SECTION 05 30 00

STEEL DECKS

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI D100	(1991; R 2008) Cold-Formed Steel Design Manual

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2015; Errata 2015) Structural Welding Code - Steel
AWS D1.3/D1.3M	(2008; Errata 2008) Structural Welding Code - Sheet Steel

ASTM INTERNATIONAL (ASTM)

ASTM A1008/A1008M	(2015) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardened
ASTM A123/A123M	(2013) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A36/A36M	(2014) Standard Specification for Carbon Structural Steel
ASTM A653/A653M	(2015) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A780/A780M	(2009; R 2015) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A792/A792M	(2010) Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM D1056	(2014) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber

ASTM D1149	(2007; R 2012) Standard Test Method for Rubber Deterioration - Surface Ozone Cracking in a Chamber
ASTM D746	(2014) Standard Test Method for Brittleness Temperature of Plastics and Elastomers by Impact
ASTM E84	(2015b) Standard Test Method for Surface Burning Characteristics of Building Materials

FM GLOBAL (FM)

FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/
FM DS 1-28R	(1998) Data Sheet: Roof Systems

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC Paint 20	(2002; E 2004) Zinc-Rich Primers (Type I, Inorganic, and Type II, Organic)

STEEL DECK INSTITUTE (SDI)

ANSI/SDI C	(2011; Int 1 2012; Errata 1 2012) Standard for Composite Steel Floor Deck - Slabs
ANSI/SDI NC	(2010) Standard for Non-Composite Steel Floor Deck
ANSI/SDI QA/QC	(2011) Standard for Quality Control and Quality Assurance for Installation of Steel Deck
ANSI/SDI RD	(2010) Standard for Steel Roof Deck
SDI DDMO3	(2004; Errata 2006; Add 2006) Diaphragm Design Manual; 3rd Edition
SDI DDP	(1987; R 2000) Deck Damage and Penetrations
SDI MOC2	(2006) Manual of Construction with Steel Deck

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-301-01	(2013; with Change 1) Structural Engineering

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1926	Safety and Health Regulations for Construction

UNDERWRITERS LABORATORIES (UL)

UL 580	(2006; Reprint Oct 2013) Tests for Uplift

Resistance of Roof Assemblies

UL Fire Resistance (2014) Fire Resistance Directory

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor QC approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Fabrication Drawings; G

SD-03 Product Data

Accessories

Deck Units

Galvanizing Repair Paint

Mechanical Fasteners

Touch-Up Paint

Sound Absorbing Materials

Welding Equipment

Welding Rods and Accessories

SD-04 Samples

Metal Roof Deck Units

Flexible Closure Strips

Acoustical Material

SD-05 Design Data

Deck Units; G

SD-07 Certificates

Powder-Actuated Tool Operator

Welder Qualifications

Welding Procedures

Fire Safety

Wind Storm Resistance

Manufacturer's Certificate

Stud Manufacture's Certification

Stud Manufacture's Test Reports

SD-11 Closeout Submittals

Recycled Content of Steel Products; S

1.3 QUALITY ASSURANCE

1.3.1 Deck Units

Furnish deck units and accessory products from a manufacturer regularly engaged in manufacture of steel decking. Provide manufacturer's certificates attesting that the decking material meets the specified requirements.

1.3.2 Certification of Powder-Actuated Tool Operator

Provide manufacturer's certificate attesting that the operators are authorized to use the low velocity powder-actuated tool.

1.3.3 Qualifications for Welding Work

Follow Welding Procedures of AWS D1.3/D1.3M for sheet steel and AWS D1.1/D1.1M for stud welding.

Submit qualified Welder Qualifications in accordance with AWS D1.3/D1.3M for sheet steel and AWS D1.1/D1.1M for stud welding, or under an equivalent approved qualification test. Perform tests on test pieces in positions and with clearances equivalent to those actually encountered. Test specimens shall be made in the presence of Contracting Officer and shall be tested by an approved testing laboratory at the Contractor's expense. If a test weld fails to meet requirements, perform an immediate retest of two test welds until each test weld passes. Failure in the immediate retest will require the welder be retested after further practice or training, performing a complete set of test welds.

