SECTION 13 34 19

METAL BUILDING SYSTEMS

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA ADM	(2015) Aluminum Design Manual
AA ASD1	(2013) Aluminum Standards and Data

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA/WDMA/CSA 101/I.S.2/A440	(2011; Update 1 2014) North American Fenestration Standard/Specification for Windows, Doors, and Skylights

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 325	(2011) Steel Construction Manual
AISC 341	(2012) Seismic Provisions for Structural Steel Buildings
AISC 360	(2010) Specification for Structural Steel Buildings

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISC/AISI 121	(2004) Standard Definitions for Use in the Design of Steel Structures
AISI SG03-3	(2002; Suppl 2001-2004; R 2008) Cold-Formed Steel Design Manual Set

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7	(2010; Errata 2011; Supp 1 2013) Minimum Design Loads for Buildings and Other Structures

AMERICAN WELDING SOCIETY (AWS)

AWS A5.1/A5.1M	(2012) Specification for Carbon Steel Electrodes for Shielded Metal Arc Welding
AWS D1.1/D1.1M	(2015; Errata 1 2015; Errata 2 2016) Structural Welding Code - Steel
AWS D1.3/D1.3M	(2008; Errata 2008) Structural Welding

Code - Sheet Steel

ASTM INTERNATIONAL (ASTM)

ASTM A1008/A1008M	(2016) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardened
ASTM A1011/A1011M	(2015) Standard Specification for Steel, Sheet, and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability and Ultra-High Strength
ASTM A123/A123M	(2013) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2016) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A193/A193M	(2016) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A307	(2014) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A325	(2014) Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
ASTM A325M	(2014) Standard Specification for Structural Bolts, Steel, Heat Treated, 830 MPa Minimum Tensile Strength (Metric)
ASTM A36/A36M	(2014) Standard Specification for Carbon Structural Steel
ASTM A463/A463M	(2010; R 2015) Standard Specification for Steel Sheet, Aluminum-Coated, by the Hot-Dip Process
ASTM A475	(2003; R 2014) Standard Specification for Zinc-Coated Steel Wire Strand
ASTM A500/A500M	(2013) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A501/A501M	(2014) Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing

ASTM A529/A529M	(2014) Standard Specification for High-Strength Carbon-Manganese Steel of Structural Quality
ASTM A53/A53M	(2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A563	(2015) Standard Specification for Carbon and Alloy Steel Nuts
ASTM A563M	(2007; R 2013) Standard Specification for Carbon and Alloy Steel Nuts (Metric)
ASTM A572/A572M	(2015) Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel
ASTM A606/A606M	(2009a) Standard Specification for Steel Sheet and Strip, High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, with Improved Atmospheric Corrosion Resistance
ASTM A653/A653M	(2015; E 2016) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A755/A755M	(2016; E 2016) Standard Specification for Steel Sheet, Metallic Coated by the Hot-Dip Process and Prepainted by the Coil-Coating Process for Exterior Exposed Building Products
ASTM A780/A780M	(2009; R 2015) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A792/A792M	(2010) Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM A992/A992M	(2011) Standard Specification for Structural Steel Shapes
ASTM B117	(2016) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B209M	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
ASTM B221	(2014) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

ASTM B221M	(2013) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
ASTM B695	(2004; R 2016) Standard Specification for Coatings of Zinc Mechanically Deposited on Iron and Steel
ASTM C1289	(2016a) Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
ASTM C1363	(2011) Standard Test Method for Thermal Performance of Building Materials and Envelope Assemblies by Means of a Hot Box Apparatus
ASTM C273/C273M	(2016) Shear Properties of Sandwich Core Materials
ASTM C518	(2015) Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
ASTM C553	(2013) Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C612	(2014) Mineral Fiber Block and Board Thermal Insulation
ASTM C665	(2012) Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
ASTM C920	(2014a) Standard Specification for Elastomeric Joint Sealants
ASTM C991	(2016) Flexible Glass Fiber Insulation for Metal Buildings
ASTM D1056	(2014) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM D1308	(2013) Effect of Household Chemicals on Clear and Pigmented Organic Finishes
ASTM D1621	(2016) Standard Test Method for Compressive Properties of Rigid Cellular Plastics
ASTM D1622/D1622M	(2014) Apparent Density of Rigid Cellular Plastics
ASTM D1667	(2005; R 2011) Flexible Cellular Materials - Poly (Vinyl Chloride) Foam (Closed-Cell)
ASTM D2244	(2016) Standard Practice for Calculation

	of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
ASTM D2247	(2015) Testing Water Resistance of Coatings in 100% Relative Humidity
ASTM D2794	(1993; R 2010) Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D3363	(2005; E 2011; R 2011; E 2012) Film Hardness by Pencil Test
ASTM D4214	(2007; R 2015) Standard Test Method for Evaluating the Degree of Chalking of Exterior Paint Films
ASTM D522/D522M	(2014) Mandrel Bend Test of Attached Organic Coatings
ASTM D523	(2014) Standard Test Method for Specular Gloss
ASTM D6226	(2010) Standard Test Method for Open Cell Content of Rigid Cellular Plastics
ASTM D714	(2002; R 2009) Evaluating Degree of Blistering of Paints
ASTM D822	(2013) Filtered Open-Flame Carbon-Arc Exposures of Paint and Related Coatings
ASTM D968	(2015) Abrasion Resistance of Organic Coatings by Falling Abrasive
ASTM DEFONLINE	(2008) ASTM Online Dictionary of Engineering Science and Technology
ASTM E119	(2016a) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E136	(2016) Behavior of Materials in a Vertical Tube Furnace at 750 Degrees C
ASTM E1592	(2005; R 2012) Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference
ASTM E1646	(1995; R 2011) Standard Test Method for Water Penetration of Exterior Metal Roof Panel Systems by Uniform Air Pressure Difference
ASTM E1680	(2016) Standard Test Method for Rate of Air Leakage Through Exterior Metal Roof Panel Systems

ASTM E283	(2004; R 2012) Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM E331	(2000; R 2016) Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference
ASTM E84	(2016) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E96/E96M	(2016) Standard Test Methods for Water Vapor Transmission of Materials
ASTM F1554	(2015; E 2016) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength
ASTM F1852	(2014) Standard Specification for "Twist Off" Type Tension Control Structural Bolt/Nut/Washer Assemblies, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
ASTM F436	(2011) Hardened Steel Washers
ASTM F436M	(2011) Hardened Steel Washers (Metric)
ASTM F844	(2007a; R 2013) Washers, Steel, Plain (Flat), Unhardened for General Use
ASTM G152	(2013) Operating Open Flame Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials
ASTM G153	(2013) Operating Enclosed Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials

METAL BUILDING MANUFACTURERS ASSOCIATION (MBMA)

