SECTION 07 51 13

BUILT-UP ASPHALT ROOFING

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7	(2010; Errata 2011; Supp 1 2013) Minimum Design Loads for Buildings and Other Structures

ASTM INTERNATIONAL (ASTM)

ASTM C1153	(2010) Standard Practice for Location of Wet Insulation in Roofing Systems Using Infrared Imaging
ASTM C208	(2012) Cellulosic Fiber Insulating Board
ASTM C728	(2016) Perlite Thermal Insulation Board
ASTM D1863/D1863M	(2005; R 2011; E 2012) Mineral Aggregate Used on Built-Up Roofs
ASTM D1864/D1864M	(1989; E 2009; R 2009) Moisture in Mineral Aggregate Used on Built-Up Roofs
ASTM D1970/D1970M	(2015a) Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection
ASTM D2170/D2170M	(2010) Kinematic Viscosity of Asphalts (Bitumens)
ASTM D2178/D2178M	(2015a) Asphalt Glass Felt Used in Roofing and Waterproofing
ASTM D312/D312M	(2016) Standard Specification for Asphalt Used in Roofing
ASTM D3617	(2007; R 2015; E 2015) Sampling and Analysis of New Built-Up Roof Membranes
ASTM D41/D41M	(2011) Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
ASTM D4263	(1983; R 2012) Indicating Moisture in Concrete by the Plastic Sheet Method
ASTM D4402/D4402M	(2015) Viscosity Determination of Asphalt

	at Elevated Temperatures Using a Rotational Viscometer
ASTM D448	(2012) Sizes of Aggregate for Road and Bridge Construction
ASTM D4586/D4586M	(2007; E 2012; R 2012) Asphalt Roof Cement, Asbestos-Free
ASTM D4601/D4601M	(2004; R 2012) Asphalt-Coated Glass Fiber Base Sheet Used in Roofing
ASTM D4637/D4637M	(2015) EPDM Sheet Used in Single-Ply Roof Membrane
ASTM D4869/D4869M	(2016) Standard Specification for Asphalt-Saturated Organic Felt Underlayment Used in Steep Slope Roofing
ASTM D4897/D4897M	(2001; R 2009) Standard Specification for Asphalt-Coated Glass-Fiber Venting Base Sheet Used in Roofing
ASTM D517	(1998; R 2008) Asphalt Plank
ASTM D6162/D6162M	(2000a; R 2015; E 2015) Standard Specification for Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using a Combination of Polyester and Glass Fiber Reinforcements
ASTM D6163/D6163M	(2000; R 2015; E 2015) Standard Specification for Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using Glass Fiber Reinforcements
ASTM D6164/D6164M	(2011) Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using Polyester Reinforcements
ASTM D6757/D6757M	(2016) Standard Specification for Underlayment Felt Containing Inorganic Fibers Used in Steep-Slope Roofing
ASTM E108	(2011) Fire Tests of Roof Coverings
FM GLOBAL (FM)	
FM 4470	(2010) Single-Ply, Polymer-Modified Bitumen Sheet, Built-up Roof (BUR), and Liquid Applied Roof Assemblies for Use in Class 1 and Noncombustible Roof Deck Construction
FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA RoofMan	(2011 thru 2014) The NRCA Roofing Manual

SINGLE PLY ROOFING INDUSTRY (SPRI)

ANSI/SPRI RD-1	(2009) Performance Standard for Retrofit Drains

UNDERWRITERS LABORATORIES (UL)

UL 790	(2004; Reprint Jul 2014) Standard Test Methods for Fire Tests of Roof Coverings
UL RMSD	(2012) Roofing Materials and Systems Directory

1.2 DESCRIPTION OF ROOF MEMBRANE SYSTEM

Asphalt applied, three-ply felt with granule-surfaced modified bitumen cap sheet built-up roof membrane system.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Wind Uplift Calculations; G

Asphalt

Felts, including ply felt, base sheet and ventilating felt as applicable; G

Granule Surface Modified Bitumen Cap Sheet; G

FLASHING MEMBRANE; G

Fasteners

Primer

Asphalt Roof Cement

Walkpad MaterialsCant Strips

Certificate attesting that the fiberboard furnished for the project contains recovered material, and showing an estimated percent of such recovered material.

Pre-Manufactured Accessories to be incorporated in the system installation; G

Roof Walkways

Sample Warranties certificates; G

Submit all data required with requirements of this section. Include in Data written acceptance by the roof membrane manufacturer of the products and accessories provided. List products in the applicable wind uplift and fire rating classification listings, unless approved otherwise by the Contracting Officer.

SD-06 Test Reports

Samples of Built-Up Roofing

Submit test results on roofing field samples as required, verifying composition of sample. Submit six copies of laboratory analysis within 30 calendar days after samples are taken. Submit reports in accordance with ASTM D3617.

SD-07 Certificates

Bill of Lading

Submit when labels of asphalt containers do not indicate the finished blowing temperature, flash point and equiviscous temperature.

Qualifications of Applicator

Submit evidence of the roofing system manufacturer's approval.

SD-08 Manufacturer's Instructions

Felts; G

Flashings; G

Modified Bitumen Cap Sheet; G

Base Sheet attachment, including pattern and frequency of mechanical attachments required in field of roof, corners, and perimeters to provide for the specified wind resistance.

Asphalt

Primer

Roof Cement

Fasteners

Cold Weather Conditions installation; G

Include detailed application instructions and standard manufacturer drawings altered as required by these specifications. Explicitly identify in writing, differences between manufacturer's instructions and the specified requirements.