Submit manufacturer's catalog data for Welding Equipment and Welding Rods and Accessories.

1.3.4 Regulatory Requirements

1.3.4.1 Fire Safety

Test roof deck as a part of a roof deck construction assembly of the type used for this project, listing as fire classified in the UL Fire Resistance, or listing as Class I construction in the FM APP GUIDE, and so labeled.

1.3.4.2 Wind Storm Resistance

Provide roof construction assembly capable of withstanding a nominal uplift pressure of 90 pounds per square foot when tested in accordance with the uplift pressure test described in the FM DS 1-28R or as described in UL 580 and in general compliance with UFC 3-301-01.

1.3.5 Fabrication Drawings

Show type and location of units, location and sequence of connections,

bearing on supports, methods of anchoring, attachment of accessories, adjusting plate details, cant strips, ridge and valley plates, metal closure strips, size and location of holes to be cut and reinforcement to be provided, the manufacturer's erection instructions and other pertinent details.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver deck units to the site in a dry and undamaged condition. Store and handle steel deck in a manner to protect it from corrosion, deformation, and other types of damage. Do not use decking for storage or as working platform until units have been fastened into position. Exercise care not to damage material or overload decking during construction. The maximum uniform distributed storage load must not exceed the design live load. Stack decking on platforms or pallets and cover with weathertight ventilated covering. Elevate one end during storage to provide drainage. Maintain deck finish at all times to prevent formation of rust. Repair deck finish using touch-up paint. Replace damaged material.

1.5 DESIGN REQUIREMENTS FOR ROOF DECKS

1.5.1 Properties of Sections

Properties of metal roof deck sections must comply with engineering design width as limited by the provisions of AISI D100.

1.5.2 Allowable Loads

Indicate total uniform dead and live load for detailing purposes.

PART 2 PRODUCTS

2.1 DECK UNITS

Submit manufacturer's design calculations, or applicable published literature for the structural properties of the proposed deck units.

Recycled content of steel products: provide products with an average recycled content of steel products so postconsumer recycled content plus one half of preconsumer recycled content not less than 25 percent.

2.1.1 Roof Deck

Conform to ASTM A792/A792M or ASTM A1008/A1008M for deck used in conjunction with insulation and built-up roofing. Fabricate roof deck units of the steel design thickness required by the design drawings and shop painted . Furnish sample of Metal Roof Deck Units used to illustrate actual cross section dimensions and configurations.

2.1.2 Composite Deck

Conform to ASTM A653/A653M or ASTM A1008/A1008M for composite deck assembly. Fabricate deck used as the tension reinforcing in composite deck of The steel design thickness required by the design drawings. Zinc-coat in conformance with ASTM A653/A653M, G90 coating class.

2.1.3 Form Deck

Conform to ASTM A653/A653M or ASTM A1008/A1008M for deck used as formwork for concrete. Fabricate form deck of the steel design thickness required by the design drawings. Zinc-coat in conformance with ASTM A653/A653M, Z275 G90 coating class.

Provide sufficient welds, forming the steel sheets into the cellular floor deck unit, to develop the full horizontal shear at the plane where the steel sheets are joined.

Use panels of maximum possible lengths to minimize end laps. Fabricate deck units in lengths to span 3 or more supports with flush, telescoped, or nested 2 inch laps at ends, and interlocking, or nested side laps, unless otherwise indicated.

2.1.4 Length of Deck Units

Provide deck units of sufficient length to span three or more spacings where possible.

2.1.5 Shop Priming

Shop prime accessories and underside of deck at the factory after coating. Clean surfaces in accordance with the manufacturer's standard procedure followed by a spray, dip or roller coat of rust-inhibitive primer, oven cured.

