DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS

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SECTION 01 00 00
GENERAL REQUIREMENTS

GENERAL

1.1 SAFETY REQUIREMENTS

A. Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for 539-25-504 Replace FTD Fuel Dispenser as required by drawings and specifications.

B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Officer.

1.3 STATEMENT OF BID ITEM(S)

A. ITEM I, GENERAL CONSTRUCTION: BASE BID: Contractor to provide all labor, materials, equipment, supervision to repair joint sealants and failed concrete as laid out in construction drawings.

B. ITEM II, SURVEY: BASE BID: Contractor to provide all labor, materials, equipment, supervision to complete structural survey of current conditions as laid out in drawing general notes and SOW.

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer. Patients and staff are not to be photographed at any time.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This

information shall be shared only with those with a specific need to accomplish the project.

3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
   a) Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
   b) "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. No contractor parking onsite.

1.6 OPERATIONS AND STORAGE AREAS (FAR 52.236-10)

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

D. Working space and space available for storing materials shall be as determined by the COR .

E. Workers are subject to rules of Medical Center applicable to their conduct.

F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment

and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.
2. Provide unobstructed access to Medical Center areas required to remain in operation.

G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the COR or Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

H. Phasing:

1. The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:
2. To ensure such executions, Contractor shall furnish the COR with a schedule of approximate dates on which the Contractor intends to accomplish work in each specific area of site,

building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such dates to ensure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, COR, and Contractor.

3. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. These routes whether access or egress shall be isolated from the construction area by temporary partitions and have walking surfaces, lighting etc. to facilitate patient and staff access. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.

I. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:

1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.

J. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director’s prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY for additional requirements.
2. Contractor shall submit a request to interrupt any such services to COR, in writing, 21 days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
4. Major interruptions of any system must be requested, in writing, at least 28 calendar days prior to the desired time and shall be performed as directed by the COR.

5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

K. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, shall be removed back to their source. Those which are indicated to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

L. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times with approval.
2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

M. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.
2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
3. Shall note any discrepancies between drawings and existing conditions at site.
4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR and/or Supply Representative, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4).

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared

with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workers in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.

3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.10 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workers to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.

D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by

adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.11 AS-BUILT DRAWINGS

A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.

B. All variations shall be shown in the same general detail as used in the contract drawings. To ensure compliance, as-built drawings shall be made available for the COR review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.12 WARRANTY MANAGEMENT

A. Warranty Management Plan: Develop a warranty management plan which contains information relevant to FAR 52.246-21 Warranty of Construction in at least 30 days before the planned pre-warranty conference, submit one set of the warranty management plan. Include within the warranty management plan all required actions and documents to assure that the Government receives all warranties to which it is entitled. The plan must be in narrative form and contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesman, or of engineering background, not necessarily familiar with this contract. The term “status” as indicated below must include due date and whether item has been submitted or was approved. Warranty information made available during the construction phase must be submitted to the Contracting Officer for approval prior to each monthly invoice for payment. Assemble approved information in a binder and turn over to the Government upon

acceptance of the work. The construction warranty period will begin on the date of the project acceptance and continue for the product warranty period. A joint 4 month and 9 month warranty inspection will be conducted, measured from time of acceptance, by the Contactor and the Contracting Officer. Include in the warranty management plan, but not limited to, the following:

1. Roles and responsibilities of all personnel associated with the warranty process, including points of contact and telephone numbers within the company of the Contractor, subcontractors, manufacturers or suppliers involved.
2. Furnish with each warranty the name, address and telephone number of each of the guarantor’s representatives nearest project location.
3. Listing and status of delivery of all Certificates of Warranty for extended warranty items, to include roofs, HVAC balancing, pumps, motors, transformers and for all commissioned systems such as fire protection and alarm systems, sprinkler systems and lightning protection systems, etc.
4. A list for each warranted equipment item, feature of construction or system indicating:
   a. Name of item.
   b. Model and serial numbers.
   c. Location where installed.
   d. Name and phone numbers of manufacturers and suppliers.
   e. Name and phone numbers of manufacturers or suppliers.
   f. Names, addresses and phone numbers of sources of spare parts.
   g. Warranties and terms of warranty. Include one-year overall warranty of construction, including the starting date of warranty of construction. Items which have extended warranties must be indicated with separate warranty expiration dates.
   h. Starting point and duration of warranty period.
   i. Summary of maintenance procedures required to continue the warranty in force.

j. Cross-reference to specific pertinent Operation and Maintenance manuals.

k. Organizations, names and phone numbers of persons to call for warranty service.

l. Typical response time and repair time expected for various warranted equipment.

5. The plans for attendance at the 4 and 9-month post construction warranty inspections conducted by the government.

6. Procedure and status of tagging of all equipment covered by extended warranties.

7. Copies of instructions to be posted near selected pieces of equipment where operation is critical for warranty and/or safety reasons.

B. Performance & Payment Bonds: The Performance & Payment Bonds must remain effective throughout the construction period

1. In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer will have the work performed by others, and after completion of the work, will charge the remaining construction warranty funds of expenses incurred by the Government while performing the work, including, but not limited to administrative expenses.

2. In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the contractor’s expenses, the Contracting Officer will have the right to recoup expenses from the bonding company.

3. Following oral or written notification of required construction warranty repair work, the Contractor shall respond in a timely manner. Written verification will follow oral instructions. Failure to respond will be cause for the Contracting Officer to proceed against the Contractor.

C. Pre-Warranty Conference: Prior to contract completion, and at a time designated by the Contracting Officer, the Contractor shall meet with the Contracting Officer to develop a mutual understanding with respect to the requirements of this section.

Communication procedures for Contractor notification of construction warranty defects, priorities with respect to the type of defect, reasonable time required for Contractor response, and other details deemed necessary by the Contracting Officer for the execution of the construction warranty will be established/ reviewed at this meeting. In connection with these requirements and at the time of the Contractor's quality control completion inspection, furnish the name, telephone number and address of a licensed and bonded company which is authorized to initiate and pursue construction warranty work action on behalf of the Contractor. This point of contract will be located within the local service area of the warranted construction, be continuously available and be responsive to Government inquiry on warranty work action and status. This requirement does not relieve the Contractor of any of its responsibilities in conjunction with other portions of this provision.

D. Contractor's Response to Construction Warranty Service Requirements:

E. Following oral or written notification by the Contracting Officer, the Contractor shall respond to construction warranty service requirements in accordance with the "Construction Warranty Service Priority List" and the three categories of priorities listed below. Submit a report on any warranty item that has been repaired during the warranty period. Include within the report the cause of the problem, date reported, corrective action taken, and when the repair was completed. If the Contractor does not perform the construction warranty within the timeframe specified, the Government will perform the work and back charge the construction warranty payment item established.

1. First Priority Code 1. Perform onsite inspection to evaluate situation, and determine course of action within 4 hours, initiate work within 6 hours and work continuously to completion or relief.
2. Second Priority Code 2. Perform onsite inspection to evaluate situation, and determine course of action within 8 hours,

initiate work within 24 hours and work continuously to completion or relief.

3. Third Priority Code 3. All other work to be initiated within 3 work days and work continuously to completion or relief.
4. The "Construction Warranty Service Priority List" is as follows:
   a) Code 1-Life Safety Systems
      1) Fire suppression systems.
      2) Fire alarm system(s).
   b) Code 1-Air Conditioning Systems
      1) Air conditioning leak in part of the building, if causing damage.
      2) Air conditioning system not cooling properly.
   c) Code 1 Doors
      1) Overhead doors not operational, causing a security, fire or safety problem.
      1) Interior, exterior personnel doors or hardware, not functioning properly, causing security, fire or safety problem.
   d) Code 3-Doors
      1) Overhead doors not operational.
      2) Interior/exterior personnel doors or hardware not functioning properly.
   e) Code 1-Electrical
      1) Power failure (entire area or any building operational after 1600 hours).
      2) Security lights.
      3) Smoke detectors.
   f) Code 2-Electrical
      1) Power failure (no power to a room or part of building). Receptacle and lights not operational (in a room or part of building).
   g) Code 3-Electrical
      1) Exterior lights not operational.
   h) Code 1-Gas

1) Leaks and pipeline breaks.

i) Code 1-Heat

1) Power failure affecting heat.

j) Code 1-Plumbing

1) Hot water heater failure.

2) Leaking water supply pipes

k) Code 2-Plumbing

1) Flush valves not operating properly

2) Fixture drain, supply line or any water pipe leaking.

3) Toilet leaking at base.

l) Code 3- Plumbing

1) Leaky faucets.

m) Code 3-Interior

1) Floors damaged.

2) Paint chipping or peeling.

3) Casework damaged.

n) Code 1-Roof Leaks

1) Damage to property is occurring.

o) Code 2-Water (Exterior)

1) No water to facility.

p) Code 2-Water (Hot)

1) No hot water in portion of building listed.

q) Code 3

1) All work not listed above.

F. Warranty Tags: At the time of installation, tag each warranted item with a durable, oil and water-resistant tag approved by the Contracting Officer. Attach each tag with a copper wire and spray with a silicone waterproof coating. Also submit two record copies of the warranty tags showing the layout and design. The date of acceptance and the QC signature must remain blank until the project is accepted for beneficial occupancy. Show the following information on the tag.

Warranty Tags
Type of product/material
Model number
Serial number
Contract number
Warranty period from/to
Inspector's signature
Construction Contractor
Address
Telephone number
Warranty Contact
Address
Telephone number
Warranty response time priority code

1.13 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:

1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the COR will withdraw permission for use of the equipment.
2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations.* Voltage

supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.

3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor’s expense.

1.14 TEMPORARY USE OF EXISTING ELEVATORS

A. Use of existing elevators for handling building materials and Contractor's personnel will be permitted subject to following provisions:

1. Contractor makes all arrangements with the COR for use of elevators. The COR will ascertain that elevators are in proper

condition. Contractor may use elevators Nos. S5 and S6. Personnel for operating elevators will not be provided by the Department of Veterans Affairs.

2. Contractor covers and provides maximum protection of following elevator components:
   a) Entrance jambs, heads soffits and threshold plates.
   b) Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
   c) Finish flooring.
3. Government will accept hoisting ropes of elevator and rope of each speed governor if they are worn under normal operation. However, if these ropes are damaged by action of foreign matter such as sand, lime, grit, stones, etc., during temporary use, they shall be removed and replaced by new hoisting ropes at the contractors expense.
4. If brake lining of elevators are excessively worn or damaged during temporary use, they shall be removed and replaced by new brake lining at the contractors expense.
5. All parts of main controller, starter, relay panel, selector, etc., worn or damaged during temporary use shall be removed and replaced with new parts at the contractors expense, if recommended by elevator inspector after elevator is released by Contractor.
6. Place elevator in condition equal, less normal wear, to that existing at time it was placed in service of Contractor as approved by Contracting Officer.

1.15 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.

B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the

Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.

C. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted.

D. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

E. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR discretion) of use of water from Medical Center's system.

F. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation

of boiler, burner, or control devices shall be furnished and paid by the Contractor at Contractor's expense.

1.16 INSTRUCTIONS

A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component

parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.17 GOVERNMENT-FURNISHED PROPERTY

A. The Government shall deliver to the Contractor, the Government-furnished property shown on the schedule.

B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.

C. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.

1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.

D. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.

E. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.

F. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.18 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT

A. Contractor shall complete approximately _____ square meters _____ (square feet) of space in building accessible from ground level without use of elevators for storage of certain materials and equipment by Department of Veterans Affairs.

1. Provide such space with adequate light, ventilation and heat in season and lock for adequate security. Contractor shall also install and connect portion of nearest specified fire protection system including all apparatus for instant use to provide water for adequate fire protection of storage space.
2. Storage space shall be turned over to Contracting Officer ninety days prior to Completion Date of the buildings involved.
3. Forward two sets of drawings to Contracting Officer through the COR 120 days prior to Completion Date of building; drawings shall indicate those areas which will be made available to Department of Veterans Affairs for temporary storage.

4. All cost for utility services for such storage space shall be borne by Contractor until entire building is turned over for occupancy.

B. "Completion Date" shall mean that date as established by Contracting Officer upon which Contractor will turn over entire project or portions thereof to the Government.

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SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS – DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).

B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.

C. The Contractor’s representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

A. The Contractor shall submit a qualification proposal to the COR, within 10 days of bid acceptance. The qualification proposal shall include:

1. The name and address of the proposed consultant.
2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.

B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision

within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor’s monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.

B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.

C. The VA will report errors in computer-produced reports to the Contractor’s representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer’s representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as

a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer’s written approval before incorporating them into the network diagram. The Contracting Officer’s separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

B. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:

1. Notify the Contractor concerning his actions, opinions, and objections.
2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised

submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.

C. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

D. The Complete Project Schedule shall contain approximately _____work activities/events.

1.6 WORK ACTIVITY/EVENT COST DATA

A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.

B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.232 – Article 70 Without NAS-CPM Article 71 Including NAS-CPM for (PAYMENTS UNDER FIXED PRICE CONSTRUCTION).

C. In accordance with FAR 52.236 – 1 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.

D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:

1. Show activities/events as:
   a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
   b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
   c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
   d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
   e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.

5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.

B. The Contractor shall submit the following supporting data in addition to the project schedule:
   1. The appropriate project calendar including working days and holidays.
   2. The planned number of shifts per day.
   3. The number of hours per shift.

   Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR's approval of the Project Schedule.

D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

A. Monthly, the contractor shall submit an application and certificate for payment using VA Form 10-6001a or the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.232 – Article 70 Without NAS-CPM Article 71 Including NAS-CPM for (PAYMENTS UNDER FIXED PRICE CONSTRUCTION). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
5. Completion percentage for all completed and partially completed activities/events.
6. Logic and duration revisions required by this section of the specifications.
7. Activity/event duration and percent complete shall be updated independently.

B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.

C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and COR for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the COR. After each rerun update, the resulting electronic project

schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the COR within fourteen (14) calendar days of completing the regular schedule update. Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.

D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:

1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.

3. Reschedule the work in conformance with the specification requirements.

B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:

1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
3. The schedule does not represent the actual prosecution and progress of the project.
4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.

B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.

C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.

D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 – 4 (Changes, and will be based on the

complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.

E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

B. Actual delays in activities/events which, according to the computer- produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 – 4 (Changes). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

D. All delays due to non-work activities/events such as RFI’s, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23

SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

PART 1 – GENERAL

1.1 DESCRIPTION

A. This specification defines the general requirements and procedures for submittals. A submittal is information submitted for VA review to establish compliance with the contract documents.

B. Detailed submittal requirements are found in the technical sections of the contract specifications. The Contracting Officer may request submittals in addition to those specified when deemed necessary to adequately describe the work covered in the respective technical specifications at no additional cost to the government.

C. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor’s expense.

1.2 DEFINITIONS

A. Preconstruction Submittals: Submittals which are required prior to issuing contract notice to proceed or starting construction. For example, Certificates of insurance; Surety bonds; Site-specific safety plan; Construction progress schedule; Schedule of values; Submittal register; List of proposed subcontractors.

B. Shop Drawings: Drawings, diagrams, and schedules specifically prepared to illustrate some portion of the work. Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be integrated and coordinated.

C. Product Data: Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions, and brochures, which describe and illustrate size, physical appearance, and other characteristics of materials, systems, or equipment for some portion of the work. Samples of warranty language when the contract requires extended product warranties.

D. Samples: Physical examples of materials, equipment, or workmanship that illustrate functional and aesthetic characteristics of a material or

product and establish standards by which the work can be judged. Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project. Field samples and mock-ups constructed to establish standards by which the ensuing work can be judged.

E. Design Data: Calculations, mix designs, analyses, or other data pertaining to a part of work.

F. Test Reports: Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work. Report which includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

G. Certificates: Document required of Contractor, or of a manufacturer, supplier, installer, or subcontractor through Contractor. The purpose is to document procedures, acceptability of methods, or personnel qualifications for a portion of the work.

H. Manufacturer's Instructions: Pre-printed material describing installation of a product, system, or material, including special notices and MSDS concerning impedances, hazards, and safety precautions.

I. Manufacturer's Field Reports: Documentation of the testing and verification actions taken by manufacturer's representative at the job site on a portion of the work, during or after installation, to confirm compliance with manufacturer's standards or instructions. The documentation must indicate whether the material, product, or system has passed or failed the test.

J. Operation and Maintenance Data: Manufacturer data that is required to operate, maintain, troubleshoot, and repair equipment, including manufacturer's help, parts list, and product line documentation. This data shall be incorporated in an operations and maintenance manual.

K. Closeout Submittals: Documentation necessary to properly close out a construction contract. For example, Record Drawings and as-built drawings. Also, submittal requirements necessary to properly close out a phase of construction on a multi-phase contract.

1.3 SUBMITTAL REGISTER

A. The submittal register will list items of equipment and materials for which he contract documents but which have been omitted from the submittal register.

B. The submittal register will serve as a scheduling document for submittals and will be used to control submittal actions throughout the contract period.

C. The VA will provide a blank submittal register in electronic format. Thereafter, the Contractor shall fill in the blank register with the required submittals as documented in the project spec. The Contractor shall track all submittals by maintaining a complete list, including completion of all data columns, including dates on which submittals are received and returned by the VA.

D. Blank digital register provided for Contractor use below

ENG_FORM_4288-R.pdf

D. The Contractor shall update the submittal register as submittal actions occur and maintain the submittal register at the project site until final acceptance of all work by Contracting Officer.

E. The Contractor shall submit formal monthly updates to the submittal register in electronic format. Each monthly update shall document actual submission and approval dates for each submittal.

1.4 SUBMITTAL SCHEDULING

A. Submittals are to be scheduled, submitted, reviewed, and approved prior to the acquisition of the material or equipment.

B. Coordinate scheduling, sequencing, preparing, and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow time for potential resubmittal.

C. No delay costs or time extensions will be allowed for time lost in late submittals or resubmittals.

D. All submittals are required to be approved prior to the start of the specified work activity.

1.5 SUBMITTAL PREPARATION

A. Each submittal is to be complete and in sufficient detail to allow ready determination of compliance with contract requirements.

B. Collect required data for each specific material, product, unit of work, or system into a single submittal. Prominently mark choices, options, and portions applicable to the submittal. Partial submittals will not be

accepted for expedition of construction effort. Submittal will be returned without review if incomplete.

C. If available product data is incomplete, provide Contractor-prepared documentation to supplement product data and satisfy submittal requirements.

D. All irrelevant or unnecessary data shall be removed from the submittal to facilitate accuracy and timely processing. Submittals that contain the excessive amount of irrelevant or unnecessary data will be returned without review.

E. Provide a transmittal form for each submittal with the following information:

1. Project title, location and number.
2. Construction contract number.
3. Date of the drawings and revisions.
4. Name, address, and telephone number of subcontractor, supplier, manufacturer, and any other subcontractor associated with the submittal.
5. List paragraph number of the specification section and sheet number of the contract drawings by which the submittal is required.
6. When a resubmission, add alphabetic suffix on submittal description. For example, submittal 18 would become 18A, to indicate resubmission.
7. Product identification and location in project.

F. The Contractor is responsible for reviewing and certifying that all submittals are in compliance with contract requirements before submitting for VA review. Proposed deviations from the contract requirements are to be clearly identified. All deviations submitted must include a side by side comparison of item being proposed against item specified. Failure to point out deviations will result in the VA requiring removal and replacement of such work at the Contractor's expense.

G. Stamp, sign, and date each submittal transmittal form indicating action taken.

H. Stamp used by the Contractor on the submittal transmittal form to certify that the submittal meets contract requirements is to be similar to the following:

CONTRACTOR
(Firm Name)
_____Approved
_____Approved with corrections as noted on submittal data and/or attached sheets(s)
SIGNATURE: _____
TITLE: _____
DATE: _____

1.6 SUBMITTAL FORMAT AND TRANSMISSION

A. Provide submittals in electronic format, with the exception of material samples. Use PDF as the electronic format, unless otherwise specified or directed by the Contracting Officer.

B. Compile the electronic submittal file as a single, complete document. Name the electronic submittal file specifically according to its contents.

C. Electronic files must be of sufficient quality that all information is legible. Generate PDF files from original documents so that the text included in the PDF file is both searchable and can be copied. If documents are scanned, Optical Character Resolution (OCR) routines are required.

D. E-mail electronic submittal documents smaller than 5MB in size to e-mail addresses as directed by the Contracting Officer.

E. Provide electronic documents over 5MB through an electronic FTP file sharing system. Confirm that the electronic FTP file sharing system can be accessed from the VA computer network. The Contractor is responsible for setting up, providing, and maintaining the electronic FTP file sharing system for the construction contract period of performance.

F. Provide hard copies of submittals when requested by the Contracting Officer. Up to 3 additional hard copies of any submittal may be requested at the discretion of the Contracting Officer, at no additional cost to the VA.

1.7 SAMPLES

A. Submit two sets of physical samples showing range of variation, for each required item.

B. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified.

C. When color, texture, or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

D. Before submitting samples, the Contractor is to ensure that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

E. The VA reserves the right to disapprove any material or equipment which previously has proven unsatisfactory in service.

F. Physical samples supplied maybe requested back for use in the project after reviewed and approved.

1.8 OPERATION AND MAINTENANCE DATA

A. Submit data specified for a given item within 30 calendar days after the item is delivered to the contract site.

B. In the event the Contractor fails to deliver O&M Data within the time limits specified, the Contracting Officer may withhold from progress payments 50 percent of the price of the item with which such O&M Data are applicable.

1.9 TEST REPORTS

COR may require specific test after work has been installed or completed which could require contractor to repair test area at no additional cost to contract.

1.10 VA REVIEW OF SUBMITTALS AND RFIS

A. The VA will review all submittals for compliance with the technical requirements of the contract documents. The Architect-Engineer for this project will assist the VA in reviewing all submittals and determining contractual compliance. Review will be only for conformance with the applicable codes, standards and contract requirements.

B. Period of review for submittals begins when the VA COR receives submittal from the Contractor.

C. Period of review for each resubmittal is the same as for initial submittal.

D. VA review period is 15 business days for submittals.

E. VA review period is 10 business days for RFIs.

F. The VA will return submittals to the Contractor with the following notations:

1. "Approved": authorizes the Contractor to proceed with the work covered.
2. "Approved as noted": authorizes the Contractor to proceed with the work covered provided the Contractor incorporates the noted comments and makes the noted corrections.
3. "Disapproved, revise and resubmit": indicates noncompliance with the contract requirements or that submittal is incomplete. Resubmit with appropriate changes and corrections. No work shall proceed for this item until resubmittal is approved.
4. "Not reviewed": indicates submittal does not have evidence of being reviewed and approved by Contractor or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals after taking appropriate action.

1.11 APPROVED SUBMITTALS

A. The VA approval of submittals is not to be construed as a complete check, and indicates only that the general method of construction, materials, detailing, and other information are satisfactory.

B. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor's expense.

C. After submittals have been approved, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

D. Retain a copy of all approved submittals at project site, including approved samples.

1.12 WITHHOLDING OF PAYMENT

Payment for materials incorporated in the work will not be made if required approvals have not been obtained.

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SECTION 01 35 26

SAFETY REQUIREMENTS

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SECTION 01 35 26

SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Professionals (ASSP):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning

A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to Provide a Safe and Healthful Work Environment American National Standard Construction and Demolition Operations

Z359.0-2012.....Definitions and Nomenclature Used for Fall Protection and Fall Arrest

Z359.1-2016.....The Fall Protection Code

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2018.....Standard for Portable Fire Extinguishers

30-2018.....Flammable and Combustible Liquids Code

51B-2019.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2020.....National Electrical Code

70B-2019.....Recommended Practice for Electrical Equipment Maintenance

70E-2018 .....Standard for Electrical Safety in the Workplace

241-2019.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

703-2024.....Standard for Fire Retardant-Treated Wood and Fire-Retardant Coatings for Building Materials

F. The Joint Commission (TJC)

TJC Manual .....Comprehensive Accreditation and Certification Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20 .....Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904 .....Reporting and Recording Injuries & Illnesses

29 CFR 1910 .....Safety and Health Regulations for General Industry

29 CFR 1926 .....Safety and Health Regulations for Construction Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. US Army Corps of Engineers Safety and Occupational Health (SOH) Requirements Publication No. EM 385-1-1, 2024 edition

1.2 DEFINITIONS:

A. Critical Lift. A lift with the hoisted load exceeding 75% of the crane's maximum capacity; lifts made out of the view of the operator (blind picks); lifts involving two or more cranes; personnel being hoisted; and special hazards such as lifts over occupied facilities, loads lifted close to power-lines, and lifts in high winds or where other adverse environmental conditions exist; and any lift which the crane operator believes is critical.

B. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working

conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

C. Competent Person, Confined Space

The CP, Confined Space, is a person meeting the competent person requirements as defined EM 385-1-1 Appendix Q, with thorough knowledge of OSHA's Confined Space Standard, 29 CFR 1910.146, and designated in writing to be responsible for the immediate supervision, implementation and monitoring of the confined space program, who through training, knowledge and experience in confined space entry is capable of identifying, evaluating and addressing existing and potential confined space hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

D. Competent Person, Cranes and Rigging.

The CP, Cranes and Rigging, as defined in EM 385-1-1 Appendix Q, is a person meeting the competent person, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the Crane and Rigging Program, who through training, knowledge and experience in crane and rigging is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures regarding such hazards.

E. Competent Person, Excavation/Trenching.

A CP, Excavation/Trenching, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and 29 CFR 1926, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the excavation/trenching program, who through training, knowledge and experience in excavation/trenching is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

F. Competent Person, Fall Protection

The CP, Fall Protection, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and in accordance

with ASSE/SAFE Z359.0, who has been designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the fall protection program, who through training, knowledge and experience in fall protection and rescue systems and equipment, is capable of identifying, evaluating and addressing existing and potential fall hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

G. Competent Person, Scaffolding

The CP, Scaffolding is a person meeting the competent person requirements in EM 385-1-1 Appendix Q and designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the scaffolding program. The CP for Scaffolding has enough training, knowledge and experience in scaffolding to correctly identify, evaluate and address existing and potential hazards and has the authority to take prompt corrective measures with regard to these hazards. CP qualifications must be documented and include experience on the specific scaffolding systems/types being used, assessment of the base material that the scaffold will be erected upon, load calculations for materials and personnel, and erection and dismantling. The CP for scaffolding must have a documented, minimum of 8-hours of scaffold training to include training on the specific type of scaffold being used (e.g. mast-climbing, adjustable, tubular frame), in accordance with EM 385-1-1 Section 22.B.02.

H. Competent Person (CP) Trainer

A competent person trainer as defined in EM 385-1-1 Appendix Q, who is qualified in the material presented, and who possesses a working knowledge of applicable technical regulations, standards, equipment and systems related to the subject matter on which they are training Competent Persons. A competent person trainer must be familiar with the typical hazards and the equipment used in the industry they are instructing. The training provided by the competent person trainer must be appropriate to that specific industry. The competent person trainer must evaluate the knowledge and skills of the competent persons as part of the training process.

I. High Risk Activities
High Risk Activities are activities that involve work at heights, crane and rigging, excavations and trenching, scaffolding, electrical work, and confined space entry.

J. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

K. Qualified Person, Fall Protection (QP for FP)
A QP for FP is a person meeting the requirements of EM 385-1-1 Appendix Q, and ASSE/SAFE Z359.0, with a recognized degree or professional certificate and with extensive knowledge, training and experience in the fall protection and rescue field who is capable of designing, analyzing, and evaluating and specifying fall protection and rescue systems.

L. USACE Property and Equipment
Interpret "USACE" property and equipment specified in USACE EM 385-1-1 as Government property and equipment.

M. High Visibility Accident. Any mishap which may generate publicity or high visibility.

N. Mishap: Mishap in this specification is defined according to the EM 385-1-1. A mishap is any unplanned, undesired event that occurs during the course of work being performed. This includes accidents, incidents, and near misses.

O. Mishap Criticality Categories

1. No impact/Near-Miss – near miss incidents that shall be investigated and reported to the VA within 24 hours.

2. Minor incident/impact – incidents that require first aid or result in minor equipment damage (less than $5000). These incidents must be investigated and reported to the VA within 24 hours.

3. Moderate incident/impact – Any work-related injury or illness that results in any of the following. These incidents must be investigated and are required to be reported to the VA within 2 hours.

   a. Days away from work (any time lost after day of injury/illness onset);

   b. Restricted work;

   c. Transfer to another job;

   d. Medical treatment beyond first aid;

   e. Loss of consciousness;

   f. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (5) above or,

   g. any incident that leads to major equipment damage (greater than $5000).

4. Major incident/impact – Any mishap that leads to fatalities, hospitalizations, amputations, and losses of an eye as a result of contractors' activities. Or any incident which leads to major property damage (greater than $20,000) and/or may generate publicity or high visibility. These incidents must be investigated and are required to be reported to the VA as soon as practical, but not later than 2 hours after the incident.

P. Load Handling Equipment (LHE)
LHE is a term used to describe cranes, hoists and all other hoisting equipment (hoisting equipment means equipment, including crane, derricks, hoists and power operated equipment used with rigging to raise, lower or horizontally move a load).

Q. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a

physician. Medical treatment does not include first aid treatment even through provided by physician or registered personnel.

1.3 SUBMITTAL REQUIRMENTS:

A. Government approval or concurrence is required for submittals with a "G" designation; submittals not having a "G" designation are submitted for information only.

B. Preconstruction Submittals

1. Accident Prevention Plan (APP); G

C. Reports

1. Monthly Contractor Health Safety and Environmental (HS&E) Performance Report; G
2. Notifications and Reports;
3. Mishap Reports;
4. Near-Miss Reports;
5. LHE Inspection Reports
6. Monthly Exposure Hour Reports;

D. Work Plans

1. Standard Lift Plan; G
2. Critical Lift Plan; G
3. Activity Hazard Analysis (AHA); G
4. Confined Space Entry Permit
5. Hot Work Permit
6. Radiography Operation Planning Work Sheet; G
7. Portable Gauge Operations Planning Worksheet; G

E. Certificates

1. Contractor Safety Self-Evaluation Checklist

2. Crane Operators/Riggers Certifications; G

3. Certificate of Compliance

4. Mobile Cranes Inspection Certificate

5. License Certificates

6. Machinery & Mechanized Equipment Certification Form

1.4 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with the most recent edition of USACE EM 385-1-1, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSP A10.34, and all applicable federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Contracting Officer Representative.

1.5 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that Mishap prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards

pertaining to the contract. Specifically articulating the safety requirements found within these VA contract safety specifications and the latest version of the United States Army Corps of Engineers – Safety and Occupational Health (SOH) Requirements - EM 385-1-1 Manual. Model language and format can be found in Appendix A of the EM 385-1-1 Manual

2. Address both the Prime Contractors and the subcontractors work operations.

3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.

4. Address all the elements/sub-elements and in order as follows:

   a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:

      1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);

      2) Plan approver (company/corporate officers authorized to obligate the company);

      3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).

   b. **BACKGROUND INFORMATION.** List the following:

      1) Contractor;

      2) Contract number;

      3) Project name;

      4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).

   c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing

commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided. The Statement of Safety and Health Policy must be signed by a company executive.

d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:

1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;

2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.

3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA or EM 385-1-1 Competent/Qualified Person(s) requirements must be attached.;

4) Requirements that no work shall be performed unless a designated competent person is present on the job site;

5) Requirements for pre-task Activity Hazard Analysis (AHAs);

6) Lines of authority;

7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

e. **SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

1) Identification of subcontractors and suppliers (if known);

2) Safety responsibilities of subcontractors and suppliers.

f. **TRAINING.**

1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.

2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc.…) and any requirements for periodic retraining/recertification are required.

3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.

4) OSHA 10-hour Construction Outreach training within the past five years is required for all workers on site and the OSHA 30-hour Construction Outreach training within the past five years is required for Trade Competent Persons (CPs)

g. **SAFETY AND HEALTH INSPECTIONS.**

1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.

2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

h. **MISHAP INVESTIGATION & REPORTING.**

1) The APP shall include identify person(s) responsible to provide the following to the Contracting Officer Representative:

1. Monthly HS&E Performance Report (Exposure Hours Data);

2. Mishap investigation reports;

3. Project site injury and illness logs;

4. Near-Miss reports;

i. **PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA and/or EM 385-1-1 compliance programs, the Contractor shall address all applicable occupational, patient, and public safety risks in site-specific compliance and accident prevention plans. These Plans shall include but are not limited to procedures for addressing the risks associated with the following:

1) Emergency response;

2) Contingency for severe weather;

3) Fire Prevention;

4) Medical Support;

5) Posting of emergency telephone numbers;

6) Prevention of alcohol and drug abuse;

7) Site sanitation (housekeeping, drinking water, toilets);

8) Night operations and lighting;

9) Hazard communication program;

10) Welding/Cutting "Hot" work;

11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);

12) General Electrical Safety;

13) Hazardous energy control (LOTO);

14) Site-Specific Fall Protection & Prevention;

15) Excavation/trenching;

16) Asbestos abatement;

17) Lead abatement;

18) Crane Critical lift;

19) Respiratory protection;

20) Health hazard control program;

21) Radiation Safety Program;

22) Abrasive blasting;

23) Heat/Cold Stress Monitoring;

24) Crystalline Silica Monitoring (Assessment);

25) Demolition plan (to include engineering survey);

26) Formwork and shoring erection and removal;

27) Pre-Cast Concrete;

28) Public (Mandatory compliance with ANSI/ASSP A10.34-2012);

29) Sub-contractor or cross-trade coordination;

C. Submit the APP to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction safety conference for acceptance. Work cannot proceed without an accepted APP.

D. Once accepted by the Contracting Officer Representative, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer in accordance with FAR Clause 52.236-13, *Accident Prevention*, until the matter has been rectified.

E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Resident Engineer, Contracting Officer Representative or Government Designated Authority. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Resident Engineering Office and Contracting Officer within 2 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions to safeguard onsite personnel, visitors, the public and the environment.

1.6 ACTIVITY HAZARD ANALYSES (AHAS):

A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous

project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.

C. Work shall not begin until the AHA for the work activity has been accepted by the Resident Engineer, Contracting Officer Representative or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA, EM 385-1-1, or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.

2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).

   a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.

   b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.

3. Submit AHAs to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

4. The AHA list will be reviewed periodically (at least weekly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.

5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative or Government Designated Authority for review for compliance.

1.7 PRECONSTRUCTION SAFETY CONFERENCE:

A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the pre-construction safety conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.

B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.

1.8 SAFETY MEETINGS:

Conduct safety meetings to review past activities, plan for new or changed operations, review pertinent aspects of appropriate AHA (by trade), establish safe working procedures for anticipated hazards, and provide pertinent Safety and Occupational Health (SOH) training and motivation. Conduct meetings at least once a month for all supervisors on the project location. The SSHO, supervisors, foremen, or CDSOs must conduct meetings at least once a week for the trade workers. Document meeting minutes to include the date, persons in attendance, subjects discussed, and names of individual(s) who conducted the meeting. Maintain documentation on-site and furnish copies to the Contracting Officer on request. Notify the Contracting Officer of all scheduled meetings 7 calendar days in advance.

1.9 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

A. The Prime Contractor shall provide a Safety oversight team that includes a minimum of one (1) person at each project site, for each shift, to function as the Site Safety and Health Officer (SSHO). The Prime Contractor shall provide a minimum of one "Full-Time" SSHO at each project site, for each shift (with no other duties) that holds as current, a professional safety certification with at least 3 years of dedicated construction safety related experience. The SSHO shall ensure that the requirements of the VA and of 29 CFR 1926.16 are met for the project. The SSHO must be at the work site at all times, during construction activities, to implement and administer the Contractor's safety program and government-accepted Accident Prevention Plan. If the SSHO is off-site for a period longer than 8 hours, or one shift, and not exceeding 40 hours, or 5 shifts, a pre-approved Alternate Safety Officer shall be provided and shall fulfill the same roles and responsibilities as the primary SSHO. The Alternate Safety Officer shall have the required training, experience, and qualifications in accordance with EM 385-1-1 Section 01.A.17, and all associated sub-paragraphs. When the SSHO is temporarily (not to exceed 8 hours) off-site, a Designated Representative (DR) from the Prime Contractors' staff, as identified in the AHA may be used in lieu of an Alternate Safety Officer and shall be on the project site, at all times, when work is being performed. Note that the DR is a collateral duty safety

position, with safety duties in addition to their full-time occupation. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.

B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations). However, the SSHO has be a separate qualified individual from the Prime Contractor's Superintendent and/or Quality Control Manager with duties only as the SSHO

D. The SSHO or an equally qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.10 TRAINING:

A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16

and other appropriate Federal, State and local requirements are met for the project.

B. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety Outreach class within the past five (5) years and:

1. Seven (7) years of construction industry safety related experience.

2. OR have a safety and health degree from an accredited university or college and five (5) years of construction industry safety related experience

3. OR hold as current, a Certified Safety Professional (CSP) or a Construction Health and Safety Technician (CHST) certification and five (3) years of construction industry safety related experience.

C. The Alternate Safety Officer shall meet, at a minimum, the requirements of EM 385-1-1 Section 1 and have five (5) years of construction industry safety experience If the SSHO does not have a current certification, certification must be obtained within 90 days, maximum, of contract award.

D. All designated CPs shall have completed the OSHA 30-hour Construction Safety course and/or EM 385-1-1 40-hour training within the past 5 years. In addition, all CPs with high hazard work operations (such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations) shall have a specialized formal course in the hazard recognition and control associated with those high hazard work operations. Documented “repeat” deficiencies in the execution of safety requirements will require retaking the requisite formal course.

E. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course within the past 5 years and any necessary safety training to be able to identify hazards within their work environment.

F. Submit training records associated with the above training requirements to Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction safety conference for acceptance.

G. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the COR that individuals have undergone contractor’s safety briefing.

H. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.11 INSPECTIONS:

A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection with a written report of the entire construction areas with the subcontractors’ “Trade Safety and Health CPs” present in their work areas. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.

B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT shall be one that is not a part of the immediate site project team. The individual can be a corporate safety professional or independently contracted who is not an immediate member of the construction project site team. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.

1. Results of the inspection will be documented with tracking of the identified hazards to abatement.

2. The Contracting Officer Representative will be notified immediately prior to start of the inspection and invited to accompany the inspection.

3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.

4. A report of the inspection findings with status of abatement will be provided to the Contracting Officer Representative within one week of the onsite inspection.

1.12 MISHAPS, OSHA 300 LOGS, AND EXPOSURE-HOURS:

A. The prime contractor shall establish and maintain a Near-Miss and Mishap reporting, recordkeeping, and analysis system to track and analyze all injuries and illnesses, high visibility incidents, and accidental property damage (both government and contractor) that occur on site. Notify and provide an initial report to the Contracting Officer Representative as soon as practical, but no more than two hours after any Moderate or Major Mishap, High Visibility Incidents, or any weight handling and hoisting equipment mishap. No Impact/Near-Miss and Minor Mishaps shall be reported within 24 hours or as soon as practical. Within the notification the sender shall include contractor name; contract title; type of contract; name of activity, installation or location where mishap occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of mishap (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the Mishap site until the Contracting Officer Representative determines whether a government investigation will be conducted.

B. Conduct a mishap investigation for all Mishaps including mishaps resulting in at least $20,000 in damages without injury, to establish the root cause(s) of the mishap. The Mishap investigation shall include images, 5 whys, the injured person’s firsthand account, any witness accounts, methods of procedures, related AHA to the task, and corrective action plan signed by the president, vice president, or appropriate corporate-level leadership identified in the company’s org chart for the project. Additionally, complete the VA Form 2162 (or equivalent) and provide the report to the Contracting Officer

Representative within 7 calendar days of the accident. The Contracting Officer Representative will provide copies of any required or special forms.

C. A summation of all exposure-hours worked by the contractor and associated sub-contractors for each month will be reported to Contracting Officer Representative no later than the 10th day of the following month.

D. A summation of all Minor, Moderate, and Major incidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative upon request.

1.13 PERSONAL PROTECTIVE EQUIPMENT (PPE):

A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

B. Any PPE above and beyond the Mandatory PPE identified below and determined by the Contracting Officer or their Representative to be necessary in the performance of the Governments duties relative to this contract, shall be provided to the Government upon written notification by the Contracting Officer and at no additional expense to the Government. All PPE provided to the Government shall also be accompanied by any relevant or required training necessary to ensure its proper use.

C. Mandatory Minimum PPE includes:

1. Hard Hats – unless written authorization is given by the Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA and/or EM 385-1-1 regulations.

2. Safety glasses - unless written authorization is given by the Contracting Officer Representative in circumstances of no eye

hazards, appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.

3. Appropriate Safety Shoes – based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by Contracting Officer Representative in circumstances of no foot hazards.

4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

5. High-visibility Safety Apparel – appropriate brightly colored clothing that feature some type of reflective material on them, such as safety vests, shall be worn by personnel or visitors on construction sites.

1.14 PRE-CONSTRUCTION RISK ASSESSMENT

A. Control of all construction-associated hazards that affect VA medical facilities, their occupants, services and mission-essential functions and capabilities is critical in all medical center facilities. VHA Pre-Construction Risk Assessments (PCRAs) for construction, renovation and maintenance projects are included with this contract solicitation with required mitigations of identified hazards. VHA-PCRAs will be re-validated and updated as needed based on but not limited to changes from original designs, affected individuals, areas/locations, scope, contractor means and methods, safety requirements, phasing, contractor competencies and capabilities.

B. Infection Prevention and Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. A detailed analysis of potential risks for infectious disease transmission affecting the care, treatment or services of patients or residents has been conducted. VHA Infection Control Risk Assessments (ICRAs) are included with this contract solicitation with required mitigation actions/activities. VHA-ICRAs will be re-validated and updated as needed based on changes in original

designs, affected individuals, area(s) or location(s), scope, contractor means and methods, infection prevention and control requirements, differing site conditions, phasing, contractor competencies and capabilities, and infectious disease outbreaks.

C. For work occurring at a VA medical facility, coordinate with the facility Safety Manager/Officer, as several aspects of this section directly relate to infection control risk assessments required in or adjacent to construction affecting occupied buildings accredited by The Joint Commission.

D. Products and Materials:

1. Sheet Plastic: Fire retardant polyethylene, 6-mil thickness meeting local fire codes

2. Barrier Doors: Self Closing Two-hour fire-rated solid core wood in steel frame, painted

3. Dust proof two-hour fire-rated drywall

4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer’s instructions.

5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose

6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches

7. Disinfectant: EPA-registered, Hospital-approved disinfectant or equivalent product

8. Portable Ceiling Access Module

1.15 DUST CONTROL

A. Contractor shall verify that dust will not be introduced into the facility through intake vents or building openings. HEPA

filtration on intake vents is required where dust may be introduced.

B. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary.

C. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.16 TUBERCULOSIS SCREENING

A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.

1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.

2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.

3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.17 FIRE SAFETY

A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of

work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.

B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

C. For work occurring at a VA medical facility, coordinate with the facility Safety Manager/Officer, as several aspects of this section directly relate to interim life safety measures required in or adjacent to construction affecting occupied buildings accredited by The Joint Commission.

D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

E. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining areas. Construct partitions of gypsum board or fire-retardant treated plywood (fire-retardant treated in accordance with NFPA 703) on both sides of fire-retardant treated wood framing or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.

2. Install two-hour fire-rated temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.

3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer Representative.

H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Contracting Officer Representative.

I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

M. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Contracting Officer Representative. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.

N. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Contracting Officer Representative.

O. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

P. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.

Q. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.

R. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

S. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.18 ELECTRICAL

A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J – General Environmental Controls, 29 CFR Part 1910 Subpart S – Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.

B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.

C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance when achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA and permit specific to energized

work activities will be developed, reviewed, and accepted by the VA prior to the start of that activity.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.

2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.

3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the Contracting Officer Representative.

D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alterative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity and permit for energized work has been reviewed and accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

E. Ground-fault circuit interrupters. GFCI protection shall be provided where an employee is operating or using cord- and plug-connected tools related to construction activity supplied by 125-volt, 15-, 20-, or 30-ampere circuits. Where employees operate or use equipment supplied by greater than 125-volt, 15-, 20-, or 30- ampere circuits, GFCI protection or an assured equipment grounding conductor program shall be implemented in accordance with NFPA 70E - 2015, Chapter 1, Article 110.4(C)(2).

1.19 FALL PROTECTION

A. The fall protection (FP) threshold height requirement is 4ft for ALL WORK in government occupied sites, unless the OSHA 29 CFR 1926 or EM 385-1-1 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work. For work occurring at new "greenfield" sites or sites with 24/7 Contractor controlled 100% restricted access, the fall protection (FP) threshold height may be increased to 6ft unless the OSHA 29 CFR 1926 or EM 385-1-1 requirements are more stringent.

1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.

2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.

3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.

4. Fall protection while using a ladder will be governed by the more stringent of OSHA and EM 385-1-1 requirements.

1.20 SCAFFOLDS AND OTHER WORK PLATFORMS

A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.

B. The fall protection (FP) threshold height requirement is 4 ft as stated in Section 1.16.

C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.

1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.

2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.

3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.

4. Emergency descent devices shall not be used as working platforms.

D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:

1. The Competent Person's name and signature;

2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.21 EXCAVATION AND TRENCHES

A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P. Excavations less than 5 feet in depth require evaluation by the contractor's "Competent Person" (CP) for determination of the necessity of an excavation protective system where kneeing, laying in, or stooping within the excavation is required.

B. All excavations and trenches 24 inches in depth or greater shall require a written trenching and excavation permit (NOTE – some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall have two sections, one section will be completed prior to digging or drilling and the other will be completed prior to personnel entering the excavations greater than 5 feet in depth. Each section of the permit shall be provided to the COR prior to proceeding with digging or drilling and prior to proceeding with entering the excavation. After completion of the work and prior to opening a new section of an excavation, the permit shall be closed out and provided to the COR. The permit shall be maintained onsite, and the first section of the permit shall include the following:

1. Estimated start time & stop time
2. Specific location and nature of the work.
3. Indication of the contractor's "Competent Person" (CP) in excavation safety with qualifications and signature. Formal course in excavation safety is required by the contractor's CP.
4. Indication of whether soil or concrete removal to an offsite location is necessary.
5. Indication of whether soil samples are required to determined soil contamination.
6. Indication of coordination with local authority (i.e. "One Call") or contractor's effort to determine utility location with search and survey equipment.
7. Indication of review of site drawings for proximity of utilities to digging/drilling.

C. The second section of the permit for excavations greater than five feet in depth shall include the following:

1. Determination of OSHA classification of soil. Soil samples will be from freshly dug soil with samples taken from different soil type layers as necessary and placed at a safe distance from the excavation by the excavating equipment. A pocket penetrometer will be utilized in determination of the unconfined compression strength of the soil for comparison against OSHA table (Less than 0.5 Tons/FT2 – Type C, 0.5 Tons/FT2 to 1.5 Tons/FT2 – Type B, greater than 1.5 Tons/FT2 – Type A without condition to reduce to Type B).
2. Indication of selected protective system (sloping/benching, shoring, shielding). When soil classification is identified as "Type A" or "Solid Rock", only shoring or shielding or Professional Engineer designed systems can be used for protection. A Sloping/Benching system may only be used when classifying the soil as Type B or Type C. Refer to Appendix B of 29 CFR 1926, Subpart P for further information on protective systems designs.

3. Indication of the spoil pile being stored at least 2 feet from the edge of the excavation and safe access being provided within 25 feet of the workers.

4. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere where oxygen deficiency (atmospheres containing less than 19.5 percent oxygen) or a hazardous atmosphere exists or could reasonably be expected to exist. Internal combustion engine equipment is not allowed in an excavation without providing force air ventilation to lower the concentration to below OSHA PELs, providing sufficient oxygen levels, and atmospheric testing as necessary to ensure safe levels are maintained.

C. As required by OSHA 29 CFR 1926.651(b)(1), the estimated location of utility installations, such as sewer, telephone, fuel, electric, water lines, or any other underground installations that reasonably may be expected to be encountered during excavation work, shall be determined prior to opening an excavation.

1. The planned dig site will be outlined/marked in white prior to locating the utilities.

2. Used of the American Public Works Association Uniform Color Code is required for the marking of the proposed excavation and located utilities.

3. 811 will be called two business days before digging on all local or State lands and public Right-of Ways.

4. Digging will not commence until all known utilities are marked.

5. Utility markings will be maintained

D. Excavations will be hand dug or excavated by other similar safe and acceptable means as excavation operations approach within 3 to 5 feet of identified underground utilities. Exploratory bar or other detection equipment will be utilized as necessary to further identify the location of underground utilities.

E. Excavations greater than 20 feet in depth require a Professional Engineer designed excavation protective system.

1.22 CRANES

A. All crane work shall comply with 29 CFR 1926 Subpart CC and EM 385-1-1.

B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date.

C. A detailed lift plan for all lifts shall be submitted to the Resident Engineer, COR and/or other Government Designated Authority 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing and all other elements of a critical lift plan where the lift meets the definition of a critical lift. Critical lifts require a more comprehensive lift plan to minimize the potential of crane failure and/or catastrophic loss. The plan must be reviewed and accepted by the General Contractor before being submitted to the VA for review. The lift will not be allowed to proceed without prior acceptance of this document by the COR.

D. Crane operators shall not carry loads

1. over the general public or VAMC personnel

2. over any occupied building unless

a. The top two or more floors are vacated under the lift affected area AND a Contractor provided engineering analysis, performed by a Professional Engineer, demonstrates that overhead protection provided by the roof and vacated floors is sufficient to protect against the potential loss of a load being lifted or a minimum of 300 psf of protection is provided, whichever is greater

b. OR Overhead protection is designed by a Professional Engineer and installed over the roof by the Contractor to protect the occupants below. The installed system shall be sufficient to protect against the potential loss of a load being lifted or a minimum of 300 psf of protection is provided, whichever is greater.

c. OR A formal request may be submitted to the Contracting Officer for documentation, if available, indicating the roof of the

building has been previously designed and constructed using a reinforced concrete roof slab or other means to provide overhead protection from construction activities specifically associated with the vertical or horizontal expansion of the same building AND a Contractor provided engineering analysis, performed by a Professional Engineer, demonstrates that overhead protection provided by the roof is sufficient to protect against the potential loss of a load being lifted or a minimum of 300 psf of protection is provided, whichever is greater.

1.23 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.24 CONFINED SPACE ENTRY

A. All confined space entry shall comply with 29 CFR 1926, Subpart AA except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].

B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the COR.

1.25 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.26 LADDERS

A. All Ladder use shall comply with 29 CFR 1926 Subpart X and EM 385-1-1.

B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.

C. Manufacturer safety labels shall be in place on ladders

D. Step Ladders shall not be used in the closed position

E. Top steps or cap of step ladders shall not be used as a step

F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.

1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.

2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.27 FLOOR & WALL OPENINGS

A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M and EM 385-1-1.

B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. Skylights located in floors or roofs are considered floor or roof hole/openings.

C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toe boards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.

1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.

2. Covers shall be secured when installed, clearly marked with the word “HOLE”, “COVER” or “Danger, Roof Opening-Do Not Remove” or color-

coded or equivalent methods (e.g., red or orange “X”). Workers must be made aware of the meaning for color coding and equivalent methods.

3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.

4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.

5. Workers are prohibited from standing/walking on skylights.

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SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29

A. GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting request to: GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407

B. If General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS

Cited specifications and standards in this solicitation can be examined at the following location:

DEPARMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W, (sixth floor)
Washington, DC 20001

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS

Cited specifications in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association Inc.
http://www.aluminum.org

AABC Associated Air Balance Council
https://www.aabc.com

AAMA American Architectural Manufacturer's Association
http://www.aamanet.org

AATCC American Association of Textile Chemists and Colorists
http://www.aatcc.org

ACGIH American Conference of Governmental Industrial Hygienists
http://www.acgih.org

ACI American Concrete Institute
http://www.aci-int.net

ACPPA American Concrete Pressure Pipe Association
http://www.acppa.org

ADC Air Diffusion Council
http://flexibleduct.org

AGA American Gas Association
http://www.aga.org

AGC Associated General Contractors of America
http://www.agc.org

AGMA American Gear Manufacturers Association, Inc.
http://www.agma.org

AIA American Institute of Architects

http://www.aia.org

AISC American Institute of Steel Construction
http://www.aisc.org

AISI American Iron and Steel Institute
http://www.steel.org

AITC American Institute of Timber Construction
https://aitc-glulam.org

AMCA Air Movement and Control Association, Inc.
http://www.amca.org

ANSI American National Standards Institute, Inc.
http://www.ansi.org

APA Engineered Wood Association
http://www.apawood.org

ARI Air-Conditioning and Refrigeration Institute
http://www.ari.org

ARPM Association for Rubber Product Manufacturers

https://arpm.com

ASABE American Society of Agricultural and Biological Engineers
https://www.asabe.org

ASCE American Society of Civil Engineers
http://www.asce.org

ASHRAE American Society of Heating, Refrigerating, and Air-Conditioning Engineers
http://www.ashrae.org

ASME American Society of Mechanical Engineers
http://www.asme.org

ASSE American Society of Sanitary Engineering International
http://www.asse-plumbing.org

ASTM American Society for Testing and Materials International
http://www.astm.org

AWI Architectural Woodwork Institute
https://www.awinet.org

AWS American Welding Society
https://www.aws.org

BHMA Builders Hardware Manufacturers Association
https://www.buildershardware.com

BIA Brick Industry Association
http://www.gobrick.com

CAGI Compressed Air and Gas Institute
https://www.cagi.org

CGA Compressed Gas Association, Inc.
https://www.cganet.com

CISCA Ceilings and Interior Systems Construction Association
https://www.cisca.org

CTI Cooling Technology Institute
https://www.cti.org

DHI Door and Hardware Institute
https://www.dhi.org

EGSA Electrical Generating Systems Association
http://www.egsa.org

EEI Edison Electric Institute
https://www.eei.org

EPA United States Environmental Protection Agency
https://www.epa.gov

ETL ETL Testing Services
http://www.intertek.com

FCC Federal Communications Commission
https://www.fcc.gov

GANA Glass Association of North America
http://www.glasswebsite.com

FM Factory Mutual Global Insurance
https://www.fmglobal.com

GA Gypsum Association
https://gypsum.org

GSA General Services Administration
https://www.gsa.gov

ICC International Code Council
https://shop.iccsafe.org

ICEA Insulated Cable Engineers Association
https://www.icea.net

ICAC Institute of Clean Air Companies
http://www.icac.com

IEEE Institute of Electrical and Electronics Engineers
https://www.ieee.org\

NAAMM National Association of Architectural Metal Manufacturers
https://www.naamm.org

PHCC Plumbing-Heating-Cooling Contractors Association
https://www.phccweb.org

NBS National Bureau of Standards
See - NIST

NEC National Electric Code
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association
https://www.nema.org

NFPA National Fire Protection Association
https://www.nfpa.org

NIH National Institute of Health
https://www.nih.gov

NIST National Institute of Standards and Technology
https://www.nist.gov

NPA National Particleboard Association
(See CPA, Composite Panel Association)

NSF National Sanitation Foundation
http://www.nsf.org

OSHA	Occupational Safety and Health Administration Department of Labor https://www.osha.gov
PCA	Portland Cement Association https://www.cement.org
PPI	Plastics Pipe Institute https://www.plasticpipe.org
RFCI	Resilient Floor Covering Institute https://www.rfci.com
SDI	Steel Door Institute http://www.steeldoor.org
SMACNA	Sheet Metal & Air-Conditioning Contractors' National Association https://www.smacna.org
SSPC	Society for Protective Coatings https://www.sspc.org
TCNA	Tile Council of North America https://www.tcnatile.com
UBC	Uniform Building Code (See ICC)
UL	Underwriters' Laboratories Incorporated https://www.ul.com
WDMA	Window and Door Manufacturers Association https://www.wdma.com
WRCLA	Western Red Cedar Lumber Association https://www.realcedar.com
WWPA	Western Wood Products Association http://www.wwpa.org

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SECTION 01 45 00
QUALITY CONTROL

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for Contractor Quality Control (CQC).

1.2 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced and within the text by basic designation only.

B. ASTM International (ASTM)

1. E329: (2014a) Standard Specification for Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction

1.3 SUBMITTALS

Government approval is required for all submittals. CQC inspection reports shall be submitted under this Specification section and follow the Applicable CQC Control Phase (Preparatory, Initial, or Follow-Up): [Applicable Specification section] naming convention.

1. Preconstruction Submittals
   a. Interim CQC Plan
   b. CQC Plan
   c. Additional Requirements for Design Quality Control (DQC) Plan
2. Design Data
   a. Discipline-Specific Checklists
   b. Design Quality Control
3. Test Reports
   a. Verification Statement

PART 2 PRODUCTS – NOT USED

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

Establish/maintain an effective quality control (QC) system. complying with FAR Clause 52.246.12 “Inspection of Construction”. QC consists of plans, procedures, and organization necessary to produce a product complying with the Contract requirements. QC system covers all design and construction operations (onsite and offsite), and keyed to proposed

design and construction sequence. Project superintendent will be held responsible for quality of work and subject to removal by COR or Authorized designee for non-compliance with the quality requirements specified in the Contract. The highest level manager responsible for overall construction activities at the site, including quality and production is the project superintendent who maintains a physical site presence and is responsible for construction and related site activities, except as otherwise acceptable to COR.

3.2 CQC PLAN:

A. Submit CQC Plan no later than CO or Designee to determine during Constructability review 15/30/60 days after receipt of Notice to Proceed (NTP) proposed to implement requirements of FAR Clause 52.246.12 "Inspection of Construction". Government will consider an Interim CQC Plan for the first to match timeline established immediately above days of operation, which must be accepted within 10 business days of NTP. Design and/or construction permitted to begin only after CQC Plan or Interim plan acceptance applicable to the work feature to be started. Work outside of accepted Interim CQC Plan will not be permitted until CQC Plan acceptance or another Interim CQC Plan containing additional work scope is accepted.

B. Content of the CQC Plan: include, as a minimum, the following to cover all design/construction operations (onsite and offsite), including work by subcontractors, designers of record consultants, architects/engineers (A/E), fabricators, suppliers, and purchasing agents:

1. Description of QC organization. Include a chart showing lines of authority and acknowledgement that CQC staff will implement the 3-phase control system for all aspects of the work specified. Include a CQC System Manager reporting to project superintendent.
2. Name, qualifications (in resume format), duties, responsibilities, and authorities of each person assigned a CQC function.
3. A copy of the CQC System Manager letter signed by a firm's authorized official describing responsibilities and delegates sufficient authorities to perform the CQC System Manager functions, including authority to stop work not complying with the Contract. Letters of direction to all other various quality control representatives outlining duties, authorities, and responsibilities will to COR or Authorized designee be issued by CQC System Manager.

4. Procedures for scheduling, reviewing, certifying, and managing submittals including those of subcontractors, designers of record, consultants, A/E's offsite fabricators, suppliers and purchasing agents. These procedures must be per Section 01 33 23 Shop Drawings, Product Data, and Samples.
5. Control, verification, and testing procedure acceptance for each specific test to include test name, specification paragraph requiring test, work feature to be tested, test frequency, and person responsible for each test. (Laboratory facilities approved by COR or Authorized designee are required to be used)
6. Procedures for tracking Preparatory, Initial, and Follow-Up control phases and control, verification, and acceptance tests including documentation.
7. Procedures for tracking design and construction deficiencies from identification thru acceptable corrective action. Establish verification procedures identifying corrected deficiencies.
8. Reporting procedures, including proposed reporting formats.
9. List of definable work features (task separate and distinct from other tasks has separate control requirements and identified by different trades/disciplines, or work by same trade in a different environment). Although each specification section can be considered a definable feature of work, there are frequently more than one definable feature under a particular section.
10. Coordinate schedule work with Special Inspections required by Section 01 45 35 Special Inspections, Statement of Special Inspections, and Schedule of Special Inspections. Where applicable Code issue by International Code Council (ICC) calls for inspections by Building Official, the Contractor must include inspections in the CQC Plan and perform the inspections required by the applicable ICC. Contractor must perform these inspections using independent qualified inspectors. Include Special Inspection Plan requirements in the CQC Plan.

C. Additional Requirements for Design Quality Control (DQC) Plan: additional requirements apply to DQC Plan for DB only not DBB projects:
1. Submit/maintain a DQC Plan as an effective QC program assuring all services required by this contract are performed/provided in a manner meeting professional architectural and engineering quality standards. As a minimum, documents must be technically reviewed by

competent independent reviewers identified in DQC Plan. Same element that produced the product may not perform the independent technical review (ITR). Correct design document errors/deficiencies prior to submitting them to the Government.

2. In master project schedule include design schedule. Show sequence of events involved in carrying out project design tasks within specific Contract period. This shall be a detailed level of scheduling sufficient to identify all major design tasks, include those controlling flow of work. Include review and correction periods associated with each item. This should be a forward planning as well as a project monitoring tool. Schedule reflects calendar days not each activity's dates. If schedule changes submit a revised schedule reflecting the change within 7 calendar days. Include in DQC Plan the discipline-specific checklists used during design and quality control of each submittal. Submit at each design phase as part of project documentation the completed discipline-specific checklists.
3. Implement DQC Plan by a DQC Manager with the responsibility of being cognizant of/assuring all documents on the project have been coordinated. This individual is a person with verifiable engineering or architectural design experience and is a Professional Engineer or Registered Architect within the state of the project location. Notify COR or Authorized designee, in writing, of individual's name, and the name of an alternate person assigned to the position.

D. Acceptance of Contractor's plan is required prior to start of design and construction. Acceptance is conditional and predicated on satisfactory performance during design and construction. The Government reserves the right to require Contractor to make changes in CQC Plan and operations including removal of personnel as necessary, to obtain the quality specified.

E. Notification of Changes: after CQC Plan acceptance, notify COR or Authorized designee in writing of any proposed change. Proposed changes are subject to acceptance by the Government prior to implementation by the Contractor.

3.3 COORDINATION MEETING:

After the Preconstruction Conference Post-Award Conference before start of design or construction, and prior to acceptance by the Government of CQC Plan, meet with COR or Authorized designee to discuss Contractor's quality control system. Submit CQC Plan a minimum of 5-business days

prior to Coordination Meeting. During the meeting, an understanding of the system details must be developed, including the forms for recording CC operations, design activities (if applicable), control activities, testing, system administration for onsite/offsite work, and interrelationship of Contractor's Management/control with Government's Quality Assurance. Meeting minutes will be prepared by the Government, signed by the Contractor and COR or Authorized designee and will become a part of contract file. There can be occasions when subsequent conferences will be called to reconfirm mutual understandings or address deficiencies in CQC system or procedures which can require corrective action by the Contractor.

3.4 QUALITY CONTROL ORGANIZATION:

A. Personnel Requirements: for CQC organization are a Safety and Health Manager, CQC System Manager, a Design Quality Manager (if applicable), and sufficient qualified personnel ensuring safety and Contract compliance. Safety and Health Manager shall satisfy the requirements of Specification 01 35 26 Safety Requirements and report directly to a senior project official independent from CQC System Manager. Safety and Health Manager will serve as member of CQC Staff. Personnel identified in technical provisions as requiring specialized skills to assure required work is properly performed and included as part of CQC organization. Contractor's CQC staff maintains a site presence during work progress with complete authority/responsibility to take any action necessary ensuring Contract compliance. CQC staff will be subject to acceptance by COR or Authorized designee. Provide adequate office space, filing systems, and other resources as necessary to maintain an effective/fully functional CQC organization. Promptly complete/furnish letters, material/shop drawings submittals, schedules, and other project documentation to CQC organization. CQC organization is responsible to maintain the documents/records at the site except as otherwise acceptable to the Government.

