UNITED STATES DEPARTMENT OF AGRICULTURE

Specifications

Volume One

Sugarcane Research Laboratory

USDA-ARS
Houma Laboratory Building
501 Bull Run Road
Schriever (Houma), LA 70395

Prepared For:
U.S. Department Of Agriculture
Agricultural Research Service (ARS)
141 Experiment Station Road
Stoneville, MS 38776

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SECTION 01 00 11

GENERAL PARAGRAPHS
06/20

PART 1 GENERAL

1.1 DESCRIPTION OF WORK

1.1.1 Work To Be Done

The work to be done consists of furnishing all labor, materials, and equipment and performing all work in strict accordance with these specifications for construction of a Laboratory / Office Building with site work including parking and access drives.

1.1.2 Location

Sugarcane Research Laboratory Design
501 Bull Run Road, Schriever (Houma), LA 70395.

1.1.3 Principal Features of Work

The project contains a Base Bid and One Construction Bid Option as described below:

Base Bid- The Base Bid constructs a 22,500 square foot Lab/Office Building. Minor demolition at the existing Head-house structures is required. The new facility has a pile supported concrete foundation with steel frame structure and metal stud infill for exterior and interior framing. The exterior walls contain brick veneer and insulated wall panels. All wall areas contain fiberglass and/or rock wool insulation. Interior studs are finished with painted gypsum board with some areas containing a ceramic tile finish. The roof is combination of a standing seam metal system over a structural metal deck with closed cell spray foam insulation applied to the structural deck and a EPDM roof system at a second floor mechanical equipment area. Exterior doors are thermally broke insulated hollow metal or aluminum. Windows are thermally broke aluminum. The facility contains standard and laboratory casework with solid surface and epoxy counter tops. Floor finishes are exposed sealed concrete, vinyl tile, carpet, and ceramic tile. Ceilings are suspended acoustical tile and gypsum board systems. Exterior site improvements contain asphalt parking and drives, concrete sidewalks, a flag pole, and site drainage including a drainage swell located between the existing Head House and the New Lab/Office structure.

Bid Option #1- Bid Option #1 contains the construction of a pile supported metal canopy structure between the existing Head-house Structure and the new Lab/Office Structure.

1.2 COORDINATION OF WORK

1. Work space and space available for storing materials shall be subject to the approval of the Contracting Officer. Do not store materials and equipment in other than assigned areas.

2. Execute work so as to interfere as little as possible with normal functioning of the facility, including operations of utility services

and any existing equipment, and with work being done by others.

3. Minimize interference of construction activities with the flow of traffic by keeping roads, walks and entrances to grounds, to parking areas and to occupied areas of buildings clear of construction materials, debris, construction equipment and vehicles except where noted on plans or in specifications. Provide unobstructed access to areas required to remain in operation.

4. The Contractor shall complete all work within 425 consecutive calendar days after Notice to Proceed. Within 7 calendar days after Contract Award, the Contractor shall provide the Government with a detailed schedule of dates on which the Contractor plans to accomplish the work. In addition, the Contractor shall notify the Contracting Officer 20 days in advance of starting work. A planned work schedule shall be submitted to the Contracting Officer for approval. The schedule shall include a detailed description of the methods and equipment to be used for each operation and the sequence of operations. This schedule shall be updated weekly and submitted to the Contracting Officer for approval.

5. The Contractor shall take all measures and provide all material necessary for protecting existing equipment, property, and ongoing operations in affected areas of construction against dust, noise and debris.

6. Power sources for the Contractor's operations will be available and supplied by the Government to the Contractor as long as its use does not interfere with the operations of the Government's facilities. Water sources will be available and supplied by the Government to the Contractor as long as its use does not interfere with the operations of any building. The Contractor is responsible for extending utility sources to his work locations. Such extensions shall be removed after work is completed, to the satisfaction of the Contracting Officer.

7. All references in the specifications to the Contracting Officer and Contracting Officer's Representative shall constitute referrals initially to the Contracting Officer's Representative.

8. Contractor shall provide sanitary facilities for use by his employees and the employees of his subcontractors working on job site.

1.3 DRAWINGS

All dimensions shown of existing work and all dimensions required for work that is to be connected with existing work shall be verified by the Contractor by actual field measurements. Any work at variance with that specified or shown on the drawings, shall not be performed by the Contractor until the Contractor has received approval in writing from the Contracting Officer.

1.4 MATERIAL SAFETY DATA SHEETS (MSDS)

Material Safety Data Sheets must be submitted to the Contracting Officer prior to the commencement of any work with any substance that may be considered hazardous.

1.5 UTILITIES OR STRUCTURAL ITEMS CONFLICTING WITH PROPOSED CONSTRUCTION

In the event the Contractor finds an area where existing utilities or structural items conflict with proposed construction, the Contracting Officer shall be notified immediately. The Contractor shall then propose a method of solving the problem. Work shall not resume in the problem area until the Contractor has received written approval from the Contracting Officer. There shall be no additional cost to the Government.

1.6 ACCEPTANCE OF WORK

1. Final inspection will not be made until the contract work is completed. The Contractor shall notify in writing the Contracting Officer fifteen working days prior to the date on which the work will be ready for final inspection.

2 Final inspection and acceptance of the work shown by the drawings and specifications forming a part of this contract shall not be binding or conclusive on the Government if it shall be shown that (1) the Contractor has willfully or through collusion with persons or firms engaged in the performance of the contract supplied inferior materials, equipment, or workmanship, or (2) the Contractor has otherwise departed from the terms of the contract.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

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SECTION 01 00 21

CONTRACTOR QUALITY CONTROL
01/20

PART 1 GENERAL

1.1 GENERAL

This section covers the quality control inspection, sampling, and testing of all materials, services, and workmanship required to be performed by the contract drawings, specifications, and other contract requirements. The Contractor shall perform all quality control inspection, sampling, and testing required by this contract and shall review and certify that each submittal is correct and in strict conformance with the contract drawings and specifications for all shop drawings and lists of materials, fixtures, and equipment. All work performed under this contract shall be in strict accordance with procedures and requirements detailed on the plans and specifications.

1.1.1 Certificate of Compliance

Upon completion of the contract work and prior to final acceptance, the Contractor shall submit to the Contracting Officer a certificate of compliance which states that all materials, equipment, design, and workmanship incorporated in the work are in strict compliance with contract drawings and specifications except for approved deviations. The certificates of compliance shall be signed and dated by both the manufacturer's representative and the Contractor. Based upon this certificate of compliance and other contract requirements, the Contractor shall be responsible for correcting at his expense any defects, omissions, and deviations (other than those previously approved) which are detected during the contract period or during the one-year warranty period.

1.2 INSPECTION

The Contractor shall inspect all materials, services, and workmanship to assure conformance with contract requirements.

1.3 REVIEW AND APPROVAL OF SHOP DRAWINGS, SUBMITTALS, MATERIALS, FIXTURES, AND EQUIPMENT

1. Prior to submission to the Government for approval, the Contractor shall review and certify that all shop drawings, submittals, lists of materials, fixtures, and equipment as called for under the various headings of these specifications are correct and in strict compliance with the contract drawings and specifications. These drawings, submittals and lists shall be accurate, complete, and adequately detailed. The top copy of data comprising each item listed on the transmittal form shall be identified as having received the quality control inspector's approval by being so stamped, signed and dated. Approval of shop drawings, submittals, materials, fixtures, and equipment by the Contracting Officer will not relieve the Contractor of the responsibility for any errors which may exist and the Contractor shall be responsible for the satisfactory construction of all work. All samples of materials submitted as required by these specifications shall be properly identified and labeled for ready identification, and upon being approved, stored at the site of the work for jobsite use until all work has been accepted by the

Contracting Officer. The Contractor shall provide four (4) sets of all shop drawings.

2. All proposed deviations required by the Contractor shall be noted in the "Remarks" column of the Form. The Contractor shall set forth in writing the reason for any deviations and annotate such deviations on the shop drawing. The Government reserves the right to rescind inadvertent approval of shop drawings containing unnoted deviations.

1.4 DAILY RECORDS

The Contractor shall maintain a daily record of quality control measures performed for each shift of Contractor or Subcontractor operations on an appropriate format. These records shall provide factual evidence that continuous quality control inspections have been performed, including but not limited to the following: job progress, problems encountered; problems resolved; type and number of inspections; results of inspections or tests including all computations; nature of defects; causes for rejection; safety violations; proposed remedial action; and corrective action taken. These records shall cover both conforming and defective items and shall include a statement that all supplies and materials incorporated in the work are in full compliance with the terms of the contract. The Contractor shall maintain a current record of all inspections and shall furnish to the Contracting Officer on a daily basis, legible copies of all inspection records for his permanent retention. The daily records of inspections shall cover all work placement subsequent to the previous report and shall be verified by the Contractor's designated representative.

1.5 RECURRING DEFICIENCIES

If recurring deficiencies in an item or items being inspected by the Contractor indicate that the inspection system is not providing adequate quality control, the Contractor shall take such corrective measures as deemed necessary by the Contracting Officer.

1.6 CONFLICTS

In the event of a difference of opinion between the Contractor and the Contracting Officer, the Contracting Officer shall govern.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 01 00

GENERAL REQUIREMENTS
February 29, 2024

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this section to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 10	(2022; ERTA 1 2021) Standard for Portable Fire Extinguishers
NFPA 30	(2024; ERTA 1 2025) Flammable and Combustible Liquids Code
NFPA 51B	(2024) Standard for Fire Prevention During Welding, Cutting, and Other Hot Work
NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code
NFPA 101	(2024) Life Safety Code
NFPA 241	(2022) Standard for Safeguarding Construction, Alteration, and Demolition Operations

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1926	Safety and Health Regulations for Construction

1.2 GENERAL INTENTION

A. Contractor shall completely prepare the site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work as required by the contract documents.

B. All employees of the general contractor and subcontractors shall comply with ARS's site-specific security management program, as identified by the ARS Location Manager, at all times on ARS property, and shall be restricted from unauthorized access.

C. Prior to commencing work:

1. The General Contractor shall provide proof that an OSHA certified "competent person" (CP) 29 CFR 1926.20(b)(2) will maintain a presence at the work site whenever the general or subcontractors are present.

2. The General Contractor and Tradesmen shall receive an On-site Safety briefing from the location Facilities Manager or designated representative.

D. Training:

1. All employees of the general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course and /or other relevant competency training. Supervisors shall have completed the 30-hour OSHA training.

2. Submit training records of all such employees to the Contracting Officer for approval before the start of work.

1.3 PROJECT COORDINATION

A. Construction Project Schedule: See contract, FAR 52.236-15 Schedules for Construction Contracts. The Contractor will not begin work on site until the construction project schedule has been approved by the Contracting Officer. The Contractor shall submit one electronic copy of the updated construction project schedule with each progress payment request.

B. Contract Inspector's Daily Report: Contractor shall submit to the Contracting Officer a daily report listing the names of all those present on the job site each day, along with their Job Classification, hours of work and a brief description of the work performed by each on that day. The Contract Inspector's Daily Report is to be submitted at the beginning of work each day for the previous day's work and shall be maintained throughout the term of the contract.

C. Formal Meetings: Any meeting (deemed formal by the contractor, the Contracting Officer Representative (COR) or the Contracting Officer will have the minutes of said meeting prepared by the contractor with copies provided to the COR and Contracting Officer within twenty-four (24) hours of meeting time. The minutes will include Date, Name of Attendees (with contact info), Old Business, and New Business subjects (or narratives). Regardless of who requests a meeting (the COR or the Contractor or the Contracting Officer) the contractor may be required to provided hard copy pictures of the issues to be discussed. Each issue will be linked to a contract specification section number and/or subject area by page number. Issues discussed will also include an action/completion date.

1.4 SUBMITTALS - GENERAL

A. All submittals referenced by the procurement documents including but not limited to Plans, Specifications, Statements of Work (SOW), Supplemental Information, etc. shall be submitted electronically to the Contracting Officer (CO), Construction Officer Representative (COR) and Project Architect (A/E).

B. All material sample submittals referenced by the procurement documents including but not limited to Plans, Specifications, Statements of Work

(SOW), Supplemental Information, etc. shall be provided to the Contracting Officer (CO), Construction Officer Representative (COR) and Location Manager/Facilities Manager (LM/FM).

C. Contractor shall provide documentation that submitted materials comply with current Buy America Act (BAA) requirements.

D. Contractor shall utilize products listed in the USDA "BioPreferred Program" to the greatest extent possible.

E. All items submitted shall be accompanied by the SUBMITTAL LOG appended to the GENERAL SPECIFICATIONS.

1. The Contractor shall maintain one (1) log for all submittals and shall update the information as required by Construction Progress.

1.5 SAFETY SUBMITTALS

A. Contractor shall submit a "site specific" Safety Plan to the Contracting Officer that describes how the contractor is to comply with all applicable OSHA standards and NFPA codes pertaining to construction work to include, but not limited to: General Safety and Health Provisions, Occupational Health and Environmental Controls, Personal Protective and Life Saving Equipment, Hand and Power Tools, Welding and Cutting, Electrical, Scaffolds, Fall Protection, Excavations, Demolition, Stairways and Ladders, Toxic and Hazardous Substances, Confined Space Entry, Lockout/Tagout, Respiratory Protection, Hearing Protection. Safety Plan shall identify Contractor and sub-contractor employees who are authorized/qualified to perform electrical work. No work shall proceed until written approval of the Safety Plan by the Contracting Officer. Safety Plan shall describe how the Contractor and/or sub- contractors are to secure equipment, supplies, tools, and chemical products. Contractor and/or sub- contractor equipment, supplies, tools, and chemical products are to be always under the control of the Contractor, equipment, supplies tools, and chemical products found not to be under the control of the Contractor or sub-contractor are subject to confiscation and will be reported to the Contracting Officer.

B. The Contractor shall inspect the entire construction site daily, including days without construction work if there are NFPA 101 Life Safety Code deficiencies existing while construction work is shut down, the results of that inspection shall be documented on the attachment "DAILY INSPECTION FORM", and the form is to be signed and submitted to the Contracting Officer.

C. Contractor shall provide continuous monitoring for noise, dust, chemical vapor generation, volatile organic compounds, and vibration. At no time shall noise exposure to any ARS staff exceed 75 dB. Contractor shall provide to the COR with copies to the Contracting Officer a written weekly update of the test results in addition to the proposed work for the subsequent two weeks (a two week "look- ahead")involving any construction activity that will produce loud noises, heavy vibrations, strong smells, or significant dust inside ARS staff occupied space.

D. Contractor and sub-contractors shall notify in writing the Contracting Officer at least one week prior to executing high risk work (this may be included in the two week "look-ahead" update). High risk work includes, but is not limited to, tasks requiring Lockout/Tag Out, live electrical work, hot work, work at heights, trenching/ shoring, crane operations, and

confined space entry. Contractor's Competent Person shall provide the COR with a copy to the Contracting Officer written weekly documented safety inspection results.

E. Contractor shall provide to the Contracting Officer for approval, copies of Safety Data Sheets (SDS) for **EVERY CHEMICAL WITHOUT EXCEPTION** prior to bringing such chemical on the work site.

1.6 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The General Contractor shall provide a site-specific security plan that defines both physical and administrative security procedures that will remain effective for the entire duration of the project.

2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Contractor Personnel:

1. The required Contractor Personnel information and the security application procedures vary depending upon the project worksite location. Each Task Order Request for Proposal (RFP) will contain the contact information for the Location Monitor, who will be able to provide the Contractor Personnel information and security application procedures required for the specific site.

C. Security Procedures:

1. Contractor's employees shall not enter the project site without being in conformance with location's security plan. They may also be subject to inspection of their personal effects when entering or leaving the project site.

2. For working outside the "regular hours" as defined in the contract, The Contractor shall give a ten (10) day notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.

3. No photography of ARS premises is allowed without written permission of the Contracting Officer.

4. ARS reserves the right to close or shut down the project site and order the Contractor's employees off the premises in the event of a national emergency or Government shutdown. The Contractor may return to the site only with the written approval of the Contracting Officer.

D. Document Control:

1. The Contractor is responsible for safekeeping of all drawings, project manuals and other project information. This information shall be shared only with those with a specific need to accomplish the project.

2. These documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.

3. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the ARS.

E. Motor Vehicle Restrictions:

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies and Contractor must be on site to receive all deliveries.

2. Separate permits shall be issued for Contractor and its employees for parking in designated areas only.

1.7 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

ASTM E84 Surface Burning Characteristics of Building Materials

2. National Fire Protection Association (NFPA):

NFPA 10 Standard for Portable Fire Extinguishers

NFPA 30 Flammable and Combustible Liquids Code

NFPA 51B Standard for Fire Prevention During Welding, Cutting and Other Hot Work

NFPA 70 National Electrical Code

NFPA 241 Standard for Safeguarding Construction, Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926 Safety and Health Regulations for Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to the Contracting Officer for review for compliance with contract requirements. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, ARS safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of ARS equipment, etc. Documentation shall be provided to the Contracting Officer that individuals have undergone contractor's safety briefing.

C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police, and other emergency response forces in accordance with NFPA 241.

D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 20 feet exposing overall length, separate by 10 feet.

E. Temporary Heating and Electrical: Install, use, and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer.

G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to the Contracting Officer.

H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

J. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions 48 hours in advance and coordinate with the Location Manager and Contracting Officer. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the Contracting Officer. Parameters for the testing and results of any tests performed shall be recorded by the General Contractor and copies provided to the Contracting Officer.

K. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with the Contracting Officer.

L. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with the Contracting Officer. Designate contractor's responsible project- site fire prevention program manager to coordinate permit hot work.

M. Fire Hazard Prevention and Safety Inspections: Inspect entire construction area daily. Coordinate with, and report findings and corrective actions weekly to the COR with a copy to the Contracting Officer. See Exhibit G: USDA Standard Forms for Daily Inspection Form.

N. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.

O. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

P. Perform other construction, alteration, and demolition operations in accordance with 29 CFR 1926.

1.8 OPERATIONS AND STORAGE AREAS

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers, and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

C. Working space and space available for storing materials shall be as determined by the Contracting Officer.

D. Workers are subject to rules of the Location applicable to their conduct which shall be provided by the Contracting Officer.

E. Execute work to interfere as little as possible with normal functioning of Location as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure are not permitted in buildings that are occupied during construction except as permitted by the Contracting Officer where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.

2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by the ARS in quantities sufficient for not more than two (2) workdays.

3. Where access by ARS personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment may be permitted subject to fire and safety requirements.

F. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the ARS operations will not be hindered. Contractor shall permit access to ARS personnel through construction areas which serve as routes of access to such affected areas and equipment. Coordinate alteration work in areas occupied by ARS so that operations will continue during the construction period.

G. Utilities Services: Existing utility services for ARS shall be maintained at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such

indication, where directed by the Contracting Officer.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior written approval of the Contracting Officer. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Contracting Officer's prior knowledge and written approval.

2. Contractor shall submit a request to interrupt any such services to the Contracting Officer, in writing, Two weeks advanced notice and again 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.

3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of ARS. Interruption time approved by ARS may occur at other than Contractor's normal working hours.

4. In case of a contract construction emergency, service will be interrupted on approval of the Contracting Officer. Such approval will be confirmed in writing as soon as practical.

H. To minimize interference of construction activities with flow of ARS traffic, comply with the following:

1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.

I. Coordinate the work for this contract with other construction operations as directed by Contracting Officer. This includes the scheduling of traffic and the use of roadways, as specified in paragraph 1.11, USE OF ROADWAYS.

1.9 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the Contracting Officer or their designated representative, of areas of the building in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed, to the COR with a copy to the Contracting Officer.

1. Shall note any discrepancies between drawings and existing conditions at site.

2. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur, and which have been agreed upon by Contractor and Contracting Officer.

1.10 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re- installation and reuse. Store such items in locations as directed by Contracting Officer.

2. Items not reserved shall become property of the Contractor and be removed by Contractor from ARS property.

3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the ARS during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workers to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.

1.11 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on ARS property and, when authorized by the Contracting Officer, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense.

1.12 AVAILABILITY AND USE OF UTILITY SERVICES

A. See contract, FAR Clause 52.236-14, Availability and Use of Utility Services.

1.13 TESTS

A. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

1.14 CONSTRUCTION WASTE MANAGEMENT

A. Responsibilities. The contractor shall employ processes that ensure the generation of as little waste as possible and shall avoid the generation of waste due to the following:

1. Over-packaging.

2. Error.

3. Poor planning, layout.

4. Over ordering.

5. Breakage.

6. Mishandling.

7. Contamination.

8. General weather damage, excluding extreme acts of nature (i.e. tornados, hurricanes, flash floods, blizzards, etc.).

B. Procedures.

1. Of the inevitable waste that is generated, as many of the waste materials as economically feasible shall be reused, salvaged or recycled.

2. Waste disposal in landfills shall be minimized to the greatest extent possible.

3. Waste Diversion Goals.

i Demolition, Major Remodeling: Minimum 10% of total project waste shall be diverted from landfill.

ii Interior Remodeling: Minimum 10% of total project waste shall be diverted from landfill.

iii. The following waste categories, at a minimum, shall be diverted from landfill:

a) Green waste (biodegradable landscaping materials).

b) Soil.

c) Inert material (concrete, asphalt, masonry).

d) Clean dimensional wood, palette wood.

e) Engineered wood products: plywood, particle board, I-joists, etc.

f) Cardboard, paper, packaging.

g) Asphalt roofing materials.

h) Insulation.

i) Gypsum board.

j) Carpet and pad.

k) Paint.

l) Plastics: ABS, PVC.

m) Beverage containers.

C. Description of Work.

1. Includes:

i. Waste Management Plan development and implementation.

ii. Meetings to discuss goals, issues and training for the Waste Management Plan.

iii. Techniques to minimize waste generation.

iv. Sorting and separation of waste materials.

v. Reuse of salvaged materials on site.

vi. Salvage of existing materials and items for reuse or resale.

vii. Recycling of materials that cannot be reused or sold.

viii. Record keeping of receipts and records of salvaged, recycled or land filled materials.

2. Related Elements:

i. Alternates.

ii. Construction Waste Management.

iii. Site Demolition.

iv. Site Clearing.

v. Slope Protection/Erosion Control.

vi. Asphalt Concrete.

vii. Crushed Stone Paving.

viii. Portland Cement Concrete Paving.

ix. Valve Boxes.

x. Storm Sewers.

xi. Chain Link Fences and Gates.

xii. Walk, Road and Parking Appurtenances.

xiii. Miscellaneous Landscaping Materials.

xiv. Concrete, Concrete Formwork, and Concrete Reinforcement.

xv. Cast-in-Place Concrete.

xvi. Unit Masonry.

xvii. Structural Steel.

xviii. Steel Roof Deck/Steel Floor Deck.

xix. Cold Formed Metal Framing.

xx. Metal Fabrications.

xxi. Rough and Finish Carpentry.

xxii. Engineered Structural Wood.

xxiii. Plastic Lumber.

xxiv. Building Insulation.

xxv. Modified Bitumen Roofing.

xxvi. Metal Doors.

xxvii. Wood and Plastic Doors and Frames.

xxviii. Metal Support Systems.

xxix. Gypsum Wallboard.

xxx. Acoustical Treatment.

xxxi. Resilient Flooring.

xxxii. Tile and Carpet.

xxxiii. Painting.

xxxiv. Toilet Compartments.

xxxv. Louvers and Vents.

xxxvi. Signage and Graphics.

xxxvii. Ductwork and Ductwork Accessories

D. Definitions.

1. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.

2. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.

3. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.

4. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.

5. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).

6. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.

7. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.

8. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board and does not contain significant quantities of decomposable solid resources.

9. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

10. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

11. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

12. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.

    i. On-site Recycling. Materials that are sorted and processed on site for use in an altered state in the work, i.e., concrete crushed for use as a sub-base in paving.

    ii. Off-site Recycling. Materials hauled to a location and used in an altered form in the manufacture of new products.

13. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facility permit or be regulated by the local enforcement agency.

14. Re-Use: Materials that are recovered for use in the same form, on-site or off-site.

15. Return: To give back reusable items or unused products to vendors for credit.

16. Salvage: To remove waste materials from the site for resale or re-use by a third party.

17. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.

18. Solid Waste: Materials that have been designated as non-recyclable

and are discarded for the purposes of disposal.

19. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal or recovering some materials for re-use or recycling.

E. Guides: No preference is given to the recycles listed below; they are listed for the convenience of the contractor.

1. Dirt/clean fill.

2. Green/landscaping waste.

3. Concrete, asphaltic concrete.

4. Cardboard, paper, packaging.

5. Clean dimensional wood, palette wood.

6. Usable palettes.

7. Metals from banding, ductwork, piping, rebar, roofing, other trim, steel, iron, galvanized sheet steel, stainless steel, aluminum, copper, zinc, lead, brass, and bronze.

8. Carpet and pad.

9. Gypsum board.

10. Paint.

11. Insulation.

12. Asphalt shingles.

13. Beverage containers.

F. Submittals.

1. Waste Management Plan. Prior to any waste removal, the Contractor shall submit their Waste Management Plan to the ARS. The Plan shall contain the following:

   i. Analysis of the estimated job site waste to be generated, including types and quantities.

   ii. Proposed alternatives to land filling. Contractor shall prepare a list of each material proposed to be salvaged, re-used, or recycled during the course of the project.

   iii. Methods handling of materials to be recycled.

2. On Site:

   i. Materials separation

   ii. Materials storage

iii. Materials protection, where applicable

3. Off site:

i Provide name of mixed debris recycling facility; include list of materials to be recycled.

ii. Procedures. A description of the means to be employed in recycling the above materials consistent with requirements for acceptance by designated facilities.

iii. Landfill Options. The name of the landfill(s) where trash will be disposed of.

a) Meetings. Contractor shall conduct Construction Waste Management meetings. Meetings shall include the Subcontractor, the Project Manager and representatives as designated by the Contracting Officer. At a minimum, waste management goals and issues shall be discussed at pre-bid meetings, pre-construction meetings and regular job-site meetings.

b) Transportation. A description of the means of transportation of the recyclable materials (whether materials will be site-separated and self-hauled to designated facilities, or whether mixed materials will be collected by a waste hauler and removed from the site) and destination of materials.

c) Waste Management Plan Implementation.

(i) Manager. The contractor shall designate an on-site party (or parties) responsible for instructing workers and subcontractors and overseeing and documenting results of the Waste Management Plan for the project.

(ii) Distribution. The contractor shall distribute copies of the Waste Management Plan to the Contracting Officer and Location Manager.

(iii) Instruction. The contractor shall provide on-site instruction of appropriate separation, handling, recycling, salvage, reuse and return methods to be used by all parties at appropriate stages of the project.

(iv) Separation Facilities. The contractor shall lay out and label a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Recycling and waste bin areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

(v) Hazardous Wastes. Hazardous wastes shall be separated, stored, and disposed of according to local, state and federal regulations.

4. Reports: The Contractor shall submit (monthly, quarterly, at end of job) a Waste Management Progress Report. The report shall contain the amount (in tons or cubic yards) of material land filled from the project, the identity of the landfill, the total amount of tipping fees paid at the landfill and the total disposal cost. Include legible copies of manifests, weight tickets, receipts and invoices. Manifests shall be from recycle and/or disposal site operators that

can legally accept the materials for the purpose of reuse, recycling, or disposal.

5. For each material recycled, reused or salvaged from the project, provide the following:

   i. Amount (in tons or cubic yards).

   ii. Date removed from the job site.

   iii. Receiving party.

   iv. Transportation cost.

   v. Amount of any money paid or received for the recycled or salvaged material. Net total cost or savings of salvage or recycling each material. Attach manifests, weight tickets, receipts, and/or invoices. Indicate the project information, including project title, name of company completing form, and beginning and ending dates of period covered by summary form.

1.15 WARRANTY OF CONSTRUCTION

A. GENERAL: In addition to any other warranties set out elsewhere in this contract, the Contractor warrants that work performed under this contract conforms to the contract requirements and is free of any defect of equipment, material or design furnished, or workmanship performed by the Contractor or any of his subcontractors or suppliers at any tier. Such warranty shall continue for a period of one year from the date of final acceptance of the project. Under this warranty, the Contractor shall remedy at his own expense any such failure to conform or any such defect. In addition, the Contractor shall remedy at his own expense any damage to Government owned or controlled real or personal property, when that damage is the result of the Contractor's failure to conform to contract requirements or any such defect of equipment, material, workmanship, or design. The Contractor shall also restore any work damaged in fulfilling the terms of this clause. The Contractor's warranty with respect to work repaired or replaced hereunder will run for one year from the date of such repair or replacement.

B. NOTIFICATION AND COMPLIANCE: The Government shall notify the Contractor in writing within a reasonable time after the discovery of any failure, defect, or damage. Should the Contractor fail to remedy any failure, defect, or damage described in paragraph above within a reasonable time after receipt of notice thereof, the Government shall have the right to replace or repair and have the cost billed to the Contractor.

C. EXPRESSED WARRANTY: In addition to the other rights and remedies provided by this clause, all subcontractors', manufacturers', and suppliers' warranties expressed or implied, respecting any work and materials shall, at the direction of the Government be enforced by the Contractor for the benefit of the Government. In such case, if the Contractor's warranty under paragraph A above has expired, any suit directed by the Government to enforce a subcontractor's, manufacturer's, or supplier's warranty shall be at the expense of the Government. The Contractor shall obtain any warranties which the subcontractors, manufacturers, or suppliers would give in normal commercial practice. If so directed by the Contracting Officer, the Contractor shall require any such warranties to be executed in writing to the Government.

D. LATENT DEFECTS: The Warranty specified herein shall not limit the Government's rights with respect to latent defects, gross mistake, or fraud.

1.16 BIOBASED PREFERRED PRODUCTS

A. The Contractor must comply with Sections 9002 of the Farm Security and Rural Investment Act of 2002; the Food Conservation and Energy Act of 2008; and the Agricultural Act of 2014; and the Federal Acquisition Regulation to provide biobased products. The Contractor shall also comply with the clause at FAR 52.223-2, Affirmative Procurement of Biobased Products Under Service and Construction Contracts contained in Section I. The Contractor shall also comply with the provision at FAR 52.223-1, Biobased Product Certification contained in Section K.

B. The Contractor shall utilize products and material made from biobased materials (e.g., biobased erosion control materials, biobased composite panels, biobased roof coatings, biobased insulating foam, biobased interior paints and coatings, and biobased wood and concrete sealers). All supplies and materials shall be of a type and quality that conform to applicable Federal specifications and standards. All supplies and materials to be used in the performance of work described herein are subject to the approval of the Contracting Officer Representative (COR).

C. The following is an example list of products that may be used in this minor construction contract for which biobased products are available and the designated biobased content. The list is not all inclusive. It is desirable that vendors be able to supply the greatest number of biobased products listed meeting the health and environmental specifications.

Adhesive and Mastic Removers-58 percent
Asphalt and Tar Removers-80 percent
Asphalt Restorers-68 percent 2
Carpet-7 percent
Carpet and Upholstery Cleaners-54 percent and Spot Removers-7 percent
Composite Panels - Acoustical-37 percent; Interior Panels-55 percent; Plastic Lumber-23 percent; Structural Interior Panels-89 percent; Structural Wall Panels-94 percent and Countertops and Solid Surface-89 percent
Concrete and Asphalt Cleaners-70 percent
Concrete and Asphalt Release Fluids-87 percent
Dust Suppressants-85 percent
Erosion Control Materials-77 percent
Floor Coverings (Non Carpet)-91 percent
General Purpose Cleaners-54 percent
Hand Soaps and Cleaners-64 percent
Industrial Cleaners-41 percent
Insulating Foam-7 percent
Leather, Vinyl, and Rubber Care Products-55 percent
Paint- Interior Paints and Coatings, Latex-20 percent and Oil-based-67 percent
Paint Removers-41 percent
Roof Coatings-20 percent
Wastewater Systems Coatings-47 percent
Water Tank Coatings-59 percent
Wood and Concrete Sealers - Membrane Concrete Sealers-11 percent and Penetrating Liquids-79 percent
Wood and Concrete Stains-39 percent

D. Biobased products that are designated for preferential procurement under USDA's BioPreferred Program must meet the required minimum biobased content as stated in USDA's Final Rules available at www.biopreferred.gov. The Contractor shall provide data for their biobased products such as biobased content. In addition to the biobased products designated by the USDA BioPreferred Program, the Contractor is encouraged to use other commercially available biobased products such as biobased products certified with a label. The Contractor shall submit with the initial proposal a complete list of biobased products, indicating the name of the manufacturer, cost of each material, and the intended use of each of the materials that are to be used in carrying out the requirements of this contract.

E. Within thirty (30) days of contract award, the Contractor shall provide a complete list of USDA designated biobased products that it intends to use or supply during performance of this minor construction contract, including products used or supplied by subcontractors. For each product, the Contractor shall identify the product and brand/manufacturer. For each designated product, the Contractor shall also identify the biobased content. The Contractor shall provide detail on how the Contractor intends to keep abreast of the development and increasing availability of designated and non-designated biobased products and how any new or improved products will be incorporated on an ongoing basis into contract performance. The list shall be approved by the COR in writing. The Contractor shall not commence work until this list is approved by the COR in writing. The list must be reviewed and updated annually, and as required by the COR.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

3.1 USDA FORMS

Hot Work Permit

Daily Inspection Form

HOT WORK PERMIT
NEEDED WHEN ANY SPARK OR HEAT PRODUCING EQUIPMENT IS TO BE USED

Project Name:
Name of Contractor's Firm:
Contractor Contact Name:
Contractor Contact Telephone Number
Date:
Building/Location:
Work To Be Done:

_____

Any Special Precautions:

Fire Watch Required: ___ Yes ___ No
The location where the work is to be performed has been examined, necessary precautions have been taken, and permission is granted for this work.

Signed
(Contractor Individual Responsible for Authorizing Hot Work)
Permit Expires: _____ (Date)

Time Hot Work Started: _____ Time Hot Work Completed:

FINAL CHECK-UP
Work area and all adjacent areas to which sparks and heat might have spread (including floors above and below and on opposite sides of walls) were inspected 30 minutes after the work was completed and were found fire safe.

Signed_____ Date _____ Contractor's Fire Watch)

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ATTENTION
Before approving any cutting and welding permit, the contractor's authorized representative or their appointee shall inspect the work area and confirm that pre-cautions have been taken to prevent fire in accordance with NFPA Standard No. 51B.

PRECAUTIONS

1. Sprinklers are in service where installed

2. Cutting and welding equipment in good repair

3. Within 35 feet; floors swept clean of combustible, no combustible material or flammable liquids, all wall and floor openings covered, and covers suspended beneath work to collect sparks

4. When working on enclosed equipment and in confined space, equipment and area is free of flammable vapors

5. Fire watch provided during and 30 minutes after operation (60 minutes for torch applied roofing operations)

6. Portable fire extinguisher with adequate rating available in the immediate vicinity

7. Standpipe system in service where installed

8. Protection of any sprinkler heads when hot work is in close proximity

9. Smoking prohibited in immediate vicinity

10. Non-combustible shields provided when hot work is done near combustible walls, partitions, floors, roofs

11. Prohibition of hot work on pipes contacting combustible walls

12. Personnel trained in use of equipment including portable fire extinguishers and sounding a fire alarm

13. Final check-up conducted after 30 minutes

DAILY INSPECTION FORM

INSTRUCTIONS: This form is to be utilized when hazards are posed by NFPA 101 deficiencies or construction activities are in progress. Remediation must be implemented upon project start and continuously enforced through project completion to provide a level of life safety comparable to that described in the Life Safety Code. Submit completed forms to the Contracting Officer.

Project Name:	Project Number:
Construction & Impact Description:	Construction Location: Affected Areas:
Project COR	Project Start Date
Project Competent Person (CP)	Estimated Duration
	Completion Date
Contractor	
GC Supervisor	Telephone:
Contractor CP	

Inspection Period: Responses:	SUN	MON	TUE	WED	THR	FRI	SAT
1. Are exits readily accessible and provide unobstructed egress?							
2. Have alternate exits been established if required due to inaccessibility of existing exits?							
3. If alternate exits have been established, are personnel in the area informed and aware of their relocation?							
4. Are the existing and relocated exits clearly marked and able to be seen in the event of a fire or emergency?							
5. Are evacuation routes posted with follow-up inspections required by construction impact changes in escape routes?							
6. Are written procedures and guidelines posted in the immediate and adjacent areas for what to do and who to call in the event of a fire or emergency?							

Inspection Period: Responses:	SUN	MON	TUE	WED	THR	FRI	SAT
7. Are personnel in immediate/adjacent areas aware and informed in procedures and guidelines to follow in the event of fire or emergency?							
8. Is there free and unobstructed access to services for emergency personnel (eg, fire, medical, security)?							
9. Are fire alarm (eg, pull station), detection (eg, smoke/heat), suppression (eg, sprinkler, extinguisher) systems in working order, protected and unobstructed with locations identified?							
10. If the fire alarm, detection, suppression systems are impaired or temporarily non-functional, has a fire watch for the area, as required or necessary, been trained and established?							
11. If the fire alarm, detection, suppression systems are impaired, have measures been taken to provide temporary equivalent equipment and/or systems for adequate protection? Note date for equivalent measures.							
12. If the fire alarm, detection, suppression systems are impaired, are equivalent equipment/systems inspected and tested at least monthly?							
13. If temporary fire alarm, detection, suppression systems are installed, are personnel in the area aware and trained on how to operate or utilize them in the event of fire or emergency?							
14. Has the "No Smoking" policy been posted, implemented and enforced in the construction area?							
15. Are temporary partitions built to be fire/smoke tight with fire retardant noncombustible material and inspected daily for integrity?							

Inspection Period: Responses:	SUN	MON	TUE	WED	THR	FRI	SAT
16. Is construction site access restricted to authorized personnel only including warning signs and secured at the end of each day?							
17. Is construction area hazard surveillance conducted daily?							
18. Is construction area storage, waste, debris and excess materials being daily managed properly to reduce fire or safety hazards?							
19. Are construction activities and materials prosecuted, handled, stored, and secured in an orderly and safe manner?							
20. Is the generation, spread and exposure of construction dust, fumes, noise, odor, smoke controlled with appropriate fume, odor, vapor ventilation provided to control noxious, infectious, toxic exposure and store/protect flammable/combustible products?							
21. Has a GC Safety Manager been designated with routine site safety meetings conducted to ensure awareness of Life Safety Code?							
22. Is personnel protective equipment (e.g., safety glasses, ear plugs, hard hats) required and being used?							
23. If there are hand/safety rails, scaffolding or ladders required, are they in place, in good condition and being used in a safe manner?							
24. Are the construction site (buildings and exterior grounds) hazards (e.g., fall/trip) guarded and free of potential safety violations?							
25. Do electrical panels, temporary wiring, extension cords (3 wire grounded type), tools, and equipment appear to be installed, utilized, and functioning in a safe manner?							
26. If there are temporary electrical outlets provided, do they have ground fault protection at the receptacle/panel?							

Inspection Period: Responses:	SUN	MON	TUE	WED	THR	FRI	SAT
27. If hazardous equipment/systems need to be de-energized, are applicable "Lockout/Tagout" procedures being followed?							
28. Are utility services (e.g., electrical, steam, water, waste, gas) properly secured at the end of each day?							
29. If there is any hot work (welding, soldering, cutting) being performed within the construction site, have additional fire safety precautions been taken and necessary equipment provided?							
30. If there is any hot work (welding, soldering, cutting) being performed on the construction site, has Contracting Officer been notified? Has the Hot Work Permit been approved?							
31. If hazardous products are present, are they limited to the amount needed and used daily?							
32. Are hazardous products disposed according to EPA requirements?							
33. Are all hazardous products present or being used (e.g., flammable, combustible, corrosive, noxious) labeled with MSDS information readily available?							
34. If infection control is required, are the appropriate policies and procedures known and being followed?							
35. Are all safety incidents documented and reported to the Contracting Officer?							
Contractor CP Initials Performing Daily Inspections:							

Inspection Comments/Findings: (PROVIDE DETAILED EXPLAINATION OF EXCEPTIONS/DEFICIENTIES)

Signature/Date:

Project CP GC Safety Manager

-- End of Section --

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SECTION 01 14 00

WORK RESTRICTIONS
11/22, CHG 5: 05/25

PART 1 GENERAL

1.1 SPECIAL SCHEDULING REQUIREMENTS

a. The existing buildings in use will remain in operation during the entire construction period. The Contractor shall conduct his operations so as to cause the least reasonable interference with normal operations of the activity.

b. Permission to interrupt any location roads and/or utility service shall be requested in writing a minimum of 15 calendar days prior to the desired date of interruption.

c. The work under this contract requires special attention to the scheduling and conduct of the work in connection with existing operations. Identify on the construction schedule each factor which constitutes a potential interruption to operations.

1.2 CONTRACTOR ACCESS AND USE OF PREMISES

1.2.1 Site Access

a. Ensure that Contractor personnel become familiar with and obey site regulations including safety, fire, traffic and security regulations. Keep within the limits of the work and avenues of ingress and egress. Wear hard hats in designated areas. Do not enter any restricted areas unless required to do so and until cleared for such entry. The Contractor's equipment shall be conspicuously marked for identification.

b. The Contractor shall use the current construction access entry off Bull Run Road.

c. An existing fence encloses the complete construction site. This will constitute the Contractor's Controlled Zone.

1.2.1.1 Contractor Employees

a. Workers shall be issued a badge, secured to their hard hats, upon completion of Contractor's safety and job site orientation briefing.

b. The badging system will be color coded and will expire after a period of time.

c. Displaying of a valid badge by workers shall be mandatory for entry to the site.

d. The Contractor shall issue one day passes to legitimate visitors at their construction trailer.

e. The Contractor is not required to provide logs or worker information to the Government.

1.2.2 Working Hours

Regular working hours on the Contractor Controlled Site shall be between 6 a.m. and 6 p.m., Monday through Friday, and 6 a.m. to 6 p.m. on Saturday, excluding Government holidays.

1.2.3 Work Outside Regular Hours

Scheduled work outside regular working hours requires Contracting Officer approval. Make application 5 calendar days prior to such work to allow arrangements to be made by the Government for inspecting the work in progress, giving the specified dates, hours, location, type of work to be performed, contract number and project title. If unscheduled work is required for completion of a work activity, the USDA onsite representative shall be notified. Based on the justification provided, the Contracting Officer may approve work outside regular hours. Make utility cutovers after normal working hours or on Saturdays, Sundays, and Government holidays unless directed otherwise. Specific requests may be made ahead of time to obtain blanket approval of recurring events.

1.2.4 Security Procedures During Initial Mobilization

The Contractor will need to perform construction activities prior to establishment of their controlled zone. This work includes installation of temporary utilities for their trailers and construction site; installation of parking and trailer lay down areas; and installation of the fencing.
For these activities, the Contractor shall follow the normal location protocol as follows:

1.2.4.1 Pre-Mobilization Site Visits

Access to the site by Contractor's personnel and sub-contractors and consultants will require sufficient prior notification so that arrangements can be made to have escorts available. Unscheduled visits may result in individuals being turned away because escorts are not available. The Contractor shall:

Ensure prior notification has been made with the site for the visit. Ensure that each visitor to the site has valid picture identification. Notify the site as to how may escorts are needed. If you plan to split up into groups, each group will require an escort. Notify Dennis L. Jones of proposed site visits. See NADC escort policy i03-01 dated June 4, 2003, available from the Contracting Officer.

1.2.4.2 Procedures Prior to Contractor Controlled Zone

a. Access to the Government site is controlled by security fence and visitor/contactor check-in/check-out system. All Contractor/subcontractor employees shall sign in and out at the NADC front desk (Building ill each work day. A current government-issued identification with a picture is required for entry. A contractor/visitor identification tag will be provided and shall be worn by each employee at all times within the Center site. The ID tags will be turned in at the end of each day when the employee signs out.

b. All Contractor/subcontractor vehicles and those of their employees

entering the Center compound shall display visitor tags provided by NADC. Tags shall be picked up each day and shall be returned each night.

c. Work beyond normal (8:00 a.m. - 4:30 p.m., M-F) hours may be approved upon request to the COR. Contractors/subcontractors will not be allowed access to the site beyond normal work hours unless arrangements with Security have been made by the COR.

d. Failure to comply with access requirements shall be adequate grounds for removal of Contractor/subcontractor employees from the site and barring further site access of individuals.

e. Additional security requirements may be imposed when the Federal Government raises the Homeland Security Alert level. Additional directions will be provided if the situation occurs.

f. The Contractor shall use only those service roads and access routes approved by the COR.

g. The Contractor shall maintain a list of employees on the jobsite and a log of the hours worked. The log will be kept in an accessible location approved by the COR.

h. Work shall be confined to the areas identified on the Drawings. Unless accompanied by a NADC employee, the Contractor, subcontractors, and their employees shall not enter buildings or facilities not specifically part of this project. Reasons include, but are not limited to, disease control and health requirements.

i. Contractor's employee parking will be located in the NADC employee's parking lots or as arranged with the COR.

1.2.5 Occupied and Existing Buildings

The Contractor shall be working around existing buildings which are occupied. Do not enter the buildings without prior approval of the Contracting Officer.

1.3 SECURITY REQUIREMENTS

Contract Clause "FAR 52.204-2, Security Requirements and Alternate II," "FAC 5252.236-9301, Special Working Conditions and Entry to Work Area," and the following apply:

Work within the Contractor's site and access road shall be as defined above. Work within the Government Controlled area and Contractor Controlled Site before the completion of security fencing shall require badging and additional security as indicated above.

1.4 PROGRESS AND COMPLETION PHOTOS

Photographically document site conditions prior to the start of construction and continuing until project completion. Take a minimum of 10 digital photos each week documenting construction progress and email them to the Government's Project Manager. Include a date designator in the file names. Photos are for the unrestricted use of the government. In addition, Contractor to provide a time lapse camera manufactured for outdoor construction use. Include waterproof housing and pole mount. Set

photo duration at 60 minutes or less during sitework and construction hours. Set the camera on a contractor provided pole located where the entire construction site can be captured by the camera. Time lapse photos to be provided to the Government's Project Manager at the end of construction. Contractor to periodically ensure the camera is working and change batteries as needed.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 33 00

SUBMITTAL PROCEDURES
04/06

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 Submittal Descriptions (SD)

Submittals requirements are specified in the technical sections. Submittals are identified by SD numbers and titles as follows.

SD-01 Preconstruction Submittals

Submittals which are required prior to a notice to proceed on a new contract. Submittals required prior to the start of the next major phase of the construction on a multi-phase contract. Schedules or tabular list of data or tabular list including location, features, or other pertinent information regarding products, materials, equipment, or components to be used in the work, submitted prior to contract notice to proceed or next major phase of construction.

Certificates of insurance.
Surety bonds.
List of proposed subcontractors.
List of proposed products.
Construction Progress Schedule.
Submittal register.
Schedule of prices.
Health and safety plan.
Work plan.
Quality control plan.
Environmental protection plan.

SD-02 Shop Drawings

Drawings, diagrams and schedules specifically prepared to illustrate some portion of the work.

Diagrams and instructions from a manufacturer or fabricator for use in producing the product and as aids to the Contractor for integrating the product or system into the project.

Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be coordinated.

SD-03 Product Data

Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions and brochures illustrating size, physical appearance and other characteristics of materials, systems or equipment for some portion of the work.

Samples of warranty language when the contract requires extended product warranties.

SD-04 Samples

Fabricated or unfabricated physical examples of materials, equipment or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged.

Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project.

Field samples and mock-ups constructed on the project site establish standards by which the ensuring work can be judged. Includes assemblies or portions of assemblies which are to be incorporated into the project and those which will be removed at conclusion of the work.

SD-05 Design Data

Design calculations, mix designs, analyses or other data pertaining to a part of work.

SD-06 Test Reports

Report signed by authorized official of testing laboratory that a material, product or system identical to the material, product or system to be provided has been tested in accord with specified requirements. (Testing must have been within three years of date of contract award for the project.)

Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work or prototype prepared for the project before shipment to job site.

Report which includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

Investigation reports.

Daily logs and checklists.

Final acceptance test and operational test procedure.

SD-07 Certificates

Statements printed on the manufacturer's letterhead and signed by responsible officials of manufacturer of product, system or material attesting that product, system or material meets specification requirements. Must be dated after award of project contract and clearly name the project.

Document required of Contractor, or of a manufacturer, supplier, installer or subcontractor through Contractor, the purpose of which is to further quality of orderly progression of a portion of the work by documenting procedures, acceptability of methods or personnel qualifications.

Confined space entry permits.

Text of posted operating instructions.

SD-08 Manufacturer's Instructions

Preprinted material describing installation of a product, system or material, including special notices and Material Safety Data sheets concerning impedances, hazards and safety precautions.

SD-09 Manufacturer's Field Reports

Documentation of the testing and verification actions taken by manufacturer's representative at the job site, in the vicinity of the job site, or on a sample taken from the job site, on a portion of the work, during or after installation, to confirm compliance with manufacturer's standards or instructions. The documentation must be signed by an authorized official of a testing laboratory or agency and must state the test results; and indicate whether the material, product, or system has passed or failed the test.

Factory test reports.

SD-10 Operation and Maintenance Data

Data that is furnished by the manufacturer, or the system provider, to the equipment operating and maintenance personnel. This data is needed by operating and maintenance personnel for the safe and efficient operation, maintenance and repair of the item.

This Data is intended to be incorporated in an operations and maintenance manual or control system.

SD-11 Closeout Submittals

Documentation to record compliance with technical or administrative requirements or to establish an administrative mechanism.

Special requirements necessary to properly close out a construction contract. For example, Record Drawings, manufacturer's help and product lines necessary to maintain and install equipment. Also, submittal requirements necessary to properly close out a major phase of construction on a multi-phase contract.

1.1.2 Approving Authority

Office or designated person authorized to approve submittal.

1.1.3 Work

As used in this section, on- and off-site construction required by contract documents, including labor necessary to produce submittals, construction, materials, products, equipment, and systems incorporated or to be incorporated in such construction.

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only or as otherwise designated. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section

01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Submittal register; G

1.3 USE OF SUBMITTAL REGISTER

Submittal register will be delivered to the Contractor, by Contracting Officer. Register will have the following fields completed, to the extent that will be required by the Government during subsequent usage.

Column (c): Lists specification section in which submittal is required.

Column (d): Lists each submittal description (SD No. and type, e.g. SD-04 Drawings) required in each specification section.

Column (e): Lists one principal paragraph in specification section where a material or product is specified. This listing is only to facilitate locating submitted requirements. Do not consider entries in column (e) as limiting project requirements.

Column (f): Indicate approving authority for each submittal. A "G" indicates approval by Contracting Officer; a blank indicates approval by QC manager.

Prepare and maintain submittal register, as the work progresses. Do not change data which is output in columns (c), (d), (e), and (f) as delivered by Government; retain data which is output in columns (a), (g), (h), and (i) as approved.

1.3.1 Submittal Register

Submit submittal register. Verify that all submittals required for project are listed and add missing submittals. Complete the following on the register:

Column (a) Activity Number: Activity number from the project schedule.

Column (g) Contractor Submit Date: Scheduled date for approving authority to receive submittals.

Column (h) Contractor Approval Date: Date Contractor needs approval of submittal.

Column (i) Contractor Material: Date that Contractor needs material delivered to Contractor control.

1.3.2 Contractor Use of Submittal Register

Update the following fields.

Column (b) Transmittal Number: Contractor assigned list of consecutive numbers.

Column (j) Action Code (k): Date of action used to record Contractor's review when forwarding submittals to QC.

Column (l) List date of submittal transmission.

Column (q) List date approval received.

1.3.3 Approving Authority Use of Submittal Register

Update the following fields.

Column (b).

Column (l) List date of submittal receipt.

Column (m) through (p).

Column (q) List date returned to Contractor.

1.3.4 Contractor Action Code and Action Code

Entries used shall be as follows (others may be prescribed by Transmittal Form):

NR - Not Received

AN - Approved as noted

A - Approved

RR - Disapproved, Revise, and Resubmit

1.3.5 Copies Delivered to the Government

Deliver one copy of submittal register updated by Contractor to Government with each invoice request.

1.4 PROCEDURES FOR SUBMITTALS

1.4.1 Reviewing, Certifying, Approving Authority

QC organization shall be responsible for reviewing and certifying that submittals are in compliance with contract requirements. Approving authority on submittals is QC manager unless otherwise specified for specific submittal. At each "Submittal" paragraph in individual specification sections, a notation "G," following a submittal item, indicates Contracting Officer is approving authority for that submittal item.

1.4.2 Constraints

a. Submittals listed or specified in this contract shall conform to provisions of this section, unless explicitly stated otherwise.

b. Submittals shall be complete for each definable feature of work; components of definable feature interrelated as a system shall be submitted at same time.

c. When acceptability of a submittal is dependent on conditions, items, or materials included in separate subsequent submittals, submittal will be returned without review.

d. Approval of a separate material, product, or component does not imply approval of assembly in which item functions.

1.4.3 Scheduling

a. Coordinate scheduling, sequencing, preparing and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow for potential requirements to resubmit.

b. Except as specified otherwise, allow review period, beginning with receipt by approving authority, that includes at least 10 working days for submittals for QC Manager approval and 15 working days for submittals. Period of review for submittals begins when Government receives submittal from QC organization. Period of review for each resubmittal is the same as for initial submittal.

c. For submittals requiring review by fire protection engineer, allow review period, beginning when Government receives submittal from QC organization, of 30 working days for return of submittal to the Contractor. Period of review for each resubmittal is the same as for initial submittal.

1.4.4 Variations

Variations from contract requirements require Government approval and will be considered where advantageous to Government.

1.4.4.1 Considering Variations

Discussion with Contracting Officer prior to submission, will help ensure functional and quality requirements are met and minimize rejections and resubmittals. When contemplating a variation which results in lower cost, consider submission of the variation as a Value Engineering Change Proposal (VECP).

1.4.4.2 Proposing Variations

When proposing variation, deliver written request to the Contracting Officer, with documentation of the nature and features of the variation and why the variation is desirable and beneficial to Government. If lower cost is a benefit, also include an estimate of the cost saving. In addition to documentation required for variation, include the submittals required for the item. Clearly mark the proposed variation in all documentation.

1.4.4.3 Warranting That Variations Are Compatible

When delivering a variation for approval, Contractor warrants that this contract has been reviewed to establish that the variation, if incorporated, will be compatible with other elements of work.

1.4.4.4 Review Schedule Is Modified

In addition to normal submittal review period, a period of 10 working days will be allowed for consideration by the Government of submittals with variations.

1.4.5 Contractor's Responsibilities

a. Determine and verify field measurements, materials, field construction criteria; review each submittal; and check and coordinate each submittal with requirements of the work and contract documents.

b. Transmit submittals to QC organization in accordance with schedule on approved Submittal Register, and to prevent delays in the work, delays to Government, or delays to separate Contractors.

c. Advise Contracting Officer of variation, as required by paragraph entitled "Variations."

d. Correct and resubmit submittal as directed by approving authority. When resubmitting disapproved transmittals or transmittals noted for resubmittal, the Contractor shall provide copy of that previously submitted transmittal including all reviewer comments for use by approving authority. Direct specific attention in writing or on resubmitted submittal, to revisions not requested by approving authority on previous submissions.

e. Submittal shall be via e-mail (one copy).

f. Complete work which must be accomplished as basis of a submittal in time to allow submittal to occur as scheduled.

g. Ensure no work has begun until submittals for that work have been returned as "approved," or "approved as noted", except to the extent that a portion of work must be accomplished as basis of submittal.

1.4.6 QC Organization Responsibilities

a. Note date on which submittal was received from Contractor on each submittal.

b. Review each submittal; and check and coordinate each submittal with requirements of work and contract documents.

c. Review submittals for conformance with project design concepts and compliance with contract documents.

d. Act on submittals, determining appropriate action based on QC organization's review of submittal.

(1) QC manager shall state in trasmittal email the status of the submittal based on possible actions defined in paragraph entitled "Actions Possible".

(2) When Contracting Officer is approving authority or when variation has been proposed, forward submittal to Government with certifying statement or return submittal marked "not reviewed" or "revise and resubmit" as appropriate. The QC organization's review of submittal determines appropriate action.

e. Ensure that material is clearly legible.

f. Stamp each sheet of each submittal with QC certifying statement or

approving statement, except that data submitted in bound volume or on one sheet printed on two sides may be stamped on the front of the first sheet only.

(1) When approving authority is Contracting Officer, QC organization will certify submittals forwarded to Contracting Officer with the following certifying statement:

"I hereby certify that the (equipment) (material) (article) shown and marked in this submittal is that proposed to be incorporated with Contract Number _____, is in compliance with the contract drawings and specification, can be installed in the allocated spaces, and is submitted for Government approval.

Certified by Submittal Reviewer _____, Date _____
(Signature when applicable)

Certified by QC Manager _____, Date _____"
(Signature)

(2) When approving authority is QC Manager, QC Manager will use the following approval statement when returning submittals to Contractor as "Approved" or "Approved as Noted."

"I hereby certify that the (material) (equipment) (article) shown and marked in this submittal and proposed to be incorporated with Contract Number _____, is in compliance with the contract drawings and specification, can be installed in the allocated spaces, and is _____ approved for use.

Certified by Submittal Reviewer _____, Date _____
(Signature when applicable)

Approved by QC Manager _____, Date _____"
(Signature)

g. Sign certifying statement or approval statement. The person signing certifying statements shall be QC organization member designated in the approved QC plan. The signatures shall be in original ink. Stamped signatures are not acceptable.

h. Update submittal register as submittal actions occur and maintain the submittal register at project site until final acceptance of all work by Contracting Officer.

i. Retain a copy of approved submittals at project site, including Contractor's copy of approved samples.

1.4.7 Government's Responsibilities

When approving authority is Contracting Officer, the Government will:

a. Note date on which submittal was received from QC manager, on each submittal for which the Contracting Officer is approving authority.

b. Review submittals for approval within scheduling period specified and only for conformance with project design concepts and compliance with contract documents.

c. Identify returned submittals with one of the actions defined in paragraph entitled "Actions Possible" and with markings appropriate for action indicated.

1.4.8 Actions Possible

Submittals will be returned with one of the following notations:

a. Submittals marked "not reviewed" will indicate submittal has been previously reviewed and approved, is not required , does not have evidence of being reviewed and approved by Contractor, or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals returned for lack of review by Contractor or for being incomplete, with appropriate action, coordination, or change.

b. Submittals marked "approved" "approved as submitted" authorize Contractor to proceed with work covered.

c. Submittals marked "approved as noted" or "approval except as noted; resubmission not required" authorize Contractor to proceed with work as noted provided Contractor takes no exception to the notations.

d. Submittals marked "revise and resubmit" or "disapproved" indicate submittal is incomplete or does not comply with design concept or requirements of the contract documents and shall be resubmitted with appropriate changes. No work shall proceed for this item until resubmittal is approved.

1.5 FORMAT OF SUBMITTALS

1.5.1 Transmittal Form

Transmit each submittal, except sample installations and sample panels, to office of approving authority. Transmit submittals with transmittal form prescribed by Contracting Officer and standard for project. The transmittal form shall identify Contractor, indicate date of submittal, and include information prescribed by transmittal form and required in paragraph entitled "Identifying Submittals." Process transmittal forms to record actions regarding sample panels and sample installations.

1.5.2 Identifying Submittals

Identify submittals, except sample panel and sample installation, with the following information permanently adhered to or noted on each separate component of each submittal and noted on transmittal form. Mark each copy of each submittal identically, with the following:

a. Project title and location.

b. Construction contract number.

c. Section number of the specification section by which submittal is required.

d. Submittal description (SD) number of each component of submittal.

e. When a resubmission, add alphabetic suffix on submittal

description, for example, SD-10A, to indicate resubmission.

f. Name, address, and telephone number of subcontractor, supplier, manufacturer and any other second tier Contractor associated with submittal.

g. Product identification and location in project.

1.5.3 Format for SD-02 Shop Drawings

a. Shop drawings shall not be less than 8 1/2 by 11 inches nor more than 30 by 42 inches.

b. Present 8 1/2 by 11 inches sized shop drawings as part of the bound volume for submittals required by section. Present larger drawings in sets.

c. Include on each drawing the drawing title, number, date, and revision numbers and dates, in addition to information required in paragraph entitled "Identifying Submittals."

d. Dimension drawings, except diagrams and schematic drawings; prepare drawings demonstrating interface with other trades to scale. Shop drawing dimensions shall be the same unit of measure as indicated on the contract drawings. Identify materials and products for work shown.

e. Drawings shall include the nameplate data, size and capacity. Also include applicable federal, military, industry and technical society publication references.

1.5.4 Format of SD-03 Product Data and SD-08 Manufacturer's Instruction

a. Present product data submittals for each section as a complete, bound volume. Include table of contents, listing page and catalog item numbers for product data.

b. Indicate, by prominent notation, each product which is being submitted; indicate specification section number and paragraph number to which it pertains.

c. Supplement product data with material prepared for project to satisfy submittal requirements for which product data does not exist. Identify this material as developed specifically for project, with information and format as required for submission of SD-07 Certificates.

e. Product data shall include the manufacturer's name, trade name, place of manufacture, and catalog model or number. Submittals shall also include applicable federal, military, industry and technical society publication references. Should manufacturer's data require supplemental information for clarification, the supplemental information shall be submitted as specified for SD-07 Certificates.

f. Where equipment or materials are specified to conform to industry and technical society reference standards of the organizations such as American National Standards Institute (ANSI), ASTM International (ASTM), National Electrical Manufacturer's

Association (NEMA), Underwriters Laboratories (UL), and Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance. In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. The certificate shall state that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

g. Submit manufacturer's instruction prior to installation.

1.5.5 Format of SD-04 Samples

a. Furnish samples in sizes below, unless otherwise specified or unless the manufacturer has prepackaged samples of approximately same size as specified:

(1) Sample of Equipment or Device: Full size.

(2) Sample of Materials Less Than 2 by 3 inches: Built up to 8 1/2 by 11 inches.

(3) Sample of Materials Exceeding 8 1/2 by 11 inches: Cut down to 8 1/2 by 11 inches and adequate to indicate color, texture, and material variations.

(4) Sample of Linear Devices or Materials: 10 inch length or length to be supplied, if less than 10 inches. Examples of linear devices or materials are conduit and handrails.

(5) Sample of Non-Solid Materials: Pint. Examples of non-solid materials are sand and paint.

(6) Color Selection Samples: 2 by 4 inches.

(7) Sample Panel: As indicated in individual specification section. If not indicated in specification section, then panel shall be not smaller than 4 by 4 feet.

(8) Sample Installation: 100 square feet.

b. Samples Showing Range of Variation: Where variations are unavoidable due to nature of the materials, submit sets of samples of not less than three units showing extremes and middle of range.

c. Reusable Samples: Incorporate returned samples into work only if so specified or indicated. Incorporated samples shall be in undamaged condition at time of use.

d. Recording of Sample Installation: Note and preserve the notation of area constituting sample installation but remove notation at final clean up of project.

e. When color, texture or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

1.5.6 Format of SD-05 Design Data and SD-07 Certificates

a. Provide design data and certificates on 8 1/2 by 11 inches paper. Provide a bound volume for submittals containing numerous pages.

1.5.7 Format of SD-06 Test Reports and SD-09 Manufacturer's Field Reports

a. Provide reports on 8 1/2 by 11 inches paper in a complete bound volume.

b. Indicate by prominent notation, each report in the submittal. Indicate specification number and paragraph number to which it pertains.

1.5.8 Format of SD-10 Operation and Maintenance Data (O&M)

a. O&M Data format shall comply with the requirements specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA

1.5.9 Format of SD-01 Preconstruction Submittals and SD-11 Closeout Submittals

a. When submittal includes a document which is to be used in project or become part of project record, other than as a submittal, do not apply Contractor's approval stamp to document, but to a separate sheet accompanying document.

1.6 QUANTITY OF SUBMITTALS

1.6.1 Number of Copies of SD-02 Shop Drawings

a. Submit six copies of submittals of shop drawings requiring review and approval only by QC organization and seven copies of shop drawings requiring review and approval by Contracting Officer.

1.6.2 Number of Copies of SD-03 Product Data and SD-08 Manufacturer's Instructions

Submit in compliance with quantity requirements specified for shop drawings.

1.6.3 Number of Samples SD-04 Samples

a. Submit two samples, or two sets of samples showing range of variation, of each required item. One approved sample or set of samples will be retained by approving authority and one will be returned to Contractor.

b. Submit one sample panel. Include components listed in technical section or as directed.

c. Submit one sample installation, where directed.

d. Submit one sample of non-solid materials.

1.6.4 Number of Copies SD-05 Design Data and SD-07 Certificates

a. Submit in compliance with quantity requirements specified for shop

drawings.

1.6.5 Number of Copies SD-06 Test Reports and SD-09 Manufacturer's Field Reports

b. Submit in compliance with quantity with quality requirements specified for shop drawings.

1.6.6 Number of Copies of SD-10 Operation and Maintenance Data

Submit Five copies of O&M Data to the Contracting Officer or representative for review and approval.

1.6.7 Number of Copies of SD-01 Preconstruction Submittals and SD-11 Closeout Submittals

a. Unless otherwise specified, submit administrative submittals compliance with quantity requirements specified for shop drawings.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

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U.S. DEPARTMENT OF AGRICULTURE • AGRICULTURAL RESEARCH SERVICE

CONSTRUCTION PROGRESS AND PAYMENT SCHEDULE

IMPORTANT: Read instructions on reverse before completing this form.

CONTRACT NO.	AMOUNT	CALENDAR DAYS	STARTING DATE	COMPLETION DATE

PROJECT	CONTRACTOR'S NAME & ADDRESS (Include Zip code)
LOCATION	

DESCRIPTION OF BRANCH OF WORK	PROGRESS SCHEDULE				SCHEDULE OF PAYMENTS *(Use in conjunction with ARS Form 372)*		
	Value	Percent of work	DATE		Completed this period	Previously Completed	Total Completed
			Start	Complete			
	A	B	C	D	E	F	G
1.		%					
2.		%					
3.		%					
4.		%					
5.		%					
6.		%					
7.		%					
8.		%					
9.		%					
10.		%					
11.		%					
12.		%					
13.		%					
14.		%					
15.		%					
16.		%					
17.		%					
18.		%					
19.		%					
20.		%					
21.		%					
22.		%					
23.		%					
Following items to be used for Change Orders, Amendments, and other.							
24.		%					
25.		%					
26.		%					
27.		%					
28.		%					
29.		%					
30.		%					
31.		%					
TOTAL							

REMARKS

CONTRACTOR'S SIGNATURE	DATE	CONTRACTING OFFICER'S APPROVAL	DATE

This form was electronically produced by USDA/ARS/OCIO/EASB.

INSTRUCTIONS FOR COMPLETION OF FORM ARS - 371

The construction Progress - Payment Schedule shall be submitted within **14 calendar days after the date of receipt of Notice to Proceed.**

1. Complete blocks entitled: Contract Number, Amount, Calendar Days, Starting Date, Completion Date, Project, Location, and Contractor's Name and Address.

2. Complete Column A**, Value,** indicating a complete breakdown of each branch of work in dollar value.

3. Complete Column B**, Percent of Work,** showing the percentage of each branch of work in relation to the whole project.

4. Complete Columns C and D to show the approximate dates each branch of work will begin and be completed. Final completion date in Column D must not exceed the completion date at the top of the form.

5. Contractor shall sign the form at the bottom and submit to the Contracting Officer for his approval. An approved copy will be returned to the Contractor for his file.

This form is required even though partial payments are not requested. If partial payments are requested, a copy of the approved Form ARS-371 must accompany each Payment Request (Form ARS-372), and Columns E, F, and G must be filled in according to the work completed.

CONTRACTOR'S REQUEST FOR PAYMENT TRANSMITTAL

CONTRACT NO.	PARTIAL PAYMENT NO.	FINAL PAYMENT ☐
PROJECT	REQUISITION NO.	
LOCATION	FOR PERIOD BEGINNING	ENDING

ITEM	AMOUNT	
1. Amount of original contract	$	
2. Change orders and/or amendments	$	
3. Total adjusted contract prices	$	
4. Value of work completed to end of period		$
5. Value of material stored at the site *(Itemize below)*		$
6. Total value of work completed and stored material *(Line 4 plus Line 5).*		$
7. Less _____% retainage		$
8. **Total due contractor thru end of this period**		$
9. Less previous requests		$
10. **Net amount due contractor this payment**		$

MATERIAL STORED AT THE SITE *(See Item 5 above)*

Description	Value

CONTRACTOR'S CERTIFICATION OF PAYMENT

By signing this request for payment, I certify that I have made payment from the proceeds of prior payments, and that I will make timely payment from the proceeds of this payment, of amounts due my subcontractors and suppliers in accordance with my contractual arrangements with them.

SIGNATURE OF CONTRACTOR'S AUTHORIZED REPRESENTATIVE	DATE SIGNED
RECOMMENDED FOR PAYMENT *(Signature of EPM, COR, CM or A.E. as appropriate)*	DATE SIGNED
CONCUR *(Signature of EPM or COR as appropriate)*	DATE SIGNED

MATERIAL APPROVAL SUBMITTAL

TO: USDA/ARS CO CC: A&E, COR	FROM: (Contractor)	PROJECT TITLE:	CONTRACT NUMBER:

(To be completed by the Contractor)			Government Use Only								
SUBMITTAL NUMBER:	PREVIOUS SUBMITTAL NUMBER (only if items listed were submitted previously):		A&E Recommendation			COR/EPM Recommendation			Contracting Officer Approval/Disapproval		
Line No.	Specification Sect. Para No., Draw No.	Description of Material (Include type, model, mfg)	APP	DISAP	See Comments on Reverse	APP	DISAP	See Comments on Reverse	APP	DISAP	See Comments on Reverse

If an item is disapproved, a resubmittal is due within _____calendar days of the Contracting Officer's signature below.

Contractor (Ktr)	A&E	COR/EPM	Contracting Officer
TYPE or PRINT NAME & TITLE	TYPE or PRINT NAME & TITLE	TYPE or PRINT NAME & TITLE	TYPE or PRINT NAME & TITLE
SIGNATURE:	SIGNATURE:	SIGNATURE:	SIGNATURE:
DATE:	DATE:	DATE:	DATE:
By completing this form, the above signed contractor certifies that the material complies with all specifications of the subject contract.	DATE RECEIVED FROM KTR:	DATE RECEIVED FROM A&E:	DATE RECEIVED FROM COR:

CONTRACT #:	SUBMITTAL #:

COMMENTS

Instructions: Enter the initials of the individual making the comment, the Line Number of the item for which the comment is being made, and the comment.

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TITLE AND LOCATION
USDA Sugarcane Research Lab

CONTRACTOR

ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH #	CLASSIFICATION	GOVT OR A/E REVWR	CONTRACTOR: SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY				MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS
							SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE OF ACTION	DATE FWD TO APPR AUTH/ DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION CODE	DATE OF ACTION		
(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		01 33 00	SD-01 Preconstruction Submittals															
			Submittal register	1.3.1	G													
		01 35 26	SD-01 Preconstruction Submittals															
			Site Specific Safety Plan/Accident Prevention Plan (SSSP/APP)	1.6	G													
			SD-06 Test Reports															
			Notifications and Reports	1.9														
			SD-07 Certificates															
			Crane Operators/Riggers	1.5.1.3.1														
			Standard Lift Plan	1.6.2.2	G													
		01 35 29	SD-01 Preconstruction Submittals															
			Accident Prevention Plan (APP)	1.7	G													
			Activity Hazard Analysis (AHA)	1.8	G													
			Crane Critical Lift Plan	1.7.1	G													
			Proof of qualification	3.5.3	G													
			SD-06 Test Reports															
			Reports	1.12														
			Accident Reports	1.12.1														
			Monthly Exposure Reports	1.12.3														
			Crane Reports	1.12.4														
			SD-07 Certificates															
			Contractor Safety Self-Evaluation Checklist	1.4	G													
			Certificate of Compliance	1.12.5	G													
		01 45 00	SD-01 Preconstruction Submittals															

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		01 45 00	Construction Quality Control (QC)	1.5.1	G													
			Plan															
		01 57 23.00 10	SD-07 Certificates															
			Mill Certificate Or Affidavit	2.1.3														
			Certificate															
		01 77 00.00 20	SD-10 Operation and Maintenance															
			Data															
			Equipment/Product Warranty List	1.4.1														
			SD-11 Closeout Submittals															
			As-Built Drawings	1.2														
			As-Built Record Of Materials	1.3.3														
			CLOSE OUT SCHEDULE	1.7														
		01 78 00	SD-03 Product Data															
			Warranty Management Plan	1.8.1														
			Warranty Tags	1.8.5														
			Final Cleaning	3.8														
			Spare Parts Data	1.6														
			SD-08 Manufacturer’s Instructions															
			Instructions	1.8.1														
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	3.7	G													
			Manuals															
			SD-11 Closeout Submittals															
			As-Built Drawings	3.1	G													
			Record Drawings	3.3	G													

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		01 78 00	As-Built Record of Equipment	1.8.1															
			and Materials																
			As-Built Record of Equipment	3.6															
			and Materials																
			Final Approved Shop Drawings	3.4	G														
			Construction Contract	3.5	G														
			Specifications																
			Certification of EPA Designated	2.2	G														
			Items																
			Certification Of USDA Designated	2.3	G														
			Items																
		01 91 00.15	SD-06 Test Reports																
			Completed Construction	3.6	G														
			Observation Checklists																
			SD-07 Certificates																
			Certificate of Readiness	1.13	G														
			SD-10 Operation and Maintenance																
			Data																
			Systems Manual	3.9	G														
			SD-11 Closeout Submittals																
			Updated Final Commissioning	3.11	S														
			Report (eNotebook)																
		01 91 19	SD-01 Preconstruction Submittals																
			Building Enclosure	1.10.2.1	G														
			Commissioning Specialist																
			Qualifications																

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		01 91 19	Building Enclosure Testing Work Plan	1.7	G													
			SD-03 Product Data															
			Thermal Imaging Camera	2.3	G													
			Test Equipment	2.1	G													
			SD-05 Design Data															
			Envelope Surface Area Calculations	3.8.2	G													
			SD-06 Test Reports															
			Pressure Test Procedures	3.8.5	G													
			Air Leakage Test Report	1.10.3	G													
			Air Leakage Test Report	3.8.5.8	G													
			Diagnostic Test Report	1.10.3	G													
			Diagnostic Test Report	3.8.6.6	G													
			SD-07 Certificates															
			Pressure Test Agency	1.10.2.2														
			Thermographer Qualifications	1.10.2.3														
			Certificate of Readiness	1.12														
			SD-10 Operation and Maintenance Data															
			Training	3.9	G													
		03 30 00	SD-01 Preconstruction Submittals															
			Quality Control Program	1.6.5	G													
			Quality Control Personnel Certifications	1.6.6	G													

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		03 30 00	Quality Control Organizational	1.6.6														
			Chart															
			Laboratory Accreditation	1.6.8	G													
			Maturity Method Data	3.3.10														
			SD-02 Shop Drawings															
			Reinforcing Steel	1.6.2.1	G													
			SD-03 Product Data															
			Joint Sealants	2.4.4	S													
			Joint Filler	2.4.3	S													
			Formwork Materials	2.1														
			Cementitious Materials	2.3.1	S													
			Vapor Retarder and Vapor Barrier	2.4.5														
			Concrete Curing Materials	2.4.1														
			Reinforcement	2.6	S													
			Admixtures	2.3.4														
			Mechanical Reinforcing Bar	2.6.2														
			Connectors															
			Local/Regional Materials	1.8.1	S													
			Biodegradable Form Release	2.2.2														
			Agent															
			Pumping Concrete	1.6.3.1														
			Nonshrink Grout	2.4.2														
			SD-05 Design Data															
			Construction and Movement	2.2.4	G													
			Joints Locations and Details															
			Concrete Mix Design	1.6.1.1	G													

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		03 30 00	SD-06 Test Reports															
			Concrete Mix Design	1.6.1.1	G													
			Fly Ash	1.6.4.1	G													
			Pozzolan	1.6.4.1	G													
			Slag Cement	1.6.4.2	G													
			Aggregates	1.6.4.3	G													
			Portland Cement	2.3.1.1	G													
			Blended Cements	2.3.1.2	G													
			Compressive Strength Tests	3.12.3.3	G													
			Slump Tests	3.12.3.1														
			Water	2.3.2														
			SD-07 Certificates															
			Reinforcing Bars	2.6.1														
			Welder Qualifications	1.9														
			Field Testing Technician and	1.6.6.2														
			Testing Agency															
			SD-08 Manufacturer's Instructions															
			Joint Sealants	2.4.4	S													
		03 42 13.00 10	SD-01 Preconstruction Submittals															
			Quality Control Procedures	1.3.2.2														
			SD-02 Shop Drawings															
			Standard Precast Units	2.1.1	G													
			Custom-Made Precast Units	2.1.2	G													
			Special Finishes	3.2.4.3														
			SD-03 Product Data															
			Standard Precast Units	2.1.1														

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(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		03 42 13.00 10	Proprietary Precast Units	2.1.3														
			Embedded Items	3.1.3														
			Accessories	2.2.5														
			SD-05 Design Data															
			Design Calculations	2.1.2	G													
			Concrete Mix Proportions	2.1.5.1														
			SD-07 Certificates															
			Quality Control Procedures	1.3.2.2														
		04 20 00	SD-02 Shop Drawings															
			Cut CMU	3.3.4.1	G													
			Detail Drawings	3.4.1.1	G													
			SD-03 Product Data															
			Hot Weather Procedures	1.5.1	G													
			Cold Weather Procedures	1.5.2	G													
			Cementitious Materials	2.4.1.1	G													
			SD-04 Samples															
			Mock-Up Panel	1.3.1.1	G													
			Concrete Masonry Units (CMU)	2.2.2.2	G													
			Dimension Stone Units	2.2.4	G													
			Admixtures for Masonry Mortar	2.4.1.4	G													
			Anchors, Ties, and Bar	2.6.2	G													
			Positioners															
			Joint Reinforcement	2.6.3	G													
			SD-05 Design Data															
			Masonry Compressive Strength	2.1.2	G													
			Bracing Calculations	3.2.4	G													

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(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		04 20 00	SD-06 Test Reports															
			Field Testing of Grout	3.6.1.1														
			SD-07 Certificates															
			Concrete Masonry Units (CMU)	2.2.2.2														
			Precast Concrete Units	2.2.3														
			Cementitious Materials	2.4.1.1														
			Admixtures for Masonry Mortar	2.4.1.4														
			Admixtures for Grout	2.4.2.2														
			Anchors, Ties, and Bar	2.6.2														
			Positioners															
			Joint Reinforcement	2.6.3														
			SD-08 Manufacturer's Instructions															
			Admixtures for Masonry Mortar	2.4.1.4														
			Admixtures for Grout	2.4.2.2														
			SD-10 Operation and Maintenance															
			Data															
			Take-Back Program	3.8														
		05 05 23.16	SD-01 Preconstruction Submittals															
			Welding Quality Assurance Plan	3.2	G													
			SD-03 Product Data															
			Welding Procedure Qualifications	1.3	G													
			Welder, Welding Operator, and	1.3.4														
			Tacker Qualification															
			Previous Qualifications	1.3.2														
			Pre-Qualified Procedures	1.3.3	G													
			SD-06 Test Reports															

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(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		05 05 23.16	Nondestructive Testing	3.3														
			Weld Inspection Log	3.2														
			SD-07 Certificates															
			Certified Welding Procedure	1.3.1														
			Specifications (WPS)															
			Certified Brazing Procedure	1.3.1														
			Specifications (BPS)															
			Certified Procedure Qualification	1.3.1														
			Records (PQR)															
			Certified Welder Performance	1.3.1														
			Qualifications (WPQ)															
			Certified Brazer Performance	1.3.1														
			Qualifications (BPQ)															
			Certified Welding Inspector	1.3.5														
			Nondestructive Testing Personnel	1.3.5														
		05 12 00	SD-01 Preconstruction Submittals															
			Erection and Erection Bracing	1.4.1.1	G													
			Drawings															
			SD-02 Shop Drawings															
			Fabrication Drawings	1.4.2	G													
			SD-03 Product Data															
			Shop Primer	2.5.2														
			Welding Electrodes and Rods	2.4.1														
			Non-Shrink Grout	2.4.2														
			Recycled Content for Structural	2.2.1	S													
			Steel															

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(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		05 12 00	Recycled Content for Structural	2.2.2	S													
			Steel Tubing															
			SD-06 Test Reports															
			Class B Coating	2.5.2														
			Bolts, Nuts, and Washers	2.3														
			Weld Inspection Reports	3.6.1.2														
			Direct Tension Indicator Washer	3.6.2.1														
			Inspection Reports															
			Bolt Testing Reports	3.6.3.1														
			SD-07 Certificates															
			Steel	2.2														
			Bolts, Nuts, and Washers	2.3														
			AISC Structural Steel Fabricator	1.3														
			Quality Certification															
			AISC Structural Steel Erector	1.3														
			Quality Certification															
			Welding Procedures and	1.4.3.1														
			Qualifications															
			Welding Electrodes and Rods	2.4.1														
			Certified Welding Inspector	3.6.1.1														
			NDT Technician	3.6.1.2														
			Welding Procedure Specifications	3.4														
			(WPS)															
		05 21 00	SD-01 Preconstruction Submittals															
			Welder Qualification	1.3.2														
			SD-02 Shop Drawings															

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		05 21 00	Steel Joist Framing	1.3.1	G													
			SD-03 Product Data															
			Recycled Content Of Steel Products	2.3	S													
			SD-05 Design Data															
			Design Calculations	2.2	G													
			SD-06 Test Reports															
			Erection Inspection	3.3														
			Welding Inspections	3.3														
			SD-07 Certificates															
			Certification of Compliance	1.3.2														
		05 30 00	SD-02 Shop Drawings															
			Fabrication Drawings	1.3.5	G													
			SD-03 Product Data															
			Accessories	2.2														
			Deck Units	2.1														
			Galvanizing Repair Paint	2.1.4														
			Mechanical Fasteners	2.2.13														
			Touch-Up Paint	2.1.4														
			Recycled Content of Steel Products	2.1	S													
			SD-05 Design Data															
			Deck Units	2.1	G													
			SD-07 Certificates															
			Powder-Actuated Tool Operator	1.3.2														
			Welder Qualifications	1.3.3														

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		05 30 00	Welding Procedures	1.3.3															
			Fire Safety	1.3.4.1															
			Wind Storm Resistance	1.3.4.2															
			Manufacturer's Certificate	1.3.1															
		05 40 00	SD-02 Shop Drawings																
			Framing Components	1.6.1	G														
			Welding Procedures	3.1.1	G														
			SD-03 Product Data																
			Recycled Content of Steel	2.1	S														
			Products																
			Steel Studs, Joists, Tracks,	2.1	G														
			Bracing, Bridging And Accessories																
			SD-05 Design Data																
			Metal Framing Calculations	1.6.2	G														
			SD-07 Certificates																
			Load-Bearing Cold-Formed Metal	1.4															
			Framing																
			Welds	3.1.1															
			Welder Qualifications	3.1.1	G														
		05 50 13	SD-02 Shop Drawings																
			Expansion Joint Covers	3.8	G														
			Floor Gratings	2.4	G														
			Bollards/Pipe Guards	2.5	G														
			Angles and Plates	2.7	G														
			Roof Hatches	2.9	G														
			SD-03 Product Data																

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		05 50 13	Expansion Joint Covers	3.8	G														
			Floor Gratings	2.4	G														
			Roof Hatches	2.9	G														
			Downspout Terminations	2.6	G														
			Recycled Content	2.1.1	S														
			SD-04 Samples																
			Expansion Joint Covers	3.8															
			SD-07 Certificates																
			Certificates of Compliance	2.1.1	G														
		05 51 33	SD-02 Shop Drawings																
			Ladders	2.3															
			SD-03 Product Data																
			Ladders	2.3															
			SD-07 Certificates																
			Fabricator Certification for Ladder	1.3															
			Assembly																
		05 52 00	SD-02 Shop Drawings																
			Fabrication Drawings	1.2.1	G														
			Iron and Steel Hardware	3.2	G														
			Steel Shapes, Plates, Bars and	3.2	G														
			Strips																
			SD-03 Product Data																
			Concrete Inserts	2.2.1	G														
			Masonry Anchorage Devices	2.2.2	G														
			Protective Coating	2.1.2	G														
			Aluminum Railings and Handrails	2.2.4	G														

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		05 52 00	Anchorage and Fastening	1.2.1	G														
			Systems																
			SD-07 Certificates																
			Welding Procedures	1.4.1	G														
			Welder Qualification	1.4.2	G														
			SD-08 Manufacturer's Instructions																
			Installation Instructions	3.2															
		06 10 00	SD-02 Shop Drawings																
			Nailing Strips	2.2.1	G														
			SD-03 Product Data																
			Oriented Strand Board	2.3															
			Adhesives	2.4.2															
			SD-06 Test Reports																
			Preservative-treated	1.4.3															
			SD-07 Certificates																
			Certificates of Grade	1.9.1															
			Preservative Treatment	1.7															
			Indoor Air Quality for Aerosol	2.4.2	S														
			Adhesives																
			Indoor Air Quality for Non-aerosol	2.4.2	S														
			Adhesives																
		06 41 16	SD-02 Shop Drawings																
			Shop Drawings	2.11															
			Installation	3.1															
			SD-03 Product Data																
			Wood Materials	2.1															

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		06 41 16	Wood Finishes	2.9														
			Finish Schedule	2.11.7.3														
			SD-04 Samples															
			Plastic Laminates	2.3														
			Cabinet Hardware	2.6														
			SD-07 Certificates															
			Quality Assurance	1.4														
			Laminate Clad Casework	2.9														
			Laminate Clad Casework	3.1														
		06 61 16	SD-02 Shop Drawings															
			Installation	3.1	G													
			SD-03 Product Data															
			Solid Polymer	2.1.1	G													
			Indoor air quality for solid surface	2.2.2	S													
			seam and sealant products															
			SD-04 Samples															
			Material	2.1	G													
			Counter Tops	2.3.5	G													
			Window Stools	2.3.4	G													
			Wall Panels	3.1.1.2	G													
			SD-06 Test Reports															
			Test Report Results	2.1.1														
			SD-07 Certificates															
			Qualifications	1.4.1														
			Indoor Air Quality for solid	2.1.1	S													
			surface fabrication products															

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		06 61 16	SD-10 Operation and Maintenance															
			Data															
			Solid Polymer	2.1.1	G													
		07 21 16	SD-03 Product Data															
			Insulation	2.3														
			Accessories	2.4														
			SD-08 Manufacturer’s Instructions															
			Insulation	2.3														
		07 27 10	SD-02 Shop Drawings															
			Air Barrier System Shop	2.1	G													
			Drawings															
			SD-03 Product Data															
			Air Barrier System Product Data	2.1	G													
			SD-04 Samples															
			Material Samples For Air Barrier	2.1	G													
			System															
			SD-05 Design Data															
			Design Data And Calculations	1.8	G													
			For The Air Barrier System															
			SD-06 Test Reports															
			Design Review Report	1.8	G													
			Testing and Inspection	3.1.2	G													
			SD-07 Certificates															
			Air Barrier Inspector	1.7	G													
		07 27 36	SD-01 Preconstruction Submittals															
			Qualification of Manufacturer	1.10.1	G													

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		07 27 36	Qualification of Installer	1.10.2	G													
			Quality Control Plan	1.11	G													
			Safety Plan	1.11	G													
			Fire Prevention Plan	1.9.1	G													
			Respirator Plan	1.9.2	G													
			SD-02 Shop Drawings															
			Spray Foam Air Barrier	1.5														
			Foam Air Barrier System	1.11	G													
			Fire-Rated Assemblies	1.5.1	G													
			SD-03 Product Data															
			Closed Cell	2.1.2	G													
			Primers, Adhesives, and Mastics	2.2	G													
			Sealants	2.4	G													
			Safety Data Sheets	1.5.2	G													
			Thermal Barrier Materials	2.1.1	G													
			Blowing Agent	2.1.5														
			SD-06 Test Reports															
			Field Peel Adhesion Test	1.5.3	G													
			Air Barrier Test	1.8	G													
			Fire-Ratings Of Thermal Barrier Materials	1.5.3	G													
			Flame Spread And Smoke Developed Index Ratings Of SPF Products	1.5.3	G													
			Flame Propagation Of Wall Assemblies	1.5.3	G													

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		07 27 36	Site Inspections	3.4.1	G														
			SD-07 Certificates																
			Closed cell	2.1.2	G														
			Indoor Air Quality for Spray Foam	2.1.5	S														
			Air Barrier																
			SD-08 Manufacturer’s Instructions																
			SPF Handling, Storage, and	1.6.1	G														
			Spray Procedures																
			Substrate Preparation	3.2.1	G														
			Thermal Barrier	1.5.1	G														
			Primers, Adhesives, and Mastics	2.2	G														
			SD-09 Manufacturer’s Field																
			Reports																
			Core Samples	1.11															
			Daily Work Record	3.3.2															
		07 41 63	SD-01 Preconstruction Submittals																
			Qualification of Manufacturer	1.4.1	G														
			Qualification of Applicator	1.4.2	G														
			Sample Warranty Certificates	1.7	G														
			SD-03 Product Data																
			Sealants	2.5.4.1	G														
			SD-04 Samples																
			Fasteners	2.3.1.2	G														
			Metal Closure Strips	2.5.1	G														
			Manufacturer's Standard Color	2.4.3	G														
			Chart																

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		07 41 63	SD-06 Test Reports															
			Coatings and Base Metals of	3.1	G													
			Metal Roofing															
			SD-07 Certificates															
			Fasteners	2.3.1.2														
			Coating Physical Properties:	2.4.3														
			SD-11 Closeout Submittals															
			Warranty	1.7														
			Information Form and Placard	3.3.5	G													
			Manufacturer's Field Inspection	3.4.2.2														
			Reports															
			20-Year 'No-Dollar-Limit'	1.7.1														
			Warranty For Labor And Materials															
		07 42 63	SD-01 Preconstruction Submittals															
			Qualification of Manufacturer	1.5.3														
			Qualification of Installer	1.5.4														
			Qualifications for Welding Work	1.5.4.1														
			SD-02 Shop Drawings															
			Fabrication and Installation	1.5.1	G													
			drawings															
			Wall Panel Assemblies	1.5.1	G													
			Flashing and Accessories	1.5.1	G													
			Anchorage Systems	1.5.1	G													
			SD-03 Product Data															
			Certification	1.5.10	G													
			sustainable acquisition	1.5.1	G													

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		07 42 63	Manufacturer's catalog data	1.5.1														
			Factory Color Finish	1.5.1	G													
			Closure Materials	1.5.1	G													
			Insulation	1.5.1	G													
			Pressure Sensitive Tape	1.5.1	G													
			Sealants and Caulking	2.4.4.1	G													
			Enamel Repair Paint	1.5.1	G													
			Accessories	1.5.1	G													
			SD-04 Samples															
			Wall Panel Assemblies	1.5.1	G													
			Fasteners	1.5.1	G													
			Metal Closure Strips	1.5.1	G													
			Insulation	1.5.1	G													
			manufacturer's color charts and chips	1.5.1	G													
			SD-05 Design Data															
			Wind Design Analysis	1.5.1														
			SD-06 Test Reports															
			Leakage Tests	3.7.2														
			Wind Load Tests	1.3.2														
			Factory Color Finish	1.5.1														
			SD-07 Certificates															
			Fasteners	1.5.1														
			Enamel Repair Paint	1.5.1														
			wall system assembly wind load and fire rating classification listings	1.5.1														

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		07 42 63	SD-08 Manufacturer's Instructions															
			Installation of Wall Panels	1.5.1														
			SD-11 Closeout Submittals															
			Warranty	1.8														
			Instructions	1.5.1														
			Safety Data Sheets	1.5.1														
			20 year 'No-Dollar-Limit' Warranty	1.5.1														
		07 53 23	SD-02 Shop Drawings															
			Roof Plan Drawing	1.3.1														
			Wind Load Calculations	1.3.1														
			Boundaries of Enhanced	1.3.1														
			Perimeter															
			Corner Attachments of Roof	1.3.1														
			System Components															
			Location of Perimeter Half-Sheets	1.3.1														
			Spacing of Perimeter, Corner,	1.3.1														
			and Infield Fasteners															
			Slopes and Drain Locations	1.3.1														
			SD-03 Product Data															
			Cement	2.2														
			EPDM Sheet	2.1.1	G													
			Seam Tape	2.1.2														
			Bonding Adhesive	2.1.4														
			Lap Splice Adhesive	2.1.3														
			Water Cutoff Mastic/Water Block	2.1.6														

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		07 53 23	Lap Cleaner, Lap Sealant, and	2.1.5														
			Edge Treatment															
			Flashings	3.3														
			Flashing Accessories	2.1.7														
			Flashing Tape	2.1.7.1														
			Fasteners and Plates	2.1.8														
			Roof Insulation	2.1.11														
			Pre-Manufactured Accessories	2.1.9														
			Warranty	1.8	G													
			SD-05 Design Data															
			Wind Uplift Calculations	1.4.4	G													
			SD-07 Certificates															
			Qualification of Manufacturer	1.4.1														
			Qualification of Applicator	1.4.2														
			Wind Uplift Resistance	1.4.4	G													
			Fire Resistance	1.4.3	G													
			SD-08 Manufacturer’s Instructions															
			Application	3.2	G													
			Application Method	3.2.3	G													
			Membrane Flashing	3.3.2	G													
			Seam Tape	2.1.2														
			Tape Seams / Lap Splices	3.2.4														
			Adhesive Seams / Lap Splices	3.2.5														
			Perimeter Attachment	3.2.6														
			Primer	3.2.4														
			Fasteners	3.2.7														

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		07 53 23	Pre-Manufactured Accessories	2.1.9															
			Cold Weather	1.6	G														
			SD-11 Closeout Submittals																
			Warranty	1.8															
			Information Card	3.10															
			Instructions To Government	3.9															
			Personnel																
		07 60 00	SD-02 Shop Drawings																
			Exposed Sheet Metal	2.1.1	G														
			Gutters	3.1.15	G														
			Downspouts	3.1.16	G														
			Counterflashing	3.1.10	G														
			Flashing at Roof Penetrations	3.1.25	G														
			and Equipment Supports																
			Reglets	2.1.8	G														
			Drip Edges	3.1.14	G														
			Eave Flashing	3.1.22	G														
			SD-04 Samples																
			Finish Samples	1.4.2	G														
			SD-08 Manufacturer’s Instructions																
			Instructions for Installation	1.4.3	G														
			Quality Control Plan	3.5	G														
			SD-10 Operation and Maintenance																
			Data																
			Cleaning and Maintenance	1.4.3	G														
		07 61 14	SD-02 Shop Drawings																

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		07 61 14	Roofing	1.2.5	G														
			SD-03 Product Data																
			Roofing Panels	2.1	G														
			Attachment Clips	2.3															
			Closures	2.4.1															
			Accessories	2.4															
			Fasteners	2.4.2															
			Sealants	2.4.3															
			Warranty	1.7	G														
			SD-05 Design Data																
			Design Calculations	1.5															
			SD-06 Test Reports																
			Field Inspection	3.6															
			Structural Performance	1.3.3															
			Finish	1.6.6															
			SD-07 Certificates																
			Manufacturer's Technical	1.6.3															
			Representative																
			Installer's Qualifications	1.6.4															
			Coil Stock	2.1	G														
			SD-08 Manufacturer’s Instructions																
			Installation	3.3	G														
			SD-11 Closeout Submittals																
			Information Card	3.8															
			Warranty	1.7															
		07 84 00	SD-02 Shop Drawings																

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		07 84 00	Firestopping System	2.1	G														
			SD-03 Product Data																
			Firestopping Materials	2.2	G														
			SD-07 Certificates																
			Firestopping Materials	2.2															
			Installer Qualifications	1.5.1	G														
		07 92 00	SD-03 Product Data																
			Sealants	2.1	G														
			Primers	2.2	G														
			Bond Breakers	2.3	G														
			Backstops	2.4	G														
			SD-06 Test Reports																
			Field Adhesion	3.1	G														
			SD-07 Certificates																
			Indoor Air Quality For Interior	2.1.1	S														
			Sealants																
			Indoor Air Quality For Interior	2.1.3	S														
			Floor Joint Sealants																
			Indoor Air Quality For Interior	2.1.4	S														
			Acoustical Sealants																
		08 11 13	SD-02 Shop Drawings																
			Doors	2.1	G														
			Doors	2.1	G														
			Frames	2.5	G														
			Frames	2.5	G														
			Accessories	2.3															

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		08 11 13	SD-03 Product Data																
			Doors	2.1	G														
			Frames	2.5	G														
			Accessories	2.3															
		08 11 16	SD-02 Shop Drawings																
			Door and Frame Assembly	1.5.1	G														
			SD-03 Product Data																
			Door and Frame Assembly	1.5.1	G														
			SD-04 Samples																
			Finish Samples	1.5.2	G														
			SD-05 Design Data																
			Design Analysis	1.5.3	G														
			SD-06 Test Reports																
			Air Infiltration	1.2.2	G														
			Water Penetration	1.2.3	G														
			SD-07 Certificates																
			NFRC Project Label Certificates	1.2.4	G														
			for Fenestration																
			SD-08 Manufacturer's Instructions																
			Door and Frame Assembly	1.5.1	G														
			SD-10 Operation and Maintenance																
			Data																
			Adjustments, Cleaning, and	1.5.5	G														
			Maintenance																
			SD-11 Closeout Submittals																

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		08 11 16	NFRC Project Label Certificates	1.2.4	G														
			for Fenestration																
		08 14 00	SD-02 Shop Drawings																
			Doors	2.1	G														
			SD-03 Product Data																
			Doors	2.1	G														
			Accessories	2.2															
			Water-resistant Sealer	2.3.7															
			Warranty	1.5															
			Fire Resistance Rating	2.1.2	G														
			SD-04 Samples																
			Doors	2.1															
			Door Finish Colors	2.3.6.2	G														
			SD-06 Test Reports																
			Cycle-Slam	2.4															
			Hinge Loading Resistance	2.4															
			SD-07 Certificates																
			Certificates of Grade	1.3.1															
			Indoor Air Quality for	2.1.1.1	S														
			Particleboard and Agrifiber Door																
			Cores																
			SD-11 Closeout Submittals																
			Warranty	1.5															
		08 31 00	SD-02 Shop Drawings																
			Access Doors And Panels	1.3	G														
			SD-03 Product Data																

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		08 31 00	Access Doors And Panels	1.3	G													
			Hardware	1.3.2	G													
			Accessories	2.1.8	G													
			SD-04 Samples															
			Finishes	2.4	G													
		08 33 23	SD-02 Shop Drawings															
			Overhead Coiling Doors	2.2.1	G													
			Counterbalancing Mechanism	2.2.3	G													
			Electric Door Operators	2.2.4	G													
			Bottom Bars	2.2.1.3	G													
			Guides	2.1.1.1	G													
			Mounting Brackets	2.2.3.1	G													
			Hood	2.2.2.2	G													
			Installation Drawings	2.1.1.1	G													
			SD-03 Product Data															
			Overhead Coiling Doors	2.2.1	G													
			Hardware	2.2.2	G													
			Counterbalancing Mechanism	2.2.3	G													
			Electric Door Operators	2.2.4	G													
			SD-05 Design Data															
			Overhead Coiling Doors	2.2.1	G													
			Hardware	2.2.2	G													
			Counterbalancing Mechanism	2.2.3	G													
			Electric Door Operators	2.2.4	G													
			SD-10 Operation and Maintenance															
			Data															

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		08 33 23	Operation and Maintenance	1.3.2	G														
			Manuals																
			SD-11 Closeout Submittals																
			Warranty	1.3.1	G														
		08 44 00	SD-02 Shop Drawings																
			Shop Drawings	1.4															
			SD-03 Product Data																
			Construction Details	1.4															
			Material Descriptions	1.4															
			Profiles	1.4															
			Finishes	1.4															
			SD-04 Samples																
			Samples	1.4															
			SD-06 Test Reports																
			Reports	1.4															
			SD-11 Closeout Submittals																
			Field Maintenance Manual	1.4															
		08 51 13	SD-02 Shop Drawings																
			Windows	2.1	G														
			Fabrication Drawings	1.7															
			SD-03 Product Data																
			Windows	2.1	G														
			Fasteners	2.2.2	G														
			Window Performance	1.8	G														
			Thermal-Barrier Windows	2.3	G														
			Mullions	2.4	G														

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		08 51 13	Accessories	2.2.7	G													
			Adhesives	2.2.3														
			Thermal Performance	1.8.5	G													
			SD-04 Samples															
			Finish Sample	1.3.4.1														
			Window Sample	1.3.4.2														
			SD-05 Design Data															
			Structural Calculations for	2.1	G													
			Deflection															
			Design Analysis	1.3.5	G													
			SD-06 Test Reports															
			Minimum Condensation	1.3.6														
			Resistance Factor															
			Resistance to Forced Entry	1.3.6														
			Standard Airblast Test	1.8.2.3	G													
			SD-07 Certificates															
			Engineer's Qualifications	1.3.3														
			SD-10 Operation and Maintenance															
			Data															
			Windows	2.1	G													
			Plastic Identification	1.5														
		08 71 00	SD-02 Shop Drawings															
			Manufacturer's Detail Drawings	1.3	G													
			Verification of Existing Conditions	1.3	G													
			Hardware Schedule	1.5	G													
			Keying System	2.3.9	G													

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		08 71 00	SD-03 Product Data																
			Hardware Items	2.3	G														
			SD-08 Manufacturer's Instructions																
			Installation	3.1															
			SD-10 Operation and Maintenance																
			Data																
			Hardware Schedule	1.5	G														
			SD-11 Closeout Submittals																
			Key Bitting	1.6.1															
		08 81 00	SD-03 Product Data																
			Insulating Glass	2.2															
			Glazing Accessories	1.3															
			Sealants	2.3.1.1															
			SD-04 Samples																
			Insulating Glass	2.2															
			Tape	2.3.3															
			Sealing Tapes	2.3.3															
			SD-07 Certificates																
			Insulating Glass	2.2															
			SD-08 Manufacturer's Instructions																
			Setting and Sealing Materials	2.3															
			Glass Setting	3.2															
			SD-11 Closeout Submittals																
			Insulated Glass Units	1.7.1															
		08 91 00	SD-02 Shop Drawings																
			Wall Louvers	1.4															

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		08 91 00	SD-03 Product Data																
			Metal Wall Louvers	2.2															
			Door Louvers	2.3															
			SD-04 Samples																
			Wall Louver Samples	1.5	G														
			Door Louver Samples	1.5	G														
		09 06 00	SD-04 Samples																
			Contractor Color Boards	2.1	G														
		09 29 00	SD-03 Product Data																
			Cementitious Backer Units	2.1.5															
			Glass Mat Covered or Reinforced	2.1.3															
			Gypsum Sheathing																
			Glass Mat Covered or Reinforced	2.1.3.1															
			Gypsum Sheathing Sealant																
			Abuse Resistant Gypsum Board	2.1.4															
			Accessories	2.1.8															
			Gypsum Board	2.1.1															
			VOC Content of Joint Compound	2.1.6	S														
			SD-07 Certificates																
			Asbestos Free Materials	2.1	G														
			Indoor Air Quality for Gypsum	2.1.1	S														
			Board																
			SD-08 Manufacturer’s Instructions																
			Safety Data Sheets	2.1															
			SD-10 Operation and Maintenance																
			Data																

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		09 29 00	Manufacturer Maintenance	2.1														
			Instructions															
		09 30 10	SD-02 Shop Drawings															
			Detail Drawings	3.2	G													
			SD-03 Product Data															
			Gauged Porcelain Tile	2.1.1	G													
			Panels/Slabs															
			Mosaic Tile	2.1.2	G													
			Transition Strips	2.1	G													
			Transition Strips	2.6.1	G													
			Setting-Bed	2.2	G													
			Mortar, Grout, and Adhesive	2.4	G													
			Reinforcing Wire Fabric	2.2.6														
			Waterproof Membrane	2.7	G													
			Crack Isolation Membrane	2.8	G													
			SD-04 Samples															
			Tile	2.1	G													
			Accessories	2.1	G													
			Transition Strips	2.1	G													
			Transition Strips	2.6.1	G													
			Grout	2.4.4	G													
			SD-07 Certificates															
			Indoor Air Quality for Adhesives	2.4	S													
			Indoor Air Quality for Sealants	2.4.7	S													
			Water Absorption Rates	1.3.2														
			SD-08 Manufacturer's Instructions															

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		09 30 10	Manufacturer's Approved	3.7														
			Cleaning Instructions															
			SD-10 Operation and Maintenance															
			Data															
			Gauged Porcelain Tile	2.1.1	G													
			Panels/Slabs															
			Mosaic Tile	2.1.2	G													
			Transition Strips	2.1	G													
			Transition Strips	2.6.1	G													
		09 51 00	SD-02 Shop Drawings															
			Drawings	2.1														
			SD-03 Product Data															
			Acoustical Performance	2.1.1														
			SD-04 Samples															
			Acoustical Units	2.2														
			SD-07 Certificates															
			Indoor Air Quality for Type IX	2.2.1.1	S													
			Ceiling Tiles															
			Indoor Air Quality for Type IX	2.2.2.1	S													
			Ceiling Tiles															
			Indoor Air Quality for Humidity	2.2.3.1	S													
			Resistant Ceiling Tiles															
			Indoor Air Quality for Adhesives	2.6	S													
			Indoor Air Quality for Sealants	2.9	S													
		09 65 00	SD-02 Shop Drawings															

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		09 65 00	Resilient Flooring and	2.7	G														
			Accessories																
			SD-03 Product Data																
			Resilient Flooring and	2.7	G														
			Accessories																
			Adhesives	2.4															
			Luxury Vinyl Tile	2.1															
			Wall Base	2.2															
			SD-04 Samples																
			Resilient Flooring and	2.7	G														
			Accessories																
			SD-06 Test Reports																
			Moisture, Alkalinity and Bond	3.3	G														
			Tests																
			SD-07 Certificates																
			Indoor Air Quality for Luxury Vinyl	2.1	S														
			Tile																
			Indoor Air Quality for Wall Base	2.2	S														
			Indoor Air Quality for Adhesives	2.4	S														
			SD-08 Manufacturer's Instructions																
			Surface Preparation	3.2	G														
			Installation	3.1	G														
			SD-10 Operation and Maintenance																
			Data																
			Resilient Flooring and	2.7	G														
			Accessories																

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		09 81 16	SD-03 Product Data															
			Product Data	1.5.1														
		09 90 00	SD-03 Product Data															
			Approved Products List	1.6.4	G													
			Product Data Sheets For	2.1	G													
			Specified Coatings And Solvents															
			Samples Of Identification	3.9	G													
			SD-04 Samples															
			Manufacturer's Samples Of Paint	2.2	G													
			Colors															
			SD-07 Certificates															
			Coating Contractor's Qualification	1.6.2	G													
			Sspc Qp 1 Certification	1.6.3	G													
			Paints And Coatings Indoor Air	1.6.5														
			Quality Certifications															
			SD-08 Manufacturer’s Instructions															
			Manufacturer's Safety Data	1.8.1														
			Sheets															
			Manufacturer's Instructions On	2.1														
			Mixing															
			SD-10 Operation and Maintenance															
			Data															
			Cleaning And Maintenance	2.1														
			Instructions															
		09 97 13.00 40	SD-01 Preconstruction Submittals															
			Inspection Forms	3.3.1.1	G													

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		09 97 13.00 40	Safety Plan	1.3	G														
			SD-03 Product Data																
			Abrasive Blasting Material	2.1.1	G														
			Sealant Compound	2.1.2	G														
			Inhibitive Polyamide Epoxy	2.1.3.1	G														
			Aliphatic Polyurethane	2.1.3.1	G														
			SD-04 Samples																
			Manufacturer's Standard Color	1.3	G														
			Charts																
			Inspection Forms	3.3.1.1	G														
			SD-05 Design Data																
			Inhibitive Polyamide Epoxy	2.1.3.1	G														
			Aliphatic Polyurethane	2.1.3.1	G														
			SD-06 Test Reports																
			Inspection Reports	3.3.1.2	G														
			SD-07 Certificates																
			Abrasive Blasting Material	2.1.1															
			Sealant Compound	2.1.2															
			Inhibitive Polyamide Epoxy	2.1.3.1															
			Aliphatic Polyurethane	2.1.3.1															
			SD-08 Manufacturer’s Instructions																
			Protective Coatings	2.1.3															
		10 14 10	SD-02 Shop Drawings																
			Approved Detail Drawings	3.1	G														
			SD-03 Product Data																
			Installation	3.1															

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		10 14 10	Exterior Signage	1.2	G														
			Wind Load Requirements	1.2.1															
			SD-04 Samples																
			Exterior Signage	1.2	G														
			SD-10 Operation and Maintenance																
			Data																
			Protection and Cleaning	3.1.2	G														
		10 14 20	SD-02 Shop Drawings																
			Detail Drawings	1.4.2	G														
			SD-03 Product Data																
			Installation	3.1	G														
			Warranty	1.6	G														
			SD-04 Samples																
			Interior Signage	1.4.1	G														
			Software	1.3	G														
			SD-10 Operation and Maintenance																
			Data																
			Approved Manufacturer's	3.1	G														
			Instructions																
		10 21 13	SD-02 Shop Drawings																
			Fabrication Drawings	2.1															
			Installation Drawings	3.3	G														
			SD-03 Product Data																
			Cleaning and Maintenance	2.1															
			Instructions																
			Colors And Finishes	2.8															

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		10 21 13	Anchoring Devices and Fasteners	2.2.2															
			Hardware and Fittings	2.2.4															
			Brackets	2.2.3															
			Door Hardware	2.2.5															
			Toilet Enclosures	2.3.1															
			Urinal Screens	2.3.2															
			Pilaster Shoes	2.6															
			Finishes	2.2.4.2	G														
			Finishes	2.8.2	G														
			SD-04 Samples																
			Colors and Finishes	2.8	G														
			Hardware and Fittings	2.2.4															
			Anchoring Devices and Fasteners	2.2.2															
			SD-07 Certificates																
			Warranty	1.6															
			SD-10 Operation and Maintenance																
			Data																
			Plastic Identification	2.1.1	G														
		10 26 00	SD-02 Shop Drawings																
			Corner Guards	2.2	G														
			SD-03 Product Data																
			Corner Guards	2.2	G														
			SD-04 Samples																
			Corner Guards	2.2	G														
			SD-07 Certificates																
			Indoor air quality for adhesives	2.4	S														

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		10 26 00	SD-10 Operation and Maintenance															
			Data															
			Corner Guards	2.2	G													
		10 28 13	SD-02 Shop Drawings															
			Product Schedule	2.1	G													
			SD-03 Product Data															
			Item A5080	2.1.3	G													
			Item A5090	2.1.4	G													
			Item A5109	2.1.5	G													
			Item A5135	2.1.6	G													
			Item A5200	2.1.7	G													
			SD-10 Operation and Maintenance															
			Data															
			Item A5080	2.1.3	G													
			Item A5090	2.1.4	G													
			Item A5109	2.1.5	G													
			Item A5135	2.1.6	G													
			Item A5200	2.1.7	G													
		10 44 16	SD-02 Shop Drawings															
			Accessories	Part 2	G													
			Cabinets	Part 2	G													
			SD-03 Product Data															
			Cabinets	Part 2	G													
			Replacement Parts List	3.2.1	G													
			SD-04 Samples															
			Equipment Samples	1.2.1	G													

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		11 53 00	SD-02 Shop Drawings																
			layout	1.3.2	G														
			SD-03 Product Data																
			Fumehood assembly	2.2.1	G														
			SD-04 Samples																
			Exterior hood paint	1.3.1	G														
			SD-06 Test Reports																
			Fumehood test	1.3.3	G														
			SD-08 Manufacturer's Instructions																
			Fumehood assembly	2.2.1															
			SD-10 Operation and Maintenance																
			Data																
			Fumehood assembly	2.2.1	G														
			Biological safety cabinet	2.3.1	G														
		11 71 00	SD-02 Shop Drawings																
			Item S0237	2.4.1	G														
			approved detail drawings	3.2															
			SD-03 Product Data																
			Item S0237	2.4.1	G														
			SD-06 Test Reports																
			Item S0237	2.4.1	G														
			SD-10 Operation and Maintenance																
			Data																
			Item S0237	2.4.1	G														
		21 13 13	SD-01 Preconstruction Submittals																

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		21 13 13	Qualified Fire Protection Engineer	1.2.3	G													
			(QFPE)															
			Sprinkler System Designer	1.4.2.1	G													
			Sprinkler System Installer	1.4.2.2	G													
			SD-02 Shop Drawings															
			Shop Drawing	1.2.1.1	G													
			SD-03 Product Data															
			Pipe	2.2.1	G													
			Fittings	2.3.1.2	G													
			Valves	2.3.4	G													
			Relief Valves	2.8.5	G													
			Sprinklers	2.7	G													
			Pipe Hangers and Supports	2.3.3	G													
			Sprinkler Alarm Switch	2.4.1	G													
			Valve Supervisory (Tamper)	2.4.2	G													
			Switch															
			Air Vent	2.8.6	G													
			Seismic Bracing	2.3.3	G													
			Nameplates	2.1.2	G													
			SD-05 Design Data															
			Seismic Bracing	2.3.3	G													
			Hydraulic Calculations	1.2.1.2	G													
			SD-06 Test Reports															
			Test Procedures	3.7.1	G													
			SD-07 Certificates															

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		21 13 13	Verification of Compliant	3.7.2.1	G													
			Installation															
			Request for Government Final	3.7.2.2	G													
			Test															
			SD-10 Operation and Maintenance															
			Data															
			Operating and Maintenance	3.9	G													
			(O&M) Instructions															
			Spare Parts	1.6	G													
			SD-11 Closeout Submittals															
			As-built drawings	3.9														
		22 00 00	SD-02 Shop Drawings															
			Plumbing System	3.8.1	G													
			SD-03 Product Data															
			Recycled Content for Steel Pipe	2.1	S													
			Recycled Content for Cast Iron	2.1	S													
			Pipe															
			Fixtures	2.5														
			Flush Valve Water Closets	2.5.3														
			WaterSense Label for Flush	2.5.3.2	S													
			Valve Water Closet															
			Flush Valve Urinals	2.5.4														
			WaterSense Label for Urinal	2.5.4	S													
			Wall Hung Lavatories	2.5.7														
			Countertop Lavatories	2.5.8														

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		22 00 00	WaterSense Label for Lavatory Faucet	2.5.1	S													
			Kitchen Sinks	2.5.9														
			Service Sinks	2.5.10														
			Drinking-Water Coolers	2.5.11	G													
			Water Heaters	2.8	G													
			Pumps	2.9	G													
			Welding	1.6.1														
			Plumbing System	3.8.1														
			Thermostatic Mixing Valves	2.4.4														
			Temperature Controlled Mixing Valve	2.4.5														
			Point-Of-Use Mixing Valve	2.4.6														
			Temperature Actuated Mixing Valve	2.4.7														
			SD-06 Test Reports															
			Tests, Flushing and Disinfection	3.8														
			Test of Backflow Prevention Assemblies	3.8.1.1	G													
			SD-07 Certificates															
			Materials and Equipment	1.4														
			Bolts	2.1.1														
			SD-10 Operation and Maintenance Data															
			Plumbing System	3.8.1	G													
		23 05 15	SD-01 Preconstruction Submittals															

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		23 05 15	Material, Equipment, and Fixture	1.2															
			Lists																
			SD-02 Shop Drawings																
			Record Drawings	1.2															
			Connection Diagrams	1.2															
			Coordination Drawings	1.2															
			Fabrication Drawings	1.2															
			Installation Drawings	3.1															
			SD-03 Product Data																
			Pipe and Fittings	2.1															
			Piping Specialties	2.2															
			Valves	2.3															
			Miscellaneous Materials	2.4															
			Supporting Elements	2.5															
			Equipment Foundation Data	1.2															
			SD-04 Samples																
			Manufacturer's Standard Color	1.2															
			Charts																
			SD-05 Design Data																
			Pipe and Fittings	2.1															
			Piping Specialties	2.2															
			Valves	2.3															
			SD-06 Test Reports																
			Hydrostatic Tests	3.1															
			Air Tests	3.1															
			Valve-Operating Tests	3.1															

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		23 05 15	Drainage Tests	3.1														
			Pneumatic Tests	3.1														
			Non-Destructive Electric Tests	3.1														
			System Operation Tests	3.1														
			SD-07 Certificates															
			Listing of Product Installations	1.2														
			Surface Resistance	3.1														
			Shear and Tensile Strengths	3.1														
			Temperature Ratings	3.1														
			Bending Tests	3.1														
			Flattening Tests	3.1														
			Transverse Guided Weld Bend Tests	3.1														
			SD-10 Operation and Maintenance Data															
			Operation and Maintenance Manuals	3.9														
		23 05 93	SD-01 Preconstruction Submittals															
			Records of Existing Conditions	1.3.3	G													
			Independent TAB Agency and Personnel Qualifications	1.5.1	G													
			TAB Design Review Report	1.5.3.1	G													
			SD-02 Shop Drawings															
			TAB Schematic Drawings and Report Forms	1.3.3	G													
			SD-03 Product Data															

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		23 05 93	Equipment and Performance	1.3	G														
			Data																
			TAB Related HVAC Submittals	1.5.1.3	G														
			SD-06 Test Reports																
			Completed Pre-Final DALT	3.3.5	G														
			Report																
			Certified Final DALT Report	3.3.8	G														
			Prerequisite HVAC Work	1.5.3.2	G														
			Checkout List																
			Prerequisite HVAC Work	1.5.3.2	G														
			Checkout List																
			Prerequisite HVAC Work	1.5.3.2	G														
			Checkout List																
			Proportional Balancing	3.7	G														
			Season 1	3.7	G														
			Season 2	3.7	G														
			SD-07 Certificates																
			Independent TAB Agency and	1.5.1	G														
			Personnel Qualifications																
			DALT and TAB Submittal and	1.5.3.1	G														
			Work Schedule																
			TAB Pre-Field Engineering	1.5.3.2	G														
			Report																
			Instrument Calibration	1.5.4	G														
			Certificates																

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		23 05 93	DALT and TAB Procedures	3.7	G													
			Summary															
			Completed Pre-Final DALT Work	3.7	G													
			Checklist															
			Advance Notice of Pre-Final	3.3.2	G													
			DALT Field Work															
			Proportional Balancing	3.7	G													
			Season 1	3.7	G													
			Season 2	3.7	G													
		23 07 00	SD-02 Shop Drawings															
			MICA Plates	3.2.2.4	G													
			Pipe Insulation Systems	2.3	G													
			Pipe Insulation Systems	3.2	G													
			Duct Insulation Systems	3.3	G													
			Equipment Insulation Systems	3.4	G													
			Recycled content for insulation	2.3.1	S													
			materials															
			SD-03 Product Data															
			Pipe Insulation Systems	2.3	G													
			Pipe Insulation Systems	3.2	G													
			Duct Insulation Systems	3.3	G													
			Equipment Insulation Systems	3.4	G													
			SD-04 Samples															
			Thermal Insulation	2.2.1.3	G													
			Display Samples	3.1.1	G													
			SD-07 Certificates															

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		23 07 00	Indoor air quality for adhesives	2.2.1	S														
			SD-08 Manufacturer's Instructions																
			Pipe Insulation Systems	2.3	G														
			Pipe Insulation Systems	3.2	G														
			Duct Insulation Systems	3.3	G														
			Equipment Insulation Systems	3.4	G														
		23 08 00	SD-03 Product Data																
			Test Equipment	2.1	G														
			SD-06 Test Reports																
			Pipe Flushing, Testing, And	1.5	G														
			Water Treatment Reports																
			Completed Pre-Functional	3.3	G														
			Checklists																
			Seasonal Test Report	3.12	G														
			Full-Load Test Report	3.13	G														
			Post-Construction Trend Log	3.16	G														
			Report																
			SD-07 Certificates																
			Certificate Of Readiness	1.6	G														
		23 09 00	SD-02 Shop Drawings																
			DDC Contractor Design Drawings	3.3	G														
			Draft As-Built Drawings	3.3	G														
			Final As-Built Drawings	3.3	G														
			SD-03 Product Data																
			Programming Software	1.8.3	G														
			Controller Application Programs	1.8.4	G														

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		23 09 00	Configuration Software	1.8.1	G														
			Controller Configuration Settings	1.8.2	G														
			Proprietary Multi-Split	1.1.1.2	G														
			Engineering Tool Software																
			Manufacturer's Product Data	2.2	G														
			SD-05 Design Data																
			Boiler Or Chiller Plant Gateway	1.9															
			Request																
			SD-06 Test Reports																
			Existing Conditions Report	3.1.1															
			Pre-Construction Quality Control	1.10.1	G														
			(QC) Checklist																
			Post-Construction Quality Control	1.10.2	G														
			(QC) Checklist																
			Start-Up Testing Report	3.5.2	G														
			Control Contractor’s Performance	3.7.5	G														
			Verification Testing Plan																
			Equipment Supplier’s	3.7.3.1	G														
			Performance Verification Testing																
			Plan																
			Endurance Testing Results	3.7.8.3	G														
			Performance Verification Test	3.7.9	G														
			Report																
			SD-10 Operation and Maintenance																
			Data																

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		23 09 00	Operation and Maintenance	3.8	G													
			(O&M) Instructions															
			Training Documentation	3.10.1	G													
			SD-11 Closeout Submittals															
			Enclosure Keys	2.5	G													
			Password Summary Report	3.2.6.1	G													
			Closeout Quality Control (QC)	1.10.3	G													
			Checklist															
		23 21 23	SD-02 Shop Drawings															
			System Coordination	2.1.2	G													
			SD-03 Product Data															
			Instructions	2.2.2	G													
			Equipment Data	2.2.5	G													
			Training Period	3.4.2	G													
			SD-06 Test Reports															
			Factory Tests	2.8														
			SD-07 Certificates															
			Manufacturer's Representative	1.3.1														
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	3.4.1	G													
			Manuals															
			Training	3.4.2	G													
		23 29 23	SD-02 Shop Drawings															
			Schematic Diagrams	1.5.1	G													
			Interconnecting Diagrams	1.5.2	G													

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		23 29 23	Installation Drawings	1.5.3	G													
			As-Built Drawings	1.5.3	G													
			SD-03 Product Data															
			Adjustable Speed Drives	2.1	G													
			Wires and Cables	2.3														
			Equipment Schedule	1.5.4														
			SD-06 Test Reports															
			ASD Test	3.3.1														
			Performance Verification Tests	3.3.2														
			Endurance Test	3.3.3														
			SD-08 Manufacturer's Instructions															
			Installation instructions	1.5.5														
			SD-09 Manufacturer's Field															
			Reports															
			ASD Test Plan	2.5.1	G													
			Standard Products	1.5.6														
			SD-10 Operation and Maintenance															
			Data															
			Adjustable Speed Drives	2.1														
		23 30 00	SD-02 Shop Drawings															
			Detail Drawings	1.4.4	G													
			SD-03 Product Data															
			Sound Attenuation Equipment	2.8.6														
			Louvers	2.8.8	G													
			Air Vents, Penthouses, and	2.8.9	G													
			Goosenecks															

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		23 30 00	Test Procedures	1.4.5														
			Diagrams	1.2.1.2	G													
			SD-06 Test Reports															
			Performance Tests	3.12	G													
			Damper Acceptance Test	3.10	G													
			SD-07 Certificates															
			Bolts	1.4.1														
			Ozone Depleting Substances	1.4.3														
			Technician Certification															
			SD-08 Manufacturer’s Instructions															
			Manufacturer's Installation	3.2														
			Instructions															
			Operation and Maintenance	3.14.2														
			Training															
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	3.14.1	G													
			Manuals															
			SD-11 Closeout Submittals															
			Indoor Air Quality During	3.13	S													
			Construction															
		23 34 23	SD-02 Shop Drawings															
			Shop Drawings	2.1	G													
			Installation Drawings	3.1														
			SD-03 Product Data															
			Laboratory Exhaust Fans	2.2	G													

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		23 34 23	SD-06 Test Reports															
			Final Test Reports	3.2.3	G													
			SD-10 Operation and Maintenance															
			Data															
			Laboratory Exhaust Fans	2.2	G													
			SD-11 Closeout Submittals															
			Record Drawings	3.3														
		23 36 00	SD-01 Preconstruction Submittals															
			Records of Existing Conditions	1.2.1														
			SD-02 Shop Drawings															
			Shutoff Single-Duct Air Terminal	2.1.3	G													
			Units															
			Venturi-Type Air Terminal Units	2.1.2	G													
			SD-03 Product Data															
			Shutoff Single-Duct Air Terminal	2.1.3	G													
			Units															
			Venturi-Type Air Terminal Units	2.1.2	G													
			SD-06 Test Reports															
			Test Report	3.2														
			SD-07 Certificates															
			List of Spare Parts	1.2.1														
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	3.4.1														
			Manuals															
			SD-11 Closeout Submittals															

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		23 36 00	Record Drawings	3.4.1														
		23 37 13	SD-01 Preconstruction Submittals															
			Material, Equipment, and Fixture	2.2.1	G													
			Lists															
			Records of Existing Conditions	2.2.1	G													
			SD-02 Shop Drawings															
			Fabrication Drawings	2.2.1	G													
			Installation Drawings	3.1	G													
			SD-03 Product Data															
			Equipment and Performance	2.1	G													
			Data															
			SD-10 Operation and Maintenance															
			Data															
			Type TS Supply Troffer	2.2.2.25	G													
			Type TSR Combination Supply	2.2.2.27	G													
			and Return Troffer															
		23 52 00	SD-02 Shop Drawings															
			Detail Drawings	1.5														
			SD-03 Product Data															
			Materials and Equipment	2.1.1														
			Spare Parts	1.5														
			Heating System Tests	3.7	G													
			Fuel System Tests	3.10														
			Boiler	2.2	G													
			Welding	1.3														
			Qualifications	3.7														

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		23 52 00	Field Instructions	3.9														
			SD-06 Test Reports															
			Heating System Tests	3.7														
			Boiler	2.2	G													
			Fuel System Tests	3.10														
			SD-07 Certificates															
			Continuous Emissions Monitoring	2.7.1														
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	3.9	G													
			Instructions															
			Boiler	2.2	G													
		23 64 10	SD-03 Product Data															
			Verification of Dimensions	1.6.1														
			Factory Tests	2.8														
			System Performance Tests	3.6														
			Demonstrations	3.7														
			Refrigerant	2.5.1														
			Water Chiller - Field Acceptance	3.5.1														
			Test Plan															
			SD-06 Test Reports															
			Field Acceptance Testing	3.5														
			Water Chiller - Field Acceptance	3.5.2														
			Test Report															
			Factory Tests	2.8														
			System Performance Tests	3.6														

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		23 64 10	SD-07 Certificates																
			Refrigeration System	3.1.8	G														
			Ozone Depleting Substances	1.3.1															
			Technician Certification																
			SD-10 Operation and Maintenance																
			Data																
			Operation and Maintenance	3.7	G														
			Manuals																
			SD-11 Closeout Submittals																
			Indoor Air Quality During	3.4	S														
			Construction																
		23 73 13	SD-02 Shop Drawings																
			Installation Drawings	3.2	G														
			Fabrication and Connection	2.1	G														
			Drawings																
			SD-03 Product Data																
			Equipment and Performance	2.1	G														
			Data																
			Sample Warranty	1.3.2	G														
			Air Filter Gauges	2.2.1.15.1	G														
			SD-06 Test Reports																
			Final Test Reports	3.3.2	G														
			SD-07 Certificates																
			List of Product Installations	1.3	G														
			Certificates of Conformance	1.3.1	G														
			Unit Construction	2.2.1.1															

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		23 73 13	Fan	2.2.1.22														
			Drain Pan	2.2.1.7														
			Insulation	2.2.1.6														
			Spare Parts	2.1														
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	3.4.1														
			Manuals															
			SD-11 Closeout Submittals															
			Warranty	1.5	G													
		23 74 33	SD-02 Shop Drawings															
			Unit	2.1.1.1	G													
			Coil	2.1.1.13	G													
			Controls	2.1.1.18	G													
			Installation Drawings	3.1	G													
			SD-03 Product Data															
			Equipment and Performance	Part 2	G													
			Data															
			Air-Conditioning Systems	3.2.1	G													
			Coil	2.1.1.13	G													
			Fan	2.1.1.15	G													
			Controls	2.1.1.18	G													
			Casing	2.1.1.3	G													
			Filter	2.1.1.12	G													
			Dedicated Outside Air Unit	2.1.1	G													
			SD-07 Certificates															

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		23 74 33	List of Product Installations	1.3															
			Manufacturer's Warranty	1.4	G														
			Coil Coating Warranty	1.4	G														
			SD-10 Operation and Maintenance																
			Data																
			Operation and Maintenance	3.3															
			Manuals																
			Dedicated Outside Air Unit	2.1.1	G														
		25 05 11	SD-01 Preconstruction Submittals																
			Wireless and Wired Broadcast	3.2.1.3	G														
			Communication Request																
			Device Account Lock Exception	3.3.2	G														
			Request																
			Multiple Ethernet Connection	3.2.3.2	G														
			Device Request																
			Contractor Computer	1.8.1.6	G														
			Cybersecurity Compliance																
			Statements																
			Contractor Temporary Network	1.8.6	G														
			Cybersecurity Compliance																
			Statements																
			Cybersecurity Interconnection	1.6.2	G														
			Schedule																
			Proposed STIG and SRG	1.6.1	G														
			Applicability Report																

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USDA Sugarcane Research Lab

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		25 05 11	Pre-Construction Control System	1.6.4	G														
			Inventory Report																
			SD-02 Shop Drawings																
			Network Communication, Ports,	1.6.3	G														
			Protocols and Services Report																
			Cybersecurity Network (Riser)	1.6.6	G														
			Diagram																
			SD-03 Product Data																
			Control System Cybersecurity	1.6.8	G														
			Documentation																
			SD-06 Test Reports																
			Control System Cybersecurity	3.14.1	G														
			Testing Procedures																
			Control System Cybersecurity	3.14.3	G														
			Testing Report																
			SD-07 Certificates																
			Software Licenses	1.7	G														
			SD-11 Closeout Submittals																
			Confidential Password Report	3.4.4.5	G														
			Enclosure Keys	3.3.5	G														
			Software and Configuration	1.6.5	G														
			Backups																
			Device Audit Record Upload	3.5.3.1	G														
			Software																
			System Maintenance Tool	3.9	G														
			Software																

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		25 05 11	Control System Scanning Tools	3.11.2	G													
			STIG, SRG and Vendor Guide	1.6.7	G													
			Compliance Result Report															
			Final Control System Inventory	1.6.4	G													
			Report															
		26 05 73	SD-01 Preconstruction Submittals															
			Field Examination Plan	3.1	G													
			Arc Flash Label Formats	3.2.9	G													
			SD-06 Test Reports															
			Field Examination	3.1.1														
			SD-07 Certificates															
			System Analyzer	1.4.1	G													
			SD-11 Closeout Submittals															
			Model Files	3.3	G													
			Load Flow Study	3.2.4	G													
			Fault Current Study	3.2.5	G													
			System Coordination Study	3.2.6	G													
			Arc Flash Hazard Study	3.2.7	G													
		26 20 00	SD-02 Shop Drawings															
			Panelboards	2.12	G													
			Transformers	2.14	G													
			Busway	2.3	G													
			Cable Trays	2.4	G													
			Wireways	2.22	G													
			SD-03 Product Data															
			Switches	2.9	G													

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		26 20 00	Receptacles	2.11	G														
			Circuit Breakers	2.12.3	G														
			Fuses	2.10	G														
			Enclosed Circuit Breakers	2.13	G														
			Transformers	2.14	G														
			Motor Controllers	2.16	G														
			Secondary Bonding Busbar	2.18.1	G														
			Surge Protective Devices	2.23	G														
			Cable Trays	2.4	G														
			SD-05 Design Data																
			Cable Tray Design	2.4	G														
			SD-06 Test Reports																
			600-volt Wiring Test	3.5.2	G														
			Grounding System Test	3.5.5	G														
			Transformer Tests	3.5.3	G														
			Ground-fault Receptacle Test	3.5.4	G														
			SD-07 Certificates																
			Fuses	2.10	G														
			SD-09 Manufacturer’s Field																
			Reports																
			Transformer Factory Tests	2.25.1															
			SD-10 Operation and Maintenance																
			Data																
			Electrical Systems	1.6.1	G														
		26 29 23	SD-02 Shop Drawings																
			Schematic Diagrams	1.5.1	G														

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		26 29 23	Interconnecting Diagrams	1.5.2	G													
			Installation Drawings	1.5.3	G													
			As-Built Drawings	1.5.3	G													
			SD-03 Product Data															
			Adjustable Speed Drives	2.1	G													
			Wires and Cables	2.3														
			Equipment Schedule	1.5.4														
			SD-06 Test Reports															
			ASD Test	3.3.1														
			Performance Verification Tests	3.3.2														
			Endurance Test	3.3.3														
			SD-08 Manufacturer's Instructions															
			Installation instructions	1.5.5														
			SD-09 Manufacturer's Field															
			Reports															
			ASD Test Plan	2.5.1	G													
			Standard Products	1.5.6														
			SD-10 Operation and Maintenance															
			Data															
			Adjustable Speed Drives	2.1														
		26 32 15	SD-02 Shop Drawings															
			Engine-Generator Set and	2.1.1														
			Auxiliary Equipment															
			A/E															
			A/E															
			A/E															

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		26 32 15	A/E																
			Auxiliary Systems	1.4.9															
			Detailed Drawings	1.4.8															
			Acceptance	3.17															
			SD-03 Product Data																
			Harmonic Requirements	2.1.8															
			A/E																
			A/E																
			A/E																
			A/E																
			A/E																
			Emissions	2.12															
			filters	2.7.2															
			Engine-Generator Parameter Schedule	2.1.1															
			Heat Exchanger	2.8.1															
			Generator	2.14															
			Manufacturer's Catalog	2.5															
			Site Welding	1.4.2															
			Spare Parts	1.7.2															
			Onsite Training	3.12															
			Vibration-Isolation	2.1.7															
			Posted Data and Instructions	3.16															
			Instructions	3.6.6.1															
			Experience	1.4.6															
			Field Engineer	1.4.7															

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		26 32 15	General Installation	3.2														
			Exciter	2.15														
			SD-05 Design Data															
			Performance Criteria	2.14														
			Sound Limitations	2.9														
			A/E															
			A/E															
			A/E															
			Power Factor	3.6.1.2														
			Heat Exchanger	2.8.1														
			Time-Delay on Alarms	2.18.5														
			Cooling System	2.8														
			Vibration Isolation	2.1.7														
			Battery Charger	2.13.3.2														
			Capacity Calculations for	2.1.1														
			Engine-Generator Set															
			Brake Mean Effective Pressure	2.1.1														
			(BMEP) Calculations															
			SD-06 Test Reports															
			Performance Tests	3.6.8														
			Factory Inspection and Tests	2.25														
			Onsite Inspection and Tests	3.6														
			A/E															
			A/E															
			A/E															
			A/E															

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		26 32 15	A/E															
			A/E															
			A/E															
			Acceptance Checks and Tests	3.9.1														
			Functional Acceptance Tests	3.10.2														
			Maintenance Procedures	3.12														
			Operation and Maintenance	3.12														
			Manuals															
			Inspections	3.6.3														
			Functional Acceptance Test	3.9.5														
			Procedure															
			SD-07 Certificates															
			Cooling System	2.8														
			Vibration Isolation	2.1.7														
			Reliability and Durability	2.1.5														
			Start-Up Engineer	3.8														
			A/E															
			A/E															
			A/E															
			A/E															
			A/E															
			Instructor's Qualification Resume	3.11.1														
			Engine Emission Limits	2.1.2.1														
			Sound Limitations	2.9														
			Site Visit	3.1														
			Current Balance	2.14.1														

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		26 32 15	Materials and Equipment	2.4														
			Factory Inspection and Tests	2.25														
			Engine Tests	3.6.4														
			Generator Tests	3.6.5														
			SD-10 Operation and Maintenance															
			Data															
			Preliminary Assembled Operation	3.9.4														
			and Maintenance Manuals															
			A/E															
			A/E															
			A/E															
			Posted Data and Instructions	3.16														
			Training Plan	3.11.2														
		26 41 00	SD-06 Test Reports															
			Lightning Protection and	1.4.2	G	A/E												
			Grounding System Test Plan															
			Grounding Systems Testing	3.4.2	G	A/E												
			SD-07 Certificates															
			Component UL Listed and	1.4.1	G	A/E												
			Labeled															
			Lightning Protection System	1.4.3	G	A/E												
			Inspection Certificate															
			Roof Manufacturer's Warranty	3.1.1.1	G	A/E												
		26 51 00	SD-02 Shop Drawings															
			Luminaire Drawings	1.5.1	G													

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		26 51 00	Occupancy/Vacancy Sensor	1.5.9	G														
			Coverage Layout																
			Lighting Control System One-Line	1.7.2	G														
			Diagram																
			Sequence of Operation for	2.5.1	G														
			Lighting Control System																
			SD-03 Product Data																
			Luminaires	2.2	G														
			Light Sources	2.3	G														
			LED Drivers	2.4	G														
			Luminaire Warranty	1.6.1	G														
			Lighting Controls Warranty	1.6.2	G														
			Lighting Contactor	2.5.1.2.1	G														
			Switches	2.5.2.1	G														
			Digital Switch Timers	2.5.2.2	G														
			Wall Box Dimmers	2.5.2.3	G														
			Scene Wallstations	2.5.2.4	G														
			Occupancy/Vacancy Sensors	2.5.2.5	G														
			Photosensors	2.5.2.6	G														
			Time Clocks	2.5.2.7	G														
			Power Packs	2.5.2.5.5	G														
			Exit Signs	2.6.1	G														
			Emergency Drivers	2.6.2	G														
			Linear LED Lamps	2.3.1.1	G														
			SD-05 Design Data																
			Luminaire Design Data	1.5.2	G														

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		26 51 00	Photometric Plan	1.5.8	G													
			SD-06 Test Reports															
			ANSI/IES LM-79 Test Report	1.5.3	G													
			ANSI/IES LM-80 Test Report	1.5.4	G													
			ANSI/IES TM-21 Test Report	1.5.5	G													
			ANSI/IES TM-30 Test Report	1.5.6	G													
			Occupancy/Vacancy Sensor Verification Test	3.2.1.1	G													
			Photosensor Verification Test	3.2.1.1	G													
			SD-07 Certificates															
			LED Driver and Dimming Switch Compatibility Certificate	1.5.7	G													
			SD-10 Operation and Maintenance Data															
			Lighting System	1.7.1	G													
			Lighting Control System	1.7.2	G													
			Maintenance Staff Training Plan	3.3.2.1	G													
			End-User Training Plan	3.3.2.2	G													
		26 56 00	SD-02 Shop Drawings															
			Luminaire Drawings	1.5.1.1	G	A/E												
			Pole Drawings	1.5.1.2	G	A/E												
			Control System One-Line Diagram	1.8.2	G	A/E												
			Sequence of Operation for Exterior Lighting Control System	2.5.1	G	A/E												
			SD-03 Product Data															

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		26 56 00	Luminaires	2.2	G	A/E													
			Light Sources	2.3	G	A/E													
			LED Drivers	2.4	G	A/E													
			Luminaire Warranty	1.7.1	G	A/E													
			Lighting Controls Warranty	1.7.2	G	A/E													
			Pole Warranty	1.7.3	G	A/E													
			Dimming Panel	2.5.1.1	G	A/E													
			Photosensors	2.5.2.1	G	A/E													
			Poles	2.6	G	A/E													
			SD-05 Design Data																
			Luminaire Design Data	1.5.2	G	A/E													
			Photometric Plan	1.5.7	G	A/E													
			SD-06 Test Reports																
			ANSI/IES LM-79 Test Report	1.5.3	G	A/E													
			ANSI/IES LM-80 Test Report	1.5.4	G	A/E													
			ANSI/IES TM-21 Test Report	1.5.5	G	A/E													
			Tests for Fiberglass Poles	1.5.6	G	A/E													
			SD-08 Manufacturer's Instructions																
			Poles	2.6															
			SD-10 Operation and Maintenance																
			Data																
			Lighting System	1.8.1	G	A/E													
			Exterior Lighting Control System	1.8.2	G	A/E													
			Maintenance Staff Training Plan	3.3.1.1	G	A/E													
			End-User Training Plan	3.3.1.2	G	A/E													
		27 10 00	SD-02 Shop Drawings																

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		27 10 00	T1-T6 Telecommunications	1.6.1.1	G													
			Drawings															
			SD-03 Product Data															
			Telecommunications Cabling	2.4	G													
			(Backbone and Horizontal)															
			Cable Trays	2.3	G													
			Non-continuous Cable Supports	2.3.5	G													
			Patch Panels	2.2.5	G													
			Telecommunications	2.5	G													
			Outlet/Connector Assemblies															
			Equipment Support Frames	2.2.2	G													
			Connector Blocks	2.2.3	G													
			Spare Parts	1.10.3	G													
			Floor Outlet And Poke-Thru	2.3.7	G													
			Boxes															
			Plywood Backboards	2.2.1	G													
			SD-05 Design Data															
			Fiber Link Loss Budget	1.6.3	G													
			SD-06 Test Reports															
			Telecommunications Cabling	3.10.1	G													
			Testing															
			SD-07 Certificates															
			Telecommunications Contractor	1.6.2.1	G													
			Key Personnel	1.6.2.2	G													
			Manufacturer Qualifications	1.6.2.3	G													
			Test Plan	1.6.3	G													

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		27 10 00	Factory Reel Tests	2.10.1	G													
			SD-10 Operation and Maintenance															
			Data															
			Telecommunications Cabling and	1.10.1	G													
			Pathway System															
			SD-11 Closeout Submittals															
			Record Documentation	1.10.2	G													
		28 08 10	SD-05 Design Data															
			Test Plan	3.1	G													
			SD-06 Test Reports															
			Final Test Report	3.4	G													
			Pre-Acceptance Test Certification	3.2	G													
			SD-07 Certificates															
			Qualifications	1.4.1														
		28 10 05	SD-02 Shop Drawings															
			ESS Components	1.3.3.1	G													
			Access Control System (ACS)	2.4	G													
			Security Hardware Door	1.3.3.1	G													
			Schedule															
			Overall System Schematic	1.3.3.1	G													
			SD-03 Product Data															
			Premise Control Unit	2.3.6	G													
			Detection Sensors	2.3.7	G													
			Access Control Unit	2.4.3	G													
			Access Control Devices	2.4.4	G													
			Cameras	2.5.1	G													

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		28 10 05	Camera Lenses	2.5.1.2	G														
			Camera Housing and Mounts	2.5.1.3	G														
			Video Recording	2.5.4.3	G														
			Communications Interface	2.7	G														
			Devices																
			Network Switch	2.7.3	G														
			Video and ESS Transmission	2.7.4	G														
			Uninterruptible Power Supply	2.8.1	G														
			(UPS)																
			Batteries	2.8.2	G														
			Component Enclosure	2.9	G														
			Equipment Rack	2.10	G														
			SD-05 Design Data																
			Backup Battery Capacity	1.5.1	G														
			Calculations																
			Video Surveillance System (VSS)	1.5.2	G														
			Storage Calculations																
			SD-07 Certificates																
			Contractor Qualifications	1.3.4.1	G														
			Instructor Qualifications	1.3.4.2	G														
			Contact Card Readers	2.4.4.1.1	G														
			Wire And Cable	2.7.5	G														
			Bonding, Grounding, And	3.1.9	G														
			Shielding																
			SD-10 Operation and Maintenance																
			Data																

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		28 10 05	ESS Components	1.3.3.1	G														
			ESS Software, Data Package 4	1.6	G														
			ESS Training	3.6	G														
			ESS Training Outline	3.6.1	G														
			SD-11 Closeout Submittals																
			As-Built Drawings	1.7	G														
		28 31 76	SD-01 Preconstruction Submittals																
			Qualified Fire Protection Engineer	1.3.2	G														
			(QFPE)																
			Fire alarm system designer	1.9.2.1	G														
			Supervisor	1.9.2.2	G														
			Technician	1.9.2.3	G														
			Installer	1.9.2.4	G														
			Test Technician	1.9.2.5	G														
			Fire Alarm System Site-Specific	1.7	G														
			Software Acknowledgement																
			SD-02 Shop Drawings																
			Nameplates	1.9.1.3	G														
			Instructions	2.2.4	G														
			Wiring Diagrams	1.9.1.4	G														
			System Layout	1.9.1.5	G														
			Notification Appliances	1.9.1.6	G														
			Initiating devices	1.9.1.7	G														
			Amplifiers	1.9.1.8	G														
			Battery Power	1.9.1.9	G														
			Voltage Drop Calculations	1.9.1.10	G														

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		28 31 76	SD-03 Product Data																
			Fire Alarm and Mass Notification	2.3	G														
			Control Unit (FMCU)																
			Local Operating Console (LOC)	1.4.4	G														
			Amplifiers	1.9.1.8	G														
			Tone Generators	2.5	G														
			Digitalized voice generators	2.5	G														
			LCD Annunciator	2.6.1	G														
			Manual Stations	2.7	G														
			Smoke Detectors	2.8	G														
			Duct Smoke Detectors	2.8.2	G														
			Carbon monoxide detector	2.9	G														
			Addressable Interface Devices	2.10	G														
			Addressable Control Modules	2.11	G														
			Notification Appliances	1.9.1.6	G														
			Batteries	2.15.1	G														
			Battery Chargers	2.15.2	G														
			Auxiliary Power Supply Panels	2.15.1.1	G														
			Surge Protective Devices	2.16	G														
			Alarm Wiring	2.16	G														
			Back Boxes and Conduit	3.3.4	G														
			Ceiling Bridges	3.2.9	G														
			Terminal Cabinets	3.3.2	G														
			Digital Alarm Communicator	2.18.1	G														
			Transmitter (DACT)																

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		28 31 76	Environmental Enclosures or	2.20	G														
			Guards																
			Document Storage Cabinet	3.11.3	G														
			SD-06 Test Reports																
			Test Procedures	3.7.1	G														
			SD-07 Certificates																
			Verification of Compliant	3.7.2.1	G														
			Installation																
			Request for Government Final	3.7.2.2	G														
			Test																
			SD-10 Operation and Maintenance																
			Data																
			Operation and Maintenance	3.9	G														
			(O&M) Instructions																
			Instruction of Government	3.10	G														
			Employees																
			SD-11 Closeout Submittals																
			As-Built Drawings	1.9.1.13															
			Spare Parts	1.11.1															
		31 00 00	SD-01 Preconstruction Submittals																
			Excavation and Trenching Plan	3.1.3	G														
			Disposition of Surplus Materials	3.8	G														
			Preconstruction Meeting	1.6.4	G														
			SD-03 Product Data																
			Flowable Fill Mix Design	2.2	G														
			Geotextiles	2.5															

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		31 00 00	SD-04 Samples															
			Geotextiles	2.5														
			SD-06 Test Reports															
			Material Test Report	3.9	G													
			Borrow Site Testing	3.2.2	G													
			Geotechnical Evaluation Report	1.6.1	G													
			SOIL MATERIALS	2.1														
		31 31 16.13	SD-01 Preconstruction Submittals															
			Termiticide Application Plan	3.1.5	G													
			SD-03 Product Data															
			Termiticides	2.2.1														
			SD-05 Design Data															
			Mixing Formulation	3.2.2														
			SD-06 Test Reports															
			Soil Moisture	1.5.1														
			Calibration Test	3.2.1														
			SD-07 Certificates															
			Qualifications	1.3.2	G													
			Foundation Exterior	3.1.2														
			Utilities and Vents	3.1.3														
			Crawl and Plenum Air Spaces	3.1.4														
			List of Equipment	3.2.1														
			SD-08 Manufacturer’s Instructions															
			Termiticides	2.2.1														
			SD-11 Closeout Submittals															
			Verification of Measurement	3.3.1														

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		31 31 16.13	Warranty	1.6														
			Pest Management Report	3.4														
		31 62 19	SD-01 Preconstruction Submittals															
			Testing Agency Qualifications	3.3.5	G													
			SD-02 Shop Drawings															
			Installation Drawings	3.1.1	G													
			SD-03 Product Data															
			Driving Equipment	2.2	G													
			Helmets and Cushion Blocks	2.2.2	G													
			SD-04 Samples															
			Test Piles	3.3.1	G													
			SD-06 Test Reports															
			Pile Driving Test Data	3.2.1	G													
			Test Piles	3.3.1	G													
			Load Tests	3.3.2	G													
			SD-07 Certificates															
			Piles	2.1.1	G													
			SD-11 Closeout Submittals															
			Pile Driving Records	3.3.4	G													
		32 11 20	SD-03 Product Data															
			Plant, Equipment, and Tools	2.3	G													
			SD-06 Test Reports															
			Initial Tests	2.2.1	G													
			In-Place Tests	3.12.1	G													
		32 11 26	SD-03 Product Data															
			Sources of Aggregates	1.3.4														

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		32 11 26	Job Mix Formula	2.4.2	G														
			SD-06 Test Reports																
			Sources of Aggregates	1.3.4															
			Bituminous Materials	1.3.6															
			Bituminous Materials	2.2															
			Test Section	1.5.2	G														
			Service Record	1.3.4	G														
			Prime Coat	3.4.1															
			Tack Coat	3.4.2															
			SD-09 Manufacturer's Field																
			Reports																
			Batch Tickets	1.3.3															
		32 17 23.16	SD-03 Product Data																
			Manufacturer Data Sheets for all	2.2	G														
			Marking Materials																
			SD-07 Certificates																
			Manufacturer Certificate of	2.2	G														
			Compliance for Marking Materials																
			Manufacturer Certificate of	1.4.1.3	G														
			Conformance for Volatile Organic																
			Compliance																
			SD-08 Manufacturer's Instructions																
			Marking Materials Storage and	1.3	G														
			Application																
			Reflective Media Storage and	1.3	G														
			Application																

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		32 17 23.16	Chemicals Used in Surface	1.3	G														
			Preparation																
		32 92 19	SD-03 Product Data																
			Wood Cellulose Fiber Mulch	2.4.1															
			Fertilizer	2.3															
			SD-07 Certificates																
			Seed	2.1															
			SD-08 Manufacturer’s Instructions																
			Erosion Control Materials	2.6															
		33 40 00	SD-07 Certificates																
			Hydrostatic Test on Watertight	2.4.1	G														
			Joints																
			Frame and Cover or Gratings	2.3.6	G														
			SD-08 Manufacturer’s Instructions																
			Placing Pipe and Box Culvert	3.3	G														

SECTION 01 35 26

GOVERNMENTAL SAFETY REQUIREMENTS
01/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP A10.34	(2001; R 2012) Protection of the Public on or Adjacent to Construction Sites
ASSP Z359.0	(2012) Definitions and Nomenclature Used for Fall Protection and Fall Arrest

ASTM INTERNATIONAL (ASTM)

ASTM F855	(2015) Standard Specifications for Temporary Protective Grounds to Be Used on De-energized Electric Power Lines and Equipment

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 1048	(2003) Guide for Protective Grounding of Power Lines
IEEE C2	(2023) National Electrical Safety Code

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 241	(2022) Standard for Safeguarding Construction, Alteration, and Demolition Operations
NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code
NFPA 70E	(2024) Standard for Electrical Safety in the Workplace

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910	Occupational Safety and Health Standards
29 CFR 1910.146	Permit-required Confined Spaces
29 CFR 1910.147	The Control of Hazardous Energy (Lock Out/Tag Out)

29 CFR 1915	Confined and Enclosed Spaces and Other Dangerous Atmospheres in Shipyard Employment
29 CFR 1926	Safety and Health Regulations for Construction
29 CFR 1926.16	Rules of Construction
CPL 2.100	(1995) Application of the Permit-Required Confined Spaces (PRCS) Standards, 29 CFR 1910.146

1.2 DEFINITIONS

1.2.1 Competent Person (CP)

The CP is a person designated in writing, who, through training, knowledge and experience, is capable of identifying, evaluating, and addressing existing and predictable hazards in the working environment or working conditions that are dangerous to personnel, and who has authorization to take prompt corrective measures with regards to such hazards.

1.2.2 Competent Person, Confined Space

The CP, Confined Space, is a person meeting the competent person requirements, with thorough knowledge of OSHA's Confined Space Standard, 29 CFR 1910.146, and designated in writing to be responsible for the immediate supervision, implementation and monitoring of the confined space program, who through training, knowledge and experience in confined space entry is capable of identifying, evaluating and addressing existing and potential confined space hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.3 Competent Person, Cranes and Rigging

The CP, Cranes and Rigging, is a person meeting the competent person, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the Crane and Rigging Program, who through training, knowledge and experience in crane and rigging is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.4 Competent Person, Excavation/Trenching

A CP, Excavation/Trenching, is a person meeting the competent person requirements and 29 CFR 1926, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the excavation/trenching program, who through training, knowledge and experience in excavation/trenching is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.5 Competent Person, Fall Protection

The CP, Fall Protection, is a person meeting the competent person requirements and in accordance with ASSP Z359.0, who has been designated

in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the fall protection program, who through training, knowledge and experience in fall protection and rescue systems and equipment, is capable of identifying, evaluating and addressing existing and potential fall hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.6 Competent Person, Scaffolding

The CP, Scaffolding is a person meeting the competent person requirements and designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the scaffolding program. The CP for Scaffolding has enough training, knowledge and experience in scaffolding to correctly identify, evaluate and address existing and potential hazards and also has the authority to take prompt corrective measures with regard to these hazards. CP qualifications must be documented and include experience on the specific scaffolding systems/types being used, assessment of the base material that the scaffold will be erected upon, load calculations for materials and personnel, and erection and dismantling. The CP for scaffolding must have a documented, minimum of 8-hours of scaffold training to include training on the specific type of scaffold being used (e.g. mast-climbing, adjustable, tubular frame).

1.2.7 Competent Person (CP) Trainer

A competent person trainer, who is qualified in the material presented, and who possesses a working knowledge of applicable technical regulations, standards, equipment and systems related to the subject matter on which they are training Competent Persons. A competent person trainer must be familiar with the typical hazards and the equipment used in the industry they are instructing. The training provided by the competent person trainer must be appropriate to that specific industry. The competent person trainer must evaluate the knowledge and skills of the competent persons as part of the training process.

1.2.8 High Risk Activities

High Risk Activities are activities that involve work at heights, crane and rigging, excavations and trenching, scaffolding, electrical work, and confined space entry.

1.2.9 High Visibility Accident

A High Visibility Accident is any mishap which may generate publicity or high visibility.

1.2.10 Load Handling Equipment (LHE)

LHE is a term used to describe cranes, hoists and all other hoisting equipment (hoisting equipment means equipment, including crane, derricks, hoists and power operated equipment used with rigging to raise, lower or horizontally move a load).

1.2.11 Medical Treatment

Medical Treatment is treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even

through provided by a physician or registered personnel.

1.2.12 Near Miss

A Near Miss is a mishap resulting in no personal injury and zero property damage, but given a shift in time or position, damage or injury may have occurred (e.g., a worker falls off a scaffold and is not injured; a crane swings around to move the load and narrowly misses a parked vehicle).

1.2.13 Operating Envelope

The Operating Envelope is the area surrounding any crane or load handling equipment. Inside this "envelope" is the crane, the operator, riggers and crane walkers, other personnel involved in the operation, rigging gear between the hook, the load, the crane's supporting structure (i.e. ground or rail), the load's rigging path, the lift and rigging procedure.

1.2.14 Qualified Person (QP)

The QP is a person designated in writing, who, by possession of a recognized degree, certificate, or professional standing, or extensive knowledge, training, and experience, has successfully demonstrated their ability to solve or resolve problems related to the subject matter, the work, or the project.

1.2.15 Qualified Person, Fall Protection (QP for FP)

A QP for FP is a person meeting the requirements of ASSP Z359.0, with a recognized degree or professional certificate and with extensive knowledge, training and experience in the fall protection and rescue field who is capable of designing, analyzing, and evaluating and specifying fall protection and rescue systems.

1.2.16 Recordable Injuries or Illnesses

Recordable Injuries or Illnesses are any work-related injury or illness that results in:

a. Death, regardless of the time between the injury and death, or the length of the illness;

b. Days away from work (any time lost after day of injury/illness onset);

c. Restricted work;

d. Transfer to another job;

e. Medical treatment beyond first aid;

f. Loss of consciousness; or

g. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (a) through (f) above.

1.2.17 Load Handling Equipment (LHE) Accident or Load Handling Equipment Mishap

A LHE accident occurs when any one or more of the eight elements in the operating envelope fails to perform correctly during operation, including operation during maintenance or testing resulting in personnel injury or death; material or equipment damage; dropped load; derailment; two-blocking; overload; or collision, including unplanned contact between the load, crane, or other objects. A dropped load, derailment, two-blocking, overload and collision are considered accidents, even though no material damage or injury occurs. A component failure (e.g., motor burnout, gear tooth failure, bearing failure) is not considered an accident solely due to material or equipment damage unless the component failure results in damage to other components (e.g., dropped boom, dropped load, or roll over). Document any mishap that meets the criteria described in the Contractor Significant Incident Report (CSIR).

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Site Specific Safety Plan/Accident Prevention Plan (SSSP/APP); G

SD-06 Test Reports

Notifications and Reports

SD-07 Certificates

Crane Operators/Riggers

Standard Lift Plan; G

1.4 REGULATORY REQUIREMENTS

In addition to the detailed requirements included in the provisions of this contract, comply with the following federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern.