MBMA MBSM	(2002) Metal Building Systems Manual

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM AMP 500	(2006) Metal Finishes Manual

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 252	(2017) Standard Methods of Fire Tests of Door Assemblies
NFPA 80	(2016) Standard for Fire Doors and Other Opening Protectives

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA RoofMan	(2011 thru 2014) The NRCA Roofing Manual

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2012) Architectural Sheet Metal Manual, 7th Edition

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC Paint 15	(1999; E 2004) Steel Joist Shop Primer
SSPC Painting Manual	(2002) Good Painting Practice, Steel Structures Painting Manual, Volume 1
SSPC SP 2	(1982; E 2000; E 2004) Hand Tool Cleaning

STEEL WINDOW INSTITUTE (SWI)

SWI AGSW	(2002) Architect's Guide to Steel Windows

UNDERWRITERS LABORATORIES (UL)

UL 580	(2006; Reprint Oct 2013) Tests for Uplift Resistance of Roof Assemblies
UL Bld Mat Dir	(2012) Building Materials Directory

1.2 GENERAL REQUIREMENTS

1.2.1 Structural Performance

Provide metal building systems capable of withstanding the effects of gravity loads and the following loads and stresses within the limits and conditions indicated.

1.2.1.1 Engineering

Design metal building systems conforming to procedures described in MBMA MBSM.

1.2.1.2 Design Loads

Conform to the requirements of MBMA MBSM, ASCE 7, and the building code applicable to the project geographical location.

1.2.1.3 Live Loads

Include all vertical loads induced by the building occupancy indicated on the drawings, as well as loads induced by maintenance workers, materials and equipment for roof live loads.

1.2.1.4 Roof Snow Loads

Include vertical loads induced by the ground snow load at the project site of 10 lb/sq. ft. Allow for unbalanced and drift loads.

1.2.1.5 Wind Loads

Include horizontal loads induced by a basic wind speed Project site of 107 mph.

1.2.1.6 Collateral Loads

Include additional dead loads other than the weight of metal building system for permanent items such as sprinklers, mechanical systems, electrical systems, and ceilings.

1.2.1.7 Auxiliary Loads

Include dynamic live loads, such as those generated by cranes and materials-handling equipment indicated on detail drawings.

1.2.1.8 Load Combinations

Design metal building systems to withstand the most critical effects of load factors and load combinations as required by MBMA MBSM, ASCE 7, and the building code applicable to the project location.

1.2.1.9 Deflection Limits

Engineer assemblies to withstand design loads with deflections no greater than the following:

a. Purlins and Rafters; vertical deflection of 1/180 of the span.

b. Girts; horizontal deflection of 1/180 of the span.

c. Metal Roof Panels; vertical deflection of 1/180 of the span.

d. Metal Wall Panels; horizontal deflection of 1/180 of the span.

Design secondary framing system to accommodate deflection of primary building structure and construction tolerances, and to maintain clearances at openings. Provide metal panel assemblies capable of withstanding the effects of loads and stresses indicated, based on testing according to ASTM E1592.

1.2.2 Seismic Performance

Design and engineer metal building system capable of withstanding the effects of earthquake motions determined according to ASCE 7, AISC 341, and the applicable portions of the building code in the geographic area where the construction will take place.

1.2.3 Thermal Movements

Provide metal panel systems that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss as follows:

Temperature Change (Range); 120 F, ambient; 180 F, material surfaces.

1.2.4 Thermal Performance

Provide insulated metal panel assemblies with the following maximum U-factors and minimum R-values for opaque elements when tested according to ASTM C1363 or ASTM C518.

1.2.4.1 Metal Roof Panel Assemblies

a. U-Factor: As indicated in contract drawings.
b. R-Value: As indicated in contract drawings.

1.2.4.2 Metal Wall Panel Assemblies

a. U-Factor: As indicated in contract drawings.
b. R-Value: As indicated in contract drawings.

1.2.5 Air Infiltration for Metal Roof Panels

Air leakage through assembly must not exceed 0.06 cfm/sq.ft. of roof area when tested according to ASTM E1680 at negative test-pressure difference of 1.57 lb/sq.ft. .

1.2.6 Air Infiltration for Metal Wall Panels

Air leakage through assembly of not more than 0.06 cfm/sq.ft. of wall area when tested according to ASTM E283 at static-air-pressure difference of 6.24 lbf/sq.ft. .

1.2.7 Water Penetration for Metal Roof Panels

No water penetration when tested according to ASTM E1646 at test-pressure difference of 2.86 lbf/sq.ft. .

1.2.8 Water Penetration for Metal Wall Panels

No water penetration when tested according to ASTM E331 at a minimum differential pressure of 20 percent of inward-acting, wind-load design pressure of not less than 6.24 lbf/sq.ft. . and not more than 12 lbf/sq. ft.

1.2.9 Wind-Uplift Resistance

Provide metal roof panel assemblies that comply with ASCE 7.

1.3 DEFINITIONS

ASTM DEFONLINE applies to this definition paragraph.

a. Bay: Dimension between main frames measured normal to frame (at centerline of frame) for interior bays, and dimension from centerline of first interior main frame measured normal to end wall (outside face of end-wall girt) for end bays.

b. Building Length: Dimension of the building measured perpendicular to main framing from end wall to end wall (outside face of girt to outside face of girt).

c. Building Width: Dimension of the building measured parallel to main framing from sidewall to sidewall (outside face of girt to outside

face of girt).

d. Clear Span: Distance between supports of beams, girders, or trusses (measured from lowest level of connecting area of a column and a rafter frame or knee).

e. Eave Height: Vertical dimension from finished floor to eave (the line along the sidewall formed by intersection of the planes of the roof and wall).

f. Clear Height under Structure: Vertical dimension from finished floor to lowest point of any part of primary or secondary structure, not including crane supports, located within clear span.

g. Terminology Standard: Refer to MBMA "Metal Building Systems Manual" for definitions of terms for metal building system construction not otherwise defined in this Section or in referenced standards.

1.4 SYSTEM DESCRIPTION

General: Provide a complete, integrated set of metal building system manufacturer's standard mutually dependent components and assemblies that form a metal building system capable of withstanding structural and other loads, thermally induced movement, and exposure to weather without failure or infiltration of water into building interior. Include primary and secondary framing, metal roof panels, metal wall panels, and accessories complying with requirements indicated.

Provide metal building system of size and with spacing, slopes, and spans indicated.

