U.S. Department of Veterans Affairs

SPECIFICATION

PROJECT TITLE: Upgrade Chiller Plant

PROJECT NUMBER: 632-25-101

LOCATION: Northport VA Medical Center
79 Middleville Road
Northport, NY 11768

Phase: Issued for BID

Date: May 15, 2026

BOOK ONE OF ONE

DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS

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LIST OF DRAWING SHEETS

Reference Drawing G-001 for the complete List of Drawings. The drawings listed on this documentation, which accompany these specifications, form a part of the contract.

END OF SECTION

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SECTION 01 00 00
GENERAL REQUIREMENTS

GENERAL

1.1 SAFETY REQUIREMENTS

A. Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for project number 632-25-101, titled "Upgrade Chiller Plant" as required by drawings and specifications.

B. Visits to the site by Bidders may be made in accordance with what is listed in the solicitation and at the discretion of the Contracting Officer.

C. Before placement and installation of work subject to tests by testing laboratory, retained by the General Contractor, the Contractor shall notify the COR in sufficient time to enable testing laboratory personnel to be present at the site in sufficient time for taking and testing of specimens and field inspection. Such prior notice shall be not less than five workdays unless otherwise designated by the COR.

D. All employees of general contractor and subcontractors shall comply with VA security management program, obtain permission of the VA police, be identified by project and employer, and be restricted from unauthorized access.

1.3 STATEMENT OF BID ITEM(S)

A. ITEM I, GENERAL CONSTRUCTION: Work includes general construction and alterations, of the existing chiller plant

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and includes the necessary removal of existing building components, systems, construction and installation of certain other items. The project will be constructed in two phases. Phase 1 work shall be completed and fully operational, supporting the medical facility, before a notice to proceed with phase 2 work will be issued. The project includes the installation and maintenance of a temporary chiller plant to support the Medical Facility during construction. All temporary installations shall remain in service until the end of the projects startup of the new chiller plant and final acceptance.

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Printing copies will be at Contractor's expense.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor’s employees shall not enter the project site without appropriate badges. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week’s notice to the Contracting Officer so that security arrangements can be provided for the employees.

This notice is separate from any notices required for utility shutdown described later in this section.

3. No photography of VA premises is allowed without written permission of the Contracting Officer. Patients and staff are not to be photographed at any time.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall install all permanent cores at completion of the work turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or

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"Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.

4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures. Contractor shall utilize VISN 2 Autodesk Build Construction management platform, also called Autodesk Construction Cloud (ACC). See Section 01 32 00 – Construction Documentation.
   a) Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
   b) "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.

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2. The General Contractor and its employees shall park in designated areas only. Contractor shall coordinate with VA Medical Center Facility Project COR for parking locations and restrictions of the number of vehicles allowed at each location.

1.6 OPERATIONS AND STORAGE AREAS (FAR 52.236-10)

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them

from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

D. Working space and space available for storing materials shall be as determined by the COR.

E. Workers are subject to rules of Medical Center applicable to their conduct.

F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.
2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.

G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the COR or Utility Company involved:

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1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

H. Phasing:

1. The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:
2. To ensure such executions, Contractor shall furnish the COR with a schedule of approximate phasing and dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR 27 calendar days in advance of the proposed date of starting work in each specific area of site, building, system or portion thereof. Arrange such phasing and dates to ensure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, COR and Contractor, as follows:

Phase 1:

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1. Furnish and install temporary chillers and all associated components and connections.
2. Construct and prepare Chiller Pump Room for the Phase 2 equipment and service installation.
3. Construct and prepare Medical Gas Room for the installation of the new equipment.
4. Furnish and install the Medical Vacuum and Air equipment, all associated piping, connections and services.
5. The Temporary Chillers, Medical Vacuum and Medical Air shall be fully functional and servicing the Medical Center before Phase 2 construction work can commence.

Phase 2:

1. All other work associated with the project shall be completed.

I. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, seven feet minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 15 inches. Bottom of fences shall extend to one inch above grade. Remove the fence when directed by COR.

J. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:

1. Contractor shall maintain a minimum temperature of 40 degrees F at all times, except as otherwise specified.
2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Department of Veterans

Affairs Fire Department who will be required to respond to an alarm from Contractor's employee or watchman.

K. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, chilled water, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. No utility service such as water, gas, steam, chilled water, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director’s prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY for additional requirements.
2. Contractor shall submit a request to interrupt any such services to COR, in writing, 27 calendar days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.

3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of the Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
4. Major interruptions of any system must be requested, in writing, at least 27 calendar days prior to the desired time and shall be performed as directed by the COR.
5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, shall be removed back to their source. Those which are indicated to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:

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1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.
2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

N. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR, of areas of the building in which alterations shall occur and the anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of finishes, flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of the building.
2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, etc., required by drawings to be either reused or relocated.
3. Shall note any discrepancies between drawings and existing conditions at site.
4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

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B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4).

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of the building involved. They shall furnish a report on conditions then existing, of finishes, flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workers in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.

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3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of building or structure, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

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1.9 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workers to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.

D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in

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accordance with clause entitled "CHANGES" (FAR 52.243-4) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.10 AS-BUILT DRAWINGS

A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.

B. All variations shall be shown in the same general detail as used in the contract drawings. To ensure compliance, as-built drawings shall be made available for the COR review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.11 WARRANTY MANAGEMENT

A. Warranty Management Plan: Develop a warranty management plan which contains information relevant to FAR 52.246-21 Warranty of Construction in an electronic format at least 30 days before the planned pre-warranty conference, submit one set of the warranty management plan. Include within the warranty management plan all required actions and documents to assure that the Government receives all warranties to which it is entitled. The plan must be in narrative form and contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesman, or of engineering background, not necessarily familiar with this contract. The term “status” as indicated below must include due date and whether item has been submitted or was approved. Warranty information made

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available during the construction phase must be submitted to the Contracting Officer for approval prior to each monthly invoice for payment. Assemble approved information in a binder and turn over to the Government upon acceptance of the work. The construction warranty period will begin on the date of the project acceptance and continue for the product warranty period. A joint 4 month and 9 month warranty inspection will be conducted, measured from time of acceptance, by the Contactor and the Contracting Officer. Include in the warranty management plan, but not limited to, the following:

1. Roles and responsibilities of all personnel associated with the warranty process, including points of contact and telephone numbers within the company of the Contractor, subcontractors, manufacturers or suppliers involved.
2. Furnish with each warranty the name, address and telephone number of each of the guarantor’s representatives nearest project location.
3. Listing and status of delivery of all Certificates of Warranty for extended warranty items, to include equipment, HVAC balancing, pumps, motors, transformers and for all commissioned systems such as fire protection and alarm systems, sprinkler systems, etc.
4. A list for each warranted equipment item, feature of construction or system indicating:
   a. Name of item.
   b. Model and serial numbers.
   c. Location where installed.
   d. Name and phone numbers of manufacturers and suppliers.
   e. Name and phone numbers of manufacturers or suppliers.

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f. Names, addresses and phone numbers of sources of spare parts.
g. Warranties and terms of warranty. Include one-year overall warranty of construction, including the starting date of warranty of construction. Items which have extended warranties must be indicated with separate warranty expiration dates.
h. Starting point and duration of warranty period.
i. Summary of maintenance procedures required to continue the warranty in force.
j. Cross-reference to specific pertinent Operation and Maintenance manuals.
k. Organizations, names and phone numbers of persons to call for warranty service.
l. Typical response time and repair time expected for various warranted equipment.

5. The plans for attendance at the 4 and 9-month post construction warranty inspections conducted by the government.
6. Procedure and status of tagging of all equipment covered by extended warranties.
7. Copies of instructions to be posted near selected pieces of equipment where operation is critical for warranty and/or safety reasons.

B. Performance & Payment Bonds: The Performance & Payment Bonds must remain effective throughout the construction period.

1. In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer will have the work performed by others, and after completion of the work,

will charge the remaining construction warranty funds of expenses incurred by the Government while performing the work, including, but not limited to administrative expenses.

2. In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the contractor's expenses, the Contracting Officer will have the right to recoup expenses from the bonding company.
3. Following oral or written notification of required construction warranty repair work, the Contractor shall respond in a timely manner. Written verification will follow oral instructions. Failure to respond will be cause for the Contracting Officer to proceed against the Contractor.

C. Pre-Warranty Conference: Prior to contract completion, and at a time designated by the Contracting Officer, the Contractor shall meet with the Contracting Officer to develop a mutual understanding with respect to the requirements of this section. Communication procedures for Contractor notification of construction warranty defects, priorities with respect to the type of defect, reasonable time required for Contractor response, and other details deemed necessary by the Contracting Officer for the execution of the construction warranty will be established/ reviewed at this meeting. In connection with these requirements and at the time of the Contractor's quality control completion inspection, furnish the name, telephone number and address of a licensed and bonded company which is authorized to initiate and pursue construction warranty work action on behalf of the Contractor. This point of

contract will be located within the local service area of the warranted construction, be continuously available and be responsive to Government inquiry on warranty work action and status. This requirement does not relieve the Contractor of any of its responsibilities in conjunction with other portions of this provision.

D. Contractor's Response to Construction Warranty Service Requirements:

E. Following oral or written notification by the Contracting Officer, the Contractor shall respond to construction warranty service requirements in accordance with the "Construction Warranty Service Priority List" and the three categories of priorities listed below. Submit a report on any warranty item that has been repaired during the warranty period. Include within the report the cause of the problem, date reported, corrective action taken, and when the repair was completed. If the Contractor does not perform the construction warranty within the timeframe specified, the Government will perform the work and back charge the construction warranty payment item established.

1. First Priority Code 1. Perform onsite inspection to evaluate situation, and determine course of action within 4 hours, initiate work within 6 hours and work continuously to completion or relief.
2. Second Priority Code 2. Perform onsite inspection to evaluate situation, and determine course of action within 8 hours, initiate work within 24 hours and work continuously to completion or relief.
3. Third Priority Code 3. All other work to be initiated within 3 work days and work continuously to completion or relief.

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4. The "Construction Warranty Service Priority List" is as follows:

a) Code 1-Life Safety Systems
   1) Fire suppression systems.
   2) Fire alarm system(s).

b) Code 1-Air Conditioning Systems
   1) Air conditioning leak in part of the building, if causing damage.
   2) Air conditioning system not cooling properly.

c) Code 1 Doors
   1) Overhead doors not operational, causing a security, fire or safety problem.
   1) Interior, exterior personnel doors or hardware, not functioning properly, causing security, fire or safety problem.

d) Code 3-Doors
   1) Overhead doors not operational.
   2) Interior/exterior personnel doors or hardware not functioning properly.

e) Code 1-Electrical
   1) Power failure (entire area or any building operational after 1600 hours).
   2) Security lights.
   3) Smoke detectors.

f) Code 2-Electrical
   1) Power failure (no power to a room or part of building). Receptacle and lights not operational (in a room or part of building).

g) Code 3-Electrical
   1) Exterior lights not operational.

h) Code 1-Gas

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1) Leaks and pipeline breaks.

i) Code 1-Heat

1) Power failure affecting heat.

j) Code 1-Plumbing

1) Hot water heater failure.

2) Leaking water supply pipes

k) Code 2-Plumbing

1) Flush valves not operating properly

2) Fixture drain, supply line or any water pipe leaking.

3) Toilet leaking at base.

l) Code 3- Plumbing

1) Leaky faucets.

m) Code 3-Interior

1) Floors damaged.

2) Paint chipping or peeling.

3) Casework damaged.

n) Code 1-Roof Leaks

1) Damage to property is occurring.

o) Code 2-Water (Exterior)

1) No water to facility.

p) Code 2-Water (Hot)

1) No hot water in portion of building listed.

q) Code 3

1) All work not listed above.

F. Warranty Tags: At the time of installation, tag each warranted item with a durable, oil and water-resistant tag approved by the Contracting Officer. Attach each tag with a copper wire and spray with a silicone waterproof coating. Also submit two record copies of the warranty tags showing the layout and design. The date of acceptance and the QC

signature must remain blank until the project is accepted for beneficial occupancy. Show the following information on the tag.

Warranty Tags
Type of product/material
Model number
Serial number
Contract number
Warranty period from/to
Inspector’s signature
Construction Contractor
Address
Telephone number
Warranty Contact
Address
Telephone number
Warranty response time priority code

1.12 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

1.13 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will

be permitted subject to written approval and compliance with the following provisions:

1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the COR will withdraw permission for use of the equipment.
2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations.* Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter

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elements shall be replaced at completion of construction and prior to testing and balancing of system.

6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor’s expense.

1.14 TEMPORARY TOILETS

A. Provide where directed, (for use of all Contractor's workers) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.15 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The

amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.

B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.

C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:

1. Obtain heat by connecting to Medical Center heating distribution system.

E. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric

cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

F. Water (for Construction and Testing): Furnish temporary water service.
   1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
   2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR discretion) of use of water from Medical Center's system.

1.16 TESTS

A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.

B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.

C. Conduct final tests required in various sections of specifications in presence of an authorized representative

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of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.

F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.17 INSTRUCTIONS

A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when

required by the various sections of the specifications and as hereinafter specified.

B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically

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detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.18 SAFETY SIGN

A. Provide a Safety Sign where directed by COR. Face of sign shall be 3/4-inch-thick exterior grade plywood. Provide two four by four-inch posts extending full height of sign and three feet into ground. Set bottom of sign level at four feet above ground.

B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.

C. Maintain sign and remove it when directed by COR.

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D. Drawing details in VA Signage Design Manual, Section 11 Specialty Signs (found on VA TIL) show required legend and other characteristics of sign.

E. Post the number of accident free days on a daily basis.

1.19 VA TRIRIGA CPMS

A. VA contractors, selected by award to perform work, are required to get access to the VA TRIRIGA CPMS. The TRIRIGA CPMS is the management and collaborative environment that the VA uses for all Major, Minor and Non-Recurring Maintenance (NRM) projects within the Office of Construction & Facilities Management (CFM), Veterans Health Administration (VHA), National Cemetery Administration (NCA), and the Veterans Benefits Administration (VBA).

B. The contractor is solely responsible for acquiring access to the VA TRIRIGA CPMS.

C. To gain access to the VA TRIRIGA CPMS the contractor is encouraged to follow the licensing process outline as specified below:

D. Requirement: TRIRIGA is the management and collaborative environment that VA uses for all construction projects. VA requires its contractors to procure TRIRIGA access as part of the cost of performance for a VA construction related contract.

E. Access Request and Payment can be made through the following URL https://valicensing.oncfi.com/

F. Inquiries or to request additional services, contact the following:

Craig Alsheimer, Federal Account Manager
Computerized Facility Integrations, LLC
18000 West Nine Mile Road
Suite 700

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Southfield, MI 48075

Email: calsheimer@gocfi.com

Phone: 248-557-4234 Extension 6010; 410-292-7006

G. Process:

1. Once the contractor has been notified by VA of the award and a unique contract number, the contractor can enter a request for access to TRIRIGA at URL https://valicensing.oncfi.com/
2. CFI will process the request for access and payment. CFI will create the USER ID and a password. Security provisions required to align the contractor to the Contract Number will be entered and an email will be generated and submitted to the requestor.
3. CFI will also provide standard terms and conditions related to the transaction and use agreement.

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SECTION 01 32 00
CONSTRUCTION DOCUMENTATION

PART 1- GENERAL

1.1 DESCRIPTION:

A. Construction contractors and A/E design firms, selected by award to perform work at VISN 2 VA facilities, are required to utilize VISN 2 Autodesk Build Construction management platform, also called Autodesk Construction Cloud (ACC). Access to the platform and training portal will be provided by VISN 2 through project Contracting Officer Representative (COR) at no cost for the duration of the project. Autodesk Build is the management and collaborative environment that VISN 2 uses for all its Non-Recurring Maintenance (NRM), Minor Program projects, Feasibility Studies, Commissioning and Retro-Commissioning contracts. There is no user, license, or subscription fee to the contractor for using this cloud-based platform.

1.2 REQUIREMENTS:

A. Contractor shall accomplish and complete the following tasks upon award of contract:
   1. Request access to ACC platform and ProductivityNOW eLearning Site to project VA COR NLT 14 days from contract award.
   2. Only staff that shall utilize the platform to be granted access. Examples: Project manager, sub-contractors POC, Site manager, Safety officer, etc.
   3. The access request shall be in writing and include a list of staff. The list shall include the following information:
      - Full Name
      - Company Name
      - Email Address
      - Role/Position on the project (i.e., Project manager, site super)
   4. Upon granting access, staff shall complete required ACC training through ProductivityNOW platform within 12 Calendar days.
   5. Upon successful completion of training, contractor shall submit certificates of completion to COR NLT 2 Business days.

B. Access to ProductivityNOW eLearning will expire after 12 Calendar days after online access is granted. Contractor shall complete ACC training within that period.

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C. Additional Staff and Subcontractors can be added at any time with a request submission to the project COR as described above.

D. The contractor shall only use the ACC platform for all contract required submissions, official project correspondence to be acknowledged, reviewed, and actioned by the responsible party. No additional time shall be added to the contract, nor an increase in contract amount be provided for the contractor’s failure to utilize the ACC platform as the project’s official communication and collaboration system. Any correspondence out of platform shall not be the governing authority contradicting direction and will be at the contractor’s expense. Official project correspondence and collaboration includes but not limited to: RFIs, submittals, schedules, shutdown requests, actionable tasks, reports, testing, safety inspections, photos, and site surveys.

E. Contractor must inform the COR of any staff changes NLT 2 business days from the change. Staff changes pertains to staff who was granted access to the ACC platform. Contractor shall request termination of access, replacement of personnel and/or any other action that might impact the contractor ability to maintain required utilization of the platform.

F. Contractor submission requirements cannot be accepted for work to begin without meeting all ACC Platform requirements outlined herein, including completing required ACC platform training.

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SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS – DESIGN/BID/BUILD)

1.1 DESCRIPTION

A. The Contractor shall develop a fully Resource loaded (cost) Network Analysis System (NAS) plan/diagram and computer generated schedule demonstrating fulfillment of the entire contract requirements. The Contractor shall keep the plan and computer generated schedule up-to-date in accordance with the specification requirements of this section and shall utilize the plan for scheduling, coordinating, mitigating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers) and verification of every Periodic Progress Schedule Updates and Progress Payment Submission of the work under this contract.

1.2 PROJECT SCHEDULER

A. Designate a qualified 3rd-party scheduling consultant who will develop and maintain the project schedule.

B. The scheduling consultant must have five (5) years of experience as a lead project scheduler or previous scheduling experience on at least three (3) projects of similar size and scope.

C. The scheduling consultant must be prepared to discuss, in detail, the proposed sequence of work and methods of operation, and how that information will be communicated through the progress schedule at the preconstruction meeting.

D. The scheduling consultant is required to attend a monthly schedule meeting and make site visits to prepare, develop, and maintain the progress schedules.

1.3 SUBMITTALS

A. Initial Schedule:

1. Submit an initial schedule within 7 calendar days after Notice to Proceed (NTP).
   a. Include full schedule details for the first 60 calendar days of work starting on the NTP date and show the schedule ending on or before the Contract Completion Date (CCD).
   b. Provide a summary bar chart schedule (acceptable formats include, but are not limited to, Microsoft Excel, Microsoft Project, Oracle Primavera P6, and Gantt Chart).

c. Show the proposed sequence, durations, early and late start dates for major work activities.

d. Show the proposed calendar dates for starting and finishing initial contract activities including, but not limited to, set up of construction site, site layouts, travel routes, waste, and staffing areas.

2. Conduct a schedule review meeting with the Government within 14 calendar days after NTP. At this meeting, plan to discuss the proposed schedule for the entire project, including both the detailed first 60-day period covered by the initial schedule as well as the following summary schedule. If deviations to the staging, phasing, or sequencing required by the contract documents are proposed, be prepared to discuss these deviations.

3. The Government will respond by approving the initial schedule, rejecting the schedule and identifying the reason for rejection, or by asking the contractor for additional information clarifying the proposed schedule activities and timelines.

4. The Government will use the approved initial schedule to monitor progress until the baseline schedule is approved.

5. The Government may withhold progress payments until the initial schedule is approved.

B. Schedule of Costs.

1. No more than 30 calendar days after receipt of the Notice to Proceed, prepare and submit a schedule of costs to the Government for review, in accordance with the technical and schedule submittal requirements listed in this specification.

2. The approved Schedule of Costs will serve as a tool in addition to the required monthly schedule update to determine progress payments to the Contractor for work completed.

3. The costs shown on the Schedule of Costs must represent true costs and the work activities/events match the project schedule work activities/events. The VA Contracting Officers Representative (VA COR) may require the Contractor to submit its original estimate sheets or other supporting documentation to substantiate the detailed makeup of the cost schedule.

4. The total costs of all work activities/events listed on the Schedule of Costs must equal the total contract price. The breakdown must

include all line items specified in the contract and work activities shown on the schedule.

5. The Contractor is responsible for regularly updating the Schedule of Costs to reflect any approved changes to the contract scope or cost structure. Updates must be submitted for approval to the Contracting Officer to ensure continued accuracy and compliance with contract requirements.
6. Failure to submit or maintain an accurate and approved Schedule of Costs may result in delayed progress payments and potential penalties as outlined in the contract agreement.
7. All documentation related to the Schedule of Costs, including original estimate sheets and cost substantiation documents, must be maintained and made available for review upon request by the Contracting Officer or VA COR.

C. Baseline Schedule.

1. No more than 30 calendar days after approval of the initial schedule, prepare and submit a baseline schedule to the Government for review, in accordance with the technical and schedule submittal requirements listed in this specification.
2. The Government will respond by accepting the baseline schedule, rejecting the schedule and identifying the reason for rejection, or by asking for more information.
3. Address the reasons for rejection or provide the information requested and resubmit the revised baseline schedule no more than 10 calendar days after the Government’s response.
4. The Government may withhold progress payments until the baseline schedule is approved.
5. No stored material work activities will be shown or approved be on the baseline schedule.
6. The Baseline Schedule Critical Path of the project shall be limited to:
   a. No more than 20% of the work activities shall be on the critical and near-critical path(s). Critical path is defined as activities with zero (0) day total float. Near-Critical path(s) is defined as activities with one (1) to twenty (20) days of total float.
   b. Multiple Critical paths will not be allowed.
7. The Baseline Schedule shall contain sufficient detail such that no more than 5% of work activities have durations exceeding 20 work

days, in accordance with DCMA 14-point Schedule Assessment Guidelines.

D. Monthly Schedule Update.

1. Prepare and submit a monthly schedule update to the Government that depicts the status of the project as of the end of the month, in accordance with the technical and schedule submittal requirements listed in this specification.
2. The update must reflect a new data date, work performed up to, but not including, the new data date, and the plan for completing the project.
3. Submit the schedule update by the first Monday of the following month.
4. The Government may withhold progress payments until the monthly schedule update is approved.
5. Each monthly schedule update must be submitted with the associated schedule log.

E. Revised Schedule.

1. The Government has the right to request a revised schedule.
2. Circumstances leading to such a request include, but are not limited to:
   a. A projected or forecasted delay to scheduled interim or project completion dates.
   b. A significant difference between the actual sequence or duration of work and that depicted in the schedule.
3. Prepare and submit the revised schedule no more than 10 calendar days after the Government’s request in accordance with the technical and schedule submittal requirements listed in this specification.
4. The Government will respond by accepting the revised schedule, rejecting the schedule and identifying the reasons for rejection, or by requesting more information. Address the reasons for rejection or submit the information requested no more than 10 calendar days after the Government’s request.
5. The Government may withhold progress payments until the revised schedule is approved.

F. Final Schedule.

1. Within 30 calendar days of final acceptance of the project, submit a final schedule with actual start and finish dates for each activity.

2. Include with the submission a certification signed by a principal of the firm stating: “To the best of my knowledge, the enclosed final schedule reflects the actual start and finish dates of the activities contained herein.”

G. The Government’s approval of any schedule, whether initial, baseline, update, or revised, does not modify the contract or constitute endorsement or validation by the Government of the Contractor's logic, activity durations, or assumptions in creating the schedule. By approving the schedule, the Government does not guarantee that the project can be performed or completed as scheduled. If the Contractor or the Government discover errors after the schedule has been approved, correct the error(s) in the next schedule submission.

1.4 WORK ACTIVITY/EVENT COST DATA

A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost-loaded work activities/events (including alternates) shall equal the total contract price. Distribute overhead, profit, and general conditions proportionally across all work activities/events along the project's length (critical path). The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish and late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.

B. The Contractor shall cost load work activities/events for warranty period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED PRICE CONSTRUCTION CONTRACTS) and VAAR 852.232 –Article 71 Including NAS-CPM for (PAYMENTS UNDER FIXED PRICE CONSTRUCTION).

C. In accordance with FAR 52.236 – 1 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.

D. The Contractor shall cost load work activities/events for all Bid Items. The sum of each Bid Item work shall equal the value of the bid item in the Contractors' bid.

E. With prior written approval from the Contracting Officer, the Contractor may request payment for suitably stored and maintained materials/equipment that conform to specifications and are ready for installation, in accordance with the provisions in VAAR 852.232 – Article 71 Including NAS-CPM for (PAYMENTS UNDER FIXED PRICE CONSTRUCTION). Requests must include comprehensive documentation, such as invoices, proof of payment, and evidence of secure storage with appropriate insurance. Upon approval, payment for materials will be made in accordance with contract provisions, and title to the materials shall vest in the Owner. The contractor is responsible for replacement of non-confirming or damaged materials at no additional cost to the owner. Payment for stored materials will be reflected on the schedule by cost-loading the delivery activity to represent payment upon material receipt at the site, while the installation activity will be separately cost-loaded to represent payment under completion of installation. The schedule will clearly delineate submittal, procurement, delivery (cost-loaded for stored material payment), and installation (cost-loaded for installed material payment) as distinct activities.

1.5 PROJECT SCHEDULE REQUIREMENTS

A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor shall:

1. Show activities/events as:
   a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
   b. Contracting Officer's and Architect Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
   c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
   d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
   e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and

immediately preceding any VA move activity/event required by the contract phasing for that phase.

2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the VA COR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will follow review requirements as specified in Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.

B. The Contractor shall submit the following supporting data in addition to the project schedule:
   1. The appropriate project calendar including working days and holidays.
   2. The planned number of shifts per day.
   3. The number of hours per shift.

C. Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

D. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the VA COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the VA COR’s approval of the Project Schedule.

E. Separate Cost-Loaded Activities for Adjusting and Testing Systems:

1. The CPM shall include separate cost-loaded activities for the adjustment and testing of systems in accordance with the provisions in VAAR 852.232 – Article 71 Including NAS-CPM for (PAYMENTS UNDER FIXED PRICE CONSTRUCTION). The percentages provided shall be used to determine the cost of adjust and test work activities/ events, identifying the value of the work for payment purposes.

1.6 TECHNICAL REQUIREMENTS

A. Software Compatibility Requirements.

1. The Government uses Oracle Primavera P6 Professional and Microsoft Project Professional to schedule and monitor its construction projects.
2. Prepare and maintain the schedule using one of the following software options:
   a. Oracle Primavera P6 Professional (Version 22 or higher unless pre-approved)
   b. Microsoft Project Professional (Version 2021 or Higher)

B. Schedule Requirements.

1. Calculate the schedule using the Retained Logic scheduling option unless written authorization is obtained from the Government to use the Progress Override scheduling option.
2. At least 90% of all schedule activities shall be assigned to Finish-to-Start (FS) relationships.
3. Do not use the following types of logic relationships:
   a. Negative lags
   b. Lead and lag time activities
   c. Start-to-finish or finish-to-finish relationships
   Open ends. Only the first activity will have no predecessor, and only the last activity will have no successor.
   d. Constraints (a limited number of constraints may be used only with the Government’s written authorization).
   e. Manually modified dates (manually modify dates may be used only with the Government’s written authorization).
4. For any logic relationships that do not meet the criteria above in 1.6.B.2, the contractor must provide justification for the noncompliance to obtain the Government’s authorization to proceed. If the Government does not provide written authorization, the contractor must resubmit the schedule submission.

5. Include the following work activities, as applicable:
   a. Work to be performed by the contractor, subcontractors, and suppliers.
   b. Work to be performed by the Government, other contractors, and third parties such as permitting authorities or other entities required for completion of the project.
   c. The project start date, scheduled completion date, and other contractually mandated milestones, start and finish dates for phases, and site access or availability dates.
   d. Submittals and Government review and approval of submittals (Reference specification section 01 33 23 for submission requirements).
   e. Fabrication, delivery, installation, testing, and similar activities for materials, equipment, and related items.
   f. Sampling and testing periods.
   g. Settlement or surcharge periods.
   h. Cure periods.
   i. Utility notifications, shutdowns, relocations, and similar activities.
   j. Installation, erection and removal, and similar activities related to temporary systems or structures such as temporary electrical systems or shoring.
   k. Punch list, substantial completion, final cleanup, and similar activities.
   l. Required acceptance testing, inspections, or similar activities.
   m. Durations for receipt of permits or acquisition of rights of way.
6. Define the following attributes for each activity in the schedule:
   a. A unique alphanumeric Activity ID.
   b. A unique descriptive name, using such clear, concise attributes as work type, location so each activity is easily understood. Avoid name abbreviations or overly long activity names to ensure each activity can be objectively measured and clearly understood by all stakeholders.
   c. A duration stated in workdays of no more than 20 workdays unless a longer duration is requested by the contractor and approved by the Government.
   d. Uses codes for responsibility, phasing, and staging.

1.7 SCHEDULE SUBMISSION REQUIREMENTS

A. Preparing Schedule on Owner's Database. If the schedule is prepared using My Primavera in the owner's database, then for each schedule submission, submit the following items:

1. A transmittal letter to the owner identifying which schedule in the database is being submitted for review.
2. A narrative report.

B. Preparing Schedule on Separate Database. If the schedule is prepared using Primavera Version 6.0, Primavera for Contractors, or another software compatible with Primavera Version 6.0, then, for each schedule submission, submit the following items:

1. A transmittal letter
2. A narrative report
3. A Primavera Version 6.0 compatible electronic file of the schedule.
4. The critical path in bar chart format (Longest Path sort)
5. Work paths with total float values within 20 workdays of the critical path's total float value in bar chart format. For example, if the critical path has a total float value of zero, then show all the work paths with total float values of 20 or less.
6. An activity network diagram plotted in color, on E-size paper, with each sheet of the plot including a title, match data for diagram correlation, a page number, and a legend. The activity network diagram should only be submitted with schedules with revised relationships or activity durations.
7. An updated schedule log associated with each Monthly Schedule Update.
8. A project S-Curve in both graphical and tabular format, displaying both schedule and cost data.
9. A Predecessor/Successor report with the following items for each activity:

   Activity ID and description

   a.Original duration

   b.Remaining duration

   c.Calendar ID

   d.Predecessors and Successors

   e.Early start date

   f.Early finish date

   g.Late start date

h.Late finish date

i.Total float

j.Relationship type

k.Lags

l.Constraints

C. Preparing Schedule on using Microsoft Project Professional, submit the following items:

1. A transmittal letter
2. A narrative report
3. A Microsoft Project Professional .mpp electronic file of the schedule.
   a. The critical path in bar chart format (Longest Path sort)
   b. Work paths with total float values within 20 workdays of the critical path’s total float value in bar chart format. For example, if the critical path has a total float value of zero, then show all the work paths with total float values of 20 workdays or less.
   c. An activity network diagram plotted in color, on E-size paper, with each sheet of the plot including a title, match data for diagram correlation, a page number, and a legend. The activity network diagram should only be submitted with schedules with revised relationships or activity durations.
   d. A project S-Curve in both graphical and tabular format, displaying both schedule and cost data.
   e. A Predecessor/Successor report with the following items for each activity:
      1) WBS and Task Name
      2) Baseline duration
      3) Remaining duration
      4) Predecessors and Successors
      5) Early start date
      6) Early finish date
      7) Late start date
      8) Late finish date
      9) Total slack
      10) Constraints
   f. A Lag report displaying all lags within the project schedule.

D. Narrative Reports for the Initial and Baseline Schedule. For each submission of the initial and baseline schedule provide a narrative report that includes the following information:
   1. Explanation of the overall plan to complete the project, including where the work will begin and how the work and crews will flow through the project
   2. Use and application of the workdays per week, number of shifts per day, number of hours per shift, holidays observed, and how the schedule accommodates adverse weather days for each month of activity
   3. If the project is a multi-year project, then identify the work to be completed in each construction season
   4. A statement explaining why the scheduled completion date is forecast to occur before or after the contract completion date.
   5. An explanation stating why any of the contract milestone dates are forecast to occur late.
   6. A description of problems or issues anticipated
   7. A description of anticipated delays, including:
      a. Identification of the delayed activity by activity ID and description
      b. Type of delay
      c. Cause of the delay
      d. Effect of the delay on other activities, milestones, and completion dates
      e. Identification of the actions needed to avoid or mitigate the delay
      f. A description of the critical path
      g. A description of work paths with total float values within 20 workdays of the critical path’s total float value. For example, if the critical path has a total float value of zero, then describe all the work paths with total float values of 20 or less.
      h. A statement identifying constraints and an explanation of the reason for and purpose of each constraint.
      i. A statement describing the status of required permits.
      j. The statement describing the reason for the use of each lag.

E. Narrative Reports for the Monthly Schedule Update and Revised Schedule. For each submission of the monthly schedule update and revised schedule provide a narrative report that includes the following information:
   1. A description of the status of the scheduled completion date (and any contract milestone date(s)) since the last schedule submitted
   2. A statement explaining why the scheduled completion date is forecast to occur before or after the contract completion date. An explanation stating why any of the contract milestone dates are forecasted to occur late
   3. A description of the work performed since the last schedule update
   4. A description of unusual labor, shift, equipment, or material conditions or restrictions encountered or anticipated
   5. A description of the problems encountered or anticipated since the last schedule submission
   6. A statement that identifies and describes any current and anticipated delays. A discussion of delays in the narrative report does not constitute notice and does not replace the need for the contractor to provide notice as required by the contract. Include the following:
      a. Identification of the delayed activity by activity ID and description
      b. Type of delay
      c. Cause of the delay
      d. Effect of the delay on other activities, milestones, and completion dates
      e. Identification of the actions needed to avoid or mitigate the delay
      f. A description of the critical path
      g. A description of changes in the critical path and schedule completion date (for the project or its milestones) from the last schedule submission
      h. Descriptions of the status of work paths that have total float values within 20 workdays of the critical path identified in the previous schedule submission
      i. Descriptions of work paths with total float values within 20 workdays of the critical path’s total float value. For example, if the critical path has a total float value of negative 25, then

show all the near-critical paths with total float values of negative 5 or less.

j. A statement or Schedule Comparison Report that identifies the changes made between the previous schedule submission and the current proposed schedule, including, but not limited to:
   1) Data date
   2) Completion date
   3) Activity code assignments
   4) Scheduling options
   5) Activity descriptions
   6) Added activities
   7) Deleted activities
   8) Added activity relationships
   9) Deleted activity relationships
   10) Activity original durations
   11) Activity remaining durations
   12) Activity actual start and finishes
   13) Percent complete
   14) Constraints
   15) Activity resources
   16) Activity costs
   17) Activity coding

k. A statement providing the status of pending items, including, but not limited to:
   1) Permits
   2) Change orders
   3) Time extension requests
   4) Noncompliance or similar notices are indicating deficiencies in the contractor’s performance.

7. Prior to Baseline Schedule Acceptance.

a. At the time of the Pre-Construction Conference, prior to the issuance of the project Notice to Proceed, the Contractor and the Contractor’s Scheduling Consultant, will arrange a separate meeting with the Contracting Officer and/or the VA COR to discuss the requirements of this specification in detail. The Contractor and the Contractor’s scheduling consultant, will acknowledge, in writing, their understanding and compliance with the requirement of this specification.

b. With exception of bonds, insurance, and limited mobilization cost associated with preparatory work such as site trailers, staging areas, haul roads etc., the approval of the baseline NAS schedule is a condition precedent to:
   1) Processing of contractor's pay request(s) for any construction activities/items of work.
   2) Review of any schedule updates.
c. Government review comments on the contractor's schedule will not relieve the contractor from compliance with requirements of this specification section and the remaining contract documents.

1.8 QUALITY ASSURANCE

A. Quality assurance of the schedule must conform to the following standards
   1. DCMA 14-point Schedule Assessment Guidelines
   2. GAO's Schedule assessment guide - Best Practices for Project Schedules Appendix II.

1.9 PAYMENT TO THE CONTRACTOR

A. Monthly, the contractor shall submit an application and certificate for payment using VA Form 10-6001a or the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.232 – Article 71 Including NAS-CPM for (PAYMENTS UNDER FIXED PRICE CONSTRUCTION). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and electronic files of the resulting monthly updated schedule, provided in both PDF and native scheduling software formats.
B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.
C. Payment for adjust and test activities will be made only after the Contractor has demonstrated that each of the systems is substantially complete and operates as required by the contract. The Contractor must adequately document

1.10 PAYMENT AND PROGRESS REPORTING

A. Monthly schedule update meetings will be held on dates mutually agreed to by the VA COR and the Contractor. Contractor and their scheduling consultant shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the VA COR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
5. Completion percentage for all completed and partially completed activities/events.
6. Logic and duration revisions required by this section of the specifications.
7. Activity/event duration and percent complete shall be updated independently.

B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the VA COR with reports in accordance with the Article, PROJECT SCHEDULE REQUIREMENTS, specified.

C. After completing the monthly schedule update, the contractor’s representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and COR for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the COR. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.3 and 1.7. This electronic submission is separate from the regular monthly

project schedule update requirements and shall be submitted to the COR within fourteen (14) calendar days of completing the regular schedule update. Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.

D. Following approval of the Baseline Schedule, the VA, the General Contractor, its approved CPM Consultant, VA COR, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.11 RESPONSIBILITY FOR COMPLETION

A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all the following remedial actions:
   1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
   2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
   3. Reschedule the work in conformance with the specification requirements.

B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the VA Contracting Officer for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a clearly explained narrative justification, CPM data and supporting evidence as the VA COR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer produced calendar dated schedule for the time period in question and all other relevant information.

B. Actual delays in activities/events which, according to the computer produced calendar dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 – 4 (Changes). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

D. All delays due to non-work activities/events such as RFI’s, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month-by-month basis.

- - - END - - -

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SECTION 01 33 23

SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

PART 1 – GENERAL

1.1 DESCRIPTION

A. This specification defines the general requirements and procedures for submittals. A submittal is information submitted for VA review to establish compliance with the contract documents.

B. Detailed submittal requirements are found in the technical sections of the contract specifications. The Contracting Officer may request submittals in addition to those specified when deemed necessary to adequately describe the work covered in the respective technical specifications at no additional cost to the government.

C. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor’s expense.

1.2 DEFINITIONS

A. Preconstruction Submittals: Submittals which are required prior to issuing contract notice to proceed or starting construction. For example, Certificates of insurance; Surety bonds; Site-specific safety plan; Construction progress schedule; Schedule of values; Submittal register; List of proposed subcontractors.

B. Shop Drawings: Drawings, diagrams, and schedules specifically prepared to illustrate some portion of the work. Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be integrated and coordinated.

C. Product Data: Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions, and brochures, which describe and illustrate size, physical appearance, and other characteristics of materials, systems, or equipment for some portion of the work. Samples of warranty language when the contract requires extended product warranties.

D. Samples: Physical examples of materials, equipment, or workmanship that illustrate functional and aesthetic characteristics of a material or

product and establish standards by which the work can be judged. Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project. Field samples and mock-ups constructed to establish standards by which the ensuing work can be judged.

E. Design Data: Calculations, mix designs, analyses, or other data pertaining to a part of work.

F. Test Reports: Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work. Report which includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

G. Certificates: Document required of Contractor, or of a manufacturer, supplier, installer, or subcontractor through Contractor. The purpose is to document procedures, acceptability of methods, or personnel qualifications for a portion of the work.

H. Manufacturer's Instructions: Pre-printed material describing installation of a product, system, or material, including special notices and MSDS concerning impedances, hazards, and safety precautions.

I. Manufacturer's Field Reports: Documentation of the testing and verification actions taken by manufacturer's representative at the job site on a portion of the work, during or after installation, to confirm compliance with manufacturer's standards or instructions. The documentation must indicate whether the material, product, or system has passed or failed the test.

J. Operation and Maintenance Data: Manufacturer data that is required to operate, maintain, troubleshoot, and repair equipment, including manufacturer's help, parts list, and product line documentation. This data shall be incorporated in an operations and maintenance manual.

K. Closeout Submittals: Documentation necessary to properly close out a construction contract. For example, Record Drawings and as-built drawings. Also, submittal requirements necessary to properly close out a phase of construction on a multi-phase contract.

1.3 SUBMITTAL REGISTER

A. The submittal register will list items of equipment and materials identified in the contract documents.

B. The submittal register will serve as a scheduling document for submittals and will be used to control submittal actions throughout the contract period.

C. The VA will provide a blank submittal register in electronic format. Thereafter, the Contractor shall fill in the blank register with the required submittals as documented in the project spec. The Contractor shall track all submittals by maintaining a complete list, including completion of all data columns, including dates on which submittals are received and returned by the VA.

D. Blank digital register provided for Contractor use below

ENG_FORM_4288-R.pdf

D. The Contractor shall update the submittal register as submittal actions occur and maintain the submittal register at the project site until final acceptance of all work by Contracting Officer.

E. The Contractor shall submit formal monthly updates to the submittal register in electronic format. Each monthly update shall document actual submission and approval dates for each submittal.

1.4 SUBMITTAL SCHEDULING

A. Submittals are to be scheduled, submitted, reviewed, and approved prior to the acquisition of the material or equipment.

B. Coordinate scheduling, sequencing, preparing, and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow time for potential resubmittal.