1.5 SITE QUALIFICATIONS, DUTIES, AND MEETINGS

1.5.1 Personnel Qualifications

1.5.1.1 Site Safety and Health Officer (SSHO)

The SSHO must ensure that the requirements of 29 CFR 1926.16 are met for the project. Provide a Safety oversight team that includes a minimum of one (1) person at each project site to function as the Site Safety and Health Officer (SSHO). The SSHO or an equally-qualified Alternate SSHO must be at the work site at all times to implement and administer the

Contractor's safety program and government-accepted Accident Prevention Plan. The SSHO and Alternate SSHO must have the required training, experience, and qualifications.

If the SSHO is off-site for a period longer than 24 hours, an equally-qualified alternate SSHO must be provided and must fulfill the same roles and responsibilities as the primary SSHO. When the SSHO is temporarily (up to 24 hours) off-site, a Designated Representative (DR), as identified in the AHA may be used in lieu of an Alternate SSHO, and must be on the project site at all times when work is being performed. Note that the DR is a collateral duty safety position, with safety duties in addition to their full time occupation.

1.5.1.2 Contractor Quality Control (QC) Manager:

The Contractor Quality Control Manager can be the SSHO on this project.

1.5.1.3 Competent Person Qualifications

Competent Persons for high risk activities include confined space, cranes and rigging, excavation/trenching, fall protection, and electrical work. The CP for these activities must be designated in writing, and meet the requirements for the specific activity (i.e. competent person, fall protection).

The Competent Person identified in the Contractor's Safety and Health Program and accepted Accident Prevention Plan, must be on-site at all times when the work that presents the hazards associated with their professional expertise is being performed. Provide the credentials of the Competent Persons(s) to the Contracting Officer for information in consultation with the Safety Office.

1.5.1.3.1 Competent Person for Confined Space Entry

Provide a Confined Space (CP) Competent Person who meets the requirements of EM 385-1-1, Appendix Q, and herein. The CP for Confined Space Entry must supervise the entry into each confined space.

Crane Operators/Riggers

For mobile cranes with Original Equipment Manufacturer (OEM) rated capacities of 50,000 pounds or greater, designate crane operators qualified by a source that qualifies crane operators (i.e., union, a government agency, or an organization that tests and qualifies crane operators). Provide proof of current qualification.

1.5.2 Personnel Duties

1.5.2.1 Duties of the Site Safety and Health Officer (SSHO)

The SSHO must:

a. Conduct daily safety and health inspections and maintain a written log which includes area/operation inspected, date of inspection, identified hazards, recommended corrective actions, estimated and actual dates of corrections. Attach safety inspection logs to the Contractors' daily production report.

b. Conduct mishap investigations and complete required accident reports.

Report mishaps and near misses.

c. Use OSHA's Form 300 to log work-related injuries and illnesses occurring on the project site for Prime Contractors and subcontractors. Post and maintain the Form 300 on the site Safety Bulletin Board.

d. Maintain applicable safety reference material on the job site.

e. Attend the pre-construction conference, pre-work meetings including preparatory meetings, and periodic in-progress meetings.

f. Review the APP and AHAs for compliance, and approve, sign, implement and enforce them.

g. Establish a Safety and Occupational Health (SOH) Deficiency Tracking System that lists and monitors outstanding deficiencies until resolution.

h. Ensure subcontractor compliance with safety and health requirements.

i. Maintain a list of hazardous chemicals on site and their material Safety Data Sheets (SDS).

j. Maintain a weekly list of high hazard activities involving energy, equipment, excavation, entry into confined space, and elevation, and be prepared to discuss details during QC Meetings.

k. Provide and keep a record of site safety orientation and indoctrination for Contractor employees, subcontractor employees, and site visitors.

Superintendent, QC Manager, and SSHO are subject to dismissal if the above duties are not being effectively carried out. If Superintendent, QC Manager, or SSHO are dismissed, project work will be stopped and will not be allowed to resume until a suitable replacement is approved and the above duties are again being effectively carried out.

1.5.3 Meetings

1.5.3.1 Preconstruction Conference

a. Contractor representatives who have a responsibility or significant role in accident prevention on the project must attend the preconstruction conference. This includes the project superintendent, Site Safety and Occupational Health officer, quality control manager, or any other assigned safety and health professionals who participated in the development of the APP (including the Activity Hazard Analyses (AHAs) and special plans, program and procedures associated with it).

b. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, and Government review of AHAs to preclude project delays.

c. Deficiencies in the submitted APP, identified during the Contracting Officer's review, must be corrected, and the APP re-submitted for review prior to the start of construction. Work is not permitted to begin work until an APP is established that is acceptable to the Contracting Officer.

1.5.3.2 Safety Meetings

Conduct safety meetings to review past activities, plan for new or changed operations, review pertinent aspects of appropriate AHA (by trade), establish safe working procedures for anticipated hazards, and provide pertinent Safety and Occupational Health (SOH) training and motivation. Conduct meetings at least once a month for all supervisors on the project location. The SSHO, supervisors, foremen, or CDSOs must conduct meetings at least once a week for the trade workers. Document meeting minutes to include the date, persons in attendance, subjects discussed, and names of individual(s) who conducted the meeting. Maintain documentation on-site and furnish copies to the Contracting Officer on request. Notify the Contracting Officer of all scheduled meetings 7 calendar days in advance.

1.6 SITE SPECIFIC SAFETY PLAN/ACCIDENT PREVENTION PLAN (SSSP/APP)

A qualified person must prepare the written site-specific SSSP/APP. The APP must be job-specific and address any unusual or unique aspects of the project or activity for which it is written. The APP must interface with the Contractor's overall safety and health program referenced in the APP in the applicable APP element, and made site-specific. Describe the methods to evaluate past safety performance of potential subcontractors in the selection process. Also, describe innovative methods used to ensure and monitor safe work practices of subcontractors. The Government considers the Prime Contractor to be the "controlling authority" for all work site safety and health of the subcontractors. Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out. The APP must be signed by an officer of the firm (Prime Contractor senior person), the individual preparing the APP, the on-site superintendent, the designated SSHO, the Contractor Quality Control Manager, and any designated Certified Safety Professional (CSP) or Certified Health Physicist (CIH). The SSHO must provide and maintain the APP and a log of signatures by each subcontractor foreman, attesting that they have read and understand the APP, and make the APP and log available on-site to the Contracting Officer. If English is not the foreman's primary language, the Prime Contractor must provide an interpreter.

Submit the APP to the Contracting Officer 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted SSSP/APP. Once reviewed and accepted by the Contracting Officer, the SSSP/APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted SSSP/APP is cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified. Continuously review and amend the SSSP/APP, as necessary, throughout the life of the contract. Changes to the accepted SSSP/APP must be made with the knowledge and concurrence of the Contracting Officer, project superintendent, SSHO and Quality Control Manager. Incorporate unusual or

high-hazard activities not identified in the original SSSP/APP as they are discovered. Should any severe hazard exposure (i.e. imminent danger) become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate and remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSP A10.34), and the environment.

1.6.1 Names and Qualifications

Provide plans in accordance with following:

a. Names and qualifications (resumes including education, training, experience and certifications) of site safety and health personnel designated to perform work on this project to include the designated Site Safety and Health Officer and other competent and qualified personnel to be used. Specify the duties of each position.

b. Qualifications of competent and of qualified persons. As a minimum, designate and submit qualifications of competent persons for each of the following major areas: excavation; scaffolding; fall protection; hazardous energy; confined space; health hazard recognition, evaluation and control of chemical, physical and biological agents; and personal protective equipment and clothing to include selection, use and maintenance.

1.6.2 Plans

Provide plans in the SSSP/APP in accordance with the requirements including the following:

1.6.2.1 Confined Space Entry Plan

Develop a confined or enclosed space entry plan in accordance with applicable OSHA standards 29 CFR 1910, 29 CFR 1915, and 29 CFR 1926, OSHA Directive CPL 2.100, and any other federal, state and local regulatory requirements identified in this contract. Identify the qualified person's name and qualifications, training, and experience. Delineate the qualified person's authority to direct work stoppage in the event of hazardous conditions. Include procedure for rescue by contractor personnel and the coordination with emergency responders. (If there is no confined space work, include a statement that no confined space work exists and none will be created.)

1.6.2.2 Standard Lift Plan (SLP)

Plan lifts to avoid situations where the operator cannot maintain safe control of the lift. Prepare a written SLP using Form 16-2 for every lift or series of lifts (if duty cycle or routine lifts are being performed). The SLP must be developed, reviewed and accepted by all personnel involved in the lift in conjunction with the associated AHA. Signature on the AHA constitutes acceptance of the plan. Maintain the SLP on the LHE for the current lift(s) being made. Maintain historical SLPs for a minimum of 3 months.

1.6.2.3 Safety and Health Plan

Identify the safety and health aspects, and prepare and submit a safety

and Health Plan.

1.7 SITE SAFETY REFERENCE MATERIALS

Maintain safety-related references applicable to the project, including those listed in paragraph REFERENCES. Maintain applicable equipment manufacturer's manuals.

1.8 EMERGENCY MEDICAL TREATMENT

Contractors must arrange for their own emergency medical treatment. Government has no responsibility to provide emergency medical treatment.

1.9 NOTIFICATIONS and REPORTS

1.9.1 Mishap Notification

Notify the Contracting Officer as soon as practical, but no more than twenty-four hours, after any mishaps, including recordable accidents, incidents, and near misses, as defined in any report of injury, illness, load handling equipment (LHE) or rigging mishaps, or any property damage. The Contractor is responsible for obtaining appropriate medical and emergency assistance and for notifying fire, law enforcement, and regulatory agencies. Immediate reporting is required for electrical mishaps, to include Arc Flash; shock; uncontrolled release of hazardous energy (includes electrical and non-electrical); load handling equipment or rigging; fall from height (any level other than same surface); and underwater diving. These mishaps must be investigated in depth to identify all causes and to recommend hazard control measures.

Within notification include Contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (for example, type of construction equipment used and PPE used). Preserve the conditions and evidence on the accident site until the Government investigation team arrives on-site and Government investigation is conducted. Assist and cooperate fully with the Government's investigation(s) of any mishap.

CONFINED SPACE ENTRY REQUIREMENTS.

Confined space entry must comply with Section 34 of OSHA 29 CFR 1926, OSHA 29 CFR 1910, OSHA 29 CFR 1910.146, and OSHA Directive CPL 2.100. Any potential for a hazard in the confined space requires a permit system to be used.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 CONSTRUCTION AND OTHER WORK

Comply with NFPA 70, NFPA 70E, NFPA 241, the APP, the AHA, Federal and State OSHA regulations, and other related submittals and activity fire and safety regulations. The most stringent standard prevails.

PPE is governed in all areas by the nature of the work the employee is performing. Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks. Safety glasses must be worn or carried/available on each person. Mandatory PPE includes:

a. Hard Hat

b. Long Pants

c. Appropriate Safety Shoes

d. Appropriate Class Reflective Vests

3.1.1 Worksite Communication

Employees working alone in a remote location or away from other workers must be provided an effective means of emergency communications (i.e., cellular phone, two-way radios, land-line telephones or other acceptable means). The selected communication must be readily available (easily within the immediate reach) of the employee and must be tested prior to the start of work to verify that it effectively operates in the area/environment. An employee check-in/check-out communication procedure must be developed to ensure employee safety.

3.1.2 Hazardous Material Exclusions

Notwithstanding any other hazardous material used in this contract, radioactive materials or instruments capable of producing ionizing/non-ionizing radiation (with the exception of radioactive material and devices used, such as nuclear density meters for compaction testing and laboratory equipment with radioactive sources) as well as materials which contain asbestos, mercury or polychlorinated biphenyls, di-isocyanates, lead-based paint, and hexavalent chromium, are prohibited. The Contracting Officer, upon written request by the Contractor, may consider exceptions to the use of any of the above excluded materials. Low mercury lamps used within fluorescent lighting fixtures are allowed as an exception without further Contracting Officer approval. Notify the Radiation Safety Officer (RSO) prior to excepted items of radioactive material and devices being brought on base.

3.1.3 Unforeseen Hazardous Material

Contract documents identify materials such as PCB, lead paint, and friable and non-friable asbestos and other OSHA regulated chemicals (i.e. 29 CFR Part 1910.1000). If material(s) that may be hazardous to human health upon disturbance are encountered during construction operations, stop that portion of work and notify the Contracting Officer immediately. Within 14 calendar days the Government will determine if the material is hazardous. If material is not hazardous or poses no danger, the Government will direct the Contractor to proceed without change. If material is hazardous and handling of the material is necessary to accomplish the work, the Government will issue a modification pursuant to FAR 52.243-4, "Changes" and FAR 52.236-2, "Differing Site Conditions."

3.2 PRE-OUTAGE COORDINATION MEETING

Apply for utility outages at least 3 days in advance. As a minimum, the request must include the location of the outage, utilities being affected,

duration of outage and any necessary sketches. Special requirements for electrical outage requests are contained elsewhere in this specification section. Once approved, and prior to beginning work on the utility system requiring shut down, attend a pre-outage coordination meeting with the Contracting Officer to review the scope of work and the lock-out/tag-out procedures for worker protection. No work will be performed on energized electrical circuits unless proof is provided that no other means exist.

3.3 WORK PLATFORMS

3.3.1 Scaffolding

Provide employees with a safe means of access to the work area on the scaffold. Climbing of any scaffold braces or supports not specifically designed for access is prohibited. Comply with the following requirements:

a. Scaffold platforms greater than 20 feet in height must be accessed by use of a scaffold stair system.

b. Ladders commonly provided by scaffold system manufacturers are prohibited for accessing scaffold platforms greater than 20 feet maximum in height.

c. An adequate gate is required.

d. Employees performing scaffold erection and dismantling must be qualified.

e. Scaffold must be capable of supporting at least four times the maximum intended load or without appropriate fall protection as delineated in the accepted fall protection and prevention plan.

f. Stationary scaffolds must be attached to structural building components to safeguard against tipping forward or backward.

g. Special care must be given to ensure scaffold systems are not overloaded.

h. Side brackets used to extend scaffold platforms on self-supported scaffold systems for the storage of material are prohibited. The first tie-in must be at the height equal to 4 times the width of the smallest dimension of the scaffold base.

i. Scaffolding other than suspended types must bear on base plates upon wood mudsills (2 in x 10 in x 8 in minimum) or other adequate firm foundation.

j. Scaffold or work platform erectors must have fall protection during the erection and dismantling of scaffolding or work platforms that are more than six feet.

k. Delineate fall protection requirements when working above six feet or above dangerous operations in the Fall Protection and Prevention (FP&P) Plan and Activity Hazard Analysis (AHA) for the phase of work.

3.4 EQUIPMENT

3.4.1 Material Handling Equipment (MHE)

a. Material handling equipment such as forklifts must not be modified with work platform attachments for supporting employees unless specifically delineated in the manufacturer's printed operating instructions. Material handling equipment fitted with personnel work platform attachments are prohibited from traveling or positioning while personnel are working on the platform.

b. The use of hooks on equipment for lifting of material must be in accordance with manufacturer's printed instructions. Material Handling Equipment Operators must be trained in accordance with OSHA 29 CFR 1910, Subpart N.

c. Operators of forklifts or power industrial trucks must be licensed in accordance with OSHA.

3.4.2 Machinery and Mechanized Equipment

a. Proof of qualifications for operator must be kept on the project site for review.

b. Manufacture specifications or owner's manual for the equipment must be on-site and reviewed for additional safety precautions or requirements that are sometimes not identified by OSHA. Incorporate such additional safety precautions or requirements into the AHAs.

3.5 EXCAVATIONS

Soil classification must be performed by a competent person in accordance with 29 CFR 1926 and EM 385-1-1.

3.5.1 Utility Locations

Provide a third party, independent, private utility locating company to positively identify underground utilities in the work area in addition to any station locating service and coordinated with the station utility department.

3.5.2 Utility Location Verification

Physically verify underground utility locations, including utility depth, by hand digging using wood or fiberglass handled tools when any adjacent construction work is expected to come within three feet of the underground system.

3.5.3 Utilities Within and Under Concrete, Bituminous Asphalt, and Other Impervious Surfaces

Utilities located within and under concrete slabs or pier structures, bridges, parking areas, and the like, are extremely difficult to identify. Whenever contract work involves chipping, saw cutting, or core drilling through concrete, bituminous asphalt or other impervious surfaces, the existing utility location must be coordinated with station utility departments in addition to location and depth verification by a third party, independent, private locating company. The third party, independent, private locating company must locate utility depth by use of

Ground Penetrating Radar (GPR), X-ray, bore scope, or ultrasound prior to the start of demolition and construction. Outages to isolate utility systems must be used in circumstances where utilities are unable to be positively identified. The use of historical drawings does not alleviate the Contractor from meeting this requirement.

3.6 ELECTRICAL

3.6.1 Conduct of Electrical Work

Electrical work is to be conducted in a de-energized state unless there is no alternative method for accomplishing the work. In those cases, obtain an energized work permit from the Contracting Officer. The energized work permit application must be accompanied by the AHA and a summary of why the equipment/circuit needs to be worked energized. Underground electrical spaces must be certified safe for entry before entering to conduct work. Cables that will be cut must be positively identified and de-energized prior to performing each cut. Attach temporary grounds in accordance with ASTM F855 and IEEE 1048. Perform all high voltage cable cutting remotely using hydraulic cutting tool. When racking in or live switching of circuit breakers, no additional person other than the switch operator is allowed in the space during the actual operation. Plan so that work near energized parts is minimized to the fullest extent possible. Use of electrical outages clear of any energized electrical sources is the preferred method.

When working in energized substations, only qualified electrical workers are permitted to enter. When work requires work near energized circuits as defined by NFPA 70, high voltage personnel must use personal protective equipment that includes, as a minimum, electrical hard hat, safety shoes, insulating gloves and electrical arc flash protection for personnel as required by NFPA 70E. Insulating blankets, hearing protection, and switching suits may also be required, depending on the specific job and as delineated in the Contractor's AHA. Ensure that each employee is familiar with and complies with these procedures and 29 CFR 1910.147.

3.6.2 Qualifications

Electrical work must be performed by QP personnel with verifiable credentials who are familiar with applicable code requirements. Verifiable credentials consist of State, National and Local Certifications or Licenses that a Master or Journeyman Electrician may hold, depending on work being performed, and must be identified in the appropriate AHA. Journeyman/Apprentice ratio must be in accordance with State, Local requirements applicable to where work is being performed.

3.6.3 Grounding

Ground electrical circuits, equipment and enclosures in accordance with NFPA 70 and IEEE C2 to provide a permanent, continuous and effective path to ground unless otherwise noted.

Check grounding circuits to ensure that the circuit between the ground and a grounded power conductor has a resistance low enough to permit sufficient current flow to allow the fuse or circuit breaker to interrupt the current.

3.6.4 Testing

Temporary electrical distribution systems and devices must be inspected, tested and found acceptable for Ground-Fault Circuit Interrupter (GFCI) protection, polarity, ground continuity, and ground resistance before initial use, before use after modification and at least monthly. Monthly inspections and tests must be maintained for each temporary electrical distribution system, and signed by the electrical CP or QP.

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SECTION 01 35 29

SAFETY AND OCCUPATIONAL HEALTH REQUIREMENTS
04/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A10.32	Personal Fall Protection - Safety Requirements for Construction and Demolition Operations
ANSI/ASSE A10.34	(2001) Protection of the Public on or Adjacent to Construction Sites
ANSI Z359.1	(1992; R 1999) Safety Requirements for Personal Fall Arrest Systems, Subsystems and Components

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 10	(2022; ERTA 1 2021) Standard for Portable Fire Extinguishers
NFPA 241	(2022) Standard for Safeguarding Construction, Alteration, and Demolition Operations
NFPA 51B	(2024) Standard for Fire Prevention During Welding, Cutting, and Other Hot Work
NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code
NFPA 70E	(2024) Standard for Electrical Safety in the Workplace

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1926	Safety and Health Regulations for Construction
29 CFR 1926.500	Fall Protection

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control

approval. The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

Government acceptance is required for submittals with a "G, A" designation.

SD-01 Preconstruction Submittals

Accident Prevention Plan (APP); G

Activity Hazard Analysis (AHA); G

Crane Critical Lift Plan; G

Proof of qualification for Crane Operators; G

SD-06 Test Reports

Reports

Submit reports as their incidence occurs, in accordance with the requirements of the paragraph entitled, "Reports."

Accident Reports

Monthly Exposure Reports

Crane Reports

SD-07 Certificates

Contractor Safety Self-Evaluation Checklist; G

Certificate of Compliance (Crane); G

Submit one copy of each permit/certificate attached to each Daily Production Report.

1.3 DEFINITIONS

a. Competent Person for Fall Protection. A person who is capable of identifying hazardous or dangerous conditions in the personal fall arrest system or any component thereof, as well as their application and use with related equipment, and has the authority to take prompt corrective measures to eliminate the hazards of falling.

b. High Visibility Accident. Any mishap which may generate publicity and/or high visibility.

c. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

d. Operating Envelope. The area surrounding any crane. Inside this "envelope" is the crane, the operator, riggers and crane walkers, rigging gear between the hook and the load, the load and the crane's supporting structure (ground, rail, etc.).

e. Qualified Person for Fall Protection. A person with a recognized

degree or professional certificate, and with extensive knowledge, training and experience in the field of fall protection; who is capable of performing design, analysis, and evaluation of fall protection systems and equipment.

f. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:

(1) Death, regardless of the time between the injury and death, or the length of the illness;

(2) Days away from work (any time lost after day of injury/illness onset);

(3) Restricted work;

(4) Transfer to another job;

(5) Medical treatment beyond first aid;

(6) Loss of consciousness; or

(7) A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

h. Weight Handling Equipment (WHE) Accident. A WHE accident occurs when any one or more of the six elements in the operating envelope fails to perform correctly during operation, including operation during maintenance or testing resulting in personnel injury or death; material or equipment damage; dropped load; derailment; two-blocking; overload; and/or collision, including unplanned contact between the load, crane, and/or other objects. A dropped load, derailment, two-blocking, overload and collision are considered accidents even though no material damage or injury occurs. A component failure (e.g., motor burnout, gear tooth failure, bearing failure) is not considered an accident solely due to material or equipment damage unless the component failure results in damage to other components (e.g., dropped boom, dropped load, roll over, etc.).

1.4 CONTRACTOR SAFETY SELF-EVALUATION CHECKLIST

Contracting Officer will provide a "Contractor Safety Self-Evaluation checklist" to the Contractor at the pre-construction conference. The checklist will be completed monthly by the Contractor and submitted with each request for payment voucher. An acceptable score of 90 or greater is required. Failure to submit the completed safety self-evaluation checklist or achieve a score of at least 90, will result in a retention of up to 10 percent of the voucher.

1.5 REGULATORY REQUIREMENTS

In addition to the detailed requirements included in the provisions of this contract, work performed shall comply with federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements shall apply.

1.6 SITE QUALIFICATIONS, DUTIES AND MEETINGS

1.6.1 Personnel Qualifications

1.6.1.1 Site Safety and Health Officer (SSHO)

Site Safety and Health Officer (SSHO) shall be provided at the work site at all times to perform safety and occupational health management, surveillance, inspections, and safety enforcement for the Contractor. The Contractor Quality Control (QC) person can be the SSHO on this project. The SSHO shall meet the following requirements:

Level 1:
Worked on similar projects.
10-hour OSHA construction safety class or equivalent within last 3 years.
Competent person training as needed.

1.6.1.2 Crane Operators

For mobile cranes with Original Equipment Manufacturer (OEM) rated capacitates of 50,000 pounds or greater, crane operators shall be designated as qualified by a source that qualifies crane operators (i.e., union, a government agency, or and organization that tests and qualifies crane operators). Proof of current qualification shall be provided.

1.6.2 Personnel Duties

1.6.2.1 Site Safety and Health Officer (SSHO) Superintendent

a. Conduct daily safety and health inspections and maintain a written log which includes area/operation inspected, date of inspection, identified hazards, recommended corrective actions, estimated and actual dates of corrections. Safety inspection logs shall be attached to the Contractors' daily quality control report.

b. Conduct mishap investigations and complete required reports. Maintain the OSHA Form 300 and Daily Production reports for prime and sub-contractors.

c. Maintain applicable safety reference material on the job site.

d. Attend the pre-construction conference, pre-work meetings including preparatory inspection meeting, and periodic in-progress meetings.

e. Implement and enforce accepted APPS and AHAs.

f. Maintain a safety and health deficiency tracking system that monitors outstanding deficiencies until resolution. A list of unresolved safety and health deficiencies shall be posted on the safety bulletin board.

g. Ensure sub-contractor compliance with safety and health requirements.

Failure to perform the above duties will result in dismissal of the superintendent and/or SSHO, and a project work stoppage. The project work

stoppage will remain in effect pending approval of a suitable replacement.

1.6.3 Meetings

1.6.3.1 Preconstruction Conference

a. Contractor representatives who have a responsibility or significant role in accident prevention on the project shall attend the preconstruction conference. This includes the project superintendent, site safety and health officer, quality control supervisor, or any other assigned safety and health professionals who participated in the development of the APP (including the Activity Hazard Analyses (AHAs) and special plans, program and procedures associated with it).

b. The Contractor shall discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, a schedule for the preparation, submittal, review, and acceptance of AHAs shall be established to preclude project delays.

c. Deficiencies in the submitted APP will be brought to the attention of the Contractor at the preconstruction conference, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Work shall not begin until there is an accepted APP.

1.6.3.2 Safety Meetings

Shall be conducted and documented. Minutes showing contract title, signatures of attendees and a list of topics discussed shall be attached to the Contractors' daily quality control report.

1.7 ACCIDENT PREVENTION PLAN (APP)

The Contractor shall use a qualified person to prepare the written site-specific APP. Specific requirements for the APP elements are described below. The APP shall be job-specific and shall address any unusual or unique aspects of the project or activity for which it is written. The APP shall interface with the Contractor's overall safety and health program. Any portions of the Contractor's overall safety and health program referenced in the APP shall be included in the applicable APP element and made site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all work site safety and health of the subcontractors. Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out. The APP shall be signed by the person and firm (senior person) preparing the APP, the Contractor, the on-site superintendent, the designated site safety and health officer and any designated CSP and/or CIH.

Submit the APP to the Contracting Officer 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot

proceed without an accepted APP.

Once accepted by the Contracting Officer, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer, project superintendent, SSHO and quality control manager. Should any hazard become evident, stop work in the area, secure the area, and develop a plan to remove the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, all necessary action shall be taken to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ANSI/ASSE A10.34,) and the environment.

Copies of the accepted plan will be maintained at the Contracting Officer's office and at the job site. The APP shall be continuously reviewed and amended, as necessary, throughout the life of the contract. Unusual or high-hazard activities not identified in the original APP shall be incorporated in the plan as they are discovered.

1.7.1 APP Contents

a. Names and qualifications (resumes including education, training, experience and certifications) of all site safety and health personnel designated to perform work on this project to include the designated site safety and health officer and other competent and qualified personnel to be used such as CSPs, CIHs, STSs, CHSTs. The duties of each position shall be specified.

b. Qualifications of competent and of qualified persons. As a minimum, competent persons shall be designated and qualifications submitted for each of the following major areas: scaffolding; fall protection; hazardous energy; confined space; health hazard recognition, evaluation and control of chemical, physical and biological agents; personal protective equipment and clothing to include selection, use and maintenance.

c. Crane Critical Lift Plan. Prepare and sign weight handling critical lift plans for lifts over 75 percent of the capacity of the crane or hoist (or lifts over 50 percent of the capacity of a barge mounted mobile crane's hoists) at any radius of lift; lifts involving more than one crane or hoist; lifts of personnel; and lifts involving non-routine rigging or operation, sensitive equipment, or unusual safety risks. The plan shall be submitted 15 calendar days prior to on-site work and shall include the following:

(1) For lifts of personnel, the plan shall demonstrate compliance with the requirements of 29 CFR 1926.550(g).

d. Fall Protection and Prevention (FP&P) Plan. The plan shall be site specific and address all fall hazards in the work place and during different phases of construction. It shall address how to protect and prevent workers from falling to lower levels when they are exposed to fall hazards above 1.8 m (6 feet). A qualified person for fall protection shall prepare and sign the plan. The plan shall include fall protection and prevention systems, equipment and methods

employed for every phase of work, responsibilities, assisted rescue, self-rescue and evacuation procedures, training requirements, and monitoring methods. Fall Protection and Prevention Plan shall be revised for lengthy projects, reflecting any changes during the course of construction due to changes in personnel, equipment, systems or work habits. The accepted Fall Protection and Prevention Plan shall be kept and maintained at the job site for the duration of the project. The Fall Protection and Prevention Plan shall be included in the Accident Prevention Plan (APP).

1.8 ACTIVITY HAZARD ANALYSIS (AHA)

Submit the AHA for review at least 15 calendar days prior to the start of each phase. Format subsequent AHAs as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.

The activity hazard analyses shall be developed using the project schedule as the basis for the activities performed. Any activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier or subcontractor and provided to the prime contractor for submittal to the Contracting Officer.

1.9 DISPLAY OF SAFETY INFORMATION

Within 1 calendar day after commencement of work, erect a safety bulletin board at the job site. The safety bulletin board shall include information and be maintained.

1.10 SITE SAFETY REFERENCE MATERIALS

Maintain safety-related references applicable to the project, including those listed in the article "References." Maintain applicable equipment manufacturer's manuals.

1.11 EMERGENCY MEDICAL TREATMENT

Contractors will arrange for their own emergency medical treatment. Government has no responsibility to provide emergency medical treatment.

1.12 REPORTS

1.12.1 Accident Reports

a. For recordable injuries and illnesses, and property damage accidents resulting in at least $2,000 in damages, the Prime Contractor shall conduct an accident investigation to establish the root cause(s) of the accident, complete the Contractor Significant Incident Report and provide the report to the Contracting Officer within 5 calendar day(s) of the accident. The Contracting Officer will provide copies of any required or special forms.

b. For any weight handling equipment accident (including rigging gear accidents) the Prime Contractor shall conduct an accident investigation to establish the root cause(s) of the accident, complete

the WHE Accident Report (Crane and Rigging Gear) form and provide the report to the Contracting Officer within 30 calendar days of the accident. Crane operations shall not proceed until cause is determined and corrective actions have been implemented to the satisfaction of the contracting officer. The Contracting Officer will provide a blank copy of the accident report form.

1.12.2 Accident Notification

Notify the Contracting Officer as soon as practical, but not later than four hours, after any accident meeting the definition of Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than $2,000, or any weight handling equipment accident. Information shall include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Government investigation team arrives on-site and Government investigation is conducted.

1.12.3 Monthly Exposure Reports

Monthly exposure reporting to the Contracting Officer is required to be attached to the monthly billing request. This report is a compilation of employee-hours worked each month for all site workers, both prime and subcontractor. The Contracting Officer will provide copies of any special forms.

1.12.4 Crane Reports

Submit crane inspection reports required and as specified herein with Daily Reports of Inspections.

1.12.5 Certificate of Compliance

The Contractor shall provide a Certificate of Compliance for each crane entering an activity under this contract (see Contracting Officer for a blank certificate). Certificate shall state that the crane and rigging gear meet applicable OSHA regulations (with the Contractor citing which OSHA regulations are applicable, e.g., cranes used in construction, demolition, or maintenance shall comply with 29 CFR 1926. Certify on the Certificate of Compliance that the crane operator(s) is qualified and trained in the operation of the crane to be used. The Contractor shall also certify that all of its crane operators working on the DOD activity have been trained in the proper use of all safety devices (e.g., anti-two block devices). These certifications shall be posted on the crane.

1.13 HOT WORK

Prior to performing "Hot Work" (welding, cutting, etc.) or operating other flame-producing/spark producing devices, a written permit shall be requested from the Activity. CONTRACTORS ARE REQUIRED TO MEET ALL CRITERIA BEFORE A PERMIT IS ISSUED. The Contractor will provide at least two (2) twenty (20) pound 4A:20 BC rated extinguishers for normal "Hot Work". All extinguishers shall be current inspection tagged, approved safety pin and tamper resistant seal. It is also mandatory to have a designated FIRE WATCH for any "Hot Work" done at this activity. The Fire

Watch shall be trained in accordance with NFPA 51B and remain on-site for a minimum of 30 minutes after completion of the task or as specified on the hot work permit.

When starting work in the facility, Contractors shall require their personnel to familiarize themselves with the location of the nearest fire alarm boxes and place in memory the emergency phone number. ANY FIRE, NO MATTER HOW SMALL, SHALL BE REPORTED TO THE RESPONSIBLE FIRE DIVISION IMMEDIATELY.

PART 2 PRODUCTS

2.1 FALL PROTECTION ANCHORAGE

Fall protection anchorage, conforming to ANSI Z359.1, installed under the supervision of a qualified person in fall protection.

PART 3 EXECUTION

3.1 CONSTRUCTION AND/OR OTHER WORK

The Contractor shall comply with NFPA 241, the APP, the AHA, Federal and/or State OSHA regulations, and other related submittals and activity fire and safety regulations. The most stringent standard shall prevail.

3.1.1 Hazardous Material Use

Each hazardous material must receive approval prior to being brought onto the job site or prior to any other use in connection with this contract. Allow a minimum of 10 working days for processing of the request for use of a hazardous material.

3.1.2 Hazardous Material Exclusions

Notwithstanding any other hazardous material used in this contract, radioactive materials or instruments capable of producing ionizing/non-ionizing radiation (with the exception of radioactive material and devices, such as nuclear density meters for compaction testing and laboratory equipment with radioactive sources) as well as materials which contain asbestos, mercury or polychlorinated biphenyls, di-isocynates, lead-based paint are prohibited. The Contracting Officer, upon written request by the Contractor, may consider exceptions to the use of any of the above excluded materials.

3.1.3 Unforeseen Hazardous Material

The design should have identified materials such as PCB, lead paint, and friable and non-friable asbestos. If additional material, not indicated, that may be hazardous to human health upon disturbance during construction operations is encountered, stop that portion of work and notify the Contracting Officer immediately. Within 14 calendar days the Government will determine if the material is hazardous. If material is not hazardous or poses no danger, the Government will direct the Contractor to proceed without change. If material is hazardous and handling of the material is necessary to accomplish the work, the Government will issue a modification pursuant to "FAR 52.243-4, Changes" and "FAR 52.236-2, Differing Site Conditions."

3.2 PRE-OUTAGE COORDINATION MEETING

Contractors are required to apply for utility outages at least 15 days in advance. As a minimum, the request should include the location of the outage, utilities being affected, duration of outage and any necessary sketches. Special requirements for electrical outage requests are contained elsewhere in this specification section. Once approved, and prior to beginning work on the utility system requiring shut down, the Contractor shall attend a pre-outage coordination meeting with the Contracting Officer to review the scope of work and the lock-out/tag-out procedures for worker protection. No work will be performed on energized electrical circuits unless proof is provided that no other means exist.

3.3 FALL HAZARD PROTECTION AND PREVENTION PROGRAM

The Contractor shall establish a fall protection and prevention program, for the protection of all employees exposed to fall hazards. The program shall include company policy, identify responsibilities, education and training requirements, fall hazard identification, prevention and control measures, inspection, storage, care and maintenance of fall protection equipment and rescue and evacuation procedures.

3.3.1 Training

The Contractor shall institute a fall protection training program. As part of the Fall Hazard Protection and Prevention Program, the Contractor shall provide training for each employee who might be exposed to fall hazards. A competent person for fall protection shall provide the training.

3.3.2 Fall Protection Equipment and Systems

The Contractor shall enforce use of the fall protection equipment and systems designated for each specific work activity in the Fall Protection and Prevention Plan and/or AHA at all times when an employee is exposed to a fall hazard. Employees shall be protected from fall hazards. In addition to the required fall protection systems, safety skiff, personal floatation devices, life rings etc., are required when working above or next to water. Personal fall arrest systems are required when working from an articulating or extendible boom, swing stages, or suspended platform. In addition, personal fall arrest systems are required when operating other equipment such as scissor lifts if the work platform is capable of being positioned outside the wheelbase. The need for tying-off in such equipment is to prevent ejection of the employee from the equipment during raising, lowering, or travel. Fall protection must comply with 29 CFR 1926.500, Subpart M, and ANSI A10.32.

3.3.2.1 Personal Fall Arrest Equipment

Personal fall arrest equipment, systems, subsystems, and components shall meet ANSI Z359.1. Only a full-body harness with a shock-absorbing lanyard or self-retracting lanyard is an acceptable personal fall arrest body support device. Body belts may only be used as a positioning device system (for uses such as steel reinforcing assembly and in addition to an approved fall arrest system). Harnesses shall have a fall arrest attachment affixed to the body support (usually a Dorsal D-ring) and specifically designated for attachment to the rest of the system. Only locking snap hooks and carabiners shall be used. Webbing, straps, and ropes shall be made of synthetic fiber. The maximum free fall distance

when using fall arrest equipment shall not exceed 1.8 m (6 feet). The total fall distance and any swinging of the worker (pendulum-like motion) that can occur during a fall shall always be taken into consideration when attaching a person to a fall arrest system.

3.3.3 Fall Protection for Work on Roofs

Fall protection controls shall be implemented based on the work being performed. The roof area to be accessed shall be evaluated for its structural integrity including weight-bearing capabilities for the projected loading.

a. Low Sloped Roofs:

(1) For work within 1.8 m (6 feet) of an edge, on low-slope roofs, personnel shall be protected from falling by use of personal fall arrest systems, guardrails, or safety nets. A safety monitoring system is not adequate fall protection and is not authorized.

(2) For work greater than 1.8 m (6 feet) from an edge, warning lines shall be erected and installed in accordance with 29 CFR 1926.500.

3.3.4 Horizontal Lifelines

Horizontal lifelines shall be designed, installed, certified and used under the supervision of a qualified person for fall protection as part of a complete fall arrest system which maintains a safety factor of 2 (29 CFR 1926.500).

3.3.5 Guardrails and Safety Nets

Guardrails and safety nets shall be designed, installed and used in accordance with 29 CFR 1926 Subpart M.

3.3.6 Rescue and Evacuation Procedures

When personal fall arrest systems are used, the contractor must ensure that the mishap victim can self-rescue or can be rescued promptly should a fall occur. A Rescue and Evacuation Plan shall be prepared by the contractor and include a detailed discussion of the following: methods of rescue; methods of self-rescue; equipment used; training requirement; specialized training for the rescuers; procedures for requesting rescue and medical assistance; and transportation routes to a medical facility. The Rescue and Evacuation Plan shall be included in the Activity Hazard Analysis (AHA) for the phase of work, in the Fall Protection and Prevention (FP&P) Plan, and the Accident Prevention Plan (APP).

3.4 SCAFFOLDING

Employees shall be provided with a safe means of access to the work area on the scaffold. Climbing of any scaffold braces or supports not specifically designed for access is prohibited. Access to scaffold platforms greater than 6 m (20 feet) in height shall be accessed by use of a scaffold stair system. Vertical ladders commonly provided by scaffold system manufacturers shall not be used for accessing scaffold platforms greater than 6 m (20 feet) in height. The use of an adequate gate is required. Contractor shall ensure that employees are qualified to perform

scaffold erection and dismantling. Do not use scaffold without the capability of supporting at least four times the maximum intended load or without appropriate fall protection as delineated in the accepted fall protection and prevention plan. Stationary scaffolds must be attached to structural building components to safeguard against tipping forward or backward. Special care shall be given to ensure scaffold systems are not overloaded. Side brackets used to extend scaffold platforms on self-supported scaffold systems for the storage of material is prohibited. The first tie-in shall be at the height equal to 4 times the width of the smallest dimension of the scaffold base. Work platforms shall be placed on mud sills. Scaffold or work platform erectors shall have fall protection during the erection and dismantling of scaffolding or work platforms that are more than six feet. Delineate fall protection requirements when working above six feet or above dangerous operations in the Fall Protection and Prevention (FP&P) Plan and Activity Hazard Analysis (AHA) for the phase of work.

3.5 EQUIPMENT

3.5.1 Material Handling Equipment

a. Material handling equipment such as forklifts shall not be modified with work platform attachments for supporting employees unless specifically delineated in the manufacturer's printed operating instructions.

b. The use of hooks on equipment for lifting of material must be in accordance with manufacturer's printed instructions.

c. Operators of forklifts or power industrial trucks shall be licensed in accordance with OSHA.

3.5.2 Weight Handling Equipment

a. Cranes and derricks shall be equipped.

b. The Contractor shall notify the Contracting Officer 15 days in advance of any cranes entering the activity so that necessary quality assurance spot checks can be coordinated. Contractor's operator shall remain with the crane during the spot check.

c. The Contractor shall comply with the crane manufacturer's specifications and limitations for erection and operation of cranes and hoists used in support of the work. Erection shall be performed under the supervision of a designated person. All testing shall be performed in accordance with the manufacturer's recommended procedures.

e. Under no circumstance shall a Contractor make a lift at or above 90% of the cranes rated capacity in any configuration.

f. When operating in the vicinity of overhead transmission lines, operators and riggers shall be alert to this special hazard.

g. Crane suspended personnel work platforms (baskets) shall not be used unless the Contractor proves that using any other access to the work location would provide a greater hazard to the workers or is impossible. Personnel shall not be lifted with a line hoist or friction crane.

h. Portable fire extinguishers shall be inspected, maintained, and recharged as specified in NFPA 10, Standard for Portable Fire Extinguishers.

i. All employees shall be kept clear of loads about to be lifted and of suspended loads.

j. The Contractor shall use cribbing when performing lifts on outriggers.

k. The crane hook/block must be positioned directly over the load. Side loading of the crane is prohibited.

l. A physical barricade must be positioned to prevent personnel from entering the counterweight swing (tail swing) area of the crane.

m. Certification records which include the date of inspection, signature of the person performing the inspection, and the serial number or other identifier of the crane that was inspected shall always be available for review by Contracting Officer personnel.

n. Written reports listing the load test procedures used along with any repairs or alterations performed on the crane shall be available for review by Contracting Officer personnel.

o. Certify that all crane operators have been trained in proper use of all safety devices (e.g. anti-two block devices).

3.5.3 Equipment and Mechanized Equipment

a. Proof of qualifications for operator shall be kept on the project site for review.

b. Manufacture specifications or owner's manual for the equipment shall be on-site and reviewed for additional safety precautions or requirements that are sometimes not identified by OSHA. Such additional safety precautions or requirements shall be incorporated into the AHAs.

3.6 ELECTRICAL

3.6.1 Conduct of Electrical Work

Underground electrical spaces must be certified safe for entry before entering to conduct work. Cables that will be cut must be positively identified and de-energized prior to performing each cut. Positive cable identification must be made prior to submitting any outage request for electrical systems. Arrangements are to be coordinated with the Contracting Officer and Station Utilities for identification. The Contracting Officer will not accept an outage request until the Contractor satisfactorily documents that the circuits have been clearly identified. Perform all high voltage cable cutting remotely using hydraulic cutting tool. When racking in or live switching of circuit breakers, no additional person other than the switch operator will be allowed in the space during the actual operation. Plan so that work near energized parts is minimized to the fullest extent possible. Use of electrical outages clear of any energized electrical sources is the preferred method. When working in energized substations, only qualified electrical workers shall be permitted to enter. When work requires Contractor to work near

energized circuits as defined by the NFPA 70, high voltage personnel must use personal protective equipment that includes, as a minimum, electrical hard hat, safety shoes, insulating gloves with leather protective sleeves, fire retarding shirts, coveralls, face shields, and safety glasses. In addition, provide electrical arc flash protection for personnel as required by NFPA 70E. Insulating blankets, hearing protection, and switching suits may also be required, depending on the specific job and as delineated in the Contractor's AHA.

3.6.2 Portable Extension Cords

Portable extension cords shall be sized in accordance with manufacturer ratings for the tool to be powered and protected from damage. All damaged extension cords shall be immediately removed from service. Portable extension cords shall meet the requirements of NFPA 70.

-- End of Section --

SECTION 01 42 00

SOURCES FOR REFERENCE PUBLICATIONS
02/19

PART 1 GENERAL

1.1 REFERENCES

Various publications are referenced in other sections of the specifications to establish requirements for the work. These references are identified in each section by document number, date and title. The document number used in the citation is the number assigned by the standards producing organization (e.g., ASTM B564 Standard Specification for Nickel Alloy Forgings). However, when the standards producing organization has not assigned a number to a document, an identifying number has been assigned for reference purposes.

1.2 ORDERING INFORMATION

The addresses of the standards publishing organizations whose documents are referenced in other sections of these specifications are listed below, and if the source of the publications is different from the address of the sponsoring organization, that information is also provided.

ACOUSTICAL SOCIETY OF AMERICA (ASA)
1305 Walt Whitman Road, Suite 300
Melville, NY 11747-4300
Ph: 516-576-2360
Fax: 631-923-2875
E-mail: asa@acousticalsociety.org
Internet: https://acousticalsociety.org/

AIR BARRIER ASSOCIATION OF AMERICA (ABAA)
1600 Boston-Providence Hwy
Walpole, MA 02081
Ph: 1-866-956-5888
Fax: 1-866-956-5819
Internet: https://www.airbarrier.org/

AIR DUCT COUNCIL (ADC)
1901 N. Roselle Road, Suite 800
Schaumburg, IL 60195
Ph: 847-706-6750
Fax: 847-706-6751
E-mail: info@flexibleduct.org
Internet: https://flexibleduct.org/

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)
30 West University Drive
Arlington Heights, IL 60004-1893
Ph: 847-394-0150
Fax: 847-253-0088
E-mail: communications@amca.org
Internet: http://www.amca.org

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)
2111 Wilson Blvd, Suite 400
Arlington, VA 22201

Ph: 703-524-8800
Internet: http://www.ahrinet.org

ALUMINUM ASSOCIATION (AA)
1400 Crystal Drive
Suite 430
Arlington, VA 22202
Ph: 703-358-2960
E-Mail: info@aluminum.org
Internet: https://www.aluminum.org/

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)
1900 E Golf Rd, Suite 1250
Schaumburg, IL 60173
Ph: 847-303-5664
E-mail: customerservice@aamanet.org
Internet: https://aamanet.org/

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)
444 North Capital Street, NW, Suite 249
Washington, DC 20001
Ph: 202-624-5800
Fax: 202-624-5806
E-Mail: info@aashto.org
Internet: https://www.transportation.org/

AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)
330 N. Wabash Ave., Suite 2000
Chicago, IL 60611
Ph: 202-367-1155
E-mail: info@americanbearings.org
Internet: https://www.americanbearings.org/

AMERICAN CONCRETE INSTITUTE (ACI)
38800 Country Club Drive
Farmington Hills, MI 48331-3439
Ph: 248-848-3700
Fax: 248-848-3701
Internet: https://www.concrete.org/

AMERICAN CONCRETE PIPE ASSOCIATION (ACPA)
8445 Freeport Parkway, Suite 350
Irving, TX 75063-2595
Ph: 972-506-7216
Fax: 972-506-7682
E-mail: info@concrete-pipe.org
Internet: https://www.concretepipe.org/

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH)
1330 Kemper Meadow Drive
Cincinnati, OH 45240
Ph: 513-742-2020
Fax: 513-742-3355
Internet: https://www.acgih.org/

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)
130 East Randolph, Suite 2000
Chicago, IL 60601

Ph: 312-670-5444
Fax: 312-670-5403
Steel Solutions Center: 866-275-2472
E-mail: solutions@aisc.org
Internet: https://www.aisc.org/

AMERICAN IRON AND STEEL INSTITUTE (AISI)
25 Massachusetts Avenue, NW Suite 800
Washington, DC 20001
Ph: 202-452-7100
Internet: https://www.steel.org/

AMERICAN LUMBER STANDARDS COMMITTEE (ALSC)
7470 New Technology Way, Suite F
Frederick, MD 21703
Ph: 301-972-1700
Fax: 301-540-8004
E-mail: alsc@alsc.org
Internet: http://www.alsc.org

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)
1899 L Street, NW,11th Floor
Washington, DC 20036
Ph: 202-293-8020
Fax: 202-293-9287
E-mail: storemanager@ansi.org
Internet: https://www.ansi.org/

AMERICAN SOCIETY FOR NONDESTRUCTIVE TESTING (ASNT)
P.O. Box 28518
1711 Arlingate Lane
Columbus, OH 43228-0518
Ph: 800-222-2768 or 614-274-6003
Fax: 614-274-6899
E-mail: tjones@asnt.org
Internet: https://www.asnt.org/

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)
1801 Alexander Bell Drive
Reston, VA 20191
Ph: 800-548-2723; 703-295-6300
Internet: https://www.asce.org/

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)
1791 Tullie Circle, NE
Atlanta, GA 30329
Ph: 404-636-8400 or 800-527-4723
Fax: 404-321-5478
E-mail: ashrae@ashrae.org
Internet: https://www.ashrae.org/

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)
Two Park Avenue
New York, NY 10016-5990
Ph: 800-843-2763
Fax: 973-882-1717
E-mail: customercare@asme.org
Internet: https://www.asme.org/

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)
520 N. Northwest Highway
Park Ridge, IL 60068
Ph: 847-699-2929
E-mail: customerservice@assp.org
Internet: https://www.assp.org/

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)
18927 Hickory Creek Drive, Suite 220
Mokena, IL 60448
Ph: 708-995-3019
Fax: 708-479-6139
Internet: http://www.asse-plumbing.org

AMERICAN WATER WORKS ASSOCIATION (AWWA)
6666 W. Quincy Avenue
Denver, CO 80235 USA
Ph: 303-794-7711 or 800-926-7337
Fax: 303-347-0804
Internet: https://www.awwa.org/

AMERICAN WELDING SOCIETY (AWS)
8669 NW 36 Street, #130
Miami, FL 33166-6672
Ph: 800-443-9353
Internet: https://www.aws.org/

AMERICAN WOOD COUNCIL (AWC)
222 Catoctin Circle SE, Suite 201
Leesburg, VA 20175
Ph: 800-890-7732
Fax: 412-741-0609
E-mail: publications@awc.org
Internet: https://www.awc.org/

AMERICAN WOOD PROTECTION ASSOCIATION (AWPA)
P.O. Box 361784
Birmingham, AL 35236-1784
Ph: 205-733-4077
Fax: 205-733-4075
Internet: http://www.awpa.com

APA - THE ENGINEERED WOOD ASSOCIATION (APA)
7011 South 19th St.
Tacoma, WA 98466-5333
Ph: 253-565-6600
Fax: 253-565-7265
Internet: https://www.apawood.org/

ASPHALT INSTITUTE (AI)
2696 Research Park Drive
Lexington, KY 40511-8480
Ph: 859-288-4960
Fax: 859-288-4999
E-mail: info@asphaltinstitute.org
Internet: http://www.asphaltinstitute.org

ASSOCIATED AIR BALANCE COUNCIL (AABC)
1220 19th St NW, Suite 410
Washington, DC 20036
Ph: 202-737-0202
Fax: 202-315-0285
E-mail: info@aabc.com
Internet: https://www.aabc.com/

ASTM INTERNATIONAL (ASTM)
100 Barr Harbor Drive, P.O. Box C700
West Conshohocken, PA 19428-2959
Ph: 610-832-9500
Fax: 610-832-9555
E-mail: service@astm.org
Internet: https://www.astm.org/

BACNET INTERNATIONAL (BTL)
BACnet Testing Laboratories
1827 Powers Ferry Road
Building 14, Suite 100
Atlanta, GA 30339
Ph: 770-971-6003
Fax: 678-229-2777
E-mail: info@bacnetinternational.org
Internet: https://www.bacnetlabs.org/

BICSI International Standards Program (BICSI)
8610 Hidden River Parkway
Tampa, FL 33637, USA
Ph: +1 813-979-1991 or 800-242-7405 (USA and Canada toll-free)
Fax: +1 813-971-4311
Email: bicsi@bicsi.org
Internet: https://www.bicsi.org/

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)
355 Lexington Avenue, 15th Floor
New York, NY 10017
Ph: 212-297-2122
Fax: 212-370-9047
Internet: https://www.buildershardware.com/

CALIFORNIA AIR RESOURCES BOARD (CARB)
1001 I Street
Sacramento, CA 95814
Ph: 800-242-4450
Email: helpline@arb.ca.gov
Internet: https://ww2.arb.ca.gov/

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)
PO Box 997377, MS 0500
Sacramento, CA 95899-7377
Ph: 916-558-1784
Internet: https://www.cdph.ca.gov/

CAST IRON SOIL PIPE INSTITUTE (CISPI)
2401 Fieldcrest Drive
Mundelein, IL 60060
Ph: 224-864-2910

Internet: https://www.cispi.org/

CENTERS FOR DISEASE CONTROL AND PREVENTION (CDC)
1600 Clifton Road
Atlanta, GA 30329-4027
Ph: 800-232-4636
TTY: 888-232-6348
Internet: https://www.cdc.gov

COMPOSITE PANEL ASSOCIATION (CPA)
19465 Deerfield Avenue, Suite 306
Leesburg, VA 20176
Ph: 703-724-1128
Fax: 703-724-1588
Internet: https://www.compositepanel.org/

CONCRETE REINFORCING STEEL INSTITUTE (CRSI)
933 North Plum Grove Road
Schaumburg, IL 60173-4758
Ph: 847-517-1200
Fax: 847-517-1206
Internet: http://www.crsi.org/

CONSUMER ELECTRONICS ASSOCIATION (CEA)
1919 South Eads St.
Arlington, VA 22202
Ph: 703-907-7600
E-mail: CTA@CTA.tech
Internet: https://www.cta.tech/

COPPER DEVELOPMENT ASSOCIATION (CDA)
Internet: https://www.copper.org/

CSA GROUP (CSA)
178 Rexdale Blvd.
Toronto, ON, Canada M9W 1R3
Ph: 416-747-4044
Fax: 416-747-2510
E-mail: member@csagroup.org
Internet: https://www.csagroup.org/

DOOR AND ACCESS SYSTEM MANUFACTURERS ASSOCIATION (DASMA)
1300 Sumner Avenue
Cleveland, OH 44115-2851
Ph: 216-241-7333
Fax: 216-241-0105
Internet: https://www.dasma.com/

ELECTRICAL GENERATING SYSTEMS ASSOCIATION (EGSA)
1650 South Dixie Highway, Suite 400
Boca Raton, FL 33432-7462
Ph: 561-750-5575
Fax: 561-395-8557
Internet: http://www.egsa.org

ELECTRONIC COMPONENTS INDUSTRY ASSOCIATION (ECIA)
310 Maxwell Road, Suite 200
Alpharetta, GA 30009
Ph: 678-393-9990

Fax: 678-393-9998
E-mail: emikoski@ecianow.org
Internet: https://www.ecianow.org

EUROPEAN COMMITTEE FOR STANDARDIZATION (CEN/CENELEC)
CEN-CENELEC Management Centre
Rue de la Science 23
B - 1040 Brussels, Belgium
Ph: 32-2-550-08-11
Fax: 32-2-550-08-19
Internet: https://www.cen.eu/

EUROPEAN UNION (EU)
European Commission
Rue de la Loi 200
1000 Bruxelle
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Ph: +32 2 299 96 96
Internet: https://ec.europa.eu/info/index_en

FLUID CONTROLS INSTITUTE (FCI)
1300 Sumner Avenue
Cleveland, OH 44115
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E-mail: fci@fluidcontrolsinstitute.org
Internet: https://fluidcontrolsinstitute.org/

FLUID SEALING ASSOCIATION (FSA)
994 Old Eagle School Rd. #1019
Wayne, PA 19087-1866
Ph: 610-971-4850
E-mail: info@fluidsealing.com
Internet: www.fluidsealing.com

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Johnston, RI 02919-4949
Ph: 401-275-3000
Fax: 401-275-3029
Internet: https://www.fmglobal.com/

FOREST STEWARDSHIP COUNCIL (FSC)
708 First Street North, Suite 235
Minneapolis, MN 55401
Ph: 612-353-4511
E-mail: info@us.fcs.org
Internet: https://us.fsc.org/

FOUNDATION FOR CROSS-CONNECTION CONTROL AND HYDRAULIC RESEARCH (FCCCHR)
USC Foundation Office
Research Annex 219
Los Angeles, CA 90089-7700
Ph: 866-545-6340
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E-mail: fccchr@usc.edu
Internet: https://fccchr.usc.edu/

GLASS ASSOCIATION OF NORTH AMERICA (GANA)
National Glass Association
1945 Old Gallows Rd., Suite 750
Vienna, VA 22182
Ph: 866-342-5642
Ph: 703-442-4890
Fax: 703-442-0630
Internet: http://www.glasswebsite.com

GREEN SEAL (GS)
1001 Connecticut Avenue, NW
Suite 827
Washington, DC 20036-5525
Ph: 202-872-6400
Fax: 202-872-4324
E-mail: greenseal@greenseal.org
Internet: https://www.greenseal.org/

GYPSUM ASSOCIATION (GA)
962 Wayne Ave., Suite 620
Silver Spring, MD 20910
Ph: 301-277-8686
Fax: 301-277-8747
E-mail: info@gypsum.org
Internet: https://www.gypsum.org/

HYDRAULIC INSTITUTE (HI)
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Parsippany, NJ 07054-4405
Ph: 973-267-9700
Fax: 973-267-9055
Internet: http://www.pumps.org

HYDRONICS INSTITUTE DIVISION OF AHRI (HYI)
2311 Wilson Blvd, Suite 400
Arlington, VA 22201
Ph: 703-524-8800
Internet: http://www.ahrinet.org

ICC EVALUATION SERVICE, INC. (ICC-ES)
3060 Saturn Street, Suite 100
Brea, CA 92821
Ph: 800-423-6587
Fax: 562-695-4694
E-mail: es@icc-es.org
Internet: https://icc-es.org/

ILLUMINATING ENGINEERING SOCIETY (IES)
120 Wall Street, Floor 17
New York, NY 10005-4001
Ph: 212-248-5000
Fax: 212-248-5018
E-mail: membership@ies.org
Internet: https://www.ies.org/

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)
445 and 501 Hoes Lane
Piscataway, NJ 08854-4141
Ph: 732-981-0060 or 800-701-4333

Fax: 732-981-9667
E-mail: onlinesupport@ieee.org
Internet: https://www.ieee.org/

INSULATED CABLE ENGINEERS ASSOCIATION (ICEA)
P.O. Box 493
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E-mail: info@icea.net
Internet: https://www.icea.net/

INSULATING GLASS MANUFACTURERS ALLIANCE (IGMA)
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Chicago, IL 60606-2800
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Fax: 613-482-9436
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Internet: https://www.igmaonline.org/

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Louisville, KY 40222
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E-mail: order@iccsafe.org
Internet: https://www.iccsafe.org/

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Portage, MI 49024
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Fax: 269-488-6383
Internet: https://www.netaworld.org/

INTERNATIONAL ELECTROTECHNICAL COMMISSION (IEC)
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Fax: 41-22-919-03-00
E-mail: info@iec.ch
Internet: https://www.iec.ch/

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)
ISO Central Secretariat
BIBC II
Chemin de Blandonnet 8
CP 401 - 1214 Vernier, Geneva

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E-mail: central@iso.ch
Internet: https://www.iso.org

INTERNATIONAL SAFETY EQUIPMENT ASSOCIATION (ISEA)
1901 North Moore Street
Arlington, VA 22209-1762
Ph: 703-525-1695
Fax: 703-528-2148
Internet: https://safetyequipment.org/

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Place des Nations
1211 Geneve 20 Switzerland
Ph: 41-22-730-6141
Fax: 41-22-730-5194
E-mail: sales@itu.int
Internet: https://www.itu.int

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Vienna, VA 22180-4602
Ph: 703-281-6613
E-mail: info@msshq.org
Internet: http://msshq.org

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Oberlin, OH 44074
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Fax: 440-774-9222
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Internet: https://www.naturalstoneinstitute.org/

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Burnaby, BC CANADA V5C 6G7
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Fax: 630-790-3095
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Internet: http://www.naamm.org

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Fax: 301-215-4500
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NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)
1300 North 17th Street, Suite 900
Arlington, VA 22209
Ph: 703-841-3200
Internet: https://www.nema.org

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)
8575 Grovemont Circle
Gaithersburg, MD 20877
Ph: 301-977-3698
Fax: 301-977-9589
Internet: http://www.nebb.org

NATIONAL FENESTRATION RATING COUNCIL (NFRC)
6305 Ivy Lane, Suite 140
Greenbelt, MD 20770
Ph: 301-589-1776
Fax: 301-589-3884
E-Mail: info@nfrc.org
Internet: http://www.nfrc.org

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)
1 Batterymarch Park
Quincy, MA 02169-7471
Ph: 800-344-3555
Fax: 800-593-6372
Internet: https://www.nfpa.org

NATIONAL HARDWOOD LUMBER ASSOCIATION (NHLA)
6830 Raleigh LaGrange Road
PO Box 34518
Memphis, TN 38184
Ph: 901-377-1818
Internet: https://nhla.com/

NATIONAL INSTITUTE FOR CERTIFICATION IN ENGINEERING TECHNOLOGIES (NICET)
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E-mail: tech@nicet.org
Internet: https://www.nicet.org/

NATIONAL INSTITUTE OF STANDARDS AND TECHNOLOGY (NIST)
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Gaithersburg, MD 20899
Ph: 301-975-2000
Internet: https://www.nist.gov/

NATIONAL PRECAST CONCRETE ASSOCIATION (NPCA)
1320 City Center Drive, Suite 200
Carmel, IN 46032
Ph: 800 366 7731
Fax: 317-571-0041
Internet: https://precast.org/

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)
10255 West Higgins Road, Suite 600
Rosemont, IL 60018-5607
Ph: 847-299-9070
Fax: 847-299-1183
Internet: http://www.nrca.net

NORTHEASTERN LUMBER MANUFACTURERS ASSOCIATION (NELMA)
272 Tuttle Road
Cumberland, ME 04021
Ph: 207-829-6901
Fax: 207-829-4293
E-mail: info@nelma.org
Internet: https://www.nelma.org/

NSF INTERNATIONAL (NSF)
789 North Dixboro Road
P.O. Box 130140
Ann Arbor, MI 48105
Ph: 734-769-8010 or 800-NSF-MARK
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E-mail: info@nsf.org
Internet: http://www.nsf.org

OPEN NETWORK VIDEO INTERFACE FORUM (ONVIF)
2400 Camino Ramon, Suite 375
San Ramon, CA 94583
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Fax: 925-275-6691
Internet: https://www.onvif.org/

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E-mail: mail@passiv.de
Internet: https://passivehouse.com/

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PLASTIC PIPE AND FITTINGS ASSOCIATION (PPFA)
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Glen Ellyn, IL 60137
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Fax: 630-790-3095
Internet: https://www.ppfahome.org/

PLUMBING AND DRAINAGE INSTITUTE (PDI)
800 Turnpike Street, Suite 300
North Andover, MA 01845
Ph: 978-557-0720 or 800-589-8956
E-Mail: pdi@PDIonline.org
Internet: http://www.pdionline.org

REDWOOD INSPECTION SERVICE (RIS) OF THE CALIFORNIA REDWOOD ASSOCIATION (CRA)
818 Grayson Road, Suite 201
Pleasant Hill, CA 94523
Ph: 925-935-1499
Fax: 925-935-1496
Internet:
https://www.wwpa.org/about-wwpa/redwood-inspection-service

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)
2000 Powell Street, Suite 600
Emeryville, CA 94608
Ph: 510-452-8000
Fax: 510-452-8001
E-mail: info@SCSglobalservices.com
Internet: https://www.scsglobalservices.com/

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)
4201 Lafayette Center Drive
Chantilly, VA 20151-1219
Ph: 703-803-2980
Fax: 703-803-3732
Internet: https://www.smacna.org/

SINGLE PLY ROOFING INDUSTRY (SPRI)
465 Waverley Oaks Road, Suite 421
Waltham, MA 02452
Ph: 781-647-7026
Fax: 781-647-7222
E-mail: info@spri.org
Internet: https://www.spri.org/

SOCIETY FOR PROTECTIVE COATINGS (SSPC)
800 Trumbull Drive
Pittsburgh, PA 15205
Ph: 877-281-7772 or 412-281-2331
Fax: 412-444-3591
E-mail: customerservice@sspc.org
Internet: http://www.sspc.org

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)
400 Commonwealth Drive

Warrendale, PA 15096
Ph: 877-606-7323 or 724-776-4841
Fax: 724-776-0790
E-mail: customerservice@sae.org
Internet: https://www.sae.org/

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)
21865 Copley Drive
Diamond Bar, CA 91765
Ph: 909-396-2000
E-mail: webinquiry@aqmd.gov
Internet: http://www.aqmd.gov

SOUTHERN CYPRESS MANUFACTURERS ASSOCIATION (SCMA)
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Pittsburgh, PA 15235
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Fax: 412-244-9090
Internet: http://www.cypressinfo.org

SOUTHERN PINE INSPECTION BUREAU (SPIB)
P.O. Box 10915
Pensacola, FL 32524-0915
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Fax: 850-434-1290
E-mail: spib@spib.org
Internet: https://www.spib.org/

SPRAY POLYURETHANE FOAM ALLIANCE (SPFA)
3927 Old Lee Hwy. #101B
Fairfax, VA 22030
Ph: 800-523-6154
Fax: 703-222-5816
Internet: http://www.sprayfoam.org

STEEL DECK INSTITUTE (SDI)
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Glenshaw, PA 15116
Ph: 412-487-3325
Fax: 412-487-3326
Internet: https://www.sdi.org/

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Internet: https://www.steeldoor.org/

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Internet: https://www.tiaonline.org/

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https://masonrysociety.org/

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100 Clemson Research Boulevard
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Ph: 864-646-8453
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Internet: https://www.tcnatile.com/

U.S. AIR FORCE (USAF)
E-mail: usaf.pentagon.saf-aa.mbx.AFDPO-PPL@mail.mil
Internet: https://www.e-publishing.af.mil/

U.S. DEFENSE LOGISTICS AGENCY (DLA)
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Washington, DC 20350-1200
Internet: https://www.navy.mil/

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Internet: https://www.transportation.gov/

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)
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Washington, DC 20004
Ph: 202-564-4700
Internet: https://www.epa.gov
--- Some EPA documents are available only from:
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Alexandria, VA 22312
Ph: 703-605-6060 or 1-800-363-2068
Fax: 703-605-6880
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U.S. NAVAL FACILITIES ENGINEERING COMMAND (NAVFAC)
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Washington Navy Yard, DC 20374-5065
Ph: 202-685-9387
Internet: http://www.navfac.navy.mil

U.S. NAVAL SEA SYSTEMS COMMAND (NAVSEA)
Commander Naval Sea Systems Command
1333 Isaac Hull Ave., SE
Washington Navy Yard, DC 20376
Ph: 202-781-0000
Internet: https://www.navsea.navy.mil/

WASHINGTON STATE DEPARTMENT OF ECOLOGY (WSDE)
300 Desmond Drive, SE
Lacey, WA 98503
Ph: 360-407-6000
Fax: 360-407-6989
Internet:
https://ecology.wa.gov/About-us/Online-tools-publications/Publications-forms

WATER QUALITY ASSOCIATION (WQA)
4151 Naperville Road
Lisle, IL 60532-3696
Ph: 630-505-0160
Fax: 630-505-9637
Internet: https://www.wqa.org/

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Ph: 503-639-0651
Fax: 503-684-8928
E-mail: info@wclib.org
Internet: http://www.wclib.org

WIRE ROPE TECHNICAL BOARD (WRTB)
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E-mail: wrtb@usa.net
Internet: http://www.wireropetechnicalboard.org

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Ph: 347-767-3160
E-mail: woolmark.americas@wool.com
internet: https://www.woolmark.com/

PART 2 PRODUCTS

Not used

PART 3 EXECUTION

Not used

-- End of Section --

SECTION 01 45 00

CONSTRUCTION QUALITY CONTROL
04/06

PART 1 GENERAL

1.1 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Construction Quality Control (QC) Plan; G

Submit a Construction QC Plan prior to start of construction.

1.2 INFORMATION FOR THE CONTRACTING OFFICER

All electronic submissions of QC documentation will be through the Web Based Construction Management (WebCM) system. Refer to the requirements of Section 01322 "Web Based Construction Management (WebCM)". The Contractor shall use the Daily Report forms that are available in WebCM.

Deliver the following to the Contracting Officer during Construction:

a. CQC Report: Submit the report electronically by 10:00 AM the next working day after each day that work is performed and for every seven consecutive calendar days of no-work.

b. Contractor Production Report: Submit the report electronically by 10:00 AM the next working day after each day that work is performed and for every seven consecutive calendar days of no-work.

c. Preparatory Phase Checklist: Submit the report electronically in the same manner as the CQC Report for each Preparatory Phase held.

d. Initial Phase Checklist: Submit the report electronically in the same manner as the CQC Report for each Initial Phase held.

e. Field Test Reports: Within two working days after the test is performed, submit the report as an electronic attachment to the CQC Report.

f. Monthly Summary Report of Tests: Submit the report as an electronic attachment to the CQC Report at the end of each month.

g. Testing Plan and Log: Submit the report as an electronic attachment to the CQC Report, at the end of each month. A copy of the final Testing Plan and Log shall be provided to the OMSI preparer for inclusion into the OMSI documentation.

h. Rework Items List: Submit lists containing new entries daily, in the same manner as the CQC Report.

i. CQC Meeting Minutes: Within two working days after the meeting is held, submit the report as an electronic attachment to the CQC Report.

j. QC Certifications: As required by the paragraph entitled "QC Certifications."

1.3 QC PROGRAM REQUIREMENTS

Establish and maintain a QC program as described in this section. The QC program consists of a QC Organization, QC Plan, QC Plan Meeting(s), a Coordination and Mutual Understanding Meeting, QC meetings, three phases of control, submittal review and approval, testing, completion inspections, and QC certifications and documentation necessary to provide materials, equipment, workmanship, fabrication, construction and operations which comply with the requirements of this Contract. The QC program shall cover on-site and off-site work and shall be keyed to the work sequence. No construction work or testing may be performed unless the QC Manager is on the work site. The QC Manager shall report to an officer of the firm and shall not be subordinate to the Project Superintendent or the Project Manager. The QC Manager, Project Superintendent and Project Manager must work together effectively. Although the QC Manager is the primary individual responsible for quality control, all individuals will be held responsible for the quality of work on the job.

1.3.1 Acceptance of the Construction Quality Control (QC) Plan

Acceptance of the QC Plan is required prior to the start of construction. The Contracting Officer reserves the right to require changes in the QC Plan and operations as necessary, including removal of personnel, to ensure the specified quality of work. The Contracting Officer reserves the right to interview any member of the QC organization at any time in order to verify the submitted qualifications. All QC organization personnel shall be subject to acceptance by the Contracting Officer. The Contracting Officer may require the removal of any individual for non-compliance with quality requirements specified in the Contract.

1.3.2 Preliminary Construction Work Authorized Prior to Acceptance

The only construction work that is authorized to proceed prior to the acceptance of the QC Plan is mobilization of storage and office trailers, temporary utilities, and surveying.

1.3.3 Notification of Changes

Notify the Contracting Officer, in writing, of any proposed changes in the QC Plan or changes to the QC organization personnel, a minimum of 10 work days prior to a proposed change. Proposed changes shall be subject to acceptance by the Contracting Officer.

1.4 QC ORGANIZATION

1.4.1 QC Manager

1.4.1.1 Duties

Provide a QC Manager at the work site to implement and manage the QC program. In addition to implementing and managing the QC program, the QC Manager may perform the duties of Project Superintendent. The QC Manager shall not be designated as the safety competent person. The QC Manager is required to attend the partnering meetings, QC Plan Meetings, Coordination and Mutual Understanding Meeting, conduct the QC meetings, perform the

three phases of control, perform submittal review and approval, ensure testing is performed and provide QC certifications and documentation required in this Contract. The QC Manager is responsible for managing and coordinating the three phases of control and documentation performed by testing laboratory personnel and any other inspection and testing personnel required by this Contract. The QC Manager is the manager of all QC activities.

1.4.1.2 Qualifications

An individual with a minimum of 10 years combined experience in the following positions: Project Superintendent, QC Manager, Project Manager, Project Engineer or Construction Manager on similar size and type construction contracts which included the major trades that are part of this Contract. The individual shall have at least two years experience as a QC Manager. The individual must be familiar with the requirements, and have experience in the areas of hazard identification and safety compliance.

1.4.2 Construction Quality Management Training

In addition to the above experience and education requirements, the QC Manager shall have completed the course entitled "Construction Quality Management (CQM) for Contractors." If the QC Manager does not have a current certification, they shall obtain the CQM for Contractors course certification within 90 days of award.

1.4.3 Alternate QC Manager Duties and Qualifications

Designate an alternate for the QC Manager at the work site to serve in the event of the designated QC Manager's absence. The period of absence may not exceed two weeks at one time, and not more than 30 workdays during a calendar year. The qualification requirements for the Alternate QC Manager shall be the same as for the QC Manager.

1.5 QUALITY CONTROL (QC) PLAN

1.5.1 Construction Quality Control (QC) Plan

1.5.1.1 Requirements

Provide, for acceptance by the Contracting Officer, a Construction QC Plan submitted in a three-ring binder that includes a table of contents, major sections identified with tabs, with pages numbered sequentially, and that documents the proposed methods and responsibilities for accomplishing activities during the construction of the project:

I. QC ORGANIZATION: A chart showing the QC organizational structure.

II. NAMES AND QUALIFICATIONS: Names and qualifications, in resume format, for each person in the QC organization. Include the CQM for Contractors course certifications for the QC Manager and Alternate QC Manager as required by the paragraphs entitled "Construction Quality Management Training" and "Alternate QC Manager Duties and Qualifications".

III. DUTIES, RESPONSIBILITY AND AUTHORITY OF QC PERSONNEL: Duties, responsibilities, and authorities of each person in the QC organization.

IV. OUTSIDE ORGANIZATIONS: A listing of outside organizations, such as architectural and consulting engineering firms, that will be employed by the Contractor and a description of the services these firms will provide.

V. APPOINTMENT LETTERS: Letters signed by an officer of the firm appointing the QC Manager and Alternate QC Manager and stating that they are responsible for implementing and managing the QC program as described in this Contract. Include in this letter the responsibility of the QC Manager and Alternate QC Manager to implement and manage the three phases of control, and their authority to stop work which is not in compliance with the Contract.

VI. SUBMITTAL PROCEDURES AND INITIAL SUBMITTAL REGISTER: Procedures for reviewing, approving, and managing submittals. Provide the name(s) of the person(s) in the QC organization authorized to review and certify submittals prior to approval. Provide the initial submittal of the Submittal Register as specified in section 01 33 00 SUBMITTAL PROCEDURES.

VII. TESTING LABORATORY INFORMATION: Testing laboratory information required by the paragraphs entitled "Accreditation Requirements", as applicable.

VIII. TESTING PLAN AND LOG: A Testing Plan and Log that includes the tests required, referenced by the specification paragraph number requiring the test, the frequency, and the person responsible for each test. Use Government forms to log and track tests.

IX. PROCEDURES TO COMPLETE REWORK ITEMS: Procedures to identify, record, track, and complete rework items.

X. DOCUMENTATION PROCEDURES: Use Government WebCM form.

XI. LIST OF DEFINABLE FEATURES: A Definable Feature of Work (DFOW) is a task that is separate and distinct from other tasks and has control requirements and work crews unique to that task. A DFOW is identified by different trades or disciplines and is an item or activity on the construction schedule. The list of DFOWs shall include, but not be limited to, all critical path activities on the NAS. Include all activities for which this specification requires QC Specialists or specialty inspection personnel. Each design development stage and submittal package shall have separate DFOWs in the Network Analysis Schedule.

XII. PROCEDURES FOR PERFORMING THE THREE PHASES OF CONTROL: Identify procedures you will use to ensure the three phases of control are used to manage the quality on this project. For each DFOW, a Preparatory and Initial phase checklist will be filled out during the Preparatory and Initial phase meetings. The checklist(s) will then also be entered in WebCM. The Preparatory and Initial Phases and meetings shall be conducted with a view towards obtaining quality construction by planning ahead and identifying potential problems for each DFOW.

1.6 QC PLAN MEETINGS

Prior to submission of the QC Plan, the QC Manager will meet with the Contracting Officer to discuss the QC Plan requirements of this Contract.

The purpose of this meeting is to develop a mutual understanding of the QC Plan requirements prior to plan development and submission and to agree on the Contractor's list of DFOWs.

1.7 COORDINATION AND MUTUAL UNDERSTANDING MEETING

After submission of the QC Plan, and prior to the start of construction, the QC Manager will meet with the Contracting Officer to present the QC program required by this Contract. The purpose of this meeting is to develop a mutual understanding of the QC details, including documentation, administration for on-site and off-site work, and the coordination of the Contractor's management, production and QC personnel. At the meeting, the Contractor will be required to explain in detail how three phases of control will be implemented for each DFOW. As a minimum, the Contractor's personnel required to attend shall include an officer of the firm, the Project Manager, Project Superintendent, QC Manager, Alternate QC Manager, and subcontractor representatives. Each subcontractor who will be assigned QC responsibilities shall have a principal of the firm at the meeting. Minutes of the meeting will be prepared by the QC Manager and signed by the Contractor and the Contracting Officer. The Contractor shall provide a copy of the signed minutes to all attendees and shall be included in the QC Plan. Repeat the coordination and mutual understanding meeting when a new QC Manager is appointed.

1.8 QC Meetings

After the start of construction, the QC Manager shall conduct QC meetings once every two weeks at the work site with the Project Superintendent and the foremen who are performing the work of the DFOWs. The QC Manager shall prepare the minutes of the meeting and provide a copy to the Contracting Officer within two working days after the meeting. The Contracting Officer may attend these meetings. As a minimum, the following shall be accomplished at each meeting:

a. Review the minutes of the previous meeting;

b. Review the schedule and the status of work and rework;

c. Review the status of submittals;

d. Review the work to be accomplished in the next two weeks and documentation required;

e. Resolve QC and production problems (RFI, etc.);

f. Address items that may require revising the QC Plan, and;

g. Review Accident Prevention Plan (APP).

1.9 THREE PHASES OF CONTROL

The Three Phases of Control shall adequately cover both on-site and off-site work and shall include the following for each DFOW.

1.9.1 Preparatory Phase

Notify the Contracting Officer at least two work days in advance of each preparatory phase meeting. The meeting shall be conducted by the QC Manager and attended by the Project Superintendent, and the foreman

responsible for the DFOW. When the DFOW will be accomplished by a subcontractor, that subcontractor's foreman shall attend the preparatory phase meeting. Document the results of the preparatory phase actions in the Preparatory Phase Checklist. Perform the following prior to beginning work on each DFOW:

a. Review each paragraph of the applicable specification sections;

b. Review the Contract drawings;

c. Verify that appropriate shop drawings and submittals for materials and equipment have been submitted and approved. Verify receipt of approved factory test results, when required;

d. Review the testing plan and ensure that provisions have been made to provide the required QC testing;

e. Examine the work area to ensure that the required preliminary work has been completed;

f. Examine the required materials, equipment and sample work to ensure that they are on hand and conform to the approved shop drawings and submitted data;

g. Discuss construction methods, construction tolerances, workmanship standards, and the approach that will be used to provide quality construction by planning ahead and identifying potential problems for each DFOW; and

h. Review the APP and appropriate Activity Hazard Analysis (AHA) to ensure that applicable safety requirements are met, and that required Material Safety Data Sheets (MSDS) are submitted.

1.9.2 Initial Phase

Notify the Contracting Officer at least two work days in advance of each initial phase. When construction crews are ready to start work on a DFOW, conduct the initial phase with the Project Superintendent, and the foreman responsible for that DFOW. Observe the initial segment of the DFOW to ensure that the work complies with Contract requirements. Document the results of the initial phase in the Initial Phase Checklist. Repeat the initial phase for each new crew to work on-site, or when acceptable levels of specified quality are not being met. Perform the following for each DFOW:

a. Establish the quality of workmanship required;

b. Resolve conflicts;

c. Ensure that testing is performed by the approved laboratory, and

d. Check work procedures for compliance with the APP and the appropriate AHA to ensure that applicable safety requirements are met.

1.9.3 Follow-Up Phase

Perform the following for on-going work daily, or more frequently as necessary, until the completion of each DFOW and document in the daily CQC Report:

a. Ensure the work is in compliance with Contract requirements;

b. Maintain the quality of workmanship required;

c. Ensure that testing is performed by the approved laboratory; and

d. Ensure that rework items are being corrected.

1.9.4 Additional Preparatory and Initial Phases

Additional preparatory and initial phases shall be conducted on the same DFOW if the quality of on-going work is unacceptable, if there are changes in the applicable QC organization, if there are changes in the on-site production supervision or work crew, if work on a DFOW is resumed after substantial period of inactivity, or if other problems develop.

1.9.5 Notification of Three Phases of Control for Off-Site Work

Notify the Contracting Officer at least two weeks prior to the start of the preparatory and initial phases.

1.10 SUBMITTAL REVIEW AND APPROVAL

Procedures for submission, review and approval of submittals are described in Section 01 33 00 SUBMITTAL PROCEDURES.

1.11 TESTING

Except as stated otherwise in the specification sections, perform sampling and testing required under this Contract.

1.11.1 Accreditation Requirements

Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (E 329, C 1077, D 3666, D 3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the Corporate Office.

1.11.2 Laboratory Accreditation Authorities

Laboratory Accreditation Authorities include the National Voluntary Laboratory Accreditation Program (NVLAP) administered by the National Institute of Standards and Technology at http://ts.nist.gov/ts/htdocs/210/214/214.htm , the American Association of State Highway and Transportation Officials (AASHTO) program at http://www.transportation.org/aashto/home.nsf/frontpage and the International Accreditation Services, Inc. (IAS) at http://www.iasonline.org, U. S. Army Corps of Engineers Materials Testing Center (MTC)at http://www.wes.army.mil/SL/MTC/.

1.11.3 Capability Check

The Contracting Officer retains the right to check laboratory equipment in

the proposed laboratory and the laboratory technician's testing procedures, techniques, and other items pertinent to testing, for compliance with the standards set forth in this Contract.

1.11.4 Test Results

Cite applicable Contract requirements, tests or analytical procedures used. Provide actual results and include a statement that the item tested or analyzed conforms or fails to conform to specified requirements. If the item fails to conform, notify the Contracting Officer immediately. Conspicuously stamp the cover sheet for each report in large red letters "CONFORMS" or "DOES NOT CONFORM" to the specification requirements, whichever is applicable. Test results shall be signed by a testing laboratory representative authorized to sign certified test reports. Furnish the signed reports, certifications, and other documentation to the Contracting Officer via the QC Manager. Furnish a summary report of field tests at the end of each month, per the paragraph entitled "INFORMATION FOR THE CONTRACTING OFFICER".

1.11.5 Test Reports and Monthly Summary Report of Tests

The QC Manager shall furnish the signed reports, certifications, and a summary report of field tests at the end of each month to the Contracting Officer. Attach a copy of the summary report to the last daily Contractor Quality Control Report of each month. A copy of the signed test reports and certifications shall be provided to the OMSI preparer for inclusion into the OMSI documentation.

1.12 QC CERTIFICATIONS

1.12.1 CQC Report Certification

Each CQC Report shall contain the following statement: "On behalf of the Contractor, I certify that this report is complete and correct and equipment and material used and work performed during this reporting period is in compliance with the contract drawings and specifications to the best of my knowledge, except as noted in this report."

1.12.2 Invoice Certification

Furnish a certificate to the Contracting Officer with each payment request, signed by the QC Manager, attesting that as-built drawings are current, coordinated and attesting that the work for which payment is requested, including stored material, is in compliance with Contract requirements.

1.12.3 Completion Certification

Upon completion of work under this Contract, the QC Manager shall furnish a certificate to the Contracting Officer attesting that "the work has been completed, inspected, tested and is in compliance with the Contract." A copy of this final QC Certification for completion shall be provided to the OMSI preparer for inclusion into the OMSI documentation.

1.13 COMPLETION INSPECTIONS

1.13.1 Punch-Out Inspection

Near the completion of all work or any increment thereof, established by a

completion time stated in the Contract Clause entitled "Commencement, Prosecution, and Completion of Work," or stated elsewhere in the specifications, the QC Manager shall conduct an inspection of the work and develop a "punch list" of items which do not conform to the approved drawings, specifications and Contract. Include in the punch list any remaining items on the "Rework Items List", which were not corrected prior to the Punch-Out Inspection. The punch list shall include the estimated date by which the deficiencies will be corrected. A copy of the punch list shall be provided to the Contracting Officer. The QC Manager, or staff, shall make follow-on inspections to ascertain that all deficiencies have been corrected. Once this is accomplished, the Contractor shall notify the Government that the facility is ready for the Government "Pre-Final Inspection".

1.13.2 Final Inspection

The Government will perform this inspection to verify that the facility is complete and ready to be occupied. A Government "Pre-Final Punch List" may be developed as a result of this inspection. The QC Manager shall ensure that all items on this list are corrected prior to notifying the Government that a "Final" inspection with the Client can be scheduled. Any items noted on the "Pre-Final" inspection shall be corrected in a timely manner and shall be accomplished before the contract completion date for the work, or any particular increment thereof, if the project is divided into increments by separate completion dates.

1.13.3 Final Acceptance Inspection

The Contractor shall notify the Contracting Officer at least 14 calendar days prior to the date a final acceptance inspection can be held. The notice shall state that all items previously identified on the pre-final punch list will be corrected and acceptable, along with any other unfinished Contract work, by the date of the final acceptance inspection. The Contractor shall be represented by the QC Manager, the Project Superintendent, and others deemed necessary. Attendees for the Government will include the Contracting Officer, and personnel representing the Client. Failure of the Contractor to have all contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with the Contract Clause entitled "Inspection of Construction."

1.14 DOCUMENTATION

Maintain current and complete records of on-site and off-site QC program operations and activities.

1.14.1 Construction Documentation

Reports are required for each day that work is performed and shall accompany the submission of the Contractor Quality Control Report prepared for the same day. Maintain current and complete records of on-site and off-site QC program operations and activities. The forms identified under the paragraph "INFORMATION FOR THE CONTRACTING OFFICER" shall be used. Reports are required for each day work is performed. Account for each calendar day throughout the life of the Contract. Every space on the forms must be filled in. Use N/A if nothing can be reported in one of the spaces. The Project Superintendent and the QC Manager must prepare and sign the Contractor Production and CQC Reports, respectively. The reporting of work shall be identified by terminology consistent with the

construction schedule. In the "remarks" sections of the reports, enter pertinent information including directions received, problems encountered during construction, work progress and delays, conflicts or errors in the drawings or specifications, field changes, safety hazards encountered, instructions given and corrective actions taken, delays encountered and a record of visitors to the work site, quality control problem areas, deviations from the QC Plan, construction deficiencies encountered, meetings held. For each entry in the report(s), identify the Schedule Activity No. that is associated with the entered remark.

1.14.2 Quality Control Validation

Establish and maintain the following in a series of three ring binders. Binders shall be divided and tabbed as shown below. These binders shall be readily available to the Contracting Officer during all business hours.

a. All completed Preparatory and Initial Phase Checklists, arranged by specification section.

b. All milestone inspections, arranged by Activity Number.

c. An up-to-date copy of the Testing Plan and Log with supporting field test reports, arranged by specification section.

d. Copies of all contract modifications, arranged in numerical order. Also include documentation that modified work was accomplished.

e. An up-to-date copy of the Rework Items List.

f. Maintain up-to-date copies of all punch lists issued by the QC staff to the Contractor and Sub-Contractors and all punch lists issued by the Government.

1.14.3 Testing Plan and Log

As tests are performed, the QC Manager shall record on the "Testing Plan and Log" the date the test was performed and the date the test results were forwarded to the Contracting Officer. Attach a copy of the updated "Testing Plan and Log" to the last daily CQC Report of each month, per the paragraph "INFORMATION FOR THE CONTRACTING OFFICER". A copy of the final "Testing Plan and Log" shall be provided to the OMSI preparer for inclusion into the OMSI documentation.

1.14.4 Rework Items List

The QC Manager shall maintain a list of work that does not comply with the Contract, identifying what items need to be reworked, the date the item was originally discovered, the date the item will be corrected by, and the date the item was corrected. There is no requirement to report a rework item that is corrected the same day it is discovered. The Contractor shall be responsible for including those items identified by the Contracting Officer.

1.14.5 As-Built Drawings

The QC Manager is required to ensure the as-built drawings are kept current on a daily basis and marked to show deviations which have been made from the Contract drawings. Ensure each deviation has been identified with the appropriate modifying documentation (e.g. PC No.,

Modification No., Request for Information No., etc.). The QC Manager shall initial each revision. Upon completion of work, the QC Manager shall furnish a certificate attesting to the accuracy of the as-built drawings prior to submission to the Contracting Officer.

1.15 NOTIFICATION ON NON-COMPLIANCE

The Contracting Officer will notify the Contractor of any detected non-compliance with the Contract. The Contractor shall take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site, shall be deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders shall be made the subject of claim for extension of time for excess costs or damages by the Contractor.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

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SECTION 01 50 00

TEMPORARY FACILITIES AND CONTROLS
04/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WATER WORKS ASSOCIATION(AWWA)

AWWA C511	(1997) Reduced-Pressure Principle Backflow Prevention Assembly

FOUNDATION FOR CROSS-CONNECTION CONTROL AND HYDRAULIC RESEARCH (FCCCHR)

FCCCHR List	(continuously updated) List of Approved Backflow Prevention Assemblies

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 241	(2022) Standard for Safeguarding Construction, Alteration, and Demolition Operations
NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code

U.S. FEDERAL HIGHWAY ADMINISTRATION (FHWA)

FHWA SA-89-006	(1988) Manual on Uniform Traffic Control Devices for Streets and Highways

1.2 CAMPUS OPERATION AFFECT ON CONTRACTOR OPERATIONS

1.2.1 Interruption of Vehicular Traffic

If during the performance of work, it becomes necessary to modify vehicular traffic patterns at any locations, notify the Contracting Officer at least 15 calendar days prior to the proposed modification date, and provide a Traffic Control Plan detailing the proposed controls to traffic movement for approval. The plan shall be in accordance with State and local regulations and the FHWA SA-89-006, Part VI. Make all notifications and obtain any permits required for modification to traffic movements outside campus's jurisdiction. Provide cones, signs, barricades, lights, or other traffic control devices and personnel required to control traffic. Do not use foil-backed material for temporary pavement marking because of its potential to conduct electricity during accidents involving downed power lines.

1.3 STORAGE AREAS

Contractor shall be responsible for security of his property.

1.3.1 Storage Size and Location

The open site available for storage shall be as indicated.

1.4 TEMPORARY SANITARY FACILITIES

Provide adequate sanitary conveniences of a type approved for the use of persons employed on the work, properly secluded from public observation, and maintained in such a manner as required and approved by the Contracting Officer. Maintain these conveniences at all times without nuisance. Upon completion of the work, remove the conveniences from the premises, leaving the premises clean and free from nuisance. Dispose of sewage through connection to a municipal, district, or station sanitary sewage system. Where such systems are not available, use chemical toilets or comparably effective units, and periodically empty wastes into a municipal, district, or station sanitary sewage system, or remove waste to a commercial facility. Obtain approval from the system owner prior to discharge into any municipal, district, or commercial sanitary sewer system. Any penalties and / or fines associated with improper discharge shall be the responsibility of the Contractor. Coordinate with the Contracting Officer and follow station regulations and procedures when discharging into the station sanitary sewer system. Include provisions for pest control and elimination of odors.

1.5 TEMPORARY BUILDINGS

Temporary facilities (including trailers) shall be in like new condition. Locate these facilities where directed and within the indicated operations area. Storage of material/debris under such facilities is prohibited. Contractor shall be responsible for the security of the stored property.

1.5.1 Maintenance of Temporary Facilities

Maintain the temporary facilities. Failure to do so will be sufficient reason to require their removal.

1.5.2 Trailers or Storage Buildings

Trailers or storage buildings will be permitted, where space is available, subject to the approval of the Contracting Officer. The trailers or buildings shall be in good condition, free from visible damage rust and deterioration, and meet all applicable safety requirements. Trailers shall be roadworthy and comply with all appropriate state and local vehicle requirements. Failure to maintain storage trailers or buildings to these standards shall result in the removal of non-complying units at the Contractor's expense. A sign not smaller than 24 by 24 inches shall be conspicuously placed on the trailer depicting the company name, business phone number, and emergency phone number. Trailers shall be anchored to resist high winds and must meet applicable state of local standards for anchoring mobile trailers.

PART 2 PRODUCTS

2.1 Backflow Preventers

Reduced pressure principle type conforming to the applicable requirements AWWA C511. Provide backflow preventers complete with 150 pound flanged cast iron, mounted gate valve and strainer, 304 stainless steel or bronze, internal parts. The particular make, model/design, and size of backflow preventers to be installed shall be included in the latest edition of the List of Approved Backflow Prevention Assemblies issued by the FCCCHR List and shall be accompanied by a Certificate of Full Approval from FCCCHR List.

PART 3 EXECUTION

3.1 TEMPORARY PHYSICAL CONTROLS

3.1.1 Access Controls

3.1.1.1 Temporary Barricades

Contractor shall provide for barricading around all work areas to prevent public access.

3.1.1.2 Fencing

Fencing shall be provided around the perimeter of the site fencing must be installed to be able to restrain a force of at least 250 pounds against it.

Fencing may consist of nylon fabric, reinforced by a supporting cable to provide the adequate strength.

3.1.1.3 Signs

Place warning signs at the construction area perimeter designating the presence of construction hazards requiring unauthorized persons to keep out. Signs must be placed on all sides of the project, with at least one sign every 300 feet. All points of entry shall have signs designating the construction site as a hard hat area.

3.1.1.4 Traffic Work

All work around/involving roadways, to include roadway excavations and utility crossings, will be conducted in accordance with Manual of Traffic Control Devices. Contractors shall provide and ensure appropriate road closure and detour signs are established as necessary for motor traffic management. All road closures shall be coordinated with the Contracting Officer in advance. Self-illuminated (lighted) barricades shall be provided during hours of darkness. Brightly-colored (orange) vests are required for all personnel working in roadways. Road closures shall require a road closure plan showing the location of signage.

3.2 TEMPORARY WIRING

Provide temporary wiring in accordance with NFPA 241 and NFPA 70, Article 305-6(b), Assured Equipment Grounding Conductor Program. Program shall include frequent inspection of all equipment and apparatus.

3.3 REDUCED PRESSURE BACKFLOW PREVENTERS

Provide an approved reduced pressure backflow prevention assembly at each location where the Contractor taps into the potable water supply.

3.4 GRASS CUTTING

Cut grass (or annual weeds) within the construction and storage sites to a maximum 4 inch height at least once a week during the growing season unless the grass area is not visible to the public. Trim the grass around fences at time of grass cutting. Maintain grass or weeds on stockpiled earth as described above.

-- End of Section --

SECTION 01 57 23.00 10

PROJECT IDENTIFICATION
08/19, CHG 5: 08/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this section to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D4491/D4491M	(2017) Standard Test Methods for Water Permeability of Geotextiles by Permittivity
ASTM D4533	(2011) Trapezoid Tearing Strength of Geotextiles
ASTM D4632/D4632M	(2015a) Grab Breaking Load and Elongation of Geotextiles
ASTM D4751	(2020) Standard Test Method for Determining Apparent Opening Size of a Geotextile
ASTM D4873/D4873M	(2017) Standard Guide for Identification, Storage, and Handling of Geosynthetic Rolls and Samples

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Submittals with an "S" are for inclusion in the Sustainability Notebook. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-07 Certificates

Mill Certificate Or Affidavit Certificate

1.3 GENERAL

The Contractor shall implement the storm water pollution prevention measures specified in this section in a manner which will meet the requirements of the requirements of the National Pollution Discharge Elimination System (NPDES) permit referenced by that Section.

1.4 EROSION AND SEDIMENT CONTROLS

The controls and measures require by the Contractor are described below

1.4.1 Stabilization Practices

The stabilization practices to be implemented shall include temporary seeding, mulching, and geotextiles. On his daily CQC Report, the

Contractor shall record the dates when the major grading activities occur, (e.g., clearing, excavation, embankment, and grading); when construction activities temporarily or permanently cease on a portion of the site; and when stabilization practices are initiated. Except as provided in paragraphs UNSUITABLE CONDITIONS and NO ACTIVITY FOR LESS THAN 21 DAYS, stabilization practices shall be initiated as soon as practicable, but no more than 14 days, in any portion of the site where construction activities have temporarily or permanently ceased.

1.4.1.1 Unsuitable Conditions

Where the initiation of stabilization measures by the fourteenth day after construction activity temporarily or permanently ceases is precluded by unsuitable conditions caused by the weather, stabilization practices shall be initiated as soon as practicable after conditions become suitable.

1.4.1.2 No Activity for Less Than 21 Days

Where construction activity will resume on a portion of the site within 21 days from when activities ceased (e.g., the total time period that construction activity is temporarily ceased is less than 21 days), then stabilization practices do not have to be initiated on that portion of the site by the fourteenth day after construction activity temporarily ceased.

1.4.2 Structural Practices

Structural practices shall be implemented to divert flows from exposed soils, temporarily store flows, or otherwise limit runoff and the discharge of pollutants from exposed areas of the site. Structural practices shall be implemented in a timely manner during the construction process to minimize erosion and sediment runoff. Structural practices shall include the following devices. Location and details of installation and construction are shown on the drawings.

1.4.2.1 Silt Fences

The Contractor shall provide silt fences as a temporary structural practice to minimize erosion and sediment runoff. Silt fences shall be properly installed to effectively retain sediment immediately after completing each phase of work where erosion would occur in the form of sheet and rill erosion (e.g. clearing and grubbing, excavation, embankment, and grading). Silt fences shall be installed in the locations indicated on the drawings. Final removal of silt fence barriers shall be upon approval by the Contracting Officer.

1.4.2.2 Straw Bales

The Contractor shall provide bales of straw as a temporary structural practice to minimize erosion and sediment runoff. Bales shall be properly placed to effectively retain sediment immediately after completing each phase of work (e.g., clearing and grubbing, excavation, embankment, and grading) in each independent runoff area {e.g., after clearing and grubbing in a area between a ridge and drain, bales shall be placed as work progresses, bales shall be removed/replaced/relocated as needed for work to progress in the drainage area). Areas where straw bales are to be used are shown on the drawings. Final removal of straw bale barriers shall be upon approval by the Contracting Officer. Rows of bales of straw shall be provided as follows:

a. Along the downhill perimeter edge of all areas disturbed.

b. Along the top of the slope or top bank of drainage ditches, channels, swales, etc. that traverse disturbed areas.

c. Along the toe of all cut slopes and fill slopes of the construction areas.

d. Perpendicular to the flow in the bottom of existing drainage ditches, channels, swales, etc. that traverse disturbed areas or carry runoff from disturbed areas. Rows shall be spaced a maximum of 100 feet apart.

e. Perpendicular to the flow in the bottom of new drainage ditches, channels, and swales. apart.

f. At the entrance to culverts that receive runoff from disturbed areas.

PART 2 PRODUCTS

2.1 COMPONENTS FOR SILT FENCES

2.1.1 Filter Fabric

The geotextile shall consist of polymeric filaments which are formed into a stable network such that filaments retain their relative positions. The filament shall consist of a long-chain synthetic polymer composed of at least 85 percent by weight of ester, propylene, or amide, and shall contain stabilizers and/or inhibitors added to the base plastic to make the filaments resistance to deterioration due to ultraviolet and heat exposure. Synthetic filter fabric shall contain ultraviolet ray inhibitors and stabilizers to provide a minimum of six months of expected usable construction life at a temperature range of Oto 120 degrees F. The filter fabric shall meet the following requirements:

FILTER FABRIC FOR SILT SCREEN FENCE		
PHYSICAL PROPERTY	TEST PROCEDURE	STRENGTH REQUIREMENT
Grab Tensile	ASTM D4632/D4632M	100 lbs. min.
Elongation (%)		30 % max.
Trapezoid Tear	ASTM D4533	55 lbs. min.
Permittivity	ASTM D4491/D4491M	0.2 sec-1
AOS (U.S. Std Sieve)	ASTM D4751	20-100

2.1.2 Silt Fence Stakes and Posts

The Contractor may use either wooden stakes or steel posts for fence construction. Wooden stakes utilized for silt fence construction, shall have a minimum cross section of 2 inches by 2 inches when oak is used and 4 inches by 4 inches when pine is used, and shall have a minimum length of

5 feet. Steel posts (standard "U" or "T" section) utilized for silt fence construction, shall have a minimum weight of 1.33 pounds per linear foot and a minimum length of 5 feet.

2.1.3 Mill Certificate or Affidavit Certificate

A mill certificate or affidavit shall be provided attesting that the fabric and factory seams meet chemical, physical, and manufacturing requirements specified above. The mill certificate or affidavit shall specify the actual Minimum Average Roll Values and shall identify the fabric supplied by roll identification numbers. The Contractor shall submit a mill certificate or affidavit signed by a legally authorized official from the company manufacturing the filter fabric.

2.1.4 Identification Storage and Handling

Filter fabric shall be identified, stored and handled in accordance with ASTM D4873/D4873M.

2.2 COMPONENTS FOR STRAW BALES

The straw in the bales shall be stalks from oats, wheat, rye, barley, rice, or from grasses such as byhalia, bermuda, etc., furnished in air dry condition. The bales shall have a standard cross section of. All bales shall be either wire-bound or string-tied. The Contractor may use either wooden stakes or steel posts to secure the straw bales to the ground. Wooden stakes utilized for this purpose, shall have a minimum dimensions of in cross section and shall have a minimum length of. Steel posts (standard "U" or "T" section) utilized for securing straw bales, shall have a minimum weight of and a minimum length of.

PART 3 EXECUTION

3.1 INSTALLATION OF SILT FENCES

Silt fences shall extend a minimum of above the ground surface and shall not exceed above the ground surface. Filter fabric shall be from a continuous roll cut to the length of the barrier to avoid the use of joints. When joints are unavoidable, filter fabric shall be spliced together at a support post, with a minimum overlap, and securely sealed. A trench shall be excavated approximately deep on the upslope side of the location of the silt fence. The trench shall be backfilled and the soil compacted over the filter fabric. Silt fences shall be removed upon approval by the Contracting Officer.

3.2 INSTALLATION OF STRAW BALES

Straw bales shall be placed in a single row, lengthwise on the contour, with ends of adjacent bales tightly abutting one another. Straw bales shall be installed so that bindings are oriented around the sides rather than along the tops and bottoms of the bales in order to prevent deterioration of the bindings. The barrier shall be entrenched and backfilled. A trench shall be excavated the width of a bale and the length of the proposed barrier to a minimum depth of. After the bales are staked and chinked (gaps filled by wedging with straw), the excavated soil shall be backfilled against the barrier. Backfill soil shall conform to the ground level on the downhill side and shall be built up to against the uphill side of the barrier. Loose straw shall be scattered over the area immediately uphill from a straw bale barrier to increase barrier

efficiency. Each bale shall be securely anchored by at least two stakes driven through the bale. The first stake or steel post in each bale shall be driven toward the previously laid bale to force the bales together. Stakes or steel pickets shall be driven a minimum deep into the ground to securely anchor the bales.

3.3 MAINTENANCE

The Contractor shall maintain the temporary and permanent vegetation, erosion and sediment control measures, and other protective measures in good and effective operating condition by performing routine inspections to determine condition and effectiveness, by restoration of destroyed vegetative cover, and by repair of erosion and sediment control measures and other protective measures. The following procedures shall be followed to maintain the protective measures.

3.3.1 Silt Fence Maintenance

Silt fences shall be inspected in accordance with paragraph INSPECTIONS. Any required repairs shall be made promptly. Close attention shall be paid to the repair of damaged silt fence resulting from end runs and undercutting. Should the fabric on a silt fence decompose or become ineffective, and the barrier is still necessary, the fabric shall be replaced promptly. Sediment deposits shall be removed when deposits reach one-third of the height of the barrier. When a silt fence is no longer required, it shall be removed. The immediate area occupied by the fence and any sediment deposits shall be shaped to an acceptable grade. The areas disturbed by this shaping shall be seeded.

3.3.2 Straw Bale Maintenance

Straw bale barriers shall be inspected in accordance with paragraph INSPECTIONS. Close attention shall be paid to the repair of damaged bales, end runs and undercutting beneath bales. Necessary repairs to barriers or replacement of bales shall be accomplished promptly. Sediment deposits shall be removed when deposits reach one-half of the height of the barrier. Bale rows used to retain sediment shall be turned uphill at each end of each row. When a straw bale barrier is no longer required, it shall be removed. The immediate area occupied by the bales and any sediment deposits shall be shaped to an acceptable grade. The areas disturbed by this shaping shall be seeded.

3.4 INSPECTIONS

3.4.1 General

The Contractor shall inspect disturbed areas of the construction site, areas used for storage of materials that are exposed to precipitation that have not been finally stabilized, stabilization practices, structural practices, other controls, and area where vehicles exit the site at least once every seven (7) calendar days and within 24 hours of the end of any storm that produces or more rainfall at the site. Where sites have been finally stabilized, such inspection shall be conducted at least once every month.

3.4.2 Inspections Details

Disturbed areas and areas used for material storage that are exposed to precipitation shall be inspected for evidence of, or the potential for,

pollutants entering the drainage system. Erosion and sediment control measures identified in the Storm Water Pollution Prevention Plan shall be observed to ensure that they are operating correctly. Discharge locations or points shall be inspected to ascertain whether erosion control measures are effective in preventing significant impacts to receiving waters. Locations where vehicles exit the site shall be inspected for evidence of offsite sediment tracking.

3.4.3 Inspection Reports

For each inspection conducted, the Contractor shall prepare a report summarizing the scope of the inspection, name(s) and qualifications of personnel making the inspection, the date(s) of the inspection, major observations relating to the implementation of the Storm Water Pollution Prevention Plan, maintenance performed, and actions taken. The report shall be furnished to the Contracting Officer within 24 hours of the inspection as a part of the Contractor's daily CQC REPORT. A copy of the inspection report shall be maintained on the job site.

-- End of Section --

SECTION 01 57 50

TEMPORARY ENVIRONMENTAL CONTROLS
10/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 112	Oil Pollution Prevention
40 CFR 152 - 186	Pesticide Programs
40 CFR 261	Identification and Listing of Hazardous Waste
40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 263	Standards Applicable to Transporters of Hazardous Waste
40 CFR 264	Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 403	General Pretreatment Regulations for Existing and New Sources of Pollution
49 CFR 171	General Information, Regulations, and Definitions
49 CFR 172	Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements

1.2 DEFINITIONS

1.2.1 Sediment

Sediment is soil and other debris that have eroded and have been transported by runoff water or wind.

1.2.2 Solid Waste

Solid waste is a solid, liquid, semi-solid or contained gaseous waste. A solid waste can be a hazardous waste, non-hazardous waste, or non-Resource Conservation and Recovery Act (RCRA) regulated waste. Types of solid waste typically generated at construction sites may include:

1.2.2.1 Rubbish

Combustible and noncombustible wastes such as paper, boxes, glass, crockery, metal, lumber, cans, and bones.

1.2.2.2 Debris

Combustible and noncombustible wastes such as ashes and waste materials resulting from construction or maintenance and repair work, leaves, and tree trimmings.

1.2.2.3 Chemical Waste

This includes salts, acids, alkalies, herbicides, pesticides, and organic chemicals.

1.2.3 Sanitary Wastes

1.2.3.1 Sewage

Waste characterized as domestic sanitary sewage.

1.2.3.2 Garbage

Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2.4 Hazardous Waste

Hazardous substances as defined in 40 CFR 261 or as defined by applicable state and local regulations.

1.2.5 Oily Waste

Petroleum products and bituminous materials.

1.2.6 Landscape Features

Trees, plants, shrubs and ground covers.

1.2.7 Hazardous Substances

As defined in EPA PL 96 510.

1.2.8 Hazardous Materials

As defined in DOT Regulation 49 CFR 171 and listed in 49 CFR 172.

1.3 ENVIRONMENTAL PROTECTION REQUIREMENTS

Provide and maintain, during the life of the contract, environmental protection as defined. Plan for and provide environmental protective measures to control pollution that develops during normal construction practice. Plan for and provide environmental protective measures required to correct conditions that develop during the construction of permanent or temporary environmental features associated with the project. Comply with Federal, state, and local regulations pertaining to the environment, including water, air, solid waste, hazardous waste and substances, oily substances and noise pollution.

PART 2 PRODUCTS

2.1 NATURAL RESOURCES

Preserve the natural resources within the project boundaries and outside the limits of permanent work. Restore to an equivalent or improved condition upon completion of work. Confine construction activities to within the limits of the work indicated or specified.

2.1.1 Landscape Features

Do not remove, cut, deface, injure, or destroy existing landscape features without the Contracting Officer's permission. Do not fasten or attach ropes, cables, or guys to existing nearby trees for anchorages, unless authorized by the Contracting Officer. Where such use of attach ropes, cables, or guys is authorized, the Contractor shall be responsible for any resultant damage.

2.1.1.1 Protection

Protect existing landscape features which are to remain and which may be injured, bruised, defaced, or otherwise damaged by construction operations. By approved excavation, remove trees with 30 percent or more of their root systems destroyed.

2.1.1.2 Replacement

Remove existing landscape features scarred or damaged by equipment operations, and replace with equivalent, undamaged features. Obtain the Contracting Officer's approval before replacement.

2.1.2 Water Resources

2.1.2.1 Oily and Hazardous Substances

Prevent oily or other hazardous substances from entering the ground, drainage areas, or local bodies of water. Take precautions to ensure that no oil or other hazardous material is released to the water, land, sanitary sewer system, or storm sewer system. Environmental requirements for the prevention of oil spills are contained in 40 CFR 112. For oil and hazardous substance spills which may be large enough to violate Federal, State or Local Regulations, the Contracting Officer shall be verbally notified immediately. Clean up any spills of oil or hazardous substances which result from the Contractor's operations. If the Contractor can not clean up any spill in a timely manner, the Government will perform the cleanup at the Contractor's expense.

2.1.3 Fish and Wildlife Resources

Do not disturb fish and wildlife. Do not alter water flows or otherwise disturb the native habitat adjacent to the project and critical to the survival of fish and wildlife, except as indicated or specified.

2.2 HISTORICAL AND ARCHEOLOGICAL RESOURCES

Carefully preserve and report immediately to the Contracting Officer items having possible historical or archeological interest which are discovered in the course of work. Protect monuments, markers, and works of art.

2.3 EROSION AND SEDIMENT CONTROL

2.3.1 Burnoff

Burnoff of the ground cover is prohibited.

2.3.2 Protection of Erodible Soils

Immediately finish the earthwork brought to a final grade, as indicated or specified. Immediately protect the side slopes and back slopes upon completion of rough grading. Plan and conduct earthwork to minimize the duration of exposure of unprotected soils.

2.3.3 Temporary Protection of Erodible Soils

Provide the following methods to prevent erosion and control sedimentation.

2.3.3.1 Mechanical Retardation and Control of Runoff

Mechanically retard and control the rate of runoff from the construction site. Provide diversion ditches, benches, and berms to retard and divert runoff to protected drainage courses.

2.3.3.2 Seeding

Provide seeding where ground is disturbed. Include topsoil or nutriment during the seeding operation necessary to establish or re-establish a suitable stand of grass.

2.4 SOLID AND SANITARY WASTES

Pick up solid wastes, and place in containers which are regularly emptied. Prevent contamination of the site and other areas when handling and disposing wastes. On completion, leave the areas clean. Control and dispose of wastes.

2.4.1 Disposal of Solid Wastes

Dispose of solid wastes in accordance with the requirements specified.

2.4.1.1 Sub Removal From Government Property

Remove solid wastes from Government property.

2.4.2 Garbage Disposal

Place garbage in approved containers, and move to a pickup point or disposal area, where directed.

2.4.3 Sewage, Odor, and Pest Control

Dispose of sewage through connection to a municipal or district sanitary sewage system, where such a system is not available, use chemical toilets. Empty wastes into a municipal, district, or station sanitary sewage system. Provide pest control and elimination of odors. No substances shall be disposed of which will interfere with treatment plant operations in accordance with 40 CFR 403.

2.5 HAZARDOUS WASTES

2.5.1 General

Handle generated hazardous wastes in accordance with 40 CFR 262. Store hazardous waste in approved containers in accordance with 40 CFR 152 - 186. Label to identify the type of waste and the date the container was filled. Remove the containers from the project site, and store and dispose of hazardous waste in accordance with 40 CFR 263 and 40 CFR 264. For hazardous wastes spills, verbally notify the Contracting Officer immediately.

2.5.2 Petroleum Products

Conduct the fueling and lubricating of equipment and motor vehicles to protect against spills and evaporation. Dispose of lubricants and excess oils.

2.6 DUST

Keep dust down at all times, including during nonworking periods. Sprinkle or treat, with dust suppressants, the soil at the site, haul roads, and other areas disturbed by operations. Dry power brooming will not be permitted. Instead, use vacuuming, wet mopping, wet sweeping, or wet power brooming. Air blowing will be permitted only for cleaning nonparticulate debris such as steel reinforcing bars.

2.7 ABRASIVE BLASTING

Provide tarpaulin drop cloths and windscreens to enclose abrasive blasting operations to confine and collect dust, abrasive agent, paint chips, and other debris. Dispose of abrasive blasting debris.

2.8 NOISE

Make the maximum use of low noise emission products, as certified by the EPA. Blasting or use of explosives will not be permitted without written permission from the Contracting Officer, and then only during the designated times.

2.9 FOOD

Preparation, cooking and dispensing of food products will not be permitted.

2.10 TEMPORARY CONSTRUCTION

Remove temporary construction facilities including haul roads, work areas, structures, foundations of temporary structures, and stockpiles of excess or waste materials. Grade temporary roads, parking areas, and temporarily used areas to conform with surrounding contours.

PART 3 EXECUTION

Not used.

-- End of Section --

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SECTION 01 62 35

RECYCLED/ RECOVERED MATERIALS
08/19, CHG 5: 08/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this section to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 247	Comprehensive Procurement Guideline for Products Containing Recovered Materials

1.2 OBJECTIVES

Government procurement policy is to acquire, in a cost effective manner, items containing the highest percentage of recycled and recovered materials practicable consistent with maintaining a satisfactory level of competition without adversely affecting performance requirements or exposing suppliers' employees to undue hazards from the recovered materials. The Environmental Protection Agency (EPA) has designated certain items which must contain a specified percent range of recovered or recycled materials. EPA designated products specified in this contract comply with the stated policy and with the EPA guidelines. The Contractor shall make all reasonable efforts to use recycled and recovered materials in providing the EPA designated products and in otherwise utilizing recycled and recovered materials in the execution of the work.

1.3 EPA DESIGNATED ITEMS INCORPORATED IN THE WORK

Various sections of the specifications contain requirements for materials that have been designated by EPA as being products which are or can be made with recovered or recycled materials. These items, when incorporated into the work under this contract, shall contain at least the specified percentage of recycled or recovered materials unless adequate justification (non-availability) for non-use is provided. When a designated item is specified as an option to a non-designated item, the designated item requirements apply only if the designated item is used in the work.

1.4 EPA PROPOSED ITEMS INCORPORATED IN THE WORK

Products other than those designated by EPA are still being researched and are being considered for future Comprehensive Procurement Guideline (CPG) designation. It is recommended that these items, when incorporated in the work under this contract, contain the highest practicable percentage of recycled or recovered materials, provided specified requirements are also met.

1.5 EPA LISTED ITEMS USED IN CONDUCT OF THE WORK BUT NOT INCORPORATED IN THE WORK

There are many products listed in 40 CFR 247 which have been designated or

proposed by EPA to include recycled or recovered materials that may be used by the Contractor in performing the work but will not be incorporated into
the work. These products include office products, temporary traffic control products, and pallets. It is recommended that these non-construction products, when used in the conduct of the work, contain the highest practicable percentage of recycled or recovered materials and that these products be recycled when no longer needed.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 77 00.00 20

CLOSEOUT PROCEDURES
08/19, CHG 5: 08/22

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-10 Operation and Maintenance Data

Equipment/Product Warranty List

Submit Data Package 1 in accordance with 01 78 23 OPERATION AND MAINTENANCE DATA.

SD-11 Closeout Submittals

As-Built Drawings

As-Built Record Of Materials

CLOSE OUT SCHEDULE

1.2 UTILITY AS-BUILT DRAWINGS

In addition to as-built drawings provide for each exterior utility system a set of reproducible utility drawings, stamped and signed by a registered professional civil engineer or professional land surveyor, and include two copies of each set. Submit within ten working days after each system is in place, but no later than five working days before final inspection. Indicate exterior utilities from a point five feet from a building to the termination point or point of connection to existing system. Include the following:

a. Horizontal and vertical controls for new utilities and existing utilities exposed during construction. Reference to station's horizontal and vertical control system.

b. Sufficient dimensional control for all important features such as beginning and termination points, points of connection, inverts for sewer lines and drainage collection systems, top of pipe or conduit runs, manholes, cathodic protection appurtenances, valves, valve stem tops, backflow preventers, and other significant features.

c. Indicate type and size of all materials used in the construction of the system.

d. Indicate bearing and distance on tangent lines. On curves, indicate delta and radius of the curve, also provide X, Y, and Z coordinates at all BC and EC angle points. Indicate horizontal and vertical control for all intersecting and tangent points where utility alignment changes. Indicate X, Y, and Z coordinates at building line

and point of connection for straight building laterals or services under 40 feet.

e. Tolerances: Horizontal and vertical control dimensions, plus or minus 0.10 foot. Angular control, plus or minus O degrees 01 minute.

1.3 PROJECT RECORD DOCUMENTS

1.3.1 As-Built Drawings

The Contractor shall survey the horizontal and vertical location of all underground utilities to within 0.1 feet relative to the station datum. All pipe utilities shall be surveyed at each fitting and every 100 LF of run length. Electrical and communication ductbank, direct buried conduit, and direct buried conductor shall be surveyed every 100 LF and at each change of direction. Locations and elevations shall be recorded on the Record Drawings. Submit drawings with QC certification. Submit drawings in CAD format.

1.3.2 Utility Record Drawings

In addition to record drawings provide for each exterior utility system a set of reproducible utility drawings, stamped and signed by a registered professional civil engineer or professional land surveyor, and two copies. Submit within ten working days after each system is in place, but no later than five working days before final inspection. Indicate exterior utilities from a point five feet from a building to the termination point or point of connection to existing system. Include the following:

a. Horizontal and vertical controls for new utilities and existing utilities exposed during construction. Reference to station's horizontal and vertical control system.

b. Sufficient dimensional control for all important features such as beginning and termination points, points of connection, inverts for sewer lines and drainage collection systems, top of pipe or conduit runs, manholes, cathodic protection appurtenances, valves, valve stem tops, backflow preventers, and other significant features.

c. Indicate type and size of all materials used in the construction of the system.

d. Indicate bearing and distance on tangent lines. On curves, indicate delta and radius of the curve, also provide X, Y, and Z coordinates at all BC and EC angle points. Indicate horizontal and vertical control for all intersecting and tangent points where utility alignment changes. Indicate X, Y, and Z coordinates at building line and point of connection for straight building laterals or services under 40 feet.

e. Tolerances: Horizontal and vertical control dimensions, plus or minus 0.10 foot. Angular control, plus or minus O degrees 01 minute.

1.3.3 As-Built Record of Materials

Furnish a record of materials.

Where several manufacturers' brands, types, or classes of the item listed

have been used in the project, designate specific areas where each item was used. Designations shall be keyed to the areas and spaces depicted on the contract drawing. Furnish the record of materials used in the following format:

MATERIALS DESIGNATION	SPECIFICATION	MANUFACTURER	MATERIALS USED (MANUFACTURER'S USED DESIGNATION)	WHERE

1.4 EQUIPMENT/PRODUCT/WARRANTIES

1.4.1 Equipment/Product Warranty List

Furnish to the Contracting Officer a bound and indexed notebook containing written warranties for equipment/products furnished under the contract, and prepare a complete listing of such equipment/products. The equipment/products list shall state the specification section applicable to the equipment/product, duration of the warranty therefore, start date of the warranty, ending date of the warranty, and the point of contact for fulfillment of the warranty. The warranty period shall begin on the same date as substantial completion and shall continue for the full product warranty period. Execute the full list and deliver to the Contracting Officer prior to final acceptance of the facility.

1.5 MECHANICAL TESTING AND BALANCING

All contract requirements (including those of the Division 15 Sections) shall be fully completed, including testing and inspection, prior to contract completion date. In addition, all contract requirements of Section 15950, HVAC TESTING/ADJUSTING/BALANCING shall be fully completed, including testing and inspection, prior to contract completion date, except as noted otherwise in Section 15950. The time required to complete all work and testing as prescribed in the aforementioned Sections is included in the allotted calendar days for completion.

1.6 CLEANUP

Leave premises "broom clean." Clean interior and exterior glass surfaces exposed to view; remove temporary labels, stains and foreign substances; polish transparent and glossy surfaces; vacuum carpeted and soft surfaces. Clean equipment and fixtures to a sanitary condition. Clean debris from roofs, gutters, downspouts and drainage systems. Sweep paved areas and rake clean landscaped areas. Remove waste and surplus materials, rubbish and construction facilities from the site.

1.7 CLOSE OUT SCHEDULE

1.7.1 Schedule

A minimum of 150 days prior to contract completion date, the contractor shall submit to the Contracting Officer for approval a schedule for contract close out events. The schedule shall be prepared in a format meeting the requirements of Section 01310, ADMINISTRATIVE REQUIREMENTS and shall provide information concerning commencement, duration, completion,

and coordination of the following activities. Information shall include schedules for submission of required documentation as well as actual on-site performance.

1. Start-up and Government personnel instruction (training) for each major system and item of equipment as required by the individual specification section.

2. HVAC Control System Field Quality Control.

3. Initial Testing, Adjusting and Balancing (TAB) effort.

4. TAB field check.

5. Final TAB effort.

6. Pre-Commissioning check lists and tests.

7. Commissioning.

8. Submission of all executed occupancy permits and inspections.

9. Submission and approval of Operation and Maintenance Manuals.

10. Submission and approval of As-Built Drawings.

11. Submission of warranty information.

12. QC Manager punch out inspection.

13. Correction of QC Manager punch out inspection deficiencies.

14. Request for final inspection with punch out correction certification.

15. Final inspection.

16. Correction of final inspection deficiencies.

17. Request for final acceptance inspection.

18. Final acceptance inspection.

19. Facility occupancy.

1.7.2 Submission Requirements

For each of the events outlined in Paragraph 1.7.1 above, the contractor shall review individual sections of the specifications for specific requirements related to the event. All required documentation specified in the individual sections shall be submitted at the time shown on the closeout schedule.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

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SECTION 01 78 00

CLOSEOUT SUBMITTALS
05/19, CHG 1: 08/21

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E1971	(2005; R 2011) Standard Guide for Stewardship for the Cleaning of Commercial and Institutional Buildings

GREEN SEAL (GS)

GS-37	(2017) Cleaning Products for Industrial and Institutional Use

1.2 DEFINITIONS

1.2.1 As-Built Drawings

As-built drawings are the marked-up drawings, maintained by the Contractor on-site, that depict actual conditions and deviations from the Contract Documents. These deviations and additions may result from coordination required by, but not limited to: contract modifications; official responses to submitted Requests for Information (RFI's); direction from the Contracting Officer; design that is the responsibility of the Contractor, and differing site conditions. Maintain the as-builts throughout construction as red-lined hard copies on site and red-lined PDF files. These files serve as the basis for the creation of the record drawings.

1.2.2 Record Drawings

The record drawings are the final compilation of actual conditions reflected in the as-built drawings.

1.3 SOURCE DRAWING FILES

Request the full set of electronic drawings, in the source format, for Record Drawing preparation, after award and at least 30 days prior to required use.

1.3.1 Terms and Conditions

Data contained on these electronic files must not be used for any purpose other than as a convenience in the preparation of construction drawings and data for the referenced project. Any other use or reuse is at the sole risk of the Contractor and without liability or legal exposure to the Government. The Contractor must make no claim and waives to the fullest extent permitted by law, any claim or cause of action of any nature against the Government, its agents or sub consultants that may arise out

of or in connection with the use of these electronic files. The Contractor must, to the fullest extent permitted by law, indemnify and hold the Government harmless against all damages, liabilities or costs, including reasonable attorney's fees and defense costs, arising out of or resulting from the use of these electronic files.

These electronic CAD drawing files are not construction documents. Differences may exist between the CAD files and the corresponding construction documents. The Government makes no representation regarding the accuracy or completeness of the electronic CAD files, nor does it make representation to the compatibility of these files with the Contractor hardware or software. In the event that a conflict arises between the signed and sealed construction documents prepared by the Government and the furnished Source drawing files, the signed and sealed construction documents govern. The Contractor is responsible for determining if any conflict exists. Use of these Source Drawing files does not relieve the Contractor of duty to fully comply with the contract documents, including and without limitation, the need to check, confirm and coordinate the work of all contractors for the project. If the Contractor uses, duplicates or modifies these electronic source drawing files for use in producing construction drawings and data related to this contract, remove all previous indicia of ownership (seals, logos, signatures, initials and dates).

1.4 RECORD DRAWINGS

The Government will provide pdf and or program files at the preconstruction conference that contains one set of "as-designed" electronic CAD files in the specified software and format revised to reflect all amendments and the final contract PDF drawings. The CAD files are provided to enable preparation of as-built or as-constructed drawings. If discrepancies exist between the CAD files and the contract PDF drawings, correct the CAD files to show the contract PDF drawings.

1.4.1 Variation with Contract Drawings

The electronic files provided are not part of the contract documents. If there is any discrepancy between the electronic files and the contract drawings, the contract drawings govern. The Government has no responsibility to modify any GFM due to changes in the design that occur after award.

Evaluate the content and quality of the GFM upon receipt. If major discrepancies or omissions occur in the GFM, notify the Contracting Officer and indicate the nature of such variations.

1.4.2 Data Loss, Corruption, and Error

Transfer of GFM files may result in corrupted files resulting in data loss and errors. Use of GFM files at own risk. Verify data integrity upon receipt and request a replacement if necessary. Make any adjustment in file structure, format, or software version as needed to make GFM compatible with computer systems and/or software to meet the requirements of the contract.

1.4.3 Modeling Completeness and Quality

The Government makes no guarantee that the GFM provide the level of completeness or quality as required by the contract. Further, the

Government makes no guarantee that identified variations will be corrected upon notification.

1.5 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Warranty Management Plan

Warranty Tags

Final Cleaning

Spare Parts Data

SD-08 Manufacturer's Instructions

Posted Instructions

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals; G

SD-11 Closeout Submittals

As-Built Drawings; G

Record Drawings; G

As-Built Record of Equipment and Materials

Final Approved Shop Drawings; G

Construction Contract Specifications; G

Certification of EPA Designated Items; G

Certification Of USDA Designated Items; G

1.6 SPARE PARTS DATA

Submit two copies of the Spare Parts Data list.

a. Indicate manufacturer's name, part number, and stock level required for test and balance, pre-commissioning, maintenance and repair activities. List those items that may be standard to the normal maintenance of the system.

b. At acceptance of commissioning, ensure the required stock level is supplied as indicated in subparagraph a for maintenance and repair activities through the facilities warranty period. Provision of spare parts does not relieve the Contractor of responsibilities listed under the contract guarantee provisions.

1.7 QUALITY CONTROL

Additions and corrections to the contract drawings must be equal in quality and detail to that of the originals. Line colors, line weights, lettering, layering conventions, and symbols must be the same as the original line colors, line weights, lettering, layering conventions, and symbols.

1.8 WARRANTY MANAGEMENT

1.8.1 Warranty Management Plan

Develop a warranty management plan which contains information relevant to FAR 52.246-21 Warranty of Construction. At least 30 days before the planned pre-warranty conference, submit four sets of the warranty management plan. Include within the warranty management plan all required actions and documents to assure that the Government receives all warranties to which it is entitled. The plan narrative must contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesmen, or of engineering background, not necessarily familiar with this contract. The term "status" as indicated below must include due date and whether item has been submitted or was accomplished. Submit warranty information, made available during the construction phase, to the Contracting Officer for approval prior to each monthly pay estimate. Assemble approved information in a binder and turn over to the Government upon acceptance of the work. The construction warranty period must begin on the date of project acceptance and continue for the full product warranty period. Conduct a joint 4 month and 9 month warranty inspection, measured from time of acceptance; with the Contractor, Contracting Officer and the Customer Representative. The warranty management plan must include, but is not limited to, the following:

a. Roles and responsibilities of personnel associated with the warranty process, including points of contact and telephone numbers within the organizations of the Contractors, subcontractors, manufacturers or suppliers involved.

b. For each warranty, the name, address, telephone number, and e-mail of each of the guarantor's representatives nearest to the project location.

c. A list and status of delivery of Certificates of Warranty for extended warranty items, including roofs, HVAC balancing, pumps, motors, transformers, and for commissioned systems, such as fire protection and alarm systems, sprinkler systems, and lightning protection systems.

d. As-Built Record of Equipment and Materials list for each warranted equipment, item, feature of construction or system indicating:

    (1) Name of item.
    (2) Model and serial numbers.
    (3) Location where installed.
    (4) Name and phone numbers of manufacturers or suppliers.
    (5) Names, addresses and telephone numbers of sources of spare parts.
    (6) Warranties and terms of warranty. Include one-year overall warranty of construction, including the starting date of warranty of construction. Items which have warranties longer than one year must be indicated with separate warranty expiration dates.

(7) Cross-reference to warranty certificates as applicable.
(8) Starting point and duration of warranty period.
(9) Summary of maintenance procedures required to continue the warranty in force.
(10) Cross-reference to specific pertinent Operation and Maintenance manuals.
(11) Organization, names and phone numbers of persons to call for warranty service.
(12) Typical response time and repair time expected for various warranted equipment.

e. The plans for attendance at the 4 and 9 month post-construction warranty inspections conducted by the Government.

f. Procedure and status of tagging of equipment covered by warranties longer than one year.

g. Copies of instructions to be posted near selected pieces of equipment where operation is critical for warranty or safety reasons.

1.8.2 Performance Bond

The Performance Bond must remain effective throughout the construction and warranty period.

a. In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer will have the work performed by others, and after completion of the work, will charge the remaining construction warranty funds of expenses incurred by the Government while performing the work, including, but not limited to administrative expenses.

b. In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the Contractor's expense, the Contracting Officer will have the right to recoup expenses from the bonding company.

c. Following oral or written notification of required construction warranty repair work, respond in a timely manner. Written verification will follow oral instructions. Failure to respond will be cause for the Contracting Officer to proceed against the Contractor.

1.8.3 Pre-Warranty Conference

Prior to contract completion, and at a time designated by the Contracting Officer, meet with the Contracting Officer to develop a mutual understanding with respect to the requirements of this section. At this meeting, establish and review communication procedures for Contractor notification of construction warranty defects, priorities with respect to the type of defect, reasonable time required for Contractor response, and other details deemed necessary by the Contracting Officer for the execution of the construction warranty In connection with these requirements and at the time of the Contractor's quality control completion inspection, furnish the name, telephone number and address of a licensed and bonded company which is authorized to initiate and pursue construction warranty work action on behalf of the Contractor. This point of contact must be located within the local service area of the warranted construction, be continuously available, and be responsive to Government inquiry on warranty work action and status. This requirement does not

relieve the Contractor of any of its responsibilities in connection with other portions of this provision.

1.8.4 Contractor's Response to Construction Warranty Service Requirements

Following oral or written notification by the Contracting Officer, respond to construction warranty service requirements in accordance with the "Construction Warranty Service Priority List" and the three categories of priorities listed below. Submit a report on any warranty item that has been repaired during the warranty period. Include within the report the cause of the problem, date reported, corrective action taken, and when the repair was completed. If the Contractor does not perform the construction warranty within the timeframe specified, the Government will perform the work and back charge the construction warranty payment item established.

a. First Priority Code 1. Perform onsite inspection to evaluate situation, and determine course of action within 4 hours, initiate work within 6 hours and work continuously to completion or relief.

b. Second Priority Code 2. Perform onsite inspection to evaluate situation, and determine course of action within 8 hours, initiate work within 24 hours and work continuously to completion or relief.

c. Third Priority Code 3. All other work to be initiated within 3 work days and work continuously to completion or relief.

d. The "Construction Warranty Service Priority List" is as follows:

Code 1-Life Safety Systems
(1) Fire suppression systems.
(2) Fire alarm system(s) in place in the building.

Code 1-Air Conditioning Systems
(1) Recreational support.
(2) Air conditioning leak in part of building, if causing damage.
(3) Air conditioning system not cooling properly.

Code 1-Doors
(1) Overhead doors not operational, causing a security, fire, or safety problem.
(2) Interior, exterior personnel doors or hardware, not functioning properly, causing a security, fire, or safety problem.

Code 3-Doors
(1) Overhead doors not operational.
(2) Interior/exterior personnel doors or hardware not functioning properly.

Code 1-Electrical
(1) Power failure (entire area or any building operational after 1600 hours).
(2) Security lights
(3) Smoke detectors

Code 2-Electrical
(1) Power failure (no power to a room or part of building).
(2) Receptacle and lights (in a room or part of building).

Code 3-Electrical

Street lights.

Code 1-Gas
(1) Leaks and breaks.
(2) No gas to family housing unit or cantonment area.

Code 1-Heat
(1) Area power failure affecting heat.
(2) Heater in unit not working.

Code 2-Kitchen Equipment
(1) Dishwasher not operating properly.
(2) All other equipment hampering preparation of a meal.

Code 1-Plumbing
(1) Hot water heater failure.
(2) Leaking water supply pipes.

Code 2-Plumbing
(1) Flush valves not operating properly.
(2) Fixture drain, supply line to commode, or any water pipe leaking.
(3) Commode leaking at base.

Code 3 -Plumbing
Leaky faucets.

Code 3-Interior
(1) Floors damaged.
(2) Paint chipping or peeling.
(3) Casework.

Code 1-Roof Leaks
Temporary repairs will be made where major damage to property is occurring.

Code 2-Roof Leaks
Where major damage to property is not occurring, check for location of leak during rain and complete repairs on a Code 2 basis.

Code 2-Water (Exterior)
No water to facility.

Code 2-Water (Hot)
No hot water in portion of building listed.

Code 3-All other work not listed above.

1.8.5 Warranty Tags

At the time of installation, tag each warranted item with a durable, oil and water resistant tag approved by the Contracting Officer. Attach each tag with a copper wire and spray with a silicone waterproof coating. Also, submit four record copies of the warranty tags showing the layout and design. The date of acceptance and the QC signature must remain blank until the project is accepted for beneficial occupancy. Show the following information on the tag.

Type of product/material	
Model number	
Serial number	
Contract number	
Warranty period from/to	
Inspector's signature	
Construction Contractor	
Address	
Telephone number	
Warranty contact	
Address	
Telephone number	
Warranty response time priority code	
WARNING - PROJECT PERSONNEL TO PERFORM ONLY OPERATIONAL MAINTENANCE DURING THE WARRANTY PERIOD.	

PART 2 PRODUCTS

2.1 RECORD DRAWINGS

Prepare the CAD drawing files in AutoCAD Release 2024 format compatible with a Windows 11 operating system.

2.1.1 Additional Drawings

If additional drawings are required, prepare them using the specified electronic file format applying the same graphic standards specified for original drawings. The title block and drawing border to be used for any new final record drawings must be identical to that used on the contract drawings.

2.1.1.1 Sheet Numbers and File Names

If a sheet needs to be added between two sequential sheets, append a Supplemental Drawing Designator. Adding or deleting drawing sheets and index sheet procedures.

2.2 CERTIFICATION OF EPA DESIGNATED ITEMS

Submit the Certification of EPA Designated Items as required by FAR 52.223-9 Estimate of Percentage of Recovered Material Content for EPA Designated Items and FAR 52-223-17 Affirmative Procurement of EPA designated items in Service and Construction Contracts. Include on the certification form the following information: project name, project number, Contractor name, license number, Contractor address, and certification. The certification will read as follows and be signed and dated by the Contractor. "I hereby certify the information provided herein is accurate and that the requisition/procurement of all materials listed on this form comply with current EPA standards for recycled/recovered materials content. The following exemptions may apply to the non-procurement of recycled/recovered content materials:

a. The product does not meet appropriate performance standards;

b. The product is not available within a reasonable time frame;

c. The product is not available competitively (from two or more sources);

d. The product is only available at an unreasonable price (compared with a comparable non-recycled content product)."

2.3 CERTIFICATION OF USDA DESIGNATED ITEMS

Submit the Certification of USDA Designated Items as required by FAR 52-223-1 Bio-based Product Certifications and FAR 52.223-2 Affirmative Procurement of Biobased Products Under Service and Construction Contracts. Include on the certification form the following information: project name, project number, Contractor name, license number, Contractor address, and certification. The certification will read as follows and be signed and dated by the Contractor. "I hereby certify the information provided herein is accurate and that the requisition/procurement of all materials listed on this form comply with current USDA standards for biobased materials content. The following exemptions may apply to the non-procurement of biobased content materials:

a. The product does not meet appropriate performance standards;

b. The product is not available within a reasonable time frame;

c. The product is not available competitively (from two or more sources);

d. The product is only available at an unreasonable price (compared with a comparable bio-based content product)."

2.4 PDF AS-BUILT FILES

Provide electronic PDF "plots" of all contract drawings sheets associated with the as-built drawing submittal. Compile and organize the PDF set to match the contract drawings.

2.5 REDLINES AND MARKUPS

Provide PDFs of the current working redlines and/or markups complying with the as-builts drawing and markup requirements contained in this specification.

2.6 AS-BUILT OR ADVANCED MODELING RE-SUBMISSION REQUIREMENTS

If elements of an as-built submittal or advanced modeling package are rejected, provide the following for each re-submission, in addition to any information required in Section 01 33 00 SUBMITTAL PROCEDURES:

a. Re-submit all components required under paragraph As-Builts or Advanced Modeling Package, including a new Advanced Modeling Submittal Checklist and updated content in response to Government comments.

b. Provide a copy of all Government review comments.

c. Provide a disposition/response to each Government review comment for a back-check of the re-submission deliverable.

PART 3 EXECUTION

3.1 AS-BUILT DRAWINGS

Provide and maintain two black line print copies of the PDF contract drawings for As-Built Drawings. Maintain the as-builts throughout construction as red-lined hard copies on site and red-lined PDF files. Submit As-Built Drawings 30 days prior to Beneficial Occupancy Date (BOD).

3.1.1 Markup Guidelines

Make comments and markup the drawings complete without reference to letters, memos, or materials that are not part of the As-Built drawing. Show what was changed, how it was changed, where item(s) were relocated and change related details. These working as-built markup prints must be neat, legible and accurate. Divisionally, graphically, and verbally indicate all variations from the contract documents.

3.2 RECORD DRAWING FILES

If additional drawings are required, prepare them using the specified electronic file format applying the same graphic standards specified for original drawings. The title block and drawing border to be used for any new final record drawings must be identical to that used on the contract drawings. Accomplish additions and corrections to the contract drawings using CAD files. Provide all program files and hardware necessary to prepare final PDF record drawings. The Contracting Officer will review final PDF record drawings for accuracy and return them to the Contractor for required corrections, changes, additions, and deletions.

3.2.1 Rename the CAD Drawing files

Rename the CAD Drawing files using the contract number as the Project Code field,(e.g., W91238-15-C-10A-102.DWG) as instructed in the Pre-Construction conference. Use only those renamed files for the Marked-up changes. Make all changes on the layer/level as the original item.

a. For AutoCAD files (DWG), enter all as-built delta changes and notations on the AS-BUILT layer.

b. When final revisions have been completed, show the wording "RECORD DRAWING AS-BUILTS" followed by the name of the Contractor in letters at least 3/16 inch high on the cover sheet drawing. Date RECORD

DRAWING AS-BUILTS" drawing revisions in the revision block.

c. Within 20 days after Government approval of all of the working record drawings for a phase of work, prepare the final CAD record drawings for that phase of work and submit PDF drawing files and two sets of prints for review and approval. The Government will promptly return one set of prints annotated with any necessary corrections. Within 10 days revise the CAD files accordingly at no additional cost and submit one set of final prints for the completed phase of work to the Government. Within 20 days of substantial completion of all phases of work, submit the final record drawing package for the entire project. Submit one set of electronic CAD files, and one set of the approved working record PDF and or program files with two sets of prints. The CAD files must be complete in all details and identical in form and function to the CAD drawing files supplied by the Government. Prepare AutoCAD files for transmittal using e-Transmit. Make any transactions or adjustments necessary to accomplish this. The Government reserves the right to reject any drawing files it deems incompatible with the customer's CAD system. Paper prints, drawing files and storage media submitted will become the property of the Government upon final approval. Failure to submit final record PDF drawing files, CAD files and marked prints as specified will be cause for withholding any payment due under this contract. Approval and acceptance of final record drawings must be accomplished before final payment is made.

3.3 RECORD DRAWINGS

Prepare and provide Record Drawings and Source Documents. Provide two copies of Record Drawings and Documents on separate CDs or DVDs 30 days after BOD (Beneficial Occupancy Date).

Prepare final record drawings after the completion of each definable feature of work as listed in the Contractor Quality Control Plan (such as Foundations, Utilities, or Structural Steel as appropriate for the project). Transfer the changes from the approved working as-built markup drawings to the original electronic CAD drawing files. Modify the as-built CAD drawing files to correctly show the features of the project as-built by bringing the working CAD drawing set into agreement with approved working as-built markup drawings, and adding such additional drawings as may be necessary. Jointly review the working as-built markup drawings with printouts from working as-built CAD drawing PDF files for accuracy and completeness. Monthly review of working as-built CAD drawing PDF file printouts must cover all sheets revised since the previous review. These PDF drawing files are part of the permanent records of this project. Any drawings damaged or lost must be satisfactorily replaced at no expense to the Government.

Drawing revisions (include within change order price the cost to change working and final record drawings to reflect revisions) and compliance with the following procedures.

a. Follow directions in the revision for posting descriptive changes.

b. The revision delta size must be 5/16 inch unless the area where the delta is to be placed is crowded. Use a smaller size delta for crowded areas.

c. Place a revision delta at the location of each deletion.

d. For new details or sections which are added to a drawing, place a revision delta by the detail or section title.

e. For minor changes, place a revision delta by the area changed on the drawing (each location).

f. For major changes to a drawing, place a revision delta by the title of the affected plan, section, or detail at each location.

g. For changes to schedules or drawings, place a revision delta either by the schedule heading or by the change in the schedule.

3.3.1 Final Record Drawing Package

Submit the final record PDF and CAD drawings package for the entire project within 20 days of substantial completion of all phases of work. Submit one set of ANSI D size PDF and CAD files, two sets of ANSI D size prints and one set of the approved working record drawings. The package must be complete in all details and identical in form and function to the contract drawing files supplied by the Government.

3.4 FINAL APPROVED SHOP DRAWINGS

Submit final approved project shop drawings 30 days after transfer of the completed facility.

3.5 CONSTRUCTION CONTRACT SPECIFICATIONS

Submit final PDF file record construction contract specifications, including revisions thereto, 30 days after transfer of the completed facility.

3.6 AS-BUILT RECORD OF EQUIPMENT AND MATERIALS

Furnish one copy of preliminary record of equipment and materials used on the project 15 days prior to final inspection. This preliminary submittal will be reviewed and returned 2 days after final inspection with Government comments. Submit Two sets of final record of equipment and materials 10 days after final inspection. Key the designations to the related area depicted on the contract drawings. List the following data:

RECORD OF DESIGNATED EQUIPMENT AND MATERIALS DATA				
Description	Specification Section	Manufacturer and Catalog, Model, and Serial Number	Composition and Size	Where Used

3.7 OPERATION AND MAINTENANCE MANUALS

Provide project operation and maintenance manuals as specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA. Provide one electronic copies of the Operation and Maintenance Manual files and one hard copy of the

Operation and Maintenance Manuals. Submit to the Contracting Officer for approval within 90 calendar days of the Beneficial Occupancy Date (BOD). Update and resubmit files for final approval at BOD.

3.8 CLEANUP

Provide final cleaning in accordance with ASTM E1971 and submit two copies of the listing of completed final clean-up items. Leave premises "broom clean." Comply with GS-37 for general purpose cleaning and bathroom cleaning. Use only nonhazardous cleaning materials, including natural cleaning materials, in the final cleanup. Clean interior and exterior glass surfaces exposed to view; remove temporary labels, stains and foreign substances; polish transparent and glossy surfaces; vacuum carpeted and soft surfaces. Clean equipment and fixtures to a sanitary condition. Replace filters of operating equipment and comply with the Indoor Air Quality (IAQ) Management Plan. Clean debris from roofs, gutters, downspouts and drainage systems. Sweep paved areas and rake clean landscaped areas. Remove waste and surplus materials, rubbish and construction facilities from the site. Recycle, salvage, and return construction and demolition waste from project.

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SECTION 01 78 23

OPERATION AND MAINTENANCE DATA
04/06

PART 1 GENERAL

1.1 SUBMISSION OF OPERATION AND MAINTENANCE DATA

Submit Operation and Maintenance (O&M) Data specifically applicable to this contract and a complete and concise depiction of the provided equipment, product, or system. Organize and present information in sufficient detail to clearly explain O&M requirements at the system, equipment, component, and subassembly level. Include an index preceding each submittal. Submit in accordance with this section and Section 01 33 00 SUBMITTAL PROCEDURES.

1.1.1 Package Quality

Documents must be fully legible. Poor quality copies and material with hole punches obliterating the text or drawings will not be accepted.

1.1.2 Package Content

Data package content shall be as shown in the paragraph titled "Schedule of Operation and Maintenance Data Packages." Comply with the data package requirements specified in the individual technical sections, including the content of the packages and addressing each product, component, and system designated for data package submission.

1.1.3 Changes to Submittals

Manufacturer-originated changes or revisions to submitted data shall be furnished by the Contractor if a component of an item is so affected subsequent to acceptance of the O&M Data. Changes, additions, or revisions required by the Contracting Officer for final acceptance of submitted data, shall be submitted by the Contractor within 30 calendar days of the notification of this change requirement.

1.2 TYPES OF INFORMATION REQUIRED IN O&M DATA PACKAGES

1.2.1 Operating Instructions

Include specific instructions, procedures, and illustrations for the following phases of operation:

1.2.1.1 Safety Precautions

List personnel hazards and equipment or product safety precautions for all operating conditions.

1.2.1.2 Operator Prestart

Include procedures required to set up and prepare each system for use.

1.2.1.3 Startup, Shutdown, and Post-Shutdown Procedures

Provide narrative description for Startup, Shutdown and Post-shutdown operating procedures including the control sequence for each procedure.

1.2.1.4 Normal Operations

Provide narrative description of Normal Operating Procedures. Include Control Diagrams with data to explain operation and control of systems and specific equipment.

1.2.1.5 Emergency Operations

Include Emergency Procedures for equipment malfunctions to permit a short period of continued operation or to shut down the equipment to prevent further damage to systems and equipment. Include Emergency Shutdown Instructions for fire, explosion, spills, or other foreseeable contingencies. Provide guidance and procedures for emergency operation of all utility systems including required valve positions, valve locations and zones or portions of systems controlled.

1.2.1.6 Operator Service Requirements

Include instructions for services to be performed by the operator such as lubrication, adjustment, inspection, and recording gage readings.

1.2.1.7 Environmental Conditions

Include a list of Environmental Conditions (temperature, humidity, and other relevant data) that are best suited for the operation of each product, component or system. Describe conditions under which the item equipment should not be allowed to run.

1.2.2 Preventive Maintenance

Include the following information for preventive and scheduled maintenance to minimize corrective maintenance and repair.

1.2.2.1 Lubrication Data

Include preventative maintenance lubrication data, in addition to instructions for lubrication provided under paragraph titled "Operator Service Requirements":

a. A table showing recommended lubricants for specific temperature ranges and applications.

b. Charts with a schematic diagram of the equipment showing lubrication points, recommended types and grades of lubricants, and capacities.

c. A Lubrication Schedule showing service interval frequency.

1.2.2.2 Preventive Maintenance Plan and Schedule

Include manufacturer's schedule for routine preventive maintenance, inspections, tests and adjustments required to ensure proper and economical operation and to minimize corrective maintenance. Provide manufacturer's projection of preventive maintenance work-hours on a daily, weekly, monthly, and annual basis including craft requirements by type of craft. For periodic calibrations, provide manufacturer's specified frequency and procedures for each separate operation.

1.2.3 Corrective Maintenance (Repair)

Include manufacturer's recommended procedures and instructions for correcting problems and making repairs.

1.2.3.1 Troubleshooting Guides and Diagnostic Techniques

Include step-by-step procedures to promptly isolate the cause of typical malfunctions. Describe clearly why the checkout is performed and what conditions are to be sought. Identify tests or inspections and test equipment required to determine whether parts and equipment may be reused or require replacement.

1.2.3.2 Wiring Diagrams and Control Diagrams

Wiring diagrams and control diagrams shall be point-to-point drawings of wiring and control circuits including factory-field interfaces. Provide a complete and accurate depiction of the actual job specific wiring and control work. On diagrams, number electrical and electronic wiring and pneumatic control tubing and the terminals for each type, identically to actual installation configuration and numbering.

1.2.3.3 Maintenance and Repair Procedures

Include instructions and a list of tools required to repair or restore the product or equipment to proper condition or operating standards.

1.2.3.4 Removal and Replacement Instructions

Include step-by-step procedures and a list required tools and supplies for removal, replacement, disassembly, and assembly of components, assemblies, subassemblies, accessories, and attachments. Provide tolerances, dimensions, settings and adjustments required. Instructions shall include a combination of text and illustrations.

1.2.3.5 Spare Parts and Supply Lists

Include lists of spare parts and supplies required for maintenance and repair to ensure continued service or operation without unreasonable delays. Special consideration is required for facilities at remote locations. List spare parts and supplies that have a long lead-time to obtain.

1.2.4 Corrective Maintenance Work-Hours

Include manufacturer's projection of corrective maintenance work-hours including requirements by type of craft. Corrective maintenance that requires completion or participation of the equipment manufacturer shall be identified and tabulated separately.

1.2.5 Appendices

Provide information required below and information not specified in the preceding paragraphs but pertinent to the maintenance or operation of the product or equipment. Include the following:

1.2.6 Parts Identification

Provide identification and coverage for all parts of each component,

assembly, subassembly, and accessory of the end items subject to replacement. Include special hardware requirements, such as requirement to use high-strength bolts and nuts. Identify parts by make, model, serial number, and source of supply to allow reordering without further identification. Provide clear and legible illustrations, drawings, and exploded views to enable easy identification of the items. When illustrations omit the part numbers and description, both the illustrations and separate listing shall show the index, reference, or key number that will cross-reference the illustrated part to the listed part. Parts shown in the listings shall be grouped by components, assemblies, and subassemblies in accordance with the manufacturer's standard practice. Parts data may cover more than one model or series of equipment, components, assemblies, subassemblies, attachments, or accessories, such as typically shown in a master parts catalog

1.2.6.1 Warranty Information

List and explain the various warranties and include the servicing and technical precautions prescribed by the manufacturers or contract documents in order to keep warranties in force. Include warranty information for primary components such as the compressor of air conditioning system.

1.2.6.2 Personnel Training Requirements

Provide information available from the manufacturers that is needed for use in training designated personnel to properly operate and maintain the equipment and systems.

1.2.6.3 Testing Equipment and Special Tool Information

Include information on test equipment required to perform specified tests and on special tools needed for the operation, maintenance, and repair of components.

1.2.6.4 Contractor Information

Provide a list that includes the name, address, and telephone number of the General Contractor and each Subcontractor who installed the product or equipment, or system. For each item, also provide the name address and telephone number of the manufacturer's representative and service organization most convenient to the project site. Provide the name, address, and telephone number of the product, equipment, and system manufacturers.

1.3 SCHEDULE OF OPERATION AND MAINTENANCE DATA PACKAGES

Furnish the O&M data packages specified in individual technical sections. The required information for each O&M data package is as follows:

1.3.1 Data Package 1

a. Safety precautions

b. Maintenance and repair procedures

c. Warranty information

d. Contractor information

e. Spare parts and supply list

1.3.2 Data Package 2

a. Safety precautions

b. Normal operations

c. Environmental conditions

d. Lubrication data

e. Preventive maintenance plan and schedule

f. Maintenance and repair procedures

g. Removal and replacement instructions

h. Spare parts and supply list

i. Parts identification

j. Warranty information

k. Contractor information

1.3.3 Data Package 3

a. Safety precautions

b. Normal operations

c. Emergency operations

d. Environmental conditions

e. Lubrication data

f. Preventive maintenance plan and schedule

g. Troubleshooting guides and diagnostic techniques

h. Wiring diagrams and control diagrams

i. Maintenance and repair procedures

j. Removal and replacement instructions

k. Spare parts and supply list

l. Parts identification

m. Warranty information

n. Testing equipment and special tool information

o. Contractor information

1.3.4 Data Package 4

a. Safety precautions

b. Operator prestart

c. Startup, shutdown, and post-shutdown procedures

d. Normal operations

e. Emergency operations

f. Operator service requirements

g. Environmental conditions

h. Lubrication data

i. Preventive maintenance plan and schedule

j. Troubleshooting guides and diagnostic techniques

k. Wiring diagrams and control diagrams

l. Maintenance and repair procedures

m. Removal and replacement instructions

n. Spare parts and supply list

o. Corrective maintenance man-hours

p. Parts identification

q. Warranty information

r. Personnel training requirements

s. Testing equipment and special tool information

t. Contractor information

1.3.5 Data Package 5

a. Safety precautions

b. Operator prestart

c. Start-up, shutdown, and post-shutdown procedures

d. Normal operations

e. Environmental conditions

f. Preventive maintenance plan and schedule

g. Troubleshooting guides and diagnostic techniques

h. Wiring and control diagrams

i. Maintenance and repair procedures

j. Spare parts and supply list

k. Testing equipments and special tools

l. Warranty information

m. Contractor information

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

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SECTION 01 80 00

GEOTECHNICAL ENGINEERING REPORT
05/23, CHG 1: 11/23

PART 1 GENERAL

1.1 REPORT

A Goetechnical Engineering Report has been prepared for this project by Gore Engineering, Inc., dated June 29, 2005. These reports are for informational purposes only and should not be considered part of the contract documents. The opinions expressed in this report are those of the Goetechnical Engineer and represent his interpretations of the subsoil conditions, tests and the results of analyses which he performed. Should the data contained in this report not be adequate for the contractor's purposes, the contractor may make his own exploration, tests, and analyses prior to bidding. Contractors desiring to conduct additional subsurface explorations prior to bidding should contact the Owner for Arrangements to enter the project site.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

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SECTION 01 91 00.15

BUILDING COMMISSIONING
05/23, CHG 3: 08/24

PART 1 GENERAL

Building Commissioning is a systematic, quality-focused process for enhancing the delivery of a project that focuses on verifying and documenting that all of the commissioned systems and assemblies are planned, designed, installed, tested, operated, and maintained to meet the project requirements. The purpose is to reduce the cost and performance risks associated with delivering facilities projects, and to increase value to owners, occupants, and users.

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 202	(2024) Commissioning Process for Buildings and Systems

1.2 DEFINITIONS

Commissioning Process (Cx) - a quality-focused process for enhancing the delivery of a project. Refer to ASHRAE 202 for a comprehensive description of the commissioning process.

(CxC) - The entity hired by the Government, who leads, plans, and coordinates the Commissioning Team. The terms Commissioning Provider, Commissioning Firm, Lead Commissioning Specialist, Commissioning Specialist, and Commissioning Authority (CA or CxA) when used by sustainable Third Party Certification (TPC) programs, are interchangeable.

Commissioning Authority – The Government retains the authority for oversight and assurance of the entire commissioning process, and final approval of all commissioning deliverables.

Government Acceptance Testing Representatives - Government Acceptance Testing Representatives perform the inherently Governmental function of technical oversight and quality assurance for critical systems, and is distinctly separate from the commissioning process. Government Acceptance Testing Representatives witness final testing of critical systems and report systems' acceptance to the COR. Submittals to be surveilled and approved by Government Acceptance Testing Representatives are identified in Section 01 33 00 SUBMITTAL PROCEDURES. Testing required to be witnessed by Government Acceptance Testing Representatives are identified in system level sections.

1.3 COMMUNICATION WITH THE GOVERNMENT COMMISSIONING PROVIDER

The QC Manager must communicate directly with the CxC and Contracting Officer’s Representative regarding all elements of the commissioning process; however, the CxC has no direct contract authority. Coordinate

with the Contracting Officer's Representative for all commissioning activities required by the Commissioning Provider. Inform the Contracting Officer's Representative when systems are ready for commissioning activities, and allow access to the construction site and system(s) to be tested.

1.4 COMMUNICATION WITH GOVERNMENT ACCEPTANCE TESTING REPRESENTATIVES

The QC Manager must communicate directly with the Government Acceptance Testing Representatives and Contracting Officer's Representative regarding Government acceptance testing activities. Inform the Contracting Officer's Representative when systems are ready for testing to be witnessed by Government Acceptance Testing Representatives, and allow access to the construction site and system(s) to be tested.