SD-11 Closeout Submittals

WARRANTY

INFORMATION CARD

1.4 QUALITY ASSURANCE

1.4.1 Qualifications of Applicator

The roofing system applicator must be approved, authorized, or licensed in writing by the roofing system manufacturer and must have a minimum of 3 years experience as an approved, authorized, or licensed applicator with the manufacturer and be approved at a level capable of providing the specified warranty.

1.4.2 Fire Resistance

Complete roof covering assembly must:

a. Be Class A rated in accordance with ASTM E108 , FM 4470, or UL 790; and

b. Be listed as part of Fire-Classified roof deck construction in UL RMSD, or Class I roof deck construction in FM APP GUIDE.

1.4.3 Wind Uplift Resistance

The complete roof system assembly shall be rated and installed to resist wind loads calculated in accordance with ASCE 7 and validated by uplift resistance testing in accordance with Factory Mutual (FM) test procedures. Do not install non-rated systems except as approved by the Contracting Officer. Submit licensed engineer's wind uplift calculations and substantiating data to validate any non-rated roof system. Base wind uplift measurements on a design wind speed of 90 mph in accordance with ASCE 7
and/or other applicable building code requirements.

1.4.4 Preroofing Conference

After approval of submittals and before performing roofing system installation work, hold a preroofing conference to review the following:

a. Drawings and specifications and submittals related to the roof work;

b. Roof system components installation;

c. Procedure for the roof manufacturer's technical representative's onsite inspection and acceptance of the roofing substrate, the name of the manufacturer's technical representatives, the frequency of the onsite visits, distribution of copies of the inspection reports from the manufacturer's technical representatives to roof manufacturer;

d. Contractor's plan for coordination of the work of the various trades involved in providing the roofing system and other components secured to the roofing; and

e. Quality control plan for the roof system installation;

f. Safety requirements.

Coordinate preroofing conference scheduling with the Contracting Officer.

The conference must be attended by the Contractor, the Contracting Officer's designated personnel, and personnel directly responsible for the installation of roofing and insulation, flashing and sheet metal work, mechanical and electrical work, other trades interfacing with the roof work, and representative of the roofing materials manufacturer. Before beginning roofing work, provide a copy of meeting notes and action items to all attending parties. Note action items requiring resolution prior to start of roof work.

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Delivery

Deliver materials in manufacturers' original unopened containers and rolls with manufacturer's labels intact and legible. Mark and remove wet or damaged materials from site. Where materials are covered by a referenced specification, container must bear specification number, type, and class, as applicable. Indicate on labels or bill of lading for roofing asphalt the asphalt type, finished blowing temperature (FBT), flash point (FP), and equiviscous temperature (EVT), that is, the temperature at which the viscosity is either 125 centistokes when tested in accordance with ASTM D2170/D2170M or 75 centipoise when tested in accordance with ASTM D4402/D4402M. Deliver materials in sufficient quantity to allow work to proceed without interruption.

1.5.2 Storage

Protect materials against moisture absorption, contamination, or other damage. Avoid crushing or crinkling of roll materials. Store roll materials on end on clean raised platforms in dry locations in enclosed buildings or trailers with adequate ventilation. Do not store roll materials in buildings under construction until concrete, mortar, and plaster work are finished and dry. Do not store materials outdoors unless approved by the Contracting Officer. Completely cover felts stored outdoors, on and off roof, with waterproof canvas protective covering. Do not use polyethylene sheet as a covering. Tie covering securely to pallets to make completely weatherproof and yet provide sufficient ventilation to prevent condensation. Maintain roll materials at temperature above 50 degrees F for a 24-hour period immediately prior to application. Keep aggregate dry as defined by ASTM D1863/D1863M. Place only those materials to be used during one day's work on the roof at one time. Remove unused materials from the roof at the end of each day's work. Immediately remove wet, contaminated or otherwise damaged or unsuitable materials from the site. Damaged materials may be marked by the Contracting Officer.

1.5.3 Handling

Prevent damage to edges and ends of roll materials. Do not install damaged materials in the work. Select and operate material handling equipment so as not to damage materials or applied roofing.

1.6 ENVIRONMENTAL CONDITIONS

Do not install roofing during precipitation, or fog, or when air temperature is below 40 degrees F, or when there is ice, frost, moisture or visible dampness on roof deck. Restriction on application of roofing materials below 40 degrees F may be waived if Contractor devises a means, satisfactory to Contracting Officer, of: (1) maintaining surrounding

temperature above 40 degrees F; (2) maintaining application temperature of heated materials without exceeding maximum specified heating temperature; and follows other recommendations of the membrane manufacturer for application in cold weather conditions.

1.7 SEQUENCING

Coordinate the work with other trades to ensure that components which are to be secured to or stripped into the roofing system are available and that permanent flashing and counterflashing are installed as the work progresses. Ensure temporary protection measures are in place to preclude moisture intrusion or damage to installed materials. Application of roofing must immediately follow application of insulation as a continuous operation. Coordinate roofing operations with insulation work so that all roof insulation applied each day is covered with complete felt ply installation the same day and is water tight.

1.8 WARRANTY

Provide roof system material and workmanship warranties meeting specified requirements. Provide revision or amendment to standard membrane manufacturer warranty to comply with the specified requirements. Minimum manufacturer warranty shall have no dollar limit, cover full system water-tightness, and shall have a minimum duration of 20 years.