C. Submittal Resubmission, submittals not approved shall be resubmitted for review within 14 calendar days of return.

D. No delay costs or time extensions will be allowed for time lost in late submittals or resubmittals.

E. All submittals are required to be approved prior to the start of the specified work activity.

1.5 SUBMITTAL PREPARATION

A. Each submittal is to be complete and in sufficient detail to allow ready determination of compliance with contract requirements.

B. Collect required data for each specific material, product, unit of work, or system into a single submittal. Prominently mark choices, options, and portions applicable to the submittal. Partial submittals will not be accepted for expedition of construction effort. Submittal will be returned without review if incomplete.

C. If available product data is incomplete, provide Contractor-prepared documentation to supplement product data and satisfy submittal requirements.

D. All irrelevant or unnecessary data shall be removed from the submittal to facilitate accuracy and timely processing. Submittals that contain the excessive amount of irrelevant or unnecessary data will be returned without review.

E. Provide a transmittal form for each submittal with the following information:

1. Project title, location and number.
2. Construction contract number.
3. Date of the drawings and revisions.
4. Name, address, and telephone number of subcontractor, supplier, manufacturer, and any other subcontractor associated with the submittal.
5. List paragraph number of the specification section and sheet number of the contract drawings by which the submittal is required.
6. When a resubmission, add alphabetic suffix on submittal description. For example, submittal 18 would become 18A, to indicate resubmission.
7. Product identification and location in project.

F. The Contractor is responsible for reviewing and certifying that all submittals are in compliance with contract requirements before submitting for VA review. Proposed deviations from the contract requirements are to be clearly identified. All deviations submitted must include a side by side comparison of item being proposed against item specified. Failure to point out deviations will result in the VA requiring removal and replacement of such work at the Contractor's expense.

G. Stamp, sign, and date each submittal transmittal form indicating action taken.

H. Stamp used by the Contractor on the submittal transmittal form to certify that the submittal meets contract requirements is to be similar to the following:

CONTRACTOR
(Firm Name)
_____Approved
_____Approved with corrections as noted on submittal data and/or attached sheets(s)
SIGNATURE: _____
TITLE: _____
DATE: _____

1.6 SUBMITTAL FORMAT AND TRANSMISSION

A. Provide submittals in electronic format, with the exception of material samples. Use PDF as the electronic format, unless otherwise specified or directed by the Contracting Officer.

B. Compile the electronic submittal file as a single, complete document. Name the electronic submittal file specifically according to its contents.

C. Electronic files must be of sufficient quality that all information is legible. Generate PDF files from original documents so that the text included in the PDF file is both searchable and can be copied. If documents are scanned, Optical Character Resolution (OCR) routines are required.

D. All electronic document submittals should be sent through an FTP File Sharing system. Confirm that the electronic FTP file sharing system can be accessed from the VA computer network. The Contractor is

responsible for setting up, providing, and maintaining the electronic FTP file sharing system for the construction contract period of performance.

E. Provide hard copies of submittals when requested by the Contracting Officer. Up to 3 additional hard copies of any submittal may be requested at the discretion of the Contracting Officer, at no additional cost to the VA.

1.7 SAMPLES

A. Submit two sets of physical samples showing range of variation, for each required item.

B. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified.

C. When color, texture, or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

D. Before submitting samples, the Contractor is to ensure that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

E. The VA reserves the right to disapprove any material or equipment which previously has proven unsatisfactory in service.

F. Physical samples supplied maybe requested back for use in the project after reviewed and approved.

1.8 OPERATION AND MAINTENANCE DATA

A. Submit data specified for a given item within 30 calendar days after the item is delivered to the contract site.

B. In the event the Contractor fails to deliver O&M Data within the time limits specified, the Contracting Officer may withhold from progress payments 50 percent of the price of the item with which such O&M Data are applicable.

1.9 TEST REPORTS

COR may require specific test after work has been installed or completed which could require contractor to repair test area at no additional cost to contract.

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1.10 VA REVIEW OF SUBMITTALS AND RFIS

A. The VA will review all submittals for compliance with the technical requirements of the contract documents. The Architect-Engineer for this project will assist the VA in reviewing all submittals and determining contractual compliance. Review will be only for conformance with the applicable codes, standards and contract requirements.

B. Period of review for submittals begins when the VA COR receives submittal from the Contractor.

C. Period of review for each resubmittal is the same as for initial submittal.

D. VA review period is 21 calendar days for submittals.

E. VA review period is 21 calendar days for RFIs.

F. The VA will return submittals to the Contractor with the following notations:

1. "Approved": authorizes the Contractor to proceed with the work covered.
2. "Approved as noted": authorizes the Contractor to proceed with the work covered provided the Contractor incorporates the noted comments and makes the noted corrections.
3. "Disapproved, revise and resubmit": indicates noncompliance with the contract requirements or that submittal is incomplete. Resubmit with appropriate changes and corrections. No work shall proceed for this item until resubmittal is approved.
4. "Not reviewed": indicates submittal does not have evidence of being reviewed and approved by Contractor or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals after taking appropriate action.

1.11 APPROVED SUBMITTALS

A. The VA approval of submittals is not to be construed as a complete check, and indicates only that the general method of construction, materials, detailing, and other information are satisfactory.

B. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project.

Non-compliant material incorporated in the work will be removed and replaced at the Contractor's expense.

C. After submittals have been approved, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

D. Retain a copy of all approved submittals at project site, including approved samples.

1.12 WITHHOLDING OF PAYMENT

Payment for materials incorporated in the work will not be made if required approvals have not been obtained.

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SECTION 01 33 23.01

Master Submittal List

PART 1- GENERAL

1.1 DESCRIPTION:

A. The Contractor shall submit a master submittal list.

B. The Master Submittal List identifies the minimum general requirements for submittals to be issued and is not intended to be all inclusive.

C. All items identified as "CRITICAL" shall be submitted and approved by VA prior to issuance of contractor mobilization.

1.2 MASTER SUBMITTAL LIST:

Section	Article	Description
01 33 23		**THIS SECTION APPLIES TO ALL SUBMITTALS IN THE PROJECT SPECIFICATIONS**
		DIVISION 01
01 32 16.15	1.3	Contractor's consultant qualification proposal
	1.5	Complete interim project schedule submittal "CRITICAL"
	1.5	Complete final project schedule submittal "CRITICAL"
	1.6	Included in the project schedules, Work activity/event cost data "CRITICAL"
01 35 26	1.3.B.1	Preconstruction Submittals: Accident Prevention Plan (APP) "CRITICAL"
	1.3.C.1	Reports: Monthly Contractor Health Safety and Environmental (HS&E) Performance Report
	1.3.C.2	Reports: Notifications and Reports
	1.3.C.3	Reports: Mishap Reports
	1.3.C.4	Reports: Near-Miss Reports
	1.3.C.5	Reports: LHE Inspection Reports
	1.3.C.6	Reports: Monthly Exposure Hour Reports
	1.3.D.1	Work Plans: Standard Lift Plan
	1.3.D.2	Work Plans: Critical Lift Plan
	1.3.D.3	Work Plans: Activity Hazard Analysis (AHA)
	1.3.D.4	Work Plans: Confined Space Entry Permit
	1.3.D.5	Work Plans: Hot Work Permit
	1.3.D.6	Work Plans: Radiography Operation Planning Work Sheet
	1.3.D.7	Work Plans: Portable Gauge Operations Planning Worksheet
	1.3.E.1	Certificates: Contractor Safety Self-Evaluation Checklist
	1.3.E.2	Certificates: Crane Operators/Riggers Certifications
	1.3.E.3	Certificates: Certificate of Compliance
	1.3.E.4	Certificates: Mobile Cranes Inspection Certificate
	1.3.E.5	Certificates: License Certificates
	1.3.E.6	Certificates: Machinery & Mechanized Equipment Certification Form
01 45 00	1.3	CQC inspection reports "CRITICAL"
01 45 29	1.3.A	Accreditation
	1.3.C	Written Reports
01 45 35	1.4.M	CQC Special Inspection Reports
	1.4.N	Special Inspector Qualifications
01 57 19	1.4.A.1	Environmental Protection Plan "CRITICAL"
01 74 19	1.5.B	Demolition Debris Management Plan "CRITICAL"
	1.5.C	Designated Manager -
	1.5.D	Monthly Summary
	1.5.E	Target waste diversion rate by material and an overall diversion rate
	1.5.F	Final report documenting the results of implementation of the preconstruction waste management plan
01 81 13	1.5.B	Sustainability Action Plan "CRITICAL"
	1.5.C	Low Pollutant-Emitting Materials Tracking Spreadsheet "CRITICAL"
	1.5.D	Construction Indoor Air Quality (IAQ) Management Plan "CRITICAL"
	1.5.E	Product Submittals
	1.5.F	Sustainable Construction Progress Reports
	1.5.G	Closeout Submittals

01 91 00	1.13.A	Preliminary Commissioning Plan "CRITICAL"
	1.13.B	Final Commissioning Plan
	1.13.C	Systems Functional Performance Test Procedure
	1.13.D	Pre-Functional Checklists
	1.13.E	Test and Inspection Reports
	1.13.F	Corrective Action Documents
	1.13.G	Preliminary Commissioning Report
	1.13.H	Final Commissioning Report
	1.13.I	Data for Commissioning

DIVISION 02		
02 21 13	1.3.A	Survey Drawings "CRITICAL"
02 83 33.13	1.6.B	Manufacturer's Literature and Data
	1.6.C	Test Reports
	1.6.D	Certificates
	1.6.E	Qualifications
	1.6.F	Record Documents

DIVISION 03		
03 30 00	1.6.B	Shop Drawings: Reinforcing steel complete shop drawings
	1.6.C	Mill Test Reports: Reinforcing steel and cement
	1.6.D	Manufacturer's Certificates: Abrasive aggregate, air-entraining admixture, chemical admixtures including chloride ion content, waterproof paper for curing concrete, liquid membrane-forming compounds for curing concrete, non-shrinking grout, liquid hardener, expansion joint filler, and adhesive biner
	1.6.E	Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology
	1.6.F	Test Report for Concrete Mix Designs: Trial mixes including water cement fly ash ratio curves, concrete mix ingredients, and admixtures.
	1.6.G	Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for flat slab/flat plate portions, prepared by a registered Professional Engineer. As a minimum, include timing of form stripping, reshoring, and timing of re-shore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by COR (see FORMWORK) or Contractor.
DIVISION 04		
04 05 13	1.4.B	Manufacturer's Literature and Data: Description of each product.
	1.4.C	Test Reports: Certify each product complies with specifications: Mortar and Admixtures.
	1.4.D	Certificates: Certify each product complies with specifications: Portland cement, masonry cement, mortar cement, hydrated lime, fine aggregate, and color admixture.
	1.4.E	Qualifications: Substantiate qualifications comply with specifications: Testing laboratory.
04 05 16	1.4.B	Manufacturer's Literature and Data: Description of each product.
	1.4.C	Sustainable Construction Submittals: Recycled content: Identify pre-consumer recycled content percentage by weight.
	1.4.D	Test Reports: Certify each product complies with specification: Grout, cement, and aggregate.
	1.4.E	Certificates: Certify each product complies with specifications: Blended hydraulic cement, Portland cement, grout, hydrated lime, and aggregate.
04 20 00	1.4.B	Submittal Drawings: 1. Fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies; 2. Special masonry shapes, profiles, and placement; and 3. Masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
	1.4.C	Manufacturer's Literature and Data: Description of each product and installation instructions.
	1.4.D	Samples: 1. Split-Face CMU Veneer: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of blocks, bond, and proposed mortar joints; 2. Concrete masonry units, when exposed in finish work; 3. Anchors and Ties: Each type; and 4. Joint Reinforcing: 1200 mm (48 inches) long each type.
	1.4.E	Sustainable Construction Submittals: Recycled Content: Identify postconsumer and pre consumer recycled content percentage by weight;
	1.4.F	Test reports: Certify products comply with specifications: Ceramic glazed facing brick.
	1.4.G	Certificates: Certify products comply with specifications: 1. Split-Face CMU Veneer; and 2. Solid and load bearing concrete masonry units, including fire resistant rated units.
	1.4.H	Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.
DIVISION 05		
	1.4.B	Submittal Drawings - "CRITICAL"

05 12 00	1.4.C	Test Reports
	1.4.D	Certificates
	1.4.E	Qualifications
	1.4.F	Delegated Design Drawings and Calculations
	1.4.G	Record Surveys
05 40 00	1.4.B	Shop Drawings
	1.4.C	Manufacturer's Literature and Data
05 50 00	1.3.B	Manufacturer's Literature and Data
	1.3.C	Shop Drawings
	1.3.D	Manufacturer's Certificates
	1.3.E	Design Calculations
	1.3.F	Setting drawings and instructions for installation of anchors
DIVISION 06		
06 10 00	1.3.B	Shop Drawings showing framing connection details, fasteners, connections and dimensions.
	1.3.C	Manufacturer’s Literature and Data: panels, hardware and adhesives, fire retardant treatment.
	1.3.D	Manufacturer’s certificate for unmarked lumber.
DIVISION 07		
07 13 52	1.4.C	Manufacturer's Literature and Data: Description of each product, Installation instructions, Warranty
	1.4.D	Samples: Waterproofing and Flashing Sheet, Insulation
	1.4.E	Test reports: Certify products comply with specifications.
	1.4.F	Certificates: Certify products comply with specifications.
	1.4.G	Qualifications: Substantiate qualifications comply with specifications, Installer with project experience list.
07 21 13	1.4.B	Submittal Drawings: Insulation type, thickness, and R value for each location.
	1.4.C	Manufacturer's Literature and Data: Description of each product, Adhesive indicating manufacturer recommendation for each application.
	1.4.D	Sustainable Construction Submittals: Recycled Content, Low Pollutant Emitting Materials.
07 22 00	1.4.B	Submittal Drawings: size, configuration, and installation details. Nailers, cants, and terminations, Layout of insulation showing slopes, tapers, penetrations, and edge conditions
	1.4.C	Manufacturer's Literature and Data: Description of each product
	1.4.D	Samples: Roof insulation, Fasteners
	1.4.E	Installer Qualifications
07 54 19	1.5.B	Submittal Drawings: Roofing membrane layout, Roofing membrane fastener pattern and spacing, Roofing membrane seaming and joint details, Roof membrane penetration details, Base flashing and termination details
	1.5.C	Manufacturer's Literature and Data: Description of each product. Minimum fastener pull out resistance. Installation instructions. Warranty. Product Data for Federally Mandated Bio Based Materials
	1.5.D	Sustainable Construction Submittals: Low Pollutant Emitting Materials, Energy Star label for roofing membrane
	1.5.E	Samples: Roofing Membrane, Base Flashing, Fasteners, Roofing Membrane Seam
	1.5.F	Certificates: Fire and windstorm classification, Energy performance requirements.
	1.5.G	Qualifications: Installer, including supervisors with project experience list, Manufacturer's field representative with project experience list.
	1.5.H	Field quality control reports.
	1.5.I	Temporary protection plan. Include list of proposed temporary materials.
	1.5.J	Operation and Maintenance Data: Maintenance manuals.
07 60 00	1.5.B	Shop Drawings: Flashings, Copings, Conductors, Expansion joints, Fascia-cant.
	1.5.C	Manufacturer's Literature and Data: Two-piece counterflashing, Thru wall flashing, Expansion joint cover, each type, Nonreinforced, elastomeric sheeting, Copper clad stainless steel, Polyethylene coated copper, Bituminous coated copper, Copper covered paper, Fascia-cant
	1.5.D	Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.
07 71 00	1.5.B	Samples: color-anodized aluminum with coating with integral color and texture.
	1.5.C	Shop Drawings: design, details of construction, installation and fastenings.
	1.5.D	Manufacturer's Literature and Data.
	1.5.E	Certificates: Stating that aluminum has been given specified thickness of anodizing.
07 84 00	1.3.B	Installer qualifications.
	1.3.C	Inspector qualifications.
	1.3.D	Manufacturer’s literature, data, and installation instructions for types of firestopping and smoke stopping used
	1.3.E	List of FM, UL, or WH classification number of systems installed
	1.3.F	Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

	1.3.G	Submit certificates from manufacturer attesting that firestopping materials comply with the specified requirements
07 92 00	1.5.C	Installer qualifications
	1.5.D	Contractor certification
	1.5.E	Manufacturer's installation instructions for each product used
	1.5.F	Cured samples of exposed sealants for each color.
	1.5.G	Manufacturer's Literature and Data: Primers , Sealing compound
	1.5.H	Manufacturer warranty
DIVISION 08		
08 11 13	1.4.B	Submittal Drawings: Show size, configuration, and fabrication and installation details.
	1.4.C	Manufacturer's Literature and Data: Description of each product. Include schedule showing each door and frame requirements for openings. Installation instructions.
	1.4.D	Test reports for Sound rated door
	1.4.E	Qualifications: Manufacturer with project experience list
	1.4.F	Blast Design Calculations
08 71 00	1.6.B	Hardware Schedule
	1.6.C	Samples and Manufacturers' Literature: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified
	1.6.D	Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein.
08 80 00	1.5.B	Manufacturer's Certificates: Certificate stating that fire-protection and fire-resistive glazing units meet code requirements for fire-resistance-rated assembly and applicable safety glazing requirements
	1.5.C	Manufacturer Warranty
	1.5.D	Manufacturer's Literature and Data: Glass. Elastic compound for metal sash glazing. Glazing cushion. Sealing compound.
	1.5.E	Samples
DIVISION 09		
09 05 16	1.3.B	Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer
	1.3.C	Product Data: Moisture remediation system. Underlayment Primer. Cementitious Self-Leveling Underlayment. Cementitious Trowel-Applied Underlayment
	1.3.D	Test Data: Moisture test and pH results
09 91 00	1.3.B	Painter qualifications.
	1.3.C	Manufacturer's Literature and Data: manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List"
	1.3.D	Sample Panels: Show Color, Transparent Finishes, labels
	1.3.E	Sample of identity markers if used
	1.3.F	Manufacturers' Certificates indicating compliance with specified requirements
DIVISION 10		
10 11 23	1.3.B	Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.
	1.3.C	Manufacturer's Literature and Data: Bulletin board. Glass door bulletin board.
	1.3.D	Samples: Tackboard material. Frame material
	1.3.E	Manufacturer’s qualifications
10 14 00	1.4.B	Interior Sign Samples: Sign panels and frames, with letters and symbols. Color samples of each color. Sample of typeface, arrow and symbols
	1.4.C	Exterior Sign Samples: samples of each color and material.
	1.4.D	Manufacturer's Literature: Showing the methods and procedures proposed for the anchorage of the signage system to each surface type. Manufacturer’s printed specifications and maintenance instructions.
	1.4.E	Sign Location Plan, showing location, type and total number of signs required.
	1.4.F	Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes
	1.4.G	Full size layout patterns for dimensional letters.
	1.4.H	Manufacturer’s qualifications.
	1.4.I	Installer’s qualifications
10 44 13	1.3.B	Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction.
DIVISION 23		
23 05 11	1.4.G	Coordination/Shop Drawings“CRITICAL”
	1.4.H	Manufacturer's Literature and Data “CRITICAL”
	1.4.J	Maintenance Data and Operating Instructions
	1.4.K	Approved Equipment Submittals to T&B Contractor
	1.4.L	Completed system readiness Checklist
	1.4.M	Training Plans and instructor qualifications
	1.5.F	Welding Certifications “CRITICAL”
	1.7	As-Built Documentation

23 05 41	1.4.A	Shop Drawings, and product data. "CRITICAL"
	1.4.C.1	Vibration Isolators (Floor mounting and Hangers)
	1.4.C.2	Bases
	1.4.D	Load Calculations for selections
23 07 11	1.4.A	Shop Drawings and product data
	2.1	Fiberglass Duct Wrap Insulation"CRITICAL"
	2.2	Flexible Elastomeric Cellular Thermal Insulation.
	2.3	Insulation Facings and Jackets. "CRITICAL"
	2.4	Pipe Covering Protection Saddles "CRITICAL"
	2.12	Adhesive, Mastic, Cements
	2.13	Mechanical Fasteners "CRITICAL"
	2.14	Reinforcement and Finishes
	2.15	Firestopping Material
	2.16	Flame and Smoke"CRITICAL"
23 08 00	1.6.A	List of Submittals Required by Commissioning Agent "CRITICAL"
23 09 00	2.1	Coordinated automatic controls shop drawings
23 09 13	1.4 and Part 2	Piping shop standards "CRITICAL"
	1.4 and Part 3	Coordinated Shop Drawings "CRITICAL"
	2.8	Isolation valves and balancing valves"CRITICAL"
	2.9	Water Flow Measuring Devices
	2.12	Plate and Frame Heat Exchangers"CRITICAL"
	2.12	Air separator "CRITICAL"
	2.12	Expansion tank "CRITICAL"
	2.12	Side Stream Filtration System "CRITICAL"
	2.12	Makeup Water pressure regulator and relief valve
	2.13	Pressure gauges
	2.15	Thermometers
23 21 23	1.4, 2.1	Centrifugal Pumps "CRITICAL"
	1.4, 2.1	Manufacturer's Literature and Data "CRITICAL"
	1.4	O&M Manuals
23 22 13	1.4 and Part 2	Piping shop standards "CRITICAL"
	1.4 and Part 3	Coordinated Shop Drawings "CRITICAL"
	2.5	Isolation valves "CRITICAL"
23 23 00	1.4.A	Shop Drawings, and product data "CRITICAL"
	1.4.A.1.m	Soldering and Brazing Materials"CRITICAL"
	2.1	Piping and fittings"CRITICAL"
	2.2	Pipe Supports"CRITICAL"
	2.3	Refrigerants and oil"CRITICAL"
	2.4	Pipe/conduit penetration cover"CRITICAL"
	2.5	Pipe insulation"CRITICAL"
	1.4.D	Welding Certificates"CRITICAL"
	1.4.E	Manufacturers pipe sizing and design schematic "CRITICAL"
	1.4.D	Refrigerant Valves and Accessories
	1.4.B.2	Layout of Refrigerant Piping and Accessories"CRITICAL"
23 25 00	1.4	Corrosion inhibitors and biocide "Material Safety Data Sheets"
	1.4	Shot Feeder
	1.4	Chemical feed pumps and accessories, conductivity controls and blowdown
	1.4	O&M Manuals
23 31 00	1.4	Sheet Metal shop standards "CRITICAL"
	1.4	Coordinated Shop Drawings "CRITICAL"
23 34 00	1.4, 2.1, 2.2	Fans-All types "CRITICAL"
	1.4	O&M Manuals
23 37 00	1.4, 2.2	Air Outlets and Inlets "CRITICAL"
	1.4, 2.3	Wire mesh grille "CRITICAL"
23 64 00	1.5, 2.1	Centrifugal Water Cooled Chillers "CRITICAL"
	1.5, 2.1	Manufacturer's Literature and Data
	1.5, 2.1	IEER and COP Performance Ratings
	1.5	O&M Manuals
	1.5, 2.2	Refrigerant leak monitor and accessories "CRITICAL"
23 81 43	1.4, 2.1	Ductless Split Heat Pumps
	1.4, 2.1	IEER and COP Performance Ratings
	1.4	O&M Manuals

DIVISION 26		
26 05 13	1.5.A.1	Shop Drawings “CRITICAL”
	1.5.A.2	Samples
	1.5.A.3.a	Certifications, factory test reports
	1.5.A.3.b	Certifications, field test reports
	1.5.A.3.c	Certifications, compatibility
	1.5.A.3.d	Certifications, prior to final inspection
	1.5.A.4	Qualified Worker Approval
26 05 19	1.4.A.1	Shop Drawings
	1.4.A.2	Certifications
26 05 26	1.4.A.1	Shop Drawings
	1.4.A.2	Test Reports
	1.4.A.3	Certifications
26 05 33	1.4.A.1	Shop Drawings
	1.4.A.2	Certifications
26 05 73	1.4.A.1	Product Data “CRITICAL”
	1.4.A.2	Complete Overcurrent Protective Device Coordination Study “CRITICAL”
	1.4.A.3	Certifications
26 08 00	1.6.A	List of submittals “CRITICAL”
26 09 23	1.4.A.1	Shop Drawings
	1.4.A.2	Manuals
	1.4.A.3	Certifications
26 12 19	1.5.A.1	Shop Drawings “CRITICAL”
	1.5.A.2	Manuals
	1.5.A.3	Certifications
26 22 00	1.4.A.1	Shop Drawings
	1.4.A.2	Manuals
	1.4.A.3	Certifications
26 24 13	1.5.A.1	Shop Drawings “CRITICAL”
	1.5.A.2	Manuals
	1.5.A.3	Certifications
26 24 16	1.4.A.1	Shop Drawings
	1.4.A.2	Manuals
	1.4.A.3	Certifications
26 27 26	1.4.A.1	Shop Drawings
	1.4.A.2	Manuals
	1.4.A.3	Certifications
26 29 11	1.4.A.1	Shop Drawings
	1.4.A.2	Manuals
	1.4.A.3	Certifications
	3.4	Spare Parts
26 29 21	1.4.A.1	Shop Drawings
	1.4.A.2	Manuals
	1.4.A.3	Certifications
	3.3	Spare Parts

26 43 13	1.4.A.1	Shop Drawings
	1.4.A.2	Manuals
	1.4.A.3	Certifications
26 51 00	1.4.A.1	Shop drawings
	1.4.A.2	Manuals
	1.4.A.3	Certifications
DIVISION 27		
~~27 05 11~~	~~1.7.B~~	~~Parts List~~
	~~1.7.D~~	~~Source Quality~~
	~~1.7.E~~	~~Installer Qualifications~~
	~~1.7.G~~	~~Anchors and Supports~~
	~~1.7.H~~	~~Test Equipment List~~
	~~1.7.I~~	~~Drawings~~
	~~1.7.K~~	~~Test Reports (pre-final)~~
	~~1.8.A~~	~~Pre-Closeout documents~~
	~~1.8.B~~	~~Maintenance and Operations Manuals~~
	~~1.8.C~~	~~Record Wiring Diagrams~~
	~~1.8.D~~	~~Service Qualifications~~
	~~1.9~~	~~Maintenance Materials~~
~~27 05 26~~	~~2.1~~	~~Bonding Busbars~~
	~~2.4~~	~~Bonding Conductors~~
	~~2.5~~	~~Overvoltage Surge Protectors~~
~~27 05 33~~	~~1.3.A.1~~	~~Size and location of cabinets, splice boxes, and pull boxes~~
	~~1.3.A.2~~	~~Layout of conduit penetrations~~
	~~1.3.A.3~~	~~Materials~~
	~~1.3.B~~	~~Certification letter~~
~~27 05 53~~	~~2.1~~	~~Equipment and Component Labels~~
~~27 08 00~~	~~1.4.B~~	~~Pre-Functional Checklists~~
	~~1.4.C~~	~~Training agendas, Trainer resumes~~
~~27 11 16~~	~~2.4~~	~~Telecommunications Enclosures~~
~~27 11 19~~	~~2.1~~	~~Copper Patch Panels~~
	~~2.2~~	~~Fiber Optic Distribution Cabinets~~
	~~2.5~~	~~Horizontal Cable managers~~
	~~2.6~~	~~Blanking Panels~~
~~27 11 26~~	~~2.1~~	~~Rack-mounted UPS~~
~~27 15 00~~	~~1.3.A.1~~	~~Layout Drawing of each cabinet and rack~~
	~~1.3.B.1~~	~~Certification from OEM~~
	~~1.3.B.2~~	~~Pre-acceptance Certification~~
	~~1.3.B.4~~	~~Test Equipment Certifications~~
	~~1.3.C~~	~~OEM Closeout certification~~
	~~2.2~~	~~Equipment and Materials~~
	~~2.3~~	~~Distribution Equipment and Systems~~
	~~3.2.A~~	~~Interim Inspection Results~~
	~~3.2.B~~	~~Pretesting Results~~
	~~3.2.F~~	~~Total System Acceptance Test~~
~~27 15 13~~	~~2.1~~	~~Copper (UTP) Horizontal Cables~~
~~27 16 19~~	~~2.1~~	~~Copper (UTP) Patch Cables~~
	~~2.2~~	~~Fiber Optic Patch Cables~~
DIVISION 28		
~~28 05 00~~	~~1.6.E.6.f~~	~~Manual Content~~
	~~1.6.F~~	~~Group 1 Technical Data Package~~
	~~1.6.G~~	~~Group II Technical Data Package~~
	~~1.6.H~~	~~Group III Technical Data Package~~
	~~1.6.I~~	~~Group IV Technical Data Package~~
	~~1.6.J~~	~~Group V Technical Data Package~~
	~~1.6.K~~	~~FIPS 201 Compliance Package~~
	~~1.6.M~~	~~Samples~~
	~~1.6.N~~	~~System Readiness Checklists~~
~~28 05 13~~	~~2.1~~	~~General~~
	~~2.3~~	~~UTP~~
	~~2.5~~	~~Optical Fiber Cable~~
	~~2.11~~	~~Low-Voltage Control Cable~~
	~~2.12~~	~~Control-Circuit Conductors~~
	~~2.14~~	~~Identification Products~~
	~~2.16~~	~~Wire lubricating compound~~

~~28 05 26~~	~~1.3.B~~	~~Shop Drawings~~
	~~1.3.C~~	~~Test Reports~~
	~~1.3.D~~	~~Certifications~~
~~28 05 28.33~~	~~2.2~~	~~Conduit~~
	~~2.4~~	~~Conduit Fittings~~
	~~2.6~~	~~Outlet, Junction, and Pull Boxes~~
	~~2.7~~	~~Cabinets~~
	~~2.11~~	~~Sleeves for Raceways~~
~~28 08 00~~	~~3.2~~	~~Pre-functional checklists~~
	~~3.3~~	~~Contractors Tests~~
	~~3.4~~	~~Systems Functional Performance Testing~~
	~~3.5~~	~~Training plan~~
~~28 16 00~~	~~2.3~~	~~Enclosures~~
	~~2.6~~	~~Control Panel~~
	~~2.7~~	~~Keypads~~
	~~2.10~~	~~Exterior Detection Devices~~
	~~2.11~~	~~Interior Detection Devices~~
	~~2.13~~	~~Power Supply~~
	~~2.14~~	~~Audible and Visual Alarm Devices~~
~~28 23 00~~	~~2.2~~	~~Cameras~~
	~~2.12~~	~~Wires and Cables~~
~~28 31 00~~	~~1.4.B~~	~~Shop drawings including floor plans, riser diagrams, detailed wiring diagrams~~
	~~1.4.B.5~~	~~As-built drawings~~
	~~1.4.C.1~~	~~Maintenance and operation manuals including technical data sheets~~
	~~1.4.C.2~~	~~Updated maintenance and operation manuals including as-installed conditions, programming information, and certificates~~
	~~1.4.D~~	~~Certifications~~
	~~1.5~~	~~Warranty~~
	~~3.5.B~~	~~Sequence of Operation summary and troubleshooting guide~~
DIVISION 31		
31 20 11	1.7.B	Rock Excavation Report
	1.7.C	Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.
DIVISION 32		
32 05 23	1.5.B.1	Submittal Drawings: Show size, configuration, fabrication and installation details.
	1.5.B.2	Submittal Drawings: Show reinforcing.
	1.5.B.3	Submittal Drawings: Include jointing plan for concrete pavements, curbs, and gutters.
	1.5.C.1	Manufacturer's Literature and Data: Description of each product.
	1.5.C.2	Manufacturer's Literature and Data: Installation instructions.
	1.5.D.1	Samples: Exposed Aggregate Concrete Panel: 0.4 sq. m by 50 mm (4 sq. ft. by 2 inches) thick, 2 required, each color and finish.
	~~1.5.D.2~~	~~Samples: Colored Concrete Panel: As specified in Section 09 06 00, SCHEDULE FOR FINISHES, with mix data.~~
	1.5.E.1	Test reports: Concrete materials.
	1.5.E.2	Test reports: Select subbase materials.
	1.5.E.3	Test reports: Field test reports.
	1.5.F.1	Certificate: Expansion joint filler.
	1.5.F.2	Certificate: Reinforcement.
	1.5.F.3	Certificate: Curing materials.
	1.5.F.4	Certificate: Concrete protective coating.
	1.5.G.1	Qualifications: Installer.
	1.5.G.2	Qualifications: Land Surveyor.
	1.5.H	Concrete mix design.
	1.5.I	Select subbase job-mix design.
	1.5.J	Proposed hot and cold weather concreting methods.
	1.5.K.1	Land surveyor's construction staking notes, before placing concrete: Identify discrepancies between field conditions and Drawings.
32 12 16	1.5.B.1	Data and Test Reports: Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
	1.5.B.2	Data and Test Reports: Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
	1.5.B.3	Data and Test Reports: Job-mix formula.
	1.5.C.1	Certifications: Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
	1.5.C.2	Certifications: Asphalt cement certificate of conformance to Section 400 of the New York State Department of Transportation (NYSDOT) requirements.
	1.5.C.3	Certifications: Job-mix certification - Submit plant mix certification that mix equals or exceeds the NYSDOT Specifications.

	1.5.D	One copy of State Highway Department Specifications.
	1.5.E	Provide MSDS (Material Safety Data Sheets) for all chemicals used on the ground.
32 17 23	1.4.B.1	Submittal Drawings: Show pavement marking configuration and dimensions.
	1.4.B.2	Submittal Drawings: Show international symbol of accessibility at designated parking spaces.
	1.4.C.1	Manufacturer's Literature and Data: Description of each product.
	1.4.C.2	Manufacturer's Literature and Data: Application instructions.
	1.4.D.1	Samples: Paint: 200 mm (8 inches) square, each type and color.
	1.4.E	Certificates: Certify products comply with specifications.
	1.4.F.1	Qualifications: Installer with project experience list.
32 31 13	1.4.B.1	Submittal Drawings: Show size, configuration, fabrication and installation details.
	1.4.C.1	Manufacturer's Literature and Data: Description of each product.
	1.4.C.2	Manufacturer's Literature and Data: Installation instructions.
	1.4.D	Certificates: Certify each product complies with specifications
	1.4.D.1	Certificates: Fence alignment
	1.4.D.2	Certificates: Zinc-coating
	1.4.E	Qualifications: Substantiate qualifications comply with specifications
	1.4.E.1	Qualifications: Manufacturer with project experience list
	1.4.E.2	Qualifications: Installer with project experience list
32 90 00	1.6.B.1	Manufacturer's Literature and Data: Description of each product.
	1.6.B.2	Manufacturer's Literature and Data: Photographs: Color photographs of each plant species showing actual size and condition of plants to be provided with measuring device included for scale. Where more than 20 plants are required of any species, submit a minimum of three photographs of average, best, and worst quality plants to be provided. Include on each photograph, plant full scientific name, size, and source nursery.
	1.6.B.3	Manufacturer's Literature and Data: Installation instructions.
	1.6.B.4	Manufacturer's Literature and Data: Warranty.
	1.6.C.1	Samples: Trees and Shrubs: Full sized of each variety and size. Deliver samples to project site and maintain samples for duration of construction period.
	1.6.C.2	Samples: Organic and Compost Mulch: 0.5 L. (1 pint) sealed plastic bag of each required mulch, including label with percentage weight of each material and source representing material to be provided. Samples to match color, texture, and composition of installed material.
	1.6.C.3	Samples: Mineral Mulch: 1.0 kg (2 lb.) sealed plastic bag of mulch, including label with source. Samples to match color, texture, and composition of installed material.
	1.6.C.4	Samples: Filter Fabric: 300 by 300 mm (12 by 12 inches).
	1.6.C.5	Samples: Edging Materials and Accessories: Manufacturer's standard sizes.
	1.6.C.6	Samples: Tree Wrap: Width of panel by 300 mm (12 inches).
	1.6.D.1	Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
	1.6.D.2.a	Biobased Content: Show type and quantity for each product.
	1.6.E	Test reports: Certify products comply with specifications.
	1.6.F	Certificates: Certify products comply with specifications.
	1.6.F.1	Certificates: Plant Materials: Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease.
	1.6.F.2	Certificates: Seed and Turf Materials: Notarized certificate of product analysis.
	1.6.G	Qualifications: Substantiate qualifications comply with specifications.
	1.6.G.1	Qualifications: Installer, including supervisor with project experience list.
	1.6.H.1	Operation and Maintenance Data: Care instructions for each plant material.
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33 40 00	1.7.A	Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

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SAFETY REQUIREMENTS

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SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Professionals (ASSP):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning

A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites

A10.38-2013.....Basic Elements of an Employer’s Program to Provide a Safe and Healthful Work Environment American National Standard Construction and Demolition Operations

Z359.0-2012.....Definitions and Nomenclature Used for Fall Protection and Fall Arrest

Z359.1-2016.....The Fall Protection Code

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010..Guidelines for Design and Construction of Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2018.....Standard for Portable Fire Extinguishers

30-2018.....Flammable and Combustible Liquids Code

51B-2019.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2020.....National Electrical Code

70B-2019.....Recommended Practice for Electrical Equipment Maintenance

70E-2018 .....Standard for Electrical Safety in the Workplace

241-2019.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

703-2024.....Standard for Fire Retardant–Treated Wood and Fire-Retardant Coatings for Building Materials

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F. The Joint Commission (TJC)

TJC Manual .....Comprehensive Accreditation and Certification Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20 .....Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904 .....Reporting and Recording Injuries & Illnesses

29 CFR 1910 .....Safety and Health Regulations for General Industry

29 CFR 1926 .....Safety and Health Regulations for Construction Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. US Army Corps of Engineers Safety and Occupational Health (SOH) Requirements Publication No. EM 385-1-1, 2024 edition

1.2 DEFINITIONS:

A. Critical Lift. A lift with the hoisted load exceeding 75% of the crane’s maximum capacity; lifts made out of the view of the operator (blind picks); lifts involving two or more cranes; personnel being hoisted; and special hazards such as lifts over occupied facilities, loads lifted close to power-lines, and lifts in high winds or where other adverse environmental conditions exist; and any lift which the crane operator believes is critical.

B. OSHA “Competent Person” (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

C. Competent Person, Confined Space

The CP, Confined Space, is a person meeting the competent person requirements as defined EM 385-1-1 Appendix Q, with thorough knowledge of OSHA’s Confined Space Standard, 29 CFR 1910.146, and designated in writing to be responsible for the immediate supervision, implementation and monitoring of the confined space program, who through training, knowledge and experience in confined space entry is capable of identifying, evaluating and addressing existing and potential confined space hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

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D. Competent Person, Cranes and Rigging.

The CP, Cranes and Rigging, as defined in EM 385-1-1 Appendix Q, is a person meeting the competent person, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the Crane and Rigging Program, who through training, knowledge and experience in crane and rigging is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures regarding such hazards.

E. Competent Person, Excavation/Trenching.

A CP, Excavation/Trenching, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and 29 CFR 1926, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the excavation/trenching program, who through training, knowledge and experience in excavation/trenching is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

F. Competent Person, Fall Protection

The CP, Fall Protection, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and in accordance with ASSE/SAFE Z359.0, who has been designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the fall protection program, who through training, knowledge and experience in fall protection and rescue systems and equipment, is capable of identifying, evaluating and addressing existing and potential fall hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

G. Competent Person, Scaffolding

The CP, Scaffolding is a person meeting the competent person requirements in EM 385-1-1 Appendix Q and designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the scaffolding program. The CP for Scaffolding has enough training, knowledge and experience in scaffolding to correctly identify, evaluate and address existing and potential hazards and has the authority to take prompt corrective measures with regard to these hazards. CP qualifications must be

documented and include experience on the specific scaffolding systems/types being used, assessment of the base material that the scaffold will be erected upon, load calculations for materials and personnel, and erection and dismantling. The CP for scaffolding must have a documented, minimum of 8-hours of scaffold training to include training on the specific type of scaffold being used (e.g. mast-climbing, adjustable, tubular frame), in accordance with EM 385-1-1 Section 22.B.02.

H. Competent Person (CP) Trainer

A competent person trainer as defined in EM 385-1-1 Appendix Q, who is qualified in the material presented, and who possesses a working knowledge of applicable technical regulations, standards, equipment and systems related to the subject matter on which they are training Competent Persons. A competent person trainer must be familiar with the typical hazards and the equipment used in the industry they are instructing. The training provided by the competent person trainer must be appropriate to that specific industry. The competent person trainer must evaluate the knowledge and skills of the competent persons as part of the training process.

I. High Risk Activities

High Risk Activities are activities that involve work at heights, crane and rigging, excavations and trenching, scaffolding, electrical work, and confined space entry.

J. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

K. Qualified Person, Fall Protection (QP for FP)

A QP for FP is a person meeting the requirements of EM 385-1-1 Appendix Q, and ASSE/SAFE Z359.0, with a recognized degree or professional certificate and with extensive knowledge, training and experience in the fall protection and rescue field who is capable of designing, analyzing, and evaluating and specifying fall protection and rescue systems.

L. USACE Property and Equipment

Interpret "USACE" property and equipment specified in USACE EM 385-1-1 as Government property and equipment.

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M. High Visibility Accident. Any mishap which may generate publicity or high visibility.

N. Mishap: Mishap in this specification is defined according to the EM 385-1-1. A mishap is any unplanned, undesired event that occurs during the course of work being performed. This includes accidents, incidents, and near misses.

O. Mishap Criticality Categories

1. No impact/Near-Miss – near miss incidents that shall be investigated and reported to the VA within 24 hours.
2. Minor incident/impact – incidents that require first aid or result in minor equipment damage (less than $5000). These incidents must be investigated and reported to the VA within 24 hours.
3. Moderate incident/impact – Any work-related injury or illness that results in any of the following. These incidents must be investigated and are required to be reported to the VA within 2 hours.
    a. Days away from work (any time lost after day of injury/illness onset);
    b. Restricted work;
    c. Transfer to another job;
    d. Medical treatment beyond first aid;
    e. Loss of consciousness;
    f. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (5) above or,
    g. any incident that leads to major equipment damage (greater than $5000).
4. Major incident/impact – Any mishap that leads to fatalities, hospitalizations, amputations, and losses of an eye as a result of contractors' activities. Or any incident which leads to major property damage (greater than $20,000) and/or may generate publicity or high visibility. These incidents must be investigated and are required to be reported to the VA as soon as practical, but not later than 2 hours after the incident.