1.5 SYSTEMS TO BE COMMISSIONED

Coordinate commissioning and quality control activities for the following systems, equipment, and associated controls. System-specific requirements are located in the associated specification sections. Commission the following systems, equipment, and associated controls in accordance with this section and the inspection, testing, and quality control requirements of their respective sections:

Heating, ventilating, air-conditioning, and refrigeration systems (mechanical and passive) and associated controls (HVAC)

Service hot-water systems and controls

Water pressure-booster systems

Building Control Systems

Utility Monitoring and Control Systems

Metering and sub-metering

1.6 RELATED SECTIONS

Refer to the following technical sections for additional commissioning requirements for respective systems:

Section 23 08 00 COMMISSIONING OF MECHANICAL AND PLUMBING SYSTEMS

1.7 COMMISSIONING TEAM

The Commissioning team will include, but is not limited to the following team members.

Ensure all Construction Activities for systems to be commissioned are coordinated with the appropriate commissioning team members.

a. Lead Commissioning Specialist (CxC)

b. QC Manager

c. Sub-Contractor Representatives for each trade responsible for construction/installation of systems to be commissioned

d. Contractor's Project Manager

e. Technical Commissioning Specialists for each system to be commissioned

f. TAB Representative

g. Equipment manufacturer representatives

h. Government Contracting Officer

i. Government Representatives

j. Installation Maintenance Representative

k. Facility End User

l. Designer of Record (DOR)

m. Government Acceptance Testing Representatives

1.8 PROJECT SCHEDULE

Include the following tasks in the project schedule and in the construction phase commissioning plan. Ensure sufficient time is scheduled to complete each item. The order of items listed below is not intended to imply a specified sequence:

a. Submission and approval of the Commissioning Firm Qualifications

b. Submission and approval of the Design Phase Commissioning Plan

c. Submission and approval of the Interim and Final Construction Phase Commissioning Plans

d. Commissioning Kickoff Meeting

e. Regular Commissioning Coordination Meetings

f. Installation of permanent utilities (gas, water, electric)

g. Building Enclosure Construction

h. Submission and approval of the Completed Building Enclosure Inspection Checklists

i. Manufacturer's Equipment Start-Up for each of the systems to be commissioned

j. Submission and approval of the Completed Commissioning Observation Checklists

k. Submission and approval of Certificate of Readiness for each system to be commissioned

l. Commissioning Testing, including Functional Performance Testing, for each system to be commissioned

m. Integrated Systems Tests

n. Post-test deficiency correction for each system to be commissioned

o. Re-Testing

p. Training for each of the systems to be commissioned

q. Submission and approval of the Initial and Final Commissioning Reports

r. Final testing required to be witnessed by Government Acceptance Testing Representatives, as identified in system level sections.

1.9 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-06 Test Reports

Completed Construction Observation Checklists; G

SD-07 Certificates

Certificate of Readiness; G

SD-10 Operation and Maintenance Data

Systems Manual; G

SD-11 Closeout Submittals

Updated Final Commissioning Report (eNotebook); S

1.10 COMMISSIONING FIRM

Employ the services of a Commissioning Firm and all Commissioning Specialists required to perform work for this project. The Commissioning Firm must be a first-tier subcontractor that is financially and corporately independent from prime contractor and all other subcontractors and the Designer of Record and that is not participating in any other work on this Contract, including design, furnishing equipment, construction, or testing, adjusting, and balancing.

a. Submit the Commissioning Firm's and Commissioning Specialists' qualifications, including the name of the firm and each CxC and each certification, no later than 30 calendar days after contract award notice to proceed notice to proceed.

b. If, for any reason, a specialist loses a certification during this period, immediately notify the Contracting Officer and submit another Commissioning Specialist for approval. An approved successor must validate all work performed for this project by the CxC who lost a certification.

1.10.1 Commissioning Specialists (CxC)

Assign Lead Commissioning Specialist and other appropriate Commissioning Specialists for the systems to be commissioned.

1.10.1.1 Lead Commissioning Specialist (CxC)

Lead Commissioning Specialist (CxC) coordinates all aspects of the commissioning process. Duties include leading and overseeing the commissioning work and acting as the primary point of contact for the commissioning work. CxC may serve as a systems Specialist if all requirements for both designations are met. CxC must have a minimum of five years of commissioning experience, including two projects of similar size and complexity to this project.

CxC must be certified in one of the following:

NEBB Building System Commissioning Professional (CxCP)

ACG Certified Commissioning Authority (CxA)

ICB/TABB Certified Commissioning Supervisor

BCA Certified Commissioning Professional (CCP)

AEE Certified Building Commissioning Professional (CBCP)

University of Wisconsin-Madison Qualified Commissioning Process Provider (QCxP)

ASHRAE Building Commissioning Professional (BCxP).

1.10.1.2 Commissioning Specialists

Refer to the related technical commissioning specification section for additional qualifications for each Commissioning Specialist associated with each system. Include all Commissioning Specialist qualifications with the Commissioning Firm submittal:

a. Mechanical Commissioning Specialist: The technical work associated with mechanical systems to be commissioned must be performed by a Commissioning Specialist certified by NEBB, ACG, ICB/TABB, AEE, University of Wisconsin-Madison, ASHRAE, or BCA in the commissioning of HVAC systems with five years of experience in the commissioning of HVAC systems.

b. Building Enclosure Commissioning Specialist: The technical work associated with the Building Envelope system must be performed by a Building Enclosure Commissioning Specialist that is a registered architect or engineer, or building scientist, with five years of building enclosure design or construction experience or a professional with training and Certification in Building Enclosure Commissioning from a third-party certification organization plus five years of commissioning experience. The commissioning provider must have the necessary training, experience, and FPT equipment.

1.11 GOVERNMENT HIRED COMMISSIONING PROVIDER

The Commissioning Provider (CxC) is employed by Government under separate contract. Incorporate key milestones of the Commissioning process into the Project Schedule identified in this Section.

1.12 ISSUES LOG

The Commissioning Specialist develops and maintains an Issues Log for the systems to be commissioned. The issues log documents and tracks resolution of deficiencies identified during submittal reviews, inspection, and testing. At any point during construction, any commissioning team member finding deficiencies may communicate those deficiencies in writing to the Commissioning Specialist for inclusion into the Issues Log. For each issue, the Issues Log includes, but is not limited to, a unique reference number, description of the issue with contract requirement referenced, location of or equipment name/tags exhibiting the issue, the initials of the individual's name whom reported the issue, the date of first observation, the proposed resolution of the issue and date proposed, the date of any subsequent observations with applicable additional information, and the date of implementation of the final resolution of the issue as confirmed by the Commissioning Specialist and Contracting Officer. Issues must not be deleted from the issues log.

1.13 CERTIFICATE OF READINESS

Prior to scheduling Commissioning Tests for each system, the Quality Control Manager must issue a Certificate of Readiness for each system, certifying that inspections have been completed, open issues have been resolved, and the system is ready for Commissioning Tests. Refer to each related technical commissioning specification section for additional requirements.

Submit the Certificate of Readiness for each system prior to Commissioning Tests of that system. Do not schedule Commissioning Tests for a system until the Certificate of Readiness is approved by the Government.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 DESIGN REVIEW

The CxC and other Commissioning Specialists must review design documents. The design review must occur prior to 60 percent design completion. The design review must include verifying that the design for the systems to be commissioned are prepared in accordance with the contract documents.

Provide a Design Review Report identifying discrepancies or deficiencies that would prevent the systems to be commissioned from operating or performing effectively in accordance with the design requirements or being adequately safely maintained. Report must include individual list of each deficiency and corresponding corrective action necessary for proper system performance. **Submit the Design Review Report no later than 14 calendar days after approval of the Commissioning Firm and Commissioning Specialists after completing the review of the design.** The Contracting Officer, Construction Manager, the Contractor's Project Manager, the CxC, and the Designers of Record for the associated systems must meet, discuss, and resolve any outstanding items contained in the report no later than 14 calendar days after submission of the report. The CxC must verify that their review comments have been adequately addressed in subsequent design submittals.

3.2 CONSTRUCTION SUBMITTAL REVIEWS

Coordinate construction submittal document reviews for commissioned systems and assemblies with the CxC. The commissioning submittal review does not replace the Government submittal review, in accordance with Section 01 33 00 SUBMITTAL PROCEDURES.

The CxC is responsible for identifying construction submittals to be provided by the contractor for the commissioned systems. The CxC is responsible for evaluating construction submittals for compliance with the contract documents.

3.3 COMMISSIONING KICKOFF MEETING

The CxC is responsible for conducting a Commissioning Kickoff Meeting no later than 60 days following construction notice to proceed to discuss the commissioning process including contract requirements, lines of communication, roles and responsibilities, schedules, documentation requirements, inspection and test procedures, and logistics as specified in this section.

The Construction Manager, Quality Control team, Designer of Record, and the Government Acceptance Testing Representatives and other Government team members must attend this meeting. Invite the User and Base Civil Engineering Representative to attend this meeting.

3.4 REGULAR COMMISSIONING COORDINATION MEETINGS

The Quality Control team, Designer of Record, and the Government Acceptance Testing Representatives and other Government team members must attend this meeting. Sub-Contractor Representatives for each trade responsible for construction/installation of systems to be commissioned must attend this meeting as requested by the CxC. Invite the User and a USDA Engineering Representative to attend this meeting.

Participate in monthly commissioning coordination meetings led by the CxC when installation of commissioned systems begins. Provide status of commissioned systems, open issues log items, outstanding submittals, and upcoming commissioning activities. Participate in bi-weekly commissioning coordination meetings within 30 days of the scheduled date for commissioning testing.

3.5 CONSTRUCTION PHASE COMMISSIONING PLANS

The Interim Construction Phase Commissioning Plan identifies the commissioning and testing standards and outline the overall commissioning process, the commissioning schedule, the commissioning team members and responsibilities, lines of communication, documentation requirements for the construction phase of the project, and Template Building Enclosure Inspection Checklists. Provide a list of team members for systems to be commissioned with contact information, a list of tests as required by Section 01 33 00 SUBMITTAL PROCEDURES, and project schedule for inclusion in the Interim Construction Phase Commissioning Plan no later than 14 calendar days after the Commissioning Coordination Meeting.

The Final Construction Phase Commissioning Plan includes the information provided in the Interim Construction Phase Commissioning Plan as well as commissioning construction observation checklists and test procedures such as Pre-Functional Checklists, Integrated Systems Test Checklists, and

Functional Performance Test Checklists and other Commissioning Test Checklists for each building, for each system required to be commissioned, and for each component for inclusion in the Final Construction Phase Commissioning Plan. Refer to the related technical commissioning specification section for additional requirements for checklists. Submit the Final Construction Phase Commissioning Plan, prepared by the CxC, no later than 90 calendar days prior to the start of Commissioning Inspections. Provide updates to the list of team members for systems to be commissioned with contact information, a list of tests as required by Section 01 33 00 SUBMITTAL PROCEDURES, and project schedule for inclusion in the Final Construction Phase Commissioning Plan within 14 calendar days of a written request from the CxC.

3.5.1 Construction Observation Checklists

Use the Construction Observation Checklists prepared by the CxC for physical inspection or testing to demonstrate that installation and start-up of equipment and systems is complete. Refer to paragraph COMMISSIONING INSPECTIONS.

3.5.2 Test Procedures and Checklists

Use the test procedures and checklists prepared by the CxC that list, step-by-step, the actions and expected results that will demonstrate that the systems perform in accordance with the contract. Refer to paragraph COMMISSIONING TESTS.

3.6 COMMISSIONING INSPECTIONS

Complete inspections using Construction Observation Checklists for each individual item of equipment or system for each system required to be commissioned in accordance with the commissioning plan. Indicate commissioning team member inspection and validation of each checklist item by initials. Validation of each checklist item by each team member indicates that item conforms to the contract documents and design in their area of responsibility. Commissioning Specialist validation of each checklist item indicates that each item has been installed correctly and in accordance with contract documents. Submit the initialed and Completed Construction Observation Checklists no later than 7 calendar days after completion of inspection of all checklists items for each system.

3.7 COMMISSIONING TESTS

Demonstrate that all systems, equipment, and components have been installed correctly and that the systems operate and perform, including interactive operation between systems, in accordance with contract documents. Perform tests as specified in related technical commissioning specifications. Provide all materials, services, and labor required to perform all commissioning tests.

Commissioning Specialist's duties include leading and documenting all tests for the systems to be commissioned with appropriate sub-contractors performing the Tests. The representatives listed in the paragraph COMMISSIONING TEAM must attend the tests with the exception of the.

3.7.1 Test Scheduling and Coordination

Schedule Commissioning Tests for each system only after the Certificate of Readiness has been approved by the Government for the system. Correct all

deficiencies identified through any prior review, inspection, or test activity before the start of Commissioning tests.

Commissioning Tests and Integrated Systems Tests must be performed with the CxC present. Government reserves the right to witness all tests. Coordinate test schedule with Government representatives.

3.7.2 Testing Procedures

Commissioning tests include tests such as functional performance and integrated systems tests. Perform test procedures in accordance with the commissioning standards specified. In addition, comply with the testing procedures specified in the sections listed in paragraph RELATED SECTIONS.

3.7.3 Sample Strategy

Refer to the sections identified in paragraph RELATED SECTIONS for sample strategy.

3.7.4 Aborted Tests and Re-Testing

Abort any test if any deficiency prevents successful completion of the test or if any required commissioning team member is not present for the test. Re-test after all deficiencies identified during the original test have been corrected. Contracting Officer may withhold payment equivalent to lost time, re-testing, and aborted tests. These costs may include salary, travel costs, and per diem for Government team members.

3.8 TRAINING PLAN

CxC must review the training plan for training associated with the equipment and systems to be commissioned, checking that each plan has the trainer name, trainer contract information, training schedule and location. Submit review at least 30 days prior to the first training event. Incorporate CxC review comments prior to submitting training plan. Update and resubmit the training plan based on any corrective action taken.

3.9 SYSTEMS MANUAL

The Systems Manual includes system single line diagrams, as-built sequences of operation and controls drawings, as-built control setpoints, recommended schedule for sensor and actuator calibration, recommended schedule of maintenance when not in the O&M manuals, recommended re-testing schedule with proposed testing forms, and full equipment warranty information for all commissioned systems. Incorporate CxC review comments prior to submitting Systems Manual in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA. Update and resubmit the system manual information based on any corrective action taken during the warranty period.

3.10 COMMISSIONING REPORT

The Commissioning Specialist is responsible for preparing a Commissioning Report following commissioning team validation of all Commissioning Tests, including Functional Performance Tests, and Integrated Systems Tests, with the exception of Seasonal Tests. File the Commissioning Report in the Sustainability eNotebook. Provide information including, but not limited to, outstanding deficiencies and recommended resolutions, seasonal testing that must be scheduled for a later date, Completed Building Enclosure

Inspection Checklists, Pre-Functional Checklists and other Commissioning Observation Checklists, Training Attendance Rosters, PVT Report, and the approved TAB Report within 14 days of request.

3.11 WARRANTY PHASE SITE VISIT

Notify the Lead Commissioning Specialist at least 28 calendar days prior to visiting building site for the 9 month warranty inspection. Provide updates to any documentation included in the Commissioning Report based on the results of the warranty phase inspection. Provide all warranty phase documentation, such as Seasonal testing results to the Commissioning Specialist. File the Updated Final Commissioning Report (eNotebook) in the Sustainability eNotebook.

-- End of Section --

SECTION 01 91 19

BUILDING ENCLOSURE COMMISSIONING
05/2023

PART 1 GENERAL

1.1 SUMMARY

Use this Section in conjunction with UFGS 01 91 00.15 BUILDING COMMISSIONING. Building Enclosure Commissioning (BECx) is an essential part of overall Building Commissioning. The final BECx report is part of the Final Commissioning Report as defined in 01 91 00.15 BUILDING COMMISSIONING. This Section covers Building Enclosure Commissioning for all six surfaces (4 walls, roof, and floor, for a rectangular shaped zone) of a building. Additional Quality Control and testing requirements for specific components of the building enclosure are described in the Division 03 thru 08 UFGS Sections of the project specifications.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referenced within the text by the basic designation only.

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 501.2	(2015) Quality Assurance and Diagnostic Water Leakage Field Check of Installed Storefronts, Curtain Walls and Sloped Glazing Systems

AMERICAN SOCIETY FOR NONDESTRUCTIVE TESTING (ASNT)

ANSI/ASNT CP-105	(2020) ASNT Standard Topical Outlines for Qualification of Nondestructive Testing Personnel
ANSI/ASNT CP-189	(2020) ASNT Standard for Qualification and Certification of Nondestructive Testing Personnel
ASNT SNT-TC-1A	(2020) Recommended Practice for Personnel Qualification and Certification in Nondestructive Testing

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 90.1 - IP	(2019) Energy Standard for Buildings Except Low-Rise Residential Buildings
ASHRAE 202	(2024) Commissioning Process for Buildings and Systems
ASHRAE RP-935	(1998) Protocol for Field Testing of Tall Buildings to Determine Envelope Air Leakage Rate

ASTM INTERNATIONAL (ASTM)

ASTM C1193	(2016) Standard Guide for Use of Joint Sealants
ASTM D3464	(1996; R 2014) Standard Test Method for Average Velocity in a Duct Using a Thermal Anemometer
ASTM D4541	(2022) Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion Testers
ASTM E779	(2019) Standard Test Method for Determining Air Leakage Rate by Fan Pressurization
ASTM E783	(2002; R 2018) Standard Test Method for Field Measurement of Air Leakage Through Installed Exterior Windows and Doors
ASTM E1105	(2015; R 2023) Standard Test Method for Field Determination of Water Penetration of Installed Exterior Windows, Skylights, Doors, and Curtain Walls, by Uniform or Cyclic Static Air Pressure Difference
ASTM E1186	(2022) Standard Practices for Air Leakage Site Detection in Building Envelopes and Air Barrier Systems
ASTM E1258	(1988; R 2018) Standard Test Method for Airflow Calibration of Fan Pressurization Devices
ASTM E1827	(2022) Standard Test Methods for Determining Airtightness of Buildings Using an Orifice Blower Door
ASTM E2029	(2011) Standard Test Method for Volumetric and Mass Flow Rate Measurement in a Duct Using Tracer Gas Dilution
ASTM E2813	(2018) Standard Practice for Building Enclosure Commissioning
ASTM E2947	(2021) Standard Guide for Building Enclosure Commissioning

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

ISO 6781	(1983) Thermal Insulation - Qualitative Detection of Thermal Irregularities in Building Envelopes - Infrared Method
ISO 6781-2	(2010) Performance of Buildings - Detection of Heat, Air, and Moisture Irregularities in Buildings by Infrared Methods - Part2: Equipment Requirements

ISO 6781-3	(2015) Performance of Buildings - Detection of Heat, Air, and Moisture Irregularities in Buildings by Infrared Methods - Part 3: Qualifications of Equipment Operators, Data Analysts, and Report Writers

1.3 DEFINITIONS

The definitions included here are specific to this Section. Refer to UFGS 01 91 00.15 for definitions that apply to both Sections. The following terms as they apply to this section:

1.3.1 Air Barrier Envelope

The surface that separates the inside air from the outside air. The combination of air barrier assemblies and air barrier components, connected by air barrier accessories are designed to provide a continuous barrier to the movement of air through an environmental separator. A single building may have more than one air barrier envelope. The air barrier surface includes the top, bottom, and sides of the envelope. The term "air barrier envelope" is also known as "air barrier system" or simply "air barrier".

1.3.2 Air Leakage Rate

A measurement of air infiltration or exfiltration through the building envelope over time. The air leakage rate is the rate of air flow across the air barrier per unit surface area of the envelope at a defined differential pressure.

1.3.3 Basis of Design (BoD)

A document developed by the design team which includes technical concepts, assumptions, calculations, decisions, and product selections to support the Owner's Project Requirements (OPR).

1.3.4 Bias Pressure

Also known as zero flow pressure, baseline pressure, offset pressure or background pressure. With the envelope not artificially pressurized, bias is the differential pressure that always exists between the envelope that has been prepared (sealed) for the pressure test and the outdoors. Bias pressure is made up of two components, fixed static offset (usually due to stack effect or the HVAC system) and fluctuating pressure (usually due to wind or a moving elevator). Because of pressure fluctuations many bias pressure readings are recorded and averaged for use in the calculations.

1.3.5 Blower Door

Commonly used term for an apparatus used to pressurize and depressurize the space within the building envelope and quantify air leakage through the envelope. The blower door typically includes a door fan and an air resistant fabric or a series of hard panels that extends to cover and seal the door opening between the fan shroud and door frame. The door fan is a calibrated fan capable of measuring air flow and is usually placed in the opening of an exterior door. With the air barrier otherwise sealed, air produced by the door fan pressurizes or de-pressurizes the envelope,

depending on the fan's orientation.

1.3.6 Building Enclosure (or envelope)

The materials, components, systems, and assemblies intended to provide an environmental separator between the interior and exterior or between interior spaces with different environment requirements. "Enclosure" is used interchangeably with "envelope".

1.3.7 Building Enclosure Commissioning (BECx)

Technical service provided on behalf of the Government to provide a quality-focused process for enhancing the performance of the building enclosure by validating the design phase and verifying during the construction phase that the performance of the building enclosure materials components, assemblies, and systems are designed and installed to meet the Owner's Project Requirements (OPR).

1.3.8 Building Enclosure Commissioning Provider (BECxP)

An entity that functions as part of the overall Commissioning Team and is responsible for validating the design phase and verifying during the construction phase that the performance of the building enclosure materials, components, assemblies, and systems are designed and installed to meet the Owner's Project Requirements (OPR).

1.3.9 Construction Phase

The period of a project following the award of construction Contract to project completion.

1.3.10 Design Phase

The period of the project delivery process when a design supporting the Owner's Project Requirements is developed and translated into Contract Documents.

1.3.11 Environmental Separator

The parts of a building that separate the controlled interior environment from the uncontrolled exterior environment, or that separate spaces within a building that have dissimilar environments. The term "environmental separator" is also known as the "control layer".

1.3.12 Functional Performance Test (FPT)

A systematic process to verify that controls and other elements of the building project are capable of and configured to operate or perform as required.

1.3.13 Owner's Project Requirements (OPR)

A document that details the stakeholders' requirements for the project and the expectations for how it will be used and operated. The OPR is provided for commissioning review purposes only and is not a Contract requirement.

1.3.14 Pressure Test

A generic term for a test in which the envelope is either pressurized or de-pressurized with respect to the outdoors.

1.3.15 Negative Pressure Test (Depressurization Test)

A test wherein air inside the envelope is drawn to the outdoors. This places the envelope at a lower (negative) pressure with respect to the outdoors.

1.3.16 Positive Pressure Test (Pressurization Test)

A test wherein outdoor air is pushed into the envelope. This air movement places the envelope at a higher (positive) pressure with respect to the outdoors.

1.3.17 Verification & Testing (V&T) Provider

An entity who completes the activities needed to implement the building functional performance testing (FPT) activities or verify that elements of the building project meet stated requirements.

1.4 COMMUNICATION WITH THE GOVERNMENT COMMISSIONING PROVIDER

For communication responsibilities, see Section 01 91 00.15 BUILDING COMMISSIONING.

1.5 ENCLOSURE COMPONENTS TO BE COMMISSIONED

1.5.1 Verification of the Design and Installation of the Continuous Air Barrier

a. Conduct periodic field inspection of the continuous air barrier materials and assemblies, including all penetrations through the six sides of the air barrier, during construction while the continuous air barrier is still accessible for inspection and repair (after installation of all penetrations and wall cladding anchoring devices and before the installation of interior finishes) to verify and document compliance with the requirements. Conduct inspections at initial installation of each building envelope component and at in-progress construction intervals as stated in Part 3 section titled BUILDING ENVELOPE INSPECTION AND TESTING.

b. Conduct Performance Verification Testing of the entire building envelope (systems, components, and assemblies) for air tightness in accordance with Part 3 section titled BUILDING ENVELOPE AIR TIGHTNESS REQUIREMENT.

1.5.2 Inspection of Fenestration and Doors

a. Fenestration and Doors must be labeled and inspected to verify compliance with Building Envelope energy requirements, including applicable U-factors, Solar Heat Gain Coefficient (SHGC), Visible Transmittance (VT), and air leakage rates.

b. Inspect doors and windows for coordination with the insulating plane of the wall, continuity with the air/weather barrier, and flashing.

c. Inspect operation of doors, closers, and operating mechanisms for conformance with manufacturer's instructions.

d. Inspect seals and gaskets for fenestration and doors (including loading dock, sectional, and coiling doors) for proper installation and to verify that seals are in good condition.

1.5.3 Inspection of Opaque Roof, Walls, and Floors

Opaque roof, above-grade and below-grade walls, and floors, must be subject to the following inspections during construction:

a. Use of ASHRAE 90.1 - IP-compliant materials and assemblies.

b. Insulation material meets design specifications and is continuous.

1.5.4 Fenestration Inspections

Conduct inspections of the following fenestration-related items during construction:

a. Skylights size and location in relation to the designed primary sidelighted area and secondary sidelighted area below.

b. Roof monitor size and location in relation to the designed primary sidelighted area and secondary sidelighted area below.

c. Dynamic glazing compliance with SHGC and U-factors, and testing of the operation for conformance with the manufacturer's instructions.

d. Permanent fenestration projections installation and performance in accordance with ASHRAE 90.1 - IP requirements and the Contract documents.

1.6 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Building Enclosure Commissioning Specialist Qualifications; G

Building Enclosure Testing Work Plan; G

SD-03 Product Data

Thermal Imaging Camera; G

Test Equipment; G

SD-05 Design Data

Envelope Surface Area Calculations; G

SD-06 Test Reports

Pressure Test Procedures; G

Air Leakage Test Report; G

Diagnostic Test Report; G

SD-07 Certificates

Pressure Test Agency

Thermographer Qualifications

Certificate of Readiness

SD-10 Operation and Maintenance Data

Training; G

1.7 BUILDING ENCLOSURE TESTING WORK PLAN

For each building enclosure test to be performed, submit the following not later than 120 calendar days after Contract award, but before start of testing work, steps to be taken by the lead test technician to accomplish the required testing.

a. Memorandum of test procedure.

(1) Proposed dates for conducting the tests.

(2) Submit detailed test procedures prior to the test. Provide a plan view showing proposed locations (personnel doors or other similar openings) to install equipment (such as blower doors or flexible ducts for trailer-mounted fans, if used).

b. Test equipment to be used.

c. Scaffolding, scissor lifts, power, electrical extension cords, duct tape, plastic sheeting and other Contractor's support equipment required to perform all tests.

d. Other Contractor's support personnel who will be on site for testing.

1.8 ACCESSIBILITY REQUIREMENTS

Air barrier components, insulation, fenestration, and doors for commissioned systems must be made accessible for inspections. Contractor must make necessary modifications at Contractor's own expense if systems and enclosures are not accessible for inspections and testing. Assist commissioning team in testing and inspections by removing equipment covers, opening access panels, and other required activities that assist with visual oversight. Furnish ladders, flashlights, meters, gauges, or other inspection equipment as necessary.

1.9 COORDINATION

Refer to Section 01 91 00.15 BUILDING COMMISSIONING for requirements pertaining to coordination during the commissioning process. Coordinate with the Commissioning Provider in accordance with Section 01 91 00.15 and in accordance with the Commissioning Plan to schedule inspections as

required to support the commissioning process. Furnish additional information requested by the Commissioning Provider.

Coordinate scheduling of air barrier inspections and air barrier pressure testing with the commissioning team. Upload plans, reports, notes, and other documentation to the Commissioning Provider's web-based commissioning software, or as specified in the commissioning plan, as it is completed.

1.10 QUALITY CONTROL

1.10.1 Modification of References

Perform all pressure and diagnostic tests according to the referenced publications listed in paragraph REFERENCES and as modified by this section. Consider the advisory or recommended provisions, of the referred references, as mandatory.

1.10.2 Qualifications

1.10.2.1 Building Enclosure Commissioning Specialist Qualifications

See UFGS 01 91 00.15 BUILDING COMMISSIONING for the qualification requirements of the Building Enclosure Commissioning Specialist.

1.10.2.2 Pressure Test Agency

Submit, no later than 15 calendar days after Contract award, information certifying that the pressure test agency is not affiliated with any other company participating in work on this Contract. The work of the test agency is limited to pressure testing the building envelope, performing a thermography test and fog test, and investigating, through various methods, the location of air leaks through the air barrier. See Part 3 paragraph PRESSURE TEST AGENCY for additional requirements. For thermographer qualifications, see paragraph THERMOGRAPHER QUALIFICATIONS.

Use the sample TEST AGENCY QUALIFICATIONS SHEET form (Appendix C), to submit the following information.

a. Verification of 2 years of experience as an agency in pressure testing commercial or industrial buildings.

b. List of at least ten commercial/industrial facilities with building envelopes that the agency has tested within the past 2 years. Include building name, address, and name of prime construction Contractor and Contractor's point-of-contact information.

c. Confirmation of 2 years of commercial and or industrial building pressure test experience for the lead pressure test technician and the thermographer in using the specified ASTM E779 or ASTM E1827 testing standard. References from five Contracting Officers for facilities where the lead test technician has supervised commercial and or industrial building pressure tests in the last 2 years.

d. Verification that the lead pressure test technician has been employed by a building pressure testing agency in the capacity of a lead pressure test technician for not less than 1 year.

1.10.2.3 Thermographer Qualifications

To perform an infrared diagnostic evaluation, use a lead thermographer who has at least an active Level II Certification that is based on the requirements in ANSI/ASNT CP-105 or ANSI/ASNT CP-189 and is in accordance with ASNT SNT-TC-1A. The course of study is to be specifically focused on infrared thermography for building science. The thermographer must have at least two years of building science thermography experience in IR testing commercial or industrial buildings. The thermographer must also have experience in building envelopes and building science in order to make effective recommendations to the Contractor should the envelope require additional sealing. Thermographic equipment operators, data analysts and report writers must comply with the requirements of ISO 6781-3. Submit the thermographer's certificate for approval. Submit a list of at least ten commercial/industrial buildings on which the thermographer has performed IR thermography in the past two years. The thermographer is to have a current active certification. Submit certification at least 60 days prior to thermography testing.

1.10.3 Test Reports

No later than 14 days after completion of the pressure test, submit electronic copies of an organized report and 4 bound paper copies in a durable 3-ring binder. The report is to contain a table of contents, an executive summary, an introduction, a results section and a discussion of the results. Submit the air leakage test report as described in paragraph AIR LEAKAGE TEST REPORT. Submit a diagnostic test report as described in paragraph LOCATING LEAKS BY DIAGNOSTIC TESTING. The diagnostic test report is to include the Thermographic Investigation Report and the Fog Test Report (if performed).

Submit field data and completed report forms found in the appendices. Use the sample forms, Test Agency Qualification Sheet, Air Leakage Test Form and Air Leakage Test Results Form to summarize the tests for the appropriate building envelope. Submit both electronically populated and field hand filled-in forms.

Report Data. Include in the report the following information for all tests:

a. Date of issue

b. Project title and number

c. Name, address, and telephone number of testing agency

d. Dates and locations of samples and tests or inspections

e. Names of individuals making the inspection or test

f. Designation of the work and test method

g. Identification of product and specification section

h. Complete inspection or test data

i. Test results and an interpretation of test results

j. Comments or professional opinion on whether inspected or tested work

complies with Contract document requirements

k. Recommendations on retesting

1.11 CLIMATE CONDITIONS SUITABLE FOR A PRESSURE TEST

As the test date approaches, monitor the weather forecast for the test site. Avoid testing on days forecast to experience high winds, rain, or snow. Monitor weather forecasts prior to shipping pressure test equipment to the site. Based on current and forecast weather conditions, the Contracting Officer's representative is to grant final approval for testing to occur.

1.11.1 Rain

For safety reasons, avoid testing during rain or if rain is anticipated during testing. If pneumatic hoses are installed and exposed to rain inspect the hose to ensure rainwater has not migrated into the hose ends. Orient all exposed hose ends to keep them out of water puddles. Success in temporarily sealing outdoor ventilation components such as louvers and exhaust fans may also be compromised by rain. Don't seal roof-mounted ventilation components during times of potential lightning.

1.11.2 Wind

Because wind can skew pressure test results, test only on days and at times when winds are anticipated to be the calmest. Avoid pressure testing during gusty or high wind conditions. Avoid installing test fans on the windward side of the building if wind gusts during the test are anticipated to be greater than 10 miles per hour.

1.12 CERTIFICATE OF READINESS

Prior to scheduling the Commissioning Tests as required by this Section, submit Certificate of Readiness documentation in accordance with Section 01 91 00.15 BUILDING COMMISSIONING for each enclosure-related system, certifying that inspections have been completed, open issues have been resolved, and the system is ready for the Commissioning Tests. Documentation would include Building Envelope Inspection Checklists as required within this Section, as well as any inspections or test reports required within each enclosure-related technical specification section. Additional Quality Control and testing requirements for specific components of the building enclosure are described in the Division 03 thru 08 UFGS Sections of the project specifications.

Submit the Certificate of Readiness for each system prior to Commissioning Tests of that system. Do not schedule Commissioning Tests for a system until the Certificate of Readiness is approved by the Government. Do not schedule air tightness testing of the building envelope system until Certificates of Readiness and supporting documentation for enclosure-related systems have been submitted, reviewed and approved by the Government.

PART 2 PRODUCTS

2.1 TEST EQUIPMENT

Provide all equipment required to perform testing for the systems and components to be commissioned. Provide all testing equipment of sufficient

quality and accuracy to test and measure system performance with the tolerances specified. Provide a sufficient quantity of two-way radios for each subcontractor.

Submit a signed and dated list of instruments to be used for testing, their application, manufacture, model, serial number, range of operation accuracy, and date of most recent calibration. Calibration data applicable to fan systems must be in accordance with ASTM E1258. Also list special equipment and proprietary tools specific to a piece of equipment required for testing.

2.2 PRESSURE TEST EQUIPMENT

Depending on site conditions and size of the envelope, the test may be conducted using blower door equipment and trailer-mounted fans or the building's own supply air system. The testing agency is to supply sufficient quantity of blower equipment that will produce a minimum of 75 Pa differential pressure between the envelope and outdoors using the test methods described herein. Supplying additional blower test equipment to provide additional airflow capacity or to act as a backup is highly recommended.

2.2.1 Blower Door Fans and Trailer Mounted Fans

Each air flow measuring system including blower door fans and trailer mounted fans are to be calibrated within the last 5 years. Calibrated blower door fans and trailer mounted fans must measure accurately to within plus or minus 5 percent of the flow reading. Blower door equipment and trailer mounted fans are to be specifically designed to pressurize building envelopes. Each set of blower door equipment is to include fan(s), digital gage(s), door frame, door fabric or hard panels.

2.2.2 Digital Gages as Test Instruments

Use only digital gages as measuring instruments in the pressure test; analog gages are not acceptable. The gauges must be accurate to within 1.0 percent of the pressure reading or 0.15 Pa, whichever is greater. Each gage is to have been calibrated within two years of the test. The calibration is to be checked against a National Institute of Standards and Technology (NIST, formerly National Bureau of Standards) traceable standard.

2.3 THERMAL IMAGING CAMERA REQUIREMENTS

The thermal imaging camera used in the thermography test must have a thermal sensitivity (Noise Equivalent Temperature Difference.) of +/- 0.18 degrees F at 86 degrees F or less. Ensure the camera's operating spectral range falls between 2 and 15 micrometers. Ensure the camera's IR image viewing screen resolution measures at least 320x240 pixels. Ensure the camera has a means of recording thermal images seen on the camera viewing screen. The camera is to display output as individual still frame images that also can be downloaded and inserted into an electronic Thermographic Investigation Report. All thermographic equipment must comply with the requirements of ISO 6781-2. Submit camera make and model, and catalog information that defines the camera thermal sensitivity for approval.

PART 3 EXECUTION

Conduct building enclosure commissioning in accordance with ASHRAE 202 and

ASTM E2947 in addition to the requirements herein. Follow ASTM E2947 except where it references ASTM E2813. Commissioning must document in sufficient detail compliance of the building envelope with the design intent as defined in the Contract documents.

3.1 MEETINGS

Attend all meetings in accordance with Section 01 91 00.15 BUILDING COMMISSIONING.

Provide timely updates on construction schedule changes so Commissioning Provider has scheduling information needed to execute commissioning process efficiently. Notify Contracting Officer of anticipated construction delays to commissioning activities not yet performed or not yet scheduled.

3.2 PRELIMINARY BECx PLAN

Submit the Preliminary BECx Plan no later than 14 calendar days after the Commissioning Kickoff Meeting. Submit the Preliminary BECx Plan for inclusion in the Interim Construction Phase Commissioning Plan as identified in Section 01 91 00.15 BUILDING COMMISSIONING. Coordinate the development of this plan with the commissioning plans required in Section 01 91 00.15 BUILDING COMMISSIONING. Outline the commissioning process, commissioning team members and responsibilities, lines of communication, inspections, and documentation requirements for BECx. Identify the Commissioning Standards chosen for the project. Establish appropriate and quantifiable enclosure related performance metrics, test standards, and test methodology in accordance with referenced standards for inclusion in the Contract documents.

The Preliminary BECx Plan must include, at a minimum, the following:

1. Required performance of commissioned equipment, systems, and assemblies, and results of FPT and verification.

2. Summary of compliance of the building and its components, assemblies, controls, and systems with requirements.

3. Issues and resolution logs, including itemization of deficiencies found during verification, testing, and commissioning that have not been corrected at the time of report preparation.

4. Deferred tests that cannot be performed at the time of report preparation.

5. Documentation of the training of operation personnel and building occupants on commissioned systems, and a plan for the completion of any deferred trainings not completed at the time of report preparation.

6. A plan for the completion of commissioning and training, including climatic and other conditions required for performance of the deferred tests.

3.3 DESIGN REVIEW

Provide a Design Review Report identifying discrepancies or deficiencies that would prevent the systems to be commissioned from operating or performing in accordance with the design requirements or being safely

maintained. Submit the building enclosure-related Design Review Report for inclusion in the overall project Design Review Report as identified in Section 01 91 00.15 BUILDING COMMISSIONING. Report must include individual list of each deficiency and corresponding corrective action necessary for proper system performance. Identify any discrepancies between the design and the Owner's Project Requirements Document. The Owner's Project Requirements Document is provided for commissioning review purposes only and does not form a part of the contract documents for this project. Submit the Design Review Report no later than 14 calendar days after approval of the Commissioning Firm and Commissioning Specialists. The Contracting Officer, the BECxP, and the Designers of Record for the associated systems must meet, discuss, and resolve any outstanding items contained in the report no later than 14 calendar days after submission of the report.

The BECxP is responsible for reviewing the design and preparing a Design Review Report identifying discrepancies or deficiencies that would prevent the systems to be commissioned from operating or performing in accordance with the design requirements or being safely maintained. The Contracting Officer, the CxC, the BECxP, and the Designers of Record for the associated systems must meet, discuss, and resolve any outstanding items contained in the report no later than 14 calendar days after submission of the report. The BECxP must verify that the review comments have been adequately addressed in subsequent design submittals.

Give particular attention to the continuity of the air barrier, vapor and moisture control within enclosure assembly, acoustic control of the enclosure assemblies to meet required Outdoor Indoor Transmission Class (OITC) values, flashing, thermal bridges, and resistance to water penetration or ponding.

3.4 FINAL BECx PLAN

Submit the Final BECx Plan for inclusion in the Interim Construction Phase Commissioning Plan as identified in Section 01 91 00.15 BUILDING COMMISSIONING. Outline the commissioning process, commissioning team members and responsibilities, lines of communication, and documentation requirements for BECx. Identify the Commissioning Standards chosen for the project. Identify enclosure related inspections, performance metrics, test standards, and test methodologies in accordance with referenced standards for inclusion in the commissioning process.

Final BECx plan must be submitted with the Interim Construction Phase Commissioning Plan, and must be updated and included with the Final Construction Phase Commissioning Plan as identified in Section 01 91 00.15 BUILDING COMMISSIONING.

3.5 CONSTRUCTION SUBMITTAL REVIEWS

Coordinate construction submittal document reviews for commissioned systems and assemblies with the CxC and BECxP. The commissioning submittal review does not replace the designer of record (DoR) or Government submittal review, in accordance with Section 01 33 00 SUBMITTAL PROCEDURES.

The BECxP is responsible for identifying construction submittals to be provided by the Contractor for the commissioned systems and coordinating with the CxC. The BECxP is responsible for evaluating construction submittals related to BECx for compliance with the Contract documents.

3.6 TEMPLATE BUILDING ENVELOPE INSPECTION CHECKLISTS

Use the Template Building Envelope Inspection Checklists prepared by the CxC to verify the building materials and construction maintain the required air tightness of the building envelope system.

The Building Envelope Compliance Documentation Form from ASHRAE 90.1 - IP User's Manual may be used as an example. The submitted checklist is not required to match the format of the form; however, the checklist must contain the same level of detail as shown on the mandatory provisions of the sample form.

3.7 BUILDING ENVELOPE INSPECTION AND TESTING

Demonstrate that all system components have been installed, that each building enclosure component operates, and that the systems operate and perform in accordance with Contract documents and the Owner's Project Requirements. Provide all materials, services, and labor required to perform the Building Envelope Inspections.

Participate in periodic building envelope inspections with the commissioning specialists using the approved Template Building Envelope Inspection Checklists to observe and document construction of the building envelope in-progress. Coordinate inspection requirements with Section 07 27 10 BUILDING AIR BARRIER SYSTEM and other Division 7 Specifications. Complete the checklists and indicate inspection and validation of each Building Envelope Inspection Checklist item by initials at the time they are inspected. Notify the Commissioning Specialist and Contracting Officer at least 21 calendar days before checklist items are concealed to ensure inspection items can be observed before construction progresses. Submit the initialed and Completed Building Envelope Inspection Checklists no later than 14 calendar days after completion of inspection of all checklist items. Notify the BECx at least 21 calendar days prior to the building envelope pressure tests and diagnostic tests specified in this Section.

3.7.1 Additional Building Enclosure Testing

a. Conduct adhesion tests on liquid-applied and adhered waterproofing and air/weather barrier in accordance with ASTM D4541.

b. Conduct air leakage testing of fenestration in accordance with ASTM E783.

c. Conduct small scale bubble tests of waterproofing and air/weather barriers in accordance with ASTM E1186.

d. Conduct water penetration tests of fenestration in accordance with ASTM E1105.

e. Conduct water penetration tests of installed storefronts, curtainwall, systems in accordance with AAMA 501.2.

f. Conduct adhesion and cohesion tests of sealants in accordance with ASTM C1193.

3.8 BUILDING ENCLOSURE AIR BARRIER PRESSURE TESTING

3.8.1 Pressure Test Agency

Employ an independent agency to conduct the pressure test on the building envelope in accordance with ASTM E779 and this specification section. The test agency is to be an independent third-party subcontractor, not an affiliated or subsidiary of the prime Contractor, subcontractors, or A/E firm. The agency is to be regularly engaged in pressure testing of commercial/industrial building envelopes. If using blower door or trailer-mounted fans, the lead test technician must have at least two years of experience in using such equipment in building envelope pressurization tests. Formal training using pressure test equipment is highly recommended. Technicians using the building's air handling system for pressure testing are to have tested at least five commercial/industrial buildings within the past two years with each building having over 50,000 square feet of floor area. Submit the name, address, and floor areas of each of these five buildings for approval.

3.8.1.1 Field Work

The lead pressure test technician and thermographer are to be present at the project site while testing is performed and is to be responsible for conducting, supervising, and managing of their respective test work. Management includes health and safety of test agency employees.

3.8.1.2 Reporting Work

The lead pressure test technician is to prepare, sign, and date the test agenda, equipment list, and submit a certified Air Leakage Test Report. The thermographer is to prepare, sign, and date the test agenda, equipment list, and submit a certified Thermographic Investigation Report. The Contractor is to prepare a final report that identifies improvements that were made to the envelope to reduce air leaks, mitigate thermal bridging, eliminate moisture migration, repair insulation voids discovered during diagnostic tests. The Verification & Testing (V&T) providers must certify completion of required verification and FPT and include a plan for the completion of any deferred FPT, including climatic and other conditions required for performance of the deferred tests; include the results of the FPT and verification activities in the completed verification and FPT (functional performance testing) documentation. Jointly submit all reports.

3.8.2 Envelope Surface Area Calculation

The architectural air barrier boundary includes the floor, walls, and ceiling. After construction of the air barrier envelope is complete, field measure the envelope to ensure the physical measurements match the design drawings and the air barrier envelope surface area calculations are generated. If the calculation result is not within 10 percent of the defined air barrier boundary calculation result as indicated, submit the envelope surface area calculation and results for review. If the air barrier was defined during design but the air barrier envelope surface area was not calculated, calculate it during construction and submit the envelope surface area calculations and result for review.

3.8.3 Preparing The Building Envelope For The Pressure Test

3.8.3.1 Testing During Construction

The pressure test cannot be conducted until all components of the air barrier system have been installed. After all sealing as described herein has been completed, inspect the envelope to ensure it has been adequately prepared. During the pressure test, stop all ongoing construction within and neighboring the envelope which may impact the test or the air barrier integrity. The pressure test may be conducted before finishes that are not part of the air barrier envelope have been installed. For example, if suspended ceiling tile, interior gypsum board or cladding systems are not part of the air barrier the test can be conducted before they are installed. Recommend testing prior to installing the finished ceilings and interior wall finishes within the envelope and immediately surrounding it. The absence of finishes allows for inspection and diagnostic testing of the roof/wall interface and for implementation of repairs to the air barrier, if necessary to comply with the maximum allowed leakage.

3.8.3.2 Sealing the Air Barrier Envelope

The Contractor is to seal all penetrations through the air barrier. Unavoidable penetrations due to electrical boxes or conduit, plumbing, and other assemblies that are not air-tight are to be made so by sealing the assembly and the interface between the assembly and the air barrier or by extending the air barrier over the assembly. Support the air barrier to withstand the maximum positive and negative air pressure to be placed on the building without displacement or damage, and transfer the load to the structure. Durably construct the air barrier to last the anticipated service life of the assembly and to withstand the maximum positive and negative pressures placed on it during pressure testing. Do not install lighting fixtures that are equipped with ventilation holes through the air barrier.

3.8.3.3 Sealing Plumbing

Prime all plumbing traps located within the envelope full of water.

3.8.3.4 Close and Lock Doors

Close and lock all doors and windows in the envelope perimeter. For doors not equipped with latching hardware, temporarily secure them in the closed position. Secure the doors in such a way that they remain fully closed even when the maximum anticipated differential air pressure produced during the test acts on them. Provide signage stating not to open the door and the time and duration of the test.

3.8.3.5 Hold Excluded Building Areas at the Outdoor Pressure Level

Keep building areas immediately surrounding but excluded from the test envelope at the outdoor pressure level during the pressure test. Maintain these areas at the outdoor pressure level by propping exterior doors open, opening windows and de-energizing all air moving devices in or serving these areas.

3.8.3.6 Maintain an Even Pressure within the Envelope

Ensure the pressure differences within the envelope are minimized by opening all internal air pathways including propping open all interior

doors. Distribute test fans throughout the envelope as necessary to ensure the internal pressures are uniform (within 10 percent of the average differential pressure). Ideally, do not install suspended ceilings until after all pressure tests have been completed. If, however the envelope includes finished suspended ceiling spaces, temporarily remove approximately 5 percent of all ceiling tiles or a minimum of 1 tile from each isolated suspended ceiling space, whichever comprises the greatest surface area. Temporarily remove additional ceiling tiles during testing to allow for inspection and diagnostic testing of the ceiling/wall interface. An alternative to removing ceiling tiles is to measure the differential pressure between each isolated suspended ceiling space and the outdoors when the area below the suspended ceiling is maintained at a differential pressure of 75 Pa with respect to the outdoors. If the suspended ceiling differential pressure measurement is within ten percent of the 75 Pa pressure below the suspended ceiling no ceiling tiles need to be removed.

3.8.3.7 Maintain Access to Mechanical and Electrical Rooms

Maintain access to mechanical rooms and electrical rooms associated with the envelope to allow for de-energizing ventilation equipment and resetting circuit breakers tripped by blower door equipment, if used.

3.8.3.8 Minimize Potential for Blowing Dust and Debris

Because high velocity air will be blown into and out of the envelope during the test, debris, including dust and litter, may become airborne. Airborne debris may become trapped or entangled in test equipment, thereby skewing test results. Ensure areas within and surrounding the envelope are free of dust, litter and construction materials that are easily airborne. If pressurizing existing, occupied areas, provide adequate notice to building occupants of blowing dust and debris, and general disruption of normal activities during the test.

3.8.3.9 De-energize Air Moving Devices

De-energize all air moving devices serving the envelope to keep air within the envelope as still as reasonably achievable. De-energize all fans that deliver air to, exhaust air from, or recirculate air within the envelope. Also, de-energize all fans serving areas adjacent to but excluded from the envelope.

3.8.3.10 Installing Blower Door Equipment in a Door Opening

Where blower door fans are used, before installing blower door equipment, select a door opening that does not restrict air flow into and out of the envelope and has at least 5 feet clear distance in front of and behind the door opening. Disconnect the door actuator and secure the door open to prevent it from being drawn into the fan-by-fan pressure. Avoid installing blower door equipment on the windward side of the building.

3.8.4 Building Envelope Air Tightness Requirement

For each building envelope, perform the Architectural Only test and if noted below, the Architectural Plus HVAC System test. The purpose of the pressure (air leakage) test is to determine final compliance with the airtightness requirement by demonstrating the performance of the continuous air barrier. An effective air barrier envelope minimizes infiltration and exfiltration through unintended air paths (leaks). The

tests may be performed in any desired order.

3.8.4.1 Architectural Only Test

The test envelope is the architectural air barrier boundary as defined on the Contract drawings. This boundary includes connecting walls, roof and floor which comprise a complete, whole, and continuous three-dimensional envelope. Perform both a positive pressure test and a negative pressure test on this envelope, unless otherwise directed.

3.8.4.1.1 Test Goal

Input data from the test into the Air Leakage Rate by Fan Pressurization spreadsheet as described in paragraph CALCULATION PROGRAM via the Air Leakage Test Form. Compare output from the spreadsheet against the maximum allowable leakage defined in Section 07 27 10 BUILDING AIR BARRIER SYSTEM. The envelope passes the test if the leakage rate, as calculated using the spreadsheet, is equal to or lower than the Architectural Only leakage rate goal.

3.8.4.1.2 Preparing the Envelope for the Pressure Test - Seal All Openings through the Air Barrier

Temporarily close all perimeter windows, roof hatches and doors in the envelope perimeter except for those doors that are to remain open to accommodate blower door or trailer mounted fan test equipment installation. Seal, or isolate all other intentional openings, pathways, and fenestrations through the architectural envelope prior to pressure testing. Follow the Recommended Test Envelope Conditions identified in ASTM E1827, Table 1, for the Closed Envelope condition. These openings may include boiler flues, fuel-burning water heater flues, fuel-burning kitchen equipment, clothes dryer vents, fireplaces, wall or ceiling grilles, diffusers, and other similar openings. Before sealing flues, close their associated fuel valves and verify the associated pilot lights are extinguished. Prime all plumbing traps located within the envelope full of water. In lieu of applying tape or plastic, typical temporary sealing materials include tape and sheet plastic or a self-adhesive grille wrap. Use and apply tape and plastic in a manner that does not deface or remove paint or mar the finish of permanent surfaces. Be especially aware of residue that remains from tape applied to stainless steel surfaces such as kitchen hoods or rollup doors. For painted surfaces, use tape types that do not remove finish paint when the tape is removed. If paint is removed from the finished surface, repaint to match existing surfaces. Secure dampers closed either manually or by using the building's HVAC system controls. Use the table below for further guidance in building preparation.

Building Component	Envelope Condition
Air handling units, duct fans	As found (open) or temporarily sealed as necessary
Dampers - intake, exhaust	Physically closed or closed using control power or temporarily sealed
Diffusers, registers, grilles within the envelope	Temporarily sealed

Building Component	Envelope Condition
Doors, personnel type, at the envelope perimeter	Secured closed
Doors, personnel type, within the envelope	Secured (propped) open
Doors, roll-up type, at the envelope perimeter	Closed (no additional sealing)
Exhaust hoods	Closed* and temporarily sealed
Kitchen hoods	Temporarily sealed *
Pilot light and associated fuel valve	Extinguished and closed, respectively
Vented combustion appliance	Temporarily sealed *
Vented combustion appliance exhaust flue	Off
Windows	Secured closed
* If the building component has an associated manual or automatic damper, consider securing the damper closed in lieu of temporarily sealing.	

3.8.4.2 Architectural Plus HVAC System Test

This test envelope includes the architectural air barrier boundary as defined on the Contract drawings plus all HVAC supply, return and exhaust systems that penetrate and terminate within said architectural air barrier boundary and that extends outward from said boundary. All associated ductwork, intake and exhaust dampers, and air moving devices, including air handling units and fans, are included in this test envelope even if they are physically located outside of the architectural air barrier boundary. The boundary extends to and includes the low leakage intake and exhaust dampers. Perform both a positive pressure test and a negative pressure test on this envelope, unless otherwise indicated.

3.8.4.2.1 Test Goal

Data from the test is to be input into the Air Leakage Rate by Fan Pressurization spreadsheet as described in paragraph CALCULATION PROGRAM via the Air Leakage Test Form. If both positive and negative pressure tests were performed, both data sets are to be input in the spreadsheet. Compare output from the spreadsheet against the leakage rate goal. The envelope passes the test if the leakage rate, as calculated using the spreadsheet, is equal to or lower than the Architectural Plus HVAC System leakage rate goal.

3.8.4.2.2 Preparing the Building for the Pressure Test

In preparation for this test, de-energize all air moving devices within this envelope by putting their controls in the Unoccupied mode. This allows the building's HVAC controls to close all associated motorized intake, exhaust, and relief dampers. Make no other changes to the HVAC systems. Temporarily sealing diffusers, grilles, registers, kitchen hoods, exhaust hoods, fans, air handling units and all other HVAC system elements with tape or plastic sheeting or any other means is not allowed.

If the envelope includes a fireplace hearth do not seal it with tape and plastic. Use the table below for further guidance in building preparation.

Building Component	Envelope Condition
Air handling units, duct fans	As found (open)
Dampers - intake, exhaust	As found (no preparation)
Diffusers, registers, grilles within the envelope	As found (open)
Doors, personnel type, at the envelope perimeter	Secured closed
Doors, personnel type, within the envelope	Secured (propped) open
Doors, roll-up type, at the envelope perimeter	Closed (no preparation)
Exhaust hoods	Closed
Kitchen hoods	As found (open)
Pilot light and associated fuel valve	Extinguished and closed, respectively
Vented combustion appliance	Off
Vented combustion appliance exhaust flue	As found (open)
Windows	Secured closed

3.8.5 Conducting The Pressure Test

Notify the Contracting Officer at least ten(10) working days before conducting the pressure tests to provide the Government the opportunity to witness the tests and to monitor weather forecasts for conditions favorable for testing. Do not pressure test until verifying that the continuous air barrier is in place and installed without failures in accordance with installation instructions. During the pressure test periodically inspect temporarily sealed items to ensure they are still sealed. Seals on temporarily sealed items tend to release more readily at higher pressures. Test data obtained after temporarily sealed items become unsealed cannot be used as input into the calculation program. Follow the Envelope Pressure Test Procedures in the paragraphs below. Submit detailed pressure test procedures indicating the test apparatus, the test methods and procedures, and the analysis methods to be employed for the building envelope pressure (air tightness) test. Submit these procedures not later than 60 days after Notice to Proceed.

3.8.5.1 Extend Pneumatic Tubes and Establish a Reference Differential Pressure

Confirm the various zones within the envelope have a relatively uniform interior pressure distribution by establishing a representative differential pressure between the envelope and the outdoors with blower door or trailer-mounted fans operating. The number of indoor pressure difference measurements (pneumatic hoses) required depends on the number of interior zones separated by bottle necks that could create significant pressure drops (e.g., doorways and stairwells). Extend at least four pneumatic hoses (differential pressure monitoring ports) to locations

within the envelope that are physically opposite of each other. In multiple story buildings, especially those over three stories, extend hoses to multiple floors. Locate the hose ends away from the effects of air discharge from blower test equipment. Select one of the four (or more) interior hoses, one judged by the test agency to be the most unaffected by air velocity produced by blower test equipment, to serve as the interior reference pressure port. Extend at least one additional pneumatic hose to the outdoors (outdoor pressure port). To the end of this hose manifold at least four hoses together and terminate each hose on a different side of the building. With the envelope sealed and the blowers energized, measure the differential pressure using the interior reference pressure port and the four outdoor pressure ports. Then measure and record the differential pressure by individually using each of the remaining three interior hoses. Ensure each reading is within plus or minus 10 percent of the reference reading. Thus, at an average 75 Pa maximum pressure difference across the envelope, the difference between the highest and lowest interior pressure difference measurements should be 15 Pa or less. If this condition cannot be met, attempt to create additional air pathways within the envelope to minimize pressure differences within the envelope. If necessary, move the interior hose ends. See step 2.13 of the Air Leakage Test Form in Appendix A.

3.8.5.2 Bias Pressure Readings

With the fan pressurization equipment de-energized and the envelope sealed, obtain the differential pressure between the outdoors and the envelope. Record 12 bias pressure readings before the pressure test and 12 bias pressure readings after the pressure test. Each reading is the average of ten or more 1-second measurements. Include positive and negative signs for each reading. To help dampen bias pressures that significantly contribute to test pressure, reduce temperature differences between indoor and outdoor air. Temperature differences can be reduced by operating test fan equipment for a few minutes to replace most of the indoor air with outdoor air.

3.8.5.3 Testing in Both Positive and Negative Directions

The preferred method for testing a building envelope is to test in both the pressurized and depressurized directions. Testing in one direction is only allowed if opposite direction testing cannot logistically be performed due to test equipment limitations or restrictions. After obtaining the pre-test bias differential pressure readings, conduct the pressure test. Record the envelope pressures (in units of Pascals) from one interior pneumatic hose (monitoring port) and the outdoor pneumatic hose(s), averaged or manifolded, with corresponding flows (in units of cfm) for each fan. Record the flow rates at least 10 to 12 positive and 10 to 12 negative building pressure readings. If conducting both positive and negative pressure tests the lowest allowable test pressure is 40 Pa and the highest test pressure is 85 Pa. Keep at least 25 Pa difference between the lowest and highest test pressure readings. Include the 75 Pa pressure value between the lowest and highest readings. The 10 to 12 readings in each direction are to be roughly evenly spaced along the range of pressures and flows. After testing is complete de-energize the equipment used to provide pressurization and obtain an additional 10 to 12 post-test bias pressure readings. None of the bias pressure readings are allowed to exceed 30 percent of the minimum test pressure. If these limits are exceeded the test fails and must be repeated.

3.8.5.4 Single Direction Testing

After obtaining the 12 aforementioned bias pressure readings, conduct the positive pressure test. Obtain flow rates at 10 to 12 roughly evenly spaced pressure readings over a pressure range of 50 to 85 Pa. After the data is recorded, de-energize the blower equipment and obtain an additional 10 to 12 bias pressure readings. None of the bias pressure readings may exceed 10 percent of the minimum test pressure. If these limits are exceeded the test fails.

3.8.5.5 Using a Building's Own Air Handling System to Pressure Test an Envelope

3.8.5.5.1 Test Setup

Temporarily seal the envelope in a manner similar to that for testing with blower door or trailer-mounted fans. To positively pressurize the envelope, de-energize all ventilation equipment and close all associated dampers, except those outside air intake dampers associated with supply fans that will be used to pressurize the building envelope. Fully open these dampers. For the negative pressure test, de-energize all ventilation equipment except for those fans that will be used to de-pressurize the envelope. All dampers associated with de-energized fans are to be closed and all exhaust dampers associated with fans used to de-pressurize the envelope will be fully opened.

3.8.5.5.2 Measuring Airflows

When using the building's own air handling system to pressure test the envelope, air flows can generally be measured using one of the following methods:

a. When testing using the building's own air handling system, ensure flow readings obtained by anemometer comply with ASTM D3464. Pitot tube or hot wire anemometer traverse in accordance with ASTM D3464.

b. Pressure compensated shrouds (especially recommended for rooftop exhaust fans)

c. Tracer gas methods for measuring airflows in ducts in accordance with ASTM E2029. Do not use tracer gas decay, constant injection, and constant concentration methods for estimating the total ventilation rate of the envelope.

3.8.5.5.3 Outdoor Air Flow Measuring Stations

Air flow stations may be used to measure outdoor airflows if one of the above methods is used to check accuracy of at least one air flow reading for each station or if the design of the HVAC system specifically placed outdoor air flow stations in locations that will yield accurate results. Field verify the accuracy of readings at the air flow measuring stations before obtaining pressure test readings.

3.8.5.6 Pressure Testing - Special Cases

3.8.5.6.1 Pressure Testing a Tall or Large Building Envelope

Pressure testing the envelope of a tall or large building may be unworkable and unrealistic using blower door or trailer-mounted

equipment. In this case, the test agency may define and pressure test separate zones or floors within the envelope and sum the leakage all of the zones to create an overall envelope leakage rate. Using this method, the test agency is to comply with the requirements of ASHRAE RP-935.

3.8.5.6.2 Pressure Testing a Multiple Isolated Zoned Building

Pressure test each exterior corner zone plus at least an additional 20 percent (as measured by floor area) of remaining zones. The Contracting Officer is responsible for selecting which of these additional zones to test. If all zones pass the pressure test it is assumed that all untested zones also pass and no further testing is required. If, however, any zone fails to pass the test's leakage requirements, re-seal, and re-test until it passes in accordance with paragraph FAILED PRESSURE TEST. Test an additional 20 percent of previously untested zones. If all tested zones pass, no further testing is needed. If any zone in this group fails the test re-seal and re-test the zone until it passes. Continue this process until all the tested zones pass. When testing a zone, the doors to all adjacent zones that share a common surface with the tested zone are to have their doors opened to the outdoors. The resulting leakage from the test zoned is that through all six surfaces (4 walls, roof, and floor, for a rectangular shaped zone).

3.8.5.7 Failed Pressure Test

If the pressure test fails to meet the established criteria, use diagnostic test methods described in paragraph LOCATING LEAKS BY DIAGNOSTIC TESTING to discover the leak locations. Provide additional permanent sealing measures to reduce or eliminate leak sources discovered during diagnostic testing. Retest (perform another pressure test) after sealing has been completed. Repeat this sequence of documenting test results in the test report, performing diagnostic tests, documenting recommendations for additional sealing measures in the test report, sealing leak locations per recommendations, and re-testing as necessary until the building envelope passes the pressure test and is in compliance with the performance requirements.

3.8.5.8 Air Leakage Test Report

Report volumetric flow rates and corresponding differential pressures in cubic feet per minute (cfm) and Pascals (Pa), respectively, on the Air Leakage Test Form sample form found in Appendix A. Populate the accompanying spreadsheet file titled Pressure Test Data Analysis with information obtained during the test. The spreadsheet uses equations found in ASTM E779 as a basis for calculating the envelope leakage rate. Other similar leakage rate calculation programs cannot be used or submitted for review. Submit a printout of the data input and output in the report. Should any air tightness (pressure) test fail, the pressure test report is to include data and results from all previous failed tests along with the final successful test data and results. Indicate if the resulting leakage rate did or did not meet the goal leakage requirement. Identify and document deficiencies in the building construction upon failure of a test to meet the specified maximum leakage rate.

Test reports on leakage tests performed using fan pressurization must meet ASTM E779 requirements; reports on tests performed utilizing blower door testing must meet ASTM E1827 requirements. Include the Test Agency Qualification Sheet, Air Leakage Test Form and Air Leakage Test Results Form in the written report. Document every test set-up condition with

diagrams and photos to ensure the tests can be made repeatable. Document all pneumatic hose termination locations. Record in detail how the building envelope was prepared for the tests. Also describe in detail which building items were temporarily sealed. Include photos of test equipment and sealing measures in the report. Include an electronic (pdf) version of all test reports on a CD. If the building envelope fails to meet the leakage rate goal, provide recommendations to further seal the envelope and document these recommendations in the test report.

3.8.6 Locating Leaks By Diagnostic Testing

Use diagnostic test methods described herein to discover obvious leaks through the envelope. Perform diagnostic tests on the building envelope regardless of the envelope meeting or failing to meet the designated leakage rate goal. Use diagnostic test methods in accordance with ASTM E1186 and in conjunction with pressurization equipment, as necessary. Use the thermography diagnostic test to establish a baseline for envelope leakage. Apply additional diagnostic tests (find, feel, fog or other tests) as necessary to further define leak locations and pathways discovered using thermography or to find additional leaks not readily detected by thermography. Using a variety of diagnostic tests may help locate leaks that would otherwise go undetected if only a single diagnostic test were used. Pay special attention to locating leaks at interfaces where there is a change in materials or a change in direction of like materials. These interfaces, at a minimum, include roof/wall, wall/wall, floor/wall, wall/window, wall/door, wall/louver, roof mounted equipment/roof curb interfaces and all utility penetrations (such as ducts, pipes, and conduit) through the envelope's architecture. Also use diagnostic tests to check for leakage between the air duct and duct damper, when the damper, under normal control power, is placed in the closed position.

3.8.6.1 Sealing and Re-Testing

Should leaks be discovered during diagnostic tests, thoroughly document the exact leak locations on a floor plan so that sealing can be later applied, if required or as directed. If the envelope passes the leakage test, use the diagnostic test procedure described above to identify obvious leakage locations. Seal the leaks at the discretion of the COR based on the magnitude, location, potential for liquid moisture penetration or retention, potential for condensation, presence of daylight through an architectural surface or if the leakage location could potentially cause rapid deterioration or mold growth of, or in the building envelope materials and assemblies. Apply sealing measures after diagnostic testing is complete and all pressurization blowers are off. To verify that the applied sealing measures are effective, re-test for leaks using the same diagnostic methods that discovered the leak. Reseal and retest until the envelope meets the leakage rate goal and all obvious leaks through the envelope are sealed.

3.8.6.2 Find Test

Use visual observation to locate daylight or artificial light streaming from the opposite side of the envelope. Observe all interfaces identified above.

3.8.6.3 Feel Test

Use the building's air handling system or blower door equipment to

negatively pressurize the building envelope, to at least 25 Pa but no greater than 85 Pa, with respect to the outdoors. The larger the pressure difference, the easier discovering leaks by feeling them becomes. While inside the envelope, hand feel roof/wall, wall/wall, and floor/wall interfaces and utility penetrations (such as ducts, pipes and conduit) for leaks and note the leak locations on a floor plan. The "Feel" test may also be used to check for leaks between the ductwork and ductwork damper. To do this, positively pressurize the envelope and check for air movement from the envelope exterior.

3.8.6.4 Infrared Thermography Test

Coordinate thermography examination with the pressure test agency and the test agency's pressurization equipment. The pressure test agency is to allow adequate time for the thermographer to perform a complete thermographic examination, as described hereinafter, of the envelope interior and exterior, including readings of the roof.

3.8.6.4.1 Thermography Test Methods

Before thermographic testing, remove furniture, construction equipment, and all other obstructions both inside and outside the building as necessary to gain a clear field of view. In the Thermographic Investigation Report, document all areas where obstructions remain. For exterior thermal examination of the envelope, including readings of the roof, verify that no direct solar radiation has heated the envelope surfaces to be examined for a period of approximately 3 hours for frame construction and for approximately 8 hours for masonry veneer construction. Conduct exterior investigations after sunset, before sunrise, or on an overcast day when the influence of solar radiation can be determined to be minimal. Limit exterior examinations to times when the influence of solar radiation is minimal, such as after sunset or before sunrise or during an overcast day. Conduct thermal imaging tests only when wind speeds are less than 8 mph at the time of analysis and at the end of analysis. Document any variations in wind during the test. Document all variations of test conditions in the Thermographic Investigation Report. Test only when exterior surfaces are dry. Monitor and document ongoing test parameters, such as the temperatures inside and outside the air barrier envelope, wind speed, and differential pressure.

3.8.6.4.1.1 Thermography Testing of the Air Barrier

Test the building envelope in accordance with ISO 6781, and ASTM E1186. Perform a complete thermographic inspection consisting of the full inspection of the interior and exterior of the complete air barrier envelope, to include readings of the roof. Document envelope areas that are inaccessible for testing. Use infrared thermography technology in concert with standard pressurization methods (blower doors, trailer mounted fans or the building's own air handling systems) to locate leaks through the air barrier. Adjust the HVAC system, if possible, to create or enhance the temperature difference between the envelope interior and exterior. The minimum allowable temperature difference is 9 degrees F. Maintain this temperature difference for at least 3 hours prior to the test. Use pressurization methods to establish a minimum of +20 Pa pressure difference with respect to the outdoors while using an infrared camera to view the envelope from outdoors. When viewing with the camera from inside the envelope, keep the envelope at a pressure differential of -20 Pa with respect to the outdoors using pressure testing equipment or the building's own air handling system.

3.8.6.4.2 Thermography Test Results

Document the location of all leaks, anomalies, and unusual thermal features on a floor plan or elevation view and catalog them with a visible light picture for locating the defect for correction. The thermographer is to recommend corrective actions to eliminate the leaks, anomalies, and unusual thermal features. Where leaks are found perform corrective sealing as necessary to achieve the whole envelope air leakage rate specified. After sealing, again use thermography in concert with standard pressurization methods to verify that the air leakage has been reduced. After these leaks have been permanently sealed, note all actions taken on the drawings or in the Thermographic Investigation Report. Submit the drawings for approval as part of the Thermographic Investigation Report. Also include thermographic photos that show where leaks were discovered. Include thermograms using an imaging palette that clearly shows the observed thermal patterns indicating air leakage. The Contracting Officer's Representative is to witness all testing.

3.8.6.5 Fog Test

Before using a theatrical fog generator, disable all building smoke detectors as they may alarm when fog is issued. Coordinate fog tests and the disabling of all smoke detectors with the Contracting Officer's representative and the local fire department as necessary. Use pressure test equipment or the buildings own air handling system to positively pressurize the building envelope to at least 25 Pa but not greater than 85 Pa over the outdoors. Using a theatrical fog generator within the envelope, direct fog at suspected leakage points such as at building interfaces. Test the following interfaces: roof/wall, wall/wall, floor/wall, wall/window, roof/mounted mechanical equipment. From the vantage point immediately outside the envelope and opposite that of the interface being tested, observe the effect as the fog is issued. Detection may also be further enhanced by using a scented fog liquid or a fog liquid that produces a colored fog. Look for fog and smell for associated odor percolating through the interface. Also use smoke puffers and smoke sticks as necessary to locate leaks at these and other interface locations. If the Architectural Plus HVAC System pressure test will be/was performed introduce fog into ductwork to check for leakage between ductwork and associated dampers. After fog testing has ended, reactivate the building smoke detectors, and notify the Contracting Officer and local fire department that the test has ended. After sealing has been completed retest these areas using fog. Seal additional leaks that are found. (Note that theatrical fog may release quantities of the water vapor, glycol, mineral oil, or other media that could damage electronics and interior finishes or cause allergic reactions. Small scale smoke trace could be used as an alternative. See "Effects of Theatrical Smokes and Fogs on Respiratory Health in the Entertainment Industry" at www.nih.gov.)

3.8.6.6 Diagnostic Test Report

Once the diagnostic tests have been completed and the leakage locations identified and sealed, document these procedures, locations, and recommendations in the diagnostic test report. Submit plan and profile drawings that thoroughly identify leak locations. Describe in detail all leak locations so that the seal-up crew knows where to apply sealing measures. After sealing measures have been applied, describe the methods used along with applicable photos of the final sealed condition.

3.8.6.6.1 Thermographic Investigation Report

Submit a report of each thermographic investigation identifying the thermal discontinuities in the thermal control layer. Indicate in the final report locations to which improvements for both the air control layer and the thermal control layer were made to reduce air leaks and correct discontinuities in the thermal control layer. Include in the report some selected radiometric images of suspected failure points in the air barrier envelope that indicate before and after conditions. Devote a chapter(s) of the Thermographic Investigation Report to identifying suspected points of thermal bridging, moisture migration through roofs and walls, and insulation voids. Indicate in the final report improvements that were made to the envelope to reduce air leaks. Include the following items in the report:

a. Brief description of the building construction

b. Types of interior and exterior surface materials used in the building.

c. Geographical orientation of the building with a description of the exterior surroundings including other buildings, vegetation, landscaping, and surface water drainage.

d. Camera brand, model and serial number, and most recent calibration date; optional lenses with serial numbers (if applicable)

e. Thermographer's and Government Inspector's names

f. Date and time of tests

g. Air temperature and humidity inside the air barrier envelope

h. Outdoor air temperature and humidity

i. General information for the last 12 hours on the solar radiation conditions in the geographic area where the test is being performed.

j. Ambient conditions such as precipitation and wind direction and speed occurring with the last 24 hours, as applicable. Refer to specific requirements in each section of each thermographic inspection type for requirements in each specific area.

k. Documentation of those portions of the building envelope which were not within test conditions when the scan was performed, and which portions were obstructed by adjacent structures, interior furnishings, intervening cavities, or reflective surfaces.

l. Other relevant information, which may have influenced test results.

m. Drawings, sketches, floor plans and photographs detailing the locations in the buildings where thermograms were taken detailing possible irregularities in the components being tested.

n. Thermal images taken during the inspection with their relative locations and written or voiced recorded explanations of the anomaly listed along with visual and reference images.

o. An identification of the aspects or components of the building being examined.

p. Explanations for the type and the extent of each construction defect observed during the inspection.

q. Any results from additional measurements and investigations. Identify additional equipment used and support with type, model number, serial number, and date of most recent calibrated.

3.8.6.6.2 Fog Test Report

Document all turbulent air flow and dead air spaces within the envelope. Report fog behavior as it exits from or is entrained within the building. Include a floor plan in the report that documents the locations where fog passed through the envelope.

3.8.7 Calculation Program

To calculate the envelope leakage rate and other required outputs, input the data obtained during the pressure tests as documented in the Air Leakage Test Form (Appendix A) into the Air Leakage Rate by Fan Pressurization Excel spreadsheet. This spreadsheet can be found at the following web site: http://www.wbdg.org/ffc/dod/unified-facilities-guide-specifications-ufgs/forms-graphic

3.8.8 After Completion Of The Pressure And Diagnostic Test

After all pressure and diagnostic testing has been completed unseal all temporarily sealed items. Unless otherwise directed by the Contracting Officer, return all dampers, doors, and windows to their pre-test condition. Remove tape and plastic from all temporarily sealed openings, being careful not to deface painted surfaces. If paint is removed from finished surfaces, repaint to match existing surfaces. Unless otherwise directed by the Contracting Officer's representative, return fuel (gas) valves to their pre-test position and relight pilot lights. Return all fans and air handling units to pre-test conditions. Restore smoke/fire detectors to operating condition.

3.8.9 Repair And Protection

Repair and protection are the Contractor's responsibility, regardless of the assignment of responsibility for testing, inspection, and similar services. Upon completion of inspection, testing, or sample taking and similar services, repair damaged construction and restore substrates and finishes, protect construction exposed by or for quality control service activities, and protect repaired construction.

3.9 TRAINING

The Commissioning Provider is responsible for overseeing and approving the training plan required by Section 01 78 00 OPERATION AND MAINTENANCE DATA and identifying any deficiencies to the Contracting Officer's Representative and the Contractor's Quality Control Personnel.

Coordinate, schedule, and document training of all commissioned systems as required by Section 01 91 00.15 BUILDING COMMISSIONING paragraph titled "Training Plan".

3.10 FINAL BECx REPORT

The BECx must provide a final BECx report that includes information generated by the BECx process including: BECx meeting minutes, design reports, test reports, the final OPR, BoD, final BECx Plan, issue and resolution log, site observations, as-built drawings (provided by the Contractor), submittals, record of training, and recommended preventive maintenance actions and intervals.

The BECxP must ensure the Final BECx Report is submitted as a portion of the Final Commissioning Report for the project, as defined in Section 01 91 00.15 BUILDING COMMISSIONING. Submit report within 14 calendar days of completion of all commissioning efforts.

3.11 APPENDICES

The following forms are available for download as a MS Word file at http://www.wbdg.org/ffc/dod/unified-facilities-guide-specifications-ufgs/forms-graphic

Appendix A - Air Leakage Test Form
Appendix B - Air Leakage Test Results Form
Appendix C - Test Agency Qualifications Sheet

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SECTION 03 30 00

CAST-IN-PLACE CONCRETE
02/19, CHG 10: 08/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 117	(2010; R 2015) Specifications for Tolerances for Concrete Construction and Materials and Commentary
ACI 121R	(2008) Guide for Concrete Construction Quality Systems in Conformance with ISO 9001
ACI 301	(2020) Specifications for Structural Concrete
ACI 302.1R	(2015) Guide for Concrete Floor and Slab Construction
ACI 304.2R	(2017) Guide to Placing Concrete by Pumping Methods
ACI 304R	(2000; R 2009) Guide for Measuring, Mixing, Transporting, and Placing Concrete
ACI 305R	(2020) Guide to Hot Weather Concreting
ACI 306R	(2016) Guide to Cold Weather Concreting
ACI MNL-2	(2019; 11th Edition) ACI Manual of Concrete Inspection
ACI MNL-15	(2020) Field Reference Manual: Specifications for Concrete Construction ACI 301-20 with Selected ACI References
ACI SPEC 308.1	>(2023) External Curing of Cast-in-Place Concrete - Specification

AMERICAN WELDING SOCIETY (AWS)

AWS D1.4/D1.4M	(2018; Amd 1 2020) Structural Welding Code - Reinforcing Steel

ASTM INTERNATIONAL (ASTM)

ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,

	Welded and Seamless
ASTM A615/A615M	(2025) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A706/A706M	(2025) Standard Specification for Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
ASTM A884/A884M	(2025) Standard Specification for Epoxy-Coated Steel Wire and Welded Wire Reinforcement
ASTM A934/A934M	(2022) Standard Specification for Epoxy-Coated Prefabricated Steel Reinforcing Bars
ASTM A996/A996M	(2016) Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
ASTM A1064/A1064M	(2024) Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
ASTM C31/C31M	(2026) Standard Practice for Making and Curing Concrete Test Specimens in the Field
ASTM C33/C33M	(2024a) Standard Specification for Concrete Aggregates
ASTM C39/C39M	(2024) Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
ASTM C42/C42M	(2020) Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ASTM C78/C78M	(2022) Standard Test Method for Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading)
ASTM C94/C94M	(2025a) Standard Specification for Ready-Mixed Concrete
ASTM C136/C136M	(2025) Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates
ASTM C143/C143M	(2020) Standard Test Method for Slump of Hydraulic-Cement Concrete
ASTM C150/C150M	(2024) Standard Specification for Portland Cement
ASTM C172/C172M	(2017) Standard Practice for Sampling Freshly Mixed Concrete

ASTM C173/C173M	(2024a) Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C231/C231M	(2026) Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C260/C260M	(2024) Standard Specification for Air-Entraining Admixtures for Concrete
ASTM C311/C311M	(2025) Standard Test Methods for Sampling and Testing Fly Ash or Natural Pozzolans for Use in Portland-Cement Concrete
ASTM C330/C330M	(2017a) Standard Specification for Lightweight Aggregates for Structural Concrete
ASTM C494/C494M	(2024) Standard Specification for Chemical Admixtures for Concrete
ASTM C595/C595M	(2025) Standard Specification for Blended Hydraulic Cements
ASTM C618	(2025a) Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
ASTM C803/C803M	(2023) Standard Test Method for Penetration Resistance of Hardened Concrete
ASTM C845/C845M	(2018) Standard Specification for Expansive Hydraulic Cement
ASTM C873/C873M	(2015) Standard Test Method for Compressive Strength of Concrete Cylinders Cast in Place in Cylindrical Molds
ASTM C900	(2015) Standard Test Method for Pullout Strength of Hardened Concrete
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM C989/C989M	(2025) Standard Specification for Slag Cement for Use in Concrete and Mortars
ASTM C1012/C1012M	(2024) Standard Test Method for Length Change of Hydraulic-Cement Mortars Exposed to a Sulfate Solution
ASTM C1074	(2019; E 2021) Standard Practice for Estimating Concrete Strength by the Maturity Method
ASTM C1077	(2026) Standard Practice for Agencies Testing Concrete and Concrete Aggregates

	for Use in Construction and Criteria for Testing Agency Evaluation
ASTM C1107/C1107M	(2020) Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM C1157/C1157M	(2025) Standard Performance Specification for Hydraulic Cement
ASTM C1218/C1218M	(2020c) Standard Test Method for Water-Soluble Chloride in Mortar and Concrete
ASTM C1240	(2020) Standard Specification for Silica Fume Used in Cementitious Mixtures
ASTM C1260	(2023) Standard Test Method for Potential Alkali Reactivity of Aggregates (Mortar-Bar Method)
ASTM C1293	(2008; R 2015) Standard Test Method for Determination of Length Change of Concrete Due to Alkali-Silica Reaction
ASTM C1567	(2025) Standard Test Method for Determining the Potential Alkali-Silica Reactivity of Combinations of Cementitious Materials and Aggregate (Accelerated Mortar-Bar Method)
ASTM C1602/C1602M	(2022) Standard Specification for Mixing Water Used in Production of Hydraulic Cement Concrete
ASTM C1778	(2023) Standard Guide for Reducing the Risk of Deleterious Alkali-Aggregate Reaction in Concrete
ASTM D1751	(2018) Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
ASTM D2628	(2025) Standard Specification for Preformed Polychloroprene Elastomeric Joint Seals for Concrete Pavements
ASTM D2835	(1989; R 2017) Standard Specification for Lubricant for Installation of Preformed Compression Seals in Concrete Pavements
ASTM D3042	(2017) Standard Test Method for Insoluble Residue in Carbonate Aggregates
ASTM D5759	(2012; R 2020) Characterization of Coal Fly Ash and Clean Coal Combustion Fly Ash for Potential Uses

ASTM D6690	(2021) Standard Specification for Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements
ASTM E96/E96M	(2024) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
ASTM E329	(2025b) Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection
ASTM E1643	(2018a) Standard Practice for Selection, Design, Installation, and Inspection of Water Vapor Retarders Used in Contact with Earth or Granular Fill Under Concrete Slabs
ASTM E1745	(2017; R 2023) Standard Specification for Water Vapor Retarders Used in Contact with Soil or Granular Fill under Concrete Slabs

COMPOSITE PANEL ASSOCIATION (CPA)

ANSI/CPA A135.4	(2012; R2020) Basic Hardboard

CONCRETE REINFORCING STEEL INSTITUTE (CRSI)

CRSI RB4.1	(2016) Supports for Reinforcement Used in Concrete
CRSI SP0001-31-DL-I	(2024) Manual of Standard Practice

FOREST STEWARDSHIP COUNCIL (FSC)

FSC STD 01 001	(2015) Principles and Criteria for Forest Stewardship

NATIONAL INSTITUTE OF STANDARDS AND TECHNOLOGY (NIST)

NIST PS 1	(2009) DOC Voluntary Product Standard PS 1-07, Structural Plywood

1.2 DEFINITIONS

a. "Cementitious material" as used herein includes all portland cement, pozzolan, fly ash, slag cement.

b. "Exposed to public view" means situated so that it can be seen from eye level from a public location after completion of the building. A public location is accessible to persons not responsible for operation or maintenance of the building.

c. "Chemical admixtures" are materials in the form of powder or fluids that are added to the concrete to give it certain characteristics not obtainable with plain concrete mixes.

d. "Supplementary cementing materials" (SCM) include coal fly ash, slag cement, natural or calcined pozzolans, and ultra-fine coal ash when used in such proportions to replace the portland cement that result in

improvement to sustainability and durability and reduced cost.

e. "Design strength" (f'c) is the specified compressive strength of concrete at time(s) specified in this section to meet structural design criteria.

f. "Mass Concrete" is any concrete system that approaches a maximum temperature of 158 degrees F within the first 72 hours of placement. In addition, it includes all concrete elements with a section thickness of 3 feet or more regardless of temperature.

g. "Mixture proportioning" is the process of designing concrete mixture proportions to enable it to meet the strength, service life and constructability requirements of the project while minimizing the initial and life-cycle cost.

h. "Mixture proportions" are the masses or volumes of individual ingredients used to make a unit measure (cubic meter or cubic yard) of concrete.

i. "Pozzolan" is a siliceous or siliceous and aluminous material, which in itself possesses little or no cementitious value but will, in finely divided form and in the presence of moisture, chemically react with calcium hydroxide at ordinary temperatures to form compounds possessing cementitious properties.

j. "Workability (or consistence)" is the ability of a fresh (plastic) concrete mix to fill the form/mould properly with the desired work (vibration) and without reducing the concrete's quality. Workability depends on water content, chemical admixtures, aggregate (shape and size distribution), cementitious content and age (level of hydration).

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Quality Control Program; G

Quality Control Personnel Certifications; G

Quality Control Organizational Chart

Laboratory Accreditation; G

Maturity Method Data

SD-02 Shop Drawings

Reinforcing Steel; G

SD-03 Product Data

Joint Sealants; S

Joint Filler; S

Formwork Materials

Cementitious Materials; S

Vapor Retarder and Vapor Barrier

Concrete Curing Materials

Reinforcement; S

Admixtures

Mechanical Reinforcing Bar Connectors

Local/Regional Materials; S

Biodegradable Form Release Agent

Pumping Concrete

Nonshrink Grout

SD-05 Design Data

Construction and Movement Joints Locations and Details; G

Concrete Mix Design; G

SD-06 Test Reports

Concrete Mix Design; G

Fly Ash; G

Pozzolan; G

Slag Cement; G

Aggregates; G

Portland Cement; G

Blended Cements; G

Compressive Strength Tests; G

Slump Tests

Water

SD-07 Certificates

Reinforcing Bars

Welder Qualifications

Field Testing Technician and Testing Agency

SD-08 Manufacturer's Instructions

Joint Sealants; S

1.4 MODIFICATION OF REFERENCES

Accomplish work in accordance with ACI publications except as modified herein. Consider the advisory or recommended provisions to be mandatory. Interpret reference to the "Building Official," the "Structural Engineer," and the "Architect/Engineer" to mean the Contracting Officer.

1.5 DELIVERY, STORAGE, AND HANDLING

Follow ACI 301, ACI 304R and ASTM A934/A934M requirements and recommendations. Do not deliver concrete until vapor retarder, vapor barrier, forms, reinforcement, embedded items, and chamfer strips are in place and ready for concrete placement. Do not store concrete curing compounds or sealers with materials that have a high capacity to adsorb volatile organic compound (VOC) emissions. Do not store concrete curing compounds or sealers in occupied spaces.

1.5.1 Reinforcement

Store reinforcement of different sizes and shapes in separate piles or racks raised above the ground to avoid excessive rusting. Protect from contaminants such as grease, oil, and dirt. Ensure bar sizes can be accurately identified after bundles are broken and tags removed.

1.6 QUALITY ASSURANCE

1.6.1 Design Data

1.6.1.1 Concrete Mix Design

Sixty days minimum prior to concrete placement, submit a mix design for each strength and type of concrete. Submit all documentation required in ACI 301 Section 4 and as specified in this section. Submit a complete list of materials including type; brand; source and amount of cement, supplementary cementitious materials, and admixtures; and applicable reference specifications. Submit mill test and all other test for cement, supplementary cementitious materials, aggregates, and admixtures. Provide documentation of maximum nominal aggregate size, gradation analysis, percentage retained and passing sieve, and a graph of percentage retained verses sieve size. Provide mix proportion data using at least three different water-cementitious material ratios for each type of mixture, which produce a range of strength encompassing those required for each type of concrete required. If source material changes, resubmit mix proportion data using revised source material. Provide only materials that have been proven by trial mix studies to meet the requirements of this specification, unless otherwise approved in writing by the Contracting Officer. Indicate clearly in the submittal where each mix design is used when more than one mix design is submitted. Resubmit data on concrete components if the qualities or source of components changes. Required average strength can be documented by field experience if field strength test data are available and represent a single group of at least 10 consecutive strength tests for one mixture, using materials and conditions similar to those expected for work, and encompassing a period of not less than 45 days. The average of field strength tests must equal

or exceed fcr'. Changes in materials, conditions, and proportions within the test record must not have been more closely restricted than those for the proposed work. Test records must not be more than 24 months old. Obtain mix design approval from the contracting officer prior to concrete placement.

1.6.2 Shop Drawings

1.6.2.1 Reinforcing Steel

Indicate bending diagrams, assembly diagrams, splicing and laps of bars, shapes, dimensions, and details of bar reinforcing, accessories, and concrete cover. Do not scale dimensions from structural drawings to determine lengths of reinforcing bars. Reproductions of contract drawings are unacceptable.

1.6.3 Control Submittals

1.6.3.1 Pumping Concrete

Submit proposed materials and methods for pumping concrete. Include mix designs, pumping equipment including type of pump and size and material for pipe, and maximum length and height concrete is to be pumped.

1.6.3.2 Safety Data Sheets

Submit Safety Data Sheets (SDS) for all materials that are regulated for hazardous health effects. SDS must be readily accessible during each work shift to employees when they are at the construction site.

1.6.4 Test Reports

1.6.4.1 Fly Ash and Pozzolan

Submit test results in accordance with ASTM C618 for fly ash and pozzolan. Submit test results performed within 6 months of submittal date.

1.6.4.2 Slag Cement

Submit test results in accordance with ASTM C989/C989M for slag cement. Submit test results performed within 6 months of submittal date.

1.6.4.3 Aggregates

Submit test results in accordance with ASTM C33/C33M, or ASTM C330/C330M for lightweight aggregate, and ASTM C1293 or ASTM C1567 as required in the paragraph titled ALKALI-AGGREGATE REACTION.

1.6.5 Quality Control Program

Develop and submit for approval a concrete quality control program in accordance with the guidelines of ACI 121R and as specified herein. Include approved laboratories. Provide direct oversight for the concrete qualification program inclusive of associated sampling and testing. Provide all quality control reports to the Contracting Officer, Quality Manager and Concrete Supplier. Maintain a copy of ACI MNL-15 and CRSI SP0001-31-DL-I at project site.

1.6.6 Quality Control Personnel Certifications

Submit for approval the responsibilities of the various quality control personnel, including the names and qualifications of the individuals in those positions and a quality control organizational chart defining the quality control hierarchy and the responsibility of the various positions. Quality control personnel must be employed by the Contractor.

Submit American Concrete Institute certification for the following:

a. CQC personnel responsible for inspection of concrete operations.

b. Lead Foreman or Journeyman of the Concrete Placing, Finishing, and Curing Crews.

c. Field Testing Technicians: ACI Concrete Field Testing Technician, Grade I.

1.6.6.1 Quality Manager Qualifications

Holds a current license as a professional engineer in a U.S. state or territory with experience on at least five similar projects. Evidence of extraordinary proven experience may be considered by the Contracting Officer as sufficient to act as the Quality Manager.

1.6.6.2 Field Testing Technician and Testing Agency

Submit data on qualifications of proposed testing agency and technicians for approval by the Contracting Officer prior to performing testing on concrete.

a. Work on concrete under this contract must be performed by an ACI Concrete Field Testing Technician Grade 1 qualified in accordance with ACI MNL-2 or equivalent. Equivalent certification programs must include requirements for written and performance examinations as stipulated in ACI MNL-2.

b. Testing agencies that perform testing services on reinforcing steel must meet the requirements of ASTM E329.

c. Testing agencies that perform testing services on concrete materials must meet the requirements of ASTM C1077.

1.6.7 Laboratory Qualifications for Concrete Qualification Testing

The concrete testing laboratory must have the necessary equipment and experience to accomplish required testing. The laboratory must meet the requirements of ASTM C1077 and be Cement and Concrete Reference Laboratory (CCRL) inspected.

1.6.8 Laboratory Accreditation

Laboratory and testing facilities are provided by and at the expense of the Contractor. The laboratories performing the tests must be accredited in accordance with ASTM C1077, including ASTM C78/C78M and ASTM C1260. The accreditation must be current and must include the required test methods, as specified. Furthermore, comply with the following requirements:

a. Aggregate Testing and Mix Proportioning: Studies performed by an accredited laboratory and under the direction of a registered professional engineer in a U.S. state or territory competent in concrete materials who is competent in concrete materials and must sign all reports and designs.

b. Acceptance Testing: Furnish all materials, labor, and facilities required for molding, curing, testing, and protecting test specimens at the site and in the laboratory. Furnish and maintain boxes or other facilities suitable for storing and curing the specimens at the site while in the mold within the temperature range stipulated by ASTM C31/C31M.

c. Contractor Quality Control: All sampling and testing must be performed by an approved, onsite, independent, accredited laboratory.

1.7 ENVIRONMENTAL REQUIREMENTS

Provide space ventilation according to material manufacturer recommendations, at a minimum, during and following installation of concrete curing compound and sealer. Maintain one of the following ventilation conditions during the curing period or for 72 hours after installation:

a. Supply 100 percent outside air 24 hours a day.

b. Supply airflow at a rate of 6 air changes per hour, when outside temperatures are between 55 degrees F and 84 degrees F and humidity is between 30 percent and 60 percent.

c. Supply airflow at a rate of 1.5 air changes per hour, when outside air conditions are not within the range stipulated above.

1.7.1 Submittals for Environmental Performance

a. Provide data indication the percentage of post-industrial pozzolan (fly ash, slag cement) cement substitution as a percentage of the full product composite by weight.

b. Provide data indicating the percentage of post-industrial and post-consumer recycled content aggregate.

c. Provide product data indicating the percentage of post-consumer recycled steel content in each type of steel reinforcement as a percentage of the full product composite by weight.

d. Provide product data stating the location where all products were manufactured

e. For projects using FSC certified formwork, provide chain-of-custody documentation for all certified wood products.

f. For projects using reusable formwork, provide data showing how formwork is reused.

g. Provide SDS product information data showing that form release agents meet any environmental performance goals such as using vegetable and soy based products.

h. Provide SDS product information data showing that concrete adhesives meet any environmental performance goals including low emitting, low volatile organic compound products.

1.8 SUSTAINABLE DESIGN REQUIREMENTS

1.8.1 Local/Regional Materials

Use materials or products extracted, harvested, or recovered, as well as manufactured, within a 500 mile radius from the project site, if available from a minimum of three sources.

1.8.2 Forest Stewardship Council (FSC) Certification

Use FSC-certified wood where specified. Provide letter of certification signed by lumber supplier. Indicate compliance with FSC STD 01 001 and identify certifying organization. Submit FSC certification numbers; identify each certified product on a line-item basis. Submit copies of invoices bearing the FSC certification numbers.

1.9 QUALIFICATIONS FOR WELDING WORK

Welding procedures must be in accordance with AWS D1.4/D1.4M.

Verify that Welder qualifications are in accordance with AWS D1.4/D1.4M for welding of reinforcement or under an equivalent qualification test approved in advance. Welders are permitted to do only the type of welding for which each is specifically qualified.

PART 2 PRODUCTS

2.1 FORMWORK MATERIALS

a. Form-facing material in contact with concrete must be lumber, plywood, tempered concrete-form-grade hardboard, metal, and plastic. Submit product information on proposed form-facing materials if different from that specified herein.

b. Design formwork, shores, reshores, and backshores to support loads transmitted to them and to comply with applicable building code requirements.

c. Design formwork and shoring for load redistribution resulting from stressing of post-tensioned reinforcement. Ensure that formwork allows movement resulting from application of prestressing force.

d. Design formwork to withstand pressure resulting from placement and vibration of concrete and to maintain specified tolerances.

e. Design formwork to accommodate waterstop materials in joints at locations indicated in Contract Documents.

f. Provide temporary openings in formwork if needed to facilitate cleaning and inspection.

g. Design formwork joints to inhibit leakage of mortar.

h. Limit deflection of facing materials for concrete surfaces exposed to view to 1/240 of center-to-center spacing of facing supports.

i. Do not use earth cuts as forms for vertical or sloping surfaces for any concrete application.

j. Submit product information on proposed form-facing materials if different from that specified herein.

2.1.1 Wood Forms

Use lumber as specified in Section 06 10 00 ROUGH CARPENTRY and as follows. Provide lumber that is square edged or tongue-and-groove boards, free of raised grain, knotholes, or other surface defects. Provide plywood that complies with NIST PS 1, B-B concrete form panels or better or ANSI/CPA A135.4, hardboard for smooth form lining.

2.1.1.1 Concrete Form Plywood (Standard Rough)

Provide plywood that conforms to NIST PS 1, B-B, concrete form, not less than 5/8-inch thick.

2.1.1.2 Overlaid Concrete Form Plywood (Standard Smooth)

Provide plywood that conforms to NIST PS 1, B-B, high density form overlay, not less than 5/8-inch thick.

2.1.2 Plastic Forms

Plastic lumber as specified in Section 06 10 00 ROUGH CARPENTRY. Provide plastic forms that contain a minimum of 50 percent post-consumer recycled content, or a minimum of 50 percent post-industrial recycled content.

2.1.3 Carton Forms

Moisture resistant treated paper faces, biodegradable, structurally sufficient to support weight of wet concrete until initial set. Provide carton forms that contain a minimum of 5 percent post-consumer recycled content, or a minimum of 20 percent post-industrial recycled content.

2.1.4 Steel Forms

Provide steel form surfaces that do not contain irregularities, dents, or sags.

2.2 FORMWORK ACCESSORIES

a. Use commercially manufactured formwork accessories, including ties and hangers.

b. Form ties and accessories must not reduce the effective cover of the reinforcement.

2.2.1 Form Ties

a. Use form ties with ends or end fasteners that can be removed without damage to concrete.

b. Where indicated in Contract Documents, use form ties with integral water barrier plates or other acceptable positive water barriers in walls.

c. The breakback distance for ferrous ties must be at least 2 in. for Surface Finish-2.0 or Surface Finish-3.0, as defined in ACI 301.

2.2.2 Biodegradable Form Release Agent

a. Provide form release agent that is colorless, biodegradable, and soy oil-based, with a low (maximum of 55 grams/liter (g/l)) VOC content.

b. Provide product that does not bond with, stain, or adversely affect concrete surfaces and does not impair subsequent treatments of concrete surfaces.

c. Provide form release agent that reduces formwork moisture absorption, and does not contain diesel fuel, petroleum-based lubricating oils, waxes, or kerosene. Submit documentation indicating type of biobased material in product and biobased content. Indicate relative dollar value of biobased content products to total dollar value of products included in project.

d. Submit manufacturer's product data on formwork release agent for use on each form-facing material.

2.2.3 Chamfer Materials

Use lumber materials with dimensions of 3/4 x 3/4 in.

2.2.4 Construction and Movement Joints Locations and Details

a. Submit details and locations of construction joints in accordance with the requirements herein.

b. Locate construction joints within middle one-third of spans of slabs, beams, and girders. If a beam intersects a girder within the middle one-third of girder span, the distance between the construction joint in the girder and the edge of the beam must be at least twice the width of the larger member.

c. For members with post-tensioning tendons, locate construction joints where tendons pass through centroid of concrete section.

d. Locate construction joints in walls and columns at underside of slabs, beams, or girders and at tops of footings or slabs.

e. Make construction joints perpendicular to main reinforcement.

f. Provide movement joints where indicated in Contract Documents or in accepted alternate locations.

g. Submit location and detail of movement joints if different from those indicated in Contract Documents.

h. Submit manufacturer's data sheet on expansion joint materials.

i. Provide keyways where indicated in Contract Documents.

2.2.5 Other Embedded items

Use sleeves, inserts, anchors, and other embedded items of material and

design indicated in Contract Documents.

2.3 CONCRETE MATERIALS

2.3.1 Cementitious Materials

2.3.1.1 Portland Cement

a. Unless otherwise specified, provide cement that conforms to ASTM C150/C150M Type II.

b. Use one brand and type of cement for formed concrete having exposed-to-view finished surfaces.

c. Submit information along with evidence demonstrating compliance with referenced standards. Include types of cementitious materials, manufacturing locations, shipping locations, and certificates showing compliance.

d. Store cementitious materials and keep dry and free from contaminants.

2.3.1.2 Blended Cements

a. Conform to ASTM C595/C595M Type IL.

b. Slag cement added to the Type IS or Type IT blended cements must meet ASTM C989/C989M.

c. The pozzolan added to the Type IP or Type IT blended cements must meet ASTM C618 Class F, and interground with the cement clinker. The manufacturer must state in writing that the amount of pozzolan in the finished cement will not vary more than plus or minus 5 mass percent of the finished cement from lot-to-lot or within a lot. The percentage and type of pozzolan used in the blend must not change from that submitted for the aggregate evaluation and mixture proportioning.

2.3.1.3 Fly Ash

a. ASTM C618, Class F, except that the maximum allowable loss on ignition must not exceed 3 percent.

b. If fly ash is used it must range from 15 to 20 percent by weight of cementitious material, provided the fly ash does not reduce the amount of cement in the concrete mix below the minimum requirements of local building codes. Do not use fly ash when it cannot meet the minimum level. Report the chemical analysis of the fly ash in accordance with ASTM C311/C311M. Evaluate and classify fly ash in accordance with ASTM D5759.

2.3.1.4 Slag Cement

ASTM C989/C989M, Grade 100.

2.3.1.5 Other Supplementary Cementitious Materials

Natural pozzolan must be raw or calcined and conform to ASTM C618, Class N, including the optional requirement for uniformity.

Ultra Fine Fly Ash (UFFA) and Ultra Fine Pozzolan (UFP) must conform to

ASTM C618, Class F or N, and the following additional requirements:

a. The strength activity index at 28 days of age at least 95 percent of the control specimens.

b. The average particle size not exceed 6 microns.

c. The sum of SiO2 plus Al2O3 plus Fe2O3 greater than 77 percent.

2.3.2 Water

a. Water or ice must comply with the requirements of ASTM C1602/C1602M.

b. Minimize the amount of water in the mix. Improve workability by adjusting the grading of the aggregate and using admixture rather than by adding water.

c. Provide water potable; free from injurious amounts of oils, acids, alkalis, salts, organic materials, or other substances deleterious to concrete.

d. Protect mixing water and ice from contamination during storage and delivery.

e. Submit test report showing water complies with ASTM C1602/C1602M.

2.3.3 Aggregate

2.3.3.1 Normal-Weight Aggregate

a. Conform to ASTM C33/C33M unless otherwise specified in the Contract Documents or approved by the contracting officer. Fine aggregate for concrete for slabs-on-ground and suspended-slab floors must conform to gradation requirements of ACI 302.1R, Table 8.5.1.

b. Obtain aggregates used in concrete from the same sources and have the same size range as aggregates used in concrete represented by submitted field test records or used in trial mixtures.

c. Provide sand that is at least 50 percent acid insoluble based on ASTM D3042.

d. Store and handle aggregate in a manner that will avoid segregation and prevents contamination by other materials or other sizes of aggregates. Store aggregates in locations that will permit them to drain freely. Do not use aggregates that contain frozen lumps.

e. Submit types, pit or quarry locations, producers' names, aggregate supplier statement of compliance with ASTM C33/C33M, and ASTM C1293 expansion data not more than 18 months old.

2.3.3.2 Lightweight Aggregate

Lightweight aggregate in accordance with ASTM C330/C330M.

2.3.4 Admixtures

a. Chemical admixtures must conform to ASTM C494/C494M.

b. Air-entraining admixtures must conform to ASTM C260/C260M.

c. Do not use calcium chloride admixtures.

d. Viscosity modifying admixtures (VMA) must conform to ASTM C494/C494M, Type S.

e. Admixtures used in concrete must be the same as those used in the concrete represented by submitted field test records or used in trial mixtures.

f. Protect stored admixtures against contamination, evaporation, or damage.

g. To ensure uniform distribution of constituents, provide agitating equipment for admixtures used in the form of suspensions or unstable solutions. Protect liquid admixtures from freezing and from temperature changes that would adversely affect their characteristics.

h. Submit types, brand names, producers' names, manufacturer's technical data sheets, and certificates showing compliance with standards required herein.

2.4 MISCELLANEOUS MATERIALS

2.4.1 Concrete Curing Materials

Provide concrete curing material in accordance with ACI 301 Section 5 and ACI SPEC 308.1 Section 2. Submit product data for concrete curing compounds. Submit manufactures instructions for placement of curing compound.

2.4.2 Nonshrink Grout

Nonshrink grout in accordance with ASTM C1107/C1107M.

2.4.3 Expansion/Contraction Joint Filler

ASTM D1751, Type I. Provide material 1/2 inch thick, unless otherwise indicated.

2.4.4 Joint Sealants

2.4.4.1 Horizontal Surfaces, 3 Percent Slope, Maximum

ASTM D6690 or ASTM C920, Type M, Class 25, Use T.

2.4.4.2 Vertical Surfaces Greater Than 3 Percent Slope

ASTM C920, Type M, Grade NS, Class 25.

2.4.4.3 Preformed Polychloroprene Elastomeric Type

ASTM D2628.

2.4.4.4 Lubricant for Preformed Compression Seals

ASTM D2835.

2.4.5 Vapor Retarder and Vapor Barrier

ASTM E1745 Class A polyethylene sheeting, minimum 15 mil thickness or other equivalent material with a maximum permeance rating of 0.04 perms per ASTM E96/E96M.

Consider plastic vapor retarders and adhesives with a high recycled content, low toxicity low VOC (Volatile Organic Compounds) levels.

2.4.6 Dovetail Anchor Slot

Preformed metal slot approximately 1 inch by 1 inch of not less than 22 gage galvanized steel cast in concrete. Coordinate actual size and throat opening with dovetail anchors and provide with removable filler material.

2.5 CONCRETE MIX DESIGN

2.5.1 Properties and Requirements

a. Use materials and material combinations listed in this section and the contract documents.

b. Cementitious material content must be adequate for concrete to satisfy the specified requirements for strength, w/cm, durability, and finishability described in this section and the contract documents.

c. Selected target slump must meet the requirements of this section, the contract documents, and must not exceed 9 in. Concrete must not show visible signs of segregation.

d. Enforce the target slump for the duration of the project. Determine the slump by ASTM C143/C143M. Slump tolerances must meet the requirements of ACI 117.

e. The nominal maximum size of coarse aggregate for a mixture must not exceed three-fourths of the minimum clear spacing between reinforcement, one-fifth of the narrowest dimension between sides of forms, or one-third of the thickness of slabs or toppings.

f. Concrete must be air entrained for members assigned to Exposure Class F1, F2, or F3, with the total air content in accordance with the requirements of the paragraph titled DURABILITY.

g. Measure air content at the point of delivery in accordance with ASTM C173/C173M or ASTM C231/C231M.

h. Concrete for slabs to receive a hard-troweled finish must not contain an air-entraining admixture or have a total air content greater than 3 percent.

i. Concrete properties and requirements for each portion of the structure are specified in the table below. Refer to the paragraph titled DURABILITY for more details on exposure categories and their requirements.

	Minimum f'_c psi	Exposure Categories^	Miscellaneous Requirements
Footings	4000 at 28 days	S1; C1; W2; F1	Max. slump: 6 in. Nominal maximum aggregate size must be 3/4 in.
Elevated slabs	4000 at 28 days	S0; C0; W0; F0	Nominal maximum aggregate size must be 3/4 in.
Slabs-on-ground	4000 at 28 days	S1; C1; W1; F1	

2.5.2 Durability

2.5.2.1 Alkali-Aggregate Reaction

Do not use any aggregate susceptible to alkali-carbonate reaction (ACR). Use one of the three options below for qualifying concrete mixtures to reduce the potential of alkali-silica reaction (ASR):

a. For each aggregate used in concrete, the expansion result determined in accordance with ASTM C1293 must not exceed 0.04 percent at one year.

b. For each aggregate used in concrete, the expansion result of the aggregate and cementitious materials combination determined in accordance with ASTM C1567 must not exceed 0.10 percent at an age of 16 days.

c. Alkali content in concrete (LBA) must not exceed 4 pounds per cubic yard for moderately reactive aggregate or 3 pounds per cubic yard for highly reactive aggregate. Determine reactivity by testing in accordance with ASTM C1293 and categorize in accordance with ASTM C1778. Alkali content is calculated as follows:
LBA = (cement content, pounds per cubic yard) × (equivalent alkali content of portland cement in percent/100 percent)

2.5.2.2 Freezing and Thawing Resistance

a. Provide concrete meeting the following requirements based on exposure class assigned to members for freezing-and-thawing exposure in Contract Documents:

Exposure class	**Maximum *w/cm****	**Minimum *f'c*, psi**	**Air content**	**Additional Requirements**
F0	N/A	2500	N/A	
F1	0.55	3500	Depends on aggregate size	N/A
F2	0.45	4500	Depends on aggregate size	See limits on maximum cementitious material by mass
F3	0.40	5000	Depends on aggregate size	See limits on maximum cementitious material by mass
F3 plain concrete	0.45	4500	Depends on aggregate size	See limits on maximum cementitious material by mass

*The maximum *w/cm* limits do not apply to lightweight concrete.

b. Concrete must be air entrained for members assigned to Exposure Class F1, F2, or F3. Meet the requirements of the following table:

Nominal maximum aggregate size, in.	**Total air content, percent*^**	
	Exposure Class F2 and F3	**Exposure Class F1**
3/8	7.5	6.0
1/2	7.0	5.5
3/4	6.0	5.0
1	6.0	4.5
1-1/2	5.5	4.5
2	5.0	4.0
3	5.5	3.5

*Tolerance on air content as delivered must be plus/minus 1.5 percent.

^For f'c greater than 5000 psi, reducing air content by 1.0 percentage point is acceptable.

c. Submit documentation verifying compliance with specified requirements.

d. For sections of the structure that are assigned Exposure Class F3, submit certification on cement composition verifying that concrete mixture meets the requirements of the following table:

Cementitious material	**Maximum percent of total cementitious material by mass***
Fly ash or other pozzolans conforming to ASTM C618	25
Slag cement conforming to ASTM C989/C989M	50
Silica fume conforming to ASTM C1240	10
Total of fly ash or other pozzolans, slag cement, and silica fume	50^
Total of fly ash or other pozzolans and silica fume	35^

*Total cementitious material also includes ASTM C150/C150M, ASTM C595/C595M, ASTM C845/C845M, and ASTM C1157/C1157M cement. The maximum percentages above must include:

i. Fly ash or other pozzolans present in ASTM C1157/C1157M or ASTM C595/C595M Type IP or Type IT blended cement.

ii. Slag cement present in ASTM C1157/C1157M or ASTM C595/C595M Type IS or Type IT blended cement.

iii. Silica fume conforming to ASTM C1240 present in ASTM C1157/C1157M or ASTM C595/C595M Type IP or Type IT blended cement.

^Fly ash or other pozzolans and silica fume must constitute no more than 25 percent and 10 percent, respectively, of the total mass of the cementitious materials.

2.5.2.3 Corrosion and Chloride Content

a. Provide concrete meeting the requirements of the following table based on the exposure class assigned to members requiring protection against reinforcement corrosion in Contract Documents.

b. Submit documentation verifying compliance with specified requirements.

c. Determine water-soluble chloride ion content contributed from constituents including water, aggregates, cementitious materials, and admixtures for the concrete mixture by ASTM C1218/C1218M at age between 28 and 42 days.

d. The maximum water-soluble chloride ion (Cl-) content in concrete, percent by mass of cement is as follows:

Exposure class	Maximum *w/cm**	Minimum f'c, psi	Maximum water-soluble chloride ion (CL-) content in concrete, percent by mass of cement
Reinforced concrete			
C0	N/A	2500	1.00
C1	N/A	2500	0.30
C2	0.4	5000	0.15

*The maximum w/cm limits do not apply to lightweight concrete.

2.5.2.4 Sulfate Resistance

a. Provide concrete meeting the requirements of the following table based on the exposure class assigned to members for sulfate exposure.

Exposure class	Maximum w/cm	Minimum f'c, psi	Required cementitious materials-types			Calcium chloride admixture
			ASTM [illegible]	ASTM [illegible]	ASTM [illegible]	
S0	N/A	2500	N/A	N/A	N/A	No restrictions
S1	0.50	4000	II*^	Types with (MS) designation	MS	No restrictions
S2	0.45	4500	V^	Types with (HS) designation	HS	Not permitted
S3	0.45	4500	V + pozzolan or slag cement**	Types with (HS) designation plus pozzolan or slag cement**	HS + pozzolan or slag cement**	Not permitted
S3	0.40	5000	V***	Types with (HS) designation	HS	Not permitted

* For seawater exposure, other types of portland cements with tricalcium aluminate (C3A) contents up to 10 percent are acceptable if the w/cm does not exceed 0.40.

** The amount of the specific source of the pozzolan or slag cement to be used must be at least the amount determined by test or service record to improve sulfate resistance when used in concrete containing Type V cement. Alternatively, the amount of the specific source of the pozzolan or slag used must not be less than the amount tested in accordance with ASTM C1012/C1012M and meeting the requirements maximum expansion requirements listed herein.

*** If Type V cement is used as the sole cementitious material, the optional sulfate requirement of 0.040 percent maximum expansion in ASTM C150/C150M is required.

^ Other available types of cement, such as Type III or Type I, are acceptable in exposure classes S1 or S2 if the C3A contents are less than 8 or 5 percent, respectively.

b. The maximum w/cm limits for sulfate exposure do not apply to lightweight concrete.

c. Alternative combinations of cementitious materials of those listed in this paragraph are acceptable if they meet the maximum expansion requirements listed in the following table:

Exposure class	Maximum expansion when tested using ASTM C1012/C1012M		
	At 6 months	At 12 months	At 18 months
S1	0.10 percent	N/A	N/A
S2	0.05 percent	0.10 percent^	N/A
S3	N/A	N/A	0.10 percent

^The 12-month expansion limit applies only when the measured expansion exceeds the 6-month maximum expansion limit.

2.5.2.5 Concrete Temperature

The temperature of concrete as delivered must not exceed 95 degrees F.

2.5.2.6 Concrete Permeability

a. Provide concrete meeting the requirements of the following table based on exposure class assigned to members requiring low permeability in the Contract Documents.

Exposure class	Maximum *w/cm**	Minimum f'c, psi	Additional minimum requirements
W0	N/A	2500	None
W1	0.5	4000	None
W2	0.50	4000	None

*The maximum w/cm limits do not apply to lightweight concrete.

b. Submit documentation verifying compliance with specified requirements.

2.5.3 Contractor's Option for Material Only

At the option of the Contractor, those applicable material sections of LA DOT RBS for Class A 4,000 PSI strength concrete govern in lieu of this specification for concrete. Do not change the selected option during the course of the work.

2.5.4 Trial Mixtures

In accordance with ACI 301.

2.5.5 Ready-Mix Concrete

Provide concrete that meets the requirements of ASTM C94/C94M.

Ready-mixed concrete manufacturer must provide duplicate delivery tickets with each load of concrete delivered. Provide delivery tickets with the following information in addition to that required by ASTM C94/C94M:

a. Type and brand cement

b. Cement and supplementary cementitious materials content in 94-pound bags per cubic yard of concrete

c. Maximum size of aggregate

d. Amount and brand name of admixtures

e. Total water content expressed by water cementitious material ratio

2.6 REINFORCEMENT

Shop Fabricate reinforcing bars to conform to shapes and dimensions indicated for reinforcement, and as follows:

a. Bend reinforcement cold. Reinforcement must be bent cold in the shop to shapes as indicated. Rebending of a reinforcing bar that has been bent incorrectly is not permitted. Bending must be in accordance with the standard approved practice and by approved machine methods. Provide hooks and bends that are in accordance with the Contract Documents. Fabricate reinforcement in accordance with fabricating tolerances of ACI 117.

b. Submit manufacturer's certified test report for reinforcement.

c. Submit placing drawings showing fabrication dimensions and placement locations of reinforcement and reinforcement supports. Indicate locations of splices, lengths of lap splices, and details of mechanical and welded splices.

d. Submit request with locations and details of splices not indicated in Contract Documents.

e. Submit request to place column dowels without using templates.

Deliver reinforcing bars bundled, tagged, and marked. Tags must be metal with bar size, length, mark, and other information pressed in by machine. Marks must correspond with those used on the placing drawings.

2.6.1 Reinforcing Bars

a. Deformed, except spirals, load-transfer dowels, and welded wire reinforcement, which may be plain.

b. ASTM A615/A615M with the bars marked S, Grade 60; or ASTM A996/A996M

with the bars marked R, Grade 50, or marked A, Grade 40.

2.6.2 Mechanical Reinforcing Bar Connectors

a. Provide 125 percent minimum yield strength of the reinforcement bar.

b. Mechanical splices for galvanized reinforcing bars must be galvanized or coated with dielectric material.

c. Mechanical splices used with epoxy-coated or dual-coated reinforcing bars must be coated with dielectric material.

d. Submit data on mechanical splices demonstrating compliance with this paragraph.

2.6.3 Welded Wire Reinforcement

a. Use welded wire reinforcement specified in Contract Documents and conforming to one or more of the specifications given herein.

b. Plain welded wire reinforcement must conform to ASTM A1064/A1064M, with welded intersections spaced no greater than 12 in. apart in direction of principal reinforcement.

c. Deformed welded wire reinforcement must conform to ASTM A1064/A1064M, with welded intersections spaced no greater than 16 in. apart in direction of principal reinforcement.

d. Epoxy-coated welded wire reinforcement must conform to ASTM A884/A884M. Repair coating damage incurred during shipment, storage, handling, and placing of epoxy-coated welded wire reinforcement in accordance with ASTM A884/A884M. Repair damaged coating areas with patching material in accordance with material manufacturer's written recommendations. If damaged area exceeds 2 percent of surface area in each linear foot of each wire or welded wire reinforcement, the sheet containing the damaged area must not be used. The 2 percent limit on damaged coating area includes repaired areas damaged before shipment as required by ASTM A884/A884M. Fading of coating color is not a cause for rejection of epoxy-coated welded wire reinforcement.

2.6.4 Reinforcing Bar Supports

a. Provide reinforcement support types within structure as required by Contract Documents. Conform to CRSI RB4.1. Submit description of reinforcement supports and materials for fastening coated reinforcement if not in conformance with CRSI RB4.1.

b. Legs of supports in contact with formwork may be hot-dip galvanized, or plastic coated after fabrication, or stainless-steel bar supports.

c. Minimum 5 percent post-consumer recycled content, or minimum 20 percent post-industrial recycled content.

2.6.5 Dowels for Load Transfer in Floors

Provide greased dowels for load transfer in floors of the type, design, weight, and dimensions indicated. Provide dowel bars that are plain-billet steel conforming to ASTM A615/A615M, Grade 40. Provide dowel pipe that is steel conforming to ASTM A53/A53M.

2.6.6 Welding

a. Provide weldable reinforcing bars that conform to ASTM A706/A706M, Grade 60 (420).

b. Comply with AWS D1.4/D1.4M unless otherwise specified. Do not tack weld reinforcing bars.

c. Welded assemblies of steel reinforcement produced under factory conditions, such as welded wire reinforcement, bar mats, and deformed bar anchors, are allowed.

d. After completing welds on zinc-coated (galvanized), epoxy-coated, or zinc and epoxy dual-coated reinforcement, coat welds and repair coating damage as previously specified.

PART 3 EXECUTION

3.1 EXAMINATION

a. Do not begin installation until substrates have been properly constructed; verify that substrates are level.

b. If substrate preparation is the responsibility of another installer, notify Contracting Officer of unsatisfactory preparation before processing.

c. Check field dimensions before beginning installation. If dimensions vary too much from design dimensions for proper installation, notify Contracting Officer and wait for instructions before beginning installation.

3.2 PREPARATION

Determine quantity of concrete needed and minimize the production of excess concrete. Designate locations or uses for potential excess concrete before the concrete is poured.

3.2.1 General

a. Surfaces against which concrete is to be placed must be free of debris, loose material, standing water, snow, ice, and other deleterious substances before start of concrete placing.

b. Remove standing water without washing over freshly deposited concrete. Divert flow of water through side drains provided for such purpose.

3.2.2 Subgrade Under Foundations and Footings

a. When subgrade material is semi-porous and dry, sprinkle subgrade surface with water as required to eliminate suction at the time concrete is deposited, or seal subgrade surface by covering surface with specified vapor retarder.

b. When subgrade material is porous, seal subgrade surface by covering surface with specified vapor retarder.

3.2.3 Subgrade Under Slabs on Ground

a. Before construction of slabs on ground, have underground work on pipes and conduits completed and approved.

b. Clean previously constructed subgrade or fill of foreign materials.

c. Finish surface of capillary water barrier under interior slabs on ground must not show deviation in excess of 1/4 inch when tested with a 10-foot straightedge parallel with and at right angles to building lines.

d. Finished surface of subgrade or fill under exterior slabs on ground must not be more than 0.02-foot above or 0.10-foot below elevation indicated.

3.2.4 Edge Forms and Screed Strips for Slabs

a. Set edge forms or bulkheads and intermediate screed strips for slabs to obtain indicated elevations and contours in finished slab surface, strong enough to support vibrating bridge screeds or roller pipe screeds if nature of specified slab finish requires use of such equipment.

b. Align concrete surface to elevation of screed strips by use of strike-off templates or approved compacting-type screeds.

3.2.5 Reinforcement and Other Embedded Items

a. Secure reinforcement, joint materials, and other embedded materials in position, inspected, and approved before start of concrete placing.

b. When concrete is placed, reinforcement must be free of materials deleterious to bond. Reinforcement with rust, mill scale, or a combination of both will be considered satisfactory, provided minimum nominal dimensions, nominal weight, and minimum average height of deformations of a hand-wire-brushed test specimen are not less than applicable ASTM specification requirements.

3.3 FORMS

a. Provide forms, shoring, and scaffolding for concrete placement. Set forms mortar-tight and true to line and grade.

b. Chamfer above grade exposed joints, edges, and external corners of concrete 0.75 inch. Place chamfer strips in corners of formwork to produce beveled edges on permanently exposed surfaces.

c. Provide formwork with clean-out openings to permit inspection and removal of debris.

d. Inspect formwork and remove foreign material before concrete is placed.

e. At construction joints, lap form-facing materials over the concrete of previous placement. Ensure formwork is placed against hardened concrete so offsets at construction joints conform to specified tolerances.

f. Provide positive means of adjustment (such as wedges or jacks) of

shores and struts. Do not make adjustments in formwork after concrete has reached initial setting. Brace formwork to resist lateral deflection and lateral instability.

g. Fasten form wedges in place after final adjustment of forms and before concrete placement.

h. Provide anchoring and bracing to control upward and lateral movement of formwork system.

i. Construct formwork for openings to facilitate removal and to produce opening dimensions as specified and within tolerances.

j. Provide runways for moving equipment. Support runways directly on formwork or structural members. Do not support runways on reinforcement. Loading applied by runways must not exceed capacity of formwork or structural members.

k. Position and support expansion joint materials, waterstops, and other embedded items to prevent displacement. Fill voids in sleeves, inserts, and anchor slots temporarily with removable material to prevent concrete entry into voids.

l. Clean surfaces of formwork and embedded materials of mortar, grout, and foreign materials before concrete placement.

3.3.1 Coating

a. Cover formwork surfaces with an acceptable material that inhibits bond with concrete.

b. If formwork release agent is used, apply to formwork surfaces in accordance with manufacturer's recommendations before placing reinforcement. Remove excess release agent on formwork prior to concrete placement.

c. Do not allow formwork release agent to contact reinforcement or hardened concrete against which fresh concrete is to be placed.

3.3.2 Reshoring

a. Do not allow structural members to be loaded with combined dead and construction loads in excess of loads indicated in the accepted procedure.

b. Install and remove reshores or backshores in accordance with accepted procedure.

c. For floors supporting shores under newly placed concrete, either leave original supporting shores in place, or install reshores or backshores. Shoring system and supporting slabs must resist anticipated loads. Locate reshores and backshores directly under a shore position or as indicated on formwork shop drawings.

d. In multistory buildings, place reshoring or backshoring over a sufficient number of stories to distribute weight of newly placed concrete, forms, and construction live loads.

3.3.3 Reuse

a. Reuse forms providing the structural integrity of concrete and the aesthetics of exposed concrete are not compromised.

b. Wood forms must not be clogged with paste and must be capable of absorbing high water-cementitious material ratio paste.

c. Remove leaked mortar from formwork joints before reuse.

3.3.4 Forms for Standard Rough Form Finish

Provide formwork in accordance with ACI 301 Section 5 with a surface finish, SF-1.0, for formed surfaces that are to be concealed by other construction.

3.3.5 Forms for Standard Smooth Form Finish

Provide formwork in accordance with ACI 301 Section 5 with a surface finish, SF-3.0, for formed surfaces that are exposed to view.

3.3.6 Form Ties

a. For post-tensioned structures, do not remove formwork supports until stressing records have been accepted by the Contracting Officer.

b. After ends or end fasteners of form ties have been removed, repair tie holes in accordance with ACI 301 Section 5 requirements.

3.3.7 Forms for Concrete Pan Joist Construction

Factory-fabricate pan-form units for one-way or two-way concrete joist and slab construction of the approximate section indicated, consisting of steel or molded fiberglass concrete form pans. Furnish closure units as required.

3.3.8 Tolerances for Form Construction

a. Construct formwork so concrete surfaces conform to tolerances in ACI 117.

b. Position and secure sleeves, inserts, anchors, and other embedded items such that embedded items are positioned within ACI 117 tolerances.

c. To maintain specified elevation and thickness within tolerances, install formwork to compensate for deflection and anticipated settlement in formwork during concrete placement. Set formwork and intermediate screed strips for slabs to produce designated elevation, camber, and contour of finished surface before formwork removal. If specified finish requires use of vibrating screeds or roller pipe screeds, ensure that edge forms and screed strips are strong enough to support such equipment.

3.3.9 Removal of Forms and Supports

a. If vertical formed surfaces require finishing, remove forms as soon as removal operations will not damage concrete.

b. Remove top forms on sloping surfaces of concrete as soon as removal will not allow concrete to sag. Perform repairs and finishing operations required. If forms are removed before end of specified curing period, provide curing and protection.

c. Do not damage concrete during removal of vertical formwork for columns, walls, and sides of beams. Perform needed repair and finishing operations required on vertical surfaces. If forms are removed before end of specified curing period, provide curing and protection.

d. Form-facing material and horizontal facing support members may be removed before in-place concrete reaches specified compressive strength if shores and other supports are designed to allow facing removal without deflection of supported slab or member.

3.3.10 Strength of Concrete Required for Removal of Formwork

If removal of formwork, reshoring, or backshoring is based on concrete reaching a specified in-place strength, mold and field-cure cylinders in accordance with ASTM C31/C31M. Test cylinders in accordance with ASTM C39/C39M. Alternatively, use one or more of the methods listed herein to evaluate in-place concrete strength for formwork removal.

a. Tests of cast-in-place cylinders in accordance with ASTM C873/C873M. This option is limited to slabs with concrete depths from 5 to 12 in.

b. Penetration resistance in accordance with ASTM C803/C803M.

c. Pullout strength in accordance with ASTM C900.

d. Maturity method in accordance with ASTM C1074. Submit maturity method data using project materials and concrete mix proportions used on the project to demonstrate the correlation between maturity and compressive strength of laboratory cured test specimens to the Contracting Officer.

3.4 PLACING REINFORCEMENT AND MISCELLANEOUS MATERIALS

a. Unless otherwise specified, place reinforcement and miscellaneous materials in accordance to ACI 301. Provide bars, welded wire reinforcement, wire ties, supports, and other devices necessary to install and secure reinforcement.

b. Reinforcement must not have rust, scale, oil, grease, clay, or foreign substances that would reduce the bond. Rusting of reinforcement is a basis of rejection if the effective cross-sectional area or the nominal weight per unit length has been reduced. Remove loose rust prior to placing steel. Tack welding is prohibited.

c. Nonprestressed cast-in-place concrete members must have concrete cover for reinforcement given in the following table:

Concrete Exposure	Member	Reinforcement	Specified cover, in.
Cast against and permanently in contact with ground	All	All	3
Exposed to weather or in contact with ground	All	No. 6 through No. 18 bars	2
		No. 5 bar, W31 or D31 wire, and smaller	1-1/2
Not exposed to weather or in contact with ground	Slabs, joists, and walls	No. 14 and No. 18 bars	1-1/2
		No. 11 bar and smaller	3/4
	Beams, columns, pedestals, and tension ties	Primary reinforcement, stirrups, ties, spirals, and hoops	1-1/2

3.4.1 General

Provide details of reinforcement that are in accordance with the Contract Documents.

3.4.2 Vapor Retarder and Vapor Barrier

a. Install in accordance with ASTM E1643. Provide beneath the on-grade concrete floor slab. Use the greatest widths and lengths practicable to eliminate joints wherever possible. Lap joints a minimum of 12 inches and tape.

b. Remove torn, punctured, or damaged vapor retarder and vapor barrier material and provide with new vapor retarder and vapor barrier prior to placing concrete. Concrete placement must not damage vapor retarder and vapor barrier material. Place vapor barrier directly on underlying subgrade, base course, or capillary water barrier, unless it consists of crushed material or large granular material which could puncture the vapor barrier. In this case, a thin layer of approximately 1/2 inch of fine graded material should be rolled or compacted over the fill before installation of the vapor barrier to reduce the possibility of puncture. Control concrete placement so as to prevent damage to the vapor barrier.

3.4.3 Perimeter Insulation

Install perimeter insulation at locations indicated. Adhesive must be used where insulation is applied to the interior surface of foundation walls and may be used for exterior application.

3.4.4 Reinforcement Supports

Provide reinforcement support in accordance with CRSI RB4.1 and ACI 301 Section 3 requirements. Also, coat supports for coated or galvanized bars with electrically compatible material for a distance of at least 2 inches beyond the point of contact with the bars.

3.4.5 Splicing

As indicated in the Contract Documents. For splices not indicated follow ACI 301. Do not splice at points of maximum stress. Overlap welded wire reinforcement the spacing of the cross wires, plus 2 inches.

3.4.6 Setting Miscellaneous Material

Place and secure anchors and bolts, pipe sleeves, conduits, and other such items in position before concrete placement and support against displacement. Plumb anchor bolts and check location and elevation. Temporarily fill voids in sleeves with readily removable material to prevent the entry of concrete.

3.4.7 Inspection of Reinforcement

Inspect and verify proper reinforcement grade, shape, cross section and condition. Do not use reinforcement with the following defects:

a. Bar lengths, depths, and bends beyond specified fabrication tolerances.

b. Bends or kinks not indicated on drawings or approved shop drawings.

c. Bars with reduced cross section due to rusting or other cause.

3.4.8 Placing Reinforcement

Place reinforcement in accordance with ACI 301.

For slabs on grade (over earth or over capillary water barrier) and for footing reinforcement, support bars or welded wire reinforcement on precast concrete blocks, spaced at intervals required by size of reinforcement, to keep reinforcement the minimum height specified above the underside of slab or footing.

For slabs other than on grade, supports for which any portion is less than 1 inch from concrete surfaces that are exposed to view or to be painted may be precast concrete units, plastic-coated steel, or stainless steel protected bar supports. Precast concrete units must be wedge shaped, not larger than 3-1/2 by 3-1/2 inches, and of thickness equal to that indicated for concrete protection of reinforcement. Provide precast units that have cast-in galvanized tie wire hooked for anchorage and blend with concrete surfaces after finishing is completed.

Provide reinforcement that is supported and secured together to prevent displacement by construction loads or by placing of wet concrete, and as

follows:

a. Provide supports for reinforcing bars that are sufficient in number and have sufficient strength to carry the reinforcement they support, and in accordance with ACI 301 and CRSI SP0001-31-DL-I. Do not use supports to support runways for concrete conveying equipment and similar construction loads.

b. Equip supports on ground and similar surfaces with sand-plates.

c. Support welded wire reinforcement as required for reinforcing bars.

d. Secure reinforcements to supports by means of tie wire. Provide black, soft iron wire, not less than 16 gage.

e. Accurately place reinforcement, securely tie at intersections, and hold in position during placing of concrete by spacers, chairs, or other approved supports. Point wire-tie ends away from the form. Unless otherwise indicated, numbers, type, and spacing of supports must conform to the Contract Documents.

f. Bending of reinforcing bars partially embedded in concrete is permitted only as specified in the Contract Documents.

3.4.9 Spacing of Reinforcing Bars

a. As indicated in the Contract Documents.

b. Reinforcing bars may be relocated to avoid interference with other reinforcement, or with conduit, pipe, or other embedded items. If any reinforcing bar is moved a distance exceeding one bar diameter or specified placing tolerance, resulting rearrangement of reinforcement is subject to preapproval by the Contracting Officer.

3.4.10 Concrete Protection for Reinforcement

In accordance with the Contract Documents.

3.4.11 Welding

In accordance with AWS D1.4/D1.4M.

3.5 BATCHING, MEASURING, MIXING, AND TRANSPORTING CONCRETE

In accordance with ASTM C94/C94M, ACI 301, ACI 302.1R and ACI 304R, except as modified herein. Utilize batching equipment such that the concrete ingredients are consistently measured within the following tolerances: 1 percent for cement and water, 2 percent for aggregate, and 3 percent for admixtures. Furnish mandatory batch ticket information for each load of ready mix concrete.

3.5.1 Measuring

Make measurements at intervals as specified in paragraphs SAMPLING and TESTING.

3.5.2 Mixing

a. Mix concrete in accordance with ASTM C94/C94M, ACI 301 and ACI 304R.

b. Machine mix concrete. Begin mixing within 30 minutes after the cement has been added to the aggregates. Place concrete within 90 minutes of either addition of mixing water to cement and aggregates or addition of cement to aggregates. A retarder must be used to facilitate placing and finishing when concrete temperature is 85 degrees F or greater.

c. If the entrained air content falls below the specified limit, add a sufficient quantity of admixture, within the manufacturer's recommended dosage, to bring the entrained air content within the specified limits. Dissolve admixtures in the mixing water and mix in the drum to uniformly distribute the admixture throughout the batch. Do not reconstitute concrete that has begun to solidify.

d. When fibers are used, add fibers together with the aggregates and never as the first component in the mixer. Dispense fibers into the mixing system using appropriate dispensing equipment and procedure as recommended by the manufacturer.

3.5.3 Transporting

Transport concrete from the mixer to the forms as rapidly as practicable. Prevent segregation or loss of ingredients. Clean transporting equipment thoroughly before each batch. Do not use aluminum pipe or chutes. Remove concrete which has segregated in transporting and dispose of as directed.

3.6 PLACING CONCRETE

Place concrete in accordance with ACI 301 Section 5. Place concrete within 15 minutes of discharge into non-agitating equipment.

3.6.1 Pumping

ACI 304R and ACI 304.2R. Pumping must not result in separation or loss of materials nor cause interruptions sufficient to permit loss of plasticity between successive increments. Loss of slump in pumping equipment must not exceed 2 inches at discharge/placement. Do not convey concrete through pipe made of aluminum or aluminum alloy. Avoid rapid changes in pipe sizes. Limit maximum size of course aggregate to 33 percent of the diameter of the pipe. Limit maximum size of well-rounded aggregate to 40 percent of the pipe diameter. Take samples for testing at both the point of delivery to the pump and at the discharge end.

3.6.2 Cold Weather

Meet the requirements of ACI 301 unless otherwise specified. Do not allow concrete temperature to decrease below 50 degrees F. Obtain approval prior to placing concrete when the ambient temperature is below 40 degrees F or when concrete is likely to be subjected to freezing temperatures within 24 hours. Cover concrete and provide sufficient heat to maintain 50 degrees F minimum adjacent to both the formwork and the structure while curing. Limit the rate of cooling to 5 degrees F in any one hour and 18 degrees F per 24 hours after heat application.

3.6.3 Hot Weather

Meet the requirements of ACI 301 unless otherwise specified. Maintain required concrete temperature using Figure 4.2 in ACI 305R to prevent the

evaporation rate from exceeding 0.2 pound of water per square foot of exposed concrete per hour. Cool ingredients before mixing or use other suitable means to control concrete temperature and prevent rapid drying of newly placed concrete. Shade the fresh concrete as soon as possible after placing. Start curing when the surface of the fresh concrete is sufficiently hard to permit curing without damage. Provide water hoses, pipes, spraying equipment, and water hauling equipment, where job site is remote to water source, to maintain a moist concrete surface throughout the curing period. Provide burlap cover or other suitable, permeable material with fog spray or continuous wetting of the concrete when weather conditions prevent the use of either liquid membrane curing compound or impervious sheets. For vertical surfaces, protect forms from direct sunlight and add water to top of structure once concrete is set.

3.6.4 Bonding

Roughen and clean surfaces of set concrete at joints of laitance, coatings, loose particles, and foreign matter. Roughen surfaces in a manner that exposes the aggregate uniformly and does not leave laitance, loosened particles of aggregate, nor damaged concrete at the surface.

Obtain bonding of fresh concrete that has set as follows:

a. At joints between footings and walls or columns, between walls or columns and the beams or slabs they support, and elsewhere unless otherwise specified; dampen but do not saturate roughened and cleaned surface of set concrete immediately prior to placing fresh concrete.

b. At joints in exposed-to-view work; at vertical joints in walls; at joints near midpoint of span in girders, beams, supported slabs, other structural members; in work designed to contain liquids; dampen but do not saturate the roughened and cleaned surface of set concrete and cover with a cement grout coating.

c. Provide cement grout that consists of equal parts of portland cement and fine aggregate by weight with not more than 6 gallons of water per sack of cement. Apply cement grout with a stiff broom or brush to a minimum thickness of 1/16 inch. Deposit fresh concrete before cement grout has attained its initial set.

3.7 WASTE MANAGEMENT

Provide as specified in the Waste Management Plan and as follows.

3.7.1 Mixing Equipment

Before concrete pours, designate on-site area to be paved later in project for cleaning out concrete mixing trucks. Minimize water used to wash equipment.

3.7.2 Hardened, Cured Waste Concrete

Crush and reuse hardened, cured waste concrete as fill or as a base course for pavement.

3.7.3 Reinforcing Steel

Collect reinforcing steel and place in designated area for recycling.

3.7.4 Other Waste

Identify concrete manufacturer's or supplier's policy for collection or return of construction waste, unused material, deconstruction waste, and/or packaging material. Return excess cement to supplier.

3.8 SURFACE FINISHES EXCEPT FLOOR, SLAB, AND PAVEMENT FINISHES

3.8.1 Defects

Repair surface defects in accordance with ACI 301 Section 5.

3.8.2 Not Against Forms (Top of Walls)

Finish surfaces not otherwise specified with wood floats to even surfaces. Match adjacent finishes.

3.8.3 Formed Surfaces

3.8.3.1 Tolerances

Tolerances in accordance with ACI 117 and as indicated.

3.8.3.2 As-Cast Rough Form

Provide for surfaces not exposed to public view a surface finish SF-1.0. Patch holes and defects in accordance with ACI 301.

3.8.3.3 Standard Smooth Finish

Provide for surfaces exposed to public view a surface finish SF-3.0. Patch holes and defects in accordance with ACI 301.

3.9 FLOOR, SLAB, AND PAVEMENT FINISHES AND MISCELLANEOUS CONSTRUCTION

In accordance with ACI 301 and ACI 302.1R, unless otherwise specified. Slope floors uniformly to drains where drains are provided. Where straightedge measurements are specified, provide straightedge.

3.9.1 Finish

Place, consolidate, and immediately strike off concrete to obtain proper contour, grade, and elevation before bleedwater appears. Permit concrete to attain a set sufficient for floating and supporting the weight of the finisher and equipment. If bleedwater is present prior to floating the surface, drag the excess water off or remove by absorption with porous materials. Do not use dry cement to absorb bleedwater. Do no use grate tampers ("jitterbugs").

3.9.1.1 Scratched

Use for surfaces intended to receive bonded applied cementitious applications. Finish concrete in accordance with ACI 301 Section 5 for a scratched finish.

3.9.1.2 Floated

Use for exterior slabs where not otherwise specified. Finish concrete in accordance with ACI 301 Section 5 for a floated finish.

3.9.1.3 Steel Troweled

Use for floors intended as walking surfaces and for reception of floor coverings. Finish concrete in accordance with ACI 301 Section 5 for a steel troweled finish.

3.9.1.4 Broomed

Use on surfaces of exterior walks, platforms, patios, and ramps, unless otherwise indicated. Finish concrete in accordance with ACI 301 Section 5 for a broomed finish.

3.9.1.5 Pavement

Screed the concrete with a template advanced with a combined longitudinal and crosswise motion. Maintain a slight surplus of concrete ahead of the template. After screeding, float the concrete longitudinally. Use a straightedge to check slope and flatness; correct and refloat as necessary. Obtain final finish by belting. Lay belt flat on the concrete surface and advance with a sawing motion; continue until a uniform but gritty nonslip surface is obtained. Round edges and joints with an edger having a radius of 1/8 inch.

3.9.2 Concrete Walks

Provide 4 inches thick minimum. Provide contraction joints spaced every 5 linear feet unless otherwise indicated. Cut contraction joints 1 inch deep, or one fourth the slab thickness whichever is deeper, with a jointing tool after the surface has been finished. Provide 0.5 inch thick transverse expansion joints at changes in direction where sidewalk abuts curb, steps, rigid pavement, or other similar structures; space expansion joints every 50 feet maximum. Give walks a broomed finish. Unless indicated otherwise, provide a transverse slope of 1/48. Limit variation in cross section to 1/4 inch in 5 feet.

3.9.3 Pits and Trenches

Place bottoms and walls monolithically or provide waterstops and keys.

3.9.4 Curbs and Gutters

Provide contraction joints spaced every 10 feet maximum unless otherwise indicated. Cut contraction joints 3/4 inch deep with a jointing tool after the surface has been finished. Provide expansion joints 1/2 inch thick and spaced every 100 feet maximum unless otherwise indicated. Perform pavement finish.

3.9.5 Splash Blocks

Provide at outlets of downspouts emptying at grade. Splash blocks may be precast concrete, 24 inches long, 12 inches wide and 4 inches thick, unless otherwise indicated, with smooth-finished countersunk dishes sloped to drain away from the building.

3.10 JOINTS

3.10.1 Construction Joints

Make and locate joints not indicated so as not to impair strength and appearance of the structure, as approved. Make joints perpendicular to main reinforcement. Continue and develop reinforcement across construction joints. Locate construction joints as follows:

3.10.1.1 Construction Joints for Constructability Purposes

a. In walls, at top of footing; at top of slabs on ground; at top and bottom of door and window openings or where required to conform to architectural details; and at underside of deepest beam or girder framing into wall.

b. In columns or piers, at top of footing; at top of slabs on ground; and at underside of deepest beam or girder framing into column or pier.

c. Near midpoint of spans for supported slabs, beams, and girders unless a beam intersects a girder at the center, in which case construction joints in girder must offset a distance equal to twice the width of the beam. Make transfer of shear through construction joint by use of inclined reinforcement.

Provide keyways at least 1-1/2-inches deep in construction joints in walls and slabs and between walls and footings; approved bulkheads may be used for slabs.

3.10.2 Isolation Joints in Slabs on Ground

a. Provide joints at points of contact between slabs on ground and vertical surfaces, such as column pedestals, foundation walls, grade beams, and elsewhere as indicated.

b. Fill joints with premolded joint filler strips 1/2 inch thick, extending full slab depth. Install filler strips at proper level below finish floor elevation with a slightly tapered, dress-and-oiled wood strip temporarily secured to top of filler strip to form a groove not less than 3/4 inch in depth where joint is sealed with sealing compound and not less than 1/4 inch in depth where joint sealing is not required. Remove wood strip after concrete has set. Clean groove of foreign matter and loose particles after surface has dried.

3.10.3 Contraction Joints in Slabs on Ground

a. Provide joints to form panels as indicated.

b. Under and on exact line of each control joint, cut 50 percent of welded wire reinforcement before placing concrete.

c. Sawcut contraction joints into slab on ground in accordance with ACI 301 Section 5.

3.10.4 Sealing Joints in Slabs on Ground

a. Seal contraction and control joints which are to receive finish flooring material with joint sealing compound after concrete curing period. Slightly underfill groove with joint sealing compound to

prevent extrusion of compound. Remove excess material as soon after sealing as possible.

b. Leave sealed groove ready to receive filling material that is provided as part of finish floor covering work.

3.11 CURING AND PROTECTION

Curing and protection in accordance with ACI 301 Section 5, unless otherwise specified. Begin curing immediately following form removal. Avoid damage to concrete from vibration created by blasting, pile driving, movement of equipment in the vicinity, disturbance of formwork or protruding reinforcement, and any other activity resulting in ground vibrations. Protect concrete from injurious action by sun, rain, flowing water, frost, mechanical injury, tire marks, and oil stains. Do not allow concrete to dry out from time of placement until the expiration of the specified curing period. Do not use membrane-forming compound on surfaces where appearance would be objectionable, on any surface to be painted, where coverings are to be bonded to the concrete, or on concrete to which other concrete is to be bonded. If forms are removed prior to the expiration of the curing period, provide another curing procedure specified herein for the remaining portion of the curing period. Provide moist curing for those areas receiving liquid chemical sealer, hardener, or epoxy coating. Allow curing compound/sealer installations to cure prior to the installation of materials that adsorb VOCs.

3.11.1 Curing Periods

ACI 301 Section 5, except 10 days for retaining walls, pavement or chimneys. Begin curing immediately after placement. Protect concrete from premature drying, excessively hot temperatures, and mechanical injury; and maintain minimal moisture loss at a relatively constant temperature for the period necessary for hydration of the cement and hardening of the concrete. The materials and methods of curing are subject to approval by the Contracting Officer.

3.11.2 Curing Formed Surfaces

Accomplish curing of formed surfaces, including undersurfaces of girders, beams, supported slabs, and other similar surfaces by moist curing with forms in place for full curing period or until forms are removed. If forms are removed before end of curing period, accomplish final curing of formed surfaces by any of the curing methods specified above, as applicable.

3.11.3 Curing Unformed Surfaces

a. Accomplish initial curing of unformed surfaces, such as monolithic slabs, floor topping, and other flat surfaces, by membrane curing.

b. Accomplish final curing of concrete surfaces to receive liquid floor hardener of finish flooring by moisture-retaining cover curing.

3.11.4 Temperature of Concrete During Curing

When temperature of atmosphere is 41 degrees F and below, maintain temperature of concrete at not less than 55 degrees F throughout concrete curing period or 45 degrees F when the curing period is measured by maturity. When necessary, make arrangements before start of concrete

placing for heating, covering, insulation, or housing as required to maintain specified temperature and moisture conditions for concrete during curing period.

When the temperature of atmosphere is 80 degrees F and above or during other climatic conditions which cause too rapid drying of concrete, make arrangements before start of concrete placing for installation of wind breaks, of shading, and for fog spraying, wet sprinkling, or moisture-retaining covering of light color as required to protect concrete during curing period.

Changes in temperature of concrete must be uniform and not exceed 5 degrees F in any one hour nor 49 degrees F in any 24-hour period.

3.11.5 Protection from Mechanical Injury

During curing period, protect concrete from damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration and from damage caused by rain or running water.

3.11.6 Protection After Curing

Protect finished concrete surfaces from damage by construction operations.

3.12 FIELD QUALITY CONTROL

3.12.1 Aggregate Testing

3.12.1.1 Fine Aggregate

At least once during each shift when the concrete plant is operating, there must be one sieve analysis and fineness modulus determination in accordance with ASTM C136/C136M for the fine aggregate or for each fine aggregate if it is batched in more than one size or classification. The location at which samples are taken may be selected by the Contractor as the most advantageous for control. However, the Contractor is responsible for delivering fine aggregate to the mixer within specification limits. When the amount passing on any sieve is outside the specification limits, immediately resample and retest the fine aggregate. If there is another failure on any sieve, immediately report the fact to the Contracting Officer, stop concreting, and take immediate steps to correct the grading.

3.12.1.2 Coarse Aggregate

At least once during each shift in which the concrete plant is operating, provide a sieve analysis in accordance with ASTM C136/C136M for each size of coarse aggregate. The location at which samples are taken may be selected by the Contractor as the most advantageous for production control. However, the Contractor is responsible for delivering the aggregate to the mixer within specification limits. A test record of samples of aggregate taken at the same locations must show the results of the current test as well as the average results of the five most recent tests including the current test. The Contractor may adopt limits for control coarser than the specification limits for samples taken other than as delivered to the mixer to allow for degradation during handling. When the amount passing any sieve is outside the specification limits, immediately resample and retest the coarse aggregate. If the second sample fails on any sieve, report that fact to the Contracting Officer. Where two consecutive averages of 5 tests are outside specification

limits, the operation will be considered out of control and reported to the Contracting Officer. Stop concreting and take immediate steps to correct the grading.

3.12.2 Concrete Sampling

ASTM C172/C172M. Collect samples of fresh concrete to perform tests specified. ASTM C31/C31M for making test specimens.

3.12.3 Concrete Testing

3.12.3.1 Slump Tests

ASTM C143/C143M. Take concrete samples during concrete placement/discharge. The maximum slump may be increased as specified with the addition of an approved admixture provided that the water-cementitious material ratio is not exceeded. Perform tests at commencement of concrete placement, when test cylinders are made. If the measured slump at point of delivery is greater than specified, a check test will be performed on a new sample from point of delivery. If the check test fails, concrete is considered to have failed to meet the requirements of this specification. If the measured slump is less than specified, adjustments will be permitted in accordance with ASTM C94/C94M. If the test of slump of the adjusted mixture fails, concrete is considered to have failed to meet the requirements of this specification.

3.12.3.2 Temperature Tests

Test the concrete delivered and the concrete in the forms. Perform tests in hot or cold weather conditions (below 50 degrees F and above 80 degrees F) for each batch (minimum) or every 20 cubic yards (maximum) of concrete, until the specified temperature is obtained, and whenever test cylinders and slump tests are made.

3.12.3.3 Compressive Strength Tests

ASTM C39/C39M. Make six 6 inch by 12 inch or nine 4 inch by 8 inch test cylinders for each set of tests in accordance with ASTM C31/C31M, ASTM C172/C172M and applicable requirements of ACI 305R and ACI 306R. Take precautions to prevent evaporation and loss of water from the specimen. Test two 6 inch by 12 inch or three 4 inch by 8 inch cylinders at 7 days, two 6 inch by 12 inch or three 4 inch by 8 inch cylinders at 28 days, and hold two 6 inch by 12 inch or three 4 inch by 8 inch cylinders in reserve. Take samples for strength tests for each concrete mixture placed each day not less than once a day, nor less than once for each 150 cubic yards of concrete, nor less than once for each 5000 square feet of surface area for slabs or walls. For the entire project, take no less than five sets of samples and perform strength tests for each mix design of concrete placed. Each strength test result must be the average of two 6 inch by 12 inch or three 4 inch by 8 inch cylinders from the same concrete sample tested at 28 days. Concrete compressive tests must meet the requirements of this section, the Contract Document, and ACI 301.

3.12.3.4 Air Content

ASTM C173/C173M or ASTM C231/C231M for normal weight concrete. Test air-entrained concrete for air content at the same frequency as specified for slump tests. If the measured air content at point of delivery is greater than the specified upper limit, a check test of air content will

be performed on a new sample from point of delivery. If the check test fails, concrete has failed to meet the requirements of this specification. If the measured air content is less than the specified lower limit, adjustments will be permitted in accordance with ASTM C94/C94M. If the check test of the adjusted mixture fails, concrete has failed to meet the requirements of this specification.

3.12.3.5 Strength of Concrete Structure

The strength of the concrete structure will be considered to be deficient if any of the following conditions are identified:

a. Failure to meet compressive strength tests as evaluated.

b. Reinforcement not conforming to requirements specified.

c. Concrete which differs from required dimensions or location in such a manner as to reduce strength.

d. Concrete curing and protection of concrete against extremes of temperature during curing, not conforming to requirements specified.

e. Concrete subjected to damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration.

f. Poor workmanship likely to result in deficient strength.

Where the strength of the concrete structure is considered deficient submit a mitigation or remediation plan for review and approval by the Contracting Officer.

3.12.3.6 Non-Conforming Materials

Factors that indicate that there are non-conforming materials include (but not limited to) excessive compressive strength, inadequate compressive strength, excessive slump, excessive voids and honeycombing, concrete delivery records that indicate excessive time between mixing and placement, or excessive water was added to the mixture during delivery and placement. Any of these indicators alone are sufficient reason for the Contracting Officer to request additional sampling and testing.

Conduct investigations into non-conforming materials at the Contractor's expense. The Contractor is responsible for the investigation and must make written recommendations to adequately mitigate or remediate the non-conforming material. The Contracting Officer may accept, accept with reduced payment, require mitigation, or require removal and replacement of non-conforming material at no additional cost to the Government.

3.12.3.7 Testing Concrete Structure for Strength

When there is evidence that strength of concrete structure in place does not meet specification requirements or there are non-conforming materials, make cores drilled from hardened concrete for compressive strength determination in accordance with ASTM C42/C42M, and as follows:

a. Take at least three representative cores from each member or area of concrete-in-place that is considered potentially deficient. Location of cores will be determined by the Contracting Officer.

b. Test cores after moisture conditioning in accordance with ASTM C42/C42M if concrete they represent is more than superficially wet under service.

c. Air dry cores, (60 to 80 degrees F with relative humidity less than 60 percent) for 7 days before test and test dry if concrete they represent is dry under service conditions.

d. Strength of cores from each member or area are considered satisfactory if their average compressive strength is equal to or greater than 85 percent of the design compressive strength, and if no single core strength is less than 75 percent of the design compressive strength. Additional testing of cores extracted from locations represented by erratic core strength results will be permitted only when approved by the Contracting Officer.

Fill core holes solid with patching mortar and finished to match adjacent concrete surfaces.

Correct concrete work that is found inadequate by core tests in a manner approved by the Contracting Officer.

3.13 REPAIR, REHABILITATION AND REMOVAL

Before the Contracting Officer accepts the structure, inspect the structure for cracks, damage and substandard concrete placements that may adversely affect the service life of the structure. Prepare a report documenting these defects which includes recommendations for repair, removal or remediation and submit to the Contracting Officer for approval before any corrective work is accomplished.

3.13.1 Crack Repair

Prior to final acceptance, document all cracks in excess of 0.02 inches wide and repair. Submit the proposed method and materials to repair the cracks to the Contracting Officer for approval. Address the amount of movement expected in the crack due to temperature changes and loading.

3.13.2 Repair of Weak Surfaces

Weak surfaces are defined as mortar-rich, rain-damaged, uncured, or containing exposed voids or deleterious materials. Concrete surfaces with weak surfaces less than 1/4 inch thick must be diamond ground to remove the weak surface. Surfaces containing weak surfaces greater than 1/4 inch thick must be removed and replaced or mitigated in a manner acceptable to the Contracting Officer.

3.13.3 Failure of Quality Assurance Test Results

Proposed mitigation efforts must be approved by the Contracting Officer prior to proceeding.

-- End of Section --

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SECTION 03 42 13.00 10

PLANT-PRECAST CONCRETE PRODUCTS FOR BELOW GRADE CONSTRUCTION
05/16

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 211.1	(1991; R 2009) Standard Practice for Selecting Proportions for Normal, Heavyweight and Mass Concrete
ACI 211.2	(1998; R 2004) Standard Practice for Selecting Proportions for Structural Lightweight Concrete
ACI 305R	(2020) Guide to Hot Weather Concreting
ACI 306.1	(1990; R 2002) Standard Specification for Cold Weather Concreting
ACI 318	(2019; R 2022) Building Code Requirements for Structural Concrete (ACI 318-19) and Commentary (ACI 318R-19)

AMERICAN CONCRETE PIPE ASSOCIATION (ACPA)

ACPA 01-102	(2000) Concrete Pipe Handbook
ACPA 01-110	(1984) Design Manual for Sulfide and Corrosion Prediction and Control
ACPA QPC	(2021) QCast Plant Certification Manual

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel
AWS D1.4/D1.4M	(2018; Amd 1 2020) Structural Welding Code - Reinforcing Steel

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A615/A615M	(2025) Standard Specification for Deformed

	and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A706/A706M	(2025) Standard Specification for Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
ASTM A767/A767M	(2024) Standard Specification for Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
ASTM A775/A775M	(2022) Standard Specification for Epoxy-Coated Steel Reinforcing Bars
ASTM A884/A884M	(2025) Standard Specification for Epoxy-Coated Steel Wire and Welded Wire Reinforcement
ASTM A1064/A1064M	(2024) Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
ASTM C31/C31M	(2026) Standard Practice for Making and Curing Concrete Test Specimens in the Field
ASTM C39/C39M	(2024) Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
ASTM C138/C138M	(2024a) Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete
ASTM C143/C143M	(2020) Standard Test Method for Slump of Hydraulic-Cement Concrete
ASTM C171	(2020) Standard Specification for Sheet Materials for Curing Concrete
ASTM C173/C173M	(2024a) Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C192/C192M	(2025a) Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory
ASTM C231/C231M	(2026) Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C309	(2025) Standard Specification for Liquid Membrane-Forming Compounds for Curing Concrete
ASTM C443	(2021) Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets

ASTM C857	(2016) Standard Practice for Minimum Structural Design Loading for Underground Precast Concrete Utility Structures
ASTM C858	(2010; E 2012) Standard Specification for Underground Precast Concrete Utility Structures
ASTM C877	(2025) Standard Specification for External Sealing Bands for Concrete Pipe, Manholes, and Precast Box Sections
ASTM C891	(2020) Standard Practice for Installation of Underground Precast Concrete Utility Structures
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM C923	(2008; R 2013; E 2016) Standard Specification for Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes and Laterals
ASTM C990	(2009; R 2019) Standard Specification for Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants
ASTM C1064/C1064M	(2023) Standard Test Method for Temperature of Freshly Mixed Hydraulic-Cement Concrete
ASTM C1107/C1107M	(2020) Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM C1116/C1116M	(2023) Standard Specification for Fiber-Reinforced Concrete
ASTM C1478	(2019) Standard Specification for Storm Drain Resilient Connectors Between Reinforced Concrete Storm Sewer Structures, Pipes and Laterals

CSA GROUP (CSA)

CSA A23.4	(2016; R 2021) Precast Concrete - Materials and Construction

NATIONAL PRECAST CONCRETE ASSOCIATION (NPCA)

NPCA QC Manual	(2017) Quality Control Manual for Precast and Prestressed Concrete Plants

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for

Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Quality Control Procedures

SD-02 Shop Drawings

Standard Precast Units; G

Custom-Made Precast Units; G

Special Finishes

SD-03 Product Data

Standard Precast Units

Proprietary Precast Units

Embedded Items

Accessories

SD-05 Design Data

Design Calculations; G

Concrete Mix Proportions

SD-07 Certificates

Quality Control Procedures

1.3 QUALITY ASSURANCE

Demonstrate adherence to the standards set forth in NPCA QC Manual or ACPA QPC. Meet requirements written in the subparagraphs below.