1.4.1 Primary Frame Type

a. Rigid Clear Span: Solid-member, structural-framing system without interior columns. b. Rigid Modular: Solid-member, structural-framing system with interior columns. c. Truss-Frame Clear Span: Truss-member, structural-framing system without interior columns. d. Truss-Frame Modular: Truss-member, structural-framing system with interior columns. e. Long Bay: Solid- or truss-member, structural-framing system without interior columns. f. Lean To: Solid- or truss-member, structural-framing system without interior columns, designed to be partially supported by another structure. 1.4.2 Fixed End-Wall Framing

Provide manufacturer's standard fixed end wall, for buildings not required to be expandable, consisting ofeither: primary frame, capable of supporting one-half of a bay design load, and end-wall columns; or load-bearing end-wall with corner columns, and rafters (as indicated in contract drawings)..

1.4.3 Expandable End-Wall Framing

Provide engineered end walls to be expandable. Provide primary frame, capable of supporting full-bay design loads, and end-wall columns.

1.4.4 Secondary Frame Type

Provide manufacturer's standard purlins and joists and flush-framed girts.

1.4.5 Eave Height

Eave height must be Manufacturer's standard height, as indicated by nominal height on Drawings.

1.4.6 Bay Spacing

Bay Spacing must be As determined by manufacturer.

1.4.7 Roof Slope

Roof slope must be manufacturer's standard for frame type required.

1.4.8 Roof System

Provide manufacturer's standard vertical-rib, standing-seam metal roof panels with insulation.

1.4.9 Exterior Wall System

Provide manufacturer's standard field-assembled, insulated metal wall panels complete with vapor barrier conforming to ASTM E96/E96M.

1.5 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submittals with an "S" are for inclusion in the Sustainability Notebook, in conformance to Section 01 33 29 SUSTAINABILITY REPORTING. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Manufacturer's Qualifications; G

SD-02 Shop Drawings

Detail Drawings; G

SD-03 Product Data

Manufacturer's data indicating percentage of recycle material of the following to verify sustainable acquisition compliance; G

Manufacturer's catalog data; G

SD-04 Samples

Coil Stock, 12 inches long by the actual panel width; G

Roof Panels, 12 inches long by actual panel width; G

Wall Panels, 12 inches long by actual panel width; G

Fasteners; G

Metal Closure Strips 10 inches long of each type; G

Insulation, approximately 8 by 11 inches; G

Vapor Barrier; G

Manufacturer's color charts and chips, 4 by 4 inches; G

SD-05 Design Data

Manufacturer's descriptive and technical literature; G

Manufacturer's building design analysis; G

SD-06 Test Reports

test reports; G

Coatings and base metals; G

Factory Color Finish Performance Requirements; G

SD-07 Certificates

system components ; G

Coil Stock certification; G

Aluminized Steel Repair Paint; G

Galvanizing Repair Paint; G

Enamel Repair Paint; G

Qualification of Manufacturer; G

Qualification of Erector; G

SD-08 Manufacturer's Instructions

Installation of Roof and Wall panels; G

shipping, handling, and storage; G

SD-11 Closeout Submittals

Manufacturer's Warranty; G

Contractor's Warranty for Installation; G

1.6 QUALITY ASSURANCE

1.6.1 Pre-Erection Conference

After submittals are received and approved but before metal building system work, including associated work, is performed, the Contracting Officer will hold a pre-erection conference to review the following:

a. The detail drawings, specifications, and manufacturer's descriptive and technical literature.

b. Finalize construction schedule and verify availability of materials, erector's personnel, equipment, and facilities needed to make progress and avoid delays.

c. Methods and procedures related to metal building system erection, including, but not limited to: qualification of manufacturer, qualification of erector, manufacturer's catalog data, building design analysis, written instructions and test reports.

d. Support conditions for compliance with requirements, including alignment between and erection of structural members.

e. Flashing, special roofing and siding details, roof and wall penetrations, openings, and condition of other construction that will affect metal building system, including coatings and base metals, factory color finish performance requirements, system components, and certificates for coil stock.

f. Governing regulations and requirements for, certificates, insurance, tests and inspections if applicable.

g. Temporary protection requirements for metal panel assembly during and after installation.

h. Samples of aluminized steel repair paint, galvanizing repair paint, and enamel repair paint.

1.6.1.1 Pre-Roofing and Siding Installation Conference

After structural framing system erection and approval but before roofing, siding, insulation and vapor barrier work, including associated work, is performed; the Contracting Officer will hold a pre-roofing and siding conference to review the following:

a. Examine purlins, sub-girts and formed shapes conditions for compliance with requirements, including flatness and attachment to structural members.

b. Review structural limitations of purlins, sub-girts and formed shapes during and after roofing and siding.

c. Review flashings, special roof and wall details, roof drainage, roof and wall penetrations, roof equipment curbs, and condition of other construction that will affect the metal building system.

d. Review temporary protection requirements for metal roof and wall panels' assembly during and after installation.

e. Review roof and wall observation and repair procedures after metal building system erection.

1.6.2 Manufacturer's Technical Representative

The representative must have authorization from manufacturer to approve field changes and be thoroughly familiar with the products, erection of structural framing and installation of roof and wall panels in the geographical area where construction will take place.

1.6.3 Manufacturer's Qualifications

Metal building system manufacturer must have a minimum of five (5) years experience as a qualified manufacturer and a member of MBMA of metal building systems and accessory products.

Provide engineering services by an authorized currently licensed engineer in the geographical area where construction will take place, having a minimum of four years experience as an engineer knowledgeable in building design analysis, protocols and procedures for the "Metal Building Systems Manual" (MBMA MBSM); ASCE 7, and ASTM E1592.

Provide certified engineering calculations using the products submitted for:

a. Roof and Wall Wind Loads with basic wind speed, exposure category, co-efficient, importance factor, designate type of facility, negative pressures for each zone, methods and requirements of attachment.

b. Roof Dead and Live Loads

c. Collateral Loads

d. Foundation Loads

e. Roof Snow Load

f. Seismic Loads

1.6.4 Qualification of Erection Contractor

An experienced erector who has specialized in erecting and installing work similar in material, design, and extent to that indicated for this Project and must be approved and certified by the metal building system manufacturer.

1.6.5 Single Source

Obtain primary and secondary components and structural framing members, each type of metal roof, wall and liner panel assemblies, clips, closures and other accessories from the standard products of the single source from a single manufacturer to operate as a complete system for the intended use.

1.6.6 Welding

Qualify procedures and personnel according to AWS A5.1/A5.1M, AWS D1.1/D1.1M, and AWS D1.3/D1.3M.

1.6.7 Structural Steel

Comply with AISC 325, AISC 341 for seismic impacted designs, AISC 360, for design requirements and allowable stresses.

1.6.8 Cold-Formed Steel

Comply with AISC/AISI 121 and AISI SG03-3 for design requirements and allowable stresses.

1.6.9 Fire-Resistance Ratings

Where indicated, provide metal panels identical to those of assemblies tested for fire resistance per ASTM E119 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

Indicate design designations from UL Bld Mat Dir or from the listings of another qualified testing agency. Combustion Characteristics must conform to ASTM E136.