P. Load Handling Equipment (LHE)

LHE is a term used to describe cranes, hoists and all other hoisting equipment (hoisting equipment means equipment, including crane,

derricks, hoists and power operated equipment used with rigging to raise, lower or horizontally move a load).

Q. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by physician or registered personnel.

1.3 SUBMITTAL REQUIRMENTS:

A. Government approval or concurrence is required for submittals with a "G" designation; submittals not having a "G" designation are submitted for information only.

B. Preconstruction Submittals

1. Accident Prevention Plan (APP); G

C. Reports

1. Monthly Contractor Health Safety and Environmental (HS&E) Performance Report; G
2. Notifications and Reports;
3. Mishap Reports;
4. Near-Miss Reports;
5. LHE Inspection Reports
6. Monthly Exposure Hour Reports;

D. Work Plans

1. Standard Lift Plan; G
2. Critical Lift Plan; G
3. Activity Hazard Analysis (AHA); G
4. Confined Space Entry Permit
5. Hot Work Permit
6. Radiography Operation Planning Work Sheet; G
7. Portable Gauge Operations Planning Worksheet; G

E. Certificates

1. Contractor Safety Self-Evaluation Checklist
2. Crane Operators/Riggers Certifications; G
3. Certificate of Compliance
4. Mobile Cranes Inspection Certificate
5. License Certificates
6. Machinery & Mechanized Equipment Certification Form

1.4 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with the most recent edition of USACE EM 385-1-1,

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comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSP A10.34, and all applicable federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Resident Engineer, Regional Safety Engineer, Contracting Officer Representative or Government Designated Authority.

1.5 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that Mishap prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract. Specifically articulating the safety requirements found within these VA contract safety specifications and the latest version of the United States Army Corps of Engineers – Safety and Occupational Health (SOH) Requirements - EM 385-1-1 Manual. Model language and format can be found in Appendix A of the EM 385-1-1 Manual
2. Address both the Prime Contractors and the subcontractors work operations.
3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.

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4. Address all the elements/sub-elements and in order as follows:
   a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
      1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
      2) Plan approver (company/corporate officers authorized to obligate the company);
      3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).
   b. **BACKGROUND INFORMATION.** List the following:
      1) Contractor;
      2) Contract number;
      3) Project name;
      4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).
   c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor’s written safety program goals, objectives, and accident experience goals for this contract should be provided. The Statement of Safety and Health Policy must be signed by a company executive.
   d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:
      1) A statement of the employer’s ultimate responsibility for the implementation of his SOH program;
      2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
      3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA or EM 385-1-1 Competent/Qualified Person(s) requirements must be attached.;

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4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
5) Requirements for pre-task Activity Hazard Analysis (AHAs);
6) Lines of authority;
7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

e. **SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:
1) Identification of subcontractors and suppliers (if known);
2) Safety responsibilities of subcontractors and suppliers.

f. **TRAINING.**
1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc.…) and any requirements for periodic retraining/recertification are required.
3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
4) OSHA 10-hour Construction Outreach training within the past five years is required for all workers on site and the OSHA 30-hour Construction Outreach training within the past five years is required for Trade Competent Persons (CPs)

g. **SAFETY AND HEALTH INSPECTIONS.**
1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., “Site Safety and Health CP”), proof of inspector’s training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

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h. **MISHAP INVESTIGATION & REPORTING.**

1) The APP shall include identify person(s) responsible to provide the following to the Contracting Officer Representative:

1. Monthly HS&E Performance Report (Exposure Hours Data);
2. Mishap investigation reports;
3. Project site injury and illness logs;
4. Near-Miss reports;

i. **PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA and/or EM 385-1-1 compliance programs, the Contractor shall address all applicable occupational, patient, and public safety risks in site-specific compliance and accident prevention plans. These Plans shall include but are not limited to procedures for addressing the risks associated with the following:

1) Emergency response;
2) Contingency for severe weather;
3) Fire Prevention;
4) Medical Support;
5) Posting of emergency telephone numbers;
6) Prevention of alcohol and drug abuse;
7) Site sanitation (housekeeping, drinking water, toilets);
8) Night operations and lighting;
9) Hazard communication program;
10) Welding/Cutting “Hot” work;
11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
12) General Electrical Safety;
13) Hazardous energy control (LOTO);
14) Site-Specific Fall Protection & Prevention;
15) Excavation/trenching;
16) Asbestos abatement;
17) Lead abatement;
18) Crane Critical lift;
19) Respiratory protection;
20) Health hazard control program;
21) Radiation Safety Program;
22) Abrasive blasting;

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23) Heat/Cold Stress Monitoring;

24) Crystalline Silica Monitoring (Assessment);

25) Demolition plan (to include engineering survey);

26) Formwork and shoring erection and removal;

27) Pre-Cast Concrete;

28) Public (Mandatory compliance with ANSI/ASSP A10.34-2012);

29) Sub-contractor or cross-trade coordination;

C. Submit the APP to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction safety conference for acceptance. Work cannot proceed without an accepted APP.

D. Once accepted by the Contracting Officer Representative, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer in accordance with FAR Clause 52.236-13, *Accident Prevention*, until the matter has been rectified.

E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative or Government Designated Authority. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Resident Engineering Office and Contracting Officer within 2 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions to safeguard onsite personnel, visitors, the public and the environment.

1.6 ACTIVITY HAZARD ANALYSES (AHAS):

A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions,

equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.

C. Work shall not begin until the AHA for the work activity has been accepted by the Resident Engineer, Contracting Officer Representative or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA, EM 385-1-1, or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
   a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
   b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
3. Submit AHAs to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
4. The AHA list will be reviewed periodically (at least weekly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.

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5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative or Government Designated Authority for review for compliance.

1.7 PRECONSTRUCTION SAFETY CONFERENCE:

A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the pre-construction safety conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.

B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.

1.8 SAFETY MEETINGS:

Conduct safety meetings to review past activities, plan for new or changed operations, review pertinent aspects of appropriate AHA (by trade), establish safe working procedures for anticipated hazards, and provide pertinent Safety and Occupational Health (SOH) training and motivation. Conduct meetings at least once a month for all supervisors on the project location. The SSHO, supervisors, foremen, or CDSOs must conduct meetings at least once a week for the trade workers. Document meeting minutes to include the date, persons in attendance, subjects discussed, and names of individual(s) who conducted the meeting. Maintain documentation on-site and furnish copies to the Contracting Officer on request. Notify the Contracting Officer of all scheduled meetings 7 calendar days in advance.

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1.9 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

A. The Prime Contractor shall provide a Safety oversight team that includes a minimum of one (1) person at each project site, for each shift, to function as the Site Safety and Health Officer (SSHO). The Prime Contractor shall provide a minimum of one "Full-Time" SSHO at each project site, for each shift (with no other duties) that holds as current, a professional safety certification with at least 3 years of dedicated construction safety related experience. The SSHO shall ensure that the requirements of the VA and of 29 CFR 1926.16 are met for the project. The SSHO must be at the work site at all times, during construction activities, to implement and administer the Contractor's safety program and government-accepted Accident Prevention Plan. If the SSHO is off-site for a period longer than 8 hours, or one shift, and not exceeding 40 hours, or 5 shifts, a pre-approved Alternate Safety Officer shall be provided and shall fulfill the same roles and responsibilities as the primary SSHO. The Alternate Safety Officer shall have the required training, experience, and qualifications in accordance with EM 385-1-1 Section 01.A.17, and all associated sub-paragraphs. When the SSHO is temporarily (not to exceed 8 hours) off-site, a Designated Representative (DR) from the Prime Contractors' staff, as identified in the AHA may be used in lieu of an Alternate Safety Officer and shall be on the project site, at all times, when work is being performed. Note that the DR is a collateral duty safety position, with safety duties in addition to their full-time occupation. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.

B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations). However, the SSHO has be a separate qualified individual from the Prime

Contractor's Superintendent and/or Quality Control Manager with duties only as the SSHO

D. The SSHO or an equally qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor.* CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.10 TRAINING:

A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project.

B. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety Outreach class within the past five (5) years and:
   1. Seven (7) years of construction industry safety related experience.
   2. OR have a safety and health degree from an accredited university or college and five (5) years of construction industry safety related experience
   3. OR hold as current, a Certified Safety Professional (CSP) or a Construction Health and Safety Technician (CHST) certification and five (3) years of construction industry safety related experience.

C. The Alternate Safety Officer shall meet, at a minimum, the requirements of EM 385-1-1 Section 1 and have five (5) years of construction industry safety experience If the SSHO does not have a current certification, certification must be obtained within 90 days, maximum, of contract award.

D. All designated CPs shall have completed the OSHA 30-hour Construction Safety course and/or EM 385-1-1 40-hour training within the past 5 years. In addition, all CPs with high hazard work operations (such as

operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations) shall have a specialized formal course in the hazard recognition and control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.

E. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course within the past 5 years and any necessary safety training to be able to identify hazards within their work environment.

F. Submit training records associated with the above training requirements to Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction safety conference for acceptance.

G. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

H. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.11 INSPECTIONS:

A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection with a written report of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.

B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT shall be one that is not a part of the

immediate site project team. The individual can be a corporate safety professional or independently contracted who is not an immediate member of the construction project site team. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.

1. Results of the inspection will be documented with tracking of the identified hazards to abatement.
2. The Contracting Officer Representative will be notified immediately prior to start of the inspection and invited to accompany the inspection.
3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.
4. A report of the inspection findings with status of abatement will be provided to the Contracting Officer Representative within one week of the onsite inspection.

1.12 MISHAPS, OSHA 300 LOGS, AND EXPOSURE-HOURS:

A. The prime contractor shall establish and maintain a Near-Miss and Mishap reporting, recordkeeping, and analysis system to track and analyze all injuries and illnesses, high visibility incidents, and accidental property damage (both government and contractor) that occur on site. Notify and provide an initial report to the Contracting Officer Representative as soon as practical, but no more than two hours after any Moderate or Major Mishap, High Visibility Incidents, or any weight handling and hoisting equipment mishap. No Impact/Near-Miss and Minor Mishaps shall be reported within 24 hours or as soon as practical. Within the notification the sender shall include contractor name; contract title; type of contract; name of activity, installation or location where mishap occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of mishap (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the Mishap site until the Contracting Officer Representative determines whether a government investigation will be conducted.

B. Conduct a mishap investigation for all Mishaps including mishaps resulting in at least $20,000 in damages without injury, to establish the root cause(s) of the mishap. The Mishap investigation shall include images, 5 whys, the injured person’s firsthand account, any witness

accounts, methods of procedures, related AHA to the task, and corrective action plan signed by the president, vice president, or appropriate corporate-level leadership identified in the company's org chart for the project. Additionally, complete the VA Form 2162 (or equivalent) and provide the report to the Contracting Officer Representative within 7 calendar days of the accident. The Contracting Officer Representative will provide copies of any required or special forms.

C. A summation of all exposure-hours worked by the contractor and associated sub-contractors for each month will be reported to Contracting Officer Representative no later than the 10th day of the following month.

D. A summation of all Minor, Moderate, and Major incidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative upon request.

1.13 PERSONAL PROTECTIVE EQUIPMENT (PPE):

A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

B. Any PPE above and beyond the Mandatory PPE identified below and determined by the Contracting Officer or their Representative to be necessary in the performance of the Governments duties relative to this contract, shall be provided to the Government upon written notification by the Contracting Officer and at no additional expense to the Government. All PPE provided to the Government shall also be accompanied by any relevant or required training necessary to ensure its proper use.

C. Mandatory Minimum PPE includes:

1. Hard Hats – unless written authorization is given by the Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA and/or EM 385-1-1 regulations.

2. Safety glasses - unless written authorization is given by the Contracting Officer Representative in circumstances of no eye hazards, appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
3. Appropriate Safety Shoes – based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by Contracting Officer Representative in circumstances of no foot hazards.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.
5. High-visibility Safety Apparel – appropriate brightly colored clothing that feature some type of reflective material on them, such as safety vests, shall be worn by personnel or visitors on construction sites.

1.14 PRE-CONSTRUCTION RISK ASSESSMENT

A. Control of all construction-associated hazards that affect VA medical facilities, their occupants, services and mission-essential functions and capabilities is critical in all medical center facilities. VHA Pre-Construction Risk Assessments (PCRAs) for construction, renovation and maintenance projects are included with this contract solicitation with required mitigations of identified hazards. VHA-PCRAs will be re-validated and updated as needed based on but not limited to changes from original designs, affected individuals, areas/locations, scope, contractor means and methods, safety requirements, phasing, contractor competencies and capabilities.

B. Infection Prevention and Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. A detailed analysis of potential risks for infectious disease transmission affecting the care, treatment or services of patients or residents has been conducted. VHA Infection Control Risk Assessments (ICRAs) are included with this contract solicitation with required mitigation actions/activities. VHA-ICRAs will be re-validated and updated as needed based on changes in original designs, affected individuals, area(s) or location(s), scope,

contractor means and methods, infection prevention and control requirements, differing site conditions, phasing, contractor competencies and capabilities, and infectious disease outbreaks.

C. For work occurring at a VA medical facility, coordinate with the facility Safety Manager/Officer, as several aspects of this section directly relate to infection control risk assessments required in or adjacent to construction affecting occupied buildings accredited by The Joint Commission.

D. Products and Materials:

1. Sheet Plastic: Fire retardant polyethylene, 6-mil thickness meeting local fire codes
2. Barrier Doors: Self Closing One-hour fire-rated solid core wood in steel frame, painted.
3. Dust proof one-hour fire-rated drywall
4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer’s instructions.
5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose
6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches
7. Disinfectant: EPA-registered, Hospital-approved disinfectant or equivalent product
8. Portable Ceiling Access Module

1.15 DUST CONTROL

A. Contractor shall verify that dust will not be introduced into the facility through intake vents or building openings. HEPA filtration on intake vents is required where dust may be introduced.

B. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary.

C. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

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1.16 TUBERCULOSIS SCREENING

A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.

1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.17 FIRE SAFETY

A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representativefor review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.

B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

C. For work occurring at a VA medical facility, coordinate with the facility Safety Manager/Officer, as several aspects of this section directly relate to interim life safety measures required in or adjacent

to construction affecting occupied buildings accredited by The Joint Commission.

D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 20 feet exposing overall length, separate by 10 feet.

E. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas the areas that are described in phasing requirements and adjoining areas. Construct partitions of gypsum board or fire-retardant treated plywood (fire-retardant treated in accordance with NFPA 703) on both sides of fire-retardant treated wood framing or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
2. Install one-hour two-hour fire-rated temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

A. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

B. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer Representative.

C. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Contracting Officer Representative.

D. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

E. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

F. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.

G. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Contracting Officer Representative. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.

H. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Contracting Officer Representative.

I. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Resident Engineer. Obtain permits from the onsite Fire Department at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

J. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.

K. Smoking: Smoking is prohibited on the Medical Center property.

L. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

M. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.18 ELECTRICAL

A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J – General Environmental Controls, 29 CFR Part 1910 Subpart S – Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.

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B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.

C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance when achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA and permit specific to energized work activities will be developed, reviewed, and accepted by the VA prior to the start of that activity.

   1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
   2. Verification of the absence of voltage after de-energization and lockout/tagout is considered “energized electrical work” (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
   3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the Contracting Officer Representative.

D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses

(NFPA Tables can be used only as a last alterative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity and permit for energized work has been reviewed and accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

E. Ground-fault circuit interrupters. GFCI protection shall be provided where an employee is operating or using cord- and plug-connected tools related to construction activity supplied by 125-volt, 15-, 20-, or 30-ampere circuits. Where employees operate or use equipment supplied by greater than 125-volt, 15-, 20-, or 30- ampere circuits, GFCI protection or an assured equipment grounding conductor program shall be implemented in accordance with NFPA 70E - 2015, Chapter 1, Article 110.4(C)(2).

1.19 FALL PROTECTION

A. The fall protection (FP) threshold height requirement is 4ft for ALL WORK in government occupied sites, unless the OSHA 29 CFR 1926 or EM 385-1-1 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work. For work occurring at new “greenfield” sites or sites with 24/7 Contractor controlled 100% restricted access, the fall protection (FP) threshold height may be increased to 6ft unless the OSHA 29 CFR 1926 or EM 385-1-1 requirements are more stringent.

1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
4. Fall protection while using a ladder will be governed by the more stringent of OSHA and EM 385-1-1 requirements.

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1.20 SCAFFOLDS AND OTHER WORK PLATFORMS

A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.

B. The fall protection (FP) threshold height requirement is 4 ft as stated in Section 1.16.

C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.

1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
4. Emergency descent devices shall not be used as working platforms.

D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:

1. The Competent Person’s name and signature;
2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft in height, positive fall protection shall be used.

1.21 EXCAVATION AND TRENCHES

A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P. Excavations less than 5 feet in depth require evaluation by the contractor’s “Competent Person” (CP) for determination of the necessity of an excavation protective system where kneeing, laying in, or stooping within the excavation is required.

B. All excavations and trenches 24 inches in depth or greater shall require a written trenching and excavation permit (NOTE – some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall have two sections, one section will be completed prior to digging or drilling and the other will be completed prior to personnel entering the excavations greater than 5 feet in depth. Each section of the permit shall be provided to

the COR and Facility Safety Officer and/or other Government Designated Authority prior to proceeding with digging or drilling and prior to proceeding with entering the excavation. After completion of the work and prior to opening a new section of an excavation, the permit shall be closed out and provided to the COR and Facility Safety Officer and/or other Government Designated Authority. The permit shall be maintained onsite, and the first section of the permit shall include the following:

1. Estimated start time & stop time
2. Specific location and nature of the work.
3. Indication of the contractor's "Competent Person" (CP) in excavation safety with qualifications and signature. Formal course in excavation safety is required by the contractor's CP.
4. Indication of whether soil or concrete removal to an offsite location is necessary.
5. Indication of whether soil samples are required to determined soil contamination.
6. Indication of coordination with local authority (i.e. "One Call") or contractor's effort to determine utility location with search and survey equipment.
7. Indication of review of site drawings for proximity of utilities to digging/drilling.

C. The second section of the permit for excavations greater than five feet in depth shall include the following:

1. Determination of OSHA classification of soil. Soil samples will be from freshly dug soil with samples taken from different soil type layers as necessary and placed at a safe distance from the excavation by the excavating equipment. A pocket penetrometer will be utilized in determination of the unconfined compression strength of the soil for comparison against OSHA table (Less than 0.5 Tons/FT2 – Type C, 0.5 Tons/FT2 to 1.5 Tons/FT2 – Type B, greater than 1.5 Tons/FT2 – Type A without condition to reduce to Type B).
2. Indication of selected protective system (sloping/benching, shoring, shielding). When soil classification is identified as "Type A" or "Solid Rock", only shoring or shielding or Professional Engineer designed systems can be used for protection. A Sloping/Benching system may only be used when classifying the soil as Type B or Type

C. Refer to Appendix B of 29 CFR 1926, Subpart P for further information on protective systems designs.

3. Indication of the spoil pile being stored at least 2 feet from the edge of the excavation and safe access being provided within 25 feet of the workers.
4. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere where oxygen deficiency (atmospheres containing less than 19.5 percent oxygen) or a hazardous atmosphere exists or could reasonably be expected to exist. Internal combustion engine equipment is not allowed in an excavation without providing force air ventilation to lower the concentration to below OSHA PELs, providing sufficient oxygen levels, and atmospheric testing as necessary to ensure safe levels are maintained.

C. As required by OSHA 29 CFR 1926.651(b)(1), the estimated location of utility installations, such as sewer, telephone, fuel, electric, water lines, or any other underground installations that reasonably may be expected to be encountered during excavation work, shall be determined prior to opening an excavation.

1. The planned dig site will be outlined/marked in white prior to locating the utilities.
2. Used of the American Public Works Association Uniform Color Code is required for the marking of the proposed excavation and located utilities.
3. 811 will be called two business days before digging on all local or State lands and public Right-of Ways.
4. Digging will not commence until all known utilities are marked.
5. Utility markings will be maintained

D. Excavations will be hand dug or excavated by other similar safe and acceptable means as excavation operations approach within 3 to 5 feet of identified underground utilities. Exploratory bar or other detection equipment will be utilized as necessary to further identify the location of underground utilities.

E. Excavations greater than 20 feet in depth require a Professional Engineer designed excavation protective system.

1.22 CRANES

A. All crane work shall comply with 29 CFR 1926 Subpart CC and EM 385-1-1.

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B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date.

C. A detailed lift plan for all lifts shall be submitted to the Resident Engineer, COR and/or other Government Designated Authority 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing and all other elements of a critical lift plan where the lift meets the definition of a critical lift. Critical lifts require a more comprehensive lift plan to minimize the potential of crane failure and/or catastrophic loss. The plan must be reviewed and accepted by the General Contractor before being submitted to the VA for review. The lift will not be allowed to proceed without prior acceptance of this document by the COR and Facility Safety Officer and/or other Government Designated Authority.

D. Crane operators shall not carry loads

1. over the general public or VAMC personnel
2. over any occupied building unless
   a. The top two or more floors are vacated under the lift affected area AND a Contractor provided engineering analysis, performed by a Professional Engineer, demonstrates that overhead protection provided by the roof and vacated floors is sufficient to protect against the potential loss of a load being lifted or a minimum of 300 psf of protection is provided, whichever is greater
   b. OR Overhead protection is designed by a Professional Engineer and installed over the roof by the Contractor to protect the occupants below. The installed system shall be sufficient to protect against the potential loss of a load being lifted or a minimum of 300 psf of protection is provided, whichever is greater.
   c. OR A formal request may be submitted to the Contracting Officer for documentation, if available, indicating the roof of the building has been previously designed and constructed using a reinforced concrete roof slab or other means to provide overhead protection from construction activities specifically associated with the vertical or horizontal expansion of the same building AND a Contractor provided engineering analysis, performed by a Professional Engineer, demonstrates that overhead

protection provided by the roof is sufficient to protect against the potential loss of a load being lifted or a minimum of 300 psf of protection is provided, whichever is greater.

1.23 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.24 CONFINED SPACE ENTRY

A. All confined space entry shall comply with 29 CFR 1926, Subpart AA except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].

B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the COR and Facility Safety Officer and/or other Government Designated Authority.

1.25 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR and Facility Safety Officer and/or other Government Designated Authority. Obtain permits from COR and Facility Safety Officer and/or other Government Designated Authority at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.26 LADDERS

A. All Ladder use shall comply with 29 CFR 1926 Subpart X and EM 385-1-1.

B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.

C. Manufacturer safety labels shall be in place on ladders

D. Step Ladders shall not be used in the closed position

E. Top steps or cap of step ladders shall not be used as a step

F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.

1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.27 FLOOR & WALL OPENINGS

A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M and EM 385-1-1.

B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. Skylights located in floors or roofs are considered floor or roof hole/openings.

C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toe boards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.
   1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
   2. Covers shall be secured when installed, clearly marked with the word “HOLE”, “COVER” or “Danger, Roof Opening-Do Not Remove” or color-coded or equivalent methods (e.g., red or orange “X”). Workers must be made aware of the meaning for color coding and equivalent methods.
   3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
   4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
   5. Workers are prohibited from standing/walking on skylights.

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SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to – GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.

B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W, (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM - 3:00 PM

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1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association Inc.
http://www.aluminum.org

AABC Associated Air Balance Council
https://www.aabc.com

AAMA American Architectural Manufacturer's Association
http://www.aamanet.org

AASHTO American Association of State Highway and Transportation Officials
http://www.aashto.org

AATCC American Association of Textile Chemists and Colorists
http://www.aatcc.org

ACGIH American Conference of Governmental Industrial Hygienists
http://www.acgih.org

ACI American Concrete Institute
http://www.aci-int.net

ACPA American Concrete Pipe Association
http://www.concrete-pipe.org

ACPPA American Concrete Pressure Pipe Association
http://www.acppa.org

ADC Air Diffusion Council
http://flexibleduct.org

AGA American Gas Association
http://www.aga.org

AGC Associated General Contractors of America
http://www.agc.org

AGMA American Gear Manufacturers Association, Inc.
http://www.agma.org

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AH American Hort
https://www.americanhort.org

AHAM Association of Home Appliance Manufacturers
http://www.aham.org

AIA American Institute of Architects
http://www.aia.org

AISC American Institute of Steel Construction
http://www.aisc.org

AISI American Iron and Steel Institute
http://www.steel.org

AITC American Institute of Timber Construction
https://aitc-glulam.org

AMCA Air Movement and Control Association, Inc.
http://www.amca.org

ANSI American National Standards Institute, Inc.
http://www.ansi.org

APA The Engineered Wood Association
http://www.apawood.org

ARI Air-Conditioning and Refrigeration Institute
http://www.ari.org

ARPM Association for Rubber Product Manufacturers
https://arpm.com

ASABE American Society of Agricultural and Biological Engineers
https://www.asabe.org

ASCE American Society of Civil Engineers
http://www.asce.org

ASHRAE American Society of Heating, Refrigerating, and Air-Conditioning Engineers
http://www.ashrae.org

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ASME American Society of Mechanical Engineers
http://www.asme.org

ASSE American Society of Sanitary Engineering International
http://www.asse-plumbing.org

ASTM American Society for Testing and Materials International
http://www.astm.org

AWI Architectural Woodwork Institute
https://www.awinet.org

AWS American Welding Society
https://www.aws.org

AWWA American Water Works Association
https://www.awwa.org

BHMA Builders Hardware Manufacturers Association
https://www.buildershardware.com

BIA The Brick Industry Association
http://www.gobrick.com

CAGI Compressed Air and Gas Institute
https://www.cagi.org

CGA Compressed Gas Association, Inc.
https://www.cganet.com

CI The Chlorine Institute, Inc.
https://www.chlorineinstitute.org

CISCA Ceilings and Interior Systems Construction Association
https://www.cisca.org

CISPI Cast Iron Soil Pipe Institute
https://www.cispi.org

CLFMI Chain Link Fence Manufacturers Institute
https://www.chainlinkinfo.org

CPA Composite Panel Association
https://www.compositepanel.org

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CPMB Concrete Plant Manufacturers Bureau
https://www.cpmb.org

CRA California Redwood Association
http://www.calredwood.org

CRSI Concrete Reinforcing Steel Institute
https://www.crsi.org

CTI Cooling Technology Institute
https://www.cti.org

DHA Decorative Hardwoods Association
https://www.decorativehardwoods.org

DHI Door and Hardware Institute
https://www.dhi.org

EGSA Electrical Generating Systems Association
http://www.egsa.org

EEI Edison Electric Institute
https://www.eei.org

EPA United States Environmental Protection Agency
https://www.epa.gov

ETL ETL Testing Services
http://www.intertek.com

FAA Federal Aviation Administration
https://www.faa.gov

FCC Federal Communications Commission
https://www.fcc.gov

FPS Forest Products Society
http://www.forestprod.org

GANA Glass Association of North America
http://www.glasswebsite.com

FM Factory Mutual Global Insurance
https://www.fmglobal.com

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GA Gypsum Association
https://gypsum.org

GSA General Services Administration
https://www.gsa.gov

HI Hydraulic Institute
http://www.pumps.org

ICC International Code Council
https://shop.iccsafe.org

ICEA Insulated Cable Engineers Association
https://www.icea.net

ICAC Institute of Clean Air Companies
http://www.icac.com

IEEE Institute of Electrical and Electronics Engineers
https://www.ieee.org\

IGMA Insulating Glass Manufacturers Alliance

https://www.igmaonline.org

IMSA International Municipal Signal Association
http://www.imsasafety.org

MBMA Metal Building Manufacturers Association
https://www.mbma.com

MSS Manufacturers Standardization Society of the Valve and Fittings Industry
http://msshq.org

NAAMM National Association of Architectural Metal Manufacturers
https://www.naamm.org

PHCC Plumbing-Heating-Cooling Contractors Association
https://www.phccweb.org

NBS National Bureau of Standards
See - NIST

NBBI The National Board of Boiler and Pressure Vessel Inspectors
https://www.nationalboard.org

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NEC National Electric Code
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association
https://www.nema.org

NFPA National Fire Protection Association
https://www.nfpa.org

NHLA National Hardwood Lumber Association
https://www.nhla.com

NIH National Institute of Health
https://www.nih.gov

NIST National Institute of Standards and Technology
https://www.nist.gov

NELMA Northeastern Lumber Manufacturers Association, Inc.
http://www.nelma.org

NPA National Particleboard Association
(See CPA, Composite Panel Association)

NSF National Sanitation Foundation
http://www.nsf.org

OSHA Occupational Safety and Health Administration
Department of Labor
https://www.osha.gov

PCA Portland Cement Association
https://www.cement.org

PCI Precast Prestressed Concrete Institute
https://www.pci.org

PPI Plastics Pipe Institute
https://www.plasticpipe.org

PEI Porcelain Enamel Institute
http://www.porcelainenamel.com

PTI Post-Tensioning Institute
http://www.post-tensioning.org

RFCI Resilient Floor Covering Institute
https://www.rfci.com

RIS Redwood Inspection Service
(See Western Wood Products Association)

https://www.wwpa.org

SCMA Southern Cypress Manufacturers Association
http://www.cypressinfo.org

SDI Steel Door Institute
http://www.steeldoor.org

SJI Steel Joist Institute
https://www.steeljoist.org

SMACNA Sheet Metal & Air-Conditioning Contractors' National Association
https://www.smacna.org

SSPC The Society for Protective Coatings
https://www.sspc.org

STI Steel Tank Institute
https://www.steeltank.com

SWI Steel Window Institute
https://www.steelwindows.com

TCNA Tile Council of North America

https://www.tcnatile.com

TEMA Tubular Exchanger Manufacturers Association
http://www.tema.org

TPI Truss Plate Institute
https://www.tpinst.org

UBC The Uniform Building Code
(See ICC)

UL Underwriters' Laboratories Incorporated
https://www.ul.com

ULC Underwriters' Laboratories of Canada
https://www.ulc.ca

WCLB West Coast Lumber Inspection Bureau
http://www.wclib.org

WDMA Window and Door Manufacturers Association
https://www.wdma.com

WRCLA Western Red Cedar Lumber Association
https://www.realcedar.com

WWPA Western Wood Products Association
http://www.wwpa.org

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SECTION 01 45 00
QUALITY CONTROL

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for Contractor Quality Control (CQC) for Design-Bid-Build (DBB) construction projects.

1.2 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

B. ASTM International (ASTM)

1. D3740 - (2012a) Minimum Requirements for Agencies Engaged in the Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction
2. E329 - (2014a) Standard Specification for Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction

1.3 SUBMITTALS

Government approval is required for all submittals. CQC inspection reports shall be submitted under this Specification section and follow the [Applicable CQC Control Phase (Preparatory, Initial, or Follow-Up)]: [Applicable Specification section] naming convention.

1. Preconstruction Submittals
   a. Interim CQC Plan
   b. CQC Plan
2. Test Reports
   a. Verification Statement

PART 2 PRODUCTS – NOT USED

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

Establish and maintain an effective quality control (QC) system. that complies with the FAR Clause 52.246.12 titled “Inspection of Construction”. QC consists of plans, procedures, and organization necessary to produce an end product which complies with the Contract requirements. The QC system covers all design and construction

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operations, both onsite and offsite, and be keyed to the proposed design and construction sequence. The project superintendent will be held responsible for the quality of work and is subject to removal by the Contracting Office or Authorized designee for non-compliance with the quality requirements specified in the Contract. In this context the highest level manager responsible for the overall construction activities at the site, including quality and production is the project superintendent. The project superintendent maintains a physical presence at the site at all times and is responsible for all construction and related activities at the site, except as otherwise acceptable to the Contracting Officer.

3.2 CQC PLAN:

A. Submit the CQC Plan no later than 30 days after receipt of Notice to Proceed (NTP) proposed to implement the requirements of the FAR Clause 52.246.12 titled "Inspection of Construction". The Government will consider an Interim CQC Plan for the first 30 days of operation, which must be accepted within 10 business days of NTP. Construction will be permitted to begin only after acceptance of the CQC Plan or acceptance of an Interim plan applicable to the particular feature of work to be started. Work outside of the accepted Interim CQC Plan will not be permitted to begin until acceptance of a CQC Plan or another Interim CQC Plan containing the additional work scope is accepted.

B. Content of the CQC Plan: Include, as a minimum, the following to cover all construction operations, both onsite and offsite, including work by subcontractors, designers of record consultants, fabricators, suppliers, and purchasing agents:

1. A description of the QC organization, including a chart showing lines of authority and acknowledgement that the CQC staff will implement the three phase control system for all aspects of the work specified. Include a CQC System Manager that reports to the project superintendent.
2. The name, qualifications (in resume format) duties, responsibilities, and authorities of each person assigned a CQC function.
3. A copy of the letter to the CQC System Manager signed by an authorized official of the firm which describes the responsibilities and delegates sufficient authorities to adequately perform the functions of the CQC System Manager, including authority to stop

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work which is not in compliance with the Contract. Letters of direction to all other various quality control representatives outlining duties, authorities, and responsibilities will be issued by the CQC System Manager. Furnish copies of these letters to the Contracting Officer or Authorized designee.

4. Procedures for scheduling, reviewing, certifying, and managing submittals including those of subcontractors, designers of record, consultants, A/E's offsite fabricators, suppliers and purchasing agents. These procedures must be in accordance with Section 01 33 23 Shop Drawings, Product Data, and Samples.
5. Control, verification, and acceptance of testing procedures for each specific test to include the test name, specification paragraph requiring test, feature of work to be tested, test frequency, and person responsible for each test. (Laboratory facilities approved by the Contracting Officer or Authorized designee are required to be used)
6. Procedures for tracking Preparatory, Initial, and Follow-Up control phases and control, verification, and acceptance tests including documentation.
7. Procedures for tracking design and construction deficiencies from identification through acceptable corrective action. Establish verification procedures that identified deficiencies have been corrected.
8. Reporting procedures, including proposed reporting formats.
9. A list of the definable features of work. A definable feature of work is a task which is separate and distinct from other tasks has separate control requirements, and is identified by different trades or disciplines, or it is work by the same trade in a different environment. Although each section of specifications can generally be considered as a definable feature of work, there are frequently more than one definable feature under a particular section. This list will be agreed upon during the Coordination meeting.
10. Coordinate schedule work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections and Schedule of Special Inspections. Where the applicable Code issue by the International Code Council (ICC) calls for inspections by the Building Official, the Contractor must include the inspections in the CQC Plan and must perform the

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inspections required by the applicable ICC. The Contractor must perform these inspections using independent qualified inspectors. Include the Special Inspection Plan requirements in the CQC Plan.

C. Acceptance of Plan: Acceptance of the Contractor’s plan is required prior to the start of construction. Acceptance is conditional and will be predicated on satisfactory performance during the construction. The Government reserves the right to require the Contractor to make changes in the CQC Plan and operations including removal of personnel as necessary, to obtain the quality specified.

D. Notification of Changes: After acceptance of the CQC Plan, notify the Contracting Officer or Authorized designee in writing of any proposed change. Proposed changes are subject to acceptance by the Government prior to implementation by the Contractor.

1.3 COORDINATION MEETING:

After the Preconstruction Conference Post-award Conference before start of construction, and prior to acceptance by the Government of the CQC Plan, meet with the Contracting Officer or Authorized designee to discuss the Contractor’s quality control system. Submit the CQC Plan a minimum of or 5 business days prior to the Coordination Meeting. During the meeting, a mutual understanding of the system details must be developed, including the forms for recording the CC operations, design activities (if applicable), control activities, testing, administration of the system for both onsite and offsite work, and the interrelationship of Contractor’s Management and control with the Government’s Quality Assurance. Minutes of the meeting will be prepared by the Government, signed by both the Contractor and Contracting Officer or Authorized designee and will become a part of the contract file. There can be occasions when subsequent conferences will be called by either party to reconfirm mutual understandings or address deficiencies in the CQC system or procedures which can require corrective action by the Contractor.

1.4 QUALITY CONTROL ORGANIZATION:

A. Personnel Requirements: The requirements for the CQC organization are a Safety and Health Manager, CQC System Manager, and sufficient number of additional qualified personnel to ensure safety and Contract compliance. The Safety and Health Manager shall satisfy the requirements of Specification 01 35 26 Safety Requirements and reports

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directly to a senior project (or corporate) official independent from the CQC System Manager. The Safety and Health Manager will also serve as a member of the CQC Staff. Personnel identified in the technical provisions as requiring specialized skills to assure the required work is being performed properly will also be included as part of the CQC organization. The Contractor's CQC staff maintains a presence at the site at all times during progress of the work and have complete authority and responsibility to take any action necessary to ensure Contract compliance. The CQC staff will be subject to acceptance by the Contracting Officer or Authorized designee. Provide adequate office space, filing systems, and other resources as necessary to maintain an effective and fully functional CQC organization. Promptly complete and furnish all letters, material submittals, shop drawings submittals, schedules and all other project documentation to the CQC organization. The CQC organization is responsible to maintain these documents and records at the site at all times, except as otherwise acceptable to the Government.

B. CQC System Manager: Identify as CQC System Manager an individual within the onsite work organization that is responsible for overall management of CQC and has the authority to act in all CQC matters for the Contractor. The CQC system Manager is required to be a graduate engineer, graduate architect, or a graduate of construction management, with a minimum of PM or SRE to determine qualifications based on project complexity at construction review 10 years construction experience on construction similar to the scope of this Contract. This CQC System manager is on the site at all times during construction and is employed by the General Contractor. Identify in the plan an alternate to serve in the event of the CQC System Manager's absence. The requirements for the alternate are the same as the CQC System Manager.

C. CQC Personnel: In addition to CQC personnel specified elsewhere in the contract, provide as part of the CQC organization specialized personnel to assist in the CQC System Manager for the following areas, as applicable: electrical, mechanical, structural, environmental, architectural, materials technician submittals clerk, Commissioning Agent/LEED specialist, and low voltage systems. These individuals or specified technical companies are directly employed by the General Contractor and cannot be employed by a supplier or subcontractor on

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this project; be responsible to the CQC System Manager; be physically present at the construction site during work on the specialized personnel's areas of responsibility; have the necessary education or experience in accordance with the Experience Matrix listed herein. A single person can cover more than one area provided that the single person is qualified to perform QC activities in each designated and that workload allows.

EXPERIENCE MATRIX

Area	Qualifications
Mechanical	Graduate Mechanical Engineer with 2 years experience or construction professional with 5 years of experience supervising mechanical features of work in the field with a construction company.
Electrical	Graduate Electrical Engineer with 2 years related experience or construction professional with 5 years of experience supervising electrical features of work in the field with a construction company.
Structural	Graduate Civil Engineer (with Structural Track or Focus), Structural Engineer, or Construction Manager with 2 years experience or construction professional with 5 years experience supervising structural features of work in the field with a construction company.
Architectural	Graduate Architect with 2 years experience or construction professional with 5 years of related experience.
Environmental	Graduate Environmental Engineer with 3 years experience.
Submittals	Submittal Clerk with 1 year experience.
Concrete, Pavement, and Soils	Materials Technician with 2 years experience for the appropriate area.
Testing, Adjusting, and Balancing (TAB)	Specialist must be a member of AABC or an experienced technician of the firm certified by the NEBB.

D. Additional Requirements: In addition to the above experience and education requirements, the CQC System Manager and Alternate CQC System Manager are required to have completed the Construction Quality Management (CQM) for Construction course. If the CQC System Manager

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does not have a current specification, obtain the CQM for Contractors course identification within 90 days of award. If the certificate is expected to expire during the project, the CQC System Manager and/or Alternate CQC System Manager shall retake the course prior to expiration, to remain current. This course is periodically offered by the Naval Facilities Engineering Command and the Army Corps of Engineers. Contact the Contracting Officer or Authorized designee for information on the next scheduled class.

E. Organizational Changes: Maintain the CQC staff at full strength at all times. When it is necessary to make changes to the CQC staff, revise the CQC Plan to reflect the changes and submit the changes to the Contracting Officer or Authorized designee for acceptance.

1.5 **SUBMITTALS AND DELIVERABLES:** Submittals have to comply with the requirements in Section 01 33 23 Shop Drawings, Product Data, and Samples. The CQC organization is responsible for certifying that all submittals and deliverables are in compliance with the contract requirements. When Section 01 91 00 General Commissioning Requirements is included in the contract, the submittals required by the section have to be coordinated with the Section 01 33 23 Shop Drawings, Product Data, and Samples to ensure adequate time is allowed for each type of submittal required.

