DEPARTMENT OF THE AIR FORCE
OKLAHOMA CITY AIR LOGISTICS COMPLEX (OC-ALC)
TINKER AIR FORCE BASE OKLAHOMA

Item Description

Quackenbush Right Angle Drill
A26-068

The 76th Aircraft Maintenance Group (AMXG) requires the procurement of four (4) Quackenbush Model 230QGDAV-RAC-SU-MS positive feed drills. To meet mission requirements, the equipment must conform to the following technical specifications:

- 2.3 horsepower motor
- Drilling capacities (max. hole diameter):
  - Aluminum: 1.375"
  - Titanium: 1"
  - Steel: 1"
- Precision depth control with automatic retract
- 50/125 RPM Spindle Speeds
- Feed Rate: .002 IPR (Inches Per Revolution)
- .5" NPT inlet