TYPE B-3 FINAL

Specification Divisions 01-08

Repair B403 for Cyber

Project Number PBXP222050

Prepared for

179th Civil Engineering Squadron
Ohio Air National Guard
Mansfield Lahm ANG Base

May 2026

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Jacobs Government Services Company
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Irvine, CA 92612

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CODES AND STANDARDS REFERENCED HEREIN

THIS PROJECT IS DESIGNED IN ACCORDANCE WITH THE 2024 INTERNATIONAL BUILDING CODE (IBC) AS MODIFIED BY UFC 1-200-01, 17 DECEMBER 2024.

THE UNITED FACILITIES GUIDE SPECIFICATIONS (UFGS) ARE UPDATED REGULARLY. THE VERSION OR EDITION OF CODES AND STANDARDS REFERENCED HEREIN MAY DIFFER FROM THOSE SPECIFIED IN CHAPTER 35 OF THE IBC. IN THE EVENT OF DISCREPENCIES REGARDING VERSION OR EDITION OF CODES AND STANDARDS, THE IBC WILL TAKE PRECEDENCE.

SECTION 01 11 00

SUMMARY OF WORK
02/24

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Salvage Plan; G

1.2 WORK COVERED BY CONTRACT DOCUMENTS

1.2.1 Project Description

The work includes all work identified in the contract drawings and specifications, and incidental related work.

1.2.2 Location

The work is located as indicated in the contract drawings. The exact location will be shown by the Contracting Officer.

1.3 EXISTING WORK

Remove or alter existing work in such a manner as to prevent injury or damage to any portions of the existing work which remain.

Repair or replace portions of existing work which have been altered during construction operations to match existing or adjoining work, as approved by the Contracting Officer. At the completion of operations, existing work must be in a condition equal to or better than that which existed before new work started.

1.4 LOCATION OF UNDERGROUND UTILITIES

Obtain digging permits prior to start of excavation, and comply with Installation requirements for locating and marking underground utilities. Contact local utility locating service a minimum of 48 hours prior to excavating, to mark utilities, and within sufficient time required if work occurs on a Monday or after a Holiday. Verify existing utility locations indicated on contract drawings, within area of work.

Identify and mark all other utilities not managed and located by the local utility companies. Scan the construction site with Ground Penetrating Radar (GPR), electromagnetic, or sonic equipment, and mark the surface of the ground or paved surface where existing underground utilities are discovered. Verify the elevations of existing piping, utilities,and any type of underground or encased obstruction not indicated, or specified to be removed, that is indicated or discovered during scanning, in locations to be traversed by piping, ducts, and other work to be conducted or

installed. Verify elevations before installing new work closer than nearest manhole or other structure at which an adjustment in grade can be made.

1.4.1 Notification Prior to Excavation

Notify the Contracting Officer at least 15 days prior to starting excavation work.

1.5 SALVAGE MATERIAL AND EQUIPMENT

Items designated by the Contracting Officer to be salvaged remain the property of the Government. Segregate, itemize, deliver and off-load the salvaged property at the Government designated storage area.

Provide a salvage plan, listing material and equipment to be salvaged, and their storage location. Maintain property control records for material or equipment designated as salvage. Provide a system for property control in the salvage plan. Store and protect salvaged materials and equipment until disposition by the Contracting Officer.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

01 11 00

SUPPLEMENT FOR SECURE AREAS

This project contains secure areas that will be constructed in accordance with *IC Tech Spec – for ICD/ICS 705*, v1.5 and UFC 4-010-05 *XXXX-XXXX Planning, Design, and Construction*, May 2023. The Contractor shall comply with all requirements for open storage fixed construction within the United States.

A. Acronyms

AO	Accrediting Official (Govt)
SA	Secure Area
CSP	Construction Security Plan
CST	Construction Surveillance Technician (Govt)
CTTA	Certified Emission Security Technical Authority
FFC	(Govt) Fixed Facility Checklist
IC	Intelligence Community
RF	Radio Frequency
SID	Security in Depth
SSM	Site Security Manager (Govt)
USG	U.S. Government

B. Government Personnel

Roles and responsibilities of key Government personnel for secure area construction are listed below. The Contractor will provide access and assist the Government with required activities, and provide the Government with sufficient advanced notice to schedule required activities.

1. AO Responsibilities (Govt)

a) Provide security oversight of all aspects of Secure Area construction under their security purview.

b) Review and approve the design concept, CSP, and final design for each construction project prior to the start of Secure Area construction.

c) Depending on the magnitude of the project, determine if the SSM performs duties on a full-time, principal basis, or as an additional duty to on-site personnel.

d) Accredit Secure Areas under their cognizance.

e) Prepare waiver requests for the IC element head or designee.

f) Provide the timely input of all required Secure Area data to the IC Secure Area repository.

g) Consider SID on USG or USG-sponsored contractor facilities to substitute for standards herein. (SID shall be documented in the CSP and the FFC.)

2. SSM Responsibilities (Govt)

a) Ensure the requirements herein are implemented and advise the AO of compliance or variances.

b) In consultation with the AO, develop a CSP regarding implementation of the standards herein. (This document shall include actions required to document the project from start to finish.)

c) Conduct periodic security inspections for the duration of the project to ensure compliance with the CSP.

d) Document security violations or deviations from the CSP and notify the AO within 3 business days.

e) Ensure that procedures to control site access are implemented.

f) Assemble and submit the FFC to the AO.

3. CTTA Responsibilities (Govt)

a) Review Secure Area construction or renovation plans to determine if Emission Security countermeasures are required and recommend solutions. To the maximum extent practicable, Emission Security mitigation requirements shall be incorporated into the Secure Area design.

b) Provide the AO with documented results of review with recommendations.

4. CST Responsibilities (Govt)

a) Supplement site access controls, implement screening and inspection procedures, as well as monitor construction and personnel, when required by the AO.

b) In low and medium technical threat countries, begin surveillance of non-cleared workers at the start of Secure Area construction or the installation of major utilities, whichever comes first.

c) In high and critical technical threat countries, begin surveillance of non-cleared workers at the start of: construction of public access or administrative areas adjacent to the Secure Area; Secure Area construction; or the installation of major utilities, whichever comes first.

C. Construction Security

1. Per ICS 705-1, construction plans and all related documents shall be handled and protected in accordance with the CSP. If classification guides dictate, plans and related documents may require classification. Under no circumstances should plans,

diagrams, etc. that are identified for a Secure Area be sent or posted on unprotected information technology systems or Internet venue without encryption.

2. An SSM shall be the single point of contact regarding Secure Area security and the individual responsible for all security aspects of the Secure Area construction. SSM shall conduct periodic security inspections for the duration of the project to ensure compliance with the CSP.
3. Prior to awarding a construction contract, a CSP for each project shall be developed by the SSM and approved by the AO.
4. Construction plans and all related documents shall be handled and protected in accordance with the CSP.
5. For Secure Area renovation projects, barriers shall be installed to segregate construction workers from operational activities and provide protection against unauthorized access and visual observation. Specific guidance shall be contained in the CSP.
6. Periodic security inspections shall be conducted by the SSM or designee for the duration of the project to ensure compliance with construction design and security standards.
7. Construction and design of Secure Areas should be performed by U.S. companies using U.S. citizens to reduce risk, but may be performed by U.S. companies using U.S. persons (an individual who has been lawfully admitted for permanent residence as defined in 8 U.S.C. § 1101(a)(20) or who is a protected individual as defined by Title 8 U.S.C. § 1324b (a)(3)). The AO shall ensure mitigations are implemented when using non-U.S. citizens. These mitigations shall be documented in the CSP.
8. All site control measures used shall be documented in the CSP. Among the control measures that may be considered are the following:
    - Identity verification.
    - Random searches at site entry and exit points.
    - Signs at all entry points listing prohibited and restricted items (e.g., cameras, firearms, explosives, drugs, etc.).
    - Physical security barriers to deny unauthorized access.
    - Vehicle inspections.

D. DESIGN APPROVAL

Per ICS 705-1, Final design for each construction project must be reviewed and approved by the Accrediting Official prior to start of construction.

E. ACCREDITATION PROCESS.

In support of the accreditation process, Project/Construction mangers shall provide the AO/SSM site plans, building floorplans, IDS plans, and information related to perimeter and compartment area wall

construction, doors, locks, deadbolts, IDS, telecommunication systems, acoustical protection, and Emission Security countermeasure.

F. INSPECTIONS.

1. Coordinate preliminary walkthrough with the SSM prior to substantial completion of Secure Area space. Conduct periodic inspections of Secure Areas to document and validate:
    a) Perimeter and Secure Area construction
    b) Wall goes from floor slab (true floor) to underside of floor or roof deck (true ceiling)
    c) Top and bottom sealed (both sides) with acoustical foam or sealant
    d) Wall finished and uniform from true floor to true ceiling
    e) Acoustic batting installation
    f) Gypsum Wallboard installation
    g) Floor and Ceiling construction
2. Perimeter Penetrations
    a) Sealed (both sides) with acoustical foam or sealant
    b) Finished to match wall.
    c) Metallic penetrations at perimeter (non-conductive break (e.g., canvas, rubber) installed at the interior perimeter.
3. Perimeter Doors
    a) Acoustical rating
    b) Door assemblies sealed with acoustical foam or sealant (both sides) and finished to match wall
    c) Door hardware (locks, closers, and hinges)
4. Man-bar installation.
5. Inspection ports.
6. Emission Security Countermeasures (as applicable)
    a) RF shielding including penetrations
    b) Waveguides
    c) Doors including RF gaskets
    d) Power Line Filters
    e) Signal Line Isolators and Filters
7. Prior to walk through; assemble required documents for accreditation process and equipment providers. Requirements vary depending on project but in general assemble the following documents:
    a) Drawings:
        - Civil Site Plan

- Architectural
  - a. Floor and Reflective Ceiling Plans
  - b. Wall sections (floor to ceiling)
  - c. Floor and Ceiling section
  - d. Door Schedule
  - e. Door head, jamb, and threshold details
  - f. Window schedule and details
- Fire Protection
  - a. Sprinkler piping including penetration details
  - b. Fire Alarm system
  - c. Mass Notification System
- Mechanical
  - a. HVAC plans, sections and details of Secure Area penetrations, ductwork details sheets
  - b. Plumbing floor plans, detail for Secure Area penetrations
- Electrical
  - a. Site plan
  - b. Lighting, Power, Telecommunications, ESS plans. Plans must indicate device and panel location and include strobe lights and controls.
  - c. One-line diagrams for Power, Telecommunications, and ESS including RED/Black separation when required.
  - d. ESS Door wiring details
  - e. Secure Area penetration details

b) Submittals

- Doors
- Door Hardware (locks, closers, and hinges)
- Acoustical ratings
- Electronic Security Systems
- Sound masking equipment
- Emission Security Countermeasures (as applicable)
  - a. RF shielding
  - b. RF sealant
  - c. Waveguides
  - d. Doors including RF gasketing
  - e. Power Line Filters

f. Signal Line Isolators and Filters

c) As-Built drawings

G. Acoustic Testing

1. The Contractor shall perform audio tests to verify compliance with required STC ratings in secure areas. Non-compliant areas shall be re-tested after corrections are complete.
2. The Contractor is advised that audio testing needs to occur when noise-generating construction activities will not affect testing.
3. The Contractor shall submit evidence of successful testing for all secure areas to the Government prior to final acoustic testing by the Government.
4. Instrumental Acoustic Tests

a) Only those with training on audio testing techniques shall conduct instrumental acoustic tests.

b) With all SECURE AREA doors closed, all perimeter walls and openings (e.g., air returns, doors, windows, etc.) shall be tested along multiple points to ensure that required STC ratings are obtained.

c) Audio test sources shall have a variable sound level output.

d) The output frequency range shall include normal speech.

e) Test speakers shall be placed six feet from the test wall and 4 feet off the floor.

f) Audio gain of the test source shall produce “loud or very loud speech” as defined by Sound Group 3 and 4 levels respectively.

g) As an alternative, instrumented testing may be performed to Noise Isolation Class (NIC) standards. Results shall comply with NIC 40 for Sound Group 3 and NIC 45 for Sound Group 4.

H. PHOTOGRAPHIC CONSTRUCTION SURVEILLANCE RECORD.

Photographic Construction Surveillance Record may be accomplished by the SSM or approved personnel to expedite the accreditation process. It is important to capture areas which will be covered up during construction. Pictures shall include the Secure Area and CA perimeters and should capture:

1. Wall construction

a) Stud walls

b) Acoustic installation

c) Enhanced wall construction (9 gauge expanded metal)

d) R-foil or aluminum foil backed gypsum installation

e) Wall finishes (true floor to true ceiling)

f) Wall penetrations

2. Duct construction including inspection ports and acoustic baffles
3. Man-bar construction
4. Sound masking devices

ATTACHMENT 1

CONSTRUCTION SECURITY PLAN
(provided after contract award)

ATTACHMENT 2

FIXED FACILITIES CHECKLIST

Inspectable Construction Materials Checklist

Organization Name: 179 Cyberspace Wing

Project Name: Bldg 403

Contents

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All items listed as "inspectable" may be procured locally using allotted random procurement percentages. All items that are "non-inspectable" must be procured in the US and securely shipped to the construction site.

A. Foundation Materials

* Note:
1. Aggregate cement, sand and gravel should be poured through an appropriate sized mesh, and a magnet should be utilized to occasionally check for inappropriate metallic particles.
2. At least 10% of the rebar should be examined for internal voids using ultrasonic testing. If the ultrasonic tester is unavailable, then destructive testing may be used.

DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Water	[x] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Sand	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Cement	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Aggregate	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Gravel	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Rebar	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Rebar ties & mesh	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test

B. Masonry

*Note:
1. Precast is not acceptable if created off site unless constructed in the US and shipped secure. If a CST inspects the precast as it is made, it is acceptable.
2. Stonework for the façade needs only visual inspection. Internal stone work must undergo a 3% random destruction test.
3. Scaffolding should be inspected internally before allowed on site.

DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Cement blocks & brick	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Precast concrete	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Stone Work	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Forms	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Scaffolding/work platforms	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test

C. Tools and Fasteners

* Note:
Personal tool boxes will be examined when first brought on site, and randomly thereafter. They will be locked on the site when not in use and workers will not be allowed to carry them on and off the site.

DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Tool boxes	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Welding rod & solder	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Fasteners	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test
Hilti fasteners & charges	[■] Yes [ ] No	[ ] X-Ray [ ] Ultrasonic [■] Visual [ ] Metal Detector [ ] Destructive Test

D. Metal Items

*Note:
Visual inspection applies only to common, commercially available items. Items requiring special fabrication are not inspectable unless CST is present during fabrication.

DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Structural Steel	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Metal Decking	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Metal Fabrications	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Metal Stairs	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test

E. Carpentry and Furniture

*Note:
1. Finished and rough carpentry items constructed on site will be monitored by CSTs.
2. Furniture having built in electrical devices or lamps must be disassembled and inspected separately

DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Lumber	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Rough & finished carpentry	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Furniture w/out electrical raceway	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test

F. Thermal Moisture Protection

*Note:
Metallic membranes preferred as they offer some degree of RF attenuation.

DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Water-proof membrane	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Water-proof membrane (Metallic)	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Bituminous water proofing	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Thermal Insulation	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Spray on Fire Proofing	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test

G. Doors and Windows (excluding locks)

DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Metal Doors/Frames	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Wood Doors/Frames	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Metal Windows/Frames	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Wood Windows/Frames	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Vault Doors/Frames	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Glazing	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test

H. Finishes

* Note:
Bundles of tiles will be unpacked and no more than two tiles at a time will be examined.

DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Plaster Lath	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Plaster	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Gypsum Wallboard	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Raised Flooring	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Carpet and Curtains	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Paint Varnishes	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Adhesives	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Wall Coverings	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Ceramic Tile	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Acoustical Tile	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test

I. Plumbing and Mechanical Systems

* Note:
Can be inspected if no tape, insulation and/or other finishes have been used.

DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Plumbing (Metal)	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Plumbing (plastic)	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Plumbing fixtures	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Valves	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Fan Coil Units	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Site Fabricated Ducts	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Prefabricated Ducts	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test

J. Electrical Items		
DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Wire	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Conduit	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Junction boxes	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Outlets w/out built ins	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Outlets w/built ins	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Switches, Breakers	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Incandescent light fixtures	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Florescent light fixtures	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Light bulbs (tubes)	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Circuit breaker boards	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Electrical component boards	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Transformers	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Transient suppressor	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Voltage regulators	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Generators	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Power line conditioners	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Switch gears	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Telephone systems	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test

K. Other Miscellaneous		
DESCRIPTION	INSPECTABLE	INSPECTION METHOD
Chalk & tack boards	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Fire extinguishers	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Fire alarm systems	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Fire alarm sensors	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Sprinkler/gas heads	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Kitchen appliances	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Electrical dark room equipment	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Security alarm systems	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Acoustical insulation	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test
Locks	■ Yes ☐ No	☐ X-Ray ☐ Ultrasonic ■ Visual ☐ Metal Detector ☐ Destructive Test

SECTION 01 14 00

WORK RESTRICTIONS
11/22, CHG 1: 02/23

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

List of Contact Personnel

1.2 CONTRACTOR ACCESS AND USE OF PREMISES

1.2.1 Activity Regulations

Ensure that Contractor personnel employed on the Activity become familiar with and obey Activity regulations including safety, fire, traffic and security regulations. Keep within the limits of the work and avenues of ingress and egress. Wear appropriate personal protective equipment (PPE) in designated areas. Do not enter any restricted areas unless required to do so and until cleared for such entry. Ensure all Contractor equipment, include delivery vehicles, are clearly identified with their company name.

1.2.1.1 Subcontractors and Personnel Contacts

Provide a list of contact personnel of the Contractor and subcontractors including addresses and telephone numbers for use in the event of an emergency. As changes occur and additional information becomes available, correct and change the information contained in previous lists.

1.2.1.2 No Smoking Policy

Smoking is prohibited within and outside of all buildings on installation, except in designated smoking areas. This applies to existing buildings, buildings under construction and buildings under renovation. Discarding tobacco materials other than into designated tobacco receptacles is considered littering and is subject to fines. The Contracting Officer will identify designated smoking areas.

1.2.2 Working Hours

Regular working hours will consist of a period established by the Contracting Officer.

1.2.3 Work Outside Regular Hours

Work outside regular working hours requires Contracting Officer approval. Make application 15 calendar days prior to such work to allow arrangements to be made by the Government for inspecting the work in progress, giving the specific dates, hours, location, type of work to be performed, contract number and project title. Based on the justification provided,

the Contracting Officer may approve work outside regular hours. During periods of darkness, the different parts of the work must be lighted in a manner approved by the Contracting Officer. Make utility cutovers after normal working hours or on Saturdays, Sundays, and Government holidays unless directed otherwise.

1.2.4 Utility Cutovers and Interruptions

a. Make utility cutovers and interruptions after normal working hours or on Saturdays, Sundays, and Government holidays. Conform to procedures required in paragraph WORK OUTSIDE REGULAR HOURS.

b. Ensure that new utility lines are complete, except for the connection, before interrupting existing service.

c. Interruption to water, sanitary sewer, storm sewer, telephone service, electric service, air conditioning, heating, fire alarm, and compressed air are considered utility cutovers pursuant to the paragraph WORK OUTSIDE REGULAR HOURS.

1.3 SECURITY REQUIREMENTS

Contract Clause FAR 52.204-2 Security Requirements and Alternate II and the following apply:

PROVIDE ACCESS AND ACCOMODATION FOR PERIODIC SECURITY INSPECTIONS PERFORMED BY THE SITE SECUTIY MANAGER (SSM) OR THEIR DESIGNEE. PERFORM ALL CONSTRUCTION AND DESIGN WITH U.S. COMPANIES USING U.S CITIZENS. U.S. COMPANIED USING INDIVIDUALS LAWFULLY ADMITTED FOR PERMANENT U.S. RESIDENCE ARE PERMITTED WITH APPROVAL OF THE ACCREDITING OFFICIAL (AO) AND IN ACCORDANCE WITH THE APPROVED CSP.ALL WORKERS AND VEHICLES ARE SUBJECT TO IDENTITY VERIFICATION AND RANDOM SEARCHES BY GOVERNMENT SECURITY PERSONNEL AT SITE ENTRY AND EXIT POINTS.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 01 20 00

PRICE AND PAYMENT PROCEDURES
11/20, CHG 3: 02/23

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

1.2 CONTRACTOR'S INVOICE AND CONTRACT PERFORMANCE STATEMENT

1.2.1 Submission of Invoices

If DFARS Clause 252.232-7006 Wide Area WorkFlow Payment Instructions is included in the Contract, provide the documents listed in above paragraph CONTENT OF INVOICE in their entirety as attachments in Wide Area Work Flow (WAWF) for each invoice submitted. The maximum size of each WAWF attachment is two megabytes, but there are no limits on the number of attachments. If a document cannot be attached in WAWF due to system or size restriction, provide it as instructed by the Contracting Officer.

Monthly invoices and supporting forms for work performed through the anniversary award date of the Contract must be submitted to the Contracting Officer within 5 calendar days of the date of invoice. For example, if Contract award date is the 7th of the month, the date of each monthly invoice must be the 7th and the invoice must be submitted by the 12th of the month.

1.2.2 Final Invoice

a. A final invoice must be accompanied by the certification required by DFARS 252.247.7023 Transportation of Supplies by Sea, and the Contractor's Final Release. If the Contractor is incorporated, the Final Release must contain the corporate seal. An officer of the corporation must sign and the corporate secretary must certify the Final Release.

b. For final invoices being submitted via WAWF, the original Contractor's Final Release Form and required certification of Transportation of Supplies by Sea must be provided directly to the respective Contracting Officer prior to submission of the final invoice. Once receipt of the original Final Release Form and required certification of Transportation of Supplies by Sea has been confirmed by the Contracting Officer, the Contractor must then submit final invoice and attach a copy of the Final Release Form and required certification of Transportation of Supplies by Sea in WAWF.

c. Final invoices not accompanied by the Contractor's Final Release and required certification of Transportation of Supplies by Sea will be considered incomplete and will be returned to the Contractor.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 01 30 00

ADMINISTRATIVE REQUIREMENTS
11/20, CHG 3: 08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

View Location Map

Progress and Completion Pictures

SD-04 Samples

Color Boards; G

1.3 COLOR BOARDS FOR AIR FORCE PROJECTS

Submit five sets of color boards within 90 calendar days after Contract Award. Each set of boards must include samples of colors and finishes of interior surfaces, such as walls, floors, and ceilings. Present the samples on 8 by 10-1/2 inches boards (modules) with a maximum spread of 24 by 31-1/2 inches for foldouts. Design modules to fit in a standard loose-leaf, three-ring binder. Where special finishes such as architectural concrete, carpet, or prefinished textured metal panels are required, submit samples not less than 12 inches square with the board. If more space is needed, more than one board per set may be submitted. Certify that the color samples have been reviewed in detail, and that the color samples are in strict accordance with contract drawings and specifications, except as may be otherwise explicitly stated. Submittal of color samples does not relieve the Contractor of the responsibility to submit samples required elsewhere herein.

1.4 VIEW LOCATION MAP

Submit, prior to or with the first digital photograph submittals, a sketch or drawing indicating the required photographic locations. Update as required if the locations are moved.

1.5 PROGRESS AND COMPLETION PICTURES

Photographically document site conditions prior to start of construction operations. Provide monthly, and within one month of the completion of work, digital photographs, 1600x1200x24 bit true color minimum resolution in JPEG file format showing the sequence and progress of work. Take a minimum of 20 digital photographs each week throughout the entire project from a minimum of ten different viewpoints selected by the Contractor unless otherwise directed by the Contracting Officer. Submit with the monthly invoice two sets of digital photographs, each set on a separate compact disc (CD) or data versatile disc (DVD), cumulative of all photos to date. Indicate photographs demonstrating environmental procedures. Provide photographs for each month in a separate monthly directory and name each file to indicate its location on the view location sketch. Also provide the view location sketch on the CD or DVD as a digital file. Include a date designator in file names. Photographs provided are for unrestricted use by the Government.

1.6 MINIMUM INSURANCE REQUIREMENTS

Provide the minimum insurance coverage required by FAR 28.307-2 Liability, during the entire period of performance under this contract. Provide other insurance coverage as required by state and local laws.

1.7 SUPERVISION

1.7.1 Project Manager Qualifications

Project Manager shall have either: (1) an engineering degree and Minimum 5 Years of experience as a Project Manager on projects similar in size and scope to the solicited project, or (2) 10 years of experience as a Project Manager working on projects similar in size and complexity to the solicited project. The qualification requirements for the alternate project manager are the same as for the primary project manager. The Contracting Officer may request proof of the project manager’s qualifications at any point in the project, if the performance of the project manager is in question.

1.7.2 Superintendent Qualifications

Provide project superintendent with a minimum of 10 years experience in construction with at least 5 of those years as a superintendent on projects similar in size and complexity. The individual must be familiar with the requirements of EM 385-1-1 and have experience in the areas of hazard identification and safety compliance. The individual must be capable of interpreting a critical path schedule and construction drawings. The qualification requirements for the alternate superintendent are the same as for the project superintendent. The Contracting Officer may request proof of the superintendent's qualifications at any point in the project if the performance of the superintendent is in question.

1.7.3 Minimum Communication Requirements

Have at least one qualified superintendent, or competent alternate, capable of reading, writing, and conversing fluently in the English language, on the job-site at all times during the performance of Contract work. In addition, if a Quality Control (QC) representative is required on the Contract, then that individual must also have fluent English communication skills.

1.7.4 Duties

The project superintendent is primarily responsible for managing subcontractors and coordinating day-to-day production and schedule adherence on the project. The superintendent is required to attend Red Zone meetings, partnering meetings, and quality control meetings. The superintendent or qualified alternative must be on-site at all times during the performance of this contract until the work is completed and accepted.

1.7.5 Non-Compliance Actions

The Project Superintendent is subject to removal by the Contracting Officer for non-compliance with requirements specified in the contract and for failure to manage the project to ensure timely completion. Furthermore, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders is acceptable as the subject of claim for extension of time for excess costs or damages by the Contractor.

1.8 PRECONSTRUCTION

Immediately after award, prior to commencing any work at the site, coordinate with the Contracting Officer a time and place to meet for the Preconstruction conference. The conference must take place within 35 calendar days after award of the contract, but prior to commencement of any work at the site. The purpose of this is to discuss and develop a mutual understanding of the administrative requirements of the Contract including but not limited to: daily reporting, invoicing, value engineering, safety, base-access, outage requests, hot work permits, schedule requirements, quality control, schedule of prices or earned value report, shop drawings, submittals, cybersecurity, prosecution of the work, government acceptance, final inspections and contract close-out. Contractor must present and discuss their basic approach to scheduling the construction work and any required phasing.

1.8.1 Attendees

Contractor attendees must include the Project Manager, Superintendent, Site Safety and Health Officer (SSHO), Quality Control Manager and major subcontractors.

1.9 FACILITY TURNOVER PLANNING MEETINGS (Red Zone Meetings)

Meet with the Government to identify strategies to ensure the project is carried to expeditious closure and turnover to the Client. Start planning the turnover process at the Pre-Construction Conference meeting with a discussion of the Red Zone process and convene at regularly scheduled NAVFAC Red Zone Meetings beginning at approximately 75 percent of project completion. Include the following in the facility Turnover effort:

1.9.1 Red Zone Checklist

a. Contracting Officer's Technical Representative (COTR) will provide the Contractor a copy of the Red Zone Checklist template.

b. Prior to 75 percent completion, modify the Red Zone Checklist template by adding or deleting critical activities applicable to the project and assign planned completion dates for each activity. Submit the modified Red Zone Checklist to the Contracting Officer. The Contracting Officer may request additional activities be added to the Red Zone Checklist at any time as necessary.

1.9.2 Meetings

a. Conduct regular Red Zone Meetings beginning at approximately 75 percent project completion, or three to six months prior to Beneficial Occupancy Date (BOD), whichever comes first.

b. The Contracting Officer will establish the frequency of the meetings, which is expected to increase as the project completion draws nearer. At the beginning, Red Zone meetings may be every two weeks then increase to weekly towards the final month of the project.

c. Using the Red Zone Checklist as a Plan of Action and Milestones (POAM) and basis for discussion, review upcoming critical activities and strategies to ensure work is completed on time.

d. During the Red Zone Meetings discuss with the COTR any upcoming activities that require Government involvement.

e. Maintain the Red Zone Checklist by documenting the actual completion dates as work is completed and update the Red Zone Checklist with revised planned completion dates as necessary to match progress. Distribute copies of the current Red Zone Checklist to attendees at each Red Zone Meeting.

1.10 PARTNERING

Contractor shall host the partnering session within 45 calendar days of contract award. To most effectively accomplish this Contract, the Contractor and Government must form a cohesive partnership with the common goal of drawing on the strength of each organization in an effort to achieve a successful project without safety mishaps, conforming to the Contract, within budget and on schedule. The partnering team must consist of personnel from both the Government and Contractor including project level and corporate level leadership positions. Key Personnel from the supported command, end user, , Contractor, key subcontractors and the Designer of Record are required to participate in the Partnering process.

1.10.1 Team-Led (Informal) Partnering

a. The Contracting Officer will coordinate the initial Team-Led (Informal) Partnering Session with key personnel of the project team, including Contractor and Government personnel. The Partnering Session will be co-led by the Government Construction Manager and Contractor's Project Manager.

b. The Initial Team-led Partnering session may be held concurrently with the Pre-Construction meeting. Partnering sessions will be held at a location mutually agreed to by the Contracting Officer and the Contractor, typically at a conference room on-base or at the Contractor's temporary trailer.

c. The Initial Team-Led Partnering Session will be conducted and facilitated using electronic media (a video and accompanying forms) provided by Contracting Officer.

d. The Partners will determine the frequency of the follow-on sessions.

e. Participants will bear their own costs for meals, lodging and transportation associated with Partnering.

1.11 MOBILIZATION

Contractor shall mobilize to the jobsite within 60 calendar days after contract award. Mobilize is defined as having equipment AND having a physical presence of at least one person from the contractor's team on the jobsite.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

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SECTION 01 32 01.00 10

PROJECT SCHEDULE
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AACE INTERNATIONAL (AACE)

AACE 29R-03	(2011) Forensic Schedule Analysis
AACE 52R-06	(2006) Time Impact Analysis - As Applied in Construction
AACE 84R-13	(2015) Planning and Accounting for Adverse Weather

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 67-17	(2017) Schedule Delay Analysis

U.S. ARMY CORPS OF ENGINEERS (USACE)

ER 1-1-11	(2017) Administration -- Project Schedules

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Project Scheduler Qualifications; G

Preliminary Project Schedule; G

Initial Project Schedule; G

Periodic Schedule Update; G

1.3 PROJECT SCHEDULER QUALIFICATIONS

Designate an authorized representative to be responsible for the preparation of the schedule and all required updating and production of reports. The Designated Project Scheduler must have prepared and maintained at least three previous construction schedules for projects of similar size and complexity to this contract, using Primavera P6.. Representative must have a comprehensive knowledge of CPM scheduling principles and application.

PART 2 PRODUCTS

2.1 SOFTWARE

The scheduling software utilized to produce and update the schedules required herein must be capable of meeting all requirements of this specification.

2.1.1 Government Default Software

The Government uses Primavera P6. Ensure exported schedule files are compatible with the version of P6 used by the Government.

2.1.2 Contractor Software

Scheduling software used by the contractor must be commercially available from the software vendor for purchase with vendor software support agreements available. The software routine used to create the required sdef file must be created and supported by the software manufacturer.

2.1.2.1 Primavera

If Primavera P6 is selected for use, provide the "xer" export file in a version of P6 importable by the Government system. Verify at the SEKO meeting which version of P6 is in use by the Government. Export the schedule in a version of P6 no newer than that used by the Government.

2.1.2.2 Other Than Primavera

If the Contractor chooses software other than Primavera P6, that is compliant with this specification, provide for the Government's use two licenses, two computers, and training for two Government employees in the use of the software. These computers will be stand-alone and not connected to Government network. Computers and licenses will be returned at project completion.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

Prepare for approval a Project Schedule, as specified herein, pursuant to FAR Clause 52.236-15 Schedules for Construction Contracts. Show in the schedule the proposed sequence to perform the work and dates contemplated for starting and completing all schedule activities. The scheduling of the entire project is required. The scheduling of construction is the responsibility of the Contractor. Contractor management personnel must actively participate in its development. Subcontractors, and suppliers working on the project must also contribute in developing and maintaining an accurate Project Schedule. Provide a schedule that is a forward planning as well as a project monitoring tool. Use the Critical Path Method (CPM) of network calculation to generate all Project Schedules. Prepare each Project Schedule using the Precedence Diagram Method (PDM).

3.1.1 Scheduling Expectations Kickoff Meeting(SEKO)

In conjunction with the post award conference or pre construction conference the Government and the Contractor will hold a separate and distinct Scheduling Expectations Kickoff Meeting(SEKO). The intent of this meeting is for the Government to review with the contractor the

requirements of the scheduling specification, communicate the Government's expectations regarding schedule development and management, and answer any questions the Contractor may have regarding the schedule requirements.

3.2 BASIS FOR PAYMENT AND COST LOADING

The schedule is the basis for determining contract earnings during each update period and therefore the amount of each progress payment. The aggregate value of all activities coded to a contract CLIN must equal the value of the CLIN. Match the progress payment "Pay Period Thru" date in RMS to the schedule data date.

3.2.1 Activity Cost Loading

Activity cost loading must be reasonable and without front-end loading. Activities with a negative cost loading is not allowed. Provide additional documentation to demonstrate reasonableness if requested by the Contracting Officer.

3.2.2 Withholdings / Payment Rejection

Failure to meet the requirements of this specification may result in the disapproval of the preliminary, initial, or periodic schedule updates and subsequent rejection of payment requests until compliance is met.

In the event that the Contracting Officer directs schedule revisions and those revisions have not been included in subsequent Project Schedule revisions or updates, the Contracting Officer may withhold 10 percent of pay request amount from each payment period until such revisions to the project schedule have been made.

3.3 PROJECT SCHEDULE DETAILED REQUIREMENTS

3.3.1 Level of Detail Required

Develop the Project Schedule to the appropriate level of detail to address major milestones and to allow for satisfactory project planning and execution. Failure to develop the Project Schedule to an appropriate level of detail will result in its disapproval. The Contracting Officer will consider, but is not limited to, the following characteristics and requirements to determine appropriate level of detail:

3.3.2 Activity Durations

Reasonable activity durations are those that allow the progress of ongoing activities to be accurately determined between update periods. Non-procurement activities Original Durations (OD) are not to exceed 20 workdays or 30 calendar days.

3.3.3 Procurement Activities

Include in the schedule activities associated with the critical submittals and their approvals, procurement, fabrication, and delivery of long lead materials, equipment, fabricated assemblies, and supplies. Long lead procurement activities are those with an anticipated procurement sequence of over 90 calendar days.

3.3.4 Mandatory Activities

Include the following activities in the initial project schedule and all updates.

a. Submission, review and acceptance of SD-01 Preconstruction Submittals (individual activity for each).

b. Submission, review and acceptance of features requiring design completion

c. Submission of mechanical/electrical/information systems layout drawings.

d. Submission and approval of O & M manuals.

e. Submission and approval of as-built drawings.

f. Submission and approval of DD1354 data and installed equipment lists.

g. Submission and approval of testing and air balance (TAB).

h. Submission of TAB specialist design review report.

i. Submission and approval of fire protection specialist.

j. Submission and approval of Building Commissioning Plan, Controls testing plan, test data, and reports: Develop the schedule logic associated with testing and commissioning of mechanical systems to a level of detail consistent with the contract commissioning requirements. All tasks associated with building testing and commissioning will be completed prior to submission of building commissioning report and subsequent contract completion.

   These activities may include but are not limited to: air and water balancing, building commissioning -functional performance testing, controls testing, and performance verification testing. Include other systems testing, if required. Include additional commissioning requirements noted elsewhere in the Contract as required in the schedule and discuss during the SEKO meeting, noted in paragraph SCHEDULING EXPECTATIONS KICKOFF MEETING (SEKO).

k. Contractor's pre-final inspection.

m. Correction of punch list from Contractor's pre-final inspection.

n. Government's pre-final inspection.

o. Correction of punch list from Government's pre-final inspection.

p. Final inspection.

3.3.5 Government Activities

Show in schedule, Government and other agency activities that could impact progress. These activities include, but are not limited to approvals, environmental permit approvals by State regulators, inspections, utility

tie-in, Government Furnished Equipment (GFE) and Notice to Proceed (NTP) for phasing requirements.

3.3.6 Standard Activity Coding Dictionary

Use the activity coding structure defined in the Standard Data Exchange Format (SDEF) in ER 1-1-11. This exact structure is mandatory. Develop and assign all Activity Codes to activities as detailed herein.

The SDEF format is as follows:

Field	Activity Code	Length	Description
1	WRKP	3	Workers per day
2	RESP	4	Responsible party
3	AREA	4	Area of work
4	MODF	6	Modification Number
5	BIDI	6	Bid Item (CLIN)
6	PHAS	2	Phase of work
7	CATW	1	Category of work
8	FOW	20	Feature of work*
*Some systems require that FEATURE OF WORK values be placed in several activity code fields. The notation shown is for Primavera P6. Refer to the specific software guidelines with respect to the FEATURE OF WORK field requirements.			

3.3.6.1 Workers Per Day (WRKP)

Assign Workers per Day for all field construction or direct work activities, if directed by the Contracting Officer. Workers per day is based on the average number of workers expected each day to perform a task for the duration of that activity.

3.3.6.2 Responsible Party Coding (RESP)

Assign responsibility code for all activities to the Prime Contractor, Subcontractor(s) or Government agency(ies) responsible for performing the activity.

a. Activities coded with a Government Responsibility code include, but are not limited to: Government approvals, Government design reviews, environmental permit approvals by State regulators, Government Furnished Property/Equipment (GFP) and Notice to Proceed (NTP) for phasing requirements.

b. Activities cannot have more than one Responsibility Code. Examples of acceptable activity code values are: DOR (for the designer of record);

ELEC (for the electrical subcontractor); MECH (for the mechanical subcontractor); and GOVT (for USACE).

3.3.6.3 Area of Work Coding (AREA)

Assign Work Area code to activities based upon the work area in which the activity occurs. Define work areas based on resource constraints or space constraints that would preclude a resource, such as a particular trade or craft work crew from working in more than one work area at a time due to restraints on resources or space. Examples of Work Area Coding include different areas within a floor of a building, different floors within a building, and different buildings within a complex of buildings. Activities cannot have more than one Work Area Code.

3.3.6.4 Modification Number (MODF)

Assign a Modification Number Code to any activity or sequence of activities added to the schedule as a result of a Contract Modification, when approved by Contracting Officer. Key all Code values to the Government's modification numbering system. An activity can have only one Modification Number Code.

3.3.6.5 Bid Item Coding (BIDI)

Assign a Bid Item Code to all activities using the Contract Line Item Number (CLIN) to which the activity belongs, even when an activity is not cost loaded. An activity can have only one BIDI Code.

3.3.6.6 Phase of Work Coding (PHAS)

Assign Phase of Work Code to all activities. Examples of phase of work are procurement phase and construction phase. Each activity can have only one Phase of Work code.

a. Code proposed fast track design and construction phases proposed to allow filtering and organizing the schedule by fast track design and construction packages.

b. If the contract specifies phasing with separately defined performance periods, identify a Phase Code to allow filtering and organizing the schedule accordingly.

3.3.6.7 Category of Work Coding (CATW)

Assign a Category of Work Code to all activities. Category of Work Codes include, but are not limited to construction submittal, procurement, fabrication, weather sensitive installation, non-weather sensitive installation, start-up, and testing activities. Each activity can have no more than one Category of Work Code.

3.3.6.8 Feature of Work Coding (FOW)

Assign a Feature of Work Code to appropriate activities based on the Definable Feature of Work to which the activity belongs based on the approved QC plan.

Definable Feature of Work is defined in Section 01 45 00 QUALITY CONTROL. An activity can have only one Feature of Work Code.

3.3.7 Contract Milestones and Constraints

Milestone activities are to be used for significant project events including, but not limited to, project phasing, project start and end activities, or interim completion dates. The use of artificial float constraints such as "zero free float" or "zero total float" are prohibited.

Mandatory constraints that ignore or effect network logic are prohibited. No constrained dates are allowed in the schedule other than those specified herein. Submit additional constraints to the Contracting Officer for approval on a case by case basis.

3.3.7.1 Project Start Date Milestone and Constraint

The first activity in the project schedule must be a start milestone titled "NTP Acknowledged," which must have a "Start On" constraint date equal to the date that the NTP is acknowledged.

3.3.7.2 End Project Finish Milestone and Constraint

The last activity in the schedule must be a finish milestone titled "End Project."

Constrain the project schedule to the Contract Completion Date in such a way that if the schedule calculates an early finish, then the float calculation for "End Project" milestone reflects positive float on the longest path. If the project schedule calculates a late finish, then the "End Project" milestone float calculation reflects negative float on the longest path.

3.3.7.3 Interim Completion Dates and Constraints

Constrain contractually specified interim completion dates to show negative float when the calculated late finish date of the last activity in that phase is later than the specified interim completion date.

3.3.7.3.1 Start Phase

Use a start milestone as the first activity for a project phase. Call the start milestone "Start Phase X" where "X" refers to the phase of work.

3.3.7.3.2 End Phase

Use a finish milestone as the last activity for a project phase. Call the finish milestone "End Phase X" where "X" refers to the phase of work.

3.3.8 Adverse Weather

Ensure anticipated adverse weather is accounted for in the Project Schedule. AACE 84R-13 provides methodologies for techniques in planning for adverse weather. The preferred methodology is the use of a weather calendar. If a method other than a weather calendar is proposed the discuss the reason during the SEKO meeting.

3.3.9 Calendars

Schedule activities on a Calendar to which the activity logically belongs. Develop calendars to accommodate any contract defined work

period such as a 7-day calendar for Government Acceptance activities, concrete cure times, etc. Develop the default Calendar to match the physical work plan with non-work periods identified including weekends and holidays. Develop Seasonal Calendar(s) and assign to seasonally affected activities as applicable.

If a weather calendar is used its implementation and execution is to be in accordance with AACE 84R-13

3.3.10 Open Ended Logic

Only two open ended activities are allowed: the first activity "NTP Acknowledged" is to have no predecessor logic, and the last activity -"End Project" is to have no successor logic. Except as noted above all activities are to have at least a start-to-start or finish-to-start relationship with its predecessor(s) and a finish-to-finish or finish-to-start relationship with its successor(s).

Predecessor open ended logic may be allowed in a time impact analyses upon the Contracting Officer's approval.

3.3.11 Default Progress Data Disallowed

Actual Start and Finish dates must not automatically update with default mechanisms included in the scheduling software. Updating of the percent complete and the remaining duration of any activity must be independent functions. Disable program features that calculate one of these parameters from the other. Activity Actual Start (AS) and Actual Finish (AF) dates assigned during the updating process must match those dates provided in the Contractor Quality Control Reports. Failure to document the AS and AF dates in the Daily Quality Control report will result in disapproval of the Contractor's schedule.

3.3.12 Out-of-Sequence Progress

Activities that have progressed before all preceding logic has been satisfied (Out-of-Sequence Progress) will be allowed only on a case-by-case basis subject to approval by the Contracting Officer. Propose logic corrections to eliminate out of sequence progress or justify not changing the sequencing for approval prior to submitting an updated project schedule. Address out of sequence progress or logic changes in the Narrative Report and in the periodic schedule update meetings.

3.3.13 Added and Deleted Activities

Do not delete activities from the project schedule or add new activities to the schedule without approval from the Contracting Officer. Activity ID and description changes are considered new activities and cannot be changed without Contracting Officer approval.

3.3.14 Original Durations

Activity Original Durations (OD) must be reasonable to perform the work item. OD changes are prohibited unless justification is provided and approved by the Contracting Officer.

3.3.15 Leads, Lags, and Start to Finish Relationships

Lags must be reasonable as determined by the Government and not used in

place of realistic original durations, must not be in place to artificially absorb or create float, or to replace proper schedule logic.

a. Leads (negative lags) are prohibited.

b. Start to Finish (SF) relationships are prohibited.

3.3.16 Retained Logic

Schedule calculations must retain the logic between predecessors and successors ("retained logic" mode) even when the successor activity(s) starts and the predecessor activity(s) has not finished (out-of-sequence progress). Software features that in effect sever the tie between predecessor and successor activities when the successor has started and the predecessor logic is not satisfied ("progress override") are not be allowed.

3.3.17 Percent Complete

Update the percent complete for each activity started, based on the realistic assessment of earned value. Activities which are complete but for remaining minor punch list work and which do not restrain the initiation of successor activities may be declared 100 percent complete to allow for proper schedule management. Budgeted cost of activity is to be reduced by the amount needed to correct deficiency. The activity referenced in paragraph COST LOADING of CLOSEOUT ACTIVITIES must have its budgeted cost increased by this amount.

3.3.18 Remaining Duration

Update the remaining duration for each activity based on the number of estimated workdays it will take to complete the activity. Remaining duration may not mathematically correlate with percentage found under paragraph entitled Percent Complete. The remaining duration for unstarted activities are not to be less than its orginal duration.

3.3.19 Cost Loading of Closeout Activities

Cost load the "Correction of punch list from Government pre-final inspection" activity(ies) not less than 1 percent of the present contract value. Activity(ies) may be declared 100 percent complete upon the Government's verification of completion and correction of all punch list work identified during Government pre-final inspection(s).

3.3.19.1 As-Built Drawings

If there is no separate contract line item (CLIN) for as-built drawings, cost load the "Submission and approval of as-built drawings" activity not less than $35,000 or 1 percent of the present contract value, which ever is greater, up to $200,000. Activity will be declared 100 percent complete upon the Government's approval.

3.3.19.2 O & M Manuals

Cost load the "Submission and approval of O & M manuals" activity not less than $20,000. Activity will be declared 100 percent complete upon the Government's approval of all O & M manuals.

3.3.20 Early Completion Schedule and the Right to Finish Early

An Early Completion Schedule is an Initial Project Schedule (IPS) that indicates all scope of the required contract work will be completed before the contractually required completion date.

a. No IPS indicating an Early Completion will be accepted without being fully resource-loaded (including crew sizes and manhours) and the Government agreeing that the schedule is reasonable and achievable.

b. The Government is under no obligation to accelerate work items it is responsible for to ensure that the early completion is met nor is it responsible to modify incremental funding (if applicable) for the project to meet the contractor's accelerated work.

3.4 PROJECT SCHEDULE SUBMISSIONS

Provide the submissions as described below. The data reports and network diagrams required for each submission are contained in paragraph SUBMISSION REQUIREMENTS. If the Contractor fails or refuses to furnish the information and schedule updates as set forth herein, the Contractor will be deemed not to have provided an estimate upon which a progress payment can be made.

Review comments made by the Government on the schedule(s) do not relieve the Contractor from compliance with requirements of the Contract Documents.

3.4.1 Preliminary Project Schedule Submission

Within 15 calendar days after the NTP is acknowledged, submit the Preliminary Project Schedule defining the planned operations detailed for the first 90 calendar days for approval. The approved Preliminary Project Schedule will be used for payment purposes not to exceed 90 calendar days after NTP. Completely cost load the Preliminary Project Schedule to balance the contract award CLINS shown on the Price Schedule. The Preliminary Project Schedule may be summary in nature for the remaining performance period. It must be early start and late finish constrained and logically tied as specified. The Preliminary Project Schedule forms the basis for the Initial Project Schedule specified herein and must include all of the required plan and program preparations, submissions and approvals identified in the contract (for example, Quality Control Plan, Safety Plan, and Environmental Protection Plan) as well as design activities, planned submissions of all early design packages, permitting activities, design review conference activities, and other non-construction activities intended to occur within the first 90 calendar days. Government acceptance of the associated design package(s) and all other specified Program and Plan approvals must occur prior to any planned construction activities. Activity code any activities that are summary in nature after the first 90 calendar days with Bid Item (CLIN) code (BIDI), Responsibility Code (RESP) and Feature of Work code (FOW).

3.4.2 Initial Project Schedule Submission

Submit the Initial Project Schedule for approval within 42 calendar days after notice to proceed is issued. The schedule must demonstrate a reasonable and realistic sequence of activities which represent all work through the entire contract performance period. No payment will be made for work items not fully detailed in the Project Schedule.

3.4.3 Periodic Schedule Updates

Update the Project Schedule on a regular basis, monthly at a minimum. Provide a draft Periodic Schedule Update for review at the schedule update meetings as prescribed in the paragraph PERIODIC SCHEDULE UPDATE MEETINGS. These updates will enable the Government to assess Contractor's progress.

a. Update information including Actual Start Dates (AS), Actual Finish Dates (AF), Remaining Durations (RD), and Percent Complete. Updated information is subject to the approval of the Government at the meeting.

b. AS and AF dates must match the date(s) reported on the Contractor's Quality Control Report for an activity start or finish.

3.5 SUBMISSION REQUIREMENTS

Submit the following items for the Preliminary Schedule, Initial Schedule, and every Periodic Schedule Update throughout the life of the project:

3.5.1 Electronic Scheduling Data

Provide electronic scheduling data containing the current project schedule and all previously submitted schedules in the format of the scheduling software (e.g. .xer). Also include the Narrative Report and all required Schedule Reports. The electronic file is to identify the type of schedule (Preliminary, Initial, Update), full contract number, Data Date and schedule file name. Each schedule must have a unique file name and use project specific settings. The file naming convention is to be determined at SEKO meeting.

3.5.2 Narrative Report

Provide a Narrative Report with each schedule submission. The Schedule Narrative Report is a "stand alone" report in PDF or Word format. Title the report "Schedule Narrative Report". Show the Report date, schedule name, and contract number on the first page. Indicate who is responsible for the schedule update and narrative report. Provide a brief description of the Project Scope. The Narrative Report is expected to communicate to the Government the thorough analysis of the schedule output and the plans to compensate for problems, either current or potential, which are revealed through that analysis. Include the following information at a minimum in the Narrative Report:

a. Identify and discuss the work scheduled to start in the next update period.

b. Describe activities along the critical path in addition to activities on the next float path after the critical path.

c. Describe current and anticipated problem areas, delaying factors and their impact, and an explanation of corrective actions taken or required to be taken. Identify the party responsible for delay, if applicable.

d. Identify and explain why activities, based on their calculated late dates, should have either started or finished during the update period but did not.

e. Identify and discuss all schedule changes by activity ID and activity name including what specifically was changed and why the change was needed. Include at a minimum new and deleted activities, logic changes, duration changes, calendar changes, lag changes, resource changes, and actual start and finish date changes.

f. Identify and discuss out-of-sequence work.

g. If the longest path changes from a monthly update to the next, provide an explanation of the factors driving the change.

h. Respond to USACE Schedule Review Comments from the previous update(s).

3.5.3 Schedule Reports

The format, filtering, organizing, and sorting for each schedule report will be as directed by the Contracting Officer. Typically, reports contain Activity Numbers, Activity Description, Original Duration, Remaining Duration, Early Start Date, Early Finish Date, Late Start Date, Late Finish Date, Total Float, Actual Start Date, Actual Finish Date, and Percent Complete. Provide the reports electronically in .pdf format. The following lists typical reports that will be requested:

3.5.3.1 Activity Report

List of all activities sorted according to activity number.

3.5.3.2 Logic Report

List of detailed predecessor and successor activities for every activity in ascending order by activity number.

3.5.3.3 Total Float Report

A list of all incomplete activities sorted in ascending order of total float. List activities which have the same amount of total float in ascending order of Early Start Dates. Do not show completed activities on this report.

3.5.3.4 Earnings Report by CLIN

A compilation of the Total Earnings on the project from the NTP to the data date, which reflects the earnings of activities based on the agreements made in the schedule update meeting defined herein. Provided a complete schedule update has been furnished, this report serves as the basis of determining progress payments. Group activities by CLIN number and sort by activity number. Provide a total CLIN percent earned value, CLIN percent complete, and project percent complete. The printed report must contain the following for each activity: the Activity Number, Activity Description, Original Budgeted Amount, Earnings to Date, Earnings this period, Total Quantity, Quantity to Date, and Percent Complete (based on cost).

3.5.3.5 Scheduling and Leveling Report

Provide a Scheduling/Leveling Report generated from the current project schedule being submitted.

3.5.4 Network Diagram

The Network Diagram is required for the Preliminary, Initial and Periodic Updates. Depict and display the order and interdependence of activities and the sequence in which the work is to be accomplished. The Contracting Officer will use, but is not limited to, the following conditions to review compliance with this paragraph:

3.5.4.1 Continuous Flow

Show a continuous flow from left to right with no arrows from right to left. Show the activity number, description, duration, and estimated earned value on the diagram.

3.5.4.2 Project Milestone Dates

Show dates on the diagram for start of project, any contract required interim completion dates, and contract completion dates.

3.5.4.3 Critical Path

Show all activities on the critical path. The critical path is defined as the longest path.

3.5.4.4 Grouping and Sorting

Group and sort activities as directed to assist in the understanding of the activity sequence. Typically, this flow will group activities by major elements of work, category of work, work area and/or responsibility.

3.5.4.5 Cash Flow / Schedule Variance Control (SVC) Diagram

With each schedule submission, provide a SVC diagram showing 1) Cash Flow S-Curves indicating planned project cost based on projected early and late activity finish dates, and 2) Earned Value to-date.

3.6 PERIODIC SCHEDULE UPDATE

3.6.1 Periodic Schedule Update Meetings

Conduct periodic schedule update meetings for the purpose of reviewing the proposed Periodic Schedule Update, Narrative Report, Schedule Reports, and progress payment. Conduct meetings at least monthly within five days of the proposed schedule data date. Provide a computer with the scheduling software loaded and a projector which allows all meeting participants to view the proposed schedule during the meeting. The Contractor's authorized scheduler must organize, group, sort, filter, perform schedule revisions as needed and review functions as requested by the Contractor and/or Government. The Contractor scheduler must attend in person unless virtual attendance is approved by Contracting Officer. The meeting is a working interactive exchange which allows the Government and Contractor the opportunity to review the updated schedule on a real time and interactive basis. The meeting will last no longer than 8 hours. Submit schedule file and narrative to the Government a minimum of two workdays in advance of the meeting. The Contractor's Project Manager must attend the meeting with the authorized representative of the Contracting Officer. Superintendents, foremen and major subcontractors must attend the meeting as required to discuss the project schedule and work. Following the schedule update meeting, make corrections to the schedule and resubmit,

following the required schedule naming convention. Include only those changes approved by the Government in the schedule review meeting. Only approved schedules may be used to generate invoices for payment.

3.6.2 Update Submission Following Progress Meeting

Submit the complete Periodic Schedule Update of the Project Schedule containing all approved progress, revisions, and adjustments, pursuant to paragraph SUBMISSION REQUIREMENTS not later than 4 workdays after the periodic schedule update meeting.

3.7 WEEKLY PROGRESS MEETINGS

Conduct a weekly meeting with the Government (or as otherwise mutually agreed to) between the meetings described in paragraph entitled PERIODIC SCHEDULE UPDATE MEETINGS for the purpose of jointly reviewing the actual progress of the project as compared to the as planned progress and to review planned activities for the upcoming two weeks. Use the current approved schedule update for the purposes of this meeting and for the production and review of reports. At the weekly progress meeting, address the status of RFIs, RFPs and Submittals.

3.8 REQUESTS FOR TIME EXTENSIONS

ASCE 67-17 provides delay analysis guidelines. If there is a conflict between the contract and guidance provided in ASCE 67-17, the contract will govern. Provide justification of delay to the Contracting Officer in accordance with the contract provisions and clauses for approval, within 10 days of a delay occuring. Also prepare a time impact analysis for each Government request for proposal (RFP).

3.8.1 Justification of Delay

Provide a description of the event(s) that caused the delay and/or impact to the work. As part of the description, identify all schedule activities impacted. Show that the event that caused the delay/impact was the responsibility of the Government. Provide a time impact analysis that demonstrates the effects of the delay or impact on the project completion date, or interim completion date(s). Evaluate multiple impacts chronologically; each with its own justification of delay. With multiple impacts consider any concurrency of delay. A time extension and the schedule fragnet becomes part of the project schedule and all future schedule updates upon approval by the Contracting Officer.

3.8.2 Changes That Do Not Cause Delay

If it is determined that a change does not constitute a schedule time extension, a fragnet as described in paragraph FRAGMENTARY NETWORK, is to be created and inserted into the Project schedule.

3.8.3 Time Impact Analysis (Prospective Analysis)

Prepare a time impact analysis for approval by the Contracting Officer based on industry standard AACE 52R-06. Utilize a copy of the last approved schedule prior to the first day of the impact or delay for the time impact analysis. If Contracting Officer determines the time frame between the last approved schedule and the first day of impact is too great, prepare an interim updated schedule to perform the time impact analysis. Unless approved by the Contracting Officer, no other changes

may be incorporated into the schedule being used to justify the time impact.

3.8.4 Forensic Schedule Analysis (Retrospective Analysis)

Prepare an analysis for approval by the Contracting Officer based on methodologies identified in industry standard AACE 29R-03. Identify which methodology was chosen and explain why it is more appropriate than other methodologies available.

3.8.5 Fragmentary Network (Fragnet)

Prepare a proposed fragnet for time impact analysis consisting of a sequence of new activities that are proposed to be added to the project schedule to demonstrate the influence of the delay or impact to the project's contractual dates. Clearly show how the proposed fragnet is to be tied into the project schedule including all predecessors and successors to the fragnet activities. The proposed fragnet must be approved by the Contracting Officer prior to incorporation into the project schedule.

3.8.6 Time Extension

The Contracting Officer must approve the Justification of Delay including the time impact analysis before a time extension will be granted. No time extension will be granted unless the delay consumes all available Project Float and extends the projected finish date ("End Project" milestone) beyond the Contract Completion Date. The time extension will be in calendar days.

Actual delays that are found to be caused by the Contractor's own actions, which result in a calculated schedule delay, are not a cause for an extension to the performance period, completion date, or any interim milestone date.

3.8.7 Impact to Early Completion Schedule

No extended overhead will be paid for delay prior to the original Contract Completion Date for an Early Completion IPS unless the Contractor actually performed work in accordance with that Early Completion Schedule. The Contractor must show that an early completion was achievable had it not been for the impact.

3.9 FAILURE TO ACHIEVE PROGRESS

Should the progress fall behind the approved project schedule for reasons other than those that are excusable within the terms of the contract, the Contracting Officer may require provision of a written recovery plan for approval. The plan must detail how progress will be made-up to include which activities will be accelerated by adding additional crews, longer work hours, extra workdays, etc.

3.9.1 Artificially Improving Progress

Artificially improving progress by means such as, but not limited to, revising the schedule logic, modifying, or adding constraints, shortening activity durations, or changing calendars in the project schedule is prohibited. Indicate assumptions made and the basis for any logic, constraint, duration, and calendar changes used in the creation of the

recovery plan. Any additional resources, manpower, or daily and weekly work hour changes proposed in the recovery plan must be evident at the work site and documented in the daily report along with the Schedule Narrative Report.

3.9.2 Failure to Perform

Failure to perform work and maintain progress in accordance with the supplemental recovery plan may result in an interim and final unsatisfactory performance rating and may result in corrective action directed by the Contracting Officer pursuant to FAR 52.236-15 Schedules for Construction Contracts, FAR 52.249-10 Default (Fixed-Price Construction), and other contract provisions.

3.9.3 Recovery Schedule

Should the Contracting Officer find it necessary, submit a recovery schedule pursuant to FAR 52.236-15 Schedules for Construction Contracts.

3.10 OWNERSHIP OF FLOAT

Except for the provision given in the paragraph IMPACT TO EARLY COMPLETION SCHEDULE, float available in the schedule, at any time, belongs to the Project and is available for Contractor and Government use. This includes activity and project float. Activity float is the number of workdays that an activity can be delayed without causing a delay to the "End Project" finish milestone. Project float (if applicable) is the number of work days between the projected early finish and the "End Project" finish.

3.11 TRANSFER OF SCHEDULE DATA INTO RESIDENT MANAGEMENT SYSTEM

Ensure schedule data is uploaded to RMS. This data is additional supporting data in a form and detail required by the Contracting Officer pursuant to FAR 52.232-5 Payments under Fixed-Price Construction Contracts. The receipt of a proper payment request pursuant to FAR 52.232-27 Prompt Payment for Construction Contracts is contingent upon the Government receiving both acceptable and approvable hard copies and matching electronic versions of the application for progress payment.

3.12 PRIMAVERA P6 MANDATORY REQUIREMENTS

Ensure Primavera P6 settings provide a schedule capable of fulfilling the requirements of the contract. The following settings are mandatory and required in all schedule submissions to the Government:

a. Activity Codes must be Project Level, not Global or EPS level.

b. Calendars must be Project Level, not Global or Resource level.

c. Activity Duration Types must be set to "Fixed Duration & Units".

d. Percent Complete Types must be set to "Physical".

e. Time Period Admin Preferences must remain the default "8.0 hr/day, 40 hr/week, 172 hr/month, 2000 hr/year". Set Calendar Work Hours/Day to 8.0 Hour days.

f. Set Schedule Option for defining Critical Activities to "Longest Path".

g. Set Schedule Option for defining progressed activities to "Retained Logic".

h. Set up cost loading using a single lump sum non-labor resource. The Price/Unit must be $1/hr, Default Units/Time must be "8h/d", and settings "Auto Compute Actuals" and "Calculate costs from units" un-selected.

i. Activity ID's must not exceed 10 characters.

j. Activity Names must have a verb-noun structure and contain the most defining and detailed description within the first 30 characters.

k. The daily ending hour for all work calendars must be the same.

-- End of Section --

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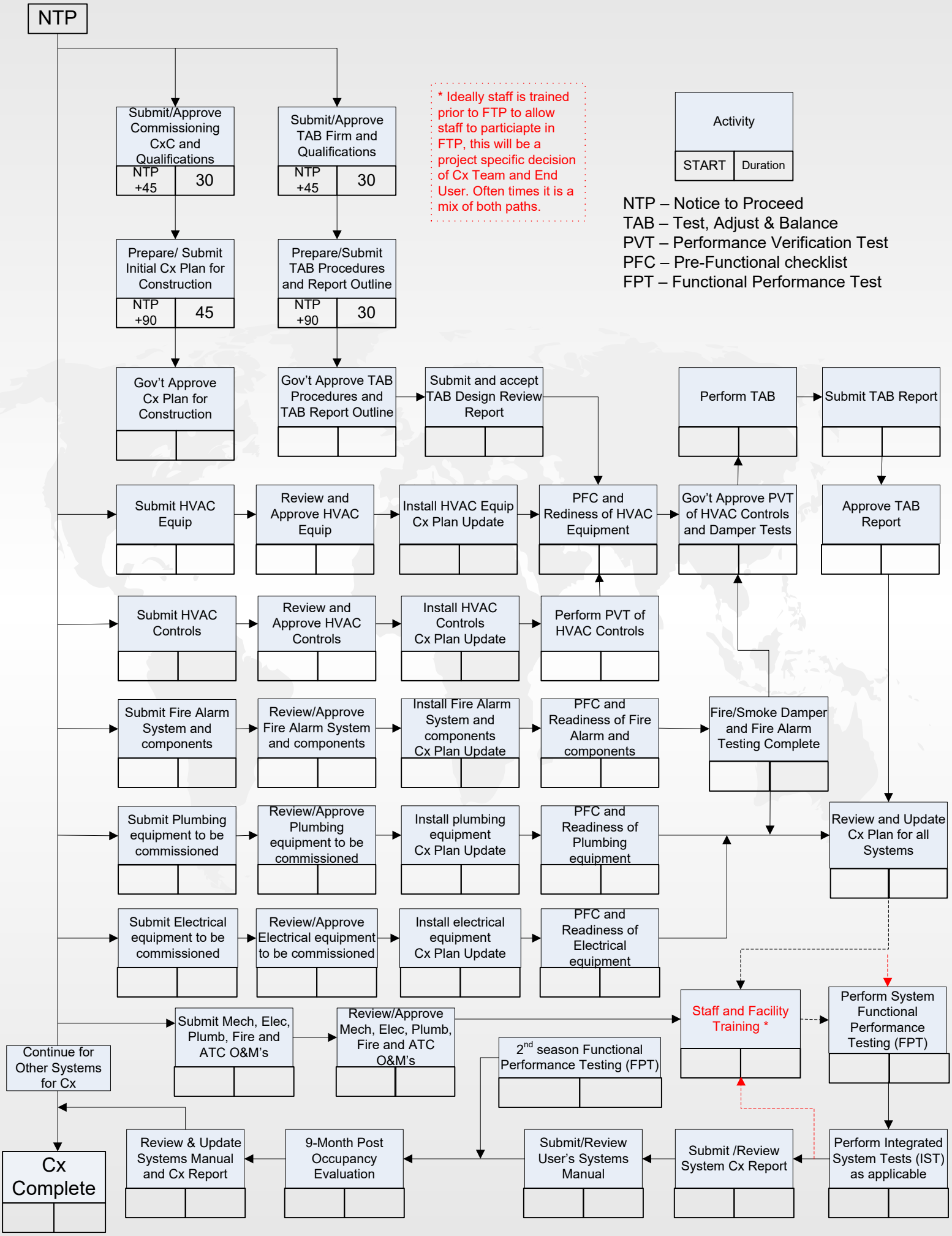
NTP
Submit/Approve Commissioning CxC and Qualifications
NTP +45
30
Submit/Approve TAB Firm and Qualifications
NTP +45
30
* Ideally staff is trained prior to FTP to allow staff to particiapte in FTP, this will be a project specific decision of Cx Team and End User. Often times it is a mix of both paths.
Activity
START
Duration
NTP – Notice to Proceed
TAB – Test, Adjust & Balance
PVT – Performance Verification Test
PFC – Pre-Functional checklist
FPT – Functional Performance Test
Prepare/ Submit Initial Cx Plan for Construction
NTP +90
45
Prepare/Submit TAB Procedures and Report Outline
NTP +90
30
Gov't Approve Cx Plan for Construction
Gov't Approve TAB Procedures and TAB Report Outline
Submit and accept TAB Design Review Report
Perform TAB
Submit TAB Report
Submit HVAC Equip
Review and Approve HVAC Equip
Install HVAC Equip Cx Plan Update
PFC and Rediness of HVAC Equipment
Gov't Approve PVT of HVAC Controls and Damper Tests
Approve TAB Report
Submit HVAC Controls
Review and Approve HVAC Controls
Install HVAC Controls Cx Plan Update
Perform PVT of HVAC Controls
Submit Fire Alarm System and components
Review/Approve Fire Alarm System and components
Install Fire Alarm System and components Cx Plan Update
PFC and Readiness of Fire Alarm and components
Fire/Smoke Damper and Fire Alarm Testing Complete
Submit Plumbing equipment to be commissioned
Review/Approve Plumbing equipment to be commissioned
Install plumbing equipment Cx Plan Update
PFC and Readiness of Plumbing equipment
Review and Update Cx Plan for all Systems
Submit Electrical equipment to be commissioned
Review/Approve Electrical equipment to be commissioned
Install electrical equipment Cx Plan Update
PFC and Readiness of Electrical equipment
Staff and Facility Training *
Perform System Functional Performance Testing (FPT)
Submit Mech, Elec, Plumb, Fire and ATC O&M's
Review/Approve Mech, Elec, Plumb, Fire and ATC O&M's
2nd season Functional Performance Testing (FPT)
Continue for Other Systems for Cx
Cx Complete
Review & Update Systems Manual and Cx Report
9-Month Post Occupancy Evaluation
Submit/Review User's Systems Manual
Submit /Review System Cx Report
Perform Integrated System Tests (IST) as applicable

SECTION 01 32 52

SPECIAL SECURITY (24 NOV 2025)

PART 1 GENERAL

1.1 SUMMARY

Special Security Requirements for access onto Mansfield Lahm ANGB and for access into the Secure Construction Zone are required for this project. This section identifies the minimum requirements for personnel and vehicle access.

Special security provisions required for work inside secure building areas are required for this project. This section identifies the special provisions and restrictions for work inside secure areas.

1.2 DEFINITIONS

1.2.1 Entry Authorization List (EAL)

The Entry Access List (EAL) is a listing of all personnel including but not limited to construction workers, visitors, deliveries etc. The EAL must document personnel name, appropriate Real ID compliant identification type, ID number and company organization name.

1.2.2 Entry Control Point (ECP)

The Entry Control Point (ECP) is the point of access to the secure construction zone.

1.2.3 Site Security Manager (SSM)

The Site Security Manager (SSM) is a government employee of 179 CW responsible for overseeing and coordinating site security between the government and construction contractor.

1.2.4 Contractor Security Officer (CSO)

The Contractors Security Officer (CSO) is an employee of the prime contractor who is responsible for coordination of all security related matters with the government.

1.2.5 Personal Electronic Devices (PED)

Personal Electronic Devices (PED) include but are not limited to cell phones, cameras, computers, or other electronic devices capable of sending or receiving data. PED's will be prohibited within the construction area once construction progresses to the point of fully

enclosed exterior walls, installation of wall insulation or installation of major utilities occur.

1.2.6 Construction Surveillance Technicians (179th Guard/Escorts) (CST)
The Construction Surveillance Technicians are employees of the government who observe and monitor the construction progress with respect to site security measures. The report to the government Site Security Manager (SSM).

1.3 SUBMITTALS

Government approval/acceptance is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. Submit the following in accordance with LRL Section 01 33 00.

SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals Contractor's Security Officer; G

Security Officer Assistants; G

Entry Authorization List; G

1.4 GENERAL REQUIREMENTS

The contractor must designate an employee to serve as the Contractor's Security Officer who must be responsible for all security matters for the contractor and all sub-contractors. The Security Officer must have adequate personnel to manage the security duties established for this project.

1.4.1 Contractor’s Security Officer Approval Requirements

The Contractor must submit to the Contracting Officer for approval within thirty (30) days after Notice to Proceed, the name of the individual to serve as his Security Officer responsible for all security matters regarding this contract. The Contractor must not conduct any physical work on site prior to the Contracting Officer's approval of the contractor's security officer. The contractor's security officer must, as a minimum, meet the following requirements:

a. Be a United States Citizen.
b. Be an employee of the Prime Contractor.
c. Possess a valid 179th CW base pass issued by 179th Security Forces in coordination with the Contracting Officer.

1.4.2 Security Officer Assistants

The Contractor's Security Officer may designate specific personnel to serve as his assistants. All Contractor security personnel must meet the same requirements as those shown above for the Contractor's Security Officer, including approval by the Contracting Officer. Assistants may, however, be employees of sub-contractors.

1.4.3 Coordination of Security Related Matters

The Contractor's Security Officer must be responsible for the coordination of all security related matters with the government and must coordinate through the Corps of Engineers Resident Office and the Government's Site Security Manager (SSM). The Contractor's Security Officer (CSO) must provide a weekly Forecast Activity Schedule augmented by daily emails or verbal updates to the SSM and COR.

The Forecast Activity Schedule must indicate the type of work to be done, locations where work must be performed, a summary of the materials to be received, the number of trucks to arrive and scheduled arrival times, and the identification of vendors/truck carriers.

1.5 GENERAL SECURITY PROCEDURES

1.5.1 Base Entry Requirements

The Contractor will ensure they submit a Contractor Access Request form for all personnel, including all subcontractors and suppliers, to contracting no later than five (5) duty days prior to the need for access for NCIC background check.

All contractors requiring unescorted access will need to possess a Real ID Act compliant identification card. Personnel without a Real ID Act compliant identification card may still be granted unescorted access, but must bring ALL the following to Security Forces.

1. Valid state ID card, driver's license, federal ID card, or Passport for pass issuance.
2. Original or certified copy of their birth certificate.
3. Social Security (SS) card. In cases where the SS card is lost, a signed letter from a Social Security Administration office indicating they have reordered their SS card will suffice.
4. In instances where the person’s name has changed, any legal name change documentation.

Personnel failing to bring required documentation will be denied unescorted access to the installation and will be required to be escorted at all times while on the installation.

The person requesting the badge must schedule an appointment with the Security Forces Pass and ID office to receive a contractor bade.

Individuals with Real ID Act compliant identification cards will have their access permission registered to their driver's license. Individuals who have been granted unescorted access, but do not have a Real ID Compliant identification card will be issued a contractor badge. Badges will only be issued to individuals requiring access to the installation for a 60-days or longer. Access authorization will not exceed one (1) year and must be renewed. Individuals granted unescorted access for 60 days or less will be issued a visitor's pass.

NOTE: Vehicle inspection will take place for all vehicles entering Mansfield Laugh ANGB. Commercial contractor vehicles will be searched every time they enter Mansfield Lahm ANGB.

Badges issued which are no longer needed by contractor personnel must be returned to the Security Forces Office within 48 hours of the non-need date.

1.5.2 Deliveries

Material and equipment deliveries must be through the Security Forces inspection area at the Main Gate. Vehicle operators should expect to complete a vehicle inspection for access. Following prior coordination with the Contracting Officer and 179th Security Forces Squadron. Deliveries that require longer trailers may not be able to use the main gate and the KTR must determine feasibility with using the main gate. Advanced notice is needed for larger trailers for alternate gate access on Carnes Road.

All construction materials to be used in or on the new facility, once cleared through main gate, must be delivered directly to the secure Construction Zone and, if not immediately installed, stored therein.

Construction materials to be used in parking lots, sidewalks, drainage structures, underground utility conduits, and other exterior site features are not required to be delivered to or stored within the secure Construction Zone.

1.6 SECURITY PROCEDURES FOR WORK INSIDE THE SECURE CONSTRUCTION ZONE

1.6.1 Establishment of Secure Construction Zone

Reference Section 01 50 00 TEMPORARY CONSTRUCTION FACILITIES AND CONTROLS Prior to initiation of construction activities pertaining to Building 403 or its foundations, the contractor must erect a fence around the secure construction zone to be determined with Contractor and OH ANG; must provide a chain to secure the Secure Construction Zone fence during non-work hours; and must configure the chain such that it can be simultaneously locked with two separate locks, one provided and controlled by the contractor, and one provided and controlled by the SSM.

All persons granted access to 179 CW are subject to federal laws, and all materials, tools, containers, and vehicles entering the site are subject to inspection. The contractor must maintain and enforce entry control for the site as described below. The SSM must maintain supervisory oversight of site security and may conduct credential checks of any personnel within the site.

Privately Owned Vehicles (POVs) not required for construction will be required to be parked at the contractor vehicle and equipment parking area outside of the Secure Construction Zone. Contractor-owned vehicles may remain on site if prior arrangements with the SSM are made.

1.6.2 Access to the Secure Construction Zone

1.6.2.1 Entry Authorization List (EAL)

The contractor must provide and maintain an Entry Authorization List (EAL) for all contractor and government personnel (including visitors and personnel making deliveries) requiring access to the Secure Construction Zone. The EAL must document personnel names, appropriate real id act compliant identification type, ID number and company/organization name. The Contracting Officer's Representative (COR) must provide the contractor with the name, organization, and expected length of involvement with the project for all government personnel requiring such access and must update such information as required over the duration of the project. The contractor must update the EAL at least weekly and submit it to the SSM and COR monthly. The EAL and records associated with its creation and maintenance are subject to government review at any time.

1.6.2.2 Visitors

Government personnel on the EAL may sponsor visitors, and in doing so assume responsibility for verifying the visitor's authorization to enter the Secure Construction Zone. Government personnel and the contractor's security officer must mutually process visitors in and out

of the Secure Construction Zone on an entry-by-entry basis as described in this section.

1.6.2.3 ID Badges

The contractor must provide and administer a system of unique identification badges for all personnel on the EAL and for authorized visitors and must restrict Secure Construction Zone entry to only those personnel properly displaying a valid badge. The contractor must always maintain accountability over the use and possession of all badges using a system approved by the COR with concurrence of the SSM. At the start and end of each workday, the contractor must review the EAL and badge log and account for the status and location of all badges and must immediately notify the SSM of any discrepancies. All badges must be the property of the US Government, and as such, must be properly protected and safeguarded against loss and/or theft. All badges must immediately be delivered to the Government SSM for cancellation upon release of any employees or when no longer needed. 179th Security Personnel may conduct checks of badge usage and accountability.

All badges must be of one of three types (Contractor, Government, and Visitor), with each type being readily distinguishable from the others by means of color and/or an identifying C, G, or V letter. Each badge must be printed with the words "BLDG 102 RENOVATION" and a serial number unique to that individual badge and must be laminated in plastic and provided with a secure and durable means of being safely attached to the recipient's clothing above the waist. All such badges must be created and used specifically for this and only this project.

1.6.2.4 Badge Display

All personnel inside the Secure Construction Zone must wear their construction site badges, displayed above the waist, so they are always visible.

The contractor's security officials must ensure all personnel working within the construction zone are advised of the security rules on a Government installation. Security officials who observe violations of Security Restrictions must immediately notify the Government Site Security Manager (SSM). Any contractor or contractor employee who violates the construction site security policies will be escorted off the installation and denied future access. Disregard or willful non-compliance of the construction site policies may be grounds for being barred from the installation in accordance with DoD 5200.8-R and USC Title 50, Sec 797.

1.6.2.5 Entry to Secure Construction Zone

All personnel desiring entry to Secure Construction Zone must enter through the Entry Control Point (ECP) as established, manned, and operated by the contractor, and must present to the entry controller either their contractor-issued photo ID badge as described above (for individuals with such badges) or a driver's license or other government-issued form of identification. Visitors must be accompanied by a government representative listed on the EAL. The entry controller must confirm everyone’s presence on the EAL or escort by a government representative on the EAL, and, for individuals not possessing a contractor-issued badge, must issue a temporary badge of the appropriate type (Contractor, Government, or Visitor). Everyone must sign in, enter the site upon clearance from the entry controller, and upon existing the Secure Construction Zone return any temporary badge to the entry controller and sign out.

1.6.3 Deliveries and Short Duration Work

Access to the site for material delivery must be coordinated with the Contractor's Security Office (CSO). Only Authorized delivery drivers and passengers required for assistance during deliveries will be granted access to the site.

Access for personnel that are only on site for a short duration (two hours or less) must be coordinated with the CSO. The contractor will be required to provide escorts for unbadged personnel like work outside the construction zone fence. Qualifications and procedures for escorts must be determined by the SSM.

1.6.4 Contraband Searches

All vehicles on Mansfield Lahm ANGB are subject to search by the 179th Security Forces Squadron or other law enforcement agencies. All personnel and vehicles within or entering the secure construction zone are subject to inspection by law enforcement agencies, the SSM or his designated representatives, or the contractor's entry controllers for prohibited or restricted items. A combination of human or technology may be used to conduct an inspection. Any vehicle/driver found in possession of any prohibited or restricted item will be denied site access and may be turned over to an appropriate law enforcement agency.

1.6.5 Temporary Facilities

1.6.5.1 Contractor Temporary Facilities

Refer to Section 01 50 00 TEMPORARY CONSTRUCTION FACILITIES AND CONTROLS
for requirementsfor Contractor Temporary Facilities.

1.6.6 Emergency Vehicles Access to the Site

In all emergency instances, safety of life will take precedence over security considerations. Law enforcement, fire, and rescue personnel and vehicles will be allowed immediate and unimpeded access to the site.
Immediately following access to the site by emergency vehicles, and their departure, the Contractor's Security Officer will report to the SSM to discuss the possibility of disclosure of sensitive information or security concerns with regards to the incident and any mitigation measures that may be required.

1.7 CONTEACTOR’S EMPLOYEE BADGING REQUIREMENTS

1.7.1 Personnel Background

a. All contractor personnel participating in construction of the new facility or requiring entry inside the secure Construction Zone must be US Citizens. The Contractor's Security Officer will confirm that each contractor employee meets the above requirements, prior to requesting a base pass, adding the employee to the Entry Authorization List, and/or issuing a construction badge.

b. All contractor personnel requiring access to the Base, or the Construction Zone will submit to a National Crime Information Center (NCIC) criminal history check on a yearly basis. These checks will be conducted by the government at no cost to the contractor. Refusal to submit to the NCIC check, failure to report adverse information, or adverse information found in the initial or any subsequent security check will result in denial of access of the person. Examples of disqualifying reports are convictions of:

1. Murder
2. Assault with intent to Commit Murder Rape or Aggravated Sexual Abuse Kidnapping or Hostage Taking
3. Possession, Distribution, or Intent to Distribute a Controlled Substance

4. Illegal Use, Possession, Manufacture of Weapons or Explosives Subversion, Espionage, Treason, or Disloyalty toward the US Any Outstanding Wants or Warrants
5. Felony Involving:
   (1) Robbery, Burglary, or Theft Arson
   (2) Acts Involving a Threat Aggravated Assault
   (3) Violence at International Airports Conspiracy to commit any of the above
6. Any of the above

c. The preceding is not intended as an all-inclusive list. Historical patterns of behavior that have the potential of interfering with the security, orderly administration, and discipline of base operations are also cause for denial of access in accordance with DoD 5200.8-R. The Chief of Security Forces will be the final approving authority for base access. Mitigating conditions, such as the incident being an isolated event, the incident not being recent, pressure or coercion that is no longer present, age/maturity level at the time of the incident, and evidence of rehabilitation will be considered. This may need to be supported with documentation, i.e., police report, court records, etc. before making a final decision to allow access.

d. The Contractor's Security Officer will coordinate procedures with the Contracting Officers Representative (COR) for completion of the security checks for contractor's employees. The COR or the 179th SFS will complete the checks. As a minimum, the information required for the security check is the employee's name, date of birth, and driver's license state/number. The government will not be responsible for work delays caused if employee information is not complete or if the information is not provided in a timely manner to allow completion of the security check.

1.7.2 Security Education, Training, and Awareness

After security checks are made and prior to issuance of an access badge, all on-site personnel must receive an initial site-specific security briefing from the Contractor's Security Officer (CSO) regarding specific security procedures and rules for the project construction site, to include prohibited items. Everyone will acknowledge attendance at the briefing by signing a form indicating that they have been briefed. All forms will be maintained for the duration of the project and forms will be disposed of in accordance with federal records management policies concerning destruction.

1.8 SPECIAL SECUIRTY PROVISIONS

1.8.1 Document Control

All Construction Documentation including images and related electronic information will be protected from release to the media and/or public forums through any means electronic or otherwise without prior review and express consent of the US Government and the SSM. Contract documents, including but not limited to, plans and specifications, must not be stored in any manner which makes them publicly accessible via the Internet. The Contractor and all subcontractors will deliver all outdated, expired, damaged, unusable, or unneeded electronic media (CD's, thumb drives, DVDs, Zip disks, etc.) in an approved method to the SSM for destruction or storage. The Contractor and all subcontractors will adhere to the Shred Policy (below) to manage all outdated, expired, damaged, unusable, or unneeded drawings and program related documentation, to include paper and electronic media.

Both the delivery of electronic media and the documentation management, to include paper, will be coordinated by the Contractor's Security Officer.

1.8.1.1 Shred Policy

The SHRED POLICY applies to the management of all project related documents except those documents required to be kept for a certain time period per Government Acquisition Regulations (e.g., payrolls, shop drawings, daily reports, test reports, etc.). The Contractor must:

a. Shred all office paper relating to this project unless directed to return these papers to government control. Office paper is defined as items having either printed or hand-written print on it, including but not limited to reports, briefings, sketches, drawings, meeting notes, user manuals or operating instructions.
b. Destroy office paper by using a cross-cut shredder. The recommend size of the cut is one half inch by one thirty-second inch. Strip-cut shredders are not acceptable for destruction of office paper.
c. Store office paper in secure containers inside a locked office type environment and routinely destroy in bulk. Bulk office papers must be protected/controlled at the same level as a small amount of office paper.

The objective of this policy is to prevent disclosure of any For Official Use Only information. This policy applies to items generated by all contractors, businesses, and organizations working on this project.

Newspapers, magazines, commercial wrappers and packing materials are exempted from this policy.

1.8.1.2 Cell Phone and Photography/Video Recording/Computer Equipment

No photographic and/or video recording devices must be permitted on or adjacent to the construction site without the express written permission of the Government Site Security Manager (SSM). This prohibition
includes all Personal Electronic Devices (PED) such as cell phone/PDAs with cameras, cameras, and similar devices. Persons having a need for photographic support should request official photographer support through the Government Site Security Manager (SSM).

Exposed film, negatives, memory chips/cards/sticks, disks, and actual photographs/video, recording of project areas and/or equipment must be reviewed by the Government SSM and appropriately marked, handled, and protected in accordance with applicable security regulations.

Unauthorized photographs/video recordings, to include the photographic devices, may be seized and subject to destruction, with no liability incurred by the US Government or its contractors.

Any computer or laptop equipment required for the work must be inspected and approved by the SSM before being brought on site. All computers must have recording, and wireless capability physically disabled before they are allowed on the site.

After inspection to verify the recording and wireless are disabled the SSM must place a sticker on the equipment showing it is capable of being used on the site.

The sticker must be visible on any computer equipment used on site. The SSM reserves the right to re-inspect any computer equipment while it is on-site.

Any person found on the project site in the possession of any unauthorized photographic/video recording equipment/computer, whether used to take photographs/video recording or not must be removed from the site and denied access to the sites thereafter.

Workers may leave a personal electronic device containing a camera in their Personally-Owned-Vehicles (POV's), preferably turned OFF. If the POV is permitted entry to the construction site, such devices must be brought to the attention of the Entry Control Officer.

1.8.1.3 Prohibited Items and Activities

Prior coordination with the SSM and COR approval is required to use electronic devices to include cell phones (without cameras), two-way radios, Wi-Fi devices, and other transmit/receive devices for the purposes of controlling, monitoring, and directing construction related activities. In no case will these devices be permitted in any restricted, secured, or locked down areas.

The following items and activities are prohibited on this construction site.

a. Firearms, knives, or other weapons, to include but not limited to, facsimiles of weapons, gun lighters, toy guns/weapons, baseball bats, batons, bicycle chains, blackjacks, brass knuckles, martial arts devices, ninja pins, throwing stars, or similar devices. Items normally used as a tool of the trade or in the normal course of construction such as sheet-rock knives, nail guns, etc., will be permitted but must be disclosed to the Entry Control Officers when entering the site.

b. Ammunition or other explosives: Nail guns and similar tool ammunition is allowed with notification to the ECO at the entrance. Such explosives must be transported, stored, handled, and used in accordance with industry best practices, state or federal laws and codes, and USACE instructions (whichever is the most restrictive)

The Government reserves the right to prohibit any items, devices, or activities not covered in this list.

Any violation of the prohibitions and restrictions noted above by any contractor personnel may, at the option of the SSM, risk forfeiture of the item(s) involved and permanent removal of the violating party from the construction site.

1.9 SPECIAL SECURITY ESCORTS AND INSPECTIONS

The SSM will have a staff of security professionals and government escort personnel on site during approved work hours. The SSM and staff must not have contractual authority to direct, accept, or reject work but must have authority to observe the conduct of all contractor personnel on site, to request information, and to inspect and photograph all work areas, all work in progress, and all materials brought on site, at any time, for the purpose of assessing and documenting compliance with security requirements. The SSM and staff must comply with all applicable safety requirements.

1.9.1 Schedule Coordination

At least weekly, the contractor must provide the COR and SSM with a "two week look-ahead" summary of expected upcoming work by trade, including approximate numbers of contractor personnel by trade expected to be on site, to allow the government to plan escort requirements. The contractor must notify the COR and SSM as soon as practical, but no less than 24 hours in advance, of any substantial change in scheduled work or the forecasted numbers of contractor personnel on site on any given day.

At least weekly, the SSM must review the expected upcoming work with the COR and contractor and must identify any elements of work that must be photographed by the SSM staff prior to being covered or obscured by additional work, any operations for which the government will need to schedule additional escorts, or any other areas of concern. The SSM must notify the COR and contractor as soon as practical, but no less than 24 hours in advance, of any constraint or change in circumstances affecting the ability of the SSM and staff to be present at the previously scheduled times.

1.9.2 Access to Project Work Areas

Construction Personnel will be able to perform daily activities unimpeded until such time that the exterior walls, installation of wall insulation or installation of major utilities occur. Once construction of the exterior walls begins, the179th construction surveillance technicians (CST) will begin onsite monitoring the project areas.179th SSM will provide the quantities of construction surveillance technicians as necessary to support ongoing construction activities.

1.9.3 Work Inspections

The SSM will be observing and photographing all aspects of construction as it progresses. All finish work will be observed and photographed for compliance with ICD/ICS 705. This includes the installation of drywall, flooring, ceiling, lighting, doors, cabinetry, painting, carpet, and all other finish work.

All enclosed spaces (including but not limited to ductwork, wall cavities, column enclosures, ceiling plenums, floors, etc.) must be inspected by SSM or designated personnel prior to closure. If it has been determined that a portion of the work g=has been enclosed without

such inspections, the SSM may request partial demolition or removal of materials to verify that no unauthorized materials were introduced. The contractor must be responsible for all cost associated with such selective demolition and any rework required.

1.9.4 Beneficial Occupancy

Security inspections will occur prior to the Government acceptance of all Beneficial Occupancy areas. The areas to be turned over to the government must be subject to inspections for security compliance, as well as
pre-accreditation for certifications as secure areas.

Any of the following inspections methods may be used by the US Government to make an acceptance decision:

a. Visual and/or technical techniques to include X-ray and technical surveillance countermeasures of finished space.

b. Inspections of closed areas prior to being closed and signed off by an authorized Construction Security Technician (CST)

c. Random inspection of unrestricted materials at the site (i.e., HVAC duct lines, toilets, sinks, etc.).

Items to be inspected include, but are not limited to wall construction, electronic security systems, communication cables and terminations, penetrations properly sealed, conduit installation, locking devices and door hardware, HVAC installation, sound attenuation installation, and verification that all cables are marked in accordance with security classification and cable management plan.

Once the SSM, in conjunction with the US Government Cognizant Security Authority (USGCSA) have inspected the area, it will be accepted by the government 'locked down' and protected to applicable requirements. Contractor access to these areas after acceptance will require escorted entry by the SSM or designated personnel.

1.10 OTHER ACCESS TO BUILING 403

Construction personnel requiring access to the other areas outside of the active construction phase in Building 102 must always be escorted or receive unescorted access per 179th SFS Visitor Guidance. Provide two weeks' notice for escorts. Escorts will only be available during normal business hours.

Authorized Use of Cameras and Other Electronic Devices Within the Secure Construction Area

c. The Contractor may request permission to use cameras, laptop computers, electronic measuring or testing instruments, or other electronic devices needed for effective, efficient construction management or safety purposes. Request such permission at least two workdays in advance of the proposed use, and include the device name, make, model number, serial number, purpose, and proposed conditions of use. Coordinate details with the COR and CSSM as required.

d. For any request for photography or video recording, the CSSM will review the area to be photographed and will establish such limits, restrictions, or other controls as necessary to protect the integrity of the facility, its contents, capabilities, and vulnerabilities. All resulting photographs and records must be reviewed by the CSSM before equipment can be removed from the site. Exposed film, negatives, memory chips/cards/sticks, disks, and actual photographs/video recordings must be subject to review by the CSSM and must be appropriately marked, handled, and protected in accordance with applicable security regulations.

e. Unauthorized photographs and/or video recordings, to include the photographic devices, may be seized and subject to destruction with no liability to the government or government personnel.

1.11 INFORMATION SECURITY

1.11.1 Drawings and specifications associated with this contract are designated FOR OFFICIAL USE ONLY in accordance with DoDM 5200.01, Volume 4, DoD Information Security Program - Controlled Unclassified Information. The Contractor must control all project drawings and specifications, and all shop drawings or similar documents prepared in the course of work under this contract, in a manner equivalent to industry best practices for control of proprietary, financial, payroll, personnel, or similar sensitive information.

1.11.2 The Contractor must not provide any information regarding the 179th site, activities, or routine or emergency events to any news media representative. The Contractor must refer any inquiries to the Mansfield Lahm ANGB Public Affairs office.

1.11.3 The Contractor must not use on any website or promotional material any document, description, photograph, or graphic image depicting the project, the status of construction, or the completed

facility without prior written approval of the COR in coordination with the CSSM and the using base's Public Affairs office.

1.11.4 The Contractor must not mark any project document with the name of the organization using the facility. Project documents may be marked "US Army Corps of Engineers" where appropriate.

1.11.5 The Contractor must not post, store, or distribute project documents in any manner that is accessible to the public. The Contractor must limit distribution and duplication of project documents to the minimum necessary for completion of work under this contract.

1.11.6 The default method for transferring electronic project drawings, specifications, or shop drawings between the Contractor and the government must be the DoD SAFE (Secure Access File Exchange) website at https://safe.apps.mil/. The DoD SAFE system allows the government to securely transmit electronic files to any recipient and allows any sender to securely transmit electronic files to the government upon receipt of a "Drop-Off Request" initiated by the government. The Contractor may use other methods for transferring electronic project documents to the government with prior approval of the COR.

1.11.7 The Contractor must shred using a cross-cut shredder all unusable or unneeded drawings and project related documentation. Alternatively, the Contractor may collect and deliver such documents to the CSSM for destruction, whether in hard copy or stored on electronic disks or both.

1.12 SECURITY INCIDIENT REPORTING

1.12.1 A security incident is a breach, deliberate or inadvertent, of any security-related condition of this contract or applicable security policies. Any person who observes or suspects a security incident or who sees a potential risk of a future security incident must immediately report it to a Security Assistant and/or the CSSM, and to the Contractor Security Representative and/or the COR. Any person with knowledge of the incident must fully cooperate with the investigation to ensure prompt and accurate resolution.

1.12.2 Any effort to gain unauthorized access to the construction site, facilities, or program information must be immediately reported.

1.12.3 Any suspected surveillance occurring near the construction site must be immediately reported. All personnel are encouraged to note and report the make, model, color, and license number of any suspicious vehicle.

1.12.4 Personnel on the construction site should not approach any suspicious vehicle or individual. Instead, they should report their

concern to the nearest Security Assistant or other security representative.

1.13 SUBMITTALS

1.13.1 Contract Clauses FAR 52.236-5, Material and Workmanship, paragraph (b) and FAR 52.236-21, Specifications and Drawings for Construction, paragraphs (d), (e), (f), and Alternate I apply to all submittals.

Submittal Descriptions (SD)

Submittal requirements are specified in the technical sections. Submittals required are identified by SD numbers and titles as follows:

SD-01 Preconstruction Submittals

A document, required of the Contractor, or through the Contractor, from a supplier, installer, manufacturer, or other lower tier Contractor, the purpose of which is to confirm the quality or orderly progression of a portion of the work by documenting procedures, acceptability of methods or personnel, qualifications, or other verifications of quality.

SD-02 Shop Drawings

Submittals which graphically show relationship of various components of the work, schematic diagrams of systems, details of fabrication, layouts of particular elements, connections, and other relational aspects of the work.

SD-03 Product Data

Preprinted manufacturer material describing a product, system, or material, such as catalog cuts.

SD-04 Samples

Samples, including both fabricated and un-fabricated physical examples of materials, products, and units of work as complete units or as portions of units of work.

SD-05 Design Data

Submittals, which provide calculations, descriptions, or documentation regarding the work.

SD-06 Test Reports

Reports of inspections or tests, including analysis and interpretation.

SECTION 01 33 00

SUBMITTAL PROCEDURES
08/18, CHG 4: 02/21

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 Submittal Descriptions (SD)

Submittal requirements are specified in the technical sections. Examples and descriptions of submittals identified by the Submittal Description (SD) numbers and titles follow:

SD-01 Preconstruction Submittals

Government approved Division 01 preconstruction submittals that are required prior to or commencing with the start of work must be submitted within 30 calendar days of contract award unless specified elsewhere in the specifications. Contractor approved Division 01 submittals that are required prior to or commencing with the start of work must be submitted within 45 calendar days of contract award unless specified elsewhere in the specifications.

Preconstruction Submittals include schedules and a tabular list of locations, features, and other pertinent information regarding products, materials, equipment, or components to be used in the work.

Certificates Of Insurance

Surety Bonds

List Of Proposed Subcontractors

List Of Proposed Products

Baseline Network Analysis Schedule (NAS)

Submittal Register

Schedule Of Prices Or Earned Value Report

Work Plan

Quality Control (QC) plan

Environmental Protection Plan

SD-02 Shop Drawings

Drawings, diagrams and schedules specifically prepared to illustrate some portion of the work.

Diagrams and instructions from a manufacturer or fabricator for use in producing the product and as aids to the Contractor for integrating the product or system into the project.

Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be coordinated.

SD-03 Product Data

Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions and brochures illustrating size, physical appearance and other characteristics of materials, systems or equipment for some portion of the work.

Samples of warranty language when the contract requires extended product warranties.

SD-04 Samples

Fabricated or unfabricated physical examples of materials, equipment or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged.

Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project.

Field samples and mock-ups constructed on the project site establish standards ensuring work can be judged. Includes assemblies or portions of assemblies that are to be incorporated into the project and those that will be removed at conclusion of the work.

SD-05 Design Data

Design calculations, mix designs, analyses or other data pertaining to a part of work.

SD-06 Test Reports

Report signed by authorized official of testing laboratory that a material, product or system identical to the material, product or system to be provided has been tested in accord with specified requirements. Unless specified in another section, testing must have been within three years of date of contract award for the project.

Report that includes findings of a test required to be performed on an actual portion of the work or prototype prepared for the project before shipment to job site.

Report that includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

Investigation reports

Daily logs and checklists

Final acceptance test and operational test procedure

SD-07 Certificates

Statements printed on the manufacturer's letterhead and signed by responsible officials of manufacturer of product, system or material attesting that the product, system, or material meets specification requirements. Must be dated after award of project contract and clearly name the project.

Document required of Contractor, or of a manufacturer, supplier, installer or Subcontractor through Contractor. The document purpose is to further promote the orderly progression of a portion of the work by documenting procedures, acceptability of methods, or personnel qualifications.

Confined space entry permits

Text of posted operating instructions

SD-08 Manufacturer's Instructions

Preprinted material describing installation of a product, system or material, including special notices and (SDS)concerning impedances, hazards and safety precautions.

SD-09 Manufacturer's Field Reports

Documentation of the testing and verification actions taken by manufacturer's representative at the job site, in the vicinity of the job site, or on a sample taken from the job site, on a portion of the work, during or after installation, to confirm compliance with manufacturer's standards or instructions. The documentation must be signed by an authorized official of a testing laboratory or agency and state the test results; and indicate whether the material, product, or system has passed or failed the test.

Factory test reports.

SD-10 Operation and Maintenance Data

Data provided by the manufacturer, or the system provider, including manufacturer's help and product line documentation, necessary to maintain and install equipment, for operating and maintenance use by facility personnel.

Data required by operating and maintenance personnel for the safe and efficient operation, maintenance and repair of the item.

Data incorporated in an operations and maintenance manual or control system.

SD-11 Closeout Submittals

Documentation to record compliance with technical or administrative requirements or to establish an administrative mechanism.

Submittals required for Guiding Principle Validation (GPV) or Third Party Certification (TPC).

Special requirements necessary to properly close out a construction contract. For example, Record Drawings and as-built drawings. Also, submittal requirements necessary to properly close out a major phase of construction on a multi-phase contract.

1.1.2 Approving Authority

Office or designated person authorized to approve the submittal.

1.1.3 Work

As used in this section, on-site and off-site construction required by contract documents, including labor necessary to produce submittals, construction, materials, products, equipment, and systems incorporated or to be incorporated in such construction. In exception, excludes work to produce SD-01 submittals.

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Submittal Register; G

1.3 SUBMITTAL CLASSIFICATION

1.3.1 Government Approved (G)

Government approval is required for extensions of design, critical materials, variations, equipment whose compatibility with the entire system must be checked, and other items as designated by the Government.

Within the terms of the Contract Clause SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION, submittals are considered to be "shop drawings."

1.3.2 For Information Only

Submittals not requiring Government approval will be for information only. Within the terms of the Contract Clause SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION, they are not considered to be "shop drawings."

1.3.3 Sustainability Reporting Submittals (S)

Submittals for Guiding Principle Validation (GPV) or Third Party Certification (TPC) are indicated with an "S" designation. These submittals are for information only and for use as specified in Section 01 33 29 SUSTAINABILITY REQUIREMENTS AND REPORTING.

Schedule submittals for these items throughout the course of construction as provided; do not wait until closeout.

1.4 PREPARATION

1.4.1 Transmittal Form

1.4.2 Submittal Format

1.4.2.1 Format of SD-01 Preconstruction Submittals

When the submittal includes a document that is to be used in the project, or is to become part of the project record, other than as a submittal, do not apply the Contractor's approval stamp to the document itself, but to a separate sheet accompanying the document.

Provide data in the unit of measure used in the contract documents.

1.4.2.2 Format for SD-02 Shop Drawings

Provide shop drawings not less than 8 1/2 by 11 inches nor more than 30 by 42 inches, except for full-size patterns or templates. Prepare drawings to accurate size, with scale indicated, unless another form is required. Ensure drawings are suitable for reproduction and of a quality to produce clear, distinct lines and letters, with dark lines on a white background.

a. Include the nameplate data, size, and capacity on drawings. Also include applicable federal, military, industry, and technical society publication references.

b. Dimension drawings, except diagrams and schematic drawings. Prepare drawings demonstrating interface with other trades to scale. Use the same unit of measure for shop drawings as indicated on the contract drawings. Identify materials and products for work shown.

Submit an electronic copy of drawings in PDF format and native electronic format.

1.4.2.2.1 Drawing Identification

Include on each drawing the drawing title, number, date, and revision numbers and dates, in addition to information required in paragraph IDENTIFYING SUBMITTALS.

Number drawings in a logical sequence. Each drawing is to bear the number of the submittal in a uniform location next to the title block. Place the Government contract number in the margin, immediately below the title block, for each drawing.

Reserve a blank space on each sheet for the Government disposition stamp.

1.4.2.3 Format of SD-03 Product Data

Present product data submittals for each section. Include a table of contents, listing the page and catalog item numbers for product data.

Indicate, by prominent notation, each product that is being submitted; indicate the specification section number and paragraph number to which it pertains.

1.4.2.3.1 Product Information

Supplement product data with material prepared for the project to satisfy the submittal requirements where product data does not exist. Identify this material as developed specifically for the project, with information and format as required for submission of SD-07 Certificates.

Provide product data in units used in the Contract documents. Where product data are included in preprinted catalogs with another unit, submit the dimensions in contract document units, on a separate sheet.

1.4.2.3.2 Standards

Where equipment or materials are specified to conform to industry or technical-society reference standards of such organizations as the American National Standards Institute (ANSI), ASTM International (ASTM), National Electrical Manufacturer's Association (NEMA), Underwriters Laboratories (UL), or Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance. In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. State on the certificate that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

1.4.2.3.3 Data Submission

Collect required data submittals for each specific material, product, unit of work, or system into a single submittal that is marked for choices, options, and portions applicable to the submittal. Mark each copy of the product data identically. Partial submittals will not be accepted for expedition of the construction effort.

Submit the manufacturer's instructions before installation.

1.4.2.4 Format of SD-04 Samples

1.4.2.4.1 Sample Characteristics

Furnish samples in the following sizes, unless otherwise specified or unless the manufacturer has prepackaged samples of approximately the same size as specified:

a. Sample of Equipment or Device: Full size.

b. Sample of Materials Less Than 2 by 3 inches: Built up to 8 1/2 by 11 inches.

c. Sample of Materials Exceeding 8 1/2 by 11 inches: Cut down to 8 1/2 by 11 inches and adequate to indicate color, texture, and material variations.

d. Sample of Linear Devices or Materials: 10 inch length or length to be supplied, if less than 10 inches. Examples of linear devices or materials are conduit and handrails.

e. Sample Volume of Nonsolid Materials: Pint. Examples of nonsolid

materials are sand and paint.

f. Color Selection Samples: 2 by 4 inches. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified. Sizes and quantities of samples are to represent their respective standard unit.

g. Sample Panel: 4 by 4 feet.

h. Sample Installation: 100 square feet.

1.4.2.4.2 Sample Incorporation

Reusable Samples: Incorporate returned samples into work only if so specified or indicated. Incorporated samples are to be in undamaged condition at the time of use.

Recording of Sample Installation: Note and preserve the notation of any area constituting a sample installation, but remove the notation at the final clean-up of the project.

1.4.2.4.3 Comparison Sample

Samples Showing Range of Variation: Where variations in color, finish, pattern, or texture are unavoidable due to nature of the materials, submit sets of samples of not less than three units showing extremes and middle of range. Mark each unit to describe its relation to the range of the variation.

When color, texture, or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

1.4.2.5 Format of SD-05 Design Data

Provide design data and certificates on 8 1/2 by 11 inch paper.

1.4.2.6 Format of SD-06 Test Reports

By prominent notation, indicate each report in the submittal. Indicate the specification number and paragraph number to which each report pertains.

1.4.2.7 Format of SD-07 Certificates

Provide design data and certificates on 8 1/2 by 11 inch paper.

1.4.2.8 Format of SD-08 Manufacturer's Instructions

Present manufacturer's instructions submittals for each section. Include the manufacturer's name, trade name, place of manufacture, and catalog model or number on product data. Also include applicable federal, military, industry, and technical-society publication references. If supplemental information is needed to clarify the manufacturer's data, submit it as specified for SD-07 Certificates.

Submit the manufacturer's instructions before installation.

1.4.2.8.1 Standards

Where equipment or materials are specified to conform to industry or technical-society reference standards of such organizations as the American National Standards Institute (ANSI), ASTM International (ASTM), National Electrical Manufacturer's Association (NEMA), Underwriters Laboratories (UL), or Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance. In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. State on the certificate that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

1.4.2.9 Format of SD-09 Manufacturer's Field Reports

By prominent notation, indicate each report in the submittal. Indicate the specification number and paragraph number to which each report pertains.

1.4.2.10 Format of SD-10 Operation and Maintenance Data (O&M)

Comply with the requirements specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA for O&M Data format.

1.4.2.11 Format of SD-11 Closeout Submittals

When the submittal includes a document that is to be used in the project or is to become part of the project record, other than as a submittal, do not apply the Contractor's approval stamp to the document itself, but to a separate sheet accompanying the document.

Provide data in the unit of measure used in the contract documents.

1.4.3 Source Drawings for Shop Drawings

1.4.3.1 Source Drawings

The entire set of source drawing files (DWG) will not be provided to the Contractor. Request the specific Drawing Number for the preparation of shop drawings. Only those drawings requested to prepare shop drawings will be provided. These drawings are provided only after award.

1.4.3.2 Terms and Conditions

Data contained on these electronic files must not be used for any purpose other than as a convenience in the preparation of construction data for the referenced project. Any other use or reuse is at the sole risk of the Contractor and without liability or legal exposure to the Government. The Contractor must make no claim, and waives to the fullest extent permitted by law any claim or cause of action of any nature against the Government, its agents, or its subconsultants that may arise out of or in connection with the use of these electronic files. The Contractor must, to the fullest extent permitted by law, indemnify and hold the Government harmless against all damages, liabilities, or costs, including reasonable attorney's fees and defense costs, arising out of or resulting from the use of these electronic files.

These electronic source drawing files are not construction documents. Differences may exist between the source drawing files and the corresponding construction documents. The Government makes no representation regarding the accuracy or completeness of the electronic source drawing files, nor does it make representation to the compatibility of these files with the Contractor hardware or software. The Contractor is responsible for determining if any conflict exists. In the event that a conflict arises between the signed and sealed construction documents prepared by the Government and the furnished source drawing files, the signed and sealed construction documents govern. Use of these source drawing files does not relieve the Contractor of the duty to fully comply with the contract documents, including and without limitation the need to check, confirm and coordinate the work of all contractors for the project. If the Contractor uses, duplicates or modifies these electronic source drawing files for use in producing construction data related to this contract, remove all previous indication of ownership (seals, logos, signatures, initials and dates).

1.4.4 Electronic File Format

Provide submittals in electronic format, with the exception of material samples required for SD-04 Samples items. Compile the submittal file as a single, complete document, to include the Transmittal Form described within, and also separately attach the native files which were used to create PDF. The attached files should include the original digital files used to create the submittal. Name the electronic submittal file specifically according to its contents, and coordinate the file naming convention with the Contracting Officer. Electronic files must be of sufficient quality that all information is legible. Use PDF as the electronic format, unless otherwise specified or directed by the Contracting Officer. Generate PDF files from original documents with bookmarks so that the text included in the PDF file is searchable and can be copied. If documents are scanned, optical character resolution (OCR) routines are required. Index and bookmark files exceeding 30 pages to allow efficient navigation of the file. When required, the electronic file must include a valid electronic signature or a scan of a signature.

1.5 QUANTITY OF SUBMITTALS

1.5.1 Number of SD-01 Preconstruction Submittal Copies

Unless otherwise specified, submit three sets of administrative submittals.

1.5.2 Number of SD-04 Samples

a. Submit two samples, or two sets of samples showing the range of variation, of each required item. One approved sample or set of samples will be retained by the approving authority and one will be returned to the Contractor.

b. Submit one sample panel or provide one sample installation where directed. Include components listed in the technical section or as directed.

c. Submit one sample installation, where directed.

d. Submit one sample of nonsolid materials.

1.6 INFORMATION ONLY SUBMITTALS

Submittals without a "G" designation must be certified by the QC manager and submitted to the Contracting Officer for information-only. Provide information-only submittals to the Contracting Officer a minimum of 14 calendar days prior to the Preparatory Meeting for the associated Definable Feature of Work (DFOW). Approval of the Contracting Officer is not required on information only submittals. The Contracting Officer will mark "receipt acknowledged" on submittals for information and will return only the transmittal cover sheet to the Contractor. Normally, submittals for information only will not be returned. However, the Government reserves the right to return unsatisfactory submittals and require the Contractor to resubmit any item found not to comply with the contract. This does not relieve the Contractor from the obligation to furnish material conforming to the plans and specifications; will not prevent the Contracting Officer from requiring removal and replacement of nonconforming material incorporated in the work; and does not relieve the Contractor of the requirement to furnish samples for testing by the Government laboratory or for check testing by the Government in those instances where the technical specifications so prescribe.

1.7 PROJECT SUBMITTAL REGISTER

A sample Project Submittal Register showing items of equipment and materials for when submittals are required by the specifications is provided as "Attachment A - Submittal Register."

1.7.1 Submittal Management

Prepare and maintain a submittal register, as the work progresses. Do not change data that is output in columns (c), (d), (e), and (f) as delivered by Government; retain data that is output in columns (a), (g), (h), and (i) as approved. As an attachment, provide a submittal register showing items of equipment and materials for which submittals are required by the specifications. This list may not be all-inclusive and additional submittals may be required.

Column (c): Lists specification section in which submittal is required.

Column (d): Lists each submittal description (SD Number. and type, e.g., SD-02 Shop Drawings) required in each specification section.

Column (e): Lists one principal paragraph in each specification section where a material or product is specified. This listing is only to facilitate locating submitted requirements. Do not consider entries in column (e) as limiting the project requirements.

Thereafter, the Contractor is to track all submittals by maintaining a complete list, including completion of all data columns and all dates on which submittals are received by and returned by the Government.

1.7.2 Preconstruction Use of Submittal Register

Submit the submittal register. Include the QC plan and the project schedule. Verify that all submittals required for the project are listed

and add missing submittals. Coordinate and complete the following fields on the register submitted with the QC plan and the project schedule:

Column (a) Activity Number: Activity number from the project schedule.

Column (g) Contractor Submit Date: Scheduled date for the approving authority to receive submittals.

Column (h) Contractor Approval Date: Date that Contractor needs approval of submittal.

Column (i) Contractor Material: Date that Contractor needs material delivered to Contractor control.

1.7.3 Contractor Use of Submittal Register

Update the following fields with each submittal throughout the contract.

Column (b) Transmittal Number: List of consecutive, Contractor-assigned numbers.

Column (j) Action Code (k): Date of action used to record Contractor's review when forwarding submittals to QC.

Column (l) Date submittal transmitted.

Column (q) Date approval was received.

1.7.4 Approving Authority Use of Submittal Register

Update the following fields:

Column (b) Transmittal Number: List of consecutive, Contractor-assigned numbers.

Column (l) Date submittal was received.

Column (m) through (p) Dates of review actions.

Column (q) Date of return to Contractor.

1.7.5 Action Codes

1.7.6 Delivery of Copies

Submit an updated electronic copy of the submittal register to the Contracting Officer with each invoice request. Provide an updated Submittal Register monthly regardless of whether an invoice is submitted.

1.8 VARIATIONS

Variations from contract requirements require Contracting Officer approval pursuant to contract Clause FAR 52.236-21 Specifications and Drawings for Construction, and will be considered where advantageous to the Government.

1.8.1 Considering Variations

Discussion of variations with the Contracting Officer before submission of

a variation submittal will help ensure that functional and quality requirements are met and minimize rejections and resubmittals. For variations that include design changes or some material or product substitutions, the Government may require an evaluation and analysis by a licensed professional engineer hired by the contractor.

Specifically point out variations from contract requirements in a variation submittal. Failure to point out variations may cause the Government to require rejection and removal of such work at no additional cost to the Government.

1.8.2 Proposing Variations

When proposing variation, deliver a submittal, clearly marked as a "VARIATION" to the Contracting Officer, with documentation illustrating the nature and features of the variation including any necessary technical submittals and why the variation is desirable and beneficial to Government. If lower cost is a benefit, also include an estimate of the cost savings. In addition to documentation required for variation, include the submittals required for the item. Clearly mark the proposed variation in all documentation.

"

Specifically point out variations from contract requirements in a variation submittal. Failure to point out variations may cause the Government to require rejection and removal of such work at no additional cost to the Government.

1.8.3 Warranting that Variations are Compatible

When delivering a variation for approval, the Contractor warrants that this contract has been reviewed to establish that the variation, if incorporated, will be compatible with other elements of work.

1.8.4 Review Schedule Extension

In addition to the normal submittal review period, a period of 14 days will be allowed for the Government to consider submittals with variations.

1.9 SCHEDULING

Schedule and submit concurrently product data and shop drawings covering component items forming a system or items that are interrelated. Submit pertinent certifications at the same time. No delay damages or time extensions will be allowed for time lost in late submittals. Allow an additional 14 days for review and approval of submittals for refrigeration and HVAC control systems.

a. Coordinate scheduling, sequencing, preparing, and processing of submittals with performance of work so that work will not be delayed by submittal processing. The Contractor is responsible for additional time required for Government reviews resulting from required resubmittals. The review period for each resubmittal is the same as for the initial submittal.

b. Submittals required by the contract documents are listed on the submittal register. If a submittal is listed in the submittal

register but does not pertain to the contract work, the Contractor is to include the submittal in the register and annotate it "N/A" with a brief explanation. Approval by the Contracting Officer does not relieve the Contractor of supplying submittals required by the contract documents but that have been omitted from the register or marked "N/A."

c. Resubmit the submittal register and annotate it monthly with actual submission and approval dates. When all items on the register have been fully approved, no further resubmittal is required.

Contracting Officer review will be completed within 28 days after the date of submission.

1.10 GOVERNMENT APPROVING AUTHORITY

When the approving authority is the Contracting Officer, the Government will:

a. Note the date on which the submittal was received.

b. Review submittals for approval within the scheduling period specified and only for conformance with project design concepts and compliance with contract documents.

c. Identify returned submittals with one of the actions defined in paragraph REVIEW NOTATIONS and with comments and markings appropriate for the action indicated.

Upon completion of review of submittals requiring Government approval, stamp and date submittals. 1 copies of the submittal will be retained by the Contracting Officer and 1 copies of the submittal will be returned to the Contractor.

1.10.1 Review Notations

Submittals will be returned to the Contractor with the following notations:

a. Submittals marked "approved" or "accepted" authorize proceeding with the work covered.

b. Submittals marked "approved as noted" or "approved, except as noted, resubmittal not required," authorize proceeding with the work covered provided that the Contractor takes no exception to the corrections.

c. Submittals marked "not approved," "disapproved," or "revise and resubmit" indicate incomplete submittal or noncompliance with the contract requirements or design concept. Resubmit with appropriate changes. Do not proceed with work for this item until the resubmittal is approved.

d. Submittals marked "not reviewed" indicate that the submittal has been previously reviewed and approved, is not required, does not have evidence of being reviewed and approved by Contractor, or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals returned for lack of review by Contractor or for being incomplete, with appropriate action, coordination, or change.

e. Submittals marked "receipt acknowledged" indicate that submittals have

been received by the Government. This applies only to "information-only submittals" as previously defined.

1.11 DISAPPROVED SUBMITTALS

Make corrections required by the Contracting Officer. If the Contractor considers any correction or notation on the returned submittals to constitute a change to the contract drawings or specifications, give notice to the Contracting Officer as required under the FAR clause titled CHANGES. The Contractor is responsible for the dimensions and design of connection details and the construction of work. Failure to point out variations may cause the Government to require rejection and removal of such work at the Contractor's expense.

If changes are necessary to submittals, make such revisions and resubmit in accordance with the procedures above. No item of work requiring a submittal change is to be accomplished until the changed submittals are approved.

1.12 APPROVED SUBMITTALS

The Contracting Officer's approval of submittals is not to be construed as a complete check, and indicates only that

Approval or acceptance by the Government for a submittal does not relieve the Contractor of the responsibility for meeting the contract requirements or for any error that may exist, because under the Quality Control (QC) requirements of this contract, the Contractor is responsible for ensuring information contained with in each submittal accurately conforms with the requirements of the contract documents.

After submittals have been approved or accepted by the Contracting Officer, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

1.13 APPROVED SAMPLES

Approval of a sample is only for the characteristics or use named in such approval and is not be construed to change or modify any contract requirements. Before submitting samples, provide assurance that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

Match the approved samples for materials and equipment incorporated in the work. If requested, approved samples, including those that may be damaged in testing, will be returned to the Contractor, at its expense, upon completion of the contract. Unapproved samples will also be returned to the Contractor at its expense, if so requested.

Failure of any materials to pass the specified tests will be sufficient cause for refusal to consider, under this contract, any further samples of the same brand or make as that material. The Government reserves the right to disapprove any material or equipment that has previously proved unsatisfactory in service.

Samples of various materials or equipment delivered on the site or in place may be taken by the Contracting Officer for testing. Samples

failing to meet contract requirements will automatically void previous approvals. Replace such materials or equipment to meet contract requirements.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

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SECTION 01 33 29

SUSTAINABILITY REQUIREMENTS AND REPORTING
02/21

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

COUNCIL ON ENVIRONMENTAL QUALITY (CEQ) (WHITE HOUSE)

HPSB Guiding Principles	(2016) Guiding Principles for Sustainable Federal Buildings and Determining Compliance with the Guiding Principles for Sustainable Federal Buildings

GREEN BUSINESS CERTIFICATION INC. (GBCI)

GBCI GP Certification (DOD)	Guiding Principles Assessment for Department of Defense

INTERNATIONAL CODE COUNCIL (ICC)

ICC IgCC	(2018) International Green Construction Code

U.S. DEPARTMENT OF AGRICULTURE (USDA)

FSRIA 9002	Farm Security and Rural Investment Act Section 9002 (USDA BioPreferred Program)

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 1-200-02	(2020; with Change 1, 2020; Change 2, 2022) High Performance and Sustainable Building Requirements
UFC 3-600-01	(2016; with Change 6, 2021) Fire Protection Engineering for Facilities

U.S. DEPARTMENT OF ENERGY (DOE)

Energy Star	(1992; R 2006) Energy Star Energy Efficiency Labeling System (FEMP)

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 247	Comprehensive Procurement Guideline for Products Containing Recovered Materials

1.2 SUMMARY

This section includes requirements for Sustainability documentation and reporting submittals per the federally mandated High Performance and

Sustainable Building (HPSB) or HPSB "Guiding Principles" (GP), and Third Party Certification (TPC) requirements, in accordance with UFC 1-200-02 High Performance and Sustainable Building Requirements, and other identified requirements.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Preliminary High Performance and Sustainable Building Checklist; G

Sustainability Action Plan; G

Preliminary Sustainability eNotebook; G

SD-06 Test Reports

Third Party Certification Design Compliance Report; G

SD-11 Closeout Submittals

Final High Performance and Sustainable Building Checklist; G

Final Sustainability eNotebook; G

Amended Final Sustainability eNotebook; G

Amended Final High Performance and Sustainable Building Checklist; G

Third Party Certification Certificate, Assessment, or Validation and Compliance Report; G

1.4 GUIDING PRINCIPLES VALIDATION (GPV)

Provide the following sustainability activities and documentation to verify achievement of HPSB Guiding Principles Validation (GPV):

a. Analysis of each Guiding Principle Requirement and how project complies. Include final government approved narrative(s) in the HPSB Checklist submittal. Multiple checklists indicate multiple buildings that require individual HPSB Checklist tracking.

b. No changes to the HPSB Checklist are allowed without approval from the Contracting Officer, in accordance with Section 01 33 00 SUBMITTAL REQUIREMENTS. Immediately bring to the attention of the Contracting Officer any project changes that impact meeting the approved HPSB Guiding Principles Requirements for this project. Demonstrate the change will not increase the life-cycle cost and maintains or improves the building performance.

c. Documentation of all work required to incorporate the applicable HPSB Guiding Principles requirements indicated on the HPSB Checklist and in this contract, including all "S" submittals.

d. Sustainability Action Plan.

e. Construction related documentation for the project Sustainability eNotebook and keep updated with regularly-scheduled Construction Quality Control Meetings. Include construction related documentation containing the following components:

(1) HPSB Checklist(s)

(2) Sustainability Action Plan

(3) Documentation illustrating HPSB Guiding Principles Requirements compliance, including "S" submittals

1.4.1 Sustainability Action Plan

Include the following information in the Sustainability Action Plan:

a. Analysis of each HPSB Guiding Principles Requirement and how project will comply. Final government approved narrative(s) must be included in the HPSB Checklist submittal.

b. Name and contact information for: Contractor's Point of Contact (POC) ensuring sustainability goals are accomplished and documentation is assembled. For TPC that include on-site visit by third party representative, provide list of required attendees.

c. Indoor Air Quality plan.

1.4.2 Calculations

Provide all calculations, product data, labels and product certifications required in this specification to demonstrate compliance with the HPSB Guiding Principles Requirements.

1.5 SUSTAINABILITY SUBMITTALS

Provide HPSB Checklist and other documentation in the Sustainability eNotebook to indicate compliance with the sustainability requirements of the project.

1.5.1 High Performance Sustainable Building (HPSB) Checklist

Provide construction documentation that provides proof of, and supports compliance with, the completed HPSB Checklist.

1.5.1.1 HPSB Checklist Submittals

Submit updated HPSB Checklist with each Sustainability eNotebook submittal. Include the final HPSB Checklist(s) with the interim DD1354 Real Property Record Submittal.

1.5.2 "S" Submittals for Sustainability Documentation

"S" submittals are the sustainability documentation requirements cited in the various sections of this contract. Submit the GPV and TPC sustainability documentation required in this section as "S" submittals in all affected UFGS Sections.

a. Highlight GPV and TPC compliance data in "S" submittal.

b. Add "S" submittals to the Sustainability eNotebook only after submittal approval, and bookmark them as required in paragraph SUSTAINABILITY ENOTEBOOK below.

c. Ensure all approved "S" submittals are included in each Sustainability eNotebook submittal.

1.5.3 Sustainability eNotebook

The Sustainability eNotebook is an electronic organizational file that serves as a repository for all required sustainability submittals. To support documentation of compliance with an approved HPSB and TPC checklist, provide and maintain a comprehensive and current Sustainability eNotebook. Include all required data in Sustainability eNotebook, to support full compliance with the HPSB Guiding Principles Requirements, including:

a. HPSB checklist

b. Sustainability Action Plan

c. Calculations

d. Labels

e. "S" submittals

f. Certifications, assessments, or validations and compliance report

g. TPC documentation required in paragraph THIRD PARTY CERTIFICATION (TPC).

1.5.3.1 Sustainability eNotebook Format

Provide Sustainability eNotebook in the form of an Adobe PDF file; bookmark each HPSB Guiding Principles Requirement, TPC requirement, and sub-bookmark at each document. Match format to HPSB Guiding Principles numbering system indicated herein. Maintain up-to-date information, such as spreadsheets, templates, with each current submittals. For TPC projects, provide a second Table of Contents using TPC numbering system, for maintaining documentation unique to TPC.

Contracting Officer may deduct from the monthly progress payment accordingly if Sustainability eNotebook information is not current and on track per project goals.

1.5.3.2 Sustainability eNotebook Submittal Schedule

Provide Sustainability eNotebook Submittals at the following milestones of the project:

a. Preliminary Sustainability eNotebook

Submit preliminary Sustainability eNotebook with updated Preliminary High Performance and Sustainable Building Checklist and TPC checklist at the first post award meeting in accordance with Section 01 30 00

ADMINISTRATIVE REQUIREMENTS.

d. Third Party Certification Design Compliance Report

Obtain Third Party Certification Design Compliance Report after final design submittal is approved. Submittal must indicate 100 percent compliance with applicable design requirements. File approved submittal in the Sustainability eNotebook.

e. Construction Quality Control Meetings.

Provide up-to-date GP and TPC documentation in the Sustainability eNotebook and TPC Online tool for each meeting.

f. Final Sustainability eNotebook

Submit updated Sustainability eNotebook with updated Final High Performance and Sustainable Building Checklist with TPC Checklist, in accordance with Section 01 33 00 SUBMITTAL PROCEDURES at Beneficial Occupancy Date (BOD). Final progress payment retainage may be held by Contracting Officer until Final Sustainability construction phase documentation is complete.

g. Amended Final Sustainability eNotebook

Amend and resubmit the Amended Final Sustainability eNotebook with Amended Final High Performance and Sustainable Building Checklist and amended TPC Checklist, to include post-occupancy corrections, updates, and requirements. Final progress payment retainage may be held by Contracting Officer until amended final sustainability documentation is complete. Submit the Amended Final Sustainability eNotebook Submittal on DVDs to the Contracting Officer no later than 30 days after final GP, TPC determination.

1.6 DOCUMENTATION REQUIREMENTS

a. Incorporate each of the following HPSB Guiding Principles requirements into project and provide documentation that proves compliance with each listed requirement. Items below are organized by HPSB Guiding Principles. For life-cycle cost analysis requirements, one document with all analyses is acceptable, with Contracting Officer approval.

b. For each of the following paragraphs that require the use of products listed on Government-required websites, provide documentation of the process used to select products, or process used to determine why listed products do not meet project performance requirements.

1.6.1 Commissioning (Cx)

Develop and incorporate Commissioning requirements into the documents, in accordance with Section 01 91 00.15 BUILDING COMMISSIONING.

1.6.2 Energy Efficient Products

Provide only energy-using products that are Energy Star rated or have Federal Energy Management Program (FEMP) recommended efficiency. Where Energy Star or FEMP recommendations have not been established, provide most efficient products that are life-cycle cost-effective. Provide only

energy using products that meet FEMP requirements for low standby power consumption. Energy efficient products can be found at: https://www.energy.gov/eere/femp/federal-energy-management-program and http://www.energystar.gov/.

For construction submittal documentation, provide proof that product is labeled energy efficient and complies with the cited requirements.

1.6.3 Building-level Power Metering

Provide building-level meters for electricity, natural gas, and steam where applicable.

1.6.3.1 Construction Submittal Documentation

Provide manufacturer's data validating compatibility with base-wide system and component advanced meter requirements.

1.6.4 Indoor Water Use

Provide Construction Documentation proof that fixtures are labeled EPA WaterSense, for products available with EPA WaterSense labeling; for all other fixtures, proof they comply with EPA WaterSense efficiency requirements.

1.6.5 Indoor Water Metering

Provide building-level meters for potable water use. Provide the requirements cited in the following paragraphs:

1.6.5.1 Construction Submittal Documentation

Provide manufacturer's data validating compatibility with base-wide system and component advanced meter requirements.

1.6.6 Outdoor Water Use

Where new irrigation is required, provide only non-potable sources. Provide the requirements cited in the following paragraphs:

1.6.6.1 Construction Submittal Documentation

Provide manufacturer's data validating compatibility with base-wide system and component advanced meter requirements.

1.6.7 Outdoor Water Meters

Provide meters for outdoor systems that use potable water. Provide the requirements cited in the following paragraphs:

1.6.7.1 Construction Submittal Documentation

Provide manufacturer's data validating compatibility with base-wide system and component advanced meter requirements.

1.6.8 Moisture Control

Provide the following:

1.6.8.1 Construction Submittal Documentation

Ensure construction materials are separated and protected in accordance with other sections in this contract document, with adequate humidity controls during construction. In accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA, includes plan for ongoing building moisture control.

Coordinate with the moisture control requirements of Section 01 45 00 QUALITY CONTROL.

1.6.9 Reduce Volatile Organic Compounds (VOC) (Low-Emitting Materials)

Meet the requirements of Table 3-1 at the end of this specification.

For Construction submittal documentation, provide certifications or labels that demonstrate compliance with cited requirements, based on the attached TABLE 3-1.

1.6.10 Indoor Air Quality During Construction

Prior to construction, create indoor air quality plan. Develop and implement an IAQ construction management plan during construction and flush building air before occupancy.

For new construction and for renovation of unoccupied existing buildings, meet the requirements of ICC IgCC 1001.3.1.5 (10.3.1.4) Indoor Air Quality (IAQ) Construction Management. Coordinate with moisture control requirements in Section 01 45 00 QUALITY CONTROL.

Provide documentation showing that after construction ends and prior to occupancy, HVAC filters were replaced and building air was flushed out in accordance with the cited standard.

1.6.11 Recycled Content

Comply with 40 CFR 247. Refer to: https://www.epa.gov/smm/comprehensive-procurement-guideline-cpg-program for assistance identifying products cited in 40 CFR 247. Selected products must comply with non-proprietary requirements of the Federal Acquisition Regulation and must meet performance requirements.

1.6.11.1 Construction Submittal Documentation

a. Provide manufacturers' documents stating the recycled content by material, or written justification for claiming one of the exceptions allowed on the cited website.

b. Substitutions: Submit for Government approval for proposed alternative products or systems that provide equivalent performance and appearance and have greater contribution to project recycled content requirements. For all such proposed substitutions, submit with the Sustainability Action Plan accompanied by product data demonstrating equivalence.

c. In order to complete compliance with FAR 52.223-9 Estimate of Percentage of Recovered Material Content for EPA Designated Items, refer to submittal requirement for recycled/recovered material content in Section 01 78 00 CLOSEOUT SUBMITTALS.

1.6.12 Bio-Based Products

Provide products and materials composed of the highest percentage of bio-based materials (including rapidly renewable resources and certified sustainably harvested products), consistent with FSRIA 9002 USDA BioPreferred Program, to the maximum extent possible without jeopardizing the intended end use or detracting from the overall quality delivered to the end user and when available at a reasonable cost. Use only supplies and materials of a type and quality that conform to applicable specifications and standards.

Comply with FSRIA 9002 USDA BioPreferred Program. Refer to www.biopreferred.gov for the product categories and BioPreferred Catalog. Selected products must comply with non-proprietary requirements of the Federal Acquisition Regulation and must meet performance requirements. Provide the following documentation:

a. USDA BioPreferred label for each product; for bio-based products used on project but not listed with BioPreferred program, provide bio-based content and percentage.

b. In order to complete compliance with FAR 52.223-1 Biobased Product Certification, refer to submittal requirement for biobased products in Section 01 78 00 CLOSEOUT SUBMITTALS, paragraphs CERTIFICATION OF EPA DESIGNATED ITEMS and CERTIFICATION OF USDA DESIGNATED ITEMS.

1.6.13 Waste Material Management (Recycling – Construction)

Divert demolition and construction debris in accordance with Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL.

1.6.14 Additional Sustainability Requirements

Provide the additional sustainability requirements cited in this paragraph.

1.6.14.1 Third Party Certification (TPC) Documentation

Third Party Certification certificate, assessment, or validation, and compliance report requirements are in addition to all requirements under header above GUIDING PRINCIPLES VALIDATION (GPV).

1.6.14.1.1 TPC Registration

This project has been designed for, and must be constructed to achieve GBCI GP Certification (DOD). Project is already registered with the TPC Organization. Provide construction related sustainability documentation, in the format required by the TPC Organization, to the Contracting Officer for approval, and for final approval by the TPC organization. Third Party Certification is met when Government receives TPC organization certificate, assessment, or validation and compliance report and plaque. Execute the following:

a. Refer to TPC Checklist at the end of this specification section. (Multiple checklists indicate multiple buildings that require TPC.)

b. Immediately bring to the attention of the Contracting Officer any project changes that impact meeting the approved TPC Requirements for this project. Demonstrate the change will not increase the life-cycle

cost and maintains or improves the building performance.

c. Complete all work required to incorporate the applicable TPC Requirements.

d. Maintain the construction related information in the Sustainability eNotebook pertaining to additions and changes to the approved sustainability requirements. Maintain the Sustainability eNotebook in electronic format. For more explanation, refer to paragraph SUSTAINABILITY eNOTEBOOK. Provide the following components in the Sustainability eNotebook, in addition to the GPV components above:

(1) TPC Checklist

(2) Provide construction documentation required to achieve third party certification

e. Provide the following information in the Sustainability Action Plan. Provide this TPC information in addition to the GPV Action Plan items above:

(1) Planned method to achieve each TPC requirement.

(2) For each TPC requirement that is attempted but not achieved, provide narrative explaining how mission or activity precludes achieving specific sustainability requirement or goal. Provide analysis of particular requirement and level to which project is able to comply.

(3) Provide name and contact information for: Sustainability Point of Contact (POC) and other names of sustainability professionals responsible for ensuring TPC sustainability goals are accomplished and documentation is assembled. Sustainability POCs are also responsible for ensuring GPV required in paragraph GUIDING PRINCIPLES VALIDATION (GPV) above.

f. Bear all costs associated with construction changes that affect sustainability design requirements, constructing, demonstrating, and documenting that project complies with approved TPC requirements, including but not limited to:

(1) TPC coordination with Government's AE and other consultants, TPC website requirements, and management for construction related documentation.

(2) Construction work required to incorporate TPC requirements.

(3) Submittals required to demonstrate compliance with Government approved TPC checklists.

(4) Documentation illustrating compliance with TPC requirements and additional documentation required by the TPC.

g. Provide all calculations, product data, and certifications, assessments, or validations required in this contract to demonstrate compliance with the TPC Requirements of this section.

1.6.14.2 Third Party Certification (TPC) Documentation

Third Party Certification certificate, assessment, or validation, and compliance report requirements are in addition to all requirements under header above GUIDING PRINCIPLES VALIDATION (GPV).

1.6.14.2.1 TPC Already Registered

Project is already registered with TPC organization to achieve GBCI GP Certification (DOD). Pay all fees associated with GBCI construction reviews and achievement of Third Party Certification (TPC). When applicable, request TPC online access turnover from Government. Manage and provide all documentation for requirements of TPC and obtain Final Certification or validation. Third Party Certification is met when Government receives TPC organization certificate, assessment, or validation and compliance report and plaque.

1.6.14.2.2 TPC Management and Certification

Execute the following TPC Certification, assessment, or validation requirements:

a. Refer to TPC Checklist at the end of this specification section. (Multiple checklists indicate multiple buildings that require TPC.)

b. Immediately bring to the attention of the Contracting Officer any project changes that impact meeting the approved TPC Requirements for this project. Demonstrate the change will not increase the life-cycle cost and maintains or improves the building performance.

c. Complete all work required to incorporate the applicable TPC Requirements.

d. Maintain the construction related information in the Sustainability eNotebook pertaining to additions and changes to the approved sustainability requirements. When construction changes are made that affect design sustainability requirements, provide all required updates to affected design requirements and update in the Sustainability eNotebook. Maintain the Sustainability eNotebook in electronic format. For more explanation, refer to paragraph SUSTAINABILITY eNOTEBOOK. Provide the following components in the Sustainability eNotebook, in addition to the GPV components above:

   (1) TPC Checklist

   (2) Completed TPC forms. Transmit by the method required by the TPC organization.