1.6 CONTROL:

A. CQC is the means by which the Contractor ensures that the construction, to include that of subcontractors and suppliers, complies with the requirements of the contract. At least three phases of control are required to be conducted by the CQC System Manager for each definable feature of the construction work as follows:

1. Preparatory Phase: This phase is performed prior to beginning work on each definable feature of work after all required plans/documents/materials are approved/accepted, and after copies are at the work site. This phase includes:
   a. A review of each paragraph of applicable specifications, references codes, and standards. Make available during the preparatory inspection a copy of those sections of referenced codes and standards applicable to that portion of the work to be accomplished in the field. Maintain and make available in the

field for use by Government personnel until final acceptance of the work.

b. Review of the Contract drawings.

c. Check to assure that all materials and equipment have been tested, submitted, and approved.

d. Review of provisions that have been made to provide required control inspection and testing.

e. Review Special Inspections required by Section 01 45 35 Special Inspections, that Statement of Special Inspections and the Schedule of Specials Inspections.

f. Examination of the work area to assure that all required preliminary work has been completed and is in compliance with the Contract.

g. Examination of required materials, equipment, and sample work to assure that they are on hand conform to approved shop drawings or submitted data, and are properly stored.

h. Review of the appropriate Activity Hazard Analysis (AHA) to assure safety requirements are met.

i. Discussion of procedures for controlling quality of the work including repetitive deficiencies. Document construction tolerances and workmanship standards – contract defined or industry standard if not contract defined - for that feature of work.

j. Check to ensure that the portion of the plan for the work to be performed has been accepted by the Contracting Officer.

k. Discussion of the initial control phase.

l. The Government needs to be notified at least 48 hours or 2 business days in advance of beginning the Preparatory control phase. Include a meeting conducted by the CQC System Manager and attended by the superintendent, other CQC personnel (as applicable), and the foreman responsible for the definable feature. Document the results of the Preparatory phase actions by separate minutes prepared by the CQC System Manager and attach to the daily CQC report. Instruct applicable workers as to the acceptable level of workmanship required in order to meet contract specifications.

B. Initial Phase: This phase is accomplished at the beginning of a definable feature of work. Accomplish the following:

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1. Check work to ensure that it is in full compliance with contract requirements. Review minutes of the Preparatory meeting.
2. Verify adequacy of controls to ensure full contract compliance. Verify the required control inspection and testing is in compliance with the contract.
3. Establish level of workmanship and verify that it meets minimum acceptable workmanship standards. Compare with required sample panels as appropriate.
4. Resolve all differences.
5. Check safety to include compliance with an upgrading of the safety plan and activity hazard analysis. Review the activity analysis with each worker.
6. The Government needs to be notified at least 48 hours or 2 business days in advance of beginning the initial phase for definable features of work. Prepare separate minutes of this phase by the CQC System Manager and attach to the daily CQC report. Indicate the exact location of initial phase for definable feature of work for future reference and comparison with Follow-Up phases.
7. The initial phase for each definable feature of work is repeated for each new crew to work onsite, or any time acceptable specified quality standards are not being met.
8. Coordinate scheduled work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections, and the Schedule of Special Inspections.

C. Follow-Up Phase: Perform daily checks to assure control activities, including control testing, are providing continued compliance with contract requirements until the completion of the particular feature of work. Record the checks in the CQC documentation. Conduct final Follow-Up checks and correct all deficiencies prior to the start of additional features of work which may be affected by the deficient work. Do not build upon nor conceal non-conforming work. Coordinate scheduled work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections, and the Schedule of Special Inspections

D. Additional Preparatory and Initial Phases on the same definable features of work if: the quality ongoing work is unacceptable; if there are changes in the applicable CQC staff, onsite production supervision

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or work crew; if work on a definable feature is resumed after a substantial period of inactivity, or if other problems develop.

1.7 TESTS

A. Testing Procedure: Perform specified or required tests to verify that control measures are adequate to provide a product which conforms to contract requirements. Upon request, furnish to the Government duplicate samples of test specimens for possible testing by the Government. Testing includes operation and acceptance test when specified. Procure the services of a Department of Veteran Affairs approved testing laboratory or establish an approved testing laboratory at the project site. Perform the following activities and record and provide the following data:

1. Verify that testing procedures comply with contract requirements.
2. Verify that facilities and testing equipment are available and comply with testing standards.
3. Check test instrument calibration data against certified standards.
4. Verify that recording forms and test identification control number system, including all of the test documentation requirements, have been prepared.
5. Record results of all tests taken, both passing and failing on the CQC report for the date taken. Specification paragraph reference, location where tests were taken, and the unique sequential control number identifying the test. If approved by the Contracting Officer or Authorized designee, actual test reports are submitted later with a reference to the test number and date taken. Provide an information copy of tests performed by an offsite or commercial test facility directly to the Contracting Officer or Authorized designee. Failure to submit timely test reports as stated results in nonpayment for related work performed and disapproval of the test facility for this Contract.

B. Testing Laboratories: All testing laboratories must be validated through the procedures contained in Specification section 01 45 29 Testing Laboratory Services.

1. Capability Check: The Government reserves the right to check laboratory equipment in the proposed laboratory for compliance with the standards set forth in the contract specifications and to check the laboratory technician’s testing procedures and techniques.

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Laboratories utilized for testing soils, concrete, and steel is required to meet criteria detailed in ASTM D3740 and ASTM E329.

2. Capability Recheck: If the selected laboratory fails the capability check, the Contractor will be assessed a charge equal to value of recheck to reimburse the Government for each succeeding recheck of the laboratory or the checking of a subsequently selected laboratory. Such costs will be deducted from the Contract amount due the Contractor.

C. Onsite Laboratory: The Government reserves the right to utilize the Contractor's control testing laboratory and equipment to make assurance tests, and to check the Contractor's testing procedures, techniques, and test results at no additional cost to the Government.

1.8 COMPLETION INSPECTION

A. Punch-Out Inspection: Conduct an inspection of the work by the CQC system Manager near the end of the work, or any increment of the work established by the specifications. Prepare and include in the CQC documentation a punch list of items which do not conform to the approved drawings and specifications. Include within the list of deficiencies the estimated date by which the deficiencies will be corrected. Make a second inspection the CQC System Manager or staff to ascertain that all deficiencies have been corrected. Once this is accomplished, notify the Government that the facility is ready for the Government Pre-Final Inspection.

B. Pre-Final Inspection: The Government will perform the Pre-Final Inspection to verify that the facility is complete and ready to be occupied. A Government Pre-Final Punch List may be developed as a result of this inspection. Ensure that all items on this list have been corrected before notifying the Government, so that a Final Acceptance Inspection with the customer can be scheduled. Correct any items noted on the Pre-Final Inspection in a timely manner. These inspections and any deficiency corrections required by this paragraph need to be accomplished within the time slated for completion of the entire work or any particular increment of the work if the project is divided into increments by separate construction completion dates.

C. Final Acceptance Inspection: The Contractor's QC Inspection personnel, plus the superintendent or other primary management person, and the Contracting Officer's Authorized designee is required to be in attendance at the Final Acceptance Inspection. Additional Government

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personnel can also be in attendance. The Final Acceptance Inspection will be formally scheduled by the Contracting Officer's or Authorized designee based upon results of the Pre-Final Inspection. Notify the Contracting Officer through the Resident Engineer office at least 14 days prior to the Final Acceptance Inspection and include the Contractor's assurance that all specific items previously identified to the Contractor as being unacceptable, along with all remaining work performed under the contract, will be complete and acceptable by the date schedule for the Final Acceptance Inspection. Failure of the Contractor to have all contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with FAR Clause 52.246-12 titled "Inspection of Construction".

1.9 DOCUMENTATION

A. Quality Control Activities: Maintain current records providing factual evidence that required QC activities and tests have been performed. Include in these records the work of subcontractors and suppliers on an acceptable form that includes, as a minimum, the following information:

1. The name and area of responsibility of the Contractor/Subcontractor
2. Operating plant/equipment with hours worked, idle, or down for repair.
3. Work performed each day, giving location, description, and by whom. When Network Analysis (NAS) is used, identify each phase of work performed each day by NAS activity number.
4. Test and control activities performed with results and references to specification/drawing requirements. Identify the Control Phase (Preparatory, Initial, and/or Follow-Up). List deficiencies noted, along with corrective action.
5. Quantity of materials received at the site with statement as to acceptability, storage, and reference to specification/drawing requirements.
6. Submittals and deliverables reviewed, with Contract reference, by whom, and action taken.
7. Offsite surveillance activities, including actions taken.
8. Job safety evaluations stating what was checked, results, and instructions or corrective actions.

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9. Instructions given/received and conflicts in plans and specifications.
10. Provide documentation of design quality control activities. For independent design reviews, provide, as a minimum, identification of the Independent Technical Reviewer (ITR) team, the ITR review comments, responses, and the record of resolution of the comments.

B. Verification Statement: Indicate a description of trades working on the project; the number of personnel working; weather conditions encountered; and any delays encountered. Cover both conforming and deficient features and include a statement that equipment and materials incorporated in the work and workmanship comply with the Contract. Furnish the original and one copy of these records in report form to the Government daily with 1 week after the date covered by the report, except that reports need not be submitted for days on which no work is performed. As a minimum, prepare and submit on report for every 7 days of no work and on the last day of a no work period. All calendar days need to be accounted for throughout the life of the contract. The first report following a day of no work will be for that day only. Reports need to be signed and dated by the CQC System Manager. Include copies of test reports and copies of reports prepared by all subordinate QC personnel within the CQC System Manager Report.

1.10 SAMPLE FORMS

Templates of various quality control reports can be found on the Whole Building Design Guide website at https://www.wbdg.org/FFC/NAVGRAPH/01%2045%2000.00%2020_quality_control_reports.pdf

1.11 **NOTIFICATION OF NONCOMPLIANCE:** The Contracting Officer or Authorized designee will notify the Contractor of any detected noncompliance with the foregoing requirements. The Contractor should take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site will be deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer can issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders will be made the subject of claim for extension of time or for excess costs or damages by the Contractor.

--- End of Section ---

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the General Contractor.

1.2 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

B. American Association of State Highway and Transportation Officials (AASHTO):

T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates

T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine

T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop

T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate

T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method

T310-13.....Standard Method of Test for In-place Density and Moisture Content of Soil and Soil-aggregate by Nuclear Methods (Shallow Depth)

C. American Concrete Institute (ACI):

506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete

D. American Society for Testing and Materials (ASTM):

A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products

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A416/A416M-10.....Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete

C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C109/C109M-11b.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates

C138/C138M-10b.....Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete

C140-12.....Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly Mixed Concrete by the Volumetric Method

C330/C330M-09.....Standard Specification for Lightweight Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural Lightweight Concrete

C780-11.....Standard Test Method for Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry

C1019-11.....Standard Test Method for Sampling and Testing Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength of Masonry Prisms

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D422-63(2007).....Standard Test Method for Particle-Size Analysis of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort

D1140-00(2006).....Standard Test Methods for Amount of Material in Soils Finer than No. 200 Sieve

D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under Static Axial Compressive Load

D1188-07e1.....Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft3 (2,700 KNm/m3))

D2166-06.....Standard Test Method for Unconfined Compressive Strength of Cohesive Soil

D2167-08).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

D2216-10.....Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass

D2974-07a.....Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils

D3666-11.....Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials

D3740-11.....Standard Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as used in Engineering Design and Construction

D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)

E94-04(2010).....Standard Guide for Radiographic Examination

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E164-08.....Standard Practice for Contact Ultrasonic Testing of Weldments

E329-11c.....Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

E543-09.....Standard Specification for Agencies Performing Non-Destructive Testing

E605-93(R2011).....Standard Test Methods for Thickness and Density of Sprayed Fire Resistive Material (SFRM) Applied to Structural Members

E709-08.....Standard Guide for Magnetic Particle Examination

E1155-96(R2008).....Determining FF Floor Flatness and FL Floor Levelness Numbers

F3125/F3125M-15.....Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi (830 MPa) and 150 ksi (1040 MPa) Minimum Tensile Strength, Inch and Metric Dimensions

E. American Welding Society (AWS):

D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory’s scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the “Corporate Office.”

B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.

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C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.

D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:

1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the Resident Engineer regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Resident Engineer extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement and compaction and field density testing in building areas to verify that earthwork compaction obtained is in accordance with contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with Method A, ASTM D698 and/or ASTM D1557.
2. Make field density tests in accordance with the primary testing method following ASTM D6938 wherever possible. Field density tests utilizing ASTM D1556 or ASTM D2167 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative

methods, they should provide satisfactory explanation to the Resident Engineer before the tests are conducted.

a. Building Slab Subgrade: At least one test of subgrade for every 2000 square feet of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 2000 square feet of overlaying building slab, but in no case fewer than three tests.
b. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to Resident Engineer. In each compacted fill layer below wall footings, perform one field density test for every 100 feet of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

C. Fill and Backfill Material Gradation: One test per 10 cubic yards stockpiled or in-place source material. Gradation of fill and backfill material shall be determined in accordance with ASTM D422.
D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
E. Testing Materials: Test suitability of on-site and off-site borrow as directed by Resident Engineer.

3.2 CONCRETE:

A. Batch Plant Inspection and Materials Testing:
1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of Resident Engineer with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by Resident Engineer.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Resident Engineer.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.

5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor’s expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 50 cubic yards or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. Resident Engineer may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day’s pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 25 cubic yards thereafter each day. For concrete not required to be air-entrained, test every 100 cubic yards at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.

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7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    a. When ambient air temperature falls below 40 degrees F, record maximum and minimum air temperatures in each 24-hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    b. When ambient air temperature rises above 85 degrees F, record maximum and minimum air temperature in each 24-hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
    a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
    a. Monitor and record amount of water added at project site.
    b. Observe minimum and maximum mixing times.

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18. Measure concrete flatwork for levelness and flatness as follows:
    a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    c. Provide the Contractor and the Resident Engineer with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
    a. Grouting under base plates.
    b. Grouting anchor bolts and reinforcing steel in hardened concrete.

C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by Resident Engineer. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to Resident Engineer. In test report, indicate the following information:
    a. Cylinder identification number and date cast.
    b. Specific location at which test samples were taken.
    c. Type of concrete, slump, and percent air.
    d. Compressive strength of concrete in psi.
    e. Weight of lightweight structural concrete in pounds per cubic feet.
    f. Weather conditions during placing.
    g. Temperature of concrete in each test cylinder when test cylinder was molded.
    h. Maximum and minimum ambient temperature during placing.
    i. Ambient temperature when concrete sample in test cylinder was taken.

j. Date delivered to laboratory and date tested.

3.3 MASONRY:

A. Mortar Tests:

1. Laboratory compressive strength test:
   a. Comply with ASTM C780.
   b. Obtain samples during or immediately after discharge from batch mixer.
   c. Furnish molds with 2 inch, 3 compartment gang cube.
   d. Test one sample at 7 days and 2 samples at 28 days.
2. Two tests during first week of operation; one test per week after initial test until masonry completion.

B. Grout Tests:

1. Laboratory compressive strength test:
   a. Comply with ASTM C1019.
   b. Test one sample at 7 days and 2 samples at 28 days.
   c. Perform test for each 2500 square feet of masonry.

C. Masonry Unit Tests:

1. Laboratory Compressive Strength Test:
   a. Comply with ASTM C140.
   b. Test 3 samples for each 5000 square feet of wall area.

D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 5000 square feet of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.4 STRUCTURAL STEEL:

A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:

1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
3. Approve welder qualifications by certification or retesting.
4. Approve procedure for control of distortion and shrinkage stresses.
5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

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1. Weld Inspection:
   a. Inspect welding equipment for capacity, maintenance and working condition.
   b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
   c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
   d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
   e. Measure 25 percent of fillet welds.
   f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
      1) 20 percent of all shear plate fillet welds at random, final pass only.
      2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
      3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
      4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
      5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
   g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
   h. Verify that correction of rejected welds are made in accordance with AWS D1.1.
   i. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
   a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM F3125 Bolts.
   b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in

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accordance with AISC Specifications for Structural Joints Using ASTM F3125 Bolts. Inspect all bolts in connection when one or more are rejected.

c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM F3125 Bolts. Inspect all bolts in connection when one or more are rejected.

d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.

e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.

f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.

D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

3.5 TYPE OF TEST: APPROXIMATE NUMBER OF TESTS REQUIRED

A. Earthwork:

a. Laboratory Compaction Test, Soils - (AASHTO T180/T99)or(ASTM D1557/D698): Number of tests: 1 per soil type.

b. Field Density, Soils - (AASHTO T191, T205, or T310): Number of tests: 1 per 200-500 cu yd or per lift per 5,000 sq ft.

c. Penetration Test, Soils: Number of tests: 1 per 250-500 cu yd.

B. Aggregate Base:

a. Laboratory Compaction (AASHTO T180 / ASTM D1557): Number of tests: 1 per material type.

b. Field Density (AASHTO T191 / ASTM D1556): Number of tests: 1 per 200-500 sq ft per lift.

c. Aggregate Base Gradation (AASHTO T27): Number of tests: 1 per 500-1,000 tons.

d. Wear (AASHTO T96): Number of tests: 1 per source.

e. Soundness (AASHTO T104): Number of tests: 1 per source

C. Concrete:

a. Making and Curing Concrete Test Cylinders (ASTM C31): Number of tests: 1 per 10 yards.

b. Compressive Strength, Test Cylinders (ASTM C39): Number of tests: 1 set per 50 cubic yards.
c. Concrete Slump Test (ASTM C143): Number of tests: 1 per truck.
d. Concrete Air Content Test (ASTM C173): Number of tests: 1 per truck Unit Weight, Lightweight Concrete (ASTM C567): Number of tests: 1 per day per mix.
e. Aggregate, Normal Weight: Gradation (ASTM C33): Number of tests: 1 per 500 tons or per source.
f. Deleterious Substances (ASTM C33): Number of tests: 1 per source Soundness (ASTM C33): Number of tests: 1 per source.
g. Abrasion (ASTM C33): Number of tests: 1 per source.
h. Aggregate, Lightweight Gradation (ASTM C330): Number of tests: 1 per source.
i. Deleterious Substances (ASTM C330): Number of tests: 1 per source.
j. Unit Weight (ASTM C330): Number of tests: 1 per source.
k. Flatness and Levelness Readings (ASTM E1155): Number of tests: 1 set per day of slab placement.

I. Masonry:
a. Making and Curing Test Cubes (ASTM C109): Number of tests: 1 set per 50 bags of mortar.
b. Compressive Strength, Test Cubes (ASTM C109): Number of tests: 1 set per 50 bags of mortar.
c. Sampling and Testing Mortar, Compressive Strength (ASTM C780): Number of tests: 1 per day or per 5,000 sq ft,
d. Sampling and Testing Grout, Compressive Strength (ASTM C1019): Number of tests: 1 per day or per 5,000 sq ft.
e. Masonry Unit, Compressive Strength (ASTM C140): Number of tests: 1 per unit type per shipment.
f. Prism Tests (ASTM C1314): Number of tests: 1 per project or as required, typically 1 per 25,000 sq ft.

J. Structural Steel:
a. Ultrasonic Testing of Welds (ASTM E164): Number of tests: 10% minimum.
b. Magnetic Particle Testing of Welds (ASTM E709): Number of tests: 10-25% or all critical welds.
c. Radiographic Testing of Welds (ASTM E94): Number of tests: 5-10% or full length for critical welds.

K. Technical Personnel:(Minimum 12 months)

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1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

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SECTION 01 45 35
SPECIAL INSPECTIONS

PART 1 - GENERAL

1.1 **DESCRIPTION**

A. This guide specification will be applicable to both new buildings and existing building rehabilitations/renovations. In addition to the Special Inspection and testing specified requirements, a registered design professional must perform structural observations during construction. All observed deficiencies will be immediately reported to the Contracting Officer. The registered design professional performing these observations will be a representative of the Designer of Record (DOR) for the building being constructed.

B. Structural observations are required for the following project conditions per IBC Chapter 17:

1. Seismic Design Category D, E or F; and assigned to Risk Cat III, IV or V.
2. Seismic Design Category D, E or F; and with a height greater than 22860 mm 75 ft.
3. Seismic Design Category E, assigned to Risk Category I or II and the building is greater than two stories above grade plane.
4. Nominal design wind speed in excess of 49 m/sec 110 mph; and assigned to Risk Cat III, IV or V.
5. Nominal design wind speed in excess of 49 m/sec 110 mph; and with a height greater than 23 m 75 ft.

1.2 **APPLICABLE PUBLICATIONS**

A. The publication listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

B. American Society of Civil Engineers (ASCE)

1. ASCE 7 - (2010; Errata 2011; Supp 2 2013) Minimum Design Loads for Buildings and Other Structures

C. International Code Council (ICC)

2. ICC IBC - (2015) International Building Code

1.3 **GENERAL REQUIREMENTS**

A. Perform Special Inspections in accordance with the Statement of Special Inspections, Schedule of Special Inspections and Chapter 17 of ICC IBC.

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The Statement of Special Inspections and Schedule of Special Inspections are included as an attachment to this specification. Special Inspections are to be performed by an independent third party and are intended to ensure that the work of the prime contractor is in accordance with the Contract Documents and applicable building codes. Special inspections do not take the place of the three phases of control inspections performed by the Contractor's QC Manager or any testing and inspections required by other sections of the specifications.

B. Structural observations will be performed by the Government. The contractor must provide notification to the Contracting Officer 14 days prior to the following points of construction that structural observations need to occur:

1.4 **DEFINITIONS**

A. Continuous Special Inspections – The constant monitoring of specific tasks by a special inspector. These inspections must be carried out continuously over the duration of the particular tasks.

B. Periodic Special Inspections – Special Inspections by the special inspector who is intermittently present where the work to be inspected has been or is being performed. Specific time interval on a specific Special Inspection should be indicated on the Schedule of Special Inspections.

C. Perform – Perform these Special Inspections tasks for each welded joint or member.

D. Observe – Observe these Special Inspections items on a random daily basis. Operations need not be delayed pending these inspections.

E. Special Inspector (SI) – A qualified person retained by the contractor and approved by the Contracting Officer as having the competence necessary to inspect a particular type of construction requiring Special Inspections. The SI must be an independent third party hired directly by the Prime Contractor.

F. Associate Special Inspector (ASI) – A qualified person who assists the SI in performing Special Inspections but must perform inspection under the direct supervision of the SI and cannot perform inspections without the SI on site.

G. Third Party – A third party inspector must not be company employee of the Contractor or any Sub-Contractor performing the work to be inspected.

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H. Special Inspector of Record (SIOR) – SIOR must be an independent third party hired directly by the Prime Contractor and is required for the following project conditions:
   1. Seismic Design Category D, E, or F; and assigned to Risk Category III, IV, or V.
   2. Seismic Design Category D, E, or F; and with a height greater than 22860mm 75 ft.
   3. Seismic Design Category E, assigned to Risk Category I or II and the building is greater than two (2) stories above grade plane.
   4. Nominal design wind speed in excess of 49 m/sec 100 mph; and assigned to Risk Category III, IV, or V.
   5. Nominal design wind speed in excess of 49 mm/sec 100mph; and with a height greater than 23m 75ft.
   6. In addition to these conditions, the DOR is encouraged to consider using an SIOR on large magnitude or critical projects where this additional level of quality control is affordable.

I. Contracting Officer – The Government official having overall authority for administrative contracting actions. Certain contracting actions may be delegated to the Contracting Officer's Representative (COR).

J. Contractor’s Quality Control (QC) Manager – An individual retained by the prime contractor and qualified in accordance with the Section 01 45 00.00 10 QUALITY CONTROL having the overall responsibility for the contractor's QC organization.

K. Designer of Record (DOR) – A registered design professional is contracted by the Government as an A/E responsible for the overall design and review of submittal documents prepared by others. The DOR is registered or licensed to practice their respective design profession as defined by the statutory requirements of the professional registration laws in state in which the design professional works. The DOR is also referred to as the Engineer of Record (EOR) in design code documents.

L. Statement of Special Inspections (SSI) – A document developed by the DOR identifying the material, systems, components and work required to have Special Inspections and covering the following:
   1. List of the Architectural Designated Seismic Systems – these components are in or attached to a Risk Category IV or V structure and are needed for continued operation of the facility or their failure could impair the continued operation of the facility.

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2. List of the Mechanical Designated Seismic Systems
   a. For Seismic Design Category C or Risk V, list the following:
      1) Heating, ventilation, and air-conditioning (HVAC) ductwork containing hazardous materials and anchorage of such ductwork
      2) Piping systems and mechanical units containing flammable, combustible, or highly toxic materials.
   b. For Seismic Design Category D, E, or F or Risk Category V list mechanical system that meet one of the following:
      1) Life safety component required to function after an earthquake
      2) Component that contains hazardous content,
      3) All components in an essential facility needed for continued operation after an earthquake.
3. List of the Electrical Designated Systems
   a. For Seismic Design Category C or Risk V, list the anchorage of electrical equipment used for emergency or standby power systems.
   b. For Seismic Design Category D, E or F list electrical system that meet one of the following:
      1) Life safety component required to function after an earthquake
      2) Component that contains hazardous content,
      3) All components in an essential facility needed for continued operation after an earthquake.
4. List of elements that are part of the progressive collapse resistance system.
   a. Provide a description of the following as they apply:
      1) Elements of the tie force system consisting of internal longitudinal and transverse, vertical, and peripheral tie.
      2) Elements of the alternate path system.
      3) Elements having enhanced local resistance. The Statement of Special Inspections and the Schedule of Special Inspections will be included as an attachment to this specification
         a) Schedule of Special Inspections – A schedule which lists each of the required Special Inspections, the extent to which each Special Inspections is to be performed, and the required frequency for each in accordance with ICC

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IBC Chapter 17. Template found here:

SECTION 01 45 35
Schedule of SI Temp

SECTION 01 45 35
Statement of SI Tem

b) Designated Seismic System – Those nonstructural components that require design in accordance with ASCE 7 Chapter 13 and for which the component importance factor, Ip, is greater than 1.0. This designation applies to systems that are required to be operational following the Design Earthquake for RC I - IV structures and following the MCER for RC V structures. All systems in RC V facilities designated as MC-1 in accordance with UFC 3-310-04 are considered part of the Designated Seismic Systems. Designated Seismic Systems will be identified by Owner and will have an Importance Factor Ip = 1.5

M. Submittals: Government approval is required for all submittals. CQC Special Inspection reports shall be submitted under this Specification section and follow the [Special Inspection]: [Applicable Specification section or description] naming convention. Submit the following:

1. SD-01 Preconstruction Submittals;
2. SIOR Letter of Acceptance;
3. Special Inspections Project Manual;
4. Special Inspections Agency's Written Practices
5. NDT Procedures and Equipment' Calibration Records;
6. SD-06 Test Reports;
7. Special Inspections
8. Daily Reports;
9. Special Inspections; Biweekly Reports;
10. SD-07 Certificates;
11. Fabrication Plant
12. Steel Truss Plant;
13. Wood Truss Plant;
14. AC472 Accreditation;
15. Steel Joist Institute Membership;
16. Precast Concrete Institute (PCI) Certified Plant;
17. Certificate of Compliance;
18. Special Inspector of Record Qualifications;
19. Special Inspector Qualifications;

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20. Qualification Records for NDT technicians;
21. SD-11 Closeout Submittals;
22. Interim Final Report of Special Inspections;
23. Comprehensive Final Report of Special Inspections;

N. Special Inspector Qualifications: Submit qualifications for each SI, ASI, and the SIOR from the following certifying associations: Associated Air Balance Council (AABC); American Concrete Institute (ACI); Association of the Wall and Ceiling Industry (AWCI); American Welding Society (AWS); Factory Mutual (FM); International Code Council (ICC); Nondestructive Testing (NDT); National Institute for Certification in Engineering Technologies (NICET); Precast/Prestressed Concrete Institute (PCI); Post-Tensioning Institute (PTI); Underwriters Laboratories (UL). Qualifications should be in accordance with the following minimums; PM or SRE can restrict qualifications to the higher standards shown if multiple options are shown for a role based on complexity of project.

QUALIFICATIONS

Area	Special Inspector	Associated Special Inspector	SIOR
Steel Construction and High Strength Bolting	ICC Structural Steel and Bolting Special Inspector certificate with on year of related experience, or Registered Professional Engineer with related experience.	Engineer-In-Training with one year of related experience.	
Welding Structural Steel (For highly complex steel use only AWS Certified Welding Inspectors)	ICC Welding Special Inspector certificate with one year of related experience or AWS Certified Welding Inspector	AWS Certified Associate Welding Inspector	
Nondestructive Testing of Welds	NDT Level II Certificate	NDT Level II Certificate plus one year of related experience	

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Area	Special Inspector	Associated Special Inspector	SIOR
Cold Formed Steel Framing	ICC Structural Steel and Bolting Special Inspector certificate with on year of related experience, or ICC Commercial Building Inspector with one year of experience; or Registered Professional Engineer with related experience.	Engineer-In-Training with one year of related experience.	
Concrete Construction	ICC Reinforced Concrete Special Inspector Certificate with one year of related experience, or ACI Concrete Construction Special Inspector, or NICET Concrete Technician Level III Certificate in Construction Materials Testing, or, Registered Professional Engineer with related experience	ACI Concrete Construction Special Inspector in Training, or Engineer-In-Training with one year of related experience	
Masonry Construction	ICC Structural Masonry Special Inspector Certificate with one year of related experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience	

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Area	Special Inspector	Associated Special Inspector	SIOR
Verification of Site Soil Condition, Fill Placement, and Load-Bearing Requirements	ICC Soils Special Inspector Certificate with one year of related experience, or NICET Soils Technician Level II Certificate in Construction Material Testing, or NICET Geotechnical Engineering Technician Level II Construction or Generalist Certificate, or Geologist-In-Training with one year of related experience, or Registered Professional Engineer with related experience	NICET Soils Technician Level I Certificate in Construction Material Testing with one year of related experience, or NICET Geotechnical Engineering Technician Level I Construction, or Generalist Certificate with one year of related experience, or Engineer-In-Training with one year of related experience	
Fire-Resistant Penetrations and Joints	Passed the UL Firestop Exam with one year of related experience, or Passed the FM Firestop Exam with one year of related experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience.	
Smoke Control	AABC Technician Certification with one year of related experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience.	
SIOR			Registered Professional Engineer

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PART 2 - PRODUCTS

2.1 FABRICATORS SPECIAL INSPECTION

A. Special Inspections of fabricator's work performed in the fabricator's shop is required to be inspected in accordance with the Statement of Special Inspections and the Schedule of Special Inspections unless the fabricator is certified by the approved agency to perform such work without Special Inspections. Submit the applicable certification(s) from the following list to the Contracting Officer for information to allow work performed in the fabricator's shop to not be subjected to Special Inspections.

B. The following certifications meet the requirements for fabricator approval in accordance with paragraph 1704.2.5.2 of IBC:

1. American Institute of Steel Construction (AISC) Certified Fabrication Plant, Category STD.
2. Truss Plate Institute (TPI) steel truss plate quality assurance program certification.
3. Truss Plate Institute (TPI) wood truss plate quality assurance program certification.
4. International Accreditation Service, AC472 Accreditation Steel Joist Institute Membership

C. At the completion of fabrication, submit a certificate of compliance, to be included with the comprehensive final report of Special **Inspections, stating that the materials supplied and work performed by** the fabricator are in accordance the construction documents.

PART 3 - EXECUTION

3.1 RESPONSIBILIES MATRIX

Inspector	**Responsibility**	**Condition**
SIOR	a. Supervise all Special Inspectors required by the contract documents and the IBC. b. Submit a SIOR Letter of Acceptance to the Contracting Officer attesting to acceptance of the duties of SIOR, signed and sealed by the SIOR. c. Verify the qualifications of all of the Special Inspectors. d. Verify the qualifications of fabricators.	Applicable when SIOR is required

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Inspector	Responsibility	Condition
	e. Submit Special Inspections agency's written practices for the monitoring and control of the agency's operations to include the following: 1. The agency's procedures for the selection and administration of inspection personnel, describing the training, experience and examination requirements for qualifications and certification of inspection personnel. 2. The agency's inspection procedures, including general inspection, material controls, and visual welding inspection. f. Submit qualification records for nondestructive testing (NDT) technicians designated for the project. Submit NDT procedures and equipment calibration records for NDT to be performed and equipment to be used for the project.	Applicable when SIOR is required and when the structural design is required to follow AISC341 for seismic design of steel structures
	g. Prepare a Special Inspections Project Manual, which will cover the following: 1. Roles and responsibilities of the following individuals during Special Inspections: SIOR, SI, General Contractor, Subcontractors, QC Manager, and DOR. 2. Organizational chart and/or communication plan, indicating lines of communication 3. Contractor's internal plan for scheduling inspections. Address items such as timeliness of inspection requests, who to contact for inspection requests, and availability of alternate inspectors. Contractor's internal plan for scheduling inspections. Address items such as timeliness of inspection requests, who to contact for inspection requests, and availability of alternate inspectors. 4. Indicate the government reporting procedures. 5. Propose forms or templates to be used by SI and SIOR to document inspections. 6. Indicate procedures for tracking nonconforming work and verification that corrective work is complete. 7. Indicate how the SIOR and/or SI will participate in weekly QC meetings. 8. Indicate how Special Inspections of shop fabricated items will be handled when the fabricator's shop is not certified per paragraph FABRICATOR SPECIAL INSPECTIONS. 9. Include a section in the manual that covers each specific item requiring Special Inspections that is indicated on the Schedule	Applicable when SIOR is required

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Inspector	Responsibility	Condition
	of Special Inspections. Provide names and qualifications of each special inspector who will be performing the Special Inspections for each specific item. Provide detail on how the Special Inspections are to be carried out for each item so that the expectations are clear for the General Contractor and the Subcontractor performing the work. Make a copy of the Special Inspections Project Manual available on the job site during construction. Submit a copy of the Special Inspections Project Manual for approval. h. Attend coordination and mutual understanding meeting where the information in the Special Inspections Project Manual will be reviewed to verify that all parties have a clear understanding of the Special Inspections provisions and the individual duties and responsibilities of each party. i. Maintain a 3- ring binder for the Special Inspector's daily and biweekly reports and the Special Inspections Project Manual. This file must be located in a conspicuous place in the project trailer/office to allow review by the Contracting Officer and the DOR. j. Submit a copy of the Special Inspector's daily reports to the QC Manager. k. Discrepancies that are observed during Special Inspections must be reported to the QC Manager for correction. If discrepancies are not corrected before the special inspector leaves the site the observed discrepancies must be documented in the daily report. l. Submit a biweekly Special Inspections report until all work requiring Special Inspections is complete. A report is required for each biweekly period in which Special Inspections activity occurs, and must include the following: 1. A brief summary of the work performed during the reporting time frame. 2. Changes and/or discrepancies with the drawings, specifications, and mechanical or electrical component certification if they require seismic systems, that were observed during the reporting period. 3. Discrepancies which were resolved or corrected. 4. A list of nonconforming items requiring resolution.	

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Inspector	Responsibility	Condition
	5. All applicable test results including nondestructive testing reports.	
QC Manager	a. If there is no SIOR, QC Manager must Supervise all Special Inspectors required by the contract documents and the IBC; Verify the qualifications of all of the Special Inspectors; Verify the qualifications of fabricators; Maintain a 3-ring binder for the Special Inspector's daily and biweekly reports. This file must be located in a conspicuous place in the project trailer/office to allow review by the Contracting Officer and the DOR.	Applicable when SIOR is not required
	b. Maintain a rework items list that includes discrepancies noted on the Special Inspectors daily report.	n/a
Special Inspectors	a. Inspect all elements of the project for which the special inspector is qualified to inspect and are identified in the Schedule of Special Inspections. b. Attend preparatory phase meetings related to the Definable Feature of Work (DFOW) for which the special inspector is qualified to inspect.	
	c. Submit Special Inspections agency's written practices for the monitoring and control of the agency's operations to include the following: 1. The agency's procedures for the selection and administration of inspection personnel, describing the training, experience and examination requirements for qualifications and certification of inspection personnel. 2. The agency's inspection procedures, including general inspection, material controls, and visual welding inspection. d. Submit qualification records for nondestructive testing (NDT) technicians designated for the project. e. Submit NDT procedures and equipment calibration records for NDT to be performed and equipment to be used for the project.]	Applicable when SIOR is NOT required and when the structural design is required to follow AISC 341 for seismic design of steel structures
	f. Submit a copy of the daily reports to the QC Manager. g. Discrepancies that are observed during Special Inspections must be reported to the QC Manager for correction. If discrepancies are not corrected before the special inspector leaves	Applicable when SIOR is not required

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Inspector	Responsibility	Condition
	the site the observed discrepancies must be documented in the daily report. h. Submit a biweekly Special Inspection Report until all inspections are complete. A report is required for each biweekly period in which Special Inspections activity occurs, and must include the following: 1. A brief summary of the work performed during the reporting time frame 2. Changes and/or discrepancies with the drawings, specifications, and mechanical or electrical component certification if they require seismic systems that were observed during the reporting period. 3. Discrepancies which were resolved or corrected. 4. A list of nonconforming items requiring resolution. 5. All applicable test result including nondestructive testing reports. i. At the completion of the project submit a comprehensive final report of Special Inspections that documents the Special Inspections completed for the project and corrections of all discrepancies noted in the daily reports. The comprehensive final report of Special Inspections must be signed, dated and indicate the certification of the special inspector qualifying them to conduct the inspection.	
	j. Submit daily reports to the SIOR	Applicable when SIOR is required

3.2 DEFECTIVE WORK

Check work as it progresses, but failure to detect any defective work or materials must in no way prevent later rejection if defective work or materials are discovered, nor obligate the Government to accept such work.

-- End of Section --

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.

B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:

1. Adversely effect human health or welfare,
2. Unfavorably alter ecological balances of importance to human life,
3. Effect other species of importance to humankind, or;
4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.

C. Definitions of Pollutants:

1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
2. Debris: Combustible and noncombustible wastes, ashes, and waste materials resulting from construction or maintenance and repair work.
3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.

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6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
7. Sanitary Wastes:
   a. Sewage: Domestic sanitary sewage and human and animal waste.
   b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

A. Establish and maintain quality control for the environmental protection of all items set forth herein.

B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Contracting Officer’s Representative (COR) to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Contracting Officer, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
   a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
   b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
   c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
   d. Description of the Contractor's environmental protection personnel training program.

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e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
h. Permits, licenses, and the location of the solid waste disposal area.
i. Drawings showing locations of any proposed material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
l. Inclusion of “best management practices” and methodologies.

B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.

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B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, grasses, topsoil, and landforms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted. Provide erosion control plans, in phases where required.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
   a. Box and protect from damage existing trees and shrubs to remain on the construction site.
   b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
   c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
   a. Reuse or conserve the collected topsoil sediment as directed by the COR. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
   b. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.

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5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features on the Environmental Protection Plan. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
7. Manage and control spoil areas on Government property to limit spoil to areas on the Environmental Protection Plan and prevent erosion of soil or sediment from entering nearby water courses or lakes.
8. Protect adjacent areas from despoilment by temporary excavations and embankments.
9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
11. Handle discarded materials other than those included in the solid waste category as directed by the COR.

C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
   1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.

2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
3. Monitor water areas affected by construction.

D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.

E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of New York, Department of Environmental Conservation policies and regulations and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as

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directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise or vibrations only as coordinated in advance with the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
   a. Maintain maximum permissible construction equipment noise levels at 15 meter (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75		
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

   b. Use shields or other physical barriers to restrict noise transmission.
   c. Provide soundproof housings or enclosures for noise-producing machinery.
   d. Use efficient silencers on equipment air intakes.

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e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
f. Line hoppers and storage bins with sound deadening material.
g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.

3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the 50 feet from the noise source. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at three to six feet in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.

G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.

B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.

C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:

D. Waste Management Plan development and implementation.

E. Techniques to minimize waste generation.

F. Sorting and separating of waste materials.

G. Salvage of existing materials and items for reuse or resale.

H. Recycling of materials that cannot be reused or sold.

I. At a minimum the following waste categories shall be diverted from landfills:

1. Soil.
2. Inerts (eg, concrete, masonry and asphalt).
3. Clean dimensional wood and palette wood.
4. Green waste (biodegradable landscaping materials).
5. Engineered wood products (plywood, particle board and I-joists, etc).
6. Metal products (eg, steel, wire, beverage containers, copper, etc).
7. Sheathings
8. Cardboard, paper and packaging.
9. Bitumen roofing materials.
10. Plastics (eg, ABS, PVC).
11. Carpet and/or pad.
12. Gypsum board.
13. Insulation.
14. Paint.
15. Fluorescent lamps.

1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION.

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B. Section 01 00 00, GENERAL REQUIREMENTS.

C. Lead Paint: Section 02 83 33.13, LEAD BASED PAINT REMOVAL AND DISPOSAL.

1.3 QUALITY ASSURANCE

A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:

1. Excess or unusable construction materials.
2. Packaging used for construction products.
3. Poor planning and/or layout.
4. Construction error.
5. Over ordering.
6. Weather damage.
7. Contamination.
8. Mishandling.
9. Breakage.

B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.

C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.

D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.

E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations.

F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.

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H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.

B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.

C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.

D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.

E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).

F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.

G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.

H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in

the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.

1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.

M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.

N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.

O. Return: To give back reusable items or unused products to vendors for credit.

P. Salvage: To remove waste materials from the site for resale or re-use by a third party.

Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.

R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.

S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:

1. Procedures to be used for debris management.
2. Techniques to be used to minimize waste generation.
3. Analysis of the estimated job site waste to be generated:
   a. List of each material and quantity to be salvaged, reused, recycled.

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b. List of each material and quantity proposed to be taken to a landfill.

4. Detailed description of the Means/Methods to be used for material handling.
   a. On site: Material separation, storage, protection where applicable.
   b. Off site: Transportation means and destination. Include list of materials.
      1) Description of materials to be site-separated and self-hauled to designated facilities.
      2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
         a) The names and locations of mixed debris reuse and recycling facilities or sites.
         b) The names and locations of trash disposal landfill facilities or sites.
         c) Documentation that the facilities or sites are approved to receive the materials.

C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.

D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

E. Target waste diversion rate by material and an overall diversion rate.

F. Final report documenting the results of implementation of the preconstruction waste management plan.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

B. U.S. Green Building Council (USGBC): LEED Green Building Rating System for New Construction

1. Green Building Initiative (GBI): Green Globes for New Construction 2019

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1.7 RECORDS

A. Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template or Green Globes for New Construction 2019 Technical Reference Manual.

PART 2 - PRODUCTS

2.1 MATERIALS

A. List of each material and quantity to be salvaged, recycled, reused.

B. List of each material and quantity proposed to be taken to a landfill.

C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.