1.8.1 Roof Membrane Manufacturer Warranty

Furnish the roof membrane manufacturer's 20-year no dollar limit roof system materials and installation workmanship warranty, including flashing, insulation, and accessories necessary for a watertight roof system construction. Write the warranty directly to the Government commencing at the time of Government's acceptance of the roof work. Provide the following statement for such warranty:

a. If within the warranty period the roof system, as installed for its intended use in the normal climatic and environmental conditions of the facility, becomes non-watertight, shows evidence of moisture intrusion within the assembly, blisters, splits, tears, delaminates, separates at the seams, or shows evidence of excessive weathering due to defective materials or installation workmanship, the repair or replacement of the defective and damaged materials of the roof system assembly and correction of defective workmanship are the responsibility of the roof membrane manufacturer. All costs associated with the repair or replacement work are the responsibility of the roof membrane manufacturer.

b. The warranty must remain in full force and effect, including emergency temporary repairs performed by others, when the manufacturer or his approved applicator fail to perform the repairs within 72 hours of notification.

1.8.2 Roofing System Installer Warranty

The roof system installer must warrant for a minimum period of two years that the roof system, as installed, is free from defects in installation workmanship, to include the roof membrane, flashing, insulation, accessories, attachments, and sheet metal installation integral to a complete watertight roof system assembly. Write the warranty directly to the Government. The roof system installer is responsible for correction

of defective workmanship and replacement of damaged or affected materials. The roof system installer is responsible for all costs associated with the repair or replacement work.

1.8.3 Continuance of Warranty

Approve repair or replacement work that becomes necessary within the warranty period and accomplished in a manner so as to restore the integrity of the roof system assembly and validity of the roof membrane manufacturer warranty for the remainder of the manufacturer warranty period.

1.9 CONFORMANCE AND COMPATIBILITY

The entire roofing and flashing system must be in accordance with specified and indicated requirements, including fire and wind resistance requirements. Work not specifically addressed and any deviation from specified requirements must be in general accordance with recommendations of the NRCA RoofMan, membrane manufacturer published recommendations and details, and compatible with surrounding components and construction. Submit any deviation from specified or indicated requirements to the Contracting Officer for approval prior to installation.

1.10 SUSTAINABILITY REPORTING

1.10.1 Recycled Materials

Contractor shall select materials so that the sum of post-consumer recycled content value plus one-half of post-industrial recycled content value constitutes at least 10 percent of the total materials cost for the project. EPA Comprehensive Procurement Guidelines has a supplier database: http://www.epa.gov/cpg/products/

PART 2 PRODUCTS

2.1 GENERAL

Furnish a combination of specified materials that comprise the membrane manufacturer's standard system of the number and type of plies specified. Materials provided must be approved by the roof membrane manufacturer and suitable for the service and climatic conditions of the installation.

2.2 FIBERGLASS FELT MATERIALS

a. Venting Base Sheet: ASTM D4897/D4897M, Type II, without perforations and as approved by the roof membrane manufacturer.

b. Fiberglass Felt Base Sheet: ASTM D4601/D4601M, Type II, without and as approved by the roof membrane manufacturer.

c. Ply Felt: ASTM D2178/D2178M, Type IV .

2.3 BASE FLASHING MEMBRANE

ASTM D6163/D6163M. Membrane manufacturer's standard, minimum two-ply modified bitumen membrane flashing system compatible with the built-up roof membrane and as recommended in membrane manufacturer's published literature. Provide a minimum base ply of flashing membrane of 70 mils thick. Provide a minimum granule surface modified bitumen flashing cap

sheet of 120 mils thick on the selvage edge.

2.4 ASPHALT

ASTM D312/D312M, Type III,or IV, in accordance with membrane manufacturer requirements and compatible with the slope conditions of the installation.

2.5 SURFACING MATERIAL

2.5.1 Granule Surface Modified Bitumen Cap Sheet

ASTM D6164/D6164M; Type II, Grade G, minimum 3 mm (120 mils) thick at selvage edge, and as required to provide specified fire safety rating.

2.6 PRIMER

ASTM D41/D41M for asphalt roofing systems and as approved by the membrane manufacturer.

2.7 ASPHALT ROOF CEMENT

ASTM D4586/D4586M for use with asphalt roofing systems, Type II for vertical surfaces and built-up bituminous flashings; Type I for horizontal surfaces and as recommended by the membrane manufacturer.

2.8 CANT STRIPS

Standard cant strips must be of perlite conforming to ASTM C728 treated with bituminous impregnation, sizing, or waxing and fabricated to provide maximum 45 degree change in direction of membrane. Provide minimum 1-1/2 inch thick cant strips and provide for minimum 5 inch face and 3-1/2 inch vertical height when installed at 45 degree face angle, except where clearance restricts height to lesser dimension.

2.9 UNSATURATED FELT OR ROSIN-SIZED BUILDING PAPER

Provide rosin-sized sheathing paper weighing minimum 5 pounds per 100 square feet or unsaturated felt weighing approximately 7-1/2 pounds per 100 square feet.

2.10 FASTENERS AND PLATES

Coated, corrosion resistant fasteners compatible with components being attached and contact surfaces. Conform to FM 4470 for fasteners for attachment to deck substrate of Class I roof deck construction and FM APP GUIDE for the wind resistance specified. Use hard copper fasteners in contact with copper; aluminum or stainless steel fasteners in contact with aluminum; and stainless steel fasteners in contact with stainless steel. For fastening only roofing felts, use fasteners driven through metal discs, or one-piece composite fasteners with heads not less than 1 inch in diameter or 1 inch square with rounded or 45-degree tapered corners.