   (3) Copy of all correspondence with the TPC organization including proof of TPC registration

   (4) Documentation illustrating compliance with TPC requirements and additional documentation as requested by the TPC

   (5) TPC Award Certificate, assessment, or validation and compliance report.

e. Provide the following information in the Sustainability Action Plan. Provide this TPC information in addition to the Sustainability Action

Plan items above:

(1) Planned method to achieve each TPC requirement.

(2) For each TPC requirement that is attempted but not achieved, provide narrative explaining how mission or activity precludes achieving specific sustainability requirement or goal. Provide analysis of particular requirement and level to which project is able to comply.

(3) Provide name and contact information for: Sustainability point of contact (POC) and other names of sustainability professionals responsible for ensuring TPC sustainability goals are accomplished and documentation is assembled. Sustainability POCs are also responsible for ensuring GPV required in paragraph GUIDING PRINCIPLES VALIDATION (GPV) above.

f. Bear all costs associated with construction changes that affect sustainability design requirements, constructing, demonstrating, and documenting that project complies with approved TPC requirements, including but not limited to:

(1) Final TPC review, certification, assessment, or validation and plaque fees.

(2) Online (or offline with secure facilities) TPC management and documentation.

(3) Obtaining TPC certification or validation based on Government-approved sustainability goals.

(4) Construction work required to incorporate TPC requirements.

(5) Submittals required to demonstrate compliance with Government approved TPC checklists.

g. Provide all calculations, product data, and certifications, assessments, or validations required in this specification to demonstrate compliance with the TPC Requirements.

h. Provide all TPC management and documentation. Transmit TPC requirements by the method required by TPC organization.

i. Provide all required responses to third party organization.

j. Facilitate and participate in required TPC site visit. Coordinate with the Contract Officer to determine participating team members. Include Commissioning provider on applicable projects.

k. Provide TPC Plaque and Certificate, assessment, or validation. Provide TPC compliance report that includes level achieved and reasons for non-compliance or not applicable elements. Use format below to create the Plaque, Certificate, assessment or validation, compliance report, and Letter of Congratulations (when provided). Forward to parties designated by Contracting Officer:

(1) Plaque:

Name: Final Building Name. If unknown, provide Form DD1391 Project Name.

(2) Certificate, Assessment or Validation:

Project Title, first line: P-(X); Form DD1391 Project Name).

Project Title, second line: UIC (Installation code)

(3) Letter Congratulations (when provided):

Address letter to Facility's Installation Commander Name. Address the letter to an individual person.

(4) Compliance Report:

Title page must cite Project title: P-(X); (1391 Project Name); Final Building Name if known; UIC (installation code); Owner Service; User organization if known; date of compliance.

Include TPC scoresheet if applicable.

l. Once Final Certification is achieved, turn over Administrative rights to online TPC to the Base Civil Engineer or designee, contact information provided by the Contracting Officer.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 SUSTAINABILITY COORDINATION

Provide sustainability focus and coordination at all meetings to achieve sustainability goals. Coordinate meeting requirements with other UFGS Sections meeting requirements in this project. Ensure the designated TPC accredited sustainability professional responsible for GP and TPC documentation participates in these meetings to coordinate documentation completion. Review GP and TPC sustainability requirements, HPSB Checklist and TPC documentation, Sustainability Action Plan, and completeness status of Sustainability eNotebook, and TPC status at the following meetings:

a. Pre-Construction Conference

b. Construction Quality Control Meetings

g. Facility Turnover Meetings

Conduct review no later than 60 days before final turnover and identify any outstanding issues that affect correct completion of all documentation and final TPC certification, assessment or validation, and actions that will achieve requirements. Conduct corrective actions prior to turnover, to ensure all requirements are achieved.

3.2 THIRD PARTY CERTIFICATION CERTIFICATE, ASSESSMENT, OR VALIDATION AND COMPLIANCE REPORT

Finalize the process requirements and obtain the TPC Plaque and Certificate, assessment, or validation, and compliance report, indicating completion of the project's sustainability goals. Include TPC compliance

report with final TPC scoresheet as applicable.

Deliver one original certificate, assessment, or validation, and compliance report to Contractor Officer, unless otherwise instructed. Provide and hang Plaque in a prominent interior location approved by the Contracting Officer.

3.3 TABLE 3-1 VOLATILE ORGANIC COMPOUNDS (VOC) (LOW EMITTING MATERIALS) REQUIREMENTS

TABLE 3-1 Volatile Organic Compounds (VOC) (Low Emitting Materials) Requirements

Source: ICC IgCC Chapter 8 (Materials) (Interior Applications Only)

MATERIAL CATEGORY	EMISSIONS REQUIREMENT		MATERIALS WITH ADDED VOC REQUIREMENT	EMISSIONS REQUIREMENTS
Adhesives and Sealants	**CDPH/EHLB/Standard method V1.1 (California Section 01350)** (Use "office" or "classroom" space limits for all applications)	or	Adhesives (carpet, resilient, wood flooring; base cove; ceramic tile; drywall and panel; primers) Sealants (acoustical; firestop; HVAC Air duct; primers) Caulks	**SCAQMD Rule 1168** (Use "other" category for HVAC duct sealant) (for firestop adhesive, UFC 3-600-01 overrides conflicting requirements)
			Aerosol adhesives	**Section 3 of Green Seal Standard GS-36** (except: cleaners, solvent cements, and primers used with plastic piping and conduit in plumbing, fire suppression, and electrical systems; HVAC air duct sealants when the application space air temp is less than 40 F (4.5 C).

TABLE 3-1 Volatile Organic Compounds (VOC) (Low Emitting Materials) Requirements Source: ICC IgCC Chapter 8 (Materials) (Interior Applications Only)				
MATERIAL CATEGORY	**EMISSIONS REQUIREMENT**		**MATERIALS WITH ADDED VOC REQUIREMENT**	**EMISSIONS REQUIREMENTS**
Paints and Coatings	**CDPH/EHLB/Standard method V1.1 (California Section 01350)** (Use "office" or "classroom" space limits for all applications)	or	Flat and nonflat, nonflat high-gloss, specialty, basement specialty, fire-resistive, floor, low-solids, rust preventative, wood, reflective wall coatings; concrete/masonry sealers; primers; sealers; undercoaters; shellacs (clear and opaque); stains; varnishes; conjugated oil varnish; lacquer; clear brushing lacquer	**Green Seal Standard GS-11**

TABLE 3-1 Volatile Organic Compounds (VOC) (Low Emitting Materials) Requirements Source: ICC IgCC Chapter 8 (Materials) (Interior Applications Only)				
MATERIAL CATEGORY	**EMISSIONS REQUIREMENT**		**MATERIALS WITH ADDED VOC REQUIREMENT**	**EMISSIONS REQUIREMENTS**
Paints and Coatings	**CDPH/EHLB/Standard method V1.1 (California Section 01350)** (Use "office" or "classroom" space limits for all applications)	or	Concrete curing compounds; dry fog, faux finishing, graphic arts (sign paints), industrial maintenance, mastic texture, metallic pigmented, multicolor, recycled coatings; pretreatment wash primers, reactive penetrating sealers; specialty primers, wood preservatives, and zinc primers	**California Air Resources Board (CARB) Suggested Control Measure for Architectural Coatings** or **SCAQMD Rule 1113r**
Paints and Coatings	**CDPH/EHLB/Standard method V1.1 (California Section 01350)** (Use "office" or "classroom" space limits for all applications)	or	High-temperature coatings; stone consolidants; swimming-pool coatings; tub- and tile-refining coatings; and waterproofing membranes	**California Air Resources Board (CARB) Suggested Control Measure for Architectural Coatings**

TABLE 3-1 Volatile Organic Compounds (VOC) (Low Emitting Materials) Requirements Source: ICC IgCC Chapter 8 (Materials) (Interior Applications Only)				
MATERIAL CATEGORY	**EMISSIONS REQUIREMENT**		**MATERIALS WITH ADDED VOC REQUIREMENT**	**EMISSIONS REQUIREMENTS**
Floor Covering Materials	For carpet, all locations: **CDPH/EHLB/Standard Method V1.1 (California Section 01350)** or label for **Section 9** of **CDPH/EHLB/Standard Method V1.1 (California Section 01350)**		none	none
Insulation	**CDPH/EHLB/Standard method V1.1** (California Section 01350) (Use "office" or "classroom" space limits for all applications)		none	none

TABLE 3-1 Volatile Organic Compounds (VOC) (Low Emitting Materials) Requirements

Source: ICC IgCC Chapter 8 (Materials) (Interior Applications Only)

MATERIAL CATEGORY	EMISSIONS REQUIREMENT		MATERIALS WITH ADDED VOC REQUIREMENT	EMISSIONS REQUIREMENTS
Composite Wood, Wood Structural Panel, and Agrifiber Products, no added urea-formaldehyde resins including laminating adhesives for composite wood and agrifiber assemblies - particleboard, medium density fiberboard (MDF), wheatboard, strawboard, panel substrates, door cores	Third-party certification (approved by CARB) of **California Air Resource Board's (CARB) regulation**, Airborne Toxic Control Measure to Reduce Formaldehyde Emissions from Composite Wood Products	or	none	**CDPH/EHLB/Standard method V1.1** (California Section 01350) (Use "office" or "classroom" space limits for all applications) (except: Structural panel components such as plywood, particle board, wafer board, and oriented strand board identified as "EXPOSURE 1," "EXTERIOR," or "HUD-APPROVED" are considered acceptable for interior use.)
Office Furniture Systems and Seating installed prior to occupancy	**ANSI/BIFMA X7.1 ANSI/BIFMA X7.1:** (95-percent of installed office furniture system workstations and seating units) **Section 7.6.2 of ANSI/BIFMA e3** (50-percent of office furniture system workstations and seating units)		none	none

TABLE 3-1 Volatile Organic Compounds (VOC) (Low Emitting Materials) Requirements Source: ICC IgCC Chapter 8 (Materials) (Interior Applications Only)				
MATERIAL CATEGORY	**EMISSIONS REQUIREMENT**		**MATERIALS WITH ADDED VOC REQUIREMENT**	**EMISSIONS REQUIREMENTS**
Ceiling and Wall assemblies and systems including: acoustical treatments; ceiling panels and tiles; tackable wall panels and coverings; wall coverings; wall and ceiling paneling and planking	**CDPH/EHLB/Standard method V1.1 (California Section 01350)** (Use "office" or "classroom" space limits for all applications)		none	none

-- End of Section --

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Air National Guard HPSB Requirements Scoresheet

HPSB COMPLIANCE (Updated September 2025)

* required entry

General Information

PBXP222050	Project Number (e.g. ABCD12345)
Repair B403 for Cyber	Project Title
0	Real Property Unique ID (RPUID)
B403	Facility Number
TBD	Building Name
Mansfield Lahm Airport	Installation
PBXP	Installation Code
Mansfield	City
OH	State
Jacobs	Design of Record (e.g., A-E firm, USACE, NAVFAC, State Recipient)
TBD	Construction Contractor
Lt.Col Kiet Chung	NGB A4I Project Manager (Last Name, First Name)
$	Programmed Amount (PA)
6200	Building Size (SF)
FY2026	Program Year (FY####)
Type B-2	Project Phase
09/12/23	Design Started (MM/DD/YY)
07/01/28	Beneficial Occupancy Date (MM/DD/YY)
USGBC GP	Guiding Principles Compliance Certification Method
06/01/25	Date Project Registered (MM/DD/YY)
	Date Project Certified (MM/DD/YY)
100%	HPSB Compliant
5%	Energy Efficiency Achieved (% below ANSI/ASHRAE/IESNA Standard 90.1-2013)
Sep2025	Scoresheet version

Federal Requirements Complete

Air National Guard HPSB Requirements Scoresheet

HPSB COMPLIANCE (Updated September 2025)

* required entry

Color Coding: See Instructions Tab for more detail

Drop-Down Box	Yes or N/A
No Entry Required	No
Custom Entry	Recommended not Required

90.1-2013

HPSB I: Employ Integrated Design Principles (UFC 1-200-02 para 2-2)

Total Points 2 — Possible Points 2

Yes	HPSB I.1	**Integrated Design**	1
Yes	HPSB I.2	**Commissioning**	1

HPSB II: Optimize Energy Performance (UFC 1-200-02 para 2-3)

Total Points 5 — Possible Points 5

Yes	HPSB II.1	**Energy Efficiency**	1

Yes	Reduce energy use 30% below ANSI/ASHRAE/IESNA Standard 90.1-2013 or IECC, or if not - achieve maximum energy efficiency that is lifecycle cost effective
5.2%	Insert percentage below ANSI/ASHRAE/IESNA Standard 90.1-2013 or IECC, in terms of energy use (e.g. 32)
65	Insert building energy intensity (kBtu/yr-sqft) calculated IAW 10 CFR 433
Yes	Roof Attributes (Recommended)
1	Select roof types (Check below)

- [x] Cool roof
- [ ] Solar electric
- [ ] Solar Passive
- [ ] Green roof
- [ ] Solar thermal

Energy Efficient Products 1

Yes

Yes	HPSB II.2	**On-site Renewable Energy**	1

Yes	Installed renewable energy elements or projects were not lifecycle cost effective
1	Renewable energy types (check below)

- [ ] Solar PV
- [ ] Geothermal
- [ ] Hydro
- [ ] Waste to Energy
- [ ] Solar CP
- [ ] GSHP
- [ ] Wind
- [x] Renewables were not lifecycle cost effective
- [ ] Solar Thermal Electric

0.0	Insert generation capacity (kW)
0.0%	Insert percentage of total building

Yes	HPSB II.3	**On-site Renewable Energy - Solar Hot Water Heater System**	1

Yes	Installed solar hot water heater system or found installation not lifecycle cost effective
0.0	Insert generation capacity (MMBtu/yr)
0.0%	Insert percentage of demand

Yes	HPSB II.4	**Metering**	1

Yes	Electric Metering: Select N/A if no service
Yes	Natural Gas Metering: Select N/A if no service
N/A	Steam Metering: Select N/A if no service

HPSB III: Protect and Conserve Water (UFC 1-200-02 para 2-4)

Total Points 6 — Possible Points 6

Yes	HPSB III.1	**Indoor Water**	1
Yes		**Indoor Water Metering**	1
Yes	HPSB III.2	**Outdoor Water**	1
N/A		**Outdoor Water Metering**	1
N/A	HPSB III.3	**Alternative Water**	1
Yes	HPSB III.4	**Stormwater Management (LID Documentation per UFC 3-210-10)**	1

200.0	Change in Impervious Area (SF)
$	Pre-Award Cost Estimate ($)
Yes	Project addressed EISA 438
0	EISA Technical Constraints

- [ ] Retaining stormwater impact receving water flow
- [ ] Shallow bedrock, contaminated soil, high ground water table, underground utilities
- [ ] Soil infiltration capacity limited
- [ ] Site too small to infiltrate significant volume
- [ ] Non-potable water demand to small
- [ ] Structural, plumbing, and other mods not feasible
- [ ] State or local restrict water harvesting
- [ ] State or local restrict use of green infrastructure or LID
- [ ] Other

5.0%	Percent Increase in Stormwater Runoff for 95 Percentile Storm (%) -or- Percent Increase in Stormwater Runoff from continuous simulation model, published data, studies, or other established tools (Reference UFC 3-210-10 Figure 2-1 Implementation of EISA Section 438)
On-Site	LID Features Locations

Air National Guard HPSB Requirements Scoresheet

HPSB COMPLIANCE (Updated September 2025)

* required entry

1	Integrated Management Practices Employed

- [ ] Bio-Retention
- [ ] Dry Wells
- [ ] Filter Strips
- [ ] Grassed Swells
- [x] Infiltration Trench
- [ ] Inlet Pollution Removal Device
- [ ] Permeable Pavement/Pavers
- [ ] Rain Barrels/Cisterns
- [ ] Soil Amendments
- [ ] Tree Box Filters
- [ ] Vegetated Buffers
- [ ] Vegetated Roof
- [ ] Other

$0.00	Final LID Construction Cost ($)
Amanda Thompson, PE	Post Construction Analysis (Name of DOR)

HPSB IV: Enhance Indoor Environmental Quality (UFC 1-200-02 para 2-5)			
Total Points	8	Possible Points	8
Yes	HPSB IV.1	**Thermal Comfort**	1
Yes	HPSB IV.2	**Ventilation**	1
N/A	HPSB IV.3	**Daylighting**	1
Yes	HPSB IV.4	**Moisture Control**	1
Yes	HPSB IV.5	**Low Emitting Materials**	1
Yes	HPSB IV.6	**Protect Indoor Air Quality during Construction**	1
Yes	HPSB IV.7	**Environmental Tobacco Smoke Control**	1
Yes	HPSB IV.8	**Occupant Health and Wellness**	1
HPSB V: Reduce Environmental Impact of Materials (UFC 1-200-02 para 2-6)			
Total Points	5	Possible Points	5
Yes	HPSB V.1	**Recycled Content**	1
Yes	HPSB V.2	**Biologically-based Products**	1
Yes	HPSB V.3	**Ozone Depleting Substances**	1
Yes	HPSB V.4	**Waste and Materials Management - Recycling**	1
Yes	HPSB V.5	**Waste and Materials Management - Divert 60% from Disposal**	1
		Yes — 60% or greater diverted	
		60.0% — Insert percentage diverted from landfill	
HPSB VI: Address Risk (UFC 1-200-02 para 2-7 and UFC 3-201-01)			
Total Points	1	Possible Points	1
Yes	HPSB VI.1	**Address Risk**	1
		Possible Points	**27**
27	**Federal Requirements - Yes or N/A**		
0	**Federal Requirements - No**		
100%	**Percentage of Federal Requirements Met**		

SECTION 01 35 13

SPECIAL PROJECT PROCEDURES
11/20, CHG 1: 02/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. Code (USC)

49 USC 44718	Structures Interfering with Air Commerce or National Security
49 USC 46301	Civil Penalties

U.S. FEDERAL AVIATION ADMINISTRATION (FAA)

FAA AC 70/7460-1	(2016; Rev L; Change 2) Obstruction Marking and Lighting
FAA AC 150/5300-13	(2022; Rev B; Change 1) Airport Design

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

14 CFR 77	Safe, Efficient Use, and Preservation of the Navigable Airspace

1.2 DEFINITIONS

1.2.1 Landing Areas

"Landing Areas" means:

a. The primary surfaces, comprising the surface of the runway, runway shoulders, and lateral safety zones. The length of each primary surface is the same as the runway length. The width of each primary surface is 2000 feet (1000 feet on each side of the runway centerline). Exceptions: Some airfields are based on a primary width of 1500 feet (750 feet on each side of the runway centerline). In such instances, substitute the proper width in the applicable statements.

b. The "clear zone" beyond the ends of each runway is the extension of the primary surface for a distance of 3000 feet in length for fixed wing aircraft and 400 feet in length for helicopter only runways beyond each end of each runway.

c. All taxiways, plus the lateral clearance zones along each side for the length of the taxiways (the outer edge of each lateral clearance zone is laterally 250 feet from the far or opposite edge of the taxiway (example: a 75 foot wide taxiway must have a combined width and lateral clearance zone of 425 feet.)

d. All aircraft parking aprons, plus the area 125 feet in width extending beyond each edge around the aprons.

1.2.2 Safety Precaution Areas

"Safety Precaution Areas" means those portions of approach-departure clearance zones and transitional zones where placement of objects incident to Contract performance might result in vertical projections at or above the approach-departure clearance, or the transitional surface.

a. The "approach-departure clearance surface" is an extension of the primary surface and the clear zone at each end of each runway, for a distance of 50,000 feet, first along an inclined (glide angle) and then along a horizontal plane, both flaring symmetrically about the runway centerline extended.

(1) The inclined plane (glide angle) begins in the clear zone 200 feet past the end of the runway (and primary surface) at the same elevation as the end of the runway. It continues upward at a slope of 50:1 (one foot vertically for each 50 feet horizontally) to an elevation of 500 feet above the established airfield elevation. At that point the plane becomes horizontal, continuing at that same uniform elevation to a point 50,000 feet longitudinally from the beginning of the inclined plane (glide angle) and ending there.

(2) The width of the surface at the beginning of the inclined plane (glide angle) is the same as the width of the clear zone. It then flares uniformly, reaching the maximum width of 16,000 feet at the end.

b. The "approach-departure clearance zone" is the ground area under the approach-departure clearance surface.

c. The "transitional surface" is a sideways extension of all primary surfaces, clear zones, and approach-departure clearance surfaces along inclined planes.

(1) The inclined plane in each case begins at the edge of the surface.

(2) The slope of the incline plane is 7:1 (one foot vertically for each 7 feet horizontally). It continues to the point of intersection with the:

(a) Inner horizontal surface (which is the horizontal plane 150 feet above the established airfield elevation); or

(b) Outer horizontal surface (which is the horizontal plane 500 feet above the established airfield elevation), whichever is applicable.

d. The "transitional zone" is the ground area under the transitional surface. (It adjoins the primary surface, clear zone, and approach-departure clearance zone.)

1.2.3 Federal Aviation Administration (FAA) Notice of Proposed Construction or Alteration

a. FAA Notice of Proposed Construction or Alteration may be required in

accordance with 49 USC 44718 and 14 CFR 77, depending on height of construction equipment on site, height of temporary structures, proximity to an airport or heliport, and specific location of equipment or temporary structure. For the purpose of notifying the FAA, proximity shall be defined as within 5 nautical miles of a Government or civilian airfield, including landing areas, taxiways, runways and helicopter pads.

b. In order to determine if a FAA Notice of Proposed Construction or Alteration is required, refer to 14 CFR 77 Subpart B. Alternately, utilize the FAA's Notice Criteria Tool located at: https://oeaaa.faa.gov/oeaaa/external/portal.jsp. The FAA will determine if the equipment or temporary structure exceeds obstruction standards and may pose a hazard to air navigation.

c. Failure to comply with the provisions of 14 CFR 77 are subject to Civil Penalty under Section 902 of the Federal Aviation Act of 1958, as amended and pursuant to 49 USC 46301 Subpart (a).

1.3 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Heavy Equipment and Vehicle List

Existing Conditions Survey

FAA Form 7460-1

FAA Form 7460-2

Construction Operations Plan

PART 2 PRODUCTS

2.1 AIRFIELD OBSTRUCTION LIGHTS

Airfield obstruction lights must be in accordance with FAA AC 70/7460-1 and have red or white lenses.

PART 3 EXECUTION

3.1 HAZARDS TO AIRFIELD OPERATION

In addition to DFARS 252.236-7005 Airfield Safety Precautions, the following paragraphs apply.

3.1.1 Work in Proximity to Landing Strips

Place nothing upon the landing area or applicable portions of safety precaution areas without authority of the Contracting Officer.

Use of landing strips for purposes other than aircraft operation, is prohibited without permission of the Contracting Officer, and the landing

strip is closed by order of the Contracting Officer and marked as indicated herein.

Accomplish all construction work with extreme care regarding the operation of aircraft. Cooperate closely, and coordinate with the Operations Officer and the Contracting Officer. Park equipment in an area designated by the Contracting Officer. Parking of equipment, vehicles, or any storage features overnight or for any extended period of time in the proximity of the landing areas or taxiways is strictly prohibited. Leave no material in areas where extreme care is to be taken regarding the operation of aircraft.

During periods of active performance of work on the airfield by the Contractor, govern all operations of mobile equipment in accordance with the safety provisions.

3.1.2 Contractor FAA Notification

When required in accordance with 49 USC 44718 and 14 CFR 77, submit FAA Form 7460-1 and attachments directly to the FAA a minimum of 60 calendar days prior to the start date of the operations that may affect air traffic. Submit supplemental notification FAA Form 7460-2 to the FAA within 48 hours prior to start of the construction. Simultaneous with submission to the FAA, submit both forms to the Contracting Officer for information. It is the Contractor's responsibility to notify the FAA when required.

3.1.3 Schedule of Work/Aircraft Operating Schedules

Schedule work to conform to aircraft operating schedules. The Government will exert every effort to schedule aircraft operations so as to permit the maximum amount of time for the Contractor's activities; however, in the event of emergency, intense operational demands, adverse wind conditions, and other such unforeseen difficulties, the Contractor must cease operations at the specified locations in the aircraft operational area for the safety of the Contractor and military personnel and Government property. Submit a schedule of the work to the Contracting Officer describing the work to be accomplished; the location of the work, noting distances from the ends of landing areas, taxiways and buildings and other structures as necessary; and dates and hours during which the work is to be accomplished. Keep the approved schedule of work current, and notify the Contracting Officer of changes prior to beginning each day's work.

Where flying is controlled, obtain permission from the control tower operator to enter a landing area unless such area is marked as hazardous to aircraft.

3.1.3.1 Construction Operations Plan

Submit a Construction Operations Plan prior to the start of work that includes a description of the airfield work to be accomplished; the exact location of the work, noting distances from the ends of landing areas, taxiways and buildings and other structures as necessary; and dates and hours during which the work is to be accomplished. Keep the approved schedule of work current and notify the Contracting Officer of changes prior to beginning each day's work.

3.1.3.2 Existing Conditions Survey

Perform an Existing Conditions Survey and submit results to the Government prior to the start of work. As part of this survey, inspect the work site to identify existing conditions located within the vicinity of the contract work. Utilize original as-builts if available showing possible utilities, type of pavement, thickness, airfield lighting, equipment, vehicles, structures, and parked aircraft. Unless already specified in the Contract documents, utilize the RFI process to clarify responsibility for relocating appurtenances that will interfere with work. If the site is opened up (in/under construction), update the existing survey condition to include the actual condition of the underlying conditions such as sub base, base, and pavement thickness.

3.1.4 Daytime Markings

During daylight, mark stationary and mobile equipment with international orange and white checkered flags, mark the material, and work with yellow flags.

Submit a Heavy Equipment and Vehicle List identifying all stationary and mobile equipment and vehicles that will be operating on the airfield. All equipment and vehicles must be identified by means of a flag on a staff attached to and flying above the vehicle. Flag size must be not less than 3 feet square and consist of a checkered pattern of international orange and white squares not less than one foot on each side. Flags varying in any dimension by not more than 10 percent of the specified dimensions are considered to comply with the stated requirements.

3.1.5 Nighttime Markings

During nighttime, which begins 2-hours before sundown and ends 2-hours after sunrise, mark stationary and mobile equipment and material, and work with red lanterns or battery-operated, low-intensity, red flasher lights. Where the Contracting Officer determines that the red lanterns or red flasher lights may confuse pilots approaching for landings, the Contracting Officer may direct that the red lanterns or red flasher lights be left off or that the color of the lights be changed.

Provide lighting in accordance with FAA AC 70/7460-1. Provide a minimum of two aviation red or high intensity white obstruction lights on temporary structures (including cranes) over 100 feet above ground level. Lights must be operational during periods of reduced visibility, darkness, and as directed by the Contracting Officer.

No separate payments will be made for lighting and protection necessitated by the safety provisions.

3.1.6 Excavation

Open only those trenches for which material is on hand and ready for placing therein. As soon as possible after the material has been placed and work approved, backfill and compact the trenches as specified.

Maintain landing areas at all times free from hazards, holes, material piles, or projecting shoulders that might damage tires or landing gear. Keep paved surfaces clean at all times and free from small stones or other objects which could cause damage to propellers, craft, and personnel.

3.1.7 Contractor Safety Precautions

The Contractor is advised that aircraft operations will produce extremely high noise levels and will induce vibrations in pavements, structures, and equipment in the vicinity, and may result in high velocity flying debris in the area. These anticipated hazards must be appropriately addressed in the Activity Hazard Analysis (AHA) associated with airfield work - the Activity Hazard Analysis must be in accordance with Section 01 35 26 GOVERNMENTAL SAFETY REQUIREMENTS. The Contractor is responsible for providing personal protective equipment (PPE) and other safety devices required to ensure protection of contractor personnel and equipment. Schedule the work to eliminate hazards to personnel and equipment and to prevent damage to work performed.

Boundary areas for hazardous work locations and restrictions are defined in FAA AC 150/5300-13. Construction activity within the limits of the boundary areas without approval of the Contracting Officer is prohibited.

3.1.8 Base Civil Engineering (BCE) Work Clearance Request

Obtain an approved BCE Work Clearance Request, AF Form 103, prior to the start of excavation, digging work, or work that disrupts aircraft or vehicular traffic flow, base utility services, fire and intrusion alarm system, or routine activities of the Activity.

3.1.9 Radio Contact

Provide necessary battery powered portable radios, including one radio for the tower. During work within the landing area, have an operator (who speaks fluent English) available for radio contact with the tower at all times. Obtain approval of radio frequency from the tower.

-- End of Section --

SECTION 01 35 26

GOVERNMENTAL SAFETY REQUIREMENTS
11/20, CHG 4: 08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 52.2	(2025) Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B30.3	(2020) Tower Cranes
ASME B30.5	(2021) Mobile and Locomotive Cranes
ASME B30.7	(2021) Winches
ASME B30.8	(2020) Floating Cranes and Floating Derricks
ASME B30.9	(2018) Slings
ASME B30.20	(2018) Below-the-Hook Lifting Devices
ASME B30.22	(2023) Articulating Boom Cranes
ASME B30.23	(2022) Personnel Lifting Systems Safety Standard for Cableways, Cranes, Derricks, Hoists, Hooks, Jacks, and Slings
ASME B30.26	(2015; R 2020) Rigging Hardware

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP A10.22	(2007; R 2017) Safety Requirements for Rope-Guided and Non-Guided Workers’ Hoists
ASSP A10.34	(2021) Protection of the Public on or Adjacent to Construction Sites
ASSP A10.44	(2020) Control of Energy Sources (Lockout/Tagout) for Construction and Demolition Operations
ASSP Z244.1	(2016) The Control of Hazardous Energy Lockout, Tagout and Alternative Methods

ASSP Z359.0	(2018) Definitions and Nomenclature Used for Fall Protection and Fall Arrest
ASSP Z359.1	(2020) The Fall Protection Code
ASSP Z359.2	(2017) Minimum Requirements for a Comprehensive Managed Fall Protection Program
ASSP Z359.3	(2019) Safety Requirements for Lanyards and Positioning Lanyards
ASSP Z359.4	(2013) Safety Requirements for Assisted-Rescue and Self-Rescue Systems, Subsystems and Components
ASSP Z359.6	(2016) Specifications and Design Requirements for Active Fall Protection Systems
ASSP Z359.7	(2019) Qualification and Verification Testing of Fall Protection Products
ASSP Z359.11	(2014) Safety Requirements for Full Body Harnesses
ASSP Z359.12	(2019) Connecting Components for Personal Fall Arrest Systems
ASSP Z359.13	(2013) Personal Energy Absorbers and Energy Absorbing Lanyards
ASSP Z359.14	(2014) Safety Requirements for Self-Retracting Devices for Personal Fall Arrest and Rescue Systems
ASSP Z359.15	(2014) Safety Requirements for Single Anchor Lifelines and Fall Arresters for Personal Fall Arrest Systems
ASSP Z359.16	(2016) Safety Requirements for Climbing Ladder Fall Arrest Systems
ASSP Z359.18	(2017) Safety Requirements for Anchorage Connectors for Active Fall Protection Systems

ASTM INTERNATIONAL (ASTM)

ASTM D6245	(2012) Using Indoor Carbon Dioxide Concentrations to Evaluate Indoor Air Quality and Ventilation
ASTM D6345	(2010) Standard Guide for Selection of Methods for Active, Integrative Sampling of Volatile Organic Compounds in Air
ASTM F855	(2019) Standard Specifications for Temporary Protective Grounds to Be Used on

	De-energized Electric Power Lines and Equipment

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 1048	(2016) Guide for Protective Grounding of Power Lines
IEEE C2	(2023) National Electrical Safety Code

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 10	(2022; ERTA 1 2021) Standard for Portable Fire Extinguishers
NFPA 51B	(2024) Standard for Fire Prevention During Welding, Cutting, and Other Hot Work
NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code
NFPA 70E	(2024) Standard for Electrical Safety in the Workplace
NFPA 241	(2022) Standard for Safeguarding Construction, Alteration, and Demolition Operations

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

ANSI/SMACNA 008	(2007) IAQ Guidelines for Occupied Buildings Under Construction, 2nd Edition

TELECOMMUNICATIONS INDUSTRY ASSOCIATION (TIA)

TIA-222	(2018H; Add 1 2019) Structural Standard for Antenna Supporting Structures and Antennas and Small Wind Turbine Support Structures
TIA-1019	(2012; R 2016) Standard for Installation, Alteration and Maintenance of Antenna Supporting Structures and Antennas

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

10 CFR 20	Standards for Protection Against Radiation
29 CFR 1910	Occupational Safety and Health Standards
29 CFR 1910.146	Permit-required Confined Spaces

29 CFR 1910.147	The Control of Hazardous Energy (Lock Out/Tag Out)
29 CFR 1910.333	Selection and Use of Work Practices
29 CFR 1915	Confined and Enclosed Spaces and Other Dangerous Atmospheres in Shipyard Employment
29 CFR 1915.89	Control of Hazardous Energy (Lockout/Tags-Plus)
29 CFR 1926	Safety and Health Regulations for Construction
29 CFR 1926.16	Rules of Construction
29 CFR 1926.450	Scaffolds
29 CFR 1926.500	Fall Protection
29 CFR 1926.552	Material Hoists, Personal Hoists, and Elevators
29 CFR 1926.553	Base-Mounted Drum Hoists
29 CFR 1926.1400	Cranes and Derricks in Construction
49 CFR 173	Shippers - General Requirements for Shipments and Packagings
CPL 02-01-056	(2014) Inspection Procedures for Accessing Communication Towers by Hoist
CPL 2.100	(1995) Application of the Permit-Required Confined Spaces (PRCS) Standards, 29 CFR 1910.146

1.2 DEFINITIONS

1.2.1 Competent Person (CP)

The CP is a person designated in writing, who, through training, knowledge and experience, is capable of identifying, evaluating, and addressing existing and predictable hazards in the working environment or working conditions that are dangerous to personnel, and who has authorization to take prompt corrective measures with regards to such hazards.

1.2.2 Competent Person, Confined Space

The CP, Confined Space, is a person meeting the competent person requirements as defined EM 385-1-1 Appendix Q, with thorough knowledge of OSHA’s Confined Space Standard, 29 CFR 1910.146, and designated in writing to be responsible for the immediate supervision, implementation and monitoring of the confined space program, who through training, knowledge and experience in confined space entry is capable of identifying, evaluating and addressing existing and potential confined space hazards and, who has the authority to take prompt corrective measures with regard

to such hazards.

1.2.3 Competent Person, Cranes and Rigging

The CP, Cranes and Rigging, as defined in EM 385-1-1 Appendix Q, is a person meeting the competent person requirements, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the Crane and Rigging Program, who through training, knowledge and experience in crane and rigging is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.4 Competent Person, Excavation/Trenching

A CP, Excavation/Trenching, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and 29 CFR 1926, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the excavation/trenching program, who through training, knowledge and experience in excavation/trenching is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.5 Competent Person, Fall Protection

The CP, Fall Protection, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and in accordance with ASSP Z359.0, who has been designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the fall protection program, who through training, knowledge and experience in fall protection and rescue systems and equipment, is capable of identifying, evaluating and addressing existing and potential fall hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.6 Competent Person, Scaffolding

The CP, Scaffolding is a person meeting the competent person requirements in EM 385-1-1 Appendix Q, and designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the scaffolding program. The CP for Scaffolding has enough training, knowledge and experience in scaffolding to correctly identify, evaluate and address existing and potential hazards and also has the authority to take prompt corrective measures with regard to these hazards. CP qualifications must be documented including experience on the specific scaffolding systems/types being used, assessment of the base material that the scaffold will be erected upon, load calculations for materials and personnel, and erection and dismantling. The CP for scaffolding must have a documented minimum of 8-hours of scaffold training to include training on the specific type of scaffold being used (e.g. mast-climbing, adjustable, tubular frame), in accordance with EM 385-1-1 Section 22.B.02.

1.2.7 Competent Person (CP) Trainer

A competent person trainer as defined in EM 385-1-1 Appendix Q, who is qualified in the training material presented, and who possesses a working knowledge of applicable technical regulations, standards, equipment and systems related to the subject matter on which they are training Competent Persons. A competent person trainer must be familiar with the typical

hazards and the equipment used in the industry they are instructing. The training provided by the competent person trainer must be appropriate to that specific industry. The competent person trainer must evaluate the knowledge and skills of the competent persons as part of the training process.

1.2.8 High Risk Activities

High Risk Activities are activities that involve work at heights, crane and rigging, excavations and trenching, scaffolding, electrical work, and confined space entry.

1.2.9 High Visibility Accident

A High Visibility Accident is any mishap which may generate publicity or high visibility.

1.2.10 Load Handling Equipment (LHE)

LHE is a term used to describe cranes, hoists and all other hoisting equipment (hoisting equipment means equipment, including crane, derricks, hoists and power operated equipment used with rigging to raise, lower or horizontally move a load).

1.2.11 Medical Treatment

Medical Treatment is treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even when provided by a physician or registered personnel.

1.2.12 Near Miss

A Near Miss is a mishap resulting in no personal injury and zero property damage, but given a shift in time or position, damage or injury may have occurred (e.g., a worker falls off a scaffold and is not injured; a crane swings around to move the load and narrowly misses a parked vehicle).

1.2.13 Operating Envelope

The Operating Envelope is the area surrounding any crane or load handling equipment. Inside this "envelope" is the crane, the operator, riggers and crane walkers, other personnel involved in the operation, rigging gear between the hook, the load, the crane's supporting structure (i.e. ground or rail), the load's rigging path, the lift and rigging procedure.

1.2.14 Qualified Person (QP)

The QP is a person designated in writing, who, by possession of a recognized degree, certificate, or professional standing, or extensive knowledge, training, and experience, has successfully demonstrated their ability to solve or resolve problems related to the subject matter, the work, or the project.

1.2.15 Qualified Person, Fall Protection (QP for FP)

A QP for FP is a person meeting the definition requirements of EM 385-1-1 Appendix Q, and ASSP Z359.2 standard, having a recognized degree or professional certificate and with extensive knowledge, training and

experience in the fall protection and rescue field who is capable of designing, analyzing, and evaluating and specifying fall protection and rescue systems.

1.2.16 Recordable Injuries or Illnesses

Recordable Injuries or Illnesses are any work-related injury or illness that results in:

a. Death, regardless of the time between the injury and death, or the length of the illness;

b. Days away from work (any time lost after day of injury/illness onset);

c. Restricted work;

d. Transfer to another job;

e. Medical treatment beyond first aid;

f. Loss of consciousness; or

g. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (a) through (f) above

1.2.17 Government Property and Equipment

Interpret "USACE" property and equipment specified in USACE EM 385-1-1 as Government property and equipment.

1.2.18 Load Handling Equipment (LHE) Accident or Load Handling Equipment Mishap

A LHE accident occurs when any one or more of the eight elements in the operating envelope fails to perform correctly during operation, including operation during maintenance or testing resulting in personnel injury or death; material or equipment damage; dropped load; derailment; two-blocking; overload; or collision, including unplanned contact between the load, crane, or other objects. A dropped load, derailment, two-blocking, overload and collision are considered accidents, even though no material damage or injury occurs. A component failure (e.g., motor burnout, gear tooth failure, bearing failure) is not considered an accident solely due to material or equipment damage unless the component failure results in damage to other components (e.g., dropped boom, dropped load, or roll over).

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Accident Prevention Plan (APP); G

APP - Construction; G

Indoor Air Quality (IAQ) Management Plan; G

Final IAQ Management Plan; S

SD-06 Test Reports

Monthly Exposure Reports

Notifications and Reports

Accident Reports; G

LHE Inspection Reports

SD-07 Certificates

Crane Operators/Riggers

Standard Lift Plan; G

Critical Lift Plan; G

Naval Architecture Analysis; G

Activity Hazard Analysis (AHA)

Confined Space Entry Permit

Hot Work Permit

Certificate of Compliance

License Certificates

Radiography Operation Planning Work Sheet; G

Portable Gauge Operations Planning Worksheet; G

1.4 MONTHLY EXPOSURE REPORTS

Provide a Monthly Exposure Report and attach to the monthly billing request. This report is a compilation of employee-hours worked each month for all site workers, both Prime and subcontractor. Failure to submit the report may result in retention of up to 10 percent of the voucher.

1.5 REGULATORY REQUIREMENTS

In addition to the detailed requirements included in the provisions of this Contract, comply with the most recent edition of USACE EM 385-1-1, and the following federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern.

1.6 SITE QUALIFICATIONS, DUTIES, AND MEETINGS

1.6.1 Personnel Qualifications

1.6.1.1 Site Safety and Health Officer (SSHO)

Provide an SSHO that meets the requirements of EM 385-1-1 Section 1. The SSHO must ensure that the requirements of 29 CFR 1926.16 are met for the project. Provide a Safety oversight team that includes a minimum of one person at each project site to function as the Site Safety and Health Officer (SSHO). The SSHO or an equally-qualified Alternate SSHO must be at the work site at all times to implement and administer the Contractor's safety program and Government-accepted Accident Prevention Plan. The SSHO and Alternate SSHO must have the required training, experience, and qualifications in accordance with EM 385-1-1 Section 01.A.17, and all associated sub-paragraphs.

If the SSHO is off-site for a period longer than 24 hours, an equally-qualified alternate SSHO must be provided and must fulfill the same roles and responsibilities as the primary SSHO. When the SSHO is temporarily (up to 24 hours) off-site, a Designated Representative (DR), as identified in the AHA may be used in lieu of an Alternate SSHO, and must be on the project site at all times when work is being performed. Note that the DR is a collateral duty safety position, with safety duties in addition to their full time occupation.

1.6.1.1.1 Additional Site Safety and Health Officer (SSHO) Requirements and Duties

The SSHO may also serve as the Quality Control Manager. The SSHO may not serve as the Superintendent.

1.6.1.2 Competent Person Qualifications

Provide Competent Persons in accordance with EM 385-1-1, Appendix Q and herein. Competent Persons for high risk activities include confined space, cranes and rigging, excavation/trenching, fall protection, and electrical work. The CP for these activities must be designated in writing, and meet the requirements for the specific activity (i.e. competent person, fall protection).

The Competent Person identified in the Contractor's Safety and Health Program and accepted Accident Prevention Plan, must be on-site at all times when the work that presents the hazards associated with their professional expertise is being performed. Provide the credentials of the Competent Persons(s) to the Contracting Officer for information in consultation with the Safety Office.

1.6.1.2.1 Competent Person for Confined Space Entry

Provide a Confined Space (CP) Competent Person who meets the requirements of EM 385-1-1, Appendix Q, and herein. The CP for Confined Space Entry must supervise the entry into each confined space in accordance with EM 385-1-1, Section 34.

1.6.1.2.2 Competent Person for Scaffolding

Provide a Competent Person for Scaffolding who meets the requirements of EM 385-1-1, Section 22.B.02 and herein.

1.6.1.2.3 Competent Person for Fall Protection

Provide a Competent Person for Fall Protection who meets the requirements of EM 385-1-1, Section 21.C.04, 21.B.03, and herein.

1.6.1.3 Qualified Trainer Requirements

Individuals qualified to instruct the 40 hour contract safety awareness course, or portions thereof, must meet the definition of a Competent Person Trainer, and, at a minimum, possess a working knowledge of the following subject areas: EM 385-1-1, Electrical Standards, Lockout/Tagout, Fall Protection, Confined Space Entry for Construction; Excavation, Trenching and Soil Mechanics, and Scaffolds in accordance with 29 CFR 1926.450, Subpart L.

Instructors are required to:

a. Prepare class presentations that cover construction-related safety requirements.

b. Ensure that all attendees attend all sessions by using a class roster signed daily by each attendee. Maintain copies of the roster for at least five years. This is a certification class and must be attended 100 percent. In cases of emergency where an attendee cannot make it to a session, the attendee can make it up in another class session for the same subject.

c. Update training course materials whenever an update of the EM 385-1-1 becomes available.

d. Provide a written exam of at least 50 questions. Students are required to answer 80 percent correctly to pass.

e. Request, review and incorporate student feedback into a continuous course improvement program.

1.6.1.4 Crane Operators/Riggers

Provide Operators, Signal Persons, and Riggers meeting the requirements in EM 385-1-1, Section 15.B for Riggers and Section 16.B for Crane Operators and Signal Persons. In addition, for mobile cranes with Original Equipment Manufacturer (OEM) rated capacities of 50,000 pounds or greater, designate crane operators qualified by a source that qualifies crane operators (i.e., union, a Government agency, or an organization that tests and qualifies crane operators). Provide proof of current qualification.

1.6.2 Personnel Duties

1.6.2.1 Duties of the Site Safety and Health Officer (SSHO)

The SSHO must:

a. Conduct daily safety and health inspections and maintain a written log which includes area/operation inspected, date of inspection, identified hazards, recommended corrective actions, estimated and actual dates of corrections. Attach safety inspection logs to the Contractors' daily production report.

b. Conduct mishap investigations and complete required accident reports. Report mishaps and near misses.

c. Use and maintain OSHA's Form 300 to log work-related injuries and illnesses occurring on the project site for Prime Contractors and subcontractors, and make available to the Contracting Officer upon request. Post and maintain the Form 300A on the site Safety Bulletin Board.

d. Maintain applicable safety reference material on the job site.

e. Attend the pre-construction, pre-work meetings including preparatory meetings, and periodic in-progress meetings.

f. Review the APP and AHAs for compliance with EM 385-1-1, and approve, sign, implement and enforce them.

g. Establish a Safety and Occupational Health (SOH) Deficiency Tracking System that lists and monitors outstanding deficiencies until resolution.

h. Ensure subcontractor compliance with safety and health requirements.

i. Maintain a list of hazardous chemicals on site and their material Safety Data Sheets (SDS).

j. Maintain a weekly list of high hazard activities involving energy, equipment, excavation, entry into confined space, and elevation, and be prepared to discuss details during QC Meetings.

k. Provide and keep a record of site safety orientation and indoctrination for Contractor employees, subcontractor employees, and site visitors.

Superintendent, QC Manager, and SSHO are subject to dismissal if the above or any other required duties are not being effectively carried out. If either the Superintendent, QC Manager, or SSHO are dismissed, project work will be stopped and will not be allowed to resume until a suitable replacement is approved and the above duties are again being effectively carried out.

1.6.3 Meetings

1.6.3.1 Preconstruction

a. Contractor representatives who have a responsibility or significant role in accident prevention on the project must attend the preconstruction. This includes the project superintendent, Site Safety and Occupational Health Officer, quality control manager, or any other assigned safety and health professionals who participated in the development of the APP (including the Activity Hazard Analyses (AHAs) and special plans, program and procedures associated with it).

b. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the Contract. This list of proposed AHAs will be reviewed and an agreement will be reached between the Contractor and the Contracting Officer as to which phases will require an analysis. In addition,

establish a schedule for the preparation, submittal, and Government review of AHAs to preclude project delays.

c. Deficiencies in the submitted APP, identified during the Contracting Officer's review, must be corrected, and the APP re-submitted for review prior to the start of construction. Work is not permitted to begin until an APP is established that is acceptable to the Contracting Officer.

1.6.3.2 Safety Meetings

Conduct safety meetings to review past activities, plan for new or changed operations, review pertinent aspects of appropriate AHA (by trade), establish safe working procedures for anticipated hazards, and provide pertinent Safety and Occupational Health (SOH) training and motivation. Conduct meetings at least once a month for all supervisors at the project location. The SSHO, supervisors, foremen, or CDSOs must conduct meetings at least once a week for the trade workers. Document meeting minutes to include the date, persons in attendance, subjects discussed, and names of individual(s) who conducted the meeting. Maintain documentation on-site and furnish copies to the Contracting Officer on request. Notify the Contracting Officer of all scheduled meetings 7 calendar days in advance.

1.7 ACCIDENT PREVENTION PLAN (APP)

1.7.1 APP - Construction

A qualified person must prepare the written site-specific APP. Prepare the APP in accordance with the format and requirements of EM 385-1-1, Appendix A, and as supplemented herein. Cover all paragraph and subparagraph elements in EM 385-1-1, Appendix A. The APP must be job-specific and address any unusual or unique aspects of the project or activity for which it is written. The APP must interface with the Contractor's overall safety and health program referenced in the APP in the applicable APP element, and made site-specific. Describe the methods to evaluate past safety performance of potential subcontractors in the selection process. Also, describe innovative methods used to ensure and monitor safe work practices of subcontractors. The Government considers the Prime Contractor to be the "controlling authority" for all work site safety and health of the subcontractors. Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the Contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out. The APP must be signed by an officer of the firm (Prime Contractor senior person), the individual preparing the APP, the on-site superintendent, the designated SSHO, the Contractor Quality Control Manager, and any designated Certified Safety Professional (CSP) or Certified Health Physicist (CIH). The SSHO must provide and maintain the APP and a log of signatures by each subcontractor foreman, attesting that they have read and understand the APP, and make the APP and log available on-site to the Contracting Officer. If English is not the foreman's primary language, the Prime Contractor must provide an interpreter.

Submit the APP to the Contracting Officer 15 calendar days prior to the date of the preconstruction for acceptance. Work cannot proceed without an accepted APP. Once reviewed and accepted by the Contracting Officer, the APP and attachments will be enforced as part of the Contract.

Disregarding the provisions of this Contract or the accepted APP is cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified. Continuously review and amend the APP, as necessary, throughout the life of the Contract. Changes to the accepted APP must be made with the knowledge and concurrence of the Contracting Officer, project superintendent, SSHO and Quality Control Manager. Incorporate unusual or high-hazard activities not identified in the original APP as they are discovered. Should any severe hazard exposure (i.e. imminent danger) become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate and remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSP A10.34), and the environment.

1.7.2 Names and Qualifications

Provide plans in accordance with the requirements outlined in Appendix A of EM 385-1-1, including the following:

a. Names and qualifications (resumes including education, training, experience and certifications) of site safety and health personnel designated to perform work on this project to include the designated Site Safety and Health Officer and other competent and qualified personnel to be used. Specify the duties of each position.

b. Qualifications of competent and of qualified persons. As a minimum, designate and submit qualifications of competent persons for each of the following major areas: excavation; scaffolding; fall protection; hazardous energy; confined space; health hazard recognition, evaluation and control of chemical, physical and biological agents; and personal protective equipment and clothing to include selection, use and maintenance.

1.7.3 Plans

Provide plans in the APP in accordance with the requirements outlined in Appendix A of EM 385-1-1, including the following:

1.7.3.1 Confined Space Entry Plan

Develop a confined or enclosed space entry plan in accordance with EM 385-1-1, applicable OSHA standards 29 CFR 1910, 29 CFR 1915, and 29 CFR 1926, OSHA Directive CPL 2.100, and any other federal, state and local regulatory requirements identified in this Contract. Identify the qualified person's name and qualifications, training, and experience. Delineate the qualified person's authority to direct work stoppage in the event of hazardous conditions. Include procedure for rescue by Contractor personnel and the coordination with emergency responders. (If there is no confined space work, include a statement that no confined space work exists and none will be created.)

1.7.3.2 Standard Lift Plan (SLP)

Plan lifts to avoid situations where the operator cannot maintain safe control of the lift. Prepare a written SLP in accordance with EM 385-1-1, Section 16.A.03, using Form 16-2 for every lift or series of lifts (if duty cycle or routine lifts are being performed). The SLP must be

developed, reviewed and accepted by all personnel involved in the lift in conjunction with the associated AHA. Signature on the AHA constitutes acceptance of the plan. Maintain the SLP on the LHE for the current lift(s) being made. Maintain historical SLPs for a minimum of three months.

1.7.3.3 Critical Lift Plan - Crane or Load Handling Equipment

Provide a Critical Lift Plan as required by EM 385-1-1, Section 16.H.01, using Form 16-3. In addition, Critical Lift Plans are required for the following:

a. Lifts over 50 percent of the capacity of barge mounted mobile crane's hoist.

b. When working around energized power lines where the work will get closer than the minimum clearance distance in EM 385-1-1 Table 16-1.

c. For lifts with anticipated binding conditions.

d. When erecting cranes.

1.7.3.3.1 Critical Lift Plan Planning and Schedule

Critical lifts require detailed planning and additional or unusual safety precautions. Develop and submit a critical lift plan to the Contracting Officer 30 calendar days prior to critical lift. Comply with load testing requirements in accordance with EM 385-1-1, Section 16.F.03.

1.7.3.3.2 Lifts of Personnel

In addition to the requirements of EM 385-1-1, Section 16.H.02, for lifts of personnel, demonstrate compliance with the requirements of 29 CFR 1926.1400 and EM 385-1-1, Section 16.T.

1.7.3.4 Barge Mounted Mobile Crane Lift Plan

Provide a Naval Architecture Analysis and include an LHE Manufacturer's Floating Service Load Chart in accordance with EM 385-1-1, Section 16.L.03.

1.7.3.5 Multi-Purpose Machines, Material Handling Equipment, and Construction Equipment Lift Plan

Multi-purpose machines, material handling equipment, and construction equipment used to lift loads that are suspended by rigging gear, require proof of authorization from the machine OEM that the machine is capable of making lifts of loads suspended by rigging equipment. Written approval from a qualified registered professional engineer, after a safety analysis is performed, is allowed in lieu of the OEM's approval. Demonstrate that the operator is properly trained and that the equipment is properly configured to make such lifts and is equipped with a load chart.

1.7.3.6 Fall Protection and Prevention (FP&P) Plan

The plan must be in accordance with the requirements of EM 385-1-1, Section 21.D and ASSP Z359.2, be site specific, and address all fall hazards in the work place and during different phases of construction. Address how to protect and prevent workers from falling to lower levels when they are exposed to fall hazards above 6 feet. A competent person or

qualified person for fall protection must prepare and sign the plan documentation. Include fall protection and prevention systems, equipment and methods employed for every phase of work, roles and responsibilities, assisted rescue, self-rescue and evacuation procedures, training requirements, and monitoring methods. Review and revise, as necessary, the Fall Protection and Prevention Plan documentation as conditions change, but at a minimum every six months, for lengthy projects, reflecting any changes during the course of construction due to changes in personnel, equipment, systems or work habits. Keep and maintain the accepted Fall Protection and Prevention Plan documentation at the job site for the duration of the project. Include the Fall Protection and Prevention Plan documentation in the Accident Prevention Plan (APP).

1.7.3.7 Rescue and Evacuation Plan

Provide a Rescue and Evacuation Plan in accordance with EM 385-1-1 Section 21.N and ASSP Z359.2, and include in the FP&P Plan and as part of the APP. Include a detailed discussion of the following: methods of rescue; methods of self-rescue; equipment used; training requirement; specialized training for the rescuers; procedures for requesting rescue and medical assistance; and transportation routes to a medical facility.

1.7.3.8 Hazardous Energy Control Program (HECP)

Develop a HECP in accordance with EM 385-1-1 Section 12, 29 CFR 1910.147, 29 CFR 1910.333, 29 CFR 1915.89, ASSP Z244.1, and ASSP A10.44. Submit this HECP as part of the Accident Prevention Plan (APP). Conduct a preparatory meeting and inspection with all effected personnel to coordinate all HECP activities. Document this meeting and inspection in accordance with EM 385-1-1, Section 12.A.02. Ensure that each employee is familiar with and complies with these procedures.

1.7.3.9 Excavation Plan

Identify the safety and health aspects of excavation, and provide and prepare the plan in accordance with EM 385-1-1, Section 25.A and Section 31 00 00 EARTHWORK.

1.7.3.10 Site Demolition Plan

Identify the safety and health aspects, and prepare in accordance with Section 02 41 00 DEMOLITION AND DECONSTRUCTION and referenced sources.

1.8 ACTIVITY HAZARD ANALYSIS (AHA)

Before beginning each activity, task or Definable Feature of Work (DFOW) involving a type of work presenting hazards not experienced in previous project operations, or where a new work crew or subcontractor is to perform the work, the Contractor(s) performing that work activity must prepare an AHA. AHAs must be developed by the Prime Contractor, subcontractor, or supplier performing the work, and provided for Prime Contractor review and approval before submitting to the Contracting Officer. AHAs must be signed by the SSHO, Superintendent, QC Manager and the subcontractor Foreman performing the work. Format the AHA in accordance with EM 385-1-1, Section 1 or as directed by the Contracting Officer. Submit the AHA for review at least 15 working days prior to the start of each activity task, or DFOW. The Government reserves the right to require the Contractor to revise and resubmit the AHA if it fails to effectively identify the work sequences, specific anticipated hazards,

site conditions, equipment, materials, personnel and the control measures to be implemented.

AHAs must identify competent persons required for phases involving high risk activities, including confined entry, crane and rigging, excavations, trenching, electrical work, fall protection, and scaffolding.

1.8.1 AHA Management

Review the AHA list periodically (at least monthly) at the Contractor supervisory safety meeting, and update as necessary when procedures, scheduling, or hazards change. Use the AHA during daily inspections by the SSHO to ensure the implementation and effectiveness of the required safety and health controls for that work activity.

1.8.2 AHA Signature Log

Each employee performing work as part of an activity, task or DFOW must review the AHA for that work and sign a signature log specifically maintained for that AHA prior to starting work on that activity. The SSHO must maintain a signature log on site for every AHA. Provide employees whose primary language is other than English, with an interpreter to ensure a clear understanding of the AHA and its contents.

1.9 DISPLAY OF SAFETY INFORMATION

1.9.1 Safety Bulletin Board

Prior to commencement of work, erect a safety bulletin board at the job site. Where size, duration, or logistics of project do not facilitate a bulletin board, an alternative method, acceptable to the Contracting Officer, that is accessible and includes all mandatory information for employee and visitor review, may be deemed as meeting the requirement for a bulletin board. Include and maintain information on safety bulletin board as required by EM 385-1-1, Section 01.A.07. Additional items required to be posted include:

a. Confined space entry permit.

b. Hot work permit.

1.9.2 Safety and Occupational Health (SOH) Deficiency Tracking System

Establish a SOH deficiency tracking system that lists and monitors the status of SOH deficiencies in chronological order. Use the tracking system to evaluate the effectiveness of the APP. A monthly evaluation of the data must be discussed in the QC or SOH meeting with everyone on the project. The list must be posted on the project bulletin board and updated daily, and provide the following information:

a. Date deficiency identified;

b. Description of deficiency;

c. Name of person responsible for correcting deficiency;

d. Projected resolution date;

e. Date actually resolved.

1.10 SITE SAFETY REFERENCE MATERIALS

Maintain safety-related references applicable to the project, including those listed in paragraph REFERENCES. Maintain applicable equipment manufacturer's manuals.

1.11 EMERGENCY MEDICAL TREATMENT

Contractors must arrange for their own emergency medical treatment in accordance with EM 385-1-1. Government has no responsibility to provide emergency medical treatment.

1.12 NOTIFICATIONS and REPORTS

1.12.1 Mishap Notification

Notify the Contracting Officer as soon as practical, but no more than twenty-four hours, after any mishaps, including recordable accidents, incidents, and near misses, as defined in EM 385-1-1 Appendix Q, any report of injury, illness, or any property damage. For LHE or rigging mishaps, notify the Contracting Officer as soon as practical but not more than four hours after mishap. The Contractor is responsible for obtaining appropriate medical and emergency assistance and for notifying fire, law enforcement, and regulatory agencies. Immediate reporting is required for electrical mishaps, to include Arc Flash; shock; uncontrolled release of hazardous energy (includes electrical and non-electrical); load handling equipment or rigging; fall from height (any level other than same surface); and underwater diving. These mishaps must be investigated in depth to identify all causes and to recommend hazard control measures.

Within notification include Contractor name; Contract title; type of Contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (for example, type of construction equipment used and PPE used). Preserve the conditions and evidence on the accident site until the Government investigation team arrives on-site and Government investigation is conducted. Assist and cooperate fully with the Government's investigation(s) of any mishap.

1.12.2 Accident Reports

a. Conduct an accident investigation for recordable injuries and illnesses, property damage, and near misses as defined in EM 385-1-1, to establish the root cause(s) of the accident. The Contracting Officer will provide copies of any required or special forms.

b. Near Misses: Near miss reports are considered positive and proactive Contractor safety management actions.

c. Conduct an accident investigation for any load handling equipment accident (including rigging accidents) to establish the root cause(s) of the accident. Complete the LHE Accident Report (Crane and Rigging Accident Report) form and provide the report to the Contracting Officer within 30 calendar days of the accident. Do not proceed with crane operations until cause is determined and corrective actions have been implemented to the satisfaction of the Contracting Officer. The Contracting Officer will provide a blank copy of the accident report

form.

1.12.3 LHE Inspection Reports

Submit LHE inspection reports required in accordance with EM 385-1-1 and as specified herein with Daily Reports of Inspections.

1.12.4 Certificate of Compliance and Pre-lift Plan/Checklist for LHE and Rigging

Provide a FORM 16-1 Certificate of Compliance for LHE entering an activity under this Contract and in accordance with EM 385-1-1. Post certifications on the crane.

Develop a Standard Lift Plan (SLP) in accordance with EM 385-1-1, Section 16.H.03 using Form 16-2 Standard Pre-Lift Crane Plan/Checklist for each lift planned. Submit SLP to the Contracting Officer for approval within 15 calendar days in advance of planned lift.

1.13 HOT WORK

1.13.1 Permit and Personnel Requirements

Submit and obtain a written permit prior to performing "Hot Work" (i.e. welding or cutting) or operating other flame-producing/spark producing devices, from the Fire Division. A permit is required from the Explosives Safety Office for work in and around where explosives are processed, stored, or handled. CONTRACTORS ARE REQUIRED TO MEET ALL CRITERIA BEFORE A PERMIT IS ISSUED. Provide at least two 20 pound 4A:20 BC rated extinguishers for normal "Hot Work". The extinguishers must be current inspection tagged, and contain an approved safety pin and tamper resistant seal. It is also mandatory to have a designated FIRE WATCH for any "Hot Work" done at this activity. The Fire Watch must be trained in accordance with NFPA 51B and remain on-site for a minimum of one hour after completion of the task or as specified on the hot work permit.

When starting work in the facility, require personnel to familiarize themselves with the location of the nearest fire alarm boxes and place in memory the emergency Fire Division phone number. REPORT ANY FIRE, NO MATTER HOW SMALL, TO THE RESPONSIBLE FIRE DIVISION IMMEDIATELY.

1.13.2 Work Around Flammable Materials

Obtain permit approval from a NFPA Certified Marine Chemist, or Certified Industrial Hygienist for "HOT WORK" within or around flammable materials (such as fuel systems or welding/cutting on fuel pipes) or confined spaces (such as sewer wet wells, manholes, or vaults) that have the potential for flammable or explosive atmospheres.

Whenever these materials, except beryllium and chromium (VI), are encountered in indoor operations, local mechanical exhaust ventilation systems that are sufficient to reduce and maintain personal exposures to within acceptable limits must be used and maintained in accordance with manufacturer's instruction and supplemented by exceptions noted in EM 385-1-1, Section 06.H

1.14 RADIATION SAFETY REQUIREMENTS

Submit License Certificates, employee training records, and Leak Test

Reports for radiation materials and equipment to the Contracting Officer and Radiation Safety Office (RSO) for all specialized and licensed material and equipment proposed for use on the construction project (excludes portable machine sources of ionizing radiation including moisture density and X-Ray Fluorescence (XRF)). Maintain on-site records whenever licensed radiological materials or ionizing equipment are on Government property.

Protect workers from radiation exposure in accordance with 10 CFR 20, ensuring any personnel exposures are maintained As Low As Reasonably Achievable.

1.14.1 Radiography Operation Planning Work Sheet

Submit a Gamma and X-Ray Radiography Operation Planning Work Sheet to Contracting Officer 14 days prior to commencement of operations involving radioactive materials or radiation generating devices. For portable machine sources of ionizing radiation, including moisture density and XRF, use and submit the Portable Gauge Operations Planning Worksheet instead. The Contracting Officer will review the submitted worksheet and provide questions and comments.

Contractors must use primary dosimeters process by a National Voluntary Laboratory Accreditation Program (NVLAP) accredited laboratory.

1.14.2 Site Access and Security

Coordinate site access and security requirements with the Contracting Officer for all radiological materials and equipment containing ionizing radiation that are proposed for use on a government facility. For gamma radiography materials and equipment, a Government escort is required for any travels on the Installation. The Government authorized representative will meet the Contractor at a designated location outside the Installation, ensure safety of the materials being transported, and will escort the Contractor for gamma sources onto the Installation, to the job site, and off the Installation. For portable machine sources of ionizing radiation, including moisture density and XRF, the Government authorized representative will meet the Contractor at the job site.

Provide a copy of all calibration records, and utilization records for radiological operations performed on the site.

1.14.3 Loss or Release and Unplanned Personnel Exposure

Loss or release of radioactive materials, and unplanned personnel exposures must be reported immediately to the Contracting Officer, RSO, and Base Security Department Emergency Number.

1.14.4 Site Demarcation and Barricade

Properly demark and barricade an area surrounding radiological operations to preclude personnel entrance, in accordance with EM 385-1-1, Nuclear Regulatory Commission, and Applicable State regulations and license requirements, and in accordance with requirements established in the accepted Radiography Operation Planning Work Sheet.

Do not close or obstruct streets, walks, and other facilities occupied and used by the Government without written permission from the Contracting Officer.

1.14.5 Security of Material and Equipment

Properly secure the radiological material and ionizing radiation equipment at all times, including keeping the devices in a properly marked and locked container, and secondarily locking the container to a secure point in the Contractor's vehicle or other approved storage location during transportation and while not in use. While in use, maintain a continuous visual observation on the radiological material and ionizing radiation equipment. In instances where radiography is scheduled near or adjacent to buildings or areas having limited access or one-way doors, make no assumptions as to building occupancy. Where necessary, the Contracting Officer will direct the Contractor to conduct an actual building entry, search, and alert. Where removal of personnel from such a building cannot be accomplished and it is otherwise safe to proceed with the radiography, position a fully instructed employee inside the building or area to prevent exiting while external radiographic operations are in process.

1.14.6 Transportation of Material

Comply with 49 CFR 173 for Transportation of Regulated Amounts of Radioactive Material. Notify Local Fire authorities and the site Radiation Safety Officer (RSO) of any Radioactive Material use.

1.14.7 Schedule for Exposure or Unshielding

Actual exposure of the radiographic film or unshielding the source must not be initiated until after 5 p.m. on weekdays.

1.14.8 Transmitter Requirements

Adhere to the base policy concerning the use of transmitters, such as radios and cell phones. Obey Emissions control (EMCON) restrictions.

1.15 CONFINED SPACE ENTRY REQUIREMENTS

Confined space entry must comply with Section 34 of EM 385-1-1, OSHA 29 CFR 1926, OSHA 29 CFR 1910, OSHA 29 CFR 1910.146, and OSHA Directive CPL 2.100. Any potential for a hazard in the confined space requires a permit system to be used.

1.15.1 Entry Procedures

Prohibit entry into a confined space by personnel for any purpose, including hot work, until the qualified person has conducted appropriate tests to ensure the confined or enclosed space is safe for the work intended and that all potential hazards are controlled or eliminated and documented. Comply with EM 385-1-1, Section 34 for entry procedures. Hazards pertaining to the space must be reviewed with each employee during review of the AHA.

1.15.2 Forced Air Ventilation

Forced air ventilation is required for all confined space entry operations and the minimum air exchange requirements must be maintained to ensure exposure to any hazardous atmosphere is kept below its action level.

1.15.3 Sewer Wet Wells

Sewer wet wells require continuous atmosphere monitoring with audible alarm for toxic gas detection.

1.15.4 Rescue Procedures and Coordination with Local Emergency Responders

Develop and implement an on-site rescue and recovery plan and procedures. The rescue plan must not rely on local emergency responders for rescue from a confined space.

1.16 CONSTRUCTION INDOOR AIR QUALITY (IAQ) MANAGEMENT PLAN

Submit an IAQ Management Plan not less than 10 calendar days before the preconstruction meeting. Revise and resubmit Plan as required by the Contracting Officer. Make copies of the final plan available to all workers on site. Include provisions in the Plan to meet the requirements specified below and to ensure safe, healthy air for construction workers and building occupants. Submit Final IAQ Management Plan for inclusion in the Sustainability eNotebook, in accordance with Section 01 33 29 SUSTAINABILITY REQUIREMENTS AND REPORTING.

1.16.1 Requirements During Construction

Provide for evaluation of indoor Carbon Dioxide concentrations in accordance with ASTM D6245. Provide for evaluation of volatile organic compounds (VOCs) in indoor air in accordance with ASTM D6345. Use filters with a Minimum Efficiency Reporting Value (MERV) of 8 in permanently installed air handlers during construction.

1.16.1.1 Control Measures

Meet or exceed the requirements of ANSI/SMACNA 008, Chapter 3, to help minimize contamination of the building from construction activities. The five requirements of this manual which must be adhered to are described below:

a. HVAC protection: Isolate return side of HVAC system from surrounding environment to prevent construction dust and debris from entering the duct work and spaces.

b. Source control: Use low emitting paints and other finishes, sealants, adhesives, and other materials as specified. When available, cleaning products must have a low VOC content and be non-toxic to minimize building contamination. Utilize cleaning techniques that minimize dust generation. Cycle equipment off when not needed. Prohibit idling motor vehicles where emissions could be drawn into building. Designate receiving/storage areas for incoming material that minimize IAQ impacts.

c. Pathway interruption: When pollutants are generated use strategies such as 100 percent outside air ventilation or erection of physical barriers between work and non-work areas to prevent contamination.

d. Housekeeping: Clean frequently to remove construction dust and debris. Promptly clean up spills. Remove accumulated water and keep work areas dry to discourage the growth of mold and bacteria. Take extra measures when hazardous materials are involved.

e. Scheduling: Control the sequence of construction to minimize the absorption of VOCs by other building materials.

1.16.1.2 Moisture Contamination

a. Remove accumulated water and keep work dry.

b. Use dehumidification to remove moist, humid air from a work area.

c. Do not use combustion heaters or generators inside the building.

d. Protect porous materials from exposure to moisture.

e. Remove and replace items which remain damp for more than a few hours.

1.16.2 Requirements After Construction

After construction ends and prior to occupancy, conduct a building flush-out or test the indoor air contaminant levels. Flush-out must be a minimum two-weeks with MERV-13 filtration media as determined by ASHRAE 52.2 at 100 percent outside air. Air contamination testing must be consistent with EPA's current Compendium of Methods for the Determination of Air Pollutants in Indoor Air. After building flush-out or testing and prior to occupancy, replace filtration media. Filtration media must have a MERV of 13 as determined by ASHRAE 52.2.

1.17 SEVERE STORM PLAN

In the event of a severe storm warning, the Contractor must comply with the applicable Storm Plan and:

a. Secure outside equipment and materials and place materials that could be damaged in protected areas.

b. Check surrounding area, including roof, for loose material, equipment, debris, and other objects that could be blown away or against existing facilities.

c. Ensure that temporary erosion controls are adequate.

PART 2 PRODUCTS

PART 3 EXECUTION

3.1 CONSTRUCTION AND OTHER WORK

Comply with EM 385-1-1, NFPA 70, NFPA 70E, NFPA 241, the APP, the AHA, Federal and State OSHA regulations, and other related submittals and activity fire and safety regulations. The most stringent standard prevails.

PPE is governed in all areas by the nature of the work the employee is performing. Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks. Safety glasses must be worn or carried/available on each person. Mandatory PPE includes:

a. Hard Hat

b. Long Pants

c. Appropriate Safety Shoes

d. Appropriate Class Reflective Vests

3.1.1 Worksite Communication

Employees working alone in a remote location or away from other workers must be provided an effective means of emergency communications (i.e., cellular phone, two-way radios, land-line telephones or other acceptable means). The selected communication must be readily available (easily within the immediate reach) of the employee and must be tested prior to the start of work to verify that it effectively operates in the area/environment. Develop an employee check-in/check-out communication procedure to ensure employee safety.

3.1.2 Hazardous Material Exclusions

Notwithstanding any other hazardous material used in this Contract, radioactive materials or instruments capable of producing ionizing/non-ionizing radiation (with the exception of radioactive material and devices used in accordance with EM 385-1-1 such as nuclear density meters for compaction testing and laboratory equipment with radioactive sources) as well as materials which contain asbestos, mercury or polychlorinated biphenyls, di-isocyanates, lead-based paint, and hexavalent chromium, are prohibited. The Contracting Officer, upon written request by the Contractor, may consider exceptions to the use of any of the above excluded materials. Low mercury lamps used within fluorescent lighting fixtures are allowed as an exception without further Contracting Officer approval. Notify the Radiation Safety Officer (RSO) prior to excepted items of radioactive material and devices being brought on base.

3.1.3 Unforeseen Hazardous Material

Contract documents identify materials such as PCB, lead paint, and friable and non-friable asbestos and other OSHA regulated chemicals (i.e. 29 CFR Part 1910.1000). If material(s) that may be hazardous to human health upon disturbance are encountered during construction operations, stop that portion of work and notify the Contracting Officer immediately. Within 14 calendar days the Government will determine if the material is hazardous. If material is not hazardous or poses no danger, the Government will direct the Contractor to proceed without change. If material is hazardous and handling of the material is necessary to accomplish the work, the Government will issue a modification pursuant to FAR 52.243-4 Changes and FAR 52.236-2 Differing Site Conditions.

3.2 UTILITY OUTAGE REQUIREMENTS

Apply for utility outages at least 14 days in advance. At a minimum, the written request must include the location of the outage, utilities being affected, duration of outage, any necessary sketches, and a description of the means to fulfill energy isolation requirements in accordance with EM 385-1-1, Section 11.A.02 (Isolation). Some examples of energy isolation devices and procedures are highlighted in EM 385-1-1, Section 12.D. In accordance with EM 385-1-1, Section 12.A.01, where outages involve Government or Utility personnel, coordinate with the Government on all activities involving the control of hazardous energy.

These activities include, but are not limited to, a review of HECP and HEC procedures, as well as applicable Activity Hazard Analyses (AHAs). In accordance with EM 385-1-1, Section 11.A.02 and NFPA 70E, work on energized electrical circuits must not be performed without prior Government authorization. Government permission is considered through the permit process and submission of a detailed AHA. Energized work permits are considered only when de-energizing introduces additional or increased hazard or when de-energizing is infeasible.

3.3 OUTAGE COORDINATION MEETING

After the utility outage request is approved and prior to beginning work on the utility system requiring shut-down, conduct a pre-outage coordination meeting in accordance with EM 385-1-1, Section 12.A. This meeting must include the Prime Contractor, the Prime and subcontractors performing the work, the Contracting Officer, the Installation utility representative, and Public Utilities representative. All parties must fully coordinate HEC activities with one another. During the coordination meeting, all parties must discuss and coordinate on the scope of work, HEC procedures (specifically, the lock-out/tag-out procedures for worker and utility protection), the AHA, assurance of trade personnel qualifications, identification of competent persons, and compliance with HECP training in accordance with EM 385-1-1, Section 12.C. Clarify when personal protective equipment is required during switching operations, inspection, and verification.

3.4 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

Provide and operate a Hazardous Energy Control Program (HECP) in accordance with EM 385-1-1 Section 12, 29 CFR 1910.333, 29 CFR 1915.89, ASSP A10.44, NFPA 70E, and paragraph HAZARDOUS ENERGY CONTROL PROGRAM (HECP).

3.4.1 Safety Preparatory Inspection Coordination Meeting with the Government or Utility

For electrical distribution equipment that is to be operated by Government or Utility personnel, the Prime Contractor and the subcontractor performing the work must attend the safety preparatory inspection coordination meeting, which will also be attended by the Contracting Officer's Representative, and required by EM 385-1-1, Section 12.A.02. The meeting will occur immediately preceding the start of work and following the completion of the outage coordination meeting. Both the safety preparatory inspection coordination meeting and the outage coordination meeting must occur prior to conducting the outage and commencing with lockout/tagout procedures.

3.4.2 Lockout/Tagout Isolation

Where the Government or Utility performs equipment isolation and lockout/tagout, the Contractor must place their own locks and tags on each energy-isolating device and proceed in accordance with the HECP. Before any work begins, both the Contractor and the Government or Utility must perform energy isolation verification testing while wearing required PPE detailed in the Contractor's AHA and required by EM 385-1-1, Sections 05.I and 11.B. Install personal protective grounds, with tags, to eliminate the potential for induced voltage in accordance with EM 385-1-1, Section 12.E.06.

3.4.3 Lockout/Tagout Removal

Upon completion of work, conduct lockout/tagout removal procedure in accordance with the HECP. In accordance with EM 385-1-1, Section 12.E.08, each lock and tag must be removed from each energy isolating device by the authorized individual or systems operator who applied the device. Provide formal notification to the Government (by completing the Government form if provided by Contracting Officer's Representative), confirming that steps of de-energization and lockout/tagout removal procedure have been conducted and certified through inspection and verification. Government or Utility locks and tags used to support the Contractor's work will not be removed until the authorized Government employee receives the formal notification.

3.5 FALL PROTECTION PROGRAM

Establish a fall protection program, for the protection of all employees exposed to fall hazards. Within the program include company policy, identify roles and responsibilities, education and training requirements, fall hazard identification, prevention and control measures, inspection, storage, care and maintenance of fall protection equipment and rescue and evacuation procedures in accordance with ASSP Z359.2 and EM 385-1-1, Sections 21.A and 21.D.

3.5.1 Training

Institute a fall protection training program. As part of the Fall Protection Program, provide training for each employee who might be exposed to fall hazards and using personal fall protection equipment. Provide training by a competent person for fall protection in accordance with EM 385-1-1, Section 21.C. Document training and practical application of the competent person in accordance with EM 385-1-1, Section 21.C.04 and ASSP Z359.2 in the AHA.

3.5.2 Fall Protection Equipment and Systems

Enforce use of personal fall protection equipment and systems designated (to include fall arrest, restraint, and positioning) for each specific work activity in the Site Specific Fall Protection and Prevention Plan and AHA at all times when an employee is exposed to a fall hazard. Protect employees from fall hazards as specified in EM 385-1-1, Section 21.

Provide personal fall protection equipment, systems, subsystems, and components that comply with EM 385-1-1 Section 21.I, 29 CFR 1926.500 Subpart M,ASSP Z359.0, ASSP Z359.1, ASSP Z359.2, ASSP Z359.3, ASSP Z359.4, ASSP Z359.6, ASSP Z359.7, ASSP Z359.11, ASSP Z359.12, ASSP Z359.13, ASSP Z359.14, ASSP Z359.15, ASSP Z359.16 and ASSP Z359.18.

3.5.2.1 Additional Personal Fall Protection Measures

In addition to the required fall protection systems, other protective measures such as safety skiffs, personal floatation devices, and life rings, are required when working above or next to water in accordance with EM 385-1-1, Sections 21.O through 21.O.06. Personal fall protection systems and equipment are required when working from an articulating or extendible boom, swing stages, or suspended platform. In addition, personal fall protection systems are required when operating other equipment such as scissor lifts. The need for tying-off in such equipment

is to prevent ejection of the employee from the equipment during raising, lowering, travel, or while performing work.

3.5.2.2 Personal Fall Protection Equipment

Only a full-body harness with a shock-absorbing lanyard or self-retracting lanyard is an acceptable personal fall arrest body support device. The use of body belts is not acceptable. Harnesses must have a fall arrest attachment affixed to the body support (usually a Dorsal D-ring) and specifically designated for attachment to the rest of the system. Snap hooks and carabineers must be self-closing and self-locking, capable of being opened only by at least two consecutive deliberate actions and have a minimum gate strength of 3,600 lbs in all directions. Use webbing, straps, and ropes made of synthetic fiber. The maximum free fall distance when using fall arrest equipment must not exceed 6 feet, unless the proper energy absorbing lanyard is used. Always take into consideration the total fall distance and any swinging of the worker (pendulum-like motion), that can occur during a fall, when attaching a person to a fall arrest system. Equip all full body harnesses with Suspension Trauma Preventers such as stirrups, relief steps, or similar in order to provide short-term relief from the effects of orthostatic intolerance in accordance with EM 385-1-1, Section 21.I.06.

3.5.3 Fall Protection for Roofing Work

Implement fall protection controls based on the type of roof being constructed and work being performed. Evaluate the roof area to be accessed for its structural integrity including weight-bearing capabilities for the projected loading.

a. Low Sloped Roofs:

(1) For work within 6 feet from unprotected edge of a roof having a slope less than or equal to 4:12 (vertical to horizontal), protect personnel from falling by the use of conventional fall protection systems (personal fall arrest/restraint systems, guardrails, or safety nets) in accordance with EM 385-1-1, Section 21 and 29 CFR 1926.500. A safety monitoring system is not adequate fall protection and is not authorized.

(2) For work greater than 6 feet from the unprotected roof edge, addition to the use of conventional fall protection systems the use of a warning line system is also permitted, in accordance with 29 CFR 1926.500 and EM 385-1-1, Section 21.L.

b. Steep-Sloped Roofs: Work on a roof having a slope greater than 4:12 (vertical to horizontal) requires a personal fall arrest system, guardrails with toe-boards, or safety nets. This requirement also applies to residential or housing type construction.

3.5.4 Horizontal Lifelines (HLL)

Provide HLL in accordance with EM 385-1-1, Section 21.I.08.d.2. Commercially manufactured horizontal lifelines (HLL) must be designed, installed, certified and used, under the supervision of a qualified person, for fall protection as part of a complete fall arrest system which maintains a safety factor of 2 (29 CFR 1926.500). The competent person for fall protection may (if deemed appropriate by the qualified person) supervise the assembly, disassembly, use and inspection of the HLL system

under the direction of the qualified person. Locally manufactured HLLs are not acceptable unless they are custom designed for limited or site specific applications by a Registered Professional Engineer who is qualified in designing HLL systems.

3.5.5 Guardrails and Safety Nets

Design, install and use guardrails and safety nets in accordance with EM 385-1-1, Section 21.F.01 and 29 CFR 1926 Subpart M.

3.5.6 Rescue and Evacuation Plan and Procedures

When personal fall arrest systems are used, ensure that the mishap victim can self-rescue or can be rescued promptly should a fall occur. Prepare a Rescue and Evacuation Plan and include a detailed discussion of the following: methods of rescue; methods of self-rescue or assisted-rescue; equipment used; training requirement; specialized training for the rescuers; procedures for requesting rescue and medical assistance; and transportation routes to a medical facility. Include the Rescue and Evacuation Plan within the Activity Hazard Analysis (AHA) for the phase of work, in the Fall Protection and Prevention (FP&P) Plan, and the Accident Prevention Plan (APP). The plan must be in accordance with the requirements of EM 385-1-1, ASSP Z359.2, and ASSP Z359.4.

3.6 WORK PLATFORMS

3.6.1 Scaffolding

Provide employees with a safe means of access to the work area on the scaffold. Climbing of any scaffold braces or supports not specifically designed for access is prohibited. Comply with the following requirements:

a. Scaffold platforms greater than 20 feet in height must be accessed by use of a scaffold stair system.

b. Ladders commonly provided by scaffold system manufacturers are prohibited for accessing scaffold platforms greater than 20 feet maximum in height.

c. An adequate gate is required.

d. Employees performing scaffold erection and dismantling must be qualified.

e. Scaffold must be capable of supporting at least four times the maximum intended load, and provide appropriate fall protection as delineated in the accepted fall protection and prevention plan.

f. Stationary scaffolds must be attached to structural building components to safeguard against tipping forward or backward.

g. Special care must be given to ensure scaffold systems are not overloaded.

h. Side brackets used to extend scaffold platforms on self-supported scaffold systems for the storage of material are prohibited. The first tie-in must be at the height equal to 4 times the width of the smallest dimension of the scaffold base.

i. Scaffolding other than suspended types must bear on base plates upon wood mudsills (2 in x 10 in x 8 in minimum) or other adequate firm foundation.

j. Scaffold or work platform erectors must have fall protection during the erection and dismantling of scaffolding or work platforms that are more than 6 feet.

k. Delineate fall protection requirements when working above 6 feet or above dangerous operations in the Fall Protection and Prevention (FP&P) Plan and Activity Hazard Analysis (AHA) for the phase of work.

3.6.2 Elevated Aerial Work Platforms (AWPs)

Workers must be anchored to the basket or bucket in accordance with manufacturer's specifications and instructions (anchoring to the boom may only be used when allowed by the manufacturer and permitted by the CP). Lanyards used must be sufficiently short to prohibit worker from climbing out of basket. The climbing of rails is prohibited. Lanyards with built-in shock absorbers are acceptable. Self-retracting devices are not acceptable. Tying off to an adjacent pole or structure is not permitted unless a safe device for 100 percent tie-off is used for the transfer.

Use of AWPs must be operated, inspected, and maintained as specified in the operating manual for the equipment and delineated in the AHA. Operators of AWPs must be designated as qualified operators by the Prime Contractor. Maintain proof of qualifications on site for review and include in the AHA.

3.7 EQUIPMENT

3.7.1 Material Handling Equipment (MHE)

a. Material handling equipment such as forklifts must not be modified with work platform attachments for supporting employees unless specifically delineated in the manufacturer's printed operating instructions. Material handling equipment fitted with personnel work platform attachments are prohibited from traveling or positioning while personnel are working on the platform.

b. The use of hooks on equipment for lifting of material must be in accordance with manufacturer's printed instructions. Material Handling Equipment Operators must be trained in accordance with OSHA 29 CFR 1910, Subpart N.

c. Operators of forklifts or power industrial trucks must be licensed in accordance with OSHA.

3.7.2 Load Handling Equipment (LHE)

The following requirements apply. In exception, these requirements do not apply to commercial truck mounted and articulating boom cranes used solely to deliver material and supplies (not prefabricated components, structural steel, or components of a systems-engineered metal building) where the lift consists of moving materials and supplies from a truck or trailer to the ground; to cranes installed on mechanics trucks that are used solely in the repair of shore-based equipment; to crane that enter the activity but are not used for lifting; nor to other machines not used to lift loads suspended by rigging equipment. However, LHE accidents occurring during

such operations must be reported.

a. Equip cranes and derricks as specified in EM 385-1-1, Section 16.

b. Notify the Contracting Officer 15 working days in advance of any LHE entering the activity, in accordance with EM 385-1-1, Section 16.A.02, so that necessary quality assurance spot checks can be coordinated. Contractor's operator must remain with the crane during the spot check. Rigging gear must be in accordance with OSHA, ASME B30.9 Standards safety standards.

c. Comply with the LHE manufacturer's specifications and limitations for erection and operation of cranes and hoists used in support of the work. Perform erection under the supervision of a designated person (as defined in ASME B30.5). Perform all testing in accordance with the manufacturer's recommended procedures.

d. Comply with ASME B30.5 for mobile and locomotive cranes, ASME B30.22 for articulating boom cranes, ASME B30.3 for construction tower cranes, ASME B30.8 for floating cranes and floating derricks, ASME B30.9 for slings, ASME B30.20 for below the hook lifting devices and ASME B30.26 for rigging hardware.

e. When operating in the vicinity of overhead transmission lines, operators and riggers must be alert to this special hazard and follow the requirements of EM 385-1-1 Section 11, and ASME B30.5 or ASME B30.22 as applicable.

f. Do not use crane suspended personnel work platforms (baskets) unless the Contractor proves that using any other access to the work location would provide a greater hazard to the workers or is impossible. Do not lift personnel with a line hoist or friction crane. Additionally, submit a specific AHA for this work to the Contracting Officer. Ensure the activity and AHA are thoroughly reviewed by all involved personnel.

g. Inspect, maintain, and recharge portable fire extinguishers as specified in NFPA 10, Standard for Portable Fire Extinguishers.

h. All employees must keep clear of loads about to be lifted and of suspended loads, except for employees required to handle the load.

i. Use cribbing when performing lifts on outriggers.

j. The crane hook/block must be positioned directly over the load. Side loading of the crane is prohibited.

k. A physical barricade must be positioned to prevent personnel access where accessible areas of the LHE's rotating superstructure poses a risk of striking, pinching or crushing personnel.

l. Maintain inspection records in accordance by EM 385-1-1, Section 16.D, including shift, monthly, and annual inspections, the signature of the person performing the inspection, and the serial number or other identifier of the LHE that was inspected. Records must be available for review by the Contracting Officer.

m. Maintain written reports of operational and load testing in accordance with EM 385-1-1, Section 16.F, listing the load test procedures used

along with any repairs or alterations performed on the LHE. Reports must be available for review by the Contracting Officer.

n. Certify that all LHE operators have been trained in proper use of all safety devices (e.g. anti-two block devices).

o. Take steps to ensure that wind speed does not contribute to loss of control of the load during lifting operations. At wind speeds greater than 20 mph, the operator, rigger and lift supervisor must cease all crane operations, evaluate conditions and determine if the lift may proceed. Base the determination to proceed or not on wind calculations per the manufacturer and a reduction in LHE rated capacity if applicable. Include this maximum wind speed determination as part of the activity hazard analysis plan for that operation.

q. Follow FAA guidelines when required based on project location.

3.7.3 Machinery and Mechanized Equipment

a. Proof of qualifications for operator must be kept on the project site for review.

b. Manufacture specifications or owner's manual for the equipment must be on-site and reviewed for additional safety precautions or requirements that are sometimes not identified by OSHA or USACE EM 385-1-1. Incorporate such additional safety precautions or requirements into the AHAs.

3.7.4 Base Mounted Drum Hoists

a. Operation of base mounted drum hoists must be in accordance with EM 385-1-1 and ASSP A10.22.

b. Rigging gear must be in accordance with applicable ASME/OSHA standards.

c. When used on telecommunication towers, base mounted drum hoists must be in accordance with TIA-1019, TIA-222, ASME B30.7, 29 CFR 1926.552, and 29 CFR 1926.553.

d. When used to hoist personnel, the AHA must include a written standard operating procedure. Operators must have a physical examination in accordance with EM 385-1-1 Section 16.B.05 and trained, at a minimum, in accordance with EM 385-1-1 Section 16.U and 16.T. The base mounted drum hoist must also comply with OSHA Instruction CPL 02-01-056 and ASME B30.23.

e. Material and personnel must not be hoisted simultaneously.

f. Personnel cage must be marked with the capacity (in number of persons) and load limit in pounds.

g. Construction equipment must not be used for hoisting material or personnel or with trolley/tag lines. Construction equipment may be used for towing and assisting with anchoring guy lines.

3.7.5 Use of Explosives

Explosives must not be used or brought to the project site without prior written approval from the Contracting Officer. Such approval does not

relieve the Contractor of responsibility for injury to persons or for damage to property due to blasting operations.

Storage of explosives, when permitted on Government property, must be only where directed and in approved storage facilities. These facilities must be kept locked at all times except for inspection, delivery, and withdrawal of explosives.

3.8 EXCAVATIONS

Soil classification must be performed by a competent person in accordance with 29 CFR 1926 and EM 385-1-1.

3.8.1 Utility Locations

Provide a third party, independent, private utility locating company to positively identify underground utilities in the work area in addition to any station locating service and coordinated with the station utility department.

3.8.2 Utility Location Verification

Physically verify underground utility locations, including utility depth, by hand digging using wood or fiberglass handled tools when any adjacent construction work is expected to come within 3 feet of the underground system.

3.8.3 Utilities Within and Under Concrete, Bituminous Asphalt, and Other Impervious Surfaces

Utilities located within and under concrete slabs or pier structures, bridges, parking areas, and the like, are extremely difficult to identify. Whenever Contract work involves chipping, saw cutting, or core drilling through concrete, bituminous asphalt or other impervious surfaces, the existing utility location must be coordinated with station utility departments in addition to location and depth verification by a third party, independent, private locating company. The third party, independent, private locating company must locate utility depth by use of Ground Penetrating Radar (GPR), X-ray, bore scope, or ultrasound prior to the start of demolition and construction. Outages to isolate utility systems must be used in circumstances where utilities are unable to be positively identified. The use of historical drawings does not alleviate the Contractor from meeting this requirement.

3.9 ELECTRICAL

Perform electrical work in accordance with EM 385-1-1, Sections 11 and 12.

3.9.1 Conduct of Electrical Work

As delineated in EM 385-1-1, electrical work is to be conducted in a de-energized state unless there is no alternative method for accomplishing the work. In those cases obtain an energized work permit from the Contracting Officer. The energized work permit application must be accompanied by the AHA and a summary of why the equipment/circuit needs to be worked energized. Underground electrical spaces must be certified safe for entry before entering to conduct work. Cables that will be cut must be positively identified and de-energized prior to performing each cut. Attach temporary grounds in accordance with ASTM F855 and IEEE 1048.

Perform all high voltage cable cutting remotely using hydraulic cutting tool. When racking in or live switching of circuit breakers, no additional person other than the switch operator is allowed in the space during the actual operation. Plan so that work near energized parts is minimized to the fullest extent possible. Use of electrical outages clear of any energized electrical sources is the preferred method.

When working in energized substations, only qualified electrical workers are permitted to enter. When work requires work near energized circuits as defined by NFPA 70, high voltage personnel must use personal protective equipment that includes, as a minimum, electrical hard hat, safety shoes, insulating gloves and electrical arc flash protection for personnel as required by NFPA 70E. Insulating blankets, hearing protection, and switching suits may also be required, depending on the specific job and as delineated in the Contractor's AHA. Ensure that each employee is familiar with and complies with these procedures and 29 CFR 1910.147.

3.9.2 Qualifications

Electrical work must be performed by QP with verifiable credentials who are familiar with applicable code requirements. Verifiable credentials consist of State, National and Local Certifications or Licenses that a Master or Journeyman Electrician may hold, depending on work being performed, and must be identified in the appropriate AHA. Journeyman/Apprentice ratio must be in accordance with State, Local requirements applicable to where work is being performed.

3.9.3 Arc Flash

Conduct a hazard analysis/arc flash hazard analysis whenever work on or near energized parts greater than 50 volts is necessary, in accordance with NFPA 70E.

All personnel entering the identified arc flash protection boundary must be QPs and properly trained in NFPA 70E requirements and procedures. Unless permitted by NFPA 70E, no Unqualified Person is permitted to approach nearer than the Limited Approach Boundary of energized conductors and circuit parts. Training must be administered by an electrically qualified source and documented.

3.9.4 Grounding

Ground electrical circuits, equipment and enclosures in accordance with NFPA 70 and IEEE C2 to provide a permanent, continuous and effective path to ground unless otherwise noted by EM 385-1-1.

Check grounding circuits to ensure that the circuit between the ground and a grounded power conductor has a resistance low enough to permit sufficient current flow to allow the fuse or circuit breaker to interrupt the current.

3.9.5 Testing

Temporary electrical distribution systems and devices must be inspected,

tested and found acceptable for Ground-Fault Circuit Interrupter (GFCI) protection, polarity, ground continuity, and ground resistance before initial use, before use after modification and at least monthly. Monthly inspections and tests must be maintained for each temporary electrical distribution system, and signed by the electrical CP or QP.

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SECTION 01 42 00

SOURCES FOR REFERENCE PUBLICATIONS
02/19, CHG 1: 08/23

PART 1 GENERAL

1.1 REFERENCES

Various publications are referenced in other sections of the specifications to establish requirements for the work. These references are identified in each section by document number, date and title. The document number used in the citation is the number assigned by the standards producing organization (e.g., ASTM B564 Standard Specification for Nickel Alloy Forgings). However, when the standards producing organization has not assigned a number to a document, an identifying number has been assigned for reference purposes.

1.2 ORDERING INFORMATION

The addresses of the standards publishing organizations whose documents are referenced in other sections of these specifications are listed below, and if the source of the publications is different from the address of the sponsoring organization, that information is also provided.

AACE INTERNATIONAL (AACE)
1265 Suncrest Towne Centre Drive
Morgantown, WV 26505-1876 USA
Ph: 304-296-8444
Fax: 304-291-5728
Internet: https://web.aacei.org/

ACOUSTICAL SOCIETY OF AMERICA (ASA)
1305 Walt Whitman Road, Suite 300
Melville, NY 11747-4300
Ph: 516-576-2360
Fax: 631-923-2875
E-mail: asa@acousticalsociety.org
Internet: https://acousticalsociety.org/

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)
30 West University Drive
Arlington Heights, IL 60004-1893
Ph: 847-394-0150
Fax: 847-253-0088
E-mail: communications@amca.org
Internet: http://www.amca.org

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)
2111 Wilson Blvd, Suite 400
Arlington, VA 22201
Ph: 703-524-8800
Internet: http://www.ahrinet.org

ALUMINUM ASSOCIATION (AA)
1400 Crystal Drive
Suite 430
Arlington, VA 22202

Ph: 703-358-2960
E-Mail: info@aluminum.org
Internet: https://www.aluminum.org/

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)
1900 E Golf Rd, Suite 1250
Schaumburg, IL 60173
Ph: 847-303-5664
E-mail: customerservice@aamanet.org
Internet: https://aamanet.org/

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)
444 North Capital Street, NW, Suite 249
Washington, DC 20001
Ph: 202-624-5800
Fax: 202-624-5806
E-Mail: info@aashto.org
Internet: https://www.transportation.org/

AMERICAN ASSOCIATION OF TEXTILE CHEMISTS AND COLORISTS (AATCC)
1 Davis Drive
P.O. Box 12215
Research Triangle Park, NC 27709-2215
Ph: 919-549-8141
Fax: 919-549-8933
Internet: https://www.aatcc.org/

AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)
330 N. Wabash Ave., Suite 2000
Chicago, IL 60611
Ph: 202-367-1155
E-mail: info@americanbearings.org
Internet: https://www.americanbearings.org/

AMERICAN CONCRETE INSTITUTE (ACI)
38800 Country Club Drive
Farmington Hills, MI 48331-3439
Ph: 248-848-3700
Fax: 248-848-3701
Internet: https://www.concrete.org/

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH)
1330 Kemper Meadow Drive
Cincinnati, OH 45240
Ph: 513-742-2020
Fax: 513-742-3355
Internet: https://www.acgih.org/

AMERICAN FOREST FOUNDATION (AFF)
American Tree Farm System
2000 M Street, NW, Suite 550
Washington, DC 20036
Ph: 202-765-3660
Fax: 202-827-7924
Email: info@forestfoundation.org
Internet: https://www.treefarmsystem.org

AMERICAN GAS ASSOCIATION (AGA)
400 North Capitol Street, NW
Suite 450
Washington, D.C. 20001
Ph: 202-824-7000
Internet: https://www.aga.org/

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)
130 East Randolph, Suite 2000
Chicago, IL 60601
Ph: 312-670-5444
Fax: 312-670-5403
Steel Solutions Center: 866-275-2472
E-mail: solutions@aisc.org
Internet: https://www.aisc.org/

AMERICAN IRON AND STEEL INSTITUTE (AISI)
25 Massachusetts Avenue, NW Suite 800
Washington, DC 20001
Ph: 202-452-7100
Internet: https://www.steel.org/

AMERICAN LADDER INSTITUTE (ALI)
330 N. Wabash, Suite 2000
Chicago, IL 60611
Ph: 312-321-6806
Fax: 312-673-6929
E-mail: info@americanladderinstitute.org
Internet: https://www.americanladderinstitute.org

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)
1899 L Street, NW,11th Floor
Washington, DC 20036
Ph: 202-293-8020
Fax: 202-293-9287
E-mail: storemanager@ansi.org
Internet: https://www.ansi.org/

AMERICAN PETROLEUM INSTITUTE (API)
1220 L Street, NW
Washington, DC 20005-4070
Ph: 202-682-8000
Internet: https://www.api.org/

AMERICAN SOCIETY FOR NONDESTRUCTIVE TESTING (ASNT)
P.O. Box 28518
1711 Arlingate Lane
Columbus, OH 43228-0518
Ph: 800-222-2768 or 614-274-6003
Fax: 614-274-6899
E-mail: tjones@asnt.org
Internet: https://www.asnt.org/

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)
1801 Alexander Bell Drive
Reston, VA 20191
Ph: 800-548-2723; 703-295-6300
Internet: https://www.asce.org/

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)
1791 Tullie Circle, NE
Atlanta, GA 30329
Ph: 404-636-8400 or 800-527-4723
Fax: 404-321-5478
E-mail: ashrae@ashrae.org
Internet: https://www.ashrae.org/

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)
Two Park Avenue
New York, NY 10016-5990
Ph: 800-843-2763
Fax: 973-882-1717
E-mail: customercare@asme.org
Internet: https://www.asme.org/

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)
520 N. Northwest Highway
Park Ridge, IL 60068
Ph: 847-699-2929
E-mail: customerservice@assp.org
Internet: https://www.assp.org/

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)
18927 Hickory Creek Drive, Suite 220
Mokena, IL 60448
Ph: 708-995-3019
Fax: 708-479-6139
Internet: http://www.asse-plumbing.org

AMERICAN WATER WORKS ASSOCIATION (AWWA)
6666 W. Quincy Avenue
Denver, CO 80235 USA
Ph: 303-794-7711 or 800-926-7337
Fax: 303-347-0804
Internet: https://www.awwa.org/

AMERICAN WELDING SOCIETY (AWS)
8669 NW 36 Street, #130
Miami, FL 33166-6672
Ph: 800-443-9353
Internet: https://www.aws.org/

ASSOCIATED AIR BALANCE COUNCIL (AABC)
1220 19th St NW, Suite 410
Washington, DC 20036
Ph: 202-737-0202
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Ph: 212-297-2122
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Internet: https://www.cisca.org

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PART 2 PRODUCTS

Not used

PART 3 EXECUTION

Not used

-- End of Section --

SECTION 01 45 00

QUALITY CONTROL
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D3740	(2019) Minimum Requirements for Agencies Engaged in the Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction
ASTM E90	(2023) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
ASTM E329	(2023) Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

1.2 PAYMENT

Separate payment will not be made for providing and maintaining an effective Quality Control program. Include all associated costs in the applicable Bid Schedule item.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES.

SD-01 Preconstruction Submittals

Contractor Quality Control (CQC) Plan; G

SD-06 Test Reports

Verification Statement

SD-07 Certificates

Certificate Of Readiness; G

1.4 GENERAL REQUIREMENTS

Establish and maintain an effective quality control (QC) system that complies with FAR 52.246-12 Inspection of Construction. QC is comprised of plans, procedures, and organization necessary to produce an end product that complies with the Contract requirements. The QC system covers all construction operations, both onsite and offsite, and must be keyed to the proposed construction sequence. The Quality Control Manager, Superintendent, Site Safety and Health Officer (SSHO), and all on-site supervisors are responsible for the quality of work and are subject to removal by the Contracting Officer for non-compliance with the quality requirements specified in the Contract. The Quality Control Manager must maintain a physical presence at the work site at all times and is the primary individual responsible for all quality control.

1.5 QUALITY CONTROL (QC) PROGRAM REQUIREMENTS

Establish and maintain a QC program as described in this section. This QC program is a key element in meeting the objectives of the Commissioning Process (Cx). The QC program consists of a QC Organization, QC Plan, QC Plan Meeting(s), a Coordination and Mutual Understanding Meeting, QC meetings, three phases of control, submittal review and approval, testing, completion inspections, QC certifications, independent Special Inspections in accordance with Section 01 45 35 SPECIAL INSPECTIONS, and documentation necessary to provide materials, equipment, workmanship, fabrication, construction and operations that comply with the requirements of this Contract. The QC program must cover on-site and off-site work and be keyed to the work sequence. No construction work or testing may be performed unless the QC Manager is on the work site. The QC Manager must report to an officer of the firm and not be subordinate to the Project Superintendent or the Project Manager. The QC Manager, Project Superintendent and Project Manager must work together effectively. Although the QC Manager is the primary individual responsible for quality control, all individuals will be held responsible for the quality of work on the job.

1.5.1 Meetings

1.5.1.1 Quality Control Plan Meeting

Prior to submission of the QC Plan, the Contractor may request a meeting with the Contracting Officer to discuss the QC Plan requirements of this Contract.

The purpose of this meeting is to develop a mutual understanding of the QC Plan requirements prior to plan development and submission and to agree on the Contractor's list of Definable Feature of Work (DFOW).

1.5.1.2 Coordination and Mutual Understanding Meeting

After the Preconstruction Conference, before start of construction, and prior to acceptance by the Government of the CQC Plan, meet with the Contracting Officer and discuss the Contractor's quality control system. During the meeting, a mutual understanding of the system details must be developed, including the forms for recording the CQC operations, control activities, testing, administration of the system for both onsite and offsite work, and the interrelationship of Contractor's Management and control with the Government's Quality Assurance. Minutes of the meeting will be prepared by the QC Manager and signed by the Contractor and the

Government. Provide a copy of the signed minutes to all attendees and include in the QC Plan. At a minimum the Coordination and Mutual Understanding Meeting must be repeated when a new QC Manager is appointed. There can be other occasions when subsequent conferences will be called by either party to reconfirm mutual understandings or address deficiencies in the CQC system or procedures which can require corrective action by the Contractor.

1.5.1.2.1 Purpose

The purpose of this meeting is to develop a mutual understanding of the QC details, including documentation, administration for on-site and off-site work, design intent, Cx in accordance with Section 01 91 00.15 BUILDING COMMISSIONING, environmental requirements and procedures, coordination of activities to be performed, Special Inspections, and the coordination of the Contractor's management, production, and QC personnel. At the meeting, the Contractor must explain in detail how three phases of control will be implemented for each DFOW, as well as how each DFOW will be affected by each management plan or requirement as listed below:

a. Waste Management Plan.

b. Procedures for noise and acoustics management.

c. Environmental Protection Plan.

d. Environmental regulatory requirements.

e. Cx Plan requirements in accordance with Section 01 91 00.15 BUILDING COMMISSIONING.

f. Special Inspections.

g. Indoor Air Quality (IAQ) Management Plan.

1.5.1.2.2 Coordination of Activities

Coordinate activities included in various sections to assure efficient and orderly installation of each component. Coordinate operations included under different sections that are dependent on each other for proper installation and operation. Schedule construction operations with consideration for indoor air quality as specified in the IAQ Management Plan.Coordinate Special Inspections.

1.5.1.2.3 Attendees

As a minimum, the Contractor's personnel required to attend include an officer of the firm, the Project Manager, Project Superintendent, QC Manager, Alternate QC Manager, Special Inspector, Commissioning Provider (CxC), Environmental Manager, and subcontractor representatives. Each subcontractor who will be assigned QC responsibilities must have a principal of the firm at the meeting.

1.5.1.3 Quality Control (QC) Meetings

After the start of construction, conduct weekly QC meetings led by the QC

Manager at the work site with the Project Superintendent, the QC Specialists, the Special Inspector, CxC, and the other personnel as necessary. The QC Manager is to prepare the minutes of the meeting and provide a copy to the Contracting Officer within 2 working days after the meeting. The Contracting Officer may attend these meetings. As a minimum, accomplish the following at each meeting:

a. Review the minutes of the previous meeting.

b. Review the schedule and the status of work and deficiencies/rework. Review the most current approved schedule (in accordance with schedule specification) and the status of work and deficiencies/rework.

c. Review the status of submittals and Request For Information (RFIs).

d. Review the work to be accomplished in the next 3 weeks as defined by the schedule section paragraph and all documentation required for that work.

e. Review Testing Plan and Log including status of tests performed since last QC Meeting.

f. Resolve QC and production problems. Discuss status of pending change orders.

g. Address items that may require revising the QC Plan.

h. Review Accident Prevention Plan (APP) and effectiveness of the safety program.

i. Review environmental requirements and procedures.

j. Review Environmental Management Plan.

k. Review Waste Management Plan.

l. Review the status of training completion.

m. Review Cx Plan and progress. Review Issues Log and resolution.

n. Review IAQ Management Plan.

1.5.2 Contractor Quality Control (CQC) Plan

Submit no later than 30 days, the CQC Plan proposed to implement the requirements FAR 52.246-12 Inspection of Construction. Construction will be permitted to begin only after acceptance of the CQC Plan and other Contract requirements

1.5.2.1 Content of Contractor Quality Control (CQC) Plan

Provide a CQC Plan, prior to start of construction that includes a table of contents, with major sections identified, pages numbered sequentially, and that documents the proposed methods and responsibilities for accomplishing quality control during the construction of the project. The CQC Plan must at a minimum include the following sections:

a. A description of the quality control organization and acknowledgment that the CQC staff will implement the three phase control system for all aspects of the work specified.

b. An organizational chart showing the quality control organization with individual names and job titles and lines of authority up to an executive of the company at the home office.

c. NAMES AND QUALIFICATIONS: Names and qualifications, in resume format, (including position titles and durations for qualifying experiences) for each person in the QC organization. Include the Construction Quality Management (CQM) for Contractors course certifications for the QC personnel as required by the paragraph CONSTRUCTION QUALITY MANAGEMENT TRAINING.

d. DUTIES, RESPONSIBILITY AND AUTHORITY OF QC PERSONNEL: Duties, responsibilities, and authorities of each person in the QC organization.

e. OUTSIDE ORGANIZATIONS: A listing of outside organizations, such as architectural and consulting engineering firms, that will be employed by the Contractor and a description of the services these firms will provide.

f. APPOINTMENT LETTERS: Letters signed by an officer of the firm appointing the QC Manager and Alternate QC Manager, CxC, and stating that they are responsible for implementing and managing the QC program as described in this Contract. Include in this letter the responsibility of the QC Manager and Alternate QC Manager to implement and manage the three phases of control, and their authority to stop work that is not in compliance with the Contract. Letters of direction are to be issued by the QC Manager to the Assistant QC Manager and all other QC Specialists or quality control representatives outlining their duties, authorities, and responsibilities. Include copies of the letters in the QC Plan.

g. SUBMITTAL PROCEDURES AND INITIAL SUBMITTAL REGISTER: Procedures for reviewing, approving, scheduling, and managing submittals, including those of subcontractors, offsite fabricators, suppliers, and purchasing agents. Provide the name(s) of the person(s) in the QC organization authorized to review and certify submittals prior to approval. Provide the initial submittal of the Submittal Register as specified in Section 01 33 00 SUBMITTAL PROCEDURES.

h. TESTING LABORATORY INFORMATION: Testing laboratory information required by the paragraph ACCREDITATION REQUIREMENTS, as applicable.

i. TESTING PLAN AND LOG: A Testing Plan and Log that includes the tests required, associated feature of work required, referenced by the specification paragraph number requiring the test, the frequency, and the person responsible for each test.

j. Procedures to complete construction deficiencies from identification through acceptable corrective action. Establish verification procedures that identified deficiencies have been corrected. This phase is performed prior to beginning work on each definable feature of work, after all required plans, documents, materials are approved, and after copies are at the work site.

k. Reporting procedures, including proposed reporting formats.

l. Procedures for submitting and reviewing design changes/variations prior to submission to the Contracting Officer.

m. LIST OF DEFINABLE FEATURES: A Definable Feature of Work (DFOW) is a task that is separate and distinct from other tasks and has control requirements and work crews unique to that task. A DFOW is identified by different trades or disciplines, or it is work by the same trade in a different environment. A DFOW is by definition any item or activity on the construction schedule, and the schedule specification provides direction regarding how the DFOWs are to be structured. Include in the list of DFOWs for all activities on the Construction Schedule. Although each section of the specifications can generally be considered as a definable feature of work, there are frequently more than one definable features under a particular section. Identify the specification section number and schedule activity ID for each DFOW listed. The DFOW list will be reviewed in coordination with the construction schedule and agreed upon during the Coordination of Mutual Understanding Meeting.

n. PROCEDURES FOR PERFORMING AND TRACKING THE THREE PHASES OF CONTROL: Identify procedures used to ensure the three phases of control to manage the quality on this project. For each Definable Feature of Work (DFOW), a Preparatory and Initial phase checklist will be filled out during the Preparatory and Initial phase meetings. Conduct the Preparatory and Initial Phases and meetings with a view towards obtaining quality construction by planning ahead and identifying potential problems for each DFOW.

o. Coordinate scheduled work with Special Inspections required by Section 01 45 35 SPECIAL INSPECTIONS, the Statement of Special Inspections and the Special Inspections Project Manual. Where the applicable code issued by the International Code Council (ICC) calls for inspections by the Building Official, the Contractor must include the inspections in the Quality Control Plan and must perform the inspections required by the applicable ICC. The Contractor must perform these inspections using independent qualified inspectors. Include the Special Inspections Project Manual requirements in the QC Plan.

p. PROCEDURES FOR COMPLETION INSPECTION: Procedures for identifying and documenting the completion inspection process. Include in these procedures the responsible party for punch out inspection, pre-final inspection, and final acceptance inspection.

q. TRAINING PROCEDURES AND TRAINING LOG: Procedures for coordinating and documenting the training of personnel required by the Contract.

r. ORGANIZATION AND PERSONNEL CERTIFICATIONS LOG: Procedures for coordinating, tracking and documenting all certifications required for entities such as subcontractors, testing laboratories, suppliers, and personnel. The QC Manager will ensure that certifications are current, appropriate for the work being performed, and will not lapse during any period of the Contract that the work is being performed.

1.5.3 Acceptance of the Quality Control (QC) Plan

The Contracting Officer's acceptance of the Contractor QC Planis required prior to the start of construction. The Contracting Officer reserves the

right to require changes in the QC Plan and operations as necessary, including removal or addition of personnel, to ensure the specified quality of work. The Contracting Officer reserves the right to interview any member of the QC organization at any time to verify the submitted qualifications. All QC organization personnel are subject to acceptance by the Contracting Officer. The Contracting Officer may require the removal of any individual for non-compliance with quality requirements specified in the Contract.

1.5.4 Notification of Changes

Notify the Contracting Officer, in writing, of any proposed changes in the QC Plan or changes to the QC organization personnel. Proposed changes are subject to acceptance by the Contracting Officer.

1.5.5 Special Inspections

Perform all required Special Inspections per Section 01 45 35 SPECIAL INSPECTIONS, the statement of Special Inspections and the Schedule of Special Inspections.

1.6 QUALITY CONTROL (QC) ORGANIZATION

1.6.1 Quality Control (QC) Manager

1.6.1.1 Duties

Provide a QC Manager at the work site to implement and manage the QC program. The only duties and responsibilities of the QC Manager are to manage and implement the QC program on this Contract. The QC Manager must attend the Coordination and Mutual Understanding Meeting, perform the three phases of control, perform submittal review and approval, ensure testing is performed and provide QC certifications and documentation required in this Contract. The QC Manager is responsible for managing and coordinating the three phases of control and documentation performed by the QC Specialists, testing laboratory personnel and any other inspection and testing personnel required by this Contract. The QC Manager is the manager of all QC activities. The QC manager is responsible for notifying the Special Inspector of activities which require their review. The QC manager is responsible for coordinating the Special Inspection activities, see paragraph CONTRACTOR'S QUALITY CONTROL (QC) MANAGER, in Section 01 45 35 SPECIAL INSPECTIONS. The QC manager is responsible for the quality control for Secure Space, Controlled Area, and Sound Rated perimeter construction.

1.6.1.2 Qualifications

The QC Manager must be a graduate engineer, graduate architect, or a graduate of construction management, with a minimum of 10 years construction experience as a Project Superintendent, QC Manager, Project Manager, Project Engineer or Construction Manager on similar size and type construction Contracts which included the major trades that are part of this Contract. The individual must have at least 4 years experience as a QC Manager. The individual must be familiar with the requirements of EM 385-1-1 and have experience in the areas of hazard identification, safety compliance, and sustainability.

The QC Manager and all members of the QC organization must be capable of reading, writing, and conversing fluently in the English language.

1.6.1.3 Construction Quality Management Training

In addition to the above experience and education requirements, the QC Manager and all members of the QC team must have completed the CQM for Contractors course. If the QC Manager does not have a current certification, obtain the CQM for Contractors course certification within 90 days of award. This course is periodically offered by the Naval Facilities Engineering Systems Command and the Army Corps of Engineers. Contact the Contracting Officer for information on the next scheduled class.

The Construction Quality Management Training certificate expires after 5 years. If the QC Manager's certificate has expired, retake the course to remain current.

1.6.2 Organizational Changes

Maintain the QC staff with personnel as required by the specification section at all times. When it is necessary to make changes to the QC staff, revise the CQC Plan to reflect the changes and submit the changes to the Contracting Officer for acceptance.

1.6.3 Alternate Quality Control (QC) Manager Duties and Qualifications

Designate an alternate for the QC Manager at the work site to serve in the event of the designated QC Manager's absence. The qualification requirements for the Alternate QC Manager must be the same as for the QC Manager.

1.6.4 Commissioning

Commissioning (Cx) is a systematic, quality-focused process for delivery of a project focusing on verifying and documenting all commissioned systems and assemblies are installed, tested, and operating as they were planned and designed to meet the project requirements. The Quality Control requirements outlined in this specification section are key in supporting the objectives of the Cx process, specifically coordinating testing, documenting, and verifying proper system operation. Properly executed the Quality Control support of Cx ensures timely execution of necessary tasks to deliver the fully commissioned and operating systems in coordination with the overall construction and project schedule.

Provide Cx in addition to the quality control requirements of this section and not as a substitute for quality control requirements. The QC Manager is responsible for carrying out the three phases of control while ensuring the functional performance and integrated systems tests are coordinated with the Cx provider as required for each system to be commissioned.

1.6.4.1 Certificate of Readiness

The QC Manager must issue a Certificate of Readiness for Government approval for each system to be commissioned. Schedule Functional Performance Tests for each system only after the Certificate of Readiness has been approved by the Government for the system. The Certificate of Readiness certifies that all required inspections have been completed and deficiencies that were identified through any prior review, inspection, or test activity have been corrected before the start of Functional Performance Tests. Refer to Cx requirements in Section 01 91 00.15

BUILDING COMMISSIONING for a list of systems to be commissioned and detailed requirements for the Cx provider.

1.6.5 Quality Control (QC) Specialists

Provide a separate QC Specialist at the work site for each of the areas as listed in the Matrix listed below, who must assist and report to the QC Manager and who may perform production related duties but must be allowed sufficient time to perform their assigned quality control duties. These individuals or specialized technical companies are employees of the Prime or subcontractor. QC Specialists must be physically present at the work site with frequency as indicated in the Experience Matrix below, to participate in the QC Meetings, perform the three phases of control, including participation in Preparatory and Initial Phase meetings, and to perform and document Follow-up inspections as an extension of the QC Manager for each definable feature of work in their area of responsibility. QC Specialist must assist and be present for training events, and Critical System Acceptance inspections by the Government. Qualification, experience, Area of Responsibility, and frequency of QC surveillance are provided in Matrix listed herein.

Experience Matrix		
1. Area	**2. Qualification**	**3. Frequency**
Civil	Graduate Civil Engineer or Construction Manager with a professional engineer registration and 2 years experience in the type of work being performed on this project or technician with 5 years related experience	Frequency of QC surveillance and inspection will be daily during installation and including final inspection.
Mechanical	Graduate Mechanical Engineer with a professional engineer registration and 2 years experience or person with 5 years of experience supervising mechanical features of work in the field with a construction company	Frequency of QC surveillance and inspection will be daily during installation and including final inspection.

Electrical	Graduate Electrical Engineer with a professional engineer registration and 2 years related experience or person 5 years of experience supervising electrical features of work in the field with a construction company	Frequency of QC surveillance and inspection will be daily during installation and including final inspection.
Structural	Graduate Civil Engineer (with Structural Focus), Graduate Structual Engineer, or Construction Manager with a professional engineer registration and 2 years experience or person 5 years of experience supervising structural features of work in the field with a construction company	Frequency of QC surveillance and inspection will be daily during installation and including final inspection.
Architectural	Graduate Architect, registered and 2 years experience, or person with 5 years related experience	Frequency of QC surveillance and inspection will be daily during installation and including final inspection.
Geotechnical	Professional engineer registration and 2 years experience or person 5 years of experience supervising earthwork in the field with a construction company	Frequency of QC surveillance and inspection will be daily during installation and including final inspection.
Telecommunications	RCDD registration and 2 years experience or person 5 years of experience supervising telecommunication features of work in the field with a construction company	Frequency of QC surveillance and inspection will be daily during installation and including final inspection.
Fire Protection QC Specialist (FPQC)	See paragraph FIRE PROTECTION QC SPECIALIST (FPQC)	Frequency of QC surveillance and inspection will be daily during installation and including final inspection.

1.6.5.1 Quality Control (QC) for Secure Space, Controlled Area, and Sound Rated Perimeter Construction

1.6.5.1.1 Periodic (Follow-Up Phase) Inspections

Once construction begins, perform periodic inspections of Secure Space, Controlled Area, Sound Rated Area identified in the Contract drawings at least once every 2 weeks. Increase frequency to weekly inspections within 30 days of planned acceptance testing. Coordinate periodic inspections with the appointed Government Site Security Manager (SSM) responsible for ensuring the assembly meets the requirements for accreditation. Inspections must verify that construction and materials comply with the Contract documents, the description of the assembly in the ASTM E90 Factory Report for acoustical testing, and the approved submittals. Focus inspections on the construction of the sound rated assemblies, perimeter penetrations, perimeter doors, electronic security system, man-bar installation, inspection ports, and TEMPEST countermeasures. Document periodic inspections in Daily QC Reports.

1.6.5.1.2 Preliminary Inspection

The Government and QC Manager will perform a joint preliminary inspection of the Secure Space, Controlled Area, and Sound Rated Area after construction of the assembly is complete to verify compliance with the design requirements and other Contract documents. The Contracting Officer and the appointed Government SSM will participate in the preliminary inspection. Provide the Contracting Officer a minimum 14 calendar days notification in advance of the preliminary inspection.

As a result of the preliminary inspection, prepare a Secure Space, Controlled Area, and Sound Rated Area punch list with deficiencies identified. Include with the punch list the estimated date by which the deficiencies will be corrected. Document the preliminary inspection in the Daily QC Report and attach the punch list. Notify the Contacting Officer when deficiencies are corrected. Deficiencies from the Preliminary Inspection must be corrected prior to scheduling the Final Acceptance Inspection.

1.6.5.1.3 Acceptance Testing for Sound Attenuation

Perform acceptance testing for sound transmission loss of sound rated door assemblies as required in Section 08 34 73 SOUND CONTROL DOOR ASSEMBLIES and Section 09 29 00 GYPSUM BOARD for sound rated assemblies. Acceptance testing must be performed during the preliminary inspection. The Contracting Officer and the appointed Government SSM must witness acceptance testing. Deficiencies identified during acceptance testing must be included in the Secure Space, Controlled Area, and Sound Rated Area punch list and corrected prior to the final acceptance inspection.

1.6.5.1.4 Acceptance Testing for Electronic Security Systems

Perform acceptance testing for Electronic Security Systems in accordance with Section 28 08 10 ELECTRONIC SECURITY SYSTEM ACCEPTANCE TESTING. Acceptance testing must be performed during the preliminary inspection. The Contracting Officer and the appointed Government SSM must witness acceptance testing. Deficiencies identified during acceptance testing must be included in the Secure Space, Controlled Area, and Sound Rated Area punch list and corrected prior to the Final Inspection.

1.6.5.1.5 Final Inspection

Perform a final inspection of the Secure Space, Controlled Area, and Sound Rated Area after required testing has been successfully completed as part of the preliminary inspection and all punch list items corrected. Testing is not permitted during the final inspection. QC Manager and Superintendent must attend the final inspection and Government attendees will include the Contracting Officer and appointed Government SSM. Request a final inspection by the Contracting Officer a minimum of 14 calendar days in advance.

1.6.6 Special Inspector

The Special Inspector (SI) must be an independent third party hired directly by the Prime Contractor. The SI must not be a company employee of the Contractor or any subcontractor performing the work to be inspected. The qualifications of the SI are defined in Section 01 45 35 SPECIAL INSPECTION.

1.7 SUBMITTAL AND DELIVERABLES REVIEW AND APPROVAL

Procedures for submission, review and approval of submittals are described in Section 01 33 00 SUBMITTAL PROCEDURES. Procedures must include field verification of relevant dimensions and component characteristics by the QC organization prior to submittal being sent to the Contracting Officer. The CQC organization is responsible for certifying that all submittals and deliverables are in compliance with the Contract. When Section 01 91 00.15 BUILDING COMMISSIONING are included in the Contract, the submittals required by those sections have to be coordinated with Section 01 33 00 SUBMITTAL PROCEDURES to ensure adequate time is allowed for each type of submittal required.

1.8 THREE PHASES OF CONTROL

CQC enables the Contractor to ensure that the construction, including that of subcontractors and suppliers, complies with the requirements of the Contract. At least three phases of control must be conducted by the QC Manager to adequately cover both on-site and off-site work for each definable feature of the construction work as follows:

1.8.1 Preparatory Phase

Document the results of the preparatory phase actions by separate minutes prepared by the QC Manager and attach to the daily CQC report. Instruct applicable workers as to the acceptable level of workmanship required to meet Contract specifications.

Notify the Contracting Officer at least 2 business days in advance of each preparatory phase meeting. The meeting will be conducted by the QC Manager and attended by the QC Specialists, the Project Superintendent, the CxC, the Special Inspector, Special Inspectorand the foreman responsible for the DFOW. When the DFOW will be accomplished by a subcontractor, that subcontractor's foreman must attend the preparatory phase meeting. This phase is performed prior to beginning work on each definable feature of work, after all required plans/documents/materials are approved/accepted, and after copies are at the work site. Perform the following prior to beginning work on each DFOW:

a. Review each paragraph of the applicable specification sections,

reference codes, and standards. Make available during the prepatory inspection a copy of those sections of referenced codes and standards applicable to that portion of the work to be accomplished in the field. Maintain and make available in the field for use by Government personnel until final acceptance of the work.

b. Review the Contract drawings.

c. Verify that field measurements are as indicated on construction or shop drawings or both before confirming product orders, to minimize waste due to excessive materials.

d. Verify that appropriate shop drawings and submittals for materials and equipment have been submitted and approved. Verify receipt of approved factory test results, when required.

e. Review the testing plan and ensure that provisions have been made to provide the required QC testing.

f. Examine the work area to ensure that the required preliminary work has been completed and complies with the Contract and ensure any deficiencies/rework items in the preliminary work have been corrected and confirmed by the Contracting Officer.

g. Review coordination of product/material delivery to designated prepared areas to execute the work.

h. Examine the required materials, equipment and sample work to ensure that they are on hand and conform to the approved shop drawings and submitted data and are properly stored.

i. Check to assure that all materials and equipment have been tested, submitted, and approved.

j. Discuss specific controls to be used, construction methods, construction tolerances, workmanship standards, and the approach that will be used to provide quality construction by planning ahead and identifying potential problems for each DFOW. Ensure any portion of the plan requiring separate Contracting Officer acceptance has been approved.

k. Review the APP and appropriate Activity Hazard Analysis (AHA) to ensure that applicable safety requirements are met, and that required Safety Data Sheets (SDS) are submitted.

l. Review the Cx requirements in accordance with Section 01 91 00.15 BUILDING COMMISSIONING and ensure all preliminary work items have been completed and documented.

m. Review Special Inspections required by Section 01 45 35 SPECIAL INSPECTION, the Statement of Special Inspections and the Schedule of Special Inspections.

1.8.2 Initial Phase

Notify the Contracting Officer at least 2 business days in advance of each initial phase. When construction crews are ready to start work on a DFOW,

conduct the initial phase with the QC Specialists, the Project Superintendent, the Special Inspector, and the foreman responsible for that DFOW. Observe the initial segment of the DFOW to ensure that the work complies with Contract requirements. Document the results of the initial phase in the Initial Phase Checklist. Repeat the initial phase for each new crew to work on-site when acceptable levels of specified quality are not being met. Indicate the exact location of initial phase for definable feature of work for future reference and comparison with follow-up phases. Perform the following for each DFOW:

a. Check work to ensure that it is in full compliance with Contract requirements. Review minutes of the preparatory meeting.

b. Verify adequacy of controls to ensure full Contract compliance. Verify required control inspection and testing comply with the Contract.

c. Establish level of workmanship and verify that it meets the minimum acceptable workmanship standards. Compare with required sample panels as appropriate.

d. Resolve any workmanship issues.

e. Ensure that testing is performed by the approved laboratory.

f. Check work procedures for compliance with the APP and the appropriate AHA to ensure that applicable safety requirements are met.

g. Review project specific work plans (i.e., Cx, HAZMAT Abatement, Stormwater Management) to ensure all preparatory work items have been completed and documented.

h. Coordinate scheduled work with Special Inspections required by Section 01 45 35 SPECIAL INSPECTIONS, the Statement of Special Inspections and the Schedule of Special Inspections.

1.8.3 Follow-Up Phase

Perform the following for on-going DFOW daily, or more frequently as necessary, until the completion of each DFOW. The Final Follow-Up for any DFOW will clearly note in the daily report the DFOW is completed, and all deficiencies/rework items have been completed in accordance with the paragraph DEFICIENCY/REWORK ITEMS LIST. Each DFOW that has completed the Initial Phase and has not completed the Final Follow-up must be included on each daily report. If no work was performed on that DFOW for the period of that daily report, it must be so noted. Document all Follow-Up activities for DFOWs in the daily CQC Report:

a. Ensure the work including control testing complies with Contract requirements until completion of that particular work feature. Record checks in the CQC documentation.

b. Maintain the quality of workmanship required.

c. Ensure that testing is performed by the approved laboratory.

d. Ensure that deficiencies/rework items are being corrected. Conduct final follow-up checks and correct all deficiencies prior to the start

of additional features of work which may be affected by the deficient work.

e. Do not build upon nor conceal non-conforming work.

f. Assure manufacturers' representatives have performed necessary inspections if required and perform safety inspections.

g. Review the Cx requirements in accordance with Section 01 91 00.15 BUILDING COMMISSIONING.

h. Coordinate scheduled work with Special Inspections required by Section 01 45 35 SPECIAL INSPECTIONS, the Statement of Special Inspections and the Schedule of Special Inspections.

1.8.4 Additional Preparatory and Initial Phases

Conduct additional preparatory and initial phases on the same DFOW if the quality of on-going work is unacceptable, if there are changes in the applicable QC organization, if there are changes in the on-site production supervision or work crew, if work on a DFOW has not started within 45 days of the initial preparatory meeting or has resumed after 45 days of inactivity, or if other problems develop.

1.8.5 Notification of Three Phases of Control for Off-Site Work

Notify the Contracting Officer at least 2 weeks prior to the start of the preparatory and initial phases.

1.8.6 Deficiency/Rework Items List

The QC Manager must maintain a list of work that does not comply with the Contract, identifying what items need to be corrected, the activity ID number associated with the item, the date the item was originally discovered, the date the item will be corrected by, and the date the item was corrected.

The list shall be reviewed at each weekly QC Meeting:

a. There is no requirement to report a deficiency/rework item that is corrected the same day it is discovered.

b. No successor task may be advanced beyond the preparatory phase meeting until all deficiencies/rework items have been cleared by the QC Manager and concurred with by the Contracting Officer. This must be confirmed as part of the Preparatory Phase activities.

c. Attach a copy of the "Deficiency/Rework Items List" to the last daily CQC Report of each month.

d. The Contractor is responsible for including those items identified by the Contracting Officer.

e. All deficiencies/rework items must be confirmed as corrected by the QC Manager, and concurred by the Contracting Officer, prior to commencement of any completion inspections per paragraph COMPLETION INSPECTIONS unless specifically exempted by the Contracting Officer.

f. Non-Compliance with these requirements shall be grounds for removal in accordance with paragraph ACCEPTANCE OF THE QUALITY CONTROL (QC) PLAN.

g. All delays, concurrent or related to failure to manage, monitor, control, and correct deficiencies/rework items are entirely the responsibility of the Contractor and shall not be made the subject, or any component of any request for additional time or compensation.

1.9 TESTING

Perform specified or required tests to verify that control measures are adequate to provide a product which conforms to Contract requirements. Upon request, furnish to the Government duplicate samples of test specimens for possible testing by the Government. Testing includes operation and acceptance tests when specified. Procure the services of an U.S. Army Corps of Engineers approved testing laboratory or establish an approved testing laboratory at the project site or within 75 miles. Perform the following activities and record and provide the following data:

a. Verify that testing procedures comply with Contract requirements.

b. Verify that facilities and testing equipment are available and comply with testing standards.

c. Check test instrument calibration data against certified standards.

d. Verify that recording forms and test identification control number system, including all test documentation requirements, have been prepared.

e. Record results of all tests taken, both passing and failing on the CQC report for the date taken. Specification paragraph reference, location where tests were taken, and the sequential control number identifying the test. If approved by the Contracting Officer, actual test reports are submitted later with a reference to the test number and date taken. Provide an information copy of tests performed by an offsite or commercial test facility directly to the Contracting Officer. Failure to submit timely test reports as stated results in nonpayment for related work performed and disapproval of the test facility for this Contract.

1.9.1 Laboratory Accreditation Authorities

1.9.2 Capability Check

The Contracting Officer retains the right to check laboratory equipment in the proposed laboratory and the laboratory technician's testing procedures, techniques, and other items pertinent to testing, for compliance with the standards set forth in this Contract. Laboratories utilized for testing soils, concrete, asphalt, and steel must meet criteria detailed in ASTM D3740 and ASTM E329.

1.9.3 Test Results

Cite applicable Contract requirements, tests or analytical procedures used. Provide actual results and include a statement that the item tested or analyzed conforms or fails to conform to specified requirements. If the item fails to conform, notify the Contracting Officer immediately. Conspicuously stamp the cover sheet for each report in large red letters

"CONFORMS" or "DOES NOT CONFORM" to the specification requirements, whichever is applicable. Test results must be signed by a testing laboratory representative authorized to sign certified test reports. Furnish the signed reports, certifications, and other documentation to the Contracting Officer via the QC Manager.

1.10 COMPLETION INSPECTIONS

1.10.1 Punch-Out Inspection

Near the completion of all work or any increment thereof, established by a completion time stated in the Contract Clause entitled "Commencement, Prosecution, and Completion of Work," or stated elsewhere in the specifications, the QC Manager must conduct an inspection of the work and develop a "punch list" of items which do not conform to the approved drawings, specifications, and Contract. Include in the punch list any remaining items on the "Deficiency/Rework Items List", that were not corrected prior to the Punch-Out Inspection as approved by the Contracting Officer in accordance with the paragraph DEFICIENCY/REWORK ITEMS LIST. Include within the punch list the estimated date by which the deficiencies will be corrected. Provide a copy of the punch list to the Contracting Officer.

The QC Manager, or staff, must make follow-on inspections to ascertain that all deficiencies have been corrected. All punch list items must be confirmed as corrected by the QC Manager and concurred by the Contracting Officer. Once this is accomplished, notify the Government that the facility is ready for the Government "Pre-Final Inspection".

1.10.2 Pre-Final Inspection

The Government and QC Manager will perform this inspection to verify that the facility is complete and ready to be occupied. A Government "Pre-Final Punch List" will be documented by the QC Manager as a result of this inspection. The QC Manager will ensure that all items on this list are corrected and concurred by the Contracting Officer prior to notifying the Government that a "Final" inspection with the Client can be scheduled. All items noted on the "Pre-Final" inspection must be corrected and concurred by the Contracting Officer in a timely manner and be accomplished before the Contract completion date for the work, or any increment thereof, if the project is divided into increments by separate completion dates unless exceptions are directed by the Contracting Officer.

1.10.3 Final Acceptance Inspection

Notify the Contracting Officer at least 14 calendar days prior to the date a final acceptance inspection can be held. State within the notice that all items previously identified on the pre-final punch list will be corrected and acceptable, along with any other unfinished Contract work, by the date of the final acceptance inspection. The Contractor must be represented by the QC Manager, the Project Superintendent, and others deemed necessary. Attendees for the Government will include the Contracting Officer, other Government QA personnel, and personnel representing the Client. Failure of the Contractor to have all Contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with the Contract Clause entitled "Inspection of Construction."

1.11 QUALITY CONTROL (QC) CERTIFICATIONS

1.11.1 Contractor Quality Control (CQC) Report Certification

Contain the following statement within the CQC Report: "On behalf of the Contractor, I certify that this report is complete and correct and equipment and material used, and work performed during this reporting period is in compliance with the Contract drawings and specifications to the best of my knowledge, except as noted in this report."