B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.

B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices.

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Include the net total costs or savings for each salvaged or recycled material.

C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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SECTION 01 81 13
SUSTAINABLE CONSTRUCTION REQUIREMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section describes general requirements and procedures to comply with federal mandates and U.S. Department of Veterans Affairs (VA) policies for sustainable construction.

B. The Design Professional has selected materials and utilized integrated design processes that achieve the Government's objectives. Contractor is responsible to maintain and support these objectives in developing means and methods for performing work and in proposing product substitutions or changes to specified processes. Obtain approval from Contracting Officer for all changes and substitutions to materials or processes. Proposed changes must meet, or exceed, materials or processes specified.

1.2 RELATED WORK

A. Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS.

B. Section 01 74 19 CONSTRUCTION WASTE MANANGEMENT.

C. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.3 DEFINITIONS

A. Recycled Content: Recycled content of materials is defined according to Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260). Recycled content value of a material assembly is determined by weight. Recycled fraction of assembly is multiplied by cost of assembly to determine recycled content value.

1. "Post-Consumer" material is defined as waste material generated by households or by commercial, industrial, and institutional facilities in their role as end users of the product, which can no longer be used for its intended purpose.
2. "Pre-Consumer" material is defined as material diverted from waste stream during the manufacturing process. Excluded is reutilization of materials such as rework, regrind, or scrap generated in a process and capable of being reclaimed within the same process that generated it.

B. Biobased Products: Biobased products are derived from plants and other renewable agricultural, marine, and forestry materials and provide an alternative to conventional petroleum derived products. Biobased

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products include diverse categories such as lubricants, cleaning products, inks, fertilizers, and bioplastics.

C. Low Pollutant-Emitting Materials: Materials and products which are minimally odorous, irritating, or harmful to comfort and well-being of installers and occupants.

D. Volatile Organic Compounds (VOC): Chemicals that are emitted as gases from certain solids or liquids. VOCs include a variety of chemicals, some of which may have short- and long-term adverse health effects.

1.4 REFERENCE STANDARDS

A. U.S. Department of Agriculture BioPreferred program (USDA BioPreferred).

B. U.S. Environmental Protection Agency Comprehensive Procurement Guidelines (CPG).

C. U.S. Environmental Protection Agency ENERGY STAR Program (ENERGY STAR).

D. U. S. Department of Energy Federal Energy Management Program (FEMP).

1.5 SUBMITTALS

A. All submittals to be provided by contractor to COR.

B. Sustainability Action Plan:

1. Submit documentation as required by this section; provide additional copies of typical submittals required under technical sections when sustainable construction requires copies of record submittals.
2. Within 30 days after Preconstruction Meeting provide a narrative plan for complying with requirements stipulated within this section.
3. Sustainability Action Plan must:
   a. Make reference to sustainable construction submittals defined by this section.
   b. Address all items listed under PERFORMANCE CRITERIA.
   c. Indicate individual(s) responsible for implementing the plan.

C. Low Pollutant-Emitting Materials Tracking Spreadsheet: Within 30 days after Preconstruction Meeting provide a preliminary Low Pollutant-Emitting Materials Tracking Spreadsheet. The Low Pollutant-Emitting Materials Tracking Spreadsheet must be an electronic file and include all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13.

D. Construction Indoor Air Quality (IAQ) Management Plan:

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1. Not more than 30 days after Preconstruction Meeting provide a Construction IAQ Management Plan as an electronic file including descriptions of the following:
   a. Instruction procedures for meeting or exceeding minimum requirements of ANSI/SMACNA 008-2008, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling.
   b. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage.
   c. Schedule of submission of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials.
   d. Instruction procedures if air handlers must be used during construction, including a description of filtration media to be used at each return air grille.
   e. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media to be used at each air handling or air supply unit.
   f. Instruction procedures and schedule for implementing building flush-out.

E. Product Submittals:
   1. Recycled Content: Submit product data from manufacturer indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content (excluding MEP systems equipment and components).
   2. Biobased Content: Submit product data for products to be installed or used which are included in any of the USDA BioPreferred program’s product categories. Data to include percentage of biobased content and source of biobased material.
   3. Low Pollutant-Emitting Materials: Submit product data confirming compliance with relevant requirements for all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13.
   4. For applicable products and equipment, submit product documentation confirming ENERGY STAR label, FEMP certification, WaterSense, and/or EPEAT certification.

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F. Sustainable Construction Progress Reports: Concurrent with each Application for Payment, submit a Sustainable Construction Progress Report to confirm adherence with Sustainability Action Plan.
   1. Include narratives of revised strategies for bringing work progress into compliance with plan and product submittal data.
   2. Include updated and current Low Pollutant-Emitting Materials Tracking Spreadsheet.
   3. Include construction waste tracking, in tons or cubic yards, including waste description, whether diverted or landfilled, hauler, and percent diverted for comingled quantities; and excluding land-clearing debris and soil. Provide haul receipts and documentation of diverted percentages for comingled wastes.

G. Closeout Submittals: Within 14 days after Substantial Completion provide the following:
   1. Final version of Low Pollutant-Emitting Materials Tracking Spreadsheet.
   2. Manufacturer’s cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for filtration media installed at return air grilles during construction if permanently installed air handling units are used during construction.
   3. Manufacturer’s cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for final filtration media in air handling units.
   4. Minimum 18 construction photographs including six photographs taken on three different occasions during construction of ANSI/SMACNA 008-2008, Chapter 3 approaches employed, along with a brief description of each approach, documenting implementation of IAQ management measures, such as protection of ducts and on-site stored or installed absorptive materials.
   5. Flush-out Documentation:
      a. Product data for filtration media used during flush-out.
      b. Product data for filtration media installed immediately prior to occupancy.
      c. Signed statement describing building air flush-out procedures including dates when flush-out was begun and completed and statement that filtration media was replaced after flush-out.

1.6 QUALITY ASSURANCE

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A. Preconstruction Meeting: After award of Contract and prior to commencement of Work, schedule and conduct meeting with COR/Resident Engineer and Architect to discuss the Project Sustainable Action Plan content as it applies to submittals, project delivery, required Construction Indoor Air Quality (IAQ) Management Plan, and other Sustainable Construction Requirements. The purpose of this meeting is to develop a mutual understanding of the Sustainable Construction Requirements and coordination of contractor's management of these requirements with the Contracting Officer and the Construction Quality Manager.

B. Construction Job Conferences: Status of compliance with Sustainable Construction Requirements of these specifications will be an agenda item at regular job meetings conducted during the course of work at the site.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. Green Seal Standard GS-11, Paints, 1st Edition, May 20, 1993.

C. Green Seal Standard GC-03, Anti-Corrosive Paints, 2nd Edition, January 7, 1997.

D. Green Seal Standard GC-36, Commercial Adhesives, October 19, 2000.

E. South Coast Air Quality Management District (SCAQMD) Rule 1113, Architectural Coatings, rules in effect on January 1, 2004.

F. South Coast Air Quality Management District (SCAQMD) Rule 1168, July 1, 2005 and rule amendment date of January 7, 2005.

G. Sheet Metal and Air Conditioning National Contractors' Association (SMACNA) IAQ Guidelines for Occupied Buildings under Construction, 2nd Edition (ANSI/SMACNA 008-2008), Chapter 3.

H. California Department of Public Health Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers, Version 1.1, Emission Testing method for California Specification 01350 (CDPH Standard Method V1.1-2010).

I. Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260).

J. ASHRAE Standard 52.2-2007.

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PART 2 – PRODUCTS

2.1 PERFORMANCE CRITERIA

A. Construction waste diversion from landfill disposal must comprise at least 50 percent of total construction waste, excluding land clearing debris and soil. Alternative daily cover (ADC) does not qualify as material diverted from disposal.

B. Low Pollutant-Emitting Materials:

1. Adhesives, sealants and sealant primers applied on site within the weatherproofing membrane must comply with VOC limits of SCAQMD Rule 1168:

a. Flooring Adhesives and Sealants:

1) Cove Base Adhesives: 50 g/L.
2) Multipurpose Construction Adhesives: 70 g/L.
3) Architectural Non-Porous Sealant Primer: 250 g/L.
4) Architectural Porous Sealant Primer: 775 g/L.
5) Other Sealant Primer: 750 g/L.
6) Architectural Sealant: 250 g/L.
7) Other Sealant: 420 g/L.

b. Non-Flooring Adhesives and Sealants:

1) Drywall and Panel Adhesives: 50 g/L.
2) Multipurpose Construction Adhesives: 70 g/L.
3) Metal-to-Metal Substrate Adhesives: 30 g/L.
4) Plastic Foam Substrate Adhesive: 50 g/L.
5) Porous Material (Except Wood) Substrate Adhesive: 50 g/L.
6) Fiberglass Substrate Adhesive: 80 g/L.
7) Architectural Non-Porous Sealant Primer: 250 g/L.
8) Architectural Porous Sealant Primer: 775 g/L.
9) Other Sealant Primer: 750 g/L.
10) PVC Welding Adhesives: 510 g/L.
11) CPVC Welding Adhesives: 490 g/L.
12) ABS Welding Adhesives: 325 g/L.
13) Plastic Cement Welding Adhesives: 250 g/L.
14) Adhesive Primer for Plastic: 550 g/L.
15) Contact Adhesive: 80 g/L.
16) Special Purpose Contact Adhesive: 250 g/L.
17) Sheet Applied Rubber Lining Operations: 850 g/L.
18) Top and Trim Adhesive: 250 g/L.
19) Architectural Sealants: 250 g/L.

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20) Other Sealants: 420 g/L.

2. Aerosol adhesives applied on site within the weatherproofing membrane must comply with the following Green Seal GS-36.
   a. Aerosol Adhesive, General-Purpose Mist Spray: 65 percent VOCs by weight.
   b. Aerosol Adhesive, General-Purpose Web Spray: 55 percent VOCs by weight.
   c. Special-Purpose Aerosol Adhesive (All Types): 70 percent VOCs by weight.
3. Paints and coatings applied on site within the weatherproofing membrane must comply with the following criteria:
   a. VOC content limits for paints and coatings established in Green Seal Standard GS-11.
   b. VOC content limit for anti-corrosive and anti-rust paints applied to interior ferrous metal substrates of 250 g/L established in Green Seal GC-03.
   c. Comply with the following VOC content limits:
      1) Anti-Corrosive/Antirust Paints: 250 g/L.
      2) Floor Coating: 100 g/L.
      3) Interior Flat Paint, Coating or Primer: 50 g/L.
      4) Interior Non-Flat Paint, Coating or Primer: 150 g/L.
      5) Sealers and Undercoaters: 200 g/L.
      6) Shellac, Clear: 730 g/L.
      7) Shellac, Pigmented: 550 g/L.
      8) Clear Brushing Lacquer: 680 g/L.
      9) Concrete Curing Compounds: 350 g/L.
      10) Magnesite Cement Coatings: 450 g/L.
      11) Waterproofing Sealers: 250 g/L.
      12) Wood Preservatives: 350 g/L.
      13) Low-Solids Coatings: 120 g/L.
4. Each non-carpet flooring element installed in building interior which is not inherently non-emitting (stone, ceramic, powder-coated metals, plated or anodized metal, glass, concrete, clay brick, and unfinished or untreated solid wood flooring) must comply with one of the following:
   a. Meet requirements of the FloorScore standard as shown with testing by an independent third-party.

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b. Maximum VOC concentrations specified in CDPH Standard Method V1.1-2010, using office scenario at 14 day time point.

C. Recycled Content:

1. Any products being installed or used that are listed on EPA Comprehensive Procurement Guidelines designated product list must meet or exceed the EPA's recycled content recommendations. The EPA Comprehensive Procurement Guidelines categories include:
   a. Building insulation.
   b. Cement and concrete.
   c. Consolidated and reprocessed latex paint.
   d. Flowable fill.
   e. Laminated paperboard.
   f. Nonpressure pipe.

D. Biobased Content:

1. Materials and equipment being installed or used that are listed on the USDA BioPreferred program product category list must meet or exceed USDA's minimum biobased content threshold. Refer to individual specification sections for detailed requirements applicable to that section.
   a. USDA BioPreferred program categories include:
      1) Adhesive and Mastic Removers.
      2) Cleaners.
      3) Corrosion Preventatives.
      4) Erosion Control Materials.
      5) Dust Suppressants.
      6) Glass Cleaners.
      7) Hydraulic Fluids.
      8) Industrial Cleaners.
      9) Interior Paints and Coatings.
      10) Multipurpose Cleaners.
      11) Multipurpose Lubricants.
      12) Packaging Films.
      13) Paint Removers.
      14) Plastic Insulating Foam.
      15) Pneumatic Equipment Lubricants.
      16) Wastewater Systems Coatings.
      17) Water Tank Coatings.
      18) Concrete Sealers.

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E. Materials, products, and equipment being installed which fall into any of the following product categories must be Energy Star-labeled.
   1. Applicable Energy Star product categories as of 09/14/2017 include:
      a. Electronics and Information Technology:
         1) Audio/Video Equipment.
         2) Computers.
         3) Data Center Storage.
         4) Digital Media Player.
         5) Enterprise Servers.
         6) Imaging Equipment.
         7) Monitors.
         8) Professional Displays.
         9) Set-Top and Cable Boxes.
         10) Telephones.
         11) Televisions.
         12) Uninterruptible Power Supplies.
         13) Voice over Internet Protocol (VoIP) Phones.
      b. Other:
         1) Light Bulbs.
         2) Light Fixtures.
         3) Doors

F. Materials, products, and equipment being installed which fall into any of the following categories must be FEMP-designated. FEMP-designated product categories as of 09/14/2017 include:
   1. Electric Chillers, Air-Cooled (Commercial).
   2. Electric Chillers, Water-Cooled (Commercial).
   3. Exterior Lighting.
   4. Light Emitting Diode (LED) Luminaires.

G. Electronic products and equipment being installed which fall into any of the following categories shall be EPEAT registered. Electronic products and equipment covered by EPEAT program as of 09/14/2017 include:
   1. Computers.
   2. Displays.
   3. Imaging Equipment.
   4. Televisions.

PART 3 - EXECUTION

3.1 FIELD QUALITY CONTROL

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A. Construction Indoor Air Quality Management:

1. During construction, meet or exceed recommended control measures of ANSI/SMACNA 008-2008, Chapter 3.
2. Protect stored on-site and installed absorptive materials from moisture damage.
3. If permanently installed air handlers are used during construction, filtration media with a minimum efficiency reporting value (MERV) of 8 must be used at each return air grille, as determined by ASHRAE Standard 52.2-1999 (with errata but without addenda). Replace all filtration media immediately prior to occupancy.
4. Perform building flush-out as follows:
   a. After construction ends, prior to occupancy and with interior finishes installed, perform a building flush-out by supplying a total volume of 14000 cu. ft. of outdoor air per sq. ft. of floor area while maintaining an internal temperature of at least 60 degrees Fahrenheit and a relative humidity no higher than 60 percent. OR
   b. If occupancy is desired prior to flush-out completion, the space may be occupied following delivery of a minimum of 3500 cu. ft. of outdoor air per sq. ft. of floor area to the space. Once a space is occupied, it must be ventilated at a minimum rate of 0.30 cfm per sq. ft. of outside air or design minimum outside air rate determined until a total of 14000 cu. ft./sq. ft. of outside air has been delivered to the space. During each day of flush-out period, ventilation must begin a minimum of three hours prior to occupancy and continue during occupancy.

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SECTION 01 91 00
GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.

B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 7, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.

C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.

D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 7, Division 8, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.

E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA’s operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing

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and training. Commissioning during the construction and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contact documents and according to the manufacturer's recommendations.
2. Verify and document proper integrated performance of equipment and systems.
3. Verify that Operations & Maintenance documentation is complete.
4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
5. Verify that the VA’s operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
6. Document the successful achievement of the commissioning objectives listed above.

F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the Resident Engineer as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.

B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA Resident Engineer and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the Resident Engineer and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the Resident Engineer.

C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication

and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.

D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and Resident Engineer. Thus, the procedures outlined in this specification must be executed within the following limitations:
   1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
   2. Commissioning Issues identified by the Commissioning Agent will be delivered to the Resident Engineer and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
   3. In the event that any Commissioning Issues and suggested resolutions are deemed by the Resident Engineer to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or Resident Engineer will issue an official directive to this effect.
   4. All parties to the Commissioning Process shall be individually responsible for alerting the Resident Engineer of any issues that they deem to constitute a potential contract change prior to acting on these issues.
   5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or Resident Engineer, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

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B. Section 01 32.16.15 PROJECT SCHEDULES (SMALL PROJECTS – DESIGN/BID/BUILD)
C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
D. Section 01 81 13 SUSTAINABLE CONSTRUCTION REQUIREMENTS
E. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
F. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.
G. Section 27 08 00 COMMISSIONING OF COMMUNICATIONS SYSTEMS.
H. Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

1.4 SUMMARY

A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer’s Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning

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List of Acronyms	
Acronym	Meaning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA Resident Engineer
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

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Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself.. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (http://www.wbdg.org/resources/cobie.php)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

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Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also – Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

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Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper functional interface between systems. Typical Integrated Systems Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC

controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns – and their resolution – that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

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Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

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Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC) systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. Validation: The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).
3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

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Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following systems will be commissioned as part of this project:

Systems To Be Commissioned	
System	**Description**
Building Exterior Closure	
Fire Suppression	
Fire Sprinkler Systems	Wet pipe system, dry pipe system, pre-action system, special agent systems
Plumbing	
Domestic Water Distribution	Backflow preventers
Sewerage Pump Systems	Sewage ejectors
General Service Air Systems	Packaged compressor systems, air dryers, filtration

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Systems To Be Commissioned	
System	**Description**
Medical Air Systems	Packaged medical air compressor units. Outlet certification, cross-connection verification
Medical Vacuum Systems	Packaged medical vacuum units, outlet certification, cross-connection verification
Dental Air Systems	Packaged dental air compressor units, outlet certification, cross-connect verification
Dental Evacuation and Vacuum Systems	Packaged Dental Evacuation units, packaged dental vacuum units, outlet certification, cross-connection verification
Waste Anesthesia Gas Systems	Packaged Waste Anesthesia Gas units, outlet certification, cross-connection verification
Medical Gas Systems (other than Medical Air Systems)	Medical gas (oxygen, nitrogen, nitrous oxide, etc.) tank/manifold systems, outlet certification, cross-connection verification
Chemical Waste Systems	Chemical storage tanks, neutralization systems, ventilation, process control
Reverse-Osmosis Systems	Packaged Reverse-Osmosis systems
Water De-Alkalizing Systems	Package Water De-Alkalizing systems
HVAC	
Noise and Vibration Control	Noise and vibration levels for critical equipment such as Air Handlers, Chillers, Cooling Towers, Boilers, Generators, etc. will be commissioned as part of the system commissioning
Direct Digital Control System	Operator Interface Computer, Operator Work Station (including graphics, point mapping, trends, alarms), Network Communications Modules and Wiring, Integration Panels. [DDC Control panels will be commissioned with the systems controlled by the panel]

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Systems To Be Commissioned	
System	**Description**
Chilled Water System	Chillers (centrifugal), pumps (primary, secondary, tertiary), VFDs associated with chilled water system components, DDC Control Panels (including integration with Building Control System)
Condenser Water System	Cooling Towers Servicing, Fluid Coolers, Plate and Frame heat exchangers/economizers, Side stream filtration system, pumps, VFDs associated with condenser water system components, DDC control panels.
Steam/Heating Hot Water System	Boilers, boiler feed water system, economizers/heat recovery equipment, condensate recovery, water treatment, boiler fuel system, controls, interface with facility DDC system.
HVAC Air Handling Systems	Air handling Units, packaged rooftop AHU, Outdoor Air conditioning units, humidifiers, DDC control panels
HVAC Ventilation/Exhaust Systems	General exhaust, toilet exhaust, laboratory exhaust, isolation exhaust, room pressurization control systems
HVAC Energy Recovery Systems	Heat Wheels, Heat Recovery Loops, AHU Integrated Heat Recovery
HVAC Terminal Unit Systems	VAV Terminal Units, CAV terminal units, fan coil units, fin-tube radiation, unit heaters
Decentralized Unitary HVAC Systems*	Split-system HVAC systems, controls, interface with facility DDC
Unitary Heat Pump Systems	Water-source heat pumps, controls, interface with facility DDC
Humidity Control Systems	Humidifiers, de-humidifiers, controls, interface with facility DDC
Hydronic Distribution Systems	Pumps, DDC control panels, heat exchangers,
Facility Fuel Systems	Boiler fuel system, generator fuel system

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Systems To Be Commissioned	
System	**Description**
Geothermal Energy Direct Use Heating	Geothermal well, ground heat exchanger, geothermal pumps, heat exchanger, valves, instrumentation
Solar Energy Heating Systems	Solar collectors, heat exchangers, storage tanks, solar-boosted domestic hot water heater, pumps, valves, instrumentation
Facility Fuel Gas Systems	Witness Natural gas piping pressure testing, natural gas compressors and storage, propane storage
Smoke Evacuation System	Atrium smoke evacuation, other smoke evacuation and smoke management systems, controls, interface with other systems (fire alarm), emergency operation.
Electrical	
Medium-Voltage Electrical Distribution Systems	Medium-Voltage Switchgear, Medium-Voltage Switches, Underground ductbank and distribution, Pad-Mount Transformers, Medium-Voltage Load Interrupter Switches,
Grounding & Bonding Systems	Witness 3rd party testing, review reports
Electric Power Monitoring Systems	Metering, sub-metering, power monitoring systems, PLC control systems
Electrical System Protective Device Study	Review reports, verify field settings consistent with Study
Secondary Unit Substations	Medium-voltage components, transformers, low-voltage distribution, verify breaker testing results (injection current, etc)
Low-Voltage Distribution System	Normal power distribution system, Life-safety power distribution system, critical power distribution system, equipment power distribution system, switchboards, distribution panels, panelboards, verify breaker testing results (injection current, etc)

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Systems To Be Commissioned	
System	**Description**
Emergency Power Generation Systems	Generators, Generator paralleling switchgear, automatic transfer switches, PLC and other control systems
Lighting & Lighting Control Systems	Emergency lighting, occupancy sensors, lighting control systems, architectural dimming systems, theatrical dimming systems, exterior lighting and controls
Cathodic Protection Systems	Review 3rd party testing results.
Lightning Protection System	Witness 3rd party testing, review reports
Communications	
Grounding & Bonding System	Witness 3rd party testing, review reports
Structured Cabling System	Witness 3rd party testing, review reports
Master Antenna Television System	Witness 3rd party testing, review reports
Public Address & Mass Notification Systems	Witness 3rd party testing, review reports
Intercom & Program Systems	Witness 3rd party testing, review reports
Nurse Call & Code Blue Systems	Witness 3rd party testing, review reports
Security Emergency Call Systems	Witness 3rd party testing, review reports
Duress Alarm Systems	Witness 3rd party testing, review reports
Electronic Safety and Security	
Grounding & Bonding	Witness 3rd party testing, review reports
Physical Access Control Systems	Witness 3rd party testing, review reports
Access Control Systems	Witness 3rd party testing, review reports
Security Access Detection Systems	Witness 3rd party testing, review reports

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Systems To Be Commissioned	
System	**Description**
Video Surveillance System	Witness 3rd party testing, review reports
Electronic Personal Protection System	Witness 3rd party testing, review reports
Fire Detection and Alarm System	100% device acceptance testing, battery draw-down test, verify system monitoring, verify interface with other systems.
Renewable Energy Sources	
Geothermal Energy Electrical Generation Systems	Geothermal well, DC-AC Inverters, storage batteries, turbine generator modules, switchgear, combiner boxes, instrumentation, monitoring and control systems
Solar Energy Electrical Power Generation Systems	Solar collector modules, DC-AC inverter, storage batteries, combiners, Switchgear, instrumentation, monitoring and control systems
Wind Energy Electrical Power Generation Systems	Wind Turbines, DC-AC inverter, storage batteries, combiners, switchgear, instrumentation, monitoring and control systems
Site Utilities	
Water Utilities	City Water Service Entrance, Backflow Prevention, Pressure Control, Booster Pumps, Irrigation Systems
Sanitary Sewerage Utilities	City Sanitary Connection, Waste Treatment Systems
Storm Drainage Utilities	City Storm Water Connection, Site Storm Water Distribution
Energy Distribution Utilities	Connection to Third Party Energy (Steam, High Temp Hot Water, Chilled Water) Supply Systems, Metering, Pressure Control
Integrated Systems Tests	

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Systems To Be Commissioned	
System	**Description**
Loss of Power Response	Loss of power to building, loss of power to campus, restoration of power to building, restoration of power to campus.
Fire Alarm Response	Integrated System Response to Fire Alarm Condition and Return to Normal

1.8 COMMISSIONING TEAM

A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

B. Members Appointed by Contractor:

1. Contractor' Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.

C. Members Appointed by VA:

1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
2. User: Representatives of the facility user and operation and maintenance personnel.
3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

A. Appoint an individual, company or firm to act as the Commissioning Agent.

B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:

1. Coordination meetings.

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2. Training in operation and maintenance of systems, subsystems, and equipment.
3. Testing meetings.
4. Witness and assist in Systems Functional Performance Testing.
5. Demonstration of operation of systems, subsystems, and equipment.

C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.

B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.

C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:

1. Participate in commissioning coordination meetings.
2. Conduct operation and maintenance training sessions in accordance with approved training plans.
3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.

8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

A. Organize and lead the commissioning team.

B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.

C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.

D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.

E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.

F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.

G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.

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H. Coordinate Systems Functional Performance Testing schedule with the Contractor.

I. Witness selected systems startups.

J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.

K. Witness and document Systems Functional Performance Testing.

L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.

M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.17, Section 01 00 00 GENERAL REQUIREMENTS.

N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.

O. Prepare commissioning Field Observation Reports.

P. Prepare the Final Commissioning Report.

Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.

R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:

1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes.

Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.

2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
3. Identification of systems and equipment to be commissioned.
4. Schedule of Commissioning Coordination meetings.
5. Identification of items that must be completed before the next operation can proceed.
6. Description of responsibilities of commissioning team members.
7. Description of observations to be made.
8. Description of requirements for operation and maintenance training.
9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
12. Preliminary Systems Functional Performance Test procedures.

B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:

1. Name and identification code of tested system.
2. Test number.
3. Time and date of test.
4. Indication of whether the record is for a first test or retest following correction of a problem or issue.

5. Dated signatures of the person performing test and of the witness, if applicable.
6. Individuals present for test.
7. Observations and Issues.
8. Issue number, if any, generated as the result of test.

C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.

D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.

E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.

F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master

Commissioning Issues Log will also track the status of unresolved issues.

1. Creating an Commissioning Issues Log Entry:
   a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
   b. Assign a descriptive title for the issue.
   c. Identify date and time of the issue.
   d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
   e. Identify system, subsystem, and equipment to which the issue applies.
   f. Identify location of system, subsystem, and equipment.
   g. Include information that may be helpful in diagnosing or evaluating the issue.
   h. Note recommended corrective action.
   i. Identify commissioning team member responsible for corrective action.
   j. Identify expected date of correction.
   k. Identify person that identified the issue.
2. Documenting Issue Resolution:
   a. Log date correction is completed or the issue is resolved.
   b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
   c. Identify changes to the Contract Documents that may require action.
   d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
   e. Identify person(s) who corrected or resolved the issue.
   f. Identify person(s) verifying the issue resolution.

G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will

serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5, Commissioning Issues Log.
6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.

H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off season test(s) results.
2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:

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1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
2. Reference to Final Commissioning Plan.
3. Reference to Final Commissioning Report.
4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:

1. The Commissioning Team: A list of commissioning team members by organization.
2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used

during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.

B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.

C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.

D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.

E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.

F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Resident Engineer with copies to the Contractor and Architect.

G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.

H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.

I. Data for Commissioning:

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1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.14 COMMISSIONING PROCESS

A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.

B. Within 15 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.

C. Within 21 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.15 QUALITY ASSURANCE

A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.

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B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.

B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.

C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.

D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.

E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.

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F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.

B. Data logging equipment and software required to test equipment shall be provided by the Contractor.

C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O	
	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Controls Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	P	P	N/A	
Cx Plan & Spec	Final Commissioning Plan	L	A	R	R	O	
Schedules	Duration Schedule for Commissioning Activities	L	A	R	R	N/A	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	

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Construction Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Document Reviews	TAB Plan Review	L	A	R	R	O	
	Submittal and Shop Drawing Review	R	A	R	L	O	
	Review Contractor Equipment Startup Checklists	L	A	R	R	N/A	
	Review Change Orders, ASI, and RFI	L	A	R	R	N/A	
Site Observations	Witness Factory Testing	P	A	P	L	O	
	Construction Observation Site Visits	L	A	R	R	O	
Functional Test Protocols	Final Pre-Functional Checklists	L	A	R	R	O	
	Final Functional Performance Test Protocols	L	A	R	R	O	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Pre-Test Coordination Meeting	L	A	P	P	O	
	Lessons Learned and Commissioning Report Review Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	P	P	O	
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	R	R	O	
Schedules	Prepare Functional Test Schedule	L	A	R	R	O	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	Review Completed Pre-Functional Checklists	L	A	R	R	O	
	Pre-Functional Checklist Verification	L	A	R	R	O	

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Acceptance Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
	Review Operations & Maintenance Manuals	L	A	R	R	R	
	Training Plan Review	L	A	R	R	R	
	Warranty Review	L	A	R	R	O	
	Review TAB Report	L	A	R	R	O	
Site Observations	Construction Observation Site Visits	L	A	R	R	O	
	Witness Selected Equipment Startup	L	A	R	R	O	
Functional Test Protocols	TAB Verification	L	A	R	R	O	
	Systems Functional Performance Testing	L	A	P	P	P	
	Retesting	L	A	P	P	P	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
	Systems Training	L	S	R	P	P	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	
	Final Commissioning Report	L	A	R	R	R	
	Prepare Systems Manuals	L	A	R	R	R	

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C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

Warranty Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Post-Occupancy User Review Meeting	L	A	O	P	P	
Site Observations	Periodic Site Visits	L	A	O	O	P	
Functional Test Protocols	Deferred and/or seasonal Testing	L	A	O	P	P	
Technical Activities	Issues Resolution Meetings	L	S	O	O	P	

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Warranty Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
	Post-Occupancy Warranty Checkup and review of Significant Outstanding Issues	L	A		R	P	
Reports and Logs	Final Commissioning Report Amendment	L	A		R	R	
	Status Reports	L	A		R	R	

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3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
   a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
   b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
   a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
   b. The full startup plan shall at a minimum consist of the following items:
      1) The Pre-Functional Checklists.
      2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
      3) The manufacturer's normally used field checkout sheets.
   c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.

d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.

3. Sensor and Actuator Calibration
   a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
   b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
4. Execution of Equipment Startup
   a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
   b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
   c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
   d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall

correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.

C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.4 PHASED COMMISSIONING

A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

3.5 DDC SYSTEM TRENDING FOR COMMISSIONING

A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.

B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers – Critical, Priority, and Maintenance.

1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
2. Priority level alarms are to be printed to a printer which is connected to the Operator’s Work Station located within the engineer’s office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.
3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report

automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.

C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.

D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the Resident Engineer and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:

1. Pre-testing, Testing, and Post-testing – Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the Resident Engineer. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the Resident Engineer, prior to the execution of Systems Functional Performance Testing.
2. Dynamic plotting – The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.

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3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Chilled Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Chiller 1 Entering Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Leaving Temperature	AI	15 Minutes	12 Hours	3 days	P	±5°F from SP	10 Min
Chiller 1 Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Percent Load	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 KW Consumption	AI	15 Minutes	12 Hours	3 days	N/A		

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Chilled Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Chiller 1 Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Entering Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Leaving Temperature	AI	15 Minutes	12 Hours	3 days	P	±5°F from SP	10 Min
Chiller 2 Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Percent Load	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 KW Consumption	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Decoupler Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Differential Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Secondary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Return Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Primary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Secondary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min

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Chilled Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Secondary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Evaporator Iso-Valve	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Evaporator Flow Switch	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Unit Alarm	DI	COV	12 Hours	3 days	C	True	10 Min
Chiller 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 2 Evaporator Iso-Valve	DI	COV	12 Hours	3 days	N/A		
Chiller 2 Evaporator Flow Switch	DI	COV	12 Hours	3 days	N/A		
Chiller 2 Unit Alarm	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Detector	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Exhaust Fan Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Emergency Shutdown	DI	COV	12 Hours	3 days	P	True	1 Min
Primary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		

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Chilled Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Enable	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Iso-Valve Command	DO	COV	12 Hours	3 days	N/A		
Chiller 2 Enable	DO	COV	12 Hours	3 days	N/A		
Chiller 2 Iso-Valve Command	DO	COV	12 Hours	3 days	N/A		
Refrigerant Exhaust Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		

Condenser Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Chiller 1 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Basin Temp	AI	15 Minutes	12 Hours	3 days	P	< 45 oF	10 Min

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Condenser Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Cooling Tower 2 Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Basin Temp	AI	15 Minutes	12 Hours	3 days	P	< 45 oF	10 Min
Condenser Water Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Condenser Water Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Outdoor Air Wet Bulb	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Cooling Tower 1 Basin Heat	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 1 Heat Trace	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Cooling Tower 2 Basin Heat	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Heat Trace	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Isolation Valve	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Chiller 2 Isolation Valve	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Condenser Water Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Condenser Water Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Chiller 1 Condenser Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser By-Pass Valve	AO	15 Minutes	12 Hours	3 days	N/A		

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Condenser Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Cooling Tower 1 Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condenser Water Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condenser Water Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the Resident Engineer and Commissioning Agent.
   1. Point-to-Point checkout documentation;
   2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
   3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. water flow rate); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

3.6 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.

B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.

C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional

Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:
   1. System and equipment or component name(s)
   2. Equipment location and ID number
   3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
   4. Date
   5. Project name
   6. Participating parties
   7. A copy of the specification section describing the test requirements
   8. A copy of the specific sequence of operations or other specified parameters being verified
   9. Formulas used in any calculations
   10. Required pretest field measurements
   11. Instructions for setting up the test.
   12. Special cautions, alarm limits, etc.
   13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
   14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
   15. A section for comments.
   16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.

E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by

standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.

1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.

F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications,

etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.

G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.

H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.

J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been

achieved, the interface or coordinated responses between systems will be checked.

K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.7 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.

B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.

1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
   a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of

noncompliance and the Contractor’s response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.

b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.

5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
   a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor’s response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
   b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
   c. The Commissioning Agent will document the resolution process.
   d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.

C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by

the VA. In such case, the Contractor shall provide the VA with the following:

1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.8 DEFERRED TESTING

A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen

Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.9 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's Resident Engineer, VA’s Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.

B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:

1. Review the Contract Documents.
2. Review installed systems, subsystems, and equipment.
3. Review instructor qualifications.
4. Review instructional methods and procedures.
5. Review training module outlines and contents.
6. Review course materials (including operation and maintenance manuals).
7. Review and discuss locations and other facilities required for instruction.
8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.

9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:

1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
2. Qualification Data: Submit qualifications for facilitator and/or instructor.
3. Attendance Record: For each training module, submit list of participants and length of instruction time.
4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
5. Demonstration and Training Recording:
   a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
   b. Video Format: Provide high quality color DVD color on standard size DVD disks.
   c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
   d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
   e. Submit two copies within seven days of end of each training module.
6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate

identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
   a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
   b. Intrusion detection systems.
   c. Conveying systems, including elevators, wheelchair lifts, escalators, and automated materials handling systems.
   d. Medical equipment, including medical gas equipment and piping.
   e. Laboratory equipment, including laboratory air and vacuum equipment and piping.

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f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.
g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.
i. HVAC instrumentation and controls.
j. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
k. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.
l. Lighting equipment and controls.
m. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.
n. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.

G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
1. Basis of System Design, Operational Requirements, and Criteria: Include the following:
a. System, subsystem, and equipment descriptions.
b. Performance and design criteria if Contractor is delegated design responsibility.
c. Operating standards.
d. Regulatory requirements.
e. Equipment function.
f. Operating characteristics.
g. Limiting conditions.
H, Performance curves.
2. Documentation: Review the following items in detail:
a. Emergency manuals.
b. Operations manuals.

c. Maintenance manuals.
d. Project Record Documents.
e. Identification systems.
f. Warranties and bonds.
g. Maintenance service agreements and similar continuing commitments.

3. Emergencies: Include the following, as applicable:
   a. Instructions on meaning of warnings, trouble indications, and error messages.
   b. Instructions on stopping.
   c. Shutdown instructions for each type of emergency.
   d. Operating instructions for conditions outside of normal operating limits.
   e. Sequences for electric or electronic systems.
   f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
   a. Startup procedures.
   b. Equipment or system break-in procedures.
   c. Routine and normal operating instructions.
   d. Regulation and control procedures.
   e. Control sequences.
   f. Safety procedures.
   g. Instructions on stopping.
   h. Normal shutdown instructions.
   i. Operating procedures for emergencies.
   j. Operating procedures for system, subsystem, or equipment failure.
   k. Seasonal and weekend operating instructions.
   l. Required sequences for electric or electronic systems.
   m. Special operating instructions and procedures.
5. Adjustments: Include the following:
   a. Alignments.
   b. Checking adjustments.
   c. Noise and vibration adjustments.
   d. Economy and efficiency adjustments.
6. Troubleshooting: Include the following:
   a. Diagnostic instructions.
   b. Test and inspection procedures.
7. Maintenance: Include the following:

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a. Inspection procedures.
b. Types of cleaning agents to be used and methods of cleaning.
c. List of cleaning agents and methods of cleaning detrimental to product.
d. Procedures for routine cleaning
e. Procedures for preventive maintenance.
f. Procedures for routine maintenance.
g. Instruction on use of special tools.

8. Repairs: Include the following:
a. Diagnosis instructions.
b. Repair instructions.
c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
d. Instructions for identifying parts and components.
e. Review of spare parts needed for operation and maintenance.

H. Training Execution:
1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
2. Instruction:
a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
2) The VA will furnish an instructor to describe VA's operational philosophy.
3) The VA will furnish the Contractor with names and positions of participants.
3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar

instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.

4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

I. Demonstration and Training Recording:

1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
2. Video Format: Provide high quality color DVD color on standard size DVD disks.
3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

----- END -----

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SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of portions of buildings, utilities, and debris as shown on construction documents.

1.2 RELATED WORK:

A. Safety Requirements: Section 01 35 26 Safety Requirements Article, ACCIDENT PREVENTION PLAN (APP).

C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.

D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.

E. Asbestos Removal: Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

F. Lead Paint: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

G. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

H. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

I. Infectious Control: Section 01 35 26, SAFETY REQUIREMENTS.

1.3 PROTECTION:

A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.

B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.

C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.

D. Provide enclosed, dust tight, containers with covers to transport debris to truck beds and govern flow of material into truck. Provide

overhead bridges of tight board or prefabricated metal construction to protect persons and property from falling debris.

E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
   1. No wall or part of wall shall be permitted to fall outwardly from structures.
   2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
   3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 15 feet of fire hydrants.

G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damaging existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer’s approval.

H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS and Section 01 35 26, SAFETY REQUIREMENTS.

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1.4 UTILITY SERVICES:

A. Demolish and remove outside utility service lines shown to be removed.

B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 DEMOLITION:

A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
   1. As required for installation of new utility service lines.
   2. To full depth within an area defined by hypothetical lines located 5 feet outside building lines of new structures.

B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 24 inches square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.

D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 5 feet below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 5 feet, or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

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E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris off the Medical Center property, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK

A. Section 01 45 29, TESTING LABORATORY SERVICES: Materials testing and inspection during construction.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN

A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by COR. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.

B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.

C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES

A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).

B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.

C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).

D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.

2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS

A. ACI SP-66 – ACI Detailing Manual.
B. ACI 318 - Building Code Requirements for Reinforced Concrete.
C. ACI 301 – Standard Specifications for Structural Concrete.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES. All items indicated below are required submittals requiring Contracting Officer’s Representative (COR) review and approval.
B. Shop Drawings: Reinforcing steel: Complete shop drawings
C. Mill Test Reports:
   1. Reinforcing Steel.
   2. Cement.
D. Manufacturer's Certificates:
   1. Abrasive aggregate.
   2. Lightweight aggregate for structural concrete.
   3. Air-entraining admixture.
   4. Chemical admixtures, including chloride ion content.
   5. Waterproof paper for curing concrete.
   6. Liquid membrane-forming compounds for curing concrete.
   7. Non-shrinking grout.
   8. Liquid hardener.
   9. Waterstops.
   10. Expansion joint filler.
   11. Adhesive binder.
E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology
F. Test Report for Concrete Mix Designs: Trial mixes including water-cement ratio curves, concrete mix ingredients, and admixtures.
G. Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for flat slab/flat plate portions, prepared by a

registered Professional Engineer. As a minimum, include timing of form stripping, reshoring, number of floors to be re-shored and timing of re-shore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by COR (see FORMWORK) or Contractor.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.

B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement in separate suitable bins.

C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE

A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.

B. Agenda: Includes but is not limited to:

1. Submittals.
2. Coordination of work.
3. Availability of material.
4. Concrete mix design including admixtures.
5. Methods of placing, finishing, and curing.
6. Finish criteria required to obtain required flatness and levelness.
7. Timing of floor finish measurements.
8. Material inspection and testing.

C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; COR; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.