1.6.10 Surface-Burning Characteristics

Provide metal panels having insulation and vapor barrier material with the following surface-burning characteristics as determined by testing identical products according to ASTM E84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency showing:

a. Flame-Spread Index: 25 or less.
b. Smoke-Developed Index: 450 or less.

1.6.11 Fabrication

Fabricate and finish metal panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes and as necessary to fulfill indicated performance requirements. Comply with indicated profiles with dimensional and structural requirements

Provide metal panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel. Aluminum and aluminum-alloy sheet and plate must conform to ASTM B209.

Fabricate metal panel side laps with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that will seal weather-tight and minimize noise from movements within panel assembly.

Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA 1793 that apply to the design, dimensions, metal, and other characteristics of item indicated:

a. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.

b. End Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.

c. Sealed Joints: Form non-expansion but movable joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.

d. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.

e. Fabricate cleats and attachment devices of size and metal thickness recommended by SMACNA or by metal building system manufacturer for application, but not less than thickness of metal being secured.

1.6.12 Finishes

Comply with NAAMM AMP 500 for recommendations for applying and designating finishes.

Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

1.7 SHIPPING, HANDLING AND STORAGE

1.7.1 Delivery

Package and deliver components, sheets, metal panels, and other manufactured items so as not to be damaged or deformed and protected during transportation and handling.

Stack and store metal panels horizontally on platforms or pallets, covered with suitable weather-tight and ventilated covering to ensure dryness, with positive slope for drainage of water. Store in a manner to prevent bending, warping, twisting, and surface damage. Do not store metal wall panels in contact with other materials that might cause staining, denting, or other surface damage. Retain strippable protective covering on metal panel for entire period up to metal panel installation.

Protect foam-plastic insulation as follows:

a. Do not expose to sunlight, except to extent necessary for period of installation and concealment.

b. Protect against ignition at all times. Do not deliver foam-plastic insulation materials to project site before installation time.

Complete installation and concealment of plastic materials as rapidly as possible in each area of construction to minimize ultraviolet exposure.

1.8 PROJECT CONDITIONS

1.8.1 Weather Limitations

Proceed with installation preparation only when existing and forecasted weather conditions permit Work to proceed without water entering into existing panel system or building.

1.8.2 Field Measurements

1.8.2.1 Established Dimensions for Foundations

Comply with established dimensions on approved anchor-bolt plans, established foundation dimensions, and proceed with fabricating structural framing. Do not proceed without verifying field measurements. Coordinate anchor-bolt installation to ensure that actual anchorage dimensions correspond to established dimensions.

1.8.2.2 Established Dimensions for Metal Panels

Where field measurements cannot be made without delaying the Work, either establish framing and opening dimensions and proceed with fabricating

metal panels without field measurements, or allow for field trimming metal panels. Coordinate construction to ensure that actual building dimensions, locations of structural members, and openings correspond to established dimensions.

1.8.2.3 Verification Record

Verify locations of all framing and opening dimensions by field measurements before metal panel fabrication and indicate measurements on Shop Drawings.

1.9 COORDINATION

Coordinate size and location of concrete foundations and casting of anchor-bolt inserts into foundation walls and footings. Concrete, reinforcement, and formwork requirements are specified in section on CAST-IN-PLACE CONCRETE.

Coordinate installation of fire suppression system , which are specified in Division 21 - FIRE SUPPRESSION.

Coordinate installation of plumbing system , which are specified in Division 22 - PLUMBING.

Coordinate installation of HVAC system , which are specified in Division 23 - HEATING, VENTILATING AND AIR-CONDITIONING (HVAC).

Coordinate installation of roof curbs, equipment supports, and roof penetrations, which are specified in Division 07 - THERMAL AND MOISTURE PROTECTION.

Coordinate metal panel assemblies with rain drainage work, flashing, trim, and construction of supports and other adjoining work to provide a leak-proof, secure, and non-corrosive installation.

1.10 WARRANTY

1.10.1 Building System Warranty

Furnish manufacturer's no-dollar-limit warranty for the metal building system. The warranty period is to be no less than 20 years from the date of acceptance of the work and be issued directly to the Government. The warranty must provide that if within the warranty period, the metal building system shows evidence of deterioration resulting from defective materials and/or workmanship, correcting of any defects is the responsibility of the metal building system manufacturer. Repairs that become necessary because of defective materials and workmanship while metal building system is under warranty are to be performed within 32 hours after notification, unless additional time is approved by the Contracting Officer. Failure to perform repairs within 32 hours of notification will constitute grounds for having emergency repairs performed by others and will not void the warranty.

1.10.2 Roof System Weather-Tightness Warranty

Furnish manufacturer's no-dollar-limit warranty for the metal panel system. The warranty period is to be no less than 20 years from the date of acceptance of the work and be issued directly to the Government.

The warranty is to provide that if within the warranty period the roof panel system shows evidence of corrosion, perforation, rupture, lost of weather-tightness or excess weathering due to deterioration of the panel system resulting from defective materials and correction of the defective workmanship is to be the responsibility of the metal building system manufacturer.

Repairs that become necessary because of defective materials and workmanship while roof panel system is under warranty are to be performed within 24 hours after notification, unless additional time is approved by the Contracting Officer. Failure to perform temporary repairs within 24 hours of notification will constitute grounds for having emergency repairs performed by others and not void the warranty. Immediate follow-up and completion of permanent repairs must be performed within 30 days from date of notification.

1.10.3 Roof and Wall Panel Finish Warranty

Furnish manufacturer's no-dollar-limit warranty for the metal panel system. The warranty period is to be no less than 20 years from the date of acceptance of the work and be issued directly to the Government.

The warranty is to provide that if within the warranty period the metal panel system shows evidence of checking, delaminating cracking, peeling, chalk in excess of a numerical rating of eight, as determined by ASTM D4214 test procedures; or change colors in excess of five CIE or Hunter units in accordance with ASTM D2244 or excess weathering due to deterioration of the panel system resulting from defective materials and finish or correction of the defective workmanship is to be the responsibility of the metal building system manufacturer.

Liability under this warranty is exclusively limited to replacing the defective coated materials.

Repairs that become necessary because of defective materials and workmanship while roof and wall panel system is under warranty are to be performed within 32 hours after notification, unless additional time is approved by the Contracting Officer. Failure to perform repairs within 32 hours of notification will constitute grounds for having emergency repairs performed by others and not void the warranty.

PART 2 PRODUCTS

2.1 STRUCTURAL FRAMING MATERIALS

2.1.1 W-Shapes

ASTM A992/A992M; ASTM A572/A572M or ASTM A529/A529M.

