105 Airlift Wing

New York Air National Guard

Stewart Air National Guard Base

Newburgh, NY

ENERGY: Repair Building 200

Project Specifications

Design Services - Type B-3 100%Final Submittal
Project Number WHAY142004

26 FEBRUARY 2026

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SECTION 01 10 00

STATEMENT OF WORK

The installation requires adequately sized and appropriately configured facilities in good repair to support eight PAA C-17 aircraft and their support systems. Specifically, the facility requires an energy-efficient building envelope that retains both heat and air conditioning, which will improve both operation and efficiency.

Perform multiple improvements to the building envelope to improve efficiency and enhance energy conservation. Replace roll-up doors, windows, and skylights to energy-efficient. Install radiant ceiling mount heating systems in shop bays.

1 GENERAL INFORMATION

1.1 DEFINITION OF TERMS

1.1.1 GOVERNMENT refers to the United States GOVERNMENT and the United States Air Force as represented by the United States CONTRACTING OFFICER or their designated representative, the CONTRACTING OFFICER’s REPRESENTATIVE (COR) from the 105 Airlift Wing (AW).

1.1.2 CONTRACTOR refers to the CONTRACTOR, the SUBCONTRACTOR for the CONTRACTOR, any and all CONTRACTOR and SUBCONTRACTOR employees or personnel, the CONTRACTOR’s tools, and the CONTRACTOR’s vehicles and equipment.

1.1.3 NOTICE TO PROCEED (NTP) provides written notification that the CONTRACTOR may begin work. This shall allow the CONTRACTOR to begin submittals, site work, mobilization, etc. NTP shall be issued within 15 days of award. Project schedule shall be submitted within 5 days of NTP.

1.1.4 PERIOD OF PERFORMANCE (PoP) begins with the NOTICE TO PROCEED and ends after the final acceptance of the construction.

1.2 ABBREVIATIONS / ACRONYMS

ASTM: American Society for Testing and Materials
AW: Airlift Wing
COR: Contracting Officer’s Representative
ECPs Entry Control Points
EM: Environmental Manager
GFE: GOVERNMENT Furnished Equipment
IAW: In Accordance With
KO: Contracting Officer
OSHA: Occupational Safety and Health Administration
OTHERS: Workmen under the employ of Other CONTRACTORS or the GOVERNMENT.
MSDS: Material Safety Data Sheet
NTP: Notice To Proceed provided by the CONTRACTING OFFICER
PoP: Period of Performance
QA/QC: Quality Assurance / Quality Control
SFS: Security Forces Squadron
SOW: Statement of Work
UFC: Unified Facilities Criteria (Design Manual)
UFGS: Unified Facilities Guide Specifications
VECP: Value Engineering Contract Proposal

1.3 INSTALLATION STANDARDS

1.3.1 **NO MATERIAL SHALL BE ORDERED AND NO WORK SHALL BE PERFORMED PRIOR TO ISSUANCE OF NTP BY THE KO.**

1.3.2 Repairs, replacements, new installations and re-installations shall conform to the “best practices” for building constructions, renovations and maintenance activities as specified by the installation Standards referenced below. The workmanship shall meet the requirements of these Standards and as normally provided by experienced trades personnel. The CONTRACTING OFFICER or COR must approve the workmanship as provided by representative samples from the CONTRACTOR prior to installation.

1.3.3 CONTRACTOR shall follow standards for electrical installations pertaining to fire protection and personnel safety found in the 2023 US National Electric Code (NEC).

1.3.4 CONTRACTOR shall follow standards for worker safety found in Occupational Safety and Health Administration (OSHA) requirements, EM385-1-1, National Electric Safety Code, and other similar Standards.

1.3.5 CONTRACTOR is responsible for disposal of all waste material to include non-hazardous and hazardous waste and shall comply with all Federal, State, and Local environmental laws and regulations and coordinate with Base Environmental Management Office (EMO).

1.3.6 CONTRACTOR shall adhere to all United States Air Force Unified Facilities Criteria (UFC) and United Facilities Guide Specifications. The 2023 US National Electric Code (NEC), Plumbing Codes, International Building Code (IBC), and the New York State Building Code (NYBC) shall be the minimum construction standard allowed.

1.3.7 The CONTRACTOR shall perform site preparation as required in accordance with drawings and specifications included within this Statement of Work (SOW). Questions pertaining to the depth and extent of the site preparation shall be directed to the CONTRACTING OFFICER’s REPRESENTATIVE (COR). Alteration of existing surfaces or facilities, not identified by the GOVERNMENT, shall not occur. CONTRACTOR shall be responsible for any damage to any surfaces, structures or facilities not identified by the GOVERNMENT for alteration and shall be repaired to the COR’s approval at the CONTRACTOR’s expense.

1.3.8 The CONTRACTOR shall provide all labor, material, tools, equipment, and supervision and all other items necessary to complete the work in accordance with all portions of the SOW. The CONTRACTOR shall conduct all work in a professional manner, in accordance with traditionally recognized construction practices and techniques.

1.3.9 It is the CONTRACTOR’s responsibility to field verify all conditions and measurements provided in this statement of work are accurate. CONTRACTOR assumes full monetary responsibility for any and all additional work, materials, or equipment required to complete the project that was not included in the statement of work that a reasonable site inspection would have revealed. CONTRACTOR shall not be responsible for conditions that a reasonable site inspection would not have revealed.

1.3.10 The CONTRACTOR is encouraged to develop, prepare, and submit Value

Engineering Change Proposals (VECP's) voluntarily. The Contractor shall share in any net acquisition savings realized from accepted VECP's, in accordance with the incentive sharing rates in paragraph (f) of 52.248-1 in the FAR. If a VECP is accepted, the Contractor shall share in net acquisition savings of between 50 - 75 percent or as negotiated by KO and as described in the FAR.

1.4 SECURITY

1.4.1 CONTRACTOR shall comply with all applicable installation/facility access and local security policies and procedures, which may be obtained from the COR. CONTRACTOR shall also provide all information required for background checks to meet installation access requirements to be accomplished by the local installation's Security Forces, Director of Emergency Services or local Security Office. CONTRACTOR shall ensure compliance with all personal identity verification requirements as directed by DoD, NGB and/or local policy. Should the Force Protection Condition (FPCON) change, the Government may require changes in contractor security matters or processes.

1.4.2 CONTRACTOR and all associated sub-contractors employees shall comply with adjudication standards and procedures using the National Crime Information Center Interstate Identification Index (NCIC-III) and Terrorist Screening Database (TSDB) (AFI 31-101 and AFI 10-245), applicable installation, facility and area commander installation/facility access and local security policies and procedures (provided by government representative), or, at OCONUS locations, in accordance with status of forces agreements and other theater regulations.

1.4.3 CONTRACTOR employees, to include sub-contractor employees, requiring access Government Installations, Facilities and Controlled Access areas shall complete AT Level I awareness training within 10 days after contract start date or effective date of incorporation of this requirement into the contract, whichever is applicable. Certificates of completion for each contractor employee and sub-contractor employee will be maintained by the COR or Antiterrorism Representative. AT level I Awareness Training is available at the following website: http://jko.jten.mil

1.4.4 CONTRACTOR personnel shall comply with Martinsburg Air National Guard Base CONTRACTOR Escort and Security policies per this SOW. Violations of these policies may result in termination of the contract. Compliance with security requirements shall not be a basis for failing to complete work in the required PoP.

1.4.5 CONTRACTOR shall obtain base passes/badges for all personnel working onsite prior to arriving at the base. Badging process takes 2 weeks from date badging request is submitted. CONTRACTOR shall submit 105 SFS Form __ and a copy of individuals Driver's License for all personnel working on- base. Contractor shall receive a "Clear" or "Not Clear" from the badging office within 2 days of submission.

1.4.6 All deliveries shall be screened at the gate but do NOT require badge. Deliveries must be for material only and do not include any work/labor.

1.5 STANDARD PRODUCTS

1.5.1 The CONTRACTING OFFICER and COR must approve all material submittals prior to procurement. Materials substitution after submittal approvals shall not be allowed without approval by KO.

1.5.2 Materials such as sealants, adhesives, water-proofing or fire-proofing must comply with standards set forth by UL, ASTM, and IEC and listed for the specific use intended.

1.5.3 CONTRACTOR shall allow for a one-week turnaround on all RFI, Submittal, Permits, or badging requests to allow for GOVERNMENT review.

1.5.4 In the event of conflict among the Specifications, Drawings and/or Technical Instructions, the CONTRACTOR shall bring such conflict to the attention of the CONTRACTING OFFICER immediately for resolution before proceeding with the work involved.

1.5.5 Documentation shall be provided for each submittal. As a minimum, the documentation shall include the AF Form 3000 cover or similar, a catalog sheet of the specific product and the product technical information. When required, a sample of the product/equipment or material must accompany the submission.

1.5.6 All chemical materials to be used in this SOW shall be documented on the Transient Organizational Hazardous Material Inventory form. An MSDS (Material Safety Data Sheet) shall be submitted for all chemicals listed.

1.6 SUBMITTALS

1.6.1 Material submittals are required unless approval from the COR or KO has been granted otherwise. All Material Submittals, Design Drawings and Specifications are to be submitted to the COR with an Air Force Form 3000 for approval. Submittals, Drawings and Specifications shall be reviewed by the COR and KO prior to install.

1.6.2 CONTRACTOR shall provide a Project Schedule in Gantt style format within five days of NTP, identifying milestone dates, to the COR for approval before any work is to be performed on-site. If a change in the schedule is required, the CONTRACTOR shall resubmit the Progress Schedule in electronic format to the COR for approval.

1.6.3 CONTRACTOR shall provide Progress Reports submitted at Construction Progress Meetings to the COR and KO. Progress Reports shall track the CONTRACTOR’s progress in relation to the approved Progress Schedule as well as assist in computing partial payments.

1.6.4 CONTRACTOR shall provide a list of all chemical materials to be used on the project to the EM using Transient Organization Hazardous Material Inventory at minimum 15 days prior to use.

1.6.5 CONTRACTOR shall provide Material Safety Data Sheet (MSDS) to EM 15 days prior to beginning construction.

1.6.6 CONTRACTOR shall ensure 60% waste diversion IAW Feb 2008 DoD Integrated (Non-Hazardous) Solid Waste Management Policy. CONTRACTOR shall track and report to COR the volume of solid waste (C & D) disposal and recycling

costs incurred using Post-Project Waste Diversion Report at progress meetings.

1.7 PERMITS / CERTIFICATION

1.7.1 CONTRACTOR is responsible for obtaining all required base passes, badges, dig permits, utility locates and all other permits required to complete the work described in this SOW.

1.7.2 CONTRACTOR shall obtain Burn Permit for any and all hot work to be performed on base 24 hours in advance through the base Fire Department at 845-563-2117.

1.7.3 The CONTRACTOR shall employ and provide a licensed electrician prior to the start of any electrical work knowledgeable of the work and conforming to the requirements of the National Electrical Code (NEC). The licensed electrician must provide a current valid certification prior to the start of any electrical work.

1.8 QUALITY ASSURANCE / QUALITY CONTROL

1.8.1 The CONTRACTOR shall supply appropriate supervision and QA/QC for each task of the project to ensure the workmanship and product reflect the SOW and drawings. This project is commercial grade and only commercial type equipment, and fixtures shall be accepted. The KO or COR may periodically perform QA checks as deemed necessary at any time during the PoP. These checks do not relieve the CONTRACTOR of the obligations under this SOW to provide a complete and usable system.

1.9 PERSONNEL

1.9.1 The CONTRACTOR shall identify a full time Superintendent who shall be responsible for all onsite activities. CONTRACTOR shall submit name(s) of Superintendent to COR prior to issuance of NTP. The Superintendent shall have the authority to make in the field decisions (to be approved by COR), which may arise in day-to-day operations without delay that does not affect cost or scope of project.

1.9.2 The GOVERNMENT is not liable for any injury incurred by CONTRACTOR, CONTRACTOR personnel or other persons while they are on site. CONTRACTOR shall take full responsibility for the safety of all personnel within the project site.

1.9.3 The CONTRACTOR shall access CMRA website; https://www.ecmra.mil and report all CONTRACTOR manpower, including sub-contractors, required for the performance on this contract.

1.10 ENVIRONMENTAL AND SAFETY

1.10.1 The CONTRACTOR is responsible for all costs incurred for clean-up, sampling analyses, and disposal of spill debris as a result of Contractor’s actions. CONTRACTOR shall report all spills to EMO. If appropriate, cost incurred for clean-up by the 105 AW for CONTRACTOR’S actions will be reimbursed to the 105 AW from CONTRACTOR.

1.10.2 The CONTRACTOR shall ensure that all personnel receive Environmental Management System (EMS) Awareness training and a copy of the Base Environmental Policy. A copy of the training can be obtained from the 105

AW Base EMO.

1.10.3 The CONTRACTOR shall perform a jobsite cleanup each day and remove all debris and refuse from the site to the satisfaction of the COR. Unoccupied areas to be broom swept daily. Occupied areas shall be kept free of dust and debris at all times.

1.10.4 The CONTRACTOR shall ensure that employees are supplied and use proper safety equipment (i.e. gloves, safety boots) described in EM 385 & EM 304 and follow safe work procedures, which protect CONTRACTOR employees and personnel in the vicinity of the job site in accordance with all current OSHA requirements. The CONTRACTOR shall assume any liability for any injury incurred by CONTRACTOR personnel while working on site.

1.10.5 CONTRACTOR shall maintain awareness to all NATIONAL DISASTER / THUNDER STORM / TORNADO WATCH / TORNADO WARNING / LIGHTNING / HAZMAT RESPONSES:

- Follow all Giant Voice Announcements as directed
- Discontinue outside/inside work and seek shelter in designated shelter area or building as directed
- Follow directions from Shelter Manager or Senior Military Official

1.10.6 In case of an emergency CONTRACTOR shall dial 911 then alert COR and/or KO within 1 hour of incident.

2 CONTRACT REQUIREMENTS

2.1 GENERAL WORK DESCRIPTION

2.1.1 This project consists of renovating the envelope of Building 200. This work includes replacing the overhead coiling doors, transom windows in the shop areas, and ribbon windows in the administrative areas. The project also includes the installation of thermostatically controlled, natural-gas-fired infrared radiant heaters. Finally, the existing skylights in the shops will be removed and capped. There are currently no plans to phase the project. The building will be occupied during construction, so the removal and installation of project aspects will be coordinated among the CONTRACTING OFFICER, the building occupants, and the contractor.

2.2 PHASING

2.2.1 This project will not be phased. The shop area in Building 200 is to remain useable by the GOVERNMENT to the greatest extent possible. The specific aspects of the work is shown below:

Aspect	Old Function	New Function	Comment
1	Existing overhead coiling doors.	New overhead coiling doors.	Coordinate removal and replacement of overhead coiling doors to maintain shop operations.

2	Existing shop transom windows.	New shop transom windows.	Coordinate removal and replacement of transom windows to maintain shop operations.
3	Existing administrative area ribbon windows.	New administrative area ribbon windows.	Coordinate removal and replacement of ribbon windows to maintain administrative functions as much as possible.
4	Existing skylights.	Cap skylight openings as per plans and specifications.	Coordinate removal of the skylights and capping of the openings to maintain shop operations.
5	None.	Install new infrared radiant heating system.	Coordinate removal and replacement of transom windows to maintain shop operations.

2.2.2 Refer to the drawings for the location of each area and additional details. The CONTRACTOR is responsible to maintain heating and ventilation in shop area when that area is not under construction.

2.3 GOVERNMENT FURNISHED EQUIPMENT / PROPERTY

2.3.1 The GOVERNMENT shall provide basic/minimal documents describing the work required in this SOW.

2.3.2 The GOVERNMENT shall provide the CONTRACTOR access to the site to include all areas of work described in this SOW.

2.3.3 The GOVERNMENT shall provide no other equipment, services, or property.

2.3.4 The GOVERNMENT retains first rights to all equipment removed.

2.3.5 CONTRACTOR shall ensure all Government Provided Equipment in work area remains protected, operational, and dust free throughout the project.

2.4 PERIOD OF PERFORMANCE

2.4.1 **NO MATERIAL SHALL BE ORDERED AND NO WORK SHALL BE PERFORMED PRIOR TO ISSUANCE OF NTP BY THE KO.**

2.4.2 CONTRACTOR shall have a maximum of 180 calendar days from the initial Notice to Proceed (NTP) to complete the project including any design and construction. Any changes or extensions to this time period need prior approval from the CONTRACTING OFFICER.

2.4.3 CONTRACTOR shall have access to the site from 7:00 am - 4:00 pm Monday - Friday. CONTRACTOR will not have access to the site on Weekends, Off Mondays and Government Holidays unless approved by COR prior.

2.5 COMPLETION

2.5.1 The COR shall certify performance and final completion of this contract.

2.5.2 The CONTRACTOR shall restore any disturbed areas at the direction of the KO.

2.5.3 The CONTRACTOR shall schedule aFinal Inspection with KO and COR at least 10 days prior to end of PoP. Any Punch List items will be identified and recorded at this time. CONTRACTOR shall have 10 days to address these items. The KO and COR has the discretion to schedule aFinal Inspection for each completed aspect of the project.

2.5.4 CONTRACTOR shall schedule a Final Inspection with KO and COR upon completion of all Punch List and within 10 days of theFinal Inspection. This inspection will confirm that all Punch List items have been corrected. The KO and COR have the discretion to schedule aFinal Inspection for each completed aspect of the project. Upon completion of the Final Inspection of the last project aspect, the GOVERNMENT shall take over ownership of the project.

2.6 PROJECT CLOSEOUT DOCUMENTS

2.6.1 CONTRACTOR shall submit a 1354 Worksheet to COR within 10 days of project completion.

2.6.2 CONTRACTOR shall submit Mechanical Testing and Balancing Report on all mechanical system/component installations to COR within 10 days of project completion.

2.6.3 CONTRACTOR shall submit Post-Project Waste Diversion Report to COR within 10 days of project completion

2.6.4 CONTRACTOR shall submit Release of Claims to COR within 10 days of project completion.

2.6.5 CONTRACTOR shall submit Red Line Drawings to COR within 10 days of project completion.

2.6.6 CONTRACTOR shall submit 1 Year Warranty letter signed by company representative to COR within 10 days of project completion.

2.6.7 CONTRACTOR shall recover all base passes/badges upon job completion and return to COR within 5 days after project completion.

2.7 REQUIRED WARRANTIES

2.7.1 The CONTRACTOR shall provide a 1 Year Warranty on all material, labor, and installed equipment IAW this SOW and in conjunction with any additional manufacturer’s warranties.

3 DETAILED DESCRIPTION OF WORK

3.1 DEMO: CONTRACTOR shall demo and dispose of off base any and all materials as described in the contract documents.

3.2 New Work: CONTRACTOR shall provide all labor, equipment, and materials for work as described in the contract documents.

4 CONTACT INFORMATION (POINTS OF CONTACT)

4.1 COR: Lt Col Benjamin Thomas -- (845) 563-2702
benjamin.thomas.39@us.af.mil

4.2 KO: SMSgt Kevin Fenner -- (845) 563-2832
kevin.fenner.1@us.af.mil

4.3 EM: Mr. Michael Oettinger -- (845) 563-2383
michael.oettinger.2@us.af.mil

4.4 PASS & ID: MSgt David Smith -- (845) 563-2354
david.smith.312@us.af.mil

4.5 SFS: Security Forces -- (845) 563-2355
email@us.af.mil

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SECTION 02 41 00

DEMOLITION
08/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI Guideline K	(2009) Guideline for Containers for Recovered Non-Flammable Fluorocarbon Refrigerants

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO M 145	(1991; R 2012) Standard Specification for Classification of Soils and Soil-Aggregate Mixtures for Highway Construction Purposes
AASHTO T 180	(2017) Standard Method of Test for Moisture-Density Relations of Soils Using a 4.54-kg (10-lb) Rammer and a 457-mm (18-in.) Drop

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP A10.6	(2006) Safety & Health Program Requirements for Demolition Operations - American National Standard for Construction and Demolition Operations

CARPET AND RUG INSTITUTE (CRI)

CRI 104	(2015) Carpet Installation Standard for Commercial Carpet
CRI 105	(2015) Carpet Installation Standard for Residential Carpet

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

U.S. DEFENSE LOGISTICS AGENCY (DLA)

DLA 4145.25	(Jun 2000; Reaffirmed Oct 2010) Storage and Handling of Liquefied and Gaseous Compressed Gases and Their Full and Empty Cylinders; https://www.dla.mil/Portals/104/Documents/DispositionSer

/ddsr/docs/cylinderjointpub.pdf

U.S. DEPARTMENT OF DEFENSE (DOD)

DOD 4000.25-1-M	(2006) MILSTRIP - Military Standard Requisitioning and Issue Procedures
MIL-STD-129	(2014; Rev R; Change 1 2018; Change 2 2019; Change 3 2023) Military Marking for Shipment and Storage

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 61	National Emission Standards for Hazardous Air Pollutants
40 CFR 82	Protection of Stratospheric Ozone
49 CFR 173.301	Shipment of Compressed Gases in Cylinders and Spherical Pressure Vessels

1.2 PROJECT DESCRIPTION

1.2.1 Definitions

1.2.1.1 Demolition

Demolition is the process of tearing apart and removing any feature of a facility together with any related handling and disposal operations.

1.2.1.2 Deconstruction

Deconstruction is the process of taking apart a facility with the primary goal of preserving the value of all useful building materials.

1.2.1.3 Demolition Plan

Demolition Plan is the planned steps and processes for managing demolition activities and identifying the required sequencing activities and disposal mechanisms.

1.2.1.4 Deconstruction Plan

Deconstruction Plan is the planned steps and processes for dismantling all or portions of a structure or assembly, to include managing sequencing activities, storage, re-installation activities, salvage and disposal mechanisms.

1.2.2 Demolition Plan

Prepare a Demolition Plan and submit proposed demolition, and removal procedures for approval before work is started. Include in the plan procedures for careful removal and disposition of materials specified to be salvaged, coordination with other work in progress. Identify components and materials to be salvaged for reuse or recycling with reference to paragraph Existing Facilities to be Removed. Append tracking forms for all removed materials indicating type, quantities, condition, destination, and end use. Coordinate with Waste Management Plan in accordance with Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL. Include statements

affirming Contractor inspection of the existing roof deck and its suitability to perform as a safe working platform or if inspection reveals a safety hazard to workers, state provisions for securing the safety of the workers throughout the performance of the work. Provide procedures for safe conduct of the work in accordance with EM 385-1-1. Plan must be approved by prior to work beginning.

1.2.3 General Requirements

Do not begin demolition or deconstruction until authorization is received from the Contracting Officer. The work of this section is to be performed in a manner that maximizes the value derived from the salvage and recycling of materials. Remove rubbish and debris from the project site; do not allow accumulations inside or outside the building . The work includes demolition, , salvage of identified items and materials, and removal of resulting rubbish and debris. Remove rubbish and debris from Government property daily, unless otherwise directed. Store materials that cannot be removed daily in areas specified by the Contracting Officer. In the interest of occupational safety and health, perform the work in accordance with EM 385-1-1, Section 23, Demolition, and other applicable Sections.

1.3 ITEMS TO REMAIN IN PLACE

Comply with FAR 52.236-9 to protect existing vegetation, structures, equipment, utilities, and improvements. Coordinate the work of this section with all other work indicated. Construct and maintain shoring, bracing, and supports as required. Ensure that structural elements are not overloaded. Increase structural supports or add new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements . Provide new supports and reinforcement for existing construction weakened by demolition, or removal work. Repairs, reinforcement, or structural replacement require approval by the Contracting Officer prior to performing such work.

1.3.1 Existing Construction Limits and Protection

Do not disturb existing construction beyond the extent indicated or necessary for installation of new construction. Provide temporary shoring and bracing for support of building components to prevent settlement or other movement. Provide protective measures to control accumulation and migration of dust and dirt in all work areas. Remove dust, dirt, and debris from work areas daily.

1.3.2 Weather Protection

For portions of the building to remain, protect building interior and materials and equipment from the weather at all times. Where removal of existing roofing is necessary to accomplish work, have materials and workmen ready to provide adequate and temporary covering of exposed areas.

1.3.3 Trees

Protect trees within the project site which might be damaged during demolition, and which are indicated to be left in place, by a 6 foot high fence. Erect and secure fence a minimum of 5 feet from the trunk of individual trees or follow the outer perimeter of branches or clumps of trees. Replace any tree designated to remain that is damaged during the work under this contract with like-kind or as approved by the Contracting Officer.

1.3.4 Utility Service

Maintain existing utilities indicated to stay in service and protect against damage during demolition operations. Prior to start of work, utilities serving each area of alteration or removal will be shut off by the Government and disconnected and sealed by the Contractor .

1.3.5 Facilities

Protect electrical and mechanical services and utilities. Where removal of existing utilities and pavement is specified or indicated, provide approved barricades, temporary covering of exposed areas, and temporary services or connections for electrical and mechanical utilities. Floors, roofs, walls, columns, pilasters, and other structural components that are designed and constructed to stand without lateral support or shoring, and are determined to be in stable condition, must remain standing without additional bracing, shoring, or lateral support until demolished, unless directed otherwise by the Contracting Officer. Ensure that no elements determined to be unstable are left unsupported and place and secure bracing, shoring, or lateral supports as may be required as a result of any cutting, removal, or demolition work performed under this contract.

1.4 BURNING

The use of burning at the project site for the disposal of refuse and debris will not be permitted . Where burning is permitted, adhere to federal, state, and local regulations.

1.5 AVAILABILITY OF WORK AREAS

Areas in which the work is to be accomplished will be available at contract award.

1.6 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Demolition Plan; G

Existing Conditions

SD-07 Certificates

Notification; G

Notification of Demolition and Renovation Form

SD-11 Closeout Submittals

Receipts

1.7 QUALITY ASSURANCE

Submit timely notification of demolition projects to Federal, State, regional, and local authorities in accordance with 40 CFR 61, Subpart M. Notify the Regional Office of the United States Environmental Protection Agency (USEPA) and the Contracting Officer in writing 10 working days prior to the commencement of work in accordance with 40 CFR 61, Subpart M. Comply with federal, state, and local hauling and disposal regulations. In addition to the requirements of the "Contract Clauses," conform to the safety requirements contained in ASSP A10.6. Comply with the Environmental Protection Agency requirements specified. Use of explosives will not be permitted.

1.7.1 Dust and Debris Control

Prevent the spread of dust and debris to occupied portions of the building and avoid the creation of a nuisance or hazard in the surrounding area. Do not use water if it results in hazardous or objectionable conditions such as, but not limited to, ice, flooding, or pollution. Vacuum and dust the work area daily.

1.8 PROTECTION

1.8.1 Traffic Control Signs

a. Where pedestrian and driver safety is endangered in the area of removal work, use traffic barricades with flashing lights. Notify the Contracting Officer prior to beginning such work.

1.8.2 Protection of Personnel

Before, during and after the demolition work continuously evaluate the condition of the structure being demolished and take immediate action to protect all personnel working in and around the project site. No area, section, or component of floors, roofs, walls, columns, pilasters, or other structural element will be allowed to be left standing without sufficient bracing, shoring, or lateral support to prevent collapse or failure while workmen remove debris or perform other work in the immediate area.

1.9 FOREIGN OBJECT DAMAGE (FOD)

Aircraft and aircraft engines are subject to FOD from debris and waste material lying on airfield pavements. Remove all such materials that may appear on operational aircraft pavements due to the Contractor's operations. If necessary, the Contracting Officer may require the Contractor to install a temporary barricade at the Contractor's expense to control the spread of FOD potential debris. Provide a barricade consisting of a fence covered with a fabric designed to stop the spread of debris. Anchor the fence and fabric to prevent displacement by winds or jet/prop blasts. Remove barricade when no longer required.

1.10 RELOCATIONS

Perform the removal and reinstallation of relocated items as indicated with workmen skilled in the trades involved. Repair or replace items to be relocated which are damaged by the Contractor with new undamaged items as approved by the Contracting Officer.

1.11 EXISTING CONDITIONS

Before beginning any demolition or deconstruction work, survey the site and examine the drawings and specifications to determine the extent of the work. Record existing conditions in the presence of the Contracting Officer or the Contracting Officer's Representative showing the condition of structures and other facilities adjacent to areas of alteration or removal. Photographs or electronic images with a minimum resolution of 3072 x 2304 pixels, capable of a print resolution of 300 dpi, will be acceptable as a record of existing conditions. Include in the record the elevation of the top of foundation walls, finish floor elevations, possible conflicting electrical conduits, plumbing lines, alarms systems, the location and extent of existing cracks and other damage and description of surface conditions that exist prior to starting work. It is the Contractor's responsibility to verify and document all required outages which will be required during the course of work, and to note these outages on the record document. Submit survey results to the Contracting Officer or the Contracting Officer's Representative.

PART 2 PRODUCTS

2.1 FILL MATERIAL

a. Comply with excavating, backfilling, and compacting procedures for soils used as backfill material to fill basements, voids, depressions or excavations resulting from demolition or deconstruction of structures. Provide fill material consisting of waste products from demolition or deconstruction until all waste appropriate for this purpose is consumed.

b. Provide fill material conforming to the definition of satisfactory soil material as defined in AASHTO M 145, Soil Classification Groups A-1, A-2-4, A-2-5 and A-3. In addition, fill material must be free from roots and other organic matter, trash, debris, frozen materials, and stones larger than 2 inches in any dimension.

c. Proposed fill material must be sampled and tested by an approved soil testing laboratory, as follows:

Soil classification	AASHTO M 145
Moisture-density relations	AASHTO T 180, Method B or D

PART 3 EXECUTION

3.1 EXISTING FACILITIES TO BE REMOVED

Inspect and evaluate existing structures onsite for reuse. Disassemble existing construction scheduled to be removed for reuse. Dismantled and removed materials are to be separated, set aside, and prepared as specified, and stored or delivered to a collection point for reuse, remanufacture, recycling, or other disposal, as specified. Designate materials for reuse onsite whenever possible.

3.1.1 Utilities and Related Equipment

3.1.1.1 General Requirements

Do not interrupt existing utilities serving occupied or used facilities, except when authorized in writing by the Contracting Officer. Do not interrupt existing utilities serving facilities occupied and used by the Government except when approved in writing and then only after temporary utility services have been approved and provided. Do not begin demolition or deconstruction work until all utility disconnections have been made. Shut off and cap utilities for future use, as indicated.

3.1.1.2 Disconnecting Existing Utilities

Remove existing utilities , as indicated and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Contracting Officer. When utility lines are encountered but are not indicated on the drawings, notify the Contracting Officer prior to further work in that area. Remove meters and related equipment and deliver to a location in accordance with instructions of the Contracting Officer.

3.1.2 Miscellaneous Metal

Salvage shop-fabricated items such as access doors and frames, steel gratings, metal ladders, wire mesh partitions, metal railings, metal windows and similar items as whole units. Salvage light-gage and cold-formed metal framing, such as steel studs, steel trusses, metal gutters, roofing and siding, metal toilet partitions, toilet accessories and similar items. Scrap metal is the Contractor's property. Recycle scrap metal as part of demolition and deconstruction operations. Provide separate containers to collect scrap metal and transport to a scrap metal collection or recycling facility, in accordance with the Waste Management Plan.

3.1.3 Carpentry

Salvage for recycle lumber, millwork items, and finished boards, and sort by type and size. Remove windows, doors, frames, and cabinets, and similar items as whole units, complete with trim and accessories. Brace the open end of door frames to prevent damage.

3.1.4 Carpet

Remove existing carpet for reclamation in accordance with manufacturer recommendations and as follows. Remove used carpet in large pieces, roll tightly, and pack neatly in a container. Remove adhesive according to recommendations of the Carpet and Rug Institute (CRI). Provide adhesive removal solvents in compliance with CRI 104/CRI 105. Recycle removed carpet cushion.

3.1.5 Acoustic Ceiling Tile

Remove, neatly stack, and recycle acoustic ceiling tiles. Recycling may be available with manufacturer. Otherwise, give priority to a local recycling organization. Recycling is not required if the tiles contain or may have been exposed to asbestos material.

3.1.6 Air Conditioning Equipment

Remove air conditioning, refrigeration, and other equipment containing refrigerants without releasing chlorofluorocarbon refrigerants to the atmosphere in accordance with the Clean Air Act Amendment of 1990.

3.1.7 Cylinders and Canisters

Remove all fire suppression system cylinders and canisters and dispose of in accordance with the paragraph entitled "Disposal of Ozone Depleting Substance (ODS)."

3.1.8 Locksets on Swinging Doors

Remove all locksets from all swinging doors indicated to be removed and disposed of. Deliver the locksets and related items to a designated location for receipt by the Contracting Officer after removal.

3.1.9 Mechanical Equipment and Fixtures

Disconnect mechanical hardware at the nearest connection to existing services to remain, unless otherwise noted. Disconnect mechanical equipment and fixtures at fittings. Remove service valves attached to the unit. Salvage each item of equipment and fixtures as a whole unit; listed, indexed, tagged, and stored. Salvage each unit with its normal operating auxiliary equipment. Transport salvaged equipment and fixtures, including motors and machines, to a designated storage area as directed by the Contracting Officer. Do not remove equipment until approved. Do not offer low-efficiency equipment for reuse; provide to recycling service for disassembly and recycling of parts.

3.1.9.1 Preparation for Storage

Remove water, dirt, dust, and foreign matter from units; drain tanks, piping and fixtures; if previously used to store flammable, explosive, or other dangerous liquids, steam clean interiors. Seal openings with caps, plates, or plugs. Secure motors attached by flexible connections to the unit. Change lubricating systems with the proper oil or grease.

3.1.9.2 Piping

Disconnect piping at unions, flanges and valves, and fittings as required to reduce the pipe into straight lengths for practical storage. Store salvaged piping according to size and type. If the piping that remains can become pressurized due to upstream valve failure, attach end caps, blind flanges, or other types of plugs or fittings with a pressure gage and bleed valve to the open end of the pipe to ensure positive leak control. Carefully dismantle piping that previously contained gas, gasoline, oil, or other dangerous fluids, with precautions taken to prevent injury to persons and property. Store piping outdoors until all fumes and residues are removed. Box prefabricated supports, hangers, plates, valves, and specialty items according to size and type. Wrap sprinkler heads individually in plastic bags before boxing. Classify piping not designated for salvage, or not reusable, as scrap metal.

3.1.9.3 Ducts

Classify removed duct work as scrap metal.

3.1.9.4 Fixtures, Motors and Machines

Remove and salvage fixtures, motors and machines associated with plumbing, heating, air conditioning, refrigeration, and other mechanical system installations. Salvage, box and store auxiliary units and accessories with the main motor and machines. Tag salvaged items for identification, storage, and protection from damage. Classify broken, damaged, or otherwise unserviceable units and not caused to be broken, damaged, or otherwise unserviceable as debris to be disposed of by the Contractor. Salvage and crush porcelain plumbing fixtures unsuitable for reuse.

3.1.10 Electrical Equipment and Fixtures

Salvage motors, motor controllers, and operating and control equipment that are attached to the driven equipment. Salvage wiring systems and components. Box loose items and tag for identification. Disconnect primary, secondary, control, communication, and signal circuits at the point of attachment to their distribution system.

3.1.10.1 Fixtures

Remove and salvage electrical fixtures. Salvage unprotected glassware from the fixture and salvage separately. Salvage incandescent, mercury-vapor, and fluorescent lamps and fluorescent ballasts manufactured prior to 1978, boxed and tagged for identification, and protected from breakage.

3.1.10.2 Electrical Devices

Remove and salvage switches, switchgear, transformers, conductors including wire and nonmetallic sheathed and flexible armored cable, regulators, meters, instruments, plates, circuit breakers, panelboards, outlet boxes, and similar items. Box and tag these items for identification according to type and size.

3.1.10.3 Wiring Ducts or Troughs

Remove and salvage wiring ducts or troughs. Dismantle plug-in ducts and wiring troughs into unit lengths. Remove plug-in or disconnecting devices from the busway and store separately.

3.1.10.4 Conduit and Miscellaneous Items

Salvage conduit except where embedded in concrete or masonry. Consider corroded, bent, or damaged conduit as scrap metal. Sort straight and undamaged lengths of conduit according to size and type. Classify supports, knobs, tubes, cleats, and straps as debris to be removed and disposed.

3.2 CONCURRENT EARTH-MOVING OPERATIONS

Do not begin excavation, filling, and other earth-moving operations that are sequential to demolition or deconstruction work in areas occupied by structures to be demolished or deconstructed until all demolition and deconstruction in the area has been completed and debris removed. Fill holes, open basements and other hazardous openings.