D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):

117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary

211.1-91(R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete

211.2-98(R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete

214R-11(R2019).....Guide to Evaluation of Strength Test Results of Concrete

301-16.....Specifications for Structural Concrete

304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete

305.1-14.....Specification for Hot Weather Concreting

306.1-90(R2002).....Standard Specification for Cold Weather Concreting

308.1-11.....Specification for Curing Concrete

309R-05.....Guide for Consolidation of Concrete

318/318-19.....Building Code Requirements for Structural Concrete and Commentary

347R-14.....Guide to Formwork for Concrete

SP-66-04.....ACI Detailing Manual

C. American National Standards Institute and American Hardboard Association (ANSI/AHA):

A135.4-2012.....Basic Hardboard

D. ASTM International (ASTM):

A615/A615M-20.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A653M-20.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A706/A706M-16.....Standard Specification for Deformed and Plain Low-Alloy Steel Bars for Concrete Reinforcement

A767/A767M-19.....Standard Specification for Zinc Coated (Galvanized) Steel Bars for Concrete Reinforcement

A775/A775M-19.....Standard Specification for Epoxy Coated Steel Reinforcing Bars

A820/820M-16.....Standard Specification for Steel Fibers for Fiber Reinforced Concrete

A996/A996M-16.....Standard Specification for Rail Steel and Axle Steel Deformed Bars for Concrete Reinforcement

A1064/A1064M-18a.....Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete

C31/C31M-19a.....Standard Practice for Making and Curing Concrete Test Specimens in the field

C33/C33M-18.....Standard Specification for Concrete Aggregates

C39/C39M-20.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C94/C94M-19a.....Standard Specification for Ready Mixed Concrete

C143/C143M-20.....Standard Test Method for Slump of Hydraulic Cement Concrete

C150C150M-20.....Standard Specification for Portland Cement

C171-16.....Standard Specification for Sheet Materials for Curing Concrete

C172C172M-17.....Standard Practice for Sampling Freshly Mixed Concrete

C173/C173M-16.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method

C192/C192M-19.....Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory

C231/C231M-17a.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method

C260/C260M-10a(2016)....Standard Specification for Air Entraining Admixtures for Concrete

C309-19.....Standard Specification for Liquid Membrane Forming Compounds for Curing Concrete

C330/C330M-17a.....Standard Specification for Lightweight Aggregates for Structural Concrete

C494/C494M-19.....Standard Specification for Chemical Admixtures for Concrete

C618-19.....Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete

C666/C666M-15.....Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing

C881/C881M-20.....Standard Specification for Epoxy Resin Base Bonding Systems for Concrete

C1107/1107M-20.....Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)

C1315-19.....Standard Specification for Liquid Membrane Forming Compounds Having Special Properties for Curing and Sealing Concrete

D6/D6M-95(2018).....Standard Test Method for Loss on Heating of Oil and Asphaltic Compounds

D297-15(2019).....Standard Test Methods for Rubber Products Chemical Analysis

D412—16.....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension

D1751-18.....Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)

D4263-83(2018).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.

E1155-20.....Standard Test Method for Determining F_F Floor Flatness and F_L Floor Levelness Numbers

F1249-20.....Standard Test Method for Water Vapor Transmission Rate Through Plastic Film and Sheeting Using a Modulated Infrared Sensor

F1869-16a.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.

E. American Welding Society (AWS):

D1.4/D1.4M-18.....Structural Welding Code – Steel Reinforcing Bars

F. Concrete Reinforcing Steel Institute (CRSI):
Handbook 2008

G. National Cooperative Highway Research Program (NCHRP):
Report On.....Concrete Sealers for the Protection of Bridge Structures

H. U. S. Department of Commerce Product Standard (PS):
PS 1-07.....Structural Plywood
PS 20-20.....American Softwood Lumber Standard

I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:
CRD C513.....Rubber Waterstops
CRD C572.....Polyvinyl Chloride Waterstops

PART 2 – PRODUCTS

2.1 FORMS

A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.

B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.

C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.

D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.

E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.

F. Form Lining:
1. 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
2. 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
3. 3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.

G. Concrete products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Concrete Penetrating Liquid	79 percent biobased material
Concrete form Release Agent	87 percent biobased material
Concrete Sealer	11 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material.

H. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS

A. Portland Cement: ASTM C150 Type I or II.

B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent. Do not exceed more than 25 percent total cementitious content by weight.

C. Coarse Aggregate: ASTM C33.

1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
2. Coarse aggregate for interior slabs on grade shall conform to the following:
   a. Dense or well graded aggregate.
      1) Percent retained on each sieve below the top size and above the No. 100 sieve:
         a) 8 to 18 percent for 1-1/2 inches (38 mm)top size.
         b) 8 to 22 percent for 3/4 or 1 inch (19 or 25 mm) top size.
      2) The above requirements may be deviated from based on locally available material.
         a) One or two non-adjacent sieves sizes may fall outside of the limits set above.
         b) Percent retained on two adjacent sieves sizes shall not be less than 5 percent of the above required.

c) Percent retained on three adjacent sieve sizes shall not be less than 8 percent of the above required.

d) When the percent retained on each of two adjacent sieve sizes is less than 8 percent the total percent retained on either of these sieves and the adjacent outside sieve should be at least 13 percent (for example, if both the No. 4 and No. 8 (4.75 and 2.36 mm)sieves have 6 percent retained on each item then: 1. the total retained on the 3/8 inch and No. 4 (9.5 and 4.75 mm) sieves should be at least 13 percent, and 2. the total retained on the No. 8 and No. 16 (2.36 and 1.18 mm) sieves should be at least 13 percent.

3. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
4. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.

D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.

E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 µm (No. 100) sieve.

F. Mixing Water: Fresh, clean, and potable.

G. Admixtures:

1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in

municipal drinking water. Use of superplasticizer requires COR approval.

4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
5. Air Entraining Admixture: ASTM C260.
6. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
7. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

H. Vapor Barrier: ASTM F1249, 0.25 mm (10 mil) WVT 0.012 foot/hr.
I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
J. Welded Wire Fabric: ASTM A185.
K. Reinforcing Bars to be Welded: ASTM A706.
L. Galvanized Reinforcing Bars: ASTM A767.
M. Epoxy Coated Reinforcing Bars: ASTM A775.
N. Reinforcement for Concrete Fireproofing: 100 mm x 100 mm x 3.4 mm diameter (4 x 4-W1.4 x W1.4) welded wire fabric, secured in place to hold mesh 20 mm (3/4 inch) away from steel. Mesh at steel columns shall be wired to No. 10 (No. 3) vertical corner steel bars.
O. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m^2 (1.5 pounds per square yard), or square mesh at .6Kg/m^2 (1.17 pounds per square yard).
P. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
Q. Expansion Joint Filler: ASTM D1751.
R. Sheet Materials for Curing Concrete: ASTM C171.
S. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315.Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
T. Abrasive Aggregate: Aluminum oxide grains or emery grits.

U. Moisture Vapor Emissions & Alkalinity Control Sealer: 100 percent active colorless aqueous siliconate solution concrete surface.
   1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34 percent solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
   2. MVE 15-Year Warranty:
      a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.

V. Penetrating Sealer: For use on parking garage ramps and decks. High penetration silane sealer providing minimum 95 percent screening per National Cooperative Highway Research Program (NCHRP) No. 244 standards for chloride ion penetration resistance. Requires moist (non-membrane) curing of slab.

W. Non-Shrink Grout:
   1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
   2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

X. Adhesive Binder: ASTM C881.

Y. Waterstops:
   1. Polyvinyl Chloride Waterstop: CRD C572.

2. Rubber Waterstops: CRD C513.
3. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durameter and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.

Z. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

AA. Fibers:
1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m^3 (1.5 lb. per cubic yard). Product shall have a UL rating.
2. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use as primary reinforcing in slab-on-grade. Minimum dosage rate 18 kg/m^3 (30 lb. per cubic yard).

BB. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

CC. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

DD. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

2.3 CONCRETE MIXES

A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, admixtures, weight of fine and coarse aggregate per m^3 (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement ratio, and consistency of each cylinder in terms of slump.

3. Prepare a curve showing relationship between water-cement ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
4. If the field experience method is used, submit complete standard deviation analysis.

B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify the COR immediately when change in source is anticipated.
1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.

C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of the COR or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. The COR may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and approval of design mix.

D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with maximum of 25 percent replacement by weight in all structural work. Increase this replacement to 40 percent for mass concrete, and reduce it to 10 percent for drilled piers and caissons. Fly ash shall not be used in high-early mix design.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m3 (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m3 (lbs/c. yd)	Max. Water Cement Ratio
35 (5000)1,3	375 (630)	0.45	385 (650)	0.40
30 (4000)1,3	325 (550)	0.55	340 (570)	0.50
25 (3000)1,3	280 (470)	0.65	290 (490)	0.55
25 (3000)1,2	300 (500)	See 4 below	310 (520)	See 4 below

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For

concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.

2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

TABLE IV
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.

I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C ± 1.7 degrees C (73.4 ± 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.

J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).

K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.

L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than

specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, the COR may require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, the COR may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, the COR may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COR.

2.4 BATCHING AND MIXING

A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by the COR. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38 degrees C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the COR for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise the COR.

PART 3 – EXECUTION

3.1 FORMWORK

A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
   1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and the COR approves their reuse.
   2. Provide forms for concrete footings unless the COR determines forms are not necessary.
   3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.

B. Treating and Wetting: Treat or wet contact forms as follows:
   1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
   2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
   3. Use sealer on reused plywood forms as specified for new material.

C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than 1/270 of free span of member.

D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.

E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.

F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.

G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.

1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.

H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.

1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness

of drawings and shall coordinate requirements for mechanical services and equipment.

3. Do not install sleeves in beams, joists or columns except where shown or permitted by the COR. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the COR, and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT

A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.

B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.

1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other

non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.

2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.

C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.

D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:

1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
   a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
   b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
   c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by the COR.
3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
   a. Initial qualification: In the presence of the COR, make three test mechanical splices of each bar size proposed to be spliced.

Department of Veterans Affairs retained testing laboratory will perform load test.

b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.

E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by the COR.

F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.

G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER

A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.

1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
3. Patch punctures and tears.

3.4 SLABS RECEIVING RESILIENT COVERING

A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.

B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:

1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
2. Manufacturer’s representative will be on the site the day of concrete pour to install or train its application and document. He

shall return on every application thereafter to verify that proper procedures are followed.

a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
b. Spray apply Sealer at the rate of 20 m^2 (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS

A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by the COR.

B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.

C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.

D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

E. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

3.6 EXPANSION JOINTS AND CONTRACTION JOINTS

A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.

B. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

C. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

1.10 3.7 PLACING CONCRETE

A. Preparation:
   1. Remove hardened concrete, wood chips, shavings and other debris from forms.
   2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
   3. Have forms and reinforcement inspected and approved by the COR before depositing concrete.
   4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.

B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
   1. Preparing surface for applied topping:
      a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
      b. Broom clean and keep base slab wet for at least four hours before topping is applied.
      c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of the COR.

D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
   1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its

initial set, or has contained its water or cement content more than 1 1/2 hours.

2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
7. Concrete on metal deck:
   a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
      1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an

intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.

1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER

A. Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by the COR.

3.9 COLD WEATHER

A. Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyantes or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by the COR.

3.10 PROTECTION AND CURING

A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by the COR.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer’s instructions. Apply immediately after finishing. Maximum coverage 10m^2/L (400 square feet

per gallon) on steel troweled surfaces and 7.5m^2/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.

2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS

A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
   1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
   2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.

B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified.

C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.12 CONCRETE SURFACE PREPARATION

A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.

B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring

patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.13 CONCRETE FINISHES

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by the COR, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.

3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
   a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
   b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 µm (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
   c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
   d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2 m^2 (2 square feet) in each 93 m^2 (1000 square feet) of textured surface.

B. Slab Finishes:
1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to the COR and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless the COR determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated

(non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.

3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.

9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by the COR from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
    a. Areas covered with carpeting, or not specified otherwise in b. below:
        1) Slab on Grade:
            a) Specified overall value F_F 25/F_L 20
            b) Minimum local value F_F 17/F_L 15
        2) Level suspended slabs (shored until after testing) and topping slabs:
            a) Specified overall value FF 25/FL 20
            b) Minimum local value FF 17/FL 15
        3) Unshored suspended slabs:
            a) Specified overall value FF 25
            b) Minimum local value FF 17
        4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
    b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
        1) Slab on grade:
            a) Specified overall value FF 36/FL 20
            b) Minimum local value FF 24/FL 15
        2) Level suspended slabs (shored until after testing) and topping slabs
            a) Specified overall value FF 30/FL 20

b) Minimum local value FF 24/FL 15

3) Unshored suspended slabs:

a) Specified overall value FF 30

b) Minimum local value FF 24

4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.

d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements

a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by the COR, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.

b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

13. Acceptance/ Rejection:

a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and

remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.

b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.

14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by the COR, until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.

B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.

C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8 percent per 1/10th m^2 (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.15 APPLIED TOPPING

A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.

B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of

surface moisture naturally. Do not hasten by "dusting" with cement or sand.

3.16 RESURFACING FLOORS

A. Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

3.17 RETAINING WALLS

A. Use air-entrained concrete.

B. Expansion and contraction joints, waterstops, weep holes, reinforcement and railing sleeves installed and constructed as shown.

C. Exposed surfaces finished to match adjacent concrete surfaces, new or existing.

D. Place porous backfill as shown.

3.18 PRECAST CONCRETE ITEMS

A. Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

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SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Masonry mortar installed by other concrete and masonry sections.

1.2 RELATED REQUIREMENTS

A. Mortar used in Section:

1. Section 04 05 16, MASONRY GROUTING.
2. Section 04 20 00, UNIT MASONRY.

B. Mortar Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. C40/C40M-11 - Organic Impurities in Fine Aggregates for Concrete.
2. C91/C91M-12 - Masonry Cement.
3. C144-11 -Aggregate for Masonry Mortar.
4. C150/C150M-15 - Portland Cement.
5. C207-06(2011) - Hydrated Lime for Masonry Purposes.
6. C270-14a - Mortar of Unit Masonry.
7. C595/C595M-15e1 - Blended Hydraulic Cements.
8. C780-15 - Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry.
9. C979/C979M-10 - Pigments for Integrally Colored Concrete.
10. C1329/C1329M-15 - Mortar Cement.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.

C. Test Reports: Certify each product complies with specifications.

1. Mortar.
2. Admixtures.

D. Certificates: Certify each product complies with specifications.

1. Portland cement.
2. Masonry cement.
3. Mortar cement.

4. Hydrated lime.
5. Fine aggregate.
6. Color admixture.

E. Qualifications: Substantiate qualifications comply with specifications.
1. Testing laboratory.

1.5 QUALITY ASSURANCE

A. Preconstruction Testing:
1. Engage independent testing laboratory to tests and submit reports.
a. Deliver samples to laboratory in number and quantity required for testing.
2. Test mortar and materials specified.
3. Mortar:
a. Test for compressive strength and water retention according to ASTM C270.
b. Minimum Mortar compressive strengths 28 days:
1) Type M: 17.2 MPa (2,500 psi).
2) Type S: 12.4 MPa (1,800 psi).
3) Type N: 5.1 MPa (750 psi).
4. Non Staining Cement: Test for water soluble alkali.
a. Water Soluble Alkali: Maximum 0.03 percent.
5. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.
B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store masonry materials under waterproof covers on planking clear of ground.
1. Protect loose, bulk materials from contamination.
B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

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PART 2 - PRODUCTS

2.1 MATERIALS

A. Hydrated Lime: ASTM C207, Type S.

B. Aggregate for Masonry Mortar: ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick.
2. White plastering sand meeting sieve analysis for mortar joints for pointing except that 100 percent passes No. 8 sieve, and maximum 5 percent retained on No. 16 sieve.
3. Test sand for color value according to ASTM C40/C40M. Sand producing color darker than specified standard is unacceptable.

C. Blended Hydraulic Cement: ASTM C595/C595M, Type IS, IP.

D. Masonry Cement: ASTM C91/C91M. Type N, S, Or M.

1. Use white masonry cement whenever white mortar is specified.

E. Mortar Cement: ASTM C1329/C1329M, Type N, S or M.

F. Portland Cement: ASTM C150/C150M, Type I.

1. Use white Portland cement wherever white mortar is specified.

G. Pigments: ASTM C979/C979M; inorganic, inert, mineral pigments only, unaffected by atmospheric conditions, nonfading, alkali resistant, and water insoluble.

H. Water: Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.2 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Provide each product from one manufacturer.

2.3 MIXES

A. Pointing Mortar for New Work:

1. For Cast Stone or Precast Concrete: Proportion by volume; one part white Portland cement, two parts white sand, and 1/5 part hydrated lime.
2. Pointing Mortar for Glazed Structural Facing Tile:
   a. Proportion by volume: One part white Portland cement, two parts of graded white sand passing Number 50 sieve, and 1/8 part hydrated lime.

B. Tuck Pointing Mortar for Repair Work: Tuck pointing mortar specified in Section 04 01 00, MAINTENANCE OF MASONRY.

C. Masonry Mortar: ASTM C270.

1. Admixtures:

a. Do not use mortar admixtures, and color admixtures unless approved by Contracting Officer's Representative.
b. Do not use antifreeze compounds.

D. Colored Mortar:
1. Maintain uniform mortar color for exposed work, throughout.
2. Match mortar color in approved sample or sample panel specified in Section 04 20 00, UNIT MASONRY.
3. Alteration Work Mortar Color: Match existing mortar unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

E. Color Admixtures:
1. Proportion as specified by manufacturer.
2. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.
B. Protect existing construction and completed work from damage.

3.2 MIXING

A. Measure ingredients by volume using known capacity container.
B. Mix for 3 to 5 minutes in a mechanically operated mortar mixer.
C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
D. Mortar Stiffened Because of Water Loss Through Evaporation:
1. Re-temper by adding water to restore to proper consistency and workability.
2. Discard mortar reaching initial set or unused within two hours of mixing.
E. Pointing Mortar:
1. Mix dry ingredients with enough water to produce damp mixture of workable consistency retaining shape when formed into ball.
2. Allow mortar to stand in dampened condition for 60 to 90 minutes.
3. Add water to bring mortar to a workable consistency before use.

3.3 MORTARING

A. Type M Mortar: Use for parging below grade.
B. Type S Mortar: Use for masonry containing vertical reinforcing bars (non-engineered) and engineered reinforced unit masonry work.

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C. Brick Veneer Over Frame Back Up Walls: Use Type S Portland cement-lime mortar.

D. Type N Mortar: Use for other masonry work.

E. Type N Mortar: Use for pointing items and tuck pointing specified.

3.4 FIELD QUALITY CONTROL

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.

1. Take and test samples during progress of work according to ASTM C780.

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SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Grout for filling hollow concrete masonry cores.

1.2 RELATED WORK

A. Section 04 20 00, UNIT MASONRY: Grout

B. Section 09 91 00, PAINTING

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section

American National Standards Institute (ANSI):

A118.6-19 - .....Standard Cement Grouts for Tile Installation.

B. ASTM International (ASTM):

C40/C40M-20 - .....Organic Impurities in Fine Aggregates for Concrete.

C150/C150M-20 - .....Portland Cement.

C207-18 - .....Hydrated Lime for Masonry Purposes.

C404-18 - .....Aggregates for Masonry Grout.

C476-20 - .....Grout for Masonry.

C595/C595M-20 - .....Blended Hydraulic Cement.

C979/C979M-16 - .....Pigments for Integrally Colored Concrete.

C1019-19 - .....Sampling and Testing Grout.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. All items indicated below are required submittals requiring Contracting Officer’s Representative (COR) review and approval.

B. Manufacturer's Literature and Data:

1. Description of each product.

C. Sustainable Construction Submittals:

1. Recycled Content: Identify pre-consumer recycled content percentage by weight.

D. Test Reports: Certify each product complies with specifications.

1. Grout, each type.

2. Cement.

3. Aggregate.

E. Certificates: Certify each product complies with specifications.

1. Blended hydraulic cement.
2. Portland cement.
3. Grout.
4. Hydrated lime.
5. Aggregate.
6. Color admixture.

1.5 QUALITY ASSURANCE

A. Preconstruction Testing:
   1. Engage independent testing laboratory to perform tests and submit reports.
      a. Deliver samples to laboratory in number and quantity required for testing.
   2. Grout:
      a. Test compressive strength according to ASTM C1019 standard.
   3. Cement:
      a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
      b. Nonstaining cement containing more than 0.03 percent water soluble alkali.
   4. Aggregate:
      a. Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.
B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

1.7 STORAGE AND HANDLING

A. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.
B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Grout Components:
   1. Hydrated Lime: ASTM C207, Type S.

2. Aggregate For Masonry Grout: ASTM C404, Size 8.
3. Blended Hydraulic Cement: ASTM C595, Type IS, IP.
4. Portland Cement: ASTM C150, Type I.
5. Liquid Acrylic Resin:
   a. A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.
6. Water: Potable, free of substances that are detrimental to grout, masonry, and metal.

2.2 PRODUCTS - GENERAL

A. Provide each product from one manufacturer and from one production run.

B. Sustainable Construction Requirements:
   1. Blended Hydraulic Cement Recycled Content: Select products with recycled content to achieve overall Project recycled content requirement.
      a. Fly Ash: 25 percent total recycled content, minimum.
      b. Combined Fly Ash and Pozzolan: 25 percent total recycled content, minimum.
      c. Ground Granulated Blast-Furnace Slag: 50 percent total recycled content, minimum.
      d. Combined Fly Ash or Pozzolan and Ground Granulated Blast-Furnace Slag: 50 percent Portland cement minimum, with fly ash or pozzolan not exceeding 25 percent total recycled content, minimum.

2.3 MIXES

A. Grout: ASTM C476; fine grout and coarse grout.
   1. Color Admixture:
      a. Pigments: ASTM C979, inert, stable to atmospheric conditions, nonfading, alkali resistant, and water insoluble.
      b. Use mineral pigments only. Organic pigments are not acceptable.

B. Ready-Mixed Grout: ANSI A118.8.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Clean mortar from masonry cells protruding more than 13 mm (1/2 inch) to permit grout flow.

D. Remove debris from grout spaces.

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E. Verify reinforcement is correctly placed before placing grout.

3.2 MIXING

A. Mix grout in mechanically operated mixer.

1. Mix grout for five minutes, minimum.

B. Measure ingredients by volume using container of known capacity.

C. Mix water with grout dry ingredients.

1. Slump Range: 200 to 275 mm (8 to 11 inches).

3.3 GROUTING

A. Install grout according to Section 04 20 00, UNIT MASONRY.

B. Use fine grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is 50 mm (2 inches) or less.

C. Use either fine grout or coarse grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is greater than 50 mm (2 inches).

D. Use grout for filling bond beam or lintel units.

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SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Concrete masonry unit (CMU) assemblies for:
   1. Interior walls and partitions.

1.2 RELATED REQUIREMENTS

A. Sealants and Sealant Installation: Section 07 92 00, JOINT SEALANTS.
B. Color and Texture of Masonry Units: Match existing.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.
B. American Concrete Institute (ACI):
   1. 315-99 - Details and Detailing of Concrete Reinforcement.
   2. 530.1/ASCE 6/TMS 602-13 - Specification for Masonry Structures.
C. ASTM International (ASTM):
   1. A615/A615M-15ae1 - Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
   2. A951/A951M-14 - Steel Wire for Masonry Joint Reinforcement.
   3. A1064/A1064M-15 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
   4. C34-13 - Structural Clay Load-Bearing Wall tile.
   5. C55-14a - Concrete Building Brick.
   6. C56-13 - Structural Clay Nonloadbearing Tile.
   7. C62-13a - Building Brick (Solid Masonry Units Made from Clay or Shale).
   8. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
   9. C90-14 - Load-Bearing Concrete Masonry Units.
   10. C126-15 - Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units.
   11. C216-15 - Facing Brick (Solid Masonry Units Made From Clay or Shale).
   12. C612-14 - Mineral Fiber Block and Board Thermal Insulation.
   13. C744-14 - Prefaced Concrete and Calcium Silicate Masonry Units.
   14. D1056-14 - Flexible Cellular Materials - Sponge or Expanded Rubber.
   15. D2240-05(2010) - Rubber Property-Durometer Hardness.
   16. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.
D. American Welding Society (AWS):

1. D1.4/D1.4M-11 - Structural Welding Code - Reinforcing Steel.

E. Brick Industry Association (BIA):

1. TN 11B-88 - Guide Specifications for Brick Masonry, Part 3.

F. Federal Specifications (Fed. Spec.):

1. FF-S-107C(2) - Screws, Tapping and Drive.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies.
2. Special masonry shapes, profiles, and placement.
3. Masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Installation instructions.

D. Samples:

1. Face brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
2. Ceramic Glazed Facing Brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
3. Concrete masonry units, when exposed in finish work.
4. Anchors and Ties: Each type.
5. Joint Reinforcing: 1200 mm (48 inches) long each type.
6. Glazed Structural Facing Tile: Clipped panels (triplicate) of four wall units with base units, showing color range, each color and texture.

E. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

F. Test reports: Certify products comply with specifications.

1. Ceramic glazed facing brick.

G. Certificates: Certify products comply with specifications.

1. Face brick.

2. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
3. Ceramic glazed facing brick.
4. Glazed structural clay facing tile.
5. Structural clay tile units.

H. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.

1.5 QUALITY ASSURANCE

A. Welders and Welding Procedures Qualifications: AWS D1.4/D1.4M.

B. Mockups:

1. Before starting masonry, build a mockup panel minimum 1800 mm by 1800 mm (6 feet by 6 feet) with 600 mm (24 inch) 90 degree return for outside corner.
   a. Use masonry units from random cubes of units delivered on site.
   b. Include structural backup, reinforcing, ties, and anchors.
2. Mockup panel approved by Contracting Officer's Representative set workmanship and aesthetic quality for masonry work.
3. Clean sample panel to test cleaning methods.
4. Remove mockup panel when directed by Contracting Officer's Representative.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store products above grade, protected from contamination.

B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Hot and Cold Weather Requirements: Comply with ACI 530.1/ASCE 6/TMS 602.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

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PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where work is located.

2.2 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Provide each product from one manufacturer and from one production run.

C. Sustainable Construction Requirements:

1. Concrete Masonry Unit Recycled Content: 10% total recycled content, minimum. Select products with recycled content to achieve overall Project recycled content requirement.
    a. Post-Consumer Recycled Content: 10%, minimum.
    b. Pre-Consumer Recycled Content: 10%, minimum.
2. Steel Recycled Content: 30 percent total recycled content, minimum.

2.3 UNIT MASONRY PRODUCTS

A. Brick:

1. Face Brick:
    a. ASTM C216, Grade SW, Type FBS.
    b. Brick when tested according to ASTM C67: Classified slightly efflorescent or better.
    c. Size:
        1) Modular.
        2) Thin Brick: 13 mm (1/2 inch) thick with angle shapes for corners.
2. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.
3. Ceramic Glazed Facing Brick: ASTM C126.
4. One Face Exposed: Grade S, Type I.
5. Two Faces Exposed: Grade S, Type II.

B. Concrete Masonry Units (CMU):

1. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
    a. Unit Weight: Medium weight.
    b. Fire rated units for fire rated partitions.
2. Sizes: Modular, 200 mm by 400 mm (8 inches by 16 inches) nominal face dimension; thickness as indicated on drawings.

3. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.
4. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (1 inch) minimum radius rounded vertical exterior corners (bullnose units).
5. Customized Units:
    a. Sound-Absorbing Units:
        1) Vertical slots in face to core areas.
        2) Acoustical absorption insert: Mineral fiber and metal septum, providing unit with NRC rating of 0.70.
    b. Split-Face Units:
        1) Split-Rib Units: Rib shapes as indicated on drawings on exposed faces.
        2) Ground Face Units: Ground finish on exposed faces.
    c. Glazed Face Units: Facing conform to ASTM C744.

C. Concrete Brick: ASTM C55.

2.4 ANCHORS, TIES, AND REINFORCEMENT

A. Steel Reinforcing Bars: ASTM A615/A615M; Grade 60, deformed bars.

B. Joint Reinforcement:
1. Form from wire complying with ASTM A951/A951M.
2. Hot dipped galvanized after fabrication.
3. Width of joint reinforcement 40 mm (1.6 inches) less than nominal thickness of masonry wall or partition.
4. Cross wires welded to longitudinal wires.
5. Joint reinforcement minimum 3000 mm (10 feet) long, factory cut.
6. Joint reinforcement with crimp formed drip is not acceptable.
7. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
8. Ladder Design:
    a. Longitudinal wires deformed 5 mm (0.20 inch) diameter wire.
    b. Cross wires 4 mm (0.16 inch) diameter.
9. Trussed Design:
    a. Longitudinal and cross wires minimum 4 mm (0.16 inch nominal) diameter.
    b. Longitudinal wires deformed.
10. Multiple Wythes and Cavity Wall Ties:

a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.

b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe minimum 75 mm (3 inches) spaced 400 mm on center (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).

C. Adjustable Veneer Anchor for Framed Walls:

1. Two piece, adjustable anchor and tie.
2. Anchor and tie may be either loop or angle type; provide only one type throughout.
3. Loop Type:
   a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
   b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage anchor and be embedded minimum 50 mm (2 inches) into bed joint of masonry veneer.
4. Angle Type:
   a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
   b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded minimum 50 mm (2 inches) into the bed joint of masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.

D. Dovetail Anchors:

1. Corrugated steel dovetail anchors formed of 1.5 mm (0.06 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.

2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend minimum 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
3. Form dovetail anchor slots from 0.6 mm (0.02 inch) thick galvanized steel (with felt or fiber filler).

E. Individual Ties:
1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to rectangular shape minimum 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not acceptable.
2. Adjustable Cavity Wall Ties:
a. Adjustable wall ties may be furnished at Contractor's option.
b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
d. Form one piece to rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into bed joint 50 mm (2 inches).
e. Form other piece to 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having 75 mm (3 inch) long bent section for engaging 105 mm (4-1/8 inch) wide piece to form adjustable connection.

F. Wall Ties, (Mesh or Wire):
1. Mesh wall ties formed of ASTM A1064/A1064M, W0.5, 2 mm, (0.08 inch) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (0.12 inch) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

G. Corrugated Wall Tie:
1. Form from 1.5 mm (0.06 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths to extend minimum 100 mm (4 inches) into joints of masonry plus 38 mm (1-1/2 inch) turn-up.
2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.

H. Adjustable Steel Column Anchor:
1. Two piece anchor consisting of a 6 mm (1/4 inch) diameter steel rod to be welded to steel with offset ends, rod to permit 100 mm (4 inch) vertical adjustment of wire anchor.

2. Triangular shaped wire anchor 100 mm (4 inches) wide formed from 5 (3/16 inch) diameter galvanized wire, to extend minimum 75 mm (3 inches) into joints of masonry.

I. Adjustable Steel Beam Anchor:

1. Z or C type steel strap, 30 mm (1 1/4 inches) wide, 3 mm (1/8 inch) thick.
2. Flange hook minimum 38 mm (1 1/2 inches) long.
3. Length to embed in masonry minimum 50 mm (2 inches) in 100 mm (4 inch) nominal thick masonry and 100 mm (4 inches) in thicker masonry.
4. Bend masonry end minimum 40 mm (1 1/2 inches).

J. Ridge Wall Anchors:

1. Form from galvanized steel minimum 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.
2. Other lengths as indicated on drawings.

2.5 ACCESSORIES

A. Shear Keys:

1. Solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with durometer hardness of approximately 80 when tested according to ASTM D2240, and minimum shear strength of 3.5 MPa (500 psi).
2. Shear Key Dimensions: Nominal 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

B. Weeps:

1. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
2. Weep Tubing: Round, polyethylene, 9 mm (3/8 inch) diameter, 100 mm (4 inches) long.
3. Weep Hole: Flexible PVC louvered configuration with rectangular closure strip at top.

C. Cavity Drain Material: Open mesh polyester sheets or strips to prevent mortar droppings from clogging the cavity.

D. Preformed Compressible Joint Filler:

1. Thickness and depth to fill joint.
2. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
3. Non-Combustible Type: ASTM C612, Type 5, Max. Temp.1800 degrees F.

E. Box Board:
   1. Mineral Fiber Board: ASTM C612, Type 1.
   2. 25 mm (1 inch) thickness.
   3. Other spacing material having similar characteristics is acceptable subject to Contracting Officer's Representative's approval.

F. Masonry Cleaner:
   1. Detergent type cleaner selected for each type masonry.
   2. Acid cleaners are not acceptable.
   3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

G. Fasteners:
   1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
   2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
   3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

H. Welding Materials: AWS D1.4/D1.4M, type to suit application.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.
   1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Keep finish work free from mortar smears or spatters, and leave neat and clean.

C. Wall Openings:
   1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
   2. When items are not available when walls are built, prepare openings for subsequent installation.

D. Tooling Joints:
   1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
   2. Tool while mortar is soft enough to be compressed into joints and not raked out.

3. Finish joints in exterior face masonry work with jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
4. Tool Exposed interior joints in finish work concave unless specified otherwise.

E. Partition Height:
1. Extend partitions minimum 100 mm (4 inches) above suspended ceiling or to overhead construction where no ceiling occurs.
2. Extend following partitions to overhead construction.
   a. Full height partitions, and fire partitions and smoke partitions indicated on drawings.
   b. Both walls at expansion joints.
   c. Corridor walls.
   d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
   e. Walls at refrigerator space.
   f. Reinforced masonry partitions.
3. Extend finished masonry partitions minimum 100 mm (4 inches) above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction:

F. Lintels:
1. Lintels are not required for openings less than 1000 mm (40 inches) wide that have hollow metal frames.
2. Openings 1025 mm (41 inches) wide to 1600 m (63 inches) wide without structural steel lintel or frames, require lintel formed of concrete masonry lintel or bond beam units or structural facing tile lintel units filled with grout and reinforced with one No. 16 (No. 5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Precast concrete lintels of 25 MPa (3,000 psi) concrete, same thickness as partition, and with one No. 16 (No. 5) deformed bar top and bottom for each 100 mm (4 inches) of nominal thickness, is acceptable in lieu of reinforced CMU masonry lintels.
4. Use steel lintels, for openings greater than 1600 m (63 inches) wide, brick masonry openings, and elevator openings unless shown otherwise.
5. Doors having overhead concealed door closers require steel lintel, and pocket for closer box.

6. Lintel Bearing Length: Minimum 100 mm (4 inches) at both ends.
7. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.

G. Wall, Furring, and Partition Units:
1. Lay out field units to provide one-half running bond, unless indicated otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Minimum Masonry Unit Length: 100 mm (4 inches).
5. On interior partitions provide 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
6. Use minimum 100 mm (4 inches) nominal thick masonry for free standing furring, unless indicated otherwise.
7. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.

H. Use minimum 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless indicated otherwise.

I. Before connecting new masonry with previously laid masonry, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.

J. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.

K. Structural Steel Encased in Masonry:
1. Where structural steel is encased in masonry and voids between steel and masonry are filled with mortar, provide minimum 25 mm (1 inch) mortar free expansion space between masonry and steel by applying box board material to steel before masonry is laid.
2. Do not install spacing material where steel is bearing on masonry or masonry is bearing on steel.

L. Chases:
1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.
2. Masonry 100 mm (4 inch) nominal thick may have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.

3. Fill recess chases after installation of conduit, with mortar and finish flush.
4. When pipes or conduits, or both occur in hollow masonry unit partitions retain minimum one web of hollow masonry units.

M. Wetting and Wetting Test:
1. Test and wet brick and clay tile according to BIA TN 11B.
2. Do not wet concrete masonry units or glazed structural facing tile before laying.

N. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

O. Construct formwork to conform to shape, line and dimensions indicated on drawings. Make sufficiently tight to prevent mortar, grout, or concrete leakage. Brace, tie and support formwork as required to maintain position and shape during construction and curing of reinforced masonry.

P. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other reasonable temporary construction loads.

Q. Minimum Curing Times Before Removing Shores and Forms:
1. Girders and Beams: 10 days.
2. Slabs: 7 days.
3. Reinforced Masonry Soffits: 7 days.

3.2 INSTALLATION - ANCHORAGE

A. Veneer to Framed Walls:
1. Install adjustable veneer anchors.
2. Fasten anchor to stud through sheathing with self-drilling and tapping screw, one at both ends of loop type anchor.
3. Space anchors maximum 400 mm (16 inches) on center vertically at each stud.

B. Veneer to Concrete Walls:
1. Install dovetail slots in concrete vertically at 400 mm (16 inches) on centers.
2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
3. Anchor new masonry facing to existing concrete with adjustable cavity wall ties spaced at 400 mm, (16 inches) maximum vertical intervals, and at 400 mm (16 inches) maximum horizontal intervals.

Fasten ties to concrete with power actuated fasteners or concrete nails.

C. Masonry Facing to Backup and Cavity Wall Ties:
   1. Use individual ties for new work.
   2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 400 mm (16 inches) horizontally.
   3. At openings, provide additional ties spaced maximum 900 mm (36 inches) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
   4. Anchor new masonry facing to existing masonry with adjustable cavity wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
   5. Option: Install joint reinforcing for multiple wythes and cavity wall ties spaced maximum 400 mm (16 inches) vertically.
   6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals maximum 400 mm (16 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

D. Anchorage of Abutting Masonry:
   1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (24 inches) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
   2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
   3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
   4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with adjustable wall ties. Extend ties minimum 100 mm (4 inches) into joints of new masonry. Fasten ties to existing concrete and masonry construction, with powder

actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

E. Masonry Furring:
   1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with adjustable wall ties or dovetail anchors.
   2. Space at maximum 400 mm (16 inches) on center in both directions.

F. Anchorage to Steel Beams or Columns:
   1. Use adjustable beam anchors on each flange.
   2. At columns weld steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

3.3 INSTALLATION - REINFORCEMENT

A. Joint Reinforcement:
   1. Install joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
   2. Reinforcing is acceptable in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
   3. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
   4. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry.
   5. Wherever brick masonry is backed up with stacked bond masonry, install multiple wythe joint reinforcement in every two courses of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:
   1. Install reinforcing bars in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for horizontal reinforcement. Install in wall cavities of reinforced masonry walls where indicated on drawings.
   2. Bond Beams:
      a. Form Bond beams of load-bearing concrete masonry units filled with grout and reinforced with two No. 15m (No. 5) reinforcing bars unless shown otherwise. Do not cut reinforcement.

b. Brake bond beams only at expansion joints and at control joints, if shown.

3. Stack Bond:
   a. Locate additional joint reinforcement in vertical and horizontal joints as indicated on drawings.
   b. Anchor vertical reinforcement into foundation or wall or bond beam below.
   c. Provide temporary bracing for walls over 8 feet tall until permanent horizontal bracing is completed.
4. Grout openings:
   a. Leave cleanout holes in double wythe walls during construction by omitting units at base of one side of wall.
   b. Locate 75 mm by 75 mm (3 inches. by 3 inches.) min. cleanout holes at location of vertical reinforcement.
   c. Keep grout space clean of mortar accumulation and debris. Clean as work progresses and immediately before grouting.

3.4 INSTALLATION - BRICK EXPANSION AND CMU CONTROL JOINTS

A. Provide brick expansion joint (EJ) and CMU control joints (CJ) where indicated on drawings.

B. Keep joint free of mortar and other debris.

C. Joints Occur In Masonry Walls:
   1. Install preformed compressible joint filler in brick wythe.
   2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on both sides of shear key.

D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.

E. Interrupt joint reinforcement at expansion and control joints.

F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.5 INSTALLATION - BUILDING EXPANSION AND SEISMIC JOINTS

A. Keep expansion and seismic joints open and free of mortar. Remove mortar and other debris.

B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.

C. Fill opening in exposed face of expansion and seismic joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.6 INSTALLATION - ISOLATION JOINT

A. Where full height walls and partitions lie parallel or perpendicular to and under structural beams and shelf angles, provide minimum 9 mm (3/8 inch) separation between walls and partitions and bottom of beams and shelf angles.

B. Insert continuous full width strip of non-combustible type compressible joint filler.

C. Fill opening in exposed face of isolation joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 INSTALLATION - BRICKWORK

A. Lay clay brick according to BIA TN 11B.

B. Laying:

1. Lay brick in one-half running bond with bonded corners, unless indicated otherwise. Match bond of existing building on alterations and additions.
2. Maintain bond pattern throughout.
3. Do not use brick smaller than half-brick at any angle, corner, break, and jamb.
4. Where length of cut brick is greater than one half length, maintain vertical joint location.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Do not structurally bond multi-wythe brick walls, unless indicated on drawings.
7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
8. Lay brick for sills with wash and drip.
9. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior And Interior Joint Widths: Lay for three equal joints in 200 mm (8 inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.
3. Arches:

a. Flat arches (jack arches) lay with camber of 1 in 200 (1/16 inch per foot) of span.
b. Face radial arches with radial brick with center line of joints on radial lines.
c. Form Radial joints of equal width.
d. Bond arches into backing with metal ties in every other joint.

D. Weep Holes:
1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in wall.
2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

E. Solid Exterior Walls:
1. Build with 100 mm (4 inches) of nominal thick facing brick, backed up with concrete masonry units cast-in-place concrete 100 mm (4 inches) nominal thick face brick.
2. Construct solid brick jambs minimum 20 mm (0.81 inches) wide at exterior wall openings and at recesses, except where exposed concrete unit backup is shown.
3. Do not install full bonding headers.
4. Parging:
a. For solid masonry walls, lay backup to height of six brick courses, parge backup with 13 mm (1/2 inch) of mortar troweled smooth; then lay exterior wythe to height of backup.
b. Make parging continuous over backup, and extend 150 mm (6 inches) onto adjacent concrete or masonry.
c. Parge ends and backs for recesses in exterior walls to thickness of 13 mm (1/2 inch).
d. Parge inside surface of exterior walls to produce true even surface to receive insulation.
5. Coordinate with building insulation for thickness of insulation and allowance of air space behind exterior wythe.
6. In locations where hurricane driven rains are expected, install bituminous dampproofing on cavity side of inner wythe.