B. Identify as CQC System Manager an individual within the onsite work organization responsible for overall CQC management having the authority to act in all CQC matters for the Contractor. CQC system Manager is required to be a graduate engineer, graduate architect, or a graduate of construction management, with a minimum of PM or SRE to determine qualifications based on project complexity at construction review 5-years construction experience on construction. Construction

person with a minimum of PM or SRE to determine qualifications based on project complexity at construction review 5-years in related work. CQC System manager is on site during construction & employed by Contractor. CQC System Manger is assigned as CQC System Manager but has duties as project superintendent in addition to quality control. Identify in the plan an alternate to serve in event of CDQC System Manager's absence. Requirements for the alternate are the same as the CQC System Manager.

C. In addition to CQC personnel specified elsewhere in contract, provide as part of CQC organization specialized personnel assisting in CQC System Manager for the following as applicable: electrical, mechanical, civil, structural, environmental, architectural, materials technician submittals clerk, Commissioning Agent/LEED specialist, and low voltage systems. These individuals or technical companies are directly employed by Contractor and not employed by a supplier or subcontractor are employees of Contractor or subcontractor responsible to CQC System Manager, physically present at construction site during work on specialized personnel's areas of responsibility, with the necessary education/experience per Experience Matrix listed herein. The individuals have no other duties other than quality control and can perform other duties but need to be allowed time to perform specialized personnel's assigned quality controls duties as described in the CQC Plan. Single person can cover more than one area provided the person is qualified to perform QC activities and that workload allows.

EXPERIENCE MATRIX

Area	Qualifications
Civil	Graduate Civil Engineer or Construction Manager with 2-years' experience in the type of work performed or technician with 5-years' related experience.
Mechanical	Graduate Mechanical Engineer with 2-years' experience or construction professional with 5-years' experience supervising mechanical features in the field with a construction company.

Area	Qualifications
Electrical	Graduate Electrical Engineer with 2-years' experience or construction professional with 5-years' experience supervising electrical features in the field with a construction company.
Structural	Graduate Civil Engineer (Structural Track/Focus), Structural Engineer, Construction Manager 2-years' experience or construction professional 5-years' experience supervising structural features in the field with a construction company.
Architectural	Graduate Architect with 2-years' experience or construction professional with 5-years' related experience.
Environmental	Graduate Environmental Engineer with 3-years' experience.
Submittals	Submittal Clerk with 1 year experience.
Concrete, Pavement, and Soils	Materials Technician with 2-years' experience for the appropriate area.
Testing, Adjusting, Balancing (TAB)	Specialist must be a AABC member or an experienced technician of firm certified by NEBB.
Design Quality Control Manager	Registered Architect or Professional Engineer

D. In addition to the above experience/education requirements, CQC System Manager and Alternate CQC System Manager are required to have completed Construction Quality Management (CQM) for Construction course. If CQC System Manager does not have a current specification, obtain CQM for Contractors course identification within 90 days of award. This course is periodically offered by Naval Facilities Engineering Command and Army Corps of Engineers. Contact Contracting Officer/Authorized designee for the next scheduled class.

E. Organizational Changes: maintain CQC staff at full strength. When necessary to make changes to CQC staff, revise CQC Plan to reflect the changes and submit to COR or Authorized designee for acceptance.

3.5 **SUBMITTALS & DELIVERABLES:** shall comply with the requirements in Section 01 33 23 Shop Drawings, Product Data, and Samples. CQC organization is responsible for certifying submittals and deliverables

comply with the contract requirements. When Section 01 91 00 General Commissioning Requirements is included in contract, submittals required by the section to be coordinated with the Section 01 33 23 Shop Drawings, Product Data, and Samples ensuring adequate time allowed for each type of submittal required.

3.6 CONTROL:

A. CQC is the means which Contractor ensures the construction, to include subcontractors/suppliers, complies with the contract requirements. At least 3-phases of control are required by the CQC System Manager for each definable feature of the construction work as follows:

1. Preparatory Phase: performed prior to beginning work on each definable feature of work after all required plans, documents, and materials are approved/accepted, and after copies are at the work site. This phase includes:
   a. Review applicable specifications, references codes, and standards. Make available during preparatory inspection a copy of those sections applicable to that portion of work to be accomplished in the field. Maintain in the field for use by Government personnel until final acceptance of the work.
   b. Review of Contract drawings.
   c. Check to assure all materials and equipment have been tested, submitted, and approved.
   d. Review of provisions have been made to provide required control inspection and testing.
   e. Review Special Inspections required by Section 01 45 35 Special Inspections, that Statement of Special Inspections and the Schedule of Specials Inspections.
   f. Examination of work area assuring that all required preliminary work has been completed and complies with the Contract.
   g. Examination of required materials, equipment, and sample work to assure that they are on hand conform to approved shop drawings or submitted data and are properly stored.
   h. Review of the appropriate Activity Hazard Analysis (AHA) to assure safety requirements are met.
   i. Procedure discussion for controlling work quality including repetitive deficiencies. Document construction tolerances and workmanship standards contract defined or industry standard if not contract defined for that feature of work.

j. Check to ensure portion of the work plan to be performed has been accepted by the Contracting Officer.

k. Discussion of the initial control phase.

l. Government needs to be notified at least 48-hours or 2-business days in advance of beginning Preparatory control phase. Include a meeting conducted by CQC System Manager; attended by the superintendent, other CQC personnel (as applicable), and foreman responsible. Document results of Preparatory phase actions by separate minutes prepared by CQC System Manager. Attach to daily CQC report. Instruct applicable workers to acceptable level of workmanship required to meet contract specifications.

B. Initial Phase: accomplished at beginning of a definable feature of work. Accomplish the following:

1. Check work to ensure it is in full compliance with contract requirements. Review minutes of the Preparatory meeting.
2. Verify control adequacy ensuring full contract compliance and the required control inspection/testing complies with the contract.
3. Establish workmanship level. Verify level meets minimum acceptable workmanship standards. Compare with required sample panels as appropriate.
4. Resolve all differences.
5. Check safety to include compliance with upgrading of safety plan and activity hazard analysis. Review activity analysis with each worker.
6. Government needs to be notified at least 48-hours or 2-business days in advance of beginning initial phase for definable features of work. Prepare separate minutes of this phase by CQC System Manager and attach to daily CQC report. Indicate location of initial phase for definable work feature for future reference and comparison with Follow-Up phases.
7. Initial phase for each definable feature of work is repeated for each new crew to work onsite, or any time acceptable specified quality standards are not being met.
8. Coordinate scheduled work with Special Inspections per Section 01 45 35 Special Inspections, Statement of Special Inspections, and the Schedule of Special Inspections.

C. Follow-Up Phase: perform daily checks assuring control activities, including control testing, providing continued compliance with contract requirements until completion of the work feature. Record the checks in

CQC documentation. Conduct final Follow-Up checks and correct all deficiencies prior to start of additional work features affected by the deficient work. Do not build upon nor conceal non-conforming work. Coordinate scheduled work with Special Inspections per Section 01 45 35 Special Inspections, Statement of Special Inspections, and Schedule of Special Inspections

D. Additional Preparatory and Initial Phases on same definable features of work if: quality ongoing work is unacceptable, there are changes in the applicable CQC staff, onsite production supervision or work crew, work on a definable feature resumed after a period of inactivity, or if other problems develop.

3.7 TESTS

A. Perform specified/required tests to verify control measures are adequate to provide a product conforming to contract requirements. Upon request, furnish to Government duplicate samples of test specimens for possible testing by the Government. Testing includes operation and acceptance test when specified. Procure services of a VA approved testing laboratory or establish an approved testing laboratory at the project site. Perform the following activities and record and provide the following data:

1. Verify testing procedures comply with contract requirements.
2. Verify facilities/testing equipment are available and comply with testing standards.
3. Check test instrument calibration data against certified standards.
4. Verify recording forms & test identification control number system, including all test documentation requirements, have been prepared.
5. Record all test results taken, (passing and failing) on CQC report for date taken. Specification paragraph reference, location where tests taken, and sequential control number identifying the test. If approved by COR or Authorized designee, actual test reports are submitted later with a reference to test number/date taken. Provide an information copy of tests performed by an offsite/commercial test facility directly to COR or Authorized designee. Failure to submit timely test reports as stated results in nonpayment for related work performed and disapproval of the test facility for this Contract.

B. All testing laboratories must be validated through procedures contained in Specification section 01 45 29 Testing Laboratory Services.

1. Capability Check: Government reserves the right to check laboratory equipment in proposed laboratory for compliance with standards set forth in contract specifications and check laboratory technician's testing procedures/techniques.
2. Capability Recheck: if selected laboratory fails capability check, the Contractor will be assessed a charge equal to value of recheck to reimburse Government for each succeeding recheck of laboratory or a subsequently selected laboratory. Such costs will be deducted from Contract amount due the Contractor.

C. Onsite Laboratory: Government reserves the right to use Contractor's control testing laboratory and equipment to make assurance tests, and to check Contractor's testing procedures, techniques, and test results at no additional cost to the Government.

3.8 COMPLETION INSPECTION

A. Punch-Out Inspection: conduct an inspection of the work by CQC system Manager near end of or any increment of the work established by the specifications. Prepare/include in CQC documentation a punch list of items not conforming to approved drawings or specifications. Include deficiencies and estimated date by which the deficiencies will be corrected. Make a second inspection the CQC System Manager or staff to ascertain deficiencies have been corrected. Once accomplished, notify Government the facility is ready for Government Pre-Final Inspection

B. Pre-Final Inspection: Government will perform the Pre-Final Inspection verifying the facility is complete/ready to be occupied. A Government Pre-Final Punch List may be developed as a result of this inspection. Ensure all items on this list have been corrected before notifying the Government, so Final Acceptance Inspection with the customer can be scheduled. Correct any items noted on Pre-Final Inspection in a timely manner. These inspections and deficiency corrections required by this paragraph to be accomplished within the time slated for completion of entire work or any increment of the work if the project is divided into increments by separate construction completion dates.

C. Final Acceptance Inspection: Contractor QC Inspection personnel, plus the superintendent/other primary management person, and the COR's Authorized designee is required to attend Final Acceptance Inspection. Additional Government personnel can also be in attendance. Final Acceptance Inspection will be formally scheduled by COR's Authorized designee based upon results of Pre-Final Inspection. Notify COR through

Resident Engineer office at least 14 days prior to Final Acceptance Inspection. Include Contractor's assurance all specific items previously identified to Contractor as being unacceptable, along with all remaining work performed under the contract, will be complete and acceptable by scheduled date Final Acceptance Inspection. Failure of Contractor to have all contract work acceptably complete for this inspection will be cause for COR to bill Contractor for Government's additional inspection cost per FAR Clause 52.246-12 "Inspection of Construction".

3.9 DOCUMENTATION

A. Quality Control Activities: maintain current records providing factual evidence required QC activities and tests have been performed. Include in these records the work of subcontractors and suppliers on an acceptable form that includes, as a minimum, the following:

1. Name and area of responsibility of Contractor/subcontractor
2. Operating plant/equipment with hours worked, idle, or down for repair.
3. Work performed each day, giving location, description, and by whom. When Network Analysis (NAS) is used, identify each phase of work performed each day by NAS activity number.
4. Test/control activities performed with results and references to specification/drawing requirements. Identify Control Phase (Preparatory, Initial, and/or Follow-Up). List deficiencies noted, along with corrective action.
5. Quantity of materials received at site with statement as to acceptability, storage, and reference to specification/drawing requirements.
6. Submittals and deliverables reviewed, with Contract reference, by whom, and action taken.
7. Offsite surveillance activities, including actions taken.
8. Job safety evaluations stating what was checked, results, and instructions or corrective actions.
9. Instructions given/received and conflicts in plans/specifications.
10. Provide documentation of design quality control activities. For independent design reviews, provide, as a minimum, identification of Independent Technical Reviewer (ITR) team, ITR review comments, responses, and record of resolution of the comments.

B. Verification Statement: indicate a description of trades working on the project, number of personnel working, weather conditions encountered, and any delays encountered. Cover conforming and deficient features. Include a statement that equipment/materials incorporated in the work and workmanship comply with the Contract. Furnish the original and one copy of these records in report form to Government daily with 1 week after date covered by the report, except reports need not be submitted for days on which no work is performed. As a minimum, prepare/submit on report for every 7 days of no work and on last day of a no work period. All calendar days need to be accounted for throughout the life of the contract. First report following a day of no work will be for that day only. Reports need to be signed/dated by CQC System Manager. Include copies of test reports and those prepared by subordinate QC personnel within CQC System Manager Report.

3.10 SAMPLE FORMS

Templates of various quality control reports can be found on Whole Building Design Guide website

3.11 **NOTIFICATION OF NONCOMPLIANCE:** COR or Authorized designee will notify Contractor of any detected noncompliance with the requirements. Contractor should take corrective action after receipt of such notice. Such notice, when delivered to Contractor at work site will be deemed sufficient for the purpose of notification. If Contractor fails/refuses to comply, the COR can issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of time lost due to such stop orders will be made subject of claim for extension of time or for excess costs or damages by the Contractor.

--- End of Section ---

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the Contractor.

1.2 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to the extent referenced and referred to in the text by basic designation only

B. American Association of State Highway & Transportation Officials:

T27-11 .....Standard Method Test: Sieve Analysis of Fine and Coarse Aggregates

T99-10 .....Standard Method Test: Moisture-Density Relations of Soils Using a 2.5Kg (5.5 lb.) Rammer and a 305mm (12”) Drop

T104-99 (R2007) .....Standard Method Test: Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate

T180-10 .....Standard Method Test: Moisture-Density Relations of Soils using a 4.54kg (10 lb.) Rammer and a 457mm (18”) Drop

T191-02(R2006) .....Standard Method Test: Density of Soil In-Place by the Sand-Cone Method

C. American Concrete Institute (ACI):

506.4R-94 (R2004) .....Guide for Evaluation of Shotcrete

D. American Society for Testing and Materials (ASTM):

A370-12 .....Standard Test Methods and Definitions: Mechanical Testing of Steel Products

C31/C31M-10 .....Standard Practice: Making/Curing Concrete Test Specimens in the Field

C33/C33M-11a .....Standard Specification: Concrete Aggregates

C39/C39M-12 .....Standard Test Method: Compressive Strength of Cylindrical Concrete Specimens

C109/C109M-11b .....Standard Test Method: Compressive Strength of Hydraulic Cement Mortars

C136-06 .....Standard Test Method: Sieve Analysis of Fine and Coarse Aggregates

C138/C138M-10b .....Standard Test Method: Density (Unit Weight), Yield, & Air Content (Gravimetric) of Concrete

C140-12 .....Standard Test Methods: Sampling/Testing Concrete Masonry Units and Related Units

C143/C143M-10a .....Standard Test Method: Slump of Hydraulic Cement Concrete

C172/C172M-10 .....Standard Practice: Sampling Freshly Mixed Concrete

C173/C173M-10b .....Standard Test Method: Air Content Freshly Mixed Concrete by Volumetric Method

C780-11 .....Standard Test Method: Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry

C1019-11 .....Standard Test Method: Sampling/Testing Grout

C1064/C1064M-11 .....Standard Test Method: Temperature Freshly Mixed Portland Cement Concrete

C1077-11c .....Standard Practice: Agencies Testing Concrete and Aggregates for Use in Construction and Criteria for Testing Agency Evaluation

D422-63(2007) .....Standard Test Method: Particle-Size Analysis of Soils

D698-07e1 .....Standard Test Methods: Laboratory Compaction Characteristics of Soil Using Standard Effort

D1140-00(2006) .....Standard Test Methods: Amount of Material in Soils Finer than No. 200 Sieve

D1557-09 .....Standard Test Methods: Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft3 (2,700 KNm/m3))

D2166-06 .....Standard Test Method: Unconfined Compressive Strength of Cohesive Soil

D2216-10 .....Standard Test Methods: Laboratory Determination Water (Moisture) Content of Soil & Rock by Mass

D2974-07a .....Standard Test Methods: Moisture, Ash, and Organic Matter of Peat and Other Organic Soils

E329-11c .....Standard Specification: Agencies Engaged in Construction Inspection, Testing, or Special Inspection

E543-09 .....Standard Specification: Agencies Performing Non-Destructive Testing

E1155-96(R2008) .....Determining FF Floor Flatness and FL Floor Levelness Numbers

E. American Welding Society (AWS):

D1.D1.1M-10 .....Structural Welding Code-Steel

1.3 REQUIREMENTS:

A. Accreditation Requirements: construction materials testing laboratories must be accredited by laboratory accreditation authority and required to submit a Certificate of Accreditation and Scope of Accreditation. Laboratory's accreditation scope must include appropriate ASTM standards (E329, C1077, D3666, D3740, A880, E543) listed in technical specification sections. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. Policy applies to specific laboratory performing actual testing.

B. Inspection and Testing: laboratory shall inspect materials, workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.

C. Written Reports: testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.

D. Verbal Reports: give verbal notification to Resident Engineer of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

A. Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. Work to be performed shall be as identified herein and shall include but not limited to:

1. Observe fill/subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to Resident Engineer regarding suitability or

unsuitability of areas where proof-rolling observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Resident Engineer extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.

2. Provide part time observation of fill placement, compaction and field density testing in building areas. Provide part time observation of fill placement and compaction and field density testing in pavement areas to verify earthwork compaction obtained is per the contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, per codes identified by soils engineer as well as ASTM D698 and/or ASTM D1557.
2. Make field density tests per primary testing method (wherever possible) following ASTM D6938 and AASHTO T310. Field density tests utilizing ASTM D1556, AASHTO T191, or ASTM D2167 shall be utilized on a case-by-case basis only if there are problems with the result validity from primary method due to specific site field conditions. Should testing laboratory propose these alternative methods, they should provide satisfactory explanation to Resident Engineer before the tests are conducted.

   a. Building Slab Subgrade: at least 1 subgrade test for every 185m^2 (2000SF) of building slab, but in no case fewer than 3 tests. In each compacted fill layer, perform 1 test for every 185m^2 (2000SF) of overlaying building slab, in no case fewer than 3 tests.
   b. Foundation Wall Backfill: 1 test per 30m (100’) of each layer of compacted fill but in no case fewer than 2 tests.
   c. Pavement Subgrade: 1 test for each 335m^2 (400 square yards), but in no case fewer than 2-tests.
   d. Curb, Gutter, and Sidewalk: 1 test for each 90m (300’), but in no case fewer than two tests.
   e. Trenches: 1 test at maximum 30m (100’) intervals per 1200mm (4’) of vertical lift and at changes in required density, but in no case fewer than 2-tests.

f. Footing Subgrade: at least 1 test for each soil layer on which footings will be placed. Subsequent verification/approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to Resident Engineer. In each compacted fill layer below wall footings, perform one field density test for every 30m (100’) of wall. Verify subgrade is level, all loose/disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

C. Fill and Backfill Material Gradation: 1 test/stockpiled or in-place source material. Gradation of fill and backfill material shall be determined per ASTM C136, ASTM D422, and ASTM D1140.

D. Testing for Footing Bearing Capacity: evaluate if suitable bearing capacity material is encountered in footing subgrade.

E. Testing Materials: test suitability of on-site and off-site borrow as directed by Resident Engineer.

3.2 FOUNDATION PILES:

A. Witness load test procedure conforming with ASTM D1143 and interpret test data to verify geotechnical recommendations for pile capacity. Submit load test report per ASTM D1143.

B. Review Contractor's equipment, methods, and procedures prior to starting any work on site. Provide continuous inspection of pile installation. Maintain a record of all pertinent phases of operation for submittal to Resident Engineer.

C. Auger-Placed Piles: take and test samples of grout per ASTM C109 for conformance with specified strength requirements. Not less than six cubes shall be made for each day of casting. Test 3 cubes at 7 days and 3 cubes at 28 days.

D. Cast-in-Place Concrete Piles: test concrete including materials for concrete as required in Article CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.

E. Prestressed Concrete Piles:

1. Inspection at Plant: inspect forms, reinforcing steel and strand placement, concrete placement and finishing, and strand tensioning.
2. Concrete Testing: including materials for concrete as required in Article, CONCRETE of this section, except make 2-test cylinders for each day's production of each strength of concrete produced.

3. Test strand for conformance with ASTM A416/A416M and furnish report to Resident Engineer.
4. Inspect piles assuring specification requirements for curing and finishes have been met.

3.3 LANDSCAPING:

A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
   1. Test for organic material by using ASTM D2974.
   2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.

B. Submit laboratory test report of topsoil to Resident Engineer.

3.4 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.5 CONCRETE:

A. Batch Plant Inspection and Materials Testing:
   1. Perform batch plant inspection until concrete quality is established to satisfaction of Resident Engineer with concurrence of COR and periodic inspections thereafter as determined by Resident Engineer.
   2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Resident Engineer.
   3. Sample and test mix ingredients as necessary to insure compliance with specifications.
   4. Sample/test aggregates daily and as necessary for moisture content. Test dry rodded weight of coarse aggregate whenever a sieve analysis is made, & when it appears there’s been an aggregate change.
   5. Certify, in duplicate, ingredients, proportions, and ingredient amounts in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initials, or stamping) on delivery slips (duplicate) ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes

B. Field Inspection and Materials Testing:
   1. Provide a technician at site of placement to perform concrete sampling and testing.
   2. Review delivery tickets of ready-mix concrete trucks arriving on-site. Notify Contractor if concrete cannot be placed within the

specified time limits or if delivered concrete type is incorrect. Reject loads not complying with the Specifications. Rejected loads to be removed from site at the Contractor’s expense. Any rejected concrete that is placed will be subject to removal.

3. Take concrete samples at placement point per ASTM C172. Mold/cure compression test cylinders per ASTM C31. Make minimum 3-cylinders for each 40 m^3 (50 cubic yards) or less of each concrete type. At least 3-cylinders for any day's pour for each concrete type. After good concrete quality control has been established/maintained as determined by Resident Engineer make three cylinders for each 80m^3 (100CY) or less of each concrete type. At least 3-cylinders from any day's pour for each concrete type. Label each cylinder with an identification number. Resident Engineer may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests per ASTM C143. Test first truck each day, and each time test cylinders made. Test pumped concrete at hopper and discharge end of hose at beginning of each day’s pumping operations to determine change in slump.
5. Determine air content of concrete per ASTM C173. For concrete required to be air-entrained, test first truck and every 20m^3 (25CY) thereafter each day. For concrete not required to be air-entrained, test every 80m^3 (100CY) at random. For pumped concrete, initially test concrete at hopper and discharge end of hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests per ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify specified mixing has been accomplished.
10. Environmental Conditions: determine temperature per ASTM C1064 for each truckload of concrete during hot and cold weather concreting operations:
    a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum/minimum air temperatures in each 24-

hour period, record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.

b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum/minimum air temperature in each 24 hour period, record minimum relative humidity, maximum wind velocity and temperature of surface of hardened concrete.

11. Inspect reinforcing steel placement. Include bar size & spacing, top & bottom concrete cover, proper tie into the chairs, and steel grade prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for specification conformance, record dates of concrete placement, start of preliminary curing and final curing, end of curing period.
15. Observe preparations for placement of concrete:
    a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
    a. Monitor and record amount of water added at project site.
    b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
    a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    c. Provide the Contractor and the Resident Engineer with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
    a. Grouting under base plates.

b. Grouting anchor bolts and reinforcing steel in hardened concrete.

C. Laboratory Tests of Field Samples:

1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test 1-cylinder at 7 days and 1-cylinder at 28 days. Use remaining cylinder as a spare tested as directed by Resident Engineer. Compile laboratory test reports: compressive strength test shall be result of 1-cylinder, except when 1-cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and spare cylinder strength used.
2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to Resident Engineer. In test report, indicate the following information:
   a. Cylinder identification number and date cast.
   b. Specific location at which test samples were taken.
   c. Type of concrete, slump, and percent air.
   d. Compressive strength of concrete in MPa (psi).
   e. Weight of lightweight structural concrete in kg/m^3 (lbs/cubic ft).
   f. Weather conditions during placing.
   g. Concrete temperature in each test cylinder when test cylinder was molded.
   h. Maximum and minimum ambient temperature during placing.
   i. Ambient temperature when concrete sample in test cylinder was taken
   j. Date delivered to laboratory and date tested.

3.9 REINFORCEMENT:

A. Review mill test reports furnished by Contractor.

B. Perform sampling at fabricating plant. Take 2-samples from each 23t (25 tons) or fraction of each size of reinforcing steel No. 10 thru No. 57 (No. 3 thru No. 18).

C. Make 1-tensile and 1-bend test per ASTM A370 from each pair of samples obtained.

D. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.

E. Perform tension tests of mechanical and welded splices per ASTM A370.

3.10 SHOTCRETE:

A. Inspection and Material Testing:

1. Provide field inspection/testing service as required by Resident Engineer certifying shotcrete's been applied per contract documents.
2. Periodically inspect and test proportioning equipment for accuracy and report deficiencies to Resident Engineer.
3. Sample/test mix ingredients as necessary to comply with specifications.
4. Sample/test aggregates daily as necessary for moisture content. Report instances of excessive moisture to Resident Engineer.
5. Certify, in duplicate, proportions and amounts of ingredients in shotcrete conform to approved trial mixes.
6. Provide field inspection of proper size and placement of the reinforcement in the shotcrete.

B. Shotcrete Sampling:
1. Provide technician at placement site to perform shotcrete sampling
2. Take cores in accordance with ACI 506.
3. Insure maintenance of water-cement ratio established by approved trial mix.
4. Verify specified mixing has been accomplished.

C. Laboratory Tests of Field Sample Panels:
1. Compression test core for strength per ACI 506. For each test series of 3-cores, test 1-core at 7 days and 1-core at 28 days. Use remaining core as a spare to be tested at either 7 or 28 days as required. Compile laboratory test reports as follows: compressive strength test shall be result of 1-core, except when 1-core shows evidence of improper sampling or testing, in which case it shall be discarded, and strength of spare core shall be used.
2. Submit certified compression test reports (duplicate) to Resident Engineer. On test report, indicate following information:
   a. Core identification number and date cast.
   b. Specific location at which test samples were taken.
   c. Compressive strength of shotcrete in MPa (psi).
   d. Weather conditions during placing.
   e. Shotcrete temperature in each test core when test core was taken.
   f. Maximum and minimum ambient temperature during placing.
   g. Ambient temperature when shotcrete sample was taken.
   h. Date delivered to laboratory and date tested.

D. Submit inspection reports certification and instances of noncompliance to Resident Engineer.

3.11 PRESTRESSED CONCRETE:

A. Inspection at Plant: forms, placement and concrete cover of reinforcing steel/tendons, placement/finishing of concrete, and tendon tensioning.

B. Concrete Testing: including materials for concrete required in Article, CONCRETE of this section, except make 2-test cylinders for each day's production of each strength of concrete produced.

C. Test tendons for conformance with ASTM A416 and furnish report to Resident Engineer.

D. Inspect members to insure specification requirements for curing and finishes have been met.

3.12 ARCHITECTURAL PRECAST CONCRETE:

A. Inspection at Plant: forms, placement of reinforcing steel, concrete cover, and placement and finishing of concrete.

B. Concrete Testing: including materials for concrete as required in Article CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.

C. Inspect members to insure specification requirements for curing and finishes have been met.

3.13 MASONRY:

A. Mortar Tests:

1. Laboratory compressive strength test:

a. Comply with ASTM C780.

b. Obtain samples during or immediately after discharge from batch mixer.

c. Furnish molds with 50mm (2”), 3-compartment gang cube.

d. Test 1-sample at 7 days and 2-samples at 28 days.

2. Two tests during first week of operation: one test per week after initial test until masonry completion.

B. Grout Tests:

1. Laboratory compressive strength test:

a. Comply with ASTM C1019.

b. Test one sample at 7 days and 2 samples at 28 days.

c. Perform test for each 230 m^2 (2500 SF) of masonry.

C. Masonry Unit Tests:

1. Laboratory Compressive Strength Test:

a. Comply with ASTM C140.

b. Test 3 samples for each 460m^2 (5000 SF) of wall area.

D. Prism Tests: each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460m^2 (5000 SF) of wall area. Prepare one set of prisms for testing at 7 days/set for testing at 28 days.

3.14 STRUCTURAL STEEL:

A. General: provide shop and field inspection and testing services to certify structural steel work is done per the contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:

1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
3. Approve welder qualifications by certification or retesting.
4. Approve procedure for control of distortion and shrinkage stresses.
5. Approve procedures for welding per applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:
   a. Inspect welding equipment for capacity, maintenance and working condition.
   b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
   c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
   d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
   e. Measure 25% of fillet welds.
   f. Welding Magnetic Particle Testing: test per ASTM E709 for minimum of:
      1) 20%: all shear plate fillet welds at random, final pass only.
      2) 20%: all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
      3) 100%: tension member fillet welds (hanger connection plates and other similar connections) for root and final passes.
      4) 20%: length of built-up column member partial penetration and fillet welds at random for root and final passes.
      5) 100%: length of built-up girder member partial penetration and fillet welds for root and final passes.

g. Welding Ultrasonic Testing: per ASTM E164 and AWS D1.1 for 100% all full penetration welds, braced and moment frame column splices, and minimum 20% all other partial penetration column splices, at random.
h. Welding Radiographic Testing: per ASTM E94, and AWS D1.1 for 5% all full penetration welds at random.
i. Verify rejected weld corrections made per AWS D1.1.
j. Testing and inspection does not relieve Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.

2. Bolt Inspection:
   a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM F3125 Bolts.
   b. Slip-Critical Connections: inspect 10% of bolts (not less than 2 bolts), selected at random in each connection per AISC Specifications for Structural Joints Using ASTM F3125 Bolts. Inspect all bolts in connection when one or more are rejected.
   c. Fully Pre-tensioned Connections: inspect 10% of bolts, but not less than 2 bolts, selected at random in 25 of connections per AISC Specification for Structural Joints Using ASTM F3125 Bolts. Inspect all bolts in connection when one or more are rejected.
   d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
   e. Snug Tight Connections: inspect 10% of connections verifying that plies of connected elements have been brought into snug contact.
   f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.

D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

3.15 STEEL DECKING:

A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer’s requirements.
B. Qualification of Field Welding: qualify welding processes and welding operators in accordance with “Welder Qualification” procedures of AWS

D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."

C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

3.16 SHEAR CONNECTOR STUDS:

A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.

B. Test: 20% of headed studs for fastening strength per AWS D1.1.

C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

3.17 SPRAYED-ON FIREPROOFING:

A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied per contract documents.

B. Obtain a copy of approved submittals from Resident Engineer.

C. Use approved installation in test areas as criteria for work inspection

D. Test sprayed-on fireproofing for thickness and density per E605.

1. Thickness gauge specified in ASTM E605 may be modified for pole extension so overhead sprayed material can be reached from floor.

E. Location of test areas for field tests as follows:

1. Thickness: select one bay/floor, or one bay for each 930 m^2 (10,000 SF) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.

F. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

3.18 TYPE OF TEST:

Approximate Number of Tests Required

A. Earthwork:

Laboratory Compaction Test, Soils:

(AASHTO T180)(AASHTO T99)(ASTM D1557)(ASTM D698) _____

Field Density, Soils (AASHTO T191, T205, or T310) _____

Penetration Test, Soils _____

B. Landscaping:

Topsoil Test _____

C. Aggregate Base:

Laboratory Compaction, (AASHTO T180)(ASTM D1557) _____

Field Density,(AASHTO T191)(ASTM D1556) _____

Aggregate, Base Course Gradation (AASHTO T27) _____

Wear (AASHTO T96) _____

Soundness (AASHTO T104) _____

D. Asphalt Concrete:

Field Density, (AASHTO T230)(ASTM D1188) _____

Aggregate, Asphalt Concrete Gradation (AASHTO T27) _____

Wear (AASHTO T96) _____

Soundness (AASHTO T104) _____

E. Concrete:

Making and Curing Concrete Test Cylinders (ASTM C31) _____

Compressive Strength, Test Cylinders (ASTM C39) _____

Concrete Slump Test (ASTM C143) _____

Concrete Air Content Test (ASTM C173) _____

Unit Weight, Lightweight Concrete (ASTM C567) _____

Aggregate, Normal Weight: Gradation (ASTM C33) _____

Deleterious Substances (ASTM C33) _____

Soundness (ASTM C33) _____

Abrasion (ASTM C33) _____

Aggregate, Lightweight Gradation (ASTM C330) _____

Deleterious Substances (ASTM C330) _____

Unit Weight (ASTM C330) _____

Flatness and Levelness Readings (ASTM E1155) (number of days) _____

F. Reinforcing Steel:

Tensile Test (ASTM A370) _____

Bend Test (ASTM A370) _____

Mechanical Splice (ASTM A370) _____

Welded Splice Test (ASTM A370) _____

G. Shotcrete:

Taking and Curing Test Cores (ACI 506) _____

Compressive Strength, Test Cores (ACI 506) _____

H. Prestressed Concrete:

Testing Strands (ASTM A416) _____

I. Masonry:

Making and Curing Test Cubes (ASTM C109) _____

Compressive Strength, Test Cubes (ASTM C109) _____

Sampling and Testing Mortar, Comp. Strength (ASTM C780) _

Sampling and Testing Grout, Comp. Strength (ASTM C1019) _

Masonry Unit, Compressive Strength (ASTM C140) _

Prism Tests (ASTM C1314) _____

J. Structural Steel:

Ultrasonic Testing of Welds (ASTM E164) _____

Magnetic Particle Testing of Welds (ASTM E709) _____

Radiographic Testing of Welds (ASTM E94) _____

K. Sprayed-On Fireproofing:

Thickness and Density Tests (ASTM E605) _____

L. Inspection:

Technical Personnel (Man-days) _____

M. Technical Personnel: (Minimum _____months)

1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

- - - E N D - - -

SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.

B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:

1. Adversely affect human health or welfare,
2. Unfavorably alter ecological balances of importance to human life,
3. Effect other species of importance to humankind, or;
4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.

C. Definitions of Pollutants:

1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:
   a. Sewage: Domestic sanitary sewage and human and animal waste.
   b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

A. Establish and maintain quality control for the environmental protection of all items set forth herein.

B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Contracting Officer’s Representative (COR) to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
   a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
   b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
   c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
   d. Description of the Contractor's environmental protection personnel training program.
   e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control,

noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.

f. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.

g. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.

h. Inclusion of “best management practices” and methodologies.

B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.

B. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.

1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.

2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.

3. Monitor water areas affected by construction.

C. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict

accordance with the State of Ohio. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.

1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.

2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.

3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.

4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring. Contractor shall use charcoal filtration on all air intakes to mask odors into the building.

D. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the

requirements of this contract, consisting of, but not limited to, the following:

a. Maintain maximum permissible construction equipment noise levels at 15 meter (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75		
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

b. Use shields or other physical barriers to restrict noise transmission.

c. Provide soundproof housings or enclosures for noise-producing machinery.

d. Use efficient silencers on equipment air intakes.

e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.

f. Line hoppers and storage bins with sound deadening material.

g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.

3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.

E. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

F. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.

B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.

C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:

D. Waste Management Plan development and implementation.

E. Techniques to minimize waste generation.

F. Sorting and separating of waste materials.

G. Salvage of existing materials and items for reuse or resale.

H. Recycling of materials that cannot be reused or sold.

I. At a minimum the following waste categories shall be diverted from landfills:

1. Soil.
2. Inerts (eg, concrete, masonry and asphalt).
3. Clean dimensional wood and palette wood.
4. Green waste (biodegradable landscaping materials).
5. Engineered wood products (plywood, particle board and I-joists, etc).
6. Metal products (eg, steel, wire, beverage containers, copper, etc).
7. Sheathings
8. Cardboard, paper and packaging.
9. Bitumen roofing materials.
10. Plastics (eg, ABS, PVC).
11. Carpet and/or pad.
12. Gypsum board.
13. Insulation.
14. Paint.
15. Fluorescent lamps.

1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION.

B. Section 01 00 00, GENERAL REQUIREMENTS.

1. C. Lead Paint: Section 02 83 33.13, LEAD BASED PAINT REMOVAL AND DISPOSAL.
2. D. Division 1 Sustainability specifications

1.3 QUALITY ASSURANCE

A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:

1. Excess or unusable construction materials.
2. Packaging used for construction products.
3. Poor planning and/or layout.
4. Construction error.
5. Over ordering.
6. Weather damage.
7. Contamination.
8. Mishandling.
9. Breakage.

B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.

C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.

D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.

E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations.

F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
   1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
   2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.
M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
O. Return: To give back reusable items or unused products to vendors for credit.
P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
   1. Procedures to be used for debris management.
   2. Techniques to be used to minimize waste generation.
   3. Analysis of the estimated job site waste to be generated:

a. List of each material and quantity to be salvaged, reused, recycled.
b. List of each material and quantity proposed to be taken to a landfill.

4. Detailed description of the Means/Methods to be used for material handling.
   a. On site: Material separation, storage, protection where applicable.
   b. Off site: Transportation means and destination. Include list of materials.
      1) Description of materials to be site-separated and self-hauled to designated facilities.
      2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
         a) The names and locations of mixed debris reuse and recycling facilities or sites.
         b) The names and locations of trash disposal landfill facilities or sites.
         c) Documentation that the facilities or sites are approved to receive the materials.

C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.
E. Target waste diversion rate by material and an overall diversion rate.
F. Final report documenting the results of implementation of the preconstruction waste management plan.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
B. U.S. Green Building Council (USGBC): LEED Green Building Rating System for New Construction
   1. Green Building Initiative (GBI): Green Globes for New Construction 2019

1.7 RECORDS

A. Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the Reference Manual.

PART 2 - PRODUCTS

2.1 MATERIALS

A. List of each material and quantity to be salvaged, recycled, reused.

B. List of each material and quantity proposed to be taken to a landfill.

C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.

B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.

B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices.

Include the net total costs or savings for each salvaged or recycled material.

C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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SECTION 01 81 13
SUSTAINABLE CONSTRUCTION REQUIREMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section describes general requirements and procedures to comply with federal mandates and U.S. Department of Veterans Affairs (VA) policies for sustainable construction.

B. The Design Professional has selected materials and utilized integrated design processes that achieve the Government's objectives. Contractor is responsible to maintain and support these objectives in developing means and methods for performing work and in proposing product substitutions or changes to specified processes. Obtain approval from Contracting Officer for all changes and substitutions to materials or processes. Proposed changes must meet, or exceed, materials or processes specified.

1.2 RELATED WORK

A. Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS.

B. Section 01 74 19 CONSTRUCTION WASTE MANANGEMENT.

1.3 DEFINITIONS

A. Recycled Content: Recycled content of materials is defined according to Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260). Recycled content value of a material assembly is determined by weight. Recycled fraction of assembly is multiplied by cost of assembly to determine recycled content value.

1. "Post-Consumer" material is defined as waste material generated by households or by commercial, industrial, and institutional facilities in their role as end users of the product, which can no longer be used for its intended purpose.
2. "Pre-Consumer" material is defined as material diverted from waste stream during the manufacturing process. Excluded is reutilization of materials such as rework, regrind, or scrap generated in a process and capable of being reclaimed within the same process that generated it.

B. Biobased Products: Biobased products are derived from plants and other renewable agricultural, marine, and forestry materials and provide an alternative to conventional petroleum derived products. Biobased

products include diverse categories such as lubricants, cleaning products, inks, fertilizers, and bioplastics.

C. Low Pollutant-Emitting Materials: Materials and products which are minimally odorous, irritating, or harmful to comfort and well-being of installers and occupants.

D. Volatile Organic Compounds (VOC): Chemicals that are emitted as gases from certain solids or liquids. VOCs include a variety of chemicals, some of which may have short- and long-term adverse health effects.

1.4 REFERENCE STANDARDS

A. Carpet and Rug Institute Green Label Plus program.

B. U.S. Department of Agriculture BioPreferred program (USDA BioPreferred).

C. U.S. Environmental Protection Agency Comprehensive Procurement Guidelines (CPG).

D. U.S. Environmental Protection Agency WaterSense Program (WaterSense).

E. U.S. Environmental Protection Agency ENERGY STAR Program (ENERGY STAR).

F. U. S. Department of Energy Federal Energy Management Program (FEMP).

G. Green Electronic Council EPEAT Program (EPEAT).

1.5 SUBMITTALS

A. All submittals to be provided by contractor to COR.

B. Sustainability Action Plan:

1. Submit documentation as required by this section; provide additional copies of typical submittals required under technical sections when sustainable construction requires copies of record submittals.
2. Within 30 days after Preconstruction Meeting provide a narrative plan for complying with requirements stipulated within this section.
3. Sustainability Action Plan must:
   a. Make reference to sustainable construction submittals defined by this section.
   b. Address all items listed under PERFORMANCE CRITERIA.
   c. Indicate individual(s) responsible for implementing the plan.

C. Low Pollutant-Emitting Materials Tracking Spreadsheet: Within 30 days after Preconstruction Meeting provide a preliminary Low Pollutant-Emitting Materials Tracking Spreadsheet. The Low Pollutant-Emitting Materials Tracking Spreadsheet must be an electronic file and include all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13.

D. Construction Indoor Air Quality (IAQ) Management Plan:

1. Not more than 30 days after Preconstruction Meeting provide a Construction IAQ Management Plan as an electronic file including descriptions of the following:
   a. Instruction procedures for meeting or exceeding minimum requirements of ANSI/SMACNA 008-2008, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling.
   b. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage.
   c. Schedule of submission of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials.
   d. Instruction procedures if air handlers must be used during construction, including a description of filtration media to be used at each return air grille.
   e. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media to be used at each air handling or air supply unit.
   f. Instruction procedures and schedule for implementing building flush-out.

E. Product Submittals:

1. Recycled Content: Submit product data from manufacturer indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content (excluding MEP systems equipment and components).
2. Biobased Content: Submit product data for products to be installed or used which are included in any of the USDA BioPreferred program's product categories. Data to include percentage of biobased content and source of biobased material.
3. Low Pollutant-Emitting Materials: Submit product data confirming compliance with relevant requirements for all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13.
4. For applicable products and equipment, submit product documentation confirming ENERGY STAR label, FEMP certification, WaterSense, and/or EPEAT certification.

F. Sustainable Construction Progress Reports: Concurrent with each Application for Payment, submit a Sustainable Construction Progress Report to confirm adherence with Sustainability Action Plan.
   1. Include narratives of revised strategies for bringing work progress into compliance with plan and product submittal data.
   2. Include updated and current Low Pollutant-Emitting Materials Tracking Spreadsheet.
   3. Include construction waste tracking, in tons or cubic yards, including waste description, whether diverted or landfilled, hauler, and percent diverted for comingled quantities; and excluding land-clearing debris and soil. Provide haul receipts and documentation of diverted percentages for comingled wastes.

G. Closeout Submittals: Within 14 days after Substantial Completion provide the following:
   1. Final version of Low Pollutant-Emitting Materials Tracking Spreadsheet.
   2. Minimum 18 construction photographs including six photographs taken on three different occasions during construction of ANSI/SMACNA 008-2008, Chapter 3 approaches employed, along with a brief description of each approach, documenting implementation of IAQ management measures, such as protection of ducts and on-site stored or installed absorptive materials.

1.6 QUALITY ASSURANCE

A. Preconstruction Meeting: After award of Contract and prior to commencement of Work, schedule and conduct meeting with COR/Resident Engineer and Architect to discuss the Project Sustainable Action Plan content as it applies to submittals, project delivery, required Construction Indoor Air Quality (IAQ) Management Plan, and other Sustainable Construction Requirements. The purpose of this meeting is to develop a mutual understanding of the Sustainable Construction Requirements and coordination of contractor’s management of these requirements with the Contracting Officer and the Construction Quality Manager.

B. Construction Job Conferences: Status of compliance with Sustainable Construction Requirements of these specifications will be an agenda item at regular job meetings conducted during the course of work at the site.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. Green Seal Standard GS-11, Paints, 1st Edition, May 20, 1993.

C. Green Seal Standard GC-03, Anti-Corrosive Paints, 2nd Edition, January 7, 1997.

D. Green Seal Standard GC-36, Commercial Adhesives, October 19, 2000.

E. South Coast Air Quality Management District (SCAQMD) Rule 1113, Architectural Coatings, rules in effect on January 1, 2004.

F. South Coast Air Quality Management District (SCAQMD) Rule 1168, July 1, 2005 and rule amendment date of January 7, 2005.

G. Sheet Metal and Air Conditioning National Contractors' Association (SMACNA) IAQ Guidelines for Occupied Buildings under Construction, 2nd Edition (ANSI/SMACNA 008-2008), Chapter 3.

H. California Department of Public Health Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers, Version 1.1, Emission Testing method for California Specification 01350 (CDPH Standard Method V1.1-2010).

I. Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260).

J. ASHRAE Standard 52.2-2007.

PART 2 – PRODUCTS

2.1 PERFORMANCE CRITERIA

A. Construction waste diversion from landfill disposal must comprise at least 50 percent of total construction waste, excluding land clearing debris and soil. Alternative daily cover (ADC) does not qualify as material diverted from disposal.

B. Low Pollutant-Emitting Materials:

1. Adhesives, sealants and sealant primers applied on site shall comply with VOC limits of SCAQMD Rule 1168:

a. Non-Flooring Adhesives and Sealants:

1) Panel Adhesives: 50 g/L.

2) Multipurpose Construction Adhesives: 70 g/L.

3) Structural Glazing Adhesives: 100 g/L.

4) Metal-to-Metal Substrate Adhesives: 30 g/L.

5) Plastic Foam Substrate Adhesive: 50 g/L.
6) Porous Material (Except Wood) Substrate Adhesive: 50 g/L.
7) Wood Substrate Adhesive: 30 g/L.
8) Fiberglass Substrate Adhesive: 80 g/L.
9) Architectural Non-Porous Sealant Primer: 250 g/L.
10) Architectural Porous Sealant Primer: 775 g/L.
11) Other Sealant Primer: 750 g/L.
12) PVC Welding Adhesives: 510 g/L.
13) CPVC Welding Adhesives: 490 g/L.
14) ABS Welding Adhesives: 325 g/L.
15) Plastic Cement Welding Adhesives: 250 g/L.
16) Adhesive Primer for Plastic: 550 g/L.
17) Contact Adhesive: 80 g/L.
18) Special Purpose Contact Adhesive: 250 g/L.
19) Structural Wood Member Adhesive: 140 g/L.
20) Sheet Applied Rubber Lining Operations: 850 g/L.
21) Top and Trim Adhesive: 250 g/L.
22) Architectural Sealants: 250 g/L.
23) Other Sealants: 420 g/L.

2. Aerosol adhesives applied on site shall comply with the following Green Seal GS-36.
   a. Aerosol Adhesive, General-Purpose Mist Spray: 65 percent VOCs by weight.
   b. Aerosol Adhesive, General-Purpose Web Spray: 55 percent VOCs by weight.
   c. Special-Purpose Aerosol Adhesive (All Types): 70 percent VOCs by weight.
3. Paints and coatings applied on site within the weatherproofing membrane must comply with the following criteria:
   a. VOC content limits for paints and coatings established in Green Seal Standard GS-11.
   b. VOC content limit for anti-corrosive and anti-rust paints applied to interior ferrous metal substrates of 250 g/L established in Green Seal GC-03.
   c. Clear wood finishes, floor coatings, stains, primers, sealers, and shellacs applied to interior elements must not exceed VOC content limits established in SCAQMD Rule 1113.
   d. Comply with the following VOC content limits:

1) Anti-Corrosive/Antirust Paints: 250 g/L.
2) Clear Wood Finish, Lacquer: 550 g/L.
3) Clear Wood Finish, Sanding Sealer: 350 g/L.
4) Clear Wood Finish, Varnish: 350 g/L.
5) Floor Coating: 100 g/L.
6) Interior Flat Paint, Coating or Primer: 50 g/L.
7) Interior Non-Flat Paint, Coating or Primer: 150 g/L.
8) Sealers and Undercoaters: 200 g/L.
9) Shellac, Clear: 730 g/L.
10) Shellac, Pigmented: 550 g/L.
11) Stain: 250 g/L.
12) Clear Brushing Lacquer: 680 g/L.
13) Concrete Curing Compounds: 350 g/L.
14) Japans/Faux Finishing Coatings: 350 g/L.
15) Magnesite Cement Coatings: 450 g/L.
16) Pigmented Lacquer: 550 g/L.
17) Waterproofing Sealers: 250 g/L.
18) Wood Preservatives: 350 g/L.
19) Low-Solids Coatings: 120 g/L.

C. Recycled Content:

1. Any products being installed or used that are listed on EPA Comprehensive Procurement Guidelines designated product list must meet or exceed the EPA's recycled content recommendations. The EPA Comprehensive Procurement Guidelines categories include:
   a. Building insulation.
   b. Cement and concrete.
   c. Roofing materials.

D. Biobased Content:

1. Materials and equipment being installed or used that are listed on the USDA BioPreferred program product category list must meet or exceed USDA's minimum biobased content threshold. Refer to individual specification sections for detailed requirements applicable to that section.
   a. USDA BioPreferred program categories include:
      1) Adhesive and Mastic Removers.
      2) Cleaners.
      3) Corrosion Preventatives.
      4) Roof Coatings.

5) Wood and Concrete Sealers.

PART 3 - EXECUTION

1.1 FIELD QUALITY CONTROL

A. Construction Indoor Air Quality Management:

1. During construction, meet or exceed recommended control measures of ANSI/SMACNA 008-2008, Chapter 3.
2. Protect stored on-site and installed absorptive materials from moisture damage.
3. If permanently installed air handlers are used during construction, filtration media with a minimum efficiency reporting value (MERV) of 8 must be used at each return air grille, as determined by ASHRAE Standard 52.2-1999 (with errata but without addenda). Replace all filtration media immediately prior to occupancy.
4. Perform building flush-out as follows:
   a. After construction ends, prior to occupancy and with interior finishes installed, perform a building flush-out by supplying a total volume of 14000 cu. ft. of outdoor air per sq. ft. of floor area while maintaining an internal temperature of at least 60 degrees Fahrenheit and a relative humidity no higher than 60 percent. OR
   b. If occupancy is desired prior to flush-out completion, the space may be occupied following delivery of a minimum of 3500 cu. ft. of outdoor air per sq. ft. of floor area to the space. Once a space is occupied, it must be ventilated at a minimum rate of 0.30 cfm per sq. ft. of outside air or design minimum outside air rate determined until a total of 14000 cu. ft./sq. ft. of outside air has been delivered to the space. During each day of flush-out period, ventilation must begin a minimum of three hours prior to occupancy and continue during occupancy.

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SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: // Section 31 20 00, EARTH MOVING // Section 31 20 11, EARTH MOVING (SHORT FORM) //.

B. Safety Requirements: Section 01 35 26 Safety Requirements Article, ACCIDENT PREVENTION PLAN (APP).

C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.

D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.

E. Asbestos Removal: Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

F. Lead Paint: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

G. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

H. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

I. Infectious Control: Section 01 35 26, SAFETY REQUIREMENTS.

1.3 PROTECTION:

A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.

B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.

C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.

D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.

E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:

   1. No wall or part of wall shall be permitted to fall outwardly from structures.
   2. Maintain at least one stairway in each structure in usable condition to highest remaining floor. Keep stairway free of obstructions and debris until that level of structure has been removed.
   3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
   4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.

G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the // Medical Center // Cemetery Property //; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work

performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.

H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS and Section 01 35 26, SAFETY REQUIREMENTS.

1.4 UTILITY SERVICES:

A. Demolish and remove outside utility service lines shown to be removed.

B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 DEMOLITION:

A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:

1. As required for installation of new utility service lines.
2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.

B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the // Medical Center // Cemetery Property // to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.

D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall // become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations // be hauled to VA specified disposal site //. All

materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the // Medical Center // Cemetery Property // disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

- - - E N D - - -

SECTION 02 82 13.21
ASBESTOS ROOFING ABATEMENT

PART 1 - GENERAL

1.2 SUMMARY OF THE WORK

A. Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

B. Extent of Work:

1. Below is a brief description of the estimated quantities of asbestos roofing materials to be abated. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy himself as to the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.

1. Removal, clean-up and disposal of the following ACM roofing materials in appropriate regulated areas:

ACM Description	Material Location*	% and Type Asbestos	Condition	Estimated Quantity**
Silver Paint Layer over Non-Asbestos-Containing Tar Flashing	Roof Section #17 Flashing	3% Chrysotile	Good/ Non-Friable	~ 185 Square Feet (SF)
Tar Flashing with Non-Asbestos-Containing Silver Paint Layer	Roof Section #38 Flashing	3% Chrysotile	Good/ Non-Friable	~110 SF
Tar Flashing with Non-Asbestos-Containing Silver Paint Layer	Roof Section #30 Flashing	5% Chrysotile	Good/ Non-Friable	~ 200 SF
Built-Up Roofing and Flashing Materials	Roof Section #2 and Associated Flashing	Assumed ACM >1% (inaccessible at the time of the survey)	Good/ Non-Friable	~ 1,950 SF
Built-Up Roofing and Flashing	Roof Section #45 and Associated Flashing	Assumed ACM >1% (inaccessible at the time of the survey)	Good/ Non-Friable	~700 SF

*** See Terracon Consultant's asbestos survey report dated September 22, 2021 for a drawing which indicates the roof section designation number locations.**

**** These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy himself as to the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.**

C. Related Work:

1. Section 02 41 00, DEMOLITION.

D. Tasks:

1. The work tasks are summarized briefly as follows:

   a. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, work-site preparations, emergency procedures arrangements, and standard operating procedures for OSHA Class II and EPA Category I asbestos abatement work.

b. Abatement activities including removal, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.

c. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

E. Abatement Contractors Use of Premises:

1. The Contractor and Contractor's personnel shall cooperate fully with the VA Representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.

1. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedure. VA Design and Construction Procedure drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA Representative through the pre-abatement plan of action.

1.2 VARIATIONS IN QUANTITY

A. The quantities and locations of ACM as indicated on the drawings and the extent of work included in this section are estimates which are limited by the physical constraints imposed by occupancy of the buildings. Accordingly, minor variations (+/- 10 percent) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the Contractor shall provide unit prices for additional work that is newly discovered materials and those prices will be used for additional work under the contract.

1.3 STOP ASBESTOS REMOVAL

A. If the Contracting Officer; their field representative; the facility Safety Officer/Manager or their designee, or the VA Professional Industrial Hygienist/Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and adequately wet any exposed

ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as practicable. The Contractor shall not resume any asbestos removal activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions/activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as it is practical. The Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities if:

1. Airborne PCM analysis results equal to or greater than 0.01 f/cc above background levels outside the regulated area;
1. breach or break in regulated area containment barrier(s);
1. serious injury/death at the site;
1. fire/safety emergency at the site;
1. respiratory protection system failure;
1. power failure or loss of wetting agent; or
1. any visible emissions observed outside the regulated area.
1. failure to follow project specification requirements.

1.4 DEFINITIONS

A. General: Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

B. Glossary:

Abatement - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure,

demolition, and renovation activities related to asbestos containing materials (ACM).

Aerosol - Solid or liquid particulate suspended in air.

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive air sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 3, Fifth Edition is used to determine the fiber levels in air. For personal samples, area air samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis, the NIOSH Method 7402 (Issue 2, Fourth Edition) can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester (MCE) membrane for PCM (Phase Contrast Microscopy, 25 mm, 3-piece with 2 inches Static Extension Cowl, 0.8 micron pore size) and MCE for TEM (Transmission Electron Microscopy, 25 mm, 3-piece with 2 inches Static Extension Cowl, 0.45 micron pore size).

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these

minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos Hazard Abatement Plan (AHAP) - Asbestos work procedures required to be submitted by the contractor before work begins.

Asbestos-containing material (ACM) - Any material containing more than one percent of asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-contaminated soil (ACS) – Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

Asbestos-containing waste (ACW) material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos Project Monitor – Some states require that any person conducting asbestos abatement air sampling, clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA).

Barrier - Any surface that isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of 2-layers of 6-mil independently installed plastic sheeting (Polyethylene) secured in place at openings such as doors, windows, penetrations or any other opening into the regulated area.

Primary Barrier – Plastic barriers placed over critical barriers and exposed directly to abatement work or to secondary barrier.

Secondary Barrier - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.

Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's Professional Industrial Hygiene Consultant/Certified Industrial Hygienist (VPIH/CIH).

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to

eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contractor's Professional Industrial Hygienist (CPIH/CIH) - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may report to a certified industrial hygienist (CIH).

Count - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

Crawlspace – An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

Disposal bag - Typically 6-mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance – Asbestos Operations and Maintenance Activities (OSHA Class III) that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag, which shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.
Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.
Encapsulation - Treating ACM with an encapsulant.
Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.
Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.
Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.
Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.
Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.
Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.
Friable asbestos containing material - Any material containing more than one (1) percent asbestos as determined using the method specified in 40 CFR 763, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.
Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.
High efficiency particulate air (HEPA) filter – An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.
HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.
Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.
HVAC - Heating, Ventilation and Air Conditioning
Industrial hygienist (IH) - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop

controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician (IH Technician) - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist technician conducting asbestos abatement air sampling, clearance inspection and clearance air sampling be licensed as an asbestos project monitor.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP) - EPA's rule to control emissions of asbestos to the environment (40 CFR part 61, Subpart M).

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL or Excursion Limit (EL).

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02 inch water column gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

Outside air - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who

owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for as an eight (8) hour time-weighted average (TWA). For asbestos fibers, the eight (8) hour time-weighted average PEL is 0.1 fibers per cubic centimeter (0.1 f/cc) of air and the 30-minute Excursion Limit (EL) is 1.0 fibers per cubic centimeter (1 f/cc).

Personal protective equipment (PPE) – equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, hard hats, safety glasses, fall protection, and respirators.

Personal sampling/monitoring - Representative air samples obtained in the breathing zone for one or more workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.

Pipe tunnel – An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the building are routed to allow the pipes to access heating elements. These areas may contain asbestos pipe insulation, asbestos fittings, debris or asbestos-contaminated soil.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type of asbestos present in a bulk sample.

Polyethylene sheeting - Strong plastic barrier material 4 to 6-mils thick, semi-transparent, flame retardant per NFPA 241.

Positive/negative fit check - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator, respectively.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (k)(5).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH may be either the VA's PIH (VPIH/CIH) or Contractor's PIH (CPIH/CIH).

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Subpart E, Appendix C, Part I; (B)(5).

Assigned protection factor - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

Shower room - The portion of the PDF where personnel shower before leaving the regulated area.

Supplied air respirator (SAR) - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-2018.

Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, decorative, fireproofing and other purposes.

Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.

VA Professional Industrial Hygienist (VPIH/CIH) – The Department of Veterans Affairs Professional Industrial Hygienist must meet the qualifications of a PIH, and may report to a Certified Industrial Hygienist (CIH).

VA Representative - The VA official responsible for on-going project work.

VA Total – means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.

Waste/Equipment decontamination facility (W/EDF) – The area in which equipment is decontaminated before removal from the regulated area.

Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.

Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

C. Referenced Standards Organizations: See Section 01 42 19 REFERENCED STANDARDS.

1.5 APPLICABLE CODES AND REGULATIONS

A. General Applicability of Codes, Regulations, and Standards:

1. All work under this contract shall be done in strict accordance with all applicable Federal, State, and Local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.
2. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specifications exists, the most stringent requirement(s) shall be utilized.
3. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system and/or the Contractor’s on-site Field Office. These standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 may be made available electronically.

B. Contractor Responsibility: The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE), including respiratory protection, and respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor’s failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his

subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State/Local requirements related to failure to comply with the regulations applicable to the work.

C. Federal Requirements:

1. Federal requirements which govern some aspect of asbestos abatement include, but are not limited to, the following regulations:

   a. Occupational Safety and Health Administration **(OSHA)**

      1) Title 29 CFR 1926.1101 - Construction Standard for Asbestos
      2) Title 29 CFR 1926 Subpart E - Personal Protective Equipment and Life Saving Equipment
      3) Title 29 CFR 1910.134 - Respiratory Protection
      4) Title 29 CFR 1926 - Construction Industry Standards
      5) Title 29 CFR 1926.33 - Access to Employee Exposure and Medical Records
      6) Title 29 CFR 1926.59 same as 1910.1200 - Hazard Communication
      7) Title 29 CFR 1926 Subpart C – General Safety and Health Provisions and Subpart D – Occupational Health and Environmental Controls

   b. Environmental Protection Agency **(EPA)**:

      1) 40 CFR 61 Subpart M - National Emission Standard for Hazardous Air Pollutants - Asbestos.
      2) 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA) and Asbestos Hazard Abatement Reauthorization Act (ASHARA)

   c. Department of Transportation **(DOT)**

      1) Title 49 CFR 171 - 180 – Transportation

D. State Requirements:

1. State requirements that apply to the asbestos abatement work, disposal, clearance, etc., include, but are not limited to, the following:

E. Local Requirements:

1. If local requirements are more stringent than federal or state standards, the local standards are to be followed.

F. Standards:

1. Standards which govern asbestos abatement activities include, but are not limited to, the following:

   a. American National Standards Institute (ANSI)/ASSP Z9.2-2018 - Fundamentals Governing the Design and Operation of Local Exhaust

Systems and ANSI/ASSE Z88.2-2015 - Practices for Respiratory Protection.

b. Underwriters Laboratories (UL) 586-2009 - UL Standard for Safety of HEPA Filter Units, 9th Edition; ANSI Approval 2017-12-19.

2. Standards which govern encapsulation work include, but are not limited to the following:

a. American Society for Testing and Materials International (ASTM)

3. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:

a. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.

b. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.

c. NFPA 101 - Life Safety Code

G. EPA Guidance Documents:

1. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference.

2. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024

3. Asbestos Waste Management Guidance EPA 530-SW-85-007

4. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001

5. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

H. Notices:

1. State and Local agencies: Send written notification as required by State and Local regulations including the local fire department prior to beginning any work on ACM as follows:

The Ohio Administrative Code (OAC) 3745-20 contains regulations for controlling asbestos emissions from demolition and renovation projects. Ohio's regulations are consistent with U.S. EPA's National Emission Standards for Hazardous Air Pollutants (NESHAP) regarding asbestos. The regulations require that contractors do several things, such as provide a notification, conduct thorough inspections to determine the presence of asbestos, follow specific work practices, and ensure proper disposal of asbestos-containing material.

The asbestos program licenses and certifies companies and persons directly involved with the asbestos abatement industry. OAC 3745-22 contains regulations pertaining to contractors performing asbestos removal projects, project supervisors, project designers, workers removing asbestos, persons inspecting buildings for asbestos-containing materials and developing plans to manage asbestos found in a facility, persons conducting air sampling for asbestos and the companies that provide required asbestos training. The asbestos program ensures the safety and quality of asbestos services by requiring persons to take approved training that is specific to the asbestos related activities in which they will be involved and by inspecting/auditing the activities of the program participants.

2. Copies of notifications shall be submitted to the VA for the facility's records at the same time frame notification is given to EPA, State, and Local authorities prior to beginning any work on ACM as follows.

I. Permits/Licenses: The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

J. Posting and Filing of Regulations: Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each at the regulated area where workers will have daily access to the regulations and keep another copy in the Contractor's office.