1.3.1 NPCA and ACPA Plant Certification

The precast concrete producer must be certified by the National Precast Concrete Association's or the American Concrete Pipe Association's Plant Certification Program prior to and during production of the products for this project.

1.3.2 Qualifications, Quality Control and Inspection

1.3.2.1 Qualifications

Select a precast concrete producer that has been in the business of producing precast concrete units similar to those specified for a minimum of 3 years. The precast concrete producer must maintain a permanent quality control department or retain an independent testing agency on a continuing basis.

1.3.2.2 Quality Control Procedures

Submit quality control procedures established by the precast manufacturer in accordance with NPCA QC Manual and ACPA QPC. Show that the following QC tests are performed as required and in accordance with the ASTM standards indicated.

1.3.2.2.1 Slump

Perform a slump test for each 150 cu yd of concrete produced, or once a day, whichever comes first. Perform slump tests in accordance with ASTM C143/C143M.

1.3.2.2.2 Temperature

Measure the temperature of fresh concrete when slump or air content tests are made and when compressive test specimens are made in accordance with ASTM C1064/C1064M.

1.3.2.2.3 Compressive Strength

Make at least four compressive strength specimens for each 150 cubic yards of concrete of each mix in accordance with the following Standards: ASTM C31/C31M, ASTM C192/C192M, ASTM C39/C39M.

1.3.2.2.4 Air Content

Perform tests for air content on air-entrained, wet-cast concrete for each 150 cu yd of concrete, but not less often than once each day when air-entrained concrete is used. Determine the air content in accordance with either ASTM C231/C231M or ASTM C173/C173M for normal weight aggregates and ASTM C173/C173M for lightweight aggregates.

1.3.2.2.5 Unit Weight

Perform tests for unit weight a minimum of once per week to verify the yield of batch mixes. Perform unit weight tests for each 100 cu yd of lightweight concrete in accordance with ASTM C138/C138M.

1.3.2.3 Inspection

The Contracting Officer may place a Government Quality Assurance inspector in the plant when the units covered by this specification are being manufactured. The precast concrete producer must give notice 14 days prior to the time production of the units will commence, as well as 14 days prior to when the completed units will be available for plant inspection. Neither the exercise nor waiver of inspection at the plant will affect the Government's right to enforce contractual provisions after units are transported or erected.

1.4 DELIVERY, STORAGE, AND HANDLING

1.4.1 Delivery

Deliver precast units to the site in accordance with the delivery schedule to avoid excessive build-up of units in storage at the site. Upon delivery to the jobsite, all precast concrete units will be inspected by the Contracting Officer for quality and final acceptance.

1.4.2 Storage

Store units off the ground or in a manner that minimizes potential damage.

1.4.3 Handling

Handle, transport, and store products in a manner to minimize damage. Lifting devices or holes must be consistent with industry standards. Perform lifting with methods or devices intended for this purpose as indicated on shop drawings.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Furnish precast concrete units designed and fabricated by an experienced and acceptable precast concrete manufacturer who has been, for at least three years, regularly and continuously engaged in the manufacture of precast concrete work similar to that indicated on the drawings. Coordinate precast work with the work of other trades. Below grade structures must comply with ASTM C858.

2.1.1 Standard Precast Units

Design standard precast concrete units to withstand indicated design load conditions in accordance with applicable industry design standards ACI 318, ASTM C857. Design must also consider stresses induced during handling, shipping and installation as to avoid product cracking or other handling damage. Indicate design loads for precast concrete units on the shop drawings. Submit drawings for standard precast concrete units furnished by the precast concrete producer for approval by the Contracting Officer. These drawings must demonstrate that the applicable industry design standards have been met. Include installation and construction information on shop drawings. Include details of steel reinforcement size and placement as well as supporting design calculations, if appropriate. Produce precast concrete units in accordance with the approved drawings. Submit cut sheets, for standard precast concrete units, showing conformance to project drawings and requirements, and to applicable industry design standards listed in this specification.

2.1.2 Custom-Made Precast Units

Submit design calculations for custom-made precast units, prepared and sealed by a registered professional engineer, for approval prior to fabrication. Include in the calculations the analysis of units for lifting stresses and the sizing of lifting devices. Submit drawings furnished by the precast concrete producer for approval by the Contracting Officer. Show on these drawings complete design, installation, and construction information in such detail as to enable the Contracting Officer to determine the adequacy of the proposed units for the intended purpose. Include details of steel reinforcement size and placement as well as supporting design calculations, if appropriate. Produce precast concrete units in accordance with the approved drawings.

2.1.3 Proprietary Precast Units

Products manufactured under franchise arrangements must conform to all the requirements specified by the franchiser. Items not included in the franchise specification, but included in this specification, must conform

to the requirements in this specification. Submit standard plans or informative literature, for proprietary precast concrete units. Make available supporting calculations and design details upon request. Provide sufficient information as to demonstrate that such products will perform the intended task.

2.1.4 Joints and Sealants

Provide joints and sealants between adjacent units of the type and configuration indicated on shop drawings meeting specified design and performance requirements.

2.1.5 Concrete Mix Design

2.1.5.1 Concrete Mix Proportions

Base selection of proportions for concrete on the methodology presented in ACI 211.1 for normal weight concrete and ACI 211.2 for lightweight concrete. Develop the concrete proportions using the same type and brand of cement, the same type and brand of pozzolan, the same type and gradation of aggregates, and the same type and brand of admixture that will be used in the manufacture of precast concrete units for the project. Do not use calcium chloride in precast concrete containing reinforcing steel or other embedded metal items. At a minimum of thirty days prior to precast concrete unit manufacturing, the precast concrete producer will submit a mix design and proportions for each strength and type of concrete that will be used. Furnish a complete list of materials, including quantity, type, brand and applicable data sheets for all mix design constituents as well as applicable reference specifications. The use of self-consolidating concrete is permitted, provided that mix design proportions and constituents meet the requirements of this specification.

2.1.5.2 Concrete Strength

Provide precast concrete units with a 28-day compressive strength (f'c) of 4000 psi.

2.1.5.3 Water-to-Cement Ratio

Where exposed to freezing and thawing, furnish concrete containing entrained air and with a water-cementitious ratio of 0.45 or less. Where not exposed to freezing, but required to have a low permeability, furnish concrete with a water-cementitious ratio of 0.48 or less. Where exposed to deicer salts, brackish water, or seawater, furnish concrete with a water-cementitious ratio of 0.40 or less, for corrosion protection.

2.1.5.4 Air Content

The air content of concrete that will be exposed to freezing conditions must be within the limits given below.

	AIR CONTENT PERCENT	
NOMINAL MAXIMUM AGGREGATE SIZE	EXPOSURE CLASS F1	EXPOSURE CLASSES F2 and F3
3/8 inch	6.0	7.5
1/2 inch	5.5	7.0
3/4 inch	5.0	6.0
1.0 inch	4.5	6.0
1.5 inch	4.5	5.5
Note: For specified compressive strengths greater than 5000 psi, air content may be reduced 1 percent		

2.1.5.5 Corrosion Control for Sanitary Sewer Systems

Follow design recommendations outlined in Chapter 7 of ACPA 01-102 or the ACPA 01-110 when hydrogen sulfide is indicated as a potential problem.

2.2 MATERIALS

Except as otherwise specified in the following paragraphs, conform material to Section 03 30 00 CAST-IN-PLACE CONCRETE.

2.2.1 Pigments

Non-fading and lime-resistant

2.2.2 Reinforcement

2.2.2.1 Reinforcing Bars

a. Deformed Billet-steel: ASTM A615/A615M

b. Deformed Low-alloy steel: ASTM A706/A706M

2.2.2.2 Reinforcing Wire

a. Plain Wire: ASTM A1064/A1064M

b. Deformed Wire: ASTM A1064/A1064M

2.2.2.3 Welded Wire Reinforcement

a. Plain Wire: ASTM A1064/A1064M

b. Deformed Wire: ASTM A1064/A1064M

2.2.2.4 Epoxy Coated Reinforcement

a. Reinforcing Bars: ASTM A775/A775M

b. Wires and Welded Wire: ASTM A884/A884M

2.2.2.5 Galvanized Reinforcement

Provide galvanized reinforcement conforming to ASTM A767/A767M.

2.2.3 Synthetic Fiber Reinforcement

Provide fiber reinforced concrete in accordance with ASTM C1116/C1116M Type III, synthetic fiber reinforced concrete, and as follows. Synthetic reinforcing fibers must be 100 percent virgin monofilament polypropylene fibers. Provide fibers that have a specific gravity of 0.9, a minimum tensile strength of 70 ksi, graded per manufacturer, and specifically manufactured to an optimum gradation for use as concrete secondary reinforcement.

2.2.4 Inserts and Embedded Metal

All items embedded in concrete must be of the type required for the intended task, and meet the following standards.

a. Structural Steel Plates, Angles, etc.: ASTM A36/A36M

b. Hot-dipped Galvanized: ASTM A153/A153M

c. Proprietary Items: In accordance with manufacturers published literature

2.2.5 Accessories

Submit proper installation instructions and relevant product data for items including, but not limited to, sealants, gaskets, connectors, steps, cable racks and other items installed before or after delivery.

a. Rubber Gaskets for Circular Concrete Sewer Pipe and Culvert Pipe: ASTM C443.

b. External Sealing Bands for Noncircular Sewer, Storm Drain and Culvert Pipe: ASTM C877.

c. Preformed Flexible Joint Sealants for Concrete Pipe, Manholes, and Manufactured Box Sections: ASTM C990.

d. Elastomeric Joint Sealants: ASTM C920

2.2.6 Pipe Entry Connectors

Pipe entry connectors must conform to ASTM C923 or ASTM C1478.

2.2.7 Grout

Nonshrink Grout must conform to ASTM C1107/C1107M. Cementitious grout must be a mixture of portland cement, sand, and water. Proportion one part cement to approximately 2.5 parts sand, with the amount of water based on placement method.

PART 3 EXECUTION

3.1 FABRICATION AND PLACEMENT

Perform fabrication in accordance with NPCA QC Manual or ACPA QPC unless specified otherwise.

3.1.1 Forms

Use forms, for manufacturing precast concrete products, of the type and design consistent with industry standards and practices. They should be capable of consistently providing uniform products and dimensions. Construct forms so that the forces and vibrations to which the forms will be subjected can cause no product damage. Clean forms of concrete build-up after each use. Apply form release agents according to the manufacturers recommendations and do not allow to build up on the form casting surfaces.

3.1.2 Reinforcement

Follow applicable ASTM Standard or ACI 318 for placement and splicing. Fabricate cages of reinforcement either by tying the bars, wires or welded wire reinforcement into rigid assemblies or by welding, where permissible, in accordance with AWS D1.4/D1.4M. Position reinforcing as specified by the design and so that the concrete cover conforms to requirements. The tolerance on concrete cover must be one-third of that specified but not more than 1/2 inch. Provide concrete cover not less than 1/2 inch. Take positive means to assure that the reinforcement does not move significantly during the casting operations.

3.1.3 Embedded Items

Position embedded items at locations specified in the design documents. Perform welding in accordance with AWS D1.1/D1.1M when necessary. Hold rigidly in place inserts, plates, weldments, lifting devices and other items to be imbedded in precast concrete products so that they do not move significantly during casting operations. Submit product data sheets and proper installation instruction for anchors, lifting inserts and other devices. Clearly indicate the products dimensions and safe working load.

3.1.4 Synthetic Fiber Reinforced Concrete

Add fiber reinforcement to the concrete mix at the batch plant in accordance with the applicable sections of ASTM C1116/C1116M and the recommendations of the manufacturer. Use a minimum of 1.5 pounds of fibers per cubic yard of concrete.

3.2 CONCRETE

3.2.1 Concrete Mixing

Mixing operations must produce batch-to-batch uniformity of strength, consistency, and appearance.

3.2.2 Concrete Placing

Deposit concrete into forms as near to its final location as practical. Keep the free fall of the concrete to a minimum. Consolidate concrete in such a manner that segregation of the concrete is minimized and

honeycombed areas are kept to a minimum. Use vibrators to consolidate concrete with frequencies and amplitudes sufficient to produce well consolidated concrete.

3.2.2.1 Cold Weather Concreting

Perform cold weather concreting in accordance with ACI 306.1.

a. Provide adequate equipment for heating concrete materials and protecting concrete during freezing or near-freezing weather.

b. All concrete materials, reinforcement, forms, fillers, and ground with which concrete is to come in contact must be free from frost.

c. Do not use frozen materials or materials containing ice.

d. In cold weather the temperature of concrete at the time of placing must not be below 45 degrees F. Discard concrete that freezes before its compressive strength reaches 500 psi.

3.2.2.2 Hot Weather Concreting

Follow recommendations for hot weather concreting in ACI 305R. During hot weather, give proper attention to constituents, production methods, handling, placing, protection, and curing to prevent excessive concrete temperatures or water evaporation that could impair required strength or serviceability of the member or structure. The temperature of concrete at the time of placing must not exceed 90 degrees F.

3.2.3 Concrete Curing

Commence curing immediately following the initial set and completion of surface finishing.

3.2.3.1 Curing by Moisture Retention

Prevent moisture evaporation from exposed surfaces until adequate strength for stripping is reached by one of the following methods:

a. Cover with polyethylene sheets a minimum of 6 mils thick in accordance with ASTM C171.

b. Cover with burlap or other absorptive material and keep continually moist.

c. Use a membrane-curing compound, conforming to ASTM C309 and applied at a rate not less than 200 square ft/gallon, or in accordance with manufacturers' recommendations.

3.2.3.2 Curing with Heat and Moisture

Do not subject concrete to steam or hot air until after the concrete has attained its initial set. Apply steam, if used, within a suitable enclosure, which permits free circulation of the steam in accordance with CSA A23.4. If hot air is used for curing, take precautions to prevent moisture loss from the concrete. The temperature of the concrete must not be permitted to exceed 150 degrees F. These requirements do not apply to products cured with steam under pressure in an autoclave.

3.2.4 Surface Finish

Finish unformed surfaces of wet-cast precast concrete products as specified. If no finishing procedure is specified, finish such surfaces using a strike-off to level the concrete with the top of the form.

3.2.4.1 Formed Non-Architectural Surfaces

Cast surfaces against approved forms following industry practices in cleaning forms, designing concrete mixes, placing and curing concrete. Normal color variations, form joint marks, small surface holes caused by air bubbles, and minor chips and spalls will be accepted but no major imperfections, honeycombs or other major defects will be permitted.

3.2.4.2 Unformed Surfaces

Finish unformed surfaces with a vibrating screed, or by hand with a float. Normal color variations, minor indentations, minor chips and spalls will be accepted. Major imperfections, honeycombs, or other major defects are not permitted.

3.2.4.3 Special Finishes

Troweled, broom or other finishes must be according to the requirements of project documents and performed in accordance with industry standards or supplier specifications. Submit finishes for approval when required by the project documents. The sample finishes must be approved prior to the start of production.

3.2.5 Stripping Products from Forms

Do not remove products from the forms until the concrete reaches the compressive strength for stripping required by the design. If no such requirement exists, products may be removed from the forms after the final set of concrete provided that stripping damage is minimal.

3.2.6 Patching and Repair

No repair is required to formed surfaces that are relatively free of air voids and honeycombed areas, unless the surfaces are required by the design to be finished.

3.2.6.1 Repairing Minor Defects

Defects that will not impair the functional use or expected life of a precast concrete product may be repaired by any method that does not impair the product.

3.2.6.2 Repairing Honeycombed Areas

When honeycombed areas are to be repaired, remove all loose material and cut back the areas into essentially horizontal or vertical planes to a depth at which coarse aggregate particles break under chipping rather than being dislodged. Use proprietary repair materials in accordance with the manufacturer's instructions. If a proprietary repair material is not used, saturate the area with water. Immediately prior to repair, the area should be damp, but free of excess water. Apply a cement-sand grout or an approved bonding agent to the chipped surfaces, followed immediately by consolidating an appropriate repair material into the cavity.

3.2.6.3 Repairing Major Defects

Evaluate, by qualified personnel, defects in precast concrete products which impair the functional use or the expected life of products to determine if repairs are feasible and, if so, to establish the repair procedure.

3.2.7 Shipping Products

Do not ship products until they are at least five days old, unless it can be shown that the concrete strength has reached at least 75 percent of the specified 28-day strength, or that damage will not result, impairing the performance of the product.

3.3 INSTALLATION

3.3.1 Site Access

It is the Contractor's responsibility to provide adequate access to the site to facilitate hauling, storage and proper handling of the precast concrete products.

3.3.2 General Requirements

a. Install precast concrete products to the lines and grades shown in the contract documents or otherwise specified.

b. Lift products by suitable lifting devices at points provided by the precast concrete producer.

c. Install products in accordance with the precast concrete producer's instructions. In the absence of such instructions, install underground utility structures in accordance with ASTM C891. Install pipe and manhole sections in accordance with the procedures outlined by the American Concrete Pipe Association.

d. Field modifications to the product will relieve the precast producer of liability even if such modifications result in the failure of the product.

3.3.3 Water Tightness

Where water tightness is a necessary performance characteristic of the precast concrete product's end use, watertight joints, connectors and inserts should be used to ensure the integrity of the entire system.

-- End of Section --

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SECTION 04 20 00

UNIT MASONRY
11/15, CHG 2: 05/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI SP-66	(2004) ACI Detailing Manual

ASTM INTERNATIONAL (ASTM)

ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A185/A185M	(2007) Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
ASTM A615/A615M	(2025) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A641/A641M	(2019; R 2025) Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A951/A951M	(2011) Standard Specification for Steel Wire for Masonry Joint Reinforcement
ASTM A996/A996M	(2016) Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
ASTM A1008/A1008M	(2025) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM A1064/A1064M	(2024) Standard Specification for Carbon-Steel Wire and Welded Wire

	Reinforcement, Plain and Deformed, for Concrete
ASTM B370	(2022) Standard Specification for Copper Sheet and Strip for Building Construction
ASTM C129	(2023) Standard Specification for Nonloadbearing Concrete Masonry Units
ASTM C207	(2018) Standard Specification for Hydrated Lime for Masonry Purposes
ASTM C270	(2025b) Standard Specification for Mortar for Unit Masonry
ASTM C476	(2023) Standard Specification for Grout for Masonry
ASTM C494/C494M	(2024) Standard Specification for Chemical Admixtures for Concrete
ASTM C586	(2011) Standard Test Method for Potential Alkali Reactivity of Carbonate Rocks as Concrete Aggregates (Rock-Cylinder Method)
ASTM C616/C615M	(2011) Standard Specification for Granite Dimension Stone
ASTM C616/C616M	(2010) Standard Specification for Quartz-Based Dimension Stone
ASTM C641	(2023) Standard Test Method for Iron Staining Materials in Lightweight Concrete Aggregates
ASTM C979/C979M	(2016) Standard Specification for Pigments for Integrally Colored Concrete
ASTM C1019	(2019) Standard Test Method for Sampling and Testing Grout
ASTM C1384	(2012a) Standard Specification for Admixtures for Masonry Mortars
ASTM C1611/C1611M	(2021) Standard Test Method for Slump Flow of Self-Consolidating Concrete
ASTM D2000	(2018; R 2024) Standard Classification System for Rubber Products in Automotive Applications
ASTM D2287	(2019) Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds

THE MASONRY SOCIETY (TMS)

TMS MSJC	(2016) Masonry Standard Joint Committee's (MSJC) Book - Building Code Requirements and Specification for Masonry Structures,

Containing TMS 402/ACI 530/ASCE 5, TMS 602/ACI 530.1/ASCE 6, and Companion Commentaries

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Cut CMU Drawings; G

Reinforcement Detail Drawings; G

SD-03 Product Data

Hot Weather Procedures; G

Cold Weather Procedures; G

Cementitious Materials; G

SD-04 Samples

Mock-Up Panel; G

Concrete Masonry Units (CMU); G

Dimension Stone Units; G

Admixtures for Masonry Mortar; G

Anchors, Ties, and Bar Positioners; G

Joint Reinforcement; G

SD-05 Design Data

Masonry Compressive Strength; G

Bracing Calculations; G

SD-06 Test Reports

Field Testing of Grout

SD-07 Certificates

Concrete Masonry Units (CMU)

Precast Concrete Units

Cementitious Materials

Admixtures for Masonry Mortar

Admixtures for Grout

Anchors, Ties, and Bar Positioners

Joint Reinforcement

SD-08 Manufacturer's Instructions

Admixtures for Masonry Mortar

Admixtures for Grout

SD-10 Operation and Maintenance Data

Take-Back Program

1.3 QUALITY ASSURANCE

1.3.1 Masonry Mock-Up Panels

1.3.1.1 Mock-Up Panel Location

After material samples are approved and prior to starting masonry work, construct a mock-up panel for each type and color of masonry required. At least 48 hours prior to constructing the panel or panels, submit written notification to the Contracting Officer. Do not build-in mock-up panels as part of the structure; locate mock-up panels where directed. Construct portable mock-up panels or locate in an area where they will not be disrupted during construction.

1.3.1.2 Mock-Up Panel Configuration

Construct mock-up panels L-shaped or otherwise configured to represent all of the wall elements. Construct panels of the size necessary to demonstrate the acceptable level of workmanship for each type of masonry represented on the project. Provide a straight panel or a leg of an L-shaped panel of minimum size 8 feet long by 4 feet high.

1.3.1.3 Mock-Up Panel Composition

Show full color range, texture, and bond pattern of the masonry work. Demonstrate mortar joint tooling; grouting of reinforced vertical cores, collar joints, bond beams, and lintels; positioning, securing, and lapping of reinforcing steel; positioning and lapping of joint reinforcement (including prefabricated corners); and cleaning of masonry work during the construction of the panels. Also include installation or application procedures for anchors, wall ties, CMU control joints, brick expansion joints, insulation, flashing, brick soldier, row lock courses and weeps. Include a masonry bonded corner. When the panel represents reinforced masonry, include a 2 by 2 foot opening placed at least 2 feet above the panel base and 2 feet away from all free edges, corners, and control joints. Provide required reinforcing around this opening as well as at wall corners and control joints.

1.3.1.4 Mock-Up Panel Construction Method

Where anchored veneer walls or cavity walls are required, demonstrate and receive approval for the method of construction; i.e., either bring up the two wythes together or separately, with the insulation and appropriate

ties placed within the specified tolerances across the cavity. Demonstrate provisions to preclude mortar or grout droppings in the cavity and to provide a clear open air space of the dimensions shown on the drawings. Where masonry is to be grouted, demonstrate and receive approval on the method that will be used to bring up the masonry wythes; support the reinforcing bars; and grout cells, bond beams, lintels, and collar joints using the requirements specified herein. When water-repellent is specified to be applied to the masonry, apply the approved product to the mock-up panel. Construct panels on a properly designed concrete foundation.

1.3.1.5 Mock-Up Panel Purpose

The completed panels is used as the standard of workmanship for the type of masonry represented. Do not commence masonry work until the mock-up panel for that type of masonry construction has been completed and approved. Protect panels from the weather and construction operations until the masonry work has been completed and approved. Perform cleaning procedures on the mockup and obtain approval of the Contracting Officer prior to cleaning the building. After completion of the work, completely remove the mock-up panels, including all foundation concrete, from the construction site.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver, store, handle, and protect material to avoid chipping, breakage, and contact with soil or contaminating material. Store and prepare materials in already disturbed areas to minimize project site disturbance and size of project site.

1.4.1 Masonry Units

Cover and protect masonry units from precipitation. Conform to handling and storage requirements of TMS MSJC.

a. Pack prefaced concrete masonry units in the manufacturer's standard paper cartons, trays, or shrink wrapped pallets with a divider between each unit. Do not stack pallets. Do not remove units from cartons until cartons are placed on scaffolds or in the location where units are to be laid.

1.4.2 Reinforcement, Anchors, and Ties

Store steel reinforcing bars, coated anchors, ties, and joint reinforcement above the ground. Maintain steel reinforcing bars and uncoated ties free of loose mill scale and loose rust.

1.4.3 Cementitious Materials, Sand and Aggregates

Deliver cementitious and other packaged materials in unopened containers, plainly marked and labeled with manufacturers' names and brands. Store cementitious material in dry, weathertight enclosures or completely cover. Handle cementitious materials in a manner that will prevent the inclusion of foreign materials and damage by water or dampness. Store sand and aggregates in a manner to prevent contamination and segregation.

1.5 PROJECT/SITE CONDITIONS

Conform to TMS MSJC for hot and cold weather masonry erection.

1.5.1 Hot Weather Procedures

When ambient air temperature exceeds 100 degrees F, or exceeds 90 degrees F and the wind velocity is greater than 8 mph, comply with TMS MSJC Article 1.8 D for: preparation prior to conducting masonry work; construction while masonry work is in progress; and protection for newly completed masonry.

1.5.2 Cold Weather Procedures

When ambient temperature is below 40 degrees F, comply with TMS MSJC Article 1.8 C for: preparation prior to conducting masonry work; construction while masonry work is in progress; and protection for newly completed masonry.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

2.1.1 Design - Specified Compressive Strength of Masonry

The specified compressive strength of masonry, f'm, is 2,500 PSI.

2.1.2 Performance - Verify Masonry Compressive Strength

Verify specified compressive strength of masonry using the "Unit Strength Method" of TMS MSJC. Submit calculations and certifications of unit and mortar strength.

Verify specified compressive strength of masonry using the "Prism Test Method" of TMS MSJC when the "Unit Strength Method" cannot be used. Submit test results.

2.2 MANUFACTURED UNITS

2.2.1 General Requirements

Do not change the source of materials, which will affect the appearance of the finished work, after the work has started except with Contracting Officer's approval. Submit test reports from an approved independent laboratory. Certify test reports on a previously tested material as the same materials as that proposed for use in this project. Submit certificates of compliance stating that the materials meet the specified requirements.

2.2.2 Concrete Units

2.2.2.1 Aggregates

Test lightweight aggregates, and blends of lightweight and heavier aggregates in proportions used in producing the units, for stain-producing iron compounds in accordance with ASTM C641,visual classification method. Do not incorporate aggregates for which the iron stain deposited on the filter paper exceeds the "light stain" classification.

Use industrial waste by-products (air-cooled slag, cinders, or bottom ash), ground waste glass and concrete, granulated slag, and expanded slag in aggregates.

2.2.2.2 Concrete Masonry Units (CMU)

2.2.2.2.1 Size

Provide units with specified dimensions as indicated on drawings.

2.2.2.2.2 Surfaces

Provide units with exposed surfaces that are smooth and of uniform texture.

2.2.2.2.3 Weather Exposure

Provide concrete masonry units with water-repellant admixture added during manufacture where units will be exposed to weather.

2.2.2.2.4 Unit Types

a. Hollow Non-Load-Bearing Units: ASTM C129, lightweight or medium weight or normal weight. Load-bearing units may be provided in lieu of non-load-bearing units.

2.2.2.2.5 Jamb Units

Provide jamb units of the shapes and sizes to conform with wall units. Solid units may be incorporated in the masonry work where necessary to fill out at corners, gable slopes, and elsewhere as approved.

Provide sash jamb units with a 3/4 by 3/4 inch groove near the center at end of each unit.

2.2.2.3 Architectural Units

Provide architectural units with patterned face shell: Ground Faced and split faced.

Provide units where indicated on drawings that are integrally colored during manufacture, with color as indicated in specification Section 09 06 00 SCHEDULES FOR FINISHES.

2.2.3 Precast Concrete Units

2.2.3.1 General

a. Provide precast concrete trim, lintels, copings, splashblocks and sills that are factory-made units in a plant regularly engaged in producing precast concrete units. Unless otherwise indicated, provide precast concrete with minimum 4,000 psi compressive strength, conforming to Section 03 30 00 CAST-IN-PLACE CONCRETE using 1/2 inch to No. 4 nominal-size coarse aggregate, and with reinforcement required for handling of the units. Maintain minimum clearance of 3/4 inch between reinforcement and faces of units.

2.2.4 DIMENSION STONE UNITS

Provide dimension stone for trim, sills, lintels, and copings cut to the design shown and conforming to:

Limestone	ASTM C586	Standard buff color with a smooth machine finish free from tool marks
Sandstone	ASTM C616/C616M	Standard grade, buff, gray, or buff brown, with a smooth finish free from clay pits and tool marks
Granite	ASTM C616/C615M	Commercial grade of medium or moderately coarse grain, with a light or medium gray or light pink color

Provide a smooth machine finish on washes, 4-cut finish on treads, and 6-cut or equivalent machine finish on other exposed surfaces. Fabricate stone with beds and joints at right angles to the face, and with sharp, true arises. Provide copings and sills with washes, and where overhanging the walls, with drips cut on the underside. Submit samples as specified.

2.3 EQUIPMENT

2.3.1 Vibrators

Maintain at least one spare vibrator on site at all times.

2.3.2 Grout Pumps

Pumping through aluminum tubes is not permitted.

2.4 MATERIALS

2.4.1 Mortar Materials

2.4.1.1 Cementitious Materials

Provide cementitious materials that conform to those permitted by ASTM C270.

2.4.1.2 Hydrated Lime and Alternates

Provide lime that conforms to one of the materials permitted by ASTM C207 for use in combination with portland cement, hydraulic cement, and blended hydraulic cement. Do not use lime in combination with masonry cement or mortar cement.

2.4.1.3 Colored Mortar

Use mortar pigment that conforms to ASTM C979/C979M. Add pigment to mortar to produce a uniform color as indicated in Section 09 06 00 SCHEDULES FOR FINISHES. Furnish pigments in accurately pre-measured and packaged units that can be added to a measured amount of cementitious materials or supply pigments via preblended cementitious materials or dry mortar mix.

a. In masonry cement or mortar cement, do not exceed 5 percent of cement weight for mineral oxide pigment; do not exceed 1 percent of cement weight for carbon black pigment.

b. In cement-lime mortar mix, do not exceed 10 percent of cementitious materials' weight for mineral oxide pigment; do not exceed 2 percent of cementitious materials' weight for carbon black pigment.

2.4.1.4 Admixtures for Masonry Mortar

In cold weather, use a non-chloride based accelerating admixture that conforms to ASTM C1384, unless Type III portland cement is used in the mortar.

Provide mortar that contains a water-repellent admixture that conforms to ASTM C1384. Provide a water-repellent admixture, conforming to ASTM C1384 and of the same brand and manufacturer as the block's integral water-repellent.

2.4.1.5 Aggregate and Water

Provide aggregate (sand) and water that conform to materials permitted by ASTM C270.

2.4.2 Grout and Ready-Mix Grout Materials

2.4.2.1 Cementitious Materials for Grout

Provide cementitious materials that conform to those permitted by ASTM C476.

2.4.2.2 Admixtures for Grout

Water-reducing admixtures that conform to ASTM C494/C494M Type F or G and viscosity-modifying admixtures that conform to ASTM C494/C494M Type S are permitted for use in grout. Other admixtures require approval by the Contracting Officer.

In cold weather, a non-chloride based accelerating admixture may be used subject to approval by the Contracting Officer; use accelerating admixture that is non-corrosive and conforms to ASTM C494/C494M, Type C.

2.4.2.3 Aggregate and Water

Provide fine and coarse aggregates and water that conform to materials permitted by ASTM C476.

2.5 MORTAR AND GROUT MIXES

2.5.1 Mortar Mix

a. Provide mortar Type S unless specified otherwise herein.

b. Provide mortar that conforms to ASTM C270. Use Type S mortar.

c. Provide Type S mortar for non-load-bearing, non-shear-wall interior masonry.

2.5.2 Grout and Ready Mix Grout Mix

Use grout that conforms to ASTM C476. Use conventional grout with a slump between 8 and 11 inches. Use self-consolidating grout with slump flow of 24 to 30 inches and a visual stability index (VSI) not greater than 1. Provide minimum grout strength of 2000 psi in 28 days, as tested in accordance with ASTM C1019. Do not change proportions and do not use materials with different physical or chemical characteristics in grout for the work unless additional evidence is furnished that grout meets the

specified requirements. Use ready-mixed grout that conforms to ASTM C476.

2.6 ACCESSORIES

2.6.1 Grout Barriers

Grout barriers for vertical cores that consist of fine mesh wire, fiberglass, or expanded metal.

2.6.2 Anchors, Ties, and Bar Positioners

2.6.2.1 General

a. Fabricate anchors and ties without drips or crimps. Size anchors and ties to provide a minimum of 5/8 inch mortar cover from each face of masonry.

b. Fabricate steel wire anchors and ties from wire conforming to ASTM A1064/A1064M and hot-dip galvanize in accordance with ASTM A153/A153M.

c. Fabricate joint reinforcement in conformance with ASTM A951/A951M. Hot dip galvanize joint reinforcement in exterior walls and in interior walls exposed to moist environment in conformance with ASTM A153/A153M. Galvanize joint reinforcement in other interior walls in conformance with ASTM A641/A641M; coordinate with paragraph JOINT REINFORCEMENT below.

d. Fabricate sheet metal anchors and ties in conformance with ASTM A1008/A1008M. Hot dip galvanize sheet metal anchors and ties in exterior walls and in interior walls exposed to moist environment in compliance with ASTM A153/A153M Class B. Galvanize sheet metal anchors and ties in other interior walls in compliance with ASTM A653/A653M, Coating Designation G60.

e. Submit two anchors, ties and bar positioners of each type used, as samples.

2.6.2.2 Wire Mesh Anchors

Provide wire mesh anchors of 1/4 inch mesh galvanized hardware cloth, conforming to ASTM A185/A185M, with length not less than 12 inches, at intersections of interior non-bearing masonry walls.

2.6.2.3 Wall Ties for Multi-Wythe Masonry Construction

Provide rectangular-shaped wall ties, fabricated of hot-dipped galvanized W2.8 diameter steel wire. Provide rectangular wall ties no less than 4 inches wide.

Provide adjustable type wall ties, if approved for use, that consist of two essentially U-shaped elements fabricated of minimum W2.8 diameter steel wire or pintle type ties that are inserted to eyes of horizontal joint reinforcement, hot-dip galvanized. Provide adjustable ties with double pintle legs and allows a maximum offset of 1-1/4 inch between each element of the tie and maximum distance between connecting parts no more than 1/16 inch. Form the pintle and eye elements so that both can be in the same plane. Wall ties may also be of a continuous type conforming to paragraph JOINT REINFORCEMENT.

2.6.2.4 Adjustable Anchors

2.6.2.4.1 Anchorage of Veneer to Steel or Backing

Use one of the following types of adjustable anchors to connect veneer to light gauge steel or concrete backing:

a. sheet metal at least 7/8 inch wide, 0.06 inch thick, and with corrugations having a wavelength of 0.3 to 0.5 inch and an amplitude of 0.06 to 0.10 inch or bent, notched or punched to provide equivalent performance;

b. wire anchors of minimum size W1.7 with ends bent to form a minimum 2 inches extension and without drips;

c. or wire pintle anchors used in conjunction with joint reinforcement.

Do not exceed 1/16 inch clearance between connecting parts of the tie. Assemble adjustable anchors to prevent disengagement. Provide pintle anchors with one or more pintle legs of wire size W2.8 and an offset not exceeding 1-1/4 inch.

2.6.2.5 Veneer Anchor Screws

Provide screws for attachment of veneer anchors to steel framing members of size No. 12. Provide length of screws such that the screws penetrate the holding member by not less than 5/8 inch.

2.6.2.6 Bar Positioners

Factory-fabricate bar positioners, used to prevent displacement of reinforcing bars during the course of construction, from 9 gauge steel wire or equivalent, and hot-dip galvanized. Bar positioners must be suitable for intended use and be corrosion resistant steel. Bar positioners not fully contained within the wythe must be hot-dip galvanized.

2.6.3 Joint Reinforcement

Factory fabricate joint reinforcement in conformance with ASTM A951/A951M, welded construction. Provide ladder type joint reinforcement, having one longitudinal wire in the mortar bed of each face shell for hollow units and one wire for solid units and with all wires a minimum of 9 gauge. Size joint reinforcement to provide a minimum of 5/8 inch cover from each face. Space crosswires not more than 16 inches. Provide joint reinforcement for straight runs in flat sections not less than 10 feet long. Provide joint reinforcement with factory formed corners and intersections. If approved for use, joint reinforcement may be furnished with adjustable wall tie features. Submit one piece of each type used, including corner and wall intersection pieces, showing at least two cross wires.

2.6.4 Reinforcing Steel Bars

Provide reinforcing steel bars and rods conforming to ASTM A615/A615M or ASTM A996/A996M, Grade 60.

2.6.5 Concrete Masonry Control Joint Keys

Provide control joint keys of a factory fabricated solid section of natural or synthetic rubber (or combination thereof) conforming to ASTM D2000 M2AA-805 with a minimum durometer hardness of 80 or polyvinyl chloride conforming to ASTM D2287 Type PVC 654-4 with a minimum durometer hardness of 85. Form the control joint key with a solid shear section not less than 5/8 inch thick and 3/8 inch thick flanges, with a tolerance of plus or minus 1/16 inch, to fit neatly, but without forcing, in masonry unit jamb sash grooves.

2.6.6 Through Wall Flashing and Weeps

2.6.6.1 General

Provide coated copper, copper or stainless steel sheet, or self-adhesive rubberized sheet.

2.6.6.2 Coated-Copper Flashing

Provide 7 ounce, electrolytic copper sheet, uniformly coated on both sides with acidproof, alkaliproof, asphalt impregnated kraft paper or polyethylene sheets.

2.6.6.3 Copper or Stainless Steel Flashing

Provide copper sheet, complying with ASTM B370, minimum 16 ounce weight; or stainless steel, ASTM A167, Type 304 or 316, 0.015 inch thick, No. 2D finish.

2.6.6.4 Rubberized Flashing

Provide self-adhesive rubberized asphalt sheet flashing consisting of 32-mil thick pliable and highly adhesive rubberized asphalt compound bonded completely and integrally to 8-mil thick, high density, cross-laminated polyethylene film to produce an overall thickness of 40 mils. Provide rubberized, asphalt-based mastic and surface conditioner that are each approved by flashing manufacturer for use with flashing material.

2.6.6.5 Weep Ventilators

Provide weep ventilators that are prefabricated from stainless steel or plastic. Provide inserts with grill or louver-type openings designed to allow the passage of moisture from cavities and to prevent the entrance of insects, and with a rectangular closure strip to prevent mortar droppings from clogging the opening. Provide ventilators with compressible flanges to fit in a standard 3/8 inch wide mortar joint and with height equal to the nominal height of the unit.

2.6.6.6 Metal Drip Edge

Provide stainless steel drip edge, 15-mil thick, hemmed edges, with down-turned drip at the outside edge and upturned dam at the inside edge for use with membrane flashings.

PART 3 EXECUTION

3.1 EXAMINATION

Prior to start of work, verify the applicable conditions as set forth in TMS MSJC, inspection.

3.2 PREPARATION

3.2.1 Stains

Protect exposed surfaces from mortar and other stains. When mortar joints are tooled, remove mortar from exposed surfaces with fiber brushes and wooden paddles. Protect base of walls from splash stains by covering adjacent ground with sand, sawdust, or polyethylene.

3.2.2 Loads

Do not apply uniform loads for at least 12 hours or concentrated loads for at least 72 hours after masonry is constructed. Provide temporary bracing as required.

3.2.3 Concrete Surfaces

Where masonry is to be placed, clean concrete of laitance, dust, dirt, oil, organic matter, or other foreign materials and slightly roughen to provide a surface texture with a depth of at least 1/8 inch. Sandblast, if necessary, to remove laitance from pores and to expose the aggregate.

3.2.4 Bracing

Provide bracing and scaffolding necessary for masonry work. Design bracing to resist wind pressure as required by OSHA and local codes and submit bracing calculations, sealed by a registered professional engineer. Do not remove bracing in less than 10 days.

3.3 ERECTION

3.3.1 General

a. Coordinate masonry work with the work of other trades to accommodate built-in items and to avoid cutting and patching. Lay masonry units in stacked bond pattern. Lay facing courses level with back-up courses, unless the use of adjustable ties has been approved in which case the tolerances is plus or minus 1/2 inch. Adjust each unit to its final position while mortar is still soft and has plastic consistency.

b. Remove and clean units that have been disturbed after the mortar has stiffened, and relay with fresh mortar. Keep air spaces, cavities, chases, expansion joints, and spaces to be grouted free from mortar and other debris. Select units to be used in exposed masonry surfaces from those having the least amount of chipped edges or other imperfections detracting from the appearance of the finished work.

c. When necessary to temporarily discontinue the work, step (rack) back the masonry for joining when work resumes. Toothing may be used only when specifically approved by the Contracting Officer. Before resuming work, remove loose mortar and thoroughly clean the exposed

joint. Cover the top of walls subjected to rain or snow with nonstaining waterproof covering or membrane when work is not in process. Extend the covering a minimum of 610 mm 2 feet down on each side of the wall and hold securely in place.

d. Ensure that units being laid and surfaces to receive units are free of water film and frost. Lay solid units in a nonfurrowed full bed of mortar. Bevel mortar for veneer wythes and slope down toward the cavity side. Shove units into place so that the vertical joints are tight. Completely fill vertical joints between solid units with mortar, except where indicated at control, expansion, and isolation joints. Place hollow units so that mortar extends to the depth of the face shell at heads and beds, unless otherwise indicated. Mortar will be permitted to protrude up to 1/2 inch into the space or cells to be grouted. Provide means to prevent mortar from dropping into the space below or clean grout spaces prior to grouting.

e. In multi-wythe construction with collar joints no more than 3/4 inch wide, bring up the inner wythe not more than 16 inches ahead of the outer wythe. Fill collar joints with mortar during the laying of the facing wythe, and do not lag the laying of the facing wythe by back-buttering each unit as it is laid.

3.3.1.1 Jointing

Tool mortar joints when the mortar is thumbprint hard. Tool horizontal joints after tooling vertical joints. Brush mortar joints to remove loose and excess mortar.

3.3.1.1.1 Tooled Joints

Tool mortar joints in exposed exterior and interior masonry surfaces concave, using a jointer that is slightly larger than the joint width so that complete contact is made along the edges of the unit. Perform tooling so that the mortar is compressed and the joint surface is sealed. Use a jointer of sufficient length to obtain a straight and true mortar joint. No exterior joints are to be left un-tooled.

3.3.1.1.2 Flush Joints

Flush cut mortar joints in concealed masonry surfaces and joints at electrical outlet boxes in wet areas. Finish flush cut joints by cutting off the mortar flush with the face of the wall. Point joints in unparged masonry walls below grade tight. For architectural units, such as fluted units, completely fill both the head and bed joints and flush cut.

3.3.1.1.3 Door and Window Frame Joints

On the exposed interior side of exterior frames, rake joints between frames and abutting masonry walls to a depth of 3/8 inch. On the exterior side of exterior frames, rake joints between frames and abutting masonry walls to a depth of 3/8 inch.

3.3.1.1.4 Joint Widths

a. Construct brick masonry with mortar joint widths equal to the difference between the specified and nominal dimensions of the unit, within tolerances permitted by TMS MSJC.

b. Provide 3/8 inch wide mortar joints in concrete masonry, except for prefaced concrete masonry units.

c. Provide 3/8 inch wide mortar joints on unfaced side of prefaced concrete masonry units and not less than 3/16 inch nor more than 1/4 inch wide on prefaced side.

d. Maintain mortar joint widths within tolerances permitted by TMS MSJC

3.3.1.2 Cutting and Fitting

Use full units of the proper size wherever possible, in lieu of cut units. Locate cut units where they would have the least impact on the architectural aesthetic goals of the facility. Perform cutting and fitting, including that required to accommodate the work of others, by masonry mechanics using power masonry saws. Concrete masonry units may be wet or dry cut. Before being placed in the work, dry wet-cut units to the same surface-dry appearance as uncut units being laid in the wall. Provide cut edges that are clean, true and sharp.

a. Carefully make openings in the masonry so that wall plates, cover plates or escutcheons required by the installation will completely conceal the openings and will have bottoms parallel with the masonry bed joints. Provide reinforced masonry lintels above openings over 12 inches wide for pipes, ducts, cable trays, and other wall penetrations, unless steel sleeves are used.

b. Do not reduce masonry units in size by more than one-third in height and one-half in length. Do not locate cut products at ends of walls, corners, and other openings.

3.3.1.3 Unfinished Work

Rack back unfinished work for joining with new work. Toothing may be resorted to only when specifically approved by the Contracting Officer. Remove loose mortar and thoroughly clean the exposed joints before laying new work.

3.3.1.4 Control Joints

Provide control joints in concrete masonry as indicated. Construct in accordance with the details shown on the Drawings. Form a continuous vertical joint at control joint locations, including through bond beams, by utilizing half blocks in alternating courses on each side of the joint. Interrupt the control joint key in courses containing continuous bond beam reinforcement.

Where mortar was placed in the joint, rake both faces of the control joints to a depth of 3/4 inch. Install backer rod and sealant on both faces in accordance with Section 07 92 00 JOINT SEALANTS.

3.3.2 Anchored Veneer Construction

a. Construct exterior masonry wythes to the thickness indicated on the drawings. Provide a minimum 1 inch air space behind the masonry veneer. Provide means to ensure that the cavity space and flashings are kept clean of mortar droppings and other loose debris. Maintain chases and raked-out joints free from mortar and debris.

b. Place masonry in running bond pattern.

c. For veneer over stud framing, do not install veneer until the exterior sheathing, moisture barrier, veneer anchors and flashing have been installed on the backing. Take extreme care to avoid damage to the moisture barrier and flashing during construction of the masonry veneer. Repair or replace portions of the moisture barrier and flashing that are damaged prior to completion of the veneer. Provide a continuous cavity as indicated.

d. For veneer with a masonry backup wythe, lay up both the inner and the outer wythes together except when adjustable joint reinforcement assemblies are approved for use. When both wythes are not brought up together, install through-wall flashings with the exterior wythe, securing the top edge of the flashing with a termination bar and sealant, or protect flashings that are installed with the interior wythe from damage until they are fully enclosed in the wall.

e. Provide anchors (ties) to connect the veneer to its backing in sufficient quantity to comply with the following requirements: maximum wall area per anchor {tie) of 1.78 Sq. ft., and maximum vertical spacing of 16", and maximum horizontal spacing of 16". Provide additional anchors around openings larger than 16 inch in either direction. Space anchors around perimeter of opening at a maximum of 24 inches on center. Place anchors within 12 inches of openings. Anchors with drips are not permitted.

f. With solid units, embed anchors in mortar joint and extend into the veneer a minimum of 1-1/2 inch, with at least 5/8 inch mortar cover to the outside face.

g. With hollow units, embed anchors in mortar or grout and extend into the veneer a minimum of 1-1/2 inch, with at least 5/8 inch mortar or grout cover to outside face.

3.3.3 Composite Walls

Tie masonry wythes together with joint reinforcement or with unit wall ties. Embed wall ties at least 1-1/2 inch into mortar of solid units and at least 1/2 inch into the mortar of the outer face shell of hollow units. Provide at least one tie every 2.67 square feet for wire size W1.7 and at least one tie every 4.50 square feet for wire size W2.8. Space ties at a maximum of 36 inches horizontally and 24 inches vertically. Do not cross expansion joints or control joints with ties. Fill collar joints between masonry facing and masonry backup solidly with grout.

3.3.4 Reinforced, Single Wythe Concrete Masonry Units Walls

3.3.4.1 Concrete Masonry Unit Placement

a. Fully bed units used to form piers, pilasters, columns, starting courses on footings, solid foundation walls, lintels, and beams, and where cells are to be filled with grout in mortar under both face shells and webs. Provide mortar beds under both face shells for other units. Mortar head joints for a distance in from the face of the unit not less than the thickness of the face shell.

b. Solidly grout foundation walls below grade.

c. Stiffen double walls at wall-mounted plumbing fixtures by use of strap anchors, two above each fixture and two below each fixture, located to avoid pipe runs, and extending from center to center of each wall within the double wall. Adequately reinforce walls and partitions for support of wall-hung plumbing fixtures when chair carriers are not specified.

d. Submit drawings showing elevations of walls exposed to view and indicating the location of all cut CMU products.

3.3.4.2 Preparation for Reinforcement

Lay units in such a manner as to preserve the unobstructed vertical continuity of cores to be grouted. Remove mortar protrusions extending 1/2 inch or more into cells before placing grout. Position reinforcing bars accurately as indicated before placing grout. Where vertical reinforcement occurs, fill cores solid with grout in accordance with paragraph PLACING GROUT in this Section.

3.3.5 Cavity Walls (Multi-Wythe Noncomposite Walls

Provide a continuous cavity as indicated. Bevel mortar beds away from cavity to prevent projection into cavity when bricks are shoved in place. Keep cavities clear and clean of mortar droppings. At the bottom of cavity walls, in the course immediately above the through-wall flashing, temporarily omit one brick every 4 feet. Clean mortar droppings and debris out of the cavity through the temporary openings at least once each day masonry is laid, and more often when required to keep the cavities clean. Fill in the openings with bricks and mortar after the wall is complete and the cavity has been inspected and found clean.

Securely tie the two wythes together with horizontal joint reinforcement, or provide ties to connect the masonry wythes in sufficient quantity to comply with the following requirements: maximum wall area per tie of 1.8 sq. ft., and maximum vertical spacing of 16", and maximum horizontal spacing of 16". Provide additional ties around openings larger than 16 inches in either direction. Space ties around perimeter of opening at a maximum of 3 feet on center. Place ties within 12 inches of openings. Ties with drips are not permitted.

3.3.6 ANCHORAGE

3.3.6.1 Anchorage at Intersecting Walls

Provide wire mesh anchors at maximum 16 inches spacing at intersections of interior non-bearing masonry walls.

3.3.7 Lintels

3.3.7.1 Masonry Lintels

Construct masonry lintels with lintel units filled solid with grout in all courses and reinforced with a minimum of two No. 4 bars in the bottom course unless otherwise indicated. Extend lintel reinforcement beyond each side of masonry opening 40 bar diameters or 24 inches, whichever is greater. Support reinforcing bars in place prior to grouting and locate 1/2 inch above the bottom inside surface of the lintel unit.

3.3.8 Sills and Copings

Set sills and copings in a full bed of mortar with faces plumb and true. Slope sills and copings to drain water. Mechanically anchor copings and sills longer than 4 feet as indicated.

3.4 INSTALLATION

3.4.1 Bar Reinforcement Installation

3.4.1.1 Preparation

Submit detail drawings showing bar splice locations. Identify bent bars on a bending diagram and reference and locate such bars on the drawings. Show wall dimensions, bar clearances, and wall openings. Utilize bending details that conform to the requirements of ACI SP-66. No approval will be given to the shop drawings until the Contractor certifies that all openings, including those for mechanical and electrical service, are shown. If, during construction, additional masonry openings are required, resubmit the approved shop drawings with the additional openings shown along with the proposed changes. Clearly highlight location of these additional openings. Provide wall elevation drawings with minimum scale of 1/4 inch per foot. Submit drawings including plans, elevations, and details of wall reinforcement; details of reinforcing bars at corners and wall intersections; offsets; tops, bottoms, and ends of walls; control and expansion joints; lintels; and wall openings.

Clean reinforcement of loose, flaky rust, scale, grease, mortar, grout, and other coatings that might destroy or reduce its bond prior to placing grout. Do not use bars with kinks or bends not shown on the approved shop drawings. Place reinforcement prior to grouting. Unless otherwise indicated, extend vertical wall reinforcement to within 2 inches of tops of walls.

3.4.1.2 Positioning Bars

a. Accurately place vertical bars within the cells at the positions indicated on the drawings. Maintain a minimum clearance of 1/2 inch between the bars and masonry units. Provide minimum clearance between parallel bars of 1/2 inch between the bars and masonry units for coarse grout and a minimum clearance of 1/4 inch between the bars and masonry units for fine grout. Provide minimum clearance between parallel bars of 1 inch or one diameter of the reinforcement, whichever is greater. Vertical reinforcement may be held in place using bar positioners located near the ends of each bar and at intermediate intervals of not more than 192 diameters of the reinforcement or by other means to prevent displacement beyond permitted tolerances. As masonry work progresses, secure vertical reinforcement to prevent displacement beyond allowable tolerances.

b. Wire column and pilaster lateral ties in position around the vertical reinforcing bars. Place lateral ties in contact with the vertical reinforcement and do not place in horizontal mortar bed joints.

c. Position horizontal reinforcing bars as indicated. Stagger splices in adjacent horizontal bars, unless otherwise indicated.

d. Form splices by lapping bars as indicated. Do not cut, bend or eliminate reinforcing bars. Foundation dowel bars may be field-bent

when permitted by TMS MSJC.

3.4.1.3 Splices of Bar Reinforcement

Lap splice reinforcing bars as indicated. When used, provide welded or mechanical connections that develop at least 125 percent of the specified yield strength of the reinforcement.

3.4.2 Placing Grout

3.4.2.1 General

Fill cells containing reinforcing bars with grout. Solidly grout hollow masonry units in walls or partitions supporting plumbing, heating, or other mechanical fixtures, voids at door and window jambs, and other indicated spaces. Solidly grout cells under lintel bearings on each side of openings for full height of openings. Solidly grout walls below grade, lintels, and bond beams. Units other than open end units may require grouting each course to preclude voids in the units.

Discard site-mixed grout that is not placed within 1-1/2 hours after water is first added to the batch or when the specified slump is not met without adding water after initial mixing. Discard ready-mixed grout that does not meet the specified slump without adding water other than water that was added at the time of initial discharge. Allow sufficient time between grout lifts to preclude displacement or cracking of face shells of masonry units. Provide a grout shear key between lifts when grouting is delayed and the lower lift loses plasticity. If blowouts, flowouts, misalignment, or cracking of face shells should occur during construction, tear down the wall and rebuild.

3.4.2.2 Vertical Grout Barriers for Multi-Wythe Composite Walls

In multi-wythe composite walls, provide grout barriers in the collar join not more than 30 feet apart, or as required, to limit the horizontal flow of grout for each pour.

3.4.2.3 Horizontal Grout Barriers

Embed horizontal grout barriers in mortar below cells of hollow units receiving grout.

3.4.2.4 Grout Holes and Cleanouts

3.4.2.4.1 Grout Holes

Provide grouting holes in slabs, spandrel beams, and other in-place overhead construction. Locate holes over vertical reinforcing bars or as required to facilitate grout fill in bond beams. Provide additional openings spaced not more than 16 inches on centers where grouting of hollow unit masonry is indicated. Form such openings not less than 4 inches in diameter or 3 by 4 inches in horizontal dimensions. Upon completion of grouting operations, plug and finish grouting holes to match surrounding surfaces.

3.4.2.4.2 Cleanouts for Hollow Unit Masonry Construction

For hollow masonry units. provide cleanout holes at the bottom of every grout pour in cores containing vertical reinforcement when the height of

the grout pour exceeds 5 feet 4 inches. Where all cells are to be grouted, construct cleanout courses using bond beam units in an inverted position to permit cleaning of all cells. Provide cleanout holes at a maximum spacing of 32 inches where all cells are to be filled with grout.

Establish a new series of cleanouts if grouting operations are stopped for more than 4 hours. Provide cleanouts not less than 3 by 3 inch by cutting openings in one face shell. Manufacturer's standard cutout units may be used at the Contractor's option. Do not cleanout holes until masonry work, reinforcement, and final cleaning of the grout spaces have been completed and inspected. For walls which will be exposed to view, close cleanout holes in an approved manner to match surrounding masonry.

3.4.2.4.3 Cleanouts for Multi-Wythe Composite Masonry Construction

Provide cleanouts for construction of walls that incorporate a grout filled cavity between solid masonry wythes, provide cleanouts at the bottom of every pour by omitting every other masonry unit from one wythe. Establish a new series of cleanouts if grouting operations are stopped for more than 4 hours. Do not plug cleanout holes until masonry work, reinforcement, and final cleaning of the grout spaces have been completed and inspected. For walls which will be exposed to view, close cleanout holes in an approved manner to match surrounding masonry.

3.4.2.5 Grout Placement

A grout pour is the total height of masonry to be grouted prior to erection of additional masonry. A grout lift is an increment of grout placement within a grout pour. A grout pour is filled by one or more lifts of grout.

a. Lay masonry to the top of a pour permitted by TMS MSJC Table 7, based on the size of the grout space and the type of grout. Prior to grouting, remove masonry protrusions that extend 1/2 inch or more into cells or spaces to be grouted. Provide grout holes and cleanouts in accordance with paragraph GROUT HOLES AND CLEANOUTS above when the grout pour height exceeds 5 feet 4 inches. Hold reinforcement, bolts, and embedded connections rigidly in position before grouting is started. Do not prewet concrete masonry units.

b. Place grout using a hand bucket, concrete hopper, or grout pump to fill the grout space without segregation of aggregate. Operate grout pumps to produce a continuous stream of grout without air pockets, segregation, or contamination.

c. If the masonry has cured at least 4 hours, grout slump is maintained between 10 to 11 inches, and no intermediate reinforced bond beams are placed between the top and bottom of the pour height, place conventional grout in lifts not exceeding 12 feet 8 inches. For the same curing and slump conditions but with intermediate bond beams, limit conventional grout lift to the bottom of the lowest bond beam that is more than 5 feet 4 inches above the bottom of the lift, but do not exceed 12 feet 8 inches. If masonry has not cured at least 4 hours or grout slump is not maintained between 10 to 11 inches, place conventional grout in lifts not exceeding 5 feet 4 inches.

d. Consolidate conventional grout lift and reconsolidate after initial settlement before placing next lift. For grout pours that are 12 inches or less in height, consolidate and reconsolidate grout by

mechanical vibration or puddling. For grout pours that are greater than 12 inches in height, consolidate and reconsolidate grout by mechanical vibration. Apply vibrators at uniformly spaced points not further apart than the visible effectiveness of the machine. Limit duration of vibration to time necessary to produce satisfactory consolidation without causing segregation. If previous lift is not permitted to set, dip vibrator into previous lift. Do not insert vibrators into lower lifts that are in a semi-solidified state. If lower lift sets prior to placement of subsequent lift, form a grout key by terminating grout a minimum of 1-1/2 inch below a mortar joint. Vibrate each vertical cell containing reinforcement in partially grouted masonry. Do not form grout keys within beams.

e. If the masonry has cured 4 hours, place self-consolidating grout (SCG) in lifts not exceeding the pour height. If masonry has not cured for at least 4 hours, place SCG in lifts not exceeding 5 feet 4 inches. Do not mechanically consolidate self-consolidating grout. Place self-consolidating grout in accordance with manufacturer's recommendations.

f. Upon completion of each day's grouting, remove waste materials and debris from the equipment, and dispose of outside the masonry.

3.4.3 Joint Reinforcement Installation

Install joint reinforcement at 16 inches on center unless otherwise indicated. Lap joint reinforcement not less than 6 inches. Install prefabricated sections at corners and wall intersections. Place the longitudinal wires of joint reinforcement in mortar beds to provide not less than 5/8 inch cover to either face of the unit.

3.4.4 Bond Beams

Reinforce and grout bond beams as indicated and as described in paragraphs above. Install grout barriers under bond beam units to retain the grout as required, unless wall is fully grouted or solid bottom units are used. For high lift grouting in partially grouted masonry, provide grout retaining material on the top of bond beams to prevent upward flow of grout. Ensure that reinforcement is continuous, including around corners, except through control joints or expansion joints, unless otherwise indicated.

3.4.5 Flashing and Weeps

a. Install through-wall flashing at obstructions in the cavity and where indicated on Drawings. Ensure continuity of the flashing at laps and inside and outside corners by splicing in a manner approved by the flashing manufacturer. Ensure that the top edge of the flashing is sealed by lapping a minimum of 6 inches under the weather resistive barrier. Terminate the horizontal leg of the flashing by extending the sheet metal 1/2 inch beyond the outside face of masonry and turning downward with a hemmed drip. Provide sealant below the drip edge of through-wall flashing.

b. Wherever through-wall flashing occurs, provide weep holes to drain flashing to exterior at acceptable locations as indicated. Provide weeps of weep ventilators. Locate weeps not more than 24 inches on centers in mortar joints of the exterior wythe directly on the horizontal leg of through-wall flashing over foundations, bond beams,

and any other horizontal interruptions of the cavity. Place weep holes perfectly horizontal or slightly canted downward to encourage water drainage outward and not inward. Other methods may be used for providing weeps when spacing is reduced to 16 inches on center and approved by the Contracting Officer. Maintain weeps free of mortar and other obstructions.

3.5 APPLICATION

3.5.1 Insulation

Insulate cavity walls (multi-wythe noncomposite masonry walls), where shown, by installing closed cell spray foam insulation per Section 07 27 36 SPRAY FOAM AIR BARRIERS insulation on the cavity side of the inner wythe. Apply closed cell spray foam insulation directly to the masonry or thru-wall flashing.

3.5.2 Interface with Other Products

3.5.2.1 Built-In Items

Fill spaces around built-in items with mortar. Point openings around flush-mount electrical outlet boxes in wet locations with mortar. Embed anchors, ties, wall plugs, accessories, flashing, pipe sleeves and other items required to be built-in as the masonry work progresses. Fully embed anchors, ties and joint reinforcement in the mortar. Fill cells receiving anchor bolts and cells of the first course below bearing plates with grout, unless otherwise indicated.

3.5.2.2 Door and Window Frame Joints

On the exposed interior and exterior sides of exterior frames, rake joints between frames and abutting masonry walls to a depth of 3/8 inch.

3.5.3 Tolerances

Lay masonry plumb, true to line, with courses level within the tolerances of TMS MSJC, Article 3.3 F.

3.6 FIELD QUALITY CONTROL

3.6.1 Tests

3.6.1.1 Field Testing of Grout

a. Perform grout testing at the following frequency: 1 times per lift. For each required grout property to be evaluated, provide a minimum of three specimens.

b. Sample and test conventional and self-consolidating grout for compressive strength and temperature in accordance with ASTM C1019.

c. Evaluate slump in conventional grout in accordance with ASTM C1019.

d. Evaluate slump flow and visual stability index of self-consolidating grout in accordance with ASTM C1611/C1611M.

3.7 POINTING AND CLEANING

After mortar joints have attained their initial set, but prior to hardening, completely remove mortar and grout daubs and splashings from masonry-unit surfaces that will be exposed or painted. Before completion of the work, rake out defects in joints of masonry to be exposed or painted, fill with mortar, and tool to match existing joints. Immediately after grout work is completed, remove scum and stains that have percolated through the masonry work using a low pressure stream of water and a stiff bristled brush. Do not clean masonry surfaces, other than removing excess surface mortar, until mortar in joints has hardened. Leave masonry surfaces clean, free of mortar daubs, dirt, stain, and discoloration, including scum from cleaning operations, and with tight mortar joints throughout. Do not use metal tools and metal brushes for cleaning.

3.7.1 Dry-Brushing Concrete Masonry

Dry brush exposed concrete masonry surfaces at the end of each day's work and after any required pointing, using stiff-fiber bristled brushes.

3.8 CLOSE-OUT TAKE-BACK PROGRAM

Collect information from manufacturer for take-back program options. Set aside masonry units, full and partial scrap packaging to be returned to manufacturer for recycling into new product. When such a service is not available, seek local recyclers to reclaim the materials. Submit documentation that includes contact information, summary of procedures, and the limitations and conditions applicable to the project. Indicate manufacturer's commitment to reclaim materials for recycling and/or reuse.

3.9 PROTECTION

Protect facing materials against staining. Cover top of walls with nonstaining waterproof covering or membrane to protect from moisture intrusion when work is not in progress. Continue covering the top of the unfinished walls until the wall is waterproofed with a complete roof or parapet system. Extend covering a minimum of 2 feet down on each side of the wall and hold securely in place. Before starting or resuming work, clean top surface of masonry in place of loose mortar and foreign material.

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SECTION 05 05 23.16

STRUCTURAL WELDING
08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 360	(2016) Specification for Structural Steel Buildings

AMERICAN SOCIETY FOR NONDESTRUCTIVE TESTING (ASNT)

ANSI/ASNT CP-189	(2020) ASNT Standard for Qualification and Certification of Nondestructive Testing Personnel

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4	(2012) Standard Symbols for Welding, Brazing and Nondestructive Examination
AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel
AWS D1.3/D1.3M	(2025) Structural Welding Code - Sheet Steel
AWS D1.4/D1.4M	(2018; Amd 1 2020) Structural Welding Code - Reinforcing Steel
AWS D14.4/D14.4M	(2012) Specification for Welded Joints for Machinery and Equipment
AWS QC1	(2016) Specification for AWS Certification of Welding Inspectors
AWS Z49.1	(2021) Safety in Welding and Cutting and Allied Processes

ASTM INTERNATIONAL (ASTM)

ASTM E165/E165M	(2023) Standard Practice for Liquid Penetrant Examination for General Industry
ASTM E709	(2021) Standard Guide for Magnetic Particle Testing

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for

Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Welding Quality Assurance Plan; G

SD-03 Product Data

Welding Procedure Qualifications; G

Welder, Welding Operator, and Tacker Qualification

Previous Qualifications

Pre-Qualified Procedures; G

SD-06 Test Reports

Nondestructive Testing

Weld Inspection Log

SD-07 Certificates

Certified Welding Procedure Specifications (WPS)

Certified Brazing Procedure Specifications (BPS)

Certified Procedure Qualification Records (PQR)

Certified Welder Performance Qualifications (WPQ)

Certified Brazer Performance Qualifications (BPQ)

Certified Welding Inspector

Nondestructive Testing Personnel

1.3 QUALITY ASSURANCE

Except for pre-qualified (in accordance with AWS D1.1/D1.1M) and previously qualified procedures, each Contractor performing welding must record in detail and qualify the welding procedure specification for any welding procedure followed in the fabrication of weldments. Conform welding procedure qualifications to AWS D1.1/D1.1M and to the specifications in this section. Submit for approval copies of the welding procedure specification and the procedure qualification records for each type of welding being performed. Submission of the welder, welding operator, or tacker qualification test records is also required. Approval of any procedure, however, does not relieve the Contractor of the sole responsibility for producing a finished structure meeting all the specified requirements. Submit this information on the forms in Annex M of AWS D1.1/D1.1M. Individually identify and clearly reference on the detail drawings and erection drawings all welding procedure specifications, or suitably key them to the contract drawings. In case of conflict between this specification and AWS D1.1/D1.1M, this specification governs.

1.3.1 General Requirements

Fabricate work in an AISC Certified Fabrication Plant, Category BU. Erect work by an AISC Certified Erector, Category CSE.

a. For Structural Projects, provide documentation of the following:

(1) Component Thickness 1/8 inch and greater: Qualification documents (WPS, PQR, and WPQ) in accordance with AWS D1.1/D1.1M.

(2) Component Thickness Less than 1/8 inch: Qualification documents (WPS, PQR, and WPQ) in accordance with AWS D1.3/D1.3M.

(3) Reinforcing Steel: Qualification documents (WPS, PQR, and WPQ) in accordance with AWS D1.4/D1.4M.

b. For other applications, provide documentation of the following:

(1) Submit 1 copies of the Certified Welding Procedure Specifications (WPS), Certified Brazing Procedure Specifications (BPS) and Certified Procedure Qualification Records (PQR) to the Contracting Officer for review.

(2) Submit 1 copies of the Certified Welder Performance Qualifications (WPQ)and Certified Brazer Performance Qualifications (BPQ) to the Contracting Officer for approval within fifteen calendar days prior to any employee welding on the project material.

(3) Machinery: Qualification documents (WPS, PQR, and WPQ) in accordance with AWS D14.4/D14.4M.

1.3.2 Previous Qualifications

Welding procedures previously qualified by test in accordance with AWS D1.1/D1.1M, may be accepted for this contract without re-qualification, upon receipt of the test results, if the following conditions are met:

a. Testing was performed by an approved testing laboratory, technical consultant, or the Contractor's approved quality control organization.

b. The qualified welding procedure conforms to the requirements of this specification and is applicable to welding conditions encountered under this contract.

c. The welder, welding operator, and tacker qualification tests conform to the requirements of this specification and are applicable to welding conditions encountered under this contract.

1.3.3 Pre-qualified Procedures

Welding procedures which are considered pre-qualified as specified in AWS D1.1/D1.1M will be accepted without further qualification. Submit for approval a listing or an annotated drawing to indicate the joints not pre-qualified. Procedure qualification is mandatory for these joints.

1.3.4 Welder, Welding Operator, and Tacker Qualification

Each welder, welding operator, and tacker assigned to work on this contract must be qualified in accordance with the applicable requirements of AWS D1.1/D1.1M and as specified in this section. Welders, welding operators, and tackers who make acceptable procedure qualification test welds will be considered qualified for the welding procedure used within the applicable essential variables for welder qualification.

1.3.4.1 Previous Personnel Qualifications

At the discretion of the Contracting Officer, welders, welding operators, and tackers qualified by test within the previous 6 months may be accepted for this contract without re-qualification if all the following conditions are met:

a. Copies of the welding procedure specifications, the procedure qualification test records, and the welder, welding operator, and tacker qualification test records are submitted and approved in accordance with the specified requirements for detail drawings.

b. Testing was performed by an approved testing laboratory, technical consultant, or the Contractor's approved quality control organization.

c. The welder, welding operator, and tacker qualification tests conform to the requirements of this specification and are applicable to welding conditions encountered under this contract.

1.3.4.2 Certificates

Before assigning any welder, welding operator, or tacker to work under this contract, submit the names and certification that each individual is qualified as specified. State in the certification the type of welding and positions for which the welder, welding operator, or tacker is qualified, the code and procedure under which the individual is qualified, the date qualified, and the name of the firm and person certifying the qualification tests. Keep the certification current, on file, and furnish 3 copies.

1.3.4.3 Renewal of Qualification

Re-qualification of a welder or welding operator is required under any of the following conditions:

a. It has been more than 6 months since the welder or welding operator has used the specific welding process for which he is qualified.

b. There is specific reason to question the welder or welding operator's ability to make welds that meet the requirements of these specifications.

c. The welder or welding operator was qualified by an employer other than those firms performing work under this contract, and a qualification test has not been taken within the past 12 months. Submit as evidence of conformance all records showing periods of employment, name of employer where welder, or welding operator, was last employed, and the process for which qualified.

d. A tacker who passes the qualification test is considered eligible to

perform tack welding indefinitely in the positions and with the processes for which he/she is qualified, unless there is some specific reason to question the tacker's ability or there has been a gap greater than 6 months since he/she last used the process. In such a case, the tacker is required to pass the prescribed tack welding test.

1.3.5 Inspector Qualification

Submit certificates indicating that certified welding inspectors meet the requirements of AWS QC1. Submit qualifications for nondestructive testing personnel in accordance with the requirements of ANSI/ASNT CP-189 for Levels I or II in the applicable nondestructive testing method. Level I inspectors must have direct supervision of a Level II inspector.

1.3.6 Symbols and Safety

Use symbols in accordance with AWS A2.4, unless otherwise indicated. Follow safe welding practices and safety precautions during welding in conformance with AWS Z49.1.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Conform the design of welded connections to AISC 360, unless otherwise indicated or specified. Material with welds will not be accepted unless the welding is specified or indicated on the drawings or otherwise approved. Perform welding as specified in this section, except where additional requirements are shown on the drawings or are specified in other sections. Do not commence welding until welding procedures, inspectors, nondestructive testing personnel, welders, welding operators, and tackers have been qualified and the submittals approved by the Contracting Officer. Perform all testing at or near the work site. Maintain records of the test results obtained in welding procedure, welder, welding operator, and tacker performance qualifications.

2.1.1 Pre-erection Conference

Hold a pre-erection conference prior to the start of the field welding, to bring all affected parties together and to gain a naturally clear understanding of the project and the Welding Procedure Specifications (WPS) (submitted for all welding, including welding done using pre-qualified procedures). Mandatory attendance is required by all Contractor's welding production and inspection personnel and appropriate Government personnel. Include as items for discussion: responsibilities of various parties; welding procedures and processes to be followed; welding sequence (both within a joint and joint sequence within the building); inspection requirements and procedures, both visual and nondestructive testing; welding schedule; and other items deemed necessary by the attendees.

2.2 WELDING EQUIPMENT AND MATERIALS

Provide all welding equipment, welding electrodes and rods, welding wire, and fluxes capable of producing satisfactory welds when used by a qualified welder or welding operator. Provide welding equipment and materials that comply with the applicable requirements of AWS D1.1/D1.1M.

PART 3 EXECUTION

3.1 WELDING OPERATIONS

3.1.1 Requirements

Conform workmanship and techniques for welded construction to the requirements of AWS D1.1/D1.1M and AISC 360. When AWS D1.1/D1.1M and the AISC 360 specification conflict, the requirements of AWS D1.1/D1.1M govern.

3.1.2 Identification

Identify all welds in one of the following ways:

a. Submit written records to indicate the location of welds made by each welder, welding operator, or tacker.

b. Identify all work performed by each welder, welding operator, or tacker with an assigned number, letter, or symbol to identify welds made by that individual. The Contracting Officer may require welders, welding operators, and tackers to apply their symbol next to the weld by means of rubber stamp, felt-tipped marker with waterproof ink, or other methods that do not cause an indentation in the metal. Place the identification mark for seam welds adjacent to the weld at 3 foot intervals. Identification with die stamps or electric etchers is not allowed.

3.2 QUALITY CONTROL

Perform testing using an approved inspection or testing laboratory or technical consultant; or if approved, the Contractor's inspection and testing personnel may be used instead of the commercial inspection or testing laboratory or technical consultant. A Certified Welding Inspector must perform visual inspection on 100 percent of all welds. Document this inspection in the Visual Weld Inspection Log. Test 50% of CJP welds using ultrasonic testing per Table 6.2 of AWS D1.1/D1.1M. Randomly test 50% of all PJP and fillet welds or as indicated by magnetic particle or dye penetrant testing. Verify the welds conform to paragraph STANDARDS OF ACCEPTANCE. Conform procedures and techniques for inspection with applicable requirements of AWS D1.1/D1.1M, ASTM E165/E165M, and ASTM E709. Submit a Welding Quality Assurance Plan and records of tests and inspections.

3.3 STANDARDS OF ACCEPTANCE

Conform dimensional tolerances for welded construction, details of welds, and quality of welds with the applicable requirements of AWS D1.1/D1.1M and the contract drawings. Submit all records of nondestructive testing.

3.3.1 Nondestructive Testing

The welding is subject to inspection and tests in the mill, shop, and field. Inspection and tests in the mill or shop do not relieve the Contractor of the responsibility to furnish weldments of satisfactory quality. When materials or workmanship do not conform to the specification requirements, the Government reserves the right to reject material or workmanship or both at any time before final acceptance of the structure containing the weldment. Any indication of a defect is regarded as a defect, unless re-evaluation by nondestructive methods or by surface

conditioning shows that no unacceptable defect is present. Submit all records of nondestructive testing in accordance with paragraph STANDARDS OF ACCEPTANCE.

3.3.2 Destructive Tests

Make all repairs when metallographic specimens are removed from any part of a structure. Employ only qualified welders or welding operators, and use the proper joints and welding procedures, including peening or heat treatment if required, to develop the full strength of the members and joints cut and to relieve residual stress.

3.4 GOVERNMENT INSPECTION AND TESTING

In addition to the inspection and tests performed by the Contractor for quality control, the Government will perform inspection and testing for acceptance to the extent determined by the Contracting Officer. The work may be performed by the Government's own forces or under a separate contract for inspection and testing. The Government reserves the right to perform supplemental nondestructive and destructive tests to determine compliance with paragraph STANDARDS OF ACCEPTANCE.

3.5 CORRECTIONS AND REPAIRS

If inspection or testing indicates defects in the weld joints, repair defective welds using a qualified welder or welding operator as applicable. Conduct corrections in accordance with the requirements of AWS D1.1/D1.1M and the specifications. Repair all defects in accordance with the approved procedures. Repair defects discovered between passes before additional weld material is deposited. Wherever a defect is removed and repair by welding is not required, blend the affected area into the surrounding surface to eliminate sharp notches, crevices, or corners. After a defect is thought to have been removed, and before re-welding, examine the area by suitable methods to ensure that the defect has been eliminated. Repaired welds must meet the inspection requirements for the original welds.

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SECTION 05 12 00

STRUCTURAL STEEL
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PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 207	(2016; R 2017) Certification Standard for Steel Fabrication and Erection, and Manufacturing of Metal Components
AISC 325	(2017) Steel Construction Manual
AISC 326	(2009) Detailing for Steel Construction
AISC 360	(2016) Specification for Structural Steel Buildings
AISC 420	(2010) Certification Standard for Shop Application of Complex Protective Coating Systems
AISC DESIGN GUIDE 10	(1997) Erection Bracing of Low-Rise Structural Steel Buildings
ANSI/AISC 303	(2022) Code of Standard Practice for Structural Steel Buildings and Bridges

AMERICAN SOCIETY FOR NONDESTRUCTIVE TESTING (ASNT)

ANSI/ASNT CP-189	(2020) ASNT Standard for Qualification and Certification of Nondestructive Testing Personnel

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B46.1	(2020) Surface Texture, Surface Roughness, Waviness and Lay

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4	(2012) Standard Symbols for Welding, Brazing and Nondestructive Examination
AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel
AWS QC1	(2016) Specification for AWS Certification of Welding Inspectors

ASTM INTERNATIONAL (ASTM)

ASTM A6/A6M	(2024b) Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
ASTM A29/A29M	(2023) Standard Specification for General Requirements for Steel Bars, Carbon and Alloy, Hot-Wrought
ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A193/A193M	(2025) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A276/A276M	(2025) Standard Specification for Stainless Steel Bars and Shapes
ASTM A307	(2023) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A500/A500M	(2023) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A563	(2021; E 2022a) Standard Specification for Carbon and Alloy Steel Nuts
ASTM A992/A992M	(2022) Standard Specification for Structural Steel Shapes
ASTM C827/C827M	(2023) Standard Test Method for Change in Height at Early Ages of Cylindrical Specimens of Cementitious Mixtures
ASTM C1107/C1107M	(2020) Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM F436/F436M	(2024) Standard Specification for Hardened Steel Washers Inch and Metric Dimensions
ASTM F844	(2019; R 2024) Standard Specification for Washers, Steel, Plain (Flat), Unhardened for General Use
ASTM F959/F959M	(2017a; R 2023) Standard Specification for Compressible-Washer-Type Direct Tension Indicators for Use with Structural Fasteners, Inch and Metric Series
ASTM F1554	(2020) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength

ASTM F3125/F3125M	(2019) Standard Specification for High Strength Structural Bolts and Assemblies, Steel and Alloy Steel, Heat Treated, Inch Dimensions 120 ksi and 150 ksi Minimum Tensile Strength, and Metric Dimensions 830 MPa and 1040 MPa Minimum Tensile Strength

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC PA 1	(2024) Shop, Field, and Maintenance Coating of Metals
SSPC Paint 20	(2019) Zinc-Rich Primers (Type I, Inorganic, and Type II, Organic)
SSPC Paint 29	(2002; E 2004) Zinc Dust Sacrificial Primer, Performance-Based
SSPC SP 3	(2024) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR Part 1926, Subpart R	Steel Erection

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Erection and Erection Bracing Drawings; G

SD-02 Shop Drawings

Fabrication Drawings Including Details of Connections; G

SD-03 Product Data

Shop Primer

Welding Electrodes and Rods

Non-Shrink Grout

Recycled Content for Structural Steel; S

Recycled Content for Structural Steel Tubing; S

SD-06 Test Reports

Class B Coating

Bolts, Nuts, and Washers

Weld Inspection Reports

Direct Tension Indicator Washer Inspection Reports

Bolt Testing Reports

SD-07 Certificates

Steel

Bolts, Nuts, and Washers

AISC Structural Steel Fabricator Quality Certification

AISC Structural Steel Erector Quality Certification

Welding Procedures and Qualifications

Welding Electrodes and Rods

Certified Welding Inspector

NDT Technician

Welding Procedure Specifications (WPS)

1.3 AISC QUALITY CERTIFICATION

Work must be fabricated by an AISC Certified Structural Steel Fabricator, in accordance with AISC 207, Category BU. Submit AISC Structural Steel Fabricator quality certification.

Work must be erected by an AISC Structural Steel Certified Erector, in accordance with AISC 207, Category CSE. Submit AISC Structural Steel erector quality certification.

1.4 QUALITY ASSURANCE

1.4.1 Preconstruction Submittals

1.4.1.1 Erection and Erection Bracing Drawings

Submit for record purposes. Indicate the sequence of erection, temporary shoring and bracing. The erection drawings must conform to ANSI/AISC 303.

1.4.2 Fabrication Drawing Requirements

Submit fabrication drawings for approval prior to fabrication. Prepare in accordance with ANSI/AISC 303, AISC 326 and AISC 325. Fabrication drawings must not be reproductions of contract drawings. Include complete information for the fabrication and erection of the structure's components, including the location, type, and size of bolts, welds, member sizes and lengths, connection details, blocks, copes, and cuts. Use AWS A2.4 standard welding symbols. Clearly highlight any deviations from the details shown on the contract drawings highlighted on the fabrication drawings. Explain the reasons for any deviations from the contract drawings.

1.4.3 Certifications

1.4.3.1 Welding Procedures and Qualifications

Prior to welding, submit certification for each welder stating the type of welding and positions qualified for, the code and procedure qualified under, date qualified, and the firm and individual certifying the qualification tests. If the qualification date of the welder or welding operator is more than 6 months old, the welding operator's qualification certificate must be accompanied by a current certificate by the welder attesting to the fact that he has been engaged in welding since the date of certification, with no break in welding service greater than 6 months.

Conform to all requirements specified in AWS D1.1/D1.1M.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Provide the structural steel system, including shop primer, complete and ready for use. Provide structural steel systems including design, materials, installation, workmanship, fabrication, assembly, erection, inspection, quality control, and testing in accordance with ANSI/AISC 303, AISC 360, except as modified in this contract.

2.2 STEEL

2.2.1 Structural Steel

Wide flange and WT shapes, ASTM A992/A992M. Angles, Channels and Plates, ASTM A36/A36M. Provide structural steel containing a minimum of 80 percent recycled content. Submit data identifying percentage of recycled content for structural steel.

2.2.2 Structural Steel Tubing

ASTM A500/A500M, Grade B. Provide structural steel tubing containing a minimum of 25 percent recycled content. Submit data identifying percentage of recycled content for structural steel tubing.

2.3 BOLTS, NUTS, AND WASHERS

Submit the certified manufacturer's mill reports which clearly show the applicable ASTM mechanical and chemical requirements together with the actual test results for the supplied fasteners.

2.3.1 Common Grade Bolts

2.3.1.1 Bolts

ASTM A307, Grade A, plain finish hot dipped zinc coating. The bolt heads and the nuts of the supplied fasteners must be marked with the manufacturer's identification mark, the strength grade and type specified by ASTM specifications.

2.3.1.2 Nuts

ASTM A563, Grade A, heavy hex style.

2.3.1.3 Washers

ASTM F844.

2.3.2 High-Strength Bolts

High strength bolts and nuts must be shipped together in the same shipping container. Fasteners indicated to be galvanized shall be tested by the supplier to show that the galvanized nut with the supplied lubricant provided may be rotated from the snug tight condition well in excess of the rotation required for pretentioned installation without stripping. The supplier shall supply nuts that have been lubricated and tested with the supplied bolts.

2.3.2.1 Bolts

ASTM F3125/F3125M, Grade A325M A325, Type 1 Heavy Hex Head Style, plain finish hot dipped zinc coating.

2.3.2.2 Nuts

ASTM A563, Grade and Style as specified in the applicable ASTM bolt standard.

2.3.2.3 Washers

ASTM F436/F436M, plain carbon steel.

2.3.3 Foundation Anchorage

2.3.3.1 Anchor Rods

ASTM F1554 Gr 36 55, Class 1A. Stainless steel ASTM A193/A193M.

2.3.3.2 Anchor Nuts

ASTM A563, Grade A, hex style. Stainless steel ASTM A193/A193M.

2.3.3.3 Anchor Washers

ASTM F844. Stainless steel Type 304 conforming to ASTM A276/A276M.

2.3.3.4 Anchor Plate Washers

ASTM A36/A36M Stainless steel Type 304 conforming to ASTM A276/A276M.

2.4 STRUCTURAL STEEL ACCESSORIES

2.4.1 Welding Electrodes and Rods

AWS D1.1/D1.1M. Submit product data for welding electrodes and rods.

2.4.2 Non-Shrink Grout

ASTM C1107/C1107M, with no ASTM C827/C827M shrinkage. Submit product data for non-shrink grout.

2.4.3 Welded Shear Stud Connectors

ASTM A29/A29M, Grades 1010 through 1020. AWS D1.1/D1.1M, Table 7.1, Type B.

2.5 FABRICATION

Fabrication must be in accordance with the applicable provisions of AISC 325. Fabrication and assembly must be done in the shop to the greatest extent possible. Punch, subpunch and ream, or drill bolt holes perpendicular to the surface of the member.

Compression joints depending on contact bearing must have a surface roughness not in excess of 500 micro inch as determined by ASME B46.1, and ends must be square within the tolerances for milled ends specified in ASTM A6/A6M.

Shop splices of members between field splices will be permitted only where indicated on the Contract Drawings. Splices not indicated require the approval of the Contracting Officer.

2.5.1 Markings

Prior to erection, identify members by a painted erection mark. Connecting parts assembled in the shop for reaming holes in field connections must be match marked with scratch and notch marks. Do not locate erection markings on areas to be welded. Do not locate match markings in areas that will decrease member strength or cause stress concentrations.

2.5.2 Shop Primer

SSPC Paint 20 or SSPC Paint 29, (zinc rich primer). Shop prime structural steel, except as modified herein, in accordance with SSPC PA 1. Do not prime steel surfaces embedded in concrete, galvanized surfaces, surfaces to receive epoxy coatings, or surfaces within 0.5 inch of the toe of the welds prior to welding (except surfaces on which metal decking and shear studs are to be welded). If flash rusting occurs, re-clean the surface prior to application of primer. Apply primer in accordance with endorsement "SPE-P1" of AISC 420 or approved equal NACE or SSPC certification to a minimum dry film thickness of 2.0 mil. Submit shop primer product data.

Prime slip critical surfaces with a Class B coating in accordance with AISC 325. Submit test report for Class B coating.

Prior to assembly, prime surfaces which will be concealed or inaccessible after assembly. Do not apply primer in foggy or rainy weather; when the ambient temperature is below 45 degrees F or over 95 degrees F; or when the primer may be exposed to temperatures below 40 degrees F within 48 hours after application, unless approved otherwise by the Contracting Officer. Repair damaged primed surfaces with an additional coat of primer.

2.5.2.1 Cleaning

SSPC SP 6/NACE No.3, except steel exposed in spaces above ceilings, attic spaces, furred spaces, and chases that will be hidden to view in finished construction may be cleaned to SSPC SP 3 when recommended by the shop primer manufacturer. Maintain steel surfaces free from rust, dirt, oil,

grease, and other contaminants through final assembly.

2.5.3 Epoxy Coated Surfaces

Clean and prepare surfaces to receive epoxy coatings in accordance with the manufacturer's recommendations.

2.6 DRAINAGE HOLES

Drill adequate drainage holes to eliminate water traps. Hole diameter must be 1/2 inch and location indicated on the detail drawings. Hole size and locations must not affect the structural integrity.

PART 3 EXECUTION

3.1 ERECTION

a. Erection of structural steel, except as indicated in item b. below, must be in accordance with the applicable provisions of AISC 325, ANSI/AISC 303 and 29 CFR Part 1926, Subpart R.

b. For low-rise structural steel buildings (60 feet tall or less and a maximum of 2 stories), erect the structure in accordance with AISC DESIGN GUIDE 10.

After final positioning of steel members, provide full bearing under base plates and bearing plates using nonshrink grout. Place nonshrink grout in accordance with the manufacturer's instructions.

3.1.1 STORAGE

Store the material out of contact with the ground in such manner and location as to minimize deterioration.

3.2 CONNECTIONS

Except as modified in this section, design connections indicated in accordance with AISC 360. Build connections into existing work. Do not tighten anchor bolts set in concrete with impact torque wrenches. Holes must not be cut or enlarged by burning. Bolts, nuts, and washers must be clean of dirt and rust, and lubricated immediately prior to installation.

3.2.1 Common Grade Bolts

Tighten ASTM A307 bolts to a "snug tight" fit. "Snug tight" is the tightness that exists when plies in a joint are in firm contact. If firm contact of joint plies cannot be obtained with a few impacts of an impact wrench, or the full effort of a man using a spud wrench, contact the Contracting Officer for further instructions.

3.2.2 High-Strength Bolts

Provide direct tension indicator washers in all ASTM F3125/F3125M, Grade A325 and Grade A490 bolted connections. Bolts must be installed in connection holes and initially brought to a snug tight fit. After the initial tightening procedure, fully tension bolts, progressing from the most rigid part of a connection to the free edges.

Fastener components shall be protected from dirt and moisture in closed containers at the site of the installation. Fastener components that are

not incorporated into the work shall be returned to protected storage at the end of the work shift.

3.2.2.1 Installation of Direct Tension Indicator Washers (DTIW)

Where possible, install the DTIW under the bolt head and tighten the nut. If the DTIW is installed adjacent to the turned element, provide a flat washer between the DTIW and nut when the nut is turned for tightening, and between the DTIW and bolt head when the bolt head is turned for tightening. In addition to the LIW, provide flat washers under both the bolt head and nut when ASTM F3125/F3125M, Grade A490 bolts are used.

3.3 GAS CUTTING

Use of gas-cutting torch in the field for correcting fabrication errors is not permitted on any major member in the structural framing. Use of a gas cutting torch will be permitted on minor members not under stress only after approval has been obtained from the Contracting Officer.

3.4 WELDING

Welding must be in accordance with AWS D1.1/D1.1M. Provide AWS D1.1/D1.1M qualified welders, welding operators, and tackers.

Develop and submit the Welding Procedure Specifications (WPS) for all welding, including welding done using prequalified procedures. Submit for approval all WPS, whether prequalified or qualified by testing.

3.4.1 Removal of Temporary Welds, Run-Off Plates, and Backing Strips

Remove only from finished areas.

3.5 SHOP PRIMER REPAIR

Repair shop primer in accordance with the paint manufacturer's recommendation for surfaces damaged by handling, transporting, cutting, welding, or bolting.

3.5.1 Field Priming

Field prime steel exposed to the weather, or located in building areas without HVAC for control of relative humidity. After erection, the field bolt heads and nuts, field welds, and any abrasions in the shop coat must be cleaned and primed with paint of the same quality as that used for the shop coat.

3.6 FIELD QUALITY CONTROL

Perform field tests, and provide labor, equipment, and incidentals required for testing. Notify the Contracting Officer in writing of defective welds, bolts, nuts, and washers within 7 working days of the date of the inspection.

3.6.1 Welds

3.6.1.1 Visual Inspection

AWS D1.1/D1.1M. Furnish the services of AWS-certified welding inspectors for fabrication and erection inspection and testing and verification

inspections. A Certified Welding Inspector must perform visual inspection on 100 percent of all welds. Document this inspection in the Visual Weld Inspection Log. Submit certificates indicating that certified welding inspectors meet the requirements of AWS QC1.

3.6.1.2 Nondestructive Testing

Nondestructive testing must be in accordance with AWS D1.1/D1.1M. Ultrasonic testing must be performed in accordance with Table 8.2 of AWS D1.1/D1.1M. Test locations must be as indicated. All personnel performing NDT must be certified in accordance with ANSI/ASNT CP-189 in the method of testing being performed. Submit certificates showing compliance with ANSI/ASNT CP-189 for all NDT technicians. If more than 20 percent of welds made by a welder contain defects identified by testing, then all groove welds made by that welder must be tested by ultrasonic testing, and all fillet welds made by that welder must be inspected by magnetic particle testing (MT) or dye penetrant testing (PT) as approved by the Contracting Officer. When groove welds made by an individual welder are required to be tested, magnetic particle or dye penetrant testing may be used only in areas inaccessible to ultrasonic testing. Retest all repaired areas. Submit weld inspection reports.

Testing frequency: Provide the following types and number of tests:

Test Type	Number of Tests
Ultrasonic	50 percent of CJP Welds
Magnetic Particle	50 percent of PJP and Fillet Welds
Dye Penetrant	50 percent of PJP and Fillet Welds

3.6.2 Direct Tension Indicator Washers

3.6.2.1 Direct Tension Indicator Washer Compression

Test direct tension indicator washers in place to verify that they have been compressed sufficiently to provide the 0.015 inch gap, as required by ASTM F959/F959M. Submit direct tension indicator washer inspection reports.

3.6.3 High-Strength Bolts

3.6.3.1 Testing Bolt, Nut, and Washer Assemblies

Test a minimum of 3 bolt, nut, and washer assemblies from each mill certificate batch in a tension measuring device at the job site prior to the beginning of bolting start-up. Demonstrate that the bolts and nuts, when used together, can develop tension not less than the provisions specified in AISC 360, depending on bolt size and grade. The bolt tension must be developed by tightening the nut. A representative of the manufacturer or supplier must be present to ensure that the fasteners are properly used, and to demonstrate that the fastener assemblies supplied satisfy the specified requirements. Submit bolt testing reports.

3.6.3.2 Inspection

Inspection procedures must be in accordance with AISC 360. Confirm and report to the Contracting Officer that the materials meet the project

specification and that they are properly stored. Confirm that the faying surfaces have been properly prepared before the connections are assembled. Observe the specified job site testing and calibration, and confirm that the procedure to be used provides the required tension. Monitor the work to ensure the testing procedures are routinely followed on joints that are specified to be fully tensioned.

3.6.3.3 Testing

The Government has the option to perform nondestructive tests on 5 percent of the installed bolts to verify compliance with pre-load bolt tension requirements. Provide the required access for the Government to perform the tests. The nondestructive testing will be done in-place using an ultrasonic measuring device or any other device capable of determining in-place pre-load bolt tension. The test locations must be selected by the Contracting Officer. If more than 10 percent of the bolts tested contain defects identified by testing, then all bolts used from the batch from which the tested bolts were taken, must be tested at the Contractor's expense. Retest new bolts after installation at the Contractor's expense.

3.6.4 Inspection and Testing of Steel Stud Welding

Perform verification inspection and testing of steel stud welding conforming to the requirements of AWS D1.1/D1.1M, Stud Welding Clause. The Contracting Officer will serve as the verification inspector. Bend test studs that do not show a full 360 degree weld flash or have been repaired by welding as required by AWS D1.1/D1.1M, Stud Welding Clause. Studs that crack under testing in the weld, base metal or shank will be rejected and replaced by the Contractor at no additional cost.

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SECTION 05 21 00

STEEL JOIST FRAMING
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PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC PA 1	(2024) Shop, Field, and Maintenance Coating of Metals
SSPC Paint 15	(1999; E 2004) Steel Joist Shop Primer/Metal Building Primer
SSPC SP 2	(2024) Hand Tool Cleaning

STEEL JOIST INSTITUTE (SJI)

SJI LOAD TABLES	(2020) Standard Specifications Load Tables and Weight Tables for Steel Joists and Joist Girders - 45th Edition
SJI MANUAL	(2009) 80 Years of Open Web Steel Joist Construction

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1926	Safety and Health Regulations for Construction
29 CFR 1926.757	Steel Erection; Open Web Steel Joists

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Welder Qualification

SD-02 Shop Drawings

Steel Joist Framing; G

SD-03 Product Data

Recycled Content Of Steel Products; S

SD-05 Design Data

Design Calculations; G

SD-06 Test Reports

Erection Inspection

Welding Inspections

SD-07 Certificates

Certification of Compliance

1.3 QUALITY ASSURANCE

Perform all work in compliance with the requirements set forth in 29 CFR 1926.

1.3.1 Drawing Requirements

Submit drawings of steel joist framing including fabrication, specifications for shop painting, and identification markings of joists. Show joist type and size, layout in plan, all applicable loads, deflection criteria, and erection details including methods of anchoring, framing at openings, type, size, and location and connections for and spacing of bridging, requirements for field welding, and details of accessories as applicable.

1.3.2 Certification of Compliance

Prior to construction commencement, submit certification for welder qualification, in compliance with AWS D1.1/D1.1M, welding operation, and tacker, stating the type of welding and positions qualified for, the code and procedure qualified under, date qualified, and the firm and individual certifying the qualification tests. Submit certification of compliance for the following:

a. SJI MANUAL

b. Steel Joist Institute Member Fabricator

1.4 DELIVERY, STORAGE, AND HANDLING

Handle, transport, and store joists in a manner to prevent damage affecting their structural integrity. Verify piece count of all joist products upon delivery and inspect all joists products for damage. Report any damage to the joist supplier. Store all items off the ground in a well drained location protected from the weather and easily accessible for inspection and handling. Store joists with top chord down and with joists

in a vertical position. Store deep joists horizontally if they were shipped on their sides.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Designate steel joists on the drawings in accordance with the standard designations of the Steel Joist Institute. Joists of other standard designations or joists with properties other than those shown may be substituted for the joists designated provided the structural properties are equal to or greater than those of the joists shown and provided all other specified requirements are met.

2.2 STEEL JOISTS

Provide steel joists conforming to SJI LOAD TABLES. Design joists designated K, KCS, LH and DLH to support the loads given in the applicable standard load tables of SJI LOAD TABLES. Submit design calculations for net uplift loads, non-SJI standard details, and field splices. Include cover letter signed and sealed by the joist manufacturer's registered design professional.

2.2.1 Steel Joist Camber

Camber joists. Do not camber joists.

2.2.2 Steel Joist Substitutes and Outriggers

Provide joist substitutes and outriggers conforming to SJI LOAD TABLES with steel angle or channel members.

2.3 RECYCLED CONTENT

Provide products with an average recycled content of steel products of postconsumer recycled content plus one half of preconsumer recycled content not less than 25 percent.

2.4 ACCESSORIES AND FITTINGS

2.4.1 Bridging

Provide bridging of material, size, and type required by SJI LOAD TABLES for type of joist, chord size, spacing and span. Furnish additional erection bridging if required for stability.

2.4.2 Bearing Plates

Fabricate steel bearing plats from ASTM A36/A36M steel of size and thickness indicated.

2.5 SHOP PAINTING

SSPC Paint 15. Shop prime joists, except as modified herein, in accordance with SSPC PA 1. Clean joists in accordance with SSPC SP 2 before priming. If flash rusting occurs, re-clean the surface prior to application of primer.

PART 3 EXECUTION

3.1 ERECTION

Install joists in conformance with SJI LOAD TABLES for the joist series indicated, and the requirements of 29 CFR 1926 and 29 CFR 1926.757. Handle and set joists avoiding damage to the members. Place the "tag end" of joists as shown on the joists placement plans. Ensure that square-end joists are erected right side up. Distribute temporary loads so that joist capacity is not exceeded. Remove damaged joists from the site, except when field repair is approved and such repairs are satisfactorily made in accordance with the manufacturer's recommendations. Do not repair, field modify, or alter any joists without specific written instructions from the Designer of Record and/or joist manufacturer.

Install and connect bridging concurrently with joist erection, before construction loads are applied. Do not apply loads to bridging. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams. Do not cut away vertical leg of bridging where bridging makes an elevation transition; weld a separate piece of bridging at the transition. Perform all welding in accordance with AWS D1.1/D1.1M.

3.2 PAINTING

3.2.1 Touch-Up Painting

After erection of joists, touch-up connections and areas of abraded shop coat with paint of the same type used for the shop coat.

3.3 VISUAL INSPECTIONS

Perform the following visual inspections:

a. Verify that all joists are spaced properly.

b. Verify that there is sufficient joist bearing on steel beams, concrete, and masonry.

c. Verify all bridging lines are properly spaced and anchored.

d. Verify that damage has not occurred to the joists during erection.

e. Verify the joists are aligned vertically and there is no lateral sweep in the joists.

f. Where concentrated loads are present on the joists verify that they are located in accordance with the joists placement plan.

g. Verify welding of bridging and joist seats in accordance with AWS D1.1/D1.1M, Section 6. Perform erection inspection and field welding inspections with AWS certified welding inspectors.

h. Verify proper bolting of diagonal bridging and joist seats where the bolts are snug-tight.

-- End of Section --

SECTION 05 30 00

STEEL DECKS
05/15, CHG 2: 08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI D100	(2017) Cold-Formed Steel Design Manual

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel
AWS D1.3/D1.3M	(2025) Structural Welding Code - Sheet Steel

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A792/A792M	(2025a) Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM A1008/A1008M	(2025) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable

FM GLOBAL (FM)

FM APP GUIDE	(updated on-line) Approval Guide https://www.approvalguide.com/

FM DS 1-28R	(1998) Data Sheet: Roof Systems

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC Paint 20	(2019) Zinc-Rich Primers (Type I, Inorganic, and Type II, Organic)

STEEL DECK INSTITUTE (SDI)

ANSI/SDI C	(2017) Standard for Composite Steel Floor Deck - Slabs
ANSI/SDI NC	(2017) Standard for Non-Composite Steel Floor Deck
ANSI/SDI QA/QC	(2017) Standard for Quality Control and Quality Assurance for Installation of Steel Deck
ANSI/SDI RD	(2017) Standard for Steel Roof Deck
SDI DDM04	(2015; Errata 1-3 2016; Add 1 2015; Add 2 20162006) Diaphragm Design Manual; 4th Edition
SDI DDP	(1987; R 2000) Deck Damage and Penetrations
SDI MOC3	(2016) Manual of Construction with Steel Deck (3rd Edition)

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1926	Safety and Health Regulations for Construction

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Fabrication Drawings; G

SD-03 Product Data

Accessories

Deck Units

Galvanizing Repair Paint

Mechanical Fasteners

Touch-Up Paint

Recycled Content of Steel Products; S

SD-05 Design Data

Deck Units; G

SD-07 Certificates

Powder-Actuated Tool Operator

Welder Qualifications

Welding Procedures

Fire Safety

Wind Storm Resistance

Manufacturer's Certificate

1.3 QUALITY ASSURANCE

1.3.1 Deck Units

Furnish deck units and accessory products from a manufacturer regularly engaged in manufacture of steel decking. Provide manufacturer's certificates attesting that the decking material meets the specified requirements.

1.3.2 Certification of Powder-Actuated Tool Operator

Provide manufacturer's certificate attesting that the operators are authorized to use the low velocity powder-actuated tool.

1.3.3 Qualifications for Welding Work

Follow Welding Procedures of AWS D1.3/D1.3M for sheet steel and AWS D1.1/D1.1M for stud welding.
Submit qualified Welder Qualifications in accordance with AWS D1.3/D1.3M for sheet steel and AWS D1.1/D1.1M for stud welding, or under an equivalent approved qualification test. Perform tests on test pieces in positions and with clearances equivalent to those actually encountered. If a test weld fails to meet requirements, perform an immediate retest of two test welds until each test weld passes. Failure in the immediate retest will require the welder be retested after further practice or training, performing a complete set of test welds.

1.3.4 Regulatory Requirements

1.3.4.1 Fire Safety

Test roof deck as a part of a roof deck construction assembly of the type used for this project, listing as fire classified, or listing as Class I construction in the FM APP GUIDE, and so labeled.

1.3.4.2 Wind Storm Resistance

Provide roof construction assembly capable of withstanding a nominal uplift pressure of 60 pounds per square foot when tested in accordance

with the uplift pressure test described in the FM DS 1-28R.

1.3.5 Fabrication Drawings

Show type and location of units, location and sequence of connections, bearing on supports, methods of anchoring, attachment of accessories, adjusting plate details, cant strips, ridge and valley plates, metal closure strips, size and location of holes to be cut and reinforcement to be provided, the manufacturer's erection instructions and other pertinent details.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver deck units to the site in a dry and undamaged condition. Store and handle steel deck in a manner to protect it from corrosion, deformation, and other types of damage. Do not use decking for storage or as working platform until units have been fastened into position. Exercise care not to damage material or overload decking during construction. The maximum uniform distributed storage load must not exceed the design live load. Stack decking on platforms or pallets and cover with weathertight ventilated covering. Elevate one end during storage to provide drainage. Maintain deck finish at all times to prevent formation of rust. Repair deck finish using touch-up paint. Replace damaged material.

1.5 DESIGN REQUIREMENTS FOR ROOF DECKS

1.5.1 Properties of Sections

Properties of metal roof deck sections must comply with engineering design width as limited by the provisions of AISI D100.

1.5.2 Allowable Loads

Indicate total uniform dead and live load for detailing purposes.

PART 2 PRODUCTS

2.1 DECK UNITS

Submit manufacturer's design calculations, or applicable published literature for the structural properties of the proposed deck units.

Provide products with an average recycled content of steel products so postconsumer recycled content plus one half of preconsumer recycled content not less than 25 percent.

2.1.1 Roof Deck

Conform to ASTM A792/A792M or ASTM A1008/A1008M for deck used in conjunction with insulation and built-up roofing. Fabricate roof deck units of the steel design thickness required by the design drawings and galvanized. Furnish sample of Metal Roof Deck Units used to illustrate actual cross section dimensions and configurations.

2.1.2 Composite Deck

Conform to ASTM A653/A653M or ASTM A1008/A1008M for composite deck assembly. Fabricate deck used as the tension reinforcing in composite

deck of the steel design thickness required by the design drawings. Zinc-coat in conformance with ASTM A653/A653M, G60 coating class. Shore composite deck until the concrete has reached 75 percent of its specified strength.

2.1.3 Length of Deck Units

Provide deck units of sufficient length to span three or more spacings where possible.

2.1.4 Touch-Up Paint

Provide a high zinc-dust content paint for regalvanizing welds in galvanized steel conforming to ASTM A780/A780M.

Provide touch-up paint for shop-painted units and touch-up paint for zinc-coated units of an approved galvanizing repair paint with a high-zinc dust content. Touch-up welds with paint conforming to SSPC Paint 20 in accordance with ASTM A780/A780M. Maintain finish of deck units and accessories by using touch-up paint whenever necessary to prevent the formation of rust.

2.2 ACCESSORIES

Provide accessories of same material as deck, unless specified otherwise. Provide manufacturer's standard type accessories, as specified.

2.2.1 Adjusting Plates

Provide adjusting plates, or segments of deck units, of same thickness and configuration as deck units in locations too narrow to accommodate full size units. Provide factory cut plates of predetermined size where possible.

2.2.2 End Closures

Fabricated of sheet metal by the deck manufacturer. Provide end closures minimum 0.0295 inch thick to close open ends at exposed edges of floors, eaves, and openings through deck.

2.2.3 Closure Plates for Composite Deck

Support and retain concrete at each floor level. Provide edge closures at all edges of the slab of sufficient strength and stiffness to support the wet concrete. Provide metal closures for all openings in composite steel deck 1/4 inch and over.

2.2.4 Sheet Metal Collar

Where deck is cut for passage of pipes, ducts, columns, etc., and deck is to remain exposed, provide a neatly cut sheet metal collar to cover edges of deck. Do not cut deck until after installation of supplemental supports.

2.2.5 Cover Plates

Sheet metal to close panel edge and end conditions, and where panels change direction or butt. Polyethylene-coated, self-adhesive, 2 inch wide joint tape may be provided in lieu of cover plates on flat-surfaced

decking butt joints.

Fabricate cover plates for abutting floor deck units from the specified structural-quality steel sheets not less than nominal 18 gage thick before galvanizing. Provide 6 inch wide cover plates and form to match the contour of the floor deck units.

2.2.6 Column Closures

Sheet metal, minimum 0.0358 inch thick or metal rib lath.

2.2.7 Access Hole Covers

Sheet metal, minimum 0.0474 inch thick.

2.2.8 Hanger

Provide clips or loops for utility systems and suspended ceilings of one or more of the following types:

a. Lip tabs or integral tabs where noncellular decking or flat plate of cellular section is 0.0474 inch thick or more, and a structural concrete fill is used over deck.

b. Slots or holes punched in decking for installation of pigtails.

c. Tabs driven from top side of decking and arranged so as not to pierce electrical cells.

d. Decking manufacturer's standard as approved by the Contracting Officer.

2.2.9 Cant Strips for Roof Decks

Fabricate cant strips from the specified commercial-quality steel sheets not less than nominal 0.0358 inch thick before galvanizing. Bend strips to form a 45-degree cant not less than 5 inch wide, with top and bottom flanges a minimum 3 inch wide. Length of strips 10 feet.

2.2.10 Ridge and Valley Plates for Roof Decks

Fabricate plates from the specified structural-quality steel sheets, not less than nominal 0.0358 inch thick before galvanizing. Provide plates of minimum 4-1/2 inch wide and bent to provide tight fitting closures at ridges and valleys. Provide a minimum length of ridge and valley plates of 10 feet.

2.2.11 Metal Closure Strips for Roof Decks

Fabricate strips from the specified commercial-quality steel sheets not less than nominal 0.0358 inch thick before galvanizing. Provide strips from the configuration required to provide tight-fitting closures at open ends and sides of steel roof decking.

2.2.12 Galvanized Steel Angles for Roof Decks

Provide hot-rolled carbon steel angles conforming to ASTM A36/A36M, and hot-dip galvanized in accordance with ASTM A123/A123M.

2.2.13 Mechanical Fasteners

Provide mechanical fasteners, such as powder actuated fasteners, pneumatically driven fasteners or self-drilling screws, for anchoring the deck to structural supports and adjoining units as indicated.

2.2.14 Miscellaneous Accessories

Furnish the manufacturer's standard accessories to complete the deck installation. Furnish metal accessories of the same material as the deck and with the minimum design thickness as follows: saddles, 0.0474 inch welding washers, 0.0598 inch other metal accessories, 0.0358 inch unless otherwise indicated.

PART 3 EXECUTION

3.1 EXAMINATION

Prior to installation of decking units and accessories, examine worksite to verify that as-built structure will permit installation of decking system without modification.

3.2 INSTALLATION

Install steel deck units in accordance with 29 CFR 1926, Subpart R – Steel Erection, ANSI/SDI QA/QC, and approved shop drawings. Place units on structural supports, properly adjusted, leveled, and aligned at right angles to supports before permanently securing in place. Damaged deck and accessories including material which is permanently stained or contaminated, deformed, or with burned holes shall not be installed. Extend deck units over three or more supports unless absolutely impractical. Report inaccuracies in alignment or leveling to the Contracting Officer and make necessary corrections before permanently anchoring deck units. Locate deck ends over supports only. Lap 2 inch deck ends. Do not use unanchored deck units as a work or storage platform. Do not fill unanchored deck with concrete. Permanently anchor units placed by the end of each working day. Do not support suspended ceilings, light fixtures, ducts, utilities, or other loads by steel deck unless indicated. Distribute loads by appropriate means to prevent damage. Prepare shoring in position before concrete placement begins in composite or form deck.

3.2.1 Attachment

Immediately after placement and alignment, and after correcting inaccuracies, permanently fasten steel deck units to structural supports and to adjacent deck units by welding with normal 5/8 inch diameter puddle welds, as indicated on the design drawings and in accordance with manufacturer's recommended procedure and ANSI/SDI C, ANSI/SDI NC or ANSI/SDI RD. Clamp or weight deck units to provide firm contact between deck units and structural supports while performing welding or fastening. Attachment of adjacent deck units by button-punching is prohibited.

3.2.1.1 Welding

Perform welding in accordance with AWS D1.3/D1.3M using methods and electrodes recommended by the manufacturers of the base metal alloys being used. Ensure only operators previously qualified by tests prescribed in AWS D1.3/D1.3M make welds. Immediately recertify, or replace qualified welders, that are producing unsatisfactory welding. Conform to the

recommendations of the Steel Deck Institute and the steel deck manufacturer for location, size, and spacing of fastening. Do use welding washers at the connections of the deck to supports. Do not use welding washers at sidelaps. Holes and similar defects will not be acceptable. Attach all partial or segments of deck units to structural supports in accordance with Section 2.5 of SDI DDM04. Immediately clean welds by chipping and wire brushing. Heavily coat welds, cut edges and damaged portions of coated finish with zinc-dust paint conforming to ASTM A780/A780M shop primed finish with the manufacturer's standard touch-up paint.

3.2.1.2 Mechanical Fastening

Anchor deck to structural supports and adjoining units with mechanical fasteners. Drive the powder-actuated fasteners with a low-velocity piston tool by an operator authorized by the manufacturer of the powder-actuated tool. Drive pneumatically driven fasteners with a low-velocity fastening tool and comply with the manufacturer's recommendations. Drive screws to properly clamp deck to supporting steel.

3.2.1.3 Sidelap Fastening

Lock sidelaps between adjacent floor deck units together by welding or screws as indicated.

3.2.2 Openings

Cut or drill all holes and openings required and be coordinated with the drawings, specifications, and other trades. Frame and reinforce openings through the deck in conformance with SDI DDP. Reinforce holes and openings 6 to 12 inch across by 0.0474 inch thick steel sheet at least 12 inch wider and longer than the opening and be fastened to the steel deck at each corner of the sheet and at a maximum of 6 inch on center. Reinforce holes and openings larger than 12 inch by steel channels or angles installed perpendicular to the steel joists and supported by the adjacent steel joists. Install steel channels or angles perpendicular to the deck ribs and fasten to the channels or angles perpendicular to the steel joists. Deck manufacturer shall approve holes or openings larger than 6 inch in diameter prior to drilling or cutting.

3.2.3 Deck Damage

SDI MOC3, for repair of deck damage.

3.2.4 Touch-Up Paint

3.2.4.1 Roof Deck

After roof decking installation, wire brush, clean, and touchup paint the scarred areas on top and bottom surfaces of metal roof decking. The scarred areas include welds, weld scars, bruises, and rust spots. Touchup galvanized surfaces with galvanizing repair paint. Touchup painted surfaces with repair paint of painted surfaces.

3.2.4.2 Floor Deck

For floor decking installation, wire brush, clean, and touchup paint the scarred areas on the top and bottom surfaces of the metal floor decking and on the surface of supporting steel members. Include welds, weld scars, bruises, and rust spots for scarred areas. Touched up the

galvanized surfaces with galvanizing repair paint. Touch up the painted surfaces with paint for the repair of painted surfaces.

3.2.5 Accessory Installation

3.2.5.1 Adjusting Plates

Provide in locations too narrow to accommodate full-size deck units and install as shown on shop drawings.

3.2.5.2 End Closures

Provide end closure to close open ends of cells at columns, walls, and openings in deck.

3.2.5.3 Cover Plates

Provide metal cover plates, or joint tape, at joints between cellular decking sheets to be used as electrical raceways. Where concrete leakage would be a problem, provide metal cover plates, or joint tape, at joints between decking sheets, cellular or noncellular, to be covered with concrete fill.

3.2.5.4 Column Closures

Provide for spaces between floor decking and columns which penetrate the deck. Field cut closure plate to fit column in the field and tack weld to decking and columns.

3.2.5.5 Access Hole Covers

Provide access hole covers to seal holes cut in decking to facilitate welding of the deck to structural supports.

3.2.5.6 Hangers

Provide as indicated to support utility system and suspended ceilings. Space devices so as to provide one device per 6.25 square feet.

3.2.6 Concrete Work

Prior to placement of concrete, inspect installed decking to ensure that there has been no permanent deflection or other damage to decking. Replace decking which has been damaged or permanently deflected as approved by the Contracting Officer. Place concrete on metal deck in accordance with Construction Practice of ANSI/SDI C or ANSI/SDI NC.

3.3 CANT STRIPS FOR ROOF DECKS

Provide strips to be fusion welded to surface of roof decking, secured to wood nailers by galvanized screws or to steel framing by galvanized self-tapping screws or welds. Do not exceed spacing of welds and fasteners of 12 inch. Lap end joints a minimum 3 inch and secure with galvanized sheet metal screws spaced a maximum 4 inch on center.

3.4 RIDGE AND VALLEY PLATES FOR ROOF DECKS

Provide plates to be fusion welded to top surface of roof decking. Lap end joints a minimum 3 inch. For valley plates, provide endlaps to be in

the direction of water flow.

3.5 CLOSURE STRIPS FOR ROOF DECKS

Provide closure strips at open, uncovered ends and edges of the roof decking and in voids between roof decking and top of walls and partitions where indicated. Install closure strips in position in a manner to provide a weathertight installation.

3.6 CLEANING AND PROTECTION FOR ROOF DECKS

Upon completion of the deck, sweep surfaces clean and prepare for installation of the roofing.

3.7 FIELD QUALITY CONTROL

3.7.1 Headed Stud Inspection

In addition to visual inspection, test and inspect shop-welded shear connectors according to requirements in AWS D1.1/D1.1M for stud welding and as follows:

a. Perform bend tests if visual inspections reveal either a less-than-continuous 360-degree flash or welding repairs to any shear connector.

b. Conduct tests according to requirements in AWS D1.1/D1.1M on additional shear connectors if weld fracture occurs on shear connectors already tested.

3.7.2 Deck Weld Inspection

Visual inspect welds in accordance with AWS D1.3/D1.3M.

3.7.3 Decks Not Receiving Concrete

Inspect the decking top surface for distortion after installation. For roof decks not receiving concrete, verify distortion by placing a straight edge across three adjacent top flanges. The maximum allowable gap between the straight edge and the top flanges should not exceed manufacturing and construction tolerances of supporting members. When gap is more than the allowable, provide corrective measures or replacement. Reinspect decking after performing corrective measures or replacement.

-- End of Section --

SECTION 05 40 00

COLD-FORMED METAL FRAMING
05/15, CHG 1: 08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 318	(2019; R 2022) Building Code Requirements for Structural Concrete (ACI 318-19) and Commentary (ACI 318R-19)

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI S100	(2012) North American Specification for the Design of Cold-Formed Steel Structural Members
AISI S110	(2007; Suppl 1; Reaffirmed 2012) Standard for Seismic Design of Cold-Formed Steel Structural Systems - Special Bolted Moment Frames
AISI S200	(2007) North American Standard for Cold-Formed Steel Framing - General Provision
AISI S201	(2007) North American Standard for Cold-Formed Steel Framing - Product Data
AISI S202	(2011) Code of Standard Practice for Cold-formed Steel Structural Framing
AISI S211	(2007) North American Standard for Cold-Formed Steel Framing - Wall Stud Design
AISI S212	(2007) North American Standard for Cold-Formed Steel Framing - Header Design
AISI S213	(2007; Suppl 1 2009) North American Standard for Cold-Formed Steel Framing - Lateral Design
AISI S214	(2012) North American Standard for Cold-Formed Steel Framing – Truss Design

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

AWS D1.3/D1.3M	(2025) Structural Welding Code - Sheet Steel

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A307	(2023) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A370	(2020) Standard Test Methods and Definitions for Mechanical Testing of Steel Products
ASTM A1003/A1003M	(2015) Standard Specification for Steel Sheet, Carbon, Metallic- and Nonmetallic-Coated for Cold-Formed Framing Members
ASTM C955	(2017) Standard Specification for Cold-Formed Steel Structural Framing Members
ASTM C1007	(2020) Standard Specification for Installation of Load Bearing (Transverse and Axial) Steel Studs and Related Accessories
ASTM C1513	(2024) Standard Specification for Steel Tapping Screws for Cold-Formed Steel Framing Connections
ASTM E119	(2024) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E329	(2025b) Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection
ASTM E488/E488M	(2022) Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements
ASTM F1554	(2020) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength
ASTM F1941	(2010) Standard Specification for Electrodeposited Coatings on Threaded Fasteners (Unified Inch Screw Threads (UN/UNR))

ASTM F2329/F2329M	(2015) Standard Specification for Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy Steel Bolts, Screws, Washers, Nuts, and Special Threaded Fasteners

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC	(2024) International Building Code

1.2 SUBMITTALS

The Contractor shall provide the following Submittals in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Framing Components; G

Welding Procedures; G

SD-03 Product Data

Recycled Content of Steel Products; S

Steel Studs, Joists, Tracks, Bracing, Bridging And Accessories; G

SD-05 Design Data

Metal Framing Calculations; G

SD-07 Certificates

Load-Bearing Cold-Formed Metal Framing

Welds

Welder Qualifications; G

1.3 DELIVERY, STORAGE, AND HANDLING

Steel framing and related accessories shall be stored and handled in accordance with the AISI S202, "Code of Standard Practice for Cold-Formed Steel Structural Framing".

1.4 LOAD-BEARING COLD-FORMED METAL FRAMING

Include top and bottom tracks, bracing, fastenings, and other accessories necessary for complete installation. Framing members shall have the structural properties indicated. Where physical structural properties are not indicated, they shall be as necessary to withstand all imposed loads. Design framing in accordance with AISI S100. Non-load-bearing metal framing, furring, and ceiling suspension systems are specified in Section 09 22 00 SUPPORTS FOR PLASTER AND GYPSUM BOARD. Metal suspension systems for acoustical ceilings are specified in Section 09 51 00 ACOUSTICAL CEILINGS.

Submit mill certificates or test reports from independent testing agency, qualified in accordance with ASTM E329, showing that the steel sheet used

in the manufacture of each cold-formed component complies with the minimum yield strengths and uncoated steel thickness specified. Test reports shall be based on the results of three coupon tests in accordance with ASTM A370.

1.5 MAXIMUM DEFLECTION

Deflections of structural members shall not exceed the more restrictive of the limitations of ICC IBC.

1.6 QUALITY ASSURANCE

a. Engineering Responsibility: Preparation of Shop Drawings, design calculations, and other structural data by a registered professional engineer.

b. Testing Agency Qualifications: An independent testing agency, acceptable to authorities having jurisdiction, qualified according to ASTM E329 for testing indicated.

c. Product Tests: Mill certificates or data from a qualified independent testing agency indicating steel sheet complies with requirements, including base-metal thickness, yield strength, tensile strength, total elongation, chemical requirements, and metallic-coating thickness.

d. Welding Qualifications: Qualify procedures and personnel according to the following:

(1) AWS D1.1/D1.1M, "Structural Welding Code - Steel".

(2) AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel".

e. Fire-Test-Response Characteristics: Where indicated, provide cold-formed metal framing identical to that of assemblies tested for fire resistance per ASTM E119 by, and displaying a classification label from, a testing and inspecting agency acceptable to authorities having jurisdiction.

f. AISI Specifications and Standards: Comply with:

(1) AISI S100, "North American Specification for the Design of Cold-Formed Steel Structural Members".

(2) AISI S110, "Standard for Seismic Design of Cold-Formed Steel Structural Systems - Special Bolted Moment Frames".

(3) AISI S200, "North American Standard for Cold-Formed Steel Framing - General Provision".

(4) AISI S201, "North American Standard for Cold-Formed Steel Framing - Product Data".

(5) AISI S202, "Code of Standard Practice for Cold-Formed Steel Structural Framing".

(6) AISI S211, "North American Standard for Cold-Formed Steel Framing - Wall Stud Design".

(7) AISI S212, "North American Standard for Cold-Formed Steel Framing - Header Design".

(8) AISI S213, "North American Standard for Cold-Formed Steel Framing - Lateral Design".

(9) AISI S214, "North American Standard for Cold-Formed Steel Framing - Truss Design".

1.6.1 Drawing Requirements

Submit framing components to show sizes, thicknesses, layout, material designations, methods of installation, and accessories including the following:

a. Cross sections, plans, and/or elevations showing component types and locations for each framing application; including shop coatings and material thicknesses for each framing component.

b. Connection details showing fastener type, quantity, location, and other information to assure proper installation.

c. Drawings depicting panel configuration, dimensions, components, locations, and construction sequence if the Contractor elects to install prefabricated/prefinished frames.

1.6.2 Design Data Required

Submit metal framing calculations with design criteria and structural loading to verify sizes, thickness, and spacing of members and connections signed and sealed by a registered professional engineer. Show methods and practices used in installation.

PART 2 PRODUCTS

2.1 STEEL STUDS, JOISTS, TRACKS, BRACING, BRIDGING AND ACCESSORIES

Framing components shall comply with ASTM C955 and the following.

a. Provide products with an average recycled content of steel products so postconsumer recycled content plus one half of preconsumer recycled content not less than 25 percent.

b. Steel Sheet: ASTM A1003/A1003M, Structural Grade, Type H, metallic coated, of grade and coating weight as follows:

(1) Grade: ST33H.

(2) Coating: G60.

c. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:

(1) Minimum Base-Metal Thickness: 0.07 inch.

(2) Flange Width: 1-5/8 inches.

d. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with straight flanges, and as follows:

(1) Minimum Base-Metal Thickness: Matching steel studs.

(2) Flange Width: 1-1/4 inches.

2.2 MARKINGS

Studs and track shall have product markings stamped on the web of the section. The markings shall be repeated throughout the length of the member at a maximum spacing of 4 feet on center and shall be legible and easily read. The product marking shall include the following:

a. An ICC number.

b. Manufacturer's identification.

c. Minimum delivered uncoated steel thickness.

d. Protective coating designator.

e. Minimum yield strength.

2.3 CONNECTIONS

2.3.1 Steel-To-Concrete Connections

a. Anchor Rods: ASTM F1554, Grade 36; galvanized per ASTM A153/A153M.

b. Post-Installed Concrete Anchors: Adhesive or expansion anchors fabricated from corrosion-resistant materials with allowable load capacities in accordance with ICC-ES AC193 and ACI 318 greater than or equal to the design load as determined by testing per ASTM E488/E488M conducted by a qualified testing agency.

c. Power-Actuated Fasteners: Fabricated from corrosion-resistant materials with allowable load capacities in accordance with ICC-ES AC 70 greater than or equal to the design load as determined by testing per ASTM E1190 conducted by a qualified testing agency.

2.3.2 Steel-To-Steel Connections

a. Screws: ASTM C1513, corrosion-resistant-coated, self-drilling, self-tapping steel screws of the type and size indicated. Provide low-profile head beneath sheathing and manufacturer's standard elsewhere. Electroplated to a minimum of 5 micron zinc coating per ASTM F1941 or hot-dipped galvanized per ASTM A123/A123M or ASTM A153/A153M.

b. Bolts: ASTM A307 coated by hot-dip process per ASTM F2329/F2329M or zinc-coated by mechanical-deposition process per ASTM B695, Class 55.

c. Welding Electrodes: Comply with AWS standards.

2.4 PLASTIC GROMMETS

Supply plastic grommets for stud webs as recommended by stud manufacturer, to protect electrical wires and plumbing piping. Prevent metal-to-metal contact between wiring/piping and studs.

2.5 SEALER GASKET

Closed-cell neoprene foam, 1/4-inch thick, selected from manufacturer's standard widths to match width of bottom track on concrete slab or foundation.

PART 3 EXECUTION

3.1 FASTENING

Fasten framing members together by welding or by using self-drilling, self-tapping screws. Electrodes and screw connections shall be as required and indicated in the design calculations.

3.1.1 Welds

All welding shall be performed in accordance with AWS D1.3/D1.3M, as modified by AISI S100. All welders, welding operations, and welding procedures shall be qualified according to AWS D1.3/D1.3M. Submit certified copies of welder qualifications test records showing qualification in accordance with AWS D1.3/D1.3M. All welds shall be cleaned and coated with rust inhibitive galvanizing paint. Do not field weld materials lighter than 43 mils.

3.1.2 Screws

Screws shall be of the self-drilling self-tapping type, size, and location as required. Screw penetration through joined materials shall not be less than three exposed threads. Minimum spacings and edge distances for screws shall be as specified in AISI S100. Screws covered by sheathing materials shall have low profile heads.

3.1.3 Anchors

Anchors shall be of the type, size, and location as required.

3.1.4 Powder-Actuated Fasteners

Powder-actuated fasteners shall be of the type, size, and location as required.

3.2 INSTALLATION

Install cold-formed framing in accordance with ASTM C1007 and AISI S200.

Install cold-formed steel framing according to AISI S202 and to manufacturer's written instructions unless more stringent requirements are indicated.

3.2.1 Tracks

Provide accurately aligned runners at top and bottom of studs. Install sealer gasket under bottom of track on concrete slab or foundation. Anchor tracks as indicated in design calculations. Butt weld joints in tracks or splice with stud inserts. Fasteners shall be at least 3 inches from the edge of concrete slabs.

3.2.2 Studs

Cut studs square and set with firm bearing against webs of top and bottom tracks. Position studs vertically in tracks and space as indicated in design. Do not splice studs. Provide at least two studs at jambs of doors and other openings 2 feet wide or larger. Provide jack studs over openings, as necessary, to maintain indicated stud spacing. Provide tripled studs at corners, positioned to receive interior and exterior finishes. Fasten studs to top and bottom tracks by welding or screwing both flanges to the tracks. Framed wall openings shall include headers and supporting components as shown on the drawings. Headers shall be installed in all openings that are larger than the stud spacing in a wall. In curtain wall construction, provide for vertical movement where studs connect to the structural frame. Provide horizontal bracing in accordance with the design calculations and AISI S100. Bracing shall be not less than the following:

LOAD	HEIGHT	BRACING
Wind load only	Up to 10 feet	One row at mid-height
	Over 10 feet	Rows 5'-0" o.c. maximum
Axial load	Up to 10 feet	Two rows at 1/3 points
	Over 10 feet	Rows 3'-4" o.c. maximum

3.2.3 Erection Tolerances

a. Framing members which will be covered by finishes such as wallboard, plaster, or ceramic tile set in a mortar setting bed, shall be within the following limits:

(1) Layout of walls and partitions: 1/4 inch from intended position;

(2) Plates and runners: 1/4 inch in 8 feet from a straight line;

(3) Studs: 1/4 inch in 8 feet out of plumb, not cumulative; and

(4) Face of framing members: 1/4 inch in 8 feet from a true plane.

b. Framing members which will be covered by ceramic tile set in dry-set mortar, latex-portland cement mortar, or organic adhesive shall be within the following limits:

(1) Layout of walls and partitions: 1/4 inch from intended position;

(2) Plates and runners: 1/8 inch in 8 feet from a straight line;

(3) Studs: 1/8 inch in 8 feet out of plumb, not cumulative; and

(4) Face of framing members: 1/8 inch in 8 feet from a true plane.

-- End of Section --

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SECTION 05 50 13

MISCELLANEOUS METAL FABRICATIONS
08/24, CHG 1: 08/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

ANSI/AISC 303	(2022) Code of Standard Practice for Structural Steel Buildings and Bridges

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B18.2.1	(2012; R 2021) Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
ASME B18.2.2	(2022) Nuts for General Applications: Machine Screw Nuts, and Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
ASME B18.6.2	(2020) Square Head Set Screws and Slotted Headless Set Screws (Inch Series)
ASME B18.6.3	(2024) Machine Screws, Tapping Screws, and Metallic Drive Screws (Inch Series)
ASME B18.21.1	(2009; R 2016) Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers (Inch Series)
ASME B18.21.2M	(1999; R 2014) Lock Washers (Metric Series)
ASME B18.22M	(1981; R 2017) Metric Plain Washers

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP A10.3	(2020) Safety Requirements for Powder-Actuated Fastening Systems American National Standard for Construction and Demolition Operations

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

AWS D1.2/D1.2M	(2014; Errata 1 2014; Errata 2 2020) Structural Welding Code - Aluminum

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A47/A47M	(1999; R 2022; E 2022) Standard Specification for Ferritic Malleable Iron Castings
ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A307	(2023) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A467/A467M	(2020) Standard Specification for Machine Coil Chain
ASTM A475	(2022) Standard Specification for Metallic-Coated Steel Wire Strand
ASTM A500/A500M	(2023) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B26/B26M	(2018; E 2018) Standard Specification for Aluminum-Alloy Sand Castings
ASTM B108/B108M	(2025) Standard Specification for Aluminum-Alloy Permanent Mold Castings

ASTM B209/B209M	(2021a) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B221M	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
ASTM C1513	(2024) Standard Specification for Steel Tapping Screws for Cold-Formed Steel Framing Connections
ASTM D1187/D1187M	(1997; R 2018) Standard Specification for Asphalt-Base Emulsions for Use as Protective Coatings for Metal
ASTM F1554	(2020) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength

MASTER PAINTERS INSTITUTE (MPI)

MPI 79	(2016) Primer, Alkyd, Anti-Corrosive for Metal

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM MBG 531	(2017) Metal Bar Grating Manual
NAAMM MBG 532	(2019) Heavy Duty Metal Bar Grating Manual

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC PA 1	(2024) Shop, Field, and Maintenance Coating of Metals
SSPC SP 3	(2024) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Expansion Joint Covers, Installation Drawings; G

Floor Gratings, Installation Drawings; G

Bollards/Pipe Guards; G

Embedded Angles and Plates, Installation Drawings; G

Roof Hatches, Installation Drawings; G

SD-03 Product Data

Expansion Joint Covers; G

Floor Gratings; G

Roof Hatches; G

Each Downspout Terminations Type; G

Recycled Content; S

SD-04 Samples

Expansion Joint Covers

SD-07 Certificates

Certificates of Compliance; G

1.3 QUALIFICATION OF WELDERS

Qualify procedures and personnel according to the following:

a. AWS D1.1/D1.1M Structural Welding Code - Steel.

b. AWS D1.2/D1.2M Structural Welding Code - Aluminum.

1.4 DELIVERY, STORAGE, AND PROTECTION

Protect from corrosion, deformation, and other types of damage. Store items in an enclosed area free from contact with soil and weather. Remove and replace damaged items with new items.

1.5 MISCELLANEOUS REQUIREMENTS

1.5.1 Fabrication Drawings

Submit fabrication drawings showing layout(s), connections to structural system, and anchoring details as specified in ANSI/AISC 303.

1.5.2 Installation Drawings

Submit templates, erection, and installation drawings indicating thickness, type, grade, class of metal, and dimensions. Show construction details, reinforcement, anchorage, and installation in relation to the building construction.

PART 2 PRODUCTS

2.1 SUSTAINABLE DESIGN REQUIREMENTS

2.1.1 Recycled Content

Provide products with recycled content. Provide certificates of compliance for recycled content.

2.2 MATERIALS

Provide exposed fastenings of compatible materials (avoid contact of dissimilar metals). Coordinate color and finish with the material to which fastenings are applied.

2.2.1 Structural Carbon Steel

Provide in accordance with ASTM A36/A36M.

2.2.2 Structural Tubing

Provide in accordance with ASTM A500/A500M.

2.2.3 Steel Pipe

Provide in accordance with ASTM A53/A53M, Type E or S, Grade B.

2.2.4 Fittings for Steel Pipe

Provide standard malleable iron fittings in accordance with ASTM A47/A47M.

2.2.5 Gratings

a. Provide metal plank grating, non-slip requirement, aluminum in accordance with ASTM B209/B209M, 6061-T6.

2.2.6 Anchor Bolts

Provide in accordance with ASTM F1554. Where exposed, provide anchor bolts of the same material, color, and finish as the metal to which they are applied.

2.2.6.1 Lag Screws and Bolts

Provide in accordance with ASME B18.2.1, type and grade best suited for the purpose.

2.2.6.2 Toggle Bolts

Provide in accordance with ASME B18.2.1.

2.2.6.3 Bolts, Nuts, Studs and Rivets

Provide in accordance with ASME B18.2.2 or ASTM A307.

2.2.6.4 Powder Actuated Fasteners

Follow safety provisions in accordance with ASSP A10.3.

2.2.6.5 Screws

Provide in accordance with ASME B18.2.1, ASME B18.6.2, ASME B18.6.3 and ASTM C1513.

2.2.6.6 Washers

Provide plain washers in accordance with ASME B18.22M, ASME B18.21.1.

Provide beveled washers for American Standard beams and channels, square or rectangular, tapered in thickness, and smooth. Provide lock washers in accordance with ASME B18.21.2M, ASME B18.21.1.

2.2.7 Aluminum Alloy Products

Provide in accordance with ASTM B209/B209M for sheet plate, ASTM B221M, ASTM B221M, ASTM B221 for extrusions, and ASTM B26/B26M or ASTM B108/B108M for castings. Provide aluminum extrusions at least 1/8 inch thick and aluminum plate or sheet at least 0.050 inch thick.

2.3 FABRICATION FINISHES

2.3.1 Galvanizing

Hot-dip galvanize items specified to be zinc-coated, after fabrication where practicable. Provide galvanizing in accordance with ASTM A123/A123M, ASTM A153/A153M, ASTM A653/A653M, or ASTM A924/A924M, Z275 G90.

2.3.2 Galvanize

Anchor bolts, grating fasteners, washers, and parts or devices necessary for proper installation, unless indicated otherwise.

2.3.3 Repair of Zinc-Coated Surfaces

Repair damaged surfaces with galvanizing repair method and paint in accordance with ASTM A780/A780M or by application of stick or thick paste material specifically designed for repair of galvanizing, as approved by Contracting Officer. Clean areas to be repaired and remove slag from welds. Heat, with a torch, surfaces to which stick or paste material will be applied. Heat to a temperature sufficient to melt the metals in the stick or paste. Spread molten material uniformly over surfaces to be coated and wipe off excess material.

2.3.4 Shop Cleaning and Painting

2.3.4.1 Surface Preparation

Blast clean surfaces in accordance with SSPC SP 6/NACE No.3. Surfaces that will be exposed in spaces above ceiling or in attic spaces, crawl spaces, furred spaces, and chases may be cleaned in accordance with SSPC SP 3 in lieu of being blast cleaned. Wash cleaned surfaces which become contaminated with rust, dirt, oil, grease, or other contaminants with solvents until thoroughly clean. Steel to be embedded in concrete must be free of dirt and grease prior to embed. Do not paint or galvanize bearing surfaces, including contact surfaces within slip critical joints. Shop coat these surfaces with rust prevention.

2.3.4.2 Pretreatment, Priming and Painting

Apply pre-treatment, primer, and paint in accordance with manufacturer's printed instructions. On surfaces concealed in the finished construction or not accessible for finish painting, apply an additional prime coat to a minimum dry film thickness of 1.0 mil. Tint additional prime coat with a small amount of tinting pigment.

2.3.5 Nonferrous Metal Surfaces

Protect by plating, anodic, or organic coatings.

2.3.6 Aluminum Surfaces

2.3.6.1 Surface Condition

Before finishes are applied, remove roll marks, scratches, rolled-in scratches, kinks, stains, pits, orange peel, die marks, structural streaks, and other defects which will affect uniform appearance of finished surfaces.

2.3.6.2 Aluminum Finishes

Unexposed sheet, plate and extrusions may have mill finish as fabricated. Sandblast castings' finish, medium, AA DAF45. Unless otherwise specified, provide all other aluminum items with a anodized finish. Provide a coating thickness not less than that specified for protective and decorative type finishes for items used in interior locations or architectural Class I type finish for items used in exterior locations. Provide in accordance with AA DAF45. Provide a polished satin finish on items to be anodized.

2.4 FLOOR GRATINGS

Design aluminum grating in accordance with NAAMM MBG 531 and NAAMM MBG 532 for bar type gratings, or in accordance with manufacturer's charts for plank grating.

a. Design floor gratings to support a stress live load of 125 pounds per square foot for the spans indicated, with maximum deflection of L/240.

b. In accordance with NAAMM MBG 531, band edges of grating with bars of the same size as the bearing bars. Weld banding in accordance with the manufacturer's standard for trim unless otherwise indicated. Design tops of bearing bars, cross or intermediate bars to be in the same plane and to match grating finish.

c. Attach gratings to continuous hinge as indicated, members with welded-on anchors.

d. Provide slip resistant surface finishes.

2.5 BOLLARDS/PIPE GUARDS

Provide 6 inch prime coated, standard weight steel pipe in accordance with ASTM A53/A53M. Anchor posts in concrete as indicated.

2.6 DOWNSPOUT TERMINATIONS

Provide 4 by 4 inch and or 6 by 6 inch aluminum downspout tile adapter with manufacturer's standard powder coated finish. Weld all seams for units.

Provide 5 by 4 inch cast iron downspout boot with cleanout access and manufacturer's standard cast iron strap.

2.7 MISCELLANEOUS PLATES AND SHAPES

Submit installation drawings for and provide items that do not form a part of the structural steel framework, such as lintels, sill angles, and miscellaneous mountings and frames. Provide lintels fabricated from structural steel shapes over openings in masonry walls and partitions as required to support wall loads over openings. Provide with connections and fasteners. Construct to have at least 8 in bearing on masonry at each end.

Provide angles and plates in accordance with ASTM A36/A36M, for embedment as indicated. Hot dip galvanize embedded items exposed to the elements in accordance with ASTM A123/A123M unless noted otherwise.

2.8 SAFETY CHAINS

Construct safety chains of galvanized steel, straight link type, minimum 3/16 inch diameter, with a minimum of twelve links per one foot, and snap hooks on each end. Test safety chain in accordance with ASTM A467/A467M, Class CS. Provide boat type snap hooks. Provide galvanized 3/8 inch bolt with 3/4 inch eye diameter for attachment of chain, anchored as indicated. Supply two chains, 4 inches longer than the anchorage spacing, for each guarded area.

2.9 ROOF HATCHES (SCUTTLES)

Provide aluminum sheets not less than 14 gauge with 3 inch beaded flange, welded and ground at corners. Provide a minimum clear opening of 30 by 36 inches. Insulate cover and curb with 1 inch thick rigid fiberboard insulation, covered and protected by zinc-coated steel liner of not less than 26 gauge. Provide with 12 inches high curb, formed with 3 inch mounting flanges with holes for securing to the roof deck.

2.10 GUY CABLES

Provide guy cables as pre-stretched, galvanized wire rope of sizes indicated. Provide wire rope in accordance with ASTM A475, high strength grade with Class A coating. Guys must have a factory attached clevis top-end fitting, a factory attached open-bridge strand socket bottom-end fitting, and must be complete with oval eye, threaded anchor rods. Provide hot-dip galvanized fittings and accessories.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Install items at locations indicated in accordance with manufacturer's instructions. Verify all field dimensions prior to fabrication. Include materials and parts necessary to complete each assembly, whether indicated or not. Miss-alignment and miss-sizing of holes for fasteners is cause for rejection. Conceal fastenings where practicable. Joints exposed to weather must be watertight.

3.2 WORKMANSHIP

Provide miscellaneous metalwork that is true and accurate in shape, size, and profile. Make angles and lines continuous and straight. Make curves consistent, smooth and unfaceted. Provide continuous welding along the entire area of contact except where tack welding is permitted. Do not

tack weld exposed connections. Unless otherwise indicated and approved, provide a smooth finish on exposed surfaces. Provide countersunk rivets where exposed. Provide coped and mitered corner joints aligned flush and without gaps. Do not weld, cut or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are bolted or screwed field connections.

3.3 ANCHORAGE, FASTENINGS, AND CONNECTIONS

Provide anchorage as necessary, whether indicated or not, for fastening miscellaneous metal items securely in place. Include slotted inserts, expansion shields, powder-driven fasteners, toggle bolts (when approved for concrete), through bolts for masonry, headed shear studs, machine and carriage bolts for steel, through bolts, lag bolts, and screws for wood. Do not use wood plugs. Provide non-ferrous attachments for non-ferrous metal. Provide exposed fastenings of compatible materials (avoid contact of dissimilar metals), that generally match in color and finish the surfaces to which they are applied. Conceal fastenings where practicable. Provide all fasteners flush with the surfaces they fasten, unless indicated otherwise.

3.4 BUILT-IN WORK

Where necessary and not otherwise indicated, form built-in metal work for anchorage with concrete or masonry. Provide built-in metal work in ample time for securing in place as the work progresses.

3.5 WELDING

Perform welding, welding inspection, and corrective welding in accordance with AWS D1.1/D1.1M. Use continuous welds on all exposed connections. Grind visible welds smooth in the finished installation. Provide welded headed shear studs in accordance with AWS D1.1/D1.1M, Clause 7, except as otherwise specified.

3.6 DISSIMILAR METALS

Where dissimilar metals are in contact, protect surfaces with a coating in accordance with MPI 79 to prevent galvanic or corrosive action. Where aluminum is in contact with concrete, plaster, mortar, masonry, wood, or absorptive materials subject to wetting, protect in accordance with ASTM D1187/D1187M, asphalt-base emulsion. Clean surfaces with metal shavings from installation at the end of each work day.

3.7 PREPARATION

3.7.1 Environmental Conditions

Do not clean or paint surfaces when damp or exposed to foggy or rainy weather, when metallic surface temperature is less than minus 5 degrees F above the dew point of the surrounding air, or when surface temperature is below 45 degrees F or over 95 degrees F, unless approved by the Contracting Officer. Metal surfaces to be painted must be dry for a minimum of 48 hours prior to the application of primer or paint.

3.8 EXPANSION JOINT COVERS

Provide in accordance with manufacturer's written instructions. Verify installation allows specified movement prior to completion of work. See

drawings for Basis of Design Joint Covers.

3.9 ROOF HATCH (SCUTTLES)

Construction and accessories as follows:

a. Provide insulated cover and curb with mounting flanges for securing to roof deck. Provide curbs with integral metal cap flashing of the same gauge and metal as the curb, fully welded and ground at corners for weather tightness.

b. Provide hatches completely assembled, with pintle hinges, compression spring operators enclosed in telescopic tubes, positive snap latches with turn handles on inside and outside, and neoprene draft seals. Provide fasteners for padlocking from the inside. Provide covers with automatic hold-open arms complete with grip handle to permit one hand release. Cover action must be smooth through its entire range of motion with an operating pressure of approximately 30 pounds.

3.10 INSTALLATION OF BOLLARDS/PIPE GUARDS

Set bollards/pipe guards vertically in concrete piers. Fill hollow cores with concrete having a compressive strength of 3000 psi.

3.11 INSTALLATION OF DOWNSPOUT TERMINATIONS

Secure downspouts terminations to downspouts and substrate per manufacturer's instructions.

3.12 MOUNTING OF SAFETY CHAINS

Provide safety chains where indicated. Mount the top chain 3 feet 6 inches above the floor and mount the lower chain 2 feet above the floor.

3.13 INSTALLATION MISCELLANEOUS PLATES AND SHAPES

Provide lintels fabricated from structural steel shapes over openings in masonry walls and partitions as indicated and as required to support wall loads over openings. Provide with connections and fasteners welds. Construct to have at least 8 inches bearing on masonry at each end.

3.14 REPAIRS

a. Touchup Painting:

(1) Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with same material as used for shop painting to comply with SSPC PA 1 for touching up shop-painted surfaces.

b. Galvanized Surfaces:

(1) Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780/A780M.

-- End of Section --

SECTION 05 51 00

ALUMINUM STAIR SYSTEM
08/23

PART 1 GENERAL

1.1 SUMMARY

Provide a prefabricated aluminum stair system, including stair stringers, treads, landings, platforms, handrails, guardrails, supports, bracing, anchors, and accessories required for a complete installed system.

1.2 BASIS OF DESIGN

Basis of Design: ErectaStep Prefabricated Aluminum Industrial Stair System, by SafeRack / ErectaStep, or approved equal.

1.3 PERFORMANCE REQUIREMENTS

a. Stair system shall comply with applicable requirements of OSHA 29 CFR 1910 Subpart D, IBC where applicable, and project code requirements. OSHA requires standard stairs to have uniform risers and treads, required headroom, and stair rails/handrails where applicable.

b. Handrails and stair rail systems shall resist a minimum 200-pound load applied downward or outward at the top rail.

c. System shall be designed for industrial access use and shall be structurally adequate for imposed live loads, concentrated loads, and lateral loads.

1.4 SUBMITTALS

Submit manufacturer's product data, shop drawings, stair layout, dimensions, anchorage details, finish data, and installation instructions. Provide delegated design calculations sealed by a licensed professional engineer when required by the Contract Documents or Authority Having Jurisdiction.

1.5 QUALITY ASSURANCE

Manufacturer shall have standard production experience with prefabricated aluminum stair and platform systems. Installer shall be experienced in installation of manufacturer's stair systems.

PART 2 PRODUCTS

2.1 MANUFACTURERS

a. Basis of Design: ErectaStep / SafeRack.

b. Approved Equals: Lapeyre Stair, YellowGate / SafeRack, or other manufacturer providing equivalent aluminum stair system meeting this specification.

2.2 MATERIALS

a. Aluminum Components: Manufacturer's standard structural-grade aluminum members, minimum 6061-T6 or 6063-T6 alloy, as appropriate for the component.

b. Fasteners: Stainless steel or corrosion-resistant fasteners compatible with aluminum.

c. Treads and Platforms: Grating, with slip-resistant walking surface.

d. Handrails and Guardrails: Aluminum pipe or tube rail system with intermediate rails, posts, toe boards where required, and smooth graspable handrail surfaces.

2.3 FABRICATION

a. Provide prefabricated, modular, bolt-together stair system requiring no field welding.

b. Provide uniform riser heights and tread depths within each flight.

c. Provide landings at top and bottom of stairs and intermediate landings where required.

d. Provide guardrails at open sides of stairs, platforms, and landings.

e. Fabricate system square, true, and free from sharp edges, burrs, and hazardous projections.

2.4 FINISH

a. Aluminum: Natural mill finish unless otherwise indicated.

b. Handrails/Guardrails: Natural aluminum or manufacturer's standard safety-yellow finish where indicated.

c. Dissimilar Metals: Isolate aluminum from concrete, steel, masonry, and treated wood where galvanic corrosion may occur.

PART 3 EXECUTION

3.1 EXAMINATION

Verify that supporting construction, slab, wall, platform, or equipment pad is acceptable for installation and anchorage of stair system.

3.2 INSTALLATION

a. Install stair system in accordance with manufacturer's written instructions and approved shop drawings.

b. Anchor stair system securely to supporting construction.

c. Install system plumb, level, rigid, and free from movement or vibration under normal use.

d. Field cutting, drilling, or modification shall be approved by manufacturer and Engineer of Record.

3.3 FIELD QUALITY CONTROL

After installation, verify that all bolts, anchors, rails, treads, platforms, and guards are secure. Correct loose, misaligned, damaged, or unsafe work.

3.4 CLEANING AND PROTECTION

Clean exposed aluminum surfaces. Remove metal shavings, debris, labels, and temporary protection. Protect completed stair system from damage until final acceptance.

-- End of Section --

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SECTION 05 51 33

METAL LADDERS
02/16, CHG 2: 02/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A47/A47M	(1999; R 2022; E 2022) Standard Specification for Ferritic Malleable Iron Castings
ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A500/A500M	(2023) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet,

	Metallic-Coated by the Hot-Dip Process
ASTM B26/B26M	(2018; E 2018) Standard Specification for Aluminum-Alloy Sand Castings
ASTM B108/B108M	(2025) Standard Specification for Aluminum-Alloy Permanent Mold Castings
ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM D1187/D1187M	(1997; R 2018) Standard Specification for Asphalt-Base Emulsions for Use as Protective Coatings for Metal

MASTER PAINTERS INSTITUTE (MPI)

MPI 79	(2016) Primer, Alkyd, Anti-Corrosive for Metal

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC SP 3	(2024) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.23	(Nov 2016) Ladders

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Ladders, Installation Drawings

SD-03 Product Data

Ladders

SD-07 Certificates

Fabricator Certification for Ladder Assembly

1.3 CERTIFICATES

Provide fabricator certification for ladder assembly stating that the ladder and associated components have been fabricated according to the requirements of 29 CFR 1910.23.

1.4 QUALIFICATION OF WELDERS

Qualify welders in accordance with AWS D1.1/D1.1M. Use procedures, materials, and equipment of the type required for the work.

1.5 DELIVERY, STORAGE, AND PROTECTION

Protect from corrosion, deformation, and other types of damage. Store items in an enclosed area free from contact with soil and weather. Remove and replace damaged items with new items.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Structural Carbon Steel

ASTM A36/A36M.

2.1.2 Structural Tubing

ASTM A500/A500M.

2.1.3 Steel Pipe

ASTM A53/A53M, Type E or S, Grade B.

2.1.4 Fittings for Steel Pipe

Standard malleable iron fittings ASTM A47/A47M.

2.1.5 Aluminum Alloy Products

Conform to ASTM B209 for sheet plate, ASTM B221 for extrusions and ASTM B26/B26M or ASTM B108/B108M for castings, as applicable. Provide aluminum extrusions at least 1/8 inch thick and aluminum plate or sheet at least 0.050 inch thick.

2.2 FABRICATION FINISHES

2.2.1 Galvanizing

Hot-dip galvanize items specified to be zinc-coated, after fabrication where practicable. Galvanizing: ASTM A123/A123M, ASTM A153/A153M, ASTM A653/A653M or ASTM A924/A924M, G90, as applicable.

2.2.2 Galvanize

Anchor bolts, washers, and parts or devices necessary for proper installation, unless indicated otherwise.

2.2.3 Repair of Zinc-Coated Surfaces

Repair damaged surfaces with galvanizing repair method and paint conforming to ASTM A780/A780M or by application of stick or thick paste material specifically designed for repair of galvanizing, as approved by Contracting Officer. Clean areas to be repaired and remove slag from welds. Heat surfaces to which stick or paste material is applied, with a

torch to a temperature sufficient to melt the metallics in stick or paste; spread molten material uniformly over surfaces to be coated and wipe off excess material.

2.2.4 Shop Cleaning and Painting

2.2.4.1 Surface Preparation

Blast clean surfaces in accordance with SSPC SP 6/NACE No.3. Surfaces that will be exposed in spaces above ceiling or in attic spaces, crawl spaces, furred spaces, and chases may be cleaned in accordance with SSPC SP 3 in lieu of being blast cleaned. Wash cleaned surfaces which become contaminated with rust, dirt, oil, grease, or other contaminants with solvents until thoroughly clean.

2.2.4.2 Pretreatment, Priming and Painting

Apply pretreatment, primer, and paint in accordance with manufacturer's printed instructions. On surfaces concealed in the finished construction or not accessible for finish painting, apply an additional prime coat to a minimum dry film thickness of 1.0 mil. Tint additional prime coat with a small amount of tinting pigment.

2.2.5 Nonferrous Metal Surfaces

Protect by plating, anodic, or organic coatings.

2.2.6 Aluminum Surfaces

2.2.6.1 Surface Condition

Before finishes are applied, remove roll marks, scratches, rolled-in scratches, kinks, stains, pits, orange peel, die marks, structural streaks, and other defects which will affect uniform appearance of finished surfaces.

2.2.6.2 Aluminum Finishes

Unexposed plate and extrusions may have mill finish as fabricated. Sandblast castings' finish, medium, AA DAF45. Unless otherwise specified, provide all other aluminum items with standard mill finish. Provide a coating thickness not less than that specified for protective and decorative type finishes for items used in interior locations or architectural Class I type finish for items used in exterior locations in AA DAF45.

2.3 LADDERS

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Install items at locations indicated, according to manufacturer's instructions. Verify all measurements and take all field measurements necessary before fabrication. Provide Exposed fastenings of compatible materials, generally matching in color and finish, and harmonize with the material to which fastenings are applied. Include materials and parts necessary to complete each item, even though such work is not definitely shown or specified. Poor matching of holes for fasteners will be cause

for rejection. Conceal fastenings where practicable. Thickness of metal and details of assembly and supports must provide strength and stiffness. Formed joints exposed to the weather to exclude water. Items listed below require additional procedures.

3.2 WORKMANSHIP

Metalwork must be well formed to shape and size, with sharp lines and angles and true curves. Drilling and punching must produce clean true lines and surfaces. Continuously weld along the entire area of contact. Do not tack weld exposed connections of work in place. Grid smooth exposed welds. Provide smooth finish on exposed surfaces of work in place, unless otherwise approved. Where tight fits are required, mill joints. Cope or miter corner joints, well formed, and in true alignment. Install in accordance with manufacturer's installation instructions and approved drawings, cuts, and details.

3.3 ANCHORAGE, FASTENINGS, AND CONNECTIONS

Provide anchorage where necessary for fastening metal items securely in place. Include for anchorage not otherwise specified or indicated slotted inserts, expansion anchors, and powder-actuated fasteners, when approved for concrete; toggle bolts and through bolts for masonry; machine bolts, carriage bolts and powder-actuated threaded studs for steel; through bolts, lag bolts, and screws for wood. Do not use wood plugs in any material. Provide non-ferrous attachments for non-ferrous metal. Make exposed fastenings of compatible materials, generally matching in color and finish, to which fastenings are applied. Conceal fastenings where practicable.

3.4 WELDING

Perform welding, welding inspection, and corrective welding, in accordance with AWS D1.1/D1.1M. Use continuous welds on all exposed connections. Grind visible welds smooth in the finished installation.

3.5 FINISHES

3.5.1 Dissimilar Materials

Where dissimilar metals are in contact, protect surfaces with a coat conforming to MPI 79 to prevent galvanic or corrosive action. Where aluminum is in contact with concrete, plaster, mortar, masonry, wood, or absorptive materials subject to wetting, protect with ASTM D1187/D1187M, asphalt-base emulsion.

3.5.2 Field Preparation

Remove rust preventive coating just prior to field erection, using a remover approved by the rust preventive manufacturer. Surfaces, when assembled, must be free of rust, grease, dirt and other foreign matter.

3.5.3 Environmental Conditions

Do not clean or paint surface when damp or exposed to foggy or rainy weather, when metallic surface temperature is less than 5 degrees F above the dew point of the surrounding air, or when surface temperature is below 45 degrees F or over 95 degrees F, unless approved by the Contracting Officer.