F. Cavity Walls:

1. Keep air space clean of mortar accumulations and debris.
2. Lay the interior wythe of the masonry wall full height where air barrier is required on cavity face. Coordinate to install air barrier before laying outer wythe.
3. Insulated Cavity Type Exterior Walls:
   a. Install insulation against cavity face of inner masonry wythe.
   b. Place insulation between rows of ties or joint reinforcing. Adhere insulation to masonry surface with a bonding agent as recommended by insulation manufacturer.
   c. Lay outer masonry wythe up with air space between insulation and masonry units.
4. Veneer Framed Walls:
   a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
   b. Keep air space clean of mortar accumulations and debris.

3.8 INSTALLATION - CONCRETE MASONRY UNITS

A. Types and Uses:
1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Provide solid concrete masonry units, where full units cannot be installed, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
4. Do not install brick jambs in exposed finish work.
5. Install concrete building brick only as filler in backup material where not exposed.
6. Construct fire resistance in fire rated partitions meeting fire ratings indicated on drawings.
7. Structural Clay Tile Units (Option):
   a. Structural clay tile units load-bearing or non-load bearing as required, may be installed in lieu of concrete masonry units, only, but not as an exposed surface, foundation walls or where otherwise noted.
   b. Set units as specified for concrete masonry units.

c. Install brick or load-bearing structural clay tile units, with cores set vertically, and filled with grout where structural members impose concentrated load directly on structural clay tile masonry.

8. Where lead-lined concrete masonry unit partitions terminate below underside of overhead floor or roof deck, fill remaining open space between top of partition and underside of overhead floor or roof deck, with standard concrete masonry units of same thickness as lead lined units.

B. Laying:

1. Lay concrete masonry units with 9 mm (3/8 inch) joints, with a bond overlap of minimum 1/4 of unit length, except where stack bond is indicated on drawings.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill voids with mortar or grout.
7. Provide 6 mm (1/4 inch) open joint for sealant between existing construction, exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings minimum 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge masonry against steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes indicated on drawings.
12. At time of placement, ensure steel reinforcement is free of loose rust, mud, oil, and other contamination capable of affecting bond.
13. Place steel reinforcement at spacing indicated on drawings before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.

15. Hold vertical steel reinforcement in place vertically by centering clips, caging devices, tie wire, or other approved methods.
16. Support vertical bars near each end and at maximum 192 bar diameter on center.
17. Splice reinforcement or attach reinforcement to dowels by placing in contact and securing with wire ties.
18. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
19. Grout cells of concrete masonry units, containing reinforcing bars, solid as specified.
20. Install cavity and joint reinforcement as masonry work progresses.
21. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

C. Waterproofing Parging:
1. Parge earth side of concrete masonry unit basement walls with mortar applied in two coats, each coat 6 mm (1/4 inch) thick.
2. Clean wall surfaces to receive parging of dirt, oil, or grease, and moisten before application of first coat.
3. Roughen first coat when partially set, permit to hardened for 24 hours, and moisten before application of second coat.
4. Keep second coat damp for minimum 48 hours.
5. Thicken parging and round to form a cove at the junction of outside wall face and footing.

3.9 POINTING

A. Fill joints with pointing mortar using rubber float trowel to apply mortar solidly into raked joints.
B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.
C. Tool exposed joints to smooth concave joint.
D. At joints with existing work, match existing joint.

3.10 GROUTING

A. Preparation:
1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of maximum 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.

4. Verify reinforcing bars are installed as indicated on drawings.

B. Placing:
   1. Place grout in grout space in lifts as specified.
   2. Consolidate each grout lift after free water has disappeared but before plasticity is lost.
   3. Do not slush with mortar or use mortar with grout.
   4. Interruptions:
      a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inches) below top of last masonry course.
      b. Grout from dam to dam on high lift method.
      c. Longitudinal run of masonry may be stopped off only by raking back one-half masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:
   1. Consolidate by puddling with grout stick during and immediately after placing.
   2. Grout cores of concrete masonry units containing reinforcing bars solid as masonry work progresses.

D. Low Lift Method:
   1. Construct masonry to 1.5 m (5 feet) maximum height before grouting.
   2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:
   1. Do not pour grout until masonry wall has cured minimum of 4 hours.
   2. Place grout in 1.5 m (5 feet) maximum lifts.
   3. Exception:
      a. Where following conditions are met, place grout in 3.86 m (12.67 feet) maximum lifts.
      b. Masonry has cured minimum of 4 hours.
      c. Grout slump is maintained between 250 and 275 mm (10 and 11 inches).
      d. No intermediate reinforced bond beams are placed between top and bottom of grout lift.
   4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into preceding lift.

3.11 PLACING REINFORCEMENT

A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on drawings or approved submittal drawings, or bars with reduced cross-section due to excessive rusting or other causes.

B. Position reinforcement accurately at spacing indicated on drawings. Support and secure vertical bars against displacement. Install horizontal reinforcement as masonry work progresses. Where vertical bars are shown in close proximity, provide clear distance between bars of minimum one bar diameter or 25 mm (1 inch), whichever is greater.

C. For columns, piers and pilasters, maintain clear distance between vertical bars as indicated on drawings, minimum 1.5 bar diameters or 38 mm (1-1/2 inches), whichever is greater. Provide lateral ties as indicated on drawings.

D. Splice reinforcement bars only where indicated on drawings, unless approved by Contracting Officer's Representative. Provide lapped splices. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.

E. Provide minimum lap as indicated on approved submittal drawings, or if not indicated, minimum 48 bar diameters.

F. Weld splices where indicated on drawings according to AWS D1.4/D1.4M.

G. Embed metal ties in mortar joints as work progresses, with minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.

H. Embed prefabricated horizontal joint reinforcement as work progresses, with minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement minimum 150 mm (6 inches) at ends. Use prefabricated “L” and “T” sections to provide continuity at corners and intersections. Cut and bend joint reinforcement for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.

I. Anchoring: Anchor reinforced masonry work to supporting structure as indicated on drawings.

J. Anchor reinforced masonry walls at intersections with non-reinforced masonry.

3.12 INSTALLATION OF REINFORCED BRICK MASONRY

A. Mortar Jointing and Bedding:

1. Pattern Bond: Lay exterior wythes in pattern bond shown, or if not shown, lay in 1/2 running bond with vertical joints in each course centered on units in courses above and below. Lay inner wythes (if any) with units in each wythe bonded by lapping minimum 50 mm (2 inches). Bond and interlock each course of each wythe at corners and intersections. Do not use units with less than 100 mm (4 inch) nominal horizontal face dimension at corners or jambs.
2. Lay exterior wythes with bed (horizontal) and head (vertical) joints between units completely filled with mortar. Top of bed joint mortar may be sloped toward center of walls. Butter ends of units with sufficient mortar to completely fill head joints and shove into place. Do not furrow bed joints or slush head joints. Remove any mortar fins which protrude into grout space.
3. Maintain joint widths shown for head and bed joints, except for minor variations required to maintain pattern bond. If not shown, lay with 9 mm (3/8 inch) head and bed joints.
4. Maintain joint widths shown for head and bed joints, but adjust thickness of bed joints, if required, to allow for minimum 6 mm (1/4 inch) thickness of mortar between reinforcement and masonry units, except 6 mm (1/4 inch) bars (if any) may be laid in 13 mm (1/2 inch) thick bed joints and 5 mm (0.2 inch) diameter or smaller wire reinforcing may be laid in 9 mm (3/8 inch) thick bed joints.

B. Two-Wythe Wall Construction: Lay both wythes as specified for exterior wythes. Maintain grout space (collar or continuous vertical joint between wythes) of width indicated, but adjust, if required, to provide grout space minimum 13 mm (1/2 inch) wider than the sum of the vertical and horizontal reinforcement bars shown in grout space. Do not parge or fill grout space with mortar.

C. Multi-Wythe Wall Construction: Where walls of three or more wythes are indicated, lay exterior wythes as specified. Maintain space between wythes as required to allow for laying of number of wythes of unit width shown with minimum grout space between wythes. Allow for minimum 19 mm (3/4 inch) grout between wythes if non-reinforced; if reinforced, allow for grout space minimum 13 mm (1/2 inch) wider than sum of vertical and horizontal reinforcement bars indicated in grout space. Place or float interior wythe units in grout poured between exterior wythes as work progresses. Position units to allow minimum 19 mm (3/4 inch) grout between ends and sides of adjacent units.

D. Limit extent of masonry construction to sections which do not exceed maximum grouting requirements. Provide temporary dams or barriers to control horizontal flow of grout at ends of wall sections. Build dams full height of grout pour. If masonry units are used, do not bond into permanent masonry wythes. Remove temporary dams after completion of grout pour.

E. Low-Lift Grouting:

1. Use Low-Lift grouting technique with fine grout for the following:
   a. Two-wythe walls with grout space of 50 mm (2 inch) or less in width.
   b. Multi-wythe walls.
   c. Columns, piers or pilasters where masonry units are shown in core areas enclosed by exterior masonry units.
2. At Contractor’s option, low-lift grouting technique is acceptable for reinforced masonry construction with grout spaces wider than 50 mm (2 inches), except use coarse grout and place in lifts maximum 200 mm (8 inches) in height.
3. Construct low-lift masonry by placing reinforcement, laying masonry units and pouring grout as work progresses.
4. Place vertical reinforcement bars and supports before laying of masonry units. Extend above elevation of maximum pour height as required to allow for splicing. Horizontal reinforcement bars may be placed progressively with laying of masonry units.
5. Limit grout pours as required to prevent displacement of masonry by grout pressures (blowout), but do not exceed 1200 mm (4 feet) pour height.
6. Lay masonry units before each grout pour, but do not construct more than 300 mm (12 inches) above maximum grout pour height in exterior wythe and 100 mm (4 inches) above in other exterior wythe. Provide metal wall ties if required to prevent blowouts.
7. Consolidate immediately by rodding or puddling; do not use trowels. Place grout continuously; do not interrupt pouring of grout for more than one hour. If poured in lifts, place from center-to-center of masonry courses. Terminate pour 38 mm (1 1/2 inches) below top of highest course in pour.

F. High-Lift Grouting:

1. High-Lift grouting technique is acceptable for the following masonry construction:

a. Two-wythe walls with grout spaces of 60 mm (2 1/2 inches) or greater width.
b. Columns, piers, or pilasters when no unit masonry fill is shown to be placed in reinforced grout space.

2. Place reinforcement and support in proper position, before laying of masonry units, except if shown to be placed in mortar joints, place as masonry units are laid. Place horizontal bars in grout spaces on same side of vertical bars.
3. Construct high-lift masonry by laying masonry to full height and width before placing grout. Provide cleanout holes in first course of masonry, and use high-pressure water jet stream to remove excess mortar from grout spaces, reinforcement bars and top surface of structural members which support wall. Clean grout spaces daily during construction of masonry.
4. Walls: Omit every other masonry unit in first course of one wythe to provide cleanout holes. Tie wythes together with metal ties as indicated on drawings or as required by code, but provide minimum 3.8 mm diameter (9 gage) wire ties spaced maximum 600 mm (24 inches) on center horizontally and 400 mm (16 inches) on center vertically for running pattern bond or 300 mm (12 inches) on center vertically for stack bond (if any).
5. Columns, Piers and Pilasters: Omit every other masonry unit around perimeter of member to provide cleanout holes. Provide reinforcing bands placed in bed joints as the masonry work progresses. Provide bands of the size and vertical spacing show, or as required by code, but minimum 3.8 mm diameter (9 gage) wire spaced 300 mm (12 inches) on center vertically.
6. Preparation of Grout Spaces: Before grouting, inspect and clean grout spaces. Remove dirt, dust, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper positioning. Clean top surface of structural members supporting masonry to ensure bond. After cleaning and inspection, close cleanout holes with matching masonry units and brace closures to resist grout pressures.
7. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist grout pressure, but minimum 3 days curing time. Install shores and bracing, if required, before starting grouting operations.

8. Place grout by pumping into grout spaces, unless alternate methods are acceptable to Contracting Officer's Representative.
9. Install coarse grout. Rod or vibrate each grout lift during placing and after excess moisture has been absorbed, but before plasticity is lost. Do not penetrate or damage grout placed in previous lifts or pours.
10. Limit grout pours to sections which can be completed in one working day with maximum one hour interruption of pouring operation. Limit pours so as not to exceed the capacity of masonry to resist displacement or loss of mortar bond due to grout pressures.
11. Do not exceed 3600 mm (12 feet) pour height.
12. Do not exceed 7600 mm (25 feet) horizontal pour dimension.
13. Where pour height exceeds 1200 mm (4 feet), place grout in series of lifts not exceeding 1200 mm (4 feet) height. Place each lift as continuous pouring operation. Allow minimum 30 minutes and maximum one hour between lifts of given pour.
14. When more than one pour is required to complete each section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, remove temporary dams, and lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence, if more pours are required.

3.13 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

A. Do not wet concrete masonry units (CMU).

B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to distance behind face equal to thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed 9 mm (3/8 inch) joint widths.

C. Where solid CMU units are shown, lay with full mortar head and bed joints.

D. Walls:

1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and

as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.

2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
3. Where horizontally reinforced beams (bond beams) are indicated on drawings, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells, or provide units with solid bottoms.

E. Columns, Piers and Pilasters:

1. Use CMU units of size, shape and number of vertical core spaces shown. If not shown, use units which provide minimum clearances and grout coverage for number and size of vertical reinforcement bars shown.
2. Provide pattern bond shown, or if not shown, alternate head joints in vertical alignment.
3. Where bonded pilaster construction is shown, lay wall and pilaster units together to maximum grout pour height specified.

F. Grouting:

1. Use fine grout for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use coarse grout for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At Contractor’s option, use either low-lift or high-lift grouting techniques.

G. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 sq. mm (8 sq. inches) in vertical cores to be grouted.
2. Place vertical reinforcement before grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).

3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 feet) height, or if bond beam occurs below 1.5 m (5 feet) height, stop pour 38 mm (1-1/2 inches) below top of bond beam.
4. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as indicated on drawings. Place grout in bond beam course before filling vertical cores above bond beam.

H. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 sq. mm (10 sq. inches), respectively.
2. Provide cleanout holes in first course at vertical cells which are to be filled with grout.
3. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.
4. Construct masonry to full height of maximum grout pour before placing grout.
5. Limit grout lifts to maximum height of 1.5 m (5 feet) and grout pour to maximum height of 7.3 m (24 feet), for single wythe hollow concrete masonry walls, unless otherwise indicated.
6. Place vertical reinforcement before grouting. Place before or after laying masonry units, to suit application. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
7. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosen before mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.
8. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
9. Place horizontal beam reinforcement as masonry units are laid.

10. Embed lateral tie reinforcement in mortar joints where indicated. Place as masonry units are laid, at vertical spacing shown.
11. Where lateral ties are shown in contact with vertical reinforcement bars, embed additional lateral tie reinforcement in mortar joints. Place as indicated on drawings, or if not shown, provide as required to prevent grout blowout or rupture of CMU face shells, but provide minimum 4.1 mm diameter (0.16 inch) wire ties spaced 400 mm (16 inches) on center for members with 500 mm (20 inches) or less side dimensions, and 200 mm (8 inches) on center for members with side dimensions exceeding 500 mm (20 inches).
12. Preparation of Grout Spaces: Before grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.
13. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist displacement of masonry units and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.
14. Limit grout pours to sections which can be completed in one working day with maximum one hour interruption of pouring operation. Place grout in lifts which do not exceed 1.5 m (5 feet). Allow minimum 30 minutes and maximum one hour between lifts. Mechanically consolidate each lift.
15. Place grout in lintels or beams over openings in one continuous pour.
16. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.
17. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

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3.14 CONSTRUCTION TOLERANCES

A. Lay masonry units plumb, level and true to line within tolerances according to ACI 530.1/ASCE 6/TMS 602 and as follows:

B. Maximum variation from plumb:

1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
2. In 6000 mm (20 feet) - 9 mm (3/8 inch).
3. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:

1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
2. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).

D. Maximum variation from linear building lines:

1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
2. In 12,000 mm (40 feet) or more - 19 mm (3/4 inch).

E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:

1. Minus 6 mm (1/4 inch).
2. Plus 13 mm (1/2 inch).

F. Maximum variation in prepared opening dimensions:

1. Accurate to minus 0 mm (0 inch).
2. Plus 6 mm (1/4 inch).

3.15 CLEANING AND REPAIR

A. General:

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:

1. First wet surfaces with clean water, then wash down with detergent solution. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately wash with clean water.
3. Remove traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

D. Glazed Structural Facing Tile or Brick Units:

1. Clean as recommended manufacturer. Protect light colored mortar joints from discoloration during cleaning.
2. Use on solid masonry walls.
3. Prepare schedule of test locations.

3.16 FIELD QUALITY CONTROL

A. Water Penetration Testing:

1. Seven days before plastering or painting, in presence of Contracting Officer's Representative, test solid exterior masonry walls for water penetration.
2. Direct water on masonry for a period of one hour when wind velocity is less than five miles per hour.
3. Should moisture appear on inside of walls tested, make additional tests at other areas as directed by Contracting Officer's Representative.
4. Correct areas showing moisture on inside of walls, and repeat test at repaired areas, to ensure moisture penetration has been stopped.
5. Make water test at following locations:
   a. Sixteen places on Building Number 200.
   b. Eight places on other buildings.
   c. At Connecting Corridor make one test for each 45,000 mm (150 lineal feet) of exterior masonry walls.

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SECTION 05 12 00
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Structural steel shapes, plates, and bars.
   2. Structural pipe.
   3. Bolts, nuts, and washers.

1.2 RELATED REQUIREMENTS

A. Materials Testing And Inspection During Construction: Section 01 45 29, TESTING LABORATORY SERVICES.
B. Fireproofing: Section 07 81 00, APPLIED FIREPROOFING.
C. Steel Finishes: See drawing A-601.
D. Steel Support: Section 10 13 00, DIRECTORIES.
E. Painting: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.
B. American Institute of Steel Construction (AISC):
   1. AISC Manual - Steel Construction Manual, 14th Ed.
   2. 303-10 - Code of Structural Steel Buildings and Bridges.
   3. 360-10: Specification for Structural Steel Buildings.
C. The American Society of Mechanical Engineers (ASME):
   1. B18.22.1-09 - Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers.
D. American Welding Society (AWS):
   1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
E. ASTM International (ASTM):
   1. A6/A6M-14 - General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.
   2. A36/A36M-14 - Carbon Structural Steel.
   3. A53/A53M-12 - Pipe, Steel, Black and Hot-Dip, Zinc-Coated, Welded and Seamless.
   4. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
   5. A242/A242M-13 - High-Strength Low-Alloy Structural Steel.
   6. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.

7. A307-14 - Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength.
8. A500/A500M-13 - Cold-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
9. A501/A501M-14 - Hot-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
10. A572/A572M-15 - High-Strength Low-Alloy Columbium-Vanadium Structural Steel.
11. A992/A992M-15 - Structural Shapes.
12. F2329/F2329M-15 - Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy steel Bolts, Screws, washers, Nuts, and Special Threaded Fasteners.
13. F3125/F3125M-15 - Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi (830 MPa) and 150 ksi (1040 MPa) Minimum Tensile Strength, Inch and Metric Dimensions

F. Master Painters Institute (MPI):
   1. No. 18 - Primer, Zinc Rich, Organic.

G. Military Specifications (Mil. Spec.):
   1. MIL-P-21035 - Paint, High Zinc Dust Content, Galvanizing, Repair.

H. Occupational Safety and Health Administration (OSHA):
   1. 29 CFR 1926.752(e) - Guidelines For Establishing The Components Of A Site-Specific Erection Plan.
   2. 29 CFR 1926-2001 - Safety Standards for Steel Erection.

I. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
   1. Specification for Structural Joints Using ASTM F3125 Bolts.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:
   1. Show size, configuration, and fabrication and installation details.

C. Test Reports: Certify products comply with specifications.
   1. Welders' qualifying tests.

D. Certificates: Certify each product complies with specifications.
   1. Structural steel.
   2. Steel connections.
   3. Welding materials.

4. Shop coat primer paint.

E. Qualifications: Substantiate qualifications comply with specifications.
1. Fabricator with project experience list.
2. Installer with project experience list.
3. Welders and welding procedures.

F. Delegated Design Drawings and Calculations: Signed and sealed by responsible Architect/Engineer.
1. Connection calculations.

G. Record Surveys: Signed and sealed by responsible surveyor or engineer.

1.5 QUALITY ASSURANCE

A. Fabricator Qualifications: AISC Quality Certification participant designated as AISC Certified Plant, Category STD.
1. Regularly fabricates specified products.
2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.

B. Installer Qualifications: AISC Quality Certification Program participant designated as AISC-Certified Erector, Category ACSE.
1. Regularly installs specified products.
2. Installed specified products with satisfactory service on five similar installations for minimum five years.

C. Before commencement of Work, ensure steel erector provides written notification required by OSHA 29 CFR 1926.752(e). Submit a copy of the notification to Contracting Officer's Representative.

D. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

1.6 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where project is located.

B. Design structural steel framing connections complying with specified performance:
1. Load Capacity: Resist full capacity of supported framing member. Account for connection and member loads and eccentricities.

a. Request additional design criteria when necessary to complete connection design.

2. Configuration: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with details shown on drawings, supplementing where necessary. The details shown on drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Contracting Officer Representative of any location where the connection design criteria are not clearly indicated. The design of all connections is subject to the review and acceptance of the Contracting Officer's Representative. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

C. Design cooling tower supports meeting specified performance:

1. Configuration: Design framing member sizes, dimensions, and locations to suit cooling tower load, size, and configuration. Submit detailed drawings and design calculations, prepared by a registered Professional Engineer, for approval before members are fabricated.

2.2 MATERIALS

A. W-Shapes:

1. ASTM A992/A992M.

B. M S -Shapes:

1. ASTM A36/A36M.

C. Channel and Angles:

1. ASTM A36/A36M.

D. Plates and Bars:

1. ASTM A36/A36M.

E. Hollow Structural Sections:

1. ASTM A501/A501M.

F. Structural Pipe: ASTM A53/A53M, Grade B.

G. Bolts, Nuts and Washers: Galvanized for galvanized framing.

1. High-strength bolts, including nuts and washers: ASTM F3125.

2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ASME B18.22.1.

H. Welding Materials: AWS D1.1, type to suit application.

2.3 PRODUCTS - GENERAL

A. Sustainable Construction Requirements:
1. Steel Recycled Content: 30 percent total recycled content, minimum.
2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
a. Paints and coatings.

2.4 FABRICATION

A. Fabricate structural steel according to Chapter M, AISC 360.

B. Shop and Field Connections:
1. Weld connections according to AWS D1.1/D1.1M. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
2. High-Strength Bolts: High-strength bolts tightened to a bolt tension minimum 70 percent of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

2.5 FINISHES

A. Shop Priming:
1. Prime paint structural steel according to AISC 303, Section 6.
a. Interstitial Space Structural Steel: Prime paint, unless indicated to receive sprayed on fireproofing.

B. Shop Finish Painting: Apply primer and finish paint as specified in Section 09 91 00, PAINTING.

C. Do not paint:
1. Surfaces within 50 mm (2 inches) of field welded joints.
2. Surfaces indicated to be encased in concrete.
3. Surfaces receiving sprayed on fireproofing.
4. Beam top flanges receiving shear connector studs applied.

D. Structural Steel Galvanizing: ASTM A123/A123M, hot dipped, after fabrication. Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.
   1. Galvanize structural steel framing installed at exterior locations.
E. Bolts, Nuts, and Washers Galvanizing: ASTM F2329, hot-dipped.

2.6 ACCESSORIES

A. General: Shop paint steel according to AISC 303, Section 6.
B. Finish Paint System: Primer and finish as specified in Section 09 91 00, PAINTING.
C. Galvanizing Repair Paint: MPI No. 18.

PART 3 - EXECUTION

3.1 ERECTION

A. Erect structural steel according to AISC 303 and AISC 360.
B. Set structural steel accurately at locations and elevations indicated on drawings.
C. Maintain erection tolerances of structural steel within AISC 303 requirements.
   1. Pour Stop Elevation Tolerance: 6 mm (1/4 inch), maximum, before concrete placement.
D. Weld and bolt connections as specified for shop connections.

3.2 FIELD PAINTING

A. After welding, clean and prime weld areas to match adjacent finish.
B. Touch-up primer damaged by construction operations.
C. Apply galvanizing repair paint to galvanized coatings damaged by construction operations.
D. Finish Painting: As specified in Section 09 91 00, PAINTING.

3.3 FIELD QUALITY CONTROL

A. Record Survey:
   1. Engage registered land surveyor or registered civil engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS to perform survey.
   2. Measure and record structural steel framing plumbness, level, and alignment after completing bolting and welding and before installation of work supported by structural steel.

3. Identify deviations from allowable tolerances specified in AISC Manual.

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SECTION 05 40 00
COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 **DESCRIPTION**

A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:

1. Interior non load-bearing steel stud walls.

1.2 **RELATED WORK**

A. Not Applicable.

1.3 **DESIGN REQUIREMENTS**

A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.

B. Structural Performance: Erect cold-formed metal framing to withstand design loads within limits and under conditions required.

1. Design Loads:
   a. Gravity, wind and seismic loading as indicated on the drawings or in specifications.
2. Fabricate and erect framing systems to withstand design loads without deflections greater than the following:
   a. Interior Non-Load-Bearing Walls: Lateral deflection of 1/240 of the wall height.
3. Fabricate and erect framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change (range) of 120 degrees F.
4. Fabricate and erect framing system to accommodate deflection of primary building structure and construction tolerances, and to maintain clearances at openings.

1.4 **SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, AND PRODUCT DATA. All items indicated below are required submittals requiring Contracting Officer’s Representative (COR) review and approval.

B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.

C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.

1.5 **APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Iron and Steel Institute (AISI): Specification and Commentary for the Design of Cold-Formed Steel Structural Members (2016)

C. ASTM International (ASTM):

A123/A123M-17.....Standard Specifications for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A153/A153M-16a.....Standard Specifications for Zinc Coating (Hot-Dip) on Iron and Steel Hardware

A653/A653M-20.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process

C955-18e1.....Standard Specification for Cold Formed Steel Structural Framing Members

C1107/1107M-20.....Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)

E488/E488M-18.....Standard Test Methods for Strength of Anchors in Concrete Elements

E1190-11(2018).....Standard Test Methods for Strength of Power-Actuated Fasteners Installed in Structural Members

D. Military Specifications (Mil. Spec.):

MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

E. VA Physical Security and Resiliency Design Manual October 1, 2020.

PART 2 - PRODUCTS

2.1 **MATERIALS**

A. Sheet Steel for joists, studs and accessories 16 gauge and heavier: ASTM A653, structural steel, zinc coated G90, with a yield of 340 MPa minimum.

B. Sheet Steel for joists, studs and accessories 18 gauge and lighter: ASTM A653, structural steel, zinc coated G90, with a yield of 230 MPa minimum.

C. Galvanizing Repair Paint: MIL-P-21035B.

2.2 **WALL FRAMING**

A. Steel Studs: Complying with ASTM C 955. Manufacturer's standard C-shaped steel studs of web depth indicated, with lipped flanges, and complying with the following:

1. Minimum Base-Steel Thickness(uncoated): 0.0428 inch
2. Flange Width: 1-5/8 inches.
3. Web: Punched.

B. Steel Track: Manufacturer's standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:

1. Design Uncoated-Steel Thickness: Matching steel studs.
2. Flange Width: Manufacturer's standard deep flange where indicated, standard flange elsewhere.

2.3 **FRAMING ACCESSORIES**

A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa.

B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:

1. Supplementary framing.
2. Bracing, bridging, and solid blocking.
3. Deflection track and vertical slide clips.

2.4 **ANCHORS, CLIPS, AND FASTENERS**

A. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.

B. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.

C. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

2.5 **REQUIREMENTS**

A. Furnish members and accessories by one manufacturer only.

PART 3 - EXECUTION

3.1 **FABRICATION**

A. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.

B. Hold members in place until fastened.

C. Fasten cold-formed metal framing members by screw fastening. Wire tying of framing members is not permitted.

1. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.

D. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

3.2 **ERECTION**

A. Securely anchor tracks to supports as shown.

B. At butt joints, securely anchor two pieces of track to same supporting member or splice together.

C. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.

D. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.

E. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.

F. Install headers in all openings that are larger than the stud spacing in that wall.

G. Attach bridging for studs in a manner to prevent stud rotation.

H. Studs in one piece for their entire length, splices will not be permitted.

I. Provide end blocking where joist ends are not restrained from rotation.

J. Provide temporary bracing and leave in place until framing is permanently stabilized.

K. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.

L. Fasten reinforcement plate over web penetrations that exceed size of manufacturer’s standard punched openings.

3.3 **TOLERANCES**

A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.

B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.

C. Spacing of studs shall not be more than 1/8 inch +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.

3.4 **FIELD REPAIR**

A. Touch-up damaged galvanizing with galvanizing repair paint.

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SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.

B. Items specified.

1. Support for Wall and Ceiling Mounted Items:
2. Frames:
3. Guards
4. Covers and Frames for Pits and Trenches.
5. Gratings
6. Loose Lintels
7. Shelf Angles
8. Gas Racks
9. Plate Door Sill
10. Safety Nosings
11. Ladders
12. Railings:
13. Catwalks and Platforms
14. Trap Doors with Ceiling Hatch
15. Sidewalk Access Doors
16. Screened Access Doors
17. Steel Counter or Bench Top Frame and Leg
18. Steel Pipe Bollards

1.2 RELATED WORK

A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.

B. Colors, finishes, and textures: See drawing A-601.

C. Prime and finish painting: Section 09 91 00, PAINTING.

D. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

Grating, each type	Floor plate

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Trap door	Wheel guards
Ceiling hatch	Sidewalk Access door
Manhole Covers	Safety nosing

C. Shop Drawings:
   1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
   2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
   3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:
   1. Anodized finish as specified.
   2. Live load designs as specified.

E. Design Calculations for specified live loads including dead loads.

F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each product type shall be the same and be made by the same manufacturer.

C. Assembled product to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):
   B18.6.1-97.....Wood Screws
   B18.2.2-87(R2010).....Square and Hex Nuts

C. American Society for Testing and Materials (ASTM):

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A36/A36M-14.....Structural Steel
A47-99(R2014).....Malleable Iron Castings
A48-03(R2012).....Gray Iron Castings
A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless
A123-15.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A240/A240M-15.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.
A269-15.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service
A307-14.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A391/A391M-07(R2015)....Grade 80 Alloy Steel Chain
A786/A786M-15.....Rolled Steel Floor Plate
B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
B456-11.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
B632-08.....Aluminum-Alloy Rolled Tread Plate
C1107-13.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
D3656-13.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
F436-16.....Hardened Steel Washers
F468-06(R2015).....Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws and Studs for General Use
F593-13.....Stainless Steel Bolts, Hex Cap Screws, and Studs
F1667-15.....Driven Fasteners: Nails, Spikes and Staples

D. American Welding Society (AWS):

D1.1-15.....Structural Welding Code Steel
D1.2-14.....Structural Welding Code Aluminum
D1.3-18.....Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM)

AMP 521-01(R2012).....Pipe Railing Manual

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AMP 500-06.....Metal Finishes Manual

MBG 531-09(R2017).....Metal Bar Grating Manual

MBG 532-09.....Heavy Duty Metal Bar Grating Manual

F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:

SP 1-15.....No. 1, Solvent Cleaning

SP 2-04.....No. 2, Hand Tool Cleaning

SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.

B. Ladders and Rungs: 120 kg (250 pounds) at any point.

C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

D. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms: 500 kg/m^2 (100 pounds per square foot). Use _____ kg (pounds) for concentrated loads. Use ____ kg/m^2 (pounds per square foot) for vehicle loads in the following areas : _____.

E. Manhole Covers: 1200 kg/m^2 (250 pounds per square foot).

2.2 MATERIALS

A. Structural Steel: ASTM A36.

B. Stainless Steel: ASTM A240, Type 302 or 304.

C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.

D. Floor Plate:

1. Steel ASTM A786.
2. Aluminum: ASTM B632.

E. Steel Pipe (Bollard): ASTM A53.

1. Galvanized for exterior locations.
2. Type S, Grade A unless specified otherwise.
3. NPS (inside diameter) as shown.

F. Cast-Iron: ASTM A48, Class 30, commercial pattern.

G. Malleable Iron Castings: A47.

H. Primer Paint: As specified in Section 09 91 00, PAINTING.

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I. Stainless Steel Tubing: ASTM A269, type 302 or 304.

J. Modular Channel Units:

1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel within turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

L. Insect Screening: ASTM D3656.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
   a. ASME B18.2.2.
   b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
   c. ASTM F468 for nonferrous bolts.
   d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

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1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:
1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections
1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors
1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.

4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
   a. Fabricate items to design shown.
   b. Furnish members in longest lengths commercially available within the limits shown and specified.
   c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
   d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
   e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
   f. Prepare members for the installation and fitting of hardware.
   g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
   h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
   a. Weld in accordance with AWS.
   b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
   c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
   d. Finish welded joints to match finish of adjacent surface.
3. Joining:
   a. Miter or butt members at corners.
   b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

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4. Anchors:
   a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
   b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
   a. Accurately cut, machine and fit joints, corners, copes, and miters.
   b. Fit removable members to be easily removed.
   c. Design and construct field connections in the most practical place for appearance and ease of installation.
   d. Fit pieces together as required.
   e. Fabricate connections for ease of assembly and disassembly without use of special tools.
   f. Joints firm when assembled.
   g. Conceal joining, fitting and welding on exposed work as far as practical.
   h. Do not show rivets and screws prominently on the exposed face.
   i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:
1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
   a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
   b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
   c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
   d. Painted: AA-C22R10.

3. Steel and Iron: NAAMM AMP 504.
   a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
   b. Surfaces exposed in the finished work:
      1) Finish smooth rough surfaces and remove projections.
      2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
   c. Shop Prime Painting:
      1) Surfaces of Ferrous metal:
         a) Items not specified to have other coatings.
         b) Galvanized surfaces specified to have prime paint.
         c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
         d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
         e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
      2) Non ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: NAAMM AMP-504 Finish No. 4.
5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

G. Protection:
1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:
1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

B. For Ceiling Hung Toilet Stall:

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1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
2. Make provision for installation of stud bolts in lower flange of channel.
3. Provide a continuous steel angle at wall and channel braces spaced as shown.
4. Use threaded rod hangers.
5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
6. Provide supports for ceiling hung pilasters at dressing booths and entrance screen to toilet room similar to support for toilet stall pilasters.

C. For Wall Mounted Items:
1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flatted for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

D. For Trapeze Bars:
1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.
2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.
3. Fabricate concealed components of structural steel shapes unless shown otherwise.
4. Stainless steel ceiling plate drilled for eye bolt.
5. Continuously weld connections where welds shown.
6. Use modular channel where shown with manufacturers bolts and fittings.
   a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.

b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.

E. For Intravenous Track and Cubical Curtain Track:
1. Fabricate assembly of steel angle as shown.
2. Drill angle bent ends for anchor screws to acoustical suspension system and angle for hanger wires.
3. Provide pipe sleeve welded to angle.

F. Supports at Ceiling for Radiographic (x-ray) Equipment:
1. Fabricate hangers braces, and track of modular channel units assembly as shown.
2. Fabricate steel plates for anchor to structure above.
3. Drill bent plates for bolting at mid height at concrete beams.

G. For Operating Room Light:
1. Fabricate as shown to suit equipment furnished.
2. Drill leveling plate for light fixture bolts.

H. Supports in Orthopedic Brace Shop:
1. Fabricate from 25 mm (one inch) steel pipe, fasten to steel angles above and extend to a point 150 mm (6 inches) below finished ceiling.
2. Lower end of the pipe shall have a standard pipe thread.
3. Provide an escutcheon plate at ceiling.

I. Supports for Accordion Partition Tracks, Exercise Equipment, and Items at Various Conditions at Suspended Ceilings:
1. Fabricate of structural steel shapes as shown.
2. Drill for anchor bolts of suspended item.

J. Supports for Communion Rail Posts in Chapel:
1. Fabricate one steel plate support for each post as shown.
2. Drill for fasteners.

2.6 FRAMES

A. Elevator Entrance Wall Opening.
1. Fabricate of channel shapes, plates, and angles as shown.
2. Weld or bolt head to jamb as shown.
3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
a. Provide holes for anchors.
b. Weld head to jamb members.

B. Channel Door Frames:

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1. Fabricate of structural steel channels of size shown.
2. Miter and weld frames at corners.
3. Where anchored to masonry or embedded in concrete, weld to back of frame at each jamb, 5 mm (3/16 inch) thick by 44 mm (1-3/4 inch) wide steel strap anchors with ends turned 50 mm (2 inches), and of sufficient length to extend at least 300 mm (12 inches) into wall. Space anchors 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb. Weld clip angles to bottom of jambs and provide holes for expansion bolts.
4. Where anchored to concrete or masonry in prepared openings, drill holes at jambs for anchoring with expansion bolts. Weld clip angles to bottom of frame and provide holes for expansion bolt anchors as shown. Drill holes starting 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb and at top of jamb. Provide pipe spacers at holes welded to channel.
5. Where closure plates are shown, continuously weld them to the channel flanges.
6. Weld continuous 19 x 19 x 3 mm (3/4 x 3/4 x 1/8 inch) thick steel angles to the interior side of each channel leg at the head and jambs to form a caulking groove.
7. Prepare frame for installation of hardware specified in Section 08 71 00, DOOR HARDWARE.
   a. Cut a slot in the lock jamb to receive the lock bolt.
   b. Where shown use continuous solid steel bar stops at perimeter of frame, weld or secure with countersunk machine screws at not more than 450 mm (18 inches) on center.

C. Frames for Breech Opening:
1. Fabricate from steel channels, or combination of steel plates and angles to size and contour shown.
2. Weld strap anchors on back of frame at not over 600 mm (2 feet) on centers for concrete or masonry openings.

D. Frames for Lead Lined Doors:
1. Obtain accurate dimensions and templates from suppliers of lead lined doors, finish hardware, and hollow steel door frames.
2. Fabricate as shown for use in connection with lead lined doors.
3. Deliver assembled frames with removable shipping spreaders at top and bottom.

4. Extend angles at jambs from floor to structural slab above. At floors of interstitial spaces, terminate jamb sections and provide anchors as shown.
5. Continuously weld plates and reinforcements to frame members and head members of angle frames between jambs.
6. Weld strap anchors, not over 600 mm (24 inches) on centers, to the back of angles for embedment in masonry or concrete unless shown otherwise.
7. Type 15 Door Frames:
   a. Structural steel angle frames with plate or bar full height to heads. Extend reinforcing at hinge cutouts two inches beyond cutout.
   b. Fabricate top anchorage to beam side at mid height.
   c. Weld clip angles to both legs of angle at top and bottom.
   d. Drill clips and plates, at top and bottom for anchoring jamb angles with two 9 mm (3/8 inch) expansion bolts at each location.
   e. Cut rabbet for pivot hinges and lock strike.

2.7 GUARDS

A. Wall Corner Guards:
   1. Fabricate from steel angles and furnish with anchors as shown.
   2. Continuously weld anchor to angle.

B. Guard Angles for Overhead Doors:
   1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
   2. Weld filler piece across head of opening to jamb angles.
   3. Make provisions for fasteners and anchorage.

C. Channel Guard at Loading Platform:
   1. Fabricate from steel channel of size shown.
   2. Weld anchors to channels as shown.
   3. Drill channel for bumper anchor bolts.

D. Edge Guard Angles for Openings in slabs.
   1. Fabricate from steel angles of sizes and with anchorage shown.
   2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
   3. Miter or butt angles at corners and weld.

4. Use one anchor near end and three feet on centers between end anchors.

E. Wheel Guards:

1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.
2. Provide corner type, with flanges for bolting to walls.

2.8 COVERS AND FRAMES FOR PITS AND TRENCHES

A. Fabricate covers to support live loads specified.

B. Galvanized steel members after fabrication in accordance with ASTM A123, G-90 coating.

C. Steel Covers:

1. Use 6 mm (1/4 inch) thick floor plate for covers unless otherwise shown. Use gratings where shown as specified in paragraph GRATINGS. Use smooth floor plate unless noted otherwise.
2. Provide clearance at all sides to permit easy removal of covers.
3. Make cutouts within 6 mm (1/4 inch) of penetration for passage of pipes and ducts.
4. Drill covers for flat head countersunk screws.
5. Make cover sections not to exceed 2.3 m^2 (25 square feet) in area and 90 kg (200 pounds) in weight.
6. Fabricate trench cover sections not be over 900 mm (3 feet) long and if width of trench is more than 900 mm (3 feet)or over, equip one end of each section with an angle or "T" bar stiffener to support adjoining plate.
7. Use two, 13 mm (1/2 inch) diameter steel bar flush drop handles for each cover section.

D. Cast Iron Covers

1. Fabricate covers to support live loads specified.
2. Fabricate from ASTM A48, cast-iron, 13 mm (1/2 inch) minimum metal thickness, cast with stiffeners as required.
3. Fabricate as flush type with frame, reasonably watertight and be equipped with flush type lifting rings. Provide seals where watertight covers noted.
4. Make covers in sections not over 90 kg (200 pounds) except round covers.

E. Steel Frames:

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1. Form frame from structural steel angles as shown. Where not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles for frame openings over 1200 mm (4 feet) long and 50 x 50 x 6 mm (2 ix 2 x 1/4 inch) for frame openings less than 1200 mm (4 feet).
2. Fabricate intermediate supporting members from steel "T's" or angles; located to support cover section edges.
3. Where covers are required use steel border bars at frames so that top of cover will be flush with frame and finish floor.
4. Weld steel strap anchors to frame. Space straps not over 600 mm (24 inches) o.c., not shown otherwise between end anchors. Use 6 x 25 x 200 mm (1/4 x 1 x 8 inches) with 50 mm (2 inch) bent ends strap anchors unless shown otherwise.
5. Drill and tap frames for screw anchors where plate covers occur.