2.1.2 Channel, Angles, M-Shapes and S-Shapes

ASTM A36/A36M; ASTM A572/A572M or ASTM A529/A529M.

2.1.3 Plate and Bar

ASTM A36/A36M, ASTM A572/A572M or ASTM A529/A529M.

2.1.4 Steel Pipe

ASTM A36/A36M, ASTM A53/A53M, ASTM A572/A572M or ASTM A529/A529M.

2.1.5 Cold-Formed and Hot Formed Hollow Structural Sections

Cold formed:ASTM A500/A500M or ASTM B221, ASTM B221M. Hot-formed: ASTM A501/A501M.

2.1.6 Structural-Steel Sheet

Hot-rolled, ASTM A1011/A1011M or cold-rolled, ASTM A1008/A1008M.

2.1.7 Metallic-Coated Steel Sheet

ASTM A653/A653M, ASTM A606/A606M.

2.1.8 Metallic-Coated Steel Sheet Pre-painted with Coil Stock Coating

Steel sheet metallic coated by the hot-dip process and pre-painted by the coil-coating process to comply with ASTM A755/A755M.

a. Zinc-Coated (Galvanized) Steel Sheet: ASTM A653/A653M, and ASTM A123/A123M.

2.1.9 Joist Girders

Refer to Section 05 21 00 STEEL JOIST FRAMING

2.1.10 Steel Joists

Refer to the following sections subject to project design requirements:

Section 05 21 00 STEEL JOIST FRAMING

2.1.11 High-Strength Bolts, Nuts, and Washers

ASTM A325, heavy hex steel structural bolts; ASTM A563 heavy hex carbon-steel nuts; and ASTM F436 hardened carbon-steel washers.

Finish: Hot-dip zinc coating, ASTM A153/A153M .

Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F1852, heavy-hex-head steel structural bolts with spline.

Finish: Mechanically deposited zinc coating, ASTM B695 .

2.1.12 Non-High-Strength Bolts, Nuts, and Washers

ASTM A307, ASTM A563, and ASTM F844.

Finish: ASTM A153/A153M.

2.1.13 Anchor Rods

ASTM F1554 .

a. Configuration: Straight.
b. Nuts: ASTM A563 hex carbon steel.

c. Plate Washers: ASTM A36/A36M carbon steel.
d. Washers: ASTM F436 hardened carbon steel.
e. Finish: Hot-dip zinc coating, ASTM A153/A153M.

2.1.14 Threaded Rods

ASTM A36/A36M .

a. Nuts: ASTM A563 hex carbon steel.
b. Washers: ASTM F436 hardened carbon steel.
c. Finish: Hot-dip zinc coating, ASTM A153/A153M .

2.1.15 Primer

SSPC-Paint 15, Type I, red oxide.

2.2 FABRICATION

2.2.1 General

Comply with MBMA MBSM - "Metal Building Systems Manual": Chapter IV, Section 9, "Fabrication and Erection Tolerances."

2.3 STRUCTURAL FRAMING

2.3.1 General

Clean all framing members to remove loose rust and mill scale. Provide 1 shop coat of primer to an average dry film thickness of 1 mil according to SSPC SP 2. Balance of painting and coating procedures must conform to SSPC Paint 15 and SSPC Painting Manual.

2.3.2 Primary Framing

Manufacturer's standard structural primary framing system includes transverse and lean-to frames; rafter, rakes, and canopy beams; sidewall, intermediate, end-wall, and corner columns; and wind bracing designed to withstand required loads and specified requirements. Provide frames with attachment plates, bearing plates, and splice members. Provide frame span and spacing indicated.

Shop fabricate framing components by welding or by using high-strength bolts to the indicated size and section with base-plates, bearing plates, stiffeners, and other items required. Cut, form, punch, drill, and weld framing for bolted field erection.

a. Rigid Clear-Span Frames: I-shaped frame sections fabricated from shop-welded, built-up steel plates or structural-steel shapes. Interior columns are not permitted.

b. Rigid Modular Frames: I-shaped frame sections fabricated from shop-welded, built-up steel plates or structural-steel shapes. Provide interior columns fabricated from steel round pipe; steel tube; or shop-welded, built-up steel plates.

c. Frame Configuration: Single gable; one-directional sloped; lean to, with high side connected to, and supported by, another structure; multiple gables; load-bearing-wall typel or multistory (as indicatedin contract drawings).

d. Exterior Column Type: Uniform depth or tapered, as indicated i contract drawings.

e. Rafter Type: Uniform depth or tapered, as indicatd in contract drawings.

2.3.3 Secondary Framing

Manufacturer's standard secondary framing members, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Fabricate framing from cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet pre-painted with coil coating, unless otherwise indicated.

Shop fabricate framing components by roll-forming or break-forming to the indicated size and section with base-plates, bearing plates, stiffeners, and other plates required for erection. Cut, form, punch, drill, and weld secondary framing for bolted field connections to primary framing.

a. Purlins: C or Z-shaped sections; fabricated from steel sheet, built-up steel plates, or structural-steel shapes; minimum depth As required to comply with system performance requirements .

b. Girts: C or Z-shaped sections; fabricated from steel sheet, built-up steel plates, or structural-steel shapes. Form ends of Z-sections with stiffening lips angled 40 to 50 degrees to flange minimum depth as required to comply with system performance requirements.

c. Eave Struts: Unequal-flange, C-shaped sections; fabricated from steel sheet, built-up steel plates, or structural-steel shapes; to provide adequate backup for metal panels.

d. Flange Bracing: Structural-steel angles or cold-formed structural tubing to stiffen primary frame flanges.

e. Sag Bracing: Structural-steel angles.

f. Base or Sill Angles: Zinc-coated (galvanized) steel sheet.

g. Purlin and Girt Clips: Steel sheet. Provide galvanized clips where clips are connected to galvanized framing members.

h. Secondary End-Wall Framing: Manufacturer's standard sections fabricated from zinc-coated (galvanized) steel sheet .

i. Framing for Openings: Channel shapes; fabricated cold-formed, structural-steel sheet or structural-steel shapes. Frame head and jamb of door openings, and head, jamb, and sill of other openings.

j. Miscellaneous Structural Members: Manufacturer's standard sections fabricated from cold-formed, structural-steel sheet; built-up steel plates; or zinc-coated (galvanized) steel sheet; designed to withstand required loads.

2.3.4 Bracing

Provide adjustable wind bracing as follows:

a. Rods: ASTM A36/A36M; ASTM A572/A572M; or ASTM A529/A529M threaded full length at each end.

b. Cable: ASTM A475, extra-high-strength grade, zinc-coated, steel; with threaded end anchors. Diameter and number of strands as required to withstand desgin loads.

c. Angles: Fabricated from structural-steel shapes to match primary framing, of size required to withstand design loads.

d. Rigid Portal Frames: Fabricate from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.

e. Fixed-Base Columns: Fabricate from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.

f. Diaphragm Action of Metal Panels: Design metal building to resist wind forces through diaphragm action of metal panels.

g. Bracing: Provide wind bracing using any method specified above, at manufacturer's option.