2.1.6 Touch-Up Paint

Provide a high zinc-dust content paint for regalvanizing welds in galvanized steel conforming to ASTM A780/A780M.

Provide touch-up paint for shop-painted units of the same type used for the shop painting, and touch-up paint for zinc-coated units of an approved galvanizing repair paint with a high-zinc dust content. Touch-up welds with paint conforming to SSPC Paint 20 in accordance with ASTM A780/A780M. Maintain finish of deck units and accessories by using touch-up paint whenever necessary to prevent the formation of rust.

2.2 ACCESSORIES

Provide accessories of same material as deck, unless specified otherwise. Provide manufacturer's standard type accessories, as specified.

2.2.1 Adjusting Plates

Provide adjusting plates, or segments of deck units, of same thickness and configuration as deck units in locations too narrow to accommodate full size units. Provide factory cut plates of predetermined size where possible.

2.2.2 End Closures

Fabricated of sheet metal by the deck manufacturer. Provide end closures minimum 0.0295 inch thick to close open ends at exposed edges of floors, parapets, end walls, eaves, and openings through deck.

2.2.3 Partition Closures

Provide closures for closing voids above interior walls and partitions that are perpendicular to the direction of the configurations. Provide rubber, plastic, or sheet steel closures above typical partitions. Provide sheet steel closures above fire-resistant interior walls and partitions located on both sides of wall or partition.

2.2.4 Flexible Closure Strips for Roof Decks

Provide strips made of vulcanized, closed-cell, synthetic rubber material specified and premolded to the configuration required to provide tight-fitting closures at open ends and sides of steel roof decking. Furnish one sample of each type Flexible Closure Strips, 12 inch long.

Conforming to ASTM D1056, Grade 2A1, with the following additional properties:

Brittleness temperature of minus 40 degrees F when tested in accordance with ASTM D746.

Flammability resistance with a flame spread rating of less than 25 when tested in accordance with ASTM E84.

Resistance to ozone must be "no cracks" after exposure of a sample kept under a surface tensile strain of 25 percent to an ozone concentration of 100 parts per million of air by volume in air for 100 hours at 104 degrees F and tested in accordance with ASTM D1149.

Provide a elastomeric type adhesive as recommended by the manufacturer of the flexible closure strips.

2.2.5 Closure Plates for Composite Deck

Support and retain concrete at each floor level. Provide edge closures at all edges of the slab of sufficient strength and stiffness to support the wet concrete. Provide metal closures for all openings in composite steel deck 1/4 inch and over.

2.2.6 Sheet Metal Collar

Where deck is cut for passage of pipes, ducts, columns, etc., and deck is to remain exposed, provide a neatly cut sheet metal collar to cover edges of deck. Do not cut deck until after installation of supplemental supports.

2.2.7 Cover Plates

Sheet metal to close panel edge and end conditions, and where panels change direction or butt. Polyethylene-coated, self-adhesive, 2 inch wide joint tape may be provided in lieu of cover plates on flat-surfaced decking butt joints.

Fabricate cover plates for abutting floor deck units from the specified structural-quality steel sheets not less than nominal 18 gagethick before galvanizing. Provide 6 inch wide cover plates and form to match the contour of the floor deck units.

2.2.8 Roof Sump Pans

Sump pans must be provided for roof drains and must be minimum 0.075 inch thick steel, recessed type. Shape sump pans to meet roof slope by the supplier or by a sheet metal specialist. Provide bearing flanges of sump pans to overlap steel deck a minimum of 3 inch. Shape, size, and reinforce the opening in bottom of the sump pan to receive roof drain.

2.2.9 Column Closures

Sheet metal, minimum 0.0358 inch thick or metal rib lath.

2.2.10 Access Hole Covers

Sheet metal, minimum 0.0474 inch thick.