K. VA Responsibilities prior to commencement of work:

1. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**

2. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

L. Site Security:

1. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor’s employees, employees of Subcontractors, VA employees and Representatives, State and Local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and shall be located immediately outside the boundary of the regulated work area.
2. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent person shall immediately notify the VA Representative.
3. A log book shall be maintained outside the boundary of the regulated work area. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.
4. Access to the regulated area shall be via scaffolding, interior stair systems, or approved equivalent. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are emergency exits. Emergency exits shall <u>not</u> be locked from the inside or outside.
5. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24-hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.
6. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.
7. The regulated area shall be locked during non-working hours and secured by VA Representative or Competent Person. The VA Police should be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

M. Emergency Action Plan and Arrangements:

1. An Emergency Action Plan shall be developed prior to commencing abatement activities and shall be agreed to by the Contractor and

the VA. The Plan shall meet the requirements of 29 CFR 1926, Subpart C, Standard 1926.35 Employee Emergency Action Plans.

2. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
3. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
4. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.
5. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
   a. For non-life-threatening situations - employees injured or otherwise incapacitated shall be decontaminated following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
   b. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, medical personnel shall remove them from the regulated area if back or neck injury is present, and secure proper medical treatment.
6. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
7. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.

8. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; power failure; extreme heat; inclement weather; high wind; and lightning. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

N. Pre-Construction Meeting:

1. Prior to commencing the work, the Contractor shall meet with the VPIH/CIH to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:
   a. Proof of Contractor licensing.
   b. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.
   c. A list of all workers who will participate in the project, including experience and verification of training and accreditation.
   d. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.
   e. Current medical written opinions for all personnel working on—site meeting the requirements of 29 CFR 1926.1101(m).
   f. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926. 1101(h) and Appendix C.
   g. A copy of the Contractor's Asbestos Hazard Abatement Plan for Class II Asbestos Abatement. In these procedures, the following information must be detailed, specific for this project.
      1) Regulated area preparation procedures;
      1) Notification requirements procedure of Contractor as required in 29 CFR 1926.1101(d) Multi-Employer Worksites;
      1) If required, decontamination area set-up/layout and decontamination procedures for employees; extent of 6-mil polyethylene sheeting placed 25’ out from the outer perimeter

of the work area to aid in cleaning roofing material debris that may fall off building; method of demarcating the regulated work area with Asbestos Danger Tape and Asbestos Danger Signs; method for fall protection; method for accessing roof; and method for bringing material to lined roll-off or approved equivalent.

1) Abatement methods/procedures and equipment to be used;

1) Personal protective equipment to be used.

h. At this meeting the Contractor shall provide all submittals as required.

i. Procedures for handling, packaging and disposal of asbestos waste.

j. Emergency Action Plan and Contingency Plan Procedures.

1.6 PROJECT COORDINATION

A. The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

1. Personnel:

a. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's Representatives responsible for compliance with these specifications and all other applicable requirements.

b. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA Representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; last four digits of social security number; qualifications; accreditation card with color picture, if required by state; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.

c. Minimum qualifications for Contractor and assigned personnel are:

1) The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious

violations of Federal (and State as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the State; is licensed in applicable States; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; and has adequate materials, equipment and supplies to perform the work.

1) The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.

1) The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.

1) The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

d. All personnel shall be in compliance with OSHA construction safety training as applicable and submit certification.

1.7 RESPIRATORY PROTECTION

A. General - Respiratory Protection Program: The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.134. ANSI Standard Z88.2-2015 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c) - Respiratory Protection Program.

B. Respiratory Protection Program Coordinator: The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years of experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

C. Selection and Use of Respirators: The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must be written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit/area or in the onsite Contractor’s office, for reference by employees or authorized visitors.

D. Minimum Respiratory Protection: Shall be a ½-mask negative pressure air purifying respirator equipped with Combination P100 filters, provided personal air samples in the workplace remain at or below 0.1 f/cc, determined as an 8-hour TWA. Full face powered air purifying respirator equipped with P100 filters shall be required until Contractor demonstrates that personal air samples are at or below 0.1 f/cc, determined as an 8-hour TWA. A higher level of respiratory protection shall be required, if fiber levels exceed 1 f/cc as an 8-hour TWA, inside the regulated work area. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h) and 29 CFR 1910.134 (d)(3)(i)(A) Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

E. Medical Written Opinion: No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination, they are medically qualified to wear the class of respirator to be used on the project

while wearing whole body impermeable garments and subjected to heat or cold stress.

F. Respirator Fit Test: All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPRs which have been put into a failure mode.

G. Respirator Fit Check: The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from entering the regulated area until resolution of the problem.

H. Maintenance and Care of Respirators: The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and Care of Respirators.

1.8 WORKER PROTECTION

A. Training of Abatement Personnel: Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site.

B. Medical Examinations: Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the medical opinion that the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

C. Personal Protective Equipment: Provide whole body clothing, head coverings, foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of

personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

D. Regulated Area Entry Procedure: The Competent Person shall ensure that each time workers enter the regulated area, they place protective disposable coverall over ALL street clothes in the clean room of the decontamination unit/area established by the competent person and put on new disposable coveralls, head coverings, fall protection, PPE, a clean respirator, and then proceed to the regulated work area.

E. Decontamination Procedure: The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

1. When exiting the regulated area, HEPA vacuum and Wet Wipe outer disposable coveralls and respirator, remove all disposable PPE and dispose of in a disposal bag provided at the outer boundary of the regulated area.
1. Carefully decontaminate and clean the respirator. Put in a clean container/bag.
1. Where containment is not required for ACM removal, an adequate washing station will be provided for the employees for removal of disposable PPE and to clean the respirator.

F. Regulated Area Requirements: The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for OSHA Class II regulated areas at 29 CFR 1926.1101 (e) and this specification are met applicable to OSHA Class II work. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

1.9 DECONTAMINATION FACILITIES

A. Description: Provide each regulated area with a fiber drum with a disposal bag in it for personnel waste materials. The Competent Person shall provide a specific area at the outer boundary of the regulated area and designate it specifically for the decontamination of personnel and respirators.

B. Waste/Equipment Decontamination Area (W/Eda): The Competent Person shall provide a specific area in the regulated area designated for removal of all waste, equipment and contaminated material from the regulated area.

C. Waste/Equipment Decontamination Procedures: Contain all waste in 6-mil poly bags or approved equivalent. Clean/decontaminate bags and pass through a double 6-mil flap doorway into another bag or fiber drum. Remove to disposal dumpster/gondola/enclosed vehicle.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

A. General Requirements (All Abatement Projects): Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's Representative.

1. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
1. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.
1. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
1. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
1. Critical penetration points into the building shall be sealed with 2-layers of 6-mil independently installed plastic sheeting (Polyethylene) secured in place at openings such as ducts, windows, louvers, penetrations or any other opening into the regulated area. A perimeter drop cloth of 1-layer of 6-mil plastic sheeting will be placed around the outside perimeter of the roof to capture falling debris and to facilitate clean-up at ground level, if necessary. Fire retardant poly shall be used throughout.
1. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize

damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape, poly tape, furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.

1. Polyethylene sheeting utilized for the PDF, if used, shall be opaque white or black in color, 6-mil fire retardant poly.
1. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and wastewater filtration system shall be provided by the Contractor.
1. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.
10. Special protection for objects in the regulated area shall be detailed to prevent damage from scaffolds, water and falling material).
11. Disposal bags – 2-layers of 6-mil poly or approved equivalent for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
12. The VA shall be provided an advance copy of the Safety Data Sheets (SDS) as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-project submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.
13. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal, State and Local regulations shall be posted at the outer boundary of the regulated area or approved equivalent.
14. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective

equipment issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

A. General: Using critical barriers, seal off the regulated area to completely isolate the regulated area from adjacent spaces. All penetrations to the regulated area must be covered with 2-layers of 6-mil fire retardant poly to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated, immediately stop work and clean up the contamination at no additional cost to the Government. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 2.2.7; FIRESTOPPING.

B. Preparation Prior to Sealing the Regulated Area: Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. Lock out and tag out any HVAC systems in the regulated area.

C. Controlling Access to the Regulated Area: Access to the regulated area is allowed only at the Competent Person’s designated location and shall serve as a personnel decontamination facility (PDF)/Area, if required. All other means of access shall be eliminated, and OSHA Danger demarcation signs posted as required by OSHA.

D. Critical Barriers: Critical penetration points into the building shall be sealed with 2-layers of 6-mil independently installed plastic sheeting (Polyethylene) secured in place at openings such as ducts, windows, louvers, penetrations or any other opening into the regulated area.

E. Secondary Barriers: A perimeter drop cloth of 1-layer of 6-mil plastic sheeting will be placed around the outside perimeter of the roof to capture falling debris and to facilitate clean-up at ground level, if necessary.

F. Extension of the Regulated Area: If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. If the affected area cannot be added to the regulated area, decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

G. Firestopping:

1. Through penetrations caused by cables, cable trays, pipes, ducts, sleeves must be firestopped with a fire-rated firestop system providing an air tight seal.
1. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The Contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA Representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
1. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

2.3 MONITORING, INSPECTION AND TESTING

A. General:

1. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the employee exposure to asbestos must not exceed 0.1 fiber per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and daily area air samples inside the building, but outside the regulated area. At a minimum three (3) perimeter area air samples shall be collected daily at the ground level around the regulated area perimeter, preferably downwind of the regulated work area. Additional inspection and testing requirements are also indicated in other parts of this specification.
2. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform representative

monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.

3. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's Representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH/CIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's Representative.

B. Scope Of Services of the VPIH/CIH Consultant

1. The purpose of the work of the VPIH/CIH is to: assure quality; resolve problems; and prevent the spread of contamination beyond the regulated area. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring

is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:

a. Task 1: May background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.

b. Task 2: Perform representative air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.

c. Task 3: Perform unannounced visits inside the regulated work area to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.

d. Task 4: Provide support to the VA Representative such as evaluation of submittals from the Contractor, resolution of unforeseen developments, etc.

e. Task 5: Perform, in the presence of the VA Representative, final inspection and testing of a decontaminated regulated area or building at the conclusion of the abatement and clean-up work to certify compliance with all regulations and the VA requirements/specifications.

f. Task 6: Issue a final project monitoring report.

1. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.

1. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

C. Monitoring, Inspection and Testing by Contractor CPIH: The Contractor’s CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor’s

personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor and Building Inspector/Management Planner. The IH Technician shall have participated in five abatement projects collecting personal and area samples and have experience in substantially similar projects in size and scope. The analytical laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for personal and area air monitoring for asbestos in 29 CFR 1926.1101 (f), (g) and Appendix A. This log shall be made available to the VA Representative and the VPIH/CIH upon request. The log will contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each Representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. The CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and daily area air samples inside the building, but outside the regulated area. At a minimum three (3) perimeter area air samples shall be collected daily at the ground level around the regulated area perimeter, preferably downwind of the regulated work area. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities.

2.4 ASBESTOS HAZARD ABATEMENT PLAN

A. The Contractor shall have an established Asbestos Hazard Abatement Plan (AHAP) in printed form and loose-leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the ways and procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed

to address specific requirements of the project. The AHAP shall be submitted for review and approval prior to the start of any abatement work. The minimum topics and areas to be covered by the AHAP(s) are:

1. Minimum Personnel Qualifications
1. Contingency Plans and Arrangements
1. Security and Safety Procedures
1. Respiratory Protection/Personal Protective Equipment Program and Training
1. Medical Surveillance Program and Recordkeeping
1. Regulated Area Requirements for Abatement
1. Decontamination Entry/Exit Procedures
1. Monitoring, Inspections, and Testing
1. Disposal of ACM waste
10. Regulated Area Decontamination/Clean-up
11. Regulated Area Visual and Air Clearance
12. Project Completion/Closeout

2.5 SUBMITTALS

A. Pre-Start Meeting Submittals:

1. Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

   a. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.

   b. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.

   c. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.

   d. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:

1) HEPA vacuums, air monitoring pumps, calibration devices, and emergency power generating system.
2) Wastewater filtration system and containment barriers.
3) Encapsulants, surfactants, handheld sprayers, airless sprayers, and fire extinguishers.
4) Respirators, protective clothing, fall protection and other required personal protective equipment.
5) Fire safety equipment to be used in the regulated area.

e. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.

f. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.

g. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101 (f) and Appendix A. Area or clearance air monitoring shall be conducted in accordance with EPA AHERA protocols.

h. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.

1) Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; and Completion Date
2) List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
3) List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal, State and Local EPA), penalties, and legal actions taken against the company including the

company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.

i. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.

1) CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; medical opinion; and current respirator fit test.
2) Competent Person(s)/Supervisor(s): Number; names; last four digits of social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
3) Workers: Numbers; names; last four digits of social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.

j. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAP(s) incorporating the requirements of this specification; information on who provides your training, how often; who

provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and standard operating procedures; and copies of monitoring results of the five referenced projects listed and analytical methods used.

k. Rented equipment must be decontaminated prior to returning to the rental agency.

l. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all SDS and application instructions.

B. Submittals During Abatement:

1. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; Representative air monitoring and results/TWAs/ELs. Submit this information daily to the VA’s Representative.

1. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.

   a. Removal of any poly barriers.

   b. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant, if used.

   c. Packaging and removal of ACM waste from regulated area.

   d. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's Representative on a weekly basis.

C. Submittals at Completion of Abatement: The CPIH/CIH shall submit a project report consisting of the daily logbook requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It will also include information on the containment and transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area

samples must be submitted. The VA Representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

PART 3 - EXECUTION

3.1 REGULATED AREA PREPARATIONS

A. Pre-Abatement Activities: The VA Representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person, the VA Representative, and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's Representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's Representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

B. Pre-Abatement Inspections and Preparations:

1. Before any work begins on the construction of the regulated area, the Contractor will:

a. Conduct a space-by-space inspection with an authorized VA Representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.

b. The VA Representative, the Contractor, and the VPIH/CIH must be aware of VA AEQA 10-95 indicating the failure to identify asbestos in the areas listed as well as common issues when preparing specifications and contract documents. This is especially critical when demolition is planned, because AHERA surveys are non-destructive, and ACM may remain undetected. A NESHAP (destructive) ACM inspection shall be conducted on all building structures that will be demolished. Ensure the following areas are inspected on the project: Lay-in ceilings concealing

ACM; ACM behind walls/windows from previous renovations; inside utility chases/walls; transite piping/ductwork/sheets; behind radiators; lab fume hoods; transite lab countertops; roofing materials; fireproofing on deck below roofing materials requires significant consideration below window sills; water/sewer lines; electrical conduit coverings; crawl spaces(previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; steam line trench coverings.

c. Inspect existing firestopping in the regulated area. Correct as needed.

C. Pre-Abatement Construction and Operations:

1. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
1. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's Representative when the work is completed in accordance with this specification. The VA's Representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved SOP's, especially worker protection, fall protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation.
1. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's Representative.
1. Upon satisfactory inspection of the installation of and operation of systems the VA's Representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification.

3.2 REGULATED AREA PREPARATIONS

A. OSHA Danger Signs: Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed ambient background levels. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional

signs will be posted following construction of the regulated area enclosure.

B. Shut Down - Lock Out Electrical: Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting (if working at night). Ensure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code requirements and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.

C. Shut Down - Lock Out HVAC:

1. Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area.

1. Investigate the regulated area and agree on pre-abatement condition with the VA's Representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2-layers of independently installed 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil poly disposal bags for disposal as asbestos waste.

D. Sanitary Facilities: The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

E. Water for Abatement: The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower, if used, shall be supplied with backflow prevention.

3.3 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA:

A. General: Using critical barriers, seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All penetrations in the regulated area must be covered with 2-layers of independently installed 6-mil fire retardant poly to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated, immediately stop work and clean up the contamination at no additional cost to the Government

B. Preparation Prior To Sealing Off: Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. Lock out and tag out any HVAC systems in the regulated area.

C. Controlling Access to the Regulated Area: Access to the regulated area is allowed only at the Competent Person's designated location and shall serve as a personnel decontamination facility (PDF)/Area, if required. All other means of access shall be eliminated, and OSHA Danger demarcation signs posted as required by OSHA.

D. Critical Barriers: Critical penetration points into the building shall be sealed with 2-layers of 6-mil independently installed plastic sheeting (Polyethylene) secured in place at openings such as ducts, windows, louvers, penetrations or any other opening into the regulated area.

E. Extension of the Regulated Area: If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. If the affected area cannot be added to the regulated area, decontamination measures must be started immediately and continue until air monitoring indicates background levels are met

3.4 OSHA CLASS II ASBESTOS WORK AND EPA CATEGORY I NON-FRIABLE ROOFING MATERIALS

A. General: The VA must be notified at least 24 hours in advance of any waste removed from the containment. All applicable requirements of OSHA, EPA, State, Local and DOT shall be followed during OSHA Class II Asbestos Work. Keep materials intact; do not disturb; wet while working with it; wrap as soon as possible with 2-layers of 6-mil plastic for disposal or approved equivalent

B. Outdoor Work Areas: On some projects, work must be performed on exterior areas of the building. If outdoor work is to be performed, all applicable OSHA, State and Local regulations must be followed to ensure that outdoor work areas are in compliance so that workers, the general public and the environment are protected.

C. Scaffold Fall Protection: Each employee more than 10 feet above a lower level shall be protected from falls by guardrails or a fall arrest system. Fall arrest system includes harnesses, components of the harness/belt such as Dee-rings, and snap hooks, lifelines, and anchorage points. Lifelines must be independent of supports lines and suspension ropes and not attached to the same anchorage point as the support or suspension rope. OSHA's scaffolding standard defines a competent person as "one who is capable of identifying existing and predictable hazards in the surroundings or working conditions, which

are unsanitary, hazardous to employees, and who has authorization to take prompt corrective measures to eliminate them." The competent person will determine if it is safe for employees to work on or from a scaffold or roof during storms or high winds and to ensure that a personal fall arrest system will protect the employees. The competent person will also inspect the scaffold and scaffold components for visible defects before each work shift and after any occurrence which could affect the structural integrity and to authorize prompt corrective measures.

D. Roof Fall Protection: The competent person shall determine if the walking/working surfaces on which the employees are to work have the strength and structural integrity to support the employees safely. Each employee on a walking/working surface (horizontal and vertical surface) with an unprotected side or edge which is 6 feet or more above a lower level shall be protected from falling by the use of guardrail systems, safety net systems, or personal fall arrest system.

E. Removal of Roofing:

1. Roofing material shall be removed in an intact state to the extent that it is feasible.
1. Wet methods shall be used to remove roofing materials that are not intact, or that will be rendered not intact during removal, unless such wet methods are not feasible or will create safety hazards.
1. Cutting machines shall be continuously misted during use, unless a competent person determines that misting substantially decreases worker safety.
1. When removing built-up roofs with asbestos-containing roofing felts and an aggregate surface using a power roof cutter, all dust resulting from the cutting operation shall be collected by a HEPA dust collector, or shall be HEPA vacuumed by vacuuming along the cut line. When removing built-up roofs with asbestos-containing roofing felts and a smooth surface using a power roof cutter, the dust resulting from the cutting operation shall be collected either by a HEPA dust collector or HEPA vacuuming along the cut line, or by gently sweeping and then carefully and completely wiping up the still-wet dust and debris left along the cut line.
1. Asbestos-containing material that has been removed from a roof shall not be dropped or thrown to the ground. Unless the material is

carried or passed to the ground by hand, it shall be lowered to the ground via covered, dust-tight chute, crane or hoist.

1. Any ACM that is not intact shall be lowered to the ground as soon as is practicable, but in any event no later than the end of the work shift. While the material remains on the roof it shall either be kept wet, placed in an impermeable waste bag, or wrapped in plastic sheeting.
1. Intact ACM shall be lowered to the ground as soon as is practicable, but in any event no later than the end of the work shift.
1. Upon being lowered, unwrapped material shall be transferred to a closed receptacle in such manner so as to preclude the dispersion of dust.
1. Roof level heating and ventilation air intake sources shall be isolated or the ventilation system shall be shut down or both. The sealing of air intake sources shall be coordinated with VA Facility Engineering Personnel and occupant location to ensure acceptable IAQ is maintained within the facility as per ASHRAE Standard 1955.
10. Notwithstanding any other provision of this section, removal or repair of sections of intact roofing less than 25 square feet in area does not require use of wet methods or HEPA vacuuming as long as manual methods which do not render the material non-intact are used to remove the material and no visible dust is created by the removal method used. In determining whether a job involves less than 25 square feet, the employer shall include all removal and repair work performed on the same roof on the same day.

F. All waste must be wrapped in two layers of 6-mil poly or approved equivalent and lowered carefully to the ground. Roofing may be lowered by way of a dust-tight chute.

3.5 DISPOSAL OF EPA CATEGORY I NON-FRIABLE WASTE MATERIALS

A. General: Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 171–180 regulations. Disposal shall be done at an approved landfill in accordance with State and Local requirements, which are generally more restrictive than Federal EPA. Disposal of non-friable ACM shall be done in accordance with applicable State and Local regulations.

3.6 PROJECT DECONTAMINATION

A. General:

1. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.
2. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal and cleanings of the surfaces of the regulated area after the primary barrier removal.
3. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

B. Regulated Area Clearance: Air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

C. Work Description: Decontamination includes the cleaning and clearance of the air in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, if used.

D. Pre-Decontamination Conditions:

1. Before decontamination starts, all ACM waste from the regulated area shall be removed, all waste collected and removed, and the secondary barrier of poly removal and disposed of along with any gross debris generated by the work.
1. At the start of decontamination, the following shall be in place:
   a. Critical barriers at openings such as ducts, windows, louvers, penetrations or any other opening into the regulated area.
   b. Decontamination facilities, if required for personnel and equipment in operating condition.

E. Cleaning: Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated

surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications.

3.7 VISUAL INSPECTION AND AIR CLEARANCE TESTING

A. General: Notify the VA Representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH after the cleaning.

B. Visual Inspection: Final visual inspection will include the entire regulated area, all poly sheeting, seals over ducts, windows, louvers, penetrations or any other opening into the regulated area. If any debris, residue, dust or any other suspect material is detected, the cleaning shall be repeated at no additional cost to the VA. Dust/ material samples may be collected and analyzed at no additional cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

C. Air Clearance Testing:

1. For outdoor work, air clearance testing beyond passing the VPIH final visual inspection is not required.

3.8 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

A. Completion of Abatement Work:

1. After thorough decontamination, complete asbestos abatement work upon meeting the regulated area clearance criteria and fulfilling the following:
   a. Remove all equipment, materials, and debris from the project area.
   b. Package and dispose of all asbestos waste as required.
   c. Fulfill other project closeout requirements as specified elsewhere in this specification.

B. Certificate of Completion by Contractor: The CPIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

C. Work Shifts: All work shall generally be done during administrative hours (8:00 AM to 4:30 PM) Monday - Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

ATTACHMENT #
CERTIFICATE OF COMPLETION

DATE: _____ VA Project #:_____

PROJECT NAME:_____ Abatement Contractor:_____

VAMC/ADDRESS:_____

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):
   which took place from / / to / /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all abatement work was done in accordance with OSHA requirements and the manufacturer’s recommendations.

CPIH/CIH Signature/Date:_____

CPIH/CIH Print Name:_____

Abatement Contractor Signature/Date:_____

Abatement Contractor Print Name:_____

ATTACHMENT #
CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME:_____DATE:_____

PROJECT ADDRESS:_____

ABATEMENT CONTRACTOR'S NAME:_____

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate of worker’s acknowledgement you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32-hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:_____

Printed Name:_____

Social Security Number:_____

Witness:_____

ATTACHMENT #3
AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER:_____

VA MEDICAL FACILITY:_____

ABATEMENT CONTRACTOR'S NAME AND ADDRESS:_____

1. I verify that the following individual
   Name:_____ Social Security Number:_____
   who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.
   Address:_____

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH:_____ Date:_____

Printed Name of CPIH/CIH:_____

Signature of Contractor:_____ Date:_____

Printed Name of Contractor:_____

ATTACHMENT #4
ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS

VA Project Location:_____

VA Project #:_____

VA Project Description:_____

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature_____Date_____

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SECTION 02 83 33.13
LEAD-BASED PAINT REMOVAL AND DISPOSAL

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

Terracon Consultants collected paint samples from fixed roof ladders. Black/red paints on fixed roof ladders were determined to contain lead in the range of 2,6000 parts per million (ppm) lead to 40,000 ppm lead. All painted fixed ladders included in this project must be treated as having lead paint. This specification is applicable for disturbance of lead paint pertaining to ladders and including any untested paints if encountered during the project (any other paints if encountered must be assumed to have lead and also treated accordingly to this specification if disturbed).

1.2 RELATED WORK

A. Section 02 82 13.21, ASBESTOS ROOFING ABATEMENT.

B. Section 02 41 00, DEMOLITION: Demolition Disturbing Lead-Based Paint.

C. Section 09 91 00, PAINTING: Surface Preparation Disturbing Lead-Based Paint.

1.3 DEFINITIONS

A. Action Level: Employee exposure, without regard to use of respirator, to an airborne lead concentration of 30 micrograms(µ) per cubic meter (m^3) of air determined as an 8-hour Time-Weighted Average (TWA). As used in this section, ”30 micrograms per cubic meter of air" refers to OSHA 29 CFR 1926.62 Lead in Construction Action Level (AL).

B. Area Monitoring: Sampling of lead concentrations within lead control area and inside physical boundaries which are representative of airborne lead concentrations which may reach breathing zone of personnel potentially exposed to lead.

C. Breathing Zone: Area within hemisphere, forward of shoulders, with 150 mm to 225 mm (6 to 9 inches) radius and center at nose or mouth of employee.

D. Certified Industrial Hygienist (CIH): As used in this section, refers to an Industrial Hygienist Certified in the Comprehensive Practice of Industrial Hygiene by the American Board of Industrial Hygiene and Board for Global EHS Credentialing, employed by Contractor.

E. Change Rooms and Shower Facilities: Rooms within designated physical boundary around lead control area equipped with separate storage facilities for clean protective work clothing and equipment and for street clothes which prevents cross contamination.

F. Competent Person: Person capable of identifying lead hazards in work area and authorized by contractor to take corrective action. Meets the OSHA definition of Competent Person.

G. Decontamination Room: Room for removal of contaminated personal protective equipment (PPE).

H. Eight-Hour Time Weighted Average (TWA): Airborne concentration of lead averaged over 8-hour workday to which an employee is exposed.

I. High Efficiency Particulate Air (HEPA) Filter Equipment: HEPA filtered vacuuming equipment with UL 586 filter system capable of collecting and retaining lead-contaminated paint dust. HEPA filter means 99.97 percent efficient against 0.3 micron (0.012 mil) size particles.

J. Lead: Metallic lead, inorganic lead compounds, and organic lead soaps. Excluded from this definition are other organic lead compounds.

K. Lead Control Area: Enclosed area or structure with full containment to prevent spreading lead dust, paint chips, and debris from lead-based paint removal operations. Lead control area is isolated by physical boundaries to prevent unauthorized entry of personnel.

L. Lead Permissible Exposure Limit (PEL): Fifty micrograms per cubic meter of air (50 $\mu g/m^3$) determined as an 8-hour TWA as determined by 29 CFR Part 1926.62. When employee is exposed for more than 8-hours per work day, determine PEL by the following formula. PEL micrograms/cubic meter (parts per million) of air = 400/No. of hrs. worked per day.

M. Personnel Monitoring: Sampling of lead concentrations within employee breathing zone to determine 8-hour time weighted average concentration according to 29 CFR Part 1926.62. Take samples that are representative of the various employee's work tasks.

N. Physical Boundary: Area physically roped or partitioned off around enclosed lead control area to limit unauthorized entry of personnel. As used in this section, "inside boundary" shall mean same as "outside lead control area."

1.4 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standards Institute (ANSI):
Z9.2-2018.....Fundamentals Governing the Design & Operation of Local Exhaust Ventilation Systems.

C. Code of Federal Regulations (CFR):
29 CFR Part 1910.....Occupational Safety and Health Standards.

29 CFR Part 1926.....Safety and Health Regulations for Construction.

40 CFR Part 260.....Hazardous Waste Management System: General.

40 CFR Part 261.....Identification and Listing of Hazardous Waste.

40 CFR Part 262.....Standards Applicable to Generators of Hazardous Waste.

40 CFR Part 263.....Standards Applicable to Transporters of Hazardous Waste.

40 CFR Part 264.....Standards for Owners and Operations of Hazardous Waste Treatment, Storage, and Disposal Facilities.

40 CFR Part 265.....Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities.

40 CFR Part 268.....Land Disposal Restrictions.

49 CFR Part 172.....Hazardous Material Table, Special Provisions, Hazardous Material Communications, Emergency Response Information, and Training Requirements, and Security Plans.

49 CFR Part 178.....Specifications for Packaging.

D. Underwriters Laboratories (UL):

586-09.....High-Efficiency, Particulate, Air Filter Units.

1.5 PRE-REMOVAL MEETINGS

A. Conduct pre-removal meeting minimum 30 days before beginning Work of this section.

1. Required Participants:
   a. Contracting Officer's Representative.
   b. Certified Industrial Hygienist.
   c. Contractor.
   d. Paint removal contractor.
   e. Other installers responsible for finishing resulting surfaces.
2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
   a. Respiratory protection program.
   b. Hazard communication program.
   c. Hazardous waste management plan.
   d. Safety and health regulation compliance.
   e. Employee training.
   f. Removal schedule.

g. Removal sequence.

h. Preparatory work.

i. Protection before, during, and after removal.

j. Removal.

k. Inspecting and testing.

l. Other items affecting successful completion.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.6 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.

a. Paint removal products.

b. Vacuum filters.

c. Respirators.

2. Safety Data Sheet for each paint removal product.

3. Installation instructions.

a. Paint removal products.

C. Test Reports: Submit testing laboratory reports.

1. Submit air monitoring results within three working days, signed by testing laboratory employee performing air monitoring, employee analyzing sample, and CIH.

D. Certificates: Certify completed lead training.

1. Submit certificate for each employee signed and dated by CIH and employee stating employee was trained.

E. Qualifications: Substantiate qualifications comply with specifications.

1. Paint removal contractor.

2. Testing laboratory.

a. Name, address, and telephone number.

b. Current evidence of participation in American Industrial Hygiene Association (AIHA) Laboratory Accreditation Program (LAP), LLC, Environmental Lead Laboratory Accreditation Program (ELLAP).

c. Copy of current AIHA accreditation certificate.

3. Industrial hygienist.

a. Name, address, and telephone number.

b. Resume showing previous experience.

c. Copy of current ABIH CIH certification.

4. Paint disposal facility.
   a. Name, address, and telephone number.
   b. Current license or authorization to receive and dispose lead contaminated waste.

F. Record Documents:
1. Completed and signed hazardous waste manifest from waste transporter.
2. Toxicity Characteristic Leaching Procedure (TCLP) test results to determine if waste is hazardous.
3. Paint disposal facility receipts and disposition reports.
4. Certification of medical examinations.
5. Medical Opinion that employee is qualified to wear a respirator, that employees has been trained and fit tested for the respirator.
6. Employee training certification.

1.7 QUALITY ASSURANCE

A. Safety and Health Regulation Compliance:
1. Comply with laws, ordinances, rules, and regulations of Federal, State, and Local authorities having jurisdiction regarding removing, handling, storing, transporting, and disposing lead waste materials.
   a. Comply with applicable requirements of 29 CFR Part 1926.62.
   b. Notify Contracting Officer's Representative and request resolution of conflicts between regulations and specified requirements before starting work.
2. Comply with local laws, ordinances, criteria, rules and regulations regarding removing, handling, storing, transporting, and disposing lead-contaminated materials.

B. Paint Removal Contractor: Experienced contractor, registered or licensed by applicable state agency regulating lead-based paint removal.

C. Testing Laboratory: State certified independent testing laboratory experienced in airborne lead monitoring, testing, and reporting.
1. Successful participant in American Industrial Hygiene Association (AIHA) Laboratory Accreditation Program (LAP), LLC, Environmental Lead Laboratory Accreditation Program (ELLAP).

D. Certified Industrial Hygienist: Certified as CIH by American Board of Industrial Hygiene in comprehensive practice and responsible for:
1. Certify Training.

2. Review and approve lead-based paint removal plan for conformance to applicable referenced standards.
3. Inspect lead-based paint removal work for conformance with approved plan.
4. Direct monitoring.
5. Ensure work is performed according to specifications.
6. Ensure personnel and environment hazardous exposures are adequately controlled.

E. Paint Disposal Facility: State certified disposal facility qualified to receive and dispose lead-based paint.

F. Lead-based Paint Removal Plan:
1. Submit detailed, site-specific plan describing lead-based paint removal procedures.
2. Include sketch showing location, size, and details of lead control areas, decontamination rooms, change rooms, shower facilities, and mechanical ventilation system.
3. Include eating, drinking, and restroom procedures, interface of trades, work sequencing, collected wastewater and paint debris disposal plan, air sampling plan, respirators, protective equipment, and detailed description of containment methods ensuring airborne lead concentrations do not exceed action level outside lead control area.
   a. Eating, drinking, and smoking are not acceptable within lead control area.
4. Include air sampling, training and strategy, sampling methodology, frequency, duration, and qualifications of air monitoring personnel.

G. Respiratory Protection Program: Establish and implement program required by 29 CFR Part 1910.134 and 29 CFR Part 1926.62.
1. Provide each employee negative pressure or other appropriate respirator.
   a. Respirator fit each employee's respirator at initial fitting and at least annually thereafter, as required by 29 CFR Part 1910.134 Respiratory Protection.

H. Hazard Communication Program: Establish and implement program required by 29 CFR Part 1910.1200 which is the same as 29 CFR 1926.59.

I. Hazardous Waste Management Plan: Establish and implement plan according to applicable requirements of Federal, State, and Local hazardous waste regulations including the following:

1. Identification of hazardous wastes associated with work.
2. Estimated quantities of generated and disposed waste.
3. Names and qualifications of each contractor transporting, storing, treating, and disposing wastes. Include facility location and 24-hour point of contact. Provide two copies of EPA permits and EPA Identification numbers.
4. Names and qualifications (experience and training) of personnel working on-site with hazardous wastes.
5. List of required waste handling equipment including cleaning, volume reduction, and transport equipment.
6. Spill prevention, containment, and cleanup contingency implementation measures.
7. Work plan and schedule for waste containment, removal, and disposal with daily waste cleaned up and containerization.
8. Hazardous waste disposal cost.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PAINT REMOVAL PRODUCTS

A. Chemical Stripper: Biodegradable, non-toxic, capable of removing existing paint layers in one application, and acceptable to CIH.

2.2 ACCESSORIES

A. Waste Collection Drums: 49 CFR Part 178; Type 1A2, steel, removable head, 200 L (55 gal.) capacity, capable of containing waste without loss.

B. Vacuum Cleaner: HEPA filtered type.

C. Scrapers:

1. Metal type for use on metal, concrete, and masonry surfaces.
2. Plastic type for use on wood, plaster, gypsum board, and other surfaces.

D. Rinse Water: Potable.

E. Cleaning Cloths: Cotton.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Before exposure to lead-contaminated dust, provide workers with comprehensive medical examination required by 29 CFR Part 1926.62 (j) Medical Surveillance.

B. Maintain complete and accurate employee medical records according to 29 CFR Part 1910.1020.

C. Train each employee performing paint removal, disposal, and air sampling operations according to 29 CFR Part 1926.62.

1. Certify training is completed before employee is permitted to work on project and enter lead control area.

3.2 PREPARATION

A. Protect existing work indicated to remain.

1. Perform paint removal work without damaging and contaminating adjacent work.
2. Restore damage and contamination to original condition.

B. Notify Contracting Officer 20 days before starting paint removal work.

C. Lead Control Area Requirements:

1. Establish lead control area by completely enclosing lead-based paint removal work area with containment screens.
2. Contain removal operations using negative pressure full containment system with minimum one change room and HEPA filtered exhaust.

D. Boundary Requirements: Provide physical boundaries around lead control area by roping off area or providing curtains, portable partitions or other enclosures to ensure that airborne lead concentrations do not meet or exceed action level outside of lead control area.

E. Heating, Ventilating and Air Conditioning (HVAC) Systems: Shut down, lock out, and isolate HVAC systems supplying exhausting, and passing through lead control areas. Seal HVAC inlets and outlet within lead control area with 6-mil plastic sheet and tape. Tape seal seams in HVAC components passing through lead control area.

F. Change Room and Shower Facilities: Provide clean change rooms and shower facilities within physical boundary around lead control area according to 29 CFR Part 1926.62.

G. Mechanical Ventilation System:

1. Provide ventilation system to control personnel exposure to lead using HEPA equipped negative air machines.
2. Design, construct, install, and maintain HEPA filtered fixed local exhaust ventilation system according to ANSI Z9.2 and approved by CIH.
3. Exhaust ventilation air to exterior wherever possible.
4. When exhaust ventilation air must be recirculated into work area, provide HEPA filter with reliable back-up filter and controls to

monitor lead concentration in return air and to bypass recirculation system automatically when system fails.

H. Personnel Protection: Provide and use required protective clothing and equipment within lead control area.

I. Warning Signs: Provide warning signs complying with 29 CFR Part 1926.62 at lead control area approaches. Locate signs so personnel read signs and take necessary precautions before entering lead control area.

3.3 WORK PROCEDURES

A. Remove lead-based paint according to approved lead-based paint removal plan.

1. Perform work only in presence of CIH or Industrial Hygienist (IH) Technician under direction of CIH ensuring continuous inspection of work in progress and direction of air monitoring activities.
2. Handle, store, transport, and dispose lead or and lead contaminated waste according to 40 CFR Part 260, 40 CFR Part 261, 40 CFR Part 262, 40 CFR Part 263, 40 CFR Part 264, and 40 CFR Part 265. Comply with land disposal restriction notification requirements as required by 40 CFR Part 268.

B. Use procedures and equipment required to limit occupational and environmental lead exposure when lead-based paint is removed according to 29 CFR Part 1926.62.

C. Dispose removed paint and waste according to Environmental Protection Agency (EPA), federal, state, and local requirements.

D. Personnel Exiting Procedures:

1. When personnel exit lead control area, comply with the following procedures:
   a. Vacuum exposed clothing surfaces.
   b. Remove protective clothing and equipment in decontamination room. Place clothing in approved impermeable disposal bag.
   c. Shower.
   d. Dress in clean clothes before leaving lead control area.

E. Monitoring - General:

1. Monitor airborne lead concentrations according to 29 CFR Part 1910.1025by testing laboratory as directed by CIH.
2. Take personal air monitoring samples on employees anticipated to have greatest exposure risk as determined by CIH. Additionally, take air monitoring samples on minimum 25 percent of work crew or minimum of two employees, whichever is greater, during each work shift.

3. Submit results of air monitoring samples, signed by CIH, within 24 hours after taking air samples. Notify Contracting Officer's Representative immediately of lead exposure at or exceeding action level outside of lead control area.

F. Monitoring During Paint Removal:

1. Perform personal and area monitoring during entire paint removal operation.
2. Conduct area monitoring at physical boundary daily for each work shift to ensure unprotected personnel are not exposed above action level anytime.
3. For outdoor operations, take at least one sample on each shift leeward of lead control area. When adjacent areas are contaminated, clean area of contamination and have CIH visually inspect and certify lead contamination is cleaned.
4. Stop work when outside boundary lead levels meet or exceed action level. Notify Contracting Officer's Representative, immediately.
5. Correct conditions causing increased lead concentration as directed by CIH.
6. Review sampling data collected during work stoppage to determine if conditions require additional work method modifications as determined by CIH.
7. Resume paint removal when approved by CIH.

3.4 LEAD-BASED PAINT REMOVAL

A. Remove paint within areas indicated on drawings completely exposing substrate. Minimize damage to substrate.

B. Comply with paint removal processes described lead paint removal plan.

C. Lead-Based Paint Removal: Select processes for each application to minimize work area lead contamination and waste.

3.5 SUBSTRATE SURFACE PREPARATION

A. Protect substrates from deterioration and contamination until refinished.

1. Protect metal substrates from flash rusting.

B. Prepare and paint substrates according to Section 09 91 00, PAINTING.

3.6 FIELD QUALITY CONTROL

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.

B. Perform sampling and testing for:

1. Air monitoring.

2. Lead-Based Paint.

3.7 CLEANING AND DISPOSAL

A. Cleaning:

1. Maintain lead control area surfaces free of accumulating paint chips and dust. Confine dust, debris, and waste to work area.
2. HEPA vacuum clean and wet wipe with detergent solution work area daily, at end of each shift, and when paint removal operation is complete.

B. CIH Certification: Certify in writing that inside and outside lead control area air monitoring samples are less than action level, employee respiratory protection was adequate, the work was performed according to 29 CFR Part 1926.62, and no visible accumulations of lead-based paint and dust remain on worksite.

1. Do not remove lead control area or roped-off boundary and warning signs before Contracting Officer's Representative's receipt of CIH's certification.
2. Re-clean areas showing dust or residual paint chips.

C. Testing: Where indicated and when directed by Contracting Officer's Representative, test lead-based paint residue and used abrasive according to 40 CFR Part 261 for hazardous waste.

D. Waste Collection:

1. Collect lead-contaminated materials including waste, scrap, debris, bags, containers, equipment, and clothing, which may produce airborne lead contamination.
2. Place lead contaminated materials in waste disposal drums. Label each drum identifying waste type according to 49 CFR Part 172 and date waste materials were first put into drum. Obtain and complete the Uniform Hazardous Waste Manifest forms. Comply with land disposal restriction notification requirements required by 40 CFR Part 268:
3. Coordinate temporary storage location on project site with Contracting Officer's Representative.

E. Waste Disposal:

1. Do not store hazardous waste drums in temporary storage location longer than 90 calendar days from drum label date.
2. Remove, transport, and deliver drums to paint disposal facility.
   a. Obtain signed receipt including date, time, quantity, and description of materials received according to 40 CFR Part 262.

b. Obtain final report of materials disposition after disposal completion.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies wood blocking and nailers.

1.2 RELATED WORK:

A. Sustainable design requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

C. Manufacturer’s Literature and Data:

1. Submit data for lumber, panels, hardware and adhesives.
2. Submit data for wood-preservative treatment from chemical treatment manufacturer and certification from treating plants that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
3. Submit data for fire retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
4. For products receiving a waterborne treatment, submit statement that moisture content of treated materials was reduced to levels specified before shipment to project site.

E. Manufacturer’s certificate for unmarked lumber.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Protect lumber and other products from dampness both during and after delivery at site.

B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

C. Stack plywood and other board products so as to prevent warping.

D. Locate stacks on well drained areas, supported at least 152 mm (6 inches) above grade and cover with well-ventilated sheds having

firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 QUALITY ASSURANCE:

A. Installer: A firm with a minimum of three (3) years' experience in the type of work required by this section.

1.6 GRADING AND MARKINGS:

A. Any unmarked lumber or plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.7 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Forest and Paper Association (AFPA):

NDS-15.....National Design Specification for Wood Construction

WCD1-01.....Details for Conventional Wood Frame Construction

C. American Institute of Timber Construction (AITC):

A190.1-17.....Structural Glued Laminated Timber

D. American Society of Mechanical Engineers (ASME):

B18.2.1-12(R2013).....Square and Hex Bolts and Screws

B18.2.2-15.....Square and Hex Nuts

B18.6.1-81(R2016).....Wood Screws

E. American Plywood Association (APA):

E30-11.....Engineered Wood Construction Guide

F. ASTM International (ASTM):

A653/A653M-20.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

C954-18.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness

C1002-20.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs

D198-21a.....Test Methods of Static Tests of Lumber in Structural Sizes

D2344-16.....Test Method for Short-Beam Strength of Polymer Matrix Composite Materials and Their Laminates

D2559-12a(2018).....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions

D3498-19a.....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems

D6108-19.....Test Method for Compressive Properties of Plastic Lumber and Shapes

D6109-19.....Test Methods for Flexural Properties of Unreinforced and Reinforced Plastic Lumber and Related Products

D6111-19a.....Test Method for Bulk Density and Specific Gravity of Plastic Lumber and Shapes by Displacement

D6112-18.....Test Methods for Compressive and Flexural Creep and Creep-Rupture of Plastic Lumber and Shapes

F844-19.....Washers, Steel, Plan (Flat) Unhardened for General Use

F1667-21.....Nails, Spikes, and Staples

G. American Wood Protection Association (AWPA):

AWPA Book of Standards

H. Commercial Item Description (CID):

A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)

I. Forest Stewardship Council (FSC):

FSC-STD-01-001(Ver. 4-0)FSC Principles and Criteria for Forest Stewardship

J. Military Specification (Mil. Spec.):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

K. Environmental Protection Agency (EPA):

40 CFR 59(2021).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

L. Truss Plate Institute (TPI):

TPI-85.....Metal Plate Connected Wood Trusses

M. U.S. Department of Commerce Product Standard (PS)

PS 1-95.....Construction and Industrial Plywood

PS 20-10.....American Softwood Lumber Standard

N. ICC Evaluation Service (ICC ES):

AC09.....Quality Control of Wood Shakes and Shingles

AC174.....Deck Board Span Ratings and Guardrail Systems (Guards and Handrails)

PART 2 - PRODUCTS

2.1 LUMBER:

A. Unless otherwise specified, each piece of lumber must bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.

1. Identifying marks are to be in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Lumber Other Than Structural:

1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
2. Blocking, nailers and similar items 101 mm (4 inches) and narrower Standard Grade; and, members 152 mm (6 inches) and wider, Number 2 Grade.

C. Sizes:

1. Conforming to PS 20.
2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

D. Moisture Content:

1. Maximum moisture content of wood products is to be as follows at the time of delivery to site.
   a. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.

b. Lumber over 50 mm (2 inches) thick: 25 percent or less.

E. Fire Retardant Treatment:

1. Comply with Mil Spec. MIL-L-19140.
2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

F. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 610 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members provided in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with AWPA Book use category system standards U1 and T1, except any process involving the use of Chromated Copper Arsenate (CCA) or other agents classified as carcinogenic for pressure treating wood is not permitted.

2.2 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ASME B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 203 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Provide 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Provide zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Provide aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
   a. Common: Type I, Style 10.
   b. Concrete: Type I, Style 11.
   c. Barbed: Type I, Style 26.
   d. Underlayment: Type I, Style 25.
   e. Masonry: Type I, Style 27.
   f. Provide special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

F. Adhesives:
1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
2. Adhesives to have a VOC content of 70 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

A. Conform to applicable requirements of the following:
1. AFPA NDS for timber connectors.
2. AITC A190.1 Timber Construction Manual for heavy timber construction.
3. AFPA WCD1 for nailing and framing unless specified otherwise.
4. APA for installation of plywood or structural use panels.
5. TPI for metal plate connected wood trusses.

B. Fasteners:
1. Nails.
   a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA WCD1 where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
   b. Use special nails with framing connectors.
   c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.

d. Use 8d or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.

e. Use 16d or larger nails for nailing through 50 mm (2 inch) thick lumber.

2. Bolts:

a. Fit bolt heads and nuts bearing on wood with washers.

b. Countersink bolt heads flush with the surface of nailers.

c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.

d. Provide toggle bolts to hollow masonry or sheet metal.

e. Provide bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 610 mm (24 inch) intervals between end bolts. Provide clips to beam flanges.

3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.

a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.

b. ASTM C954 for steel over 0.84 mm (0.033 inch) thick.

4. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.

5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.

6. Screws to Join Wood:

a. Where shown or option to nails.

b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.

c. Spaced same as nails.

E. Blocking Nailers, and Furring:

1. Install furring, blocking, nailers, and grounds where shown.

2. Provide longest lengths practicable.

3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.

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SECTION 07 01 50.19
PREPARATION FOR RE-ROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Complete roof removal for new roof system installation.
2. Partial roof removal for roof system repairs and rehabilitation of existing remaining installation.
3. Selective roofing system component removal for new roof membrane installation.
4. Existing roofing membrane preparation for rehabilitation of existing roofing membrane system.

B. Existing Roofing Systems:

1. Built-up asphalt. System components include:
   a. Aggregate surfacing.
   b. Roofing membrane.
   c. Cover board.
   d. Roof insulation.
   e. Vapor retarder.

C. Modified Bitumen. System components include:

1. Pavers.
2. Roofing membrane.
3. Cover board.
4. Roof insulation.
5. Vapor retarder.

D. EPDM. System components include:

   a. Aggregate ballast.
   b. Roof insulation

1.2 RELATED WORK

A. SECTION 02 82 13.21, ASBESTOS ROOFING ABATEMENT: Asbestos Removal.

B. Section 07 01 50.74 REHABILITATION OF MODIFIED BITUMINOUS ROOFING. Existing roofing system rehabilitation.

C. Section 06 10 00, ROUGH CARPENTRY: Replacement Roof Deck Wood Blocking. Replacement blocking

D. Section 07 52 16.11, COLD-ADHESIVE STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS MEMBRANE, ROOFING: New Roofing System.

E. Section 07 60 00, FLASHING AND SHEET METAL: Sheet Metal Counterflashing and miscellaneous sheet metal flashing.

F. Section 07 71 00 ROOF SPECIALTIES. New sheet metal coping.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

FX-1 (R2016).....Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.

C. ASTM International (ASTM):

C208-12(2017)e2.....Cellulosic Fiber Insulating Board.

C578-19.....Rigid, Cellular Polystyrene Thermal Insulation.

D4263-83(2018).....Indicating Moisture in Concrete by the Plastic Sheet Method.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting minimum 30 days before beginning Work of this section.

1. Required Participants:
   a. Contracting Officer's Representative.
   b. Architect/Engineer.
   c. Contractor.
   d. Installer.
   e. Manufacturer's field representative.
   f. Other installers responsible for adjacent and intersecting work, including mechanical and electrical equipment installers.
2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
   a. Removal and installation schedule.
   b. Removal and installation sequence.
   c. Preparatory work.
   d. Protection before, during, and after installation.
   e. Removal and installation.
   f. Temporary roofing including daily terminations.
   g. Transitions and connections to other work.
   h. Other items affecting successful completion.
3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:
   1. Show size, configuration, and installation details.
C. Manufacturer's Literature and Data:
   1. Description of each product or roof preparation service.
D. Photographs: Document existing conditions potentially affected by roofing operations before work begins.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:
   1. Same installer as Section 06 10 00 ROUGH CARPENTRY, Section 07 01 50.19 REHABILITATION OF MODIFIED BITUMINOUS ROOFING, Section 07 52 16.11, COLD-APPLIED STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS MEMBRANE ROOFING, Section 07 60 00 FLASHING AND SHEET METAL, Section 07 71 00 ROOFING SPECIALTIES.
   2. Licensed to perform asbestos abatement in Project jurisdiction when removal of asbestos-containing material is required.

1.7 FIELD CONDITIONS

A. Building Occupancy: Perform work to minimize disruption to normal building operations.
B. Existing Roofing Available Information:
   1. The following are available for Contractor reference:
      a. Roof moisture survey.
      b. Test cores analysis.
      c. Asbestos roof material testing reports.
   2. Examine available information before beginning work of this section.
C. Weather Limitations: Proceed with reroofing preparation only during dry weather conditions as specified for new roofing installation in Section 07 01 50.19 REHABILITATION OF MODIFIED BITUMINOUS ROOFING, Section 07 52 16.11, COLD ADHESIVE STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS MEMBRANE ROOFING.
      1. Remove only as much roofing in one day as can be made watertight in same day.
D. Hazardous Materials are known to exist in existing roofing system.
   1. See Section 02 82 13.21, ASBESTOS ROOFING ABATEMENT for hazardous material removal and disposal.
   2. Coordinate reroofing preparation with asbestos roofing abatement to prevent water from entering existing roofing system and building.
   3. Hazardous material report is attached and available for review and use.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Patching Materials: Match existing roofing system materials or as required by roof rehabilitation system manufacturer.

B. Metal Flashing: See Section 07 60 00, FLASHING AND SHEET METAL.

C. Temporary Protection Materials:

1. Expanded Polystyrene (EPS) Insulation: ASTM C578-19.
2. Plywood: NIST DOC PS 1-19, Grade CD Exposure 1-18.
3. Oriented Strand Board (OSB): NIST DOC PS 2-18, Exposure 1.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing roofing system indicated to remain.

1. Cover roof membrane with temporary protection materials without impeding drainage.
2. Limit traffic and material storage to protected areas.
3. Maintain temporary protection until localized repair/replacement roofing is completed.

C. Protect existing construction and completed work from damage.

D. Protect landscaping from damage.

E. Maintain access to existing walkways and adjacent occupied facilities.

F. Coordinate use of rooftop fresh air intakes with Contracting Officer's Representative to minimize effect on indoor air quality.

G. Ensure temporary protection materials are available for immediate use in case of unexpected rain.

H. Ensure roof drainage remains functional.

1. Keep drainage systems clear of debris.
2. Prevent water from entering building and existing roofing system.

I. Coordinate rooftop utilities remaining active during roofing work with Contacting Officer's Representative.

3.2 RE-ROOFING PREPARATION - GENERAL

A. Notify Contacting Officer's Representative of planned operations, daily.

1. Identify location and extent of roofing removal.
2. Request authorization to proceed.

3.3 OVERBURDEN REMOVAL

A. Remove loose aggregate from bituminous membrane surface.
   1. Wet vacuum areas to be repaired and rehabilitated.
   2. Wet vacuum or dry vacuum complete replacement areas prior to initiating complete replacements.

B. Remove aggregate ballast

C. Remove pavers if/where present.

3.4 COMPLETE ROOFING SYSTEM REMOVAL

A. Remove existing roofing system completely, exposing structural roof deck.
   1. Remove aggregate surfaced built up membrane, modified bitumen membrane and EPDM membrane, cover board, roof insulation, and vapor retarder to existing deck substrate.
   2. Remove or cut-off roofing system fasteners.

3.5 PARTIAL ROOFING SYSTEM REMOVAL

A. Remove existing designated areas of roofing and insulation completely, exposing structural roof deck at locations and to extent indicated on drawings.
   1. Remove aggregate surfaced built up membrane, cover board, roof insulation, and vapor retarder to deck substrate.
   2. Remove or cut-off roofing system fasteners.

3.6 ROOFING MEMBRANE AND SELECTIVE ROOFING SYSTEM COMPONENT REMOVAL

A. Remove existing roofing membrane and sheet metal flashings in locations and to extent indicated on drawings.

B. Visually inspect underlying substrate conditions.
   1. Coordinate with Contracting Officer's Representative to observe inspections or existing deteriorated substrate conditions not suitable for work as specified.

C. Patch selective roofing system removals immediately after inspection and repair.

D. Install patching materials to match existing roofing system.

3.7 SINGLE PLY MEMBRANE PREPARATION

A. Water Reclamation: Provide cleaning of membrane roofing that provides 100 percent reclamation of cleaning water and complies with applicable provisions of the US EPA National Pollutant Discharge Elimination System (NPDES) program and requirements of local authorities having jurisdiction.

1. Utilize cleaning protocols, systems and cleaning agents as recommended by roof rehabilitation system manufacturer to ensure warranty issuance.

B. Pretreat membrane and flashings when recommended by roof rehabilitation system manufacturer based upon site assessment of membrane condition. Apply pressure wash cleaning solutions onto membrane and flashing surfaces.

C. Pressure wash roof membrane field and base flashing substrate with minimum 2000 psi self-contained rotating head apparatus with integrated vacuum water recovery and filtration system to remove contaminants such as dirt, debris, oil, and grease that can affect adhesion of coating. In order to comply with applicable provisions of the US EPA National Pollutant Discharge Elimination System (NPDES) program and requirements of local authorities having jurisdiction, all pressure wash water and cleaning agents shall be captured and removed from the roof surface and filtered before disposal into sanitary sewer system.

D. Verify that existing substrate is dry and clean before proceeding with application of membrane rehabilitation system. Spot check substrates with an electrical capacitance moisture-detection meter.

3.8 DECK PREPARATION

A. Inspect structural roof deck after roofing system removal.

B. Concrete Roof Decks:

1. Visually confirm concrete roof deck is dry.
2. Perform moisture test according to ASTM D4263-83(2018) each day for each separate roof area.
   a. Proceed with roofing work only when moisture is not observed.

C. Steel Roof Decks:

1. Visually inspect structural roof deck installation and fasteners.
   a. Notify Contracting Officer's Representative of unsuitable conditions and inadequate fastenings potentially affecting roof system performance.
2. Secure roof deck with additional fastenings if needed as determined by Contracting Officer's Representative.

3.9 BASE FLASHING REMOVAL

A. Expose base flashings to permit removal.

1. Two-Piece Counterflashings: Remove counterflashing from receiver.
2. Single Piece Counterflashings: Remove counterflashing.

3. Metal Copings: Remove sheet metal copings in roof replacement areas only. Sheet metal coping in roof areas to be restored/rehabilitated to remain.

B. Remove existing base flashings where part of localized wet insulation and associated membrane replacement in preparation for rehabilitation work

1. Clean substrates to receive new flashings.

C. Replace sheet metal flashings.

1. See Section 07 60 00 FLASHING AND SHEET METAL.

3.10 FIELD QUALITY CONTROL

A. Roofing System Quality Control Services:

1. New roof system and rehabilitation roof system manufacturer representative to inspect reroofing preparation and roofing installation daily to verify compliance with replacement and rehabilitation warranty requirements. See Section 07 01 50.74 and Section 07 52 16.11 for inspector qualifications.
2. Submit reports of field inspections, and supplemental instructions issued during inspections.

3.11 DISPOSAL

A. Collect waste materials in containers.

B. Remove waste materials from project site, regularly, to prevent accumulation.

C. Legally dispose of waste materials.

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SECTION 07 01 50.74
REHABILITATION OF MODIFIED BITUMINOUS ROOFING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Roof rehabilitation preparation including roof repair and cleaning preparation.
2. Rehabilitation of base flashings.
3. Application of fluid-applied roof membrane and flashings over existing gravel surfaced modified bituminous membrane roofing and single ply membrane areas.
4. Warranty.

B. Related Documents:

1. The Contract Documents, as defined in Section 01110 - Summary of Work, apply to the Work of this Section. Additional requirements and information necessary to complete the Work of this Section may be found in other documents.

C. Related Sections:

1. Division 7 Section: Sheet Metal Flashing and Trim.
2. Division 7 Section: Preparation for Re-Roofing.
3. Division 7 Section: Roof Walkways.

1.3 DEFINITIONS

A. Roofing Terminology: Refer to ASTM D 1079 and glossary of NRCA's "The NRCA Roofing and Waterproofing Manual" for definition of terms related to roofing work in this Section.

B. Existing Roofing System: Gravel surfaced SBS-modified bituminous roofing, single ply roofing, components and accessories between deck and roofing membrane.

C. Roofing Rehabilitation Preparation: Existing roofing that is to remain and be prepared to accept restorative fluid applied membrane application.

D. Patching: Removal of a portion of existing membrane roofing system from deck and replacement with similar materials.

E. Remove: Detach items from existing construction and legally dispose of them off-site unless indicated to be removed and reinstalled.

F. Existing to Remain: Existing items of construction that are not indicated to be removed.

1.4 PERFORMANCE REQUIREMENTS

A. General: Provide recoated roofing membrane and base flashings that remain watertight; do not permit the passage of water; and resist specified uplift pressures, thermally induced movement, and exposure to weather without failure.

B. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by roofing manufacturer based on testing and field experience.

C. Solar Reflectance Index: Not less than 105 when calculated according to ASTM E 1980, based on testing identical products by a qualified testing agency.

D. Exterior Fire-Test Exposure: ASTM E 108, Class A; for application and roof slopes indicated, as determined by testing identical membrane roofing materials by a qualified testing agency. Materials shall be identified with appropriate markings of applicable testing agency.

1.5 SUBMITTALS

A. Product Data:

1. For each type of product specified.

B. Assurance/Control Submittals:

1. Certificates: Manufacturer certificate that components and products as a system meet or exceed specified standards and complies with referenced standards.
2. Manufacturer’s certification letter acknowledging receipt of specifications, intent to issue warranty, and intent to perform specified field inspection and reports.
   a. Manufacturer's Construction Observation: Submit letter from the manufacturer indicating who the technical inspector will be, experience qualifications, assurance of non-sales related functions or Registered Roof Observer certification along with copies of prior reports.

1) Inspector Requirements & Qualifications: Engage an experienced technical inspector to perform daily job monitoring for this project. Inspector shall be specialized in inspecting roofing similar to that required for this Project; must have a minimum of five years experience providing roof construction monitoring and shall have no manufacturer sales responsibilities; must be full time employee of the roofing system manufacturer to inspect the project daily and provide daily written reports to the Owner Representatives. The approved inspector must be certified as a Registered Roof Observer by the Roof Consultants Institute.
   a) Preparatory inspection.
   b) Initial inspection.
   c) Daily inspections.
   d) Final inspection

C. Installer Certificates: Signed by roofing system manufacturer certifying that Installer is approved, authorized, or licensed by manufacturer to install proposed roofing system with minimum of 5 years documented experience with proposed roof system manufacturer and 10 years documented experience with systems similar to specified system.

D. Manufacturer Certificates: Signed by roofing manufacturer certifying that roofing system complies with all requirements of this Section and the overall project requirements.

1. Submit evidence of meeting performance requirements.

E. Qualification Data: For Installer and manufacturer.

F. Product Test Reports: Based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified testing agency, for components of roofing system.

G. Research/Evaluation Reports: For components of roofing system.

H. Maintenance Data: For roofing system to include in maintenance manuals.

I. Warranties: Warranties specified in this Section.

J. Inspection Report: Copy of roofing system manufacturer's inspection report of completed roofing installation.

1.6 QUALITY ASSURANCE

A. Installer Qualifications: A qualified firm that is approved, authorized, or licensed by roofing system manufacturer to

install manufacturer's product and that is eligible to receive manufacturer's warranty.

B. Manufacturer's Field Reports: Submit the following reports directly to the project construction manager, with copy to others as requested.

1. Inspector Requirements & Qualifications: Engage an experienced technical inspector, to perform daily job monitoring for this project. Inspector shall be specialized in inspecting roofing similar to that required for this Project; must have a minimum of five years experience providing roof construction monitoring and shall have no manufacturer sales responsibilities; must be full time employee of the roofing system manufacturer to daily inspect the manufacturer's project and provide daily written reports to the Owner Representatives. The approved inspector must be certified as a Registered Roof Observer by the Roof Consultants Institute.
   a. Preparatory inspection.
   b. Initial inspection.
   c. Daily inspections.
   d. Final inspection.

C. Source Limitations: Obtain all roofing rehabilitation services, patching materials, sheet flashings and restoration system from a single manufacturer issuing the rehabilitation roof system warranty. All components shall be supplied and warranted by the proposed roof system manufacturer.

D. Pre-installation Roofing Rehabilitation Conference: Conduct conference at Project site to comply with requirements in Division 01. Review methods and procedures related to roofing system.

1. Job-site photos.
2. Meet with Owner; roofing re-coating materials manufacturer's representative; roofing re-coating Installer including project manager and foreman; and installers whose work interfaces with or affects re-coating including installers of roof accessories and roof-mounted equipment requiring removal and replacement as part of the Work.
3. Review methods and procedures related to re-coating preparation, including membrane roofing system manufacturer's written instructions.
4. Review temporary protection requirements for existing roofing system that is to remain, during and after installation.
5. Review roof drainage during each stage and review roof drain plugging and plug removal procedures.