3.6 LADDERS

Secure to the adjacent construction with the clip angles attached to the stringer. Install intermediate clip angles not over 48 inches on center. Install brackets as required for securing of ladders welded or bolted to structural steel or built into the masonry or concrete. Ends of ladders must not rest upon finished roof.

-- End of Section --

SECTION 05 52 00

METAL RAILINGS
02/18, CHG 1: 02/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO M 314	(1990; R 2013) Standard Specification for Steel Anchor Bolts

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B18.2.1	(2012; R 2021) Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
ASME B18.6.1	(2016) Wood Screws (Inch Series)
ASME B18.6.3	(2024) Machine Screws, Tapping Screws, and Metallic Drive Screws (Inch Series)
ASME B18.21.1	(2009; R 2016) Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers (Inch Series)

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A27/A27M	(2020) Standard Specification for Steel Castings, Carbon, for General Application
ASTM A47/A47M	(1999; R 2022; E 2022) Standard Specification for Ferritic Malleable Iron Castings
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A283/A283M	(2013) Standard Specification for Low and Intermediate Tensile Strength Carbon Steel

	Plates
ASTM A307	(2023) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A449	(2014; R 2020) Standard Specification for Hex Cap Screws, Bolts, and Studs, Steel, Heat Treated, 120/105/90 ksi Minimum Tensile Strength, General Use
ASTM A467/A467M	(2020) Standard Specification for Machine Coil Chain
ASTM B26/B26M	(2018; E 2018) Standard Specification for Aluminum-Alloy Sand Castings
ASTM B429/B429M	(2010; E 2012) Standard Specification for Aluminum-Alloy Extruded Structural Pipe and Tube
ASTM C514	(2004; R 2020) Standard Specification for Nails for the Application of Gypsum Board
ASTM C636/C636M	(2013) Standard Practice for Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-In Panels
ASTM E488/E488M	(2022) Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements
ASTM F3125/F3125M	(2019) Standard Specification for High Strength Structural Bolts and Assemblies, Steel and Alloy Steel, Heat Treated, Inch Dimensions 120 ksi and 150 ksi Minimum Tensile Strength, and Metric Dimensions 830 MPa and 1040 MPa Minimum Tensile Strength

1.2 ADMINISTRATIVE REQUIREMENTS

1.2.1 Preinstallation Meetings

Within 30 days of contract award, submit fabrication drawings to the Contracting Officer for the following items:

a. Iron and steel hardware

b. Aluminum railings and handrails

c. Anchorage and fastening systems

Submit manufacturer's catalog data, including two copies of manufacturers specifications, load tables, dimension diagrams, and anchor details for the following items:

a. Concrete inserts

b. Masonry anchorage devices

c. Protective coating

d. Aluminum railings and handrails

e. Anchorage and fastening systems

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Fabrication Drawings; G

Iron and Steel Hardware; G

Steel Shapes, Plates, Bars and Strips; G

SD-03 Product Data

Concrete Inserts; G

Masonry Anchorage Devices; G

Protective Coating; G

Aluminum Railings and Handrails; G

Anchorage and Fastening Systems; G

SD-07 Certificates

Welding Procedures; G

Welder Qualification; G

SD-08 Manufacturer's Instructions

Installation Instructions

1.4 QUALITY CONTROL

1.4.1 Welding Procedures

Section 05 05 23.16 STRUCTURAL WELDING applies to work specified in this section.

Submit results of welding procedures testing in accordance with AWS D1.1/D1.1M made in the presence of the Contracting Officer and by an approved testing laboratory at the Contractor's expense.

1.4.2 Welder Qualification

Submit certified welder qualification by tests in accordance with

AWS D1.1/D1.1M, or under an equivalent approved qualification test. In addition, perform tests on test pieces in positions and with clearances equivalent to those actually encountered. If a test weld fails to meet requirements, conduct an immediate retest of two test welds and ensure that each test weld passes. Failure in the immediate retest will require that the welder be retested after further practice or training and make a complete set of test welds.

PART 2 PRODUCTS

2.1 FABRICATION

Preassemble items in the shop to the greatest extent possible. Disassemble units only to the extent necessary for shipping and handling. Clearly mark units for reassembly and coordinated installation.

For the fabrication of work exposed to view, use only materials that are smooth and free of surface blemishes, including pitting, seam marks, roller marks, rolled trade names, and roughness. Remove blemishes by grinding, or by welding and grinding, before cleaning, treating, and applying surface finishes, including zinc coatings.

Provide railing and handrail detail plans and elevations at not less than 1 inch to 1 foot. Provide details of sections and connections at not less than 3 inches to 1 foot. Also detail setting drawings, diagrams, templates for installation of anchorages, including concrete inserts, anchor bolts, and miscellaneous metal items having integral anchors.

Use materials of size and thicknesses indicated or, if not indicated, of the size and thickness necessary to produce adequate strength and durability in the finished product for its intended use. Work the materials to the dimensions indicated on approved detail drawings, using proven details of fabrication and support. Use the type of materials indicated or specified for the various components of work.

Form exposed work true to line and level, with accurate angles and surfaces and straight sharp edges. Ensure that all exposed edges are eased to a radius of approximately 1/32 inch. Bend metal corners to the smallest radius possible without causing grain separation or otherwise impairing the work.

Weld corners and seams continuously and in accordance with the recommendations of AWS D1.1/D1.1M. Grind exposed welds smooth and flush to match and blend with adjoining surfaces.

Form the exposed connections with hairline joints that are flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of the type indicated or, if not indicated, use countersunk Phillips flathead screws or bolts.

Provide anchorage of the type indicated and coordinated with the supporting structure. Fabricate anchoring devices and space as indicated and as required to provide adequate support for the intended use of the work.

Use hot-rolled steel bars for work fabricated from bar stock unless work is indicated or specified to be fabricated from cold-finished or cold-rolled stock.

2.1.1 Aluminum Railings

Fabrication: Provide fabrication jointing by one of the following methods:

a. Use flush-type rail fittings, welded and ground smooth with splice locks secured with 3/8 inch recessed-head set screws.

b. Ensure that mitered and welded joints made by fitting; post to top rail; intermediate rail to post; and corners, are groove welded and ground smooth. Where allowed by the Contracting Officer, provide butt splices reinforced by a tight-fitting dowel or sleeve not less than 6 inches in length. Tack-weld or epoxy-cement the dowel or sleeve to one side of the splice.

c. Assemble railings using slip-on aluminum-magnesium alloy fittings for joints. Fasten fittings to pipe or tube with 1/4 or 3/8 inch stainless-steel recessed-head setscrews. Provide assembled railings with fittings only at vertical supports or at rail terminations attached to walls. Provide expansion joints at the midpoint of panels. Provide a setscrew in only one side of the slip-on sleeve. Provide alloy fittings to conform to ASTM B26/B26M.

Provide removable railing sections as indicated.

2.1.2 Protective Coating

Shop-prime the steelwork as indicated in accordance with Section 09 90 00 PAINTS AND COATINGS except the following:

a. steel surfaces encased in concrete

b. steel surfaces for welding

c. high-strength bolt-connected contact surfaces

d. crane rail surfaces

Provide hot-dipped galvanized steelwork as indicated in accordance with ASTM A123/A123M. Touch up abraded surfaces and cut ends of galvanized members with zinc-dust, zinc-oxide primer, or an approved galvanizing repair compound.

2.2 COMPONENTS

2.2.1 Concrete Inserts

Provide threaded-type concrete inserts consisting of galvanized ferrous castings, internally threaded to receive 3/4 inch diameter machine bolts; either malleable iron conforming to ASTM A47/A47M or cast steel conforming to ASTM A27/A27M, hot-dip galvanized in accordance with ASTM A153/A153M.

Provide wedge-type concrete inserts consisting of galvanized box-type ferrous castings designed to accept 3/4 inch diameter bolts having special wedge-shaped heads, made of either malleable iron conforming to ASTM A47/A47M or cast steel conforming to ASTM A27/A27M and hot-dip galvanized in accordance with ASTM A153/A153M.

Provide carbon steel bolts having special wedge-shaped heads, nuts, washers, and shims, galvanized in accordance with ASTM A153/A153M. Provide

slotted-type concrete inserts consisting of a galvanized 1/8 inch thick pressed-steel plate conforming to ASTM A283/A283M, made of box-type welded construction with a slot designed to receive 3/4 inch diameter square-head bolt with knockout cover; and hot-dip galvanized in accordance with ASTM A123/A123M.

2.2.2 Masonry Anchorage Devices

Provide masonry anchorage devices consisting of expansion shields complying with AASHTO M 314, ASTM E488/E488M and ASTM C514 as follows:

Provide lead expansion shields for machine screws and bolts 1/4 inch and smaller; head-out embedded nut type, single-unit class, Group I, Type 1, Class 1.

Provide lead expansion shields for machine screws and bolts larger than 1/4 inch in size; head-out embedded nut type, multiple-unit class, Group I, Type 1, Class 2.

Provide bolt anchor expansion shields for lag bolts; zinc-alloy, long-shield anchor class, Group II, Type 1, Class 1.

Provide bolt anchor expansion shields for bolts; closed-end bottom-bearing class, Group II, Type 2, Class 1.

Provide tumble-wing-type toggle bolts conforming to ASTM F3125/F3125M, ASTM A449 and ASTM C636/C636M, type, class, and style as required.

2.2.3 Fasteners

Provide galvanized zinc-coated fasteners in accordance with ASTM A153/A153M used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.

Provide standard hexagon-head bolts, conforming to ASTM A307, Grade A.

Provide square-head lag bolts conforming to ASME B18.2.1.

Provide cadmium-plated steel machine screws conforming to ASME B18.6.3.

Provide flat-head carbon steel wood screws conforming to ASME B18.6.1.

Provide plain round, general-assembly-grade, carbon steel washers conforming to ASME B18.21.1.

Provide helical spring, carbon steel lockwashers conforming to ASME B18.2.1.

2.2.4 Aluminum Railings And Handrails

Provide railings and handrails consisting of 1 1/2 inch nominal schedule 40 pipe ASTM B429/B429M. Provide railings. Ensure that all fasteners are Series 300 stainless steel.

2.2.5 Safety Chains

Provide safety chains of galvanized steel, straight-link type, 3/16 inch diameter, with at least 12 links per foot, and with snap hooks on each end. Test safety chain in accordance with ASTM A467/A467M, Class CS.

Provide snap hooks of boat type. Provide galvanized 3/8 inch bolt with 3/4 inch eye diameter for attachment of chain, anchored as indicated. Supply two chains, 4 inches longer than the anchorage spacing, for each guarded area.

PART 3 EXECUTION

3.1 PREPARATION

Adjust stair railings and handrails before securing in place in order to ensure proper matching at butting joints and correct alignment throughout their length. Space posts not more than 8 feet on center. Plumb posts in each direction. Secure posts and rail ends to building construction as follows:

3.2 INSTALLATION

Submit manufacturer's installation instructions for the following products to be used in the fabrication of hand rail work:

a. Aluminum railings and handrails

b. Anchorage and fastening systems

Provide complete, detailed fabrication and installation drawings for all iron and steel hardware, and for all steel shapes, plates, bars, and strips used in accordance with the design specifications cited in this section.

3.2.1 Aluminum Handrail

Affix to base structure by base plates or flanges bolted to stringers or structural-steel framework. Provide Series 300 stainless-steel bolts to anchor aluminum alloy flanges, of a size appropriate to the standard product of the manufacturer. Where aluminum or alloy fittings or extrusions are to be in contact with dissimilar metals or concrete, coat the contact surface with a heavy coating of bituminous paint.

3.3 FIELD QUALITY CONTROL

3.3.1 Field Welding

Ensure that procedures of manual shielded metal arc welding, appearance and quality of welds made, and methods used in correcting welding work comply with AWS D1.1/D1.1M.

-- End of Section --

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SECTION 06 10 00

ROUGH CARPENTRY
08/16, CHG 2: 11/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN LUMBER STANDARDS COMMITTEE (ALSC)

ALSC PS 20	(2015) American Softwood Lumber Standard

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B18.2.1	(2012; R 2021) Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
ASME B18.2.2	(2022) Nuts for General Applications: Machine Screw Nuts, and Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
ASME B18.5.2.1M	(2006; R 2011) Metric Round Head Short Square Neck Bolts
ASME B18.5.2.2M	(1982; R 2010) Metric Round Head Square Neck Bolts
ASME B18.6.1	(2016) Wood Screws (Inch Series)

AMERICAN WOOD COUNCIL (AWC)

AWC NDS	(2015) National Design Specification (NDS) for Wood Construction
AWC WFCM	(2012) Wood Frame Construction Manual for One- and Two-Family Dwellings

AMERICAN WOOD PROTECTION ASSOCIATION (AWPA)

AWPA BOOK	(2015) AWPA Book of Standards
AWPA M2	(2025) Standard for the Inspection of Preservative Treated Wood Products for Industrial Use
AWPA M6	(2024) Brands Used on Preservative Treated Materials
AWPA P5	(2015) Standard for Waterborne Preservatives
AWPA P18	(2014) Nonpressure Preservatives

AWPA U1	(2025) Use Category System: User Specification for Treated Wood

APA - THE ENGINEERED WOOD ASSOCIATION (APA)

APA E445	(2002) Performance Standards and Qualification Policy for Structural-Use Panels (APA PRP-108)
APA F405	(19) Product Guide: Performance Rated Panels
APA L870	(2010) Voluntary Product Standard, PS 1-09, Structural Plywood
APA S350	(2014) PS 2-10, Performance Standard for Wood-Based Structural-Use Panels

ASTM INTERNATIONAL (ASTM)

ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A307	(2023) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM F547	(202) Standard Terminology of Nails for Use with Wood and Wood-Base Materials

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

GREEN SEAL (GS)

GS-36	(2013) Adhesives for Commercial Use

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC	(2024) International Building Code

NATIONAL HARDWOOD LUMBER ASSOCIATION (NHLA)

NHLA Rules	(2015) Rules for the Measurement & Inspection of Hardwood & Cypress

NORTHEASTERN LUMBER MANUFACTURERS ASSOCIATION (NELMA)

NELMA Grading Rules	(2013) Standard Grading Rules for Northeastern Lumber

REDWOOD INSPECTION SERVICE (RIS) OF THE CALIFORNIA REDWOOD ASSOCIATION (CRA)

RIS Grade Use	(1998) Redwood Lumber Grades and Uses

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2022) Adhesive and Sealant Applications

SOUTHERN CYPRESS MANUFACTURERS ASSOCIATION (SCMA)

SCMA Spec	(1986; Supple. No. 1, Aug 1993) Standard Specifications for Grades of Southern Cypress

SOUTHERN PINE INSPECTION BUREAU (SPIB)

SPIB 1003	(2014) Standard Grading Rules for Southern Pine Lumber

U.S. DEPARTMENT OF COMMERCE (DOC)

DOC/NIST PS56	(1973) Structural Glued Laminated Timber

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-1923	(Rev A; Notice 3) Shield, Expansion (Lag, Machine and Externally Threaded Wedge Bolt Anchors)
CID A-A-1924	(Rev A; Notice 3) Shield, Expansion (Self Drilling Tubular Expansion Shell Bolt Anchors
CID A-A-1925	(Rev A; Notice 3) Shield Expansion (Nail Anchors)

UNDERWRITERS LABORATORIES (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

WEST COAST LUMBER INSPECTION BUREAU (WCLIB)

WCLIB 17	(2015) Standard Grading Rules

WESTERN WOOD PRODUCTS ASSOCIATION (WWPA)

WWPA G-5	(2017) Western Lumber Grading Rules

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Nailers and Nailing Strips; G

Drawings of field erection details, including materials and methods of fastening nailers in conformance with Factory Mutual wind uplift rated systems specified in other Sections of these specifications.SD-03 Product Data

Oriented Strand Board

Adhesives

SD-06 Test Reports

Preservative-treated Lumber and Plywood

SD-07 Certificates

Certificates of Grade

Preservative Treatment

Indoor Air Quality for Aerosol Adhesives; S

Indoor Air Quality for Non-aerosol Adhesives; S

1.3 DELIVERY AND STORAGE

Deliver materials to the site in an undamaged condition. Store, protect, handle, and install prefabricated structural elements in accordance with manufacturer's instructions and as specified. Store materials off the ground to provide proper ventilation, with drainage to avoid standing water, and protection against ground moisture and dampness. Store materials with a moisture barrier at both the ground level and as a cover forming a well ventilated enclosure. Store wood I-beams and glue-laminated beams and joists on edge. Adhere to requirements for stacking, lifting, bracing, cutting, notching, and special fastening requirements. Do not use materials that have visible moisture or biological growth. Remove defective and damaged materials and provide new materials. Store separated reusable wood waste convenient to cutting station and area of work.

1.4 GRADING AND MARKING

1.4.1 Lumber

Mark each piece of framing and board lumber or each bundle of small pieces of lumber with the grade mark of a recognized association or independent inspection agency. Such association or agency must be certified by the Board of Review, American Lumber Standards Committee, to grade the species used. Surfaces that are to be exposed to view must not bear grademarks,

stamps, or any type of identifying mark. Hammer marking will be permitted on timbers when all surfaces will be exposed to view.

1.4.2 Plywood

Mark each sheet with the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood. The mark must identify the plywood by species group or span rating, exposure durability classification, grade, and compliance with APA L870. Surfaces that are to be exposed to view must not bear grademarks or other types of identifying marks.

1.4.3 Preservative-Treated Lumber and Plywood

The Contractor is responsible for the quality of treated wood products. Each treated piece must be inspected in accordance with AWPA M2 and permanently marked or branded, by the producer, in accordance with AWPA M6. The Contractor must provide Contracting Officer's Representative (COR) with the inspection report of an approved independent inspection agency that offered products comply with applicable AWPA Standards. The appropriate Quality Mark on each piece will be accepted, in lieu of inspection reports, as evidence of compliance with applicable AWPA treatment standards.

1.5 SIZES AND SURFACING

ALSC PS 20 for dressed sizes of yard and structural lumber. Lumber must be surfaced four sides. Size references, unless otherwise specified, are nominal sizes, and actual sizes must be within manufacturing tolerances allowed by the standard under which the product is produced. Other measurements are IP or SI standard.

1.6 MOISTURE CONTENT

Air-dry or kiln-dry lumber. Kiln-dry treated lumber after treatment. Maximum moisture content of wood products must be as follows at the time of delivery to the job site:

a. Framing lumber and board, 19 percent maximum

b. Materials other than lumber; moisture content must be in accordance with standard under which the product is produced

1.7 PRESERVATIVE TREATMENT

Treat wood products with waterborne wood preservatives conforming to AWPA P5. Pressure treatment of wood products must conform to the requirements of AWPA BOOK Use Category System Standards U1 and T1. Pressure-treated wood products must not contain arsenic, chromium, or other agents classified as carcinogenic, probably carcinogenic, or possibly carcinogenic to humans (compounds in Groups 1, 2A, or 2B) by the International Agency for Research on Cancer (IARC), Lyon, France. Pressure-treated wood products must not exceed the limits of the U.S. EPA's Toxic Characteristic Leaching Procedure (TCLP), and must not be classified as hazardous waste. Submit certification from treating plant stating chemicals and process used and net amount of preservatives retained are in conformance with specified standards. In accordance with AWPA U1 provide non-copper preservative treatment such as EL2, PTI or SBX,DOT for products in direct contact with sheet metal.

a. 0.25 pcf intended for above ground use.

1.7.1 Existing Structures

Use borate, permethrin, or a sodium silicate wood mineralization process to treat wood. Use borate for interior applications only.

1.7.2 New Construction

Use a boron-based preservative conforming to AWPA P18, sodium silicate wood mineralization process, or Ammoniacal Copper Quaternary Compound to treat wood. Use boron-based preservatives for above-ground applications only.

1.8 QUALITY ASSURANCE

1.8.1 Humidity Requirements

Sequence work to minimize use of temporary HVAC to dry out building and control humidity.

1.9 CERTIFICATIONS

1.9.1 Certified Wood Grades

Provide certificates of grade from the grading agency on graded but unmarked lumber or plywood attesting that materials meet the grade requirements specified herein.

1.9.2 Indoor Air Quality Certifications

Submit required indoor air quality certifications in one submittal package.

1.9.2.1 Adhesives and Sealants

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification or validation by other third-party programs that products meet the requirements of this Section. Provide current product certification documentation from certification body. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited herein.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Virgin Lumber

Lumber fabricated from old growth timber is not permitted. Avoid companies who buy, sell, or use old growth timber in their operations, when possible.

2.2 LUMBER

2.2.1 Framing Lumber

Framing lumber such as studs, plates, caps, collar beams, cant strips,

bucks, sleepers, nailing strips, and nailers and board lumber such as subflooring and wall and roof sheathing must be one of the species listed in the table below. Minimum grade of species must be as listed. Finger-jointed lumber may be used in the same applications as solid lumber of an equivalent species and grade, provided the finger-jointed lumber meets all the requirements of the certification and the quality control programs of the rules writing agency having jurisdiction and all applicable requirements of DOC/NIST PS56.

Table of Grades for Framing and Board Lumber

Grading Rules	Species	Framing	Board Lumber
WWPA G-5 standard grading rules	Aspen, Douglas Fir-Larch, Douglas Fir South, Engelmann Spruce-Lodgepole Pine, Engelmann Spruce, Hem-Fir, Idaho White Pine, Lodgepole Pine, Mountain Hemlock, Mountain Hemlock-Hem-Fir, Ponderosa Pine-Sugar Pine, Ponderosa Pine-Lodgepole Pine, Subalpine Fir, White Woods, Western Woods, Western Cedars, Western Hemlock	All Species: Standard Light Framing or No. 3 Structural Light Framing (Stud Grade for 2x4 nominal size, 10 feet and shorter)	All Species: No. 3 Common
WCLIB 17 standard grading rules	Douglas Fir-Larch, Hem-Fir, Mountain Hemlock, Sitka Spruce, Western Cedars, Western Hemlock	All Species: Standard Light Framing or No. 3 Structural Light Framing (Stud Grade for 2x4 nominal size, 10 feet and shorter)	All Species: Standard

Table of Grades for Framing and Board Lumber			
Grading Rules	Species	Framing	Board Lumber
SPIB 1003 standard grading rules	Southern Pine	All Species: Standard Light Framing or No. 3 Structural Light Framing (Stud Grade for 2x4 nominal size, 10 feet and shorter)	No. 2 Boards
SCMA Spec standard specifications	Cypress	No. 2 Common	No. 2 Common
NELMA Grading Rules standard grading rules	Balsam Fir, Eastern Hemlock-Tamarack, Eastern Spruce, Eastern White Pine, Northern Pine, Northern Pine-Cedar	All Species: Standard Light Framing or No. 3 Structural Light Framing (Stud Grade for 2x4 nominal size, 10 feet and shorter)	All Species: No. 3 Common except Standard for Eastern White and Northern Pine
RIS Grade Use standard specifications	Redwood	All Species: Standard Light Framing or No. 3 Structural Light Framing (Stud Grade for 2x4 nominal size, 10 feet and shorter)	Construction Heart

Table of Grades for Framing and Board Lumber			
Grading Rules	Species	Framing	Board Lumber
NHLA Rules rules for the measurement and inspection of hardwood and cypress lumber	Cypress	No. 2 Dimension	No. 2 Common

2.3 PLYWOOD, STRUCTURAL-USE, AND ORIENTED STRAND BOARD (OSB) PANELS

APA L870, APA S350, APA E445, and APA F405 respectively.

2.3.1 Other Uses

2.3.1.1 Plywood

Plywood for ceilings. C-D Grade, Exposure 1.

2.4 OTHER MATERIALS

2.4.1 Miscellaneous Wood Members

2.4.1.1 Nonstress Graded Members

Members must include bridging, corner bracing, furring, grounds, and nailing strips. Members must be in accordance with TABLE I for the species used. Sizes must be as follows unless otherwise shown:

Member	Size inch
Grounds	Plaster thickness by 38.
Nailing strips	1 x 3 or 1 x 4 when used as shingle base or interior finish, otherwise 2 inch stock.

2.4.1.2 Blocking

Blocking must be standard or number 2 grade.

2.4.2 Adhesives

Comply with applicable regulations regarding toxic and hazardous materials and as specified. Provide non-aerosol adhesive products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide aerosol adhesives used on the interior of the building meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office

or classroom spaces regardless of space type) or VOC content requirements of GS-36. Provide certification or validation of indoor air quality for non-aerosol adhesives applied on the interior of the building (inside of the weatherproofing system). Provide certification or validation of indoor air quality for aerosol adhesives used on the interior of the building (inside of the weatherproofing system).

2.5 ROUGH HARDWARE

Unless otherwise indicated or specified, rough hardware must be of the type and size necessary for the project requirements. Sizes, types, and spacing of fastenings of manufactured building materials must be as recommended by the product manufacturer unless otherwise indicated or specified. Rough hardware exposed to the weather or embedded in or in contact with preservative treated wood, exterior masonry, or concrete walls or slabs must be hot-dip zinc-coated in accordance with ASTM A153/A153M. Nails and fastenings for fire-retardant treated lumber and woodwork exposed to the weather must be copper alloy or hot-dipped galvanized fasteners as recommended by the treated wood manufacturer.

2.5.1 Bolts, Nuts, Studs, and Rivets

ASME B18.2.1, ASME B18.5.2.1M, ASME B18.5.2.2M and ASME B18.2.2.

2.5.2 Anchor Bolts

ASTM A307, size as indicated, complete with nuts and washers.

2.5.3 Expansion Shields

CID A-A-1923, CID A-A-1924, and CID A-A-1925. Except as shown otherwise, maximum size of devices must be 3/8 inch.

2.5.4 Lag Screws and Lag Bolts

ASME B18.2.1.

2.5.5 Wood Screws

ASME B18.6.1.

2.5.6 Nails

ASTM F547, size and type best suited for purpose. For sheathing and subflooring, length of nails must be sufficient to extend 1 inch into supports. In general, 8-penny or larger nails must be used for nailing through 1 inch thick lumber and for toe nailing 2 inch thick lumber; 16-penny or larger nails must be used for nailing through 2 inch thick lumber. Nails used with treated lumber and sheathing must be hot-dipped galvanized in accordance with ASTM A153/A153M. Nailing must be in accordance with the recommended nailing schedule contained in AWC WFCM. Where detailed nailing requirements are not specified, nail size and spacing must be sufficient to develop an adequate strength for the connection. The connection's strength must be verified against the nail capacity tables in AWC NDS. Reasonable judgment backed by experience must ensure that the designed connection will not cause the wood to split. If a load situation exceeds a reasonable limit for nails, a specialized connector must be used.

2.5.7 Metal Framing Anchors

Construct anchors to the configuration shown using hot dip zinc-coated steel conforming to ASTM A653/A653M, G90. Except where otherwise shown, Steel must be not lighter than 18 gage. Special nails supplied by the manufacturer must be used for all nailing.

PART 3 EXECUTION

3.1 INSTALLATION

Do not install building construction materials that show visual evidence of biological growth.

Conform to AWC WFCM and install in accordance with the National Association of Home Builders (NAHB) Advanced Framing Techniques: Optimum Value Engineering, unless otherwise indicated or specified. Select lumber sizes to minimize waste. Fit framing lumber and other rough carpentry, set accurately to the required lines and levels, and secure in place in a rigid manner. Space plastic lumber boards as necessary to allow for lengthwise expansion and contraction. Do not splice framing members between bearing points. Set joists, rafters, and purlins with their crown edge up. Frame members for the passage of pipes, conduits, and ducts. Provide adequate support as appropriate to the application, climate, and modulus of elasticity of the product. Do not cut or bore structural members for the passage of ducts or pipes without approval. Reinforce all members damaged by such cutting or boring by means of specially formed and approved sheet metal or bar steel shapes, or remove and provide new, as approved. Provide as necessary for the proper completion of the work all framing members not indicated or specified. Spiking and nailing not indicated or specified otherwise must be in accordance with the Nailing Schedule contained in ICC IBC; perform bolting in an approved manner. Spikes, nails, and bolts must be drawn up tight. Install plastic lumber with screws or bolts; if nails are used, use ring shank or spiral shank nails. Use slate or steel shims when leveling joists, beams, and girders on masonry or concrete. Do not use shimming on wood or metal bearings. When joists, beams, and girders are placed on masonry or concrete, a wood base plate must be positioned and leveled with grout. The joist, beam, or girder must then be placed on the plate. When joists, beams, and girders are set into masonry or concrete, a pocket must be formed into the wall. The joist, beam, or girder must then be placed into the pocket and leveled with a steel shim.

3.2 MISCELLANEOUS

3.2.1 Wood Blocking

Provide proper sizes and shapes at proper locations for the installation and attachment of wood and other finish materials, fixtures, equipment, and items indicated or specified.

3.2.2 Temporary Closures

Provide with hinged doors and padlocks and install during construction at exterior doorways and other ground level openings that are not otherwise closed. Cover windows and other unprotected openings with polyethylene or other approved material, stretched on wood frames. Provide dustproof barrier partitions to isolate areas as directed.

3.2.3 Temporary Centering, Bracing, and Shoring

Provide for the support and protection of masonry work during construction as specified in Section 04 20 00 UNIT MASONRY. Forms and centering for cast-in-place concrete work are specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

3.3 WASTE MANAGEMENT OF WOOD PRODUCTS

In accordance with the Waste Management Plan and as specified. Separate and reuse scrap members larger than 16 inches , and multiple offcuts of any size larger than 12 inches. Clearly separate damaged wood and other scrap lumber for acceptable alternative uses on site, including bracing, blocking, cripples, ties, and shims.

Separate treated, stained, painted, and contaminated wood and place in designated area for hazardous materials. Dispose of according to local regulations. Do not leave any wood, shavings, sawdust, or other wood waste buried in fill or on the ground. Prevent sawdust and wood shavings from entering the storm drainage system. Do not burn scrap lumber that has been pressure treated, or lumber that is less than one year old.

-- End of Section --

SECTION 06 41 16

PLASTIC-LAMINATE-CLAD ARCHITECTURAL CABINETS
08/10, CHG 1: 11/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A161.2	(1998) Decorative Laminate Countertops, Performance Standards for Fabricated High Pressure

ASTM INTERNATIONAL (ASTM)

ASTM F547	(202) Standard Terminology of Nails for Use with Wood and Wood-Base Materials

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

ANSI/BHMA A156.9	(2020) Cabinet Hardware

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI/NEMA LD 3	(2005) Standard for High-Pressure Decorative Laminates

WINDOW AND DOOR MANUFACTURERS ASSOCIATION (WDMA)

ANSI/WDMA I.S.1A	(2013) Interior Architectural Wood Flush Doors

WOODWORK INSTITUTE (WI)

NAAWS 3.1	(2017; 2018 Errata Edition) North American Architectural Woodwork Standards

1.2 SYSTEM DESCRIPTION

Work in this section includes laminate clad custom casework cabinets and vanities as shown on the drawings and as described in this specification. This Section includes high-pressure laminate surfacing and cabinet hardware. Sand smooth and apply a clear finish of polyurethane to all exposed and semi-exposed surfaces, whose finish is not otherwise noted on the drawings or finish schedule. Wood finish may be shop finished or field applied in accordance with Section 09 90 00 PAINTS AND COATINGS.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Shop Drawings

Installation

SD-03 Product Data

Wood Materials

Wood Finishes

Finish Schedule

SD-04 Samples

Plastic Laminates

Cabinet Hardware

SD-07 Certificates

Quality Assurance

Laminate Clad Casework

1.4 QUALITY ASSURANCE

1.4.1 General Requirements

Unless otherwise noted on the drawings, furnish all materials, construction methods, and fabrication conforming to and complying with the premium custom grade quality standards as outlined in NAAWS 3.1, Section for laminate clad cabinets. These standards apply in lieu of omissions or specific requirements in this specification. Contractors and their personnel engaged in the work must be able to demonstrate successful experience with work of comparable extent, complexity and quality to that shown and specified. Submit a quality control statement which illustrates compliance with and understanding of NAAWS 3.1 requirements, in general, and the specific NAAWS 3.1 requirements provided in this specification. The quality control statement must also certify a minimum of ten years Contractor's experience in laminate clad casework fabrication and construction. Provide a list of a minimum of five successfully completed projects of a similar scope, size, and complexity in the quality control statement.

1.5 DELIVERY, STORAGE, AND HANDLING

Casework may be delivered knockdown or fully assembled. Deliver all units to the site in undamaged condition, stored off the ground in fully enclosed areas, and protected from damage. Ventilate the storage area and do not subject to extreme changes in temperature or humidity.

1.6 SEQUENCING AND SCHEDULING

Coordinate work with other trades. Do not install units in any room or space until painting, and ceiling installation are complete within the room where the units are located. Install floor cabinets before finished

flooring materials are installed.

PART 2 PRODUCTS

2.1 WOOD MATERIALS

2.1.1 Lumber

a. Provide kiln-dried Grade III framing lumber to dimensions as shown on the drawings. Frame front, where indicated on the drawings, must be nominal 3/4 inch hardwood.

b. Standing or running trim casework components, which are specified to receive a transparent finish, must be oak hardwood species, plain sawn. AWI grade must be custom. Indicate location, shape, and dimensions on the drawings.

2.1.2 Panel Products

2.1.2.1 Plywood

Use veneer core hardwood plywood, NAAWS 3.1 Grade AA panels for framing purposes. Indicate nominal thickness of plywood panels in this specification and on the drawings.

2.2 SOLID POLYMER MATERIAL

Provide solid surfacing casework components in conformance to the requirements of Section 06 61 16 SOLID SURFACING FABRICATIONS.

2.3 HIGH PRESSURE DECORATIVE LAMINATE (HPDL)

Provide plastic laminates meeting the requirements of ANSI/NEMA LD 3 and ANSI A161.2 for high-pressure decorative laminates. Indicate design, colors, surface finish and texture, and locations on Section 09 06 00 SCHEDULES FOR FINISHES. Submit two samples of each plastic laminate pattern and color. Samples less than 5 by 7 inches in size are not acceptable. Provide plastic laminate types and nominal minimum thicknesses for casework components as indicated in the following paragraphs.

2.3.1 Horizontal General Purpose Standard (HGS) Grade

Provide horizontal general purpose standard grade plastic laminate that is 0.048 inches (plus or minus 0.005 inches) in thickness. This laminate grade is intended for horizontal surfaces where postforming is not required.

2.3.2 Vertical General Purpose Standard (VGS) Grade

Provide vertical general purpose standard grade plastic laminate that is 0.028 inches (plus or minus 0.004 inches) in thickness. This laminate grade is intended for exposed exterior vertical surfaces of casework components where postforming is not required.

2.3.3 Horizontal General Purpose Postformable (HGP) Grade

Provide horizontal general purpose postformable grade plastic laminate that is 0.042 inches (plus or minus 0.005 inches) in thickness. This

laminate grade is intended for horizontal surfaces where post forming is required.

2.3.4 Vertical General Purpose Postformable (VGP) Grade

Provide vertical general purpose postformable grade plastic laminate that is 0.028 inches (plus or minus 0.004 inches) in thickness. This laminate grade is intended for exposed exterior vertical surfaces of components where postforming is required for curved surfaces.

2.3.5 Cabinet Liner Standard (CLS) Grade

Provide cabinet liner standard grade plastic laminate that is 0.020 inches in thickness. This laminate grade is intended for light duty semi-exposed interior surfaces of casework components.

2.3.6 Backing Sheet (BK) Grade

Undecorated backing sheet grade laminate is formulated specifically to be used on the backside of plastic laminated panel substrates to enhance dimensional stability of the substrate. Backing sheet thickness must be 0.020 inches. Provide backing sheets for all laminated casework components where plastic laminate finish is applied to only one surface of the component substrate.

2.4 THERMOSET DECORATIVE OVERLAYS (MELAMINE)

Use thermoset decorative overlays (melamine panels) for casework cabinet interior drawer interior surfaces.

2.5 EDGE BANDING

Provide PVC vinyl, 0.125 inch thick, edge banding for casework doors and drawer fronts. Material width must be 15/16 inches. Color and pattern must match exposed door and drawer front laminate pattern and color.

2.6 CABINET HARDWARE

Submit one sample of each cabinet hardware item specified to include hinges, pulls, and drawer glides. Provide hardware conforming to ANSI/BHMA A156.9, unless otherwise noted, and consisting of the following components:

2.6.1 Door Hinges

concealed type, BHMA No. B51601.

2.6.2 Cabinet Pulls

Back mounted pulls, 5" centers, polished nickel or stainless steel

2.6.3 Drawer Slide

Side mounted self closing type, BHMA No. B55091 with full extension and a minimum 100 pound load capacity. Include an integral stop to avoid accidental drawer removal.

2.6.4 Adjustable Shelf Support System

Recessed (mortised) metal standards, BHMA No. B54071, finish. Support

clips for the standards must be open type, BHMA No. B04091, finish: stainless steel.

2.7 FASTENERS

Provide nails, screws, and other suitable fasteners that are the size and type best suited for the purpose and conforming to ASTM F547 where applicable.

2.8 ADHESIVES, CAULKS, AND SEALANTS

2.8.1 Adhesives

Use formula and type of adhesives recommended by AWI. Select adhesives for their ability to provide a durable, permanent bond and take into consideration such factors as materials to be bonded, expansion and contraction, bond strength, fire rating, and moisture resistance. Meet local regulations regarding VOC emissions and off-gassing.

2.8.1.1 Wood Joinery

Use Type II for interior use urea-formaldehyde resin formula adhesives to bond wood members. Adhesives must withstand a bond test as described in ANSI/WDMA I.S.1A.

2.8.1.2 Laminate Adhesive

Adhesive used to join high-pressure decorative laminate to wood must be adhesive consistent with AWI and laminate manufacturer's recommendations. Adhere PVC edgebanding using a polymer-based hot melt glue.

2.8.2 Caulk

Use clear, 100 percent silicone caulk to fill voids and joints between laminated components and between laminated components and adjacent surfaces.

2.8.3 Sealant

Use sealant recommended by the substrate manufacturer to provide a moisture barrier at sink cutouts and all other locations where unfinished substrate edges may be subjected to moisture.

2.9 WOOD FINISHES

Paint, stain, varnish and perform applications required for laminate clad casework components as indicated in Section 09 06 00 SCHEDULES FOR FINISHES. Indicate color and location on the drawings.

2.10 ACCESSORIES

2.10.1 Glass and Glazing

Reference glass required in laminated casework by type in accordance with Section 08 81 00 GLAZING. Glass must be one of the following:

a. Type A.

b. Float glass: Clear quality.

c. Safety glass: Clear; fully tempered 1/4 inches thick minimum.

2.10.2 Grommets

Use rubber material for cutouts with a diameter of 3/4 inches. Indicate locations on the drawings.

2.11 FABRICATION

Verify field measurements as indicated in the shop drawings before fabrication. Accomplish fabrication and assembly of components at the shop site to the maximum extent possible. Meet or exceed the requirements for AWI custom grade unless otherwise indicated in this specification. Make cabinet style, in accordance with NAAWS 3.1, Section 400-G descriptions, flush overlay.

2.11.1 Base and Wall Cabinet Case Body

2.11.1.1 Cabinet Components

Use frame members that are glued-together, kiln-dried hardwood lumber. Brace top corners, bottom corners, and cabinet bottoms with either hardwood blocks or water-resistant glue and nailed in place metal or plastic corner braces. Construct cabinet components from the following materials and thicknesses:

2.11.1.1.1 Body Members (Ends, Divisions, Bottoms, and Tops)

3/4 inch veneer core plywood panel product

2.11.1.1.2 Face Frames and Rails

3/4 inch panel product

2.11.1.1.3 Shelving

3/4 inch veneer core plywood panel product

2.11.1.1.4 Cabinet Backs

1/4 inch veneer core plywood panel product

2.11.1.1.5 Drawer Sides, Backs, and Subfronts

1/2 inch panel product

2.11.1.1.6 Drawer Bottoms

1/4 inch veneer core plywood panel product

2.11.1.1.7 Door and Drawer Fronts

3/4-inch panel product

2.11.1.2 Joinery Method for Case Body Members

2.11.1.2.1 Tops, Exposed Ends, and Bottoms

a. Spline or biscuit, glued under pressure.

2.11.1.2.2 Exposed End Corner and Face Frame Attachment

2.11.1.2.2.1 Butt Joint

Glued and nailed.

2.11.1.2.3 Cabinet Backs (Wall Hung Cabinets)

Wall hung cabinet backs must not be relied upon to support the full weight of the cabinet and its anticipated load for hanging/mounting purposes. Method of back joinery and hanging/mounting mechanisms should transfer the load to case body members. Use the following fabrication method:

2.11.1.2.3.1 Side Bound

Side bound, captured in groove or rabbetts; glued and fastened.

2.11.1.2.4 Cabinet Backs (Floor Standing Cabinets)

2.11.1.2.4.1 Side Bound with Rabbetts

Side bound, placed in rabbetts; glued and fastened in rabbetts.

2.11.1.2.5 Wall Anchor Strips

Wall Anchor Strips are required for all cabinets with backs less than 1/2 inch thick. Use strips consisting of minimum 1/2 inch thick lumber, minimum 2-1/2 inches width; securely attache to wall side of cabinet back - top and bottom for wall hung cabinets, top only for floor standing cabinets.

2.11.2 Cabinet Floor Base

Mount floor cabinets on a base constructed of nominal 2 inch thick lumber. Provide base assembly components that are a moisture-resistant panel product. Make finished height for each cabinet base as indicated on the drawings. Make bottom edge of the cabinet door or drawer face flush with top of base.

2.11.3 Cabinet Door and Drawer Fronts

Fabricate door and drawer fronts from 3/4 inch medium density fiberboard (MDF. Surface all door and drawer front edges with high pressure plastic laminate, color and pattern to match exterior face laminate as indicated in Section 09 06 00 SCHEDULES FOR FINISHES.

2.11.4 Drawer Assembly

2.11.4.1 Drawer Components

Provide drawer components consisting of a removable drawer front, sides, backs, and bottom. Construct drawer components of the following materials and thicknesses:

2.11.4.1.1 Drawer Sides and Backs For Transparent Finish

1/2 inch thick 7-ply hardwood veneer core plywood (no voids), any species

2.11.4.1.2 Drawer Sides and Backs For Laminate Finish

1/2 inch thick 7-ply hardwood veneer core substrate

2.11.4.1.3 Drawer Sides and Back For Thermoset Decorative Overlay (Melamine) Finish

1/2 inch thick medium density particleboard or MDF fiberboard substrate

2.11.4.1.4 Drawer Bottom

1/4 inch thick thermoset decorative overlay melamine panel product

2.11.4.2 Drawer Assembly Joinery Method

a. Set bottoms into sides, front, and back, 1/4 inch deep groove with a minimum 3/8 inch standing shoulder.

2.11.5 Shelving

2.11.5.1 General Requirements

Fabricate shelving from 3/4 inch veneer core plywood. Finish all shelving top and bottom surfaces with thermoset decorative overlay (melamine). Finish shelf edges in a thermoset decorative overlay (melamine).

2.11.5.2 Shelf Support System

The shelf support system is as follows:

2.11.5.2.1 Recessed (Mortised) Metal Shelf Standards

Mortise standards flush with the finishes surface of the cabinet interior side walls, two per side. Position and space standards on the side walls to provide a stable shelf surface that eliminates tipping when shelf front is weighted. Install and adjust standards vertically to provide a level, stable shelf surface when clips are in place.

2.11.6 Laminate Application

Apply laminate to substrates following the recommended procedures and instructions of the laminate manufacturer and ANSI/NEMA LD 3, using tools and devices specifically designed for laminate fabrication and application. Provide a balanced backer sheet (Grade BK) wherever only one surface of the component substrate requires a plastic laminate finish. Apply required grade of laminate in full uninterrupted sheets consistent with manufactured sizes using one piece for full length only, using adhesives specified herein or as recommended by the manufacturer. Fit corners and joints hairline. Machined flush, file, sand, or buff all laminate edges to remove machine marks and ease (sharp corners removed). Clean up at easing must be such that no overlap of the member eased is visible. Perform fabrication in conformance to ANSI A161.2. Provide laminate types and grades for component surfaces as follows unless

otherwise indicated on the drawings:

2.11.6.1 Base/Wall Cabinet Case Body

a. Exterior (exposed) surfaces to include exposed and semi-exposed face frame surfaces: HPDL Grade VGS.

b. Interior (semi-exposed) surfaces to include interior back wall, bottom, and side walls: Thermoset Decorative Overlay (melamine).

2.11.6.2 Adjustable Shelving

2.11.6.2.1 Top and Bottom Surfaces

Thermoset Decorative Overlay (melamine)

2.11.6.2.2 All Edges

Thermoset Decorative Overlay (melamine)

2.11.6.3 Fixed Shelving

2.11.6.3.1 Top and Bottom Surfaces

Thermoset Decorative Overlay (melamine)

2.11.6.3.2 Exposed Edges

Thermoset Decorative Overlay (melamine)

2.11.6.4 Door, Drawer Fronts, Access Panels

2.11.6.4.1 Exterior (Exposed) and Interior (Semi-Exposed) Faces

HPDL Grade VGS

2.11.6.4.2 Edges

HPDL Grade VGS

2.11.6.5 Drawer Assembly

All interior and exterior surfaces: Thermoset Decorative Overlay (melamine).

2.11.6.6 Countertops and Splashes

As specified in Section 06 61 16 SOLID SURFACING FABRICATIONS.

2.11.6.7 Tolerances

Meet the NAAWS 3.1 custom grade requirements for flushness, flatness, and joint tolerances of laminated surfaces.

2.11.7 Finishing

2.11.7.1 Filling

Do not expose fasteners on laminated surfaces. Make all nails, screws, and other fasteners in non-laminated cabinet components countersunk and

fill the holes with wood filler consistent in color with the wood species.

2.11.7.2 Sanding

Prepare all surfaces requiring coatings by sanding with a grit and in a manner that scratches will not show in the final system.

2.11.7.3 Coatings

Types, method of application and location of casework finishes must be in accordance with the finish schedule, drawings and Section 09 90 00 PAINTS AND COATINGS. Paint all cabinet reveals. Submit descriptive data which provides narrative written verification of all types of construction materials and finishes, methods of construction, etc. not clearly illustrated on the submitted shop drawings. Provide written verification of conformance with NAAWS 3.1 for the quality indicated to include materials, tolerances, and types of construction.

PART 3 EXECUTION

3.1 INSTALLATION

Installation must comply with applicable requirements for NAAWS 3.1 custom quality standards. Install countertops and fabricated assemblies level, plumb, and true to line, in locations shown on the drawings. Attach and securely anchor cabinets and other laminate clad casework assemblies to the floor and walls with mechanical fasteners that are appropriate for the wall and floor construction.

3.1.1 Anchoring Systems

3.1.1.1 Floor

Utilize a floor anchoring system for base cabinets. Anchoring and mechanical fasteners must not be visible from the finished side of the casework assembly. Attach cabinet assemblies to anchored bases without visible fasteners. Where assembly abuts a wall surface, include a minimum 1/2 inch thick lumber or panel product hanging strip, minimum 2-1/2 inch width; securely attached to the top of the wall side of the cabinet back.

3.1.1.2 Wall

Utilize minimum 1/2 inch thick lumber or panel product hanging strips, minimum 2-1/2 inch width to wall mount cabinet and vanity; securely attach to the wall side of the cabinet back, both top and bottom.

3.1.2 Countertops

As specified in Section 06 61 16 SOLID SURFACING FABRICATIONS.

3.1.3 Hardware

Install casework hardware in types and locations as indicated on the drawings. Where fully concealed European-style hinges are specified to be used with particleboard or fiberboard doors, use plastic or synthetic insertion dowels to receive 3/16 inch "Euroscrews". The use of wood screws without insertion dowels is prohibited.

3.1.4 Doors, Drawers and Removable Panels

Accomplish the fitting of doors, drawers and removable panels within target fitting tolerances for gaps and flushness in accordance with NAAWS 3.1 custom grade requirements.

3.1.5 Plumbing Fixtures

Install sinks, sink hardware, and other plumbing fixtures in locations as indicated on the drawings and in accordance with Section 22 00 00 PLUMBING, GENERAL PURPOSE.

3.1.6 Glass

Install glass and glazing in the casework using methods and materials specified in Section 08 81 00 GLAZING in locations as indicated on the drawings.

-- End of Section --

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SECTION 06 61 16

SOLID SURFACING FABRICATIONS
08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM D570	(1998; E 2010; R 2010) Standard Test Method for Water Absorption of Plastics
ASTM D638	(2014) Standard Test Method for Tensile Properties of Plastics
ASTM D696	(2016) Standard Test Method for Coefficient of Linear Thermal Expansion of Plastics Between -30 degrees C and 30 degrees C With a Vitreous Silica Dilatometer
ASTM D790	(2017) Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials
ASTM D2583	(2013a) Indentation Hardness of Rigid Plastics by Means of a Barcol Impressor
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM G21	(2015; R 2021; E 2021) Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

CSA GROUP (CSA)

CSA B45.5-17/IAPMO Z124	(2017; Errata 2017; Errata 2018) Plastic Plumbing Fixtures

INTERNATIONAL CAST POLYMER ASSOCIATION (ICPA)

ICPA SS-1	(2001) Performance Standard for Solid Surface Materials

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI/NEMA LD 3	(2005) Standard for High-Pressure Decorative Laminates

NSF INTERNATIONAL (NSF)

NSF/ANSI 51	(2023) Food Equipment Materials

1.2 SYSTEM DESCRIPTION

a. Work under this section includes: counter tops, window stools, wall panels, and other items utilizing solid surfacing material fabrications as indicated on the drawings and as described in this specification. Do not change source of supply for materials after work has started, if the appearance of finished work would be affected.

b. In most instances, installation of solid surfacing material fabricated components and assemblies requires strong correctly located structural support provided by other trades. To provide a stable, sound, secure installation, close coordination is required between the solid surfacing material fabricator/installer and other trades to ensure that necessary structural wall support, cabinet counter top structural support, proper clearances, and other supporting components are provided for the installation of wall panels, counter tops, shelving, and all other solid surfacing material fabrications to the degree and extent recommended by the solid surfacing material manufacturer.

c. Provide appropriate staging areas for solid surfacing material fabrications. Allow variation in component size and location of openings of plus or minus 1/8 inch.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Installation; G

SD-03 Product Data

Solid Polymer; G

Indoor air quality for solid surface seam and sealant products; S

SD-04 Samples

Material; G

Counter Tops; G

Window Stools; G

Wall Panels; G

SD-06 Test Reports

Test Report Results

SD-07 Certificates

Qualifications

Indoor Air Quality for solid surface fabrication products; S

SD-10 Operation and Maintenance Data

Solid Polymer, Data Package 1; G

1.4 QUALITY ASSURANCE

1.4.1 Qualifications

To ensure warranty coverage, provide manufacturer certified solid surfacing fabricators to fabricate the solid surfacing material being utilized. Mark all fabrications with the fabricator's certification label affixed in an inconspicuous location. Minimum of 5 years of experience working with solid surfacing materials is required of fabricators. Submit solid surfacing material manufacturer's certification attesting to fabricator qualification approval.

1.5 DELIVERY, STORAGE, AND HANDLING

Do not deliver materials to project site until areas are ready for installation. Deliver components and materials to the site undamaged, in containers clearly marked and labeled with manufacturer's name. Store materials indoors and take adequate precautions to prevent damage to finished surfaces. Provide protective coverings to prevent physical damage or staining following installation, for duration of project.

1.6 WARRANTY

Provide manufacturer's warranty to repair or replace defective materials, excluding damages caused by physical or chemical abuse or excessive heat, and workmanship for a period of 10 years from date of final acceptance of the work.

PART 2 PRODUCTS

2.1 MATERIAL

Submit detail fabrication drawings and installation drawings of each solid surfacing fabrication indicated. Include elevations, dimensions, clearances, details of construction and anchorage, and details of joints and connections.

Submit manufacturers' descriptive product data for each type of solid polymer fabrication indicated. Include manufacturers' literature,

finishes, profiles and thicknesses of materials.

Submit manufacturers' operations and maintenance data for each type of solid polymer fabrication in accordance with Section 01 78 23 OPERATIONS AND MAINTENANCE DATA.

2.1.1 Solid Surfacing Material

Provide solid polymer that is a homogeneous filled solid polymer; not coated, laminated or of a composite construction, complying with ICPA SS-1 and ICPA SS-1 for quartz agglomerate, except for composition. Provide material that meets or exceeds the minimum physical and performance properties specified. Superficial damage to a depth of 0.01 inch must be repairable by sanding or polishing. Material thickness is as indicated below; required minimum thickness is 1/4 inch. Submit a minimum 4 inch by 4 inch sample of each color and pattern for approval; include full range of color and pattern variation. Retain approved samples as a standard for this work. Submit test report results from an independent testing laboratory attesting that the submitted solid surfacing materials meet or exceed each of the specified performance requirements.

a. Horizontal Surfaces: 3/4 inch thick material

b. Vertical Surfaces: 1/4 inch thick material

c. Provide materials that meet the emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type). Provide certification or validation of indoor air quality for solid surface fabrication products.

2.1.2 Cast, 100 Percent Acrylic Polymer Solid Surfacing Material

Cast, 100 percent acrylic solid polymer material composed of acrylic polymer, mineral fillers, and pigments. Provide acrylic polymer that meets or exceeds the following minimum performance requirements:

PROPERTY	REQUIREMENT (min. or max.)	TEST PROCEDURE
Tensile Strength	4000 psi (max.)	ASTM D638
Hardness	55-Barcol Impressor (min.)	ASTM D2583
Thermal Expansion	.000023 in/in/F (max.)	ASTM D696
Boiling Water Surface Resistance	No Change	ANSI/NEMA LD 3-3.05
High Temperature Resistance	No Change	ANSI/NEMA LD 3-3.06
Impact Resistance (Ball drop)		ANSI/NEMA LD 3-303
1/4 inch sheet	36-inches, 1/2 lb ball, no failure	

PROPERTY	REQUIREMENT (min. or max.)	TEST PROCEDURE
1/2 inch sheet	140-inches, 1/2 lb ball, no failure	
3/4 inch sheet	200-inches, 1/2 lb ball, no failure	
Mold & Mildew Growth	No growth	ASTM G21
Bacteria Growth	No growth	ASTM G21
Liquid Absorption (Weight in 24 hrs.)	0.1 percent max.	ASTM D570
Flammability		ASTM E84
Flame Spread	25 max.	
Smoke Developed	30 max.	
Sanitation	"Food Contact" approval	NSF/ANSI 51
Flexural Strength	6,800 psi (min.)	ASTM D790

2.1.3 Acrylic-modified Polymer Solid Surfacing Material

Cast, solid polymer material composed of a formulation containing acrylic and polyester polymers, mineral fillers, and pigments. Provide acrylic polymer content not less than 5 percent and not more than 10 percent in order to meet the following minimum performance requirements:

PROPERTY	REQUIREMENT (min. or max.)	TEST PROCEDURE
Tensile Strength	4100 psi (max.)	ASTM D638
Hardness	50-Barcol Impressor (min.)	ASTM D2583
Thermal Expansion	.000023 in/in/F (max.)	ASTM D696
Boiling Water Surface Resistance	No Change	ANSI/NEMA LD 3-3.05
High Temperature Resistance	No Change	ANSI/NEMA LD 3-3.06
Impact Resistance (Ball drop)		ANSI/NEMA LD 3-303
1/4 inch sheet	36 inches, 1/2 lb ball, no failure	

PROPERTY	REQUIREMENT (min. or max.)	TEST PROCEDURE
1/2 inch sheet	140 inches, 1/2 lb ball, no failure	
3/4 inch sheet	200 inches, 1/2 lb ball, no failure	
Mold & Mildew Growth	No growth	ASTM G21
Bacteria Growth	No growth	ASTM G21
Liquid Absorption (Weight in 24 hrs.)	0.6 percent max.	ASTM D570
Flammability		ASTM E84
Flame Spread	25 max.	
Smoke Developed	100 max.	
Sanitation	"Food Contact" approval	NSF/ANSI 51
Flexural Strength	6,800\ psi (min.)	ASTM D790

2.1.4 Material Patterns and Colors

Provide pattern and color for all solid surfacing material components and fabrications as specified in Section 09 06 00 SCHEDULES FOR FINISHES. Provide products with consistent patterned color throughout thickness of the product.

2.1.5 Surface Finish

Provide a uniform appearance on exposed finished surfaces and edges. Exposed surface finish is matte; gloss rating of 5-20.

2.2 ACCESSORY PRODUCTS

Provide accessory products, as specified below, as manufactured by the solid surfacing material manufacturer or as approved by the solid surfacing material manufacturer for use with the solid surfacing materials being specified.

2.2.1 Adhesives

Provide a two-part seam adhesive kit to create permanent, inconspicuous, non-porous, hard seams and joints by chemical bond between solid surfacing materials and components to create a monolithic appearance of the fabrication. Provide adhesive approved by the solid surfacing material manufacturer. Color-match adhesive to the surfaces being bonded where solid-colored, solid surfacing materials are being bonded together. Provide clear or color matched seam adhesive where particulate patterned, solid surfacing materials are being bonded together.

2.2.2 Seam and Sealant Emissions

Provide seam and other accessory materials that meet the emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type). Provide validation of indoor air quality for solid surface seam and sealant products.

2.2.3 Silicone Sealant

Provide silicone sealant, mildew-resistant, single-component, nonsag, plus 25 percent and minus 25 percent movement capability, acid-curing; ASTM C920, Type S, Grade NS, Class 25, Use NT; clear formulation; approved for use by the solid surfacing material manufacturer.

2.2.4 Conductive Tape

Provide manufacturer's standard conductive foil tape, 4 mils thick, applied around the edges of cut outs containing hot or cold appliances.

2.2.5 Heat Reflective Tape

Provide heat reflective tape as recommended by the solid surfacing material manufacturer for use with cutouts for heat sources.

2.2.6 Mounting Hardware

Provide mounting hardware, including sink/bowl clips, inserts and fasteners for attachment of undermount sinks and lavatories.

2.3 FABRICATIONS

Provide factory or shop fabricate components to sizes and shapes indicated, to the greatest extent practical, in accordance with approved Shop Drawings and manufacturer's requirements. Provide factory cutouts for sinks, lavatories, and plumbing fixtures where indicated on the drawings. Contours and radii must be routed to template, with edges smooth. Defective and inaccurate work will be rejected. Submit product data indicating product description, fabrication information, and compliance with specified performance requirements for solid surfacing material, joint adhesive, sealants, and heat reflective tape.

2.3.1 Joints and Seams

Form joints and seams between solid surfacing material components using manufacturer's approved seam adhesive. Provide inconspicuous joints in appearance without voids to create a monolithic appearance.

2.3.2 Edge Finishing

Rout and finish component edges to a smooth, uniform appearance and finish. Provide edge shapes and treatments, including any inserts, as detailed on the drawings. Rout all cutouts, then sand all edges smooth. Repair or reject defective or inaccurate work.

2.3.3 Counter Top Splashes

Fabricate backsplashes and end splashes from 1/2 inch thick solid surfacing material to be 4 inches high. Provide backsplashes and end

splashes at locations indicated. Shop fabricate backsplashes and provide permanently attached.

2.3.3.1 Permanently Attached Backsplash

Provide permanently attached backsplashes with seam adhesive and to form a radiused coved transition from counter top to backsplash.

2.3.3.2 End Splashes

Provide end splashes loose for installation at the jobsite after horizontal surfaces to which they are to be attached have been installed.

2.3.4 Window Stools

Fabricate window stools from 3/4 inch thick solid surfacing material; dimensions, edge shape, and other details as selected from manufacturer's available pre-fabricated standards equal to the width of the window opening by a 1/2 inch overhang of the window sill depth. Provide bullnose edge profile.

2.3.5 Counter Tops

Fabricate all solid surfacing material, counter top components from 3/4 inch thick material. Indicate details, dimensions, locations, and quantities on the drawings. Provide counter tops with 4 inch high permanently attached with coved transition backsplash and loose endsplashes at all locations. Attach 2 inch wide reinforcing strip of solid surfacing material under each horizontal counter top seam. Submit a minimum 1 foot wide by 6 inch deep, full size sample for each type of counter top shown on the project drawings; include the edge profile and backsplash as detailed on the drawings and at least one seam. Retain approved sample as standard for this work. Provide bullnose edge profile.

2.3.5.1 Counter Tops with Sinks

a. Provide stainless steel sink for break room as scheduled; include cutouts to template for counter tops with sinks as furnished by the sink manufacturer. Provide manufacturer's standard sink mounting hardware for stainless steel rimless installation. Seal between sink and counter top with specified silicone sealant. Provide sink, faucet, and plumbing requirements in accordance with Section 22 00 00 PLUMBING,GENERAL PURPOSE.

2.3.5.2 Counter Tops with Bowls

a. Provide manufacturer's standard pre-fabricated one-piece counter top and bowl fabrications, for locker rooms and restrooms as scheduled. Each unit includes a counter top with integral backsplash and sink bowl. See paragraph SOLID POLYMER BOWLS for additional requirements.

2.3.6 Solid Polymer Bowls

Provide solid polymer bowls that are a standard product of the solid polymer manufacturer, in compliance with CSA B45.5-17/IAPMO Z124 requirements, designed specifically to be installed in solid surfacing material counter tops. Provide bowls of the same polymer composition as the adjoining counter top. Bowl design must support a seam adhesive undermount installation method. Bowl dimensions must be as indicated.

2.3.7 Wall Cladding/Wainscoting

Provide solid surfacing material wall cladding or wainscoting to dimensions and in locations as indicated on the drawings. Fabricate panels from manufacturer's standard 1/2 inch thick sheet product. Provide panels to heights indicated on the drawings with no horizontal seaming; utilize the maximum panel dimension available to minimize vertical seams.

2.3.8 Toilet Partition System

Refer to Section 10 21 13 TOILET COMPARTMENTS.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Components

Install all components and fabricated units plumb, level, and rigid. Make field joints between solid surfacing material components using solid surfacing material manufacturer's approved seam adhesives, to provide a monolithic appearance with joints inconspicuous in the finished work. Attach metal or vitreous china sinks and lavatory bowls to counter tops using solid surfacing material manufacturer's recommended clear silicone sealant and mounting hardware. Install solid polymer sinks and bowls using a color-matched seam adhesive.

3.1.1.1 Loose Counter Top Splashes

Mount loose splashes in the locations noted on the drawings. Adhere loose splashes to the counter top with a color matched silicone sealant when the solid surfacing material components are solid colors. Use a clear silicone sealant to provide adhesion of particulate patterned solid surfacing material splashes to counter tops.

3.1.1.2 Wall Panels & Panel Systems

Installation of wall panels and system components to substrates must include the use of a specified panel adhesive. Use specified seam adhesive to adhere all solid surfacing material components to each other with the exception of expansion joints and inside corners. All inside corners and expansion joints between solid surfacing material components must be joined with specified silicone sealant. All joints between solid surfacing material components and non-solid polymer surfaces must be sealed with specified silicone sealant.

3.1.2 Silicone Sealant

Use specified silicone sealant to seal all expansion joints between solid surfacing material components and all joints between solid surfacing material components and other adjacent surfaces such as walls, floors, ceiling, and plumbing fixtures. Provide sealant bead smooth and uniform in appearance and minimum size necessary to bridge any gaps between the solid surfacing material and the adjacent surface. Provide continuous bead and run the entire length of the joint being sealed.

3.1.3 Plumbing

Make plumbing connections to sinks and lavatories in accordance with Section 22 00 00 PLUMBING, GENERAL PURPOSE.

3.2 CLEAN-UP

Components must be cleaned after installation and covered to protect against damage during completion of the remaining project items. Damaged components must be repaired or replaced at the Contractor's sole expense.

-- End of Section --

SECTION 06 82 00

ARCHITECTURAL FIBERGLASS REINFORCED POLYESTER COLUMN COVERS
08/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this section to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D638	(2014) Standard Test Method for Tensile Properties of Plastics
ASTM D695	(2010) Standard Test Method for Compressive Properties of Rigid Plastics
ASTM D790	(2017) Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Dimensions, adjacent construction, materials, thickness, fabrications details, required clearances, field jointing, tolerances, colors, finishes, methods of support, integration of components and anchorages. Contractor shall field verify all dimensions prior to preparing shop drawings.

SD-03 Product Data

Manufacture's Product data and installation and maintenance instructions.

Parts List
Complete list of parts with numbers.

SD-04 Samples

Minimum sample.

SD-08 Manufacturer's Instructions

Manufacture's instructions and recommendations for product delivery and storage and handling.

1.3 QUALITY ASSURANCE

Inspect each molded piece to ensure that it complies with specified requirements, including nominal dimensions.

1.4 MANUFACTURER'S QUALIFICATIONS

The fiberglass manufacturer shall be one who is currently in the business of manufacturing and supplying architectural fiberglass components for the building construction industry and who can demonstrate this capability. This manufacturer shall have been manufacturing fiberglass architectural components in the US for at least 10 years doing work with projects comparable to that specified as shown.

1.5 DELIVERY, STORAGE AND HANDLING

Handle, store and transport fiberglass fabrications according to manufacturer's recommendations and in a manner that prevents damage.

Protect fabrications from damage by retaining shipping protection in place until installation.

1.5.1 Damage Responsibility

Except for damage caused by others, the installer is responsible for chipping, cracking, or other damage to fiberglass fabrications. After delivery to the job site and until installation is completed and inspected and approved by owners representative.

1.6 WARRANTY

Warrant fabrications to be free from defects due to materials and workmanship for 1 year.

PART 2 PRODUCTS

2.1 PRODUCT DESCRIPTION

Two-piece fiberglass reinforced polyester (FRP) column cover.

2.1.1 Dimensions

254 mm by 254 mm by height as required to span from finished floor to finished ceiling, as indicated. Column shall have a 305 mm by 305 mm integral base and a 356 mm by 356 mm integral capital.

2.1.2 Profile

Each of the four sides of the column shaft shall feature a single flute, approximately 25 mm deep with beveled edges.

2.2 MATERIAL CHARACTERISTICS

2.2.1 Molded Exterior Surfaces

U-V inhibited, NPG-ISO polyester gelcoat, 16 to 22 mils thick. Gelcoat Color: Match sample supplied by Architect.

2.2.2 Back up Laminate

a. Resin: Isophthalic Polyester resin.

b. Fiberglass Reinforcement
1. "E" type fiberglass
2. Random chopped glass fibers.
3. Glass content approximately 25% to 30% except for filled resin systems.

c. Laminate Thickness:
1. Nominal thickness
2. Additional thickness and reinforcement, and sandwich structures as indicated and as required for structural integrity.

2.3 AVERAGE MECHANICAL PROPERTIES

2.3.1 Tensile Strength

574.56 kPa as tested under ASTM D638.

2.3.2 Flexural Strength

957.6 kPa as tested under ASTM D790.

2.3.3 Compressive Strength

813.96 kPa as tested under ASTM D695.

2.3.4 Bearing Strength

431 kPa as tested under ASTM D638.

2.4 FINISH

Semi-gloss white.

2.5 TOLERANCES

2.5.1 Part Thickness

+ or - 1.6 mm.

2.5.2 Gel Coat Thickness

+ or - 3 mils.

2.5.3 Length

+ or - 3 mm.

2.5.4 Variation from Square

3 mm.

2.5.5 Hardware Location Variation

+ or - 6 mm.

2.6 IDENTIFICATION

Identify each part with a permanent serial number.

Number parts to coordinate with shop drawings.

Manufacturer shall verify exact dimensions and profiles of cornice and columns to be replaced as shown on drawings. Manufacturer may use standard cornice if dimensions and profiles closely match these on original building.

2.7 CURING AND CLEANING

Cure and clean components prior to shipment.

2.8 ANCHORS AND FASTENERS

The installer will provide anchor, fasteners and other accessories required for proper installation or fabrications as recommended and approved by fiberglass fabrication manufacturer.

PART 3 EXECUTION

3.1 PRE-INSTALLATION EXAMINATION

Observe field conditions and verify substrates are ready for installation of fiberglass fabrications.

Check field dimensions affecting the installation of fiberglass fabrications.

Verify that bearing surfaces are true and level.

Verify that support framing has been constructed to allow accurate placement, alignment and connection of fabrication to structure.

Report discrepancies between design dimensions and field dimensions, which could adversely affect installation to the architect.

Do not proceed with installation until discrepancies are corrected, or until installation requirements are modified and approved by the architect.

Beginning of installation means acceptance of existing conditions.

3.2 INSTALLATION

Install fabrications in accordance with manufactures instructions and approved shop drawing.

3.3 CLEANING

Clean installed fiberglass fabrications using cleaning methods materials approved by manufacturer.

-- End of Section --

SECTION 07 21 16

MINERAL FIBER BLANKET INSULATION (ACOUSTICAL INSULATION)
11/11, CHG 4: 08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C167	(2018) Standard Test Methods for Thickness and Density of Blanket or Batt Thermal Insulations
ASTM C423	(2023; E 2024) Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
ASTM C518	(2021) Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
ASTM C665	(2017) Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
ASTM C795	(2008; R 2018) Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel
ASTM C930	(2019) Standard Classification of Potential Health and Safety Concerns Associated with Thermal Insulation Materials and Accessories
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E90	(2009; R2016) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
ASTM E136	(2026) Standard Test Method for Assessing Combustibility of Materials Using a Vertical Tube Furnace at 750 Degrees C
ASTM E413	(2022) Classification for Rating Sound Insulation
ASTM E1050	(2019) Standard Test Method for Impedance

	and Absorption of Acoustical Materials Using a Tube, Two Microphones and a Digital Frequency Analysis System

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.134	Respiratory Protection

UNDERWRITERS LABORATORIES (UL)

UL 181	(2013; Reprint Dec 2021) UL Standard for Safety Factory-Made Air Ducts and Air Connectors
UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Insulation

Accessories

SD-08 Manufacturer's Instructions

Insulation

1.3 CERTIFICATIONS

Submit required indoor air quality certifications and validations in one submittal package.

1.3.1 Insulation Products

Provide product certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification by other third-party programs. Provide current product certification from certification body.

1.4 DELIVERY, STORAGE, AND HANDLING

1.4.1 Delivery

Deliver materials to site in original sealed wrapping bearing manufacturer's name and brand designation, specification number, type, grade, and class. Store and handle to protect from damage. Do not allow insulation materials to become wet, soiled, crushed, or covered with ice

or snow. Comply with manufacturer's recommendations for handling, storing, and protecting of materials before and during installation.

1.4.2 Storage

Inspect materials delivered to the site for damage; unload and store out of weather in manufacturer's original packaging. Store only in dry locations, not subject to open flames or sparks, and easily accessible for inspection and handling.

1.5 SAFETY PRECAUTIONS

1.5.1 Respirators

Provide installers with dust/mist respirators, training in their use, and protective clothing, all approved by National Institute for Occupational Safety and Health (NIOSH)/Mine Safety and Health Administration (MSHA) in accordance with 29 CFR 1910.134.

1.5.2 Other Safety Concerns

Consider other safety concerns and measures as outlined in ASTM C930.

1.6 SOURCE QUALITY CONTROL

Ensure insulation components and accessories are supplied or approved in writing by single manufacturer.

PART 2 PRODUCTS

2.1 DESCRIPTION

Non-combustible, lightweight, mineral wool batt insulation to, ASTM C665 Type 1, that provides fire resistance to ASTM E136 and sound control to ASTM C423.

2.2 PERFORMANCE CRITERIA

Acoustical and fire batt insulation for walls and floors to ASTM C665, Type 1.

2.2.1 Fire performance

Non-combustibility: ASTM E136.

Surface Burning Characteristics: ASTM E84.

1) Flame spread: 0.

2) Smoke developed: 0.

2.2.2 Acoustical Performance

a. Airborne sound transmission loss: ASTM E90.

b. Rating sound insulation: ASTM E413.

c. Sound absorption coefficients: ASTM C423.

Sound Absorption Co-efficiences at Frequencies							
Thickness (inches)	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	NRC
1	0.14	0.25	0.65	0.90	1.01	1.01	0.70
1-1/2	0.18	1.44	0.94	1.04	1.02	1.03	0.85
2	0.28	0.60	1.09	1.09	1.05	1.07	0.95
3	0.52	0.96	1.18	1.07	1.05	1.05	1.05
4	0.86	1.11	1.20	1.07	1.08	1.07	1.10

d. Impedence and absorption of acoustic materials: ASTM E1050.

2.2.3 Air erosion velocity

1,000 ft/m maximum to UL 181.

2.2.4 Thermal resistance

ASTM C518.

2.2.5 Corrosive resistance

ASTM C665, Corrosive to steel - Pass.

2.2.6 Stainless steel stress corrosion

ASTM C795.

2.2.7 Density

ASTM C167, 2.5 lbs/ft3(thicknesses = or > 3"), 2.8 lbs/ft3 (thicknesses < 3").

2.3 INSULATION

Non-combustible, lightweight, mineral wool batt insulation to ASTM C665, Type 1, that provides fire resistance to ASTM E136 and a sound control to ASTM E90 and ASTM C423.

1. Size: 16 x 48 inches.

2. Thickness: 3.5 inches.

3. R value/1 inch at 75 ºF: 3.3 h ft2 ºF/Btu

4. Acceptable Material: ROCKWOOL AFB®.

2.4 ACCESSORIES

Mechanical fasteners in accordance with insulation manufacturer's written recommendations.

PART 3 EXECUTION

3.1 INSTALLATION

Intent of acoustical insulation is to provide sound control between spaces where indicated. Install per manufacturer written instructions.

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SECTION 07 27 10

BUILDING AIR BARRIER SYSTEM
08/19, CHG 1: 02/20

PART 1 GENERAL

1.1 SUMMARY

This Section specifies the construction and quality control of the installation of an air barrier system. Construct the air barrier system indicated, taking responsibility for the means, methods, and workmanship of the installation of the air barrier system. The air barrier must be contiguous and connected across all surfaces of the enclosed air barrier envelope indicated. The maximum leakage requirements of individual air barrier components and materials are specified in the other specification sections covering these items.

This section also defines the maximum allowable leakage of the final air barrier system. The workmanship must be adequate to meet the maximum allowable leakage requirements of this specification. Test the assembled air barrier system to demonstrate that the building envelope is properly sealed and insulated. Passing the air barrier system leakage test and thermography test will result in system acceptance.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referenced within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D4541	(2022) Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion Testers
ASTM E96/E96M	(2024) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
ASTM E2178	(2021a) Standard Test Method for Air Permeance of Building Materials
ASTM E2357	(2017) Standard Test Method for Determining Air Leakage of Air Barrier Assemblies

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 285	(2012) Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components

1.3 DEFINITIONS

The following terms as they apply to this section:

1.3.1 Air Barrier Accessory

Products designated to maintain air tightness between air barrier materials, air barrier assemblies and air barrier components, to fasten them to the structure of the building, or both (e.g., sealants, tapes, backer rods, transition membranes, fasteners, strapping, primers).

1.3.2 Air Barrier Assembly

The combination of air barrier materials and air barrier accessories that are designated and designed within the environmental separator to act as a continuous barrier to the movement of air through the environmental separator.

1.3.3 Air Barrier Component

Pre-manufactured elements such as windows, doors, dampers and service elements that are installed in the environmental separator.

1.3.4 Air Barrier Envelope

The combination of air barrier assemblies and air barrier components, connected by air barrier accessories that are designed to provide a continuous barrier to the movement of air through an environmental separator. There may be more than one air barrier envelope in a single building. Also known as Air Barrier System.

1.3.5 Air Barrier Material

A building material that is designed, tested and/or produced to provide the primary resistance to airflow through an air barrier assembly of a wall system.

1.3.6 Air Barrier System

Same as AIR BARRIER ENVELOPE.

1.3.7 Air Leakage Rate

The rate of airflow (CFM) driven through a unit surface area (sq.ft.) of an assembly or system by a unit static pressure difference (Pa) across the assembly. (example: 0.25 CFM/sq.ft. @ 75 Pa)

1.3.8 Air Leakage

The total airflow (CFM) driven through the air barrier system by a unit static pressure difference (Pa) across the air barrier envelope. (example: 6500 CFM @ 75 Pa)

1.3.9 Air Permeance

The tested rate of airflow (CFM) through a unit area (sq.ft.) of a material driven by unit static pressure difference (Pa) across the material (example: 0.004 CFM/sq.ft. @ 75 Pa) as established by ASTM E2178.

1.3.10 Environmental Separator

The parts of a building that separate the controlled interior environment

from the uncontrolled exterior environment, or that separate spaces within a building that have dissimilar environments. Also known as the Control Layer.

1.3.11 Vapor Permeance

Vapor permeance is separated into three classes based on the water vapor permeance of a material as tested via ASTM E96/E96M

Class I Vapor Barrier/Retarder 0.1 perm or less

Class II Vapor Barrier/Retarder 0.1 perm to 1.0 perm

Class III Vapor Barrier/Retarder 1.0 perm to 10 perm

1.4 PREPARATORY PHASE OR PRECONSTRUCTION CONFERENCE

Organize pre-construction conferences between the air barrier inspector and the sub-contractors involved in the construction of or penetration of the air barrier system to discuss where the work of each sub-contractor begins and ends, the sequence of installation, and each sub-contractor's responsibility to ensure airtight joints, junctures, penetrations and transitions between materials. Discuss the products, and assemblies of products specified in the different sections to be installed by the different sub-contractors.

1.5 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Air Barrier System Shop Drawings; G, Manufacturer produced warranted air barrier system

SD-03 Product Data

Air Barrier System Product Data; G

SD-04 Samples

Material Samples For Air Barrier System; G

SD-05 Design Data

Design Data And Calculations For The Air Barrier System; G, Manufacturer produced warranted air barrier system

SD-06 Test Reports

Design Review Report; G

Testing and Inspection; G

SD-07 Certificates

Air Barrier Inspector; G

1.6 AIR BARRIER ENVELOPE SURFACE AREA AND LEAKAGE REQUIREMENTS

The building air barrier systems must meet the following leakage requirements. The allowable leakage rate and the maximum leakage are at a differential test pressure of 75 Pa.

Air Barrier Envelope 1	
Surface Area	square feet
Architectural Only Test:	
Allowable leakage rate	0.25 CFM/sq.ft
Maximum leakage	.25 total CFM
Architectural Plus HVAC System Test:	
Allowable leakage rate	0.30 CFM/sq.ft
Maximum leakage	.30 total CFM

1.7 AIR BARRIER INSPECTOR

Employ a designated Air Barrier Inspector on this project. The Air Barrier Inspector performs a Design Review, oversees quality control testing specified in these specifications, performs quality control air barrier inspection as specified, interfaces with the designer and product manufacturer's representatives to assure all installation requirements are met, and verifies that the constructed work is in accordance with both the manufacturer's recommendations for products used, the content of this specification and other contract drawings or documents. Qualification for the Air Barrier Inspector are as follows:

a. Training and certification as an Air Barrier Auditor from the Air Barrier Association of America (ABAA) or other third party air barrier association.

b. Or, provide documentation in resume format that demonstrates that the individual proposed has the experience, knowledge, skills and abilities to fulfill the above stated duties as the air barrier inspector.

c. It is acceptable that this individual be employed by the firm who will be performing the building pressurization test or another independent third party entity, provided they meet the above requirements but is not a member of the installing contractor or firm.

Provide copies of Air Barrier Inspector qualifications 30 days after Notice to Proceed.

1.8 DESIGN REVIEW

Review the Contract Plans and Specifications and advise the Contracting Officer of any deficiencies that would prevent the construction of an

effective air barrier system. Provide a Design Review Report individually listing each deficiency and the corresponding proposed corrective action necessary for proper air barrier system. Provide copies of the Design Review Report not later than 14 days after approval of the Air Barrier Inspector Qualifications. Submit design data and calculations for the Air Barrier System for a manufacturer produced warranted air barrier system.

PART 2 PRODUCTS

2.1 AIR BARRIER

Provide air barrier system of compatible parts from one or several manufacturers coordinated by the contractor or provide a single warranted system provided by a primary manufacturer. The air barrier system as part of a tested exterior wall assembly must meet the conditions of acceptance as tested in accordance with NFPA 285. Materials used for roof assembly air barrier must conform to the appropriate UL and FM wind and fire requirements for the specified roof assemblies.

If a complete air barrier system from a single manufacturer is utilized, whether warranted on not warranted, the air barrier system must conform to ASTM E2357.

Materials in the following categories as used in the air barrier system or assembly of the exterior wall system are tested and are required to conform to ASTM E2178: Self-adhered sheet membranes, fluid applied membranes, spray polyurethane foam, mechanically fastened commercial building wrap, factory bonded membranes to sheathing, and adhesive backed commercial building wrap and accessory products.

Other materials used as an air barrier such as concrete, glass, wood, metal or gypsum board may or may not conform to ASTM E2178 but are acceptable provided that when integrated into the air barrier system or assemblies that they are not subject to material or environmental induced degradation in their final produced state and once incorporated in the permanent construction.

All materials used must be identifiable through manufacturer testing data and/or literature to be compatible with all the attached or adjoining materials or substrates used in the system.

Provide Air Barrier System Shop Drawings, Material Samples for Air Barrier System and Air Barrier System Product Data.

PART 3 EXECUTION

3.1 QUALITY CONTROL

3.1.1 Documentation and Reporting

Document the entire installation process on daily job site reports. These reports include information on the Installer, substrates, substrate preparation, products used, ambient and substrate temperature, the location of the air barrier installation, the results of the quality control procedures, and testing results.

3.1.2 Quality Control Testing And Inspection

Conduct the following tests and inspections as applicable in the presence

of the Contracting Officer during installation of the air barrier system, and submit quality control reports as indicated below.

a. Provide a Daily Report of Observations with a copy to the Contracting Officer.

b. Inspect to assure continuity of the air barrier system throughout the building enclosure and that all gaps are covered, the covering is structurally sound, and all penetrations are sealed allowing for no infiltration or exfiltration through the air barrier system.

c. Inspect to assure structural support of the air barrier system to withstand design air pressures.

d. Inspect to assure masonry surfaces receiving air barrier materials are smooth, clean, and free of cavities, protrusions and mortar droppings, with mortar joints struck flush or as required by the manufacturer of the air barrier material.

e. Inspect and test to assure site conditions for application temperature, and dryness of substrates are within guidelines.

f. Inspect to assure substrate surfaces are properly primed if applicable and in accordance with manufacturer's instructions. Priming must extend at least 2 inches beyond the air barrier material to make it obvious that the primer was applied to the substrate before the air barrier material.

g. Inspect to assure laps in materials are at least a 2-inch minimum, shingled in the correct direction or mastic applied in accordance with manufacturer's recommendations, and with no fishmouths.

h. Inspect to assure that a roller has been used to enhance adhesion. Identify any defects such as fishmouths, wrinkles, areas of lost adhesion, and improper curing. Note the intended remedy for the deficiencies.

i. Measure application thickness of liquid applied materials to assure that manufacturer's specifications for the specific substrate are met.

j. Inspect to assure that the correct materials are installed for compatibility.

k. Inspect to assure proper transitions for change in direction and structural support at gaps.

l. Inspect to assure proper connection between assemblies (membrane and sealants) for cleaning, preparation and priming of surfaces, structural support, integrity and continuity of seal.

m. Perform adhesion tests for fluid-applied and self-adhered air barrier membranes to assure that the manufacturer's specified adhesion strength properties are met. Determine the bond strength of coatings to substrate in accordance with ASTM D4541.

n. Provide cohesion tests for spray polyurethane foam (SPF). Perform adhesion tests as follows: Using a coring tool remove a sample and determine the relative adhesion quality of the foam. If the foam is hard to remove and leaves small bits of foam on the substrate it is

called cohesive foam failure and is considered the best adhesion. If the foam comes away from the substrate with some force but is clean, it is called a mechanical bond. If it comes away easily from the substrate, the adhesion is poor. Cohesive foam failure and a good mechanical bond are acceptable.

o. Provide written test reports of all tests performed.

3.2 REPAIR AND PROTECTION

Upon completion of inspection, testing, sample removal and similar services, repair damaged construction and restore substrates, coatings and finishes. Protect construction exposed by or for quality control service activities, and protect repaired construction.

-- End of Section --

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SECTION 07 27 36

SPRAY FOAM AIR BARRIERS
05/17, CHG 3: 02/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR BARRIER ASSOCIATION OF AMERICA (ABAA)

ABAA Accreditation	Accreditation
ABAA QAP	Quality Assurance Program

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP Z9.2	(2018) Fundamentals Governing the Design and Operation of Local Exhaust Ventilation Systems
ASSP Z88.2	(2015) American National Standard Practices for Respiratory Protection

ASTM INTERNATIONAL (ASTM)

ASTM C518	(2021) Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
ASTM C1029	(2015) Standard Specification for Spray-Applied Rigid Cellular Polyurethane Thermal Insulation
ASTM C1303/C1303M	(2015) Standard Test Method for Predicting Long-Term Thermal Resistance of Closed-Cell Foam Insulation
ASTM C1338	(2014) Standard Test Method for Determining Fungi Resistance of Insulation Materials and Facings
ASTM D1621	(2016; R2023) Standard Test Method for Compressive Properties of Rigid Cellular Plastics
ASTM D1622	(2020) Standard Test Method for Apparent Density of Rigid Cellular Plastics
ASTM D1623	(2017) Standard Test Method for Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics

ASTM D2126	(2009) Response of Rigid Cellular Plastics to Thermal and Humid Aging
ASTM D2842	(2012) Water Absorption of Rigid Cellular Plastics
ASTM D4541	(2022) Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion Testers
ASTM D6226	(2021) Standard Test Method for Open Cell Content of Rigid Cellular Plastics
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E96/E96M	(2024) Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
ASTM E283	(2019) Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM E2178	(2021a) Standard Test Method for Air Permeance of Building Materials
ASTM E2357	(2017) Standard Test Method for Determining Air Leakage of Air Barrier Assemblies

ICC EVALUATION SERVICE, INC. (ICC-ES)

ICC-ES AC377	(2016) Acceptance Criteria for Spray-Applied Foam Plastic Insulation

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC	(2024) International Building Code
ICC IECC	(2021) International Energy Conservation Code

INTERNATIONAL SAFETY EQUIPMENT ASSOCIATION (ISEA)

ANSI/ISEA Z87.1	(2020) Occupational and Educational Personal Eye and Face Protection Devices

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 10	(2022; ERTA 1 2021) Standard for Portable Fire Extinguishers
NFPA 31	(2024; TIA 23-1) Standard for the Installation of Oil-Burning Equipment

NFPA 54	(2024) National Fuel Gas Code
NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code
NFPA 211	(2019) Standard for Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances
NFPA 285	(2012) Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components

SPRAY POLYURETHANE FOAM ALLIANCE (SPFA)

SPFA TechDocs	(2015) SPFA Technical Documents Library, four categories: General, Insulation, Roofing, Specialty

UNDERWRITERS LABORATORIES OF CANADA (ULC)

ULC S705.2	(2005) Standard for Thermal Insulation - Spray Applied Rigid Polyurethane Foam, Medium Density - Application

1.2 RELATED REQUIREMENTS

Coordinate the requirements of Section 07 27 10 BUILDING AIR BARRIER SYSTEM, and other building envelope sections to provide a complete air barrier system. Submit all materials, components, and assemblies of the air barrier system together as one complete submittal package.

1.3 DEFINITIONS

1.3.1 Long Term Thermal Resistance (LTTR)

The thermal resistance value of a closed cell foam insulation product measured using accelerated aging ASTM C1303/C1303M equivalent to the time-weighted average thermal resistance value over 15 years. Loss in thermal resistance is attributable to changes in cell gas composition caused by diffusion of air into and blowing agent out of the foam cells.

1.3.2 SPFA TechDocs

Reformatted documents, named SPFA TechDocs (http://www.sprayfoam.org/technical/spfa-technical-documents), places each document in one of four categories for easy reference and identification: Roofing, Insulation, Specialty and General.

Spray Polyurethane Foam: Thermal and air/vapor barrier system consisting of sprayed polyurethane foam (SPF).

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S"

classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Qualification of Manufacturer; G

Qualification of Installer; G

Quality Control Plan; G

Safety Plan; G

Fire Prevention Plan; G

Respirator Plan; G

SD-02 Shop Drawings

Spray Foam Air Barrier System

Foam Air Barrier System; G

Fire-Rated Assemblies; G

SD-03 Product Data

Closed Cell SPF; G

Primers, Adhesives, and Mastics; G

Sealants; G

Safety Data Sheets; G

Thermal Barrier Materials; G

Blowing Agent

SD-06 Test Reports

Field Peel Adhesion Test; G

Air Barrier Test; G

Fire-Ratings Of Thermal Barrier Materials; G

Flame Spread And Smoke Developed Index Ratings Of SPF Products; G

Flame Propagation Of Wall Assemblies; G

Site Inspections Reports; G

SD-07 Certificates

Closed cell SPF; G

Indoor Air Quality for Spray Foam Air Barrier; S

SD-08 Manufacturer's Instructions

SPF Handling, Storage, and Spray Procedures; G

Substrate Preparation; G

Thermal Barrier; G

Primers, Adhesives, and Mastics; G

SD-09 Manufacturer's Field Reports

Core Samples; G

Daily Work Record; G

1.5 MISCELLANEOUS REQUIREMENTS

For the spray foam air barrier system provide the following:

1.5.1 Shop Drawings

Submit spray foam air barrier shop drawings showing locations, detailing, and extent of spray foam air barrier assemblies. Provide details of all typical conditions, intersections with other envelope assemblies and materials, membrane counter-flashings. Provide details for fire-rated assemblies and indicate materials for thermal barriers. Show details for bridging of gaps in construction, treatment of inside and outside corners, expansion joints, methods of attachment of materials covering the SPF without compromising the barrier. Indicate how miscellaneous penetrations such as conduit, pipes, electric boxes, brick ties, and similar items will be sealed.

1.5.2 Product Data

Submit manufacturer's technical data indicating compliance with performance and environmental requirements, Ozone Depletion Potential (ODP) value, Global Warming Potential (GWP) value,, manufacturer's printed instructions for evaluating, preparing, and treating substrates, temperature and other limitations of installation conditions, safety requirements for installation, and Safety Data Sheets. Indicate flame and smoke spread ratings for all products. Submit thermal barrier literature including material description, physical properties, and fire-ratings.

1.5.3 Test Reports

Submit test reports indicating that field peel adhesion tests on all materials have been performed and the changes made, if required, in order to achieve successful and lasting adhesion. Submit test reports for flame spread and smoke developed index ratings of SPF products tested in accordance with ASTM E84. Submit test reports for flame propagation of wall assemblies tested in accordance with NFPA 285. Submit test reports for fire-ratings of thermal barrier materials tested in accordance with ASTM E84.

1.6 DELIVERY, STORAGE, AND HANDLING

1.6.1 Delivery

Deliver and store materials in sufficient quantity to allow for uninterrupted flow of work. Inspect materials delivered to the site for damage; unload and store out of weather. Deliver materials to the jobsite in their original unopened packages, clearly marked with the manufacturer's name, brand designation, description of contents, and shelf life of containerized materials. Store and handle to protect from damage. Submit SPF Handling, Storage, and Spray Procedures in accordance with submittal procedures.

1.6.2 Storage

Store materials in clean, dry areas, away from excessive heat, sparks, and open flame. Maintain temperatures in the storage area below the materials' flash point(s) and within limits recommended by the manufacturer's printed instructions. Provide ventilation in accordance with ASSP Z9.2 to prevent build-up of flammable gases. Store MDI (A-side) drums in locations that limit the risk of contact with water, acids, caustics (such as lye), alcohols, and strong oxidizing and reducing agents.

1.6.3 Handling

Handle materials and containers safely and in accordance with manufacturer's recommendations. Store liquids in airtight containers and keep containers closed except when removing materials. Do not use equipment or containers containing remains of dissimilar materials. Do not expose foam component containers to direct sunlight. Do not use materials from containers with content temperatures in excess of 80 degrees F.

Containers exposed to long periods of cold may also exhibit separation and poor performance. Do not use materials exposed to temperature ranges outside of manufacturer's instructions for exposure limits.

Mark and remove from job site materials which have been exposed to moisture, that exceed shelf life limits, or that have been exposed to temperature extremes.

1.6.3.1 Venting and Handling of Material Containers

Partially unscrew material container and drum caps to gradually vent the containers prior to opening. Do not inhale vapors. Decontaminate empty component containers by filling with water and allowing to stand for 48 hours with bung caps removed. Do not, under any circumstances seal, stop, or close containers which have been emptied of foam components.

1.7 FIELD PEEL ADHESION TEST

Perform a field peel adhesion test on the construction mockup. Test the SPF for adhesion in accordance with ASTM D4541 using a Type II pull tester except use a disk that is 4 inches in diameter and cut through the membrane to separate the material attached to the dish from the surrounding material. Perform test after curing period in accordance with manufacturer's written recommendations. Record mode of failure and area which failed in accordance with ASTM D4541. Compare adhesion values with the manufacturer's established minimum values for the particular

combination of material and substrate. Indicate on the inspection report whether the manufacturer's requirement has been met. Where the manufacturer has not declared a minimum adhesion value for their product and substrate combination, the inspector must record actual values.

1.8 AIR BARRIER TESTING

Perform air barrier testing in accordance with Section 07 27 10 BUILDING AIR BARRIER SYSTEM.

1.9 SAFETY PROVISIONS

1.9.1 Fire Prevention

Provide a written fire prevention plan for the SPF application. Address specific fire hazards such as spontaneous combustion from exothermic heat build-up of SPF components during curing. Provide a continuous fire watch during mixing and spraying of SPF and for a minimum of two hours after completion of work at the end of each day. Maintain fire watch for additional time as required to ensure no potential ignition conditions exist.

1.9.1.1 Fire Extinguishers

Furnish two fire extinguishers of minimum 15 pounds capacity each, in accordance with NFPA 10, in the immediate vicinity of the work. CAUTION: Do not discharge high pressure carbon dioxide extinguishers where explosive vapors exist since the discharge can cause a spark which will ignite the vapors.

1.9.2 Respirator Plan

Provide a written respirator plan in accordance with OSHA regulations that protects installers during application and addresses separation of the area to prevent other workers from entering the work area during spraying.

1.9.3 Isolation

Isolate the work area as recommended by spray foam manufacturer's written requirements. Prevent workers without respiratory, skin, and eye Personal Protective Equipment (PPE) or training from entering the work area or otherwise being exposed to off-gassing of the insulation in excess of permissible exposure limits.

1.9.4 Respirators and Eye Protection

Respiratory protective devices (respirators) must meet the requirements of ASSP Z88.2. Eye and face protective equipment must meet the requirements of ANSI/ISEA Z87.1. Additionally, sprayers and workers in the immediate vicinity of the spray must wear NIOSH-approved, full-face, supplied air respirators (SAR) operated in positive pressure or continuous flow mode. Workers not in the immediate vicinity of the sprayer must wear air purifying respirators (APR) with an organic gas / P100 particulate cartridge. Instruct personnel in the use of devices. Maintain such equipment and inspect regularly. All workers are required to have undergone pulmonary function testing and fit testing and must provide certification that they have done so. Change APR cartridges in accordance with manufacturer's written recommendations.

1.9.5 Clothing and Gloves

Sprayers and workers must wear protective clothing and gloves in accordance with OSHA requirements during materials application. Disposable coveralls must be worn and must cover all exposed skin. Sprayers and workers must wear fabric gloves coated with nitrile, neoprene, butyl or PVC.

1.9.6 Additional Requirements

Require personnel to review the Health, Safety and Environmental Aspects of Spray Polyurethane Foam and Coverings published by the Spray Polyurethane Foam Alliance (SPFA). Verify compliance prior to allowing personnel on site for installation work. http://www.sprayfoam.org.

1.10 QUALITY ASSURANCE

1.10.1 Qualification of Manufacturer

Submit documentation verifying that the manufacturer of the SPF is currently accredited by the Air Barrier Association of America (ABAA Accreditation https://www.airbarrier.org/) and by the Spray Polyurethane Foam Alliance (SPFA).

1.10.2 Qualification of Installer

Submit documentation verifying that installers of the spray foam air barrier are currently certified by ABAA/BPQI (Building Performance Quality Institute) or by the Spray Polyurethane Foam Alliance (SPFA) Professional Certification Program (PCP). Installers must provide photo identification certification cards for inspection upon request.

1.10.3 General Quality Requirements

Provide all products and installation in accordance with SPFA TechDocs requirements (http://www.sprayfoam.org/technical/spfa-technical-documents) and documented best practices.

1.11 PRECONSTRUCTION MEETING

Conduct a preconstruction meeting after approval of submittals and a minimum of two weeks prior to commencing work specified in this Section. Attendance is required by the Contracting Officer's designated personnel, Contractor, and representatives of related trades including covering materials, substrate materials, adjacent materials, and materials and components of the air/vapor/thermal barrier system. Agenda must include, at a minimum, the following items:

a. Drawings, specifications and submittals related to the SPF work;

b. Sequence of construction;

c. Coordination with substrate preparation work and responsibility of repairing defects in substrates. Determine method of ensuring SPF work does not begin until substrates have been inspected and accepted;

d. Compatibility of materials;

e. Construction and testing of construction mockup;

f. Application of self-adhering air barrier transitions strips and primer as required for sealing the spray foam air barrier system at openings including but not limited to windows, doors and louvers;

g. Spray foam air barrier system installation; including methods to be used to provide a continuous barrier at thru-wall flashing, penetrations, and covering of embed items;

h. Quality control plan including methods of applying the product so that a consistent thickness across the face of the substrate is achieved.

i. Procedures for SPF manufacturer's technical representative's onsite inspection and acceptance of substrates, contact info for the representative, frequency of visits, and distribution of copies of inspection reports. Determine where core samples will be taken and review procedures for daily documentation of SPF application.

j. Property protection measures, including isolation of the work, and prevention of overspray and clean-up should overspray occur.

k. Safety requirements, including review of PPE, fire prevention, safety plan, respirator plan, ventilation and separation of the work area, fall protection, and posting of warning signs. Provide a complete schedule and a detailed, written fire protection plan including temporary isolation of the product and the work area until permanent isolation or thermal barrier is in place.

1.12 ENVIRONMENTAL CONDITIONS

1.12.1 Temperature and Weather

Install SPF within the range of ambient and substrate surface temperatures in accordance with manufacturer's written instructions. Do not apply SPF to damp or wet substrates. Do not apply SPF during inclement weather or when ice, frost, surface moisture, or visible dampness is present on surfaces to be covered, or when precipitation is imminent. Do not apply SPF to exterior building surfaces when wind speeds exceed 25 miles per hour. Use moisture measuring methods and equipment to verify that the moisture conditions of substrate surfaces are in accordance with SPF manufacturer requirements prior to application. Substrate temperatures must be within limits recommended by the manufacturer's printed instructions.

1.12.2 Conditions for Primers

Follow manufacturer's printed application and curing instructions. Do not apply primer when ambient temperature is below 40 degrees F or when ambient temperature is expected to fall below 35 degrees F for the duration of the drying or curing period.

1.12.3 Conditions for Ignition Barriers

Ensure that sprayed surfaces comply with manufacturer's written requirements for application coverage, thickness, and curing prior to application of ignition barrier coatings.

1.12.4 Temporary Ventilation

Provide temporary ventilation for work of this section in accordance with manufacturer's written instructions and with OSHA requirements for this type of application.

1.13 FOAM SPRAY EQUIPMENT

1.13.1 Applicator

Use an air purge foam spray gun.

1.13.2 Equipment Calibration

Fully calibrate the foam metering equipment to monitor each liquid component to within 2 percent of the SPF manufacturer's required metering ratio. Calibrate spray equipment each day at the start of operations, after each restart if spraying operations have been terminated for more than one hour, whenever there is a change in fan pattern or pressure, whenever slow curing areas are noticed, whenever a change is made in hose length or working height, and after changeover between materials. Calibration consists of demonstrating that the equipment is adjusted to deliver components in proper mix and proportion. Conduct calibration tests on cardboard or plywood on a wall adjacent to the area to be sprayed.

1.13.3 Metering Equipment Requirements

Use foam metering equipment capable of developing and maintaining the SPF manufacturer's required liquid component pressures and temperatures. Foam metering equipment must have gages for visual monitoring. Equipment must provide temperature control of foam components to within the temperature ranges recommended by the foam manufacturer's printed instructions.

1.13.4 Moisture Protection

Protect surfaces of supply containers and tanks used to feed foam metering equipment from moisture.

1.13.5 Compressed Air

Supply compressed air that is in contact with SPF during mixing or atomization through moisture traps that are continuously bled.

1.13.6 Dispense Excess Materials

Do not deposit materials used for cleaning of equipment or materials dispensed for calibration purposes and establishment of spray gun pattern onto the ground. Dispense such materials into scrap containers or onto plastic film, or cardboard, and dispose of in accordance with safety requirements and jobsite regulations.

PART 2 PRODUCTS

2.1 SPRAY FOAM AIR BARRIER

2.1.1 General

Provide a closed cell, sprayed in place, SPF that forms a continuous air /vapor/thermal barrier at the building enclosure. Provide in accordance

with ASTM C1029, with the requirements of ICC IBC Chapter 26, ICC-ES AC377, and NFPA 285. In the event of a conflict, the most stringent requirement applies. Provide all system components necessary for a complete, code compliant installation, whether indicated or not, including material support components, expansion and contraction joints, thermal barrier materials, and accessories.

2.1.2 Physical Properties

Provide a closed cell product with the following characteristics:

a. Density (ASTM D1622): 2.0 lb per cf, nominal

b. Thermal Resistance (ASTM C518)

(1) Initial R-value per inch thickness: 7 sf·degrees F h per Btu

(2) Aged R-value per inch thickness (180 days at 76 degrees F): 6.6 sf·degrees F·h per Btu

c. Air Permeance (ASTM E2178): Less than 0.004 CFM per sf at 1.57 psf.

d. Air Leakage (ASTM E2357, ASTM E283): Less than 0.004 CFM per sf at 1.57 psf at one inch.

e. Compressive Strength (ASTM D1621): Minimum 28.3 psi

f. Tensile Strength (ASTM D1623)

(1) Medium density: 15 psi

g. Water Vapor Permeance (ASTM E96/E96M, water method): less than 1.2 US Perms at one inch thickness

h. Vapor Retarder (ICC IBC, ICC IECC) Class III

i. Surface Burning Characteristics (ASTM E84) 3 inch thickness:

(1) Flame Spread (FS) Index Rating less than 75.

(2) Smoke Developed (SD) Index Rating less than 150. SPF with an SD rating greater than 150 but less than 450 may be used when fully encapsulated. Approval of SPF product is contingent upon approval of encapsulation products and assemblies.

j. Closed Cell Content (ASTM D6226): 90 percent

k. Dimensional Stability (Humid Aging) (ASTM D2126): 15 percent at 28 days at 158 degrees F with 97 percent relative humidity.

l. Water Absorption (ASTM D2842): Maximum 1.0 per volume

m. Fungi Resistance (ASTM C1338): Pass, with no growth

n. Air Permeance (ASTM E2178): Less than 0.004 CFM per sf at 1.57 psf.

o. Air Leakage (ASTM E2357, ASTM E283): Less than 0.04 CFM per sf at 1.57 psf at one inch.

2.1.3 Expansion and Contraction

Provide an assembly that allows for relative movement due to temperature, moisture, and air pressure changes. Provide expansion and contraction measures as required by the manufacturer's written recommendations.

2.1.4 Fire-ratings, Flame Spread and Smoke Developed Index Ratings

Where fire-rated materials are indicated, provide products with the appropriate markings of a qualified testing agency. Submit fire-rating test reports. Submit flame spread (FS) and smoke developed (SD) index data. Where FS and SD values of foam products do not meet requirements, provide corresponding thermal barrier products or assemblies and verify complete encapsulation of the spray foam air barrier through product data or on shop drawings. Submit for approval in accordance with Section 01 33 00 SUBMITTAL PROCEDURES.

2.1.5 Prohibited Materials

Products that contain hexabromocyclododecane (HBCD) flame retardants are prohibited. Products that contain hydrochlorofluorocarbons (HCFCs), chlorofluorocarbons (CFCs), hydrofluorocarbons (HFCs), or other blowing agents with Ozone Depletion Potential (ODP) greater than 0.015 or Global Warming Potential (GWP) above 16 are prohibited. For a list of acceptable substitute foam blowing agents see https://www.epa.gov/snap/substitutes-rigid-polyurethane-spray. Provide validation of indoor air quality for spray foam air barrier that no prohibited materials are used.

2.2 PRIMERS, ADHESIVES, AND MASTICS

Provide primers, adhesives, mastics and other accessory materials as recommended by spray foam manufacturer's printed literature.

2.3 FLASHING

As specified in Section 07 60 00 FLASHING AND SHEET METAL.

2.4 JOINT SEALANTS

As specified in Section 07 92 00 JOINT SEALANTS. Verify compatibility with other system products.

PART 3 EXECUTION

3.1 EXAMINATION

Before installing the spray foam air barrier and with the installer present, examine substrates, areas, and conditions under which SPF will be applied, for compliance with requirements. Ensure that surfaces are sound, dry, even, and free of oil, grease, dirt, excess mortar or other contaminants. Ensure that concrete surfaces are cured and dry, smooth without large voids, spalled areas or sharp protrusions. Correct defects that adversely affect the spray foam application or performance. Verify that work by other trades is in place and complete prior to application of spray foam.

3.2 PREPARATION

3.2.1 Substrate Preparation

Clean, prepare, and treat substrate according to manufacturer's written instructions. Provide clean, dust-free, and dry substrate for spray foam application.

a. Prepare surfaces by brushing, scrubbing, scraping, or grinding to remove loose mortar, dust, oil, grease, oxidation, mill scale and other contaminants which will affect adhesion of the SPF.

b. Wipe down metal surfaces to remove release agents or other non-compatible coatings, using clean sponges or rags soaked in a solvent compatible with the SPF.

3.2.2 Protection

Protect adjacent areas and surfaces from spray applied materials in accordance with the following:

a. Mask and cover adjacent areas to protect from over spray.

b. Ensure required foam stops and back up materials are in place to achieve a complete seal.

c. Seal off ventilation equipment. Install temporary ducting and fans to provide required exhaust of spray fumes. Provide make-up air as required.

d. Erect barriers, isolate area, and post warning signs to notify non-protected personnel of the requirement to avoid the spray area.

3.2.3 Blocking Around Heat Producing Devices

Install non-combustible blocking around heat producing devices to provide the following clearances:

a. Recessed light fixtures, including wiring compartments, ballasts, and other heat producing devices, unless certified for installation surrounded by insulation: Minimum of 3 inches from outside face of fixtures and devices and in accordance with NFPA 70 and, if insulation is to be placed above fixture or device, 24 inches above fixture.

b. Masonry chimneys or masonry enclosing a flue: a minimum of 2 inches from outside face of masonry. Masonry chimneys for medium and high heat operating appliances: Minimum clearances in accordance with NFPA 211.

c. Vents and vent connectors used for venting products of combustion, flues, and chimneys other than masonry chimneys: Minimum clearances in accordance with NFPA 211.

d. Gas Fired Appliances: Clearances in accordance with NFPA 54.

e. Oil Fired Appliances: Clearances in accordance with NFPA 31. Blocking is not required if chimneys or flues are certified by the manufacturer for use in contact with insulating materials.

3.2.4 Fire and Explosion Hazards

Prohibit open flames, sparks, welding, and smoking in the application area. Provide and maintain fire extinguishers of appropriate type, size and distance, as required by NFPA, in the application area. Mix batches in small enough quantities to avoid spontaneous combustion from exothermic heat build-up of SPF components during curing.

3.2.5 Warning Signs

Post warning signs at ground level adjacent to the work area and a minimum of 150 feet from the application area stating the area is off limits to unauthorized persons and warning of potential hazards. Place clearly visible and legible warning sign at entrance to primary road leading to the project facility warning of presence of flammable materials, irritating fumes, and potential of overspray damage.

3.2.6 Prime Substrate

Provide as recommended by the manufacturer for each substrate to be primed. Use primers at full strength. Do not dilute primers unless required and as recommended in writing by the manufacturer. Do not use cleaning solvents for thinning primers or other materials. Ensure that diluted primer(s) meet VOC requirements.

3.3 INSTALLATION

3.3.1 Sequencing and Coordination

Sequence the work so as to prevent access to the work area by other trades during foam application and curing. Limit access of non-essential workers during application. Notify the Contracting Officer 24 hours in advance of spraying operations. Sequence spray foam work with other trades to permit continuous self-flashing of the spray foam air barrier. Ensure expansion and control joints are provided as detailed on the manufacturer's shop drawings to accommodate the expansion of each layer of the air/vapor /thermal envelope. Provide temporary fire protection of uncured foam, and isolate the work area, until foam application is isolated with a permanent thermal or ignition barrier.

3.3.2 Installation of Spray Foam Air Barrier

Install materials in accordance with paragraph SAFETY PROVISIONS, in accordance with manufacturer's recommendations, ULC S705.2 Installation Standard, and in accordance with the following:

a. Use spray equipment that complies with foam manufacturer's recommendations for the specific type of application, and as specified herein. Record equipment settings on the Daily Work Record. Each proportioned unit can supply only one spray gun.

b. Apply only when surfaces and environmental conditions are within limits prescribed by the material manufacturer.

c. Continuously connect the spray foam air barrier between walls, to form a continuous integrated air barrier system around the entire building enclosure. Extend the spray foam air barrier into rough openings such as doors, windows, louvers, and other exterior penetrations. Use self-adhering air barrier transition strips if necessary to achieve

full extension and continuity of the barrier at these locations. Seal edges of barrier at junctures with rough openings.

d. Install within manufacturer's tolerances, but not more than minus 1/4 inch or plus 1/2 inch.

e. Sequence work so as to completely seal all penetrations resulting from pipes, vents, wires, conduit, electrical fixtures, structural members, or other construction. If penetrations through the spray foam air barrier are made after the initial SPF application, reapply in accordance with manufacturer's written instructions for such remedial work.

f. Do not install SPF within 3 inches of heat emitting devices such as light fixtures and chimneys.

g. Finished surface of SPF must be free of voids and embedded foreign objects.

h. Remove masking materials and over spray from adjacent areas immediately after foam surface has hardened. Ensure cleaning methods do not damage work performed by other sections.

i. Trim, as required, any excess thickness that would interfere with the application of cladding and covering system by other trades.

j. Clean and restore surfaces soiled or damaged by work of other trades. Before cleaning and restoring damaged work, consult with other trades for appropriate and approved methods for cleaning and restoration to prevent further damage.

k. Complete connections to other components and repair any gaps, holes or other damage using material approved by the manufacturer.

l. Provide expansion joints in the SPF application aligned with expansion joints in the building enclosure, where substrate materials change, and in accordance with manufacturer's recommendations.

m. Provide a continuous fire watch in accordance with paragraph SAFETY PROVISIONS.

3.4 FIELD QUALITY CONTROL

3.4.1 General Site Inspections and Testing

Provide site inspections and testing in accordance with ABAA protocol to verify conformance with the manufacturer's instructions, the ABAA QAP Quality Assurance Program (https://www.airbarrier.org/qap/), Section 07 27 10 BUILDING AIR BARRIER SYSTEM, and this section.

a. Conduct inspections and testing at 5, 50, and 95 percent of completion of this scope of work. Forward written inspection reports to the Contracting Officer within 5 working days of the inspection and test being performed.

b. If inspections reveal any defects, promptly remove and replace defective work at no additional expense to the Government.

3.4.2 Manufacturer Site Inspections

Manufacturer's technical representative must visit the site during the installation process to ensure the SPF and accessories are being applied in compliance with requirements. At a minimum, manufacturer's technical representative must be present at work startup and perform field inspection of the first day's completed application and at substantial completion, prior to demobilization. After each inspection, submit an inspection report signed by the manufacturer's technical representative, to the Contracting Officer within five working days. The inspection report must note overall quality of work, deficiencies, and recommended corrective actions in detail. Notify the Contracting Officer a minimum of two working days prior to site visits by manufacturer's technical representative.

3.4.3 Contractor's Site Inspections

Establish and maintain an inspection procedure to ensure compliance of the foam installation with contract requirements. Conduct inspections and testing at 5, 50, and 95 percent completion of application. Forward written inspection reports to the Contracting Officer within five working days of the inspection and test being performed. Work not in compliance must be promptly removed and replaced or corrected, in an approved manner, at no additional cost to the Government. Quality control must include, but is not limited to, the following:

a. Observation of environmental conditions; number and skill level of insulation workers.

b. Verification of certification, listing, or label.

c. Verification of proper storage and handling of materials before, during, and after installation.

d. Inspection of SPF, support structure, primer, expansion joints, and accessories.

3.4.4 Field Peel Adhesion Test

Conduct in accordance with test protocol indicated in Part 1 paragraph FIELD PEEL ADHESION TEST.

3.5 CORRECTION OF DEFICIENCIES

Upon completion of inspection, testing, or sample taking, repair damaged construction, restore substrates and finishes, and protect repaired construction. Deficiencies found during inspection must be corrected within 48 hours following notification.

3.6 CLEANUP OF SPILLS

Conduct cleanup of uncured product spillage in accordance with paragraph SAFETY PROVISIONS and the manufacturer's written safe handling instructions. In the event of a conflict, the most stringent requirement governs.

3.7 PROTECTION AND CLEANING

3.7.1 Protection of Installed Work

Protect SPF installation from damage during application and remainder of construction period in accordance with manufacturer's written instructions. Repair damaged areas to new condition.

3.7.2 Cleaning of Adjacent Surfaces

Clean overspray from adjacent construction using cleaning agents and procedures as recommended in writing by the manufacturer of each type of affected construction and as acceptable to same.

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SECTION 07 41 63

FABRICATED ROOF PANEL ASSEMBLIES (FOR CANOPY BID OPTION #1)
08/25

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI D100	(2017) Cold-Formed Steel Design Manual

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-22	(2022; Supp 1 2023; Supp 2 2023; Supp 3 2025) Minimum Design Loads and Associated Criteria for Buildings and Other Structures

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A792/A792M	(2025a) Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM A1008/A1008M	(2025) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM B117	(2025) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B659	(1990; R 2021) Standard Guide for Measuring Thickness of Metallic and

	Inorganic Coatings
ASTM C273/C273M	(2020) Standard Test Method for Shear Properties of Sandwich Core Materials
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM D522/D522M	(2017; R 2021) Mandrel Bend Test of Attached Organic Coatings
ASTM D523	(2014; R 2018) Standard Test Method for Specular Gloss
ASTM D610	(2025) Standard Practice for Evaluating Degree of Rusting on Painted Steel Surfaces
ASTM D714	(2002; R 2017) Standard Test Method for Evaluating Degree of Blistering of Paints
ASTM D822	(2013; R 2018) Filtered Open-Flame Carbon-Arc Exposures of Paint and Related Coatings
ASTM D968	(2022) Standard Test Methods for Abrasion Resistance of Organic Coatings by Falling Abrasive
ASTM D1056	(2020) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM D1308	(2020) Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Coating Systems
ASTM D1621	(2016; R2023) Standard Test Method for Compressive Properties of Rigid Cellular Plastics
ASTM D1622	(2020) Standard Test Method for Apparent Density of Rigid Cellular Plastics
ASTM D1654	(2008; R 2016; E 2017) Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D1667	(2022) Standard Specification for Flexible Cellular Materials - Poly (Vinyl Chloride) Foam (Closed-Cell)
ASTM D2244	(2025) Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
ASTM D2247	(2025) Standard Practice for Testing Water Resistance of Coatings in 100 Percent

	Relative Humidity
ASTM D2794	(1993; R 2024) Standard Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D3359	(2017) Standard Test Methods for Rating Adhesion by Tape Test
ASTM D3363	(2022) Standard Test Method for Film Hardness by Pencil Test
ASTM D4214	(2023) Standard Test Method for Evaluating the Degree of Chalking of Exterior Paint Films
ASTM D5894	(2016) Standard Practice for Cyclic Salt Fog/UV Exposure of Painted Metal, (Alternating Exposures in a Fog/Dry Cabinet and a UV/Condensation Cabinet)
ASTM D6226	(2021) Standard Test Method for Open Cell Content of Rigid Cellular Plastics
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E119	(2024) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E136	(2026) Standard Test Method for Assessing Combustibility of Materials Using a Vertical Tube Furnace at 750 Degrees C
ASTM E1592	(2025) Standard Test Method for Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference
ASTM E2140	(2001; R 2023) Standard Test Method for Water Penetration of Metal Roof Panel Systems by Static Water Pressure Head
ASTM G152	(2013; R 2021) Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials
ASTM G153	(2013; R 2021) Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials
FM GLOBAL (FM)	
FM 4471	(2025) Class I Panel Roofs

METAL BUILDING MANUFACTURERS ASSOCIATION (MBMA)

MBMA RSDM	(2012) Metal Roofing Systems Design Manual

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM AMP 500	(2006) Metal Finishes Manual

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA 0429	(2022) The NRCA Roofing Manual: Architectural Metal Flashing, Condensation and Air Leakage Control and Reroofing
NRCA RoofMan	(2025) The NRCA Roofing Manual

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2012) Architectural Sheet Metal Manual, 7th Edition

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC PS 9.01	(1982; E 2004) Cold-Applied Asphalt Mastic Painting System with Extra-Thick Film

1.2 DEFINITIONS

Fabricated Roof Panel Assembly: Metal roof and liner panels, attachment system components, miscellaneous metal framing, thermal insulation, and accessories shop-fabricated or field-assembled for a complete weathertight roofing system.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Qualification of Manufacturer; G

Qualification of Applicator; G

Sample Warranty Certificates; G

SD-03 Product Data

Sealants; G

SD-04 Samples

Fasteners; G

Metal Closure Strips; G

Manufacturer's Standard Color Chart; G

SD-06 Test Reports

Coatings and Base Metals of Metal Roofing; G

SD-07 Certificates

Fasteners

Coating Physical Properties:

SD-11 Closeout Submittals

Warranty

Information Form and Placard; G

Manufacturer's Field Inspection Reports

20-Year "No-Dollar-Limit" Warranty For Labor And Materials

1.4 QUALITY CONTROL

1.4.1 Qualification of Manufacturer

Submit documentation verifying metal roof panel manufacturer has been in the business of manufacturing metal roof panels for a period of not less than five years. Manufacturer is required to provide engineering services by an authorized engineer, currently licensed in the geographic area of the project, with a minimum of five years experience as an engineer knowledgeable in roof wind design analysis, protocols, and procedures for MBMA RSDM, ASCE 7-22, and FM 4471. Engineer is to provide certified engineering calculations for the project conforming to the stated references.

1.4.1.1 Manufacturer's Technical Representative

The manufacturer's technical representative is required to be thoroughly familiar with the products to be installed, installation requirements and practices, and with any special considerations in the geographical area of the project. The representative is to perform field inspections and attend meetings as specified.

1.4.1.2 Single Source

Provide roofing panels, clips, closures, and other accessories that are standard products of the same manufacturer, and the most recent design of the manufacturer to operate as a complete system for the intended use.

1.4.2 Qualification of Applicator

Metal roof system applicator is to be approved, authorized, or licensed in writing by the roof panel manufacturer and have a minimum of five years experience as an approved, authorized, or licensed applicator with that manufacturer, approved at a level capable of providing the specified warranty. Supply the names, locations, and client contact information of five projects of similar size and scope constructed by applicator using the manufacturer's roofing products submitted for this project within the

previous three years.

1.4.3 Field Verification

Prior to the preparation of drawings and fabrication, verify location of roof framing, roof openings and penetrations, and any other special conditions. Indicate all special conditions and measurements on final shop drawings.

1.5 DELIVERY, STORAGE, AND HANDLING

Deliver components, sheets, metal roof panels, and other manufactured items, handling them in a manner to prevent damage or deformation; package metal roof panels for protection during transportation and handling. Unload, store, and erect metal roof panels in a manner to prevent bending, warping, twisting, and surface damage.

Stack metal roof panels on platforms or pallets, covered with a suitable weather-tight and ventilated covering; store metal roof panels to ensure dryness. Do not store metal roof panels in contact with other materials that might cause staining, denting, or other surface damage.

Protect the strippable protective covering on metal roof panels from exposure to sunlight and high humidity, except to extent necessary for the period of metal roof panel installation. Protect foam-plastic insulation as follows:

a. Do not expose the foam-plastic insulation to sunlight, except to extent necessary for period of installation and concealment.

b. Protect the foam-plastic insulation against ignition at all times. Do not deliver foam-plastic insulation materials to the project site before installation time.

Complete installation and concealment of plastic materials as rapidly as possible.

1.6 PROJECT/SITE CONDITIONS

Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit metal roof panel work to be performed according to the manufacturer's written instructions and warranty requirements.

Field Measurements: Verify the actual dimensions of construction contiguous with metal roof panels by field measurements before fabrication.

1.7 WARRANTY

Provide the metal roof panel manufacturer's 20-year no dollar limit roof system materials and installation workmanship warranty, including flashing, insulation, components, trim, and accessories necessary for a watertight roof system construction. Write the warranty directly to the Government, commencing at time of Government's acceptance of the roof work. Submit sample warranty certificates during the pre-construction phase to prove all warranty requirements will be achieved. Provide a warranty with the following conditions:

a. If within the warranty period, the metal roof system, as installed for

its intended use in the normal climatic and environmental conditions of the facility, becomes nonwater-tight, shows evidence of moisture intrusion within the assembly, displaces, corrodes, perforates, separates at the seams, or shows evidence of excessive weathering due to defective materials or installation workmanship, the repair or replacement of the defective and damaged materials of the metal roof system and correction of defective workmanship is the responsibility of the metal roof panel manufacturer. All costs associated with the repair or replacement work are the responsibility of the metal roof panel manufacturer. Conform galvanized repairs to ASTM A780/A780M.

b. If the manufacturer or the applicator approved by the manufacturer fail to perform the repairs within 72 hours of notification, emergency temporary repairs performed by others does not void the warranty.

1.7.1 Manufacturer's Finish Warranty

Provide a manufacturer's 20-year "No-Dollar-Limit" warranty for labor and materials for the roofing system. Issue the warranty directly to the Government at the date of Government acceptance, warranting that the factory color finish, under normal atmospheric conditions at the site, will not crack, peel, or delaminate; chalk in excess of a numerical rating of 8 when measured in accordance with ASTM D4214; or fade or change colors in excess of 5 NBS units as measured in accordance with ASTM D2244.

1.7.2 Contractor Warranty

Provide the Contractors 2-Year No Dollar Limit Warranty attached at the end of this section.

1.7.3 Continuance of Warranty

Approve and accomplish repair or replacement work that becomes necessary within the warranty period to restore the integrity of the roof system assembly and maintain the validity of the metal roof system manufacturer's warranty for the remainder of the manufacturer warranty period.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

2.1.1 Conformance and Compatibility

Provide an entire roofing and flashing system in accordance with specified and indicated requirements, including wind resistance requirements. Perform any work not specifically addressed, or any deviation from specified requirements in general accordance with recommendations of the MBMA RSDM, NRCA RoofMan, the metal panel manufacturer's published recommendations and details, and compatible with surrounding components and construction. Submit any deviation from specified or indicated requirements to the Contracting Officer for approval before installation.

2.1.2 Performance Requirements

a. Hydrostatic-Head Resistance: No water penetration when tested according to ASTM E2140.

b. Wind-Uplift Resistance: Provide roof panel assemblies that comply with the requirements of the roof systems and attachments in

accordance with ASTM E1592. Ensure that uplifting force caused by wind action governs the design for panels. Ensure that roof systems and attachments are to resist the wind loads as determined by ASCE 7-22.

c. FMG Listing: Provide FRP roof panels and component materials that comply with the requirements in FM 4471 as part of a panel roofing system. Identify materials with FMG markings.

d. Structural Performance: Provide roof panel assemblies capable of withstanding the effects of gravity loads and stresses within limits and under conditions indicated, based on testing according to ASTM E1592.

2.1.3 Fire-Resistance

2.1.3.1 Surface-Burning Characteristics

Provide metal roof panels having insulation core material with the following surface-burning characteristics as determined by testing identical products according to ASTM E84 by a qualified testing agency. Identify products with the appropriate markings of an applicable testing agency.

Flame-Spread Index: 25 or less.

Smoke-Developed Index: 450 or less.

2.1.3.2 Fire-Resistance Ratings

Where indicated, provide metal roof panels identical to those of assemblies tested for fire resistance by a qualified testing agency in accordance with ASTM E119. Identify products with the appropriate markings of the applicable testing agency.

Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency. Combustion Characteristics: ASTM E136.

2.2 FABRICATION

2.2.1 Fabrication

Fabricate and finish metal roofing panels and accessories at the factory to the greatest extent possible, using the manufacturer's standard procedures and processes to fulfill the indicated performance requirements. Comply with indicated profiles, and dimensional and structural requirements conforming to AISI D100.

Provide a panel profile, including major ribs and intermediate stiffening ribs, if any, for the full length of panel.

Fabricate metal roof panel side laps with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that is weather-tight and minimizes noise from movements within the panel assembly.

Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA 1793 that apply to the design, dimensions, metal, and other characteristics of the item indicated.

Form exposed sheet metal accessories without excessive oil canning, buckling, and tool marks, and true to the line and levels indicated, with exposed edges folded back to form hems.

End Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.

Sealed Joints: Form non-expansion but movable joints in metal to accommodate elastomeric sealant, compliant with SMACNA 1793.

Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on the faces of accessories exposed to view.

Fabricate cleats and attachment devices of the size and metal thickness recommended by SMACNA 1793 or by the metal roof panel manufacturer for application, but not less than the thickness of the metal being secured.

2.2.2 Sheet Metal Flashing and Trim

2.2.2.1 Fabrication, General

Custom-fabricate sheet metal flashing and trim to comply with the recommendations in SMACNA 1793 that apply to the design, dimensions, metal, and other characteristics of the items indicated. Shop-fabricate items where practicable. Obtain field measurements for an accurate fit before shop fabrication.

2.2.2.2 Roof Drainage Sheet Metal Fabrications

Fabricate gutters to the cross section indicated, with riveted and soldered joints, complete with end pieces, outlet tubes, and other special accessories as required. Fabricate in 96-inch long sections at a minimum. Fabricate expansion joints and accessories from the same metal as the gutters, unless otherwise indicated.

Fabricate rectangular downspouts complete with mitered elbows. Furnish with metal hangers, fabricated from the same material as the downspouts and anchors.

2.2.3 Finishes

Comply with NAAMM AMP 500 for recommendations for applying and designating finishes.

Appearance of Finished Work: Ensure that there are no noticeable variations in finish on the same piece. Variations in the appearance of adjoining components are acceptable if they are within the range of approved samples and are assembled or installed to minimize contrast.

2.3 COMPONENTS

2.3.1 Miscellaneous Metal Framing

2.3.1.1 General

Provide cold-formed metallic-coated steel sheet conforming to AISI D100

and ASTM A653/A653M and in accordance with Section 05 40 00 COLD-FORMED METAL FRAMING unless otherwise indicated.

2.3.1.2 Fasteners for Miscellaneous Metal Framing

Provide fasteners of a type, material, corrosion resistance, size, and sufficient length to penetrate the supporting member a minimum of 1 inch and possessing the other properties required to fasten miscellaneous metal framing members to substrates in accordance with the roof-panel manufacturer's and ASCE 7-22 requirements.

2.3.2 Fasteners

2.3.2.1 General

Provide fasteners of a type, material, corrosion resistance, size, and sufficient length to penetrate the supporting member a minimum of 1 inch and possessing the other properties required to fasten miscellaneous metal framing members to substrates in accordance with the roof-panel manufacturer's and ASCE 7-22 requirements.

2.3.2.2 Screws

Provide corrosion-resistant or stainless steel screws of the type and size recommended by the manufacturer to meet the performance requirements.

2.3.2.3 Rivets

Provide closed-end rivets, made of corrosion-resistant or stainless steel where watertight connections are required.

2.3.2.4 Attachment Clips

Provide clips fabricated from Series 300 stainless steel. Ensure that the size, shape, thickness, and capacity are as required to meet the insulation thickness and design load criteria specified.

2.4 MATERIALS

2.4.1 Steel Sheet

Provide roll-form steel roof and liner panels to the specified profile, with fy equal to 40 ksi, 24 gauge and depth as indicated, conforming to ASTM A1008/A1008M, ASTM A36/A36M. Ensure the material is plumb and true, and within the tolerances listed:

a. Galvanized/Galvannealed steel sheet conforming to ASTM A123/A123M, ASTM A653/A653M, ASTM A792/A792M, and AISI D100.

b. Provide individual panels with a continuous length that covers the entire length of any unbroken roof slope with no joints or seams and formed without warping, waviness, or ripples that are not part of the panel profile and free of damage to the finish coating system.

c. Provide panels with thermal expansion and contraction consistent with the type of system specified.

(1) Profile to be a 1-1/2 inch high standing seam, 24 inch coverage with mechanical crimping or snap-together seams with concealed

clips and fasteners.

(2) Provide a embossed surface texture.

2.4.2 Foam-Insulation Core Roof Panel

Provide factory-formed steel roof panel assembly fabricated from two sheets of metal with modified polyisocyanurate or polyurethane foam insulation core foamed-in-place during fabrication with joints between panels designed to form weather-tight seals. Include accessories required for weather-tight installation.

a. Closed-Cell Content: 90 percent when tested according to ASTM D6226.

b. Density: 2.0 to 2.6 lb/cu. ft. when tested according to ASTM D1622.

c. Compressive Strength: Minimum 20 psi when tested according to ASTM D1621.

d. Shear Strength: 26 psi when tested according to ASTM C273/C273M.

2.4.3 Finish

Ensure all panels receive a factory-applied 70 percent resin polyvinylidene fluoride finish containing 100 percent inorganic pigments consisting of a baked-on top-coat and a manufacturer's recommended prime coat with to the following:

a. Metal Preparation: Prepare all metal surfaces for painting on a continuous process coil coating line by alkali cleaning, hot-water rinsing, application of chemical conversion coating, cold-water rinsing, sealing with acid rinse, and thorough drying.

b. Prime Coating: Apply a base-coat of epoxy paint, specifically formulated to interact with the top-coat, to the prepared surfaces by roll-coating the paint to a dry film thickness of 1.00 mils. Ensure that the prime coat is oven-cured before the application of finish coat is applied.

c. Exterior Finish Coating: Apply the finish coating over the primer by roll-coating the finish coating to a dry film thickness of 0.80 mils for a total dry-film thickness of 1.00 mils plus 0.10 mil. Ensure that the finish coat is oven-cured.

d. Clear Coating: Apply the clear coating over finish coating to a dry film thickness of 0.80.

e. e. Interior Finish Coating: Apply a backer coat on the reverse side over 1.00 mils of primer by roll-coating to a dry-film thickness of 0.40 mils for a total-dry film thickness of 0.80 mils. Oven cure the backer coat.

f. f. Color: Ensure that the exterior finish is as chosen from the manufacturer's standard color chart.

g. g. Coating Physical Properties: Provide coating conforming to the industry and manufacturer's standard performance criteria as listed by the following certified test reports:

(1) Chalking: ASTM D4214

(2) Coating Thickness: ASTM B659

(3) Color Change and Conformity: ASTM D2244

(4) Weatherometer: ASTM G152, ASTM G153 and ASTM D822

(5) Humidity: ASTM D2247 and ASTM D714

(6) Salt Spray: ASTM B117

(7) Chemical Pollution: ASTM D1308

(8) Gloss at 60 and 85 degrees: ASTM D523

(9) Pencil Hardness: ASTM D3363

(10) Reverse Impact: ASTM D2794

(11) Flexibility and Formability: ASTM D522/D522M

(12) Abrasion: ASTM D968

(13) Flame Spread: ASTM E84

(14) Adhesion: ASTM D3359

(15) Creepage: ASTM D1654

(16) Cyclic Corrosion Test: ASTM D5894

(17) Oxidation: ASTM D610

2.4.4 Specular Gloss

Finished roof surfaces to have a specular gloss value of 30 plus or minus 5 at an angle of 60 degrees when measured in accordance with ASTM D523.

2.5 ACCESSORIES

2.5.1 General

Provide only accessories which are compatible with the metal roof panels. Sheet metal flashing, trim, metal closure strips, caps, and similar metal accessories cannot be less than the minimum thickness specified for the roof panels. Ensure the exposed metal accessories and finishes match the panels furnished, except as otherwise indicated. Provide molded-foam rib, ridge and other closure strips which are non-absorbent closed-cell or solid-cell synthetic rubber or pre-molded neoprene to match the configuration of the panels.

2.5.2 Rubber Closure Strips

Provide closed-cell, expanded cellular rubber conforming to ASTM D1056 and ASTM D1667; extruded or molded to the configuration of the specified roof panel and in lengths supplied by the roof-panel manufacturer.

2.5.3 Metal Closure Strips

Provide factory fabricated steel closure strips of the same gauge, color, finish, and profile as the specified roof panel.

2.5.4 Joint Sealants

2.5.4.1 Sealants

Provide an approved gun-type sealant for use in hand- or air-pressure caulking guns at temperatures above 40 degrees F (or frost-free application at temperatures above 10 degrees F with minimum solid content of 85 percent of the total volume. Provide sealant that has a tough, durable, dry surface skin that permits it to remain soft and pliable underneath, providing a weather-tight joint. No migratory staining is permitted on painted or unpainted metal, stone, glass, vinyl, or wood.

Prime all joints to receive sealants with a compatible one-component or two-component primer as recommended by the roof-panel manufacturer.

a. Shop-Applied Caulking: Use an approved gun-grade, non-sagging one-component polysulfide or silicone conforming to ASTM C920, Type II, with a curing time to ensure the sealant's plasticity at the time of field erection.

b. Field Applied Caulking: Use an approved gun-grade, non-sagging sealant with an initial maximum Shore A durometer hardness of 25, conforming to ASTM C920, Type II. Match the color to the panel colors.

c. Tape Sealant: Use a pressure-sensitive, 100 percent solid with a release paper backing, permanently elastic, non-sagging, non-toxic and non-staining as approved by the roof-panel manufacturer.

PART 3 EXECUTION

3.1 EXAMINATION

The Contracting Officer may request verification and certification testing of coatings and base metals of metal roofing prior to installation. The following areas may be verified:

a. Examine substrates, areas, and conditions, with the installer present, for compliance with the requirements for installation tolerances, metal roof panel supports, and other conditions affecting performance of the work.

b. Examine primary and secondary roof framing to verify that rafters, purlins, angles, channels, and other structural panel support members and anchorages have been installed within alignment tolerances required by the metal roof-panel manufacturer, and as required for the geographical area where construction has taken place.

c. Examine solid roof sheathing to verify that the sheathing joints are supported by framing or blocking and that the installation is within flatness tolerances required by the metal roof-panel manufacturer.

d. Examine roughing-in for components and systems penetrating the metal roof panels to verify actual locations of penetrations relative to seam locations of metal roof panels before metal roof panel

installation.

e. Submit to the Contracting Officer a written report, endorsed by the installer, listing conditions detrimental to performance of the work.

f. Proceed with the installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

Clean substrates of substances harmful to insulation, remove projections capable of interfering with insulation attachment.

Install sub-purlins, eave angles, furring, and other miscellaneous roof-panel support members and anchorage according to the metal roof-panel manufacturer's written instructions.

3.3 INSTALLATION

3.3.1 Workmanship

Ensure lines, arises, and angles are sharp and true. Free exposed surfaces from visible wave, warp, buckle, and tool marks. Fold back exposed edges neatly to form a 1/2 inch hem on the concealed side. Ensure that sheet metal that is exposed to the weather is watertight, with provisions for expansion and contraction.

Ensure surfaces that are to receive sheet metal are plumb and true, clean, even, smooth, dry, and free of defects and projections that might affect the application. Install items not shown in detail or not covered by specifications conform to the applicable requirements of SMACNA 1793. Provide sheet metal flashing in the angles formed where roof decks abut walls, curbs, ventilators, pipes, or other vertical surfaces, and wherever indicated and necessary to make the work watertight.

3.3.2 Roof Panels

Provide metal roof panels of full length from eave to ridge or eave to wall as indicated, unless otherwise indicated or restricted by shipping limitations. Anchor metal roof panels and other components of the work in place, with provisions for thermal and structural movement in accordance with NRCA 0429.

a. Steel Roof Panels: Use stainless-steel fasteners for exterior surfaces and galvanized steel fasteners for interior surfaces.

b. Anchor Clips: Anchor metal roof panels and other components of the work securely in place. Use the manufacturer's approved fasteners according to the manufacturer's written instructions.

c. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating conforming to SSPC PS 9.01, by applying rubberized-asphalt underlayment to each contact surface, or with another means to separate the metals and contact surface as recommended by metal roof-panel manufacturer.

d. Joint Sealers: Install gaskets, joint fillers, and sealants where required for weatherproof performance of metal roof panel assemblies.

Provide the types of gaskets, fillers, and sealants indicated; or if not indicated, provide types recommended by the metal roof panel-manufacturer.

Erect the roofing system in accordance with the approved erection drawings, the printed instructions, and the safety precautions of the manufacturer.

Do not overload, abuse, or subject sheets to undue impact. Do not apply bent, chipped, or defective sheets.

Erect sheets true and plumb and in exact alignment with the horizontal and vertical edges of the building, securely anchored, and with the indicated rake, eave, and curb overhang.

Allow for thermal movement of the roofing and movement of the building structure and provide permanent freedom from noise caused by wind pressure.

Field cutting metal roof panels by torch is not permitted.

Lay roofing sheets with corrugations in the direction of the roof slope. End laps of exterior roofing cannot be less than 8 inches; the side laps of standard exterior corrugated sheets cannot be less than 2-1/2 corrugations.

Do not permit storage, walking, wheeling, and trucking directly on applied roofing materials. Provide temporary walkways, runways, and platforms of smooth clean boards or planks as necessary to avoid damage to the installed roofing materials and to distribute weight to conform to the indicated live-load limits of roof construction.

3.3.3 Fasteners

Anchor metal roof panels and other components of the work in place using the manufacturer's approved fasteners according to the manufacturer's written instructions.

3.3.4 Flashing, Trim and Closure

3.3.4.1 General Requirements

Comply with performance requirements, the manufacturer's written installation instructions, and SMACNA 1793. Provide concealed fasteners where possible and set units true to line and level as indicated. Install work with laps, joints, and seams that are permanently watertight and weather-resistant.

Install sheet metalwork to form weathertight construction without waves, warps, buckles, fastening stresses or distortion, and allow for expansion and contraction. Ensure sheet metal mechanics perform cutting, fitting, drilling, and other operations in connection with sheet metal work required to accommodate the work of other trades.

3.3.4.2 Metal Flashing

Install metal flashing at building corners, rakes and eaves, junctions between metal siding and roofing, valleys and changes of slope or direction in metal roofing and building expansion joints and gutters.

Provide exposed metal flashing that is the same material, color, and finish as the specified metal roofing.

Fasten flashing at not more than 8 inches on-center for roofs, except where flashing is held in place by the same screws that secure covering sheets.

Furnish flashing in at least 8 foot lengths. Provide exposed flashing that has 1 inch locked and blind-soldered end joints, and expansion joints at intervals of not more than 16 feet.

Bed exposed flashing and flashing subject to rain penetration in the specified joint sealant.

To prevent electrolytic deterioration, isolate flashing that is in contact with dissimilar metals by means of the specified asphalt-mastic material.

Form drips to the profile indicated, with the edge folded back 1/2 inch to form a reinforced drip edge.

3.3.4.3 Closures

Install metal closure strips at the open ends of corrugated or ribbed pattern roofs, and at the intersection of wall and roof unless open ends are concealed with formed eave flashing, at the rake of the metal roof unless the open end has a formed flashing member, and in other required areas.

Install mastic closure strips at the intersection of the wall with metal roofing, at the top and bottom of metal siding, at the heads of wall openings, and in other required locations.

3.3.5 Information Form and Placard

For each roof, furnish a typewritten information card for facility records and a card laminated in plastic and framed for interior display at the roof access point, or a photoengraved 0.032 inch thick aluminum card for exterior display. Format the card as directed in paragraph FORM ONE.

Provide an information card 8 1/2 inches by 11 inches minimum, identifying the facility name and number, location, contract number, approximate roof area, detailed roof system description, including deck type, roof panel manufacturer and product name, type underlayment, date of completion, installing contractor identification and contact information; manufacturer warranty expiration, warranty reference number, and contact information. Install the card at canopy column as directed, and provide a paper copy to the Contracting Officer.

3.4 FIELD QUALITY CONTROL

3.4.1 Acceptance Provisions

3.4.1.1 Erection Tolerances

Erect metal roofing straight and true with plumb vertical lines correctly lapped and secured in accordance with the manufacturer's written instructions. Do not vary horizontal lines more than 1/8 inch in 40 feet.

3.4.1.2 Repairs to Finish

Repair scratches, abrasions, and minor surface defects in the finish with manufacturer supplied touch-up paint system to match panel finish. Ensure repaired finished surfaces are uniform and free from variations of color and surface texture. Treat exposed cut edges with manufacturer supplied clear coat.

Immediately remove and replace repaired metal surfaces that are not acceptable to the project requirements with new material.

3.4.1.3 Paint-Finish Metal Roofing

Test paint-finish metal roofing for color stability by the Government during the manufacturer's specified guarantee period.

Remove and replace panels that have visual evidence of color changes, fading, or surface degradation, with new panels at no expense to the Government.

Replaced panels are subject to the specified tests for an additional year from the date of their installation.

3.4.2 Manufacturer's Inspection

The roofing material manufacturer's technical representative must visit the work site to inspect ongoing work. Inspections are to include observing installation technique and verifying the quality of work-in-place for compliance with the manufacturer's instructions. Deficiencies identified by the manufacturer's technical representative must be corrected and re-inspected by the manufacturer's technical representative.

3.4.2.1 Frequency

The manufacturer's technical representative must visit the work site to inspect and document ongoing work a minimum of three separate occasions during the course of the installation. One visit must occur during the first 20 squares of installation, one at substantial completion of the roof work and all others during different periods of installation. Notify the Contracting officer a minimum of five working days prior to each visit by the manufacturer's technical representative.

3.4.2.2 Manufacturer's Field Inspection Reports

Document inspection results in a report prepared and signed by the manufacturer's technical representative for each visit. Submit the report to the Contracting Officer with the contractor's daily Quality Control report. The manufacturer's field inspection report must include a description of ongoing work observed and whether the inspected work was satisfactory or unsatisfactory. The final report must include certification by the manufacturer's technical representative that the work was performed in accordance with the manufacturer's instructions and contains no deficiencies. Submit the final manufacturer's field inspection report to the Contracting Officer within five working days of the final visit.

3.4.3 Repair of Finish Protection

Provide repair paint for color-finish roofing that is compatible with the paint of the same formula and color as the specified finish furnished by the roofing manufacturer.

3.5 ADJUSTING AND CLEANING

Clean all exposed sheet metal work at completion of installation. Remove metal shavings, filings, nails, bolts, and wires from roofs. Remove grease and oil films, excess sealants, handling marks, contamination from steel wool, fittings, and drilling debris and scrub the work clean. Ensure exposed metal surfaces are free of dents, creases, waves, scratch marks, solder or weld marks, and damage to the finish coating.

Collect and place scrap/waste materials in containers. Dispose of demolished materials immediately. Do not allow demolished materials to accumulate on-site; transport demolished materials from government property and legally dispose of them.

3.6 SCHEDULES

3.6.1 Information Card

For each roof, furnish a typewritten information card for facility records and a card laminated in plastic and framed for interior display at roof access point, or a photoengraved 1 mm (0.032 inch) thick aluminum card for exterior display. Format as directed in paragraph FORM ONE.

Make card 215 mm by 275 mm (8 1/2 by 11 inches) minimum, identifying facility name and number; location; contract number; approximate roof area; detailed roof system description, including deck type, roof panel manufacturer and product name, type underlayment(s), date of completion; installing contractor identification and contact information; manufacturer warranty expiration, warranty reference number, and contact information. Install card at location as directed by the Contracting Officer and provide a paper copy to the Contracting Officer.

3.6.1.1 Form One

FORM 1 - PREFORMED STEEL PANEL ROOFING SYSTEM AND COMPONENTS

1. Contract Number:

2. Building Number & Location:

3. USDA Specification Number:

4. Deck/Substrate Type:

5. Slopes of Deck/Roof Structure:

6. Insulation Type & Thickness:

7. Insulation Manufacturer:

8. Vapor Retarder: ( )Yes ( )No

9. Vapor Retarder Type:

10. Preformed Steel Standing Seam Roofing Description:

a. Manufacturer (Name, Address, & Phone No.):
b. Product Name: c. Width: d. Gage:
e. Base Metal: f. Method of Attachment:

11. Repair of Color Coating:

a. Coating Manufacturer (Name, Address & Phone No.):
b. Product Name:
c. Surface Preparation:
d. Recoating Formula:
e. Application Method:

12. Statement of Compliance or Exception:_____
_____
_____

13. Date Roof Completed:

14. Warranty Period: From_____ To_____

15. Roofing Contractor (Name & Address):

16. Prime Contractor (Name & Address):

Contractor's Signature _____ Date:

Inspector's Signature _____ Date:

-- End of Section --

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SECTION 07 42 63

FABRICATED WALL PANEL ASSEMBLIES
05/11, CHG 4: 08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 501.1	(2017) Standard Test Method for Water Penetration of Windows, Curtain Walls and Doors Using Dynamic Pressure

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 341	(2016) Seismic Provisions for Structural Steel Buildings

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI S100	(2012) North American Specification for the Design of Cold-Formed Steel Structural Members
AISI SG03-3	(2002; Suppl 2001-2004; R 2008) Cold-Formed Steel Design Manual Set

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-16	(2017; Errata 2018; Supp 1 2018) Minimum Design Loads and Associated Criteria for Buildings and Other Structures

AMERICAN WELDING SOCIETY (AWS)

AWS A5.1/A5.1M	(2012) Specification for Carbon Steel Electrodes for Shielded Metal Arc Welding
AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel
AWS D1.2/D1.2M	(2014; Errata 1 2014; Errata 2 2020) Structural Welding Code - Aluminum

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A606/A606M	(2018) Standard Specification for Steel

	Sheet and Strip, High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, with Improved Atmospheric Corrosion Resistance
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A755/A755M	(2018) Standard Specification for Steel Sheet, Metallic Coated by the Hot-Dip Process and Prepainted by the Coil-Coating Process for Exterior Exposed Building Products
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM A1008/A1008M	(2025) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM B117	(2025) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM C273/C273M	(2020) Standard Test Method for Shear Properties of Sandwich Core Materials
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM D522/D522M	(2017; R 2021) Mandrel Bend Test of Attached Organic Coatings
ASTM D523	(2014; R 2018) Standard Test Method for Specular Gloss
ASTM D714	(2002; R 2017) Standard Test Method for Evaluating Degree of Blistering of Paints
ASTM D822	(2013; R 2018) Filtered Open-Flame Carbon-Arc Exposures of Paint and Related Coatings
ASTM D968	(2022) Standard Test Methods for Abrasion Resistance of Organic Coatings by Falling Abrasive
ASTM D1056	(2020) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber

ASTM D1308	(2020) Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Coating Systems
ASTM D1621	(2016; R2023) Standard Test Method for Compressive Properties of Rigid Cellular Plastics
ASTM D1622/D1622M	(2014) Apparent Density of Rigid Cellular Plastics
ASTM D1667	(2022) Standard Specification for Flexible Cellular Materials - Poly (Vinyl Chloride) Foam (Closed-Cell)
ASTM D2244	(2025) Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
ASTM D2247	(2025) Standard Practice for Testing Water Resistance of Coatings in 100 Percent Relative Humidity
ASTM D2794	(1993; R 2024) Standard Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D3363	(2022) Standard Test Method for Film Hardness by Pencil Test
ASTM D4214	(2023) Standard Test Method for Evaluating the Degree of Chalking of Exterior Paint Films
ASTM D6226	(2021) Standard Test Method for Open Cell Content of Rigid Cellular Plastics
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E119	(2024) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E136	(2026) Standard Test Method for Assessing Combustibility of Materials Using a Vertical Tube Furnace at 750 Degrees C
ASTM E283	(2019) Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM E331	(2000; R 2023) Standard Test Method for

	Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference
ASTM E1592	(2025) Standard Test Method for Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference
ASTM G152	(2013; R 2021) Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials
ASTM G153	(2013; R 2021) Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials

METAL BUILDING MANUFACTURERS ASSOCIATION (MBMA)

MBMA MBSM	(2018) Metal Building Systems Manual

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM AMP 500	(2006) Metal Finishes Manual

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2012) Architectural Sheet Metal Manual, 7th Edition

UL ENVIRONMENT (ULE)

ULE Greenguard	UL Greenguard Certification Program

UNDERWRITERS LABORATORIES (UL)

UL 580	(2006; Reprint Apr 2024) UL Standard for Safety Tests for Uplift Resistance of Roof Assemblies
UL Bld Mat Dir	(updated continuously online) Building Materials Directory

1.2 DEFINITIONS

Fabricated Wall Panel Assembly: Metal wall and liner panels, attachment system components, miscellaneous metal framing, thermal insulation, and accessories shop fabricated or field assembled for a complete weather-tight wall system.

1.3 DESCRIPTION OF FABRICATED WALL PANEL ASSEMBLY SYSTEM

IMP-1: Factory color finished, galvanized metal wall panel system with concealed fastening attachment. Panel profile must be smooth face. Interior finish of panel assembly to be white.

IMP-2: Factory color finished, galvanized metal wall panel system with concealed fastening attachment. Panel profile must be embossed. Interior finish of panel assembly to be white.

1.3.1 Metal Wall Panel General Performance

Comply with performance requirements, conforming to AISI S100, without failure due to defective manufacture, fabrication, installation, or other defects in construction. Wall panels and accessory components must conform to the following standards:

ASTM A1008/A1008M
ASTM A123/A123M
ASTM A36/A36M
ASTM A653/A653M
ASTM A606/A606M
ASTM A755/A755M for metallic coated steel sheet for exterior coil pre-painted applications.
ASTM A780/A780M for repair of damage or uncoated areas of hot-dipped galvanized coating.
ASTM A924/A924M for metallic coated steel sheet
ASTM C273/C273M
ASTM D522/D522M for applied coatings
UL Bld Mat Dir

1.3.2 Structural Performance

Maximum calculated fiber stress must not exceed the allowable value in the AISI or AA manuals; a one third overstress for wind is allowed. Midspan deflection under maximum design loads is limited to L/180. Contract drawings show the design wind loads and the extent and general assembly details of the metal siding. Contractor must provide design for members and connections not shown on the drawings. Siding panels and accessories must be the products of the same manufacturer.

Provide metal wall panel assemblies complying with the load and stress requirements in accordance with ASTM E1592. Wind Load force due to wind action governs the design for panels.

Wall systems and attachments are to resist the wind loads as determined by UL 580 and ASCE 7-16 in the geographic area where the construction will take place, in pounds per square foot. Submit five copies of wind load tests to the Contracting Officer.

Provide metal wall panel assembly for seismic conditions complying with the applicable requirements of AISC 341.

1.3.3 Air Infiltration

Air leakage must conform to the limits through the wall assembly area when tested according to ASTM E283.

1.3.4 Water Penetration Under Static Pressure

No water penetration when tested according to ASTM E331.

1.3.5 Water Penetration Under Dynamic Pressure

No evidence of water leakage when tested according to AAMA 501.1.

1.4 SUBMITTALS

The Contractor shall provide the following Submittals in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Qualification of Manufacturer

Qualification of Installer

Qualifications for Welding Work

SD-02 Shop Drawings

Fabrication and Installation drawings for the following items are to indicate completely dimensioned structural frame and erection layouts, openings in the wall, special framing details, and construction details at corners, building intersections and flashing, location and type of mastic and metal filler strips.; G

Wall Panel Assemblies; G

Flashing and Accessories; G

Anchorage Systems; G

SD-03 Product Data

Certification; G

Submit Manufacturer's data indicating percentage of recycle material in wall panels to verify sustainable acquisition compliance.; G

Submit Manufacturer's catalog data for the following items:

Factory Color Finish; G

Closure Materials; G

Insulation; G

Pressure Sensitive Tape; G

Sealants and Caulking; G

Enamel Repair Paint; G

Accessories; G

SD-04 Samples; G

Submit as required each of the following samples:

Wall Panel Assemblies, 12 inches long by actual panel width; G

Fasteners; G

Metal Closure Strips, 10 inches long of each type; G

Insulation, approximately 8 by 11 inches; G

Submit manufacturer's color charts and chips, approximately 4 by 4 inches, showing full range of colors, textures and patterns available for wall panels with factory applied finishes.; G

SD-05 Design Data

Wind Design Analysis

SD-06 Test Reports

Submit test reports for the following in accordance with the referenced articles in this section.

Leakage Tests

Wind Load Tests

Coatings and base metals of metal wall type of test as specified in paragraphs STEEL SHEET MATERIALS and in various referenced standards in this section.

Factory Color Finish Performance Requirements

SD-07 Certificates

Submit certificates for the following items showing conformance with referenced standards contained in this section:

Fasteners

Enamel Repair Paint

Provide evidence that products used within this specification are manufactured in the United States.

Submit the wall system assembly wind load and fire rating classification listings.

SD-08 Manufacturer's Instructions

Installation of Wall Panels

Include detailed application instructions and standard manufacturer drawings altered as required by these specifications. Explicitly identify in writing, differences between manufacturer's instructions and the specified requirements.

SD-11 Closeout Submittals

Warranty

Instructions To:

Government and/or Contractor Personnel

Safety Data Sheets

Submit 20 year "No-Dollar-Limit" Warranty for labor and materials.

1.5 QUALITY ASSURANCE

1.5.1 Pre-Installation Conference

After submittals are received and approved but before wall panel and insulation work, including associated work, is performed, the Contracting Officer will hold a pre-siding conference to review the following:

a. The drawings, including Fabrication and Installation drawings, showing complete Wall Panel Assemblies, and specifications. Include details for the following for review:

flashing and accessories
anchorage systems
manufacturer's catalog data
Factory Color Finish

Submit manufacturer's color charts and chips, approximately 4 by 4 inches, showing full range of colors, textures and patterns available for wall panels with factory applied finishes.

Closure Materials, including metal closure strips.
Insulation
Pressure Sensitive Tape
Accessories
Fasteners

b. Finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.

c. Methods and procedures related to metal wall panel installation, including manufacturer's written instructions for Installation of Wall panels, and verification of wall system assembly wind load and fire rating classification listings.

d. Support conditions for compliance with requirements, including alignment between and attachment to structural members. Provide details of wind design analysis including wind speed, exposure category, co-efficient, importance factor, designates type of facility, negative pressures for each zone, methods and requirements of attachment. Wind design analysis to include wall plan delineating dimensions and attachment patterns for each zone. Wind design analysis to be prepared and sealed by Licensed Project Engineer in the geographic area where the construction will take place.

e. Flashing, special siding details, wall penetrations, openings, and

condition of other construction that will affect metal wall panels.

f. Governing regulations and requirements for insurance, certificates, tests and inspections if applicable. Include certification for sustainable acquisition and wall system assembly wind load and fire rating classification. Safety plan review must include applicable Safety Data Sheets for maintenance/repair materials.

g. Temporary protection requirements for metal wall panel assembly during and after installation.

h. Wall panel observation and repair procedures after metal wall panel installation. Include review of sample Enamel Repair Paint.

i. Sample 20 year "No-Dollar-Limit" warranty.

1.5.2 Manufacturer's Technical Representative

The representative must have authorization from manufacturer to approve field changes and be thoroughly familiar with the products and installations in the geographical area where construction will take place.

1.5.3 Qualification of Manufacturer

Metal wall panel system manufacturer must have:

a. A minimum of five (5) years experience in manufacturing metal wall system and accessory products.

b. Provide engineering services by an authorized engineer; currently licensed in the geographical area where construction will take place, having a minimum of four (4) years experience as an engineer knowledgeable in wind load design analysis, protocols and procedures for the MBMA MBSM; ASCE 7-16, and ASTM E1592.

c. Provide certified engineering calculations using the products submitted for:

Wind load requirements in accordance with FM Wind Design Guide and ASCE 7-16.

1.5.4 Qualification of Installer

The installation contractor must be approved and certified by the wall panel manufacturer prior to beginning the installation of the metal wall system.

1.5.4.1 Qualifications for Welding Work

Welding procedures must conform to AWS A5.1/A5.1M, AWS D1.1/D1.1M for steel or AWS D1.2/D1.2M for aluminum.

1.5.5 Single Source

Obtain each type of metal wall and liner panels, clips, closures and other accessories from the standard products of the single source from a single manufacturer to operate as a complete system for the intended use.

1.5.6 Surface-Burning Characteristics

Provide metal wall panels having insulation core material with the following surface-burning characteristics as determined by testing identical products according to ASTM E84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

a. Flame-Spread Index: 25 or less.
b. Smoke-Developed Index: 450 or less.

1.5.7 Fire-Resistance Ratings

Where indicated, provide metal wall panels identical to those of assemblies tested for fire resistance per ASTM E119 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.
Combustion Characteristics: ASTM E136.

1.5.8 Fabrication

Fabricate and finish metal wall panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes and as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.

Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.

Fabricate metal wall panel side laps with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that will seal weather-tight and minimize noise from movements within panel assembly.

1.5.8.1 Sheet Metal Accessories

Fabricate flashing and trim to comply with recommendations in SMACNA 1793 that apply to the design, dimensions, metal, and other characteristics of item indicated:

a. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.

b. End Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.

c. Sealed Joints: Form non-expansion but movable joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.

d. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.

e. Fabricate cleats and attachment devices of size and metal thickness recommended by SMACNA or by metal wall panel manufacturer for

application, but not less than thickness of metal being secured.