1.11.2 Completion Certification

Upon completion of work under this Contract, the QC Manager must furnish a certificate to the Contracting Officer attesting that "the work has been completed, inspected, tested and is in compliance with the Contract." Provide a copy of this final QC Certification for completion to the preparer of the Operation & Maintenance (O&M) documentation.

1.12 DOCUMENTATION AND INFORMATION FOR THE CONTRACTING OFFICER

1.12.1 Construction Documentation

Reports are required for each day that work is performed and must be attached to the Contractor Quality Control Report prepared for the same day. Maintain current and complete records of on-site and off-site QC program operations and activities. Reports are required for each day work is performed. Account for each calendar day throughout the life of the Contract.

The Project Superintendent and the QC Manager must prepare and sign the Contractor Production and CQC Reports, respectively. Every space on the forms must be filled in. Use N/A if nothing can be reported in one of the spaces. The reporting of work must be identified by terminology consistent with the construction schedule. In the "Remarks" sections of the reports, enter pertinent information including directions received, problems encountered during construction, work progress and delays, conflicts or errors in the drawings or specifications, field changes, safety hazards encountered, instructions given and corrective actions taken, delays encountered, a record of visitors to the work site, quality control problem areas, deviations from the QC Plan, construction deficiencies encountered, and meetings held. For each entry in the report(s), identify the Schedule Activity No. that is associated with the entered remark.

1.12.2 Quality Control Activities

CQC and Contractor Production reports will be prepared daily to maintain current records providing factual evidence that required quality control activities and tests have been performed. Include in these records the work of subcontractors and suppliers on an acceptable form that includes, as a minimum, the following information:

a. The name and area of responsibility of the Contractors and any subcontractors.

b. Operating plant/equipment with hours worked, idle, or down for repair.

c. Work performed each day, giving location, description, and by whom.

When a Network Analysis Schedule (NAS) is used, identify each item of work performed each day by NAS activity number.

d. Control phase activities performed. Preparatory, and Initial phase Checklists associated with the DFOW referenced to the construction schedule. Follow-up phase activities identified to the DFOW. If testing or specific QC Specialist activities are associated with the Follow-up phase activities for a specific DFOW note this and include those reports.

e. Test and control activities performed with results and references to specifications and drawings requirements. Identify the control phase (Preparatory, Initial, Follow-up). List of deficiencies noted, along with corrective action in accordance with the paragraph DEFICIENCY/REWORK ITEMS LIST.

f. Quantity of materials received at the site with statement as to acceptability, storage, and reference to specifications and drawings requirements.

g. Submittals and deliverables reviewed, with Contract reference, by whom, and action taken.

h. Offsite surveillance activities, including actions taken.

i. Job safety evaluations stating what was checked, results, and instructions or corrective actions.

j. Instructions given/received and conflicts in plans and specifications.

1.12.3 Verification Statement

Indicate a description of trades working on the project; the number of personnel working; weather conditions encountered; and any delays encountered. Cover both conforming and deficient features and include a statement that equipment and materials incorporated in the work and workmanship comply with the Contract.

Furnish the original and one copy of these records in report form to the Government by 10:00 AM the next working day after the date covered by the report. As a minimum, prepare and submit one report for every 7 days of no work and on the last day of a no work period. All calendar days need to be accounted for throughout the life of the Contract. The first report following a day of no work will be for that day only. Reports need to be signed and dated by the QC Manager. Include copies of test reports and copies of reports prepared by all subordinate quality control personnel within the QC Manager Report.

1.12.4 Reports from the Quality Control (QC) Specialist(s)

Document inspection results on a QC specialist report prepared each day work is performed in their area of responsibility. The report must include a description of the visual inspection or observation performed, a written summary of findings, a conclusion on compliance with the Contract documents, and signature of the QC Specialist. In person inspections must be documented with Video/photographs. Video/photographic documentation of deficiencies must include before and after conditions and physical measurements, as necessary. Forward the QC daily report to the QC Manager who must include the report with the submission of their daily QC Report

to the Government each day. Every site visit by the QC Specialist must be documented on a QC Specialist daily report.

1.12.5 Quality Control Validation

Establish and maintain the following in an electronic folder. Divide folder into a series of tabbed sections as shown below. Ensure folder is updated at each required progress meeting.

a. CQC Meeting minutes in accordance with paragraph QUALITY CONTROL (QC) MEETINGS.

b. All completed Preparatory and Initial Phase Checklists, arranged by specification section, further sorted by DFOW referenced to the construction schedule. Submit each individual Phase Checklist the day the phase event occurs as part of the CQC daily report.

c. All milestone inspections, arranged by Activity Number referenced to the construction schedule.

d. An up-to-date copy of the Testing Plan and Log with supporting field test reports, arranged by specification section referenced to the DFOW to which individual reports results are associated. Individual field test reports will be submitted within 2 working days after the test is performed in accordance with the paragraph QUALITY CONTROL ACTIVITIES.

e. Copies of all Contract modifications, arranged in numerical order. Also include documentation that modified work was accomplished.

f. An up-to-date copy of the paragraph DEFICIENCY/REWORK ITEMS LIST.

g. Cx documentation in accordance with Section 01 91 00.15 BUILDING COMMISSIONING.

h. Special Inspection reports.

i. Upon commencement of Completion Inspections of the entire project or any defined portion, maintain up-to-date copies of all punch lists issued by the QC staff to the Contractor and subcontractors and all punch lists issued by the Government in accordance with the paragraph COMPLETION INSPECTIONS.

1.12.6 Testing Plan and Log

As tests are performed, the CxC and the QC Manager will record on the "Testing Plan and Log" the date the test was performed and the date the test results were forwarded to the Contracting Officer. Attach a copy of the updated "Testing Plan and Log" to the last daily CQC Report of each month. Provide a copy of the final "Testing Plan and Log" to the preparer of the Operation & Maintenance (O&M) documentation.

1.12.7 As-Built Drawings

The QC Manager must ensure the as-built drawings, required by Section 01 78 00 CLOSEOUT SUBMITTALS are kept current on a daily basis and marked to show deviations which have been made from the Contract drawings. The as-built drawings document shall commence with the QC Manager ensuring all

amendments, or changes to the Contract prior to Contract award are accurately noted in the initial document set creating the accurate baseline of the Contract prior to any work starting. Ensure each deviation has been identified with the appropriate modifying documentation (e.g., PC No., Modification No., Request for Information No.). The QC Manager or QC Specialist assigned to an area of responsibility must initial each revision. Upon completion of work, the QC Manager will furnish a certificate attesting to the accuracy of the as-built drawings prior to submission to the Contracting Officer.

1.13 NOTIFICATION ON NON-COMPLIANCE

The Contracting Officer will notify the Contractor of any detected non-compliance with the Contract. Take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site, is deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders will be made the subject of a claim for extension of time for excess costs or damages by the Contractor.

1.14 DELIVERY, STORAGE, AND HANDLING

Designate receiving/storage areas for incoming material to be delivered according to installation schedule and to be placed convenient to work area in order to minimize waste due to excessive materials handling and misapplication. Store and handle materials in a manner as to prevent loss from weather and other damage. Keep materials, products, and accessories covered and off the ground, and store in a dry, secure area. Prevent contact with material that may cause corrosion, discoloration, or staining. Protect all materials and installations from damage by the activities of other trades.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

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CONTRACTOR PRODUCTION REPORT

(ATTACH ADDITIONAL SHEETS IF NECESSARY)

DATE	Enter Date (DD/MMM/YY)
REPORT NO	Enter Report # Here

CONTRACT NO	TITLE AND LOCATION
Enter Cnt# Here	Enter Title and Location of Construction Contract Here

CONTRACTOR	SUPERINTENDENT
Enter The Contractor's Company Name Here	Enter Superintendent's Name Here

AM WEATHER	PM WEATHER	MAX TEMP (F)	MIN TEMP (F)
Enter AM Weather Data Here	Enter PM Weather Data Here	Enter Max Temp Here	Enter Min Temp Here

WORK PERFORMED TODAY

Schedule Activity No.	WORK LOCATION AND DESCRIPTION	EMPLOYER	NUMBER	TRADE	HRS

JOB SAFETY

WAS A JOB SAFETY MEETING HELD THIS DATE? (If YES attach copy of the meeting minutes)	☐ YES	☐ NO	TOTAL WORK HOURS ON JOB SITE, THIS DATE, INCL CON'T SHEETS	
WERE THERE ANY LOST TIME ACCIDENTS THIS DATE? (If YES attach copy of completed OSHA report)	☐ YES	☐ NO	CUMULATIVE TOTAL OF WORK HOURS FROM PREVIOUS REPORT	
WAS CRANE/MANLIFT/TRENCHING/SCAFFOLD/HV ELEC/HIGH WORK/ HAZMAT WORK DONE? (If YES attach statement or checklist showing inspection performed.)	☐ YES	☐ NO		
WAS HAZARDOUS MATERIAL/WASTE RELEASED INTO THE ENVIRONMENT? (If YES attach description of incident and proposed action.)	☐ YES	☐ NO	TOTAL WORK HOURS FROM START OF CONSTRUCTION	

Schedule Activity No.	LIST SAFETY ACTIONS TAKEN TODAY/SAFETY INSPECTIONS CONDUCTED	☐ SAFETY REQUIREMENTS HAVE BEEN MET.

EQUIPMENT/MATERIAL RECEIVED TODAY TO BE INCORPORATED IN JOB (INDICATE SCHEDULE ACTIVITY NUMBER)

Schedule Activity No.	Submittal #	Description of Equipment/Material Received

CONSTRUCTION AND PLANT EQUIPMENT ON JOB SITE TODAY. INDICATE HOURS USED AND SCHEDULE ACTIVITY NUMBER.

Schedule Activity No.	Owner	Description of Construction Equipment Used Today (incl Make and Model)	Hours Used

Schedule Activity No.	REMARKS

CONTRACTOR/SUPERINTENDENT DATE

4296/1 (9/98)

CONTRACTOR QUALITY CONTROL REPORT

(ATTACH ADDITIONAL SHEETS IF NECESSARY)

DATE	Enter (DD/MMM/YY)
REPORT NO	Enter Rpt # Here

PHASE	CONTRACT NO Enter Cnt# Here	CONTRACT TITLE Enter Title and Location of Construction Contract Here

PREPARATORY

WAS PREPARATORY PHASE WORK PREFORMED TODAY? YES ☐ NO ☐

IF YES, FILL OUT AND ATTACH SUPPLEMENTAL PREPARATORY PHASE CHECKLIST.

Schedule Activity No.	Definable Feature of Work	Index #

INITIAL

WAS INITIAL PHASE WORK PREFORMED TODAY? YES ☐ NO ☐

IF YES, FILL OUT AND ATTACH SUPPLEMENTAL INITIAL PHASE CHECKLIST.

Schedule Activity No.	Definable Feature of Work	Index #

FOLLOW-UP

WORK COMPLIES WITH CONTRACT AS APPROVED DURING INITIAL PHASE? YES ☐ NO ☐

WORK COMPLIES WITH SAFETY REQUIREMENTS? YES ☐ NO ☐

Schedule Activity No.	Description of Work, Testing Performed & By Whom, Definable Feature of Work, Specification Section, Location and List of Personnel Present

REWORK ITEMS IDENTIFIED TODAY (NOT CORRECTED BY CLOSE OF BUSINESS)

Schedule Activity No.	Description

REWORK ITEMS CORRECTED TODAY (FROM REWORK ITEMS LIST)

Schedule Activity No.	Description

REMARKS (Also Explain Any Follow-Up Phase Checklist Item From Above That Was Answered "NO"), Manuf. Rep On-Site, etc.

Schedule Activity No.	Description

On behalf of the contractor, I certify that this report is complete and correct and equipment and material used and work performed during this reporting period is in compliance with the contract drawings and specifications to the best of my knowledge except as noted in this report.

AUTHORIZED QC MANAGER AT SITE DATE

GOVERNMENT QUALITY ASSURANCE REPORT

DATE

QUALITY ASSURANCE REPRESENTATIVE'S REMARKS AND/OR EXCEPTIONS TO THE REPORT

Schedule Activity No.	Description

GOVERNMENT QUALITY ASSURANCE MANAGER DATE

GOVERNMENT QUALITY ASSURANCE (QA) REPORT

(ATTACH ADDITIONAL SHEETS IF NECESSARY)

DATE	Enter Date (DD/MMM/YY)
REPORT NO	Enter Report # Here

CONTRACT NO	TITLE AND LOCATION
Enter Cnt# Here	Enter Title and Location of Construction Contract Here

Status

WORKING?	YES	NO	IF NO, WHY NOT:
	☐	☐	

WEATHER CONDITIONS:

Check Points

	YES	NO	REMARKS:
SUPERINTENDENT ON SITE	☐	☐	
QC MANAGER ON SITE	☐	☐	
QC REPORTS CURRENT	☐	☐	
AS-BUILTS CURRENT	☐	☐	
SUBMITTALS APPROVED FOR FOR ONGOING WORK	☐	☐	
DEFICIENCY LIST REVIEWED	☐	☐	

WORK OBSERVED/DEFICIENCIES NOTED/SAFETY ISSUES DISCUSSED/QA TESTS AND RESULTS:

Schedule Activity No	DESCRIBE OBSERVATIONS

MEETING/CONFERENCE NOTES (INCLUDING PARTICIPANTS):

Schedule Activity No.	NOTES

INSTRUCTIONS GIVEN OR RECEIVED/CONTROVERSIES PENDING:

Schedule Activity No.	INSTRUCTIONS/CONTROVERSIES

QA REPRESENTATIVE DATE

SUPV INITIALS DATE

INITIAL PHASE CHECKLIST

SPEC SECTION	DATE
Enter Spec Section # Here	Enter Date (DD/MMM/YY)

CONTRACT NO	DEFINABLE FEATURE OF WORK	SCHEDULE ACT NO.	INDEX #
Enter Cnt# Here	Enter DFOW Here	Enter Sched Act ID Here	Enter Index# Here

PERSONNEL PRESENT

GOVERNMENT REP NOTIFIED _____ HOURS IN ADVANCE: YES ☐ NO ☐

NAME	POSITION	COMPANY/GOVERNMENT

PROCEDURE COMPLIANCE

IDENTIFIY FULL COMPLIANCE WITH PROCEDURES IDENTIFIED AT PREPARATORY. COORDINATE PLANS, SPECIFICATIONS, AND SUBMITTALS.

COMMENTS:

PRELIMINARY WORK

ENSURE PRELIMINARY WORK IS COMPLETE AND CORRECT. IF NOT, WHAT ACTION IS TAKEN?

WORKMANSHIP

ESTABLISH LEVEL OF WORKMANSHIP.

WHERE IS WORK LOCATED?

IS SAMPLE PANEL REQUIRED? YES ☐ NO ☐

WILL THE INIITAL WORK BE CONSIDERED AS A SAMPLE? YES ☐ NO ☐

(IF YES, MAINTAIN IN PRESENT CONDITION AS LONG AS POSSIBLE AND DESCRIBE LOCATION OF SAMPLE)

RESOLUTION

RESOLVE ANY DIFFERENCES.

COMMENTS:

CHECK SAFETY

REVIEW JOB CONDITIONS USING EM 385-1-1 AND JOB HAZARD ANALYSIS

COMMENTS:

OTHER

OTHER ITEMS OR REMARKS

QC MANAGER DATE

PREPARATORY PHASE CHECKLIST

(CONTINUED ON SECOND PAGE)

SPEC SECTION	DATE
Enter Spec Section # Here	Enter Date (DD/MMM/YY)

CONTRACT NO	DEFINABLE FEATURE OF WORK	SCHEDULE ACT NO.	INDEX #
Enter Cnt# Here	Enter DFOW Here	Enter Sched Act ID Here	Enter Index# Here

PERSONNEL PRESENT

GOVERNMENT REP NOTIFIED _____ HOURS IN ADVANCE: YES ☐ NO ☐

NAME	POSITION	COMPANY/GOVERNMENT

SUBMITTALS

REVIEW SUBMITTALS AND/OR SUBMITTAL REGISTER. HAVE ALL SUBMITTALS BEEN APPROVED? YES ☐ NO ☐

IF NO, WHAT ITEMS HAVE NOT BEEN SUBMITTED? _____

ARE ALL MATERIALS ON HAND? YES ☐ NO ☐

IF NO, WHAT ITEMS ARE MISSING? _____

CHECK APPROVED SUBMITTALS AGAINST DELIVERED MATERIAL. (THIS SHOULD BE DONE AS MATERIAL ARRIVES.)

COMMENTS: _____

MATERIAL STORAGE

ARE MATERIALS STORED PROPERLY? YES ☐ NO ☐

IF NO, WHAT ACTION IS TAKEN? _____

SPECIFICATIONS

REVIEW EACH PARAGRAPH OF SPECIFICATIONS. _____

DISCUSS PROCEDURE FOR ACCOMPLISHING THE WORK. _____

CLARIFY ANY DIFFERENCES. _____

PRELIMINARY WORK & PERMITS

ENSURE PRELIMINARY WORK IS CORRECT AND PERMITS ARE ON FILE.

IF NOT, WHAT ACTION IS TAKEN? _____

TESTING	IDENTIFY TEST TO BE PERFORMED, FREQUENCY, AND BY WHOM.
	WHEN REQUIRED?
	WHERE REQUIRED?
	REVIEW TESTING PLAN.
	HAS TEST FACILITIES BEEN APPROVED?
SAFETY	ACTIVITY HAZARD ANALYSIS APPROVED? YES ☐ NO ☐ REVIEW APPLICABLE PORTION OF EM 385-1-1.
MEETING COMMENTS	NAVY/ROICC COMMENTS DURING MEETING.
OTHER ITEMS OR REMARKS	OTHER ITEMS OR REMARKS:

QC MANAGER DATE

RESPONSIBILITIES/AUTHORITY OF THE QC MANAGER

1. Appointing letter to the QC manager shall detail his/her authority and responsibility to act for the contractor and outline his/her duties, responsibilities and authority. He/she shall have no job-related responsibilities other than QC unless specifically permitted in the specification.

2. He/she shall be on the site at all times during progress of the work, with complete authority to take any action necessary to ensure conformance with the contract requirements. In the event of his/her absence, approved backup shall be on the site.

3. Authority to immediately stop any segment of work which does not comply with the contract plans and specifications and direct the removal and replacement of any defective work.

4. Conduct daily inspection of work performed for compliance with plans and specifications.

5. Certify daily that all materials and equipment delivered/installed in the work comply with contract plans and specifications. Certify daily that all work performed on the construction site and off the construction site conforms to plans and specifications. Report any deficiencies and remedial action planned and taken.

6. Supervise and coordinate the inspection and tests made by the members of the Quality Control Organization, including subcontractors.

7. Assure QC staff is adequate to meet its responsibilities.

8. Maintain a copy of the ROICC approved QC Plan on file at the jobsite complete with up-to-date approved revisions/filled-in log of submittals. Maintain at the jobsite an
up-to-date QC Submittal Register (provided in the specification) showing the status of all submittals required by the contract.

9. Maintain at the jobsite a testing plan showing status of all tests required by the contracts. Ensure that all tests required are performed and report the results of same. Indicate whether test results show the item tested conforms to contract requirements or not.

10. Authority to remove any individual from the site who fails to perform his/her work in a skillful and workmanlike manner or his/her work does not comply with the contract plans and specifications.

11. QC manager does not have authority to deviate from plans and specifications without prior approval, in writing, from the ROICC.

12. Ensure that the contractor's Quality Control Organization is adequately staffed with qualified personnel to perform all the detailed inspections and testing specified in the plans and specifications.

13. Maintain at the jobsite the up-to-date QC Rework Items List.

ATTACHMENT A

REWORK ITEMS LIST

Contract No. and Title: Enter Contract # and Title Here

Contractor: Enter Contractor's Company Name Here

NUMBER	DATE IDENTIFIED	DESCRIPTION	CONTRACT REQUIREMENT (Spec. Section and Par. No., Drawing No. and Detail No., etc.)	ACTION TAKEN BY QC MANAGER	RESOLUTION	DATE COMPLETED

TESTING PLAN AND LOG

CONTRACT NUMBER Enter Contract # Here			PROJECT TITLE AND LOCATION Enter Contract Title and Location Here							CONTRACTOR Enter Contractor's Company Name Here	
SPECIFICATION SECTION AND PARAGRAPH NUMBER	ITEM OF WORK	TEST REQUIRED	ACCREDITED/ APPROVED LAB		SAMPLED BY	TESTED BY	LOCATION OF TEST		DATE COMPLETED	DATE FORWARDED TO CONTR. OFF.	REMARKS
			YES	NO			ON SITE	OFF SITE			

SECTION 01 45 35

SPECIAL INSPECTIONS
05/24

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC	(2024) International Building Code

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-301-01	(2023; with Change 2, 2024) Structural Engineering

1.2 GENERAL REQUIREMENTS

Perform Special Inspections in accordance with the Statement of Special Inspections, Schedule of Special Inspections, Chapter 17 of ICC IBC, and UFC 3-301-01. The Statement of Special Inspections and Schedule of Special Inspections are included as an attachment to this specification. Special Inspections are to be performed by an independent third party and are intended to ensure that the work of the Prime Contractor is in accordance with the Contract Documents and applicable building codes. Special inspections do not take the place of the three phases of control inspections performed by the Contractor's QC Manager or any testing and inspections required by other sections of the specifications.

1.3 DEFINITIONS

1.3.1 Continuous Special Inspections

Continuous Special Inspections is the constant monitoring of specific tasks by a special inspector. These inspections must be carried out continuously over the duration of the particular tasks.

1.3.2 Perform

Perform these tasks for each weld, fastener or bolted connection, and noted required verification.

1.3.3 Observe

Observe these items randomly during the course of each work day to insure that applicable requirements are being met. Observe these Special Inspections items on a periodic daily basis. Operations need not be delayed pending these inspections.

1.3.4 Special Inspector (SI)

A qualified person retained by the Contractor and approved by the

Contracting Officer as having the competence necessary to inspect a particular type of construction requiring Special Inspections. The SI must be an independent third party hired directly by the Prime Contractor.

1.3.5 Associate Special Inspector (ASI)

A qualified person who assists the SI in performing Special Inspections but who must perform inspection under the direct supervision of the SI and who cannot perform inspections without the SI on site.

1.3.6 Third Party

A Special inspector must not be an employee of the Contractor or of any Sub-Contractor performing the work to be inspected.

1.3.7 Contracting Officer

The Government official having overall authority for administrative contracting actions. Certain contracting actions may be delegated to the Contracting Officer's Representative (COR).

1.3.8 Quality Control (QC) Manager

An individual retained by the Prime Contractor and qualified in accordance with the Section 01 45 00 QUALITY CONTROL having the overall responsibility for the Contractor's QC organization.

1.3.9 Structural Engineer of Record (SER)

A registered design professional contracted by the Government as an A/E responsible for the overall design and review of submittal documents prepared by others. The SER is registered or licensed to practice their respective design profession as defined by the statutory requirements of the professional registration laws in the state in which the design professional works. The SER is also referred to as the Engineer of Record (EOR) in design documents.

1.3.10 Statement of Special Inspections (SSI)

A document developed by the SER identifying the materials, systems, components and work required to have Special Inspections. This statement is included at the end of this specification.

1.3.11 Schedule of Special Inspections (SSI)

A schedule which lists each of the required Special Inspections, the extent to which each Special Inspection is to be performed, and the required frequency for each in accordance with ICC IBC Chapter 17. This schedule is included at the end of this specification.

1.3.12 Definable Feature of Work (DFOW)

An inspection group that is separate and distinct from other inspection groups, having inspection requirements or inspectors that are unique.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for

Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Special Inspections Agency's Written NDT Practices with method and evidence of regular equipment calibration where applicable

SD-06 Test Reports

Special Inspection Daily Reports

Special Inspection Biweekly Reports

SD-07 Certificates

Certificate of Compliance

Special Inspector Qualifications; G

Qualification Records for Nondestructive Testing Technicians

SD-11 Closeout Submittals

Interim Report of Special Inspections from each DFOW; G

Comprehensive Final Report of Special Inspections; G

1.5 SPECIAL INSPECTOR QUALIFICATIONS

Submit qualifications for each special inspector according to the following certification requirements. The Government will consider alternate equivalent certification upon request. Without written acceptance deviations to the following qualifications are not approved.

1.5.1 Steel Construction and High Strength Bolting

1.5.1.1 Special Inspector

a. ICC Structural Steel and Bolting Special Inspector certificate with one year of related experience, or

b. Registered Professional Engineer with 3 years of related experience

1.5.1.2 Associate Special Inspector

Engineer-In-Training with one year of related experience.

1.5.2 Welding Structural Steel

1.5.2.1 Special Inspector

a. ICC Structural Welding Special Inspector certificate with one year of related experience, or

b. AWS Certified Welding Inspector

1.5.2.2 Associate Special Inspector

AWS Certified Associate Welding Inspector

1.5.3 Nondestructive Testing of Welds

1.5.3.1 Special Inspector

NDT Level III Certificate

1.5.3.2 Associate Special Inspector

NDT Level II Certificate plus one year of related experience

1.5.4 Cold Formed Steel Framing

1.5.4.1 Special Inspector

a. ICC Structural Steel and Bolting Special Inspector certificate with one year of related experience, or

b. ICC Commercial Building Inspector with one year of experience, or

c. Registered Professional Engineer with 3 years related experience

1.5.4.2 Associate Special Inspector

Engineer-In-Training with one year of related experience.

1.5.5 Concrete Construction

1.5.5.1 Special Inspector

a. ICC Reinforced Concrete Special Inspector Certificate with one year of related experience, or

b. ACI Concrete Construction Special Inspector, or

c. Registered Professional Engineer with 3 years of related experience

1.5.5.2 Associate Special Inspector

a. ACI Concrete Construction Special Inspector-in-Training, or

b. Engineer-In-Training with one year of related experience

1.5.6 Prestressed Concrete Construction

1.5.6.1 Special Inspector

a. ICC Prestressed Concrete Special Inspector Certificate with one year of related experience, or

b. PCI Quality Control Technician/Inspector Level II Certificate with one year of related experience, or

c. Registered Professional Engineer with 3 years of related experience

1.5.6.2 Associate Special Inspector

a. PCI Quality Control Technician/Inspector Level I Certificate with one year of related experience, or

b. Engineer-In-Training with one year of related experience

1.5.7 Post-tensioned Concrete Construction

1.5.7.1 Special Inspector

a. PTI Level 2 Unbonded PT Inspector Certificate, or

b. Registered Professional Engineer with 3 years of related experience

1.5.7.2 Associate Special Inspector

a. PTI Level 1 Unbonded PT Inspector Certificate with one year of related experience, or

b. Engineer-In-Training with one year of related experience

1.5.8 Masonry Construction

1.5.8.1 Special Inspector

a. ICC Structural Masonry Special Inspector Certificate with one year of related experience, or

b. Registered Professional Engineer with 3 years of related experience

1.5.8.2 Associate Special Inspector

Engineer-In-Training with one year of related experience.

1.5.9 Wood

1.5.9.1 Special Inspector

a. ICC Commercial Building Inspector Certificate with one year of related experience, or

b. ICC Residential Building Inspector with one year of experience, or

c. Registered Professional Engineer with 3 years of related experience

1.5.9.2 Associate Special Inspector

Engineer-In-Training with one year of related experience.

1.5.10 Verification of Site Soil Condition, Fill Placement and Load-Bearing Requirements

1.5.10.1 Special Inspector

a. ICC Soils Special Inspector Certificate with one year of related experience, or

b. National Institute for Certification in Engineering Technologies

(NICET) Soils Technician Level II Certificate in Construction Material Testing, or

c. Geologist-In-Training with 3 years of related experience, or

d. Registered Professional Engineer with 3 years of related experience

1.5.10.2 Associate Special Inspector

a. NICET Soils Technician Level I Certificate in Construction Material Testing with one year of related experience, or

b. Engineer-In-Training with one year of related experience

1.5.11 Deep Foundations

1.5.11.1 Special Inspector

a. NICET Soils Technician Level II Certificate in Construction Material Testing, or

b. Geologist-In-Training with 3 years of related experience, or

c. Registered Professional Engineer with 3 years of related experience

1.5.11.2 Associate Special Inspector

a. NICET Soils Technician Level I Certificate in Construction Material Testing with one year of related experience, or

b. NICET Geotechnical Engineering Technician Level I Construction or Generalist Certificate with one year of related experience, or

c. Engineer-In-Training with one year of related experience

1.5.12 Sprayed Fire-Resistive Material

1.5.12.1 Special Inspector

a. ICC Spray-applied Fireproofing Special Inspector Certificate, or

b. ICC Fire Inspector I Certificate with one year of related experience, or

c. Registered Professional Engineer or Architect with related experience

1.5.12.2 Associate Special Inspector

Engineer-In-Training with one year of related experience

1.5.13 Intumescent Fire-Resistive Coatings

1.5.13.1 Special Inspector

a. ICC Spray-applied Fireproofing Special Inspector Certificate, or

b. ICC Fire Inspector I Certificate with one year of related experience, or

c. Registered Professional Engineer or Architect with related experience

1.5.13.2 Associate Special Inspector

Engineer-In-Training with one year of related experience.

1.5.14 Exterior Insulation and Finish System (EIFS)

1.5.14.1 Special Inspector

a. Association of the Wall and Ceiling Industry (AWCI) EIFS Inspector Certificate, or

b. Exterior Design Institute Certificate, or

c. Registered Professional Engineer or Architect with related experience

1.5.14.2 Associate Special Inspector

Engineer-In-Training with one year of related experience.

1.5.15 Fire-Resistant Penetrations and Joints

1.5.15.1 Special Inspector

a. Passed the UL Firestop Exam with one year of related experience, or

b. Passed the FM Firestop Exam with one year of related experience, or

c. Passed the International Firestop Council Exam with one year of related experience, or

d. Registered Professional Engineer with related experience

1.5.15.2 Associate Special Inspector

Engineer-In-Training with one year of related experience.

1.5.16 Smoke Control

1.5.16.1 Special Inspector

a. Associated Air Balance Council (AABC) Technician Certification with one year of related experience, or

b. Registered Professional Engineer with related experience

1.5.16.2 Associate Special Inspector

Engineer-In-Training with one year of related experience.

PART 2 PRODUCTS

2.1 SPECIAL INSPECTION OF FABRICATED ITEMS

Special Inspection of fabricator's work performed in the fabricator's shop is required to be inspected in accordance with the Statement of Special Inspections and the Schedule of Special Inspections unless the fabricator is certified by the approved agency to perform such work without Special

Inspections.

At the completion of fabrication, submit a certificate of compliance, to be included with the comprehensive final report of Special Inspections, stating that the materials supplied and work performed by the fabricator are in accordance with the construction documents.

PART 3 EXECUTION

3.1 RESPONSIBILITIES

3.1.1 Quality Control Manager

a. Supervise all Special Inspectors required by the Contract Documents and the IBC.

b. Verify the qualifications of all the Special Inspectors.

c. Verify the qualifications of all fabricators.

d. Maintain a 3-ring binder for the Special Inspector's special inspection daily reports and special inspection biweekly reports. This binder must be located in a conspicuous place in the project trailer/office to allow review by the Contracting Officer and the SER.

e. Maintain a rework items list that includes discrepancies noted on the Special Inspector's daily report.

3.1.2 Special Inspectors

a. Inspect all elements of the project which the special inspector is qualified to inspect and which are identified in the Schedule of Special Inspections.

b. Attend preparatory phase meetings related to the Definable Feature of Work (DFOW) which the Special Inspector is qualified to inspect.

c. Submit Special Inspection agency's written NDT practices for the monitoring and control of the agency's operations, to include the following:

   (1) The agency's procedures for the selection and administration of inspection personnel, describing the training, experience and examination requirements for qualification and certification of inspection personnel.

   (2) The agency's inspection procedures, including general inspection, material controls, and visual welding inspection.

d. Submit Qualification Records for Nondestructive Testing Technicians for nondestructive testing (NDT) technicians designated for the project.

e. Submit NDT procedures and equipment calibration records for NDT to be performed and equipment to be used for the project.

f. Submit a copy of the special inspection daily reports to the QC Manager.

g. Report discrepancies that are observed during Special Inspections to the QC Manager for correction. If discrepancies are not corrected before the special inspector leaves the site the observed discrepancies must be documented in the daily report.

h. Submit a biweekly Special Inspection Report until all inspections are complete. A report is required for each biweekly period in which Special Inspections activity occurs, and must include the following:

(1) A brief summary of the work performed during the reporting time frame.

(2) Changes from and discrepancies with the drawings, specifications that were observed during the reporting period.

(3) Discrepancies which were resolved or corrected.

(4) A list of nonconforming items requiring resolution.

(5) All applicable test result, including nondestructive testing reports.

i. At the completion of each DFOW requiring Special Inspections, submit an interim report of Special Inspections that documents the Special Inspections completed for that DFOW. Identify the inspector responsible for each item inspected and corrections of all discrepancies noted in the daily reports. The interim report of Special Inspections must be signed and dated and it must indicate the certification of the Special Inspector qualifying them to conduct the inspection.

j. At the completion of the project, submit a comprehensive final report of Special Inspections that documents the Special Inspections completed for the project and corrections of all discrepancies noted in the daily reports. The comprehensive final report of Special Inspections must be signed and dated and it must indicate the certification of the Special Inspector qualifying them to conduct the inspection.

3.2 DEFECTIVE WORK

Check work as it progresses, but failure to detect any defective work or materials must in no way prevent later rejection if defective work or materials are discovered, nor obligate the Contracting Officer to accept the defective work or materials.

-- End of Section --

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SCHEDULE OF SPECIAL INSPECTIONS

Reference UFGS 01 45 35 for all requirements not noted as part of this schedule.

INSPECTION DEFINITIONS:

PERFORM: Perform these tasks for each weld, fastener or bolted connection, and required verification.

OBSERVE: Observe these items randomly during the course of each work day to insure that applicable requirements are being met. Operations need not be delayed pending these inspections at contractor's risk.

DOCUMENT: Document, with a report, that the work has been performed in accordance with the contract documents. This is in addition to any other reports required in the Special Inspections guide specification.

CONTINUOUS: Constant monitoring of identified tasks by a special inspector over the duration of performance of said tasks.

PERIODIC: Special inspection by a special inspector who is intermittently present where the work to be inspected has been or is being performed.

The Seismic Design Category for this project is: ☐ A, ☒ B, ☐ C, ☐ D, ☐ E, ☐ F (check appropriate box)

A. STRUCTURAL STEEL – WELDING

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☒

STEEL INSPECTION PRIOR TO WELDING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 360-22: Table N5.4-1 and Table C-N5.4-1		
TASK	INSPECTION TYPE[1]	DESCRIPTION
1. Verify that the welding procedures specification (WPS) is available	**PERFORM**	
2. Verify manufacturer certifications for welding consumables are available	**PERFORM**	
3. Verify material identification	**PERFORM**	Type and grade.
4. Verify use of qualified welders	**PERFORM**	Welding by welders, welding operators, and tack welders who are qualified in conformance with requirements.
5. Welder Identification System	OBSERVE	✓ Fabricator or erector, as applicable, shall maintain a system by which a welder who has welded a joint or member can be identified. ✓ Die stamping of members subjected to fatigue shall be prohibited unless approved by the engineer of record.
6. Fit-up of groove welds (including joint geometry)	OBSERVE	✓ Joint preparation ✓ Dimensions (alignment, root opening, root face, bevel) ✓ Cleanliness (condition of steel surfaces) ✓ Tacking (tack weld quality and location) ✓ Backing type and fit (if applicable)
7. Fit-up of CJP groove welds of HSS T-, Y-, and K-connections without backing (including joint geometry	**PERFORM**	✓ Joint preparations ✓ Dimensions (alignment, root opening, root face, bevel) ✓ Cleanliness (condition of steel surfaces) ✓ Tacking (tack weld quality and location)
8. Configuration and finish of access holes	OBSERVE	
9. Fit-up of fillet welds	OBSERVE	✓ Dimensions (alignment, gaps at root) ✓ Cleanliness (condition of steel surfaces) ✓ Tacking (tack weld quality and location)
STEEL INSPECTION DURING WELDING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 360-22: Table N5.4-2 and Table C-N5.4-2		
TASK	INSPECTION TYPE	DESCRIPTION
10. Control and handling of welding consumables	OBSERVE	✓ Packaging ✓ Electrode atmospheric exposure control
11. No welding over cracked tack welds	OBSERVE	
12. Environmental conditions	OBSERVE	✓ Wind speed within limits

[1] **PERFORM**: Perform these tasks for each weld, fastener, or bolted connection, and required verification.
OBSERVE: Observe these items on a random sampling basis daily to ensure that applicable requirements are met. Operations need not be delayed pending these inspections at contractor's risk.

		✓ Precipitation and temperature
STEEL INSPECTION DURING WELDING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 360-22: Table N5.4-2 and Table C-N5.4-2		
TASK	INSPECTION TYPE	DESCRIPTION
13. Welding Procedures Specification followed	OBSERVE	✓ Settings on welding equipment ✓ Travel speed ✓ Selected welding materials ✓ Shielding gas type/flow rate ✓ Preheat applied ✓ Interpass temperature maintained (min./max.) ✓ Proper position (F, V, H, OH) ✓ Intermix of filler metals avoided
14. Welding techniques	OBSERVE	✓ Interpass and final cleaning ✓ Each pass within profile limitations ✓ Each pass meets quality requirements
STEEL INSPECTION AFTER WELDING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 360-22: Table N5.4-3 and Table C-N5.4-3		
TASK	INSPECTION TYPE[1]	DESCRIPTION
15. Welds cleaned	OBSERVE	✓
16. Verify size, length, and location of all welds	**PERFORM**	✓ Size, length, and location of all welds conform to the requirements of the construction drawings.
17. Verify welds meet visual acceptance criteria	**PERFORM AND DOCUMENT**	✓ Crack prohibition ✓ Weld/base-metal fusion ✓ Crater cross section ✓ Weld profiles ✓ Weld size ✓ Undercut ✓ Porosity
18. Check for arc strikes	**PERFORM**	
19. Visually inspect *k*-area	**PERFORM**	When welding of doubler plates, continuity plates or stiffeners has been performed in the k-area, visually inspect the web k-area for cracks within 3 in. (75 mm) of the weld
20. Verify backing removed, weld tabs removed and finished, and fillet welds added where required	**PERFORM**	
21. Repair activities	**PERFORM AND DOCUMENT**	
22. Acceptance or rejection of welded joint or member	**PERFORM AND DOCUMENT**	
23. No prohibited welds have been added without the approval of the engineer of record	OBSERVE	

[1] **PERFORM**: Perform these tasks for each weld, fastener, or bolted connection, and required verification.
OBSERVE: Observe these items on a random sampling basis daily to ensure that applicable requirements are met. Operations need not be delayed pending these inspections at contractor's risk.
DOCUMENT: Document in a report that the work has been performed as required. This is in addition to all other required reports.

END SECTION

B. STRUCTURAL STEEL – BOLTING

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☒

STEEL INSPECTION TASKS PRIOR TO BOLTING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 360-22: Table N5.6-1 and Table C-N5.6-1		
TASK	INSPECTION TYPE[1]	DESCRIPTION
1. Verify manufacture's certifications available for fastener materials	**PERFORM**	
2. Fasteners marked in accordance with ASTM requirements	OBSERVE	
3. Proper fasteners selected for joint detail (grade, type, bolt length if threads are to be excluded from shear plane)	OBSERVE	
4. Proper bolting procedure selected for joint detail	OBSERVE	
5. Connecting elements, including appropriate faying surface condition and hole preparation, if specified, meet applicable requirements	OBSERVE	
6. Pre-installation verification testing for each fastener assembly performed by installation personnel, carefully observing and documenting the installation methods.	OBSERVE	Check if the fastener assemblies and the installation methods are capable of achieving 105%, or more, of the minimum required bolt pretension.
7. Proper storage provided for bolts, nuts, washers, and other fastener components	OBSERVE	
STEEL INSPECTION TASKS DURING BOLTING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 360-22: Table N5.6-2 and Table C-N5.6-2		
TASK	INSPECTION TYPE	DESCRIPTION
8. Fastener assemblies of suitable condition, placed in all holes and washers (if required) are positioned as required	OBSERVE	
9. Joint brought to the snug-tight condition prior to pretensioning operation	OBSERVE	
10. Fastener component not turned by the wrench prevented from rotating	OBSERVE	
11. Bolts are pretensioned in accordance with RCSC *Specification*, progressing systematically from the most rigid point toward the free edges	OBSERVE	
STEEL INSPECTION TASKS AFTER BOLTING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 360-22: Table N5.6.3 and Table C-N5.6-3		
TASK	INSPECTION TYPE	DESCRIPTION
12. Acceptance or rejection of all bolted connections	**DOCUMENT**	

END SECTION

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[1] **PERFORM**: Perform these tasks for each weld, fastener, or bolted connection, and required verification.
OBSERVE: Observe these items on a random sampling basis daily to ensure that applicable requirements are met. Operations need not be delayed pending these inspections at contractor's risk.
DOCUMENT: Document in a report that the work has been performed as required. This is in addition to all other required reports.

C. STRUCTURAL STEEL - NONDESTRUCTIVE TESTING

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☒

NONDESTRUCTIVE TESTING OF WELDED JOINTS – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 360-22: Section N5.5		
TASK	INSPECTION TYPE[1]	DESCRIPTION
1. Verify use of qualified nondestructive testing personnel	**PERFORM**	Visual weld inspection and nondestructive testing (NDT) shall be conducted by personnel qualified in accordance with AWS D1.8 Clause 7.2
2. CJP groove welds	OBSERVE	Dye penetrant testing (DT) and ultrasonic testing (UT) shall be performed on 20% of CJP groove welds for materials greater than 5/16" (8 mm) thick. Testing rate must be increased to 100% if greater than 5% of welds tested have unacceptable defects.
3. Welded joints subject to fatigue	OBSERVE	Dye penetrant testing (DT) and Ultrasonic testing (UT) shall be performed on 100% of welded joints identified on contract drawings as being subject to fatigue. Table A-3.1 in AISC 360-22 provides Fatigue Design Parameters for welded joints that must be checked.

END SECTION

[1] **PERFORM**: Perform these tasks for each weld, fastener, or bolted connection, and required verification.
OBSERVE: Observe these items on a random sampling basis daily to ensure that applicable requirements are met. Operations need not be delayed pending these inspections at contractor's risk.

D. STRUCTURAL STEEL – AISC 341 REQUIREMENTS (SEISMIC PROVISIONS)

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

NONDESTRUCTIVE TESTING OF WELDED JOINTS – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 341-22: Section J7.2		
TASK	INSPECTION TYPE[1]	DESCRIPTION
4. CJP groove welds	OBSERVE	Ultrasonic testing (UT) shall be performed on 100% of complete-joint-penetration (CJP) groove welds in materials 5/16 in. (8 mm) thick or greater. UT in materials less than 5/16 in. (8 mm) thick is not required. Welds shall be inspected by UT in compliance with AWS D1.8/D1.8M. Magnetic particle testing (MT) shall be performed on 25% of all beam-to-column CJP groove welds. Welds shall be inspected by MT in compliance with AWS D1.8/ D1.8M. For ordinary moment frames in structures in risk categories I or II, UT and MT of CJP groove welds shall be required only for demand critical welds.
5. Beam cope and access hole.	OBSERVE	At welded splices and connections, thermally cut surfaces of beam copes and access holes shall be tested using magnetic particle testing (MT) or dye penetrant testing (DT), when the flange thickness exceeds 1 1/2 in. for rolled shapes, or when the web thickness exceeds 1 1/2 in. for built-up shapes.
6. *k*-area NDT (AISC 341 Table J7.1 and AWS D1.8 Clause 7.4)	**PERFORM AND DOCUMENT**	Where welding of doubler plates, continuity plates or stiffeners has been performed in the *k*-area, the web shall be tested for cracks using magnetic particle testing (MT). The MT inspection area shall include the *k*-area base metal within 3 in. of the weld. The MT shall be performed no sooner than 48 hours following completion of the welding.
7. Placement of reinforcing or contouring fillet welds (Table J7.1)	**PERFORM AND DOCUMENT**	
8. Weld tab removal sites	OBSERVE	At the end of welds where weld tabs have been removed, magnetic particle testing shall be performed on the same beam-to-column joints receiving UT.

END SECTION

[1] **PERFORM**: Perform these tasks for each weld, fastener, or bolted connection, and required verification.
OBSERVE: Observe these items on a random sampling basis daily to ensure that applicable requirements are met. Operations need not be delayed pending these inspections at contractor's risk.
DOCUMENT: Document in a report that the work has been performed as required. This is in addition to all other required reports

E. STRUCTURAL STEEL - COMPOSITE CONSTRUCTION[1]

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

COMPOSITE CONSTRUCTION PRIOR TO PLACING CONCRETE – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 360-22: Table N5.4-2, AISC 341-22: Table J10.1		
TASK	INSPECTION TYPE	DESCRIPTION
1. Placement and installation of steel headed stud anchors	**PERFORM**	
2. Material identification of reinforcing steel (Type/Grade)	OBSERVE	
3. Determination of carbon equivalent for reinforcing steel other than ASTM A706	OBSERVE	
4. Proper reinforcing steel size, spacing, clearances, support, and orientation	OBSERVE	
5. Reinforcing steel has not been rebent in the field	OBSERVE	
6. Required reinforcing steel clearances have been provided	OBSERVE	
7. Reinforcing steel has been tied and supported as required	OBSERVE	
8. Composite member has required size	OBSERVE	

END SECTION

F. STRUCTURAL STEEL - OTHER INSPECTIONS

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

OTHER STEEL INSPECTIONS – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.1, AISC 360-22 Section N5.8, AISC 341-22: Tables J9.1 & J11.1		
TASK	INSPECTION TYPE [2]	DESCRIPTION
1. Verify anchor rods and other embedments supporting structural steel	**PERFORM**	Verify the diameter, grade, type, and length of the anchor rod or embedded item, and the extent or depth of embedment prior to placement of concrete.
2. Fabricated steel or erected steel frame	OBSERVE	Verify compliance with the details shown on the construction documents, such as braces, stiffeners, member locations and proper application of joint details at each connection.
3. Check reduced beam sections (RBS) where/if they occur	**PERFORM AND DOCUMENT**	✓ Contour and finish ✓ Dimensional tolerances
4. Check protected zones	**PERFORM AND DOCUMENT**	No holes or unapproved attachments made by fabricator or erector
5. Check H-piles where/if they occur	**PERFORM AND DOCUMENT**	No holes or unapproved attachments made by the responsible contractor

END SECTION

[1] See Concrete Construction Section for all concrete related inspection of composite steel construction.

[2] **PERFORM**: Perform these tasks for each weld, fastener, or bolted connection, and required verification.
OBSERVE: Observe these items on a random sampling basis daily to ensure that applicable requirements are met. Operations need not be delayed pending these inspections at contractor's risk.
DOCUMENT: Document in a report that the work has been performed as required. This is in addition to all other required reports.

G. STRUCTURAL COLD-FORMED METAL DECK PLACEMENT

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

METAL DECK INSPECTION PRIOR TO DECK PLACEMENT – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.3, SDI QA/QC-2022, Appendix 1, Table 1.1		
TASK	INSPECTION TYPE [1]	DESCRIPTION
1. Verify compliance of materials (deck and all deck accessories) with construction documents, including profiles, material properties, and base metal thickness	**PERFORM**	
2. Acceptance or rejection of deck and deck accessories	**DOCUMENT**	
METAL DECK INSPECTION AFTER DECK PLACEMENT – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.3, SDI QA/QC-2022, Appendix 1, Table 1.2		
TASK	INSPECTION TYPE	DESCRIPTION
3. Verify compliance of deck and all deck accessory installation with construction documents	**PERFORM**	
4. Verify deck materials are represented by the mill certifications that comply with the construction documents	**PERFORM**	
5. Acceptance or rejection of installation of deck and deck accessories	**DOCUMENT**	
METAL DECK INSPECTION PRIOR TO WELDING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.3, SDI QA/QC-2022, Appendix 1, Table 1.3		
TASK	INSPECTION TYPE	DESCRIPTION
6. Verify welding procedure specification (WPS) is available	**PERFORM**	
7. Verify manufacturer's certifications for welding consumables are available	**PERFORM**	
8. Material identification (type/grade)	OBSERVE	
9. Check welding equipment	**PERFORM**	

END SECTION

[1] **PERFORM**: Perform these tasks for each weld, fastener, or bolted connection, and required verification.
OBSERVE: Observe these items on a random sampling basis daily to ensure that applicable requirements are met. Operations need not be delayed pending these inspections at contractor's risk.
DOCUMENT: Document in a report that the work has been performed as required. This is in addition to all other required reports.

H. STRUCTURAL COLD-FORMED METAL DECK – WELDING

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

METAL DECK INSPECTION DURING WELDING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.3, SDI QA/QC-2022, Appendix 1, Table 1.4		
TASK	INSPECTION TYPE [1]	DESCRIPTION
1. Use of qualified welders	OBSERVE	
2. Control and handling of welding consumables	OBSERVE	
3. Environmental conditions (wind speed, moisture, temperature)	OBSERVE	
4. WPS followed	OBSERVE	
METAL DECK INSPECTION AFTER WELDING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.3, SDI QA/QC-2022, Appendix 1, Table 1.5		
TASK	INSPECTION TYPE	DESCRIPTION
5. Verify size and location of welds, including support, sidelap, and perimeter welds.	**PERFORM**	
6. Verify welds meet visual acceptance criteria	**PERFORM**	
7. Verify repair activities	**PERFORM**	
8. Acceptance or rejection of welds	**DOCUMENT**	

END SECTION

[1] **PERFORM**: Perform these tasks for each weld, fastener, or bolted connection, and required verification.
OBSERVE: Observe these items on a random sampling basis daily to ensure that applicable requirements are met. Operations need not be delayed pending these inspections at contractor's risk.
DOCUMENT: Document in a report that the work has been performed as required. This is in addition to all other required reports.

I. STRUCTURAL COLD-FORMED METAL DECK – FASTENING

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

METAL DECK INSPECTION BEFORE MECHANICAL FASTENING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.3, SDI QA/QC-2022, Appendix 1, Table 1.6		
TASK	INSPECTION TYPE	DESCRIPTION
1. Manufacturer installation instructions available for mechanical fasteners	OBSERVE	
2. Proper tools available for fastener installation	OBSERVE	
3. Proper storage for mechanical fasteners	OBSERVE	✓ Fasteners are located away from moisture and in a protected location, such as off the ground and away from excessive handling. ✓ Uncoated fasteners are stored in airtight containers to reduce corrosion and rust.
METAL DECK INSPECTION DURING MECHANICAL FASTENING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.3, SDI QA/QC-2022, Appendix 1, Table 1.7		
TASK	INSPECTION TYPE	DESCRIPTION
4. Fasteners are positioned as required	OBSERVE	
5. Fasteners are installed in accordance with manufacturer's instructions	OBSERVE	
METAL DECK INSPECTION AFTER MECHANICAL FASTENING – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.2.3, SDI QA/QC-2022, Appendix 1, Table 1.8		
TASK	INSPECTION TYPE[1]	DESCRIPTION
6. Check spacing, type, and installation of support fasteners	**PERFORM**	
7. Check spacing, type, and installation of side-lap fasteners	**PERFORM**	
8. Check spacing, type, and installation of perimeter fasteners	**PERFORM**	
9. Verify repair activities	**PERFORM**	
10. Acceptance or rejection of mechanical fasteners	**DOCUMENT**	

END SECTION

[1] **PERFORM**: Perform these tasks for each weld, fastener, or bolted connection, and required verification.
OBSERVE: Observe these items on a random sampling basis daily to ensure that applicable requirements are met. Operations need not be delayed pending these inspections at contractor's risk.
DOCUMENT: Document in a report that the work has been performed as required. This is in addition to all other required reports.

J. STRUCTURAL CONCRETE CONSTRUCTION

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

CONCRETE CONSTRUCTION, INCLUDING COMPOSITE DECK – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC TABLE 1705.3 (ACI 318-19 REFERENCES NOTED IN IBC TABLE)		
TASK	INSPECTION TYPE [1]	DESCRIPTION
1. Inspect reinforcement, including prestressing tendons, and verify placement.	PERIODIC	Verify prior to placing concrete that reinforcement is of specified type, grade and size; that it is free of oil, dirt and unacceptable rust; that it is located and spaced properly; that specified cover has been provided; that hooks, bends, ties, stirrups and supplemental reinforcement are placed correctly; that specified lap lengths, stagger and offsets are provided; and that all mechanical connections are installed per the manufacturer's instructions and/or evaluation report.
2. Inspect reinforcing bar welding	PERIODIC	✓ Verify weldability of reinforcing bars other than ASTM A 706 ✓ Inspect single-pass fillet welds, maximum 5/16" in accordance with AWS D1.4
	CONTINUOUS	✓ Inspect welding of reinforcement for special moment frame, boundary elements of special shear walls, and coupling beams. ✓ Inspect welded reinforcement splices. ✓ Inspect welding of primary tension reinforcement in corbels.
	PERIODIC	✓ Inspect all other welds in accordance with AWS D1.4
3. Inspect cast-in-place anchors, post-installed drilled anchors, and adhesive anchors other than those in item 4 below	PERIODIC	✓ Verify prior to placing concrete that cast in place anchors and post installed drilled anchors have proper embedment, spacing and edge distance. ✓ Inspection requirements for adhesive anchors are different from those for other post-installed anchors and require assessment and qualification under the provisions of ACI 355.4 which may require proof loading.
4. Inspect post-installed adhesive anchors in horizontal or upward	CONTINUOUS AND DOCUMENT	✓ Inspect as required per approved ICC-ES report

[1] **PERIODIC**: Special inspection by a special inspector who is intermittently present where the work to be inspected has been or is being performed.
DOCUMENT: Document in a report that the work has been performed as required. This is in addition to all other required reports.
CONTINUOUS: Constant monitoring of identified tasks by a special inspector over the duration of performance of said tasks.

CONCRETE CONSTRUCTION, INCLUDING COMPOSITE DECK – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC TABLE 1705.3 (ACI 318-19 REFERENCES NOTED IN IBC TABLE)		
TASK	INSPECTION TYPE [1]	DESCRIPTION
inclined orientations and subject to sustained tension loading.		✓ Verify that installer is certified for installation of horizontal and overhead installation applications ✓ Verify proof loading as required by the contract documents
5. Verify use of required mix design	PERIODIC	Verify that all mixes used comply with the approved construction documents
6. Prior to concrete placement, fabricate specimens for strength tests, perform slump and air content tests, and determine the temperature of the concrete	CONTINUOUS	At the time fresh concrete is sampled to fabricate specimens for strength test, verify these tests are performed by qualified technicians.
7. Inspect concrete and/or shotcrete placement for proper application techniques	CONTINUOUS	Verify proper application techniques are used during concrete conveyance and that depositing avoids segregation or contamination. Verify that concrete is properly consolidated.
8. Verify maintenance of specified curing temperature and technique	PERIODIC	Inspect curing and cold weather, or hot weather protection procedures.
9. Inspect prestressed concrete	CONTINUOUS	Verify application of prestressing forces and grouting of bonded prestressing tendons.
10. Inspect erection of precast concrete members	PERIODIC	✓ Verify dimensional tolerances for precast members and interfacing members. ✓ Verify details of lifting devices, embedments, and related reinforcement required to resist temporary loads from handling, storage, transportation, and erection, if designed by the licensed design professional.
11. Inspect precast concrete diaphragm connections or reinforcement at joints classified as moderate or high deformability element (MDE or HDE) in structures assigned to Seismic Design Category C, D, E, or F	**CONTINUOUS**	Inspect such connections and reinforcement in the field for: ✓ Installation of the embedded parts ✓ Completion of the continuity of reinforcement across joints. ✓ Completion of connections in the field

CONCRETE CONSTRUCTION, INCLUDING COMPOSITE DECK – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC TABLE 1705.3 (ACI 318-19 REFERENCES NOTED IN IBC TABLE)		
TASK	INSPECTION TYPE [1]	DESCRIPTION
12. Inspect installation tolerances of precast concrete diaphragm connections for compliance with ACI 550.5	PERIODIC	
13. Verify in-situ concrete strength, prior to stressing of tendons in post-tensioned concrete and prior to removal of shores and forms from beams and structural slabs.	PERIODIC	See ACI 318 26.11.2
14. Inspect formwork for shape, location and dimensions of the concrete member being formed.	PERIODIC	Formwork fabrication and installation shall result in final structure that conforms to shapes, lines, and dimensions of the members as required by the construction documents.

END SECTION

K. STRUCTURAL - MASONRY CONSTRUCTION (ALL RISK CATEGORIES)

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

MASONRY CONSTRUCTION – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH AT START OF CONSTRUCTION 2024 IBC 1705.4 (TMS 402/602-22 TABLE 3 & 4)		
TASK	INSPECTION TYPE [1]	DESCRIPTION
1. Verify compliance with approved submittals prior to start	PERIODIC	
2. Verify proportions of site-mixed mortar.	PERIODIC	
3. Verify grade, type and size of reinforcement, connectors, and anchor bolts	PERIODIC	
4. Verify sample panel construction	PERIODIC	
MASONRY CONSTRUCTION – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH PRIOR TO GROUTING IBC 1705.4 (TMS 402/602-22 TABLE 4)		
TASK	INSPECTION TYPE	DESCRIPTION
5. Verify grout space	PERIODIC	
6. Verify placement of reinforcement, connectors, and anchor bolts	PERIODIC	
7. Verify proportions of site-prepared grout	PERIODIC	
MASONRY CONSTRUCTION – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH DURING CONSTRUCTION IBC 1705.4 (ACI 530-16 TABLE 4)		
TASK	INSPECTION TYPE	DESCRIPTION
8. Verify compliance of materials and procedures with the approved submittals	PERIODIC	
9. Verify placement of masonry units and mortar joint construction	PERIODIC	
10. Verify size and location of structural elements	PERIODIC	
11. Verify type, size and placement of reinforcement, connectors, anchor bolts, and anchorages, including details of anchorage of masonry to structural members, frames, or other construction	PERIODIC	
12. Verify type, size and location of veneer ties and movement joints	PERIODIC	Periodic inspection of veneers is required when the height of the veneer exceeds 60 ft (18.3 m) above grade plane. See Commentary in Appendix A.
MASONRY CONSTRUCTION – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH DURING CONSTRUCTION IBC 1705.4 (ACI 530-16 TABLE 4)		
TASK	INSPECTION TYPE	DESCRIPTION
13. Verify installation of adhered veneer	PERIODIC	Periodic inspection of veneers is required when the height of the veneer exceeds 60 ft (18.3 m) above grade plane
14. Verify welding of reinforcement	**CONTINUOUS**	
15. Verify preparation, construction, and protection of masonry during cold weather (temperature	PERIODIC	

[1] **PERIODIC**: Special inspection by a special inspector who is intermittently present where the work to be inspected has been or is being performed.

CONTINUOUS: Constant monitoring of identified tasks by a special inspector over the duration of performance of said tasks.

below 40°F (4.4°c) or hot weather (temp above 90°F (32.2°C))		
16. Verify placement of grout	**CONTINUOUS**	
17. Observe preparation of grout specimens, mortar specimens, and/or prisms	PERIODIC	

END SECTION

L. FIRE PROTECTION - SPRAYED FIRE-RESISTANT MATERIALS

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

SPRAYED FIRE RESISTANT MATERIALS (SFRM) – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.15		
TASK	INSPECTION TYPE [1]	DESCRIPTION
1. Check substrate condition	PERIODIC	Prior to application, confirm that surfaces have been prepared according to the approved fire-resistant design and manufacturer's instructions. See 2024 IBC 1705.15.2 and 1705.15.3 for more details.
2. Verify material thickness	PERIODIC	Verify SFRM thickness according to 2024 IBC 1705.15.4
3. Verify material density	PERIODIC	Verify SFRM density according to 2024 IBC 1705.15.5
4. Verify bond strength	PERIODIC	Verify bond strength of cured SFRM according to 2024 IBC 1705.15.6
5. Inspect the condition of finished application	PERIODIC	

END SECTION

M. FIRE PROTECTION - INTUMESCENT FIRE-RESISTIVE MATERIALS

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

INTUMESCENT FIRE-RESISTIVE MATERIALS – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.16		
TASK	INSPECTION TYPE	DESCRIPTION
1. Inspect according to AWCI 12-B and the contract documents	PERIODIC	Inspections shall be performed in accordance with AWCI 12-B, Standard Practice for the Testing and Inspection of Field Applied Thin Film Intumescent Fire-Resistive Materials. Inspections shall be performed during construction. Additional visual inspection shall be performed after rough installation and where applicable, prior to the concealment of electrical, automatic sprinkler, mechanical and plumbing systems.

END SECTION

N. FIRE PROTECTION – FIRE-RESISTANT PENETRATIONS AND JOINTS

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

FIRE-RESISTANT PENETRATIONS AND JOINTS – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.18		
TASK	INSPECTION TYPE	DESCRIPTION

[1] **PERIODIC**: Special inspection by a special inspector who is intermittently present where the work to be inspected has been or is being performed.

1. Inspect of penetration firestop systems conducted in accordance with ASTM E2174.	PERIODIC	
2. Inspecti of fire-resistant joint systems conducted in accordance with ASTM E2393	PERIODIC	

END SECTION

O. FIRE PROTECTION – SMOKE CONTROL

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☒

SMOKE CONTROL – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.19		
TASK	INSPECTION TYPE[1]	DESCRIPTION
1. Verify device locations and perform leakage testing	PERIODIC	Perform during erection of ductwork and prior to concealment
2. Perform pressure difference testing, flow measurements and detection and control verification	PERIODIC	Perform prior to occupancy and after sufficient completion

END SECTION

[1] **PERIODIC**: Special inspection by a special inspector who is intermittently present where the work to be inspected has been or is being performed.

P. ARCHITECTURAL - EXTERIOR INSULATION AND FINISH SYSTEMS

ALL OR PORTIONS OF THIS SECTION ARE APPLICABLE IF BOX IS CHECKED: ☐

EXTERIOR INSULATION AND FINISH SYSTEMS (EIFS) – VERIFY THE FOLLOWING ARE IN COMPLIANCE WITH 2024 IBC 1705.17		
TASK	INSPECTION TYPE[1]	DESCRIPTION
1. Water-resistive barrier coating applied over a sheathing substrate.	PERIODIC	Verify that water-resistive barrier coating complies with ASTM E2570.

END SECTION

[1] **PERIODIC**: Special inspection by a special inspector who is intermittently present where the work to be inspected has been or is being performed.

APPPENDIX A

Project: B403 for Cyber
Location: Mansfield, OH
Project #: PBXP222050
Date: 6/1/2025

STATEMENT OF SPECIAL INSPECTIONS

Seismic Design Category: B
Risk Category: II
Number of Stories above Grade: 1
Height of Highest Occupied Roof or Floor 20

Hazardous Occupancy or attached to such? No Group H Occupancies

Special Inspector of Record (SIOR)

A Special Inspector of Record (SIOR) **IS NOT** required (per UFGS 01 45 35, Section 1.3.7)

Lateral Force Resisting System (LFRS)

2024 IBC 1704.3.2 and 1704.3.3

Following is a listing of critical elements of the main wind/seismic force-resisting system for this structure. Carefully inspect these elements as part of the roles and responsiblities of the Special Inspector (reference the Schedule of Special Inspections for inspection checklists).

Vertical LFRS Elements	Notes
Ordinary Reinforced Masonry Shear Walls	New Openings in Existing walls

Horizontal LFRS Elements	Notes

Project: B403 for Cyber
Location: Mansfield, OH
Project #: PBXP222050
Date: 6/1/2025

Designated Seismic Systems (DSS)

(2024 IBC 1705.13.4) (ASCE 7-22, 13.2.3, C13.2.2) (UFC 3-301-1, 2-5.3)

N/A
N/A
N/A
N/A
N/A
N/A

If additional space is required, append an additional sheet listing the remaining DSS

N/A
N/A
N/A
N/A
N/A
N/A
N/A

If additional space is required, append an additional sheet listing the remaining DSS

OTHER Designated Seismic Systems (DSS) requiring a Certificate of Compliance
N/A
N/A
N/A
N/A
N/A
N/A

Final Walk-Down Inspection and Report

(UFC 3 301 01 SECTION 2-5.4)

Final Walk Down Inspection of non-structural Designated Seismic Systems does not apply to this project (no Designated Seismic Systems)

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SECTION 01 50 00

TEMPORARY CONSTRUCTION FACILITIES AND CONTROLS
11/20, CHG 2: 08/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C511	(2017; R 2021) Reduced-Pressure Principle Backflow Prevention Assembly

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code
NFPA 241	(2022) Standard for Safeguarding Construction, Alteration, and Demolition Operations

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

U.S. FEDERAL HIGHWAY ADMINISTRATION (FHWA)

MUTCD	(2009; Rev 2012) Manual on Uniform Traffic Control Devices

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Construction Site Plan; G

Traffic Control Plan; G

Haul Road Plan; G

Contractor Computer Cybersecurity Compliance Statements; G

Contractor Temporary Network Cybersecurity Compliance Statements; G

SD-06 Test Reports

Backflow Preventer Tests

SD-07 Certificates

Backflow Tester Certification

Backflow Preventers Certificate of Full Approval

1.3 CONSTRUCTION SITE PLAN

Prior to the start of work, submit for Government approval a site plan showing the locations and dimensions of temporary facilities (including layouts and details, equipment and material storage area (onsite and offsite), and access and haul routes, avenues of ingress/egress to the fenced area and details of the fence installation. Identify any areas which may have to be graveled to prevent the tracking of mud. Indicate if the use of a supplemental or other staging area is desired. Show locations of safety and construction fences, site trailers, construction entrances, trash dumpsters, temporary sanitary facilities, and worker parking areas.

1.4 BACKFLOW PREVENTERS CERTIFICATE

1.4.1 Backflow Tester Certificate

Prior to testing, submit to the Contracting Officer certification issued by the State or local regulatory agency attesting that the backflow tester has successfully completed a certification course sponsored by the regulatory agency. Tester must not be affiliated with a company participating in other phases of this Contract.

1.4.2 Backflow Prevention Training Certificate

Submit a certificate recognized by the State or local authority that states the Contractor has completed at least 10 hours of training in backflow preventer installations. The certificate must be current.

1.5 DOD CONDITION OF READINESS (COR)

DOD will set the Condition of Readiness (COR) based on the weather forecast for sustained winds 50 knots (58 mph) or greater. Contact the Contracting Officer for the current COR setting.

Monitor weather conditions a minimum of twice a day and take appropriate actions according to the approved Emergency Plan in the accepted Accident Prevention Plan, EM 385-1-1 Section 01 Emergency Planning and the instructions below.

Unless otherwise directed by the Contracting Officer, comply with:

a. Condition FOUR (Sustained winds of 58 mph or greater expected within 72 hours): Normal daily jobsite cleanup and good housekeeping practices. Collect and store in piles or containers scrap lumber, waste material, and rubbish for removal and disposal at the close of each work day. Maintain the construction site including storage

areas, free of accumulation of debris. Stack form lumber in neat piles less than 3.3 feet high. Remove all debris, trash, or objects that could become missile hazards. Review requirements pertaining to "Condition THREE" and continue action as necessary to attain "Condition FOUR" readiness. Contact Contracting Officer for weather and COR updates and completion of required actions.

b. Condition THREE (Sustained winds of 58 mph or greater expected within 48 hours): Maintain "Condition FOUR" requirements and commence securing operations necessary for "Condition ONE" which cannot be completed within 18 hours. Cease all routine activities which might interfere with securing operations. Commence securing and stow all gear and portable equipment. Make preparations for securing buildings. Reinforce or remove formwork and scaffolding. Secure machinery, tools, equipment, materials, or remove from the jobsite. Expend every effort to clear all missile hazards and loose equipment from general base areas. Contact Contracting Officer for weather and COR updates and completion of required actions. Review requirements pertaining to "Condition TWO" and continue action as necessary to attain "Condition THREE" readiness.

c. Condition TWO (Sustained winds of 58 mph or greater expected within 24 hours): Secure the jobsite, and leave Government premises.

d. Condition ONE. (Sustained winds of 58 mph or greater expected within 12 hours): Contractor access to the jobsite and Government premises is prohibited.

1.6 CYBERSECURITY DURING CONSTRUCTION

{For Reference Only: This subpart (and its subparts) relates to AC-18, SA-3, CCI-00258.} Meet the following requirements throughout the construction process.

1.6.1 Contractor Computer Equipment

Contractor owned computers may be used for construction. When used, contractor computers must meet the following requirements:

1.6.1.1 Operating System

The operating system must be an operating system currently supported by the manufacturer of the operating system. The operating system must be current on security patches and operating system manufacturer required updates.

1.6.1.2 Anti-Malware Software

The computer must run anti-malware software from a reputable software manufacturer. Anti-malware software must be a version currently supported by the software manufacturer, must be current on all patches and updates, and must use the latest definitions file. All computers used on this project must be scanned using the installed software at least once per day.

1.6.1.3 Passwords and Passphrases

The passwords and passphrases for all computers must be changed from their default values. Passwords must be a minimum of eight characters with a

minimum of one uppercase letter, one lowercase letter, one number and one special character.

1.6.1.4 Contractor Computer Cybersecurity Compliance Statements

Provide a single submittal containing completed Contractor Computer Cybersecurity Compliance Statements for each company using contractor owned computers. Contractor Computer Cybersecurity Compliance Statements must use the template published at http://www.wbdg.org/ffc/dod/unified-facilities-guide-specifications-ufgs/forms-graphics-tables. Each Statement must be signed by a cybersecurity representative for the relevant company.

1.6.2 Temporary IP Networks

Temporary contractor-installed IP networks may be used during construction. When used, temporary contractor-installed IP networks must meet the following requirements:

1.6.2.1 Network Boundaries and Connections

The network must not extend outside the project site and must not connect to any IP network other than IP networks provided under this project or Government furnished IP networks provided for this purpose. Any and all network access from outside the project site is prohibited.

1.6.3 Government Access to Network

Government personnel, as defined, prescribed, and identified by the Contracting Officer, must be allowed to have complete and immediate access to the network at any time in order to verify compliance with this specification. Or if there is a Government agency that's responsible, identify that agency.

1.6.4 Temporary Wireless IP Networks

In addition to the other requirements on temporary IP networks, temporary wireless IP (WiFi) networks must not interfere with existing wireless network and must use WPA2 security. Network names (SSID) for wireless networks must be changed from their default values.

1.6.5 Passwords and Passphrases

The passwords and passphrases for all network devices and network access must be changed from their default values. Passwords must be a minimum 8 characters with a minimum of one uppercase letter, one lowercase letter, one number and one special character.

1.6.6 Contractor Temporary Network Cybersecurity Compliance Statements

Provide a single submittal containing completed Contractor Temporary Network Cybersecurity Compliance Statements for each company implementing a temporary IP network. Contractor Temporary Network Cybersecurity Compliance Statements must use the template published at http://www.wbdg.org/ffc/dod/unified-facilities-guide-specifications-ufgs/forms-graphics-tables. Each Statement must be signed by a cybersecurity representative for the relevant company. If no temporary IP networks will be used, provide a single copy of the Statement indicating this.

PART 2 PRODUCTS

2.1 TEMPORARY SIGNAGE

2.1.1 Bulletin Board

Prior to the commencement of work activities, provide a clear weatherproof covered bulletin board not less than 36 by 48 inches in size for displaying the Equal Employment Opportunity poster, a copy of the wage decision contained in the Contract, Wage Rate Information poster, Safety and Health Information as required by EM 385-1-1 Section 01 and other information approved by the Contracting Officer. Coordinate requirements herein with 01 35 26 GOVERNMENTAL SAFETY REQUIREMENTS. Locate the bulletin board at the project site in a conspicuous place easily accessible to all employees, and in location as approved by the Contracting Officer.

2.1.2 Project Identification Signs

The requirements for the signs, their content, and location are as specified in Section 01 58 00 PROJECT IDENTIFICATION. Erect signs within 15 days after receipt of the notice to proceed. Correct the data required by the safety sign daily, with light colored metallic or non-metallic numerals.

2.1.3 Warning Signs

Post temporary signs, tags, and labels to give workers and the public adequate warning and caution of construction hazards according to the EM 385-1-1 Section 04. Attach signs to the perimeter fencing every 150 feet warning the public of the presence of construction hazards. Signs must require unauthorized persons to keep out of the construction site. Correct the data required by safety signs daily. Post signs at all points of entry designating the construction site as a hard hat area.

2.2 TEMPORARY TRAFFIC CONTROL

2.2.1 Haul Roads

Construct access and haul roads necessary for proper prosecution of the work under this Contract in accordance with EM 385-1-1 Section 04. Construct with suitable grades and widths; avoid sharp curves, blind corners, and dangerous cross traffic. Submit haul road plan for approval. Provide necessary lighting, signs, barricades, and distinctive markings for the safe movement of traffic. The method of dust control, although optional, must be adequate to ensure safe operation at all times. Location, grade, width, and alignment of construction and haul roads are subject to approval by the Contracting Officer. Lighting must be adequate to assure full and clear visibility for full width of haul road and work areas during any night work operations.

2.2.2 Barricades

Erect and maintain temporary barricades to limit public access to hazardous areas. Barricades are required whenever safe public access to paved areas such as roads, parking areas or sidewalks is prevented by construction activities or as otherwise necessary to ensure the safety of both pedestrian and vehicular traffic. Securely place barricades clearly visible with adequate illumination to provide sufficient visual warning of

the hazard during both day and night.

2.3 FENCING

Provide fencing along the construction site and at all open excavations and tunnels to control access by unauthorized personnel. Safety fencing must be highly visible to be seen by pedestrians and vehicular traffic. All fencing must meet the requirements of EM 385-1-1. Remove the fence upon completion and acceptance of the work.

2.3.1 Polyethylene Mesh Safety Fencing

Temporary safety fencing must be a high visibility orange colored, high density polyethylene grid, a minimum of 48 inches high and maximum mesh size of 2 inches. Fencing must extend from the grade to a minimum of 48 inches above the grade and be tightly secured to T-posts spaced as necessary to maintain a rigid and taut fence. Fencing must remain rigid and taut with a minimum of 200 pounds of force exerted on it from any direction with less than 4 inches of deflection.

2.3.2 Chain Link Panel Fencing

Temporary panel fencing must be galvanized steel chain link panels 8 feet high. Multiple fencing panels may be linked together at the bases to form long spans as needed. Each panel base must be weighted down using sand bags or other suitable materials in order for the fencing to withstand anticipated winds while remaining upright. Fencing must remain rigid and taut with a minimum of 200 pounds of force exerted on it from any direction with less than 4 inches of deflection.

2.3.3 Post-Driven Chain Link Fencing

Temporary post-driven fencing must be galvanized chain link fencing 8 feet high supported by an tightly secured to galvanized steel posts driven below grade. Fence posts must be located on minimum 10 foot centers. Posts may be set in various surfaces such as sand, soil, asphalt or concrete as necessary. Chain link fencing must remain rigid and taut with a minimum of 200 pounds of force exerted on it from any direction with less than 4 inches of deflection. Completely remove fencing and posts at the completion of construction and restore surfaces disturbed or damaged to its original condition. Locate and identify underground utilities prior to setting fence posts. Equip fence with a lockable gate. Gate must remain locked when construction personnel are not present.

2.4 TEMPORARY WIRING

Provide temporary wiring in accordance with EM 385-1-1 Section 11, NFPA 241 and NFPA 70. Include monthly inspection and testing of all equipment and apparatus.

2.5 BACKFLOW PREVENTERS

Certificate of Full Approval from FCCCHR List, University of Southern California, attesting that the design, size and make of each backflow preventer has satisfactorily passed the complete sequence of performance testing and evaluation for the respective level of approval. Certificate of Provisional Approval is not acceptable.

Reduced pressure principle type conforming to the applicable requirements

AWWA C511. Provide backflow preventers complete with 150 pound flanged , ductile iron, mounted gate valve and strainer, 304 stainless steel or bronze, internal parts.

PART 3 EXECUTION

3.1 EMPLOYEE PARKING

Construction Contract employees must park privately owned vehicles in an area designated by the Contracting Officer. Employee parking must not interfere with existing and established parking requirements of the Government installation.

3.2 AVAILABILITY AND USE OF UTILITY SERVICES

3.2.1 Temporary Utilities

Provide temporary utilities required for construction. Materials may be new or used, must be adequate for the required usage, not create unsafe conditions, and not violate applicable codes and standards.

3.2.2 Sanitation

Provide and maintain within the construction area minimum field-type sanitary facilities in accordance with EM 385-1-1 Section 02. Locate the facilities behind the construction fence or out of the public view. Clean units and empty wastes at least once a week or more frequently into a municipal, district, or station sanitary sewage system, or remove waste to a commercial facility. Obtain approval from the system owner prior to discharge into a municipal, district, or commercial sanitary sewer system. Penalties or fines associated with improper discharge will be the responsibility of the Contractor. Coordinate with the Contracting Officer and follow station regulations and procedures when discharging into the station sanitary sewer system. Maintain these conveniences at all times. Include provisions for pest control and elimination of odors. Government toilet facilities will not be available to Contractor's personnel.

3.2.3 Telephone

Make arrangements and pay all costs for telephone facilities desired.

3.2.4 Fire Protection

Provide temporary fire protection equipment for the protection of personnel and property during construction. Remove debris and flammable materials daily to minimize potential hazards.

3.3 STATION OPERATION AFFECT ON CONTRACTOR OPERATIONS

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Restricted Access Areas The Government will monitor work in restricted access areas. Notify Contracting Officer at least 14 calendar days prior to starting work in these areas. . 3.4 TRAFFIC PROVISIONS

3.4.1 Maintenance of Traffic

a. Conduct operations in a manner that will not close a thoroughfare or

interfere with traffic on railways or highways except with written permission of the Contracting Officer at least 15 calendar days prior to the proposed modification date, and provide a Traffic Control Plan for Government approval detailing the proposed controls to traffic movement for approval. The plan must be in accordance with State and local regulations and the MUTCD, Part VI. Make all notifications and obtain all permits required for modification to traffic movements outside Station's jurisdiction.. Contractor may move oversized and slow-moving vehicles to the worksite provided requirements of the highway authority have been met.

b. Conduct work so as to minimize obstruction of traffic, and maintain traffic on at least half of the roadway width at all times. Obtain approval from the Contracting Officer prior to starting any activity that will obstruct traffic.

c. Provide, erect, and maintain, at Contractor's expense, lights, barriers, signals, passageways, detours, and other items, that may be required by the Life Safety Signage, overhead protection authority having jurisdiction.

d. Provide cones, signs, barricades, lights, or other traffic control devices and personnel required to control traffic. Do not use foil-backed material for temporary pavement marking because of its potential to conduct electricity during accidents involving downed power lines.

3.4.2 Protection of Traffic

Maintain and protect traffic on all affected roads during the construction period except as otherwise specifically directed by the Contracting Officer. Measures for the protection and diversion of traffic, including the provision of watchmen and flagmen, erection of barricades, placing of lights around and in front of equipment the work, and the erection and maintenance of adequate warning, danger, and direction signs, will be as required by the State and local authorities having jurisdiction. Provide self-illuminated (lighted) barricades during hours of darkness. Brightly-colored (orange) vests are required for all personnel working in roadways. Protect the traveling public from damage to person and property. Minimize the interference with public traffic on roads selected for hauling material to and from the site. Investigate the adequacy of existing roads and their allowable load limit. Contractor is responsible for the repair of damage to roads caused by construction operations.

3.4.3 Rush Hour Restrictions

Do not interfere with the peak traffic flows preceding and during normal operations without notification to and approval by the Contracting Officer.

3.4.4 Dust Control

Dust control methods and procedures must be approved by the Contracting Officer. Coordinate dust control methods with 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS.

3.5 REDUCED PRESSURE BACKFLOW PREVENTERS

Provide an approved reduced pressure backflow prevention assembly at each

location where the Contractor taps into the Government potable water supply.

Perform backflow preventer tests using test equipment, procedures, and certification forms conforming to those outlined in the latest edition of the Manual of Cross-Connection Control published by the FCCCHR Manual. Test and tag each reduced pressure backflow preventer upon initial installation (prior to continued water use) and monthly thereafter. Tag must contain the following information: make, model, serial number, dates of tests, results, maintenance performed, and signature of tester. Record test results on certification forms conforming to requirements cited earlier in this paragraph.

3.6 CONTRACTOR'S TEMPORARY FACILITIES

Contractor is responsible for security of their property. Provide adequate outside security lighting at the temporary facilities. Trailers must be anchored to resist high winds and meet applicable state or local standards for anchoring mobile trailers. Coordinate anchoring with EM 385-1-1 Section 04. The Contract Clause entitled "FAR 52.236-10, Operations and Storage Areas" and the following apply:

3.6.1 Administrative Field Offices

Provide and maintain administrative field office facilities within the construction area at the designated site. Government office and warehouse facilities will not be available to the Contractor's personnel.

In the event a new building is constructed for the temporary project field office, it must be a minimum 12 feet in width, 16 feet in length and have a minimum of 7 feet headroom. Equip the building with approved electrical wiring, at least one double convenience outlet and the required switches and fuses to provide 110-120 volt power. Provide a work table with stool, desk with chair, two additional chairs, and one legal size file cabinet that can be locked. The building must be waterproof, supplied with a heater, have a minimum of two doors, electric lights, a telephone, a battery-operated smoke detector alarm, a sufficient number of adjustable windows for adequate light and ventilation, and a supply of approved drinking water. Provide approved sanitary facilities. Screen the windows and doors and provide the doors with deadbolt type locking devices or a padlock and heavy-duty hasp bolted to the door. Door hinge pins must be non-removable. Arrange the windows to open and to be securely fastened from the inside. Protect glass panels in windows by bars or heavy mesh screens to prevent easy access. In warm weather, provide air conditioning capable of maintaining the office at 50 percent relative humidity and a room temperature 20 degrees F below the outside temperature when the outside temperature is 95 degrees F. Unless otherwise directed by the Contracting Officer, remove the building from the site upon completion and acceptance of the work.

3.6.2 Quality Control Manager Records and Field Office

Provide on the jobsite an office with approximately 100 square feet of useful floor area for the exclusive use of the QC Manager. Provide a weathertight structure with adequate heating and cooling, toilet facilities, lighting, ventilation, a 4 by 8 foot plan table, a standard size office desk and chair, computer station, and working communications facilities. Provide a door with a cylinder lock and windows with locking

hardware. Make utility connections. Locate as directed. File quality control records in the office and make available at all times to the Government. After completion of the work, remove the entire structure from the site.

3.6.3 Storage Area

Construct a temporary 6 foot high chain link fence around trailers and materials. Include plastic strip inserts, colored brown, so that visibility through the fence is obstructed. Fence posts may be driven, in lieu of concrete bases, where soil conditions permit. Do not place or store trailers, materials, or equipment outside the fenced area unless such trailers, materials, or equipment are assigned a separate and distinct storage area by the Contracting Officer away from the vicinity of the construction site but within the installation boundaries. Trailers, equipment, or materials must not be open to public view with the exception of those items which are in support of ongoing work on the current day. Do not stockpile materials outside the fence in preparation for the next day's work. Park mobile equipment, such as tractors, wheeled lifting equipment, cranes, trucks, and like equipment within the fenced area at the end of each work day.

Keep fencing in a state of good repair and proper alignment. If the Contractor elects to traverse grassed or unpaved areas which are not established roadways with construction equipment or other vehicles, cover the grassed or unpaved areas with a layer of gravel as necessary to prevent rutting and the tracking of mud onto paved or established roadways; gravel gradation must be at the Contractor's discretion.. Mow and maintain grass located within the boundaries of the construction site for the duration of the project. Grass and vegetation along fences, structures, under trailers, and in areas not accessible to mowers must be edged or trimmed neatly.

3.6.4 Supplemental Storage Area

Upon request, and pending availability, the Contracting Officer will designate another or supplemental area for the use and storage of trailers, equipment, and materials. This area may not be in close proximity of the construction site but will be within the installation boundaries. Maintain the area in a clean and orderly fashion and secured if needed to protect supplies and equipment. Utilities will not be provided to this area by the Government.

3.6.5 Appearance of Trailers

a. Trailers must be roadworthy and comply with all appropriate state and local vehicle requirements. Trailers which are rusted, have peeling paint or are otherwise in need of repair will not be allowed on Installation property. Trailers must present a clean and neat exterior appearance and be in a state of good repair.

b. Maintain the temporary facilities. Failure to do so will be sufficient reason to require their removal at the Contractor's expense.

3.6.6 Safety Systems

Protect the integrity of all installed safety systems or personnel safety devices. Obtain prior approval from the Contracting Officer if entrance into systems serving safety devices is required. If it is temporarily

necessary to remove or disable personnel safety devices in order to accomplish Contract requirements, provide alternative means of protection prior to removing or disabling any permanently installed safety devices or equipment and obtain approval from the Contracting Officer.

3.6.7 Weather Protection of Temporary Facilities and Stored Materials

Take necessary precautions to ensure that roof openings and other critical openings in the building are monitored carefully. Take immediate actions required to seal off such openings when rain or other detrimental weather is imminent, and at the end of each workday. Ensure that the openings are completely sealed off to protect materials and equipment in the building from damage.

3.6.7.1 Building and Site Storm Protection

When a warning of gale force winds is issued, take precautions to minimize danger to persons, and protect the work and nearby Government property. Precautions must include, but are not limited to, closing openings; removing loose materials, tools and equipment from exposed locations; and removing or securing scaffolding and other temporary work. Close openings in the work when storms of lesser intensity pose a threat to the work or any nearby Government property.

3.7 GOVERNMENT FIELD OFFICE

3.7.1 Resident Engineer's Office

Provide the Government with an office, approximately 200 square feet in floor area, located where directed and providing space heat, air conditioning unit, electric light and power, and toilet facilities consisting of one lavatory and one water closet complete with connections to water and sewer mains. Provide a mail slot in the door or a lockable mail box mounted on the surface of the door. Include a 4 by 8 foot plan table, computer work space a standard size office desk and chair, and telephone. At completion of the project, the office will remain the property of the Contractor and be removed from the site. Utilities must be connected and disconnected in accordance with local codes and to the satisfaction of the Contracting Officer. Compliance with safety and appearance requirements for temporary facilities stated in previous paragraphs is required.

3.7.2 Trailer-Type Mobile Office

The option is available to, furnish and maintain a trailer-type mobile office acceptable to the Contracting Officer to meet the requirements of the minimum facilities specified above. Securely anchor the trailer to the ground at all four corners to guard against movement during high winds. Coordinate requirements for proper anchoring with EM 385-1-1 Section 04.

3.8 TEMPORARY PROJECT SAFETY FENCING

As soon as practicable, but not later than 15 days after the date established for commencement of work, furnish and erect temporary project safety fencing at the work site. Maintain the safety fencing during the life of the Contract and, upon completion and acceptance of the work, remove from the work site.

3.9 CLEANUP

Remove construction debris, waste materials, packaging material and the like from the work site daily. Any dirt or mud which is tracked onto paved or surfaced roadways must be cleaned away. Store all salvageable materials resulting from demolition activities within the fenced area described above or at the supplemental storage area. Neatly stack stored materials not in trailers, whether new or salvaged.

3.10 RESTORATION OF STORAGE AREA

Upon completion of the project remove the bulletin board, signs, barricades, haul roads, and all other temporary products from the site. After removal of trailers, materials, and equipment from within the fenced area, remove the fence. Restore areas used during the performance of the Contract to the original or better condition. Remove gravel used to traverse grassed areas and restore the area to its original condition, including top soil and seeding as necessary.

-- End of Section --

Contractor Temporary Network Cybersecurity Compliance Statement

Check ONE: Temporary IP networks (__) WILL or (__) WILL NOT be used

Check ONE: Temporary Wireless IP networks (__) WILL or (__) WILL NOT be used

I hereby certify that:

- Temporary IP networks will not connect to any other IP network.
- Temporary IP networks will not extend outside the project site.
- Temporary Wireless IP networks will use WPA2 encryption.
- There will be NO off-site access of any kind to temporary networks.
- Passwords for network hardware and network access have been changed from defaults.

Signature: _____ Date: _____

Completed By:

Name: _____

Position Title: _____

Company: _____

SECTION 01 57 19

TEMPORARY ENVIRONMENTAL CONTROLS

PART 1. GENERAL

1.1. RELATED DOCUMENTS

1.1.1. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.1.2. Section 01 74 19 of this Specification: In case of conflicts between the requirements of Section 01 74 19 and this Section, the more restrictive requirements shall govern.

1.2. REFERENCES

1.2.1. The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

1.2.1.1. U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA) and CFR

1.2.1.1.1. EPA SW-846 (Third Edition; Update VII) Test Methods for Evaluating Solid Waste: Physical/Chemical Methods

1.2.1.1.2. 40 CFR 50 National Primary and Secondary Ambient Air Quality Standards

1.2.1.1.3. 40 CFR 60 Standards of Performance for New Secondary Sources

1.2.1.1.4. 40 CFR 63 National Emission Standards for Hazardous Air Pollutants for Source Categories

1.2.1.1.5. 40 CFR 82 Protection of Stratospheric Ozone

1.2.1.1.6. 40 CFR 112 Oil Pollution Prevention

1.2.1.1.7. 40 CFR 122.26 Storm Water Discharges (Applicable to State NPDES Programs, see section 123.25)

1.2.1.1.8. 40 CFR 241 Guidelines for Disposal of Solid Waste

1.2.1.1.9. 40 CFR 243 Guidelines for the Storage and Collection of Residential, Commercial, and Institutional

Solid Waste

1.2.1.1.10. 40 CFR 258 Subtitle D Landfill Requirements

1.2.1.1.11. 40 CFR 260 Hazardous Waste Management System: General

1.2.1.1.12. 40 CFR 261 Identification and Listing of Hazardous Waste

1.2.1.1.13. 40 CFR 261.7 Residues of Hazardous Waste in Empty Containers

1.2.1.1.14. 40 CFR 262 Standards Applicable to Generators of Hazardous Waste

1.2.1.1.15. 40 CFR 262.31 Standards Applicable to Generators of Hazardous Waste-Labeling

1.2.1.1.16. 40 CFR 262.34 Standards Applicable to Generators of Hazardous Waste-Accumulation Time

1.2.1.1.17. 40 CFR 263 Standards Applicable to Transporters of Hazardous Waste

1.2.1.1.18. 40 CFR 264 Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities

1.2.1.1.19. 40 CFR 265 Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities

1.2.1.1.20. 40 CFR 266 Standards for the Management of Specific Hazardous Wastes and Specific Types of Hazardous Waste Management Facilities

1.2.1.1.21. 40 CFR 268 Land Disposal Restrictions

1.2.1.1.22. 40 CFR 273 Standards for Universal Waste Management

1.2.1.1.23. 40 CFR 273.2 Standards for Universal Waste Management - Batteries

1.2.1.1.24. 40 CFR 273.3 Standards for Universal Waste Management - Pesticides

1.2.1.1.25. 40 CFR 273.4 Standards for Universal Waste

Management - Mercury Containing Equipment

1.2.1.1.26. 40 CFR 273.5 Standards for Universal Waste Management - Lamps

1.2.1.1.27. 40 CFR 279 Standards for the Management of Used Oil

1.2.1.1.28. 40 CFR 300 National Oil and Hazardous Substances Pollution Contingency Plan

1.2.1.1.29. 40 CFR 300.125 National Oil and Hazardous Substances Pollution Contingency Plan - Notification and Communications

1.2.1.1.30. 40 CFR 355 Emergency Planning and Notification

1.2.1.1.31. 40 CFR 403 General Pretreatment Regulations for Existing and New Sources of Pollution

1.2.1.1.32. 49 CFR 171 General Information, Regulations, and Definitions

1.2.1.2. STATE OF OHIO

1.2.1.2.1. ORC 3704 Air Pollution Control

1.2.1.2.2. ORC 3710 Asbestos Abatement

1.2.1.2.3. ORC 3714 Construction and Demolition Debris

1.2.1.2.4. ORC 3734 Solid and Hazardous Wastes

1.2.1.2.5. ORC 3736 Recycling, Waste Reduction, Litter Prevention

1.2.1.2.6. ORC 3741 Gasoline, Oils, Paints

1.2.1.2.7. OAC 3745 Ohio Environmental Protection Agency (related sections based on environmental media)

1.2.1.3. UNITED STATES AIR FORCE

1.2.1.3.1. AFPD 32-70 Environmental Considerations in Air Force programs and Activities

1.2.1.3.2. AFI 32-7001 Environmental Management

1.2.1.3.3. AFMAN 32-7002 Environmental Compliance and Pollution Prevention

1.2.1.3.4. AFMAN 32-7003 Environmental Conservation

1.3. DEFINITIONS

1.3.1. Contractor Generated Hazardous Waste - Contractor generated hazardous waste is materials that, if abandoned or disposed of, may meet the definition of a hazardous waste. These waste streams would typically consist of material brought on site by the Contractor to execute work but are not fully consumed during the course of construction. Examples include, but are not limited to, excess paint thinners (i.e., methyl ethyl ketone, toluene), waste thinners, excess paints, excess solvents, solid debris and waste solvents.

1.3.2. Electronics Waste - Electronics waste is discarded electronic devices intended for salvage, recycling, or disposal.

1.3.3. Environmental Pollution and Damage - Environmental pollution and damage is the presence of chemical, physical, or biological elements or agents which adversely affect human health or welfare; unfavorably alter ecological balances of importance to human life; affect other species of importance to humankind; or degrade the environment aesthetically, culturally or historically.

1.3.4. Environmental Protection - Environmental protection is the prevention/control of pollution and habitat disruption that may occur to the environment during contract activities. The control of environmental pollution and damage requires consideration of land, water, and air; biological and cultural resources; and includes management of visual aesthetics; noise; solid, chemical, gaseous, and liquid waste; radiant energy and radioactive material as well as other pollutants.

1.3.5. Hazardous Materials - Hazardous materials as defined in 49 CFR 171 and listed in 49 CFR 172: Hazardous material is any material that: Is regulated as a hazardous material in accordance with 49 CFR 173; or requires a Safety Data Sheet (SDS) in accordance with 29 CFR 1910.120; or during end use, treatment, handling, packaging, storage, transportation, or disposal meets or has components that meet or have potential to meet the definition of a hazardous waste as defined by 40 CFR 261 Subparts A, B, C, or D. Designation of a material by this definition, when separately regulated or controlled by other sections or directives, does not eliminate the need for adherence to that hazard- specific guidance which takes precedence over this section for "control" purposes. Such material includes materials such as asbestos, mercury, and

polychlorinated biphenyls (PCBs).

1.3.6. Hazardous Waste - Hazardous Waste is any material that meets the definition of a solid waste and exhibits a hazardous characteristic (ignitability, corrosivity, reactivity, or toxicity) as specified in 40 CFR 261, Subpart C, or contains a listed hazardous waste as identified in 40 CFR 261, Subpart D.

1.3.7. Universal Waste - The universal waste regulations streamline collection requirements for certain hazardous wastes in the following categories: batteries, pesticides, mercury-containing equipment (for example, thermostats), and lamps (for example, fluorescent bulbs). The rule is designed to reduce hazardous waste in the municipal solid waste (MSW) stream by making it easier for universal waste handlers to collect these items and send them for recycling or proper disposal. These regulations can be found in 40 CFR 273.

1.3.8. Land Application - Land Application means spreading or spraying discharge water at a rate that allows the water to percolate into the soil. No sheeting action, soil erosion, discharge into storm sewers, discharge into defined drainage areas, or discharge into the "waters of the United States" must occur. Comply with federal, state, and local laws and regulations.

1.3.9. National Pollutant Discharge Elimination System (NPDES) - The NPDES permit program controls water pollution by regulating point sources that discharge pollutants into waters of the United States.

1.3.10. Oily Waste - Oily wastes are those materials that are, or were, mixed with Petroleum, Oils, and Lubricants (POLs) and have become separated from the POLs. Oily wastes also means materials, including wastewaters, centrifuge solids, filter residues or sludges, bottom sediments, tank bottoms, and sorbents which have come into contact with and have been contaminated by, POLs and may be appropriately tested and discarded in a manner which is in compliance with other state and local requirements. This definition includes materials such as oily rags, "kitty litter" sorbent clay and organic sorbent material. These materials may be land filled provided that: It is not prohibited in other state regulations or local ordinances; the amount generated is "de minimus" (a small amount); it is the result of minor leaks or spills resulting from normal process operations; and free-flowing oil has been removed to the practicable extent possible. Large quantities of this material, generated as a result of a major spill or in lieu of proper maintenance of the processing equipment, are a solid waste. As a solid waste, perform a hazardous waste

determination prior to disposal.

1.3.11. Regulated Waste - Regulated wastes are solid wastes that have specific additional federal, state, or local controls for handling, storage, or disposal.

1.3.12. Sediment - Sediment is soil and other debris that have eroded and have been transported by runoff water or wind.

1.3.13. Solid Waste - Solid waste is a solid, liquid, semi-solid or contained gaseous waste. A solid waste can be a hazardous waste, non-hazardous waste, or non-Resource Conservation and Recovery Act (RCRA) regulated waste. Types of solid waste typically generated at construction sites may include:

1.3.14. Debris - Debris is non-hazardous solid material generated during the construction, demolition, or renovation of a structure that exceeds 2.5-inch particle size that is: a manufactured object; plant or animal matter; or natural geologic material (for example, cobbles and boulders), broken or removed concrete, masonry, and rock asphalt paving; ceramics; roofing paper and shingles. Inert materials may be reinforced with or contain ferrous wire, rods, accessories and weldments. A mixture of debris and other material such as soil or sludge is also subject to regulation as debris if the mixture is comprised primarily of debris by volume, based on visual inspection.

1.3.15. Green Waste - Green waste is the vegetative matter from landscaping, land clearing and grubbing, including, but not limited to, grass, bushes, scrubs, small trees and saplings, tree stumps and plant roots. Marketable trees, grasses and plants that are indicated to remain, be re-located, or be re-used are not included.

1.3.16. Non-Hazardous Waste - Non-hazardous waste is waste that is excluded from, or does not meet, hazardous waste criteria in accordance with 40 CFR 263.

1.3.17. Recyclables - Recyclables are materials, equipment and assemblies such as doors, windows, door and window frames, plumbing fixtures, glazing and mirrors that are recovered and sold as recyclable, wiring, insulated/non-insulated copper wire cable, wire rope, and structural components. It also includes commercial-grade refrigeration equipment with the refrigerant removed, household appliances where the basic material content is metal, clean polyethylene terephthalate bottles, cooking oil, used fuel oil, textiles, high-grade paper products and corrugated cardboard, stackable pallets in

good condition, clean crating material, and clean rubber/vehicle tires. Metal meeting the definition of lead contaminated or lead based paint contaminated may not be included as recyclable if sold to a scrap metal company. Paint cans that meet the definition of empty containers in accordance with 40 CFR 261.7 may be included as recyclable if sold to a scrap metal company.

1.3.18. Surplus Soil - Surplus soil is existing soil that is in excess of what is required for this work, including aggregates intended, but not used, for on-site mixing of concrete, mortars, and paving. Contaminated soil meeting the definition of hazardous material or hazardous waste is not included and must be managed in accordance with paragraph 3.4, HAZARDOUS WASTE MANAGEMENT.

1.3.19. Scrap Metal - This includes scrap and excess ferrous and non-ferrous metals such as reinforcing steel, structural shapes, pipe, and wire that are recovered or collected and disposed of as scrap. Scrap metal meeting the definition of hazardous material or hazardous waste is not included.

1.3.20. Wood - Wood is dimension and non-dimension lumber, plywood, chipboard, hardboard. Treated or painted wood that meets the definition of lead contaminated or lead based contaminated paint is not included. Treated wood includes, but is not limited to, lumber, utility poles, crossties, and other wood products with chemical treatment.

1.3.21. Material not regulated as solid waste - Material not regulated as solid waste is suspended or dissolved materials in domestic sewage effluent or irrigation return flows, other regulated point source discharges, and regulated air emissions.

1.3.22. Surface Discharge - Surface discharge means discharge of water into drainage ditches, storm sewers, creeks or "waters of the United States". Surface discharges are discrete, identifiable sources and require a permit from the governing agency. Comply with federal, state, and local laws and regulations.

1.3.23. Wastewater - Wastewater is the used water and solids from a community that flow to a treatment plant.

1.3.24. Stormwater - Stormwater is any precipitation in an urban or suburban area that does not evaporate or soak into the ground, but instead collects and flows into storm drains, rivers, and streams.

1.3.25. Waters of the United States - Waters of the United States means federally jurisdictional waters, including wetlands, that are subject to regulation under Section 404 of the Clean Water Act or navigable waters, as defined under the Rivers and Harbors Act.

1.3.26. Wetlands - Wetlands are those areas that are inundated or saturated by surface or groundwater at a frequency and duration sufficient to support, and that under normal circumstances do support, a prevalence of vegetation typically adapted for life in saturated soil conditions.

1.4. SUBMITTALS: Government approval is required for submittals with a (G) designation. Submittals not marked are for Contractor quality control and for recordkeeping in the Environmental Management Office (CEV). Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

1.4.1. PRECONSTRUCTION SUBMITTALS: Preconstruction submittals requiring Government approval must be approved prior to commencement of work:

1.4.1.1. Preconstrucion Survey

1.4.1.2. Regulatory Notifications, (G)

1.4.1.3. Stormwater Notice of Intent, General Construction Permit (NPDES) and Stormwater Pollution Prevention Plan (SWPPP), (G)

1.4.1.4. Solid Waste Management Permit, (G)

1.4.1.5. Environmental Point of Contact (POC) Appointment

1.4.1.6. Environmental POC Qualifications

1.4.1.7. Erosion and Sediment Control Inspector Qualifications

1.4.1.8. Environmental Protection Plan, (G)

1.4.1.9. Contractor Hazardous Materials Inventory, (G)

1.4.1.10. Safety Data Sheets, (G)

1.4.2. PERIODIC SUMBITTALS: Submitted during construction at frequency specified

1.4.2.1.1. Waste Determination Report, As potential hazardous wastes are identified. (G)

1.4.2.1.2. Laboratory Analysis, As needed for waste determination. (G)

1.4.2.1.3. Copies of Hazardous Waste Manifests, When transporting hazardous wastes. (G)

1.4.2.1.4. Copies of Universal Waste Manifests and/or Bills of Lading, When transporting universal wastes. (G)

1.4.2.1.5. Sales Documentation for Recycled Materials, Monthly

1.4.2.1.6. Solid Waste Management Report, Monthly

1.4.2.1.7. Construction and Demolition Debris Reporting Form, Quarterly

1.4.2.1.8. SWPPP Reports, As required by permit

1.4.3. CLOSEOUT SUBMITTALS

1.4.3.1. Assembled Employee Training Records, (G)

1.4.3.2. Copies of all PERIODIC SUBMITTALS, (G)

1.4.3.3. HVAC Data

1.4.3.4. Stormwater Permit Notice of Termination, (G)

1.4.3.5. As Built Topographic Survey

1.5. ENVIRONMENTAL COMPLIANCE REQUIREMENTS

1.5.1. Provide and maintain, during the life of the contract, environmental protection as defined. Plan for and provide environmental protective measures to control pollution that develops during performance of the contract. Plan for and provide environmental protective measures required to correct conditions developing during contract performance which may have a negative effect on the natural and cultural environment. Protect the environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire duration of this Contract. Comply with federal, state, and local regulations pertaining to the environment, including air, cultural and natural resources, hazardous materials, solid waste, hazardous waste, noise, pesticides, toxic substances, and water quality.

1.5.2. FACILITY HAZARDOUS WASTE GENERATOR STATUS: Mansfield

Lahm Air National Guard Base is a Small Quantity Hazardous Waste Generator. Meet the regulatory requirements of this generator designation for any work conducted within the boundaries of the Installation. Comply with provisions of federal, state, and local regulatory requirements applicable to this generator status regarding storage, handling, and disposal of construction derived wastes and training of employees.

1.5.3. Tests and procedures assessing whether construction operations comply with applicable Environmental Laws may be required. Analytical work must be performed by qualified laboratories; and where required by law, the laboratories must be certified.

1.5.4. LICENSES AND PERMITS: Obtain licenses and permits required for the construction of the project and in accordance with FAR 52.236-7 Permits and Responsibilities. Notify the Government of all general use permitted equipment the Contractor plans to use on site. This paragraph supplements the Contractor's responsibility under FAR 52.236-7 Permits and Responsibilities.

1.6. CONFORMANCE WITH THE ENVIRONMENTAL MANAGEMENT SYSTEM

1.6.1. Perform work under this contract consistent with the policy and objectives identified in the installation's Environmental Management System (EMS). Perform work in a manner that conforms to objectives and targets of the environmental programs and operational controls identified by the EMS. Support Government personnel when environmental compliance and EMS audits are conducted by escorting auditors at the Project site, answering questions, and providing proof of records being maintained. Provide monitoring and measurement information as necessary to address environmental performance relative to environmental, goals. In the event an EMS nonconformance or environmental noncompliance associated with the contracted services, tasks, or actions occurs, take corrective and preventative actions. In addition, employees must be aware of their roles and responsibilities under the installation EMS and of how these EMS roles and responsibilities affect work performed under the contract.

1.6.2. Coordinate with the Installation Environmental Management Office to identify training needs associated with environmental aspects and the EMS and arrange training or take other action to meet these needs. Provide training documentation to the Contracting Officer. Make EMS Awareness training completion certificates available to Government auditors during EMS audits and include the certificates in

the Employee Training Records. See paragraph EMPLOYEE TRAINING RECORDS. The Installation Environmental Management Office will retain copies of associated environmental compliance records.

1.7. PRECONSTRUCTION SURVEY AND PROTECTION OF FEATURES: This paragraph supplements the Contract Clause PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS. Prior to start of any onsite construction activities, perform a Preconstruction Survey of the project site with the Contracting Officer, and take photographs showing existing environmental conditions in and adjacent to the site. Submit a report for the record. Include in the report a plan describing the features requiring protection under the provisions of the Contract Clauses, which are not specifically identified on the drawings as environmental features requiring protection along with the condition of trees, shrubs and grassed areas immediately adjacent to the site of work and adjacent to the Contractor's assigned storage area and access route(s), as applicable. The Contractor and the Contracting Officer will sign this survey report upon mutual agreement regarding its accuracy and completeness. Protect those environmental features included in the survey report and any indicated on the drawings, regardless of interference that their preservation may cause to the work under the Contract.

1.8. REGULATORY NOTIFICATIONS: Provide regulatory notification requirements in accordance with federal, state and local regulations. In cases where the Government will also provide public notification (such as stormwater permitting), coordinate with the Contracting Officer. Submit copies of regulatory notifications to the Contracting Officer at the Preconstruction Meeting. Typically, regulatory notifications must be provided for the following (this listing is not all- inclusive): demolition, renovation, NPDES defined site work, construction, removal or use of a permitted air emissions source, and remediation of controlled substances (asbestos, hazardous waste, lead paint).

1.9. STORMWATER NOTICE OF INTENT FOR CONSTRUCTION ACTIVITIES: Submit the approved NOI and appropriate permit fees to the Ohio EPA for permit issuance. Provide a copy of the General Construction Permit to the Contracting Officer prior to commencement of work. No land disturbing activities may commence without permit coverage.

1.9.1. STORMWATER POLLUTION PREVENTION PLAN (SWPPP): Submit a project-specific SWPPP to the Contracting Officer for approval at the Preconstruction Meeting and prior to the commencement of work. The SWPPP must meet the requirements of

40 CFR 122.26 and the EPA General Permit for stormwater discharges from construction sites. Prepare the SWPPP in accordance with EPA requirements. Use the EPA guide located at http://water.epa.gov/polwaste/npdes/stormwater/Stormwater-Pollution- Prevention- Plans-for-Construction-Activities.cfm to prepare the SWPPP. Select applicable Best Management Practices (BMPs) from EPA Fact Sheets located at http://water.epa.gov/polwaste/npdes/swbmp/Construction-Site-StormWater- Run-Off- Control.cfm. Maintain an approved copy of the SWPPP at the onsite construction office, and continually update as regulations require, reflecting current site conditions.

1.10. SOLID WASTE MANAGEMENT PERMIT: Provide the Contracting Officer with written notification of the quantity of anticipated or estimated solid waste or debris generated by construction. Include in the report the locations where various types of waste will be disposed or recycled. Include letters of acceptance from the receiving location or as applicable; submit one copy of the receiving location state and local Solid Waste Management Permit or license showing such agency's approval of the disposal plan at the Preconstruction Meeting and before transporting wastes off Government property.

1.11. ENVIRONMENTAL POINT OF CONTACT (POC): Appoint in writing an Environmental POC for the project site and provide documentation at the Preconstruction Meeting. The Environmental POC is directly responsible for ensuring contractor compliance with federal, state, local, and installation requirements. The Environmental POC must ensure compliance with Hazardous Waste Program requirements (including hazardous waste handling, storage, manifesting, and disposal); implement the EPP; ensure environmental permits are obtained, maintained, and closed out; ensure compliance with Stormwater Program requirements; ensure compliance with Hazardous Materials (storage, handling, and reporting) requirements; and coordinate any remediation of regulated substances (lead, asbestos, PCBs). Include in this letter the Environmental POC’s authority to direct the removal and replacement of non-conforming work. This can be a collateral position; however, the person in this position must be trained to adequately accomplish the following duties: ensure waste segregation and storage compatibility requirements are met; inspect and manage Satellite Accumulation areas; ensure only authorized personnel add wastes to containers; ensure Contractor personnel are trained in 40 CFR requirements in accordance with their position requirements; coordinate removal of waste containers; and maintain all environmental records and required documentation, including environmental permits compliance and close-out.

1.12. QUALIFICATIONS: Submit Environmental POC and Erosion and Sediment Control Inspector Qualifications as defined by EPA to the Contracting Officer at the Preconstruction Meeting. Maintain any training records, certificates and qualifications on site.

1.13. ENVIRONMENTAL PROTECTION PLAN: The purpose of the EPP is to present an overview of known or potential environmental issues and preventive measures and Best management Practices (BMPs) to be implemented during construction. Incorporate construction related objectives and targets from the installation's EMS into the EPP. Include in the EPP measures for protecting natural and cultural resources, required reports, and other measures to be taken for environmental compliance. Meet with the Contracting Officer Representative and the Environmental management Office to discuss the EPP and develop a mutual understanding relative to the details for environmental compliance and conformance. Submit the EPP at the Preconstruction meeting. Revise the EPP throughout the project to include any reporting requirements, changes in site conditions, or contract modifications which change the project scope of work in a way that could have an environmental impact. No requirement in this section will relieve the Contractor of any applicable federal, state, and local environmental protection laws and regulations. During Construction, identify, implement, and submit for approval any additional requirements to be included in the EPP. Maintain the current version onsite. Send all updates to the Contracting Officer for the Installation Environmental Management Office.

1.13.1. The EPP includes, but is not limited to, the following elements:

1.13.1.1. GENERAL OVERVIEW AND PURPOSE

1.13.1.1.1. DESCRIPTIONS: A brief description of each specific plan required by environmental permit or elsewhere in this Contract such as stormwater pollution prevention plan, spill control plan, solid waste management plan, wastewater management plan, etc.

1.13.1.1.2. DUTIES: The duties and level of authority assigned to the person(s) on the job site who oversee environmental compliance, such as who is responsible for adherence to the EPP, who is responsible for spill cleanup and training personnel on spill response procedures, who is responsible for manifesting hazardous waste to be removed from the site (if applicable), and who is responsible for training the Contractor's environmental protection personnel.

1.13.1.1.3. PROCEDURES: A copy of any standard or project-specific operating procedures that will be used to effectively manage and protect the environment on the project site. Include the following:

1.13.1.1.3.1. Submit truck and material haul routes along with a Dirt and Dust Control Plan for controlling dirt, debris, and dust on Installation roadways. As a minimum, identify in the plan the subcontractor and equipment for cleaning along the haul route and measures to reduce dirt, dust, and debris from roadways

1.13.1.1.4. COMMUNICATIONS: Communication and training procedures used to convey environmental management requirements to Contractor employees and subcontractors.

1.13.1.1.5. CONTACT INFORMATION: Emergency contact information contact information (office phone number, cell phone number, and e-mail address).

1.13.1.2. GENERAL SITE INFORMATION

1.13.1.2.1. DRAWINGS: Drawings showing locations of proposed temporary excavations or embankments for haul roads, stream crossings, jurisdictional wetlands, material storage areas, structures, sanitary facilities, storm drains and conveyances, and stockpiles of excess soil.

1.13.1.2.2. WORK AREA: Work area plan showing the proposed activity in each portion of the area and identify the areas of limited use or nonuse. Include measures for marking the limits of use areas, including methods for protection of features to be preserved within authorized work areas and methods to control runoff and to contain materials on site, and a traffic control plan.

1.13.1.3. REGULATORY NOTIFICATION AND PERMITS: List what notifications and permit applications must be made. Demonstrate the permits have been obtained. The EPP will not be approved until the permits have been obtained.

1.13.1.4. PROTECTION OF HISTORICAL AND ARCHAEOLOGICAL RESOURCES

1.13.1.4.1. Objectives

1.13.1.4.2. Methods

1.13.1.5. PROTECTION OF THE ENVIRONMENT FROM WASTE DERIVED FROM CONTRACTOR OPERATIONS: This item consists of the management procedures for hazardous and non-hazardous solid waste to be generated. The elements of those procedures will coincide with the Installation Hazardous Waste Management Plan. The Contracting Officer or Contracting Officer Representative will provide a copy of the Installation Hazardous Waste Management Plan. As a minimum, include the following:

1.13.1.5.1. List of the types of non-hazardous solid wastes expected to be generated

1.13.1.5.2. Plans for the disposal of non-hazardous solid wastes and procedures for reduction of wastes, separation, recycling, and recordkeeping of disposal.

1.13.1.5.3. List of the types of hazardous wastes expected to be generated.

1.13.1.5.4. Procedures to ensure a written waste determination is made for appropriate wastes that are to be generated.

1.13.1.5.5. Sampling/analysis plan, including laboratory method(s) that will be used for waste determinations and copies of relevant laboratory certifications.

1.13.1.5.6. Methods and proposed locations for hazardous waste accumulation/storage (that is, in tanks or containers).

1.13.1.5.7. Management procedures for storage, labeling, transportation, and disposal of waste (treatment of waste is not allowed).

1.13.1.5.8. Management procedures and regulatory documentation ensuring disposal of hazardous waste complies with Land Disposal Restrictions (40 CFR 268).

1.13.1.5.9. Management procedures for recyclable hazardous materials such as lead-acid batteries, used oil, and similar.

1.13.1.5.10. Used oil management procedures in accordance with 40 CFR 279; Hazardous waste minimization procedures.

1.13.1.5.11. Procedures to be employed to ensure required employee training records are maintained.

1.13.1.6. MANAGEMENT OF NATURAL RESOURCES

1.13.1.6.1. Land resources

1.13.1.6.2. Tree protection

1.13.1.6.3. Replacement of damaged landscape features

1.13.1.6.4. Temporary construction

1.13.1.6.5. Stream crossings

1.13.1.6.6. Fish and wildlife resources

1.13.1.6.7. Wetland areas

1.13.1.7. STORMWATER MANAGEMENT AND CONTROL: A completed SWPPP satisfies this requirement.

1.13.1.8. PREVENTION OF RELEASES TO THE ENVIRONMENT: Procedures to prevent releases to the environment and notifications in the event of a release to the environment.

1.14. HAZARDOUS MATERIALS DOCUMENTATION:

1.14.1. CONTRACTOR HAZARDOUS MATERIAL INVENTORY: Submit the Government provided Contractor Hazardous Material Inventory, which provides information required by EPCRA Sections 312 and 313, to the Contracting Officer at the start and at the end of construction (30 days from final acceptance) and update no later than January 31 of each calendar year during the life of the contract. At the end of the project, provide the Contracting Officer with the maximum quantity of each material that was present at the site at any one time, the dates the material was present, the amount of each material that was used during the project, and how the material was used.

1.14.2. SAFETY DATA SHEETS: Submit the correct and current SDS each hazardous material to the Contracting Officer prior to bringing the material on the installation (See Paragraph 1.4.1). Typical materials requiring SDS and quantity reporting include, but are not limited to, oil and latex based painting and caulking products, solvents, adhesives, aerosol, and petroleum products. Keep copies of the SDSs onsite.

1.15. ENVIRONMENTAL BRIEF: Attend an environmental brief to be

included in the preconstruction meeting. Discuss the results of the Preconstruction Survey at this time. Provide the preconstruction submittals detailed in Paragraph 1.4.1. Prior to initiating any work on site, meet with the Contracting Officer or Contracting Officer Representative and installation Environmental Management Office to discuss the proposed Environmental Protection Plan (EPP). Develop a mutual understanding relative to the details of environmental protection, including measures for protecting natural and cultural resources, required reports, required permits, permit requirements (such as mitigation measures), and other measures to be taken.

1.15.1. The Environmental Management Office will provide information on local requirements and procedures and training materials for compliance with the installation EMS System.

1.15.2. Prior to commencing any work under the contract the contractor shall provide all submittals listed in Paragraph 1.4.1.

1.16. EMPLOYEE TRAINING RECORDS: Prepare and maintain Employee Training Records throughout the term of the contract meeting applicable 40 CFR requirements. Submit these Assembled Employee Training Records to the Contracting Officer at the conclusion of the project, unless otherwise directed.

1.16.1. Train personnel to meet Ohio EPA requirements. Conduct environmental protection/pollution control meetings for personnel prior to commencing construction activities. Conduct additional meetings for new personnel and when site conditions change. Include in the training and meeting agenda:

1.16.1.1. Methods of detecting and avoiding pollution; familiarization with statutory and contractual pollution standards.

1.16.1.2. Installation and care of devices vegetative covers, and instruments required for monitoring purposes to ensure adequate and continuous environmental protection/pollution control.

1.16.1.3. Anticipated hazardous or toxic chemicals or wastes, and other regulated contaminants; recognition and protection of archaeological sites, artifacts, waters of the United States, and endangered species and their habitat that are known to be in the area.

1.17. NON-COMPLIANCE NOTIFICATIONS: The Contracting Officer will notify the Contractor in writing of any observed noncompliance with federal, state or local environmental laws or regulations, permits, and other elements of the Contractor's EPP. After receipt of such notice, inform the Contracting Officer of the proposed corrective action and take such action when approved by the Contracting Officer. The Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No time extensions will be granted or equitable adjustments allowed for any such suspensions. This is in addition to any other actions the Contracting Officer may take under the contract, or in accordance with the Federal Acquisition Regulation or Federal Law.

PART 2. PART 2 PRODUCTS (NOT USED)

PART 3. PART 3 EXECUTION

3.1. AIR QUALITY COMPLIANCE:

3.1.1. EQUIPMENT USAGE: Equipment operation, activities, or processes will be in accordance with state air emission and performance laws and standards.

3.1.2. EPA CERTIFICATION REQUIREMENTS: Heating and air conditioning technicians must be certified through an EPA-approved program. Maintain copies of certifications at the employees' places of business; technicians must carry certification wallet cards, as provided by environmental law.

3.1.3. STATIONARY INTERNAL COMBUSTION ENGINES: Identify portable and stationary internal combustion engines that will be supplied, used or serviced. Comply with 40 CFR 60 Subpart IIII, 40 CFR 60 Subpart JJJJ, 40 CFR 63 Subpart ZZZZ, and local regulations as applicable. At minimum, include the make, model, serial number, manufacture date, size (engine brake horsepower), and EPA emission certification status of each engine. Maintain applicable records.

3.1.4. REFRIGERANTS: Identify management practices to ensure that heating, ventilation, and air conditioning (HVAC) work involving refrigerants complies with 40 CFR 82 requirements. Use certified equipment and log work that requires the addition or removal of refrigerant. Any refrigerant reclaimed is the property of the Government, coordinate with the Installation Environmental Management Office to determine the appropriate turn in location. Ensure data plates on all HVAC equipment are correctly and completely filled out. Provide the following information as a submittal to the Contracting

Officer for the Installation Environmental Management Office's records:

3.1.4.1. Manufacturer Name

3.1.4.2. Model Number

3.1.4.3. Serial Number

3.1.4.4. Type of Refrigerant

3.1.4.5. Type of Equipment (I.E. Air Conditioner, Chiller, Air System, Water Cooler, Etc)

3.1.4.6. Equipment Category (I.E. Commercial or Comfort cooling)

3.1.4.7. Total System Charge in Pounds and Ounces

3.1.4.8. Number of Circuits and the amount of refrigerant (in lbs.) in each circuit

3.1.4.9. A photo of the completed data plates for all installed equipment

3.1.5. RELEASE OF REFRIGERANTS: Accidental venting of a refrigerant is a release and must be reported immediately to the Contracting Officer Representative.

3.1.6. FUEL FIRED BOILERS AND FURNACES: Ensure data plates on all HVAC equipment are correctly and completely filled out. Provide product data and details for new, replacement, or relocated fuel fired boilers, heaters, or furnaces to the Contracting Officer for the Installation Environmental Management Office's records. Data to be reported include:

3.1.6.1. Manufacturer Name

3.1.6.2. Model Number

3.1.6.3. Serial Number

3.1.6.4. Type of Equipment (Water Heater, Building Heat, Process)

3.1.6.5. Fuel Type (oil, natural gas, etc.)

3.1.6.6. Size (MMBTU heat input).

3.1.6.7. A photo of the completed data plates for all

installed equipment

3.1.7. DUST CONTROL: Keep dust down at all times, including during nonworking periods. Sprinkle or treat, with dust suppressants: the soil at the site, haul roads, and other areas disturbed by operations. Dry power brooming will not be permitted. Instead, use vacuuming, wet mopping, wet sweeping, or wet power brooming. Air blowing will be permitted only for cleaning nonparticulate debris such as steel reinforcing bars. Only wet cutting or dustless masonry cutting equipment will be permitted for cutting concrete blocks, concrete, and bituminous concrete.

3.1.8. COMPLIANT MATERIALS: All hazardous materials proposed for use on site must be compliant with all Clean Air Act regulations for emissions including solvent and volatile organic compound contents, and applicable National Emission Standards for Hazardous Air Pollutants requirements. The Government may alter or limit use of specific materials as needed to meet installation permit requirements for emissions.

3.1.9. BURNING: Burning is prohibited on the Installation.

3.2. CULTURAL RESOURCES PROTECTION:

3.2.1. ARCHAEOLOGICAL RESOURCES: If, during excavation or other construction activities, any previously unidentified or unanticipated historical, archaeological, and cultural resources are discovered or found, activities that may damage or alter such resources will be suspended and the Contracting Officer or Contracting Officer Representative shall be immediately notified so the appropriate authorities may be notified and a determination made as to their significance and what, if any, special disposition of the finds should be made. Resources covered by this paragraph include but are not limited to: any human skeletal remains or burials; artifacts; shell, midden, bone, charcoal, or other deposits; rock or coral alignments, pavings, wall, or other constructed features; and any indication of agricultural or other human activities. Secure the area and prevent employees or other persons from trespassing on, removing, or otherwise disturbing such resources. The Government retains ownership and control over archaeological resources.

3.3. HAZARDOUS MATERIALS MANAGEMENT:

3.3.1. Include hazardous material control procedures in the Safety Plan, in accordance with Section 01 35 26 GOVERNMENTAL

SAFETY REQUIREMENTS. Address procedures and proper handling of hazardous materials, including the appropriate transportation requirements.

3.3.2. Do not bring hazardous material onto Government property that does not directly relate to requirements for the performance of this contract.

3.3.3. Use hazardous materials in a manner that minimizes the amount of hazardous waste generated. Certify that hazardous materials removed from the site are hazardous materials and do not meet the definition of hazardous waste, in accordance with 40 CFR 261.

3.3.4. The Contracting Officer may request documentation for any spills or releases, environmental reports, or off-site transfers.

3.4. HAZARDOUS WASTE MANAGEMENT:

3.4.1. Identify construction activities that will generate hazardous waste or debris. Provide a documented waste determination for resultant waste streams. Identify, label, handle, store, and dispose of hazardous waste or debris in accordance with federal, state, and local regulations, including 40 CFR 261, 40 CFR 262, 40 CFR 263, 40 CFR 264, 40 CFR 265, 40 CFR 266, and 40 CFR 268.

3.4.2. Provide the Contracting Officer or Contracting Officer Representative with a copy of a waste determination report for any solid waste streams having any potential to be hazardous waste or contain any chemical constituents listed in 40 CFR 372-SUBPART D. As a minimum, provide a waste determination report for the following waste (this listing is not inclusive): oil- and latex -based painting and caulking products, solvents, adhesives, aerosols, petroleum products, and containers of the original materials.

3.4.2.1. All potentially hazardous solid waste streams that are not subject to a specific exclusion or exemption from the hazardous waste regulations (e.g., scrap metal, domestic sewage) or subject to special rules, (lead-acid batteries and precious metals) must be characterized in accordance with the requirements of 40 CFR 261 or corresponding applicable state or local regulations. Consult with the Installation Hazardous Waste Program Manager for guidance on specific requirements. Attach support documentation to the waste determination report.

3.4.2.1.1. Accomplish waste determination based on

user knowledge of the processes and materials used, and analytical data when necessary.

3.4.2.1.1.1. SAMPLING AND ANALYSIS OF WASTE: Sample waste in accordance with EPA SW-846. Obtain a representative sample of the material generated for each job done to provide waste stream determination.

3.4.2.1.1.2. Clearly mark each sampled drum or container with the Contractor's identification number, and cross reference to the chemical analysis performed. For laboratory analysis, Follow the analytical procedure and methods in accordance with 40 CFR 261. Identify hazardous waste by analyzing for the following characteristics: ignitability, corrosivity, reactivity, or toxicity based on TCLP results. Provide analytical results and reports performed to the Contracting Officer or Contracting Officer Representative.

3.4.3. Manage hazardous waste in accordance with the approved Hazardous Waste Management Section of the EPP. Store hazardous wastes in approved containers in accordance with 49 CFR 173 and 49 CFR 178. Hazardous waste generated within the confines of Government facilities is identified as being generated by the Government.

3.4.4. WASTE STORAGE/SATELLITE ACCUMULATION AREAS: Accumulate hazardous waste at satellite accumulation points and in compliance with 40 CFR 262.34 and applicable state or local regulations. Individual waste streams will be limited to 55 gallons of accumulation (or 1 quart for acutely hazardous wastes). Barricade the designated area where waste is being stored and post a sign identifying as follows: "DANGER - UNAUTHORIZED PERSONNEL KEEP OUT"

3.4.5. HAZARDOUS WASTE DISPOSAL: Provide service necessary for the disposal of hazardous waste in accordance with 40 CFR 260, local, and state, laws and regulations, and the terms and conditions of the Contract. These services include necessary personnel, labor, transportation, packaging, detailed analysis (if required for disposal or transportation, include manifesting or complete waste profile sheets, equipment, and compile documentation).

3.4.5.1. PACKAGING: Packaging must be compatible with waste contents and drums must meet DOT requirements for transportation of materials in accordance with 49 CFR 173. Contact the Installation Environmental Management Office for guidance.

3.4.5.2. LABELING: Determine the Department of Transportation's (DOT's) proper shipping names for waste (each container requiring disposal) and demonstrate to the Contracting Officer how this determination is developed and supported by the sampling and analysis requirements contained herein. Label all containers of hazardous waste with the words "Hazardous Waste" or other words to describe the contents of the container in accordance with 40 CFR 262.31 and applicable state or local regulations.

3.4.5.3. DISPOSAL DOCUMENTATION FOR HAZARDOUS AND REGULATED WASTE: Contact the Contracting Officer or Contracting Officer Representative for the facility RCRA identification number that is to be used on each manifest. Submit a copy of the applicable EPA and or state permit(s), manifest(s), or license(s) for transportation, treatment, storage, and disposal of hazardous and regulated waste by permitted facilities. Provide a hazardous waste manifest to the Installation Environmental Management Office for review, approval, and signature prior to shipping waste off Government property. To obtain specific disposal instructions, coordinate with the Installation Environmental Management Office.

3.4.6. Do not bring hazardous waste onto Government property. Do not dispose of hazardous waste on Government property. Do not discharge any waste to a sanitary sewer, storm drain, or to surface waters or conduct waste treatment or disposal on Government property.

3.4.7. UNIVERSAL WASTE MANAGEMENT: Manage the following categories of universal waste in accordance with federal, state, and local requirements and installation instructions. Provide copies of manifest documents for the removal of universal waste to the Contracting Officer.

3.4.7.1. Batteries as described in 40 CFR 273.2.

3.4.7.2. Lamps as described in 40 CFR 273.5.

3.4.7.3. Mercury-containing equipment as described in 40 CFR 273.4.

3.4.7.3.1. Mercury is prohibited in the construction of this facility, unless specified otherwise, and with the exception of mercury vapor lamps and fluorescent lamps. Dumping of mercury-containing materials and devices such as mercury vapor lamps, fluorescent lamps, and mercury switches, in rubbish containers is prohibited.

Remove without breaking, pack to prevent breakage, and transport out of the activity in an unbroken condition for disposal as directed.

3.4.8. ELECTRONICS END-OF-LIFE MANAGEMENT Recycle or dispose of electronics waste, including, but not limited to, used electronic devices such computers, monitors, hard-copy devices, televisions, mobile devices, in accordance with 40 CFR 260-262, state, and local requirements, and installation instructions.

3.4.9. MILITARY MUNITIONS: In the event military munitions, as defined in 40 CFR 260, are discovered or uncovered, immediately stop work in that area and immediately inform the Installation Fire Department.

3.4.10. INADVERTENT DISCOVERY OF CONTAMINATED SOIL OR HAZARDOUS WASTES: If contaminated soil, or suspected hazardous waste is found during construction that was not identified in the Contract documents, immediately notify the Contracting Officer or Contracting Officer Representative. Do not disturb this material until authorized by the Contracting Officer.

3.5. NATURAL RESOURCES PROTECTION:

3.5.1. Minimize interference with, disturbance to, and damage to fish, wildlife, and plants, including their habitats. Prior to the commencement of activities, consult with the Installation Environmental Management Office, regarding rare species or sensitive habitats that need to be protected. The protection of rare, threatened, and endangered animal and plant species identified, including their habitats, is the Contractor's responsibility.

3.5.2. Preserve the natural resources within the project boundaries and outside the limits of permanent work. Restore to an equivalent or improved condition upon completion of work that is consistent with the requirements of the Installation Environmental Management Office or as otherwise specified.

3.5.3. Confine construction activities to within the limits of the work indicated or specified. Mark the areas that need not be disturbed under this Contract prior to commencing construction activities. Mark or fence isolated areas within the general work area that are not to be disturbed. Protect monuments and markers before construction operations commence.

3.5.4. Personnel must be knowledgeable of the purpose for marking and protecting particular objects.

3.5.5. Do not alter water flows or otherwise significantly disturb the native habitat adjacent to the project and critical to the survival of fish and wildlife, except as specified and permitted.

3.5.6. Except in areas to be cleared, do not remove, cut, deface, injure, or destroy trees or shrubs without the Contracting Officer's permission. Do not fasten or attach ropes, cables, or guys to existing nearby trees for anchorages unless authorized by the Contracting Officer. Where such use of attached ropes, cables, or guys is authorized, the Contractor is responsible for any resultant damage.

3.5.6.1. Tree removal is allowed only from 1 November to 31 March. Notify Contracting Officer of intent to remove trees. Only remove trees when permission is granted by the Contracting Officer.

3.5.7. Protect existing trees that are to remain to ensure they are not injured, bruised, defaced, or otherwise damaged by construction operations. Remove displaced rocks from uncleared areas. Coordinate with the Contracting Officer or Contracting Officer Representative and the Installation Environmental Management Office to determine appropriate action for trees and other landscape features scarred or damaged by equipment operations.

3.5.8. Stream crossings must allow movement of materials or equipment without violating water pollution control standards of the federal, state, and local governments. Construction of stream crossing structures must be in compliance with any required permits including, but not limited to, Clean Water Act Section 404, and Section 401 Water Quality. The Contracting Officer's approval and appropriate permits are required before any equipment will be permitted to ford live streams. In areas where frequent crossings are required, install temporary culverts or bridges. Obtain Contracting Officer's approval prior to installation. Remove temporary culverts or bridges upon completion of work and repair the area to its original condition unless otherwise required by the Contracting Officer.

3.5.9. PREVIOUSLY USED EQUIPMENT: Clean previously used construction equipment prior to bringing it onto the project site. Equipment must be free from soil residuals, egg deposits from plant pests, noxious weeds, and plant seeds.

Consult with the U.S. Department of Agriculture jurisdictional office for additional cleaning requirements.

3.6. NOISE:

3.6.1. Maximize use of low-noise emission products, as certified by the EPA. Blasting or use of explosives are not permitted. Keep construction activities under surveillance and control to minimize environmental damage by noise. Comply with the provisions of the State of Ohio.

3.7. PESTICIDES:

3.7.1. Contractor personnel are not authorized to apply pesticides on the installation. Should pesticide use be necessary, coordinate with the Contracting Officer or Contracting Officer Representative.

3.8. SOLID WASTE MANAGEMENT:

3.8.1. WASTE MINIMIZATION: Minimize the use of hazardous materials and the generation of waste. Include procedures for pollution prevention/ hazardous waste minimization in the Hazardous Waste Management Section of the EPP. Obtain a copy of the installation's Integrated Solid Waste Management Plan for reference material when preparing this part of the EPP.

3.8.1.1. SALVAGE, REUSE AND RECYCLE: Identify anticipated materials and waste for salvage, reuse, and recycling. Describe actions to promote material reuse, or recycling.

3.8.1.1.1. QUALIFIED RECYCLING PROGRAM (QRP): In accordance with Air Force Manual 32-7002: "Environmental Compliance and Pollution Prevention", Paragraph 6.6.3.5, the Contractor shall participate in the installation's Qualified Recycling Program.

3.8.1.1.1.1. Segregate the following materials generated during construction or demolition: ferrous and non-ferrous scrap metal, and scrap copper including cable and wire. Place items in separate containers apart from normal construction and demolition debris. Label containers to prevent non-QRP materials from being disposed of in the containers. Ensure security of the containers to prevent theft. Arrange for transport, or deliver QRP materials to a licensed recycler.

3.8.1.1.1.2. Obtain weight tickets, sales price, and sale amount for Environmental Management Office records.

3.8.1.1.1.3. The following forms of payment from the recycler are acceptable: Bank Drafts, Cashier's Checks and Certified Checks. Payment should be to the order of:

U.S. Treasury
Attn: 179th Environmental
1947 Harrington Memorial Rd.
Mansfield, Ohio 44903

3.8.1.1.2. Include the name, physical address, and telephone number of the hauler, if transported by a franchised solid waste hauler. Include the destination and, unless exempted, provide a copy of the state or local permit (cover) or license for recycling.

3.8.1.1.3. On a monthly basis' provide copies of the recycling facility's weight tickets, receipts, bills of sale, and other sales documentation. In lieu of sales documentation, a statement indicating the disposal location for the recycled materials that is signed by an employee authorized to legally obligate or bind the firm may be submitted. The sales documentation must include the receiver's tax identification number and business, EPA or state registration number, along with the receiver's delivery and business addresses and telephone numbers. For each solid waste retained for the Contractor's own use, submit the information previously described in this paragraph on the SOLID WASTE DISPOSAL REPORT. Prices paid or received do not have to be reported to the Contracting Officer

3.8.2. WASTE DISPOSAL: Pick up solid wastes, and place in containers that are regularly emptied. Do not prepare or cook food on the project site. Prevent contamination of the site or other areas when handling and disposing of wastes. Employ segregation measures so no hazardous or toxic waste will become co-mingled with non-hazardous solid waste. Transport solid waste off Government property and dispose of it in compliance with 40 CFR 260, state, and local requirements for solid waste disposal. A Subtitle D RCRA permitted landfill is the minimum acceptable offsite solid waste disposal option. Verify that the selected transporters and disposal facilities have the necessary permits and licenses to operate.