2.10.1 Wood Substrates and Nailers

Provide 11 gage annular threaded shank nails with 7/16 to 5/8 inch diameter heads; or one-piece composite nails with annular threaded shanks not less than 11 gage for securing felts and metal items. Provide fasteners long enough to penetrate minimum 1 inch into or minimum 1/4 inch

through wood substrate materials. Do not penetrate wood decking exposed to view on the underside.

2.10.2 Masonry or Concrete Walls and Vertical Surfaces

Provide hardened steel nails or screws with flat heads, diamond shaped points, and mechanically deformed shanks not less than 1 inch long for securing felts, metal items, and accessories. Use power-driven fasteners only when approved in writing by Contracting Officer.

2.10.3 Metal Plates

Flat corrosion-resistant round stress plates as recommended by the modified bitumen sheet manufacturer's printed instructions and meeting the requirements of FM 4470; minimum 2 inch in diameter. Form discs to prevent dishing or cupping.

2.11 PRE-MANUFACTURED ACCESSORIES

Pre-manufactured accessories must be manufacturer's standard for intended purpose, comply with applicable specification section, compatible with the membrane roof system and approved for use by the roof membrane manufacturer.

2.11.1 Pre-fabricated Curbs

Provide 18 gauge G90 galvanized curbs with minimum 4 inch flange for attachment to roof nailers. Provide minimum height of 10 inch above the finished roof membrane surface.

2.12 WALKPADS

Provide polyester reinforced roof walkpads, granule-surfaced modified bitumen membrane material, ASTM D6162/D6162M or ASTM D6164/D6164M, minimum 200 mils thick, compatible with the roof membrane and as recommended by the roof membrane manufacturer. Do not exceed 4 feet in length for each panel. Other walkpad materials require approval of the Contracting Officer prior to installation.

2.13 ROOF INSULATION BELOW MEMBRANE SYSTEM

Insulation must be compatible with the roof membrane, approved by the membrane manufacturer.

2.14 MEMBRANE LINER

Self-adhering modified bitumen underlayment conforming to ASTM D1970/D1970M, EPDM membrane liner conforming to ASTM D4637/D4637M, or other waterproof membrane liner material conforming to ASTM D4869/D4869M, or ASTM D6757/D6757M, and as approved by the Contracting Officer.

PART 3 EXECUTION

3.1 VERIFICATION OF CONDITIONS

Before applying roofing materials, ensure that the following exist:

a. Drains, curbs, cants, control joints, expansion joints, perimeter walls, roof penetrating components, and equipment supports are in

place.

b. Surfaces are rigid, clean, dry, smooth, and free of cracks, holes, and sharp changes in elevation. Joints in substrate are sealed to prevent drippage of bitumen into building or down exterior walls. Inspect surfaces and approve immediately before application of roofing and flashings. Apply the roofing and flashings to a smooth and firm surface free from ice, frost, visible moisture, dirt, projections, and foreign materials.

c. The plane of the substrate does not vary more than 1/4 inch within an area 10 by 10 feet when checked with a 10 foot straight edge placed anywhere on the substrate.

d. Substrate is sloped as indicated to provide drainage.

e. Walls and vertical surfaces are constructed to receive counterflashing and will permit mechanical fastening of the base flashing materials.

f. Treated wood nailers are in place on non-nailable surfaces, to permit nailing of base flashing at minimum height of 8 inch above finished roofing surface.

g. Treated wood nailers are fastened in place at eaves, gable ends, openings, and intersections with vertical surfaces for securing of felts, edging strips, attachment flanges of sheet metal, and roof fixtures. Surface-applied nailers are same thickness as roof insulation.

h. Cants are securely fastened in place in the angles formed by walls and other vertical surfaces. The angle of the cant is approximately 45 degrees and the height of the vertical leg is not less than nominal 3-1/2 inch. Lay cants in a solid asphalt mopping or coat of asphalt cement just prior to laying the roofing plies.

i. Venting is provided in accordance with the following:

(1) Edge Venting: Perimeter nailers are kerfed across width of the nailers to permit escape of gaseous pressure at roof edges.

(2) Underside Venting: Vent openings are provided in steel form decking for cast-in-place concrete substrate.

j. Exposed nail heads in wood substrates are properly set. Warped and split boards and sheets have been replaced. There are no cracks or end joints 1/4 inch in width or greater. Knot holes are covered with sheet metal and nailed in place. Wood, Plywood decks are covered with rosin paper or unsaturated felt prior to base sheet or roof membrane application. Joints in plywood substrates are taped with 2 inch wide masking tape to prevent air leakage from the underside.

k. Insulation boards are installed smoothly and evenly, and are not broken, cracked, or curled. There are no gaps in insulation board joints exceeding 1/4 inch in width. Insulation is being roofed over on the same day the insulation is installed.

l. Cast-in-place concrete substrates have been allowed to cure and the surface dryness requirements specified under paragraph entitled "Field Quality Control" have been met. No viable moisture present when

conducting ASTM D4263

m. Joints between precast concrete deck units, including weld plates, are grouted, leveled, and covered with 4 inch wide ply felt or other bituminous stripping membrane set in bituminous cement prior to applying other roofing materials over the area. Prior to application of primer on precast concrete decks, cover joints with a minimum 4 inch strip of felt or bituminous stripping membrane set in bituminous cement.