1.5.9 Finishes

Comply with NAAMM AMP 500 for recommendations for applying and designating finishes.

Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

1.5.10 Sustainable Design Certification

Product shall be third party certified in accordance with ULE Greenguard Gold, SCS Scientific Certification Systems Indoor Advantage Gold or equal. Certification shall be performed annually and shall be current.

1.6 DELIVERY, HANDLING, AND STORAGE

Deliver and package components, sheets, metal wall panels, and other manufactured items so as not to be damaged or deformed and protected during transportation and handling.

Unload, store, and erect metal wall panels in a manner to prevent bending, warping, twisting, and surface damage.

Stack and store metal wall panels horizontally on platforms or pallets, covered with suitable weather-tight and ventilated covering to ensure dryness, with positive slope for drainage of water. Do not store metal wall panels in contact with other materials that might cause staining, denting, or other surface damage.

Retain strippable protective covering on metal wall panel for period of metal wall panel installation.

Protect foam-plastic insulation as follows:

a. Do not expose to sunlight, except to extent necessary for period of installation and concealment.

b. Protect against ignition at all times. Do not deliver foam-plastic insulation materials to Project site before installation time.

Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

1.7 PROJECT CONDITIONS

Weather Limitations: Proceed with installation preparation only when existing and forecasted weather conditions permit Work to proceed without water entering into existing walling system or building.

Field Measurements: Verify locations of wall framing and opening dimensions by field measurements before metal wall panel fabrication and indicate measurements on Shop Drawings.

1.8 WARRANTY

Furnish manufacturer's no-dollar-limit warranty for the metal wall panel system. The warranty period is to be no less than twenty (20) years from the date of Government acceptance of the work. The warranty is to be issued directly to the Government. The warranty is to provide that if within the warranty period the metal wall panel system shows evidence of corrosion, perforation, rupture or excess weathering due to deterioration of the wall panel system resulting from defective materials and correction of the defective workmanship is to be the responsibility of the metal wall panel system manufacturer. Repairs that become necessary because of defective materials and workmanship while metal wall panel system is under warranty are to be performed within 24 hours after notification, unless additional time is approved by the Contracting Officer. Failure to perform repairs within 24 hours of notification will constitute grounds for having emergency repairs performed by others and not void the warranty.

PART 2 PRODUCTS

2.1 PANEL MATERIALS

2.1.1 Steel Sheet

Roll-form steel wall and liner panels to the specified profile, with fy = 20 gauge and depth as indicated. Material must be plumb and true, and within the tolerances listed:

a. Galvanized Steel Sheet conforming to ASTM A653/A653M and AISI SG03-3.

b. Individual panels to have continuous length to cover the entire length of any unbroken wall area with no joints or seams and formed without warping, waviness, or ripples that are not part of the panel profile and free of damage to the finish coating system.

c. Provide panels with thermal expansion and contraction consistent with the type of system specified.

    1. Profile and coverage to be a minimum height and width from manufacturer's standard for the indicated wall area.

    2. Smooth, flat (IMP-1) and Embossed (IMP-2) surface texture.

2.1.2 Foam-Insulation Core Wall Panel

Provide factory-formed steel wall panel assembly fabricated from two sheets of metal with modified polyisocyanurate foam insulation core foamed-in-place during fabrication with joints between panels designed to form weather-tight seals. Include accessories required for weather-tight installation.

a. Closed-Cell Content: 95 percent when tested according to ASTM D6226.

b. Density: 2.7 lb/cu. ft. when tested according to ASTM D1622/D1622M.

c. Compressive Strength: Minimum 47 psi when tested according to ASTM D1621.

d. Shear Strength: 22 psi when tested according to ASTM C273/C273M.

2.1.3 Finish

All panels are to receive a factory-applied 1.5 mil fluropolymer (PVDF) three coat system 0.2 mil primer with .8 mil Kynar 500 (70 percent) metallic color coat and .5 mill clear coat. finish consisting of a baked-on top-coat with a manufacturer's recommended prime coat conforming to the following:

a. Metal Preparation: All metal is to have the surfaces carefully prepared for painting on a continuous process coil coating line by alkali cleaning, hot water rinsing, application of chemical conversion coating, cold water rinsing, sealing with acid rinse, and thorough drying.

b. Prime Coating: A base coat of epoxy paint, specifically formulated to interact with the top-coat, is to be applied to the prepared surfaces by roll coating to a dry film thickness of 0.20 plus 0.05 mils. This prime coat must be oven cured prior to application of finish coat.

c. Exterior Finish Coating: Apply the finish coating over the primer by roll coating to dry film thickness of 0.80 plus 5 mils (3.80 plus 0.50 mils for Vinyl Plastisol) for a total dry film thickness of 1.00 plus 0.10 mils (4.00 plus 0.10 mils for Vinyl Plastisol). This finish coat must be oven-cured.

d. Interior Finish Coating: Apply a wash-coat on the reverse side over the primer by roll coating to a dry film thickness of 0.30 plus 0.05 mils for a total dry film thickness of 0.50 plus 0.10 mils. The wash-coat must be oven-cured.

e. Color: The exterior finish chosen from the manufacturer's standard color chart.

f. Physical Properties: Coating must conform to the industry and manufacturer's standard performance criteria as listed by the following certified test reports:

Chalking:	ASTM D4214
Color Change and Conformity:	ASTM D2244
Weatherometer:	ASTM G152, ASTM G153 and ASTM D822
Humidity:	ASTM D2247 and ASTM D714
Salt Spray:	ASTM B117
Chemical Pollution:	ASTM D1308
Gloss at 60:	ASTM D523
Pencil Hardness:	ASTM D3363
Reverse Impact:	ASTM D2794

Flexibility:	ASTM D522/D522M
Abrasion:	ASTM D968
Flame Spread:	ASTM E84

2.2 MISCELLANEOUS METAL FRAMING

2.2.1 General

Cold-formed metallic-coated steel sheet conforming to ASTM A653/A653M and specified in Division 05 Section 05 40 00 "Cold-Formed Metal Framing" unless otherwise indicated.

2.3 FASTENERS

2.3.1 General

Type, material, corrosion resistance, size and sufficient length to penetrate the supporting member a minimum of 1 inch with other properties required to fasten miscellaneous metal framing members to substrates in accordance with the wall panel manufacturer's and ASCE 7-16 requirements.

2.3.2 Fasteners

Concealed fasteners as recommended by manufacturer.

2.3.3 Screws

Screws to be corrosion resistant coated steel, aluminum and/or stainless steel being the type and size recommended by the manufacturer to meet the performance requirements.

2.3.4 Rivets

Rivets to be closed-end type, corrosion resistant coated steel, aluminum or stainless steel where watertight connections are required.

2.3.5 Attachment Clips

Fabricate clips from steel hot-dipped galvanized in accordance with ASTM A653/A653M, or Series 305 stainless steel. Size, shape, thickness and capacity as required meeting the insulation thickness and design load criteria specified.

2.4 ACCESSORIES

2.4.1 General

All accessories to be compatible with the metal wall panels. Sheet metal flashing, trim, metal closure strips, caps and similar metal accessories must not be less than the minimum thickness specified for the wall panels. Exposed metal accessories/finishes to match the panels furnished, except as otherwise indicated. Molded foam rib, ridge and other closure strips to be non-absorbent closed-cell or solid-cell synthetic rubber or pre-molded neoprene to match configuration of the panels.

2.4.2 Rubber Closure Strips

Closed-cell, expanded cellular rubber conforming to ASTM D1056 and ASTM D1667; extruded or molded to the configuration of the specified wall panel and in lengths supplied by the wall panel manufacturer.

2.4.3 Metal Closure Strips

Factory fabricated closure strips to be the same gauge, thickness, color, finish and profile of the specified wall panel.

2.4.4 Joint Sealants

2.4.4.1 Sealants and Caulking

Sealants are to be an approved gun type for use in hand- or air-pressure caulking guns at temperatures above 40 degrees F (or frost-free application at temperatures above 10 degrees F) with minimum solid content of 85 percent of the total volume. Sealant is to dry with a tough, durable surface skin which permits it to remain soft and pliable underneath, providing a weather-tight joint. No migratory staining is permitted on painted or unpainted metal, stone, glass, vinyl, or wood.

Prime all joints to receive sealants with a compatible one-component or two-component primer as recommended by the wall panel manufacturer.

2.4.4.2 Shop-Applied

Sealant for shop-applied caulking must be an approved gun grade, non-sag one component polysulfide or silicone conforming to ASTM C920, Type II, and with a curing time to ensure the sealant's plasticity at the time of field erection.

2.4.4.3 Field-Applied

Sealant for field-applied caulking must be an approved gun grade, non-sag one component polysulfide or two-component polyurethane with an initial maximum Shore A durometer hardness of 25, and conforming to ASTM C920, Type II. Color to match panel colors.

2.4.4.4 Tape Sealant

Pressure sensitive, 100 percent solid with a release paper backing; permanently elastic, non-sagging, non-toxic and non-staining as approved by the wall panel manufacturer.

2.5 SHEET METAL FLASHING AND TRIM

2.5.1 Fabrication

Shop fabricate sheet metal flashing and trim where practicable to comply with recommendations in SMACNA 1793 that apply to design, dimensions, metal, and other characteristics of item indicated. Obtain field measurements for accurate fit before shop fabrication.

Fabricate sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems.

2.6 REPAIR OF FINISH PROTECTION

Repair paint for color finish enameled wall panel must be compatible paint of the same formula and color as the specified finish furnished by the wall panel manufacturer.

PART 3 EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal wall panel supports, and other conditions affecting performance of the Work.

B. Examine primary and secondary wall framing to verify that rafters, purlins, angles, channels, and other structural panel support members and anchorages have been installed within alignment tolerances required by metal wall panel manufacturer, UL, ASTM, ASCE 7-16 and as required for the geographical area where construction will take place.

C. Examine solid wall sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal wall panel manufacturer.

D. Examine roughing-in for components and systems penetrating metal wall panels to verify actual locations of penetrations relative to seam locations of metal wall panels before metal wall panel installation.

E. Submit to the Contracting Officer a written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean substrates of substances harmful to insulation, including removing projections capable of interfering with insulation attachment.

B. Miscellaneous Framing: Install sub-purlins, girts, angles, furring, and other miscellaneous wall panel support members and anchorage according to metal wall panel manufacturer's written instructions.

3.3 WALL PANEL INSTALLATION

Provide metal wall panels of full length from sill to eave as indicated, unless otherwise indicated or restricted by shipping limitations. Anchor metal wall panels and other components of the Work securely in place, with provisions for thermal and structural movement in accordance with MBMA Metal Building Systems Manual.

a. Steel Wall Panels: Use stainless-steel fasteners for exterior surfaces and galvanized steel fasteners for interior surfaces.

b. Anchor Clips: Anchor metal wall panels and other components of the Work securely in place, using manufacturer's approved fasteners according to manufacturer's written instructions.

c. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by metal wall panel manufacturer.

d. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weatherproof performance of metal wall panel assemblies. Provide types of gaskets, fillers, and sealants indicated or, if not indicated, types recommended by metal wall panel manufacturer.

Erect wall panel system in accordance with the approved erection drawings, the printed instructions and safety precautions of the manufacturer.

Sheets are not to be subjected to overloading, abuse, or undue impact. Bent, chipped, or defective sheets shall not be applied.

Sheets must be erected true and plumb and in exact alignment with the horizontal and vertical edges of the building, securely anchored, and with the indicated eave, and sill.

Work is to allow for thermal movement of the wall panel, movement of the building structure, and to provide permanent freedom from noise due to wind pressure.

Field cutting metal wall panels by torch is not permitted.

3.4 FASTENER INSTALLATION

Anchor metal wall panels and other components of the Work securely in place, using manufacturer's approved fasteners according to manufacturer's written instructions.

3.5 FLASHING, TRIM AND CLOSURE INSTALLATION

3.5.1 General Requirements

Comply with performance requirements, manufacturer's written installation instructions, and SMACNA 1793. Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

Sheet metalwork is to be accomplished to form weather-tight construction without waves, warps, buckles, fastening stresses or distortion, and allow for expansion and contraction. Cutting, fitting, drilling, and other operations in connection with sheet metal required to accommodate the work of other trades is to be performed by sheet metal mechanics.

3.5.2 Metal Flashing

Exposed metal flashing is to be installed at building corners, sills and eaves, junctions between metal siding and walling.

Exposed metal flashing is to be the same material, color, and finish as the specified metal wall panel.

Flashing is to be fastened at not more than 8 inches on center, except

where flashing are held in place by the same screws that secure covering sheets.

Flashing is to be furnished in at least 8 foot lengths. Exposed flashing is to have 1 inch locked and blind-soldered end joints, and expansion joints at intervals of not more than 16 feet.

Exposed flashing and flashing subject to rain penetration to be bedded in the specified joint sealant.

Flashing which is in contact with dissimilar metals to be isolated by means of the specified asphalt mastic material to prevent electrolytic deterioration.

Drips to be formed to the profile indicated, with the edge folded back 1/2 inch to form a reinforced drip edge.

3.5.3 Closures

Install metal closure strips at open ends of corrugated or ribbed pattern walls, and at intersection of wall and wall unless open ends are concealed with formed eave flashing; and in other required areas.

Install mastic closure strips at intersection of the wall with metal walling; top and bottom of metal siding; heads of wall openings; and in other required locations.

3.6 WORKMANSHIP

Make lines, arises, and angles sharp and true. Free exposed surfaces from visible wave, warp, buckle, and tool marks. Fold back exposed edges neatly to form a 1/2 inch hem on the concealed side. Make sheet metal exposed to the weather watertight with provisions for expansion and contraction.

Make surfaces to receive sheet metal plumb and true, clean, even, smooth, dry, and free of defects and projections which might affect the application. For installation of items not shown in detail or not covered by specifications conform to the applicable requirements of SMACNA 1793. Provide sheet metal flashing in the angles formed where roof decks abut walls, curbs, ventilators, pipes, or other vertical surfaces and wherever indicated and necessary to make the work watertight.

3.7 ACCEPTANCE PROVISIONS

3.7.1 Erection Tolerances

Erect metal wall panels straight and true with plumb vertical lines correctly lapped and secured in accordance with the manufacturer's written instructions. Horizontal lines must not vary more than 1/8 inch in 40 feet.

3.7.2 Leakage Tests

Inspect and test finished application of metal wall panels when directed to do so by the Contracting Officer. Inspection and tests must be conducted without cost to the Government.

Inspection and testing is to be made promptly after erection to permit correction of defects and the removal and replacement of defective

materials.

3.7.3 Repairs to Finish

Scratches, abrasions, and minor surface defects of finish may be repaired with the specified repair materials. Finished repaired surfaces must be uniform and free from variations of color and surface texture.

Repaired metal surfaces that are not acceptable to the project requirements are to be immediately removed and replaced with new material.

3.7.4 Paint-Finish Metal Siding

Paint-finish metal siding will be tested for color stability by the Contracting Officer during the manufacturer's specified guarantee period.

Panels that indicate color changes, fading, or surface degradation, determined by visual examination, must be removed and replaced with new panels at no expense to the Government.

New panels will be subject to the specified tests for an additional year from the date of their installation.

3.8 CLEAN-UP AND DISPOSAL

Clean all exposed sheet metal work at completion of installation. Remove metal shavings, filings, nails, bolts, and wires from work area. Remove grease and oil films, excess sealants, handling marks, contamination from steel wool, fittings and drilling debris and scrub the work clean. Exposed metal surfaces to be free of dents, creases, waves, scratch marks, solder or weld marks, and damage to the finish coating.

Collect and place scrap/waste materials in containers. Promptly dispose of demolished materials. Do not allow demolished materials to accumulate on-site; transport demolished materials from government property and legally dispose of them.

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SECTION 07 53 23

ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING
05/12, CHG 2: 08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-16	(2017; Errata 2018; Supp 1 2018) Minimum Design Loads and Associated Criteria for Buildings and Other Structures

ASTM INTERNATIONAL (ASTM)

ASTM D4637/D4637M	(2015) EPDM Sheet Used in Single-Ply Roof Membrane
ASTM D4811/D4811M	(2016) Standard Specification for Nonvulcanized (Uncured) Rubber Sheet Used as Roof Flashing
ASTM D6369	(1999; R 2006) Design of Standard Flashing Details for EPDM Roof Membranes
ASTM E108	(2020a) Standard Test Methods for Fire Tests of Roof Coverings

FM GLOBAL (FM)

FM 4470	(2022) Single-Ply, Polymer-Modified Bitumen Sheet, Built-up Roof (BUR), and Liquid Applied Roof Assemblies for Use in Class 1 and Noncombustible Roof Deck Construction
FM APP GUIDE	(updated on-line) Approval Guide https://www.approvalguide.com/

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA RoofMan	(2025) The NRCA Roofing Manual

SINGLE PLY ROOFING INDUSTRY (SPRI)

ANSI/SPRI RD-1	(2019) Performance Standard for Retrofit Drains

UNDERWRITERS LABORATORIES (UL)

UL 790	(2022) UL Standard for Safety Test Methods for Fire Tests of Roof Coverings

UL RMSD (2012) Roofing Materials and Systems Directory

1.2 DESCRIPTION OF ROOF MEMBRANE SYSTEM

Fully adhered insulation substrate.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Roof Plan Drawing

Wind Load Calculations

Boundaries of Enhanced Perimeter

Corner Attachments of Roof System Components

Location of Perimeter Half-Sheets

Spacing of Perimeter, Corner, and Infield Fasteners

Slopes and Drain Locations

SD-03 Product Data

Cement

EPDM Sheet; G

Seam Tape

Bonding Adhesive

Lap Splice Adhesive

Water Cutoff Mastic/Water Block

Lap Cleaner, Lap Sealant, and Edge Treatment

Flashings

Flashing Accessories

Flashing Tape

Fasteners and Plates

Roof Insulation

Pre-Manufactured Accessories

Sample Warranty Certificate; G

Submit all data required together with requirements of this section. Include a written acceptance by the roof membrane manufacturer of the insulation and other products and accessories to be provided. List products in the applicable wind uplift and fire rating classification listings, unless approved otherwise by the Contracting Officer.

SD-05 Design Data

Wind Uplift Calculations; G

Engineering calculations validating the wind resistance of roof system.

SD-07 Certificates

Qualification of Manufacturer

Certify that the manufacturer of the roof membrane meets requirements specified under paragraph entitled "Qualification of Manufacturer."

Qualification of Applicator

Certify that the applicator meets requirements specified under paragraph entitled "Qualification of Applicator."

Wind Uplift Resistance classification, as applicable; G

Fire Resistance classification; G

Submit the roof system assembly wind uplift and fire rating classification listings.

SD-08 Manufacturer's Instructions

Application; G

Application Method; G, including pattern and frequency of mechanical attachments required in the field of roof, corners, and perimeters to provide for the specified wind resistance

Membrane Flashing; G

Seam Tape

Tape Seams / Lap Splices

Adhesive Seams / Lap Splices

Perimeter Attachment

Primer

Fasteners

Pre-Manufactured Accessories

Cold Weather Installation; G

Include detailed application instructions and standard manufacturer drawings altered as required by these specifications. Explicitly identify in writing, differences between manufacturer's printed instructions and the specified requirements.

SD-11 Closeout Submittals

Warranty

Information Card

Instructions To Government Personnel

Include copies of Safety Data Sheets (SDS) for maintenance/repair materials.

1.3.1 Shop Drawings

Roof plan drawing depicting wind load calculations and boundaries of enhanced perimeter and corner attachments of roof system components, location of perimeter half-sheets, spacing of perimeter, corner, and infield fasteners, as applicable. Include the project roof plan of each roof level and conditions indicated. Provide all slopes and drain locations.

1.4 QUALITY ASSURANCE

1.4.1 Qualification of Manufacturer

EPDM sheet roofing membrane manufacturer must have at least 5 years experience in manufacturing EPDM roofing products.

1.4.2 Qualification of Applicator

Roofing system applicator must be approved, authorized, or licensed in writing by the roof membrane manufacturer and must have a minimum of three years experience as an approved, authorized, or licensed applicator with that manufacturer and be approved at a level capable of providing the specified warranty. The applicator must supply the names, locations and client contact information of 5 projects of similar size and scope that the applicator has constructed using the manufacturer's roofing products submitted for this project within the previous three years.

1.4.3 Fire Resistance

Complete roof covering assembly must:

a. Be Class A rated in accordance with ASTM E108, FM 4470, or UL 790; or

b. Be listed as part of Fire-Classified roof deck construction in the UL RMSD or Class I roof deck construction in the FM APP GUIDE.

FM or UL approved components of the roof covering assembly must bear the appropriate FM or UL label.

1.4.4 Wind Uplift Resistance

Provide a complete roof system assembly that is rated and installed to resist wind loads calculated in accordance with ASCE 7-16 and validated by uplift resistance testing in accordance with Factory Mutual (FM) test procedures. Do not install non-rated systems except as approved by the Contracting Officer. Submit licensed engineer's wind uplift calculations and substantiating data to validate any non-rated roof system. Base wind uplift measurements based on a design wind speed in accordance with ASCE 7-16 and other applicable building code requirements

1.4.5 Preroofing Conference

After approval of submittals and before performing roofing and insulation system installation work, hold a preroofing conference to review the following:

a. Drawings, specifications and submittals related to the roof work;

b. Roof system components installation;

c. Procedure for the roof manufacturer's technical representative's onsite inspection and acceptance of the roofing substrate, the name of the manufacturer's technical representatives, the frequency of the onsite visits, distribution of copies of the inspection reports from the manufacturer's technical representative;

d. Contractor's plan for coordination of the work of the various trades involved in providing the roofing system and other components secured to the roofing; and

e. Quality control plan for the roof system installation;

f. Safety requirements.

Coordinate preroofing conference scheduling with the Contracting Officer. The conference must be attended by the Contractor, the Contracting Officer's designated personnel, personnel directly responsible for the installation of roofing and insulation, flashing and sheet metal work, other trades interfacing with the roof work, and representative of the roofing materials manufacturer. Before beginning roofing work, provide a copy of meeting notes and action items to all attending parties. Note action items requiring resolution prior to start of roof work.

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Delivery

Deliver materials in their original, unopened containers or wrappings with labels intact and legible. Where materials are covered by a referenced specification number, the labels must bear the specification number, type, class, and shelf life expiration date where applicable. Deliver materials in sufficient quantity to allow continuity of work.

1.5.2 Storage

Store and protect materials from damage and weather in accordance with manufacturer's printed instructions, except as specified otherwise. Keep materials clean and dry. Store and maintain adhesives, sealants, primers

and other liquid materials above 60 degrees F. Utilize insulated hot boxes or other enclosed warming devices in cold weather. Mark and remove damaged materials from the site. Use pallets to support and canvas tarpaulins to completely cover material materials stored outdoors. Do not use polyethylene as a covering. Locate materials temporarily stored on the roof in approved areas, and distribute the load to stay within the live load limits of the roof construction. Remove unused materials from the roof at the end of each days work.

1.5.3 Handling

Prevent damage to edges and ends of roll materials. Do not install damaged materials in the work. Select and operate material handling equipment so as not to damage materials or applied roofing. Do not use materials contaminated by exposure or moisture. Remove contaminated materials from the site. When hazardous materials are involved, adhere to the special precautions of the manufacturer. Adhesives may contain petroleum distillates and may be extremely flammable; prevent personnel from breathing vapors, and do not use near sparks or open flame.

1.6 ENVIRONMENTAL REQUIREMENTS

Do not install EPDM sheet roofing during high winds or inclement weather, or when there is ice, frost, moisture, or visible dampness on the substrate surface, or when condensation develops on surfaces during application. Unless recommended otherwise by the EPDM sheet manufacturer and approved by the Contracting Officer, do not install EPDM sheet when air temperature is below 40 degrees F or within 5 degrees F of the dewpoint. Follow manufacturer's printed instructions for installation during cold weather conditions.

1.7 SEQUENCING

Coordinate the work with other trades to ensure that components which are to be secured to or stripped into the roofing system are available and that permanent flashing and counterflashing are installed as the work progresses. Ensure temporary protection measures are in place to preclude moisture intrusion or damage to installed materials. Apply roofing immediately following application of insulation as a continuous operation. Coordinate roofing operations with insulation work so that all roof insulation applied each day is covered with roof membrane installation the same day.

1.8 WARRANTY

Provide roof system material and workmanship warranties meeting specified requirements. Provide revision or amendment to standard membrane manufacturer warranty as required to comply with the specified requirements. Provide a manufacturer's warranty that has no dollar limit, covers full system water-tightness and has a minimum duration of 20 years.

1.8.1 Roof Membrane Manufacturer Warranty

Furnish the roof membrane manufacturer's 20 year no dollar limit roof system materials and installation workmanship warranty, including flashing, insulation, and accessories necessary for a watertight roof system construction. Write the warranty directly to the Government and commence at time of Government's acceptance of the roof work. The warranty must state that:

a. If within the warranty period the roof system, as installed for its intended use in the normal climatic and environmental conditions of the facility, becomes non-watertight, shows evidence of moisture intrusion within the assembly, splits, tears, cracks, delaminates, separates at the seams, shrinks to the point of bridging or tenting membrane at transitions, or shows evidence of excessive weathering due to defective materials or installation workmanship, the repair or replacement of the defective and damaged materials of the roof system assembly and correction of defective workmanship is the responsibility of the roof membrane manufacturer. The roof membrane manufacturer is responsible for all costs associated with the repair or replacement work.

b. When the manufacturer or his approved applicator fail to perform the repairs within 72 hours of notification, emergency temporary repairs performed by others does not void the warranty.

1.8.2 Roofing System Installer Warranty

The roof system installer must warrant for a period of two years that the roof system, as installed, is free from defects in installation workmanship, to include the roof membrane, flashing, insulation, accessories, attachments, and sheet metal installation integral to a complete watertight roof system assembly. Write the warranty directly to the Government. The roof system installer is responsible for correction of defective workmanship and replacement of damaged or affected materials. The roof system installer is responsible for all costs associated with the repair or replacement work.

1.8.3 Continuance of Warranty

Approve repair or replacement work that becomes necessary within the warranty period and accomplish in a manner so as to restore the integrity of the roof system assembly and validity of the roof membrane manufacturer warranty for the remainder of the manufacturer warranty period.

1.9 CONFORMANCE AND COMPATIBILITY

Provide the entire roofing and flashing system in accordance with specified and indicated requirements, including fire and wind resistance requirements. Work not specifically addressed and any deviation from specified requirements must be in general accordance with recommendations of the NRCA RoofMan, membrane manufacturer published recommendations and details, ASTM D6369, and compatible with surrounding components and construction. Submit any deviation from specified or indicated requirements to the Contracting Officer for approval prior to installation.

PART 2 PRODUCTS

2.1 MATERIALS

Coordinate with other specification sections related to the roof work. Furnish a combination of specified materials that comprise a roof system acceptable to the roof membrane manufacturer and meeting specified requirements. Protect materials provided from defects and make suitable for the service and climatic conditions of the installation.

2.1.1 EPDM Sheet

Ethylene Propylene Diene Terpolymer (EPDM), ASTM D4637/D4637M, Type II, scrim or fabric reinforced, 0.090 inch nominal thickness for fully adhered application. Provide membrane with minimum thickness not less than minus 10 percent of the specified thickness value. EPDM membrane thickness specified is exclusive of backing material on the EPDM membrane. Principal polymer used in manufacture of the membrane sheet must be greater than 95 percent EPDM. Width and length of sheet must be as recommended by the manufacturer.

2.1.2 Seam Tape

Double-sided synthetic rubber tape, minimum 0.03 inch thick, minimum 3 inch wide. Utilize seam tape as recommended by the manufacturer's printed data for forming watertight bond of EPDM sheet materials to each other for the application specified and conditions encountered. 6 inch wide tape is required for seam seals along lines of mechanical attachment of membrane.

2.1.3 Lap Splice Adhesive

Low volatile organic compound (VOC) synthetic rubber adhesive as supplied by roof membrane manufacturer and recommended by the manufacturer's printed data for forming watertight bond of EPDM sheet membrane materials to each other.

2.1.4 Bonding Adhesive

Low volatile organic compound (VOC) adhesive as supplied by roof membrane manufacturer and recommended by the manufacturer's printed data for bonding EPDM membrane materials to insulation, wood, metal, concrete or other substrate materials. Do not use bonding adhesive to bond membrane materials to each other.

2.1.5 Lap Cleaner, Lap Sealant, and Edge Treatment

As supplied by the roof membrane manufacturer and recommended by the manufacturer's printed data.

2.1.6 Water Cutoff Mastic/Water Block

As supplied by the roof membrane manufacturer and recommended by the manufacturer's printed data.

2.1.7 Membrane Flashings and Flashing Accessories

Provide membrane flashing, including self-adhering membrane flashing, perimeter flashing, flashing around roof penetrations, and prefabricated pipe seals, that is minimum 0.045 inch cured EPDM, as recommended by the roof membrane manufacturer or minimum 0.055 inch thick uncured EPDM sheet in compliance with ASTM D4811/D4811M, Type I. Use cured EPDM membrane to the maximum extent recommended by the roof membrane manufacturer. Limit uncured flashing material to reinforcing inside and outside corners and angle changes in plane of membrane, and to flash scuppers, pourable sealer pockets, and other formed penetrations or unusually shaped conditions as recommended by the roof membrane manufacturer where the use of cured material is impractical.

2.1.7.1 Flashing Tape

EPDM-backed synthetic rubber tape, minimum 6 inch wide as supplied by the roof membrane manufacturer and recommended by the manufacturer's printed data.

2.1.8 Membrane Fasteners and Plates

Coated, corrosion-resistant fasteners as recommended by the roof membrane manufacturer and the wind uplift resistance specified. As supplied and warranted for the substrate type(s) by EPDM sheet manufacturer and recommended by EPDM sheet manufacturer's printed data.

2.1.8.1 Stress Plates for Fasteners

Flat corrosion-resistant round stress plates as recommended by the roof membrane manufacturer's printed instructions and meeting the requirements of FM 4470; not less than 2 inch in diameter. Provide pre-formed discs to prevent dishing or cupping.

2.1.8.2 Auxiliary Fasteners

Corrosion resistant screws, nails, or anchors suitable for intended attachment purpose and as recommended by the roof membrane manufacturer.

2.1.8.3 Powder-Driven Fasteners

Powder-driven fasteners may be used only when approved in writing.

2.1.8.4 Metal Disks

Provide flat metal disks of minimum 1 inch in diameter, made of nonferrous material compatible with the nails or fasteners.

2.1.9 Pre-Manufactured Accessories

Pre-manufactured accessories must be manufacturer's standard for intended purpose, compatible with the membrane roof system and approved for use by the roof membrane manufacturer.

2.1.9.1 Pre-fabricated Curbs

Provide 18 gauge G90 galvanized curbs with minimum 4 inch flange for attachment to roof nailers. Provide minimum height of 10 inch above the finished roof membrane surface.

2.1.10 Rubber Walkboards

Provide the following:

2.1.10.1 Rubber Walkboards

Preformed reprocessed rubber, compatible with the EPDM sheet, 1/4 inch minimum thickness, and weighing not less than 1-1/2 pounds per square foot.

2.1.11 Roof Insulation Below EPDM Sheet

Ensure insulation system and facer material is compatible with membrane application specified and as approved by the roof membrane manufacturer.

2.1.12 Wood Products

Do not allow fire retardant treated materials be in contact with EPDM membrane or EPDM accessory products, unless approved by the membrane manufacturer and the Contracting Officer.

2.1.13 Membrane Liner

Self-adhering EPDM membrane liner conforming to ASTM D4637/D4637M, or other waterproof membrane liner material as approved by the roof membrane manufacturer and the Contracting Officer.

2.2 FLASHING CEMENT

Provide a self-vulcanizing butyl compound flashing cement for splicing laps and for flashings workable at 20 degrees F. Obtain a recommendation for such flashing cement from the roofing membrane manufacturer.

PART 3 EXECUTION

3.1 EXAMINATION

Ensure that the following conditions exist prior to application of the roofing materials:

a. Do not install items that show visual evidence of biological growth.

b. Drains, curbs, control joints, expansion joints, perimeter walls, roof penetrating components, and equipment supports are in place.

c. Surfaces are rigid, clean, dry, smooth, and free from cracks, holes, and sharp changes in elevation.

d. The plane of the substrate does not vary more than 1/4 inch within an area 10 by 10 feet when checked with a 10 foot straight edge placed anywhere on the substrate.

e. Substrate is sloped to provide positive drainage.

f. Walls and vertical surfaces are constructed to receive counterflashing, and will permit mechanical fastening of the base flashing materials.

g. Treated wood nailers are in place on non-nailable surfaces, to permit nailing of base flashing at minimum height of 8 inch above finished roofing surface.

h. Pressure-preservative treated wood nailers are fastened in place at eaves, gable ends, openings, and intersections with vertical surfaces for securing of membrane, edging strips, attachment flanges of sheet metal, and roof fixtures. Surface-applied nailers are the same thickness as the roof insulation.

i. Avoid contact of EPDM materials with fire retardant treated wood, except as approved by the roof membrane manufacturer and Contracting Officer.

j. Cants are securely fastened in place in the angles formed by walls and

other vertical surfaces. The angle of the cant is 45 degrees and the height of the vertical leg is not less than 3-1/2 inch.

k. Exposed nail heads in wood substrates are properly set. Warped and split sheets have been replaced. There are no cracks or end joints 1/4 inch in width or greater. Joints in plywood substrates are taped or otherwise sealed to prevent air leakage from the underside.

l. Insulation boards are installed smoothly and evenly, and are not broken, cracked, or curled. There are no gaps in insulation board joints exceeding 1/4 inch in width. Insulation is being roofed over on the same day the insulation is installed.

3.2 APPLICATION

Apply entire EPDM sheet utilizing fully adhered application method. Apply roofing materials as specified herein unless approved otherwise by the Contracting Officer.

3.2.1 Special Precautions

a. Do not dilute coatings or sealants unless specifically recommended by the materials manufacturer's printed application instructions. Do not thin liquid materials with cleaners used for cleaning EPDM sheet.

b. Keep liquids in airtight containers, and keep containers closed except when removing materials.

c. Use liquid components, including adhesives, within their shelf life period. Store adhesives at 60 to 80 degrees F prior to use. Avoid excessive adhesive application and adhesive spills, as they can be destructive to some elastomeric sheets and insulations; follow adhesive manufacturer's printed application instructions. Mix and use liquid components in accordance with label directions and manufacturer's printed instructions.

d. Provide clean, dry cloths or pads for applying membrane cleaners and cleaning of membrane

e. Do not use heat guns or open flame to expedite drying of adhesives or primers.

f. Require workmen and others who walk on the membrane to wear clean, soft-soled shoes to avoid damage to roofing materials.

g. Do not use equipment with sharp edges which could puncture the EPDM sheet.

h. Shut down air intakes and any related mechanical systems and seal open vents and air intakes when applying solvent-based materials in the area of the opening or intake. Coordinate shutdowns with the Contracting Officer.

3.2.2 EPDM Sheet Roofing

Provide a watertight roof membrane sheet free of contaminants and defects that might affect serviceability. Provide a uniform, straight, and flat edge. Unroll EPDM sheet roofing in position without stretching membrane. Inspect for holes. Remove sections of EPDM sheet roofing that are

damaged. Allow sheets to relax minimum 30 minutes before seaming. Lap sheets as specified, to shed water, and as recommended by the roof membrane manufacturer's published installation instructions for the application required but not less than 3 inch in any case.

3.2.3 Application Method

3.2.3.1 Fully Adhered Membrane Application

Layout membrane and side lap adjoining sheets in accordance with membrane manufacturer's printed installation instructions. Allow for sufficient membrane to form proper membrane terminations. Remove dusting agents and dirt from membrane and substrate areas where bonding adhesives are to be applied. Apply specified adhesive evenly and continuously to substrate and underside of sheets at rates recommended by the roof membrane manufacturer's printed application instructions. When adhesive is spray applied, roll with a paint roller to ensure proper contact and coverage. Do not apply bonding adhesive to surfaces of membrane in seam or lap areas. Allow adhesive to flash off or dry to consistency prescribed by manufacturer before adhering sheets to the substrate. Roll each sheet into adhesive slowly and evenly to avoid wrinkles; broom or roll the membrane to remove air pockets and fishmouths and to ensure full, continuous bonding of sheet to substrate. Form field lap splices or seams as specified. Check all seams and ensure full lap seal. Apply lap sealant to all adhesive formed seams and all cut edges of reinforced membrane materials.

3.2.4 Tape Seams / Lap Splices

Field form seams, or lap splices, with seam tape in accordance with membrane manufacturer's printed instructions and as specified. Clean and prime mating surfaces in the seam area. After primer has dried or set in accordance with membrane manufacturer's instructions, apply seam tape to bottom membrane and roll with a 3 inch to 4 inch wide smooth silicone or steel hand roller, or other manufacturer approved rolling device, to ensure full contact and adhesion of tape to bottom membrane. Tape end laps must be minimum 1 inch. Roll top membrane into position to check for proper overlap and alignment. Remove release paper from top of seam tape and form seam splice. Ensure top membrane contact with seam tape as release paper is removed. Roll the closed seam with a smooth silicone or steel hand roller, rolling first across the width of the seam then along the entire length, being careful not to damage the membrane. Apply minimum 9 inch long strip of membrane-backed flashing tape over T-intersections of roof membrane. Roll tape to ensure full adhesion and seal over T-joint.

3.2.5 Adhesive Seams / Lap Splices

Use only field-applied adhesive formed seams in flashing areas where approved by the membrane manufacturer and the Contracting Officer. Do not use adhesive formed seams for field of roof membrane seaming, except as approved by the membrane manufacturer and the Contracting Officer. Thoroughly and completely clean mating surfaces of materials throughout the lap area. Remove all dirt, dust, and contaminants and allow to dry.

Apply primer as recommended by the membrane manufacturer. Apply splice adhesive with a 3 inch to 4 inch wide, 1/2 inch thick, solvent-resistant brush in a smooth, even coat with long brush strokes. Bleed out brush marks. Do not apply adhesive in a circular motion. Simultaneously apply adhesive to both mating surfaces in an approximate 0.025 to 0.030 inch wet

film thickness, or other thickness as recommended by the roof membrane manufacturer's printed instructions.

Allow the splice adhesive to set-up in accordance with membrane manufacturer's printed instructions. Perform manufacturer recommended field check to test for adhesive readiness prior to closing seam. Apply a 1/8 inch to 1/4 inch bead of in-seam sealant approximately 1/2 inch from the inside edge of the lower membrane sheet prior to closing the seam. Ensure the in-seam sealant does not extend onto the splice adhesive. Maintain the full adhered seam width required. Roll the top membrane onto the mating surface. Roll the seam area with a 2 inch to 3 inch wide, smooth silicone or steel hand roller. A minimum of 2 hours after joining sheets and when the lap edge is dry, clean the lap edge with membrane manufacturer's recommended cleaner and apply a 1/4 inch to 3/8 inch bead of lap sealant centered on the seam edge. With a feathering tool, immediately feather the lap sealant to completely cover the splice edge, leaving a mound of sealant over the seam edge. Apply lap sealant to all adhesive formed seams.

3.2.6 Perimeter Attachment

Adhesive bond or mechanically secure roof membrane sheet at roof perimeter in a manner to comply with wind resistance requirements and in accordance with membrane manufacturer's printed application instructions. When adhesively bonding a mechanically fastened system in perimeter areas, the perimeter boundary of the adhesive bond must be the same as the boundary required for additional perimeter mechanical fastening to meet wind resistance requirements.

3.2.7 Securement at Base Tie-In Conditions

Mechanically fasten the roof membrane at penetrations, at base of curbs and walls, and at all locations where the membrane turns and angle greater than 4 degrees (1:12). Space fasteners a maximum of 12 inch on center, except where more frequent attachment is required to meet specified wind resistance or where recommended by the roof membrane manufacturer. Flash over fasteners with a fully adhered layer of material as recommended by the roof membrane manufacturer's printed data.

3.3 FLASHINGS

3.3.1 General

Provide flashings in the angles formed at walls and other vertical surfaces and where required to make the work watertight, except where metal flashings are indicated.

Provide a one-ply flashing membrane, as specified for the system used, and install immediately after the roofing membrane is placed and prior to finish coating where a finish coating is required. Flashings must be stepped where vertical surfaces abut sloped roof surfaces. Provide sheet metal reglet in which sheet metal cap flashings are installed of not more than 16 inch nor less than 8 inch above the roofing surfaces. Exposed joints and end laps of flashing membrane must be made and sealed in the manner required for roofing membrane.

3.3.2 Membrane Flashing

Install flashing and flashing accessories as the roof membrane is

installed. Apply flashing to cleaned surfaces and as recommended by the roof membrane manufacturer and as specified. Utilize cured EPDM membrane flashing and prefabricated accessory flashings to the maximum extent recommended by the roof membrane manufacturer. Limit uncured flashing material to reinforcing inside and outside corners and angle changes in plane of membrane, and to flashing scuppers, pourable sealer pockets, and other formed penetrations or unusually shaped conditions as recommended by the roof membrane manufacturer where the use of cured material is impractical. Extend base flashing not less than 8 inch above roofing surface and as necessary to provide for seaming overlap on roof membrane as recommended by the roof membrane manufacturer.

Seal flashing membrane for a minimum of 3 inch on each side of fastening device used to anchor roof membrane to nailers. Completely adhere flashing sheets in place. Seam flashing membrane in the same manner as roof membrane, except as otherwise recommended by the membrane manufacturer's printed instructions and approved by the Contracting Officer. Reinforce all corners and angle transitions by applying uncured membrane to the area in accordance with roof membrane manufacturer recommendations. Mechanically fasten top edge of base flashing with manufacturer recommended termination bar fastened at maximum 12 inch on center. Install sheet metal flashing over the termination bar in the completed work. Mechanically fasten top edge of base flashing for all other terminations in a manner recommended by the roof membrane manufacturer. Apply membrane liner over top of exposed nailers and blocking and to overlap top edge of base flashing installation at curbs, parapet walls, expansion joints and as otherwise indicated to serve as waterproof lining under sheet metal flashing components.

3.3.3 Flashing at Roof Drain

Provide a tapered insulation sump into the drain bowl area. Do not exceed tapered slope of 18 degrees for unreinforced membrane and 5 degrees for reinforced membrane. Provide tapered insulation with surface suitable for adhering membrane in the drain sump area. Avoid field seams running through or within 24 inch of roof drain, or as otherwise recommended by the roof membrane manufacturer. Adhere the membrane to the tapered in the drain sump area. Apply water block mastic and extend membrane sheets over edge of drain bowl opening at the roof drain deck flange in accordance with membrane manufacturer's printed application instructions. Ensure membrane is free of wrinkles and folds in the drain area. Securely clamp membrane in the flashing clamping ring. Ensure membrane is cut to within 3/4 inch of inside rim of clamping ring to maintain drainage capacity. Do not cut back to bolt holes. Retrofit roof drains must conform to ANSI/SPRI RD-1.

3.3.4 PRE-FABRICATED CURBS

Securely anchor prefabricated curbs to nailer or other base substrate and flashed with EPDM membrane flashing materials.

3.3.5 Set-On Accessories

Where pipe or conduit blocking, supports and similar roof accessories, or isolated paver block, are set on the membrane, adhere reinforced membrane or walkpad material, as recommended by the roof membrane manufacturer, to bottom of accessories prior to setting on roofing membrane. Install set-on accessories to permit normal movement due to expansion, contraction, vibration, and similar occurrences without damaging roofing

membrane. Do not mechanically secure set-on accessories through roofing membrane into roof deck substrate.

3.4 ROOF WALKPADS

Install walkpads at roof access points and where otherwise indicated for traffic areas and for access to mechanical equipment, in accordance with the roof membrane manufacturer's printed instructions. Provide minimum 6 inch separation between adjacent walkpads to accommodate drainage.

3.5 CORRECTION OF DEFICIENCIES

Where any form of deficiency is found, take additional measures as deemed necessary by the Contracting Officer to determine the extent of the deficiency and perform corrective actions as directed by the Contracting Officer.

3.6 CLEAN UP

Remove debris, scraps, containers and other rubbish and trash resulting from installation of the roofing system from job site each day.

3.7 PROTECTION OF APPLIED ROOFING

At the end of the day's work and when precipitation is imminent, protect applied membrane roofing system from water intrusion.

3.7.1 Water Cutoffs

Straighten insulation line using loose-laid cut insulation sheets and seal the terminated edge of the roof membrane system in an effective manner. Seal off flutes in metal decking along the cutoff edge. Remove the water cut-offs to expose the insulation when resuming work, and remove the insulation sheets used for fill-in.

3.7.2 Temporary Flashing for Permanent Roofing

Provide temporary flashing at drains, curbs, walls and other penetrations and terminations of roofing sheets until permanent flashings can be applied. Remove temporary flashing before applying permanent flashing.

3.7.3 Temporary Walkways, Runways, and Platforms

Do not permit storing, walking, wheeling, and trucking directly on applied roofing materials. Provide temporary walkways, runways, and platforms of smooth clean boards, mats or planks as necessary to avoid damage to applied roofing materials, and to distribute weight to conform to live load limits of roof construction. Use rubber-tired equipment for roofing work.

3.8 FIELD QUALITY CONTROL

3.8.1 Construction Monitoring

During progress of the roof work, Contractor must make visual inspections as necessary to ensure compliance with specified parameters. Additionally, verify the following:

a. Equipment is in working order. Metering devices are accurate.

b. Materials are not installed in adverse weather conditions.

c. Substrates are in acceptable condition, in compliance with specification, prior to application of subsequent materials.

Nailers and blocking are provided where and as needed.

Insulation substrate is smooth, properly secured to its substrate, and without excessive gaps prior to membrane application.

The proper number, type, and spacing of fasteners are installed.

Materials comply with the specified requirements.

All materials are properly stored, handled and protected from moisture or other damages. Liquid components are properly mixed prior to application.

Membrane is allowed to relax prior to seaming. Adhesives are applied uniformly to both mating surfaces and checked for proper set prior to bonding mating materials. Mechanical attachments are spaced as required, including additional fastening of membrane in corner and perimeter areas as required.

Membrane is properly overlapped.

Membrane seaming is as specified and seams are hand rolled to ensure full adhesion and bond width. In-seam sealant is applied when adhesive seams are used in the field of the roof. All seams are checked at the end of each work day.

Membrane is fully adhered without ridges, wrinkles, kinks, fishmouths.

Installer adheres to specified and detailed application parameters.

Associated flashings and sheet metal are installed in a timely manner in accord with the specified requirements.

Temporary protection measures are in place at the end of each work shift.

3.8.2 Manufacturer's Inspection

Manufacturer's technical representative must visit the site a minimum of three times during the installation for purposes of reviewing materials installation practices and adequacy of work in place. Inspections must occur during the first 20 squares of membrane installation, at mid-point of the installation, and at substantial completion, at a minimum. Do not exceed additional inspections one for each 100 squares of total roof area with the exception that follow-up inspections of previously noted deficiencies or application errors must be performed as requested by the Contracting Officer. After each inspection, submit a report signed by the manufacturer's technical representative to the Contracting Officer within 3 working days. Note overall quality of work, deficiencies and any other concerns, and recommended corrective action.

3.8.3 Roof Drain Test

After completing roofing but prior to Government acceptance, perform the following test for watertightness. Plug roof drains and fill with water to edge of drain sump for 8 hours. Retrofit roof drains must conform to ANSI/SPRI RD-1. Do not plug secondary overflow drains at the same time as adjacent primary drain. To ensure some drainage from roof, do not test all drains at same time. Measure water at beginning and end of the test period. When precipitation occurs during test period, repeat test. When water level falls, remove water, thoroughly dry, and inspect installation; repair or replace roofing at drain to provide for a properly installed watertight flashing seal. Repeat test until there is no water leakage.

3.9 INSTRUCTIONS TO GOVERNMENT PERSONNEL

Furnish written and verbal instructions on proper maintenance procedures to designated Government personnel. Furnish instructions by a competent representative of the roof membrane manufacturer and include a minimum of 4 hours on maintenance and emergency repair of the membrane. Include a demonstration of membrane repair, and give sources of required special tools. Furnish information on safety requirements during maintenance and emergency repair operations.

3.10 INFORMATION CARD

For each roof, furnish a typewritten information card for facility records and a photoengraved 0.032 inch thick aluminum card for exterior display. Card must be 8-1/2 by 11 inch minimum, identifying facility name and number; location; contract number; approximate roof area; detailed roof system description, including deck type, membrane, number of plies, method of application, manufacturer, insulation and cover board system and thickness; presence of tapered insulation for primary drainage, presence of vapor retarder; date of completion; installing contractor identification and contact information; membrane manufacturer warranty expiration, warranty reference number, and contact information. Install card at roof top or access location as directed by the Contracting Officer and provide a paper copy to the Contracting Officer.

-- End of Section --

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SECTION 07 60 00

FLASHING AND SHEET METAL
05/17

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.2/D1.2M	(2014; Errata 1 2014; Errata 2 2020) Structural Welding Code - Aluminum

ASTM INTERNATIONAL (ASTM)

ASTM A308/A308M	(2010) Standard Specification for Steel Sheet, Terne (Lead-Tin Alloy) Coated by the Hot Dip Process
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM B32	(2020) Standard Specification for Solder Metal
ASTM B69	(2013) Standard Specification for Rolled Zinc
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM D1784	(2020) Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
ASTM D4586/D4586M	(2025) Standard Specification for Asphalt Roof Cement

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2012) Architectural Sheet Metal Manual, 7th Edition

SINGLE PLY ROOFING INDUSTRY (SPRI)

ANSI/SPRI RD-1	(2019) Performance Standard for Retrofit Drains

1.2 GENERAL REQUIREMENTS

Finished sheet metal assemblies must form a weathertight enclosure without waves, warps, buckles, fastening stresses or distortion, while allowing for expansion and contraction without damage to the system. The sheet metal installer is responsible for cutting, fitting, drilling, and other operations in connection with sheet metal modifications required to accommodate the work of other trades. Coordinate installation of sheet metal items used in conjunction with roofing with roofing work to permit continuous, uninterrupted roofing operations.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Exposed Sheet Metal Coverings; G

Gutters; G

Downspouts; G

Counterflashing; G

Flashing at Roof Penetrations and Equipment Supports; G

Reglets; G

Drip Edges; G

Eave Flashing; G

SD-04 Samples

Finish Samples; G

SD-08 Manufacturer's Instructions

Instructions for Installation; G

Quality Control Plan; G

SD-10 Operation and Maintenance Data

Cleaning and Maintenance; G

1.4 MISCELLANEOUS REQUIREMENTS

1.4.1 Product Data

Indicate thicknesses, dimensions, fastenings, anchoring methods, expansion joints, and other provisions necessary for thermal expansion and contraction. Scaled manufacturer's catalog data may be submitted for factory fabricated items.

1.4.2 Finish Samples

Submit two color charts and two finish sample chips from manufacturer's standard color and finish options for each type of finish indicated.

1.4.3 Operation and Maintenance Data

Submit detailed instructions for installation and quality control during installation, cleaning and maintenance, for each type of assembly indicated.

1.5 DELIVERY, HANDLING, AND STORAGE

Package and protect materials during shipment. Uncrate and inspect materials for damage, dampness, and wet-storage stains upon delivery to the job site. Remove from the site and replace damaged materials that cannot be restored to like-new condition. Handle sheet metal items to avoid damage to surfaces, edges, and ends. Store materials in dry, weather-tight, ventilated areas until installation.

PART 2 PRODUCTS

2.1 MATERIALS

Do not use lead, lead-coated metal, or galvanized steel. Use any metal listed by SMACNA 1793 for a particular item, unless otherwise indicated. Provide materials, thicknesses, and configurations in accordance with SMACNA 1793 for each material. Different items need not be of the same metal, except that contact between dissimilar metals must be avoided.

Furnish sheet metal items in 8 to 10 foot lengths. Single pieces less than 8 feet long may be used to connect to factory-fabricated inside and outside corners, and at ends of runs. Factory fabricate corner pieces with minimum 12 inch legs. Provide accessories and other items essential to complete the sheet metal installation. Provide accessories made of the same or compatible materials as the items to which they are applied. Fabricate sheet metal items of the materials specified below and to the gage, thickness, or weight shown in Table I at the end of this section. Provide sheet metal items with mill finish unless specified otherwise. Where more than one material is listed for a particular item in Table I, each is acceptable and may be used, except as follows:

2.1.1 Exposed Sheet Metal Items

Must be of the same material. Consider the following as exposed sheet metal: gutters, including hangers; downspouts; gravel stops and fascia; cap, valley, steeped, base, and eave flashings and related accessories.

2.1.2 Steel Sheet, Zinc-Coated (Galvanized)

Provide in accordance with ASTM A653/A653M.

2.1.3 Zinc Sheet and Strip

Provide in accordance with ASTM B69, Type I, a minimum of 0.024 inch thick.

2.1.4 Terne-Coated Steel

Provide in accordance with ASTM A308/A308M, a minimum of 14 by 20 inch with minimum of 40 pound coating per double base box. ASTM A308/A308M.

2.1.5 Finishes

Provide exposed exterior sheet metal and aluminum with a baked on, factory applied color coating of polyvinylidene fluoride (PVF2) or approved equal fluorocarbon coating. Dry film thickness of coatings must be 0.8 to 1.3 mils. Color to be selected from manufacturer's standard range of color choices. Field applications of color coatings are prohibited and will be rejected.

2.1.6 Aluminum Alloy, Extruded Bars, Rods, Shapes, and Tubes

ASTM B221.

2.1.7 Solder

Provide in accordance with ASTM B32, 95-5 tin-antimony.

2.1.8 Reglets

2.1.8.1 Polyvinyl Chloride Reglets

Provide in accordance with ASTM D1784, Type II, Grade 1, Class 14333-D, 0.075 inch minimum thickness.

2.1.8.2 Metal Reglets

Provide factory fabricated caulked type or friction type reglets with a minimum opening of 1/4 inch and a depth of 1-1/4 inch, as approved.

2.1.8.2.1 Caulked Reglets

Provide with rounded edges, temporary reinforcing cores, and accessories as required for securing to adjacent construction. Provide built-up mitered corner pieces for inside and outside corners.

2.1.8.2.2 Friction Reglets

Provide with flashing receiving slots not less than 5/8 inch deep, one inch jointing tongues, and upper and lower anchoring flanges installed at 24 inch maximum snap-lock type receiver.

2.1.9 Fasteners

Use stainless steel fasteners to fasten. Confirm compatibility of fasteners and items to be fastened to avoid galvanic corrosion due to dissimilar materials.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Workmanship

Make lines and angles sharp and true. Free exposed surfaces from visible

wave, warp, buckle, and tool marks. Fold back exposed edges neatly to form a 1/2 inch hem on the concealed side. Make sheet metal exposed to the weather watertight with provisions for expansion and contraction.

Make surfaces to receive sheet metal plumb and true, clean, even, smooth, dry, and free of defects and projections. For installation of items not shown in detail or not covered by specifications conform to the applicable requirements of SMACNA 1793, Architectural Sheet Metal Manual. Provide sheet metal flashing in the angles formed where roof decks abut walls, curbs, ventilators, pipes, or other vertical surfaces and wherever indicated and necessary to make the work watertight. Join sheet metal items together as shown in Table II.

3.1.2 Nailing

Confine nailing of sheet metal generally to sheet metal having a maximum width of 18 inches. Confine nailing of flashing to one edge only. Space nails evenly not over 3 inch on center and approximately 1/2 inch from edge unless otherwise specified or indicated. Face nailing will not be permitted. Where sheet metal is applied to other than wood surfaces, include in shop drawings, the locations for sleepers and nailing strips required to secure the work. Secure flashing at one-half the normal interval to ensure a wind-resistant installation.

3.1.3 Cleats

Provide cleats for sheet metal 18 inches and over in width. Space cleats evenly not over 12 inches on center unless otherwise specified or indicated. Unless otherwise specified, provide cleats of 2 inches wide by 3 inches long and of the same material and thickness as the sheet metal being installed. Secure one end of the cleat with two nails and the cleat folded back over the nailheads. Lock the other end into the seam. Where the fastening is to be made to concrete or masonry, use screws and drive in expansion shields set in concrete or masonry. Pre-tin cleats for soldered seams.

3.1.4 Bolts, Rivets, and Screws

Install bolts, rivets, and screws where indicated or required. Provide compatible washers where required to protect surface of sheet metal and to provide a watertight connection. Provide mechanically formed joints in aluminum sheets 0.040 inches or less in thickness.

3.1.5 Seams

Straight and uniform in width and height with no solder showing on the face.

3.1.5.1 Flat-lock Seams

Finish not less than 3/4 inch wide.

3.1.5.2 Lap Seams

Finish soldered seams not less than one inch wide. Overlap seams not soldered, not less than 3 inches.

3.1.5.3 Loose-Lock Expansion Seams

Not less than 3 inches wide; provide minimum one inch movement within the joint. Completely fill the joints with the specified sealant, applied at not less than 1/8 inch thick bed.

3.1.5.4 Standing Seams

Not less than one inch high, double locked without solder.

3.1.5.5 Flat Seams

Make seams in the direction of the flow.

3.1.6 Soldering

Where soldering is specified, apply to copper, terne-coated stainless steel, zinc-coated steel, and stainless steel items. Pre-tin edges of sheet metal before soldering is begun. Seal the joints in aluminum sheets of 0.040 inch or less in thickness with specified sealants. Do not solder aluminum.

3.1.6.1 Edges

Scrape or wire-brush the edges of lead-coated material to be soldered to produce a bright surface. Flux brush the seams in before soldering. Treat with soldering acid flux the edges of stainless steel to be pre-tinned. Seal the joints in aluminum sheets of 0.040 inch or less in thickness with specified sealants. Do not solder aluminum.

3.1.7 Welding and Mechanical Fastening

Use welding for aluminum of thickness greater than 0.040 inch. Aluminum 0.040 inch or less in thickness must be butted and the space backed with formed flashing plate; or lock joined, mechanically fastened, and filled with sealant as recommended by the aluminum manufacturer.

3.1.7.1 Welding of Aluminum

Use welding of the inert gas, shield-arc type. For procedures, appearance and quality of welds, and the methods used in correcting welding work, conform to AWS D1.2/D1.2M.

3.1.7.2 Mechanical Fastening of Aluminum

Use No. 12, aluminum alloy, sheet metal screws or other suitable aluminum alloy or stainless steel fasteners. Drive fasteners in holes made with a No. 26 drill in securing side laps, end laps, and flashings. Space fasteners 12 inches maximum on center. Where end lap fasteners are required to improve closure, locate the end lap fasteners not more than 2 inches from the end of the overlapping sheet.

3.1.8 Protection from Contact with Dissimilar Materials

3.1.8.1 Copper or Copper-bearing Alloys

Paint with heavy-bodied bituminous paint surfaces in contact with dissimilar metal, or separate the surfaces by means of moistureproof building felts.

3.1.8.2 Aluminum

Do not allow aluminum surfaces in direct contact with other metals except stainless steel, zinc, or zinc coating. Where aluminum contacts another metal, paint the dissimilar metal with a primer followed by two coats of aluminum paint. Where drainage from a dissimilar metal passes over aluminum, paint the dissimilar metal with a non-lead pigmented paint. Aluminum may be used over concrete construction, provided that required reglets are of stainless steel and aluminum surface in contact with concrete or masonry is coated with bituminous paint or zinc chromate primer.

3.1.8.3 Metal Surfaces

Paint surfaces in contact with mortar, concrete, or other masonry materials with alkali-resistant coatings such as heavy-bodied bituminous paint.

3.1.8.4 Wood or Other Absorptive Materials

Paint surfaces that may become repeatedly wet and in contact with metal with two coats of aluminum paint or a coat of heavy-bodied bituminous paint.

3.1.9 Expansion and Contraction

Provide expansion and contraction joints at not more than 32 foot intervals for aluminum and at not more than 40 foot intervals for other metals. Provide an additional joint where the distance between the last expansion joint and the end of the continuous run is more than half the required interval. Space joints evenly. Join extruded aluminum gravel stops and fascia by expansion and contraction joints spaced not more than 12 feet apart.

3.1.10 Counterflashing

Except where indicated or specified otherwise, insert counterflashing in reglets located from 9 to 10 inches above roof decks, extend down vertical surfaces over upturned vertical leg of base flashings not less than 3 inches. Fold the exposed edges of counterflashings 1/2 inch. Where stepped counterflashings are required, they may be installed in short lengths a minimum 8 inches by 8 inches or may be of the preformed single piece type. Provide end laps in counterflashings not less than 3 inches and make it weathertight with plastic cement. Do not make lengths of metal counterflashings exceed 10 feet. Form flashings to the required shapes before installation. Factory form corners not less than 12 inches from the angle. Secure the flashings in the reglets with lead wedges and space not more than 18 inches apart; on short runs, place wedges closer together. Fill caulked-type reglets or raked joints which receive counterflashing with caulking compound. Turn up the concealed edge of counterflashings built into masonry or concrete walls not less than 1/4 inch and extend not less than 2 inches into the walls. Install counterflashing to provide a spring action against base flashing.

3.1.11 Metal Reglets

Keep temporary cores in place during installation. Ensure factory fabricated caulked type or friction type, reglets have a minimum opening of

1/4 inch and a minimum depth of 1-1/4 inch, when installed.

3.1.11.1 Caulked Reglets

Wedge flashing in reglets with lead wedges every 18 inches, caulked full and solid with an approved compound.

3.1.11.2 Friction Reglets

Install flashing snap lock receivers at 24 inches on center maximum. When flashing has been inserted the full depth of the slot, caulk the slot, lock with wedges, and fill with sealant.

3.1.12 Polyvinyl Chloride Reglets for Temporary Construction

Rigid polyvinyl chloride reglets may be provided in lieu of metal reglets for temporary construction.

3.1.13 Gravel Stops and Fascia

Prefabricate in the shapes and sizes indicated and in lengths not less than 8 feet. Extend flange at least 4 inches onto roofing. Provide prefabricated, mitered corners internal and external corners. Install gravel stops and fascia after all plies of the roofing membrane have been applied, but before the flood coat of bitumen is applied. Prime roof flange of gravel stops and fascia on both sides with an asphalt primer. After primer has dried, set flange on roofing membrane and strip-in. Nail flange securely to wood nailer with large-head, barbed-shank roofing nails 1.5 inch long spaced not more than 3 inches on center, in two staggered rows.

3.1.13.1 Edge Strip

Hook the lower edge of fascia at least 3/4 inch over a continuous strip of the same material bent outward at an angle not more than 45 degrees to form a drip. Nail hook strip to a wood nailer at 6 inches maximum on center. Where fastening is made to concrete or masonry, use screws spaced 12 inches on center driven in expansion shields set in the concrete or masonry. Where horizontal wood nailers are slotted to provide for insulation venting, install strips to prevent obstruction of vent slots. Where necessary, install strips over 1/16 inch thick compatible spacer or washers.

3.1.13.2 Joints

Leave open the section ends of gravel stops and fascia 1/4 inch and backed with a formed flashing plate, mechanically fastened in place and lapping each section end a minimum of 4 inches set laps in plastic cement. Face nailing will not be permitted. Install prefabricated aluminum gravel stops and fascia in accordance with the manufacturer's printed instructions and details.

3.1.14 Metal Drip Edges

Provide a metal drip edge, designed to allow water run-off to drip free of underlying construction, at eaves and rakes prior to the application of roofing shingles. Apply directly on the wood deck at the eaves and over the underlay along the rakes. Extend back from the edge of the deck not more than 3 inches and secure with compatible nails spaced not more than

10 inches on center along upper edge.

3.1.15 Gutters

The hung type of shape indicated and supported on underside by brackets that permit free thermal movement of the gutter. Provide gutters in sizes indicated complete with mitered corners, end caps, outlets, brackets, and other accessories necessary for installation. Bead with hemmed edge or reinforce the outer edge of gutter with a stiffening bar not less than 3/4 by 3/16 inch of material compatible with gutter. Fabricate gutters in sections not less than 8 feet. Lap the sections a minimum of one inch in the direction of flow or provide with concealed splice plate 6 inches minimum. Join the gutters, other than aluminum, by riveted and soldered joints. Join aluminum gutters with riveted sealed joints. Provide expansion-type slip joints midway between outlets. Install gutters below slope line of the roof so that snow and ice can slide clear. Support gutters on by continuous cleats and/or by cleats spaced not less than 36 inches apart. Adjust gutters to slope uniformly to outlets, with high points occurring midway between outlets. Fabricate hangers and fastenings from compatible metals.

3.1.16 Downspouts

Space supports for downspouts according to the manufacturer's recommendation for the masonry or steel substrate. Types, shapes and sizes are indicated. Provide complete including elbows and offsets. Provide downspouts in approximately 10 foot lengths. Provide end joints to telescope not less than 1/2 inch and lock longitudinal joints. Provide gutter outlets with wire ball strainers for each outlet. Provide strainers to fit tightly into outlets and be of the same material used for gutters. Keep downspouts not less than one inch away from walls. Fasten to the walls at top, bottom, and at an intermediate point not to exceed 5 feet on center with leader straps or concealed rack-and-pin type fasteners. Form straps and fasteners of metal compatible with the downspouts.

3.1.16.1 Terminations

Neatly fit into the drainage connection the downspouts terminating in drainage lines and fill the joints with a portland cement mortar cap sloped away from the downspout. Provide downspouts terminating in splash blocks with elbow-type fittings. Provide splash pans as specified.

3.1.17 Flashing for Roof Drains

Provide a 30 inches square sheet indicated. Taper insulation to drain from 24 inches out. Set flashing on finished felts in a full bed of asphalt roof cement, ASTM D4586/D4586M. Heavily coat the drain flashing ring with asphalt roof cement. Clamp the roof membrane, flashing sheet, and stripping felt in the drain clamping ring. Secure clamps so that felts and drain flashing are free of wrinkles and folds. Retrofit roof drains must conform to ANSI/SPRI RD-1.

3.1.18 Scuppers

Extend the scupper liner through and project outside of, the wall it penetrates to form a bottom drip edge against the face of the wall. Fold outside edges under 1/2 inch on all sides. Join the top and sides of the lining on the roof deck side to a closure flange by a locked and soldered

joint. Join the bottom edge by a locked and soldered joint to the closure flange, where required, form with a ridge to act as a gravel stop around the scupper inlet. Provide surfaces to receive the scupper lining and coat with bituminous plastic cement

3.1.19 Conductor Heads

Set the depth of the top opening equal to two-thirds of the width or the conductor head. Flat-lock solder seams. Where conductor heads are used in conjunction with scuppers, set the conductor a minimum of 2 inches wider than the scupper. Attach conductor heads to the wall with masonry fasteners. Securely fasten screens to heads.

3.1.20 Splash Pans

Install splash pans lapped with horizontal roof flanges not less than 4 inches wide to form a continuous surface. Bend the rear flange of the pan to contour of can't strip and extend up 6 inches under the side wall covering or to height of base flashing under counterflashing. Bed the pans and roof flanges in plastic bituminous cement and strip-flash as specified.

3.1.21 Open Valley Flashing

Provide valley flashing free of longitudinal seams, of width sufficient to extend not less than 6 inches under the roof covering on each side. Provide a 1/2 inch fold on each side of the valley flashing. Lap the sheets not less than 6 inches in the direction of flow and secure to roofing construction with cleats attached to the fold on each side. Nail the tops of sheets to roof sheathing. Space the cleats not more than 12 inches on center. Provide exposed flashing not less than 4 inches in width at the top and increase one inch in width for each additional 8 feet in length. Where the slope of the valley is 4.5 inches or less per foot, or the intersecting roofs are on different slopes, provide an inverted V-joint, one inch high, along the centerline of the valley; and extend the edge of the valley sheets 8 inches under the roof covering on each side.

3.1.22 Eave Flashing

One piece in width, applied in 8 to 10 foot lengths with expansion joints spaced as specified in paragraph EXPANSION AND CONTRACTION. Provide a 3/4 inch continuous fold in the upper edge of the sheet to engage cleats spaced not more than 10 inches on center. Locate the upper edge of flashing not less than 18 inches from the outside face of the building, measured along the roof slope. Fold lower edge of the flashing over and loose-lock into a continuous edge strip on the fascia. Where eave flashing intersects metal valley flashing, secure with one inch flat locked joints with cleats that are 10 inches on center.

3.1.23 Sheet Metal Covering on Flat, Sloped, or Curved Surfaces

Except as specified or indicated otherwise, cover and flash all minor flat, sloped, or curved surfaces such as crickets, bulkheads, dormers and small decks with metal sheets of the material used for flashing; maximum size of sheets, 16 by 18 inches. Fasten sheets to sheathing with metal cleats. Lock seams and solder. Lock aluminum seams as recommended by aluminum manufacturer. Provide an underlayment of roofing felt for all sheet metal covering.

3.1.24 Expansion Joints

Provide expansion joints for roofs, walls, and floors as indicated. Provide expansion joints in continuous sheet metal at 40 foot intervals for copper and stainless steel and at 32 foot intervals for aluminum, aluminum gravel stops and fascia which must have expansion joints at not more than 12 foot spacing. Provide evenly spaced joints. Provide an additional joint where the distance between the last expansion joint and the end of the continuous run is more than half the required interval spacing. Conform to the requirements of Table I.

3.1.24.1 Roof Expansion Joints

Consist of curb with wood nailing members on each side of joint, bituminous base flashing, metal counterflashing, and metal joint cover. Bituminous base flashing is specified in Roofing Section. Provide counterflashing as specified in paragraph COUNTERFLASHING, except as follows: Provide counterflashing with vertical leg of suitable depth to enable forming into a horizontal continuous cleat. Secure the inner edge to the nailing member. Make the outer edge projection not less than one inch for flashing on one side of the expansion joint and be less than the width of the expansion joint plus one inch for flashing on the other side of the joint. Hook the expansion joint cover over the projecting outer edges of counterflashing. Provide roof joint with a joint cover of the width indicated. Hook and lock one edge of the joint cover over the shorter projecting flange of the continuous cleat, and the other edge hooked over and loose locked with the longer projecting flange. Joints are specified in Table II.

3.1.24.2 Floor and Wall Expansion Joints

Provide U-shape with extended flanges for expansion joints in concrete and masonry walls and in floor slabs.

3.1.25 Flashing at Roof Penetrations and Equipment Supports

Provide metal flashing for all pipes, ducts, and conduits projecting through the roof surface.

3.1.26 Single Pipe Vents

See Table I, footnote (d). Set flange of sleeve in bituminous plastic cement and nail 3 inches on center. Bend the top of sleeve over and extend down into the vent pipe a minimum of 2 inches. For long runs or long rises above the deck, where it is impractical to cover the vent pipe with lead, use a two-piece formed metal housing. Set metal housing with a metal sleeve having a 4 inches roof flange in bituminous plastic cement and nailed 3 inches on center. Extend sleeve a minimum of 8 inches above the roof deck and lapped a minimum of 3 inches by a metal hood secured to the vent pipe by a draw band. Seal the area of hood in contact with vent pipe with an approved sealant.

3.1.27 Single Pipe Vents

See Table I, footnote (d). Set flange of sleeve in bituminous plastic cement and nail 3 inches on center. Bend the top of sleeve over and extend down into the vent pipe a minimum of 2 inches. For long runs or long rises above the deck, where it is impractical to cover the vent pipe with lead, use a two-piece formed metal housing. Set metal housing with a

metal sleeve having a 4 inches roof flange in bituminous plastic cement and nailed 3 inches on center. Extend sleeve a minimum of 8 inches above the roof deck and lapped a minimum of 3 inches by a metal hood secured to the vent pipe by a draw band. Seal the area of hood in contact with vent pipe with an approved sealant.

3.1.28 Stepped Flashing

Provide stepped flashing where sloping roofs surfaced with shingles abut vertical surfaces. Place separate pieces of base flashing in alternate shingle courses.

3.1.29 Copings

Provide coping with locked and soldered seam. Terminate outer edges in edge strips. Install with sealed cover plate joints as indicated.

3.2 PAINTING

Touch ups in the field may be applied only after metal substrates have been cleaned and pretreated in accordance with manufacturer's written instructions and products.

Field-paint sheet metal for separation of dissimilar materials.

3.2.1 Aluminum Surfaces

Clean with solvent and apply one coat of zinc-molybdate primer and one coat of aluminum paint.

3.3 CLEANING

Clean exposed sheet metal work at completion of installation. Remove grease and oil films, handling marks, contamination from steel wool, fittings and drilling debris, and scrub-clean. Free the exposed metal surfaces of dents, creases, waves, scratch marks, and solder or weld marks.

3.4 REPAIRS TO FINISH

Scratches, abrasions, and minor surface defects of finish may be repaired in accordance with the manufacturer's printed instructions and as approved. Repair damaged surfaces caused by scratches, blemishes, and variations of color and surface texture. Replace items which cannot be repaired.

3.5 FIELD QUALITY CONTROL

Establish and maintain a Quality Control Plan for sheet metal used in conjunction with roofing to assure compliance of the installed sheet metalwork with the contract requirements. Remove work that is not in compliance with the contract and replace or correct. Include quality control, but not be limited to, the following:

a. Observation of environmental conditions; number and skill level of sheet metal workers; condition of substrate.

b. Verification that specified material is provided and installed.

c. Inspection of sheet metalwork, for proper size(s) and thickness(es),

fastening and joining, and proper installation.

3.5.1 Procedure

Submit for approval prior to start of roofing work. Include a checklist of points to be observed. Document the actual quality control observations and inspections. Furnish a copy of the documentation to the Contracting Officer at the end of each day.

TABLE I. SHEET METAL WEIGHTS, THICKNESSES, AND GAGES

Sheet Metal Items	Aluminum, inch	Stainless Steel, inch	Zinc-Coate Steel, U.S. Std. Gage
Cover	.032	.015	24
Covering on minor flat, pitched or curved surfaces	.040	.018	-
Downspouts and leaders	.032	.015	24
Downspout clips and anchors	.040 clip .125 anchor	-	-
Downspout straps, 2-inch	.060	.050	-
Flashings:			
Base	.040	.018	24
Cap (Counter-flashing)	.032	.015	26
Eave	-	.015	24
Extrusions	.075	-	-
Sheets, smooth	.050	.018	24
Edge strip	.050	.025	-
Gutters:			
Gutter section	.032	.015	24
Continuous cleat	.032	.015	24

TABLE I. SHEET METAL WEIGHTS, THICKNESSES, AND GAGES

Sheet Metal Items	Aluminum, inch	Stainless Steel, inch	Zinc-Coate Steel, U.S. Std. Gage
Hangers, dimensions	1 inch by . inch (c)	1 inch by . inch	-
Joint Cover plates (See Table II)	.032	.015	24
Reglets (c)	-	.010	-

(a) Brass.

(b) May be lead weighing 4 pounds per square foot.

(c) May be polyvinyl chloride.

(d) 2.5 pound minimum lead sleeve with 4 inch flange. Where lead sleeve is impractical, refer to paragraph SINGLE PIPE VENTS for optional material.

TABLE II. SHEET METAL JOINTS

	TYPE OF JOINT		
Item Designation	Copper, Terne-Coated Stainless Steel, Zinc-Coated Steel and Stainless Steel	Aluminum	Remarks
Joint cap for building expansion seam, cleated joint at roof	1.25 inch single lock, standing seam, cleated	1.25 inch single lock, standing	--
Flashings			

TABLE II. SHEET METAL JOINTS			
	TYPE OF JOINT		
Item Designation	Copper, Terne-Coated Stainless Steel, Zinc-Coated Steel and Stainless Steel	Aluminum	Remarks
Base	One inch 3 inch lap for expansion joint	One inch flat locked, soldered; sealed; 3 inch lap for expansion joint	Aluminum manufacturer's recommended hard setting sealant for locked aluminum joints. Fill each metal expansion joint with a joint sealing compound.
Cap-in reglet	3 inch lap	3 inch lap	Seal groove with joint sealing compound.
Reglets	Butt joint	--	Seal reglet groove with joint sealing compound.
Eave	One inch flat locked, cleated. One inch loose locked, sealed expansion joint, cleated.	One inch flat locked, locked, cleated one inch loose locked, sealed expansion joints, cleated	Same as base flashing.
Edge strip	Butt	Butt	--
Sheet, corrugated	Butt with 1/4 inch space	Butt with 1/4 inch space	Use sheet flashing beneath and a cover plate or a combination unit
Gutters	1.5 inch lap, riveted and soldered	One inch flat locked riveted and sealed	Aluminum producers recommended hard setting sealant for locked aluminum joints.
(a) Provide a 3 inch lap elastomeric flashing with manufacturer's recommended sealant.			

TABLE II. SHEET METAL JOINTS			
TYPE OF JOINT			
Item Designation	Copper, Terne-Coated Stainless Steel, Zinc-Coated Steel and Stainless Steel	Aluminum	Remarks
(b) Seal Polyvinyl chloride reglet with manufacturer's recommended sealant.			

-- End of Section --

SECTION 07 61 14

STEEL STANDING SEAM ROOFING
08/16

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI SG03-3	(2002; Suppl 2001-2004; R 2008) Cold-Formed Steel Design Manual Set

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A792/A792M	(2025a) Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM A1008/A1008M	(2025) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM A1011/A1011M	(2023) Standard Specification for Steel Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
ASTM B117	(2025) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM D522/D522M	(2017; R 2021) Mandrel Bend Test of Attached Organic Coatings
ASTM D523	(2014; R 2018) Standard Test Method for Specular Gloss
ASTM D714	(2002; R 2017) Standard Test Method for Evaluating Degree of Blistering of Paints

ASTM D968	(2022) Standard Test Methods for Abrasion Resistance of Organic Coatings by Falling Abrasive
ASTM D1654	(2008; R 2016; E 2017) Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D2244	(2025) Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
ASTM D2247	(2025) Standard Practice for Testing Water Resistance of Coatings in 100 Percent Relative Humidity
ASTM D4214	(2023) Standard Test Method for Evaluating the Degree of Chalking of Exterior Paint Films
ASTM E1592	(2025) Standard Test Method for Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference
ASTM G152	(2013; R 2021) Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials
ASTM G153	(2013; R 2021) Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2012) Architectural Sheet Metal Manual, 7th Edition

1.2 DEFINITIONS

1.2.1 Field-Formed Seam

Seams of panels so configured that when adjacent sheets are installed the seam is sealed utilizing mechanical or hand seamers. Crimped (45 degree bend), roll formed (180 degree bend), double roll formed (2 - 180 degree bends), and roll and lock systems are types of field-formed seam systems.

1.2.2 Snap Together Seam

Panels so configured that the male and female portions of the seam interlock through the application of foot pressure or tamping with a mallet. Snap-on cap configurations are a type of snap together system.

1.2.3 Pre-Formed

Formed to the final, less field-formed seam, profile and configuration in the factory.

1.2.4 Field-Formed

Formed to the final, less field-formed seam, profile and configuration at the site of work prior to installation.

1.2.5 Roofing System

The roofing system is defined as the assembly of roofing components, including roofing panels, flashing, fasteners, and accessories which, when assembled properly result in a watertight installation.

1.2.6 SSMRS

Standing Seam Metal Roof System (SSMRS) is abbreviation of the entire roof system specified herein with all components and parts coming from a single manufacturer's system.

1.3 SYSTEM DESCRIPTION

1.3.1 Design Requirements

a. Panels must be continuous lengths up to manufacturer's standard longest lengths, with no joints or seams, except where indicated or specified. Ribs of adjoining sheets must be in continuous contact from eave to ridge. Individual panels of snap together type systems must be removable for replacement of damaged material.

b. There must be no exposed or penetrating fasteners except where shown on approved shop drawings. Fasteners into steel must be stainless steel, zinc cast head, or cadmium plated steel screws inserted into predrilled holes. There must be a minimum of two fasteners per clip. Single fasteners will be allowed when supporting structural members are prepunched or predrilled.

c. Snap together type systems must have a capillary break and a positive side lap locking device. Field-formed seam type systems must be mechanically locked closed by the manufacturer's locking tool. The seam must include a continuous factory applied sealant when required by the manufacturer to withstand the wind loads specified.

d. Roof panel anchor clips must be concealed and designed to allow for longitudinal thermal movement of the panels, except where specific fixed points are indicated. Provide for lateral thermal movement in panel configuration or with clips designed for lateral and longitudinal movement.

1.3.2 Design Conditions

Design the system to resist positive and negative loads specified herein in accordance with the AISI SG03-3. Panels must support walking loads without permanent distortion or telegraphing of the structural supports.

1.3.2.1 Wind Uplift

Compute and apply the design uplift pressures for the roof system using wind speeds and pressures as indicated in structural drawings. Roofing system shall meet FM I-90 requirements.

	Negative
a. At Eaves	19.3
b. At Rakes	31.7
c. At Ridge	28
d. At Building Corners	54.9
e. At Central Areas	16

The design uplift force for each connection assembly must be that pressure given for the area under consideration, multiplied by the tributary load area of the connection assembly, and multiplied by the appropriate factor of safety, as follows:

a. Single fastener in a connection: 3.0

b. Two or more fasteners in each connection: 2.25

1.3.2.2 Roof Live Loads

Loads must be applied on the horizontal projection of the roof structure. The minimum roof design live load must be 20 psf.

1.3.2.3 Thermal Movement

System must be capable of withstanding thermal movement based on a temperature range of 10 degrees F below 0 degrees F and 140 degrees F.

1.3.2.4 Deflection

Panels must be capable of supporting design loads between unsupported spans with deflection of not greater than L/180 of the span.

1.3.3 Structural Performance

The structural performance test methods and requirements of the Standing Seam Roofing Systems (SSRS) must be in accordance with ASTM E1592.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Roofing; G

SD-03 Product Data

Roofing Panels; G

Attachment Clips

Closures

Accessories

Fasteners

Sealants

Sample Warranty Certificate; G

Submit for materials to be provided. Submit data sufficient to indicate conformance to specified requirements.

SD-05 Design Data

Design Calculations

SD-06 Test Reports

Field Inspection; G

Submit manufacturer's technical representative's field inspection reports as specified in paragraph MANUFACTURER'S FIELD INSPECTION.

Structural Performance Tests

Finish Tests

SD-07 Certificates

Manufacturer's Technical Representative's Qualifications

Statement of Installer's Qualifications

Submit documentation from roofing manufacturer proving the manufacturer's technical representative meets below specified requirements. Include name, address, telephone number, and experience record.

Submit documentation proving the installer is factory-trained, has the specified experience, and authorized by the manufacturer to install the products specified.

Coil Stock Compatibility; G

Provide certification of coil compatibility with roll forming machinery to be used for forming panels without warping, waviness, and rippling not part of panel profile; to be done without damage, abrasion or marking of finish coating.

SD-08 Manufacturer's Instructions

Installation Manual; G

Submit manufacturers printed installation manual, instructions, and standard details.

SD-11 Closeout Submittals

Information Card

For each roofing installation, submit a typewritten card or photoengraved aluminum card containing the information listed on Form 1 located at the end of this section.

Warranty

1.5 DESIGN CALCULATIONS

Provide design calculations prepared by a professional engineer specializing in structural engineering verifying that system supplied and any additional framing meets design load criteria indicated. Coordinate calculations with manufacturer's test results. Include calculations for:

Wind load uplift design pressure at roof locations specified in paragraph WIND UPLIFT.

Clip spacing and allowable load per clip.

Fastening of clips to structure or intermediate supports.

Intermediate support spacing and framing and fastening to structure when required.

Allowable panel span at anchorage spacing indicated.

Safety factor used in design loading.

Governing code requirements or criteria.

Edge and termination details.

1.6 QUALITY ASSURANCE

1.6.1 Preroofing Conference

After submittals are received and approved but before roofing and insulation work, including associated work, is preformed, the Contractor must hold a preroofing conference to review the following:

a. The drawings and specifications

b. Procedure for on site inspection and acceptance of the roofing substrate and pertinent structural details relating to the roofing system

c. Contractor's plan for coordination of the work of the various trades involved in providing the roofing system and other components secured to the roofing

d. Safety requirements

The preroofing conference must be attended by the Contractor and personnel directly responsible for the roofing and insulation installation, mechanical and electrical work, and the roofing manufacturer's technical representative. Conflicts among those attending the preroofing conference must be resolved and confirmed in writing before roofing work, including associated work, is begun. Prepare written minutes of the preroofing conference and submit to the Contracting Officer.

1.6.2 Manufacturer

The SSMRS must be the product of a metal roofing industry - recognized manufacturer who has been in the practice of manufacturing SSMRS for a period of not less than 5 years and who has been involved in at least 5 projects similar in size and complexity to this project.

1.6.3 Manufacturer's Technical Representative

The representative must have authorization from manufacturer to approve field changes and be thoroughly familiar with the products and with installations in the geographical area where construction will take place. The manufacturer's representative must be an employee of the manufacturer with at least 5 years experience in installing the roof system. The representative must be available to perform field inspections and attend meetings as required herein, and as requested by the Contracting Officer.

1.6.4 Installer's Qualifications

The roofing system installer must be factory-trained, approved by the steel roofing system manufacturer to install the system, and must have a minimum of three years experience as an approved applicator with that manufacturer. The applicator must have applied five installations of similar size and scope as this project within the previous 3 years.

1.6.5 Single Source

Roofing panels, clips, closures, fascia panels, soffits, and other accessories must be standard products of the same manufacturer; must be the latest design by the manufacturer; and must have been designed by the manufacturer to operate as a complete system for the intended use.

1.6.6 Laboratory Tests For Panel Finish

The term "appearance of base metal" refers to the metal coating on steel. Panels must meet the following test requirements:

a. Formability Test: When subjected to a 180 degree bend over a 1/8 inch diameter mandrel in accordance with ASTM D522/D522M, exterior coating film may show only slight microchecking and no loss of adhesion.

b. Accelerated Weathering Test: Withstand a weathering test for a minimum of 2000 hours in accordance with ASTM G152 and ASTM G153, Method 1 without cracking, peeling, blistering, loss of adhesion of the protective coating, or corrosion of the base metal. Protective coating that can be readily removed from the base metal with a penknife blade or similar instrument will be considered to indicate loss of adhesion.

c. Chalking Resistance: After the 2000-hour weatherometer test, exterior coating may not chalk greater than No. 8 rating when measured in accordance with ASTM D4214 test procedures.

d. Color Change Test:

After the 2000-hour weatherometer test, exterior coating color change must not exceed 2 NBS units when measured in accordance with ASTM D2244 test procedure.

e. Salt Spray Test: Withstand a salt spray test for a minimum of 1000 hours in accordance with ASTM B117, including the scribe requirement in the test. Immediately upon removal of the panel from the test, the coating must receive a rating of 10, no blisters in field as determined by ASTM D714; and an average rating of 7, 1/16 inch failure at scribe, as determined by ASTM D1654. Rating Schedule No. 1.

f. Abrasion Resistance Test for Color Coating: When subjected to the falling sand test in accordance with ASTM D968, coating system must withstand a minimum of 100 liters of sand per mil thickness before appearance of base metal.

g. Humidity Test: When subjected to a humidity cabinet test in accordance with ASTM D2247 for 1000 hours, a scored panel must show no signs of blistering, cracking, creepage, or corrosion.

h. Gloss Test: The gloss of the finish must be 30 plus or minus 5 at an angle of 60 degrees, when measured in accordance with ASTM D523.

i. Glare Resistance Test:

Surfaces of panels that will be exposed to the exterior must have a specular reflectance of not more than 10 when measured in accordance with ASTM D523 at an angle of 85 degrees. Specular reflectance may be obtained with striations or embossing. Requirements specified under FORMABILITY TEST will be waived if necessary to conform to this requirement.

1.6.7 Shop Drawing Requirements

Submit roofing drawings to supplement the instructions and diagrams. Include design and erection drawings containing an isometric view of the roof showing the design uplift pressures and dimensions of edge, ridge and corner zones; and show typical and special conditions including flashings, materials and thickness, dimensions, fixing lines, anchoring methods, sealant locations, sealant tape locations, fastener layout, sizes, and spacing, terminations, penetrations, attachments, and provisions for thermal movement. Details of installation must be in accordance with the manufacturer's Standard Instructions and details or the SMACNA 1793. Prior to submitting shop drawings, have drawings reviewed and approved by the manufacturer's technical engineering department.

1.7 WARRANTY

Furnish manufacturer's no-dollar-limit materials and workmanship warranty for the roofing system. The warranty period must be not less than 25 years from the date of Government acceptance of the work. The warranty must be issued directly to the Government. The warranty must provide that

if within the warranty period the metal roofing system becomes non-watertight or shows evidence of corrosion, perforation, rupture or excess weathering due to deterioration of the roofing system resulting from defective materials or installed workmanship the repair or replacement of the defective materials and correction of the defective workmanship must be the responsibility of the roofing system manufacturer. Repairs that become necessary because of defective materials and workmanship while roofing is under warranty must be performed within 7 days after notification, unless additional time is approved by the Contracting Officer. Failure to perform repairs within the specified period of time will constitute grounds for having the repairs performed by others and the cost billed to the manufacturer. In addition, provide a 2 year contractor installation warranty.

1.8 DELIVERY, STORAGE AND HANDLING

Deliver, store, and handle preformed panels, bulk roofing products and other manufactured items in a manner to prevent damage or deformation.

1.8.1 Delivery

Provide adequate packaging to protect materials during shipment. Crated materials must not be uncrated until ready for use, except for inspection. Immediately upon arrival of materials at the jobsite, inspect materials for damage, dampness, and staining. Replace damaged or permanently stained materials that cannot be restored to like-new condition with satisfactory material. If materials are wet, remove the moisture and re-stack and protect the panels until used.

1.8.2 Storage

Stack materials on platforms or pallets and cover with tarpaulins or other suitable weathertight covering which prevents water trapping or condensation. Store materials so that water which might have accumulated during transit or storage will drain off. Do not store the panels in contact with materials that might cause staining, such as mud, lime, cement, fresh concrete or chemicals. Protect stored panels from wind damage.

1.8.3 Handling

Handle material carefully to avoid damage to surfaces, edges and ends.

PART 2 PRODUCTS

2.1 ROOFING PANELS

Provide panels with interlocking ribs for securing adjacent sheets and with concealed clip fastening system for securing the roof covering to structural framing members. Fasteners must not penetrate the panels except at the ridge, eave, rakes, penetrations, and end laps. Backing plates and ends of panels at end laps must be predrilled or prepunched. Factory prepare ends of panels to be lapped by trimming part of seam, die-setting, or swaging ends of panels. Individual sheets must be continuous. Provide panels with a minimum corrugation height of 3.0 inches (nominal). Make provisions for expansion and contraction at either ridge or eave, consistent with the type of system to be used. Form panels from coil stock without warping, waviness or ripples not part of the panel profile, and free of damage to the finish coating system.

Provide solar reflectance product with an initial solar reflectance greater than or equal to 0.25 and a solar reflectance greater than or equal to 0.15 three years after installation under normal conditions. Provide emittance and reflectance percentages, solar reflectance index values.

2.1.1 Material

Zinc-coated steel conforming to ASTM A653/A653M, G90 coating designation or aluminum-zinc alloy coated steel conforming to ASTM A792/A792M, AZ 55 coating. Provide material with a minimum thickness of 0.76 mm thick (22 gage) minimum. Prior to shipment, treat mill finish panels with a passivating chemical and oil to inhibit the formation of oxide corrosion products. Dry, retreat, and re-oil panels that have become wet during shipment or storage but have not started to oxidize.

2.1.2 Texture

Smooth with raised intermediate ribs for added stiffness.

2.1.3 Finish

Factory color finish.

2.1.3.1 Factory Color Finish

Provide factory applied, thermally cured coating to exterior and interior of metal roof and wall panels and metal accessories. Provide exterior finish top coat of 70 percent resin polyvinylidene fluoride with not less than 0.8 mil dry film thickness. Interior finish must consist of the same coating and dry film thickness as the exterior coating. Provide exterior and interior coating meeting test requirements specified below. Tests must have been performed on the same factory finish and thickness provided. Provide clear factory edge coating on all factory cut or unfinished edges. Provide clear factory edge coating on all factory cut or unfinished edges.

2.2 INTERMEDIATE SUPPORTS

Fabricate panel subgirts, subpurlins, T-bars, Z-bars and tracks from galvanized steel conforming to ASTM A653/A653M, G90, Grade D (16 gage and heavier), Grade A (18 gage and lighter); or steel conforming to ASTM A36/A36M, ASTM A1011/A1011M, or ASTM A1008/A1008M prime painted with zinc-rich primer. Size, shape, thickness and capacity as required to meet the load, insulation thickness and deflection criteria specified.

2.3 ATTACHMENT CLIPS

Fabricate clips from ASTM A1011/A1011M, or ASTM A1008/A1008M steel hot-dip galvanized in accordance with ASTM A653/A653M, G 90, or Series 300 stainless steel. Size, shape, thickness and capacity as required to meet the load, insulation thickness and deflection criteria specified.

2.4 ACCESSORIES

Sheet metal flashings, gutters, downspouts, trim, moldings, closure strips, pre-formed crickets, caps, equipment curbs, and other similar sheet metal accessories used in conjunction with preformed metal panels

must be of the same material as used for the panels. Provide metal accessories with a factory color finish to match the roofing panels, except that such items which will be concealed after installation may be provided without the finish if they are stainless steel. Metal must be of a thickness not less than that used for the panels. Thermal spacer blocks and other thermal barriers at concealed clip fasteners must be as recommended by the manufacturer except that wood spacer blocks are not allowed.

2.4.1 Closures

2.4.1.1 Rib Closures

Corrosion resisting steel, closed-cell or solid-cell synthetic rubber, neoprene or polyvinyl chloride pre-molded to match configuration of rib opening. Material for closures must not absorb water.

2.4.1.2 Ridge Closures

Metal-clad foam or metal closure with foam secondary closure matching panel configuration for installation on surface of roof panel between panel ribs at ridge and headwall roof panel flashing conditions and terminations. Foam material must not absorb water.

2.4.2 Fasteners

Zinc-coated steel, corrosion resisting steel, zinc cast head, or nylon capped steel, type and size specified below or as otherwise approved for the applicable requirements. Design the fastening system to withstand the design loads specified. Exposed fasteners must be gasketed or have gasketed washers on the exterior side of the covering to waterproof the penetration. Washer material must be compatible with the covering; have a minimum diameter of 3/8 inch for structural connections; and gasketed portion of fasteners or washers must be neoprene or other equally durable elastomeric material approximately 1/8 inch thick.

2.4.2.1 Screws

Not smaller than No. 14 diameter if self-tapping type and not smaller than No. 12 diameter if self-drilling and self-tapping.

2.4.2.2 Bolts

Not smaller than 1/4 inch diameter, shouldered or plain shank as required, with proper nuts.

2.4.2.3 Automatic End-Welded Studs

Automatic end-welded studs must be shouldered type with a shank diameter of not smaller than 3/16 inch and cap or nut for holding covering against the shoulder.

2.4.2.4 Explosive Driven Fasteners

Fasteners for use with explosive actuated tools must have a shank diameter of not smaller than 0.145 inch with a shank length of not smaller than 1/2 inch for fastening to steel and not smaller than 1 inch for fastening to concrete.

2.4.2.5 Rivets

Blind rivets must be stainless steel with 1/8 inch nominal diameter shank. Rivets must be threaded stem type if used for other than the fastening of trim. Rivets with hollow stems must have closed ends.

2.4.3 Sealants

Elastomeric type containing no oil or asphalt. Exposed sealant must cure to a rubberlike consistency. Concealed sealant must be the non-hardening type. Seam sealant must be factory-applied, non-skinning, non-drying, and must conform to the roofing manufacturer's recommendations. Silicone-based sealants must not be used in contact with finished metal panels and components unless approved otherwise by the Contracting Officer.

2.4.4 GASKETS AND INSULATING COMPOUNDS

Nonabsorptive and suitable for insulating contact points of incompatible materials. Insulating compounds must be nonrunning after drying.

2.5 THERMAL INSULATION

See Section 07 27 36 SPRAY FOAM AIR BARRIERS.

PART 3 EXECUTION

Do not install building construction materials that show visible evidence of biological growth.

3.1 EXAMINATION

Examine surfaces to receive standing seam metal roofing and flashing. Ensure that surfaces are plumb and true, clean, even, smooth, as dry and free from defects and projections which might affect the installation.

3.2 PROTECTION FROM CONTACT WITH DISSIMILAR MATERIALS

3.2.1 Cementitious Materials

Paint metal surfaces which will be in contact with mortar, concrete, or other masonry materials with one coat of alkali-resistant coating such as heavy-bodied bituminous paint.

3.2.2 Contact with Wood

Where metal will be in contact with wood or other absorbent material subject to wetting, seal joints with sealing compound and apply one coat of heavy-bodied bituminous paint.

3.3 INSTALLATION

Install in accordance with the approved manufacturer's erection instructions, shop drawings, and diagrams. Panels must be in full and firm contact with attachment clips. Where prefinished panels are cut in the field, or where any of the factory applied coverings or coatings are abraded or damaged in handling or installation, they must, after necessary repairs have been made with material of the same color as the weather coating, be approved before being installed. Seal completely openings through panels. Correct defects or errors in the materials. Replace

materials which cannot be corrected in an approved manner with nondefective materials. Provide molded closure strips where indicated and where necessary to provide weathertight construction. Use shims as required to ensure attachment clip line is true. Use a spacing gage at each row of panels to ensure that panel width is not stretched or shortened.

3.3.1 Roof Panels

Apply roofing panels with the standing seams parallel to the slope of the roof. Provide roofing panels in longest practical lengths from ridge to eaves (top to eaves on shed roofs), with no transverse joints except at the junction of ventilators, curbs, and similar openings. Install flashing to assure positive water drainage away from roof penetrations. Locate panel end laps such that fasteners do not engage supports or otherwise restrain the longitudinal thermal movement of panels. Form field-formed seam type system seams in the field with an automatic mechanical seamer approved by the manufacturer. Attach panels to the structure with concealed clips incorporated into panel seams. Clip attachment must allow roof to move independently of the structure, except at fixed points as indicated.

3.3.2 Insulation Installation

See Section 07 27 36 SPRAY FOAM AIR BARRIERS / Closed Cell Insulation and Open Cell Acoustic.

3.3.3 Flashings

Provide flashing, related closures and accessories as indicated and as necessary to provide a weathertight installation. Install flashing to ensure positive water drainage away from roof penetrations. Flash and seal the roof at the ridge, eaves and rakes, and projections through the roof. Place closure strips, flashing, and sealing material in an approved manner that will assure complete weathertightness. Details of installation which are not indicated must be in accordance with the SMACNA 1793, panel manufacturer's approved printed instructions and details, or the approved shop drawings. Allow for expansion and contraction of flashing.

3.3.4 Flashing Fasteners

Fastener spacings must be in accordance with the panel manufacturer's recommendations and as necessary to withstand the design loads indicated. Install fasteners in roof valleys as recommended by the manufacturer of the panels. Install fasteners in straight lines within a tolerance of 1/2 inch in the length of a bay. Drive exposed penetrating type fasteners normal to the surface and to a uniform depth to seat gasketed washers properly and drive so as not to damage factory applied coating. Exercise extreme care in drilling pilot holes for fastenings to keep drills perpendicular and centered. Do not drill through sealant tape. After drilling, remove metal filings and burrs from holes prior to installing fasteners and washers. Torque used in applying fasteners must not exceed that recommended by the manufacturer. Remove panels deformed or otherwise damaged by over-torqued fastenings, and provide new panels.

3.3.5 Rib and Ridge Closure/Closure Strips

Set closure/closure strips in joint sealant material and apply sealant to

mating surfaces prior to adding panel.

3.4 PROTECTION OF APPLIED ROOFING

Do not permit storing, walking, wheeling, and trucking directly on applied roofing materials. Provide temporary walkways, runways, and platforms of smooth clean boards or planks as necessary to avoid damage to applied roofing materials, and to distribute weight to conform to indicated live load limits of roof construction.

3.5 CLEANING

Clean exposed sheet metal work at completion of installation. Remove metal shavings, filings, nails, bolts, and wires from roofs. Remove grease and oil films, excess sealants, handling marks, contamination from steel wool, fittings and drilling debris and scrub the work clean. Exposed metal surfaces must be free of dents, creases, waves, scratch marks, solder or weld marks and damage to the finish coating.

3.6 MANUFACTURER'S FIELD INSPECTION

Manufacturer's technical representative must visit the site as necessary during the installation process to assure panels, flashings, and other components are being installed in a satisfactory manner. Manufacturer's technical representative must perform a field inspection during the first 20 squares of roof panel installation and at substantial completion prior to issuance of warranty, as a minimum, and as otherwise requested by the Contracting Officer. Additional inspections must not exceed one for 100 squares of total roof area with the exception that follow-up inspections of previously noted deficiencies or application errors must be performed as requested by the Contracting Officer. Each inspection visit must include a review of the entire installation to date. After each inspection, submit a report, signed by the manufacturer's technical representative, to the Contracting Officer noting the overall quality of work, deficiencies and any other concerns, and recommended corrective actions in detail. Notify Contracting Officer a minimum of 2 working days prior to site visit by manufacturer's technical representative.

3.7 COMPLETED WORK

Completed work must be plumb and true without oil canning, dents, ripples, abrasion, rust, staining, or other damage detrimental to the performance or aesthetics of the completed roof assembly.

3.8 INFORMATION CARD

For each roof, provide a typewritten card, laminated in plastic and framed for interior display or a photoengraved 0.032 inch thick aluminum card for exterior display. Card to be 8 1/2 by 11 inches minimum and contain the information listed on Form 1 at end of this section. Install card near point of access to roof, or where indicated. Send a photostatic paper copy to Waldemar Natrin, Jr. – Contractor USDA, ARS, FD,CIAMMB 1517 Bethel Road Garnet Valley, PA 19060.

3.9 FORM ONE

FORM 1 - PREFORMED STEEL STANDING SEAM ROOFING SYSTEM COMPONENTS

1. Contract Number:

2. Building Number & Location:

3. USDA Specification Number:

4. Deck/Substrate Type:

5. Slopes of Deck/Roof Structure:

6. Insulation Type & Thickness:

7. Insulation Manufacturer:

8. Vapor Retarder: ( )Yes ( )No

9. Vapor Retarder Type:

10. Preformed Steel Standing Seam Roofing Description:

a. Manufacturer (Name, Address, & Phone No.):
b. Product Name: c. Width: d. Gage:
e. Base Metal: f. Method of Attachment:

11. Repair of Color Coating:

a. Coating Manufacturer (Name, Address & Phone No.):
b. Product Name:
c. Surface Preparation:
d. Recoating Formula:
e. Application Method:

12. Statement of Compliance or Exception:_____
_____
_____

13. Date Roof Completed:

14. Warranty Period: From_____ To_____

15. Roofing Contractor (Name & Address):

16. Prime Contractor (Name & Address):

Contractor's Signature _____ Date:

Inspector's Signature _____ Date:

-- End of Section --

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SECTION 07 84 00

FIRESTOPPING
05/10, CHG 1: 08/13

PART 1 GENERAL

1.1 SUMMARY

Furnish and install tested and listed firestopping systems, combination of materials, or devices to form an effective barrier against the spread of flame, smoke and gases, and maintain the integrity of fire resistance rated walls, partitions, floors, and ceiling-floor assemblies, including through-penetrations and construction joints and gaps.

a. Through-penetrations include the annular space around pipes, tubes, conduit, wires, cables and vents.

b. Construction joints include those used to accommodate expansion, contraction, wind, or seismic movement; do not allow firestopping material to interfere with the required movement of the joint.

Gaps requiring firestopping include gaps between the curtain wall and the floor slab and between the top of the fire-rated walls and the roof or floor deck above and at the intersection of shaft assemblies and adjoining fire resistance rated assemblies.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E119	(2024) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E814	(2013a; R 2017) Standard Test Method for Fire Tests of Penetration Firestop Systems
ASTM E1399/E1399M	(1997; R 2022) Standard Test Method for Cyclic Movement and Measuring the Minimum and Maximum Joint Widths of Architectural Joint Systems
ASTM E1966	(2015; R 2019) Standard Test Method for Fire-Resistive Joint Systems
ASTM E2307	(2020) Standard Test Method for Determining Fire Resistance of Perimeter Fire Barrier Systems Using Intermediate-Scale, Multi-story Test Apparatus

FM GLOBAL (FM)

FM 4991	(2013) Approval of Firestop Contractors
FM APP GUIDE	(updated on-line) Approval Guide https://www.approvalguide.com/

UNDERWRITERS LABORATORIES (UL)

UL 723	(2018; Reprint Jun 2025) UL Standard for Safety Test for Surface Burning Characteristics of Building Materials
UL 1479	(2015; Reprint May 2021) Fire Tests of Through-Penetration Firestops
UL 2079	(2015; Reprint Jul 2020) Tests for Fire Resistance of Building Joint Systems
UL Fire Resistance	(2014) Fire Resistance Directory

1.3 SEQUENCING

Coordinate the specified work with other trades. Apply firestopping materials, at penetrations of pipes and ducts, prior to insulating, unless insulation meets requirements specified for firestopping. Apply firestopping materials. at building joints and construction gaps, prior to completion of enclosing walls or assemblies. Locate cast-in-place firestop devices and install in place before concrete placement. Install pipe, conduit or cable bundles through cast-in-place device after concrete placement but before area is concealed or made inaccessible. Firestop material must be inspected and approved prior to final completion and enclosing of any assemblies that may conceal installed firestop.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Firestopping System; G

SD-03 Product Data

Firestopping Materials; G

SD-07 Certificates

Firestopping Materials

Installer Qualifications; G

1.5 QUALITY ASSURANCE

1.5.1 Installer

Engage an experienced Installer who is:

a. FM Research approved in accordance with FM 4991, operating as a UL Certified Firestop Contractor, or

b. Certified, licensed, or otherwise qualified by the firestopping manufacturer as having the necessary staff, training, and a minimum of 3 years experience in the installation of manufacturer's products in accordance with specified requirements. Submit documentation of this experience. A manufacturer's willingness to sell its firestopping products to the Contractor or to an installer engaged by the Contractor does not in itself confer installer qualifications on the buyer. The Installer must be a trained representative of the manufacturer (not distributor or agent) in the proper selection and installation procedures. Obtain and submit installer's written certification of training, and retain proof of certification for duration of firestop installation.

1.6 DELIVERY, STORAGE, AND HANDLING

Deliver materials in the original unopened packages or containers showing name of the manufacturer and the brand name. Store materials off the ground, protected from damage and exposure to elements and temperatures in accordance with manufacturer requirements. Remove damaged or deteriorated materials from the site. Use materials within their indicated shelf life.

PART 2 PRODUCTS

2.1 FIRESTOPPING SYSTEM

Submit detail drawings including manufacturer's descriptive data, typical details conforming to UL Fire Resistance or other details certified by another nationally recognized testing laboratory, installation instructions or UL listing details for a firestopping assembly in lieu of fire-test data or report. For those firestop applications for which no UL tested system is available through a manufacturer, submit a manufacturer's engineering judgment, derived from similar UL system designs or other tests for review and approval prior to installation. Submittal must indicate the firestopping material to be provided for each type of application. When more than a total of 5 penetrations and/or construction joints are to receive firestopping, provide drawings that indicate location, "F" "T" and "L" ratings, and type of application.

Also, submit a written report indicating locations of and types of penetrations and types of firestopping used at each location; record type by UL list printed numbers.

2.2 FIRESTOPPING MATERIALS

Provide firestopping materials, supplied from a single domestic manufacturer, consisting of commercially manufactured, asbestos-free, nontoxic products FM APP GUIDE approved, or UL listed, for use with applicable construction and penetrating items, complying with the following minimum requirements:

2.2.1 Fire Hazard Classification

Provide material that has a flame spread of 25 or less, and a smoke developed rating of 50 or less, when tested in accordance with ASTM E84 or UL 723. Provide an approved firestopping material as listed in UL Fire Resistance or by a nationally recognized testing laboratory.

2.2.2 Toxicity

Provide material that is nontoxic and carcinogen free to humans at all stages of application or during fire conditions and does not contain hazardous chemicals or require harmful chemicals to clean material or equipment.

2.2.3 Fire Resistance Rating

Firestop systems must be UL Fire Resistance listed or FM APP GUIDE approved with "F" rating at least equal to fire-rating of fire wall or floor in which penetrated openings are to be protected. Where required, firestop systems must also have "T" rating at least equal to the fire-rated floor in which the openings are to be protected.

2.2.3.1 Through-Penetrations

Firestopping materials for through-penetrations, as described in paragraph SUMMARY, must provide "F", "T" and "L" fire resistance ratings in accordance with ASTM E814 or UL 1479. Provide fire resistance ratings as follows:

2.2.3.1.1 Penetrations of Fire Resistance Rated Walls and Partitions

F Rating = Rating of wall or partition being penetrated.

2.2.3.2 Construction Joints and Gaps

Fire resistance ratings of construction joints, as described in paragraph SUMMARY, and gaps such as those between floor slabs and curtain walls must be the same as the construction in which they occur. Provide construction joints and gaps with firestopping materials and systems that have been tested in accordance with ASTM E119, ASTM E1966 or UL 2079 to meet the required fire resistance rating. Provide curtain wall joints with firestopping materials and systems that have been tested in accordance with ASTM E2307 to meet the required fire resistance rating. Systems installed at construction joints must meet the cycling requirements of ASTM E1399/E1399M or UL 2079. Provide a minimum class II movement capability for all joints at the intersection of the top of a fire resistance rated wall and the underside of a fire-rated floor, floor ceiling, or roof ceiling assembly.

2.2.4 Material Certification

Submit certificates attesting that firestopping material complies with the specified requirements. Provide certification of compliance with UL 1479 for all intumescent firestop materials used in through penetration systems.

PART 3 EXECUTION

3.1 PREPARATION

Areas to receive firestopping must be free of dirt, grease, oil, or loose materials which may affect the fitting or fire resistance of the firestopping system. For cast-in-place firestop devices, formwork or metal deck to receive device prior to concrete placement must be sound and capable of supporting device. Prepare surfaces as recommended by the manufacturer.

3.2 INSTALLATION

Completely fill void spaces with firestopping material regardless of geometric configuration, subject to tolerance established by the manufacturer. Firestopping systems for filling floor voids 4 inches or more in any direction must be capable of supporting the same load as the floor is designed to support or be protected by a permanent barrier to prevent loading or traffic in the firestopped area. Install firestopping in accordance with manufacturer's written instructions. Provide tested and listed firestop systems in the following locations, except in floor slabs on grade:

a. Penetrations of duct, conduit, tubing, cable and pipe through fire-resistance rated partitions, assemblies.

b. Gaps at perimeter of fire-resistance partitions, such as between the top of the walls and the bottom of roof decks.

c. Construction joints in fire rated partitions.

d. Other locations where required to maintain fire resistance rating of the construction.

3.2.1 Insulated Pipes and Ducts

Cut and remove thermal insulation where pipes or ducts pass through firestopping, unless insulation meets requirements specified for firestopping. Replace thermal insulation with a material having equal thermal insulating and firestopping characteristics.

3.2.2 Fire Dampers

Install and firestop fire dampers in accordance with Section 23 30 00 HVAC AIR DISTRIBUTION. Firestop installed with fire damper must be tested and approved for use in fire damper system. Firestop installed with fire damper must be tested and approved for use in fire damper system.

3.2.3 Data and Communication Cabling

Seal cabling for data and communication applications with re-enterable firestopping devices.

3.2.3.1 Re-Enterable Devices

Provide firestopping devices that are pre-manufactured modular devices, containing built-in self-sealing intumescent inserts. Allow for cable moves, additions or changes without the need to remove or replace any firestop materials. Devices must be capable of maintaining the fire

resistance rating of the penetrated membrane at 0 percent to 100 percent visual fill of penetrants; while maintaining "L" rating of <10 cfm/sf at 0 percent to 100 percent visual fill.

3.2.3.2 Re-Sealable Products

Provide firestopping pre-manufactured modular products, containing self-sealing intumescent inserts. Allow for cable moves, additions or changes. Provide devices capable of maintaining the fire resistance rating of the penetrated membrane at 0 percent to 100 percent visual fill of penetrants.

-- End of Section --

SECTION 07 92 00

JOINT SEALANTS
08/16, CHG 3: 11/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C509	(2006; R 2021) Standard Specification for Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C734	(2015; R 2019) Low-Temperature Flexibility of Latex Sealants After Artificial Weathering
ASTM C919	(2022) Standard Practice for Use of Sealants in Acoustical Applications
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM C1193	(2016) Standard Guide for Use of Joint Sealants
ASTM C1311	(2022) Standard Specification for Solvent Release Agents
ASTM C1521	(2013) Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints
ASTM D217	(2019b) Standard Test Methods for Cone Penetration of Lubricating Grease
ASTM D1056	(2020) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2022) Adhesive and Sealant Applications

UNDERWRITERS LABORATORIES (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Sealants; G

Primers; G

Bond Breakers; G

Backstops; G

SD-06 Test Reports

Field Adhesion; G

SD-07 Certificates

Indoor Air Quality For Interior Sealants; S

Indoor Air Quality For Interior Floor Joint Sealants; S

Indoor Air Quality For Interior Acoustical Sealants; S

1.3 PRODUCT DATA

Include storage requirements, shelf life, curing time, instructions for mixing and application, and accessories. Provide manufacturer's Safety Data Sheets (SDS) for each solvent, primer and sealant material proposed.

1.4 CERTIFICATIONS

1.4.1 Indoor Air Quality Certifications

Submit required indoor air quality certifications in one submittal package.

1.4.1.1 Adhesives and Sealants

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or

provide certification or validation by other third-party program that products meet the requirements of this Section. Provide current product certification documentation from certification body.. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited herein.

1.5 ENVIRONMENTAL CONDITIONS

Apply sealant when the ambient temperature is between 40 and 90 degrees F.

1.6 DELIVERY AND STORAGE

Deliver materials to the jobsite in unopened manufacturers' sealed shipping containers, with brand name, date of manufacture, color, and material designation clearly marked thereon. Label elastomeric sealant containers to identify type, class, grade, and use. Handle and store materials in accordance with manufacturer's printed instructions. Prevent exposure to foreign materials or subjection to sustained temperatures exceeding 90 degrees F or lower than 0 degrees F. Keep materials and containers closed and separated from absorptive materials such as wood and insulation.

1.7 QUALITY ASSURANCE

1.7.1 Compatibility with Substrate

Verify that each sealant is compatible for use with each joint substrate in accordance with sealant manufacturer's printed recommendations for each application.

1.7.2 Joint Tolerance

Provide joint tolerances in accordance with manufacturer's printed instructions.

1.7.3 Mock-Up

Provide a mock-up of each type of sealant using materials, colors, and techniques approved for use on the project. Approved mock-ups may be incorporated into the Work.

1.7.4 Adhesion

Provide in accordance with ASTM C1193 or ASTM C1521.

PART 2 PRODUCTS

2.1 SEALANTS

Provide sealant products that have been tested, found suitable, and documented as such by the manufacturer for the particular substrates to which they will be applied.

In areas with ambient temperatures that exceed 110 degrees F, do not use polybutene, bituminous, acrylic-latex, polyvinyl acetate latex sealants, polychloroprene (neoprene), polyvinyl chloride (PVC), and polyurethane foams, and neoprene, PVC, and styrene butadiene rubber extruded seals and closure strips due to these materials having maximum recommended surface temperature ranges from 130 to 180 degrees F.

2.1.1 Interior Sealants

Provide ASTM C920, Type S or M, Grade NS, Class 12.5, Use NT. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior sealants. Location(s) and color(s) of sealant for the following. Note, color "as selected" refers to manufacturer's full range of color options

LOCATION	COLOR
a. Small voids between walls or partitions and adjacent lockers, casework, shelving, door frames, built-in or surface mounted equipment and fixtures, and similar items.	As selected
b. Perimeter of frames at doors, windows, and access panels which adjoin exposed interior concrete and masonry surfaces.	As selected
c. Joints of interior masonry walls and partitions which adjoin columns, pilasters, concrete walls, and exterior walls unless otherwise detailed.	As selected
d. Joints between edge members for acoustical tile and adjoining vertical surfaces.	As selected
e. Interior locations, not otherwise indicated or specified, where small voids exist between materials specified to be painted.	As selected
f. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where non-planar tile surfaces meet.	As selected
g. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.	As selected
h. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.	As selected

2.1.2 Exterior Sealants

For joints in vertical surfaces, provide ASTM C920, Type S or M, Grade NS, Class 25, Use NT. For joints in horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T. Provide location(s) and color(s) of sealant as follows. Note, color "as selected" refers to manufacturer's full range of color options:

2.1.3 Floor Joint Sealants

ASTM C920, Type S or M, Grade P, Class 25, Use T. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of

CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior floor joint sealants. Provide location(s) and color(s) of sealant as follows. Note, color "as selected" refers to manufacturer's full range of color options:

LOCATION	COLOR
a. Seats of metal thresholds for exterior doors.	As selected
b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.	As selected

2.1.4 Acoustical Sealants

Rubber or polymer based acoustical sealant in accordance with ASTM C919 to have a flame spread of 25 or less and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Provide non-staining acoustical sealant with a consistency of 250 to 310 when tested in accordance with ASTM D217. Acoustical sealant must remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide certification or validation of indoor air quality for interior acoustical sealants.

2.2 PRIMERS

Non-staining, quick drying type and consistency as recommended by the sealant manufacturer for the particular application. Provide primers for interior applications that meet the indoor air quality requirements of the paragraph SEALANTS above.

2.3 BOND BREAKERS

Type and consistency as recommended by the sealant manufacturer to prevent adhesion of the sealant to the backing or to the bottom of the joint. Provide bond breakers for interior applications that meet the indoor air quality requirements of the paragraph SEALANTS above.

2.4 BACKSTOPS

Provide glass fiber roving, neoprene, butyl, polyurethane, or polyethylene foams free from oil or other staining elements as recommended by sealant manufacturer. Provide 25 to 33 percent oversized backing for closed cell and 40 to 50 percent oversized backing for open cell material, unless otherwise indicated. Provide backstop material that is compatible with sealant. Do not use oakum or other types of absorptive materials as backstops.

2.4.1 Rubber

Provide in accordance with ASTM D1056, Type 2, closed cell, Class A, Grade

round cross section for cellular rubber sponge backing.

2.4.2 Synthetic Rubber

Provide in accordance with ASTM C509, Option I, Type I preformed rods or tubes for synthetic rubber backing.

2.4.3 Neoprene

Provide in accordance with ASTM D1056, closed cell expanded neoprene cord Type 2, Class C, Grade 2C2 for neoprene backing.

2.4.4 Butyl Rubber Based

Provide in accordance with ASTM C1311, from a single component, with solvent release. color as selected from manufacturer's full range of color choices.

2.5 CLEANING SOLVENTS

Provide type(s) recommended by the sealant manufacturer and in accordance with environmental requirements herein. Protect adjacent aluminum and bronze surfaces from solvents. Provide solvents for interior applications that meet the indoor air quality requirements of the paragraph SEALANTS above.

PART 3 EXECUTION

3.1 FIELD QUALITY CONTROL

Perform a field adhesion test in accordance with manufacturer's instructions and ASTM C1193, Method A or ASTM C1521, Method A, Tail Procedure. Remove sealants that fail adhesion testing; clean substrates, reapply sealants, and re-test. Test sealants adjacent to failed sealants. Submit field adhesion test report indicating tests, locations, dates, results, and remedial actions taken.

3.2 SURFACE PREPARATION

Prepare surfaces according to manufacturer's printed installation instructions. Clean surfaces from dirt, frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter that would destroy or impair adhesion. Remove oil and grease with solvent; thoroughly remove solvents prior to sealant installation. Wipe surfaces dry with clean cloths. When resealing an existing joint, remove existing caulk or sealant prior to applying new sealant. For surface types not listed below, provide in accordance with sealant manufacturer's printed instructions for each specific surface.

3.2.1 Steel Surfaces

Remove loose mill scale by sandblasting or, if sandblasting is impractical or would damage finished work, scraping and wire brushing. Remove protective coatings by sandblasting or using a residue free solvent. Remove resulting debris and solvent residue prior to sealant installation.

3.2.2 Aluminum or Bronze Surfaces

Remove temporary protective coatings from surfaces that will be in contact

with sealant. When masking tape is used as a protective coating, remove tape and any residual adhesive prior to sealant application. For removing protective coatings and final cleaning, use non-staining solvents recommended by the manufacturer of the item(s) containing aluminum or bronze surfaces.

3.2.3 Concrete and Masonry Surfaces

Where surfaces have been treated with curing compounds, oil, or other such materials, remove materials by sandblasting or wire brushing. Remove laitance, efflorescence and loose mortar from the joint cavity. Remove resulting debris prior to sealant installation.

3.2.4 Wood Surfaces

Ensure wood surfaces that will be in contact with sealants are free of splinters, sawdust and other loose particles.

3.3 SEALANT PREPARATION

Do not add liquids, solvents, or powders to sealants. Mix multicomponent elastomeric sealants in accordance with manufacturer's printed instructions.

3.4 APPLICATION

3.4.1 Joint Width-To-Depth Ratios

Acceptable Ratios:

JOINT WIDTH	JOINT DEPTH	
	Minimum	Maximum
For metal, glass, or other nonporous surfaces:		
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch	1/2 of width	Equal to width
For wood, concrete, masonry, stone,:		
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch to 1/2 inch	1/4 inch	Equal to width
over 1/2 inch to 1 inch	1/2 inch	5/8 inch
Over 1 inch	prohibited	

Unacceptable Ratios: Where joints of acceptable width-to-depth ratios have not been provided, clean out joints to acceptable depths and grind or cut to acceptable widths without damage to the adjoining work. Grinding is prohibited at metal surfaces.

3.4.2 Unacceptable Sealant Use

Do not install sealants in lieu of other required building enclosure weatherproofing components such as flashing, drainage components, and joint closure accessories, or to close gaps between walls, floors, roofs, windows, and doors, that exceed acceptable installation tolerances. Remove sealants that have been used in an unacceptable manner and correct building enclosure deficiencies to comply with contract documents requirements.

3.4.3 Masking Tape

Place masking tape on the finished surface on one or both sides of joint cavities to protect adjacent finished surfaces from primer or sealant smears. Remove masking tape within 10 minutes of joint filling and tooling.

3.4.4 Backstops

Provide backstops dry and free of tears or holes. Tightly pack the back or bottom of joint cavities with backstop material to provide joints in specified depths. Provide backstops where indicated and where backstops are not indicated but joint cavities exceed the acceptable maximum depths specified in JOINT WIDTH-TO-DEPTH RATIOS Table.

3.4.5 Primer

Clean out loose particles from joints immediately prior to application of. Apply primer to joints in concrete masonry units, wood, and other porous surfaces in accordance with sealant manufacturer's printed instructions. Do not apply primer to exposed finished surfaces.

3.4.6 Bond Breaker

Provide bond breakers to surfaces not intended to bond in accordance with, sealant manufacturer's printed instructions for each type of surface and sealant combination specified.

3.4.7 Sealants

Provide sealants compatible with the material(s) to which they are applied. Do not use a sealant that has exceeded its shelf life or has jelled and cannot be discharged in a continuous flow from the sealant gun. Apply sealants in accordance with the manufacturer's printed instructions with a gun having a nozzle that fits the joint width. Work sealant into joints so as to fill the joints solidly without air pockets. Tool sealant after application to ensure adhesion. Apply sealant uniformly smooth and free of wrinkles. Upon completion of sealant application, roughen partially filled or unfilled joints, apply additional sealant, and tool smooth as specified. Apply sealer over sealants in accordance with the sealant manufacturer's printed instructions.

3.5 PROTECTION AND CLEANING

3.5.1 Protection

Protect areas adjacent to joints from sealant smears. Masking tape may be used for this purpose if removed 5 to 10 minutes after the joint is filled and no residual tape marks remain.

3.5.2 Final Cleaning

Upon completion of sealant application, remove remaining smears and stains and leave the work in a clean and neat condition.

a. Masonry and Other Porous Surfaces: Immediately remove fresh sealant that has been smeared on adjacent masonry, rub clean with a solvent, and remove solvent residue, in accordance with sealant manufacturer's printed instructions. Allow excess sealant to cure for 24 hour then remove by wire brushing or sanding. Remove resulting debris.

b. Metal and Other Non-Porous Surfaces: Remove excess sealant with a solvent moistened cloth. Remove solvent residue in accordance with solvent manufacturer's printed instructions.

-- End of Section --

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SECTION 08 11 13

STEEL DOORS AND FRAMES
08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A879/A879M	(2012; R 2017) Standard Specification for Steel Sheet, zinc Coated by the Electrolytic Process for Applications Requiring Designation of the Coating Mass on Each Surface
ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM C578	(2022) Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation
ASTM C591	(2022) Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
ASTM C612	(2014; R 2019) Standard Specification for Mineral Fiber Block and Board Thermal Insulation
ASTM D2863	(2019) Standard Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)
ASTM E1300	(2016) Standard Practice for Determining Load Resistance of Glass in Buildings
ASTM F2247	(2018) Standard Test Method for Metal Doors Used in Blast Resistant Applications (Equivalent Static Load Method)
ASTM F2248	(2012) Standard Practice for Specifying an Equivalent 3-Second Duration Design

	Loading for Blast Resistant Glazing Fabricated with Laminated Glass
ASTM F2927	(2012) Standard Test Method for Door Systems Subject to Airblast Loadings

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

ANSI/BHMA A156.115	(2016) Hardware Preparation in Steel Doors and Steel Frames

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(2025) Standard for Fire Doors and Other Opening Protectives
NFPA 252	(2022) Standard Methods of Fire Tests of Door Assemblies

STEEL DOOR INSTITUTE (SDI/DOOR)

SDI/DOOR 113	(2013; R2018) Standard Practice for Determining the Steady-State Thermal Transmittance of Steel Door and Frame Assemblies
SDI/DOOR A250.4	(2018) Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames and Frame Anchors
SDI/DOOR A250.6	(2015) Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames
SDI/DOOR A250.8	(2023) Specifications for Standard Steel Doors and Frames
SDI/DOOR A250.11	(2012) Recommended Erection Instructions for Steel Frames

UNDERWRITERS LABORATORIES (UL)

UL 10C	(2016; Reprint May 2021) UL Standard for Safety Positive Pressure Fire Tests of Door Assemblies

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Doors; G

Frames; G

Accessories

Schedule of Doors; G

Schedule of Frames; G

SD-03 Product Data

Doors; G

Frames; G

Accessories

1.3 DELIVERY, STORAGE, AND HANDLING

Deliver doors, frames, and accessories undamaged and with protective wrappings or packaging. Provide temporary steel spreaders securely fastened to the bottom of each welded frame. Store doors and frames on platforms under cover in clean, dry, ventilated, and accessible locations, with 1/4 inch airspace between doors. Remove damp or wet packaging immediately and wipe affected surfaces dry. Replace damaged materials with new.

PART 2 PRODUCTS

2.1 STANDARD STEEL DOORS

SDI/DOOR A250.8, except as specified otherwise. Prepare doors to receive door hardware as specified in Section 08 71 00 DOOR HARDWARE. Undercut where indicated. Provide exterior doors with top edge closed flush and sealed to prevent water intrusion. Provide exterior glazing in accordance with ASTM F2248 and ASTM E1300. Exterior doors must be tested in accordance with ASTM F2247 or ASTM F2927.

2.1.1 Classification - Level, Performance, Model

2.1.1.1 Extra Heavy Duty Doors

SDI/DOOR A250.8, Level 3, physical performance Level A, Model 1 with core construction as required by the manufacturer for interior doors and for indicated exterior doors, of size(s) and design(s) indicated. Where vertical stiffener cores are required, the space between the stiffeners must be filled with board insulation.

2.2 INSULATED STEEL DOOR SYSTEMS

Provide insulated steel doors and frames in accordance with SDI/DOOR 113 where indicated. Meet energy requirements including Solar Heat Gain Coefficient (SHGC) and U-factor. Provide insulated steel doors with a core of polyurethane foam; face sheets, edges, and frames of galvanized steel not lighter than 16 gage, and 16 gage respectively; magnetic weatherstripping; nonremovable-pin hinges; thermal-break aluminum threshold; and vinyl door bottom. Provide to doors and frames a phosphate treatment, rust-inhibitive primer, and baked acrylic enamel finish. Test doors in accordance with SDI/DOOR A250.4 and meet the requirements for Level C. Prepare doors to receive specified hardware. Provide doors 1-3/4 inch thick.

2.3 ACCESSORIES

2.3.1 Astragals

For pairs of exterior steel doors which will not have aluminum astragals or removable mullions, as specified in Section 08 71 00 DOOR HARDWARE provide overlapping steel astragals with the doors.

2.3.2 Moldings

Provide moldings around glass of interior and exterior doors and louvers of interior doors. Provide nonremovable moldings on outside of exterior doors and on corridor side of interior doors. Other moldings may be stationary or removable. Secure inside moldings to stationary moldings, or provide snap-on moldings.

2.4 INSULATION CORES

Provide insulating cores at all exterior doors and other specific doors noted in the door schedule, and provide an apparent U-factor of .48 in accordance with SDI/DOOR 113 and conforming to:

a. Rigid Cellular Polyisocyanurate Foam: ASTM C591, Type I or II, foamed-in-place or in board form, with oxygen index of not less than 22 percent when tested in accordance with ASTM D2863; or

b. Rigid Polystyrene Foam Board: ASTM C578, Type I or II; or

c. Mineral board: ASTM C612, Type I.

2.5 STANDARD AND THERMAL BREAK STEEL FRAMES

SDI/DOOR A250.8, Level 4, except as otherwise specified. Form frames to sizes and shapes indicated, with welded corners. Provide steel frames for doors, transoms, sidelights, mullions, cased openings, and interior glazed panels, unless otherwise indicated.

2.5.1 Welded Frames

Continuously weld frame faces at corner joints. Mechanically interlock or continuously weld stops and rabbets. Grind welds smooth.

Weld frames in accordance with the recommended practice of the Structural Welding Code Sections 1 through 6, AWS D1.1/D1.1M and in accordance with the practice specified by the producer of the metal being welded.

2.5.2 Mullions and Transom Bars

Provide mullions and transom bars of closed or tubular construction with heads and jambs butt-welded together. Bottom of door mullions must have adjustable floor anchors and spreader connections.

2.5.3 Stops and Beads

Provide form and loose stops and beads from 20 gage steel. Provide for glazed and other openings in standard steel frames. Secure beads to frames with oval-head, countersunk Phillips self-tapping sheet metal screws or concealed clips and fasteners. Space fasteners approximately 12 to 16 inch on center. Miter molded shapes at corners. Butt or miter

square or rectangular beads at corners.

2.5.4 Cased Openings

Fabricate frames for cased openings of same material, gage, and assembly as specified for metal door frames, except omit door stops and preparation for hardware.

2.5.5 Anchors

Provide anchors to secure the frame to adjoining construction. Provide steel anchors, zinc-coated not lighter than 18 gage.

2.5.5.1 Wall Anchors

Provide at least three anchors for each jamb. For frames which are more than 7.5 feet in height, provide one additional anchor for each jamb for each additional 2.5 feet or fraction thereof.

a. Masonry: Provide anchors of corrugated or perforated steel straps or 3/16 inch diameter steel wire, adjustable or T-shaped;

b. Stud partitions: Weld or otherwise securely fasten anchors to backs of frames. Design anchors to be fastened to closed steel studs with sheet metal screws, and to open steel studs by wiring or welding.

2.5.5.2 Floor Anchors

Provide floor anchors drilled for 3/8 inch anchor bolts at bottom of each jamb member. Where floor fill occurs, terminate bottom of frames at the indicated finished floor levels and support by adjustable extension clips resting on and anchored to the structural slabs.

2.6 FIRE DOORS AND FRAMES

Provide fire doors and frames in accordance with NFPA 80 and this specification.

2.6.1 Labels

Provide fire doors and frames bearing the label of Underwriters Laboratories (UL), Factory Mutual Engineering and Research (FM), or Warnock Hersey International (WHI) attesting to the rating required. Testing must be in accordance with NFPA 252 or UL 10C. Provide labels that are metal with raised letters, bearing the name or file number of the door and frame manufacturer. Labels must be permanently affixed at the factory to frames and to the hinge edge of the door. Do not paint door and labels.

2.6.2 Astragal on Fire Doors

On pairs of labeled fire doors, conform to NFPA 80 and UL requirements.

2.7 EXTERIOR FRAMES

Provide thermal insulation in all exterior frames. Provide frames of a minimum Level 4, with frames of a minimum thickness of 0.067 inch, 14 gage.

2.8 HARDWARE PREPARATION

Drill and tap doors and frames to receive finish hardware. Prepare doors and frames for hardware in accordance with the applicable requirements of SDI/DOOR A250.8 and SDI/DOOR A250.6. For additional requirements refer to ANSI/BHMA A156.115. Drill and tap for surface-applied hardware at the project site. Build additional reinforcing for surface-applied hardware into the door at the factory. Punch door frames, with the exception of frames that will have weatherstripping to receive a minimum of two rubber or vinyl door silencers on lock side of single doors and one silencer for each leaf at heads of double doors. Set lock strikes out to provide clearance for silencers.

2.9 FINISHES

2.9.1 Hot-Dip Zinc-Coated and Factory-Primed Finish

Fabricate scheduled doors and frames from hot dipped zinc coated steel, alloyed type, that complies with ASTM A924/A924M and ASTM A653/A653M. The coating weight must meet or exceed the minimum requirements for coatings having 0.4 ounces per square foot, total both sides, i.e., A40. Repair damaged zinc-coated surfaces by the application of zinc dust paint. Thoroughly clean and chemically treat to insure maximum paint adhesion. Factory prime as specified in SDI/DOOR A250.8.

2.9.2 Electrolytic Zinc-Coated Anchors and Accessories

Provide electrolytically deposited zinc-coated steel in accordance with ASTM A879/A879M, Commercial Quality, Coating Class A. Phosphate treat and factory prime zinc-coated surfaces as specified in SDI/DOOR A250.8.

2.10 FABRICATION AND WORKMANSHIP

Provide finished doors and frames that are strong and rigid, neat in appearance, and free from defects, waves, scratches, cuts, dents, ridges, holes, warp, and buckle. Provide molded members that are clean cut, straight, and true, with joints coped or mitered, well formed, and in true alignment. Dress exposed welded and soldered joints smooth. Design door frame sections for use with the wall construction indicated. Corner joints must be well formed and in true alignment. Conceal fastenings where practicable. Design other frames in exposed masonry walls or partitions to allow sufficient space between the inside back of trim and masonry to receive caulking compound.

2.11 PROVISIONS FOR GLAZING

Materials are specified in Section 08 81 00, GLAZING.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Frames

Set frames in accordance with SDI/DOOR A250.11. Plumb, align, and brace securely until permanent anchors are set. Anchor bottoms of frames with expansion bolts or powder-actuated fasteners. Build in or secure wall anchors to adjoining construction. Where frames require ceiling struts or overhead bracing, anchor frames to the struts or bracing.

3.1.2 Doors

Hang doors in accordance with clearances specified in SDI/DOOR A250.8. After erection and glazing, clean and adjust hardware.

3.1.3 Fire Doors and Frames

Install fire doors and frames, including hardware, in accordance with NFPA 80.

3.2 PROTECTION

Protect doors and frames from damage. Repair damaged doors and frames prior to completion and acceptance of the project or replace with new, as directed. Wire brush rusted frames until rust is removed. Clean thoroughly. Apply an all-over coat of rust-inhibitive paint of the same type used for shop coat.

3.3 CLEANING

Upon completion, clean exposed surfaces of doors and frames thoroughly. Remove mastic smears and other unsightly marks.

-- End of Section --

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SECTION 08 11 16

ALUMINUM DOORS AND FRAMES
05/17, CHG 2: 11/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 2604	(2017a) Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 90.1 - IP	(2019) Energy Standard for Buildings Except Low-Rise Residential Buildings

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B209M	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B221M	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
ASTM E283	(2019) Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM E331	(2000; R 2023) Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by

	Uniform Static Air Pressure Difference
ASTM F2247	(2018) Standard Test Method for Metal Doors Used in Blast Resistant Applications (Equivalent Static Load Method)

NATIONAL FENESTRATION RATING COUNCIL (NFRC)

NFRC 100	(2020) Procedure for Determining Fenestration Product U-Factors
NFRC 200	(2020) Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

1.2 PERFORMANCE REQUIREMENTS

1.2.1 Structural Calculations

1.2.2 Air Infiltration

When tested in accordance with ASTM E283, air infiltration per door leaf cannot exceed 0.6 cubic feet per minute per square foot of fixed area at a test pressure of 6.24 pounds per square foot.

1.2.3 Water Penetration

When tested in accordance with ASTM E331, there can be no water penetration at a pressure of 2.86 pounds per square foot of fixed area.

1.2.4 Thermal Transmittance, Solar Heat Gain, Visible Light Transmittance

Provide products bearing NFRC Project Label Certificates for Fenestration verifying compliance with requirements for each assembly indicated. An NFRC Bid Report, or approved equal, for field assembled exterior doors may be submitted in lieu of Project Label Certificates for Fenestration if such reports are created in accordance with NFRC CAMP procedures and are provided by the manufacturer. Such alternate reports may be submitted with shop drawings, however, NFRC validated Project Label Certificates for Fenestration are required as a Closeout Submittal. Contact NFRC for information on NFRC 100 and NFRC 200 Compliance and Monitoring Program (CAMP) rating requirements: http://www.nfrc.org/industry/certification/compliance-and-monitoring-program-camp/

1.2.4.1 U-Factor

Provide exterior glazed assemblies, including aluminum entrances doors with greater than 50 percent glazed area, certified by the NFRC as having a whole window U-factor of 2.19 or less as determined in accordance with ASHRAE 90.1 - IP and as verified in accordance with NFRC 100.

1.2.4.2 Solar Heat Gain Coefficient (SHGC)

Provide exterior glazed assemblies, including aluminum entrances doors with greater than 50 percent glazed area, certified by the National Fenestration Rating Council with a whole window SHGC of .39 or less as determined in accordance with ASHRAE 90.1 - IP and as verified in accordance with NFRC 200.

1.2.4.3 Visible Light Transmittance (VLT)

Provide exterior glazed assemblies, including aluminum entrances doors with greater than 50 percent glazed area, certified by the NFRC with a whole window VLT of 42% or greater as determined in accordance with ASHRAE 90.1 - IP and as verified in accordance with NFRC 200.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

For Each Type of Door and Frame Assembly; G

SD-03 Product Data

For Each Type of Door and Frame Assembly; G

SD-04 Samples

Finish Samples; G

SD-05 Design Data

Design Analysis; G

SD-06 Test Reports

Air Infiltration; G

Water Penetration; G

SD-07 Certificates

NFRC Project Label Certificates for Fenestration; G

SD-08 Manufacturer's Instructions

Installation of Each Type of Door and Frame Assembly; G

SD-10 Operation and Maintenance Data

Adjustments, Cleaning, and Maintenance; G

SD-11 Closeout Submittals

NFRC Project Label Certificates for Fenestration; G

1.4 DELIVERY, STORAGE, AND HANDLING

Inspect materials delivered to the site for damage. Unload and store with minimum handling. Provide storage space in dry location with adequate ventilation, free from dust or water, and easily accessible for inspection and handling. Stack materials on non-absorptive strips or wood

platforms. Do not cover doors and frames with tarps, polyethylene film, or similar coverings. Protect finished surfaces during shipping and handling using manufacturer's standard method. Do not apply coatings or lacquers to surfaces to which caulking and glazing compounds must adhere.

1.5 QUALITY CONTROL

1.5.1 Shop Drawing

Indicate elevations and sections for each type of door and frame assembly. Show sizes and details of each assembly, frame construction, thickness and gages of metal, details of door and frame construction, proposed method(s) of anchorage, glazing details, provisions for an location of hardware, mullion details, method and materials for flashing and weatherstripping, miscellaneous trim, installation details, and other related items necessary for a complete representation of all components. A qualified blast engineer must perform testing or calculations for door system design resistance to specified blast loads.

1.5.2 Finish Samples

Submit two color charts and two finish sample chips from manufacturer's standard color and finish options for each type of finish indicated.

1.5.3 Design Analysis

Submit design analysis with calculations showing that the design of each different size and type of door unit and its anchorage to the structure meets the minimum antiterrorism standards required. Calculations verifying the performance of each door proposed for use, under the given loads, must be prepared and signed by a registered Professional Engineer. The door components and anchorage devices to the structure, as determined by the design analysis, must be reflected in the shop drawings.

1.5.4 Test Reports

Test door assembly including glazing for evaluation of hazards generated from airblast loading in accordance with ASTM F2247 by an independent testing agency regularly engaged in blast testing. This test method and the resulting data are valid for the door size tested and smaller doors of identical construction.

1.5.5 Operation and Maintenance Data

Submit detailed instructions for installation, adjustments, cleaning, and maintenance of each type of assembly indicated.

1.6 QUALITY ASSURANCE

1.6.1 Engineer Qualifications for Blast Design

All blast design calculations must be performed by or under the direct supervision of a registered engineer with a minimum of 5 years' experience performing blast design. The engineering firm performing the blast design must be able to demonstrate experience on similar size projects using similar design methods to meet the requirements outlined in this specification.

PART 2 PRODUCTS

2.1 DOORS AND FRAMES

Provide swing-type aluminum doors and frames of size, design, and location indicated. Provide doors complete with frames, framing members, transoms, trim, and accessories.

2.2 MATERIALS

2.2.1 Anchors

Stainless steel or steel with hot-dipped galvanized finish.

2.2.2 Weatherstripping

Continuous wool pile, silicone treated, or type recommended by door manufacturer.

2.2.3 Aluminum Alloy for Doors and Frames

ASTM B221M, ASTM B221, Alloy 6063-T5 for extrusions. ASTM B209M, ASTM B209, alloy and temper best suited for aluminum sheets and strips.

2.2.4 Fasteners

Hard aluminum or stainless steel.

2.2.5 Structural Steel

ASTM A36/A36M.

2.2.6 Aluminum Paint

Aluminum door manufacturer's standard aluminum paint.

2.3 FABRICATION

2.3.1 Aluminum Frames

Extruded aluminum shapes with contours approximately as indicated. Provide removable glass stops and glazing beads for frames accommodating fixed glass. Use countersunk stainless steel Phillips screws for exposed fastenings, and space not more than 12 inches on center. Mill joints in frame members to a hairline fit, reinforce, and secure mechanically.

2.3.2 Aluminum Doors

Of type, size, and design indicated and minimum 1-3/4 inch thick. minimum wall thickness, 0.125 inch, except beads and trim, 0.050 inch. Door sizes shown are nominal; include standard clearances as follows: 0.093 inch at hinge and lock stiles, 0.125 inch between meeting stiles, 0.125 inch at top rails, 0.187 inch between bottom and threshold, and 0.687 inch between bottom and floor. Provide bevel single-acting doors 0.063 or 0.125 inch at lock, hinge, and meeting stile edges.

2.3.2.1 Full Glazed Stile and Rail Doors

Provide doors with medium stiles and rails as indicated. Fabricate from

extruded aluminum hollow seamless tubes or from a combination of open-shaped members interlocked or welded together. Fasten top and bottom rail together by means of welding or by 3/8 or 1/2 inch diameter cadmium-plated tensioned steel tie rods. Provide an adjustable mechanism of jack screws or other methods in the top rail to allow for minor clearance adjustments after installation.

2.3.3 Welding and Fastening

Where possible, locate welds on unexposed surfaces. Dress welds on exposed surfaces smoothly. Select welding rods, filler wire, and flux to produce a uniform texture and color in finished work. Remove flux and spatter from surfaces immediately after welding. Exposed screws or bolts will be permitted only in inconspicuous locations, and must have countersunk heads. Weld concealed reinforcements for hardware in place.

2.3.4 Weatherstripping

Provide on stiles and rails of exterior doors. Fit into slots which are integral with doors or frames. Weatherstripping must be replaceable without special tools, and adjustable at meeting rails of pairs of doors. During installation, verify doors swing freely and close positively. Refer to paragraph AIR INFILTRATION for air leakage requirements and testing.

2.3.5 Anchors

On the backs of subframes, provide anchors of the sizes and shapes indicated for securing subframes to adjacent construction. Anchor transom bars at ends and mullions at head and sill. Reinforce and anchor freestanding door frames to floor construction as indicated on approved shop drawings and in accordance with manufacturer's recommendation. Place anchors near top and bottom of each jamb and at intermediate points not more than 25 inch apart.

2.3.6 Provisions for Hardware

Coordinate with Section 08 71 00 DOOR HARDWARE. Deliver hardware templates and hardware (except field-applied hardware) to the door manufacturer for use in fabrication of aluminum doors and frames. Cut, reinforce, drill, and tap doors and frames at the factory to receive template hardware. Provide doors to receive surface-applied hardware, except push plates, kick plates, and mop plates, with reinforcing only; drill and tap in the field. Provide hardware reinforcements of stainless steel or steel with hot-dipped galvanized finish, and secure with stainless steel screws.

2.3.7 Provisions for Glazing

Provide extruded aluminum, theft-proof, snap-in glazing beads or fixed glazing beads on exterior or security side of doors. Coordinate requirements with Section 08 81 00 GLAZING.

2.3.8 Finishes

Provide exposed aluminum surfaces with factory finish of anodic coating or organic coating.

2.3.8.1 Anodic Coating

Clean exposed aluminum surfaces and provide an anodized finish conforming to AA DAF45. Provide electrolytically deposited color-anodized, designation AA-M10-C22-A44, Architectural Class I 0.7 mil or thicker finish. Provide material(s) in color(s) as selected from manufacturer's complete range of color options.

2.3.8.2 Organic Coating

Clean and prime exposed aluminum surfaces. Provide a high-performance finish in accordance with AAMA 2604 with total dry film thickness of minimum 1.2 mils. Finish color to be as selected from manufacturer's complete range of color options.

PART 3 EXECUTION

3.1 INSTALLATION

Plumb, square, level, and align frames and framing members to receive doors, transoms. Anchor frames to adjacent construction as indicated and in accordance with manufacturer's printed instructions and the approved shop drawings. Install anchorage that complies with applicable structural requirements. Anchor bottom of each frame to rough floor construction with 3/32 inch thick minimum stainless steel angle clips secured to back of each jamb and to floor construction; use stainless steel bolts and expansion rivets for fastening clip anchors. Hang doors to produce clearances specified in paragraph ALUMINUM DOORS. After erection and glazing, adjust doors and hardware to operate properly.

3.2 PROTECTION FROM DISSIMILAR MATERIALS

3.2.1 Dissimilar Metals

Where aluminum surfaces come in contact with metals other than stainless steel, zinc, or small areas of white bronze, protect from direct contact to dissimilar metals.

3.2.1.1 Protection

Provide one of the following systems to protect surfaces in contact with dissimilar metals:

a. Paint the dissimilar metal with one coat of heavy-bodied bituminous paint.

b. Apply elastomeric sealant between aluminum and dissimilar metals in accordance with Section 07 92 00 JOINT SEALANTS.

c. Paint dissimilar metals with one coat of primer and one coat of aluminum paint.

d. Use a non-absorptive tape or gasket in permanently dry locations.

3.2.2 Drainage from Dissimilar Metals

In locations where drainage from dissimilar metals has direct contact with aluminum, provide protective paint to prevent aluminum discoloration.

3.2.3 Masonry and Concrete

Provide aluminum surfaces in contact with mortar, concrete, or other masonry materials with one coat of heavy-bodied bituminous paint.

3.2.4 Wood or Other Absorptive Materials

Provide aluminum surfaces in contact with absorptive materials subject to frequent moisture, and aluminum surfaces in contact with treated wood, with two coats of aluminum paint or one coat of heavy-bodied bituminous paint. In lieu of painting aluminum, paint the wood or other absorptive surface with two coats of aluminum paint and seal joints with elastomeric sealant.

3.3 SEALING AROUND ASSEMBLIES

Seal all penetrations of the air barrier by sealing around door openings as necessary to achieve compliance with air leakage requirements indicated in, the requirements of Section 07 27 10 BUILDING AIR BARRIER SYSTEM. Flash all doors with corrosion resistant flashing to prevent water intrusion.

3.4 CLEANING

Upon completion of installation, clean door and frame surfaces in accordance with door manufacturer's written recommended procedure. Do not use abrasive, caustic, or acid cleaning agents.

3.5 PROTECTION

Protect doors and frames from damage and from contamination by other materials such as cement mortar. Prior to completion and acceptance of the work, restore damaged doors and frames to original condition, or replace with new ones.

-- End of Section --

SECTION 08 14 00

WOOD DOORS
08/16, CHG 1: 08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E2226	(2015; R 2019b) Standard Practice for Application of Hose Stream

CALIFORNIA AIR RESOURCES BOARD (CARB)

CARB 93120	(2007) Airborne Toxic Control Measure (ATCM) to Reduce Formaldehyde Emissions from Composite Wood Products

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(2025) Standard for Fire Doors and Other Opening Protectives
NFPA 252	(2022) Standard Methods of Fire Tests of Door Assemblies

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 770	Formaldehyde Standards for Composite Wood Products

UNDERWRITERS LABORATORIES (UL)

UL 10B	(2008; Reprint May 2020) Fire Tests of Door Assemblies

WINDOW AND DOOR MANUFACTURERS ASSOCIATION (WDMA)

ANSI/WDMA I.S.1A	(2013) Interior Architectural Wood Flush Doors
ANSI/WDMA I.S.6A	(2013) Interior Architectural Stile and Rail Doors

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Doors; G

Submit drawings or catalog data showing each type of door unit. Indicate within drawings and data the door types and construction, sizes, thickness, methods of assembly, and glazing,.

SD-03 Product Data

Doors; G

Accessories

Water-resistant Sealer

Sample Warranty

Fire Resistance Rating; G

SD-04 Samples

Doors

Prior to the delivery of wood doors, submit a sample section of each type of door which shows the stile, rail, veneer, finish, and core construction.

Door Finish Colors; G

Submit a minimum of three color selection samples , minimum 3 by 5 inches in size representing wood stain for selection by the Contracting Officer.

SD-06 Test Reports

Cycle-Slam

Hinge Loading Resistance

Submit cycle-slam test report for doors tested in accordance with ANSI/WDMA I.S.1A, and hinge loading resistance test report for doors tested in accordance with ANSI/WDMA I.S.6A.

SD-07 Certificates

Certificates of Grade

Indoor Air Quality for Particleboard and Agrifiber Door Cores: S

SD-11 Closeout Submittals

Warranty

1.3 CERTIFICATIONS

1.3.1 Certified Wood Grades

Provide certificates of grade from the grading agency on fire doors.

1.3.2 Indoor Air Quality Certification

1.3.2.1 Composite Wood, Wood Structural Panel and Agrifiber Products

For purposes of this specification, composite wood and agrifiber products include particleboard, medium density fiberboard (MDF), wheatboard, strawboard, panel substrates, and door cores. Provide products certified to meet requirements of both 40 CFR 770 and CARB 93120. Provide current product certification documentation from certification body.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver doors to the site in an undamaged condition and protect against damage and dampness. Stack doors flat under cover. Support on blocking, a minimum of 4 inch thick, located at each end and at the midpoint of the door. Store doors in a well-ventilated building so that they will not be exposed to excessive moisture, heat, dryness, direct sunlight, or extreme changes of temperature and humidity. Do not store in a building under construction until concrete, masonry work, and plaster are dry. Replace defective or damaged doors with new ones.

1.5 WARRANTY

Warrant doors free of defects as set forth in the door manufacturer's standard door warranty.

PART 2 PRODUCTS

2.1 DOORS

Provide doors of the types, sizes, and designs specified free of urea-formaldehyde resins.

2.1.1 Flush Doors

Conform to ANSI/WDMA I.S.1A for flush doors. Provide hollow core doors with lock blocks and 1 inch minimum thickness hinge stile. Hardwood stile edge bands of doors receives a natural finish, compatible with face veneer. Provide mill option for stile edge of doors scheduled to be painted. No visible finger joints will be accepted in stile edge bands. When used, locate finger-joints under hardware.

2.1.1.1 Interior Flush Doors

Provide staved lumber agrifiber core, Type II flush doors conforming to ANSI/WDMA I.S.1A with faces of sound grade hardwood or hardboard for painted finish premium grade natural birch. Hardwood veneers must be rotary cut. Products must contain no added urea-formaldehyde resins. Provide certification of indoor air quality for particleboard and agrifiber door cores.

2.1.2 Fire Doors

Provide doors specified or indicated to have a fire resistance rating conforming to the requirements of UL 10B, ASTM E2226, or NFPA 252 for the class of door indicated. Affix a permanent metal label with raised or incised markings indicating testing agency's name and approved hourly fire rating to hinge edge of each door.

2.2 ACCESSORIES

2.2.1 Door Light Openings

Provide glazed openings with the manufacturer's standard wood moldings. Provide moldings for doors to receive natural finish of the same wood species and color as the wood face veneers. Lip type moldings for flush doors.

2.2.2 Additional Hardware Reinforcement

Provide the minimum lock blocks to secure the specified hardware. The measurement of top, bottom, and intermediate rail blocks are a minimum 125 mm 5 inch by full core width. Comply with the manufacturer's labeling requirements for reinforcement blocking, but not mineral material similar to the core.

2.3 FABRICATION

2.3.1 Marking

Stamp each door with a brand, stamp, or other identifying mark indicating quality and construction of the door.

2.3.2 Quality and Construction

Identify the standard on which the construction of the door was based and identify doors having a Type I glue bond.

2.3.3 Preservative Treatment

Treat doors scheduled for restrooms, janitor closets and other possible wet locations with a water-repellent preservative treatment and so marketed at the manufacturer's plant.

2.3.4 Adhesives and Bonds

ANSI/WDMA I.S.1A. Use Type I bond for exterior doors and Type II bond for interior doors. Provide a nonstaining adhesive on doors with a natural finish.

2.3.5 Prefitting

Provide factory prefitted doors for the specified hardware, door frame and door-swing indicated. Machine and size doors at the factory by the door manufacturer in accordance with the standards under which the doors are produced and manufactured. The work includes sizing, beveling edges, mortising, and drilling for hardware and providing necessary beaded openings for glass and louvers. Provide the door manufacturer with the necessary hardware samples, and frame and hardware schedules to coordinate the work.

2.3.6 Finishes

2.3.6.1 Field Painting

Factory prime or seal doors, and field paint.

2.3.6.2 Color

Provide door finish colors in accordance with Section 09 06 00 SCHEDULES FOR FINISHES.

2.3.7 Water-Resistant Sealer

Provide manufacturer's standard water-resistant sealer compatible with the specified finish.

2.4 SOURCE QUALITY CONTROL

Meet or exceed the following minimum performance criteria of stiles of "B" and "C" label fire doors utilizing standard mortise leaf hinges:

a. Cycle-slam: Heavy Duty Doors: 500,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with the requirements of ANSI/WDMA I.S.1A.

b. Hinge loading resistance: Averages of ten test samples not less than Heavy Duty doors: 475 pounds force when tested for direct screw withdrawal in accordance with ANSI/WDMA I.S.6A using a No. 12, 1-1/4 inch long, steel, fully threaded wood screw. Drill 5/32 inch pilot hole, use 1-1/2 inch opening around screw for bearing surface, and engage screw full, except for last 1/8 inch. Do not use a steel plate to reinforce screw area.

PART 3 EXECUTION

3.1 INSTALLATION

Do not install building construction materials that show visual evidence of biological growth.

Before installation, seal top and bottom edges of doors with the approved water-resistant sealer. Seal cuts made on the job immediately after cutting using approved water-resistant sealer. Fit, trim, and hang doors with a 1/16 inch minimum, 1/8 inch maximum clearance at sides and top, and a 3/16 inch minimum, 1/4 inch maximum clearance over thresholds. Provide 3/8 inch minimum, 7/16 inch maximum clearance at bottom where no threshold occurs. Bevel edges of doors at the rate of 1/8 inch in 2 inch. Door warp must not exceed 1/4 inch when measured in accordance with ANSI/WDMA I.S.1A.

3.1.1 Fire Doors

Install fire doors in accordance with NFPA 80. Do not paint over labels.

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SECTION 08 31 00

ACCESS DOORS AND PANELS
05/17, CHG 1: 08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A666	(2023) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
ASTM A1008/A1008M	(2025) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM E119	(2024) Standard Test Methods for Fire Tests of Building Construction and Materials

MASTER PAINTERS INSTITUTE (MPI)

MPI 79	(2016) Primer, Alkyd, Anti-Corrosive for Metal

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(2025) Standard for Fire Doors and Other Opening Protectives
NFPA 252	(2022) Standard Methods of Fire Tests of Door Assemblies

UNDERWRITERS LABORATORIES (UL)

UL 10B	(2008; Reprint May 2020) Fire Tests of Door Assemblies

UL 263	(2011; Reprint Aug 2021) UL Standard for Safety Fire Tests of Building Construction and Materials

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Access Doors And Panels; G

SD-03 Product Data

Access Doors And Panels; G

Hardware Including Locks and Keys; G

Accessories; G

SD-04 Samples

Finishes; G

1.3 MISCELLANEOUS REQUIREMENTS

For access doors and panels provide the following:

1.3.1 Shop Drawings

For field assembled access doors and panels, provide plans, elevations, sections, and details for each type of access door and panel assembly. Indicate frame, surface and edge construction, materials, and accessories. Indicate types of finished surfaces and details for panel edge conditions. Provide a door schedule with a unique number for each access door and panel, specific location in the project, location of hinges and hardware for each door.

1.3.2 Product Data

For shop assembled access doors and panels, provide literature indicating sizes, types, frame and edge construction, finishes, hardware, accessories such as gaskets, seals and weatherstripping, and location of each door and panel in the project. Provide details of adjoining work for each condition indicated.