3.3 DISPOSITION OF MATERIAL

3.3.1 Title to Materials

Except for salvaged items specified in related Sections, and for materials or equipment scheduled for salvage, all materials and equipment removed and not reused or salvaged, become the property of the Contractor and must be removed from Government property. Materials approved for storage by the Contracting Officer must be removed before completion of the contract. Title to materials resulting from demolition and deconstruction, and materials and equipment to be removed, is vested in the Contractor upon approval by the Contracting Officer. The Government will not be responsible for the condition or loss of, or damage to, such property after contract award. Showing for sale or selling materials and equipment on site is prohibited.

3.3.2 Reuse of Materials and Equipment

Remove and store materials and equipment indicated to be reused or relocated to prevent damage, and reinstall as the work progresses. Coordinate the re-use of materials and equipment with the re-use requirements in accordance with Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL. Capture re-use of materials in the diversion calculations for the project.

3.3.3 Salvaged Materials and Equipment

Remove materials and equipment that are indicated to be removed by the Contractor and that are to remain the property of the Government, and deliver to a storage site , as directed by the Contracting Officer within ten miles of the work site.

a. Salvage items and material to the maximum extent possible.

b. Store all materials salvaged for the Contractor as approved by the Contracting Officer and remove from Government property before completion of the contract. Coordinate the salvaged materials with tracking requirements in accordance with Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL. Capture salvaged materials in the diversion calculations for the project.

c. Remove salvaged items to remain the property of the Government in a manner to prevent damage, and packed or crated to protect the items from damage while in storage or during shipment. Items damaged during removal or storage must be repaired or replaced to match existing items. Properly identify the contents of containers. Deliver the following items reserved as property of the Government to the areas designated.

3.3.4 Disposal of Ozone Depleting Substance (ODS)

Class I and Class II ODS are defined in Section, 602(a) and (b), of The Clean Air Act. Prevent discharge of Class I and Class II ODS to the atmosphere. Place recovered ODS in cylinders meeting AHRI Guideline K suitable for the type ODS (filled to no more than 80 percent capacity) and provide appropriate labeling. Recovered ODS must be Remove recovered ODS from Government property and dispose of in accordance with 40 CFR 82. Dispose products, equipment and appliances containing ODS in a sealed, self-contained system (e.g. residential refrigerators and window air

conditioners) in accordance with 40 CFR 82. Submit Receipts or bills of lading, as specified. Submit a shipping receipt or bill of lading for all containers of ozone depleting substance (ODS) shipped to the Defense Depot, Richmond, Virginia.

3.3.4.1 Special Instructions

No more than one type of ODS is permitted in each container. Apply a warning/hazardous label to the containers in accordance with Department of Transportation regulations. Provide a tag with the following information on all cylinders including but not limited to fire extinguishers, spheres, or canisters containing an ODS:

a. Activity name and unit identification code

b. Activity point of contact and phone number

c. Type of ODS and pounds of ODS contained

d. Date of shipment

e. National stock number (for information, call (804) 279-4525).

3.3.4.2 Fire Suppression Containers

Deactivate fire suppression system cylinders and canisters with electrical charges or initiators prior to shipment. Also, safety caps must be used to cover exposed actuation mechanisms and discharge ports on these special cylinders.

3.3.5 Transportation Guidance

Ship all ODS containers in accordance with MIL-STD-129, DLA 4145.25 (also referenced one of the following: Army Regulation 700-68, Naval Supply Instruction 4440.128C, Marine Corps Order 10330.2C, and Air Force Regulation 67-12), 49 CFR 173.301, and DOD 4000.25-1-M.

3.3.6 Unsalvageable and Non-Recyclable Material

Dispose of unsalvageable and non-recyclable noncombustible material as directed by the Contracting Officer and specified. Dispose of unsalvageable and non-recyclable combustible material off the site.

3.4 CLEANUP

Remove debris and rubbish from project site and similar excavations. Remove and transport the debris in a manner that prevents spillage on streets or adjacent areas. Apply local regulations regarding hauling and disposal.

3.5 DISPOSAL OF REMOVED MATERIALS

3.5.1 Burning on Government Property

Burning of materials removed from demolished and deconstructed structures will not be permitted on Government property.

3.5.2 Removal to Spoil Areas on Government Property

Transport noncombustible materials removed from demolition structures to designated spoil areas on Government property.

3.5.3 Removal from Government Property

Transport waste materials removed from demolished structures, except waste soil, from Government property for legal disposal. Dispose of waste soil as directed.

3.6 REUSE OF SALVAGED ITEMS

Recondition salvaged materials and equipment designated for reuse before installation. Replace items damaged during removal and salvage operations or restore them as necessary to usable condition.

-- End of Section --

SECTION 06 10 00

ROUGH CARPENTRY
08/16, CHG 2: 11/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN LUMBER STANDARDS COMMITTEE (ALSC)

ALSC PS 20	(2021) American Softwood Lumber Standard

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B18.2.1	(2012; R 2021) Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
ASME B18.2.2	(2022) Nuts for General Applications: Machine Screw Nuts, and Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
ASME B18.5.2.1M	(2006; R 2011) Metric Round Head Short Square Neck Bolts
ASME B18.5.2.2M	(1982; R 2010) Metric Round Head Square Neck Bolts
ASME B18.6.1	(2016) Wood Screws (Inch Series)

AMERICAN WOOD COUNCIL (AWC)

AWC NDS	(2018) National Design Specification (NDS) for Wood Construction
AWC WFCM	(2012) Wood Frame Construction Manual for One- and Two-Family Dwellings

AMERICAN WOOD PROTECTION ASSOCIATION (AWPA)

AWPA M2	(2019) Standard for the Inspection of Preservative Treated Wood Products for Industrial Use
AWPA M6	(2024) Brands Used on Preservative Treated Materials

APA - THE ENGINEERED WOOD ASSOCIATION (APA)

APA L870	(2010) Voluntary Product Standard, PS 1-09, Structural Plywood

ASTM INTERNATIONAL (ASTM)

ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A307	(2021) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A653/A653M	(2023) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM F547	(2017) Standard Terminology of Nails for Use with Wood and Wood-Base Materials
ASTM F1667/F1667M	(2021a) Standard Specification for Driven Fasteners: Nails, Spikes, and Staples

FM GLOBAL (FM)

FM 4435	(2017) Roof Perimeter Flashing

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-1923	(Rev A; Notice 1; Notice 2; Notice 3; Notice 4) Shield, Expansion (Lag, Machine and Externally Threaded Wedge Bolt Anchors)
CID A-A-1924	(Rev A; Notice 3) Shield, Expansion (Self Drilling Tubular Expansion Shell Bolt Anchors
CID A-A-1925	(Rev A; Notice 1; Notice 2; Notice 3; Notice 4) Shield Expansion (Nail Anchors)

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

SD-03 Product Data

SD-06 Test Reports

Preservative-treated Lumber and Plywood

SD-07 Certificates

Certificates of Grade

Preservative Treatment

1.3 DELIVERY AND STORAGE

Deliver materials to the site in an undamaged condition. Store, protect, handle, and install prefabricated structural elements in accordance with manufacturer's instructions and as specified. Store materials off the ground to provide proper ventilation, with drainage to avoid standing water, and protection against ground moisture and dampness. Store wood I-beams and glue-laminated beams and joists on edge. Adhere to requirements for stacking, lifting, bracing, cutting, notching, and special fastening requirements. Do not use materials that have visible moisture or biological growth. Remove defective and damaged materials and provide new materials. Store separated reusable wood waste convenient to cutting station and area of work.

1.4 GRADING AND MARKING

1.4.1 Lumber

Mark each piece of framing and board lumber or each bundle of small pieces of lumber with the grade mark of a recognized association or independent inspection agency. Such association or agency must be certified by the Board of Review, American Lumber Standards Committee, to grade the species used. Surfaces that are to be exposed to view must not bear grademarks, stamps, or any type of identifying mark. Hammer marking will be permitted on timbers when all surfaces will be exposed to view.

1.4.2 Plywood

Mark each sheet with the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood. The mark must identify the plywood by species group or span rating, exposure durability classification, grade, and compliance with APA L870. Surfaces that are to be exposed to view must not bear grademarks or other types of identifying marks.

1.4.3 Preservative-Treated Lumber and Plywood

The Contractor is responsible for the quality of treated wood products. Each treated piece must be inspected in accordance with AWPA M2 and permanently marked or branded, by the producer, in accordance with AWPA M6. The Contractor must provide Contracting Officer's Representative (COR) with the inspection report of an approved independent inspection agency that offered products comply with applicable AWPA Standards. The appropriate Quality Mark on each piece will be accepted, in lieu of inspection reports, as evidence of compliance with applicable AWPA treatment standards.

1.4.4 Fire-Retardant Treated Lumber

Mark each piece in accordance with AWPA M6, except pieces that are to be natural or transparent finished. In addition, exterior fire-retardant lumber must be distinguished by a permanent penetrating blue stain. Labels of a nationally recognized independent testing agency will be accepted as evidence of conformance to the fire-retardant requirements of AWPA M6.

1.5 SIZES AND SURFACING

ALSC PS 20 for dressed sizes of yard and structural lumber. Lumber must be

surfaced four sides. Size references, unless otherwise specified, are nominal sizes, and actual sizes must be within manufacturing tolerances allowed by the standard under which the product is produced. Other measurements are IP or SI standard.

1.6 MOISTURE CONTENT

Air-dry or kiln-dry lumber. Kiln-dry treated lumber after treatment. Maximum moisture content of wood products must be as follows at the time of delivery to the job site:

a. Framing lumber and board, 19 percent maximum

b. Timbers 5 inches and thicker, 25 percent maximum

c. Materials other than lumber; moisture content must be in accordance with standard under which the product is produced

1.7 PRESERVATIVE TREATMENT

a. 0.25 pcf intended for above ground use.

b. 0.40 pcf intended for ground contact and fresh water use. 0.60 pcf intended for Ammoniacal Copper Quaternary Compound (ACQ)-treated foundations. 0.80 to 1.00 pcf intended for ACQ-treated pilings. All wood must be air or kiln dried after treatment. Specific treatments must be verified by the report of an approved independent inspection agency, or the AWPA Quality Mark on each piece. Minimize cutting and avoid breathing sawdust. Brush coat areas that are cut or drilled after treatment with either the same preservative used in the treatment or with a 2 percent copper naphthenate solution.

1.8 CERTIFICATIONS

1.8.1 Certified Wood Grades

Provide certificates of grade from the grading agency on graded but unmarked lumber or plywood attesting that materials meet the grade requirements specified herein.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Natural Decay- and Insect-Resistant Wood

An occasional piece with corner sapwood is permitted if 90 percent or more of the width of each side on which the sapwood occurs is heartwood.

2.2 LUMBER

2.3 PLYWOOD, STRUCTURAL-USE PANELS

2.3.1 Roof Sheathing

2.3.1.1 Plywood

C-D Grade, Exposure 1, with an Identification Index of not less than 24/0 . Provide exterior grade material with phenol resin for all applications.

2.3.1.2 Structural-Use Panel

Sheathing grade with durability equivalent to Exposure 1, Span Rating of 24/0 or greater.

2.3.2 Other Uses

2.3.2.1 Plywood

Plywood for blocking. C-D Grade, Exposure 1 classification, span rating of 24/16 or greater.

2.4 OTHER MATERIALS

2.4.1 Blocking

Blocking must be standard or number 2 grade.

2.5 ROUGH HARDWARE

Unless otherwise indicated or specified, rough hardware must be of the type and size necessary for the project requirements. Sizes, types, and spacing of fastenings of manufactured building materials must be as recommended by the product manufacturer unless otherwise indicated or specified. Rough hardware exposed to the weather or embedded in or in contact with preservative treated wood, exterior masonry, or concrete walls or slabs must be hot-dip zinc-coated in accordance with ASTM A153/A153M.

2.5.1 Bolts, Nuts, Studs, and Rivets

ASME B18.2.1, ASME B18.5.2.1M, ASME B18.5.2.2M and ASME B18.2.2.

2.5.2 Anchor Bolts

ASTM A307, size as indicated, complete with nuts and washers.

2.5.3 Expansion Shields

CID A-A-1923, CID A-A-1924, and CID A-A-1925. Except as shown otherwise, maximum size of devices must be 3/8 inch.

2.5.4 Lag Screws and Lag Bolts

ASME B18.2.1.

2.5.5 Wood Screws

ASME B18.6.1.

2.5.6 Nails

ASTM F547, size and type best suited for purposeNails used with treated lumber and sheathing must be hot-dipped galvanized in accordance with ASTM A153/A153M. Nailing must be in accordance with the recommended nailing schedule contained in AWC WFCM. Where detailed nailing requirements are not specified, nail size and spacing must be sufficient to develop an adequate strength for the connection. The connection's strength must be verified against the nail capacity tables in AWC NDS. Reasonable

judgment backed by experience must ensure that the designed connection will not cause the wood to split. If a load situation exceeds a reasonable limit for nails, a specialized connector must be used.

2.5.7 Wire Nails

ASTM F1667/F1667M.

2.5.8 Metal Framing Anchors

Construct anchors to the configuration shown using hot dip zinc-coated steel conforming to ASTM A653/A653M, G90. Except where otherwise shown, Steel must be not lighter than 18 gage. Special nails supplied by the manufacturer must be used for all nailing.

PART 3 EXECUTION

3.1 INSTALLATION

Do not install building construction materials that show visual evidence of biological growth.

Conform to AWC WFCM and install in accordance with the National Association of Home Builders (NAHB) Advanced Framing Techniques: Optimum Value Engineering, unless otherwise indicated or specified. Select lumber sizes to minimize waste.

3.2 MISCELLANEOUS

3.2.1 Wood Roof Nailers, Edge Strips, Crickets, Curbs, and Cants

Provide sizes and configurations indicated or specified and anchored securely to continuous construction.

3.2.1.1 Roof Nailing Strips

Provide roof nailing strips for roof decks as indicated . Apply nailing strips in straight parallel rows in the direction and spacing indicated. Strips must be surface applied.

a. Surface-Applied Nailers: Must be 3 inches wide and of thickness to finish flush with the top of the insulation. Anchor strips securely to the roof deck with powder actuated fastening devices or expansion shields and bolts, spaced not more than 24 inches o.c.

b. Embedded Nailers: Must be nominal 2 by 3 with 2 inch sides beveled. Set and anchor nailers to finish flush with the roof deck surface.

3.2.1.2 Roof Edge Strips and Nailers

Provide at perimeter of roof, around openings through roof, and where roofs abut walls, curbs, and other vertical surfaces. Except where indicated otherwise, nailers must be 6 inches wide and the same thickness as the insulation. Anchor nailers securely to underlying construction. Anchor perimeter nailers in accordance with FM 4435.

3.2.1.3 Crickets, Cants, and Curbs

Provide wood saddles or crickets, cant strips, as indicated, specified, or

necessary of 3/4 inch thick exterior plywood.

3.2.2 Wood Blocking

Provide proper sizes and shapes at proper locations for the installation and attachment of wood and other finish materials, fixtures, equipment, and items indicated or specified.

3.2.3 Temporary Closures

Provide with hinged doors and padlocks and install during construction at exterior doorways and other ground level openings that are not otherwise closed. Cover windows and other unprotected openings with polyethylene or other approved material, stretched on wood frames. Provide dustproof barrier partitions to isolate areas as directed.

3.3 WASTE MANAGEMENT OF WOOD PRODUCTS

In accordance with the Waste Management Plan and as specified. Separate and reuse scrap sheet materials larger than 2 square feet. Clearly separate damaged wood and other scrap lumber for acceptable alternative uses on site, including bracing, blocking, cripples, ties, and shims.

Separate treated, stained, painted, and contaminated wood and place in designated area for hazardous materials. Dispose of according to local regulations. Do not burn scrap lumber that has been pressure treated, or lumber that is less than one year old.

3.4 SCHEDULE

Some metric measurements in this section are based on mathematical conversion of inch-pound measurements. Typical conversion is as shown:

PRODUCTS	INCH-POUND Nominal	METRIC Conversion
Sawn lumber	2 by 4	38 by 89 mm
	1 by	19 mm by
Stud spacing	16 inches	400 mm
	If not 48 inches panel	406 mm
Plywood	48 by 96 inches	1200 mm by 2400 mm

-- End of Section --

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SECTION 07 21 13

BOARD AND BLOCK INSULATION
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C578	(2023) Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation
ASTM C930	(2019) Standard Classification of Potential Health and Safety Concerns Associated with Thermal Insulation Materials and Accessories
ASTM C1289	(2023a) Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
ASTM D3833/D3833M	(1996; R 2019) Standard Test Method for Water Vapor Transmission of Pressure-Sensitive Tapes
ASTM E96/E96M	(2024) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
ASTM E154/E154M	(2008a; R 2019) Standard Test Methods for Water Vapor Retarders Used in Contact with Earth Under Concrete Slabs, on Walls, or as Ground Cover

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submittals not having a "G" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Manufacturer's Standard Details; G

SD-03 Product Data

Environmental Data for Materials; G

Block or Board Insulation; G

Pressure Sensitive Tape; G

Accessories including sealants; G

SD-08 Manufacturer's Instructions

Insulation Installation and Handling

SD-11 Closeout Submittals

Draft Guarantee; G

Final Guarantee; G

Draft Warranty; G

Final Warranty; G

1.3 MANUFACTURER'S DETAILS

Submit manufacturer's standard details indicating methods of attachment and spacing, transition and termination details, and installation details. Include verification of existing conditions.

1.4 PRODUCT DATA

Include environmental data for materials descriptions, recommendations for product shelf life, requirements for precautions for flammability and toxicity. Include data to verify compatibility of sealants with insulation.

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Delivery

Deliver materials to the site in original sealed wrapping bearing manufacturer's name and brand designation, specification number, type, grade, R-value, and class. Store and handle to protect from damage. Do not allow insulation materials to become wet, soiled, crushed, or covered with ice or snow. Comply with manufacturer's recommendations for handling, storing, and protecting of materials before and during installation.

1.5.2 Storage

Inspect materials delivered to the site for damage and store out of weather in manufacturer's original packaging. Store only in dry locations, not subject to open flames or sparks, and easily accessible for inspection and handling. Keep materials wrapped and separated from off-gassing materials (such as drying paints). Do not use materials that have visible moisture or biological growth. Comply with manufacturer's recommendations for handling, storage, and protection of materials before and during installation.

1.6 SAFETY PRECAUTIONS

1.6.1 Other Safety Considerations

Comply with the safety requirements of ASTM C930.

1.7 SPECIAL WARRANTIES

1.7.1 Guarantee

Guarantee insulation installation against failure due to ultraviolet light exposure for a period of three years from the date of Beneficial Occupancy or Substantial Completion. Submit draft guarantee and final guarantee.

1.7.2 Warranty

Provide manufacturer's material warranty for all system components for a period of three years from the date of Beneficial Occupancy or Substantial Completion. Submit draft warranty and final warranty

PART 2 PRODUCTS

2.1 BLOCK OR BOARD INSULATION

Provide thermal insulating materials as recommended by manufacturer for each type of application indicated. Provide insulation with the following physical properties and in accordance with the following standards:

a. Faced Rigid Cellular Polyisocyanurate and Polyurethane Insulation: ASTM C1289 REV A(1) Type I Aluminum Foil on both major surfaces.
Class 2 - Glass fiber reinforced core.

b. Extruded Preformed Cellular Polystyrene (XPS): ASTM C578 REV A, TypeIV

2.1.1 Prohibited Materials

Do not provide materials containing asbestos.

2.2 VAPOR RETARDER

2.2.1 Vapor Retarder under Floor Slab

a. Water vapor permeance: 0.2 Perm or less when tested in accordance with ASTM E96/E96M.

b. Puncture resistance: Maximum load no less than 40 pounds when tested according to ASTM E154/E154M REV A.

2.3 PRESSURE SENSITIVE TAPE

As recommended by manufacturer of vapor retarder(s). Match water vapor permeance rating for each vapor retarder specified. Provide tape in accordance with ASTM D3833/D3833M.

2.4 ACCESSORIES

2.4.1 Mechanical Fasteners

Corrosion resistant fasteners as recommended by the insulation manufacturer.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Insulation Installation and Handling

Provide insulation in accordance with the manufacturer's printed installation instructions. Keep material dry and free of extraneous materials.

3.1.2 Cold Climate Requirement

Place insulation on the outside of pipes.

3.1.3 Continuity of Insulation

Butt tightly against adjoining boards, studs, rafters, joists, sill plates, headers and obstructions. Provide continuity and integrity of insulation at corners, wall to ceiling joint, roof, and floor. Avoid creating thermal bridges and voids. Provide and verify continuity of insulative barrier throughout the building enclosure.

3.1.4 Coordination

Verify final installed insulation thicknesses comply with thicknesses indicated and with the approved insulation submittal(s).

3.2 INSTALLATION ON UNDERSIDE OF CONCRETE FLOOR SLAB

3.2.1 Adhesively Bonded Systems

Apply adhesive to underside of slab and completely cover wall with insulation.

a. As recommended by insulation manufacturer.

b. Use full back method for insulation pieces one square foot or less.

c. Butt all edges of insulation and seal with tape.

3.3 PERIMETER AND UNDER SLAB INSULATION

Install perimeter thermal insulation where heated spaces are adjacent to exterior walls, slab edges in slab-on-grade, or floating slab construction.

3.3.1 Manufacturer's Instructions

Layout insulation, tape edges, provide vapor retarder and other required accessories to protect against vermin, insects, and damage in accordance with manufacturer's printed instructions.

3.3.2 Insulation on Vertical Surfaces

Provide thermal insulation on exterior of foundation walls below grade on edges of slabs-on-grade. Fasten insulation with mechanical fasteners.

3.3.3 Insulation Under Slab

Provide insulation horizontally under slab on grade for a distance of two

feet from the edge of slab.Install insulation on top of vapor retarder and turn retarder up over the outside edge of insulation to top of slab.

3.3.4 Protection of Insulation

Protect insulation from damage during construction and back filling by application of protection board or a coating. Do not leave installed vertical insulation unprotected overnight. Protect installed insulation from weather, including rain and ultraviolet light, from mechanical abuse, compression, and dislocation. Install protection over entire exposed exterior insulation board.

3.4 VAPOR RETARDER

Apply vapor retarder continuous across all surfaces. Overlap all joints at least 6 inches and seal with pressure sensitive tape. Seal at sills, header, windows, doors and utility penetrations. Repair punctures or tears with pressure sensitive tape.

-- End of Section --

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SECTION 07 53 23

ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING
05/12, CHG 2: 08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-16	(2017; Errata 2018; Supp 1 2018) Minimum Design Loads and Associated Criteria for Buildings and Other Structures

ASTM INTERNATIONAL (ASTM)

ASTM D4637/D4637M	(2015) EPDM Sheet Used in Single-Ply Roof Membrane
ASTM D4811/D4811M	(2016) Standard Specification for Nonvulcanized (Uncured) Rubber Sheet Used as Roof Flashing
ASTM D6369	(1999; R 2006) Design of Standard Flashing Details for EPDM Roof Membranes
ASTM E108	(2020a) Standard Test Methods for Fire Tests of Roof Coverings

FM GLOBAL (FM)

FM 4470	(2022) Single-Ply, Polymer-Modified Bitumen Sheet, Built-up Roof (BUR), and Liquid Applied Roof Assemblies for Use in Class 1 and Noncombustible Roof Deck Construction
FM APP GUIDE	(updated on-line) Approval Guide https://www.approvalguide.com/

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA RoofMan	(2020) The NRCA Roofing Manual

SINGLE PLY ROOFING INDUSTRY (SPRI)

ANSI/SPRI RD-1	(2019) Performance Standard for Retrofit Drains

UNDERWRITERS LABORATORIES (UL)

UL 790	(2022) UL Standard for Safety Test Methods for Fire Tests of Roof Coverings

UL RMSD (2012) Roofing Materials and Systems Directory

1.2 DESCRIPTION OF ROOF MEMBRANE SYSTEM

Fully adhered EPDM roof membrane system applied over insulation substrate.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Roof Plan Drawing; G

Wind Load Calculations; G

Boundaries of Enhanced Perimeter

Corner Attachments of Roof System Components

Location of Perimeter Half-Sheets

Spacing of Perimeter, Corner, and Infield Fasteners

Slopes and Drain Locations

SD-03 Product Data

Cement

EPDM Sheet; G

Seam Tape

Bonding Adhesive

Lap Splice Adhesive

Water Cutoff Mastic/Water Block

Lap Cleaner, Lap Sealant, and Edge Treatment

Flashings

Flashing Accessories

Flashing Tape

Fasteners and Plates

Roof Insulation

Sample Warranty Certificate; G

Submit all data required together with requirements of this section. Include a written acceptance by the roof membrane manufacturer of the insulation and other products and accessories to be provided. List products in the applicable wind uplift and fire rating classification listings, unless approved otherwise by the Contracting Officer.

SD-05 Design Data

Wind Uplift Calculations; G

Engineering calculations validating the wind resistance of roof system.

SD-07 Certificates

Qualification of Manufacturer

Certify that the manufacturer of the roof membrane meets requirements specified under paragraph entitled "Qualification of Manufacturer."

Qualification of Applicator

Certify that the applicator meets requirements specified under paragraph entitled "Qualification of Applicator."

Wind Uplift Resistance classification, as applicable; G

Fire Resistance classification; G

Submit the roof system assembly wind uplift and fire rating classification listings.

SD-08 Manufacturer's Instructions

Application;

Application Method; , including pattern and frequency of mechanical attachments required in the field of roof, corners, and perimeters to provide for the specified wind resistance

Membrane Flashing;

Seam Tape

Tape Seams / Lap Splices

Adhesive Seams / Lap Splices

Perimeter Attachment

Primer

Fasteners

Cold Weather Installation;

Include detailed application instructions and standard manufacturer drawings altered as required by these specifications. Explicitly identify in writing, differences between manufacturer's printed instructions and the specified requirements.

SD-11 Closeout Submittals

Warranty

Information Card

Instructions To Government Personnel

Include copies of Safety Data Sheets (SDS) for maintenance/repair materials.

1.3.1 Shop Drawings

Roof plan drawing depicting wind load calculations and boundaries of enhanced perimeter and corner attachments of roof system components, location of perimeter half-sheets, spacing of perimeter, corner, and infield fasteners, as applicable. Include the project roof plan of each roof level and conditions indicated. Provide all slopes and drain locations.

1.4 QUALITY ASSURANCE

1.4.1 Qualification of Manufacturer

EPDM sheet roofing membrane manufacturer must have at least 5 years experience in manufacturing EPDM roofing products.

1.4.2 Qualification of Applicator

Roofing system applicator must be approved, authorized, or licensed in writing by the roof membrane manufacturer and must have a minimum of three years experience as an approved, authorized, or licensed applicator with that manufacturer and be approved at a level capable of providing the specified warranty. The applicator must supply the names, locations and client contact information of 5 projects of similar size and scope that the applicator has constructed using the manufacturer's roofing products submitted for this project within the previous three years.

1.4.3 Qualifications of Photovoltaics (PV) Rooftop Applicator

The PV rooftop applicator must be approved, authorized, or certified by a Roof Integrated Solar Energy (RISE) Certified Solar Roofing Professional (CSRP), and comply with applicable codes, standards, and regulatory requirements to maintain the weatherproofing abilities of both the integrated roof system and photovoltaic system.

1.4.4 Fire Resistance

Complete roof covering assembly must:

a. Be Class A rated in accordance with ASTM E108, FM 4470, or UL 790; and

b. Be listed as part of Fire-Classified roof deck construction in the

UL RMSD or Class I roof deck construction in the FM APP GUIDE.

FM or UL approved components of the roof covering assembly must bear the appropriate FM or UL label.

1.4.5 Wind Uplift Resistance

Provide a complete roof system assembly that is rated and installed to resist wind loads indicated and validated by uplift resistance testing in accordance with Factory Mutual (FM) test procedures. Do not install non-rated systems except as approved by the Contracting Officer. Submit licensed engineer's wind uplift calculations and substantiating data to validate any non-rated roof system.

Provide a signed and sealed statement from a qualified professional structural engineer licensed in state where the project is located stating that the roof system is in compliance with mininum wind loading pressure criteria for the site-specific project area. Base wind uplift measurements based on a design wind speed of the site-specific project area, and in accordance with ASCE 7-16 and other applicable building code requirements

1.4.6 Preroofing Conference

After approval of submittals and before performing roofing and insulation system installation work, hold a preroofing conference to review the following:

a. Drawings, specifications and submittals related to the roof work;

b. Roof system components installation;

c. Procedure for the roof manufacturer's technical representative's onsite inspection and acceptance of the roofing substrate, the name of the manufacturer's technical representatives, the frequency of the onsite visits, distribution of copies of the inspection reports from the manufacturer's technical representative;

d. Contractor's plan for coordination of the work of the various trades involved in providing the roofing system and other components secured to the roofing; and

e. Quality control plan for the roof system installation;

f. Safety requirements.

Coordinate preroofing conference scheduling with the Contracting Officer. The conference must be attended by the Contractor, the Contracting Officer's designated personnel, personnel directly responsible for the installation of roofing and insulation, flashing and sheet metal work, mechanical and electrical work, other trades interfacing with the roof work, and representative of the roofing materials manufacturer. Before beginning roofing work, provide a copy of meeting notes and action items to all attending parties. Note action items requiring resolution prior to start of roof work.

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Delivery

Deliver materials in their original, unopened containers or wrappings with labels intact and legible. Where materials are covered by a referenced specification number, the labels must bear the specification number, type, class, and shelf life expiration date where applicable. Deliver materials in sufficient quantity to allow continuity of work.

1.5.2 Storage

Store and protect materials from damage and weather in accordance with manufacturer's printed instructions, except as specified otherwise. Keep materials clean and dry. Store and maintain adhesives, sealants, primers and other liquid materials above 60 degrees F. Utilize insulated hot boxes or other enclosed warming devices in cold weather. Mark and remove damaged materials from the site. Use pallets to support and canvas tarpaulins to completely cover material materials stored outdoors. Do not use polyethylene as a covering. Locate materials temporarily stored on the roof in approved areas, and distribute the load to stay within the live load limits of the roof construction. Remove unused materials from the roof at the end of each days work.

1.5.3 Handling

Prevent damage to edges and ends of roll materials. Do not install damaged materials in the work. Select and operate material handling equipment so as not to damage materials or applied roofing. Do not use materials contaminated by exposure or moisture. Remove contaminated materials from the site. When hazardous materials are involved, adhere to the special precautions of the manufacturer. Adhesives may contain petroleum distillates and may be extremely flammable; prevent personnel from breathing vapors, and do not use near sparks or open flame.

1.6 ENVIRONMENTAL REQUIREMENTS

Do not install EPDM sheet roofing during high winds or inclement weather, or when there is ice, frost, moisture, or visible dampness on the substrate surface, or when condensation develops on surfaces during application. Unless recommended otherwise by the EPDM sheet manufacturer and approved by the Contracting Officer, do not install EPDM sheet when air temperature is below 40 degrees F or within 5 degrees F of the dewpoint. Follow manufacturer's printed instructions for installation during cold weather conditions.

1.7 SEQUENCING

Coordinate the work with other trades to ensure that components which are to be secured to or stripped into the roofing system are available and that permanent flashing and counterflashing are installed as the work progresses. Ensure temporary protection measures are in place to preclude moisture intrusion or damage to installed materials. Apply roofing immediately following application of insulation as a continuous operation. Coordinate roofing operations with insulation work so that all roof insulation applied each day is covered with roof membrane installation the same day.

1.8 WARRANTY

Provide roof system material and workmanship warranties meeting specified requirements. Provide revision or amendment to standard membrane manufacturer warranty as required to comply with the specified requirements. Provide a manufacturer's warranty that has no dollar limit, covers full system water-tightness and has a minimum duration of 20 years.

1.8.1 Roof Membrane Manufacturer Warranty

Furnish the roof membrane manufacturer's 20 year no dollar limit roof system materials and installation workmanship warranty, including flashing, insulation, and accessories necessary for a watertight roof system construction. Write the warranty directly to the Government and commence at time of Government's acceptance of the roof work. The warranty must state that:

a. If within the warranty period the roof system, as installed for its intended use in the normal climatic and environmental conditions of the facility, becomes non-watertight, shows evidence of moisture intrusion within the assembly, splits, tears, cracks, delaminates, separates at the seams, shrinks to the point of bridging or tenting membrane at transitions, or shows evidence of excessive weathering due to defective materials or installation workmanship, the repair or replacement of the defective and damaged materials of the roof system assembly and correction of defective workmanship is the responsibility of the roof membrane manufacturer and the General Contractor and must be approved by the Federal Government, Contracting Officer or his representative. The roof membrane manufacturer and the General Contractor are responsible for all costs associated with the repair or replacement work.

b. When the manufacturer or his approved applicator fail to perform the repairs within 72 hours of notification, emergency temporary repairs performed by others does not void the warranty.

1.8.2 Roofing System Installer Warranty

The roof system installer must warrant for a period of two years that the roof system, as installed, is free from defects in installation workmanship, to include the roof membrane, flashing, insulation, accessories, attachments, and sheet metal installation integral to a complete watertight roof system assembly. Write the warranty directly to the Government. The roof system installer is responsible for correction of defective workmanship and replacement of damaged or affected materials. The roof system installer is responsible for all costs associated with the repair or replacement work.

1.8.3 Continuance of Warranty

Approve repair or replacement work that becomes necessary within the warranty period and accomplish in a manner so as to restore the integrity of the roof system assembly and validity of the roof membrane manufacturer warranty for the remainder of the manufacturer warranty period.

1.9 CONFORMANCE AND COMPATIBILITY

Provide the entire roofing and flashing system in accordance with specified and indicated requirements, including fire and wind resistance

requirements. Work not specifically addressed and any deviation from specified requirements must be in general accordance with recommendations of the NRCA RoofMan, membrane manufacturer published recommendations and details, ASTM D6369, and compatible with surrounding components and construction. Submit any deviation from specified or indicated requirements to the Contracting Officer for approval prior to installation.

PART 2 PRODUCTS

2.1 MATERIALS

Coordinate with other specification sections related to the roof work. Furnish a combination of specified materials that comprise a roof system acceptable to the roof membrane manufacturer and meeting specified requirements. Protect materials provided from defects and make suitable for the service and climatic conditions of the installation.

2.1.1 EPDM Sheet

Ethylene Propylene Diene Terpolymer (EPDM), ASTM D4637/D4637M, Type I, non-reinforced, 0.090 inch nominal thickness for fully adhered application. Provide membrane with minimum thickness not less than minus 10 percent of the specified thickness value. EPDM membrane thickness specified is exclusive of backing material on the EPDM membrane. Principal polymer used in manufacture of the membrane sheet must be greater than 95 percent EPDM. Width and length of sheet must be as recommended by the manufacturer.

2.1.2 Energy Performance

Install a roof system that meets an overall performance as specified on the drawings or by insulation specified in other sections.

2.1.3 Seam Tape

Double-sided synthetic rubber tape, minimum 0.03 inch thick, minimum 3 inch wide. Utilize seam tape as recommended by the manufacturer's printed data for forming watertight bond of EPDM sheet materials to each other for the application specified and conditions encountered. 6 inch wide tape is required for seam seals along lines of mechanical attachment of membrane.

2.1.4 Lap Splice Adhesive

Synthetic rubber adhesive as supplied by roof membrane manufacturer and recommended by the manufacturer's printed data for forming watertight bond of EPDM sheet membrane materials to each other in areas of membrane flashing. Do not use splice adhesive to form membrane seams in field of roof or at standard base flashing conditions.

2.1.5 Bonding Adhesive

synthetic rubber adhesive as supplied by roof membrane manufacturer and recommended by the manufacturer's printed data for bonding EPDM membrane materials to insulation, wood, metal, concrete or other substrate materials. Do not use bonding adhesive to bond membrane materials to each other.

2.1.6 Lap Cleaner, Lap Sealant, and Edge Treatment

As supplied by the roof membrane manufacturer and recommended by the manufacturer's printed data.

2.1.7 Water Cutoff Mastic/Water Block

As supplied by the roof membrane manufacturer and recommended by the manufacturer's printed data.

2.1.8 Membrane Flashings and Flashing Accessories

Provide membrane flashing, including self-adhering membrane flashing, perimeter flashing, flashing around roof penetrations, and prefabricated pipe seals, that is minimum 0.045 inch cured EPDM, as recommended by the roof membrane manufacturer or minimum 0.055 inch thick uncured EPDM sheet in compliance with ASTM D4811/D4811M, Type I. Use cured EPDM membrane to the maximum extent recommended by the roof membrane manufacturer. Limit uncured flashing material to reinforcing inside and outside corners and angle changes in plane of membrane, and to flash scuppers, pourable sealer pockets, and other formed penetrations or unusually shaped conditions as recommended by the roof membrane manufacturer where the use of cured material is impractical.