3.2 PREPARATION

Verify that work of other trades that penetrates the roof deck or requires men and equipment to traverse the roof deck is complete.

Examine deck surfaces for inadequate anchorage, foreign material, moisture, and unevenness which would prevent the execution and quality of application.

Proceed with the roofing application only after defects have been corrected.

Starting work designates acceptance of the surfaces by the Contractor.

3.2.1 Protection of Property

3.2.1.1 Protective Coverings

Install protective coverings at paving and building walls adjacent to hoists and kettles prior to starting the work. Lap protective coverings not less than six inch, secure against wind, and vent to prevent collection of moisture on covered surfaces. Keep protective coverings in place for the duration of the roofing work.

3.2.1.2 Bitumen Stops

Provide felt bitumen stops or other means to prevent bitumen drippage at roof edges, openings, and vertical projections before hot mopped application of the roofing membrane. Form felt bitumen stops with two 12 inch wide strips of organic ply felt. Laminate with and set strips into a coating of asphalt roof cement with one-half of the width overhanging the edge of the roof or opening. Where nailers are provided, nail the strips with roofing nails spaced 12 inch on center in addition to embedding in asphalt roof cement. Protect the free portion of each strip from damage throughout the roofing period. After the plies of felt are in place, fold free portion of the strips back over the roofing membrane and embed in a continuous coating of asphalt roof cement. Secure with roofing nails spaced 3 inch on center.

3.2.2 Equipment

3.2.2.1 Mechanical Application Devices

Provide and maintain mechanical application devices with pneumatic tires that operate without damaging the insulation, roofing membrane, or structural components.

3.2.2.2 Flame-Heated Equipment

Do not place flame-heated equipment on roof. Provide and maintain a fire extinguisher adjacent to flame-heated equipment and on the roof.

3.2.2.3 Open Flame Application Equipment

Use only open flame equipment recommended by the roofing materials manufacturer. Do not ignite open flame equipment when left unattended. Provide and maintain a fire extinguisher adjacent to open flame equipment on the roof.

3.2.3 Priming of Surfaces

Prime all surfaces to be in contact with adhered membrane materials. Apply primer at the rate of 3 liters per 0.75 gallon per 100 sq. ft.or as recommended by roof membrane manufacturer's printed instructions to promote adhesion of membrane materials. Allow primer to dry prior to application of membrane materials to primed surface. Avoid flammable primer material conditions in torch applied membrane base flashing applications.

3.2.3.1 Priming of Concrete and Masonry Surfaces

After surface dryness requirements have been met, coat concrete and masonry surfaces which are to receive roofing and base flashing uniformly with primer. Allow primer to dry before application of roofing and flashing materials.

3.2.3.2 Priming of Metal Surfaces

Prime flanges of metal components to be embedded into the roofing system prior to setting in bituminous materials or stripping into roofing system.

3.2.4 Covering of Wood Substrate

Cover wood substrate with a layer of unsaturated felt or rosin-sized building paper lapped 2 inch at sides and 4 inch at ends. Nail to hold in place prior to application of roofing system.

3.2.5 Heating of Asphalt

Break up solid asphalt on a surface free of dirt and debris. Heat asphalt in kettle designed to prevent contact of flame with surfaces in contact with the asphalt. Provide visible working thermometer and thermostatic controls set to the temperature limits. Keep controls in working order and calibrated. Use immersion thermometer, accurate within a tolerance of plus or minus 2 degrees F, to check temperatures of the asphalt frequently. When temperatures exceed maximum specified, remove asphalt from the site. Do no permit cutting back, adulterating, or fluxing of asphalt.

3.2.5.1 Temperature Limitations for Asphalt

Heat and apply asphalt at the temperatures specified below unless specified otherwise by manufacturer's printed application instructions. Use thermometer to check temperature during heating and application. Have kettle attended constantly during heating process to ensure specified temperatures are maintained. Do not heat asphalt above its finished

blowing temperature (FBT). Do not heat asphalt between 500 and 525 degrees F for longer than four consecutive hours. Do not heat asphalt to the flash point (FP). Apply asphalt and embed membrane sheets when temperature of asphalt is within plus or minus 25 degrees F of the equiviscous temperature (EVT). Before heating and application of asphalt refer to the asphalt manufacturer's label or bill of lading for FP, FBT, and EVT of the asphalt used.

3.3 APPLICATION

Apply roofing materials as specified unless approved otherwise by the Contracting Officer. Keep roofing materials dry before and during application. Except for aggregate surfacing, complete application of roofing in a continuous operation. Begin and apply only as much roofing in one day as can be completed that same day. Maintain specified temperature for asphalt. Provide temporary roofing and flashing as specified herein prior to application of permanent roofing system. Do not apply aggregate surfacing until the other roofing application procedures specified herein are completed.

3.3.1 Phased Membrane Construction

Phased application of membrane plies is prohibited. Any delay in modified bitumen cap sheet installation will result in thorough cleaning of the applied membrane material surface and drying immediately prior to cap sheet installation. Priming of the applied membrane surface may be required at the discretion of the Contracting Officer prior to cap sheet installation.

