SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188
-AI
AF

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to the Department of Defense, Executive Services and Communications Directorate (0704-0188). Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THE ABOVE ORGANIZATION.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE			2. CAGE	3. SPI NO.
100DL0039 (0LVS7) CYLINDER, LINEAR, REACTING			19207	AK16159744
4. NATIONAL STOCK NO.			**5. DATE**	**6. REVISION**
3040-01-615-9744			2-4-2020	-
7. QUP	**8. ICQ**	**9. UNIT PACK WT** (LB.)	**10. UNIT PACK CU** (CU. FT.)	**11. UNIT PACK SIZE** (INCHES)
1 EACH	NONE	12.2	0.359	29.4 X 4.4 X 4.8

12. MILITARY PRESERVATION	18. STEPS	19. REQD	20. DESCRIPTION
MIL-STD-2073-1, METHOD 20			
13. CLEANING	1-B	A/R	PRESERVATIVE: OPERATIONAL OIL
MIL-STD-2073-1	2-C	A/R	CAPS/PLUGS: NAS-847
14. DRYING	3-D	1	WRAP: MIL-PRF-121, TY II, GR A, SIZE: 10 X 32
MIL-STD-2073-1	4-E	(11)	CUSHIONING: ASTM-D4727, TY CF, CL WR,
15. PACKING			GR W5c, VR SW
		2	3 X 70
a. LEVEL A		1	9 X 11
MIL-STD-2073-1 & NOTE G		8	4 X 4
b. LEVEL B	5-F	1	CONTAINER: ASTM-D5118, TY CF, ST FOL, CL WR,
MIL-STD-2073-1 & NOTE G			GR W5c, VR SW, SIZE: 29 X 4 X 4
16. MARKING			
MIL-STD-129			

17. NOTES/DRAWING

A. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. FILL WITH OPERATIONAL OIL.

C. SEAL ALL OPENINGS TO INTERIOR WITH CAPS/PLUGS OF APPROPRIATE SIZE.

D. WRAP CYLINDER IN PAPER AND SECURE WITH TAPE.

E. PLACE CUSHIONING AS SHOWN ON PAGE 2.

F. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3.

G. LEVEL A PACKING SHALL BE ACCOMPLISHED USING WOOD-CLEATED PANELBOARD SHIPPING BOXES, CONFORMING TO ASTM-D 6251, TYPE III, CLASS 2 OR NAILED WOOD BOXES CONFORMING TO ASTM-D 6880, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT, CONFORMING TO ASTM-D 5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM-D 5168. CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IAW SPECIFIC, APPLICABLE METHODS OF ASTM-D 1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.

WHEN TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)	Form Approved OMB No. 0704-0188 -AI AF

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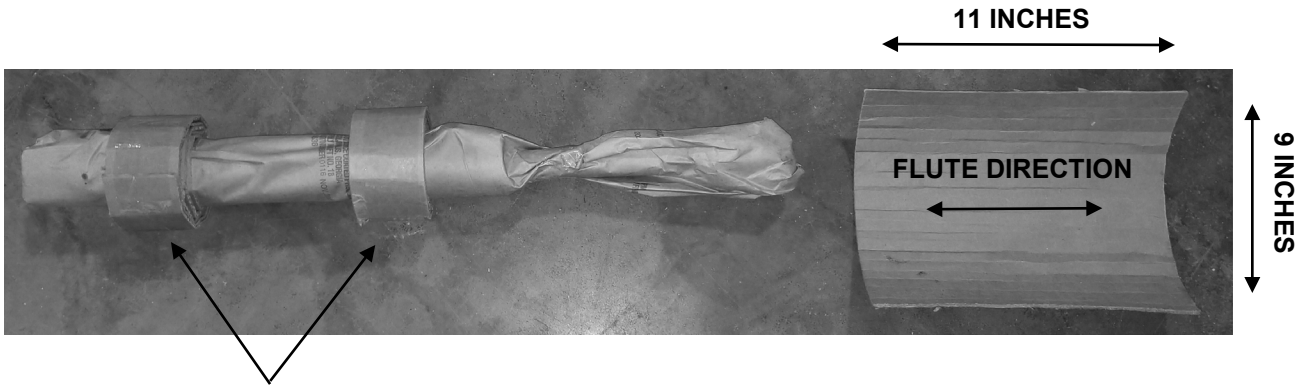
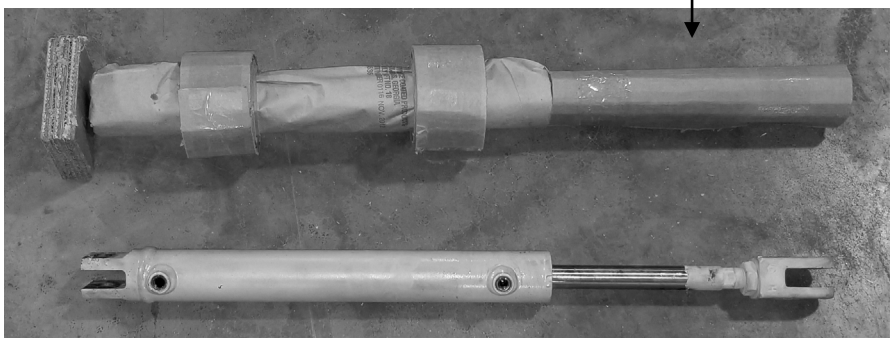
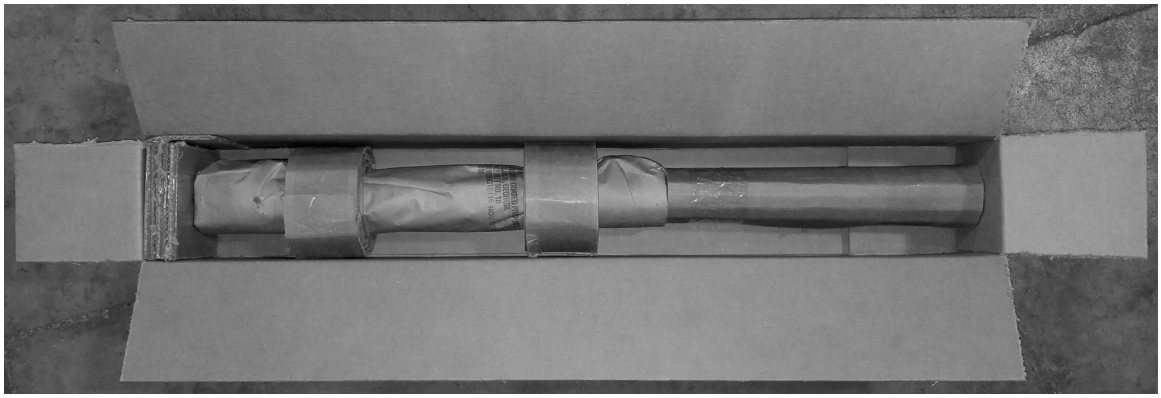
17. NOTES/DRAWING



WRAP **3 X 70** CORRUGATED AROUND CYLINDER BODY, SECURE WITH TAPE 2 PLACES

WRAP **9 X 11** CORRUGATED AROUND CYLINDER SHAFT, SECURE WITH TAPE

4 X 4
QTY 8