3.8.2.1. Segregate and separate treated wood components disposed at a lined landfill approved to accept this waste in accordance with local and state regulations.

3.8.2.2. Solid waste disposal offsite must comply with

most stringent local, state, and federal requirements, including 40 CFR 241, 40 CFR 243, and 40 CFR 258.

3.8.2.3. SOLID WASTE DISPOSAL REPORT: Submit a monthly solid waste disposal report to the Contracting Officer or Contracting Officer Representative. For each waste, the report will state the classification (using the definitions provided in this section), amount, location, and name of the business receiving the solid waste. Provide copies of the waste handling facilities' weight tickets.

3.8.3. CONSTRUCTION AND DEMOLITION DEBRIS REPORTING FORM: Submit a monthly report to the Contracting Officer or Contracting Officer Representative detailing the amount and disposition of construction and demolition debris. A form for this report will be provided by the Government.

3.9. PETROLEUM, OIL, LUBRICANT (POL) STORAGE AND FUELING: POL products include flammable or combustible liquids, such as gasoline, diesel, lubricating oil, used engine oil, hydraulic oil, and mineral oil. Describe in the EPP how POL tanks and containers must be stored, managed, and inspected and what protections must be provided.

3.9.1. Store POL products, fuel equipment and motor vehicles in a manner that affords the maximum protection against spills into the environment. Manage and store POL products in accordance with 40 CFR 112, and other federal, state, regional, and local laws and regulations. Use secondary containments, dikes, curbs, and other barriers, to prevent POL products from spilling and entering the ground, storm or sewer drains, stormwater ditches or canals, or navigable waters of the United States.

3.9.2. USED OIL MANAGEMENT: Manage used oil generated on site in accordance with 40 CFR 279. Determine if any used oil generated while onsite exhibits a characteristic of hazardous waste. Used oil containing 1,000 parts per million of solvents is considered a hazardous waste and disposed of at the Contractor's expense. Used oil mixed with a hazardous waste is also considered a hazardous waste. Dispose in accordance with paragraph HAZARDOUS WASTE DISPOSAL.

3.9.3. OIL STORAGE INCLUDING FUEL TANKS: Provide secondary containment and overfill protection for oil storage tanks or utilize double-walled tanks with overfill protection. A berm used to provide secondary containment must be of sufficient size and strength to contain the contents of the tanks plus 5 inches freeboard for precipitation. Construct the berm to be

impervious to oil for 72 hours that no discharge will permeate, drain, infiltrate, or otherwise escape before cleanup occurs. Monitor and remove any rainwater that accumulates in open containment dikes or berms. Inspect the accumulated rainwater prior to draining from a containment dike to the environment, to determine there is no oil sheen present. Provide a spill response kit with materials needed to respond to any minor spill or leak form the container or during product transfer. For the purposes of this section, a minor spill is defined as a spill not exceeding 5 gallons of product.

3.9.4. Use drip pans during oil transfer operations; adequate absorbent material must be onsite to clean up any spills and prevent releases to the environment. Cover drip pans during inclement weather.

3.10. RELEASES/SPILLS OF OIL AND HAZARDOUS SUBSTANCES:

3.10.1. RESPONSE AND NOTIFICATIONS: Exercise due diligence to prevent, contain, and respond to spills of hazardous material, hazardous substances, hazardous waste, sewage, regulated gas, petroleum, lubrication oil, and other substances regulated in accordance with 40 CFR 300. Maintain spill cleanup equipment and materials at the work site. In the event of a spill, take prompt, effective action to stop, contain, curtail, or otherwise limit the amount, duration, and severity of the spill/release.

3.10.2. In the event of any releases of oil and hazardous substances, chemicals, or gases; immediately (within 15 minutes) notify the Installation Fire Department and the Contracting Officer or Contracting Officer Representative. Submit verbal and written notifications as required by 40 CFR 300.125 and 40 CFR 355, state, local regulations and instructions. Provide copies of the written notification and documentation that a verbal notification was made within 20 days.

3.10.3. Spill response must be in accordance with 40 CFR 300 and applicable state and local regulations. Contain and clean up these spills without cost to the Government. Clean up hazardous and non-hazardous waste spills. Reimburse the Government for costs incurred including sample analysis materials, clothing, equipment, and labor if the Government will initiate its own spill cleanup procedures, for Contractor- responsible spills, when: Spill cleanup procedures have not begun within one hour of spill discovery/occurrence; or, in the Government's judgment, spill cleanup is inadequate and the spill remains a threat to human

health or the environment.

3.11. WATER QUALITY COMPLIANCE:

3.11.1. STORM WATER:

3.11.1.1. Do not discharge storm water from construction sites to the sanitary sewer. If the water is noted or suspected of being contaminated, it cannot be released to the storm drain system.

3.11.1.2. Under the terms and conditions of the Construction General Permit: install, inspect, maintain BMPs, prepare storm water erosion and sediment control inspection reports, and submit SWPPP inspection reports. Maintain construction operations in compliance with the terms and conditions of the general permit. Comply with terms of the EPA general permit for storm water discharges from construction activities. Submit Inspection Reports to the Contracting Officer or Contracting Officer Representative in accordance with the Permit.

3.11.1.2.1. Provide erosion and sediment control measures in accordance with state and local laws and regulations. Preserve vegetation to the maximum extent practicable. Erosion control inspection reports may be compiled as part of a storm water pollution prevention plan inspection reports. Prevent erosion by mulching, Compost Blankets, Geotextiles, or temporary slope drains. Stabilize slopes by sodding, seeding, or combination of these methods necessary for effective erosion control. Use of hay bales is prohibited.

3.11.1.2.2. Implement sediment control practices to divert flows from exposed soils, temporarily store flows, or otherwise limit runoff and the discharge of pollutants from exposed areas of the site. Implement sediment control practices prior to soil disturbance and prior to creating areas with concentrated flow, during the construction process to minimize erosion and sediment laden runoff. Include the following devices: silt fence, temporary diversion dikes, and storm drain inlet protection.

3.11.1.2.3. Place field offices, staging areas, stockpile storage, and temporary buildings in areas designated on the drawings or as directed by the Contracting Officer. Move or relocate the Contractor facilities only when approved by the Government. Provide erosion and sediment controls for onsite borrow and spoil areas to

prevent sediment from entering nearby waters. Control temporary excavation and embankments for plant or work areas to protect adjacent areas.

3.11.1.3. STORM WATER NOTICE OF TERMINATION FOR CONSTRUCTION ACTIVITIES: submit the Notice of Termination to the appropriate state or federal agency once construction is complete and final stabilization has been achieved on all portions of the site for which the permittee is responsible. Prepare as-built topographic survey information required by the permitting agency for certification of the stormwater management system. Submit the completed Notice of Termination to the Contracting Officer.

3.11.2. SURFACE AND GROUND WATER:

3.11.2.1. Construction operations for dewatering, removal of cofferdams, tailrace excavation, and tunnel closure must be constantly controlled to maintain compliance with existing state water quality standards and designated uses of the surface water body. Comply with the State of Ohio water quality standards and anti-degradation provisions and the Clean Water Act Section 404.

3.11.2.2. Do not discharge excavation ground water to the sanitary sewer, storm drains, or to surface waters. Discharge of hazardous substances will not be permitted under any circumstances. Use sediment control BMPs to prevent construction site runoff from directly entering any storm drain or surface waters.

3.11.2.3. If the construction dewatering is noted or suspected of being contaminated, it cannot be released to the storm drain system. Discharge of hazardous substances will not be permitted under any circumstances.

3.11.2.4. Do not enter, disturb, destroy, or allow discharge of contaminants into waters of the United States.

3.11.3. WASTE WATER:

3.11.3.1. Do not allow waste water from construction activities, such as onsite material processing, concrete curing, foundation and concrete clean-up, water used in concrete trucks, and forms to enter water ways. Dispose of the construction- related waste water off-Government property in accordance with 40 CFR 403, state, regional, and local laws and regulations.

3.11.4. SURFACE DISCHARGE: For discharge of ground water, obtain a state or federal permit specific for pumping and discharging ground water prior to surface discharging. Surface discharge in accordance with federal, state, and local laws and regulations.

3.11.5. LAND APPLICATION: Water generated from the flushing of lines after disinfection or disinfection in conjunction with hydrostatic testing must be land-applied in accordance with federal, state, and local laws and regulations for land application or discharged into the sanitary sewer with prior approval and notification to the Wastewater Treatment Plant's Operator.

3.12. STORAGE CONTAINERS: Any containers with a capacity of 55 Gallons or more must be clearly and properly labelled with the container contents, any hazards associated with the product. and all labels, placards, and markings required by Federal and State regulations.

3.13. POST CONSTRUCTION CLEANUP: Clean up areas used for construction in accordance with Contract Clause: "Cleaning Up". Unless otherwise instructed in writing by the Contracting Officer, remove traces of temporary construction facilities such as haul roads, work area, structures, foundations of temporary structures, stockpiles of excess or waste materials, and other vestiges of construction prior to final acceptance of the work. Grade parking area and similar temporarily used areas to conform to surrounding contours. Seed or sod areas where vegetation has been removed, cut, or trampled.

3.14. ENVIRONMENTAL RECORDS: Maintain environmental records on-site and submit at the completion of the project. Make separate parts that correspond to each submittal listed under paragraph CLOSEOUT SUBMITTALS in this section.

END OF SECTION 01 57 19

SECTION 01 58 00

PROJECT IDENTIFICATION
08/19, CHG 5: 08/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. ARMY CORPS OF ENGINEERS (USACE)

EP 310-1-6a	(2006; 2019 Change 2) Project Operation -- Sign Standards Manual, VOL 1
EP 310-1-6b	(2006) Sign Standards Manual, VOL 2, Appendices

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Sign Legend Orders; G

1.3 PROJECT IDENTIFICATION SIGN

Prior to initiating any work on site, provide one project identification sign at the location designated. Construct the sign in accordance with project sign detail, which can be downloaded at: http://www.wbdg.org/ffc/dod/unified-facilities-guide-specifications-ufgs/forms-graphics-tables. Maintain sign throughout the life of the project. Upon completion of the project, remove the sign from the site.

1.3.1 Project Identification Signboard

On the project sign, list two points of contact by name and telephone number for Government representatives. Points of contact will be provided by the Contracting Officer.
Created in the design indicated, the 18 inch maximum width and height for Government logo, and printed on a 2 mil transparent film. The weather resistant, self adhering film is rated for a minimum of 2-year exterior vertical exposure and be mounted to sign with pressure sensitive, permanent acrylic adhesive. Shop cut sticker to square shape and provide pull-off backing sheet on adhesive side of sticker for shipping. 1.3.2 Project Signboard

Furnish the sign, maintain the sign during construction, and remove the sign from the job site upon completion of the project. Details of sign graphics and construction are indicated in Plates 6 and 7 of sketches

attached to this section.

Move the "PLANNED COMPLETION DATE" to the sign left edge and add to the sign right side "EMERGENCY RESPONSE (ERP) COORDINATES". These coordinates, that are used to locate base emergencies, will be provided by the ROICC.

1.3.3 Construction Project Signs

Furnish the construction project sign package, maintain the signs during construction, and remove the signs from the job site upon completion of the project. The construction project sign package consists of two signs: one for project identification and the other to show the on-the-job safety performance of the contractor. Ensure that the package conforms to the requirements of EP 310-1-6a and EP 310-1-6b, specifically Section 16. Submit the sign legend orders as described in Section 16 of EP 310-1-6a before erecting the signs.

Furnish project sign in accordance with ECB 2020-1 Attachment A Example Graphic of Signage with Dimensions for MILCON Project.

Utilize the Example Graphic of Signage with Dimensions for MILCON Project and follow USACE policy provided in Engineering Pamphlet (EP) 310-1-6a, Sign Standards Manual, VOL 1 for guidelines on fabricating, locating, and mounting construction project signs (https://www.publications.usace.army.mil/Portals/76/Users/182/86/2486/EP_310-1-6a%20change%202.pdf).

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL

PART 1. GENERAL

1.1. RELATED DOCUMENTS

1.1.1. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.1.2. Section 01 57 19 of this Specification: In case of conflicts between the requirements of Section 01 57 19 and this Section, the more restrictive requirements shall govern.

1.2. REFERENCES

1.2.1. The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

1.2.1.1. U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

1.2.1.1.1. EPA SW-846 (Third Edition; Update IV) Test Methods for Evaluating Solid Waste: Physical/Chemical Methods

1.2.1.2. U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

1.2.1.2.1. 40 CFR 241 Guidelines for Disposal of Solid Waste

1.2.1.2.2. 40 CFR 243 Guidelines for the Storage and Collection of Residential, Commercial, and Institutional Solid Waste

1.2.1.2.3. 40 CFR 258 Subtitle D Landfill Requirements

1.2.1.2.4. 40 CFR 273 Standards for Universal Waste Management

1.2.1.2.5. 40 CFR 273.2 Standards for Universal Waste Management - Batteries

1.2.1.2.6. 40 CFR 273.3 Standards for Universal Waste Management - Pesticides

1.2.1.2.7. 40 CFR 273.4 Standards for Universal Waste Management - Mercury Containing Equipment

1.2.1.2.8. 49 CFR 173 Shippers - General Requirements for Shipments and Packagings

1.2.1.2.9. 49 CFR 178 Specifications for Packagings

1.2.1.3. UNITED STATES AIR FORCE

1.2.1.3.1. AFMAN 32-7002 Environmental Compliance and Pollution Prevention

1.3. DEFINITIONS

1.3.1. Co-mingle -The practice of placing unrelated materials together in a single container, usually for benefits of convenience and speed.

1.3.2. Construction Waste - Waste generated by construction activities, such as scrap materials, damaged or spoiled materials, temporary and expendable construction materials, and other waste generated by the workforce during construction activities.

1.3.3. Demolition Debris/Waste - Waste generated from demolition activities, including minor incidental demolition waste materials generated as a result of Intentional dismantling of all or portions of a building, to include clearing of building contents that have been destroyed or damaged.

1.3.4. Diversion - The practice of diverting waste from disposal in a landfill, by means of eliminating or minimizing waste, or recycling/reuse of materials.

1.3.5. Final Construction Waste Diversion Report - A written assertion by a material recovery facility operator identifying constituent materials diverted from disposal, usually including summary tabulations of materials, weight in short-ton.

1.3.6. Landfill - Depositing waste in a solid waste disposal facility, usually a managed landfill, regulated in the US under the Resource Conservation and Recovery Act (RCRA).

1.3.7. Recycling - The series of activities, including collection, separation, and processing, by which products or other materials are diverted from the solid waste stream for use in the form of raw materials in the manufacture of new

products sold or distributed in commerce, or the reuse of such materials as substitutes for goods made of virgin materials, other than fuel.

1.3.8. Reuse - The use of a product or materials again for the same purpose, in its original form or with little enhancement or change.

1.3.9. Salvage - Usable, salable items derived from buildings undergoing demolition or deconstruction, parts from vehicles, machinery, other equipment, or other components.

1.3.10. Source Separation - The practice of administering and implementing a management strategy to identify and segregate unrelated waste at the first opportunity.

1.4. SUBMITTALS: Government approval is required for submittals with a **(G)** designation. Submittals **not marked** are for Contractor quality control and for recordkeeping in the Environmental Management Office (CEV). Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

1.4.1. PRECONSTRUCTION SUBMITTALS

1.4.1.1. Construction Waste Management Plan In accordance with the Environmental Protection Plan. Refer to Section 01 57 19, (G)

1.4.2. PERIODIC SUMBITTALS: Submitted during construction at frequency specified

1.4.2.1. Construction and Demolition Debris Reporting Form, Quarterly

1.5. CONSTRUCTION WASTE MANAGEMENT: Implement a construction waste management program for the project. Take a pro-active, responsible role in the management of construction waste, recycling process, disposal of demolition debris/waste, and require all subcontractors, vendors, and suppliers to participate in the construction waste management program. Establish a process for clear tracking, and documentation of construction waste and demolition debris/waste.

1.5.1. Construction waste and demolition debris/waste materials include un-used construction materials not incorporated in the final work, as well as demolition debris/waste materials from demolition activities or deconstruction activities. In the management of waste, consider the availability of viable markets, the condition of

materials, the ability to provide material in suitable condition and in a quantity acceptable to available markets, and time constraints imposed by internal project completion mandates.

1.5.2. Develop and document how the construction waste management program will be implemented in a Construction Waste Management Plan as part of the Environmental Protection Plan (see SECTION 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS). The Construction Waste Management Plan will be approved by the Contracting Officer in accordance with Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS. include the following in the plan:

1.5.3. Identify solid waste diversion goals for the project. At least 60% by weight of the project construction waste and demolition debris/waste shall be diverted from landfills.

1.5.4. Identify the names of individuals responsible for waste management and waste management tracking, along with roles and responsibilities on the project.

1.5.5. Delineate waste streams and characterization, including estimated material types and quantities of waste, in the plan. Manage all waste streams associated with the project. Typical waste streams are listed below. Include additional waste steams not listed:

1.5.5.1. Land Clearing Debris

1.5.5.2. Asphalt

1.5.5.3. Masonry and CMU Concrete

1.5.5.4. Metals (e.g., banding, stud trim, ductwork, piping, rebar, roofing, other trim, steel, iron, galvanized, stainless steel, aluminum, copper, zinc, bronze, etc.)

1.5.5.5. Wood (nails and staples allowed)

1.5.5.6. Glass

1.5.5.7. Paper

1.5.5.8. Plastics (PET, HDPE, PVC, LDPE, PP, PS, Other)

1.5.5.9. Gypsum

1.5.5.10. Non-hazardous paint and paint cans

1.5.5.11. Carpet

1.5.5.12. Ceiling Tiles

1.5.5.13. Insulation

1.5.5.14. Beverage Containers

1.5.6. List actions that will be taken to reduce solid waste generation, including coordination with subcontractors to ensure awareness and participation.

1.5.7. List each supplier who will deliver construction materials, in bulk, or package products in returnable containers or returnable packaging, or have take-back programs. List each program and the applicable material to actively monitor and track to assist in meeting waste diversion requirements on the project.

1.5.8. List of specific materials, by type and quantity that will be salvaged for resale, salvaged and reused on the current project, salvaged and stored for reuse on a future project, or recycled.

1.5.9. Identify the recycling facilities by name, address, and phone number and a description of the means of transportation of the recyclable materials. Ensure firms and facilities used for recycling, reuse, and disposal are permitted for the intended use to the extent required by federal, state, and local regulations. Facilities or subcontractors offering construction waste transport on-site or off-site must ensure that proper shipping orders, bill of lading, manifests, or other shipping documents containing waste diversion information meet requirements of 40 CFR 273 Universal Waste Management, 49 CFR 173 Shippers - General Requirements for Shipments and Packagings, and 49 CFR 178 Specifications for Packaging. Individuals signing manifests or other shipping documents should meet the minimum training requirements.

1.5.10. QUALIFIED RECYCLING PROGRAM (QRP): In accordance with Air Force Manual 32-7002: "Environmental Compliance and Pollution Prevention", Paragraph 6.6.3.5, the Contractor shall participate in the installation's Qualified Recycling Program.

1.5.10.1. Segregate the following materials generated during construction or demolition: ferrous and non-ferrous scrap metal, and scrap copper including cable and wire. Place items in separate containers apart from normal construction and demolition debris. Label containers to prevent non-QRP

materials from being disposed of in the containers. Ensure security of the containers to prevent theft. Arrange for transport, or deliver QRP materials to a licensed recycler.

1.5.10.2. Obtain weight tickets, sales price, and sale amount for Environmental Management Office records.

1.5.10.3. The following forms of payment from the recycler are acceptable: Bank Drafts, Cashier's Checks and Certified Checks. Payment should be to the order of:

U.S. Treasury
Attn: 179th Environmental
1947 Harrington Memorial Rd.
Mansfield, Ohio 44903

1.5.11. Identification of local and regional re-use programs, including non-profit organizations such as schools, local housing agencies, and organization that accept used materials such as material exchange networks and resale stores. Include the name, location, phone number for each re-use facility identified, and provide a copy of the permit or license for each facility.

1.5.12. Description of the specific approaches to be used in recycling/reuse of the various materials generated, including the areas on site and equipment to be used for processing, sorting, and temporary storage of materials. Provide information on the means by which any solid waste materials, whether for disposal or recycling will be protected from contamination and whether materials will be site-separated and self- hauled to designated centers, or whether mixed materials will be collected by a waste hauler and removed from the site

1.5.13. Identification of materials that cannot be recycled or reused with an explanation or justification, to be approved by the Contracting Officer.

1.5.14. Provide the name of the landfill to be used and identify any local jurisdiction requirements for waste management. Include those requirements, points of contact, etc.

1.5.15. Copy of training plan for subcontractors and other services to prevent contamination by co-mingling materials identified for diversion and waste materials.

1.5.16. Description of the regular meetings to be held to address waste management.

1.5.17. An approved construction waste management plan will not relieve the Contractor of responsibility for compliance with applicable environmental regulations or meeting project cumulative waste diversion requirement.

1.5.18. Ensure all subcontractors, and the Quality Control Manager, Environmental POC, and the Contracting Officer receive a copy of the approved Construction Waste Management Plan. The plan demonstrates how to meet the project waste diversion requirement.

1.6. MEETINGS: Conduct Construction Waste Management meetings. After award of the Contract and prior to commencement of work, schedule and conduct a meeting with the Contracting Officer or Contracting Officer Representative to discuss the proposed Construction Waste Management Plan (in conjunction with the Environmental Protection Plan) and to develop a mutual understanding relative to the management of the construction waste management program and how waste diversion requirements will be met. At a minimum, discuss and document waste management goals at the Preconstruction Meeting, Regular Quality Control meetings. And the Work Safety Meeting (if applicable).

1.7. OVERSIGHT: The Environmental POC, as specified in Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS, is responsible for overseeing and documenting results from executing the Construction Waste Management Plan for the project.

1.8. RECORDS (DOCUMENTATION): Maintain records to document the types and quantities of waste generated and diverted though re-use, recycling and/or sale to third parties; or through disposal to a landfill or incinerator facility. Report monthly utilizing the Construction Demolition and Debris Reporting Form provided by the Government (See Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS) Provide explanations for any materials not recycled, reused or sold. Collect and retain manifests, weight tickets, sales receipts, and invoices specifically identifying diverted project waste materials or disposed materials.

1.9. FINAL CONSTRUCTION WASTE DIVERSION REPORT: A Final Construction Waste Diversion Report is required at the end of the project. Provide Final Construction Waste Diversion Report 60 days prior to the Beneficial Occupancy Date (BOD). The final Construction Waste Diversion Report must be included in the Sustainability eNotebook in accordance with Section 01 33 29 SUSTAINABILITY REPORTING.

PART 2. PART 2 PRODUCTS (NOT USED)

PART 3. PART 3 EXECUTION

3.1. Execute demolition or deconstruction activities in accordance with Section 02 41 00 DEMOLITION. Manage demolition debris/waste or deconstruction materials in accordance with the approved construction waste management plan.

3.2. CONSTRUCTION WASTE (INCLUDES DEMOLITION DEBRIS/WASTE) Divert a minimum of 60 percent by weight of the project construction waste and demolition debris/waste from landfills. Follow applicable industry standards in the management of waste. Apply sound environmental principles in the management of waste. (1) Practice efficient waste management when sizing, cutting, and installing products and materials and (2) use all reasonable means to divert construction waste and demolition debris/waste from landfills and incinerators and to facilitate the recycling or reuse of excess construction materials.

3.2.1. Provide on-site instruction of appropriate separation, handling, recycling, salvage, reuse, and return methods to be used by all parties at the appropriate stages of the projects. Train subcontractors and other service providers to either separate waste streams or use the co- mingling method as described in the Construction Waste Management Plan.

3.3. COLLECTION: Collect, store, protect, and handle reusable and recyclable materials at the site in a manner which prevents contamination, and provides protection from the elements to preserve their usefulness and monetary value. Provide receptacles and storage areas designated specifically for recyclable and reusable materials and label them clearly and appropriately to prevent contamination from other waste materials. Keep receptacles or storage areas neat and clean.

3.3.1. Separate materials by one of the following methods described herein:

3.3.1.1. SOURCE SEPARATION METHOD: Separate waste products and materials that are recyclable from trash and sort as described below into appropriately marked separate containers and then transport to the respective recycling facility for further processing. Deliver materials in accordance with recycling or reuse facility requirements (e.g., free of dirt, adhesives, solvents, petroleum contamination, and other substances deleterious to the recycling process). Separate materials into the category types as defined in the Construction Waste Management Plan.

3.3.1.2. CO-MINGLED METHOD: Place waste products and recyclable materials into a single container and then transport to an authorized recycling facility, which meets

all applicable requirements to accept and dispose of recyclable materials in accordance with all applicable local, state and federal regulations. The Co-mingled materials must be sorted and processed in accordance with the approved Construction Waste management Plan.

3.4. DISPOSAL: Control accumulation of waste materials and trash. Recycle or dispose of collected materials off-site at intervals approved by the Contracting Officer and in compliance with waste management procedures as described in the waste management plan. Except as otherwise specified in other sections of the specifications, dispose of waste in the priority listed:

3.4.1. REUSE: Give first consideration to reusing construction and demolition materials as a disposition strategy. Recover for reuse materials, products, and components as described in the approved Construction Waste Management Plan. Coordinate with the Contracting Officer or Contracting Officer Representative to identify onsite reuse opportunities or material sales or donation available through Government resale or donation programs. Sale of recovered materials is not allowed on the Installation.

3.4.2. RECYCLE: Recycle non-hazardous construction and demolition/debris materials that are not suitable for reuse. Track rejection of contaminated recyclable materials by the recycling facility. Rejected recyclables materials will not be counted as a percentage of diversion calculation. Recycle all fluorescent lamps, HID lamps, mercury (Hg) -containing thermostats and ampoules, and PCBs-containing ballasts and electrical components as directed by the Contracting Officer. Do not crush lamps on site as this creates a hazardous waste stream with additional handling requirements.

3.4.2.1. QUALIFIED RECYCLING PROGRAM (QRP): In accordance with Air Force Manual 32-7002: "Environmental Compliance and Pollution Prevention", Paragraph 6.6.3.5, the Contractor shall participate in the installation's Qualified Recycling Program.

3.4.2.1.1. Segregate the following materials generated during construction or demolition: ferrous and non-ferrous scrap metal, and scrap copper including cable and wire. Place items in separate containers apart from normal construction and demolition debris. Label containers to prevent non-QRP materials from being disposed of in the containers. Ensure security of the containers to prevent theft. Arrange for transport, or deliver QRP materials to a licensed recycler.

3.4.2.1.2. Obtain weight tickets, sales price, and sale amount for Environmental Management Office records.

3.4.2.1.3. The following forms of payment from the recycler are acceptable: Bank Drafts, Cashier's Checks and Certified Checks. Payment should be to the order of:

U.S. Treasury
Attn: 179th Environmental
1947 Harrington Memorial Rd.
Mansfield, Ohio 44903

3.4.3. COMPOST: Richland County, Ohio manages a composting facility South of the installation. Composting on the installation is not allowed. Compostable materials include plant materials and sawdust. Composting as a strategy must be explicitly addressed in the Construction Waste Management Plan to ensure it is feasible.

3.4.4. LANDFILL: Dispose by landfill only those waste materials with no practical use, economic benefit, or recycling opportunity.

3.5. HAZARDOUS MATERIALS/HAZARDOUS WASTE: Handle hazardous materials and hazardous waste in accordance with applicable regulations and Section 01 57 19.

END OF SECTION 01 74 19

SECTION 01 78 00

CLOSEOUT SUBMITTALS
05/19, CHG 1: 08/21

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 As-Built Drawings

As-built drawings are the marked-up drawings, maintained by the Contractor on-site, that depict actual conditions and deviations from the Contract Documents. These deviations and additions may result from coordination required by, but not limited to: contract modifications; official responses to submitted Requests for Information (RFI's); direction from the Contracting Officer; design that is the responsibility of the Contractor, and differing site conditions. Maintain the as-builts throughout construction as red-lined hard copies on site. These files serve as the basis for the creation of the record drawings.

1.1.2 Record Drawings

The record drawings are the final compilation of actual conditions reflected in the as-built drawings.

1.2 SOURCE DRAWING FILES

Request the full set of electronic drawings, in the source format, for Record Drawing preparation, after award and at least 30 days prior to required use.

1.2.1 Terms and Conditions

Data contained on these electronic files must not be used for any purpose other than as a convenience in the preparation of construction drawings and data for the referenced project. Any other use or reuse is at the sole risk of the Contractor and without liability or legal exposure to the Government. The Contractor must make no claim and waives to the fullest extent permitted by law, any claim or cause of action of any nature against the Government, its agents or sub consultants that may arise out of or in connection with the use of these electronic files. The Contractor must, to the fullest extent permitted by law, indemnify and hold the Government harmless against all damages, liabilities or costs, including reasonable attorney's fees and defense costs, arising out of or resulting from the use of these electronic files.

These electronic CAD drawing files are not construction documents. Differences may exist between the CAD files and the corresponding construction documents. The Government makes no representation regarding the accuracy or completeness of the electronic CAD files, nor does it make representation to the compatibility of these files with the Contractor hardware or software. In the event that a conflict arises between the signed and sealed construction documents prepared by the Government and the furnished Source drawing files, the signed and sealed construction documents govern. The Contractor is responsible for determining if any conflict exists. Use of these Source Drawing files does not relieve the Contractor of duty to fully comply with the contract documents, including

and without limitation, the need to check, confirm and coordinate the work of all contractors for the project. If the Contractor uses, duplicates or modifies these electronic source drawing files for use in producing construction drawings and data related to this contract, remove all previous indicia of ownership (seals, logos, signatures, initials and dates).

1.3 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Warranty Management Plan

Warranty Tags

Spare Parts Data

SD-08 Manufacturer's Instructions

Posted Instructions

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals; G

SD-11 Closeout Submittals

As-Built Drawings; G

Record Drawings; G

Warranted Equipment and Materials

Certification of EPA Designated Items; G

Certification Of USDA Designated Items; G

1.4 SPARE PARTS DATA

Submit two copies of the Spare Parts Data list.

a. Indicate manufacturer's name, part number, and stock level required for test and balance, pre-commissioning, maintenance and repair activities. List those items that may be standard to the normal maintenance of the system.

1.5 WARRANTY MANAGEMENT

1.5.1 Warranty Management Plan

Develop a warranty management plan which contains information relevant to FAR 52.246-21 Warranty of Construction. At least 30 days before the planned pre-warranty conference, submit one set of the warranty management plan. Include within the warranty management plan all required actions and documents to assure that the Government receives all warranties to

which it is entitled. The plan narrative must contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesmen, or of engineering background, not necessarily familiar with this contract. The term "status" as indicated below must include due date and whether item has been submitted or was accomplished. Submit warranty information, made available during the construction phase, to the Contracting Officer for approval prior to each monthly pay estimate. Assemble approved information in a binder and turn over to the Government upon acceptance of the work. The construction warranty period must begin on the date of project acceptance and continue for the full product warranty period. Conduct a joint 4 month and 9 month warranty inspection, measured from time of acceptance; with the Contractor, Contracting Officer and the Customer Representative. The warranty management plan must include, but is not limited to, the following:

a. Roles and responsibilities of personnel associated with the warranty process, including points of contact and telephone numbers within the organizations of the Contractors, subcontractors, manufacturers or suppliers involved.

b. For each warranty, the name, address, telephone number, and e-mail of each of the guarantor's representatives nearest to the project location.

c. A list and status of delivery of Certificates of Warranty for extended warranty items, including roofs, HVAC balancing, pumps, motors, transformers, and for commissioned systems, such as fire protection and alarm systems, sprinkler systems, and lightning protection systems.

d. Warranted Equipment and Materials list for each warranted equipment, item, feature of construction or system indicating:

(1) Name of item.
(2) Model and serial numbers.
(3) Location where installed.
(4) Name and phone numbers of manufacturers or suppliers.
(5) Names, addresses and telephone numbers of sources of spare parts.
(6) Warranties and terms of warranty. Include one-year overall warranty of construction, including the starting date of warranty of construction. Items which have warranties longer than one year must be indicated with separate warranty expiration dates.
(7) Cross-reference to warranty certificates as applicable.
(8) Starting point and duration of warranty period.
(9) Summary of maintenance procedures required to continue the warranty in force.
(10) Cross-reference to specific pertinent Operation and Maintenance manuals.
(11) Organization, names and phone numbers of persons to call for warranty service.
(12) Typical response time and repair time expected for various warranted equipment.

e. The plans for attendance at the 4 and 9 month post-construction warranty inspections conducted by the Government.

f. Procedure and status of tagging of equipment covered by warranties longer than one year.

g. Copies of instructions to be posted near selected pieces of equipment

where operation is critical for warranty or safety reasons.

1.5.2 Performance Bond

The Performance Bond must remain effective throughout the construction and warranty period.

a. In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer will have the work performed by others, and after completion of the work, will charge the remaining construction warranty funds of expenses incurred by the Government while performing the work, including, but not limited to administrative expenses.

b. In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the Contractor's expense, the Contracting Officer will have the right to recoup expenses from the bonding company.

c. Following oral or written notification of required construction warranty repair work, respond in a timely manner. Written verification will follow oral instructions. Failure to respond will be cause for the Contracting Officer to proceed against the Contractor.

1.5.3 Pre-Warranty Conference

Prior to contract completion, and at a time designated by the Contracting Officer, meet with the Contracting Officer to develop a mutual understanding with respect to the requirements of this section. At this meeting, establish and review communication procedures for Contractor notification of construction warranty defects, priorities with respect to the type of defect, reasonable time required for Contractor response, and other details deemed necessary by the Contracting Officer for the execution of the construction warranty In connection with these requirements and at the time of the Contractor's quality control completion inspection, furnish the name, telephone number and address of a licensed and bonded company which is authorized to initiate and pursue construction warranty work action on behalf of the Contractor. This point of contact must be located within the local service area of the warranted construction, be continuously available, and be responsive to Government inquiry on warranty work action and status. This requirement does not relieve the Contractor of any of its responsibilities in connection with other portions of this provision.

1.5.4 Warranty Tags

At the time of installation, tag each warranted item with a durable, oil and water resistant tag approved by the Contracting Officer. Attach each tag with a copper wire and spray with a silicone waterproof coating. Also, submit two record copies of the warranty tags showing the layout and design. The date of acceptance and the QC signature must remain blank until the project is accepted for beneficial occupancy. Show the following information on the tag.

Type of product/material	

Model number	
Serial number	
Contract number	
Warranty period from/to	
Inspector's signature	
Construction Contractor	
Address	
Telephone number	
Warranty contact	
Address	
Telephone number	
Warranty response time priority code	
WARNING - PROJECT PERSONNEL TO PERFORM ONLY OPERATIONAL MAINTENANCE DURING THE WARRANTY PERIOD.	

PART 2 PRODUCTS

2.1 CERTIFICATION OF EPA DESIGNATED ITEMS

Submit the Certification of EPA Designated Items as required by FAR 52.223-9 Estimate of Percentage of Recovered Material Content for EPA Designated Items and FAR 52-223-17 Affirmative Procurement of EPA designated items in Service and Construction Contracts. Include on the certification form the following information: project name, project number, Contractor name, license number, Contractor address, and certification. The certification will read as follows and be signed and dated by the Contractor. "I hereby certify the information provided herein is accurate and that the requisition/procurement of all materials listed on this form comply with current EPA standards for recycled/recovered materials content. The following exemptions may apply to the non-procurement of recycled/recovered content materials:

a. The product does not meet appropriate performance standards;

b. The product is not available within a reasonable time frame;

c. The product is not available competitively (from two or more sources);

d. The product is only available at an unreasonable price (compared with

a comparable non-recycled content product)."

Record each product used in the project that has a requirement or option of containing recycled content in accordance with SECTION 01 33 29 SUSTAINABILITY REQUIREMENTS AND REPORTING, noting total price, total value of post-industrial recycled content, total value of post-consumer recycled content, exemptions (a, b, c, or d, as indicated), and comments. Recycled content values may be determined by weight or volume percent, but must be consistent throughout.

2.2 CERTIFICATION OF USDA DESIGNATED ITEMS

Submit the Certification of USDA Designated Items as required by FAR 52-223-1 Bio-based Product Certifications and FAR 52.223-2 Affirmative Procurement of Biobased Products Under Service and Construction Contracts. Include on the certification form the following information: project name, project number, Contractor name, license number, Contractor address, and certification. The certification will read as follows and be signed and dated by the Contractor. "I hereby certify the information provided herein is accurate and that the requisition/procurement of all materials listed on this form comply with current USDA standards for biobased materials content. The following exemptions may apply to the non-procurement of biobased content materials:

a. The product does not meet appropriate performance standards;

b. The product is not available within a reasonable time frame;

c. The product is not available competitively (from two or more sources);

d. The product is only available at an unreasonable price (compared with a comparable bio-based content product)."

Record each product used in the project that has a requirement or option of containing biobased content in accordance with SECTION 01 33 29 SUSTAINABILITY REQUIREMENTS AND REPORTING, noting total price, total value of post-industrial recycled content, total value of post-consumer recycled content, total value of biobased content, exemptions (a, b, c, or d, as indicated), and comments. Biobased content values may be determined by weight or volume percent, but must be consistent throughout.

PART 3 EXECUTION

3.1 AS-BUILT DRAWINGS

Provide and maintain two black line print copies of the PDF contract drawings for As-Built Drawings. Maintain the as-builts throughout construction as red-lined hard copies on site and red-lined PDF files. Submit As-Built Drawings 30 days prior to Beneficial Occupancy Date (BOD).

3.1.1 Markup Guidelines

Make comments and markup the drawings complete without reference to letters, memos, or materials that are not part of the As-Built drawing. Show what was changed, how it was changed, where item(s) were relocated and change related details. These working as-built markup prints must be neat, legible and accurate as follows:

a. Use base colors of red, green, and blue. Color code for changes as

follows:

(1) Special (Blue) - Items requiring special information, coordination, or special detailing or detailing notes.

(2) Deletions (Red) - Over-strike deleted graphic items (lines), lettering in notes and leaders.

(3) Additions (Green) - Added items, lettering in notes and leaders.

b. Provide a legend if colors other than the "base" colors of red, green, and blue are used.

c. Add and denote any additional equipment or material facilities, service lines, incorporated under As-Built Revisions if not already shown in legend.

d. Use frequent written explanations on markup drawings to describe changes. Do not totally rely on graphic means to convey the revision.

e. Use legible lettering and precise and clear digital values when marking prints. Clarify ambiguities concerning the nature and application of change involved.

f. Wherever a revision is made, also make changes to related section views, details, legend, profiles, plans and elevation views, schedules, notes and call out designations, and mark accordingly to avoid conflicting data on all other sheets.

g. For deletions, cross out all features, data and captions that relate to that revision.

h. For changes on small-scale drawings and in restricted areas, provide large-scale inserts, with leaders to the applicable location.

i. Indicate one of the following when attaching a print or sketch to a markup print:

1) Add an entire drawing to contract drawings

2) Change the contract drawing to show changes on the drawing.

3) Provided for reference only to further detail the initial design.

j. Incorporate all shop and fabrication drawings into the markup drawings.

3.1.2 As-Built Drawings Content

Show on the as-built drawings, but not limited to, the following information:

a. The actual location, kinds and sizes of all sub-surface utility lines. In order that the location of these lines and appurtenances may be determined in the event the surface openings or indicators become covered over or obscured, show by offset dimensions to two permanently fixed surface features the end of each run including each change in direction on the record drawings. Locate valves, splice boxes and similar appurtenances by dimensioning along the utility run from a reference point. Also record the average depth below the

surface of each run.

b. The location and dimensions of any changes within the building structure.

c. Layout and schematic drawings of electrical circuits and piping.

d. Correct grade, elevations, cross section, or alignment of roads, earthwork, structures or utilities if any changes were made from contract plans.

e. Changes in details of design or additional information obtained from working drawings specified to be prepared or furnished by the Contractor; including but not limited to shop drawings, fabrication, erection, installation plans and placing details, pipe sizes, insulation material, dimensions of equipment, and foundations.

f. The topography, invert elevations and grades of drainage installed or affected as part of the project construction.

g. Changes or Revisions which result from the final inspection.

h. Where contract drawings or specifications present options, show only the option selected for construction on the working as-built markup drawings.

i. If borrow material for this project is from sources on Government property, or if Government property is used as a spoil area, furnish a contour map of the final borrow pit/spoil area elevations.

j. Systems designed or enhanced by the Contractor, such as HVAC controls, fire alarm, fire sprinkler, and irrigation systems.

k. Changes in location of equipment and architectural features.

l. Modifications.

m. Actual location of anchors, construction and control joints, etc., in concrete.

n. Unusual or uncharted obstructions that are encountered in the contract work area during construction.

o. Location, extent, thickness, and size of stone protection particularly where it will be normally submerged by water.

3.2 RECORD DRAWINGS

3.3 OPERATION AND MAINTENANCE MANUALS

Provide project operation and maintenance manuals as specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA.. Submit to the Contracting Officer for approval within 30 calendar days of the Beneficial Occupancy Date (BOD). Update and resubmit files for final approval at BOD.

3.4 CLEANUP

Leave premises "broom clean." Clean interior and exterior glass surfaces exposed to view; remove temporary labels, stains and foreign substances; polish transparent and glossy surfaces; vacuum carpeted and soft

surfaces. Clean equipment and fixtures to a sanitary condition. Replace filters of operating equipment. Clean debris from roofs, gutters, downspouts and drainage systems. Sweep paved areas and rake clean landscaped areas. Remove waste and surplus materials, rubbish and construction facilities from the site..

-- End of Section --

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SECTION 01 78 23

OPERATION AND MAINTENANCE DATA
05/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE GUIDELINE 1.4	(2019) Preparing Systems Manuals for Facilities

ASTM INTERNATIONAL (ASTM)

ASTM E1971	(2005; R 2011) Standard Guide for Stewardship for the Cleaning of Commercial and Institutional Buildings
ASTM E2166	(2016; R 2023) Standard Practice for Organizing and Managing Building Data

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-10 Operation and Maintenance Data

Facility Data Workbook; G

Training Plan; G

Training Outline; G

Training Content; G

Operation And Maintenance Manual, Progress Submittal; G

Operation And Maintenance Manual, Prefinal Submittal; G

Operation And Maintenance Manual, Final Submittal; G

SD-11 Closeout Submittals

Training Video Recording; G

Validation of Training Completion; G

Training Plan; G

Record Drawings And Utility Systems; G

1.3 MEETINGS

To assure that Operation and Maintenance Manual and Facility Data Workbook requirements are being met through the duration of the project, organize the following meetings and discuss the subsequent topics:

1.3.1 Pre-Construction Meeting

At a minimum, discuss the following:

a. The requirement for Operation and Maintenance Manuals and Facility Data deliverables under this contract including coordination meetings

b. Processes and method of gathering Facility Data information during construction

c. Primary roles and responsibilities associated with the development and delivery of the Operation and Maintenance Manuals and Facility Data deliverables, and

d. Identify and agree upon a date and attendance list for the meetings described below:

1.3.2 Operation and Maintenance Manual and Facility Data Workbook Coordination Meeting

Facilitate a meeting after the Pre-Construction Meeting prior to the submission of the Operation and Maintenance Manual Progress Submittal. Meeting attendance must include the Contractor's Operation and Maintenance Manual and Facility Data Workbook Preparer, Designer of Record (DOR), Quality Control Manager, the Commissioning Authority (CxA), the Government's Design Manager (DM), Contracting Officer's Representative, and Government's facility data reviewer. Include any Mechanical, Electrical, and Fire Protection Sub-Contractors.

The purpose of this meeting is to reach a mutual understanding of the scope of work concerning the contract requirements for Operation and Maintenance Manual and coordinate the efforts necessary by both the Government and Contractor to ensure an accurate collection, preparation and timely Government review of Operation and Maintenance Manual.

1.3.3 Submittal Coordination Meeting

Facilitate a meeting following submission and Government review of each design or progress submittal of the Operation and Maintenance Manual and Facility Data Workbook.

a. Include personnel from the Coordination meeting and any additional personnel identified.

b. The purpose of this meeting is to demonstrate ongoing compliance with the requirements identified in this specification. Discuss Government review comments and unresolved items preventing completion and Government approval of the Operation and Maintenance Manuals and Facility Data Workbook (FDW).

c. The applicable deliverables, along with Government remarks associated with review of these submittals serve as the primary guide and agenda for this meeting.

1.3.4 Facility Turnover Meeting

Include Operation and Maintenance Manual in NAVFAC Red Zone (NRZ) facility turnover meetings as specified in Section 01 30 00, ADMINISTRATIVE REQUIREMENTS.

1.4 FACILITY DATA WORKBOOK

Develop an editable, electronic spreadsheet based on the equipment in the Operation and Maintenance Manuals that contains the information required to start a preventive maintenance program. As a minimum, provide Facility Data Workbook as a list of system equipment, location installed, warranty expiration date, manufacturer, model, and serial number.

1.5 OPERATION AND MAINTENANCE MANUAL MEDIA

Assemble Operation and Maintenance Manual into an electronically bookmarked file using the most current version of Adobe Acrobat or similar software capable of producing PDF file format. Provide compact disks (CD) or data digital versatile disk (DVD) as appropriate, so that each one contains operation, maintenance and record files, project record documents, and training videos. Include a complete bookmarked operation and maintenance directory.

1.5.1 CD or DVD Label and Disk Holder or Case

Provide the following information on the disk label and disk holder or case:

a. Building Number

b. Project Title

c. Activity and Location

d. Construction Contract Number

e. Prepared For: (Contracting Agency)

f. Prepared By: (Name, title, phone number and email address)

g. Include the disk content on the disk label

h. Date

i. Virus scanning program used

1.6 O&M MANUAL CONTENT

Organize the bookmarked Operation and Maintenance Manual into the following Parts in accordance with ASHRAE GUIDELINE 1.4, and as modified and detailed below. Word template for O&M Manual is available at: https://www.wbdg.org/ffc/dod/unified-facilities-guide-specifications-ufgs/ufgs-01-78-23.

1.6.1 Part 1: Executive Summary

Provide a summary of the information found in the O&M manual including the purpose of the manual and a description of the manual's organization.

1.6.2 Part 2: Facility Design and Construction

1.6.2.1 General Facility and Systems Description

Provide an overview of the intent for design and use of the facility. Provide a PDF of the Record Drawings prepared in accordance with 01 78 00 CLOSEOUT SUBMITTALS and bookmarked using the sheet title and sheet number. Include uncluttered 11 by 17 inches floor plans with room numbers, type or function of space, and overall facility dimensions on the floor plans. Do not include items such as construction instructions, references, or frame numbers.

Detail the overall dimensions of the facility, number of floors, foundation type, expected number of occupants, and facility Category Code list and generally describe all the facility systems and any special building features (for example, HVAC Controls, Sprinkler Systems, Cranes, Elevators, and Generators). Include photographs marked up and labeled to show key operating components and the overall facility appearance.

1.6.2.2 Basis of Design

Provide a copy of the contract Basis of Design.

1.6.2.3 Contract Documents, RFP, Amendments, and Modifications

Provide the contract construction documents complete, to include specifications, drawings, Request for Proposal, amendments, and modifications.

1.6.2.4 Room Inventory of Real Property and Finishes

Provide a list of installed equipment furnished under this contract. Include all information usually listed on manufacturer's name plate. Include, as applicable, the following information for each piece of equipment installed: description of item, all dimensions, location by room number, model number, serial number, capacity, name and address of manufacturer, name and address of equipment supplier, condition, spare parts list, manufacturer's catalog, and warranty. Real property includes, but is not limited to, floor coverings, wall surfaces, ceiling surfaces, windows, roofing, HVAC filters, plumbing fixtures, and lighting fixtures. Submit the final list 30 days after transfer of the completed facility.

Include spatial data defining actual net square footage and data of each room. Also include the room finish schedule including room names and numbers. Include schedules in the construction drawings in the room inventory. Add a column to each schedule to record what was provided by the contractor during construction. Provide a PDF of room inventory. Key the designations to the related area depicted on the contract drawings. List the following data:

RECORD OF DESIGNATED EQUIPMENT AND MATERIALS DATA				
Description	Specification Section	Manufacturer and Catalog, Model, and Serial Number	Composition and Size	Where Used

1.6.3 Part 3: Facilities, Systems, and Assemblies Information

1.6.3.1 Organization

Bookmark information in this section using the current version of ASTM E2166 Uniformat II, UFGS numbers, and document type as outlined in the example below. Bookmark/tab each item to the third level for easy navigation of the manual.

Example as shown in Table below:

PARTS AND SUBPART NUMBERING
3.1 B20 EXTERIOR CLOSURE (System)
3.1.1 B2030 EXTERIOR DOORS (Subsystem)
3.1.1.1 B2030110 GLAZED DOORS (Component)
3.1.1.1.1 Applicable specifications List in UFGS Format
3.1.1.1.2 Manufacturer's Operations and Maintenance Data
3.1.1.1.3 Approved Submittal
3.1.1.1.4 Coordination/Shop Drawings
3.1.1.1.5 Sequence of Operation for Operating Equipment
3.1.1.1.6 Testing Equipment Information and Performance Data
3.1.1.1.7 Routine Maintenance Requirements
3.1.1.1.8 Repair Procedures
3.1.1.1.9 Emergency Procedures & Locations of Applicable Controls
3.1.1.1.10 Warranties
3.1.1.1.11 Record Drawings and Utility Systems
3.1.1.1.12 Contractor / Supplies Listing and Contact Information

1.6.3.2 Related Specifications

Reference each specification related to the subsystem in this section, and locate the actual specification section in Part 2 of the O&M Manual. List

specifications in table format as shown in the below example.

UFGS Number	Specification Title	Page Spec Begins in Part 2

1.6.3.3 Manufacturer's Operations and Maintenance Data

Provide a copy of all manufacturer specifications and cutsheets. Provide text-searchable, high-quality document files from the manufacturer's online or electronic documentation. Color documents are preferred. Provide documents specific to the product(s) installed under this Contract. Provide identification and coverage for the parts of each component, assembly, subassembly, and accessory of the end items subject to replacement. Provide Uniformat II Level 3 identification for D20, D30, D40 installed equipment. When possible, do not submit document files containing multiple product catalogs from the same manufacturer, or product data from multiple manufacturers in the same files. Provide documents directly from the manufacturer whenever possible. Do not provide scanned copies of hardcopy documents. Provide identification and coverage for the parts of each component, assembly, subassembly, and accessory of the end items subject to replacement. Include special hardware requirements, such as requirement to use high-strength bolts and nuts. Identify parts by make, model, serial number, and source of supply to allow reordering without further identification. Provide clear and legible illustrations, drawings, and exploded views to enable easy identification of the items. When illustrations omit the part numbers and description, both the illustrations and separate listing must show the index, reference, or key number that will cross-reference the illustrated part to the listed part. Group the parts shown in the listings by components, assemblies, and subassemblies in accordance with the manufacturer's standard practice. Parts data may cover more than one model or series of equipment, components, assemblies, subassemblies, attachments, or accessories, such as typically shown in a master part catalog.

1.6.3.4 Approved Submittals and Certificates

Provide a copy of all submittals documented with the required approval as applicable for each UFGS specification listed in the table outlined in applicable specifications. Include copies of SD-07 Certificates submittals documented with the required approval, SD-08 Manufacturer's Instructions submittals documented with the required approval, and SD-10 Operation and Maintenance Data submittals documents with the required approval.

1.6.3.5 Approved Coordination/Shop Drawings

Drawings, diagrams and schedules specifically prepared to illustrate some portion of the work. Diagrams and instructions from a manufacturer or fabricator for use in producing the product and as aids to the Contractor for integrating the product or system into the project. Drawings prepared by or for the Contractor to show how multiple systems and

interdisciplinary work will be coordinated.

1.6.4 Sequence of Operation for Operating Equipment

Provide record one-line diagrams for each floor, delineating mechanical equipment location within the building. Provide specific instructions, procedures, and illustrations for the following phases of operation for the installed model and features of each system:

1.6.4.1 Safety Precautions and Hazards

List personnel hazards and equipment or product safety precautions for operating conditions. List all residual hazards identified in the Activity Hazard Analysis provided under Section 01 35 26 GOVERNMENTAL SAFETY REQUIREMENTS. Provide recommended safeguards for each identified hazard. Specify if any certifications or licenses are required to operate the equipment.

1.6.4.2 Operator Prestart

Provide procedures required to install, set up, and prepare each system for use.

1.6.4.3 Startup, Shutdown, and Post-Shutdown Procedures

Provide narrative description for Startup, Shutdown and Post-shutdown operating procedures including the control sequence for each procedure.

1.6.4.4 Normal Operations

Provide Control Diagrams with data to explain operation and control of systems and specific equipment. Provide narrative description of Normal Operating Procedures.

1.6.4.5 Emergency Operations

Provide Emergency Procedures for equipment malfunctions to permit a short period of continued operation or to shut down the equipment to prevent further damage to systems and equipment. Provide Emergency Shutdown Instructions for fire, explosion, spills, or other foreseeable contingencies. Provide guidance and procedures for emergency operation of utility systems including required valve positions, valve locations and zones or portions of systems controlled.

1.6.4.6 Operator Service Requirements

Provide instructions for services to be performed by the operator such as lubrication, adjustment, inspection, and recording gauge readings.

1.6.4.7 Environmental Conditions

Provide a list of Environmental Conditions (temperature, humidity, and other relevant data) that are best suited for the operation of each product, component or system. Describe conditions under which the item equipment should not be allowed to run.

1.6.4.8 Operating Log

Provide forms, sample logs, and instructions for maintaining necessary

operating records.

1.6.4.9 Additional Requirements for Equipment Control Systems

Provide Data Package 5 and the following for all control systems:

a. Provide a narrative description on how to perform and apply functions, features, modes, and other operations, including unoccupied operation, seasonal changeover, manual operation, and alarms. Include detailed technical manual for programming and customizing control loops and algorithms.

b. Submit complete controls equipment schedules, full as-built sequence of operations, wiring and logic diagrams, Input/Output Tables, equipment schedules, copies of checkout tests and calibrations performed by the Contractor (not Cx tests), and all associates information.

c. Full points list. Provide a listing of rooms with the following information for each room:

(1) Floor

(2) Room number

(3) Room name

(4) Air handler unit ID

(5) Reference drawing number

(6) Air terminal unit tag ID

(7) Heating or cooling valve tag ID

(8) Minimum cfm

(9) Maximum cfm

d. Full print out of all schedules and set points after testing and acceptance of the system.

e. Full as-built print out of software program.

f. Marking of system sensors and thermostats on the as-built floor plan and mechanical drawings with their control system designations.

1.6.4.10 Testing Equipment Information and Performance Data

Include information on test equipment required to perform specified tests and on special tools needed for the operation, maintenance, and repair of components. Provide final set points.

Include completed prefunctional checklists, functional performance test forms, and monitoring reports. Include recommended schedule for retesting and blank test forms. Provide final set points.

1.6.5 Routine Maintenance Requirements

1.6.5.1 Preventive Maintenance Plan, Schedule, and Procedures

Provide manufacturer's schedule for routine preventive maintenance, inspections, condition monitoring (predictive tests) and adjustments required to ensure proper and economical operation and to minimize repairs. Provide instructions stating when the systems should be retested. Provide manufacturer's projection of preventive maintenance work-hours on a daily, weekly, monthly, and annual basis including requirements by type of activity. For periodic calibrations, provide manufacturer's specified frequency and procedures for each separate operation.

a. Define the anticipated time required to perform each test (work-hours), test apparatus, number of personnel identified by responsibility, and a testing validation procedure permitting the record operation capability requirements within the schedule. Provide a remarks column for the testing validation procedure referencing operating limits of time, pressure, temperature, volume, voltage, current, acceleration, velocity, alignment, calibration, adjustments, cleaning, or special system notes. Delineate procedures for preventive maintenance, inspection, adjustment, lubrication and cleaning necessary to minimize repairs.

b. Repair requirements must inform operators how to check out, troubleshoot, repair, and replace components of the system. Include electrical and mechanical schematics and diagrams and diagnostic techniques necessary to enable operation and troubleshooting of the system after acceptance.

1.6.5.2 Lubrication Data

Include the following preventive maintenance lubrication data, in addition to instructions for lubrication required under paragraph OPERATOR SERVICE REQUIREMENTS:

a. A table showing recommended lubricants for specific temperature ranges and applications.

b. Charts with a schematic diagram of the equipment showing lubrication points, recommended types and grades of lubricants, and capacities. Provide procedural instructions for Oil Sampling for all equipment.

c. A Lubrication Schedule showing service interval frequency.

1.6.6 Repair Procedures

Provide instructions and a list of tools required to repair or restore the product or equipment to proper condition or operating standards. Provide manufacturer's recommended procedures and instructions for correcting problems and making repairs for the installed model and features of each system. Include potential environmental and indoor air quality impacts of recommended maintenance procedures and materials. Specify if any certifications or licenses are required to repair the equipment.

1.6.6.1 Troubleshooting Guides and Diagnostic Techniques

Provide step-by-step procedures to promptly isolate the cause of typical

malfunctions. Describe clearly why the checkout is performed and what conditions are to be sought. Identify tests or inspections and test equipment required to determine whether parts and equipment may be reused or require replacement.

1.6.6.2 Wiring Diagrams and Control Diagrams

Provide point-to-point drawings of wiring and control circuits including factory-field interfaces. Provide a complete and accurate depiction of the actual job specific wiring and control work. On diagrams, number electrical and electronic wiring and pneumatic control tubing and the terminals for each type, identically to actual installation configuration and numbering.

1.6.6.3 Removal and Replacement Instructions

Provide step-by-step procedures and a list of required specialty tools and supplies for removal, replacement, disassembly, and assembly of components, assemblies, subassemblies, accessories, and attachments. Provide tolerances, dimensions, settings and adjustments required. Use a combination of text and illustrations.

1.6.6.4 Repair Work-Hours

Provide manufacturer's projection of repair work-hours including requirements by type of craft. Identify, and tabulate separately, repair that requires the equipment manufacturer to complete or to participate.

1.6.6.5 Warranty Information

List and explain the various warranties and clearly identify the servicing and technical precautions prescribed by the manufacturers or contract documents in order to keep warranties in force. Identify if replacement of a subassembly, attachment or accessory requires the entire assembly to be replaced. Include warranty information for primary components of the system. Provide copies of warranties required by Section 01 78 00 CLOSEOUT SUBMITTALS.

1.6.6.6 Extended Warranty Information

List all warranties for products, equipment, components, and sub-components whose duration exceeds one year. For each warranty listed, indicate the applicable specification section, duration, start date, end date, and the point of contact for warranty fulfillment. Also, list or reference the specific operation and maintenance procedures that must be performed to keep the warranty valid. Provide copies of warranties required by Section 01 78 00 CLOSEOUT SUBMITTALS.

1.6.6.7 Record Drawings and Utility Systems

The record drawings are the final compilation of actual conditions reflected in the as-built drawings. Provide record drawings as outlined in 01 78 00 CLOSEOUT SUBMITTALS.

Using Record Source Drawings, show and document details of the actual installation of the utility systems, annotate and highlight the Operation and Maintenance information. Provide the following drawings at a large enough scale to differentiate designated isolation units from surrounding valves and switches.

1.6.6.8 Personnel Training Requirements

Provide information available from the manufacturers that is needed for use in training designated personnel to properly operate and maintain the equipment and systems.

1.6.6.9 Contractor / Supplier Listing and Contact Information

Provide a list that includes the name, address, telephone number, email and website of the General Contractor and each Subcontractor who installed the product or equipment, or system. For each item, also provide the name address and telephone number of the manufacturer's representative and service organization that can provide replacements most convenient to the project site. Provide the name, address, and telephone number of the product, equipment, and system manufacturers.

1.6.7 Part 4: Facility Operations

1.6.7.1 Completed Facility Operating Plan

Provide a plan that documents that procedures for the operation of systems and assemblies in the facility. The systems that should be included in the Operating Plan include, but are not limited to:

a. Electrical systems and equipment

b. Mechanical systems and equipment

c. Fire Protection systems and equipment

d. Control Systems and equipment

e. Architectural and Structural systems, fixtures, structures, and equipment

f. Vertical transportation such as elevators and escalators

1.6.7.2 Testing Equipment and Special Tool Information

Include information on test equipment required to perform specified tests and on special tools needed for the operation, maintenance, and repair of components. Provide final set points.

1.6.7.3 Testing and Performance Data

Include completed prefunctional checklists, functional performance test forms, and monitoring reports. Include recommended schedule for retesting and blank test forms. Provide final set points.

1.6.7.4 Approved Field Test Reports and Manufacturer's Field Reports

Compile and provide approved Field Test Reports (SD-06) and Manufacturer's Field Reports (SD-09) submittals.

1.6.7.5 Maintenance Plans, Procedures, Checklists, Records, and Spare Parts Inventory

1.6.7.5.1 Maintenance Schedules

Include recommended maintenance schedules for systems and equipment.

1.6.7.5.2 Ongoing Commissioning Operational and Maintenance Record Keeping

Include ongoing commissioning and optimization procedures and documentation to monitor and improve the performance of facility systems.

1.6.7.5.3 Janitorial and Cleaning Plans and Procedures

Include a copy of facility cleaning and janitorial plan with procedures and intended chemicals and equipment.

Provide environmentally friendly cleaning recommendations in accordance with ASTM E1971.

1.6.7.6 Utility Record Drawings

1.6.7.6.1 Utility Schematic Diagrams

Provide a one-line schematic diagram for each utility system such as power, water, wastewater, and gas/fuel. Schematic diagram must show from the point where the utility line is connected to the mainline up to the 5 foot connection point to the facility. Indicate location or area designation for route of transmission or distribution lines; locations of duct banks, manholes/handholes or poles; isolation units such as valves and switches; and utility facilities such as pump stations, lift stations, and substations.

1.6.7.6.2 Enlarged Connection and Cutoff Plans

Provide enlarged floor plans and provide information between the 5 foot utilities connection point and where utilities connect to facility distribution. Enlarge floor plans/elevations of the rooms where the utility enters the building and indicate on these plans the locations of the main interiors and exterior connection and cutoff points for the utilities. Also enlarge floor plans/elevations of the rooms where equipment is located. Include enough information to enable someone unfamiliar with the facility to locate the connection and cutoff points. Indicate designations such as room number, panel number, circuit breaker, or valve number of each utility and equipment connection and cutoff point, and what that connection and cutoff point controls.

1.6.7.6.2.1 Description of Utility Metering and Monitoring Systems

Provide in narrative format a description of the utility metering and monitoring systems. Include locations, function, and related systems.

1.6.7.6.2.2 Procedures for Tracking Utility Use and Reporting

Procedures for usage reporting and tracking in support of establishing and monitoring utility budgets and costs, and in developing annual energy reports.

1.6.7.6.2.3 One-Line Diagrams and Meter Location of System

Provide one-line diagrams and design drawings that highlight meter locations on the site.

1.6.7.6.3 Spare Parts and Supply Lists

Provide lists of spare parts and supplies required for repair to ensure continued service or operation without unreasonable delays. Special consideration is required for facilities at remote locations. List spare parts and supplies that have a long lead-time to obtain.

1.6.8 Part 5: Training

Provide a copy of training plans used for each type of equipment along with training materials used, arranged in specification sequence. Provide a copy of training records, sign-in sheets, and agendas. Include training and documentation on the updating and continued use of the O&M Manual.

1.6.9 Part 6: Cx Project Report and TAB Report

Provide the final Cx Plan and complete Cx reports with evaluation and testing forms and records for each building system. Include relevant commissioned system assemblies test reports including installers checklists of assemblies. Provide all Cx Progress Reports, issues and resolutions logs with resolution or status of each item, and a list of any open items and seasonal or additional testing required.

1.6.10 Part 7: Regulatory Requirements

Provide information describing regulatory and policies compliance requirements or provide a reference to where it is stored.

1.6.11 Part 8: Permits

Provide information requiring frequently asked questions and associated answers or provide a reference to where it is stored.

1.6.12 Part 9: Operations and Maintenance Manual Approval

Provide a signed document stating that the project O&M Manual has been reviewed and confirming agreement with the approach it presents. Include contact information for the signer for coordination of any future changes.

1.7 SCHEDULE OF OPERATION AND MAINTENANCE DATA PACKAGES

Provide the O&M data packages specified in individual technical sections. O&M Data Packages are one of the components of the O&M Manual. The information required in each type of data package follows:

1.7.1 Package Quality

Documents must be fully legible. Operation and Maintenance data must be consistent with the manufacturer's standard brochures, schematics, printed instructions, general operating procedures, and safety precautions.

1.7.2 Data Package 1

a. Safety precautions and hazards

b. Cleaning recommendations

c. Maintenance and repair procedures

d. Warranty information

e. Extended warranty information

f. Contractor information

g. Spare parts and supply list

1.7.3 Data Package 2

a. Safety precautions and hazards

b. Normal operations

c. Environmental conditions

d. Lubrication data

e. Preventive maintenance plan, schedule, and procedures

f. Cleaning recommendations

g. Maintenance and repair procedures

h. Removal and replacement instructions

i. Spare parts and supply list

j. Parts identification

k. Warranty information

l. Extended warranty information

m. Contractor information

1.7.4 Data Package 3

a. Safety precautions and hazards

b. Operator prestart

c. Startup, shutdown, and post-shutdown procedures

d. Normal operations

e. Emergency operations

f. Environmental conditions

g. Operating log

h. Lubrication data

i. Preventive maintenance plan, schedule, and procedures

j. Cleaning recommendations

k. Troubleshooting guides and diagnostic techniques

l. Wiring diagrams and control diagrams

m. Maintenance and repair procedures

n. Removal and replacement instructions

o. Spare parts and supply list

p. Product submittal data

q. O&M submittal data

r. Parts identification

s. Warranty information

t. Extended warranty information

u. Testing equipment and special tool information

v. Testing and performance data

w. Contractor information

x. Field test reports

1.7.5 Data Package 4

a. Safety precautions and hazards

b. Operator prestart

c. Startup, shutdown, and post-shutdown procedures

d. Normal operations

e. Emergency operations

f. Operator service requirements

g. Environmental conditions

h. Operating log

i. Lubrication data

j. Preventive maintenance plan, schedule, and procedures

k. Cleaning recommendations

l. Troubleshooting guides and diagnostic techniques

m. Wiring diagrams and control diagrams

n. Repair procedures

o. Removal and replacement instructions

p. Spare parts and supply list

q. Repair work-hours

r. Product submittal data

s. O&M submittal data

t. Parts identification

u. Warranty information

v. Extended warranty information

w. Personnel training requirements

x. Testing equipment and special tool information

y. Testing and performance data

z. Contractor information

aa. Field test reports

1.7.6 Data Package 5

a. Safety precautions and hazards

b. Operator prestart

c. Start-up, shutdown, and post-shutdown procedures

d. Normal operations

e. Environmental conditions

f. Preventive maintenance plan, schedule, and procedures

g. Troubleshooting guides and diagnostic techniques

h. Wiring and control diagrams

i. Maintenance and repair procedures

j. Removal and replacement instructions

k. Spare parts and supply list

l. Product submittal data

m. Manufacturer's instructions

n. O&M submittal data

o. Parts identification

p. Testing equipment and special tool information

q. Warranty information

r. Extended warranty information

s. Testing and performance data

t. Contractor information

u. Field test reports

v. Additional requirements for HVAC control systems

1.7.7 Changes to Submittals

Provide manufacturer-originated changes or revisions to submitted data if a component of an item is so affected subsequent to acceptance of the O&M Data. Submit changes, additions, or revisions required by the Contracting Officer for final acceptance of submitted data within 30 calendar days of the notification of this change requirement.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 TRAINING

Prior to acceptance of the facility by the Contracting Officer for Beneficial Occupancy, provide comprehensive training for the systems and equipment specified in the technical specifications. The training must be targeted for the building maintenance personnel, and applicable building occupants. Instructors must be well-versed in the particular systems that they are presenting. Address aspects of the Operation and Maintenance Manual submitted in accordance with Section 01 78 00 CLOSEOUT SUBMITTALS. Training must include classroom or field lectures based on the system operating requirements. The location of classroom training requires approval by the Contracting Officer.

3.1.1 Training Plan

Submit a written training plan to the Contracting Officer for approval at least 60 calendar days prior to the scheduled training. Training plan must be approved by the Quality Control Manager (QC) prior to forwarding to the Contracting Officer. Also, coordinate the training schedule with the Contracting Officer and QC. Include within the plan the following elements:

a. Equipment included in training

b. Intended audience

c. Location of training

d. Dates of training

e. Objectives

f. Outline of the information to be presented and subjects covered including description

g. Start and finish times and duration of training on each subject

h. Methods (e.g. classroom lecture, video, site walk-through, actual operational demonstrations, written handouts)

i. Instructor names and instructor qualifications for each subject

j. List of texts and other materials to be furnished by the Contractor that are required to support training

k. Description of proposed software to be used for video recording of training sessions.

3.1.2 Training Content

The core of this training must be based on manufacturer's recommendations and the operation and maintenance information. The QC is responsible for overseeing and approving the content and adequacy of the training. Spend 95 percent of the instruction time during the presentation on the OPERATION AND MAINTENANCE DATA. Include the following for each system training presentation:

a. Start-up, normal operation, shutdown, unoccupied operation, seasonal changeover, manual operation, controls set-up and programming, troubleshooting, and alarms.

b. Relevant health and safety issues.

c. Discussion of how the feature or system is environmentally responsive. Advise adjustments and optimizing methods for energy conservation.

d. Design intent.

e. Use of O&M Manual Files.

f. Review of control drawings and schematics.

g. Interactions with other systems.

h. Special maintenance and replacement sources.

i. Tenant interaction issues.

3.1.3 Training Outline

Provide the Operation and Maintenance Manual Files (Bookmarked PDF) and a written course outline listing the major and minor topics to be discussed by the instructor on each day of the course to each trainee in the course. Provide the course outline 14 calendar days prior to the training.

3.1.4 Training Video Recording

Record classroom training session(s) on video. Provide to the Contracting Officer two copies of the training session(s) in DVD video recording format. Capture within the recording, in video and audio, the instructors' training presentations including question and answer periods with the attendees. The recording camera(s) must be attended by a person during the recording sessions to assure proper size of exhibits and projections during the recording are visible and readable when viewed as training.

3.1.5 Unresolved Questions from Attendees

If, at the end of the training course, there are questions from attendees that remain unresolved, the instructor must send the answers, in writing, to the Contracting Officer for transmittal to the attendees, and the training video must be modified to include the appropriate clarifications.

3.1.6 Validation of Training Completion

Ensure that each attendee at each training session signs a class roster daily to confirm Government participation in the training. At the completion of training, submit a signed validation letter that includes a sample record of training for reporting what systems were included in the training, who provided the training, when and where the training was performed, and copies of the signed class rosters. Provide two copies of the validation to the Contracting Officer, and one copy to the Operation and Maintenance Manual Preparer for inclusion into the Manual's documentation.

3.1.7 Quality Control Coordination

Coordinate this training with the QCin accordance with Section 01 45 00 QUALITY CONTROL.

3.2 SUBMITTAL SCHEDULING

3.2.1 Operation and Maintenance Manual, Progress Submittal

Submit the Progress submittal when construction is approximately 50 percent complete, to the Contracting Officer for approval. Provide Operation and Maintenance Manual Files (Bookmarked PDF). Include the elements and portions of system construction completed up to this point. The purpose of this submittal is to verify progress is in accordance with contract requirements as discussed during the Operation and Maintenance Manual Coordination Meeting.

3.2.2 Operation and Maintenance Manual, Prefinal Submittal

Submit the 100 percent submittal of the Operation and Maintenance Prefinal Submittal to the Contracting Officer for approval within 60 calendar days of the Beneficial Occupancy Date (BOD). This submittal must provide a complete, working document that can be used to operate and maintain the facility. Any portion of the submittal that is incomplete or inaccurate requires the entire submittal to be returned for correction. Any discrepancies discovered during the Government's review of Operation and Maintenance Progress submittal must be corrected prior to the Prefinal submission. The Prefinal Submittal must include Operation and Maintenance Manual Files (Bookmarked PDF).

3.2.3 Operation and Maintenance Manual, Final Submittal

Submit completed Operation and Maintenance Manual Files (Bookmarked PDF). The Final submittal is due at BOD. Any discrepancies discovered during the Government's review of the Prefinal submittal, including the Field Verification, must be corrected prior to the Final submission.

-- End of Section --

[PROJECT NAME]

OPERATIONS AND MAINTENANCE MANUAL

Version *X.X*

[DATE]

VERSION HISTORY

Version #	Implemented By	Revision Date	Approved By	Approval Date	Reason

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1 EXECUTIVE SUMMARY

1.1 Purpose

[Provide a description of the purpose of the O&M Manual, its intended audience, how it should be used, and by whom.]

2 FACILITY DESIGN AND CONSTRUCTION

2.1 General Facility and Systems Description

[Provide an overview of the intent for design and use of the facility. Include the Consolidated RFP in this section along with any Modifications and Amendments. Detail the overall dimensions of the facility, number of floors, foundation type, expected number of occupants, and facility Category Code. List and generally describe all the facility systems and any special building features (for example, HVAC Controls, Sprinkler Systems, Cranes, Elevators, and Generators). Include photographs labeled to show key operating components and the overall facility appearance.]

2.2 Basis of Design (BOD)

[Insert the final copy of the BOD document.]

2.3 Contract Specifications

[Insert the final copy of the Contract Specifications.]

2.4 Facility Data Workbook (FDW)

[Insert the final copy of the FDW.]

2.5 Warranty Management Plan (per 01 78 00)

[Insert the final copy of the Warranty Management Plan as outlined in UFGS 01 78 00 CLOSEOUT SUBMITTALS.]

2.6 Room Inventory

[Provide a complete list of rooms and named spaces. Include spatial data defining actual net square footage and data of each room. Also include the room finish schedule including room names and numbers. Provide all schedules in the design drawings in the room inventory and add a column to each schedule to record what was provided by the contractor during construction.

Provide a list of installed equipment furnished under this contract. Include all information usually listed on the manufacturer's name plate. Include, as applicable, the following information for each piece of installed equipment: description of the item, location by room number, model number, serial number, capacity, name and address of equipment supplier, condition, spare parts list, manufacturer's catalog, and warranty.]

3 FACILITIES, SYSTEMS, AND ASSEMBLIES' INFORMATION

[Bookmark information in this section using the current version of Uniformat II, UFGS numbers, and document type as outlined in the example below. Each item up to the third level (i.e. B2030110) should have a bookmark/tab for easy navigation of the manual.]

3.1 A10

3.2 A20

3.3 B10

3.4 B20 - EXTERIOR ENCLOSURE *(example)*

3.4.1 B2030 - EXTERIOR DOORS

3.4.1.1 B2030110 - GLAZED DOORS

3.4.1.1.1 Specifications *[Located in Part 2 of this manual; do not include again.]*

1. UFGS 08 11 16 – Aluminum Doors and Frames
    a. Associated approved submittals
    b. Warranties
    c. Etc.
2. UFGS 08 71 00 – Door Hardware
3. UFGS 08 81 00 – Glazing

3.4.1.1.2 Manufacturer's Operations and Maintenance Data (Exterior Doors)

3.4.1.1.3 Approved Submittals (Exterior Doors)

3.4.1.1.4 Coordination/Shop Drawings (Exterior Doors) *[as applicable]*

3.4.1.1.5 Sequence of Operation for Operating Equipment

3.4.1.1.6 Routine Maintenance Requirements

3.4.1.1.7 Repair Procedures

3.4.1.1.8 Emergency Procedures and Locations of Applicable Controls

3.4.1.1.9 Warranties (Exterior Doors)

3.4.1.1.10 Record Drawings and Utility Systems (as applicable)

3.4.1.1.11 Contractor / Supplier Listing and Contact Information

Contact Information - Subsystem			
Email	Company Name	Website	Phone Number

3.5 B30

3.6 C10

3.7 C20

3.8 C30

3.9 D10

3.10 D20

3.11 D30

3.12 D40

3.13 D50

3.14 E10

3.15 E20

3.16 F10

3.17 F20

3.18 F30

3.19 G20

3.20 G90

4 SYSTEM USAGE

4.1 Facility Guide By System

[Insert a copy of the completed facility operating plan.]

4.2 Maintenance Plans, Procedures, Checklists, Records, and Spare Parts Inventory

[Insert procedures, forms, and checklists for facility O&M.]

4.3 Maintenance Schedules

[Include recommended maintenance schedules for systems and equipment along with updated requirements.]

4.4 Ongoing Commissioning (Cx) Operational and Maintenance Record Keeping

[Include ongoing Cx and optimization procedures and documentation to monitor and improve the performance of facility systems.]

4.5 Janitorial and Cleaning Plans and Procedures

[Insert a copy of the facility cleaning and janitorial plan with procedures and intended chemicals and equipment.]

4.6 Utility Measurement and Reporting

[Include utility schematic diagrams, enlarged connection and cutoff plans, description of utility metering and monitoring systems, procedures for tracking utility use and reporting, and one-line diagrams and meter locations of systems.]

5 TRAINING

5.1 Training Plans and Materials

[Insert a copy of training plans used for each type of equipment, along with training materials used, arranged in specification sequence.]

5.2 Training Records

[Insert copy of training records, sign-in sheets, etc.]

5.3 System Manual Maintenance and Documentation

[Include training and documentation on the updating and continued use of the Systems Manual.]

6 COMMISSIONING (Cx) PROJECT REPORT AND TAB REPORT

6.1 Commissioning (Cx) Plan

[Insert the final Cx Plan and completed Cx report with evaluation and testing forms and records for each building and system.]

6.2 Testing and Start-up Reports

[Insert relevant commissioned system assemblies test reports including the installers checklists of assemblies.]

6.3 Cx Progress Reports

[Insert a copy of all Cx Progress Reports.]

6.4 Issues and Resolution Logs

[Insert a copy of all issues and resolution logs with resolution or status of each item.]

6.5 Item Resolution Plan for Open Items

[Insert a list of any open items and seasonal or additional testing required.]

7 REGULATORY REQUIREMENTS

[Enter information describing regulatory and policies compliance requirements or provide a reference to where it is stored.]

8 PERMITS

[Enter information requiring frequently asked questions and associated answers or provide a reference to where it is stored.]

9 OPERATIONS AND MAINTENANCE MANUAL APPROVAL

The undersigned acknowledge they have reviewed the *<Project Name>* **Operations and Maintenance Manual** and agree with the approach it presents. Changes to this **Operations and Maintenance Manual** will be coordinated with, and approved, by the undersigned or their designated representatives.

Signature: _____ Date: _____
Print Name: _____
Title: _____
Role: _____

Signature: _____ Date: _____
Print Name: _____
Title: _____
Role: _____

Signature: _____ Date: _____
Print Name: _____
Title: _____
Role: _____

SECTION 01 91 00.15

BUILDING COMMISSIONING

PART 1 GENERAL

Building Commissioning is a systematic, quality-focused process for enhancing the delivery of a project that focuses on verifying and documenting that all of the commissioned systems and assemblies are planned, designed, installed, tested, operated, and maintained to meet the project requirements. The purpose is to reduce the cost and performance risks associated with delivering facilities projects, and to increase value to owners, occupants, and users.

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 90.1 - IP	(2019) Energy Standard for Buildings Except Low-Rise Residential Buildings
ASHRAE 180	(2018) Standard Practice for Inspection and Maintenance of Commercial Building HVAC Systems
ASHRAE 202	(2018) Commissioning Process for Buildings and Systems

ASSOCIATED AIR BALANCE COUNCIL (AABC)

ACG Commissioning Guideline	(2005) Commissioning Guideline

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)

NEBB S1110	(2019) Whole Building Technical Commissioning of New Construction; 2nd Edition

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

ANSI/SMACNA 014	(2013) HVAC Systems Commissioning Manual, 2nd Edition

U.S. ARMY CORPS OF ENGINEERS (USACE)

ER 25-345-1	(2019) Commissioning -- Systems Manual

1.2 DEFINITIONS

Commissioning Process (Cx) - a quality-focused process for enhancing the delivery of a project. Refer to ASHRAE 202 for a comprehensive

description of the commissioning process.

(CxC) - The entity who leads, plans, and coordinates the Commissioning Team. The terms Commissioning Provider, Commissioning Firm, Lead Commissioning Specialist, Commissioning Specialist, and Commissioning Authority (CA or CxA) when used by sustainable Third Party Certification (TPC) programs, are interchangeable.

Commissioning Authority – The Government retains the authority for oversight and assurance of the entire commissioning process, and final approval of all commissioning deliverables.

1.3 COMMUNICATION WITH THE GOVERNMENT

The Lead Commissioning Specialist (CxC) must submit all plans, schedules, reports, and documentation directly to the Contracting Officer's Representative concurrent with submission to the Quality Control (QC) Manager.

The Lead Commissioning Specialist must have direct communication with the Contracting Officer's Representative regarding all elements of the commissioning process; however, the Government has no direct contract authority with the Lead Commissioning Specialist.

1.4 SYSTEMS TO BE COMMISSIONED

Coordinate commissioning and quality control activities for the following systems, equipment, and associated controls. System-specific requirements are located in the associated specification sections. Commission the following systems, equipment, and associated controls in accordance with this section and the inspection, testing, and quality control requirements of their respective sections:

Heating, ventilating, air-conditioning, and refrigeration systems (mechanical and passive) and associated controls (HVAC)

Lighting systems: interior and exterior, automatic and manual daylighting controls, occupancy sensing devices, automatic shut-off controls, time switching, and other lighting control devices, and dimming systems

Service hot-water systems and controls

Water pressure-booster systems

Building Control Systems

Utility Monitoring and Control Systems

Metering and sub-metering

Automatic Receptacle Control

1.5 RELATED SECTIONS

Refer to the following technical sections for additional commissioning requirements for respective systems:

Section 23 08 00 COMMISSIONING OF MECHANICAL AND PLUMBING SYSTEMS

Section 26 08 00 APPARATUS INSPECTION AND TESTING

1.6 COMMISSIONING TEAM

The Commissioning team will include, but is not limited to the following team members.

Ensure all Construction Activities for systems to be commissioned are coordinated with the appropriate commissioning team members.

a. QC Manager

b. Sub-Contractor Representatives for each trade responsible for construction/installation of systems to be commissioned

c. Technical Commissioning Specialists for each system to be commissioned

d. TAB Representative

e. Equipment manufacturer representatives

f. Government Contracting Officer

g. Government Representatives

h. Installation Maintenance Representative

i. Facility End User

j. Designer of Record (DOR)

1.7 PROJECT SCHEDULE

Include the following tasks in the project schedule required by Section. Ensure sufficient time is scheduled to complete each item. The order of items listed below is not intended to imply a specified sequence:

a. Submission and approval of the Commissioning Firm Qualifications

b. Submission and approval of the Interim and Final Construction Phase Commissioning Plans

c. Commissioning Kickoff Meeting

d. Regular Commissioning Coordination Meetings

e. Installation of permanent utilities (gas, water, electric, steam)

f. Building Enclosure Construction

g. Submission and approval of the Completed Building Enclosure Inspection Checklists

h. Manufacturer's Equipment Start-Up for each of the systems to be commissioned

i. Submission and approval of the Completed Commissioning Observation Checklists

j. Submission and approval of Certificate of Readiness for each system to be commissioned

k. Commissioning Testing, including Functional Performance Testing, for each system to be commissioned

l. Integrated Systems Tests

m. Post-test deficiency correction for each system to be commissioned

n. Re-Testing

o. Training for each of the systems to be commissioned

p. Submission and approval of the Final Commissioning Reports

1.8 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-06 Test Reports

Completed Construction Observation Checklists; G

Design Review Report; G

Interim Construction Phase Commissioning Plan; G

Final Construction Phase Commissioning Plan; G; S

Issues Log; G

SD-07 Certificates

Commissioning Firm; G

Certificate of Readiness; G

SD-10 Operation and Maintenance Data

Systems Manual; G

SD-11 Closeout Submittals

Final Commissioning Report; G

Updated Final Commissioning Report; G

Final Commissioning Report (eNotebook); S

1.9 COMMISSIONING FIRM

Employ the services of a Commissioning Firm and all Commissioning Specialists required to perform work for this project. The Commissioning

Firm must be a first-tier subcontractor that is financially and corporately independent from prime contractor and all other subcontractors and the Designer of Record and that is not participating in any other work on this Contract, including design, furnishing equipment, construction, or testing, adjusting, and balancing.

a. Submit the Commissioning Firm's and Commissioning Specialists' qualifications, including the name of the firm and each CxC and each certification, no later than 30 calendar days after.

b. If, for any reason, a specialist loses a certification during this period, immediately notify the Contracting Officer and submit another Commissioning Specialist for approval. An approved successor must validate all work performed for this project by the CxC who lost a certification.

1.9.1 Commissioning Specialists (CxC)

Assign Lead Commissioning Specialist and other appropriate Commissioning Specialists for the systems to be commissioned.

1.9.1.1 Lead Commissioning Specialist (CxC)

Lead Commissioning Specialist (CxC) coordinates all aspects of the commissioning process. Duties include leading and overseeing the commissioning work and acting as the primary point of contact for the commissioning work. CxC may serve as a systems Specialist if all requirements for both designations are met. CxC must have a minimum of five years of commissioning experience, including two projects of similar size and complexity to this project.

CxC must be certified in one of the following:

NEBB Building System Commissioning Professional (CxCP)

ACG Certified Commissioning Authority (CxA)

ICB/TABB Certified Commissioning Supervisor

BCA Certified Commissioning Professional (CCP)

AEE Certified Building Commissioning Professional (CBCP)

University of Wisconsin-Madison Qualified Commissioning Process Provider (QCxP)

ASHRAE Building Commissioning Professional (BCxP).

1.9.1.2 Commissioning Specialists

Refer to the related technical commissioning specification section for additional qualifications for each Commissioning Specialist associated with each system. Include all Commissioning Specialist qualifications with the Commissioning Firm submittal:

a. Mechanical Commissioning Specialist: The technical work associated with mechanical systems to be commissioned must be performed by a Commissioning Specialist certified by NEBB, ACG, ICB/TABB, AEE, University of Wisconsin-Madison, ASHRAE, or BCA in the commissioning

of HVAC systems with five years of experience in the commissioning of HVAC systems.

b. Electrical Commissioning Specialist: The technical work associated with electrical systems to be commissioned must be performed by an engineering technician with five years of experience inspecting, testing, and calibrating electrical distribution and generation equipment, systems, and devices. The lead engineering technician specified in specification Section 26 08 00 APPARATUS INSPECTION AND TESTING may serve as the Electrical Commissioning Specialist. The Mechanical Commissioning Specialist may be utilized to perform the technical work associated with electrical systems to be commissioned.

1.10 COMMISSIONING STANDARD

In a conflict, the most stringent requirements apply. In addition, comply with ASHRAE 90.1 - IP commissioning requirements for all systems. Refer to related technical commissioning specification sections for additional standards requirements. The following requirements apply to all project commissioning and test standards:

a. Implement all recommendations and suggested practices contained in the Commissioning Standard and test standards.

b. Use the Commissioning Standard for all aspects of Commissioning, including calibration of instruments.

c. Where the instrument manufacturer calibration recommendations are more stringent than those listed in the Commissioning Standard, adhere to the manufacturer calibration recommendations.

d. All quality assurance provisions of the Commissioning Standard such as performance guarantees are part of this contract.

e. The Commissioning Specialists must develop commissioning procedures for any systems or system components not covered in the Commissioning Standard.

f. Use any new requirements, recommendations, and procedures published or adopted by the body responsible for the applicable Commissioning Standards at the time of project award.

g. If there is a conflict between the requirements of the contract documents and the commissioning standard used, the contract documents take precedent.

1.11 SUSTAINABILITY THIRD PARTY CERTIFICATION (TPC)

The Commissioning Specialist must perform all commissioning activities, coordination, and submittals required by the sustainability Third Party Certification (TPC) program applied to this project, in accordance with Section 01 33 29 SUSTAINABILITY REQUIREMENTS AND REPORTING.

1.12 ISSUES LOG

The Commissioning Specialist develops and maintains an Issues Log for the systems to be commissioned. The issues log documents and tracks resolution of deficiencies identified during submittal reviews, inspection, and testing. At any point during construction, any

commissioning team member finding deficiencies may communicate those deficiencies in writing to the Commissioning Specialist for inclusion into the Issues Log. For each issue, the Issues Log includes, but is not limited to, a unique reference number, description of the issue with contract requirement referenced, location of or equipment name/tags exhibiting the issue, the initials of the individual's name whom reported the issue, the date of first observation, the proposed resolution of the issue and date proposed, the date of any subsequent observations with applicable additional information, and the date of implementation of the final resolution of the issue as confirmed by the Commissioning Specialist and Contracting Officer. Issues must not be deleted from the issues log.

CxC must submit the Issues Log monthly and within three working days from changes to the Issue Log. The CxC is responsible for distributing the Issues Log to the Commissioning Team.

1.13 CERTIFICATE OF READINESS

Prior to scheduling Commissioning Tests for each system, the Quality Control Manager must issue a Certificate of Readiness for each system, certifying that inspections have been completed, open issues have been resolved, and the system is ready for Commissioning Tests. Refer to each related technical commissioning specification section for additional requirements.

Submit the Certificate of Readiness for each system prior to Commissioning Tests of that system. Do not schedule Commissioning Tests for a system until the Certificate of Readiness is approved by the Government.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 CONSTRUCTION SUBMITTAL REVIEWS

Coordinate construction submittal document reviews for commissioned systems and assemblies with the CxC. The commissioning submittal review does not replace the Government submittal review, in accordance with Section 01 33 00SUBMITTAL PROCEDURES.

The CxC must identify construction submittals to be provided by the contractor for the commissioned systems. The CxC must evaluate construction submittals for compliance with the contract documents. Include a copy of the submittal document review transmittal and response in the Commissioning Report.

3.2 COMMISSIONING KICKOFF MEETING

Conduct a Commissioning Kickoff Meeting, led by the CxC, after approval of the Commissioning Firm and Commissioning Specialists, and no later than 30 days following approval of the Commissioning Firm and Specialists. Discuss the commissioning process including contract requirements, lines of communication, roles and responsibilities, schedules, documentation requirements, inspection and test procedures, and logistics as specified in this section.

The Quality Control team, Designer of Record, and the Government must

attend this meeting. Invite the User and Base Civil Engineering Representative to attend this meeting.

3.3 REGULAR COMMISSIONING COORDINATION MEETINGS

The Quality Control team, Designer of Record, and the Government must attend this meeting. Sub-Contractor Representatives for each trade responsible for construction/installation of systems to be commissioned must attend this meeting as requested by the CxC. Invite the User and a Base Civil Engineering Representative to attend this meeting.

CxC must conduct monthly commissioning coordination meetings when installation of commissioned systems begins. Provide status of commissioned systems, open issues log items, outstanding submittals, and upcoming commissioning activities. Conduct bi-weekly commissioning coordination meetings within 30 days of the scheduled date for commissioning testing.

3.4 CONSTRUCTION PHASE COMMISSIONING PLANS

The Interim Construction Phase Commissioning Plan identifies the commissioning and testing standards and outline the overall commissioning process, the commissioning schedule, the commissioning team members and responsibilities, lines of communication, documentation requirements for the construction phase of the project. Submit the Interim Construction Phase Commissioning Plan, prepared by the CxC, 14 calendar days after the Construction Commissioning Coordination Meeting and 14 days prior to the start of construction of the building enclosure. Include the following items in the commissioning schedule in addition to the items in paragraph PROJECT SCHEDULE: Commissioning Site Visits, Seasonal Testing, Warranty Phase Site Visit, Post-Construction Endurance Testing, and Updated Commissioning Report.

The Final Construction Phase Commissioning Plan includes the information provided in the Interim Construction Phase Commissioning Plan as well as commissioning construction observation checklists and test procedures such as Pre-Functional Checklists, Integrated Systems Test Checklists, and Functional Performance Test Checklists and other Commissioning Test Checklists for each building, for each system required to be commissioned, and for each component for inclusion in the Final Construction Phase Commissioning Plan. Refer to the related technical commissioning specification section for additional requirements for checklists. Submit the Final Construction Phase Commissioning Plan, prepared by the CxC, no later than 90 calendar days prior to the start of Commissioning Inspections. Once approved, file the approved plan in the Sustainability eNotebook.

3.4.1 Construction Observation Checklists

Construction Observation Checklists must include items for physical inspection or testing that demonstrate that installation and start-up of equipment and systems is complete. Refer to paragraph COMMISSIONING INSPECTIONS. Construction observation checklists must be tailored to verify the specific installation requirements and details of the construction documents and manufacturer's instructions.

3.4.2 Test Procedures and Checklists

Test procedures and checklists must include procedures that explain,

step-by-step, the actions and expected results that will demonstrate that the systems perform in accordance with the contract. Refer to paragraph COMMISSIONING TESTS. Include the following sections and details appropriate to the systems being tested in the test procedures and checklists:

a. Notable system features including information about controls to facilitate understanding of system operation

b. Conclusions and recommendations. Conclusions must clearly indicate if system does or does not perform in accordance with contract requirements. Recommendation must clearly indicate that the system should or should not be approved by the Government.

c. Test conditions including date, beginning and ending time, and beginning and ending outdoor air conditions

d. Attendees

e. Identification of the equipment involved in the test

f. Control system feature identification

g. As-found condition of the system operation

h. List of test items with step numbers along with the corresponding feature or operation, intended test procedure, expected system response, and pass/fail indication.

i. Space for comments for each test item.

3.5 COMMISSIONING SITE VISITS

The CxC must visit the construction site no less than once every 90 days during construction of the commissioned systems to verify that construction is achieving the requirements of the contract documents. The frequency of the site visits must increase to bi-weekly within 90 days of the scheduled commissioning tests. The CxC must vist the construction site more frequently, as needed, to complete commissioning inspections. Document deficiencies or issues in the Issues Log.

3.6 COMMISSIONING INSPECTIONS

Complete inspections using Construction Observation Checklists for each individual item of equipment or system for each system required to be commissioned in accordance with the commissioning plan. Indicate commissioning team member inspection and validation of each checklist item by initials. Validation of each checklist item by each team member indicates that item conforms to the contract documents and design in their area of responsibility. Commissioning Specialist validation of each checklist item indicates that each item has been installed correctly and in accordance with contract documents. Submit the initialed and Completed Construction Observation Checklists no later than 7 calendar days after completion of inspection of all checklists items for each system.

3.7 COMMISSIONING TESTS

Demonstrate that all systems, equipment, and components have been installed correctly and that the systems operate and perform, including

interactive operation between systems, in accordance with contract documents. Perform tests as specified in related technical commissioning specifications. Provide all materials, services, and labor required to perform all commissioning tests.

Commissioning Specialist's duties include leading and documenting all tests for the systems to be commissioned with appropriate sub-contractors performing the Tests. The representatives listed in the paragraph COMMISSIONING TEAM must attend the tests with the exception of the.

3.7.1 Test Scheduling and Coordination

Schedule Commissioning Tests for each system only after the Certificate of Readiness has been approved by the Government for the system. Correct all deficiencies identified through any prior review, inspection, or test activity before the start of Commissioning tests.

Commissioning Tests and Integrated Systems Tests must be performed with the CxC present. Government reserves the right to witness all tests. Coordinate test schedule with Government representatives.

3.7.2 Testing Procedures

Commissioning tests include tests such as functional performance and integrated systems tests. Perform test procedures in accordance with the commissioning standards specified. In addition, comply with the testing procedures specified in the sections listed in paragraph RELATED SECTIONS.

3.7.3 Sample Strategy

Refer to the sections identified in paragraph RELATED SECTIONS for sample strategy.

3.7.4 Aborted Tests and Re-Testing

Abort any test if any deficiency prevents successful completion of the test or if any required commissioning team member is not present for the test. Re-test after all deficiencies identified during the original test have been corrected. Contracting Officer may withhold payment equivalent to lost time, re-testing, and aborted tests. These costs may include salary, travel costs, and per diem for Government team members.

3.8 TRAINING PLAN

CxC must review the training plan for training associated with the equipment and systems to be commissioned, checking that each plan has the trainer name, trainer contract information, training schedule and location. Submit review at least 30 days prior to the first training event. Incorporate CxC review comments prior to submitting training plan in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA. Update and resubmit the training plan based on any corrective action taken.

3.9 COMMISSIONING REPORT

Submit an no later than 14 calendar days following commissioning team validation of all Commissioning Tests, including Functional Performance Tests, and Integrated Systems Tests, with the exception of Seasonal Tests. File the approved Final Commissioning Report (eNotebook) in the Sustainability eNotebook. Include the following information in the Final

Commissioning Report:

a. An executive summary describing the overall commissioning process, the results of the commissioning process, outstanding deficiencies and recommended resolutions, and seasonal testing that must be scheduled for a later date. Indicate, in the executive summary, whether the systems meet the requirements of the contract documents.

b. A list of deficiencies discovered during the commissioning process and the corrective actions taken in the report.

c. Completed Pre-Functional Checklists and other Commissioning Observation Checklists, Commissioning Test Checklists such as Functional Performance Test Checklists and Integrated Systems Test Checklists, the Final Construction Phase Commissioning Plan, the Issues Log, Training Attendance Rosters, the Design Review Reports, Submittal Review Report, and any other documents as specified by related technical commissioning specification sections.

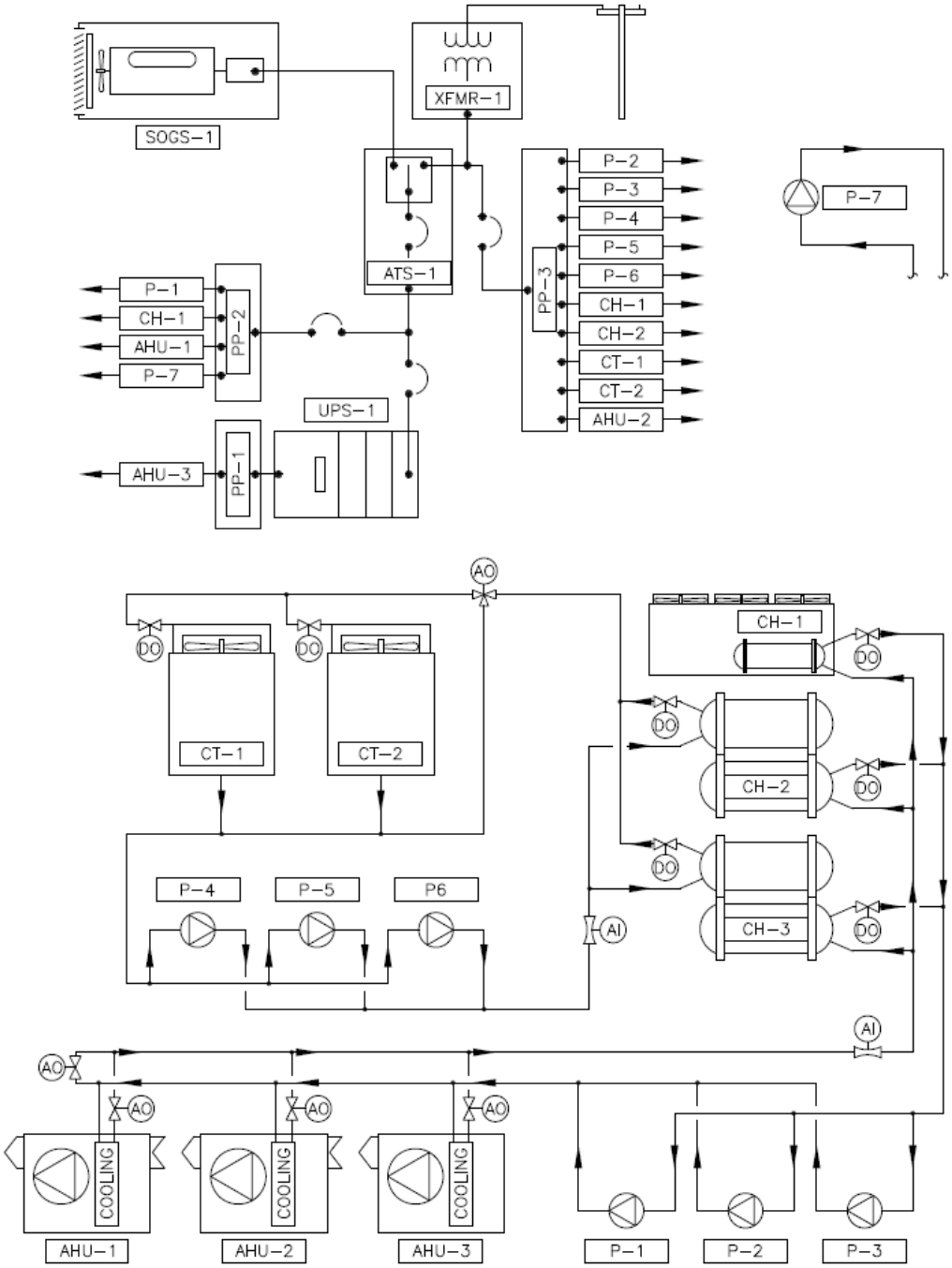
-- End of Section --

ELECTRICAL – HVAC – FIRE PROTECTION

1. INTRODUCTION

This sample integrated system test (IST) checklist is for the interaction between hypothetical electrical; heating, ventilation, and air-conditioning (HVAC); and fire protection systems.

The following system diagram is intended to communicate information about these hypothetical systems and is not required to be included as part of any IST.



2. NOTABLE SYSTEM FEATURES

The purpose of this section is to identify notable systems features to facilitate an understanding of systems interaction.

Notable electrical system features

a. Critical power panel PP-1 is selected to service:
   - Air handling unit AHU-3
   - HVAC control system's Operator work station
   - HVAC system local control panel LCP-1 serving air handling unit AHU-3

b. Sub-critical power panel PP-2 is selected to service:
   - Distribution pump P-1
   - Air-cooled chiller CH-1
   - Air handling unit AHU-1
   - HVAC system local control panel LCP-2 serving distribution pump P-1, air-cooled chiller CH-1, and air handling unit AHU-1
   - Fire pump P-7

c. Non-critical power panel PP-3 is selected to service:
   - Distribution pumps P-2 and P-3
   - Condenser water pumps P-4, P-5, and P-6
   - Water-cooled chillers CH-1 and CH-2
   - Cooling towers CT-1 and CT-2
   - Air handling unit AHU-2
   - HVAC system local control panel LCP-3 serving all HVAC equipment not served by LCP-1 and LCP-2

d. Single operation generator set SOGS-1 is selected meet electrical demand of critical power panel PP-1 and sub-critical power panel PP-2.

e. Automatic transfer switch ATS-1 is selected to transfer electrical service between preferred power and single operation generator set SOGS-1 to service uninterruptible power supply UPS-1 and sub-critical power panel PP-2.

f. Uninterruptible power supply UPS-1 is selected meet electrical demand of power panel PP-1.

Notable HVAC system features

a. Uninterrupted airflow from air handling unit AHU-3 is accomplished by its electrical service being through uninterruptable power supply UPS-1 and semi-disrupted temperature control is accomplished during transition of primary utilities by the chilled water system's thermal inertia.

b. Semi-disrupted airflow from air handling unit AHU-1 is accomplished by its electrical service being from both preferred power and single operation generator set SOGS-1. During transition of electrical service from preferred power to single operation generator set SOGS-1, air handling unit AHU-1 is disabled and re-enabled when electrical service is available from SOGS-1.

c. Upon loss of electrical service from preferred power, cooling load is transferred from water-cooled chillers CH-2 and CH-3 to air-cooled chiller CH-1.

d. Each water-cooled chiller CH-2 and CH-3 is selected to meet 50-percent of total facility cooling demand.

e. Air-cooled chiller CH-1 is intended for use upon loss of electrical service from preferred power or during failure of both water-cooled chillers CH-2 and CH-3.
f. Air-cooled chiller CH-1 is selected to meet 100-percent of critical area and sub-critical area cooling demands.
g. Each chilled water distribution pump P-1 through P-3 is selected to meet requirements of a single water-cooled chiller CH-2 and CH-3 yielding one redundant pump.
h. Each condenser water pump P-4 through P-6 is selected to meet requirements of a single chiller CH-2 and CH-3 yielding one redundant pump.
i. Air handling unit AHU-1 is selected to meet 100-percent of sub-critical area cooling demand.
j. Air handling unit AHU-2 is selected to meet 100-percent of non-critical area cooling demand.
k. Air handling unit AHU-3 is selected to meet 100-percent of critical area cooling demand.

Notable fire protection system features

a. Fire pump P-7 is selected to meet 100-percent of facility demand yielding no redundant pump.

3. CONCLUSIONS AND RECOMMENDATIONS

The purpose of this section is to identify conclusions and recommendations based on observations of interconnected system operation.

It is concluded that these systems [do / do not perform] in accordance with contract requirements.

It is recommended that these [systems be / not be] accepted by the government.

The following systems enhancements are recommended:

4. TEST CONDITIONS

The purpose of this section is to identify conditions occurring at time of testing.

Test date: _____

Test begin time: _____

Test end time: _____

5. EQUIPMENT IDENTIFICATION

The purpose of this section is to identify equipment included in this system.

Single operation generator set: SOGS-1

Uninterruptible power supply: UPS-1

Automatic transfer switch: ATS-1

Chiller (water cooled): CH-1

Chiller (water-cooled): CH-2

Chiller (air-cooled): CH-3

Cooling tower: CT-1

Cooling tower: CT-2

Distribution pump: P-1

Distribution pump: P-2

Distribution pump: P-3

Condenser water pump: P-4

Condenser water pump: P-5

Condenser water pump: P-6

Air handling unit (sub-critical): AHU-1

Air handling unit (non-critical): AHU-2

Air handling unit (critical): AHU-3

Fire pump: P-7

6. ATTENDEES

The purpose of this section is to identify persons present during integrated systems testing.

ATTENDEES			
REPRESENTING	**NAME**	**COMPANY**	**TELEPHONE NUMBER**
Electrical Commissioning Specialist:			
Mechanical Commissioning Specialist:			
Fire Protection Commissioning Specialist:			
Owner’s Representative:			
Electrical Contractor:			
Mechanical Contractor:			

ATTENDEES			
REPRESENTING	**NAME**	**COMPANY**	**TELEPHONE NUMBER**
Controls Contractor:			
Fire Protection Contractor:			

7. PERFORMANCE VERIFICATION TEST CHECKLISTS

The purpose of this section is to identify dates of completion and approval, as well as approving authority of relevant functional performance test (FPT) checklists.

FUNCTIONAL PERFORMANCE TEST CHECKLIST	COMPLETION DATE	APPROVAL DATE	APPROVING CONTRACTOR QUALITY CONTROL MANAGER
Electrical preferred / alternate power:			
Water-cooled chilled water plant:			
Air handing unit AHU-1:			
Air handing unit AHU-2:			
Air handing unit AHU-3:			
Fire pump system:			

8. SYSTEM OPERATION OBSERVATIONS

The purpose of this section is to document results from multi-system-based testing with loss of preferred power, electrical service from single operation generator set, and return of preferred power.

Testing is grouped by discipline as follows to maximize testing efficiency:

a. Electrical systems.

b. HVAC systems.

c. Fire protection systems.

Control algorithms and operation modes are tested as part of respective functional performance tests (FPT’s) prior to performing this integrated system test (IST).

Because control algorithm and operation mode observations were physically made as part of respective FPT, system responses are observed from Operator workstation where applicable unless indicated otherwise.

The following electrical systems testing is provided in the matrix below:

a. Test preparation.
b. Preferred power loss.
c. Electrical service from single operation generator set.
d. Preferred power restoration.

The following HVAC systems testing is provided in the matrix below:

a. Test preparation.
b. Preferred power loss.
c. Electrical service from single operation generator set.
d. Preferred power restoration.

The following fire protection systems testing is provided in the matrix below:

a. Test preparation.
b. Preferred power loss.
c. Electrical service from single operation generator set.
d. Preferred power restoration.

Abbreviations used in the matrix below include:

a. Test Method:
   Manipulated parameter(s) necessary to produce expected system response.
b. Expected Response:
   Anticipated system reaction to manipulated parameter(s).
c. Comments:
   Commissioning specialist’s issues related to observations.
d. Pass / Fail:
   P - Expected response is observed without issues of concern.
   F - Expected response is not observed resulting in noted issues of concern.
e. Miscellaneous:
   CS - Control signal.

ELECTRICAL SYSTEM OPERATION				
STEP	**TEST METHOD**	**EXPECTED RESPONSE**	**COMMENTS**	**PASS/ FAIL**
Test Preparation				
01	To prepare for system response: • Observe system status	Single operation generator set SOGS-1 status confirmed on stand-by	CS of _____	
02		Uninterruptable power supply UPS-1 status confirmed on stand-by	CS of _____	
03		Automatic transfer switch ATS-1 status confirmed on preferred power	CS of _____	

ELECTRICAL SYSTEM OPERATION				
STEP	**TEST METHOD**	**EXPECTED RESPONSE**	**COMMENTS**	**PASS/ FAIL**
Preferred Power Loss Design Control Sequence: Upon detection of loss of preferred power, the electrical system shall: • Automatic transfer switch ATS-1 transmits signal for loss of electrical service from preferred power • Automatic transfer switch ATS-1 transmits start signal to single operation generator set SOGS-1 • Single operation generator set SOGS-1's speed increased to normal operating speed • Single operation generator set SOGS-1 transmits signal for usable voltage				
04	To observe system response to preferred power loss: • Receive Mechanical Commissioning Specialists' ready status • Receive Fire Protection Commissioning Specialists' ready status • Initiate loss of preferred power • Observe system status	Mechanical Commissioning Specialists' ready status received		
05		Fire Protection Commissioning Specialists' ready status received		
06		Automatic transfer switch ATS-1 transmits signal for loss of electrical service from preferred power	CS of _____	
07		Automatic transfer switch ATS-1 transmits start signal to single operation generator set SOGS-1	CS of _____	
08		Single operation generator set SOGS-1's speed increases to normal operating speed		
09		Automatic transfer switch ATS-1 receives signal for usable voltage from single operation generator set SOG-1	CS of _____	
Electrical Service From Single Operation Generator Set Design Control Sequence: Upon detection of electrical service from single operation generator set SOGS-1, the electrical system shall: • Automatic transfer switch ATS-1 switches source of electrical service to single operation generator set SOGS-1 • Automatic transfer switch ATS-1 transmits signal for electrical service from single operation generator set SOGS-1				
10	To observe system response to electrical service from single operation generator set SOGS-1:	Automatic transfer switch ATS-1 transfer switch ATS-1 switches source of electrical service to single operation generator set SOGS-1		

ELECTRICAL SYSTEM OPERATION				
STEP	**TEST METHOD**	**EXPECTED RESPONSE**	**COMMENTS**	**PASS/ FAIL**
11	• Observe system status	Automatic transfer switch ATS-1 transmits signal for electrical service from single operation generator set SOGS-1	CS of _____	

Preferred Power Restoration

Design Control Sequence:

Upon detection of restoration of preferred power, the electrical system shall:

- Automatic transfer switch ATS-1 detects preferred power availability
- Automatic transfer switch ATS-1 switches source of electrical service to preferred power
- Automatic transfer switch ATS-1 transmits signal for electrical service from preferred power
- Automatic transfer switch ATS-1 transmits signal to stop single operation generator set SOG-1
- Single operation generator set SOGS-1 stops

12	To observe system response to restoration of preferred power: • Receive Mechanical Commissioning Specialists' ready status • Receive Fire Protection Commissioning Specialists' ready status • Restore normal power • Observe system status	Mechanical Commissioning Specialists' ready status received		
13		Fire Protection Commissioning Specialists' ready status received		
14		Automatic transfer switch ATS-1 detects preferred power availability		
15		Automatic transfer switch ATS-1 switches source of electrical service to preferred power		
16		Automatic transfer switch ATS-1 transmits signal for electrical service from preferred power		
17		Automatic transfer switch ATS-1 transmits signal to stop single operation generator set SOG-1		
18		Single operation generator set SOGS-1 stops		
19	Release all overrides	System returns to pre-test conditions		

HVAC SYSTEM OPERATION				
STEP	**TEST METHOD**	**EXPECTED RESPONSE**	**COMMENTS**	**PASS/ FAIL**
Test Preparation				
01	To prepare for systems response: • Initiate all air handling unit active status • Initiate cooling load such that all water-cooled chillers are active • Take no action until stable system operation • Observe systems statuses • Communicate Mechanical Commissioning Specialists' ready status for next stage of testing to Electrical Commissioning Specialist	Chiller CH-1 status confirmed active	CS of _____	
02		Chiller CH-2 status confirmed active	CS of _____	
03		Chiller CH-3 status confirmed inactive	CS of _____	
04		Cooling tower CT-1 status confirmed active	CS of _____	
05		Cooling tower CT-2 status confirmed active	CS of _____	
06		Distribution pump (___) status confirmed active	CS of _____	
07		Distribution pump (___) status confirmed active	CS of _____	
08		Distribution pump (___) status confirmed active	CS of _____	
09		Condenser water pump (___) status confirmed active	CS of _____	
10		Condenser water pump (___) status confirmed active	CS of _____	
11		Condenser water pump (___) status confirmed inactive	CS of _____	
12		Air handling unit AHU-1 status confirmed active	CS of _____	
13		Air handling unit AHU-2 status confirmed active	CS of _____	
14		Air handling unit AHU-3 status confirmed active	CS of _____	
15		HVAC control system's Operator work station confirmed operable		

HVAC SYSTEM OPERATION				
STEP	**TEST METHOD**	**EXPECTED RESPONSE**	**COMMENTS**	**PASS/ FAIL**
16		Communicate ready status for next stage of testing to Electrical Commissioning Specialist		

Preferred Power Loss

Design Control Sequence:

Upon detection of loss of preferred power during occupied period, the HVAC control system shall:

- Receive signal for loss of electrical service from preferred power
- Maintain air-cooled chiller CH-1 inactive status
- Disable / maintain inactive status of water-cooled chiller CH-2
- Disable / maintain inactive status of water-cooled chiller CH-3
- Disable / maintain inactive status of cooling tower CT-1
- Disable / maintain inactive status of cooling tower CT-2
- Disable / maintain inactive status of distribution pump P-1
- Disable / maintain inactive status of distribution pump P-2
- Disable / maintain inactive status of distribution pump P-3
- Disable / maintain inactive status of condenser water pump P-4
- Disable / maintain inactive status of condenser water pump P-5
- Disable / maintain inactive status of condenser water pump P-6
- Disable / maintain inactive status of air handling unit AHU-1
- Disable / maintain inactive status of air handling unit AHU-2
- Maintain air handling unit AHU-3 active status

17	To observe system response to preferred power loss: • Observe system response upon loss of preferred power	Signal for loss of electrical service from preferred power received	CS of _____	
18		Air-cooled chiller CH-1 inactive status maintained	CS of _____	
19		Water-cooled chiller CH-2 disabled / inactive status maintained	CS of _____	
20		Water-cooled chiller CH-3 disabled / inactive status maintained	CS of _____	
21		Cooling tower CT-1 disabled / inactive status maintained	CS of _____	
22		Cooling tower CT-2 disabled / inactive status maintained	CS of _____	
23		Distribution pump P-1 disabled / inactive status maintained	CS of _____	

HVAC SYSTEM OPERATION				
STEP	**TEST METHOD**	**EXPECTED RESPONSE**	**COMMENTS**	**PASS/ FAIL**
24		Distribution pump P-2 disabled / inactive status maintained	CS of _____	
25		Distribution pump P-3 disabled / inactive status maintained	CS of _____	
26		Condenser water pump P-4 disabled / inactive status maintained	CS of _____	
27		Condenser water pump P-5 disabled / inactive status maintained	CS of _____	
28		Condenser water pump P-6 disabled / inactive status maintained	CS of _____	
29		Air handling unit AHU-1 disabled	CS of _____	
30		Air handling unit AHU-2 disabled	CS of _____	
31		Air handling unit AHU-3 active status maintained without disruption	CS of _____	
32		HVAC control system’s Operator work station confirmed operable		

HVAC SYSTEM OPERATION				
STEP	**TEST METHOD**	**EXPECTED RESPONSE**	**COMMENTS**	**PASS/ FAIL**
Electrical Service From Single Operation Generator Set Design Control Sequence: Upon detection of electrical service from single operation generator set SOGS-1 during occupied period, the HVAC control system shall: • Receive signal for electrical service from single operation generator set SOGS-1 • Command air-cooled chiller CH-1's evaporator isolation valve to its 100-percent open position • Enable distribution pump P-1 • Take no action for a two-minute period • Enable air-cooled chiller CH-1 • Maintain water-cooled chiller CH-2 inactive status • Maintain water-cooled chiller CH-3 inactive status • Maintain cooling tower CT-1 inactive status • Maintain cooling tower CT-2 inactive status • Maintain distribution pump P-2 inactive status • Maintain distribution pump P-3 inactive status • Maintain condenser water pump P-4 inactive status • Maintain condenser water pump P-5 inactive status • Maintain condenser water pump P-6 inactive status • Enable air handling unit AHU-1 • Maintain air handling unit AHU-2 inactive status • Maintain air handling unit AHU-3 active status				
33	To observe system response: • Observe system status • Communicate Mechanical Commissioning Specialists' ready status for next stage of testing to Electrical Commissioning Specialist	Signal for electrical service from single operation generator set SOGS-1 received	CS of _____	
34		Air-cooled chiller CH-1's evaporator isolation valve commanded to its 100-percent open position	CS of _____	
35		Distribution pump P-1 enabled	CS of _____	
36		Two-minute period passes without control system action		
37		Water-cooled chiller CH-1 enabled	CS of _____	
38		Water-cooled chiller CH-2 inactive status maintained	CS of _____	
39		Water-cooled chiller CH-3 inactive status maintained	CS of _____	
40		Cooling tower CT-1 inactive status maintained	CS of _____	

HVAC SYSTEM OPERATION				
STEP	**TEST METHOD**	**EXPECTED RESPONSE**	**COMMENTS**	**PASS/ FAIL**
41		Cooling tower CT-2 inactive status maintained	CS of _____	
42		Distribution pump P-2 inactive status maintained	CS of _____	
43		Distribution pump P-3 inactive status maintained	CS of _____	
44		Condenser water pump P-4 inactive status maintained	CS of _____	
45		Condenser water pump P-5 inactive status maintained	CS of _____	
46		Condenser water pump P-6 inactive status maintained	CS of _____	
47		Air handling unit AHU-1 enabled	CS of _____	
48		Air handling unit AHU-2 inactive status maintained	CS of _____	
49		Air handling unit AHU-3 active status maintained	CS of _____	
50		Failed pump P-7 alarm initiated at Operator workstation		

Preferred Power Restoration

Design Control Sequence:

Upon detection of restoration of preferred power during occupied period, the HVAC control system shall:

- Receive signal for electrical service from preferred power
- Initiate chilled water plant activation operation mode
- Take no action for a thirty-minute period
- Disable air cooled chiller CH-1
- Take no action for a two-minute period
- Command air-cooled chiller CH-1's evaporator isolation valve to its 0-percent open position
- Maintain air handling unit AHU-1 active status
- Enable air handling unit AHU-2
- Maintain air handling unit AHU-3 active status

51	To observe system response:	Signal for electrical service from preferred power received	CS of _____	

HVAC SYSTEM OPERATION				
STEP	**TEST METHOD**	**EXPECTED RESPONSE**	**COMMENTS**	**PASS/ FAIL**
52	• Observe system status • Communicate Mechanical Commissioning Specialists' completion of testing to Electrical Commissioning Specialist	Chilled water plant activation operation mode initiated	CS of _____	
53		Thirty-minute period passes without control system action		
54		Air-cooled chiller CH-1 disabled	CS of _____	
55		Two-minute period passes without control system action		
56		Air-cooled chiller CH-1's evaporator isolation valve commanded to its 0-percent open position	CS of _____	
57		Air handling unit AHU-1 active status maintained	CS of _____	
58		Air handling unit AHU-2 enabled	CS of _____	
59		Air handling unit AHU-3 active status maintained	CS of _____	
60		Mechanical Commissioning Specialists' completion of testing communicated		
61	Release all overrides	System returns to pre-test conditions		

FIRE PROTECTION SYSTEM OPERATION				
STEP	**TEST METHOD**	**EXPECTED RESPONSE**	**COMMENTS**	**PASS/ FAIL**
Test Preparation				
01	To prepare for system response: • Initiate sprinkler system water flow • Observe system status	Fire pump P-7 status confirmed active		
02		Communicate ready status for next stage of testing to Electrical Commissioning Specialist		
Preferred Power Loss Design Control Sequence: Upon detection of loss of preferred power during occupied period, the fire protection system shall: • Transmit failed pump P-7 alarm status				
03	To observe system response: • Observe system status	Failed pump P-7 alarm status transmitted	CS of _____	
Electrical Service From Single Operation Generator Set Design Control Sequence: Upon detection of electrical service from single operation generator set SOGS-1, the fire protection system shall: • Enable fire pump P-7				
04	To observe system response: • Observe system status	Pump P-7 enabled	CS of _____	
Preferred Power Restoration Design Control Sequence: Upon detection of restoration of preferred power, the fire protection system shall: • Maintain fire pump P-7 active status				
05	To observe system response: • Observe system status • Communicate Fire Protection Commissioning Specialists' completion of testing to Electrical Commissioning Specialist	Fire pump P-7 active status maintained	CS of _____	
06		Fire Protection Specialists' completion of testing communicated		
07		System returns to pre-test conditions		

-- End of Test --

ADJUSTABLE FREQUENCY DRIVES

1. INTRODUCTION

This sample pre-functional checklist is for hypothetical adjustable frequency drives.

2. APPLICATION

Checklist items are to be completed as part of installation, start-up, and initial quality control inspection. This checklist does not take the place of the manufacturer's recommended checkout and start-up procedures or reports.

Line items shall be complete and shall be checked off only by parties having direct knowledge of that line item being completed.

Inapplicable line items shall be identified as such by:

- "N/A" for non-applicable line items.
- "BO" for line items by others.

Contractors assigned responsibility for checklist line items shall be responsible for those line items, even if line item is sub-contracted.

Identify line item status by:

- Indicating line item is complete by checking respective box.
- Indicating line item is incomplete by recording a remark number in respective box and providing associated comment below table.

"Contr." column or abbreviations in brackets to the right of an item identifies responsible contractor.

3. APPROVALS

Contractor signature signifies equipment identified herein and systems integral to them are complete and ready for functional performance testing with the exception of consequential items.

(General Contractor Signature)	(Company)	(Date)
(Mechanical Contractor Signature)	(Company)	(Date)
(Controls Contractor Signature)	(Company)	(Date)
(Test & Balance Contractor Signature)	(Company)	(Date)
(Electrical Contractor Signature)	(Company)	(Date)

4. CHECK-OFF ITEMS

CHECKED ITEM	EQUIPMENT IDENTIFICATION										CONTR.
General Installation											
Permanent equipment label has been affixed.											
Site is sufficiently clean for testing.											
Panel mounting locations have been verified to match drawings.											
Contractor's control drawings have been verified to clearly indicate which equipment pieces are served by which control panels.											
Unit drive size has been verified to match driven equipment motor size.											
Unit has been wired to controlled equipment.											
Enclosures have been verified to be appropriate for environmental exposure.											
Minimum required clearances above, below, and in front of unit have been maintained.											
Unit has been securely mounted.											
Unit has been installed plumb.											
Controls and Programming											
Power has been provided to all equipment and disconnects have been installed.											
All electric connections have been verified to be tight.											
All electrical components have been grounded.											
Line voltage installation to each control panel has been verified to be complete.											
Control signal wiring to sensors has been verified to be shielded.											
Power connections have been verified to be made with 75 °C rated copper wire.											
Pilot lights have been verified to be functioning properly.											

CHECKED ITEM	EQUIPMENT IDENTIFICATION										CONTR.
Internal setting designating model has been verified to be correct.											
Sensors have been calibrated.											
Overcurrent heater sizes have been verified to be correct.											
Motor full load ampere has been verified to represent from 100% to 105% of motor rating.											
Correct volts versus hertz curve has been used.											
Acceleration and deceleration times have been verified to be within 10 to 50 seconds, unless specifically noted otherwise. Actual values are as follows:											
Actual acceleration (sec):											
Actual deceleration (sec):											
Upper frequency limit has been set at 100%.											
Lower frequency limit has been set at approximately 33% of upper frequency limit. Actual value is as follows:											
Actual lower frequency (Hz):											
Adjustable frequency drive has been interlocked to control system.											
Adjustable frequency drive speed readout has been verified to match building control system readout.											
Control signaling device (differential pressure, static pressure, or flow meter) has been verified to be installed in location specified in contract documents.											
Adjustable frequency drive has been fully programmed with program submitted to CxC.											
As-built operation sequences and schedules have been completed with all variations documented and submitted to CxC.											
Specified point-to-point checks have been completed and documentation record has been submitted to CxC.											

CHECKED ITEM	EQUIPMENT IDENTIFICATION										CONTR.
Final											
Startup report has been submitted to CxC which includes: • Manufacturer’s written certification that all specified features, controls, and safeties have been installed and are functioning properly. • Manufacturer’s written certification that installation and applications comply with manufacturer’s recommendations.											
Safeties have been installed and safe operating ranges have been submitted to CxC.											
NOTES:											
01											
02											

-- End of Checklist --

PUMPS

1. INTRODUCTION

This sample pre-functional checklist is for hypothetical pumps.

2. APPLICATION

Checklist items are to be completed as part of installation, start-up, and initial quality control inspection. This checklist does not take the place of the manufacturer's recommended checkout and start-up procedures or reports.

Line items shall be complete and shall be checked off only by parties having direct knowledge of that line item being completed.

Inapplicable line items shall be identified as such by:

- "N/A" for non-applicable line items.
- "BO" for line items by others.

Contractors assigned responsibility for checklist line items shall be responsible for those line items, even if line item is sub-contracted.

Identify line item status by:

- Indicating line item is complete by checking respective box.
- Indicating line item is incomplete by recording a remark number in respective box and providing associated comment below table.

"Contr." column or abbreviations in brackets to the right of an item identifies responsible contractor.

3. APPROVALS

Contractor signature signifies equipment identified herein and systems integral to them are complete and ready for functional performance testing with the exception of consequential items.

(General Contractor Signature)	(Company)	(Date)
(Mechanical Contractor Signature)	(Company)	(Date)
(Controls Contractor Signature)	(Company)	(Date)
(Test & Balance Contractor Signature)	(Company)	(Date)
(Electrical Contractor Signature)	(Company)	(Date)

4. CHECK-OFF ITEMS

CHECKED ITEM	EQUIPMENT IDENTIFICATION										CONTR.
General Installation											
Permanent equipment label has been affixed.											
Installation has been completed and has been verified to be in good condition.											
Equipment has been verified to be properly grouted.											
Site is sufficiently clean for testing.											
Vibration isolation components have been verified to be installed and released from shipping locks.											
Seismic anchoring has been installed.											
Factory alignment has been verified to be correct.											
Field alignment has been completed.											
Pressure gages have been installed.											
Equipment has been lubricated.											
Chemical treatment system installation has been completed.											
Expansion tank installation has been completed.											
Expansion tank has been verified to not be air bound.											
Piping System											
Pipe fittings have been installed and pipes have been properly supported.											
Pipe labeling has been completed and flow direction has been indicated.											
Pipe fittings and accessory installation has been completed.											
Strainers have been installed and cleaned.											
Isolation and balancing valves have been installed.											
Valves have been installed in correct direction.											

CHECKED ITEM	EQUIPMENT IDENTIFICATION										CONTR.
Flow switch(es) has (have) installed.											
Flow meters have been installed.											
Temperature and pressure sensors have been installed.											
Air vents and bleeds have been installed at system high points and have been verified to be functioning properly.											
System flushing has been completed and strainers have been cleaned.											
System has been filled with working fluid.											
Pressure/temperature plugs have been installed at each control sensor and in accordance with drawings.											
Makeup water shut-off valve has been installed.											
Chemical treatment system installation has been completed.											
Pipe insulation installation has been completed.											
Electrical and Controls											
Power has been provided to unit and disconnect has been installed.											
All electrical components have been grounded.											
Sensors have been calibrated.											
Control system interlocks have been made and have been verified to be functioning properly.											
All control devices, pneumatic tubing, and wiring installations have been completed.											
Overcurrent heater size has been verified to be correct.											
Motorized valves have been verified to be functioning properly.											
Motor efficiencies have been verified.											

CHECKED ITEM	EQUIPMENT IDENTIFICATION										CONTR.
Test and Balance											
System and balancing devices have been verified to allow balancing to be completed in accordance with NEBB or AABC procedures.											
Operation											
Safeties have been energized and tested.											
Equipment has been verified to start and operate correctly.											
Equipment has been verified to not produce unusual noise or vibration.											
Pump rotation has been verified to be correct.											
System has been checked for leakage around fittings.											
Line-to-line voltage phase imbalance has been verified to be less than 2% according to: %Imbalance = 100 x (avg. - lowest)/avg.). Record actual value below:											
Actual imbalance (%):											
Full load running amps has been measured. Record measured value below:											
Actual full load amps:											
Rated full load running amps and service factor have been recorded. Record measured values below:											
Actual rated full load amps:											
Actual service factor:											
Hand-Off-Auto switch has been verified to properly activate and deactivate equipment.											
As-built operation sequences and schedules have been completed with all variations documented and submitted to CxC.											

CHECKED ITEM	EQUIPMENT IDENTIFICATION										CONTR.
Specified point-to-point checks have been completed and documentation record has been submitted to CxC.											
Final											
Startup report has been submitted to CxC which includes: • Manufacturer's written certification that all specified features, controls, and safeties have been installed and are functioning properly. • Manufacturer's written certification that installation and applications comply with manufacturer's recommendations.											
Piping and pump construction checklists have been completed and submitted to CxC.											
Water treatment report has been submitted to CxC.											
Safeties have been installed and safe operating ranges have been submitted to CxC.											
NOTES:											
01											
02											

-- End of Checklist --

SECTION 02 41 00

DEMOLITION AND DECONSTRUCTION
08/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI Guideline K	(2009) Guideline for Containers for Recovered Non-Flammable Fluorocarbon Refrigerants

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP A10.6	(2006) Safety & Health Program Requirements for Demolition Operations - American National Standard for Construction and Demolition Operations

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

U.S. DEFENSE LOGISTICS AGENCY (DLA)

DLA 4145.25	(Jun 2000; Reaffirmed Oct 2010) Storage and Handling of Liquefied and Gaseous Compressed Gases and Their Full and Empty Cylinders; https://www.dla.mil/Portals/104/Documents/Dispositions/ddsr/docs/cylinderjointpub.pdf

U.S. DEPARTMENT OF DEFENSE (DOD)

DOD 4000.25-1-M	(2006) MILSTRIP - Military Standard Requisitioning and Issue Procedures
MIL-STD-129	(2014; Rev R; Change 1 2018; Change 2 2019; Change 3 2023) Military Marking for Shipment and Storage

U.S. FEDERAL AVIATION ADMINISTRATION (FAA)

FAA AC 70/7460-1	(2016; Rev L; Change 2) Obstruction Marking and Lighting

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 61	National Emission Standards for Hazardous Air Pollutants

40 CFR 82	Protection of Stratospheric Ozone
49 CFR 173.301	Shipment of Compressed Gases in Cylinders and Spherical Pressure Vessels

1.2 PROJECT DESCRIPTION

1.2.1 Definitions

1.2.1.1 Demolition

Demolition is the process of tearing apart and removing any feature of a facility together with any related handling and disposal operations.

1.2.1.2 Deconstruction

Deconstruction is the process of taking apart a facility with the primary goal of preserving the value of all useful building materials.

1.2.1.3 Demolition Plan

Demolition Plan is the planned steps and processes for managing demolition activities and identifying the required sequencing activities and disposal mechanisms.

1.2.1.4 Deconstruction Plan

Deconstruction Plan is the planned steps and processes for dismantling all or portions of a structure or assembly, to include managing sequencing activities, storage, re-installation activities, salvage and disposal mechanisms.

1.2.2 Demolition/Deconstruction Plan

Prepare a Demolition and Deconstruction Plan and submit proposed salvage, demolition, deconstruction, and removal procedures for approval before work is started. Include in the plan procedures for careful removal and disposition of materials specified to be salvaged, coordination with other work in progress, a disconnection schedule of utility services, a detailed description of methods and equipment to be used for each operation and of the sequence of operations. Coordinate with Waste Management Plan in accordance with Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL. Include statements affirming Contractor inspection of the existing roof deck and its suitability to perform as a safe working platform or if inspection reveals a safety hazard to workers, state provisions for securing the safety of the workers throughout the performance of the work. Provide procedures for safe conduct of the work in accordance with EM 385-1-1. Plan must be approved by Contracting Officer prior to work beginning.

1.2.3 General Requirements

Do not begin demolition or deconstruction until authorization is received from the Contracting Officer. Remove rubbish and debris from the project site; do not allow accumulations inside or outside the building. In the interest of occupational safety and health, perform the work in accordance with EM 385-1-1, Section 23, Demolition, and other applicable Sections.

1.3 ITEMS TO REMAIN IN PLACE

Comply with FAR 52.236-9 to protect existing vegetation, structures, equipment, utilities, and improvements. Coordinate the work of this section with all other work indicated. Construct and maintain shoring, bracing, and supports as required. Ensure that structural elements are not overloaded. Increase structural supports or add new supports as may be required as a result of any cutting, removal, deconstruction, or demolition work performed under this contract. Do not overload structural elements or pavements to remain. Provide new supports and reinforcement for existing construction weakened by demolition, deconstruction, or removal work. Repairs, reinforcement, or structural replacement require approval by the Contracting Officer prior to performing such work.

1.3.1 Existing Construction Limits and Protection

Do not disturb existing construction beyond the extent indicated or necessary for installation of new construction. Provide temporary shoring and bracing for support of building components to prevent settlement or other movement. Provide protective measures to control accumulation and migration of dust and dirt in all work areas. Remove snow, dust, dirt, and debris from work areas daily.

1.3.2 Weather Protection

For portions of the building to remain, protect building interior and materials and equipment from the weather at all times. Where removal of existing roofing is necessary to accomplish work, have materials and workmen ready to provide adequate and temporary covering of exposed areas.

1.3.3 Trees

Protect trees within the project site which might be damaged during demolition or deconstruction, and which are indicated to be left in place, by a 6 foot high fence. Erect and secure fence a minimum of 5 feet from the trunk of individual trees or follow the outer perimeter of branches or clumps of trees. Replace any tree designated to remain that is damaged during the work under this contract with like-kind or as approved by the Contracting Officer.

1.3.4 Utility Service

Maintain existing utilities indicated to stay in service and protect against damage during demolition and deconstruction operations. Prior to start of work, utilities serving each area of alteration or removal will be shut off by the Government or utility provider and disconnected and sealed by the Contractor.

1.3.5 Facilities

Protect electrical and mechanical services and utilities. Where removal of existing utilities and pavement is specified or indicated, provide approved barricades, temporary covering of exposed areas, and temporary services or connections for electrical and mechanical utilities. Floors, roofs, walls, columns, pilasters, and other structural components that are designed and constructed to stand without lateral support or shoring, and are determined to be in stable condition, must remain standing without additional bracing, shoring, or lateral support until demolished or deconstructed, unless directed otherwise by the Contracting Officer.

Ensure that no elements determined to be unstable are left unsupported and place and secure bracing, shoring, or lateral supports as may be required as a result of any cutting, removal, deconstruction, or demolition work performed under this contract.

1.4 BURNING

The use of burning at the project site for the disposal of refuse and debris will not be permitted. Where burning is permitted, adhere to federal, state, and local regulations.