2.2.11 Hanger

Provide clips or loops for utility systems and suspended ceilings of one or more of the following types:

a. Lip tabs or integral tabs where noncellular decking or flat plate of cellular section is 0.0474 inch thick or more, and a structural concrete fill is used over deck.

b. Slots or holes punched in decking for installation of pigtails.

c. Tabs driven from top side of decking and arranged so as not to pierce electrical cells.

d. Decking manufacturer's standard as approved by the Contracting Officer.

2.2.12 Shear Connectors

Provide shear connectors in accordance with AWS D1.1/D1.1M headed stud Type B. Submit stud manufacture's certification that the studs delivered conform to the material requirements. Submit stud manufacture's test reports for the last completed in-plant quality control mechanical tests.

2.2.13 Cant Strips for Roof Decks

Fabricate cant strips from the specified commercial-quality steel sheets not less than nominal 0.0358 inch thick before galvanizing. Bend strips to form a 45-degree cant not less than 5 inch wide, with top and bottom flanges a minimum 3 inch wide. Length of strips 10 feet.

2.2.14 Ridge and Valley Plates for Roof Decks

Fabricate plates from the specified structural-quality steel sheets, not less than nominal 0.0358 inch thick before galvanizing. Provide plates of minimum 4-1/2 inch wide and bent to provide tight fitting closures at ridges and valleys. Provide a minimum length of ridge and valley plates of 10 feet.

2.2.15 Metal Closure Strips for Roof Decks

Fabricate strips from the specified commercial-quality steel sheets not less than nominal 0.0358 inch thick before galvanizing. Provide strips from the configuration required to provide tight-fitting closures at open

ends and sides of steel roof decking.

2.2.16 Galvanized Steel Angles for Roof Decks

Provide hot-rolled carbon steel angles conforming to ASTM A36/A36M, and hot-dip galvanized in accordance with ASTM A123/A123M.

2.2.17 Mechanical Fasteners

Provide mechanical fasteners, such as powder actuated fasteners, pneumatically driven fasteners or self-drilling screws, for anchoring the deck to structural supports and adjoining units as indicated.

2.2.18 Miscellaneous Accessories

Furnish the manufacturer's standard accessories to complete the deck installation. Furnish metal accessories of the same material as the deck and with the minimum design thickness as follows: saddles, 0.0474 inch welding washers, 0.0598 inch other metal accessories, 0.0358 inch unless otherwise indicated.

PART 3 EXECUTION

3.1 EXAMINATION

Prior to installation of decking units and accessories, examine worksite to verify that as-built structure will permit installation of decking system without modification.

3.2 INSTALLATION

Install steel deck units in accordance with 29 CFR 1926, Subpart R – Steel Erection, ANSI/SDI QA/QC, ANSI/SDI CANSI/SDI NCANSI/SDI RDSDI DDMO3 and approved shop drawings. Place units on structural supports, properly adjusted, leveled, and aligned at right angles to supports before permanently securing in place. Damaged deck and accessories including material which is permanently stained or contaminated, deformed, or with burned holes shall not be installed. Extend deck units over three or more supports unless absolutely impractical. Report inaccuracies in alignment or leveling to the Contracting Officer and make necessary corrections before permanently anchoring deck units. Locate deck ends over supports only. Lap 2 inch deck ends. Do not use unanchored deck units as a work or storage platform. Do not fill unanchored deck with concrete. Permanently anchor units placed by the end of each working day. Do not support suspended ceilings, light fixtures, ducts, utilities, or other loads by steel deck unless indicated. Distribute loads by appropriate means to prevent damage.

3.2.1 Attachment

Immediately after placement and alignment, and after correcting inaccuracies, permanently fasten steel deck units to structural supports and to adjacent deck units by welding with normal 5/8 inch diameter puddle welds, fastened with screws, powder-actuated fasteners, or pneumatically driven fasteners as indicated on the design drawings and in accordance with manufacturer's recommended procedure and ANSI/SDI C, ANSI/SDI NC or ANSI/SDI RD. Clamp or weight deck units to provide firm contact between deck units and structural supports while performing welding or fastening. Attachment of adjacent deck units by button-punching is prohibited.