6. Review and finalize construction schedule, and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
7. Review base flashings, special roofing details, drainage, penetrations, equipment curbs, and condition of other construction that will affect re-coating.
8. Review HVAC shutdown and sealing of air intakes.
9. Review shutdown of fire-suppression, -protection, and -alarm and -detection systems.
10. Review procedures for asbestos removal or unexpected discovery of asbestos-containing materials.
11. Review governing regulations and requirements for insurance and certificates if applicable.
12. Review existing conditions that may require notification of Owner before proceeding.

E. Project Closeout Reports: Provide a report upon delivery of the project warranty. This report to include:

1. Project Specifications.
2. Project Summary.
3. Progress reports as a result of roof inspections.
4. Job-site progress photos.
5. Compiled project video
6. Executed Contractor Guarantee
7. Manufacturer warranty document
8. Owners' manual describing maintenance and emergency repair.
9.

1.7 DELIVERY, STORAGE AND HANDLING

A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, and directions for storage.

B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.

1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.

C. Handle and store roofing materials and place equipment in a manner to avoid permanent deflection of deck.

1.8 PROJECT CONDITIONS

A. Owner will occupy portions of building immediately below roof work area. Conduct roofing work so that Owner's operations will

not be disrupted. Provide Owner with not less than 72 hours' notice of activities that may affect Owner's operations.

B. Protect building to be rehabilitated, adjacent buildings, walkways, site improvements, exterior plantings, and landscaping from damage or soiling from rehabilitation operations.

C. Maintain access to existing walkways, corridors, and other adjacent occupied or used facilities.

D. Weather Limitations: Proceed with rehabilitation work only when existing and forecasted weather conditions permit Work to proceed without water entering into existing roofing system or building.

1. Store all materials prior to application at temperatures between 60 and 90 deg. F.
2. Apply fluid applied system components within range of ambient and substrate temperatures recommended by manufacturer. Do not apply materials when air temperature is below 50 or above 110 deg. F.
3. Do not apply roofing in snow, rain, fog, or mist.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246 21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant roofing system against material and manufacturing defects and agree to repair any leak caused by a defect in the roofing system materials or workmanship of the installer and provide performance warranty service visits at years 2, 5, 10, & 15 to inspect roof system, remove accumulated roof debris and provide a list of Owner maintenance requirements to maintain warranty continuity. A single roof system manufacturer shall provide all roof system warranties for the entire project. Warranty shall offer renewable option for an additional length as desired by Owner.

1. Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MATERIALS

A. General: Rehabilitation materials provided by roofing system manufacturer for intended use and compatible with components of existing membrane roofing system.

B. Patching Materials: Where required to patch existing roofing, use materials matching existing membrane roofing system type as provided by the warranting roof rehabilitation system manufacturer.

2.2 VAPOR RETARDER MEMBRANE SYSTEM

A. Ply Sheet: ASTM D 6163, Grade S, Type III, glass-fiber-reinforced, SBS-modified asphalt sheet smooth surfaced, suitable for application specified.

B. Cold-Applied Adhesive: Roofing system manufacturer's standard one- or two-part, 70% Bio Based, 100% solids, asbestos-free, ultra low VOC, cold-applied adhesive specially formulated for compatibility and use with roofing membrane sheets.

2.3 ROOF INSULATION

A. General: Provide preformed roof insulation and recovery boards that comply with requirements and referenced standards, selected from manufacturer's standard sizes and of thicknesses indicated.

B. Polyisocyanurate Board Insulation: ASTM C 1289, faced with insulation board on one major surface, as indicated below by type, and felt or glass-fiber mat facer on the other provided. Match existing thickness and slope. Provide with recycled content to the greatest extent possible.

C. Recovery Board: ASTM C 1177, impact resistant, nonstructural, fiber reinforced gypsum panels, 1/4 inch (6 mm), thick. Provide with recycled content to the greatest extent possible.

D. Provide preformed saddles, crickets, tapered edge strips, and other insulation shapes where indicated for sloping to drain. Fabricate to slopes indicated.

2.4 SBS-MODIFIED ASPHALT-SHEET MATERIALS

A. Roofing Membrane Repair Base Sheet: ASTM D 6163, Grade S, Type III, glass-fiber-reinforced, SBS-modified asphalt sheet smooth surfaced, suitable for application specified.

B. Roofing Membrane Repair Cap Sheet: ASTM D 6162, Grade G, Type III, composite polyester and glass-fiber-reinforced, SBS-

modified asphalt sheet granular surfaced, suitable for application specified.

C. Cold-Applied Adhesive: Roofing system manufacturer's standard one- or two-part, 70% Bio Based, 100% solids, asbestos-free, ultra low VOC, cold-applied adhesive specially formulated for compatibility and use with roofing membrane sheets.

D. Nightly Tie Off Mastic: Roofing system manufacturer's standard one- or two-part, urethane adhesive specially formulated for compatibility and use with roofing membrane sheets.

2.5 FLUID-APPLIED ROOFING MEMBRANE REHABILITATION SYSTEM

A. Polyurethane Elastomeric Leveling Coat: One or two part, asbestos free, ultra low volatile organic compound, polyurethane leveling coat formulated to be applied over gravel surfaced BUR roof systems:

1. Solids, by volume, ASTM D 2697: 100 percent.
2. Bio Based Content, ASTM D6866, 70% minimum.

B. Urethane Base Coat:

1. ASTM D7311, Single component, moisture triggered, aliphatic polyurethane roofing membrane, suitable for application method specified.
2. ASTM C957, Single or multi component, polyurethane roofing membrane, suitable for application method specified.
   a. Bio Based Content, ASTM D6866, 70% minimum.

C. Urethane Top Coat:

1. ASTM D7311, Single component, moisture triggered, aliphatic polyurethane roofing membrane suitable for application method specified.
2. ASTM C957, Single or multi component, polyurethane roofing membrane, suitable for application method specified.
   a. Bio Based Content, ASTM D6866, 70% minimum.
3. Solar reflective index not less than 105.

D. Polyester Reinforcement: 100% stitch bonded polyester fabric for fluid-applied membrane and flashing by roofing rehabilitation system manufacturer.

E. Miscellaneous Accessories: Provide miscellaneous accessories recommended by roofing rehabilitation system manufacturer.

2.6 AUXILIARY ROOFING COATING MATERIALS

A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with existing roofing system and fluid-applied roofing system.

B. Metal Surface Primer: One or two-component, low VOC (<25 g/l) primer to promote adhesion of base coat to metal surfaces by roofing rehabilitation system manufacturer.

C. Concrete Surface Primer: One or two-component, low VOC (<25 g/l) primer to promote adhesion of base coat to concrete surfaces by roofing rehabilitation system manufacturer.

D. Urethane Surfaces Primer: Single-component, multi-substrate primer to promote adhesion of top coat to base coat if not coated within proper window or for base coat adhesion to existing surfaces by roofing rehabilitation system manufacturer.

E. Silica sand aggregate: 20 - 40 mesh for finish coat non slip applications.

F. Miscellaneous Accessories: Provide miscellaneous accessories recommended by roofing system manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine existing roofing substrates, with Installer present, for compliance with requirements and for other conditions affecting application and performance of fluid applied roof membrane system.

1. Prepare a written report listing any conditions detrimental to finished system performance.
2. Verify compatibility of system with substrates.
3. Verify that substrates are visibly dry and free of moisture.
4. Verify that roofing membrane surfaces have adequately aged to enable proper bond with rehabilitation system base coat.
5. Verify that existing roofing membrane is free of blisters, splits, open laps, indications of shrinkage, and puncture damage or other indications that will impair finished system performance
6. Application of fluid-applied membrane restoration system indicates acceptance of surfaces and conditions.

3.2 PREPARATION

A. Protect existing roofing system and adjacent portions of building and building equipment.

1. Mask surfaces to be protected. Seal joints subject to infiltration by coating materials.
2. Limit traffic and material storage to areas of existing roofing membrane that have been protected.
3. Maintain temporary protection and leave in place until replacement roofing has been completed.

B. Shut down air intake equipment in the vicinity of the Work in coordination with the Owner. Cover air intake louvers before proceeding with work that could affect indoor air quality or activate smoke detectors in the ductwork.

1. Verify that rooftop utilities and service piping affected by the Work have been shut off before commencing Work.

C. Maintain roof drains in functioning condition to ensure roof drainage at end of each workday. Contractor is responsible for maintaining roof drains in a watertight condition during all roof work. Prevent debris from entering or blocking roof drains and conductors. Use roof-drain plugs specifically designed for this purpose. Remove roof-drain plugs at end of each workday, when no work is taking place, or when rain is forecast.

1. Do not permit water to enter into or under existing membrane roofing system components that are to remain.

3.3 DESIGNATED ROOF REPLACEMENT AREAS

A. Ensure deck surface is clean and dry. Prime surface as required by manufacturer

B. Install one ply vapor retarder to deck in solid application of cold applied adhesive. Completely seal temporary roof/vapor retarder at terminations, obstructions, and penetrations to prevent air movement and water entry into roofing system.

C. Coordinate installing roofing system components so insulation is not exposed to precipitation or left exposed at the end of the workday.

D. Comply with roofing system manufacturer's written instructions for installing roof insulation.

E. Cant Strips: Install and secure preformed 45-degree insulation cant strips at junctures of built-up roofing membrane system with vertical surfaces or angle changes greater than 45 degrees.

F. Install insulation with long joints of insulation in a continuous straight line with end joints staggered between rows, abutting edges and ends between boards. Fill gaps exceeding 1/4 inch (6 mm) with insulation.

1. Cut and fit insulation within 1/4 inch (6 mm) of nailers, projections, and penetrations.

G. Install one or more layers of insulation under area of roofing to achieve thickness indicated. Where overall insulation thickness is 2.5 inches or greater, install 2 or more layers with joints of each succeeding layer staggered from joints of previous layer a minimum of 6 inches in each direction.

H. Sump insulation where necessary at roof drains so completed surface is flush and does not restrict flow of water.

I. Install each layer of insulation and cover board to substrate. Stagger joints all joints a minimum of 6 inches (150 mm) in each direction.

1. Apply insulation adhesive to substrate at rate approved and tested by manufacturer to comply with windstorm requirements and immediately bond insulation board and cover board to substrate.

J. Install roofing membrane system according to roofing system manufacturer's written instructions and applicable recommendations of ARMA/NRCA's "Quality Control Guidelines for the Application of Polymer Modified Bitumen Roofing."

K. Start installation of roofing membrane in presence of roofing system manufacturer's technical personnel.

L. Provide tie-offs at end of each day's work to cover exposed roofing membrane sheets and insulation with a course of coated felt set in roofing cement or hot roofing asphalt with joints and edges sealed.

M. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system.

N. Substrate-Joint Penetrations: Prevent roofing adhesives from penetrating substrate joints, entering building, or damaging roofing system components or adjacent building construction.

O. Install one roofing membrane base ply and one roofing membrane finish ply according to roofing manufacturer's written instructions, starting at low point of roofing system. Extend roofing membrane sheets over and terminate beyond cants, installing as follows:

1. Adhere to substrate in a solid application of cold process roofing membrane adhesive.
2. If recommended by manufacturer, unroll roofing membrane sheets and allow them to relax for minimum time period required by manufacturer.
3. Ensure membrane embedment into cold adhesive by rolling membrane with a 75# roller.

P. Laps: Accurately align roofing membrane sheets, without stretching, and maintain uniform side and end laps. Stagger end laps. Completely bond and seal laps, leaving no voids.

1. Repair tears and voids in laps and lapped seams not completely sealed.
2. Heat weld all end and side laps to ensure daily watertight bond.

Q. Install roofing membrane sheets so side and end laps shed water.

3.4 ROOFING REHABILITATION PREPARATION

A. Membrane Surface Preparation:

1. Remove blisters, ridges, buckles, and other substrate irregularities from existing roofing membrane that would inhibit application of uniform, waterproof coating.
2. Repair membrane at locations where irregularities have been removed.
3. Clean substrate of contaminants such as dirt, debris, oil, and grease that can affect adhesion of coating with a self-contained pressure washing and recovery system to prevent cleaning water and any detergents from entering the roof and storm drain system. Allow to dry thoroughly.
4. Verify that existing substrate is dry before proceeding with application of fluid applied membrane system. Spot check substrates with an electrical capacitance moisture-detection meter.
5. Verify adhesion of new fluid applied system products to determine if modified bitumen surface primer is needed to obtain specified roof rehabilitation system warranty.

3.5 FLASHING REPAIR

A. Do not damage metal counterflashings that are to remain. Replace metal counterflashings damaged during project or

indicated on drawings with counterflashings of same metal, weight or thickness, and finish.

B. Repair flashings, gravel stops, copings, and other roof-related sheet metal and trim elements. Reseal joints, storm collar flashings, replace loose or missing fasteners, and replace components where required to leave in existing flashings in a watertight condition.

C. Prime metal surfaces with manufacturers recommended primer.

3.6 GRAVEL SURFACED FLUID-APPLIED MEMBRANE APPLICATION

A. Fluid-Applied Flashing and Base Coat Application: Complete base coat and fabric reinforcement at drains and fascias prior to application of the leveling coat. Complete parapets, curbs and penetrations after application of the leveling coat. Apply base coat in accordance with manufacturer's written instructions to the field of the roof according to manufacturer requirements.

1. Spud embedded gravel and install liquid applied flashings at drains, scuppers and facias prior to application of the leveling coat. Apply flashings to curbs, walls and penetrations after leveling coat is applied. Assure finished application is free of pin holes, voids or openings in the fabric reinforcement.
2. Extend coating minimum of 8 inches up vertical surfaces and 4 inches onto horizontal surfaces.
3. Back roll to achieve minimum coating thickness as follows, unless additional thickness is recommended by manufacturer; verify thickness of base coat as work progresses.
   a. Flashing Base Coat Application Minimum Thickness: 48 wet mils (1.2 wet mm).
4. Embed fabric reinforcement into wet base coat. Lap adjacent flashing pieces of fabric minimum 3 inches along edges.
5. Roll surface of fabric reinforcing to completely embed and saturate fabric. Leave finished base coat with fabric free of pin holes, voids, or openings.
6. Allow base coat to cure prior to application of top coat.
7. Following curing of base coat and prior to application of top coat, sand raised or exposed edges of fabric reinforcement.
8. Roof Drains: Spud gravel in area of new flashing installation. Install base coat onto surrounding membrane surface at sump area and metal drain bowl flange. Install fabric reinforcement immediately into wet base coat and roll to fully embed and saturate fabric. Reinstall clamping ring and strainer following application of top coat. Replace broken drain ring clamping bolts.

B. Fluid Applied Leveling Coat Application:

1. Apply leveling coat to field of roof in accordance with manufacturer’s written instruction.
   a. Apply using squeegee to thickness required:
   b. Thickness: 160 - 256 mils (4.1 - 6.5 mm); level with top of aggregate.
2. Allow leveling coat to cure before applying fluid base coat.

C. Base Coat: Apply base coat over leveling coat in accordance with manufacturer's written instructions:

1. Prime leveling coat prior to application of base coat if top coat is not applied within 72 hours of the base coat application, using manufacturer's recommended primer.
2. Apply base coat on prepared and primed surfaces and spread coating evenly.
3. Back roll to achieve minimum coating thickness as follows, unless greater thickness is recommended by manufacturer; verify thickness of base coat as work progresses.
   a. Base Coat Application Minimum Thickness: 32 wet mils (2 gal/sq)
4. Allow base coat to cure prior to application of top coat.

D. Top Coat: Apply top coat to field of roof and flashings uniformly in a complete, continuous installation.

1. Prime base coat prior to application of top coat if top coat is not applied within 72 hours of the base coat application, using manufacturer's recommended primer.
2. Apply top coat extending coating up vertical surfaces and out onto horizontal surfaces. Install top coat over field base coat and spread coating evenly.
3. Back roll to achieve coating thickness as follows, unless additional thickness is recommended by manufacturer. Verify thickness of top coat as work progresses:
   a. Top Coat Application Minimum Thickness: 32 wet mils (2 gal/sq))].
4. Avoid foot traffic on new fluid-applied membrane for a minimum of 24 hours.

E. Slip-Resistant Walkway Top Coat: Apply walkway second top coat following application and curing of top coat. Locate as indicated on Drawings.

1. Mask walkway location with tape.
2. Prime first top coat prior to application of walkway top coat if walkway top coat is not applied within 72 hours of the first top coat application, using manufacturer's recommended primer.
3. Back roll to achieve coating thickness as follows, unless additional thickness is recommended by manufacturer. Verify thickness of top coat as work progresses:
   a. Walkway Top Coat Application Minimum Thickness: 24 wet mils (1.5 gal/sq)
4. Broadcast 20 to 30 lb per 100 sq. ft. (9.6 to 14.6 kg per 10 sq. m) of Slip-Resistant Top Coat Aggregate in wet top coat.
5. Back roll aggregate and top coat creating even dispersal of aggregate. Remove masking immediately.

3.7 SINGLE PLY MEMBRANE FLUID APPLIED MEMBRANE APPLICATION

A. Prime surface according to manufacturer requirements and allow to dry.

B. Apply base coat material and back roll to achieve wet mil thickness of 48 mils unless otherwise recommended by manufacturer.

C. Install reinforcing membrane to entire roof field area per manufacturer instructions and work reinforcing membrane into wet coating to ensure complete saturation. Top dress reinforcing membrane as required. Leave finished base coat with fabric free of pin holes, voids, or openings

D. Prime base coat prior to application of top coat if top coat is not applied within 72 hours of the base coat application, using manufacturer's recommended primer.

E. Apply top coat over field base coat and spread coating evenly.

F. Back roll to achieve wet mil thickness of 48 mils unless otherwise recommended by manufacturer.

G. Avoid foot traffic on new fluid-applied membrane for a minimum of 24 hours.

3.8 FIELD QUALITY CONTROL

A. Field Inspections:

1. Roof rehabilitation system manufacturer representative to inspect installation daily to verify compliance with rehabilitation warranty requirements.
2. Submit reports of field inspections, and supplemental instructions issued during inspections.
3. Certify completed installation complies with manufacturer's instructions and warranty requirements.

3.9 PROTECTING AND CLEANING

A. Protect roofing system from damage and wear during remainder of construction period.

B. Correct deficiencies in or remove coating that does not comply with requirements, repair substrates, and reapply coating.

C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction. - - -E N D - -

SECTION 07 21 13
THERMAL INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Thermal insulation.
   a. Board or block insulation at foundation perimeter.
   b. Batt or blanket insulation at exterior // framed // and furred // walls.
   c. Board or block insulation at floor assemblies above unconditioned spaces.
   d. Board or block insulation at masonry cavity walls.
   e. Loose fill insulation at exterior hollow masonry walls.
2. Acoustical insulation.
   a. Semi-rigid insulation at interior framed partitions.
   b. Batt and blanket insulation at interior framed partitions // and ceilings //.
   c. Board insulation at interior concrete and masonry partitions.

1.2 RELATED WORK

A. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS: Adhesives VOC Limits.

B. Section 03 45 00, PRECAST ARCHITECTURAL CONCRETE: Insulating Precast Concrete.

C. //Section 03 52 00, LIGHTWEIGHT CONCRETE ROOF INSULATION: Insulating Concrete Systems. //

D. Section 04 20 00, UNIT MASONRY: Insulation for Cavity Face of Masonry.

E. Section 07 21 23, LOOSE-FILL INSULATION: Loose Fill Insulation for Attic Floors.

F. Section 07 40 00, ROOFING AND SIDING PANELS: Insulation for Insulated Wall Panels.

G. Section 07 84 00, FIRESTOPPING: Safing Insulation.

H. Section 09 54 23. LINEAR METAL CEILINGS: Insulation for Sound Absorptive Pad.

I. Section 11 41 21, WALK-IN COOLERS AND FREEZERS: Insulation for Refrigerators and Freezers.

J. //Section 11 53 23, LABORATORY REFRIGERATORS: Insulation for Refrigerators and Freezers.

K. //Section 11 78 13, MORTUARY REFRIGERATORS: Insulation for Refrigerators and Freezers. //

L. Section 13 34 19, METAL BUILDING SYSTEMS: Insulation for Prefabricated Metal Buildings.

M. Section 23 56 00, SOLAR ENERGY HEATING SYSTEM: Insulation for Piping and Storage Tanks.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

C516-19.....Vermiculite Loose Fill Thermal Insulation.

C549-18.....Perlite Loose Fill Insulation.

C552-17e1 .....Cellular Glass Thermal Insulation.

C553-13(2019).....Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.

C578-19.....Rigid, Cellular Polystyrene Thermal Insulation.

C591-20.....Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation.

C612-14(2019).....Mineral Fiber Block and Board Thermal Insulation.

C665-17.....Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing.

C728-17a.....Perlite Thermal Insulation Board.

C954-18.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness.

C1002-18.....Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs.

D312/D312M-16a.....Asphalt Used in Roofing.

E84-20.....Surface Burning Characteristics of Building Materials.

F1667-18a.....Driven Fasteners: Nails, Spikes, and Staples.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show insulation type, thickness, and R-value for each location.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Adhesive indicating manufacturer recommendation for each application.

D. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
2. Low Pollutant-Emitting Materials: Show volatile organic compound types and quantities.

1.5 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage during handling and construction operations.

C. Protect foam plastic insulation from UV exposure.

1.7 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL

A. Insulation Thickness:

1. Provide thickness required by R-value shown on drawings.
2. Provide thickness indicated when R-value is not shown on drawings.

B. Insulation Types:

1. Provide one insulation type for each application.

C. Sustainable Construction Requirements:

1. Insulation Recycled Content:
   a. Polyisocyanurate/polyurethane rigid foam: 9 percent recovered material.
   b. Polyisocyanurate/polyurethane foam-in-place: 5 percent recovered material.
   c. Glass fiber reinforced: 6 percent recovered material.
   d. Phenolic rigid foam: 5 percent recovered material.
   e. Rock wool material: 75 percent recovered material.

2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
   a. Non-Flooring Adhesives and Sealants.

2.2 THERMAL INSULATION

A. Perimeter Insulation In Contact with Soil:
   1. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX.
   2. Cellular Glass Block: ASTM C552, Type I or IV.

B. Exterior Framing or Furring Insulation:

   1. Mineral Fiber: ASTM C665, Type II, Class C, Category I where concealed by thermal barrier.
   2. Mineral Fiber: ASTM C665, Type III, Class A at other locations.

C. Inside Face of Exterior Wall Insulation:
   1. Mineral Fiber Board: ASTM C612, Type IB or II.
   2. Perlite Board: ASTM C728.
   3. Cellular Glass Block: ASTM C552, Type I.

D. Floor Assemblies Above Unconditioned Spaces:
   1. Mineral Fiber Board: ASTM C612, Type IB or Type II.
   2. Perlite Board: ASTM C728.
   3. Cellular Glass Block: ASTM C552, Type I.

E. Masonry Cavity Wall Insulation:
   1. Mineral Fiber Board: ASTM C612, Type II, with vapor retarder facing; maximum permeance 29 ng/Pa/s/sq. m (0.5 perms).
   2. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, with vapor retarder facing; maximum permeance 29 ng/Pa/s/sq. m (0.5 perms).
   3. Polystyrene Board: ASTM C578, Type X.

4. Perlite Board: ASTM C728.
5. Cellular Glass Block: ASTM C552, Type I or IV.

F. Masonry Fill Insulation:
1. Vermiculite Insulation: ASTM C516, Type II.
2. Perlite Insulation: ASTM C549, Type IV.

2.3 ACOUSTICAL INSULATION

A. Semi Rigid, Batts and Blankets:
1. Widths and lengths to fit tight against framing.
2. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semi rigid // FSK faced // unfaced //.
   a. Density: nominal 4.5 pound.
3. Mineral Fiber Batt or Blankets: ASTM C665 // FSK faced // unfaced //.
4. Maximum Surface Burning Characteristics: ASTM E84.
   a. Flame Spread Rating: 25.
   b. Smoke Developed Rating: 450.

B. Sound Deadening Board:
1. Mineral Fiber Board: ASTM C612, Type IB.
   a. Thickness: 13 mm (1/2 inch).
2. Perlite Board: ASTM C728.
   a. Thickness: 13 mm (1/2 inch).

2.4 ACCESSORIES

A. Fasteners:
1. Staples or Nails: ASTM F1667, zinc-coated, size and type to suit application.
2. Screws: ASTM C954 or ASTM C1002, size and length to suit application with washer minimum 50 mm (2 inches) diameter.
3. Impaling Pins: Steel pins with head minimum 50 mm (2 inches) diameter.
   a. Length: As required to extend beyond insulation and retain cap washer when washer is placed on pin.
   b. Adhesive: Type recommended by manufacturer to suit application.

B. Insulation Adhesive: Nonflammable type recommended by insulation manufacturer to suit application.

C. Tape: Pressure sensitive adhesive on one face.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Install insulation with vapor barrier facing the heated side, unless indicated otherwise.

C. Install // board // and block // insulation with joints close and flush, in regular courses, and with end joints staggered.

D. Install batt and blanket insulation with joints tight. Fill framing voids completely. Seal // penetrations, terminations, facing joints, // facing cuts, tears, and unlapped joints with tape.

E. Fit insulation tight against adjoining construction and penetrations, unless indicated otherwise.

3.3 THERMAL INSULATION

A. Perimeter Insulation In Contact with Soil:

1. Vertical insulation:

a. Fill joints of insulation with same material used for bonding.

b. Bond polystyrene board to surfaces with adhesive.

c. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.

2. Horizontal insulation under concrete floor slab:

a. Lay insulation boards and blocks horizontally on level, compacted and drained fill.

b. Extend insulation from foundation walls towards center of building minimum 600 mm (24 inches).

B. Exterior Framing or Furring Insulation:

1. General:

a. Open voids are not acceptable.

b. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.

c. Pack behind outlets, around pipes, ducts, and services encased in walls.

d. Hold insulation in place with pressure sensitive tape.
e. Lap facing flanges together over framing for continuous surface. Seal penetrations through insulation and facings.

2. Metal Studs: Fasten insulation between metal studs, framing, and furring with pressure sensitive tape continuous along flanged edges.
3. Wood Studs:
   a. Fasten insulation between wood studs or framing with nails or staples through flanged edges on face of stud.
   b. Space fastenings maximum 150 mm (six inches) apart.
4. Roof Rafters and Floor Joists: Friction fit insulation between framing to provide minimum 50 mm (2 inch) air space between insulation and roof sheathing and subfloor.
5. Ceilings and Soffits:
   a. Wood Framing:
      1) Fasten blanket insulation between wood framing and joists with nails or staples through flanged edges of insulation.
      2) Space fastenings maximum 150 mm (6 inches) on center.
   b. Metal Framing:
      1) Fasten insulation between metal framing with pressure sensitive tape continuous along flanged edges.
      2) At metal framing and ceilings suspension systems, install insulation above suspended ceilings and metal framing at right angles to main runners and framing.
      3) Tape insulation tightly together without gaps. Cover metal framing members with insulation.
   c. Ceiling Transitions:
      1) In areas where suspended ceilings transition to structural ceiling, install blanket or batt insulation.
      2) Extend insulation from suspended ceiling to underside of structure above.
      3) Secure blanket and batt with continuous cleats to structure above.

C. Inside Face of Exterior Wall Insulation:
1. Location: On interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to face of studs to support interior wall finish where indicated.
2. Bond insulation to solid vertical surfaces with adhesive. Fill joints with adhesive cement.

3. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings maximum 300 mm (12 inches) on center. Stagger fasteners at board joints. Install fasteners at each corner.

D. Floor Assemblies Above Unconditioned Spaces:

1. Use impaling pins for attach insulation to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.
   a. Bond insulation with adhesive when separate vapor retarder is used.

E. Masonry Cavity Wall Insulation:

1. Install insulation on exterior faces of concrete and masonry inner wythes of cavity walls.
2. Bond polystyrene board to surfaces with adhesive.
3. Bond polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive.
4. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
5. Fill insulation joints with same material used for bonding.

F. Masonry Fill Insulation:

1. Pour fill insulation in masonry unit hollow cores from tops of walls, or from sill where windows or other openings occur.
2. Pour in lifts of maximum 6 m (20 feet).

3.4 ACOUSTICAL INSULATION

A. General:

1. Install insulation without voids.
2. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.
3. Pack behind outlets, around pipes, ducts, and services encased in walls.
4. Hold insulation in place with pressure sensitive tape.
5. Lap facer flanges together over framing for continuous surface. Seal all penetrations through the insulation and facers.
6. Do not compress insulation below required thickness except where embedded items prevent required thickness.

B. Semi Rigid, Batts and Blankets:

1. When insulation is not full thickness of cavity, adhere insulation to one side of cavity, maintaining continuity of insulation and covering penetrations or embedments.

a. Wood Framing:

1) Fasten blanket insulation between wood framing and joists with nails or staples through flanged edges of insulation.

2) Space fastenings maximum 150 mm (6 inches) on center.

b. Metal Framing:

1) Fasten insulation between metal framing with pressure sensitive tape continuous along flanged edges.

2) At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing.

3) Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.

C. Sound Deadening Board: Secure // with adhesive to masonry and concrete walls // and // with screws to metal and wood framing //. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

3.5 CLEANING

A. Remove excess adhesive before adhesive sets.

3.6 PROTECTION

A. Protect insulation from construction operations.

B. Repair damage.

- - E N D - -

SECTION 07 22 00
ROOF AND DECK INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

B. Roof and deck insulation, vapor retarder on existing concrete and metal deck substrates ready to receive roofing membrane.

C. Repairs and alteration work to existing roof insulation.

1.2 RELATED WORK

A. Section 06 10 00, ROUGH CARPENTRY: Wood Cants, Blocking, and Edge Strips.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Society of Civil Engineers

ASCE 7-16.....Minimum Design Loads and Associated Criteria for Buildings and Other Structures

C. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):

Standard 90.1-13.....Energy Standard for Buildings Except Low-Rise Residential Buildings.

D. ASTM International (ASTM):

C208-12(2017)e2.....Cellulosic Fiber Insulating Board.

C1177/C1177M-17.....Glass Mat Gypsum Substrate for Use as Sheathing.

C1278/C1278M-17.....Fiber-Reinforced Gypsum Panel.

C1289-19.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board.

D41/D41M-11 (2016).....Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing.

D1970/D1970M-20.....Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.

E84-20.....Surface Burning Characteristics of Building Materials.

F1667-18a.....Driven Fasteners: Nails, Spikes, and Staples.

E. National Roofing Contractors Association (NRCA):

Manual-15.....The NRCA Roofing Manual: Membrane Roof Systems-2019.

F. UL LLC (UL):
Listed Online Certifications Directory.

G. U.S. Department of Agriculture (USDA):
USDA BioPreferred Program Catalog.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:
1. Show size, configuration, and installation details.
a. Nailers, cants, and terminations.
b. Layout of insulation showing slopes, tapers, penetrations, and edge conditions.

C. Manufacturer's Literature and Data:
1. Description of each product.

D. Samples:
1. Roof insulation, each type.
2. Fasteners, each type.

E. Sustainable Construction Submittals:
1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
2. Biobased Content:
a. Show type and quantity for each product.
3. Low Pollutant-Emitting Materials:
a. Show volatile organic compound types and quantities.

F. Qualifications: Substantiate qualifications meet specifications.
1. Installer.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Same installer as Division 07 roofing section installer.

1.6 DELIVERY

A. Comply with recommendations of NRCA Manual.

B. Deliver products in manufacturer's original sealed packaging.

C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.

D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Comply with recommendations of NRCA Manual.

B. Store products indoors in dry, weathertight facility.

C. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Environment: Install products when existing and forecasted weather permit installation according to manufacturer's instructions.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant vapor retarder, insulation, and cover board against material and manufacturing defects as part of Division 07 roofing system warranty.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Insulation Thermal Performance:

1. Overall New Roofing System Average R-Value: RSI-57 (R-33), minimum.
2. Existing Roofing Location R-Value: match existing

B. Fire and Wind Uplift Resistance: Provide roof insulation complying with requirements specified in Division 07 roofing section.

C. Insulation on Metal Decking: UL labeled indicating compliance with one of the following:

1. UL Listed
2. Insulation Surface Burning Characteristics: When tested according to ASTM E84.
   a. Flame Spread Rating: 75 maximum.
   b. Smoke Developed Rating: 150 maximum.

2.2 PRODUCTS - GENERAL

A. Provide all products from the primary roof system manufacturer.

B. Sustainable Construction Requirements:

1. Insulation Recycled Content:
   a. Cellulose: 75 percent post-consumer recycled content, minimum.
   b. Rigid Foam: 9 percent total recycled content, minimum.
2. Low Pollutant-Emitting Materials: Comply with VOC limits specified.
3. Bio-Based Materials: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and certified sustainable wood content definitions; refer to www.biopreferred.gov.

2.3 ADHESIVES

A. Primer: ASTM D41/D41M.

B. Vapor Retarder Adhesive: One or two part, asbestos free, ultra low volatile organic compound, cold applied adhesive compatible with specified roofing membranes and flashings, with the following physical properties:

1. Asbestos Content, EPA 600 R 93/116: None.
2. Nonvolatile Content, minimum, ASTM D6511/D6511M: 100 percent.
3. Uniformity and Consistency, ASTM D6511/D6511M: Pass.
4. Bio Based Content, ASTM D6866, 70% minimum

C. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to adhere roof insulation to substrate or to another insulation layer with the following physical properties:

1. Bio Based Content, ASTM D 6866, 45% minimum

D. Urethane Roofing Mastic: As recommended by primary roof system manufacturer for nightly tie ins and miscellaneous needs.

2.4 ROOF AND DECK INSULATION

A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer.

B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, faced with glass fiber reinforced cellulosic felt facers on both major surfaces of the core foam.

C. Tapered Roof Insulation System:

1. Fabricate of polyisocyanurate. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
2. Cut to provide high and low points with crickets and slopes as shown.
3. Minimum thickness of tapered sections; 2.5 inch and as required to meet specified average R value. Provide minimum 1.5 inches at drain sumps. Match elevation where tying into existing.
4. Minimum slope 1/48 (1/4 inch per 12 inches) where required for slope as noted on drawings.

2.5 INSULATION ACCESSORIES

A. Cants and Tapered Edge Strips:

1. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.

2. Tapered Edge Strips: 1/12 (1 inch per 12 inches), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
   a. Cellulosic Fiberboard: ASTM C208.

B. Vapor Retarder:
   1. Concrete Deck Areas: ASTM D6163, Grade S, Type III, glass-fiber reinforced, SBS modified asphalt sheet.
   2. Steel Deck Areas: Self-Adhering Sheet Vapor Retarder conforming to ASTM D1970/D1970M, minimum 1.0 mm (40 mils) thick membrane of HDPE film fully coated with asphalt adhesive, or 0.76 to 1.0 mm (30 to 40 mils) thick membrane of butyl rubber based adhesive backed by a layer of high density cross-laminated polyethylene; maximum permeance rating of 6 ng/Pa/s/sq. m (0.1 perms).

C. Cover Board:
   1. Glass-Mat, Water-Resistant Gypsum Roof Board: ASTM C1177/C1177M, 6 mm (1/4 inch) thick, factory primed.
   2. Cellulosic-Fiber-Reinforced, Water-Resistant Gypsum Roof Board: ASTM C1278/C1278M, 6 mm (1/4 inch) thick.

2.6 ACCESSORIES

A. Fasteners: Corrosion-resistant carbon steel fasteners and galvalume-coated steel or plastic round plates for fastening substrate board and insulation to roof deck.

B. Nails: ASTM F1667; type to suit application.

C. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m^2(6 pounds/100 square feet).

PART 3 - EXECUTION

3.1 EXAMINATION

A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

3.3 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions.
   1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Comply with requirements of UL for insulated steel roof deck.

C. Attach to meet requirements of Division 07 roofing section.

3.4 VAPOR RETARDER INSTALLATION

A. Vapor Retarder Installation, General:
   1. Install continuous vapor retarder on roof decks where indicated.
   2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
   3. Seal penetrations through vapor retarder with urethane mastic to prevent moisture entry from below.

B. Cast in Place Concrete Decks:
   1. Ensure deck is dry and accepted by primary roof system manufacturer.
   2. Install one ply of specified SBS modified bituminous sheet in uniform application of cold adhesive to deck.
   3. Follow manufacturer requirements for relaxing prior to installation for embedment with a 75# roller
   4. Heat weld and laps.

C. Lightweight or Gypsum Concrete Unit Decks:
   1. Ensure deck is dry and accepted by primary roof system manufacturer.
   2. Install one ply of rosin sheathing paper and specified SBS modified bituminous sheet to deck and fasten according to manufacturer requirements.
   3. Install one ply of specified SBS modified bituminous sheet in uniform application of cold adhesive to fastened ply according to manufacturer requirements.
   4. Follow manufacturer requirements for relaxing prior to installation for embedment with a 75# roller
   5. Heat weld and laps.

D. Metal Decks:
   1. Prime deck as required by primary roof system manufacturer.
   2. Apply self adhering membrane according to primary roof system manufacturer installation requirement.

3.5 INSULATION INSTALLATION

A. Insulation Installation, General:
   1. Cant Strips: Install wood cant strips specified in Section 06 10 00 ROUGH CARPENTRY at junctures of roofing system with vertical construction.
   2. Use same insulation as existing for roof repair and alterations unless specified otherwise.

B. Insulation Thickness:

1. Thickness of roof insulation shown on drawings is nominal. Provide thickness required to comply with specified thermal performance.
2. Insulation on Metal Decks: Provide insulation in minimum thickness recommended by insulation manufacturer to span deck flutes. Support edges of insulation on metal deck ribs.
3. When actual insulation thickness differs from drawings, coordinate alignment and location of roof drains, flashing, gravel stops, fascias and similar items.
4. Where tapered insulation is used, maintain insulation thickness at high points and roof edges shown on drawings.
   a. Low Point Thickness: Minimum 38 mm (1-1/2 inches).
5. Use minimum two layers of insulation when required thickness is 68 mm (2.7 inch) or greater.

C. Lay insulating units with close joints, in regular courses and with end joints staggered.
   1. Stagger joints between layers minimum 150 mm (6 inches).

D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.

E. Seal cut edges at penetrations and at edges against blocking with urethane mastic.

F. Cut to fit tightly against blocking or penetrations.

G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.

H. Installation Method:
   1. Adhered Insulation:
      a. Prime substrate as required.
      b. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
   2. Mechanically Fastened Insulation:
      a. Fasten insulation according to requirements in Division 07 roofing section.
      b. Fasten insulation to resist uplift pressures specified in Division 07 roofing section and ASCE-7.
   3. Mechanically Fastened and Adhered Insulation:
      a. Fasten first layer of insulation according to "Mechanically Fastened Insulation" requirements.
      b. Fasten each subsequent layer of insulation according to "Adhered Insulation" requirements.

3.6 COVER BOARD INSTALLATION

A. Install cover boards over insulation with long joints in continuous straight lines with staggered end joints.

B. Offset cover board joints from insulation joints 150 mm (6 inches), minimum.

C. Secure cover boards according to "Adhered Insulation" requirements.

3.7 FIELD QUALITY CONTROL

A. Roofing System Quality Control Services:

1. New roof system and rehabilitation roof system manufacturer representative to inspect vapor retarder and insulation installation daily to verify compliance with replacement and rehabilitation warranty requirements. See Section 07 01 50.74 and Section 07 52 16.11 for inspector qualifications.
2. Submit reports of field inspections, and supplemental instructions issued during inspections.

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SECTION 07 52 16.11
COLD ADHESIVE STYRENE-BUTADIENE-STYRENE MODIFIED BITUMIOUSE MEMBRANE ROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Modified bituminous sheet roofing and base flashing installed using cold-applied adhesive.
2. Repairs and alteration work, including temporary roofs.

1.2 RELATED WORK

A. Section 07 01 50.19, PREPARATION FOR REROOFING: Preparation of Existing Membrane Roofs and Repair Areas.

B. Section 07 22 00, ROOF AND DECK INSULATION: Roof Insulation.

C. Section 07 60 00, FLASHING AND SHEET METAL: Sheet Metal Components.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

FX-1-01(R2006).....Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.

C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):

7-16.....Minimum Design Loads for Buildings and Other Structures.

D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

90.1-13.....Energy Standard for Buildings Except Low-Rise Residential Buildings.

E. ASTM International (ASTM):

D146/D146M-04(2012)e1...Sampling and Testing Bitumen-Saturated Felts and Woven Fabrics for Roofing and Waterproofing.

D2523/D2523M-13(2019)e1.Testing Load-Strain Properties of Roofing Membranes.

D4263-83(2018).....Indicating Moisture in Concrete by the Plastic Sheet Method.

D5147/D5147M-18.....Sampling and Testing Modified Bituminous Sheet Material.

D6162/D6162M-16.....Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using a Combination of Polyester and Glass Fiber Reinforcements.

D6163/D6163M-16.....Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using Glass Fiber Reinforcements.

D6866-21.....Standard Test Methods for Determining the Biobased Content of Solid, Liquid and Gaseous Samples Using Radiocarbon Analysis.

E108-20a.....Fire Tests of Roof Coverings.

F. National Roofing Contractors Association (NRCA):

Manual-19.....The NRCA Roofing Manual: Membrane Roof Systems.

G. U.S. Department of Agriculture (USDA):

BioPreferred® Program Catalog.

H. UL LLC (UL):

580-06 (latest rev.)....Tests for Uplift Resistance of Roof Assemblies.

1897-20.....Uplift Tests for Roof Covering Systems.

I. U.S. Environmental Protection Agency (EPA):

EPA 600/R-93/116-93.....Method for the Determination of Asbestos in Bulk Building Materials.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.

1. Required Participants:
   a. Contracting Officer's Representative.
   b. Architect/Engineer.
   c. Contractor.
   d. Installer.
   e. Manufacturer's field representative.
   f. Other installers responsible for adjacent and intersecting work.
2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
   a. Installation schedule.
   b. Installation sequence.
   c. Preparatory work.
   d. Protection before, during, and after installation.
   e. Installation.
   f. Terminations.

g. Transitions and connections to other work.

h. Other items affecting successful completion.

i. Pull out test of fasteners.

j. Material storage, including roof deck load limitations.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Roofing membrane layout.
2. Roofing membrane seaming and joint details.
3. Roof membrane penetration details.
4. Base flashing and termination details.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Installation instructions.
3. Warranty.

D. Samples:

1. Roofing Membrane: 150 mm (6 inch) square.
2. Base Flashing: 150 mm (6 inch) square.
3. Fasteners: Each type.
4. Roofing Membrane Seam: 300 mm (12 inches) square.

E. Sustainable Construction Submittals:

1. Biobased Content:

a. Show type and quantity for each product.

2. Low Pollutant-Emitting Materials:

a. Show volatile organic compound types and quantities.

F. Certificates: Certify products comply with specifications.

1. Fire and windstorm classification.

G. Qualifications: Substantiate qualifications comply with specifications.

1. Installer, including supervisors with project experience list.
2. Manufacturer's field representative with project experience list.

H. Field quality control reports.

I. Temporary protection plan. Include list of proposed temporary materials.

J. Operation and Maintenance Data:

1. Maintenance instructions.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Approved by roofing system manufacturer as installer for roofing system with specified warranty.
2. Regularly installs specified products.
3. Installed specified products with satisfactory service on five similar installations for minimum five years.
   a. Project Experience List: Provide contact names and addresses for completed projects.
4. Employs full-time supervisors experienced installing specified system and able to communicate with Contracting Officer's Representative and installer's personnel.

B. Manufacturer's Field Representative:

1. Manufacturer's full-time technical employee.
2. Individual certified by Roof Consultants Institute as Registered Roof Observer.

C. Product/Material Qualifications:

1. All roof coatings shall have a minimum biobased content of 20% in accordance with ASTM D6866 for certification purposes.

1.7 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

A. Comply with NRCA Manual storage and handling requirements.

B. Store products indoors in dry, weathertight facility.

C. Store adhesives according to manufacturer's instructions.

D. Protect products from damage during handling and construction operations.

E. Products stored on the roof deck must not cause permanent deck deflection.

1.9 FIELD CONDITIONS

A. Environment:

1. Product Temperature: Minimum 4 degrees C (40 degrees F) for minimum 48 hours before installation.

2. Weather Limitations: Install roofing only during dry current and forecasted weather conditions.

1.10 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant roofing system against material and manufacturing defects and agree to repair any leak caused by a defect in the roofing system materials or workmanship of the installer and provide performance warranty service visits at years 2, 5, 10, 15, 20 & 25 to inspect roof system, remove accumulated roof debris and provide a list of Owner maintenance requirements to maintain warranty continuity. A single roof system manufacturer shall provide all roof system warranties for the entire project. Warranty shall offer renewable option for an additional length as desired by Owner.

1. Warranty Period: 30 years.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Roofing System: Modified bituminous sheet roofing and base flashing installed using cold-applied adhesive.

2.2 SYSTEM PERFORMANCE

A. Design roofing system meeting specified performance:

1. Load Resistance: ASCE/SEI 7; Design criteria: as indicated on Drawings.

B. Roofing Membrane System Load-Strain Properties: Provide a roofing membrane identical to component systems that have been successfully tested by a qualified independent testing and inspecting agency to meet the following minimum load-strain properties at membrane failure when tested according to ASTM D2523:

1. Tensile strain at failure, at -18 degrees C (0 degrees F): 2.67 kN (600 pound force) cross machine direction, minimum; 4.0 to 5.5 percent elongation at break.

2.3 PRODUCTS - GENERAL

A. Provide all roof system components from one manufacturer.

B. Sustainable Construction Requirements:

1. Solar Reflectance Index: 78 minimum.

2. Biobased Content: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and

certified sustainable wood content definitions; refer to www.biopreferred.gov.

3. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

2.4 MEMBRANE AND SHEET MATERIALS

A. Membrane Materials, General: Provide combination of base, ply, and cap sheet materials that have been tested in combination and comply with specified load/strain performance.

B. Base Membrane Ply Sheet: ASTM D6163/D6163M, Grade S, Type III, glass-fiber-reinforced, SBS/SEBS-modified asphalt sheet, or /SEBS-modified asphalt sheet; smooth surfaced.

C. Membrane Cap Sheet: ASTM D6162/D6162M, Grade G, Type III, composite polyester and glass-fiber-reinforced, SBS/SEBS-modified asphalt sheet.

D. System Exterior Fire-Test Exposure, ASTM E108: Class A.

2.5 ADHESIVE AND ASPHALT MATERIALS

A. General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.

B. Water-Based Asphalt Primer: Water-based, polymer modified, asphalt primer with the following physical properties:

1. Asbestos Content, EPA 600/R-93/116: None.

C. Cold-Applied Adhesive for Sheet Membrane: One or two part, asbestos-free, ultra low-volatile organic compound, cold-applied adhesive compatible with specified roofing membranes and flashings, with the following physical properties:

1. Asbestos Content, EPA 600 R-93/116: None.
2. Nonvolatile Content, minimum, ASTM D6511/D6511M: 75 percent.
3. Uniformity and Consistency, ASTM D6511/D6511M: Pass.
4. Bio Based Content, ASTM D6866, 70% minimum.

D. Cold-Applied Adhesive for Membrane Flashing: One or two part, asbestos free, ultra low volatile organic compound, cold-applied adhesive compatible with specified roofing membranes and flashings, with the following physical properties:

1. Asbestos Content, EPA 600 R-93/116: None.
2. Nonvolatile Content, minimum, ASTM D6511/D6511M: 75 percent.
3. Uniformity and Consistency, ASTM D6511/D6511M: Pass.

E. Urethane Roofing Mastic: As recommended by primary roof system manufacturer for nightly tie ins and miscellaneous needs.

2.6 FASTENERS

A. Roofing Fasteners: Coated, corrosion-resistant steel fasteners and metal or plastic plates, where applicable, tested by fastener manufacturer for required uplift resistance, and recommended by roofing manufacturer for application.

B. Accessory Fasteners: Corrosion-resistant fasteners compatible with adjacent materials and recommended for application by manufacturer of component to be fastened.

2.7 ACCESSORIES

A. Temporary Protection Materials:

1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine and verify substrates for product installation with roofing Installer and roofing inspector present.

1. Verify roof penetrations are complete, secured against movement, and firestopped.
2. Verify roof deck is adequately secured to resist wind uplift.
3. Verify roof deck is clean, dry, and in-plane ready to receive roofing system.
4. Verify roof system manufacturer reviews and accepts deck conditions.

B. Correct unsatisfactory conditions before beginning roofing work.

3.2 PREPARATION

A. Complete roof deck construction before commencing roofing work:

1. Curbs, blocking, edge strips, nailers, cants, and other components to which roofing and base flashing is attached, in place ready to receive insulation and roofing.
2. Coordinate roofing membrane installation with flashing work and roof insulation work so insulation and flashing are installed concurrently to permit continuous roofing operations.
3. Complete installation of flashing, insulation, and roofing in same day except for the area where temporary protection is required when work is stopped for inclement weather or end of work day.

B. Dry out surfaces including roof deck flutes that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates, only.

C. Broom clean roof decks. Remove dust, dirt and debris.

D. Remove projections capable of damaging roofing materials.

E. Concrete Decks, except Insulating Concrete:

1. Test concrete decks for moisture according to ASTM D4263 before installing roofing materials.
2. Prime concrete decks as required by primary roof system manufacturer, including precast units. Keep primer back 100 mm (4 inches) from precast concrete deck joints.
3. Allow primer to dry before application of bitumen.

F. Poured Gypsum Decks: Dry out poured gypsum according to manufacturer's instructions before application of roofing materials.

G. Existing Membrane Roofs and Repair Areas:

1. Comply with requirements in Section 07 01 50.19 PREPARATION FOR REROOFING.

3.3 TEMPORARY PROTECTION

A. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.

B. Install temporary cap flashing over top of base flashings where permanent flashings are not in place to protect against water intrusion into roofing system. Securely anchor in place to prevent blow off and damage by construction activities.

C. Temporarily seal exposed insulation surfaces within roofing membrane.

1. Apply temporary seal and water cut off by extending roofing membrane beyond insulation and securely embedding edge of the roofing membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant.
2. Direct water away from work. Provide drainage, preventing water accumulation.
3. Check daily to ensure temporary seal remains watertight. Reseal open areas and weight down.

D. Before the work resumes, cut off and discard portions of roof membrane in contact with temporary seal.

1. Cut minimum 150 mm (6 inches) back from sealed edges and surfaces.

3.4 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Comply with NRCA Manual installation instructions.

C. Comply with UL 580 or UL 1897 for uplift resistance.

3.5 INSTALLATION OF MODIFIED BITUMEN MEMBRANE

A. Primer: Apply primer to substrates where recommended by roofing manufacturer, in application quantities recommended by roofing manufacturer.

B. Cold-Applied Adhesive: Apply cold-applied adhesive in application quantities recommended by roofing manufacturer at substrate, between membrane sheets, and as glaze coat where required.

C. Membrane Sheets:

1. Number of Plies: Two, minimum, including base sheet and cap sheet, and additional plies as required to meet load/strain properties specified in Part 2 of this Section.
2. Begin laying sheets at the low points.
3. Roll sheets into cold-applied adhesive and embed as required by manufacturer with 75# roller to firmly embed into adhesive, free of wrinkles, fishmouths, blisters, bubbles, voids, air pockets or other defects that prevent complete adhesion.
4. Cut to fit closely around pipes, roof drains, bitumen stops, and similar roof projections.
5. Lap sheets shingle fashion starting with starter strips at right angles to slope of roof.
6. Laps for Top Sheet and Base Sheet:
   a. Side laps, lapped 4 inches minimum.
   b. Lap end joints of sheet 150 mm (6 inches). Stagger end joints in relation to end joints in adjacent and proceeding plies.
   c. Heat weld all laps.

D. Roof Edges and Terminations:

1. Where nailers occur at roof edges under gravel stops or penetrations to receive metal base flashing, apply a continuous strip of underlayment over the nailers before the first ply sheet is applied. Strip shall be installed on top of venting base sheet if any.
2. After membrane is installed, turn the underlayment back over the roofing, and secure in place with cold-applied adhesive before

gravel stops or other metal flanges extending out onto the membrane are installed.

3. Where cants occur at vertical surfaces, cut off roofing sheets 50 mm (2 inches) above top of cant strips, except at prefabricated curbs, scuttles and other roof accessories having integral cants, extend membrane over cant and up vertical surface to top of curb or nailer as shown.
4. Where fascia-cant occurs at roof edges, extend membrane beyond outside cant face and cut off at outside after base flashing is installed.
5. Where reglet occurs at vertical surfaces, extend plies roofing sheets up into reglet the full depth of the reglet.

3.6 BASE FLASHING

A. Provide built-up base flashing over cants and as necessary to make work watertight.

B. Prime vertical surfaces of masonry and concrete with asphalt primer except where vented base sheet is required to provide edge venting.

C. Apply flashing on top of roofing, up face of cant and up the face of the vertical surface, at least 200 mm (8 inches) above the roofing but maximum 350 mm (14 inches) above the roofing, generally full height beneath counter flashing or top of curb flashing.

1. At fascia-cants, extend to top of cant and cut off at top of cant.
2. At reglet, extend full depth into the reglet.

D. Apply two plies of modified bituminous sheet.

1. Extend the first ply 100 mm (4 inches) out on the roofing, and the second ply 75 mm (3 inches) beyond the first ply. Lap ends 75 mm (3 inches) with joints broken 450 mm (18 inches) in each ply. Use smooth surface modified bituminous sheet for first ply.
2. Use granular surfaced modified bitumen cap sheet for second ply sheet.

E. Set base flashing in a solid application of cold-applied adhesive.

1. Set cap sheet in cold-applied adhesive with laps sealed and heat welded.
2. Seal the top edge of the base flashing with urethane mastic.

F. Except at metal fascia cants, secure top edge of base flashing with nails on a line approximately 25 mm (1 inch) below top edge, spaced maximum 200 mm (8 inches) on center.

1. Cover nail heads with urethane mastic.

2. Cover the top of the base flashing with counterflashing as specified in Section 07 60 00, FLASHING AND SHEET METAL. At the fascia cants secure the top edge of the flashing with fascia compression clamp as specified in Section 07 60 00, FLASHING AND SHEET METAL.

3.7 STRIPPING

A. Coordinate to set flanges of metal flashing in urethane mastic on top sheet of the modified bituminous roofing and nailing to blocking with Section 07 60 00, FLASHING AND SHEET METAL.

B. Cover that portion of the horizontal flanges of metal base flashings, gravel stops, and other flanges extending out onto the roofing with modified bituminous sheet.

C. Extend the sheet out on the roofing 150 mm (6 inches) beyond the edge of the metal flange. Cut edge to fit tight against vertical members of flange.

D. Prime flange before stripping, embed sheet in cold-applied adhesive.

3.8 FIELD QUALITY CONTROL

A. Field Inspections:

1. Roof system manufacturer representative to inspect installation daily to verify compliance with replacement warranty requirements.
2. Submit reports of field inspections, and supplemental instructions issued during inspections.
3. Certify completed installation complies with manufacturer's instructions and warranty requirements.

3.9 CLEANING

A. Remove excess adhesive before adhesive sets.

B. Clean exposed roofing surfaces. Remove contaminants and stains.

3.10 PROTECTION

A. Protect roofing system from traffic and construction operations.

1. Protect roofing system when used for subsequent work platform, materials storage, or staging.
2. Distribute scaffolding loads to exert maximum 50 percent roofing system materials compressive strength.

B. Loose lay temporary insulation board overlaid with plywood or OSB.

1. Weight boards to secure against wind uplift.

C. Remove protective materials immediately before acceptance.

D. Repair damage.

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SECTION 07 60 00
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

A. Formed sheet metal work for wall and roof flashing, penetrations, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

A. Section 07 01 50.74 REHABILITATION OF MODIFIED BITUMINOUS ROOFING: Existing membrane restoration and rehabilitation.

B. Section 07 52 16.11 COLD ADHESIVE STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS MEMBRANE ROOFING Membrane base flashings and stripping.

C. Section 07 71 00 ROOF SPECIALTIES: Manufactured copings, roof edge metal, and fasciae.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. American National Standards Institute/Single-Ply Roofing Institute/Factory Mutual (ANSI/SPRI/FM):

4435/ES-1-11.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems

C. ASTM International (ASTM):

B32-08(2014).....Solder Metal

B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate

D4586/D4586M-07(2018)...Asphalt Roof Cement, Asbestos Free

D. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.

E. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

F. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

G. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 pound force/square foot): 1.92-kPa (40 pound force/square foot) perimeter uplift force, 2.87-kPa (60 pound force/square foot pound force/square foot) corner uplift force, and 0.96-kPa (20- pound force/square foot) outward force.
2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 pound force/square foot): 2.87-kPa (60 pound force/square foot) perimeter uplift force, 4.31-kPa (90 pound force/square foot) corner uplift force, and 1.44-kPa (30 pound force/square foot) outward force.
3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 pound force/square foot): 4.31-kPa (90 pound force/square foot) perimeter uplift force, 5.74-kPa (120 pound force/square foot) corner uplift force, and 2.15-kPa (45 pound force/square foot) outward force.
4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 pound force/square foot): 9.96-kPa (208 pound force/square foot) perimeter uplift force, 14.94-kPa (312 pound force/square foot) corner uplift force, and 4.98-kPa (104 pound force/square foot) outward force.

B. Wind Design Standard: Fabricate and install materials tested per ANSI/SPRI/FM ES-1 to resist design pressure indicated on Drawings.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashing details (project specific)
2. Expansion joint details (project specific)

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing
2. Thru wall flashing
3. Expansion joint cover, each type

D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.

2.2 FLASHING ACCESSORIES

A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.

B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m^2(6 pounds/100 square feet).

C. Fasteners:

1. Stainless steel.
2. Nails:
   a. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
   b. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
3. Rivets: Not less than 3 mm (1/8 inch) diameter.
4. Expansion Shields: Fed Spec A-A-1925A.

D. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

E. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Exposed Locations:

1. Stainless steel: 24 gage (0.025 inch).

2.4 FABRICATION, GENERAL

A. Jointing:

1. In general, stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of stainless steel shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
   a. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
   b. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Soldering:

a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
b. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
c. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints at intervals not exceeding 7200 mm (24 feet).
4. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
5. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.

5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 0.8 mm (0.031 inch) thick stainless steel.

E. Drips:
1. Form drips at lower edge of sheet metal counter-flashings (cap flashings) by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:
1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

2.5 FINISHES

A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.

B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.

C. Finish exposed metal surfaces as follows, unless specified otherwise:
1. Stainless Steel: Finish No. 2B or 2D.

2.6 THROUGH-WALL FLASHINGS

A. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
1. Use same metal and thickness as counter flashing.
2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
3. Form exposed portion as snap lock receiver for counter flashing upper edge.

B. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
1. Use plan flat sheet of stainless steel.

2. Form exposed portions with drip as specified or receiver.

C. Door Sill Flashing:

1. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:

1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
4. Manufactured assemblies may be used.
5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

B. One-piece Counterflashing:

1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

C. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

D. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing cannot be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface

mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.

3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

E. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

2.8 HANGING GUTTERS

A. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.

B. Building side of gutter shall be not less than 38 mm (1 1/2 inches) higher than exterior side.

C. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately19 mm (3/4 inch) unless shown otherwise.

D. Gutter Spacers:

1. Fabricate of same material and thickness as gutter.
2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
4. Rivet and solder to gutter except rivet and seal to aluminum.

E. Outlet Tubes:

1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
2. Lock and solder longitudinal seam.
3. Solder tube to gutter.
4. Fabricate basket strainers of same material as gutters.

F. Gutter Brackets:

1. Fabricate to gutter profile.
2. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

2.9 CONDUCTORS (DOWNSPOUTS)

A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long [with 19 mm (3/4 inch) wide flat locked seams].
   1. Fabricate open face channel shape with hemmed longitudinal edges.

B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.

C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual for rectangular and round shapes.

D. Conductor Heads:
   1. Fabricate of same material as conductor.
   2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
   3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
   4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
   5. Extend wall edge not less than 25 mm (one inch) above front edge.
   6. Solder joints for water tight assembly.
   7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

2.10 SPLASHPANS

A. Fabricate in accordance with Architectural Sheet Metal Manual Plate 35 with not less than two ribs as shown in alternate section.

2.11 REGLETS

A. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.

B. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.

C. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.

D. Fabricate mitered corners, fittings, and special shapes as may be required by details.

E. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

2.12 INSULATED EXPANSION JOINT COVERS

A. Either type optional, use only one type throughout.

B. Types:

1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell, neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch) thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.

C. Expansion joint covers shall have factory fabricated mitered corners, crossing tees, and other necessary accessories. Furnish in the longest available lengths.

D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

2.13 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING

A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.

1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
2. Extend sleeve minimum 14 inches tall up to top of collar.
3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
4. Fabricate interior diameter 50 mm (2 inch) greater than collar.

B. Fabricate hood counter flashing from same material and thickness as sleeve.
   1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.
   2. Hem bottom edge of hood 13 mm (1/2 inch).
   3. Provide a 50 mm (2 inch) deep drawband.
C. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

2.14 SCUPPERS

A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
B. Provide flange at top on through wall scupper to extend to top of base flashing.
C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
D. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
E. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
F. Solder joints watertight.

2.15 GOOSENECK ROOF VENTILATORS

   1. Form lower-edge to sleeve to curb.
   2. Curb:
      a. Form for 100 mm (4 inch) high sleeve to ventilator.
      b. Form for concealed anchorage to structural curb and to bear on structural curb.
      c. Form bottom edge of curb as counterflashing to lap base flashing.
B. Provide open end with 1.6 mm (16 gage), stainless steel wire guard of 13 mm (1/2 inch) square mesh.
   1. Construct suitable aluminum angle frame to retain wire guard.
   2. Rivet angle frame to end of gooseneck.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:
   1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.

2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
6. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
7. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
8. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
9. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
10. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.

3.2 THROUGH-WALL FLASHING

A. General:

1. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
2. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
3. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
4. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.

5. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
6. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
7. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
8. Continue flashing around columns:
   a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.

B. Door Sill Flashing:
1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

3.3 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:
1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:
   1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
   2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
   3. Where flashing is surface mounted on flat surfaces.
      a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
         1) Locate fasteners in masonry mortar joints.
         2) Use screws to sheet metal or wood.
      b. Fill joint at top with sealant.
   4. Where flashing or hood is mounted on pipe.
      a. Secure with draw band tight against pipe.
      b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
      c. Completely fill joint at top with sealant.
C. Two-Piece Counterflashing:
   1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
   2. Surface applied type receiver:
      a. Secure to face construction in accordance, with manufacturers' instructions.
      b. Completely fill space at the top edge of receiver with sealant.
   3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
D. When counter flashing is a component of other flashing install as shown.

3.4 REGLETS

A. Install reglets in a manner to provide a watertight installation.
B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
C. Butt and align end joints or each section of reglet and securely hold in position until concrete or mortar are hardened:

1. Coordinate reglets for anchorage into concrete with formwork construction.
2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.5 EXPANSION JOINT COVERS, INSULATED

A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.

B. Install continuous edge strips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.

C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.

3.6 ENGINE EXHAUST PIPE OR STACK FLASHING

A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.

B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.

C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge not sleeve:

1. Install insect screen to fit between bottom edge of hood and side of sleeve.
2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

3.7 HANGING GUTTERS

A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).

B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.

C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.

1. For stainless steel gutters use stainless steel brackets.

D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.

E. Gutter Expansion Joint:

1. Locate expansion joints midway between outlet tubes.

2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
3. Install a cover plate over the space at expansion joint.
4. Fasten cover plates to gutter section on one side of expansion joint only.
5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.

F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

3.8 CONDUCTORS (DOWNSPOUTS)

A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.

B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.