1.5 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Demolition Plan; G

Deconstruction Plan; G

Existing Conditions

SD-07 Certificates

Notification; G

SD-11 Closeout Submittals

Receipts

1.6 QUALITY ASSURANCE

Submit timely notification of demolition and deconstruction projects to Federal, State, regional, and local authorities in accordance with 40 CFR 61, Subpart M. Notify the Regional Office of the United States Environmental Protection Agency (USEPA) and the Contracting Officer in writing 10 working days prior to the commencement of work in accordance with 40 CFR 61, Subpart M. Comply with federal, state, and local hauling and disposal regulations. In addition to the requirements of the "Contract Clauses," conform to the safety requirements contained in ASSP A10.6. Comply with the Environmental Protection Agency requirements specified. Use of explosives will not be permitted.

1.6.1 Dust and Debris Control

Prevent the spread of dust and debris on airfield pavements and avoid the creation of a nuisance or hazard in the surrounding area. Do not use water if it results in hazardous or objectionable conditions such as, but not limited to, ice, flooding, or pollution. Vacuum and dust the work area daily. Sweep pavements as often as necessary to control the spread of debris that may result in foreign object damage potential to aircraft.

1.7 PROTECTION

1.7.1 Traffic Control Signs

a. Where pedestrian, driver, or aircraft safety is endangered in the area of removal work, use traffic barricades with flashing lights. Anchor barricades in a manner to prevent displacement by wind, jet or prop blast. Notify the Contracting Officer prior to beginning such work.

Provide a minimum of 2 FAA type L-810 steady burning red obstruction lights on temporary structures (including cranes) over 100 feet, but less than 200 ft, above ground level. The use of LED based obstruction lights are not permitted. For temporary structures (including cranes) over 200 ft above ground level provide obstruction lighting in accordance with FAA AC 70/7460-1. Perform light construction and installation in compliance with FAA AC 70/7460-1. Lights must be operational during periods of reduced visibility, darkness, and as directed by the Contracting Officer. Maintain the temporary services during the period of construction and remove only after permanent services have been installed and tested and are in operation.

1.7.2 Protection of Personnel

Before, during and after the demolition and deconstruction work continuously evaluate the condition of the site specific features being demolished and deconstructed and take immediate action to protect all personnel working in and around the project site. No area, section, or component of floors, roofs, walls, columns, pilasters, or other structural element will be allowed to be left standing without sufficient bracing, shoring, or lateral support to prevent collapse or failure while workmen remove debris or perform other work in the immediate area.

1.8 FOREIGN OBJECT DAMAGE (FOD)

Aircraft and aircraft engines are subject to FOD from debris and waste material lying on airfield pavements. Remove all such materials that may appear on operational aircraft pavements due to the Contractor's operations. If necessary, the Contracting Officer may require the Contractor to install a temporary barricade at the Contractor's expense to control the spread of FOD potential debris. Provide a barricade consisting of a fence covered with a fabric designed to stop the spread of debris. Anchor the fence and fabric to prevent displacement by winds or jet/prop blasts. Remove barricade when no longer required.

1.9 RELOCATIONS

Perform the removal and reinstallation of relocated items as indicated with workmen skilled in the trades involved. Repair or replace items to be relocated which are damaged by the Contractor with new undamaged items as approved by the Contracting Officer.

1.10 EXISTING CONDITIONS

Before beginning any demolition or deconstruction work, survey the site and examine the drawings and specifications to determine the extent of the work. Record existing conditions in the presence of the Contracting Officer or the Contracting Officer's Representative showing the condition

of structures and other facilities adjacent to areas of alteration or removal. Photographs or electronic images with a minimum resolution of 3072 x 2304 pixels, capable of a print resolution of 300 dpi, will be acceptable as a record of existing conditions. Include in the record the elevation of the top of foundation walls, finish floor elevations, possible conflicting electrical conduits, plumbing lines, alarms systems, the location and extent of existing cracks and other damage and description of surface conditions that exist prior to starting work. It is the Contractor's responsibility to verify and document all required outages which will be required during the course of work, and to note these outages on the record document. Submit survey results to the Contracting Officer or the Contracting Officer's Representative.

PART 2 PRODUCTS

2.1 FILL MATERIAL

a. Comply with excavating, backfilling, and compacting procedures for soils used as backfill material to fill basements, voids, depressions or excavations resulting from demolition or deconstruction of structures.

PART 3 EXECUTION

3.1 EXISTING FACILITIES TO BE REMOVED

Inspect and evaluate existing structures onsite for reuse. Disassemble existing construction scheduled to be removed for reuse. Dismantled and removed materials are to be separated, set aside, and prepared as specified, and stored or delivered to a collection point for reuse, remanufacture, recycling, or other disposal, as specified. Designate materials for reuse onsite whenever possible.

3.1.1 Structures

a. Remove existing structures indicated to be removed. Remove sidewalks, curbs, gutters and street light bases as indicated.

b. Demolish and Deconstruct structures in a systematic manner from the top of the structure to the ground. Complete demolition work above each tier or floor before the supporting members on the lower level are disturbed. Demolish and Deconstruct concrete and masonry walls in small sections. Remove structural framing members and lower to ground by means of derricks, platforms hoists, or other suitable methods as approved by the Contracting Officer.

c. Locate demolition and deconstruction equipment throughout the structure and remove materials so as to not impose excessive loads to supporting walls, floors, or framing.

d.

3.1.2 Utilities and Related Equipment

3.1.2.1 General Requirements

Do not interrupt existing utilities serving occupied or used facilities, except when authorized in writing by the Contracting Officer. Do not interrupt existing utilities serving facilities occupied and used by the

Government except when approved in writing and then only after temporary utility services have been approved and provided. Do not begin demolition or deconstruction work until all utility disconnections have been made. Shut off and cap utilities for future use, as indicated.

3.1.2.2 Disconnecting Existing Utilities

Remove existing utilities , as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Contracting Officer. When utility lines are encountered but are not indicated on the drawings, notify the Contracting Officer prior to further work in that area. Remove meters and related equipment and deliver to a location on the base in accordance with instructions of the Contracting Officer.

3.1.3 Chain Link Fencing

Remove chain link fencing, gates and other related salvaged items scheduled for removal and transport to designated areas. Remove gates as whole units. Cut chain link fabric to 25 foot lengths and store in rolls off the ground.

3.1.4 Paving and Slabs

Remove sawcut concrete and asphaltic concrete paving and slabs including aggregate base as indicated. Provide neat sawcuts at limits of pavement removal as indicated. Move, grind and store pavement and slabs designated to be recycled and utilized in this project as directed by the Contracting Officer. Remove pavement and slabs not to be used in this project from the installation at Contractor's expense.

3.1.5 Masonry

Sawcut and remove masonry so as to prevent damage to surfaces to remain and to facilitate the installation of new work. Where new masonry adjoins existing, abut or tie the new work into the existing construction as indicated. Provide square, straight edges and corners where existing masonry adjoins new work and other locations. .

3.1.6 Concrete

Saw concrete along straight lines to a depth of a minimum 2 inch. Make each cut in walls perpendicular to the face and in alignment with the cut in the opposite face. Break out the remainder of the concrete provided that the broken area is concealed in the finished work, and the remaining concrete is sound. At locations where the broken face cannot be concealed, grind smooth or saw cut entirely through the concrete.

3.1.7 Miscellaneous Metal

Salvage shop-fabricated items such as access doors and frames, steel gratings, metal ladders, wire mesh partitions, metal railings, metal windows and similar items as whole units. Salvage light-gage and cold-formed metal framing, such as steel studs, steel trusses, metal gutters, roofing and siding, metal toilet partitions, toilet accessories and similar items. Recycle scrap metal as part of demolition and deconstruction operations. Provide separate containers to collect scrap metal and transport to a scrap metal collection or recycling facility, in accordance with the Waste Management Plan.

3.1.8 Patching

Where removals leave holes and damaged surfaces exposed in the finished work, patch and repair these holes and damaged surfaces to match adjacent finished surfaces, using on-site materials when available. Where new work is to be applied to existing surfaces, perform removals and patching in a manner to produce surfaces suitable for receiving new work. Make finished surfaces of patched area flush with the adjacent existing surface and match the existing adjacent surface as closely as possible to texture and finish. Provide patching as specified and indicated, and include the following:

a. Concrete and Masonry: Completely fill holes and depressions, caused by previous physical damage or left as a result of removals in existing masonry walls to remain, with an approved masonry patching material, applied in accordance with the manufacturer's printed instructions.

b. Where existing partitions have been removed leaving damaged or missing resilient tile flooring, patch to match the existing floor tile.

c. Patch acoustic lay-in ceiling where partitions have been removed. Make the transition between the different ceiling heights by continuing the higher ceiling level over to the first runner on the lower ceiling and closing the vertical opening with a painted sheet metal strip.

3.1.9 Air Conditioning Equipment

Remove air conditioning, refrigeration, and other equipment containing refrigerants without releasing chlorofluorocarbon refrigerants to the atmosphere in accordance with the Clean Air Act Amendment of 1990. Recover all refrigerants prior to removing air conditioning, refrigeration, and other equipment containing refrigerants and dispose of in accordance with the paragraph entitled "Disposal of Ozone Depleting Substance (ODS)." Turn in salvaged Class I ODS refrigerants as specified in paragraph, "Salvaged Materials and Equipment."

3.1.10 Cylinders and Canisters

Remove all fire suppression system cylinders and canisters and dispose of in accordance with the paragraph entitled "Disposal of Ozone Depleting Substance (ODS)."

3.1.11 Locksets on Swinging Doors

Remove all locksets from all swinging doors indicated to be removed and disposed of. Deliver the locksets and related items to a designated location for receipt by the Contracting Officer after removal.

3.1.12 Mechanical Equipment and Fixtures

Disconnect mechanical hardware at the nearest connection to existing services to remain, unless otherwise noted. Disconnect mechanical equipment and fixtures at fittings. Remove service valves attached to the unit. Salvage each item of equipment and fixtures as a whole unit; listed, indexed, tagged, and stored. Salvage each unit with its normal operating auxiliary equipment. Transport salvaged equipment and fixtures, including motors and machines, to a designated storage area as directed by the Contracting Officer. Do not remove equipment until approved. Do not

offer low-efficiency equipment for reuse; provide to recycling service for disassembly and recycling of parts.

3.1.12.1 Preparation for Storage

Remove water, dirt, dust, and foreign matter from units; drain tanks, piping and fixtures; if previously used to store flammable, explosive, or other dangerous liquids, steam clean interiors. Seal openings with caps, plates, or plugs. Secure motors attached by flexible connections to the unit. Change lubricating systems with the proper oil or grease.

3.1.12.2 Piping

Disconnect piping at unions, flanges and valves, and fittings as required to reduce the pipe into straight lengths for practical storage. Store salvaged piping according to size and type. If the piping that remains can become pressurized due to upstream valve failure, attach end caps, blind flanges, or other types of plugs or fittings with a pressure gage and bleed valve to the open end of the pipe to ensure positive leak control. Carefully dismantle piping that previously contained gas, gasoline, oil, or other dangerous fluids, with precautions taken to prevent injury to persons and property. Store piping outdoors until all fumes and residues are removed. Box prefabricated supports, hangers, plates, valves, and specialty items according to size and type. Wrap sprinkler heads individually in plastic bags before boxing. Classify piping not designated for salvage, or not reusable, as scrap metal.

3.1.12.3 Ducts

Classify removed duct work as scrap metal.

3.1.12.4 Fixtures, Motors and Machines

Remove and salvage fixtures, motors and machines associated with plumbing, heating, air conditioning, refrigeration, and other mechanical system installations. Salvage, box and store auxiliary units and accessories with the main motor and machines. Tag salvaged items for identification, storage, and protection from damage. Classify broken, damaged, or otherwise unserviceable units and not caused to be broken, damaged, or otherwise unserviceable as debris to be disposed of by the Contractor.

3.1.13 Electrical Equipment and Fixtures

Salvage motors, motor controllers, and operating and control equipment that are attached to the driven equipment. Salvage wiring systems and components. Box loose items and tag for identification. Disconnect primary, secondary, control, communication, and signal circuits at the point of attachment to their distribution system.

3.1.13.1 Fixtures

Remove and salvage electrical fixtures. Salvage unprotected glassware from the fixture and salvage separately. Salvage incandescent, mercury-vapor, and fluorescent lamps and fluorescent ballasts manufactured prior to 1978, boxed and tagged for identification, and protected from breakage.

3.1.13.2 Electrical Devices

Remove and salvage switches, switchgear, transformers, conductors including wire and nonmetallic sheathed and flexible armored cable, regulators, meters, instruments, plates, circuit breakers, panelboards, outlet boxes, and similar items. Box and tag these items for identification according to type and size.

3.1.13.3 Wiring Ducts or Troughs

Remove and salvage wiring ducts or troughs. Dismantle plug-in ducts and wiring troughs into unit lengths. Remove plug-in or disconnecting devices from the busway and store separately.

3.1.13.4 Conduit and Miscellaneous Items

Salvage conduit except where embedded in concrete or masonry. Consider corroded, bent, or damaged conduit as scrap metal. Sort straight and undamaged lengths of conduit according to size and type. Classify supports, knobs, tubes, cleats, and straps as debris to be removed and disposed.

3.2 CONCURRENT EARTH-MOVING OPERATIONS

Do not begin excavation, filling, and other earth-moving operations that are sequential to demolition or deconstruction work in areas occupied by structures to be demolished or deconstructed until all demolition and deconstruction in the area has been completed and debris removed. Fill holes, open basements and other hazardous openings.

3.3 DISPOSITION OF MATERIAL

3.3.1 Title to Materials

Except for salvaged items specified in related Sections, and for materials or equipment scheduled for salvage, all materials and equipment removed and not reused or salvaged, become the property of the Contractor and must be removed from Government property. Materials approved for storage by the Contracting Officer must be removed before completion of the contract. Title to materials resulting from demolition and deconstruction, and materials and equipment to be removed, is vested in the Contractor upon approval by the Contracting Officer. The Government will not be responsible for the condition or loss of, or damage to, such property after contract award. Showing for sale or selling materials and equipment on site is prohibited.

3.3.2 Reuse of Materials and Equipment

Remove and store materials and equipment to be reused or relocated to prevent damage, and reinstall as the work progresses. Coordinate the re-use of materials and equipment with the re-use requirements in accordance with Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL. Capture re-use of materials in the diversion calculations for the project.

3.3.3 Salvaged Materials and Equipment

Remove materials and equipment that are to be removed by the Contractor and that are to remain the property of the Government, and deliver to a

storage site .

a. Salvage items and material to the maximum extent possible.

b. Store all materials salvaged for the Contractor as approved by the Contracting Officer and remove from Government property before completion of the contract. Coordinate the salvaged materials with tracking requirements in accordance with Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL. Capture salvaged materials in the diversion calculations for the project.

c. Remove salvaged items to remain the property of the Government in a manner to prevent damage, and packed or crated to protect the items from damage while in storage or during shipment. Items damaged during removal or storage must be repaired or replaced to match existing items. Properly identify the contents of containers.

e. Remove historical items in a manner to prevent damage. Deliver the following historical items to the Government for disposition: Corner stones, contents of corner stones, and document boxes wherever located on the site.

f. Remove and capture all Class I ODS refrigerants in accordance with the Clean Air Act Amendment of 1990, and turn in as directed by the Commanding Officer.

3.3.4 Disposal of Ozone Depleting Substance (ODS)

Class I and Class II ODS are defined in Section, 602(a) and (b), of The Clean Air Act. Prevent discharge of Class I and Class II ODS to the atmosphere. Place recovered ODS in cylinders meeting AHRI Guideline K suitable for the type ODS (filled to no more than 80 percent capacity) and provide appropriate labeling. Recovered ODS must be Remove recovered ODS from Government property and dispose of in accordance with 40 CFR 82. Dispose products, equipment and appliances containing ODS in a sealed, self-contained system (e.g. residential refrigerators and window air conditioners) in accordance with 40 CFR 82. Submit Receipts or bills of lading, as specified. Submit a shipping receipt or bill of lading for all containers of ozone depleting substance (ODS) shipped to the Defense Depot, Richmond, Virginia.

3.3.4.1 Special Instructions

No more than one type of ODS is permitted in each container. Apply a warning/hazardous label to the containers in accordance with Department of Transportation regulations. Provide a tag with the following information on all cylinders including but not limited to fire extinguishers, spheres, or canisters containing an ODS:

a. Activity name and unit identification code

b. Activity point of contact and phone number

c. Type of ODS and pounds of ODS contained

d. Date of shipment

e. National stock number (for information, call (804) 279-4525).

3.3.4.2 Fire Suppression Containers

Deactivate fire suppression system cylinders and canisters with electrical charges or initiators prior to shipment. Also, safety caps must be used to cover exposed actuation mechanisms and discharge ports on these special cylinders.

3.3.5 Transportation Guidance

Ship all ODS containers in accordance with MIL-STD-129, DLA 4145.25 (also referenced one of the following: Army Regulation 700-68, Naval Supply Instruction 4440.128C, Marine Corps Order 10330.2C, and Air Force Regulation 67-12), 49 CFR 173.301, and DOD 4000.25-1-M.

3.3.6 Unsalvageable and Non-Recyclable Material

Dispose of unsalvageable and non-recyclable noncombustible material off the site.

3.4 CLEANUP

Remove debris and rubbish from project site and similar excavations. Remove and transport the debris in a manner that prevents spillage on streets or adjacent areas. Apply local regulations regarding hauling and disposal.

3.5 DISPOSAL OF REMOVED MATERIALS

3.5.1 Regulation of Removed Materials

Dispose of debris, rubbish, scrap, and other nonsalvageable materials resulting from removal operations with all applicable federal, state and local regulations as contractually specified in the Waste Management Plan. Storage of removed materials on the project site is prohibited.

3.5.2 Burning on Government Property

Burning of materials removed from demolished and deconstructed structures will not be permitted on Government property.

3.5.3 Removal to Spoil Areas on Government Property

Transport noncombustible materials removed from demolition and deconstruction structures to designated spoil areas on Government property.

3.5.4 Removal from Government Property

Transport waste materials removed from demolished and deconstructed structures, except waste soil, from Government property for legal disposal. Dispose of waste soil per Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS.

3.6 REUSE OF SALVAGED ITEMS

Recondition salvaged materials and equipment designated for reuse before installation. Replace items damaged during removal and salvage operations or restore them as necessary to usable condition.

-- End of Section --

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SECTION 03 01 00

REHABILITATION OF CONCRETE
02/18

PART 1 GENERAL

1.1 SCOPE

This specification governs the rehabilitation of structural concrete.

1.2 DEFINITIONS

1.2.1 Bracing

Temporary supplemental members used to avoid local or global instability during construction, evaluation, or repair that are intended to be removed after completion of construction.

1.2.2 Delamination

A planar separation in a material that is roughly parallel to the surface of the material.

1.2.3 Rehabilitation

Repairing or modifying an existing structure to a desired useful condition.

1.2.4 Repair

The reconstruction or renewal of concrete parts of an existing structure for its maintenance or to correct deterioration, damage, or faulty construction of members or systems of a structure.

1.2.5 Shoring

Props or posts of timber or other material in compression used for the temporary support of excavations, formwork, or unsafe structures; the process of erecting shores.

1.2.6 Termination Joint

The interface where a placement of repair material meets existing concrete, the edge of an expansion joint, or other existing surfaces.

1.2.7 Unsound Concrete

Concrete that is fractured, delaminated, spalled, deteriorated, defective, contaminated or otherwise damaged.

1.3 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 117	(2010; R 2015) Specifications for Tolerances for Concrete Construction and Materials and Commentary
ACI 440.5	(2008) Specification for Construction with Fiber-Reinforced Polymer Reinforcing Bars
ACI 440.6	(2008) Specification for Carbon and Glass Fiber-Reinforced Polymer Bar Materials for Concrete Reinforcement
ACI 440.8	(2013) Specification for Carbon and Glass Fiber-Reinforced Polymer (FRP) Materials Made by Wet Layup for External Strengthening of Concrete and Masonry Structures
ACI 503.2-503.4	(2010, R 2003) Three Epoxy Specifications
ACI 503.3	(2010) Specification for Producing a Skid-Resistant Surface on Concrete by the Use of Epoxy and Aggregate
ACI 503.7	(2007) Specification for Crack Repair by Epoxy Injection
ACI 548.4	(2011) Standard Specification for Latex-Modified Concrete (LMC) Overlays
ACI 548.8	(2007) Specification for Type EM (Epoxy Multi-Layer) Polymer Overlay for Bridge and Parking Garage Decks
ACI 548.10	(2010) Specification for Type MMS (Methyl Methacrylate Slurry) Polymer Overlays for Bridge and Parking Garage Decks
ACI 548.12	(2012) Specification for Bonding Hardened Concrete and Steel to Hardened Concrete with an Epoxy Adhesive

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE/SEI 37	(2015) Design Loads on Structures During Construction

ASTM INTERNATIONAL (ASTM)

ASTM C33/C33M	(2024a) Standard Specification for Concrete Aggregates
ASTM C42/C42M	(2020) Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ASTM C387/C387M	(2023) Standard Specification for Packaged, Dry, Combined Materials for

	Concrete and High Strength Mortar
ASTM C496/C496M	(2017) Standard Test Method for Splitting Tensile Strength of Cylindrical Concrete Specimens
ASTM C881/C881M	(2020a) Standard Specification for Epoxy-Resin-Base Bonding Systems for Concrete
ASTM C882/C882M	(2024) Standard Test Method for Bond Strength of Bonding Systems Used With Concrete by Slant Shear
ASTM C928/C928M	(2020a) Standard Specification for Packaged, Dry, Rapid-Hardening Cementitious Materials for Concrete Repairs
ASTM C1059/C1059M	(2024) Standard Specification for Latex Agents for Bonding Fresh to Hardened Concrete
ASTM C1077	(2024) Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation
ASTM C1438	(2013; R 2017) Standard Specification for Latex and Powder Polymer Modifiers for use in Hydraulic Cement Concrete and Mortar
ASTM C1583/C1583M	(2013) Standard Test Method for Tensile Strength of Concrete Surfaces and the Bond Strength or Tensile Strength of Concrete Repair and Overlay Materials by Direct Tension (Pull-off Method)
ASTM C1600/C1600M	(2017) Standard Specification for Rapid Hardening Hydraulic Cement
ASTM C1602/C1602M	(2022) Standard Specification for Mixing Water Used in Production of Hydraulic Cement Concrete
ASTM D93	(2019) Standard Test Methods for Flash-Point by Pensky-Martens Closed Cup Tester
ASTM D226/D226M	(2017) Standard Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
ASTM D323	(2015a) Vapor Pressure of Petroleum Products (Reid Method)
ASTM D450/D450M	(2007; R 2018) Standard Specification for Coal-Tar Pitch Used in Roofing, Dampproofing, and Waterproofing

ASTM D542	(2014) Index of Refraction of Transparent Organic Plastics
ASTM D1078	(2011) Standard Test Method for Distillation Range of Volatile Organic Liquids
ASTM D2103	(2015) Standard Specification for Polyethylene Film and Sheeting
ASTM D2822/D2822M	(2005; R 2011; E 2011) Standard Specification for Asphalt Roof Cement, Asbestos-Containing
ASTM D3418	(2015) Transition Temperatures of Polymers by Differential Scanning Calorimetry
ASTM D4016	(2014) Viscosity of Chemical Grouts by Brook field Viscometer (Laboratory Method)
ASTM D4580/D4580M	(2012) Standard Practice for Measuring Delaminations in Concrete Bridge Decks by Sounding
ASTM D4869/D4869M	(2016a) Standard Specification for Asphalt-Saturated Organic Felt Underlayment Used in Steep Slope Roofing
ASTM E329	(2023) Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Qualifications; G

Work Plan; G

Quality Control Plan; G

SD-03 Product Data

Conventional Concrete

Polymers

Miscellaneous Materials And Equipment

SD-04 Samples

Reinforcement And Reinforcement Supports

SD-05 Design Data

Formwork And Shoring; G

Repair Procedures; G

Mixture Proportioning; G

SD-06 Test Reports

Mixture Proportioning

Quality Control

SD-07 Certificates

Qualifications

Reinforcement And Reinforcement Supports

SD-08 Manufacturer's Instructions

Equipment For Concrete Preparation

Conventional Concrete

Polymers

Miscellaneous Materials And Equipment

1.5 QUALITY ASSURANCE

1.5.1 General Requirements

a. Follow the requirements of Section 03 30 00 CAST-IN-PLACE CONCRETE for Work involving portland cement concrete.

b. To protect personnel from overexposure to toxic materials, conform to the applicable manufacturer's Safety data sheets or local regulations. Submit manufacturer's Safety Data Sheets for all polymers as well as other potentially hazardous materials.

c. Submit the repair procedures for executing the work as well as the test data and documentation on materials used for repair. Submittal must include component materials, mixture proportions, and supplier's quality control program.

d. Inspection and testing of surface preparation as well as placement of reinforcing steel must be in accordance with provisions included herein and the Contract Document.

e. Sampling and testing of materials, as well as inspection and testing of work, must be in accordance with established procedures, manufacturer's instructions, specific instructions from the Contracting Officer if given, or recommended practices as referenced herein and the Contract Documents.

f. Trial batches and testing requirements for various repair materials specified are the responsibility of the Contractor.

g. The testing agency must inspect, sample, and test repair materials and concrete production as required. When it appears that material furnished or work performed by Contractor fails to conform to Contract Documents the testing agency will immediately report such deficiency.

1.5.2 Quality Control Plan

Submit a quality control plan as specified in Sections 01 45 00 QUALITY CONTROL and 03 30 00 CAST-IN-PLACE CONCRETE.

1.5.3 Qualifications

The submittals must where applicable, identify agencies and individuals who will be working on this contract and their relevant experience. Do not make changes in approved agencies or personnel without prior approval of the Contracting Officer.

1.5.3.1 Testing Agencies

In addition to the requirements of Section 01 45 00 QUALITY CONTROL, agencies that test concrete materials must meet the requirements of ASTM C1077. Testing agencies that test or inspect placement of reinforcing steel must meet the requirement of ASTM E329. Submit data on qualifications of Contractor's proposed testing agency for acceptance.

1.5.3.2 Quality Control Personnel

Field tests of repair materials required must be made by an ICRI Concrete Surface Repair Technician Tier 2. Submit resumes, pertinent information, past experience, training and education of all operators of specialized demolition equipment if needed for this and the three paragraphs above.

1.5.3.3 Contractor Qualifications

The contractor performing the repair work must have been involved in a minimum of concrete repair projects similar in size and scope to this project for at least five years. Submit information, including name, dollar value, date, and point-of-contact for similar projects which demonstrates the required experience and/or training.

1.5.3.4 Worker Qualifications

a. Each worker engaged in the use of specialized removal or application equipment, including, must have satisfactorily completed an instruction program and three years of experience in the operation of the equipment. The worker must have active experience with the equipment within five years of the project.

b. Workers installing adhesive anchors must be ACI Adhesive Anchor Installer certified or equivalent.

1.5.3.5 Regulatory Requirements

Perform all work in accordance with applicable Federal, State, and local safety, health, and environmental requirements. The Contractor is responsible for obtaining all permits required by Federal, State, and local agencies for the performance of the work.

1.5.4 Pre-Construction Conference

Conduct a pre-construction conference to discuss repair materials performance requirements, control provisions, and roles and responsibilities for the Work to ensure that the Contractor's personnel understand all aspects of the repair material, its properties and application procedures. The conference must include the Contracting Officer or authorized representative, the Contractor's field superintendent and foreman, and a competent Technical Representative of the material manufacturer, and other involved trades or supplier representatives. The Technical Representative must be fully qualified to perform the work.

1.5.5 Work Plan

Prepare a work plan describing the methods of concrete removal and repair, including methods, equipment and materials to be used for each feature. Submit the work plan for approval at least 30 days prior to the start of the work. The plan must include, but not be limited to, repair materials to be used with specific information on products and/or constituents, and requirements for handling, storage, etc., equipment to be used, surface preparation, and requirements for placement, finishing, curing and protection specific to the materials used. Include a description of field demonstrations in the work plan. Do not commence work until the work plan and field demonstration representative of the type of work are approved.

1.6 ACCEPTANCE OF REHABILITATION WORK

1.6.1 General Requirements

a. Completed concrete rehabilitation work must conform to applicable requirements of Contract Document and this specification. The Contractor is responsible to bring Work into compliance with requirements of Contract Documents if the Concrete repair work fails to meet one or more requirements of Contract Documents.

b. Correct rejected repair work by removing and replacing or by strengthening with additional construction acceptable to the Contracting Officer. Use repair methods that meet applicable requirements for function, durability, dimensional tolerances, and appearance.

c. Submit proposed work plan, repair methods, materials, and modifications to the Work needed to correct rejected repair work to meet the requirements of Contract Documents.

1.6.2 Tolerances

a. Construction tolerances for repairs must conform to ACI 117. Where existing conditions do not allow tolerances to conform to ACI 117, use the details and materials for such conditions as indicated in the Contract Documents. For conditions not shown or that are different than indicated in the Contract Documents, notify the Contracting Officer before proceeding with the work at those locations.

b. Inaccurately formed concrete surfaces resulting in concrete members with dimensions that exceed ACI 117 tolerances are subject to rejection.

1.6.3 Appearance

Concrete surfaces not meeting the requirements of the Contract Documents must be brought into compliance.

1.7 PROTECTION OF COMPLETED REHABILITATION WORK

a. Do not allow construction loads to exceed the loads that a structural member or structure is safely capable of supporting without damage. Provide supplemental support if construction loads are expected to exceed safe load capacity.

b. Protect repaired and adjacent areas from damage by construction traffic, equipment, and materials. During the curing period, protect repair materials from damage by mechanical disturbances, including load-induced stresses, shock, and vibration.

c. Protect repair materials from environmental damage by weather events during the length of the curing period.

PART 2 PRODUCTS

Products or materials used must conform to the requirements included herein as well as the Contract Documents. The usage of other products or materials not covered by this requirement or specified in the Contract Documents are permitted upon approval by the Contracting Officer. Additional information and submittals for products and materials not included in this document including product data, samples, design data, test reports, certificates, manufacturer's instructions, and field reports must be submitted as requested by the Contracting Officer.

2.1 MATERIALS FOR SHORING AND BRACING

2.1.1 Shoring and Bracing Systems

Use commercially manufactured and engineered shoring and bracing systems and components, except where custom built assemblies of lumber or other suitable materials are permitted by the Contracting Officer.

2.1.2 Design Requirements

The design of the bracing and shoring must be based on ASCE/SEI 37.

a. Non-manufactured shoring and bracing systems must have calculations signed and sealed by a Licensed Design Professional.

b. Members of non-manufactured shoring systems, must be designed in accordance with the provisions of the governing building code for the specific material of the member.

c. Members of manufactured shoring systems, consisting of pre-engineered components designed and produced specifically for structural shoring, must be used in accordance with the manufacturer's recommendations.

2.2 EQUIPMENT FOR CONCRETE PREPARATION

Means and methods used for concrete removal and surface preparation must be selected and used such as to minimize damage to the structure and to the concrete substrate that remains.

2.2.1 Equipment for Concrete Removal

Removal equipment and techniques must be suitable to produce concrete surface profiles and level of cleanliness in designated areas as required by this specification and the contract Documents.

2.2.1.1 Cutting Equipment

a. The following cutting equipment are permitted: High-pressure water jet without abrasives, Saw cutting, Diamond wire cutting, Mechanical shearing, and Stitch drilling.

b. Cutting, lifting, and transporting equipment must be adequate to cut, support, and transport concrete sections without incurring any damage to the existing structure.

2.2.1.2 Concrete Breakers

a. Provide sharp tips on breaker equipment to minimize microcracking damage in partial depth removal.

b. The use of the following impact equipment and methods is permitted: Hand-held breakers, Boom-mounted breakers, Scabblers, Needle scalers, Scarifiers, and Milling methods.

2.2.2 Surface preparation and cleaning equipment

2.2.2.1 Abrasive Blasting

a. Use dry or wet oil-free abrasive blasting capable of removing loose micro-fractured (bruised) or otherwise damaged or pulverized concrete surfaces, and rust from exposed steel reinforcement, and providing a surface profile in compliance with the Contract Documents.

2.2.2.2 Low Pressure Water Cleaning

Use equipment capable of delivering 1000 psi to to 5000 psi at 2 gal/min to 10 gal/min for cleaning loose material from repair areas.

2.2.2.3 Other Cleaning Equipment

Use equipment that delivers oil free air capable of cleaning loose material and debris from repair areas. If necessary to dry the concrete surface, clean, dry, compressed air may be used. Also, use vacuums capable of removing loose material and debris.

2.3 MATERIALS FOR FORMWORK AND EMBEDDED ITEMS

a. Formwork and embedded items must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

b. Install and remove formwork without damaging or staining the existing structure or repair material.

c. Forms used for polymer concrete/mortars must be tight enough to hold the material that is used without leaking. All surfaces where bond is not desired, but which are exposed to the monomer or resin, must be treated with a form release agent.

2.4 REINFORCEMENT AND REINFORCEMENT SUPPORTS

2.4.1 Steel Bars, Wires, and Fiber-reinforced Concrete

a. Reinforcement and reinforcement support must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

b. Repair coating damage incurred during shipment, storage, handling, and placing of reinforcing bars in accordance with the appropriate ASTM standard practices for repair of damaged reinforcement. Damaged areas must not exceed 2 percent of surface area in each linear foot of each bar.

c. Mechanical splices for coated reinforcement must have compatible coatings, in accordance with manufacturer's instructions. Splices for galvanized reinforcement must be galvanized or coated with dielectric material. Splices used with epoxy-coated or dual-coated reinforcement must be coated with dielectric material.

d. Submit mill certificates and shop drawings as requirement by Section 03 30 00 CAST-IN-PLACE CONCRETE.

2.4.2 Fiber-Reinforced Polymers

a. Fiber-Reinforced Polymers (FRP) bars used as internal reinforcement in concrete and their supports must meet the product requirements of ACI 440.5 and conform to ACI 440.6.

b. Submit test reports and certificates for FRP bars as required by ACI 440.5 and the Contract Documents.

c. Fiber-Reinforced Polymer (FRP) laminate materials externally bonded to concrete made by wet layup must meet the requirements of ACI 440.8 and the Contract Documents. Submit product data sheets for materials used for FRP layup systems as described in ACI 440.8.

d. The use of externally bonded FRP systems other than wet layup systems are permitted upon approval by the Contracting Officer. Submit product and materials data, design data, test reports, certificates, manufacturer's instructions, and field reports for those systems as requested by the Contracting Officer and required by Contract Documents.

2.5 CONVENTIONAL CONCRETE

a. Portland cement concrete materials must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

b. Aggregates used in concrete must be obtained from the same sources, be of the same type and have the same size range as aggregates used in the concrete represented by submitted historical data or used in trial mixtures.

c. Refer to Section 03 30 00 CAST-IN-PLACE CONCRETE for details on submittals involving conventional concrete.

2.6 POLYMERS

a. The requirements for the properties of polymers and aggregates used in polymers must meet the requirements specified in this paragraph as well as the properties specified in the referenced specifications and the Contract Documents.

b. Polymers used must be compatible with other polymers and materials used on the project. Unless repair materials are specified in the contract documents, the Contractor is responsible for verifying material compatibilities.

c. Submit product data, manufacturer's Safety Data Sheets, samples, design data, test reports, certificates, manufacturer's instructions, and field reports for materials as required by this document as well as the referenced specifications and the Contract Documents.

2.6.1 Epoxies

a. Epoxy mortars and epoxy compounds must conform to ASTM C881/C881M.

b. Epoxy mortars used for repairing defects in hardened portland cement concrete must meet the requirements of ACI 503.2-503.4.

c. Epoxy used for crack repair must meet the requirements of ACI 503.7.

d. Epoxy used to produce a skid-resistant surface on hardened concrete must meet the requirements of ACI 503.3.

e. Epoxy used for overlays must meet the requirements of ACI 548.8.

f. Epoxy used for bonding freshly mixed concrete and hardened concrete must meet the requirements of ASTM C881/C881M, Type II, Grade 2, Class A.

g. Epoxy used for bonding hardened concrete and steel to hardened concrete must meet the requirements of ACI 548.12.

2.6.2 Latexes

a. Latex used in polymer modified portland cement concrete/mortar must meet the requirements of ASTM C1438.

b. Latex used in polymer modified portland cement concrete overlays must meet the requirements of ACI 548.4.

c. Latex used for bonding freshly mixed concrete and hardened concrete must meet the requirements of ASTM C1059/C1059M, Type II.

2.6.3 Methacrylates

a. Methyl methacrylate slurry (MMS) used for overlays must meet the requirements of ACI 548.10.

b. High molecular weight methacrylate (HMWM) must be a 2-component, rapid curing, and solvent-free system.

c. HMWM monomers must be a high molecular weight or substituted methacrylate that conforms the following properties:

d.

Physical Properties of HMWM Monomer		
Property	Test Method	Criteria
Vapor Pressure Flash Point Density	ASTM D323 ASTM D93	Less than 0.02 psi at 77 degrees F Greater than 200 degrees F Greater than 8.4 lbs. per gal. at 77 degrees F
Viscosity Index of Refraction Boiling point @ 0.02 psi Shrinkage on cure	ASTM D4016 ASTM D542 ASTM D1078	12 ± 4 cps at 73 degrees F 1.470 ± 0.002 158 degrees F Less than 11 percent
Glass Transition Temperature (DSC)	ASTM D3418	158 degrees F
Curing Time (100 g mass)	ASTM D3418	Greater than 40 minutes at 73 degrees F, with 4 percent cuemene hydroperoxide
Bond Strength	ASTM C882/C882M	Greater than 1,500 psi

e. The initiator/promoter system for HMWM must be capable of providing a surface cure time of not less than 40 minutes nor more than 3 hours at the surface temperature of the concrete during application. The initiator/promoter system must be such that the gel time may be adjusted to compensate for changes in temperature that may occur throughout the treatment application.

f. The initiator/promoter system for HMWM must meet the following criteria:
(1)

Initiator Cuemene Hydroperoxide	78 percent
Promoter Cobalt Napthenate	6 percent

2.6.4 Aggregate

a. Unless otherwise specified or recommended by the polymer material manufacturer, aggregate used with polymers must meet ASTM C33/C33M requirements.

b. Aggregate properties and proportions used with polymers must meet the requirements of the polymer material manufacturer, the requirements of the referenced polymer standard, and the Contract Documents.

c. Aggregate used with polymers must be dry and free of dirt, asphalt, and other organic materials. Aggregate moisture content must be less than 1 percent by weight.

d. For patch repairs, the maximum-sized aggregate must not be greater than one third the depth of the patch area.

2.7 MISCELLANEOUS MATERIALS AND EQUIPMENT

2.7.1 Packaged and proprietary materials

The required properties for the materials listed in this paragraph must meet the properties specified in the Contract Documents. Submit Product data, design data, test reports, certificates, manufacturer's instructions, and field reports as required by the Contracting Officer and the Contract Documents.

a. Packaged, rapid hardening concrete repair materials must conform to ASTM C928/C928M.

b. Packaged, mortar and concrete must conform ASTM C387/C387M.

c. Rapid hardening cement must conform to ASTM C1600/C1600M.

Water used with packaged and proprietary materials must meet ASTM C1602/C1602M requirements. Aggregates must meet the repair material manufacturer's requirements if available and ASTM C33/C33M if such requirements are not specified.

2.7.2 Bond Breakers

a. Bond breaker materials must meet the requirements of ASTM D2822/D2822M, ASTM D4869/D4869M, ASTM D226/D226M, Type I, ASTM D2103, and must have a minimum thickness of 0.010 in. ASTM D450/D450M, Type II.

b. Bond breaker materials used must not have detrimental effects on portland cement concrete and reinforcement.

2.7.3 Structural steel

Structural steel used for repairs must meet the requirements of 05 12 00 STRUCTURAL STEEL.

2.7.4 Concrete Accessories

All concrete accessories not included in this document must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

2.7.5 Miscellaneous Equipment

a. Equipment designed specifically for the application of repair materials must be used as required by the repair material manufacturer and the referenced specification.

b. Equipment not listed in this specification but referenced or used for

repairs must be clean and in good operating condition.

c. All supplies and equipment must be available in sufficient quantities to allow continuity in the installation project and quality assurance.

2.8 MIXTURE PROPORTIONING

a. Portland cement-based concrete mixtures must be in accordance with the requirements of Section 03 30 00 CAST-IN-PLACE CONCRETE.

b. Polymer concrete/mortar/resin/monomer proportioning, handling, and mixing procedures as well as equipment used for mixing these materials must conform to the requirements of the referenced material specifications and the repair material manufacturer's directions.

c. Polymer-modified portland cement concrete proportioning, handling, and mixing procedures as well as equipment used for mixing these materials must conform to the requirements provided by the repair material manufacturer as well as ACI 548.4 when such materials are used for overlays.

d. Proportioning and mixing materials not specified above must follow the requirements provided by the repair material manufacturer.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

3.1.1 Examination

Locate area of unsound concrete or delamination using hammer sounding or chain drag sound methods in accordance to ASTM D4580/D4580M. Denote and mark perimeter boundaries and notify the Contracting Officer to approve the unsound concrete layout boundaries.

3.1.2 Protection

Protect pedestrians, motorized traffic, mechanical, electrical, and plumbing equipment, surrounding construction, project site, landscaping, and surrounding buildings from damage or injury resulting from concrete rehabilitation work.

a. Construct dust and debris barriers surrounding repair work perimeter to control dust and to protect and control construction traffic.

b. Dispose of runoff from wet demolition or surface preparation operations in accordance with all local ordinances. Disposal methods must avoid soil erosion, avoid undermining pavements and foundations, damage to landscaping and vegetation, and minimize water penetration through other parts of buildings.

c. Collect and neutralize alkaline wastes and acid wastes and dispose in accordance with local, state, and federal regulations.

d. Comply with local noise ordinances during demolition operations.

e. Perform demolition work and surface preparation work in a manner that minimizes disturbances of operations. Coordinate work with the Contracting Officer.

f. Submit a proposed protection plan for approval by owner representative and Licensed Design Professional.

3.1.3 Formwork and Shoring

Execution of formwork and shoring must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

3.1.3.1 Formwork

a. Construct forms to sizes, shapes, lines, and dimensions to match existing adjacent surfaces and textures. Provide forms that match openings, offsets, chamfers, anchorages, inserts and other features as described on Contract Documents. Construct forms to accommodate installation of products by other trades. Provide forms for easy removal to minimize damage to concrete surfaces and adjacent surfaces. Apply form release coating over formwork surfaces prior to each concrete placement. Form release agents must not be applied to or come in contact with the repair area concrete substrate or reinforcement.

b. Do not damage repair material during removal of formwork for columns, walls, sides of beams, and other parts not supporting weight of concrete or repair material. Perform needed repair and treatment required on vertical surfaces at once and follow immediately with specified curing. Remove all formwork anchors embedded in existing concrete. Fill anchor holes and repair all damage to existing concrete at anchor holes.

3.1.3.2 Shoring

a. Provide shoring in accordance with the shoring drawings prior to performing work to brace the substrate structure temporarily while repair work is proceeding. Shoring must be designed, documented, and stamped by a Licensed Design Professional. Shoring designs must be submitted to and approved by the Contracting Officer prior to work commencing.

b. Leave formwork and shoring in place to support existing loads, construction loads and weight of repair material in beams, slabs, and other structural members until in-place strength of repair material determined in accordance with the Contract Documents. For post-tensioned construction, leave formwork and shoring in place until stressing is complete. When shores and other supports are arranged to allow removal of form-facing material without allowing structural slab or member to deflect, form-facing material and its horizontal supporting members may be removed at an earlier age.

3.1.4 Concrete preparation

a. Remove concrete as needed per the removal requirements of this section. Limits on removal equipment are specified in the paragraph titled EQUIPMENT FOR CONCRETE PREPARATION.

b. Remove foreign material, such as dirt, oil, grease, or other chemicals, from the cracks before injection using compressed air, low-pressure water, or vacuuming. Allow wet surfaces to dry at least 24 hours.

c. Immediately before placing the repair material or installing formwork, make the repair area available for inspection by the Contracting Officer. Obtain acceptance by the Contracting Officer of surface preparation before proceeding with Work. If the Work is rejected, perform additional operations to the satisfaction of Contracting Officer.

3.1.5 Quality Control

3.1.5.1 Quality control of surface preparation

Evaluation of prepared substrate must be continuously monitored to assure that the prepared substrate surface meets project requirements.

3.1.5.2 Quality control of repair overlays

All components of overlay PPCC materials must be certified by the material manufacturer or aggregate supplier to meet all project testing requirements. During the PPCC overlay, take mixed samples and check that the materials are mixed properly. Confirm that the right PC overlay thickness was applied by recording the volume of PC overlay materials and the substrate surface area covered by the overlay.

3.1.6 Curing

a. For portland cement concrete Work, follow the requirements indicated in 03 30 00 CAST-IN-PLACE CONCRETE.

b. For polymer concrete/mortar Work, follow manufacturer's requirements for curing

c. For polymer modified portland cement concrete Work follow.

3.1.7 Clean up

a. Clean and remove all spills and leaks of injection adhesive and stains caused by the injection adhesives.

b. Dispose wastewater used for cutting and cleaning without staining or damaging the existing surfaces of the structure or the environment of the project area. The method of disposal must meet all the requirements of Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS.

3.1.8 Safety

a. Provide Material Safety Data Sheets (MSDS) for products on site reviewing them before work begins.

b. Provide safety guards, maintenance, and warnings for all machinery and equipment.

c. Have personal protection equipment practice in place - eye protection and face guards.

d. Have all workers in contact with wet cementitious material wear protective gloves and clothing.

e. Provide eyewash facilities on-site with location signage.

f. Provide dust masks for workers operating mixers.

g. Have confined space procedures in place including adequate ventilation in closed spaces before operating equipment or using products that emit potentially dangerous or toxic exhaust, fumes, or dust.

h. Provide secured storage available for all hazardous or flammable materials.

i. Conduct safety meetings prior to beginning repair operations.

3.2 CRACK REPAIR

3.2.1 Preparation

3.2.1.1 General Requirements

a. Clean all cracks in accordance with the paragraph titled Concrete Preparation.

b. Do not repair cracks when the temperature of the concrete is below freezing and moisture conditions indicate the possibility of ice on the internal surfaces of the crack.

c. Do not apply adhesive if the temperature of the concrete is not within the range of application temperatures recommended by the manufacturer of the adhesive.

3.2.1.2 Crack routing

Inspect surfaces adjacent to crack to receive repair material. If deteriorated, route a V-groove section at the crack face until sound concrete is reached.

3.2.1.3 Sealing

a. For epoxy injection, apply a surface seal over all exterior faces of the crack that can be reached to contain the injection adhesive in the crack.

b. For gravity fill repairs, apply a surface seal along the bottom surface of the element that can be reached to contain the repair material in the crack.

3.2.2 Application

3.2.2.1 Epoxy Injection

a. Install the injection entry and venting ports using flush mounted or drilled fittings per proprietary manufacturer's instructions.

b. Space the ports at 8 in.

c. Inject the epoxy using material manufacturer's recommended equipment.

d. Apply recommended manufacturer's injection pressure.

e. For vertical or inclined cracks, apply injection by pumping epoxy into entry ports at the lowest elevation, cap, and move upward.

f. For horizontal cracks, apply injection by proceeding from one end of the crack to the other until the crack is fully sealed.

3.2.2.2 Gravity fill

a. Mix resin or monomer per material manufacturer's instructions.

b. Pre-fill cracks at least 0.125 in. wide with aggregate.

c. Pour resin or monomer onto the surface, over the cracks and spread with brooms, rollers, or squeegees.

d. Work material back and forth over the cracks to maximize fill in crack.

e. Allow at least 20 minutes for material to penetrate cracks.

f. Remove excess material once cracks have been filled to refusal.

g. Allow material to cure per material manufacturer's recommendations.

3.2.3 Quality Control

a. Qualify the test injection procedures in accordance with ACI 503.7.

3.2.4 Acceptance Criteria

3.2.4.1 Core Sampling

a. Obtain core samples in accordance with ASTM C42/C42M.

b. Allow 24 hours after injection before coring.

c. Obtain cores in a manner that includes as much of the bond line of the repaired concrete as possible. Replace cores that do not intersect the crack for at least 75 percent of the length of the core.

d. Obtain three diameter core from first 100 ft. and one core for each 100 ft. thereafter.

e. If cores would sever reinforcing steel or other embedded items, do not core, and notify the Contracting Officer so that an alternative location can be chosen.

f. Obtain cores at least 2 in. in diameter for visual inspections and at least 4 in. in diameter for the splitting tensile test. Perform a splitting tensile test on one core from the first 100 ft. and one core for each 250 ft. thereafter.

g. Fill core holes with non-shrink grout.

3.2.4.2 Core Testing

a. Test a portion of the core samples for the splitting tensile strength in accordance with ASTM C496/C496M.

b. Allow 72 hours after injection before beginning splitting tensile tests

c. Prepare core sample per ASTM C42/C42M.

d. Align the core so that the crack is in a plane as close to vertical as possible.

3.2.4.3 Acceptance

Work is acceptable if at least 90 percent of the depth of the crack in each core is filled with adhesive and a or b is met.

a. The splitting tensile strength of the core is at least 90 percent of the splitting tensile strength of a core taken from an uncracked area within 12 in. of the repaired crack.

b. A splitting tensile test of the core indicates that no more than 10 percent of the bonded area of the crack in each core exhibits combined areas of separation of the adhesive from the concrete or cohesive failure within the adhesive.

3.3 CORROSION AND SURFACE REPAIR

3.3.1 Preparation

3.3.1.1 Identification of Extent of Concrete Removal

a. Configure geometry of removal area to maximize the use of right-angle geometry, avoiding reentrant corners, and to obtain uniformity of depth. Determine the depth, location, and size of reinforcing bars prior to removal of concrete.

b. Perform visual inspection and hammer tapping, chain drag sounding, or other methods acceptable by the Contracting Officer to identify cracked, delaminated, spalled, disintegrated, and otherwise unsound concrete for removal. Mark boundaries of repair area before concrete removal.

c. Inspect the marked boundaries with the Contracting Officer prior to commencing with the concrete removal. Revise the repair area boundaries as instructed by the Contracting Officer.

3.3.1.2 Shoring and Formwork

a. Provide shoring and formwork per the paragraph titled Formwork and Shoring.

b. For post-tensioned concrete, detension strands and wires as required by Contract Documents prior to repair.

3.3.1.3 Concrete Removal

a. Remove concrete from repair areas to indicated depth and profile. Notify Contracting Officer if additional delaminated, fractured, or unsound concrete is present.

b. Do not damage embedded reinforcing and adjacent concrete. The removal methods must produce minimal microcracking (bruising) of the prepared substrate surfaces. Avoid directly striking reinforcing steel with impact tools used for concrete removal.

c. Provide perpendicular edges at perimeter of repair area. The perimeter

of the repair areas must be saw cut to a depth of 0.50 to 0.75 in. For vertical or overhead surfaces, provide 45-degree slope at repair boundaries to facilitate air and rebound escape. Do not cut or damage embedded reinforcement or other embedded items. If embedded reinforcing steel or other embedded items are too close to the surface to provide the perpendicular edge cut, notify the Contracting Officer for direction before proceeding.

d. Extend concrete removal along the corroded reinforcing steel to a point where there is no further delamination, concrete cracking, or reinforcing steel corrosion, and where the reinforcement is bonded to the surrounding concrete.

e. Remove concrete around the exposed layer of reinforcement to a uniform depth beyond within the repair areas to provide a minimum clearance between exposed reinforcing steel and surrounding concrete of 0.75 in., or at least 0.25 in. larger than the maximum nominal size of the coarse aggregate in the repair material.

f. Do not remove concrete behind vertical reinforcing bars in columns.

3.3.1.4 Preparation of Concrete Substrate Surface

a. Confirm perpendicular edges at repair area perimeter, and reinstate if damaged by concrete removal process. Remove loosely bonded concrete, bruised or fractured concrete, and bond-inhibiting materials such as dirt, concrete slurry, or any other detrimental materials from the concrete substrate using approved methods. Where concrete has been removed by impact methods, abrasive blasting must be used to prepare the surface and remove bruised concrete.

b. Provide substrate surface profiles as specified in the Contract Documents.

c. Visually inspect and sound substrate surface to confirm that no further delaminations or otherwise unsound concrete remains. If encountered, notify the Contracting Officer.

d. Clean the substrate per the paragraph titled Concrete preparation.

3.3.2 Application

3.3.2.1 Existing Reinforcement Preparation

a. Clean existing reinforcement that will remain. Remove corrosion and/or other laitance and notify the Contracting Officer if section loss is greater than 20%.

3.3.2.2 Placement of New Reinforcement

Placement of new reinforcement

a. Placement of new reinforcement to replace or strengthen existing reinforcement is like new construction. Placement, splicing, and handling of new reinforcement must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

b. Reinforcement must be free of materials deleterious to bond. New reinforcement with rust, mill scale, or a combination of both will be

considered satisfactory, provided minimum nominal dimensions, nominal weight, and minimum average height of deformations of a hand-wire-brushed test specimen are not less than applicable ASTM specification requirements.

3.3.2.3 Placement of Concrete

a. If portland cement concrete is used as the repair material, follow the requirements indicated in 03 30 00 CAST-IN-PLACE CONCRETE as well the Contract Document for proportioning, mixing, and placing concrete. For all other materials, follow material manufacturer's recommendations.

b. A bonding agent must be used.

c. Finish the surface to match surface finish and texture requirements indicated in the Contract Document.

3.3.2.4 Placement of Other Repair Materials

a. Equilibrate repair material(s) and substrate to the temperature, cleanliness of substrate and reinforcement, and moisture requirements of the repair material manufacturer's requirements.

b. Comply with the repair material manufacturer's requirements for batching, mixing, placing and curing repair materials.

c. Review consistency of the mixed repair material(s) relative to the parameters documented in the repair material manufacturer product data sheet. If non-conforming, adjust consistency in compliance with the repair material manufacturer's requirements.

d. Apply or install repair material(s) within the application time frame (pot life) requirements of the repair material manufacturer's requirements, and place and consolidate to provide well-compacted repair.

e. Finish and tool repair materials, finished in accordance with the repair material manufacturer's written instructions and as indicated in Contract Documents.

f. Protect installed repair material(s) from damage, exposure to environmental conditions that are detrimental to the uncured or cured properties of the material. Cure in accordance with the requirements of the repair material manufacturer's requirements.

3.3.3 Quality Control

a. Protect concrete surfaces, beyond limits of surfaces receiving bonding agent adhesive, against spillage. Immediately remove any bonding agent adhesive that has spilled beyond desired area. Perform cleanup with material designated by bonding agent adhesive manufacturer. Avoid contamination of work area.

b. The bond strength between the existing concrete and the repair material must be a minimum of 250 psi per ASTM C1583/C1583M. Test a minimum of 3 specimens at locations no greater than 500 square yards of prepared surface.

3.4 OVERLAYS

3.4.1 Preparation

3.4.2 Application

3.4.2.1 Portland Cement Concrete

a. Apply the specified bonding agent. Follow the requirements of 3.4.2.4.

b. Follow the requirements of Section 03 30 00 CAST-IN-PLACE CONCRETE and the Contract Documents for installing forms, placing reinforcement, placing and consolidating concrete, and finishing concrete.

3.4.2.2 Polymer-modified Portland Cement Concrete

For polymer modified portland cement concrete overlays follow ACI 548.4 requirements and manufacturer's requirements for placing and finishing the overlay.

3.4.2.3 Polymer Concrete/Mortar

For polymer concrete overlays, follow manufacturer's requirements for placing and finishing the overlay.

3.4.2.4 Bonding Agents

a. Use a cement slurry, epoxy bonding agent, or latex bonding agent to improve the bonding between the overlay and the existing concrete.

b. Follow material manufacturer's instructions for mixing, preparing, and applying bonding agent. Do not exceed the manufacturer’s thickness recommendations.

c. Condition materials and the existing concrete surface to a temperature consistent with manufacturer’s recommendations at the time of installation.

d. Do not allow bond agents to dry before placement of repair material.

3.4.3 Quality Control

a. Concrete overlays must meet all the strength and durability requirements of 03 30 00 CAST-IN-PLACE CONCRETE.

3.4.4 Joints

a. Construct expansion joints in the overlay at existing joint locations in the base slab while maintaining joint width and type.

3.5 CONCRETE STRENGTHENING

a. For enlargement of slabs using overlays see the paragraph titled OVERLAYS.

b. For all other types of strengthening follow the requirements contained in this paragraph.

3.5.1 Preparation

a. Use equipment and methods specified in the paragraph titled EQUIPMENT FOR CONCRETE PREPARATION and the Contract Documents to produce a sound, rough, open-pore surface at locations where bonding between existing and new concrete is required.

b. Clean all surfaces from contaminant and remove unsound concrete using the prescribed cleaning equipment and methods in the paragraphs titled PRODUCTS. All laitance, dust, dirt, oil, curing compound, existing coatings, and any other matter that could interfere with bonding concrete to the repair material must be removed.

c. Follow the procedures of the paragraphs titled CRACK REPAIR and CORROSION AND SURFACE REPAIR. The concrete surface must be in good condition and all cracking, surface repair, and corrosion related problems must be adequately addressed prior to proceeding with concrete strengthening procedures.

d. Insure that materials used for repairs are compatible with materials used for strengthening. Consult with the repair material manufacturers for information concerning material compatibility.

e. Surfaces not intended to be strengthened must be covered as needed to protect against contamination and spills.

f. Surfaces intended to be strengthened must be protected before application so that no materials that can interfere with bond are redeposited on the surface.

3.5.2 Application

3.5.2.1 Section enlargement

a. Install dowel reinforcement as required by the Contract Documents. Follow the manufacturer's procedures for installing dowels.

b. Install formwork and shoring following the requirements of this section.

c. Install reinforcement and reinforcement supports. Follow the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

d. Follow the requirements of Section 03 30 00 CAST-IN-PLACE CONCRETE to place, consolidate, and finish concrete.

3.5.2.2 Externally bonded systems

3.5.2.2.1 Steel Plates

a. Bond steel plates to concrete using the methods and materials specified in the Contract Documents.

b. For bonding steel plates to concrete using an epoxy resin follow the requirements and procedures of ACI 548.12.

c. For bonding steel plates to concrete using mechanical or adhesive anchors, follow the procedures provided by the material manufacturer.

3.5.2.2.2 Fiber-reinforced Polymer Laminates

The following procedures are general procedures used for the installation of FRP laminates. If the FRP system used requires conflicting procedures, consult with the Contracting Officer before proceeding.

a. Insure that all surfaces that will receive FRP are clean, dry, and free of contaminants.

b. Insure that the workplace is well ventilated and that the repair material is applied at a time when the air temperature, concrete surface temperature, and the relative humidity are as required by the repair material manufacturer.

c. Temporary protection of the Work area is required during installation and until the resins have cured. If temporary shoring is required, the FRP system must be fully cured before removing the shoring and allowing the structural member to carry the design loads.

d. If a primer is required, the primer must be applied uniformly to all areas on the concrete surface where the FRP system is to be placed at the manufacturer’s specified rate of coverage. Protect the primer from dust, moisture, and other contaminants before applying the FRP system

e. Putty must be used in an appropriate thickness and sequence with the primer as recommended by the FRP manufacturer. The system-compatible putty must be used only to fill voids and smooth surface discontinuities before the application of other materials. Rough edges or trowel lines of cured putty must be ground smooth before continuing the installation. Allow the putty to cure as specified by the FRP system manufacturer before proceeding.

f. Proportion, mix, and apply resins components in accordance with the FRP system manufacturer’s recommended procedures.

g. Install and cure the FRP system per the manufacturer's recommendations.

h. During installation of wet layup FRP systems, entrapped air between layers must be released or rolled out before the resin sets. Sufficient saturating resin must be applied to achieve full saturation of the fibers. Furthermore, successive layers of saturating resin and fiber materials must be placed before the complete cure of the previous layer of resin. If previous layers are cured, interlayer surface preparation, such as light sanding or solvent application as recommended by the system manufacturer, is required.

i. Follow the FRP material manufacturer's recommendations for the application of protective coatings. Do not clean the installed FRP with a solvent before a protective coating is installed.

3.5.3 Quality Control

The cured FRP system must be evaluated for delaminations or air voids between multiple plies or between the FRP system and the concrete. Methods such as acoustic sounding (hammer sounding), ultrasonics, and thermography can be used to detect delaminations. The following requirements apply to wet layup systems:

a. Small delaminations less than 2 square inch each are permissible as long as the delaminated area is less than 5 percent of the total laminate area and there are no more than 10 such delaminations per 10 square feet

b. Large delaminations, greater than 25 square inch, can affect the performance of the installed FRP and must be repaired by selectively cutting away the affected sheet and applying an overlapping sheet patch of equivalent plies.

c. Delaminations less than 25 square inch must be repaired by resin injection or ply replacement.

For other FRP systems, delamination must be evaluated and repaired in accordance with the material manufacturer direction. Upon completion of the Work, the laminate must be reinspected to verify that the repair was properly accomplished.

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SECTION 03 30 00

CAST-IN-PLACE CONCRETE
02/19, CHG 9: 08/24

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 117	(2010; R 2015) Specifications for Tolerances for Concrete Construction and Materials and Commentary
ACI 121R	(2008) Guide for Concrete Construction Quality Systems in Conformance with ISO 9001
ACI 301	(2020) Specifications for Structural Concrete
ACI 302.1R	(2015) Guide for Concrete Floor and Slab Construction
ACI 304R	(2000; R 2009) Guide for Measuring, Mixing, Transporting, and Placing Concrete
ACI 305R	(2020) Guide to Hot Weather Concreting
ACI 306R	(2016) Guide to Cold Weather Concreting
ACI 308.1	(2023) Specification for Curing Concrete
ACI MNL-2	(2019; 11th Edition) ACI Manual of Concrete Inspection
ACI MNL-15	(2020) Field Reference Manual: Specifications for Concrete Construction ACI 301-20 with Selected ACI References

AMERICAN WELDING SOCIETY (AWS)

AWS D1.4/D1.4M	(2018) Structural Welding Code - Reinforcing Steel

ASTM INTERNATIONAL (ASTM)

ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A184/A184M	(2024) Standard Specification for Welded Deformed Steel Bar Mats for Concrete

	Reinforcement
ASTM A615/A615M	(2024) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A706/A706M	(2024) Standard Specification for Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
ASTM A767/A767M	(2019) Standard Specification for Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A884/A884M	(2019; Errata 1) Standard Specification for Epoxy-Coated Steel Wire and Welded Wire Reinforcement
ASTM A934/A934M	(2022) Standard Specification for Epoxy-Coated Prefabricated Steel Reinforcing Bars
ASTM A955/A955M	(2020c) Standard Specification for Deformed and Plain Stainless-Steel Bars for Concrete Reinforcement
ASTM A970/A970M	(2018) Standard Specification for Headed Steel Bars for Concrete Reinforcement
ASTM A996/A996M	(2016) Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
ASTM A1022/A1022M	(2016b) Standard Specification for Deformed and Plain Stainless Steel Wire and Welded Wire for Concrete Reinforcement
ASTM A1044/A1044M	(2016a; Errata 1) Standard Specification for Steel Stud Assemblies for Shear Reinforcement of Concrete
ASTM A1055/A1055M	(2022) Standard Specification for Zinc and Epoxy Dual Coated Steel Reinforcing Bars
ASTM A1060/A1060M	(2016b) Standard Specification for Zinc-Coated (Galvanized) Steel Welded Wire Reinforcement, Plain and Deformed, for Concrete
ASTM A1064/A1064M	(2024) Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
ASTM A1094/A1094M	(2020) Standard Specification for

	Continuous Hot-Dip Galvanized Steel Bars for Concrete Reinforcement
ASTM C31/C31M	(2024c) Standard Practice for Making and Curing Concrete Test Specimens in the Field
ASTM C33/C33M	(2024a) Standard Specification for Concrete Aggregates
ASTM C39/C39M	(2024) Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
ASTM C42/C42M	(2020) Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ASTM C78/C78M	(2022) Standard Test Method for Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading)
ASTM C94/C94M	(2024c) Standard Specification for Ready-Mixed Concrete
ASTM C136/C136M	(2025) Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates
ASTM C138/C138M	(2024a) Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete
ASTM C143/C143M	(2020) Standard Test Method for Slump of Hydraulic-Cement Concrete
ASTM C150/C150M	(2024) Standard Specification for Portland Cement
ASTM C172/C172M	(2017) Standard Practice for Sampling Freshly Mixed Concrete
ASTM C173/C173M	(2024a) Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C231/C231M	(2024) Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C260/C260M	(2024) Standard Specification for Air-Entraining Admixtures for Concrete
ASTM C311/C311M	(2024) Standard Test Methods for Sampling and Testing Fly Ash or Natural Pozzolans for Use in Portland-Cement Concrete
ASTM C330/C330M	(2017a) Standard Specification for Lightweight Aggregates for Structural Concrete

ASTM C494/C494M	(2024) Standard Specification for Chemical Admixtures for Concrete
ASTM C567/C567M	(2019) Determining Density of Structural Lightweight Concrete
ASTM C595/C595M	(2024) Standard Specification for Blended Hydraulic Cements
ASTM C618	(2025a) Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
ASTM C803/C803M	(2023) Standard Test Method for Penetration Resistance of Hardened Concrete
ASTM C845/C845M	(2018) Standard Specification for Expansive Hydraulic Cement
ASTM C873/C873M	(2015) Standard Test Method for Compressive Strength of Concrete Cylinders Cast in Place in Cylindrical Molds
ASTM C900	(2015) Standard Test Method for Pullout Strength of Hardened Concrete
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM C989/C989M	(2025) Standard Specification for Slag Cement for Use in Concrete and Mortars
ASTM C1012/C1012M	(2024) Standard Test Method for Length Change of Hydraulic-Cement Mortars Exposed to a Sulfate Solution
ASTM C1074	(2019; E 2021) Standard Practice for Estimating Concrete Strength by the Maturity Method
ASTM C1077	(2024) Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation
ASTM C1107/C1107M	(2020) Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM C1157/C1157M	(2023) Standard Performance Specification for Hydraulic Cement
ASTM C1218/C1218M	(2020c) Standard Test Method for Water-Soluble Chloride in Mortar and Concrete
ASTM C1240	(2020) Standard Specification for Silica Fume Used in Cementitious Mixtures
ASTM C1260	(2023) Standard Test Method for Potential

	Alkali Reactivity of Aggregates (Mortar-Bar Method)
ASTM C1293	(2008; R 2015) Standard Test Method for Determination of Length Change of Concrete Due to Alkali-Silica Reaction
ASTM C1567	(2023) Standard Test Method for Potential Alkali-Silica Reactivity of Combinations of Cementitious Materials and Aggregate (Accelerated Mortar-Bar Method)
ASTM C1602/C1602M	(2022) Standard Specification for Mixing Water Used in Production of Hydraulic Cement Concrete
ASTM C1778	(2023) Standard Guide for Reducing the Risk of Deleterious Alkali-Aggregate Reaction in Concrete
ASTM D1751	(2018) Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
ASTM D1752	(2018) Standard Specification for Preformed Sponge Rubber, Cork and Recycled PVC Expansion Joint Fillers for Concrete Paving and Structural Construction
ASTM D2628	(1991; R 2016) Standard Specification for Preformed Polychloroprene Elastomeric Joint Seals for Concrete Pavements
ASTM D2835	(1989; R 2017) Standard Specification for Lubricant for Installation of Preformed Compression Seals in Concrete Pavements
ASTM D3042	(2017) Standard Test Method for Insoluble Residue in Carbonate Aggregates
ASTM D5759	(2012; R 2020) Characterization of Coal Fly Ash and Clean Coal Combustion Fly Ash for Potential Uses
ASTM D6690	(2021) Standard Specification for Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements
ASTM E96/E96M	(2024) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
ASTM E329	(2023) Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection
ASTM E1643	(2018a) Standard Practice for Selection,

	Design, Installation, and Inspection of Water Vapor Retarders Used in Contact with Earth or Granular Fill Under Concrete Slabs
ASTM E1745	(2017; R 2023) Standard Specification for Water Vapor Retarders Used in Contact with Soil or Granular Fill under Concrete Slabs

COMPOSITE PANEL ASSOCIATION (CPA)

ANSI/CPA A135.4	(2012; R2020) Basic Hardboard

CONCRETE REINFORCING STEEL INSTITUTE (CRSI)

CRSI 10MSP	(2018; Errata 2019) Manual of Standard Practice
CRSI RB4.1	(2016) Supports for Reinforcement Used in Concrete

FOREST STEWARDSHIP COUNCIL (FSC)

FSC STD 01 001	(2015) Principles and Criteria for Forest Stewardship

NATIONAL INSTITUTE OF STANDARDS AND TECHNOLOGY (NIST)

NIST PS 1	(2009) DOC Voluntary Product Standard PS 1-07, Structural Plywood

U.S. ARMY CORPS OF ENGINEERS (USACE)

COE CRD-C 104	(1980) Method of Calculation of the Fineness Modulus of Aggregate

1.2 DEFINITIONS

a. "Cementitious material" as used herein includes all portland cement, pozzolan, fly ash, and slag cement.

b. "Exposed to public view" means situated so that it can be seen from eye level from a public location after completion of the building. A public location is accessible to persons not responsible for operation or maintenance of the building.

c. "Chemical admixtures" are materials in the form of powder or fluids that are added to the concrete to give it certain characteristics not obtainable with plain concrete mixes.

d. "Supplementary cementing materials" (SCM) include coal fly ash, slag cement, natural or calcined pozzolans, and ultra-fine coal ash when used in such proportions to replace the portland cement that result in improvement to sustainability and durability and reduced cost.

e. "Design strength" (f'c) is the specified compressive strength of concrete at time(s) specified in this section to meet structural design criteria.

f. "Mass Concrete" is any concrete system that approaches a maximum

temperature of 158 degrees F within the first 72 hours of placement. In addition, it includes all concrete elements with a section thickness of 3 feet or more regardless of temperature.

g. "Mixture proportioning" is the process of designing concrete mixture proportions to enable it to meet the strength, service life and constructability requirements of the project while minimizing the initial and life-cycle cost.

h. "Mixture proportions" are the masses or volumes of individual ingredients used to make a unit measure (cubic meter or cubic yard) of concrete.

i. "Pozzolan" is a siliceous or siliceous and aluminous material, which in itself possesses little or no cementitious value but will, in finely divided form and in the presence of moisture, chemically react with calcium hydroxide at ordinary temperatures to form compounds possessing cementitious properties.

j. "Workability (or consistence)" is the ability of a fresh (plastic) concrete mix to fill the form/mould properly with the desired work (vibration) and without reducing the concrete's quality. Workability depends on water content, chemical admixtures, aggregate (shape and size distribution), cementitious content and age (level of hydration).

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Quality Control Program; G

Quality Control Personnel Certifications; G

Quality Control Organizational Chart

Laboratory Accreditation; G

Maturity Method Data

SD-02 Shop Drawings

Reinforcing Steel; G

SD-03 Product Data

Joint Sealants; S

Joint Filler; S

Formwork Materials

Cementitious Materials; S

Vapor Retarder

Concrete Curing Materials

Reinforcement; S

Liquid Chemical Floor Hardeners and Sealers

Admixtures

Mechanical Reinforcing Bar Connectors

Local/Regional Materials; S

Biodegradable Form Release Agent

Nonshrink Grout

SD-05 Design Data

Concrete Mix Design; G

SD-06 Test Reports

Concrete Mix Design; G

Fly Ash

Pozzolan

Slag Cement

Aggregates

Compressive Strength Tests; G

Unit Weight of Structural Concrete

Chloride Ion Concentration

Air Content

Slump Tests

Water

SD-07 Certificates

Reinforcing Bars

Welder Qualifications

VOC Content for Form Release Agents, Curing Compounds, and Concrete Penetrating Sealers

Safety Data Sheets

Forest Stewardship Council (FSC) Certification

Field Testing Technician and Testing Agency

SD-08 Manufacturer's Instructions

Liquid Chemical Floor Hardeners and Sealers

Joint Sealants; S

Curing Compound

1.4 MODIFICATION OF REFERENCES

Accomplish work in accordance with ACI publications except as modified herein. Consider the advisory or recommended provisions to be mandatory. Interpret reference to the "Building Official," the "Structural Engineer," and the "Architect/Engineer" to mean the Contracting Officer.

1.5 DELIVERY, STORAGE, AND HANDLING

Follow ACI 301, ACI 304R and ASTM A934/A934M requirements and recommendations. Do not deliver concrete until vapor retarder, forms, reinforcement, embedded items, and chamfer strips are in place and ready for concrete placement. Do not store concrete curing compounds or sealers with materials that have a high capacity to adsorb volatile organic compound (VOC) emissions. Do not store concrete curing compounds or sealers in occupied spaces.

1.5.1 Reinforcement

Store reinforcement of different sizes and shapes in separate piles or racks raised above the ground to avoid excessive rusting. Protect from contaminants such as grease, oil, and dirt. Ensure bar sizes can be accurately identified after bundles are broken and tags removed.

1.6 QUALITY ASSURANCE

1.6.1 Design Data

1.6.1.1 Concrete Mix Design

Sixty days minimum prior to concrete placement, submit a mix design for each strength and type of concrete. Submit all documentation required in ACI 301 Section 4 and as specified in this section. Submit a complete list of materials including type; brand; source and amount of cement, supplementary cementitious materials and admixtures; and applicable reference specifications. Submit mill test and all other test for cement, supplementary cementitious materials, aggregates, and admixtures. Provide documentation of maximum nominal aggregate size, gradation analysis, percentage retained and passing sieve, and a graph of percentage retained verses sieve size. Provide mix proportion data using at least three different water-cementitious material ratios for each type of mixture, which produce a range of strength encompassing those required for each type of concrete required. If source material changes, resubmit mix proportion data using revised source material. Provide only materials that have been proven by trial mix studies to meet the requirements of this specification, unless otherwise approved in writing by the Contracting Officer. Indicate clearly in the submittal where each mix design is used when more than one mix design is submitted. Resubmit data on concrete components if the qualities or source of components changes. Required average strength can be documented by field experience if field strength test data are available and represent a single group of at least

10 consecutive strength tests for one mixture, using materials and conditions similar to those expected for work, and encompassing a period of not less than 45 days. The average of field strength tests must equal or exceed fcr'. Changes in materials, conditions, and proportions within the test record must not have been more closely restricted than those for the proposed work. Test records must not be more than 24 months old. Obtain mix design approval from the contracting officer prior to concrete placement.

1.6.2 Shop Drawings

1.6.2.1 Reinforcing Steel

Indicate bending diagrams, assembly diagrams, splicing and laps of bars, shapes, dimensions, and details of bar reinforcing, accessories, and concrete cover. Do not scale dimensions from structural drawings to determine lengths of reinforcing bars. Reproductions of contract drawings are unacceptable.

1.6.3 Control Submittals

1.6.3.1 VOC Content for form release agents, curing compounds, and concrete penetrating sealers

Submit certification for the form release agent, curing compounds, and concrete penetrating sealers that indicate the VOC content of each product.

1.6.3.2 Safety Data Sheets

Submit Safety Data Sheets (SDS) for all materials that are regulated for hazardous health effects. SDS must be readily accessible during each work shift to employees when they are at the construction site.

1.6.4 Test Reports

1.6.4.1 Fly Ash and Pozzolan

Submit test results in accordance with ASTM C618 for fly ash and pozzolan. Submit test results performed within 6 months of submittal date.

1.6.4.2 Slag Cement

Submit test results in accordance with ASTM C989/C989M for slag cement. Submit test results performed within 6 months of submittal date.

1.6.4.3 Aggregates

Submit test results in accordance with ASTM C33/C33M, or ASTM C330/C330M for lightweight aggregate, and ASTM C1293 or ASTM C1567 as required in the paragraph titled ALKALI-AGGREGATE REACTION.

1.6.5 Field Samples

1.6.6 Quality Control Program

Develop and submit for approval a concrete quality control program in accordance with the guidelines of ACI 121R and as specified herein. Include approved laboratories. Provide direct oversight for the concrete qualification program inclusive of associated sampling and testing.

Provide all quality control reports to the Contracting Officer, Quality Manager and Concrete Supplier. Maintain a copy of ACI MNL-15 and CRSI 10MSP at project site.

1.6.7 Quality Control Personnel Certifications

Submit for approval the responsibilities of the various quality control personnel, including the names and qualifications of the individuals in those positions and a quality control organizational chart defining the quality control hierarchy and the responsibility of the various positions. Quality control personnel must be employed by the Contractor.

Submit American Concrete Institute certification for the following:

a. CQC personnel responsible for inspection of concrete operations.

b. Lead Foreman or Journeyman of the Concrete Placing, Finishing, and Curing Crews.

c. Field Testing Technicians: ACI Concrete Field Testing Technician, Grade I.

1.6.7.1 Quality Manager Qualifications

Holds a current license as a professional engineer in a U.S. state or territory with experience on at least five similar projects. Evidence of extraordinary proven experience may be considered by the Contracting Officer as sufficient to act as the Quality Manager.

1.6.7.2 Field Testing Technician and Testing Agency

Submit data on qualifications of proposed testing agency and technicians for approval by the Contracting Officer prior to performing testing on concrete.

a. Work on concrete under this contract must be performed by an ACI Concrete Field Testing Technician Grade 1 qualified in accordance with ACI MNL-2 or equivalent. Equivalent certification programs must include requirements for written and performance examinations as stipulated in ACI MNL-2.

b. Testing agencies that perform testing services on reinforcing steel must meet the requirements of ASTM E329.

c. Testing agencies that perform testing services on concrete materials must meet the requirements of ASTM C1077.

1.6.8 Laboratory Qualifications for Concrete Qualification Testing

The concrete testing laboratory must have the necessary equipment and experience to accomplish required testing. The laboratory must meet the requirements of ASTM C1077 and be Cement and Concrete Reference Laboratory (CCRL) inspected.

1.6.9 Laboratory Accreditation

Laboratory and testing facilities are provided by and at the expense of the Contractor. The laboratories performing the tests must be accredited in accordance with ASTM C1077, including ASTM C78/C78M and ASTM C1260.

The accreditation must be current and must include the required test methods, as specified. Furthermore, comply with the following requirements:

a. Aggregate Testing and Mix Proportioning: Studies performed by an accredited laboratory and under the direction of a registered professional engineer in a U.S. state or territory competent in concrete materials who is competent in concrete materials and must sign all reports and designs.

b. Acceptance Testing: Furnish all materials, labor, and facilities required for molding, curing, testing, and protecting test specimens at the site and in the laboratory. Furnish and maintain boxes or other facilities suitable for storing and curing the specimens at the site while in the mold within the temperature range stipulated by ASTM C31/C31M.

c. Contractor Quality Control: All sampling and testing must be performed by an approved, onsite, independent, accredited laboratory.

1.7 ENVIRONMENTAL REQUIREMENTS

Provide space ventilation according to material manufacturer recommendations, at a minimum, during and following installation of concrete curing compound and sealer. Maintain one of the following ventilation conditions during the curing period or for 72 hours after installation:

a. Supply 100 percent outside air 24 hours a day.

b. Supply airflow at a rate of 6 air changes per hour, when outside temperatures are between 55 degrees F and 84 degrees F and humidity is between 30 percent and 60 percent.

c. Supply airflow at a rate of 1.5 air changes per hour, when outside air conditions are not within the range stipulated above.

1.7.1 Submittals for Environmental Performance

a. Provide data indication the percentage of post-industrial pozzolan (fly ash, slag cement) cement substitution as a percentage of the full product composite by weight.

b. Provide data indicating the percentage of post-industrial and post-consumer recycled content aggregate.

c. Provide product data indicating the percentage of post-consumer recycled steel content in each type of steel reinforcement as a percentage of the full product composite by weight.

d. Provide product data stating the location where all products were manufactured

e. For projects using FSC certified formwork, provide chain-of-custody documentation for all certified wood products.

f. For projects using reusable formwork, provide data showing how formwork is reused.

g. Provide SDS product information data showing that form release agents meet any environmental performance goals such as using vegetable and soy based products.

h. Provide SDS product information data showing that concrete adhesives meet any environmental performance goals including low emitting, low volatile organic compound products.

1.8 SUSTAINABLE DESIGN REQUIREMENTS

1.8.1 Local/Regional Materials

Use materials or products extracted, harvested, or recovered, as well as manufactured, within a 500 mile radius from the project site, if available from a minimum of three sources.

1.8.2 Forest Stewardship Council (FSC) Certification

Use FSC-certified wood where specified. Provide letter of certification signed by lumber supplier. Indicate compliance with FSC STD 01 001 and identify certifying organization. Submit FSC certification numbers; identify each certified product on a line-item basis. Submit copies of invoices bearing the FSC certification numbers.

1.9 QUALIFICATIONS FOR WELDING WORK

Welding procedures must be in accordance with AWS D1.4/D1.4M.

Verify that Welder qualifications are in accordance with AWS D1.4/D1.4M for welding of reinforcement or under an equivalent qualification test approved in advance. Welders are permitted to do only the type of welding for which each is specifically qualified.

PART 2 PRODUCTS

2.1 FORMWORK MATERIALS

a. Form-facing material in contact with concrete must be plywood, tempered concrete-form-grade hardboard, metal, plastic, or treated paper that creates specified appearance and texture of concrete surface. Submit product information on proposed form-facing materials if different from that specified herein.

b. Design formwork, shores, reshores, and backshores to support loads transmitted to them and to comply with applicable building code requirements.

c. Design formwork and shoring for load redistribution resulting from stressing of post-tensioned reinforcement. Ensure that formwork allows movement resulting from application of prestressing force.

d. Design formwork to withstand pressure resulting from placement and vibration of concrete and to maintain specified tolerances.

e. Provide temporary openings in formwork if needed to facilitate cleaning and inspection.

f. Design formwork joints to inhibit leakage of mortar.

g. Limit deflection of facing materials for concrete surfaces exposed to view to 1/240 of center-to-center spacing of facing supports.

h. Submit product information on proposed form-facing materials if different from that specified herein.

i. Submit manufacturer's product data on form liner proposed for use with each formed surface.

2.1.1 Wood Forms

Provide lumber that is square edged or tongue-and-groove boards, free of raised grain, knotholes, or other surface defects. Provide plywood that complies with NIST PS 1, B-B concrete form panels or better or ANSI/CPA A135.4, hardboard for smooth form lining. Submit data verifying that composite wood products contain no urea formaldehyde resins. Virgin wood used must be FSC-certified.

2.1.1.1 Concrete Form Plywood (Standard Rough)

Provide plywood that conforms to NIST PS 1, B-B, concrete form, not less than 5/8-inch thick.

2.1.1.2 Overlaid Concrete Form Plywood (Standard Smooth)

Provide plywood that conforms to NIST PS 1, B-B, high density form overlay, not less than 5/8-inch thick.

2.1.2 Plastic Forms

Provide plastic forms that contain a minimum of 50 percent post-consumer recycled content, or a minimum of 50 percent post-industrial recycled content.

2.1.3 Carton Forms

Moisture resistant treated paper faces, biodegradable, structurally sufficient to support weight of wet concrete until initial set. Provide carton forms that contain a minimum of 5 percent post-consumer recycled content, or a minimum of 20 percent post-industrial recycled content.

2.1.4 Steel Forms

Provide steel form surfaces that do not contain irregularities, dents, or sags.

2.2 FORMWORK ACCESSORIES

a. Use commercially manufactured formwork accessories, including ties and hangers.

b. Form ties and accessories must not reduce the effective cover of the reinforcement.

2.2.1 Form Ties

a. Use form ties with ends or end fasteners that can be removed without damage to concrete.

b. Where indicated in Contract Documents, use form ties with integral water barrier plates or other acceptable positive water barriers in walls.

c. The breakback distance for ferrous ties must be at least 2 in. for Surface Finish-2.0 or Surface Finish-3.0, as defined in ACI 301.

d. Submit manufacturer's data sheet on form ties.

2.2.2 Biodegradable Form Release Agent

a. Provide form release agent that is colorless, biodegradable, and rapeseed oil-based soy oil-based water-based, with a low (maximum of 55 grams/liter (g/l)) VOC content. A minimum of 85 percent of the total product must be biobased material.

b. Provide product that does not bond with, stain, or adversely affect concrete surfaces and does not impair subsequent treatments of concrete surfaces.

c. Provide form release agent that reduces formwork moisture absorption, and does not contain diesel fuel, petroleum-based lubricating oils, waxes, or kerosene. Submit documentation indicating type of biobased material in product and biobased content. Indicate relative dollar value of biobased content products to total dollar value of products included in project.

d. Submit manufacturer's product data on formwork release agent for use on each form-facing material.

2.2.3 Chamfer Materials

Use lumber materials with dimensions of 3/4 x 3/4 in.

2.2.4 Construction and Movement Joints

a. Submit details and locations of construction joints in accordance with the requirements herein.

b. Locate construction joints within middle one-third of spans of slabs, beams, and girders. If a beam intersects a girder within the middle one-third of girder span, the distance between the construction joint in the girder and the edge of the beam must be at least twice the width of the larger member.

c. For members with post-tensioning tendons, locate construction joints where tendons pass through centroid of concrete section.

d. Locate construction joints in walls and columns at underside of slabs, beams, or girders and at tops of footings or slabs.

e. Make construction joints perpendicular to main reinforcement.

f. Provide movement joints where indicated in Contract Documents or in accepted alternate locations.

g. Submit location and detail of movement joints if different from those indicated in Contract Documents.

h. Submit manufacturer's data sheet on expansion joint materials.

2.2.5 Other Embedded items

Use sleeves, inserts, anchors, and other embedded items of material and design indicated in Contract Documents.

2.3 CONCRETE MATERIALS

2.3.1 Cementitious Materials

2.3.1.1 Portland Cement

a. Unless otherwise specified, provide cement that conforms to ASTM C150/C150M Type II.

b. Use one brand and type of cement for formed concrete having exposed-to-view finished surfaces.

c. For portland cement manufactured in a kiln fueled by hazardous waste, maintain a record of source for each batch. Supplier must certify that no hazardous waste is used in the fuel mix or raw materials. Supplier must certify that the hazardous waste is neutralized by the manufacturing process and that no additional pollutants are discharged.

d. Submit information along with evidence demonstrating compliance with referenced standards. Include types of cementitious materials, manufacturing locations, shipping locations, and certificates showing compliance.

e. Store cementitious materials and keep dry and free from contaminants.

2.3.1.2 Blended Cements

a. Conform to ASTM C595/C595M Type IP IP(MS) IP(MH) IP(LH) IL or ASTM C1157/C1157M Type GU, MS, MH, or HE.

b. Slag cement added to the Type IS or Type IT blended cements must meet ASTM C989/C989M.

c. The pozzolan added to the Type IP or Type IT blended cements must meet ASTM C618 Class F, and interground with the cement clinker. The manufacturer must state in writing that the amount of pozzolan in the finished cement will not vary more than plus or minus 5 mass percent of the finished cement from lot-to-lot or within a lot. The percentage and type of pozzolan used in the blend must not change from that submitted for the aggregate evaluation and mixture proportioning.

2.3.1.3 Fly Ash

a. ASTM C618, Class F, except that the maximum allowable loss on ignition must not exceed 6 percent.

b. If fly ash is used it must range from 15 to 40 percent by weight of cementitious material, provided the fly ash does not reduce the amount of cement in the concrete mix below the minimum requirements of local building codes. Do not use fly ash when it cannot meet the minimum level. Report the chemical analysis of the fly ash in accordance with

ASTM C311/C311M. Evaluate and classify fly ash in accordance with ASTM D5759.

2.3.1.4 Slag Cement

ASTM C989/C989M, Grade 100.

2.3.1.5 Other Supplementary Cementitious Materials

Natural pozzolan must be raw or calcined and conform to ASTM C618, Class N, including the optional requirement for uniformity.

Ultra Fine Fly Ash (UFFA) and Ultra Fine Pozzolan (UFP) must conform to ASTM C618, Class F or N, and the following additional requirements:

a. The strength activity index at 28 days of age at least 95 percent of the control specimens.

b. The average particle size not exceed 6 microns.

c. The sum of SiO_2 plus Al_2O_3 plus Fe_2O_3 greater than 77 percent.

2.3.2 Water

a. Water or ice must comply with the requirements of ASTM C1602/C1602M.

b. Minimize the amount of water in the mix. Improve workability by adjusting the grading of the aggregate and using admixture rather than by adding water.

c. Provide water potable; free from injurious amounts of oils, acids, alkalis, salts, organic materials, or other substances deleterious to concrete.

d. Protect mixing water and ice from contamination during storage and delivery.

e. Submit test report showing water complies with ASTM C1602/C1602M.

2.3.3 Aggregate

2.3.3.1 Normal-Weight Aggregate

a. Conform to ASTM C33/C33M unless otherwise specified in the Contract Documents or approved by the contracting officer.

b. Obtain aggregates used in concrete from the same sources and have the same size range as aggregates used in concrete represented by submitted field test records or used in trial mixtures.

c. Provide sand that is at least 50 percent acid insoluble based on ASTM D3042.

d. Store and handle aggregate in a manner that will avoid segregation and prevents contamination by other materials or other sizes of aggregates. Store aggregates in locations that will permit them to drain freely. Do not use aggregates that contain frozen lumps.

e. Submit types, pit or quarry locations, producers' names, aggregate

supplier statement of compliance with ASTM C33/C33M, and ASTM C1293 expansion data not more than 18 months old.

2.3.3.2 Lightweight Aggregate

Lightweight aggregate in accordance with ASTM C330/C330M.

2.3.4 Admixtures

a. Chemical admixtures must conform to ASTM C494/C494M.

b. Air-entraining admixtures must conform to ASTM C260/C260M.

c. Do not use calcium chloride admixtures.

d. Admixtures used in concrete must be the same as those used in the concrete represented by submitted field test records or used in trial mixtures.

e. Protect stored admixtures against contamination, evaporation, or damage.

f. To ensure uniform distribution of constituents, provide agitating equipment for admixtures used in the form of suspensions or unstable solutions. Protect liquid admixtures from freezing and from temperature changes that would adversely affect their characteristics.

g. Submit types, brand names, producers' names, manufacturer's technical data sheets, and certificates showing compliance with standards required herein.

2.4 MISCELLANEOUS MATERIALS

2.4.1 Concrete Curing Materials

Provide concrete curing material in accordance with ACI 301 Section 5 and ACI 308.1 Section 2. Submit product data for concrete curing compounds. Submit manufactures instructions for placement of curing compound.

2.4.2 Nonshrink Grout

Nonshrink grout in accordance with ASTM C1107/C1107M.

2.4.3 Floor Finish Materials

2.4.3.1 Liquid Chemical Floor Hardeners and Sealers

a. Hardener must be a colorless aqueous solution containing a blend of inorganic silicate or siliconate material and proprietary components combined with a wetting agent; that penetrates, hardens, and densifies concrete surfaces. Submit manufactures instructions for placement of liquid chemical floor hardener.

b. Use concrete penetrating sealers with a low (maximum 100 grams/liter, less water and less exempt compounds) VOC content. Submit manufactures instructions for placement of sealers.

2.4.4 Contraction Joint Filler

ASTM D1751 or ASTM D1752 Type I or Type II. Provide material 1/2 inch thick, unless otherwise indicated.

2.4.5 Joint Sealants

2.4.5.1 Horizontal Surfaces, 3 Percent Slope, Maximum

ASTM D6690 or ASTM C920, Type M, Class 25, Use T.

2.4.5.2 Vertical Surfaces Greater Than 3 Percent Slope

ASTM C920, Type M, Grade NS, Class 25, Use T.

2.4.5.3 Preformed Polychloroprene Elastomeric Type

ASTM D2628.

2.4.5.4 Lubricant for Preformed Compression Seals

ASTM D2835.

2.4.6 Vapor Retarder

ASTM E1745 Class A polyethylene sheeting, minimum 10 mil thickness or other equivalent material with a maximum permeance rating of 0.04 perms per ASTM E96/E96M.

Consider plastic vapor retarders and adhesives with a high recycled content, low toxicity low VOC (Volatile Organic Compounds) levels.

2.4.7 Dovetail Anchor Slot

Preformed metal slot approximately 1 inch by 1 inch of not less than 22 gage galvanized steel cast in concrete. Coordinate actual size and throat opening with dovetail anchors and provide with removable filler material.

2.5 CONCRETE MIX DESIGN

2.5.1 Properties and Requirements

a. Use materials and material combinations listed in this section and the contract documents.

b. Cementitious material content must be adequate for concrete to satisfy the specified requirements for strength, w/cm, durability, and finishability described in this section and the contract documents.

c. Selected target slump must meet the requirements of this section, the contract documents, and must not exceed 9 in. Concrete must not show visible signs of segregation.

d. Enforce the target slump for the duration of the project. Determine the slump by ASTM C143/C143M. Slump tolerances must meet the requirements of ACI 117.

e. The nominal maximum size of coarse aggregate for a mixture must not exceed three-fourths of the minimum clear spacing between

reinforcement, one-fifth of the narrowest dimension between sides of forms, or one-third of the thickness of slabs or toppings.

f. Concrete must be air entrained for members assigned to Exposure Class F1, F2, or F3, with the total air content in accordance with the requirements of the paragraph titled DURABILITY.

g. Measure air content at the point of delivery in accordance with ASTM C173/C173M or ASTM C231/C231M.

h. Concrete for slabs to receive a hard-troweled finish must not contain an air-entraining admixture or have a total air content greater than 3 percent.

i. Concrete properties and requirements for each portion of the structure are specified in the table below. Refer to the paragraph titled DURABILITY for more details on exposure categories and their requirements.

2.5.2 Durability

2.5.2.1 Alkali-Aggregate Reaction

Do not use any aggregate susceptible to alkali-carbonate reaction (ACR). Use one of the three options below for qualifying concrete mixtures to reduce the potential of alkali-silica reaction (ASR):

a. For each aggregate used in concrete, the expansion result determined in accordance with ASTM C1293 must not exceed 0.04 percent at one year.

b. For each aggregate used in concrete, the expansion result of the aggregate and cementitious materials combination determined in accordance with ASTM C1567 must not exceed 0.10 percent at an age of 16 days.

c. Alkali content in concrete (LBA) must not exceed 4 pounds per cubic yard for moderately reactive aggregate or 3 pounds per cubic yard for highly reactive aggregate. Determine reactivity by testing in accordance with ASTM C1293 and categorize in accordance with ASTM C1778. Alkali content is calculated as follows:
LBA = (cement content, pounds per cubic yard) × (equivalent alkali content of portland cement in percent/100 percent)

2.5.2.2 Freezing and Thawing Resistance

a. Provide concrete meeting the following requirements based on exposure class assigned to members for freezing-and-thawing exposure in Contract Documents:

Exposure class	**Maximum *w/cm****	**Minimum *f'c*, psi**	**Air content**	**Additional Requirements**
F0	N/A	2500	N/A	
F1	0.55	3500	Depends on aggregate size	N/A

Exposure class	Maximum *w/cm**	Minimum *f'c*, psi	Air content	Additional Requirements
F2	0.45	4500	Depends on aggregate size	See limits on maximum cementitious material by mass
F3	0.40	5000	Depends on aggregate size	See limits on maximum cementitious material by mass
F3 plain concrete	0.45	4500	Depends on aggregate size	See limits on maximum cementitious material by mass

*The maximum *w/cm* limits do not apply to lightweight concrete.

b. Concrete must be air entrained for members assigned to Exposure Class F1, F2, or F3. Meet the requirements of the following table:

Nominal maximum aggregate size, in.	Total air content, percent*^	
	Exposure Class F2 and F3	Exposure Class F1
3/8	7.5	6.0
1/2	7.0	5.5
3/4	6.0	5.0
1	6.0	4.5
1-1/2	5.5	4.5
2	5.0	4.0
3	5.5	3.5

*Tolerance on air content as delivered must be plus/minus 1.5 percent.

^For f'c greater than 5000 psi, reducing air content by 1.0 percentage point is acceptable.

c. Submit documentation verifying compliance with specified requirements.

d. For sections of the structure that are assigned Exposure Class F3, submit certification on cement composition verifying that concrete mixture meets the requirements of the following table:

Cementitious material	Maximum percent of total cementitious material by mass*
Fly ash or other pozzolans conforming to ASTM C618	25
Slag cement conforming to ASTM C989/C989M	50
Silica fume conforming to ASTM C1240	10
Total of fly ash or other pozzolans, slag cement, and silica fume	50^
Total of fly ash or other pozzolans and silica fume	35^

*Total cementitious material also includes ASTM C150/C150M, ASTM C595/C595M, ASTM C845/C845M, and ASTM C1157/C1157M cement. The maximum percentages above must include:

i. Fly ash or other pozzolans present in ASTM C1157/C1157M or ASTM C595/C595M Type IP or Type IT blended cement.

ii. Slag cement present in ASTM C1157/C1157M or ASTM C595/C595M Type IS or Type IT blended cement.

iii. Silica fume conforming to ASTM C1240 present in ASTM C1157/C1157M or ASTM C595/C595M Type IP or Type IT blended cement.

^Fly ash or other pozzolans and silica fume must constitute no more than 25 percent and 10 percent, respectively, of the total mass of the cementitious materials.

2.5.2.3 Corrosion and Chloride Content

a. Provide concrete meeting the requirements of the following table based on the exposure class assigned to members requiring protection against reinforcement corrosion in Contract Documents.

b. Submit documentation verifying compliance with specified requirements.

c. Determine water-soluble chloride ion content contributed from constituents including water, aggregates, cementitious materials, and admixtures for the concrete mixture by ASTM C1218/C1218M at age between 28 and 42 days.

d. The maximum water-soluble chloride ion (Cl-) content in concrete, percent by mass of cement is as follows:

Exposure class	**Maximum *w/cm****	**Minimum f'c, psi**	**Maximum water-soluble chloride ion (CL-) content in concrete, percent by mass of cement**
Reinforced concrete			
C0	N/A	2500	1.00
C1	N/A	2500	0.30
C2	0.4	5000	0.15
Prestressed concrete			
C0	N/A	2500	0.06
C1	N/A	2500	0.06
C2	0.4	5000	0.06

*The maximum w/cm limits do not apply to lightweight concrete.

2.5.2.4 Sulfate Resistance

a. Provide concrete meeting the requirements of the following table based on the exposure class assigned to members for sulfate exposure.

Exposure class	**Maximum w/cm**	**Minimum f'c, psi**	**Required cementitious materials-types**			**Calcium chloride admixture**
			ASTM	**ASTM**	**ASTM**	
S0	N/A	2500	N/A	N/A	N/A	No restrictions
S1	0.50	4000	II*^	Types with (MS) designation	MS	No restrictions
S2	0.45	4500	V^	Types with (HS) designation	HS	Not permitted
S3	0.45	4500	V + pozzolan or slag cement**	Types with (HS) designation plus pozzolan or slag cement**	HS + pozzolan or slag cement**	Not permitted
S3	0.40	5000	V***	Types with (HS) designation	HS	Not permitted

* For seawater exposure, other types of portland cements with tricalcium aluminate (C3A) contents up to 10 percent are acceptable if the w/cm does not exceed 0.40.

** The amount of the specific source of the pozzolan or slag cement to be used must be at least the amount determined by test or service record to improve sulfate resistance when used in concrete containing Type V cement. Alternatively, the amount of the specific source of the pozzolan or slag used must not be less than the amount tested in accordance with ASTM C1012/C1012M and meeting the requirements maximum

expansion requirements listed herein.

*** If Type V cement is used as the sole cementitious material, the optional sulfate requirement of 0.040 percent maximum expansion in ASTM C150/C150M is required.

^ Other available types of cement, such as Type III or Type I, are acceptable in exposure classes S1 or S2 if the C3A contents are less than 8 or 5 percent, respectively.

b. The maximum w/cm limits for sulfate exposure do not apply to lightweight concrete.

c. Alternative combinations of cementitious materials of those listed in this paragraph are acceptable if they meet the maximum expansion requirements listed in the following table:

Exposure class	**Maximum expansion when tested using ASTM C1012/C1012M**		
	At 6 months	**At 12 months**	**At 18 months**
S1	0.10 percent	N/A	N/A
S2	0.05 percent	0.10 percent^	N/A
S3	N/A	N/A	0.10 percent

^The 12-month expansion limit applies only when the measured expansion exceeds the 6-month maximum expansion limit.

2.5.2.5 Concrete Temperature

The temperature of concrete as delivered must not exceed 95 degrees F.

2.5.2.6 Concrete Permeability

a. Provide concrete meeting the requirements of the following table based on exposure class assigned to members requiring low permeability in the Contract Documents.

Exposure class	**Maximum *w/cm****	**Minimum f'c, psi**	**Additional minimum requirements**
W0	N/A	2500	None
W1	0.5	4000	None
W2	0.50	4000	None

*The maximum w/cm limits do not apply to lightweight concrete.

b. Submit documentation verifying compliance with specified requirements.

2.5.3 Contractor's Option for Material Only

At the option of the Contractor, those applicable material sections of DOT RBS for Class A strength concrete govern in lieu of this specification for concrete. Do not change the selected option during the course of the work.

2.5.4 Trial Mixtures

In accordance with ACI 301.

2.5.5 Ready-Mix Concrete

Provide concrete that meets the requirements of ASTM C94/C94M.

Ready-mixed concrete manufacturer must provide duplicate delivery tickets with each load of concrete delivered. Provide delivery tickets with the following information in addition to that required by ASTM C94/C94M:

a. Type and brand cement

b. Cement and supplementary cementitious materials content in 94-pound bags per cubic yard of concrete

c. Maximum size of aggregate

d. Amount and brand name of admixtures

e. Total water content expressed by water cementitious material ratio

2.6 REINFORCEMENT

Shop Fabricate reinforcing bars to conform to shapes and dimensions indicated for reinforcement, and as follows:

a. Bend reinforcement cold. Reinforcement must be bent cold in the shop to shapes as indicated. Rebending of a reinforcing bar that has been bent incorrectly is not permitted. Bending must be in accordance with the standard approved practice and by approved machine methods. Provide hooks and bends that are in accordance with the Contract Documents. Fabricate reinforcement in accordance with fabricating tolerances of ACI 117.

b. Submit manufacturer's certified test report for reinforcement.

c. Submit placing drawings showing fabrication dimensions and placement locations of reinforcement and reinforcement supports. Indicate locations of splices, lengths of lap splices, and details of mechanical and welded splices.

d. Submit request with locations and details of splices not indicated in Contract Documents.

e. Submit request to place column dowels without using templates.

Deliver reinforcing bars bundled, tagged, and marked. Tags must be metal with bar size, length, mark, and other information pressed in by machine. Marks must correspond with those used on the placing drawings.

2.6.1 Reinforcing Bars

a. Deformed, except spirals, load-transfer dowels, and welded wire reinforcement, which may be plain.

b. ASTM A615/A615M with the bars marked S, Grade 60; or ASTM A996/A996M with the bars marked R, Grade 60, or marked A, Grade 60. Provide reinforcing bars that contain a minimum of 100 percent recycled content. See Section 01 33 29 SUSTAINABILITY REQUIREMENTS AND REPORTING for cumulative total recycled content requirements.

c. Reinforcing bars may contain post-consumer or post-industrial recycled content.

d. Submit mill certificates for reinforcing bars.

2.6.1.1 Galvanized Reinforcing Bars

a. Provide zinc-coated (galvanized) reinforcing bars that conform to ASTM A767/A767M, Class 1 as required by the contract Documents or ASTM A1094/A1094M.

b. Repair coating damage incurred during shipment, handling, and placing of zinc-coated (galvanized) reinforcing bars in accordance with ASTM A780/A780M. If damaged areas on bars exceed 2 percent of surface area in each linear foot, bar must not be used. The 2 percent limit on maximum allowed damaged coating area includes previously repaired areas damaged before shipment as required by ASTM A767/A767M.

2.6.1.2 Dual-coated Reinforcing Bars

a. Zinc and epoxy dual-coated reinforcing bars must conform to ASTM A1055/A1055M

b. Repair coating damage incurred during shipment, storage, handling, and placing of zinc and epoxy dual-coated reinforcing bars. Repair damaged coating areas with patching material conforming to ASTM A1055/A1055M and in accordance with material manufacturer's written recommendations. If damaged coating area on bars exceed 2 percent of surface area in each linear foot, bar must not be used. The 2 percent limit on damaged coating area includes repaired areas damaged before shipment as required by ASTM A1055/A1055M. Fading of coating color is not a cause for rejection of zinc and epoxy dual-coated reinforcing bars.

2.6.1.3 Stainless Steel Reinforcing Bars

Meet the requirements of ASTM A955/A955M.

2.6.1.4 Headed Reinforcing Bars

Conform to ASTM A970/A970M including Annex A1, and other specified requirements.

2.6.1.5 Bar Mats

a. Conform to ASTM A184/A184M.

b. If coated bar mats are required, repair damaged coating as required in

the paragraph titled GALVANIZED REINFORCING BARS EPOXY-COATED REINFORCING BARS and DUAL-COATED REINFORCING BARS.

2.6.1.6 Headed Shear Stud Reinforcement

Headed studs and headed stud assemblies must conform to ASTM A1044/A1044M.

2.6.2 Mechanical Reinforcing Bar Connectors

a. Provide 125 percent minimum yield strength of the reinforcement bar.

b. Mechanical splices for galvanized reinforcing bars must be galvanized or coated with dielectric material.

c. Mechanical splices used with epoxy-coated or dual-coated reinforcing bars must be coated with dielectric material.

d. Submit data on mechanical splices demonstrating compliance with this paragraph.

2.6.3 Wire

a. Plain or deformed steel wire must conform to ASTM A1064/A1064M.

b. Stainless steel wire must conform to ASTM A1022/A1022M.

c. Epoxy-coated wire must conform to ASTM A884/A884M. Repair coating damage incurred during shipment, storage, handling, and placing of epoxy-coated wires must be repaired. Repair damaged coating areas with patching material in accordance with material manufacturer's written recommendations. If damaged area exceeds 2 percent of surface area in each linear foot of each wire, wire must not be used. The 2 percent limit on damaged coating area includes repaired areas damaged before shipment as required by ASTM A884/A884M. Fading of coating color is not a cause for rejection of epoxy-coated wire reinforcement.

2.6.4 Welded Wire Reinforcement

a. Use welded wire reinforcement specified in Contract Documents and conforming to one or more of the specifications given herein.

b. Plain welded wire reinforcement must conform to ASTM A1064/A1064M, with welded intersections spaced no greater than 12 in. apart in direction of principal reinforcement.

c. Deformed welded wire reinforcement must conform to ASTM A1064/A1064M, with welded intersections spaced no greater than 16 in. apart in direction of principal reinforcement.

d. Epoxy-coated welded wire reinforcement must conform to ASTM A884/A884M. Repair coating damage incurred during shipment, storage, handling, and placing of epoxy-coated welded wire reinforcement in accordance with ASTM A884/A884M. Repair damaged coating areas with patching material in accordance with material manufacturer's written recommendations. If damaged area exceeds 2 percent of surface area in each linear foot of each wire or welded wire reinforcement, the sheet containing the damaged area must not be used. The 2 percent limit on damaged coating area includes repaired areas damaged before shipment as required by ASTM A884/A884M. Fading of coating color is not a cause for rejection

of epoxy-coated welded wire reinforcement.

e. Stainless steel welded wire reinforcement must conform to ASTM A1022/A1022M.

f. Zinc-coated (galvanized) welded wire reinforcement must conform to ASTM A1060/A1060M. Repair coating damage incurred during shipment, storage, handling, and placing of zinc-coated (galvanized) welded wire reinforcement in accordance with ASTM A780/A780M. If damaged area exceeds 2 percent of surface area in each linear foot of each wire or welded wire reinforcement, the sheet containing the damaged area must not be used. The 2 percent limit on damaged coating area includes repaired areas damaged before shipment as required by ASTM A1060/A1060M.

2.6.5 Reinforcing Bar Supports

a. Provide reinforcement support types within structure as required by Contract Documents. Conform to CRSI RB4.1. Submit description of reinforcement supports and materials for fastening coated reinforcement if not in conformance with CRSI RB4.1.

b. Legs of supports in contact with formwork may be hot-dip galvanized, or plastic coated after fabrication, or stainless-steel bar supports.

c. Minimum 5 percent post-consumer recycled content, or minimum 20 percent post-industrial recycled content.

2.6.6 Dowels for Load Transfer in Floors

Provide greased dowels for load transfer in floors of the type, design, weight, and dimensions indicated. Provide dowel bars that are plain-billet steel conforming to ASTM A615/A615M, Grade 40. Provide dowel pipe that is steel conforming to ASTM A53/A53M.

2.6.7 Welding

a. Provide weldable reinforcing bars that conform to ASTM A706/A706M and ASTM A615/A615M and Supplement S1, Grade 60, except that the maximum carbon content must be 0.55 percent.

b. Comply with AWS D1.4/D1.4M unless otherwise specified. Do not tack weld reinforcing bars.

c. Welded assemblies of steel reinforcement produced under factory conditions, such as welded wire reinforcement, bar mats, and deformed bar anchors, are allowed.

d. After completing welds on zinc-coated (galvanized), epoxy-coated, or zinc and epoxy dual-coated reinforcement, coat welds and repair coating damage as previously specified.

PART 3 EXECUTION

3.1 EXAMINATION

a. Do not begin installation until substrates have been properly constructed; verify that substrates are level.

b. If substrate preparation is the responsibility of another installer,

notify Contracting Officer of unsatisfactory preparation before processing.

c. Check field dimensions before beginning installation. If dimensions vary too much from design dimensions for proper installation, notify Contracting Officer and wait for instructions before beginning installation.

3.2 PREPARATION

Determine quantity of concrete needed and minimize the production of excess concrete. Designate locations or uses for potential excess concrete before the concrete is poured.

3.2.1 General

a. Surfaces against which concrete is to be placed must be free of debris, loose material, standing water, snow, ice, and other deleterious substances before start of concrete placing.

b. Remove standing water without washing over freshly deposited concrete. Divert flow of water through side drains provided for such purpose.

3.2.2 Subgrade Under Foundations and Footings

a. When subgrade material is semi-porous and dry, sprinkle subgrade surface with water as required to eliminate suction at the time concrete is deposited, or seal subgrade surface by covering surface with specified vapor retarder.

b. When subgrade material is porous, seal subgrade surface by covering surface with specified vapor retarder.

3.2.3 Subgrade Under Slabs on Ground

a. Before construction of slabs on ground, have underground work on pipes and conduits completed and approved.

b. Clean previously constructed subgrade or fill of foreign materials.

c. Finish surface of capillary water barrier under interior slabs on ground must not show deviation in excess of 1/4 inch when tested with a 10-foot straightedge parallel with and at right angles to building lines.

d. Finished surface of subgrade or fill under exterior slabs on ground must not be more than 0.02-foot above or 0.10-foot below elevation indicated.

3.2.4 Edge Forms and Screed Strips for Slabs

a. Set edge forms or bulkheads and intermediate screed strips for slabs to obtain indicated elevations and contours in finished slab surface, strong enough to support vibrating bridge screeds or roller pipe screeds if nature of specified slab finish requires use of such equipment.

b. Align concrete surface to elevation of screed strips by use of strike-off templates or approved compacting-type screeds.

3.2.5 Reinforcement and Other Embedded Items

a. Secure reinforcement, joint materials, and other embedded materials in position, inspected, and approved before start of concrete placing.

b. When concrete is placed, reinforcement must be free of materials deleterious to bond. Reinforcement with rust, mill scale, or a combination of both will be considered satisfactory, provided minimum nominal dimensions, nominal weight, and minimum average height of deformations of a hand-wire-brushed test specimen are not less than applicable ASTM specification requirements.

3.3 FORMS

a. Provide forms, shoring, and scaffolding for concrete placement. Set forms mortar-tight and true to line and grade.

b. Chamfer above grade exposed joints, edges, and external corners of concrete 0.75 inch. Place chamfer strips in corners of formwork to produce beveled edges on permanently exposed surfaces.

c. Provide formwork with clean-out openings to permit inspection and removal of debris.

d. Inspect formwork and remove foreign material before concrete is placed.

e. At construction joints, lap form-facing materials over the concrete of previous placement. Ensure formwork is placed against hardened concrete so offsets at construction joints conform to specified tolerances.

f. Provide positive means of adjustment (such as wedges or jacks) of shores and struts. Do not make adjustments in formwork after concrete has reached initial setting. Brace formwork to resist lateral deflection and lateral instability.

g. Fasten form wedges in place after final adjustment of forms and before concrete placement.

h. Provide anchoring and bracing to control upward and lateral movement of formwork system.

i. Construct formwork for openings to facilitate removal and to produce opening dimensions as specified and within tolerances.

j. Provide runways for moving equipment. Support runways directly on formwork or structural members. Do not support runways on reinforcement. Loading applied by runways must not exceed capacity of formwork or structural members.

k. Position and support expansion joint materials, and other embedded items to prevent displacement. Fill voids in sleeves, inserts, and anchor slots temporarily with removable material to prevent concrete entry into voids.

l. Clean surfaces of formwork and embedded materials of mortar, grout, and foreign materials before concrete placement.

3.3.1 Coating

a. Cover formwork surfaces with an acceptable material that inhibits bond with concrete.

b. If formwork release agent is used, apply to formwork surfaces in accordance with manufacturer's recommendations before placing reinforcement. Remove excess release agent on formwork prior to concrete placement.

c. Do not allow formwork release agent to contact reinforcement or hardened concrete against which fresh concrete is to be placed.

3.3.2 Reuse

a. Reuse forms providing the structural integrity of concrete and the aesthetics of exposed concrete are not compromised.

b. Wood forms must not be clogged with paste and must be capable of absorbing high water-cementitious material ratio paste.

c. Remove leaked mortar from formwork joints before reuse.

3.3.3 Forms for Standard Rough Form Finish

Provide formwork in accordance with ACI 301 Section 5 with a surface finish, SF-1.0, for formed surfaces that are to be concealed by other construction.

3.3.4 Forms for Standard Smooth Form Finish

Provide formwork in accordance with ACI 301 Section 5 with a surface finish, SF-3.0, for formed surfaces that are exposed to view.

3.3.5 Form Ties

a. For post-tensioned structures, do not remove formwork supports until stressing records have been accepted by the Contracting Officer.

b. After ends or end fasteners of form ties have been removed, repair tie holes in accordance with ACI 301 Section 5 requirements.

3.3.6 Forms for Concrete Pan Joist Construction

Factory-fabricate pan-form units for one-way or two-way concrete joist and slab construction of the approximate section indicated, consisting of steel or molded fiberglass concrete form pans. Furnish closure units as required.

3.3.7 Tolerances for Form Construction

a. Construct formwork so concrete surfaces conform to tolerances in ACI 117.

b. Position and secure sleeves, inserts, anchors, and other embedded items such that embedded items are positioned within ACI 117 tolerances.

c. To maintain specified elevation and thickness within tolerances,

install formwork to compensate for deflection and anticipated settlement in formwork during concrete placement. Set formwork and intermediate screed strips for slabs to produce designated elevation, camber, and contour of finished surface before formwork removal. If specified finish requires use of vibrating screeds or roller pipe screeds, ensure that edge forms and screed strips are strong enough to support such equipment.

3.3.8 Removal of Forms and Supports

a. If vertical formed surfaces require finishing, remove forms as soon as removal operations will not damage concrete.

b. Remove top forms on sloping surfaces of concrete as soon as removal will not allow concrete to sag. Perform repairs and finishing operations required. If forms are removed before end of specified curing period, provide curing and protection.

c. Do not damage concrete during removal of vertical formwork for columns, walls, and sides of beams. Perform needed repair and finishing operations required on vertical surfaces. If forms are removed before end of specified curing period, provide curing and protection.

d. Form-facing material and horizontal facing support members may be removed before in-place concrete reaches specified compressive strength if shores and other supports are designed to allow facing removal without deflection of supported slab or member.

3.3.9 Strength of Concrete Required for Removal of Formwork

If removal of formwork, reshoring, or backshoring is based on concrete reaching a specified in-place strength, mold and field-cure cylinders in accordance with ASTM C31/C31M. Test cylinders in accordance with ASTM C39/C39M. Alternatively, use one or more of the methods listed herein to evaluate in-place concrete strength for formwork removal.

a. Tests of cast-in-place cylinders in accordance with ASTM C873/C873M. This option is limited to slabs with concrete depths from 5 to 12 in.

b. Penetration resistance in accordance with ASTM C803/C803M.

c. Pullout strength in accordance with ASTM C900.

d. Maturity method in accordance with ASTM C1074. Submit maturity method data using project materials and concrete mix proportions used on the project to demonstrate the correlation between maturity and compressive strength of laboratory cured test specimens to the Contracting Officer.

3.4 PLACING REINFORCEMENT AND MISCELLANEOUS MATERIALS

a. Unless otherwise specified, place reinforcement and miscellaneous materials in accordance to ACI 301. Provide bars, welded wire reinforcement, wire ties, supports, and other devices necessary to install and secure reinforcement.

b. Reinforcement must not have rust, scale, oil, grease, clay, or foreign substances that would reduce the bond. Rusting of reinforcement is a

basis of rejection if the effective cross-sectional area or the nominal weight per unit length has been reduced. Remove loose rust prior to placing steel. Tack welding is prohibited.

c. Nonprestressed cast-in-place concrete members must have concrete cover for reinforcement given in the following table:

Concrete Exposure	**Member**	**Reinforcement**	**Specified cover, in.**
Cast against and permanently in contact with ground	All	All	3
Exposed to weather or in contact with ground	All	No. 6 through No. 18 bars	2
		No. 5 bar, W31 or D31 wire, and smaller	1-1/2
Not exposed to weather or in contact with ground	Slabs, joists, and walls	No. 14 and No. 18 bars	1-1/2
		No. 11 bar and smaller	3/4
	Beams, columns, pedestals, and tension ties	Primary reinforcement, stirrups, ties, spirals, and hoops	1-1/2

d. Cast-in-place prestressed concrete members must have concrete cover for reinforcement, ducts, and end fittings given in the following table:

Concrete	**Member**	**Reinforcement**	**Specified**
Cast against and permanently in contact with ground	All	All	3

Concrete	Member	Reinforcement	Specified
Exposed to weather or in contact with ground	Slabs, joists, and walls	All	1
	All other	All	1-1/2
Not exposed to weather or in contact with ground	Slabs, joists, and walls	All	3/4
	Beams, columns, and tension ties	Primary reinforcement	1-1/2
		Stirrups, ties, spirals, and hoops	1

e. Precast nonprestressed or prestressed concrete members manufactured under plant conditions must have concrete cover for reinforcement, ducts, and end fittings given in the following table:

Concrete Exposure	**Member**	**Reinforcement**	**Specified cover, in.**
Exposed to weather or in contact with ground	Walls	No. 14 and No. 18 bars; tendons larger than 1-1/2 in. diameter	1-1/2
		No. 11 bars and smaller; W31 and D31 wire, and smaller; tendons and strands 1-1/2 in.	3/4
	All other	No. 14 and No. 18 bars; tendons larger than 1-1/2 in.	2
		No. 6 through No. 11 bars; tendons and strands larger than 5/8 in. diameter through 1-1/2 in.	1-1/2
		No. 5 bar, W31 or D31 wire, and smaller; tendons and strands 5/8 in. diameter and smaller	1-1/4

Concrete Exposure	Member	Reinforcement	Specified cover, in.
Not exposed to weather or in contact with ground	Slabs, joists, and walls	No. 14 and No. 18 bars; tendons larger than 1-1/2 in. diameter	1-1/4
		Tendons and strands 1-1/2 in. diameter and smaller	3/4
		No. 11 bar, W31 or D31	5/8
	Beams, columns, pedestals, and tension ties	Primary reinforcement	Greater of bar diameter and 5/8 and need not exceed 1-1/2
		Stirrups, ties, spirals, and hoops	3/8

3.4.1 General

Provide details of reinforcement that are in accordance with the Contract Documents.

3.4.2 Vapor Retarder

a. Install in accordance with ASTM E1643. Provide beneath the on-grade concrete floor slab. Use the greatest widths and lengths practicable to eliminate joints wherever possible. Lap joints a minimum of 12 inches and tape.

b. Remove torn, punctured, or damaged vapor retarder material and provide with new vapor retarder prior to placing concrete. Concrete placement must not damage vapor retarder. Place vapor barrier directly on underlying subgrade, base course, or capillary water barrier, unless it consists of crushed material or large granular material which could puncture the vapor barrier. In this case, a thin layer of approximately 1/2 inch of fine graded material should be rolled or compacted over the fill before installation of the vapor barrier to reduce the possibility of puncture. Control concrete placement so as to prevent damage to the vapor barrier.

3.4.3 Perimeter Insulation

Install perimeter insulation at locations indicated. Adhesive must be

used where insulation is applied to the interior surface of foundation walls and may be used for exterior application.

3.4.4 Reinforcement Supports

Provide reinforcement support in accordance with CRSI RB4.1 and ACI 301 Section 3 requirements. Also, coat supports for coated or galvanized bars with electrically compatible material for a distance of at least 2 inches beyond the point of contact with the bars.

3.4.5 Splicing

As indicated in the Contract Documents. For splices not indicated follow ACI 301. Do not splice at points of maximum stress. Overlap welded wire reinforcement the spacing of the cross wires, plus 2 inches.
AWS D1.4/D1.4M. Approve welded splices prior to use. Repair the cut ends of hot-dipped galvanized reinforcement steel to completely coat exposed steel, ASTM A780/A780M.

3.4.6 Future Bonding

Plug exposed, threaded, mechanical reinforcement bar connectors with a greased bolt. Provide bolt threads that match the connector. Countersink the connector in the concrete. Caulk the depression after the bolt is installed.

3.4.7 Setting Miscellaneous Material

Place and secure anchors and bolts, pipe sleeves, conduits, and other such items in position before concrete placement and support against displacement. Plumb anchor bolts and check location and elevation. Temporarily fill voids in sleeves with readily removable material to prevent the entry of concrete.

3.4.8 Inspection of Reinforcement

Inspect and verify proper reinforcement grade, shape, cross section and condition. Do not use reinforcement with the following defects:

a. Bar lengths, depths, and bends beyond specified fabrication tolerances.

b. Bends or kinks not indicated on drawings or approved shop drawings.

c. Bars with reduced cross section due to rusting or other cause.

3.4.9 Placing Reinforcement

Place reinforcement in accordance with ACI 301.

For slabs on grade (over earth or over capillary water barrier) and for footing reinforcement, support bars or welded wire reinforcement on precast concrete blocks, spaced at intervals required by size of reinforcement, to keep reinforcement the minimum height specified above the underside of slab or footing.

For slabs other than on grade, supports for which any portion is less than 1 inch from concrete surfaces that are exposed to view or to be painted may be precast concrete units, plastic-coated steel, or stainless steel protected bar supports. Precast concrete units must be wedge shaped, not

larger than 3-1/2 by 3-1/2 inches, and of thickness equal to that indicated for concrete protection of reinforcement. Provide precast units that have cast-in galvanized tie wire hooked for anchorage and blend with concrete surfaces after finishing is completed.

Provide reinforcement that is supported and secured together to prevent displacement by construction loads or by placing of wet concrete, and as follows:

a. Provide supports for reinforcing bars that are sufficient in number and have sufficient strength to carry the reinforcement they support, and in accordance with ACI 301 and CRSI 10MSP. Do not use supports to support runways for concrete conveying equipment and similar construction loads.

b. Equip supports on ground and similar surfaces with sand-plates.

c. Support welded wire reinforcement as required for reinforcing bars.

d. Secure reinforcements to supports by means of tie wire. Provide black, soft iron wire, not less than 16 gage.

e. Accurately place reinforcement, securely tie at intersections, and hold in position during placing of concrete by spacers, chairs, or other approved supports. Point wire-tie ends away from the form. Unless otherwise indicated, numbers, type, and spacing of supports must conform to the Contract Documents.

f. Bending of reinforcing bars partially embedded in concrete is permitted only as specified in the Contract Documents.

3.4.10 Spacing of Reinforcing Bars

a. As indicated in the Contract Documents.

b. Reinforcing bars may be relocated to avoid interference with other reinforcement, or with conduit, pipe, or other embedded items. If any reinforcing bar is moved a distance exceeding one bar diameter or specified placing tolerance, resulting rearrangement of reinforcement is subject to preapproval by the Contracting Officer.

3.4.11 Concrete Protection for Reinforcement

In accordance with the Contract Documents.

3.4.12 Welding

In accordance with AWS D1.4/D1.4M.

3.5 BATCHING, MEASURING, MIXING, AND TRANSPORTING CONCRETE

In accordance with ASTM C94/C94M, ACI 301, ACI 302.1R and ACI 304R, except as modified herein. Utilize batching equipment such that the concrete ingredients are consistently measured within the following tolerances: 1 percent for cement and water, 2 percent for aggregate, and 3 percent for admixtures. Furnish mandatory batch ticket information for each load of ready mix concrete.

3.5.1 Measuring

Make measurements at intervals as specified in paragraphs SAMPLING and TESTING.

3.5.2 Mixing

a. Mix concrete in accordance with ASTM C94/C94M, ACI 301 and ACI 304R.

b. Machine mix concrete. Begin mixing within 30 minutes after the cement has been added to the aggregates. Place concrete within 90 minutes of either addition of mixing water to cement and aggregates or addition of cement to aggregates. If discharge is acceptable after more than 90 minutes the air content, slump, and concrete temperature shall be tested and shall be within the specified limits. A retarder shall be used to facilitate placing and finishing when concrete temperature is 85 degrees F or greater.

c. Dissolve admixtures in the mixing water and mix in the drum to uniformly distribute the admixture throughout the batch. Do not reconstitute concrete that has begun to solidify.

d. When fibers are used, add fibers together with the aggregates and never as the first component in the mixer. Dispense fibers into the mixing system using appropriate dispensing equipment and procedure as recommended by the manufacturer.

3.5.3 Transporting

Transport concrete from the mixer to the forms as rapidly as practicable. Prevent segregation or loss of ingredients. Clean transporting equipment thoroughly before each batch. Do not use aluminum pipe or chutes. Remove concrete which has segregated in transporting and dispose of as directed.

3.6 PLACING CONCRETE

Place concrete in accordance with ACI 301 Section 5. Place concrete within 15 minutes of discharge into non-agitating equipment.

3.6.1 Cold Weather

Meet the requirements of ACI 301 unless otherwise specified. Do not allow concrete temperature to decrease below 50 degrees F. Obtain approval prior to placing concrete when the ambient temperature is below 40 degrees F or when concrete is likely to be subjected to freezing temperatures within 24 hours. Cover concrete and provide sufficient heat to maintain 50 degrees F minimum adjacent to both the formwork and the structure while curing. Limit the rate of cooling to 5 degrees F in any one hour and 18 degrees F per 24 hours after heat application.

3.6.2 Hot Weather

Meet the requirements of ACI 301 unless otherwise specified. Maintain required concrete temperature using Figure 4.2 in ACI 305R to prevent the evaporation rate from exceeding 0.2 pound of water per square foot of exposed concrete per hour. Cool ingredients before mixing or use other suitable means to control concrete temperature and prevent rapid drying of newly placed concrete. Shade the fresh concrete as soon as possible after placing. Start curing when the surface of the fresh concrete is

sufficiently hard to permit curing without damage. Provide water hoses, pipes, spraying equipment, and water hauling equipment, where job site is remote to water source, to maintain a moist concrete surface throughout the curing period. Provide burlap cover or other suitable, permeable material with fog spray or continuous wetting of the concrete when weather conditions prevent the use of either liquid membrane curing compound or impervious sheets. For vertical surfaces, protect forms from direct sunlight and add water to top of structure once concrete is set.

3.6.3 Bonding

Roughen and clean surfaces of set concrete at joints of laitance, coatings, loose particles, and foreign matter. Roughen surfaces in a manner that exposes the aggregate uniformly and does not leave laitance, loosened particles of aggregate, nor damaged concrete at the surface.

Obtain bonding of fresh concrete that has set as follows:

a. At joints between footings and walls or columns, between walls or columns and the beams or slabs they support, and elsewhere unless otherwise specified; dampen but do not saturate roughened and cleaned surface of set concrete immediately prior to placing fresh concrete.

b. At joints in exposed-to-view work; at vertical joints in walls; at joints near midpoint of span in girders, beams, supported slabs, other structural members; in work designed to contain liquids; dampen but do not saturate the roughened and cleaned surface of set concrete and cover with a cement grout coating.

c. Provide cement grout that consists of equal parts of portland cement and fine aggregate by weight with not more than 6 gallons of water per sack of cement. Apply cement grout with a stiff broom or brush to a minimum thickness of 1/16 inch. Deposit fresh concrete before cement grout has attained its initial set.

3.7 WASTE MANAGEMENT

Provide as specified in the Waste Management Plan and as follows.

3.7.1 Mixing Equipment

Before concrete pours, designate Contractor-owned site meeting environmental standards or with Contracting Officer approval, for cleaning out concrete mixing trucks. Minimize water used to wash equipment.

3.7.2 Hardened, Cured Waste Concrete

Crush and reuse hardened, cured waste concrete as fill or as a base course for pavement.

3.7.3 Reinforcing Steel

Collect reinforcing steel and place in designated area for recycling.

3.7.4 Other Waste

Identify concrete manufacturer's or supplier's policy for collection or return of construction waste, unused material, deconstruction waste, and/or packaging material. Return excess cement to supplier. Institute

deconstruction and construction waste separation and recycling for use in manufacturer's programs. When such a program is not available, seek local recyclers to reclaim the materials.

3.8 SURFACE FINISHES EXCEPT FLOOR, SLAB, AND PAVEMENT FINISHES

3.8.1 Defects

Repair surface defects in accordance with ACI 301 Section 5.

3.8.2 Not Against Forms (Top of Walls)

Finish surfaces not otherwise specified with wood floats to even surfaces. Match adjacent finishes.

3.8.3 Formed Surfaces

3.8.3.1 Tolerances

Tolerances in accordance with ACI 117 and as indicated.

3.8.3.2 As-Cast Rough Form

Provide for surfaces not exposed to public view a surface finish SF-1.0. Patch holes and defects in accordance with ACI 301.

3.8.3.3 Standard Smooth Finish

Provide for surfaces exposed to public view a surface finish SF-3.0. Patch holes and defects in accordance with ACI 301.

3.9 FLOOR, SLAB, AND PAVEMENT FINISHES AND MISCELLANEOUS CONSTRUCTION

In accordance with ACI 301 and ACI 302.1R, unless otherwise specified. Slope floors uniformly to drains where drains are provided.

3.9.1 Finish

Place, consolidate, and immediately strike off concrete to obtain proper contour, grade, and elevation before bleedwater appears. Permit concrete to attain a set sufficient for floating and supporting the weight of the finisher and equipment. If bleedwater is present prior to floating the surface, drag the excess water off or remove by absorption with porous materials. Do not use dry cement to absorb bleedwater. Do no use grate tampers ("jitterbugs").

3.9.1.1 Scratched

Use for surfaces intended to receive bonded applied cementitious applications. Finish concrete in accordance with ACI 301 Section 5 for a scratched finish.

3.9.1.2 Floated

Use for exterior slabs where not otherwise specified. Finish concrete in accordance with ACI 301 Section 5 for a floated finish.

3.9.1.3 Steel Troweled

Use for floors intended as walking surfaces and for reception of floor coverings. Finish concrete in accordance with ACI 301 Section 5 for a steel troweled finish.

3.9.1.4 Nonslip Finish

Use on surfaces of exterior platforms, steps, and landings; and on exterior and interior pedestrian ramps. Finish concrete in accordance with ACI 301 Section 5 for a dry-shake finish. After the selected material has been embedded by the two floatings, complete the operation with a broomed finish.

3.9.1.5 Broomed

Use on surfaces of exterior walks, platforms, patios, and ramps, unless otherwise indicated. Finish concrete in accordance with ACI 301 Section 5 for a broomed finish.

3.9.1.6 Pavement

Screed the concrete with a template advanced with a combined longitudinal and crosswise motion. Maintain a slight surplus of concrete ahead of the template. After screeding, float the concrete longitudinally. Use a straightedge to check slope and flatness; correct and refloat as necessary. Obtain final finish by belting. Lay belt flat on the concrete surface and advance with a sawing motion; continue until a uniform but gritty nonslip surface is obtained. Round edges and joints with an edger having a radius of 1/8 inch.

3.9.1.7 Concrete Toppings Placement

The following requirements apply to the placement of toppings of concrete on base slabs that are either freshly placed and still plastic, or on hardened base slabs.

a. Placing on a Fresh Base: Screed and bull float the base slab. As soon as the water sheen has disappeared, lightly rake the surface of the base slab with a stiff bristle broom to produce a bonding surface for the topping. Immediately spread the topping mixture evenly over the roughened base before final set takes place. Give the topping the finish indicated on the drawings.

b. Bonding to a Hardened Base: When the topping is to be bonded to a floated or troweled hardened base, roughen the base by scarifying, grit-blasting, scabbling, planing, flame cleaning, or acid-etching to lightly expose aggregate and provide a bonding surface. Remove dirt, laitance, and loose aggregate by means of a stiff wire broom. Keep the clean base wet for a period of 12 hours preceding the application of the topping. Remove excess water and apply a 1:1:1/2 cement-sand-water grout, and brush into the surface of the base slab. Do not allow the cement grout to dry, and spread it only short distances ahead of the topping placement. Do not allow the temperature differential between the completed base and the topping mixture to exceed 9 degrees F at the time of placing. Place the topping and finish as indicated.

3.9.2 Concrete Walks

Provide 4 inches thick minimum. Provide contraction joints spaced every 5 linear feet unless otherwise indicated. Cut contraction joints 1 inch deep, or one fourth the slab thickness whichever is deeper, with a jointing tool after the surface has been finished. Provide 0.5 inch thick transverse expansion joints at changes in direction where sidewalk abuts curb, steps, rigid pavement, or other similar structures; space expansion joints every 50 feet maximum. Give walks a broomed finish. Unless indicated otherwise, provide a transverse slope of 1/48. Limit variation in cross section to 1/4 inch in 5 feet.

3.9.3 Pits and Trenches

Place bottoms and walls monolithically or provide waterstops and keys.

3.9.4 Curbs and Gutters

Provide contraction joints spaced every 10 feet maximum unless otherwise indicated. Cut contraction joints 3/4 inch deep with a jointing tool after the surface has been finished. Provide expansion joints 1/2 inch thick and spaced every 100 feet maximum unless otherwise indicated. Perform pavement finish.

3.9.5 Splash Blocks

Provide at outlets of downspouts emptying at grade. Splash blocks may be precast concrete, 24 inches long, 12 inches wide and 4 inches thick, unless otherwise indicated, with smooth-finished countersunk dishes sloped to drain away from the building.

3.10 JOINTS

3.10.1 Construction Joints

Make and locate joints not indicated so as not to impair strength and appearance of the structure, as approved. Make joints perpendicular to main reinforcement. Continue and develop reinforcement across construction joints. Locate construction joints as follows:

3.10.1.1 Construction Joints for Constructability Purposes

a. In walls, at top of footing; at top of slabs on ground; at top and bottom of door and window openings or where required to conform to architectural details; and at underside of deepest beam or girder framing into wall.

b. In columns or piers, at top of footing; at top of slabs on ground; and at underside of deepest beam or girder framing into column or pier.

c. Near midpoint of spans for supported slabs, beams, and girders unless a beam intersects a girder at the center, in which case construction joints in girder must offset a distance equal to twice the width of the beam. Make transfer of shear through construction joint by use of inclined reinforcement.

Provide keyways at least 1-1/2-inches deep in construction joints in walls and slabs and between walls and footings; approved bulkheads may be used for slabs.

3.10.2 Isolation Joints in Slabs on Ground

a. Provide joints at points of contact between slabs on ground and vertical surfaces, such as column pedestals, foundation walls, grade beams, and elsewhere as indicated.

b. Fill joints with premolded joint filler strips 1/2 inch thick, extending full slab depth. Install filler strips at proper level below finish floor elevation with a slightly tapered, dress-and-oiled wood strip temporarily secured to top of filler strip to form a groove not less than 3/4 inch in depth where joint is sealed with sealing compound and not less than 1/4 inch in depth where joint sealing is not required. Remove wood strip after concrete has set. Clean groove of foreign matter and loose particles after surface has dried.

