NOTES

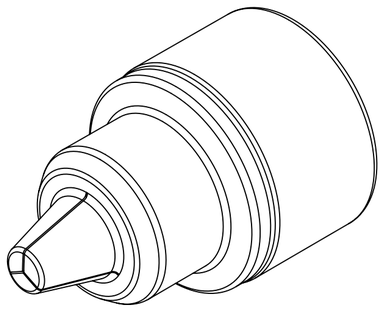
1. APPLICABLE STANDARDS/SPECIFICATIONS:
   A. ASME Y14.100-2004
   B. ASME Y14.5-2009

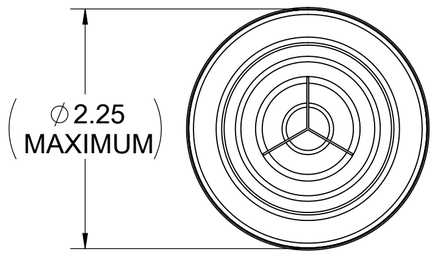
2. IDENTIFICATION OF THE SUGGESTED SOURCE(S) OF SUPPLY HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM DESCRIBED ON THE DRAWING.

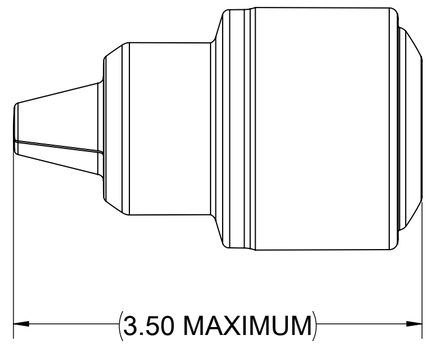
3. VENDOR PART NUMBER(S) ARE FOR REFERENCE ONLY. DRAWING SPECIFICATIONS AND DIMENSIONAL REQUIREMENTS SUPERCEDE VENDOR PART NUMBER(S) AND/OR CATALOG CALLOUTS

REVISIONS			
LTR	NOR NUMBER	DATE	APPROVED
-	NOR 738-0001-001	2014-04-25	PMS

SALIENT FEATURES	
MUST BE INDUSTRIAL QUALITY	
WEIGHT	3 POUND MAXIMUM
CHUCK STYLE	3-JAW, KEYED
CAPACITY	1/2" SHANK MINIMUM
ENVELOPE	SHALL FIT IN AN ENVELOPE NO LARGER THAN 2-1/4" WIDE BY 3-1/2" LONG BY 2-1/4" HIGH
ARBOR COMPATIBILITY	MUST BE COMPATIBLE WITH DRILL CHUCK ARBOR SPECIFIED BY DRAWING 11B5091027
KEY COMPATIBILITY	MUST BE COMPATIBLE WITH DRILL CHUCK KEY SPECIFIED BY DRAWING 11B5090774







SUGGESTED SOURCE OF SUPPLY				
PART NUMBER	VENDOR DATA			
	NAME & ADDRESS	CAGE CODE	VENDOR PART NO.	DESCRIPTION
11B5090773	JET EQUIPMENT AND TOOLS, INC. 427 NEW SANFORD ROAD LA VERGNE, TN 37086 615-793-8900	60985	JMD15-087	3 JAW CHUCK, 1/2" CAPACITY

VENDOR ITEM CONTROL DRAWING

NEXT ASSY: 11B5090769

EQUIPMENT CODE NO.: 738

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
2 PLACE DECIMALS ±
3 PLACE DECIMALS ±
FRACTIONS ±
ANGLES ±

MATERIAL

ORIGINAL DATE (YR-MO-DA): 2011-12-12
DRAWN BY: R. McCLAIN
CHECKER: R. McCLAIN
SUBMITTED
DESIGN APPROVAL
DRAWING APPROVAL
CONTRACT NO.

U.S. ARMY RESEARCH, DEVELOPMENT AND ENGINEERING COMMAND
EDGEWOOD CHEMICAL BIOLOGICAL CENTER
ROCK ISLAND ARSENAL, ROCK ISLAND, IL 61299

MILL/DRILL DRILL CHUCK

SIZE: C
CAGE CODE: 5B5M3
DWG NO.: 11B5090773
SCALE 1:4
SHEET 1 OF 1

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