C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

3.9 SPLASH PANS

A. Install where downspouts discharge on low slope roofs unless shown otherwise.

B. Set in roof cement prior to pour coat installation or sealant compatible with single ply roofing membrane.

3.10 GOOSENECK ROOF VENTILATORS

A. Install on structural curb not less than 200 mm (8 inch) high above roof surface.

B. Securely anchor ventilator curb to structural curb with fasteners spaced not over 300 mm (12 inch) on center.

C. Anchor gooseneck to curb with screws having neoprene washers at 150 mm (6 inch) on center.

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SECTION 07 71 00
ROOF SPECIALTIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies copings.

1.2 RELATED WORK

A. Section 07 22 00, ROOF AND DECK INSULATION: Rigid Insulations for Roofing.

B. Section 07 92 00, JOINT SEALANTS: Sealant Material and Installation.

1.3 QUALITY CONTROL

A. Provide roof accessories that products of manufacturers regularly engaged in producing the kinds of products specified.

B. For each accessory type provide products made by the same manufacturer.

C. Assemble each accessory to the greatest extent possible before delivery to the site.

1.4 PERFORMANCE REQUIREMENTS

A. Provide roof accessories that withstand exposure to weather and resist thermal movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, or installation.

B. Manufacture and install roof accessories to allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects.

1. Provide clips that resist rotation and avoid shear stress as a result of thermal movements.
2. For design purposes, base provisions for thermal movement on assumed ambient temperature (range) from minus 18 degrees C (0 degrees F), ambient to 82 degrees C (180 degrees F).

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Representative sample panel as requested. Include manufacturer's identifying label.

C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.

D. Manufacturer's Literature and Data: Each item specified.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

B32-08(2014).....Solder Metal

D1970/D1970M-20.....Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection

C. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

1.7 MANUFACTURER'S WARRANTY:

A. Watertight warranty shall be included and supplied by the primary roof system manufacturer so that watertight warranty terms and conditions are part of the overall primary roof system manufacturer warranty.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless-Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304.

2.2 UNDERLAYMENT

A. Self-Adhering Modified Bitumen Underlayment:

1. Provide self-adhering modified bitumen membrane underlayment material in compliance with ASTM D1970/D1970M, suitable for use as underlayment for metal copings and fascias.
2. Provide membrane with integral non-tacking top surface of polyethylene film or other surface material to serve as separator between bituminous material and metal products to be applied above.
3. Provide primer.

B. Slip Sheet: Provide 0.24 kg per square meter (5 pounds per 100 sf) rosin sized unsaturated building paper for slip sheet.

2.3 COPINGS

A. Turn outer edges down each face of wall as shown on construction documents.

B. Maximum lengths of 12 feet.

C. Shop fabricate external and internal corners as one-piece assemblies with not less than 305 mm (12 inch) leg lengths.

D. Provide 101 mm (4 inch) wide 0.81 mm (0.032 inch) thick watertight joint covers.

E. Provide concealed guttered splice plate of 0.81 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.

2.4 FINISH:

A. Stainless-Steel Finish: No. 2B (bright, cold rolled, unpolished

PART 3 - EXECUTION

3.1 INSTALLATION

A. Examine substrates, areas, and conditions, to verify actual locations, dimensions, and other conditions affecting performance of the Work.

B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.

C. Underlayment Installation:

1. Self-Adhering Sheet Underlayment:

a. Apply primer as required by manufacturer.

b. Comply with temperature restrictions of underlayment manufacturer for installation.

c. Apply wrinkle free, in shingle fashion to shed water, and with end laps of not less than 152 mm (6 inches) staggered 610 mm (24 inches) between courses.

d. Overlap side edges not less than 89 mm (3-1/2 inches). Roll laps with roller.

e. Cover underlayment within 14 days.

f. Apply continuously under copings and roof-edge fascias and gravel stops.

D. Install roof accessories where indicated in construction documents.

E. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise. Provide fasteners suitable for application, for metal types being secured and designed to meet performance requirements.

F. Where soldered joints are required, clean surfaces to be soldered, removing oils and foreign matter.

1. Pre-tin edges of sheets to be soldered to a width of 38 mm (1-1/2 inches).

2. Reduce pre-tinning where pre-tinned surface would show in completed work.

3. Do not use torches for soldering.

4. Heat surfaces to receive solder and flow solder into joint.

5. Fill joint completely.

6. Completely remove flux and spatter from exposed surfaces.

G. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions.

H. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

3.2 ADJUSTING

A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.3 PROTECTION

A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 077246
ROOF WALKWAYS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fiberglass-reinforced plastic (FRP) roof walkways.

1.2 DEFINITIONS

A. FRP: Fiberglass reinforced plastic.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site in conjunction with Roofing preinstallation conference specified in Division 07 Roofing Section.

1.4 COORDINATION

A. Coordinate layout and installation of walkways with roofing membrane and base flashing and interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.

1. Coordinate layout and location of walkways with Owner and drawings.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of roof walkway and accessory.

1. Submit manufacturer’s published literature including structural design data, structural properties data, grating load/deflection tables, corrosion resistance tables, certificates of compliance, test reports as applicable, concrete anchor systems and their allowable load tables, and design calculations for systems not sized or designed in the contract documents.

B. Shop Drawings: For walkways.

1. Show layout of walkways including material sizes, types, styles, part or catalog numbers, including accessories required for a complete installation.

C. Samples: For each exposed product and for each color and texture specified, prepared on Samples of size to adequately show color.

1.6 QUALITY ASSURANCE

A. Manufacturer Qualifications: Items provided under this Section shall be furnished by manufacturers having a minimum of ten years’

experience in the design and manufacture of similar products and systems.

1.7 PRODUCT DELIVERY AND STORAGE

A. Delivery manufactured materials in original, unbroken pallets, packages, containers, or bundles bearing the label of the manufacturer. Adhesives, resins and their catalysts and hardeners shall be crated or boxed separately and noted as such to facilitate their movement to a dry indoor storage facility.

B. Storage and handle materials carefully to prevent abrasion, cracking, chipping, twisting, other deformations, and other types of damage.

1. Adhesives, resins and their catalysts are to be stored in dry indoor storage facilities between 70- and 85-degrees F (21 to 29 degrees C) until they are required.

1.8 WARRANTY

A. Manufacturer's Warranty: Manufacturer agrees to repair or replace components that fail(s) in materials or workmanship within specified warranty period.

1. Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. General Performance: Walkways shall withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.

B. Load/Deflection: Grating shall withstand a uniform load of 100 psf (4.8 kPa) or concentrated load of 300 lb (136 kg). Deflection shall not to exceed 0.25 inch (6 mm).

C. Wind Uplift Resistance: Roof walkway panels shall be of sufficient weight and open area to withstand uplift pressures acting upon the roof in accordance with ASCE-7 and applicable code.

1. Refer to Division 07 roofing section.

2.2 ROOF WALKWAYS

A. Molded FRP Gratings: One-piece molded construction from resin reinforced with continuous rovings of equal number of layers in each direction, with tops and bottoms of bearing bars and cross bars in the same plane, in square mesh pattern, and with integrally applied grit on top surface of each bar providing slip-resistant walking surface.

1. Fibergrate Molded Gratings.

B. Fire rating: Grating shall be fire retardant with a tested flame spread rating of 25 or less when tested in accordance with ASTM E 84. Fire testing performed only on the resin is not acceptable.

C. Color: Gray.

D. Depth: 1.5-inch with a tolerance of plus or minus 1/16 inch (2 mm).

E. Mesh Configuration: 1.5 inch x 1.5 inch (38 mm x 38 mm) with a tolerance of plus or minus 1/16 inch (2 mm) mesh centerline to centerline.

1. Panel Size: 4 x 12 feet (1.2 x 3.7 m).
2. Weight: 2.5 lb/sq ft (11.7 kg/m2).
3. Open Area: 70 percent.

2.3 ACCESSORIES

A. Walkway Feet: Grating manufacturer’s rubber feet for molded grating.

1. Fit walkway panels with styrene-butadiene rubber (SBR) feet, fit tightly on the base of the grating to create a 1/2 inch (13 mm) elevation of the grating above the roof membrane surface.
2. For pedestrian loads, utilize one rubber foot every 24 inches (600 mm) on center.

a. Install additional feet as recommended by manufacturer for equipment and material loads.

B. Panel Clips: Manufacturer’s “F” clips; Type 316 stainless steel.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.

B. Verify that roof assembly is sound, dry, smooth, clean, sloped for drainage, securely anchored and ready for placement of walkways.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install walkways according to manufacturer's written instructions.

B. Roof Walkway Installation:

1. Verify that locations of access and servicing points for roof-mounted equipment are served by locations of roof walkways.

    a. Locate walkways according to approved shop drawings.
    b. Cut panels as required to avoid obstructions, coordinate with equipment and roof access.
        1) Cut panels in a manner to produce a smooth exposed edge.

2. Connect panels together using manufacturer’s hold-down clips spaced at maximum of 4 ft (1.2 m) apart and not less than 4 clips per panel, unless otherwise recommended by manufacturer.

3.3 REPAIR AND CLEANING

A. Clean exposed surfaces according to manufacturer's written instructions.

B. Replace walkways that have been damaged or that cannot be successfully repaired by finish touchup or similar minor repair procedures.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

1.3 QUALITY ASSURANCE:

A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.

B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.

C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:

1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in

ASTM C794 to determine if primer or other specific joint preparation techniques are required.

2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.

1.4 CERTIFICATION:

A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Installer qualifications.
C. Contractor certification.
D. Manufacturer's installation instructions for each product used.
E. Cured samples of exposed sealants for each color.
F. Manufacturer's Literature and Data:
   1. Primers
   2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
G. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

A. Environmental Limitations:
   1. Do not proceed with installation of joint sealants under following conditions:
      a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).
      b. When joint substrates are wet.

B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

B. Carefully handle and store to prevent inclusion of foreign materials.

C. Do not subject to sustained temperatures exceeding 32 degrees C (90 degrees F) or less than 5 degrees C (40 degrees F).

1.8 DEFINITIONS:

A. Definitions of terms in accordance with ASTM C717 and as specified.

B. Backing Rod: A type of sealant backing.

C. Bond Breakers: A type of sealant backing.

D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".

B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. ASTM International (ASTM):

C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material

C612-14.....Mineral Fiber Block and Board Thermal Insulation

C717-14a.....Standard Terminology of Building Seals and Sealants

C734-06(R2012).....Test Method for Low-Temperature Flexibility of Latex Sealants after Artificial Weathering

C794-10.....Test Method for Adhesion-in-Peel of Elastomeric Joint Sealants

C919-12.....Use of Sealants in Acoustical Applications.

C920-14a.....Elastomeric Joint Sealants.

C1021-08(R2014).....Laboratories Engaged in Testing of Building Sealants

C1193-13.....Standard Guide for Use of Joint Sealants.

C1248-08(R2012).....Test Method for Staining of Porous Substrate by Joint Sealants

C1330-02(R2013).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants

C1521-13.....Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints

D217-10.....Test Methods for Cone Penetration of Lubricating Grease

D1056-14.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber

E84-09.....Surface Burning Characteristics of Building Materials

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

D. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SEALANTS:

A. Exterior Sealants:

1. Vertical surfaces, provide non-staining ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
2. Horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T.
3. Provide location(s) of exterior sealant as follows:
   a. Joints formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Provide sealant at exterior surfaces of exterior wall penetrations.

b. Metal to metal.

c. Masonry to masonry or stone.

d. Stone to stone.

e. Cast stone to cast stone.

f. Masonry expansion and control joints.

g. Wood to masonry.

h. Masonry joints where shelf angles occur.

i. Voids where items penetrate exterior walls.

j. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.

B. Floor Joint Sealant:

1. ASTM C920, Type S or M, Grade P, Class 25Use T.

2. Provide location(s) of floor joint sealant as follows.

a. Seats of metal thresholds exterior doors.

b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.

2.2 COLOR:

A. Sealants used with exposed masonry are to match color of mortar joints.

B. Sealants used with unpainted concrete are to match color of adjacent concrete.

C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:

1. Type C: Closed-cell material with a surface skin.

C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32 degrees C (minus 26 degrees F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

A. Mineral fiberboard: ASTM C612, Class 1.

B. Thickness same as joint width.

C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

A. As recommended by manufacturer of caulking or sealant material.

B. Stain free type.

2.7 CLEANERS-NON POROUS SURFACES:

A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.

B. Coordinate for repair and resolution of unsound substrate materials.

C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).

B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.

2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
   a. Concrete.
   b. Masonry.
   c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
   a. Metal.
   b. Glass.
   c. Porcelain enamel.
   d. Glazed surfaces of ceramic tile.

C. Do not cut or damage joint edges.

D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
   1. Do not leave gaps between ends of sealant backings.
   2. Do not stretch, twist, puncture, or tear sealant backings.
   3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.
   1. Apply primer prior to installation of back-up rod or bond breaker tape.
   2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.

B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.

C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.

D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.

E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.

B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).
2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to “skin” over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.
8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
11. Replace sealant which is damaged during construction process.

C. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.

D. Interior Sealants: Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cutouts to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.

1. Extent of Testing: Test completed elastomeric sealant joints as follows:
   a. Perform 10 tests for first 305 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
   b. Perform one test for each 305 m (1000 feet) of joint length thereafter or one test per each floor per elevation.

B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.

C. Inspect tested joints and report on following:

1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
3. Whether sealants filled joint cavities and are free from voids.
4. Whether sealant dimensions and configurations comply with specified requirements.

D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.

E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.

F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.

B. Leave adjacent surfaces in a clean and unstained condition.

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SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1. SUMMARY

1 A. Section Includes:

1. Hollow metal doors hung in hollow metal frames at interior locations.
2. Hollow metal door frames for wood doors and borrowed lights at interior locations.
3. Glazed openings and louvers in hollow metal doors.

1. RELATED REQUIREMENTS

2 A. Door Hardware: Section 08 71 00, DOOR HARDWARE.

B. Glazing: Section 08 80 00, GLAZING.

1. **APPLICABLE PUBLICATIONS**

3 A. Comply with references to extent specified in this section.

B. American National Standard Institute (ANSI):

1. A250.8-2014 - Standard Steel Doors

C. and Frames. ASTM International (ASTM):

1. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
2. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip.
3. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability, Solution Hardened, and Bake Hardenable.
4. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
5. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
6. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
7. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
8. D3656/D3656M-13 - Insect Screening and Louver Cloth Woven from Vinyl Coated Glass Yarns.

D. 9. E90-09 - Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements.

E. Federal Specifications (Fed. Spec.):

1. L-S-125B - Screening, Insect,

Nonmetallic. Master Painters

Institute (MPI):

1. No. 18 - Primer, Zinc Rich, Organic.

F. National Association of Architectural Metal Manufacturers (NAAMM):
   1. AMP 500-06 - Metal Finishes Manual.
G. National Fire Protection Association (NFPA):
   1. 80-16 - Fire Doors and Other Opening Protectives.
H. UL LLC (UL):
   1. 10C-09 - Positive Pressure Fire Tests of Door Assemblies.
   2. 1784-15 - Air Leakage Tests of Door Assemblies and Other Opening Protectives.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Submittal Drawings:
   1. Show size, configuration, and fabrication and installation details.
C. Manufacturer's Literature and Data:
   1. Description of each product.
   2. Include schedule showing each door and frame requirements fire label and smoke control label for openings.
   3. Installation instructions.
D. Sustainable Construction Submittals:
   1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

1.5 DELIVERY

A. Fasten temporary steel spreaders across the bottom of each door frame before shipment.
B. Deliver products in manufacturer's original sealed packaging.
C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight conditioned facility.
B. Protect products from damage during handling and construction operations.

1.7 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Sheet Steel: ASTM A1008/A1008M, cold-rolled.
B. Galvanized Sheet Steel: ASTM A653.

C. Insect Screening: ASTM D3656/D3656M, 18 by 18 aluminum wire mesh.

D. Aluminum Sheet: ASTM B209M (ASTM B209).

E. Aluminum Extrusions: ASTM B221M (ASTM B221).

2. PRODUCTS - GENERAL

2 A. Basis of Design: Match Existing

B. Provide hollow metal doors and frames from one

C. manufacturer. Sustainable Construction Requirements:

1. Steel Recycled Content: 30 percent total recycled content, minimum.

2. Aluminum Recycled Content: 50 percent total recycled content, minimum.

2. HOLLOW METAL DOORS

3 A. Hollow Metal Doors: ANSI A250.8; 44 mm (1-3/4 inches) thick. See drawings for sizes and designs.

1. Interior Doors: Level 3 and Physical Performance Level A, extra-heavy duty; Model 2, seamless at stairs, and security,

B. locations.

Door Faces:

1. Interior Doors: Galvanized sheet steel minimum Z120 or ZF120 (G40 or A40) or ZF180 (G60 or A60) Z275 (G90) coating .

C. Door Cores:

1. Interior Doors: vertical steel stiffeners.

2. Fire Doors: Manufacturer's standard complying with specified fire rating performance.

2.4 HOLLOW METAL FRAMES

A. Hollow Metal Frames: ANSI A250.8; face welded

1. Interior Frames:

a. Level 1 Hollow Metal Doors: 1.0 mm (0.042 inch) thick.

b. Level 2 and Level 3 Hollow Metal Doors: 1.3 mm (0.053 inch) thick.

c. Wood Doors and Borrowed Lights 1.3 mm (0.053 inch) thick.

2. Interior Borrowed Light Frames: 1.3 mm (0.051 inch) thick.

3. Interior Frames for Lead Lined Doors:

a. Openings with Structural Steel Subframe: 1.3 mm (0.053 inch) thick.

b. Lead Lining: See Section 13 49 00, RADIATION PROTECTION.

c. Interior Automatic Operator Door Frames: 1.7 mm (0.067 inch) thick.

d. Interior Detention Door Frames: Minimum 2 mm (0.093 inch) thick.

e. Exterior Frames:

1) Level 3Hollow Metal Doors: 1.3 mm (0.053 inch) thick.

2) Level 4 Hollow Metal Doors: 1.7 mm (0.067 inch) thick.

B. Frame Materials:

1. Interior Frames: Galvanized sheet steel minimum Z120 or ZF120 (G40 or A40) Z180 or ZF180 (G60 or A60) Z275 (G90) coating .

2.5 FABRICATION

A. Hardware Preparation: ANSI A250.8; for hardware specified in Section 08 71 00, DOOR HARDWARE.

B. Hollow Metal Door Fabrication:

1. Close top edge of exterior doors flush and seal to prevent water intrusion.
2. Fill spaces between vertical steel stiffeners with insulation.

C. Fire and Smoke Control Doors:

1. Close top and vertical edges flush.
2. Apply steel astragal to active leaf at pair and double egress doors.
   a. Exception: Where vertical rod exit devices are specified for both leaves swinging in same direction.
3. Fire and Smoke Control Door Clearances: NFPA 80.

D. Transom Panel Fabrication:

1. Fabricate panels as specified for doors.
2. Fabricate bottom edge with rabbet stop where no transom bar occurs.

E. Hollow Metal Frame Fabrication:

1. Fasten mortar guards to back of hardware reinforcements, except on lead-lined frames.
2. Concealed Closers in Head Frame: Provide 1 mm (0.042 inch) thick steel removable stop sections for access to concealed face plates and control valves, except when cover plates are furnished with closer.
3. Terminated Stops: ANSI A250.8.
4. Borrowed Light and Panel Opening Frames:
   a. Provide integral stop on exterior, corridor, or secure side of door.
   b. Design rabbet width and depth to receive glazing material or panel shown on drawings.
5. Frame Anchors:
   a. Floor anchors:
      1) Provide extension type floor anchors to compensate for depth of floor fills.
      2) Provide 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive floor fasteners.
      3) Provide 50 mm by 50 mm by 9 mm (2 inch by 2 inch by 3/8 inch) clip angle for lead lined frames, drilled for floor

fasteners.

4) Provide mullion 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two floor fasteners and frame anchor screws.

5) Provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for floor fasteners and frame anchor screws for sill sections.
   a) Space floor bolts50 mm (24 inches) on center.

b. Jamb anchors:
   1) Place anchors on jambs:
      a) Near top and bottom of each frame.
      b) At intermediate points at maximum 600 mm (24 inches) spacing.
   2) Form jamb anchors from steel minimum 1 mm (0.042 inch) thick.
   3) Anchors set in masonry: Provide adjustable anchors designed for friction fit against frame and extended into masonry minimum 250 mm (10 inches). Provide one of following types:
      a) Wire Loop Type: 5 mm (3/16 inch) diameter wire.
      b) T-Shape type.
      c) Strap and stirrup type: Corrugated or perforated sheet steel.
   4) Anchors for stud partitions: Provide tabs for securing anchor to sides of studs. Provide one of the following:
      a) Welded type.
      b) Lock-in snap-in type.
   5) Anchors for frames set in prepared openings:
      a) Steel pipe spacers 6 mm (1/4 inch) inside diameter, welded to plate reinforcing at jamb stops, or hat shaped formed strap spacers 50 mm (2 inches) wide, welded to jamb near stop.
      b) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass through frame and spacers.
      c) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
   6) Anchors for observation windows and other continuous frames set in stud partitions.
      a) Weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
      b) Space maximum 600 mm (24 inches) on centers.
   7) Modify frame anchors to fit special frame and wall construction.
   8) Provide special anchors where shown on drawings and where required to suit application.

F. Sound Rated Door Frames:
   1. Seals: Integral continuous gaskets on frames.

G. Louver Fabrication:

1. Fabricate louvers as complete units.

2. Weld stationary blades to frames.
3. Factory install louvers in door cutouts, welded to door.

H. Louver Screen Fabrication:

1. Fabricate frame to hold wire fabric in channel with retaining bar anchor and to mount on surface of door with screws.
2. Do not lap frame over louver opening.
3. Miter frame corners and join by concealed mechanical fastenings extending about 57 mm (2-1/4 inches) into ends of each member.
4. Drill frame and doors for screw attachment:
   a. Space screws 50 mm (2 inches) from end of each leg of frame and maximum 300 mm (12 inches) on center.
5. Insect Screens: Fasten insect screens to interior side of doors with retaining bar against door and not exposed to view.
6. Wire Guards: Fasten wire guard to exterior side of door with retaining bar against door and not exposed to view.

2.6 FINISHES

A. Steel and Galvanized Steel : ANSI A250.8; shop primed.

B. Stainless Steel: NAAMM AMP 500; No. 4 polished finish.

1. Blend welds to match adjacent finish.

C. Finish exposed surfaces after fabrication.

D. Aluminum Anodized Finish: NAAMM AMP 500.

1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.
2. Color Anodized Finish: AA-C22A42 or AA-C22A44; Class I Architectural, 0.018 mm (0.7 mil) thick.
3. Clear Anodized Finish: AA-C22A31; Class II Architectural, 0.01 mm (0.4 mil) thick.
4. Color Anodized Finish: AA-C22A32 or AA-C22A34; Class II Architectural, 0.01 mm (0.4 mil) thick.

2.7 ACCESSORIES

A. Primers: ANSI A250.8.

B. Barrier Coating: ASTM D1187/D1187M.

C. Welding Materials: AWS D1.1/D1.1M, type to suit application.

D. Clips Connecting Members and Sleeves: Match door faces.

E. Fasteners: stainless steel .

1. Metal Framing: Steel drill screws.
2. Masonry and Concrete: Expansion bolts and power actuated drive pins .

F. Anchors: stainless steel.

G. Galvanizing Repair Paint: MPI No. 18.

H. Insulation: Unfaced mineral wool.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Apply barrier coating to metal surfaces in contact with cementitious materials to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
2. Install fire doors and frames according to NFPA 80.
3. Install smoke control doors and frames according to NFPA 105.

3.3 FRAME INSTALLATION

A. Apply barrier coating to concealed surfaces of frames built into masonry.

B. Plumb, align, and brace frames until permanent anchors are set.

1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
2. Use wood spreaders at bottom of frame when shipping spreader is removed.
3. Where construction permits concealment, leave shipping spreaders in place after installation, otherwise remove spreaders when frames are set and anchored.
4. Remove wood spreaders and braces when walls are built and jamb anchors are secured.

C. Floor Anchors:

1. Anchor frame jambs to floor with two expansion bolts.
   a. Lead Lined Frames: Use 9 mm (3/8 inch) diameter bolts.
   b. Other Frames: Use 6 mm (1/4 inch) diameter bolts.
2. Power actuated drive pins are acceptable to secure frame anchors to concrete floors.

D. Jamb Anchors:

1. Masonry Walls:
   a. Embed anchors in mortar.
   b. Fill space between frame and masonry with grout or mortar as walls are built.

2. Metal Framed Walls: Secure anchors to sides of studs with two fasteners through anchor tabs.
3. Prepared Masonry and Concrete Openings:
   a. Direct Securement: 6 mm (1/4 inch) diameter expansion bolts through spacers.
   b. Subframe or Rough Buck Securement:

1) 6 mm (1/4 inch) diameter expansion bolts on 600 mm (24 inch) centers.
2) Power activated drive pins on 600 mm (24 inches) centers.

c. Secure two-piece frames to subframe or rough buck with machine screws on both faces.

E. Frames for Sound Rated Doors: Fill frames with insulation.

F. Lead Lined Frames:

1. Extend jambs and anchor with clip angles to structure above.

a. Fasteners to Concrete: Minimum two, 9 mm (3/8 inch) diameter expansion bolts or power actuated drive pins .

b. Connection to Structural Steel: Welded.

G. Touch up damaged factory finishes.

1. Repair galvanized surfaces with galvanized repair paint.
2. Repair painted surfaces with touch up primer.

3.4 DOOR INSTALLATION

A. Install doors plumb and level.

B. Adjust doors for smooth operation.

C. Touch up damaged factory finishes.

1. Repair galvanized surfaces with galvanized repair paint.
2. Repair painted surfaces with touch up primer.

3.5 CLEANING

A. Clean exposed door and frame surfaces. Remove contaminants and stains.

3.6 PROTECTION

A. Protect doors and frames from traffic and construction operations.

B. Remove protective materials immediately before acceptance.

C. Repair damage.

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SECTION 08 14 00
INTERIOR WOOD DOORS

PART 1 - GENERAL

1. SUMMARY

1 A. Section Includes:

1. Interior flush wood doors transparent finish.

a. Fire rated doors.

b. Smoke rated doors.

c. Acoustical doors.

1. RELATED REQUIREMENTS

2 A. Paints and Coatings and Composite Wood and Agrifiber VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

B. Door Hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.

C. Installation of Doors and Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 71 00, DOOR HARDWARE .

D. Door Finish: TO MATCH EXISTING

1. APPLICABLE PUBLICATIONS

3 A. Comply with references to extent specified in this section.

B. American National Standards Institute/Window and Door Manufacturers Association (ANSI/WDMA):

1. I.S. 1A-13 - Architectural Wood

C. Flush Doors. ASTM International (ASTM):

1. E90-09 - Laboratory Measurements of Airborne Sound Transmission Loss of Building Partitions and Elements.

D. National Fire Protection Association (NFPA):

1. 80-16 - Fire Doors and Other Opening Protectives.

2. 252-12 - Fire Tests of Door Assemblies.

E. UL LLC (UL):

1. 10C-09 - Positive Pressure Fire Tests of Door Assemblies.

F. Window and Door Manufacturers Association (WDMA):

1. TM 7-14 - Cycle-Slam Test.

2. TM 8-14 - Hinge Loading Test.

3. TM 10-14 - Screw Holding Capacity.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication and installation details.
2. Include details of glazing
3. Indicate project specific requirements not included in Manufacturer's Literature and Data submittal.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Fire rated doors showing conformance

D. with NFPA 80 Samples:

1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
2. Veneer sample 200 mm by 275 mm (8 inch by 11 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.

E. Sustainable Construction Submittals:

F. 1. Low Pollutant-Emitting Materials:

a. Show volatile organic compound types and quantities. Test Reports: Indicate products comply with specifications.

G. 1. Screw Holding Capacity Test.
2. Cycle-Slam Test.
3. Hinge-Loading Test.

Operation and Maintenance Data:

1. Care instructions for each exposed finish product.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:

1. Regularly and presently manufactures specified products.
2. Manufactures specified products with satisfactory service on five similar installations for minimum five years.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

1. Minimum 0.15 mm (6 mil) polyethylene bags or cardboard packaging to remain unbroken during delivery and storage.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.

C. 1. Identify door opening corresponding to Door Schedule.

Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.1 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight conditioned facility.

1. Store doors according to ANSI/WDMA I.S. 1A.

B. Protect products from damage during handling and construction operations.

1.2 FIELD CONDITIONS

A. Environment:

1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
2. Work Area Ambient Temperature Range: 21 to 27 degrees C (70 to 80 degrees F) continuously, beginning 48 hours before installation.
3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.
   a. Comply with door manufacturer's instructions for relative humidity.

1.3 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant interior factory finished flush wood doors against material and manufacturing defects.

1. Warranty Period: Lifetime of original installation.

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Provide each product from one manufacturer.

C. Sustainable Construction Requirements:

1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
   a. Paints and coatings.
   b. Composite wood and agrifiber.

2.2 FLUSH WOOD DOORS

A. General:

1. ANSI/WDMA I.S. 1A, Extra Heavy Duty.
2. Adhesive: Type II.
3. Core: Structural composite lumber, except when mineral core is required for fire rating.
4. Thickness: 44 mm (1-3/4 inches) unless otherwise shown or specified.

B. Faces:

1. ANSI/WDMA I.S. 1A.

2. One species throughout project unless scheduled or otherwise shown.
3. Transparent Finished Faces: Premium Grade. plain sliced white birch .
   a. AA Grade face veneer.
   b. Match face veneers for doors for uniform effect of color and grain at joints.
   c. Door Edges: Same species as door face veneer, except maple is acceptable for stile face veneer on birch doors.
   d. In existing buildings, where doors are required to have transparent finish, use wood species, grade, and assembly of face veneers to match adjacent existing doors.
4. Factory sand doors for finishing.

C. Wood For Stops, Louvers, Muntins and Moldings For Flush Doors Required to Have Transparent Finish:
1. Solid wood of same species as face veneer, except maple is acceptable on birch doors.
2. Glazing:
   a. On non-fire-rated doors, use applied wood stops nailed tightly on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on center.
3. Wood Louvers:
   a. Door manufacturer's standard product, fabricated of solid wood sections.
   b. Wood Slats: minimum 5 mm (3/16 inch) thick.
   c. Stiles routed out to receive slats.
   d. Secure louvers in prepared cutouts with wood stops.

D. Fire-Rated Wood Doors:
1. Fire Resistance Rating:
   a. B Label: 1-1/2 hours.
   b. C Label: 3/4 hour.
2. Labels:
   a. Comply with NFPA 252, UL 10C, and labeled by qualified testing and inspection agency showing fire resistance rating.
   b. Metal labels with raised or incised markings.
3. Performance Criteria for Stiles of Doors Utilizing Standard Mortise Leaf Hinges:
   a. Hinge Loading: WDMA TM 8. Average of 10 test samples for Extra Heavy Duty doors.
   b. Direct Screw Withdrawal: WDMA TM 10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12

wood screw.

c. Cycle-Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested according to WDMA TM 7.

4. Hardware Reinforcement:

a. Provide fire rated doors with hardware reinforcement blocking.

b. Size of lock blocks as required to secure hardware specified.

c. Top, Bottom and Intermediate Rail Blocks: Minimum 125 mm (5 inches) by full core width.

d. Reinforcement blocking in compliance with labeling requirements.

e. Mineral material similar to core is not acceptable.

5. Other Core Components: Manufacturer's standard as allowed by labeling requirements.

6. Glazed Vision Panel Frame: Steel approved for use in labeled doors.

7. Astragal: Steel type for pairs of doors.

E. Smoke Barrier Doors:

1. Glazed Vision Panel Frame: Steel approved for use in labeled doors.

2. Astragal: Steel type for pairs of doors, including double egress doors.

F. Sound Rated Doors:

1. Fabricated as specified for flush wood doors with additional construction requirements to comply with specified sound transmission class (STC).

2. STC Rating of door assembly in place when tested according to ASTM E90 by independent acoustical testing laboratory minimum 35 .

3. Accessories:

a. Frame Gaskets and Automatic Door Bottom Seal: As specified in Section 08 71 00, DOOR HARDWARE.

2.3 FABRICATION

A. Factory machine interior wood doors to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.

1. Factory fit fire rated doors according to NFPA 80.

B. Rout doors for hardware using templates and location heights specified in Section 08 71 00, DOOR HARDWARE.

C. Factory fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (2 inches) of door thickness undercut where shown.

D. Clearances between Doors and Frames and Floors:

1. Fire Rated Doors: Comply with NFPA 80.

a. Doors with Automatic Bottom Seal: Maximum clearance 10 mm (3/8 inch) at threshold.

b. Other Door Bottoms: Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.

2. Door Jambs, Heads, and Meeting Stiles: Maximum 3 mm (1/8 inch).

E. Provide cutouts for glazed and louver openings.

F. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.

G. Identify each door on top edge.

1. Mark with stamp, brand or other indelible mark, giving manufacturer’s name, door’s trade name, construction of door, date of manufacture and quality.
2. Mark door or provide separate certification including name of inspection organization.
3. Identify door manufacturing standard, including glue type.
4. Identify veneer and quality certification.
5. Identification of preservative treatment for stile and rail doors.

2.4 FINISHES

A. Factory Transparent Finish:
   1. Factory finish flush wood doors.
      a. ANSI/WDMA I.S. 1A Section F-3 Finish System Descriptions for System 5, Conversion Varnish or System 7, Catalyzed Vinyl.
      b. Use stain when required to produce finish specified in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.
   1. Verify door frames are properly anchored.
   2. Verify door frames are plumb, square, in plane, and within tolerances for door installation.
B. Protect existing construction and completed work from damage.
C. Install astragal on active leaf of pair of smoke doors and one leaf of double egress smoke doors.

3.2 INSTALLATION

A. Install products according to manufacturer's instructions and approved submittal drawings.
   1. Install fire rated doors according to NFPA 80.
   2. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 PROTECTION

A. After installation, place shipping container over door and tape in place.
   1. Do not apply tape to door faces and edges.
B. Provide protective covering over exposed hardware in addition to covering door.
C. Maintain covering in good condition until removal is directed by Contracting Officer's Representative.

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SECTION 08 71
00 DOOR
HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

A. Caulking: Section 07 92 00 JOINT SEALANTS.

B. Application of Hardware: Section 08 14 00, WOOD DOORS Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 71 13.11, LOW ENERGY DOOR OPERATORS

C. Painting: Section 09 91 00, PAINTING.

D. Electrical: Division 26, ELECTRICAL.

1.3 GENERAL

A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.

B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).

C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.

D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.

E. The following items shall be of the same manufacturer, except as otherwise specified:

1. Mortise locksets.
2. Hinges for hollow metal and wood doors.
3. Surface applied overhead door closers.
4. Exit devices.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause

52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:

1. Locks, latchsets, and panic hardware: 5 years.
2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and

instructions. Tag one of each different item of hardware and deliver to COR for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR's office until all other similar items have been installed in project, at which time the COR will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

B. Keying: All cylinders shall be keyed into existing Corbin Russwin System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 6 pin type. Keying information shall be furnished at a later date by the COR.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.

B. American Society for Testing and Materials (ASTM): F883-04 Padlocks

E2180-07..... Standard Test Method for Determining the Activity of Incorporated

Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):

A156.1-06.....Butts and Hinges

A156.2-03.....Bored and Pre-assembled Locks and Latches

A156.3-08.....Exit Devices, Coordinators, and Auto Flush Bolts
A156.4-08.....Door Controls (Closers)
A156.5-14.....Cylinders and Input Devices for Locks.
A156.6-05.....Architectural Door Trim
A156.8-05.....Door Controls-Overhead Stops and Holders
A156.11-14.....Cabinet Locks
A156.12-05.....Interconnected Locks and Latches
A156.13-05.....Mortise Locks and Latches Series 1000
A156.14-07.....Sliding and Folding Door Hardware
A156.15-06.....Release Devices-Closer Holder, Electromagnetic and Electromechanical A156.16-
08.....Auxiliary
Hardware
A156.17-04.....Self-Closing Hinges and Pivots
A156.18-06.....Materials and Finishes
A156.20-06.....Strap and Tee Hinges, and Hasps
A156.21-09.....Thresholds
A156.22-05.....Door Gasketing and Edge Seal Systems
A156.23-04.....Electromagnetic Locks
A156.24-03.....Delayed Egress Locking Systems
A156.25-07.....Electrified Locking Devices
A156.26-06.....Continuous Hinges
A156.28-07.....Master Keying Systems
A156.29-07.....Exit Locks and Alarms
A156.30-03.....High Security Cylinders
A156.31-07.....Electric Strikes and Frame Mounted Actuators
A156.36-10.....Auxiliary Locks
A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Other Opening Protectives
101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL): Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle

version (e.g., some types of swing-clear hinges). The

following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:

1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.

B. Provide quantity and size of hinges per door leaf as follows:

1. Doors up to 1210 mm (4 feet) high: 2 hinges.
2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
7. Provide heavy-weight hinges where specified.
8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.

C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 CONTINUOUS HINGES

A. ANSI/BHMA A156.26, Grade 1-600.

1. Listed under Category N in BHMA's "Certified Product Directory."

B. General: Minimum 0.120-inch- (3.0-mm-) thick, hinge leaves with minimum overall width of 4 inches (102 mm); fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete

C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a Teflon-coated 6.35mm (0.25-inch) minimum diameter pin that extends entire length of hinge.

1. Base Metal for Exterior Hinges: Stainless steel.

2. Base Metal for Interior Hinges: Stainless steel.
3. Base Metal for Hinges for Fire-Rated Assemblies: Stainless steel .
4. Provide with non-removable pin (hospital tip option) at lockable outswing doors.

5. Where required to clear adjacent casing, trim, and wall conditions and allow full door swing, provide wide throw hinges of minimum width required.
6. Provide with manufacturer's cut-outs for separate mortised power transfers and/or mortised automatic door bottoms where they occur.
7. Where thru-wire power transfers are integral to the hinge, provide hinge with easily removable portion to allow easy access to wiring connections.
8. Where models are specified that provide an integral wrap-around edge guard for the hinge edge of the door, provide manufacturer's adjustable threaded stud and machine screw mechanism to allow the door to be adjusted within the wrap-around edge guard.

2.3 DOOR CLOSING DEVICES

A. Closing devices shall be products of one manufacturer.

2.4 OVERHEAD CLOSERS

A. Conform to ANSI A156.4, Grade 1.

B. Closers shall conform to the following:

1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
2. Where specified, closer shall have hold-open feature.
3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm

assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.

10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.

13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.5 DOOR STOPS

A. Conform to ANSI A156.16.

B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.

C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.

D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.

E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.

F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.

G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.

H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.

I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.

J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.

K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.

L. Where the specified wall or floor stop cannot be used, provide

concealed overhead stops (surface-mounted where concealed cannot be used).

2.6 OVERHEAD DOOR STOPS AND HOLDERS

A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only

at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.7 LOCKS AND LATCHES

A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than six pins . Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer’s fire label. Provide temporary keying device or construction core to allow opening and closing during construction and prior to the installation of final cores.

B. In addition to above requirements, locks and latches shall comply with following requirements:

1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching [existing]. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.

2.8 PUSH-BUTTON COMBINATION LOCKS

A. ANSI/BHMA A156.5, Grade 1. Battery operated pushbutton entry.

B. Construction: Heavy duty mortise lock housing conforming to ANSI/BHMA A156.13, Grade 1. Lever handles and operating components in compliance with the UFAS and the ADA Accessibility Guidelines. Match lever handles of locks and latchsets on adjacent doors.

C. Special Features: Key override to permit a master keyed security system and a pushbutton security code activated passage feature to allow access without using the entry code.

2.9 ELECTROMAGNETIC LOCKS

A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate attached to door. Listed under Category E in BHMA's "Certified Product Directory."
   1. Type: Full exterior or full interior, as required by application indicated.
   2. Strength Ranking: 1500 lbf (6672 N).
   3. Inductive Kickback Peak Voltage: Not more than 53 V.
   4. Residual Magnetism: Not more than 4 lbf (18 N) to separate door from magnet.

B. Delayed-Egress Locks: BHMA A156.24./Listed under Category G in BHMA's "Certified Product Directory".
   1. Means of Egress Doors: Lock releases within 15 seconds after applying a force not more than 15 lbf (67 N) for not more than 3 seconds, as required by NFPA 101.
   2. Security Grade: Activated from secure side of door by initiating device.
   3. Movement Grade: Activated by door movement as initiating device.
   4. The lock housing shall not project more than 4-inches (101mm) from the underside of the frame head stop.

2.12 ELECTRIC STRIKES

A. ANSI/ BHMA A156.31 Grade 1.

B. General: Use fail-secure electric strikes at fire-rated doors.

2.13 KEYS

A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	**Quantity**
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

2.14 KEY CABINET

A. ANSI Standard A156.11. Provide key cabinet made of cold rolled, 1.2 mm (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all keys for this project plus 25 percent. Provide minimum number of

multiple cabinets where a single cabinet of largest size will not accommodate the required number of keys.

B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately 32 mm (1-

1/4 inch) in diameter engraved with the legend "FILE KEY MUST NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."

C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number, key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.

D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by the COR.

2.15 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

A. Conform to ANSI Standard A156.6.

B. Provide protective plates and door edging as specified below:

1. Kick plates, mop plates and armor plates of metal, Type J100 series.
2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
3. Kick plates and/or mop plates are not required on following door sides:
   a. Armor plate side of doors;
   b. Exterior side of exterior doors;
   c. Closet side of closet doors;
   d. Both sides of aluminum entrance doors.

4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door

bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.

6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

2.16 EXIT DEVICES

A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.

B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.

C. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.

D. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.18 FLUSH BOLTS (AUTOMATIC)

A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).

B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door

fire labels.

2.22 COORDINATORS

A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to

match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.23 THRESHOLDS

A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.

B. For thresholds at elevators entrances see other sections of specifications.

C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.

D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) beyond face of frame.

2.24 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS

A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

2.25 WEATHERSTRIPS (FOR EXTERIOR DOORS)

A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774m^3/s/m).

2.26 MISCELLANEOUS HARDWARE

A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types): Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E07213, conforming to ANSI A156.11. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.

C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.30 FINISHES

A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as

specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.

C. Miscellaneous Finishes:

1. Hinges --exterior doors: 626 or 630.
2. Hinges --interior doors: 652 or 630.
4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
5. Thresholds: Mill finish aluminum.
6. Cover plates for floor hinges and pivots: 630.
7. Other primed steel hardware: 600.

D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces .

F. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

2.31 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	**Base Metal**
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA COR for approval.

B. Hardware Heights from Finished Floor:

1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).

4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.

7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. At exterior

doors,

closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with hex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	**Door Width**	**Hinge Height**
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by COR. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

G. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements.

(All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:
   1. Re-adjust hardware.
   2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
   3. Identify items that have deteriorated or failed.
   4. Submit written report identifying problems.

3.4 DEMONSTRATION

A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.

B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

AUTO DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13.

Hardware Set # 01

For use on mark/door#(s):

C1041, C1045, C1047

Use existing door leaf and
hardware 1 each Clear
Armor plate
1 each Semi-Mortised Auto Door Bottom Heavy Duty
Zero 366AA 1 each Perimeter Seal Zero 870AA
1 each Closer bracket
mount 3 each Silencers

Reuse existing metal frames and doors- Verify existing frames for hinge and strike preps

Hardware Set # 02

For use on mark/door#(s):

1004, C3012,C3013,

Use existing door leaf and
hardware 2 each Clear
Armor plate
2 each Semi-Mortised Auto Door Bottom Heavy Duty Zero 366AA]
1 each Astragal
2 each Perimeter Seal Zero
870AA 1 each Closer bracket
mount
3 each Silencers

Reuse existing metal frames and doors- Verify existing frames for hinge and strike preps

Hardware Set # 02B

For use on mark/door#(s):

A1006,A1006B,A283,A284,A285

Use existing door leaf and
hardware 1 each
Perimeter Seal

Reuse existing metal frames and doors- Verify existing frames for hinge and strike preps

Hardware Set # 03

For use on mark/door#(s):

C026, C028, C019, C207,C216L,A341A,A341B,A342,A343
A397,A397B,B303A,B307B,B307,C3034, C3014,C3016,C3016A,C3017, A724,
A846A, A849

Reuse electric strike and key pad
1 Alarm Contact 120VAC POWER, CONDUIT, AND WIRING
1 ½ Pr. Hager Hinges Heavyweight B1168 5 x 4 ½ x US26D.

1 Push-button Combination Lock N3 – A156.13
F07 G1 E06 Or
1 Electrified Lock F07 (E01-REX, E06)
08 71 00-

24VDC 1 each Closer LCN 4041P x AL
1 each Rockwood Door Edging 301 x 36” x US32D (For recessed installation - typ.) 1 each Rockwood Door Edging 302B x 36” x US32D (For recessed installation - typ.)

1 each Rockwood #400 Series (wall type) or #440 Series (floor type) Door Stop. 1 each Clear Armor plate
1 each Semi-Mortised Auto Door Bottom Heavy Duty Zero 366AA 1 each Perimeter Seal Zero 870AA
3 each Silencers

Hardware Set # 04
For use on mark/door#(s):
A004B, B210, B210C, B210E, B211, B215, C216, B526,B526B, A640,B636

1 ½ Pr. Hager Hinges Heavyweight B1168 5 x 4 ½ x US26D.
1 each Corbin Russwin Lockset – 7 Pin; Style NSA "Newport"' ML2051 x US26D. 1 each Closer LCN 4041P x AL
1 each Rockwood Door Edging 301 x 36" x US32D (For recessed installation - typ.) 1 each Rockwood Door Edging 302B x 36" x US32D (For recessed installation - typ.) 1 each Rockwood #400 Series (wall type) or #440 Series (floor type) Door Stop.
1 each Clear Armor plate
1 each Semi-Mortised Auto Door Bottom Heavy Duty Zero 366AA 1 each Perimeter Seal Zero 870AA
3 each Silencers

Hardware Set # 05
For use on mark/door#(s):
B217,B218, C205,C205B,C212, C214, C214B,C215,B303,B307,C3034,A640B

1 ½ Pr. Hager Hinges Heavyweight B1168 5 x 4 ½ x US26D.
1 each Corbin Russwin Lockset – 7 Pin; Style NSA "Newport"' ML2051 x US26D. 1 each Closer LCN 4041P x AL
1 each Rockwood Door Edging 301 x 36" x US32D (For recessed installation - typ.) 1 each Rockwood Door Edging 302B x 36" x US32D (For recessed installation - typ.) 1 each Rockwood #400 Series (wall type) or #440 Series (floor type) Door Stop.
3 each Silencers
1 each Clear Armor plate
1 each Semi-Mortised Auto Door Bottom Heavy Duty Zero 366AA 1 each Perimeter Seal Zero 870AA

Hardware Set # 05B

For use on mark/door#(s):

B220

1 ½ Pr. Hager Hinges Heavyweight B1168 5 x 4 ½ x US26D.

1 each Corbin Russwin Lockset – 7 Pin; Style NSA "Newport"' ML2051 x US26D. 1 each Closer LCN 4041P x AL

1 each Rockwood Door Edging 301 x 36" x US32D (For recessed installation - typ.) 1 each Rockwood Door Edging 302B x 36" x US32D (For recessed installation - typ.) 1 each Rockwood #400 Series (wall type) or #440 Series (floor type) Door Stop.

3 each Silencers

1 each Clear Armor plate

1 each Semi-Mortised Auto Door Bottom Heavy Duty Zero 366AA 1 each Perimeter Seal Zero 870AA

Hardware Set # 06

For use on mark/door#(s):

B210D,A551

1 ½ Pr. Hager Hinges Heavyweight B1168 5 x 4 ½ x US26D.

1 each Corbin Russwin Lockset – 7 Pin; Style NSA "Newport"' ML2057 x US26D. 1 each Closer LCN 4041P x AL

1 each Rockwood Door Edging 301 x 36" x US32D (For recessed installation - typ.) 1 each Rockwood Door Edging 302B x 36" x US32D (For recessed installation - typ.) 1 each Rockwood #400 Series (wall type) or #440 Series (floor type) Door Stop.

1 each Clear Armor plate

1 each Semi-Mortised Auto Door Bottom Heavy Duty Zero 366AA 1 each Perimeter Seal Zero 870AA

3 each Silencers

Hardware Set # 07

For use on mark/door#(s):

A150, C107, C108, A203, B210D,C210, C216G,C3023,C3024,A407, A408, A416, A417, A449, A449B A463, A464, A473, A474, A555, A557A, A557C, A557D, A558

1 ½ Pr. Offset "Swing Away" Hinges - Hager

1each Corbin Russwin Latchset, Style NSA "Newport" ML2010 x US26D.

1 each Rockwood Door Edging 301 x 36” x US32D (For recessed installation - typ.) 1 each Rockwood Door Edging 302B x 36” x US32D (For recessed installation - typ.) 1 each Rockwood #400 Series (wall type) or #440 Series (floor type) Door Stop.

1 each Clear Armor plate

1 each Semi-Mortised Auto Door Bottom Heavy Duty

Zero 366AA 1 each Perimeter Seal Zero 870AA

3 each Silencers

Reuse existing metal frames and doors- Verify existing frames for hinge and strike preps

Hardware Set # 07B

For use on mark/door#(s):

A2015,C2009,

1 ½ Pr. Offset “Swing Away” Hinges - Hager

1each Corbin Russwin Latchset, Style NSA “Newport” ML2010 x US26D.

1 each Rockwood Door Edging 301 x 36” x US32D (For recessed installation - typ.) 1 each Rockwood Door Edging 302B x 36” x US32D (For recessed installation - typ.) 1 each Rockwood #400 Series (wall type) or #440 Series (floor type) Door Stop.

1 each Clear Armor plate

1 each Semi-Mortised Auto Door Bottom Heavy Duty

Zero 366AA 1 each Perimeter Seal Zero 870AA

3 each Silencers

Reuse existing metal frames and doors- Verify existing frames for hinge and strike preps

Hardware Set # 07C

For use on mark/door#(s):

A2014

1 ½ Pr. Offset “Swing Away” Hinges - Hager

1each Corbin Russwin Latchset, Style NSA “Newport” ML2010 x US26D.

1 each Rockwood Door Edging 301 x 36” x US32D (For recessed installation - typ.) 1 each Rockwood Door Edging 302B x 36” x US32D (For recessed installation - typ.) 1 each Rockwood #400 Series (wall type) or #440 Series (floor type) Door Stop.

1 each Clear Armor plate

1 each Semi-Mortised Auto Door Bottom Heavy Duty Zero 366AA

1 each Perimeter Seal Zero
870AA 3 each Silencers

Reuse existing metal frames and doors- Verify existing frames for hinge and strike preps

Hardware Set # 08

For use on mark/door#(s):

B218,A5088, A5089

1 ½ Pr. Hager hinges heavyweight BB1168 5 x 4 ½ x US26D
1 each Corbin Russwin Panic Listed Rim Exit Device ED5200A x N7** x US26D
1 each Closer LCN 4041P
2 each Surface mounted edge guards.
3 each Silencers
2 each Rockwood #400 Series (wall type) or #440 Series (Floor
type) Door Stop. 1 each Semi-Mortised Auto Door Bottom
Heavy Duty Zero 366AA
1 each Perimeter Seal Zero
870AA 3 each Silencers

Hardware Set # 09A-double
patient For use on
mark/door#(s):

A286, A289,A2016, C211,A5091, A5-5091B

3 Pr. Hager Hinges Heavyweight BB1168 5 x 4 ½ x US26D
1 each Corbin Russwin Lockset – 7 pin; Style NSA "Newport"'
ML2057 x US26D 1 Set Glynn Johnson Flushbolt FB61P x US26D.
1 each Glynn Johnson Dust proof strike DP2 x US26D.
1 each Glynn Johnson Coordinator COR – 2 x FB x BX x US26D.
1 each Rockwood Door Edging 30 x 36"x US32D (For recessed installation).
1 each Rockwood Door Edging 302B x 36" H x US32D (For recessed installation).
2 each Rockwood #400 Series (wall type) or #440 Series (Floor
type) Door Stop. 2 each Closer LCN 4041P x AL.
1 each Astragal
6 each Silencers

2 each Clear Armor plate

2 each Semi-Mortised Auto Door Bottom Heavy Duty
Zero 366AA 2 each Perimeter Seal Zero 870AA

Hardware Set # 09B-DOUBLE
For use on
mark/door#(s):
A2014,**A2015**, C211, C216H, A5092,A5092B,C3023

3 Pr. Hager Hinges Heavyweight BB1168 5 x 4 ½ x US26D
1 each Corbin Russwin Lockset – 7 pin; Style NSA "Newport"'
ML2057 x US26D 1 Set Glynn Johnson Flushbolt FB61P x US26D.
1 each Glynn Johnson Dust proof strike DP2 x US26D.
1 each Glynn Johnson Coordinator COR – 2 x FB x BX x US26D.
1 each Rockwood Door Edging 30 x 36"x US32D (For recessed installation).
1 each Rockwood Door Edging 302B x 36" H x US32D (For recessed installation).
2 each Rockwood #400 Series (wall type) or #440 Series (Floor
type) Door Stop. 2 each Closer LCN 4041P x AL.
1 each Astragal
6 each Silencers
2 each Clear Armor plate
2 each Semi-Mortised Auto Door Bottom Heavy Duty
Zero 366AA 2 each Perimeter Seal Zero 870AA

Hardware Set # 09C-DOUBLE
For use on
mark/door#(s):
C304A,C304B

3 Pr. Hager Hinges Heavyweight BB1168 5 x 4 ½ x US26D
1 each Corbin Russwin Lockset – 7 pin; Style NSA "Newport"'
ML2057 x US26D 1 Set Glynn Johnson Flushbolt FB61P x US26D.
1 each Glynn Johnson Dust proof strike DP2 x US26D.
1 each Glynn Johnson Coordinator COR – 2 x FB x BX x US26D.
1 each Rockwood Door Edging 30 x 36"x US32D (For recessed installation).
1 each Rockwood Door Edging 302B x 36" H x US32D (For recessed installation).
2 each Rockwood #400 Series (wall type) or #440 Series (Floor type) Door Stop.

2 each Closer LCN 4041P x
AL. 1 each Astragal
6 each Silencers
4 each Heavy Duty Armor plate
2 each Semi-Mortised Auto Door Bottom Heavy Duty
Zero 366AA 2 each Perimeter Seal Zero 870AA

Hardware Set # 09D-DOUBLE
For use on
mark/door#(s):
387A, A387K, A2014,A2016

3 Pr. Hager Hinges Heavyweight BB1168 5 x 4 ½ x US26D
1 each Corbin Russwin Lockset – 7 pin; Style NSA "Newport"'
ML2057 x US26D 1 Set Glynn Johnson Flushbolt FB61P x US26D.
1 each Glynn Johnson Dust proof strike DP2 x US26D.
1 each Glynn Johnson Coordinator COR – 2 x FB x BX x US26D.
1 each Rockwood Door Edging 30 x 36"x US32D (For recessed installation).
1 each Rockwood Door Edging 302B x 36" H x US32D (For recessed installation).
2 each Rockwood #400 Series (wall type) or #440 Series (Floor
type) Door Stop. 2 each Closer LCN 4041P x AL.
1 each Astragal
6 each Silencers
2 each Clear Armor plate
2 each Semi-Mortised Auto Door Bottom Heavy Duty
Zero 366AA 2 each Perimeter Seal Zero 870AA

Hardware Set # 10
For use on mark/door#(s):
A476
Reuse electric strike and key pad
1 ½ Pr. Hager Hinges Heavyweight B1168 5 x 4 ½ x US26D.
1 each Corbin Russwin Lockset – 7 Pin; Style NSA "Newport"'
ML2057 x US26D. 1 each Closer LCN 4041P x AL
1 each Rockwood Door Edging 301 x 36" x US32D (For recessed
installation - typ.) 1 each Rockwood Door Edging 302B x 36" x
US32D (For recessed installation - typ.)

1 each Rockwood #400 Series (wall type) or #440 Series (floor type) Door Stop. 1 each Clear Armor plate

1 each Semi-Mortised Auto Door Bottom Heavy Duty Zero 366AA 1 each Perimeter Seal Zero 870AA

3 each Silencers

Hardware Set # 11

For use on mark/door#(s):

S24, S07

1 ½ Pr. Hager hinges heavyweight BB1168 5 x 4 ½ x US26D

1 each Corbin Russwin Panic Listed Rim Exit Device ED5200A x N7** x US26D

1 each Closer LCN 4041P

2 each Surface mounted edge guards.

3 each Silencers

2 each Rockwood #400 Series (wall type) or #440 Series (Floor type) Door Stop.

1 each Semi-Mortised Auto Door Bottom Heavy Duty Zero 366AA

2 each Perimeter Seal Zero 870AA

Hardware Set # 12

For use on mark/door#(s):

HW-12

Each [ADO] Lead-Lined Door to Have: NON-RATED

1	Pivot Set	C07162 x 454KG (1000 LBS) WEIGHT CAPACITY
1	Intermediate Transfer Pivot	CO7311 x 4 WIRE TRANSFER
1	Utility Hospital Lock	F09 x LEAD-LINED x PADDLES POINTING DOWN
1	Electric Unlatch Strike	E09321
1	Power Supply	Regulated, Filtered, 24VDC, Amperage as required
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Overhead Stop	C01541-ADJUSTABLE
1	Set Self-Adhesive Seal	R0Y154

POWER TRANSFER PIVOT IS FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

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SECTION 08 71
13.11
LOW ENERGY POWER ASSIST DOOR OPERATORS

PART 1 - GENERAL

1. **SUMMARY**

1 A. Section Includes:

1. Low-energy, power-assisted automatic swing door operators.

1. **RELATED REQUIREMENTS**

2 A. Commissioning; Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

B. Steel Doors; Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

C. Wood Doors; Section 08 14 00, INTERIOR WOOD DOORS.

D. Door Hardware; Section 08 71 00, DOOR HARDWARE.

E. Electric General Wiring, Connections and Equipment Requirements; Division 26, ELECTRICAL.

1. **APPLICABLE PUBLICATIONS**

3 A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.

2. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire,

C. Profiles, and Tubes. Builders Hardware Manufacturers Association, Inc. (BHMA):

1. 156.19-07 - Power Assist and Low Energy Power Operated Doors.

1. **SUBMITTALS**

4 A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication and

C. installation details. Manufacturer's Literature and Data:

1. Description of each product.

2. Maintenance manuals.

3. Installation instructions.

D. 4. Warranty.

Operation and Maintenance Data:

1. Care instructions for each exposed finish product.

2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:

1. Regularly manufactures specified products.

B. Installer Qualifications:

1. Regularly installs specified products.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant automatic door operators against material and manufacturing defects.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Power assisted automatic door equipment accommodating normal traffic as well as the weight of the doors; UL approved and comply with applicable codes.

2.2 SYSTEM PERFORMANCE

A. Opening Force: Maximum 67 N (15 lbf.).

B. Cycle Tests: 300,000 cycles.

1. Use the widest and heaviest door specified as a test specimen. Narrower or lighter doors of the same configurations will be considered to meet the cycle test requirements.

2.3 MATERIALS

A. Aluminum:

1. Sheet: ASTM B209.

2. Extrusions: ASTM B221.

2.4 PRODUCTS - GENERAL

A. Provide automatic door operators from one manufacturer.

2. LOW-ENERGY AUTOMATIC DOOR OPERATORS

5 A. Conform to BHMA A156.19.

B. Mounting: Surface-mounted .

C. Enclosure: Self-contained within an extruded aluminum housing (alloy 6063-T6) to conceal operator mechanism and mounting brackets and with removable access cover with an overall maximum size of 140 mm (5-1/2 inches) wide by 150 mm (6 inches) deep.

D. Safety Features:

1. Adjustable time delay.
2. Adjustable speed for opening and closing operations.
3. Adjustable backcheck.
4. Decals indicating "In" or "Do Not Enter" installed on both faces of each door where shown conforming to the requirements of ANSI/BHMA A156.19.
5. Re-activation sensor mounted on the push-side door face near the top detect any person standing in the door swing path and prevent the door from closing.
6. Motion sensor to detect any person standing in the door swing path and prevent the door from opening.
   a. Adjustable door sensor system providing complete operation and safety zone coverage.

E. Power Units:

1. Self-contained electric circuits for automatic operators located on each floor of the building.
2. Interruption or failure of power circuits for operators located on one floor of the building shall not interfere with continuous performance of automatic operated doors located on other floors.
3. Power units designed to not interfere with continuous performance of automatic operated doors located on other floors in the case of power interruption or failure.
4. Capacity and size of power circuits according to automatic operator manufacturer's specifications.

2.6 OPERATION

A. Traffic Operation:

1. Single Door: One way.
2. Double Doors: One way Double swing.

B. Operator: Electromechanical; surface-mounted.

1. Operators to have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle.

2. Operators to recycle doors instantaneously to full open position from any point in closing cycle when control switch is reactivated.
3. Operators to allow manual door control in event of power failure.

C. Controls: Solid-state type.

D. Activation: Key , Push-button switch.

2.7 FINISHES

A. Aluminum Anodized Finish: NAAMM AMP 500.

1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.
2. Color Anodized Finish: AA-C22A42 or AA-C22A44; Class I Architectural, 0.018 mm (0.7 mil) thick.
3. Clear Anodized Finish: AA-C22A31; Class II Architectural, 0.01 mm (0.4 mil) thick.
4. Color Anodized Finish: AA-C22A32 or AA-C22A34; Class II Architectural, 0.01 mm (0.4 mil) thick.

B. Aluminum Paint finish:

1. Baked-Enamel or Powder-Coat: AAMA 2603; dry film thickness of 0.04 mm (1.5 mils).

2.8 ACCESSORIES

A. Signage: BHMA standard for operation and door type specified.

B. Fasteners: Corrosion-resistant, compatible with adjoining materials.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine conditions effecting work, including door and frame preparation and electrical rough-ins.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Coordinate installation of equipment with other related work.

C. Mount manual controls and power disconnect switches recessed or semi-flush in partitions.

D. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment in finish work.

E. Install power units and controls in locations indicated.

1. Where units are to be mounted on walls, provide metal supports or shelves for the units.

3.3 ADJUSTING

A. All equipment, including time delay switches, to be accessible for maintenance and adjustment.

B. Adjust operators to function properly for the type o£ traffic (pedestrians) expected to pass through doors.

C. Adjust each door leaf of pairs of doors to open and close in synchronization.

D. On pairs of doors, adjust operators allowing either door to be opened manually without the other door opening.

3.4 DEMONSTRATION AND TRAINING

A. Instruct VA personnel in proper door operator operation and maintenance.

1. Trainer: Manufacturer approved instructor.

B. Submit training plan and trainer qualifications. See Section 01 91 00 - GENERAL COMMISSIONING REQUIREMENTS.

C. Acceptance Condition: After completing work, operate door operators 15 consecutive calendar days without breakdown.

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SECTION 08 71 13
AUTOMATIC DOOR OPERATORS

PART 1 - GENERAL

1. **SUMMARY**

1 A. Section Includes:

1. Automatic operators for swinging and sliding doors.

1. **RELATED REQUIREMENTS**

2 A. Door Hardware: Section 08 71 00, DOOR HARDWARE.

B. Electric General Wiring, Connections and Equipment Requirements: Division 26, ELECTRICAL.

1. **APPLICABLE PUBLICATIONS**

3 A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
2. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.

C. Builders Hardware Manufacturers Association (BHMA):

1. BHMA A156.10-11 - Power Operated

D. Pedestrian Doors. National Fire Protection Association (NFPA):

E. 1. 101-15 - Life Safety Code.

Underwriters Laboratories (UL):

1. 325-13 - Standard for Doors, Drapery, Gate, Louver, and Window Operators and Systems.

