REVISIONS			
LTR	NOR NUMBER	DATE	APPROVED
-	NOR 738-0001-001	2014-04-25	PMS
A	738-0314-001	2022-10-13	PMS

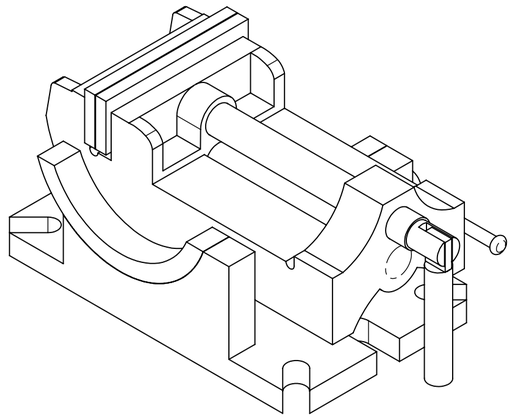
NOTES

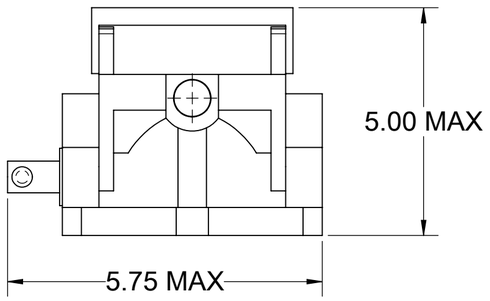
1. APPLICABLE STANDARDS/SPECIFICATIONS:
   A. ASME Y14.100-2004
   B. ASME Y14.5-2009

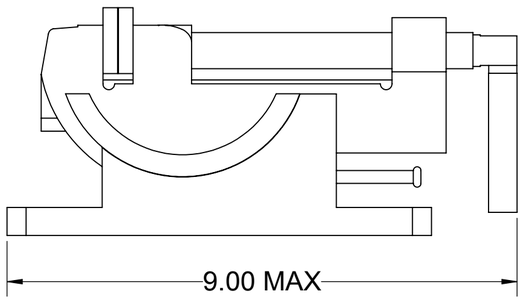
2. IDENTIFICATION OF THE SUGGESTED SOURCE(S) OF SUPPLY HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM DESCRIBED ON THE DRAWING.

3. VENDOR PART NUMBER(S) ARE FOR REFERENCE ONLY. DRAWING SPECIFICATIONS AND DIMENSIONAL REQUIREMENTS SUPERCEDE VENDOR PART NUMBER(S) AND/OR CATALOG CALLOUTS.

SALIENT FEATURES	
MUST BE INDUSTRIAL QUALITY	
WEIGHT	15 POUND MAX
ANGLE ADJUSTMENT	0° TO 90° MIN
JAW WIDTH	3.5" NOMINAL
JAW OPENING	3" MIN
THROAT DEPTH	1.13" MIN
MAX ENVELOPE	5.75" X 9" X 5"
COMPATIBILITY	MOUNT TO MILL/DRILL TABLE SPECIFIED IN DRAWING 11B5090769







SUGGESTED SOURCE OF SUPPLY				
PART NUMBER	VENDOR DATA			
	NAME & ADDRESS	CAGE CODE	VENDOR PART NO.	DESCRIPTION
11B5090770	JPW INDUSTRIES INC. 427 NEW SANFORD RD LA VERGNE, TN 37086 888-793-1358	3ZFY8	365534	JET JMD-15 ANGLE VISE, ADJUSTABLE

VENDOR ITEM CONTROL DRAWING

NEXT ASSY	UNLESS OTHERWISE SPECIFIED	ORIGINAL DATE (YR-MO-DA) 2022-07-06	U.S. ARMY COMBAT CAPABILITIES DEVELOPMENT COMMAND CHEMICAL BIOLOGICAL CENTER ROCK ISLAND ARSENAL, ROCK ISLAND, IL 61299
11B5090769	DIMENSIONS ARE IN INCHES TOLERANCES ON: 2 PLACE DECIMALS ± 3 PLACE DECIMALS ± FRACTIONS ± ANGLES ±	DRAWN BY M. HERMAN / CHECKER R. McCLAIN SUBMITTED M. HERMAN DESIGN APPROVAL C. HANEY DRAWING APPROVAL P. SCHLUE CONTRACT NO.	**MILL/DRILL ANGLE VISE**
EQUIPMENT CODE NO. 738	MATERIAL		SIZE C / DAI 5B5M3 / DWG NO. 11B5090770 SCALE 1:2 / Rev: A / SHEET 1 OF 1

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