2.1.8.1 Flashing Tape

EPDM-backed synthetic rubber tape, minimum 6 inch wide as supplied by the roof membrane manufacturer and recommended by the manufacturer's printed data.

2.1.9 Membrane Fasteners and Plates

Coated, corrosion-resistant fasteners as recommended by the roof membrane manufacturer and meeting the requirements of FM 4470 and FM APP GUIDE for Class I roof deck construction and the wind uplift resistance specified. As supplied and warranted for the substrate type(s) by EPDM sheet manufacturer and recommended by EPDM sheet manufacturer's printed data.

2.1.9.1 Stress Plates for Fasteners

Flat corrosion-resistant round stress plates as recommended by the roof membrane manufacturer's printed instructions and meeting the requirements of FM 4470; not less than 2 inch in diameter. Provide pre-formed discs to prevent dishing or cupping.

2.1.9.2 Auxiliary Fasteners

Corrosion resistant screws, nails, or anchors suitable for intended attachment purpose and as recommended by the roof membrane manufacturer.

2.1.9.3 Powder-Driven Fasteners

Powder-driven fasteners may be used only when approved in writing.

2.1.9.4 Metal Disks

Provide flat metal disks of minimum 1 inch in diameter, made of nonferrous material compatible with the nails or fasteners.

2.1.10 Roof Insulation Below EPDM Sheet

Ensure insulation system and facer material is compatible with membrane application specified and as approved by the roof membrane manufacturer.

2.1.11 Photovoltaic (PV) Systems - Rack Mounted Systems

Adhere to the following guidelines:

a. Building Owners Guide to Roof-mounted PV Systems, published by NRCA.

b. Guidelines for Roof-Mounted PV Systems, published by NRCA.

2.1.12 Wood Products

Do not allow fire retardant treated materials be in contact with EPDM membrane or EPDM accessory products, unless approved by the membrane manufacturer and the Contracting Officer.

2.1.13 Membrane Liner

Self-adhering EPDM membrane liner conforming to ASTM D4637/D4637M, or other waterproof membrane liner material as approved by the roof membrane manufacturer and the Contracting Officer.

2.2 FLASHING CEMENT

Provide a self-vulcanizing butyl compound flashing cement for splicing laps and for flashings workable at 20 degrees F. Obtain a recommendation for such flashing cement from the roofing membrane manufacturer.

PART 3 EXECUTION

3.1 EXAMINATION

Ensure that the following conditions exist prior to application of the roofing materials:

a. Do not install items that show visual evidence of biological growth.

b. Drins,a curbs, control joints, expansion joints, perimeter walls, roof penetrating components, and equipment supports are in place.

c. Surfaces are rigid, clean, dry, smooth, and free from cracks, holes, and sharp changes in elevation.

d. The plane of the substrate does not vary more than 1/4 inch within an area 10 by 10 feet when checked with a 10 foot straight edge placed anywhere on the substrate.

e. Substrate is sloped to provide positive drainage.

f. Walls and vertical surfaces are constructed to receive counterflashing, and will permit mechanical fastening of the base flashing materials.

g. Treated wood nailers are in place on non-nailable surfaces, to permit nailing of base flashing at minimum height of 8 inch above finished roofing surface.

h. Pressure-preservative treated wood nailers are fastened in place at eaves, gable ends, openings, and intersections with vertical surfaces for securing of membrane, edging strips, attachment flanges of sheet metal, and roof fixtures.

i. Avoid contact of EPDM materials with fire retardant treated wood, except as approved by the roof membrane manufacturer and Contracting Officer.

j. Cants are securely fastened in place in the angles formed by walls and other vertical surfaces. The angle of the cant is 45 degrees and the height of the vertical leg is not less than 3-1/2 inch.

3.2 APPLICATION

Apply entire EPDM sheet utilizing fully adhered application method. Apply roofing materials as specified herein unless approved otherwise by the Contracting Officer.

3.2.1 Special Precautions

a. Do not dilute coatings or sealants unless specifically recommended by the materials manufacturer's printed application instructions. Do not thin liquid materials with cleaners used for cleaning EPDM sheet.

b. Keep liquids in airtight containers, and keep containers closed except when removing materials.

c. Use liquid components, including adhesives, within their shelf life period. Store adhesives at 60 to 80 degrees F prior to use. Avoid excessive adhesive application and adhesive spills, as they can be destructive to some elastomeric sheets and insulations; follow adhesive manufacturer's printed application instructions. Mix and use liquid components in accordance with label directions and manufacturer's printed instructions.

d. Provide clean, dry cloths or pads for applying membrane cleaners and cleaning of membrane

e. Do not use heat guns or open flame to expedite drying of adhesives or primers.

f. Require workmen and others who walk on the membrane to wear clean, soft-soled shoes to avoid damage to roofing materials.

g. Do not use equipment with sharp edges which could puncture the EPDM sheet.

h. Shut down air intakes and any related mechanical systems and seal open vents and air intakes when applying solvent-based materials in the area of the opening or intake. Coordinate shutdowns with the Contracting Officer.

3.2.2 EPDM Sheet Roofing

Provide a watertight roof membrane sheet free of contaminants and defects that might affect serviceability. Provide a uniform, straight, and flat edge. Unroll EPDM sheet roofing in position without stretching membrane. Inspect for holes. Remove sections of EPDM sheet roofing that are damaged.

Allow sheets to relax minimum 30 minutes before seaming. Lap sheets as specified, to shed water, and as recommended by the roof membrane manufacturer's published installation instructions for the application required but not less than 3 inch in any case.

3.2.3 Application Method

3.2.3.1 Fully Adhered Membrane Application

Layout membrane and side lap adjoining sheets in accordance with membrane manufacturer's printed installation instructions. Allow for sufficient membrane to form proper membrane terminations. Remove dusting agents and dirt from membrane and substrate areas where bonding adhesives are to be applied. Apply specified adhesive evenly and continuously to substrate and underside of sheets at rates recommended by the roof membrane manufacturer's printed application instructions. When adhesive is spray applied, roll with a paint roller to ensure proper contact and coverage. Do not apply bonding adhesive to surfaces of membrane in seam or lap areas. Allow adhesive to flash off or dry to consistency prescribed by manufacturer before adhering sheets to the substrate. Roll each sheet into adhesive slowly and evenly to avoid wrinkles; broom or roll the membrane to remove air pockets and fishmouths and to ensure full, continuous bonding of sheet to substrate. Form field lap splices or seams as specified. Check all seams and ensure full lap seal. Apply lap sealant to all adhesive formed seams and all cut edges of reinforced membrane materials.

3.2.4 Tape Seams / Lap Splices

Field form seams, or lap splices, with seam tape in accordance with membrane manufacturer's printed instructions and as specified. Clean and prime mating surfaces in the seam area. After primer has dried or set in accordance with membrane manufacturer's instructions, apply seam tape to bottom membrane and roll with a 3 inch to 4 inch wide smooth silicone or steel hand roller, or other manufacturer approved rolling device, to ensure full contact and adhesion of tape to bottom membrane. Tape end laps must be minimum 1 inch. Roll top membrane into position to check for proper overlap and alignment. Remove release paper from top of seam tape and form seam splice. Ensure top membrane contact with seam tape as release paper is removed. Roll the closed seam with a smooth silicone or steel hand roller, rolling first across the width of the seam then along the entire length, being careful not to damage the membrane. Apply minimum 9 inch long strip of membrane-backed flashing tape over T-intersections of roof membrane. Roll tape to ensure full adhesion and seal over T-joint.

3.2.5 Perimeter Attachment

Adhesive bond roof membrane sheet at roof perimeter in a manner to comply with wind resistance requirements and in accordance with membrane manufacturer's printed application instructions. When adhesively bonding a mechanically fastened system in perimeter areas, the perimeter boundary of the adhesive bond must be the same as the boundary required for additional perimeter mechanical fastening to meet wind resistance requirements.

3.2.6 Securement at Base Tie-In Conditions

Mechanically fasten the roof membrane at penetrations, at base of curbs and walls, and at all locations where the membrane turns and angle greater than 4 degrees (1:12). Space fasteners a maximum of 12 inch on center, except where more frequent attachment is required to meet specified wind

resistance or where recommended by the roof membrane manufacturer. Flash over fasteners with a fully adhered layer of material as recommended by the roof membrane manufacturer's printed data.

3.3 FLASHINGS

3.3.1 General

Provide flashings in the angles formed at walls and other vertical surfaces and where required to make the work watertight, except where metal flashings are indicated.

Provide a one-ply flashing membrane, as specified for the system used, and install immediately after the roofing membrane is placed and prior to finish coating where a finish coating is required. Flashings must be stepped where vertical surfaces abut sloped roof surfaces. Provide sheet metal reglet in which sheet metal cap flashings are installed of not more than 16 inch nor less than 8 inch above the roofing surfaces. Exposed joints and end laps of flashing membrane must be made and sealed in the manner required for roofing membrane.

3.3.2 Membrane Flashing

Install flashing and flashing accessories as the roof membrane is installed. Apply flashing to cleaned surfaces and as recommended by the roof membrane manufacturer and as specified. Utilize cured EPDM membrane flashing and prefabricated accessory flashings to the maximum extent recommended by the roof membrane manufacturer. Limit uncured flashing material to reinforcing inside and outside corners and angle changes in plane of membrane, and to flashing scuppers, pourable sealer pockets, and other formed penetrations or unusually shaped conditions as recommended by the roof membrane manufacturer where the use of cured material is impractical. Extend base flashing not less than 8 inch above roofing surface and as necessary to provide for seaming overlap on roof membrane as recommended by the roof membrane manufacturer.

Seal flashing membrane for a minimum of 3 inch on each side of fastening device used to anchor roof membrane to nailers. Completely adhere flashing sheets in place. Seam flashing membrane in the same manner as roof membrane, except as otherwise recommended by the membrane manufacturer's printed instructions and approved by the Contracting Officer. Reinforce all corners and angle transitions by applying uncured membrane to the area in accordance with roof membrane manufacturer recommendations. Mechanically fasten top edge of base flashing with manufacturer recommended termination bar fastened at maximum 12 inch on center. Install sheet metal flashing over the termination bar in the completed work. Mechanically fasten top edge of base flashing for all other terminations in a manner recommended by the roof membrane manufacturer. Apply membrane liner over top of exposed nailers and blocking and to overlap top edge of base flashing installation at curbs, parapet walls, expansion joints and as otherwise indicated to serve as waterproof lining under sheet metal flashing components.

3.3.3 Flashing at Roof Drain

Provide a tapered insulation sump into the drain bowl area. Do not exceed tapered slope of 18 degrees for unreinforced membrane and 5 degrees for reinforced membrane. Provide tapered insulation with surface suitable for adhering membrane in the drain sump area. Avoid field seams running

through or within 24 inch of roof drain, or as otherwise recommended by the roof membrane manufacturer. Adhere the membrane to the tapered in the drain sump area. Apply water block mastic and extend membrane sheets over edge of drain bowl opening at the roof drain deck flange in accordance with membrane manufacturer's printed application instructions. Ensure membrane is free of wrinkles and folds in the drain area. Securely clamp membrane in the flashing clamping ring. Ensure membrane is cut to within 3/4 inch of inside rim of clamping ring to maintain drainage capacity. Do not cut back to bolt holes. Retrofit roof drains must conform to ANSI/SPRI RD-1.

3.3.4 PRE-FABRICATED CURBS

Securely anchor prefabricated curbs to nailer or other base substrate and flashed with EPDM membrane flashing materials.

3.3.5 Set-On Accessories

Where pipe or conduit blocking, supports and similar roof accessories, or isolated paver block, are set on the membrane, adhere reinforced membrane or walkpad material, as recommended by the roof membrane manufacturer, to bottom of accessories prior to setting on roofing membrane. Install set-on accessories to permit normal movement due to expansion, contraction, vibration, and similar occurrences without damaging roofing membrane. Do not mechanically secure set-on accessories through roofing membrane into roof deck substrate.

3.3.6 Lightning Protection

Flash lightning protection system components or attach to the roof membrane in a manner acceptable to the roof membrane manufacturer.

3.4 ROOF WALKPADS

Install walkpads at roof access points and where otherwise indicated for traffic areas and for access to mechanical equipment, in accordance with the roof membrane manufacturer's printed instructions. Provide minimum 6 inch separation between adjacent walkpads to accommodate drainage.

3.5 CORRECTION OF DEFICIENCIES

Where any form of deficiency is found, take additional measures as deemed necessary by the Contracting Officer to determine the extent of the deficiency and perform corrective actions as directed by the Contracting Officer.

3.6 CLEAN UP

Remove debris, scraps, containers and other rubbish and trash resulting from installation of the roofing system from job site each day.

3.7 PROTECTION OF APPLIED ROOFING

At the end of the day's work and when precipitation is imminent, protect applied membrane roofing system from water intrusion.

3.7.1 Water Cutoffs

Straighten insulation line using loose-laid cut insulation sheets and seal the terminated edge of the roof membrane system in an effective manner.

Seal off flutes in metal decking along the cutoff edge. Remove the water cut-offs to expose the insulation when resuming work, and remove the insulation sheets used for fill-in.

3.7.2 Temporary Flashing for Permanent Roofing

Provide temporary flashing at drains, curbs, walls and other penetrations and terminations of roofing sheets until permanent flashings can be applied. Remove temporary flashing before applying permanent flashing.

3.7.3 Temporary Walkways, Runways, and Platforms

Do not permit storing, walking, wheeling, and trucking directly on applied roofing materials. Provide temporary walkways, runways, and platforms of smooth clean boards, mats or planks as necessary to avoid damage to applied roofing materials, and to distribute weight to conform to live load limits of roof construction. Use rubber-tired equipment for roofing work.

3.8 FIELD QUALITY CONTROL

3.8.1 Construction Monitoring

During progress of the roof work, Contractor must make visual inspections as necessary to ensure compliance with specified parameters. Additionally, verify the following:

a. Equipment is in working order. Metering devices are accurate.

b. Materials are not installed in adverse weather conditions.

c. Substrates are in acceptable condition, in compliance with specification, prior to application of subsequent materials.

Nailers and blocking are provided where and as needed.

Insulation substrate is smooth, properly secured to its substrate, and without excessive gaps prior to membrane application.

The proper number, type, and spacing of fasteners are installed.

Materials comply with the specified requirements.

All materials are properly stored, handled and protected from moisture or other damages. Liquid components are properly mixed prior to application.

Membrane is allowed to relax prior to seaming. Adhesives are applied uniformly to both mating surfaces and checked for proper set prior to bonding mating materials. Mechanical attachments are spaced as required, including additional fastening of membrane in corner and perimeter areas as required.

Membrane is properly overlapped.

Membrane seaming is as specified and seams are hand rolled to ensure full adhesion and bond width. All seams are checked at the end of each work day.

Membrane is fully adhered without ridges, wrinkles, kinks,

fishmouths.

Installer adheres to specified and detailed application parameters.

Associated flashings and sheet metal are installed in a timely manner in accord with the specified requirements.

Temporary protection measures are in place at the end of each work shift.

3.8.2 Manufacturer's Inspection

Manufacturer's technical representative must visit the site a minimum of three times during the installation for purposes of reviewing materials installation practices and adequacy of work in place. After each inspection, submit a report signed by the manufacturer's technical representative to the Contracting Officer within 3 working days. Note overall quality of work, deficiencies and any other concerns, and recommended corrective action.

3.8.3 Roof Drain Test

After completing roofing but prior to Government acceptance, perform the following test for watertightness. Plug roof drains and fill with water to edge of drain sump for 8 hours. Retrofit roof drains must conform to ANSI/SPRI RD-1. Do not plug secondary overflow drains at the same time as adjacent primary drain. To ensure some drainage from roof, do not test all drains at same time. Measure water at beginning and end of the test period. When precipitation occurs during test period, repeat test. When water level falls, remove water, thoroughly dry, and inspect installation; repair or replace roofing at drain to provide for a properly installed watertight flashing seal. Repeat test until there is no water leakage.

3.9 INSTRUCTIONS TO GOVERNMENT PERSONNEL

Furnish written and verbal instructions on proper maintenance procedures to designated Government personnel. Furnish instructions by a competent representative of the roof membrane manufacturer and include a minimum of 4 hours on maintenance and emergency repair of the membrane. Include a demonstration of membrane repair, and give sources of required special tools. Furnish information on safety requirements during maintenance and emergency repair operations.

-- End of Section --

SECTION 07 60 00

FLASHING AND SHEET METAL
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM A480/A480M	(2024a) Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip
ASTM A653/A653M	(2023) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A792/A792M	(2022) Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM B32	(2020) Standard Specification for Solder Metal
ASTM B69	(2021) Standard Specification for Rolled Zinc
ASTM B209/B209M	(2021a) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM D41/D41M	(2011; R 2016) Standard Specification for Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
ASTM D226/D226M	(2017) Standard Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
ASTM D1784	(2020) Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
ASTM D2244	(2021) Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color

Coordinates

ASTM D4214	(2007; R 2015) Standard Test Method for Evaluating the Degree of Chalking of Exterior Paint Films
ASTM D4586/D4586M	(2007; R 2018) Asphalt Roof Cement, Asbestos-Free
ASTM E2112	(2023) Standard Practice for Installation of Exterior Windows, Doors and Skylights

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA 0429	(2022) The NRCA Roofing Manual: Architectural Metal Flashing, Condensation and Air Leakage Control and Reroofing

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2012) Architectural Sheet Metal Manual, 7th Edition

1.2 GENERAL REQUIREMENTS

Finished sheet metal assemblies must form a weathertight enclosure without waves, warps, buckles, fastening stresses or distortion, while allowing for expansion and contraction without damage to the system. The sheet metal installer is responsible for cutting, fitting, drilling, and other operations in connection with sheet metal modifications required to accommodate the work of other trades. Coordinate installation of sheet metal items used in conjunction with roofing with roofing work to permit continuous, uninterrupted roofing operations.

1.2.1 General Material Requirements

All materials specified in this Section installed in conjunction with the roofing system must be provided by the roofing system manufacturer, or by a manufacturer approved by the roofing system manufacturer for use in the roofing system, and must form a part of the Warranty as required by the applicable roofing system Section.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for Contractor Quality Control approval. Submittals not having a "G" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Exposed Sheet Metal Coverings; G,

Expansion Joints; G,

Flashing for Roof Drains; G ,

Base Flashing; G,

Counterflashing; G,

Flashing at Roof Penetrations and Equipment Supports; G,

Reglets; G,

SD-04 Samples

Finish Samples; G,

SD-07 Certificates

Warranty on Finishes; G,

SD-08 Manufacturer's Instructions

Instructions for Installation; G,

SD-10 Operation and Maintenance Data

Cleaning and Maintenance; G,

1.4 MISCELLANEOUS REQUIREMENTS

1.4.1 Product Data

Indicate thicknesses, dimensions, fastenings, anchoring methods, expansion joints, and other provisions necessary for thermal expansion and contraction. Scaled manufacturer's catalog data may be submitted for factory fabricated items.

1.4.2 Finish Samples

Submit two color charts and two finish sample chips from manufacturer's standard color and finish options for each type of finish indicated.

1.4.3 Operation and Maintenance Data

Submit detailed instructions for installation and quality control during installation, cleaning and maintenance, for each type of assembly indicated.

1.5 DELIVERY, HANDLING, AND STORAGE

Package and protect materials during shipment. Uncrate and inspect materials for damage, dampness, and wet-storage stains upon delivery to the job site. Remove from the site and replace damaged materials that cannot be restored to like-new condition. Handle sheet metal items to avoid damage to surfaces, edges, and ends. Store materials in dry, weather-tight, ventilated areas until installation.

PART 2 PRODUCTS

2.1 MATERIALS

Use any metal listed by NRCA 0429 or SMACNA 1793 for a particular item,

unless otherwise indicated. Provide materials and configurations in accordance with NRCA 0429 or SMACNA 1793 for each material, while also meeting the minimum thickness requirements specified in this Section. Different items need not be of the same metal, except that contact between dissimilar metals must be avoided.

Provide sheet metal items in 8 to 10 foot lengths. Single pieces less than 8 feet long may be used to connect to factory-fabricated inside and outside corners, and at ends of runs. Factory fabricate corner pieces with minimum 12 inch legs. Provide accessories and other items essential to complete the sheet metal installation. Provide accessories made of the same or compatible materials as the items to which they are applied. Provide sheet metal items with mill finish unless specified otherwise.

2.1.1 Exposed Sheet Metal Items

Provide exposed sheet metal items of the same material. Consider the following as exposed sheet metal: cap, valley, steeped, base, and eave flashings and related accessories.

2.1.2 Steel Sheet, Zinc-Coated (Galvanized)

Provide in accordance with ASTM A653/A653M, a minimum of 24 gauge, and a minimum zinc coat weighting of 90 ounces per square feet.

2.1.3 Zinc Sheet and Strip

Provide in accordance with ASTM B69, Type I, a minimum of 0.024 inch thick.

2.1.4 Steel Sheet, Aluminum Zinc-Coated

Provide in accordance with ASTM A792/A792M, a minimum of 24 gauge.

2.1.5 Stainless Steel

Provide in accordance with ASTM A480/A480M, Type 302 or 304, 2D Finish, fully annealed, dead-soft temper, a minimum of 24 gauge.

2.1.6 Aluminum Alloy Sheet and Plate

Provide in accordance with ASTM B209/B209M anodized clear form alloy, and temper appropriate for use. Provide material not less than 0.032-in in thickness.

2.1.6.1 Alclad

When fabricated of aluminum, fabricate the following items with Alclad 3003, Alclad 3004, or Alclad 3005, clad on one side unless otherwise indicated.

a. Flashing

2.1.7 Finishes

Provide exposed exterior sheet metal and aluminum with a baked on, factory applied coil fluoropolymer color coating or approved equal siliconized polyester coating. Dry film thickness of coatings must be 0.8 to 1.3 mils. Color to be selected from manufacturer's standard range of color choices. Field applications of color coatings are prohibited and will be rejected.

2.1.7.1 Warranty on Finishes

Provide a manufacturer's warranty to repair, or replace, sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within 20 years from date of project substantial completion. Deterioration includes the following:

a. Color fading more than 5 Delta E units when tested in accordance with ASTM D2244.

b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D4214.

c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.

2.1.8 Aluminum Alloy, Extruded Bars, Rods, Shapes, and Tubes

ASTM B221.

2.1.9 Solder

Provide in accordance with ASTM B32, 95-5 tin-antimony.

2.1.10 Reglets

2.1.10.1 Polyvinyl Chloride Reglets

Provide in accordance with ASTM D1784, Type II, Grade 1, Class 14333-D, 0.075 inch minimum thickness.

2.1.10.2 Metal Reglets

Provide factory fabricated caulked type or friction type reglets with a minimum opening of 1/4 inch and a depth of 1-1/4 inch, as approved.

2.1.10.2.1 Caulked Reglets

Provide with rounded edges, temporary reinforcing cores, and accessories as required for securing to adjacent construction. Provide built-up mitered corner pieces for inside and outside corners.

2.1.10.2.2 Friction Reglets

Provide with flashing receiving slots not less than 5/8 inch deep, one inch jointing tongues, and upper and lower anchoring flanges installed at 24 inch maximum snap-lock type receiver.

2.1.11 Splash Pans

Provide splash pans where downspouts discharge onto roof surfaces and at locations indicated. Unless otherwise indicated, provide pans not less than 24 inches long by 18 inches wide with metal ribs across bottoms of pans. Provide sides of pans with vertical baffles not less than one inch high in the front, and 4 inches high in the back. Ground splash blocks to be high-strength precast concrete.

2.1.12 Bituminous Plastic Cement

Provide in accordance with ASTM D4586/D4586M, Type I.

2.1.13 Roofing Felt

Provide in accordance with ASTM D226/D226M Type I.

2.1.14 Asphalt Primer

Provide in accordance with ASTM D41/D41M.

2.1.15 Fasteners

Use the same metal as, or a metal compatible with the item fastened. Use stainless steel fasteners to fasten. Confirm compatibility of fasteners and items to be fastened to avoid galvanic corrosion due to dissimilar materials.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Metal Roofing

3.1.1.1 Terne-coated Steel Roofing

Before applying roofing, cover deck with rosin-sized roofing felt. Lap 2 inch at joints and secure in place with roofing nails. Using solder of equal parts tin and lead, solder slowly with well-heated irons to thoroughly heat sheet and completely sweat solder through full width of seam. Use stainless nails in terne-coated steel; in zinc, use zinc-coated roofing nails. Where roof decks abut vertical surfaces, turn metal roofing up vertical surfaces about 8 inch where practicable; where vertical surfaces are covered with applied materials, turn up roofing behind applied materials. Use standing-seam method for roofs having rise of more than 3 inch per foot, and use flat-seam method when rise is 3 inch per foot or less. Walking not permitted directly on metal roofs; provide approved walkways.

3.1.2 Workmanship

Make lines and angles sharp and true. Free exposed surfaces from visible wave, warp, buckle, and tool marks. Fold back exposed edges neatly to form a 1/2 inch hem on the concealed side. Make sheet metal exposed to the weather watertight with provisions for expansion and contraction.

Make surfaces to receive sheet metal plumb and true, clean, even, smooth, dry, and free of defects and projections. For installation of items not shown in detail or not covered by specifications conform to the applicable requirements of SMACNA 1793, Architectural Sheet Metal Manual. Provide sheet metal flashing in the angles formed where roof decks abut walls, curbs, ventilators, pipes, or other vertical surfaces and wherever indicated and necessary to make the work watertight.

3.1.3 Cleats

Provide cleats for sheet metal 18 inches and over in width. Space cleats evenly not over 12 inches on center unless otherwise specified or

indicated. Unless otherwise specified, provide cleats of 2 inches wide by 3 inches long and of the same material and thickness as the sheet metal being installed. Secure one end of the cleat with two nails and the cleat folded back over the nailheads. Lock the other end into the seam. Pre-tin cleats for soldered seams.

3.1.4 Bolts, Rivets, and Screws

Install bolts, rivets, and screws where indicated or required. Provide compatible washers where required to protect surface of sheet metal and to provide a watertight connection. Provide mechanically formed joints in aluminum sheets 0.040 inches or less in thickness.

3.1.5 Seams

Straight and uniform in width and height with no solder showing on the face.

3.1.6 Mechanical Fastening

3.1.6.1 Mechanical Fastening of Aluminum

Use No. 12, aluminum alloy, sheet metal screws or other suitable aluminum alloy or stainless steel fasteners. Drive fasteners in holes made with a No. 26 drill in securing side laps, end laps, and flashings. Space fasteners 12 inches maximum on center. Where end lap fasteners are required to improve closure, locate the end lap fasteners not more than 2 inches from the end of the overlapping sheet.

3.1.7 Protection from Contact with Dissimilar Materials

3.1.7.1 Copper or Copper-bearing Alloys

Paint with heavy-bodied bituminous paint surfaces in contact with dissimilar metal, or separate the surfaces by means of moistureproof building felts.

3.1.7.2 Aluminum

Do not allow aluminum surfaces in direct contact with other metals except stainless steel, zinc, or zinc coating. Where aluminum contacts another metal, paint the dissimilar metal with a primer followed by two coats of aluminum paint. Where drainage from a dissimilar metal passes over aluminum, paint the dissimilar metal with a non-lead pigmented paint.

3.1.7.3 Metal Surfaces

Paint surfaces in contact with mortar, concrete, or other masonry materials with alkali-resistant coatings such as heavy-bodied bituminous paint.

3.1.7.4 Wood or Other Absorptive Materials

Paint surfaces that may become repeatedly wet and in contact with metal with two coats of aluminum paint or a coat of heavy-bodied bituminous paint.

3.1.8 Expansion and Contraction

Provide expansion and contraction joints at not more than 32 foot intervals for aluminum and at not more than 40 foot intervals for other metals. Provide an additional joint where the distance between the last expansion

joint and the end of the continuous run is more than half the required interval. Space joints evenly. Join extruded aluminum gravel stops and fascia by expansion and contraction joints spaced not more than 12 feet apart.

3.1.9 Base Flashing

Extend up vertical surfaces of the flashing not less than 8 inches and not less than 4 inches under the roof covering. Where finish wall coverings form a counterflashing, extend the vertical leg of the flashing up behind the applied wall covering not less than 6 inches. Overlap the flashing strips with the previously laid flashing not less than 3 inches. Fasten the strips at their upper edge to the deck. Horizontal flashing at vertical surfaces must extend vertically above the roof surface and fastened at their upper edge to the deck a minimum of 6 inches on center with a minimum of 2 inch lap of any surface. Solder end laps and provide for expansion and contraction. Extend the metal flashing over crickets at the up-slope side of vertical surfaces extending through sloping roofs, the metal flashings. Extend the metal flashings onto the roof covering not less than 4.5 inches at the lower side of vertical surfaces extending through the roof decks. Install and fit the flashings so as to be completely weathertight. Provide factory-fabricated base flashing for interior and exterior corners. Do not use metal base flashing on built-up roofing.

3.1.10 Counterflashing

Except where indicated or specified otherwise, insert counterflashing in reglets located from 9 to 10 inches above roof decks, extend down vertical surfaces over upturned vertical leg of base flashings not less than 3 inches. Fold the exposed edges of counterflashings 1/2 inch. Where stepped counterflashings are required, they may be installed in short lengths a minimum 8 inches by 8 inches or may be of the preformed single piece type. Provide end laps in counterflashings not less than 3 inches and make it weathertight with plastic cement. Do not make lengths of metal counterflashings exceed 10 feet. Form flashings to the required shapes before installation. Factory form corners not less than 12 inches from the angle. Secure the flashings in the reglets with lead wedges and space not more than 18 inches apart; on short runs, place wedges closer together. Fill caulked-type reglets or raked joints which receive counterflashing with caulking compound. Turn up the concealed edge of counterflashings built into masonry or concrete walls not less than 1/4 inch and extend not less than 2 inches into the walls. Install counterflashing to provide a spring action against base flashing. Utilize two piece counterflashing components to minimize damage of counterflashing and reglets during future reroofing activities.

3.1.11 Metal Reglets

Keep temporary cores in place during installation. Ensure factory fabricated caulked type or friction type, reglets have a minimum opening of 1/4 inch and a minimum depth of 1-1/4 inch, when installed.

3.1.11.1 Caulked Reglets

Wedge flashing in reglets with lead wedges every 18 inches, caulked full and solid with an approved compound.

3.1.11.2 Friction Reglets

Install flashing snap lock receivers at 24 inches on center maximum. When flashing has been inserted the full depth of the slot, caulk the slot, lock, and fill with sealant.

3.1.12 Polyvinyl Chloride Reglets for Temporary Construction

Rigid polyvinyl chloride reglets may be provided in lieu of metal reglets for temporary construction.

3.1.13 Gravel Stops and fascia

Prefabricate in the shapes and sizes indicated and in lengths not less than 8 feet. Extend flange at least 4 inches onto roofing. Provide prefabricated, mitered corners internal and external corners. Install gravel stops and fascia after all plies of the roofing membrane have been applied, but before the flood coat of bitumen is applied. Prime roof flange of gravel stops and fascia on both sides with an asphalt primer. After primer has dried, set flange on roofing membrane and strip-in. Nail flange securely to wood nailer with large-head, barbed-shank roofing nails 1.5 inch long spaced not more than 3 inches on center, in two staggered rows.

3.1.13.1 Edge Strip

Hook the lower edge of fascia at least 3/4 inch over a continuous strip of the same material bent outward at an angle not more than 45 degrees to form a drip. Nail hook strip to a wood nailer at 6 inches maximum on center. Where fastening is made to concrete or masonry, use screws spaced 12 inches on center driven in expansion shields set in the concrete or masonry. Where horizontal wood nailers are slotted to provide for insulation venting, install strips to prevent obstruction of vent slots. Where necessary, install strips over 1/16 inch thick compatible spacer or washers.

3.1.13.2 Joints

Leave open the section ends of gravel stops and fascia 1/4 inch and backed with a formed flashing plate, mechanically fastened in place and lapping each section end a minimum of 4 inches set laps in plastic cement. Face nailing is not permitted. Install prefabricated aluminum gravel stops and fascia in accordance with the manufacturer's printed instructions and details.

3.1.14 Flashing at Wall Openings

Install pan flashing in the rough opening sill at all penetrations in the exterior wall assemblies, such as windows, louvers, storefronts and curtain walls. Pan sill flashing must have end dams at both jambs a minimum of 2 in high and a rear dam of 2 in high. Flashing must comply with ASTM E2112 and SMACNA 1793.

3.1.15 Sheet Metal Covering on Flat, Sloped, or Curved Surfaces

Except as specified or indicated otherwise, cover and flash all minor flat, sloped, or curved surfaces such as crickets, bulkheads, dormers and small decks with metal sheets of the material used for flashing; maximum size of sheets, 16 by 18 inches. Fasten sheets to sheathing with metal cleats. Lock seams and solder. Lock aluminum seams as recommended by aluminum

manufacturer. Provide an underlayment of roofing felt for all sheet metal covering.

3.1.16 Expansion Joints

Provide expansion joints for roofs, walls, and floors as indicated.

3.1.17 Flashing at Roof Penetrations and Equipment Supports

Provide metal flashing for all pipes, ducts, and conduits projecting through the roof surface and for equipment supports, guy wire anchors, and similar items supported by or attached to the roof deck.

3.1.18 Single Pipe Vents

Bend the top of sleeve over and extend down into the vent pipe a minimum of 2 inches. For long runs or long rises above the deck, where it is impractical to cover the vent pipe with lead, use a two-piece formed metal housing. Set metal housing with a metal sleeve having a 4 inches roof flange in bituminous plastic cement and nailed 3 inches on center. Extend sleeve a minimum of 8 inches above the roof deck and lapped a minimum of 3 inches by a metal hood secured to the vent pipe by a draw band. Seal the area of hood in contact with vent pipe with an approved sealant.

3.1.19 Through Wall Flashing

Provide through wall flashing as required in the applicable wall system Sections.

3.2 PAINTING

Touch ups in the field may be applied only after metal substrates have been cleaned and pretreated in accordance with manufacturer's written instructions and products.

Field-paint dissimilar sheet metals in contact to separate and deter galvanic interactions.

3.2.1 Aluminum Surfaces

Clean with solvent and apply one coat of zinc-molybdate primer and one coat of aluminum paint.

3.3 CLEANING

Clean exposed sheet metal work at completion of installation. Remove grease and oil films, handling marks, contamination from steel wool, fittings and drilling debris, and scrub-clean. Free the exposed metal surfaces of dents, creases, waves, scratch marks, and solder or weld marks.

3.4 REPAIRS TO FINISH

Scratches, abrasions, and minor surface defects of finish may be repaired in accordance with the manufacturer's printed instructions and as approved. Repair damaged surfaces caused by scratches, blemishes, and variations of color and surface texture. Replace items which cannot be repaired.

-- End of Section --

SECTION 07 92 00

JOINT SEALANTS
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C509	(2006; R 2021) Standard Specification for Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C734	(2015; R 2019) Standard Test Method for Low-Temperature Flexibility of Latex Sealants After Artificial Weathering
ASTM C834	(2017; R 2023) Standard Specification for Latex Sealants
ASTM C919	(2022) Standard Practice for Use of Sealants in Acoustical Applications
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM C1193	(2016) Standard Guide for Use of Joint Sealants
ASTM C1311	(2022) Standard Specification for Solvent Release Sealants
ASTM C1521	(2019; R 2020) Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints
ASTM D217	(2021a) Standard Test Methods for Cone Penetration of Lubricating Grease
ASTM D1056	(2020) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM D1667	(2022) Standard Specification for Flexible Cellular Materials - Poly (Vinyl Chloride) Foam (Closed-Cell)
ASTM D2452	(2015; R 2019) Standard Test Method for Extrudability of Oil- and Resin-Base Caulking Compounds
ASTM D2453	(2015; R 2020; E 2020) Standard Test

	Method for Shrinkage and Tenacity of Oil- and Resin-Base Caulking Compounds
ASTM E84	(2023) Standard Test Method for Surface Burning Characteristics of Building Materials

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2022) Adhesive and Sealant Applications

UNDERWRITERS LABORATORIES (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Sealants

Primers

Bond Breakers

Backstops

Caulking

Cleaning Solvents

SD-06 Test Reports

Field Adhesion

1.3 PRODUCT DATA

Include storage requirements, shelf life, curing time, instructions for mixing and application, and accessories. Provide manufacturer's Safety Data Sheets (SDS) for each solvent, primer and sealant material proposed.