2.4 PANEL MATERIALS

2.4.1 Steel Sheet

Roll-form steel roof, wall, and liner panels to the specified profile, with fy = 24 (roof) or 22 (walls/liners) gauge and depth as indicated. Material must be plumb and true, and within the tolerances listed:

a. Galvanized Steel Sheet conforming to ASTM A653/A653M and AISI SG03-3.

c. Individual panels to have continuous length to cover the entire length of any unbroken roof slope or wall area with no joints or seams and formed without warping, waviness, or ripples that are not part of the panel profile and free of damage to the finish coating system.

d. Provide panels with thermal expansion and contraction consistent with the type of system specified;

profile and coverage to be a minimum height and width from manufacturer's standard for the indicated roof slope or wall area.

2.4.2 Foam-Insulation Core Wall Panel

Provide factory-formed steel roof or wall panel assemblies fabricated from two sheets of metal with modified polyisocyanurate or polyurethane foam insulation core foamed-in-place during fabrication with joints between panels designed to form weather-tight seals. Include accessories required for weather-tight installation.

a. Closed-Cell Content: 90 percent when tested according to ASTM D6226, ASTM C1289.

b. Density: 2.0 to 2.6 lb/cu. ft. when tested according to ASTM D1622/D1622M.

c. Compressive Strength: Minimum 20 psi when tested according to ASTM D1621.

d. Shear Strength: 26 psi when tested according to ASTM C273/C273M.

2.4.3 Insulated Panel Construction

Shop fabricate or field assemble insulated panel construction with specified exterior and interior steel sheet in accordance with manufacturer's printed instructions.

Insulation to be glass-fiber-ASTM C991 conforming to ASTM C553 and ASTM C612 of thickness and density as required for the geographical area where construction will take place. Glass-Fiber and Mineral-Wool-Fiber are materials listed in the EPA's Comprehensive Procurement Guidelines (CPG) (http://www.epa.gov/cpg/), and are a component of sustainable acquisition compliance.

Insulation fasteners to be adhesively attached, plate welded to projecting spindle anchors; capable of holding insulation of thickness indicated, secured in position with self-locking washer and complying with the following requirements:

a. Plate: Perforated galvanized carbon-steel sheet 0.030 inch thick by 2 inches square.

b. Spindle: Copper-coated, low carbon steel; fully annealed; 0.105 inch in diameter; length to suit depth of insulation indicated.

c. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick galvanized steel sheet, with beveled edge for increased stiffness, sized as required to hold insulation securely in place, but not less than 1-1/2 inches square or in diameter.

d. Anchor adhesive to be a product with demonstrated capability to bond insulation anchors securely to substrates indicated without damaging insulation, fasteners, and substrates.

2.4.4 Finish

All panels are to receive a factory-applied Kynar 500/Hylar 5000 finish consisting of a baked-on top-coat with a manufacturer's recommended prime coat conforming to the following:

a. Metal Preparation: All metal is to have the surfaces carefully prepared for painting on a continuous process coil coating line by alkali cleaning, hot water rinsing, application of chemical conversion coating, cold water rinsing, sealing with acid rinse, and thorough drying.

b. Prime Coating: A base coat of epoxy paint, specifically formulated to interact with the top-coat, is to be applied to the prepared surfaces by roll coating to a dry film thickness of 0.20 plus 0.05 mils. This prime coat must be oven cured prior to application of finish coat.

c. Exterior Finish Coating: Apply the finish coating over the primer by roll coating to dry film thickness of 0.80 plus 5 mils (3.80 plus 0.50 mils for Vinyl Plastisol) for a total dry film thickness of 1.00 plus 0.10 mils (4.00 plus 0.10 mils for Vinyl Plastisol). This finish coat must be oven-cured.

d. Interior Finish Coating: Apply a wash-coat on the reverse side over the primer by roll coating to a dry film thickness of 0.30 plus 0.05 mils for a total dry film thickness of 0.50 plus 0.10 mils. The wash-coat must be oven-cured.

e. Color: The exterior finish chosen from the manufacturer's color charts and chips.

f. Physical Properties: Coating must conform to the industry and manufacturer's standard performance criteria as listed by the following certified test reports:

Chalking: ASTM DEFONLINE
Color Change and Conformity: ASTM D2244
Weatherometer: ASTM G152, ASTM G153 and ASTM D822
Humidity: ASTM D2247 and ASTM D714
Salt Spray: ASTM B117
Chemical Pollution: ASTM D1308
Gloss at 60 degrees: ASTM D523
Pencil Hardness: ASTM D3363
Reverse Impact: ASTM D2794
Flexibility: ASTM D522/D522M
Abrasion: ASTM D968
Flame Spread: ASTM E84

2.4.5 Repair Of Finish Protection

Repair paint for color finish enameled metal panel must be compatible paint of the same formula and color as the specified finish furnished by the metal panel manufacturer, conforming to ASTM A780/A780M.

2.5 MISCELLANEOUS METAL FRAMING

2.5.1 General

Cold-formed metallic-coated steel sheet conforming to ASTM A653/A653M and specified in Section 05 40 00 COLD-FORMED METAL FRAMING unless otherwise indicated.

2.5.2 Fasteners for Miscellaneous Metal Framing

Refer to the following paragraph "FASTENERS".

2.6 FASTENERS

2.6.1 General

Type, material, corrosion resistance, size and sufficient length to penetrate the supporting member a minimum of 1 inch with other properties required to fasten miscellaneous metal framing members to substrates in accordance with the metal panel manufacturer's and ASCE 7 requirements.

2.6.2 Exposed Fasteners

Fasteners for metal panels to be corrosion resistant coated steel, aluminum, stainless steel, or nylon capped steel compatible with the sheet panel or flashing and of a type and size recommended by the manufacturer to meet the performance requirements and design loads. Fasteners for accessories to be the manufacturer's standard. Provide an integral metal washer matching the color of attached material with compressible sealing EPDM gasket approximately 3/32 inch thick.

2.6.3 Screws

Screws to be corrosion resistant coated steel, aluminum and/or stainless steel being the type and size recommended by the manufacturer to meet the performance requirements.

2.6.4 Rivets

Rivets to be closed-end type, corrosion resistant coated steel, aluminum or stainless steel where watertight connections are required.

2.6.5 Attachment Clips

Fabricate clips from steel hot-dipped galvanized in accordance with ASTM A653/A653M or Series 300 stainless steel. Size, shape, thickness and capacity as required meeting the insulation thickness and design load criteria specified.