1. **SUBMITTALS**

4 A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication and installation details. Manufacturer's Literature and Data:

C.

1. Description of each product.
2. Installation instructions.
3. Warranty.

D. Test reports: Certify each product complies with specifications.

E. Operation and Maintenance Data:

1. Care instructions for each exposed finish product.
2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.

1.1 QUALITY ASSURANCE

A. Manufacturer’s Qualifications:

1. Regularly manufactures specified products.
2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
   a. Provide contact names and addresses for completed projects when requested by Contracting Officer's Representative.

B. Installer’s Qualifications: Experienced installer, approved by the manufacturer.

1.2 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant automatic door operators against material and manufacturing defects.

1. Warranty Period: Two years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Comply with requirements of BHMA A156.10. Unless otherwise indicated on Drawings, provide operators that move doors from fully closed to fully opened position in five seconds maximum time interval, when speed adjustment is at maximum setting.

B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.

C. Electrical Wiring, Connections and Equipment: Motors, starters, controls, associated devices, and interconnecting wiring required for installation. Equipment and wiring as specified in Division 26, ELECTRICAL.

2.2 SWING DOOR OPERATORS

A. General:

1. Type: Institutional type.
2. Size: As recommended by manufacturer for door weight and sizes.

B. Function:

1. Provide operators, enclosed in housing, permitting opening of door by energizing motor and stopped by electrically reducing Voltage and stalling motor against mechanical stop.
2. Door to close by means of spring energy, and closing force controlled by gear system and motor being used as dynamic brake without power, or controlled by hydraulic closer in electro-

hydraulic operators.

3. Opening and Closing Speeds: Field adjustable.
4. Operators with checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle.

5. Operators capable of recycling doors instantaneously to full open position from any point in closing cycle when control switch is activated.
6. When automatic power is interrupted or shut-off, permit doors to easily open manually without damage to automatic operator system.

C. Connect hardware with drive arm attached to door with pin linkage rotating in a self-lubricating bearing. Prevent doors from pivoting on shaft of operator.

D. Operator Housing:
1. ASTM B209, Type 6063-T5 aluminum alloy, 112 mm (4-1/2 inches) wide by 140 mm (5.5 inches) high by 3.2 mm (0.125 inch) thick, aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems.

E. Power Operator:
1. Completely assembled and sealed unit including gear drive transmission, mechanical spring and bearings, located in aluminum case and filled with special lubricant for extreme temperature conditions. Rubber mounted units with provisions for easy maintenance and replacement, without removing door from pivots or frame.

F. Motors:
1. Provide with interlock to prevent operation when doors are electrically locked from opening.

G. Electrical Control:
1. Self-contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator.
2. Connecting Harnesses: Interlocking plugs.

H. Accessories:
1. Metal mounting supports, brackets and other accessories necessary for installation of operators at head of door frames.

I. Microprocessor Controls:
1. Multi-function microprocessor control providing adjustable hold open time (1-30 seconds) with fully adjustable opening speed, LED indications for sensor input signals and operator status and power assist close options. Control capable of receiving activation signals from any device with normally open dry contact output.

2. Hold doors held open by low Voltage applied to the continuous duty motor.
3. Controls:
   a. Adjustable safety circuit that monitors door operation and stops opening direction of door if obstruction is sensed.
   b. Recycle feature that reopens door if obstruction is sensed at any point during closing cycle.
   c. Standard three position key switch with functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated on drawings.

2.3 SLIDING DOOR OPERATORS

A. Operator Function:

1. Electric motor pulling door from closed to open position, stopping door by electrically reducing Voltage and stalling door against mechanical stop.
2. Opening and Closing Speeds: Field adjustable.
3. System permitting manual control of door in event of power failure.

B. Power Operator:

1. Completely assembled and sealed electromechanical operating unit including 95 W (1/8 hp.) DC shunt-wound permanent magnet motor with sealed bearings, located in aluminum case and filled with special lubricant for extreme temperature conditions. Rubber mount units with provisions for easy maintenance and replacement, without removing door from pivots or frame.
2. Opening and Closing Cycle: Field adjustable.

C. Operator Housing:

1. ASTM B209, Type 6063-T5 aluminum alloy, 150 mm (6 inches) wide by 200 mm (8 inches) high by 3.2 mm (0.125 inch) thick, aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems.

2.4 SLIDING DOOR UNITS

A. Provide door panels in compliance with NFPA 101, allowing "breakout" to full open position to provide instant egress at any point in door’s movement.

1. Door Panels: ASTM A1008/A1008M, steel sheet, Type B, cold-rolled, reinforce frame structure, minimum 1.1-mm (0.043 inch) thick steel shapes.

B. Sliding Door Hardware Guide Rollers, Door Carrier:

1. Rollers: Steel or plastic rollers with sealed bearings with each door having two support rollers and one anti-rise roller.
   a. Vertical Adjustment: Minimum 9 mm (0.35 inch) with positive mechanical locks.
   b. Include two urethane covered oil impregnated bearing bottom rollers attached with 5 mm (3/16 inch) thick formed steel guide brackets at each door.
   c. Door Carriers: For each door carrier supporting door leaf, include vertical steel reinforcing member to prevent sagging when door is swung under breakaway

conditions.

1) Carbon Steel Brackets And Fittings: Corrosion resistant.

C. Locking Hardware:

1. Locking hardware at interior doors not requiring physical security is not required.

2. Doors with flush concealed vertical rod panic hardware integrated into doors where physical security is required and free egress is required at all times.

3. Doors with manufacturers' standard hookbolt lock (keyed both sides) where physical security is required and free egress is not required at all times.
   a. At doors with access control devices specified in Division 28 - ELECTRONIC SAFETY AND SECURITY, provide doors with electronic deadbolt locking to prevent doors from manually sliding open.

D. Door Closers: Breakout or swing-out panels with door closers concealed in top rail of door.

2.5 POWER UNITS

A. Self-contained, electric operated and independent of door operator.
   1. Capacity and size of power circuits according to automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

2.6 DOOR CONTROLS

A. Control Devices: BHMA A156.10; control opening and closing functions.

B. Open doors when control device is actuated; hold doors in open positions; then, close doors after a set adjustable time period , unless safety device or reactivated control interrupts operation.

C. Manual Controls:
   1. Push Plate Wall Switch: Recessed type, stainless steel push plate minimum 100 mm by 100 mm (4 inch by 4 inch), with 13 mm (1/2 inch) high letters "To Operate Door-Push" engraved on face of plate.

D. Motion Detector:
   1. Mounting: Surface or concealed.
   2. Detection Area: 1500 mm (60 inches) deep and 1500 mm (60 inches) across, plus or minus 150 mm (6 inches).
   3. Response Time: 25 milliseconds, maximum.
   4. Control Power: 24 Volt DC.
   5. Design units to be unaffected by cleaning material, solvents, dust, dirt and outdoor weather conditions.

2.7 SAFETY DEVICES

A. Sliding Doors:
   1. Two photoelectric beams mounted at heights of 600 mm (24 inches) and 1200 mm (48 inches) in door frame.
   2. Overhead safety presence sensors at door head on both sides of opening.
   3. Recycle doors to full open position when beams are interrupted.

4. Motion detector mounted on both sides of door for detection of traffic in both direction.

B. Swing Doors: Install presence sensor on pull side of door to detect any person standing in door swing path and prevent door from opening.

1. Time delay Switches: Adjustable between 3 to 60 seconds and control closing cycle of doors.

C. Install decal signs with "In" or "Do Not Enter" on both faces of each door where shown.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

1. Verify door opening is correctly sized and within acceptable tolerances.

B. Protect existing construction and completed work from damage.

3.2 INSTALLATION

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Coordinate door installation with other related work.

C. Install manual controls and power disconnect switches recessed or semi-flush mounted in partitions.

D. Secure operator components to adjacent construction with suitable fastenings.

E. Conceal conduits, piping, and electric equipment, in finish work.

F. Install power units in locations shown.

1. Where units are mounted on walls, provide metal supports or shelves for units.
2. Ensure equipment, including time delay switches, are accessible for maintenance and adjustment.

G. Ensure operators are adjusted and function properly for type of expected traffic.

H. Synchronize each leaf of pair doors to open and close simultaneously. Permit each door leaf to be opened manually, independent of other door leaf.

I. Install controls at positions shown and ensuring convenience for expected traffic.

J. Push Plate Wall Switches Mounting Height: 1000 mm (40 inches) maximum, unless otherwise approved by Contracting Officer's Representative.

3.3 DEMONSTRATION AND TRAINING

A. Instruct VA personnel in proper automatic door operator operation and maintenance.

1. Trainer: Manufacturer approved instructor.

2. Training Time:2 hours minimum.

B. Coordinate instruction to VA personnel with VA Contracting Officer's Representative.

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SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the following:

1. Glass.

5. Glazing materials and accessories for both factory and field glazed assemblies.

1.2 RELATED WORK:

A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

B. Factory glazed by manufacturer in following units:

1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.

1.3 LABELS:

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC label requirements.
3. Temporary labels are to remain intact until glass is approved by Contracting Officer Representative (COR).

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC label requirements.
   a. Tempered glass.
   b. Laminated glass or have certificate for panes without permanent label.
   c. Organic coated glass.
3. Bullet resistance glass or plastic assemblies:
   a. Bullet resistance glass or plastic assemblies in accordance with UL 752 requirements for power rating specified.
   b. Identify each security glazing permanently with glazing manufacturer's name, date of manufacture, product number, and DOS Code number inconspicuously located in lower corner on protective side and visible after glazing is framed.
   c. The "attack (threat) side" is to be identified in bold lettering on each side of glazing with removable label.
4. Fire rated glazing assemblies: Mark in accordance with IBC.

1.4 PERFORMANCE REQUIREMENTS:

A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing is to withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; unsafe engagement of the framing system; deflections beyond specified limits; or other defects in construction.

1.5 SUBMITTALS:

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals, as described below:

1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.

C. Manufacturer's Certificates:

1. Certificate stating that fire-protection and fire-resistive glazing units meet code requirements for fire-resistance-rated assembly and applicable safety glazing requirements.
2. Certificate on solar heat gain coefficient when value is specified.
3. Certificate on "R" value when value is specified.
4. Certificate test reports confirming compliance with specified bullet resistive rating.
5. Certificate that blast resistant glass meets the specified requirements.

D. Manufacturer Warranty.

E. Manufacturer's Literature and Data:

1. Glass, each kind required.
2. Insulating glass units.
3. Transparent (one-way vision glass) mirrors.
4. Elastic compound for metal sash glazing.
5. Putty, for wood sash glazing.
6. Glazing cushion.
7. Sealing compound.
8. Bullet resistive material.
9. Plastic glazing material, each type required.

F. Samples:

1. Size: 305 mm by 305 mm (12 inches by 12 inches).
2. Tinted glass.

1.6 DELIVERY, STORAGE AND HANDLING:

A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.7 PROJECT CONDITIONS:

Field Measurements: Field measure openings before ordering tempered glass products to assure for proper fit of field measured products.

1.8 WARRANTY:

A. Construction Warranty: Comply with the FAR clause 52.246-21 "Warranty of Construction".

1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Architectural Manufacturers Association (AAMA): 800.Test Methods for Sealants

810.1-77.....Expanded Cellular Glazing Tape

C. American National Standards Institute (ANSI):

Z97.1-14.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test

D. American Society of Civil Engineers (ASCE):

7-10.....Wind Load Provisions

E. ASTM International (ASTM):

C542-05(R2011).....Lock-Strip Gaskets

C716-06.....Installing Lock-Strip Gaskets and Infill Glazing Materials

C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants

C864-05(R2011).....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers

C920-14a.....Elastomeric Joint Sealants

C964-07(R2012).....Standard Guide for Lock-Strip Gasket Glazing

C1036-11(R2012).....Flat Glass

C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated

Glass.

C1172-14.....Laminated Architectural Flat Glass

C1349-10.....Standard Specification for Architectural Flat Glass Clad

Polycarbonate

C1376-10.....Pyrolytic and Vacuum Deposition Coatings on Flat Glass

D635-10.....Rate of Burning and/or Extent and Time of Burning of Self-

Supporting Plastic in a Horizontal Position

D4802-10.....Poly (Methyl Methacrylate) Acrylic

Plastic Sheet

E84-14.....Surface Burning Characteristics of Building Materials

E119-14.....Standard Test Methods for Fire Test of Building Construction

and Material

E1300-12a.....Load Resistance of Glass in Buildings

E1886-13a.....Standard Test Method for Performance of Exterior Windows,

Curtain Walls, Doors, and Impact Protective

Systems Impacted by Missile(s) and Exposed to

Cyclic Pressure Differentials

E1996-14a.....Standard Specification for Performance of Exterior Windows,

Curtain Walls, Doors, and Impact Protective

Systems Impacted by Windborne Debris in

Hurricanes

E2141-12.....Test Methods for Assessing the Durability of Absorptive

Electrochromic Coatings on Sealed Insulating Glass

Units E2190-10.....Insulating Glass Unit

E2240-06.....Test Method for Assessing the Current-Voltage Cycling Stability

at 90 Degree C (194 Degree F) of Absorptive

Electrochromic Coatings on Sealed Insulating

Glass Units

E2241-06.....Test Method for Assessing the Current-Voltage Cycling Stability

at Room Temperature of Absorptive

Electrochromic Coatings on Sealed Insulating

Glass Units

E2354-10.....Assessing the Durability of Absorptive Electrochromic Coatings

within Sealed Insulating Glass Units

E2355-10.....Test Method for Measuring the Visible Light Transmission

Uniformity of an Absorptive Electrochromic

Coating on a Glazing Surface

F1233-08.....Standard Test Method for Security Glazing Materials and

Systems

F1642-12.....Test Method for Glazing and Glazing Systems Subject to Airblast Loadings

E. Code of Federal Regulations (CFR):

16 CFR 1201-10.....Safety Standard for Architectural Glazing Materials

F. Glass Association of North America (GANA):

2010 Edition.....GANA Glazing Manual

2008 Edition.....GANA Sealant Manual

2009 Edition.....GANA Laminated Glazing Reference Manual

2010 Edition.....GANA Protective Glazing Reference Manual

G. International Code Council (ICC):

IBC.....International Building Code

H. Insulating Glass Certification Council (IGCC)

I. Insulating Glass Manufacturer Alliance (IGMA):

TB-3001-13.....Guidelines for Sloped Glazing

TM-3000.....North American Glazing Guidelines for Sealed Insulating Glass

Units for Commercial and Residential Use

J. Intertek Testing Services - Warnock Hersey (ITS-WHI)

K. National Fire Protection Association (NFPA):

80-16.....Fire Doors and Windows

252-12.....Fire Tests of Door Assemblies

257-12.....Standard on Fire Test for Window and Glass Block Assemblies

L. National Fenestration Rating Council (NFRC)

M. Safety Glazing Certification Council (SGCC) 2012: Certified Products Directory (Issued Semi-Annually).

N. Underwriters Laboratories, Inc. (UL):

9-08(R2009).....Fire Tests of Window Assemblies

263-14.....Fire Tests of Building Construction and Materials

752-11.....Bullet-Resisting Equipment.

O. Unified Facilities Criteria (UFC):

4-010-01-03(R2007).....DOD Minimum Antiterrorism Standards for Buildings

P. U.S. Veterans Administration:

Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety Protected Physical Security Design Manual for VA Facilities (VAPSDG); Mission Critical Facilities Architectural Design Manual for VA Facilities (VASDM)

Q. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCT

2.1 GLASS:

A. Provide minimum thickness stated and as additionally required to meet performance requirements.

1. Provide minimum 6 mm (1/4 inch) thick glass units unless otherwise indicated.

B. Obtain glass units from single source from single manufacturer for each glass

type.

C. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q3.

2.2 HEAT-TREATED GLASS:

A. Roller Wave Limits for Heat-Treated Glass: Orient all roller wave distortion parallel to bottom surface of glazing, and provide units complying with the following limitations:
   1. Measurement Parallel to Line: Maximum peak to valley 0.203 mm (0.008 inch).
   2. Measurement Perpendicular to Line: Maximum 0.0254 mm (0.001 inch).
   3. Bow/Warp: Maximum 50 percent of bow and warp allowed by ASTM C1048.

B. Clear Heat Strengthened Glass:
   1. ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.

D. Clear Tempered Glass:
   1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.

2.3 FIRE PROTECTION AND FIRE RESISTANCE GLAZING:

A. Fire-Protection-Rated Glazing: Glazing units tested for use in fire door assemblies or fire windows, UL, ITS-WHI or equivalent listed and labeled by testing agency in accordance with IBC, for fire-protection ratings as indicated on construction documents , based upon positive-pressure testing per NFPA 257 or UL 9, and complying with NFPA 80.
   1. Hose-Stream Test: Units must comply, except units having fire-protection rating of 20 minutes.
   2. Temperature Rise Limitation: Units over 0.065 sq. m (100 sq. in.) must comply with 232 deg. C (450 deg. F) limitation.
   3. Labeling: Permanently label fire-protection-rated glazing units in accordance with IBC.
   4. Safety Glazing: Comply with 16 CFR 1201, Category II.
   5. Fire-Protection-Rated Tempered Glass: For 20-minute fire-protection-rated door assemblies, of thickness scheduled.
   6. Fire-Protection-Rated Laminated Ceramic Glazing: Units made from two lites of clear, ceramic glass, 8 mm (5/16 inch) total thickness, for rating scheduled
   7. Fire-Protection-Rated Laminated Glass with Intumescent Interlayers: Units made from multiple lites of uncoated, ultra-clear (low-iron) float glass, in intumescent interlayers, of thickness and rating scheduled.

B. Fire-Resistance-Rated Glazing: Glazing units tested for use in fire wall assemblies, UL, ITS-WHI or equivalent listed and labeled by testing agency in accordance with IBC for fire-resistance ratings of

wall assemblies as indicated on construction documents scheduled, based upon testing according to NFPA 252 and ASTM E119 or UL 263.

1. Labeling: Permanently label fire-resistance-rated glazing units in accordance with IBC.
2. Safety Glazing: Comply with 16 CFR 1201, Category II.

3. Fire-Resistance-Rated Laminated Glass with Intumescent Interlayers: Units made from multiple lites of uncoated, ultra-clear low-iron float glass, in intumescent interlayers, of thickness and rating scheduled.

2.4 GLAZING ACCESSORIES:

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work are to have a finish that will not corrode or stain while in service. Fire rated glazing to be installed with glazing accessories in accordance with the manufacturer's installation instructions.

B. Setting Blocks: ASTM C864:

1. Silicone type.
2. Channel shape; having 6 mm (1/4 inch) internal depth.
3. Shore A hardness of 80 to 90 Durometer.
4. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.
5. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
6. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: 25 to 76 mm (1 to 3 inches).
4. Shore A hardness of 40 to 50 Durometer.

D. Glazing Tapes:

1. Semi-solid polymeric based closed cell material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
3. Complying with AAMA 800 for the following types:
   a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
   b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.

G. Glazing Points (Sprigs): Pure zinc stock, thin, flat, triangular or diamond shaped pieces, 6 mm (1/4 inch) minimum size.

H. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

I. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

J. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25 or 50 as recommended by manufacturer for application.
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

K. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.

1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
2. Designed for dry glazing.

M. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames to match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted are to be black, gray, or neutral color.

N. Smoke Removal Unit Targets: Adhesive targets affixed to glass to identify glass units intended for removal for smoke control. Comply with requirements of local Fire Department.

PART 3 - EXECUTION

3.1 EXAMINATION:

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer is approved shop drawings.

B. Review for conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation. Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units.

3.2 PREPARATION:

A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.

B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

D. Verify that components used are compatible.

E. Clean and dry glazing surfaces.

F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION – GENERAL:

A. Install in accordance with GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, and IGMA TM-3000 unless specified otherwise.

B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.

C. Set glazing without bending, twisting, or forcing of units.

D. Do not allow glass to rest on or contact any framing member.

E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.

F. Laminated Glass:

1. Tape edges to seal interlayer and protect from glazing sealants.
2. Do not use putty or glazing compounds.

G. Fire Protective and Fire Resistance Glass:

1. Wire Glass: Glaze in accordance with NFPA 80.
2. Other fire protective and fire resistant glass: Glaze in accordance with manufacturer’s installation instructions and NFPA 80.

3.5 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING):

A. Cut glazing tape spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.

B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.

C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.

D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.

E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.

F. Trim protruding tape edge.

3.13 REPLACEMENT AND CLEANING:

A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.

B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.14 PROTECTION:

A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.15 GLAZING SCHEDULE:

A. fully tempered float glass.

Install in full and half glazed doors unless indicated otherwise.

2. Install in full and half glazed doors unless indicated otherwise.

3. Use clear tempered glass on interior side lights and doors, and on exterior doors and sidelights unless otherwise indicated or specified.

B. Clear Glass:

1. Interior observation windows not specified otherwise.

2. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.

- - -
END - -
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SECTION 09 91 00
PAINTING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:

1. Prime coats which may be applied in shop under other sections.
2. Prime painting unprimed surfaces to be painted under this Section.
3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
4. Painting ferrous metal (except stainless steel) exposed to view.
5. Painting galvanized ferrous metals exposed to view.
6. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
7. Painting surfaces above, behind or below grilles, gratings, diffusers, louvers lighting fixtures, and the like, which are exposed to view through these items.
8. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
9. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 RELATED WORK

A. Section 01 35 26, SAFETY REQUIREMENTS: Activity Hazard Analysis.

B. Section 01 81 13, SUSTAINABLE CONSTUCTION REQUIREMENTS: Sustainable Design Requirements.

C. Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL: Lead Paint Removal.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals as described below:
   1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
C. Painter qualifications.
D. Manufacturer's Literature and Data:
   1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
E. Manufacturers' Certificates indicating compliance with specified requirements:
   1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
   2. High temperature aluminum paint.
   3. Epoxy coating.

1.4 **DELIVERY AND STORAGE**

A. Deliver materials to site in manufacturer's sealed container marked to show following:
   1. Name of manufacturer.
   2. Product type.
   3. Batch number.
   4. Instructions for use.
   5. Safety precautions.
B. In addition to manufacturer's label, provide a label legibly printed as following:
   1. Federal Specification Number, where applicable, and name of material.
   2. Surface upon which material is to be applied.
   3. Specify Coat Types: Prime; body; finish; etc.
C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

1.5 **QUALITY ASSURANCE**

A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.

B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 **REGULATORY REQUIREMENTS**

A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.

1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
2. Lead-Base Paint:
   a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
   b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
   c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.
   d. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
3. Asbestos: Provide materials that do not contain asbestos.

4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints.

1.7 **SAFETY AND HEALTH**

A. Apply paint materials using safety methods and equipment in accordance with the following:
   1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.

C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
   1. The applicable manufacturer’s Material Safety Data Sheets (MSDS) or local regulation.
   2. 29 CFR 1910.1000.
   3. ACHIH-BKLT and ACGHI-DOC, threshold limit values.

1.8 **APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):

ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)

ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. ASME International (ASME):

A13.1-07(R2013).....Scheme for the Identification of Piping Systems

D. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

E. Commercial Item Description (CID):

A-A-1272A.....Plaster Gypsum (Spackling Compound)

F. Federal Specifications (Fed Spec):

TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):

1.....Aluminum Paint

3.....Primer, Alkali Resistant, Water Based

4.....Interior/ Exterior Latex Block Filler

5.....Exterior Alkyd Wood Primer

6.....Exterior, Latex for Exterior Wood Primer

7.....Exterior Oil Wood Primer

8.....Exterior Alkyd, Flat MPI Gloss Level 1

9.....Exterior Alkyd Enamel MPI Gloss Level 6

10.....Exterior Latex, Flat

11.....Exterior Latex, Semi-Gloss

15.....Exterior Latex, Low Sheen (MPI Gloss Level 3-4)

17.....Primer, Bonding, Waterbased

18.....Organic Zinc Rich Primer

22.....Aluminum Paint, High Heat (up to 590% - 1100F)

23.....Primer, Metal, Surface Tolerant

27.....Exterior / Interior Alkyd Floor Enamel, Gloss

31.....Polyurethane, Moisture Cured, Clear Gloss

36.....Knot Sealer

39.....Primer, Latex, for Interior Wood

40.....Exterior, Latex High Build

42.....Textured Coating, Latex, Flat

43.....Interior Satin Latex, MPI Gloss Level 4

44.....Interior Low Sheen Latex, MPI Gloss Level 2

45.....Interior Primer Sealer

46.....Interior Enamel Undercoat

47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5

48.....Interior Alkyd, Gloss, MPI Gloss Level 6

50.....Interior Latex Primer Sealer

51.....Interior Alkyd, Eggshell, MPI Gloss Level 3
52.....Interior Latex, MPI Gloss Level 3
53.....Interior Latex, Flat, MPI Gloss Level 1
54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5
59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss
60.....Interior/Exterior Latex Porch & Floor Paint, Low Gloss
66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved)
67.....Interior Latex Fire Retardant, Top-Coat (ULC Approved)
68.....Interior/ Exterior Latex Porch & Floor Paint, Gloss
71.....Polyurethane, Moisture Cured, Clear, Flat
77.....Epoxy Cold Cured, Gloss
79.....Marine Alkyd Metal Primer
90.....Interior Wood Stain, Semi-Transparent
91.....Wood Filler Paste
94.....Exterior Alkyd, Semi-Gloss
95.....Fast Drying Metal Primer
98.....High Build Epoxy Coating
99.....Sealer, Water-based, for Concrete Floors
101.....Epoxy Anti-Corrosive Metal Primer
107.....Primer, Rust-Inhibitive, Water-based

108.....High Build Epoxy Coating, Low Gloss
113.....Elastomeric, Pigmented, Exterior, Water-based, Flat
114.....Interior Latex, Gloss
115.....Epoxy-Modified Latex, Interior Gloss (MPI gloss level 6)
118.....Dry Fall, Latex Flat
119.....Exterior Latex, High Gloss (acrylic)
134.....Galvanized Water Based Primer
135.....Non-Cementitious Galvanized Primer
138.....Interior High Performance Latex, MPI Gloss Level 2
139.....Interior High Performance Latex, MPI Gloss Level 3

140.....Interior High Performance Latex, MPI Gloss Level 4

141.....Interior High Performance Latex (SG) MPI Gloss Level 5

144.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 2)

145.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 3)

146.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 4)

151.....Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 3)

153.....Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 4)

163.....Exterior Water Based Semi-Gloss Light Industrial Coating, MPI Gloss Level 5

164.....Exterior, Water Based, Gloss, Light Industrial Coating, MPI Gloss Level 6

H. Society for Protective Coatings (SSPC):

SSPC SP 1-82(R2004).....Solvent Cleaning

SSPC SP 2-82(R2004).....Hand Tool Cleaning

SSPC SP 3-28(R2004).....Power Tool Cleaning

SSPC SP 10/NACE No.2....Near-White Blast Cleaning

SSPC PA Guide 10.....Guide to Safety and Health Requirements

I. Maple Flooring Manufacturer’s Association (MFMA):

J. U.S. National Archives and Records Administration (NARA):

29 CFR 1910.1000.....Air Contaminants

K. Underwriter’s Laboratory (UL)

PART 2 - PRODUCTS

2.1 **MATERIALS:**

A. Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer’s technical data sheets for specified coatings and solvents.

2.2 **PAINT PROPERTIES:**

A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.

B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer and use only to recommended limits.

D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:

1. Flat Paints and Coatings: 50 gram/liter.
2. Non-flat Paints and Coatings: 150 gram/liter.
3. Dry-Fog Coatings: 400 gram/liter.
4. Primers, Sealers, and Undercoaters: 200 gram/liter.
5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 gram/liter.
6. Zinc-Rich Industrial Maintenance Primers: 340 gram/liter.
7. Pretreatment Wash Primers: 420 gram/liter.
8. Shellacs, Clear: 730 gram/liter.
9. Shellacs, Pigmented: 550 gram/liter.

E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 **BIOBASED CONTENT**

A. Paint products shall comply with following bio-based standards for biobased materials:

Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Interior Paint- Oil Based and Solvent Alkyd	67 percent biobased material
Exterior Paint	20 percent biobased material
Wood & Concrete Stain	39 percent biobased content
Polyurethane Coatings	25 percent biobased content
Water Tank Coatings	59 percent biobased content
Wood & Concrete Sealer-Membrane Concrete Sealers	11 percent biobased content

Wood & Concrete Sealer-Penetrating Liquid	79 percent biobased content

B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 **JOB CONDITIONS:**

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day’s work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
   a. Less than 3 degrees C (5 degrees F) above dew point.
   b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.
   c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer’s printed instructions.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will warm.
5. Apply only on clean, dry and frost-free surfaces except as follows:
   a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
   b. Concrete and masonry when permitted by manufacturer’s recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.

3.2 **INSPECTION:**

A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 **GENERAL WORKMANSHIP REQUIREMENTS:**

A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.

B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.

C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.

D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.

E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.

F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.

G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.

H. All coats are to be dry to manufacturer’s recommendations before applying succeeding coats.

I. All suction spots or “hot spots” in plaster after the application of the first coat are to be touched up before applying the second coat.

J. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

3.4 **SURFACE PREPARATION:**

A. General:

1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
2. See other sections of specifications for specified surface conditions and prime coat.
3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
   a. Concrete: 12 percent.
   b. Fiber-Cement Board: 12 percent.
   c. Masonry (Clay and CMU's): 12 percent.
   d. Wood: 15 percent.
   e. Gypsum Board: 12 percent.
   f. Plaster: 12 percent.

B. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning).
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish

with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.

a. Fill flat head countersunk screws used for permanent anchors.

b. Do not fill screws of item intended for removal such as glazing beads.

4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.

5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

C. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).

2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

3.5 **PAINT PREPARATION:**

A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.

B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.

C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.

D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.

E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.6 **APPLICATION:**

A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.

B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.

C. Apply each coat evenly and cover substrate completely.

D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.

E. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.7 **PRIME PAINTING:**

A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.

B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.

C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.

D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.

1. Apply two (2) coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
2. Apply one (1) coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
3. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
4. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (UL Approved) to wood for fire retardant finish.

E. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer)
2. Zinc-coated steel and iron: MPI 135 (Non-Cementitious Galvanized Primer).
3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).

4. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
5. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel).
6. Asphalt coated metal: MPI 1 (Aluminum Paint).
7. Metal over 94 degrees C (201 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating).

3.8 **REFINISHING EXISTING PAINTED SURFACES:**

A. Clean, patch and repair existing surfaces as specified under "Surface Preparation". No "telegraphing" of lines, ridges, flakes, etc., through new surfacing is permitted. Where this occurs, sand smooth and re-finish until surface meets with COR's approval.

B. Remove and reinstall items as specified under "General Workmanship Requirements".

C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.

D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.

E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.

F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one (1) coat of MPI 71 (Polyurethane, Moisture Cured, Clear Flat) .

G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.

H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.

I. Sand or dull glossy surfaces prior to painting.

J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 **PAINT COLOR:**

A. Coat Colors:

1. Color of priming coat: Lighter than body coat.
2. Color of body coat: Lighter than finish coat.
3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

3.10 **BUILDING AND STRUCTURAL WORK FIELD PAINTING:**

A. Painting and finishing of exterior work except as specified here-in-after.

1. Painting and finishing of existing work including colors and gloss of finish selected.
2. Painting of disturbed, damaged, and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
3. Painting of ferrous metal and galvanized metal.
4. Identity painting and safety painting.

B. Building and Structural Work not Painted:

1. Prefinished items:
   a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
   b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
2. Finished surfaces:
   a. Hardware except ferrous metal.
   b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
   c. Signs, fixtures, and other similar items integrally finished.
3. Concealed surfaces:
   a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
   b. Inside walls or other spaces behind access doors or panels.
   c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
   a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
   b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
   a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
   b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:

a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
b. Gas Storage Racks.
c. Except where specifically specified to be painted.

7. Metal safety treads and nosings.
8. Gaskets.

3.11 **IDENTITY PAINTING SCHEDULE:**

A. Identify designated service in new buildings or projects with extensive remodeling in accordance with ASME A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. For existing spaces where work is minor match existing.

1. Legend may be identified using snap-on coil plastic markers or by paint stencil applications.
2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12.2 M (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow using black stencil paint.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on construction documents where asterisk appears for High, Medium, and Low Pressure designations as follows:
   a. High Pressure - 414 kPa (60 psig) and above.
   b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
   c. Low Pressure - 103 kPa (14 psig) and below.
   d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6096 mm (20 feet) on center on corridor sides of partitions, and with a least one (1) message per room on room side of partition.
4. Use semi-gloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:
   1. Apply stenciled number and letters to correspond with grid numbering and lettering indicated on construction documents.
   2. Paint numbers and letters 101 mm (4 inches) high, locate 45 mm (18 inches) below overhead structural slab.
   3. Apply on four (4) sides of interior columns and on inside face only of exterior wall columns.
   4. Color:
      a. Use black on concrete columns.
      b. Use white or contrasting color on steel columns.

3.12 **PROTECTION CLEAN UP, AND TOUCH-UP:**

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section shall apply to all sections of Division 22.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Exterior: Piping and equipment exposed to weather be it temperature, humidity, precipitation, wind or solar radiation.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

D. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

E. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B31.1-2013.....Power Piping

ASME Boiler and Pressure Vessel Code -

BPVC Section IX-2019.... Welding, Brazing, and Fusing Qualifications

C. American Society for Testing and Materials (ASTM):

A36/A36M-2019.....Standard Specification for Carbon Structural Steel

A575-20.....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

E84-21a.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-20.....Standard Test Methods for Fire Tests of Building Construction and Materials

D. International Code Council, (ICC):

IBC-2018.....International Building Code

IPC-2018.....International Plumbing Code

E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation

F. Military Specifications (MIL):

P-21035B.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Electrical Manufacturers Association (NEMA):

MG 1-2016.....Motors and Generators

H. National Fire Protection Association (NFPA):

51B-2019.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

54-2018.....National Fuel Gas Code

70-2020.....National Electrical Code (NEC)

99-2018.....Healthcare Facilities Code

I. NSF International (NSF):

5-2019.....Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment

14-2019.....Plastic Piping System Components and Related Materials

61-2019.....Drinking Water System Components – Health Effects

372-2016.....Drinking Water System Components – Lead Content

J. Department of Veterans Affairs (VA):

PG-18-10-2021.....Plumbing Design Manual

PG-18-13-2017(R18).....Barrier Free Design Guide

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessable from the floor or

permanent work platform. It is the Contractor's responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.

D. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

E. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

F. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.

G. Coordination/Shop Drawings:

1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to 1 foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the

access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.

3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.

H. Plumbing Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   a. Include complete list indicating all components of the systems.
   b. Include complete diagrams of the internal wiring for each item of equipment.
   c. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical, and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional plumbing.

B. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as

controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.

2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on

equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

8. Asbestos products or equipment or materials containing asbestos is prohibited.
9. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

D. Execution (Installation, Construction) Quality:

1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided to the COR at least 10 working days prior to commencing installation of any item.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution. Failure of the Contractor to resolve or call attention to any discrepancies or deficiencies to the COR will result in the Contractor correcting at no additional cost or time to the Government.

3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
5. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.

E. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.

F. Guaranty: Warranty of Construction, FAR clause 52.246-21.

G. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall". Reference to the "code official" or "owner" shall be interpreted to mean the COR.

H. Cleanliness of Piping and Equipment Systems:
1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:
1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not

the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.

2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
5. Protect plastic piping and tanks from ultraviolet light (sunlight) while in pre-construction. Plastic piping and tanks shall not be installed exposed to sunlight without metal jacketing to block ultraviolet rays.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be inserted into a three—ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or

breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. As-built drawings are to be provided, with a copy of them on AutoCAD provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.

D. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics_), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.

C. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.

D. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as

necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.2 TOOLS

A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.

2.3 ASBESTOS

A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT

A. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

B. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.

3.2 CLEANING AND PAINTING

A. The following special conditions apply:

1. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

3.3 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

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SECTION 22 14 00
FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

//D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.//

E. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.

F. Section 07 92 00, JOINT SEALANTS.

G. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.

//H. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.//

I. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

J. Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING.

K. Section 22 07 11, PLUMBING INSULATION.

//L. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.//

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

A112.6.4-2003 (R2012) ..Roof, Deck, and Balcony Drains

A13.1-2007 (R2013).....Scheme for Identification of Piping Systems

B1.20.1-2013.....Pipe Threads, General Purpose, Inch

B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300

B16.9-2012.....Factory-Made Wrought Buttwelding Fittings

B16.11-2011.....Forged Fittings, Socket-Welding and Threaded

B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings

B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes 125 and 250

B16.18-2012.....Cast Copper Alloy Solder-Joint Pressure Fittings

B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.23-2011.....Cast Copper Alloy Solder Joint Drainage Fittings - DWV

B16.29-2012.....Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings – DWV

C. American Society of Sanitary Engineering (ASSE)

1079-2012.....Performance Requirements for Dielectric Pipe Unions

D. American Society for Testing and Materials (ASTM):

A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable Iron Castings

A53/A53M-2012.....Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless

A74-2013a.....Standard Specification for Cast Iron Soil Pipe and Fittings

A183-2014.....Standard Specification for Carbon Steel Track Bolts and Nuts

A312/A312M-2015.....Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

A536-1984(R2014).....Standard Specification for Ductile Iron Castings

A733-2013.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

A888-2013a.....Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

B32-2008 (R2014).....Standard Specification for Solder Metal

B61-2008 (R2013).....Standard Specification for Steam or Valve Bronze Castings

B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings

B75/B75M-2011.....Standard Specification for Seamless Copper Tube

B88-2014.....Standard Specification for Seamless Copper Water Tube

B306-2013.....Standard Specification for Copper Drainage Tube (DWV)

B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications

B687-1999 (R2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples

B828-2002 (R2010).....Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings

B813-2010.....Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube

C564-2014.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings

C1173-2010 (R2014).....Standard Specification for Flexible Transition Couplings for Underground Piping Systems

D1785-2012.....Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120

D2000-2012.....Standard Classification System for Rubber Products in Automotive Applications

D2321-2014e1.....Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications

D2564-2012.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems

D2665-2014.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

D2855-1996 (R2010).....Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings

D4101-2014.....Standard Specification for Polypropylene Injection and Extrusion Materials

D5926-2011.....Standard for Poly (Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems

F477-2014.....Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F656-2010.....Standard Specification for Primers for Use in Solvent Cement Joints of Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings

F1545-2015.....Standard Specification for Plastic-Lined Ferrous Metal Pipe, Fittings, and Flanges

E. American Welding Society (AWS):

A5.8M/A5.8 AMD1-2011....Specification for Filler Metals for Brazing and Braze Welding

F. Copper Development Association (CDA):

A4015-2011.....Copper Tube Handbook

G. Cast Iron Soil Pipe Institute (CISPI):

301-2012.....Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

310-2012.....Standard Specification for Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

H. International Code Council (ICC):

IPC-2012.....International Plumbing Code

I. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends for General Service

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 14 00, FACILITY STORM DRAINAGE", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pipe and Fittings.
2. Specialty Pipe Fittings.
3. Cleanouts.
4. Roof Drains.
5. Expansion Joints.
6. Downspout Nozzles.
7. Sleeve Flashing Devices.

D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

//E. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

//F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.//

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be // in electronic version on compact disc or DVD // inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version //____// provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

A. Cast Iron Storm Pipe and Fittings:

1. Cast iron storm pipe and fittings shall be used for the following applications:

   a. Pipe buried in or in contact with earth.

b. Extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls.
c. Interior storm piping above grade.
d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.

2. The cast iron storm pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

B. Copper Tube, (DWV): May be used for piping above ground.
1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
2. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. Polyvinyl Chloride (PVC):
1. PVC storm sewer pipe and fittings are permitted for single story structures except for mechanical equipment rooms and other areas containing air handling equipment or hot water generation equipment.
2. PVC storm sewer pipe and fittings shall be schedule 40 solid core piping conforming to ASTM D1785 and ASTM D2665, Sewer and Drain Series, with ends for solvent cemented joints.
3. PVC joints shall be solvent welded socket type using solvent cement conforming to ASTM D2564 and adhesive primer conforming to ASTM F656. Bio-based materials shall be utilized when possible.

D. Roof drain piping and body of drain in locations where the outdoor conditions are subject to freezing shall be insulated.

2.2 PUMPED DRAIN PIPING

A. Pumped drain piping 75 mm (3 inches) and less shall be copper tube conforming to ASTM B88, type K or L. For pumped drain piping 100 mm (4 inches) and greater, galvanized steel conforming to ASTM A53/A53M, seamless, schedule 40 may be used.

B. Pumped drain pipe fittings shall comply with the following:
   1. Wrought copper or bronze castings for use with copper tube conforming to ASME B16.18 and B16.22.
   2. Unions, for use with copper tube up to 50 mm (2 inches) shall be cast with bronze, conforming to ASME B16.18 and ASTM B584 with solder or braze joints.
   3. Grooved fittings, for use with copper tube 65 mm to 100 mm (2-1/2 to 4 inch) shall be wrought copper conforming to ASTM B75/B75M, alloy C12200, 125 to 150 mm (5 to 6 inch) bronze castings conforming to ASTM B584.
   4. Mechanical grooved couplings shall have a ductile iron housing conforming to ASTM A536 (Grade 65-45-12) elastomer gasket suitable for potable water service and process temperature and steel track head bolts conforming to ASTM A183, housing shall be coated with colored alkyd enamel paint.
C. Adapters shall be provided for joining pipe with different end connections.
D. The solder shall be lead free using a water flushable, non-corrosive flux conforming to ASTM B32.
E. Dielectric fittings and specialties shall be provided when joining pipe of dissimilar metals.

2.3 SPECIALTY PIPE FITTINGS

A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be unshielded, elastomeric, sleeve type reducing or transition pattern conforming with ASTM C1173 and include shear ring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
   1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
   2. For PVC soil pipes, the sleeve material shall be elastomeric seal conforming to ASTM F477 or PVC conforming to ASTM D5926.
   3. dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
B. Dielectric fittings shall conform to ASSE 1079 with a pressure rating of //1035 kPa (150 psig)// //1725 kPa (250 psig)// at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.
C. Dielectric flanges shall conform to ASSE 1079 with a pressure rating of //1035 kPa (150 psig)// //1200 kPa (175 psig)// //2070 kPa (300 psig)//. The flange shall be a factory fabricated, bolted, companion flange assembly. The

end connection shall be threaded or solder-joint copper alloy and threaded ferrous.

D. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

E. Dielectric nipples shall be electroplated steel and shall conform with ASTM F1545 with a pressure ratings of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene. Bio-based materials shall be utilized when possible.

2.4 CLEANOUTS

A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.

B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside caulk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on the drawings and at each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.

C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.

D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub)

piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.5 ROOF DRAINS AND CONNECTIONS

A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection and shall conform with ASME A112.6.4. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.

1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The bottom section shall serve as roof drain during construction before insulation is installed.
2. Canopy Roofs: The roof drain shall have a beehive or dome shaped strainer with the integral flange no greater than 200 mm (8 inches) in diameter. For an insulated roof, the roof drain shall be provided with an adjustable drainage collar, which can be raised or lowered to meet the required insulation heights, sump receiver and deck clamp. Bottom section shall serve as roof drain during construction before insulation is installed.
3. Promenade Decks: the roof drain shall be the same as for canopy roofs, except decks shall have flat, round, loose, non-slip, bronze grate set in square, non-slip, bronze frame.
4. Portico Roofs and Gutters: Roof drains shall be horizontal angle type drain with flat bottom and horizontal outlet at the same elevation as the pipe to which it is connected. Strainer shall be removable angle grate type.
5. Protective Roof Membrane Insulation Assembly: The roof drain shall have a perforated stainless steel extension filter, non-puncturing clamp ring, large sump with extra wide roof flange and deck clamp.
   a. Non pedestrian Roofs: The roof drain shall have large polypropylene or aluminum locking dome.
   b. Pedestrian Roof: The roof drain shall have a bronze promenade top 356 mm (14 inches) square, set in square secured frame support collar.

6. Roof Drains, Overflow or Secondary (Emergency): Roof Drains identified as overflow or secondary (emergency) drains shall have a 50 mm (2 inch) water dam integral to the drain body.
7. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.

B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or PVC expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.

C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or greater.

D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

2.6 WATERPROOFING

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the IPC and these specifications.

B. Branch piping shall be installed from the piping system and connect to all drains and outlets.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.

D. All pipe runs shall be laid out to avoid interference with other work/trades.

E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.

F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 2.44 m (8 feet) (1 percent slope) of pipe length.

G. The piping shall be installed free of sags and bends.

H. Seismic restraint shall be installed where required by code.

I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep ¼ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and 1/8 bend fittings shall be used if two drains are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements. Bio-based materials shall be utilized when possible.

K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"

L. Aboveground copper tubing shall be installed according to CDA A4015.

M. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:

   1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
   2. Pipe sections with damaged threads shall be replaced with new undamaged sections of pipe at no additional time or cost to Government.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendices.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

A. All piping shall be supported according to the IPC, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.

B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:

1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
2. NPS 3 (DN 80): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 23 mm (7/8 inch) rod.

E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).

F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).

G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, wall and ceiling plates shall have the following characteristics:

1. Solid or split unplated cast iron.
2. All plates shall be provided with set screws.
3. Height adjustable clevis type pipe hangers.

4. Adjustable Floor Rests and Base Flanges shall be steel.
5. Hanger Rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
6. Riser Clamps shall be malleable iron or steel.
7. Roller shall be cast iron.
8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield shall be 100 mm (4 inches) in length and be 1.6 mm (16 gage) steel. The shield shall be sized for the insulation.

H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

3.5 INSULATION

A. Insulate horizontal sections and 600 mm (2 feet) past changes of direction to vertical sections for interior section of roof drains. Install insulation in accordance with the requirements of Section 22 07 11, PLUMBING INSULATION.

3.6 TESTS

A. Storm sewer system shall be tested either in its entirety or in sections.

B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of

overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
3. Final Tests: While either one of the following tests may be used, Contractor shall check with VA as to which test will be performed.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 0.25 kPa (1 inch of water) with a smoke machine. **Chemical smoke is prohibited.**
   b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

C. COR shall witness all tests. Contractor shall coordinate schedules with the COR and CxA. Contractor shall provide a minimum of 10 working days prior to flushing, disinfection/sterilization, startup, and testing.

//3.7 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.//

3.8 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for //four// // // hours to instruct VA Personnel in operation and maintenance of the system.

//B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS./

SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

A. The requirements of this Section apply to all sections of Division 23.

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Exterior: Piping, ductwork, and equipment exposed to weather be it temperature, humidity, precipitation, wind, or solar radiation.

C. Abbreviations/Acronyms:

1. ac: Alternating Current
2. AC: Air Conditioning
3. ACU: Air Conditioning Unit
4. ACR: Air Conditioning and Refrigeration
5. AI: Analog Input
6. AISI: American Iron and Steel Institute
7. AO: Analog Output
8. ASJ: All Service Jacket
9. AWG: American Wire Gauge
10. BACnet: Building Automation and Control Networking Protocol
11. BAg: Silver-Copper-Zinc Brazing Alloy
12. BAS: Building Automation System
13. BCuP: Silver-Copper-Phosphorus Brazing Alloy
14. bhp: Brake Horsepower
15. Btu: British Thermal Unit
16. Btu/h: British Thermal Unit Per Hour
17. CDA: Copper Development Association
18. C: Celsius
19. CD: Compact Disk
20. CFM: Cubic Foot Per Minute
21. CH: Chilled Water Supply
22. CHR: Chilled Water Return
23. CLR: Color
24. CO: Carbon Monoxide

25. COR: Contracting Officer’s Representative
26. CPD: Condensate Pump Discharge
27. CPM: Cycles Per Minute

28. CPVC: Chlorinated Polyvinyl Chloride
29. CRS: Corrosion Resistant Steel
30. CTPD: Condensate Transfer Pump Discharge
31. CTPS: Condensate Transfer Pump Suction
32. CW: Cold Water
33. CWP: Cold Working Pressure
34. CxA: Commissioning Agent
35. dB: Decibels
36. dB(A): Decibels (A weighted)
37. DDC: Direct Digital Control
38. DI: Digital Input
39. DO: Digital Output
40. DVD: Digital Video Disc
41. DN: Diameter Nominal
42. DWV: Drainage, Waste and Vent
43. EPDM: Ethylene Propylene Diene Monomer
44. EPT: Ethylene Propylene Terpolymer
45. ETO: Ethylene Oxide
46. F: Fahrenheit
47. FAR: Federal Acquisition Regulations
48. FD: Floor Drain
49. FED: Federal
50. FG: Fiberglass
51. FGR: Flue Gas Recirculation
52. FOS: Fuel Oil Supply
53. FOR: Fuel Oil Return
54. FSK: Foil-Scrim-Kraft facing
55. FWPD: Feedwater Pump Discharge
56. FWPS: Feedwater Pump Suction
57. GC: Chilled Glycol Water Supply
58. GCR: Chilled Glycol Water Return
59. GH: Hot Glycol Water Heating Supply
60. GHR: Hot Glycol Water Heating Return
61. gpm: Gallons Per Minute
62. HDPE: High Density Polyethylene
63. Hg: Mercury
64. HOA: Hands-Off-Automatic

65. hp: Horsepower
66. HPS: High Pressure Steam (414 kPa (60 psig) and above)
67. HPR: High Pressure Steam Condensate Return
68. HW: Hot Water
69. HWH: Hot Water Heating Supply
70. HWHR: Hot Water Heating Return
71. Hz: Hertz
72. ID: Inside Diameter
73. IPS: Iron Pipe Size
74. kg: Kilogram
75. klb: 1000 lb
76. kPa: Kilopascal
77. lb: Pound
78. lb/hr: Pounds Per Hour
79. L/s: Liters Per Second
80. L/min: Liters Per Minute
81. LPS: Low Pressure Steam (103 kPa (15 psig) and below)
82. LPR: Low Pressure Steam Condensate Gravity Return
83. MAWP: Maximum Allowable Working Pressure
84. MAX: Maximum
85. MBtu/h: 1000 Btu/h
86. MBtu: 1000 Btu
87. MED: Medical
88. m: Meter
89. MFG: Manufacturer
90. mg: Milligram
91. mg/L: Milligrams Per Liter
92. MIN: Minimum
93. MJ: Megajoules
94. ml: Milliliter
95. mm: Millimeter
96. MPS: Medium Pressure Steam (110 kPa (16 psig) through 414 kPa (60 psig))
97. MPR: Medium Pressure Steam Condensate Return
98. MW: Megawatt
99. NC: Normally Closed
100. NF: Oil Free Dry (Nitrogen)

101. Nm: Newton Meter
102. NO: Normally Open
103. NOx: Nitrous Oxide
104. NPT: National Pipe Thread
105. NPS: Nominal Pipe Size
106. OD: Outside Diameter
107. OSD: Open Sight Drain
108. OS&Y: Outside Stem and Yoke
109. PC: Pumped Condensate
110. PID: Proportional-Integral-Differential
111. PLC: Programmable Logic Controllers
112. PP: Polypropylene
113. PPE: Personal Protection Equipment
114. ppb: Parts Per Billion
115. ppm: Parts Per Million
116. PRV: Pressure Reducing Valve \
117. PSIA: Pounds Per Square Inch Absolute
118. psig: Pounds Per Square Inch Gauge
119. PTFE: Polytetrafluoroethylene
120. PVC: Polyvinyl Chloride
121. PVDC: Polyvinylidene Chloride Vapor Retarder Jacketing, White
122. PVDF: Polyvinylidene Fluoride
123. rad: Radians
124. RH: Relative Humidity
125. RO: Reverse Osmosis
126. rms: Root Mean Square
127. RPM: Revolutions Per Minute
128. RS: Refrigerant Suction
129. RTD: Resistance Temperature Detectors
130. RTRF: Reinforced Thermosetting Resin Fittings
131. RTRP: Reinforced Thermosetting Resin Pipe
132. SCFM: Standard Cubic Feet Per Minute
133. SPEC: Specification
134. SPS: Sterile Processing Services
135. STD: Standard
136. SDR: Standard Dimension Ratio
137. SUS: Saybolt Universal Second

138. SW: Soft water
139. SWP: Steam Working Pressure
140. TAB: Testing, Adjusting, and Balancing
141. TDH: Total Dynamic Head
142. TEFC: Totally Enclosed Fan-Cooled
143. TFE: Tetrafluoroethylene
144. THERM: 100,000 Btu
145. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
146. THWN: Thermoplastic Heat & Water-Resistant Nylon Coated Wire
147. T/P: Temperature and Pressure
148. USDA: U.S. Department of Agriculture
149. V: Volt
150. VAC: Vacuum
151. VA: Veterans Administration
152. VAC: Voltage in Alternating Current
153. VA CFM: VA Construction & Facilities Management
154. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
155. VAMC: Veterans Administration Medical Center
156. VHA OCAMES: Veterans Health Administration – Office of Capital Asset Management Engineering and Support
157. VR: Vacuum condensate return
158. WCB: Wrought Carbon Steel, Grade B
159. WG: Water Gauge or Water Column
160. WOG: Water, Oil, Gas

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
D. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
E. Section 05 50 00, METAL FABRICATIONS.
F. Section 07 84 00, FIRESTOPPING.
G. Section 07 92 00, JOINT SEALANTS.
H. Section 09 91 00, PAINTING.
I. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
J. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

K. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

L. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

M. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

N. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

O. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. Air Movement and Control Association (AMCA):

410-1996 .....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

C. American Society of Mechanical Engineers (ASME):

B31.1-2018 .....Power Piping

B31.9-2014 .....Building Services Piping

ASME Boiler and Pressure Vessel Code:

BPVC Section IX-2019 Welding, Brazing, and Fusing Qualifications

D. American Society for Testing and Materials (ASTM):

A36/A36M-2014 .....Standard Specification for Carbon Structural Steel

A575-1996(R2018) .....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

E. Association for Rubber Products Manufacturers (ARPM):

IP-20-2015 .....Specifications for Drives Using Classical V-Belts and Sheaves

IP-21-2016 .....Specifications for Drives Using Double-V (Hexagonal) Belts

IP-24-2016 .....Specifications for Drives Using Synchronous Belts

IP-27-2015 .....Specifications for Drives Using Curvilinear Toothed Synchronous Belts

F. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc.:

SP-58-2018 .....Pipe Hangers and Supports-Materials, Design, Manufacture, Selection, Application, and Installation

SP-127-2014a .....Bracing for Piping Systems: Seismic-Wind-Dynamic Design, Selection, and Application

G. Military Specifications (MIL):
MIL-P-21035B-2013 .....Paint High Zinc Dust Content, Galvanizing Repair (Metric)

H. National Fire Protection Association (NFPA):
70-2017 .....National Electrical Code (NEC)
101-2018 .....Life Safety Code

I. Department of Veterans Affairs (VA):
PG-18-10-2016 .....Physical Security and Resiliency Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC", with applicable paragraph identification.

C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessable from the floor or permanent work platform. It is the Contractor's responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.

D. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features

of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

E. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed contract documents, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

F. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together. Coordinate and properly integrate materials and equipment to provide a completely compatible and efficient installation.

G. Coordination/Shop Drawings:

1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
   a. Mechanical equipment rooms.
   b. Interstitial space.
   c. Hangers, inserts, supports, and bracing.
   d. Pipe sleeves.
   e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

H. Manufacturer's Literature and Data: Include full item description and optional features and accessories. Include dimensions, weights,

materials, applications, standard compliance, model numbers, size, and capacity. Submit under the pertinent section rather than under this section.

1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
2. Submit electric motor data and variable speed drive data with the driven equipment.
3. Equipment and materials identification.
4. Fire-stopping materials.
5. Hangers, inserts, supports and bracing. Provide complete stress analysis for variable spring and constant support hangers.
6. Wall, floor, and ceiling plates.

I. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.

J. HVAC Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   a. Include complete list indicating all components of the systems.
   b. Include complete diagrams of the internal wiring for each item of equipment.
   c. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

K. Provide copies of approved HVAC equipment submittals to the TAB Subcontractor.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily

and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC.

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.

2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.

2. Refer to all other sections for quality assurance requirements for systems and equipment specified therein.

3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.

4. The products and execution of work specified in Division 33 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility

company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.

5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Use of asbestos products or equipment or materials containing asbestos is prohibited.

E. HVAC Equipment Service Providers: Service providers shall be authorized and trained by the manufacturers of the equipment supplied. These providers shall be capable of responding onsite and provide acceptable service to restore equipment operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shutdown of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service personnel and companies providing service under these conditions for (as applicable to the project): fans, air handling units, chillers, cooling towers, control systems, pumps, critical instrumentation, computer workstation and programming.

F. HVAC Mechanical Systems Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME BPVC Section IX. Provide proof of current certification.
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the associated code.

G. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR with submittals. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material and removal by the Contractor and no additional cost or time to the Government.

H. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract documents to the COR for resolution. Provide written hard copies and computer files on CD or DVD of manufacturer’s installation instructions to the COR with submittals prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received and approved by the VA. Failure to furnish these recommendations is a cause for rejection of the material.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to, all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to the COR for resolution. Failure of the Contractor to resolve, or point out any issues will result in the Contractor correcting at no additional cost or time to the Government.
3. Complete coordination/shop drawings shall be required in accordance with Article, SUBMITTALS. Construction work shall not start on any system until the coordination/shop drawings have been approved by VA.
4. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on

poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.

I. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.

J. Guaranty: Warranty of Construction, FAR Clause 52.246-21.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Large equipment such as boilers, chillers, cooling towers, fans, and air handling units if shipped on open trailer trucks shall be covered with shrink on plastics or water proof tarpaulins that provide protection from exposure to rain, road salts and other transit hazards. Protection shall be kept in place until equipment is moved into a building or installed as designed.
3. Repair damaged equipment in first class, new operating condition and appearance; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost or time to the Government.
4. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
5. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
6. Protect plastic piping and tanks from ultraviolet light (sunlight).

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.

3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc.

Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics_), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the VAMC. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least 10 working days advance notice to the COR. The request shall include a detailed plan on the proposed shutdown and the intended work to be done along with manpower levels. All equipment and materials must be onsite and verified with plan 5 days prior to the shutdown or it will need to be rescheduled.

D. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or

ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.

E. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Equipment and components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a nameplate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions must be approved by the VA, but may be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 LIFTING ATTACHMENTS

A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.4 ELECTRIC MOTORS

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.5 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the contract documents and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 5 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 5 mm (3/16 inch) high riveted or bolted to the equipment.

D. Control Items: Label all instrumentation, temperature and humidity sensors, controllers and control dampers. Identify and label each item

as they appear on the control diagrams.

E. Valve Tags and Lists:

1. HVAC and Mechanical Rooms: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS and Section 23 36 00, AIR TERMNAL UNITS.

2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 6 mm (1/4 inch) for service designation on 19-gauge 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.

3. Valve lists: Typed or printed plastic coated card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color-coded thumb tack in ceiling.

F. Ceiling Grid Labels:

1. 50 mm (2 inch) long by 15 mm (1/2 inch) wide by 0.025 mm (1 mil) thick UV resistant metalized polyester label with red border color and black custom lettering on white background interior. Peel and stick adhesive backing. Label and adhesive manufactured specifically for use in equipment inventory tagging.

2. Custom print labels with above ceiling HVAC equipment numbers.

2.6 FIRESTOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.7 GALVANIZED REPAIR COMPOUND

A. Mil-P-21035B, paint form.

2.8 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 by 100 mm (2 by 4 inches) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in

cant strip, (except for gypsum or tectum deck), minimum

height 275 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.

2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.

C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

D. Attachment to Concrete Building Construction:

1. Concrete insert: MSS SP-58, Type 18.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

E. Attachment to Steel Building Construction:

1. Welded attachment: MSS SP-58, Type 22.
2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.

F. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING Section 05 36 00, COMPOSITE METAL DECKING.

G. Attachment to existing structure: Support from existing floor/roof frame.

H. Attachment to Wood Construction: Wood screws or lag bolts.

I. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

J. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (12 gauge), designed to

accept special spring held, hardened steel nuts. Trapeze hangers are prohibited for use for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91 kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

K. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15. Preinsulate.
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted or plastic-coated riser clamps.
      3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.

i. Supports for plastic piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

2.9 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations through beams or ribs are prohibited, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to

accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.10 DUCT PENETRATIONS

A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 450 mm (18 inches) high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.

B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.11 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

E. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.12 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 80 mm

(3-inch pipe), 0.89 mm (0.035 inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.13 ASBESTOS

A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. The coordination/shop drawings shall be submitted for review. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Equipment coordination/shop drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the contract documents.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill.

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Pneumatic hammer, impact electric, and hand or manual hammer type

drill is prohibited, except as permitted by COR where working area space is limited.

2. Locate holes to avoid interference with structural members such as slabs, columns, ribs, beams or reinforcing. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

G. Electrical Interconnection of Instrumentation or Controls: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Devices shall be located so they are easily accessible for testing, maintenance, calibration, etc. The COR has the final determination on what is accessible and what is not. Comply with NFPA 70.

H. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Use concrete and non-shrink grout 20 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

J. Install gauges, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gauges to be easily read by operator or

staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

K. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.

L. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.

M. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and data/telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall not be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 feet) above the equipment or to ceiling structure, whichever is lower (NFPA 70).

N. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance or inspections, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or time to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to motors, fans, pumps, belt guards, transformers, high voltage lines, conduit and raceways, piping, hot surfaces, and ductwork. The COR has final determination on whether an installation meets this requirement or not.

3.3 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Article, ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.4 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service requirements as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Follow approved rigging plan.

G. Restore building to original condition upon completion of rigging work.

3.5 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels designed by a structural engineer, secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.

B. Use of chain pipe supports; wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above are prohibited. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-58. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Chiller foundations shall have horizontal dimensions that exceed chiller base frame dimensions by at least 150 mm (6 inches) on all sides. Structural contract documents shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.6 MECHANICAL DEMOLITION

A. Rigging access, other than indicated on the contract documents, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Debris accumulated in the area to the detriment of plant operation is prohibited. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VAMC, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete pads, pipe,

valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with contract documents where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the contract documents of the other disciplines in the project for additional facilities to be demolished or handled.

D. All indicated valves including gate, globe, ball, butterfly and check, all pressure gauges and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these contract documents. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. The following material and equipment shall not be painted:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.

h. Valve stems and rotating shafts.
i. Pressure gauges and thermometers.
j. Glass.
k. Nameplates.

3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats. This may include painting exposed metals where hangers were removed or where equipment was moved or removed.
6. Paint shall withstand the following temperatures without peeling or discoloration:
   a. Condensate and Feedwater: 38 degrees C (100 degrees F) on insulation jacket surface and 121 degrees C (250 degrees F) on metal pipe surface.
   b. Steam: 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (374 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.
8. Lead based paints are prohibited.

3.8 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16 inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

D. Attach ceiling grid label on ceiling grid location directly underneath above-ceiling air terminal, control system component, valve, filter unit, fan etc.