1.4 CERTIFICATIONS

1.4.1 Indoor Air Quality Certifications

Submit required indoor air quality certifications in one submittal package.

1.4.1.1 Adhesives and Sealants

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification or validation by other third-party program that products meet the requirements of this Section. Provide current product certification documentation from certification body. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited herein.

1.5 ENVIRONMENTAL CONDITIONS

Apply sealant when the ambient temperature is between 40 and 90 degrees F.

1.6 DELIVERY AND STORAGE

Deliver materials to the jobsite in unopened manufacturers' sealed shipping containers, with brand name, date of manufacture, and material designation clearly marked thereon. Label elastomeric sealant containers to identify type, class, grade, and use. Handle and store materials in accordance with manufacturer's printed instructions. Prevent exposure to foreign materials or subjection to sustained temperatures exceeding 90 degrees F or lower than 0 degrees F. Keep materials and containers closed and separated from absorptive materials such as wood and insulation.

1.7 QUALITY ASSURANCE

1.7.1 Compatibility with Substrate

Verify that each sealant is compatible for use with each joint substrate in accordance with sealant manufacturer's printed recommendations for each application.

1.7.2 Joint Tolerance

Provide joint tolerances in accordance with manufacturer's printed instructions.

1.7.3 Mock-Up

Provide a mock-up of each type of sealant using materials, colors, and techniques approved for use on the project. Approved mock-ups may be incorporated into the Work.

1.7.4 Adhesion

Provide in accordance with ASTM C1193 or ASTM C1521.

PART 2 PRODUCTS

2.1 SEALANTS

Provide sealant products that have been tested, found suitable, and documented as such by the manufacturer for the particular substrates to which they will be applied.

In areas with ambient temperatures that exceed 110 degrees F, do not use polybutene, bituminous, acrylic-latex, polyvinyl acetate latex sealants, polychloroprene (neoprene), polyvinyl chloride (PVC), and polyurethane foams, and neoprene, PVC, and styrene butadiene rubber extruded seals and closure strips due to these materials having maximum recommended surface temperature ranges from 130 to 180 degrees F.

2.1.1 Interior Sealants

Provide ASTM C834 ASTM C920, Type S or M, Grade NS, Class 12.5, Use NT. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior sealants. Location(s) and color(s) of sealant for the following (Note, color "as selected" refers to manufacturer's full range of color options):

LOCATION	COLOR
a. Small voids between walls or partitions and adjacent lockers, casework, shelving, door frames, built-in or surface mounted equipment and fixtures, and similar items.	Match adjacent surface color.
b. Perimeter of frames at doors, windows, and access panels which adjoin exposed interior concrete and masonry surfaces.	Match adjacent surface color.
c. Joints of interior masonry walls and partitions which adjoin columns, pilasters, concrete walls, and exterior walls unless otherwise detailed.	N.A.
d. Joints between edge members for acoustical tile and adjoining vertical surfaces.	N.A.
e. Interior locations, not otherwise indicated or specified, where small voids exist between materials specified to be painted.	White - paintable.
f. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where non-planar tile surfaces meet.	Match grout color.
g. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.	Match grout color.

LOCATION	COLOR
h. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.	White - paintable.

2.1.2 Exterior Sealants

For joints in vertical surfaces, provide ASTM C920, Type S or M, Grade NS, Class 25, Use NT. For joints in horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T. Provide location(s) and color(s) of sealant as follows (Note, color "as selected" refers to manufacturer's full range of color options):

LOCATION	COLOR
a. Joints and recesses formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Use sealant at both exterior and interior surfaces of exterior wall penetrations.	Match adjacent surface color
b. Joints between new and existing exterior masonry walls.	N.A.
c. Masonry joints where shelf angles occur.	Match adjacent surface color.
d. Joints in wash surfaces of stonework.	N.A.
e. Expansion and control joints.	Match grout color in masonry. Match adjacent surface color.
f. Interior face of expansion joints in exterior concrete or masonry walls where metal expansion joint covers are not required.	Match adjacent surface color.
g. Voids where items pass through exterior walls.	Match adjacent surface color.
h. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.	Match grout color.
i. Metal-to-metal joints where sealant is indicated or specified.	Match metal color.

LOCATION	COLOR
j. Joints between ends of gravel stops, fascia, copings, and adjacent walls.	Match adjacent wall surface color.

2.1.3 Floor Joint Sealants

ASTM C920, Type S or M, Grade P, Class 25, Use T. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior floor joint sealants. Provide location(s) and color(s) of sealant as follows (Note, color "as selected" refers to manufacturer's full range of color options):

LOCATION	COLOR
a. Seats of metal thresholds for exterior doors.	Gray
b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.	Match adjacent surface color.

2.1.4 Acoustical Sealants

Rubber or polymer based acoustical sealant in accordance with ASTM C919 to have a flame spread of 25 or less and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Provide non-staining acoustical sealant with a consistency of 250 to 310 when tested in accordance with ASTM D217. Acoustical sealant must remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior acoustical sealants.

2.1.5 Preformed Sealants

Provide preformed sealants of polybutylene or isoprene-butylene based pressure sensitive weather resistant tape or bead sealants capable of sealing out moisture, air and dust when installed as recommended by the manufacturer. At temperatures from minus 30 to plus 160 degrees F, sealants must be non-bleeding and have no loss of adhesion.

2.1.5.1 Tape

Tape sealant: Provide cross section dimensions of required width.

2.1.5.2 Bead

Bead sealant: Provide cross section dimensions of required width.

2.1.5.3 Foam Strip

Provide foam strip of polyurethane foam with cross section dimensions of required width. Provide foam strip capable of sealing out moisture, air, and dust when installed and compressed in accordance with manufacturer's printed instructions. Service temperature must be minus 40 to plus 275 degrees F. Install untreated strips with adhesive to hold them in place. Do not allow adhesive to stain or bleed onto adjacent finishes. Saturate treated strips with butylene waterproofing or impregnate with asphalt.

2.2 PRIMERS

Non-staining, quick drying type and consistency as recommended by the sealant manufacturer for the particular application. Provide primers for interior applications that meet the indoor air quality requirements of the paragraph INTERIOR SEALANTS above.

2.3 BOND BREAKERS

Type and consistency as recommended by the sealant manufacturer to prevent adhesion of the sealant to the backing or to the bottom of the joint. Provide bond breakers for interior applications that meet the indoor air quality requirements of the paragraph INTERIOR SEALANTS above.

2.4 BACKSTOPS

Provide glass fiber roving, neoprene, butyl, polyurethane, or polyethylene foams free from oil or other staining elements as recommended by sealant manufacturer. Provide 25 to 33 percent oversized backing for closed cell and 40 to 50 percent oversized backing for open cell material, unless otherwise indicated. Provide backstop material that is compatible with sealant. Do not use oakum or other types of absorptive materials as backstops.

2.4.1 Rubber

Provide in accordance with ASTM D1056, Type 1, open cell, or Type 2, closed cell, Class A typical and Class B where petroleum oil or fuel resistance is required, Grade (as recommended by Manufacturer for intended use), round cross section for cellular rubber sponge backing.

2.4.2 PVC

Provide in accordance with ASTM D1667, Grade VO 12, open-cell foam, round cross section for polyvinyl chloride (PVC) backing.

2.4.3 Synthetic Rubber

Provide in accordance with ASTM C509, Option I, Type I preformed rods or tubes for synthetic rubber backing.

2.4.4 Neoprene

Provide in accordance with ASTM D1056, closed cell expanded neoprene cord Type 2, Class C, Grade 2C2 open cell neoprene sponge Type 1, Class C, Grade 1C3 for neoprene backing.

2.4.5 Butyl Rubber Based

Provide in accordance with ASTM C1311, from a single component, with solvent release. color as selected from manufacturer's full range of color choices.

2.4.6 Silicone Rubber Base

Provide in accordance with ASTM C920, from a single component, with solvent release, Non-sag, Type 'S', Grade 'NS', Class 25. Color as selected from manufacturer's full range of color choices.

2.5 CAULKING

For interior use and only where there is little or no anticipated joint movement. Provide in accordance with ASTM D2452 and ASTM D2453, Type 'S', for oil and resin-based caulking. Provide products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior caulking.

2.6 CLEANING SOLVENTS

Provide type(s) recommended by the sealant manufacturer and in accordance with environmental requirements herein. Protect adjacent aluminum and bronze surfaces from solvents. Provide solvents for interior applications that meet the indoor air quality requirements of the paragraph INTERIOR SEALANTS above.

PART 3 EXECUTION

3.1 FIELD QUALITY CONTROL

Perform a field adhesion test in accordance with manufacturer's instructions and ASTM C1193, Method A or ASTM C1521, Method A, Tail Procedure. Remove sealants that fail adhesion testing; clean substrates, reapply sealants, and re-test. Test sealants adjacent to failed sealants. Submit field adhesion test report indicating tests, locations, dates, results, and remedial actions taken.

3.2 SURFACE PREPARATION

Prepare surfaces according to manufacturer's printed installation instructions. Clean surfaces from dirt, frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter that would destroy or impair adhesion. Remove oil and grease with solvent; thoroughly remove solvents prior to sealant installation. Wipe surfaces dry with clean cloths. When resealing an existing joint, remove existing caulk or sealant prior to applying new sealant. For surface types not listed below, provide in accordance with sealant manufacturer's printed instructions for each specific surface.

3.2.1 Steel Surfaces

Remove loose mill scale by sandblasting or, if sandblasting is impractical or would damage finished work, scraping and wire brushing. Remove protective coatings by sandblasting or using a residue free solvent.

Remove resulting debris and solvent residue prior to sealant installation.

3.2.2 Aluminum or Bronze Surfaces

Remove temporary protective coatings from surfaces that will be in contact with sealant. When masking tape is used as a protective coating, remove tape and residual adhesive prior to sealant application. For removing protective coatings and final cleaning, use non-staining solvents recommended by the manufacturer of the item(s) containing aluminum or bronze surfaces.

3.2.3 Concrete and Masonry Surfaces

Where surfaces have been treated with curing compounds, oil, or other such materials, remove materials by sandblasting or wire brushing. Remove laitance, efflorescence and loose mortar from the joint cavity. Remove resulting debris prior to sealant installation.

3.2.4 Wood Surfaces

Ensure wood surfaces that will be in contact with sealants are free of splinters, sawdust and other loose particles.

3.2.5 Removing Existing Hazardous Sealants

For sealants applied prior to 1979, or that have been tested and found to contain polychlorinated biphenyls (PCBs), remove and dispose of these sealants in accordance with Division 02 Existing Conditions.

3.3 SEALANT PREPARATION

Do not add liquids, solvents, or powders to sealants. Mix multicomponent elastomeric sealants in accordance with manufacturer's printed instructions.

3.4 APPLICATION

3.4.1 Joint Width-To-Depth Ratios

Acceptable Ratios:

JOINT WIDTH	JOINT DEPTH	
	Minimum	Maximum
For metal, glass, or other nonporous surfaces:		
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch	1/2 of width	Equal to width
For wood, concrete, masonry, or stone:		
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch to 1/2 inch	1/4 inch	Equal to width

JOINT WIDTH	JOINT DEPTH	
	Minimum	Maximum
over 1/2 inch to 1 inch	1/2 inch	5/8 inch
Over 1 inch	prohibited	

Unacceptable Ratios: Where joints of acceptable width-to-depth ratios have not been provided, clean out joints to acceptable depths and grind or cut to acceptable widths without damage to the adjoining work. Grinding is prohibited at metal surfaces.

3.4.2 Unacceptable Sealant Use

Do not install sealants in lieu of other required building enclosure weatherproofing components such as flashing, drainage components, and joint closure accessories, or to close gaps between walls, floors, roofs, windows, and doors, that exceed acceptable installation tolerances. Remove sealants that have been used in an unacceptable manner and correct building enclosure deficiencies to comply with contract documents requirements.

3.4.3 Masking Tape

Place masking tape on the finished surface on one or both sides of joint cavities to protect adjacent finished surfaces from primer or sealant smears. Remove masking tape within 10 minutes of joint filling and tooling.

3.4.4 Backstops

Provide backstops dry and free of tears or holes. Tightly pack the back or bottom of joint cavities with backstop material to provide joints in specified depths. Provide backstops where indicated and where backstops are not indicated but joint cavities exceed the acceptable maximum depths specified in JOINT WIDTH-TO-DEPTH RATIOS Table.

3.4.5 Primer

Clean out loose particles from joints immediately prior to application of. Apply primer to joints in concrete masonry units, wood, and other porous surfaces in accordance with sealant manufacturer's printed instructions. Do not apply primer to exposed finished surfaces.

3.4.6 Bond Breaker

Provide bond breakers to surfaces not intended to bond in accordance with, sealant manufacturer's printed instructions for each type of surface and sealant combination specified.

3.4.7 Sealants

Provide sealants compatible with the material(s) to which they are applied. Do not use a sealant that has exceeded its shelf life or has jelled and cannot be discharged in a continuous flow from the sealant gun. Apply sealants in accordance with the manufacturer's printed instructions with a gun having a nozzle that fits the joint width. Work sealant into joints so as to fill the joints solidly without air pockets. Tool sealant after application to ensure adhesion. Apply sealant uniformly smooth and free of

wrinkles. Upon completion of sealant application, roughen partially filled or unfilled joints, apply additional sealant, and tool smooth as specified. Apply sealer over sealants in accordance with the sealant manufacturer's printed instructions.

3.5 PROTECTION AND CLEANING

3.5.1 Protection

Protect areas adjacent to joints from sealant smears. Masking tape may be used for this purpose if removed 5 to 10 minutes after the joint is filled and no residual tape marks remain.

3.5.2 Final Cleaning

Upon completion of sealant application, remove remaining smears and stains and leave the work in a clean and neat condition.

a. Masonry and Other Porous Surfaces: Immediately remove fresh sealant that has been smeared on adjacent masonry, rub clean with a solvent, and remove solvent residue, in accordance with sealant manufacturer's printed instructions. Allow excess sealant to cure for 24 hours then remove by wire brushing or sanding. Remove resulting debris.

b. Metal and Other Non-Porous Surfaces: Remove excess sealant with a solvent moistened cloth. Remove solvent residue in accordance with solvent manufacturer's printed instructions.

-- End of Section --

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SECTION 08 33 23

OVERHEAD COILING DOORS
08/20, CHG 1: 02/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-16	(2017; Errata 2018; Supp 1 2018) Minimum Design Loads and Associated Criteria for Buildings and Other Structures

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE FUN IP	(2021) Fundamentals Handbook, I-P Edition

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B29.400	(2001; (R 2008) (R 2013) (R 2018) (R 2023)) Combination, "H" Type Mill Chains, and Sprockets

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A47/A47M	(1999; R 2022; E 2022) Standard Specification for Ferritic Malleable Iron Castings
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A307	(2021) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A653/A653M	(2023) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A666	(2023) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip

Galvanized Coatings

ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM E84	(2023) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E330/E330M	(2014; R 2021) Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
ASTM F568M	(2007) Standard Specification for Carbon and Alloy Steel Externally Threaded Metric Fasteners

DOOR AND ACCESS SYSTEM MANUFACTURERS ASSOCIATION (DASMA)

ANSI/DASMA 108	(2017) Standard Method for Testing Sectional Garage Doors, Rolling Doors and Flexible Doors: Determination of Structural Performance Under Uniform Static Air Pressure Difference

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 1	(2022) Standard for Industrial Control and Systems: General Requirements
NEMA ICS 2	(2000; R 2020) Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 V
NEMA ICS 6	(1993; R 2016) Industrial Control and Systems: Enclosures
NEMA MG 1	(2021) Motors and Generators
NEMA ST 1	(1988; R 1994; R 1997) Specialty Transformers (Except General Purpose Type)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2023) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 325	(2017; Reprint Feb 2020) UL Standard for Safety Door, Drapery, Gate, Louver, and Window Operators and Systems

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Overhead Coiling Doors; G

Counterbalancing Mechanism; G

Electric Door Operators

Bottom Bars

Guides

Mounting Brackets

Hood

Installation Drawings

SD-03 Product Data

Overhead Coiling Doors; G

Hardware

Counterbalancing Mechanism; G

Electric Door Operators

SD-05 Design Data

Overhead Coiling Doors; G

Hardware

Counterbalancing Mechanism; G

Electric Door Operators

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals; G

SD-11 Closeout Submittals

Warranty; G

1.3 QUALITY CONTROL

1.3.1 Warranty

Furnish a written guarantee that the helical spring and counterbalance

mechanism are free from defects in material and workmanship for not less than two years after completion and acceptance of the project.

Warrant that upon notification by the Government, any defects in material, workmanship, and door operation are immediately correct within the same time period covered by the guarantee, at no cost to the Government.

1.3.2 Operation And Maintenance Submittals

Submit 6 copies of the operation and maintenance manuals 30 calendar days prior to testing the Overhead Coiling Door Assemblies. Update and resubmit data for final approval no later than 30 calendar days prior to cContract completion.

Submit Operation and Maintenance Manuals for Overhead Coiling Door Assemblies, including the following items:

Electric Door Operators
Hood

Provide operation and maintenance manuals which are consistent with manufacturer's standard brochures, schematics, printed instructions, operating procedures, and safety precautions.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver doors to the jobsite wrapped in a protective covering with the brands and names clearly marked thereon. Store doors in an adequately ventilated dry location that is free from dirt and dust, water, or other contaminants. Store in a manner that permits easy access for inspection and handling. Handle doors carefully to prevent damage. Remove damaged items that cannot be restored to like-new condition and provide new items.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Provide overhead coiling doors with interlocking slats, complete with anchoring and door hardware, guides, hood, and operating mechanisms, and designed for use on openings as indicated. Doors must be spring counterbalanced, rolling type, and designed for use on exterior or interior openings, as indicated. Doors must be operated by electric-power with auxiliary hand chain operation. Doors to be surface-mounted type with guides at jambs set back a sufficient distance to provide a clear opening when door is in open position. Mount exterior doors as indicated.

2.1.1 Design Requirements

2.1.1.1 Door Detail Shop Drawings

Provide installation drawings for door assemblies which show: elevations of each door type, shape and thickness of materials, finishes, details of joints and connections, details of guides and fittings, rough opening dimensions, location and description of hardware, anchorage locations, and counterbalancing mechanism and door operator details. Show locations of replaceable fusible links on wiring diagrams for power, signal and controls.
For motor-operated doors include supporting brackets for motors, location, type, and ratings of motors, and safety devices. Include a schedule showing the location of each door with the drawings.

2.1.2 Performance Requirements

2.1.2.1 Wind Loading

Design and fabricate door assembly to withstand the site-specific wind loading pressure in accordace with ANSI/DASMA 108. Provide a signed and sealed statement from a qualified professional structural engineer licensed in state where the project is located stating that the overhead doors are in compliance with mininum wind loading pressure criteria for the site-specific project area. Provide test data showing compliance with ASTM E330/E330M. Sound engineering principles may be used to interpolate or extrapolate test results to door sizes not specifically tested. Ensure that the complete assembly meets or exceeds the requirements of ASCE 7-16.

2.1.2.2 Operational Cycle Life

Design all portions of the door, hardware and operating mechanism that are subject to movement, wear, or stress fatigue to operate through a minimum number of 10 cycles per day. One complete cycle of door operation is defined as when the door is in the closed position, moves to the fully open position, and returns to the closed position.

2.2 COMPONENTS

2.2.1 Overhead Coiling Doors

2.2.1.1 Curtain Materials and Construction

Provide curtain slats fabricated from Grade A steel sheets conforming to ASTM A653/A653M, with the additional requirement of a minimum yield point of 33,000 psi. Provide 20 gauge sheets, Grade 40 steel with galvanized steel zinc coating in conformance with ASTM A653/A653M and ASTM A924/A924M.

Fabricate doors from interlocking cold-rolled slats, with section profiles as specified, designed to withstand the specified wind loading. Ensure the provided slats are continuous without splices for the width of the door.

Provide slats filled with manufacturer's standard thermal insulation, complying with the maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E84. Enclose the insulation completely within the slat faces on the interior surface of the slats.

Finish coating of door slats shall be factory applied manufacturer's premium finish (fusion bonded epoxy coating) for enhanced durability. Color as indicated on drawings, or, if not otherwise indicated, as selected from manufacturers' full range of standard available colors.

2.2.1.2 Insulated Curtains

Form curtains from manufacturer's standard shapes of interlocking slats. Supply a slat system with a minimum R-value of 4 when calculated in accordance with ASHRAE FUN IP. Slats to consist of a core not less than 11/16 inch thick, completely enclosed within metal facings. Slat steel thickness as required by the size of the door to meet specified performance requirements. The insulated slat assembly requires a flame spread rating of not more than 25 and a smoke development factor of not more than 50 when tested in accordance with ASTM E84.

2.2.1.3 Curtain Bottom Bar

Install curtain bottom bars as pairs of angles or using extrusions from the manufacturer's standard steel, stainless and aluminum extrusions not less than 2.0 by 2.0 inches by 0.188 inch. Do not use aluminum on doors more than 16 feet wide. Ensure steel extrusions conform to ASTM A36/A36M. Stainless steel extrusions conforming to ASTM A666, Type 304. Aluminum extrusions conforming to ASTM B221. Galvanize angles and fasteners in accordance with ASTM A653/A653M and ASTM A924/A924M. Coat welds and abrasions with paint conforming to ASTM A780/A780M.

2.2.1.4 Vision Lites

Where indicate, provide complete manufacturer's standard vision panels assembly consisting of clear acrylic glazing panels.

2.2.1.5 Endlocks (and Windlocks)

Provide endlocks of Grade B cast steel conforming to ASTM A47/A47M, galvanized in accordance with ASTM A153/A153M. Secure locks at every other curtain slat. In addition to endlocks, exterior doors which are more than 16 feet wide or which have a design wind load of more than 20 pounds per square foot, must have windlocks of manufacturer's standard design. Windlocks must prevent curtain from leaving guide because of deflection from wind pressure or other forces.

2.2.1.6 Weather Stripping

Provide a hood baffle inside the hood that is a minimum 1/16 inch thick sheet of vinyl, neoprene rubber or equivalent. Provide guide weather stripping that is a minimum 1/16 inch thick sheet of vinyl, neoprene rubber, or equivalent.

Provide bottom bar weather-stripping that is a minimum 1/16 inch thick sheet of vinyl, neoprene rubber, or equivalent.

2.2.1.7 Locking Devices

Ensure that the slide bolt engages through slots in tracks for locking by padlock, located on both left and right jamb sides, operable from coil side.

Provide a locking device assembly which includes cylinder lock, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.

2.2.1.8 Safety Interlock

Equip power-operated doors with a safety interlock switch to disengage power supply when the door is locked, or provide an operator with an internal lock sensing device to prevent the door opening when the door is locked.

2.2.2 Hardware

Ensure that all hardware conforms to ASTM A153/A153M, ASTM A307, and ASTM F568M.

2.2.2.1 Guides

Fabricate curtain jamb guides from the manufacturer's standard angles or channels of same material and finish as curtain slats unless otherwise indicated. Provide guides with sufficient depth or incorporate a steel locking bar to retain the curtain in place under the wind pressure specified. Ensure curtain operates smoothly. Slot bolt holes for track adjustment. Securely attach guides to adjoining construction with not less than 3/8 inch diameter bolts, spaced near each end and not over 30 inches apart.

Ensure guides are roll-formed steel channel bolted to angle or structural grade, three angle assembly of steel to form a slot of sufficient depth to retain curtains in guides to achieve 20 psf windload standard. Guides may be provided with integral windlock bars and removable bottom bar stops.

Fabricate with structural steel angles. Provide windlock bars of same material when windlocks are required to meet specified wind load. Flare the top of inner and outer guide angles outwards to form bellmouth for smooth entry of curtain into guides. Provide removable guide stoppers to prevent over travel of curtain and bottom bar.

2.2.2.2 Hood

Provide a hood with a minimum 24-gauge sheet metal, flanged at top for attachment to header and flanged at bottom to provide longitudinal stiffness. The hood encloses the curtain coil and counterbalance mechanism.

Hoods for openings more than 12 feet in width must have intermediate support brackets to prevent excessive sag. Provide a weather baffle at the lintel or inside the hood of each exterior door.

2.2.3 Counterbalancing Mechanism

Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted, around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed or self-lubricating bearings for rotating members.

2.2.3.1 Brackets

Provide the manufacturer's standard mounting brackets with one located at each end of the counterbalance barrel conforming to ASTM A36/A36M. Provide brackets of hot-rolled steel.

2.2.4 Electric Door Operators

Provide electrical wiring and door operating controls conforming to the applicable requirements of NFPA 70 and UL 325. The door manufacturer must furnish automatic control and safety devices, including extra flexible type SO cable and spring-loaded automatic takeup reel or equivalent device, as required for proper operation of the doors. Conduit, wiring, and mounting of controls are specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

Electrical materials, equipment, and devices for installation in hazardous locations, as defined by NFPA 70, must be specifically approved by Underwriters Laboratories or an independent testing agency using equivalent standards, for the particular chemical group and the class and division of

hazardous location involved.

Electric door-operator assemblies need to be the sizes and capacities recommended and provided by the door manufacturer for specified doors. Furnish complete assemblies with electric motors and factory-prewired motor controls, starter, gear reduction units, solenoid-operated brakes, clutch, remote-control stations, manual or automatic control devices, and accessories as required for proper operation of the doors.

Design the operators so that motors may be removed without disturbing the limit-switch adjustment and affecting the emergency auxiliary operators.

Provide a manual operator of crank-gear or chain-gear mechanisms with a release clutch to permit manual operation of doors in case of power failure. Arrange the emergency manual operator so that it may be put into and out of operation from floor level, and its use does not affect the adjustment of the limit switches. Provide an electrical or mechanical device that automatically disconnects the motor from the operating mechanism when the emergency manual operating mechanism is engaged.

2.2.4.1 Door-Operator Types

Option 1: Provide an operator mounted to the right or left door head plate with the operator on top of the door-hood assembly and connected to the door drive shaft with drive chain and sprockets. Headroom is required for this type of mounting.

Option 2: Provide an operator mounted to the right or left door head plate with the operator on coil side of the door-hood assembly and connected to the door drive shaft with drive chain and sprockets. Front clearance is required for this type of mounting.

Option 3: Provide an operator mounted to the inside front wall on the left or right side of door and connected to door drive shaft with drive chain and sprockets. Side room is required for this type of mounting. Wall mounted operator can also be mounted above or below shaft; if above shaft, headroom is required.

2.2.4.2 Electric Motors

Provide motors which are the high-starting-torque, reversible, constant-duty electrical type with overload protection of sufficient torque and horsepower to move the door in either direction from any position. Ensure they produce a door-travel speed of not less than 8 nor more than 12 inches per second without exceeding the horsepower rating.

Provide motors which conform to NEMA MG 1 designation, temperature rating, service factor, enclosure type, and efficiency to the requirements specified. Motors must be suitable for operation on current of the characteristics indicated. Install motors in approved locations.

2.2.4.3 Motor Bearings

Select bearings with bronze-sleeve or heavy-duty ball or roller antifriction type with full provisions for the type of thrust imposed by the specific duty load.

Pre-lubricate and factory seal bearings in motors less than 1/2 horsepower.

Equip motors coupled to worm-gear reduction units with either ball or roller bearings.

Equip bearings in motors 1/2 horsepower or larger with lubrication service fittings. Fit lubrication fittings with color-coded plastic or metal dust caps.

In any motor, bearings that are lubricated at the factory for extended duty periods do not need to be lubricated for a given number of operating hours. Display this information on an appropriate tag or label on the motor with instructions for lubrication cycle maintenance.

2.2.4.4 Motor Starters, Controls, and Enclosures

Provide each door motor with: a factory-wired, unfused, disconnect switch; a reversing, across-the-line magnetic starter with thermal overload protection; 24-volt operating coils with a control transformer limit switch; and a safety interlock assembled in a NEMA ICS 6 type enclosure as specified herein. Ensure control equipment conforms to NEMA ICS 1 and NEMA ICS 2.

Provide adjustable switches, electrically interlocked with the motor controls and set to stop the door automatically at the fully open and fully closed position.

2.2.4.5 Control Enclosures

Provide control enclosures that conform to NEMA ICS 6 for NEMA Type 4X.

2.2.4.6 Transformer

Provide starters with 230/460 to 115 volt control transformers with one secondary fuse when required to reduce the voltage on control circuits to 24volts or less. Provide a transformer conforming to NEMA ST 1.

2.2.4.7 Sensing-Edge Device

Provide each door with a pneumatic or electric sensing device that meets UL 325, extends the full width of the door, and is located within a U-section neoprene or rubber astragal, mounted on the bottom rail of the bottom door section. Device needs to immediately stop and reverse the door upon contact with an obstruction in the door opening or upon failure of the device or any component of the control system and cause the door to return to its user-defined open position. Any momentary door-closing circuit must be automatically locked out and the door must be operable manually or with constant pressure controls until the failure or damage has been corrected. A sensing device is not a substitute for a limit switch.

Connect sensing device to the control circuit through a retracting cord and reel.

2.2.4.8 Remote-Control Stations

Remote control stations must be at least 5 feet above the floor line, and all switches must be located so that the operator will have complete visibility of the door at all times. Provide interior remote control stations that are full-guarded, momentary-contact three-button, heavy-duty, surface-mounted NEMA ICS 6 type enclosures as specified. Mark buttons "OPEN," "CLOSE," and "STOP." The "OPEN" and "STOP" buttons must be of the

type requiring only momentary pressure to operate. The "CLOSE" button must be of the type either requiring constant pressure to maintain the closing motion of the door or momentary pressure when installed with a monitored entrapment detection device which, upon failure of the device or any component of the control system, cause the door to return to its full open position. When the door is in motion and the "STOP" button is pressed, ensure the door stops instantly and remains in the stopped position. From the stopped position, the door may then be operated in either direction by the "OPEN" or "CLOSE" buttons. When the door is in motion, and the "CLOSE" button of the constant pressure type is released, the door must stop and remain in the stop position or reverse to the user set up position; from the stop position, the door may then be operated in either direction by the "OPEN" or "CLOSE" buttons. Controls must be adjustable to automatically stop the doors at their fully open and closed positions. Open and closed positions must be readily adjustable.

Provide exterior control stations that are full-guarded, momentary-contact three-button standard-duty, surface-mounted, weatherproof type, NEMA ICS 6, Type 4 enclosures, key-operated, with the same operating functions as specified herein for interior remote-control stations.

2.2.4.9 Speed-Reduction Units

Provide speed-reduction units consisting of hardened-steel worm and bronze worm gear assemblies or planetary gear reducers running in oil or grease and inside a sealed casing, coupled to the motor through a flexible coupling. Drive shafts need to rotate on ball- or roller-bearing assemblies that are integral with the unit.

Provide minimum ratings of speed reduction units in accordance with AGMA provisions for class of service.

Ground worm gears to provide accurate thread form; machine teeth for all other types of gearing. Surface harden all gears.

Provide antifriction type bearings equipped with oil seals.

2.2.4.10 Chain Drives

Provide roller chains that are a power-transmission series steel roller type conforming to ASME B29.400, with a minimum safety factor of 10 times the design load.

Heat-treat or otherwise harden roller-chain side bars, rollers, pins, and bushings.

Provide high-carbon steel chain sprockets with machine-cut hardened teeth, finished bore and keyseat, and hollow-head setscrews.

2.2.4.11 Brakes

Provide 360-degree shoe brakes or shoe and drum brakes. Ensure the brakes are solenoid-operated and electrically interlocked to the control circuit to set automatically when power is interrupted.

2.2.4.12 Clutches

Ensure clutches are friction type or adjustable centrifugal type.

2.2.4.13 Weather/Smoke Seal Sensing Edge

Provide automatic stop control by an automatic sensing switch within neoprene astragal extending the full width of door bottom bar.

Provide an electric sensing edge device. Ensure the door immediately stops downward travel when contact occurs before door fully closes. Provide a self-monitoring sensing edge connection to the motor operator.

2.2.5 Surface Finishing

Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes. Noticeable variations in the same metal component are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved samples and are assembled or installed to minimize contrast.

2.2.5.1 Baked-Enamel or Powder-Coat Finish

Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with the coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.

PART 3 EXECUTION

3.1 INSTALLATION

Install overhead coiling door assembly, anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories in accordance with approved detail drawings and manufacturer's written instructions. Upon completion of installation, ensure doors are free from all distortion.

Install overhead coiling doors, motors, hoods, and operators at the mounting locations as indicated for each door in the Contract Documents and as required by the manufacturer.

Install overhead coiling doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility and as required by the manufacturer.

3.2 ADJUSTING AND CLEANING

3.2.1 Acceptance Provisions

After installation, adjust the hardware and moving parts. Lubricate bearings and sliding parts as recommended by manufacturer to provide smooth operating functions for ease movement, free of warping, twisting, or distortion of the door assembly.

Adjust seals to provide a weather-tight fit around entire perimeter.

Engage a factory-authorized service representative to perform startup service and checks according to the manufacturer's written instructions.

Test the door opening and closing operation when activated by controls system. Adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Reset the door-closing mechanism after a

successful test.

Test and make final adjustment of new doors at no additional cost to the Government.

3.2.1.1 Maintenance and Adjustment

Not more than 90 calendar days after completion and acceptance of the project, examine, lubricate, test, and re-adjust doors as required for proper operation.

3.2.1.2 Cleaning

Clean doors in accordance with manufacturer's approved instructions.

-- End of Section --

SECTION 08 51 13

ALUMINUM WINDOWS
05/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 611	(2014) Voluntary Specification for Anodized Architectural Aluminum
AAMA 701/702	(2011) Voluntary Specification for Pile Weatherstripping and Replaceable Fenestration Weatherseals
AAMA 907	(2015) Voluntary Specification for Corrosion Resistant Coatings on Carbon Steel Components Used in Windows, Doors and Skylights
AAMA 1503	(2009) Voluntary Test Method for Thermal Transmittance and Condensation Resistance of Windows, Doors and Glazed Wall Sections
AAMA/WDMA/CSA 101/I.S.2/A440	(2017) North American Fenestration Standard/Specification for Windows, Doors, and Skylights

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 169	(2021) Climate Data for Building Design Standards

ASTM INTERNATIONAL (ASTM)

ASTM E90	(2023) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
ASTM E413	(2022) Classification for Rating Sound Insulation
ASTM E1300	(2024) Standard Practice for Determining Load Resistance of Glass in Buildings

ASTM E1332	(2016) Standard Classification for Rating Outdoor-Indoor Sound Attenuation
ASTM E1886	(2019) Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials
ASTM E1996	(2017) Standard Specification for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Windborne Debris in Hurricanes
ASTM F1642/F1642M	(2017) Standard Test Method for Glazing and Glazing Systems Subject to Airblast Loadings
ASTM F2248	(2012) Standard Practice for Specifying an Equivalent 3-Second Duration Design Loading for Blast Resistant Glazing Fabricated with Laminated Glass
ASTM F2912	(2017) Standard Specification for Glazing and Glazing Systems Subject to Airblast Loadings

NATIONAL FENESTRATION RATING COUNCIL (NFRC)

NFRC 100	(2020) Procedure for Determining Fenestration Product U-Factors
NFRC 200	(2020) Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

PASSIVE HOUSE INSTITUTE - US (PHIUS)

PHIUS Certified	Certified Data Program for Window Performance

PASSIVE HOUSE INSTITUTE INTERNATIONAL (PHI)

Passivhaus Criteria	(2012) Certification Criteria for Certified Passive House Glazings and Transparent Components

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 4-010-01	(2018; with Change 3, 2024) DoD Minimum Antiterrorism Standards for Buildings

U.S. DEPARTMENT OF ENERGY (DOE)

Energy Star	(1992; R 2006) Energy Star Energy Efficiency Labeling System (FEMP)

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Windows; G

Fabrication Drawings; G

SD-03 Product Data

Windows

Hardware

Fasteners

Window Performance

Thermal-Barrier Windows

Mullions

Weatherstripping

Accessories

Adhesives

Thermal Performance

Energy Star Label For Residential Aluminum Window Products

SD-04 Samples

Finish Sample

SD-05 Design Data

Structural Calculations for Deflection; G

Design Analysis; G

SD-06 Test Reports

Minimum Condensation Resistance Factor

Standard Airblast Test; G

Windborne-Debris-Impact Performance

SD-10 Operation and Maintenance Data

Windows; G

Plastic Identification

1.3 QUALITY ASSURANCE

1.3.1 Qualification of Manufacturer

Window manufacturer must specialize in designing and manufacturing the type of aluminum windows specified in this section, and have a minimum of 10 years of documented successful experience. Manufacturer must have the facilities capable of meeting contract requirements, single-source responsibility and warranty.