2.7 FRAMES AND MATERIALS FOR OPENINGS

2.7.1 Doors

Fire-Rated and Non-Fire-Rated Door Assemblies conforming with NFPA 80 and based on testing according to NFPA 252 as specified in Division 08 - OPENINGS unless otherwise indicated.

2.7.2 Windows

Aluminum or Steel Window Assemblies conforming to AAMA/WDMA/CSA 101/I.S.2/A440 or SWI AGSW as specified in Division 08 - OPENINGS unless otherwise indicated.

2.8 ACCESSORIES

2.8.1 General

All accessories to be compatible with the metal panels; sheet metal flashing, trim, metal closure strips, caps and similar metal accessories must not be less than the minimum thickness specified for the metal panels. Exposed metal accessories/finishes to match the panels furnished, except as otherwise indicated. Molded foam rib, ridge and other closure strips to be non-absorbent closed-cell or solid-cell synthetic rubber or pre-molded neoprene to match configuration of the panels.

2.8.2 Roof and Wall Accessories and Specialties

Aluminum or Steel roof curbs, equipment supports, roof hatches, dropout-type heat and smoke vents, hatch-type heat and smoke vents, gravity and roof ridge ventilators, wall louvers and other miscellaneous

roof and wall equipment or penetrations conforming to AAMA, ASTM, and UL as specified in Division 07 unless otherwise indicated.

2.8.3 Insulation

Faced, Glass-Fiber Blanket Insulation: ASTM C665, Type I, blankets without membrane coverings and II, blankets with non-reflecting coverings and III, blankets with reflective coverings; Class A, membrane-faced surface with a flame spread of 25 or less , except a flame spread rating of 75 or less and a smoke developed rating of 150 or less when tested in accordance with ASTM E84.

2.8.3.1 Polyethylene Vapor Retarder

Install polyethylene vapor retarder membrane over entire wall and roof surface. Use fully compatible polyethylene tape to seal the edges of the sheets to provide a vapor tight membrane. Lap sheets not less than 6 inch. Provide sufficient material to avoid inducing stresses in sheets due to stretching or binding. All tears or punctures visible in the finished surface, at anytime during the construction process, must be sealed with polyethylene tape.

2.8.3.2 Wall Liner

Securely fasten wall liner into place in accordance with the manufacturer's recommendation and in a neatly presented appearance.

2.8.4 Rubber Closure Strips

Closed-cell, expanded cellular rubber conforming to ASTM D1056 and ASTM D1667; extruded or molded to the configuration of the specified metal panel and in lengths supplied by the metal panel manufacturer.

2.8.5 Metal Closure Strips

Factory fabricated steel closure strips to be the same gauge/thickness, color, finish and profile of the specified roof or wall panel.

2.8.6 2.6.6 Joint Sealants

2.8.6.1 Sealants

Sealants are to be an approved gun type for use in hand or air-pressure caulking guns at temperatures above 40 degrees F(or frost-free application at temperatures above 10 degrees F with minimum solid content of 85 percent of the total volume. Sealant is to dry with a tough, durable surface skin which permits it to remain soft and pliable underneath, providing a weather-tight joint. No migratory staining is permitted on painted or unpainted metal, stone, glass, vinyl, or wood.

Prime all joints to receive sealants with a compatible one-component or two-component primer as recommended by the metal panel manufacturer.

2.8.6.2 Shop-Applied

Sealant for shop-applied caulking must be an approved gun grade, non-sag one component polysulfide or silicone conforming to ASTM C920, Type II, and with a curing time to ensure the sealant's plasticity at the time of field erection.

2.8.6.3 Field-Applied

Sealant for field-applied caulking must be an approved gun grade, non-sag one component polysulfide or two-component polyurethane with an initial maximum Shore A durometer hardness of 25, and conforming to ASTM C920, Type II. Color to match panel colors.

2.8.6.4 Tape Sealant

Pressure sensitive, 100 percent solid with a release paper backing; permanently elastic, non-sagging, non-toxic and non-staining as approved by the metal panel manufacturer.

2.9 SHEET METAL FLASHING AND TRIM

2.9.1 Fabrication

Shop fabricate sheet metal flashing and trim where practicable to comply with recommendations in SMACNA 1793 that apply to design, dimensions, metal, and other characteristics of item indicated. Obtain field measurements for accurate fit before shop fabrication.

Fabricate sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems.

2.10 FINISHES

2.10.1 General

Comply with NAAMM AMP 500 for recommendations for applying and designating finishes.

2.10.2 Appearance of Finished Work

Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 EXECUTION

3.1 EXAMINATION

Before erection proceeds examine with the erector present the concrete foundation dimensions, concrete and/or masonry bearing surfaces, anchor bolt size and placement, survey slab elevation, locations of bearing plates, and other embedment's to receive structural framing with the metal building manufacturer's templates and drawings before erecting any steel components for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

Examine primary and secondary framing to verify that rafters, purlins, angles, channels, and other structural and metal panel support members and anchorages have been installed within alignment tolerances required by metal building manufacturer, UL, ASTM, ASCE 7 and as required by the building code for the geographical area where construction will take place.

Examine roughing-in for components and systems penetrating metal roof or wall panels to verify actual locations of penetrations relative to seam locations of metal panels before metal roof or wall panel installation.

Submit to the Contracting Officer a written report, endorsed by Erector, listing conditions detrimental to performance of the Work.

Proceed with erection only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

Provide temporary shoring, guys, braces, and other supports during erection to keep the structural framing secure, plumb, and in alignment against temporary construction loading or loads equal in intensity of the building design loads. Remove temporary support systems when permanent structural framing, connections, and bracing are in place, unless otherwise indicated.

Clean substrates of substances harmful to insulation, including removing projections capable of interfering with insulation attachment and performance.

Miscellaneous Framing: Install sub-purlins, girts, angles, furring, and other miscellaneous support members or anchorage for the metal roof or wall panels, doors, windows, roof curbs, ventilators and louvers according to metal building manufacturer's written instructions.

3.3 ERECTION OF STRUCTURAL FRAMING

Erect metal building system according to manufacturer's written erection instructions, approved shop drawings and other erection documents in accordance with MBMA MBSM - "Metal Building Systems Manual".

Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer and the Contracting Officer.

Set structural framing accurately in locations and to elevations indicated and according to AISC 325 specifications. Maintain structural stability of frame during erection.

Clean and roughen concrete and masonry bearing surfaces prior to setting plates. Clean bottom surface of plates.

Align and adjust structural framing before permanent bolt-up and connections. Perform necessary adjustments and alignment to compensate for changes or discrepancies in elevations.

Maintain erection tolerances of structural framing in accordance with AISC 360.