3.3.2 Temporary Roofing and Flashing

Provide watertight temporary roofing and flashing where considerable work by other trades, such as installing cooling towers, antennas, pipes, ducts, is to be performed on the roof or where construction scheduling or weather conditions require protection of building interior before permanent roofing system can be installed. Do not install temporary roofing over permanently installed insulation. Provide rigid pads for traffic over temporary roofing.

3.3.2.1 Removal

Completely remove temporary roofing and flashing before continuing with application of permanent roofing system.

3.3.3 Base Sheet Application - General

Fully adhere base sheets in accordance with membrane manufacturer's printed instructions. Roll and broom in the base sheet to ensure full contract with the hot asphalt application. On nailable substrates, mechanically fasten base sheet in conformance with specified wind resistance requirements and membrane manufacturer's printed instructions, and to include increased fastening frequency in corner and perimeter areas. Drive fasteners flush with no dishing or cupping of fastener plate. Where applicable, base sheet may be mechanically fastened in conjunction with insulation to the substrate, in accordance with membrane manufacturers printed instructions. Apply sheets in a continuous operation. Apply sheets with side laps at a minimum of 2 inch unless greater side lap is recommended by the manufacturer's standard written application instructions. Provide end laps of not less than 6 inch and

staggered a minimum of 36 inch. Apply sheets at right angles to the roof slope so that the direction of water flow is over and not against the laps parallel to the roof slope . Extend base sheets approximately 2 inch above the top of cant strips at vertical surfaces and to the top of cant strips elsewhere. Trim base sheet to a neat fit around vent pipes, roof drains, and other projections through the roof. Retrofit roof drains must conform to ANSI/SPRI RD-1. Application must be free of ridges, wrinkles, and buckles.

3.3.3.1 Ventilating Base Sheets

Apply ventilating base sheet material recommended by the roof membrane manufacturer. Extend sheets over roof cants, up vertical surfaces, and terminate under cap flashing; at roof edges terminate sheets under outside edge of perimeter edge nailers or under gravel stop.

3.3.4 Ply Felts

Ensure proper alignment of felts prior to installation. Apply ply felts shingle fashion perpendicular to slope of roof, including application on areas of tapered insulation that change slope direction.Apply ply felts parallel to slope of roof so that plies of felt extend from eave line on one side of barrel-type roof and 18 inch over center line of the crown of roof. Apply felts on other side in same manner, resulting in twice normal amount of roofing felts and asphalt at crown. Bucking or backwater laps are prohibited. Apply felts in a continuous operation. Provide starter sheets of felt to maintain the specified number of plies throughout the roofing. Apply felts with side laps in accordance with the material manufacturer's printed instructions for the number of plies to be installed and in uniform alignment. Lap ends not less than 6 inch and stagger 36 inch minimum. Place the full width of each ply in hot bitumen immediately behind the bitumen applicator. Plies must be laid free of wrinkles, creases, ridges, or fishmouths. Extend felts approximately 2 inch above top of cant strips at vertical surfaces and to top of cant strips elsewhere. Trim felts to a neat fit around vent pipes, roof drains, and other projections. Avoid traffic on mopped surfaces when the bitumen is fluid and for a minimum of one hour after ply application.

3.3.4.1 Hot-Mopping of Ply Felts

Bond plies to each other and to the base sheets substrate with hot asphalt. Apply felts immediately following application of asphalt. Do not work ahead with asphalt. At the instant felts come into contact with asphalt, asphalt must be completely fluid, with asphalt temperatures within specified EVT range. Apply asphalt uniformly in a full, continuous mopping and firmly bonding film. Apply asphalt at the rate of approximately 25 pounds per 100 sq. feet plus or minus 25 percent. Require application rate on the high end of the application range when mopping directly to absorptive insulation substrates of perlite and woodfiber. As felts are rolled into the hot asphalt, immediately squeegee, roll or broom down to eliminate trapped air and to provide tight, smooth laminations without wrinkles, buckles, kinks, or fish mouths. Bitumen must be visible beyond all edges of each ply as it is being installed. Individual ply installation and the completed roof membrane system must be free of air pockets, felt delaminations, ridges, creases, fishmouths, dry laps, or blisters. Do not lay felts dry or turn back laps for mopping between plies.

3.3.4.2 Valleys and Ridges

Valleys: Apply roofing at valleys and waterways in the following manner:

Continue base sheets across valleys and terminate 18 inchfrom the valley.

Continue felt plies across valleys and terminate 12 inch from the valley. Terminate exposed laps on a line 12 inch from, and parallel to, the gutter valley. Provide two plies of felt, 9 and 12 inch wide, successively mop in over each felt line of the termination.

If the application can be completed without wrinkles, buckles, or fishmouths and if side laps do not face the direction of drainage, roofing felts and base sheets may be laid continuously across or parallel to shallow valleys such as those formed by reverse-slope roofs. For this application, reinforce valleys with one ply of felt, wide, center on the valley gutter and lay in a solid mopping of asphalt over the top ply of roofing.

3.3.5 Membrane Flashing

Provide two plies of modified bitumen membrane strip flashing and sheet flashing in the angles formed where the roof deck abuts walls, curbs, ventilators, pipes, and other vertical surfaces, and where necessary to make the work watertight. Top ply of flashing must be granule-surfaced modified bitumen membrane. Install flashing after plies of roof membrane felt have been applied but before aggregate surfacing is applied. Cut at a 45 degree angle across terminating end lap area of cap membrane prior to applying adjacent overlapping cap membrane. Press flashing into place to ensure full adhesion and avoid bridging. Ensure full lap seal in all lap areas. Mechanically fasten top edge of base flashing 6 inch on center through minimum 1 inch diameter tin caps with fasteners of sufficient length to embed minimum 1 inch into attachment substrate. Apply matching granules in any areas of asphalt bleed out while the asphalt is still hot. Apply membrane liner over top of exposed nailers and blocking and to overlap top edge of base flashing installation at curbs, parapet walls, expansion joints and as otherwise indicated to serve as waterproof lining under sheet metal flashing components.