1.3.2 Shop Drawing Requirements

Take field measurements prior to preparation of drawings and fabrications. Provide drawings that indicate elevations of windows, full-size sections, thickness and gages of metal, fastenings, proposed method of anchoring, size and spacing of anchors, details of construction, method of glazing, details of operating hardware, mullion details, method and materials for weatherstripping, installation details, and other related items.

1.3.3 Sample Requirements

1.3.3.1 Finish Sample Requirements

Submit color chart of standard factory color coatings when factory-finish color coating is to be provided.

1.3.4 Design Data Requirements

Submit calculations to substantiate compliance with deflection requirements. A registered Professional Engineer must provide calculations.

Submit design analysis with calculations showing that the design of each different size and type of aluminum window unit and its anchorage to the structure meets the requirements of paragraph ANTITERRORISM PERFORMANCE REQUIREMENTS. Calculations verifying the structural performance of each window proposed for use, under the given loads, must be prepared and signed by a registered professional engineer. Reflect the window components and anchorage devices to the structure, as determined by the design analysis, in the shop drawings.

1.3.5 Test Report Requirements

Submit test reports for each type of window attesting that identical windows have been tested and meet the requirements specified herein for conformance to AAMA/WDMA/CSA 101/I.S.2/A440 including test size, and minimum condensation resistance factor (CRF), and, for Antiterrorism windows, in lieu of a Design Analysis, results of a Standard Airblast Test.

1.3.6 Certification

Ensure that construction is performed with products that meet or exceed Energy Star criteria, FEMP Designated criteria, and Passivhaus Criteria and be current in their certification. Provide PHIUS Certified window performance.

Each prime window unit must bear the AAMA Label warranting that the product

complies with AAMA/WDMA/CSA 101/I.S.2/A440. Certified test reports attesting that the prime window units meet the requirements of AAMA/WDMA/CSA 101/I.S.2/A440, including test size, will be acceptable in lieu of product labeling.

1.4 DELIVERY AND STORAGE

Deliver windows to project site in an undamaged condition. Use care in handling and hoisting windows during transportation and at the jobsite. Store windows and components out of contact with the ground, under a weathertight covering, so as to prevent bending, warping, or otherwise damaging the windows. Repair damaged windows to an "as new" condition as approved. If windows can not be repaired, provide a new unit.

1.5 PLASTIC IDENTIFICATION

Label plastic products provided to indicate their polymeric composition according to the following list. Where products are not labeled, provide product data indicating polymeric information in Operation and Maintenance Manual.

a. Type 1: Polyethylene Terephthalate (PET, PETE).

b. Type 2: High Density Polyethylene (HDPE).

c. Type 3: Vinyl (Polyvinyl Chloride or PVC).

d. Type 4: Low Density Polyethylene (LDPE).

e. Type 5: Polypropylene (PP).

f. Type 6: Polystyrene (PS).

g. Type 7: Other. Use of this code indicates that the package in question is made with a resin other than the six listed above, or is made of more than one resin listed above, and used in a multi-layer combination.

1.6 PERFORMANCE REQUIREMENTS

1.6.1 Wind Loading Design Pressure

Design window components, including mullions, hardware, and anchors, to withstand site-specific wind-loading design pressure. Provide a signed and sealed statement from a qualified professional structural engineer licensed in state where the project is located stating that the windows are in compliance with mininum wind loading pressure criteria for the site-specific project area.

1.6.2 Tests

Test windows proposed for use in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 for the particular type and quality window specified.

Perform tests by a nationally recognized independent testing laboratory equipped and capable of performing the required tests. Submit the results of the tests as certified laboratory reports required herein.

Minimum design load for a uniform-load structural test must be 50 psf.

1.7 DRAWINGS

Submit the Fabrication Drawings for aluminum window units showing complete window assembly including hardware, weatherstripping, and subframe assembly details.

1.8 WINDOW PERFORMANCE

Aluminum windows must meet the following performance requirements. Perform testing requirements by an independent testing laboratory or agency.

1.8.1 Structural Performance

Structural test pressures on window units must be for positive load (inward) and negative load (outward). After testing, there will be no glass breakage, permanent damage to fasteners, hardware parts, support arms or actuating mechanisms or any other damage which could cause window to be inoperable. There must be no permanent deformation of any main frame, sash or ventilator member in excess of the requirements established by AAMA/WDMA/CSA 101/I.S.2/A440 for the window types and classification specified in this section.

1.8.2 Antiterrorism Performance Requirements

Windows must meet the antiterrorism performance criteria as specified in the paragraphs below in accordance with UFC 4-010-01. Conformance to the performance requirements must be validated by one of the following methods.

1.8.2.1 Blast-Resistant System Requirements

Windows fabricated using laminated glass glazing will be designed in accordance with the requirements below. Provide system designed to meet or exceed the following requirements of the UFC 4-010-01 "DoD Minimum Antiterrorism Standard for Buildings."

Section B-3.1.3.3 Glazing Frame Bite
Refer to ASTM F2248 for minimum glazing frame bite requirements for structurally or non-structurally glazed windows, curtain walls, aluminum doors, steel doors or skylights. For structurally glazed applications, apply the structural silicone bead to both sides of the the insulating glass units.

1.8.2.2 Standard Airblast Test Method

As an alternative to the 'Computational Design Analysis Method' and 'Dynamic Design Analysis Method' indicated above, window assembly may be tested for evaluation of hazards generated from airblast loading in accordance with ASTM F1642/F1642M by an independent testing agency regularly engaged in blast testing. For proposed window systems that are of the same type as the tested system but of different size, the test results may be accepted provided the proposed window size is within the range from 25 percent smaller to 10 percent larger in area and aspect ratio of the original qualified tested glazing systems in accordance with ASTM F2912. Proposed window system/assembly of a size outside this range will require testing to evaluate their hazard rating or are certified by the 'Dynamic Design Analysis Method' indicated above. Testing may be by shock tube or arena test. Perform the test on the entire proposed window system/assembly, including, the glazing, its framing/support system,

operating devices, and all anchorage devices. Window support system replicate anchorage of the window support system with the method of installation to be used for the project.

1.8.3 Air Infiltration

Air infiltration must not exceed the amount established by AAMA/WDMA/CSA 101/I.S.2/A440 for each window type.

1.8.4 Water Penetration

Water penetration must not exceed the amount established by AAMA/WDMA/CSA 101/I.S.2/A440 for each window type.

1.8.5 Thermal Performance

Windows (including frames and glass) will be independently tested and certified with a Solar Heat Gain Coefficient (SHGC) determined according to NFRC 200 procedures and a whole window U-factor determined in accordance with NFRC 100 within the ranges as indicated below according to the ASHRAE 169 Climate Zone of the project location. Provide visual Transmittance (VT) of 0.5 or greater. Submit documentation supporting compliance with Energy Star, FEMP designated, and Passive House qualifications as applicable. Provide proof of Energy Star label for residential aluminum window products.

1.8.5.1 South-Central Climate

Windows installed within Climate Zone 3 will have a U-Factor of 0.30 BTU/h·ft^2·°F or less and a SHGC of 0.25 or less.

1.8.6 Sound Attenuation

When tested in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 or the following below, provide a minimum Sound Transmission Class (STC) of 35 in accordance with ASTM E90 and as determined by ASTM E413 or Outside-Indoor Transmission Class (OITC) of 25 in accordance with ASTM E1332 and as determined by ASTM E413 with the window glazed with 1/2 inch air space between two pieces of 1/4 inch.

1.8.7 Windborne-Debris-Impact Performance

Exterior window system including glazing must comply with indicated basis or enhanced protection testing requirements in ASTM E1996 for Wind Zone 4 when tested according to ASTM E1886. Test specimens must be no smaller in width and length than glazing indicated for use on Project and must be installed in same manner as glazing indicated for use on Project.

a. Refer to drawings for classification of window requiring basic or enhanced protection.

b. Large-Missile Test: For glazing located within 30 feet of grade.

c. Small-Missile Test: For glazing located more than 30 feet above grade.

1.9 WARRANTY

Provide Manufacturer's standard performance guarantees or warranties that extend beyond a 1 year period.

PART 2 PRODUCTS

2.1 WINDOWS

Provide prime windows that comply with AAMA/WDMA/CSA 101/I.S.2/A440 and the requirements specified herein. In addition to compliance with AAMA/WDMA/CSA 101/I.S.2/A440, window framing members for each individual light of glass must not deflect to the extent that deflection perpendicular to the glass light exceeds L/175 of the glass edge length when subjected to uniform loads at specified design pressures. Provide Structural calculations for deflection to substantiate compliance with deflection requirements. Provide windows of types, performance classes, performance grades, combinations, and sizes indicated or specified. Design windows to accommodate hardware, glass, weatherstripping, and accessories to be furnished. Each window must be a complete factory assembled unit with or without glass installed. Dimensions shown are minimum. Provide windows with insulating glass and thermal break necessary to achieve a minimum Condensation Resistance Factor (CRF) of 53 when tested in accordance with AAMA 1503. Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, carbon steel complying with AAMA 907, or other corrosion-resistant material compatible with adjacent materials; designed to smoothly operate, tightly close, and securely lock windows, and sized to accommodate sash weight and dimensions.

2.1.1 Fixed Windows (F)

Type F-AW40.

2.1.2 Glass and Glazing

Materials are specified in Section 08 81 00 GLAZING.

2.1.3 Caulking and Sealing

Are specified in Section 07 92 00 JOINT SEALANTS.

2.1.4 Weatherstripping

AAMA/WDMA/CSA 101/I.S.2/A440. Provide for all ventilating (operable) sash for all windows. Provide woven wool pile weatherstripping 0.210 inch thick, conforming to AAMA 701/702, or polypropylene multifilament fiber weatherstripping installed in an integral weatherstripping groove in the sash or frame, and flexible polyvinylchloride weatherstripping installed in the sill member.

2.2 FABRICATION

Fabrication of window units must comply with AAMA/WDMA/CSA 101/I.S.2/A440.

2.2.1 Provisions for Glazing

Design windows and rabbets suitable for glass thickness shown or specified. For minimum antiterrorism windows, attach glazing to its supporting frame using structural silicone sealant or adhesive glazing tape in accordance with ASTM F2248. Design sash for inside glazing and for securing glass with metal beads.

2.2.2 Fasteners

Use window manufacturer's standard for windows, trim, and accessories. Self-tapping sheet-metal screws are not acceptable for material more than 1/16 inch thick.

2.2.3 Adhesives

Provide joint sealants as specified in Section 07 92 00 JOINT SEALANTS. For interior application of joint sealants, comply with applicable regulations regarding reduced VOC's, and as specified in Section 07 92 00 JOINT SEALANTS.

2.2.4 Drips and Weep Holes

Provide continuous drips over heads of top ventilators. Where fixed windows adjoin ventilators, drips must be continuous across tops of fixed windows. Provide drips and weep holes as required to return water to the outside.

2.2.5 Combination Windows

Windows used in combination must be factory assembled of the same class and grade. Where factory assembly of individual windows into larger units is limited by transportation considerations, prefabricate, match mark, transport, and field assemble.

2.2.6 Mullions and Transom Bars

Provide mullions between multiple window units to resist two times (2X) glazing resistance in accordance with ASTM F2248 and ASTM E1300. Provide mullions with a thermal break. Secure mullions and transom bars to adjoining construction and window units in such a manner as to permit expansion and contraction and to form a weathertight joint. Provide mullion covers on the interior and exterior to completely close exposed joints and recesses between window units and to present a neat appearance. Provide special covers over structural support at mullions as indicated.

2.2.7 Accessories

Provide windows complete with necessary hardware, fastenings, clips, fins, anchors, glazing beads, and other appurtenances necessary for complete installation and proper operation. Furnish extruded aluminum subframe receptors and subsill with each window unit.

2.2.7.1 Hardware

AAMA/WDMA/CSA 101/I.S.2/A440. The item, type, and functional characteristics must be the manufacturer's standard for the particular window type. Provide stainless steel hardware of suitable design and of sufficient strength to perform the function for which it is used. Equip all operating ventilators with a lock or latching device which can be secured from the inside.

2.2.7.2 Fasteners

Provide concealed anchors of the type recommended by the window manufacturer for the specific type of construction. Anchors and fasteners must be compatible with the window and the adjoining construction. Provide

a minimum of three anchors for each jamb located approximately 6 inches from each end and at midpoint.

2.2.7.3 Window Anchors

Anchoring devices for installing windows must be made of aluminum, cadmium-plated steel, stainless steel, or zinc-plated steel conforming to AAMA/WDMA/CSA 101/I.S.2/A440.

2.2.8 Finishes

Comply with NAAMM's "Metal Finishes Manual" for applying and designating finishes. Exposed aluminum surfaces must be factory finished with an anodic coating. Color must be clear anodized. All windows must have the same finish.

2.2.8.1 Anodic Coating

Clean exposed aluminum surfaces and provide an anodized finish conforming to AA DAF45 and AAMA 611. Finish must be:

b. Architectural Class I (0.7 mil or thicker), designation AA-M10-C22-A41, clear (natural) anodized.

2.3 THERMAL-BARRIER WINDOWS

Provide thermal-barrier windows, complete with accessories and fittings, where indicated.

Specify material and construction except as follows:

a. Aluminum alloy must be 6063-T6.

b. Frame construction, including operable sash, must be factory-assembled and factory-sealed inner and outer aluminum completely separated from metal-to-metal contact. Join assembly by a continuous, concealed, low conductance divider housed in an interlocking extrusion of the inner frame. Metal fasteners, straps, or anchors must not bridge the connection between the inner and outer frame.

c. Operating hardware for each sash must consist of spring-loaded nylon cushion blocks and pin locks designed to lock in predetermined locations.

d. Sash must be completely separated from metal-to-metal contact by means of woven-pile weatherstripping, plastic, or elastomeric separation members.

e. Operating and storm sash must be factory-glazed with the type of glass indicated and of the quality specified in Section 08 81 00 GLAZING.

2.4 MULLIONS

Provide mullions between multiple-window units where indicated.

Provide profiles for mullions and mullion covers, reinforced as required for the specified wind loading, and securely anchored to the adjoining construction. Mullion extrusion will include serrations or pockets to receive weatherstripping, sealant, or tape at the point of contact with

each window flange.

Mullion assembly must include aluminum window clamps or brackets screwed or bolted to the mullion and the mullion cover.

Mullion cover must be screw-fastened to the mullion unless otherwise indicated.

Mullion reinforcing members must be fabricated of the materials specified in AAMA/WDMA/CSA 101/I.S.2/A440 and meet the specified design loading.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Method of Installation

Install in accordance with the window manufacturer's printed instructions and details. Build in windows as the work progresses or install without forcing into prepared window openings. Set windows at proper elevation, location, and reveal; plumb, square, level, and in alignment; and brace, strut, and stay properly to prevent distortion and misalignment. Protect ventilators and operating parts against accumulation of dirt and building materials by keeping ventilators tightly closed and locked to frame. Bed screws or bolts in sill members, joints at mullions, contacts of windows with sills, built-in fins, and subframes in mastic sealant of a type recommended by the window manufacturer. Install and caulk windows in a manner that will prevent entrance of water and wind.

Any materials that show visual evidence of biological growth due to the presence of moisture must not be installed on the building project.

3.1.2 Dissimilar Materials

Where aluminum surfaces are in contact with, or fastened to masonry, concrete, wood, or dissimilar metals, except stainless steel or zinc, protect the aluminum surface from dissimilar materials as recommended in the Appendix to AAMA/WDMA/CSA 101/I.S.2/A440. Do not coat surfaces in contact with sealants after installation with any type of protective material. Do not apply coatings or lacquers to surfaces to which caulking and glazing components must adhere.

3.1.3 Anchors and Fastenings

Make provision for securing units to each other, to masonry, and to other adjoining construction. Windows installed in masonry walls must have head and jamb members designed to recess into masonry wall not less than 7/16 inch.

3.1.4 Adjustments After Installation

After installation of windows and completion of glazing and field painting, adjust all ventilators and hardware to operate smoothly and to provide weathertight sealing when ventilators are closed and locked. Lubricate hardware and operating parts as necessary. Verify that products are properly installed, connected, and adjusted.

3.2 CLEANING

Clean interior and exterior surfaces of window units of mortar, plaster, paint spattering spots, and other foreign matter to present a neat appearance, to prevent fouling of weathering surfaces and weather-stripping, and to prevent interference with the operation of hardware. Replace all stained, discolored, or abraded windows that cannot be restored to their original condition with new windows.

-- End of Section --

SECTION 08 81 00

GLAZING
05/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 800	(2016) Voluntary Specifications and Test Methods for Sealants

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z97.1	(2015) Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test

ASTM INTERNATIONAL (ASTM)

ASTM C509	(2006; R 2021) Standard Specification for Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C864	(2005; R 2015) Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM C1021	(2008; R 2014) Standard Practice for Laboratories Engaged in Testing of Building Sealants
ASTM C1036	(2021) Standard Specification for Flat Glass
ASTM C1048	(2018) Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass
ASTM C1087	(2016) Standard Test Method for Determining Compatibility of Liquid-Applied Sealants with Accessories Used in Structural Glazing Systems
ASTM C1172	(2019) Standard Specification for Laminated Architectural Flat Glass
ASTM C1184	(2023) Standard Specification for Structural Silicone Sealants

ASTM C1281	(2016) Standard Specification for Preformed Tape Sealants for Glazing Applications
ASTM D395	(2016; E 2017) Standard Test Methods for Rubber Property - Compression Set
ASTM D2287	(2019) Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds
ASTM E1300	(2024) Standard Practice for Determining Load Resistance of Glass in Buildings
ASTM E2190	(2010) Standard Specification for Insulating Glass Unit Performance and Evaluation

GLASS ASSOCIATION OF NORTH AMERICA (GANA)

GANA Glazing Manual	(2008) Glazing Manual
GANA Sealant Manual	(2008) Sealant Manual
GANA Standards Manual	(2008) Engineering Standards Manual

INSULATING GLASS MANUFACTURERS ALLIANCE (IGMA)

IGMA TB-1200	(1983; R 2016) Guidelines for Insulating Glass Dimensional Tolerances
IGMA TB-3001	(2001) Guidelines for Sloped Glazing
IGMA TM-3000	(1990; R 2016) North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial & Residential Use

NATIONAL FENESTRATION RATING COUNCIL (NFRC)

NFRC 100	(2020) Procedure for Determining Fenestration Product U-Factors
NFRC 200	(2020) Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(2022) Standard for Fire Doors and Other Opening Protectives
NFPA 252	(2022) Standard Methods of Fire Tests of Door Assemblies
NFPA 257	(2022) Standard on Fire Test for Window and Glass Block Assemblies

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

16 CFR 1201 Safety Standard for Architectural Glazing Materials

1.2 SUBMITTALS

Government approval is required for submittals with a "G" classification. Submittals not having a "G" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Insulating Glass

Glazing Accessories

Sealants

Joint Backer

SD-04 Samples

Insulating Glass

Glazing Tape

Sealing Tapes

SD-07 Certificates

Insulating Glass

SD-08 Manufacturer's Instructions

Setting and Sealing Materials

Glass Setting

SD-11 Closeout Submittals

Warranty for Insulated Glass Units

Warranty for Polycarbonate Sheet

1.3 SYSTEM DESCRIPTION

Fabricate and install watertight and airtight glazing systems to withstand thermal movement and wind loading without glass breakage, gasket failure, deterioration of glazing accessories, or defects in the work. Glazed panels must comply with the safety standards, in accordance with ANSI Z97.1, and comply with indicated wind/snow loading in accordance with ASTM E1300.

1.4 QUALITY CONTROL

Submit two 8 by 10 inch samples of each of the following: tinted glass, patterned glass, heat-absorbing glass, and insulating glass units.

Submit three samples of each other material. Samples of plastic sheets must be minimum 5 by 7 inches.

1.5 DELIVERY, STORAGE, AND HANDLING

Deliver products to the site in unopened containers, labeled plainly with manufacturers' names and brands. Store glass and setting materials in safe, enclosed dry locations and do not unpack until needed for installation. Handle and install materials in a manner that will protect them from damage.

1.6 ENVIRONMENTAL REQUIREMENTS

Do not start glazing work until the outdoor temperature is above 40 degrees F and rising, unless procedures recommended by the glass manufacturer and approved by the Contracting Officer are made to warm the glass and rabbet surfaces. Provide ventilation to prevent condensation of moisture on glazing work during installation. Do not perform glazing work during damp or rainy weather.

1.7 WARRANTY

1.7.1 Warranty for Insulated Glass Units

Warranty insulating glass units against development of material obstruction to vision (such as dust, fogging, or film formation on the inner glass surfaces) caused by failure of the hermetic seal, other than through glass breakage, for a 10-year period following acceptance of the work. Provide new units for any units failing to comply with terms of this warranty within 45 working days after receipt of notice from the Government.

1.8 DESIGN REQUIREMENTS

Provide exterior glazing in accordance with ASTM F2248 and ASTM E1300, per UFC 4-010-01 "DoD Minimum Antiterrorism Standards for Buildings.

PART 2 PRODUCTS

2.1 PRODUCT SUSTAINABILITY CRITERIA

2.2 GLASS

ASTM C1036, unless specified otherwise. In doors and sidelights, provide safety glazing material conforming to 16 CFR 1201.

2.2.1 Clear Glass

For interior glazing (i.e., pass and observation windows), 1/4 inch thick glass should be used.

Type I, Class 1 (clear), Quality q4 (A). Provide for glazing openings not indicated or specified otherwise. Use double-strength sheet glass or 1/8 inch float glass for openings up to and including 15 square feet, 3/16 inch for glazing openings over 15 square feet but not over 30 square feet, and 1/4 inch for glazing openings over 30 square feet but not over 45 square feet.

2.2.2 Annealed Glass

Annealed glass must be Type I transparent flat type, Class 1 - clear, Quality q3 - glazing select, conforming to ASTM C1036.

2.2.3 Laminated Glass

ASTM C1172, Laminated glass fabricated from two nominal 1/8 inch pieces of Type I, Class 1, Quality Q3, flat annealed ; clear glass conforming to ASTM C1036. Flat glass to be laminated together with a minimum of 0.030 inch inch thick, clear polyvinyl butyral laminate, conforming to requirements of 16 CFR 1201 and ASTM C1172. The total minimum thickness of nominally 1/4 inches. Color as indicated on drawings.

Provide laminated glass with a minimum interlayer thickness of 0.030 inch (o.75-mm) and a load resistance determined from ASTM E1300 greater or equal to the 3-second duration equivalent design load determined from ASTM F2248.

Note that ASTM F2248 can be used for a limited range of charge weights and standoffs, including those covered by this standard. For charge weights and standoffs outside of the range of ASTM F2248 and for glazing alternatives to laminated glass that provide equivalent levels of protection, refer to PDC Technical Report 10-02.

2.2.4 Mirrors

2.2.4.1 Glass Mirrors

Glass for mirrors must be Type I transparent flat type, Class 1-clear, Glazing Quality q1 1/4 inch thick conforming to ASTM C1036. Glass must be coated on one surface with silver coating, copper protective coating, and mirror backing paint. Silver coating must be highly adhesive pure silver coating of a thickness which must provide reflectivity of 83 percent or more of incident light when viewed through 1/4 inch thick glass, and must be free of pinholes or other defects. Copper protective coating must be pure bright reflective copper, homogeneous without sludge, pinholes or other defects, and must be of proper thickness to prevent "adhesion pull" by mirror backing paint. Mirror backing paint must consist of two coats of special scratch and abrasion-resistant paint, and must be baked in uniform thickness to provide a protection for silver and copper coatings which will permit normal cutting and edge fabrication.

2.2.5 Tempered Glass

ASTM C1048, Kind FT (fully tempered), Condition A (uncoated), Type I, Class 1 (transparent), Quality q3, 1/4 inch thick, 89 percent light transmittance, percent shading coefficient conforming to ASTM C1048 and GANA Standards Manual. Color as indicated on drawings.

2.2.6 Heat-Strengthened Glass

ASTM C1048, Kind HS (heat strengthened), Condition A (uncoated), Type I, Class 1 (clear), Quality q3, 1/4 inch thick.

2.2.7 Fire/Safety Rated Glass

2.2.7.1 Fire Protection Rated Glass

Clear tempered and meet 16 CFR 1201 Category I (under 9 square feet) or II

(over 9 square feet) impact safety standard. Glass to make 20 minute rating when tested in accordance with NFPA 257 and NFPA 252. Glass to be permanently labeled with appropriate markings.

2.3 INSULATING GLASS UNITS

Two panes of glass separated by a dehydrated airspace, filled with argon gas and hermetically sealed, conforming to ASTM E2190. Submit performance and compliance documentation for each type of insulating glass.

Insulated glass units must have a Solar Heat Gain Coefficient (SHGC) maximum of 0.29 determined according to NFRC 200 and a U-factor maximum of 0.27 Btu per square foot by hr by degree F in accordance with NFRC 100.

Dimensional tolerances must be as specified in IGMA TB-1200. Spacer must be black, roll-formed, thermally broken aluminum , with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal must be compressed polyisobutylene and the secondary seal must be a specially formulated silicone.

The inner light must be ASTM C1172, clear laminated (exterior) flat glass Type I, Class I, Quality q3. The outer light must be fully tempered ASTM C1048, Kind FT, Type I, Class 1 (transparent) or 2 (tinted heat absorbing) as indicated on drawings, Quality q4, minimum 6 mm, 1/4 inch thick.

Tint color as indicated on drawings.

2.3.1 Low Emissivity Coatings

Interior and exterior glass panes for Low-E insulating units must be Type I annealed flat glass, Class 1-clear with anti-reflective low-emissivity coating or heat-strengthened or fully tempered glass complying with ASTM C1048, Condition C on No. 2 surface (inside surface of exterior pane), Quality q3 - glazing select, conforming to ASTM C1036. Glass performance must be U value maximum of 0.29 Btu/hr-ft2-F, Solar Heat Gain Coefficient (SHGC) maximum of 0.38. Color must be Kawneer Solar Bronze.

2.4 SETTING AND SEALING MATERIALS

Provide as specified in the GANA Glazing Manual, IGMA TM-3000, IGMA TB-3001, and manufacturer's recommendations, unless specified otherwise herein. Do not use metal sash putty, nonskinning compounds, nonresilient preformed sealers, or impregnated preformed gaskets. Materials exposed to view and unpainted must be gray or neutral color. Sealant testing must be performed by a testing agency qualified according to ASTM C1021.

Submit glass manufacturer's recommendations for setting and sealing materials and for installation of each type of glazing material specified.

2.4.1 Putty and Glazing Compound

Provide glazing compound as recommended by manufacturer for face-glazing metal sash. Putty must be linseed oil type. Do not use putty and glazing compounds with insulating glass or laminated glass.

2.4.2 Glazing Compound

Use for face glazing metal sash. Do not use with insulating glass units or laminated glass.

2.4.3 Sealants

Provide elastomeric sealants.

2.4.3.1 Elastomeric Sealant

ASTM C920, Type S, Grade NS, Class 12.5, Use G. Use for channel or stop glazing metal sash. Sealants must be chemically compatible with setting blocks, edge blocks, and sealing tapes, with sealants used in manufacture of insulating glass units. Color of sealant must be white.

2.4.3.2 Structural Sealant

ASTM C1184, Type S.

2.4.4 Joint Backer

Joint backer must have a diameter size at least 25 percent larger than joint width; type and material as recommended in writing by glass and sealant manufacturer.

2.4.5 Glazing Tapes

2.4.5.1 Back-Bedding Mastic Glazing Tapes

Preformed, butyl-based, 100 percent solids elastomeric tape; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; and complying with ASTM C1281 and AAMA 800 for products indicated below:

a. AAMA 804.3 tape, where indicated.

b. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.

c. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.

2.4.5.2 Expanded Cellular Glazing Tapes

Closed-cell, PVC foam tapes; factory coated with adhesive on both surfaces; and complying with AAMA 800 for the following types:

a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.

b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

2.4.6 Sealing Tapes

Preformed, semisolid, PVC-based material of proper size and compressibility for the particular condition, complying with ASTM D2287. Use only where

glazing rabbet is designed for tape and tape is recommended by the glass or sealant manufacturer. Provide spacer shims for use with compressible tapes. Tapes must be chemically compatible with the product being set.

2.4.7 Setting Blocks and Edge Blocks

Closed-cell neoprene setting blocks must be dense extruded type conforming to ASTM C509 and ASTM D395, Method B, Shore A durometer between 70 and 90. Edge blocking must be Shore A durometer of 50 (plus or minus 5). Provide silicone setting blocks when blocks are in contact with silicone sealant. Profiles, lengths and locations must be as required and recommended in writing by glass manufacturer. Block color must be black.

2.4.8 Glazing Gaskets

Glazing gaskets must be extruded with continuous integral locking projection designed to engage into metal glass holding members to provide a watertight seal during dynamic loading, building movements and thermal movements. Glazing gaskets for a single glazed opening must be continuous one-piece units with factory-fabricated injection-molded corners free of flashing and burrs. Glazing gaskets must be in lengths or units recommended by manufacturer to ensure against pull-back at corners. Provide glazing gasket profiles as recommended by the manufacturer for the intended application.

2.4.8.1 Fixed Glazing Gaskets

Fixed glazing gaskets must be closed-cell (sponge) smooth extruded compression gaskets of cured elastomeric virgin neoprene compounds conforming to ASTM C509, Type 2, Option 1.

2.4.8.2 Wedge Glazing Gaskets

Wedge glazing gaskets must be high-quality extrusions of cured elastomeric virgin neoprene compounds, ozone resistant, conforming to ASTM C864, Option 1, Shore A durometer between 65 and 75.

2.4.8.3 Aluminum Framing Glazing Gaskets

Glazing gaskets for aluminum framing must be permanent, elastic, non-shrinking, non-migrating, watertight and weathertight.

2.4.9 Accessories

Provide as required for a complete installation, including glazing points, clips, shims, angles, beads, and spacer strips. Provide noncorroding metal accessories. Provide primer-sealers and cleaners as recommended by the glass and sealant manufacturers. Use ASTM C1087 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of glazing sealants to surface.

2.5 MIRROR ACCESSORIES

2.5.1 Mastic

Mastic for setting mirrors must be a polymer type mirror mastic resistant to water, shock, cracking, vibration and thermal expansion. Provide mastic compatible with mirror backing paint, and as approved by mirror manufacturer.

2.5.2 Mirror Frames

Provide mirrors with mirror frames (J-mold channels) fabricated of one-piece roll-formed Type 304 stainless steel with No. 4 brushed satin finish and concealed fasteners which will keep mirrors snug to wall. Frames must be 1-1/4 by 1/4 by 1/4 inch continuous at top and bottom of mirrors. Concealed fasteners of type to suit wall construction material must be provided with mirror frames.

2.5.3 Mirror Clips

Provide clips with concealed fasteners of type to suit wall construction material.

PART 3 EXECUTION

Any materials that show visual evidence of biological growth due to the presence of moisture must not be installed on the building project.

3.1 PREPARATION

Preparation, unless otherwise specified or approved, must conform to applicable recommendations in the GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, IGMA TM-3000, and manufacturer's recommendations. Determine the sizes to provide the required edge clearances by measuring the actual opening to receive the glass. Grind smooth in the shop glass edges that will be exposed in finish work. Leave labels in place until the installation is approved, except remove applied labels on heat-absorbing glass and on insulating glass units as soon as glass is installed. Securely fix movable items or keep in a closed and locked position until glazing compound has thoroughly set.

3.2 GLASS SETTING

Shop glaze or field glaze items to be glazed using glass of the quality and thickness specified or indicated. Glazing, unless otherwise specified or approved, must conform to applicable recommendations in the GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, IGMA TM-3000, and manufacturer's recommendations. Aluminum windows, wood doors, and wood windows may be glazed in conformance with one of the glazing methods described in the standards under which they are produced, except that face puttying with no bedding will not be permitted. Handle and install glazing materials in accordance with manufacturer's instructions. Use beads or stops which are furnished with items to be glazed to secure the glass in place. Verify products are properly installed, connected, and adjusted.

3.2.1 Sheet Glass

Cut and set with the visible lines or waves horizontal.

3.2.2 Patterned Glass

Set glass with one patterned surface with smooth surface on the weather side. When used for interior partitions, place the patterned surface in same direction in all openings.

3.2.3 Insulating Glass Units

Do not grind, nip, or cut edges or corners of units after the units have left the factory. Springing, forcing, or twisting of units during setting will not be permitted. Handle units so as not to strike frames or other objects. Installation must conform to applicable recommendations of IGMA TB-3001 and IGMA TM-3000.

3.2.4 Installation of Wire Glass

Install glass for fire doors in accordance with installation requirements of NFPA 80.

3.2.5 Installation of Heat-Absorbing Glass

Provide glass with clean-cut, factory-fabricated edges. Field cutting will not be permitted.

3.2.6 Installation of Laminated Glass

Sashes which are to receive laminated glass must be weeped to the outside to allow water drainage into the channel.

3.3 CLEANING

Clean glass surfaces and remove labels, paint spots, putty, and other defacement as required to prevent staining. Glass must be clean at the time the work is accepted.

3.4 PROTECTION

Protect glass work immediately after installation. Identify glazed openings with suitable warning tapes, cloth or paper flags, attached with non-staining adhesives. Protect reflective glass with a protective material to eliminate any contamination of the reflective coating. Place protective material far enough away from the coated glass to allow air to circulate to reduce heat buildup and moisture accumulation on the glass. Upon removal, separate protective materials for reuse or recycling. Remove and replace glass units which are broken, chipped, cracked, abraded, or otherwise damaged during construction activities with new units.

-- End of Section --

SECTION 23 05 93

TESTING, ADJUSTING, AND BALANCING FOR HVAC
11/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ACOUSTICAL SOCIETY OF AMERICA (ASA)

ASA S1.4	(1983; Amendment 1985; R 2006) Specification for Sound Level Meters (ASA 47)
ASA S1.11 PART 1	(2014) American National Standard Electroacoustics - Octave-Band and Fractional-Octave-Band Filters - Part 1: Specifications

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)

AMCA 203	(1990; R 2011) Field Performance Measurements of Fan Systems

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 62.1	(2016) Ventilation for Acceptable Indoor Air Quality
ASHRAE HVAC APP IP HDBK	(2016) HVAC Applications Handbook, I-P Edition
ASHRAE HVAC APP SI HDBK	(2019) HVAC Applications Handbook, SI Edition

ASSOCIATED AIR BALANCE COUNCIL (AABC)

AABC MN-1	(2002; 6th ed) National Standards for Total System Balance
AABC MN-4	(1996) Test and Balance Procedures

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)

NEBB MASV	(2006) Procedural Standards for Measurements and Assessment of Sound and Vibration
NEBB PROCEDURAL STANDARDS	(2015) Procedural Standards for TAB (Testing, Adjusting and Balancing)

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1780	(2002) HVAC Systems - Testing, Adjusting and Balancing, 3rd Edition
SMACNA 1858	(2004) HVAC Sound And Vibration Manual - First Edition
SMACNA 1972 CD	(2012) HVAC Air Duct Leakage Test Manual - 2nd Edition

1.2 DEFINITIONS

a. AABC: Associated Air Balance Council

b. COTR: Contracting Officer's Technical Representative

c. HVAC: Heating, ventilating, and air conditioning; or heating, ventilating, and cooling

d. NEBB: National Environmental Balancing Bureau

e. Out-of-tolerance data: Pertains only to field acceptance testing of Final TAB report. When applied to TAB work this phase means "a measurement taken during TAB field acceptance testing which does not fall within the range of plus 5 to minus 5 percent of the original measurement reported on the TAB Report for a specific parameter."

f. Season of maximum heating load: The time of year when the outdoor temperature at the project site remains within plus or minus 30 degrees Fahrenheit of the project site's winter outdoor design temperature, throughout the period of TAB data recording.

g. Season 1: Depending upon when the project HVAC is completed and ready for TAB, Season 1 is defined. Season 1 could be the season of maximum heating load, or the season of maximum cooling load.

h. Sound measurements terminology: Defined in AABC MN-1, NEBB MASV, or SMACNA 1858 (TABB).

i. TAB: Testing, adjusting, and balancing (of HVAC systems)

j. TAB'd: HVAC Testing/Adjusting/Balancing procedures performed

k. TAB Agency: TAB Firm

l. TAB team field leader: TAB team field leader

m. TAB team supervisor: TAB team engineer

n. TAB team technicians: TAB team assistants

o. TAB team field leader: TAB team field leader

p. TAB team supervisor: TAB team engineer

q. TAB team technicians: TAB team assistants

r. TABB: Testing Adjusting and Balancing Bureau

1.2.1 Similar Terms

In some instances, terminology differs between the Contract and the TAB Standard primarily because the intent of this Section is to use the industry standards specified, along with additional requirements listed herein to produce optimal results.