3.4 METAL WALL PANEL INSTALLATION

Provide metal wall panels of full length from sill to eave as indicated, unless otherwise indicated or restricted by shipping limitations. Anchor metal wall panels and other components of the Work securely in place, in accordance with MBMA MBSM.

Erect wall panel system in accordance with the approved erection drawings, the printed instructions and safety precautions of the metal building manufacturer.

Sheets are not to be subjected to overloading, abuse, or undue impact. Do not install bent, chipped, or defective sheets.

Sheets must be erected true and plumb and in exact alignment with the horizontal and vertical edges of the building, securely anchored, and with the indicated eave, and sill.

Work is to allow for thermal movement of the wall panel, movement of the building structure, and to provide permanent freedom from noise due to wind pressure.

Field cutting metal wall panels by torch is not permitted.

3.5 ROOF PANEL INSTALLATION

Provide metal roof panels of full length from eave to ridge or eave to wall as indicated, unless otherwise indicated or restricted by shipping limitations. Anchor metal roof panels and other components of the Work securely in place in accordance with NRCA RoofMan and MBMA MBSM.

Erect roofing system in accordance with the approved erection drawings, the printed instructions and safety precautions of the metal building manufacturer.

Sheets are not to be subjected to overloading, abuse, or undue impact. Do not install bent, chipped, or defective sheets.

Sheets must be erected true and plumb and in exact alignment with the horizontal and vertical edges of the building, securely anchored, and with the indicated rake and eave overhang.

Work must allow for thermal movement of the roofing, movement of the building structure, and provide permanent freedom from noise due to wind pressure.

Field cutting metal roof panels by torch is not permitted.

Roofing sheets must be laid with corrugations in the direction of the roof slope. End laps of exterior roofing must not be less than 8 inches; the side laps of standard exterior corrugated sheets must not be not less than 2-1/2 corrugations.

Do not permit storage, walking, wheeling, and trucking directly on applied roofing materials. Provide temporary walkways, runways, and platforms of smooth clean boards or planks as necessary to avoid damage to the installed roofing materials, and to distribute weight to conform to the indicated live load limits of roof construction.

3.6 METAL PANEL FASTENER INSTALLATION

Anchor metal panels and other components of the Work securely in place, using manufacturer's approved fasteners according to manufacturers' written instructions.

3.7 FLASHING, TRIM AND CLOSURE INSTALLATION

a. Comply with performance requirements, manufacturer's written installation instructions, and SMACNA 1793. Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

b. Sheet metalwork is to be accomplished to form weather-tight construction without waves, warps, buckles, fastening stresses or distortion, and allow for expansion and contraction. Cutting, fitting, drilling, and other operations in connection with sheet metal required to accommodate the work of other trades is to be performed by sheet metal mechanics.

3.8 DOOR AND FRAME INSTALLATION

Install doors and frames plumb, rigid, properly aligned, and securely fastened in place according to manufacturer's written instructions. Coordinate installation with metal panel flashings and other components. Caulk and seal perimeter of each door frame with elastomeric sealant compatible with metal panels. Comply with installation requirements in Division 08 - OPENINGS.

3.9 WINDOW INSTALLATION

Install windows plumb, rigid, properly aligned, without warp or rack of frames or sash, and securely fastened in place according to manufacturer's written instructions. Coordinate installation with metal panel flashings and other components. Caulk and seal perimeter of each window frame with elastomeric sealant compatible with for metal panels. Comply with installation requirements in Division 08 - OPENINGS.

3.10 ACCESSORY INSTALLATION

3.10.1 General

Install accessories with positive anchorage to building and weather-tight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.

3.10.2 Dissimilar Metals

Where dissimilar metals contact one another or corrosive substrates are present, protect against galvanic action by painting dissimilar metal surfaces with bituminous coating, by applying rubberized-asphalt underlayment to each surface, or by other permanent separation techniques as recommended by the metal building manufacturer.

3.10.3 Gutters and Downspouts

Comply with performance requirements, manufacturer's written installation instructions, and install sheet metal roof drainage items to produce complete roof drainage system according to SMACNA 1793 recommendations and as indicated. Coordinate installation of roof perimeter flashing with installation of roof drainage system.

3.10.4 Insulation

Comply with performance requirements and manufacturer's written installation instructions. Install insulation concurrently with metal panel installation, in thickness indicated to cover entire roof and wall area, as specified in Division 07 - THERMAL AND MOISTURE PROTECTION.

3.10.5 Roof and Wall Accessories and Specialties

Install roof and wall accessories and specialties complete with necessary hardware, anchors, dampers, weather guards, rain caps, and equipment supports as specified in Division 07 - THERMAL AND MOISTURE PROTECTION, unless otherwise indicated.

3.11 CLEAN-UP AND PROTECTION

3.11.1 Structural Framing

Clean all exposed structural framing at completion of installation. Remove metal shavings, filings, bolts, and wires from work area. Remove grease and oil films, excess sealants, handling marks, contamination from steel wool, fittings and drilling debris and scrub the work clean. Exposed metal surfaces to be free of dents, creases, waves, scratch marks, solder or weld marks, and damage to the finish coating.

3.11.2 Metal Panels

Clean all exposed sheet metal work at completion of installation. Remove metal shavings, filings, nails, bolts, and wires from work area. Remove protective coverings/films, grease and oil films, excess sealants, handling marks, contamination from steel wool, fittings and drilling debris and scrub the work clean. Exposed metal surfaces to be free of dents, creases, waves, scratch marks, solder or weld marks, and damage to the finish coating.

3.11.3 Touch-Up Painting

After erection, promptly clean, prepare, and prime or re-prime field connections, rust spots, and abraded surfaces of prime-painted structural framing and accessories. Clean and touch-up paint with manufacturer's touch-up paint.

3.12 WASTE MANAGEMENT

Separate waste in accordance with the Waste Management Plan, placing copper materials, ferrous materials, and galvanized sheet metal in designated areas for reuse. Close and seal tightly all partly used adhesives and solvents; store protected in a well-ventilated, fire-safe area at moderate temperature.

Collect and place scrap/waste debris in containers. Promptly dispose of scrap/waste debris. Do not allow scrap/waste debris to accumulate on-site; transport scrap/waste debris from government property and legally dispose of them.

3.13 SPECIAL INSPECTION AND TESTING FOR SEISMIC-RESISTING SYSTEMS

Special inspections and testing for seismic-resisting systems and components shall be done in accordance with Section 01 45 35 SPECIAL

INSPECTIONS.

3.14 WARRANTY

3.14.1 MANUFACTURER'S WARRANTY

Submit all manufacturers' signed warranties to Contracting Officer prior to final commissioning and acceptance.

3.14.2 CONTRACTOR'S WARRANTY for INSTALLATION

Submit contractor's warranty for installation to the Contracting Officer prior to final commissioning and acceptance.

-- End of Section --