SECTION 08 14 00

WOOD DOORS

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN FOREST FOUNDATION (AFF)

ATFS STANDARDS	(2015) American Tree Farm System Standards of Sustainability 2015-2020

ARCHITECTURAL WOODWORK INSTITUTE (AWI)

AWI AWS	(2nd Edition) Architectural Woodwork Standards

ASTM INTERNATIONAL (ASTM)

ASTM E2226	(2015a) Standard Practice for Application of Hose Stream
ASTM E283	(2004; R 2012) Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM E90	(2009) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

CALIFORNIA AIR RESOURCES BOARD (CARB)

CARB 93120	(2007) Airborne Toxic Control Measure (ATCM) to Reduce Formaldehyde Emissions from Composite Wood Products

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2004; Add 2004-01) Standard Practice for the Testing Of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers

CSA GROUP (CSA)

CSA Z809-08	(R2013) Sustainable Forest Management

FOREST STEWARDSHIP COUNCIL (FSC)

FSC STD 01 001	(2000) Principles and Criteria for Forest

Stewardship

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI/NEMA LD 3	(2005) Standard for High-Pressure Decorative Laminates

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 105	(2016) Standard for Installation of Smoke Door Assemblies and Other Opening Protectives
NFPA 252	(2017) Standard Methods of Fire Tests of Door Assemblies
NFPA 80	(2016) Standard for Fire Doors and Other Opening Protectives

PROGRAMME FOR ENDORSEMENT OF FOREST CERTIFICATION (PEFC)

PEFC ST 2002:2013	(2015) PEFC International Standard Chain of Custody of Forest Based Products Requirements

SUSTAINABLE FOREST INITIATIVE (SFI)

SFI 2015-2019	(2015) Standards, Rules for Label Use, Procedures and Guidance

UNDERWRITERS LABORATORIES (UL)

UL 10B	(2008; Reprint Feb 2015) Fire Tests of Door Assemblies

WINDOW AND DOOR MANUFACTURERS ASSOCIATION (WDMA)

ANSI/WDMA I.S.1A	(2013) Interior Architectural Wood Flush Doors
ANSI/WDMA I.S.6A	(2013) Interior Architectural Stile and Rail Doors

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Doors; G

Submit drawings or catalog data showing each type of door unit . Indicate within drawings and data the door types and construction, sizes, thickness, door louvers, and glazing,.

SD-03 Product Data

Doors; G

Accessories

Water-resistant Sealer

Sample Warranty

Sound Transmission Class Rating; G

Fire Resistance Rating; G

SD-04 Samples

Door Finish Colors; G

Submit a minimum of three color selection samples for selection by the Contracting Officer.

SD-06 Test Reports

Cycle-Slam

Hinge Loading Resistance

Submit cycle-slam test report for doors tested in accordance with ANSI/WDMA I.S.1A, and hinge loading resistance test report for doors tested in accordance with ANSI/WDMA I.S.6A.

SD-07 Certificates

Certificates of Grade

Certified Sustainably Harvested Wood; G

Indoor Air Quality: G

SD-11 Closeout Submittals

Warranty

1.3 DELIVERY, STORAGE, AND HANDLING

Deliver doors to the site in an undamaged condition and protect against damage and dampness. Stack doors flat under cover. Support on blocking, a minimum of 4 inch thick, located at each end and at the midpoint of the door. Store doors in a well-ventilated building so that they will not be exposed to excessive moisture, heat, dryness, direct sunlight, or extreme changes of temperature and humidity. Do not store in a building under construction until concrete, masonry work, and plaster are dry. Replace defective or damaged doors with new ones.

1.4 WARRANTY

Warrant doors free of defects as set forth in the door manufacturer's

standard door warranty.

PART 2 PRODUCTS

2.1 DOORS

Provide doors of the types, sizes, and designs indicated free of urea-formaldehyde resins.

2.1.1 Flush Doors

Conform to ANSI/WDMA I.S.1A for flush doors. Provide hollow core doors with lock blocks and 1 inch minimum thickness hinge stile. Hardwood stile edge bands of doors receives a natural finish, compatible with face veneer. Provide mill option for stile edge of doors scheduled to be painted. No visible finger joints will be accepted in stile edge bands. When used, locate finger-joints under hardware.

2.1.1.1 Interior Flush Doors

Provide staved lumber, particleboard, or agrifiber core, Type II flush doors conforming to ANSI/WDMA I.S.1A with faces of sound grade hardwood or hardboard for painted finish . Hardwood veneers must be plain sliced . Door cores must have a minimum recycled content of 45 percent. Provide data identifying percentage of recycled content for door cores. Provide certification of indoor air quality for particleboard and agrifiber door cores.

2.1.2 Acoustical Doors

ANSI/WDMA I.S.1A, solid core, constructed to provide Sound Transmission Class rating of 35 when tested in accordance with ASTM E90.