The following table of similar terms is provided for clarification only. Contract requirements take precedent over the corresponding AABC, NEBB, or TABB requirements where differences exist.

SIMILAR TERMS			
Contract Term	AABC Term	NEBB Term	TABB Term
TAB Standard	National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems	Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems	International Standards for Environmental Systems Balance
TAB Specialist	TAB Engineer	TAB Supervisor	TAB Supervisor
Systems Readiness Check	Construction Phase Inspection	Field Readiness Check & Preliminary Field Procedures	Field Readiness Check & Prelim. Field Procedures

1.3 WORK DESCRIPTION

The work includes testing, adjusting, and balancing (TAB) of new gas-fired infrared radiant heating equipment.

Perform TAB in accordance with the requirements of the TAB procedural standard recommended by the TAB trade association that approved the TAB Firm's qualifications. Comply with requirements of AABC MN-1, NEBB PROCEDURAL STANDARDS, or SMACNA 1780 (TABB) as supplemented and modified by this specification section. All recommendations and suggested practices contained in the TAB procedural standards are considered mandatory.

Conduct TAB of the indicated systems and equipment and submit the specified TAB reports for approval. Conduct TAB work in accordance with the requirements of this section.

1.3.1 TAB SCHEMATIC DRAWINGS

Show the following information on TAB Schematic Drawings:

1. A unique number or mark for each piece of equipment or terminal.

2. Gas flow measurement fittings and balancing fittings.

The Testing, Adjusting, and Balancing (TAB) Specialist must review the Contract Plans and Specifications and advise the Contracting Officer of any deficiencies that would prevent the effective and accurate TAB of the system, including records of existing conditions, and systems readiness check. The TAB Specialist must provide a Design Review Report individually listing each deficiency and the corresponding proposed corrective action The Testing, Adjusting, and Balancing (TAB) Specialist must review the Contract Plans and Specifications and advise the Contracting Officer of any deficiencies that would prevent the effective and accurate TAB of the system, including records of existing conditions, and systems readiness check. The TAB Specialist must provide a Design Review Report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

Submit three copies of the TAB Schematic Drawings and Report Forms to the Contracting Officer, no later than 21 days prior to the start of TAB field measurements.

1.3.2 Related Requirements

Requirements for price breakdown of HVAC TAB work are specified in Section 01 20 00 PRICE AND PAYMENT PROCEDURES.

Requirements for construction scheduling related to HVAC TAB work are specified in Section 01 32 17.00 20 COST LOADED NETWORK ANALYSIS SCHEDULES (NAS).

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Records of Existing Conditions; G

Independent TAB Agency and Personnel Qualifications; G

TAB Design Review Report; G

TAB Firm; G

Designation of TAB Team Engineer; G or TAB Specialist; G

SD-02 Shop Drawings

TAB Schematic Drawings and Report Forms; G

SD-03 Product Data

Equipment and Performance Data; G

TAB Related HVAC Submittals; G

A list of the TAB Related HVAC Submittals, no later than 7days after the approval of the TAB team engineer and assistant.

TAB Procedures; G

Proposed procedures for TAB, submitted with the TAB Schematic Drawings and Report Forms.

Calibration; G

Systems Readiness Check; G

TAB Execution; G

TAB Verification; G

SD-06 Test Reports

Certified Final TAB Report for Season 1; G

SD-07 Certificates

Independent TAB Agency and Personnel Qualifications; G

TAB Submittal and Work Schedule; G

TAB Pre-Field Engineering Report; G

Instrument Calibration Certificates; G

TAB Procedures Summary; G

TAB Firm; G

Design Review Report; G

1.5 QUALITY ASSURANCE

1.5.1 Independent TAB Agency and Personnel Qualifications

To secure approval for the proposed agency, submit information certifying that the TAB agency is a first tier subcontractor who is not affiliated with any other company participating in work on this contract, including design, furnishing equipment, or construction. Further, submit the following, for the agency, to Contracting Officer for approval:

a. Independent AABC or NEBB or TABB TAB agency:

TAB agency: AABC registration number and expiration date of

current certification; or NEBB certification number and expiration date of current certification; or TABB certification number and expiration date of current certification.

TAB team supervisor: Name and copy of AABC or NEBB or TABB TAB supervisor certificate and expiration date of current certification.

TAB team field leader: Name and documented evidence that the team field leader has satisfactorily performed full-time supervision of TAB work in the field for not less than 3 years immediately preceding this contract's bid opening date.

TAB team field technicians: Names and documented evidence that each field technician has satisfactorily assisted a TAB team field leader in performance of TAB work in the field for not less than one year immediately preceding this contract's bid opening date.

Current certificates: Registrations and certifications are current, and valid for the duration of this contract. Renew Certifications which expire prior to completion of the TAB work, in a timely manner so that there is no lapse in registration or certification. TAB agency or TAB team personnel without a current registration or current certification are not to perform TAB work on this contract.

b. TAB Team Members: TAB team approved to accomplish work on this contract are full-time employees of the TAB agency. No other personnel is allowed to do TAB work on this contract.

c. Replacement of TAB team members: Replacement of members may occur if each new member complies with the applicable personnel qualifications and each is approved by the Contracting Officer.

1.5.1.1 TAB Standard

Perform TAB in accordance with the requirements of the standard under which the TAB Firm's qualifications are approved, i.e., AABC MN-1, NEBB PROCEDURAL STANDARDS, or SMACNA 1780 unless otherwise specified herein. All recommendations and suggested practices contained in the TAB Standard are considered mandatory. Use the provisions of the TAB Standard, including checklists, report forms, etc., as nearly as practical, to satisfy the Contract requirements. Use the TAB Standard for all aspects of TAB, including qualifications for the TAB Firm and Specialist and calibration of TAB instruments. Where the instrument manufacturer calibration recommendations are more stringent than those listed in the TAB Standard, adhere to the manufacturer's recommendations.

All quality assurance provisions of the TAB Standard such as performance guarantees are part of this contract. For systems or system components not covered in the TAB Standard, TAB procedures must be developed by the TAB Specialist. Where new procedures, requirements, etc., applicable to the Contract requirements have been published or adopted by the body responsible for the TAB Standard used (AABC, NEBB, or TABB), the requirements and recommendations contained in these procedures and requirements are considered mandatory, including the latest requirements of ASHRAE 62.1.

1.5.1.2 Qualifications

a. TAB Firm

The TAB Firm must be either a member of AABC or certified by the NEBB or the TABB and certified in all categories and functions where measurements or performance are specified on the plans and specifications, including TAB of environmental systems and the measuring of sound and vibration in environmental systems.

Certification must be maintained for the entire duration of duties specified herein. If, for any reason, the firm loses subject certification during this period, the Contractor must immediately notify the Contracting Officer and submit another TAB Firm for approval. Any firm that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections to be performed by the TAB Firm will be considered invalid if the TAB Firm loses its certification prior to Contract completion and must be performed by an approved successor.

These TAB services are to assist the prime Contractor in performing the quality oversight for which it is responsible. The TAB Firm must be a prime subcontractor of the Contractor and be financially and corporately independent of the mechanical subcontractor, reporting directly to and paid by the Contractor.

b. TAB Specialist

The TAB Specialist must be either a member of AABC,an experienced technician of the Firm certified by the NEBB, or a Supervisor certified by the TABB. The certification must be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, immediately notify the Contracting Officer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB Specialist will be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by the approved successor.

c. TAB Specialist Responsiblities

TAB Specialist responsibilities include all TAB work specified herein and in related sections under his direct guidance. The TAB specialist is required to be onsite on a daily basis to direct TAB efforts.

1.5.1.3 TAB Related HVAC Submittals

The TAB Specialist must prepare a list of the submittals from the Contract Submittal Register that relate to the successful accomplishment of all HVAC TAB. Accompany the submittals identified on this list with a letter of approval signed and dated by the TAB Specialist when submitted to the Government. Ensure that the location and details of ports, terminals, connections, etc., necessary to perform TAB are identified on the

submittals.

1.5.2 Responsibilities

The Contractor is responsible for ensuring compliance with the requirements of this section. The following delineation of specific work responsibilities is specified to facilitate TAB execution of the various work efforts by personnel from separate organizations. This breakdown of specific duties is specified to facilitate adherence to the schedule listed in the paragraph TAB SUBMITTAL AND WORK SCHEDULE.

1.5.2.1 Contractor

a. TAB personnel: Ensure that the TAB work is accomplished by a group meeting the requirements specified in the paragraph TAB PERSONNEL QUALIFICATION REQUIREMENTS.

b. PreTAB meeting: Attend the meeting with the TAB Supervisor, and ensure that a representative is present for the sheetmetal contractor, mechanical contractor, electrical contractor, and automatic temperature controls contractor.

c. HVAC documentation: Furnish one complete set of the following HVAC-related documentation to the TAB agency:

(1) Contract drawings and specifications

(2) Approved submittal data for equipment

(3) Construction work schedule

(4) Up-to-date revisions and change orders for the previously listed items

d. Submittal and work schedules: Ensure that the schedule for submittals and work required by this section and specified in the paragraph TAB SUBMITTAL AND WORK SCHEDULE is met.

e. Coordination of supporting personnel:

Provide the technical personnel, such as factory representatives or HVAC controls installer required by the TAB field team to support the TAB field measurement work.

Provide equipment mechanics to operate HVAC equipment and ductwork mechanics to provide the field designated test ports to enable TAB field team to accomplish the TAB field measurement work. Ensure these support personnel are present at the times required by the TAB team, and cause no delay in the TAB field work.

Conversely, ensure that the HVAC controls installer has required support from the TAB team field leader to complete the controls check out.

f. Deficiencies: Ensure that the TAB Agency supervisor submits all Design/Construction deficiency notifications directly to the Contracting officer within 3 days after the deficiency is encountered.

Further, ensure that all such notification submittals are complete with explanation, including documentation, detailing deficiencies.

g. Prerequisite HVAC work: Complete check out and debugging of HVAC equipment, ducts, and controls prior to the TAB engineer arriving at the project site to begin the TAB work. Debugging includes searching for and eliminating malfunctioning elements in the HVAC system installations, and verifying all adjustable devices are functioning as designed. Include as prerequisite work items, the deficiencies pointed out by the TAB team supervisor in the design review report.

h. Prior to the TAB field team's arrival, ensure completion of the applicable inspections and work items listed in the TAB team supervisor's pre-field engineering report. Do not allow the TAB team to commence TAB field work until all of the following are completed.

(1) HVAC system installations are fully complete.

(2) HVAC prerequisite checkout work lists specified in the paragraph PRE-FIELD TAB ENGINEERING REPORT are completed, submitted, and approved. Ensure that the TAB Agency gets a copy of the approved prerequisite HVAC work checklist.

i. Advance notice: Furnish to the Contracting Officer with advance written notice for the commencement of the TAB field work.

1.5.2.2 TAB Agency

Provide the services of a TAB team which complies with the requirements of the paragraph INDEPENDENT TAB AGENCY PERSONNEL QUALIFICATIONS. The work to be performed by the TAB agency is limited to testing, adjusting, and balancing of HVAC air and water systems to satisfy the requirements of this specification section.

1.5.2.3 TAB Team Supervisor

a. Overall management: Supervise and manage the overall TAB team work effort, including preliminary and technical TAB procedures and TAB team field work.

b. Pre TAB meeting: Attend meeting with Contractor.

c. Design review report: Review project specifications and accompanying drawings to verify that the air systems and water systems are designed in such a way that the TAB engineer can accomplish the work in compliance with the requirements of this section. Verify the presence and location of permanently installed test ports and other devices needed, including gauge cocks, thermometer wells, flow control devices, circuit setters, balancing valves, and manual volume dampers.

d. Support required: Specify the technical support personnel required from the Contractor other than the TAB agency; such as factory representatives for temperature controls or for complex equipment. Inform the Contractor in writing of the support personnel needed and

when they are needed. Furnish the notice as soon as the need is anticipated, either with the design review report, or the pre-field engineering report, the during the TAB field work.

f. Pre-field engineering report: Utilizing the following HVAC-related documentation; contract drawings and specifications, approved submittal data for equipment, up-to-date revisions and change orders; prepare this report.

g. Prerequisite HVAC work checklist: Ensure the Contractor gets a copy of this checklist at the same time as the pre-field engineering report is submitted.

j. Technical Assistance for TAB Work: Provide immediate technical assistance to the TAB field team for the TAB work.

(1) TAB field visit: At the midpoint of the Season 1 and Season 2 TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workday duration.

(2) TAB field visit: Near the end of the TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workdayduration. Review the TAB final report data and certify the TAB final report.

k. Certified TAB report: Certify the TAB report. This certification includes the following work:

(1) Review: Review the TAB field data report. From this field report, prepare the certified TAB report.

(2) Verification: Verify adherence, by the TAB field team, to the TAB plan prescribed by the pre-field engineering report and verify adherence to the procedures specified in this section.

l. Design/Construction deficiencies: Within 3 working days after the TAB Agency has encountered any design or construction deficiencies, the TAB Supervisor must submit written notification directly to the Contracting Officer, with a separate copy to the Contractor, of all such deficiencies. Provide in this submittal a complete explanation, including supporting documentation, detailing deficiencies. Where deficiencies are encountered that are believed to adversely impact successful completion of TAB, the TAB Agency must issue notice and request direction in the notification submittal.

m. TAB Field Check: The TAB team supervisor must attend and supervise Season 1 TAB field check.

1.5.2.4 TAB Team Field Leader

a. Field manager: Manage, in the field, the accomplishment of the work specified in Part 3, EXECUTION.

b. Full time: Be present at the contract site when DALT field work or TAB

field work is being performed by the TAB team; ensure day-to-day TAB team work accomplishments are in compliance with this section.

c. Prerequisite HVAC work: Do not bring the TAB team to the contract site until a copy of the prerequisite HVAC Checklist, with all work items certified by the Contractor to be working as designed, reaches the office of the TAB Agency.

1.5.3 Project/Site Conditions

1.5.3.1 TAB Services to Obtain Existing Conditions

Conduct TAB of the indicated existing systems and equipment and submit the specified TAB reports for approval. Conduct this TAB work in accordance with the requirements of this section.

1.5.4 Sequencing and Scheduling

1.5.5 Subcontractor Special Requirements

Perform all work in this section in accordance with the paragraph SUBCONTRACTOR SPECIAL REQUIREMENTS in Section 01 30 00 ADMINISTRATIVE REQUIREMENTS, stating that all contract requirements of this section must be accomplished directly by a first tier subcontractor. No work may be performed by a second tier subcontractor.

1.5.6 Instrument Calibration Certificates

It is the responsibility of the TAB firm to provide instrumentation that meets the minimum requirements of the standard under which the TAB Firm's qualifications are approved for use on a project. Instrumentation must be in proper operating condition and must be applied in accordance with the instrumentation's manufacturer recommendations.

All instrumentation must bear a valid NIST traceable calibration certificate during field work and during government acceptance testing. All instrumentation must be calibrated within no later than one year of the date of TAB work or government acceptance testing field work.

1.5.7 TAB Standard

Perform TAB in accordance with the requirements of the standard under which the TAB Firm's qualifications are approved, i.e., AABC MN-1, NEBB PROCEDURAL STANDARDS, or SMACNA 1780 unless otherwise specified herein. All recommendations and suggested practices contained in the TAB Standard are considered mandatory. Use the provisions of the TAB Standard, including checklists, report forms, etc., as nearly as practical, to satisfy the Contract requirements. Use the TAB Standard for all aspects of TAB, including qualifications for the TAB Firm and Specialist and calibration of TAB instruments. Where the instrument manufacturer calibration recommendations are more stringent than those listed in the TAB Standard, adhere to the manufacturer's recommendations.

All quality assurance provisions of the TAB Standard such as performance guarantees are part of this contract. For systems or system components not covered in the TAB Standard, TAB procedures must be developed by the TAB Specialist. Where new procedures, requirements, etc., applicable to the

Contract requirements have been published or adopted by the body responsible for the TAB Standard used (AABC, NEBB, or TABB), the requirements and recommendations contained in these procedures and requirements are considered mandatory, including the latest requirements of ASHRAE 62.1.

1.5.8 Qualifications

1.5.8.1 TAB Firm

The TAB Firm must be either a member of AABC or certified by the NEBB or the TABB and certified in all categories and functions where measurements or performance are specified on the plans and specifications, including TAB of environmental systems .

Certification must be maintained for the entire duration of duties specified herein. If, for any reason, the firm loses subject certification during this period, the Contractor must immediately notify the Contracting Officer and submit another TAB Firm for approval. Any firm that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections to be performed by the TAB Firm will be considered invalid if the TAB Firm loses its certification prior to Contract completion and must be performed by an approved successor.

These TAB services are to assist the prime Contractor in performing the quality oversight for which it is responsible. The TAB Firm must be a prime subcontractor of the Contractor and be financially and corporately independent of the mechanical subcontractor, reporting directly to and paid by the Contractor.

1.5.8.2 TAB Specialist

The TAB Specialist must be either a member of AABC,an experienced technician of the Firm certified by the NEBB, or a Supervisor certified by the TABB. The certification must be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, immediately notify the Contracting Officer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB Specialist will be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by the approved successor.

1.5.8.3 TAB Specialist Responsibilities

TAB Specialist responsibilities include all TAB work specified herein and in related sections under his direct guidance. The TAB specialist is required to be onsite on a daily basis to direct TAB efforts.

1.5.8.4 TAB Related HVAC Submittals

The TAB Specialist must prepare a list of the submittals from the Contract Submittal Register that relate to the successful accomplishment of all HVAC TAB. Accompany the submittals identified on this list with a letter of approval signed and dated by the TAB Specialist when submitted to the Government. Ensure that the location and details of ports, terminals, connections, etc., necessary to perform TAB are identified on the submittals.

1.5.9 Responsibilities

The Contractor is responsible for ensuring compliance with the requirements of this section. The following delineation of specific work responsibilities is specified to facilitate TAB execution of the various work efforts by personnel from separate organizations. This breakdown of specific duties is specified to facilitate adherence to the schedule listed in the paragraph TAB SUBMITTAL AND WORK SCHEDULE.

1.5.9.1 Contractor

a. TAB personnel: Ensure that the TAB work is accomplished by a group meeting the requirements specified in the paragraph TAB PERSONNEL QUALIFICATION REQUIREMENTS.

b. Pre TAB meeting: Attend the meeting with the TAB Supervisor, and ensure that a representative is present for the sheetmetal contractor, mechanical contractor, electrical contractor, and automatic temperature controls contractor.

c. HVAC documentation: Furnish one complete set of the following HVAC-related documentation to the TAB agency:

   (1) Contract drawings and specifications

   (2) Approved submittal data for equipment

   (3) Construction work schedule

   (4) Up-to-date revisions and change orders for the previously listed items

d. Submittal and work schedules: Ensure that the schedule for submittals and work required by this section and specified in the paragraph TAB SUBMITTAL AND WORK SCHEDULE is met.

e. Coordination of supporting personnel:

   Provide the technical personnel, such as factory representatives or HVAC controls installer required by the TAB field team to support the TAB field measurement work.

   Provide equipment mechanics to operate HVAC equipment and ductwork mechanics to provide the field designated test ports to enable TAB field team to accomplish the TAB field measurement work. Ensure these support personnel are present at the times required by the TAB team, and cause no delay in the TAB field work.

   Conversely, ensure that the HVAC controls installer has required

support from the TAB team field leader to complete the controls check out.

f. Deficiencies: Ensure that the TAB Agency supervisor submits all Design/Construction deficiency notifications directly to the Contracting officer within 3 days after the deficiency is encountered. Further, ensure that all such notification submittals are complete with explanation, including documentation, detailing deficiencies.

g. Prerequisite HVAC work: Complete check out and debugging of HVAC equipment, ducts, and controls prior to the TAB engineer arriving at the project site to begin the TAB work. Debugging includes searching for and eliminating malfunctioning elements in the HVAC system installations, and verifying all adjustable devices are functioning as designed. Include as prerequisite work items, the deficiencies pointed out by the TAB team supervisor in the design review report.

h. Prior to the TAB field team's arrival, ensure completion of the applicable inspections and work items listed in the TAB team supervisor's pre-field engineering report. Do not allow the TAB team to commence TAB field work until all of the following are completed.

(1) HVAC system installations are fully complete.

(2) HVAC prerequisite checkout work lists specified in the paragraph PRE-FIELD TAB ENGINEERING REPORT are completed, submitted, and approved. Ensure that the TAB Agency gets a copy of the approved prerequisite HVAC work checklist.

i. Advance notice: Furnish to the Contracting Officer with advance written notice for the commencement of the TAB field work.

1.5.9.2 TAB Agency

Provide the services of a TAB team which complies with the requirements of the paragraph INDEPENDENT TAB AGENCY PERSONNEL QUALIFICATIONS. The work to be performed by the TAB agency is limited to testing, adjusting, and balancing of HVAC air and water systems to satisfy the requirements of this specification section.

1.5.9.3 TAB Team Supervisor

a. Overall management: Supervise and manage the overall TAB team work effort, including preliminary and technical TAB procedures and TAB team field work.

b. Pre-TAB meeting: Attend meeting with Contractor.

c. Design review report: Review project specifications and accompanying drawings to verify that the air systems and water systems are designed in such a way that the TAB engineer can accomplish the work in compliance with the requirements of this section. Verify the presence and location of permanently installed test ports and other devices needed, including gauge cocks, thermometer wells, flow control devices, circuit setters, balancing valves, and manual volume dampers.

d. Support required: Specify the technical support personnel required from the Contractor other than the TAB agency; such as factory representatives for temperature controls or for complex equipment. Inform the Contractor in writing of the support personnel needed and when they are needed. Furnish the notice as soon as the need is anticipated, either with the design review report, or the pre-field engineering report, the during the TAB field work.

f. Pre-field engineering report: Utilizing the following HVAC-related documentation; contract drawings and specifications, approved submittal data for equipment, up-to-date revisions and change orders; prepare this report.

g. Prerequisite HVAC work checklist: Ensure the Contractor gets a copy of this checklist at the same time as the pre-field engineering report is submitted.

j. Technical Assistance for TAB Work: Provide immediate technical assistance to the TAB field team for the TAB work.

(1) TAB field visit: At the midpoint of the Season 1 TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workdays duration.

(2) TAB field visit: Near the end of the TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 2 hour workdays duration. Review the TAB final report data and certify the TAB final report.

k. Certified TAB report: Certify the TAB report. This certification includes the following work:

(1) Review: Review the TAB field data report. From this field report, prepare the certified TAB report.

(2) Verification: Verify adherence, by the TAB field team, to the TAB plan prescribed by the pre-field engineering report and verify adherence to the procedures specified in this section.

l. Design/Construction deficiencies: Within 3 working days after the TAB Agency has encountered any design or construction deficiencies, the TAB Supervisor must submit written notification directly to the Contracting Officer, with a separate copy to the Contractor, of all such deficiencies. Provide in this submittal a complete explanation, including supporting documentation, detailing deficiencies. Where deficiencies are encountered that are believed to adversely impact successful completion of TAB, the TAB Agency must issue notice and request direction in the notification submittal.

m. TAB Field Check: The TAB team supervisor must attend and supervise Season 1 TAB field check.

1.5.9.4 TAB Team Field Leader

a. Field manager: Manage, in the field, the accomplishment of the work specified in Part 3, EXECUTION.

b. Full time: Be present at the contract site when field work or TAB field work is being performed by the TAB team; ensure day-to-day TAB team work accomplishments are in compliance with this section.

c. Prerequisite HVAC work: Do not bring the TAB team to the contract site until a copy of the prerequisite HVAC Checklist, with all work items certified by the Contractor to be working as designed, reaches the office of the TAB Agency.

1.5.10 Test Reports
1.5.10.1 Certified TAB Reports

Submit: TAB Report for Season 1 in the following manner:

a. Report format: Submit the completed pre-field data forms approved in the pre-field TAB Engineering Report completed by TAB field team, reviewed and certified by the TAB supervisor. Bind the report with a waterproof front and back cover. Include a table of contents identifying by page number the location of each report. Report forms and report data must be typewritten. Handwritten report forms or report data are not acceptable.

b. Temperatures: On each TAB report form reporting TAB work accomplished on HVAC thermal energy transfer equipment, include the indoor and outdoor dry bulb temperature range and indoor and outdoor wet bulb temperature range within which the TAB data was recorded. Include in the TAB report continuous time versus temperature recording data of wet and dry bulb temperatures for the rooms, or zones, as designated in the following list:

(1) Measure and compile data on a continuous basis for the period in which TAB work affecting those rooms is being done.

(2) Measure and record data only after the HVAC systems installations are complete, the systems fully balanced and the HVAC systems controls operating in fully automatic mode.

(3) Data may be compiled using direct digital controls trend logging where available. Otherwise, temporarily install calibrated time versus temperature/humidity recorders for this purpose. The HVAC systems and controls must be fully operational a minimum of 24 hours in advance of commencing data compilation. Include the specified data in the Season I TAB Report .

c. System Diagrams: Provide updated diagrams with final installed locations of all terminals and devices, any numbering changes, and actual test locations. Use a key numbering system on the diagram which identifies each outlet contained in the outlet airflow report sheets.

1.6 PROJECT/SITE CONDITIONS

1.6.1 TAB Services to Obtain Existing Conditions

Conduct TAB of the indicated existing systems and equipment and submit the specified TAB reports for approval. Conduct this TAB work in accordance with the requirements of this section.

1.7.1 TAB Submittal and Work Schedule

Comply with additional requirements specified in Appendix C: TAB SUBMITTAL AND WORK SCHEDULE included at the end of this section.

Submit this schedule,and TAB Schematic Drawings, adapted for this particular contract, to the Contracting Officer (CO) for review and approval. Include with the submittal the planned calendar dates for each submittal or work item. Resubmit an updated version for CO approval every 90 calendar days. Compliance with the following schedule is the Contractor's responsibility.

Qualify TAB Personnel: Within 45 calendar days after date of contract award, submit TAB agency and personnel qualifications.

Pre-TAB Meeting: Within 30 calendar days after the date of approval of the TAB agency and personnel, meet with the COTR.

Design Review Report: Within 60 calendar days after the date of the TAB agency personnel qualifications approval, submit design review report.

Pre-Field TAB Engineering Report: Within 15 calendar days after approval of the TAB agency Personnel Qualifications, submit the Pre-Field TAB Engineering Report.

Prerequisite HVAC Work Check Out List and Advanced Notice For TAB Field Work: At a minimum of 115 calendar days prior to CCD, submit prerequisite HVAC work check out list certified as complete, and submit advance notice of commencement of TAB field work.

1.7.1.1 TAB Design Review Report

Submit typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the duct leakage testing work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. State that no deficiencies are evident if that is the case.

1.7.1.2 TAB Pre-Field Engineering Report

Submit report containing the following information:

a. Step-by-step TAB procedure:

(1) Strategy: Describe the method of approach to the TAB field work from start to finish. Include in this description a complete methodology for accomplishing each seasonal TAB field work session.

(2) Procedural steps: Delineate fully the intended procedural steps to be taken by the TAB field team to accomplish the required TAB

work of each air distribution system and each water distribution system. Include intended procedural steps for TAB work for subsystems and system components.

b. Pre-field data: Submit AABC or NEBB or SMACNA 1780 data report forms with the following pre-field information filled in:

(1) Design data obtained from system drawings, specifications, and approved submittals.

(2) Notations detailing additional data to be obtained from the contract site by the TAB field team.

(3) Designate the actual data to be measured in the TAB field work.

(4) Provide a list of the types of instruments, and the measuring range of each, which are anticipated to be used for measuring in the TAB field work. By means of a keying scheme, specify on each TAB data report form submitted, which instruments will be used for measuring each item of TAB data. If the selection of which instrument to use, is to be made in the field, specify from which instruments the choice will be made. Place the instrument key number in the blank space where the measured data would be entered.

c. Prerequisite HVAC work checkout list: Provide a list of inspections and work items which are to be completed by the Contractor. This list must be acted upon and completed by the Contractor and then submitted and approved by the Contracting Officer prior to the TAB team coming to the contract site.

At a minimum, a list of the applicable inspections and work items listed in the NEBB PROCEDURAL STANDARDS, Section III, "Preliminary TAB Procedures" under paragraphs titled, "Air Distribution System Inspection" and "Hydronic Distribution System Inspection" must be provided for each separate system to be TAB'd.

1.8 WARRANTY

Furnish workmanship and performance warranty for the TAB system work performed for a period not less than 1 year from the date of Government acceptance of the work; issued directly to the Government. Include provisions that if within the warranty period the system shows evidence of major performance deterioration, or is significantly out of tolerance, resulting from defective TAB workmanship, the corrective repair or replacement of the defective materials and correction of the defective workmanship is the responsibility of the TAB firm. Perform corrective action that becomes necessary because of defective materials and workmanship while system TAB is under warranty 7 days after notification, unless additional time is approved by the Contracting Officer. Failure to perform repairs within the specified period of time constitutes grounds for having the corrective action and repairs performed by others and the cost billed to the TAB firm. The Contractor must also provide a 1 year contractor installation warranty.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 WORK DESCRIPTIONS OF PARTICIPANTS

Comply with requirements of this section as specified in Appendix A WORK DESCRIPTIONS OF PARTICIPANTS.

3.2 PRE-TAB MEETING

Meet with the Contracting Officer's technical representative (COTR)and the designing engineer of the HVAC systems to develop a mutual understanding relative to the details of the TAB work requirements. Ensure that the TAB supervisor is present at this meeting. Requirements to be discussed include required submittals, work schedule, and field quality control.

3.3 TAB PROCEDURES

3.3.1 TAB Field Work

Test, adjust, and balance the HVAC systems until measured flow rates are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents.

That is, comply with the the requirements of AABC MN-1 or SMACNA 1780 (TABB) and SMACNA 1858 (TABB),except as supplemented and modified by this section.

Provide instruments and consumables required to accomplish the TAB work. Calibrate and maintain instruments in accordance with manufacturer's written procedures.

Test, adjust, and balance the HVAC systems until measured flow rates are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents. Conduct TAB work, including measurement accuracy, and sound measurement work in conformance with the AABC MN-1 and AABC MN-4, or NEBB TABES and NEBB MASV, or SMACNA 1780 (used by TABB) and SMACNA 1858 sound measurement procedures, except as supplemented and modified by this section.

3.3.2 Preliminary Procedures

Use the approved pre-field engineering report as instructions and procedures for accomplishing TAB field work. TAB engineer is to locate, in the field, test ports required for testing. It is the responsibility of the sheet metal contractor to provide and install test ports as required by the TAB engineer.

3.3.3 TAB Work on Performance Tests With Seasonal Limitations

3.3.3.1 Ambient Temperatures

On each tab report form used for recording data, record the outdoor and indoor ambient dry bulb temperature range and the outdoor and indoor ambient wet bulb temperature range within which the report form's data was recorded. Record these temperatures at beginning and at the end of data taking.

3.3.4 Workmanship

Conduct TAB work on the HVAC systems until measured flow rates are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents. This TAB work includes adjustment of balancing valves, balancing dampers, and sheaves. Further, this TAB work includes changing out fan sheaves and pump impellers if required to obtain air and water flow rates specified or indicated. If, with these adjustments and equipment changes, the specified or indicated design flow rates cannot be attained, contact the Contracting Officer for direction.

3.3.5 Deficiencies

Strive to meet the intent of this section to maximize the performance of the equipment as designed and installed. However, if deficiencies in equipment design or installation prevent TAB work from being accomplished within the range of design values specified in the paragraph WORKMANSHIP, provide written notice as soon as possible to the Contractor and the Contracting Officer describing the deficiency and recommended correction.

Responsibility for correction of installation deficiencies is the Contractor's. If a deficiency is in equipment design, call the TAB team supervisor for technical assistance. Responsibility for reporting design deficiencies to Contractor is the TAB team supervisor's.

3.3.6 TAB Reports

Additional requirements for TAB Reports are specified in Appendix B REPORTS - TAB

After completion of the TAB field work, prepare the TAB field data for TAB supervisor's review and certification, using the reporting forms approved in the pre-field engineering report. Data required by those approved data report forms is to be furnished by the TAB team. Except as approved otherwise in writing by the Contracting Officer, the TAB work and thereby the TAB report is considered incomplete until the TAB work is accomplished to within the accuracy range specified in the paragraph WORKMANSHIP.

3.3.7 Quality Assurance - COTR TAB Field Acceptance Testing

3.3.7.1 TAB Field Acceptance Testing

During the field acceptance testing, verify, in the presence of the COTR, random selections of data (water, air quantities, air motion, sound level readings) recorded in the TAB Report. Points and areas for field acceptance testing are to be selected by the COTR. Measurement and test procedures are the same as approved for TAB work for the TAB Report.

Field acceptance testing includes verification of TAB Report data recorded for the following equipment groups:

Group 1: All new infrared heaters.

Further, if any data on the TAB Report for Groups 2 through 5 is found not to fall within the range of plus 5 to minus 5 percent of the TAB Report data, additional group data verification is required in the presence of the COTR. Verify TAB Report data for one additional piece of equipment in that group. Continue this additional group data verification until

out-of-tolerance data ceases to be found.

3.3.7.2 Additional COTR TAB Field Acceptance Testing

If any of the acceptance testing measurements for a given equipment group is found not to fall within the range of plus 5 to minus 5 percent of the TAB Report data, terminate data verification for all affected data for that group. The affected data for the given group will be disapproved. Make the necessary corrections and prepare a revised TAB Report. Reschedule acceptance testing of the revised report data with the COTR.

Further, if any data on the TAB Report for a given field acceptance test group is out-of-tolerance, then field test data for one additional field test group as specified herein. Continue this increase field test work until out-of-tolerance data ceases to to be found. This additional field testing is up and above the original 25 percent of the of reported data entries to be field tested.

If there are no more similar field test groups from which to choose, additional field testing from another, but different, type of field testing group must be tested.

3.3.7.3 Prerequisite for Approval

Compliance with the field acceptance testing requirements of this section is a prerequisite for the final Contracting Officer approval of the TAB Report submitted.

3.4 MARKING OF SETTINGS

Upon the final TAB work approval, permanently mark the settings of HVAC adjustment devices including valves, gauges, splitters, and dampers so that adjustment can be restored if disturbed at any time. Provide permanent markings clearly indicating the settings on the adjustment devices which result in the data reported on the submitted TAB report.

3.5 MARKING OF TEST PORTS

The TAB team is to permanently and legibly mark and identify the location points of the duct test ports. If the ducts have exterior insulation, make these markings on the exterior side of the duct insulation. Show the location of test ports on the as-built mechanical drawings with dimensions given where the test port is covered by exterior insulation.

3.6 APPENDICES

Appendix A WORK DESCRIPTIONS OF PARTICIPANTS
Appendix B REPORTS -TAB
Appendix C TAB SUBMITTAL AND WORK SCHEDULE

Appendix A

WORK DESCRIPTIONS OF PARTICIPANTS

The Contractor is responsible for ensuring compliance with all requirements of this specification section. However, the following delineation of specific work items is provided to facilitate and co-ordinate execution of the various work efforts by personnel from separate organizations.

1. Contractor

a. HVAC documentation: Provide pertinent contract documentation to the TAB Firm, to include the following: the contract drawings and specifications; copies of the approved submittal data for all HVAC equipment, air distribution devices, and air/water measuring/balancing devices; the construction work schedule; and other applicable documents requested by the TAB Firm. Provide the TAB Firm copies of contract revisions and modifications as they occur.

b. Schedules: Ensure the requirements specified under the paragraph TAB Schedule" are met.

c. Pre-TAB meeting: Arrange and conduct the Pre-TAB meeting. Ensure that a representative is present for the sheet metal contractor, the mechanical contractor, the electrical contractor, and the automatic temperature controls contractor.

d. Coordinate Support: Provide and coordinate support personnel required by the TAB Firm in order to accomplish the TAB field work. Support personnel may include factory representatives, HVAC controls installers, HVAC equipment mechanics, sheet metal workers, pipe fitters, and insulators. Ensure support personnel are present at the work site at the times required.

e. Correct Deficiencies: Ensure the notifications of Construction Deficiencies are provided as specified herein. Refer to the paragraph CONSTRUCTION DEFICIENCIES. Correct each deficiency as soon as practical with the Contracting Officer, and submit revised schedules and other required documentation.

f. Pre-TAB Work Checklists: Complete check out and debugging of HVAC equipment, ducts, and controls prior to the TAB engineer arriving at the project site to begin the TAB work. Debugging includes searching for and eliminating malfunctioning elements in the HVAC system installations, and verifying all adjustable devices are functioning as designed. Include as pre-TAB work checklist items, the deficiencies pointed out by the TAB team supervisor in the design review report.