3.10.3 Contraction Joints in Slabs on Ground

a. Provide joints to form panels as indicated.

b. Under and on exact line of each control joint, cut 50 percent of welded wire reinforcement before placing concrete.

c. Sawcut contraction joints into slab on ground in accordance with ACI 301 Section 5.

d. Provide joints 1/8-inch wide by 1/5 to 1/4 of slab depth and form by inserting hand-pressed fiberboard strip into fresh concrete until top surface of strip is flush with slab surface. After concrete has cured for at least 7 days, remove inserts and clean groove of foreign matter and loose particles.

e. Sawcutting will be limited to within 12 hours after set and at 1/4 slab depth.

3.10.4 Sealing Joints in Slabs on Ground

a. Seal contraction and control joints which are to receive finish flooring material with joint sealing compound after concrete curing period. Slightly underfill groove with joint sealing compound to prevent extrusion of compound. Remove excess material as soon after sealing as possible.

b. Leave sealed groove ready to receive filling material that is provided as part of finish floor covering work.

3.11 CONCRETE FLOOR TOPPING

3.11.1 Standard Floor Topping

Provide topping for treads and platforms of metal steel stairs and elsewhere as indicated.

3.11.1.1 Preparations Prior to Placing

a. When topping is placed on a green concrete base slab, screed surface of base slab to a level not more than 1-1/2 inches nor less than 1 inch below required finish surface. Remove water and laitance from surface of base slab before placing topping mixture. As soon as water

ceases to rise to surface of base slab, place topping.

b. When topping is placed on a hardened concrete base slab, remove dirt, loose material, oil, grease, asphalt, paint, and other contaminants from base slab surface, leaving a clean surface. Prior to placing topping mixture, 2-1/2-inches minimum, dampen slab surface and leave free of standing water. Immediately before topping mixture is placed, broom a coat of neat cement grout onto surface of slab. Do not allow cement grout to set or dry before topping is placed.

c. When topping is placed on a metal surface, such as metal pans for steel stairs, remove dirt, loose material, oil, grease, asphalt, paint, and other contaminants from metal surface.

3.11.1.2 Placing

Spread standard topping mixture evenly on previously prepared base slab or metal surface, brought to correct level with a straightedge, and struck off. Topping must be consolidated, floated, checked for trueness of surface, and refloated as specified for float finish.

3.11.1.3 Finishing

Give trowel finish standard floor topping surfaces.

Give other finishes standard floor topping surfaces as indicated.

3.11.2 Heavy-Duty Floor Topping

Provide topping where indicated.

3.11.2.1 Heavy-duty Topping Mixture

Provide mixture that consists of 1 part portland cement and 2-1/2 parts emery aggregate or 1 part fine aggregate and 1-1/2 parts traprock coarse aggregate, by volume. Exact proportions of mixture must conform to recommendations of aggregate manufacturer. Mixing water must not exceed 3-1/4 gallons per 94-pound sack of cement including unabsorbed moisture in aggregate. Maximum slump must be 1 inch.

3.11.2.2 Base Slab

a. Screed surface of slab to a level no more than 1-1/2 inches nor less than 1 inch below grade of finished floor.

b. Give slab a scratch finish as specified.

c. Preparations prior to placing.

Remove dirt, loose material, oil, grease, asphalt, paint and other contaminants from base slab surface. Prior to placing topping mixture, dampen slab surface and leave free of standing water. Immediately before topping mixture is placed, broom a coat of neat cement grout onto surface of slab. Allow cement grout to set or dry before topping mixture is placed.

3.11.2.3 Placing

Spread heavy-duty topping mixture evenly on previously prepared base slab,

and bring to correct level with a straightedge, and strike off. Provide topping that is consolidated, floated, and checked for trueness of surface as specified for float finish, except that power-driven floats is the impact type.

3.11.2.4 Finishing

Give trowel finish heavy-duty floor topping surfaces. Provide trowel finish as specified, except that additional troweling after first power troweling must be not less than three hand-troweling operations.

3.12 CURING AND PROTECTION

Curing and protection in accordance with ACI 301 Section 5, unless otherwise specified. Begin curing immediately following form removal. Avoid damage to concrete from vibration created by blasting, pile driving, movement of equipment in the vicinity, disturbance of formwork or protruding reinforcement, and any other activity resulting in ground vibrations. Protect concrete from injurious action by sun, rain, flowing water, frost, mechanical injury, tire marks, and oil stains. Do not allow concrete to dry out from time of placement until the expiration of the specified curing period. Do not use membrane-forming compound on surfaces where appearance would be objectionable, on any surface to be painted, where coverings are to be bonded to the concrete, or on concrete to which other concrete is to be bonded. If forms are removed prior to the expiration of the curing period, provide another curing procedure specified herein for the remaining portion of the curing period. Provide moist curing for those areas receiving liquid chemical sealer, hardener, or epoxy coating. Allow curing compound/sealer installations to cure prior to the installation of materials that adsorb VOCs.

3.12.1 Requirements for Type III, High-Early-Strength Portland Cement

The curing periods are required to be not less than one-fourth of those specified for portland cement, but in no case less than 72 hours.

3.12.2 Curing Periods

ACI 301 Section 5, except 10 days for retaining walls, pavement or chimneys. Begin curing immediately after placement. Protect concrete from premature drying, excessively hot temperatures, and mechanical injury; and maintain minimal moisture loss at a relatively constant temperature for the period necessary for hydration of the cement and hardening of the concrete. The materials and methods of curing are subject to approval by the Contracting Officer.

3.12.3 Curing Formed Surfaces

Accomplish curing of formed surfaces, including undersurfaces of girders, beams, supported slabs, and other similar surfaces by moist curing with forms in place for full curing period or until forms are removed. If forms are removed before end of curing period, accomplish final curing of formed surfaces by any of the curing methods specified above, as applicable.

3.12.4 Curing Unformed Surfaces

a. Accomplish initial curing of unformed surfaces, such as monolithic slabs, floor topping, and other flat surfaces, by membrane curing.

b. Accomplish final curing of concrete surfaces to receive liquid floor hardener of finish flooring by moisture-retaining cover curing.

3.12.5 Temperature of Concrete During Curing

When temperature of atmosphere is 41 degrees F and below, maintain temperature of concrete at not less than 55 degrees F throughout concrete curing period or 45 degrees F when the curing period is measured by maturity. When necessary, make arrangements before start of concrete placing for heating, covering, insulation, or housing as required to maintain specified temperature and moisture conditions for concrete during curing period.

When the temperature of atmosphere is 80 degrees F and above or during other climatic conditions which cause too rapid drying of concrete, make arrangements before start of concrete placing for installation of wind breaks, of shading, and for fog spraying, wet sprinkling, or moisture-retaining covering of light color as required to protect concrete during curing period.

Changes in temperature of concrete must be uniform and not exceed 5 degrees F in any one hour nor 49 degrees F in any 24-hour period.

3.12.6 Protection from Mechanical Injury

During curing period, protect concrete from damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration and from damage caused by rain or running water.

3.12.7 Protection After Curing

Protect finished concrete surfaces from damage by construction operations.

3.13 FIELD QUALITY CONTROL

3.13.1 Aggregate Testing

3.13.1.1 Fine Aggregate

At least once during each shift when the concrete plant is operating, there must be one sieve analysis and fineness modulus determination in accordance with ASTM C136/C136M and COE CRD-C 104 for the fine aggregate or for each fine aggregate if it is batched in more than one size or classification. The location at which samples are taken may be selected by the Contractor as the most advantageous for control. However, the Contractor is responsible for delivering fine aggregate to the mixer within specification limits. When the amount passing on any sieve is outside the specification limits, immediately resample and retest the fine aggregate. If there is another failure on any sieve, immediately report the fact to the Contracting Officer, stop concreting, and take immediate steps to correct the grading.

3.13.1.2 Coarse Aggregate

At least once during each shift in which the concrete plant is operating, provide a sieve analysis in accordance with ASTM C136/C136M for each size of coarse aggregate. The location at which samples are taken may be selected by the Contractor as the most advantageous for production

control. However, the Contractor is responsible for delivering the aggregate to the mixer within specification limits. A test record of samples of aggregate taken at the same locations must show the results of the current test as well as the average results of the five most recent tests including the current test. The Contractor may adopt limits for control coarser than the specification limits for samples taken other than as delivered to the mixer to allow for degradation during handling. When the amount passing any sieve is outside the specification limits, immediately resample and retest the coarse aggregate. If the second sample fails on any sieve, report that fact to the Contracting Officer. Where two consecutive averages of 5 tests are outside specification limits, the operation will be considered out of control and reported to the Contracting Officer. Stop concreting and take immediate steps to correct the grading.

3.13.2 Concrete Sampling

ASTM C172/C172M. Collect samples of fresh concrete to perform tests specified. ASTM C31/C31M for making test specimens.

3.13.3 Concrete Testing

3.13.3.1 Slump Tests

ASTM C143/C143M. Take concrete samples during concrete placement/discharge. The maximum slump may be increased as specified with the addition of an approved admixture provided that the water-cementitious material ratio is not exceeded. Perform tests at commencement of concrete placement, when test cylinders are made.

3.13.3.2 Temperature Tests

Test the concrete delivered and the concrete in the forms. Perform tests in hot or cold weather conditions (below 50 degrees F and above 80 degrees F) for each batch (minimum) or every 20 cubic yards (maximum) of concrete, until the specified temperature is obtained, and whenever test cylinders and slump tests are made.

3.13.3.3 Compressive Strength Tests

ASTM C39/C39M. Make six 6 inch by 12 inch or nine 4 inch by 8 inch test cylinders for each set of tests in accordance with ASTM C31/C31M, ASTM C172/C172M and applicable requirements of ACI 305R and ACI 306R. Take precautions to prevent evaporation and loss of water from the specimen. Test two 6 inch by 12 inch or three 4 inch by 8 inch cylinders at 7 days, two 6 inch by 12 inch or three 4 inch by 8 inch cylinders at 28 days, and hold two 6 inch by 12 inch or three 4 inch by 8 inch cylinders in reserve. Take samples for strength tests for each concrete mixture placed each day not less than once a day, nor less than once for each 150 cubic yards of concrete, nor less than once for each 5000 square feet of surface area for slabs or walls. For the entire project, take no less than five sets of samples and perform strength tests for each mix design of concrete placed. Each strength test result must be the average of two 6 inch by 12 inch or three 4 inch by 8 inch cylinders from the same concrete sample tested at 28 days. Concrete compressive tests must meet the requirements of this section, the Contract Document, and ACI 301.

3.13.3.4 Air Content

ASTM C173/C173M or ASTM C231/C231M for normal weight concrete. Test air-entrained concrete for air content at the same frequency as specified for slump tests.

3.13.3.5 Unit Weight of Structural Concrete

ASTM C567/C567M and ASTM C138/C138M. Determine unit weight of lightweight and normal weight concrete. Perform test for every 20 cubic yards maximum.

3.13.3.6 Chloride Ion Concentration

Meet the requirements of the paragraph titled CORROSION AND CHLORIDE CONTENT. Determine water soluble ion concentration in accordance with ASTM C1218/C1218M. Perform test once for each mix design.

3.13.3.7 Strength of Concrete Structure

The strength of the concrete structure will be considered to be deficient if any of the following conditions are identified:

a. Failure to meet compressive strength tests as evaluated.

b. Reinforcement not conforming to requirements specified.

c. Concrete which differs from required dimensions or location in such a manner as to reduce strength.

d. Concrete curing and protection of concrete against extremes of temperature during curing, not conforming to requirements specified.

e. Concrete subjected to damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration.

f. Poor workmanship likely to result in deficient strength.

Where the strength of the concrete structure is considered deficient submit a mitigation or remediation plan for review and approval by the Contracting Officer.

3.13.3.8 Non-Conforming Materials

Factors that indicate that there are non-conforming materials include (but not limited to) excessive compressive strength, inadequate compressive strength, excessive slump, excessive voids and honeycombing, concrete delivery records that indicate excessive time between mixing and placement, or excessive water was added to the mixture during delivery and placement. Any of these indicators alone are sufficient reason for the Contracting Officer to request additional sampling and testing.

Conduct investigations into non-conforming materials at the Contractor's expense. The Contractor is responsible for the investigation and must make written recommendations to adequately mitigate or remediate the non-conforming material. The Contracting Officer may accept, accept with reduced payment, require mitigation, or require removal and replacement of non-conforming material at no additional cost to the Government.

3.13.3.9 Testing Concrete Structure for Strength

When there is evidence that strength of concrete structure in place does not meet specification requirements or there are non-conforming materials, make cores drilled from hardened concrete for compressive strength determination in accordance with ASTM C42/C42M, and as follows:

a. Take at least three representative cores from each member or area of concrete-in-place that is considered potentially deficient. Location of cores will be determined by the Contracting Officer.

b. Test cores after moisture conditioning in accordance with ASTM C42/C42M if concrete they represent is more than superficially wet under service.

c. Air dry cores, (60 to 80 degrees F with relative humidity less than 60 percent) for 7 days before test and test dry if concrete they represent is dry under service conditions.

d. Strength of cores from each member or area are considered satisfactory if their average compressive strength is equal to or greater than 85 percent of the design compressive strength, and if no single core strength is less than 75 percent of the design compressive strength. Additional testing of cores extracted from locations represented by erratic core strength results will be permitted only when approved by the Contracting Officer.

e. Core specimens will be taken and tested by the Government. If the results of core-boring tests indicate that the concrete as placed does not conform to the drawings and specification, the cost of such tests and restoration required must be borne by the Contractor.

Fill core holes solid with patching mortar and finished to match adjacent concrete surfaces.

Correct concrete work that is found inadequate by core tests in a manner approved by the Contracting Officer.

3.14 REPAIR, REHABILITATION AND REMOVAL

Before the Contracting Officer accepts the structure, inspect the structure for cracks, damage and substandard concrete placements that may adversely affect the service life of the structure. Prepare a report documenting these defects which includes recommendations for repair, removal or remediation and submit to the Contracting Officer for approval before any corrective work is accomplished.

3.14.1 Crack Repair

Prior to final acceptance, document all cracks in excess of 0.02 inches wide and repair. Submit the proposed method and materials to repair the cracks to the Contracting Officer for approval. Address the amount of movement expected in the crack due to temperature changes and loading.

3.14.2 Repair of Weak Surfaces

Weak surfaces are defined as mortar-rich, rain-damaged, uncured, or containing exposed voids or deleterious materials. Concrete surfaces with weak surfaces less than 1/4 inch thick must be diamond ground to remove

the weak surface. Surfaces containing weak surfaces greater than 1/4 inch thick must be removed and replaced or mitigated in a manner acceptable to the Contracting Officer.

3.14.3 Failure of Quality Assurance Test Results

Proposed mitigation efforts must be approved by the Contracting Officer prior to proceeding.

-- End of Section --

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SECTION 04 20 00

UNIT MASONRY
11/15, CHG 2: 05/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 216.1	(2014) Code Requirements for Determining Fire Resistance of Concrete and Masonry Construction Assemblies
ACI SP-66	(2004) ACI Detailing Manual

ASTM INTERNATIONAL (ASTM)

ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A185/A185M	(2007) Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
ASTM A615/A615M	(2024) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A641/A641M	(2019) Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A951/A951M	(2011) Standard Specification for Steel Wire for Masonry Joint Reinforcement
ASTM A996/A996M	(2016) Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
ASTM A1008/A1008M	(2024) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength

	Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM A1064/A1064M	(2024) Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
ASTM B370	(2022) Standard Specification for Copper Sheet and Strip for Building Construction
ASTM C90	(2024) Standard Specification for Loadbearing Concrete Masonry Units
ASTM C129	(2023) Standard Specification for Nonloadbearing Concrete Masonry Units
ASTM C207	(2024) Standard Specification for Hydrated Lime for Masonry Purposes
ASTM C270	(2019a; E 2019) Standard Specification for Mortar for Unit Masonry
ASTM C476	(2023) Standard Specification for Grout for Masonry
ASTM C494/C494M	(2024) Standard Specification for Chemical Admixtures for Concrete
ASTM C641	(2023) Standard Test Method for Iron Staining Materials in Lightweight Concrete Aggregates
ASTM C780	(2023) Standard Test Method for Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
ASTM C979/C979M	(2024) Standard Specification for Pigments for Integrally Colored Concrete
ASTM C1019	(2024) Standard Test Method for Sampling and Testing Grout
ASTM C1314	(2014) Standard Test Method for Compressive Strength of Masonry Prisms
ASTM C1384	(2012a) Standard Specification for Admixtures for Masonry Mortars
ASTM C1611/C1611M	(2021) Standard Test Method for Slump Flow of Self-Consolidating Concrete
ASTM D2000	(2018; R 2024) Standard Classification System for Rubber Products in Automotive Applications
ASTM D2287	(2019) Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds

THE MASONRY SOCIETY (TMS)

TMS MSJC	(2016) Masonry Standard Joint Committee's (MSJC) Book - Building Code Requirements and Specification for Masonry Structures, Containing TMS 402/ACI 530/ASCE 5, TMS 602/ACI 530.1/ASCE 6, and Companion Commentaries

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Cut CMU Drawings; G

Reinforcement Detail Drawings; G

SD-03 Product Data

Hot Weather Procedures; G

Cold Weather Procedures; G

Cement; G

Cementitious Materials; G

SD-05 Design Data

Masonry Compressive Strength; G

Fire-Rated Concrete Masonry Units

Bracing Calculations; G

SD-06 Test Reports

Field Testing of Mortar

Field Testing of Grout

Prism Tests

SD-07 Certificates

Concrete Masonry Units (CMU)

Admixtures for Masonry Mortar

Admixtures for Grout

Anchors, Ties, and Bar Positioners

Joint Reinforcement

SD-08 Manufacturer's Instructions

Admixtures for Masonry Mortar

Admixtures for Grout

SD-10 Operation and Maintenance Data

Take-Back Program

SD-11 Closeout Submittals

Recycled Content of Cement; S

1.3 DELIVERY, STORAGE, AND HANDLING

Deliver, store, handle, and protect material to avoid chipping, breakage, and contact with soil or contaminating material. Store and prepare materials in already disturbed areas to minimize project site disturbance and size of project site.

1.3.1 Masonry Units

Cover and protect masonry units from precipitation. Conform to handling and storage requirements of TMS MSJC.

a. Pack brick and concrete masonry units in the manufacturer's standard paper cartons, trays, or shrink wrapped pallets with a divider between each unit. Do not stack pallets. Do not remove units from cartons until cartons are placed on scaffolds or in the location where units are to be laid.

1.3.2 Reinforcement, Anchors, and Ties

Store steel reinforcing bars, coated anchors, ties, and joint reinforcement above the ground. Maintain steel reinforcing bars and uncoated ties free of loose mill scale and loose rust.

1.3.3 Cementitious Materials, Sand and Aggregates

Deliver cementitious and other packaged materials in unopened containers, plainly marked and labeled with manufacturers' names and brands. Store cementitious material in dry, weathertight enclosures or completely cover. Handle cementitious materials in a manner that will prevent the inclusion of foreign materials and damage by water or dampness. Store sand and aggregates in a manner to prevent contamination and segregation.

1.4 PROJECT/SITE CONDITIONS

Conform to TMS MSJC for hot and cold weather masonry erection.

1.4.1 Hot Weather Procedures

When ambient air temperature exceeds 100 degrees F, or exceeds 90 degrees F and the wind velocity is greater than 8 mph, comply with TMS MSJC Article 1.8 D for: preparation prior to conducting masonry work; construction while masonry work is in progress; and protection for newly completed

masonry.

1.4.2 Cold Weather Procedures

When ambient temperature is below 40 degrees F, comply with TMS MSJC Article 1.8 C for: preparation prior to conducting masonry work; construction while masonry work is in progress; and protection for newly completed masonry.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

2.1.1 Design - Specified Compressive Strength of Masonry

The specified compressive strength of masonry, f'm, is as indicated for each type of masonry.

2.1.2 Performance - Verify Masonry Compressive Strength

Verify specified compressive strength of masonry using the "Unit Strength Method" of TMS MSJC. Submit calculations and certifications of unit and mortar strength.

Verify specified compressive strength of masonry using the "Prism Test Method" of TMS MSJC when the "Unit Strength Method" cannot be used. Submit test results.

2.2 MANUFACTURED UNITS

2.2.1 General Requirements

Do not change the source of materials, which will affect the appearance of the finished work, after the work has started except with Contracting Officer's approval. Submit test reports from an approved independent laboratory. Certify test reports on a previously tested material as the same materials as that proposed for use in this project. Submit certificates of compliance stating that the materials meet the specified requirements.

2.2.2 Concrete Units

2.2.2.1 Aggregates

Test lightweight aggregates, and blends of lightweight and heavier aggregates in proportions used in producing the units, for stain-producing iron compounds in accordance with ASTM C641,visual classification method. Do not incorporate aggregates for which the iron stain deposited on the filter paper exceeds the "light stain" classification.

2.2.2.2 Concrete Masonry Units (CMU)

2.2.2.2.1 Cement

Use only cement that has a low alkali content and is of one brand.

2.2.2.2.2 Recycled Content

Provide units with a minimum of 5 percent post-consumer recycled content,

or a minimum of 20 percent post-industrial recycled content, based on mass, cost, or volume.Units may contain post-consumer or post-industrial recycled content.

2.2.2.2.3 Size

Provide units with specified dimension of 8 inches wide, 8 inches high, and 16 inches long.

2.2.2.2.4 Surfaces

Provide units with exposed surfaces that are smooth and of uniform texture. CMU must match existing block color.

2.2.2.2.5 Unit Types

a. Hollow Load-Bearing Units: ASTM C90 normal weight. Provide load-bearing units for exterior walls, foundation walls, load-bearing walls, and shear walls.

b. Hollow Non-Load-Bearing Units: ASTM C129 normal weight. Load-bearing units may be provided in lieu of non-load-bearing units.

2.2.2.2.6 Jamb Units

Provide jamb units of the shapes and sizes to conform with wall units. Solid units may be incorporated in the masonry work where necessary to fill out at corners, gable slopes, and elsewhere as approved.

Provide sash jamb units with a 3/4 by 3/4 inch groove near the center at end of each unit.

2.2.2.3 Fire-Rated Concrete Masonry Units

For indicated fire-rated construction, provide concrete masonry units of minimum equivalent thickness for the fire rating indicated and the corresponding type of aggregates indicated in TABLE I. Units containing more than one of the aggregates listed in TABLE I will be rated by linear interpolation based on the percent by dry-rodded volume of each aggregate used in manufacturing the units.

TABLE I
FIRE-RATED CONCRETE MASONRY UNITS

Aggregate Type	Minimum Equivalent Thickness for Fire-Resistance Rating, inch						
	1/2 hour	3/4 hour	1 hour	1-1/2 hour	2 hours	3 hours	4 hours
Calcareous or siliceous gravel (other than limestone)	2.0	2.4	2.8	3.6	4.2	5.3	6.2
Limestone, cinders, or air-cooled slag	1.9	2.3	2.7	3.4	4.0	5.0	5.9

TABLE I FIRE-RATED CONCRETE MASONRY UNITS							
Aggregate Type	Minimum Equivalent Thickness for Fire-Resistance Rating, inch						
Expanded clay, expanded shale, or expanded slate	1.8	2.2	2.6	3.3	3.6	4.4	5.1
Expanded slag or pumice	1.5	1.9	2.1	2.7	3.2	4.0	4.7

Determine equivalent thickness in accordance with ACI 216.1. Where walls are to receive plaster or be faced with brick, or otherwise form an assembly; include the thickness of plaster or brick or other material in the assembly in determining the equivalent thickness. Submit calculation results.

2.3 EQUIPMENT

2.3.1 Vibrators

Maintain at least one spare vibrator on site at all times.

2.3.2 Grout Pumps

Pumping through aluminum tubes is not permitted.

2.4 MATERIALS

2.4.1 Mortar Materials

2.4.1.1 Cementitious Materials

Provide cementitious materials that conform to those permitted by ASTM C270.

2.4.1.2 Hydrated Lime and Alternates

Provide lime that conforms to one of the materials permitted by ASTM C207 for use in combination with portland cement, hydraulic cement, and blended hydraulic cement. Do not use lime in combination with masonry cement or mortar cement.

2.4.1.3 Colored Mortar

Use mortar pigment that conforms to ASTM C979/C979M. Add pigment to mortar to produce a uniform color matching grey. Furnish pigments in accurately pre-measured and packaged units that can be added to a measured amount of cementitious materials or supply pigments via preblended cementitious materials or dry mortar mix.

a. In masonry cement or mortar cement, do not exceed 5 percent of cement weight for mineral oxide pigment; do not exceed 1 percent of cement weight for carbon black pigment.

b. In cement-lime mortar mix, do not exceed 10 percent of cementitious materials' weight for mineral oxide pigment; do not exceed 2 percent

of cementitious materials' weight for carbon black pigment.

2.4.1.4 Admixtures for Masonry Mortar

In cold weather, use a non-chloride based accelerating admixture that conforms to ASTM C1384, unless Type III portland cement is used in the mortar.

In showers and kitchens, use mortar that contains a water-repellent admixture that conforms to ASTM C1384. Provide a water-repellent admixture, conforming to ASTM C1384 and of the same brand and manufacturer as the block's integral water-repellent, in the mortar used to place concrete masonry units that have an integral water-repellent admixture.

2.4.1.5 Aggregate and Water

Provide aggregate (sand) and water that conform to materials permitted by ASTM C270.

2.4.2 Grout and Ready-Mix Grout Materials

2.4.2.1 Cementitious Materials for Grout

Provide cementitious materials that conform to those permitted by ASTM C476.

2.4.2.2 Admixtures for Grout

Water-reducing admixtures that conform to ASTM C494/C494M Type F or G and viscosity-modifying admixtures that conform to ASTM C494/C494M Type S are permitted for use in grout. Other admixtures require approval by the Contracting Officer.

In cold weather, a non-chloride based accelerating admixture may be used subject to approval by the Contracting Officer; use accelerating admixture that is non-corrosive and conforms to ASTM C494/C494M, Type C.

2.4.2.3 Aggregate and Water

Provide fine and coarse aggregates and water that conform to materials permitted by ASTM C476.

2.5 MORTAR AND GROUT MIXES

2.5.1 Mortar Mix

a. Provide mortar Type S unless specified otherwise herein. Do not use masonry cement in the mortar. Do not use air-entrainment in the mortar.

b. Use ASTM C270 Type S cement-lime mortar or mortar cement mortar for seismic-force-resisting elements indicated.

c. Provide mortar that conforms to ASTM C270. Use Type S mortar .

d. Provide Type N or S mortar for non-load-bearing, non-shear-wall interior masonry.

e. For field-batched mortar, measure component materials by volume. Use measuring boxes for materials that do not come in packages, such as sand, for consistent batching. Mix cementitious materials and

aggregates between 3 and 5 minutes in a mechanical batch mixer with a sufficient amount of water to produce a workable consistency. Do not hand mix mortar unless approved by the Contracting Officer. Maintain workability of mortar by remixing or retempering. Discard mortar that has begun to stiffen or is not used within 2-1/2 hours after initial mixing.

f. For preblended mortar, follow manufacturer's mixing instructions.

2.5.2 Grout and Ready Mix Grout Mix

Use grout that conforms to ASTM C476. Use conventional grout with a slump between 8 and 11 inches. Use self-consolidating grout with slump flow of 24 to 30 inches and a visual stability index (VSI) not greater than 1. Provide minimum grout strength of 2000 psi in 28 days, as tested in accordance with ASTM C1019. Do not change proportions and do not use materials with different physical or chemical characteristics in grout for the work unless additional evidence is furnished that grout meets the specified requirements. Use ready-mixed grout that conforms to ASTM C476.

2.6 ACCESSORIES

2.6.1 Grout Barriers

Grout barriers for vertical cores that consist of fine mesh wire, fiberglass, or expanded metal.

2.6.2 Anchors, Ties, and Bar Positioners

2.6.2.1 General

a. Fabricate anchors and ties without drips or crimps. Size anchors and ties to provide a minimum of 5/8 inch mortar cover from each face of masonry.

b. Fabricate steel wire anchors and ties from wire conforming to ASTM A1064/A1064M and hot-dip galvanize in accordance with ASTM A153/A153M.

c. Fabricate joint reinforcement in conformance with ASTM A951/A951M. Hot dip galvanize joint reinforcement in exterior walls and in interior walls exposed to moist environment in conformance with ASTM A153/A153M. Galvanize joint reinforcement in other interior walls in conformance with ASTM A641/A641M; coordinate with paragraph JOINT REINFORCEMENT below.

d. Fabricate sheet metal anchors and ties in conformance with ASTM A1008/A1008M. Hot dip galvanize sheet metal anchors and ties in exterior walls and in interior walls exposed to moist environment in compliance with ASTM A153/A153M Class B. Galvanize sheet metal anchors and ties in other interior walls in compliance with ASTM A653/A653M, Coating Designation G60.

e. Submit two anchors, ties and bar positioners of each type used, as samples.

2.6.2.2 Wire Mesh Anchors

Provide wire mesh anchors of 1/4 inch mesh galvanized hardware cloth,

conforming to ASTM A185/A185M, with length not less than 12 inches, at intersections of interior non-bearing masonry walls.

2.6.2.3 Dovetail Anchors

Provide dovetail anchors of 3/16 inch diameter steel wire, triangular shaped, and attached to a 12 gauge or heavier steel dovetail section. Use these anchors to connect the exterior masonry wythe as it passes over the face of concrete columns, beams, or walls. Fill cells immediately above and below these anchors unless solid units are used. Furnish dovetail slots, which are specified to be installed by others, in accordance with Section 03 30 00 CAST-IN-PLACE CONCRETE.

2.6.2.4 Adjustable Anchors

2.6.2.4.1 Anchorage of Veneer to Light Gauge Steel or Concrete Backing

Use one of the following types of adjustable anchors to connect veneer to light gauge steel or concrete backing:

a. sheet metal at least 7/8 inch wide, 0.06 inch thick, and with corrugations having a wavelength of 0.3 to 0.5 inch and an amplitude of 0.06 to 0.10 inch or bent, notched or punched to provide equivalent performance;

b. wire anchors of minimum size W1.7 with ends bent to form a minimum 2 inches extension and without drips;

c. or wire pintle anchors used in conjunction with joint reinforcement.

Do not exceed 1/16 inch clearance between connecting parts of the tie. Assemble adjustable anchors to prevent disengagement. Provide pintle anchors with one or more pintle legs of wire size W2.8 and an offset not exceeding 1-1/4 inch.

2.6.2.5 Veneer Anchor Screws

Provide screws for attachment of veneer anchors to cold-formed steel framing members of size No. 12. Provide length of screws such that the screws penetrate the holding member by not less than 5/8 inch.

2.6.2.6 Bar Positioners

Factory-fabricate bar positioners, used to prevent displacement of reinforcing bars during the course of construction, from 9 gauge steel wire or equivalent, and hot-dip galvanized. Bar positioners must be suitable for intended use and be corrosion resistant steel. Bar positioners not fully contained within the wythe must be hot-dip galvanized.

2.6.3 Joint Reinforcement

Factory fabricate joint reinforcement in conformance with ASTM A951/A951M, welded construction. Provide ladder type joint reinforcement, having one longitudinal wire in the mortar bed of each face shell for hollow units and one wire for solid units and with all wires a minimum of 9 gauge. Size joint reinforcement to provide a minimum of 5/8 inch cover from each face. Space crosswires not more than 16 inches. Provide joint reinforcement for straight runs in flat sections not less than 10 feet

long. Provide joint reinforcement with factory formed corners and intersections. If approved for use, joint reinforcement may be furnished with adjustable wall tie features. Submit one piece of each type used, including corner and wall intersection pieces, showing at least two cross wires.

2.6.4 Reinforcing Steel Bars

Provide reinforcing steel bars and rods conforming to ASTM A615/A615M or ASTM A996/A996M, Grade 60.

2.6.5 Concrete Masonry Control Joint Keys

Provide control joint keys of a factory fabricated solid section of natural or synthetic rubber (or combination thereof) conforming to ASTM D2000 M2AA-805 with a minimum durometer hardness of 80 or polyvinyl chloride conforming to ASTM D2287 Type PVC 654-4 with a minimum durometer hardness of 85. Form the control joint key with a solid shear section not less than 5/8 inch thick and 3/8 inch thick flanges, with a tolerance of plus or minus 1/16 inch, to fit neatly, but without forcing, in masonry unit jamb sash grooves.

2.6.6 Through Wall Flashing and Weeps

2.6.6.1 General

Provide coated copper, copper or stainless steel sheet, self-adhesive rubberized sheet, or reinforced membrane sheet flashing except that flashing indicated to terminate in reglets must be metal or coated-metal flashing and except that the material must be one which is not adversely affected by dampproofing material.

2.6.6.2 Coated-Copper Flashing

Provide 7 ounce, electrolytic copper sheet, uniformly coated on both sides with acidproof, alkaliproof, asphalt impregnated kraft paper or polyethylene sheets.

2.6.6.3 Copper or Stainless Steel Flashing

Provide copper sheet, complying with ASTM B370, minimum 16 ounce weight; or stainless steel, ASTM A167, Type 304 or 316, 0.015 inch thick, No. 2D finish.

2.6.6.4 Reinforced Membrane Flashing

Provide polyester film core with a reinforcing fiberglass scrim bonded to one side. Provide membrane that is impervious to moisture, flexible, is not affected by caustic alkalis, and after being exposed for not less than 1/2 hour to a temperature of 32 degrees F, shows no cracking when, at that temperature, it is bent 180 degrees over a 1/16 inch diameter mandrel and then bent at the same point over the same size mandrel in the opposite direction 360 degrees.

2.6.6.5 Rubberized Flashing

Provide self-adhesive rubberized asphalt sheet flashing consisting of 32-mil thick pliable and highly adhesive rubberized asphalt compound bonded completely and integrally to 8-mil thick, high density,

cross-laminated polyethylene film to produce an overall thickness of 40 mils. Provide rubberized, asphalt-based mastic and surface conditioner that are each approved by flashing manufacturer for use with flashing material.

2.6.6.6 Weep Ventilators

Provide weep ventilators that are prefabricated from stainless steel or plastic. Provide inserts with grill or louver-type openings designed to allow the passage of moisture from cavities and to prevent the entrance of insects, and with a rectangular closure strip to prevent mortar droppings from clogging the opening. Provide ventilators with compressible flanges to fit in a standard 3/8 inch wide mortar joint and with height equal to the nominal height of the unit.

2.6.6.7 Single-Wythe Exterior Wall CMU Flashing System

In single-wythe exterior CMU walls, provide a system of CMU cell flashing pans and interlocking CMU web covers made from UV-resistant, high-density polyethylene. For exterior CMU walls, provide a flashing/weep system in open cores that do not receive grout. Cell flashing pans are to have integral weep spouts built into mortar bed joints that extend into the cell to prevent clogging with mortar.

2.6.6.8 Metal Drip Edge

Provide stainless steel drip edge, 15-mil thick, hemmed edges, with down-turned drip at the outside edge and upturned dam at the inside edge for use with membrane flashings.

2.6.7 RIGID BOARD-TYPE INSULATION

Provide rigid board-type insulation as specified in Section 07 21 13 BOARD AND BLOCK INSULATION.

PART 3 EXECUTION

3.1 EXAMINATION

Prior to start of work, verify the applicable conditions as set forth in TMS MSJC, inspection.

3.2 PREPARATION

3.2.1 Stains

Protect exposed surfaces from mortar and other stains. When mortar joints are tooled, remove mortar from exposed surfaces with fiber brushes and wooden paddles. Protect base of walls from splash stains by covering adjacent ground with sand, sawdust, or polyethylene.

3.2.2 Loads

Do not apply uniform loads for at least 12 hours or concentrated loads for at least 72 hours after masonry is constructed. Provide temporary bracing as required.

3.2.3 Concrete Surfaces

Where masonry is to be placed, clean concrete of laitance, dust, dirt, oil, organic matter, or other foreign materials and slightly roughen to provide a surface texture with a depth of at least 1/8 inch. Sandblast, if necessary, to remove laitance from pores and to expose the aggregate.

3.2.4 Shelf Angles

Adjust shelf angles as required to keep the masonry level and at the proper elevation.

3.2.5 Bracing

Provide bracing and scaffolding necessary for masonry work. Design bracing to resist wind pressure as required by OSHA and local codes and submit bracing calculations, sealed by a registered professional engineer. Do not remove bracing in less than 10 days.

3.3 ERECTION

3.3.1 General

a. Coordinate masonry work with the work of other trades to accommodate built-in items and to avoid cutting and patching. Lay masonry units in running bond pattern. Lay facing courses level with back-up courses, unless the use of adjustable ties has been approved in which case the tolerances is plus or minus 1/2 inch. Adjust each unit to its final position while mortar is still soft and has plastic consistency.

b. Remove and clean units that have been disturbed after the mortar has stiffened, and relay with fresh mortar. Keep air spaces, cavities, chases, expansion joints, and spaces to be grouted free from mortar and other debris. Select units to be used in exposed masonry surfaces from those having the least amount of chipped edges or other imperfections detracting from the appearance of the finished work.

c. When necessary to temporarily discontinue the work, step (rack) back the masonry for joining when work resumes. Toothing may be used only when specifically approved by the Contracting Officer. Before resuming work, remove loose mortar and thoroughly clean the exposed joint. Cover the top of walls subjected to rain or snow with nonstaining waterproof covering or membrane when work is not in process. Extend the covering a minimum of 610 mm 2 feet down on each side of the wall and hold securely in place.

d. Ensure that units being laid and surfaces to receive units are free of water film and frost. Lay solid units in a nonfurrowed full bed of mortar. Bevel mortar for veneer wythes and slope down toward the cavity side. Shove units into place so that the vertical joints are tight. Completely fill vertical joints between solid units with mortar, except where indicated at control, expansion, and isolation joints. Place hollow units so that mortar extends to the depth of the face shell at heads and beds, unless otherwise indicated. Mortar will be permitted to protrude up to 1/2 inch into the space or cells to be grouted. Provide means to prevent mortar from dropping into the space below or clean grout spaces prior to grouting.

e. In multi-wythe construction with collar joints no more than 3/4 inch wide, bring up the inner wythe not more than 16 inches ahead of the outer wythe. Fill collar joints with mortar during the laying of the facing wythe, and do not lag the laying of the facing wythe by back-buttering each unit as it is laid.

3.3.1.1 Jointing

Tool mortar joints when the mortar is thumbprint hard. Tool horizontal joints after tooling vertical joints. Brush mortar joints to remove loose and excess mortar.

3.3.1.1.1 Tooled Joints

Tool mortar joints in exposed exterior and interior masonry surfaces concave , using a jointer that is slightly larger than the joint width so that complete contact is made along the edges of the unit. Perform tooling so that the mortar is compressed and the joint surface is sealed. Use a jointer of sufficient length to obtain a straight and true mortar joint. No exterior joints are to be left un-tooled.

3.3.1.1.2 Flush Joints

Flush cut mortar joints in concealed masonry surfaces and joints at electrical outlet boxes in wet areas. Finish flush cut joints by cutting off the mortar flush with the face of the wall. Point joints in unparged masonry walls below grade tight. For architectural units, such as fluted units, completely fill both the head and bed joints and flush cut.

3.3.1.1.3 Door and Window Frame Joints

On the exposed interior side of exterior frames, rake joints between frames and abutting masonry walls to a depth of 3/8 inch. On the exterior side of exterior frames,rake joints between frames and abutting masonry walls to a depth of 3/8 inch.

3.3.1.1.4 Joint Widths

a. Construct brick masonry with mortar joint widths equal to the difference between the specified and nominal dimensions of the unit, within tolerances permitted by TMS MSJC.

b. Provide 3/8 inch wide mortar joints in concrete masonry, except for prefaced concrete masonry units.

c. Provide 3/8 inch wide mortar joints on unfaced side of prefaced concrete masonry units and not less than 3/16 inch nor more than 1/4 inch wide on prefaced side.

d. Maintain mortar joint widths within tolerances permitted by TMS MSJC

3.3.1.2 Cutting and Fitting

Use full units of the proper size wherever possible, in lieu of cut units. Locate cut units where they would have the least impact on the architectural aesthetic goals of the facility. Perform cutting and fitting, including that required to accommodate the work of others, by masonry mechanics using power masonry saws. Concrete masonry units may be wet or dry cut. Before being placed in the work, dry wet-cut units to the

same surface-dry appearance as uncut units being laid in the wall. Provide cut edges that are clean, true and sharp.

a. Carefully make openings in the masonry so that wall plates, cover plates or escutcheons required by the installation will completely conceal the openings and will have bottoms parallel with the masonry bed joints. Provide reinforced masonry lintels above openings over 12 inches wide for pipes, ducts, cable trays, and other wall penetrations, unless steel sleeves are used.

b. Do not reduce masonry units in size by more than one-third in height and one-half in length. Do not locate cut products at ends of walls, corners, and other openings.

3.3.1.3 Unfinished Work

Rack back unfinished work for joining with new work. Toothing may be resorted to only when specifically approved by the Contracting Officer. Remove loose mortar and thoroughly clean the exposed joints before laying new work.

3.3.1.4 Control Joints

Provide control joints in concrete masonry as indicated. Construct in accordance with the details shown on the Drawings. Form a continuous vertical joint at control joint locations, including through bond beams, by utilizing half blocks in alternating courses on each side of the joint. Interrupt the control joint key in courses containing continuous bond beam reinforcement. Do not interrupt the horizontal reinforcement and grout at the control joint.

Where mortar was placed in the joint, rake both faces of the control joints to a depth of 3/4 inch. Install backer rod and sealant on both faces in accordance with Section 07 92 00 JOINT SEALANTS.

3.3.1.5 Decorative Architectural Units

Place decorative masonry units with the patterned face shell properly aligned in the completed wall.

3.3.2 Anchored Veneer Construction

a. Construct exterior masonry wythes to the thickness indicated on the drawings. Provide inch air space behind the masonry veneer as indicated on the Drawings. Provide means to ensure that the cavity space and flashings are kept clean of mortar droppings and other loose debris. Maintain chases and raked-out joints free from mortar and debris.

b. Place masonry in running bond pattern.

c. For veneer over stud framing, do not install veneer until the exterior sheathing, moisture barrier, veneer anchors and flashing have been installed on the backing. Take extreme care to avoid damage to the moisture barrier and flashing during construction of the masonry veneer. Repair or replace portions of the moisture barrier and flashing that are damaged prior to completion of the veneer. Provide a continuous cavity as indicated.

d. For veneer with a masonry backup wythe, lay up both the inner and the outer wythes together except when adjustable joint reinforcement assemblies are approved for use. When both wythes are not brought up together, install through-wall flashings with the exterior wythe, securing the top edge of the flashing with a termination bar and sealant, or protect flashings that are installed with the interior wythe from damage until they are fully enclosed in the wall.

e. Provide anchors (ties) to connect the veneer to its backing in sufficient quantity to comply with the following requirements: maximum wall area per anchor {tie) of 8 square feet, and maximum vertical spacing of 24 inch, and maximum horizontal spacing of 48 inch. Provide additional anchors around openings larger than 16 inch in either direction. Space anchors around perimeter of opening at a maximum of 24 inches on center. Place anchors within 12 inches of openings. Anchors with drips are not permitted.

f. With solid units, embed anchors in mortar joint and extend into the veneer a minimum of 1-1/2 inch, with at least 5/8 inch mortar cover to the outside face.

g. With hollow units, embed anchors in mortar or grout and extend into the veneer a minimum of 1-1/2 inch, with at least 5/8 inch mortar or grout cover to outside face.

3.3.3 Composite Walls

Tie masonry wythes together with joint reinforcement or with unit wall ties. Embed wall ties at least 1-1/2 inch into mortar of solid units and at least 1/2 inch into the mortar of the outer face shell of hollow units. Provide at least one tie every 2.67 square feet for wire size W1.7 and at least one tie every 4.50 square feet for wire size W2.8. Space ties at a maximum of 36 inches horizontally and 24 inches vertically. Do not cross expansion joints or control joints with ties. Fill collar joints between masonry facing and masonry backup solidly with grout.

3.3.4 Reinforced, Single Wythe Concrete Masonry Units Walls

3.3.4.1 Concrete Masonry Unit Placement

a. Fully bed units used to form piers, pilasters, columns, starting courses on footings, solid foundation walls, lintels, and beams, and where cells are to be filled with grout in mortar under both face shells and webs. Provide mortar beds under both face shells for other units. Mortar head joints for a distance in from the face of the unit not less than the thickness of the face shell.

b. Solidly grout foundation walls below grade.

c. Stiffen double walls at wall-mounted plumbing fixtures by use of strap anchors, two above each fixture and two below each fixture, located to avoid pipe runs, and extending from center to center of each wall within the double wall. Adequately reinforce walls and partitions for support of wall-hung plumbing fixtures when chair carriers are not specified.

d. Submit drawings showing elevations of walls exposed to view and indicating the location of all cut CMU products.

3.3.4.2 Preparation for Reinforcement

Lay units in such a manner as to preserve the unobstructed vertical continuity of cores to be grouted. Remove mortar protrusions extending 1/2 inch or more into cells before placing grout. Position reinforcing bars accurately as indicated before placing grout. Where vertical reinforcement occurs, fill cores solid with grout in accordance with paragraph PLACING GROUT in this Section.

3.3.5 Cavity Walls (Multi-Wythe Noncomposite Walls

Provide a continuous cavity as indicated. Bevel mortar beds away from cavity to prevent projection into cavity when bricks are shoved in place. Keep cavities clear and clean of mortar droppings. At the bottom of cavity walls, in the course immediately above the through-wall flashing, temporarily omit one brick every 4 feet. Clean mortar droppings and debris out of the cavity through the temporary openings at least once each day masonry is laid, and more often when required to keep the cavities clean. Fill in the openings with bricks and mortar after the wall is complete and the cavity has been inspected and found clean.

Securely tie the two wythes together with horizontal joint reinforcement, or provide ties to connect the masonry wythes in sufficient quantity to comply with the following requirements: maximum wall area per tie of 8 square feet, and maximum vertical spacing of 24 inches, and maximum horizontal spacing of 48 inches. Provide additional ties around openings larger than 16 inches in either direction. Space ties around perimeter of opening at a maximum of 3 feet on center. Place ties within 12 inchesof openings. Ties with drips are not permitted.

3.3.6 ANCHORAGE

3.3.6.1 Anchorage to Concrete

Anchor masonry to the face of concrete columns, beams, or walls with dovetail anchors spaced not over 16 inches on centers vertically and 24 inches on center horizontally.

3.3.6.2 Anchorage to Structural Steel

Anchor masonry to vertical structural steel framing with adjustable steel wire anchors spaced not over 16 inches on centers vertically, and if applicable, not over 24 inches on centers horizontally.

3.3.6.3 Anchorage at Intersecting Walls

Provide wire mesh anchors at maximum 16 inches spacing at intersections of interior non-bearing masonry walls.

Anchor structural masonry walls with horizontal joint reinforcement spaced overlapping masonry units, unless the drawings indicate a movement joint at the intersection.

3.3.7 Lintels

3.3.7.1 Masonry Lintels

Construct masonry lintels with lintel units filled solid with grout in all courses and reinforced with a minimum of two No. 4 bars in the bottom

course unless otherwise indicated. Extend lintel reinforcement beyond each side of masonry opening 40 bar diameters or 24 inches, whichever is greater. Support reinforcing bars in place prior to grouting and locate 1/2 inch above the bottom inside surface of the lintel unit.

3.3.7.2 Precast Concrete and Steel Lintels

Provide precast concrete and steel lintels as shown on the Drawings. Set lintels in a full bed of mortar with faces plumb and true. Provide steel and precast lintels with a minimum bearing length of 8 inches unless otherwise indicated. In partially grouted masonry, provide fully grouted units under the full lintel bearing length, unless otherwise indicated.

3.3.8 Sills and Copings

Set sills and copings in a full bed of mortar with faces plumb and true. Slope sills and copings to drain water. Mechanically anchor copings and sills longer than 4 feet as indicated.

3.4 INSTALLATION

3.4.1 Bar Reinforcement Installation

3.4.1.1 Preparation

Submit detail drawings showing bar splice locations. Identify bent bars on a bending diagram and reference and locate such bars on the drawings. Show wall dimensions, bar clearances, and wall openings. Utilize bending details that conform to the requirements of ACI SP-66. No approval will be given to the shop drawings until the Contractor certifies that all openings, including those for mechanical and electrical service, are shown. If, during construction, additional masonry openings are required, resubmit the approved shop drawings with the additional openings shown along with the proposed changes. Clearly highlight location of these additional openings. Provide wall elevation drawings with minimum scale of 1/4 inch per foot. Submit drawings including plans, elevations, and details of wall reinforcement; details of reinforcing bars at corners and wall intersections; offsets; tops, bottoms, and ends of walls; control and expansion joints; lintels; and wall openings.

Clean reinforcement of loose, flaky rust, scale, grease, mortar, grout, and other coatings that might destroy or reduce its bond prior to placing grout. Do not use bars with kinks or bends not shown on the approved shop drawings. Place reinforcement prior to grouting. Unless otherwise indicated, extend vertical wall reinforcement to within 2 inches of tops of walls.

3.4.1.2 Positioning Bars

a. Accurately place vertical bars within the cells at the positions indicated on the drawings. Maintain a minimum clearance of 1/2 inch between the bars and masonry units. Provide minimum clearance between parallel bars of 1/2 inch between the bars and masonry units for coarse grout and a minimum clearance of 1/4 inch between the bars and masonry units for fine grout. Provide minimum clearance between parallel bars of 1 inch or one diameter of the reinforcement, whichever is greater. Vertical reinforcement may be held in place using bar positioners located near the ends of each bar and at intermediate intervals of not more than 192 diameters of the

reinforcement or by other means to prevent displacement beyond permitted tolerances. As masonry work progresses, secure vertical reinforcement to prevent displacement beyond allowable tolerances.

b. Wire column and pilaster lateral ties in position around the vertical reinforcing bars. Place lateral ties in contact with the vertical reinforcement and do not place in horizontal mortar bed joints.

c. Position horizontal reinforcing bars as indicated. Stagger splices in adjacent horizontal bars, unless otherwise indicated.

d. Form splices by lapping bars as indicated. Do not cut, bend or eliminate reinforcing bars. Foundation dowel bars may be field-bent when permitted by TMS MSJC.

3.4.1.3 Splices of Bar Reinforcement

Lap splice reinforcing bars as indicated. When used, provide welded or mechanical connections that develop at least 125 percent of the specified yield strength of the reinforcement.

3.4.2 Placing Grout

3.4.2.1 General

Fill cells containing reinforcing bars with grout. Solidly grout hollow masonry units in walls or partitions supporting plumbing, heating, or other mechanical fixtures, voids at door and window jambs, and other indicated spaces. Solidly grout cells under lintel bearings on each side of openings for full height of openings. Solidly grout walls below grade, lintels, and bond beams. Units other than open end units may require grouting each course to preclude voids in the units.

Discard site-mixed grout that is not placed within 1-1/2 hours after water is first added to the batch or when the specified slump is not met without adding water after initial mixing. Discard ready-mixed grout that does not meet the specified slump without adding water other than water that was added at the time of initial discharge. Allow sufficient time between grout lifts to preclude displacement or cracking of face shells of masonry units. Provide a grout shear key between lifts when grouting is delayed and the lower lift loses plasticity. If blowouts, flowouts, misalignment, or cracking of face shells should occur during construction, tear down the wall and rebuild.

3.4.2.2 Horizontal Grout Barriers

Embed horizontal grout barriers in mortar below cells of hollow units receiving grout.

3.4.2.3 Grout Holes and Cleanouts

3.4.2.3.1 Grout Holes

Provide grouting holes in slabs, spandrel beams, and other in-place overhead construction. Locate holes over vertical reinforcing bars or as required to facilitate grout fill in bond beams. Provide additional openings spaced not more than 16 inches on centers where grouting of hollow unit masonry is indicated. Form such openings not less than 4 inches in diameter or 3 by 4 inches in horizontal dimensions. Upon

completion of grouting operations, plug and finish grouting holes to match surrounding surfaces.

3.4.2.3.2 Cleanouts for Hollow Unit Masonry Construction

For hollow masonry units. provide cleanout holes at the bottom of every grout pour in cores containing vertical reinforcement when the height of the grout pour exceeds 5 feet 4 inches. Where all cells are to be grouted, construct cleanout courses using bond beam units in an inverted position to permit cleaning of all cells. Provide cleanout holes at a maximum spacing of 32 inches where all cells are to be filled with grout.

Establish a new series of cleanouts if grouting operations are stopped for more than 4 hours. Provide cleanouts not less than 3 by 3 inch by cutting openings in one face shell. Manufacturer's standard cutout units may be used at the Contractor's option. Do not cleanout holes until masonry work, reinforcement, and final cleaning of the grout spaces have been completed and inspected. For walls which will be exposed to view, close cleanout holes in an approved manner to match surrounding masonry.

3.4.2.3.3 Cleanouts for Multi-Wythe Composite Masonry Construction

Provide cleanouts for construction of walls that incorporate a grout filled cavity between solid masonry wythes, provide cleanouts at the bottom of every pour by omitting every other masonry unit from one wythe. Establish a new series of cleanouts if grouting operations are stopped for more than 4 hours. Do not plug cleanout holes until masonry work, reinforcement, and final cleaning of the grout spaces have been completed and inspected. For walls which will be exposed to view, close cleanout holes in an approved manner to match surrounding masonry.

3.4.2.4 Grout Placement

A grout pour is the total height of masonry to be grouted prior to erection of additional masonry. A grout lift is an increment of grout placement within a grout pour. A grout pour is filled by one or more lifts of grout.

a. Lay masonry to the top of a pour permitted by TMS MSJC Table 7, based on the size of the grout space and the type of grout. Prior to grouting, remove masonry protrusions that extend 1/2 inch or more into cells or spaces to be grouted. Provide grout holes and cleanouts in accordance with paragraph GROUT HOLES AND CLEANOUTS above when the grout pour height exceeds 5 feet 4 inches. Hold reinforcement, bolts, and embedded connections rigidly in position before grouting is started. Do not prewet concrete masonry units.

b. Place grout using a hand bucket, concrete hopper, or grout pump to fill the grout space without segregation of aggregate. Operate grout pumps to produce a continuous stream of grout without air pockets, segregation, or contamination.

c. If the masonry has cured at least 4 hours, grout slump is maintained between 10 to 11 inches, and no intermediate reinforced bond beams are placed between the top and bottom of the pour height, place conventional grout in lifts not exceeding 12 feet 8 inches. For the same curing and slump conditions but with intermediate bond beams, limit conventional grout lift to the bottom of the lowest bond beam that is more than 5 feet 4 inches above the bottom of the lift, but do

not exceed 12 feet 8 inches. If masonry has not cured at least 4 hours or grout slump is not maintained between 10 to 11 inches, place conventional grout in lifts not exceeding 5 feet 4 inches.

d. Consolidate conventional grout lift and reconsolidate after initial settlement before placing next lift. For grout pours that are 12 inches or less in height, consolidate and reconsolidate grout by mechanical vibration or puddling. For grout pours that are greater than 12 inches in height, consolidate and reconsolidate grout by mechanical vibration. Apply vibrators at uniformly spaced points not further apart than the visible effectiveness of the machine. Limit duration of vibration to time necessary to produce satisfactory consolidation without causing segregation. If previous lift is not permitted to set, dip vibrator into previous lift. Do not insert vibrators into lower lifts that are in a semi-solidified state. If lower lift sets prior to placement of subsequent lift, form a grout key by terminating grout a minimum of 1-1/2 inch below a mortar joint. Vibrate each vertical cell containing reinforcement in partially grouted masonry. Do not form grout keys within beams.

e. If the masonry has cured 4 hours, place self-consolidating grout (SCG) in lifts not exceeding the pour height. If masonry has not cured for at least 4 hours, place SCG in lifts not exceeding 5 feet 4 inches. Do not mechanically consolidate self-consolidating grout. Place self-consolidating grout in accordance with manufacturer's recommendations.

f. Upon completion of each day's grouting, remove waste materials and debris from the equipment, and dispose of outside the masonry.

3.4.3 Joint Reinforcement Installation

Install joint reinforcement at 16 inches on center unless otherwise indicated. Lap joint reinforcement not less than 6 inches. Install prefabricated sections at corners and wall intersections. Place the longitudinal wires of joint reinforcement in mortar beds to provide not less than 5/8 inch cover to either face of the unit.

3.4.4 Bond Beams

Reinforce and grout bond beams as indicated and as described in paragraphs above. Install grout barriers under bond beam units to retain the grout as required, unless wall is fully grouted or solid bottom units are used. For high lift grouting in partially grouted masonry, provide grout retaining material on the top of bond beams to prevent upward flow of grout. Ensure that reinforcement is continuous, including around corners, except through control joints or expansion joints, unless otherwise indicated.

3.4.5 Flashing and Weeps

a. Install through-wall flashing at obstructions in the cavity and where indicated on Drawings. Ensure continuity of the flashing at laps and inside and outside corners by splicing in a manner approved by the flashing manufacturer. Ensure that the top edge of the flashing is sealed by turning the flashing 1/2 inch into the mortar bed joint of backup masonry and attaching a termination bar and applying compatible sealant at the top edge of the termination bar . Terminate the horizontal leg of the flashing by extending the sheet metal 1/2 inch

beyond the outside face of masonry and turning downward with a hemmed drip. Provide sealant below the drip edge of through-wall flashing.

b. Wherever through-wall flashing occurs, provide weep holes to drain flashing to exterior at acceptable locations as indicated. Provide weeps of open head joints. Locate weeps not more than 24 inches on centers in mortar joints of the exterior wythe directly on the horizontal leg of through-wall flashing over foundations, bond beams, and any other horizontal interruptions of the cavity. Place weep holes perfectly horizontal or slightly canted downward to encourage water drainage outward and not inward. Other methods may be used for providing weeps when spacing is reduced to 16 inches on center and approved by the Contracting Officer. Maintain weeps free of mortar and other obstructions.

3.5 APPLICATION

3.5.1 Insulation

Insulate cavity walls (multi-wythe noncomposite masonry walls), where shown, by installing board-type insulation on the cavity side of the inner wythe. Apply board type insulation directly to the masonry or thru-wall flashing with adhesive. Neatly fit insulation between obstructions without impaling insulation on ties or anchors. Apply insulation in parallel courses with vertical joints breaking midway over the course below and in moderate contact with adjoining units without forcing. Cut to fit neatly against adjoining surfaces. Tape or seal the joints between the boards.

3.5.2 Interface with Other Products

3.5.2.1 Built-In Items

Fill spaces around built-in items with mortar. Point openings around flush-mount electrical outlet boxes in wet locations with mortar. Embed anchors, ties, wall plugs, accessories, flashing, pipe sleeves and other items required to be built-in as the masonry work progresses. Fully embed anchors, ties and joint reinforcement in the mortar. Fill cells receiving anchor bolts and cells of the first course below bearing plates with grout, unless otherwise indicated.

3.5.2.2 Door and Window Frame Joints

On the exposed interior and exterior sides of exterior frames, rake joints between frames and abutting masonry walls to a depth of 3/8 inch.

3.5.2.3 Bearing Plates

Set bearing plates for beams, joists, joist girders and similar structural members to the proper line and elevation with damp-pack bedding mortar, except where non-shrink grout is indicated. Provide bedding mortar and non-shrink grout s specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

3.5.3 Tolerances

Lay masonry plumb, true to line, with courses level within the tolerances of TMS MSJC, Article 3.3 F.

3.6 FIELD QUALITY CONTROL

3.6.1 Tests

3.6.1.1 Field Testing of Mortar

For each required mortar test, provide a minimum of three mortar samples. Perform initial mortar testing prior to construction for comparison purposes during construction.

Prepare and test mortar samples for mortar aggregate ratio in accordance with ASTM C780 Appendix A4. Prepare and test mortar compressive strength specimens in accordance with ASTM C780 Appendix A6.

3.6.1.2 Field Testing of Grout

a. For each required grout property to be evaluated, provide a minimum of three specimens.

b. Sample and test conventional and self-consolidating grout for compressive strength and temperature in accordance with ASTM C1019.

c. Evaluate slump in conventional grout in accordance with ASTM C1019.

d. Evaluate slump flow and visual stability index of self-consolidating grout in accordance with ASTM C1611/C1611M.

3.6.1.3 Prism Tests

Perform at least one prism test sample for each 5,000 square feet of wall but not less than three such tests for any building. Evaluate three prisms in each test. Fabricate, store, handle, and test prisms in accordance with ASTM C1314.

Seven-day tests may be used provided the relationship between the 7- and 28-day strengths of the masonry is established by the tests of the materials used. If the compressive strength of any prism falls below the specified value by more than 500 psi, take steps to assure that the load-carrying capacity of the structure is not jeopardized. If the likelihood of low-strength masonry is confirmed and computations indicate that the load-carrying capacity may have been significantly reduced, tests of cores drilled, or prisms sawed, from the area in question may be required. In such case, take three specimens for each prism test more than 500 psi below the specified value. Masonry in the area in question will be considered structurally adequate if the average compressive strength of three specimens is equal to or exceeds the specified value. Additional testing of specimens extracted from locations represented by erratic core or prism strength test results will be permitted.

3.6.2 Special Inspection

Perform special inspections and testing in accordance with Section 01 45 35 SPECIAL INSPECTIONS.

3.7 POINTING AND CLEANING

After mortar joints have attained their initial set, but prior to hardening, completely remove mortar and grout daubs and splashings from masonry-unit surfaces that will be exposed or painted. Before completion

of the work, rake out defects in joints of masonry to be exposed or painted, fill with mortar, and tool to match existing joints. Immediately after grout work is completed, remove scum and stains that have percolated through the masonry work using a low pressure stream of water and a stiff bristled brush. Do not clean masonry surfaces, other than removing excess surface mortar, until mortar in joints has hardened. Leave masonry surfaces clean, free of mortar daubs, dirt, stain, and discoloration, including scum from cleaning operations, and with tight mortar joints throughout. Do not use metal tools and metal brushes for cleaning.

3.7.1 Dry-Brushing Concrete Masonry

Dry brush exposed concrete masonry surfaces at the end of each day's work and after any required pointing, using stiff-fiber bristled brushes.

3.8 CLOSE-OUT TAKE-BACK PROGRAM

Collect information from manufacturer for take-back program options. Set aside masonry units, full and partial to be returned to manufacturer for recycling into new product. When such a service is not available, seek local recyclers to reclaim the materials. Submit documentation that includes contact information, summary of procedures, and the limitations and conditions applicable to the project. Indicate manufacturer's commitment to reclaim materials for recycling and/or reuse.

3.9 PROTECTION

Protect facing materials against staining. Cover top of walls with nonstaining waterproof covering or membrane to protect from moisture intrusion when work is not in progress. Continue covering the top of the unfinished walls until the wall is waterproofed with a complete roof or parapet system. Extend covering a minimum of 2 feet down on each side of the wall and hold securely in place. Before starting or resuming work, clean top surface of masonry in place of loose mortar and foreign material.

-- End of Section --

SECTION 05 05 20

POST-INSTALLED CONCRETE AND MASONRY ANCHORS
05/22, CHG 1: 08/24

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 355.2	(2007) Qualification of Post-Installed Mechanical Anchors in Concrete and Commentary
ACI 355.4	(2011) Qualification of Post-Installed Adhesive Anchors in Concrete (ACI 355.4) and Commentary

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A193/A193M	(2024a) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A615/A615M	(2024) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM E488/E488M	(2022) Standard Test Methods for Strength of Anchors in Concrete Elements
ASTM F1554	(2020) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC	(2024) International Building Code

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

1.2 APPLICABILITY

This guide specification covers the requirements for all anchors that are post-installed into hardened concrete, concrete masonry, or brick. This guide specification does not cover through bolts, powder or pneumatic actuated nails, or cast in anchors. Refer to Section 05 50 13 MISCELLANEOUS METAL FABRICATIONS for requirements of through bolts, powder or pneumatic actuated nails, or cast in anchors.

1.3 DEFINITIONS

1.3.1 Anchor

"Anchor" includes steel elements post-installed into hardened concrete, concrete masonry, or brick and used to transmit applied loads.

1.3.2 Periodic Special Inspections

"Periodic Special Inspection" as used herein means that, as a minimum, the Post-Installed Anchor Special Inspector must perform inspections in accordance with this specification.

1.3.3 Continuous Special Inspections

"Continuous Special Inspection" as used herein means that the Post-Installed Anchor Special Inspector observes the drilling and cleaning of holes, the injection of adhesive into the holes, and the insertion of anchors into the holes. When applicable for the type of installation, or as indicated in the project drawings, "Continuous Special Inspection" also includes observation of measures to secure the anchor during the adhesive curing period.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Installer Qualifications; G

Post-Installed Anchor Special Inspector Qualifications; G

SD-03 Product Data

Mechanical Anchors in Concrete; G

Adhesive Anchor System in Concrete; G

Mechanical and Adhesive Anchors in Masonry; G

Non-Shrink, Non-Metallic Grout; G

SD-06 Test Reports

Post-Installed Anchor Special Inspections Report; G

SD-07 Certificates

Post-Installed Anchor Certification; G

SD-08 Manufacturer's Instructions

Manufacturer's Printed Installation Instructions; G

Non-Shrink, Non-Metallic Grout; G

Manufacturer's Safety Data Sheets

1.5 QUALITY ASSURANCE

Perform all work in accordance with EM 385-1-1 and all manufacturer's instructions and recommendations. To protect personnel from overexposure to toxic materials, conform to the applicable manufacturer's Safety Data Sheets (SDS) or local regulation. Submit the SDS for epoxies and other potentially hazardous materials.

1.5.1 Qualifications

The submittals must identify individuals who will be working on this contract and their relevant experience and training. Do not make changes in approved personnel without prior approval of the Contracting Officer.

1.5.1.1 Installer Qualifications

Each worker engaged in the installation of post-installed anchors must have satisfactorily completed an applicable certification program or equivalent instruction program through the manufacturer or manufacturer's representative for all anchoring products they will install. A manufacturer's representative must train all installers per the installation instructions as listed in the ICC-ES Evaluation Report for the anchor being installed. Training must consist of a review and performance test of the complete installation process, including but not limited to:

(1) Hole drilling procedure

(2) Hole preparation & cleaning technique

(3) Adhesive injection technique & dispenser training / maintenance

(4) Anchor/threaded rod preparation and installation

(5) Rebar dowel preparation and installation

(6) Proof loading/torquing

(7) Installation in horizontal and upward orientations

Submit certification for each worker showing that they have completed the above training within three years prior to onsite work. Certification must include organization or manufacturer's name, instructor's name and qualifications, trainee's name, list of instruction received, date of instruction, and confirmation of successful performance tests.

1.5.1.2 Post-Installed Anchor Special Inspector Qualifications

The Contractor must retain the services of a third party Special Inspector independent of the installing contractor and manufacturer. The individual(s) who perform special inspections for post-installed anchors must meet all Installer Qualification requirements and have a minimum of 3 years of experience as a Special Inspector on previous projects involving similar scope of work. Submit resumes, pertinent information, past experience, and training.

1.6 DELIVERY, STORAGE, AND HANDLING

1.6.1 Packing, Shipping, Handling, and Unloading

Deliver products to job site in manufacturer's or distributor's original packaging undamaged, complete with installation instructions. Inspect materials delivered to site for damage. Unload and store with minimal handling.

1.6.2 Storage

Protect, store, and handle materials in accordance with manufacturer's recommendations to prevent damage or deterioration. Do not allow chemical materials to freeze. Remove materials that have not be stored in accordance with the manufacturer's recommendations, including expired materials, from the job site.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Post-Installed Anchors

Provide anchors of the type, effective embedment, and diameter indicated on contract drawings. Minimum spacing and concrete edge distances must be as shown on contract drawings. Design values listed must be as tested according to ASTM E488/E488M for the substrate type, substrate moisture condition, concrete aggregate type (normal weight or lightweight concrete), and concrete/masonry strength. Minimum tension and shear values must be as indicated on contract drawings. If more than one type of anchor is to be used on a project, clearly indicate on the submittal where each type of anchor will be used.

2.1.1.1 Post-Installed Anchor Certification

Submit product information with recommended design values and physical characteristics for each type anchor shown on the drawings.

Provide certified test reports showing compliance with specified performance characteristics and physical properties. Anchors must have one of the following certifications:

(1) ICC-ES Evaluation Report indicating conformance with current applicable ICC ES Acceptance Criteria

(2) Third party Evaluation Report in conformance with ACI 355.2 or ACI 355.4, as applicable. Third party must be accredited under ISO/IEC 17025 by a recognized accreditation body conforming to the requirements of ISO/IEC 17011 in accordance with ACI 355.4."

2.1.1.2 Manufacturer's Printed Installation Instructions

Submit manufacturer's instructions for each anchor type shown on the drawings.

2.1.1.3 Mechanical Anchors in Concrete

Anchors must have been tested and qualified for performance in cracked and uncracked concrete in accordance with ACI 355.2.

Anchors must be galvanized in accordance with ASTM A153/A153M or stainless steel in accordance with ASTM A193/A193M unless otherwise indicated.

2.1.1.4 Adhesive Anchor System in Concrete

Use an adhesive to bond steel anchors to concrete. The adhesive must be a moisture insensitive, structural adhesive. Anchors must have been tested and qualified for performance in cracked and uncracked concrete, horizontal and overhead applications, and long term creep in accordance with ACI 355.4.

Threaded rod anchors must meet the requirements of ASTM F1554 Grade 36 and ASTM A36/A36M. Threaded rods must be galvanized in accordance with ASTM A153/A153M or stainless steel in accordance with ASTM A193/A193M unless otherwise indicated. Reinforcing bars must meet the requirements of ASTM A615/A615M Grade 60.

2.1.1.5 Mechanical and Adhesive Anchors in Masonry

Anchors must have been tested and qualified, by a third party, specifically for performance in filled concrete masonry to match the project's actual base material.

Adhesives must be moisture insensitive, low creep, structural adhesive. Threaded rods must meet the requirements of ASTM F1554 Grade 36 ASTM A36/A36M.

Anchors must be galvanized in accordance with ASTM A153/A153M or stainless steel in accordance with ASTM A193/A193M unless otherwise indicated.

2.2 EQUIPMENT

Assemble at the site of the work, sufficient equipment that is dependable, appropriate and adequate to accomplish the work specified. Maintain the equipment in good working condition.

PART 3 EXECUTION

3.1 ANCHORING AND REINFORCING

Install anchors in accordance with the spacing and edge clearances indicated on the drawings. Anchor capacity is also highly dependent on proper installation. Follow all manufacturer and Evaluation Report installation instructions.

3.1.1 Drilling and Installing Mechanical Anchors

Drill holes for anchors using drilling equipment and bits suitable for the intended purpose, in accordance with Manufacturer's published installation instructions. Diameter of holes must be as recommended by the anchor manufacturer. Unless otherwise shown on the Drawings, all holes must be drilled perpendicular to the concrete surface. Deviations more than 6 degrees from perpendicular are not acceptable. Unless otherwise specified, do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength. Mechanical anchors must not be installed in concrete that is less than 7 days old.

Clean holes, install anchors and set anchors in place in accordance with the manufacturer's recommendations. Protect threads and anchor from damage during anchor installation. Ensure proper embedment and placement in accordance with contract documents and all other work. Aim wedges away from any concrete edges that are less than 9 inches from centerline of hole.

Tighten nuts against smooth washers to the manufacturer's recommended torque, using a calibrated torque wrench. Following attainment of 10 percent of the specified torque, 100 percent of the specified torque must be reached within 7 or less complete turns of the nut. If the specified torque is not achieved within the required number of turns, the anchor must be removed and replaced unless otherwise directed by the Engineer of Record.

3.1.2 Drilling and Installing Adhesive Anchors

Drill holes for anchors using drilling equipment and bits suitable for the intended purpose, in accordance with Manufacturer's Printed Installation Instructions and Evaluation Report installation instructions. Diameter of holes must be as recommended by the anchor manufacturer. Unless otherwise shown on the drawings, all holes must be drilled perpendicular to the concrete surface. Deviations more than 10 degrees from perpendicular are not acceptable. Unless otherwise specified, do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength. Adhesive anchors must not be installed in concrete that is less than 21 days old.

Clean holes, place grout, and install anchors in accordance with anchor manufacturer's recommendations. Remove excess adhesive after the anchor has been set in place. Remove spills on adjacent surfaces. Protect threads and anchor from damage during anchor installation. Ensure proper embedment and placement in accordance with contract documents and all other work. Do not disturb or load anchors before manufacturer specified cure time has elapsed.

Adhesives must be stored at temperatures prescribed by the manufacturer and must not be used beyond the expiration date.

3.1.3 Unused or Repairs to Drilled Holes

Any holes made for anchors that are not used must be filled with non-shrink, non metallic grout suitable for the orientation and size of hole and have a minimum compressive strength of 4000 psi. Repair must completely fill hole and be flush with existing concrete or masonry. Place in accordance with manufacturer's recommended instructions. Final anchor positions must not be within1 inch of repair patches.

3.2 EMBEDDED ITEMS

Existing reinforcing bars or other embedded items in the structure may conflict with specified anchor locations. Existing reinforcing and embedded items must not be damaged during installation of post-installed anchors.

The contractor must review the project and as-built drawings and must use Radar detection systems (such as Hilti Ferroscan), X-Ray, or other appropriate means to accurately locate the position of reinforcing bars and embedded items at the locations of the anchors in the field.

Create a template at each anchor connection location prior to fabricating holes in connection plates. Template must be made by locating existing reinforcing with an approved reinforcement detection system.

3.3 TESTS AND INSPECTIONS

3.3.1 Mechanical Anchors

For mechanical anchors, periodic special inspections are required. Inspections must be in accordance with ICC IBC and the Evaluation Report.

Mechanical Anchors must be inspected during installation, to verify anchor type, anchor dimensions, base material type, drill bit, hole dimensions, hole cleaning procedures, anchor spacing, edge distances, base material thickness, base material age, effective embedment, tightening torque, adherence to the manufacturer's printed installation instructions, and any additional items recommended in the Evaluation Report.

For mechanical anchors whose strength is dependent on a minimum installation torque, the installer under the supervision of the Special Inspector must torque test the anchors with a calibrated torque wrench. Perform torque testing immediately on the first three anchors of each type and size, for each installer, and a minimum of 5 percent of randomly selected anchors. Anchor selection will be determined by the Post-Installed Anchor Special Inspector.

For mechanical anchors whose strength is not dependent on a minimum installation torque, the Special Inspector must perform proof loading on the first three anchors of each type and size, for each installer and a minimum of 5 percent of randomly selected anchors. Anchor selection will be determined by the Post-Installed Anchor Special Inspector. Perform confined tension proof load testing in accordance with ASTM E488/E488M. Use incremental loading for tensile test. Maintain proof load for a minimum of 10 seconds. Consider anchors to have failed if displacement exceeds 0.1 inch D/10, where D is the nominal anchor diameter, or if any of the failure modes listed in ASTM E488/E488M occur.

3.3.2 Adhesive Anchors

For adhesive anchors, periodic special inspection are required as a minimum. Where adhesive anchors are used to resist sustained tension in horizontal or upwardly inclined orientations, or where the findings of the Evaluation Report for the adhesive anchor product require it, continuous special inspection is needed. Inspections must be in accordance with ICC IBC and the Evaluation Report.

Adhesive anchors must be inspected during installation, to verify anchor type, anchor dimensions, base material type, base material age, drill bit, hole dimensions, hole cleaning procedures, anchor spacing, edge distances, base material thickness, effective embedment, tightening torque, adhesive mixing, filling of the hole with adhesive, adherence to the manufacturer's printed installation instructions, and any additional items recommended in the Evaluation Report.

The Special Inspector must perform proof loading on the first three anchors of each type and size, for each installer, and a minimum of 5 percent of randomly selected anchors. Anchor selection will be determined by the Post-Installed Anchor Special Inspector. Perform confined tension proof load testing in accordance with ASTM E488/E488M. Use incremental loading for tensile test. Maintain proof load for a minimum of 10 seconds. Consider anchors to have failed if displacement exceeds 0.1 inch D/10, where D is the nominal anchor diameter, or if any of the failure modes listed in ASTM E488/E488M occur.

Adhesive anchors and capsule anchors must not be torque tested.

3.3.3 Action Required from Failed Tests/Inspections

Immediately report failed anchor locations and test results to the Contracting Officer. Anchors that fail to meet proof/torque load or installation requirements must be regarded as malfunctioning. Do not re-use holes unless specifically allowed by manufacturer's published instructions and approved by the Post-Installed Anchor Special Inspector.

If any of the tested anchors fail to achieve the specified torque or proof load within the limits of the contract documents, test a minimum of two adjacent anchors for each anchor that fails.

Continuously special inspect and proof load/torque test any replacement anchors.

Fill unused anchor holes and patch failed anchor locations in accordance with this specification. Prior to performing the repair, the Contractor must submit to the Contracting Officer for approval, the proposed fill and patch materials.

Additional tests, repairs, delays, or modification of work to accommodate failed tests will be at no cost to the Government.

3.3.4 Post-Installed Anchor Special Inspections Report

Report the results of all inspections biweekly. Submit report as an electronic PDF file to the Contracting Officer for review by the Engineer of Record. The report must include the following:

(1) Exact locations of the inspected and tested work

(2) Inspector's name

(3) Date of inspection

(4) Summary of work completed during the inspection period

(5) Test results

(6) Statement by the Special Inspector that clearly identifies the tested anchors as being acceptable or rejected.

(7) Statement by the Special Inspector confirming that the materials and installation procedures conform with the approved contract documents and the manufacturer's published installation instructions.

3.4 DUST CONTROL

Control dust resulting from demolition to prevent the spread of dust and avoid creation of a nuisance in the surrounding area. Do not use water when it will result in, or create, hazardous or objectionable conditions such as ice, flooding, or pollution.

-- End of Section --

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SECTION 05 05 23.13 10

ULTRASONIC INSPECTION OF WELDMENTS
08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY FOR NONDESTRUCTIVE TESTING (ASNT)

ANSI/ASNT CP-189	(2020) ASNT Standard for Qualification and Certification of Nondestructive Testing Personnel

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

1.2 DEFINITIONS

1.2.1 A Scan

Method of data presentation on a electronic screen using rectangular coordinates in which a horizontal base line indicates elapsed time when reading from left to right. A vertical deflection in the base line indicates reflect signal amplitude.

1.2.2 Acoustically Similar Material

Material the same as that to be inspected; or another material proven to have acoustical velocity within plus or minus 3 percent and an attenuation within plus or minus 0.25 dB/inch of the inspected material for the inspection frequency and wave mode, using the same mode as that to be used for inspection.

1.2.3 Amplitude

When referring to an indication in A scan presentation, amplitude is the vertical height of the indication measured from peak-to-peak for radio frequency indications and trace-to-peak for video indications.

1.2.4 Attenuation

Dissipation or loss of energy as ultrasonic vibrations travel through the material. Attenuation is caused almost entirely by scattering of the ultrasonic vibrations generated by the search unit.

1.2.5 Back Reflection or End Reflection

Reflection from the opposite side, end, or boundary of the material into which the ultrasonic energy was introduced.

1.2.6 Calibration

Process of comparing an instrument or device with a standard to determine accuracy or produce a scale.

1.2.7 Couplant

Any material, usually a liquid or semiliquid, used between the search unit and the inspection surface to exclude air and to convey the ultrasonic vibrations between the search unit and the material being inspected.

1.2.8 Digital Display

Display capable of presenting multi-function a-scan, b-scan, c-scan or s-scan responses. This also includes instruments settings and parameters.

1.2.9 Decibel (dB)

Units for the logarithmic expression of the ratio of power levels. Power levels can be functions of voltage, current, or impedance, for example. Decibel units having no values of their own are only significant when a reference is stated, as 10 dB above one reference level or 6 dB below another reference level.

1.2.10 Discontinuity

Anything within a material that causes a detectable interruption in an ultrasonic beam.

1.2.11 Examination

Within the context of this specification, examination is equivalent to the word "inspection."

1.2.12 Hertz

One complete set of recurrent values of a periodic quantity comprises a cycle. In other words, any one set of periodic variations starting at one condition and returning once to the same condition is a cycle.

1.2.13 Immersion Techniques

Test methods in which the part to be tested and the search units are immersed in water or other suitable liquid couplant. A mechanical device is used to firmly hold and direct the wave angle of the search unit. The search unit does not contact the item being inspected.

1.2.14 Indication

Visual presentation on the digital display screen resulting from a sound beam reflection from a boundary surface or discontinuity.

1.2.15 Linearity

Property of an instrument revealed by a linear change in reflected signal or displacement. The vertical linearity is determined by plotting the change in ratios of signal amplitude from two adjacent reflections from an area of known size. The horizontal linearity is determined by plotting the distance the signal is displaced along the sweep against the change in

material thickness or by noting the spacing of multiple back reflections.

1.2.16 Longitudinal or Compressional Waves

Simple compression-rare-fraction waves in which particle motion within a material is linear and in the direction of wave propagation. Also called straight beams, or compressional or normal waves.

1.2.17 Longitudinal Wave Inspection

Ultrasonic technique, normally using straight beam methods, in which longitudinal waves are the dominant form.

1.2.18 Mid-Screen Reflection

Reflection whose amplitude is equal to one-half the useable screen height on the digital display.

1.2.19 Megahertz (MHz)

One million hertz per second frequency.

1.2.20 Pulse Repetition Rate

Number of spaced pulses of sound per second sent into the material being inspected.

1.2.21 Reflector

Boundary, consisting of an opposite side, crack, or separation, or a distinct change in material such as slag or porosity that reflects the ultrasonic energy the same as a mirror reflects light.

1.2.22 Refracted Waves

Waves that have undergone change of velocity and direction by passing from one material to another material with different acoustical properties. Refraction occurs wherever the angle of the incident wave to the interface is other than perpendicular.

1.2.23 Resolution

Ability to clearly distinguish signals obtained from two reflective surfaces with a minimum separation distance. Near-surface resolution is the ability to clearly distinguish a signal from a reflector at a minimum distance under the contact or near surface without interference from the initial pulse signal. Far-surface resolution is the ability to clearly distinguish signals from reflectors displaced at minimum distances from the far or back surface when the sound beam is normal to that back surface.

1.2.24 Search Unit

Device containing a piezoelectric material used for introducing vibrations into a material to be inspected or for receiving the vibrations reflected from the material. The active element of the search unit is defined as the effective transmitting area. Search units are also called transducers or probes. They may be single or dual and contain one or two piezoelectric elements, respectively, for transmission and reception. The single search unit is sometimes enclosed in a transducer wheel or search

unit wheel. The search unit may be manually handled and placed in direct contact with the material to be inspected or may be held in a fixture for immersion techniques.

1.2.25 Sensitivity

Measure of the ultrasonic equipment's ability to detect discontinuities. Quantitatively, it is the level of amplification of the receiver circuit in the ultrasonic instrument necessary to produce the required indication on the scope from the reference hole in the reference block. Also see "Standard Reference Level."

1.2.26 Shear Waves

Waves in which the particles within the material vibrate perpendicularly to the direction in which the wave travels or propagates. Also called transverse waves.

1.2.27 Standard Reference Level

Mid-screen height reflection when beaming at the 0.06 inch hole in the primary reference block or the reference hole in the secondary standard.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Personnel Qualification; G

Procedure description; G

SD-03 Product Data

Equipment and accessories

SD-06 Test Reports

Equipment Qualifications

Inspection Test Reports

1.4 QUALITY ASSURANCE

1.4.1 Personnel Qualification

The three levels of responsibility associated with ultrasonic inspection are defined in ANSI/ASNT CP-189. Personnel performing NDT should be level II or Level I with direct supervision. For qualification to perform ultrasonic inspection, certify personnel in accordance with ANSI/ASNT CP-189 within a period of 1 year before the date of contract. Submit inspector qualifications per ANSI/ASNT CP-189. Other qualification or certification may be accepted at the Contracting Officer's discretion. Personnel with only an operator or inspector trainee certification will not be considered qualified to pass judgment on the acceptability of

inspected items, but may work under the direct supervision of a qualified ultrasonic inspector. Qualified ultrasonic inspectors must be able to judge the acceptability of the item in accordance with paragraph ACCEPTANCE-REJECTION CRITERIA. Only serialized NIST traceable calibration standards are to be used. The procedures to be used for personnel and equipment qualification, equipment calibration, and inspection, at least 30 days prior to their intended use. Approval by the Government will in no way affect the obligation of the Contractor to employ qualified personnel, equipment, and procedures, and to perform the inspection as specified.

1.4.2 Examinations

If the Contracting Officer doubts an individual's ability as an operator, inspector, or supervisor, recertify the individual in accordance with ANSI/ASNT CP-189, using the practical exam. At the option of the Government, the Contracting Officer may witness the examination and in evaluating the results.

1.4.3 Reference Standards

Use reference standards to calibrate the inspection equipment, test its operating condition, and record the sensitivity or response of the equipment during the inspection in accordance with paragraph EQUIPMENT QUALIFICATIONS. The standards comprise a standard reference block and reference specimens as noted below.

a. Provide the standard reference block or primary standard consisting of the IIW block in AWS D1.1/D1.1M, Clause 6, Part F. Also use the standard reference block in any reinspection on the same basis as the original inspection, even though the reinspection is to be performed by other ultrasonic instruments and accessories.

b. As an option, use other recognized working standards detailed with the IIW block in AWS D1.1/D1.1M such as the Sensitivity Calibration (SC) block. However, reference such blocks to the IIW block as noted in paragraph EQUIPMENT CALIBRATION. Include details of their use in the submitted procedure description. These blocks are the secondary standards. They must be of acoustically similar material to the welds to be inspected. The secondary standards must be suited for the applicable tests specified in paragraph EQUIPMENT QUALIFICATIONS and are used as follows, except where the IIW block is specifically required:

   (1) To assure adequate penetration of the base material.
   (2) To provide a secondary field standard.
   (3) To calibrate the equipment and establish the standard reference level.

1.4.4 Resolution Test Block

Furnish a resolution test block in accordance with the details shown in AWS D1.1/D1.1M, Clause 6, Part F.

1.4.5 Equipment Qualifications

Calibrate and recalibrate all NDT equipment in accordance with AWS D1.1/D1.1M requirements.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

2.1.1 Procedures and Methods

Use the pulse echo contact method with an A scan presentation for the ultrasonic inspection of welded joints, except that immersion techniques may be used for some applications when approved by the Contracting Officer. Use the procedures, methods, standards, and description of equipment specified herein for inspection of weldments. Include the following in the submitted procedure description:

a. Couplant.

b. Search unit characteristics including angle, size, shape, nominal frequency, type designation.

c. Method and type of wave.

d. Equipment and accessories including manufacturer, model number, date of manufacture, last date of calibration, and the manufacturer's electrical, physical, and performance specifications.

e. Decibel (dB) compensation system for distance-amplitude correction.

2.1.2 Wave Types

The types of waves and the conditions under which they are used are specified below. Unless conditions prohibit, use shear waves. A longitudinal wave procedure may be used instead, if approved by the Contracting Officer.

2.1.2.1 Shear Waves

Use refracted waves between 40 degrees and 70 degrees except where different angles are indicated in approved procedures, such as for materials less than 1/2 inch thick, for materials with sound velocities greater than in steel, when the weldments are not readily accessible, or when existing backing rings or backing strips are not removed. For inspection of weldments containing backing rings or backing strips, adjust the instrument and select the refracted angles in a way to separate the weldment and the backing ring reflections. Establish the search unit angle and the resulting shear wave angle in the material to be inspected for each application and include this information in the procedure submitted for approval.

2.1.2.2 Longitudinal Waves

Specifically develop the procedure to suit the application and attain the prior approval of the Contracting Officer.

2.1.3 Changes in Procedure

Should application of an approved procedure not provide for good resolution or adequate ultrasonic penetration in the items to be inspected (see paragraph EQUIPMENT QUALIFICATIONS), make changes in procedure or equipment such as frequency, pulse repetition rate, angle of search unit, couplant, or oscilloscope. Demonstrate adequacy of the new procedure to

the Contracting Officer. The Government reserves the right to require a change in test equipment during these tests if any of the following test system characteristics fall below the levels listed in paragraph EQUIPMENT QUALIFICATIONS: sensitivity, amplitude and distance linearity, signal-to-noise ratio, entry and back surface resolution and penetration.

2.1.4 Ultrasonic Equipment

Provide ultrasonic equipment conforming to the requirements listed in AWS D1.1/D1.1M Clause 6, Part F, with the following exceptions:

a. The ultrasonic test instruments must be able to generate, receive, and to present pulses in the frequency range from 1 to 10 megahertz (MHz).

b. Measure the horizontal linearity of the ultrasonic instrument in accordance with paragraph EQUIPMENT QUALIFICATIONS.

c. In addition to the resolution test specified in AWS D1.1/D1.1M, Clause 6, Part F, conduct both near- and far-surface resolution tests in accordance with the tests specified for these characteristics in the paragraph EQUIPMENT QUALIFICATIONS.

PART 3 EXECUTION

3.1 PREPARATION OF MATERIALS FOR INSPECTION

Surfaces must be free of the following:

3.1.1 Weld Spatter

Remove spattering or any roughness that interferes with free movement of the search unit or impairs transmission of the ultrasonic vibrations.

3.1.2 Irregularities

Those which could mask or be confused with defect indications.

3.1.3 Weld Backing Strips

Remove strips that are not to remain in place and eliminate all sharp edges and valleys by grinding or other mechanical means.

3.1.4 Dirt

Remove all loose scale, rust, paint, and dirt from the coupling surface.

3.2 EQUIPMENT CALIBRATION

Calibrate equipment in accordance with AWS D1.1/D1.1M, Clause 6, Part F.

3.3 INSPECTION PROCEDURE

Inspect welds in accordance with AWS D1.1/D1.1M, Clause 6, Part F.

3.4 ACCEPTANCE - REJECTION CRITERIA

In accordance with AWS D1.1/D1.1M, Table 6.2 .

3.4.1 Inspection Test Reports

Submit test reports containing the following information:

3.4.1.1 Identification and Location of Inspection

Connection identification and location of the inspected item, the person performing the inspection, and the date of inspection.

3.4.1.2 Detail of Inspections

Details of methods, types of waves used, search units, frequencies, inspection equipment identification, and calibration data with enough information to permit duplication of the inspection at a later date.

3.4.1.3 Identification of Unacceptable Areas

Locations, dimensions, types, and area of unacceptable defects and discontinuities giving reflections over 50 percent of the reject/repair line. Note on a sketch or marked-up drawing.

3.4.1.4 Record of Repair Areas

A record of repaired areas must be furnished as well as test results for the repaired areas.

3.4.2 Inspection of Repairs

All repairs undergo the same inspection procedure that originally revealed the discontinuities. Before acceptance, the welds must meet the standards required for the original weld.

-- End of Section --

SECTION 05 05 23.16

STRUCTURAL WELDING
08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 360	(2016) Specification for Structural Steel Buildings

AMERICAN SOCIETY FOR NONDESTRUCTIVE TESTING (ASNT)

ANSI/ASNT CP-189	(2020) ASNT Standard for Qualification and Certification of Nondestructive Testing Personnel

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4	(2012) Standard Symbols for Welding, Brazing and Nondestructive Examination
AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel
AWS D1.3/D1.3M	(2018) Structural Welding Code - Sheet Steel
AWS D1.4/D1.4M	(2018) Structural Welding Code - Reinforcing Steel
AWS D14.4/D14.4M	(2012) Specification for Welded Joints for Machinery and Equipment
AWS QC1	(2016) Specification for AWS Certification of Welding Inspectors
AWS Z49.1	(2021) Safety in Welding and Cutting and Allied Processes

ASTM INTERNATIONAL (ASTM)

ASTM E165/E165M	(2023) Standard Practice for Liquid Penetrant Examination for General Industry
ASTM E709	(2021) Standard Guide for Magnetic Particle Testing

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for

Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Welding Quality Assurance Plan; G

SD-03 Product Data

Welding Procedure Qualifications; G

Welder, Welding Operator, and Tacker Qualification

Previous Qualifications

Pre-Qualified Procedures; G

Welding Electrodes and Rods

SD-06 Test Reports

Nondestructive Testing

Weld Inspection Log

SD-07 Certificates

Certified Welding Procedure Specifications (WPS)

Certified Brazing Procedure Specifications (BPS)

Certified Procedure Qualification Records (PQR)

Certified Welder Performance Qualifications (WPQ)

Certified Brazer Performance Qualifications (BPQ)

Certified Welding Inspector

Nondestructive Testing Personnel

1.3 QUALITY ASSURANCE

Except for pre-qualified (in accordance with AWS D1.1/D1.1M) and previously qualified procedures, each Contractor performing welding must record in detail and qualify the welding procedure specification for any welding procedure followed in the fabrication of weldments. Conform welding procedure qualifications to AWS D1.1/D1.1M and to the specifications in this section. Submit for approval copies of the welding procedure specification and the procedure qualification records for each type of welding being performed. Submission of the welder, welding operator, or tacker qualification test records is also required. Approval of any procedure, however, does not relieve the Contractor of the sole responsibility for producing a finished structure meeting all the specified requirements. Submit this information on the forms in Annex M of AWS D1.1/D1.1M. Individually identify and clearly reference on the detail drawings and erection drawings all welding procedure specifications, or suitably key them to the contract drawings. In case of conflict between this specification and AWS D1.1/D1.1M, this specification

governs.

1.3.1 General Requirements

Fabricate work in an AISC Certified Fabrication Plant, Category BU. Erect work by an AISC Certified Erector, Category CSE.

a. For Structural Projects, provide documentation of the following:

(1) Component Thickness 1/8 inch and greater: Qualification documents (WPS, PQR, and WPQ) in accordance with AWS D1.1/D1.1M.

(2) Component Thickness Less than 1/8 inch: Qualification documents (WPS, PQR, and WPQ) in accordance with AWS D1.3/D1.3M.

(3) Reinforcing Steel: Qualification documents (WPS, PQR, and WPQ) in accordance with AWS D1.4/D1.4M.

b. For other applications, provide documentation of the following:

(1) Submit two copies of the Certified Welding Procedure Specifications (WPS), Certified Brazing Procedure Specifications (BPS) and Certified Procedure Qualification Records (PQR) to the Contracting Officer for review.

(2) Submit two copies of the Certified Welder Performance Qualifications (WPQ)and Certified Brazer Performance Qualifications (BPQ) to the Contracting Officer for review within fifteen calendar days prior to any employee welding on the project material.

(3) Machinery: Qualification documents (WPS, PQR, and WPQ) in accordance with AWS D14.4/D14.4M.

1.3.2 Previous Qualifications

Welding procedures previously qualified by test in accordance with AWS D1.1/D1.1M, may be accepted for this contract without re-qualification, upon receipt of the test results, if the following conditions are met:

a. Testing was performed by an approved testing laboratory, technical consultant, or the Contractor's approved quality control organization.

b. The qualified welding procedure conforms to the requirements of this specification and is applicable to welding conditions encountered under this contract.

c. The welder, welding operator, and tacker qualification tests conform to the requirements of this specification and are applicable to welding conditions encountered under this contract.

1.3.3 Pre-qualified Procedures

Welding procedures which are considered pre-qualified as specified in AWS D1.1/D1.1M will be accepted without further qualification. Submit for approval a listing or an annotated drawing to indicate the joints not pre-qualified. Procedure qualification is mandatory for these joints.

1.3.4 Welder, Welding Operator, and Tacker Qualification

Each welder, welding operator, and tacker assigned to work on this contract must be qualified in accordance with the applicable requirements of AWS D1.1/D1.1M and as specified in this section. Welders, welding operators, and tackers who make acceptable procedure qualification test welds will be considered qualified for the welding procedure used within the applicable essential variables for welder qualification.

1.3.4.1 Previous Personnel Qualifications

At the discretion of the Contracting Officer, welders, welding operators, and tackers qualified by test within the previous 6 months may be accepted for this contract without re-qualification if all the following conditions are met:

a. Copies of the welding procedure specifications, the procedure qualification test records, and the welder, welding operator, and tacker qualification test records are submitted and approved in accordance with the specified requirements for detail drawings.

b. Testing was performed by an approved testing laboratory, technical consultant, or the Contractor's approved quality control organization.

c. The welder, welding operator, and tacker qualification tests conform to the requirements of this specification and are applicable to welding conditions encountered under this contract.

1.3.4.2 Certificates

Before assigning any welder, welding operator, or tacker to work under this contract, submit the names and certification that each individual is qualified as specified. State in the certification the type of welding and positions for which the welder, welding operator, or tacker is qualified, the code and procedure under which the individual is qualified, the date qualified, and the name of the firm and person certifying the qualification tests. Keep the certification current, on file, and furnish 3 copies.

1.3.4.3 Renewal of Qualification

Re-qualification of a welder or welding operator is required under any of the following conditions:

a. It has been more than 6 months since the welder or welding operator has used the specific welding process for which he is qualified.

b. There is specific reason to question the welder or welding operator's ability to make welds that meet the requirements of these specifications.

c. The welder or welding operator was qualified by an employer other than those firms performing work under this contract, and a qualification test has not been taken within the past 12 months. Submit as evidence of conformance all records showing periods of employment, name of employer where welder, or welding operator, was last employed, and the process for which qualified.

d. A tacker who passes the qualification test is considered eligible to

perform tack welding indefinitely in the positions and with the processes for which he/she is qualified, unless there is some specific reason to question the tacker's ability or there has been a gap greater than 6 months since he/she last used the process. In such a case, the tacker is required to pass the prescribed tack welding test.

1.3.5 Inspector Qualification

Submit certificates indicating that certified welding inspectors meet the requirements of AWS QC1. Submit qualifications for nondestructive testing personnel in accordance with the requirements of ANSI/ASNT CP-189 for Levels I or II in the applicable nondestructive testing method. Level I inspectors must have direct supervision of a Level II inspector.

1.3.6 Symbols and Safety

Use symbols in accordance with AWS A2.4, unless otherwise indicated. Follow safe welding practices and safety precautions during welding in conformance with AWS Z49.1.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Conform the design of welded connections to AISC 360, unless otherwise indicated or specified. Material with welds will not be accepted unless the welding is specified or indicated on the drawings or otherwise approved. Perform welding as specified in this section, except where additional requirements are shown on the drawings or are specified in other sections. Do not commence welding until welding procedures, inspectors, nondestructive testing personnel, welders, welding operators, and tackers have been qualified and the submittals approved by the Contracting Officer. Perform all testing at or near the work site. Maintain records of the test results obtained in welding procedure, welder, welding operator, and tacker performance qualifications.

2.1.1 Pre-erection Conference

Hold a pre-erection conference prior to the start of the field welding, to bring all affected parties together and to gain a naturally clear understanding of the project and the Welding Procedure Specifications (WPS) (submitted for all welding, including welding done using pre-qualified procedures). Mandatory attendance is required by all Contractor's welding production and inspection personnel and appropriate Government personnel. Include as items for discussion: responsibilities of various parties; welding procedures and processes to be followed; welding sequence (both within a joint and joint sequence within the building); inspection requirements and procedures, both visual and nondestructive testing; welding schedule; and other items deemed necessary by the attendees.

2.2 WELDING EQUIPMENT AND MATERIALS

Provide all welding equipment, welding electrodes and rods, welding wire, and fluxes capable of producing satisfactory welds when used by a qualified welder or welding operator. Provide welding equipment and materials that comply with the applicable requirements of AWS D1.1/D1.1M. Submit product data on welding electrodes and rods.

PART 3 EXECUTION

3.1 WELDING OPERATIONS

3.1.1 Requirements

Conform workmanship and techniques for welded construction to the requirements of AWS D1.1/D1.1M and AISC 360. When AWS D1.1/D1.1M and the AISC 360 specification conflict, the requirements of AWS D1.1/D1.1M govern.

3.1.2 Identification

Identify all welds in one of the following ways:

a. Submit written records to indicate the location of welds made by each welder, welding operator, or tacker.

b. Identify all work performed by each welder, welding operator, or tacker with an assigned number, letter, or symbol to identify welds made by that individual. The Contracting Officer may require welders, welding operators, and tackers to apply their symbol next to the weld by means of rubber stamp, felt-tipped marker with waterproof ink, or other methods that do not cause an indentation in the metal. Place the identification mark for seam welds adjacent to the weld at 3 foot intervals. Identification with die stamps or electric etchers is not allowed.

3.2 QUALITY CONTROL

Perform testing using an approved inspection or testing laboratory or technical consultant; or if approved, the Contractor's inspection and testing personnel may be used instead of the commercial inspection or testing laboratory or technical consultant. A Certified Welding Inspector must perform visual inspection on 100 percent of all welds. Document this inspection in the Visual Weld Inspection Log. Test 50% of CJP welds using ultrasonic testing per Table 6.2 of AWS D1.1/D1.1M. Randomly test 50% of all PJP and fillet welds or as indicated by magnetic particle or dye penetrant testing. Verify the welds conform to paragraph STANDARDS OF ACCEPTANCE. Conform procedures and techniques for inspection with applicable requirements of AWS D1.1/D1.1M, ASTM E165/E165M, and ASTM E709. Submit a Welding Quality Assurance Plan and records of tests and inspections.

3.3 STANDARDS OF ACCEPTANCE

Conform dimensional tolerances for welded construction, details of welds, and quality of welds with the applicable requirements of AWS D1.1/D1.1M and the contract drawings. Submit all records of nondestructive testing.

3.3.1 Nondestructive Testing

The welding is subject to inspection and tests in the mill, shop, and field. Inspection and tests in the mill or shop do not relieve the Contractor of the responsibility to furnish weldments of satisfactory quality. When materials or workmanship do not conform to the specification requirements, the Government reserves the right to reject material or workmanship or both at any time before final acceptance of the structure containing the weldment. Any indication of a defect is regarded as a defect, unless re-evaluation by nondestructive methods or by surface

conditioning shows that no unacceptable defect is present. Submit all records of nondestructive testing in accordance with paragraph STANDARDS OF ACCEPTANCE.

3.3.2 Destructive Tests

Make all repairs when metallographic specimens are removed from any part of a structure. Employ only qualified welders or welding operators, and use the proper joints and welding procedures, including peening or heat treatment if required, to develop the full strength of the members and joints cut and to relieve residual stress.

3.4 GOVERNMENT INSPECTION AND TESTING

In addition to the inspection and tests performed by the Contractor for quality control, the Government will perform inspection and testing for acceptance to the extent determined by the Contracting Officer. The work may be performed by the Government's own forces or under a separate contract for inspection and testing. The Government reserves the right to perform supplemental nondestructive and destructive tests to determine compliance with paragraph STANDARDS OF ACCEPTANCE.

3.5 CORRECTIONS AND REPAIRS

If inspection or testing indicates defects in the weld joints, repair defective welds using a qualified welder or welding operator as applicable. Conduct corrections in accordance with the requirements of AWS D1.1/D1.1M and the specifications. Repair all defects in accordance with the approved procedures. Repair defects discovered between passes before additional weld material is deposited. Wherever a defect is removed and repair by welding is not required, blend the affected area into the surrounding surface to eliminate sharp notches, crevices, or corners. After a defect is thought to have been removed, and before re-welding, examine the area by suitable methods to ensure that the defect has been eliminated. Repaired welds must meet the inspection requirements for the original welds.

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SECTION 05 12 00

STRUCTURAL STEEL
08/18, CHG 2: 05/21

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 325	(2017) Steel Construction Manual
AISC 326	(2009) Detailing for Steel Construction
AISC 360	(2016) Specification for Structural Steel Buildings
AISC 420	(2010) Certification Standard for Shop Application of Complex Protective Coating Systems
AISC DESIGN GUIDE 10	(1997) Erection Bracing of Low-Rise Structural Steel Buildings
ANSI/AISC 303	(2022) Code of Standard Practice for Structural Steel Buildings and Bridges

AMERICAN SOCIETY FOR NONDESTRUCTIVE TESTING (ASNT)

ANSI/ASNT CP-189	(2020) ASNT Standard for Qualification and Certification of Nondestructive Testing Personnel

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B46.1	(2020) Surface Texture, Surface Roughness, Waviness and Lay

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4	(2012) Standard Symbols for Welding, Brazing and Nondestructive Examination
AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel
AWS QC1	(2016) Specification for AWS Certification of Welding Inspectors

ASTM INTERNATIONAL (ASTM)

ASTM A6/A6M	(2024b) Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling

ASTM A29/A29M	(2023) Standard Specification for General Requirements for Steel Bars, Carbon and Alloy, Hot-Wrought
ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A307	(2021) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A500/A500M	(2023) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A563	(2021; E 2022a) Standard Specification for Carbon and Alloy Steel Nuts
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A992/A992M	(2022) Standard Specification for Structural Steel Shapes
ASTM A1085/A1085M	(2015) Standard Specification for Cold-Formed Welded Carbon Steel Hollow Structural Sections (HSS)
ASTM B695	(2021) Standard Specification for Coatings of Zinc Mechanically Deposited on Iron and Steel
ASTM C827/C827M	(2023) Standard Test Method for Change in Height at Early Ages of Cylindrical Specimens of Cementitious Mixtures
ASTM C1107/C1107M	(2020) Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM F436/F436M	(2024) Standard Specification for Hardened Steel Washers Inch and Metric Dimensions
ASTM F844	(2019; R 2024) Standard Specification for Washers, Steel, Plain (Flat), Unhardened for General Use
ASTM F959/F959M	(2017a; R 2023) Standard Specification for Compressible-Washer-Type Direct Tension

	Indicators for Use with Structural Fasteners, Inch and Metric Series
ASTM F1136/F1136M	(2011) Standard Specification for Zinc/Aluminum Corrosion Protective Coatings for Fasteners
ASTM F1554	(2020) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength
ASTM F2329/F2329M	(2015; R 2023) Standard Specification for Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy Steel Bolts, Screws, Washers, Nuts, and Special Threaded Fasteners
ASTM F2833	(2011; R 2017) Standard Specification for Corrosion Protective Fastener Coatings with Zinc Rich Base Coat and Aluminum Organic/Inorganic Type
ASTM F3125/F3125M	(2019) Standard Specification for High Strength Structural Bolts and Assemblies, Steel and Alloy Steel, Heat Treated, Inch Dimensions 120 ksi and 150 ksi Minimum Tensile Strength, and Metric Dimensions 830 MPa and 1040 MPa Minimum Tensile Strength

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC PA 1	(2024) Shop, Field, and Maintenance Coating of Metals
SSPC Paint 20	(2019) Zinc-Rich Primers (Type I, Inorganic, and Type II, Organic)
SSPC Paint 29	(2002; E 2004) Zinc Dust Sacrificial Primer, Performance-Based
SSPC SP 3	(2024) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-301-01	(2023; with Change 2, 2024) Structural Engineering

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR Part 1926, Subpart R	Steel Erection

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance

with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Erection and Erection Bracing Drawings; G

SD-02 Shop Drawings

Fabrication Drawings Including Details of Connections; G

SD-03 Product Data

Shop Primer

Welding Electrodes and Rods

Direct Tension Indicator Washers

Non-Shrink Grout

Tension Control Bolts

Recycled Content for Structural Steel; S

Recycled Content for Structural Steel Tubing; S

Recycled Content for Steel Pipe; S

SD-05 Design Data

Shoring and Temporary Bracing; G

SD-06 Test Reports

Class B Coating

Bolts, Nuts, and Washers

Weld Inspection Reports

Direct Tension Indicator Washer Inspection Reports

Bolt Testing Reports

SD-07 Certificates

Steel

Bolts, Nuts, and Washers

Galvanizing

Welding Procedures and Qualifications

Welding Electrodes and Rods

Certified Welding Inspector

NDT Technician

Welding Procedure Specifications (WPS)

1.3 QUALITY ASSURANCE

1.3.1 Preconstruction Submittals

1.3.1.1 Erection and Erection Bracing Drawings

Submit for record purposes. Indicate the sequence of erection, temporary shoring and bracing. The erection drawings must conform to ANSI/AISC 303.

1.3.2 Fabrication Drawing Requirements

Submit fabrication drawings for approval prior to fabrication. Prepare in accordance with ANSI/AISC 303, AISC 326 and AISC 325. Fabrication drawings must not be reproductions of contract drawings. Include complete information for the fabrication and erection of the structure's components, including the location, type, and size of bolts, welds, member sizes and lengths, connection details, blocks, copes, and cuts. Use AWS A2.4 standard welding symbols. Shoring and temporary bracing must be designed and sealed by a registered professional engineer and submitted for record purposes as part of the drawings. Clearly highlight any deviations from the details shown on the contract drawings highlighted on the fabrication drawings. Explain the reasons for any deviations from the contract drawings.

1.3.3 Certifications

1.3.3.1 Welding Procedures and Qualifications

Prior to welding, submit certification for each welder stating the type of welding and positions qualified for, the code and procedure qualified under, date qualified, and the firm and individual certifying the qualification tests. If the qualification date of the welder or welding operator is more than 6 months old, the welding operator's qualification certificate must be accompanied by a current certificate by the welder attesting to the fact that he has been engaged in welding since the date of certification, with no break in welding service greater than 6 months.

Conform to all requirements specified in AWS D1.1/D1.1M.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Provide the structural steel system, including shop primer or galvanizing as indicated, complete and ready for use. Provide structural steel systems including design, materials, installation, workmanship, fabrication, assembly, erection, inspection, quality control, and testing in accordance with ANSI/AISC 303, AISC 360, and UFC 3-301-01 except as modified in this contract.

2.2 STEEL

2.2.1 Structural Steel

Wide flange and WT shapes, ASTM A992/A992M. Angles, Channels and Plates, ASTM A36/A36M. Provide structural steel containing a minimum of 80

percent recycled content. Submit data identifying percentage of recycled content for structural steel.

2.2.2 Structural Steel Tubing

ASTM A500/A500M, Grade C or ASTM A1085/A1085M. Provide structural steel tubing containing a minimum of 90 percent recycled content. Submit data identifying percentage of recycled content for structural steel tubing.

2.2.3 Steel Pipe

ASTM A53/A53M, Type E or S, Grade B, weight class STD (Standard) or as indicated. Provide steel pipe containing a minimum of 50 percent recycled content. Submit data identifying percentage of recycled content for steel pipe.

2.3 BOLTS, NUTS, AND WASHERS

Submit the certified manufacturer's mill reports which clearly show the applicable ASTM mechanical and chemical requirements together with the actual test results for the supplied fasteners.

2.3.1 Common Grade Bolts

2.3.1.1 Bolts

ASTM A307, Grade A, plain finish mechanically deposited zinc coating. The bolt heads and the nuts of the supplied fasteners must be marked with the manufacturer's identification mark, the strength grade and type specified by ASTM specifications.

2.3.1.2 Nuts

ASTM A563, Grade A, heavy hex style.

2.3.1.3 Self-Locking Nuts

Provide nuts with a locking pin set in the nut. The locking pin must slide along the bolt threads, and by reversing the direction of the locking pin, the nut can be removed without damaging the nut or bolt. Provide stainless steel locking pins.

2.3.1.4 Washers

ASTM F844.

2.3.2 High-Strength Bolts

High strength bolts and nuts must be shipped together in the same shipping container. Fasteners indicated to be galvanized shall be tested by the supplier to show that the galvanized nut with the supplied lubricant provided may be rotated from the snug tight condition well in excess of the rotation required for pretentioned installation without stripping. The supplier shall supply nuts that have been lubricated and tested with the supplied bolts.

2.3.2.1 Bolts

ASTM F3125/F3125M, Grade A325M A325 , Type 1 Heavy Hex Head Style, plain

finish mechanically deposited zinc coating.

2.3.2.2 Nuts

ASTM A563, Grade and Style as specified in the applicable ASTM bolt standard.

2.3.2.3 Direct Tension Indicator Washers

ASTM F959/F959M. Provide ASTM B695, Class 55, Type 1 galvanizing. Submit product data for direct tension indicator washers.

2.3.2.4 Washers

ASTM F436/F436M, plain carbon steel.

2.3.3 Tension Control Bolts

ASTM F3125/F3125M, Grade F1852, Type 1, twistoff style assemblies consisting of steel structural bolts with splined ends, heavy-hex carbon steel nuts, and hardened carbon steel washers. Assembly finish must be mechanically deposited zinc coating. Submit product data for tension control bolts.

2.3.4 Foundation Anchorage

2.3.4.1 Anchor Rods

ASTM F1554 Gr 36 , Class 1A.

2.3.4.2 Anchor Nuts

ASTM A563, Grade A, hex style.

2.3.4.3 Anchor Washers

ASTM F844.

2.3.4.4 Anchor Plate Washers

ASTM A36/A36M.

2.4 STRUCTURAL STEEL ACCESSORIES

2.4.1 Welding Electrodes and Rods

AWS D1.1/D1.1M. Submit product data for welding electrodes and rods.

2.4.2 Non-Shrink Grout

ASTM C1107/C1107M, with no ASTM C827/C827M shrinkage. Grout must be nonmetallic. Submit product data for non-shrink grout.

2.4.3 Welded Shear Stud Connectors

ASTM A29/A29M, Grades 1010 through 1020. AWS D1.1/D1.1M, Table 7.1, Type B.

2.5 GALVANIZING

ASTM F2329/F2329M, ASTM F1136/F1136M, ASTM F2833 or ASTM B695 for threaded parts or ASTM A123/A123M for structural steel members, as applicable, unless specified otherwise galvanize after fabrication where practicable.

2.6 FABRICATION

Fabrication must be in accordance with the applicable provisions of AISC 325. Fabrication and assembly must be done in the shop to the greatest extent possible. Punch, subpunch and ream, or drill bolt holes perpendicular to the surface of the member.

Compression joints depending on contact bearing must have a surface roughness not in excess of 500 micro inch as determined by ASME B46.1, and ends must be square within the tolerances for milled ends specified in ASTM A6/A6M.

Shop splices of members between field splices will be permitted only where indicated on the Contract Drawings. Splices not indicated require the approval of the Contracting Officer.

2.6.1 Markings

Prior to erection, identify members by a painted erection mark. Connecting parts assembled in the shop for reaming holes in field connections must be match marked with scratch and notch marks. Do not locate erection markings on areas to be welded. Do not locate match markings in areas that will decrease member strength or cause stress concentrations. Affix embossed tags to hot-dipped galvanized members.

2.6.2 Shop Primer

SSPC Paint 20 or SSPC Paint 29, (zinc rich primer). Shop prime structural steel, except as modified herein, in accordance with SSPC PA 1. Do not prime steel surfaces embedded in concrete, galvanized surfaces, or surfaces within 0.5 inch of the toe of the welds prior to welding (except surfaces on which metal decking and shear studs are to be welded). If flash rusting occurs, re-clean the surface prior to application of primer. Apply primer in accordance with endorsement "SPE-P1" of AISC 420 or approved equal NACE or SSPC certification to a minimum dry film thickness of 2.0 mil. Submit shop primer product data.

Prime slip critical surfaces with a Class B coating in accordance with AISC 325. Submit test report for Class B coating.

Prior to assembly, prime surfaces which will be concealed or inaccessible after assembly. Do not apply primer in foggy or rainy weather; when the ambient temperature is below 45 degrees F or over 95 degrees F; or when the primer may be exposed to temperatures below 40 degrees F within 48 hours after application, unless approved otherwise by the Contracting Officer. Repair damaged primed surfaces with an additional coat of primer.

2.6.2.1 Cleaning

SSPC SP 6/NACE No.3, except steel exposed in spaces above ceilings, attic spaces, furred spaces, and chases that will be hidden to view in finished construction may be cleaned to SSPC SP 3 when recommended by the shop primer manufacturer. Maintain steel surfaces free from rust, dirt, oil,

grease, and other contaminants through final assembly.

2.7 DRAINAGE HOLES

Drill adequate drainage holes to eliminate water traps. Hole diameter must be 1/2 inch and location indicated on the detail drawings. Hole size and locations must not affect the structural integrity.

PART 3 EXECUTION

3.1 ERECTION

a. Erection of structural steel, except as indicated in item b. below, must be in accordance with the applicable provisions of AISC 325, ANSI/AISC 303 and 29 CFR Part 1926, Subpart R.

b. For low-rise structural steel buildings (60 feet tall or less and a maximum of 2 stories), erect the structure in accordance with AISC DESIGN GUIDE 10.

After final positioning of steel members, provide full bearing under base plates and bearing plates using nonshrink grout. Place nonshrink grout in accordance with the manufacturer's instructions.

3.1.1 STORAGE

Store the material out of contact with the ground in such manner and location as to minimize deterioration.

3.2 CONNECTIONS

Except as modified in this section, design connections indicated in accordance with AISC 360. Build connections into existing work. Do not tighten anchor bolts set in concrete with impact torque wrenches. Holes must not be cut or enlarged by burning. Bolts, nuts, and washers must be clean of dirt and rust, and lubricated immediately prior to installation.

3.2.1 Common Grade Bolts

Tighten ASTM A307 bolts to a "snug tight" fit. "Snug tight" is the tightness that exists when plies in a joint are in firm contact. If firm contact of joint plies cannot be obtained with a few impacts of an impact wrench, or the full effort of a man using a spud wrench, contact the Contracting Officer for further instructions.

3.2.2 High-Strength Bolts

Provide direct tension indicator washers in all ASTM F3125/F3125M, Grade A325 and Grade A490 bolted connections. Bolts must be installed in connection holes and initially brought to a snug tight fit. After the initial tightening procedure, fully tension bolts, progressing from the most rigid part of a connection to the free edges.

Fastener components shall be protected from dirt and moisture in closed containers at the site of the installation. Fastener components that are not incorporated into the work shall be returned to protected storage at the end of the work shift.

3.2.2.1 Installation of Direct Tension Indicator Washers (DTIW)

Where possible, install the DTIW under the bolt head and tighten the nut. If the DTIW is installed adjacent to the turned element, provide a flat washer between the DTIW and nut when the nut is turned for tightening, and between the DTIW and bolt head when the bolt head is turned for tightening. In addition to the LIW, provide flat washers under both the bolt head and nut when ASTM F3125/F3125M, Grade A490 bolts are used.

3.2.3 Tension Control Bolts

Bolts must be installed in connection holes and initially brought to a snug tight fit. After the initial tightening procedure, fully tension bolts, progressing from the most rigid part of a connection to the free edges.

3.3 GAS CUTTING

Use of gas-cutting torch in the field for correcting fabrication errors is not permitted on any major member in the structural framing. Use of a gas cutting torch will be permitted on minor members not under stress only after approval has been obtained from the Contracting Officer.

3.4 WELDING

Welding must be in accordance with AWS D1.1/D1.1M. Provide AWS D1.1/D1.1M qualified welders, welding operators, and tackers.

Develop and submit the Welding Procedure Specifications (WPS) for all welding, including welding done using prequalified procedures. Submit for approval all WPS, whether prequalified or qualified by testing.

3.4.1 Removal of Temporary Welds, Run-Off Plates, and Backing Strips

Remove only from finished areas.

3.5 SHOP PRIMER REPAIR

Repair shop primer in accordance with the paint manufacturer's recommendation for surfaces damaged by handling, transporting, cutting, welding, or bolting.

3.5.1 Field Priming

Field prime steel exposed to the weather, or located in building areas without HVAC for control of relative humidity. After erection, the field bolt heads and nuts, field welds, and any abrasions in the shop coat must be cleaned and primed with paint of the same quality as that used for the shop coat.

3.6 GALVANIZING REPAIR

Repair damage to galvanized coatings using ASTM A780/A780M zinc rich paint for galvanizing damaged by handling, transporting, cutting, welding, or bolting. Do not heat surfaces to which repair paint has been applied.

3.7 FIELD QUALITY CONTROL

Perform field tests, and provide labor, equipment, and incidentals

required for testing, except that electric power for field tests will be furnished as set forth in Division 1. Notify the Contracting Officer in writing of defective welds, bolts, nuts, and washers within 7 working days of the date of the inspection.

3.7.1 Welds

3.7.1.1 Visual Inspection

AWS D1.1/D1.1M. Furnish the services of AWS-certified welding inspectors for fabrication and erection inspection and testing and verification inspections. A Certified Welding Inspector must perform visual inspection on 100 percent of all welds. Document this inspection in the Visual Weld Inspection Log. Submit certificates indicating that certified welding inspectors meet the requirements of AWS QC1.

Inspect proper preparation, size, gaging location, and acceptability of all welds; identification marking; operation and current characteristics of welding sets in use.

3.7.1.2 Nondestructive Testing

Nondestructive testing must be in accordance with AWS D1.1/D1.1M. Ultrasonic testing must be performed in accordance with Table 6.2 of AWS D1.1/D1.1M. Test locations must be selected by the Contracting Officer. All personnel performing NDT must be certified in accordance with ANSI/ASNT CP-189 in the method of testing being performed. Submit certificates showing compliance with ANSI/ASNT CP-189 for all NDT technicians. If more than 20 percent of welds made by a welder contain defects identified by testing, then all groove welds made by that welder must be tested by ultrasonic testing, and all fillet welds made by that welder must be inspected by magnetic particle testing (MT) or dye penetrant testing (PT) as approved by the Contracting Officer. When groove welds made by an individual welder are required to be tested, magnetic particle or dye penetrant testing may be used only in areas inaccessible to ultrasonic testing. Retest all repaired areas. Submit weld inspection reports.

Testing frequency: Provide the following types and number of tests:

Test Type	Number of Tests
Ultrasonic	50 percent of CJP Welds
Magnetic Particle	50 percent of PJP and Fillet Welds
Dye Penetrant	50 percent of PJP and Fillet Welds

3.7.2 Direct Tension Indicator Washers

3.7.2.1 Direct Tension Indicator Washer Compression

Test direct tension indicator washers in place to verify that they have been compressed sufficiently to provide the 0.015 inch gap, as required by ASTM F959/F959M. Submit direct tension indicator washer inspection reports.

3.7.2.2 Direct Tension Indicator Gaps

In addition to the above testing, an independent testing agency as approved by the Contracting Officer, must test in place the direct tension indicator gaps on 20 percent of the installed direct tension indicator washers to verify that the ASTM F959/F959M direct tension indicator gaps have been achieved. If more than 10 percent of the direct tension indicators tested have not been compressed sufficiently to provide the average gaps required by ASTM F959/F959M, test all in place direct tension indicator washers to verify that the ASTM F959/F959M direct tension indicator gaps have been achieved. Test locations must be selected by the Contracting Officer.

3.7.3 High-Strength Bolts

3.7.3.1 Testing Bolt, Nut, and Washer Assemblies

Test a minimum of 3 bolt, nut, and washer assemblies from each mill certificate batch in a tension measuring device at the job site prior to the beginning of bolting start-up. Demonstrate that the bolts and nuts, when used together, can develop tension not less than the provisions specified in AISC 360, depending on bolt size and grade. The bolt tension must be developed by tightening the nut. A representative of the manufacturer or supplier must be present to ensure that the fasteners are properly used, and to demonstrate that the fastener assemblies supplied satisfy the specified requirements. Submit bolt testing reports.

3.7.3.2 Inspection

Inspection procedures must be in accordance with AISC 360. Confirm and report to the Contracting Officer that the materials meet the project specification and that they are properly stored. Confirm that the faying surfaces have been properly prepared before the connections are assembled. Observe the specified job site testing and calibration, and confirm that the procedure to be used provides the required tension. Monitor the work to ensure the testing procedures are routinely followed on joints that are specified to be fully tensioned.

3.7.3.3 Testing

The Government has the option to perform nondestructive tests on 5 percent of the installed bolts to verify compliance with pre-load bolt tension requirements. Provide the required access for the Government to perform the tests. The nondestructive testing will be done in-place using an ultrasonic measuring device or any other device capable of determining in-place pre-load bolt tension. The test locations must be selected by the Contracting Officer. If more than percent of the bolts tested contain defects identified by testing, then all bolts used from the batch from which the tested bolts were taken, must be tested at the Contractor's expense. Retest new bolts after installation at the Contractor's expense.

3.7.4 Inspection and Testing of Steel Stud Welding

Perform verification inspection and testing of steel stud welding conforming to the requirements of AWS D1.1/D1.1M, Stud Welding Clause. The Contracting Officer will serve as the verification inspector. Bend test studs that do not show a full 360 degree weld flash or have been

repaired by welding as required by AWS D1.1/D1.1M, Stud Welding Clause. Studs that crack under testing in the weld, base metal or shank will be rejected and replaced by the Contractor at no additional cost.

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SECTION 05 50 13

MISCELLANEOUS METAL FABRICATIONS
08/24

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

ANSI/AISC 303	(2022) Code of Standard Practice for Structural Steel Buildings and Bridges

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B18.2.1	(2012; R 2021) Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
ASME B18.2.2	(2022) Nuts for General Applications: Machine Screw Nuts, and Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
ASME B18.6.2	(2020) Square Head Set Screws and Slotted Headless Set Screws (Inch Series)
ASME B18.6.3	(2024) Machine Screws, Tapping Screws, and Metallic Drive Screws (Inch Series)
ASME B18.21.1	(2009; R 2016) Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers (Inch Series)
ASME B18.21.2M	(1999; R 2014) Lock Washers (Metric Series)
ASME B18.22M	(1981; R 2017) Metric Plain Washers

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP A10.3	(2020) Safety Requirements for Powder-Actuated Fastening Systems American National Standard for Construction and Demolition Operations

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

AWS D1.2/D1.2M	(2014; Errata 1 2014; Errata 2 2020) Structural Welding Code - Aluminum

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A47/A47M	(1999; R 2022; E 2022) Standard Specification for Ferritic Malleable Iron Castings
ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A276/A276M	(2024) Standard Specification for Stainless Steel Bars and Shapes
ASTM A307	(2021) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A500/A500M	(2023) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B26/B26M	(2018; E 2018) Standard Specification for Aluminum-Alloy Sand Castings
ASTM B108/B108M	(2019) Standard Specification for Aluminum-Alloy Permanent Mold Castings
ASTM B209/B209M	(2021a) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B221M	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
ASTM C1513	(2024) Standard Specification for Steel Tapping Screws for Cold-Formed Steel Framing Connections
ASTM D1187/D1187M	(1997; R 2018) Standard Specification for Asphalt-Base Emulsions for Use as Protective Coatings for Metal
ASTM E488/E488M	(2022) Standard Test Methods for Strength of Anchors in Concrete Elements
ASTM F1554	(2020) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength

MASTER PAINTERS INSTITUTE (MPI)

MPI 79	(2016) Primer, Alkyd, Anti-Corrosive for Metal

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC PA 1	(2024) Shop, Field, and Maintenance Coating of Metals
SSPC SP 3	(2024) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Expansion Joint Covers, Installation Drawings; G

Sill Angle, Installation Drawings; G

Embedded Angles and Plates, Installation Drawings; G

SD-03 Product Data

Expansion Joint Covers; G

Recycled Content; S

SD-04 Samples

Expansion Joint Covers

SD-07 Certificates

Certificates of Compliance; G

Certified Mill Test Reports for Chemistry and Mechanical Properties; G

1.3 QUALIFICATION OF WELDERS

Qualify procedures and personnel according to the following:

a. AWS D1.1/D1.1M Structural Welding Code - Steel.

b. AWS D1.2/D1.2M Structural Welding Code - Aluminum.

1.4 DELIVERY, STORAGE, AND PROTECTION

Protect from corrosion, deformation, and other types of damage. Store items in an enclosed area free from contact with soil and weather. Remove and replace damaged items with new items.

1.5 MISCELLANEOUS REQUIREMENTS

1.5.1 Fabrication Drawings

Submit fabrication drawings showing layout(s), connections to structural system, and anchoring details as specified in ANSI/AISC 303.

1.5.2 Installation Drawings

Submit templates, erection, and installation drawings indicating thickness, type, grade, class of metal, and dimensions. Show construction details, reinforcement, anchorage, and installation in relation to the building construction.

PART 2 PRODUCTS

2.1 SUSTAINABLE DESIGN REQUIREMENTS

See Section 01 33 29 SUSTAINABILITY REQUIREMENTS AND REPORTING for sustainable design requirements for the following, except as modified here:

2.1.1 Recycled Content

Provide products with recycled content. Provide certificates of compliance for recycled content.

2.2 MATERIALS

Provide exposed fastenings of compatible materials (avoid contact of dissimilar metals). Coordinate color and finish with the material to

which fastenings are applied. Submit the manufacturer's certified mill reports which clearly show the applicable ASTM mechanical and chemical requirements together with the actual test results for the supplied materials.

2.2.1 Structural Carbon Steel

Provide in accordance with ASTM A36/A36M.

2.2.2 Stainless Steel Bars and Shapes

ASTM A276/A276M, Type 304.

2.2.3 Structural Tubing

Provide in accordance with ASTM A500/A500M.

2.2.4 Steel Pipe

Provide in accordance with ASTM A53/A53M, Type E or S, Grade B.

2.2.5 Fittings for Steel Pipe

Provide standard malleable iron fittings in accordance with ASTM A47/A47M.

2.2.6 Anchor Bolts

Provide in accordance with ASTM F1554. Where exposed, provide anchor bolts of the same material, color, and finish as the metal to which they are applied.

2.2.6.1 Expansion Anchors, Sleeve Anchors, and Adhesive Anchors

Provide expansion anchors, sleeve anchors, and adhesive anchors. Minimum concrete or masonry embedment shall be as noted on the drawings. Design values listed are as tested in accordance with ASTM E488/E488M.

2.2.6.2 Lag Screws and Bolts

Provide in accordance with ASME B18.2.1, type and grade best suited for the purpose.

2.2.6.3 Toggle Bolts

Provide in accordance with ASME B18.2.1.

2.2.6.4 Bolts, Nuts, Studs and Rivets

Provide in accordance with ASME B18.2.2 or ASTM A307.

2.2.6.5 Powder Actuated Fasteners

Follow safety provisions in accordance with ASSP A10.3.

2.2.6.6 Screws

Provide in accordance with ASME B18.2.1, ASME B18.6.2, ASME B18.6.3 and ASTM C1513.

2.2.6.7 Washers

Provide plain washers in accordance with ASME B18.22M, ASME B18.21.1. Provide beveled washers for American Standard beams and channels, square or rectangular, tapered in thickness, and smooth. Provide lock washers in accordance with ASME B18.21.2M, ASME B18.21.1.

2.2.7 Aluminum Alloy Products

Provide in accordance with ASTM B209/B209M for sheet plate, ASTM B221M, ASTM B221M, ASTM B221 for extrusions, and ASTM B26/B26M or ASTM B108/B108M for castings. Provide aluminum extrusions at least 1/8 inch thick and aluminum plate or sheet at least 0.050 inch thick.

2.3 FABRICATION FINISHES

2.3.1 Galvanizing

Hot-dip galvanize items specified to be zinc-coated, after fabrication where practicable. Provide galvanizing in accordance with ASTM A123/A123M, ASTM A153/A153M, ASTM A653/A653M, or ASTM A924/A924M, Z275 G90.

2.3.2 Galvanize

Anchor bolts, grating fasteners, washers, and parts or devices necessary for proper installation, unless indicated otherwise.

2.3.3 Repair of Zinc-Coated Surfaces

Repair damaged surfaces with galvanizing repair method and paint in accordance with ASTM A780/A780M or by application of stick or thick paste material specifically designed for repair of galvanizing, as approved by Contracting Officer. Clean areas to be repaired and remove slag from welds. Heat, with a torch, surfaces to which stick or paste material will be applied. Heat to a temperature sufficient to melt the metals in the stick or paste. Spread molten material uniformly over surfaces to be coated and wipe off excess material.

2.3.4 Shop Cleaning and Painting

2.3.4.1 Surface Preparation

Blast clean surfaces in accordance with SSPC SP 6/NACE No.3. Surfaces that will be exposed in spaces above ceiling or in attic spaces, crawl spaces, furred spaces, and chases may be cleaned in accordance with SSPC SP 3 in lieu of being blast cleaned. Wash cleaned surfaces which become contaminated with rust, dirt, oil, grease, or other contaminants with solvents until thoroughly clean. Steel to be embedded in concrete must be free of dirt and grease prior to embed. Do not paint or galvanize bearing surfaces, including contact surfaces within slip critical joints. Shop coat these surfaces with rust prevention.

2.3.4.2 Pretreatment, Priming and Painting

Apply pre-treatment, primer, and paint in accordance with manufacturer's printed instructions. On surfaces concealed in the finished construction or not accessible for finish painting, apply an additional prime coat to a minimum dry film thickness of 1.0 mil. Tint additional prime coat with a small amount of tinting pigment.

2.3.5 Nonferrous Metal Surfaces

Protect by plating, anodic, or organic coatings.

2.3.6 Aluminum Surfaces

2.3.6.1 Surface Condition

Before finishes are applied, remove roll marks, scratches, rolled-in scratches, kinks, stains, pits, orange peel, die marks, structural streaks, and other defects which will affect uniform appearance of finished surfaces.

2.3.6.2 Aluminum Finishes

Unexposed sheet, plate and extrusions may have mill finish as fabricated. Sandblast castings' finish, medium, AA DAF45. Unless otherwise specified, provide all other aluminum items with a standard mill finish. Provide a coating thickness not less than that specified for protective and decorative type finishes for items used in interior locations or architectural Class I type finish for items used in exterior locations. Provide in accordance with AA DAF45. Provide a polished satin finish on items to be anodized.

2.4 PERFORATED METAL PANEL

Aluminum Face Sheet: Smooth surface coil-coated, ASTM B209, 3003-H14 alloy, 0.040 inch nominal thickness.

Metal Wall Panels, General: Factory-formed, exposed fastener panels with interconnecting side joints, fastened to supports with exposed fasteners.

Panel Profile: Symmetrical corrugated profile with lap joint.

a. Panel thickness: 3/4 inch.
b. Panel Coverage: 34.66 inches.
c. Panel Height: 0.75 inches.
d. Corrugation Spacing: 2.66 inches o.c.

Pattern and Perforation: Staggered pattern, 3/8 inch perforations at 9/16 inch spacing, with 40 percent open area.

Color to match insulated metal panel.

2.5 MISCELLANEOUS PLATES AND SHAPES

Submit installation drawings for and provide items that do not form a part of the structural steel framework, such as lintels, sill angles, masonry relief angles and miscellaneous mountings and frames. Provide lintels fabricated from structural steel shapes over openings in masonry walls and partitions as indicated and as required to support wall loads over openings. Provide with connections and fasteners and welds. Construct to have at least 8 in bearing on masonry at each end.

Provide angles and plates in accordance with ASTM A36/A36M, for embedment as indicated. Galvanize embedded items exposed to the elements in accordance with ASTM A123/A123M.

2.6 SECURITY GRILLES

Fabricate of channel frames with not less than two masonry anchors at each jamb and 1/2 inch hardened steel bars spaced not over 4 inches both ways and welded to frame. Provide 18 by 16 mesh screen and two layers of 1/4 inch hardware cloth clamped to frame.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Install items at locations indicated in accordance with manufacturer's instructions. Verify all field dimensions prior to fabrication. Include materials and parts necessary to complete each assembly, whether indicated or not. Miss-alignment and miss-sizing of holes for fasteners is cause for rejection. Conceal fastenings where practicable. Joints exposed to weather must be watertight.

3.2 WORKMANSHIP

Provide miscellaneous metalwork that is true and accurate in shape, size, and profile. Make angles and lines continuous and straight. Make curves consistent, smooth and unfaceted. Provide continuous welding along the entire area of contact except where tack welding is permitted. Do not tack weld exposed connections. Unless otherwise indicated and approved, provide a smooth finish on exposed surfaces. Provide countersunk rivets where exposed. Provide coped and mitered corner joints aligned flush and without gaps. Do not weld, cut or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are bolted or screwed field connections.