3.9 MOTOR AND DRIVES

A. Use synchronous belt drives only on equipment controlled by soft starters or variable frequency drive motor controllers without a bypass contactor. Use V-belt drives on all other applications.
B. Alignment of V-Belt Drives: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
C. Alignment of Synchronous Belt Drives: Set driving and driven shafts parallel and align so that the corresponding pulley flanges are in the same plane.
D. Alignment of Direct-Connect Drives: Securely mount motor in accurate alignment so that shafts are per coupling manufacturer’s tolerances when both motor and driven machine are operating at normal temperatures.

3.10 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. Field-check all devices for proper lubrication.
B. All devices and equipment shall be equipped with required lubrication fittings or devices. A minimum of 0.95 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.
C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
D. All lubrication points shall be extended to one side of the equipment.

3.11 STARTUP, TEMPORARY OPERATION AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
B. When any defects are detected, correct defects and repeat test at no

additional cost or time to the Government.

C. Startup of equipment shall be performed as described in equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS Article, TESTS, and in individual Division 23 specification sections and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost or time to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

D. No adjustments may be made during the acceptance inspection. All adjustments shall have been made by this point.

3.13 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

- - - E N D - - -

SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

F. Section 26 24 19, MOTOR CONTROL CENTERS.

G. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Bearing Manufacturers Association (ABMA):

9-2015 .....Load Ratings and Fatigue Life for Ball Bearings

11-2014 .....Load Ratings and Fatigue Life for Roller Bearings

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

90.1-2013 .....Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings

D. Institute of Electrical and Electronics Engineers (IEEE):

112-2017 .....Standard Test Procedure for Polyphase Induction Motors and Generators

841-2009 .....IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel Cage Induction Motors--Up to and Including 370 kW (500 hp)

E. National Electrical Manufacturers Association (NEMA):

MG 1-2019 .....Motors and Generators

MG 2-2014 .....Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

250-2014 .....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. National Fire Protection Association (NFPA):

70-2014 .....National Electrical Code (NEC)

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT", with applicable paragraph identification.

C. Submit motor submittals with driven equipment.

D. Shop Drawings:

1. Provide documentation to demonstrate compliance with contract documents.
2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Certification: Two weeks prior to final inspection, unless otherwise noted, certification shall be submitted to the COR stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

H. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 MOTORS

A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.

B. For severe duty TEFC motors, IEEE 841 shall apply.

C. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLLERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.

D. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.

E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.

1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

F. Voltage ratings shall be as follows:

1. Single phase:
   a. Motors connected to 120-volt systems: 115 volts.
   b. Motors connected to 208-volt systems: 200 volts.
   c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
2. Three phase:
   a. Motors connected to 208-volt systems: 200 volts.
   b. Motors, less than 74.6 kW (100 hp), connected to 240-volt or 480-volt systems: 208-230/460 volts, dual connection.
   c. Motors, 74.6 kW (100 hp) or larger, connected to 240-volt systems: 230 volts.
   d. Motors, 74.6 kW (100 hp) or larger, connected to 480-volt systems: 460 volts.
   e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA MG 1 for connection to the nominal system voltage shown on the drawings.

G. Number of phases shall be as follows:

1. Motors, less than 373 W (1/2 hp): Single phase.
2. Motors, 373 W (1/2 hp) and larger: 3 phase.
3. Exceptions:
   a. Hermetically sealed motors.
   b. Motors for equipment assemblies, less than 746 W (1 hp), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

H. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

I. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration, and running torque without exceeding nameplate ratings or considering service factor.

J. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown in the Contract Documents.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
   a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
   b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
   c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

K. Electrical Design Requirements:

1. Motors shall be continuous duty.
2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (176 degrees F).
4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General-Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency Controls or Both, or NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors.

L. Mechanical Design Requirements:

1. Bearings shall be rated in accordance with ABMA 9 or ABMA 11 for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating

Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hours rating. A minimum fatigue life of 40,000 hours is required for VFD drives.

2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

M. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
   b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.

c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.

4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

N. Additional requirements for specific motors, as indicated in the other sections listed in Article, RELATED SECTIONS shall also apply.

O. NEMA Premium Efficiency Electric Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 W (1 hp) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 W (1 hp) or more with open, drip-proof, or TEFC enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Premium Efficiencies Open Drip-Proof				**Minimum Premium Efficiencies Totally Enclosed Fan-Cooled (TEFC)**			
Rating kW (hp)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (hp)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%

29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

P. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM, and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.90 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

Q. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

Polyphase Open Motors Average full load efficiency				**Capacitor-start capacitor-run and capacitor-start induction run open motors Average full load efficiency**			
Rating kW (hp)	**6 poles**	**4 poles**	**2 poles**	**Rating kW (hp)**	**6 poles**	**4 poles**	**2 poles**
0.18 (0.25)	67.5	69.5	65.6	0.18 (0.25)	62.2	68.5	66.6
0.25 (0.33)	71.4	73.4	69.5	0.25 (0.33)	66.6	72.4	70.5
0.37 (0.5)	75.3	78.2	73.4	0.37 (0.5)	76.2	76.2	72.4
0.55 (0.75)	81.7	81.1	76.8	0.55 (0.75)	80.2	81.8	76.2

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motors in accordance with manufacturer’s recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 FIELD TESTS

A. All tests shall be witnessed by the Commissioning Agent or by the COR.
B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.
C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
D. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.
E. All test data shall be complied into a report form for each motor and provided to the contracting officer or their representative.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

- - - E N D - - -

SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the application of noise control measures, and vibration control techniques to boiler plant rotating equipment and parts including chillers, cooling towers, boilers, pumps, fans, compressors, motors and steam turbines.

B. A complete listing of all common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.

B. Section 23 05 10, COMMON WORK RESULTS FOR HVAC.

C. Section 23 31 00, HVAC DUCTS and CASINGS.

D. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Noise Criteria:

1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Audio Speech Pathology	25
Audio Suites	25
Auditoriums, Theaters	35-40
Bathrooms and Toilet Rooms	40
Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Gymnasiums	50
Kitchens	50

Laboratories (With Fume Hoods)	45 to 55
Laundries	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
Operating Rooms	40
Patient Rooms	35
Phono/Cardiology	25
Recreation Rooms	40-45
Shops	50
SPD (Decontamination and Clean Preparation)	45
Therapeutic Pools	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 8, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a

vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Vibration isolators:
   a. Floor mountings
   b. Hangers
   c. Snubbers
   d. Thrust restraints
2. Bases.
3. Acoustical enclosures.

C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

Handbook 2017 .....Fundamentals Handbook, Chapter 8, Sound and Vibration

C. American Society for Testing and Materials (ASTM):

A123/A123M-2017 .....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A307-2016 .....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

D2240-05(2010) .....Standard Test Method for Rubber Property - Durometer Hardness

D. Manufacturers Standardization (MSS):

SP-58-2018 .....Pipe Hangers and Supports-Materials, Design and Manufacture

E. Occupational Safety and Health Administration (OSHA):

29 CFR 1960.95 .....Occupational Noise Exposure

F. American Society of Civil Engineers (ASCE):

ASCE 7-2017 .....Minimum Design Loads for Buildings and Other Structures.

H. International Code Council (ICC):

IBC 2018 .....International Building Code.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.

3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.

5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.

C. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment.

Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.4 BASES

A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).

C. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as

driven machine. Hold driving motor and driven machine in positive

rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.

4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
D. Adjust active height of spring isolators.
E. Adjust snubbers according to manufacturer's recommendations.

- - - E N D - - -

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES																
ABSORPTION		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL		B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:																
ALL		---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
COMPRESSORS AND VACUUM PUMPS																
UP THROUGH 1-1/2 HP		---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:																
500 - 750 RPM		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,TH R	0.8	---	H,TH R	2.0

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

NOTES:

1. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
2. For separate chiller building on grade, pump isolators may be omitted.
3. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
4. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
5. Suspended: Use "H" isolators of same deflection as floor mounted.

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
   1. Planning systematic TAB procedures.
   2. Design Review Report.
   3. Systems Inspection report.
   4. Duct Air Leakage test report.
   5. Systems Readiness Report.
   6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
   7. Vibration and sound measurements.
   8. Recording and reporting results.
   9. Document critical paths of flow on reports.

B. Definitions:
   1. Basic TAB used in this Section: Chapter 39, "Testing, Adjusting and Balancing" of 2019 ASHRAE Handbook, "HVAC Applications".
   2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
   3. AABC: Associated Air Balance Council.
   4. NEBB: National Environmental Balancing Bureau.
   5. TABB: Testing Adjusting and Balancing Bureau
   6. SMACNA: Sheet Metal Contractors National Association
   7. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
   8. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

E. Section 23 07 11, HVAC, AND BOILER PLANT INSULATION.

F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
2. The TAB agency shall be either a certified member of AABC, NEEB, TABB or NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another qualified TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC, TABB or NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency’s review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or TABB or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within

the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
   a. Shall directly supervise all TAB work.
   b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC, TABB or NEBB.
   c. Would follow all TAB work through its satisfactory completion.
   d. Shall provide final markings of settings of all HVAC adjustment devices.
   e. Permanently mark location of duct test ports.
   f. Shall document critical paths from the fan or pump. These critical paths are ones in which are 100% open from the fan or pump to the terminal device. This will show the least amount of restriction is being imposed on the system by the TAB firm.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC, TABB or NEBB

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards, TABB/SMACNA International Standards, or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. TAB Criteria:

1. One or more of the applicable AABC, NEBB,TABB or SMACNA publications, supplemented by ASHRAE Handbook "2019 HVAC Applications" Chapter 39, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "2019 HVAC Applications", Chapter 39, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
   a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
   b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
   c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
   d. Minimum outside air: 0 percent to plus 10 percent.
   e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
   f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
   g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
   h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and critical path results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR one of which shall be a critical path) and one hydronic system (pumps and three coils) as follows:
   a. When field TAB work begins.
   b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.

C. For use by the Resident Engineer staff, submit one complete set of applicable AABC,NEBB or TABB publications that will be the basis of TAB work.

D. Submit Following for Review and Approval:

1. Design Review Report // within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
2. Systems inspection report on equipment and installation for conformance with design.
3. Duct Air Leakage Test Report.
4. Systems Readiness Report.
5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
7. Include in each report the critical path for each balanced branch (air and hydronic. Every branch shall have at least one terminal device damper 100% open.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area with noted critical paths.

1.5 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

Handbook 2019 .....HVAC Applications ASHRAE Handbook, Chapter 39, Testing, Adjusting, and Balancing and Chapter 49, Sound and Vibration Control

C. Associated Air Balance Council (AABC):

7th Edition 2016 .....AABC National Standards for Total System Balance

D. National Environmental Balancing Bureau (NEBB):

9th Edition 2019 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

3rd Edition 2015 .....Procedural Standards for the Measurement of Sound and Vibration

2rd Edition 2019 ... Standard for Whole Building Technical Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

3rd Edition 2005 .....HVAC SYSTEMS Testing, Adjusting and Balancing TABB-TAB Procedural Guide //Current Edition//

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Article, Quality Assurance.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

C. Reports: Follow check list format developed by AABC, NEBB or SMACNA (TABB), supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency’s role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to resident engineer.

B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.

C. Verify that all items such as ductwork piping, dampers, valves, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.

3.6 TAB REPORTS

A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.

B. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.

C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated after engineering and construction have been evaluated and re-submitted for approval at no

additional cost to the owner.

D. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

3.7 TAB PROCEDURES

A. TAB shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC, TABB or NEBB. Balancing shall be done proportionally to all applicable systems.
   1. At least one trunk damper shall be 100% open.
   2. At least one branch damper shall be 100%open per trunk.
   3. At least one terminal device duct be 100% open per branch.

B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre construction air and water flow rate and for each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.

D. Allow time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

E. Air Balance and Equipment Test: Include computer room AC units
   1. Artificially load air filters by partial blanking to produce static air pressure drop of manufacturer’s recommended pressure drop.
   2. Adjust fan speeds to provide design air flow.
   3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other HVAC controls function properly.
   4. Record final measurements for air handling equipment performance data sheets.

3.8 VIBRATION TESTING

A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON

WORK RESULTS FOR HVAC. Provide measurements for all rotating

HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.

B. Record initial measurements for each unit of equipment on test forms and submit a report to the Resident Engineer. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Resident Engineer.

3.9 SOUND TESTING

A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
   1. Take readings in rooms, approximately ten percent of all rooms. The Resident Engineer may designate the specific rooms to be tested.

B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC, TABB or NEBB.

C. Sound reference levels, formulas and coefficients shall be according to 2019 ASHRAE Handbook, "HVAC Applications", Chapter 49, SOUND AND VIBRATION CONTROL.

D. Determine compliance with specifications as follows:
   1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
      a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
      b. Measure octave band sound pressure levels with specified equipment "off."
      c. Measure octave band sound pressure levels with specified equipment "on."
      d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

      Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.
      e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.

2. When sound power levels are specified:
   a. Perform steps 1.a. thru 1.d., as above.
   b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
   c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 30 feet for sound level location.
3. Where sound pressure levels are specified in terms of dB(A), as in Section 23 65 00, COOLING TOWERS, measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Resident Engineer and the necessary sound tests shall be repeated.

F. Test readings for sound testing could go higher than 15 percent if determination is made by the Resident Engineer based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation.
All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

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SECTION 23 07 11
HVAC INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for HVAC piping, ductwork, and equipment.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Definitions

1. ASJ: All service jacket, white finish facing or jacket.
2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
3. Cold: Equipment, ductwork, or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
4. Concealed: Ductwork and piping above ceilings and in chases and pipe spaces.
5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases unfinished attics, crawl spaces, and pipe basements are not considered finished areas.
6. FSK: Foil-scrim-kraft facing.
7. Hot: HVAC Ductwork handling air at design temperature above 15 degrees C (60 degrees F); HVAC equipment or piping handling media above 40.5 degrees C (105 degrees F)
8. Density: kg/m^3 - kilograms per cubic meter (pcf - pounds per cubic foot).
9. Perm: Metric measure of water vapor transmission in units of 1 grain of water vapor per hour, per square meter, per millimeter of mercury. US measure of water vapor transmission in units of 1 grain of water vapor per hour, per square foot, per inch of mercury.
10. Runouts: Branch pipe connections up to 25 mm (1 inch) nominal size to fan coil units or reheat coils for terminal units.
11. Thermal conductance: Heat flow rate through materials.
    a. Flat surface: Watt per square meter (BTU per hour per square foot).

b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

12. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

13. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 01 00 01, GENERAL REQUIREMENTS (Major NCA Projects).

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 42 19, REFERENCE STANDARDS.

D. Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.

E. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items which are common to more than one section of Division 23.

G. Section 23 21 13, HYDRONIC PIPING

H. Section 23 23 00, REFRIGERANT PIPING: Requirements for refrigerant piping and fittings.

I. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork and fittings.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

90.1-2013 .....Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings

C. American Society for Testing and Materials (ASTM):

A240/A240M-2015b .....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

B209-2014 .....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-2011 .....Standard test Method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-2007 (R2013) .....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C518-2015 .....Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus

C534/C534M-2014 .....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-2015 .....Standard Specification for Mineral Fiber Pipe Insulation

C553-2013 .....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C591-2015 .....Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation

C612-2014 .....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C795-2008 (R2013) .....Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel

C871-2011e1 .....Standard Test Methods for Chemical Analysis of Thermal Insulation Materials for Leachable Chloride, Fluoride, Silicate, and Sodium Ions

C921-2010 (R2015) .....Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation

C1136-2012 .....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

C1290-2011 .....Standard Specification for Flexible Fibrous Glass Blanket Insulation Used to Externally Insulate HVAC Ducts

C1393-2014 .....Standard Specification for Perpendicularly Oriented Mineral Fiber Roll and Sheet Thermal Insulation for Pipes and Tanks

D1644-2001 (R2012) .....Standard Test Methods for Nonvolatile Content of Varnishes

D1668/D1668M-1997a (R2014)e1 Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

D1784-2011 .....Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds

E84-2015b .....Standard Test Method for Surface Burning Characteristics of Building Materials

E96/E96M-2015 .....Standard Test Methods for Water Vapor Transmission of Materials

F1249-2013 .....Standard Test Method for Water Vapor Transmission Rate Through Plastic Film and Sheeting Using a Modulated Infrared Sensor

D. Federal Specifications (Fed. Spec.):

L-P-535E-2012 .....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid

E. Military Specifications (Mil. Spec.):

MIL-A-24179A (1)-1987 ..Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-A-3316C (2)-1990 ...Adhesives, Fire-Resistant, Thermal Insulation MIL-C-20079H-87 .....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

MIL-PRF-19565C (1)-1988 Coating Compounds, Thermal Insulation, Fire, and Water-Resistant, Vapor-Barrier

F. National Fire Protection Association (NFPA):

90A-2015 .....Standard for the Installation of Air-Conditioning and Ventilating Systems

90B-2015 .....Standard for the Installation of Warm Air Heating and Air-Conditioning Systems

251-2006 .....Standard Methods of Tests of Fire Resistance of Building Construction Materials

255-2006 .....Standard Method of Test of Surface Burning Characteristics of Building Materials

262-2015 .....Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces

G. Underwriters Laboratories, Inc. (UL):

181-2013 .....Standard for Factory-Made Air Ducts and Air Connectors

181A-2013 .....Standard for Closure Systems for User with Rigid Air Ducts

181B-2013 .....Standard for Closure Systems for Use with Flexible Air Ducts and Air Connectors 723-2008 (R2013) .....Standard for Test for Surface Burning Characteristics of Building Materials

1820-2004 (R2013) .....Standard for Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 07 11, HVAC INSULATION", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Shop Drawings:

1. All information shall be included as to be able to clearly determine compliance with contract documents, ASTM standards, and federal and military specifications. For each type of product indicated, include thermal conductivity, water-vapor permeance thickness, and jackets (both factory-applied and field-applied if any).

   a. Insulation materials: Specify each type used and state surface burning and smoke developed characteristics.

   b. Insulation facings and jackets: Each type used. White finish shall be furnished for exposed ductwork, casings, and equipment.

c. Insulation accessory materials: Each type used.
d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
e. Make reference to applicable specification paragraph numbers for coordination.

1.5 QUALITY ASSURANCE

A. Refer to paragraph QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
B. Criteria:
1. Comply with NFPA 90A.
a. For installation indoors pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255 or ASTM E84.
b. For installations outdoors the maximum flame spread index is 75 and the maximum smoke developed index is 150 for insulation and covering materials that do not penetrate a wall or roof, and do not create an exposure hazard.
c. Where products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state.
d. Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings in accordance with one of the following:
1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors
2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors
e. Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke

when tested in accordance with a similar test for pipe covering, ASTM C411 at the temperature to which they are exposed in service.

f. In no case shall the test temperature be below 121 degrees C (250 degrees F).

g. Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating.

h. Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

i. Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

j. Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

k. Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 feet) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

l. Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 feet) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

m. Supplementary materials for air distribution systems shall comply with the provisions of air distribution materials.

n. Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

1) Not exceeding a 25 mm (1 inch) average clearance on all sides

2) Filled solid with an approved material capable of preventing the passage of flame and hot gases as specified in NFPA 251.

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k-values are in accordance with ASTM test methods including ASTM C518 and ASTM C411 at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.6 STORAGE AND HANDLING OF MATERIAL

A. Store materials in clean and dry environment; pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics, and finishing cements.

B. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Do not use materials containing asbestos, lead, mercury, or mercury compounds.

B. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.

C. Insulation materials for use on austenitic stainless steel shall be

qualified as acceptable according to ASTM C795.

D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

2.2 POLYISOCYANURATE CLOSED-CELL RIGID PREFORMED PIPE AND EQUIPMENT INSULATION

A. ASTM C591, Grade 2, Type I. Preformed pipe insulation. Thermal conductivity (k-value) 0.19 Btu x inches / Hr x sq. ft. x deg. F (0.027 W/m x K) or less at 24 degrees C (75 degrees F), and minimum temperature minus 18 degrees C (0 degrees F) or less, and maximum temperature 149 degrees C (300 degrees F) or greater. With factory applied PVDC or all service jacket vapor retarder with polyvinyl chloride pre-molded fitting covers.

B. Equipment insulation, ASTM C591, Type IV. Thermal conductivity (k-value) 0.19 Btu x inches / Hr x sq. ft. x deg. F (0.027 W/m x K) or less at 24 degrees C (75 degrees F), and minimum temperature minus 18 degrees C (0 degrees F) or less, and maximum temperature 149 degrees C (300 degrees F) or greater. With PVDC or all service jacket vapor retarder jacket.

2.3 FLEXIBLE ELASTOMERIC CELLULAR THERMAL PREFORMED PIPE AND EQUIPMENT INSULATION

A. ASTM C534/C534M, Grade I for tube and sheet materials. Thermal conductivity (k-value) 0.21 Btu x inches / Hr x sq. ft. x deg. F (0.030 W/m x K) or less at 24 degrees C (75 degrees F), and minimum temperature minus 18 degrees C (0 degrees F) or less, and maximum temperature 104 degrees C (220 degrees F) or greater. No jacket required.

2.4 INSULATION FACINGS AND JACKETS

A. Vapor retarder, higher strength with low water permeance = 0.02 or less perm rating. Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced. Comply with ASTM C1136, Type I. Beach puncture 50 Beach Units (1.5 Joules) minimum. Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch)

lap on longitudinal joints and minimum 100 mm (4 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and

butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor retarder medium strength with low water vapor permeance of 0.132 metric perm (0.02 or less perm rating). Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2070 kPa (300 psi) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-565E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

G. Aluminum jacket piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.024 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 20 mm (3/4 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

H. Aluminum jacket rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.5 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density polyisocyanurate insulation of the same thickness as adjacent insulation. Density of polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density polyisocyanurate for temperatures up to 149 degrees C (300 degrees F) cellular glass. Insulation at supports shall have same thickness as adjacent insulation. Density of polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

2.6 ADHESIVE, MASTIC, CEMENT

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Mil. Spec. MIL-A-3316C, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

C. Mil. Spec. MIL-A-3316C, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

D. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

E. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.

F. Mil. Spec. MIL-PRF-19565C, Type I or Type II: Vapor barrier compound for indoor use.

G. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

H. Other: Insulation manufacturers' published recommendations.

2.7 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.

1. Water-Vapor Permeance: ASTM E96/E96M, Procedure B, 0.013 perm (0.009 metric perm) at 43 mil (1.09 mm) dry film thickness.
2. Service Temperature Range: Minus 29 to plus 82 degrees C (Minus 20 to plus 180 degrees F).
3. Solids Content: ASTM D1644, 58 percent by volume and 70 percent by weight.
4. Color: White.

C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.
   1. Water-Vapor Permeance: ASTM F1249, 0.05 perm (0.03 metric perm) at 35 mil (0.9 mm) dry film thickness.
   2. Service Temperature Range: Minus 18 to plus 82 degrees C (0 to 180 degrees F).
   3. Solids Content: ASTM D1644, 44 percent by volume and 62 percent by weight.
   4. Color: White.

D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
   1. Water-Vapor Permeance: ASTM F1249, 0.05 perm (0.033 metric perm) at 30 mil (0.8 mm) dry film thickness.
   2. Service Temperature Range: Minus 46 to plus 104 degrees C (Minus 50 to plus 220 degrees F).
   3. Solids Content: ASTM D1644, 33 percent by volume and 46 percent by weight.
   4. Color: White.

E. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
   1. Water-Vapor Permeance: ASTM F1249, 1.8 perms (1.2 metric perms) at 1.6 mm (0.0625 inch) dry film thickness.
   2. Service Temperature Range: Minus 29 to plus 82 degrees C (Minus 20 to plus 180 degrees F).
   3. Solids Content: 60 percent by volume and 66 percent by weight.
   4. Color: White.

2.8 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:
   1. Materials shall be compatible with insulation materials, jackets, and substrates.
   2. Fire- and water-resistant, flexible, elastomeric sealant.
   3. Service Temperature Range: Minus 40 to plus 121 degrees C (Minus 40 to plus 250 degrees F).
   4. Color: Aluminum.

B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:
   1. Materials shall be compatible with insulation materials, jackets, and substrates.

2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 121 degrees C (Minus 40 to plus 250 degrees F).
4. Color: White.

2.9 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
   1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
   2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
   3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
   4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.
   5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms (0.86 metric perm) when tested according to ASTM E96/E96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.10 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C921, Type I, unless otherwise indicated.
B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
   1. Adhesive: As recommended by jacket material manufacturer.
   2. Color: White
C. Metal Jacket:
   1. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
      a. Sheet and roll stock ready for shop or field sizing.
      b. Finish and thickness are indicated in field-applied jacket schedules.
      c. Moisture Barrier for Indoor Applications: 0.025 mm (1 mil) thick, heat-bonded polyethylene and kraft paper

d. Moisture Barrier for Outdoor Applications: 0.075 mm (3 mil) thick, heat-bonded polyethylene and kraft paper.

2. Stainless-Steel Jacket: ASTM A240/A240M.
   a. Sheet and roll stock ready for shop or field sizing.
   b. Material, finish, and thickness are indicated in field-applied jacket schedules.
   c. Moisture Barrier for Indoor Applications: 0.025 mm (1 mil) thick, heat-bonded polyethylene and kraft paper.
   d. Moisture Barrier for Outdoor Applications: 0.075 mm (3 mil) thick, heat-bonded polyethylene and kraft paper.

D. Self-Adhesive Outdoor Jacket: 1.5 mm (60 mil) thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a cross laminated polyethylene film covered with white aluminum-foil facing.

2.11 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
   1. Width: 75 mm (3 inches).
   2. Thickness: 0.29 mm (11.5 mils).
   3. Adhesion: 1.0 N/mm (90 ounces force/inch) in width.
   4. Elongation: 2 percent.
   5. Tensile Strength: 7.2 N/mm (40 lbf/inch) in width.
   6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
   1. Width: 75 mm (3 inches).
   2. Thickness: 0.16 mm (6.5 mils).
   3. Adhesion: 1.0 N/mm (90 ounces force/inch) in width.
   4. Elongation: 2 percent.
   5. Tensile Strength: 7.2 N/mm (40 lbf/inch) in width.
   6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
   1. Width: 50 mm (2 inches).
   2. Thickness: 0.15 mm (6 mils).
   3. Adhesion: 0.7 N/mm (64 ounces force/inch) in width.

4. Elongation: 500 percent.
5. Tensile Strength: 3.3 N/mm (18 lbf/inch) in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Width: 50 mm (2 inches).
2. Thickness: 0.093 mm (3.7 mils).
3. Adhesion: 1.1 N/mm (100 ounces force/inch) in width.
4. Elongation: 5 percent.
5. Tensile Strength: 6.2 N/mm (34 lbf/inch) in width.

2.12 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with tin-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching monel or stainless steel.

C. Wire: 1.3 mm (18 gage) thick soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 20 mm (3/4 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.13 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Thermal Insulation: As recommended by the insulation manufacturer.

D. Corner angles: 50 mm by 50 mm (2 inch by 2 inch), 0.55 mm (26 gage) thick galvanized steel; or, 25 mm by 25 mm (1 inch by 1 inch), 0.47 mm (28 gage) thick aluminum angle adhered to 50 mm by 50 mm (2 inch by 2 inch) Kraft paper, or PVC Corner Angles: 30 mils (0.76 mm thick, minimum 25 mm by 25 mm (1 inch by 1 inch), PVC according to ASTM D1784, Class 16354-C. White or color-coded to match adjacent surface, or Stainless-Steel Corner Angles: 0.6 mm (0.024 inch thick, minimum 25 mm by 25 mm (1 inch by 1 inch)), stainless steel according to ASTM A240/A240M, Type 304 or Type 316.

E. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F).

Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.14 FIRESTOPPING MATERIAL

A. Other than pipe and duct insulation, refer to Section 07 84 00, FIRESTOPPING.

2.15 FLAME AND SMOKE

A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph QUALITY ASSURANCE.

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Contracting Officer’s Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during application and finishing.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

I. Install insulation with least number of joints practical.

J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with

vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

L. Install insulation with factory-applied jackets as follows:
1. Draw jacket tight and smooth.
2. Cover circumferential joints with 75 mm (3 inch) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 100 mm (4 inches)) on center.
3. Overlap jacket longitudinal seams at least 40 mm (1-1/2 inches). Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 50 mm (2 inches) 100 mm (4 inches) on center.
   a. For below ambient services, apply vapor-barrier mastic over staples.
4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.

M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 100 mm (4 inches) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

P. For above-ambient services, do not install insulation to the following:
   1. Vibration-control devices.
   2. Testing agency labels and stamps.
   3. Nameplates and data plates.
   4. Manholes.
   5. Handholes.
   6. Cleanouts.

Q. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

R. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters in accordance with NFPA 90A. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

S. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

T. Construct insulation on parts of equipment such as heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm (20 gage) thick galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

U. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

V. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight

system. Access doors and other items requiring maintenance or access shall be removable and sealable.

W. HVAC work not to be insulated:

1. Internally insulated ductwork and air handling units.
2. Exhaust air ducts and ventilation exhaust air shafts.
3. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.

X. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

Y. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

Z. Firestop Pipe and Duct insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
   a. Pipe risers through floors
   b. Pipe or duct chase walls and floors
   c. Smoke partitions
   d. Fire partitions

AA. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (3/4 inches) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipes.

BB. Provide metal jackets over insulation as follows:

1. All piping and ducts exposed to outdoor weather.
2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.

3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
   a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
   b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
   c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 16 square feet per gallon) over the entire fabric surface.

B. Flexible Mineral Fiber Blanket: Adhere insulation to metal with 100 mm (4 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
   c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 15 degrees C (59 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 1.6 mm (1/16 inch) coats of vapor barrier mastic.
   d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

D. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for piping, equipment and ductwork for temperature up to 149 degree C (300 degree F) provided insulation thickness requirement does not exceed 40 mm (1-1/2 inches).
2. Install insulation, vapor retarder and jacketing per manufacturer’s recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.

3. Install insulation with all joints tightly butted (except expansion) joints in hot applications).
4. If insulation thickness exceeds 65 mm (2-1/2 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 0.05 mm (2 mils) thick PVDC vapor retarder adhesive tape.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
9. Note the NFPA 90A burning characteristic requirements of 25/50. Refer to paragraph GENERAL REQUIREMENTS for items not to be insulated.
10. HVAC Condensation Control Insulation: Minimum 20 mm (3/4 inch) thick for all pipe sizes. Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

E. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.

2. Pipe and tubing insulation:
   a. Use proper size material. Do not stretch or strain insulation.
   b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
   c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.

3.3 INSULATION APPLICATION – DUCTWORK

A. Supply Air Ductwork transporting air that may sometimes be colder than surrounding ambient or room temperature.
   1. Concealed in conditioned locations:
      a. Round ductwork: 1-1/2-inch thick mineral fiber blanket with factory applied FSK.
      b. Rectangular ductwork: 1-inch thick mineral fiber board with factory applied FSK or 1-1/2-inch thick mineral fiber blanket with factory applied FSK.
   2. Exposed in conditioned locations:
      a. Rectangular ductwork: 1/2-inch thick elastomeric, internally lined duct.
   3. Concealed in unconditioned locations:
      a. Round ductwork: 2-inch thick mineral fiber blanket with factory applied FSK .
      b. Rectangular ductwork: 2-inch thick mineral fiber board with factory applied FSK .
   4. Exposed in unconditioned locations:
      a. Round ductwork: 2-inch thick mineral fiber blanket with factory applied FSK .

b. Rectangular ductwork: 2-inch thick mineral fiber board with factory applied FSK.

B. Return and Transfer Air Ductwork.

1. Concealed in conditioned locations:
   a. Round ductwork: None
   b. Rectangular ductwork: None
2. Exposed in conditioned locations:
   a. Round ductwork: None
   b. Rectangular ductwork: None
3. Concealed in unconditioned locations:
   a. Round ductwork: 1-1/2-inch thick mineral fiber blanket with factory applied FSK .
   b. Rectangular ductwork: 1-inch thick mineral fiber board with factory applied FSK.
4. Exposed in unconditioned locations:
   a. Round ductwork: 2-inch thick mineral fiber blanket with factory applied FSK.
   b. Rectangular ductwork: 2-inch thick mineral fiber board with factory applied FSK.

C. Relief Air and HVAC Exhaust Air Ductwork – between spaces and an exterior wall or roof of the building.

1. Concealed in conditioned locations:
   a. Round ductwork: None
   b. Rectangular ductwork: None
2. Exposed in conditioned locations:
   a. Round ductwork: None
   b. Rectangular ductwork: None
3. Concealed in unconditioned locations:
   a. Round ductwork: None
   b. Rectangular ductwork: None
4. Exposed in unconditioned locations:
   a. Round ductwork: None
   b. Rectangular ductwork: None

3.4 INSULATION APPLICATION – PIPING

A. Ground source heat pump condenser water serving ground source heat pumps operating in a range between 4 and 60 degrees C (40 and 140 degrees F).

1. Flexible Elastomeric Cellular Thermal: The thickness of insulation corresponding to the nominal pipe or tube size (inches) is as follows:
   a. Nominal pipe or tube size, less than 1 inch: Insulation thickness of 1 inches.
   b. Nominal pipe or tube size, 1 inch to less than 1-1/2 inch: Insulation thickness of 1 inches.
   c. Nominal pipe or tube size, 1-1/2 inch to less than 4 inch: Insulation thickness of 1-1/2 inches.
   d. Nominal pipe or tube size, 4 inch to less than 8 inch: Insulation thickness of 1-1/2 inches.
2. Mineral Fiber (Pipe Fitting Insulation and Preformed Pipe Insulation): The thickness of insulation corresponding to the nominal pipe or tube size (inches) is as follows:
   a. Nominal pipe or tube size, less than 1 inch: Insulation thickness of 1 inches.
   b. Nominal pipe or tube size, 1 inch to less than 1-1/2 inch: Insulation thickness of 1 inches.
   c. Nominal pipe or tube size, 1-1/2 inch to less than 4 inch: Insulation thickness of 1-1/2 inches.
   d. Nominal pipe or tube size, 4 inch to less than 8 inch: Insulation thickness of 1-1/2 inches.
3. Polyisocyanurate Closed-Cell Rigid: The thickness of insulation corresponding to the nominal pipe or tube size (inches) is as follows:
   a. Nominal pipe or tube size, less than 1 inch: Insulation thickness of 3/4 inches.
   b. Nominal pipe or tube size, 1 inch to less than 1-1/2 inch: Insulation thickness of 3/4 inches.
   c. Nominal pipe or tube size, 1-1/2 inch to less than 4 inch: Insulation thickness of 1 inches.

PIPE INSULATION TYPE AND THICKNESS SCHEDULE		
INSULATION	PIPE SIZE (NOM. DIA.)	
	LESS THAN 1-1/2-INCH	GREATER THAN 1-1/2-INCH
HEATING WATER		
Mineral Fiber k = 0.27	1-1/2	2

PIPE INSULATION TYPE AND THICKNESS SCHEDULE		
CHILLED WATER, GYCOL SOLUTION, REFRIGERANT		
Flexible Elastomeric maximum k=0.28	2	2
Phenolic maximum k=0.168	1	1
Polyisocyanurate maximum k=0.168	1	1
CONDENSER WATER FOR WATER SOURCE HEAT PUMPS		
Flexible Elastomeric maximum k=0.28	2	2
Phenolic maximum k=0.168	1	1
Polyisocyanurate maximum k=0.168	1	1
COOLING COIL CONDENSATE DRAIN LINES MADE OF COPPER		
Mineral Fiber k = 0.27	1/2	1/2
Flexible Elastomeric maximum k=0.28	1/2	1/2
Phenolic maximum k=0.168	1/2	1/2
Polyisocyanurate maximum k=0.168	1/2	1/2

3.5 INSULATION APPLICATION – MECHANICAL EQUIPMENT

A. Insulate the following HVAC equipment that is not factory insulated:
   1. Condenser-water pumps
   2. Expansion/compression tanks
   3. Air separators
   4. Thermal storage tanks

B. Flexible Elastomeric Cellular Thermal: Insulation thickness of 1-1/2 inches.

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SECTION 23 08 00
COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 01 GENERAL REQUIREMENTS (MAJOR NCA PROJECTS)

B. Section 01 00 02 GENERAL REQURIEMENTS (MINOR NCA PROJECTS).

C. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

D. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 23, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED) PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the

Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be

scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01

91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

-------- END --------

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 – GENERAL

1.1 DESCRIPTION

A. A complete new stand-alone direct digital control system shall be provided under this project to serve the new equipment and renovated areas of this project. The system shall be a BACNet capable Direct Digital Control System utilizing electric actuation, and shall be tied into the existing Hospital Tridium Controls System including all Graphics, trends, alarms, etc. All new graphics provide under this Contract shall match existing graphics – obtain all required graphics Files from COR.

Provide 14 days written notice in advance of requiring files.
Modifications to the existing Tridium Controls systems may also be required for any scope modifying or removing existing equipment and shall be included as part of this contract.

B. The contractor administered by this section of the technical specifications shall be in the business of installing direct digital controls for over three (3) years and must have installed and completed at least ten (10) direct digital temperature control jobs of similar design using the same model of equipment as specified. The contractor administered by this section of the technical specifications shall be a primary equipment manufacturer-owned branch office that is regularly engaged in the engineering, programming, installation and service of total integrated Facility Management Systems of similar size, scope, and complexity to the ECC specified in this contract. Distributors, Manufacturer's representatives, and wholesalers will not be acceptable.

C. The basic control system shall include all sensors, controllers, instruments, valves, actuators, devices, installation and service for a complete and functional control system. All control devices (valves, dampers, actuators, etc.) are included under the controls work unless specifically specified elsewhere in the Specifications. Control system shall be designed to allow easy field adjustment of all setpoints and parameters.

D. Cooperate with the HVAC Contractor and other Subcontractors in identifying active or inactive pneumatic tubing, control wiring, equipment, etc., and assist in the actual removal. Remove all pneumatic tubing, control wiring and control devices not required to accommodate the renovated areas and new control system.

E. General Contractor shall provide direct-digital control system(s) as

indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, configuration/setup hardware and software, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, utilizing the existing control system server and Engineering Control Center. The existing CPU/monitor, printer, and other peripherals shall be used to form a single operator workstation. New system, including interface to existing systems and equipment, shall operate and function as one complete system, including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing, including monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified. Modify the existing ECC, if necessary, to accommodate the additional control points.
2. The contractor administered by this section of the technical specifications shall supply as required, all necessary hardware equipment and software packages to interface between any existing and new system Network Area Controllers (NAC) as part of this contract. Number of area controllers required is dependent on the type and quantity of devices, hardware and software points provided. Network area controllers are same as remote controller units (RCU).
3. All new building controllers shall be native BACnet. All new BACNet controllers, devices and components shall be listed by BACnet Testing Laboratories. All new BACNet controllers, devices and components shall be accessible using a HTML5 Web browser interface. Browsers shall not require the use of an extension or add on software in order to access aforementioned workstations, controllers, devices, and components.
   a. If used, gateways shall be BTL listed.

b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.

4. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and any other items required for a complete and fully functional Controls System.
5. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The A/E shall designate what each "mechanical systems" is composed of. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.

F. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include but are not limited to the following:

1. Motorized Control Dampers

G. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors

formal acknowledgements in writing prior to submission the procurement of the products. These products include but are not limited to the following:

1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

H. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. These products include but are not limited to the following:

1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.

2. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.

I. Responsibility Table:

Work/Item/System	**Furnish**	**Install**	**Low Voltage Wiring**	**Line Power**
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Split System units	23	23	N/A	26
LAN conduits ,jack, and cabling	23 09 23	23 09 23	N/A	N/A
Damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system	23 09 23	23 09 23	23 09 23	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
monitoring interfaces				
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	23 09 23
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
VFDs	23	26	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Split System Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	23 09 23
Starters, HOA switches	26	26	N/A	26

J. The direct-digital control system shall start and stop equipment, move (position) damper actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators.

1.2 RELATED WORK

A. Section 23 21 13, Hydronic Piping.

B. Section 23 31 00, HVAC Ducts and Casings.

C. Section 23 81 00, Unitary HVAC Equipment.

D. Section 23 81 23, Computer-Room Air-Conditioners.

E. Section 26 05 19, Low-Voltage Electrical Power Conductors and Cables.

F. Section 26 05 26, Grounding and Bonding for Electrical Systems.

G. Section 26 05 33, Raceway and Boxes for Electrical Systems.

1.3 DEFINITIONS

A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.

B. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.

C. BACnet: A Data Communication Protocol for Building Automation and Control Networks -as defined by ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data and services over a network.

D. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.

E. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.

F. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.

G. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.

H. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.

I. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.

J. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.

K. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).

L. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.

M. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.

N. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.

O. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls

P. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).

Q. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.

R. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.

S. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.

T. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.

U. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

V. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are

provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

W. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.

X. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.

Y. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.

Z. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.

AA. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

BB. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

CC. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.

DD. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

EE. GIF: Abbreviation of Graphic interchange format.

FF. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

GG. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.

HH. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input

(AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

II. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to “sockets” without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

JJ. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

KK. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.

LL. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

MM. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It uses twisted-pair wiring for relatively low speed and low cost communication.

NN. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

OO. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.

PP. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

QQ. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

RR. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required.

Objects are controlled by reading from and writing to object properties.

SS. Operating system (OS): Software, which controls the execution of computer application programs.

TT. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.

UU. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

VV. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.

WW. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.

XX. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.

YY. Repeater: A network component that connects two or more physical segments at the physical layer.

ZZ. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

AAA. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

BBB. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: Either the DDC Contractor or the System Integrator shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The Integration subcontractor shall be responsible for the complete design, installation, integration, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.

2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer’s latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative could observe the control systems in full operation.
4. The controls subcontractor shall have an in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years of experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:
1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	**Reported Accuracy**
Space temperature	±0.5°C (±1°F)
Ducted air temperature	±0.5°C [±1°F]
Outdoor air temperature	±1.0°C [±2°F]
Dew Point	±1.5°C [±3°F]

Relative humidity	±2% RH
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0–1.5 kPa (0–6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	MRI, SPS, PHARMACY

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the Government. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

C. The on-line support service shall allow the Controls supplier to connect via (through password-limited access) VPN through the internet to monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

D. Controls subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's literature and data for all components including but not limited to the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.
4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as

sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings shall clearly reference the specification and/or drawings that it supposed to represent.

6. Sequence of operations for each system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
7. Color prints of proposed graphics with a list of points for display.
8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
11. Riser diagrams of wiring between central control unit (CCU) and all control panels.
12. Plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
14. Quantities of submitted items may be reviewed but it is the responsibility of the contractor administered by this Section of the technical specifications to provide sufficient quantities for a complete and working system.

C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.

D. Licenses: Provide licenses for all software residing on and used by the Controls Systems, ECC, and portable OWS and transfer these licenses to the VA prior to completion.

E. As Built Control Drawings:

1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
2. Furnish one (1) set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
   a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
   b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
   c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
   d. Complete troubleshooting procedures and guidelines for all systems.
   e. Complete operating instructions for all systems.
   f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
   g. Training Manuals: Submit the course outline and training material to the COR for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The COR reserves the right to modify any or all of the course outline and training material.
   h. Licenses, guaranty, and other pertaining documents for all equipment and systems.

G. Submit Performance Report to COR prior to final inspection.

1.8 INSTRUCTIONS

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.

1. First Phase: Formal instructions to the VA facilities personnel for a total of 8 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

A. The peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.

B. The Controllers used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at −40 to 65°C (-40 to 150°F).

C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.

D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

135-2017.....BACNET Building Automation and Control Networks

C. American Society of Mechanical Engineers (ASME):

B16.18-2018.....Cast Copper Alloy Solder Joint Pressure Fittings.
B16.22-2018.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.

D. American Society of Testing Materials (ASTM):

B32-2014.....Standard Specification for Solder Metal
B88-2016.....Standard Specifications for Seamless Copper Water Tube
B88M-2018.....Standard Specification for Seamless Copper Water Tube (Metric)
B280-2019.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
D2737-2018.....Standard Specification for Polyethylene (PE) Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2014 Part 15: Radio Frequency Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-2018.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-2017.....National Electric Code
90A-2018.....Standard for Installation of Air-Conditioning and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-2013.....Tests for Flammability of Plastic Materials for Parts and Devices and Appliances
294-2013.....Access Control System Units
486A/486B-2018.....Wire Connectors
555S-2014(R2016).....Standard for Smoke Dampers
916-2015.....Energy Management Equipment
1076-2018.....Proprietary Burglar Alarm Units and Systems

PART 2 – PRODUCS

2.1 MATERIALS

A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of **25** installations. Spare parts shall be available for at least **five** years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels – not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
   a. A fixed ECC and a portable operator’s terminal.
   c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
   d. Active processing BACnet-compliant building controllers connected to other BACNet-compliant controllers together with their power supplies and associated equipment.
   e. Addressable elements, sensors, transducers and end devices.
   f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
   g. Other components required for a complete and working Control Systems as specified.

B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards, and to meet all requirements of the Contract Documents.

C. Network Architecture

1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar.

2.3 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135, BACnet.
   1. The Data link / physical layer protocol between the ECC and all B-BC's (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
   2. The MS/TP data link / physical layer protocol is not acceptable to the VA in any new BACnet network or sub-network in its healthcare or lab facilities.

B. Each controller shall have a communication port for connection to an operator interface.

C. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
   1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internet controller.
   2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.

D. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.

E. Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

A. The existing ECC and operator's workstation shall be used.

B. The ECC resides on a high-speed network with controllers. The ECC and

C. ECC and controllers shall communicate using BACnet protocol. ECC and

2.5 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
   a. FFF = Facility code (see below)
   b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where:
   a. FFF and N are as above and
   b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a “B” followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP. 1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1. STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names shall be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.6 BACNET DEVICES

A. All BACnet Devices – controllers, gateways, routers, actuators, Operator Displays, and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available for the Devices through links in the BTL website.

1. BACnet Building Controllers, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device’s PICS shall be submitted.
2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device’s PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device’s PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device’s PICS shall be submitted.

5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.7 CONTROLLERS

A. General. Provide an adequate number of BTL listed B-BC building controllers, BTL listed B-AAC, BTL listed B-ASC, BTL listed B-SA, and BTL listed B-SS's to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.

1. Communication.
   a. Each B-BC controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications.
   b. Each B-BC controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal. If this port is not available built into the controller, contractor is to install a 4 port unmanaged switch inside the B-BC control cabinet.
2. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
3. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
4. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
5. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

6. Transformer. Power supply for the ASC must be rated at a minimum of 125% of B-ASC power consumption and shall be of the fused or current limiting type.

B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.

1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
2. Each B-ASC will contain sufficient I/O capacity to control the target system.
3. Communication.

A. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.

4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.

3. All control functions shall execute within the stand-alone control units. All new controllers installed will also include all software and/or hardware required to program, commission, or alter the sequence of operation of said controller(s). Controllers requiring software or hardware that is not commercially available will not be allowed. Installation of software and/or hardware for controller configuration will be the responsibility of the DDC contractor. COR will direct to install said hardware and/or software on either the B-AWS or portable operator terminal. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters without requiring the services of a DDC contractor.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
   a. Two position (on-off, slow-fast) control.
   b. Proportional control.
   c. Proportional plus integral (PI) control.
   d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral windup prevention routines whenever the controlled unit is off, under manual control of an automation system or time-initiated program.
   e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator’s name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of three (3)or a maximum of six (6) levels of security for operator access shall be provided.

7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.

   a. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
   b. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
   c. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

2.8 SENSORS (AIR, WATER AND STEAM)

A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.

B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.

1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral 4-20 mA transmitter type for all other sensors.

A. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling/heating coil face area.

B. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed. Temperature well shall be filled with a thermal compound compatible with installed sensor.

C. All space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and BACNet communication port. Match room thermostats.

Provide a tooled-access cover.

1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.

2) Psychiatric patient room sensor: sensor shall be flush with wall or on the return duct, shall not include an override switch, numerical temperature display on sensor cover, shall not include a communication port and shall not allow in-space User set-point adjustment. Setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Provide a stainless-steel cover plate with an insulated back and security screws.

D. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.

E. Room security sensors shall have stainless steel cover plate with

insulated back and security screws.

F. Wire: Twisted, shielded-pair cable.

G. Output Signal: 4-20 mA.

2. Humidity Sensors: Bulk polymer sensing element type.

A. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 1 percent RH (NIST traceable), including hysteresis, linearity, and repeatability.

B. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.

C. Continuous Output Signal: 4-20 mA

C. Static Pressure Sensors: Non-directional, temperature compensated.

1. 4-20 mA output signal.

2. 0 to 5 inches wg for duct static pressure range.

3. 0 to 0.25 inch wg for Building static pressure range.

D. Flow switches:

1. Shall be either paddle or differential pressure type.

A. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.

B. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

E. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.9 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Section 26 05 26 Grounding and Bonding for Electrical Systems.

2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.

3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and

electronic private branch exchange (EPBX) equipment the System may service.

4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid or stranded, with thermoplastic insulated conductors as specified in Section 26 05 19 Low-Voltage Electrical Power Conductors and Cables.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket.

   1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.

D. All MS/TP communications cables for devices utilizing the EIA-485 standard must be listed for use on EIA-485 networks by the manufacturer of the cable. This requirement overrides any cable recommendation by the controller manufacturer. The use of EIA-485 communication cables shall not affect the warranty from the installing DDC contractor. Cables shall have the following characteristic:

1. Nominal Impedance: 100-130 Ohms
2. Twisted/shielded construction of 1, 1.5, or 2 pairs depending on controller requirements.
3. Be plenum rated when required

4. Cables designated for use by the cable manufacturer for use in PA or Speaker systems shall not be allowed, regardless of recommendations by the controller manufacturer.

E. Optical digital communication fiber, if used, shall be Multimode or Single mode fiber, 62.5/125 micron for multimode or 10/125 micron for single mode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.10 THERMOSTATS AND HUMIDISTATS

A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have manufacturer recommended finish, setpoint range and temperature display and external adjustment:

1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.

A. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.

B. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.

C. Battery replacement without program loss.

B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.

C. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.11 FINAL CONTROL ELEMENTS AND OPERATORS

A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.

C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.

1. Leakage: Outside air and relief air dampers shall be insulated and thermally broken with an air leakage rating not to exceed 8 CFM/SF at 4” differential static pressure. Return air and other control dampers leakage rate shall not exceed 10.5 CFM/SF at 4” differential static pressure.
2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
4. Bearing shall be nylon, bronze sleeve or ball type.
5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
6. Maximum air velocity and pressure drop through free area the dampers:

A. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).

B. Duct mounted damper: 600 meter per minute (2000 fpm).

C. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).

D. Control Valves:

1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body

with flanged connections.

4. Brass or bronze seats.

5. Flow characteristics:

A. Three way modulating valves shall be globe pattern. Position versus flow relation shall be equal percentage for water flow control.

B. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be equal percentage for water flow control.

C. Two-way 2-position valves shall be ball, gate or butterfly type.

6. Maximum pressure drop:

A. Two position steam control: 20 percent of inlet gauge pressure.

B. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).

C. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.

7. Two position water valves shall be line size.

E. Damper and Valve Operators and Relays:

1. Electric operator shall provide full modulating control of dampers and valves. For dampers a linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct, externally in the duct, externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. Actuators located in mechanical spaces shall be waterproof. The motor(s) shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

A. Minimum valve close-off pressure shall be equal to the system pump’s dead-head pressure, minimum 50 psig for valves smaller than 4 inches.

2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

3. See and coordinate drawings for required control operation.

2.12 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.D. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

   A. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct or fan inlet and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.

   B. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the required input pressure:

      1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.

      2. For systems with multiple major or main trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and

this shall be the input signal to the controller.

3. The controller shall receive the static pressure transmitter signal and Control Unit (CU) shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually reset.

2.13 SAFETY

A. Provide hard-wired interlocked connections for such all safety devices, such as freeze stats, smoke detectors, smoke dampers, and refrigerant leak detection devices. All safety devises shall be provided with additional dry contacts and shall be connected to the DDC system for monitoring and sequencing.

2.14 WATER DETECTION SYSTEM

A. Description: Digital, addressable leak detection system, factory tested, calibrated, and certified to continuously monitor and display the presence and location of water, capable of indicating and alarming. System must be capable of withstanding cable damage or removal of sensors without loss in functionality of remaining connected sensors.

B. Standard: Monitoring system must be UL listed.

C. Source Limitations: Obtain water leak detection controller, sensors, and associated devices from single manufacturer.

D. Compliance: NFPA 262.

E. Water Detection Alarm Sequence

1. Detection: Contact of any sensor with water or base liquids shall result in an activation of an output relay and notification of the user via the building BAS.
   a. Alarm Reporting: Alarms shall be routed to the ECC. The operator shall be able to determine the room in which action needs to be taken in the event of an alarm.
2. Multiple Leaks: Alarm module must continue to monitor all sensors after detection of the target liquid and re-alarm if the liquid spreads or migrates beyond the initial sensor in leak alarm, or if a second leak is detected on another sensor at any location along a sensing circuit. The system must be able to detect as many leaks as the number of installed sensors.
3. Cable Break Fault: System must continuously monitor for electrical continuity in linear sensors. Loss of continuity in any of the wires must trigger an audible alarm, illumination of an alarm LED, and actuation of an output relay. System must be capable of identifying the section of sense cable where the continuity is lost.
4. Power Interruption: Any interruption in control power must be

indicated by a specific dry contact.

PART 3 - EXECUTION

3.2 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plumb.

B. Electrical Wiring Installation:

1. All wiring and cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit. Install digital communication cables in conduit.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation,

miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.

4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
   a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
   b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
   c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
   d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
8. Grounding: ground electrical systems per manufacturer’s written requirements for proper and safe operation.

C. Install Sensors and Controls:
   1. Temperature Sensors:
      a. Install all sensors and instrumentation according to manufacturer’s written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.

b. Calibrate sensors to accuracy specified, if not factory calibrated.
c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
d. Install room sensors permanently supported on wall frame. They shall be mounted at 46” above the finished floor to comply with ADA requirements unless otherwise noted on the plans or drawings.
e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.
f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
g. All pipe mounted temperature sensors shall be installed in wells.
h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Pressure Sensors:
   a. Install duct static pressure sensor tips facing directly downstream of airflow.
   b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
   c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
   a. Mount and link damper and valve actuators according to manufacturer’s written instructions.
   b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.

c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

4. Flow Switches:

a. Install flow switch according to manufacturer's written instructions.

b. Mount flow switch a minimum of 5 pipe diameters up stream and 5pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.

c. Assure correct flow direction and alignment.

d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network:

1. Ethernet:

a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.

b. The network shall directly support connectivity to a variety of cabling types.

2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:

1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.

2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.

3. System point names shall be human readable, permitting easy operator interface without the use of a written point index.

4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.

5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling

unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list. Provide as-built control sequence of operation on graphic for all equipment.

3.3 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor shall perform a complete validation of all aspects of the controls and instrumentation system.

B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the COR 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect, Cx Agent or COR on random samples of equipment as dictated by the COR. Should random sampling indicate improper work, the COR reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.

2. Demonstrate to Cx Agent or COR that all required safeties and life safety functions are fully functional and complete. PG-18-10 Safety DM
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
   a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
   b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
   c. Demonstrate the software ability to edit the control program off-line.
   d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location.
   e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
   f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
   g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
   h. Prepare and deliver to the COR graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
   i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute(s). Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of head-end functions shall consist of:
   a. Running each specified report.
   b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
   c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.

d. Execute digital and analog commands in graphic mode.
e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
f. Demonstrate Energy Management System (EMS) performance via trend logs and command trace.
g. Demonstrate scan, update, and alarm responsiveness.
h. Demonstrate spreadsheet/curve plot software, and its integration with database.
i. Demonstrate software help function.
j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.

3.4 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 -- hours to instruct each VA personnel responsible in the operation and maintenance of the system.

3.6 CONSTRUCTION WASTE MANAGEMENT

A. General: Comply with Contractor's Waste Management Plan and Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

B. To the greatest extent possible, separate reusable and recyclable products from contaminated waste and debris in accordance with the Contractor's Waste Management Plan. Place recyclable and reusable products in designated containers and protect from moisture and contamination.

-------- END --------

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Water piping to connect HVAC equipment, including the following:

1. Chilled water, condenser water, heating hot water and drain piping.
2. Extension of domestic water make-up piping for HVAC systems.
3. Glycol-water piping.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Piping insulation.

G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B16.18-2018 .....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-2018 .....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.24-2016 .....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500

B31.9-2014 .....Building Services Piping

B40.100-2013 .....Pressure Gauges and Gauge Attachments

C. American Society for Testing and Materials (ASTM):

B88-2016 .....Standard Specification for Seamless Copper Water Tube

D. American Welding Society (AWS):

B2.1/B2.1M-2014 .....Standard for Welding Procedure and Performance Specification

E. Expansion Joint Manufacturer's Association, Inc. (EJMA):

EJMA 2017 .....Expansion Joint Manufacturer's Association Standards, Tenth Edition

F. Tubular Exchanger Manufacturers Association (TEMA):

TEMA Standards2015 .....9th Edition

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 21 13, HYDRONIC PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Couplings and fittings.
5. Pipe alignment guides.
6. All specified hydronic system components.

D. Submit the welder's qualifications in the form of a current (less than one-year old) and formal certificate.

E. Coordination Drawings: Refer to paragraph, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.

1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
2. One complete set of reproducible drawings.
3. One complete set of drawings in electronic AutoCAD and pdf format.

G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.

B. Submit prior to welding of steel piping a certificate of Welder’s certification. The certificate shall be current and not more than one-year old.

C. All couplings, fittings, valves, and specialties shall be the products of a single manufacturer.
1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of

recommended spare parts (manufacturer, model number, and quantity)

shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.7 SPARE PARTS

A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 PIPE AND TUBING

A. Cooling Coil Condensate Drain Piping:
   1. From fan coil or other terminal units: Copper water tube, ASTM B88, Type M for runouts and Type L for mains.

B. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 FITTINGS FOR COPPER TUBING

A. Joints:
   1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
   2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ASME B16.18 cast copper or ASME B16.22 solder wrought copper.

2.4 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to

connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost or

time to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

C. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

D. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

E. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (1 inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Connect piping to equipment as shown on the drawings.

I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

J. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.9 and AWS B2.1/B2.1M. See Welder’s qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Solvent Welded Joints: As recommended by the manufacturer.

3.3 LEAK TESTING ABOVEGROUND PIPING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests may be either of those below, or a combination, as approved by the COR.

B. A hydrostatic test at 1.5 times design pressure. For water systems, the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.4 FLUSHING AND CLEANING PIPING SYSTEMS

A. Initial Flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Flush until clean as approved by the COR.

3.5 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

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SECTION 23 23 00
REFRIGERANT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field refrigerant piping for direct expansion HVAC systems.

B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as, stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.

C. Definitions:

1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
   a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
   b. High side means the parts of a refrigerating system subjected to condenser pressure.
2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

D. Section 23 21 13, HYDRONIC PIPING.

1.3 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.

C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.

D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with drawings and specifications for components noted below:
   a. Tubing and fittings
   b. Valves
   c. Strainers
   d. Moisture-liquid indicators
   e. Filter-driers
   f. Flexible metal hose
   g. Liquid-suction interchanges
   h. Oil separators (when specified)
   i. Gages
   j. Pipe and equipment supports
   k. Refrigerant and oil
   l. Pipe/conduit roof penetration cover
   m. Soldering and brazing materials
2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.

C. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.

D. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):

495-2005 .....Standard for Refrigerant Liquid Receivers

730-2013 .....Flow Capacity Rating of Suction-Line Filters and Suction-Line Filter-Driers

750-2016 .....Thermostatic Refrigerant Expansion Valves

760-202014 .....Performance Rating of Solenoid Valves for Use with Volatile Refrigerants

C. American Society of Heating Refrigerating and Air Conditioning Engineers (ASHRAE):

15-2019 .....Safety Standard for Refrigeration Systems (ANSI)

17-2008 .....Method of Testing Capacity of Thermostatic Refrigerant Expansion Valves (ANSI)

63.1-2001 .....Method of Testing Liquid Line Refrigerant Driers (ANSI)

63.2-2010 .....Method of Testing Liquid Line Filter Drier Filtration Capability (ANSI)

D. American National Standards Institute (ANSI):

A13.1-2015Scheme for Identification of Piping Systems Z535.1-2017 .....Safety Color Code

E. American Society of Mechanical Engineers (ASME):

B16.22-2018 Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)

B16.24-20016Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500 (ANSI)

B31.5-2013 Refrigeration Piping and Heat Transfer Components (ANSI) B40.100-2013 .....Pressure Gauges and Gauge Attachments

B40.200-2008 .....Thermometers, Direct Reading and Remote Reading

F. American Society for Testing and Materials (ASTM)

A126-2014 .....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings B32-08Standard Specification for Solder Metal

B88-2016 .....Standard Specification for Seamless Copper Water Tube

B88M-2018 .....Standard Specification for Seamless Copper Water Tube (Metric)

B280-2019 .....Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service

G. American Welding Society, Inc. (AWS):Brazing Handbook

A5.8/A5.8M-2011 .....Standard Specification for Filler Metals for Brazing and Braze Welding

H. Underwriters Laboratories (U.L.):

U.L.207-2018 .....Standard for Refrigerant-Containing Components and Accessories, Nonelectrical

U.L.429-2013 .....Standard for Electrically Operated Valves

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

A. Refrigerant Piping: For piping up to 100 mm (4 inch) use Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer. For piping over 100 mm (4 inch) use A53 Black SML steel.

B. Water and Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L). Optional drain piping material: Schedule 80 flame retardant Polypropylene plastic.

C. Fittings, Valves and Accessories:

1. Copper fittings: Wrought copper fittings, ASME B16.22.
   a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
   b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).
2. Steel fittings: ASTM wrought steel fittings.
   a. Refrigerant piping – Welded Joints.
3. Flanges and flanged fittings: ASME B16.24.
4. Refrigeration Valves:
   a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.
   b. Pressure Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; UL listed. Forged brass with nonferrous, corrosion

resistant internal working parts of high strength, cast iron bodies conforming to ASTM A126, Grade B. Set valves in accordance with ASHRAE Standard 15.

c. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with suitable NEMA 250 enclosure of type required by location and normally open holding coil.

d. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive nonferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.

e. Check Valves: Brass or bronze alloy with swing or lift type, with tight closing resilient seals for silent operation; designed for low pressure drop, and with solder-end connections. Direction of flow shall be legibly and permanently indicated on the valve body.

5. Strainers: Designed to permit removing screen without removing strainer from piping system, and provided with screens 80 to 100 mesh in liquid lines DN 25 (NPS 1) and smaller, 60 mesh in liquid lines larger than DN 25 (NPS 1), and 40 mesh in suction lines. Provide strainers in liquid line serving each thermostatic expansion valve, and in suction line serving each refrigerant compressor not equipped with integral strainer.

6. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.

7. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown on drawings. Conform to ARI Standard 730 and ASHRAE Standard 63.1. Heavy gage steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as

recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.

8. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide in suction and discharge piping of each compressor.
9. Water Piping Valves and Accessories: Refer to specification Section 23 21 13, HYDRONIC PIPING

2.2 GAGES

A. Temperature Gages: Comply with ASME B40.200. Industrial-duty type and in required temperature range for service in which installed. Gages shall have Celsius scale in 1-degree (Fahrenheit scale in 2-degree) graduations and with black number on a white face. The pointer shall be adjustable. Rigid stem type temperature gages shall be provided in thermal wells located within 1525 mm (5 feet) of the finished floor. Universal adjustable angle type or remote element type temperature gages shall be provided in thermal wells located 1525 to 2135 mm (5 to 7 feet) above the finished floor. Remote element type temperature gages shall be provided in thermal wells located 2135 mm (7 feet) above the finished floor.