3.2.1.1 Welding

Perform welding in accordance with AWS D1.3/D1.3M using methods and electrodes recommended by the manufacturers of the base metal alloys being used. Ensure only operators previously qualified by tests prescribed in AWS D1.3/D1.3M make welds. Immediately recertify, or replace qualified welders, that are producing unsatisfactory welding. Conform to the recommendations of the Steel Deck Institute and the steel deck manufacturer for location, size, and spacing of fastening. Do use welding washers at the connections of the deck to supports for deck panels thinner than 0.028 inches. Do not use welding washers at sidelaps. Holes and similar defects will not be acceptable. Attach all partial or segments of deck units to structural supports in accordance with Section 2.5 of SDI DDMO3. Attach shear connectors as shown and welded as per AWS D1.1/D1.1M through the steel deck to the steel member. Immediately clean welds by chipping and wire brushing. Heavily coat welds, cut edges and damaged portions of coated finish with zinc-dust paint conforming to ASTM A780/A780M and shop primed finish with the manufacturer's standard touch-up paint.

3.2.1.2 Mechanical Fastening

Anchor deck to structural supports and adjoining units with mechanical fasteners. Drive the powder-actuated fasteners with a low-velocity piston tool by an operator authorized by the manufacturer of the powder-actuated tool. Drive pneumatically fasteners with a low-velocity fastening tool and comply with the manufacturer's recommendations. Drive screws to properly clamp deck to supporting steel.

3.2.1.3 Sidelap Fastening

Lock sidelaps between adjacent floor deck units together by welding or screws as indicated.

3.2.2 Openings

Cut or drill all holes and openings required and be coordinated with the drawings, specifications, and other trades. Frame and reinforce openings through the deck in conformance with SDI DDP. Reinforce holes and openings 6 to 12 inch across by 0.0474 inch thick steel sheet at least 12 inch wider and longer than the opening and be fastened to the steel deck at each corner of the sheet and at a maximum of 6 inch on center. Reinforce holes and openings larger than 12 inch by steel channels or angles installed perpendicular to the steel joists and supported by the adjacent steel joists. Install steel channels or angles perpendicular to the deck ribs and fasten to the channels or angles perpendicular to the steel joists. Openings must not interfere with seismic members such as chords and drag struts.

3.2.3 Deck Damage

SDI MOC2, for repair of deck damage.

3.2.4 Touch-Up Paint

3.2.4.1 Roof Deck

After roof decking installation, wire brush, clean, and touchup paint the scarred areas on top and bottom surfaces of metal roof decking. The scarred areas include welds, weld scars, bruises, and rust spots. Touchup

galvanized surfaces with galvanizing repair paint. Touchup painted surfaces with repair paint of painted surfaces.

3.2.4.2 Floor Deck

For floor decking installation, wire brush, clean, and touchup paint the scarred areas on the top and bottom surfaces of the metal floor decking and on the surface of supporting steel members. Include welds, weld scars, bruises, and rust spots for scarred areas. Touched up the galvanized surfaces with galvanizing repair paint. Touch up the painted surfaces with paint for the repair of painted surfaces.

3.2.5 Accessory Installation

3.2.5.1 Adjusting Plates

Provide in locations too narrow to accommodate full-size deck units and install as shown on shop drawings.

3.2.5.2 End Closures

Provide end closure to close open ends of cells at columns, walls, and openings in deck.

3.2.5.3 Closures Above Partitions

Provide for closing voids between cells over partitions that are perpendicular to direction of cells. Provide a one-piece closure strip for partitions 4 inch nominal or less in thickness and two-piece closure strips for wider partitions. Provide sheet metal closures above fire-rated partitions at both sides of partition with space between filled with fiberglass insulation. Provide flexible rubber closures above acoustic-rated partitions at both sides of partition with space between filled with blanket insulation.