3.3.5.1 Strip Flashing

Set primed flanges of sheet metal flashings to be incorporated into roofing system in a uniform coating of asphalt roof cement not less than 1/16 inch thick applied over the ply felts. Strip-in with one layer of smooth surface modified bitumen membrane and cap with granule-surfaced modified bitumen membrane. Set strip flashing in hot asphalt or cement to the tops of the flanges, roofing membrane, and to each other. Use coatings of asphalt roof cement not less than 1/16 inch thick for ply felt. Use hot asphalt or modified bitumen cement for modified bitumen sheets. Extend first stripping ply not less than 4 inch beyond outer edge of flange onto roof membrane. Extend each additional ply 4 inch beyond the edge of the previous ply.

3.3.5.2 Membrane Flashing at Roof Drain

Extend roofing plies to edge of drain bowl opening at roof drain deck flange. Neatly fit and press primed roof drain flashing into heavy coat of asphalt roof cement applied to top of roofing plies. Strip in and completely cover flashing with two layers of modified bitumen sheet,

extending the first sheet 6 inch on the roofing beyond the edge of flashing. Extend the cap sheet 6 inch beyond the previous flashing ply. Bond the two layers to the metal flashing and to each other with hot asphalt. Securely clamp membrane, metal flashing, and strip flashing in the flashing clamping ring. Secure clamps so that strip flashing and metal flashing are free from wrinkles and folds. Trim membrane, flashing, and stripping flush with inside of clamping ring.

3.3.5.3 Pre-fabricated Curbs

Anchor prefabricated curbs securely to nailer or other base substrate as indicated and flash with modified bitumen flashing membrane.

3.3.5.4 Set-On Accessories

Where pipe or conduit blocking, supports and similar roof accessories are set on the membrane, adhere walkpad material to bottom of accessories prior to setting on roofing membrane. Specific method of installing set-on accessories must permit normal movement due to expansion, contraction, vibration, and similar occurrences without damaging roofing membrane. Do not mechanically secure set-on accessories through roofing membrane into roof deck substrate.

3.3.5.5 Lightning Protection

Flash or attach lightning protection system components to the roof membrane in a manner acceptable to the roof membrane manufacturer.

3.3.6 Roof Walkpads

Install walkpads at roof access points and where otherwise indicated for traffic areas and for access to mechanical equipment, in accordance with the modified bitumen sheet roofing manufacturer's printed instructions. Provide minimum 6 inch separation between adjacent walkpads to accommodate drainage. Provide walkpad or an additional layer of cap sheet under precast concrete paver blocks to protect the roofing.

3.3.7 Granule-Surfaced Modified Bitumen Cap Sheet

Inspect underlying applied membrane and repair free of damage, holes, puncture, gouges, abrasions, and any other defects, and free of moisture, loose materials, debris, sediments, dust, and any other conditions required by the membrane manufacturer prior to cap sheet installation. Provide cleaning and artificial drying with heated blowers or torches to ensure clean, dry surface prior to cap sheet application. When delays in cap sheet installation may have occurred, do not apply cap sheet if underlying materials have been exposed to rain or frozen precipitation within the previous 24 hours. Unroll cap sheet membrane and allow to relax a minimum of 1 hour prior to installation and as otherwise recommended by the membrane manufacturer. Apply cap sheet in same direction as the underlying felt plies. Align cap membrane and apply with minimum 3 inch side laps and minimum 6 inch end laps and as otherwise required by membrane manufacturer. Set cap sheet in hot asphalt. Cap sheet may be torch applied with approval of the Contracting Officer and written approval of the felt membrane manufacturer, and as recommended by the modified bitumen membrane manufacturer. Cut at a 45 degree angle across selvage edge of cap membrane to be overlapped in end lap areas prior to applying overlapping cap membrane. Apply matching granules in any areas of bitumen bleed out while the bitumen is still hot. Minimize

traffic on newly installed cap sheet membrane.

3.3.8 Correction of Deficiencies

Where any form of deficiency is found, take additional measures to determine the extent of the deficiency and corrective actions must be as directed by the Contracting Officer. Where interply moppings are too light, apply additional two plies of felt in full moppings of asphalt. Apply with4 inch side and end laps. Where free water, skips, excessive voids, dry laps, desponding or any form of delamination are discovered between the plies, remove and rebuild affected area. Correction of inadequate number of plies, improper lap widths, or non-uniform or excessive asphalt mopping must be as directed by the Contracting Officer. Where insulation is found to be wet, remove insulation and provide new built-up roofing and insulation.

3.3.9 Clean Up

Remove debris, scraps, containers and other rubbish and trash resulting from installation of the roofing system from job site each day.

3.4 PROTECTION OF APPLIED ROOFING

3.4.1 Protection Against Moisture Absorption

When precipitation is imminent and at the end of each day's work, protect applied roofing as follows:

3.4.2 Water Cutoffs

Straighten insulation line using loose-laid cut insulation sheets and seal the terminated edge of modified bitumen roofing system in an effective manner. Seal off flutes in metal decking along the cutoff edge. Remove the water cutoffs to expose the insulation when resuming work, and remove the insulation sheets used for fill-in.