B. Vacuum and Pressure Gages: Comply with ASME B40.100 and provide with throttling type needle valve or a pulsation dampener and shut-off valve. Gage shall be a minimum of 90 mm (3-1/2 inches) in diameter with a range from 0 kPa (0 psig) to approximately 1.5 times the maximum system working pressure. Each gage range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.

1. Suction: 101 kPa (30 inches Hg) vacuum to 1723 kPa (gage) (250 psig).
2. Discharge: 0 to 3445 kPa (gage) (0 to 500 psig).

2.3 THERMOMETERS AND WELLS

A. Refer to specification Section 23 21 13, HYDRONIC PIPING.

2.4 PIPE SUPPORTS

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.5 REFRIGERANTS AND OIL

A. Provide EPA approved refrigerant and oil for proper system operation.

2.6 PIPE/CONDUIT ROOF PENETRATION COVER

A. Prefabricated Roof Curb: Galvanized steel or extruded aluminum 300 mm (12 inches) overall height, continuous welded corner seams, treated wood nailer, 38 mm (1-1/2 inch) thick, 48 kg/cu.m (3 lb/cu.ft.) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

B. Penetration Cover: Galvanized sheet metal with flanged removable top. Provide 38 mm (1-1/2 inch) thick mineral fiber board insulation.

C. Flashing Sleeves: Provide sheet metal sleeves for conduit and pipe penetrations of the penetration cover. Seal watertight penetrations.

2.7 PIPE INSULATION FOR DX HVAC SYSTEMS

Refer to specification Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5

1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.
2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.
4. Use copper tubing in protective conduit when installed below ground.
5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.

B. Joint Construction:

1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
   a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
   b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
   c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.
   d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.

C. Protect refrigerant system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.

D. Pipe relief valve discharge to outdoors for systems containing more than 45 kg (100 lbs) of refrigerant.

E. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

F. Seismic Bracing: Refer to specification Section 13 05 41, SEISMIC RESTRAINTS REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS, for bracing of piping in seismic areas.

3.2 PIPE AND TUBING INSULATION

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

3.3 SIGNS AND IDENTIFICATION

A. Each refrigerating system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer, the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.

B. Systems containing more than 50 kg (110 lb) of refrigerant shall be provided with durable signs, in accordance with ANSI A13.1 and ANSI

Z535.1, having letters not less than 13 mm (1/2 inch) in height designating:

1. Valves and switches for controlling refrigerant flow, the ventilation and the refrigerant compressor(s).
2. Signs on all exposed high pressure and low pressure piping installed outside the machinery room, with name of the refrigerant and the letters "HP" or "LP."

3.4 FIELD QUALITY CONTROL

A. Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

B. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of Resident Engineer. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.

1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gages, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding DN 18 (NPS 5/8). This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 20 degrees C (68 degrees F) minimum.

C. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gage on the outlet side. The pressure

relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

3.5 SYSTEM TEST AND CHARGING

A. System Test and Charging: As recommended by the equipment manufacturer or as follows:

1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 70 kPa (10 psi) gage. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.
2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gage reading in mPa (microns). Pull the system down to 665 mPa (500 microns) 665 mPa (2245.6 inches of mercury at 60 degrees F) and hold for four hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigeration to be charged and charge with the proper volume of refrigerant.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Ductwork and accessories for HVAC including supply air, return air, outside air, exhaust, roof hoods, goosenecks, and relief systems.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Definitions:

1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams, and connections to an acceptable minimum.
3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
4. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

A. Section 01 00 01, GENERAL REQUIREMENTS (Major NCA Projects).

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 42 19, REFERENCE STANDARDS.

D. Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.

E. Section 07 84 00, FIRESTOPPING: Fire Stopping Material.

F. Section 08 90 00, LOUVERS AND VENTS: Outdoor and Exhaust Louvers.

G. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items which are common to more than one section of Division 23.

H. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise Level Requirements.

I. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Testing and Balancing of Air Flows.

J. Section 23 07 11, HVAC INSULATION: Duct Insulation

K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Duct Mounted Instrumentation.

L. Section 23 34 00, HVAC FANS: Return Air and Exhaust Air Fans.

M. Section 23 36 00, AIR TERMINAL UNITS: Air Flow Control Valves and Terminal Units.

N. Section 23 40 00, HVAC AIR CLEANING DEVICES: Air Filters and Filters' Efficiencies.

O. Section 23 82 16, AIR COILS: Duct Mounted Coils.

P. Section 28 31 00, FIRE DETECTION AND ALARM: Smoke Detectors.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Movement and Control Association (AMCA):

512-2009 .....AMCA Listing Label Program

C. American Society of Civil Engineers (ASCE):

ASCE/SEI 7-2010 .....Minimum Design Loads for Buildings and Other Structures

D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

62.1-2016 .....Ventilation for Acceptable Indoor Air Quality 90.1-2013 .....Energy Standard for Buildings Except Low-Rise Residential Buildings

E. American Society for Testing and Materials (ASTM):

A653/A653M-2015e1 .....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

B209-2014 .....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C916-2014 .....Standard Specification for Adhesives for Duct Thermal Insulation

C1071-2012 .....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-2015b .....Standard Test Method for Surface Burning Characteristics of Building Materials

F. Environmental Protection Agency (EPA):

CFR 40, PART 59, Subpart D, EPA Method 24

G. National Fire Protection Association (NFPA):

90A-2015 .....Standard for the Installation of Air Conditioning and Ventilating Systems

90B-2015 .....Standard for the Installation of Warm Air Heating and Air-Conditioning Systems

96-2014 .....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

H. North American Insulation Manufacturers Association (NAIMA):

AH124-2002 .....Fibrous Glass Duct Liner Standard, 3rd Edition

I. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

2005 .....HVAC Duct Construction Standards, Metal and Flexible, 3rd Edition

2012 .....HVAC Air Duct Leakage Test Manual, 2nd Edition

2008 .....IAQ Guidelines for Occupied Buildings Under Construction, 2nd Edition

J. Underwriters Laboratories, Inc. (UL):

33-2010 (R2015) .....Standard for Heat Responsive Links for Fire-Protection Service

181-2013 .....Standard for Factory-Made Air Ducts and Connectors

555-2006 (R2013) .....Standard for Fire Dampers 555S-2014

.....Standard for Smoke Dampers 1978-2010 (R2013)

.....Standard for Grease Ducts

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 31 00, DUCTS AND CASINGS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Rectangular ducts:

a. Schedules of duct systems, materials, and selected SMACNA construction alternatives for joints, sealing, gage, and reinforcement.

b. Duct liner.

c. Sealants and gaskets.

d. Access doors.

2. Round:

a. Manufacturer's details for duct fittings and joints.

b. Duct liner.

c. Sealants and gaskets.

d. Access sections.

e. Installation instructions.

3. Volume dampers, control dampers, and back draft dampers.
4. Hanger attachments.
5. Fire dampers, fire doors, and smoke dampers with installation instructions.
6. Turning Vanes.
7. Sound attenuators, including pressure drop and acoustic performance.
8. Flexible ducts and clamps, with manufacturer's installation instructions.
9. Flexible connections.
10. Instrument test fittings.
11. Details and design analysis of alternate or optional duct systems.

D. Coordination Drawings: Refer to paragraph, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Fire Safety Code: Comply with NFPA 90A.

C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.

D. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

E. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA Standards for duct pressure classes shown on the drawings.

F. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

G. ASHRAE Compliance: Applicable requirements in ASHRAE 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

H. Sealants and Adhesives: Comply with NFPA 90A and with ASTM C916.

   1. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on CD or DVD and inserted into a three ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version provided on CD or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a

conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts and accessories of galvanized sheet steel, ASTM A653/A653M, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003, or 5052.

B. Joint Sealing:

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used except as designated by sealant manufacturer.
3. Gaskets for Flanged Joints: Soft neoprene.

C. Approved factory made joints such as DUCTMATE SYSTEM may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Follow SMACNA HVAC Duct Construction Standards.

B. Duct Pressure Class: 500 Pa (2 inch WG) for room A035 ductwork. Match existing ductwork pressure class for ductwork modifications near new TR rooms.

C. Seal Class: As shown on the drawings and in accordance with SMACNA Standards.

D. Round Ducts: Furnish duct and fittings made by the same manufacturer to ensure good fit of joints. When submitted and approved in advance, round ducting, with size converted on the basis of equal pressure drop

may be furnished in lieu of rectangular duct design shown on the drawings.

1. Elbows: Diameters 150 mm through 200 mm (6 through 8 inches) shall be two sections die stamped; all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.

E. Volume Dampers: Single blade, opposed blade, or multi-blade type as detailed in SMACNA Standards.

F. Duct Hangers and Supports: Refer to SMACNA Standards. Do not use trapeze hangers for round duct.

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS)

A. Duct sizes shown on drawings for lined duct are clear opening inside lining.

B. Rectangular Duct Liner: ASTM C1071, Type I (flexible), or Type II (board), half-inch minimum thickness, applied with mechanical fasteners and 100 percent coverage of adhesive in conformance with SMACNA HVAC Duct Construction Standards.

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Install access doors with swing against duct static pressure.

B. Provide access doors, sized and located for maintenance work, in the following locations:

1. Upstream and downstream of each duct mounted coil.
2. Each fire damper (for link service), smoke damper, and automatic control damper.
3. Each duct mounted smoke detector.
4. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
5. Upstream from turning vanes.
6. Upstream or downstream from duct silencers.
7. Control devices requiring inspection.

C. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible";

Figures 7-2 (7-2M), "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."

1. Door:
   a. Double wall, rectangular.
   b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
   c. Hinges and Latches: 25 by 25 mm (1 by 1 inch) butt or piano hinge and cam latches.
   d. Fabricate doors airtight and suitable for duct pressure class.
2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
3. Number of Hinges and Locks:
   a. Access Doors Less Than 300 mm (12 inches) Square: No hinges and two sash locks.
   b. Access Doors up to 450 mm (18 inches) Square: Two hinges or Continuous and two sash locks.
   c. Access Doors up to 600 by 1200 mm (24 by 48 inches): Three hinges or Continuous and two compression latches.

D. Panel and Frame: Minimum thickness 1.3 mm (0.05 inch) carbon steel.

E. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.

F. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 1093 degrees C (2000 degrees F).

G. Minimum Pressure Rating: 2500 Pa (10 inch WG), positive or negative.

H. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated.
   1. Refer to SMACNA HVAC Duct Construction Standards.

2.5 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:
   1. Standard leakage rating, with linkage outside airstream.
   2. Suitable for horizontal or vertical applications.
   3. Frames:
      a. Frame: Hat-shaped, 2.4 mm (3/32 inch) thick, galvanized sheet steel.
      b. Mitered and welded corners.
      c. Flanges for attaching to walls and flangeless frames for installing in ducts.

4. Blades:
   a. Multiple or single blade.
   b. Parallel- or opposed-blade design.
   c. Stiffen damper blades for stability.
   d. Galvanized-steel, 1.62 mm (0.064 inch) thick.
5. Blade Axles: Galvanized steel.
6. Bearings:
   a. Oil-impregnated bronze.
   b. Dampers in ducts with pressure classes of 750 Pa (3 inch WG) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
7. Tie Bars and Brackets: Galvanized steel.

2.6 CONTROL DAMPERS

A. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.

B. Frames:
   1. Hat shaped.
   2. 2.4 mm (0.094 inch) thick, galvanized sheet steel.
   3. Mitered and welded.

C. Blades:
   1. Multiple blade with maximum blade width of 150 mm (6 inches.
   2. Parallel -blade design.
   3. Galvanized-steel .
   4. 1.62 mm (0.064 inch) thick single skin.
   5. Blade Edging: Closed-cell neoprene.
   6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.

D. Blade Axles: 15 mm (1/2 inch) diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
   1. Operating Temperature Range: From minus 40 to plus 93 degrees C (minus 40 to plus 200 degrees F).

E. Bearings:
   1. Oil-impregnated bronze.
   2. Dampers in ducts with pressure classes of 750 Pa (3 inch WG) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.

3. Thrust bearings at each end of every blade.

2.7 FLEXIBLE AIR DUCT

A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors or buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated flexible air duct connectors in supply air duct systems and elsewhere as shown.

B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts greater than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.

C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (1 foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).

D. Application Criteria:

1. Temperature range: minus 18 to 93 degrees C (0 to 200 degrees F) internal.
2. Maximum working velocity: 1200 m/min (4000 fpm).
3. Minimum working pressure: 2500 Pa (10 inch WG) positive, 500 Pa (2 inch WG) negative.

E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.8 FLEXIBLE CONNECTIONS

A. Where duct connections are made to fans and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric, approximately 150 mm (6 inches) wide.

B. Coatings and Adhesives: Comply with UL 181, Class 1. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A.

1. Tensile Strength: 84 N/mm (480 lbf/inch) in the warp and 63 N/mm (360 lbf/inch) in the filling.
2. Service Temperature: Minus 40 to plus 93 degrees C (Minus 40 to plus 200 degrees F)

C. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to ensure that no vibration is transmitted.

2.9 TURNING VANES

A. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

B. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."

C. Vane Construction: Single wall.

D. Vane Construction: Single wall for ducts up to 1200 mm (48 inches) wide and double wall for larger dimensions.

2.10 PREFABRICATED ROOF CURBS

A. Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.11 FIRESTOPPING MATERIAL

A. Refer to Section 07 84 00, FIRESTOPPING.

2.12 THERMOMETER (AIR)

A. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.13 INSTRUMENT TEST FITTINGS

A. Manufactured type with a minimum 50 mm (2 inch) length for insulated duct, and a minimum 25 mm (1 inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave

gasket for round ducts at the base, and a screw cap to prevent air leakage.

B. Provide instrument test holes at each duct mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECURTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.

C. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and aluminum accessories in aluminum ducts.

D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner and terminate liner with nosing at hat channel.

1. Install steel volume dampers in steel ducts.
2. Install aluminum volume dampers in aluminum ducts.

E. Access Door Sizes:

1. One-Hand or Inspection Access: 200 mm by 125 mm (8 inches by 5 inches).
2. Two-Hand Access: 300 mm by 150 mm (12 inches by 6 inches).
3. Head and Hand Access: 450 mm by 250 mm (18 inches by 10 inches).
4. Head and Shoulders Access: 533 mm by 356 mm (21 inches by 14 inches).
5. Body Access: 635 mm by 356 mm (25 inches by 14 inches).
6. Body plus Ladder Access: 635 mm by 432 mm (25 inches by 17 inches).

F. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.

G. Install ducts with fewest possible joints.

H. Install factory- or shop-fabricated fittings for changes in direction, size, shape, and for branch connections.

I. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.

J. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.

K. Install ducts with a clearance of 25 mm (1 inch), plus allowance for insulation thickness.

L. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.

M. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 40 mm (1-1/2 inches).

N. Protect duct interiors from moisture, construction debris and dust, and other foreign materials.

O. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.

2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA HVAC Duct Construction Standards. Provide streamliner when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.

3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA HVAC Duct Construction Standards.

P. Install duct hangers and supports in accordance with SMACNA HVAC Duct Construction Standards.

Q. Install fire dampers and smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test.

R. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

S. Flexible duct installation: Refer to SMACNA HVAC Duct Construction Standards. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long, as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than 2 duct diameters. Make connections with clamps as recommended by SMACNA Standards. Clamp per SMACNA Standards with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated 1-hour or 2-hour. Support flexible ducts per SMACNA HVAC Duct Construction Standards.

T. Control Damper Installation:

1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
2. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

U. Low Pressure Duct Liner: Install in accordance with SMACNA HVAC Duct Construction Standards.

V. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first-class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Leak testing company shall be independent of the sheet metal company employed by General Contractor.

B. All supply ductwork less than 500 Pa (2 inch WG) shall also be tested where there is no air terminal unit employed in the system.

C. Test procedure, apparatus, and report shall conform to SMACNA HVAC Air Duct Leakage Test Manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the COR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COR and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, rectify sealing of ductwork to bring it into compliance and retest until acceptable leakage is demonstrated to the COR.

G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB contractor are sealed properly.

3.3 TESTING, ADJUSTING, AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.4 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct each VA personnel responsible in the operation and maintenance of units.

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air outlets and inlets, including the following: Grilles, registers, and diffusers.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 01, GENERAL REQUIREMENTS (Major NCA Projects).

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 42 19, REFERENCE STANDARDS.

D. Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.

E. Section 08 90 00, LOUVERS AND VENTS: Outdoor and Exhaust Louvers.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items which are common to more than one section of Division 23.

G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise Level Requirements.

H. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Testing and Balancing of Air Flows.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE 7-2010 .....Minimum Design Loads for Buildings and Other Structures

C. American Society for Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

70-2006 (R2011) .....Method of Testing for Rating the Performance of Air Outlets and Inlets

D. American Society for Testing and Materials (ASTM):

B209-2014 .....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-2015 .....Standard for the Installation of Air Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-2013 .....Standard for Factory-Made Air Ducts and Air Connectors

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 37 00, AIR OUTLETS AND INLETS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Air intake/exhaust hoods.
2. Grilles, resisters, diffusers, and accessories.

D. Coordination Drawings: Refer to paragraph SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. Refer to paragraph QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Fire Safety Code: Comply with NFPA 90A.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be //in electronic version on CD or DVD// inserted into a three ring binder.

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All aspects of system operation and maintenance procedures, including

applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version provided on CD or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum: Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with ASHRAE 70. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:
   1. Accessories:
      a. Dampers: Butterfly
   2. Double Deflection Supply Grilles and Registers: Extruded aluminum, white finish, and individually adjustable blades. Front bars parallel to the short dimension.
      a. Border: Flat, 32 mm (1-1/4 inches) wide.
      b. Bar spacing: 20 mm (3/4 inch) maximum.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.

C. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING, AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.3 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

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SECTION 23 81 00
UNITARY HVAC EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies split-systems: including air handling units and air cooled condensing units; room-type air conditioners; and packaged terminal air conditioners.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Definitions:

1. Seasonal Energy Efficiency Ratio (SEER): (Btu/W-hour) is equal to the measured cooling capacity of the unit by its electrical input.
2. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well. Where such equipment is provided in more than one assembly, the separated assemblies are connected with refrigerant piping and designed to be used together. The requirements of rating are based upon use of matched assemblies.

1.2 RELATED WORK

A. Section 01 00 01, GENERAL REQUIREMENTS (Major NCA Projects.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 42 19, REFERENCE STANDARDS.

D. Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items which are common to more than one section of Division 23.

F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT.

G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Requirements for different types of vibration isolators and noise ratings in the occupied areas.

H. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Requirements for testing and adjusting air balance.

I. Section 23 07 11, HVAC INSULATION: Requirements for piping insulation.

J. Section 23 23 00, REFRIGERANT PIPING: Requirements for refrigerant pipes, fittings, and installation.

K. Section 23 31 00, HVAC DUCTS AND CASINGS.

L. Section 23 34 00, HVAC FANS.

M. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for air filtration.

N. Section 23 82 16, AIR COILS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air-Conditioning, Heating and Refrigeration Institute (AHRI):

210/240-2008 (R2012) ...Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment 300-2008 .....Standard for Sound Rating and Sound Transmission Loss of Packaged Terminal Equipment

310/380-2014 .....Standard for Packaged Terminal Air-Conditioners and Heat Pumps (CSA C744-14)

C. American National Standard Institute (ANSI):

Z21.47/CSA 2.3-2012 ....Gas-Fired Central Furnaces

D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

15-2013 .....Safety Standard for Refrigeration Systems 52.2-2012 .....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size

62.1-2013 .....Ventilation for Acceptable Indoor Air Quality 90.1-2013 .....Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings

E. American Society of Testing and Materials (ASTM):

E331-2000(R2009) .....Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference

F438-2015 .....Standard Specification for Socket-Type Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 40

F441/F441M-2015 .....Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

F493-2014 .....Standard Specification for Solvent Cements for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe and Fittings

F. National Fire Protection Association (NFPA):

54-2015 .....National Fuel Gas Code

70-2014 .....National Electrical Code (NEC)

G. Underwriter Laboratories (UL):

484-2014 (R2015) .....Standard for Room Air Conditioners

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 81 00, UNITARY HVAC EQUIPMENT", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity:

1. Include clearly presented sufficient information, such as capacities, pressure drops, octave sound data, and piping connections to determine compliance with drawings and specifications for units noted below:
   a. Unitary air conditioners:
      1) Self-contained units
      2) Split systems
   b. Window air conditioners
   c. Through-the-wall units
2. Unit dimensions, required clearances, operating weights accessories, and start-up instructions.
3. Electrical requirements, wiring diagrams, interlocks, and control wiring showing which are to be factory-installed and which portions are to be field-installed.

D. Certification: Submit proof of specified AHRI Certification.

E. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible heat-ratio, seasonal energy efficiency ratio (SEER), and coefficient of performance (COP).

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. Refer to paragraph QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version provided on CD or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 SPLIT-SYSTEM AIR HANDLING UNIT

A. Description: Factory assembled and tested air handling unit, floor-mounted evaporator-fan combination air handling unit, with an air cooled remote condensing unit and field-installed refrigeration piping.

B. Air Handling Unit Components:

1. Chassis: Galvanized steel with flanged edges, removable panels for servicing, and insulation on back of panel.
2. Insulation: Factory-applied.
3. Drain Pans: Galvanized steel, with connection for drain; insulated and complying with ASHRAE 62.1.
4. Airstream Surfaces: Ensure surfaces in contact with the airstream comply with requirements in ASHRAE 62.1.
5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
6. Fan: Air foil or backward inclined of galvanized steel; directly connected to motor or belt drive.
7. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
   a. Special Motor Features: Multi-tapped, multi-speed with internal thermal protection and permanent lubrication.
8. Disposable Filters: 25 mm (1 inch thick, in fiberboard frames with MERV rating of 8 according to ASHRAE 52.2.
9. Wiring Terminations: Connect motor to chassis wiring with terminal block.

C. Air Cooled Condenser:

1. Casing: Steel, finished with baked enamel, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Ensure service valves, fittings, and gage ports are brass and located outside of the casing.

2. Compressor: Hermetically sealed scroll compressor with crankcase heater and mounted on vibration isolation. Ensure compressor motor has thermal and current sensitive overload devices, start capacitor, relay, and contactor.
3. Refrigerant: R-410A unless otherwise indicated.
4. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240 . Provide coil coating of phenolic epoxy. Provide coil guard.
5. Fan: Aluminum, propeller type, directly connected to motor.
6. Motor: Permanently lubricated, with integral thermal-overload protection.
7. Low Ambient Kit: Permit operation down to 7 degrees C (44 degrees F).
8. Mounting Base: Polyethylene.
9. Minimum Energy Efficiency: Comply with ASHRAE 90.1.
10. Refrigerant Piping: Comply with requirements of Section 23 23 00, REFRIGERNAT PIPING and Section 23 07 11, HVAC INSULATION.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Install units level and plumb maintaining manufacturer’s recommended clearances and tolerances.

C. Install ground-mounting, compressor-condenser components on polyethylene mounting base.

D. Install and connect pre-charged refrigerant tubing to component's stub outs. Install tubing to allow access to unit. Install in accordance with Section 23 23 00, REFRIGERANT PIPING.

E. Install wall sleeves in finished wall assembly and weatherproof.

3.2 CONNECTIONS

A. Verify condensate drainage requirements.

B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest floor drain.

C. Install piping adjacent to units to allow service and maintenance.

D. Connect supply ducts to units with flexible duct connectors specified in Section 23 31 00, HVAC DUCTS AND CASINGS.

E. Ground equipment and install power wiring, switches, and controls for self-contained and split systems.

F. Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines.

3.3 FIELD QUALITY CONTROL

A. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

3.4 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct each VA personnel responsible in the operation and maintenance of units.

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SECTION 23 81 23
COMPUTER-ROOM AIR-CONDITIONERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies process cooling split systems air conditioning unit.

B. Definitions:

1. Energy Efficiency Ratio (EER): A ratio calculated by dividing the cooling capacity in Btuh by the power input in watts at any given set of rating conditions, expressed in Watts (Btu/h) per watt.
2. Coefficient of Performance (COP): A ratio calculated by dividing the change in heating or cooling capacity (Btu/h) to the energy consumed by the system (kW), expressed in Btu/kWh.
3. Unitary (AHRI): Consists of one or more factory-made assemblies, which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function.
4. CRAC Units: Computer Room Air Conditioning Units.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Section 23 05 93: TESTING, ADJUSTING, and BALANCING FOR HVAC.

G. Section 23 07 11,HVAC, and BOILER PLANT INSULATION.

H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

I. Section 23 21 13, HYDRONIC PIPING

J. Section 23 23 00, REFRIGERANT PIPING.

1.3 QUALITY ASSURANCE

Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer’s Literature and Data rated capacities (at design indoor and outdoor conditions), EER/COP, operating characteristics, required

specialties and accessories. Submit published catalog selection data showing equipment ratings and compliance with required sensible ratio.

1. Indoor Air Conditioning Unit
2. Glycol Pump Package
3. Dry Cooler
4. Air Cooled Condensing Unit

C. Submit detailed equipment assemblies with dimensions, operating weights, required clearances.

D. Submit wiring diagrams for power, alarm and controls.

E. Certification: Submit, simultaneously with shop drawings, a proof of certification:

F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 GUARANTEE

The unit shall be guaranteed against all mechanical defects in material, parts or workmanship and shall be repaired or replaced at the Contractor's expense within the period of one year from final acceptance. Contractor shall adhere to a four-hour service response time to troubles during the guarantee period.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed Spec):

00-A-374C-1999 .....Air-Conditioners with Remote Condensing Units or Remote Air-cooled and Water-Cooled Condenser Units, Unitary

TT-C-490D-1993 .....Cleaning Methods for Ferrous Surfaces and Pretreatments for Organic Coatings

C. Air-Conditioning, Heating and Refrigeration Institute (AHRI) Standards:

210/240-2017 .....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment

340/360-2015 .....Performance Rating of Commercial and Industrial Unitary Air Conditioning and Heat Pump Equipment

410-2001 .....Forced-Circulation Air-Cooling and Air-Heating Coils

460-2005 .....Performance Rating of Remote Mechanical-Draft Air-Cooled Refrigerant Condensers

520-2004 .....Performance Rating of Positive Displacement Condensing Units

DCPP -2008 .....Directory of Certified Product Performance - Applied Directory of Certified Products

D. Air Movement and Control Association (AMCA):

210-2016 .....Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating (ANSI) 410-1996

.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

E. American Society of Heating, Refrigerating, and Air-Conditioning Engineers Inc. (ASHRAE):

15-2019 .....Safety Standard for Refrigeration Systems (ANSI)

Handbook 2016 HVAC Systems and Equipment Handbook 2018 Refrigeration

52.1-1992 .....Gravimetric and Dust-Spot Procedures for Testing Air-Cleaning Devices used in General Ventilation for Removing Particulate Matter

62-1-2016 .....Ventilation for Acceptable Indoor Air Quality (ANSI)

90.1-2016 .....Energy Standard for Buildings except Low-Rise Residential Buildings (ANSI Approved; IESNA Co-sponsored)

F. American Society of Testing and Materials (ASTM):

B117-2017 .....Standard Practice for Operating Salt Spray (Fog) Apparatus

G. National Electrical Manufacturer's Association (NEMA):

MG 1-2019 .....Motors and Generators (ANSI)

H. National Fire Protection Association (NFPA) Publications:

70-2017 .....National Electrical Code

90A-2018 .....Standard for the Installation of Air-Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 CONSOLE UNITS

A. Description: Split system consisting of evaporator section for wall mounting and remote condensing section.

B. Evaporator Cabinet: Furniture-grade steel with baked-enamel finish; with front access and containing direct-drive centrifugal fans and two-speed motor.

C. Finish of Interior Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2007.

D. Condenser Cabinet: Steel with baked-enamel finish and containing compressor and condenser.

E. Compressor: Hermetic scroll, with oil strainer, internal motor overload protection, resilient suspension system, and crankcase heater.

F. Refrigeration Circuit: Filter/dryer, manual-reset high-pressure switch, thermal-expansion valve with external equalizer, sight glass with moisture indicator, service shutoff valves, charging valves, and charge of refrigerant.

G. Refrigerant: R-410A unless otherwise indicated.

H. Refrigerant Evaporator Coil: Direct-expansion coil of seamless copper tubes expanded into aluminum fins.

1. Mount coil assembly over stainless-steel drain pan//complying with ASHRAE 62.1 and having a condensate pump unit with integral float switch, pump-motor assembly, and condensate reservoir.

J. Remote Air-Cooled Refrigerant Condenser: Integral, copper-tube E-coated aluminum-fin coil with propeller fan, direct driven.

K. Split system shall have suction- and liquid-line compatible fittings and refrigerant piping for field interconnection.

N. Filter: Cleanable and Disposable, glass-fiber media 25-mm (1-inch) thick.

1. Arrestance: 90 percent according to ASHRAE 52.1.
2. MERV Rating: 7 according to ASHRAE 52.2.

P. Disconnect Switch: Nonautomatic, molded-case circuit breaker with handle accessible when panel is closed and capable of preventing access until switched to off position.

Q. Control System: Unit-mounted panel with contactors, control transformer with circuit breaker, and solid-state temperature-and humidity- control modules. Wall-mounted control panel shall be solid-

state, with start-stop switch , adjustable humidity set point, and adjustable temperature set point.

R. DDC or BAS Interface: Provide connection to the DDC or the BAS system.

2.2 FAN MOTORS

A. Default motor characteristics are specified in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

B. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

C. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

D. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 26 Sections.

2.3 SPECIAL TOOLS

If any part of equipment furnished under these specifications requires a special tool for assembly, adjustment, setting, or maintenance and the tool is not readily available from the commercial tool market, furnish the necessary tools with equipment as a standard accessory

2.4 CORROSION CONTROL

A. Remote Outdoor Condenser Coils:

1. Epoxy Immersion Coating – Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall be such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the

applicable ASTM Standards for the following:

a. Salt Spray Resistance (Minimum 6,000 Hours)
b. Humidity Resistance (Minimum 1,000 Hours)
c. Water Immersion (Minimum 260 Hours)
d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
e. Impact Resistance (Up to 160 Inch/Pound)

B. Exposed Outdoor Cabinet
1. Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance (ASTM D4587).

PART 3 - EXECUTION

3.1 INSTALLATION

A. Handle and install refrigeration units and accessories in accordance with the instructions and recommendations of the manufacturer.

B. Field Refrigerant Piping: As specified in specification Section 23 23 00, REFRIGERANT PIPING.

C. Electrical System Connections and Equipment Ground: As specified in Division 26 Sections.

3.2 CONNECTIONS

A. Coordinate piping installations and specialty arrangements with schematics on Drawings and with requirements specified in piping systems. If Drawings are explicit enough, these requirements may be reduced or omitted.

B. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

C. Install piping adjacent to machine to allow service and maintenance.

D. Water and Drainage Connections: Provide adequate connections for condensate drain.

E. Refrigerant Piping: Comply with applicable requirements in Section 23 23 00, REFRIGERANT PIPING. Provide shutoff valves and piping.

3.3 FIELD QUALITY CONTROL

A. Tests and Inspections:
1. Inspect for and remove shipping bolts, blocks, and tie-down straps.

2. After installing computer-room air conditioners and after electrical circuitry has been energized, test for compliance with requirements.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. After startup service and performance test, change filters and flush humidifier.

3.4 STARTUP AND TESTING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of computer room air conditioning equipment.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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SECTION 26 41 00
FACILITY LIGHTNING PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing and installation of a complete UL master labeled lightning protection system.

1.2 RELATED WORK

A. Section 07 60 00, FLASHING AND SHEET METAL: Penetrations through the roof.

1.3 SUBMITTALS

A. Submit in accordance the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Show locations of air terminals, connections to required metal surfaces, down conductors, and grounding means.
   c. Show the mounting hardware and materials used to attach air terminals and conductors to the structure.
2. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the lightning protection system conforms to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the lightning protection system has been properly installed and inspected.
   c. Certification that the lightning protection system has been inspected by a UL representative and has been approved by UL without variation.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Fire Protection Association (NFPA):

70-20.....National Electrical Code (NEC)

780-20.....Standard for the Installation of Lightning Protection Systems

C. Underwriters Laboratories, Inc. (UL):

96-16.....Lightning Protection Components

96A-16.....Installation Requirements for Lightning Protection Systems

467-13.....Standard for Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Lightning protection components shall conform to NFPA 780 and UL 96, for use on Class II structures.

1. Class II conductors: Copper. Use aluminum where connected to aluminum coping, fans etc.
2. Class II air terminals: Solid copper, 460 mm (18 inches) long, not less than 12.7 mm (1/2 inch) diameter, with bare copper points.
3. Bonding plates: Bronze, 50 square cm (8 square inches).
4. Through roof connectors: Solid copper riser bar, length and type as required to accommodate roof structure and flashing requirements.
5. Anchors and fasteners: Bronze bolt and clamp type shall be used for all applications except for membrane roof. Adhesive type are allowed only for attachment to membrane roof materials, using adhesive that is compatible with the membrane material.
6. Connectors: Bronze clamp-type connectors shall be used for roof conductor splices, and the connection of the roof conductor to air terminals and bonding plates. Crimp-type connectors are not allowed.
7. Exothermic welds: Exothermic welds shall be used for splicing the roof conductor to the down conductors, splices of the down conductors, and for connection of the down conductors to ground rods, ground plates, and the ground ring.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Coordinate installation with the roofing manufacturer and roofing installer.

C. Install the conductors as inconspicuously as practical.

D. Make connections of dissimilar metal with bimetallic type fittings to prevent electrolytic action.

E. Connect roof conductors to all metallic projections and equipment above the roof as indicated on the drawings.

F. Connect exterior metal surfaces, located within 900 mm (3 feet) of the conductors, to the conductors to prevent flashovers.

G. Conductors shall be rigidly fastened every 900 mm (3 feet) along the roof.

H. Air terminals shall be secured against overturning either by attachment to the object to be protected or by means of a substantial tripod or other braces permanently and rigidly attached to the building or structure.

I. Install air terminal bases, cable holders and other roof-system supporting means without piercing membrane or metal roofs.

J. Use through-roof connectors for penetration of the roof system. Flashing shall be provided by roofing contractor in accordance with Section 07 60 00, FLASHING AND SHEET METAL.

K. Where shown, use the structural steel framework or reinforcing steel as the down conductor.

   1. Weld or bond the non-electrically-continuous sections together and make them electrically continuous.
   2. Verify the electrical continuity by measuring the ground resistances to earth at the ground level, at the top of the building or stack, and at intermediate points with a sensitive ohmmeter. Compare the resistance readings.
   3. Connect the air terminals together with an exterior conductor connected to the structural steel framework at not more than 18 M (60 feet) intervals.
   4. Weld or braze bonding plates to cleaned sections of the steel and connect the conductors to the plates.
   5. Do not pierce the structural steel in any manner. Connections to the structural steel shall conform to UL 96A.

L. Where the drawings show the new lightning protection system connected to an existing lightning protection system with or without a UL master label, the new portion of the lightning protection system requires UL inspection and a Letter of Findings.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Test the ground resistance to earth by standard methods.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.

C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company’s system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company’s system, and obtain electric utility company approval for sizes and settings of these devices.

D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

A. The latest International Building Code (IBC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.

B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts,

certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:
   1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
   2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
   3. Certified: Materials and equipment which:
      a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
      b. Are periodically inspected by a NRTL.
      c. Bear a label, tag, or other record of certification.
   4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturer’s Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

B. Product Qualification:
   1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within // four // eight // hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new, and shall have superior quality and freshness.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer, and witnessed by the

contractor. In addition, the following requirements shall be complied with:

1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the //Resident Engineer// //COR// a minimum of thirty (30) days prior to the manufacturer's performing of the factory tests.
2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the //Resident Engineer// //COR// fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer, and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold, freeze and rain.
   1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
   2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
   3. Damaged equipment shall be repaired or replaced, as determined by the //Resident Engineer// //COR//.
   4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.

5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

A. All electrical work shall comply with requirements of the latest NFPA 70 (NEC), NFPA 70B, NFPA 70E, NFPA 99, NFPA 110, NFPA 780, OSHA Part 1910 subpart J – General Environmental Controls, OSHA Part 1910 subpart K – Medical and First Aid, and OSHA Part 1910 subpart S – Electrical, in addition to other references required by contract.

B. Job site safety and worker safety is the responsibility of the Contractor.

C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:

1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
2. At least two weeks before initiating any energized electrical work, the Contractor and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify and confirm that the work area and electrical equipment can safely accommodate the work involved.
3. At least two weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan, and energized electrical work request to the //Resident Engineer// //COR//, and Medical Center’s Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule, area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical

equipment, barriers to be installed, safety equipment to be used, and exit pathways.

4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized electrical work request from the //Resident Engineer// //COR//, and Medical Center's Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.
5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the //Resident Engineer// //COR//, and Medical Center's Chief Engineer or his/her designee to witness the work.

D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Working spaces or working clearances shall comply with NEC's requirements, at a minimum.

C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company’s system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company’s system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

C. Install adhesive arc flash warning labels on all equipment as required by the latest NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:

1. Nominal system voltage.
2. Equipment/bus name, date prepared, and manufacturer name and address.
3. Arc flash boundary.
4. Available arc flash incident energy and the corresponding working distance.
5. Minimum arc rating of clothing.
6. Site-specific level of PPE.

1.12 SUBMITTALS

A. Submit to the //Resident Engineer// //COR// in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.

C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

   1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
   2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
   3. Submit each section separately.

E. The submittals shall include the following:

   1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.

   //2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion, etc.) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and attached to the equipment.//

3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation instructions.
   e. Safety precautions for operation and maintenance.
   f. Diagrams and illustrations.
   g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
   j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and

maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.

H. After approval and prior to installation, furnish the //Resident Engineer// //COR// with one sample of each of the following:

1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

//1.14 POLYCHLORINATED BIPHENYL (PCB) EQUIPMENT

A. This project requires the removal, transport, and disposal of electrical equipment containing Polychlorinated Biphenyls (PCB) in accordance with the Federal Toxic Substances Control Act (TSCA).

B. The equipment to be removed is shown on the drawings.

C. The selective demolition shall be in accordance with Section 02 41 00, DEMOLITION.//

1.15 ACCEPTANCE CHECKS AND TESTS

A. The Contractor shall furnish the instruments, materials, and labor for tests.

B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer’s representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.

1.16 WARRANTY

A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.17 INSTRUCTION

A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.

B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.

C. A training schedule shall be developed and submitted by the Contractor and approved by the //Resident Engineer// //COR// at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Subbase for concrete pavements.
2. // Curbs, // gutters, // and combination curbs and gutters // wheel stops //.
3. Pedestrian Pavement: // Walks, // grade slabs, // lawn mower strips, // pedestrian crossings, // wheelchair curb ramps, // terraces, // steps, // patios, // and // healing gardens //.
4. Vehicular Pavement: // Service courts, // driveways, // parking lots, // and // loading docks //.
5. Equipment Pads: // Oxygen storage, // transformers, // propane tanks, // and // generator pads //.

1.2 RELATED REQUIREMENTS

A. Field Testing: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Step Nosings and Railings: Section 05 50 00, METAL FABRICATIONS.

C. Subgrade Preparation and Subbase Compaction: Section 31 20 00, EARTHWORK.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Association of State Highway and Transportation Officials (AASHTO):

1. M147-65-UL-04 - Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses.
2. M233-86 - Boiled Linseed Oil Mixture for Treatment of Portland Cement Concrete.

C. American Concrete Institute (ACI):

1. 305R-10 - Guide to Hot Weather Concreting.
2. 306R-10 - Guide to Cold Weather Concreting.

D. American National Standards Institute (ANSI):

1. B101.3 - Wet DOCF of Common Hard Surface Floor Materials (Including Action and Limit Thresholds for the Suitable Assessment of the Measured Values).

E. ASTM International (ASTM):

1. A615/A615M-16 - Deformed and Plain Carbon Steel Bars for Concrete Reinforcement.
2. A996/A996M-15 - Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement.
3. A1064/A1064M-16 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
4. C33/C33M-16 - Concrete Aggregates.
5. C94/C94M-16 - Ready Mixed Concrete.
6. C143/C143M-15a - Slump of Hydraulic Cement Concrete.
7. C150/C150M-16 - Portland Cement.
8. C171-16 - Sheet Materials for Curing Concrete.
9. C260/C260M-10a - Air Entraining Admixtures for Concrete.
10. C309-11 - Liquid Membrane Forming Compounds for Curing Concrete.
11. C494/C494M-15a - Chemical Admixtures for Concrete.
12. C618-15 - Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete.
13. C979/C979M-16 - Pigments for Integrally Colored Concrete.
14. C989/C989M-14 - Slag Cement for Use in Concrete and Mortars.
15. C1240-15 - Silica Fume Used in Cementitious Mixtures.
16. D1751-04(2013)e1 - Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).
17. D5893/D5893M-10 - Cold Applied, Single Component, Chemically Curing Silicone Joint Sealant for Portland Cement Concrete Pavements.
18. D6690-15 - Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.

1. Required Participants:
   a. Contracting Officer's Representative.
   b. // Architect/Engineer. //
   c. // Inspection and Testing Agency. //
   d. Contractor.
   e. Installer.
   f. Other installers responsible for adjacent and intersecting work, including excavation, plantings, traffic markings, and // _____ //.

2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
   a. Installation schedule.
   b. Installation sequence.
   c. Preparatory work.
   d. Protection before, during, and after installation.
   e. Installation.
   f. Terminations.
   g. Transitions and connections to other work.
   h. Inspecting and testing.
   i. Other items affecting successful completion.
3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:
   1. Show size, configuration, and fabrication and installation details.
   2. Show reinforcing.
   3. Include jointing plan for concrete pavements, curbs and gutters.

C. Manufacturer's Literature and Data:
   1. Description of each product.
   2. Installation instructions.

D. Samples:
   1. Exposed Aggregate Concrete Panel: 0.4 sq. m by 50 mm (4 sq. ft. by 2 inches) thick, 2 required, each color and finish.
   2. Colored Concrete Panel: As specified in Section 09 06 00, SCHEDULE FOR FINISHES, with mix data.

E. Test reports: Certify products comply with specifications.
   1. Concrete materials.
   2. Select subbase materials.
   3. Field test reports.

F. Certificates: Certify products comply with specifications.
   1. Expansion joint filler.
   2. Reinforcement.
   3. Curing materials.
   4. Concrete protective coating.

G. Qualifications: Substantiate qualifications comply with specifications.

1. Installer // with project experience list //.
2. Land surveyor.

H. Concrete mix design.

I. Select subbase job-mix design.

J. Proposed hot and cold weather concreting methods.

K. Land surveyor's construction staking notes, before placing concrete.
   1. Identify discrepancies between field conditions and Drawings.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:
   1. Regularly installs specified products.
   2. Installed specified products with satisfactory service on five similar installations.
      a. Project Experience List: Provide contact names and addresses for completed projects.

B. Land Surveyor: Professional land surveyor or engineer registered to provide land surveys in jurisdiction where project is located.

C. Preconstruction Testing:
   1. Engage independent testing laboratory to perform tests and submit reports.
      a. Deliver samples to laboratory in number and quantity required for testing.
   2. Concrete mix design.
   3. Select subbase job-mix design. Report the following:
      a. Material sources.
      b. Gradation.
      c. Plasticity index.
      d. Liquid limit.
      e. Laboratory compaction curves indicating maximum density at optimum moisture content.

1.7 DELIVERY

A. Deliver steel reinforcement to prevent damage.

B. Before installation, return or dispose of distorted or damaged steel reinforcement.

C. Bulk Products: Deliver bulk products away from buildings, utilities, pavement, and existing turf and planted areas. Maintain dry bulk product storage away from contaminants.

1.8 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage during handling and construction operations.

1.9 FIELD CONDITIONS

A. Hot Weather Concreting Procedures: ACI 305R.

B. Cold Weather Concreting Procedures: ACI 306R.

1. Use non-corrosive, non-chloride accelerator admixture.
2. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions.

1.10 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 CONCRETE MATERIALS

A. Portland Cement: ASTM C150/C150M, Type I or II.

B. Pozzolans:

1. Fly Ash: ASTM C618, Class C or F including supplementary optional physical requirements.
2. Slag: ASTM C989/C989M; // Grade 80, // Grade 100 // or // Grade 120 //.
3. Silica Fume: ASTM C1240.

C. Coarse Aggregate: ASTM C33/C33M; size // _____ // to suit application //.

D. Fine Aggregate: ASTM C33/C33M.

E. Mixing Water: Fresh, clean, and potable.

F. Air-Entraining Admixture: ASTM C260/C260M.

G. Chemical Admixtures: ASTM C494/C494M.

H. Reinforcing Steel: ASTM A615/A615M or ASTM A996/A996M, // Grade 280 (40); // Grade 420 (60); // Grade 520 (75); // Grade 550 (80); // Grade 690 (100); // deformed.

I. Welded Wire Fabric: ASTM A1064/A1064M, // plain; // deformed; // // Grade 385 (56); // Grade 450 (65); // Grade 485 (70); // Grade 500 (72.5); // Grade 515 (75); // Grade 533 (77.5); // Grade 550 (80); // sized as indicated.

J. Expansion Joint Filler: ASTM D1751.

K. Sheet Materials for Curing Concrete: ASTM C171.

L. Color Pigment: ASTM C979/C979M, colored and white powder pigments.

2.2 SELECT SUBBASE

A. Subbase: AASHTO M147; // Grade A // Grade B // Grade C // Grade D // Grade E // Grade F //.

1. Select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials.

SUBBASE GRADING REQUIREMENTS							
Sieve Size		Percentage Passing by Mass					
		Grades					
(mm)	(in)	A	B	C	D	E	F
50	2	100	100				
25	1		75-95	100	100	100	100
9.5	3/8	30-65	40-75	50-85	60-100		
4.47	No. 4	25-55	30-60	35-65	50-85	55-100	70-100
2.00	No. 10	15-40	20-45	25-50	40-70	40-100	55-100
0.425	No. 40	8-20	15-30	15-30	25-45	20-50	30-70
0.075	No. 200	2-8	5-20	5-15	5-20	6-20	8-25

B. Other Acceptable Gradations: Materials within three to five percent, plus or minus, of specified gradation, or as recommended by the geotechnical engineer and approved by the Contracting Officer's Representative.

2.3 FORMS

A. Forms: Wood, plywood, metal, or other materials, approved by Contracting Officer's Representative, of grade or type suitable to obtain type of finish specified.

1. Plywood: Exterior grade, free of defects and patches on contact surface.
2. Lumber: Sound, grade-marked, S4S stress graded softwood, minimum 50 mm (2 inches) thick, free from warp, twist, loose knots, splits, or other defects.
3. Form Coating: As recommended by Architect/Engineer.

B. Provide forms suitable in cross-section, depth, and strength to resist springing during depositing and consolidating concrete.

1. Do not use forms varying from straight line more than 3 mm in 3000 mm (1/8 inch in 10 feet), horizontally and vertically.

C. Provide flexible or curved forms for forming radii.

2.4 CONCRETE CURING MATERIALS

A. Concrete curing materials, conform to one of the following:

1. Burlap: Minimum 233 g/sq. m (7 ounces/sq. yd.) dry.
2. Sheet Materials for Curing Concrete: ASTM C171.
3. Curing Compound: ASTM C309, // Type 1 clear // Type 1-D // Type 2 //; liquid membrane forming type, without paraffin or petroleum.

2.5 CONCRETE MIXES

A. Design concrete mixes according to ASTM C94/C94M, Option C.

B. Concrete Type: // Non-air-entrained // Air-entrained //. See Table I.

TABLE I - CONCRETE TYPES					
Concrete Type	Minimum 28 Day Compressive Strength f'c MPa (psi)	Non-Air-Entrained		Air-Entrained	
		Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio	Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio
A	35 (5000)1,3	375 (630)	0.45	385 (650)	0.40
B	30 (4000)1,3	325 (550)	0.55	340 (570)	0.50
C	25 (3000)1,3	280 (470)	0.65	290 (490)	0.55
D	25 (3000)1,2	300 (500)	*	310 (520)	*

Footnotes:

1. If trial mixes are used, achieve compressive strength 8.3 MPa (1,200 psi) in excess of f'c. For concrete strengths greater than 35 MPa (5,000 psi), achieve compressive strength 9.7 MPa (1,400 psi) in excess of f’c.
2. For Concrete Exposed to High Sulfate Content Soils: Maximum water cement ratio is 0.44.
3. Laboratory Determined according to ACI 211.1 for normal weight concrete.

C. Maximum Slump: ASTM C143/C143M. See Table II.

TABLE II - MAXIMUM SLUMP	
APPLICATION	MAXIMUM SLUMP
Curb & Gutter	75 mm (3 inches)
Pedestrian Pavement	75 mm (3 inches)

TABLE II - MAXIMUM SLUMP	
APPLICATION	MAXIMUM SLUMP
Vehicular Pavement	50 mm (2 inches) Machine Finished 100 mm (4 inches) Hand Finished
Equipment Pad	75 to 100 mm (3 to 4 inches)

2.6 ACCESSORIES

A. Equipment and Tools: Obtain Contracting Officer's Representative's, approval of equipment and tools needed for handling materials and performing work before work begins.

B. Maintain equipment and tools in satisfactory working condition.

C. Sealants:

1. Concrete Paving Expansion Joints: ASTM D5893/D5893M, Type SL, single component, self-leveling, silicone joint sealant.
2. Concrete Paving Joints: ASTM D6690, Type IV, hot-applied, single component joint sealant.

D. Concrete Protective Coating: AASHTO M233 linseed oil mixture.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Prepare, construct, and finish subgrade. See Section 31 20 00, EARTHWORK.

D. Maintain subgrade in smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE

A. Placing:

1. Place subbase material on prepared subgrade in uniform layer to required contour and grades, and to maximum 200 mm (8 inches) loose depth.
2. When required compacted thickness exceeds 150 mm (6 inches), place subbase material in equal thickness layers.
3. When subbase elevation is 13 mm (1/2 inch) or more below required grade, excavate subbase minimum 75 mm (3 inches) deep. Place and compact subbase to required grade.

B. Compaction:

1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
2. Maintain subbase at optimum moisture content for compaction.
3. Compact each subbase layer to minimum 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.

C. Subbase Tolerances:
1. Variation from Indicated Grade: Maximum 9 mm (3/8 inch).
2. Variation from Indicated Thickness: Maximum 13 mm (1/2 inch).

D. Protection:
1. Protect subbase from damage until concrete is placed.
2. Reconstruct damaged subbase before placing concrete.

3.3 SETTING FORMS

A. Form Substrate:
1. Compact form substrate to uniformly support forms along entire length.
2. Correct substrate imperfections and variations by cutting, filling, and compacting.

B. Form Setting:
1. Set forms to indicated line and grade with tight joints. Rigidly brace forms preventing movement.
2. Remove forms when removal will not damage concrete and when required for finishing.
3. Clean and oil forms before each use.
4. Correct forms, when required, immediately before placing concrete.

C. Land Surveyor: Establish control, alignment, and grade for forms // and slip forming machine operations //.
1. Notify Contracting Officer's Representative immediately when discrepancies exist between field conditions and drawings.
2. Correct discrepancies greater than 25 mm (1 inch) before placing concrete.

D. Form Tolerances:
1. Variation from Indicated Line: Maximum 6 mm (1/4 inch).
2. Variation from Indicated Grade: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).

3.4 PLACING REINFORCEMENT

A. Keep reinforcement clean from contamination preventing concrete bond.

B. Install reinforcement shown on drawings.

C. Support and securely tie reinforcing steel to prevent displacement during concrete placement.

D. Obtain Contracting Officer's Representative's reinforcement placement approval before placing concrete.

3.5 JOINTS - GENERAL

A. Place joints, where shown on approved submittal Drawings.

1. Conform to details shown.
2. Install joints perpendicular to finished concrete surface.

B. Make joints straight and continuous from edge to edge of pavement.

3.6 CONSTRUCTION JOINTS

A. Locate // longitudinal // and // transverse // construction joints between slabs of vehicular pavement as shown on approved submittal Drawings.

B. Place transverse construction joints of type shown, where indicated, and whenever concrete placement is suspended for more than 30 minutes.

C. Provide butt-type joint with dowels in // curb and // gutter at planned joint locations.

D. Provide keyed joints with tie bars when joint occurs in middle third of planned // curb and // gutter joint interval.

3.7 CONTRACTION JOINTS

A. Tool or cut joints to width, depth, and radius edge shown on drawings using grooving tool, jointer, or saw.

B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to curb and gutter cross sections.

1. Keep plates in place until concrete can hold its shape.

C. Finish joint edges with edging tool.

D. Score pedestrian pavement with grooving tool or jointer.

3.8 EXPANSION JOINTS

A. Form expansion joints with expansion joint filler of thickness shown on drawings.

1. Locate joints around perimeter of structures and features abutting site work concrete.
2. Create complete, uniform separation between structure and site work concrete.

B. Extend expansion joint material full depth of concrete with top edge of joint filler below finished concrete surface where sealant is indicated on Drawings.

C. Cut and shape material matching cross section.

D. Anchor with approved devices to prevent displacing during placing and finishing operations.

E. Round joint edges with edging tool.

3.9 PLACING CONCRETE - GENERAL

A. Preparation before Placing Concrete:

1. Obtain Contracting Officer's Representative approval.
2. Remove debris and other foreign material.
3. Uniformly moisten substrate, without standing water.

B. Convey concrete from mixer to final location without segregation or loss of ingredients. Deposit concrete to minimize handling.

C. During placement, consolidate concrete by spading or vibrating to minimize voids, honeycomb, and rock pockets.

1. Vibrate concrete against forms and along joints.
2. Avoid excess vibration and handling causing segregation.

D. Place concrete continuously between joints without bulkheads.

E. Install construction joint in concrete placement suspended for more than 30 minutes.

F. Replace concrete with cracks, chips, bird baths, and other defects to nearest joints, approved by Contracting Officer's Representative.

3.10 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

A. Place concrete in one layer conforming to cross section shown on Drawings after consolidating and finishing.

B. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.

C. Strike concrete surface to proper section ready for consolidation.

D. Consolidate concrete // by tamping and spading // or // with approved mechanical finishing equipment //.

E. Finish concrete surface with wood or metal float.

F. Construct concrete pads and pavements with sufficient slope to drain, preventing standing water.

3.11 PLACING CONCRETE FOR VEHICULAR PAVEMENT

A. Deposit concrete as close as possible to its final position.

B. Place concrete continuously between construction joints without cold joints.

C. Strike and consolidate concrete with finishing machine, vibrating screed, or by hand-finishing.

D. Finish concrete surface to elevation and crown shown on drawings.

E. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.

F. Obtain Contracting Officer's Representative's approval before placing adjacent lanes.

G. Curb-Forming Machines: Curb-forming machines for constructing // integral curbs // curbs // and gutter // will be approved based on trial use on the project. When equipment produces unsatisfactory results, discontinue use of the equipment at any time during construction and accomplish work by hand method construction. Remove unsatisfactory work and reconstruct full length between regularly scheduled joints. Dispose of removed portions off the project site.

3.12 FORM REMOVAL

A. Keep forms in place minimum 12 hours after concrete placement. Remove forms without damaging concrete.

B. Do not use bars or heavy tools against concrete to remove forms. Repair damage concrete found after form removal.

3.13 CONCRETE FINISHING - GENERAL

A. Follow operation sequence below, unless otherwise indicated on Drawings:

1. Consolidating, floating, striking, troweling, texturing, and joint edging.

B. Use edging tool with 6 mm (1/4 inch) radius, // unless otherwise shown on Drawings //.

C. Keep finishing equipment and tools clean and suitable for use.

3.14 CONCRETE FINISHING - PEDESTRIAN PAVEMENT

A. // Walks, // Grade Slabs, // Lawn Mower Crossings, // Wheelchair Curb Ramps, // Terraces, // Healing Gardens //:

1. Finish concrete surfaces with metal float, troweled smooth, and finished with a broom moistened with clear water.
2. Finish slab edges and formed transverse joints with edger.
3. Broom surfaces transverse to traffic direction.
   a. Use brooming to eliminate flat surface produced by edger.
   b. Produce uniform corrugations, maximum 1.5 mm (1/16 inch) deep profile.

4. Provide surface uniform in color and free of surface blemishes, form marks, and tool marks.
5. Paving Tolerances:
   a. Variation from Indicated Plane: Maximum 5 mm in 3000 mm (3/16 inch in 10 feet).
   b. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).
6. Replace paving within joint boundary when paving exceeds specified tolerances.

B. Step Treads, Risers and Sidewalls: Finish as specified for pedestrian pavement, except as follows:
1. Remove riser forms sequentially, starting with top riser.
2. Rub riser face with wood or concrete rubbing block and water. Remove blemishes, form marks, and tool marks. Use outside edger to round nosing; use inside edger to finish bottom of riser.
3. Apply uniform brush finish to treads, risers, and sidewall.
   a. Apply stiff brush finish to treads to provide slip resistant surface complying with ANSI B101.3.
4. Step Tolerance:
   a. Variation from Indicated Plane: Maximum 5 mm in 3000 mm (3/16 inch in 10 feet).

3.15 CONCRETE FINISHING - VEHICULAR PAVEMENT

A. Align finish surfaces where new and existing pavements abut.
B. Longitudinally float pavement surface to profile and grade indicated on drawings.
C. Straighten surface removing irregularities and maintaining specified tolerances while concrete is plastic.
D. Finish pavement edges and joints with edging tool.
E. Broom finish concrete surface after bleed water dissipates and before concrete hardens.
1. Broom surface transverse to traffic direction.
   a. Use brooming to eliminate flat surface produced by edger.
   b. Produce uniform corrugations, maximum 3 mm (1/8 inch) deep profile.

F. Pavement Tolerances:
1. Variation from Indicated Plane: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet) tested parallel and perpendicular to traffic direction at maximum 1500 mm (5 feet) intervals.
2. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).

G. Replace paving within joint boundary when paving exceeds specified tolerances.

3.16 CONCRETE FINISHING - CURBS AND GUTTERS

A. Round edges of gutter and top of curb with edging tool.

B. Gutter and Curb Top:

1. Float surfaces and finish with smooth wood or metal float until true to grade and section and uniform color.
2. Finish surfaces, while still plastic, longitudinally with bristle brush.

C. Curb Face:

1. Remove curb form and immediately rub curb face with wood or concrete rubbing block removing blemishes, form marks, and tool marks and providing uniform color.
2. Brush curb face, while still plastic, matching gutter and curb top.

D. Curb and Gutter Tolerances: // Except at grade changes or curves. //

1. Variation from Indicated Plane and Grade:
   a. Gutter: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
   b. Curb Top and Face: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet).

E. Replace curbs and gutters within joint boundary when curbs and gutters exceed specified tolerances.

F. Correct depressions causing standing water.

3.17 CONCRETE FINISHING - EQUIPMENT PADS

A. Strike pad surface to elevation shown on Drawings.

B. Provide smooth, dense float finish, free from depressions or irregularities.

C. Finish pad edges with edger.

D. After removing forms, rub pad edge faces with wood or concrete rubbing block, removing blemishes, form marks, and tool marks and providing uniform color.

E. Pad Tolerances:

1. Variation from Indicated Plane: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
2. Variation from Indicated Elevation: Maximum 6 mm (1/4 inch).
3. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).

F. Replace pads when pads exceed specified tolerances.

3.18 SPECIAL FINISHES

A. Exposed Aggregate Finish:

1. Prepare concrete base 10 to 13 mm (3/8 to 1/2 inch) lower than the finish grade.
2. Scatter aggregate over concrete base surface and embed by use of hand float, straight edge, or darby.
3. Apply concrete mix and mark off surface as indicated on Drawings with surface joints at least 10 mm (3/8 inch) deep. Level off finish to a true surface and compact with wood float, working as little as possible so that coarse material will remain at the top. Before finish has set, treat top surface with cement retarding material. When body of concrete finish has set, remove retarded surface film by wire brushes and fine water spray to remove mortar from top of colored aggregate. Continue washing and brushing until flush water runs clear and no noticeable cement film left on the aggregate.

B. Colored Concrete: Add integral color pigment to the pedestrian concrete paving mix at batch plant. Introduce sufficient quantities of // carbon black // mineral oxide pigment // to produce color specified in Section 09 06 00, SCHEDULE FOR FINISHES.

3.19 CONCRETE CURING

A. Concrete Protection:

1. Protect unhardened concrete from rain and flowing water.
2. Provide sufficient curing and protection materials available and ready for use before concrete placement begins.
3. Protect concrete to prevent pavement cracking from ambient temperature changes during curing period.
   a. Replace pavement damaged by curing method allowing concrete cracking.
   b. Employ another curing method as directed by Contracting Officer's Representative.

B. Cure concrete for minimum 7 days by one of the following methods appropriate to weather conditions preventing moisture loss and rapid temperature change:

1. Burlap Mat: Provide minimum two layers kept saturated with water during curing period. Overlap Mats at least 150 mm (6 inches).
2. Sheet Materials:
   a. Wet exposed concrete surface with fine water spray and cover with sheet materials.

b. Overlap sheets minimum 300 mm (12 inches).

c. Securely anchor sheet materials preventing displacement.

3. Curing Compound:

a. Protect joints indicated to receive sealants preventing contamination from curing compound.

b. Insert moistened paper or fiber rope into joint or cover joint with waterproof paper.

c. Apply curing compound before concrete dries.

d. Apply curing compound in two coats at right angles to each other.

e. Application Rate: Maximum 5 sq. m/L (200 sq. ft./gallon), both coats.

f. Immediately reapply curing compound to surfaces damaged during curing period.

3.20 CONCRETE PROTECTIVE COATING

A. Apply protective coating of linseed oil mixture to exposed-to-view concrete surfaces, drainage structures, and features that project through, into, or against concrete exterior improvements to protect the concrete against deicing materials.

B. Complete backfilling and curing operation before applying protective coating.

C. Dry and thoroughly clean concrete before each application.

D. Apply two coats, with maximum coverage of 11 sq. m/L (50 sq. yds./gal.); first coat, and maximum 16 sq. m/L (70 sq. yds./gal.); second coat, except apply commercially prepared mixture according to manufacturer's instructions.

E. Protect coated surfaces from vehicular and pedestrian traffic until dry.

F. Do not heat protective coating, and do not expose protective coating to open flame, sparks, or fire adjacent to open containers or applicators. Do not apply material at temperatures lower than 10 degrees C (50 degrees F).

3.21 FIELD QUALITY CONTROL

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.

1. Compaction.

a. Pavement subgrade.

b. Curb, gutter, and sidewalk.

2. Concrete:

a. Delivery samples.

b. Field samples.

3. Slip Resistance: Steps and pedestrian paving.

3.22 CLEANING

A. After completing curing:

1. Remove burlap and sheet curing materials.

2. Sweep concrete clean, removing foreign matter from the joints.

3. Seal joints as specified.

3.23 PROTECTION

A. Protect exterior improvements from traffic and construction operations.

1. Prohibit traffic on paving for minimum seven days after placement, or longer as directed by Contracting Officer's Representative.

B. Remove protective materials immediately before acceptance.

C. Repair damage.

1. Replace concrete containing excessive cracking, fractures, spalling, and other defects within joint boundary, when directed by Contracting Officer's Representative, and at no additional cost to the Government.

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