3.3 ANCHORAGE, FASTENINGS, AND CONNECTIONS

Provide anchorage as necessary, whether indicated or not, for fastening miscellaneous metal items securely in place. Include slotted inserts, expansion shields, powder-driven fasteners, toggle bolts (when approved for concrete), through bolts for masonry, headed shear studs, machine and carriage bolts for steel, through bolts, lag bolts, and screws for wood. Do not use wood plugs. Provide non-ferrous attachments for non-ferrous metal. Provide exposed fastenings of compatible materials (avoid contact of dissimilar metals), that generally match in color and finish the surfaces to which they are applied. Conceal fastenings where practicable. Provide all fasteners flush with the surfaces they fasten, unless indicated otherwise. Test a minimum of two bolt, nut, and washer assemblies from each certified mill batch in a tension measuring device at the job site prior to the beginning of bolting start-up.

3.4 BUILT-IN WORK

Where necessary and not otherwise indicated, form built-in metal work for anchorage with concrete or masonry. Provide built-in metal work in ample time for securing in place as the work progresses.

3.5 WELDING

Perform welding, welding inspection, and corrective welding in accordance with AWS D1.1/D1.1M. Use continuous welds on all exposed connections. Grind visible welds smooth in the finished installation. Provide welded headed shear studs in accordance with AWS D1.1/D1.1M, Clause 7, except as

otherwise specified. Provide in accordance with the safety requirements of EM 385-1-1.

3.6 DISSIMILAR METALS

Where dissimilar metals are in contact, protect surfaces with a coating in accordance with MPI 79 to prevent galvanic or corrosive action. Where aluminum is in contact with concrete, plaster, mortar, masonry, wood, or absorptive materials subject to wetting, protect in accordance with ASTM D1187/D1187M, asphalt-base emulsion. Clean surfaces with metal shavings from installation at the end of each work day.

3.7 PREPARATION

3.7.1 Material Coatings and Surfaces

Remove rust preventive coating just prior to field erection, using a remover approved by the metal manufacturer. Surfaces, when assembled, must be free of rust, grease, dirt and other foreign matter.

3.7.2 Environmental Conditions

Do not clean or paint surfaces when damp or exposed to foggy or rainy weather, when metallic surface temperature is less than minus 5 degrees F above the dew point of the surrounding air, or when surface temperature is below 45 degrees F or over 95 degrees F, unless approved by the Contracting Officer. Metal surfaces to be painted must be dry for a minimum of 48 hours prior to the application of primer or paint.

3.8 EXPANSION JOINT COVERS

Provide in accordance with manufacturer's written instructions. Verify installation allows specified movement prior to completion of work

3.9 INSTALLATION MISCELLANEOUS PLATES AND SHAPES

Provide lintels fabricated from structural steel shapes over openings in masonry walls and partitions as indicated and as required to support wall loads over openings. Provide with connections and fasteners or welds. Construct to have at least 8 inches bearing on masonry at each end.

3.10 REPAIRS

a. Touchup Painting:

(1) Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with same material as used for shop painting to comply with SSPC PA 1 for touching up shop-painted surfaces.

b. Galvanized Surfaces:

(1) Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780/A780M.

-- End of Section --

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SECTION 05 51 33

METAL LADDERS
08/24

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN LADDER INSTITUTE (ALI)

ALI A14.3	(2008; R 2018) Ladders - Fixed - Safety Requirements

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A47/A47M	(1999; R 2022; E 2022) Standard Specification for Ferritic Malleable Iron Castings
ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A500/A500M	(2023) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B26/B26M	(2018; E 2018) Standard Specification for

	Aluminum-Alloy Sand Castings
ASTM B108/B108M	(2019) Standard Specification for Aluminum-Alloy Permanent Mold Castings
ASTM B209/B209M	(2021a) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM D1187/D1187M	(1997; R 2018) Standard Specification for Asphalt-Base Emulsions for Use as Protective Coatings for Metal

MASTER PAINTERS INSTITUTE (MPI)

MPI 79	(2016) Primer, Alkyd, Anti-Corrosive for Metal

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC SP 3	(2024) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.23	(Nov 2016) Ladders

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Ladders, Installation Drawings

SD-03 Product Data

Ladders

SD-07 Certificates

Fabricator Certification for Ladder Assembly

1.3 CERTIFICATES

Provide fabricator certification for ladder assembly stating that the ladder and associated components have been fabricated according to the requirements of 29 CFR 1910.23.

1.4 QUALIFICATION OF WELDERS

Qualify welders in accordance with AWS D1.1/D1.1M. Use procedures,

materials, and equipment of the type required for the work.

1.5 DELIVERY, STORAGE, AND PROTECTION

Protect from corrosion, deformation, and other types of damage. Store items in an enclosed area free from contact with soil and weather. Remove and replace damaged items with new items.

PART 2 PRODUCTS

2.1 SUSTAINABILITY REQUIREMENTS AND REPORTING

See Section 01 33 29 SUSTAINABILITY REQUIREMENTS AND REPORTING for sustainable design requirements for the following, except as modified herein.

2.1.1 Recycled Content of Products

Provide products with post-consumer recycled content plus one-half of pre-consumer recycled content to the greatest extent possible, but not less than 10 percent

2.2 MATERIALS

2.2.1 Structural Carbon Steel

ASTM A36/A36M.

2.2.2 Structural Tubing

ASTM A500/A500M.

2.2.3 Steel Pipe

ASTM A53/A53M, Type E or S, Grade B.

2.2.4 Fittings for Steel Pipe

Standard malleable iron fittings ASTM A47/A47M.

2.2.5 Aluminum Alloy Products

Conform to ASTM B209/B209M for sheet plate, ASTM B221 for extrusions and ASTM B26/B26M or ASTM B108/B108M for castings, as applicable. Provide aluminum extrusions at least 1/8 inch thick and aluminum plate or sheet at least 0.050 inch thick.

2.3 FABRICATION FINISHES

2.3.1 Galvanizing

Hot-dip galvanize items specified to be zinc-coated, after fabrication where practicable. Galvanizing: ASTM A123/A123M, ASTM A153/A153M, ASTM A653/A653M or ASTM A924/A924M, G90, as applicable.

2.3.2 Galvanize

Anchor bolts, washers, and parts or devices necessary for proper installation, unless indicated otherwise.

2.3.3 Shop Cleaning and Painting

2.3.3.1 Surface Preparation

Blast clean surfaces in accordance with SSPC SP 6/NACE No.3. Surfaces that will be exposed in spaces above ceiling or in attic spaces, crawl spaces, furred spaces, and chases may be cleaned in accordance with SSPC SP 3 in lieu of being blast cleaned. Wash cleaned surfaces which become contaminated with rust, dirt, oil, grease, or other contaminants with solvents until thoroughly clean.

2.3.3.2 Pretreatment, Priming and Painting

Apply pretreatment, primer, and paint in accordance with manufacturer's printed instructions.

2.3.4 Nonferrous Metal Surfaces

Protect by plating, anodic, or organic coatings.

2.4 LADDERS

Fabricate vertical ladders conforming to 29 CFR 1910.23 and Section 5 of ALI A14.3. Design assembly, including rung connections and methods of attachment, to support a live load of 1300 N 300 pounds per rung, or 1000 pounds point load, or 100 pounds per square foot load applied downward. Use 2 1/2 by 3/8 inch steel flats for stringers and 3/4 inch diameter steel rods for rungs. Ladder rungs, step and cleats must be spaced not less than 10 inches and not more than 16 inches wide (measured before installation of ladder safety system), spaced no more than 14 inches apart, plug welded or shouldered and headed into stringers. Install ladders so that the maximum perpendicular distance from the centerline of the steps or rungs, or grab bars, or both, to the nearest permanent object in the back of the ladder or to the finished wall surface will not be less than 7 inches, except for the elevator pit ladders, which have a minimum perpendicular distance of 4.5 inches. Provide heavy clip angles riveted or bolted to the stringer as indicated. Provide intermediate clip angles not over 48 inches on centers. The top rung of the ladder must be level with the top of the access level, parapet or landing served by the ladder except for hatches or wells. Extend the side rails of through or side step ladders 42 inches above the access level. The drawings must indicate ladder locations and details of critical dimensions and materials.

2.4.1 Ladder Security Gate

Provide existing ladder with a ladder security guard door. Ladder guard doors are to be a minimum height of 6 feet 0 inches and constructed of 16 gauge galvanized steel. Provide a minimum of two hinges that are 4 inches by 4 inches by 1/8 inch zinc-coated plates steel with a 1/4 inch minimum diameter pin. Provide ladder guard door with hasp and padlock capabilities.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Install items at locations indicated, according to manufacturer's instructions. Verify all measurements and take all field measurements necessary before fabrication. Provide exposed fastenings of compatible

materials, generally matching in color and finish, and harmonize with the material to which fastenings are applied. Include materials and parts necessary to complete each item, even though such work is not definitely shown or specified. Poor matching of holes for fasteners will be cause for rejection. Conceal fastenings where practicable. Thickness of metal and details of assembly and supports must provide strength and stiffness. Formed joints exposed to the weather to exclude water. Items listed below require additional procedures.

3.2 WORKMANSHIP

Metalwork must be well formed to shape and size, with sharp lines and angles and true curves. Drilling and punching must produce clean true lines and surfaces. Continuously weld along the entire area of contact. Do not tack weld exposed connections of work in place. Grind exposed welds smooth. Provide smooth finish on exposed surfaces of work in place, unless otherwise approved. Where tight fits are required, mill joints. Cope or miter corner joints, well formed, and in true alignment. Install in accordance with manufacturer's installation instructions and approved drawings, cuts, and details.

3.3 ANCHORAGE, FASTENINGS, AND CONNECTIONS

Provide anchorage where necessary for fastening metal items securely in place. Include for anchorage not otherwise specified or indicated slotted inserts, expansion anchors, and powder-actuated fasteners, when approved for concrete; toggle bolts and through bolts for masonry; machine bolts, carriage bolts and powder-actuated threaded studs for steel; through bolts, lag bolts, and screws for wood. Do not use wood plugs in any material. Provide non-ferrous attachments for non-ferrous metal. Make exposed fastenings of compatible materials, generally matching in color and finish, to which fastenings are applied. Conceal fastenings where practicable.

3.4 WELDING

Perform welding, welding inspection, and corrective welding, in accordance with AWS D1.1/D1.1M. Use continuous welds on all exposed connections. Grind visible welds smooth in the finished installation.

3.5 FINISHES

3.5.1 Dissimilar Materials

Where dissimilar metals are in contact, protect surfaces with a coat conforming to MPI 79 to prevent galvanic or corrosive action. Where aluminum is in contact with concrete, plaster, mortar, masonry, wood, or absorptive materials subject to wetting, protect with ASTM D1187/D1187M, asphalt-base emulsion.

3.6 LADDERS

Secure to the adjacent construction with the clip angles attached to the stringer. Secure to masonry with not less than two 1/2 inch diameter expansion bolts. Install intermediate clip angles not over 48 inches on

center. Install brackets as required for securing of ladders welded or bolted to structural steel or built into the masonry or concrete..

-- End of Section --

SECTION 05 52 00

METAL RAILINGS
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 325	(2017) Steel Construction Manual
AISC 326	(2009) Detailing for Steel Construction

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-22	(2022; Supp 1 2023; Supp 2 2023) Minimum Design Loads and Associated Criteria for Buildings and Other Structures

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B18.2.1	(2012; R 2021) Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
ASME B18.21.1	(2009; R 2016) Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers (Inch Series)

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4	(2012) Standard Symbols for Welding, Brazing and Nondestructive Examination
AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A27/A27M	(2020) Standard Specification for Steel Castings, Carbon, for General Application
ASTM A47/A47M	(1999; R 2022; E 2022) Standard Specification for Ferritic Malleable Iron Castings
ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A108	(2024) Standard Specification for Steel Bar, Carbon and Alloy, Cold-Finished

ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A283/A283M	(2024) Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates
ASTM A307	(2021) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A512	(2006; R 2012) Standard Specification for Cold-Drawn Buttweld Carbon Steel Mechanical Tubing

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM AMP 521	(2001; R 2012) Pipe Railing Systems Manual

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 101	(2024) Life Safety Code

1.2 ADMINISTRATIVE REQUIREMENTS

1.2.1 Preinstallation Meetings

Within 30 days of contract award, submit fabrication drawings to the Contracting Officer for the following items:

a. Steel railings and handrails

b. Anchorage and fastening systems

Submit manufacturer's catalog data, including two copies of manufacturers specifications, load tables, dimension diagrams, and anchor details for the following items:

a. Cold-drawn steel tubing

b. Concrete inserts

c. Protective coating

d. Steel railings and handrails

e. Anchorage and fastening systems

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance

with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Fabrication Drawings; G

SD-03 Product Data

Concrete Inserts; G

Protective Coating; G

Steel Railings and Handrails; G

Anchorage and Fastening Systems; G

SD-06 Test Reports

Welding Inspections; G

Mill Test Reports; G

SD-07 Certificates

Welder Qualification; G

SD-08 Manufacturer's Instructions

Installation Instructions

1.4 QUALITY CONTROL

1.4.1 Welding Procedures

Section 05 05 23.16 STRUCTURAL WELDING applies to work specified in this section.

Submit results of welding inspections testing in accordance with AWS D1.1/D1.1M by an approved testing laboratory at the Contractor's expense. Provide laboratory welding inspection results to Contracting Officer.

1.4.2 Welder Qualification

Submit certified welder qualification by tests in accordance with AWS D1.1/D1.1M, or under an equivalent approved qualification test. In addition, perform tests on test pieces in positions and with clearances equivalent to those actually encountered. If a test weld fails to meet requirements, conduct an immediate retest of two test welds and ensure that each test weld passes. Failure in the immediate retest will require that the welder be retested after further practice or training and make a complete set of test welds.

1.5 QUALITY ASSURANCE

1.5.1 Fabrication Drawing Requirements

Submit fabrication drawings for approval prior to fabrication. Prepare in accordance with AISC 325, AISC 326, ASCE 7-22, NFPA 101. Fabrication

drawings will not be reproductions of contract drawings. Include complete information for the fabrication and erection of the structure's components, including the location, type, and size of bolts, welds, member sizes and lengths, connection details, blocks, copes, and cuts. Use AWS A2.4 standard welding symbols. Clearly highlight any deviations from the details shown on the contract drawings highlighted on the fabrication drawings. Explain the reasons for any deviations from the contract drawings.

PART 2 PRODUCTS

2.1 FABRICATION

Preassemble items in the shop to the greatest extent possible. Disassemble units only to the extent necessary for shipping and handling. Clearly mark units for reassembly and coordinated installation.

For the fabrication of work exposed to view, use only materials that are smooth and free of surface blemishes, including pitting, seam marks, roller marks, rolled trade names, and roughness. Remove blemishes by grinding, or by welding and grinding, before cleaning, treating, and applying surface finishes, including zinc coatings.

Provide railing and handrail detail plans and elevations at not less than 1 inch to 1 foot. Provide details of sections and connections at not less than 3 inches to 1 foot. Also detail setting drawings, diagrams, templates for installation of anchorages, including concrete inserts, anchor bolts, and miscellaneous metal items having integral anchors.

Use materials of size and thicknesses indicated or, if not indicated, of the size and thickness necessary to produce adequate strength and durability in the finished product for its intended use. Work the materials to the dimensions indicated on approved detail drawings, using proven details of fabrication and support. Use the type of materials indicated or specified for the various components of work.

Form exposed work true to line and level, with accurate angles and surfaces and straight sharp edges. Ensure that all exposed edges are eased to a radius of approximately 1/32 inch. Bend metal corners to the smallest radius possible without causing grain separation or otherwise impairing the work.

Weld corners and seams continuously and in accordance with the recommendations of AWS D1.1/D1.1M. Grind exposed welds smooth and flush to match and blend with adjoining surfaces.

Form the exposed connections with hairline joints that are flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of the type indicated or, if not indicated, use countersunk Phillips flathead screws or bolts.

Provide anchorage of the type indicated and coordinated with the supporting structure. Fabricate anchoring devices and space as indicated and as required to provide adequate support for the intended use of the work.

Use hot-rolled steel bars for work fabricated from bar stock unless work is indicated or specified to be fabricated from cold-finished or cold-rolled stock.

2.1.1 Steel Handrails

Fabricate joint posts, rail, and corners by one of the following methods:

a. Flush-type rail fittings of commercial standard, welded and ground smooth, with railing splice locks secured with 3/8 inch hexagonal-recessed-head setscrews.

b. Mitered and welded joints made by fitting post to top rail and intermediate rail to post, mitering corners, groove-welding joints, and grinding smooth. Butt railing splices and reinforce them by a tight-fitting interior sleeve not less than 6 inches long.

c. Railings may be bent at corners in lieu of jointing, provided that bends are made in suitable jigs and the pipe is not crushed.

2.1.2 Protective Coating

Shop-prime the steelwork as indicated in accordance with Section 09 90 00 PAINTS AND COATINGS except the following:

a. Steel surfaces encased in concrete

b. Steel surfaces for welding

c. High-strength bolt-connected contact surfaces

d. Crane rail surfaces

Provide hot-dipped galvanized steelwork as indicated in accordance with ASTM A123/A123M. Touch up abraded surfaces and cut ends of galvanized members with zinc-dust, zinc-oxide primer, or an approved galvanizing repair compound.

2.2 COMPONENTS

2.2.1 Cold-Finished Steel Bars

Provide cold-finished steel bars conforming to ASTM A108, grade as selected by the fabricator.

2.2.2 Cold-Drawn Steel Tubing

Provide tubing conforming to ASTM A512, sunk-drawn, butt-welded, cold-finished, and stress-relieved.

2.2.3 Steel Pipe

Provide pipe conforming to ASTM A53/A53M, type as selected, Grade B; primed finish, unless galvanizing is required; standard weight (Schedule 40).

2.2.4 Concrete Inserts

Provide wedge-type concrete inserts consisting of galvanized box-type ferrous castings designed to accept 3/4 inch diameter bolts having special wedge-shaped heads, made of either malleable iron conforming to ASTM A47/A47M or cast steel conforming to ASTM A27/A27M and hot-dip

galvanized in accordance with ASTM A153/A153M.

Provide carbon steel bolts having special wedge-shaped heads, nuts, washers, and shims, galvanized in accordance with ASTM A153/A153M. Provide slotted-type concrete inserts consisting of a galvanized 1/8 inch thick pressed-steel plate conforming to ASTM A283/A283M, made of box-type welded construction with a slot designed to receive 3/4 inch diameter square-head bolt with knockout cover; and hot-dip galvanized in accordance with ASTM A123/A123M.

2.2.5 Fasteners

Provide galvanized zinc-coated fasteners in accordance with ASTM A153/A153M used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.

Provide standard hexagon-head bolts, conforming to ASTM A307, Grade A.

Provide square-head lag bolts conforming to ASME B18.2.1.

Provide plain round, general-assembly-grade, carbon steel washers conforming to ASME B18.21.1.

2.2.6 Steel Railings And Handrails

Design handrails to resist a concentrated load of 200 lb in any direction at any point of the top of the rail or 50 lb per foot applied horizontally to the top of the rail, whichever is more severe. NAAMM AMP 521, provide the same size rail and post. Provide pipe collars of the same material and finish as the handrail and posts.

2.2.6.1 Steel Handrails

Provide steel handrails, including inserts in concrete, steel pipe conforming to ASTM A53/A53M . Provide steel railings of 1 1/2 inch nominal size, hot-dip galvanized and shop-painted.

2.3 Mill Test Reports

Provide mill test reports for cold-drawn steel tubing. Mill test report will include but is not limited to material heat number, material grade, edition year and type of specification met, material dimension, mechanical properties, chemical analysis, heat treatment (if applicable), and certified inspector signature.

PART 3 EXECUTION

3.1 PREPARATION

Adjust stair railings and handrails before securing in place in order to ensure proper matching at butting joints and correct alignment throughout their length. Space posts not more than 8 feet on center. Plumb posts in each direction. Secure posts and rail ends to building construction as follows:

a. Anchor posts in concrete by means of pipe sleeves set and anchored into concrete. Provide sleeves of galvanized, standard-weight, steel pipe, not less than 6 inches long, and having an inside diameter not

less than 1/2 inch greater than the outside diameter of the inserted pipe post. Provide steel plate closure secured to the bottom of the sleeve, with closure width and length not less than 1 inch greater than the outside diameter of the sleeve. After posts have been inserted into sleeves, fill the annular space between the post and sleeve with nonshrink grout or a quick-setting hydraulic cement. Cover anchorage joint with a round steel flange welded to the post.

3.2 INSTALLATION

Submit manufacturer's installation instructions for the following products to be used in the fabrication of steel and hand rail work:

a. Cold-drawn steel tubing

b. Protective coating

c. Steel railings and handrails

d. Anchorage and fastening systems

3.2.1 Touchup Painting

Immediately after installation, clean field welds, bolted connections, abraded areas of the shop paint, and exposed areas painted with the paint used for shop painting. Apply paint by brush or spray to provide a minimum dry-film thickness of 2 mils.

3.3 FIELD QUALITY CONTROL

3.3.1 Field Welding

Ensure that procedures of manual shielded metal arc welding, appearance and quality of welds made, and methods used in correcting welding work comply with AWS D1.1/D1.1M.

-- End of Section --

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SECTION 06 41 16.00 10

PLASTIC-LAMINATE-CLAD ARCHITECTURAL CABINETS
08/10, CHG 1: 11/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A161.2	(1998) Decorative Laminate Countertops, Performance Standards for Fabricated High Pressure

ASTM INTERNATIONAL (ASTM)

ASTM D1037	(2012; R 2020) Standard Test Methods for Evaluating Properties of Wood-Base Fiber and Particle Panel Materials
ASTM D7612-10	(2015) Standard Practice for Categorizing Wood and Wood-Based Products According to Their Fiber Sources
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM F547	(2017) Standard Terminology of Nails for Use with Wood and Wood-Base Materials

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

ANSI/BHMA A156.9	(2020) Cabinet Hardware

COMPOSITE PANEL ASSOCIATION (CPA)

ANSI/CPA A208.1	(2022) Particleboard
CPA A208.2	(2016) Medium Density Fiberboard (MDF) for Interior Applications

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI/NEMA LD 3	(2005) Standard for High-Pressure Decorative Laminates

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

U.S. GREEN BUILDING COUNCIL (USGBC)

LEED BD+C	(2009; R 2010) Leadership in Energy and Environmental Design(tm) Building Design and Construction (LEED-NC)

UL ENVIRONMENT (ULE)

ULE Greenguard	UL Greenguard Certification Program

WINDOW AND DOOR MANUFACTURERS ASSOCIATION (WDMA)

ANSI/WDMA I.S.1A	(2013) Interior Architectural Wood Flush Doors

WOODWORK INSTITUTE (WI)

NAAWS 4.0	(2021 Errata Edition) North American Architectural Woodwork Standards

1.2 SYSTEM DESCRIPTION

Work in this section includes laminate clad custom casework cabinets vanities as shown on the drawings and as described in this specification. This Section includes high-pressure laminate surfacing and cabinet hardware. Comply with EPA requirements in accordance with Section 01 33 29 SUSTAINABILITY REQUIREMENTS AND REPORTING. Sand smooth and apply a clear finish of polyurethane to all exposed and semi-exposed surfaces, whose finish is not otherwise noted on the drawings or finish schedule. Wood finish may be shop finished or field applied in accordance with Section 09 90 00 PAINTS AND COATINGS.

1.3 SUSTAINABILITY REPORTING

Materials in this technical specification may contribute towards contract compliance with sustainability requirements. See Section 01 33 29 SUSTAINABILITY REQUIREMENTS AND REPORTING for project LEED BD+C local/regional materials, low-emitting materials, recycled content, and certified rapidly renewable materials LEED documentation requirements.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Shop Drawings

Installation

SD-03 Product Data

Wood Materials

Wood Finishes

Finish Schedule

Certification

SD-04 Samples

Plastic Laminates

Cabinet Hardware

SD-07 Certificates

Quality Assurance

Laminate Clad Casework

SD-11 Closeout Submittals

LEED Documentation

1.4.1 Product Data Submittals

For each product.

a. Include data for fire-retardant treatment from chemical - treatment manufacturer and certification by treating plant that materials comply with requirements.

1.4.2 Sustainable Design Submittals

Comply with 018113.14 "Sustainable Design Requirements - LEED v4 BD+C." Submit LEED Cover Sheet for each material. Submittals must be reviewed concurrently with other product data submittals.

a. Environmental Product Declarations (EPD), if available: Particleboard, medium density fiberboard, plywood, laminate.

b. Sourcing of Raw Materials - Legal Wood: Product data demonstrating compliance with ASTM D7612-10.

(1) Include Chain-of-Custody (CoC) certificate.

(2) Include invoice stating material cost and CoC by line item.

(3) Regional materials: Manufacturer statement for location of manufacture for products manufactured and of legal wood harvested within 100 miles of the Project Site. Include percentage of product that is regionally harvested.

c. Sourcing of Raw Materials - Recycled Content: Product data for particleboard, medium density fiberboard, and laminate stating percentage pre-consumer and post-consumer recycled content. Include material cost.

d. Material Ingredient Report, if available: Chemical inventory to at least 0.1 percent (1000 ppm) for particleboard, medium density fiberboard, laminate.

e. Formaldehyde Emissions Evaluation: Certificate of compliance for

Ultra-Low-Emitting Formaldehyde (ULEF) or No Added Formaldehyde (NAF) for particleboard, medium density fiberboard. Include material cost.

f. Formaldehyde Emissions Evaluation: Certificate of compliance for Ultra-Low-Emitting Formaldehyde (ULEF) or No Added Formaldehyde (NAF) for particleboard, medium density fiberboard. Include material cost.

1.4.3 Shop Drawings

a. Include plans, elevations, sections, and attachment details.

b. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.

c. Show locations and sizes of cutouts and holes for items installed in plastic-laminate architectural cabinets.

d. Apply AWI Quality Certification Program label to Shop Drawings.

1.4.4 Samples

For each exposed product and for each color and texture specified, in manufacturer's or manufacturer's standard size.

1.4.5 Samples for Verification

For the following:

a. Plastic Laminates:12 by 12 inches, for each type, color, pattern, and surface finish required.

(1) Provide one sample applied to core material with specified edge material applied to one edge.

(2) Provide edge banding on one edge.

1.5 INFORMATIONAL SUBMITTALS

Field quality-control reports.

1.5.1 Qualification Data

For manufacturer and Installer.

1.5.2 Product Certificates

For each type of product.

1.5.3 Evaluation Reports

For fire-retardant-treated materials, from ICC-ES.

1.6 CLOSEOUT SUBMITTALS

1.6.1 Quality Standard Compliance Certificates

AWI Quality Certification Program certificates.

1.7 QUALITY ASSURANCE

1.7.1 General Requirements

Unless otherwise noted on the drawings, furnish all materials, construction methods, and fabrication conforming to and complying with the custom grade quality standards as outlined in NAAWS 4.0, Section for laminate clad cabinets. These standards apply in lieu of omissions or specific requirements in this specification. Contractors and their personnel engaged in the work must be able to demonstrate successful experience with work of comparable extent, complexity and quality to that shown and specified. Submit a quality control statement which illustrates compliance with and understanding of NAAWS 4.0 requirements, in general, and the specific NAAWS 4.0 requirements provided in this specification. The quality control statement must also certify a minimum of ten years Contractor's experience in laminate clad casework fabrication and construction. Provide a list of a minimum of five successfully completed projects of a similar scope, size, and complexity in the quality control statement.

1.7.2 Mock-ups

Prior to final approval of shop drawings, provide a full-size mock-up of a typical vanity floor cabinet wall cabinet , including all components and hardware necessary to illustrate a completed unit with a minimum of one door and one drawer assembly. Include countertops and back splashes where specified. Utilize specified finishes in the patterns and colors as indicated on drawings. Upon disapproval, rework or remake the mock-up until approval is secured. Remove rejected units from the jobsite. Approved mock-up may remain as part of the finished work. Submit shop drawings showing all fabricated casework items in plan view, elevations and cross-sections to accurately indicate materials used, details of construction, dimensions, methods of fastening and erection, and installation methods proposed. Clearly cross-reference shop drawing casework items to casework items located on the project drawings. Shop drawings will include a color schedule of all casework items to include all countertop, exposed, and semi-exposed cabinet finishes to include finish material manufacturer, pattern, and color.

1.7.3 Sustainable Design Certification

Product must be third party certified in accordance with ULE Greenguard Gold, SCS Scientific Certification Systems Indoor Advantage Gold or equal. Perform certification annually and keep current.

1.8 DELIVERY, STORAGE, AND HANDLING

Casework may be delivered knockdown or fully assembled. Deliver all units to the site in undamaged condition, stored off the ground in fully enclosed areas, and protected from damage. Ventilate the storage area and do not subject to extreme changes in temperature or humidity.

1.9 SEQUENCING AND SCHEDULING

Coordinate work with other trades. Do not install units in any room or space until painting, and ceiling installation are complete within the room where the units are located. Install floor cabinets before finished flooring materials are installed.

PART 2 PRODUCTS

2.1 WOOD MATERIALS

2.1.1 Lumber

a. Provide kiln-dried Grade III framing lumber to dimensions as shown on the drawings. Frame front, where indicated on the drawings, must be nominal 3/4 inch hardwood.

b. Standing or running trim casework components, which are specified to receive a transparent finish, must be hardwood species, plain sawn. AWI grade must be custom. Indicate location, shape, and dimensions on the drawings.

2.1.2 Panel Products

2.1.2.1 Plywood

Use veneer core hardwood plywood, NAAWS 4.0 Grade AA panels for framing purposes. Indicate nominal thickness of plywood panels in this specification and on the drawings.

2.1.2.2 Particleboard

Provide industrial grade, medium density (40 to 50 pounds per cubic foot), 3/4 inch thick particleboard. Use a moisture-resistant particleboard in grade Type 2-M-2 or 2-M-3 as the substrate for plastic laminate covered countertops backsplashes components as located on the drawings and other areas subjected to moisture. Provide particleboard meeting the minimum standards listed in ASTM D1037 and ANSI/CPA A208.1.

2.1.2.3 Medium Density Fiberboard

Medium density fiberboard (MDF) must be an acceptable panel substrate where noted on the drawings. Provide medium density fiberboard meeting the minimum standards listed in CPA A208.2.

2.2 SOLID POLYMER MATERIAL

Provide solid surfacing casework components in conformance to the requirements of Section 06 61 16 SOLID SURFACING FABRICATIONS.

2.3 HIGH PRESSURE DECORATIVE LAMINATE (HPDL)

Provide plastic laminates meeting the requirements of ANSI/NEMA LD 3 and ANSI A161.2 for high-pressure decorative laminates. Indicate design, colors, surface finish and texture, and locations on the drawings . Submit two samples of each plastic laminate pattern and color. Samples less than 5 by 7 inches in size are not acceptable. Provide plastic laminate types and nominal minimum thicknesses for casework components as indicated in the following paragraphs.

2.3.1 Horizontal General Purpose Standard (HGS) Grade

Provide horizontal general purpose standard grade plastic laminate that is 0.048 inches (plus or minus 0.005 inches) in thickness. This laminate grade is intended for horizontal surfaces where postforming is not required.

2.3.2 Vertical General Purpose Standard (VGS) Grade

Provide vertical general purpose standard grade plastic laminate that is 0.028 inches (plus or minus 0.004 inches) in thickness. This laminate grade is intended for exposed exterior vertical surfaces of casework components where postforming is not required.

2.3.3 Horizontal General Purpose Postformable (HGP) Grade

Provide horizontal general purpose postformable grade plastic laminate that is 0.042 inches (plus or minus 0.005 inches) in thickness. This laminate grade is intended for horizontal surfaces where post forming is required.

2.3.4 Vertical General Purpose Postformable (VGP) Grade

Provide vertical general purpose postformable grade plastic laminate that is 0.028 inches (plus or minus 0.004 inches) in thickness. This laminate grade is intended for exposed exterior vertical surfaces of components where postforming is required for curved surfaces.

2.3.5 Horizontal General Purpose Fire Rated (HGF) Grade

Provide horizontal general purpose fire rated grade plastic laminate that is 0.048 inches (plus or minus 0.005 inches) in thickness and a class 1, class A fire rating in accordance with ASTM E84.

2.3.6 Vertical General Purpose Fire Rated (VGF) Grade

Provide vertical general purpose fire rated grade plastic laminate that is 0.028 inches (plus or minus 0.004 inches) in thickness and a class 1, class A fire rating in accordance with ASTM E84.

2.3.7 Cabinet Liner Standard (CLS) Grade

Provide cabinet liner standard grade plastic laminate that is 0.020 inches in thickness. This laminate grade is intended for light duty semi-exposed interior surfaces of casework components.

2.3.8 Backing Sheet (BK) Grade

Undecorated backing sheet grade laminate is formulated specifically to be used on the backside of plastic laminated panel substrates to enhance dimensional stability of the substrate. Backing sheet thickness must be 0.020 inches. Provide backing sheets for all laminated casework components where plastic laminate finish is applied to only one surface of the component substrate.

2.4 THERMOSET DECORATIVE OVERLAYS (MELAMINE)

Use thermoset decorative overlays (melamine panels) for casework cabinet interior drawer interior all semi-exposed surfaces.

2.5 EDGE BANDING

Provide PVC vinyl, 0.020 inch 0.125 inch thick, edge banding for casework doors and drawer fronts. Material width must be 15/16 inches as indicated on the drawings . Color and pattern must match exposed door and

drawer front laminate pattern and color be as indicated on the drawings .

2.6 VINYL COUNTERTOP EDGE

Where located on the drawings, use a tee-mould anchor type with a flat radiused edge profile vinyl edging for countertops. Finished width must be as indicated on the drawings . Indicate color on the drawings .

2.7 CABINET HARDWARE

Submit one sample of each cabinet hardware item specified to include hinges, pulls, drawer glides. Provide hardware conforming to ANSI/BHMA A156.9, unless otherwise noted, and consisting of the following components:

2.7.1 Door Hinges

Frameless concealed hinges (European Type): ANSI/BHMA A156.9, B01602 135 degrees of opening, self closing.

2.7.2 Cabinet Pulls

Wire Pulls: Back mounted, solid metal 5 inches long, 2 ½″ deep and 5/16 inch in diameter

2.7.3 Drawer Slide

Side mounted type, BHMA No. with full extension and a minimum 75 pound 100 pound load capacity. Include an integral positive stop to avoid accidental drawer removal.

2.7.4 Adjustable Shelf Support System

Recessed (mortised) metal standards, BHMA No. BO4071, finish. Multiple holes with metal pin supports.

2.8 FASTENERS

Provide nails, screws, and other suitable fasteners that are the size and type best suited for the purpose and conforming to ASTM F547 where applicable.

2.9 ADHESIVES, CAULKS, AND SEALANTS

2.9.1 Adhesives

Use formula and type of adhesives recommended by AWI. Select adhesives for their ability to provide a durable, permanent bond and take into consideration such factors as materials to be bonded, expansion and contraction, bond strength, fire rating, and moisture resistance. Meet local regulations regarding VOC emissions and off-gassing.

2.9.1.1 Wood Joinery

Use Type II for interior use urea-formaldehyde resin formula polyvinyl acetate resin emulsion adhesives to bond wood members. Adhesives must withstand a bond test as described in ANSI/WDMA I.S.1A.

2.9.1.2 Laminate Adhesive

Adhesive used to join high-pressure decorative laminate to wood must be a water-based contact adhesive adhesive consistent with AWI and laminate manufacturer's recommendations.

2.9.2 Caulk

Use clear, 100 percent silicone caulk to fill voids and joints between laminated components and between laminated components and adjacent surfaces.

2.9.3 Sealant

Use sealant recommended by the substrate manufacturer to provide a moisture barrier at sink cutouts and all other locations where unfinished substrate edges may be subjected to moisture.

2.10 WOOD FINISHES

Paint, stain, varnish and perform applications required for laminate clad casework components as indicated on the drawings.

2.11 ACCESSORIES

2.11.1 Grommets

Use plastic metal material for cutouts with a diameter of 2 inches. Indicate locations on the drawings.

2.12 FABRICATION

Verify field measurements as indicated in the shop drawings before fabrication. Accomplish fabrication and assembly of components at the shop site to the maximum extent possible. Meet or exceed the requirements for AWI custom grade unless otherwise indicated in this specification. Make cabinet style, in accordance with NAAWS 4.0, Section 400-G descriptions, flush overlay.

2.12.1 Base and Wall Cabinet Case Body

2.12.1.1 Cabinet Components

Use frame members that are glued-together, kiln-dried hardwood lumber. Brace top corners, bottom corners, and cabinet bottoms with either hardwood blocks or water-resistant glue and nailed in place metal or plastic corner braces. Construct cabinet components from the following materials and thicknesses:

2.12.1.1.1 Body Members (Ends, Divisions, Bottoms, and Tops)

3/4 inch particleboard medium density fiberboard (MDF) panel product

2.12.1.1.2 Face Frames and Rails

3/4 inch hardwood lumber

2.12.1.1.3 Shelving

3/4 inch particleboard medium density fiberboard (MDF) panel product

2.12.1.1.4 Cabinet Backs

1/4 inch particleboard medium density fiberboard (MDF) panel product

2.12.1.1.5 Drawer Sides, Backs, and Subfronts

1/2 inch hardwood lumber

2.12.1.1.6 Drawer Bottoms

1/4 inch particleboard medium density fiberboard (MDF) panel product

2.12.1.1.7 Door and Drawer Fronts

3/4-inch particleboard medium density fiberboard (MDF) panel product

2.12.1.2 Joinery Method for Case Body Members

2.12.1.2.1 Tops, Exposed Ends, and Bottoms

a. Steel "European" assembly screws (1-1/2 inch from end, 5 inch on center, fasteners will not be visible on exposed parts).

b. Doweled, glued under pressure (approx. 4 dowels per 12 inches of joint).

c. Stop dado, glued under pressure, and either nailed, stapled or screwed (fasteners will not be visible on exposed parts).

d. Spline or biscuit, glued under pressure.

2.12.1.2.2 Exposed End Corner and Face Frame Attachment

2.12.1.2.2.1 Mitered Joint

lock miter or spline or biscuit, glued under pressure (no visible fasteners)

2.12.1.2.2.2 Non-Mitered Joint (90 degree)

butt joint glued under pressure (no visible fasteners)

2.12.1.2.2.3 Butt Joint

glued and nailed

2.12.1.2.3 Cabinet Backs (Wall Hung Cabinets)

Wall hung cabinet backs must not be relied upon to support the full weight of the cabinet and its anticipated load for hanging/mounting purposes. Method of back joinery and hanging/mounting mechanisms should transfer the load to case body members. Use the following fabrication method:

2.12.1.2.3.1 Full Bound

Full bound, captured in grooves on cabinet sides, top, and bottom. Cabinet backs for floor standing cabinets must be side bound, captured in grooves; glued and fastened to top and bottom.

2.12.1.2.3.2 Full Overlay

Full overlay, plant-on backs with minimum back thickness of 1/2 inchand minimum No. 12 plated (no case hardened) screws spaced a minimum 3 inches on center. Do not expose edge of back on finished sides. Anchor strips are not required when so attached.

2.12.1.2.3.3 Side Bound

Side bound, captured in groove or rabbetts; glued and fastened.

2.12.1.2.4 Cabinet Backs (Floor Standing Cabinets)

2.12.1.2.4.1 Side Bound

Side bound, captured in grooves; glued and fastened to top and bottom.

2.12.1.2.4.2 Full Overlay

Full overlay, plant-on backs with minimum back thickness of 1/2 inch and minimum No. 12 plated (no case hardened) screws spaced a minimum 3 inches on center. Do not expose edge of back on finished sides. Anchor strips are not required when so attached.

2.12.1.2.4.3 Side Bound with Rabbetts

Side bound, placed in rabbetts; glued and fastened in rabbetts.

2.12.1.2.5 Wall Anchor Strips

Wall Anchor Strips are required for all cabinets with backs less than 1/2 inch thick. Use strips consisting of minimum 1/2 inch thick lumber, minimum 2-1/2 inches width; securely attache to wall side of cabinet back - top and bottom for wall hung cabinets, top only for floor standing cabinets.

2.12.2 Cabinet Floor Base

Mount floor cabinets on a base constructed of nominal 2 inch thick lumber 3/4 inch veneer core exterior plywood. Provide base assembly components that are a moisture-resistant panel product. Make finished height for each cabinet base as indicated on the drawings. Make bottom edge of the cabinet door or drawer face flush with top of base extend below the top of the base as indicated on the drawings.

2.12.3 Cabinet Door and Drawer Fronts

Fabricate door and drawer fronts from 3/4 inch medium density fiberboard (MDF. Surface all door and drawer front edges with high pressure plastic laminate , color and pattern as indicated on the drawings .

2.12.4 Drawer Assembly

2.12.4.1 Drawer Components

Provide drawer components consisting of a removable drawer front, sides, backs, and bottom. Construct drawer components of the following materials and thicknesses:

2.12.4.1.1 Drawer Sides and Backs For Laminate Finish

1/2 inch thick 7-ply hardwood veneer core substrate

2.12.4.1.2 Drawer Sides and Back For Thermoset Decorative Overlay (Melamine) Finish

1/2 inch thick medium density particleboard or MDF fiberboard substrate

2.12.4.1.3 Drawer Bottom

1/4 inch thick veneer core panel product for transparent or plastic laminate finish thermoset decorative overlay melamine panel product

2.12.4.2 Drawer Assembly Joinery Method

a. Multiple dovetail (all corners) or French dovetail front/dadoed back, glued under pressure.

b. Doweled, glued under pressure.

c. Lock shoulder, glued and pin nailed.

d. Set bottoms into sides, front, and back, 1/4 inch deep groove with a minimum 3/8 inch standing shoulder.

2.12.5 Shelving

2.12.5.1 General Requirements

Fabricate shelving from 3/4 inch medium density particleboard 3/4 inch medium density fiberboard (MDF . Finish all shelving top and bottom surfaces with HPDL plastic laminate. Finish shelf edges in a HPDL plastic laminate thermoset decorative overlay (melamine) .

2.12.5.2 Shelf Support System

The shelf support system is as follows:

2.12.5.2.1 Recessed (Mortised) Metal Shelf Standards

Mortise standards flush with the finishes surface of the cabinet interior side walls, two per side. Position and space standards on the side walls to provide a stable shelf surface that eliminates tipping when shelf front is weighted. Install and adjust standards vertically to provide a level, stable shelf surface when clips are in place.

2.12.5.2.2 Pin Hole Method

Drill holes on the interior surface of the cabinet side walls. Evenly space holes in two vertical columns Space the holes in each column at 1

inch increments starting 6 inches from the cabinet interior bottom and extending to within 6 inches of the top interior surface of the cabinet. Drill holes to provide a level, stable surface when the shelf is resting on the shelf pins. Coordinate hole diameter with pin insert size to provide a firm, tight fit.

2.12.6 Laminate Clad Countertops

Construct laminate countertop substrate of 3/4 inch particleboard medium density fiberboard (MDF) . Use a moisture-resistant substrate where countertops receive sinks, lavatories, or are subjected to liquids. Provide substrates that have sink cutout edges and seal with appropriate sealant against moisture. Do not make joints cutouts. A balanced backer sheet is required.

2.12.6.1 Edge Style

Make front and exposed side countertop edges in shapes and to dimensions as shown on the drawings. Use the following countertop edge material:

2.12.6.1.1 Post Formed Plastic Laminate

Make laminate edge integral with countertop surface. Make shape and profile as indicated and to dimensions as indicated.

2.12.6.1.2 Plastic Laminate Self Edge

Flat, 90 degree "self " edge. Edge must be applied before top. Lap laminate edge over countertop laminate and ease to eliminate sharp corners.

2.12.6.2 Laminate Clad Splashes

Countertop splash substrate must be 3/4 inch particleboard MDF fiberboard . Laminate clad backsplash must be loose, to be installed at the time of countertop installation. Provide and install loose, straight profile side splashes at the time of countertop installation. Match back and side splash laminate pattern and color to the adjacent countertop laminate.

2.12.7 Laminate Application

Apply laminate to substrates following the recommended procedures and instructions of the laminate manufacturer and ANSI/NEMA LD 3, using tools and devices specifically designed for laminate fabrication and application. Provide a balanced backer sheet (Grade BK) wherever only one surface of the component substrate requires a plastic laminate finish. Apply required grade of laminate in full uninterrupted sheets consistent with manufactured sizes using one piece for full length only, using adhesives specified herein or as recommended by the manufacturer. Fit corners and joints hairline. Machined flush, file, sand, or buff all laminate edges to remove machine marks and ease (sharp corners removed). Clean up at easing must be such that no overlap of the member eased is visible. Perform fabrication in conformance to ANSI A161.2. Provide laminate types and grades for component surfaces as follows unless otherwise indicated on the drawings:

2.12.7.1 Base/Wall Cabinet Case Body

a. Exterior (exposed) surfaces to include exposed and semi-exposed face frame surfaces: HPDL Grade VGP.

b. Interior (semi-exposed) surfaces to include interior back wall, bottom, and side walls: Thermoset Decorative Overlay (melamine).

2.12.7.2 Adjustable Shelving

2.12.7.2.1 Top and Bottom Surfaces

HPDL Grade HGS Thermoset Decorative Overlay (melamine)

2.12.7.2.2 All Edges

HPDL Grade VGS Thermoset Decorative Overlay (melamine)

2.12.7.3 Fixed Shelving

2.12.7.3.1 Top and Bottom Surfaces

2.12.7.3.2 Exposed Edges

HPDL Grade VGS Thermoset Decorative Overlay (melamine)

2.12.7.4 Door, Drawer Fronts, Access Panels

2.12.7.4.1 Exterior (Exposed) and Interior (Semi-Exposed) Faces

HPDL Grade VGP

2.12.7.4.2 Edges

HPDL Grade VGS

2.12.7.5 Drawer Assembly

All interior and exterior surfaces: HPDL Grade CLS Thermoset Decorative Overlay (melamine).

2.12.7.6 Countertops and Splashes

All exposed and semi-exposed surfaces: HPDL Grade HGS

2.12.7.7 Tolerances

Meet the NAAWS 4.0 custom grade requirements for flushness, flatness, and joint tolerances of laminated surfaces.

2.12.8 Finishing

2.12.8.1 Filling

Do not expose fasteners on laminated surfaces. Make all nails, screws, and other fasteners in non-laminated cabinet components countersunk and fill the holes with wood filler consistent in color with the wood species.

2.12.8.2 Sanding

Prepare all surfaces requiring coatings by sanding with a grit and in a

manner that scratches will not show in the final system.

2.12.8.3 Coatings

Types, method of application and location of casework finishes must be in accordance with the finish schedule, drawings and Section 09 90 00 PAINTS AND COATINGS. Paint all cabinet reveals. Submit descriptive data which provides narrative written verification of all types of construction materials and finishes, methods of construction, etc. not clearly illustrated on the submitted shop drawings. Provide written verification of conformance with NAAWS 4.0 for the quality indicated to include materials, tolerances, and types of construction. Both the manufacturer of materials and the fabricator must submit available literature which describes re-cycled product content, operations and processes in place that support efficient use of natural resources, energy efficiency, emissions of ozone depleting chemicals, management of water and operational waste, indoor environmental quality, and other production techniques supporting sustainable design and products.

PART 3 EXECUTION

3.1 INSTALLATION

Installation must comply with applicable requirements for NAAWS 4.0 custom quality standards. Install countertops and fabricated assemblies level, plumb, and true to line, in locations shown on the drawings. Attach and securely anchor cabinets and other laminate clad casework assemblies to the floor and walls with mechanical fasteners that are appropriate for the wall and floor construction.

3.1.1 Anchoring Systems

3.1.1.1 Floor

Utilize a floor anchoring system as detailed on the drawings for base cabinets . Anchoring and mechanical fasteners must not be visible from the finished side of the casework assembly. Attach cabinet assemblies to anchored bases without visible fasteners as indicated in the drawings. Where assembly abuts a wall surface, include a minimum 1/2 inch thick lumber or panel product hanging strip, minimum 2-1/2 inch width; securely attached to the top of the wall side of the cabinet back.

3.1.1.2 Wall

Utilize minimum 1/2 inch thick lumber or panel product hanging strips, minimum 2-1/2 inch width to wall mount cabinet ; securely attach to the wall side of the cabinet back, both top and bottom.

3.1.2 Countertops

Install countertops in locations as indicated on the drawings. Fasten countertops to supporting casework structure with mechanical fasteners, hidden from view. Fill all joints formed by the countertop or countertop splash and adjacent wall surfaces with a clear silicone caulk. Adhere loose back side splashes to both the countertop surface perimeter and the adjacent wall surface with adhesives appropriate for the type of materials to be adhered. Fill joints between the countertop surface and splash with clear silicone caulk in a smooth consistent concave bead. Bead size must be the minimum necessary to fill the joint and any surrounding voids or

cracks.

3.1.3 Hardware

Install casework hardware in types and locations as indicated on the drawings. Where fully concealed European-style hinges are specified to be used with particleboard or fiberboard doors, use plastic or synthetic insertion dowels to receive 3/16 inch "Euroscrews". The use of wood screws without insertion dowels is prohibited.

3.1.4 Doors, Drawers and Removable Panels

Accomplish the fitting of doors, drawers and removable panels within target fitting tolerances for gaps and flushness in accordance with NAAWS 4.0 custom grade requirements.

3.1.5 Plumbing Fixtures

Install sinks, sink hardware, and other plumbing fixtures in locations as indicated on the drawings and in accordance with Section 22 00 00 PLUMBING, GENERAL PURPOSE .

-- End of Section --

SECTION 06 61 16

SOLID SURFACING FABRICATIONS
08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM D570	(1998; E 2010; R 2010) Standard Test Method for Water Absorption of Plastics
ASTM D638	(2014) Standard Test Method for Tensile Properties of Plastics
ASTM D696	(2016) Standard Test Method for Coefficient of Linear Thermal Expansion of Plastics Between -30 degrees C and 30 degrees C With a Vitreous Silica Dilatometer
ASTM D790	(2017) Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials
ASTM D2583	(2013a) Indentation Hardness of Rigid Plastics by Means of a Barcol Impressor
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM G21	(2015; R 2021; E 2021) Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

CSA GROUP (CSA)

CSA B45.5-17/IAPMO Z124	(2017; Errata 2017; Errata 2018) Plastic Plumbing Fixtures

INTERNATIONAL CAST POLYMER ASSOCIATION (ICPA)

ICPA SS-1	(2001) Performance Standard for Solid Surface Materials

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI/NEMA LD 3	(2005) Standard for High-Pressure Decorative Laminates

NSF INTERNATIONAL (NSF)

NSF/ANSI 51	(2023) Food Equipment Materials

1.2 SYSTEM DESCRIPTION

a. Work under this section includes countertops and other items utilizing solid surfacing material fabrications as indicated on the drawings and as described in this specification. Do not change source of supply for materials after work has started, if the appearance of finished work would be affected.

b. In most instances, installation of solid surfacing material fabricated components and assemblies requires strong correctly located structural support provided by other trades. To provide a stable, sound, secure installation, close coordination is required between the solid surfacing material fabricator/installer and other trades to ensure that necessary structural wall support, cabinet counter top structural support, proper clearances, and other supporting components are provided for the installation of wall panels, counter tops, shelving, and all other solid surfacing material fabrications to the degree and extent recommended by the solid surfacing material manufacturer.

c. Provide appropriate staging areas for solid surfacing material fabrications. Allow variation in component size and location of openings of plus or minus 1/8 inch.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Installation; G

SD-03 Product Data

Solid Polymer; G

Indoor air quality for solid surface seam and sealant products; S

SD-04 Samples

Material; G

Counter Tops; G

SD-06 Test Reports

Test Report Results

SD-07 Certificates

Qualifications

Indoor Air Quality for solid surface fabrication products; S

SD-10 Operation and Maintenance Data

Solid Polymer, Data Package 1; G

1.4 QUALITY ASSURANCE

1.4.1 Qualifications

To ensure warranty coverage, provide manufacturer certified solid surfacing fabricators to fabricate the solid surfacing material being utilized. Mark all fabrications with the fabricator's certification label affixed in an inconspicuous location. Minimum of 5 years of experience working with solid surfacing materials is required of fabricators. Submit solid surfacing material manufacturer's certification attesting to fabricator qualification approval.

1.5 DELIVERY, STORAGE, AND HANDLING

Do not deliver materials to project site until areas are ready for installation. Deliver components and materials to the site undamaged, in containers clearly marked and labeled with manufacturer's name. Store materials indoors and take adequate precautions to prevent damage to finished surfaces. Provide protective coverings to prevent physical damage or staining following installation, for duration of project.

1.6 WARRANTY

Provide manufacturer's warranty to repair or replace defective materials, excluding damages caused by physical or chemical abuse or excessive heat, and workmanship for a period of 10 years from date of final acceptance of the work.

PART 2 PRODUCTS

2.1 MATERIAL

Submit detail fabrication drawings and installation drawings of each solid surfacing fabrication indicated. Include elevations, dimensions, clearances, details of construction and anchorage, and details of joints and connections.

Submit manufacturers' descriptive product data for each type of solid polymer fabrication indicated. Include manufacturers' literature, finishes, profiles and thicknesses of materials.

Submit manufacturers' operations and maintenance data for each type of solid polymer fabrication in accordance with Section 01 78 23 OPERATIONS AND MAINTENANCE DATA.

2.1.1 Solid Surfacing Material

Provide solid polymer that is a homogeneous filled solid polymer; not coated, laminated or of a composite construction, complying with ICPA SS-1. Provide material that meets or exceeds the minimum physical and performance properties specified. Superficial damage to a depth of 0.01 inch must be repairable by sanding or polishing. Material thickness is as indicated below; required minimum thickness is 1/4 inch. Submit a minimum 4 inch by 4 inch sample of each color and pattern for approval; include full range of color and pattern variation. Retain approved samples as a standard for this work. Submit test report results from an independent testing laboratory attesting that the submitted solid surfacing materials meet or exceed each of the specified performance requirements.

a. Horizontal Surfaces: 3/4 inch thick material

b. Vertical Surfaces: 1/2 inch thick material

c. Provide materials that meet the emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type). Provide certification or validation of indoor air quality for solid surface fabrication products.

2.1.2 Cast, 100 Percent Acrylic Polymer Solid Surfacing Material

Cast, 100 percent acrylic solid polymer material composed of acrylic polymer, mineral fillers, and pigments. Provide acrylic polymer that meets or exceeds the following minimum performance requirements:

PROPERTY	REQUIREMENT (min. or max.)	TEST PROCEDURE
Tensile Strength	4000 psi (max.)	ASTM D638
Hardness	55-Barcol Impressor (min.)	ASTM D2583
Thermal Expansion	.000023 in/in/F (max.)	ASTM D696
Boiling Water Surface Resistance	No Change	ANSI/NEMA LD 3-3.05
High Temperature Resistance	No Change	ANSI/NEMA LD 3-3.06
Impact Resistance (Ball drop)		ANSI/NEMA LD 3-303
1/4 inch sheet	36-inches, 1/2 lb ball, no failure	
1/2 inch sheet	140-inches, 1/2 lb ball, no failure	
3/4 inch sheet	200-inches, 1/2 lb ball, no failure	

PROPERTY	REQUIREMENT (min. or max.)	TEST PROCEDURE
Mold & Mildew Growth	No growth	ASTM G21
Bacteria Growth	No growth	ASTM G21
Liquid Absorption (Weight in 24 hrs.)	0.1 percent max.	ASTM D570
Flammability		ASTM E84
Flame Spread	25 max.	
Smoke Developed	30 max.	
Sanitation	"Food Contact" approval	NSF/ANSI 51
Flexural Strength	6,800 psi (min.)	ASTM D790

2.1.3 Acrylic-modified Polymer Solid Surfacing Material

Cast, solid polymer material composed of a formulation containing acrylic and polyester polymers, mineral fillers, and pigments. Provide acrylic polymer content not less than 5 percent and not more than 10 percent in order to meet the following minimum performance requirements:

PROPERTY	REQUIREMENT (min. or max.)	TEST PROCEDURE
Tensile Strength	4100 psi (max.)	ASTM D638
Hardness	50-Barcol Impressor (min.)	ASTM D2583
Thermal Expansion	.000023 in/in/F (max.)	ASTM D696
Boiling Water Surface Resistance	No Change	ANSI/NEMA LD 3-3.05
High Temperature Resistance	No Change	ANSI/NEMA LD 3-3.06
Impact Resistance (Ball drop)		ANSI/NEMA LD 3-303
1/4 inch sheet	36 inches, 1/2 lb ball, no failure	
1/2 inch sheet	140 inches, 1/2 lb ball, no failure	

PROPERTY	REQUIREMENT (min. or max.)	TEST PROCEDURE
3/4 inch sheet	200 inches, 1/2 lb ball, no failure	
Mold & Mildew Growth	No growth	ASTM G21
Bacteria Growth	No growth	ASTM G21
Liquid Absorption (Weight in 24 hrs.)	0.6 percent max.	ASTM D570
Flammability		ASTM E84
Flame Spread	25 max.	
Smoke Developed	100 max.	
Sanitation	"Food Contact" approval	NSF/ANSI 51
Flexural Strength	6,800 psi (min.)	ASTM D790

2.1.4 Material Patterns and Colors

Provide pattern and color for all solid surfacing material components and fabrications as indicated; colors listed are not intended to limit the selection of equal colors from other manufacturers. Provide products with consistent patterned color throughout thickness of the product.

2.1.5 Surface Finish

Provide a uniform appearance on exposed finished surfaces and edges. Exposed surface finish is semigloss; gloss rating of 25-50 .

2.2 ACCESSORY PRODUCTS

Provide accessory products, as specified below, as manufactured by the solid surfacing material manufacturer or as approved by the solid surfacing material manufacturer for use with the solid surfacing materials being specified.

2.2.1 Adhesives

Provide a two-part seam adhesive kit to create permanent, inconspicuous, non-porous, hard seams and joints by chemical bond between solid surfacing materials and components to create a monolithic appearance of the fabrication. Provide adhesive approved by the solid surfacing material manufacturer. Color-match adhesive to the surfaces being bonded where solid-colored, solid surfacing materials are being bonded together. Provide clear or color matched seam adhesive where particulate patterned, solid surfacing materials are being bonded together.

2.2.2 Seam and Sealant Emissions

Provide seam and other accessory materials that meet the emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type). Provide validation of indoor air quality for solid surface seam and sealant products.

2.2.3 Silicone Sealant

Provide silicone sealant, mildew-resistant, single-component, nonsag, plus 25 percent and minus 25 percent movement capability, acid-curing; ASTM C920, Type S, Grade NS, Class 25, Use NT; clear formulation; approved for use by the solid surfacing material manufacturer.

2.2.4 Conductive Tape

Provide manufacturer's standard conductive foil tape, 4 mils thick, applied around the edges of cut outs containing hot or cold appliances.

2.2.5 Heat Reflective Tape

Provide heat reflective tape as recommended by the solid surfacing material manufacturer for use with cutouts for heat sources.

2.2.6 Mounting Hardware

Provide mounting hardware, including sink/bowl clips, inserts and fasteners for attachment of undermount sinks and lavatories.

2.3 FABRICATIONS

Provide factory or shop fabricate components to sizes and shapes indicated, to the greatest extent practical, in accordance with approved Shop Drawings and manufacturer's requirements. Provide factory cutouts for sinks, lavatories, and plumbing fixtures where indicated on the drawings. Contours and radii must be routed to template, with edges smooth. Defective and inaccurate work will be rejected. Submit product data indicating product description, fabrication information, and compliance with specified performance requirements for solid surfacing material, joint adhesive, sealants, and heat reflective tape.

2.3.1 Joints and Seams

Form joints and seams between solid surfacing material components using manufacturer's approved seam adhesive. Provide inconspicuous joints in appearance without voids to create a monolithic appearance.

2.3.2 Edge Finishing

Rout and finish component edges to a smooth, uniform appearance and finish. Provide edge shapes and treatments, including any inserts, as detailed on the drawings. Rout all cutouts, then sand all edges smooth. Repair or reject defective or inaccurate work.

2.3.3 Counter Top Splashes

Fabricate backsplashes and end splashes from 1/2 inch thick solid surfacing material to be 4 inches high . Provide backsplashes and end splashes at locations indicated. Shop fabricate backsplashes and provide

permanently attached.

2.3.3.1 End Splashes

Provide end splashes loose for installation at the jobsite after horizontal surfaces to which they are to be attached have been installed.

2.3.4 Counter Tops

Fabricate all solid surfacing material, counter top components from 3/4 inch thick material. Indicate details, dimensions, locations, and quantities on the drawings. Provide counter tops with 4 inch high loose at all locations as indicated. Attach 2 inch wide reinforcing strip of solid surfacing material under each horizontal counter top seam. Submit a minimum 1 foot wide by 6 inch deep, full size sample for each type of counter top shown on the project drawings; include the edge profile and backsplash as detailed on the drawings and at least one seam. Retain approved sample as standard for this work. Provide square edge profile.

2.3.4.1 Counter Tops with Sinks

a. Provide stainless steel sink; include cutouts to template for counter tops with sinks as furnished by the sink manufacturer. Provide manufacturer's standard sink mounting hardware for stainless steel installation. Seal between sink and counter top with specified silicone sealant. Provide sink, faucet, and plumbing requirements in accordance with Section 22 00 00 PLUMBING,GENERAL PURPOSE.

b. Provide manufacturer's standard solid polymer sinks, pre-molded product specifically designed for attachment to solid surfacing material counter tops. See paragraph SOLID POLYMER SINKS for additional requirements.

2.3.5 Solid Polymer Sinks

Provide solid polymer sinks that are a standard product of the solid polymer manufacturer, in compliance with CSA B45.5-17/IAPMO Z124 requirements, designed specifically to be installed in solid surfacing material counter tops. Provide sinks of the same polymer composition as the adjoining counter top. Sink design must support a seam adhesive undermount installation method. Sinks must be single bowl configuration. Bowl dimensions must be as indicated.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Components

Install all components and fabricated units plumb, level, and rigid. Make field joints between solid surfacing material components using solid surfacing material manufacturer's approved seam adhesives, to provide a monolithic appearance with joints inconspicuous in the finished work. Attach metal or vitreous china sinks and lavatory bowls to counter tops using solid surfacing material manufacturer's recommended clear silicone sealant and mounting hardware. Install solid polymer sinks and bowls using a color-matched seam adhesive.

3.1.1.1 Loose Counter Top Splashes

Mount loose splashes in the locations noted on the drawings. Adhere loose splashes to the counter top with a color matched silicone sealant when the solid surfacing material components are solid colors. Use a clear silicone sealant to provide adhesion of particulate patterned solid surfacing material splashes to counter tops.

3.1.2 Silicone Sealant

Use specified silicone sealant to seal all expansion joints between solid surfacing material components and all joints between solid surfacing material components and other adjacent surfaces such as walls, floors, ceiling, and plumbing fixtures. Provide sealant bead smooth and uniform in appearance and minimum size necessary to bridge any gaps between the solid surfacing material and the adjacent surface. Provide continuous bead and run the entire length of the joint being sealed.

3.1.3 Plumbing

Make plumbing connections to sinks and lavatories in accordance with Section 22 00 00 PLUMBING, GENERAL PURPOSE.

3.2 CLEAN-UP

Components must be cleaned after installation and covered to protect against damage during completion of the remaining project items. Damaged components must be repaired or replaced at the Contractor's sole expense.

-- End of Section --

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SECTION 07 19 00

WATER REPELLENTS
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO T 259	(2002; R 2017) Standard Method of Test for Resistance of Concrete to Chloride Ion Penetration
AASHTO T 260	(2021) Standard Method of Test for Sampling and Testing for Chloride Ion in Concrete and Concrete Raw Materials

ASTM INTERNATIONAL (ASTM)

ASTM C140/C140M	(2024) Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units
ASTM C642	(2021) Standard Test Method for Density, Absorption, and Voids in Hardened Concrete
ASTM D1653	(2013; R 2021) Standard Test Methods for Water Vapor Transmission of Organic Coating Films
ASTM D2369	(2020) Standard Test Method for Volatile Content of Coatings
ASTM D3278	(2021) Standard Test Methods for Flash Point of Liquids by Small Scale Closed-Cup Apparatus
ASTM E96/E96M	(2024) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
ASTM E514/E514M	(2020) Standard Test Method for Water Penetration and Leakage Through Masonry
ASTM G154	(2023) Standard Practice for Operating Fluorescent Ultraviolet (UV) Lamp Apparatus for Exposure of Materials

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.1000	Air Contaminants

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Water Repellents

SD-06 Test Reports

Water Absorption

Accelerated Weathering

Resistance to Chloride Ion Penetration

Moisture Vapor Transmission

Water Penetration and Leakage

SD-07 Certificates

Manufacturer's Qualifications

Applicator's Qualifications

Evidence of Acceptable Variation

Warranty

SD-08 Manufacturer's Instructions

Application Instructions

Manufacturer's Safety Data Sheets

1.3 QUALITY ASSURANCE

1.3.1 Qualifications

a. Manufacturer's qualifications: Minimum five years record of successful in-service experience of water repellent treatments manufactured for concrete, application.

b. Applicator's qualifications: Minimum five years successful experience in projects of similar scope using specified or similar treatment materials and manufacturer's approval for application.

1.3.2 Performance Requirements

a. Water absorption: ASTM C140/C140M. Comparison of treated and untreated specimens.

b. Moisture vapor transmission: ASTM E96/E96M. Comparison of treated and untreated specimens.

c. Water penetration and leakage through masonry: ASTM E514/E514M.

d. Resistance to chloride ion penetration: AASHTO T 259 and AASHTO T 260.

e. Resistance to Accelerated weathering: ASTM G154

1.3.3 Evidence of Acceptable Variation

If a product proposed for use does not conform to requirements of the referenced specification, submit for approval to the Contracting Officer, evidence that the proposed product is either equal to or better than the product specified. Include the following:

a. Identification of the proposed substitution;

b. Reason why the substitution is necessary;

c. A comparative analysis of the specified product and the proposed substitution, including tabulations of the composition of pigment and vehicle;

d. The difference between the specified product and the proposed substitution; and

e. Other information necessary for an accurate comparison of the proposed substitution and the specified product.

1.4 SAMPLE TEST PANEL

The approved Sample Test Panel will serve as the standard of quality for all other water repellent coating work. Do not proceed with application until the sample panel has been approved by the Contracting Officer.

1.4.1 Preparation of Sample Test Panel

Prior to commencing work, including bulk purchase and delivery of material, apply water repellent treatment to a minimum 4 feet high by 4 feet long concrete masonry, test-panel specified in.

1.4.1.1 Approval

Proceed with water repellent treatment work only after completion of field test application and approval of mock-up and tests by the Contracting Officer.

1.4.2 Pre-Installation Meeting

a. Attend pre-installation meeting required prior to commencement of concrete masonry, installation.

b. Review procedures and coordination required between water repellent treatment work and work of other trades which could affect work to be performed under this section of the work.

c. Convene additional pre-installation meeting prior to water repellent treatment application for coordination with work not previously coordinated including joint sealants.

1.5 REGULATORY REQUIREMENTS

1.5.1 Environmental Protection

In addition to requirements specified in Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS for environmental protection, provide coating materials that conform to the restrictions of the Local Air Pollution Control jurisdiction . Notify the Contracting Officer of water repellent coating specified herein which fails to conform to the local Air Quality Management District Rules at the location of the Project. In localities where the specified coating is prohibited, the Contracting Officer may direct the substitution of an acceptable coating.

1.6 DELIVERY, STORAGE, AND HANDLING

Deliver materials in original sealed containers, clearly marked with the manufacturer's name, brand name, type of material, batch number, percent solids by weight and volume, and date of manufacturer. Store materials off the ground, in a dry area where the temperature will be not less than 50 degrees F nor more than 85 degrees F.

1.7 SAFETY METHODS

Apply coating materials using safety methods and equipment in accordance with Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS, and the following:

1.7.1 Toxic Materials

To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:

a. The coating manufacturer when using solvents or other chemicals. Use impermeable gloves, chemical goggles or face shield, and other recommended protective clothing and equipment to avoid exposure of skin, eyes, and respiratory system. Conduct work in a manner to minimize exposure of building occupants and the general public.

b. 29 CFR 1910.1000.

c. Threshold Limit Values (R) of the American Conference of Governmental Industrial Hygienists.

d. Manufacturer's Safety Data Sheets.

1.8 ENVIRONMENTAL CONDITIONS

1.8.1 Weather and Substrate Conditions

Do not proceed with application of water repellents under any of the following conditions, except with written recommendations of manufacturer.

a. Ambient temperature is less than 40 degrees F.

b. Substrate faces have cured less than one month.

c. Rain or temperature below 40 degrees F are predicted for a period of 24 hours before or after treatment.

d. Earlier than three days after surfaces are wet.

e. Substrate is frozen or surface temperature is less than 40 degrees F and falling.

1.8.2 Moisture Condition

Determine moisture content of substrate meets manufacturer's requirements prior to application of water repellent material.

1.9 SEQUENCING AND SCHEDULING

1.9.1 Masonry Surfaces

Do not start water repellent coating until all joint tooling, pointing and masonry cleaning operations have been completed. Allow masonry to cure for at least 60 days under normal weather conditions before applying water repellent.

1.9.2 Sealants

Do not apply water repellents until the sealants for joints adjacent to surfaces receiving water repellent treatment have been installed and cured.

a. Water repellent work may precede sealant application only if sealant adhesion and compatibility have been tested and verified using substrate, water repellent, and sealant materials identical to those used in the work.

b. Provide manufacturers' test results of compatibility.

1.10 INSPECTIONS

Notify the manufacturer's representative a minimum of 72 hours prior to scheduled application of water repellents for field inspection. Inspect surfaces and obtain approval in writing from the manufacturer's representative prior to application of water repellent coating.

1.11 SURFACES TO BE COATED

Coat all exterior masonry, surfaces. This includes back faces of parapets, top of walls, edges and returns adjacent to windows and door frames and free-standing walls.

1.12 WARRANTY

Provide a warranty, issued jointly by the manufacturer and the applicator of the water repellent treatment against moisture penetration through the treated structurally sound surface for a period of five years. Warranty to provide the material, labor, and equipment necessary to remedy the problem. At the satisfactory completion of the work, complete the warranty sign, notarize, and submit to the Contracting Officer.

PART 2 PRODUCTS

2.1 MATERIALS

Provide a clear, non-yellowing, deep-penetrating, VOC compliant water repellent solution. Material must not stain or discolor and must produce a mechanical and chemical interlocking bond with the substrate to the

depth of the penetration.

2.2 WATER REPELLENTS

2.2.1 Silane, 20 Percent Solids

Penetrating water repellent. A monomeric compound containing approximately 20 percent alkyltrialkoxysilanes with alcohol, mineral spirits, water, and other proprietary solvent carrier.

a. Composition: Modified alkylalkoxysilane.

b. Active alkylalkoxysilane content: ASTM D2369 20 percent by weight, plus or minus 1 percent.

c. Appearance: White, milky liquid.

d. Average depth of penetration: Up to 3/8 inch depending on substrate.

e. VOC content: Less than 350 grams per liter.

f. Flash point, ASTM D3278.

g. Specific gravity, at 78 degrees F: 0.96 to 0.98.

h. Density: .0 to 8.2 pounds per gallon.

2.2.2 Silane, 40 Percent Solids

Penetrating water repellent. A monomeric compound containing approximately 40 percent alkyltrialkoxysilanes with alcohol, mineral spirits, or water.

a. Composition: Modified alkylalkoxysilane.

b. Active alkylalkoxysilane content: ASTM D2369 40 percent by weight, plus or minus 1.5 percent.

c. Appearance: White, milky liquid.

d. Average depth of penetration: Up to 3/8 inch depending on substrate.

e. VOC content: Less than 350 grams per liter.

f. Flash point, ASTM D3278.

g. Specific gravity, at 78 degrees F: 0.94 to 0.97.

h. Density: 7.8 to 8.1 pounds per gallon.

2.2.3 Silane, 85 Percent Solids or Greater

Penetrating water repellent. A monomeric compound containing 85 percent or greater alkyltrialkoxysilanes with alcohol, mineral spirits, or water.

a. Composition: Modified alkylalkoxysilane.

b. Active alkylalkoxysilane content: ASTM D2369 85 percent by weight, plus or minus 1 percent.

c. Appearance: White, milky liquid.

d. Average depth of penetration: Up to 3/8 inch depending on substrate.

e. VOC content: Less than 350 grams per liter.

f. Flash point, ASTM D3278.

g. Specific gravity, at 78 degrees F: 0.96 to 0.98.

h. Density: 8.0 to 8.2 pounds per gallon.

2.2.4 Siloxanes

Penetrating water repellent. Alkylalkoxysiloxanes that are oligomerous with alcohol, ethanol, mineral spirits, or water.

a. Solids by weight: ASTM D2369, 7.5 to 16.0 percent.

b. Volatile Organic Content (VOC) after blending: Less than 175 grams per liter.

c. Density, activated: 8.4 pounds per gallon, plus or minus one percent.

d. Flash point, ASTM D3278: Greater than 212 degrees F.

2.2.5 Low-Solids Acrylic

Water-clear, breathing coating of acrylic resins, water-based, solvent-based, or acrylic emulsions solution containing less than 15 percent solids by volume.

2.2.6 High-Solids Acrylic

Water-clear, breathing coating of acrylic resins, water-based, solvent-based, or acrylic emulsions solution containing 15 percent solids or more by volume.

2.2.7 VOC-Complying Water Repellents

Products certified by the manufacturer that they comply with local regulations controlling use of volatile organic compounds (VOC's).

2.3 PERFORMANCE CRITERIA

2.3.1 Silane, 20 Percent Solids

a. Water absorption test: ASTM C642 and ASTM E514/E514M.

b. Moisture vapor transmission: ASTM D1653, 28.33 perms or 51.61 percent maximum compared to untreated surfaces.

c. Resistance to chloride ion penetration: AASHTO T 259 and AASHTO T 260.

d. Water penetration and leakage through masonry, ASTM E514/E514M percentage reduction of leakage: 97 percent minimum.

e. Resistance to accelerated weathering, ASTM G154 testing 2,500 hours:

No loss in repellency.

f. Drying time under normal conditions: Four hours per 75 degrees F.

2.3.2 Silane, 40 Percent Solids

a. Average depth of penetration: 3/8 inches depending on substrate

b. Resistance to chloride ion penetration, AASHTO T 259 and AASHTO T 260.

c. Water absorption test, ASTM E514/E514M: 0.42 percent per 48 hours; 1.2 percent per 50 days.

d. Moisture vapor transmission: ASTM D1653, 28.33 perms or 51.61 percent maximum compared to untreated surfaces.

e. Resistance to accelerated weathering, ASTM G154. Testing 2,500 hours: No loss in repellency.

f. Drying time under normal conditions: Four hours per 75 degrees F.

2.3.3 Silane, 85 Percent Solids or Greater

a. Average depth of penetration: 3/8 inches depending on substrate.

b. Resistance to chloride ion penetration, AASHTO T 259 and AASHTO T 260.

c. Water absorption test, ASTM E514/E514M: 0.42 percent per 48 hours; 1.2 percent per 50 days.

d. Moisture vapor transmission: ASTM D1653, 28.33 perms or 51.61 percent maximum compared to untreated surfaces.

e. Resistance to accelerated weathering, ASTM G154. Testing 2,500 hours: No loss in repellency.

f. Drying time under normal conditions: Four hours per 75 degrees F.

2.3.4 Siloxanes

a. Dry time for recoat, if necessary: One to two hours depending on weather conditions.

b. Penetration: 3/8 inch, depending on substrate.

c. Water penetration and leakage through masonry, ASTM E514/E514M, percentage reduction of leakage: 97.0 percent minimum.

d. Moisture vapor transmission, ASTM E96/E96M: 47.5 perms or 82 percent maximum compared to untreated sample.

e. Resistance to accelerated weathering, ASTM G154. Testing 2,500 hours: No loss in repellency.

f. Resistance to chloride ion penetration, AASHTO T 259 and AASHTO T 260.

PART 3 EXECUTION

3.1 EXAMINATION

Examine masonry surfaces to be treated to ensure that:

a. All visible cracks, voids or holes have been repaired.

b. All mortar joints in masonry are tight and sound, have not been re-set or misaligned and show no cracks or spalling.

c. Moisture contents of walls does not exceed 15 percent when measured on an electronic moisture register, calibrated for the appropriate substrate.

d. Concrete surfaces are free of form release agents, curing compounds and other compounds that would prevent full penetration of the water repellent material.

Do not start water repellent treatment work until all deficiencies have been corrected, examined, and found acceptable to the Contracting Officer and the water repellent treatment manufacturer. Do not apply treatment to damp, dirty, dusty, or otherwise unsuitable surfaces. Comply with the manufacturer's recommendations for suitability of surface.

3.2 PREPARATION

3.2.1 Surface Preparation

Prepare substrates in accordance with water repellent treatment manufacturer's recommendation. Clean surfaces of dust, dirt, efflorescence, alkaline, and foreign matter detrimental to proper application of water repellent treatment.

3.2.2 Protection

Provide masking or protective covering for materials which could be damaged by water repellent treatment.

a. Protect glass, glazed products, and prefinished products from contact with water repellent treatment.

b. Protect landscape materials with breathing-type drop cloths; plastic covers are not acceptable.

3.2.3 Compatibility

a. Confirm treatment compatibility with each type of joint sealer within or adjacent to surfaces receiving water repellent treatment in accordance with manufacturer's recommendations.

3.3 MIXING

Mix water repellent material thoroughly in accordance with the manufacturer's recommendations. Mix, in quantities required for that day's work, all containers prior to application. Mix each container the same length of time.

3.4 APPLICATION

In strict accordance with the manufacturers written requirements. Do not start application without the manufacturer's representative being present or their written acceptance of the surface to be treated. Submit manufacturer's instructions including preparation, application, recommended equipment to be used, safety measures, and protection of completed application.

3.4.1 Water Repellent Treatment

3.4.1.1 Spray Application

Spray apply water repellent material to exterior masonry surfaces using low-pressure airless spray equipment in strict accordance with manufacturer's printed application, instructions, and precautions. Maintain copies at the job site. Apply flood coat in an overlapping pattern allowing approximately 8 to 10 inch rundown on the vertical surface. Maintain a wet edge at all overlaps, both vertical and horizontal. Hold gun maximum 18 inches from wall.

3.4.1.2 Brush or Roller Application

Brush or roller apply water repellent material only at locations where overspray would affect adjacent materials and where not practical for spray applications.

3.4.1.3 Covered Surfaces

Coat all exterior masonry surfaces including back faces of parapets, tops of walls, edges and returns adjacent to window and door frames, window sills, and free-standing walls.

3.4.1.4 Rate of Application

Apply materials to exterior surfaces at the coverages recommended by the manufacturer and as determined from sample panel test. Increase or decrease application rates depending upon the surface texture and porosity of the substrate to achieve even appearance and total water repellency.

3.4.1.5 Number of Coats

The results of the sample panel test determines the number of coats required to achieve full coverage and protection.

3.4.1.6 Appearance

If unevenness in appearance, lines of work termination or scaffold lines exist, or detectable changes from the approved sample panel occur, the Contracting Officer may require additional treatment at no additional cost to the Government. Apply required additional treatment to a natural break off point.

3.5 CLEANING

Clean all runs, drips, and overspray from adjacent surfaces while the water repellent treatment is still wet in a manner recommended by the manufacturer.

3.6 FIELD QUALITY CONTROL

Do not remove drums containing water repellent material from the job site until completion of all water repellent treatment and until so authorized by the Contracting Officer.

3.6.1 Site Inspection

Inspect treatment in progress by manufacturer's representative to verify compliance with manufacturer instructions and recommendations.

-- End of Section --

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SECTION 07 21 13

BOARD AND BLOCK INSULATION
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C165	(2023) Standard Test Method for Measuring Compressive Properties of Thermal Insulations
ASTM C423	(2023; E 2024) Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
ASTM C612	(2014; R 2019) Standard Specification for Mineral Fiber Block and Board Thermal Insulation
ASTM C665	(2024) Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
ASTM C930	(2019) Standard Classification of Potential Health and Safety Concerns Associated with Thermal Insulation Materials and Accessories
ASTM C1338	(2019) Standard Test Method for Determining Fungi Resistance of Insulation Materials and Facings
ASTM D3833/D3833M	(1996; R 2019) Standard Test Method for Water Vapor Transmission of Pressure-Sensitive Tapes
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC	(2024) International Building Code

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National

Electrical Code

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Manufacturer's Standard Details; G

SD-03 Product Data

Environmental Data for Materials; G

Block or Board Insulation; G

Pressure Sensitive Tape; G

Protection Board or Coating; G

Accessories including sealants; G

Recycled Content for Block or Board Insulation; S

SD-07 Certificates

Indoor Air Quality For Block Or Board Insulation; S

SD-08 Manufacturer's Instructions

Insulation Installation and Handling

Adhesive

SD-11 Closeout Submittals

Draft Guarantee; G

Final Guarantee; G

Draft Warranty; G

Final Warranty; G

1.3 MANUFACTURER'S DETAILS

Submit manufacturer's standard details indicating methods of attachment and spacing, transition and termination details, and installation details. Include verification of existing conditions.

1.4 PRODUCT DATA

Include environmental data for materials descriptions, recommendations for product shelf life, requirements for protection board or coatings, and precautions for flammability and toxicity. Include data to verify compatibility of sealants with insulation.

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Delivery

Deliver materials to the site in original sealed wrapping bearing manufacturer's name and brand designation, specification number, type, grade, R-value, and class. Store and handle to protect from damage. Do not allow insulation materials to become wet, soiled, crushed, or covered with ice or snow. Comply with manufacturer's recommendations for handling, storing, and protecting of materials before and during installation.

1.5.2 Storage

Inspect materials delivered to the site for damage and store out of weather in manufacturer's original packaging. Store only in dry locations, not subject to open flames or sparks, and easily accessible for inspection and handling. Keep materials wrapped and separated from off-gassing materials (such as drying paints and adhesives). Do not use materials that have visible moisture or biological growth. Comply with manufacturer's recommendations for handling, storage, and protection of materials before and during installation.

1.6 SAFETY PRECAUTIONS

1.6.1 Other Safety Considerations

Comply with the safety requirements of ASTM C930.

1.7 SPECIAL WARRANTIES

1.7.1 Guarantee

Guarantee insulation installation against failure due to ultraviolet light exposure for a period of three years from the date of Beneficial Occupancy or Substantial Completion. Submit draft guarantee and final guarantee in accordance with Sections 01 78 00 CLOSEOUT SUBMITTALS.

1.7.2 Warranty

Provide manufacturer's material warranty for all system components for a period of three years from the date of Beneficial Occupancy or Substantial Completion. Submit draft warranty and final warranty in accordance with Sections 01 78 00 CLOSEOUT SUBMITTALS.

PART 2 PRODUCTS

2.1 BLOCK OR BOARD INSULATION

Provide thermal insulating materials as recommended by manufacturer for each type of application indicated. Provide insulation with the following physical properties and in accordance with the following standards:

a. Mineral Fiber Block and Board: ASTM C612, Type IVB

2.1.1 Thermal Resistance

2.1.2 Fire Protection Requirements

a. Flame spread index of 0 when tested in accordance with ASTM E84.

b. Smoke developed index of 0s when tested in accordance with ASTM E84.

c. Provide insulated assemblies in accordance ICC IBC Chapter Fire and Smoke Protection Features.

2.1.3 Other Material Properties

Provide thermal insulating materials with the following properties:

a. Acoustical Performance: NRC = 0.9 or greater when tested according to ASTM C423.

b. Fungi Resistance: Passing when tested according to ASTM C1338.

c. Compressive Strength: 10% compression @ 439 psf and 25% compression @ 1965 psf when tested according to ASTM C165.

d. Corrosion Resistance: Passing when tested according to ASTM C665.

2.1.4 Recycled Materials

Provide thermal insulation containing recycled materials to the extent practicable, provided that the material meets all other requirements of this section.

Provide data identifying percentage of recycled content for block or board insulation.

2.1.5 Indoor Air Quality

Provide certification of indoor air quality for block or board insulation.

2.1.6 Prohibited Materials

Do not provide materials containing asbestos.

2.2 PRESSURE SENSITIVE TAPE

As recommended by manufacturer of vapor retarder(s). Match water vapor permeance rating for each vapor retarder specified. Provide tape in accordance with ASTM D3833/D3833M.

2.3 PROTECTION BOARD OR COATING

As recommended by insulation manufacturer.

2.4 ACCESSORIES

2.4.1 Adhesive

As recommended by insulation manufacturer.

2.4.2 Mechanical Fasteners

Corrosion resistant fasteners as recommended by the insulation manufacturer. Provide impaling pins for the attacment to concrete masonry walls.

PART 3 EXECUTION

3.1 EXISTING CONDITIONS

Prior to installation, ensure all areas that will be in contact with the insulation are dry and free of projections that could cause voids, compressed insulation, or punctured vapor retarders. For foundation perimeter or under slab applications, check that subsurface fill is flat, smooth, dry, and well tamped. Do not proceed with installation if moisture or other conditions are present and notify the Contracting Officer of such conditions. Do not proceed with the work until conditions have been corrected and verified to be dry.

3.2 PREPARATION

3.2.1 Blocking Around Heat Producing Devices

Provide noncombustible blocking at all spaces between heat producing devices and the floors, ceilings and roofs through which they pass. Provide in accordance with ICC IBC Section 2111.13 Fireplace Fireblocking and with the following clearances:

a. Recessed lighting fixtures, including wiring compartments, ballasts, and other heat producing devices, unless certified for installation surrounded by insulation: 3 inches from outside face of fixtures and devices or as required by NFPA 70 and, if insulation is placed above fixture or device, 24 inches above fixture.

3.3 INSTALLATION

3.3.1 Insulation Installation and Handling

Provide insulation in accordance with the manufacturer's printed installation instructions. Keep material dry and free of extraneous materials.

3.3.2 Electrical Wiring

Do not install insulation in a manner that would enclose electrical conductors, that are not installed in conduit, between two layers of insulation.

3.3.3 Continuity of Insulation

Butt tightly against adjoining boards, studs, rafters, joists, sill plates, headers and obstructions. Provide continuity and integrity of insulation at corners, wall to ceiling joint, roof, and floor. Avoid creating thermal bridges and voids. Provide and verify continuity of insulative barrier throughout the building enclosure.

3.3.4 Coordination

Verify final installed insulation thicknesses comply with thicknesses

indicated and with the approved insulation submittal(s).

3.4 INSTALLATION ON WALLS

3.4.1 Installation using Furring Strips

Install insulation as recommended by insulation manufacturer.

3.4.2 Installation on Masonry Walls

Apply board directly to masonry with impaling fasteners as recommended by the insulation manufacturer. Fit between obstructions without impaling board on ties or anchors. Apply in parallel courses with joints breaking midway over course below. Place boards in moderate contact with adjoining insulation without forcing and without gaps. Cut and shape as required to fit around wall penetrations, projections or openings to accommodate conduit or other utilities. Seal around cutouts with sealant. Install insulation in wall cavities so that it leaves at least a nominal one inch air space outside of the insulation to allow for cavity drainage.

3.4.3 Adhesive Attachment to Concrete and Masonry Walls

Apply adhesive to wall and completely cover wall with insulation.

a. As recommended by the insulation manufacturer.

b. Use only full back method for pieces of one square foot or less.

c. Butt all edges of insulation and seal edges with tape.

3.4.4 Mechanical Attachment on Concrete and Masonry Walls

Cut insulation to cover walls. Apply to wall and set clip or other mechanical fastener in adhesive as recommended by manufacturer. After curing of adhesive, install insulation over fasteners and bend split prongs to provide a flush condition with the insulation. Butt all edges of insulation and seal with tape.

3.5 ACCESS PANELS AND DOORS

Attach insulation to all access panels greater than one square foot and all access doors in insulated floors and ceilings. Use insulation with same R-Value as that for the floor or ceiling in which each panel occurs.

-- End of Section --

SECTION 07 21 16

MINERAL FIBER BLANKET INSULATION
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C665	(2024) Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
ASTM C930	(2019) Standard Classification of Potential Health and Safety Concerns Associated with Thermal Insulation Materials and Accessories
ASTM D3833/D3833M	(1996; R 2019) Standard Test Method for Water Vapor Transmission of Pressure-Sensitive Tapes
ASTM D5359	(1998; R 2021) Standard Specification for Glass Cullet Recovered from Waste for Use in Manufacture of Glass Fiber
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E136	(2024c) Standard Test Method for Assessing Combustibility of Materials Using a Vertical Tube Furnace at 750 Degrees C

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

GREEN SEAL (GS)

GS-36	(2013) Adhesives for Commercial Use

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 31	(2024; TIA 23-1) Standard for the Installation of Oil-Burning Equipment
NFPA 54	(2024) National Fuel Gas Code

NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code
NFPA 211	(2019) Standard for Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2022) Adhesive and Sealant Applications

U.S. DEPARTMENT OF ENERGY (DOE)

Energy Star	(1992; R 2006) Energy Star Energy Efficiency Labeling System (FEMP)

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.134	Respiratory Protection

UL SOLUTIONS (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Blanket Insulation; G

Recycled Content for Insulation Materials; S

Energy Star Label for Insulation Materials; S

Pressure Sensitive Tape

Accessories

SD-07 Certificates

Indoor Air Quality for Insulation Materials; S

Indoor Air Quality for Adhesives; S

SD-08 Manufacturer's Instructions

Insulation

1.3 CERTIFICATIONS

Submit required indoor air quality certifications and validations in one submittal package.

1.3.1 Insulation Products

Provide product certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification by other third-party programs. Provide current product certification from certification body.

1.3.2 Adhesives and Sealants

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification or validation by other third-party programs that products meet the requirements of this Section. Provide current product certification documentation from certification body. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited herein.

1.4 DELIVERY, STORAGE, AND HANDLING

1.4.1 Delivery

Deliver materials to site in original sealed wrapping bearing manufacturer's name and brand designation, specification number, type, grade, R-value, and class. Store and handle to protect from damage. Do not allow insulation materials to become wet, soiled, crushed, or covered with ice or snow. Comply with manufacturer's recommendations for handling, storing, and protecting of materials before and during installation.

1.4.2 Storage

Inspect materials delivered to the site for damage; unload and store out of weather in manufacturer's original packaging. Store only in dry locations, not subject to open flames or sparks, and easily accessible for inspection and handling.

1.5 SAFETY PRECAUTIONS

1.5.1 Respirators

Provide installers with dust/mist respirators, training in their use, and protective clothing, all approved by National Institute for Occupational Safety and Health (NIOSH)/Mine Safety and Health Administration (MSHA) in accordance with 29 CFR 1910.134.

1.5.2 Other Safety Concerns

Consider other safety concerns and measures as outlined in ASTM C930.

PART 2 PRODUCTS

2.1 BLANKET INSULATION

ASTM C665, Type I, blankets without membrane coverings ; Class A, membrane-faced surface with a flame spread of 25 or less , except a flame spread rating of 25 or less and a smoke developed rating of 150 or less when tested in accordance with ASTM E84. Insulation must have sound control characteristics.

Provide insulation with R-Value as indicated on drawings

2.1.1 Recycled Materials

Provide insulation materials containing the following minimum percentage of recycled material content by weight:

a. Fiberglass: 20 percent glass cullet complying with ASTM D5359

b. Mineral wool: 75 percent recovered materials content from slag

Provide data identifying percentage of recycled content for insulation materials.

2.1.2 Energy Star

Provide insulation materials that are Energy Star labeled. Provide data identifying Energy Star label for insulation materials.

2.1.3 Prohibited Materials

Do not provide asbestos-containing materials.

2.1.4 Reduced Volatile Organic Compounds (VOC) for Insulation Materials

Provide certification of indoor air quality for insulation materials.

2.2 BLOCKING

Wood, metal, unfaced mineral fiber blankets in accordance with ASTM C665, Type I, or other approved materials. Use only non-combustible materials meeting the requirements of ASTM E136 for blocking around chimneys and heat producing devices.

2.3 PRESSURE SENSITIVE TAPE

As recommended by the vapor retarder manufacturer and having a water vapor permeance rating of one perm or less when tested in accordance with ASTM D3833/D3833M.

2.4 ACCESSORIES

2.4.1 Adhesive

As recommended by the insulation manufacturer. Provide non-aerosol adhesive products used on the interior of the building (defined as inside of the weatherproofing system) that meet either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of

SCAQMD Rule 1168. Provide aerosol adhesives used on the interior of the building that meet either emissions requirements of CDPH SECTION 01350 (use the office or classroom requirements, regardless of space type) or VOC content requirements of GS-36. Provide certification or validation of indoor air quality for adhesives.

2.4.2 Mechanical Fasteners

Corrosion resistant fasteners as recommended by the insulation manufacturer.

2.4.3 Wire Mesh

Corrosion resistant and as recommended by the insulation manufacturer.

PART 3 EXECUTION

3.1 EXISTING CONDITIONS

Before installing insulation, ensure that surfaces that will be in contact with the insulation are dry and free of projections which could cause voids, compressed insulation, or punctured vapor retarders. If moisture or other conditions are found that do not allow the workmanlike installation of the insulation, do not proceed but notify Contracting Officer of such conditions.

3.2 PREPARATION

3.2.1 Blocking at Attic Vents and Access Doors

Prior to installation of insulation, install permanent blocking to prevent insulation from slipping over, clogging, or restricting air flow through soffit vents at eaves.

3.2.2 Blocking Around Heat Producing Devices

Install non-combustible blocking around heat producing devices to provide the following clearances:

a. Recessed lighting fixtures, including wiring compartments, ballasts, and other heat producing devices, unless these are certified by the manufacturer for installation surrounded by insulation: 3 inches from outside face of fixtures and devices or as required by NFPA 70 and, if insulation is to be placed above fixture or device, 24 inches above fixture.

b. Masonry chimneys or masonry enclosing a flue: 2 inches from outside face of masonry. Masonry chimneys for medium and high heat operating appliances: Minimum clearances required by NFPA 211.

c. Vents and vent connectors used for venting the products of combustion, flues, and chimneys other than masonry chimneys: Minimum clearances as required by NFPA 211.

d. Gas Fired Appliances: Clearances as required in NFPA 54.

e. Oil Fired Appliances: Clearances as required in NFPA 31.

Blocking around flues and chimneys is not required when insulation

blanket, including any attached vapor retarder, passes ASTM E136, in addition to meeting other requirements stipulated in Part 2. Blocking is also not required if the chimneys are certified by the manufacturer for use in contact with insulating materials.

3.3 INSTALLATION

3.3.1 Insulation

Install and handle insulation in accordance with manufacturer's instructions. Keep material dry and free of extraneous materials. Any materials that show visual evidence of biological growth due to presence of moisture must not be installed on the building project. Ensure personal protective clothing and respiratory equipment is used as required. Observe safe work practices.

3.3.1.1 Electrical wiring

Do not install insulation in a manner that would sandwich electrical conductors, that are not installed in conduit, between two layers of insulation.

3.3.1.2 Continuity of Insulation

Install blanket insulation to butt tightly against adjoining blankets and to studs, rafters, joists, sill plates, headers and any obstructions. Provide continuity and integrity of insulation at corners, wall to ceiling joints, roof, and floor. Avoid creating thermal bridges.

3.3.1.3 Installation at Bridging and Cross Bracing

Insulate at bridging and cross bracing by splitting blanket vertically at center and packing one half into each opening. Butt insulation at bridging and cross bracing; fill in bridged area with loose or scrap insulation.

3.3.1.4 Insulation without Affixed Vapor Retarder

Provide mechanical attachments to hold insulation in place. Stuff pieces of insulation into cracks between trusses, joists, studs and other framing, such as at attic access doors, door and window heads, jambs, and sills, band joists, and headers.

3.3.1.5 Sizing of Blankets

Provide only full width blankets when insulating between trusses, joists, or studs. Size width of blankets for a snug fit where trusses, joists or studs are irregularly spaced.

3.3.1.6 Access Panels and Doors

Affix blanket insulation to access panels greater than one square foot and access doors in insulated floors and ceilings. Use insulation with same R-Value as that for floor or ceiling.

-- End of Section --

SECTION 07 21 23

LOOSE FILL THERMAL INSULATION
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C665	(2024) Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
ASTM C764	(2019) Standard Specification for Mineral Fiber Loose-Fill Thermal Insulation
ASTM C930	(2019) Standard Classification of Potential Health and Safety Concerns Associated with Thermal Insulation Materials and Accessories
ASTM C1015	(2017) Standard Practice for Installation of Cellulosic and Mineral Fiber Loose-Fill Thermal Insulation
ASTM D3833/D3833M	(1996; R 2019) Standard Test Method for Water Vapor Transmission of Pressure-Sensitive Tapes
ASTM E136	(2024c) Standard Test Method for Assessing Combustibility of Materials Using a Vertical Tube Furnace at 750 Degrees C

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 31	(2024; TIA 23-1) Standard for the Installation of Oil-Burning Equipment
NFPA 54	(2024) National Fuel Gas Code
NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code
NFPA 211	(2019) Standard for Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

16 CFR 1209	Interim Safety Standard for Cellulose Insulation
16 CFR 1404.4	Requirements to Provide Performance and Technical Data by Labeling - Notice to Purchasers
29 CFR 1910.134	Respiratory Protection

UL SOLUTIONS (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Loose Fill Insulation; G

Recycled Content for Insulation Materials; S

Pressure Sensitive Tape

SD-07 Certificates

Indoor Air Quality for Insulation Materials; S

SD-08 Manufacturer's Instructions

Loose Fill Insulation

1.3 CERTIFICATIONS

Submit required indoor air quality certifications and validations in one submittal package.

Provide product certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification by other third-party programs. Provide current product certification from certification body.

1.4 DELIVERY, STORAGE, AND HANDLING

1.4.1 Delivery

Deliver materials to the site in original sealed containers or packages, each bearing manufacturer's name and brand designation, referenced specification number, type, and class, as applicable; recommended method of installation (pneumatic or pouring); minimum net weight of insulation;

coverage charts; R-values; and, for cellulose insulation, a label certifying that the product meets Consumer Product Safety Commission (CPSC) Interim Safety Standard for Cellulose Insulation, 16 CFR 1209, and cautionary label regarding potential fire hazard as required in 16 CFR 1404.4.

1.4.2 Storage

Inspect materials delivered to the site for damage; unload and store out of weather in manufacturer's original packaging. Store only in dry locations, not subject to open flames or sparks, and easily accessible for inspection and handling.

1.5 SAFETY PRECAUTIONS

1.5.1 Respirators

Provide installers with dust/mist respirators, training in their use, and protective clothing, all approved by National Institute for Occupational Safety and Health (NIOSH)/Mine Safety and Health Administration (MSHA) in accordance with 29 CFR 1910.134.

1.5.2 Other Safety Concerns

Consider other safety concerns and measures as outlined in ASTM C930.

PART 2 PRODUCTS

2.1 LOOSE FILL INSULATION

Provide loose fill insulation conforming to the following:

a. Mineral Fiber Loose Fill: ASTM C764, Type I, for pneumatic application, or II, for poured application, category 2.

The R-Value must be as indicated on drawings. The R-value must be the value the product achieves after settlement.

2.1.1 Recycled Materials

Based on material composition, provide insulation materials containing the following minimum percentage of recycled material content:

Rockwool:	75 percent slag
Fiberglass:	20 percent glass cullet
Cellulose:	75 percent post-consumer paper

Provide data identifying percentage of recycled content for insulation materials.

2.1.2 Prohibited Materials

a. Asbestos-containing materials

b. Urea Formaldehyde containing materials

c. Ammonium Sulfate containing material

2.1.3 Reduced Volatile Organic Compounds (VOC) for Insulation Materials

Provide certification of indoor air quality for insulation materials.

2.2 BLOCKING

Wood, metal, unfaced mineral fiber blanket material in accordance with ASTM C665, Type I, or other approved materials. Provide only non-combustible materials (based on determination by ASTM E136 for blocking around chimneys and heat producing devices.

2.3 PRESSURE SENSITIVE TAPE

As recommended by the vapor retarder manufacturer and having a water vapor permeance rating of one perm (grains/h*ft2*in.hg) or less when tested in accordance with ASTM D3833/D3833M.

PART 3 EXECUTION

3.1 EXISTING CONDITIONS

Before installing insulation, verify that all surfaces that will be in contact with the insulation are dry and free of projections which could cause voids, compressed insulation, or punctured vapor retarders. If moisture or other conditions are found that do not allow the workmanlike installation of the insulation, do not proceed but notify the Contracting Officer of such conditions.

3.2 PREPARATION

3.2.1 Blocking at Attic Vents and Access Doors

Prior to installation of insulation, install permanent blocking to prevent insulation from covering, clogging, or restricting air flow through soffit vents at eaves.

3.2.2 Blocking Around Heat Producing Devices

Install non-combustible blocking around heat producing devices to provide the following clearances:

a. Recessed lighting fixtures, including wiring compartments, ballasts, and other heat producing devices, unless certified for installation surrounded by insulation: 3 inches from outside face of fixtures and devices or as required by NFPA 70 and, if insulation is to be placed above fixture or device, 24 inches above fixture.

b. Masonry chimneys or masonry enclosing a flue: 2 inches from outside face of masonry. Masonry chimneys for medium and high heat operating appliances: Minimum clearances required by NFPA 211.

c. Vents and vent connectors used for venting the products of combustion, flues, and chimneys other than masonry chimneys: minimum clearances as required by NFPA 211.

d. Gas fired appliances: Clearances as required in NFPA 54.

e. Oil fired appliances: Clearances as required in NFPA 31.

Blocking around flues and chimneys is not required if the insulation and vapor retarder, when provided, passed ASTM E136, in addition to meeting other requirements stipulated in Part 2. The blocking is also not required when chimneys are certified by the manufacturer for use in contact with insulating materials.

3.2.3 Protection of Ventilation System

Prior to installation of insulation, inspect existing HVAC equipment and ductwork to ensure that insulation will not infiltrate the air distribution/ventilation system. Where potential infiltration sources have been identified do not install insulation until repairs/modifications have been made to rectify the problem.

3.3 INSTALLATION

3.3.1 Insulation

Install and handle insulation in accordance with applicable provisions of ASTM C1015, and manufacturer's instructions. Keep material dry and free of extraneous materials. Any materials that show visual evidence of biological growth due to the presence of moisture must not be installed on the building project. Ensure personal protective clothing and respiratory equipment is used as required. Observe safe work practices. Use only pneumatic equipment compatible with insulation material. Operate equipment in accordance with the manufacturer's instructions. Do not tamp or rod insulation. Install insulation using the amount (by weight) of material per square foot required to achieve the specified thermal resistance value.

3.3.2 Access Panels and Doors

Affix blanket insulation to all access panels and doors greater than one square foot in insulated floors and ceilings. Use insulation with same R-Value as that for floor or ceiling.

3.3.3 Cold Climate Requirement

Place insulation to the outside of all pipes.

3.3.4 Electrical Wiring

Do not install insulation in a manner that would sandwich electrical conductors, that are not installed in conduit, between two layers of insulation.

3.3.5 Frame Walls

Completely fill wall cavities. Locate entry holes in walls where required to permit the complete filling of wall cavities. After opening entry holes, check wall cavity for fire stops and other obstructions. When fire stops or other obstructions prevent complete filling of wall cavity, cut additional entry holes to fill the cavity. Close entry holes using materials compatible with original materials.

-- End of Section --

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SECTION 07 27 10

BUILDING AIR BARRIER SYSTEM
08/23

PART 1 GENERAL

1.1 SUMMARY

This Section specifies the construction and quality control of the installation of an air barrier system. Construct the air barrier system indicated, taking responsibility for the means, methods, and workmanship of the installation of the air barrier system. The air barrier must be contiguous and connected across all surfaces of the enclosed air barrier envelope indicated. The maximum leakage requirements of individual air barrier components and materials are specified in the other specification sections covering these items.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referenced within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D4541	(2022) Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion Testers
ASTM E96/E96M	(2024) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
ASTM E2178	(2021a) Standard Test Method for Determining Air Leakage Rate and Calculation of Air Permeance of Building Materials
ASTM E2357	(2018) Standard Test Method for Determining Air Leakage Rate of Air Barrier Assemblies

1.3 DEFINITIONS

The following terms as they apply to this section:

1.3.1 Air Barrier Accessory

Products designated to maintain air tightness between air barrier materials, air barrier assemblies and air barrier components, to fasten them to the structure of the building, or both (e.g., sealants, tapes, backer rods, transition membranes, fasteners, strapping, primers).

1.3.2 Air Barrier Assembly

The combination of air barrier materials and air barrier accessories that are designated and designed within the environmental separator to act as a

continuous barrier to the movement of air through the environmental separator.

1.3.3 Air Barrier Component

Pre-manufactured elements such as windows, doors, dampers and service elements that are installed in the environmental separator.

1.3.4 Air Barrier Envelope

The combination of air barrier assemblies and air barrier components, connected by air barrier accessories that are designed to provide a continuous barrier to the movement of air through an environmental separator. There may be more than one air barrier envelope in a single building. Also known as Air Barrier System.

1.3.5 Air Barrier Material

A building material that is designed, tested or produced to provide the primary resistance to airflow through an air barrier assembly of a building enclosure.

1.3.6 Air Barrier System

Same as AIR BARRIER ENVELOPE.

1.3.7 Air Leakage Rate

The rate of airflow (CFM) driven through a unit surface area (sq.ft.) of an assembly or system by a unit static pressure difference (Pa) across the assembly. (example: 0.25 CFM/sq.ft. @ 75 Pa)

1.3.8 Air Leakage

The total airflow (CFM) driven through the air barrier system by a unit static pressure difference (Pa) across the air barrier envelope. (example: 6500 CFM @ 75 Pa)

1.3.9 Air Permeance

The tested rate of airflow (CFM) through a unit area (sq.ft.) of a material driven by unit static pressure difference (Pa) across the material (example: 0.004 CFM/sq.ft. @ 75 Pa) as established by ASTM E2178.

1.3.10 Environmental Separator

The parts of a building that separate the controlled interior environment from the uncontrolled exterior environment, or that separate spaces within a building that have dissimilar environments. Also known as the Control Layer.

1.3.11 Vapor Permeance

Vapor permeance is separated into three classes based on the water vapor permeance of a material as tested via ASTM E96/E96M

Class I Vapor Barrier/Retarder	0.1 perm or less
Class II Vapor Barrier/Retarder	0.1 perm to 1.0 perm

Class III Vapor Barrier/Retarder 1.0 perm to 10 perm

1.4 PREPARATORY PHASE OR PRECONSTRUCTION CONFERENCE

Organize pre-construction conferences between the air barrier inspector and the sub-contractors involved in the construction of, or penetration of, the air barrier system to discuss where the work of each sub-contractor begins and ends, the sequence of installation, and each sub-contractor's responsibility to ensure airtight joints, junctures, penetrations and transitions between materials. Discuss the products, and assemblies of products specified in the different sections to be installed by the different sub-contractors.

1.5 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Air Barrier System Shop Drawings; G, Manufacturer produced warranted air barrier system

SD-03 Product Data

Air Barrier System Product Data; G

SD-06 Test Reports

Testing and Inspection; G

PART 2 PRODUCTS

2.1 AIR BARRIER

Provide air barrier system of compatible parts and must be compatible and integrated into the existing air barrier system.

If a complete air barrier system from a single manufacturer is utilized, whether warranted or not warranted, the air barrier system must conform to ASTM E2357.

Materials in the following categories, as used in the air barrier system or assembly of the exterior wall system, are tested and are required to conform to ASTM E2178: Self-adhered sheet membranes, fluid applied membranes, spray polyurethane foam, mechanically fastened commercial building wrap, factory bonded membranes to sheathing, and adhesive backed commercial building wrap and accessory products.

Other materials used as an air barrier such as concrete, glass, wood, metal or gypsum board may or may not conform to ASTM E2178 but are acceptable provided that when integrated into the air barrier system or assemblies they are not subject to material or environmental induced degradation in their final produced state once incorporated in the permanent construction.

All materials used must be identifiable through manufacturer testing data or literature to be compatible with all the attached or adjoining materials or substrates used in the system.

Provide Air Barrier System Shop Drawings and Air Barrier System Product Data.

PART 3 EXECUTION

3.1 QUALITY CONTROL

3.1.1 Documentation and Reporting

Document the entire installation process on daily job site reports. These reports include information on the Installer, substrates, substrate preparation, products used, ambient and substrate temperature, the location of the air barrier installation, the results of the quality control procedures, and testing results.

3.1.2 Quality Control Testing And Inspection

Conduct the following tests and inspections as applicable in the presence of the Contracting Officer during installation of the air barrier system, and submit quality control reports as indicated below.

a. Provide a Daily Report of Observations with a copy to the Contracting Officer.

b. Inspect to assure continuity of the air barrier system throughout the building enclosure and that all gaps are covered, the covering is structurally sound, and all penetrations are sealed allowing for no infiltration or exfiltration through the air barrier system.

c. Inspect to assure structural support of the air barrier system to withstand design air pressures.

d. Inspect to assure masonry surfaces receiving air barrier materials are smooth, clean, and free of cavities, protrusions and mortar droppings, with mortar joints struck flush or as required by the manufacturer of the air barrier material.

e. Inspect and test to assure site conditions for application temperature, and dryness of substrates are within guidelines.

f. Inspect to assure substrate surfaces are properly primed, if applicable, and in accordance with manufacturer's instructions. Priming must extend at least 2 inches beyond the air barrier material to make it obvious that the primer was applied to the substrate before the air barrier material.

g. Inspect to assure laps in materials are at least a 2-inch minimum, shingled in the correct direction or mastic applied in accordance with manufacturer's recommendations, and with no fishmouths.

h. Inspect to assure that a roller has been used to enhance adhesion. Identify any defects such as fishmouths, wrinkles, areas of lost adhesion, and improper curing. Note the intended remedy for the deficiencies.

i. Measure application thickness of liquid applied materials to assure that manufacturer's specifications for the specific substrate are met.

j. Inspect to assure that the correct materials are installed for compatibility.

k. Inspect to assure proper transitions for change in direction and structural support at gaps.

l. Inspect to assure proper connection between assemblies (membrane and sealants) for cleaning, preparation and priming of surfaces, structural support, integrity and continuity of seal.

m. Perform adhesion tests for fluid-applied and self-adhered air barrier membranes to assure that the manufacturer's specified adhesion strength properties are met. Determine the bond strength of coatings to substrate in accordance with ASTM D4541.

n. Provide cohesion tests for spray polyurethane foam (SPF). Perform the tests in accordance with the specification sections which specify these materials.

o. Provide written test reports of all tests performed.

3.2 REPAIR AND PROTECTION

Upon completion of inspection, testing, sample removal and similar services, repair damaged construction and restore substrates, coatings and finishes. Protect construction exposed by or for quality control service activities, and protect repaired construction.

-- End of Section --

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SECTION 07 42 63

FABRICATED WALL PANEL ASSEMBLIES
05/11, CHG 4: 08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 501.1	(2017) Standard Test Method for Water Penetration of Windows, Curtain Walls and Doors Using Dynamic Pressure

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI S100	(2012) North American Specification for the Design of Cold-Formed Steel Structural Members

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-16	(2017; Errata 2018; Supp 1 2018) Minimum Design Loads and Associated Criteria for Buildings and Other Structures

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A606/A606M	(2023) Standard Specification for Steel Sheet and Strip, High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, with Improved Atmospheric Corrosion Resistance
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A755/A755M	(2018; R 2024) Standard Specification for Steel Sheet, Metallic Coated by the Hot-Dip Process and Prepainted by the Coil-Coating Process for Exterior Exposed Building Products
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip

	Galvanized Coatings
ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM A1008/A1008M	(2024) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM C273/C273M	(2020) Standard Test Method for Shear Properties of Sandwich Core Materials
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM D522/D522M	(2017) Mandrel Bend Test of Attached Organic Coatings
ASTM D1056	(2020) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM D1667	(2022) Standard Specification for Flexible Cellular Materials - Poly (Vinyl Chloride) Foam (Closed-Cell)
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E119	(2024) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E136	(2024c) Standard Test Method for Assessing Combustibility of Materials Using a Vertical Tube Furnace at 750 Degrees C
ASTM E283	(2019) Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM E331	(2000; R 2023) Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference
ASTM E1592	(2017) Standard Test Method for Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference

METAL BUILDING MANUFACTURERS ASSOCIATION (MBMA)

MBMA MBSM	(2018) Metal Building Systems Manual

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM AMP 500	(2006) Metal Finishes Manual

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2012) Architectural Sheet Metal Manual, 7th Edition

UL SOLUTIONS (UL)

UL 580	(2006; Reprint Apr 2024) UL Standard for Safety Tests for Uplift Resistance of Roof Assemblies
UL Bld Mat Dir	(updated continuously online) Building Materials Directory

1.2 DEFINITIONS

Fabricated Wall Panel Assembly: Metal wall and liner panels, attachment system components, miscellaneous metal framing, thermal insulation, and accessories shop fabricated or field assembled for a complete weather-tight wall system.

1.3 DESCRIPTION OF FABRICATED WALL PANEL ASSEMBLY SYSTEM

Existing panel system to match the existing installed system.

1.3.1 Metal Wall Panel General Performance

Comply with performance requirements, conforming to AISI S100, without failure due to defective manufacture, fabrication, installation, or other defects in construction. Wall panels and accessory components must conform to the following standards:

ASTM A1008/A1008M
ASTM A123/A123M
ASTM A36/A36M
ASTM A653/A653M
ASTM A606/A606M
ASTM A755/A755M for metallic coated steel sheet for exterior coil pre-painted applications.
ASTM A780/A780M for repair of damage or uncoated areas of hot-dipped galvanized coating.
ASTM A924/A924M for metallic coated steel sheet
ASTM C273/C273M
ASTM D522/D522M for applied coatings
UL Bld Mat Dir

1.3.2 Structural Performance

Maximum calculated fiber stress must not exceed the allowable value in the AISI or AA manuals; a one third overstress for wind is allowed.

Midspan deflection under maximum design loads is limited to L/180. Contract drawings show the design wind loads and the extent and general assembly details of the metal siding. Contractor must provide design for members and connections not shown on the drawings. Siding panels and accessories must be the products of the same manufacturer.

Provide metal wall panel assemblies complying with the load and stress requirements in accordance with ASTM E1592. Wind Load force due to wind action governs the design for panels.

Wall systems and attachments are to resist the wind loads as determined by UL 580 and ASCE 7-16 in the geographic area where the construction will take place, in pounds per square foot. Submit five copies of wind load tests to the Contracting Officer.

1.3.3 Air Infiltration

Air leakage must conform to the limits through the wall assembly area when tested according to ASTM E283.

1.3.4 Water Penetration Under Static Pressure

No water penetration when tested according to ASTM E331.

1.3.5 Water Penetration Under Dynamic Pressure

No evidence of water leakage when tested according to AAMA 501.1.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Qualification of Manufacturer

Qualification of Installer

SD-02 Shop Drawings

Fabrication and Installation drawings for the following items are to indicate completely dimensioned structural frame and erection layouts, openings in the wall, special framing details, and construction details at corners, building intersections and flashing, location and type of mastic and metal filler strips.

Wall Panel Assemblies

Flashing and Accessories

Anchorage Systems

SD-03 Product Data

Submit Manufacturer's data indicating percentage of recycle material in wall panels to verify sustainable acquisition compliance.

Submit Manufacturer's catalog data for the following items:

Factory Color Finish

Sub-girts and Formed Shapes

Closure Materials

Insulation

Pressure Sensitive Tape

Sealants and Caulking

Accessories

SD-04 Samples

Submit as required each of the following samples:

Wall Panel Assemblies, 12 inches long by actual panel width

Metal Closure Strips, 10 inches long of each type

Submit manufacturer's color charts and chips, approximately 4 by 4 inches, showing full range of colors, textures and patterns available for wall panels with factory applied finishes.

SD-05 Design Data

Wind Design Analysis

SD-06 Test Reports

Submit test reports for the following in accordance with the referenced articles in this section.

Leakage Tests

Wind Load Tests

Coatings and base metals of metal wall type of test as specified in paragraphs STEEL SHEET MATERIALS and in various referenced standards in this section.

Factory Color Finish Performance Requirements

SD-07 Certificates

Submit certificates for the following items showing conformance with referenced standards contained in this section:

Fasteners

Enamel Repair Paint

Provide evidence that products used within this specification are manufactured in the United States.

Submit the wall system assembly wind load and fire rating classification listings.

SD-08 Manufacturer's Instructions

Installation of Wall Panels

Include detailed application instructions and standard manufacturer drawings altered as required by these specifications. Explicitly identify in writing, differences between manufacturer's instructions and the specified requirements.

SD-11 Closeout Submittals

Instructions To:

Government and/or Contractor Personnel

Safety Data Sheets

Submit 20 year "No-Dollar-Limit" Warranty for labor and materials.

1.5 QUALITY ASSURANCE

1.5.1 Pre-Installation Conference

After submittals are received and approved but before wall panel and insulation work, including associated work, is performed, the Contracting Officer will hold a pre-siding conference to review the following:

a. The drawings, including Fabrication and Installation drawings,showing complete Wall Panel Assemblies, and specifications. Include details for the following for review:

flashing and accessories
anchorage systems
manufacturer's catalog data
Factory Color Finish

Submit manufacturer's color charts and chips, approximately 4 by 4 inches, showing full range of colors, textures and patterns available for wall panels with factory applied finishes.

Sub-girts and Formed Shapes
Closure Materials, including metal closure strips.
Insulation
Pressure Sensitive Tape
Accessories
Fasteners

b. Finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.

c. Methods and procedures related to metal wall panel installation, including manufacturer's written instructions for Installation of Wall panels, and verification of wall system assembly wind load and fire rating classification listings.

d. Support conditions for compliance with requirements, including alignment between and attachment to structural members. Provide details of wind design analysis including wind speed, exposure category, co-efficient, importance factor, designates type of facility, negative pressures for each zone, methods and requirements of attachment. Wind design analysis to include wall plan delineating dimensions and attachment patterns for each zone. Wind design analysis to be prepared and sealed by Licensed Project Engineer in the geographic area where the construction will take place.

e. Flashing, special siding details, wall penetrations, openings, and condition of other construction that will affect metal wall panels.

f. Governing regulations and requirements for insurance, certificates, tests and inspections if applicable. Include certification for sustainable acquisition and wall system assembly wind load and fire rating classification. Safety plan review must include applicable Safety Data Sheets for maintenance/repair materials.

g. Temporary protection requirements for metal wall panel assembly during and after installation.

h. Wall panel observation and repair procedures after metal wall panel installation. Include review of sample Enamel Repair Paint.

i. Sample 20 year "No-Dollar-Limit" warranty.

1.5.2 Manufacturer's Technical Representative

The representative must have authorization from manufacturer to approve field changes and be thoroughly familiar with the products and installations in the geographical area where construction will take place.

1.5.3 Qualification of Manufacturer

Metal wall panel system manufacturer must have:

a. A minimum of five (5) years experience in manufacturing metal wall system and accessory products.

b. Provide engineering services by an authorized engineer; currently licensed in the geographical area where construction will take place, having a minimum of four (4) years experience as an engineer knowledgeable in wind load design analysis, protocols and procedures for the MBMA MBSM; ASCE 7-16, and ASTM E1592.

c. Provide certified engineering calculations using the products submitted for:

(1) Wind load requirements in accordance with FM Wind Design Guide and ASCE 7-16.

1.5.4 Qualification of Installer

The installation contractor must be approved and certified by the wall panel manufacturer prior to beginning the installation of the metal wall system.

1.5.5 Single Source

Obtain each type of metal wall and liner panels, clips, closures and other accessories from the standard products of the single source from a single manufacturer to operate as a complete system for the intended use.

1.5.6 Surface-Burning Characteristics

Provide metal wall panels having insulation core material with the following surface-burning characteristics as determined by testing identical products according to ASTM E84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

a. Flame-Spread Index: 25 or less.
b. Smoke-Developed Index: 450 or less.

1.5.7 Fire-Resistance Ratings

Where indicated, provide metal wall panels identical to those of assemblies tested for fire resistance per ASTM E119 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.
Combustion Characteristics: ASTM E136.

1.5.8 Fabrication

Fabricate and finish metal wall panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes and as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.

Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.

Fabricate metal wall panel side laps with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that will seal weather-tight and minimize noise from movements within panel assembly.

1.5.8.1 Sheet Metal Accessories

Fabricate flashing and trim to comply with recommendations in SMACNA 1793 that apply to the design, dimensions, metal, and other characteristics of item indicated:

a. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.

b. End Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.

c. Sealed Joints: Form non-expansion but movable joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.

d. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.

e. Fabricate cleats and attachment devices of size and metal thickness recommended by SMACNA or by metal wall panel manufacturer for application, but not less than thickness of metal being secured.

1.5.9 Finishes

Comply with NAAMM AMP 500 for recommendations for applying and designating finishes.

Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

1.6 DELIVERY, HANDLING, AND STORAGE

Deliver and package components, sheets, metal wall panels, and other manufactured items so as not to be damaged or deformed and protected during transportation and handling.

Unload, store, and erect metal wall panels in a manner to prevent bending, warping, twisting, and surface damage.

Stack and store metal wall panels horizontally on platforms or pallets, covered with suitable weather-tight and ventilated covering to ensure dryness, with positive slope for drainage of water. Do not store metal wall panels in contact with other materials that might cause staining, denting, or other surface damage.

Retain strippable protective covering on metal wall panel for period of metal wall panel installation.

Protect foam-plastic insulation as follows:

a. Do not expose to sunlight, except to extent necessary for period of installation and concealment.

b. Protect against ignition at all times. Do not deliver foam-plastic insulation materials to Project site before installation time.

Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

1.7 PROJECT CONDITIONS

Weather Limitations: Proceed with installation preparation only when existing and forecasted weather conditions permit Work to proceed without water entering into existing walling system or building.

Field Measurements: Verify locations of wall framing and opening dimensions by field measurements before metal wall panel fabrication and indicate measurements on Shop Drawings.

1.8 WARRANTY

Furnish manufacturer's no-dollar-limit warranty for the metal wall panel system. The warranty period is to be no less than twenty (20) years from the date of Government acceptance of the work. The warranty is to be issued directly to the Government. The warranty is to provide that if within the warranty period the metal wall panel system shows evidence of corrosion, perforation, rupture or excess weathering due to deterioration of the wall panel system resulting from defective materials and correction of the defective workmanship is to be the responsibility of the metal wall panel system manufacturer. Repairs that become necessary because of defective materials and workmanship while metal wall panel system is under warranty are to be performed within 24 hours after notification, unless additional time is approved by the Contracting Officer. Failure to perform repairs within 24 hours of notification will constitute grounds for having emergency repairs performed by others and not void the warranty.

PART 2 PRODUCTS

2.1 PANEL MATERIALS

Kingspan KS Shadowline. 26 Gauge interior and exterior. Width is 42 inches. Thickness is 2 inches. Panel orientation is horizontal.

2.1.1 Finish

Existing metal panel finish is Kingspan Fluropon 2-Coat system for solid color. Color to match existing metal panels.

2.2 MISCELLANEOUS METAL FRAMING

2.2.1 General

Cold-formed metallic-coated steel sheet conforming to ASTM A653/A653M and specified in Division 05 Section 05 40 00 "Cold-Formed Metal Framing" unless otherwise indicated.

2.3 FASTENERS

2.3.1 General

Type, material, corrosion resistance, size and sufficient length to penetrate the supporting member a minimum of 1 inch with other properties required to fasten miscellaneous metal framing members to substrates in accordance with the wall panel manufacturer's and ASCE 7-16 requirements.

2.3.2 Exposed Fasteners

Fasteners for wall panels to be corrosion resistant coated steel, aluminum, stainless steel, or nylon capped steel compatible with the sheet panel or flashing and of a type and size recommended by the manufacturer to meet the performance requirements and design loads. Fasteners for accessories to be the manufacturer's standard. Provide an integral metal washer matching the color of attached material with compressible sealing

EPDM gasket approximately 3/32 inches thick.

2.3.3 Screws

Screws to be corrosion resistant coated steel, aluminum and/or stainless steel being the type and size recommended by the manufacturer to meet the performance requirements.

2.3.4 Rivets

Rivets to be closed-end type, corrosion resistant coated steel, aluminum or stainless steel where watertight connections are required.

2.3.5 Attachment Clips

Fabricate clips from steel hot-dipped galvanized in accordance with ASTM A653/A653M, or Series 300 stainless steel. Size, shape, thickness and capacity as required meeting the insulation thickness and design load criteria specified.

2.4 ACCESSORIES

2.4.1 General

All accessories to be compatible with the metal wall panels. Sheet metal flashing, trim, metal closure strips, caps and similar metal accessories must not be less than the minimum thickness specified for the wall panels. Exposed metal accessories/finishes to match the panels furnished, except as otherwise indicated. Molded foam rib, ridge and other closure strips to be non-absorbent closed-cell or solid-cell synthetic rubber or pre-molded neoprene to match configuration of the panels.

2.4.2 Rubber Closure Strips

Closed-cell, expanded cellular rubber conforming to ASTM D1056 and ASTM D1667; extruded or molded to the configuration of the specified wall panel and in lengths supplied by the wall panel manufacturer.

2.4.3 Metal Closure Strips

Factory fabricated aluminum or steel closure strips to be the same gauge, color, finish and profile of the specified wall panel.

2.4.4 Joint Sealants

2.4.4.1 Sealants and Caulking

Sealants are to be an approved gun type for use in hand- or air-pressure caulking guns at temperatures above 40 degrees F (or frost-free application at temperatures above 10 degrees F) with minimum solid content of 85 percent of the total volume. Sealant is to dry with a tough, durable surface skin which permits it to remain soft and pliable underneath, providing a weather-tight joint. No migratory staining is permitted on painted or unpainted metal, stone, glass, vinyl, or wood.

Prime all joints to receive sealants with a compatible one-component or two-component primer as recommended by the wall panel manufacturer.

2.4.4.2 Shop-Applied

Sealant for shop-applied caulking must be an approved gun grade, non-sag one component polysulfide or silicone conforming to ASTM C920, Type II, and with a curing time to ensure the sealant's plasticity at the time of field erection.

2.4.4.3 Field-Applied

Sealant for field-applied caulking must be an approved gun grade, non-sag one component polysulfide or two-component polyurethane with an initial maximum Shore A durometer hardness of 25, and conforming to ASTM C920, Type II. Color to match panel colors.

2.4.4.4 Tape Sealant

Pressure sensitive, 100 percent solid with a release paper backing; permanently elastic, non-sagging, non-toxic and non-staining as approved by the wall panel manufacturer.

2.5 SHEET METAL FLASHING AND TRIM

2.5.1 Fabrication

Shop fabricate sheet metal flashing and trim where practicable to comply with recommendations in SMACNA 1793 that apply to design, dimensions, metal, and other characteristics of item indicated. Obtain field measurements for accurate fit before shop fabrication.

Fabricate sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems.

2.6 REPAIR OF FINISH PROTECTION

Repair paint for color finish enameled wall panel must be compatible paint of the same formula and color as the specified finish furnished by the wall panel manufacturer.

PART 3 EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal wall panel supports, and other conditions affecting performance of the Work.

B. Examine primary and secondary wall framing to verify that rafters, purlins, angles, channels, and other structural panel support members and anchorages have been installed within alignment tolerances required by metal wall panel manufacturer, UL, ASTM, ASCE 7-16 and as required for the geographical area where construction will take place.

C. Examine solid wall sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal wall panel manufacturer.

D. Examine roughing-in for components and systems penetrating metal wall panels to verify actual locations of penetrations relative to seam

locations of metal wall panels before metal wall panel installation.

E. Submit to the Contracting Officer a written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean substrates of substances harmful to insulation, including removing projections capable of interfering with insulation attachment.

B. Miscellaneous Framing: Install sub-purlins, girts, angles, furring, and other miscellaneous wall panel support members and anchorage according to metal wall panel manufacturer's written instructions.

3.3 WALL PANEL INSTALLATION

Provide metal wall panels of full length from sill to eave as indicated, unless otherwise indicated or restricted by shipping limitations. Anchor metal wall panels and other components of the Work securely in place, with provisions for thermal and structural movement in accordance with MBMA Metal Building Systems Manual.

a. Steel Wall Panels: Use stainless-steel fasteners for exterior surfaces and galvanized steel fasteners for interior surfaces.

b. Aluminum Wall Panels: Use aluminum or stainless-steel fasteners for exterior surfaces and aluminum or galvanized steel fasteners for interior surfaces.

c. Anchor Clips: Anchor metal wall panels and other components of the Work securely in place, using manufacturer's approved fasteners according to manufacturer's written instructions.

d. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by metal wall panel manufacturer.

e. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weatherproof performance of metal wall panel assemblies. Provide types of gaskets, fillers, and sealants indicated or, if not indicated, types recommended by metal wall panel manufacturer.

Erect wall panel system in accordance with the approved erection drawings, the printed instructions and safety precautions of the manufacturer.

Sheets are not to be subjected to overloading, abuse, or undue impact. Bent, chipped, or defective sheets shall not be applied.

Sheets must be erected true and plumb and in exact alignment with the horizontal and vertical edges of the building, securely anchored, and with the indicated eave, and sill.

Work is to allow for thermal movement of the wall panel, movement of the

building structure, and to provide permanent freedom from noise due to wind pressure.

Field cutting metal wall panels by torch is not permitted.

3.4 FASTENER INSTALLATION

Anchor metal wall panels and other components of the Work securely in place, using manufacturer's approved fasteners according to manufacturer's written instructions.

3.5 FLASHING, TRIM AND CLOSURE INSTALLATION

3.5.1 General Requirements

Comply with performance requirements, manufacturer's written installation instructions, and SMACNA 1793. Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

Sheet metalwork is to be accomplished to form weather-tight construction without waves, warps, buckles, fastening stresses or distortion, and allow for expansion and contraction. Cutting, fitting, drilling, and other operations in connection with sheet metal required to accommodate the work of other trades is to be performed by sheet metal mechanics.

3.5.2 Metal Flashing

Exposed metal flashing is to be installed at building corners, sills and eaves, junctions between metal siding and walling.

Exposed metal flashing is to be the same material, color, and finish as the specified metal wall panel.

Flashing is to be fastened at not more than 8 inches on center, except where flashing are held in place by the same screws that secure covering sheets.

Flashing is to be furnished in at least 8 foot lengths. Exposed flashing is to have 1 inch locked and blind-soldered end joints, and expansion joints at intervals of not more than 16 feet.

Exposed flashing and flashing subject to rain penetration to be bedded in the specified joint sealant.

Flashing which is in contact with dissimilar metals to be isolated by means of the specified asphalt mastic material to prevent electrolytic deterioration.

Drips to be formed to the profile indicated, with the edge folded back 1/2 inch to form a reinforced drip edge.

3.5.3 Closures

Install metal closure strips at open ends of corrugated or ribbed pattern walls, and at intersection of wall and wall unless open ends are concealed with formed eave flashing; and in other required areas.

Install mastic closure strips at intersection of the wall with metal walling; top and bottom of metal siding; heads of wall openings; and in other required locations.

3.6 WORKMANSHIP

Make lines, arises, and angles sharp and true. Free exposed surfaces from visible wave, warp, buckle, and tool marks. Fold back exposed edges neatly to form a 1/2 inch hem on the concealed side. Make sheet metal exposed to the weather watertight with provisions for expansion and contraction.

Make surfaces to receive sheet metal plumb and true, clean, even, smooth, dry, and free of defects and projections which might affect the application. For installation of items not shown in detail or not covered by specifications conform to the applicable requirements of SMACNA 1793. Provide sheet metal flashing in the angles formed where roof decks abut walls, curbs, ventilators, pipes, or other vertical surfaces and wherever indicated and necessary to make the work watertight.

3.7 ACCEPTANCE PROVISIONS

3.7.1 Erection Tolerances

Erect metal wall panels straight and true with plumb vertical lines correctly lapped and secured in accordance with the manufacturer's written instructions. Horizontal lines must not vary more than 1/8 inch in 40 feet.

3.7.2 Leakage Tests

Inspect and test finished application of metal wall panels when directed to do so by the Contracting Officer. Inspection and tests must be conducted without cost to the Government.

Inspection and testing is to be made promptly after erection to permit correction of defects and the removal and replacement of defective materials.

3.7.3 Repairs to Finish

Scratches, abrasions, and minor surface defects of finish may be repaired with the specified repair materials. Finished repaired surfaces must be uniform and free from variations of color and surface texture.

Repaired metal surfaces that are not acceptable to the project requirements are to be immediately removed and replaced with new material.

3.7.4 Paint-Finish Metal Siding

Paint-finish metal siding will be tested for color stability by the Contracting Officer during the manufacturer's specified guarantee period.

Panels that indicate color changes, fading, or surface degradation, determined by visual examination, must be removed and replaced with new panels at no expense to the Government.

New panels will be subject to the specified tests for an additional year from the date of their installation.

3.8 CLEAN-UP AND DISPOSAL

Clean all exposed sheet metal work at completion of installation. Remove metal shavings, filings, nails, bolts, and wires from work area. Remove grease and oil films, excess sealants, handling marks, contamination from steel wool, fittings and drilling debris and scrub the work clean. Exposed metal surfaces to be free of dents, creases, waves, scratch marks, solder or weld marks, and damage to the finish coating.

Collect and place scrap/waste materials in containers. Promptly dispose of demolished materials. Do not allow demolished materials to accumulate on-site; transport demolished materials from government property and legally dispose of them.

-- End of Section --

SECTION 07 60 00

FLASHING AND SHEET METAL
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.2/D1.2M	(2014; Errata 1 2014; Errata 2 2020) Structural Welding Code - Aluminum

ASTM INTERNATIONAL (ASTM)

ASTM A308/A308M	(2010) Standard Specification for Steel Sheet, Terne (Lead-Tin Alloy) Coated by the Hot Dip Process
ASTM A480/A480M	(2024a) Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A792/A792M	(2022) Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM B32	(2020) Standard Specification for Solder Metal
ASTM B69	(2021) Standard Specification for Rolled Zinc
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM D1784	(2020) Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
ASTM D2244	(2021) Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates

ASTM D4214	(2007; R 2015) Standard Test Method for Evaluating the Degree of Chalking of Exterior Paint Films
ASTM D4586/D4586M	(2007; R 2018) Asphalt Roof Cement, Asbestos-Free
ASTM E90	(2023) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
ASTM E2112	(2023) Standard Practice for Installation of Exterior Windows, Doors and Skylights

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA 0429	(2022) The NRCA Roofing Manual: Architectural Metal Flashing, Condensation and Air Leakage Control and Reroofing

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2012) Architectural Sheet Metal Manual, 7th Edition

1.2 GENERAL REQUIREMENTS

Finished sheet metal assemblies must form a weathertight enclosure without waves, warps, buckles, fastening stresses or distortion, while allowing for expansion and contraction without damage to the system. The sheet metal installer is responsible for cutting, fitting, drilling, and other operations in connection with sheet metal modifications required to accommodate the work of other trades. Coordinate installation of sheet metal items used in conjunction with roofing with roofing work to permit continuous, uninterrupted roofing operations.

1.2.1 General Material Requirements

All materials specified in this Section installed in conjunction with the roofing system must be provided by the roofing system manufacturer, or by a manufacturer approved by the roofing system manufacturer for use in the roofing system, and must form a part of the Warranty as required by the applicable roofing system Section.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Exposed Sheet Metal Coverings; G

Expansion Joints; G

Gravel Stops and fascia; G

Base Flashing; G

Counterflashing; G

Flashing at Roof Penetrations and Equipment Supports; G

Reglets; G

Copings; G

Drip Edges; G

Recycled Content; S

SD-03 Product Data

Expansion Joints; G

SD-07 Certificates

Warranty on Finishes; G

SD-08 Manufacturer's Instructions

Instructions for Installation; G

Quality Control Plan; G

SD-10 Operation and Maintenance Data

Cleaning and Maintenance; G

1.4 MISCELLANEOUS REQUIREMENTS

1.4.1 Product Data

Indicate thicknesses, dimensions, fastenings, anchoring methods, expansion joints, and other provisions necessary for thermal expansion and contraction. Scaled manufacturer's catalog data may be submitted for factory fabricated items.

1.4.2 Operation and Maintenance Data

Submit detailed instructions for installation and quality control during installation, cleaning and maintenance, for each type of assembly indicated.