3.4.3 Temporary Flashing for Permanent Roofing

Provide temporary flashing at drains, curbs, walls and other penetrations and terminations of roofing sheets until permanent flashings can be applied. Remove temporary flashing before applying permanent flashing.

3.4.4 Temporary Walkways, Runways, and Platforms

Do not permit storing, walking, wheeling, and trucking directly on applied roofing materials. Provide temporary walkways, runways, and platforms of smooth clean boards, mats or planks as necessary to avoid damage to applied roofing materials, and to distribute weight to conform to live load limits of roof construction. Use rubber-tired equipment for roofing work.

3.4.5 Glaze Coat

Use light glaze coating of bitumen to waterproof roof areas requiring extended time to complete. Glaze coating must be at the discretion of the Contracting Officer. Apply bitumen glaze coat on exposed felts at a rate of 5 to 10 pounds per square. Lower application rates, in accordance with membrane manufacturer's recommendations, may be required when modified bitumen cap sheet surfacing is specified. Provide valleys and low areas

that may pond water with glaze coating.

3.5 FIELD QUALITY CONTROL

Perform field tests in the presence of the Contracting Officer. Notify the Contracting Officer one day before performing tests.

3.5.1 Test for Surface Dryness

Before application of insulation or membrane materials and starting work on the area to be roofed, perform test for surface dryness in accordance with the following:

a. Foaming: When poured on the surface to which materials are to be applied, one pint of asphalt when heated in the range of 176 to 350 to 400 degrees F, must not foam upon contact.

b. Strippability: After asphalt used in the foaming test application has cooled to ambient temperatures, test coating for adherence. Should a portion of the sample be readily stripped clean from the surface, do not consider the surface to be dry and do not start application. Should rain occur during application, stop work and do not resume until surface has been tested by the method above and found dry.

c. Prior to installing any roof system on a concrete deck, conduct a test per ASTM D4263. The deck is acceptable for roof system application when there is no visible moisture on underside of plastic sheet after 24 hours.

3.5.2 Construction Monitoring

During progress of the roof work, Contractor is responsible for making visual inspections to ensure compliance with specified parameters. Additionally, verify the following:

a. Equipment is in working order. Metering devices are accurate.

b. Materials are not installed in adverse weather conditions.

c. Substrates are in acceptable condition, in compliance with specification, prior to application of subsequent materials.

Nailers and blocking are provided where and as needed.

Insulation substrate is smooth, properly secured to its substrate, and without excessive gaps prior to membrane application.

The proper number, type, and spacing of fasteners are installed.

Materials comply with the specified requirements.

All materials are properly stored, handled and protected from moisture or other damages.

Asphalt is heated and applied within the specified temperature parameters.

Hot asphalt application is provided uniformly for voidless coverage and as necessary to ensure full adhesion of materials. Materials

are set in place while asphalt is within the specified temperature range.

The proper number and types of plies are installed, with the specified overlaps.

Applied membrane surface is inspected, cleaned, dry, and repaired as necessary prior to cap sheet installation.

Membrane is without ridges, wrinkles, kinks, fishmouths, or other voids or delaminations.

Installer adheres to specified and detailed application parameters.

Associated flashings and sheet metal are installed in a timely manner in accord with the specified requirements.

Temporary protection measures are in place at the end of each work shift.

3.5.2.1 Manufacturer's Inspection

Manufacturer's technical representative must visit the site a minimum of three times during the installation for purposes of reviewing materials installation practices and adequacy of work in place. Inspect during the first 20 squares of membrane installation, at mid-point of the installation, and at substantial completion prior to surfacing application, at a minimum. Additional inspections must not exceed one for each 100 squares of total roof area with the exception that follow-up inspections of previously noted deficiencies or application errors must be performed as requested by the Contracting Officer. After each inspection, submit a report, signed by the manufacturer's technical representative to the Contracting Officer within 3 working days. The report must note overall quality of work, deficiencies and any other concerns, and recommended corrective action.

3.5.3 Roof Drain Test

After roofing system is complete except for surfacing, perform the following test of roof drains and adjacent roofing for watertightness. Plug roof drains and fill with water to edge of drain sump for 8 hours. Do not plug secondary overflow drains at same time as adjacent primary drain. To ensure some drainage from roof, do not test all drains at same time. Measure water at beginning and end of the test period. When precipitation occurs during test period, repeat test. When water level falls, remove water, thoroughly dry, and inspect the installation. Repair or replace roofing at drain to provide for a properly installed watertight flashing seal. Repeat test until there is no water leakage.

3.6 INFORMATION CARD

For each roof, furnish a typewritten information card for facility records and a photoengraved 0.032 inch thick aluminum card for exterior display. Card must be 8-1/2 by 11 inch minimum. Information card must identify facility name and number; location; contract number; approximate roof area; detailed roof system description, including deck type, membrane, number of plies, method of application, manufacturer, insulation and cover board system and thickness; presence of tapered insulation for primary drainage, presence of vapor retarder; date of completion; installing

contractor identification and contact information; membrane manufacturer warranty expiration, warranty reference number, and contact information. Provide minimum size information card of 8-1/2 by 11 inch. Install card at roof top or access location as directed by the Contracting Officer and provide a paper copy to the Contracting Officer.

-- End of Section --