1.3.3 Finish Samples

Submit two color charts from manufacturer's standard color and finish options for each type of frame and panel assembly finish indicated.

1.4 PERFORMANCE REQUIREMENTS

1.4.1 Structural Requirements

Provide floor access assemblies to support live loads indicated for

floors. Deflection must not exceed 1/180 of span.

1.4.2 Fire-Rating Requirements

Provide access panels with a minimum fire-rating of one-Hour.

1.4.3 Access Panels for Wet Areas

Provide panel assemblies that will be located in wet areas with corrosion resistant finishes and hardware and water resistant gasketing.

1.5 DELIVERY, STORAGE, AND PROTECTION

Protect from corrosion, deformation, and other types of damage. Store items in an enclosed area free from contact with soil and weather. Remove and replace damaged items with new items.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Steel Plates, Shapes, and Bars

Provide in accordance with ASTM A36/A36M.

2.1.2 Sheet Steel

Provide cold rolled steel sheet substrate in accordance with ASTM A1008/A1008M, Commercial Steel (CS), exposed.

2.1.3 Stainless Steel

Provide in accordance with ASTM A666, type 302 or 304.

2.1.4 Metallic Coated Steel Sheet

Provide in accordance with ASTM A653/A653M, Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.

2.1.5 Hardware

Provide automatic closing devices. Provide latch releases operable from insides of doors.

2.1.6 Hinges

Provide concealed spring hinges, 175 degrees of opening, with removable hinge pins to allow removal of door panel from frame. Provide hinges of same steel as door and frame or in accordance with manufacturer's written recommendations. If providing non-continuous hinges, provide in numbers required to maintain alignment of door panel with frame. Provide coatings as necessary to permanently protect dissimilar metals from contact with one another; see Part 3 herein for more information.

2.1.7 Locks

Unless otherwise indicated, provide flush screwdriver operated cam lock. Provide plastic sleeve or stainless steel bushings to protect holes in surface finishes for screwdriver to access lock.

2.1.8 Accessories

Provide anchors in size, number and location on four sides to secure access door to substrate. Provide anchors in types as recommended by manufacturer's written installation instructions for each substrate indicated. Provide shims, bushings, clips, gaskets, and other devices as necessary for a complete installation.

2.2 FABRICATION

2.2.1 Thickness, Size, Edges

Fabricate frames for access doors of steel not lighter than 16 gage with welded joints and anchorage for securing to adjacent construction. Provide doors a minimum of 24 by 24 inches and of not lighter than 16 gage steel, with stiffened edges and welded attachments. Provide with eased (lightly rounded) edges, without burrs, snags or sharpness and exposed welds ground smooth.

2.2.2 Welding

Provide in accordance with AWS D1.1/D1.1M.

2.3 ACCESS ASSEMBLY TYPES

Unless indicated otherwise, provide flush-face steel access doors and panels with steel frames and flanges.

2.3.1 Recessed Doors

Provide recessed access doors with gypsum wallboard bead flanges. Depth of door panel recess must accommodate the installed thickness of the finish material of the wall assembly for a flush finished condition of the wall and the access panel face. Reinforce panel and frame to prevent sagging.

2.3.2 Fire-rated Doors

2.3.2.1 Door Construction

Provide ceiling access door construction in accordance with ASTM E119 or UL 263. Provide wall access doors in accordance with NFPA 252 or UL 10B.

2.3.2.2 Labels

Provide class B opening according to UL 10B or test by another nationally recognized laboratory, approved by the Contracting Officer. Provide fire-rating as indicated herein, with a maximum temperature rise of 216 degrees F.

2.3.2.3 Door Panel and Frame

Steel sheet, with mineral fiber insulation core, insulated sandwich type construction.

2.4 FINISHES

Provide steel frames and panel surfaces with a powder coated finish.

Provide exposed fastenings that approximately match the color and finish of the each material to which fastenings are applied.

PART 3 EXECUTION

3.1 PREPARATION

Field verify all measurements prior to fabrication. Verify access door locations and sizes provide required maintenance access to installed building services components. Protect existing construction and completed work from damage during installation.

3.2 GENERAL INSTALLATION REQUIREMENTS

Install items at locations indicated, in accordance with manufacturer's written instructions. Include materials and parts as necessary for a complete installation of each item. Conceal fastenings where practicable. Poor matching of holes to fasteners is cause for rejection of the work.

3.3 ACCESS LOCATIONS

Install removable access panels directly below each valve, flow indicator, damper, air splitter or other utility requiring access that is located above ceilings, other than at acoustical panel ceilings, and that would otherwise not be accessible. Install access doors and panels permitting access to service valves, traps, dampers, cleanouts, and other mechanical, electrical and conveyor control items concealed in walls and partitions.

3.4 ACCESS LOCATIONS IN WET AREAS

When possible, avoid locating access panels in wet areas. When such locations cannot be avoided, provide moisture resistant assemblies as indicated in Part I herein.

3.5 RECESSED ACCESS DOORS

Install fire-rated access doors in fire-rated partitions and ceilings in accordance with NFPA 80.

3.6 FIELD PAINTING

Field painting primed access doors in accordance with the requirements of Section 09 90 00 PAINTS AND COATINGS.

3.7 DISSIMILAR MATERIALS

Where dissimilar metals are in contact, protect surfaces with a coating in accordance with MPI 79 to prevent galvanic or corrosive action.

3.8 ADJUSTMENT

Adjust hardware so that door panel opens freely. Adjust door when closed center door panel in frame.

3.9 ENVIRONMENTAL CONDITIONS

Do not paint surfaces when damp or exposed to weather, when surface temperature is below 45 degrees F or over 95 degrees F, unless approved by

the Contracting Officer.

-- End of Section --

SECTION 08 33 23

OVERHEAD COILING DOORS
08/20, CHG 1: 02/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-16	(2017; Errata 2018; Supp 1 2018) Minimum Design Loads and Associated Criteria for Buildings and Other Structures

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE FUN IP	(2021) Fundamentals Handbook, I-P Edition

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B29.400	(2001; (R 2008) (R 2013) (R 2018)) Combination, "H" Type Mill Chains, and Sprockets

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A47/A47M	(1999; R 2022; E 2022) Standard Specification for Ferritic Malleable Iron Castings
ASTM A53/A53M	(2024) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2023) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A307	(2023) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

ASTM A666	(2023) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E330/E330M	(2014; R 2021) Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
ASTM F568M	(2007) Standard Specification for Carbon and Alloy Steel Externally Threaded Metric Fasteners

DOOR AND ACCESS SYSTEM MANUFACTURERS ASSOCIATION (DASMA)

ANSI/DASMA 108	(2017) Standard Method for Testing Sectional Garage Doors, Rolling Doors and Flexible Doors: Determination of Structural Performance Under Uniform Static Air Pressure Difference

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 1	(2022) Standard for Industrial Control and Systems: General Requirements
NEMA ICS 2	(2000; R 2020) Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 V
NEMA ICS 6	(1993; R 2016) Industrial Control and Systems: Enclosures
NEMA ST 1	(1988; R 1994; R 1997) Specialty Transformers (Except General Purpose Type)

UNDERWRITERS LABORATORIES (UL)

UL 325	(2017; Reprint Feb 2020) UL Standard for Safety Door, Drapery, Gate, Louver, and Window Operators and Systems

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Overhead Coiling Doors; G

Counterbalancing Mechanism; G

Electric Door Operators; G

Bottom Bars; G

Guides; G

Mounting Brackets; G

Hood; G

Installation Drawings; G

SD-03 Product Data

Overhead Coiling Doors; G

Hardware; G

Counterbalancing Mechanism; G

Electric Door Operators; G

SD-05 Design Data

Overhead Coiling Doors; G

Hardware; G

Counterbalancing Mechanism; G

Electric Door Operators; G

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals, Data Package 2; G

SD-11 Closeout Submittals

Warranty; G

1.3 QUALITY CONTROL

1.3.1 Warranty

Furnish a written guarantee that the helical spring and counterbalance mechanism are free from defects in material and workmanship for not less than two years after completion and acceptance of the project.

Warrant that upon notification by the Government, any defects in material, workmanship, and door operation are immediately correct within the same time period covered by the guarantee, at no cost to the Government.

1.3.2 Operation And Maintenance Submittals

Submit 6 copies of the operation and maintenance manuals 30 calendar days prior to testing the Overhead Coiling Door Assemblies. Update and resubmit data for final approval no later than 30 calendar days prior to Contract completion.

Submit Operation and Maintenance Manuals for Overhead Coiling Door Assemblies, including the following items:

Electric Door Operators

Hood

Counterbalancing Mechanism

Painting

Provide operation and maintenance manuals which are consistent with manufacturer's standard brochures, schematics, printed instructions, operating procedures, and safety precautions.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver doors to the jobsite wrapped in a protective covering with the brands and names clearly marked thereon. Store doors in an adequately ventilated dry location that is free from dirt and dust, water, or other contaminants. Store in a manner that permits easy access for inspection and handling. Handle doors carefully to prevent damage. Remove damaged items that cannot be restored to like-new condition and provide new items.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Provide overhead coiling doors with interlocking slats, complete with anchoring and door hardware, guides, hood, and operating mechanisms, and designed for use on openings as indicated. Doors must be spring counterbalanced, rolling type, and designed for use on exterior openings, as indicated. Doors must be operated by electric-power with auxiliary hand chain operation. Doors to be surface-mounted type with guides at jambs set back a sufficient distance to provide a clear opening when door is in open position. Mount exterior doors on interior face of walls.

2.1.1 Design Requirements

2.1.1.1 Door Detail Shop Drawings

Provide installation drawings for door assemblies which show: elevations of each door type, shape and thickness of materials, finishes, details of joints and connections, details of guides and fittings, rough opening dimensions, location and description of hardware, anchorage locations, and counterbalancing mechanism and door operator details. Show locations of replaceable fusible links on wiring diagrams for power, signal and controls. For motor-operated doors include supporting brackets for motors, location, type, and ratings of motors, and safety devices. Include a schedule showing the location of each door with the drawings.

2.1.2 Performance Requirements

2.1.2.1 Wind Loading

Design and fabricate door assembly to withstand the wind loading pressure of at least 23 pounds per square foot in accordance with ANSI/DASMA 108. Provide test data showing compliance with ASTM E330/E330M. Sound engineering principles may be used to interpolate or extrapolate test results to door sizes not specifically tested. Ensure that the complete assembly meets or exceeds the requirements of ASCE 7-16.

2.1.2.2 Operational Cycle Life

Design all portions of the door, hardware and operating mechanism that are subject to movement, wear, or stress fatigue to operate through a minimum number of 10 cycles per day. One complete cycle of door operation is defined as when the door is in the closed position, moves to the fully open position, and returns to the closed position.

2.2 COMPONENTS

2.2.1 Overhead Coiling Doors

2.2.1.1 Curtain Materials and Construction

Provide curtain slats fabricated from aluminum sheets conforming to ASTM B209, or ASTM B221 extrusions, alloy and tempering standard from the manufacturer for type of use and finish indicated; with a thickness as required by the size of the door to meet the required windload.

Fabricate doors from interlocking cold-rolled slats, with section profiles as specified, designed to withstand the specified wind loading. Ensure the provided slats are continuous without splices for the width of the door.

Provide slats filled with manufacturer's standard thermal insulation, complying with the maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E84. Enclose the insulation completely within the slat faces on the interior surface of the slats.

2.2.1.2 Insulated Curtains

Form curtains from manufacturer's standard shapes of interlocking slats. Supply a slat system with a minimum R-value of 4 when calculated in accordance with ASHRAE FUN IP. Slats to consist of a polystyrene core not

less than 11/16 inch thick, completely enclosed within metal facings. Slat steel thickness as required by the size of the door to meet specified performance requirements. The insulated slat assembly requires a flame spread rating of not more than 25 and a smoke development factor of not more than 50 when tested in accordance with ASTM E84.

2.2.1.3 Curtain Bottom Bar

Install curtain bottom bars as pairs of angles or using extrusions from the manufacturer's standard steel, stainless and aluminum extrusions not less than 2.0 by 2.0 inches by 0.188 inch. Do not use aluminum on doors more than 16 feet wide. Ensure steel extrusions conform to ASTM A36/A36M. Stainless steel extrusions conforming to ASTM A666, Type 304. Aluminum extrusions conforming to ASTM B221. Galvanize angles and fasteners in accordance with ASTM A653/A653M and ASTM A924/A924M. Coat welds and abrasions with paint conforming to ASTM A780/A780M.

Provide two minimum 2 inch by 2 inch by 1/8 inch structural steel angles.

2.2.1.4 Endlocks (and Windlocks)

Provide endlocks of Grade B cast steel conforming to ASTM A47/A47M, galvanized in accordance with ASTM A153/A153M. Secure locks at every other curtain slat.

2.2.1.5 Weather Stripping

Provide a hood baffle inside the hood that is a minimum 1/16 inch thick sheet of vinyl, neoprene rubber or equivalent. Provide guide weather stripping that is a minimum 1/16 inch thick sheet of vinyl, neoprene rubber, or equivalent.

Provide bottom bar weather-stripping that is a minimum 1/16 inch thick sheet of vinyl, neoprene rubber, or equivalent.

2.2.1.6 Locking Devices

Ensure that the slide bolt engages through slots in tracks for locking by padlock, located on both left and right jamb sides, operable from coil side.

Provide a locking device assembly which includes cylinder lock, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.

2.2.1.7 Safety Interlock

Equip power-operated doors with a safety interlock switch to disengage power supply when the door is locked, or provide an operator with an internal lock sensing device to prevent the door opening when the door is locked.

2.2.2 Hardware

Ensure that all hardware conforms to ASTM A153/A153M, ASTM A307, and ASTM F568M.

2.2.2.1 Guides

Fabricate curtain jamb guides from the manufacturer's standard angles or channels of same material and finish as curtain slats unless otherwise indicated. Provide guides with sufficient depth or incorporate a steel locking bar to retain the curtain in place under the wind pressure specified. Ensure curtain operates smoothly. Slot bolt holes for track adjustment. Securely attach guides to adjoining construction with not less than 3/8 inch diameter bolts, spaced near each end and not over 30 inches apart.

Fabricate with structural steel angles. Provide windlock bars of same material when windlocks are required to meet specified wind load. Flare the top of inner and outer guide angles outwards to form bellmouth for smooth entry of curtain into guides. Provide removable guide stoppers to prevent over travel of curtain and bottom bar.

2.2.2.2 Hood

Provide a hood with a minimum aluminum 18-gauge B&S sheet metal, flanged at top for attachment to header and flanged at bottom to provide longitudinal stiffness. The hood encloses the curtain coil and counterbalance mechanism.

Provide a weather baffle at the lintel or inside the hood of each exterior door.

2.2.3 Counterbalancing Mechanism

Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted, around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed or self-lubricating bearings for rotating members.

2.2.3.1 Brackets

Provide the manufacturer's standard mounting brackets with one located at each end of the counterbalance barrel conforming to ASTM A36/A36M. Provide brackets of hot-rolled steel.

2.2.3.2 Counterbalance Barrels

Curtain must roll up on a barrel supported at head of opening on brackets and be balanced by a torsion spring system in the barrel. Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality, welded or seamless carbon-steel pipe, conforming to ASTM A53/A53M or equivalent. Ensure the barrel is of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats. Limit barrel deflection to not more than 0.03 inch per foot of span under full load.

a. Barrel

Provide steel pipe capable of supporting curtain load with maximum deflection of 0.03 inches per foot of width.

b. Spring Balance

Provide an oil-tempered, heat-treated steel helical torsion spring assembly designed for proper balance of door. Ensure that effort to operate manually operated units does not exceed 25 lbs. At least 80 percent of the door weight must be counterbalanced at any position. Provide wheel for applying and adjusting spring torque.

2.2.4 Electric Door Operators

2.2.4.1 Door-Operator Types

Provide an operator mounted to the right or left door head plate with the operator on coil side of the door-hood assembly and connected to the door drive shaft with drive chain and sprockets. Front clearance is required for this type of mounting.

2.2.4.2 Motor Bearings

Select bearings with bronze-sleeve or heavy-duty ball or roller antifriction type with full provisions for the type of thrust imposed by the specific duty load.

Pre-lubricate and factory seal bearings in motors less than 1/2 horsepower.

Equip motors coupled to worm-gear reduction units with either ball or roller bearings.

Equip bearings in motors 1/2 horsepower or larger with lubrication service fittings. Fit lubrication fittings with color-coded plastic or metal dust caps.

In any motor, bearings that are lubricated at the factory for extended duty periods do not need to be lubricated for a given number of operating hours. Display this information on an appropriate tag or label on the motor with instructions for lubrication cycle maintenance.

2.2.4.3 Motor Starters, Controls, and Enclosures

Provide each door motor with: a factory-wired, unfused, disconnect switch; a reversing, across-the-line magnetic starter with thermal overload protection; 24-volt operating coils with a control transformer limit switch; and a safety interlock assembled in a NEMA ICS 6 type enclosure as specified herein. Ensure control equipment conforms to NEMA ICS 1 and NEMA ICS 2.

Provide adjustable switches, electrically interlocked with the motor controls and set to stop the door automatically at the fully open and fully closed position.

2.2.4.4 Control Enclosures

Provide control enclosures that conform to NEMA ICS 6 for NEMA Type 4

2.2.4.5 Transformer

Provide starters with 230/460 to 115 volt control transformers with one secondary fuse when required to reduce the voltage on control circuits to 24volts or less. Provide a transformer conforming to NEMA ST 1.

2.2.4.6 Sensing-Edge Device

Provide each door with a pneumatic or electric sensing device that meets UL 325, extends the full width of the door, and is located within a U-section neoprene or rubber astragal, mounted on the bottom rail of the bottom door section. Device needs to immediately stop and reverse the door upon contact with an obstruction in the door opening or upon failure of the device or any component of the control system and cause the door to return to its user-defined open position. Any momentary door-closing circuit must be automatically locked out and the door must be operable manually or with constant pressure controls until the failure or damage has been corrected. A sensing device is not a substitute for a limit switch.

Connect sensing device to the control circuit through a retracting cord and reel.

2.2.4.7 Remote-Control Stations

Remote control stations must be at least 5 feet above the floor line, and all switches must be located so that the operator will have complete visibility of the door at all times. Provide interior remote control stations that are full-guarded, momentary-contact three-button, heavy-duty, surface-mounted NEMA ICS 6 type enclosures as specified. Mark buttons "OPEN," "CLOSE," and "STOP." The "OPEN" and "STOP" buttons must be of the type requiring only momentary pressure to operate. The "CLOSE" button must be of the type either requiring constant pressure to maintain the closing motion of the door or momentary pressure when installed with a monitored entrapment detection device which, upon failure of the device or any component of the control system, cause the door to return to its full open position. When the door is in motion and the "STOP" button is pressed, ensure the door stops instantly and remains in the stopped position. From the stopped position, the door may then be operated in either direction by the "OPEN" or "CLOSE" buttons. When the door is in motion, and the "CLOSE" button of the constant pressure type is released, the door must stop and remain in the stop position or reverse to the user set up position; from the stop position, the door may then be operated in either direction by the "OPEN" or "CLOSE" buttons. Controls must be adjustable to automatically stop the doors at their fully open and closed positions. Open and closed positions must be readily adjustable.

Provide exterior control stations that are full-guarded, momentary-contact three-button standard-duty, surface-mounted, weatherproof type, NEMA ICS 6, Type 4 enclosures, key-operated, with the same operating functions as specified herein for interior remote-control stations.

2.2.4.8 Speed-Reduction Units

Provide speed-reduction units consisting of hardened-steel worm and bronze worm gear assemblies or planetary gear reducers running in oil or grease and inside a sealed casing, coupled to the motor through a flexible coupling. Drive shafts need to rotate on ball- or roller-bearing assemblies that are integral with the unit.

Provide minimum ratings of speed reduction units in accordance with AGMA provisions for class of service.

Ground worm gears to provide accurate thread form; machine teeth for all other types of gearing. Surface harden all gears.

Provide antifriction type bearings equipped with oil seals.

2.2.4.9 Chain Drives

Provide roller chains that are a power-transmission series steel roller type conforming to ASME B29.400, with a minimum safety factor of 10 times the design load.

Heat-treat or otherwise harden roller-chain side bars, rollers, pins, and bushings.

Provide high-carbon steel chain sprockets with machine-cut hardened teeth, finished bore and keyseat, and hollow-head setscrews.

2.2.4.10 Brakes

Provide 360-degree shoe brakes or shoe and drum brakes. Ensure the brakes are solenoid-operated and electrically interlocked to the control circuit to set automatically when power is interrupted.

2.2.4.11 Clutches

Ensure clutches are friction type or adjustable centrifugal type.

2.2.4.12 Weather/Smoke Seal Sensing Edge

Provide automatic stop control by an automatic sensing switch within neoprene astragal extending the full width of door bottom bar.

Provide an electric sensing edge device. Ensure the door immediately stops downward travel when contact occurs before door fully closes. Provide a self-monitoring sensing edge connection to the motor operator.

2.2.5 Surface Finishing

Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes. Noticeable variations in the same metal component are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved samples and are assembled or installed to minimize contrast.

2.2.5.1 Galvanized and Shop-Primed Finish

Surfaces specified must have a zinc coating, a phosphate treatment, and a shop prime coat of rust-inhibitive paint. The galvanized coating must conform to ASTM A653/A653M, coating designation Z275 (G90), for steel sheets, except that hoods located on interior of the building may be Z180 (G60), and ASTM A123/A123M for iron and steel products. The weight of coatings for products must be as designated in Table I of ASTM A123/A123M for the thickness of base metal to be coated. The prime coat must be a type especially developed for materials treated by phosphates and adapted to application by dipping or spraying. Repair damaged zinc-coated surfaces by the materials and methods conforming to ASTM A780/A780M and spot prime. At the option of the Contractor, a two-part system including bonderizing, baked-on epoxy primer, and baked-on enamel top coat may be applied to slats and hoods before forming, in lieu of prime coat specified.

2.2.5.2 Powder-Coat Finish

Manufacturer's standard finish consisting of prime coat and thermosetting topcoat. Comply with the coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.

PART 3 EXECUTION

3.1 INSTALLATION

Install overhead coiling door assembly, anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories in accordance with approved detail drawings and manufacturer's written instructions. Upon completion of installation, ensure doors are free from all distortion.

Install overhead coiling doors, motors, hoods, and operators at the mounting locations as indicated for each door in the Contract Documents and as required by the manufacturer.

Install overhead coiling doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility and as required by the manufacturer.

3.2 ADJUSTING AND CLEANING

3.2.1 Acceptance Provisions

After installation, adjust the hardware and moving parts. Lubricate bearings and sliding parts as recommended by manufacturer to provide smooth operating functions for ease movement, free of warping, twisting, or distortion of the door assembly.

Adjust seals to provide a weather-tight fit around entire perimeter.

Engage a factory-authorized service representative to perform startup service and checks according to the manufacturer's written instructions.

Test the door opening and closing operation when activated by controls system. Adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Reset the door-closing mechanism after a successful test.

Test and make final adjustment of new doors at no additional cost to the Government.

3.2.1.1 Maintenance and Adjustment

Not more than 90 calendar days after completion and acceptance of the project, examine, lubricate, test, and re-adjust doors as required for proper operation.

3.2.1.2 Cleaning

Clean doors in accordance with manufacturer's approved instructions.

-- End of Section --

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SECTION 08 44 00

CURTAIN WALL AND GLAZED ASSEMBLIES
05/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this section to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 501.2	(2015) Quality Assurance and Diagnostic Water Leakage Field Check of Installed Storefronts, Curtain Walls and Sloped Glazing Systems
AAMA 1503	(2009) Voluntary Test Method for Thermal Transmittance and Condensation Resistance of Windows, Doors and Glazed Wall Sections
AAMA 2604	(2017a) Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels

ASTM INTERNATIONAL (ASTM)

ASTM C297/C297M	(2016; R 2024) Flatwise Tensile Strength of Sandwich Constructions
ASTM D635	(2018) Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position
ASTM D1002	(2010; R 2019) Apparent Shear Strength of Single-Lap-Joint Adhesively Bonded Metal Specimens by Tension Loading (Metal-to-Metal)
ASTM D1037	(2012; R 2020) Standard Test Methods for Evaluating Properties of Wood-Base Fiber and Particle Panel Materials
ASTM D2244	(2025) Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
ASTM E72	(2025) Standard Test Methods of Conducting Strength Tests of Panels for Building Construction
ASTM E283	(2019) Standard Test Method for Determining the Rate of Air Leakage

	Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM E330/E330M	(2014; R 2021) Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
ASTM E331	(2000; R 2023) Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference

NATIONAL FENESTRATION RATING COUNCIL (NFRC)

NFRC 100	(2020) Procedure for Determining Fenestration Product U-Factors

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Shop Drawings

SD-03 Product Data

Construction Details

Material Descriptions

Profiles

Finishes

SD-04 Samples

Samples

SD-06 Test Reports

Reports

SD-11 Closeout Submittals

Field Maintenance Manual

1.3 SUMMARY

Section includes the insulated, translucent sandwich panel system and accessories as shown and specified. Work includes providing and installing:

Specify whether panels are flat or curved.

a. Flat insulated, translucent sandwich panels.
b. Aluminum clamp-tite installation system.
c. Aluminum sill flashing.

1.4 SUBMITTAL REQUIREMENTS

Submit manufacturer's product data. Include construction details, material descriptions, profiles, and finishes of components.

Submit shop drawings. Include plans, elevations, and details.

Submit manufacturer's color charts showing the full range of colors available for factory finished exposed aluminum.

a. When requested, submit samples for each exposed finish required, in same thickness and material indicated for the work and in size indicated below.

1. Sandwich panels: 7" x 12" units
2. Factory finished aluminum: 3" long sections

Submit Installer Certificate, signed by installer, certifying compliance with project qualification requirements.

Submit product reports from a qualified independent testing agency indicating each type and class of panel system complies with the project performance requirements, based on comprehensive testing of current products. Previously completed reports will be acceptable if for current manufacturer and indicative of products used on this project.

a. Reports required (if applicable) are:

1. Burn Extent (ASTM D635)
2. Color Difference (ASTM D2244)
3. Bond Tensile Strength (ASTM C297/C297M after aging by ASTM D 1037)
4. Bond Shear Strength (ASTM D1002)
5. Beam Bending Strength (ASTM E72)
6. Insulation U-Factor (NFRC 100)
7. Solar Heat Gain Coefficient (NFRC or Calculations)
8. Condensation Resistance Factor (AAMA 1503) (Thermally Broken, insulated panels only)
9. Air Leakage (ASTM E283)
10. Structural Performance (ASTM E330/E330M)
11. Water Penetration (ASTM E331)

Closeout Submittals

Provide field maintenance manual to include in project maintenance manuals.

1.5 QUALITY ASSURANCE

a. Manufacturer's Qualifications:

1. Material and products shall be manufactured by a company continuously and regularly employed in the manufacture of

specified materials for a period of at least ten consecutive years and which can show evidence of those materials being satisfactorily used on at least six projects of similar size, scope, and location. At least three of the projects shall have been in successful use for ten years or longer.

2. Panel system must be listed by an ANSI accredited Evaluation Service, which requires quality control inspections and fire, structural, and water infiltration testing of sandwich panel systems by an accredited agency.

3. Quality control inspections shall be conducted at least once each year and shall include manufacturing facilities, sandwich panel components, and production sandwich panels for conformance with AC177 "Translucent Fiberglass Reinforced Plastic (FRP) Faced Panel Wall, Roof and Skylight Systems" as issued by the ICC-ES.

1.6 PERFORMANCE REQUIREMENTS

The manufacturer shall be responsible for the configuration and fabrication of the complete panel system.

a. When requested, include span analysis data.

b. Standard panel system shall have less than 0.01 cfm/ft² air leakage by ASTM E283 at 6.24 PSF (50 mph) and no water penetration by ASTM E331 at 15 PSF; and structural testing by ASTM E330/E330M.

c. Structural Loads. Provide system capable of handling the following loads:

1. Positive Wind Load (PSF): 47 PSF
2. Negative Wind Load (PSF): 63 PSF

Deflection Limits:

Walls: Limited to L/180 of clear span for each assembly component.

Thermal Movements: Allow for thermal movements from ambient- and surface-temperature changes. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

a. Temperature Change (Range): 110 deg F (43 deg C), ambient; 150 deg F (66 deg C), material surfaces.

Daylight Modeling (OPTIONAL)

a. Spatial Daylight Autonomy sDA300/100% and Annual Sun Exposure ASE1000. 250H for <10% of the space.

b. Useful Daylight Illuminance (UDI) - with 100% of the floorspace being daylit between 300 Lux and 3000 Lux for at least 50% of the time.

1.7 DELIVERY, STORAGE AND HANDLING

Deliver panel system, components, and materials in manufacturer's standard protective packaging.

Store panels on the long edge; several inches above the ground, blocked

and under cover in accordance with manufacturer's storage and handling instructions.

1.8 WARRANTY

Provide manufacturer's and installer's written warranties agreeing to repair or replace panel system work, which fails in material or workmanship, within one year from the commencement date. The commencement date of the warranty shall be the date of substantial completion, but no more than six months from date of delivery. Failure of material or workmanship shall include deterioration of finish on metal in excess of normal weathering; and defects in accessories; insulated, translucent sandwich panels; and other components of the work.

Extended Panel Warranty:

a. Panel Delamination: 10 years from the commencement date. The commencement date of the warranty shall be the date of substantial completion, but no more than six months from date of delivery.

b. Face Sheet Color Change: 10 years from the commencement date. The commencement date of the warranty shall be the date of substantial completion, but no more than six months from date of delivery.

c. Face Sheet Fiberbloom: 10 years from the commencement date. The commencement date of the warranty shall be the date of substantial completion, but no more than six months from date of delivery.

Extended Manufacturer's factory applied Finish Warranty: 10 years from the commencement date. The commencement date of the warranty shall be the date of substantial completion, but no more than six months from date of delivery.

PART 2 PRODUCTS

2.1 PANEL COMPONENTS

Face Sheets

a. Translucent faces: Manufactured from glass fiber reinforced thermoset resins, formulated specifically for architectural use.

1. Thermoplastic (e.g. polycarbonate, acrylic) faces are not acceptable.
2. Face sheets shall not deform, deflect, or drip when subjected to fire or flame.

b. Interior face sheets:

1. Flame spread: Underwriters Laboratories (UL) listed, which requires periodic unannounced retesting, with flame spread rating no greater than 25 and smoke developed no greater than 450 when tested.
2. Burn extent by ASTM D635 shall be no greater than 1".

c. Exterior face sheets:

1. Color stability: Full thickness of the exterior face sheet shall not change color more than 3 CIE Units DELTA E by ASTM D2244

after 5 years outdoor South Florida weathering at 5° facing south as measured on a white sample, with and without a protective film or coating to ensure long-term color stability. Color stability shall be unaffected by abrasion or scratching.
2. Strength: Exterior face sheet shall be uniform in strength, impenetrable by hand held pencil and repel an impact minimum of 230 ft. lbs. without fracture or tear when impacted by a 3-1/4" diameter, 5 lb. free-falling ball.
3. Erosion Protection: Integral, embedded-glass erosion barrier.

d. Appearance:

1. Exterior face sheet: Smooth, .070inch thick and white in color.
2. Interior face sheet: Smooth, .070 inch thick and white in color.
3. Face sheets shall not vary more than ± 10% in thickness and be uniform in color.

Grid Core:

a. Thermally Broken Composite I-beam grid core shall be of alloy and temper recommended by manufacturer with provisions for mechanical interlocking of muntin-mullion and perimeter. Width of I-beam shall be no less than 7/16".

b. I-beam Thermal break: Minimum 1", thermoset fiberglass composite. Poured and de-bridged thermal break is not acceptable.

Laminate Adhesive:

a. Heat and pressure resin type adhesive engineered for structural sandwich panel use, with minimum 25-years field use. Adhesive shall pass testing requirements specified by the International Code Council "Acceptance Criteria for Sandwich Panel Adhesives".

b. Minimum tensile strength of 750 PSI when the panel assembly is tested by ASTM C297/C297M after two exposures to six cycles each of the aging conditions prescribed by ASTM D1037.

c. Minimum shear strength of the panel adhesive by ASTM D1002 after exposure to four separate conditions:

1. 50% Relative Humidity at 68° F: 540 PSI
2. 182° F: 100 PSI
3. Accelerated Aging at room temperature: 800 PS
4. Accelerated Aging at 182° F: 250 PSI

2.2 PANEL CONSTRUCTION

Provide sandwich panels of flat fiberglass reinforced translucent face sheets laminated to a grid core of mechanically interlocking I-beams. The adhesive bonding line shall be straight, cover the entire width of the I-beam and have a neat, sharp edge.

a. Thickness: 2-3/4 inches

b. Grid Core Insulation: Fill panel cores with fiberglass batt

c. Panel U-factor by NFRC certified laboratory:

1. 2-3/4" thermally broken grid

d. Complete insulated panel system shall have NFRC certified U-factor of .28

e. Visible Light Transmittance (VLT): 15%

f. Solar heat gain coefficient .20

g. Grid pattern as viewed: as indicated on drawings

Standard panels shall deflect no more than 1.9" at 30 PSF in 10'-0" span without a supporting frame by ASTM E72.

Panels shall meet the conditions of acceptance Fire Penetration of Exterior Wall Assemblies Using a Direct Flame Impingement Exposure:

a. Absence of flame penetration through the wall assembly at any time.

b. Absence of evidence of glowing combustion on the interior surface of the assembly at the end of the 60-min observation period.

c. Absence of evidence of flame, glow, and smoke if the test is terminated prior to the completion of the 60-min observation period.

Thermally broken, insulated panels: Minimum Condensation Resistance Factor of 80 by AAMA 1503 measured on the bond line.

2.3 ALUMINUM CLAMP-TITE INSTALLATION SYSTEM

Aluminum clamp-tite installation system:

a. Thermally Broken-Flat clamp-tite screw type closure system shall be of extruded aluminum alloy and temper as recommended by manufacturer.

b. Optional 2¾" Thermal Strut System-Flat Thermally Broken closure system: Thermal barrier shall consist of polyamide thermal strut construction with multi-directional glass fiber reinforcing. Aluminum components shall be mechanically crimped into cross knurled cavities. Poured and de-bridged thermal break is not acceptable.

Sealing tape: Manufacturer's standard, pre-applied to aluminum clamp-tite installation system at the factory under controlled conditions.

Fasteners: 300 series stainless steel screws for aluminum clamp-tite installation system, excluding final fasteners to the building.

Finish:

a. Manufacturer's factory applied finish, which meets the performance requirements of AAMA 2604. Color to be bronze

b. Mill (optional)

c. Anodized

PART 3 EXECUTION

3.1 EXAMINATION

Installer shall examine substrates, supporting structure, and installation conditions.

Do not proceed with panel installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

Metal Protection:

a. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended by sealant manufacturer for this purpose.

b. Where aluminum will contact concrete, masonry, or pressure treated wood, protect against corrosion by painting contact surfaces with bituminous paint or method recommended by sealant manufacturer.

3.3 INSTALLATION

Install the panel system in accordance with the manufacturer's fabrication drawings and suggested installation instructions.

a. Anchor component parts securely in place by permanent mechanical attachment system.

b. Accommodate thermal and mechanical movements.

c. Seal aluminum clamp-tite installation system as shown on the manufacturer's fabrication drawings and suggested installation instructions.

Install joint sealants at perimeter joints and within the panel system in accordance with manufacturers fabrication drawings and suggested installation instructions.

3.4 FIELD QUALITY CONTROL

Water Test: Installer to test a representative section of installed materials according to procedures in AAMA 501.2.

Repair or replace work that does not pass testing or that is damaged by testing and retest work.

3.5 CLEANING

Clean the panel system, interior and exterior, immediately after installation.

Refer to manufacturer's written recommendations.

-- End of Section --

SECTION 08 51 13

ALUMINUM WINDOWS
05/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 611	(2014) Voluntary Specification for Anodized Architectural Aluminum
AAMA 1302.4	(1973) Specifications for Forced-Entry Resistant Aluminum Prime Windows
AAMA 1503	(2009) Voluntary Test Method for Thermal Transmittance and Condensation Resistance of Windows, Doors and Glazed Wall Sections
AAMA 2605	(2020) Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels
AAMA/WDMA/CSA 101/I.S.2/A440	(2017) North American Fenestration Standard/Specification for Windows, Doors, and Skylights

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 169	(2013) Climate Data for Building Design Standards

ASTM INTERNATIONAL (ASTM)

ASTM E1300	(2016) Standard Practice for Determining Load Resistance of Glass in Buildings
ASTM F1642/F1642M	(2017) Standard Test Method for Glazing and Glazing Systems Subject to Airblast Loadings
ASTM F2248	(2012) Standard Practice for Specifying an Equivalent 3-Second Duration Design Loading for Blast Resistant Glazing Fabricated with Laminated Glass

ASTM F2912	(2017) Standard Specification for Glazing and Glazing Systems Subject to Airblast Loadings

NATIONAL FENESTRATION RATING COUNCIL (NFRC)

NFRC 100	(2020) Procedure for Determining Fenestration Product U-Factors
NFRC 200	(2020) Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

PASSIVE HOUSE INSTITUTE - US (PHIUS)

PHIUS Certified	Certified Data Program for Window Performance

PASSIVE HOUSE INSTITUTE INTERNATIONAL (PHI)

Passivhaus Certified	(2012) Certification of Passive House Suitable Components

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Windows; G

Fabrication Drawings

SD-03 Product Data

Windows; G

Fasteners; G

Window Performance; G

Thermal-Barrier Windows; G

Mullions; G

Accessories; G

Adhesives

Thermal Performance; G

SD-04 Samples

Finish Sample

Window Sample

SD-05 Design Data

Structural Calculations for Deflection; G

Design Analysis; G

SD-06 Test Reports

Minimum Condensation Resistance Factor

Resistance to Forced Entry

Standard Airblast Test; G

SD-07 Certificates

Engineer's Qualifications

SD-10 Operation and Maintenance Data

Windows, Data Package 1; G

Submit in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

Plastic Identification

1.3 QUALITY ASSURANCE

1.3.1 Qualification of Manufacturer

Window manufacturer must specialize in designing and manufacturing the type of aluminum windows specified in this section, and have a minimum of 10 years of documented successful experience. Manufacturer must have the facilities capable of meeting contract requirements, single-source responsibility and warranty.

1.3.2 Shop Drawing Requirements

Take field measurements prior to preparation of drawings and fabrications. Provide drawings that indicate elevations of windows, full-size sections, thickness and gages of metal, fastenings, proposed method of anchoring, size and spacing of anchors, details of construction, method of glazing, details of operating hardware, mullion details, installation details, and other related items.

1.3.3 Engineer's Qualifications for Blast Design

All blast design calculations must be performed by or under the direct supervision of a registered engineer with a minimum of 5 years experience performing blast design. The engineer performing the blast design must be able to demonstrate experience on similar size projects using similar design methods to meet the requirements outlined in this specification.

1.3.4 Sample Requirements

1.3.4.1 Finish Sample Requirements

Submit color chart of standard factory color coatings when factory-finish color coating is to be provided.

1.3.4.2 Window Sample Requirements

Submit one full-size corner of each window type proposed for use. Where screens or weatherstripping is required, fit sample with such items that are to be used.

1.3.5 Design Data Requirements

Submit calculations to substantiate compliance with deflection requirements. A registered Professional Engineer must provide calculations.

Submit design analysis with calculations showing that the design of each different size and type of aluminum window unit and its anchorage to the structure meets the requirements. Calculations verifying the structural performance of each window proposed for use, under the given loads, must be prepared and signed by a registered professional engineer. Reflect the window components and anchorage devices to the structure, as determined by the design analysis, in the shop drawings.

1.3.6 Test Report Requirements

Submit test reports for each type of window attesting that identical windows have been tested and meet the requirements specified herein for conformance to AAMA/WDMA/CSA 101/I.S.2/A440 including test size, and minimum condensation resistance factor (CRF), and resistance to forced entry, in lieu of a Design Analysis, results of a Standard Airblast Test. The test results must demonstrate the ability of each window proposed for use to withstand the airblast loading parameters and achieve the hazard level rating specified in paragraph STANDARD AIRBLAST TEST METHOD.

1.3.7 Certification

Ensure that construction is performed with products that meet or exceed FEMP Designated criteria, Passivhaus Certified and be current in their certification. Provide PHIUS Certified window performance.

Each prime window unit must bear the AAMA Label warranting that the product complies with AAMA/WDMA/CSA 101/I.S.2/A440. Certified test reports attesting that the prime window units meet the requirements of AAMA/WDMA/CSA 101/I.S.2/A440, including test size, will be acceptable in lieu of product labeling.

1.4 DELIVERY AND STORAGE

Deliver windows to project site in an undamaged condition. Use care in handling and hoisting windows during transportation and at the jobsite. Store windows and components out of contact with the ground, under a weathertight covering, so as to prevent bending, warping, or otherwise damaging the windows. Repair damaged windows to an "as new" condition as approved. If windows can not be repaired, provide a new unit.

1.5 PLASTIC IDENTIFICATION

Label plastic products provided to indicate their polymeric composition according to the following list. Where products are not labeled, provide product data indicating polymeric information in Operation and Maintenance Manual.

a. Type 1: Polyethylene Terephthalate (PET, PETE).

b. Type 2: High Density Polyethylene (HDPE).

c. Type 3: Vinyl (Polyvinyl Chloride or PVC).

d. Type 4: Low Density Polyethylene (LDPE).

e. Type 5: Polypropylene (PP).

f. Type 6: Polystyrene (PS).

g. Type 7: Other. Use of this code indicates that the package in question is made with a resin other than the six listed above, or is made of more than one resin listed above, and used in a multi-layer combination.

1.6 PERFORMANCE REQUIREMENTS

1.6.1 Wind Loading Design Pressure

Design window components, including mullions, hardware, and anchors, to withstand a wind-loading design pressure of at least 23 pounds per square foot (psf).

1.6.2 Tests

Test windows proposed for use in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 for the particular type and quality window specified.

Perform tests by a nationally recognized independent testing laboratory equipped and capable of performing the required tests. Submit the results of the tests as certified laboratory reports required herein.

Minimum design load for a uniform-load structural test must be 50 psf.

1.7 DRAWINGS

Submit the Fabrication Drawings for aluminum window units showing complete window assembly including assembly details.

1.8 WINDOW PERFORMANCE

Aluminum windows must meet the following performance requirements. Perform testing requirements by an independent testing laboratory or agency.

1.8.1 Structural Performance

Structural test pressures on window units must be for positive load (inward) and negative load (outward). After testing, there will be no

glass breakage, permanent damage to fasteners, hardware parts, support arms or actuating mechanisms or any other damage which could cause window to be inoperable. There must be no permanent deformation of any main frame, sash or ventilator member in excess of the requirements established by AAMA/WDMA/CSA 101/I.S.2/A440 for the window types and classification specified in this section.

1.8.2 Antiterrorism Performance Requirements

1.8.2.1 Computational Design Analysis Method

Design window assembly to the criteria listed herein. Include computational design analysis calculations verifying the structural performance of each window assembly proposed for use, under the given static equivalent loads.

Design window frames, mullions, sashes, and glazing to the criteria listed herein. Include computational design analysis calculations verifying the structural performance of each window system proposed for use, under the given static equivalent loads.

Glazing resistance must be greater than equivalent 3-second duration loading of 23 pounds per square foot (psf) for all window types. The glazing frame bite for the window frames must be in accordance with ASTM F2248.

Design Aluminum/Steel window framing members to restrict deflections of the edges of glazing they support to L/60 under two times (2X) the glazing resistance per the requirements of ASTM F2248 and ASTM E1300.

1.8.2.2 Dynamic Design Analysis Method

Design window assembly using a dynamic analysis to prove the system will provide performance equivalent to or better than a low; hazard rating in accordance with ASTM F2912. Use a triangular blast load using the applicable pressure and impulse indicated above. The allowable response limits of aluminum frame elements are as follows.

1.8.2.3 Standard Airblast Test Method

As an alternative to the 'Computational Design Analysis Method' and 'Dynamic Design Analysis Method' indicated above, window assembly may be tested for evaluation of hazards generated from airblast loading in accordance with ASTM F1642/F1642M by an independent testing agency regularly engaged in blast testing. For proposed window systems that are of the same type as the tested system but of different size, the test results may be accepted provided the proposed window size is within the range from 25 percent smaller to 10 percent larger in area and aspect ratio of the original qualified tested glazing systems in accordance with ASTM F2912. Proposed window system/assembly of a size outside this range will require testing to evaluate their hazard rating or are certified by the 'Dynamic Design Analysis Method' indicated above. Testing may be by shock tube or arena test. Perform the test on the entire proposed window system/assembly, including, the glazing, its framing/support system, operating devices, and all anchorage devices. Window support system replicate anchorage of the window support system with the method of installation to be used for the project. The hazard rating for the proposed window systems, as determined by the rating criteria of ASTM F2912, to provide performance equivalent to or better than a low hazard rating

(i.e. the "No Break", "No Hazard", "Minimal Hazard", "Very Low Hazard" and “Low Hazard” ratings are acceptable. "High Hazard" ratings are unacceptable. Results of window systems previously tested by test protocols other than ASTM F1642/F1642M may be accepted provided the required loading, hazard level rating, and size limitations stated herein are met.

1.8.3 Air Infiltration

Air infiltration must not exceed the amount established by AAMA/WDMA/CSA 101/I.S.2/A440 for each window type.

1.8.4 Water Penetration

Water penetration must not exceed the amount established by AAMA/WDMA/CSA 101/I.S.2/A440 for each window type.

1.8.5 Thermal Performance

Windows (including frames and glass) will be independently tested and certified with a Solar Heat Gain Coefficient (SHGC) determined according to NFRC 200 procedures and a whole window U-factor determined in accordance with NFRC 100 within the ranges as indicated below according to the ASHRAE 169 Climate Zone of the project location. Provide visual Transmittance (VT) of 0.5 or greater. Submit documentation supporting compliance with FEMP designated, and Passive House qualifications as applicable.

1.8.5.1 South-Central Climate

Windows installed within Climate Zone 3 will have a U-Factor of 0.30 BTU/h·ft^2·degrees F or less and a SHGC of 0.25 or less.

1.9 WARRANTY

Provide Manufacturer's standard performance guarantees or warranties that extend beyond a 1 year period.

PART 2 PRODUCTS

2.1 WINDOWS

Provide prime windows that comply with AAMA/WDMA/CSA 101/I.S.2/A440 and the requirements specified herein. In addition to compliance with AAMA/WDMA/CSA 101/I.S.2/A440, window framing members for each individual light of glass must not deflect to the extent that deflection perpendicular to the glass light exceeds L/175 of the glass edge length when subjected to uniform loads at specified design pressures. Provide Structural calculations for deflection to substantiate compliance with deflection requirements. Provide windows of types, performance classes, performance grades, combinations, and sizes indicated or specified. Each window must be a complete factory assembled unit with or without glass installed. Dimensions shown are minimum. Provide windows with insulating glass and thermal break necessary to achieve a minimum Condensation Resistance Factor (CRF) of 63 when tested in accordance with AAMA 1503.

2.1.1 Fixed Windows (F)

Type F-CW30 (Optional Performance Grade).

2.1.2 Forced Entry Resistant Windows

In addition to meeting the requirements of AAMA/WDMA/CSA 101/I.S.2/A440, windows designated for resistance to forced entry must conform to the requirements of AAMA 1302.4.

2.1.3 Glass and Glazing

Materials are specified in Section 08 81 00 GLAZING.

2.1.4 Caulking and Sealing

Are specified in Section 07 92 00 JOINT SEALANTS.

2.2 FABRICATION

Fabrication of window units must comply with AAMA/WDMA/CSA 101/I.S.2/A440.

2.2.1 Provisions for Glazing

Design windows and rabbets suitable for glass thickness shown or specified. Design sash for outside double glazing and for securing glass with metal beads, glazing channels, or glazing compound.

2.2.2 Fasteners

Use window manufacturer's standard for windows, trim, and accessories. Self-tapping sheet-metal screws are not acceptable for material more than 1/16 inch thick.

2.2.3 Adhesives

Provide joint sealants as specified in Section 07 92 00 JOINT SEALANTS. For interior application of joint sealants, comply with applicable regulations regarding reduced VOC's, and as specified in Section 07 92 00 JOINT SEALANTS.

2.2.4 Drips and Weep Holes

Provide continuous drips over heads of top ventilators. Where fixed windows adjoin ventilators, drips must be continuous across tops of fixed windows. Provide drips and weep holes as required to return water to the outside.

2.2.5 Combination Windows

Windows used in combination must be factory assembled of the same class and grade. Where factory assembly of individual windows into larger units is limited by transportation considerations, prefabricate, match mark, transport, and field assemble.

2.2.6 Mullions and Transom Bars

Provide mullions between multiple window units to resist two times (2X) glazing resistance in accordance with ASTM F2248 and ASTM E1300. Provide

mullions with a thermal break. Secure mullions and transom bars to adjoining construction and window units in such a manner as to permit expansion and contraction and to form a weathertight joint. Provide mullion covers on the interior and exterior to completely close exposed joints and recesses between window units and to present a neat appearance.

2.2.7 Accessories

Provide windows complete with necessary fastenings, clips, fins, anchors, glazing beads, and other appurtenances necessary for complete installation and proper operation. Furnish extruded aluminum subframe receptors and subsill with each window unit.

2.2.7.1 Fasteners

Provide concealed anchors of the type recommended by the window manufacturer for the specific type of construction. Anchors and fasteners must be compatible with the window and the adjoining construction. Provide a minimum of three anchors for each jamb located approximately 6 inches from each end and at midpoint.

2.2.7.2 Window Anchors

Anchoring devices for installing windows must be made of aluminum, cadmium-plated steel, stainless steel, or zinc-plated steel conforming to AAMA/WDMA/CSA 101/I.S.2/A440.

2.2.8 Finishes

Comply with NAAMM's "Metal Finishes Manual" for applying and designating finishes. Exposed aluminum surfaces must be factory finished with an anodic coating or organic coating. Color must be as indicated.

2.2.8.1 Anodic Coating

Clean exposed aluminum surfaces and provide an anodized finish conforming to AA DAF45 and AAMA 611. Finish must be:

a. Architectural Class I (0.7 mil or thicker), designation AA-M10-C22-A44, electrolytically deposited color anodized.

2.2.8.2 Organic Coating

Clean and prime exposed aluminum surfaces. Provide a high-performance finish in accordance with AAMA 2605 with total dry film thickness of not less than 1.2 mils.

2.3 THERMAL-BARRIER WINDOWS

Provide thermal-barrier windows, complete with accessories and fittings, where indicated.

Specify material and construction except as follows:

a. Aluminum alloy must be 6063-T6.

b. Frame construction must be factory-assembled and factory-sealed inner and outer aluminum completely separated from metal-to-metal contact. Join assembly by a continuous, concealed, low conductance divider

housed in an interlocking extrusion of the inner frame. Metal fasteners, straps, or anchors must not bridge the connection between the inner and outer frame.

c. Sash must be completely separated from metal-to-metal contact by means of woven-pile weatherstripping, plastic, or elastomeric separation members.

2.4 MULLIONS

Provide mullions between multiple-window units where indicated.

Provide profiles for mullions and mullion covers, reinforced as required for the specified wind loading, and securely anchored to the adjoining construction. Mullion extrusion will include serrations or pockets to receive weatherstripping, sealant, or tape at the point of contact with each window flange.

Mullion assembly must include aluminum window clamps or brackets screwed or bolted to the mullion and the mullion cover.

Mullion cover must be screw-fastened to the mullion unless otherwise indicated.

Mullion reinforcing members must be fabricated of the materials specified in AAMA/WDMA/CSA 101/I.S.2/A440 and meet the specified design loading.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Method of Installation

Install in accordance with the window manufacturer's printed instructions and details. Build in windows as the work progresses or install without forcing into prepared window openings. Set windows at proper elevation, location, and reveal; plumb, square, level, and in alignment; and brace, strut, and stay properly to prevent distortion and misalignment. Protect ventilators and operating parts against accumulation of dirt and building materials by keeping ventilators tightly closed and locked to frame. Bed screws or bolts in sill members, joints at mullions, contacts of windows with sills, built-in fins, and subframes in mastic sealant of a type recommended by the window manufacturer. Install and caulk windows in a manner that will prevent entrance of water and wind. Fasten insect screens securely in place.

Any materials that show visual evidence of biological growth due to the presence of moisture must not be installed on the building project.

3.1.2 Dissimilar Materials

Where aluminum surfaces are in contact with, or fastened to masonry, concrete, wood, or dissimilar metals, except stainless steel or zinc, protect the aluminum surface from dissimilar materials as recommended in the Appendix to AAMA/WDMA/CSA 101/I.S.2/A440. Do not coat surfaces in contact with sealants after installation with any type of protective material. Do not apply coatings or lacquers to surfaces to which caulking and glazing components must adhere.

3.1.3 Anchors and Fastenings

Make provision for securing units to each other, to masonry, and to other adjoining construction. Windows installed in masonry walls must have head and jamb members designed to recess into masonry wall not less than 7/16 inch.

3.2 CLEANING

Clean interior and exterior surfaces of window units of mortar, plaster, paint spattering spots, and other foreign matter to present a neat appearance, to prevent fouling of weathering surfaces and weather-stripping. Replace all stained, discolored, or abraded windows that cannot be restored to their original condition with new windows.

-- End of Section --

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SECTION 08 71 00

DOOR HARDWARE
02/16, CHG 4: 02/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E283	(2019) Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

ANSI/BHMA A156.1	(2021) Butts and Hinges
ANSI/BHMA A156.2	(2022) Bored and Preassembled Locks and Latches
ANSI/BHMA A156.3	(2020) Exit Devices
ANSI/BHMA A156.4	(2024) Door Controls - Closers
ANSI/BHMA A156.5	(2020) Cylinder and Input Devices for Locks
ANSI/BHMA A156.6	(2021) Architectural Door Trim
ANSI/BHMA A156.7	(2022) Template Hinge Dimensions
ANSI/BHMA A156.8	(2021) Door Controls - Overhead Stops and Holders
ANSI/BHMA A156.13	(2022) Mortise Locks & Latches Series 1000
ANSI/BHMA A156.14	(2013) Sliding and Folding Door Hardware
ANSI/BHMA A156.16	(2023) Auxiliary Hardware
ANSI/BHMA A156.17	(2019) Self Closing Hinges & Pivots
ANSI/BHMA A156.18	(2020) Materials and Finishes
ANSI/BHMA A156.21	(2019) Thresholds
ANSI/BHMA A156.22	(2021) Gasketing
ANSI/BHMA A156.23	(2010) Electromagnetic Locks
ANSI/BHMA A156.25	(2013) Electrified Locking Devices

ANSI/BHMA A156.26	(2012) Continuous Hinges
ANSI/BHMA A156.31	(2013) Electric Strikes and Frame Mounted Actuators
ANSI/BHMA A156.36	(2010) Auxiliary Locks

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code
NFPA 72	(2025; TIA 25-1; TIA 25-2; TIA 25-3; TIA 25-4; ERTA 25-1; ERTA 25-2) National Fire Alarm and Signaling Code
NFPA 80	(2025) Standard for Fire Doors and Other Opening Protectives
NFPA 101	(2024) Life Safety Code
NFPA 252	(2022) Standard Methods of Fire Tests of Door Assemblies

STEEL DOOR INSTITUTE (SDI/DOOR)

SDI/DOOR A250.8	(2023) Specifications for Standard Steel Doors and Frames

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

36 CFR 1191	Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities; Architectural Barriers Act (ABA) Accessibility Guidelines

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Manufacturer's Detail Drawings; G

Verification of Existing Conditions; G

Hardware Schedule; G

Keying System; G

SD-03 Product Data

Hardware Items; G

SD-08 Manufacturer's Instructions

Installation

SD-10 Operation and Maintenance Data

Hardware Schedule Items, Data Package 1; G

SD-11 Closeout Submittals

Key Bitting

1.3 SHOP DRAWINGS

Submit manufacturer's detail drawings indicating all hardware assembly components and interface with adjacent construction. Base shop drawings on verified field measurements and include verification of existing conditions.

1.4 PRODUCT DATA

Indicate fire-ratings at applicable components. Provide documentation of ABA/ADA accessibility compliance of applicable components, as required by 36 CFR 1191 Appendix D - Technical.

1.5 HARDWARE SCHEDULE

Provide Hardware Item List and Hardware Schedule containing the following information, and additional information as needed to identify the complete make up of each hardware set and its application to each opening:

1.5.1 Hardware Item List:

a. Hardware Type

b. Item Number

c. Quantity

d. Size(s)

e. Reference Publication / Type Number

f. Manufacturer's Name / Catalog Number

g. Key Control Symbols

h. UL Mark (If fire rated and listed)

i. BHMA Finish(es)

j. Remarks

1.5.2 Hardware Schedule

a. Hardware Set Number

b. Opening Number(s)

c. Opening Description (single/double leaf, hand, size, door/frame material)

d. Fire Rating

e. Sound Rating

f. Hardware Items

g. Quantity

h. Size

i. BHMA Finish

j. Remarks

In addition, submit hardware schedule data package 1 in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

1.6 KEY BITTING CHART REQUIREMENTS

1.6.1 Requirements

Submit key bitting charts to the Contracting Officer prior to completion of the work. Include:

a. Complete listing of all keys (e.g. AA1 and AA2).

b. Complete listing of all key cuts (AA1-123456, AA2-123458).

c. Tabulation showing which key fits which door.

d. Copy of floor plan showing doors and door numbers.

e. Listing of 20 percent more key cuts than are presently required in each master system.

1.7 QUALITY ASSURANCE

1.7.1 Hardware Manufacturers and Modifications

Provide, as far as feasible, locks, hinges, pivots, and closers of one lock, hinge, pivot, or closer manufacturer's make. Modify hardware as necessary to provide features indicated or specified.

1.7.2 Key Shop Drawings Coordination Meeting

Prior to the submission of the key shop drawing, the Contracting Officer, Contractor, Door Hardware Subcontractor, using Activity and Base Locksmith must meet to discuss and coordinate key requirements for the facility.

1.8 DELIVERY, STORAGE, AND HANDLING

Deliver hardware in original individual containers, complete with necessary appurtenances including fasteners and instructions. Mark each individual container with item number as shown on hardware schedule. Deliver permanent keys and removable cores to the Contracting Officer,

either directly or by certified mail. Deliver construction master keys with the locks.

PART 2 PRODUCTS

2.1 TEMPLATE HARDWARE

Hardware applied to metal or to prefinished doors must be manufactured using a template. Provide templates to door and frame manufacturers in accordance with ANSI/BHMA A156.7 for template hinges. Coordinate hardware items to prevent interference with other hardware.

2.2 HARDWARE FOR FIRE DOORS AND EXIT DOORS

Provide all hardware necessary to meet the requirements of NFPA 72 for door alarms, NFPA 80 for fire doors, NFPA 101 for exit doors, NFPA 252 for fire tests of door assemblies, ABA/ADA accessibility requirements, and all other requirements indicated, even if such hardware is not specifically mentioned in paragraph HARDWARE SCHEDULE. Provide Underwriters Laboratories, Inc. labels for such hardware with equivalent labels in accordance with another testing laboratory approved in writing by the Contracting Officer.

2.3 HARDWARE ITEMS

Clearly and permanently mark with the manufacturer's name or trademark, hinges, pivots, locks, latches, exit devices, bolts and closers where the identifying mark is visible after the item is installed. For closers with covers, the name or trademark may be beneath the cover. Coordinate electrified door hardware components with corresponding components specified in Division 28 ELECTRONIC SECURITY SYSTEMS (ESS).

2.3.1 Hinges

Provide in accordance with ANSI/BHMA A156.1. Provide hinges that are 4-1/2 by 4-1/2 inch unless otherwise indicated. Construct loose pin hinges for interior doors and reverse-bevel exterior doors so that pins are non-removable when door is closed. Other anti-friction bearing hinges may be provided in lieu of ball bearing hinges.

2.3.2 Continuous Hinges

Where continuous hinges are required, provide in accordance with ANSI/BHMA A156.26.

2.3.3 Pivots

Provide in accordance with ANSI/BHMA A156.17.

2.3.4 Spring Hinges

Provide in accordance with ANSI/BHMA A156.17.

2.3.5 Locks and Latches

a. At exterior locations provide locksets of full stainless steel type 302 or 304 construction including fronts, strike, escutcheons, knobs, bolts and all interior working parts. Marine Grade I, fully non-ferrous.

b. In non-air-conditioned interior environments or humid interior environments, provide interior locksets on the same Marine Grade I, fully non-ferrous as exterior locksets.

2.3.5.1 Mortise Locks and Latches

Provide in accordance with ANSI/BHMA A156.13, Series 1000, Operational Grade 1, Security Grade 2. Provide factory installed lead lining in locks for lead shielded doors. Provide mortise locks with escutcheons not less than 7 by 2-1/4 inch with a bushing at least 1/4 inch long. Cut escutcheons to fit cylinders and provide trim items with straight, beveled, or smoothly rounded sides, corners, and edges. Provide knobs and roses of mortise locks with screwless shanks and no exposed screws.

2.3.5.2 Bored Locks and Latches

Provide in accordance with ANSI/BHMA A156.2, Series 4000, Grade 1.

2.3.5.3 Auxiliary Locks

Provide in accordance with ANSI/BHMA A156.36, Grade 1.

2.3.6 Exit Devices

Provide in accordance with ANSI/BHMA A156.3, Grade 1. Provide adjustable strikes for rim type and vertical rod devices. Provide open back strikes for pairs of doors with mortise and vertical rod devices. Provide touch bars in lieu of conventional crossbars and arms. Provide escutcheons not less than 7 by 2-1/4 inch.

Use stainless steel or bronze base metal with plated finishes. Also include stainless steel fasteners and screws.

2.3.7 Cylinders and Cores

Provide cylinders and cores for new locks, including locks provided under other sections of this specification. Provide cylinders and cores with six pin tumblers. Provide cylinders from the products of one manufacturer, and provide cores from the products of one manufacturer. Rim cylinders, mortise cylinders, and knobs of bored locksets have interchangeable cores which are removable by special control keys. Stamp each interchangeable core with a key control symbol in a concealed place on the core.

2.3.8 Electrified Hardware

Comply with the requirements of NFPA 70 for wiring of electrified hardware.

2.3.8.1 Electric Strikes and Frame Mounted Actuators

Provide in accordance with ANSI/BHMA A156.31, Grade 1. Provide electric strikes and actuators as required to meet operational requirements. Provide electric strikes that provide battery backup for continued operation during power failure. Provide strikes and actuators with a minimum opening force of 2300 pounds.

Provide facility interface devices that use direct current (dc) power to energize the solenoids. Provide electric strikes and actuators that incorporate end-of-line resistors to facilitate line supervision by the

system. If not incorporated into the electric strike or local controller, provide metal oxide resistors (MOVs) to protect the controller from reverse current surges.

2.3.8.1.1 Solenoid

Provide actuating solenoid for strikes and actuators that are rated for continuous duty, cannot dissipate more than 12 Watts and must operate on 12 or 24 Volts dc. Inrush current cannot exceed 1 ampere and the holding current cannot be greater than 500 milliamperes. Actuating solenoid must move from fully secure to fully open positions in less than 500 milliseconds.

2.3.8.1.2 Signal Switches

Provide strikes and actuators with signal switches to indicate to the system when the bolt is not engaged or the strike mechanism is unlocked. Signal switches must report a forced entry to the system.

2.3.8.1.3 Tamper Resistance

Provide strike guards that prevent tampering with the latch bolt of the locking hardware or the latch bolt keeper of the electric strike. Strike guards to bolt through the door using tamper resistant screws. Provide strike guards made of 1/8 inch thick brass and that are 11-1/14 inch high by 1-5/8 inch wide, with a minimum 5/32 inch wide offset.

2.3.8.1.4 Coordination

Provide electric strikes and actuators of a size, weight and profile compatible with each specified door frame. Field verify installation clearances prior to procurement.

2.3.8.1.5 Mounting Method

Provide electric strikes and actuators suitable for use with single and double doors, with mortise or rim type hardware specified, and for right or left hand mounting as specified. In double door installations, locate the lock in the active leaf and monitor the fixed leaf.

2.3.8.2 Electrified Mortise Locks

Provide in accordance with ANSI/BHMA A156.25, Grade 1. Provide electrified mortise locks that remain maintained during power failure. Provide facility interface devices that use dc power to energize solenoids. Provide solenoids, resisters, and signal switches in accordance with paragraph ELECTRIC STRIKES AND FRAME MOUNTED ACTUATORS.

2.3.8.2.1 Power Transfer Hinges

Provide power transfer hinges with each electrified lock that route power and monitoring signals from the lockset to the door frame. Coordinate power transfer hinges with door frames.

2.3.8.3 Card Readers and Keypad Access Control Hardware

Provide in accordance with ANSI/BHMA A156.5 and ANSI/BHMA A156.25, Grade 1 components. Provide devices that are tamper alarmed, tamper and vandal resistant, solid state, and do not contain electronics which could

compromise the access control subsystem should the subsystem be attacked. Provide surface, semi-flush, pedestal, or weatherproof mountable devices as specified for each individual location. Each device to contain a visual display, either mounted on the face, or on an integral part of the device, to indicate access or exit request processing, request approval, and request denial. Provide proximity type card readers capable of reading magnetic stripe type access control cards.

2.3.8.4 Electromagnetic Locks

Provide in accordance with ANSI/BHMA A156.23, Grade 1. Provide electromagnetic locks that do not contain any moving parts and depend solely upon electromagnetism to secure a portal by generating at least 1200 pounds of holding force. The lock must interface with the local processors without external, internal or functional alteration of the local processor. The electromagnetic lock must incorporate an end of line resistor to facilitate line supervision by the system. Provide metal-oxide resistors (MOVs) to protect controllers from reverse current surges, if not incorporated into the electromagnetic lock or local controller.

2.3.8.4.1 Armature

Provide electromagnetic locks with internal circuitry to eliminate residual magnetism and inductive kickback. Provide actuating armature that operates on 12 or 24 Volts dc and cannot dissipate more than 12 Watts. Holding current must be less than 500 milliamperes. Actuating armature must take less than 300 milliseconds to change the status of the lock from fully secure to fully open or fully open to fully secure.

2.3.8.4.2 Tamper Resistance

Provide lock mechanism encased in hardened guard barriers to deter forced entry.

2.3.8.4.3 Mounting Method

Provide electromagnetic lock suitable for use with single and double door with mortise or rim type hardware and compatible with right or left hand mounting.

2.3.9 Keying System

Provide an extension of the existing keying system. Existing locks were manufactured by best and have interchangeable cores. Provide a construction master keying system.

2.3.10 Lock Trim

Provide cast, forged, or heavy wrought construction and commercial plain design for lock trim.

2.3.10.1 Knobs and Roses

Provide in accordance with ANSI/BHMA A156.2 and ANSI/BHMA A156.13 for knobs, roses, and escutcheons. For unreinforced knobs, roses, and escutcheons, provide a 0.050 inch thickness. For reinforced knobs, roses, and escutcheons, provide an outer shell thickness of 0.035 inch and a combined total thickness of 0.070 inch, except at knob shanks. Provide

knob shanks 0.060 inch thick.

2.3.10.2 Lever Handles

Provide lever handles where indicated in the Hardware Schedule. Provide in accordance with ANSI/BHMA A156.3 for mortise locks of lever handles for exit devices. Provide lever handle locks with a breakaway feature (such as a weakened spindle or a shear key) to prevent irreparable damage to the lock when force in excess of that specified in ANSI/BHMA A156.13 is applied to the lever handle. Provide lever handles return to within 1/2 inch of the door face.

2.3.11 Keys

Furnish one file key, one duplicate key, and one working key for each key change keying system. Furnish one additional working key for each lock of each keyed-alike group. Furnish 6 construction master keys, and 4 control keys for removable cores. Furnish a quantity of key blanks equal to 20 percent of the total number of file keys. Stamp each key with appropriate key control symbol and "U.S. property - do not duplicate." Do not place room number on keys.

2.3.12 Door Bolts

Provide in accordance with ANSI/BHMA A156.16. Provide dustproof strikes for bottom bolts, except at doors having metal thresholds. Provide automatic latching flush bolts in accordance with ANSI/BHMA A156.3, Type 25.

2.3.13 Closers

Provide in accordance with ANSI/BHMA A156.4, Series C02000, Grade 1, with PT 4C. Provide with brackets, arms, mounting devices, fasteners, full size covers, except at storefront mounting, pivots, cement cases, and other features necessary for the particular application. Size closers in accordance with manufacturer's printed recommendations, or provide multi-size closers, Sizes 1 through 6, and list sizes in the Hardware Schedule. Provide manufacturer's 10 year warranty.

Use stainless steel inside bracketed or door mounted closers on exterior doors. Non-ferrous closers, such as aluminum or cast bronze, are permissible where door utilization is minimal. On interior doors use closers of 302 or 304 stainless steel or non-ferrous materials. On surface-mounted closers use or apply rust inhibiting finish on all ferrous parts. Also apply this finish on concealed closers.

2.3.13.1 Identification Marking

Engrave each closer with manufacturer's name or trademark, date of manufacture, and manufacturer's size designation in locations that will be visible after installation.

2.3.14 Overhead Holders

Provide in accordance with ANSI/BHMA A156.8.

2.3.15 Door Protection Plates

Provide in accordance with ANSI/BHMA A156.6.

2.3.15.1 Sizes of Armor and Kick Plates

2 inch less than door width for single doors; 1 inch less than door width for pairs of doors. Provide 10 inch kick plates for flush doors. Provide a minimum 36 inch armor plates for flush doors and completely cover lower panels of panel doors, except 16 inch high armor plates on fire doors.

2.3.16 Door Stops and Silencers

Provide in accordance with ANSI/BHMA A156.16. Silencers Type L03011. Provide three silencers for each single door, two for each pair.

2.3.17 Thresholds

Provide in accordance with ANSI/BHMA A156.21. Use J35100, with vinyl or silicone rubber insert in face of stop, for exterior doors opening out, unless specified otherwise.

2.3.18 Weatherstripping Gasketing

Provide in accordance with ANSI/BHMA A156.22. Provide the type and function designation where specified in paragraph HARDWARE SCHEDULE. Provide a set to include head and jamb seals, sweep strips, and, for pairs of doors, astragals. Air leakage of weatherstripped doors not to exceed 0.5 cubic feet per minute of air per square foot of door area when tested in accordance with ASTM E283. Provide weatherstripping with one of the following:

2.3.18.1 Extruded Aluminum Retainers

Extruded aluminum retainers not less than 0.050 inch wall thickness with vinyl, neoprene, silicone rubber, or polyurethane inserts. Provide clear (natural) anodized aluminum.

2.3.18.2 Interlocking Type

Zinc or bronze not less than 0.018 inch thick.

2.3.18.3 Spring Tension Type

Spring bronze or stainless steel not less than 0.008 inch thick.

2.3.19 Lightproofing and Soundproofing Gasketing

Provide in accordance with ANSI/BHMA A156.22. Provide adjustable doorstops at heads, jambs and automatic door bottoms in accordance with the hardware set, of extruded aluminum, clear (natural) anodized, surface applied, with vinyl fin seals between plunger and housing. Provide doorstops with solid neoprene tube, silicone rubber, or closed cell sponge gasket. Provide door bottoms with adjustable operating rod and silicone rubber or closed cell sponge neoprene gasket. Provide doorstops that are mitered at corners. Provide type and function designation where specified in paragraph HARDWARE SETS.

2.3.20 Rain Drips

Provide in accordance with ANSI/BHMA A156.22. Provide extruded aluminum rain drips, not less than 0.08 inch thick, clear anodized finish. Set

drips in sealant and fasten with stainless steel screws.

2.3.20.1 Door Rain Drips

Approximately 1-1/2 inch high by 5/8 inch projection. Align bottom with bottom edge of door.

2.3.20.2 Overhead Rain Drips

Approximately 1-1/2 inch high by 2-1/2 inch projection. Align bottom with door frame rabbet.

2.3.21 Auxiliary Hardware (Other than locks)

Provide in accordance with ANSI/BHMA A156.16, Grade 1.

2.3.22 Sliding and Folding Door Hardware

Provide in accordance with ANSI/BHMA A156.14, Grade 1. Finishes to match other hardware specified herein.

2.3.23 Special Tools

Provide special tools, such as spanner and socket wrenches and dogging keys, as required to service and adjust hardware items.

2.4 FASTENERS

Provide fasteners of type, quality, size, and quantity appropriate to the specific application. Fastener finish to match hardware. Provide stainless steel or nonferrous metal fasteners in locations exposed to weather. Verify metals in contact with one another are compatible and will avoid galvanic corrosion when exposed to weather.

2.5 FINISHES

Provide in accordance with ANSI/BHMA A156.18. Provide hardware in BHMA 630 finish (satin stainless steel), unless specified otherwise. Provide items not manufactured in stainless steel in BHMA 626 finish (satin chromium plated) over brass or bronze, except finish for surface door closers, and except BHMA 652 finish (satin chromium plated) for steel hinges. Provide hinges for exterior doors in stainless steel with BHMA 630 finish or chromium plated brass or bronze with BHMA 626 finish. Furnish exit devices in BHMA 626 finish in lieu of BHMA 630 finish except where BHMA 630 is specified under paragraph HARDWARE SETS. Match exposed parts of concealed closers to lock and door trim. Match hardware finish for aluminum doors to the doors.

2.6 KEY CABINET AND CONTROL SYSTEM

Provide in accordance with ANSI/BHMA A156.5. Type required to yield a capacity (number of hooks) 50 percent greater than the number of key changes used for door locks.

PART 3 EXECUTION

3.1 INSTALLATION

Provide hardware in accordance with manufacturers' printed installation

instructions. Fasten hardware to wood surfaces with full-threaded wood screws or sheet metal screws. Provide machine screws set in expansion shields for fastening hardware to solid concrete and masonry surfaces. Provide toggle bolts where required for fastening to hollow core construction. Provide through bolts where necessary for satisfactory installation.

3.1.1 Weatherstripping Installation

Provide full contact, weathertight seals that allow operation of doors without binding the weatherstripping.

3.1.1.1 Stop Applied Weatherstripping

Fasten in place with color matched sheet metal screws not more than 9 inch on center after doors and frames have been finish painted.

3.1.1.2 Interlocking Type Weatherstripping

Provide interlocking, self adjusting type on heads and jambs and flexible hook type at sills. Nail weatherstripping to door 1 inch on center and to heads and jambs at 4 inch on center.

3.1.1.3 Spring Tension Type Weatherstripping

Provide spring tension type on heads and jambs. Provide bronze nails with bronze. Provide stainless steel nails with stainless steel. Space nails not more than 1-1/2 inch on center.

3.1.2 Lightproofing and Soundproofing Installation

Provide as specified for stop applied weatherstripping.

3.1.3 Threshold Installation

Extend thresholds the full width of the opening and notch end for jamb stops. Set thresholds in a full bed of sealant and anchor to floor with cadmium-plated, countersunk, steel screws in expansion sleeves. For aluminum thresholds placed on top of concrete surfaces, coat the underside surfaces that are in contact with the concrete with fluid applied waterproofing as a separation measure prior to placement.

3.2 FIRE DOORS AND EXIT DOORS

Provide hardware in accordance with NFPA 72 for door alarms, NFPA 80 for fire doors, NFPA 101 for exit doors, and NFPA 252 for fire tests of door assemblies.

3.3 HARDWARE LOCATIONS

Provide in accordance with SDI/DOOR A250.8, unless indicated or specified otherwise.

a. Kick and Armor Plates: Push side of single-acting doors. Both sides of double-acting doors.

b. Mop Plates: Bottom flush with bottom of door.

3.4 KEY CABINET AND CONTROL SYSTEM

Locate where indicated. Tag one set of file keys and one set of duplicate keys. Place other keys in appropriately marked envelopes, or tag each key. Provide complete instructions for setup and use of key control system. On tags and envelopes, indicate door and room numbers or master or grand master key.

3.5 FIELD QUALITY CONTROL

After installation, protect hardware from paint, stains, blemishes, and other damage until acceptance of work. Submit notice of testing 15 days before scheduled, so that testing can be witnessed by the Contracting Officer. Adjust hinges, locks, latches, bolts, holders, closers, and other items to operate properly. Demonstrate that permanent keys operate respective locks, and give keys to the Contracting Officer. Correct, repair, and finish, errors in cutting and fitting and damage to adjoining work.

3.6 HARDWARE SETS

Provide hardware for aluminum doors under this section. Deliver Hardware templates and hardware, except field applied hardware, to the aluminum door and frame manufacturer for use in fabricating doors and frames.

SET #1 - Entrance

1 Continuous Hinge	662HD x EPT Prep	628	ST	
1 Continuous Hinge	662HD	628	ST	
1 Power Transfer	EPT-5	630	PR	
1 Power Supply	ELR151		PR	
1 Exit Device	TS 2602	630	PR	
1 Exit Device	ELR TS 2603	630	PR	
1 Rim Cylinder	1E72 PREM	626	BE	
1 Auto-Operator	MAGIC-FORCE	628	ST	
1 Closer w/Spring Stop	HD8016	689	BE	
2 Push Switch Actuator	PUSH SWITCH ACTUATOR	630	ST	
2 Door Pull	BF157	630	RO	
1 Threshold	425		NA	

NOTE: Weatherseals by door manufacturer. Card Reader, Wiring and Installation by Security Contractor.

SET #2 - Exterior UL

4 Hinges	CB199 114 x 114 NRP	630	ST
2 Hinges	CE CB199 114 X 114 6 Wire	630	ST
1 Power Supply	ELR151		PR
1 Exit Device	FL TS 2802 X 4902A	630	PR
1 Exit Device	ELR FL TS 2803 X 4903A	630	PR
1 Rim Cylinder	1E72 PREM	626	BE
2 Closer	HD8016	689	BE
2 Kick Plate	K1050 254 x 25 LOW	630	RO
2 Base Stop	475	626	RO
1 Threshold	425		NA
1 Weatherstrip	160 S X Head & Jambs		NA
2 Door Sweep	200 NA		NA

NOTE: Astragal by door manufacture. Card Reader, Wiring and Installation by Security Contractor.

SET #3 - Exterior

4 Hinges	CB199 114 x 114 NRP	630	ST
2 Hinges	CE CB199 114 x 114 6 Wire	630	ST
1 Power Transfer	EPT-5		PR
1 Power Supply	ELR151		PR
1 Exit Device	TS 2802 X 4902A	630	PR
1 Exit Device	ELR TS 2802 X 4902A	630	PR
1 Rim Cylinder	1E72 PREM	626	BE
2 Closer	HD8016	689	BE
2 Kick Plate	K1050 254 x 25 LDW	630	RO
2 Base Stop	475	626	RO
1 Threshold	425		NA
1 Weatherstrip	160 S x Head and Jambs		NA
2 Door Sweep	200 NA		NA

NOTE: Astragal by door manufacture. Card Reader, Wiring and Installation by Security Contractor.

SET #4 - Exterior UL

2 Hinges	CB199 114 x 114 NRP	630	ST	
1 Hinges	CE CB199 114 x 114 6 Wire	630	ST	
1 Exit Device	ELR FLTS 2102 X 4902A	630	PR	
1 Closer	HD8016	689	BE	
1 Base Stop	475	626	RO	
1 Kick Plate	K1050 254 x 50 LDW CSK	630	RO	
1 Threshold	425		NA	
1 Weatherstrip	160 S x Head and Jambs		NA	
1 Door Sweep	200 NA		NA	

NOTE: Card Reader, Wiring and Installation by Security Contractor.

SET #5 - Exterior

2 Hinges	CB199 114 x 114 NRP	630	ST	
1 Hinges	CE CB199 114 x 114 6 Wire	630	ST	
1 Power Supply	ELR151		PR	
1 Exit Device	ELR TS 2103 X 4903A	630	PR	
1 Rim Cylinder	1E72 PREM	626	BE	
1 Closer	HD8016	689	BE	
1 Base Stop	475	626	RO	
1 Kick Plate	K1050 254 x 50 LDW CSK	630	RO	
1 Threshold	425		NA	
1 Weatherstrip	160 S x Head and Jambs		NA	
1 Door Sweep	200 NA		NA	

NOTE: Card Reader, Wiring and Installation by Security Contractor.

SET #6 - Exterior

2 Hinges	CB199 114 x 114 NRP	630	ST	
1 Hinges	CE CB199 114 x 114 6 Wire	630	ST	
1 Power Supply	ELR151		PR	
1 Exit Device	ELR TS 2103 X 4903A	630	PR	
1 Rim Cylinder	1E72 PREM	626	BE	
1 Closer W/ Spring Stop	HD8016	689	BE	
1 Kick Plate	K1050 254 x 50 LDW CSK	630	RO	
1 Threshold	425		NA	
1 Weatherstrip	160 S x Head and Jambs		NA	
1 Door Sweep	200 NA		NA	

NOTE: Card Reader, Wiring and Installation by Security Contractor.

SET #7 - Exterior AL

1 Continuous Hinge	662HD	628	ST	
1 Exit Device	2403	630	PR	
1 Rim Cylinder	1E72 PREM	626	BE	
1 Door Pull	BF157	630	RO	
1 Closer W/ Spring Stop	HD8016	689	BE	
1 Threshold	425	AL	NA	

NOTE: Weatherseals by door manufacturer.

SET #8 - Exterior

2 Hinges	CB199 114 x 114 NRP		630	ST
1 Hinges	CE CB199 114 x 114 6 Wire		630	ST
1 Power Supply	ELR151			PR
1 Exit Device	ELR TS 2103 X 4903A		630	PR
1 Rim Cylinder	1E72 PREM		626	BE
1 Closer W/ Spring Stop	HD8016		689	BE
1 Kick Plate	K1050 254 x 50 LDW CSK		630	RO

NOTE: Card Reader, Wiring and Installation by Security Contractor.

SET #10 - Exterior

2 Hinges	CB199 114 x 114 NRP		630	ST
1 Hinges	CE CB199 114 x 114 6 Wire		630	ST
1 Power Supply	5025			DY
1 Electro-mech Lock	45HW-7DE015H PREM RQE		630	BE
1 Closer W/ Spring Stop	HD8016		689	BE
1 Kick Plate	K1050 254 x 50 LDW CSK		630	RO
1 Threshold	425			NA
1 Weatherstrip	160 S x Head and Jambs			NA
1 Door Sweep	200 NA			NA

NOTE: Card Reader, Wiring and Installation by Security Contractor.

SET #17 - Roll-UP

NOTE: Hardware complete by door manufacture.

SET #100 - Lobby

4 Hinges	CB168 114 x 114		628	ST
2 Hinges	CE CB168 114 x 114 6 Wire		628	ST
1 Power Supply	ELR151			PR
1 Exit Device	FL TS 2202 X 4902A LBR		630	PR
1 Exit Device	ELR FL TS 2203 X 4903A LBR		630	PR
1 Rim Cylinder	1E72 PREM		626	BE
1 Auto-Operator	MAGIC-FORCE		628	ST
1 Closer	HD8016		689	BE
1 Push Switch Actuator	PUSH SWITCH ACTUATOR		630	ST
2 Kick Plate	K1050 254 x 25 LDW		630	RO
2 Dome Stop	441		626	RO
1 Gasketing	5050 B x Head & Jambs			NA
1 Set Astragal	172 VA			NA

SET #101 - Service Corr.

6 Hinges	CB168 114 x 114	628	ST
2 Flush Bolts	555	626	RO
1 Deadlock	48H-7K PREM	626	BE
2 Push Plate	70E 152.4 x 406.4	630	RO
2 Pull Plate	111 x 70E 152.4 x 406.4	630	RO
2 Closer	HD8016	689	BE
2 Kick Plate	K1050 254 x 25 LDW	630	RO
2 Wall Bumper	409	630	RO
1 Dust Proof Strike	570	626	RO
2 Door Silencers	608	GR	RO

SET #102 - Labs

2 Hinges	CB179 127 x 114	652	ST
1 Hinges	CE CB179 127 x 114 6 Wire	652	ST
1 Power Supply	5025		DY
1 Electro-mech Lock	93KW-7DE015DS3 PREM RQE	626	BE
2 Closer	HD8016	689	BE
1 Kick Plate	K1050 254 x 50 LDW CSK	630	RO
1 Wall Bumper	409	630	RO
3 Door Silencers	608	GR	RO

SET #103 - Labs

5 Hinges	CB179 127 x 114	652	ST
1 Hinges	CE CB179 127 x 114 6 Wire	652	ST
2 Flush Bolts	557	626	RO
1 Power Supply	5025		DY
1 Electro-mech Lock	93KW-7DE015DS3 PREM RQE	626	BE
1 Closer	HD8016	689	BE
2 Kick Plate	K1050 254 x 25 LDW	630	RO
2 Wall Bumper	409	630	RO
1 Dust Proof Strike	570	626	RO
2 Door Silencers	608	GR	RO

SET #105 - Prog. Asst.

2 Hinges	CB179 114 x 114	652	ST
1 Hinges	CE CB179 114 x 114 6 Wire	652	ST
1 Power Supply	5025		DY
1 Electro-mech Lock	93KW-7DE015DS3 PREM RQE	626	BE
1 Closer	HD8016	689	BE
1 Kick Plate	K1050 254 x 50 LDW CSK	630	RO
1 Dome Stop	441	626	RO
3 Door Silencers	608	GR	RO

SET #106 - Offices

3 Hinges	CB179 114 x 114	652	ST
1 Lockset	93KW-7DE015DS3 PREM RQE	626	BE
1 Closer	HD8016	689	BE
1 Kick Plate	K1050 254 x 50 LDW CSK	630	RO
1 Wall Bumper	409	630	RO
3 Door Silencers	608	GR	RO

SET #107 - Support

3 Hinges	CB179 127 x 114	652	ST
1 Lockset	93K7AB-15D PREM	626	BE
1 Kick Plate	K1050 254 x 50 LDW CSK	630	RO
1 Overhead Stop	4400 SERIES	630	RO
3 Door Silencers	608	GR	RO

SET #108 - Support

3 Hinges	CB179 127 x 114	652	ST
1 Exit Latch	93K-OY15DS3	626	BE
1 Closer	HD8016	689	BE
1 Kick Plate	K1050 254 x 50 LDW CSK	630	RO

1 Wall Bumper	409		630	RO
3 Door Silencers	608		GR	RO

SET #109 - Scope

3 Hinges	CB179 114 x 114	652	ST	
1 Lockset	93K7AB 15D PREM		626	BE
1 Kick Plate	K1050 254 x 50 LDW CSK		630	RO
1 Wall Bumper	409		630	RO
3 Door Silencers	608		GR	RO

SET #110 - Shared Equip.

6 Hinges	CB179 127 x 114	652	ST	
2 Flush Bolts	557		626	RO
1 Lockset	93K7AB 15D PREM		626	BE
1 Wall Bumper	409		630	RO
1 Dust Proof Strike	570		626	RO
2 Door Silencers	608		GR	RO

SET #111 - Office/Prep

3 Hinges	CB179 114 x 114	652	ST	
1 Lockset	93K7AB 15D PREM		626	BE
1 Wall Bumper	409		630	RO
3 Door Silencers	608		GR	RO

SET #112 - Conference .

3 Hinges	CB179 114 x 114	652	ST	
1 Lockset	93K-7R15DS3 PREM		626	BE
1 Closer	HD8016		689	BE
1 Kick Plate	K1050 254 x 50 LDW CSK		630	RO
1 Wall Bumper	409		630	RO
2 Door Silencers	608		GR	RO

SET #113 - Break

3 Hinges	CB179 114 x 114	652	ST	
1 Passage Set	93KON 15D		626	BE
1 Closer	HD8016		689	BE
1 Kick Plate	K1050 254 x 50 LDW CSK		630	RO
1 Wall Bumper	409		630	RO
3 Door Silencers	608		GR	RO

SET #114 - Conference Room

3 Hinges	CB179 114 x 114	652	ST	
1 Lockset	93K-7R15DS3 PREM		626	BE
1 Closer	HD8016		689	BE
1 Kick Plate	K1050 254 x 50 LDW CSK		630	RO
1 Wall Bumper	409		630	RO
3 Door Silencers	608		GR	RO

SET #114A - Corridor

3 Hinges	CB179 114 x 114	652	ST	
1 Passage Set	93KON 15D		626	BE
1 Closer	HD8016		689	BE

1 Kick Plate	K1050 254 x 50 LDW CSK		630	RO
1 Wall Bumper	409		630	RO
1 Gasketing	5050 B x Head & Jambs			NA
1 Door Sweep	200 NA			NA

SET #115 - Storage

3 Hinges	CB179 114 x 114	652	ST	
1 Lockset	93K-7R15DS3 PREM		626	BE
1 Closer	HD8016		689	BE
1 Wall Bumper	409		630	RO
3 Door Silencers	608		GR	RO

SET #116 - Storage

6 Hinges	CB179 127 x 114	652	ST	
2 Flush Bolts	557		626	RO
1 Lockset	93K-7R15DS3 PREM		626	BE
2 Overhead Stop	4400 SERIES		626	AB
1 Dust Proof Strike	570		626	RO
2 Door Silencers	608		GR	RO

SET #117 - Storage

6 Hinges	CB179 127 x 114	652	ST	
2 Flush Bolts	557		626	RO
1 Lockset	93K-7R15DS3 PREM		626	BE
2 Closer	HD8016		689	BE
2 Wall Bumper	409		630	RO
1 Dust Proof Strike	570		626	RO
2 Door Silencers	608		GR	RO

SET #123 - Roll-up.

NOTE: Hardware complete by door manufacturer.

SET #124 - Restrooms

3 Hinges	CB179 114 x 114	652	ST	
1 Deadlock	83T-7SSTK PREM		626	BE
1 Push Plate	70E 152.4 X 406.4		630	RO
1 Pull Plate	111 X 70E 152.4 X 406.4		630	RO
1 Closer	HD8016		689	BE
1 Kick Plate	K1050 254 x 25 LDW		630	RO
1 Dome Stop	441		626	RO
3 Door Silencers	608		GR	RO

SET #125 - Janitor

3 Hinges	CB179 114 x 114	652	ST	
1 Lockset	93K7D 150 PREM		626	BE
1 Closer	HD8016		689	BE
1 Wall Bumper	409		630	RO
1 Door Sweep	200 NA			NA
1 Gasketing	5050 B x Head & Jambs			NA

SET #128 - Mech.

3 Hinges	CB179 114 x 114	652	ST	

1 Lockset	93K7D 15D PREM		626	BE
1 Closer	HD8016		689	BE
1 Wall Bumper	409		630	RO
1 Door Sweep	200 NA			NA
1 Gasketing	5050 B x Head & Jambs			NA

SET #129 - Mech UL.

3 Hinges	CB179 114 x 114	652	ST	
1 Lockset	93K7D 15D PREM		626	BE
1 Closer	HD8016		689	BE
1 Wall Bumper	409		630	RO
1 Door Sweep	200 NA			NA
1 Gasketing	5050 B x Head & Jambs			NA

SET #130 - Elect. UL.

6 Hinges	CB168 114 x 114	652	ST
2 Flush Bolts	555	626	RO
1 Exit Device	FL 2303 X 2003C	630	PR
1 Rim Cylinder	1E72 PREM	626	BE
2 Closer	HD8016	689	BE
2 Wall Bumper	409	630	RO
1 Dust Proof Strike	570	626	RO
1 Gasketing	5050 B x Head & Jambs		NA
1 Astragal	158 NA		NA
2 Door Sweep	200 NA		NA

SET #131 - Mech. Penthouse

3 Hinges	CB179 114 x 114	652	ST	
1 Exit Device	FL 2103 X 1703C		630	PR
1 Mortise Cylinder	1E-72 PREM		626	BE
1 Closer	HD8016		689	BE
1 Wall Bumper	409		630	RO
1 Gasketing	5050 B x Head & Jambs			NA
1 Automatic Door Bottom	STC411		4	PE

-- End of Section --

SECTION 08 81 00

GLAZING
05/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 800	(2016) Voluntary Specifications and Test Methods for Sealants

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z97.1	(2015) Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test

ASTM INTERNATIONAL (ASTM)

ASTM C509	(2006; R 2021) Standard Specification for Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C864	(2005; R 2015) Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM C1021	(2008; R 2014) Standard Practice for Laboratories Engaged in Testing of Building Sealants
ASTM C1036	(2021) Standard Specification for Flat Glass
ASTM C1048	(2018) Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass
ASTM C1087	(2016) Standard Test Method for Determining Compatibility of Liquid-Applied Sealants with Accessories Used in Structural Glazing Systems
ASTM C1172	(2019) Standard Specification for Laminated Architectural Flat Glass
ASTM C1184	(2023) Standard Specification for Structural Silicone Sealants

ASTM C1281	(2016) Standard Specification for Preformed Tape Sealants for Glazing Applications
ASTM C1376	(2015) Standard Specification for Pyrolytic and Vacuum Deposition Coatings on Flat Glass
ASTM D395	(2016; E 2017) Standard Test Methods for Rubber Property - Compression Set
ASTM D2287	(2019) Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds
ASTM E1300	(2016) Standard Practice for Determining Load Resistance of Glass in Buildings
ASTM E2190	(2010) Standard Specification for Insulating Glass Unit Performance and Evaluation

GLASS ASSOCIATION OF NORTH AMERICA (GANA)

GANA Glazing Manual	(2008) Glazing Manual
GANA Sealant Manual	(2008) Sealant Manual

INSULATING GLASS MANUFACTURERS ALLIANCE (IGMA)

IGMA TB-1200	(1983; R 2016) Guidelines for Insulating Glass Dimensional Tolerances
IGMA TB-3001	(2001) Guidelines for Sloped Glazing
IGMA TM-3000	(1990; R 2016) North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial & Residential Use

NATIONAL FENESTRATION RATING COUNCIL (NFRC)

NFRC 100	(2020) Procedure for Determining Fenestration Product U-Factors

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

16 CFR 1201	Safety Standard for Architectural Glazing Materials

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Insulating Glass

Glazing Accessories

Sealants

SD-04 Samples

Insulating Glass

Glazing Tape

Sealing Tapes

SD-07 Certificates

Insulating Glass

SD-08 Manufacturer's Instructions

Setting and Sealing Materials

Glass Setting

SD-11 Closeout Submittals

Warranty for Insulated Glass Units

1.3 SYSTEM DESCRIPTION

Fabricate and install watertight and airtight glazing systems to withstand thermal movement and wind loading without glass breakage, gasket failure, deterioration of glazing accessories, or defects in the work. Glazed panels must comply with the safety standards, in accordance with ANSI Z97.1, and comply with indicated wind/snow loading in accordance with ASTM E1300.

1.4 QUALITY CONTROL

Submit two 8 by 10 inch samples of each of the following: tinted glass, heat-absorbing glass, and insulating glass units.

Submit three samples of each other material. Samples of plastic sheets must be minimum 5 by 7 inches.

1.5 DELIVERY, STORAGE, AND HANDLING

Deliver products to the site in unopened containers, labeled plainly with manufacturers' names and brands. Store glass and setting materials in safe, enclosed dry locations and do not unpack until needed for installation. Handle and install materials in a manner that will protect them from damage.

1.6 ENVIRONMENTAL REQUIREMENTS

Do not start glazing work until the outdoor temperature is above 40 degrees F and rising, unless procedures recommended by the glass manufacturer and approved by the Contracting Officer are made to warm the glass and rabbet surfaces. Provide ventilation to prevent condensation of moisture on glazing work during installation. Do not perform glazing work during damp or rainy weather.

1.7 WARRANTY

1.7.1 Warranty for Insulated Glass Units

Warranty insulating glass units against development of material obstruction to vision (such as dust, fogging, or film formation on the inner glass surfaces) caused by failure of the hermetic seal, other than through glass breakage, for a 10-year period following acceptance of the work. Provide new units for any units failing to comply with terms of this warranty within 45 working days after receipt of notice from the Government.

PART 2 PRODUCTS

2.1 GLASS

ASTM C1036, unless specified otherwise. In doors and sidelights, provide safety glazing material conforming to 16 CFR 1201.

2.1.1 Clear Glass

For interior glazing (i.e., pass and observation windows), 1/4 inch thick glass should be used.

Type I, Class 1 (clear), Quality q4 (A). Provide for glazing openings not indicated or specified otherwise. Use double-strength sheet glass or 1/8 inch float glass for openings up to and including 15 square feet, 3/16 inch for glazing openings over 15 square feet but not over 30 square feet, and 1/4 inch for glazing openings over 30 square feet but not over 45 square feet.

2.1.2 Annealed Glass

Annealed glass must be Type I transparent flat type, Class 1 - clear, Quality q3 - glazing select, 91 percent light transmittance, 1.02 percent shading coefficient, conforming to ASTM C1036.

2.1.3 Heat-Absorbing Glass

Type I, Class 2 (tinted), Quality q3 (select) 1/4 inch thick, gray in color, 51 percent light transmittance, 0.32 percent shading coefficient, conforming to ASTM C1036.

2.1.4 Reflective Coating Vision Glass

ASTM C1376

2.1.5 Laminated Glass

ASTM C1172, Laminated glass fabricated from two nominal 1/4 inch pieces of Type I, Kind HS or FT, Condition A , Class 1, Class 2 (tinted), Quality Q3, flat heat strengthened or fully tempered, clear glass conforming to ASTM C1048. Flat glass to be laminated together with a minimum of 0.090 inch thick, clear polyvinyl butyral laminate, conforming to requirements of ASTM C1172. The total thickness of nominally 9/16 inches. Color to be clear or gray. The total thickness of nominally 9/16 inch.

2.1.6 Mirrors

2.1.6.1 Glass Mirrors

Glass for mirrors must be Type I transparent flat type, Class 1-clear, Glazing Quality q1 1/4 inch thick conforming to ASTM C1036. Glass must be coated on one surface with silver coating, copper protective coating, and mirror backing paint. Silver coating must be highly adhesive pure silver coating of a thickness which must provide reflectivity of 83 percent or more of incident light when viewed through 1/4 inch thick glass, and must be free of pinholes or other defects. Copper protective coating must be pure bright reflective copper, homogeneous without sludge, pinholes or other defects, and must be of proper thickness to prevent "adhesion pull" by mirror backing paint. Mirror backing paint must consist of two coats of special scratch and abrasion-resistant paint , and must be baked in uniform thickness to provide a protection for silver and copper coatings which will permit normal cutting and edge fabrication.

2.1.7 Tempered Glass

ASTM C1048, Kind FT (fully tempered), Condition A (uncoated), Type I, Class 1 (transparent), Quality q3, 1/4 inch thick, 87 percent light transmittance, 0.79 percent shading coefficient conforming to ASTM C1048 and GANA Standards Manual. Color must be clear or gray. Provide as required by glazing manufacturer at exterior locations. Provide at interior locations to meet building code safety requirements and wherever safety glazing material is indicated or specified.

2.1.8 Heat-Strengthened Glass

ASTM C1048, Kind HS (heat strengthened), Condition A (uncoated), Type I, Class 1 (clear) 2 (tinted heat absorbing), Quality q3, 1/4 inch thick.

2.2 INSULATING GLASS UNITS

Two panes of glass (exterior monolithic and interior laminated) separated by a dehydrated airspace and hermetically sealed, conforming to ASTM E2190. Submit performance and compliance documentation for each type of insulating glass. IG unit must be a minimum Level 'D' glazing system to meet High Velocity Hurricane Zone (HVHZ) resistance to Large Missile Impact (LMI) and Small Missile Impact (SMI).

Insulated glass units must have a Solar Heat Gain Coefficient (SHGC) maximum of 0.25 determined according to NFRC 200 and a U-factor maximum of 0.28 Btu per square foot by hr by degree F in accordance with NFRC 100.

Dimensional tolerances must be as specified in IGMA TB-1200. Spacer must be black, roll-formed, thermally broken aluminum, with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal must be compressed polyisobutylene and the secondary seal must be a specially formulated silicone.

The inner light must be ASTM C1172, Laminated glass fabricated from two nominal 1/4 inch pieces of Type I, Kind HS or FT, Condition A, Class 1, Class 2 (tinted), Quality Q3, flat heat strengthened or fully tempered, clear glass conforming to ASTM C1048. Flat glass to be laminated together with a minimum of 0.090 inch thick, clear polyvinyl butyral laminate, conforming to requirements of 16 CFR 1201 and ASTM C1172. The outer light

must be ASTM C1036, Type I, Class 2 (tinted heat absorbing), 2 (solar-reflective), Quality q4, 1/4 inch thick .

2.2.1 Low Emissivity Coatings

Interior and exterior glass panes for Low-E insulating units must be Type I I HS or FT glass, Class 1-clear 2-tinted with anti-reflective low-emissivity coating or heat-strengthened or fully tempered glass complying with ASTM C1048, Condition C on No. 2 surface (inside surface of exterior pane) or No. 3 surface (inside surface of interior pane), Quality q3 - glazing select, conforming to ASTM C1036. Glass performance must be U value maximum of Btu/hr-ft2-F, Solar Heat Gain Coefficient (SHGC) maximum of 0.32. Color must be clear or gray.

2.3 SETTING AND SEALING MATERIALS

Provide as specified in the GANA Glazing Manual, IGMA TM-3000, IGMA TB-3001, and manufacturer's recommendations, unless specified otherwise herein. Do not use metal sash putty, nonskinning compounds, nonresilient preformed sealers, or impregnated preformed gaskets. Materials exposed to view and unpainted must be gray or neutral color. Sealant testing must be performed by a testing agency qualified according to ASTM C1021.

Submit glass manufacturer's recommendations for setting and sealing materials and for installation of each type of glazing material specified. Include cleaning instructions for plastic sheets.

2.3.1 Sealants

Provide elastomeric and structural sealants.

2.3.1.1 Elastomeric Sealant

ASTM C920, Type S, Grade NS, Class 12.5, Use G. Use for channel or stop glazing metal sash. Sealants must be chemically compatible with setting blocks, edge blocks, and sealing tapes, with sealants used in manufacture of insulating glass units. Color of sealant must be white.

2.3.1.2 Structural Sealant

ASTM C1184, Type S.

2.3.2 Glazing Tapes

2.3.2.1 Back-Bedding Mastic Glazing Tapes

Preformed, butyl-based, 100 percent solids elastomeric tape; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; and complying with ASTM C1281 and AAMA 800 for products indicated below:

a. AAMA 804.3 tape, where indicated.

b. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.

c. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.

2.3.2.2 Expanded Cellular Glazing Tapes

Closed-cell, PVC foam tapes; factory coated with adhesive on both surfaces; and complying with AAMA 800 for the following types:

a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.

b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

2.3.3 Sealing Tapes

Preformed, semisolid, PVC-based material of proper size and compressibility for the particular condition, complying with ASTM D2287. Use only where glazing rabbet is designed for tape and tape is recommended by the glass or sealant manufacturer. Provide spacer shims for use with compressible tapes. Tapes must be chemically compatible with the product being set.

2.3.4 Setting Blocks and Edge Blocks

Closed-cell neoprene setting blocks must be dense extruded type conforming to ASTM C509 and ASTM D395, Method B, Shore A durometer between 70 and 90. Edge blocking must be Shore A durometer of 50 (plus or minus 5). Provide silicone setting blocks when blocks are in contact with silicone sealant. Profiles, lengths and locations must be as required and recommended in writing by glass manufacturer. Block color must be black.

2.3.5 Glazing Gaskets

Glazing gaskets must be extruded with continuous integral locking projection designed to engage into metal glass holding members to provide a watertight seal during dynamic loading, building movements and thermal movements. Glazing gaskets for a single glazed opening must be continuous one-piece units with factory-fabricated injection-molded corners free of flashing and burrs. Glazing gaskets must be in lengths or units recommended by manufacturer to ensure against pull-back at corners. Provide glazing gasket profiles as recommended by the manufacturer for the intended application.

2.3.5.1 Fixed Glazing Gaskets

Fixed glazing gaskets must be closed-cell (sponge) smooth extruded compression gaskets of cured elastomeric virgin neoprene compounds conforming to ASTM C509, Type 2, Option 1.

2.3.5.2 Wedge Glazing Gaskets

Wedge glazing gaskets must be high-quality extrusions of cured elastomeric virgin neoprene compounds, ozone resistant, conforming to ASTM C864, Option 1, Shore A durometer between 65 and 75.

2.3.5.3 Aluminum Framing Glazing Gaskets

Glazing gaskets for aluminum framing must be permanent, elastic, non-shrinking, non-migrating, watertight and weathertight.

2.3.6 Accessories

Provide as required for a complete installation, including glazing points, clips, shims, angles, beads, and spacer strips. Provide noncorroding metal accessories. Provide primer-sealers and cleaners as recommended by the glass and sealant manufacturers. Use ASTM C1087 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of glazing sealants to surface.

PART 3 EXECUTION

Any materials that show visual evidence of biological growth due to the presence of moisture must not be installed on the building project.

3.1 PREPARATION

Preparation, unless otherwise specified or approved, must conform to applicable recommendations in the GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, IGMA TM-3000, and manufacturer's recommendations. Determine the sizes to provide the required edge clearances by measuring the actual opening to receive the glass. Grind smooth in the shop glass edges that will be exposed in finish work. Leave labels in place until the installation is approved, except remove applied labels on heat-absorbing glass and on insulating glass units as soon as glass is installed. Securely fix movable items or keep in a closed and locked position until glazing compound has thoroughly set.

3.2 GLASS SETTING

Shop glaze or field glaze items to be glazed using glass of the quality and thickness specified or indicated. Glazing, unless otherwise specified or approved, must conform to applicable recommendations in the GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, IGMA TM-3000, and manufacturer's recommendations. Aluminum windows, wood doors, and wood windows may be glazed in conformance with one of the glazing methods described in the standards under which they are produced, except that face puttying with no bedding will not be permitted. Handle and install glazing materials in accordance with manufacturer's instructions. Use beads or stops which are furnished with items to be glazed to secure the glass in place. Verify products are properly installed, connected, and adjusted.

3.2.1 Insulating Glass Units

Do not grind, nip, or cut edges or corners of units after the units have left the factory. Springing, forcing, or twisting of units during setting will not be permitted. Handle units so as not to strike frames or other objects. Installation must conform to applicable recommendations of IGMA TB-3001 and IGMA TM-3000.

3.2.2 Installation of Heat-Absorbing Glass

Provide glass with clean-cut, factory-fabricated edges. Field cutting will not be permitted.

3.2.3 Installation of Laminated Glass

Sashes which are to receive laminated glass must be weeped to the outside to allow water drainage into the channel.

3.3 CLEANING

Clean glass surfaces and remove labels, paint spots, putty, and other defacement as required to prevent staining. Glass must be clean at the time the work is accepted.

3.4 PROTECTION

Protect glass work immediately after installation. Identify glazed openings with suitable warning tapes, cloth or paper flags, attached with non-staining adhesives. Protect reflective glass with a protective material to eliminate any contamination of the reflective coating. Place protective material far enough away from the coated glass to allow air to circulate to reduce heat buildup and moisture accumulation on the glass. Upon removal, separate protective materials for reuse or recycling. Remove and replace glass units which are broken, chipped, cracked, abraded, or otherwise damaged during construction activities with new units.

-- End of Section --

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SECTION 08 91 00

METAL WALL AND DOOR LOUVERS
08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)

AMCA 500-L	(2015) Laboratory Methods of Testing Louvers for Rating
AMCA 511	(2010; R 2016) Certified Ratings Program for Air Control Devices

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 611	(2014) Voluntary Specification for Anodized Architectural Aluminum
AAMA 2605	(2020) Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels

ASTM INTERNATIONAL (ASTM)

ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Wall Louvers

SD-03 Product Data

Metal Wall Louvers

Door Louvers

SD-04 Samples

Wall Louver Samples; G

Door Louver Samples; G

1.3 DELIVERY, STORAGE, AND PROTECTION

Deliver materials to the site in an undamaged condition. Carefully store materials off the ground to provide proper ventilation, drainage, and protection against dampness. Louvers must be free from nicks, scratches, and blemishes. Replace defective or damaged materials with new.

1.4 DETAIL DRAWINGS

Show all information necessary for fabrication and installation of wall louvers. Indicate materials, sizes, thicknesses, fastenings, and profiles.

1.5 COLOR SAMPLES

Colors of finishes for wall louver samples and door louver samples must closely approximate colors indicated. Where color is not indicated, submit the manufacturer's standard colors to the Contracting Officer for selection.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Aluminum Sheet

ASTM B209, alloy 3003 or 5005 with temper as required for forming.

2.1.2 Extruded Aluminum

ASTM B221, alloy 6063-T5 or -T52.

2.2 METAL WALL LOUVERS

Wind driven rain resistant type, with bird screens and made to withstand a wind load of not less than 30 pounds per square foot. Wall louvers must bear the AMCA certified ratings program seal for air performance and water penetration in accordance with AMCA 500-L and AMCA 511. The rating must show a water penetration of 0.20 or less ounce per square foot of free area at a free velocity of 800 feet per minute.

2.2.1 Extruded Aluminum Louvers

Fabricated of extruded 6063-T5 or -T52 aluminum with a wall thickness of not less than 0.081 inch.

2.2.2 Formed Metal Louvers

Formed of aluminum sheet not less than 0.08 inch thick.

2.2.3 Mullions and Mullion Covers

Same material and finish as louvers. Provide mullions for all louvers more than 5 feet in width at not more than 5 feet on centers. Provide mullion covers on both faces of joints between louvers.

2.2.4 Screens and Frames

For aluminum louvers, provide 1/2 inch square mesh, 14 or 16 gage aluminum or 1/4 inch square mesh, 16 gage aluminum bird screening. Mount screens in removable, rewirable frames of same material and finish as the louvers.

2.3 DOOR LOUVERS

Inverted "Y" or Inverted "V" sightproof type not less than one inch thick with matching metal trim. Louvers for exterior doors must be weather resistant type.

2.3.1 Extruded Aluminum Door Louvers

Fabricate of 6063-T5 or -T52 aluminum alloy with a wall thickness of not less than 0.050 inch thick. Frames and trim must be clamp-in "L" type.

2.3.2 Formed Metal Door Louvers

Fabricate of sheet aluminum not less than 0.050 inch thick. Trim must be beveled "Z" molding both sides.

2.3.3 Screens and Frames

For exterior doors, provide aluminum insect screens, 18 by 16 or 18 by 14 mesh. Mount screens in removable, rewirable frames of same material and finish as the louvers.

2.4 FASTENERS AND ACCESSORIES

Provide stainless steel screws and fasteners for aluminum louvers and zinc-coated or stainless steel screws and fasteners for steel louvers. Provide other accessories as required for complete and proper installation.

2.5 FINISHES

2.5.1 Aluminum

Exposed aluminum surfaces must be factory finished with an anodic coating or organic coating.

2.5.1.1 Anodic Coating

Clean exposed aluminum surfaces and provide an anodized finish conforming to AA DAF45 and AAMA 611. Finish must be:

a. Architectural Class I (0.7 mil or thicker), designation AA-M10-C22-A44, electrolytically deposited color anodized.

2.5.1.2 Organic Coating

Clean and prime exposed aluminum surfaces. Provide a superior performance finish in accordance with AAMA 2605 with total dry film thickness of not

less than 1.2 mil, color as indicated.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Wall Louvers

Install using stops or moldings, flanges, strap anchors, or jamb fasteners as appropriate for the wall construction and in accordance with manufacturer's recommendations.

3.1.2 Door Louvers

Install louvers in wood doors by using metal "Z" or "L" moldings. Fasten moldings to door with screws.

3.1.3 Screens and Frames

Attach frames to louvers with screws or bolts.

3.2 PROTECTION FROM CONTACT OF DISSIMILAR MATERIALS

3.2.1 Copper or Copper-Bearing Alloys

Paint copper or copper-bearing alloys in contact with dissimilar metal with heavy-bodied bituminous paint or separate with inert membrane.

3.2.2 Aluminum

Where aluminum contacts metal other than zinc, paint the dissimilar metal with a primer and two coats of aluminum paint.

3.2.3 Metal

Paint metal in contact with mortar, concrete, or other masonry materials with alkali-resistant coatings such as heavy-bodied bituminous paint.

3.2.4 Wood

Paint wood or other absorptive materials that may become repeatedly wet and in contact with metal with two coats of aluminum paint or a coat of heavy-bodied bituminous paint.

-- End of Section --

SECTION 09 06 00

SCHEDULES FOR FINISHES
08/22

PART 1 GENERAL

1.1 SUMMARY

This section covers only the color of exterior and interior materials and products that are exposed to view in the finished construction. The word "color", as used herein, includes surface color and pattern. Requirements for quality, product specifications, and method of installation are covered in other appropriate sections of the specifications. Specific locations where the various materials are required are shown on the drawings if not identified in this specification. Items not designated for color in this section may be specified in other sections. When color is not designated for items, propose a color for approval.

1.2 SUBMITTALS

SD-04 Samples

Contractor Color Boards; G

PART 2 PRODUCTS

2.1 CONTRACTOR COLOR BOARDS

Contractor to submit actual color boards to include all finish color samples specified on the project, prior to the submittal and approval of individual finish submittals. The DOR must review and approve the color boards to verify overall building finish coordination and aesthetic. Color boards must be prepared by professional interior designers or architects with significant interior design experience. Qualification of designers is based on education, experience and examination. Interior designers or architects must have completed a program accredited by the Council for Interior Design Accreditation (CIDA) or equal accreditation program of academic training in interior design. In addition, the interior designer or architect must also have attained National Council for Interior Design Qualification (NCIDQ) certification or state licensure, certification or registration and must not be affiliated with a furniture dealership, vendor or manufacturer.

2.2 COLOR SCHEDULE

The color information provided in the following paragraphs lists the colors, patterns and textures for exterior and interior finishes, including both factory applied and field applied colors. In the case of difference between the drawings and specifications, colors identified in this specification govern.

2.3 EXTERIOR FINISHES

2.3.1 Exterior Walls

Exterior wall colors apply to exterior wall surfaces including recesses at entrances and projecting vestibules. When applicable, paint conduit to

closely match the adjacent surface color. Provide wall colors to match the colors listed below.

2.3.1.1 Mortar

Match adjacent color

2.3.1.2 Concrete Masonry Units

CMU-1 TRENDSTONE GROUND FACE CMU, "CORAL" COLOR, WITHOUT ACRYLIC SEALER

CMU-2 TRENDSTONE GROUND FACE CMU, "BURNT SANDSTONE" COLOR, WITHOUT ACRYLIC SEALER, NOMINAL 610mm x 406mm x 102mm MONUMENTAL SIZE UNITS

2.3.1.3 Metal Wall Panels, Hardware, and Associated Trim

METAL WALL PANEL, CENTRIA 50mm THICK FORMAWALL DIMENSION SERIES INSULATED METAL WALL PANELS, FIRESTONE UNA-CLAD SERIES 10 25mm THICK FLUSH METAL WALL PANELS, FIRESTONE UNA-CLAD COLOR "SIERRA TAN"

2.3.1.4 Glass and Glazing

CLEAR LOW-E GLASS

2.3.1.5 Paint

Match adjacent color

2.3.2 Exterior Trim

Provide exterior trim to match the colors listed below.

2.3.2.1 Steel Doors and Door Frames

PRE-FINISHED WHITE COLOR

2.3.2.2 Aluminum Doors and Door Frames

PRE-FINISHED ALUMINUM WINDOW FRAMES, WHITE COLOR

2.3.2.3 Aluminum Windows (mullion, muntin, sash, trim, and sill)

PRE-FINISHED ALUMINUM WINDOW FRAMES, WHITE COLOR

2.3.2.4 Fascia

Match to roof.

2.3.2.5 Soffits and Ceilings

Match to roof.

2.3.2.6 Overhangs

Match to roof.

2.3.2.7 Downspouts and Gutters

Match to roof.

2.3.2.8 Scuppers

Match to roof.

2.3.2.9 Louvers

Match adjacent material in color.

2.3.2.10 Flashings

Match adjacent material in color.

2.3.2.11 Handrails

Black

2.3.2.12 Guardrails

Black

2.3.2.13 Caulking and Sealants

Match adjacent material in color.

2.3.2.14 Stringers and Stair Framing

Black

2.3.2.15 Signage

Match USDA Standard.

2.3.2.16 Control Joints

Match adjacent material in color.

2.3.2.17 Expansion Joint and/or Covers

Match adjacent material in color.

2.3.3 Exterior Roof

Apply roof color to exterior roof surfaces including sheet metal flashings and copings, snow guards, mechanical units, mechanical penthouses, roof trim, pipes, conduits, electrical appurtenances, and similar items. Provide roof color to match the colors listed below.

2.3.3.1 Metal

PREFINISHED STANDING SEAM METAL ROOFING, FIRESTONE UNA-CLAD COLOR "HEMLOCK GREEN" COLOR

2.3.3.2 EPDM

White

2.3.3.3 Penetrations

Match roof in color.

2.4 INTERIOR FINISHES

2.4.1 Interior Floor Finishes

Provide flooring materials to match the colors listed below.

2.4.1.1 Luxury Vinyl Tile

INTERFACE - SCORPIO 4.5MM, MUSHROOM A01714, 50CMX50CM

2.4.1.2 Porcelain Tile

CROSSVILLE NEST - MINDFUL OAK 1"X6" MOSAIC
CROSSVILLE NEST - MINDFUL OAK 8"X36"
CROSSVILLE NEST - MINDFUL OLIVE 8"X36"

2.4.1.3 Grout

MAPEI - 09 GRAY

2.4.1.4 Entrance Mat

CS-GROUP PEDIMAT M1 COLOR: 2098 GRIS CHARCOAL

2.4.1.5 Wood

MAPLE WITH LIGHT POLYURETHANE SEALER

2.4.1.6 Industrial Floor Coating

MAPEI - MAPEFLOOR SYSTEM 31, 440-60MIL - BASALT GRAY

2.4.2 Interior Base Finishes

Provide base materials to match the colors listed below.

2.4.2.1 Resilient Base and Moldings

ARMSTRONG, 32 PEBBLE

2.4.2.2 Porcelain Tile

CROSSVILLE NEST - MINDFUL OLIVE 6"X12"

2.4.2.3 Grout

MAPEI GROUT; 09 GRAY

2.4.3 Interior Wall Finishes

Apply interior wall color to the entire wall surface, including reveals, vertical furred spaces and columns, grilles, diffusers, electrical and access panels, and piping and conduit adjacent to wall surfaces unless otherwise specified. Paint items not specified in other paragraphs to

match adjacent wall surface. Provide wall materials to match the colors listed below.

2.4.3.1 Paint

SHERWIN WILLIAMS, 7570 EGRET WHITE
SHERWIN WILLIAMS, 6193 PRIVILEGE GREEN

2.4.3.2 Porcelain Tile

CROSSVILLE NEST - MINDFUL OLIVE 8"X36"

2.4.3.3 Grout

MAPEI; 09 GRAY

2.4.4 Interior Ceiling Finishes

Apply ceiling colors to ceiling surfaces including soffits, furred down areas, grilles, diffusers, registers, and access panels. In addition, apply ceiling color to joists, underside of roof deck, and conduit and piping where joists and deck are exposed and required to be painted. Provide ceiling materials to match the colors listed below.

2.4.4.1 Acoustical Tile and Grid

ARMSTRONG; 24" x 24" x 1" FINE FISSURED HIGH NRC TEGULAR, COLOR: WHITE; 15/16" EXPOSED TEE SUSPENSION SYSTEM; COLOR: WHITE

ARMSTRONG; 24" x 24" x 5/8" MINERAL FIBER CEILING TILE; #607 CERAMAGUARD FINE FISSURED, COLOR: WHITE; 15/16" EXPOSED TEE SUSPENSION SYSTEM; COLOR: WHITE

2.4.4.2 Paint (Ceilings)

SHERWIN WILLIAMS, CEILING BRIGHT WHITE 7007

2.4.4.3 Paint (Soffits)

SHERWIN WILLIAMS, CEILING BRIGHT WHITE 7007

2.4.4.4 Metal Deck

SHERWIN WILLIAMS, CEILING BRIGHT WHITE 7007

2.4.5 Interior Trim

Provide interior trim to match the colors listed below.

2.4.5.1 Steel Doors

Sherwin Williams - Polished Concrete 9167

2.4.5.2 Steel Door Frames

Match adjacent wall.

2.4.5.3 Steel Windows (mullion, muntin, sash, trim, and stool)

Sherwin Williams - Polished Concrete 9167

2.4.5.4 Aluminum Doors and Door Frames

Match adjacent wall

2.4.5.5 Aluminum Windows (mullion, muntin, sash, trim, and stool)

Sherwin Williams - Polished Concrete 9167

2.4.5.6 Wood Doors

MAPLE WITH LIGHT POLYURETHANE SEALER

2.4.5.7 Wood Stain

MAPLE WITH LIGHT POLYURETHANE SEALER

2.4.5.8 Fire Extinguisher Cabinets

Match adjacent wall

2.4.5.9 Ladders

Black

2.4.5.10 Exposed Ductwork

Stainless Steel

2.4.6 Interior Window Treatment

Provide window treatments to match the colors listed below.

2.4.6.1 Window Shades

WS1: Swf Contract - Crosshatch R500 5%: Eggshell Fog C8312

2.4.7 Interior Miscellaneous

Provide miscellaneous items to match the colors listed below.

2.4.7.1 Toilet Partitions and Urinal Screens

SCRANTON PRODUCTS; CONCRETE

2.4.7.2 Casework

MAPLE WITH LIGHT POLYURETHANE SEALER

2.4.7.3 Solid Surfacing Material

FORMICA; COLOR: BLEACHED CONCRETE (C) (RESTROOM AND BREAKROOM COUNTERS)

2.4.7.4 Window Sills (Solid Surface)

FORMICA; COLOR: BLEACHED CONCRETE

2.4.7.5 Corner Guards

Stainless Steel

2.4.7.6 Signage Message Color

White

2.4.7.7 Signage Background Color

Match SW Egret White

2.4.7.8 Wall Switch Handles and Standard Receptacle Bodies

White

2.4.7.9 Electrical Device Cover Plates

White

2.4.7.10 Electrical Panels

White

PART 3 EXECUTION

Not Used

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SECTION 09 22 00

SUPPORTS FOR GYPSUM BOARD
02/10, CHG 2: 08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 341	(2016) Seismic Provisions for Structural Steel Buildings

ASTM INTERNATIONAL (ASTM)

ASTM A463/A463M	(2022) Standard Specification for Steel Sheet, Aluminum-Coated, by the Hot-Dip Process
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM C645	(2014; E 2015) Nonstructural Steel Framing Members
ASTM C754	(2020) Standard Specification for Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

UNDERWRITERS LABORATORIES (UL)

UL Fire Resistance	(2014) Fire Resistance Directory

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Metal Support Systems; G

Submit for the erection of metal framing, furring, and ceiling suspension systems. Indicate materials, sizes, thicknesses, and fastenings.

SD-03 Product Data

Metal Support Systems

1.3 DELIVERY, STORAGE, AND HANDLING

Deliver materials to the job site and store in ventilated dry locations permitting easy access for inspection and handling. If materials are stored outdoors, stack materials off the ground, supported on a level platform, and fully protected from the weather. Handle materials carefully to prevent damage. Remove damaged items and provide new items.

PART 2 PRODUCTS

2.1 MATERIALS

Provide steel materials for metal support systems with galvanized coating ASTM A653/A653M, G-60; aluminum coating ASTM A463/A463M, T1-25; or a 55-percent aluminum-zinc coating. Provide support systems and attachments per AISC 341

2.1.1 Materials for Attachment of Gypsum Wallboard

2.1.1.1 Suspended and Furred Ceiling Systems

ASTM C645.

2.1.1.2 Non-load Bearing Wall Framing and Furring

ASTM C645, but not thinner than 0.0179 inch thickness, with 0.0329 inch minimum thickness supporting wall hung items such as cabinetwork, equipment and fixtures.

2.1.1.3 Furring Structural Steel Columns

ASTM C645. Steel (furring) clips and support angles listed in UL Fire Resistance may be provided in lieu of steel studs for erection of gypsum wallboard around structural steel columns.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Systems for Attachment of Gypsum Wallboard

3.1.1.1 Suspended and Furred Ceiling Systems

ASTM C754, except provide framing members 16 inches o.c. unless indicated otherwise.

3.1.1.2 Non-load Bearing Wall Framing and Furring

ASTM C754, except as indicated otherwise.

3.1.1.3 Furring Structural Steel Columns

Install studs or galvanized steel clips and support angles for erection of gypsum wallboard around structural steel columns in accordance with the UL Fire Resistance, design number(s) of the fire resistance rating indicated.

3.2 ERECTION TOLERANCES

Provide framing members which will be covered by finish materials such as wallboard, plaster, or ceramic tile set in a mortar setting bed, within the following limits:

a. Layout of walls and partitions: 1/4 inch from intended position;

b. Plates and runners: 1/4 inch in 8 feet from a straight line;

c. Studs: 1/4 inch in 8 feet out of plumb, not cumulative; and

d. Face of framing members: 1/4 inch in 8 feet from a true plane.

Provide framing members which will be covered by ceramic tile set in dry-set mortar, latex-portland cement mortar, or organic adhesive within the following limits:

a. Layout of walls and partitions: 1/4 inch from intended position;

b. Plates and runners: 1/8 inch in 8 feet from a straight line;

c. Studs: 1/8 inch in 8 feet out of plumb, not cumulative; and

d. Face of framing members: 1/8 inch in 8 feet from a true plane.

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SECTION 09 29 00

GYPSUM BOARD
08/16, CHG 4: 02/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A108.11	(1992; Reaffirmed 2005) Specifications for Interior Installation of Cementitious Backer Units

ASTM INTERNATIONAL (ASTM)

ASTM C475/C475M	(2017; R 2022) Standard Specification for Joint Compound and Joint Tape for Finishing Gypsum Board
ASTM C840	(2020) Standard Specification for Application and Finishing of Gypsum Board
ASTM C954	(2022) Standard Specification for Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
ASTM C1002	(2022) Standard Specification for Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
ASTM C1047	(2019) Standard Specification for Accessories for Gypsum Wallboard and Gypsum Veneer Base
ASTM C1177/C1177M	(2017) Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing
ASTM C1396/C1396M	(2017) Standard Specification for Gypsum Board
ASTM C1629/C1629M	(2018a) Standard Classification for Abuse-Resistant Nondecorated Interior Gypsum Panel Products and Fiber-Reinforced Cement Panels
ASTM D226/D226M	(2017) Standard Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing

ASTM D412	(2016) Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension
ASTM D624	(2000; R 2020) Standard Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomers
ASTM D1037	(2012; R 2020) Standard Test Methods for Evaluating Properties of Wood-Base Fiber and Particle Panel Materials
ASTM D1149	(2007; R 2012) Standard Test Method for Rubber Deterioration - Surface Ozone Cracking in a Chamber
ASTM D2394	(2017) Standard Test Methods for Simulated Service Testing of Wood and Wood-Base Finish Flooring
ASTM D3273	(2016) Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber
ASTM D5420	(2016) Standard Test Method for Impact Resistance of Flat, Rigid Plastic Specimen by Means of a Strike Impacted by a Falling Weight (Gardner Impact)
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E695	(2022) Measuring Relative Resistance of Wall, Floor, and Roof Construction to Impact Loading

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

FM GLOBAL (FM)

FM APP GUIDE	(updated on-line) Approval Guide https://www.approvalguide.com/

GYPSUM ASSOCIATION (GA)

GA 214	(2010) Recommended Levels of Gypsum Board Finish
GA 216	(2016) Application and Finishing of Gypsum

	Panel Products
GA 253	(2012) Application of Gypsum Sheathing
GA 600	(2015) Fire Resistance Design Manual Sound Control

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

UNDERWRITERS LABORATORIES (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings
UL Fire Resistance	(2014) Fire Resistance Directory

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Cementitious Backer Units

Glass Mat Covered or Reinforced Gypsum Sheathing

Glass Mat Covered or Reinforced Gypsum Sheathing Sealant

Abuse Resistant Gypsum Board

Accessories

Submit for each type of gypsum board and for cementitious backer units.

Gypsum Board

VOC Content of Joint Compound; S

SD-07 Certificates

Asbestos Free Materials; G

Certify that gypsum board types, gypsum backing board types, cementitious backer units, and joint treating materials do not contain asbestos.

Indoor Air Quality for Gypsum Board; S

SD-08 Manufacturer's Instructions

Safety Data Sheets

SD-10 Operation and Maintenance Data

Manufacturer Maintenance Instructions

1.3 CERTIFICATIONS

1.3.1 Indoor Air Quality Certifications

Submit required indoor air quality certifications in one submittal package.

1.3.1.1 Ceiling and Wall Systems

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification or validation by other third-party program that products meet the requirements of this Section. Provide current product certification documentation from certification body. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited herein.

1.3.1.2 Adhesives and Sealants

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification or validation by other third-party program that products meet the requirements of this Section. Provide current product certification documentation from certification body. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited herein.

1.4 DELIVERY, STORAGE, AND HANDLING

1.4.1 Delivery

Deliver materials in the original packages, containers, or bundles with each bearing the brand name, applicable standard designation, and name of manufacturer, or supplier.

1.4.2 Storage

Keep materials dry by storing inside a sheltered building. Where necessary to store gypsum board and cementitious backer units outside, store off the ground, properly supported on a level platform, and protected from direct exposure to rain, snow, sunlight, and other extreme weather conditions. Provide adequate ventilation to prevent condensation. Store per manufacturer's recommendations for allowable temperature and humidity range. Do not store gypsum wallboard with materials which have high emissions of volatile organic compounds (VOCs) or other contaminants. Do not store panels near materials that may offgas or emit harmful fumes, such as kerosene heaters, fresh paint, or adhesives. Do not use materials that have visible moisture or biological growth.

1.4.3 Handling

Neatly stack gypsum board and cementitious backer units flat to prevent sagging or damage to the edges, ends, and surfaces.

1.5 QUALIFICATIONS

Furnish type of gypsum board work specialized by the installer with a minimum of 3 years of documented successful experience.

1.6 SCHEDULING

The gypsum wallboard must be taped, finished and primed before the installation of the highly-emitting materials. The gypsum wallboard must be installed after the installation and ventilation period of the highly-emitting materials.

Commence application only after the area scheduled for gypsum board work is completely weathertight. The heating, ventilating, and air-conditioning systems must be complete and in operation prior to application of the gypsum board. If the mechanical system cannot be activated before gypsum board is begun, the gypsum board work may proceed in accordance with an approved plan to maintain the environmental conditions specified below. Apply gypsum board prior to the installation of finish flooring and acoustic ceiling.

1.7 ENVIRONMENTAL REQUIREMENTS

Do not expose the gypsum board to excessive sunlight prior to gypsum board application. Maintain a continuous uniform temperature of not less than 50 degrees F and not more than 80 degrees F for at least one week prior to the application of gypsum board work, while the gypsum board application is being done, and for at least one week after the gypsum board is set. Shield air supply and distribution devices to prevent any uneven flow of air across the plastered surfaces. Provide ventilation to exhaust moist air to the outside during gypsum board application, set, and until gypsum board jointing is dry. In glazed areas, keep windows open top and bottom or side to side 3 to 4 inches. Reduce openings in cold weather to prevent freezing of joint compound when applied. For enclosed areas lacking natural ventilation, provide temporary mechanical means for ventilation. In unglazed areas subjected to hot, dry winds or temperature differentials from day to night of 20 degrees F or more, screen openings with cheesecloth or similar materials. Avoid rapid drying. During periods of low indoor humidity, provide minimum air circulation following gypsum boarding and until gypsum board jointing complete and is dry.

1.8 FIRE RESISTIVE CONSTRUCTION

Comply with specified fire-rated assemblies for design numbers indicated per UL Fire Resistance or FM APP GUIDE.

PART 2 PRODUCTS

2.1 MATERIALS

Conform to specifications, standards and requirements specified. Provide gypsum board types, gypsum backing board types, cementitious backing units, and joint treating materials manufactured from asbestos free materials only. Submit Safety Data Sheets and manufacturer maintenance instructions for gypsum materials including adhesives.

2.1.1 Gypsum Board

ASTM C1396/C1396M. Provide gypsum wall board and panels meeting the

emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type). Provide certification or validation of indoor air quality for gypsum board.

2.1.1.1 Regular

48 inch wide, 5/8 inch thick, edges.

2.1.1.2 Type X (Special Fire-Resistant)

48 inch wide, 5/8 inch thick, tapered edges.

2.1.1.3 Mold Resistant / Anti-Microbial Gypsum

ASTM D3273. 48 inch wide, 5/8 inch thick, tapered edges.

2.1.2 Gypsum Backing Board

ASTM C1396/C1396M, gypsum backing board must be used as a base in a multilayer system.

2.1.2.1 Regular

48 inch wide, 5/8 inch thick, square edges.

2.1.2.2 Type X (Special Fire-Resistant)

48 inch wide, 5/8 inch thick, square edges.

2.1.3 Glass Mat Covered or Reinforced Gypsum Sheathing

Exceeds physical properties of ASTM C1396/C1396M and ASTM C1177/C1177M. Provide 5/8 inch, gypsum sheathing. Provide gypsum board of with a noncombustible water-resistant core, with glass mat surfaces embedded to the gypsum core or reinforcing embedded throughout the gypsum core. Warrant gypsum sheathing board for at least twelve months against delamination due to direct weather exposure. Provide continuous, asphalt impregnated, building felt to cover exterior face of sheathing. Seal all joints, seams, and penetrations with compatible sealant.

2.1.3.1 Glass Mat Covered or Reinforced Gypsum Sheathing Sealant

Provide sealant compatible with glass mat covered or reinforced gypsum sheathing, rubber washers for masonry veneer anchors, and other associated cavity wall components such as anchors and through wall flashing. Provide sealants for glass mat covered or reinforced gypsum sheathing board edge seams and veneer anchor penetrations recommended by the glass mat covered or reinforced gypsum sheathing manufacturer and have the following performance requirements:

a. ASTM D412: Tensile Strength, 80 psi
b. ASTM D412: Ultimate Tensile Strength (maximum elongation), 170 psi
c. ASTM D624: Tear Strength, dieB, 27 ppi
d. ASTM D1149: Joint Movement Capability after 14 Days cure, plus or minus 50 percent.

2.1.4 Abuse Resistant Gypsum Board

48 inch wide, 5/8 inch thick, tapered edges.

Reinforced gypsum panel with imbedded fiber mesh or lexan backing tested in accordance with the following tests. Hard body impact test must attain a Level 2 performance in accordance with ASTM C1629/C1629M. Provide fasteners that meet manufacturer requirements and specifications stated within this section. Abuse resistant gypsum board, when tested in accordance with ASTM E84, have a flame spread rating of 25 or less and a smoke developed rating of 50 or less.

2.1.4.1 Soft Body Impact Test

ASTM E695 or ASTM D2394 for impact penetration and deformation. ASTM E695 using a 60 lb leather bag filled with steel pellets, resisting no less than 300 ft. lb. cumulative impact energy before failure or ASTM D2394 using 5.5 inch hemispherical projectile resisting no less than 264 ft. lb. before failure. Provide test specimen stud spacing a minimum 16 inch on center.

2.1.4.2 Hard Body Impact Test

Comply with hard body impact test in accordance with ASTM C1629/C1629M Classification Level 2.

2.1.4.3 Surface Abrasion Test

Comply with test surface abrasion test in accordance with ASTM C1629/C1629M.

2.1.4.4 Indentation Test

ASTM D5420 or ASTM D1037 for indentation resistance. ASTM D5420 using a 32 oz weight with a 5/8 inch hemispherical impacting head dropped once 3 feet creating not more than 0.137 inch indentation or ASTM D1037 using no less than 470 lb weight applied to the 0.438 inch diameter ball to create not more than a 0.0197 inch indentation depth.

2.1.5 Cementitious Backer Units

In accordance with the Tile Council of America (TCA) Handbook.

2.1.6 Joint Treatment Materials

ASTM C475/C475M. Product must be low emitting VOC types with VOC limits not exceeding 50 g/L. Provide data identifying VOC content of joint compound. Use all purpose joint and texturing compound containing inert fillers and natural binders, including lime compound. Pre-mixed compounds must be free of antifreeze, vinyl adhesives, preservatives, biocides and other slow releasing compounds.

2.1.6.1 Embedding Compound

Specifically formulated and manufactured for use in embedding tape at gypsum board joints and compatible with tape, substrate and fasteners.

2.1.6.2 Finishing or Topping Compound

Specifically formulated and manufactured for use as a finishing compound.

2.1.6.3 All-Purpose Compound

Specifically formulated and manufactured to serve as both a taping and a

finishing compound and compatible with tape, substrate and fasteners.

2.1.6.4 Setting or Hardening Type Compound

Specifically formulated and manufactured for use with fiber glass mesh tape.

2.1.6.5 Joint Tape

Use cross-laminated, tapered edge, reinforced paper, or fiber glass mesh tape recommended by the manufacturer.

2.1.7 Fasteners

2.1.7.1 Screws

ASTM C1002, Type "G", Type "S" or Type "W" steel drill screws for fastening gypsum board to gypsum board, wood framing members and steel framing members less than 0.033 inch thick. ASTM C954 steel drill screws for fastening gypsum board to steel framing members 0.033 to 0.112 inch thick. Provide cementitious backer unit screws with a polymer coating.

2.1.8 Accessories

ASTM C1047. Fabricate from corrosion protected steel designed for intended use. Accessories manufactured with paper flanges are not acceptable. Flanges must be free of dirt, grease, and other materials that may adversely affect bond of joint treatment. Provide prefinished or job decorated materials.

2.1.9 Asphalt Impregnated Building Felt

Provide a 15 lb asphalt moisture barrier over glass mat covered or reinforced gypsum sheathing. Conforming to ASTM D226/D226M Type 1 (No. 15) for asphalt impregnated building felt.

2.1.10 Water

Provide clean, fresh, and potable water.

PART 3 EXECUTION

3.1 EXAMINATION

3.1.1 Framing and Furring

Verify that framing and furring are securely attached and of sizes and spacing to provide a suitable substrate to receive gypsum board and cementitious backer units. Verify that all blocking, headers and supports are in place to support plumbing fixtures and to receive soap dishes, grab bars, towel racks, and similar items. Do not proceed with work until framing and furring are acceptable for application of gypsum board and cementitious backer units.

3.1.2 Building Construction Materials

Do not install building construction materials that show visual evidence of biological growth.

3.2 APPLICATION OF GYPSUM BOARD

Apply gypsum board to framing and furring members in accordance with ASTM C840 or GA 216 and the requirements specified. Apply gypsum board with separate panels in moderate contact; do not force in place. Stagger end joints of adjoining panels. Neatly fit abutting end and edge joints. Use gypsum board of maximum practical length; select panel sizes to minimize waste. Cut out gypsum board to make neat, close, and tight joints around openings. In vertical application of gypsum board, provide panels in lengths required to reach full height of vertical surfaces in one continuous piece. Lay out panels to minimize waste; reuse cutoffs whenever feasible. Surfaces of gypsum board and substrate members may be bonded together with an adhesive. Treat edges of cutouts for plumbing pipes, screwheads, and joints with water-resistant compound as recommended by the gypsum board manufacturer. Minimize framing by floating corners with single studs and drywall clips. Install 5/8 inch gypsum or ceiling board over framing at 16 inch on center. Provide type of gypsum board for use in each system specified herein as indicated.

3.2.1 Application of Gypsum Board to Steel Framing and Furring

Apply in accordance with ASTM C840, System VIII or GA 216.

3.2.2 Exterior Application

Apply exterior gypsum board (such as at soffits) in accordance with ASTM C840, System XI or GA 216.

3.2.3 Glass Mat Covered or Fiber Reinforced Gypsum Sheathing

Apply glass mat covered or fiber reinforced gypsum sheathing in accordance to gypsum association publications GA 253. Follow gypsum sheathing manufacturer's requirements of design details for joints and fasteners and be properly installed to protect the substrate from moisture intrusion. Do not leave exposed surfaces of the glass mat covered or fiber reinforced gypsum sheathing beyond the manufacturer's recommendation without a weather barrier cladding. Provide continuous asphalt impregnated building felt over sheathing surface in shingle fashion with edges and ends lapped a minimum of 6 inch. Properly flash the openings. Seal all joints, seams, and penetrations with a compatible silicone sealant.

3.2.4 Floating Interior Angles

Minimize framing by floating corners with single studs and drywall clips. Locate the attachment fasteners adjacent to ceiling and wall intersections in accordance with ASTM C840, System XII or GA 216, for single-ply applications of gypsum board to wood framing.

3.2.5 Control Joints

Install expansion and contraction joints in ceilings and walls in accordance with ASTM C840, System XIII or GA 216. Fill control joints between studs in fire-rated construction with firesafing insulation to match the fire-rating of construction.

3.2.6 Application of Abuse Resistant Gypsum Board

Apply in accordance with applicable system of ASTM C840 as specified or GA 216. Follow manufacturers written instructions on how to cut, drill

and attach board.

3.3 APPLICATION OF CEMENTITIOUS BACKER UNITS

3.3.1 Application

In wet areas (tubs, shower enclosures, saunas, steam rooms, gang shower rooms), apply cementitious backer units in accordance with ANSI A108.11. Place a 15 lb asphalt impregnated, continuous felt paper membrane behind cementitious backer units, between backer units and studs or base layer of gypsum board. Place membrane with a minimum 6 inch overlap of sheets laid shingle style.

3.3.2 Joint Treatment

ANSI A108.11.

3.4 FINISHING OF GYPSUM BOARD

Tape and finish gypsum board in accordance with ASTM C840, GA 214 and GA 216. Finish plenum areas above ceilings to Level 1 in accordance with GA 214. Finish water resistant gypsum backing board, ASTM C1396/C1396M, to receive ceramic tile to Level 2 in accordance with GA 214. Finish walls and ceilings to receive a heavy-grade wall covering or heave textured finish before painting to Level 3 in accordance with GA 214. Finish walls and ceilings without critical lighting to receive flat paints, light textures, or wall coverings to Level 4 in accordance with GA 214. Unless otherwise specified, finish all gypsum board walls, partitions and ceilings to Level 5 in accordance with GA 214. Provide joint, fastener depression, and corner treatment. Tool joints as smoothly as possible to minimize sanding and dust. Do not use self-adhering fiber glass mesh tape with conventional drying type joint compounds; use setting or hardening type compounds only. Provide treatment for water-resistant gypsum board as recommended by the gypsum board manufacturer. Protect workers, building occupants, and HVAC systems from gypsum dust.

3.4.1 Uniform Surface

Wherever gypsum board is to receive eggshell, semigloss or gloss paint finish, or where severe, up or down lighting conditions occur, finish gypsum wall surface in accordance to GA 214 Level 5. In accordance with GA 214 Level 5, apply a thin skim coat of joint compound to the entire gypsum board surface, after the two-coat joint and fastener treatment is complete and dry.

3.5 SEALING

Seal openings around pipes, fixtures, and other items projecting through gypsum board and cementitious backer units as specified in Section 07 92 00 JOINT SEALANTS. Apply material with exposed surface flush with gypsum board or cementitious backer units.

3.5.1 Sealing for Glass Mat or Reinforced Gypsum Board Sheathing

Apply silicone sealant in a 3/8 inch bead to all joints and trowel flat. Apply enough of the same sealant to all fasteners penetrating through the glass mat gypsum board surface to completely cover the penetration when troweled flat. Do not place construction and materials behind sheathing until a visual inspection of sealed joints during daylight hours has been

completed by Contracting Officer.

3.6 FIRE-RESISTANT ASSEMBLIES

Wherever fire-rated construction is indicated, provide materials and application methods, including types and spacing of fasteners, wall framing in accordance with the specifications contained in UL Fire Resistance for the Design Number(s) indicated, or GA 600 for the File Number(s) indicated. Joints of fire-rated gypsum board enclosures must be closed and sealed in accordance with UL test requirements or GA requirements. Seal penetrations through rated partitions and ceilings tight in accordance with tested systems.

3.7 PATCHING

Patch surface defects in gypsum board to a smooth, uniform appearance, ready to receive finishes.

-- End of Section --

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SECTION 09 30 10

CERAMIC, QUARRY, AND GLASS TILING
08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A108/A118/A136.1	(2019) American National Standard Specifications for theInstallation of Ceramic Tile
ANSI A137.1	(2019) American National Standards Specifications for Ceramic Tile

ASTM INTERNATIONAL (ASTM)

ASTM A1064/A1064M	(2024) Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
ASTM C33/C33M	(2024a) Standard Specification for Concrete Aggregates
ASTM C144	(2018) Standard Specification for Aggregate for Masonry Mortar
ASTM C150/C150M	(2024) Standard Specification for Portland Cement
ASTM C206	(2014; R 2022) Standard Specification for Finishing Hydrated Lime
ASTM C207	(2018) Standard Specification for Hydrated Lime for Masonry Purposes
ASTM C241/C241M	(2021) Standard Test Method for Abrasion Resistance of Stone Subjected to Foot Traffic
ASTM C373	(2018; R 2023)Standard Test Methods for Determination of Water Absorption and Associated Properties by Vacuum Method for Pressed Ceramic Tiles and Glass Tiles and Boil Method for Extruded Ceramic Tiles and Non-tile Fired Ceramic Whiteware Products
ASTM C648	(2020) Standard Test Method for Breaking Strength of Ceramic Tile
ASTM C847	(2014a) Standard Specification for Metal

	Lath
ASTM C1026	(2013; R 2018) Standard Test Method for Measuring the Resistance of Ceramic and Glass Tile to Freeze-Thaw Cycling
ASTM C1027	(2009; R 2017) Standard Test Method for Determining Visible Abrasion Resistance of Glazed Ceramic Tile

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

GREEN SEAL (GS)

GS-36	(2013) Adhesives for Commercial Use

MARBLE INSTITUTE OF AMERICA (MIA)

MIA Design Manual	(2016) Dimension Stone Design Manual

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2022) Adhesive and Sealant Applications

TILE COUNCIL OF NORTH AMERICA (TCNA)

TCNA Hdbk	(2017) Handbook for Ceramic, Glass, and Stone Tile Installation

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

36 CFR 1191	Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities; Architectural Barriers Act (ABA) Accessibility Guidelines

UNDERWRITERS LABORATORIES (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings; G

SD-03 Product Data

Gauged Porcelain Tile Panels/Slabs; G

Mosaic Tile; G

Transition Strips; G

Setting-Bed; G

Mortar, Grout, and Adhesive; G

Reinforcing Wire Fabric

Waterproof Membrane; G

Crack Isolation Membrane; G

SD-04 Samples

Tile; G

Accessories; G

Transition Strips; G

Grout; G

SD-07 Certificates

Indoor Air Quality for Adhesives; S

Indoor Air Quality for Sealants; S

Water Absorption Rates

SD-08 Manufacturer's Instructions

Manufacturer's Approved Cleaning Instructions

SD-10 Operation and Maintenance Data

Gauged Porcelain Tile Panels/Slabs, Data Package 1; G

Mosaic Tile, Data Package 1; G

Transition Strips, Data Package 1; G

1.3 CERTIFICATIONS

1.3.1 Indoor Air Quality Certifications

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or

provide certification or validation by other third-party programs that products meet the requirements of this Section. Provide current product certification documentation from certification body. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited in this Section.

1.3.2 Water Absorption Rates Certification

Provide certification for each tile type indicating compliance with the following water absorption (wa) rates per ANSI A137.1 criteria as tested per ASTM C373 requirements.

a. Porcelain and Mosaic Tile (Impervious): Provide water absorption (wa) of 0.5 percent or less.

1.4 QUALITY ASSURANCE

Provide installers having a minimum of two years of experience with a company specializing in performing the type of work described. Each type and color of tile to be provided from a single source. Each type and color of mortar, adhesive, and grout to be provided from the same source.

1.5 DELIVERY, STORAGE, AND HANDLING

Ship tiles in sealed packages and clearly marked with the grade, type of tile, producer identification, and country of origin. Deliver materials to the project site in manufacturer's original unopened containers with seals unbroken and labels and hallmarks intact. Protect materials from weather, and store them under cover in accordance with manufacturer's printed instructions. Store and handle tiles per manufacturer's instructions for gauged porcelain tile and gauged porcelain tile panels/slabs.

1.6 ENVIRONMENTAL REQUIREMENTS

Do not perform ceramic tile work unless the substrate and ambient temperature is at least 50 degrees F and rising. Maintain temperature above 50 degrees F while the work is being performed and for at least 7 days after completion of the work. When temporary heaters are used, ventilate the area to the outside to avoid carbon dioxide damage to new tilework.

1.7 WARRANTY

Provide manufacturer's warranty to repair or replace defective tiling materials and workmanship, including tile, mortar and grout products and installation as a system, for a period of one year from date of final acceptance of the work.

1.8 EXTRA MATERIALS

Supply an extra 2 percent of each type tile used in clean and marked cartons.

PART 2 PRODUCTS

2.1 TILE

Provide tiles that comply with ANSI A137.1 and are standard grade tiles.

Provide a minimum breaking strength of 125 lbs. for wall tile and 250 lbs. for floor tile in accordance with ASTM C648. Provide exterior building tile for cold climate projects that is approved by the manufacturer for exterior use when tested in accordance with ASTM C1026. Provide floor tiles with a minimum wet dynamic coefficient of friction (DCOF) value of 0.42 when tested in accordance with ANSI A137.1 requirements. Provide glazed floor tile with a Class V-Heavy Commercial classification as rated by the manufacturer when tested in accordance with ASTM C1027 for visible abrasion resistance as related to foot traffic. For materials like tile, accessories, and transition strips submit samples of sufficient size to show color range, pattern, type and joints.

Submit manufacturers' descriptive product data for each type of ceramic, quarry tiling indicated. Include manufacturers' literature, finishes, profiles and thicknesses of materials.

Submit manufacturers' operations and maintenance data for each type of ceramic, quarry and glass tiling indicated in accordance with Section 01 78 23 OPERATIONS AND MAINTENANCE DATA.

2.1.1 Gauged Porcelain Tile Panels/Slabs

Provide unglazed through body (surface color and pattern go all the way through the tile body) rectified gauged porcelain tile and cove base and trim pieces. Provide tile with a V2 aesthetic classification. Blend tiles in factory and in packages to have same color range and continuous blend for installation. Provide nominal tile size(s) of 8x36 inch and 3/8 inch thick.

2.1.2 Mosaic Tile

Furnish unglazed, mosaic tile, cove base and trim composed of ceramic. Provide tile with a V2 aesthetic classification. Blend tiles in factory and in a packages to have same color range and continuous blend for installation. Provide nominal tile size(s) of 1x6 inch.

2.2 SETTING-BED

Submit manufacturer's catalog data. Compose the setting-bed of the following materials:

2.2.1 Aggregate for Concrete Fill

Conform to ASTM C33/C33M for aggregate fill. Do not exceed one-half the thickness of concrete fill for maximum size of coarse aggregate.

2.2.2 Portland Cement

Conform to ASTM C150/C150M for cement, Type I, white for wall mortar and gray for other uses.

2.2.3 Sand

Conform to ASTM C144 for sand.

2.2.4 Hydrated Lime

Conform to ASTM C206 for hydrated lime, Type S or ASTM C207, Type S.

2.2.5 Metal Lath

Conform to ASTM C847 for flat expanded type metal lath, and weighing a minimum 2.5 pound/square yard.

2.2.6 Reinforcing Wire Fabric

Conform to ASTM A1064/A1064M for wire fabric. Provide 2 by 2 inch mesh, 16/16 wire or 1-1/2 by 2 inch mesh, 16/13 wire.

2.3 WATER

Provide potable water.

2.4 MORTAR, GROUT, AND ADHESIVE

Provide non-aerosol adhesive products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide aerosol adhesives used on the interior of the building meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of GS-36. For products located on the interior of the building (inside of the weatherproofing system, provide certification or validation of indoor air quality for adhesives. Provide bond coat, mortar, and grout supplied from the same manufacturer.

2.4.1 Dry-Set Portland Cement Mortar

TCNA Hdbk.

2.4.2 Furan Mortar

TCNA Hdbk.

2.4.3 Latex-Portland Cement Mortar

TCNA Hdbk.

2.4.4 Ceramic Tile Grout

TCNA Hdbk; petroleum-free and plastic-free high-performance cement grout (latex-portland cement grout.

2.4.5 Organic Adhesive

TCNA Hdbk, Type I. Water-resistant. Comply with ANSI A108/A118/A136.1.

2.4.6 Urethane Grout

TCNA Hdbk; premixed, urethane, water-based grout with color consistency and antimicrobial protection; no color fading, streaking or shading, chemical and stain resistant; and UV stable.

2.4.7 Sealants

Comply with applicable regulations regarding toxic and hazardous materials and as specified. Provide sealant that does not change the color or alter

the appearance of the grout. Refer to Section 07 92 00 JOINT SEALANTS.

Provide sealants used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. For products located on the interior of the building (inside of the weatherproofing system), provide certification or validation of indoor air quality for sealants.

2.5 SUBSTRATES

Refer to Section 09 29 00 GYPSUM BOARD.

2.6 MISCELLANEOUS TRIMS

2.6.1 Transition Strips

Provide marble transitions appropriate for conditions. Categorize marble Group A as classified by MIA Design Manual. Provide a fine sand-rubbed finish marble, gray in color. Provide minimum 12.0 marble abrasion when tested in accordance with ASTM C241/C241M. Provide transition strips that comply with 36 CFR 1191requirements.

2.7 WATERPROOF MEMBRANE

2.7.1 General

Manufacturer's standard product that complies with ANSI A108/A118/A136.1 and is recommended by the manufacturer for the application indicated. Include reinforcement and accessories recommended by manufacturer.

2.7.2 Chlorinated-Polyethylene Shower Waterproof Membrane

Nonplasticized, chlorinated polyethylene faced on both sides with nonwoven polyester fabric; 0.040 inch nominal thickness.

2.8 CRACK ISOLATION MEMBRANE

2.8.1 General

Manufacturer's standard product that complies with ANSI A108/A118/A136.1 and is recommended by the manufacturer for the application indicated. Include reinforcement and accessories recommended by manufacturer.

2.8.2 Chlorinated-Polyethylene Crack Isolation Membrane

Nonplasticized, chlorinated polyethylene faced on both sides with nonwoven polyester fabric; 0.030 inch nominal thickness.

2.9 COLOR, TEXTURE, AND PATTERN

Provide color, pattern and texture as specified in Section 09 06 00 SCHEDULES FOR FINISHES.

PART 3 EXECUTION

3.1 PREPARATORY WORK AND WORKMANSHIP

Inspect surface to receive tile in conformance to the requirements of TCNA Hdbk for surface conditions for the type setting bed specified and for workmanship. Provide variations of tiled surfaces that fall within maximum values shown below:

TYPE	WALLS	FLOORS
Dry-Set Mortar	1/8 inch in 8 ft.	1/8 inch in 10 ft.
Organic Adhesives	1/8 inch in 8 ft.	1/16 inch in 3 ft.
Latex-Portland Cement Mortar	1/8 inch in 8 ft.	1/8 inch in 10 ft.
Epoxy	1/8 inch in 8 ft.	1/8 inch in 10 ft.

3.2 GENERAL INSTALLATION REQUIREMENTS

Do not start tile work until roughing in for mechanical and electrical work has been completed and tested, and built-in items requiring membrane waterproofing have been installed and tested. Close space, in which tile is being set, to traffic and other work. Keep closed until tile is firmly set. Do not start floor tile installation in spaces requiring wall tile until after wall tile has been installed. Apply tile in colors and patterns indicated in the area shown on the drawings. Install tile with the respective surfaces in true even planes to the elevations and grades shown. Provide special shapes as required for sills, jambs, recesses, offsets, external corners, and other conditions to provide a complete and neatly finished installation. Solidly back tile bases and coves with mortar. Do not walk or work on newly tiled floors without using kneeling boards or equivalent protection of the tiled surface. Keep traffic off horizontal portland cement mortar installations for at least 72 hours. Keep all traffic off epoxy installed floors for at least 40 hours after grouting, and heavy traffic off for at least 7 days, unless otherwise specifically authorized by manufacturer. Dimension and draw detail drawings at a minimum scale of 1/4 inch = 1 foot. Include drawings of pattern at inside corners, outside corners, termination points and location of all equipment items such as thermostats, switch plates, mirrors and toilet accessories mounted on surface. Submit drawings showing ceramic tile pattern elevations and floor plans. Submit manufacturer's preprinted installation instructions.

Do not install building construction materials that show visual evidence of biological growth.

3.3 INSTALLATION OF SUBSTRATES

3.3.1 Cementitious Backer Units

Install as specified in Section 09 29 00 GYPSUM BOARD.

3.4 INSTALLATION OF WALL TILE

3.4.1 Dry-Set Mortar and Latex-Portland Cement Mortar

Use latex-portland cement to install tile in accordance with TCNA Hdbk method W244C-11. Use latex-portland cement when installing porcelain ceramic tile.

3.5 INSTALLATION OF FLOOR TILE

Install floor tile in accordance with TCNA Hdbk method specified herein and with grout joints as recommended by the manufacturer for the type of tile. Install shower receptors in accordance with TCNA Hdbk method B412-11.

3.5.1 Workable or Cured Mortar Bed

Install floor tile over a workable mortar bed or a cured mortar bed at the option of the Contractor. Conform to TCNA Hdbk method F112-11 for workable mortar bed materials and installation. Conform to TCNA Hdbk method F112-11 for cured mortar bed materials and installation. Provide minimum 1/4 inch to maximum 3/8 inch joints in uniformed width.

3.5.2 Waterproof and Crack Isolation Membranes

Install as indicated in accordance with manufacturer's written instructions.

