NOTES

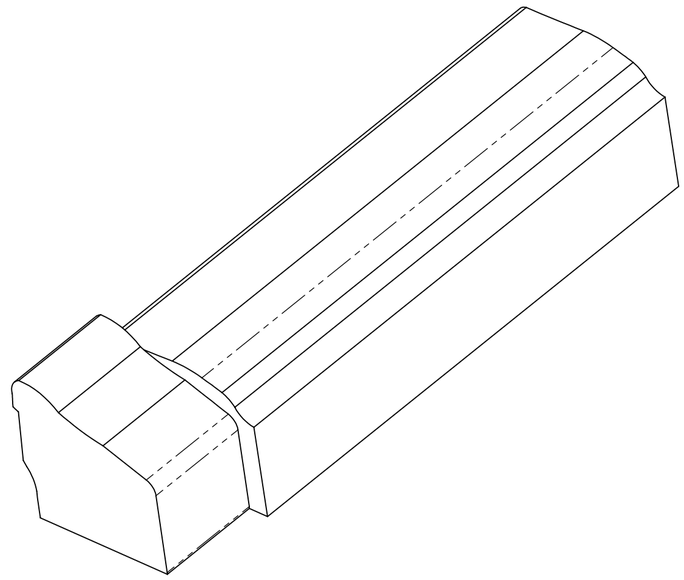
1. APPLICABLE STANDARDS/SPECIFICATIONS:
   A. ASME Y14.100-2004
   B. ASME Y14.5-2009

2. IDENTIFICATION OF THE SUGGESTED SOURCE(S) OF SUPPLY HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM DESCRIBED ON THE DRAWING.

3. VENDOR PART NUMBER(S) ARE FOR REFERENCE ONLY. DRAWING SPECIFICATIONS AND DIMENSIONAL REQUIREMENTS SUPERCEDE VENDOR PART NUMBER(S) AND/OR CATALOG CALLOUTS.

REVISIONS			
LTR	NOR NUMBER	DATE	APPROVED
-	NOR 738-0001-001	2014-04-25	PMS
A	738-0197-001	2018-08-07	PMS

SALIENT FEATURES	
STYLE	FACE MILL INSERT
OPERATIONS	GENERAL LOW CARBON STEEL OR ALUMINUM FACING OPERATIONS
COMPATIBILITY	COMPATIBLE WITH FACE MILL SPECIFIED IN DRAWING 11B5090771



SUGGESTED SOURCE OF SUPPLY				
PART NUMBER	VENDOR DATA			
	NAME & ADDRESS	CAGE CODE	VENDOR PART NO.	DESCRIPTION
11B5091026	JPW INDUSTRIES INC. 427 NEW SANFORD ROAD LA VERGNE, TN 37086 888-804-7129	3ZFY8	JMD15-086A	FACE MILL INSERT

DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.

VENDOR ITEM CONTROL DRAWING

NEXT ASSY
11B5090769
11B5091588
EQUIPMENT CODE NO.
738

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES
TOLERANCES ON:
2 PLACE DECIMALS ±
3 PLACE DECIMALS ±
FRACTIONS ±
ANGLES ±

MATERIAL

ORIGINAL DATE (YR-MO-DA) 2011-12-12

DRAWN BY R. McCLAIN | CHECKER R. McCLAIN

SUBMITTED R. McCLAIN

DESIGN APPROVAL C. HANEY

DRAWING APPROVAL P. SCHLUE

CONTRACT NO.

U.S. ARMY RESEARCH, DEVELOPMENT AND ENGINEERING COMMAND
EDGEWOOD CHEMICAL BIOLOGICAL CENTER
ROCK ISLAND ARSENAL, ROCK ISLAND, IL 61299

MILL/DRILL FACE MILL INSERT

SIZE	CAGE CODE	DWG NO.
C	5B5M3	11B5091026

SCALE 4:1 | REV: A | SHEET 1 OF 1