3.2.5.4 Cover Plates

Where concrete leakage would be a problem, provide metal cover plates, or joint tape, at joints between decking sheets, cellular or noncellular, to be covered with concrete fill.

3.2.5.5 Column Closures

Provide for spaces between floor decking and columns which penetrate the deck. Field cut closure plate to fit column in the field and tack weld to decking and columns.

3.2.5.6 Access Hole Covers

Provide access whole covers to seal holes cut in decking to facilitate welding of the deck to structural supports.

3.2.5.7 Hangers

Provide as indicated to support utility system and suspended ceilings. Space devices so as to provide one device per 6.25 square feet.

3.2.6 Concrete Work

Prior to placement of concrete, inspect installed decking to ensure that there has been no permanent deflection or other damage to decking. Replace decking which has been damaged or permanently deflected as approved by the Contracting Officer. Place concrete on metal deck in accordance with Construction Practice of ANSI/SDI C or ANSI/SDI NC.

3.2.7 Preparation of Fire-Proofed Surfaces

Provide deck surfaces, both composite and noncomposite, which are to receive sprayed-on fireproofing, galvanized and free of all grease, mill oil, paraffin, dirt, salt, and other contaminants which impair adhesion of the fireproofing. Complete any required cleaning prior to steel deck installation using a cleaning method that is compatible with the sprayed-on fireproofing.

3.3 ROOF SUMP PANS

Place sump pans over openings in roof decking and fusion welded to top surface of roof decking. Do not exceed spacing of welds of 12 inch with not less than one weld at each corner. Field cut opening in the bottom of each roof sump pan to receive the roof drain as part of the work of this section.

3.4 CANT STRIPS FOR ROOF DECKS

Provide strips to be fusion welded to surface of roof decking, secured to wood nailers by galvanized screws or to steel framing by galvanized self-tapping screws or welds. Do not exceed spacing of welds and fasteners of 12 inch. Lap end joints a minimum 3 inch and secure with galvanized sheet metal screws spaced a maximum 4 inch on center.

3.5 RIDGE AND VALLEY PLATES FOR ROOF DECKS

Provide plates to be fusion welded to top surface of roof decking. Lap end joints a minimum 3 inch. For valley plates, provide endlaps to be in the direction of water flow.

3.6 CLOSURE STRIPS FOR ROOF DECKS

Provide closure strips at open, uncovered ends and edges of the roof decking and in voids between roof decking and top of walls and partitions where indicated. Install closure strips in position in a manner to provide a weathertight installation.

3.7 ROOF INSULATION SUPPORT FOR ROOF DECKS

Provide metal closure strips for support of roof insulation where rib openings in top surface of metal roof decking occur adjacent to edges and openings. Weld metal closure strips in position.

3.8 CLEANING AND PROTECTION FOR ROOF DECKS

Upon completion of the deck, sweep surfaces clean and prepare for installation of the roofing.

3.9 FIELD QUALITY CONTROL

3.9.1 Headed Stud Inspection

In addition to visual inspection, test and inspect shop-welded shear connectors according to requirements in AWS D1.1/D1.1M for stud welding and as follows:

a. Perform bend tests if visual inspections reveal either a less-than-continuous 360-degree flash or welding repairs to any shear connector.

b. Conduct tests according to requirements in AWS D1.1/D1.1M on additional shear connectors if weld fracture occurs on shear connectors already tested.

3.9.2 Deck Weld Inspection

Visual inspect welds in accordance with AWS D1.3/D1.3M.

3.9.3 Decks Not Receiving Concrete

Inspect the decking top surface for distortion after installation. For roof decks not receiving concrete, verify distortion by placing a straight edge across three adjacent top flanges. The maximum allowable gap between the straight edge and the top flanges should not exceed manufacturing and construction tolerances of supporting members. When gap is more than the allowable, provide corrective measures or replacement. Reinspect decking after performing corrective measures or replacement.

-- End of Section --