3.5.3 Concrete Fill

Provide a 3500 psi concrete fill mix to dry as consistency as practicable. Spread, tamp, and screed concrete fill to a true plane, and pitch to drains or levels as shown. Thoroughly damp concrete fill before applying setting-bed material. Reinforce concrete fill with one layer of reinforcement, with the uncut edges lapped the width of one mesh and the cut ends and edges lapped a minimum 2 inch. Tie laps together with 18 gauge wire every 10 inch along the finished edges and every 6 inch along the cut ends and edges. Provide reinforcement with support and secure in the centers of concrete fills. Provide a continuous mesh; except where expansion joints occur, cut mesh and discontinue across such joints. Provide reinforced concrete fill under the setting-bed where the distance between the under-floor surface and the finished tiles floor surface is a minimum of 2 inches, and of the same thickness that the mortar setting-bed over the concrete fill with the thickness required in the specified TCNA Hdbk method F112-11.

3.6 INSTALLATION OF MISCELLANEOUS TRIMS

3.6.1 Transition Strips

Install transition strips where indicated, in a manner similar to that of the ceramic tile floor and as recommended by the manufacturer. Provide thresholds full width of the opening. Install head joints at ends not exceeding 1/4 inch in width and grouted full.

3.7 CLEANING AND PROTECTING

Upon completion, thoroughly clean tile surfaces in accordance with manufacturer's approved cleaning instructions. Do not use acid for cleaning glazed tile. Clean floor tile with resinous grout or with

factory mixed grout in accordance with printed instructions of the grout manufacturer. After the grout has set, provide a protective coat of a noncorrosive soap or other approved method of protection for tile wall surfaces. Cover tiled floor areas with building paper before foot traffic is permitted over the finished tile floors. Provide board walkways on tiled floors that are to be continuously used as passageways by workmen. Replace damaged or defective tiles.

-- End of Section --

SECTION 09 51 00

ACOUSTICAL CEILINGS
08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM A489	(2018; E 2018) Standard Specification for Carbon Steel Eyebolts
ASTM A641/A641M	(2019; R 2025) Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire
ASTM C423	(2023; E 2024) Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
ASTM C635/C635M	(2022) Standard Specification for Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-In Panel Ceilings
ASTM C636/C636M	(2013) Standard Practice for Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-In Panels
ASTM C834	(2017) Standard Specification for Latex Sealants
ASTM E413	(2022) Classification for Rating Sound Insulation
ASTM E795	(2023) Standard Practices for Mounting Test Specimens During Sound Absorption Tests
ASTM E1111/E1111M	(2014; R 2022) Standard Test Method for Measuring the Interzone Attenuation of Open Office Components
ASTM E1264	(2022) Standard Classification for Acoustical Ceiling Products
ASTM E1414/E1414M	(2021a) Standard Test Method for Airborne Sound Attenuation Between Rooms Sharing a Common Ceiling Plenum
ASTM E1477	(1998; R 2022a) Standard Test Method for Luminous Reflectance Factor of Acoustical Materials by Use of Integrating-Sphere Reflectometers

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

GREEN SEAL (GS)

GS-36	(2013) Adhesives for Commercial Use

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2022) Adhesive and Sealant Applications

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Drawings

SD-03 Product Data

Acoustical Performance

SD-04 Samples

Acoustical Units

SD-07 Certificates

Indoor Air Quality for Type IX Ceiling Tiles; S

Indoor Air Quality for Humidity Resistant Ceiling Tiles; S

Indoor Air Quality for Adhesives; S

Indoor Air Quality for Sealants; S

1.3 DELIVERY, STORAGE. AND HANDLING

Deliver materials to the site in the manufacturer's original unopened containers with brand name and type clearly marked. Carefully handle and store materials in dry, watertight enclosures. Immediately before installation, store acoustical units for not less than 24 hours at the same temperature and relative humidity as the space where they will be installed in order to assure proper temperature and moisture acclimation.

1.4 ENVIRONMENTAL REQUIREMENTS

Maintain a uniform temperature of not less than 60 degrees F nor more than 85 degrees F and a relative humidity of not more than 70 percent for 24 hours before, during, and 24 hours after installation of acoustical units.

1.5 SCHEDULING

Complete and dry interior finish work such as plastering, concrete and terrazzo work before ceiling installation. Complete mechanical, electrical, and other work above the ceiling line; install and start operating heating, ventilating, and air conditioning systems in order to maintain temperature and humidity requirements.

1.6 WARRANTY

Provide manufacturer's warranty to repair or replace defective materials and workmanship including but not limited to, sagging and warping of panels and rusting and of grid systems, for a period of ten years from date of final acceptance of the work.

1.7 EXTRA MATERIALS

Furnish spare tiles, from the same lot as those installed, of each color at the rate of 5 tiles for each 1000 tiles installed.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Provide sound controlling units mechanically mounted on a ceiling suspension system for acoustical treatment. Provide the unit size, texture, finish, and color as specified. The Contractor has the option to substitute inch-pound (I-P) Recessed Light Fixtures (RLF) for metric RLF. If the Contractor opts to provide I-P RLF, then provide I-P products for other ceiling elements like acoustical ceiling tiles, air diffusers, air registers and grills. Coordinate the entire ceiling system with other details, like the location of access panels and ceiling penetrations, for instance, shown on the drawings. Submit drawings showing the location, extent and details of acoustical treatment including suspension system, method of anchoring and fastening, and reflected ceiling plan.

2.1.1 Acoustical Performance

2.1.1.1 Ceiling Sound Transmission

Provide ceiling systems with the specified Ceiling Attenuation Class (CAC) ratings as determined in accordance with ASTM E1414/E1414M and ASTM E413. Provide sound attenuators over light fixtures, air terminals and other ceiling penetrations, provide acoustical blanket insulation on top of the ceiling or adjacent to partitions to provide lightweight acoustical plenum barriers above partitions as required to achieve the specified CAC ratings. Provide test ceiling continuous at the partition and assembled in the suspension system in the same manner that the ceiling will be installed on the project.

2.1.1.2 Ceiling Sound Absorption

Determine the Noise Reduction Coefficient (NRC) in accordance with ASTM C423. Determine Articulation Class (AC) in accordance with ASTM E1111/E1111M.

2.1.2 Light Reflectance

Determine light reflectance factor in accordance with ASTM E1477 test method.

2.2 ACOUSTICAL UNITS

Submit samples of each type of acoustical unit and each type of suspension grid tee section showing texture, finish, and color. Conform acoustical units to ASTM E1264, Class A, and the following requirements:

2.2.1 Units for Exposed-Grid System (A Standard)

2.2.1.1 Type

IX (mineral fiber with scrubbable finish). Provide certification of indoor air quality for Type IX Ceiling Tiles.

2.2.1.2 Flame Spread

Class A, 25 or less

2.2.1.3 Pattern

C

2.2.1.4 Minimum NRC

0.75 when tested on mounting Type E-400 of ASTM E795.

2.2.1.5 Minimum Light Reflectance Coefficient

LR-1, 0.75 or greater

2.2.1.6 Nominal Size

24 by 24 inch

2.2.1.7 Edge Detail

Square

2.2.1.8 Finish

Factory-applied standard finish. See paragraph COLORS AND STANDARDS.

2.2.1.9 Minimum CAC

40

2.2.2 Units for Exposed-Grid System Enhanced Acoustics (B Optima Tegular)

2.2.2.1 Type

IX (mineral fiber with scrubbable finish). Provide certification of indoor air quality for Type IX Ceiling Tiles.

2.2.2.2 Flame Spread

Class A, 25 or less

2.2.2.3 Pattern

C

2.2.2.4 Minimum NRC

1.0 when tested on Mounting Type E-400 of ASTM E795.

2.2.2.5 Minimum Light Reflectance Coefficient

0.88

2.2.2.6 Nominal Size

24 by 24 inch by 1-1/2 inch thick.

2.2.2.7 Edge Detail

Tegular

2.2.2.8 Finish

Factory-applied standard finish. See paragraph COLORS AND PATTERNS.

2.2.3 Humidity Resistant Composition Units (C)

2.2.3.1 Type

Non-asbestos mineral or glass fibers bonded with ceramic, moisture resistant thermo-setting resin, or other moisture resistant material and having a factory applied white paint finish. Provide panels that do not sag or warp under conditions of heat, high humidity or chemical fumes.

Provide certification of indoor air quality for Humidity Resistant Ceiling Tiles.

2.2.3.2 Flame Spread

Class: A, 25 or less

2.2.3.3 Pattern

C

2.2.3.4 Minimum NRC

0.75 when tested on Mounting Type E-400 of ASTM E795.

2.2.3.5 Minimum Light Reflectance Coefficient

LR-1, 0.75 or greater

2.2.3.6 Nominal Size

24 by 24 inch

2.2.3.7 Edge Detail

Square

2.2.3.8 Finish

Factory-applied standard finish. See paragraph COLORS AND PATTERNS.

2.2.4 Unit Acoustical Absorbers

Provide individually mounted sound absorbing plaques composed of glass fibers or non-asbestos mineral fibers and having a NRC range of not less than 0.60 - 0.70 when tested in accordance with ASTM C423 and reported as a 4 frequency average.

2.3 SUSPENSION SYSTEM

Provide standard exposed-grid standard width flange and narrow width flange as indicated suspension system conforming to ASTM C635/C635M for heavy-duty systems. Provide surfaces exposed to view of aluminum or steel with a factory-applied white baked-enamel finish. Provide wall molding having a flange of not less than 15/16 inch. Provide standard corners. Provide a suspension system with a maximum deflection of 1/360 of the span length capable of supporting the finished ceiling, light fixtures, air diffusers, and accessories, as shown.

2.4 HANGERS

Provide hangers and attachment capable of supporting a minimum 300 pound ultimate vertical load without failure of supporting material or attachment.

2.4.1 Wires

Conform wires to ASTM A641/A641M, Class 1, 0.08 inch (12 gauge).

2.4.2 Eyebolts

Provide eyebolts of weldless, forged-carbon-steel, with a straight-shank in accordance with ASTM A489. Provide minimum 1/4 inch, zinc coated eyebolts.

2.5 ACCESS PANELS

Provide access panels that match adjacent acoustical units, designed and equipped with suitable framing and fastenings for removal and replacement without damage. Size panel to be not less than 12 by 12 inch or more than 12 by 24 inch.

a. Attach an identification plate of 0.032 inch thick aluminum, 3/4 inch in diameter, stamped with the letters "AP" and finished the same as the unit, near one corner on the face of each access panel.

b. Identify ceiling access panel by a number utilizing white identification plates or plastic buttons with contrasting numerals. Provide plates or buttons of minimum 1 inch diameter and securely attached to one corner of each access unit. Provide a typewritten card framed under glass listing the code identification numbers and

corresponding system descriptions listed above. Mount the framed card where directed and furnish a duplicate card to the Contracting Officer. Code identification system is as follows:

(1) Fire detection/alarm system

(2) Air conditioning controls

(3) Plumbing system

(4) Heating and steam systems

(5) Air conditioning duct system

(6) Sprinkler system

(7) Intercommunication system

(8) Telephone junction boxes

2.6 ADHESIVE

Use adhesive as recommended by tile manufacturer. Provide non-aerosol adhesive products used on the interior of the building (defined as inside of the weatherproofing system) that meet either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide aerosol adhesives used on the interior of the building that meet either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of GS-36. For products located on the interior of the building (inside of the weatherproofing system), provide certification or validation of indoor air quality for adhesives.

2.7 FINISHES

Use manufacturer's standard textures, patterns and finishes as specified for acoustical units and suspension system members. Treat ceiling suspension system components to inhibit corrosion.

2.8 COLORS AND PATTERNS

Use colors and patterns for acoustical units and suspension system components as indicated on drawings.

2.9 ACOUSTICAL SEALANT

Conform acoustical sealant to ASTM C834, nonstaining. Provide sealants used on the interior of the building (defined as inside of the weatherproofing system) in accordance with requirements of Section 07 92 00 JOINT SEALANTS. Meet either emissions requirements of CDPH SECTION 01350 (limit the requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. For products located on the interior of the building (inside of the weatherproofing system), provide certification of indoor air quality for Sealants.

PART 3 EXECUTION

3.1 INSTALLATION

Do not install building construction materials that show visual evidence of biological growth.

Examine surfaces to receive directly attached acoustical units for unevenness, irregularities, and dampness that would affect quality and execution of the work. Rid areas, where acoustical units will be cemented, of oils, form residue, or other materials that reduce bonding capabilities of the adhesive. Complete and dry interior finish work such as plastering, concrete, and terrazzo work before installation. Complete and approve mechanical, electrical, and other work above the ceiling line prior to the start of acoustical ceiling installation. Provide acoustical work complete with necessary fastenings, clips, and other accessories required for a complete installation. Do not expose mechanical fastenings in the finished work. Lay out hangers for each individual room or space. Provide hangers to support framing around beams, ducts, columns, grilles, and other penetrations through ceilings. Keep main runners and carrying channels clear of abutting walls and partitions. Provide at least two main runners for each ceiling span. Wherever required to bypass an object with the hanger wires, install a subsuspension system so that all hanger wires will be plumb.

3.1.1 Suspension System

Install suspension system in accordance with ASTM C636/C636M and as specified herein. Do not suspend hanger wires or other loads from underside of steel decking.

3.1.1.1 Plumb Hangers

Install hangers plumb and not pressing against insulation covering ducts and pipes. Where lighting fixtures are supported from the suspended ceiling system, provide hangers at a minimum of four hangers per fixture and located not more than 6 inch from each corner of each fixture.

3.1.1.2 Splayed Hangers

Splay (slope or slant) hangers around obstructions, offsetting the resulting horizontal force by bracing, countersplaying, or other acceptable means.

3.1.2 Wall Molding

Provide wall molding where ceilings abut vertical surfaces. Miter corners where wall moldings intersect or install corner caps. Secure wall molding not more than 3 inch from ends of each length and not more than 16 inch on centers between end fastenings. Provide wall molding springs at each acoustical unit in semi-exposed or concealed systems.

3.1.3 Acoustical Units

Install acoustical units in accordance with the approved installation instructions of the manufacturer. Ensure that edges of acoustical units are in close contact with metal supports, with each other, and in true alignment. Arrange acoustical units so that units less than one-half width are minimized. Hold units in exposed-grid system in place with

manufacturer's standard hold-down clips, if units weigh less than 1 psf or if required for fire resistance rating.

3.1.4 Acoustical Sealant

Seal all joints around pipes, ducts or electrical outlets penetrating the ceiling. Apply a continuous ribbon of acoustical sealant on vertical web of wall or edge moldings.

3.1.5 Adhesive Application

Wipe back of tile to remove accumulated dust. Daub acoustical units on back side with four equal daubs of adhesive. Apply daubs near corners of tiles. Ensure that contact area of each daub is at least 2 inch diameter in final position. Press units into place, aligning joints and abutting units tight and uniform without differences in joint widths.

3.2 CEILING ACCESS PANELS

Locate ceiling access panels directly under the items which require access.

3.3 CLEANING

Following installation, clean dirty or discolored surfaces of acoustical units and leave them free from defects. Remove units that are damaged or improperly installed and provide new units as directed.

-- End of Section --

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SECTION 09 65 00

RESILIENT FLOORING
08/10, CHG 3: 08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E648	(2019a) Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source
ASTM F710	(2022) Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
ASTM F1482	(2021) Standard Practice for Installation and Preparation of Panel Type Underlayments to Receive Resilient Flooring
ASTM F1700	(2020) Standard Specification for Solid Vinyl Floor Tile
ASTM F1861	(2021) Standard Specification for Resilient Wall Base
ASTM F1869	(2022) Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
ASTM F2170	(2019a) Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

GREEN SEAL (GS)

GS-36	(2013) Adhesives for Commercial Use

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2022) Adhesive and Sealant Applications

UNDERWRITERS LABORATORIES (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Resilient Flooring and Accessories; G

SD-03 Product Data

Resilient Flooring and Accessories; G

Adhesives

Luxury Vinyl Tile

Wall Base

SD-04 Samples

Resilient Flooring and Accessories; G

SD-06 Test Reports

Moisture, Alkalinity and Bond Tests; G

SD-07 Certificates

Indoor Air Quality for Luxury Vinyl Tile; S

Indoor Air Quality for Wall Base; S

Indoor Air Quality for Adhesives; S

SD-08 Manufacturer's Instructions

Surface Preparation; G

Installation; G

SD-10 Operation and Maintenance Data

Resilient Flooring and Accessories; G

1.3 CERTIFICATES

1.3.1 Indoor Air Quality

Submit required indoor air quality certifications and validations in one submittal package.

1.3.1.1 Floor Covering Materials

Provide Luxury Vinyl Tile and wall base products certified to meet indoor air quality requirements by FLOORSCORE, UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification by other third-party programs. Provide current product certification documentation from certification body.

1.3.1.2 Adhesives, Caulking and Sealants

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification or validation by other third-party programs that products meet the requirements of this Section. Provide current product certification documentation from certification body. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited herein.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver materials to the building site in original unopened containers bearing the manufacturer's name, style name, pattern color name and number, production run, project identification, and handling instructions. Store materials in a clean, dry, secure, and well-ventilated area free from strong contaminant sources and residues with ambient air temperature maintained above 68 degrees F and below 85 degrees F, stacked according to manufacturer's recommendations. Remove resilient flooring products from packaging to allow ventilation prior to installation. Protect materials from the direct flow of heat from hot-air registers, radiators and other heating fixtures and appliances. Observe ventilation and safety procedures specified in the MSDS. Do not store rubber surface products with materials that have a high capacity to adsorb volatile organic compound (VOC) emissions. Do not store exposed rubber surface materials in occupied spaces. Do not store near materials that may offgas or emit harmful fumes, such as kerosene heaters, fresh paint, or adhesives.

1.5 ENVIRONMENTAL REQUIREMENTS

Maintain areas to receive resilient flooring at a temperature above 68 degrees F and below 85 degrees F for 3 days before application, during application and 2 days after application, unless otherwise directed by the flooring manufacturer for the flooring being installed. Maintain a minimum temperature of 55 degrees F thereafter. Provide adequate ventilation to remove moisture from area and to comply with regulations limiting concentrations of hazardous vapors.

1.6 SCHEDULING

Schedule resilient flooring application after the completion of other work which would damage the finished surface of the flooring.

1.7 WARRANTY

Provide manufacturer's standard performance guarantees or warranties that extend beyond a one year period.

1.8 EXTRA MATERIALS

Provide extra flooring material of each color and pattern at the rate of 5 tiles for each 1000 tiles installed. Provide extra wall base material composed of 20 linear feet of each type, color and pattern. Package all extra materials in original properly marked containers bearing the manufacturer's name, brand name, pattern color name and number, production run, and handling instructions. Provide extra materials from the same lot as those installed. Leave extra stock at the site in location assigned by Contracting Officer.

PART 2 PRODUCTS

2.1 LUXURY VINYL TILE

Conform to ASTM F1700 Class III printed film with a minimum wear layer thickness 22 MIL and minimum overall thickness with non slip/skid backing, Type A (smooth). Provide 50 CM square tile. Provide tile with a factory protective finish that enhances cleanability and durability.

Provide certification of indoor air quality for Luxury Vinyl Tile.

2.2 WALL BASE

Conform to ASTM F1861, Type TS (vulcanized thermoset rubber) or Type TP (thermoplastic rubber) Style A (straight - installed with carpet) and Style B (coved - installed with resilient flooring) and Style C (butt toe cove installed with 1/8 inch thick flooring). Provide 4 inch high and a minimum 1/8 inch thick wall base. Provide preformed corners in matching height, shape, and color.

Provide certification of indoor air quality for Wall Base.

2.3 MOULDING

Provide tapered mouldings of rubber and types as recommended by flooring manufacturer for both edges and transitions of flooring materials specified. Provide vertical lip on moulding of maximum 1/4 inch. Provide bevel change in level between 1/4 and 1/2 inch with a slope no greater than 1:2.

2.4 ADHESIVES

Provide adhesives for flooring, base and accessories as recommended by the manufacturer and comply with local indoor air quality standards. Submit manufacturer's descriptive data, documentation stating physical characteristics, and mildew and germicidal characteristics.

Provide non-aerosol adhesive products used on the interior of the building (defined as inside of the weatherproofing system) that meet either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide aerosol adhesives used on the interior of the building that meet either emissions requirements of

CDPH SECTION 01350 (use the office or classroom requirements, regardless of space type) or VOC content requirements of GS-36. Provide certification or validation of indoor air quality for adhesives.

2.5 SURFACE PREPARATION MATERIALS

Provide surface preparation materials, such as panel type underlayment, lining felt, and floor crack fillers as recommended by the flooring manufacturer for the subfloor conditions. Comply with ASTM F1482 for panel type underlayment products. Use one of the following substrates:

a. Concrete.

2.6 CAULKING AND SEALANTS

Provide caulking and sealants in accordance with Section 07 92 00 JOINT SEALANTS.

2.7 MANUFACTURER'S COLOR, PATTERN AND TEXTURE

Provide color, pattern and texture for resilient flooring and accessories in accordance with Section 09 06 00 SCHEDULES FOR FINISHES. Color listed is not intended to limit the selection of equal colors from other manufacturers. Provide floor patterns as specified on the drawings Sheet No. 100. Provide flooring in any one continuous area or replacement of damaged flooring in continuous area from same production run with same shade and pattern. Submit scaled drawings indicating patterns (including location of patterns and colors) and dimensions. Submit manufacturer's descriptive data and three samples of each indicated color and type of flooring, base, mouldings, and accessories sized a minimum 2-1/2 by 4 inch. Submit Data Package 1 in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

2.8 FIRE RESISTANCE TESTING REQUIREMENTS

Provide a minimum average critical radiant flux of 0.22 watts per square centimeter for flooring in corridors and exits when tested in accordance with ASTM E648.

PART 3 EXECUTION

3.1 EXAMINATION

Examine and verify that site conditions are in agreement with the design package. Report all conditions that will prevent a proper installation. Do not take any corrective action without written permission from the Government. Work will proceed only when conditions have been corrected and accepted by the installer. Submit manufacturer's printed installation instructions for all flooring materials and accessories, including preparation of substrate, seaming techniques, and recommended adhesives.

3.2 SURFACE PREPARATION

Provide a smooth, true, level plane for surface preparation of the flooring, except where indicated as sloped. Floor to be flat to within 3/16 inch in 10 feet. Prepare subfloor in accordance with flooring manufacturer's recommended instructions. Prepare the surfaces of lightweight concrete slabs (as defined by the flooring manufacturer) as recommended by the flooring manufacturer. Comply with ASTM F710 for

concrete subfloor preparation. Floor fills or toppings may be required as recommended by the flooring manufacturer. Install underlayments, when required by the flooring manufacturer, in accordance with manufacturer's recommended printed installation instructions. Comply with ASTM F1482 for panel type underlayments. Before any work under this section is begun, correct all defects such as rough or scaling concrete, chalk and dust, cracks, low spots, high spots, and uneven surfaces. Repair all damaged portions of concrete slabs as recommended by the flooring manufacturer. Remove concrete curing and sealer compounds from the slabs, other than the type that does not adversely affect adhesion. Remove paint, varnish, oils, release agents, sealers, waxes, and adhesives, as required by the flooring product in accordance with manufacturer's printed installation instructions.

3.3 MOISTURE, ALKALINITY AND BOND TESTS

Determine the suitability of the concrete subfloor for receiving the resilient flooring with regard to moisture content and pH level by moisture and alkalinity tests. Conduct moisture testing in accordance with ASTM F1869 or ASTM F2170, unless otherwise recommended by the flooring manufacturer. Conduct alkalinity testing as recommended by the flooring manufacturer. Determine the compatibility of the resilient flooring adhesives to the concrete floors by a bond test in accordance with the flooring manufacturer's recommendations. Submit copy of test reports for moisture and alkalinity content of concrete slab, and bond test stating date of test, person conducting the test, and the area tested.

3.4 GENERAL INSTALLATION

Do not install building construction materials that show visual evidence of biological growth.

3.5 PLACING LUXURY VINYL TILES

Install flooring and accessories in accordance with manufacturer's printed installation instructions. Prepare and apply adhesives in accordance with manufacturer's directions for installation method specified. Keep tile lines and joints square, symmetrical, tight, and even. Keep each floor in true, level plane, except where slope is indicated. Vary edge width as necessary to maintain full-size tiles in the field, no edge tile to be less than one-half the field tile size, except where irregular shaped rooms make it impossible. Cut flooring to fit around all permanent fixtures, built-in furniture and cabinets, pipes, and outlets. Cut, fit, and scribe edge tile to walls and partitions after field flooring has been applied.

3.6 PLACING FEATURE STRIPS

Install feature strips in accordance with manufacturer's printed installation instructions. Prepare and apply adhesives in accordance with manufacturer's printed directions.

3.7 PLACING MOULDING

Provide moulding where flooring termination is higher than the adjacent finished flooring and at transitions between different flooring materials. When required, locate moulding under door centerline. Moulding is not required at doorways where thresholds are provided. Secure moulding with adhesive as recommended by the manufacturer. Prepare

and apply adhesives in accordance with manufacturer's printed directions.

3.8 PLACING WALL BASE

Install wall base in accordance with manufacturer's printed installation instructions. Prepare and apply adhesives in accordance with manufacturer's printed directions. Tighten base joints and make even with adjacent resilient flooring. Fill voids along the top edge of base at masonry walls with caulk. Roll entire vertical surface of base with hand roller, and press toe of base with a straight piece of wood to ensure proper alignment. Avoid excess adhesive in corners.

3.9 CLEANING

Immediately upon completion of installation of flooring in a room or an area, dry and clean the flooring and adjacent surfaces to remove all surplus adhesive. Clean flooring as recommended in accordance with manufacturer's printed maintenance instructions and within the recommended time frame. As required by the manufacturer, apply the recommended number of coats and type of polish and finish in accordance with manufacturer's written instructions.

3.10 PROTECTION

From the time of installation until acceptance, protect flooring from damage as recommended by the flooring manufacturer. Remove and replace flooring which becomes damaged, loose, broken, or curled and wall base which is not tight to wall or securely adhered.

-- End of Section --

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SECTION 09 81 16

ACOUSTIC BLANKET INSULATION
07/23

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this section to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C423	(2023; E 2024) Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
ASTM C665	(2017) Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
ASTM E84	(2025) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E119	(2024) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E136	(2026) Standard Test Method for Assessing Combustibility of Materials Using a Vertical Tube Furnace at 750 Degrees C

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Product Data

1.3 SUMMARY

Provide glass fiber acoustical blanket insulation for interior partitions.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver materials in manufacturer's original packaging.

Store and protect products in accordance with manufacturer's instructions. Store in a dry indoors location. Protect insulation materials from moisture and soiling.

Arrange storage of products to permit access for inspection. Periodically inspect to verify products are undamaged and are maintained in acceptable condition.

Do not install insulation that has been damaged or wet. Remove it from jobsite.

a. An exception may be allowed in cases where the contractor is able to demonstrate that wet insulation when fully dried out (either before installation or afterward following exposure to system operating temperatures) will provide installed performance that is equivalent in respects to new, completely dry insulation. In such cases, consult the insulation manufacturer for technical assistance.

1.5 QUALITY CONTROL

1.5.1 Product Data

Submit product characteristics, performance criteria, and limitations, including installation instructions, for each type of product indicated.

PART 2 PRODUCTS

2.1 ACOUSTIC BLANKET INSULATION (SOUND ATTENUATION BATTS), FIRE-RATED

Unfaced glass fiber acoustical insulation, complying with ASTM C665, Type I.

Thickness	Width	Length
31/2"	16" - 24"	96"

a. Surface Burning Characteristics: ASTM E84.

1. Maximum flame spread: 10

2. Maximum smoke developed: 10

b. Combustion Characteristics: Passes ASTM E136.

c. Fire Resistance Ratings: Part of ASTM E119 fire tested wall assemblies.

d. Sound Transmission Class: ASTM C423, STC 47.

e. Dimensional Stability: Linear Shrinkage less than 0.1%.

PART 3 EXECUTION

3.1 EXAMINATION

Examine substrates and conditions under which the work of this Section is to be performed. Notify the Architect in writing of any unsatisfactory conditions. Do not proceed with installation until unsatisfactory conditions have been corrected. Verify mechanical and electrical services within the partition have been tested and inspected.

3.2 INSTALLATION

Comply with manufacturer's installation instructions.

Friction-fit blanket insulation in place, until the interior finish is applied. Install batts to fill entire stud cavity, with no gaps, voids, or areas of compression. If stud cavity is less than 8 feet in height, cut lengths to friction fit against floor and ceiling tracks. Walls with penetrations require that insulation be carefully cut to fit around outlets, junction boxes, and other irregularities.

Where walls are not finished on both sides or where insulation does not fill the cavity depth, install supplementary support to hold product in place.

Where insulation must extend higher than 8 feet, provide temporary support to hold product in place, until finish material is applied.

3.3 PROTECTION

Protect installed insulation as recommended by manufacturer.

-- End of Section --

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SECTION 09 90 00

PAINTS AND COATINGS
02/21

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH)

ACGIH 0100	(2017; Suppl 2020) Documentation of the Threshold Limit Values and Biological Exposure Indices

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME A13.1	(2023) Scheme for the Identification of Piping Systems

ASTM INTERNATIONAL (ASTM)

ASTM D235	(2002; R 2012) Mineral Spirits (Petroleum Spirits) (Hydrocarbon Dry Cleaning Solvent)
ASTM D523	(2014; R 2018) Standard Test Method for Specular Gloss
ASTM D4263	(1983; R 2018) Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method
ASTM D4444	(2013; R 2018) Standard Test Method for Laboratory Standardization and Calibration of Hand-Held Moisture Meters
ASTM D6386	(2016a) Standard Practice for Preparation of Zinc (Hot-Dip Galvanized) Coated Iron and Steel Product and Hardware Surfaces for Painting

CENTERS FOR DISEASE CONTROL AND PREVENTION (CDC)

Intelligence Bulletin 65	(2013) Occupational Exposure to Carbon Nanotubes and Nanofibers

MASTER PAINTERS INSTITUTE (MPI)

MPI 8	(2016) Alkyd, Exterior Flat (MPI Gloss Level I)
MPI 9	(2016) Alkyd, Exterior Gloss (MPI Gloss Level 6)
MPI 10	(2016) Latex, Exterior Flat (MPI Gloss

	Level 1)
MPI 11	(2016) Latex, Exterior Semi-Gloss, MPI Gloss Level 5
MPI 17	(2016) Primer, Bonding, Water Based
MPI 21	(2012) Heat Resistant Coating, (Up to 205°C/402°F), MPI Gloss Level 6
MPI 23	(2015) Primer, Metal, Surface Tolerant
MPI 31	(2012) Varnish, Polyurethane, Moisture Cured, Gloss (MPI Gloss Level 6)
MPI 39	(2018) Primer, Latex, for Interior Wood
MPI 44	(2016) Latex, Interior, (MPI Gloss Level 2)
MPI 45	(2016) Primer Sealer, Interior Alkyd
MPI 47	(2016) Alkyd, Interior, Semi-Gloss (MPI Gloss Level 5)
MPI 48	(2016) Alkyd, Interior, Gloss (MPI Gloss Level 6-7)
MPI 49	(2015) Alkyd, Interior, Flat (MPI Gloss Level 1)
MPI 50	(2015) Primer Sealer, Latex, Interior
MPI 51	(2016) Alkyd, Interior, (MPI Gloss Level 3)2
MPI 52	(2016) Latex, Interior, (MPI Gloss Level 3)
MPI 54	(2016) Latex, Interior, Semi-Gloss (MPI Gloss Level 5)
MPI 56	(2012) Varnish, Interior, Polyurethane, Oil Modified, Gloss
MPI 57	(2012) Varnish, Interior, Polyurethane, Oil Modified, Satin
MPI 71	(2012) Varnish, Polyurethane, Moisture Cured, Flat (MPI Gloss Level 1)
MPI 72	(2016) Polyurethane, Two-Component, Pigmented, Gloss (MPI Gloss Level 6-7)
MPI 76	(2016) Primer, Alkyd, Quick Dry, for Metal
MPI 77	(2015) Epoxy, Gloss
MPI 79	(2016) Primer, Alkyd, Anti-Corrosive for Metal

MPI 90	(2012) Stain, Semi-Transparent, for Interior Wood
MPI 94	(2016) Alkyd, Exterior, Semi-Gloss (MPI Gloss Level 5)
MPI 95	(2015) Primer, Quick Dry, for Aluminum
MPI 101	(2016) Primer, Epoxy, Anti-Corrosive, for Metal
MPI 108	(2015) Epoxy, High Build, Low Gloss
MPI 119	(2016) Latex, Exterior, Gloss (MPI Gloss Level 6)
MPI 134	(2015) Primer, Galvanized, Water Based
MPI 138	(2016) Latex, Interior, High Performance Architectural, (MPI Gloss Level 2)
MPI 139	(2016) Latex, Interior, High Performance Architectural, (MPI Gloss Level 3)
MPI 140	(2016) Latex, Interior, High Performance Architectural, (MPI Gloss Level 4)
MPI 141	(2016) Latex, Interior, High Performance Architectural, Semi-Gloss (MPI Gloss Level 5)
MPI 144	(2016) Latex, Interior, Institutional Low Odor/VOC, (MPI Gloss Level 2)
MPI 145	(2016) Latex, Interior, Institutional Low Odor/VOC, (MPI Gloss Level 3)
MPI 146	(2016) Latex, Interior, Institutional Low Odor/VOC, (MPI Gloss Level 4)
MPI 147	(May 2016) Latex, Interior, Institutional Low Odor/VOC, Semi-Gloss (MPI Gloss Level 5)
MPI 149	(2016) Primer Sealer, Interior, Institutional Low Odor/VOC
MPI 153	(2016) Light Industrial Coating, Interior, Water Based, Semi-Gloss (MPI Gloss Level 5)
MPI 161	(2016) Light Industrial Coating, Exterior, Water Based (MPI Gloss Level 3)
MPI 163	(2016) Light Industrial Coating, Exterior, Water Based, Semi-Gloss (MPI Gloss Level 5)
MPI 164	(2016) Light Industrial Coating, Exterior, Water Based, Gloss (MPI Gloss Level 6)

MPI ASM	(2019) Architectural Painting Specification Manual
MPI GPS-1-14	(2014) Green Performance Standard GPS-1-14
MPI GPS-2-14	(2014) Green Performance Standard GPS-2-14
MPI MRM	(2015) Maintenance Repainting Manual

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC 7/NACE No.4	(2007) Brush-Off Blast Cleaning
SSPC Glossary	(2011) SSPC Protective Coatings Glossary
SSPC PA 1	(2024) Shop, Field, and Maintenance Coating of Metals
SSPC QP 1	(2019) Standard Procedure for Evaluating the Qualifications of Industrial/Marine Painting Contractors (Field Application to Complex Industrial Steel Structures and Other Metal Components)
SSPC SP 1	(2015) Solvent Cleaning
SSPC SP 2	(2024) Hand Tool Cleaning
SSPC SP 3	(2024) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning
SSPC SP 10/NACE No. 2	(2015) Near-White Blast Cleaning
SSPC VIS 1	(2002; E 2004) Guide and Reference Photographs for Steel Surfaces Prepared by Dry Abrasive Blast Cleaning
SSPC VIS 3	(2004) Guide and Reference Photographs for Steel Surfaces Prepared by Hand and Power Tool Cleaning
SSPC VIS 4/NACE VIS 7	(1998; E 2000; E 2004) Guide and Reference Photographs for Steel Surfaces Prepared by Waterjetting
SSPC-SP WJ-1/NACE WJ-1	(2012) Clean to Bare Substrate, Waterjet Cleaning of Metals
SSPC-SP WJ-2/NACE WJ-2	(2012) Very Thorough Cleaning, Waterjet Cleaning of Metals
SSPC-SP WJ-3/NACE WJ-3	(2012) Thorough Cleaning, Waterjet Cleaning of Metals
SSPC-SP WJ-4/NACE WJ-4	(2012) Light Cleaning, Waterjet Cleaning of Metals

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA Method 24	(2000) Determination of Volatile Matter Content, Water Content, Density, Volume Solids, and Weight Solids of Surface Coatings

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FED-STD-313	(2018) Material Safety Data, Transportation Data and Disposal Data for Hazardous Materials Furnished to Government Activities

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.1000	Air Contaminants

1.2 SUBMITTALS

The Contractor shall provide the following Submittals in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

Samples of specified materials may be taken and tested for compliance with specification requirements.

SD-03 Product Data

Approved Products List; G

Product Data Sheets For Specified Coatings And Solvents; G

Samples Of Identification; G

SD-04 Samples

Manufacturer's Samples Of Paint Colors; G

SD-07 Certificates

Coating Contractor's Qualification; G

Sspc Qp 1 Certification; G

Paints And Coatings Indoor Air Quality Certifications

SD-08 Manufacturer's Instructions

Manufacturer's Safety Data Sheets

Manufacturer's Instructions On Mixing

SD-10 Operation and Maintenance Data

Cleaning And Maintenance Instructions

1.3 RELATED REQUIREMENTS

1.3.1 Painting Included

Where a space or surface is indicated to be painted, include the following unless indicated otherwise.

a. Surfaces behind portable objects and surface mounted articles readily detachable by removal of fasteners, such as screws and bolts.

b. New factory finished surfaces that require identification or color coding and factory finished surfaces that are damaged during performance of the work.

c. Existing coated surfaces that are damaged during performance of the work.

1.3.1.1 Exterior Painting

Includes new surfaces of the building and appurtenances. Also included are existing coated surfaces made bare by cleaning operations.

1.3.1.2 Interior Painting

Includes new surfaces of the building and appurtenances as indicated and existing coated surfaces made bare by cleaning operations. Where a space or surface is indicated to be painted, include the following items, unless indicated otherwise.

a. Exposed columns, girders, beams, joists, and metal deck; and

b. Other contiguous surfaces.

1.3.2 Painting Excluded

Do not paint the following unless indicated otherwise.

a. Surfaces concealed and made inaccessible by panelboards, fixed ductwork, machinery, and equipment fixed in place.

b. Surfaces in concealed spaces. Concealed spaces are defined as enclosed spaces above suspended ceilings, furred spaces, attic spaces, crawl spaces, elevator shafts and chases.

c. Steel to be embedded in concrete.

d. Copper, stainless steel, aluminum, anodized aluminum, brass, and lead except existing coated surfaces.

e. Hardware, fittings, and other factory finished items.

1.3.3 Mechanical and Electrical Painting

Includes field coating of interior and exterior new surfaces.

a. Where a space or surface is indicated to be painted, include the following items unless indicated otherwise.

(1) Exposed piping, conduit, and ductwork;

(2) Supports, hangers, air grilles, and registers;

(3) Miscellaneous metalwork and insulation coverings.

b. Do not paint the following, unless indicated otherwise:

(1) New zinc-coated, aluminum, and copper surfaces under insulation

(2) New aluminum jacket on piping

(3) New interior ferrous piping under insulation.

1.3.3.1 Fire Extinguishing Sprinkler Systems

Clean, pretreat, prime, and paint new fire extinguishing sprinkler systems including valves, piping, conduit, hangers, supports, miscellaneous metalwork, and accessories. Apply coatings to clean, dry surfaces, using clean brushes.

1.4 DEFINITIONS

1.4.1 Qualification Testing

Qualification testing is the performance of all test requirements listed in the product specification. This testing is accomplished by MPI to qualify each product for the MPI Approved Product List, and may also be accomplished by Contractor's third-party testing lab if an alternative to Batch Quality Conformance Testing by MPI is desired.

1.4.2 Batch Quality Conformance Testing

Batch quality conformance testing determines that the product provided is the same as the product qualified to the appropriate product specification. This testing must be accomplished by an MPI testing lab.

1.4.3 Coating

SSPC Glossary; (1) A liquid, liquefiable, or mastic composition that is converted to a solid protective, decorative, or functional adherent film after application as a thin layer; (2) Generic term for paint, lacquer, enamel.

1.4.4 DFT or dft

Dry film thickness, the film thickness of the fully cured, dry paint or coating.

1.4.5 DSD

Degree of Surface Degradation, the MPI system of defining degree of surface degradation. Five levels are generically defined under the Assessment sections in the MPI MRM, MPI Maintenance Repainting Manual.

1.4.6 EXT

MPI short term designation for an exterior coating system.

1.4.7 INT

MPI short term designation for an interior coating system.

1.4.8 Loose Paint

Paint or coating that can be removed with a dull putty knife.

1.4.9 mil / mils

The English measurement for 0.001 in or one one-thousandth of an inch.

1.4.10 MPI Gloss Levels

MPI system of defining gloss. Seven gloss levels (G1 to G7) are generically defined under the Evaluation sections of the MPI Manuals. Traditionally, Flat refers to G1/G2, Eggshell refers to G3, Semigloss refers to G5, and Gloss refers to G6.

Gloss levels are defined by MPI as follows:

Gloss Level	Description	Units at 60 degree angle	Units at 80 degree angle
G1	Matte or Flat	0 to 5	10 max
G2	Velvet	0 to 10	10 to 35
G3	Eggshell	10 to 25	10 to 35
G4	Satin	20 to 35	35 min
G5	Semi-Gloss	35 to 70	
G6	Gloss	70 to 85	
G7	High Gloss		

Gloss is tested in accordance with ASTM D523. Historically, the Government has used Flat (G1 / G2), Eggshell (G3), Semi-Gloss (G5), and Gloss (G6).

1.4.11 MPI System Number

The MPI coating system number in each MPI Division found in either the MPI Architectural Painting Specification Manual or the Maintenance Repainting Manual and defined as an exterior (EXT/REX) or interior system (INT/RIN).

1.4.12 Paint

SSPC Glossary; (1) Any pigmented liquid, liquefiable, or mastic composition designed for application to a substrate in a thin layer that is converted to an opaque solid film after application. Used for protection, decoration, identification, or to serve some other functional purposes; (2) Application of a coating material.

1.4.13 REX

MPI short term designation for an exterior coating system used in

repainting projects or over existing coating systems.

1.4.14 RIN

MPI short term designation for an interior coating system used in repainting projects or over existing coating systems.

1.5 SCHEDULING

Allow paint, polyurethane, varnish, and wood stain installations to cure prior to the installation of materials that adsorb VOCs, including carpets, textiles, unprimed gypsum wallboard, and acoustical ceiling panels.

1.6 QUALITY ASSURANCE

1.6.1 Regulatory Requirements

1.6.1.1 Environmental Protection

In addition to requirements specified elsewhere for environmental protection, provide coating materials that conform to the restrictions of the local Air Pollution Control District and regional jurisdiction. Notify Contracting Officer of any paint specified herein which fails to conform.

1.6.1.2 Lead Content

Do not use coatings having a lead content over 0.06 percent by weight of nonvolatile content.

1.6.1.3 Chromate Content

Do not use coatings containing zinc-chromate or strontium-chromate.

1.6.1.4 Asbestos Content

Provide asbestos-free materials.

1.6.1.5 Mercury Content

Provide materials free of mercury or mercury compounds.

1.6.1.6 Silica

Provide abrasive blast media containing no free crystalline silica.

1.6.1.7 Human Carcinogens

Provide materials that do not contain ACGIH 0100 confirmed human carcinogens (A1) or suspected human carcinogens (A2).

1.6.1.8 Carbon Based Fibers / Tubes

Materials must not contain carbon based fibers such as carbon nanotubes or carbon nanofibers. Intelligence Bulletin 65 ranks toxicity of carbon nanotubes on a par with asbestos.

1.6.2 Coating Contractor's Qualification

Submit the name, address, telephone number, and e-mail address of the Contractor that will be performing all surface preparation and coating application. Submit evidence that key personnel have successfully performed surface preparation and application of coatings on a minimum of three similar projects within the past three years. List information by individual and include the following:

a. Name of individual and proposed position for this work.

b. Information about each previous assignment including:

Position or responsibility

Employer (if other than the Contractor)

Name of facility owner

Mailing address and telephone number of facility owner

Name of individual in facility owner's organization who can be contacted as a reference

Location, size and description of structure

Dates work was carried out

Description of work carried out on structure

1.6.3 SSPC QP 1 Certification

Contractors that perform surface preparation or coating application on steel substrates must be certified by the Society for Protective Coatings (formerly Steel Structures Painting Council) (SSPC) to the requirements of SSPC QP 1 prior to Contract award, and must remain certified while accomplishing any surface preparation or coating application. If a Contractor's certification expires, the firm will not be allowed to perform any work until the certification is reissued. Requests for extension of time for any delay to the completion of the project due to an inactive certification will not be considered. Notify the Contracting Officer of any change in Contractor certification status. Notify the Contracting Officer of all scheduled and unannounced on-site audits from SSPC and furnish a copy of all audit reports.

1.6.4 Approved Products List

The current MPI, "Approved Product List" which lists paint by brand, label, product name and product code as of the date of Contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use a subsequent MPI "Approved Product List", however, only one list may be used for the entire Contract and each coating system is to be from a single manufacturer. Provide all coats on a particular substrate from a single manufacturer. No variation from the MPI Approved Products List is acceptable.

1.6.5 Paints and Coatings Indoor Air Quality Certifications

Provide paint and coating products certified to meet indoor air quality

requirements by MPI GPS-1-14, MPI GPS-2-14 or provide certification by other third-party programs. Provide current product certification documentation from certification body.

Provide certification of Indoor Air Quality for Paints and Primers. Provide certification of Indoor Air Quality for Consolidated Latex Paints. Submit required indoor air quality certifications in one submittal package.

1.6.6 Field Samples and Tests

The Contracting Officer may choose up to two coatings that have been delivered to the site to be tested at no cost to the Government. Take samples of each chosen product as specified in the paragraph SAMPLING PROCEDURE. Test each chosen product as specified in the paragraph TESTING PROCEDURE. Remove products from the job site which do not conform, and replace with new products that conform to the referenced specification. Test replacement products that failed initial testing as specified in the paragraph TESTING PROCEDURE at no cost to the Government.

1.6.6.1 Sampling Procedure

Select paint at random from the products that have been delivered to the job site for sample testing. The Contractor must provide one quart samples of the selected paint materials. Take samples in the presence of the Contracting Officer, and label, and identify each sample. Provide labels in accordance with the paragraph PACKAGING, LABELING, AND STORAGE.

1.6.6.2 Testing Procedure

Provide Batch Quality Conformance Testing for specified products, as defined by and performed by MPI. As an alternative to Batch Quality Conformance Testing, the Contractor may provide Qualification Testing for specified products above to the appropriate MPI product specification, using the third-party laboratory approved under the paragraph QUALIFICATION TESTING laboratory for coatings. Include the backup data and summary of the test results within the qualification testing lab report. Provide a summary listing of all the reference specification requirements and the result of each test. Clearly indicate in the summary whether the tested paint meets each test requirement. Note that Qualification Testing may take 4 to 6 weeks to perform, due to the extent of testing required.

Submit name, address, telephone number, FAX number, and e-mail address of the independent third party laboratory selected to perform testing of coating samples for compliance with specification requirements. Submit documentation that laboratory is regularly engaged in testing of paint samples for conformance with specifications, and that employees performing testing are qualified. If MPI is chosen to perform the Batch Quality Conformance testing, the above submittal information is not required, only a letter is required from the Contractor stating that MPI will perform the testing.

1.7 PACKAGING, LABELING, AND STORAGE

Provide paints in sealed containers that legibly show the Contract specification number, designation name, formula or specification number, batch number, color, quantity, date of manufacture, manufacturer's formulation number, manufacturer's directions including any warnings and

special precautions, and name and address of manufacturer. Furnish pigmented paints in containers not larger than 5 gallons. Store paints and thinners in accordance with the manufacturer's written directions, and as a minimum, stored off the ground, under cover, with sufficient ventilation to prevent the buildup of flammable vapors, and at temperatures between 40 to 95 degrees F. Do not store paint, polyurethane, varnish, or wood stain products with materials that have a high capacity to absorb VOC emissions. Do not store paint, polyurethane, varnish, or wood stain products in occupied spaces.

1.8 SAFETY AND HEALTH

Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN. Include in the Activity Hazard Analysis the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

1.8.1 Toxic Materials

To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:

a. The applicable manufacturer's Safety Data Sheets (SDS) or local regulation.

b. 29 CFR 1910.1000.

c. ACGIH 0100, threshold limit values.

Submit manufacturer's Safety Data Sheets for coatings, solvents, and other potentially hazardous materials, as defined in FED-STD-313.

1.9 ENVIRONMENTAL REQUIREMENTS

Comply, at minimum, with manufacturer recommendations for space ventilation during and after installation. Isolate area of application from rest of building when applying high-emission paints or coatings.

1.9.1 Coatings

Do not apply coating when air or substrate conditions are:

a. Less than 5 degrees F above dew point;

b. Below 50 degrees F or over 95 degrees F, unless specifically pre-approved by the Contracting Officer and the product manufacturer. Do not, under any circumstances, violate the manufacturer's application recommendations.

1.9.2 Post-Application

Vacate space for as long as possible after application. Wait a minimum of 48 hours before occupying freshly painted rooms. Maintain one of the following ventilation conditions during the curing period, or for 72 hours after application:

a. Supply airflow at a rate of 6 air changes per hour, when outside temperatures are between 55 degrees F and 85 degrees F and humidity is between 30 percent and 60 percent.

b. Supply airflow at a rate of 1.5 air changes per hour, when outside air conditions are not within the range stipulated above.

PART 2 PRODUCTS

2.1 MATERIALS

Conform to the coating specifications and standards referenced in PART 3. Submit Product Data Sheets for specified coatings and solvents. Provide preprinted cleaning and maintenance instructions for all coating systems. Submit Manufacturer's Instructions on Mixing: Detailed mixing instructions, minimum and maximum application temperature and humidity, pot life, and curing and drying times between coats.

2.2 COLOR SELECTION OF FINISH COATS

Provide colors of finish coats as indicated or specified. Allow Contracting Officer to select colors not indicated or specified. Manufacturers' names and color identification are used for the purpose of color identification only. Named products are acceptable for use only if they conform to specified requirements. Products of other manufacturers are acceptable if the colors are approximately the colors indicated and the product conforms to specified requirements.

Provide color, texture, and pattern of wall coating systems in accordance with Section 09 06 00 SCHEDULES FOR FINISHES. Submit manufacturer's samples of paint colors. Cross reference color samples to color scheme as indicated. Submit color stencil codes. Tint each coat progressively darker to enable confirmation of the number of coats.

PART 3 EXECUTION

3.1 PROTECTION OF AREAS AND SPACES NOT TO BE PAINTED

Prior to surface preparation and coating applications, remove, mask, or otherwise protect hardware, hardware accessories, machined surfaces, radiator covers, plates, lighting fixtures, public and private property, and other such items not to be coated that are in contact with surfaces to be coated. Following completion of painting, reinstall removed items by workmen skilled in the trades. Restore surfaces contaminated by coating materials, to original condition and repair damaged items.

3.2 SURFACE PREPARATION

Remove dirt, splinters, loose particles, grease, oil, disintegrated coatings, and other foreign matter and substances deleterious to coating performance as specified for each substrate before application of paint or surface treatments. Remove oil and grease prior to mechanical cleaning. Schedule cleaning so that dust and other contaminants will not fall on wet, newly painted surfaces. Spot-prime exposed ferrous metals such as nail heads on or in contact with surfaces to be painted with water-thinned paints, with a suitable corrosion-inhibitive primer capable of preventing flash rusting and compatible with the coating specified for the adjacent areas. Refer to MPI ASM and MPI MRM for additional more specific substrate preparation requirements.

3.3 PREPARATION OF METAL SURFACES

3.3.1 New Ferrous Surfaces

a. Ferrous Surfaces including Shop-coated Surfaces and Small Areas That Contain Rust, Mill Scale and Other Foreign Substances: Solvent clean or detergent wash in accordance with SSPC SP 1 to remove oil and grease. Where shop coat is missing or damaged, clean according to SSPC SP 2, SSPC SP 3, or SSPC SP 6/NACE No.3. Brush-off blast remaining surface in accordance with SSPC 7/NACE No.4; Water jetting to SSPC-SP WJ-4/NACE WJ-4 may be used to remove loose coating and other loose materials. Use inhibitor as recommended by coating manufacturer to prevent premature rusting. Protect shop-coated ferrous surfaces from corrosion by treating and touching up corroded areas immediately upon detection.

b. Surfaces With More Than 20 Percent Rust, Mill Scale, and Other Foreign Substances: Clean entire surface in accordance with SSPC SP 6/NACE No.3 / SSPC-SP WJ-3/NACE WJ-3.

3.3.2 Final Ferrous Surface Condition:

3.3.2.1 Tool Cleaned Surfaces

Comply with SSPC SP 2 and SSPC SP 3. Use as a visual reference, photographs in SSPC VIS 3 for the appearance of cleaned surfaces.

3.3.2.2 Abrasive Blast Cleaned Surfaces

Comply with SSPC 7/NACE No.4, SSPC SP 6/NACE No.3, and SSPC SP 10/NACE No. 2. Use as a visual reference, photographs in SSPC VIS 1 for the appearance of cleaned surfaces.

3.3.2.3 Waterjet Cleaned Surfaces

Comply with SSPC-SP WJ-1/NACE WJ-1, SSPC-SP WJ-2/NACE WJ-2, SSPC-SP WJ-3/NACE WJ-3 or SSPC-SP WJ-4/NACE WJ-4. Use as a visual reference, photographs in SSPC VIS 4/NACE VIS 7 for the appearance of cleaned surfaces.

3.3.3 Galvanized Surfaces

a. New or Existing Galvanized Surfaces With Only Dirt and Zinc Oxidation Products: Clean with solvent, steam, or non-alkaline detergent solution in accordance with SSPC SP 1. Completely remove coating by brush-off abrasive blast if the galvanized metal has been passivated or stabilized. Do not "passivate" or "stabilize" new galvanized steel to be coated. If the absence of hexavalent stain inhibitors is not documented, test as described in ASTM D6386, Appendix X2, and remove by one of the methods described therein.

3.3.4 Non-Ferrous Metallic Surfaces

Aluminum and aluminum-alloy, lead, copper, and other nonferrous metal surfaces.

Surface Cleaning: Solvent clean in accordance with SSPC SP 1 and wash with mild non-alkaline detergent to remove dirt and water soluble contaminants.

3.3.5 Terne-Coated Metal Surfaces

Solvent clean surfaces with mineral spirits, ASTM D235. Wipe dry with clean, dry cloths.

3.3.6 Existing Surfaces with a Bituminous or Mastic-Type Coating

Remove chalk, mildew, and other loose material by washing with a solution of 1/2 cup trisodium phosphate, 1/4 cup household detergent, one quart 5 percent sodium hypochlorite solution and 3 quarts of warm water.

3.4 PREPARATION OF GYPSUM BOARD SURFACE

3.4.1 Gypsum Board

3.4.1.1 Surface Cleaning

Verify that gypsum board is dry. Remove loose dirt and dust by brushing with a soft brush, rubbing with a dry cloth, or vacuum-cleaning prior to application of the first coat material. A damp cloth or sponge may be used if paint is water-based.

3.4.1.2 Repair of Minor Defects

Prior to painting, repair joints, cracks, holes, surface irregularities, and other minor defects with patching plaster or spackling compound and sand smooth.

3.4.1.3 Allowable Moisture Content

Latex coatings may be applied to damp surfaces, but not surfaces with droplets of water. Do not apply epoxies to damp surfaces as determined by ASTM D4263. Verify that new plaster to be coated has a maximum moisture content of 8 percent, when measured in accordance with ASTM D4444, Method A, unless otherwise authorized. In addition to moisture content requirements, allow new plaster to age a minimum of 30 days before preparation for painting.

3.5 PREPARATION OF WOOD AND PLYWOOD SURFACES

3.5.1 New Plywood and Wood Surfaces, Except Floors:

a. Surface Cleaning: Clean wood surfaces of foreign matter. Verify that surfaces are free from dust and other deleterious substances and in a condition approved by the Contracting Officer prior to receiving paint or other finish. Do not use water to clean uncoated wood. Scrape to remove loose coatings. Lightly sand to roughen the entire area of previously enamel-coated wood surfaces.

b. Removal of Fungus and Mold: Wash existing coated surfaces with a solution composed of 3 ounces (2/3 cup) trisodium phosphate, one ounce (1/3 cup) household detergent, one quart 5 percent sodium hypochlorite solution and 3 quarts of warm water. Rinse thoroughly with fresh water.

c. Do not exceed 12 percent moisture content of the wood as measured by a moisture meter in accordance with ASTM D4444, Method A, unless otherwise authorized.

d. Prime or touch up wood surfaces adjacent to surfaces to receive water-thinned paints before applying water-thinned paints.

e. Cracks and Nailheads: Set and putty stop nailheads and putty cracks after the prime coat has dried.

3.6 APPLICATION

3.6.1 Coating Application

a. Comply with applicable federal, state and local laws enacted to ensure compliance with Federal Clean Air Standards. Apply coating materials in accordance with SSPC PA 1. SSPC PA 1 methods are applicable to all substrates, except as modified herein.

b. At the time of application, paint must show no signs of deterioration. Maintain uniform suspension of pigments during application.

c. Unless otherwise specified or recommended by the paint manufacturer, paint may be applied by brush, roller, or spray. Use trigger operated spray nozzles for water hoses. Use rollers for applying paints and enamels of a type designed for the coating to be applied and the surface to be coated. Wear protective clothing and respirators when applying oil-based paints or using spray equipment with any paints.

d. Only apply paints, except water-thinned types, to surfaces that are completely free of moisture as determined by sight or touch.

e. Thoroughly work coating materials into joints, crevices, and open spaces. Pay special attention to ensure that all edges, corners, crevices, welds, and rivets receive a film thickness equal to that of adjacent painted surfaces.

f. Apply each coat of paint so that dry film is of uniform thickness and free from runs, drops, ridges, waves, pinholes or other voids, laps, brush marks, and variations in color, texture, and finish. Completely hide all blemishes.

g. Touch up damaged coatings before applying subsequent coats. Broom clean and clear dust from interior areas before and during the application of coating material.

h. Apply paint to new fire extinguishing sprinkler systems including valves, piping, conduit, hangers, supports, miscellaneous metal work, and accessories. Shield sprinkler heads with protective coverings while painting is in progress. Remove sprinkler heads which have been painted and replace with new sprinkler heads. Unfinished spaces include attic spaces, spaces above suspended ceilings, crawl spaces, pipe chases, mechanical equipment room, and space where walls or ceiling are not painted or not constructed of a prefinished material. Upon completion of painting, remove protective covering from sprinkler heads.

i. Piping in Unfinished Areas: Provide primed surfaces with one coat of red alkyd gloss enamel (MPI 9) applied to a minimum dry film thickness of 1.0 mil in attic spaces, spaces above suspended ceilings, crawl spaces, pipe chases, mechanical equipment room, and spaces where walls

or ceiling are not painted or not constructed of a prefinished material.

j. Piping in Finished Areas: Provide primed surfaces with two coats of paint to match adjacent surfaces, except provide valves and operating accessories with one coat of red alkyd gloss enamel (MPI 9) applied to a minimum dry film thickness of 1.0 mil or two component gloss polyurethane (MPI 72) in exterior applications.

k. Provide labeling on the surfaces of all feed and cross mains to show the pipe function such as "Sprinkler System", "Fire Department Connection", "Standpipe". For pipe sizes 4-inch and larger provide white painted stenciled letters and arrows, a minimum of 2 in in height and visible from at least two sides when viewed from the floor. For pipe sizes less than 4-inch, provide white painted stenciled letters and arrows, a minimum of 0.75 in in height and visible from the floor.

l. All fire suppression system valves must be marked with permanent tags indicating normally open or normally closed.

m. Drying Time: Allow time between coats, as recommended by the coating manufacturer, to permit thorough drying, but not to present topcoat adhesion problems. Provide each coat in specified condition to receive next coat.

n. Primers, and Intermediate Coats: Do not allow primers or intermediate coats to dry more than 30 days, or longer than recommended by manufacturer, before applying subsequent coats. Follow manufacturer's recommendations for surface preparation if primers or intermediate coats are allowed to dry longer than recommended by manufacturers of subsequent coatings. Cover each preceding coat or surface completely by ensuring visually perceptible difference in shades of successive coats.

o. Finished Surfaces: Provide finished surfaces free from runs, drops, ridges, waves, laps, brush marks, and variations in colors.

p. Thermosetting Paints: Apply topcoats over thermosetting paints (epoxies and urethanes) within the overcoat window recommended by the manufacturer.

3.6.2 Mixing and Thinning of Paints

Reduce paints to proper consistency by adding fresh paint, except when thinning is mandatory to suit surface, temperature, weather conditions, application methods, or for the type of paint being used. Obtain written permission from the Contracting Officer to use thinners. Verify that the written permission includes quantities and types of thinners to use.

When thinning is allowed, thin paints immediately prior to application with not more than one pint of suitable thinner per gallon. The use of thinner does not relieve the Contractor from obtaining complete hiding, full film thickness, or required gloss. Thinning cannot cause the paint to exceed limits on volatile organic compounds. Do not mix paints of different manufacturers.

3.6.3 Two-Component Systems

Mix two-component systems in accordance with manufacturer's instructions. Follow recommendation by the manufacturer for any thinning of the first coat to ensure proper penetration and sealing for each type of substrate.

3.6.4 Coating Systems

a. Systems by Substrates: Apply coatings that conform to the respective specifications listed in the following Tables:

Table for Exterior Applications	
MPI Division	Substrate Application
MPI Division 5	Exterior Metal, Ferrous and Non-Ferrous Paint Table

Table for Interior Applications	
MPI Division	Substrate Application
MPI Division 5	Interior Metal, Ferrous and Non-Ferrous Paint Table
MPI Division 6	Interior Wood Paint Table
MPI Division 9	Interior Plaster, Gypsum Board, Textured Surfaces Paint Table

b. Minimum Dry Film Thickness (DFT): Apply paints, primers, varnishes, enamels, undercoats, and other coatings to a minimum dry film thickness of 1.5 mil each coat unless specified otherwise in the Tables. Coating thickness, where specified, refers to the minimum dry film thickness.

c. Coatings for Surfaces Not Specified Otherwise: Coat unspecified surfaces the same as surfaces having similar conditions of exposure.

d. Existing Surfaces Damaged During Performance of the Work, Including New Patches In Existing Surfaces: Coat surfaces with the following:

(1) One coat of primer.

(2) One coat of undercoat or intermediate coat.

(3) One topcoat to match adjacent surfaces.

e. Existing Coated Surfaces To Be Painted: Apply coatings conforming to the respective specifications listed in the Tables herein, except that pretreatments, sealers and fillers need not be provided on surfaces where existing coatings are soundly adhered and in good condition. Do not omit undercoats or primers.

3.7 COATING SYSTEMS FOR CONCRETE AND CEMENTITIOUS SUBSTRATES

Apply coatings of Tables in MPI Division 3, 4 and 9 for Exterior and Interior.

3.8 COATING SYSTEMS FOR WOOD AND PLYWOOD

a. Apply coatings of Tables in MPI Division 6 for Exterior and Interior.

b. Prior to erection, apply two coats of specified primer to treat and prime wood and plywood surfaces which will be inaccessible after erection.

c. Apply stains in accordance with manufacturer's printed instructions.

3.9 EQUIPMENT, DUCTWORK, VALVES AND PIPING IDENTIFICATION

Provide Identification, Including Surfaces In Concealed Spaces: On piping not covered by ASME A13.1, stencil approved names or code letters, in letters a minimum of 1/2 inch high for piping and a minimum of 2 inches high elsewhere. Stencil arrow-shaped markings on piping to indicate direction of flow using black stencil paint. Provide samples of identification used for labeling and identification systems installed as part of this contract.

3.10 INSPECTION AND ACCEPTANCE

In addition to meeting previously specified requirements, demonstrate mobility of moving components, including swinging and sliding doors, cabinets, and windows with operable sash, for inspection by the Contracting Officer. Perform this demonstration after appropriate curing and drying times of coatings have elapsed and prior to invoicing for final payment.

3.11 PAINT TABLES

All DFT's are minimum values. Use only materials with a MPI GPS-1-14 green check mark having a minimum MPI "Environmentally Friendly" E2 rating based on VOC (EPA Method 24) content levels. Acceptable products are listed in the MPI Green Approved Products List, available at http://www.specifygreen.com/APL/ProductIdxByMPInum.asp.

3.11.1 Exterior Paint Tables

3.11.1.1 MPI Division 5: Exterior Metal, Ferrous and Non-Ferrous Paint Table

A. Steel / Ferrous Surfaces

(1) New Steel that has been hand or power tool cleaned to SSPC SP 2 or SSPC SP 3

Alkyd					
New	Existing, uncoated	Primer	Intermediate	Topcoat	System DFT

MPI EXT 5.1Q-G5 (Semigloss	MPI REX 5.1D-G5 (Semigloss)	MPI 23	MPI 94	MPI 94	5.25 mils
MPI EXT 5.1Q-G6 (Gloss)	MPI REX 5.1D-G6 (Gloss)	MPI 23	MPI 9	MPI 9	5.25 mils
Topcoat: Coating to match adjacent surfaces.					

(2) New Steel that has been blast-cleaned to SSPC SP 6/NACE No.3

Alkyd					
New	Existing, uncoated	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.1D-G5 (Semigloss)	MPI REX 5.1D-G5 (Semigloss)	MPI 79	MPI 94	MPI 94	5.25 mils
MPI EXT 5.1D-G6 (Gloss)	MPI REX 5.1D-G6 (Gloss)	MPI 79	MPI 9	MPI 9	5.25 mils
Topcoat: Coating to match adjacent surfaces.					

(3) New steel blast cleaned to SSPC SP 10/NACE No. 2

Waterborne Light Industrial					
New	Existing	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.1R-G5 (Semigloss)	MPI EXT 5.1R-G5 (Semigloss)	MPI 101	MPI 108	MPI 163	8.5 mils
MPI EXT 5.1R-G6 (Gloss)	MPI EXT 5.1R-G6 (Gloss)	MPI 101	MPI 108	MPI 164	8.5 mils
Topcoat: Coating to match adjacent surfaces.					

Pigmented Polyurethane					
New	Existing	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.1J-G6 (Gloss)	MPI EXT 5.1J-G6 (Gloss)	MPI 101	MPI 108	MPI 72	8.5 mils
Topcoat: Coating to match adjacent surfaces.					

B. Exterior Galvanized Surfaces

(1) New Galvanized surfaces

Waterborne Primer / Latex				
New Galvanized Surfaces	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.3H-G1 (Flat)	MPI 134	MPI 10	MPI 10	4.5 mils
EXT 5.3H-G5 (Semigloss)	MPI 134	MPI 11	MPI 11	4.5 mils
MPI EXT 5.3H-G6 (Gloss)	MPI 134	MPI 119	MPI 119	4.5 mils
Topcoat: Coating to match adjacent surfaces.				

Waterborne Primer / Waterborne Light Industrial Coating				
New Galvanized Surfaces	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.3J-G5 (Semigloss)	MPI 134	MPI 163	MPI 163	4.5 mils
MPI EXT 5.3J-G6 (Gloss)	MPI 134	MPI 164	MPI 164	4.5 mils
Topcoat: Coating to match adjacent surfaces.				

Epoxy Primer / Waterborne Light Industrial Coating				
New Galvanized Surfaces	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.3K-G5 (Semigloss)	MPI 101	MPI 163	MPI 163	5 mils
MPI EXT 5.3K-G6 (Gloss)	MPI 101	MPI 164	MPI 164	5 mils
Topcoat: Coating to match adjacent surfaces.				

Pigmented Polyurethane				
New Galvanized Surfaces	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.3L-G6 (Gloss)	MPI 101	N/A	MPI 72	5 mils

Topcoat: Coating to match adjacent surfaces.

(2) Galvanized surfaces with slight coating deterioration; little or no rusting

Waterborne Light Industrial Coating				
Galvanized Surfaces with slight coating deterioration	Primer	Intermediate	Topcoat	System DFT
MPI REX 5.3J-G5 (Semigloss)	MPI 134	N/A	MPI 163	4.5 mils
Topcoat: Coating to match adjacent surfaces.				

Pigmented Polyurethane				
Galvanized Surfaces with slight coating deterioration	Primer	Intermediate	Topcoat	System DFT
MPI REX 5.3D-G6 (Gloss)	MPI 101	N/A	MPI 72	5 mils
Topcoat: Coating to match adjacent surfaces.				

(3) Galvanized surfaces with severely deteriorated coating or rusting

Waterborne Light Industrial Coating				
Galvanized surfaces with severely deteriorated coating or rusting	Primer	Intermediate	Topcoat	System DFT
MPI REX 5.3L-G5(Semigloss)	MPI 101	MPI 108	MPI 163	8.5 mils
MPI REX 5.3L-G6(Gloss)	MPI 101	MPI 108	MPI 164	8.5 mils
Topcoat: Coating to match adjacent surfaces.				

Pigmented Polyurethane

Galvanized surfaces with severely deteriorated coating or rusting	Primer	Intermediate	Topcoat	System DFT
MPI REX 5.3D-G6(Gloss)	MPI 101	MPI 72	MPI 72	5 mils
Topcoat: Coating to match adjacent surfaces.				

C. Exterior Surfaces, Other Metals (Non-Ferrous)

(1) Aluminum, aluminum alloy and other miscellaneous non-ferrous metal items not otherwise specified except hot metal surfaces, roof surfaces, and new prefinished equipment

Alkyd				
New Galvanized Surfaces	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.4F-G1 (Flat	MPI 95	MPI 8	MPI 8	5 mils
MPI EXT 5.4F-G5 (Semigloss)	MPI 95	MPI 94	MPI 94	5 mils
MPI EXT 5.4F-G6 (Gloss)	MPI 95	MPI 9	MPI 9	5 mils
Topcoat: Coating to match adjacent surfaces.				

Waterborne Light Industrial Coating				
New Galvanized Surfaces	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.4F-G1 (Flat	MPI 95	MPI 161	MPI 161	5 mils
MPI EXT 5.4F-G5 (Semigloss)	MPI 95	MPI 163	MPI 163	5 mils
MPI EXT 5.4F-G6 (Gloss)	MPI 95	MPI 164	MPI 164	5 mils
Topcoat: Coating to match adjacent surfaces.				

(2) Surfaces adjacent to painted surfaces; Mechanical, Electrical, Fire extinguishing sprinkler systems including valves, conduit, hangers,

supports, exposed copper piping, and miscellaneous metal items not otherwise specified except floors, hot metal surfaces, and new prefinished equipment

Alkyd				
New	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.1D-G1 (Flat)	MPI 79	MPI 8	MPI 8	5.25 mils
MPI EXT 5.1D-G5 (Semigloss)	MPI 79	MPI 94	MPI 94	5.25 mils
MPI EXT 5.1D-G6 (Gloss)	MPI 79	MPI 9	MPI 9	5.25 mils
Topcoat: Coating to match adjacent surfaces.				

Waterborne Light Industrial Coating				
New	Primer	Intermediate	Topcoat	System DFT
MPI EXT 5.1C-G3(Eggshell)	MPI 79	MPI 161	MPI 161	5 mils
MPI EXT 5.1C-G5(Semigloss)	MPI 79	MPI 163	MPI 163	5 mils
MPI EXT 5.1C-G6(Gloss)	MPI 79	MPI 164	MPI 164	5 mils
Primer as recommended by manufacturer. Topcoat: Coating to match adjacent surfaces.				

D. Exterior Hot Surfaces

(1) Hot metal surfaces subject to temperatures up to 400 degrees F

Heat Resistant Enamel				
New	N/A	Intermediate	Topcoat	System DFT
MPI EXT 5.2A	MPI 21	N/A	N/A	Per Manufacturer
Surface preparation and number of coats per manufacturer's instructions.				

3.11.2 Interior Paint Tables

3.11.2.1 MPI Division 5: Interior Metal, Ferrous and Non-Ferrous Paint Table

A. Interior Steel / Ferrous Surfaces

(1) Metal, Mechanical, Electrical, Fire extinguishing sprinkler systems including valves, conduit, hangers, supports, Surfaces adjacent to painted surfaces (Match surrounding finish), exposed copper piping, and miscellaneous metal items not otherwise specified except floors, hot metal surfaces, and new prefinished equipment

Alkyd				
New, uncoated Existing	Primer	Intermediate	Topcoat	System DFT
MPI INT 5.1E-G2 (Flat)	MPI 76	MPI 49	MPI 49	5.25 mils
MPI INT 5.1E-G3 (Eggshell)	MPI 76	MPI 51	MPI 51	5.25 mils
MPI INT 5.1E-G5 (Semigloss)	MPI 76	MPI 47	MPI 47	5.25 mils
MPI INT 5.1E-G6 (Gloss)	MPI 76	MPI 48	MPI 48	5.25 mils
Topcoat: Coating to match adjacent surfaces.				

(2) Metal in toilets, restrooms, areas requiring a high degree of sanitation, and other high-humidity areas not otherwise specified except floors, hot metal surfaces, and new prefinished equipment

Alkyd				
New, uncoated Existing	Primer	Intermediate	Topcoat	System DFT
MPI INT 5.1E-G3 (Eggshell)	MPI 76	MPI 51	MPI 51	5.25 mils
MPI INT 5.1E-G5 (Semigloss)	MPI 76	MPI 47	MPI 47	5.25 mils
MPI INT 5.1E-G6 (Gloss)	MPI 76	MPI 48	MPI 48	5.25 mils
Topcoat: Coating to match adjacent surfaces.				

(3) Miscellaneous non-ferrous metal items not otherwise specified except floors, hot metal surfaces, and new prefinished equipment. Match surrounding finish

Alkyd

New, uncoated Existing	Primer	Intermediate	Topcoat	System DFT
MPI INT 5.4J-G2 (Flat)	MPI 95	MPI 49	MPI 49	5 mils
MPI INT 5.4J-G3 (Eggshell)	MPI 95	MPI 51	MPI 51	5 mils
Topcoat: Coating to match adjacent surfaces.				

B. Hot Surfaces

(1) Hot metal surfaces subject to temperatures up to 400 degrees F

Heat Resistant Enamel				
New	N/A	Intermediate	Topcoat	System DFT
MPI INT 5.2A	MPI 21	N/A	N/A	Per Manufacturer
Surface preparation and number of coats per manufacturer's instructions.				

3.11.2.2 MPI Division 6: Interior Wood Paint Table

A. Interior Wood and Plywood

(1) New Wood and plywood not otherwise specified

High Performance Architectural Latex				
New, uncoated Existing	Primer	Intermediate	Topcoat	System DFT
MPI INT 6.4S-G3 (Eggshell)	MPI 39	MPI 139	MPI 139	4.5 mils
MPI INT 6.4S-G4 (Satin)	MPI 39	MPI 140	MPI 140	4.5 mils
MPI INT 6.4S-G5 (Semigloss)	MPI 39	MPI 141	MPI 141	4.5 mils
Topcoat: Coating to match adjacent surfaces.				

Alkyd				
New, uncoated Existing	Primer	Intermediate	Topcoat	System DFT

MPI INT 6.4B-G3 (Eggshell)	MPI 45	MPI 51	MPI 51	4.5 mils
MPI INT 6.4B-G5 (Semigloss)	MPI 45	MPI 47	MPI 47	4.5 mils
MPI INT 6.4B-G6 (Gloss)	MPI 45	MPI 48	MPI 48	4.5 mils
Topcoat: Coating to match adjacent surfaces.				

Institutional Low Odor / Low VOC Latex				
New, uncoated Existing	Primer	Intermediate	Topcoat	System DFT
MPI INT 6.3V-G2 (Flat)	MPI 39	MPI 144	MPI 144	4 mils
MPI INT 6.3V-G3 (Eggshell)	MPI 39	MPI 145	MPI 145	4 mils
MPI INT 6.3V-G4 (Satin)	MPI 39	MPI 146	MPI 146	4 mils
MPI INT 6.3V-G5 (Semigloss)	MPI 39	MPI 147	MPI 147	4 mils

B. Interior New Wood and Plywood, except floors; natural finish or stained

Natural finish, oil-modified polyurethane					
New	Existing	Primer	Intermediate	Topcoat	System DFT
MPI INT 6.4J-G4	MPI RIN 6.4L-G4	MPI 57	MPI 57	MPI 57	4 mils
MPI INT 6.4J-G6 (Gloss)	MPI RIN 6.4L-G6 (Gloss)	MPI 56	MPI 56	MPI 56	4 mils

Stained, oil-modified polyurethane						
New	Existing	Stain	Primer	Intermediate	Topcoat	System DFT
MPI INT 6.4E-G4	MPI RIN 6.4G-G4	MPI 90	MPI 57	MPI 57	MPI 57	4 mils
MPI INT 6.4E-G6 (Gloss)	MPI RIN 6.4G-G6 (Gloss)	MPI 90	MPI 56	MPI 56	MPI 56	4 mils

Stained, Moisture Cured Urethane						
New	Existing	Stain	Primer	Intermediate	Topcoat	System DFT
MPI INT 6.4V-G2 (Flat)	MPI RIN 6.4V-G2 (Flat)	MPI 90	MPI 71	MPI 71	MPI 71	4 mils
MPI INT 6.4V-G6 (Gloss)	MPI RIN 6.4V-G6 (Gloss)	MPI 90	MPI 31	MPI 31	MPI 31	4 mils

C. Interior New Wood Doors; Natural Finish or Stained

Natural finish, oil-modified polyurethane					
New	Existing, previously finished or stained	Primer	Intermediate	Topcoat	System DFT
MPI INT 6.3K-G4	MPI RIN 6.3K-G4	MPI 57	MPI 57	MPI 57	4 mils
MPI INT 6.3K-G6 (Gloss)	MPI RIN 6.3K-G6 (Gloss)	MPI 56	MPI 56	MPI 56	4 mils
Note: Sand between all coats per manufacturers recommendations.					

Stained, oil-modified polyurethane						
New	Existing, previously finished or stained	Stain	Primer	Intermediate	Topcoat	System DFT
MPI INT 6.3E-G4	MPI RIN 6.3E-G4	MPI 90	MPI 57	MPI 57	MPI 57	4 mils
MPI INT 6.5B-G6 (Gloss)	MPI RIN 6.5B-G6 (Gloss)	MPI 90	MPI 56	MPI 56	MPI 56	4 mils
Note: Sand between all coats per manufacturers recommendations.						

Stained, Moisture Cured Urethane						
New	Existing, previously finished or stained	Stain	Primer	Intermediate	Topcoat	System DFT
MPI INT 6.4V-G2 (Flat)	MPI RIN 6.4V-G2 (Flat)	MPI 90	MPI 71	MPI 71	MPI 71	4 mils

MPI INT 6.4V-G6 (Gloss)	MPI RIN 6.4V-G6 (Gloss)	MPI 90	MPI 31	MPI 31	MPI 31	4 mils
Note: Sand between all coats per manufacturers recommendations.						

3.11.2.3 MPI Division 9: Interior Gypsum Board Paint Table

A. Interior New Wallboard not otherwise specified

Latex					
New	Existing, previously painted	Primer	Intermediate	Topcoat	System DFT
MPI INT 9.2A-G2 (Flat)	RIN 9.2A-G2 (Flat)	MPI 50	MPI 44	MPI 44	4 mils
MPI INT 9.2A-G3 (Eggshell)	RIN 9.2A-G3 (Eggshell)	MPI 50	MPI 52	MPI 52	4 mils
MPI INT 9.2A-G5 (Semigloss)	RIN 9.2A-G5 (Semigloss)	MPI 50	MPI 54	MPI 54	4 mils
Topcoat: Coating to match adjacent surfaces.					

High Performance Architectural Latex - High Traffic Areas					
New	Existing, previously painted	Primer	Intermediate	Topcoat	System DFT
MPI INT 9.2B-G2 (Flat)	MPI RIN 9.2B-G2 (Flat)	MPI 50	MPI 138	MPI 138	4 mils
MPI INT 9.2B-G3 (Eggshell)	MPI RIN 9.2B-G3 (Eggshell)	MPI 50	MPI 139	MPI 139	4 mils
MPI INT 9.2B-G5 (Semigloss)	MPI RIN 9.2B-G5 (Semigloss)	MPI 50	MPI 141	MPI 141	4 mils
Topcoat: Coating to match adjacent surfaces.					

Institutional Low Odor / Low VOC Latex, New

Institutional Low Odor / Low VOC Latex				
New	Primer	Intermediate	Topcoat	System DFT
MPI INT 9.2M-G2 (Flat)	MPI 149	MPI 144	MPI 144	4 mils

MPI INT 9.2M-G3 (Eggshell)	MPI 149	MPI 145	MPI 145	4 mils
MPI INT 9.2M-G4 (Satin)	MPI 149	MPI 146	MPI 146	4 mils
MPI INT 9.2M-G5 (Semigloss)	MPI 149	MPI 147	MPI 147	4 mils
Topcoat: Coating to match adjacent surfaces.				

B. Interior New Wallboard in toilets, restrooms, areas requiring a high degree of sanitation, and other high humidity areas not otherwise specified

Waterborne Light Industrial Coating					
New, uncoated Existing	Existing, previously painted	Primer	Intermediate	Topcoat	System DFT
MPI INT 9.2L-G5(Semigloss)	MPI RIN 9.2L-G5 (Semigloss)	MPI 50	MPI 153	MPI 153	4 mils
Topcoat: Coating to match adjacent surfaces.					

Alkyd					
New, uncoated Existing	Existing, previously painted	Primer	Intermediate	Topcoat	System DFT
MPI INT 9.2C-G5 (Semigloss)	MPI RIN 9.2C-G5 (Semigloss)	MPI 50	MPI 47	MPI 47	4 mils
Topcoat: Coating to match adjacent surfaces.					

Epoxy, New, uncoated Existing

Epoxy				
New, uncoated Existing	Primer	Intermediate	Topcoat	System DFT
MPI INT 9.2E-G6 (Gloss)	MPI 50	MPI 77	MPI 77	4 mils
Topcoat: Coating to match adjacent surfaces.				

Epoxy, Existing, previously painted

Epoxy

Existing, previously painted	Primer	Intermediate	Topcoat	System DFT
MPI RIN 9.2D-G6 (Gloss)	MPI 17	MPI 77	MPI 77	4 mils
Topcoat: Coating to match adjacent surfaces.				

-- End of Section --

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SECTION 09 97 13.00 40

STEEL COATINGS (STRUCTURAL STEEL)
11/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM D4417	(2021) Standard Test Methods for Field Measurement of Surface Profile of Blast Cleaned Steel

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC AB 1	(2015; E 2017) Mineral and Slag Abrasives
SSPC AB 2	(2015; E 2016) Cleanliness of Recycled Ferrous Metallic Abrasive
SSPC AB 3	(2003; E 2004) Ferrous Metallic Abrasive
SSPC PA 2	(2015; E 2018) Procedure for Determining Conformance to Dry Coating Thickness Requirements
SSPC SP 1	(2015) Solvent Cleaning
SSPC SP 10/NACE No. 2	(2015) Near-White Blast Cleaning
SSPC SP 11	(2020) Surface Preparation Standard No. 11 - Power Tool Cleaning to Bare Metal

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FED-STD-595	(Rev C; Notice 1) Colors Used in Government Procurement

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.134	Respiratory Protection
29 CFR 1910.1000	Air Contaminants

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Inspection Forms; G

Safety Plan; G

SD-03 Product Data

Abrasive Blasting Material; G

Sealant Compound; G

Inhibitive Polyamide Epoxy; G

Aliphatic Polyurethane; G

SD-04 Samples

Manufacturer's Standard Color Charts; G

Inspection Forms; G

SD-05 Design Data

Inhibitive Polyamide Epoxy; G

Aliphatic Polyurethane; G

SD-06 Test Reports

Inspection Reports; G

SD-07 Certificates

Abrasive Blasting Material

Sealant Compound

Inhibitive Polyamide Epoxy

Aliphatic Polyurethane

SD-08 Manufacturer's Instructions

Protective Coatings

1.3 QUALITY CONTROL

Submit a safety plan for protective coating systems in accordance with OSHA regulations.

Submit manufacturer's standard color charts showing manufacturer's standard finish colors.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver materials in their original, unopened containers bearing the manufacturer's name, date of manufacture, product identification, and

batch number.

Store coatings, thinners, and cleaners in tightly closed containers in a covered, well-ventilated area; protected from exposure to extreme cold or heat, sparks, flame, direct sunlight, or rainfall. Follow manufacturer's instructions for storage limitations.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Abrasive Blasting Material

Ensure that abrasive blasting materials conform to SSPC AB 1, SSPC AB 2, and SSPC AB 3.

2.1.2 Sealant Compound

Sealant is a self-curing, single-component, polysulfide-rubber, conforming to ASTM C920. Provide a sealant gray in color and capable of being applied into the joint with a caulking gun.

2.1.3 Protective Coatings

2.1.3.1 Coating Systems

The following two coating system definitions are to be specified for use on the surfaces listed in the Coating Schedule of this section, and as directed.

Coating System No. 2 consists of an inorganic zinc first coat, with an inhibitive polyamide epoxy intermediate coat, and an aliphatic polyurethane finish coat. Select coatings from the following listing. Ensure that all coatings, thinners, and cleaners are the product of the same manufacturer. Ensure that each successive coating is a contrasting color to provide a visual assurance of complete coverage.

COATING SYSTEMS			
INORGANIC ZINC	INHIBITIVE POLYAMIDE EPOXY	ALIPHATIC POLYURETHANE	MANUFACTURER
Dimetcote 9 Metalhide 1001	Amercoat 370	Amercoat 450HS	PPG One PPG Place Pittsburgh, PA 15272 412/434-3131
CarboZinc 11	Carboguard 893	Carbothane 134HS	Carboline Company 2150 Schuetz Road St. Louis, MO 63146 314-644-1000

COATING SYSTEMS			
INORGANIC ZINC	INHIBITIVE POLYAMIDE EPOXY	ALIPHATIC POLYURETHANE	MANUFACTURER
CathaCoat 304V CathaCoat 304K CathaCoat 304L	Devran 201 H	Devthane 379	International Paint LLC/ Devoe Coatings 6001 Antoine Drive Houston, TX 77091 (713) 682-1711 (800) 654-2616
ZincClad II	Macropoxy 646-100	Hi-Solids Poly-CA	Sherwin-Williams Company 101 Prospect Avenue N.W. Cleveland, OH 44115 (800) 336-1110

PART 3 EXECUTION

3.1 PREPARATION

3.1.1 Coating Hazards

Ensure that employees are trained in the safety plan. Specified coatings may have potential health hazards if ingested or improperly handled. Follow the coating manufacturer's written safety precautions throughout mixing, application, and curing of the coatings. During all cleaning, cleanup, surface preparation, and paint application phases, ensure that employees are protected from toxic and hazardous chemical agents that exceed concentrations in 29 CFR 1910.1000. Comply with respiratory protection requirements in 29 CFR 1910.134.

3.1.2 Surface Preparation

For faying surfaces that become inaccessible after installation, abrasive-blast and coat with inorganic zinc only, before installation.

Clean surfaces that are part of slip-critical joints according to SSPC SP10 (abrasive blasting) or SSPC SP 11 (power tool cleaning) before installation.

Do not apply coatings to areas to be welded. After welding is completed, conduct the required surface preparation to the weld and any adjacent areas damaged by the welding operation, and feather in the required coating system.

Within 6 hours after completion of surface preparation and before rusting or recontamination occurs, clean prepared surfaces of abrasive residue, dust, and other contaminants and give the surface the first coat of paint. Re-prepare surfaces not coated within 6 hours or that show rusting or contamination, regardless of the length of time after preparation.

Sequence surface preparation and coating operations so that freshly applied coatings are not contaminated by dust or foreign matter.

Degrease surfaces as required in accordance with SSPC SP 1 before surface

preparation and the application of protective coatings. Degreasing is by solvent cleaning, detergent washing, or steam cleaning.

3.1.3 Abrasive Blasting (AB)

Dry abrasive blast all surfaces to be coated in accordance with the requirements of SSPC SP 10/NACE No. 2. Round sharp edges of sheered members and remove weld slag, weld spatter, and foreign matter from surfaces to be coated prior to abrasive blasting. The blast profile, unless otherwise specified, is 1.5 to 2.5 mils as measured by ASTM D4417, Method C. Use appropriate abrasive blast media to produce the desired surface profile and to give an angular anchor tooth pattern

Remove weld slag, weld spatter, and foreign matter from surfaces to be coated before abrasive blasting using mechanical methods as specified.

Remove all traces of abrasive residue and dust from the surface, leaving it clean and dry.

Surfaces not to be blasted are:

a. Galvanized steel and non-ferrous or prefinished surfaces except when specified to be blast-cleaned in the coating schedule

b. Piston rods and bearing surfaces

3.1.4 Power Tool Cleaning

Where specified, conduct power tool cleaning in accordance with the requirements of SSPC SP 11.

3.2 APPLICATION

3.2.1 General Requirements

Manufacturer's instructions for thinning, mixing, handling, and applying products are considered a part of this specification. In the event of conflict between the requirements of this specification and the manufacturer's recommendations, this specification takes precedence.

Ensure that compressed air used for spraying coatings remains free of moisture and oil.

Ensure that each coat of applied material is free of runs; sags; blisters; bubbles; mud cracking; variations in color, gloss, and texture; holidays (missed areas); excessive film buildup; foreign contaminants; and dry overspray.

Do not apply coating when rain is imminent or when the temperature or humidity is outside the limits recommended by the coating manufacturer.

Ensure that the surface temperature is at least 5 degrees F above the dew point.

Apply coatings by airless or conventional spray. Use airless spray only for large, simply configured surfaces. Brush application is permitted only for striping and in areas that are otherwise inaccessible for spray application.

Protect newly coated surfaces from damage.

3.2.2 Mixing and Application Procedures

Mix multi-component paints according to the manufacturer's instructions. Use power agitation in a manner that does not introduce air into the mixed coating

Strain mixed material through a 30- to 60-mesh screen.

Continuously stir the inorganic zinc primer during application at a rate that will prevent the zinc from settling but will not introduce air into the material

Use brushes to work coatings thoroughly into joints, rough welds, crevices and around rivets and bolts. Pay special attention to cutouts, sharp edges, and irregular surfaces to ensure complete coverage and recommended thickness.

Measure the final dry film thickness after each coat in accordance with SSPC PA 2. Make all measurements with a Type 2 gauge having an accuracy of 3 percent or better. Ensure the coating measurements meet the Level 1 thickness restrictions and are in compliance with the manufacturer's recommended minimum and maximum requirements. Repair areas of non-compliance by adding additional paint or mechanically removing the excess paint prior to the application of the succeeding coat.

3.2.3 Coating Systems

Coating System No. 2:

a. Inorganic zinc primer: 2.5 to 4 mils inorganic zinc, as specified in Coating Schedule.

b. Inhibitive polyamide epoxy, second coat: 2 to 4 mils.

c. Aliphatic polyurethane, third coat: 2 to 4 mils, but sufficient to hide previous coat.

3.3 FIELD QUALITY CONTROL

3.3.1 Inspection

3.3.1.1 Inspection Forms

At the pre-work conference, provide sample inspection forms to be completed by the Coating Inspector and submitted to the Contracting Officer.

3.3.1.2 Coating Inspector

Work is inspected for compliance by a Contractor provided SPCC PCI Level 2 inspector. Submit the completed Coating Inspector inspection reports every week.

For all protective coatings applied at off-site locations, provide full inspection by a NACE certified Coating Inspector. Ensure that the inspector is present at the prework conference to address necessary clarification of inspection and specification requirements. Report

immediately any apparent deviation from the specified requirements or any out-of-tolerance condition to the Contracting Officer for determination of corrective action.

3.4 SCHEDULES

3.4.1 Coating Schedule

SURFACE DESCRIPTION	SURFACE PREPARATION	FIRST COAT	SECOND COAT	THIRD COAT
Items or surfaces to be coated: Structural Steel	Near white metal blast cleaning	MPI #19	MPI #108 Finish Color: White	MPI #72 Finish Color: White

Finish color as according to FED-STD-595.

-- End of Section --

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SECTION 10 14 10

EXTERIOR SIGNAGE
08/17, CHG 1: 11/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

AMERICAN WELDING SOCIETY (AWS)

AWS C1.1M/C1.1	(2012) Recommended Practices for Resistance Welding
AWS D1.1/D1.1M	(2025) Structural Welding Code - Steel
AWS D1.2/D1.2M	(2014; Errata 1 2014; Errata 2 2020) Structural Welding Code - Aluminum

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A653/A653M	(2025a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A924/A924M	(2022a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM A1011/A1011M	(2023) Standard Specification for Steel Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
ASTM B26/B26M	(2018; E 2018) Standard Specification for Aluminum-Alloy Sand Castings
ASTM B108/B108M	(2025) Standard Specification for Aluminum-Alloy Permanent Mold Castings

ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM AMP 500	(2006) Metal Finishes Manual

1.2 GENERAL REQUIREMENTS

All exterior signage must be provided by a single manufacturer. Exterior signage must be of the design, detail, sizes, types, and message content shown on the drawings, must conform to the requirements specified, and must be provided at the locations indicated. Submit exterior signage schedule in electronic media with spread sheet format. Spread sheet must include sign location, sign type, and message. Signs must be complete with lettering, framing as detailed, and related components for a complete installation. Each sample must consist of a complete sign panel with letters and symbols. Samples may be installed in the work, provided each sample is identified and location recorded. Submit three color samples for each material requiring color and 12 inch square sample of sign face color sample.

1.2.1 Wind Load Requirements

Exterior signage must be designed to withstand 90 mph windload. Submit design analysis and supporting calculations performed in support of specified signage.

1.2.2 Character Proportions and Heights

Letters and numbers on indicated signs for handicapped-accessible buildings must have a width-to-height ratio between 3:5 and 1:1 and a stroke-width-to-height ratio between 1:5 and 1:10. Characters and numbers on indicated signs must be sized according to the viewing distance from which they are to be read. The minimum height is measured using an upper case letter "X". Lower case characters are permitted.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Approved Detail Drawings; G

SD-03 Product Data

Installation

Exterior Signage; G

Wind Load Requirements

SD-04 Samples

Exterior Signage; G

SD-10 Operation and Maintenance Data

Protection and Cleaning; G

1.4 QUALIFICATIONS

Signs, plaques, and dimensional letters must be the standard product of a manufacturer regularly engaged in the manufacture of the products. Items of equipment must essentially duplicate equipment that has been in satisfactory use at least 2 years prior to bid opening.

1.5 DELIVERY AND STORAGE

Materials must be wrapped for shipment and storage, delivered to the jobsite in manufacturer's original packaging, and stored in a clean, dry area in accordance with manufacturer's instructions.

1.6 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a one year period must be provided.

PART 2 PRODUCTS

2.1 DIMENSIONAL BUILDING LETTERS

2.1.1 Fabrication

Letters must be fabricated from cast aluminum 0.125 inch aluminum sheet. Letters must be cleaned by chemical etching or cleaned ultrasonically in a special degreasing bath. Letters must be packaged for protection until installation.

2.1.2 Typeface

Typeface must be helvetica medium.

2.1.3 Size

Letter size must be as indicated.

2.1.4 Finish

Baked enamel or two-component acrylic polyurethane. Annodized aluminum with clear coat finish must be provided.

2.1.5 Mounting

Threaded studs of number and size as recommended by manufacturer, must be used for concealed anchorage. Letters which project from the building line must have stud spacer sleeves. Letters, studs, and sleeves must be of the same material. Supply templates for mounting.

2.2 ALUMINUM ALLOY PRODUCTS

Aluminum alloy products must conform to ASTM B209 for sheet or plate, ASTM B221 for extrusions and ASTM B26/B26M or ASTM B108/B108M for castings. Aluminum extrusions must be provided at least 1/8 inch thick and aluminum plate or sheet at least 16 gauge thick. Welding for aluminum products must conform to AWS C1.1M/C1.1.

2.3 ANODIC COATING

Anodized finish must conform to AA DAF45 as follows:

Integrated color anodized designation AA-M10-C22-A32, Architectural Class 0.4 to 0.7 mil.

2.4 ORGANIC COATING

Clean, prime and give surfaces a semi-gloss baked enamel finish in accordance with NAAMM AMP 500, AMP 505, with total dry film thickness not less than 1.2 mils.

2.5 STEEL PRODUCTS

Structural steel products must conform to ASTM A36/A36M. Sheet and strip steel products must conform to ASTM A1011/A1011M. Welding for steel products must conform to AWS D1.2/D1.2M.

2.6 ANCHORS AND FASTENERS

Exposed anchor and fastener materials must be compatible with metal to which applied and must match in color and finish and must be non-rusting, non-corroding, and non-staining. Exposed fasteners must be tamper-proof.

2.7 SHOP FABRICATION AND MANUFACTURE

2.7.1 Factory Workmanship

Work must be assembled in the shop, as far as practical, ready for installation at the site. Work that cannot be shop assembled must be given a trial fit in the shop to ensure proper field assembly. Holes for bolts and screws must be drilled or punched. Drilling and punching must produce clean, true lines and surfaces. Welding to or on structural steel must be in accordance with AWS D1.1/D1.1M. Welding must be continuous along the entire area of contact. Exposed welds must be ground smooth. Exposed surfaces of work must have a smooth finish and exposed riveting must be flush. Fastenings must be concealed where practical. Items specified to be galvanized must be by hot-dip process after fabrication if practical. Galvanization must be in accordance with ASTM A123/A123M and ASTM A653/A653M, as applicable. Other metallic coatings of steel sheet must be in accordance with ASTM A924/A924M. Joints exposed to the weather must be formed to exclude water. Drainage and weep holes must be included as required to prevent condensation buildup.

2.7.2 Dissimilar Materials

Where dissimilar metals are in contact, or where aluminum is in contact with concrete, mortar, masonry, wet or pressure-treated wood, or absorptive materials subject to wetting, the surfaces must be protected with a coat of asphalt varnish or a coat of zinc-molybdate primer to

prevent galvanic or corrosive action.

2.7.3 Shop Painting

Surfaces of miscellaneous metal work, except nonferrous metal, corrosion resisting steel, and zinc-coated work, must be given one coat of zinc-molybdate primer or an approved rust-resisting treatment and metallic primer in accordance with manufacturer's standard practice. Surfaces of items to be embedded in concrete must not be painted. Upon completion of work, damaged surfaces must be recoated.

2.8 COLOR, FINISH, AND CONTRAST

Color must be in accordance with Section 09 06 00 SCHEDULES FOR FINISHES. Selected from manufacturers standard colors. Color listed is not intended to limit the selection of equal colors from other manufacturers. For buildings required to be handicapped-accessible, the characters and background of signs must be eggshell, matte, or other non-glare finish. Characters and symbols must contrast with their background - either light characters on a dark background or dark characters on a light background.

PART 3 EXECUTION

3.1 INSTALLATION

Signs, plaques, or dimensional letters must be installed in accordance with approved manufacturer's instructions at locations shown on the approved detail drawings; submit drawings showing elevations of each type of sign; dimensions, details, and methods of mounting or anchoring; shape and thickness of materials; and details of construction. A schedule showing the location, each sign type, and message must be included. Signs must be installed plumb and true at mounting heights indicated, and by method shown or specified. Signs mounted on other surfaces must not be installed until finishes on such surfaces have been completed. Submit manufacturer's installation instructions and cleaning instructions.

3.1.1 Anchorage

Anchorage and fastener materials must be in accordance with approved manufacturer's instructions for the indicated substrate. Anchorage not otherwise specified or indicated must include slotted inserts, expansion shields, and powder-driven fasteners when approved for concrete; toggle bolts and through bolts for masonry; machine carriage bolts for steel; lag bolts and screws for wood.

3.1.2 Protection and Cleaning

The work must be protected against damage during construction. Sign surfaces must be cleaned in accordance with manufacturer's instructions. Submit six copies of maintenance instructions listing routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guides. The instructions must include simplified diagrams for the equipment as installed. Signs must be cleaned, as required, at time of cover removal.

-- End of Section --

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SECTION 10 14 20

INTERIOR SIGNAGE
08/17

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes
AA PK-1	(2015) Pink Sheets: Designations and Chemical Composition Limits for Aluminum Alloys in the Form of Castings & Ingot

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z97.1	(2015) Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test

AMERICAN WELDING SOCIETY (AWS)

AWS D1.2/D1.2M	(2014; Errata 1 2014; Errata 2 2020) Structural Welding Code - Aluminum

ASTM INTERNATIONAL (ASTM)

ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

36 CFR 1191	Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities; Architectural Barriers Act (ABA) Accessibility Guidelines

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings; G

SD-03 Product Data

Installation; G

Warranty; G

SD-04 Samples

Interior Signage; G

Software; G

SD-10 Operation and Maintenance Data

Approved Manufacturer's Instructions; G

1.3 EXTRA MATERIALS

Provide extra frames and extra stock of the following: blank plates of each color and size for sign types. changeable message strips for sign type. Provide paper inserts and one copy of the software for user produced signs and inserts after project completion and equipment necessary for removal of signage parts and pieces.

1.4 QUALITY ASSURANCE

1.4.1 Samples

Submit interior signage samples of each of the following sign types showing typical quality, workmanship and color: Directional sign, Standard Room sign, Changeable message strip sign. The samples may be installed in the work, provided each sample is identified and location recorded.

1.4.2 Detail Drawings

Submit detail drawings showing elevations of each type of sign, dimensions, details and methods of mounting or anchoring, mounting height, shape and thickness of materials, and details of construction. Include a schedule showing the location, each sign type, and message.

1.5 DELIVERY, STORAGE, AND HANDLING

Materials must be packaged to prevent damage and deterioration during shipment, handling, storage and installation. Product must be delivered to the jobsite in manufacturer's original packaging and stored in a clean, dry area in accordance with manufacturer's instructions.

1.6 WARRANTY

Warrant the interior signage for a period of 2 years against defective workmanship and material. Warranties must be signed by the authorized representative of the manufacturer. Submit warranty accompanied by the document authenticating the signer as an authorized representative of the guarantor. Guarantee that the signage products and the installation are free from any defects in material and workmanship from the date of delivery.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Signs, plaques, directories, and dimensional letters must be the standard product of a manufacturer regularly engaged in the manufacture of such products that essentially duplicate signs that have been in satisfactory use at least 2 years prior to bid opening. Obtain signage from a single manufacturer with edges and corners of finished letterforms and graphics true and clean.

2.2 ROOM IDENTIFICATION/DIRECTIONAL SIGNAGE SYSTEM

2.2.1 Standard Room Signs

Signs must consist of acrylic plastic 0.080 inch thickness minimum conforming to ANSI Z97.1 and must conform to the following:

a. Frames must be aluminum, flat 1/4 inch thick.

b. End caps must be aluminum with square style corners.

c. Units must be frameless. Corners of signs must be squared .

2.2.2 Changeable Message Strip Signs

Changeable message strip signs must be of same construction as standard room signs to include a clear sleeve that will accept a paper or plastic insert identifying changeable text. The insert must be prepared typeset message mounted on paper card stock. Provide software for creating text and symbols for computers identified by owner for Owner production of paper inserts after project completion. Furnish one device to assist in removing face sheet.

2.2.3 Type of Mounting For Signs

Provide extruded aluminum brackets for hanging, projecting, and double-sided signs. Mounting for framed, hanging, and projecting signs must be by mechanical fasteners. Surface mounted signs must be mounted with 1/16 inch thick closed cell vinyl foam with adhesive backing. Adhesive must be transparent, long aging, high tech formulation on two sides of the vinyl foam. fabricated from materials that are not corrosive to sign material and mounting surface.

2.2.4 Graphics

Signage graphics for modular signs must conform to the following:

2.2.4.1 Subsurface Copy

Copy is transferred to the back face of clear acrylic sheeting forming the panel face to produce precisely formed opaque image. This method bonds all sign elements (color, graphics, lettering, Braille and substrate) into a single unit.

2.2.5 Character Proportions and Heights

Letters and numbers on signs conform to 36 CFR 1191.

2.2.6 Tactile Letters, Symbols and Braille

Raised letters and numbers on signs must conform to 36 CFR 1191.

2.3 ALUMINUM ALLOY PRODUCTS

Aluminum extrusions must be at least 1/8 inch thick, and aluminum plate or sheet must be at least 0.0508 inch thick. Extrusions must conform to ASTM B221; plate and sheet must conform to ASTM B209. Where anodic coatings are specified, alloy must conform to AA PK-1 alloy designation 514.0. Exposed anodized aluminum finishes must be as shown. Welding for aluminum products must conform to AWS D1.2/D1.2M.

2.4 ANODIC COATING

Anodized finish must conform to AA DAF45 as follows:

a. Clear (natural) designation AA-M10-C22-A31, Architectural Class II 0.4 mil or thicker.

2.5 FABRICATION AND MANUFACTURE

2.5.1 Factory Workmanship

Holes for bolts and screws must be drilled or punched. Drilling and punching must produce clean, true lines and surfaces. Exposed surfaces of work must have a smooth finish and exposed riveting must be flush. Fastenings must be concealed where practicable.

2.5.2 Dissimilar Materials

Where dissimilar metals are in contact, the surfaces will be protected to prevent galvanic or corrosive action.

2.6 COLOR, FINISH, AND CONTRAST

Color must be as indicated. Finish of all signs must be eggshell, matte, or other non-glare finish as required in handicapped-accessible buildings.

2.7 TYPEFACE

ADA-ABA compliant font for Room Signs with Helvetica Regular.

PART 3 TITLE

3.1 INSTALLATION

Signs must be installed plumb and true and in accordance with approved manufacturer's instructions at locations shown on the detail drawings. Submit six copies of operating instructions outlining the step-by-step procedures required for system operation. The instructions must include simplified diagrams for the system as installed, the manufacturer's name, model number, service manual, parts list, and brief description of all equipment and their basic operating features. Each set must be permanently bound and must have a hard cover. The following identification must be inscribed on the covers: the words "OPERATING AND MAINTENANCE INSTRUCTIONS", name and location of the facility, name of the Contractor, and contract number. Mounting height and mounting location

must conform to 36 CFR 1191. Required blocking must be installed. Signs on doors or other surfaces must not be installed until finishes on such surfaces have been installed. Signs installed on glass surfaces must be installed with matching blank back-up plates in accordance with manufacturer's instructions.

-- End of Section --

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SECTION 10 21 13

TOILET COMPARTMENTS
08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A336/A336M	(2021) Standard Specification for Alloy Steel Forgings for Pressure and High-Temperature Parts
ASTM A385/A385M	(2022) Standard Practice for Providing High-Quality Zinc Coatings (Hot-Dip)
ASTM B36/B36M	(2018) Standard Specification for Brass Plate, Sheet, Strip, and Rolled Bar
ASTM B86	(2022) Standard Specification for Zinc and Zinc-Aluminum (ZA) Alloy Foundry and Die Castings
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM D7611/D7611M	(2013; E 2014) Standard Practice for Coding Plastic Manufactured Articles for Resin Identification

INTERNATIONAL CODE COUNCIL (ICC)

ICC A117.1	(2017) Standard And Commentary Accessible and Usable Buildings and Facilities

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-60003	(Basic; Notice 1) Partitions, Toilet, Complete

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

36 CFR 1191	Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities; Architectural Barriers Act (ABA) Accessibility Guidelines

UNDERWRITERS LABORATORIES (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Fabrication Drawings

Installation Drawings; G

SD-03 Product Data

Cleaning and Maintenance Instructions

Colors And Finishes

Anchoring Devices and Fasteners

Hardware and Fittings

Brackets

Door Hardware

Toilet Enclosures

Urinal Screens

Pilaster Shoes

Finishes; G

SD-04 Samples

Colors and Finishes; G

Hardware and Fittings

Anchoring Devices and Fasteners

SD-07 Certificates

Warranty

SD-10 Operation and Maintenance Data

Plastic Identification; G

1.3 CERTIFICATIONS

1.3.1 Indoor Air Quality

1.3.1.1 Phenolic Products

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification or validation by other third-party program that products meet the requirements of this Section. Provide current product certification documentation from certification body.

1.4 REGULATORY REQUIREMENTS

Comply with to ICC A117.1 code for access for the handicapped operation of toilet compartment door and hardware.

1.5 DELIVERY, STORAGE, AND HANDLING

Deliver materials in the manufacturer's original unopened packages with the brand, item identification, and project reference clearly marked. Store components in a dry location that is adequately ventilated; free from dust, water, other contaminants, and damage during delivery, storage, and construction.

1.6 WARRANTY

Provide manufacturer's warranty to repair or replace defective materials and workmanship for a period of one year from date of final acceptance of the work.

PART 2 PRODUCTS

2.1 SYSTEM REQUIREMENTS

Provide a complete and usable toilet partition system, including toilet enclosures, room entrance screens, urinal screens, system of panels, hardware, and support components. Furnish the partition system from a single manufacturer, with a standard product as shown in the most recent catalog data. Submit Fabrication Drawings for toilet partitions and urinal screens consisting of fabrication and assembly details to be performed in the factory. Submit manufacturer's Cleaning and Maintenance Instructions in accordance with Section 01 78 23 OPERATIONS AND MAINTENANCE DATA.

2.1.1 Plastic Identification

Verify that plastic products to be incorporated into the project are

labeled in accordance with ASTM D7611/D7611M. Where products are not labeled, provide product data indicating polymeric information in the Operation and Maintenance Manual.

Type 1	Polyethylene Terephthalate (PET, PETE)
Type 2	High Density Polyethylene (HDPE)
Type 3	Vinyl (Polyvinyl Chloride or PVC)
Type 4	Low Density Polyethylene (LDPE)
Type 5	Polypropylene (PP)
Type 6	Polystyrene (PS)
Type 7	Other. Use of this code indicates that the package in question is made with a resin other than the six listed above, or is made of more than one resin listed above, and used in a multi-layer combination.

2.2 MATERIALS

2.2.1 Solid Polyethylene Panels (Finish 5)

Provide high density polyethylene (HDPE) suitable for exposed application. Waterproof, non-absorbent and graffiti resistant textured surface with a Flame Spread Index of 75 or less, and a Smoke Developed Index of 450 or less.

2.2.2 Anchoring Devices and Fasteners

Provide steel anchoring devices and fasteners hot-dipped galvanized after fabrication, in conformance with ASTM A385/A385M and ASTM A123/A123M. Conceal all galvanized anchoring devices.

2.2.3 Brackets

Provide two-ear panel wall brackets, T-style, 1 inch stock. Provide stirrup style panel-to-pilaster brackets.

2.2.4 Hardware and Fittings

2.2.4.1 General Requirements

Provide hardware for the toilet partition system that complies with CID A-A-60003 for the specified type and style of partitions. Provide hardware finish highly resistant to alkalis, urine, and other common toilet room acids. Comply with 36 CFR 1191 of latching devices and hinges for handicap compartments; provide stainless steel devices and hinges with door latches that operate without either tight grasping or twisting of the wrist of the operator. Submit three samples of each item, including anchoring devices and fasteners. Approved hardware samples may be installed in the work if properly identified.

Material	Conformance Standard

Cold-rolled sheet steel	ASTM A336/A336M, commercial quality
Zinc-base alloy	ASTM B86, Alloy AC41-A
Brass	ASTM B36/B36M, Alloy C26800
Aluminum	ASTM B221
Corrosion-resistant steel	ASTM A167, Type 302

2.2.4.2 Finishes

a. Provide stainless steel with a No. 4 finish.

2.2.5 Door Hardware

2.2.5.1 Hinges

Provide adjustable hinges to hold in-swinging doors open at any angle up to 90 degrees and outswinging doors up to 10 degrees. Provide self-lubricating hinges with the indicated swing. Provide hinges that are surface-mounted type have the following type of return movement:

a. Gravity return movement

2.2.5.2 Latch and Pull

Provide latch and pull that is a combination rubber-faced door strike and keeper equipped with emergency access. Provide surface mounted latch.

2.2.5.3 Coat Hooks

Provide coat hooks that are combination units with hooks and rubber tipped pins.

2.3 PARTITION PANELS AND DOORS

Fabricate partition panels, and pilasters of materials and construction listed:

Provide plastic (HDPE) partition panels, doors and pilasters not less than 1 inch thick.

2.3.1 Toilet Enclosures

Provide toilet enclosures that comply with CID A-A-60003, Type I, Style A, floor supported. Furnish width, length, and height of toilet enclosures as shown. Finish surface of panels are solid polyethylene (Finish 5); water resistant; graffiti resistant; non-absorbent radius beveled edges. Reinforce panels indicated to receive toilet paper holders or grab bars for mounting of the items required, and provide cut outs for through partition toilet accessories. Provide grab bars to withstand a bending stress, shear stress, shear force, and a tensile force induced by 250 lbf. Grab bars cannot rotate within their fittings.

2.3.2 Urinal Screens

Provide urinal screens that comply with CID A-A-60003, Type III, Style A,

floor supported. Provide finish for surface of screens as solid polyethylene (Finish 5); water resistant; graffiti resistant; non-absorbent with radius beveled edges; with manufacturer's standard post design of materials matching the thickness and construction of pilasters. Furnish width and height of urinal screens as shown. Provide thickness to match toilet compartment panel construction. Secure wall hung urinal screens with 42 inches long, continuous flanges. Fabricate screens from the same types of panels and pilasters as the toilet partitions. Use corrosion-resistant steel fittings and fasteners.

2.4 FLOOR-ANCHORED PARTITIONS

Provide pilasters in size indicated that are manufacturer's standard corrosion resistant anchoring assemblies complete with leveling adjustment nuts and pilasters for structural connection to floor. Provide anchoring device at the bottom of the pilaster consisting of a steel bar not less than 1/2 by 7/8 inch welded to the reinforced face sheets and having not less than two 3/8 inch round anchorage devices for securing to the floor slab. Provide anchorage devices complete with threaded rods, expansion shields, lock washers, and leveling-adjustment nuts. Provide shoes at pilasters to conceal anchorage.

2.5 OVERHEAD-BRACED PARTITIONS

Provide pilasters in sizes indicated that are manufacturer's standard corrosion-resistant supports, leveling mechanism, and anchors at pilasters to suit floor conditions. Provide shoes at pilasters to conceal supports and leveling mechanism. Provide anchoring device at the bottom of the pilaster consisting of a channel-shaped floor stirrup fabricated from not less than 0.0635 inch thick material and a leveling bolt. Secure the stirrup to the pilaster with not less than a 3/16 inch bolt and nut after the pilaster is leveled. Secure the stirrup to the floor with not less than two lead expansion shields and sheetmetal screws. Fabricate overhead brace from a continuous extruded aluminum tube not less than 1 inch wide by 1-1/2 inch high, 0.125 inch wall thickness. Finish is AA-C22A31 in accordance with AA DAF45. Set and secure brace into the top of each pilaster. Provide shoes at pilasters to conceal supports and leveling mechanism.

2.6 PILASTER SHOES

Provide shoes at pilasters to conceal floor-mounted anchorage. Provide stainless steel pilaster shoes. Height is a minimum 3 inches.

2.7 HARDWARE

Provide hardware for the toilet partition system that complies with CID A-A-60003 for the specified type and style of partitions. Provide hardware pre-drilled by manufacturer. Use a hardware finish that is highly resistant to alkalis, urine, and other common toilet room acids. Hardware includes: chrome plated nonferrous cast pivot hinges, gravity type, adjustable for door close positioning; nylon bearings; chrome plated aluminum door latch; door strike and keeper with rubber bumper; and cast alloy chrome plated coat hook and bumper. Provide latching devices and hinges for handicap compartments complying with 36 CFR 1191 and stainless steel door latches that operate without either tight grasping or twisting of the wrist of the operator. Use stainless steel, tamper proof type screws and bolts. Wall mounting brackets are continuous, full height, stainless steel, in accordance with toilet compartment manufacturer's

instructions.. Provide floor-mounted anchorage consisting of corrosion-resistant anchoring assemblies with threaded rods, lock washers, and leveling adjustment nuts at pilasters for structural connection to floor.

2.8 COLORS AND FINISHES

2.8.1 Colors

Provide color as specified in Section 09 06 00 SCHEDULES FOR FINISHES.

Submit three samples showing color and a finished edge on two adjacent sides and core construction, each not less than 12 inch square.

2.8.2 Finishes

2.8.2.1 Finishes No. 4, No 4A and No. 5

Provide manufacturer's standard solid polyethylene (Finish 5) formed under high pressure rendering a single component section not less than 1 inch thick. Colors extend throughout the panel thickness.

PART 3 EXECUTION

3.1 PREPARATION

Take field measurements prior to the preparation of drawing and fabrication to ensure proper fits. Verify that field measurements, surfaces, substrates and conditions are as required, and ready to receive work. Verify correct spacing of plumbing fixtures. Verify correct location of built in framing, anchorage, and bracing. Report in writing to Contracting Officer prevailing conditions that adversely affect satisfactory execution of the work of this section. Do not proceed with work until unsatisfactory conditions have been corrected.

3.2 METAL PARTITION FABRICATION

a. Fabricate metal partition panels, doors, screens, and pilasters required for the project from galvanized-steel face sheets with formed edges. Laminate face sheets via pressure to the sound-deadening core with edges sealed with a continuous locking strip and corners mitered and welded. Ground all welds smooth. Provide concealed reinforcement for installation of hardware, fittings, and accessories. Surface of face sheets must be, free from wave, warp, or buckle.

b. Before application of an enamel coating system, solvent-clean galvanized-steel surfaces to remove processing compounds, oils, and other contaminants harmful to coating-system adhesion. After cleaning, coat the surfaces with a metal-pretreatment phosphate coating. After pretreatment, finish exposed galvanized-steel surfaces with a baked-enamel coating system as specified.

c. Provide an enamel coating system consisting of a factory-applied baked acrylic enamel coating system. Provide a coating system that is a durable, washable, stain-resistant, and mar-resistant finish.

3.3 INSTALLATION

Do not install items that show visual evidence of biological growth.

Install partitions rigid, straight, plumb, and level, with the panels centered between the fixtures. Provide a panel clearance of not more than 1/2 inch and secure the panels to walls and pilasters with continuous full height wall brackets. Locate wall brackets so that holes for wall bolts occur in masonry or tile joints. Secure panels to pilasters with brackets matching the wall brackets. Provide for adjustment due to minor floor variations. Locate head rail joints at pilaster center lines. Install adjacent components for consistency of line and plane. Equip each door with hinges, one door latch, and one coat hook and bumper. Align hardware to uniform clearance at vertical edges of doors.

a. Secure panels to hollow plastered walls with toggle bolts using not less than 1/4-20 screws of the length required for the wall thickness. Provide toggle bolts with a load-carrying strength of not less than 600 pounds per anchor.

b. Secure panels to ceramic tile on hollow plastered walls or hollow concrete-masonry walls with toggle bolts using not less than 1/4-20 screws of the length required for the wall thickness. Provide toggle bolts with a load-carrying strength of not less than 600 pounds per anchor.

c. Secure panels to solid masonry or concrete with lead or brass expansion shields designed for use with not less than 1/4-20 screws, with a shield length of not less than 1-1/2 inches. Provide expansion shields with a load-carrying strength of not less than 600 pounds per anchor.

d. Submit Installation Drawings for toilet partitions, room entrance screens, and urinal screens showing plans, elevations, details of construction, hardware, reinforcing and blocking, fittings, mountings and escutcheons. Indicate on drawings the type of partition, location, mounting height, cutouts, and reinforcement required for toilet-room accessories.

3.4 FLOOR-ANCHORED PARTITIONS

Secure pilasters to the floor with the anchorage device specified. Make all leveling devices readily accessible for leveling, plumbing, and tightening the installation. Level tops of doors with tops of pilasters when doors are in a closed position. Expansion shields have a minimum 2 inch penetration into the concrete slab.

3.5 OVERHEAD-BRACED PARTITIONS

Secure pilasters to the floor with the anchorage device specified. Make all leveling devices readily accessible for leveling, plumbing, and tightening the installation. Secure overhead brace to the pilaster face with not less than two fasteners per face. Expansion shields have a minimum 2 inch penetration into the concrete slab. Make tops of doors parallel with the overhead brace when doors are in a closed position.

3.6 FINAL ADJUSTMENT

After completion of the installation, make final adjustments to the pilaster-leveling devices, door hardware, and other working parts of the partition assembly. Doors have a uniform vertical edge clearance of approximately 3/16 inch and rest open at approximately 30 degrees when unlatched.

3.7 CLEANING

Touch up baked enamel and powder coat finish with the same color of paint that was used for the finish. Clean all surfaces and adjacent surfaces soiled as a result of the work, in an approved manner compliant with the manufacturer's recommended cleaning and protection from damage procedures until accepted. Remove all equipment, tools, surplus materials, and work debris from the site.

-- End of Section --

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SECTION 10 26 00

WALL PROTECTION
08/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2017; Version 1.2) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers

GREEN SEAL (GS)

GS-36	(2013) Adhesives for Commercial Use

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS	SCS Global Services (SCS) Indoor Advantage

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2022) Adhesive and Sealant Applications

UNDERWRITERS LABORATORIES (UL)

UL 2818	(2022) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Corner Guards; G

SD-03 Product Data

Corner Guards; G

SD-04 Samples

Corner Guards; G

SD-07 Certificates

Indoor air quality for adhesives; S

SD-10 Operation and Maintenance Data

Corner Guards, Data Package 1; G

1.3 CERTIFICATIONS

1.3.1 Indoor Air Quality

1.3.1.1 Adhesives and Sealants

Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) Gold, SCS Global Services Indoor Advantage Gold or provide certification or validation by other third-party program that products meet the requirements of this section. Provide current product certification documentation from certification body. When product does not have certification, provide validation that product meets the indoor air quality product requirements cited herein.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver materials to the project site in manufacturer's original unopened containers with seals unbroken and labels and trademarks intact. Keep materials dry, protected from weather and damage, and stored under cover. Store materials at approximately 70 degrees F for at least 48 hours prior to installation.

1.5 WARRANTY

Provide manufacturer's warranty to repair or replace defective materials and workmanship for a 1 year period of one year from date of final acceptance of the work.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

To the maximum extent possible, provide wall protection items that are standard products of a single manufacturer and furnished as detailed. Drawings show general configuration of products required, and items differing in minor details from those shown are acceptable.

Submit detailed shop drawings of each wall and door protection item indicated. Include elevations, dimensions, clearances, details of construction and anchorage, and details of joints and connections.

Submit manufacturers' descriptive product data for each wall protection item indicated. Include manufacturers' literature, finishes, profiles and thicknesses of materials.

Submit manufacturers' operations and maintenance data for each wall and door protection item indicated in accordance with Section 01 78 23 OPERATIONS AND MAINTENANCE DATA.

2.2 CORNER GUARDS

2.2.1 Stainless Steel Corner Guards

Fabricate stainless steel base material of 14 gauge thick material conforming to ASTM A167, type 430 or 304. Provide corner guards that extend from floor to 48" above finished floor. Form corner guard to dimensions shown.

2.3 FINISH

Submit samples indicating color and texture of materials requiring color and finish.

2.3.1 Stainless Steel Finish

Provide stainless steel finish in accordance with ASTM A167, Type 302 or 304, finish number 4.

2.4 ADHESIVES

Provide adhesive for resilient material in accordance with manufacturers recommendations. Provide sealants and non-aerosol adhesive products used on the interior of the building (defined as inside of the weatherproofing system) that meet either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) the VOC content requirements of SCAQMD Rule 1168, or VOC content requirements of GS-36. Provide certification of indoor air quality for adhesives.

PART 3 EXECUTION

3.1 INSTALLATION

Do not install items that show visual evidence of biological growth. Install items on surfaces that are clean, smooth, and free of obstructions.

3.1.1 Corner Guards

a. Mount guards on external corners of interior walls, partitions and columns and in accordance with manufacturer's written installation instructions.

3.1.1.1 Stainless Steel Guards

a. Mount guards on external corners of interior walls, partitions and columns and in accordance with manufacturer's recommendations.

b. Where corner guards are installed on walls, partitions or columns finished with ceramic tile. Coat back surfaces of corner guards, where shown, with a non-flammable, sound deadening material. Overlap corner guards on finish plaster surfaces.

c. Where corner guards are installed on gypsum board, clean surfaces and

anchor guards with a neoprene solvent-type contact adhesive specifically manufactured for use on gypsum board construction. Remove excess adhesive from the guard edges and allow to cure undisturbed for 24 hours.

-- End of Section --

SECTION 10 28 13

TOILET ACCESSORIES
08/20

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Product Schedule; G

Submit product Schedule indicating types, quantities, sizes, and installation locations by room for each toilet accessory item required. Identify locations using room designations indicated on the drawings.

SD-03 Product Data

Item A5080 Dispenser, Paper Towel, SS, Surface Mounted; G

Item A5090 Disposal, Sanitary Napkin, SS, Surface Mounted; G

Item A5109 Grab Bar, 1-1/4 inch Dia., SS, 2 Wall, W/C Accessible; G

Item A5135 Shelf, Utility W/ Mop/Broom Holders, SS, Surf Mntd; G

Item A5200 Dispenser, Toilet Tissue, SS, 2-Roll, Surface Mntd; G

SD-10 Operation and Maintenance Data

Item A5080 Dispenser, Paper Towel, SS, Surface Mounted; G

Item A5090 Disposal, Sanitary Napkin, SS, Surface Mounted; G

Item A5109 Grab Bar, 1-1/4 inch Dia., SS, 2 Wall, W/C Accessible; G

Item A5135 Shelf, Utility W/ Mop/Broom Holders, SS, Surf Mntd; G

Item A5200 Dispenser, Toilet Tissue, SS, 2-Roll, Surface Mntd; G

Submit Data Package 1 for each toilet accessory item, and Data Package 2 for each electrical toilet accessory item, in accordance with Section 01 78 23 OPERATIONS AND MAINTENANCE DATA.

1.2 CERTIFICATIONS

1.3 DELIVERY, STORAGE, AND HANDLING

Wrap toilet accessories for shipment and storage, then deliver to the jobsite in manufacturer's original packaging, and store in a clean, dry area protected from construction damage and vandalism.

1.4 WARRANTY

Provide manufacturer's warranty to repair or replace defective materials and workmanship for a period of one year from date of final acceptance of the work.

PART 2 PRODUCTS

2.1 ACCESSORY ITEMS

Provide toilet accessories where indicated in accordance with Contractor-provided product schedule. Conform to the requirements for accessory items. Provide each accessory item complete with the necessary mounting plates of sturdy construction with corrosion resistant surface.

2.1.1 Anchors and Fasteners

Provide corrosion-resistant anchors and fasteners capable of developing a restraining force commensurate with the strength of the accessory to be mounted and suited for use with the supporting construction. Provide tamperproof design exposed fasteners with finish to match the accessory. Provide fasteners proposed for use for each type of wall construction and mounting.

2.1.2 Finishes

Except where noted otherwise, provide the following finishes on metal:

Metal	Finish
Stainless steel	No. 4 satin finish
Carbon steel, copper alloy, and brass	Chromium plated, bright

2.1.3 Item A5080 Dispenser, Paper Towel, SS, Surface Mounted

Surface mounted unit constructed of stainless steel with satin finish, welded construction, and have full length piano hinge, tumbler lock, refill indicator. Unit has smooth corners, free of burrs and sharp edges. Unit has a capacity of 400 single fold paper towels.

Approximate size: 11 inches wide by 8 inches high by 6 inches deep.

2.1.4 Item A5090 Disposal, Sanitary Napkin, SS, Surface Mounted

Surface mounted sanitary napkin receptacle. Unit made of stainless steel with satin finish and all welded construction. Unit has piano hinge attached at the top and an integral finger depression for opening. For use with disposable paper liners, available separately. Unit may be attached to wall or toilet partition.

Approximate size: 7 inches wide by 4 inches deep by 10 inches high.

2.1.5 Item A5109 Grab Bar, 1-1/4 Inch Diameter, SS, 2 Wall, W/C Accessible

Grab bar of 1-1/4 inch diameter satin finish stainless steel with peened gripping surface for use in toilet stall/room. Snap-on flange covers for concealed mounting are stainless steel and equipped with two screw holes

for attachment to wall. Grab bars designed to meet and exceed ADA requirements for structural strength. Grab bars designed to withstand loads of 900 pounds when properly installed. Clearance from wall to grab bar is 1-1/2 inches to meet ADA and ANSI codes.

2.1.6 Item A5135 Shelf, Utility W/ Mop/Broom Holders, SS, Surf Mounted

Surface mounted mop/broom holder with shelf made of 18 gauge stainless steel with all exposed surfaces in satin finish. Unit has shelf 8 inches deep with shelf support brackets of satin finish stainless steel welded to mounting base, and a minimum of 3 hooks/3 holders. Mop holders have spring-loaded rubber cams and hold mop or broom handle with a diameter between 5/8 inch and 1 inch.

Approximate size: 36 inches wide by 8 inches deep.

2.1.7 Item A5200 Dispenser, Toilet Tissue, SS, 2-Roll, Surface Mounted

Concealed surface mounted, double roll, toilet tissue dispenser of stainless steel. Unit holds and dispenses two standard 5-1/4 inch diameter rolls of toilet tissue. Spindles are free-spinning for non-controlled delivery, chrome-plated plastic equipped with heavy-duty internal springs.

Approximate size: 7 inches diameter by 4 inches deep.

PART 3 EXECUTION

3.1 INSTALLATION

Do not install items that show visual evidence of biological growth. Provide the same finish for the surfaces of fastening devices exposed after installation as the attached accessory. Provide oval exposed screw heads. Install accessories at the location and height indicated. Protect exposed surfaces of accessories with strippable plastic or by other means until the installation is accepted. After acceptance of accessories, remove and dispose of strippable plastic protection. Coordinate accessory manufacturer's mounting details with other trades as their work progresses. Use sealants for brackets, plates, anchoring devices and similar items in showers (a silicone sealant specified in Section 07 92 00 JOINT SEALANTS) as they are set to provide a watertight installation. After installation, thoroughly clean exposed surfaces and restore damaged work to its original condition or replace with new work.

3.1.1 Recessed Accessories

Fasten accessories with wood screws to studs, blocking or rough frame in wood construction. Set anchors in mortar in masonry construction. Fasten to metal studs or framing with sheet metal screws in metal construction.

3.1.2 Surface Mounted Accessories

Mount on concealed backplates, unless specified otherwise. Conceal fasteners on accessories without backplates. Install accessories with corrosion-resistant fasteners as required by the construction. Install backplates in the same manner, or provide with lugs or anchors set in mortar, as required by the construction. Fasten accessories mounted on gypsum board and plaster walls without solid backing into the metal or wood studs, or to backplates secured to metal studs.

3.2 CLEANING

Clean material in accordance with manufacturer's recommendations. Do not use alkaline or abrasive agents. Take precautions to avoid scratching or marring exposed surfaces.

-- End of Section --

SECTION 10 44 16

FIRE EXTINGUISHERS
11/19

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Accessories; G

Cabinets; G

SD-03 Product Data

Cabinets; G

Replacement Parts List; G

SD-04 Samples

Equipment Samples; G

1.2 DELIVERY, STORAGE, AND HANDLING

Protect materials from weather, soil, and damage during delivery, storage, and construction.

Deliver materials in their original packages, containers, or bundles bearing the brand name and the name and type of the material.

1.2.1 Samples

Provide the following equipment samples: one full-sized sample of each type of cabinet being installed; three samples of wall brackets and accessories of each type being used.

Use approved samples for installation, with proper identification and storage.

PART 2 PRODUCTS

Submit fabrication drawings consisting of fabrication and assembly details performed in the factory and product data for the following items: Fire Extinguishers; Accessories, cabinets, Wall Brackets.

2.1 EQUIPMENT

2.1.1 Cabinets

2.1.1.1 Material

Provide aluminum cabinets.

2.1.1.2 Type

Surface mount.

2.1.1.3 Size

Dimension cabinets to accommodate 10 LB fire extinguishers.

PART 3 EXECUTION

3.1 INSTALLATION

Install Fire Extinguishers Cabinets where indicated on the drawings. Verify exact locations prior to installation.

Comply with the manufacturer's recommendations for all installations.

3.2 PROTECTION

3.2.1 Repairing

Remove and replace damaged and unacceptable portions of completed work with new work at no additional cost to the Government.

Submit replacement parts list indicating specified items replacement part, replacement cost, and name, address and contact for replacement parts distributor.

3.2.2 Cleaning

Clean all surfaces of the work, and adjacent surfaces which are soiled as a result of the work. Remove from the site all construction equipment, tools, surplus materials and rubbish resulting from the work.

-- End of Section --

SECTION 11 53 00

LABORATORY EQUIPMENT AND FUMEHOODS
05/11, CHG 1: 11/17

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH)

ACGIH-2097	(2013) Industrial Ventilation: A Manual of Recommended Practice (Metric)

ASTM INTERNATIONAL (ASTM)

ASTM A1008/A1008M	(2025) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM B221	(2021) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM C1048	(2018) Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass

CENTERS FOR DISEASE CONTROL AND PREVENTION (CDC)

CDC 21-1112	(2009) Biosafety in Microbiological and Biomedical Laboratories, 5th Edition

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 45	(2019) Standard on Fire Protection for Laboratories Using Chemicals
NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 586	(2009; Reprint Sep 2022) UL Standard for Safety High-Efficiency Particulate, Air Filter Units

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S"

classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Laboratory equipment and fume hood layout; G

SD-03 Product Data

Fumehood assembly; G

SD-04 Samples

Exterior hood paint; G

SD-06 Test Reports

Fumehood test; G

SD-08 Manufacturer's Instructions

Fumehood assembly

SD-10 Operation and Maintenance Data

Fumehood assembly, Data Package 2; G

Biological safety cabinet, Data Package 2; G

Submit in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

1.3 SUBMITTAL REQUIREMENTS

1.3.1 Hood Paint

Submit color chips of exterior hood paint. Submit at least five colors which are standard with the manufacturer.

1.3.2 Drawing Requirements

Show pertinent installation layout. Indicate details of construction and rough-in requirements.

1.3.3 Tests

Submit fumehood test and cabinet test reports required by ACGIH-2097.

PART 2 PRODUCTS

2.1 MATERIALS, COMPONENTS, AND SPECIAL DESIGN REQUIREMENTS

2.1.1 Aluminum Alloy

ASTM B221 equivalent in ultimate tensile, yield, and shear strengths to Alloy 6063-T5 or 6063-T6.

2.1.2 Carbon Steel

ASTM A1008/A1008M, cold rolled sheets, commercial bright finish.

2.1.3 Stainless Steel

No 4 satin finish including welds and fabricated surfaces. Provide Type 302, 304, or 316 alloy unless otherwise specified. Provide minimum thickness of U.S. Standard 16 gage, except 14 gage for working surface.

2.1.4 Safety Glass

ASTM C1048, fully tempered "FT," clear.

2.1.5 High Efficiency Particulate Air (HEPA) Filter

Meet requirements of UL 586.

2.1.6 Fumehood Design

Design, calculate face velocities, and test fume hoods in accordance with ACGIH-2097, Laboratory fume hoods, auxiliary systems, and associated equipment shall meet the requirements of NFPA 70 and NFPA 45. The fume hood, with vertical rising sash, shall provide adequate containment (meet ASHRAE 110 standard) when combined with a VAV system set point of 100 fpm when the sash is set at 18" (normal operating height).

2.1.7 Hood Static Pressure Loss

With the sash in full-open position the static pressure loss through the fumehood shall not exceed 1/2 inch water gage when operating at 75 feet per minute (fpm), 7/8 inch water gage at 100 fpm, 1.125 inch water gage at 125 fpm.

2.1.8 Electrical Devices

Prewired at the factory to a common, integral junction box to provide easy exterior connection and disconnection.

2.2 UNITS

2.2.1 Unit (Tag: H-1, H-2, H-3, H-4, BSC-1 and BSC-2)

Fumehood Assembly, Restricted Bypass Variable-Air-Volume Chemical Fume Hood. Restricted bypass configuration, enclosed unit mounted on base cabinet. Exterior dimensions as indicated on drawings. Minimum interior worksurface clear depth of 24 inches.

2.2.1.1 Base Cabinet Portion of Assembly

Carbon steel, modified to have recessed apron to contain electrical convenience outlets. See drawings for base cabinet types.

2.2.1.2 Hood Interior, Including Work Surface

WALLS:

Double wall ends, not more than 4 inches wide, shall be provided to maximize interior working area. The area between the double wall ends

shall be closed to house the remote control valves. The front vertical fascia section shall have a full 135 degree 1-inch radius at the front leading edge to provide a streamlined section and insure smooth even flow of air into the hood. The vertical fascia shall contain the required service controls, electrical switches and receptacles. Side posts cannot exceed 5 inches in width. The hood interior end panels and sash track shall be flush with the fascia to prevent eddy currents and back flow of air.

The hood exteriors shall be fabricated of cold rolled steel, phosphate coated with a baked chemical resistant, synthetic resin finish. Rear panel if rear side of hood is exposed to view; shall be finished to match material and color of remainder of hood's outer wall shell.

Interior liner panels shall be 1/4-inch thick fiberglass reinforced polyester sheet. Interior liner panels shall be fastened using stainless steel screws with plastic covered heads.

Access panels on both inside and outside of hood wall shall be provided. The interior end liner panels shall be furnished with an opening that provides access to the service piping and valves to facilitate installation and maintenance. The openings shall be covered with a removable panel with rounded corners. Panels which require tools to remove are not acceptable. The panel shall provide an overlapping seal on all edges.

Provide working surface with a raised rim around all sides to prevent spillage from running out face of hood.

Airfoil:

A streamlined airfoil shall be installed at the bottom of the hood opening on bench hoods. This foil shall provide a nominal 1-inch open space between the foil and the top front edge of the worksurface to direct an air stream across the work surface to prevent back flow of air. The airfoil shall extend back under the sash, so that the sash does not close the 1-inch opening. The foil shall be removable to allow large equipment to be moved into the hood. The foil shall be of 12-gauge steel to resist denting and flexing.

Countertop:

Construct countertops of 1-inch thick epoxy resin, with dished design to contain spillage. Where countertops are penetrated by vent piping from fume hood base cabinet, piping shall be located behind the adjustable baffle and sealed tight all around at countertop with waterproof chemical-resistant sealant. Continuous corrosion-resistant air-tight seam between hood lining and countertop shall be provided.

2.2.1.3 Sash

Vertical Rising Sash. Safety glass, minimum thickness, counterbalanced, vertical sliding type. The sash shall have a neutral colored polyvinyl chloride horizontal member at the top and a full length metal handle at the bottom. The sash shall be counterbalanced with a single weight to prevent tilting and binding during operation. The sash track shall be a neutral colored polyvinyl chloride set flush with the interior liner panels to minimize turbulence. Bench hoods shall have one sash in a single slotted sash track. Sash height limiting hardware. Provide each

fume hood with integral sash height hardware which prevents raising vertical sash above a set point. Set points to be at full closure and 18 inches. The sash stops shall be capable of being manually overridden for apparatus setup.

2.2.1.4 Frame

A free-standing rigid frame structure of steel angle shall be provided to support exterior panels and interior liner and baffle panels. To allow for maintenance and replacements, the interior liner panels shall be removable without disassembly of the frame structure and outer steel panels. Likewise, the exterior steel panels shall be removable without disassembly of the frame structure and inner liner panels.

2.2.1.5 Baffle

A baffle with three fixed horizontal slots shall be provided to aid in distributing the flow of air into and through the hood. The baffle shall be spaced out 2-1/4 inches from the back liner. The baffle shall be removable for cleaning.

Externally adjustable baffle slots, top, and bottom shall be provided. A single point baffle adjustment shall be provided that will allow adjustment of the upper and lower slots. This single baffle adjustment shall allow the operator to make adjustments without placing their hand further than six inches into the hood.

2.2.1.6 Lighting Fixtures

A light fixture shall be provided. It shall be of LED type, vapor-sealed providing 100 fc at the work surface. Fixture shall be UL labeled.

2.2.1.7 Service Fixtures

Provide remote controls for piped services and locate on hood exterior frame. Provide serrated supply ends with nozzles arranged close to sash, precluding the need of reaching to interior back of hood to make connections to outlets. Base metal of fixtures shall be brass. Protect metal fixtures inside hood with chemical resistant coating of clear plastic over polished chrome plate.

a. Gas, air, and vaccum: Provide color coded fixtures for each service, each fitting with remote controlled valve and supply end (inside hood) consisting of a serrated hose nozzle and escutcheon trim.

b. Cold water: Remote controlled valve, with vacuum breaker; hood wall mounted gooseneck faucet with serrated nozzle. Arrange faucet parallel to hood wall and over cup sink.

c. Electrical convenience outlets: Two duplex, grounded, GFI-type, three-wire, 125 volt, 60 Hz, single phase, 20 ampere, NEMA 5-20R GFI. Locate in recessed area of base cabinet or on side posts of hood. Provide stainless steel cover plate.

d. Acid waste: Recessed cup sink, 75 by 150mm or 75 by 225 mm, fabricated of Type 316 stainless steel, 2 liter capacity. Furnish with acid waste p-trap and locate under water faucet, integral with countertop. Provide acid vent.

2.2.1.8 Duct Collar

Provide 316 SS duct collar, 2 inches high minimum and straight. Outside Diameter: 10 to 12 inches. Fabricated from UNS S31603 stainless steel. Provide stainless steel transition if standard exhaust collar does not meet this requirement.

Fan Operation Control: Shall be provided under Division 23 HVAC.

2.2.1.9 Safety Monitor/Alarm System

Fume hoods shall be provided with an electronic safety monitor/alarm system to detect low hood face velocities and provide audible and visual alarm if face velocity drops below safe levels.

Safety monitor/alarm system shall be provided by VAV controls supplier. Refer to Division 23.

Fume Hood manufacturer shall provide cut out for safety monitor/alarm system.

2.3 UNITS

2.3.1 Biological Safety Cabinet

Suitable for biological work and protecting the user from airborne infectious agents and similar hazardous particulate matter by providing an inward flow of air while preventing hazardous discharge into ambient atmosphere. Hood must meet the requirements for CDC 21-1112, and have overall approximate dimensions of 72 inches wide (across front) by 31 inches deep (front to back) by 85 inches high.

2.3.1.1 Glove Panel

Removable, with two pairs of combination gloves, hand sections of surgical rubber, detachable from neoprene sleeves. Provide with built-in tubes connectable to air supply and appropriate "O" rings and clamps. Glove assembly removable, providing access into hood for bare-hand work. Hood shall meet the requirements for general purpose fume hoods of ACGIH-2097, when operated with glove panel removed.

2.3.1.2 Light Fixtures

Fluorescent, prewired, with cool white bulbs, with switch hood-mounted exterior to working area. Ultraviolet, germicidal, prewired, single tube, with separate switch hood-mounted exterior to working area.

2.3.1.3 Service Fittings

Locate remote controls for piped services on hood exterior; provide serrated supply end. Base metal of fixtures shall be brass. Protect metal fixtures inside hood with chemical resistant coating of clear plastic over polished chrome plate.

a. Natural gas, air at 85 psig minimum, and vacuum at 30 inches HG.

b. Cold water: Remote controlled valve with vacuum breaker; hood-wall mounted gooseneck faucet with serrated nozzle. Arrange faucet

parallel to hood wall.

c. Sink and drain: 12 inches long by 6 inches wide by 2 inches deep; minimum of 0.050 inch thick stainless steel, welded into surface of cabinet, corners coved to not less than 1/4 inch radius. Provide with stainless steel strainer; drain plug; and 1 1/2 inch borosilicate glass non-syphon P-Trap, with compression joints and bottom clean-out fitting.

d. Electrical convenience outlets: Two polarized duplex, grounded, three-wire, 125 volt, 60-Hz., single phase and one 240 volt single phase, 20 ampere. Locate on exterior of hood front or on hood side walls near hood front. Include stainless steel or chrome-plated cover plate. Provide 15 ampere circuit breaker.

2.3.1.4 Viewing Panel

Safety glass, 7/32 inch minimum thickness.

2.3.1.5 Blower Switch

Single-pole, 115 volt, 60 Hz, with pilot light. Include galvanized switch box and chrome-plated metal switch cover plate. Locate switch on hood exterior.

2.3.1.6 Duct Stub

Collar size suitable for ductwork indicated. Finish of areas that may come in direct contact with fumes to be same as to hood interior.

2.3.1.7 Intake and Exhaust Filters

Replaceable HEPA filters having a minimum efficiency rating of 99.97 percent, including stainless steel housing. HEPA filter static pressure loss shall not exceed one inch water gage when clean and operated at the rated airflow capacity.

2.3.1.8 Warning System

Ensure detection and alarm for insufficient air velocities caused by failure of exhaust system or by dirty filters.

PART 3 EXECUTION

3.1 INSTALLATION

Install units at locations indicated. Conform to installation provisions of Section 22 00 00 PLUMBING, GENERAL PURPOSE; and the ACGIH-2097 including provision for an adequate supply of tempered make-up air to meet the air flow requirements of fume hood(s). Provide interlocks for controls and alarms to maintain the required air balance between hood interiors and the room.

3.2 FIELD QUALITY CONTROL

3.2.1 Inspection

Examine each unit for visual defects, operation and conformance to

specifications.

3.2.2 Tests

Test each unit to ensure that the equipment is operational and conforms to specification requirements. Field tests for fume hood operation and performance shall meet the requirements of ACGIH-2097.

-- End of Section --

SECTION 11 71 00

STERILIZERS AND ASSOCIATED EQUIPMENT
05/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B16.18	(2021) Cast Copper Alloy Solder Joint Pressure Fittings
ASME B16.22	(2021) Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME BPVC SEC II-C	(2017) BPVC Section II-Materials Part C-Specifications for Welding Rods Electrodes and Filler Metals
ASME BPVC SEC VIII D1	(2023) BPVC Section VIII-Rules for Construction of Pressure Vessels Division 1

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A240/A240M	(2025a) Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
ASTM A264	(2012; R 2019) Standard Specification for Stainless Chromium-Nickel Steel-Clad Plate
ASTM A265	(2012) Standard Specification for Nickel and Nickel-Base Alloy-Clad Steel Plate
ASTM A269/A269M	(2025) Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service
ASTM A285/A285M	(2024) Standard Specification for Pressure Vessel Plates, Carbon Steel, Low- and Intermediate-Tensile Strength
ASTM A312/A312M	(2022a) Standard Specification for

	Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
ASTM A515/A515M	(2017; R2022) Standard Specification for Pressure Vessel Plates, Carbon Steel, for Intermediate- and Higher-Temperature Service
ASTM A568/A568M	(2025a) Standard Specification for Steel, Sheet, Carbon, Structural, and High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, General Requirements for
ASTM B32	(2020) Standard Specification for Solder Metal
ASTM B39	(1979; R 2023) Standard Specification for Nickel
ASTM B42	(2025) Standard Specification for Seamless Copper Pipe, Standard Sizes
ASTM B43	(2020) Standard Specification for Seamless Red Brass Pipe, Standard Sizes
ASTM B88	(2022) Standard Specification for Seamless Copper Water Tube
ASTM B88M	(2020) Standard Specification for Seamless Copper Water Tube (Metric)
ASTM B127	(2025) Standard Specification for Nickel-Copper Alloy (UNS N04400) Plate, Sheet, and Strip
ASTM B135/B135M	(2017) Standard Specification for Seamless Brass Tube
ASTM B163	(2022) Standard Specification for Seamless Nickel and Nickel Alloy Condenser and Heat-Exchanger Tubes
ASTM B164	(2003; R 2014) Standard Specification for Nickel-Copper Alloy Rod, Bar, and Wire
ASTM B165	(2019) Standard Specification for Nickel-Copper Alloy (UNS N04400)* Seamless Pipe and Tube
ASTM B166	(2025) Standard Specification for Nickel-Chromium-Aluminum Alloy, Nickel-Chromium-Iron Alloys, Nickel-Chromium-Cobalt-Molybdenum Alloy, Nickel-Iron-Chromium-Tungsten Alloy, and Nickel-Chromium-Molybdenum-Copper Alloy Rod, Bar, and Wire
ASTM B167	(2023) Standard Specification for Nickel-Chromium-Aluminum Alloys,

	Nickel-Chromium-Iron Alloys, Nickel-Chromium-Cobalt-Molybdenum Alloy, Nickel-Iron-Chromium-Tungsten Alloy, and Nickel-Chromium-Molybdenum-Copper Alloy Seamless Pipe and Tube
ASTM B339	(2019; R 2024) Standard Specification for Pig Tin
ASTM B348/B348M	(2025) Standard Specification for Titanium and Titanium Alloy Bars and Billets

INTERNATIONAL CODE COUNCIL (ICC)

ICC IPC	(2024) International Plumbing Code

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Item S0237, Sterilizer,ELEC,VAC,2DO,RCSD 1WLL, 20x20x38 Chamber; G

Submit approved detail drawings for each item of equipment listed above that interfaces with other items of equipment or construction.

SD-03 Product Data

Item S0237, Sterilizer,ELEC,VAC,2DO,RCSD 1WLL, 20x20x38 Cham; G

Submit catalog numbers, trade names, literature, data sheets, diagrams and other pertinent data for each item of equipment listed above to evaluate performance, function, materials, dimensions and appearance.

SD-04 Samples

Item; G

Submit manufacturer's color samples for color verification for each item of equipment listed above.

SD-06 Test Reports

Item S0237, Sterilizer,ELEC,VAC,2DO,RCSD 1WLL, 20x20x38 Cham; G

Submit field tests and inspection reports for each item of equipment listed above signed by authorized official responsible for field tests and inspections.

SD-10 Operation and Maintenance Data

Item S0237, Sterilizer,ELEC,VAC,2DO,RCSD 1WLL, 20x20x38 Cham; G

Submit Data Package 3, including training requirements, for each item of equipment listed above in accordance with requirements of Section 01 78 23 OPERATION AND MAINTENANCE DATA. In addition, provide hard copies consisting of two Operator's Manuals and two Service Manuals.

1.3 WARRANTY

Provide warranties as specified in this Section.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Carbon Steel

ASTM A36/A36M, ASTM A285/A285M, ASTM A515/A515M, or ASTM A568/A568M, cold rolled sheets, commercial bright finish.

2.1.2 Nickel

ASTM B39. Nickel-copper alloy or stainless steel or white metal.

2.1.3 Nickel and Nickel-Alloy Clad Steel

ASTM A265. Nickel or nickel-copper alloy and steel for pressure vessels, mill-rolled under heat and pressure until integrally bonded over entire interface.

2.1.4 Nickel-Copper Alloy (Monel Metal)

ASTM B127, ASTM B163, ASTM B164, or ASTM B165 plate sheet and strip.

2.1.5 Stainless Steel

ASTM A167, Type 301 or 316L; Class 304L for welded construction and Class 302 or 304 for construction formed without welding. Exposed surfaces of stainless steel to have satin finish.

2.1.6 Stainless Steel Bars and Rods

ASTM B166.

2.1.7 Stainless Steel for Pressure Vessels

ASTM A240/A240M.

2.1.8 Stainless Steel Clad

ASTM A264 for pressure vessels.

2.1.9 Tin

ASTM B339.

2.1.10 Titanium

For construction of products used in contact with distilled water,

ASTM B348/B348M, Grade 2.

2.2 PIPING AND TUBING

Seamless, annealed, and ground smooth. Welded tubing to be thoroughly heat treated and properly quenched to eliminate carbide precipitation, drawn true to size and roundness. Provide piping and tubing conforming to the following:

2.2.1 Steam Supply and Return Condensate Lines

Copper pipe must conform to ASTM B42; brass pipe must conform to ASTM B43; brass tube must conform to ASTM B135/B135M, Alloy 230. Include strainer, shut-off valve and pressure gage suitable for steam pressure up to 80 psig. In return line include steam trap, check valve, and hand shut-off valves.

2.2.2 Gaseous Sterilant Lines

Brass pipe must conform to ASTM B43, Alloy 230; stainless steel tube must conform to ASTM A269/A269M, ASTM A312/A312M, or ASTM B167 as applicable.

2.2.3 Water and Waste Lines

Copper tube must conform to ASTM B88M, ASTM B88 Type K, hard-drawn or annealed for bending; brass tube must conform to ASTM B135/B135M, Alloy 230 or C23000.

2.2.4 Pipe Fittings

Wrought copper or wrought bronze, brazing or solder joint type in accordance with ASME B16.18 and ASME B16.22. Use ASTM B32,Alloy Sb5 tin-antimony solder to make joints for copper tubing.

2.2.5 Pressure Vessels

Design, construction, materials, and testing of each pressure vessel, including doors, must comply with applicable provisions of ASME BPVC SEC VIII D1. Submit a signed copy of ASME Form U-1 or U-1A, as shown in ASME BPVC SEC VIII D1 Appendix W, with each sterilizer, as applicable.

2.2.6 Welding Materials

Welding Materials must comply with ASME BPVC SEC II-C. Welding equipment, electrodes, welding wire, and fluxes must be capable of producing satisfactory welds when used by a qualified welder or welding operator using qualified welding procedures.

2.2.7 Connections to Equipment

Prewire and prepipe each unit of equipment complete with trim and fittings. Equipment includes fittings to prevent backflow of polluted water or waste into water supply system or equipment in accordance with ICC IPC. Provide reduced pressure or atmospheric type backflow preventer.

2.3 ELECTRICAL WORK

Provide electric motor-driven equipment complete with motors, motor starters, and controls. Provide electrical equipment and wiring in

accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Electrical characteristics are as specified herein or as indicated. Provide motor starters complete with thermal overload protection and other components necessary for the motor control specified. Provide each motor of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor. Provide manual or automatic control, protective or signal devices required for the operation specified, and any control wiring required for controls and devices specified.

2.4 EQUIPMENT

2.4.1 Item S0237, Sterilizer, ELEC, VAC,2DO,RCSD 1WLL, 20x20x38 Cham

Provide vacuum electric sterilizer with chamber size of 20 inches by 20 inches by 38 inches, and double power vertical sliding doors. Construct unit of heavy-duty stainless steel, Type 316L, meeting Underwriters Laboratory (UL) standards.

Provide unit controlled by microcomputer technology, with vacuum pump, integral steam generator, temperature control and display panel showing temperature and pressure, and thermal printer. Provide unit with exposure temperature range of 212 to 250 degrees F. Recessed through one wall.

Approximate Size: 34 inches wide by 46 inches deep by 76 inches high.

Electrical Characteristics: 110V 50/60 Hz.

Steam Supply: 1 inch NPT, 30 - 80 PSI.

Drain: 2 inch ODT drain terminal.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing the work.

3.2 INSTALLATION

Install equipment at locations indicated in accordance with manufacturer's printed installation instructions, and approved detail drawings. Submit detail drawings specifically prepared to illustrate required work for each item of equipment that interfaces with other items of equipment or construction, including, but not limited to, installation layout, coordination of equipment services, drain piping connections, complete electrical wiring and control diagrams, and details of construction and rough-in requirements. Furnish and install necessary items such as framing, mounting hardware and trim as required for the type of equipment furnished.

3.3 ADJUSTING

Following installation, adjust flows, timers, levelers, and similar components and operation devices as appropriate. After testing, and before acceptance, examine equipment to ensure that adjustments are correct and that any additional adjustments deemed necessary during

product testing have been incorporated.

3.4 UTILITIES

3.4.1 Service Runs

Connect service runs from equipment to building services as indicated.

3.4.2 Dissimilar Metal Connectors

Provide connections between ferrous and nonferrous metallic pipe with dielectric waterways and flanges. Provide dielectric waterways with temperature and pressure rating equal to or greater than that specified for the connecting piping. Provide waterways with metal connections on both ends suited to match connecting piping. Internally line dielectric waterways with an insulator specifically designed to prevent current flow between dissimilar metals. Dielectric flanges must meet the performance requirements described herein for dielectric waterways.

3.5 MANUFACTURER'S FIELD SERVICES

Provide the services of a manufacturer's representative, in conjunction with the Contractor's Equipment Planner, who is experienced in the installation, adjustment, and operation of the equipment specified, and responsible for supervising the installation, adjustment, and testing of the equipment.

3.6 FIELD TESTS AND INSPECTIONS

3.6.1 Before Testing

Clean pipes, equipment and components of grease, dirt, stains, and other foreign materials.

3.6.2 Testing

Perform testing in accordance with manufacturer's written instructions. Unless otherwise approved by the Contracting Officer, test all items of equipment to ensure that they are operational and installation conforms to specification requirements. Hydrostatically test piping system at pressure of 1.5 times system operating pressure with water at temperature not exceeding 100 degrees F. Before test, remove or isolate gage traps and apparatus that may be damaged by that pressure. Install calibrated test gage in system to observe any loss of pressure. Close off system and maintain test pressure for not less than one hour. Inspect joints and equipment connections for leaks. Retest and make repair until no further leaks are observed. Each test report must indicate compliance with specified performance criteria and the final position of controls.

3.6.3 Inspection

Examine each item for visual defects and conformance to specifications.

3.7 CLEANING

3.7.1 For Final Acceptance

Remove labels, fingerprints, and clean all surfaces both inside and out. Tightly cover and protect fixtures and equipment against rust, dirt,

water, and chemical or mechanical injury.

3.7.2 Marred Surfaces Exposed-to-View

Refinish marred exposed surfaces that affect appearance, such as both interior and exterior cabinet finishes, to match the adjacent finishes, like new; replace components that cannot be refinished in this manner.

3.7.3 Concealed Marred Surfaces

Refinish marred surfaces exposed to atmosphere, where such surfaces do not affect product's appearance but do affect resistance to elements, such as galvanized pipes and insulation, to equal resistance performance as the unmarred surfaces.

3.8 TRAINING

3.8.1 Training Course

Conduct training course for operation staff as designated by the Contracting Officer. Start the training period, for a total of 8 hours of normal working time, after systems are functionally complete but prior to final acceptance. The field instructions must include all of the items contained in the approved operations and maintenance data, as well as demonstrations of routine maintenance operations. Notify Contracting Officer at least 14 days prior to date of the training course.

-- End of Section --