   Prior to the TAB field team's arrival, ensure completion of the applicable inspections and work items listed in the TAB team supervisor's TAB Work Procedures Summary. Do not allow the TAB team to commence TAB field work until all of the following are completed.

g. Give Notice of Testing: Submit advance notice of proportional balancing, Season 1, and Season 2 TAB field work accompanied by completed prerequisite HVAC Work List

2. TAB Team Supervisor

a. Overall management: Supervise and manage the overall TAB team work effort, including preliminary and technical TAB procedures and TAB team field work.

b. Schedule: Ensure the requirements specified under the paragraph "TAB Schedule" are met.

c. Submittals: Provide the submittals specified herein.

d. Pre-DALT/TAB meeting: Attend meeting with Contractor. Ensure TAB personnel that will be involved in the TAB work under this contract attend the meeting.

e. Design Review Report: Submit typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the duct leakage testing work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. State that no deficiencies are evident if that is the case.

f. Support required: Specify the technical support personnel required from the Contractor other than the TAB agency; such as factory representatives for temperature controls or for complex equipment. Inform the Contractor in writing of the support personnel needed and when they are needed. Furnish the notice as soon as the need is anticipated, either with the design review report, or the TAB Procedures Summary, the during the DALT or TAB field work.

Ensure the Contractor is properly notified and aware of all support personnel needed to perform the TAB work. Maintain communication with the Contractor regarding support personnel throughout the duration of the TAB field work, including the TAB field acceptance testing checking.

Ensure all inspections and verifications for Pre-TAB Checklists are completely and successfully conducted before TAB field work is performed.

h. Technical Assistance: Provide technical assistance to the TAB field work.

i. Deficiencies Notification: Ensure the notifications of Construction Deficiencies are provided as specified herein. Comply with requirements of the paragraph CONSTRUCTION DEFICIENCIES. Resolve each deficiency as soon as practical and submit revised schedules and other required documentation.

j. Procedures: Develop the required TAB procedures for systems or system components not covered in the TAB Standard.

3. TAB Team Field Leader

a. Field manager: Manage, in the field, the accomplishment of the work specified in Part 3, EXECUTION.

b. Full time: Be present at the contract site when DALT field work or TAB

field work is being performed by the TAB team; ensure day-to-day TAB team work accomplishments are in compliance with this section.

c. Prerequisite HVAC work: Do not bring the TAB team to the contract site until a copy of the prerequisite HVAC work list, with all work items certified by the Contractor to be working as designed, reaches the office of the TAB Agency.

Appendix B

REPORTS - TAB

All submitted documentation must be typed, neat, and organized. All reports must have a waterproof front and back cover, a title page, a certification page, sequentially numbered pages throughout, and a table of contents. Tables, lists, and diagrams must be titled. Generate and submit for approval the following documentation:

1. TAB Work Execution Schedule

Submit a detailed schedule indicating the anticipated calendar date for each submittal and each portion of work required under this section. For each work entry, indicate the support personnel (such as controls provider, HVAC mechanic, etc.) that are needed to accomplish the work. Arrange schedule entries chronologically.

2. TAB Procedures Summary

Submit a detailed narrative describing all aspects of the TAB field work to be performed. Clearly distinguish between TAB information. Include the following:

a. A list of the intended procedural steps for the TAB field work from start to finish. Indicate how each type of data measurement will be obtained. Include what Contractor support personnel are required for each step, and the tasks they need to perform.

b. A list of the project's submittals that are needed by the TAB Firm in order to meet this Contract's requirements.

c. The schematic drawings to be used in the required reports, which may include building floor plans, mechanical room plans, duct system plans, and equipment elevations. Indicate intended TAB measurement locations, including where test ports need to be provided by the Contractor.

d. The data presentation forms to be used in the report, with the preliminary information and initial design values filled in.

e. A list of TAB instruments to be used, edited for this project, to include the instrument name and description, manufacturer, model number, scale range, published accuracy, most recent calibration date, and what the instrument will be used for on this project.

i. The checklists specified above shall be individually developed and tailored specifically for the work under this contract. Refer to NEBB PROCEDURAL STANDARDS, Section III, "Preliminary TAB Procedures" under the paragraphs titled, "Air Distribution System Inspection" and "Hydronic Distribution System Inspection" for examples of items to include in the checklists.

3. Design Review Report

Submit report containing the following information:

a. Review the contract specifications and drawings to verify that the TAB work can be successfully accomplished in compliance with the requirements of this section. Verify the presence and location of permanently installed test ports and other devices needed, including gauge cocks, thermometer wells, flow control devices, circuit setters, balancing valves, and manual volume dampers.

b. Submit a typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the DALT work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. If no deficiencies are evident, state so in the report.

Appendix C

TAB SUBMITTAL AND WORK SCHEDULE

Perform the following items of work in the order listed adhering to the dates schedule specified below. Include the major items listed in this schedule in the project network analysis schedule required by Section 01 32 17.00 20 COST-LOADED NETWORK ANALYSIS SCHEDULES (NAS).

Submit TAB Agency and TAB Personnel Qualifications: Within 42 calendar days after date of contract award.

Submit the TAB Work Execution Schedule: within 14 days after receipt of the TAB agency and TAB personnel qualifications approval.

Submit the TAB Work Procedures Summary: within 14 days after receipt of the initial approved TAB Work Execution Schedule.

Meet with the COTR at the Pre-DALT/TAB Meeting: Within 28 calendar days after receipt of the approved initial DALT/TAB Execution Schedule.

Submit Design Review Report: Within 56 calendar days after the receipt of the approved initial TAB Work Execution Schedule.

-- End of Section --

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SECTION 23 11 20

FACILITY GAS PIPING
05/20

PART 1 GENERAL

1.1 SUMMARY

This specification section applies to gas piping installed within buildings incidental underground piping under building, above ground steel piping and corrugated stainless steel tubing (CSST) both outside (up to 5 feet beyond exterior walls) and within buildings in compliance with NFPA 54/AGA Z223.1, "National Fuel Gas Code" NFPA 58, "Fuel Gas Piping".

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN GAS ASSOCIATION (AGA)

AGA ANSI B109.1	(2000) Diaphragm Type Gas Displacement Meters (Under 500 cubic ft./hour Capacity)
AGA ANSI B109.2	(2000) Diaphragm Type Gas Displacement Meters (500 cubic ft./hour Capacity and Over)
AGA ANSI B109.3	(2019) Rotary-Type Gas Displacement Meters
AGA ANSI B109.4	(2016) Self-Operated Diaphragm-Type Natural Gas Service Regulators for Nominal Pipe Size 1¼ inches (32 mm) and Smaller with Outlet Pressures of 2 psig (13.8 kPa) and Less
AGA XR0603	(2006; 8th Ed) AGA Plastic Pipe Manual for Gas Service
AGA Z223.1	(2012) National Fuel Gas Code

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.1/CSA 1.1	(2024) Household Cooking Gas Appliances
ANSI Z21.15/CSA 9.1	(2021) Manually Operated Gas Valves for Appliances, Appliance Connector Valves and Hose End Valves
ANSI Z21.18/CSA 6.3	(2019; R 2024) Gas Appliance Pressure Regulators
ANSI Z21.21/CSA 6.5	(2023) Automatic Valves for Gas Appliances

ANSI Z21.24/CSA 6.10	(2022) Connectors for Gas Appliances
ANSI Z21.41/CSA 6.9	(2023) Quick-Disconnect Devices for Use with Gas Fuel Appliances
ANSI Z21.69/CSA 6.16	(2015; R 2020) Connectors for Movable Gas Appliances
ANSI Z21.78/CSA 6.20	(2010; R 2020) Standard Specification for Combination Gas Controls for Gas Appliances
ANSI Z21.80/CSA 6.22	(2019; R 2024) Line Pressure Regulators
ANSI Z21.93/CSA 6.30	(2017) Excess Flow Valves for Natural Gas and Propane Gas with Pressures up to 5 psig

AMERICAN PETROLEUM INSTITUTE (API)

API 570	(2016; Addendum 1 2017; Addendum 2 2018; ERTA 1 2018) Piping Inspection Code: In-Service Inspection, Rating, Repair, and Alteration of Piping Systems
API MPMS 2.2A	(1995; R 2017) Manual of Petroleum Measurement Standards Chapter 2-Tank Calibration Section 2A-Measurement and Calibration of Upright Cylindrical Tanks by the Manual Tank Strapping Method
API MPMS 2.2E	(2004; Errata 2009; R 2009) Petroleum and Liquid Petroleum Products - Calibration of Horizontal Cylindrical Tanks - Part 1: Manual Methods
API RP 1110	(2013; R 2018) Recommended Practice for the Pressure Testing of Steel Pipelines for the Transportation of Gas, Petroleum Gas, Hazardous Liquids, Highly Volatile Liquids, or Carbon Dioxide
API RP 2003	(2015; 8th Ed) Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents
API RP 2009	(2002; R 2007; 7th Ed) Safe Welding, Cutting, and Hot Work Practices in Refineries, Gasoline Plants, and Petrochemical Plants
API Spec 5CT	(2018) Casing and Tubing
API Spec 6D	(2021; Addendum 1 2025) Specification for Pipeline and Piping Valves
API Spec 15LR	(2001; R 2018) Specification for Low Pressure Fiberglass Line Pipe

API Std 598	(2009) Valve Inspecting and Testing
API Std 607	(2016) Fire Test for Quarter-turn Valves and Valves Equipped with Non-metallic Seats

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 25-16	(2016) Earthquake-Activated Automatic Gas Shutoff Devices

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME A13.1	(2023) Scheme for the Identification of Piping Systems
ASME B1.1	(2024) Unified Inch Screw Threads (UN, UNR, and UNJ Thread Form)
ASME B1.20.1	(2013; R 2018) Pipe Threads, General Purpose (Inch)
ASME B1.20.2M	(2006; R 2011) Pipe Threads, 60 Deg. General Purpose (Metric)
ASME B16.1	(2020) Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250
ASME B16.3	(2021) Malleable Iron Threaded Fittings, Classes 150 and 300
ASME B16.5	(2020) Pipe Flanges and Flanged Fittings NPS 1/2 Through NPS 24 Metric/Inch Standard
ASME B16.9	(2024) Factory-Made Wrought Buttwelding Fittings
ASME B16.11	(2022) Forged Fittings, Socket-Welding and Threaded
ASME B16.21	(2021) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B16.33	(2024) Manually Operated Metallic Gas Valves for Use in Gas Piping Systems Up to 175 psi, (Sizes NPS 1/2 Through NPS 2)
ASME B16.39	(2020) Standard for Malleable Iron Threaded Pipe Unions; Classes 150, 250, and 300
ASME B18.2.1	(2012; R 2021) Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
ASME B18.2.2	(2022) Nuts for General Applications: Machine Screw Nuts, and Hex, Square, Hex

	Flange, and Coupling Nuts (Inch Series)
ASME B31.8	(2022; Supplement 2022) Gas Transmission and Distribution Piping Systems
ASME B31.9	(2020) Building Services Piping
ASME B36.10M	(2022) Welded and Seamless Wrought Steel Pipe
ASME BPVC SEC IX	(2017; Errata 2018) BPVC Section IX-Welding, Brazing and Fusing Qualifications
ASME BPVC SEC VIII D1	(2023) BPVC Section VIII-Rules for Construction of Pressure Vessels Division 1

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8/A5.8M	(2019) Specification for Filler Metals for Brazing and Braze Welding
AWS WHB-2.9	(2004) Welding Handbook; Volume 2, Welding Processes, Part 1

ASTM INTERNATIONAL (ASTM)

ASTM 01.01	(2019) Steel - Piping, Tubing, Fittings
ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A105/A105M	(2023) Standard Specification for Carbon Steel Forgings for Piping Applications
ASTM A181/A181M	(2014; R 2020) Standard Specification for Carbon Steel Forgings, for General-Purpose Piping
ASTM A193/A193M	(2024a) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A194/A194M	(2024) Standard Specification for Carbon Steel, Alloy Steel, and Stainless Steel Nuts for Bolts for High-Pressure or High-Temperature Service, or Both
ASTM A513/A513M	(2024) Standard Specification for Electric-Resistance-Welded Carbon and Alloy Steel Mechanical Tubing
ASTM A666	(2023) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar

ASTM B88	(2022) Standard Specification for Seamless Copper Water Tube
ASTM B88M	(2020) Standard Specification for Seamless Copper Water Tube (Metric)
ASTM B210/B210M	(2019a) Standard Specification for Aluminum and Aluminum-Alloy Drawn Seamless Tubes
ASTM B241/B241M	(2022) Standard Specification for Aluminum and Aluminum-Alloy Seamless Pipe and Seamless Extruded Tube
ASTM B280	(2023) Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service
ASTM D2513	(2018a) Standard Specification for Polyethylene (PE) Gas Pressure Pipe, Tubing, and Fittings
ASTM D2517	(2018) Standard Specification for Reinforced Epoxy Resin Gas Pressure Pipe and Fittings
ASTM F2015	(2000; R 2024) Standard Specification for Lap Joint Flange Pipe End Applications

CSA GROUP (CSA)

ANSI LC 1/CSA 6.26	(2023) Fuel Gas Piping Systems Using Corrugated Stainless Steel Tubing (CSST)
CGA 3.11-M88	(2015) Lever Operated Pressure Lubricated Plug Type Gas Shut-Off Valves
CGA 3.16-M88	(2015) Lever Operated Non-Lubricated Gas Shut-Off Valves
CGA 9.2-M88	(1988; R 2009) Manually Operated Shut-Off Valves for Gas Piping Systems

FM GLOBAL (FM)

FM APP GUIDE	(updated on-line) Approval Guide https://www.approvalguide.com/

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-25	(2018) Standard Marking System for Valves, Fittings, Flanges and Unions
MSS SP-58	(2018) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation

MSS SP-83	(2025) Class 3000 Steel Pipe Unions Socket Welding and Threaded
MSS SP-86	(2021) Guidelines for Metric Data in Standards for Valves, Flanges, Fittings and Actuators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 54	(2024) National Fuel Gas Code
NFPA 58	(2024; TIA 24-2) Liquefied Petroleum Gas Code
NFPA 70	(2023; ERTA 1 2024; TIA 24-1) National Electrical Code

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning

U.S. DEPARTMENT OF DEFENSE (DOD)

MIL-STD-101	(2014; Rev C) Color Code for Pipelines and for Compressed Gas Cylinders
UFC 3-301-01	(2023; with Change 3, 2025) Structural Engineering

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

49 CFR 192	Transportation of Natural and Other Gas by Pipeline: Minimum Federal Safety Standards

UL SOLUTIONS (UL)

UL 125	(2020) UL Standard for Safety Flow Control Valves for Anhydrous Ammonia and LP-Gas
UL 842	(2015; Reprint Oct 2017) UL Standard for Safety Valves for Flammable Fluids
UL 860	(2014) Pipe Unions for Flammable and Combustible Fluids and Fire-Protection Service
UL FLAMMABLE & COMBUSTIBLE	(2012) Flammable and Combustible Liquids and Gases Equipment Directory

1.3 SYSTEM DESCRIPTION

The gas piping system includes natural gas piping and appurtenances from point of connection with supply system, as indicated, to gas operated equipment within the facility. Submit operation and maintenance data in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA, in three separate packages.

1.3.1 Gas Facility System and Equipment Operation

Include shop drawings showing piping layout, locations of system valves, gas line markers; step-by-step procedures for system start up, operation and shutdown (index system components and equipment to the system drawings); isolation procedures including valve operation to shutdown or isolate each section of the system (index valves to the system maps and provide separate procedures for normal operation and emergency shutdown if required to be different). Submit Data package No. 4.

1.3.2 Gas Facility System Maintenance

Include maintenance procedures and frequency for system and equipment; identification of pipe materials and manufacturer by locations, pipe repair procedures, and jointing procedures at transitions to other piping material or material from a different manufacturer. Submit Data Package No.4.

1.3.3 Gas Facility Equipment Maintenance

Include identification of valves, shut-offs, disconnects, and other equipment by materials, manufacturer, vendor identification and location; maintenance procedures and recommended tool kits for valves and equipment; recommended repair methods (i.e., field repair, factory repair, or replacement) for each valve and piece of equipment; and preventive maintenance procedures, possible failure modes and troubleshooting guide. Submit Data Package No. 3.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submittals not having a "G" or "S" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Gas Piping System; G,

SD-03 Product Data

Pipe and Fittings; G,

Gas Equipment Connectors; G,

Gas Piping System; G,

Pressure Regulators; G,

Transition Fittings; G,

Valves; G,

Warning and Identification Tape; G,

SD-06 Test Reports

Testing; G,

Pressure Tests; G,

SD-07 Certificates

SD-08 Manufacturer's Instructions

PE Pipe and Fittings; G,

Pipe Coating Materials; G,

SD-10 Operation and Maintenance Data

Gas Facility System and Equipment Operation; G,

Gas Facility System Maintenance; G,

1.5 QUALITY ASSURANCE

Submit manufacturer's descriptive data and installation instructions for approval for compression-type mechanical joints used in joining dissimilar materials and for insulating joints. Mark all valves, flanges and fittings in accordance with MSS SP-25.

1.5.1 Welding Qualifications

Weld piping in accordance with qualified procedures using performance qualified welders and welding operators in accordance with API RP 2009, ASME BPVC SEC IX, and ASME B31.9. Welding procedures qualified by others, and welders and welding operators qualified by another employer may be accepted as permitted by ASME B31.9. Notify the Contracting Officer at least 24 hours in advance of tests, and perform at the work site if practicable.

Submit a certified copy of welders procedures and qualifications metal and PE in conformance with ASME B31.9 for each welder and welding operator. Submit the assigned number, letter, or symbol that will be used in identifying the work of each welder to the Contracting Officer. Weld all structural members in accordance with Section 05 05 23.16 STRUCTURAL WELDING, and in conformance with AWS A5.8/A5.8M, and AWS WHB-2.9.

1.5.2 Jointing Thermoplastic and Fiberglass Piping

Perform all jointing of piping using qualified joiners and qualified procedures in accordance with AGA XR0603. Furnish the Contracting Officer with a copy of qualified procedures and list of and identification symbols of qualified joiners. Submit manufacturer's installation instructions and manufacturer's visual joint appearance chart, including all PE pipe and fittings.

1.5.3 Shop Drawings

Submit drawings for complete Gas Piping System, within 30 days of contract award, showing location, size and all branches of pipeline; location of all required shutoff valves; and instructions necessary for the installation of gas equipment connectors and supports. Include LP storage tank, pad, and

mounting details.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

Provide materials and equipment which are the standard products of a manufacturer regularly engaged in the manufacture of the products and that essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Asbestos or products containing asbestos are not allowed. Submit catalog data and installation instructions for pipe, valves, all related system components, pipe coating materials and application procedures. Conform to NFPA 54 and with requirements specified herein. Provide supply piping to appliances or equipment at least as large as the inlets thereof.

2.2 GAS PIPING SYSTEM AND FITTINGS

2.2.1 Steel Pipe, Joints, and Fittings

a. Pipe: Black carbon steel in accordance with ASTM A53/A53M, Schedule 40 , threaded ends for sizes 2 inches and smaller; otherwise, plain end beveled for butt welding.

b. Threaded Fittings: ASME B16.3, black malleable iron.

c. Socket-Welding Fittings: ASME B16.11, forged steel.

d. Butt-Welding Fittings: ASME B16.9, with backing rings of compatible material.

e. Unions: ASME B16.39, black malleable iron.

f. Flanges and Flanged Fittings: ASME B16.5 steel flanges or convoluted steel flanges conforming to ASME BPVC SEC VIII D1, with flange faces having integral grooves of rectangular cross sections which afford containment for self-energizing gasket material.

Provide steel pipe conforming to ASME B36.10M; and malleable-iron threaded fittings conforming to ASME B16.1 and ASME B16.3. Provide steel pipe flanges and flanged fittings, including bolts, nuts, and bolt pattern in accordance with ASME B16.5 and ASTM A105/A105M. Provide wrought steel buttwelding fittings conforming to ASME B16.9. Provide socket welding and threaded forged steel fittings conforming to ASME B16.11 and ASTM A181/A181M, Class 60.

2.2.2 Aluminum Alloy Pipe and Tubing, Joints, and Fittings

Provide aluminum alloy pipe conforming to ASTM B241/B241M, except that alloy 5456 is not allowed. Mark the ends of each length of pipe indicating it conforms to NFPA 54 . Thread, flange, braze, or weld pipe joints. Provide aluminum alloy tubing conforming toASTM B210/B210M, Type A or B, or ASTM B241/B241M, Type A or equivalent, with joints made up with gas tubing fittings recommended by the tubing manufacturer.

2.2.3 Copper Tubing, Joints and Fittings

Provide copper tubing conforming to ASTM B88, Type K or L, or ASTM B280, with tubing joints made up with tubing fittings recommended by the tubing manufacturer. Provide copper and copper alloy press fittings, with sealing elements of Hydrogenated Nitrile Butadiene Rubber (HNBR), factory installed, or an alternative supplied by the fitting manufacturer. Press fittings are not a permitted connection fitting for natural and LP gas on Army and Navy projects.

2.2.4 Corrugated Stainless Steel Tubing, Fittings and Accessories

2.2.4.1 Mechanical Fittings

Copper alloy with one end matched to the corrugated tubing and one end with NPT threads in accordance with ASME B1.20.1

2.2.4.2 Striker Plates

Hardened steel designed to protect tubing from mechanical damage in accordance with ANSI LC 1/CSA 6.26

2.2.4.3 Manifolds

Malleable iron, steel or copper alloy with threaded connections/ports in accordance with ASME B1.20.1

2.2.5 Sealants for Steel Pipe Threaded Joints

Provide joint sealing compound as listed in UL FLAMMABLE & COMBUSTIBLE, Class 20 or less. For taping, use tetrafluoroethylene tape conforming to UL FLAMMABLE & COMBUSTIBLE.

2.2.6 Warning and Identification

Provide pipe flow markings, warning and identification tape, and metal tags as required.

2.2.7 Flange Gaskets

Provide gaskets of nonasbestos compressed material in accordance with ASME B16.21, 1/16 inch thickness, full face or self-centering flat ring type, containing aramid fibers bonded with styrene butadiene rubber (SBR) or nitrile butadiene rubber (NBR) suitable for a maximum 600 degree F service, to be used for hydrocarbon service.

2.2.8 Pipe Threads

Provide pipe threads conforming to ASME B1.20.1.

2.2.9 Escutcheons

Provide chromium-plated steel or chromium-plated brass escutcheons, either one piece or split pattern, held in place by internal spring tension or set screw.

2.2.10 Insulating Pipe Joints

2.2.10.1 Insulating Joint Material

Provide insulating joint material between flanged or threaded metallic pipe systems where shown to control galvanic or electrical action.

2.2.10.2 Threaded Pipe Joints

Provide threaded pipe joints of steel body nut type dielectric unions with insulating gaskets.

2.2.10.3 Flanged Pipe Joints

Provide joints for flanged pipe consisting of full face sandwich-type flange insulating gasket of the dielectric type, insulating sleeves for flange bolts, and insulating washers for flange nuts. [Provide lap joint flange pipe ends conforming to ASTM F2015.]

2.2.11 Flexible Connectors

Provide flexible connectors for connecting gas utilization equipment to building gas piping conforming to ANSI Z21.24/CSA 6.10 or ANSI Z21.41/CSA 6.9 for quick disconnect devices, and flexible connectors for movable food service equipment conforming to ANSI Z21.69/CSA 6.16.

Do not install the flexible connector through the appliance cabinet face. Provide rigid metallic pipe and fittings to extend the final connection beyond the cabinet, except when appliance is provided with an external connection point.

2.3 VALVES

Provide lockable shutoff or service isolation valves conforming to the following:

2.3.1 Valves 2 Inches and Smaller

Provide valves 2 inches and smaller conforming to ASME B16.33 of materials and manufacture compatible with system materials used.

2.4 PIPE HANGERS AND SUPPORTS

Provide pipe hangers and supports conforming to MSS SP-58.

2.5 LINE AND APPLIANCE REGULATORS AND SHUTOFF VALVES

Provide regulators conforming to ANSI Z21.18/CSA 6.3 for appliances . Provide shutoff valves conforming to ANSI Z21.15/CSA 9.1 for manually controlled gas shutoff valves and ANSI Z21.21/CSA 6.5 for automatic shutoff valves for gas appliances.

2.6 NATURAL GAS SERVICE

2.6.1 Service Regulators

Provide ferrous bodied pressure regulators for individual service lines, capable of reducing distribution line pressure to pressures required for users. Provide service regulators conforming to AGA ANSI B109.4 CGA-6.18-M95 with full capacity internal relief . Set pressure relief at a lower pressure than would cause unsafe operation of any connected user.

Adjust regulators for liquified petroleum gas to 2.5 to 3 kPa 10 to 12 inches of water column, with pressure relief set at 4 kPa 16 inches of water column.

Provide regulator(s) having a single port with orifice diameter no greater than that recommended by the manufacturer for the maximum gas flow rate at the regulator inlet pressure. Provide regulator valve vent of resilient materials designed to withstand flow conditions when pressed against the valve port, capable of regulating downstream pressure within limits of accuracy and limiting the buildup of pressure under no-flow conditions to 50 percent or less of the discharge pressure maintained under flow conditions. Provide a self-contained service regulator, and pipe not exceeding exceed 2 inch size.

2.7 BOLTING (BOLTS AND NUTS)

Stainless steel bolting; ASTM A193/A193M, Grade B8M or B8MA, Type 316, for bolts; and ASTM A194/A194M, Grade 8M, Type 316, for nuts. Dimensions of bolts, studs, and nuts must conform with ASME B18.2.1 and ASME B18.2.2 with coarse threads conforming to ASME B1.1, with Class 2A fit for bolts and studs and Class 2B fit for nuts. Bolts or bolt-studs must extend through the nuts and may have reduced shanks of a diameter not less than the diameter at root of threads. Bolts must have American Standard regular square or heavy hexagon heads; nuts must be American Standard heavy semifinished hexagonal.

2.8 GASKETS

Fluorinated elastomer, compatible with flange faces.

2.9 IDENTIFICATION FOR ABOVEGROUND PIPING

MIL-STD-101 for legends and type and size of characters. For pipes 3/4 inch od and larger, provide printed legends to identify contents of pipes and arrows to show direction of flow. Color code label backgrounds to signify levels of hazard. Make labels of plastic sheet with pressure-sensitive adhesive suitable for the intended application. For pipes smaller than 3/4 inch od, provide brass identification tags 1 1/2 inches in diameter with legends in depressed black-filled characters.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy or areas of conflict before performing the work.

3.2 GAS PIPING SYSTEM

Provide a gas piping system from the point of delivery, defined as the outlet of the meter set assembly to the connections to each new infrared radiant heater in compliance with NFPA 54.

3.2.1 Protection and Cleaning of Materials and Components

Protect equipment, pipe, and tube openings by closing with caps or plugs during installation. At the completion of all work, thoroughly clean the

entire system.

3.2.2 Workmanship and Defects

Piping, tubing and fittings must be clear and free of cutting burrs and defects in structure or threading and must be thoroughly brushed and chip-and scale-blown. Repair of defects in piping, tubing or fittings is not allowed; replace defective items when found.

3.3 PROTECTIVE COVERING

3.3.1 Aboveground Metallic Piping Systems

3.3.1.1 Ferrous Surfaces

Touch up shop primed surfaces with ferrous metal primer. Solvent clean surfaces that have not been shop primed . Mechanically clean surfaces that contain loose rust, loose mill scale and other foreign substances or commercial sand blasted conforming to SSPC SP 6/NACE No.3 and prime with ferrous metal primer . Finish primed surfaces with two coats of exterior oil paint or vinyl paint.

3.4 INSTALLATION

Install the gas system in conformance with the manufacturer's recommendations and applicable provisions of NFPA 54, and as indicated. Perform all pipe cutting without damage to the pipe, with an approved type of mechanical cutter, unless otherwise authorized. Use wheel cutters where practicable. On steel pipe 6 inches and larger, an approved gas cutting and beveling machine may be used.

3.4.1 Metallic Piping Installation

Bury underground piping a minimum of 18 inches below grade. Make changes in direction of piping with fittings only; mitering or notching pipe to form elbows and tees or other similar type construction is not permitted. Branch connection may be made with either tees or forged branch outlet fittings. Provide branch outlet fittings which are forged, flared for improvement of flow where attached to the run, and reinforced against external strains. Do not use aluminum alloy pipe in exterior locations or underground.

3.4.2 Concealed Piping in Buildings

Do not use combinations of fittings (unions, tubing fittings, running threads, right- and left-hand couplings, bushings, and swing joints) to conceal piping within buildings.

3.4.2.1 Piping and Tubing in Partitions

Locate concealed piping and tubing in hollow, rather than solid, partitions. Protect tubing passing through walls or partitions against physical damage both during and after construction, and provide appropriate safety markings and labels. Provide protection of concealed pipe and tubing in accordance with ANSI LC 1/CSA 6.26.

3.4.3 Aboveground Piping

Run aboveground piping as straight as practicable along the alignment and elevation indicated, with a minimum of joints, and separately supported from other piping system and equipment. Install exposed horizontal piping no farther than 6 inches from nearest parallel wall and at an elevation which prevents standing, sitting, or placement of objects on the piping.

3.4.4 Final Gas Connections

Unless otherwise specified, make final connections with rigid metallic pipe and fittings. Flexible connectors may be used for final connections to gas utilization equipment. In addition to cautions listed in instructions required by ANSI standards for flexible connectors, insure that flexible connectors do not pass through equipment cabinet. Provide accessible gas shutoff valve and coupling for each gas equipment item.

3.5 PIPE JOINTS

Design and install pipe joints to effectively sustain the longitudinal pull-out forces caused by contraction of the piping or superimposed loads.

3.5.1 Threaded Metallic Joints

Provide threaded joints in metallic pipe with tapered threads evenly cut and made with UL approved graphite joint sealing compound for gas service or tetrafluoroethylene tape applied to the male threads only. Threaded joints up to 1-1/2 inches in diameter may be made with approved tetrafluoroethylene tape. Threaded joints up to 2 inches in diameter may be made with approved joint sealing compound. After cutting and before threading, ream pipe and remove all burrs. Caulking of threaded joints to stop or prevent leaks is not permitted.

3.5.2 Welded Metallic Joints

Conform beveling, alignment, heat treatment, and inspection of welds to NFPA 54. Remove weld defects and make repairs to the weld, or remove the weld joints entirely and reweld. After filler metal has been removed from its original package, protect and store so that its characteristics or welding properties are not affected adversely. Do not use electrodes that have been wetted or have lost any of their coating.

3.5.3 Solder or Brazed Joints

Make all joints in metallic tubing and fittings with materials and procedures recommended by the tubing supplier. Braze joints with material having a melting point above 1000 degrees F, containing no phosphorous.

3.6 PIPE SLEEVES

Provide pipes passing through concrete or masonry walls or concrete floors or roofs with pipe sleeves fitted into place at the time of construction. Do not install sleeves in structural members except where indicated or approved. Make all rectangular and square openings as detailed. Extend each sleeve through its respective wall, floor or roof, and cut flush with each surface, except in mechanical room floors not located on grade where clamping flanges or riser pipe clamps are used. Extend sleeves in mechanical room floors above grade at least 4 inches above finish floor. Unless otherwise indicated, use sleeves large enough to provide a minimum

clearance of 1/4 inch all around the pipe. Provide steel pipe for sleeves in bearing walls, waterproofing membrane floors, and wet areas . Provide sleeves in nonbearing walls, floors, or ceilings of steel pipe, galvanized sheet metal with lock-type longitudinal seam, or moisture-resistant fiber or plastic. For penetrations of fire walls, fire partitions and floors which are not on grade, seal the annular space between the pipe and sleeve with fire-stopping material and sealant that meet the requirement of Section 07 84 00 FIRESTOPPINGG.

3.7 FIRE SEAL

Fire seal all penetrations of fire rated partitions, walls and floors in accordance with Section 07 84 00 FIRESTOPPING.

3.8 ESCUTCHEONS

Provide escutcheons for all finished surfaces where gas piping passes through floors, walls, or ceilings except in boiler, utility, or equipment rooms.

3.9 SPECIAL REQUIREMENTS

Provide drips, grading of the lines, freeze protection, and branch outlet locations as shown and conforming to the requirements of NFPA 54.

3.10 BUILDING STRUCTURE

Do not weaken any building structure by the installation of any gas piping. Do not cut or notch beams, joists or columns. Attach piping supports to metal decking. Do not attach supports to the underside of concrete filled floors or concrete roof decks unless approved by the Contracting Officer.

3.11 PIPING SYSTEM SUPPORTS

Support gas piping systems in buildings with pipe hooks, metal pipe straps, bands or hangers suitable for the size of piping or tubing. Do not support any gas piping system by other piping. Conform spacing of supports in gas piping and tubing installations to the requirements of NFPA 54. Conform the selection and application of supports in gas piping and tubing installations to the requirements of MSS SP-58. In the support of multiple pipe runs on a common base member, use a clip or clamp where each pipe crosses the base support member. Spacing of the base support members is not to exceed the hanger and support spacing required for any of the individual pipes in the multiple pipe run. Rigidly connect the clips or clamps to the common base member. Provide a clearance of 1/8 inch between the pipe and clip or clamp for all piping which may be subjected to thermal expansion.

3.12 ELECTRICAL BONDING AND GROUNDING

Provide a gas piping system within the building that is electrically continuous and bonded to a grounding electrode as required by NFPA 54, NFPA 58, and NFPA 70.

3.13 SHUTOFF VALVE

Install the main gas shutoff valve controlling the gas piping system to be easily accessible for operation, as indicated, protected from physical damage, and marked with a metal tag to clearly identify the piping system controlled. Install valves approximately at locations indicated. Orient stems vertically, with operators on top, or horizontally.[Provide PE piping manufacturer bracket support assembly securely fastened to structure for valve connections to resist operating torque applied to PE pipes.] Provide stop valve on service branch at connection to main and shut-off valve on riser outside of building.

3.14 LINE AND APPLIANCE PRESSURE REGULATORS

Install line pressure regulators and appliance regulators in accordance with the manufacturer's requirements and in accordance with NFPA 54. Install each regulator in an accessible location and install shutoff valves ahead of each line and appliance regulator to allow for maintenance. Where vent limiting devices are not included in the regulators, install a vent pipe to the exterior of the building. Terminate all service regulator vents and relief vents in the outside air in rain and insect resistant fittings. Locate the open end of the vent where gas can escape freely into the atmosphere, away from any openings into the building and above areas subject to flooding.

3.15 TESTING

Submit test procedures and reports in booklet form tabulating test and measurements performed; dated after award of this contract, and stating the Contractor's name and address, the project name and location, and a list of the specific requirements which are being certified. Test entire gas piping system to ensure that it is gastight prior to putting into service. Prior to testing, purge the system, clean, and clear all foreign material. Test each joint with an approved gas detector, soap and water, or an equivalent nonflammable solution. Inspect and test each valve in conformance with API Std 598 and API Std 607. Complete testing before any work is covered, enclosed, or concealed, and perform with due regard for the safety of employees and the public during the test. Install bulkheads, anchorage and bracing suitably designed to resist test pressures if necessary, and as directed and or approved by the Contracting Officer. Do not use oxygen as a testing medium.

3.15.1 Pressure Tests

Submit test procedures and reports in booklet form tabulating test and measurements performed; dated after award of this contract, and stating the Contractor's name and address, the project name and location, and a list of the specific requirements which are being certified. Before appliances are connected, test by filling the piping systems with air or an inert gas to withstand a minimum pressure of 3 pounds gauge for a period of not less than 10 minutes as specified in NFPA 54 without showing any drop in pressure. Do not use Oxygen for test. Measure pressure with a mercury manometer, slope gauge, or an equivalent device calibrated to be read in increments of not greater than 0.1 pound. Isolate the source of pressure before the pressure tests are made.

3.15.2 Test With Gas

Before turning on gas under pressure into any piping, close all openings from which gas can escape. Immediately after turning on the gas, check the

piping system for leakage by using a laboratory-certified gas meter, an appliance orifice, a manometer, or equivalent device. Conform all testing to the requirements of NFPA 54. If leakage is recorded, shut off the gas supply, repair the leak , and repeat the tests until all leaks have been stopped.