2.1.3 Fire Doors

Provide doors specified or indicated to have a fire resistance rating conforming to the requirements of UL 10B, ASTM E2226, or NFPA 252 for the class of door indicated. Affix a permanent metal label with raised or incised markings indicating testing agency's name and approved hourly fire rating to hinge edge of each door.

2.2 ACCESSORIES

2.2.1 Door Light Openings

Provide glazed openings with the manufacturer's standard wood moldings. Provide moldings for doors to receive natural finish of the same wood species and color as the wood face veneers.

2.2.2 Additional Hardware Reinforcement

Provide the minimum lock blocks to secure the specified hardware. The measurement of top, bottom, and intermediate rail blocks are a minimum 125 mm 5 inch by full core width. Comply with the manufacturer's labeling requirements for reinforcement blocking, but not mineral material similar to the core.

2.3 FABRICATION

2.3.1 Marking

Stamp each door with a brand, stamp, or other identifying mark indicating quality and construction of the door.

2.3.2 Quality and Construction

Identify the standard on which the construction of the door was based, and identify doors having a Type I glue bond.

2.3.3 Preservative Treatment

Treat doors scheduled for restrooms, janitor closets and other possible wet locations including exterior doors with a water-repellent preservative treatment and so marketed at the manufacturer's plant.

2.3.4 Adhesives and Bonds

ANSI/WDMA I.S.1A. Use Type I bond for exterior doors and Type II bond for interior doors. Provide a nonstaining adhesive on doors with a natural finish.

2.3.5 Prefitting

Provide factory finished and factory prefitted doors for the specified hardware, door frame and door-swing indicated. Machine and size doors at the factory by the door manufacturer in accordance with the standards under which the doors are produced and manufactured. The work includes sizing, beveling edges, mortising, and drilling for hardware and providing necessary beaded openings for glass and louvers. Provide the door manufacturer with the necessary hardware samples, and frame and hardware schedules to coordinate the work.

2.3.6 Finishes

2.3.6.1 Field Painting

Factory prime or seal doors, and field paint.

2.3.6.2 Factory Finish

Provide doors finished at the factory by the door manufacturer as follows: WDMA System TR-8 (UV cured acrylated polyester/urethane) or TR-2 (catalyzed lacquer) or TR-4 (conversion varnish) factory finish systems that utilize water-based stains and finishes with ultraviolet UV protection. The coating is AWI AWS premium, medium rubbed sheen, closed grain effect. Use stain when required to produce the finish specified for color. Seal edges, cutouts, trim, and wood accessories, and apply two coats of finish compatible with the door face finish. Touch-up finishes that are scratched or marred, or where exposed fastener holes are filled, in accordance with the door manufacturer's instructions. Match color and sheen of factory finish using materials compatible for field application.

2.3.6.3 Plastic Laminate Finish

Factory applied, ANSI/NEMA LD 3, General or Specific purpose type, 0.050 inch minimum thickness. Glue laminated plastic for hollow core doors to

wood veneer, plywood, or hardboard backing to form door panel. Provide a combined thickness of laminate sheet and backing of 0.10 inch minimum.

2.3.6.4 Color

Provide door finish colors as indicated on the drawings.

2.3.7 Water-Resistant Sealer

Provide manufacturer's standard water-resistant sealer compatible with the specified finishes.

2.4 SOURCE QUALITY CONTROL

Meet or exceed the following minimum performance criteria of stiles of "B" and "C" label fire doors utilizing standard mortise leaf hinges:

a. Cycle-slam: Standard Duty Doors: 250,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with the requirements of ANSI/WDMA I.S.1A. Heavy Duty Doors: 500,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with the requirements of ANSI/WDMA I.S.1A

b. Hinge loading resistance: Averages of ten test samples not less than Standard Duty doors: 400 pounds force, Heavy Duty doors: 475 pounds force, Extra Heavy Duty doors: 550 pounds force when tested for direct screw withdrawal in accordance with ANSI/WDMA I.S.6A using a No. 12, 1-1/4 inch long, steel, fully threaded wood screw. Drill 5/32 inch pilot hole, use 1-1/2 inch opening around screw for bearing surface, and engage screw full, except for last 1/8 inch. Do not use a steel plate to reinforce screw area.

PART 3 EXECUTION

3.1 INSTALLATION

Do not install building construction materials that show visual evidence of biological growth.

Before installation, seal top and bottom edges of doors with the approved water-resistant sealer. Seal cuts made on the job immediately after cutting using approved water-resistant sealer. Fit, trim, and hang doors with a 1/16 inch minimum, 1/8 inch maximum clearance at sides and top, and a 3/16 inch minimum, 1/4 inch maximum clearance over thresholds. Provide 3/8 inch minimum, 7/16 inch maximum clearance at bottom where no threshold occurs. Bevel edges of doors at the rate of 1/8 inch in 2 inch. Door warp must not exceed 1/4 inch when measured in accordance with ANSI/WDMA I.S.1A.

3.1.1 Fire and Smoke Doors

Install fire doors in accordance with NFPA 80. Install smoke doors in accordance with NFPA 105. Do not paint over labels.

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