1.5 DELIVERY, HANDLING, AND STORAGE

Package and protect materials during shipment. Uncrate and inspect materials for damage, dampness, and wet-storage stains upon delivery to the job site. Remove from the site and replace damaged materials that cannot be restored to like-new condition. Handle sheet metal items to avoid damage to surfaces, edges, and ends. Store materials in dry, weather-tight, ventilated areas until installation.

PART 2 PRODUCTS

2.1 RECYCLED CONTENT

Provide products with recycled content. Provide data for each product with recycled content, identifying percentage of recycled content.

2.2 MATERIALS

Use any metal listed by NRCA 0429 or SMACNA 1793 for a particular item, unless otherwise indicated. Provide materials and configurations in accordance with NRCA 0429 or SMACNA 1793 for each material, while also meeting the minimum thickness requirements specified in this Section. Different items need not be of the same metal, except that contact between dissimilar metals must be avoided.

Provide sheet metal items in 8 to 10 foot lengths. Single pieces less than 8 feet long may be used to connect to factory-fabricated inside and outside corners, and at ends of runs. Factory fabricate corner pieces with minimum 12 inch legs. Provide accessories and other items essential to complete the sheet metal installation. Provide accessories made of the same or compatible materials as the items to which they are applied. Fabricate sheet metal items of the materials specified below and to the gage, thickness, or weight shown in Table I at the end of this section. Provide sheet metal items with mill finish unless specified otherwise. Where more than one material is listed for a particular item in Table I, each is acceptable and may be used, except as follows:

2.2.1 Exposed Sheet Metal Items

Provide exposed sheet metal items of the same material. Consider the following as exposed sheet metal: gutters, including hangers; downspouts; gravel stops and fascia; cap, valley, steeped, base, and eave flashings and related accessories.

2.2.2 Drainage

Do not use copper for an exposed item if drainage from that item will pass over exposed masonry, stonework or other metal surfaces. In addition to the metals listed in Table I, lead-coated copper may be used for such items.

2.2.3 Steel Sheet, Zinc-Coated (Galvanized)

Provide in accordance with ASTM A653/A653M, a minimum of 24 gauge, and a minimum zinc coat weighting of 90 ounces per square feet.

2.2.4 Zinc Sheet and Strip

Provide in accordance with ASTM B69, Type I, a minimum of 0.024 inch thick.

2.2.5 Steel Sheet, Aluminum Zinc-Coated

Provide in accordance with ASTM A792/A792M, a minimum of 24 gauge.

2.2.6 Stainless Steel

Provide in accordance with ASTM A480/A480M, Type 302 or 304, 2D Finish, fully annealed, dead-soft temper, a minimum of 24 gauge.

2.2.7 Terne-Coated Steel

Provide in accordance with ASTM A308/A308M, a minimum of 14 by 20 inch with minimum of 40 pound coating per double base box. ASTM A308/A308M.

2.2.8 Finishes

Provide exposed exterior sheet metal and aluminum with a baked on, factory applied coil fluoropolymer color coating or approved equal siliconized polyester coating. Dry film thickness of coatings must be 0.8 to 1.3 mils. Color to match existing. Field applications of color coatings are prohibited and will be rejected.

2.2.8.1 Warranty on Finishes

Provide a manufacturer's warranty to repair, or replace, sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within 20 years from date of project substantial completion. Deterioration includes the following:

a. Color fading more than 5 Delta E units when tested in accordance with ASTM D2244.

b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D4214.

c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.

2.2.9 Aluminum Alloy, Extruded Bars, Rods, Shapes, and Tubes

ASTM B221.

2.2.10 Solder

Provide in accordance with ASTM B32, 95-5 tin-antimony.

2.2.11 Reglets

2.2.11.1 Polyvinyl Chloride Reglets

Provide in accordance with ASTM D1784, Type II, Grade 1, Class 14333-D, 0.075 inch minimum thickness.

2.2.11.2 Metal Reglets

Provide factory fabricated caulked type or friction type reglets with a minimum opening of 1/4 inch and a depth of 1-1/4 inch, as approved.

2.2.11.2.1 Caulked Reglets

Provide with rounded edges, temporary reinforcing cores, and accessories as required for securing to adjacent construction. Provide built-up mitered corner pieces for inside and outside corners.

2.2.11.2.2 Friction Reglets

Provide with flashing receiving slots not less than 5/8 inch deep, one inch

jointing tongues, and upper and lower anchoring flanges installed at 24 inch maximum snap-lock type receiver.

2.2.12 Bituminous Plastic Cement

Provide in accordance with ASTM D4586/D4586M, Type I.

2.2.13 Fasteners

Use the same metal as, or a metal compatible with the item fastened. Use stainless steel fasteners to fasten. Confirm compatibility of fasteners and items to be fastened to avoid galvanic corrosion due to dissimilar materials.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Workmanship

Make lines and angles sharp and true. Free exposed surfaces from visible wave, warp, buckle, and tool marks. Fold back exposed edges neatly to form a 1/2 inch hem on the concealed side. Make sheet metal exposed to the weather watertight with provisions for expansion and contraction.

Make surfaces to receive sheet metal plumb and true, clean, even, smooth, dry, and free of defects and projections. For installation of items not shown in detail or not covered by specifications conform to the applicable requirements of SMACNA 1793, Architectural Sheet Metal Manual. Provide sheet metal flashing in the angles formed where roof decks abut walls, curbs, ventilators, pipes, or other vertical surfaces and wherever indicated and necessary to make the work watertight. Join sheet metal items together as shown in Table II.

3.1.2 Nailing

Confine nailing of sheet metal generally to sheet metal having a maximum width of 18 inches. Confine nailing of flashing to one edge only. Space nails evenly not over 3 inch on center and approximately 1/2 inch from edge unless otherwise specified or indicated. Face nailing is not permitted. Where sheet metal is applied to other than wood surfaces, include in shop drawings, the locations for sleepers and nailing strips required to secure the work.

3.1.3 Cleats

Provide cleats for sheet metal 18 inches and over in width. Space cleats evenly not over 12 inches on center unless otherwise specified or indicated. Unless otherwise specified, provide cleats of 2 inches wide by 3 inches long and of the same material and thickness as the sheet metal being installed. Secure one end of the cleat with two nails and the cleat folded back over the nailheads. Lock the other end into the seam. Where the fastening is to be made to concrete or masonry, use screws and drive in expansion shields set in concrete or masonry. Pre-tin cleats for soldered seams.

3.1.4 Bolts, Rivets, and Screws

Install bolts, rivets, and screws where indicated or required. Provide

compatible washers where required to protect surface of sheet metal and to provide a watertight connection. Provide mechanically formed joints in aluminum sheets 0.040 inches or less in thickness.

3.1.5 Seams

Straight and uniform in width and height with no solder showing on the face.

3.1.5.1 Flat-lock Seams

Finish not less than 3/4 inch wide.

3.1.5.2 Lap Seams

Finish soldered seams not less than one inch wide. Overlap seams not soldered, not less than 3 inches.

3.1.5.3 Loose-Lock Expansion Seams

Not less than 3 inches wide; provide minimum one inch movement within the joint. Completely fill the joints with the specified sealant, applied at not less than 1/8 inch thick bed.

3.1.5.4 Flat Seams

Make seams in the direction of the flow.

3.1.6 Soldering

Where soldering is specified, apply to copper, terne-coated stainless steel, zinc-coated steel, and stainless steel items. Pre-tin edges of sheet metal before soldering is begun. Seal the joints in aluminum sheets of 0.040 inch or less in thickness with specified sealants. Do not solder aluminum.

3.1.6.1 Edges

Scrape or wire-brush the edges of lead-coated material to be soldered to produce a bright surface. Flux brush the seams in before soldering. Treat with soldering acid flux the edges of stainless steel to be pre-tinned. Seal the joints in aluminum sheets of 0.040 inch or less in thickness with specified sealants. Do not solder aluminum.

3.1.7 Welding and Mechanical Fastening

Use welding for aluminum of thickness greater than 0.040 inch. Aluminum 0.040 inch or less in thickness must be butted and the space backed with formed flashing plate; or lock joined, mechanically fastened, and filled with sealant as recommended by the aluminum manufacturer.

3.1.7.1 Welding of Aluminum

Use welding of the inert gas, shield-arc type. For procedures, appearance and quality of welds, and the methods used in correcting welding work, conform to AWS D1.2/D1.2M.

3.1.7.2 Mechanical Fastening of Aluminum

Use No. 12, aluminum alloy, sheet metal screws or other suitable aluminum alloy or stainless steel fasteners. Drive fasteners in holes made with a No. 26 drill in securing side laps, end laps, and flashings. Space fasteners 12 inches maximum on center. Where end lap fasteners are required to improve closure, locate the end lap fasteners not more than 2 inches from the end of the overlapping sheet.

3.1.8 Protection from Contact with Dissimilar Materials

3.1.8.1 Aluminum

Do not allow aluminum surfaces in direct contact with other metals except stainless steel, zinc, or zinc coating. Where aluminum contacts another metal, paint the dissimilar metal with a primer followed by two coats of aluminum paint. Where drainage from a dissimilar metal passes over aluminum, paint the dissimilar metal with a non-lead pigmented paint. Aluminum may be used over concrete construction, provided that required reglets are of stainless steel and aluminum surface in contact with concrete or masonry is coated with bituminous paint or zinc chromate primer.

3.1.8.2 Metal Surfaces

Paint surfaces in contact with mortar, concrete, or other masonry materials with alkali-resistant coatings such as heavy-bodied bituminous paint.

3.1.8.3 Wood or Other Absorptive Materials

Paint surfaces that may become repeatedly wet and in contact with metal with two coats of aluminum paint or a coat of heavy-bodied bituminous paint.

3.1.9 Expansion and Contraction

Provide expansion and contraction joints at not more than 32 foot intervals for aluminum and at not more than 40 foot intervals for other metals. Provide an additional joint where the distance between the last expansion joint and the end of the continuous run is more than half the required interval. Space joints evenly. Join extruded aluminum gravel stops and fascia by expansion and contraction joints spaced not more than 12 feet apart.

3.1.10 Base Flashing

Extend up vertical surfaces of the flashing not less than 8 inches and not less than 4 inches under the roof covering. Where finish wall coverings form a counterflashing, extend the vertical leg of the flashing up behind the applied wall covering not less than 6 inches. Overlap the flashing strips with the previously laid flashing not less than 3 inches. Fasten the strips at their upper edge to the deck. Horizontal flashing at vertical surfaces must extend vertically above the roof surface and fastened at their upper edge to the deck a minimum of 6 inches on center with hex headed, galvanized shielded screws a minimum of 2 inch lap of any surface. Solder end laps and provide for expansion and contraction. Extend the metal flashing over crickets at the up-slope side of curbs, and similar vertical surfaces extending through sloping roofs, the metal

flashings. Extend the metal flashings onto the roof covering not less than 4.5 inches at the lower side of vertical surfaces extending through the roof decks. Install and fit the flashings so as to be completely weathertight. Provide factory-fabricated base flashing for interior and exterior corners. Do not use metal base flashing on built-up roofing.

3.1.11 Counterflashing

Except where indicated or specified otherwise, insert counterflashing in reglets located from 9 to 10 inches above roof decks, extend down vertical surfaces over upturned vertical leg of base flashings not less than 3 inches. Fold the exposed edges of counterflashings 1/2 inch. Where stepped counterflashings are required, they may be installed in short lengths a minimum 8 inches by 8 inches or may be of the preformed single piece type. Provide end laps in counterflashings not less than 3 inches and make it weathertight with plastic cement. Do not make lengths of metal counterflashings exceed 10 feet. Form flashings to the required shapes before installation. Factory form corners not less than 12 inches from the angle. Secure the flashings in the reglets with lead wedges and space not more than 18 inches apart; on short runs, place wedges closer together. Fill caulked-type reglets or raked joints which receive counterflashing with caulking compound. Turn up the concealed edge of counterflashings built into masonry or concrete walls not less than 1/4 inch and extend not less than 2 inches into the walls. Install counterflashing to provide a spring action against base flashing. Utilize two piece counterflashing components to minimize damage of counterflashing and reglets during future reroofing activities.

3.1.12 Metal Reglets

Keep temporary cores in place during installation. Ensure factory fabricated caulked type or friction type, reglets have a minimum opening of 1/4 inch and a minimum depth of 1-1/4 inch, when installed.

3.1.12.1 Caulked Reglets

Wedge flashing in reglets with lead wedges every 18 inches, caulked full and solid with an approved compound.

3.1.12.2 Friction Reglets

Install flashing snap lock receivers at 24 inches on center maximum. When flashing has been inserted the full depth of the slot, caulk the slot, lock with wedges, and fill with sealant.

3.1.13 Polyvinyl Chloride Reglets for Temporary Construction

Rigid polyvinyl chloride reglets may be provided in lieu of metal reglets for temporary construction.

3.1.14 Metal Drip Edges

Provide a metal drip edge, designed to allow water run-off to drip free of underlying construction, at eaves and rakes prior to the application of roofing shingles. Apply directly on the wood deck at the eaves and over the underlay along the rakes. Extend back from the edge of the deck not more than 3 inches and secure with compatible nails spaced not more than 10 inches on center along upper edge.

3.1.15 Flashing at Wall Openings

Install pan flashing in the rough opening sill at all penetrations in the exterior wall assemblies, such as windows, louvers, storefronts and curtain walls. Pan sill flashing must have end dams at both jambs a minimum of 2 in high and a rear dam of 2 in high. Flashing must comply with ASTM E2112 and SMACNA 1793.

3.1.16 Sheet Metal Covering on Flat, Sloped, or Curved Surfaces

Except as specified or indicated otherwise, cover and flash all minor flat, sloped, or curved surfaces such as crickets, bulkheads, dormers and small decks with metal sheets of the material used for flashing; maximum size of sheets, 16 by 18 inches. Fasten sheets to sheathing with metal cleats. Lock seams and solder. Lock aluminum seams as recommended by aluminum manufacturer. Provide an underlayment of roofing felt for all sheet metal covering.

3.1.17 Expansion Joints

Provide expansion joints for roofs, walls, and floors as indicated in the Drawings. Provide expansion joints in aluminum base frame with elastomeric seal and at 32 foot intervals for aluminum. Provide evenly spaced joints. Provide an additional joint where the distance between the last expansion joint and the end of the continuous run is more than half the required interval spacing. Conform to the requirements of Table I. Refer to Section 05 50 13 MISCELLANEOUS METAL FABRICATION FOR EXPANSION JOINT COVERS.

3.1.17.1 Wall Expansion Joints

Provide pre-compressed polyurethane microcell foam. Expansion joint must be UV stable and have chemically resistance. Must meet STC 50 or better per ASTM E90.

3.1.18 Flashing at Roof Penetrations and Equipment Supports

Provide metal flashing for all pipes, ducts, and conduits projecting through the roof surface and for equipment supports, guy wire anchors, and similar items supported by or attached to the roof deck. Goose-necks, rain hoods, power roof ventilators.

3.1.19 Single Pipe Vents

See Table I, footnote (d). Set flange of sleeve in bituminous plastic cement and nail 3 inches on center. Bend the top of sleeve over and extend down into the vent pipe a minimum of 2 inches. For long runs or long rises above the deck, where it is impractical to cover the vent pipe with lead, use a two-piece formed metal housing. Set metal housing with a metal sleeve having a 4 inches roof flange in bituminous plastic cement and nailed 3 inches on center. Extend sleeve a minimum of 8 inches above the roof deck and lapped a minimum of 3 inches by a metal hood secured to the vent pipe by a draw band. Seal the area of hood in contact with vent pipe with an approved sealant.

3.1.20 Copings

Provide coping with locked and soldered seam. Terminate outer edges in edge strips. Install with sealed lap joints as indicated.

3.1.21 Through Wall Flashing

Provide through wall flashing as required in the applicable wall system Sections.

3.2 PAINTING

Touch ups in the field may be applied only after metal substrates have been cleaned and pretreated in accordance with manufacturer's written instructions and products.

Field-paint dissimilar sheet metals in contact to separate and deter galvanic interactions.

3.2.1 Aluminum Surfaces

Clean with solvent and apply one coat of zinc-molybdate primer and one coat of aluminum paint.

3.3 CLEANING

Clean exposed sheet metal work at completion of installation. Remove grease and oil films, handling marks, contamination from steel wool, fittings and drilling debris, and scrub-clean. Free the exposed metal surfaces of dents, creases, waves, scratch marks, and solder or weld marks.

3.4 REPAIRS TO FINISH

Scratches, abrasions, and minor surface defects of finish may be repaired in accordance with the manufacturer's printed instructions and as approved. Repair damaged surfaces caused by scratches, blemishes, and variations of color and surface texture. Replace items which cannot be repaired.

3.5 FIELD QUALITY CONTROL

Establish and maintain a Quality Control Plan for sheet metal used in conjunction with roofing to assure compliance of the installed sheet metalwork with the Contract requirements. Remove work that is not in compliance with the Contract and replace or correct. Include quality control, but not be limited to, the following:

a. Observation of environmental conditions; number and skill level of sheet metal workers; condition of substrate.

b. Verification that specified material is provided and installed.

c. Inspection of sheet metalwork, for proper size(s) and thickness(es), fastening and joining, and proper installation.

3.5.1 Procedure

Submit for approval prior to start of roofing work. Include a checklist of points to be observed. Document the actual quality control observations and inspections. Provide a copy of the documentation to the Contracting Officer at the end of each day.

TABLE I. SHEET METAL WEIGHTS, THICKNESSES, AND GAGES					
Sheet Metal Items		Aluminum, inch	Stainless Steel, inch	Terne-Coated Stainless Steel, inch	Zinc-Coated Steel, U.S. Std. Gage
Building Expansion Joints					
Cover		.032	.015	.015	24
Downspouts and leaders		.032	.015	.015	24
Downspout clips and anchors		.040 clip .125 anchor	-	-	-
Downspout straps, 2-inch		.060	.050	-	-
Flashings:					
Base		.040	.018	.018	24
Cap (Counter-flashing)		.032	.015	.015	26
					-
Pipe vent sleave (d)					
Coping		-	-	-	-

TABLE I. SHEET METAL WEIGHTS, THICKNESSES, AND GAGES

Sheet Metal Items		Aluminum, inch	Stainless Steel, inch	Terne-Coated Stainless Steel, inch	Zinc-Coated Steel, U.S. Std. Gage

(a) Brass.

(b) May be lead weighing 4 pounds per square foot.

(c) May be polyvinyl chloride.

(d) 2.5 pound minimum lead sleeve with 4 inch flange. Where lead sleeve is impractical, refer to paragraph SINGLE PIPE VENTS for optional material.

TABLE II. SHEET METAL JOINTS			
TYPE OF JOINT			
Item Designation	Copper, Terne-Coated Stainless Steel, Zinc-Coated Steel and Stainless Steel	Aluminum	Remarks
Joint cap for building expansion seam, cleated joint at roof	1.25 inch single lock, standing seam, cleated	1.25 inch single lock, standing	--
Flashings			
Base	One inch 3 inch lap for expansion joint	One inch flat locked, soldered; sealed; 3 inch lap for expansion joint	Aluminum manufacturer's recommended hard setting sealant for locked aluminum joints. Fill each metal expansion joint with a joint sealing compound.
Cap-in reglet	3 inch lap	3 inch lap	Seal groove with joint sealing compound.
Reglets	Butt joint	--	Seal reglet groove with joint sealing compound.
Eave	One inch flat locked, cleated. One inch loose locked, sealed expansion joint, cleated.	One inch flat locked, locked, cleated one inch loose locked, sealed expansion joints, cleated	Same as base flashing.
Stepped	3 inch lap	3 inch lap	--
Valley	6 inch lap cleated	6 inch lap cleated	--
Edge strip	Butt	Butt	--
Gravel stops:			

TABLE II. SHEET METAL JOINTS			
TYPE OF JOINT			
Item Designation	Copper, Terne-Coated Stainless Steel, Zinc-Coated Steel and Stainless Steel	Aluminum	Remarks
Extrusions	--	Butt with 1/2 inch space	Use sheet flashing beneath and a cover plate
Sheet, smooth	Butt with 1/4 inch space	Butt with 1/4 inch space	Use sheet flashing backup plate.
Sheet, corrugated	Butt with 1/4 inch space	Butt with 1/4 inch space	Use sheet flashing beneath and a cover plate or a combination unit
Gutters	1.5 inch lap, riveted and soldered	One inch flat locked riveted and sealed	Aluminum producers recommended hard setting sealant for locked aluminum joints.
(a) Provide a 3 inch lap elastomeric flashing with manufacturer's recommended sealant.			
(b) Seal Polyvinyl chloride reglet with manufacturer's recommended sealant.			

-- End of Section --

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SECTION 07 84 00

FIRESTOPPING
05/10, CHG 1: 08/13

PART 1 GENERAL

1.1 SUMMARY

Furnish and install tested and listed firestopping systems, combination of materials, or devices to form an effective barrier against the spread of flame, smoke and gases, and maintain the integrity of fire resistance rated walls, partitions, floors, and ceiling-floor assemblies, including through-penetrations and construction joints and gaps.

a. Through-penetrations include the annular space around pipes, tubes, conduit, wires, cables and vents.

b. Construction joints include those used to accommodate expansion, contraction, wind, or seismic movement; do not allow firestopping material to interfere with the required movement of the joint.

c. Gaps requiring firestopping include gaps between the curtain wall and the floor slab and between the top of the fire-rated walls and the roof or floor deck above and at the intersection of shaft assemblies and adjoining fire resistance rated assemblies.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E119	(2024) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E814	(2024) Standard Test Method for Fire Tests of Penetration Firestop Systems
ASTM E1399/E1399M	(1997; R 2022) Standard Test Method for Cyclic Movement and Measuring the Minimum and Maximum Joint Widths of Architectural Joint Systems
ASTM E1966	(2015; R 2019) Standard Test Method for Fire-Resistive Joint Systems
ASTM E2174	(2020a) Standard Practice for On-Site Inspection of Installed Firestop Systems
ASTM E2307	(2023b) Standard Test Method for

	Determining Fire Resistance of Perimeter Fire Barrier Systems Using Intermediate-Scale, Multi-story Test Apparatus
ASTM E2393	(2020a) Standard Practice for On-Site Inspection of Installed Fire Resistive Joint Systems and Perimeter Fire Barriers

FM GLOBAL (FM)

FM 4991	(2013) Approval of Firestop Contractors
FM APP GUIDE	(updated on-line) Approval Guide https://www.approvalguide.com/

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC	(2024) International Building Code

UL SOLUTIONS (UL)

UL 723	(2020) UL Standard for Safety Test for Surface Burning Characteristics of Building Materials
UL 1479	(2015; Reprint Apr 2024) Fire Tests of Through-Penetration Firestops
UL 2079	(2015; Reprint Jun 2024) Tests for Fire Resistance of Building Joint Systems
UL Fire Resistance	(2014) Fire Resistance Directory

1.3 SEQUENCING

Coordinate the specified work with other trades. Apply firestopping materials, at penetrations of pipes and ducts, prior to insulating, unless insulation meets requirements specified for firestopping. Apply firestopping materials. at building joints and construction gaps, prior to completion of enclosing walls or assemblies. Locate cast-in-place firestop devices and install in place before concrete placement. Install pipe, conduit or cable bundles through cast-in-place device after concrete placement but before area is concealed or made inaccessible. Firestop material must be inspected and approved prior to final completion and enclosing of any assemblies that may conceal installed firestop.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Firestopping System; G

SD-03 Product Data

Firestopping Materials; G

SD-06 Test Reports

Inspection; G

SD-07 Certificates

Inspector Qualifications

Firestopping Materials

Installer Qualifications; G

1.5 QUALITY ASSURANCE

1.5.1 Installer

Engage an experienced Installer who is:

a. FM Research approved in accordance with FM 4991, operating as a UL Certified Firestop Contractor, or

b. Certified, licensed, or otherwise qualified by the firestopping manufacturer as having the necessary staff, training, and a minimum of 3 years experience in the installation of manufacturer's products in accordance with specified requirements. Submit documentation of this experience. A manufacturer's willingness to sell its firestopping products to the Contractor or to an installer engaged by the Contractor does not in itself confer installer qualifications on the buyer. The Installer must be a trained representative of the manufacturer (not distributor or agent) in the proper selection and installation procedures. Obtain and submit installer's written certification of training, and retain proof of certification for duration of firestop installation.

1.5.2 Inspector Qualifications

The inspector must have a minimum of two years experience in construction field inspections of firestopping systems, products, and assemblies. The inspector must be completely independent of, and divested from, the installer, the manufacturer, and the supplier of any material or item being inspected. The inspector must not be a competitor of the installer, the contractor, the manufacturer, or supplier of any material or item being inspected. Include in the qualifications submittal a notarized statement assuring compliance with the requirements stated herein.

1.6 DELIVERY, STORAGE, AND HANDLING

Deliver materials in the original unopened packages or containers showing name of the manufacturer and the brand name. Store materials off the ground, protected from damage and exposure to elements and temperatures in accordance with manufacturer requirements. Remove damaged or deteriorated materials from the site. Use materials within their indicated shelf life.

PART 2 PRODUCTS

2.1 FIRESTOPPING SYSTEM

Submit detail drawings including manufacturer's descriptive data, typical details conforming to UL Fire Resistance or other details certified by another nationally recognized testing laboratory, installation instructions or UL listing details for a firestopping assembly in lieu of fire-test data or report. For those firestop applications for which no UL tested system is available through a manufacturer, submit a manufacturer's engineering judgment, derived from similar UL system designs or other tests for review and approval prior to installation. Submittal must indicate the firestopping material to be provided for each type of application. When more than a total of 5 penetrations and/or construction joints are to receive firestopping, provide drawings that indicate location, "F" "T" and "L" ratings, and type of application.

Also, submit a written report indicating locations of and types of penetrations and types of firestopping used at each location; record type by UL list printed numbers.

2.2 FIRESTOPPING MATERIALS

Provide firestopping materials, supplied from a single domestic manufacturer, consisting of commercially manufactured, asbestos-free, nontoxic products FM APP GUIDE approved, or UL listed, for use with applicable construction and penetrating items, complying with the following minimum requirements:

2.2.1 Fire Hazard Classification

Provide material that has a flame spread of 25 or less, and a smoke developed rating of 50 or less, when tested in accordance with ASTM E84 or UL 723. Provide an approved firestopping material as listed in UL Fire Resistance or by a nationally recognized testing laboratory.

2.2.2 Toxicity

Provide material that is nontoxic and carcinogen free to humans at all stages of application or during fire conditions and does not contain hazardous chemicals or require harmful chemicals to clean material or equipment.

2.2.3 Fire Resistance Rating

Firestop systems must be UL Fire Resistance listed or FM APP GUIDE approved with "F" rating at least equal to fire-rating of fire wall or floor in which penetrated openings are to be protected. Where required, firestop systems must also have "T" rating at least equal to the fire-rated floor in which the openings are to be protected.

2.2.3.1 Through-Penetrations

Firestopping materials for through-penetrations, as described in paragraph SUMMARY, must provide "F", "T" and "L" fire resistance ratings in accordance with ASTM E814 or UL 1479. Provide fire resistance ratings as follows:

2.2.3.1.1 Penetrations of Fire Resistance Rated Walls and Partitions

F Rating = Rating of wall or partition being penetrated.

2.2.3.1.2 Penetrations of Fire Resistance Rated Floors, Floor-Ceiling Assemblies and the Ceiling Membrane of Roof-Ceiling Assemblies

F Rating = 1 hour, T Rating = 1 hour. Where the penetrating item is outside of a wall cavity the F rating must be equal to the fire resistance rating of the floor penetrated, and the T rating must be in accordance with the requirements of ICC IBC.

2.2.3.1.3 Penetrations of Fire and Smoke Resistance Rated Walls, Floors, Floor-Ceiling Assemblies, and the ceiling membrane of Roof-Ceiling Assemblies

F Rating = 1 hour, T Rating = 1 hour and L Rating = <10 cfm/sf .

2.2.3.2 Construction Joints and Gaps

Fire resistance ratings of construction joints, as described in paragraph SUMMARY, and gaps such as those between floor slabs and curtain walls must be as follows: construction joints in walls, 1 hour; construction joints in floors, 1 hour; gaps between floor slabs and curtain walls, 1 hour; gaps between top of the walls and the bottom of roof and floor decks, 1 hour, and provide L rating of <5 cfm/lf where required. Provide construction joints and gaps with firestopping materials and systems that have been tested in accordance with ASTM E119, ASTM E1966 or UL 2079 to meet the required fire resistance rating. Provide curtain wall joints with firestopping materials and systems that have been tested in accordance with ASTM E2307 to meet the required fire resistance rating. Systems installed at construction joints must meet the cycling requirements of ASTM E1399/E1399M or UL 2079. Provide a minimum class II movement capability for all joints at the intersection of the top of a fire resistance rated wall and the underside of a fire-rated floor, floor ceiling, or roof ceiling assembly.

2.2.4 Material Certification

Submit certificates attesting that firestopping material complies with the specified requirements. Provide certification of compliance with UL 1479 for all intumescent firestop materials used in through penetration systems.

PART 3 EXECUTION

3.1 PREPARATION

Areas to receive firestopping must be free of dirt, grease, oil, or loose materials which may affect the fitting or fire resistance of the firestopping system. For cast-in-place firestop devices, formwork or metal deck to receive device prior to concrete placement must be sound and capable of supporting device. Prepare surfaces as recommended by the manufacturer.

3.2 INSTALLATION

Completely fill void spaces with firestopping material regardless of geometric configuration, subject to tolerance established by the manufacturer. Firestopping systems for filling floor voids 4 inches or more in any direction must be capable of supporting the same load as the

floor is designed to support or be protected by a permanent barrier to prevent loading or traffic in the firestopped area. Install firestopping in accordance with manufacturer's written instructions. Provide tested and listed firestop systems in the following locations, except in floor slabs on grade:

a. Penetrations of duct, conduit, tubing, cable and pipe through floors and through fire-resistance rated walls, partitions, and ceiling-floor assemblies.

b. Penetrations of vertical shafts such as pipe chases.

c. Gaps at perimeter of fire-resistance rated walls and partitions, such as between the top of the walls and the bottom of roof decks.

d. Construction joints in floors and fire rated walls and partitions.

e. Other locations where required to maintain fire resistance rating of the construction.

3.2.1 Insulated Pipes and Ducts

Cut and remove thermal insulation where pipes or ducts pass through firestopping, unless insulation meets requirements specified for firestopping. Replace thermal insulation with a material having equal thermal insulating and firestopping characteristics.

3.2.2 Fire Dampers

Install and firestop fire dampers in accordance with Section 23 30 00 HVAC AIR DISTRIBUTION. Firestop installed with fire damper must be tested and approved for use in fire damper system. Firestop installed with fire damper must be tested and approved for use in fire damper system.

3.2.3 Data and Communication Cabling

Seal cabling for data and communication applications with re-enterable firestopping products and devices as indicated.

3.2.3.1 Re-Enterable Devices

Provide firestopping devices that are pre-manufactured modular devices, containing built-in self-sealing intumescent inserts. Allow for cable moves, additions or changes without the need to remove or replace any firestop materials. Devices must be capable of maintaining the fire resistance rating of the penetrated membrane at 0 percent to 100 percent visual fill of penetrants; while maintaining "L" rating of <10 cfm/sf measured at ambient temperature and 400 degrees F at 0 percent to 100 percent visual fill.

3.2.3.2 Re-Sealable Products

Provide firestopping pre-manufactured modular products, containing self-sealing intumescent inserts. Allow for cable moves, additions or changes. Provide devices capable of maintaining the fire resistance rating of the penetrated membrane at 0 percent to 100 percent visual fill of penetrants.

3.3 INSPECTION

For all projects, do not cover or enclose the firestopped areas until inspection is complete and approved by the Contracting Officer. The inspector must inspect the applications initially to ensure adequate preparations (clean surfaces suitable for application, etc.) and periodically during the work to assure that the completed work has been accomplished according to the manufacturer's written instructions and the specified requirements. Submit written reports indicating locations of and types of penetrations and types of firestopping used at each location; record type by UL listed printed numbers.

3.3.1 Inspection Standards

Inspect all firestopping in accordance with ASTM E2393 and ASTM E2174 for firestop inspection, and document inspection results to be submitted.

3.3.2 Inspection Reports

Submit inspection report stating that firestopping work has been inspected and found to be applied according to the manufacturer's recommendations and the specified requirements.

-- End of Section --

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SECTION 07 92 00

JOINT SEALANTS
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C509	(2006; R 2021) Standard Specification for Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C734	(2015; R 2024) Standard Test Method for Low-Temperature Flexibility of Latex Sealants After Artificial Weathering
ASTM C919	(2024) Standard Practice for Use of Sealants in Acoustical Applications
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM C1193	(2016) Standard Guide for Use of Joint Sealants
ASTM C1311	(2022) Standard Specification for Solvent Release Sealants
ASTM C1521	(2019; R 2020) Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints
ASTM D217	(2021a) Standard Test Methods for Cone Penetration of Lubricating Grease
ASTM D1056	(2020) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM D1667	(2022) Standard Specification for Flexible Cellular Materials - Poly (Vinyl Chloride) Foam (Closed-Cell)
ASTM D2452	(2015; R 2019) Standard Test Method for Extrudability of Oil- and Resin-Base Caulking Compounds
ASTM D2453	(2015; R 2020; E 2020) Standard Test Method for Shrinkage and Tenacity of Oil- and Resin-Base Caulking Compounds

ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2022) Adhesive and Sealant Applications

UL SOLUTIONS (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Sealants; G

Primers; G

Bond Breakers; G

Backstops; G

Caulking; G

Cleaning Solvents; G

SD-06 Test Reports

Field Adhesion; G

SD-07 Certificates

Indoor Air Quality For Interior Sealants; S

Indoor Air Quality For Interior Floor Joint Sealants; S

Indoor Air Quality For Interior Acoustical Sealants; S

Indoor Air Quality For Interior Caulking; S

1.3 PRODUCT DATA

Include storage requirements, shelf life, curing time, instructions for mixing and application, and accessories. Provide manufacturer's Safety Data Sheets (SDS) for each solvent, primer and sealant material proposed.

1.4 CERTIFICATIONS

1.4.1 Indoor Air Quality Certifications

Submit required indoor air quality certifications in one submittal package.

1.4.1.1 Adhesives and Sealants

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification or validation by other third-party program that products meet the requirements of this Section. Provide current product certification documentation from certification body. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited herein.

1.5 ENVIRONMENTAL CONDITIONS

Apply sealant when the ambient temperature is between 40 and 90 degrees F.

1.6 DELIVERY AND STORAGE

Deliver materials to the jobsite in unopened manufacturers' sealed shipping containers, with brand name, date of manufacture, color, and material designation clearly marked thereon. Label elastomeric sealant containers to identify type, class, grade, and use. Handle and store materials in accordance with manufacturer's printed instructions. Prevent exposure to foreign materials or subjection to sustained temperatures exceeding 90 degrees F or lower than 0 degrees F. Keep materials and containers closed and separated from absorptive materials such as wood and insulation.

1.7 QUALITY ASSURANCE

1.7.1 Compatibility with Substrate

Verify that each sealant is compatible for use with each joint substrate in accordance with sealant manufacturer's printed recommendations for each application.

1.7.2 Joint Tolerance

Provide joint tolerances in accordance with manufacturer's printed instructions.

1.7.3 Mock-Up

Provide a mock-up of each type of sealant using materials, colors, and techniques approved for use on the project. Approved mock-ups may be incorporated into the Work.

1.7.4 Adhesion

Provide in accordance with ASTM C1193 or ASTM C1521.

PART 2 PRODUCTS

2.1 SEALANTS

Provide sealant products that have been tested, found suitable, and documented as such by the manufacturer for the particular substrates to which they will be applied.

In areas with ambient temperatures that exceed 110 degrees F, do not use polybutene, bituminous, acrylic-latex, polyvinyl acetate latex sealants, polychloroprene (neoprene), polyvinyl chloride (PVC), and polyurethane foams, and neoprene, PVC, and styrene butadiene rubber extruded seals and closure strips due to these materials having maximum recommended surface temperature ranges from 130 to 180 degrees F.

2.1.1 Interior Sealants

Provide ASTM C920, Type S or M, Grade NS, Class 12.5, Use NT. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior sealants. Location(s) and color(s) of sealant for the following (Note, color "as selected" refers to manufacturer's full range of color options):

LOCATION	COLOR
a. Small voids between walls or partitions and adjacent lockers, casework, shelving, door frames, built-in or surface mounted equipment and fixtures, and similar items.	As selected
b. Perimeter of frames at doors, windows, and access panels which adjoin exposed interior concrete and masonry surfaces.	As selected
c. Joints of interior masonry walls and partitions which adjoin columns, pilasters, concrete walls, and exterior walls unless otherwise detailed.	As selected
d. Joints between edge members for acoustical tile and adjoining vertical surfaces.	As selected
e. Interior locations, not otherwise indicated or specified, where small voids exist between materials specified to be painted.	As selected

LOCATION	COLOR
f. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.	As selected
g. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.	As selected

2.1.2 Exterior Sealants

For joints in vertical surfaces, provide ASTM C920, Type S or M, Grade NS, Class 25, Use NT. For joints in horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T. Provide location(s) and color(s) of sealant as follows (Note, color "as selected" refers to manufacturer's full range of color options):

LOCATION	COLOR
a. Joints and recesses formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Use sealant at both exterior and interior surfaces of exterior wall penetrations.	As selected
b. Masonry joints where shelf angles occur.	As selected
c. Expansion and control joints.	As selected
d. Interior face of expansion joints in exterior concrete or masonry walls where metal expansion joint covers are not required.	As selected
e. Voids where items pass through exterior walls.	As selected
f. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.	As selected
g. Metal-to-metal joints where sealant is indicated or specified.	As selected

LOCATION	COLOR
h. Joints between ends of gravel stops, fascia, copings, and adjacent walls.	As selected

2.1.3 Floor Joint Sealants

ASTM C920, Type S or M, Grade P, Class 25, Use T. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior floor joint sealants. Provide location(s) and color(s) of sealant as follows (Note, color "as selected" refers to manufacturer's full range of color options):

LOCATION	COLOR
a. Seats of metal thresholds for exterior doors.	As selected
b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.	As selected

2.1.4 Acoustical Sealants

Rubber or polymer based acoustical sealant in accordance with ASTM C919 to have a flame spread of 25 or less and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Provide non-staining acoustical sealant with a consistency of 250 to 310 when tested in accordance with ASTM D217. Acoustical sealant must remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior acoustical sealants.

2.1.5 Preformed Sealants

Provide preformed sealants of polybutylene or isoprene-butylene based pressure sensitive weather resistant tape or bead sealants capable of sealing out moisture, air and dust when installed as recommended by the manufacturer. At temperatures from minus 30 to plus 160 degrees F, sealants must be non-bleeding and have no loss of adhesion.

2.1.5.1 Tape

Tape sealant: Provide cross section dimensions of per manufacturer's

recommendation.

2.1.5.2 Bead

Bead sealant: Provide cross section dimensions of per manufacturer's recommendation.

2.1.5.3 Foam Strip

Provide foam strip of polyurethane foam with cross section dimensions of per manufacturer's recommendation. Provide foam strip capable of sealing out moisture, air, and dust when installed and compressed in accordance with manufacturer's printed instructions. Service temperature must be minus 40 to plus 275 degrees F. Install untreated strips with adhesive to hold them in place. Do not allow adhesive to stain or bleed onto adjacent finishes. Saturate treated strips with butylene waterproofing or impregnate with asphalt.

2.2 PRIMERS

Non-staining, quick drying type and consistency as recommended by the sealant manufacturer for the particular application. Provide primers for interior applications that meet the indoor air quality requirements of the paragraph INTERIOR SEALANTS above.

2.3 BOND BREAKERS

Type and consistency as recommended by the sealant manufacturer to prevent adhesion of the sealant to the backing or to the bottom of the joint. Provide bond breakers for interior applications that meet the indoor air quality requirements of the paragraph INTERIOR SEALANTS above.

2.4 BACKSTOPS

Provide glass fiber roving, neoprene, butyl, polyurethane, or polyethylene foams free from oil or other staining elements as recommended by sealant manufacturer. Provide 25 to 33 percent oversized backing for closed cell and 40 to 50 percent oversized backing for open cell material, unless otherwise indicated. Provide backstop material that is compatible with sealant. Do not use oakum or other types of absorptive materials as backstops.

2.4.1 Rubber

Provide in accordance with ASTM D1056, Type 1, open cell, or Type 2, closed cell, Class A or B, Grade 1, round cross section for cellular rubber sponge backing.

2.4.2 PVC

Provide in accordance with ASTM D1667, Grade VO 12, open-cell foam, round cross section for polyvinyl chloride (PVC) backing.

2.4.3 Synthetic Rubber

Provide in accordance with ASTM C509, Option I, Type I preformed rods for synthetic rubber backing.

2.4.4 Neoprene

Provide in accordance with ASTM D1056, closed cell expanded neoprene cord Type 2, Class C, Grade 2C2 for neoprene backing.

2.4.5 Butyl Rubber Based

Provide in accordance with ASTM C1311, from a single component, with solvent release. color as selected from manufacturer's full range of color choices .

2.4.6 Silicone Rubber Base

Provide in accordance with ASTM C920, from a single component, with solvent release, Non-sag. Color as selected from manufacturer's full range of color choices.

2.5 CAULKING

For interior use and only where there is little or no anticipated joint movement. Provide in accordance with ASTM D2452 and ASTM D2453, Type A, for oil and resin-based caulking. Provide products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior caulking.

2.6 CLEANING SOLVENTS

Provide type(s) recommended by the sealant manufacturer and in accordance with environmental requirements herein. Protect adjacent aluminum and bronze surfaces from solvents. Provide solvents for interior applications that meet the indoor air quality requirements of the paragraph INTERIOR SEALANTS above.

PART 3 EXECUTION

3.1 FIELD QUALITY CONTROL

Perform a field adhesion test in accordance with manufacturer's instructions and ASTM C1193, Method A or ASTM C1521, Method A, Tail Procedure. Remove sealants that fail adhesion testing; clean substrates, reapply sealants, and re-test. Test sealants adjacent to failed sealants. Submit field adhesion test report indicating tests, locations, dates, results, and remedial actions taken.

3.2 SURFACE PREPARATION

Prepare surfaces according to manufacturer's printed installation instructions. Clean surfaces from dirt, frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter that would destroy or impair adhesion. Remove oil and grease with solvent; thoroughly remove solvents prior to sealant installation. Wipe surfaces dry with clean cloths. When resealing an existing joint, remove existing caulk or sealant prior to applying new sealant. For surface types not listed below, provide in accordance with sealant manufacturer's printed instructions for each specific surface.

3.2.1 Steel Surfaces

Remove loose mill scale by sandblasting or, if sandblasting is impractical or would damage finished work, scraping and wire brushing. Remove protective coatings by sandblasting or using a residue free solvent. Remove resulting debris and solvent residue prior to sealant installation.

3.2.2 Aluminum or Bronze Surfaces

Remove temporary protective coatings from surfaces that will be in contact with sealant. When masking tape is used as a protective coating, remove tape and residual adhesive prior to sealant application. For removing protective coatings and final cleaning, use non-staining solvents recommended by the manufacturer of the item(s) containing aluminum or bronze surfaces.

3.2.3 Concrete and Masonry Surfaces

Where surfaces have been treated with curing compounds, oil, or other such materials, remove materials by sandblasting or wire brushing. Remove laitance, efflorescence and loose mortar from the joint cavity. Remove resulting debris prior to sealant installation.

3.2.4 Wood Surfaces

Ensure wood surfaces that will be in contact with sealants are free of splinters, sawdust and other loose particles.

3.2.5 Removing Existing Hazardous Sealants

For sealants applied prior to 1979, or that have been tested and found to contain polychlorinated biphenyls (PCBs), remove and dispose of these sealants in accordance with State and local regulations.

3.3 SEALANT PREPARATION

Do not add liquids, solvents, or powders to sealants. Mix multicomponent elastomeric sealants in accordance with manufacturer's printed instructions.

3.4 APPLICATION

3.4.1 Joint Width-To-Depth Ratios

Acceptable Ratios:

JOINT WIDTH	JOINT DEPTH	
	Minimum	Maximum
For metal, glass, or other nonporous surfaces:		
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch	1/2 of width	Equal to width

JOINT WIDTH	JOINT DEPTH	
	Minimum	Maximum
For wood, concrete, masonry, stone:		
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch to 1/2 inch	1/4 inch	Equal to width
over 1/2 inch to 1 inch	1/2 inch	5/8 inch
Over 1 inch	prohibited	

Unacceptable Ratios: Where joints of acceptable width-to-depth ratios have not been provided, clean out joints to acceptable depths and grind or cut to acceptable widths without damage to the adjoining work. Grinding is prohibited at metal surfaces.

3.4.2 Unacceptable Sealant Use

Do not install sealants in lieu of other required building enclosure weatherproofing components such as flashing, drainage components, and joint closure accessories, or to close gaps between walls, floors, roofs, windows, and doors, that exceed acceptable installation tolerances. Remove sealants that have been used in an unacceptable manner and correct building enclosure deficiencies to comply with contract documents requirements.

3.4.3 Masking Tape

Place masking tape on the finished surface on one or both sides of joint cavities to protect adjacent finished surfaces from primer or sealant smears. Remove masking tape within 10 minutes of joint filling and tooling.

3.4.4 Backstops

Provide backstops dry and free of tears or holes. Tightly pack the back or bottom of joint cavities with backstop material to provide joints in specified depths. Provide backstops where indicated and where backstops are not indicated but joint cavities exceed the acceptable maximum depths specified in JOINT WIDTH-TO-DEPTH RATIOS Table.

3.4.5 Primer

Clean out loose particles from joints immediately prior to application of. Apply primer to joints in concrete masonry units, wood, and other porous surfaces in accordance with sealant manufacturer's printed instructions. Do not apply primer to exposed finished surfaces.

3.4.6 Bond Breaker

Provide bond breakers to surfaces not intended to bond in accordance with, sealant manufacturer's printed instructions for each type of surface and sealant combination specified.

3.4.7 Sealants

Provide sealants compatible with the material(s) to which they are applied. Do not use a sealant that has exceeded its shelf life or has jelled and cannot be discharged in a continuous flow from the sealant gun. Apply sealants in accordance with the manufacturer's printed instructions with a gun having a nozzle that fits the joint width. Work sealant into joints so as to fill the joints solidly without air pockets. Tool sealant after application to ensure adhesion. Apply sealant uniformly smooth and free of wrinkles. Upon completion of sealant application, roughen partially filled or unfilled joints, apply additional sealant, and tool smooth as specified. Apply sealer over sealants in accordance with the sealant manufacturer's printed instructions.

3.5 PROTECTION AND CLEANING

3.5.1 Protection

Protect areas adjacent to joints from sealant smears. Masking tape may be used for this purpose if removed 5 to 10 minutes after the joint is filled and no residual tape marks remain.

3.5.2 Final Cleaning

Upon completion of sealant application, remove remaining smears and stains and leave the work in a clean and neat condition.

a. Masonry and Other Porous Surfaces: Immediately remove fresh sealant that has been smeared on adjacent masonry, rub clean with a solvent, and remove solvent residue, in accordance with sealant manufacturer's printed instructions. Allow excess sealant to cure for 24 hours then remove by wire brushing or sanding. Remove resulting debris.

b. Metal and Other Non-Porous Surfaces: Remove excess sealant with a solvent moistened cloth. Remove solvent residue in accordance with solvent manufacturer's printed instructions.

-- End of Section --

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SECTION 08 11 13

STEEL DOORS AND FRAMES
08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A879/A879M	(2012; R 2017) Standard Specification for Steel Sheet, zinc Coated by the Electrolytic Process for Applications Requiring Designation of the Coating Mass on Each Surface
ASTM C578	(2023) Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation
ASTM C591	(2022) Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
ASTM C612	(2014; R 2019) Standard Specification for Mineral Fiber Block and Board Thermal Insulation
ASTM D2863	(2019) Standard Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)
ASTM F2247	(2018) Standard Test Method for Metal Doors Used in Blast Resistant Applications (Equivalent Static Load Method)
ASTM F2927	(2012) Standard Test Method for Door Systems Subject to Airblast Loadings

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

ANSI/BHMA A156.115	(2016) Hardware Preparation in Steel Doors and Steel Frames

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(2025; TIA 24-1) Standard for Fire Doors and Other Opening Protectives

NFPA 252	(2022) Standard Methods of Fire Tests of Door Assemblies

STEEL DOOR INSTITUTE (SDI/DOOR)

SDI/DOOR 111	(2009) Recommended Details for Standard Steel Doors, Frames, and Accessories and Related Components
SDI/DOOR 113	(2023) Standard Practice for Determining the Steady-State Thermal Transmittance of Steel Door and Frame Assemblies
SDI/DOOR A250.4	(2022) Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames and Frame Anchors
SDI/DOOR A250.6	(2020) Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames
SDI/DOOR A250.8	(2023) Specifications for Standard Steel Doors and Frames
SDI/DOOR A250.11	(2022) Recommended Erection Instructions for Steel Frames

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 4-010-01	(2018; with Change 3, 2024) DoD Minimum Antiterrorism Standards for Buildings

UL SOLUTIONS (UL)

UL 10C	(2016; Reprint May 2021) UL Standard for Safety Positive Pressure Fire Tests of Door Assemblies

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Doors; G

Frames; G

Accessories

Schedule of Doors; G

Schedule of Frames; G

SD-03 Product Data

Doors; G

Recycled Content for Steel Door Product; S

Frames; G

Recycled Content for Steel Frame Product; S

Accessories

1.3 DELIVERY, STORAGE, AND HANDLING

Deliver doors, frames, and accessories undamaged and with protective wrappings or packaging. Provide temporary steel spreaders securely fastened to the bottom of each welded frame. Store doors and frames on platforms under cover in clean, dry, ventilated, and accessible locations, with 1/4 inch airspace between doors. Remove damp or wet packaging immediately and wipe affected surfaces dry. Replace damaged materials with new.

PART 2 PRODUCTS

2.1 STANDARD STEEL DOORS

SDI/DOOR A250.8, except as specified otherwise. Prepare doors to receive door hardware as specified in Section 08 71 00 DOOR HARDWARE. Undercut where indicated. Provide exterior doors with top edge closed flush and sealed to prevent water intrusion. Provide doors at 1-3/4 inch thick, unless otherwise indicated. Provide door material that uses a minimum of 25 percent recycled content. Provide data indicating percentage of recycled content for steel door product. Exterior doors must be tested in accordance with ASTM F2247 or ASTM F2927 to meet requirements of UFC 4-010-01.

2.1.1 Classification - Level, Performance, Model

2.1.1.1 Standard Duty Doors

SDI/DOOR A250.8, Level 1, physical performance Level C, Model 2, of size(s) and design(s) indicated and core construction as required by the manufacturer. Provide for doors No. 1013 and 1014.

2.1.1.2 Heavy Duty Doors

SDI/DOOR A250.8, Level 2, physical performance Level B, Model 2, with core construction as required by the manufacturer for interior doors and for exterior doors, of size(s) and design(s) indicated. Where vertical stiffener cores are required, the space between the stiffeners must be filled with board insulation. Provide Level 2 where indicatedfor doors No. 1000A, 1007A and 1017.

2.2 INSULATED STEEL DOOR SYSTEMS

Provide insulated steel doors and frames in accordance with SDI/DOOR 113 at entrances to dwelling units and where indicated. Meet energy requirements including Solar Heat Gain Coefficient (SHGC) and U-factor. Provide insulated steel doors with a core of polyurethane foam; face sheets, edges, and frames of galvanized steel not lighter than 23 gage, 16 gage, and 16 gage respectively; magnetic weatherstripping;

nonremovable-pin hinges; thermal-break aluminum threshold; and vinyl door bottom. Provide to doors and frames a phosphate treatment, rust-inhibitive primer, and baked acrylic enamel finish. Test doors in accordance with SDI/DOOR A250.4 and meet the requirements for Level C. Prepare doors to receive specified hardware. Provide doors 1-3/4 inch thick.

2.3 ACCESSORIES

2.3.1 Astragals

For pairs of exterior steel doors which will not have aluminum astragals or removable mullions, as specified in Section 08 71 00 DOOR HARDWARE provide overlapping steel astragals with the doors.

2.3.2 Moldings

Provide moldings around glass of interior and exterior doors and louvers of interior doors. Provide nonremovable moldings on outside of exterior doors and on corridor side of interior doors. Other moldings may be stationary or removable. Secure inside moldings to stationary moldings, or provide snap-on moldings.

2.4 INSULATION CORES

Provide insulating cores at all exterior doors, and provide an apparent U-factor of.48 in accordance with SDI/DOOR 113 and conforming to:

a. Rigid Cellular Polyisocyanurate Foam: ASTM C591, Type I or II, foamed-in-place or in board form, with oxygen index of not less than 22 percent when tested in accordance with ASTM D2863; or

b. Rigid Polystyrene Foam Board: ASTM C578, Type I or II; or

c. Mineral board: ASTM C612, Type I.

2.5 STANDARD STEEL FRAMES

SDI/DOOR A250.8, Level 1, except as otherwise specified. Form frames to sizes and shapes indicated, with welded corners. Provide steel frames for doors, unless otherwise indicated. Provide frame product that uses a minimum of 25 percent recycled content. Provide data indicating percentage of recycled content for steel frame product.

2.5.1 Welded Frames

Continuously weld frame faces at corner joints. Mechanically interlock or continuously weld stops and rabbets. Grind welds smooth.

Weld frames in accordance with the recommended practice of the Structural Welding Code Sections 1 through 6, AWS D1.1/D1.1M and in accordance with the practice specified by the producer of the metal being welded.

2.5.2 Mullions and Transom Bars

Provide mullions and transom bars of closed or tubular construction with heads and jambs butt-welded together. Bottom of door mullions must have adjustable floor anchors and spreader connections.

2.5.3 Stops and Beads

Provide form and loose stops and beads from 20 gage steel. Provide for glazed and other openings in standard steel frames. Secure beads to frames with oval-head, countersunk Phillips self-tapping sheet metal screws or concealed clips and fasteners. Space fasteners approximately 12 to 16 inch on center. Miter molded shapes at corners. Butt or miter square or rectangular beads at corners.

2.5.4 Terminated Stops

Where indicated, terminate interior door frame stops 6 inch above floor. Do not terminate stops of frames for soundproof, doors.

2.5.5 Anchors

Provide anchors to secure the frame to adjoining construction. Provide steel anchors, zinc-coated not lighter than 18 gage.

2.5.5.1 Wall Anchors

Provide at least three anchors for each jamb. For frames which are more than 7.5 feet in height, provide one additional anchor for each jamb for each additional 2.5 feet or fraction thereof.

a. Masonry: Provide anchors of corrugated or perforated steel straps or 3/16 inch diameter steel wire, adjustable or T-shaped;

b. Stud partitions: Weld or otherwise securely fasten anchors to backs of frames. Design anchors to be fastened to closed steel studs with sheet metal screws, and to open steel studs by wiring or welding;

c. Completed openings: Secure frames to previously placed concrete or masonry with expansion bolts in accordance with SDI/DOOR 111; and

d. Solid plaster partitions: Secure anchors solidly to back of frames and tie into the lath. Provide adjustable top strut anchors on each side of frame for fastening to structural members or ceiling construction above. Provide size and type of strut anchors as recommended by the frame manufacturer.

2.5.5.2 Floor Anchors

Provide floor anchors drilled for 3/8 inch anchor bolts at bottom of each jamb member. Where floor fill occurs, terminate bottom of frames at the indicated finished floor levels and support by adjustable extension clips resting on and anchored to the structural slabs.

2.6 FIRE AND SMOKE DOORS AND FRAMES

Provide fire and smoke doors and frames in accordance with NFPA 80 and this specification. Include insulated core materials in fire doors where indicated in the door schedule.

2.6.1 Labels

Provide fire doors and frames bearing the label of Underwriters Laboratories (UL), Factory Mutual Engineering and Research (FM), or Warnock Hersey International (WHI) attesting to the rating required.

Testing must be in accordance with NFPA 252 or UL 10C. Provide labels that are metal with raised letters, bearing the name or file number of the door and frame manufacturer. Labels must be permanently affixed at the factory to frames and to the hinge edge of the door. Do not paint door and labels.

2.6.2 Oversized Doors

For fire doors and frames which exceed the size for which testing and labeling are available, furnish certificates stating that the doors and frames are identical in design, materials, and construction to a door which has been tested and meets the requirements for the class indicated.

2.7 EXTERIOR FRAMES

Provide thermal insulation in all exterior frames. Provide frames of a minimum Level 4, with frames of a minimum thickness of 0.067 inch, 14 gage.

2.8 HARDWARE PREPARATION

Drill and tap doors and frames to receive finish hardware. Prepare doors and frames for hardware in accordance with the applicable requirements of SDI/DOOR A250.8 and SDI/DOOR A250.6. For additional requirements refer to ANSI/BHMA A156.115. Drill and tap for surface-applied hardware at the project site. Build additional reinforcing for surface-applied hardware into the door at the factory. Punch door frames, with the exception of frames that will have weatherstripping or soundproof gasketing, to receive a minimum of two rubber or vinyl door silencers on lock side of single doors and one silencer for each leaf at heads of double doors. Set lock strikes out to provide clearance for silencers.

2.9 FINISHES

2.9.1 Factory-Primed Finish

Thoroughly clean all surfaces of doors and frames then chemically treat and factory prime with a rust inhibiting coating as specified in SDI/DOOR A250.8, or paintable A25 galvannealed steel without primer. Where coating is removed by welding, apply touchup of factory primer.

2.9.2 Electrolytic Zinc-Coated Anchors and Accessories

Provide electrolytically deposited zinc-coated steel in accordance with ASTM A879/A879M, Commercial Quality, Coating Class A. Phosphate treat and factory prime zinc-coated surfaces as specified in SDI/DOOR A250.8.

2.10 FABRICATION AND WORKMANSHIP

Provide finished doors and frames that are strong and rigid, neat in appearance, and free from defects, waves, scratches, cuts, dents, ridges, holes, warp, and buckle. Provide molded members that are clean cut, straight, and true, with joints coped or mitered, well formed, and in true alignment. Dress exposed welded and soldered joints smooth. Design door frame sections for use with the wall construction indicated. Corner joints must be well formed and in true alignment. Conceal fastenings where practicable. Design other frames in exposed masonry walls or partitions to allow sufficient space between the inside back of trim and masonry to receive caulking compound.

2.11 PROVISIONS FOR GLAZING

Materials are specified in Section 08 81 00, GLAZING.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Frames

Set frames in accordance with SDI/DOOR A250.11. Plumb, align, and brace securely until permanent anchors are set. Anchor bottoms of frames with expansion bolts or powder-actuated fasteners. Build in or secure wall anchors to adjoining construction.

3.1.2 Doors

Hang doors in accordance with clearances specified in SDI/DOOR A250.8. After erection and glazing, clean and adjust hardware.

3.1.3 Fire and Smoke Doors and Frames

Install fire doors and frames, including hardware, in accordance with NFPA 80. Install smoke doors and frames in accordance with NFPA 80.

3.2 PROTECTION

Protect doors and frames from damage. Repair damaged doors and frames prior to completion and acceptance of the project or replace with new, as directed. Wire brush rusted frames until rust is removed. Clean thoroughly. Apply an all-over coat of rust-inhibitive paint of the same type used for shop coat.

3.3 CLEANING

Upon completion, clean exposed surfaces of doors and frames thoroughly. Remove mastic smears and other unsightly marks.

-- End of Section --

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SECTION 08 13 73

SLIDING DOORS
02/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel

1.2 SYSTEM DESCRIPTION

Provide sliding door assembly from one manufacturer as a complete door system.

1.2.1 Performance Requirements

Equipment and performance data for Sliding Door Assemblies, and Hardware and Accessories must meet design specifications as required by referenced standards within this section.

1.2.1.1 Door Performance

Provide a manually operated door, constructed of ASTM A36/A36M aluminum perimeter frames with integrated gaskets and seals at door/frame interface and wood for the door leafs. Furnish doors complete with hardware, tracks, guides, and accessories.

1.2.2 Seal Performance

Provide perimeter door seal gaskets as required to meet minimum STC ratings.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Sliding Metal Doors; G

SD-03 Product Data

Sliding Door Assemblies; G

Hardware and Accessories; G

SD-07 Certificates

Fabrication Drawings; G

Installation Drawings; G

1.4 QUALITY ASSURANCE

Submit Fabrication Drawings with framing member details, welding details, and finish and painting details for sliding door assemblies. Include in the drawings elevations of each door type, details of anchorage, details of construction, location and installation of hardware, shape and thickness of materials, details of joints and connections, and details of tracks, rollers, power operators, controls, and fittings. Include a schedule showing the location of each door with the drawings, and the manufacturer's catalog data. Provide Installation Drawings with type and location of hardware, framing details, and rough opening dimensions and details for horizontal door systems.

1.5 DELIVERY, STORAGE, AND HANDLING

Deliver doors to the jobsite wrapped in a protective covering, with the brands and names clearly marked thereon. Store doors in an adequately ventilated, dry location that is free from dust, water, or other contaminants and in a manner that permits access for inspection and handling. Handle doors carefully to prevent damage to the faces, edges, and ends. Replace damaged items that cannot be restored to like-new condition.

1.6 WARRANTY

Provide manufacturer's standard performance guarantees or warranties that extend beyond a 5 year period.

1.7 MAINTENANCE

Provide manufacturer's installation, operation, and maintenance instructions for sliding metal doors.

PART 2 PRODUCTS

2.1 INTERIOR SLIDING ALUMINUM-FRAMED SYSTEM AND WOOD DOOR

Provide manufacturer's standard aluminum-framed system and wood door as indicated, complete with hardware and airtight seals.

2.2 ALUMINUM FRAME

Frame Profiles: Extruded one-piece aluminum frame with integrated vertical door jamb. Frames to have integrated seal surrounding door leaf. Gasketing is required at all frame-to-door interfaces.

2.2.1 Finish

Clear Anodized Silver.

2.3 DOOR LEAF

All Doors to be factory machined for hardware, floor guide channel & auto

dropdown if specified, the edge of the door to be fully finished.

Acoustics: Enhanced Acoustics an STC Rated Door 35.

1 3/4-inch Flush Wood Door with Solid Timber-Strand Core with plastic laminate and integrated vision glass.

2.3.1 Enhanced Acoustics: Auto Door Bottom Gasket

a. Material: Extruded aluminum.

b. Finish: Mill Finish Aluminum.

c. Seal: High-Grade Silicone.

d. End Plates: Provide end plates for mortise.

e. (3) Adjustable floor guides for height from 1/4-inch-5/8-inch.

f. Trailing Edge Triple Fin Gasket.

g. Custom Bulb Gasket concealed at perimeter of jambs against the drywall.

2.3.2 Auto Door Head Gasket: Zero Closing Force, Handed & Mortise

a. Material: Extruded aluminum.

b. Finish: Clear Anodized & Mill Finished Aluminum.

c. Seal: High-Grade Silicone.

d. (1) Adjustable Guide for Height from 1/4-inch-5/8-inch.

e. (1) Adjustable Guide Bracket.

f. Trailing Edge Triple Fin Gasket.

g. Custom Bulb Gasket concealed at perimeter of jambs against the drywall.

2.3.3 Sliding Door Assemblies and Hardware and Accessories

2.3.3.1 Single-Piece Top Track: Pre-Assembled Clear Anodized Silver Finish Aluminum Track

a. Valance: Aluminum Valance with end caps screwed to top track for safety requirements.

b. Roller Guides: (2) Independent Ball Bearing Roller Guides with integrated trigger arms.

c. Floor Guide: Ball Bearing Floor Guide with aluminum track integrated bottom of the door.

d. Vertical/Horizontal Active Safety Features: Active Safety Installed by the factory at both ends of the track.

e. Soft-Closer: (2) Independent Soft Closers at both ends of the track

Integrated into the head of the track. Must be removable without removing or readjusting the door.

f. Door Stops: (2) 2 1/4-inch Door Stops at each end of the track w/ rubber bumpers and set screws.

g. Hanger Bracket: (2) Two 1 3/4-inch Heavy Duty Hanger Brackets with 6 points of attachments.

h. Auto Door Bottom: Provide fully mortised sound seal that will automatically drop when the door is closed to create a sound seal.

i. Hardware: Anti-Vibration Nuts and Bolts at the Soft Closers and HD Hanger Bracket

2.3.3.2 Glass Thickness: 1/4-Inch

2.4 Hardware

Provide straight pull and mortise latch and lock. Provide electric strike and hardware compatible with Card Reader access.

PART 3 EXECUTION

3.1 INSTALLATION

Install doors as per manufacturer's instruction. Sliding doors must be plumb, level, square, and in proper alignment. Sliding doors must open and close smoothly.

3.2 TESTING

Adjust sliding doors for proper operation in accordance with the manufacturer's instructions. Adjust sliding doors to operate smoothly without binding.

-- End of Section --

SECTION 08 31 00

ACCESS DOORS AND PANELS
05/17, CHG 1: 08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A666	(2023) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
ASTM A1008/A1008M	(2024) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM E90	(2023) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
ASTM E119	(2024) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E413	(2022) Classification for Rating Sound Insulation
ASTM E1332	(2016) Standard Classification for Rating Outdoor-Indoor Sound Attenuation

MASTER PAINTERS INSTITUTE (MPI)

MPI 79	(2016) Primer, Alkyd, Anti-Corrosive for Metal

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 252	(2022) Standard Methods of Fire Tests of Door Assemblies
NFPA 288	(2017) Standard Methods of Fire Tests of Horizontal Fire Door Assemblies Installed in Horizontal Fire Resistance-Rated Assemblies

UL SOLUTIONS (UL)

UL 10B	(2008; Reprint Oct 2024) Fire Tests of Door Assemblies
UL 263	(2011; Reprint Aug 2021) UL Standard for Safety Fire Tests of Building Construction and Materials

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Access Doors And Panels; G

SD-03 Product Data

Access Doors And Panels; G

Hardware Including Locks and Keys; G

Accessories; G

Recycled Content; S

SD-04 Samples

Finishes; G

SD-06 Test Reports

Fire-rating(s) of Assemblies; G

Acoustical Ratings of Assemblies; G

1.3 MISCELLANEOUS REQUIREMENTS

For access doors and panels provide the following:

1.3.1 Shop Drawings

For field assembled access doors and panels, provide plans, elevations, sections, and details for each type of access door and panel assembly. Indicate frame, surface and edge construction, materials, and

accessories. Indicate types of finished surfaces and details for panel edge conditions. Provide a door schedule with a unique number for each access door and panel, specific location in the project, location of hinges and hardware for each door. Indicate acoustical ratings of assemblies as sound transmission class (STC) ratings, and fire-rating(s) of assemblies.

1.3.2 Product Data

For shop assembled access doors and panels, provide literature indicating sizes, types, frame and edge construction, finishes, hardware, accessories such as gaskets, seals and weatherstripping, and location of each door and panel in the project. Indicate acoustical ratings of assemblies and fire-ratings of assemblies. Provide details of adjoining work for each condition indicated.

1.3.3 Finish Samples

Submit two color charts from manufacturer's standard color and finish options for each type of frame and panel assembly finish indicated.

1.3.4 Test Reports

Provide test reports for acoustical assemblies when tested in accordance with ASTM E90 and classified in accordance with ASTM E413 and ASTM E1332. Provide test reports for fire-rated assemblies when tested in accordance with NFPA 252 or UL 10B for fire-rated access door assemblies installed vertically and NFPA 288 for fire-rated access door assemblies installed horizontally.

1.4 PERFORMANCE REQUIREMENTS

1.4.1 Structural Requirements

Provide floor access assemblies to support live loads indicated for floors. Deflection must not exceed 1/180 of span.

1.4.2 Acoustical Requirements

Provide access panels with a minimum sound transmission class (STC) of as indicated on the Drawings. Provide gasketing in accordance with manufacturer's written recommendations.

1.4.3 Fire-Rating Requirements

Provide access panels with a minimum fire-rating as indicated on the Drawings.

1.5 DELIVERY, STORAGE, AND PROTECTION

Protect from corrosion, deformation, and other types of damage. Store items in an enclosed area free from contact with soil and weather. Remove and replace damaged items with new items.

PART 2 PRODUCTS

2.1 RECYCLED CONTENT

Provide products with recycled content. Provide data for each product

with recycled content, identifying percentage of recycled content.

2.2 MATERIALS

2.2.1 Steel Plates, Shapes, and Bars

Provide in accordance with ASTM A36/A36M.

2.2.2 Sheet Steel

Provide cold rolled steel sheet substrate in accordance with ASTM A1008/A1008M, Commercial Steel (CS), exposed.

2.2.3 Stainless Steel

Provide in accordance with ASTM A666, type 302 or 304.

2.2.4 Metallic Coated Steel Sheet

Provide in accordance with ASTM A653/A653M, Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.

2.2.5 Hardware

Provide automatic closing devices. Provide latch releases operable from insides of doors. Provide anchors in accordance with applicable fire test parameters.

2.2.6 Hinges

Provide concealed spring hinges, 175 degrees of opening, with non-removable hinge pins. Provide hinges of same steel as door and frame or in accordance with manufacturer's written recommendations. If providing non-continuous hinges, provide in numbers required to maintain alignment of door panel with frame. Provide coatings as necessary to permanently protect dissimilar metals from contact with one another; see Part 3 herein for more information.

2.2.7 Locks

Unless otherwise indicated, provide flush screwdriver operated cam lock. Provide plastic sleeve or stainless steel bushings to protect holes in surface finishes for screwdriver to access lock.tamper proof screws (spanner head locks) for access panels in locations requiring such security.

2.2.8 Accessories

Provide anchors in size, number and location on four sides to secure access door to substrate. Provide anchors in types as recommended by manufacturer's written installation instructions for each substrate indicated. Provide shims, bushings, clips, gaskets, and other devices as necessary for a complete installation.

2.3 FABRICATION

2.3.1 Thickness, Size, Edges

Fabricate frames for access doors of steel not lighter than 16 gage with

welded joints and anchorage for securing to adjacent construction. Provide doors a minimum of 24 by 24 inches and of not lighter than 16 gage steel, with stiffened edges and welded attachments. Provide with eased (lightly rounded) edges, without burrs, snags or sharpness and exposed welds ground smooth.

2.3.2 Welding

Provide in accordance with AWS D1.1/D1.1M.

2.4 ACCESS ASSEMBLY TYPES

Unless indicated otherwise, provide flush-face steel access doors and panels with steel frames and flanges.

2.4.1 Fire-rated Doors

2.4.1.1 Door Construction

Provide ceiling access door construction in accordance with ASTM E119 or UL 263. Provide wall access doors in accordance with NFPA 252 or UL 10B.

2.4.1.2 Labels

Provide class B opening according to UL 10B or test by another nationally recognized laboratory, approved by the Contracting Officer. Provide fire-rating as indicated herein, with a maximum temperature rise of 216 degrees F.

2.4.1.3 Door Panel and Frame

Steel or Stainless steel sheet, with mineral fiber insulation core, insulated sandwich type construction.

2.4.2 Acoustical Doors

Manufacturer's standard assembly rated in accordance with STC requirements indicated herein. Acoustical insulating materials must have a flame spread rating of no more than 25.

2.5 FINISHES

Provide steel frames and panel surfaces with a powder coated finish. Provide manufacturer's standard two coat finish system consisting of one coat primer and one thermoset topcoat. Provide dry film thickness in 2 mils minimum. Provide stainless steel frames and panels. Provide exposed fastenings that approximately match the color and finish of the each material to which fastenings are applied.

PART 3 EXECUTION

3.1 PREPARATION

Field verify all measurements prior to fabrication. Verify access door locations and sizes provide required maintenance access to installed building services components. Protect existing construction and completed work from damage during installation.

3.2 GENERAL INSTALLATION REQUIREMENTS

Install items at locations indicated, in accordance with manufacturer's written instructions. Include materials and parts as necessary for a complete installation of each item. Conceal fastenings where practicable. Poor matching of holes to fasteners is cause for rejection of the work.

3.3 ACCESS LOCATIONS

Install removable access panels directly below each valve, flow indicator, damper, air splitter or other utility requiring access that is located above ceilings, other than at acoustical panel ceilings, and that would otherwise not be accessible. Install access doors and panels permitting access to service valves, traps, dampers, cleanouts, and other mechanical, electrical and conveyor control items concealed in walls and partitions.

3.4 ACCESS LOCATIONS IN WET AREAS

When possible, avoid locating access panels in wet areas. When such locations cannot be avoided, provide moisture resistant assemblies as indicated in Part I herein.

3.5 FIELD PAINTING

Field painting primed access doors in accordance with the requirements of Section 09 90 00 PAINTS AND COATINGS.

3.6 DISSIMILAR MATERIALS

Where dissimilar metals are in contact, protect surfaces with a coating in accordance with MPI 79 to prevent galvanic or corrosive action.

3.7 ADJUSTMENT

Adjust hardware so that door panel opens freely. Adjust door when closed center door panel in frame.

3.8 ENVIRONMENTAL CONDITIONS

Do not paint surfaces when damp or exposed to weather, when surface temperature is below 45 degrees F or over 95 degrees F, unless approved by the Contracting Officer.

-- End of Section --

SECTION 08 34 73

SOUND CONTROL DOOR ASSEMBLIES
11/19, CHG 1: 02/21

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.3/D1.3M	(2018) Structural Welding Code - Sheet Steel

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A108	(2024) Standard Specification for Steel Bar, Carbon and Alloy, Cold-Finished
ASTM A568/A568M	(2019a) Standard Specification for Steel, Sheet, Carbon, Structural, and High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, General Requirements for
ASTM A1008/A1008M	(2024) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM A1011/A1011M	(2023) Standard Specification for Steel Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
ASTM C1036	(2021) Standard Specification for Flat Glass
ASTM D1056	(2020) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM D6386	(2022) Standard Practice for Preparation of Zinc (Hot-Dip Galvanized) Coated Iron and Steel Product and Hardware Surfaces for Painting
ASTM E90	(2023) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

ASTM E336	(2024) Standard Test Method for Measurement of Airborne Sound Attenuation between Rooms in Buildings
ASTM E413	(2022) Classification for Rating Sound Insulation
ASTM E1289	(2008; R 2022) Standard Specification for Reference Specimen for Sound Transmission Loss

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 101	(2024) Life Safety Code
NFPA 252	(2022) Standard Methods of Fire Tests of Door Assemblies

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

36 CFR 1191	Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities; Architectural Barriers Act (ABA) Accessibility Guidelines

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Fabrication Drawings

SD-03 Product Data

Hollow Metal Sound Retardant Doors; G

Door Frames; G

Door Hardware; G

Door Frame Sound Infill; G

Thresholds; G

Astragals; G

SD-06 Test Reports

Wind Loading Tests; G

Water Leakage Tests; G

Acoustical Tests; G

Air Infiltration Tests; G

Positive Pressure Tests; G

SD-07 Certificates

Hollow Metal Sound Retardant Doors; G

Door Frames; G

Door Hardware; G

Intumescent Seals, Gasketing and Door Bottoms; G

Thresholds; G

Astragals; G

Assembly Test Reports

1.3 QUALITY CONTROL

Ensure work within this section is designed and furnished by one manufacturer, who has been engaged in the manufacture of Sound Retardant Hollow Metal Door systems for at least five years prior to the start of this work.

Provide acoustic assemblies manufactured by a single source specializing in the production of this type work for a minimum of five years.

1.3.1 Compliance and Labeling

1.3.1.1 Compliance with Accessibility Requirements

Americans with Disabilities Act/Architectural Barriers Act (ADA/ABA) 36 CFR 1191

Accessibility Guidelines for Buildings and Facilities (ADAAG) 36 CFR 1191

1.3.1.2 Category A Positive Pressure Fire Door Construction

Where requirements for positive pressure are met, include for doors all requirements as part of the door construction per Category A guidelines as published by ITS/Warnock-Hersey. Intumescent is not allowed on the frame. Applying smoke gasketing around the perimeter of the frame to meet the "S" smoke rating is permissible in instances where smoke control is required.

1.3.1.3 Category B Positive Pressure Fire Door Construction

Conform all door openings to the applicable portions of NFPA 101 and NFPA 252. Incorporate field applied intumescent materials, applied by a licensed installer according to the manufacturers' instructions. Keep instructions on file. Additional gasketing may be required to meet the 'S' smoke rating. Submit Certificate for intumescent seals, gasketing and door bottoms.

1.3.1.4 Labeling

Ensure all positive pressure door assemblies carry the fire label for the complete opening, clearly identifying the:

a. Manufacturer

b. Third party testing and certification agency

c. Fire door rating

d. Installation limitations

e. Compatible frame, hardware component ratings

f. Compatible lite or vision panel component ratings

g. Required building code information, including temperature and smoke rating

h. STC rating if required.

Indicate fire-ratings of applicable components. Provide documentation of ABA/ADA accessibility compliance of applicable components, as required by 36 CFR 1191 Appendix D - Technical.

1.4 DELIVERY, STORAGE, AND HANDLING

Ship all doors in the manufacturer's undamaged individual cartons, securely bundled and wrapped with moisture-resistant covers and stored in accordance with the manufacturer's printed instructions in a dry, clean, and ventilated area.

Deliver and store wood doors in the building following the installation of concrete, terrazzo, plaster, or other wet materials, and only after the building has dried out and has a roof.

Store all materials on planks in a dry location. Store doors and frames vertically with minimum airspace between as required by manufacturer. Store doors on the edge to eliminate any potential damage to the door bottom seal. Cover all material to protect from damage but in a manner to allow proper circulation.

Maintain relative humidity in the building between 30 and 65 percent. Maintain the ambient temperature at 60 degrees F minimum at the time of installation of wood doors.

Perform final adjustment of seals when temperatures and humidity conditions replicate the interior conditions that will exist when the building is occupied.

1.5 WARRANTY

Manufacturer's warranty and Acoustical performance warranty for 10 years from date of supply, covering material and workmanship. Failures include, but are not limited to, the following:

a. Failure to meet sound rating requirements

b. Faulty operation of sound seals

c. Deterioration of metals, metal finishes, and other materials beyond normal use or weathering.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Provide sound retardant door assemblies of the thickness, width, and height indicated, complete with perimeter seals, seal housings, gasketing, automatic door bottoms, thresholds, door frames, and astragals as required to conform to the specified STC per ASTM E90 and ASTM E1289.

Submit fabrication drawings for Hollow Metal Sound Retardant Doors, Door Frames and Door Frame Sound Infill.

Submit certificates showing conformance with the referenced standards in this section, and manufacturer's catalog data including STC ratings and UL fire rating, where applicable, for the following items: Hollow metal sound retardant doors; door frames; door hardware; thresholds; and astragals.

Provide assemblies that are complete with metal frame, door(s), sealing system, and Cam-lift hinges (when required).

2.1.1 Design Requirements

2.1.1.1 Door Design

Provide sound Retardant Doors that are a 1-3/4-inch thickness construction with sizes as indicated on drawings. No visible seams are permitted on door faces. Provide face gauges, internal sound retardant core and perimeter door edge construction per manufacturer's standard for the specified STC rating. No lead or asbestos is permitted in door construction to achieve STC performance. No lead or asbestos is permitted in door construction to achieve performance requirements.

2.1.1.2 Frame Design

Provide sound Retardant Metal Frames conforming to ASTM A1008/A1008M, not less than 0.0747-inch thick, and free from pitting, scale, stretcher strains, fluting, and surface defects with integral trim and shipped with temporary spreader. Knockdown frames are not acceptable.

Provide frames with 2 inch faces, profiles and dimensions as indicated, with mitered reinforced corners, welded the full depth of frame and trim, with exposed surfaces ground smooth and flush. Close contact edges to hairline joints.

2.1.2 Performance Requirements

2.1.2.1 STC (Sound Transmission Classification) Rating

Provide doors with an STC per the door schedule.

2.2 FABRICATION

Provide doors that are minimum 16 gauge, 1 3/4 inch thick with welded,

seamless construction. No visible joints are permitted on the exposed faces or edges. Join door skins at vertical edges by continuous welds, ground and dressed smooth to provide a flush finish. Reinforce top and bottom with 16 gauge continuous inverted steel channels spot welded to both faces. Finish both top and bottom to provide a smooth flush condition. Bevel both vertical edges 1/8 inch in 2 inches.

Clean and sand to smooth finish all doors to remove handling and storage marks, raised grain, minor surface marks and abrasions which are to receive a job site finish.

2.2.1 Hollow Metal Sound Retardant Doors

2.2.1.1 Construction

Conform to ASTM A1008/A1008M for door construction utilizing steel facing sheets. Conform stretcher level flatness to ASTM A568/A568M; not less than 0.0598 inch thick; free from pitting, scale, and surface defects; separated by a core construction designed to meet the required STC; and tested and rated in accordance with ASTM E90.

Provide doors that have flush seamless face sheets and vertical edges, with continuous welded and smooth joints. Provide edges that are flush or rabbeted as required for perimeter seals.

Provide door surfaces that are visually flat and free from warp, waviness, and other surface irregularities and defects. Maximum allowable warp or twist-can not exceed 1/8 inch when measured with a 7 foot straightedge along the diagonal and not exceed 1/16 inch when measured with a 7 foot straightedge in the width or in any position along the length of the door.

Provide hardware reinforcement that is steel drilled, tapped to template requirements and welded in place. Provide minimum thicknesses as follows:

a. Butts, 0.1494 inch

b. Lock strike, 0.1196 inch

c. Surface applied hardware 0.0747 inch

Provide doors, including sound retardant type, to bear the UL label fire rating and the specified STC.

2.2.1.2 Coating

Thoroughly clean all mill scale, rust, oil, grease, dirt, and other foreign materials from surfaces before the application of the shop coat of paint.

After cleaning, provide galvanized surfaces free of paint in accordance with ASTM D6386, Method A, B, C, or D.

Apply to clean prepared dry surfaces one shop coat of rust inhibitive metallic oxide or synthetic resin primer by brush, dipping, or other approved method to provide a continuous minimum dry film thickness (dft) of 0.9 mil.

Shop paint the exposed door surfaces, including surfaces that are galvanized.

Shop paint the concealed exterior door surfaces except galvanized surfaces.

2.3 COMPONENTS

2.3.1 Frames

Construct frames for Sound Retardant Wood Swinging Doors from formed sheet steel or structural shapes and bars. Provide sheet steel that is commercial quality, level, cold rolled steel conforming to ASTM A1008/A1008Mor hot rolled, pickled and oiled steel conforming to ASTM A1011/A1011M. Comply steel shapes with ASTM A36/A36M and steel bars with ASTM A108, Grade 1018.

2.3.2 Door Frame Sound Infill

Provide sound attenuation blankets on all three sides of the door frame.

2.3.3 Hardware Reinforcements

Factory mortise, reinforce, drill and tap frames for all mortise hardware as required by hardware manufacturer's template. Provide necessary reinforcement plates as required for surface mounted hardware; installer to perform all field drilling and tapping. Provide dust cover boxes on all frame mortises. Provide minimum thicknesses as follows:

a. Butts, 3/16 inch

b. Lock strike, 0.1196 inch

c. Surface applied hardware 0.0747 inch

2.3.4 Jamb Anchors

Provide number and spacing of anchors as follows:

2.3.4.1 Masonry Type

Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:

a) Two anchors per jamb up to 60 inches in height.

b) Three anchors per jamb from 60 to 90 inches in height.

c) Four anchors per jamb from 90 to 96 inches in height.

d) Four anchors per jamb plus one additional anchor per jamb for each 24 inches, or fraction thereof, more than 96 inches in height.

2.3.4.2 Stud-Wall Type

Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:

a) Three anchors per jamb up to 60 inches in height.

b) Four anchors per jamb from 60 to 90 inches in height.

c) Five anchors per jamb from 90 to 96 inches in height.

d) Five anchors per jamb plus one additional anchor per jamb for each 24 inches, or fraction thereof, more than 96 inches in height.

e) Two anchors per head for frames more than 42 inches wide and mounted in metal-stud partitions.

2.3.4.3 Post-installed Expansion Type

Locate anchors not more than 6 inches from top and bottom of frame. Space anchors not more than 26 inches o.c.

2.3.5 Door Hardware

Provide the following STC related hardware with the door; cam-lift hinges, perimeter seals, astragals, door bottoms, thresholds, and hardware standoff brackets.

Include on Fabrication drawings a finish hardware schedule for each door and a hollow metal door frame schedule for each door indicating profile, dimensions, hardware reinforcement, and frame anchorage. Also indicate perimeter seals, door-bottom devices and other hardware items that are assembled in the shop.

Refer to Section 08 71 00 DOOR HARDWARE for remaining hardware requirements.

2.3.6 Vision Panels

Plastic or multiple thicknesses of 1/4 inch plate glass, clear or patterned as indicated, and set in glazing gaskets and frames as required to meet the specified STC.

Provide glass to conform to ASTM C1036, Type I, Class 1. Provide acoustical plate glass that has been tested and rated in accordance with ASTM E90, with an STC of not less than 36 and a minimum thickness of 9/32 inch.

2.3.7 Head and Jamb Seals

Provide a closed-cell, expanded cellular rubber Seal material conforming to ASTM D1056, Type S, Grade SBE-42 or SCE-42 for heads, jambs, and door bottoms.

Install seals in formed steel or extruded aluminum shapes designed to receive and hold seals and to provide concealed adjustable attachment to door frames. Provide concealed adjustment screws that are not more than 12 inches on center and provide at least 3/8 inch adjustment.

2.3.8 Door Bottoms

Neoprene or silicone gasket held in place by metal housing; mortised into bottom edge of door.

2.3.8.1 Automatic Door Bottoms

Neoprene or silicone gasket, held in place by metal housing, that automatically drops to form seal when door is closed; mounted to bottom

edge of door with screws.

Mounting: Mortised or semimortised into bottom of door as required by testing to achieve STC rating indicated.

2.3.9 Thresholds

Provide metal thresholds where indicated. Provide thresholds that are extruded aluminum, 6063-T5 alloy, mill finish, not less than 1/8 inch thick, with integral seal grooves formed to the indicated section.

Provide flat, smooth, unfluted thresholds as recommended by manufacturer; fabricated from aluminum.

a. Finish: Clear anodic finish.

b. Color: As selected by Architect from full range of industry colors and color densities.

Provide hardwood thresholds where indicated made of clear, all-heartwood, free of streaks, pin or worm holes, uniform in color, free of defects, finish sanded, and ready for job site, transparent or paint finish.

2.3.10 Astragals

Provide steel astragals for the inactive leaf of each pair of doors, as indicated. Surface mount to the door by welded connections or by countersunk, flat-head screws, within integral groove to receive perimeter seal material.

2.4 TESTS, INSPECTIONS, AND VERIFICATIONS

2.4.1 Sound Transmission Classification

Provide test reports prepared by a nationally recognized, independent laboratory for Acoustical Tests, Air Infiltration Tests, Wind Loading Tests, and Water Leakage Tests indicating that the sound transmission classification (STC) of the proposed door, based on tests at 16 third-octave band frequencies from 125 to 4,000 hertz, is no less than the specified STC when tested in accordance with ASTM E90, and that the door tested is hung in substantially the type of wall and frame as indicated and is fully operable with hardware and perimeter seals installed.

2.4.2 Positive Pressure

Provide test reports, prepared by a nationally recognized, independent laboratory for Positive Pressure Tests, for all fire rated door assemblies, including Intumescent Seals,Gasketing, and Door Bottoms.

2.4.3 Cam Lift Hinges

When required to achieve STC, manufacturer to furnish laboratory test data certifying hinges have been cycled a minimum of 1,000,000 while supporting a minimum door weight of 350 pounds.

Full-mortise template type that raises the door 1/2 inch when door is fully open; with hardened pin; fabricated from stainless steel.

On exterior side of doors, cam lift hinges must be tamper resistant.

2.4.4 Guarantee

Provide written guarantee that each door delivered to the project is equal in construction, sound transmission classification (STC), and positive pressure test rating where applicable, with appropriate labeling and markings, to that of the sample door tested. Clearly state in written guarantee that each door assembly, when installed in accordance with the manufacturer's printed instructions, has an in-place STC within 3 decibels of the specimen tested. Submit the following test data and Certificates with the written Guarantee:

a. Wind Loading Tests

b. Water Leakage Tests

c. Acoustical Tests

d. Air Infiltration Tests

e. Positive Pressure Tests

PART 3 EXECUTION

3.1 PREPARATION

Upon receipt of material, thoroughly inspect all frames, doors and accessories. Verify quantities and tag numbers according to the packing list provided. Report all discrepancies, deficiencies and/or damages immediately to Contracting Officer.

Prior to installation check all doors and frames for correct size and swing. Verify that frames are plumb, square and aligned without twist in accordance with tolerances published by NAAMM/HMMA and SDI.

3.1.1 Frame Painting and Cleaning

Clean thoroughly all surfaces of all mill scale, rust, oil, grease, dirt, and other foreign materials before the application of the shop coat of paint.

Apply one shop coat of rust inhibitive metallic oxide or synthetic resin primer applied to clean, dry, and prepared surfaces by brush, dipping, or other approved method to provide a continuous minimum dry film thickness of 0.9 mil.

3.2 INSTALLATION

3.2.1 Frame

Install frames plumb and true with not more than 1/32 inch deviation in vertical alignment in 8 feet. Anchor to the wall in accordance with the manufacturer's instructions. Grout frames solid with mortar in masonry, concrete, and plaster wall construction. Spot grout frames in dry wall partitions with mortar at the jamb anchor clips; fill the space between metal frame and stud partition solidly with fiberglass or mineral wool insulation.

Field splices may be required after installation because of shipping

limitations. Field weld splices by certified welders per manufacturer's instructions and in accordance with AWS D1.3/D1.3M.

3.2.2 Door

Install and adjust all doors, hardware, and seals in accordance with the approved drawings, hardware schedules, and the printed instructions of the door manufacturer.

Install and adjust perimeter seals and automatic door bottom seals to provide positive compression contact with the entire sealing surface with no gaps, openings, or breaks. Hinges or hardware which distort or pinch the perimeter seal during operation of the door will be rejected.

Install door bottom devices to seal the space between the door bottoms and the finished floor and the space between the seal and seal housing.

Field apply perimeter seal housings with mitered corners and with flush, aligned hairline joints.

Install components to manufacturer's written instructions. Coordinate with masonry, gypsum board, and concrete wall construction for anchor placement. Set frames plumb, square, level and at correct elevation. Adjust operable parts for correct clearances and function. Install and adjust perimeter and bottom acoustic seals.

3.3 FIELD QUALITY CONTROL

Provide third party testing in accordance with ASTM E336. Verify in writing that installed product performs no less than five (5) ASTC or NIC rating points below the specified laboratory STC rating. Examine, adjust, and retest any installation not meeting that criteria until compliance is obtained.

3.3.1 Testing and Performance

Provide assemblies that are identical to those tested at an independent acoustical laboratory qualified under the National Voluntary Laboratory Accreditation Program (NVLAP) by the National Institute for Science and Technology (NIST) in accordance with ASTM E90 and ASTM E413. For the assembly test reports include the laboratory name, test report number and date of test.

Testing of doors and frames after installation is the responsibility of the contractor. If the doors and or frames do not meet the STC requirements it is the responsibility of the contractor to correct and then retest to show that the doors and frames meet the STC rating requirements.

-- End of Section --

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SECTION 08 71 00

DOOR HARDWARE
02/16, CHG 4: 02/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E283	(2019) Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

ANSI/BHMA A156.1	(2021) Butts and Hinges
ANSI/BHMA A156.2	(2022) Bored and Preassembled Locks and Latches
ANSI/BHMA A156.3	(2020) Exit Devices
ANSI/BHMA A156.4	(2024) Door Controls - Closers
ANSI/BHMA A156.5	(2020) Cylinder and Input Devices for Locks
ANSI/BHMA A156.6	(2021) Architectural Door Trim
ANSI/BHMA A156.7	(2016) Template Hinge Dimensions
ANSI/BHMA A156.8	(2021) Door Controls - Overhead Stops and Holders
ANSI/BHMA A156.12	(2022) Interconnected Locks & Latches
ANSI/BHMA A156.13	(2022) Mortise Locks & Latches Series 1000
ANSI/BHMA A156.14	(2013) Sliding and Folding Door Hardware
ANSI/BHMA A156.16	(2023) Auxiliary Hardware
ANSI/BHMA A156.18	(2020) Materials and Finishes
ANSI/BHMA A156.21	(2019) Thresholds
ANSI/BHMA A156.22	(2021) Gasketing
ANSI/BHMA A156.25	(2013) Electrified Locking Devices
ANSI/BHMA A156.29	(2012) Exit Locks, Exit Alarms, Alarms for

	Exit Devices
ANSI/BHMA A156.30	(2014) High Security Cylinders
ANSI/BHMA A156.36	(2010) Auxiliary Locks

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code
NFPA 72	(2025; TIA 25-1; TIA 25-2; TIA 25-3; TIA 25-4; ERTA 25-1; ERTA 25-2) National Fire Alarm and Signaling Code
NFPA 80	(2025; TIA 24-1) Standard for Fire Doors and Other Opening Protectives
NFPA 101	(2024) Life Safety Code
NFPA 252	(2022) Standard Methods of Fire Tests of Door Assemblies

STEEL DOOR INSTITUTE (SDI/DOOR)

SDI/DOOR A250.8	(2023) Specifications for Standard Steel Doors and Frames

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

36 CFR 1191	Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities; Architectural Barriers Act (ABA) Accessibility Guidelines

UL SOLUTIONS (UL)

UL Bld Mat Dir	(updated continuously online) Building Materials Directory

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Manufacturer's Detail Drawings; G

Verification of Existing Conditions; G

Hardware Schedule; G

Keying System; G

SD-03 Product Data

Hardware Items; G

SD-08 Manufacturer's Instructions

Installation

SD-10 Operation and Maintenance Data

Hardware Schedule Items, Data Package 1; G

SD-11 Closeout Submittals

Key Bitting

1.3 SHOP DRAWINGS

Submit manufacturer's detail drawings indicating all hardware assembly components and interface with adjacent construction. Indicate power components and wiring coordination for electrified hardware. Base shop drawings on verified field measurements and include verification of existing conditions.

1.4 PRODUCT DATA

Indicate fire-ratings at applicable components. Provide documentation of ABA/ADA accessibility compliance of applicable components, as required by 36 CFR 1191 Appendix D - Technical.

1.5 HARDWARE SCHEDULE

Provide Hardware Item List and Hardware Schedule containing the following information, and additional information as needed to identify the complete make up of each hardware set and its application to each opening:

1.5.1 Hardware Item List:

a. Hardware Type

b. Item Number

c. Quantity

d. Size(s)

e. Reference Publication / Type Number

f. Manufacturer's Name / Catalog Number

g. Key Control Symbols

h. UL Mark (If fire rated and listed)

i. BHMA Finish(es)

j. Remarks

1.5.2 Hardware Schedule

a. Hardware Set Number

b. Opening Number(s)

c. Opening Description (single/double leaf, hand, size, door/frame material)

d. Fire Rating

e. Sound Rating

f. Hardware Items

g. Quantity

h. Size

i. BHMA Finish

j. Remarks

In addition, submit hardware schedule data package 1 in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

1.6 KEY BITTING CHART REQUIREMENTS

1.6.1 Requirements

Submit key bitting charts to the Contracting Officer prior to completion of the work. Include:

a. Contractor is to obtain the bitting chart from Civil Engineering prior to purchasing hardware and coring. Hardware for the building must remain in the current system.

b. Complete listing of all key cuts (AA1-123456, AA2-123458).

c. Tabulation showing which key fits which door.

d. Copy of floor plan showing doors and door numbers.

e. Listing of 20 percent more key cuts than are presently required in each master system. In addition to 20 percent more key cuts, all keys will be stamped with "U.S. Property - Do Not Duplicate."

1.7 QUALITY ASSURANCE

1.7.1 Hardware Manufacturers and Modifications

Provide, as far as feasible, locks, hinges, and closers of one lock, hinge, or closer manufacturer's make. Modify hardware as necessary to provide features indicated or specified.

1.7.2 Key Shop Drawings Coordination Meeting

Prior to the submission of the key shop drawing, the Contracting Officer, Contractor, Door Hardware Subcontractor, using Activity and Base Locksmith

must meet to discuss and coordinate key requirements for the facility.

1.8 DELIVERY, STORAGE, AND HANDLING

Deliver hardware in original individual containers, complete with necessary appurtenances including fasteners and instructions. Mark each individual container with item number as shown on hardware schedule. Deliver permanent keys and removable cores to the Contracting Officer, either directly or by certified mail. Deliver construction master keys with the locks.

PART 2 PRODUCTS

2.1 TEMPLATE HARDWARE

Hardware applied to metal or to prefinished doors must be manufactured using a template. Provide templates to door and frame manufacturers in accordance with ANSI/BHMA A156.7 for template hinges. Coordinate hardware items to prevent interference with other hardware.

2.2 HARDWARE FOR FIRE DOORS AND EXIT DOORS

Provide all hardware necessary to meet the requirements of NFPA 72 for door alarms, NFPA 80 for fire doors, NFPA 101 for exit doors, NFPA 252 for fire tests of door assemblies, ABA/ADA accessibility requirements, and all other requirements indicated, even if such hardware is not specifically mentioned in paragraph HARDWARE SCHEDULE. Provide Underwriters Laboratories, Inc. labels for such hardware in accordance with UL Bld Mat Dir or equivalent labels in accordance with another testing laboratory approved in writing by the Contracting Officer.

2.3 HARDWARE ITEMS

Clearly and permanently mark with the manufacturer's name or trademark, hinges, pivots, locks, latches, exit devices, bolts and closers where the identifying mark is visible after the item is installed. For closers with covers, the name or trademark may be beneath the cover. Coordinate electrified door hardware components with corresponding components specified in Division 28 ELECTRONIC SECURITY SYSTEMS (ESS).

2.3.1 Hinges

Provide in accordance with ANSI/BHMA A156.1. Provide hinges that are 4-1/2 by 4-1/2 inch unless otherwise indicated. Construct loose pin hinges for interior doors and reverse-bevel exterior doors so that pins are non-removable when door is closed. Other anti-friction bearing hinges may be provided in lieu of ball bearing hinges.

2.3.2 Locks and Latches

a. At exterior locations provide locksets of full stainless steel type 302 or 304 construction including fronts, strike, escutcheons, knobs, bolts and all interior working parts. Marine Grade I, fully non-ferrous.

b. In non-air-conditioned interior environments or humid interior environments, provide interior locksets on the same Marine Grade I, fully non-ferrous as exterior locksets.

2.3.2.1 Interconnected Locks and Latches

Provide in accordance with ANSI/BHMA A156.12. Provide F96 or F97, unless otherwise specified.

2.3.2.2 Auxiliary Locks

Provide in accordance with ANSI/BHMA A156.36, Grade 1.

2.3.3 Exit Devices

Provide in accordance with ANSI/BHMA A156.3, Grade 1. Provide adjustable strikes for rim type and vertical rod devices. Provide open back strikes for pairs of doors with mortise and vertical rod devices. Provide touch bars in lieu of conventional crossbars and arms. Provide escutcheons not less than 7 by 2-1/4 inch.

Use stainless steel or bronze base metal with plated finishes. Also include stainless steel fasteners and screws.

2.3.4 Exit Locks With Alarm

Provide in accordance with ANSI/BHMA A156.3 and ANSI/BHMA A156.29, Type E0431 (with full width horizontal actuating bar) for single doors; Type E0431 (with actuating bar) or E0471 (with actuating bar and top and bottom bolts, both leaves active) for pairs of doors, unless otherwise specified. Provide terminals for connection to remote indicating panel. Provide door alarms integrated with the fire alarm system in accordance with NFPA 72.

2.3.5 Cylinders and Cores

Provide cylinders and cores for new locks, including locks provided under other sections of this specification. Provide cylinders and cores with seven pin tumblers. Provide cylinders from the products of one manufacturer, and provide cores from the products of one manufacturer. Rim cylinders, mortise cylinders, and knobs of bored locksets have interchangeable cores which are removable by special control keys. Stamp each interchangeable core with a key control symbol in a concealed place on the core.

Provide cylinders for new locks, including locks provided under other sections of this specification. Provide fully compatible cylinders of Grade 1 products from products of one manufacturer with interchangeable cores that are removable by a special control key. Factory set the cores with seven pin tumblers using the A4 system and F keyway. Submit a core code sheet with the cores. Provide master keyed cores in one system for this project. Provide construction interchangeable cores.

Cylinders and Cores must be compatible with BEST Access CORMAX interchangeable hardware.

2.3.5.1 High Security Cylinders

Provide in accordance with ANSI/BHMA A156.30, security level A,B, or C for all high security cylinder components.

2.3.6 Electrified Hardware

Comply with the requirements of NFPA 70 for wiring of electrified hardware.

2.3.6.1 Electrified Mortise Locks

Provide in accordance with ANSI/BHMA A156.25, Grade 1. Provide electrified mortise locks that remain secure during power failure. Provide facility interface devices that use dc power to energize solenoids. Provide solenoids, resisters, and signal switches in accordance with paragraph ELECTRIC STRIKES AND FRAME MOUNTED ACTUATORS.

2.3.6.1.1 Power Transfer Hinges

Provide power transfer hinges with each electrified lock that route power and monitoring signals from the lockset to the door frame. Coordinate power transfer hinges with door frames.

2.3.6.2 Card Readers and Keypad Access Control Hardware

Provide in accordance with ANSI/BHMA A156.5 and ANSI/BHMA A156.25, Grade 1 components. Provide devices that are tamper alarmed, tamper and vandal resistant, solid state, and do not contain electronics which could compromise the access control subsystem should the subsystem be attacked. Provide surface, or weatherproof mountable devices as specified for each individual location. Provide proximity type card readers. Provide keypads that contain an integral 12-digit tactile keyboard with digits . Provide keypads that are integrated into the card reader. Coordinate access control hardware with corresponding devices and systems specified in Division 28 ELECTRONIC SECURITY SYSTEMS (ESS).

2.3.7 Keying System

Provide an extension of the existing keying system. Provide construction interchangeable cores. Cylinders and Cores must be compatible with BEST Access CORMAX interchangeable hardware.

The Government will provide permanent cylinders with cores and keys for mortise locksets, auxiliary locks, and exit devices. Provide cylinders of Grade 1 products from one manufacturer. Notify the Contracting Officer 90 days prior to the required delivery of the cylinders. Provide temporary cores and keys for the Contractor's use during construction, and for testing of locksets.

2.3.8 Lock Trim

Provide cast, forged, or heavy wrought construction and commercial plain design for lock trim.

2.3.8.1 Knobs and Roses

Provide in accordance with ANSI/BHMA A156.2 and ANSI/BHMA A156.13 for knobs, roses, and escutcheons. For unreinforced knobs, roses, and escutcheons, provide a 0.050 inch thickness. For reinforced knobs, roses, and escutcheons, provide an outer shell thickness of 0.035 inch and a combined total thickness of 0.070 inch, except at knob shanks. Provide knob shanks 0.060 inch thick.

2.3.8.2 Lever Handles

Provide lever handles where indicated in the Hardware Schedule. Provide in accordance with ANSI/BHMA A156.3 for mortise locks of lever handles for exit devices. Provide lever handle locks with a breakaway feature (such as a weakened spindle or a shear key) to prevent irreparable damage to the lock when force in excess of that specified in ANSI/BHMA A156.13 is applied to the lever handle. Provide lever handles return to within 1/2 inch of the door face.

2.3.9 Keys

Furnish one file key, one duplicate key, and one working key for each key change and for each master keying system. Furnish one additional working key for each lock of each keyed-alike group. Furnish great grand master keys, and control keys for removable cores. Furnish a quantity of key blanks equal to 20 percent of the total number of file keys. Stamp each key with appropriate key control symbol and "U.S. property - do not duplicate." Do not place room number on keys.

2.3.10 Door Bolts

Provide in accordance with ANSI/BHMA A156.16. Provide dustproof strikes for bottom bolts, except at doors having metal thresholds. Provide automatic latching flush bolts in accordance with ANSI/BHMA A156.3, Type 25.

2.3.11 Closers

Provide in accordance with ANSI/BHMA A156.4, Series C02000, Grade 1, with PT 4C. Provide with brackets, arms, mounting devices, fasteners, full size covers, and other features necessary for the particular application. Size closers in accordance with manufacturer's printed recommendations, or provide multi-size closers, Sizes 1 through 6, and list sizes in the Hardware Schedule. Provide manufacturer's 10 year warranty.

Use stainless steel inside bracketed or door mounted closers on exterior doors. Non-ferrous closers, such as aluminum or cast bronze, are permissible where door utilization is minimal. On interior doors use closers of 302 or 304 stainless steel or non-ferrous materials. On surface-mounted closers use or apply rust inhibiting finish on all ferrous parts. Also apply this finish on concealed closers.

2.3.11.1 Identification Marking

Engrave each closer with manufacturer's name or trademark, date of manufacture, and manufacturer's size designation in locations that will be visible after installation.

2.3.12 Overhead Holders

Provide in accordance with ANSI/BHMA A156.8.

2.3.13 Door Protection Plates

Provide in accordance with ANSI/BHMA A156.6.

2.3.13.1 Sizes of Mop and Kick Plates

2 inch less than door width for single doors; 1 inch less than door width for pairs of doors. Provide 10 inch kick plates for flush doors. Provide 6 inch mop plates.

2.3.14 Door Stops and Silencers

Provide in accordance with ANSI/BHMA A156.16. Silencers Type L03011. Provide three silencers for each single door, two for each pair.

2.3.15 Thresholds

Provide in accordance with ANSI/BHMA A156.21. Use J35100, with vinyl or silicone rubber insert in face of stop, for exterior doors opening out, unless specified otherwise.

2.3.16 Weatherstripping Gasketing

Provide in accordance with ANSI/BHMA A156.22. Provide the type and function designation where specified in paragraph HARDWARE SCHEDULE. Provide a set to include head and jamb seals, sweep strips, and, for pairs of doors, astragals. Air leakage of weatherstripped doors not to exceed 0.5 cubic feet per minute of air per square foot of door area when tested in accordance with ASTM E283. Provide weatherstripping with one of the following:

2.3.16.1 Extruded Aluminum Retainers

Extruded aluminum retainers not less than 0.050 inch wall thickness with vinyl, neoprene, silicone rubber, or polyurethane inserts. Provide clear (natural) anodized aluminum.

2.3.17 Lightproofing and Soundproofing Gasketing

Provide in accordance with ANSI/BHMA A156.22. Provide adjustable doorstops at heads, jambs and automatic door bottoms in accordance with the hardware set, of extruded aluminum, clear (natural) anodized, surface applied, with vinyl fin seals between plunger and housing. Provide doorstops with solid neoprene tube, silicone rubber, or closed cell sponge gasket. Provide door bottoms with adjustable operating rod and silicone rubber or closed cell sponge neoprene gasket. Provide doorstops that are mitered at corners. Provide type and function designation where specified in paragraph HARDWARE SETS.

2.3.18 Rain Drips

Provide in accordance with ANSI/BHMA A156.22. Provide extruded aluminum rain drips, not less than 0.08 inch thick, clear anodized, factory painted, or factory primed finish. Provide the manufacturer's full range of color choices to the Contracting Officer for color selection. Provide rain drips with a 4 inch overlap on each side of each exterior door that is not protected by an awning, roof, eave or other horizontal projection. Set drips in sealant and fasten with stainless steel screws.

2.3.18.1 Door Rain Drips

Approximately 1-1/2 inch high by 5/8 inch projection. Align bottom with bottom edge of door.

2.3.18.2 Overhead Rain Drips

Approximately 1-1/2 inch high by 2-1/2 inch projection. Align bottom with door frame rabbet.

2.3.19 Auxiliary Hardware (Other than locks)

Provide in accordance with ANSI/BHMA A156.16, Grade 1.

2.3.20 Sliding and Folding Door Hardware

Provide in accordance with ANSI/BHMA A156.14, Grade 1. Finishes to match other hardware specified herein.

2.3.21 Special Tools

Provide special tools, such as spanner and socket wrenches and dogging keys, as required to service and adjust hardware items.

2.4 FASTENERS

Provide fasteners of type, quality, size, and quantity appropriate to the specific application. Fastener finish to match hardware. Provide stainless steel or nonferrous metal fasteners in locations exposed to weather. Verify metals in contact with one another are compatible and will avoid galvanic corrosion when exposed to weather.

2.5 FINISHES

Provide in accordance with ANSI/BHMA A156.18. Provide hardware in BHMA 630 finish (satin stainless steel), unless specified otherwise. Provide items not manufactured in stainless steel in BHMA 626 finish (satin chromium plated) over brass or bronze, except aluminum paint or prime coat finish for surface door closers, and except BHMA 652 finish (satin chromium plated) or BHMA 600 finish (primed for painting) for steel hinges. Provide hinges for exterior doors in stainless steel with BHMA 630 finish or chromium plated brass or bronze with BHMA 626 finish. Furnish exit devices in BHMA 626 finish in lieu of BHMA 630 finish except where BHMA 630 is specified under paragraph HARDWARE SETS. Match exposed parts of concealed closers to lock and door trim. Match hardware finish for aluminum doors to the doors.

2.6 KEY CABINET AND CONTROL SYSTEM

Type required to yield a capacity (number of hooks) 50 percent greater than the number of key changes used for door locks.

PART 3 EXECUTION

3.1 INSTALLATION

Provide hardware in accordance with manufacturers' printed installation instructions. Fasten hardware to wood surfaces with full-threaded wood screws or sheet metal screws. Provide machine screws set in expansion shields for fastening hardware to solid concrete and masonry surfaces. Provide toggle bolts where required for fastening to hollow core construction. Provide through bolts where necessary for satisfactory installation.

3.1.1 Weatherstripping Installation

Provide full contact, weathertight seals that allow operation of doors without binding the weatherstripping.

3.1.1.1 Stop Applied Weatherstripping

Fasten in place with color matched sheet metal screws not more than 9 inch on center after doors and frames have been finish painted.

3.1.1.2 Interlocking Type Weatherstripping

Provide interlocking, self adjusting type on heads and jambs and flexible hook type at sills. Nail weatherstripping to door 1 inch on center and to heads and jambs at 4 inch on center.

3.1.1.3 Spring Tension Type Weatherstripping

Provide spring tension type on heads and jambs. Provide bronze nails with bronze. Provide stainless steel nails with stainless steel. Space nails not more than 1-1/2 inch on center.

3.1.2 Lightproofing and Soundproofing Installation

Provide as specified for stop applied weatherstripping.

3.1.3 Threshold Installation

Extend thresholds the full width of the opening and notch end for jamb stops. Set thresholds in a full bed of sealant and anchor to floor with cadmium-plated, countersunk, steel screws in expansion sleeves. For aluminum thresholds placed on top of concrete surfaces, coat the underside surfaces that are in contact with the concrete with fluid applied waterproofing as a separation measure prior to placement.

3.2 FIRE DOORS AND EXIT DOORS

Provide hardware in accordance with NFPA 72 for door alarms, NFPA 80 for fire doors, NFPA 101 for exit doors, and NFPA 252 for fire tests of door assemblies. .

3.3 HARDWARE LOCATIONS

Provide in accordance with SDI/DOOR A250.8, unless indicated or specified otherwise.

a. Kick and Armor Plates: Push side of single-acting doors. Both sides of double-acting doors.

b. Mop Plates: Bottom flush with bottom of door.

3.4 KEY CABINET AND CONTROL SYSTEM

Locate where directed. Tag one set of file keys and one set of duplicate keys. Place other keys in appropriately marked envelopes, or tag each key. Provide complete instructions for setup and use of key control system. On tags and envelopes, indicate door and room numbers or master or grand master key. Do not stamp tag keys with file key information or

other identifiable information.

3.5 FIELD QUALITY CONTROL

After installation, protect hardware from paint, stains, blemishes, and other damage until acceptance of work. Submit notice of testing 15 days before scheduled, so that testing can be witnessed by the Contracting Officer. Adjust hinges, locks, latches, bolts, holders, closers, and other items to operate properly. Demonstrate that permanent keys operate respective locks, and give keys to the Contracting Officer. Correct, repair, and finish, errors in cutting and fitting and damage to adjoining work.

3.6 HARDWARE SETS

Provide hardware for aluminum doors under this section. Deliver Hardware templates and hardware, except field applied hardware, to the aluminum door and frame manufacturer for use in fabricating doors and frames.

Hardware Sets			
Set: 1.0			
Doors: 1000A			
Description: EXTERIOR SINGLE - CARD READER, EXIT DEVICE			
1	Continuous Hinge (A31331G)	CFM (height) HD1 PT	
1	Electric Power Transfer*	EL-CEPT	630
1	Exit Device (Type 1, 03, E01, E04)*	16 55 56 72 BAA 8804	US32D
1	Interchangeable Core (E09241)*	33600006N	26
2	Door Pull (J402)	BF158	US32D
1	Surface Closer (C02021-PT4G)*	CPS8501 M	689
1	Kick Plate (J102)	K1050 10" CSK	US32D
1	Rain Guard (R0Y976)	346C	
1	Gasketing (R3E164)	303AS (HEAD/JAMBS)	
1	Sweep (R3D534)	345AV	
1	Threshold (J36100)	2009APK	
1	Frame Harness	QC-C1500P	
1	Door Harness	QC-C___	
1	Position Switch (E08)	DPS-M-BK	
1	Card Reader*	BY SECURITY INTEGRATOR	
1	Power Supply*	AQDxx (TO SUIT)	
Notes: * Waiver may be required to comply with Buy American Act. Compliancy of this product to current Buy American-type regulations must be validated with the manufacturer. - Electronic Operation: Valid card or key retracts latchbolt. Request to exit shows authorized egress. Free egress at all times. In case of power loss, door remains locked and latched.			

Hardware Sets			
Set: 2.0			
Doors: 1006B			
Description: EXTERIOR PAIR - RF SHIELDED, EXIT DEVICES x EXIT ALARMS			
1	Removable Mullion (Type 22)*	L980S	PC
2	Exit Device (Type 1, E0x)*	AL BAA 8810 EO	US32D
2	Surface Closer (C02011 / C02021)*	R / PR8501 M	689
2	Kick Plate (J102)	K1050 10" CSK	US32D
2	Door Stop (L02251 / L02121)*	403/470	US26D
2	Astragal (R3E734)*	29310CS	
1	Rain Guard (R0Y976)	346C	
2	Balance of Hardware	BY RF SHIELDING DOOR MFR.	
1	Threshold (J36100)	2009APK	
Notes: *Cam lift hinges (if applicable), Seals, Thresholds and Door bottoms by RF Shielded Door/Frame Mfr. *Waiver may be required to comply with Buy American Act. Compliancy of this product to current Buy American-type regulations must be validated with the manufacturer.			
Set: 3.0			
Doors: 1006A			
Description: INTERIOR SINGLE - CARD READER + KEYPAD, FAIL SECURE LOCK			
3	Hinge (A8111)	T4A3786 x USA	US26D
1	Electric Power Transfer*	EL-CEPT	630
1	Fail Secure Lock (E01, E06)*	BAA RX 72 8271-24V LNL	US26D
1	Interchangeable Core (E09241)*	33600006N	26
1	Surface Closer (C02011 / C02021)*	R / PR8501 M	689
1	Kick Plate (J102)	K1050 10" CSK	US32D
1	Door Stop (L02251 / L02121)*	403/470	US26D
3	Silencer (L03011)*	608	

Hardware Sets			
1	Frame Harness	QC-C1500P	
1	Door Harness	QC-C___	
1	Position Switch (E08)	DPS-M-BK	
1	Card Reader + Keypad*	BY SECURITY INTEGRATOR	
1	Power Supply*	AQDxx (TO SUIT)	

Notes: *Waiver may be required to comply with Buy American Act. Compliancy of this product to current Buy American-type regulations must be validated with the manufacturer.

- Electronic Operation: Valid card unlocks outside lever or key retracts latchbolt. Request to exit shows authorized egress. Free egress at all times. In case of power loss or fire alarm, door remains locked and latched.

Set: 4.0

Doors: 1007, 1008, 1009

Description: INTERIOR SINGLE - CARD READER + KEYPAD, FAIL SECURE LOCK

3	Hinge (A8111)	T4A3786 x USA	US26D
1	Electric Power Transfer*	EL-CEPT	630
1	Fail Secure Lock (E01, E06)*	BAA RX 72 8271-24V LNL	US26D
1	Interchangeable Core (E09241)*	33600006N	26
1	Surface Closer (C02011 / C02021)*	R / PR8501 M	689
1	Door Stop (L02251 / L02121)*	403/470	US26D
1	Adhesive Gasketing (R0Y154)	S88BL	
1	Compression sound perimeter seal	By Door Manufacturer	
1	Frame Harness	QC-C1500P	
1	Door Harness	QC-C___	
1	Position Switch (E08)	DPS-M-BK	
1	Card Reader + Keypad*	BY SECURITY INTEGRATOR	
1	Power Supply*	AQDxx (TO SUIT)	

Hardware Sets

Notes: *Waiver may be required to comply with Buy American Act. Compliancy of this product to current Buy American-type regulations must be validated with the manufacturer.

- Electronic Operation: Valid card/Pin code unlocks outside lever or key retracts latchbolt. Request to exit shows authorized egress. Free egress at all times. In case of power loss or fire alarm, door remains locked and latched.

Set: 5.0

Doors: 1014, 1015

Description: INTERIOR SINGLE - ENTRY LOCK

3	Hinge (A8112)*	TA2714 x USA	US26D
1	Office/Entry Lock (F04)	BAA 72 8205 LNL	US26D
1	Interchangeable Core (E09241)*	33600006N	26
1	Door Stop (L02251 / L02121)*	403/470	US26D
1	Compression sound perimeter seal	By Door Manufacturer	
1	Adhesive Gasketing (R0Y154)	S88BL	

Notes:
*Waiver may be required to comply with Buy American Act. Compliancy of this product to current Buy American-type regulations must be validated with the manufacturer.

Set: 6.0

Doors: 1012, 1013

Description: INTERIOR SINGLE - PRIVACY LOCK

3	Hinge (A8112)*	TA2714 x USA	US26D
1	Push Plate	8 inches x 16 inches	US26D
1	Pull Plate	8303 10 inches x 4 inches x 16 inches	
1	Surface Closer (C02011 / C02021)*	R / PR8501 M	689
1	Kick Plate (J102)	K1050 10" CSK	US32D
1	Mop Plate (J103)	K1050 6" CSK	US32D
1	Door Stop (L02251 / L02121)*	403/470	US26D
1	Adhesive Gasketing (R0Y154)	S88BL	

Hardware Sets

Notes:
*Waiver may be required to comply with Buy American Act. Compliancy of this product to current Buy American-type regulations must be validated with the manufacturer.

- Mop plate at inswinging doors only.

Set: 7.0

Doors: 1016

Description: INTERIOR SINGLE SLIDING DOOR - CARD READER + KEYPAD

1	Cylinder*	TYPE AS REQUIRED	626
2	Door Pull (J402)	BF158	US32D
1	Card Reader + Keypad*	BY SECURITY INTEGRATOR	
1	Balance of Hardware*	BY SLIDING DOOR SUPPLIER	

Notes: *Waiver may be required to comply with Buy American Act. Compliancy of this product to current Buy American-type regulations must be validated with the manufacturer.

- Electronic Operation: Valid card/Pin code unlocks the door. In case of power loss or fire alarm, door remains locked and latched.

Set: 8.0

Doors: 1003, 1004, 1005

Description: INTERIOR SINGLE SLIDING DOOR

1	Deadlock (E8281 / E8291)*	MS1850S-5	628
1	Mortise Cylinder (E09251)	72 40 SERIES (CAM/LENGTH TO SUIT)	US32D
1	Interchangeable Core (E09241)*	33600006N	26
2	Door Pull (J402)	BF158	US32D
1	Status Indicator	4089	130
1	Balance of Hardware*	BY SLIDING DOOR SUPPLIER	

Notes: *Waiver may be required to comply with Buy American Act. Compliancy of this product to current Buy American-type regulations must be validated with the manufacturer.

Set: 9.0

Doors: 1011

Hardware Sets

Description: EXTERIOR SINGLE - RF SHIELDED, EXIT DEVICE x ALARM

1	Exit Device (Type 1, E0x)*	AL BAA 8810 EO	US32D
1	Rain Guard (R0Y976)	346C	
1	Surface Closer (C02021-PT4G)*	CPS8501 M	689
1	Balance of Hardware	BY RF SHIELDING DOOR MFR.	

Notes: *Cam lift hinges (if applicable), Seals, Thresholds and Door bottoms by RF Shielded Door/Frame Mfr.

*Waiver may be required to comply with Buy American Act. Compliancy of this product to current Buy American-type regulations must be validated with the manufacturer.

Set: 10.0

Doors: 1000B

Description: INTERIOR SINGLE - RF SHIELDED, SECURE LOCK CARD READER + KEYPAD

1	SECURE EAC Lockset	FF-L-2890C TYPE 1 AND X10	
1	Cylinder*	TYPE AS REQUIRED	626
1	Surface Closer (C02011 / C02021)*	R / PR8501 M	689
1	Door Stop (L02251 / L02121)*	403/470	US26D
1	Balance of Hardware	BY RF SHIELDING DOOR MFR.	

Notes: *Cam lift hinges (if applicable), Seals, Thresholds and Door bottoms by RF Shielded Door/Frame Mfr.

*Waiver may be required to comply with Buy American Act. Compliancy of this product to current Buy American-type regulations must be validated with the manufacturer.

- Electronic Operation: Valid card/Pin code unlocks outside lever or key retracts latchbolt. Free egress at all times. In case of power loss or fire alarm, door remains locked and latched.

-- End of Section --

SECTION 08 81 00

GLAZING
05/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 800	(2016) Voluntary Specifications and Test Methods for Sealants

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z97.1	(2015) Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test

ASTM INTERNATIONAL (ASTM)

ASTM C509	(2006; R 2021) Standard Specification for Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C864	(2005; R 2015) Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM C1021	(2008; R 2014) Standard Practice for Laboratories Engaged in Testing of Building Sealants
ASTM C1036	(2021) Standard Specification for Flat Glass
ASTM C1087	(2016) Standard Test Method for Determining Compatibility of Liquid-Applied Sealants with Accessories Used in Structural Glazing Systems
ASTM C1281	(2016) Standard Specification for Preformed Tape Sealants for Glazing Applications
ASTM D2287	(2019) Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds

GLASS ASSOCIATION OF NORTH AMERICA (GANA)

GANA Glazing Manual	(2008) Glazing Manual
GANA Sealant Manual	(2008) Sealant Manual

INSULATING GLASS MANUFACTURERS ALLIANCE (IGMA)

IGMA TB-3001	(2001) Guidelines for Sloped Glazing
IGMA TM-3000	(1990; R 2016) North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial & Residential Use

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

16 CFR 1201	Safety Standard for Architectural Glazing Materials

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Backlit Mirror

Glass

Glazing Accessories

SD-08 Manufacturer's Instructions

Setting and Sealing Materials

Glass Setting

1.3 SYSTEM DESCRIPTION

Fabricate and install airtight glazing systems to withstand thermal movement and wind loading without glass breakage, gasket failure, deterioration of glazing accessories, or defects in the work. Glazed panels must comply with the safety standards, in accordance with ANSI Z97.1.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver products to the site in unopened containers, labeled plainly with manufacturers' names and brands. Store glass and setting materials in safe, enclosed dry locations and do not unpack until needed for installation. Handle and install materials in a manner that will protect them from damage.

1.5 ENVIRONMENTAL REQUIREMENTS

Do not start glazing work until the outdoor temperature is above 40

degrees F and rising, unless procedures recommended by the glass manufacturer and approved by the Contracting Officer are made to warm the glass and rabbet surfaces. Provide ventilation to prevent condensation of moisture on glazing work during installation. Do not perform glazing work during damp or rainy weather.

1.6 WARRANTY

1.6.1 Warranty for Backlit Mirror

Provide manufacturer's standard warranty for the mirror and a minimum 7 year period following the acceptance of work for the LED lighting.

PART 2 PRODUCTS

2.1 PRODUCT SUSTAINABILITY CRITERIA

2.2 GLASS

ASTM C1036, unless specified otherwise. In doors and sidelights, provide safety glazing material conforming to 16 CFR 1201.

2.2.1 Clear Glass

For interior glazing (i.e., pass and observation windows), 1/4 inch thick glass should be used.

Provide glazing as part of the sliding door assembly.

Type I, Class 1 (clear), Quality q4 (A). Provide for glazing openings not indicated or specified otherwise. Use double-strength sheet glass or 1/8 inch float glass for openings up to and including 15 square feet, 3/16 inch for glazing openings over 15 square feet but not over 30 square feet, and 1/4 inch for glazing openings over 30 square feet but not over 45 square feet.

2.2.2 Mirrors

2.2.2.1 Glass Mirrors

Glass for mirrors must be Type I transparent flat type, Class 1-clear, Glazing Quality q1 minimum 3/16 inch thick conforming to ASTM C1036. Glass must be coated on one surface with silver coating, copper protective coating, and mirror backing paint. Silver coating must be highly adhesive pure silver coating of a thickness which must provide reflectivity of 83 percent or more of incident light when viewed through 1/4 inch thick glass, and must be free of pinholes or other defects. Copper protective coating must be pure bright reflective copper, homogeneous without sludge, pinholes or other defects, and must be of proper thickness to prevent "adhesion pull" by mirror backing paint. Mirror backing paint must consist of two coats of special scratch and abrasion-resistant paint, and must be baked in uniform thickness to provide a protection for silver and copper coatings which will permit normal cutting and edge fabrication.

Provide integrated LED light into the installation frame. LED light must be on all four sides of the mirror. Power source must be concealed behind the mirror.

2.3 SETTING AND SEALING MATERIALS

Provide as specified in the GANA Glazing Manual, IGMA TM-3000, IGMA TB-3001, and manufacturer's recommendations, unless specified otherwise herein. Do not use metal sash putty, nonskinning compounds, nonresilient preformed sealers, or impregnated preformed gaskets. Materials exposed to view and unpainted must be gray or neutral color. Sealant testing must be performed by a testing agency qualified according to ASTM C1021.

Submit glass manufacturer's recommendations for setting and sealing materials and for installation of each type of glazing material specified.

2.3.1 Putty and Glazing Compound

Provide glazing compound as recommended by manufacturer for face-glazing metal sash. Putty must be linseed oil type. Do not use putty and glazing compounds with insulating glass or laminated glass.

2.3.2 Glazing Compound

Use for face glazing metal sash. Do not use with insulating glass units or laminated glass.

2.3.3 Sealants

Provide elastomeric sealants.

2.3.3.1 Elastomeric Sealant

ASTM C920, Type S, Grade NS, Class 12.5, Use G. Use for channel or stop glazing wood sash. Sealants must be chemically compatible with setting blocks, edge blocks, and sealing tapes. Color of sealant must be white.

2.3.4 Glazing Tapes

2.3.4.1 Back-Bedding Mastic Glazing Tapes

Preformed, butyl-based, 100 percent solids elastomeric tape; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; and complying with ASTM C1281 and AAMA 800 for products indicated below:

a. AAMA 804.3 tape, where indicated.

b. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.

c. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.

2.3.4.2 Expanded Cellular Glazing Tapes

Closed-cell, PVC foam tapes; factory coated with adhesive on both surfaces; and complying with AAMA 800 for the following types:

a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.

b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

2.3.5 Sealing Tapes

Preformed, semisolid, PVC-based material of proper size and compressibility for the particular condition, complying with ASTM D2287. Use only where glazing rabbet is designed for tape and tape is recommended by the glass or sealant manufacturer. Provide spacer shims for use with compressible tapes. Tapes must be chemically compatible with the product being set.

2.3.6 Glazing Gaskets

Glazing gaskets must be extruded with continuous integral locking projection designed to engage into metal glass holding members to provide a watertight seal during dynamic loading, building movements and thermal movements. Glazing gaskets for a single glazed opening must be continuous one-piece units with factory-fabricated injection-molded corners free of flashing and burrs. Glazing gaskets must be in lengths or units recommended by manufacturer to ensure against pull-back at corners. Provide glazing gasket profiles as recommended by the manufacturer for the intended application.

2.3.6.1 Fixed Glazing Gaskets

Fixed glazing gaskets must be closed-cell (sponge) smooth extruded compression gaskets of cured elastomeric virgin neoprene compounds conforming to ASTM C509, Type 2, Option 1.

2.3.6.2 Wedge Glazing Gaskets

Wedge glazing gaskets must be high-quality extrusions of cured elastomeric virgin neoprene compounds, ozone resistant, conforming to ASTM C864, Option 1, Shore A durometer between 65 and 75.

2.3.6.3 Aluminum Framing Glazing Gaskets

Glazing gaskets for aluminum framing must be permanent, elastic, non-shrinking, non-migrating, watertight and weathertight.

2.3.7 Accessories

Provide as required for a complete installation, including glazing points, clips, shims, angles, beads, and spacer strips. Provide noncorroding metal accessories. Provide primer-sealers and cleaners as recommended by the glass and sealant manufacturers. Use ASTM C1087 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of glazing sealants to surface.

2.4 MIRROR ACCESSORIES

2.4.1 Mastic

Mastic for setting mirrors must be a polymer type mirror mastic resistant to water, shock, cracking, vibration and thermal expansion. Provide mastic compatible with mirror backing paint, and as approved by mirror manufacturer.

2.4.2 Mirror Frames

Provide mirrors with no mirror frames.

2.4.3 Mirror Clips

Provide clips with concealed fasteners of type to suit wall construction material.

PART 3 EXECUTION

Any materials that show visual evidence of biological growth due to the presence of moisture must not be installed on the building project.

3.1 PREPARATION

Preparation, unless otherwise specified or approved, must conform to applicable recommendations in the GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, IGMA TM-3000, and manufacturer's recommendations. Determine the sizes to provide the required edge clearances by measuring the actual opening to receive the glass. Grind smooth in the shop glass edges that will be exposed in finish work. Leave labels in place until the installation is approved, except remove applied labels on heat-absorbing glass and on insulating glass units as soon as glass is installed. Securely fix movable items or keep in a closed and locked position until glazing compound has thoroughly set.

3.2 GLASS SETTING

Shop glaze or field glaze items to be glazed using glass of the quality and thickness specified or indicated. Glazing, unless otherwise specified or approved, must conform to applicable recommendations in the GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, IGMA TM-3000, and manufacturer's recommendations. Aluminum windows, wood doors, and wood windows may be glazed in conformance with one of the glazing methods described in the standards under which they are produced, except that face puttying with no bedding will not be permitted. Handle and install glazing materials in accordance with manufacturer's instructions. Use beads or stops which are furnished with items to be glazed to secure the glass in place. Verify products are properly installed, connected, and adjusted.

3.2.1 Sheet Glass

Cut and set with the visible lines or waves horizontal.

3.3 CLEANING

Clean glass surfaces and remove labels, paint spots, putty, and other defacement as required to prevent staining. Glass must be clean at the time the work is accepted.

3.4 PROTECTION

Protect glass work immediately after installation. Identify glazed openings with suitable warning tapes, cloth or paper flags, attached with non-staining adhesives. Protect reflective glass with a protective material to eliminate any contamination of the reflective coating. Place protective material far enough away from the coated glass to allow air to

circulate to reduce heat buildup and moisture accumulation on the glass. Upon removal, separate protective materials for reuse or recycling. Remove and replace glass units which are broken, chipped, cracked, abraded, or otherwise damaged during construction activities with new units.

3.5 SCHEDULE

Some metric measurements in this section are based on mathematical conversion of inch-pound measurements, and not on metric measurement commonly agreed to by the manufacturers or other parties. The inch-pound and metric measurements are as follows:

PRODUCTS	INCH-POUND	METRIC
Glass	1/8 inch	3 mm
	3/16 inch	4.5 mm
	7/32 inch	6 mm
	1/4 inch	6 mm
	3/8 inch	10 mm
Interlayer	0.015 inch	0.38 mm
Glazing Channels	1/4 inch	6 mm

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SECTION 08 91 00

METAL WALL LOUVERS
08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)

AMCA 500-L	(2015) Laboratory Methods of Testing Louvers for Rating
AMCA 511	(2010; R 2016) Certified Ratings Program for Air Control Devices

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 611	(2014) Voluntary Specification for Anodized Architectural Aluminum
AAMA 2603	(2020) Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels

ASTM INTERNATIONAL (ASTM)

ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Wall Louvers; G

SD-03 Product Data

Metal Wall Louvers

SD-04 Samples

Wall Louver Samples

1.3 DELIVERY, STORAGE, AND PROTECTION

Deliver materials to the site in an undamaged condition. Carefully store materials off the ground to provide proper ventilation, drainage, and protection against dampness. Louvers must be free from nicks, scratches, and blemishes. Replace defective or damaged materials with new.

1.4 DETAIL DRAWINGS

Show all information necessary for fabrication and installation of wall louvers. Indicate materials, sizes, thicknesses, fastenings, and profiles.

1.5 COLOR SAMPLES

Colors of finishes for wall louver samples must closely approximate colors indicated. Where color is not indicated, submit the manufacturer's standard colors to the Contracting Officer for selection.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Aluminum Sheet

ASTM B209, alloy 3003 or 5005 with temper as required for forming.

2.1.2 Extruded Aluminum

ASTM B221, alloy 6063-T5 or -T52.

2.2 METAL WALL LOUVERS

Weather resistant type, with bird screens and made to withstand a wind load of not less than 30 pounds per square foot. Wall louvers must bear the AMCA certified ratings program seal for air performance and water penetration in accordance with AMCA 500-L and AMCA 511. The rating must show a water penetration of 0.20 or less ounce per square foot of free area at a free velocity of 800 feet per minute.

2.2.1 Extruded Aluminum Louvers

Fabricated of extruded 6063-T5 or -T52 aluminum with a wall thickness of not less than 0.081 inch.

2.2.2 Screens and Frames

For aluminum louvers, provide 1/2 inch square mesh, 14 or 16 gage aluminum or 1/4 inch square mesh, 16 gage aluminum bird screening. Mount screens in removable, rewirable frames of same material and finish as the louvers.

2.3 FASTENERS AND ACCESSORIES

Provide stainless steel screws and fasteners for aluminum louvers.

Provide other accessories as required for complete and proper installation. Provide horizontal and vertical security bar assembly integral with the louvers.

2.4 FINISHES

2.4.1 Aluminum

Exposed aluminum surfaces must be factory finished with an anodic coating or organic coating. Color must be match adjacent CMU wall color and insulated metal panel.

2.4.1.1 Anodic Coating

Clean exposed aluminum surfaces and provide an anodized finish conforming to AA DAF45 and AAMA 611. Finish must be:

a. Architectural Class II (0.4 mil to 0.7 mil), designation AA-M10-C22-A34, electrolytically deposited color anodized.

2.4.1.2 Organic Coating

Clean and prime exposed aluminum surfaces. Provide a baked enamel finish conforming to AAMA 2603, with total dry film thickness not less than 0.8 mil.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Wall Louvers

Install using stops or moldings, flanges, strap anchors, or jamb fasteners as appropriate for the wall construction and in accordance with manufacturer's recommendations.

3.1.2 Screens and Frames

Attach frames to louvers with screws or bolts.

3.2 PROTECTION FROM CONTACT OF DISSIMILAR MATERIALS

3.2.1 Copper or Copper-Bearing Alloys

Paint copper or copper-bearing alloys in contact with dissimilar metal with heavy-bodied bituminous paint or separate with inert membrane.

3.2.2 Aluminum

Where aluminum contacts metal other than zinc, paint the dissimilar metal with a primer and two coats of aluminum paint.

3.2.3 Metal

Paint metal in contact with mortar, concrete, or other masonry materials with alkali-resistant coatings such as heavy-bodied bituminous paint.

3.2.4 Wood

Paint wood or other absorptive materials that may become repeatedly wet and in contact with metal with two coats of aluminum paint or a coat of heavy-bodied bituminous paint.

-- End of Section --

Jacobs