3.15.3 Purging

After testing is completed, and before connecting any appliances, fully purge all gas piping. Conform testing procedures to API RP 1110. Do not purge piping into the combustion chamber of an appliance. Do not purge the open end of piping systems into confined spaces or areas where there are ignition sources unless the safety precautions recommended in NFPA 54are followed.

3.15.4 Labor, Materials and Equipment

Furnish all labor, materials and equipment necessary for conducting the testing and purging.

3.16 PIPE COLOR CODE MARKING

Provide color code marking of piping as specified in Section 09 90 00 PAINTS AND COATINGS, conforming to ASME A13.1.

-- End of Section --

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SECTION 23 80 20.00 10

GAS-FIRED HEATING EQUIPMENT
05/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.66/CGA 6.14	(2023) Automatic Vent Damper Devices for Use with Gas-Fired Appliances
ANSI Z21.86/CSA 2.32	(2016) Vented Gas-Fired Space Heating Appliances
ANSI Z83.4/CSA 3.7	(2017; R 2022) Non-Recirculating Direct Gas-Fired Heating and Forced Ventilation Appliances for Commercial and Industrial Application
ANSI Z83.8/CSA 2.6	(2016; R 2021) Gas Unit Heaters, Gas Packaged Heaters, Gas Utility Heaters, and Gas-Fired Duct Furnaces
ANSI Z83.19/CSA 2.35	(2017; R 2022) Gas-Fired High-Intensity Infrared Heaters

CSA GROUP (CSA)

CSA Directory	(updated continuously online) Product Index

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1	(2021) Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 54	(2024) National Fuel Gas Code
NFPA 211	(2019) Standard for Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-301-01	(2023) Structural Engineering

UNDERWRITERS LABORATORIES (UL)

UL FLAMMABLE & COMBUSTIBLE	(2012) Flammable and Combustible Liquids and Gases Equipment Directory

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings
Installation

SD-03 Product Data

Spare Parts

SD-06 Test Reports

Testing, Adjusting, and Balancing

SD-10 Operation and Maintenance Data

Operation and Maintenance Instructions

1.3 QUALITY ASSURANCE

Submit detail drawings consisting of illustrations, schedules, performance charts, instructions, brochures, diagrams, and other information to illustrate the requirements and operation of the system. Detail drawings for space heating equipment, controls, associated equipment, and for piping and wiring. Show proposed layout and anchorage of equipment and appurtenances, and equipment relationship to other parts of the work including clearances for maintenance and operation.

1.4 DELIVERY, STORAGE, AND HANDLING

Protect all equipment delivered and placed in storage from weather, humidity and temperature variations, dirt and dust, or other contaminants.

1.5 EXTRA MATERIALS

Submit spare parts data for each different item of material and equipment specified, after approval of the detail drawings, and not later than 2 months prior to the date of beneficial occupancy. Include in the data a complete list of parts and supplies, with current unit prices and source of supply.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

2.1.1 General

Provide materials and equipment which are standard products of a manufacturer regularly engaged in manufacturing of the products and that

essentially duplicate equipment that has been in satisfactory use at least 2 years prior to bid opening. All gas fired appliances must meet the requirements of NFPA 54.

2.1.2 Nameplates

Secure a plate to each major component of equipment containing the manufacturer's name, address, type or style, model or serial number, and catalog number. Also, affix an ENERGY STAR label as applicable.

2.1.3 Equipment Guards

Completely enclose or guard belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and other rotating parts so located that any person may come in close proximity thereto. Guard or cover high-temperature equipment and piping so located as to endanger personnel or create a fire hazard with insulation of type specified for service.

2.2 ELECTRICAL WORK

Provide electrical motor driven equipment complete with motors, motor starters, and controls. Provide motors conforming to NEMA MG 1. Provide electrical equipment and wiring accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Provide electrical characteristics as specified or indicated. Provide premium efficiency integral size motors in accordance with NEMA MG 1. Provide motor starters complete with thermal overload protection and other appurtenances necessary for the motor control specified. Each motor must be of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, must be provided.

2.3 HEATERS

Equip heaters for and adjust to burn natural gas. Provide each heater with a gas pressure regulator that will satisfactorily limit the main gas burner supply pressure. Heaters must have an intermittent or interrupted electrically ignited pilot or a direct electric ignition system. Provide safety controls that conform to the ANSI standard specified for each heater. Furnish mounting brackets and hardware by the heater manufacturer and factory finish to match the supported equipment.

2.3.1 Infrared Heaters

Furnish heaters conforming to the requirements of ANSI Z83.19/CSA 2.35 and vented type as indicated. Vented heaters must be vented to the outside atmosphere. Heater style must be type as indicated. Reflector shape must be parabolic as indicated. Provide heaters with programmable, wall mounted room thermostats which control the unit's burner. Cover thermostats located in the direct radiation pattern with a metal shield. Provide a clear plastic lockable enclosure for each thermostat.

2.4 THERMOSTATS

Provide adjustable electric or electronic thermostats. Include control wiring required to complete the space temperature control system. Provide

thermostats that have a 3 degree F differential and a set point range of 40 to 75 degrees F. Provide two stage thermostats.

2.5 VENT PIPING

Provide vent piping conforming to the requirements of NFPA 54. Plastic material polyetherimide (PEI) and polyethersulfone (PES) are forbidden to be used for vent piping of combustion gases.

2.6 ELECTRIC AUTOMATIC VENT DAMPERS

Provide electric automatic vent dampers conforming to the requirements of ANSI Z21.66/CGA 6.14 and provide in the vents of heaters using indoor air for combustion air.

2.7 FACTORY FINISHES

Equipment and component items, when fabricated from ferrous metal, must be factory finished with the manufacturer's standard finish.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming thoroughly familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

3.2 INSTALLATION

install equipment as indicated and in accordance with the recommendations of the equipment manufacturer and the listing agency, except as otherwise specified.

3.2.1 Heating Equipment

Install heaters with clearance to combustibles, complying with minimum distances as determined by CSA Directory, UL FLAMMABLE & COMBUSTIBLE and as indicated on each heater approval and listing plate. Support heaters independently from the building structure, as indicated, but not relying on suspended ceiling systems for support.

3.2.2 Vents

Locate vent dampers, piping and structural penetrations as indicated. Perform vent damper installation in conformance to ANSI Z21.66/CGA 6.14. Extend vent pipes, where not connected to a masonry chimney conforming to NFPA 211, through the roof or an outside wall and terminate, in compliance with NFPA 54. Provide vents passing through waterproof membranes with the necessary flashings to obtain waterproof installations.

3.2.3 Gas Piping

Connect gas piping as indicated, complying with the applicable requirements at Section 23 11 20 FACILITY GAS PIPING.

3.3 TRAINING

Conduct a training course for the maintenance and operating staff. The training period of 2 hours normal working time must start after the system is functionally complete but before the final acceptance tests. Give the Contracting Officer at least two weeks advance notice of such training. Include all of the items contained in the approved operation and maintenance instructions as well as demonstrations of routine maintenance operations. Submit 6 complete copies of operating instructions outlining the step-by-step procedures required for system startup, operation and shutdown. Include the manufacturer's name, model number, service manual, parts list, and brief description of all equipment and basic operating features. Submit 6 complete copies of maintenance instructions listing routine maintenance, possible breakdowns, repairs and troubleshooting guide. Include simplified piping, wiring, and control diagrams for the system as installed.

3.4 TESTING, ADJUSTING, AND BALANCING

Perform testing, adjusting, and balancing as specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS. Submit test reports in booklet form showing all field tests performed to adjust each component and all field tests performed to prove compliance with the specified performance criteria, upon completion and testing of the installed system. Indicate the final position of controls.

-- End of Section --

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SECTION 26 20 00

INTERIOR DISTRIBUTION SYSTEM
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C12.1	(2014; Errata 2016) Electric Meters - Code for Electricity Metering

ASTM INTERNATIONAL (ASTM)

ASTM D709	(2017) Standard Specification for Laminated Thermosetting Materials

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C2	(2023) National Electrical Safety Code
IEEE Stds Dictionary	(2009) IEEE Standards Dictionary: Glossary of Terms & Definitions

INTERNATIONAL ELECTRICAL TESTING ASSOCIATION (NETA)

NETA ATS	(2021) Standard for Acceptance Testing Specifications for Electrical Power Equipment and Systems

NATIONAL ELECTRICAL CONTRACTORS ASSOCIATION (NECA)

NECA NEIS 1	(2015) Standard for Good Workmanship in Electrical Construction

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI C80.1	(2020) American National Standard for Electrical Rigid Steel Conduit (ERSC)
ANSI C80.5	(2020) American National Standard for Electrical Rigid Aluminum Conduit
NEMA 250	(2020) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA ICS 1	(2022) Standard for Industrial Control and Systems: General Requirements
NEMA TC 2	(2020) Standard for Electrical Polyvinyl Chloride (PVC) Conduit

NEMA TC 3	(2021) Polyvinyl Chloride (PVC) Fittings for Use With Rigid PVC Conduit and Tubing
NEMA TC 14	(2002) Standard for Reinforced Thermosetting Resin Conduit (RTRC) and Fittings
NEMA VE 2	(2018; ERTA 1-2 2018) Cable Tray Installation Guidelines
NEMA Z535.4	(2023) Product Safety Signs and Labels

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2023; ERTA 4 2023; ERTA 5 2023; ERTA 6 2023) National Electrical Code
NFPA 70E	(2024) Standard for Electrical Safety in the Workplace

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.147	The Control of Hazardous Energy (Lock Out/Tag Out)
29 CFR 1910.303	Electrical, General

UNDERWRITERS LABORATORIES (UL)

UL 1	(2005; Reprint Jan 2022) UL Standard for Safety Flexible Metal Conduit
UL 6	(2022) UL Standard for Safety Electrical Rigid Metal Conduit-Steel
UL 6A	(2008; Reprint Mar 2021) UL Standard for Safety Electrical Rigid Metal Conduit - Aluminum, Red Brass, and Stainless Steel
UL 44	(2018; Reprint May 2021) UL Standard for Safety Thermoset-Insulated Wires and Cables
UL 83	(2017; Reprint Mar 2020) UL Standard for Safety Thermoplastic-Insulated Wires and Cables
UL 360	(2013; Reprint Apr 2023) UL Standard for Safety Liquid-Tight Flexible Metal Conduit
UL 486A-486B	(2018; Reprint Jul 2023) UL Standard for Safety Wire Connectors
UL 486C	(2018; Reprint May 2021) UL Standard for Safety Splicing Wire Connectors
UL 489	(2016; Rev 2019) UL Standard for Safety Molded-Case Circuit Breakers, Molded-Case Switches and Circuit-Breaker Enclosures

UL 510	(2020; Dec 2022) UL Standard for Safety Polyvinyl Chloride, Polyethylene and Rubber Insulating Tape
UL 514B	(2012; Reprint May 2020) Conduit, Tubing and Cable Fittings
UL 651	(2011; Reprint May 2022) UL Standard for Safety Schedule 40, 80, Type EB and A Rigid PVC Conduit and Fittings
UL 817	(2015; Reprint May 2023) UL Standard for Safety Cord Sets and Power-Supply Cords
UL 943	(2016; Reprint Sep 2023) UL Standard for Safety Ground-Fault Circuit-Interrupters
UL 1242	(2006; Reprint Apr 2022) UL Standard for Safety Electrical Intermediate Metal Conduit -- Steel
UL 1660	(2019; Reprint Jan 2022) Liquid-Tight Flexible Nonmetallic Conduit

1.2 DEFINITIONS

Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, are as defined in IEEE Stds Dictionary.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

Circuit Breakers; G

SD-06 Test Reports

600-volt Wiring Test; G

Grounding System Test; G

SD-10 Operation and Maintenance Data

Electrical Systems, Data Package 5; G

1.4 QUALITY ASSURANCE

1.4.1 Fuses

Submit coordination data as specified in paragraph, FUSES of this section.

1.4.2 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "must" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer. Provide equipment, materials, installation, and workmanship in accordance with NFPA 70 unless more stringent requirements are specified or indicated. NECA NEIS 1 shall be considered the minimum standard for workmanship.

1.4.3 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship and:

a. Have been in satisfactory commercial or industrial use for 2 years prior to bid opening including applications of equipment and materials under similar circumstances and of similar size.

b. Have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period.

c. Where two or more items of the same class of equipment are required, provide products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in this section.

1.4.3.1 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturers' factory or laboratory tests, is furnished.

1.4.3.2 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site are not acceptable.

1.5 MAINTENANCE

1.5.1 Electrical Systems

Submit operation and maintenance data in accordance with Section 01 78 23, OPERATION AND MAINTENANCE DATA and as specified herein. Submit operation and maintenance manuals for electrical systems that provide basic data relating to the design, operation, and maintenance of the electrical distribution system for the building. Include the following:

a. Single line diagram of the "as-built" building electrical system.

b. Schematic diagram of electrical control system (other than HVAC, covered elsewhere).

c. Manufacturers' operating and maintenance manuals on active electrical equipment.

1.6 WARRANTY

Provide equipment items supported by service organizations that are reasonably convenient to the equipment installation in order to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

As a minimum, meet requirements of UL, where UL standards are established for those items, and requirements of NFPA 70 for all materials, equipment, and devices.

2.2 CONDUIT AND FITTINGS

Conform to the following:

2.2.1 Rigid Metallic Conduit

2.2.1.1 Rigid, Threaded Zinc-Coated Steel Conduit

ANSI C80.1, UL 6.

2.2.1.2 Rigid Aluminum Conduit

ANSI C80.5, UL 6A.

2.2.2 Rigid Nonmetallic Conduit

PVC Type EPC-40, and EPC-80 in accordance with NEMA TC 2,UL 651, or fiberglass conduit, in accordance with NEMA TC 14.

2.2.3 Intermediate Metal Conduit (IMC)

UL 1242, zinc-coated steel only.2.2.4 Flexible Metal Conduit

UL 1, limited to 6 feet.

2.2.4.1 Liquid-Tight Flexible Metal Conduit, Steel

UL 360, limited to 6 feet.

2.2.5 Fittings for Metal Conduit, EMT, and Flexible Metal Conduit

UL 514B. Ferrous fittings: cadmium- or zinc-coated in accordance with UL 514B.

2.2.5.1 Fittings for Rigid Metal Conduit and IMC

Threaded-type. Split couplings unacceptable.

2.2.6 Fittings for Rigid Nonmetallic Conduit

NEMA TC 3 for PVC, and UL 514B.

2.2.7 Liquid-Tight Flexible Nonmetallic Conduit

UL 1660.

2.3 WIRES AND CABLES

Provide wires and cables in accordance applicable requirements of NFPA 70 and UL for type of insulation, jacket, and conductor specified or indicated. Do not use wires and cables manufactured more than 24 months prior to date of delivery to site.

2.3.1 Conductors

Provide the following:

a. Conductor sizes and capacities shown are based on copper, unless indicated otherwise.

b. Conductors No. 8 AWG and larger diameter: stranded.

c. Conductors No. 10 AWG and smaller diameter: solid.

d. Conductors for remote control, alarm, and signal circuits, classes 1, 2, and 3: stranded unless specifically indicated otherwise.

e. Conductors indicated to be No. 6 AWG or smaller diameter: copper. Conductors indicated to be No. 4 AWG and larger diameter: either copper or aluminum, unless type of conductor material is specifically indicated, or specified, or required by equipment manufacturer.

2.3.1.1 Minimum Conductor Sizes

Provide minimum conductor size in accordance with the following:

a. Branch circuits: No. 12 AWG.

2.3.2 Color Coding

Provide color coding for service, feeder, branch, control, and signaling circuit conductors.

2.3.2.1 Ground and Neutral Conductors

Provide color coding of ground and neutral conductors as follows:

a. Grounding conductors: Green.

b. Neutral conductors: White.

c. Exception, where neutrals of more than one system are installed in same raceway or box, other neutrals color coding: white with a different colored (not green) stripe for each.

2.3.2.2 Ungrounded Conductors

Provide color coding of ungrounded conductors in different voltage systems as follows:

a. 208/120 volt, three-phase

(1) Phase A - black

(2) Phase B - red

(3) Phase C - blue

b. 480/277 volt, three-phase

(1) Phase A - brown

(2) Phase B - orange

(3) Phase C - yellow

c. 120/240 volt, single phase: Black and red

d. On three-phase, four-wire delta system, high leg: orange, as required by NFPA 70.

2.3.3 Insulation

Unless specified or indicated otherwise or required by NFPA 70, provide power and lighting wires rated for 600-volts, Type THWN/THHN conforming to UL 83 or Type XHHW conforming to UL 44, except that grounding wire may be type TW conforming to UL 83; remote-control and signal circuits: Type TW or TF, conforming to UL 83. Where equipment or devices require 90-degree Centigrade (C) conductors, provide only conductors with 90-degree C insulation or better.

2.3.4 Cable Tray Cable or Power Limited Tray Cable

UL listed; type TC or PLTC.

2.3.5 Cord Sets and Power-Supply Cords

UL 817.

2.4 SPLICES AND TERMINATION COMPONENTS

UL 486A-486B for wire connectors and UL 510 for insulating tapes. Connectors for No. 10 AWG and smaller diameter wires: insulated, pressure-type in accordance with UL 486A-486B or UL 486C (twist-on splicing connector). Provide solderless terminal lugs on stranded conductors.

2.5 PANELBOARDS

a. Directories: indicate load served by each circuit in panelboard.

b. Directories: indicate source of service to panelboard (e.g., Panel PA served from Panel MDP).

c. Provide new directories for existing panels modified by this project as indicated.

d. Type directories and mount in holder behind transparent protective covering.

e. Panelboards: listed and labeled for their intended use.

f. Panelboard nameplates: provided in accordance with paragraph FIELD FABRICATED NAMEPLATES.

2.5.1 Circuit Breakers

UL 489, thermal magnetic-type having a minimum short-circuit current rating equal to the short-circuit current rating of the panelboard in which the circuit breaker will be mounted. Breaker terminals: UL listed as suitable for type of conductor provided. Where indicated on the drawings, provide circuit breakers with shunt trip devices. Series rated circuit breakers and plug-in circuit breakers are unacceptable.

2.5.1.1 Multipole Breakers

Provide common trip-type with single operating handle. Design breaker such that overload in one pole automatically causes all poles to open. Maintain phase sequence throughout each panel so that any three adjacent breaker poles are connected to Phases A, B, and C, respectively.

2.5.1.2 Circuit Breaker With Ground-Fault Circuit Interrupter

UL 943 and NFPA 70. Provide with auto-monitoring (self-test) and lockout features, "push-to-test" button, visible indication of tripped condition, and ability to detect and trip when current imbalance is 6 milliamperes or higher per requirements of UL 943 for Class A ground-fault circuit interrupter devices.

2.6 LOCKOUT REQUIREMENTS

Provide circuit breakers, disconnecting means, and other devices that are electrical energy-isolating capable of being locked out for machines and other equipment to prevent unexpected startup or release of stored energy in accordance with 29 CFR 1910.147, NFPA 70E and 29 CFR 1910.303. Comply with requirements of Division 23, "Heating, Ventilating, and Air Conditioning (HVAC)" for mechanical isolation of machines and other equipment.

2.7 MANUFACTURER'S NAMEPLATE

Provide on each item of equipment a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

2.8 FIELD FABRICATED NAMEPLATES

Provide field fabricated nameplates in accordance with the following:

a. ASTM D709.

b. Provide laminated plastic nameplates for each equipment enclosure, relay, switch, and device; as specified or as indicated on the drawings.

c. Each nameplate inscription: identify the function and, when applicable, the position.

d. Nameplates: melamine plastic, 0.125 inch thick, white with black center core.

e. Provide red laminated plastic label with white center core where indicated.

f. Surface: matte finish. Corners: square. Accurately align lettering and engrave into the core.

g. Minimum size of nameplates: one by 2.5 inches.

h. Lettering size and style: a minimum of 0.25 inch high normal block style.

2.9 WARNING SIGNS

Provide warning signs for flash protection in accordance with NFPA 70E and NEMA Z535.4 for switchboards, panelboards, industrial control panels, and motor control centers that are in other than dwelling occupancies and are likely to require examination, adjustment, servicing, or maintenance while energized. Provide field installed signs to warn qualified persons of potential electric arc flash hazards when warning signs are not provided by the manufacturer. Provide marking that is clearly visible to qualified persons before examination, adjustment, servicing, or maintenance of the equipment.

2.10 FACTORY APPLIED FINISH

Provide factory-applied finish on electrical equipment in accordance with the following:

a. NEMA 250 corrosion-resistance test and the additional requirements as specified herein.

b. Interior and exterior steel surfaces of equipment enclosures: thoroughly cleaned followed by a rust-inhibitive phosphatizing or equivalent treatment prior to painting.

c. Exterior surfaces: free from holes, seams, dents, weld marks, loose scale or other imperfections.

d. Interior surfaces: receive not less than one coat of corrosion-resisting paint in accordance with the manufacturer's standard practice.

e. Exterior surfaces: primed, filled where necessary, and given not less than two coats baked enamel with semigloss finish.

f. Equipment located indoors: ANSI Light Gray, and equipment located outdoors: ANSI Dark Gray.

g. Provide manufacturer's coatings for touch-up work and as specified in paragraph FIELD APPLIED PAINTING.

PART 3 EXECUTION

3.1 INSTALLATION

Electrical installations, including weatherproof and hazardous locations

and ducts, plenums and other air-handling spaces: conform to requirements of NFPA 70 and IEEE C2 and to requirements specified herein.

3.1.1 Hazardous Locations

Perform work in hazardous locations, as defined by NFPA 70, in strict accordance with NFPA 70 for particular "Class," "Division," and "Group" of hazardous locations involved. Provide conduit and cable seals where required by NFPA 70. Provide conduit with tapered threads.

3.1.2 Service Entrance Identification

Service entrance disconnect devices, switches, and enclosures: labeled and identified as such.

3.1.2.1 Labels

Wherever work results in service entrance disconnect devices in more than one enclosure, as permitted by NFPA 70, label each enclosure, new and existing, as one of several enclosures containing service entrance disconnect devices. Label, at minimum: indicate number of service disconnect devices housed by enclosure and indicate total number of enclosures that contain service disconnect devices. Provide laminated plastic labels conforming to paragraph FIELD FABRICATED NAMEPLATES. Use lettering of at least 0.25 inch in height, and engrave on black-on-white matte finish. Service entrance disconnect devices in more than one enclosure: provided only as permitted by NFPA 70.

3.1.3 Wiring Methods

Provide insulated conductors installed in rigid steel conduit, IMC, rigid nonmetallic conduit, or EMT, except where specifically indicated or specified otherwise or required by NFPA 70 to be installed otherwise. Grounding conductor: separate from electrical system neutral conductor. Provide insulated green equipment grounding conductor for circuit(s) installed in conduit and raceways. Shared neutral, or multi-wire branch circuits, are not permitted with arc-fault circuit interrupters. Minimum conduit size: 1/2 inch in diameter for low voltage lighting and power circuits. Vertical distribution in multiple story buildings: made with metal conduit in fire-rated shafts, with metal conduit extending through shafts for minimum distance of 6 inches.

3.1.3.1 Pull Wire

Install pull wires in empty conduits. Pull wire: plastic having minimum 200-pound force tensile strength. Leave minimum 36 inches of slack at each end of pull wire.

3.1.4 Conduit Installation

Unless indicated otherwise, conceal conduit under floor slabs and within finished walls, ceilings, and floors. Keep conduit minimum 6 inches away from parallel runs of flues and steam or hot water pipes. Install conduit parallel with or at right angles to ceilings, walls, and structural members where located above accessible ceilings and where conduit will be visible after completion of project.

3.1.4.1 Restrictions Applicable to Aluminum Conduit

a. Do not install underground or encase in concrete or masonry.

b. Do not use brass or bronze fittings.

c. Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.4.2 Restrictions Applicable to EMT

a. Do not install underground.

b. Do not encase in concrete, mortar, grout, or other cementitious materials.

c. Do not use in areas subject to physical damage including but not limited to equipment rooms where moving or replacing equipment could physically damage the EMT.

d. Do not use in hazardous areas.

e. Do not use outdoors.

f. Do not use in fire pump rooms.

g. Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.4.3 Restrictions Applicable to Nonmetallic Conduit

a. PVC Schedule 40.

(1) Do not use where subject to physical damage, including but not limited to, mechanical equipment rooms, electrical equipment rooms, fire pump rooms, and where restrictions are applying to both PVC Schedule 40 and PVC Schedule 80.

(2) Do not use above grade, except where allowed in this section for rising through floor slab or indicated otherwise.

b. PVC Schedule 80.

(1) Do not use where subject to physical damage, including but not limited to, hospitals, power plant, missile magazines, and other such areas.

(2) Do not use in hazardous (classified) areas.

(3) Do not use in penetrating fire-rated walls or partitions, or fire-rated floors.

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3.1.4.4 Restrictions Applicable to Flexible Conduit

Use only as specified in paragraph FLEXIBLE CONNECTIONS. Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.4.5 Underground Conduit

Plastic-coated rigid steel; plastic-coated steel IMC; PVC, Type EPC-40; or fiberglass. Convert nonmetallic conduit, other than PVC Schedule 40 or 80, to plastic-coated rigid, or IMC, steel conduit before rising through floor slab. Plastic coating: extend minimum 6 inches above floor.

3.1.4.6 Conduit for Circuits Rated Greater Than 600 Volts

Rigid metal conduit or IMC only.

3.1.4.7 Stub-Ups

Provide conduits stubbed up through concrete floor for connection to free-standing equipment with adjustable top or coupling threaded inside for plugs, set flush with finished floor. Extend conductors to equipment in rigid steel conduit, except that flexible metal conduit may be used 6 inches above floor. Where no equipment connections are made, install screwdriver-operated threaded flush plugs in conduit end.

3.1.4.8 Conduit Support

Support conduit by pipe straps, wall brackets, threaded rod conduit hangers, or ceiling trapeze. Plastic cable ties are not acceptable. Fasten by wood screws to wood; by toggle bolts on hollow masonry units; by concrete inserts or expansion bolts on concrete or brick; and by machine screws, welded threaded studs, or spring-tension clamps on steel work. Threaded C-clamps may be used on rigid steel conduit only. Do not weld conduits or pipe straps to steel structures. Do not exceed one-fourth proof test load for load applied to fasteners. Provide vibration resistant and shock-resistant fasteners attached to concrete ceiling. Do not cut main reinforcing bars for any holes cut to depth of more than 1 1/2 inches in reinforced concrete beams or to depth of more than 3/4 inch in concrete joints. Fill unused holes. In partitions of light steel construction, use sheet metal screws. In suspended-ceiling construction, run conduit above ceiling. Do not support conduit by ceiling support system. Conduit and box systems: supported independently of both (a) tie wires supporting ceiling grid system, and (b) ceiling grid system into which ceiling panels are placed. Do not share supporting means between electrical raceways and mechanical piping or ducts. Identify independent conduit support in both fire and non-fire rated assemblies per NFPA 70. Coordinate installation with above-ceiling mechanical systems to assure maximum accessibility to all systems. Spring-steel fasteners may be used for lighting branch circuit conduit supports in suspended ceilings in dry locations. Support exposed risers in wire shafts of multistory buildings by U-clamp hangers at each floor level and at 10 foot maximum intervals. Where conduit crosses building expansion joints, provide suitable watertight expansion fitting that maintains conduit electrical continuity by bonding jumpers or other means. For conduits greater than 2 1/2 inches inside diameter, provide supports to resist forces of 0.5 times the equipment weight in any direction and 1.5 times the equipment weight in the downward direction.

3.1.4.9 Directional Changes in Conduit Runs

Make changes in direction of runs with symmetrical bends or cast-metal fittings. Make field-made bends and offsets with hickey or conduit-bending machine. Do not install crushed or deformed conduits. Avoid trapped conduits. Prevent plaster, dirt, or trash from lodging in

conduits, boxes, fittings, and equipment during construction. Free clogged conduits of obstructions.

3.1.4.10 Locknuts and Bushings

Fasten conduits to sheet metal boxes and cabinets with two locknuts where required by NFPA 70, where insulated bushings are used, and where bushings cannot be brought into firm contact with the box; otherwise, use at least minimum single locknut and bushing. Provide locknuts with sharp edges for digging into wall of metal enclosures. Install bushings on ends of conduits, and provide insulating type where required by NFPA 70.

3.1.4.11 Flexible Connections

Provide flexible steel conduit between 3 and 6 feet in length for recessed and semirecessed lighting fixtures; for equipment subject to vibration, noise transmission, or movement; and for motors. Install flexible conduit to allow 20 percent slack. Minimum flexible steel conduit size: 1/2 inch diameter. Provide liquid tight flexible conduit in wet and damp locations for equipment subject to vibration, noise transmission, movement or motors. Provide separate ground conductor across flexible connections. Plastic cable ties are not acceptable as a support method.

3.1.5 Cable Tray Installation

Install and ground in accordance with NFPA 70.. Install cable trays parallel with or at right angles to ceilings, walls, and structural members. Cable tray and tray supports must not partially nor completely obstruct access to the room. Support in accordance with NEMA VE 2 and with manufacturer recommendations but at not more than 6 foot intervals. Coat contact surfaces of aluminum connections with an antioxidant compound prior to assembly. Adjacent cable tray sections: bonded together by connector plates of an identical type as the cable tray sections. For grounding of cable tray system provide No. 2 AWG bare copper wire throughout cable tray system, and bond to each section, except use No. 1/0 aluminum wire if cable tray is aluminum. Terminate cable trays 10 inches from both sides of smoke and fire partitions. Install conductors run through smoke and fire partitions in 4 inch rigid steel conduits with grounding bushings, extending 12 inches beyond each side of partitions. Seal conduit on both ends to maintain smoke and fire ratings of partitions. Provide supports to resist forces of 0.5 times the equipment weight in any direction and 1.5 times the equipment weight in the downward direction.

3.1.6 Conductor Identification

Provide conductor identification within each enclosure where tap, splice, or termination is made. For conductors No. 6 AWG and smaller diameter, provide color coding by factory-applied, color-impregnated insulation. For conductors No. 4 AWG and larger diameter, provide color coding by plastic-coated, self-sticking markers; colored nylon cable ties and plates; or heat shrink-type sleeves. Identify control circuit terminations in accordance with.

3.1.6.1 Marking Strips

Provide marking strips for identification of power distribution, control,

data, and communications cables in accordance with the following:

a. Provide white or other light-colored plastic marking strips, fastened by screws to each terminal block, for wire designations.

b. Use permanent ink for the wire numbers

c. Provide reversible marking strips to permit marking both sides, or provide two marking strips with each block.

d. Size marking strips to accommodate the two sets of wire numbers.

e. Assign a device designation in accordance with NEMA ICS 1 to each device to which a connection is made. Mark each device terminal to which a connection is made with a distinct terminal marking corresponding to the wire designation used on the Contractor's schematic and connection diagrams.

f. The wire (terminal point) designations used on the Contractor's wiring diagrams and printed on terminal block marking strips may be according to the Contractor's standard practice; however, provide additional wire and cable designations for identification of remote (external) circuits for the Government's wire designations.

g. Prints of the marking strips drawings submitted for approval will be so marked and returned to the Contractor for addition of the designations to the terminal strips and tracings, along with any rearrangement of points required.

3.1.7 Splices

Make splices in accessible locations. Make splices in conductors No. 10 AWG and smaller diameter with insulated, pressure-type connector. Make splices in conductors No. 8 AWG and larger diameter with solderless connector, and cover with insulation material equivalent to conductor insulation.

3.1.7.1 Splices of Aluminum Conductors

Make with solderless circumferential compression-type, aluminum-bodied connectors UL listed for AL/CU. Remove surface oxides from aluminum conductors by wire brushing and immediately apply oxide-inhibiting joint compound and insert in connector. After joint is made, wipe away excess joint compound, and insulate splice.

3.1.8 Terminating Aluminum Conductors

3.1.8.1 Termination to Copper Bus

Terminate aluminum conductors to copper bus either by: (a) inline splicing a copper pigtail, of ampacity at least that of aluminum conductor, or (b) utilizing circumferential, compression-type, aluminum-bodied terminal lug UL listed for AL/CU, and steel Belleville cadmium-plated hardened steel spring washers, flat washers, bolts, and nuts. Carefully install Belleville spring washers with crown up toward nut or bolt head, with concave side of Belleville bearing on heavy-duty, wide series flat washer of larger diameter than Belleville. Tighten nuts sufficiently to flatten Belleville, and leave in position. Lubricate hardware with joint compound prior to making connection. Wire brush and

apply joint compound to conductor prior to inserting in lug.

3.1.8.2 Termination to Aluminum Bus

Terminate aluminum conductors to aluminum bus by using aluminum nuts, bolts, washers, and compression lugs. Wire brush and apply joint compound to conductor prior to inserting in lug. Lubricate hardware with joint compound prior to making connection. When bus contact surface is unplated, scratch-brush and coat with joint compound, without grit.

3.1.9 Covers and Device Plates

Install with edges in continuous contact with finished wall surfaces without use of mats or similar devices. Plaster fillings are not permitted. Install plates with alignment tolerance of 1/16 inch. Use of sectional-type device plates are not permitted. Provide gasket for plates installed in wet locations.

3.1.10 Electrical Penetrations

Seal openings around electrical penetrations through fire resistance-rated walls, partitions, floors, or ceilings.

3.1.11 Equipment Connections

Provide power wiring for the connection of motors and control equipment under this section of the specification. Except as otherwise specifically noted or specified, automatic control wiring, control devices, and protective devices within the control circuitry are not included in this section of the specifications and are provided under the section specifying the associated equipment.

3.1.12 Government-Furnished Equipment

Contractor rough-in for Government-furnished equipment to make equipment operate as intended, including providing miscellaneous items such as plugs, receptacles, wire, cable, conduit, flexible conduit, and outlet boxes or fittings.

3.1.13 Repair of Existing Work

Perform repair of existing work, demolition, and modification of existing electrical distribution systems as follows:

3.1.13.1 Workmanship

Lay out work in advance. Exercise care where cutting, channeling, chasing, or drilling of floors, walls, partitions, ceilings, or other surfaces is necessary for proper installation, support, or anchorage of conduit, raceways, or other electrical work. Repair damage to buildings, piping, and equipment using skilled craftsmen of trades involved.

3.1.13.2 Existing Concealed Wiring to be Removed

Disconnect existing concealed wiring to be removed from its source. Remove conductors; cut conduit flush with floor, underside of floor, and through walls; and seal openings.

3.1.13.3 Continuation of Service

Maintain continuity of existing circuits of equipment to remain. Maintain existing circuits of equipment energized. Restore circuits wiring and power which are to remain but were disturbed during demolition back to original condition.

3.1.14 Watthour Meters

ANSI C12.1.

3.2 FIELD FABRICATED NAMEPLATE MOUNTING

Provide number, location, and letter designation of nameplates as indicated. Fasten nameplates to the device with a minimum of two sheet-metal screws or two rivets. Provide nameplate on all equipment in access controlled spaces and areas.

3.3 WARNING SIGN MOUNTING

Provide the number of signs required to be readable from each accessible side. Space the signs in accordance with NFPA 70E.

3.4 FIELD APPLIED PAINTING

Paint electrical equipment as required to match finish of adjacent surfaces or to meet the indicated or specified safety criteria.

3.5 FIELD QUALITY CONTROL

Furnish test equipment and personnel and submit written copies of test results. Give Contracting Officer 5 working days notice prior to each test. Where applicable, test electrical equipment in accordance with NETA ATS.

3.5.1 Devices Subject to Manual Operation

Operate each device subject to manual operation at least five times, demonstrating satisfactory operation each time.

3.5.2 600-Volt Wiring Test

Test wiring rated 600 volt and less to verify that no short circuits or accidental grounds exist. Perform insulation resistance tests on wiring No. 6 AWG and larger diameter using instrument which applies voltage of 1,000 volts DC for 600 volt rated wiring and 500 volts DC for 300 volt rated wiring per NETA ATS to provide direct reading of resistance. All existing wiring to be reused must also be tested.

3.5.3 Watthour Meter

a. Visual and mechanical inspection

(1) Examine for broken parts, shipping damage, and tightness of connections.

(2) Verify that meter type, scales, and connections are in accordance with approved shop drawings.

b. Electrical tests

(1) Determine accuracy of meter.

(2) Calibrate watthour meters to one-half percent.

(3) Verify that correct multiplier has been placed on face of meter, where applicable.

3.5.4 Phase Rotation Test

Perform phase rotation test to ensure proper rotation of service power prior to operation of new or reinstalled equipment using a phase rotation meter. Follow the meter manual directions performing the test.

-- End of Section --