F. Cast Iron Frames:
1. Fabricate from ASTM A48 cast iron to shape shown.
2. Provide anchors for embedding in concrete, spaced near ends and not over 600 mm (24 inches) apart.

2.9 GRATINGS

A. Fabricate gratings to support live loads specified and a concentrated load as specified.
B. Provide clearance at all sides to permit easy removal of grating.
C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
D. Fabricate in sections not to exceed 2.3 m^2 (25 square feet) in area and 90 kg (200 pounds) in weight.
E. Fabricate sections of grating with end-banding bars.
F. Fabricate angle frames and supports, including anchorage as shown.
1. Fabricate intermediate supporting members from "T's" or angles.
2. Locate intermediate supports to support grating section edges.
3. Fabricate frame to finish flush with top of grating.
4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
5. Butt or miter, and weld angle frame at corners.

G. Steel Bar Gratings:

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1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
3. Interior gratings: Prime paint unless specified galvanized.
4. Use serrated bars for exterior gratings and interior gratings in the following areas:
5. Use riveted grating in the following areas:

H. Aluminum Bar Gratings:

1. Fabricate grating and frame assembly from aluminum as shown in accordance with Metal Bar Grating Manual.
2. Use 25 x 5 mm (1 x 3/16 inch) minimum size bearing bars.
3. Mill finish unless specified otherwise.
4. Use serrated bars for exterior gratings and interior gratings in the following areas:

I. Plank Gratings:

1. Conform to Fed. Spec. RR-G-1602.
2. Manufacturers standard widths, lengths and side channels to meet live load requirements.
3. Galvanize exterior steel gratings ASTM A123, G-90 after fabrication.
4. Fabricate interior steel gratings from galvanized steel sheet, ASTM A525, where bearing on concrete or masonry.
5. Fabricate other interior grating from steel sheet and finish with shop prime paint. Prime painted galvanized sheet may be used.

J. Cast Iron Gratings:

1. Fabricate gratings to support a live load of 23940 Pa (500 pounds per square foot).
2. Fabricate gratings and frames for gutter type drains from cast-iron conforming to ASTM A48.
3. Fabricate gratings in section not longer than 1200 mm (4 feet) or over 90 kg (200 pounds) and fit so as to be readily removable.

2.10 LOOSE LINTELS

A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.

B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
   1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
   2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
E. Provide bearing plates for lintels where shown.
F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
I. Elevator Entrance:
   1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
   2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.11 SHELF ANGLES

A. Fabricate from steel angles of size shown.
B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.
C. Provide adjustable malleable iron inserts for embedded in concrete framing.

2.12 PLATE DOOR SILL

A. Fabricate of checkered plate as detailed.
   1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
   2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.
B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

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2.13 SAFETY NOSINGS

A. Fed. Spec. RR-T-650, Type C.
   1. Aluminum: Class 2, Style 2.
   2. Cast iron: Class 4.

B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.

C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.

D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.

E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.

F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.

G. On curved steps fabricate to terminate at point of curvature of steps having short radius curved ends.

2.14 LADDERS

A. Steel Ladders:
   1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
   2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
   3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
   4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
   5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.

B. Aluminum Ladders:
   1. Fixed-rail type, constructed of structural aluminum, with mill finish.
   2. Fabricate side rails and rungs of size and design shown, with the rungs shouldered and headed into and welded to the rails.

3. Where shown fabrication side rails curved, twisted and formed into gooseneck.
4. Fabricate angle brackets at top and bottom and intermediate brackets where shown. Drill for bolting.

C. Ladder Rungs:

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.15 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
   a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
   b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
   c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts. Base plates are not required on pipe sleeves where ornamental railings occur.
6. Interior Post Anchors:
   a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
   b. Weld or thread flanged fitting to posts at base.
   c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.

d. Provide sliding flange base plate on posts secured with set screws.

e. Weld flange base plate to removable posts set in sleeves.

C. Handrails:

1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

D. Steel Pipe Railings:

1. Fabricate of steel pipe with welded joints.
2. Number and space of rails as shown.
3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
4. Form handrail brackets from malleable iron.
5. Fabricate removable sections with posts at end of section.
6. Removable Rails:
   a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
   b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
   c. Continuously weld brackets to post.
   d. Provide slotted bolt holes in rail bracket.
   e. Weld bolt heads flush with top of rail.
   f. Weld flanged fitting to post where posts are installed in sleeves.
7. Opening Guard Rails:
   a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
   b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
   c. Fabricate rails for floor openings for anchorage in sleeves.
8. Gates:
   a. Fabricate from steel pipe as specified for railings.
   b. Fabricate gate fittings from either malleable iron or wrought steel.

c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
d. Provide suitable stops, so that gate will swing as shown.
e. Provide padlock eyes where shown.

9. Chains:
a. Chains: ASTM A391, Grade 63, straight link style, normal size chain bar 8 mm (5/16 inch) diameter, eight links per 25 mm (foot) and with boat type snap hook on one end, and through type eye bolt on other end.
b. Fabricate eye bolt for attaching chain to pipe posts, size not less than 9 mm (3/8 inch) diameter.
c. Fabricate anchor at walls, for engagement of snap hook of either a 9 mm (3/8 inch) diameter eye bolt or punched angle.
d. Galvanize chain and bolts after fabrication.

E. Aluminum Railings:
1. Fabricate from extruded aluminum.
2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
5. Fabricate brackets of extruded or wrought aluminum as shown.
6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

F. Stainless Steel Railings:
1. Fabricate from 38 mm (1-1/2 inches) outside diameter stainless steel tubing, ASTM A269, having a wall thickness of 1.6 mm (0.065 inch).
2. Join sections by an internal connector to form hairline joints where field assembled.
3. Fabricate with continuous welded connections.
4. Fabricate brackets of stainless steel to design shown.
5. Fabricate stainless steel sleeves at least 150 mm (6 inches) deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of post.

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2.16 CATWALKS

A. Fabricate catwalks including platforms, railings, ladders, supports and hangers, and arrangement of members as shown on drawings.

B. Fabricate stairs as specified in Section 05 51 00, METAL STAIRS.

C. Fabricate steel ladders as specified under paragraph LADDERS unless shown otherwise.

D. Fabricate steel pipe railings as specified under paragraph RAILINGS.

E. Catwalk and platforms floor surfaces as shown.

1. Steel gratings as specified under paragraph gratings, either bar or plank type.
2. Steel floor plate.
3. Aluminum floor plate.

F. Prime paint catwalk system.

2.17 TRAP DOOR AND FRAMES WITH CEILING HATCH

A. Design to support a live load as specified.

B. Frames:

1. Fabricate steel angle frame to set in concrete slabs and design to set flush with finished concrete slab or curb. If not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles.
2. Miter steel angles at corners and weld together.
3. Weld steel bar stops to vertical leg of frame, to support doors flush with the top of the frame.
4. Weld steel strap anchors on each side not over 600 mm (24 inches) on center to the backs of the frames. If not shown use 6 x 50 x 200 mm (1/4 x 2 x 8 inch) long straps with 50 mm (2 inch bent) ends.
5. Form frames from steel angles with welded corners for reinforcing and bracing of well lining and support of ceiling hatch.

C. Covers:

1. Use 6 mm (1/4 inch) thick steel floor plate.
2. Where double leaf covers are shown, reinforce at meeting edges.
3. Use wrought steel hinges with fixed brass pins.
   a. Weld to cover.
   b. Secure to frame with machine screws.
4. Where ladders occur, install hinges on the side opposite the ladder.
5. Provide two bar type drop handles, flush with cover when closed for each leaf.

D. Well Lining:

1. Fabricate well linings, for access through concrete floor slabs and suspended ceilings, from hatch to ceiling hatch or ceiling openings.
2. Use steel sheet and shapes of size and thickness as shown. If not shown use 1.5 mm (0.0598 inch) thick steel sheet.
3. If not shown use 50 x 50 x 6 mm (2 x 2 x 1/4 inch) angle braces from ceiling level on each side angled at 45 degrees to structure above.
4. Use 25 x 25 x 3 mm (1 x 1 x 1/8 inch) angle bottom flange trim welded to well lining where no ceiling hatch occurs.

E. Ceiling Hatch:
1. Construct hatch with "T" or angle frame designed to support edge of ceiling and hatch, weld to well lining.
2. Form hatch panels of 3 mm (1/8 inch) steel, 5 mm (3/16 inch) aluminum or 1 mm (0.0359 inch) thick steel of pan type construction with 25 mm (one inch) of mineral fiber insulation between.
3. Use counter balance device, hinges, latch, hangers and other accessories required for installation and operation of hatch with not over 90 N (20 pounds) of force.
4. Fabricate panels flush and reinforced to remain flat.
5. Locate hatch panel flush with frame.

F. Finish with baked on prime coat.

2.18 SIDEWALK DOOR

A. Use flush, watertight, gutter type design.
B. Cover fabricate of 6 mm (1/4 inch) thick, diamond pattern floor plate.
C. Use automatic lock hold open feature and be hung on two flush type heavy bronze hinges capable of 90 degree swing on each door leaf.
D. Equip with locking and latching device and lifting devices; operable and accessible from both sides of doors.
E. Doors removable without disturbing frame.
F. Provide gutters at all joints for drainage of water.

2.19 SCREENED ACCESS DOORS AND FRAMES

A. Galvanized ASTM A123, G-90 after fabrication.
B. Wall frame:
1. Fabricate frame from steel angles or channels as shown.
2. Continuously weld 38 x 13 mm (1-1/2 x 1/2 inch) steel channel door stop to angle frame. Cut out lock strike opening in channel.
3. Miter and weld channel frame at corners. Reinforce corner with 3 mm (1/8 inch) plate angle.

4. Reinforce channel frame with 3 x 150 mm (1/8 x 6 inch) long steel plate at channel back to cutout for latch. Cutout lock strike opening in channel face. Drill and tap for hinge anchorage.
5. Drill jambs for 6 mm (1/4 inch) bolt anchors at top and bottom and not over 450 mm (18 inches) between top and bottom.
6. Fabricate frame for door to sit flush with face of frame.

C. Doors

1. Fabricate door using steel channel frame with 3 mm (1/8 inch) angle plate reinforcing at corners.
2. Miter and weld corners.
3. Fabricate lock box of 1.6 mm (1/16 inch) plate and weld to channel surround.
4. Provide wire mesh constructed of 3.5 mm (0.135 inch) diameter galvanized steel wire crimped and woven into 38 mm (1-1/2 inch) diamond mesh pattern. Fasten the wire mesh to door frames by bending the ends of each strand of wire over through channel clinched and welded to channel door frame.
5. Weld steel plate back-bands to channel door frame at hinge stiles only.
6. Screen on doors in exterior walls.
   a. Fabricate rewirable frame for screen from either extruded or tubular aluminum.
   b. Design to allow for removing or replacement frame and screening or adjoining items without damage.
   c. Use aluminum insect screening specified.
   d. Use stainless steel fasteners for securing screen to door.

D. Hardware:

1. Install hinged door to fixed frame with two 63 mm (2-1/2 inch) brass or bronze hinges.
2. Install lock or latch specified in Section 08 71 00, DOOR HARDWARE in lockbox.

2.20 STEEL COUNTER OR BENCH TOP FRAME AND LEGS

A. Fabricate channel or angle frame with mitered and welded corners as shown.

B. Drill top of frame with 6 mm (1/4inch) holes spaced 200 mm (8 inches) on center for securing countertop.

C. Fabricate legs of angle or pipe shapes and continuously weld to frame.

D. Finish frame with backed on enamel prime coat.

2.21 STEEL PIPE BOLLARD

Provide bollard in accordance with ASTM A53 with dimensions as shown in standard detail SD320523-04. Anchor posts in concrete and fill solidly with concrete with a minimum compressive strength of 17 MPa 2500psi.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Items set into concrete or masonry.

1. Provide temporary bracing for such items until concrete or masonry is set.
2. Place in accordance with setting drawings and instructions.
3. Build strap anchors, into masonry as work progresses.

C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.

D. Field weld in accordance with AWS.

1. Design and finish as specified for shop welding.
2. Use continuous weld unless specified otherwise.

E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.

F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

A. Anchorage to structure.

1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
2. Secure supports to concrete inserts by bolting or continuous welding as shown.

3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
4. Secure steel plate or hat channels to studs as detailed.

B. Ceiling Hung Toilet Stalls:
1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.

C. Supports for Wall Mounted items:
1. Locate center of support at anchorage point of supported item.
2. Locate support at top and bottom of wall hung cabinets.
3. Locate support at top of floor cabinets and shelving installed against walls.
4. Locate supports where required for items shown.

D. Support at Ceiling for X-ray Tube Stand and Radiographic Equipment:
1. Bolt modular steel channel frames to hangers as shown, anchored to structure above.
2. Fasten frames with modular channel manufacturers fittings, bolts, and nuts. Space modular channel supports and hangers as shown and as required to suit equipment furnished.
3. Install closure plates in channels at ceiling where channel opening is visible. Coordinate and cut plates to fit tight against equipment anchors after equipment anchors are installed.

E. Ceiling Support for Operating Light:
1. Anchor support to structure above as shown.
2. Set leveling plate as shown level with ceiling.
3. Secure operating light to leveling plate in accordance with light manufacturer's requirements.

F. Supports for intravenous (IV) Track and Cubicle Curtain Track:

1. Install assembly where shown after ceiling suspension grid is installed.
2. Drill angle for bolt and weld nut to angle prior to installation of tile.

G. Support for cantilever grab bars:
1. Locate channels or tube in partition for support as shown, and extend full height from floor to underside of structural slab above.
2. Anchor at top and bottom with angle clips bolted to channels or tube with two, 9 mm (3/8 inch) diameter bolts.
3. Anchor to floors and overhead construction with two 9 mm (3/8 inch) diameter bolts.
4. Fasten clips to concrete with expansion bolts, and to steel with machine bolts or welds.

H. Supports for Trapeze Bars:
1. Secure plates to overhead construction with fasteners as shown.
2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.
3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
a. Install closure plates in channel between eye bolts.
b. Install eyebolts in channel.

I. Support for Communion Rail Posts:
1. Anchor steel plate supports for posts as shown.
2. Use four bolts per plate, locate two at top and two at bottom.
3. Use lag bolts.

3.3 COVERS AND FRAMES FOR PITS AND TRENCHES

A. Set frame and cover flush with finish floor.
B. Secure plates to frame with flat head countersunk screws.
C. Set gratings loose in drainage trenches or over pits unless shown anchored.

3.4 FRAMES FOR LEAD LINED DOORS

A. Secure jamb angle clips and plates, at top and bottom with two, 9 mm (3/8 inch) expansion bolts to concrete.
B. Secure 150 x 90 x 13 mm (6 x 3-1/2 x 1/2 inch) angle to steel framing for anchorage when expansion bolts to concrete is not possible.
C. Secure clips by welding to steel.
D. At interstitial spaces, anchor jamb angles as shown.

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3.5 DOOR FRAMES

A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.

B. Level and plumb frame; brace in position required.

C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.

D. Set frames in formwork for frames cast into concrete.

E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.6 OTHER FRAMES

A. Set frame flush with surface unless shown otherwise.

B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.

C. Set in formwork before concrete is placed.

3.7 GUARDS

A. Steel Angle Corner Guards:

1. Build into masonry as the work progress.
2. Set into formwork before concrete is placed.
3. Set angles flush with edge of opening and finish floor or wall or as shown.
4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.
5. Install Guard Angles at Edges of Trench, Stairwell, Openings in Slab, Dock Leveler, Overhead Doors where shown.

B. Channel Guard at Top Edge of Concrete Platforms:

1. Install in formwork before concrete is placed.
2. Set channel flush with top of the platform.

C. Wheel Guards:

1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
2. Anchor to walls as shown, expansion bolt if not shown.

3.8 GRATINGS

A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.

B. Set frame in formwork before concrete is placed.

C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.

D. Secure removable supporting members in place with stainless steel bolts.

E. Bolt gratings to supports.

3.9 STEEL LINTELS

A. Use lintel sizes and combinations shown or specified.

B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.

C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.10 SHELF ANGLES

A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.

B. Provide expansion space at end of members.

3.11 PLATE DOOR SILL

A. Install after roofing base flashing and counter flashing work is completed.

B. Set in sealant and bolt to curb.

3.12 SAFETY NOSINGS

A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:

1. Exterior concrete steps.
2. Door sills of areaway entrances curbs.
3. Exposed edges of curbs of door sills at transformer and service rooms.
4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.

B. Install flush with horizontal and vertical surfaces.

C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.

D. Extend nosings full width of door openings.

E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

3.13 LADDERS

A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.

B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
   1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
   2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.

C. Ladder Rungs:
   1. Set ladder rungs into formwork before concrete is placed. Build ladder rungs into masonry as the work progresses.
   2. Set step portion of rung 150 mm (6 inches) from wall.
   3. Space rungs approximately 300 mm (12 inches) on centers.
   4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.14 RAILINGS

A. Steel Posts:
   1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
   2. Install sleeves in concrete formwork.
   3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
   4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
   5. Secure sliding flanged fittings to posts at base with set screws.
   6. Secure fixed flanged fittings to concrete with expansion bolts.
   7. Secure posts to steel with welds.

B. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:
   1. Install pipe sleeves in concrete formwork.
   2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.
   3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

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C. Anchor to Walls:
   1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
      a. Anchor steel plate to concrete or solid masonry with expansion bolts.
      b. Anchor steel plate to hollow masonry with toggle bolts.
   2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

D. Removable Rails:
   1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
   2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.

E. Gates:
   1. Hang gate to swing as shown.
   2. Bolt gate hinges to jamb post with clamp on or through bolts.

F. Chains:
   1. Eye bolt chains to pipe posts.
   2. Eye bolt anchoring at walls.
      a. Expansion bolt to concrete or solid masonry.
      b. Toggle bolt to hollow masonry of frame wall installed support.

G. Handrails:
   1. Anchor brackets for metal handrails as detailed.
   2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
   3. Expansion bolt to concrete or solid masonry.
   4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.15 CATWALK AND PLATFORMS

A. Expansion bolt members to concrete unless shown otherwise.

B. Bolt or weld structural components together including ladders and stairs to support system.

C. Weld railings to structural framing.

D. Bolt or weld walk surface to structural framing.

E. Smooth field welds and spot prime damaged prime paint surface.

F. Fasten removable members with stainless steel fasteners.

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3.16 SIDEWALK DOOR, TRAP DOORS, AND FRAMES

A. Set frame flush with finished concrete slab or curb.

B. Secure well linings to structure with expansion bolts unless shown otherwise.

C. Bolt ceiling hatch to well lining angle brace and to angle iron frames near corners and 300 mm (12 inches) on centers with not less than 9 mm (3/8 inch) roundhead machine screws.

D. Coordinate sidewalk door drain connections with plumbing work.

3.17 SCREENED ACCESS DOOR

A. Set frame in opening so that clearance at jambs is equal and secure with expansion bolts.

B. Use shims at bolts to prevent deformation of frame members in prepared openings.

C. Set frame in mortar bed and build in anchors as the masonry work progresses.

D. Grout jambs solid with mortar.

E. Secure insect screen to inside of door with stainless steel fasteners on doors in exterior walls.

3.18 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.19 INSTALLATION OF STEEL PIPE BOLLARD

Set bollards vertically in concrete piers. Compressive strength of concrete piers shall be 21MPa 3000psi. For dimensions of concrete piers See standard detail SD320523-04.

3.20 CLEAN AND ADJUSTING

A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies wood blocking, rough hardware, nailers, and light wood construction.

1.2 RELATED WORK:

A. Section is not applicable.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

C. Manufacturer’s Literature and Data:

1. Submit data for lumber, and adhesives.
2. Submit data for fire retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.

D. Manufacturer’s certificate for unmarked lumber.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Protect lumber and other products from dampness both during and after delivery at site.

B. Pile lumber in stacks in such a manner as to provide air circulation around surfaces of each piece.

C. Stack plywood and other board products so as to prevent warping.

D. Locate stacks on well drained areas, supported at least 6 inches above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 QUALITY ASSURANCE:

A. Installer: A firm with a minimum of three (3) years’ experience in the type of work required by this section.

1.6 GRADING AND MARKINGS:

A. Any unmarked lumber or plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not

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normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.7 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Forest and Paper Association (AFPA):

NDS-15.....National Design Specification for Wood Construction

C. American Society of Mechanical Engineers (ASME):

B18.2.1-12(R2013).....Square and Hex Bolts and Screws

B18.2.2-10.....Square and Hex Nuts

B18.6.1-81(R2008).....Wood Screws

D. American Plywood Association (APA):

E30-11.....Engineered Wood Construction Guide

E. ASTM International (ASTM):

A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

D198-14.....Test Methods of Static Tests of Lumber in Structural Sizes

F844-07a(R2013).....Washers, Steel, Plan (Flat) Unhardened for General Use

F1667-13.....Nails, Spikes, and Staples

F. American Wood Protection Association (AWPA):

AWPA Book of Standards

G. Commercial Item Description (CID):

A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)

H. Forest Stewardship Council (FSC):

FSC-STD-01-001(Ver. 4-0)FSC Principles and Criteria for Forest Stewardship

I. Military Specification (Mil. Spec.):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

J. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

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K. U.S. Department of Commerce Product Standard (PS)

PS 1-95.....Construction and Industrial Plywood

PS 20-10.....American Softwood Lumber Standard

L. ICC Evaluation Service (ICC ES):

PART 2 - PRODUCTS

2.1 LUMBER:

A. Unless otherwise specified, each piece of lumber must bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.

1. Identifying marks are to be in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Lumber Other Than Structural:

1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
2. Framing lumber: Minimum extreme fiber stress in bending of 7584 kPa (1100 PSI).
3. Furring, blocking, nailers and similar items 4 inches and narrower Standard Grade; and, members 6 inches and wider, Number 2 Grade.
4. Board Sub-flooring: Shiplap edge, 1 inch thick, not less than 8 inches wide.

C. Sizes:

1. Conforming to PS 20.
2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

D. Moisture Content:

1. Maximum moisture content of wood products is to be as follows at the time of delivery to site.
   a. Boards and lumber 2 inches and less in thickness: 19 percent or less.
   b. Lumber over 2 inches thick: 25 percent or less.

E. Fire Retardant Treatment:

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1. Comply with Mil Spec. MIL-L-19140.
2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
3. Preservative treat by the pressure method complying with AWPA Book use category system standards U1 and T1, except any process involving the use of Chromated Copper Arsenate (CCA) or other agents classified as carcinogenic for pressure treating wood is not permitted.

2.2 PLYWOOD:

A. Comply with PS 1.

B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.

C. Sheathing:

1. APA rated Exposure 1 or Exterior; panel grade CD or better.
2. Roof sheathing:

a. Minimum 23/32 inch thick or span rating of 48/24 for supports 24 inches on center.

2.3 ROUGH HARDWARE AND ADHESIVES:

A. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 2-1/2 inches into masonry or concrete. Provide 1/2 inch bolt unless shown otherwise.

B. Washers

1. ASTM F844.

C. Screws:

1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

PART 3 - EXECUTION

3.1 INSTALLATION MISCELLANEOUS WOOD MEMBERS:

A. Conform to applicable requirements of the following:

1. AFPA WCD1 for nailing and framing unless specified otherwise.
2. APA for installation of plywood or structural use panels.

B. Fasteners:

1. Bolts:

a. Fit bolt heads and nuts bearing on wood with washers.

b. Countersink bolt heads flush with the surface of nailers.

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c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
d. Provide toggle bolts to hollow masonry or sheet metal.
e. Provide bolts to steel over 0.112 inch, 11 gage in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 24 inch intervals between end bolts. Provide clips to beam flanges.

3. Drill Screws to steel less than 0.112 inch thick.
   a. ASTM C1002 for steel less than 0.033 inch thick.
   b. ASTM C954 for steel over 0.033 inch thick.
4. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
   a. Where shown.
   b. ASTM C1002, sized to provide not less than 1 inch penetration into anchorage member.
   c. Spaced as noted on drawings.

C. Blocking Nailers, and Furring:
1. Install furring, blocking, nailers, and grounds where shown.
2. Provide longest lengths practicable.
3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.
4. Layers of Blocking or Plates:
   a. Stagger end joints between upper and lower pieces.
   b. Nail at ends and not over 24 inches between ends.
   c. Stagger nails from side to side of wood member over 5 inches in width.

D. Rough Bucks:
1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
3. Cut rough bucks 2 inch thick stock, of same width as partitions in which they occur and of width shown in exterior walls.

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4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

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SECTION 07 84 00
FIRESTOPPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Provide UL or equivalent approved firestopping system for the closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.

B. Provide UL or equivalent approved firestopping system for the closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

A. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS: Sustainable Design Requirements.

B. Section 07 92 00, JOINT SEALANTS: Sealants and application.

C. Section 23 31 00, HVAC DUCTS AND CASINGS: Fire and smoke damper assemblies in ductwork.

D. Section 23 37 00, AIR OUTLETS AND INLETS: Fire and smoke damper assemblies in ductwork.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals, as described below:

1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.

C. Installer qualifications.

D. Inspector qualifications.

E. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.

F. List of FM, UL, or WH classification number of systems installed.

G. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

H. Submit certificates from manufacturer attesting that firestopping materials comply with the specified requirements.

1.4 DELIVERY AND STORAGE

A. Deliver materials in their original unopened containers with manufacturer’s name and product identification.

B. Store in a location providing protection from damage and exposure to the elements.

1.5 QUALITY ASSURANCE

A. FM, UL, or WH or other approved laboratory tested products will be acceptable.

B. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991 or been evaluated by UL and found to comply with UL's "Qualified Firestop Contractor Program Requirements." Submit qualification data.

C. Inspector Qualifications: Contractor to engage a qualified inspector to perform inspections and final reports. The inspector to meet the criteria contained in ASTM E699 for agencies involved in quality assurance and to have a minimum of two years' experience in construction field inspections of firestopping systems, products, and assemblies. The inspector to be completely independent of, and divested from, the Contractor, the installer, the manufacturer, and the supplier of material or item being inspected. Submit inspector qualifications.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

E84-20.....Surface Burning Characteristics of Building Materials

E699-16.....Standard Specification for Agencies Involved in Testing, Quality Assurance, and Evaluating of Manufactured Building Components

E814-13a(2017).....Fire Tests of Penetration Firestop Systems

E2174-20a.....Standard Practice for On-Site Inspection of Installed Firestop Systems

E2393-20.....Standard Practice for On-Site Inspection of Installed Fire Resistive Joint Systems and Perimeter Fire Barriers

C. FM Global (FM):

Annual Issue Approval Guide Building Materials

4991-13.....Approval of Firestop Contractors

D. Underwriters Laboratories, Inc. (UL):

Annual Issue Building Materials Directory

E. Annual Issue Fire Resistance Directory
723-Edition 11(2018)....Standard for Test for Surface Burning Characteristics of Building Materials
1479-04(2015).....Fire Tests of Penetration Firestops

F. Intertek Testing Services - Warnock Hersey (ITS-WH):
Annual Issue Certification Listings

G. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

A. Provide either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke. Firestop systems to accommodate building movements without impairing their integrity.

B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 101 mm (4 inches) nominal pipe or 0.01 square meter (16 square inches) in overall cross sectional area.

C. Firestop sealants used for firestopping or smoke sealing to have the following properties:
1. Contain no flammable or toxic solvents.
2. Release no dangerous or flammable out gassing during the drying or curing of products.
3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
4. When installed in exposed areas, capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
5. VOC Content: Firestopping sealants and sealant primers to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
   a. Sealants: 250 g/L.
   b. Sealant Primers for Nonporous Substrates: 250 g/L.
   c. Sealant Primers for Porous Substrates: 775 g/L.

D. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials to have following properties:
   1. Classified for use with the particular type of penetrating material used.
   2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.

E. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84 or UL 723. Material to be an approved firestopping material as listed in UL Fire Resistance Directory or by a nationally recognized testing laboratory.

F. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.

G. Materials to be nontoxic and noncarcinogen at all stages of application or during fire conditions and to not contain hazardous chemicals. Provide firestop material that is free from Ethylene Glycol, PCB, MEK, and asbestos.

H. For firestopping exposed to view, traffic, moisture, and physical damage, provide products that do not deteriorate when exposed to these conditions.
   1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant through-penetration firestop systems.
   2. For floor penetrations with annular spaces exceeding 101 mm (4 inches) or more in width and exposed to possible loading and traffic, provide firestop systems capable of supporting the floor loads involved either by installing floor plates or by other means acceptable to the firestop manufacturer.
   3. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

A. Provide silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.

B. Provide mineral fiber filler and bond breaker behind sealant.

C. Sealants to have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with ASTM E84.

D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Submit product data and installation instructions, as required by article, submittals, after an on-site examination of areas to receive firestopping.

B. Examine substrates and conditions with installer present for compliance with requirements for opening configuration, penetrating items, substrates, and other conditions affecting performance of firestopping. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Remove dirt, grease, oil, laitance and form-release agents from concrete, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.

B. Remove insulation on insulated pipe for a distance of 150 mm (6 inches) on each side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

C. Prime substrates where required by joint firestopping system manufacturer using that manufacturer’s recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.

D. Masking Tape: Apply masking tape to prevent firestopping from contacting adjoining surfaces that will remain exposed upon completion of work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestopping materials. Remove tape as soon as it is possible to do so without disturbing seal of firestopping with substrates.

3.3 INSTALLATION

A. Do not begin firestopping work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.

B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.

C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP

A. As work on each floor is completed, remove materials, litter, and debris.

B. Clean up spills of liquid type materials.

C. Clean off excess fill materials and sealants adjacent to openings and joints as work progresses by methods and with cleaning materials approved by manufacturers of firestopping products and of products in which opening and joints occur.

D. Protect firestopping during and after curing period from contact with contaminating substances or from damage resulting from construction operations or other causes so that they are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated firestopping immediately and install new materials to provide firestopping complying with specified requirements.

3.5 INSPECTIONS AND ACCEPTANCE OF WORK

A. Do not conceal or enclose firestop assemblies until inspection is complete and approved by the Contracting Officer Representative (COR).

B. Furnish service of approved inspector to inspect firestopping in accordance with ASTM E2393 and ASTM E2174 for firestop inspection, and document inspection results. Submit written reports indicating locations of and types of penetrations and type of firestopping used at each location; type is to be recorded by UL listed printed numbers.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING):

A. Masonry Control and Expansion Joint: Section 04 20 00, UNIT MASONRY.

B. Firestopping Penetrations: Section 07 84 00, FIRESTOPPING.

C. Mechanical Work:

1. Section 22 05 11 COMMON WORK RESULTS FOR PLUMBING.
2. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.3 QUALITY ASSURANCE:

A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.

B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.

C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
3. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:

1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in

ASTM C794 to determine if primer or other specific joint preparation techniques are required.

2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.

E. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1.1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
   1. Conduct field tests for each application indicated below:
      a. Each type of elastomeric sealant and joint substrate indicated.
      b. Each type of non-elastomeric sealant and joint substrate indicated.
   2. Notify COR seven (7) days in advance of dates and times when test joints will be erected.

1.4 CERTIFICATION:

A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Sustainable Design Submittals, as described below:
   1. Volatile organic compounds per volume as specified in PART 2 – PRODUCTS.
C. Installer qualifications.
D. Contractor certification.
E. Manufacturer's installation instructions for each product used.
F. Cured samples of exposed sealants for each color.

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G. Manufacturer's Literature and Data:
   1. Primers
   2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

H. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

A. Environmental Limitations:
   1. Do not proceed with installation of joint sealants under following conditions:
      a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 40 degrees F.
      b. When joint substrates are wet.

B. Joint-Width Conditions:
   1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:
   1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

B. Carefully handle and store to prevent inclusion of foreign materials.

C. Do not subject to sustained temperatures exceeding 90 degrees F or less than 40 degrees F.

1.8 DEFINITIONS:

A. Definitions of terms in accordance with ASTM C717 and as specified.

B. Backing Rod: A type of sealant backing.

C. Bond Breakers: A type of sealant backing.

D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".

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B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. ASTM International (ASTM):

C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material

C612-14.....Mineral Fiber Block and Board Thermal Insulation

C717-14a.....Standard Terminology of Building Seals and Sealants

C734-06(R2012).....Test Method for Low-Temperature Flexibility of Latex Sealants after Artificial Weathering

C794-10.....Test Method for Adhesion-in-Peel of Elastomeric Joint Sealants

C920-14a.....Elastomeric Joint Sealants.

C1021-08(R2014).....Laboratories Engaged in Testing of Building Sealants

C1193-13.....Standard Guide for Use of Joint Sealants.

C1248-08(R2012).....Test Method for Staining of Porous Substrate by Joint Sealants

C1330-02(R2013).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants

C1521-13.....Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints

D1056-14.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber

E84-09.....Surface Burning Characteristics of Building Materials

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals’ Guide

D. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

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PART 2 - PRODUCTS

2.1 SEALANTS:

A. Floor Joint Sealant:
   1. ASTM C920, Type S or M, Grade P, Class 25, Use T.
   2. Provide location(s) of floor joint sealant as follows.
      a. Control and expansion joints in floors, slabs, and walkways.

C. Interior Sealants:
   1. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system are to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
      a. Architectural Sealants: 250 g/L.
      b. Sealant Primers for Nonporous Substrates: 250 g/L.
      c. Sealant Primers for Porous Substrates: 775 g/L.
   2. Vertical and Horizontal Surfaces: ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
   3. Provide location(s) of interior sealant as follows:
      a. Typical narrow joint 1/4 inch or less at walls and adjacent components.
      b. Perimeter of doors, access panels which adjoin concrete or masonry surfaces.
      c. Interior surfaces of exterior wall penetrations.
      d. Joints at masonry walls and columns, piers, concrete walls or exterior walls.
      e. Exposed isolation joints at top of full height walls.

2.2 COLOR:

A. Sealants used with exposed masonry are to match color of mortar joints.

B. Sealants used with unpainted concrete are to match color of adjacent concrete.

C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

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B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
   1. Type C: Closed-cell material with a surface skin.
C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus minus 26 degrees F. Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 FILLER:

A. Mineral fiberboard: ASTM C612, Class 1.
B. Thickness same as joint width.
C. Depth to fill void completely behind back-up rod.

2.5 PRIMER:

A. As recommended by manufacturer of caulking or sealant material.
B. Stain free type.

2.6 CLEANERS-NON POROUS SURFACES:

A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
B. Coordinate for repair and resolution of unsound substrate materials.
C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

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3.2 PREPARATIONS:

A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).

B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
   a. Concrete.
   b. Masonry.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
   a. Metal.
   b. Glass.

C. Do not cut or damage joint edges.

D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.

1. Do not leave gaps between ends of sealant backings.
2. Do not stretch, twist, puncture, or tear sealant backings.
3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.

1. Apply primer prior to installation of back-up rod or bond breaker tape.
2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

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3.3 BACKING INSTALLATION:

A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.

B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.

C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.

D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 1/8 inch for sealant depths specified.

E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 1/4 inch, sealant depth equal to width.

B. At widths over 1/4 inch, sealant depth 1/2 of width up to 1/2 inch maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).
2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to “skin” over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.

8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
11. Replace sealant which is damaged during construction process.

B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.

3.6 FIELD QUALITY CONTROL:

A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
   1. Extent of Testing: Test completed elastomeric sealant joints as follows:
      a. Perform 10 tests for first 1000 feet of joint length for each type of elastomeric sealant and joint substrate.
      b. Perform one test for each 1000 feet of joint length thereafter or one test per each floor per elevation.

B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.

C. Inspect tested joints and report on following:
   1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
   2. Compare these results to determine if adhesion passes sealant manufacturer’s field-adhesion hand-pull test criteria.
   3. Whether sealants filled joint cavities and are free from voids.
   4. Whether sealant dimensions and configurations comply with specified requirements.

D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.

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E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.

F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.

B. Leave adjacent surfaces in a clean and unstained condition.

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SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Hollow metal doors hung in hollow metal frames at interior locations.
2. Hollow metal door frames for at interior locations.

1.2 RELATED WORK

A. Section 05 50 00, METAL FABRICATIONS: Frames fabricated of structural steel.

B. Section 08 71 00, DOOR HARDWARE: Door Hardware:

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standard Institute (ANSI):

A250.8-2014.....Standard Steel Doors and Frames

C. ASTM International (ASTM):

A653/A653M-15.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip

A1008/A1008M-15.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability, Solution Hardened, and Bake Hardenable

D. Master Painters Institute (MPI):

No. 18.....Primer, Zinc Rich, Organic

E. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

F. UL LLC (UL):

1784-15.....Air Leakage Tests of Door Assemblies and Other Opening Protectives

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication and installation details.

C. Manufacturer's Literature and Data:

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1. Description of each product.
2. Include schedule showing each door and frame requirements for openings.
3. Installation instructions.

D. Qualifications: Substantiate qualifications comply with specifications.
1. Manufacturer with project experience list.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:
1. Regularly manufactures specified products.
2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.

1.6 DELIVERY

A. Fasten temporary steel spreaders across the bottom of each door frame before shipment.
B. Deliver products in manufacturer's original sealed packaging.
C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.
B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Sheet Steel: ASTM A1008/A1008M, cold-rolled.
B. Galvanized Sheet Steel: ASTM A653.

2.2 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
B. Provide hollow metal doors and frames from one manufacturer.
C. Sustainable Construction Requirements:
1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.3 HOLLOW METAL DOORS

A. Hollow Metal Doors: ANSI A250.8; 1-3/4 inches thick.

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1. Interior Doors: Level 2 and Physical Performance Level B, heavy duty; Model 2, seamless.

B. Door Faces:

1. Interior Doors: Galvanized sheet steel minimum Z120 or ZF120 (G40 or A40) coating.

C. Door Cores:

1. Interior Doors: Kraft paper honeycomb.

2.4 HOLLOW METAL FRAMES

A. Hollow Metal Frames: ANSI A250.8; face welded. See drawings for sizes and designs.

1. Interior Frames:

a. Level 2 Hollow Metal Doors: 0.053 inch thick.

B. Frame Materials:

1. Interior Frames: Galvanized sheet steel minimum Z120 or ZF120 (G40 or A40) coating.

2.5 FABRICATION

A. Hardware Preparation: ANSI A250.8; for hardware specified in Section 08 71 00, DOOR HARDWARE.

B. Hollow Metal Frame Fabrication:

1. Fasten mortar guards to back of hardware reinforcements.

2. Frame Anchors:

a. Floor anchors:

1) Provide extension type floor anchors to compensate for depth of floor fills.

b. Jamb anchors:

1) Place anchors on jambs:

a) Near top and bottom of each side of frame.

2) Form jamb anchors from steel minimum 0.042 inch thick.

3) Anchors set in masonry: Provide adjustable anchors designed for friction fit against frame and extended into masonry minimum 10 inches. Provide one of following types:

a) Wire Loop Type: 3/16 inch diameter wire.

b) T-Shape type.

c) Strap and stirrup type: Corrugated or perforated sheet steel.

2.6 FINISHES

A. Galvanized Steel: ANSI A250.8; shop primed.

B. Finish exposed surfaces after fabrication.

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2.7 ACCESSORIES

A. Primers: ANSI A250.8.

B. Barrier Coating: ASTM D1187/D1187M.

C. Welding Materials: AWS D1.1/D1.1M, type to suit application.

D. Clips Connecting Members and Sleeves: Match door faces.

E. Fasteners: Galvanized steel.

1. Masonry and Concrete: Expansion bolts and power actuated drive pins.

F. Anchors: Galvanized steel.

G. Galvanizing Repair Paint: MPI No. 18.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Apply barrier coating to metal surfaces in contact with cementitious materials to minimum 30 mils dry film thickness.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 FRAME INSTALLATION

A. Apply barrier coating to concealed surfaces of frames built into masonry.

B. Plumb, align, and brace frames until permanent anchors are set.

1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.

2. Use wood spreaders at bottom of frame when shipping spreader is removed.

3. Where construction permits concealment, leave shipping spreaders in place after installation, otherwise remove spreaders when frames are set and anchored.

4. Remove wood spreaders and braces when walls are built and jamb anchors are secured.

C. Floor Anchors:

1. Anchor frame jambs to floor with two expansion bolts.

a. Frames: Use 1/4 inch diameter bolts.

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2. Power actuated drive pins are acceptable to secure frame anchors to concrete floors.

D. Jamb Anchors:

1. Masonry Walls:

a. Embed anchors in mortar.

b. Fill space between frame and masonry with grout or mortar as walls are built.

2. Metal Framed Walls: Secure anchors to sides of studs with two fasteners through anchor tabs.

3. Prepared Masonry and Concrete Openings:

a. Direct Securement: 1/4 inch diameter expansion bolts through spacers.

b. Subframe or Rough Buck Securement:

1) 1/4 inch diameter expansion bolts on 24 inch centers.

2) Power activated drive pins on 24 inches centers.

E. Touch up damaged factory finishes.

1. Repair galvanized surfaces with galvanized repair paint.

2. Repair painted surfaces with touch up primer.

3.4 DOOR INSTALLATION

A. Install doors plumb and level.

B. Adjust doors for smooth operation.

C. Touch up damaged factory finishes.

1. Repair galvanized surfaces with galvanized repair paint.

2. Repair painted surfaces with touch up primer.

3.5 CLEANING

A. Clean exposed door and frame surfaces. Remove contaminants and stains.

3.6 PROTECTION

A. Protect doors and frames from traffic and construction operations.

B. Remove protective materials immediately before acceptance.

C. Repair damage.

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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

A. Caulking: Section 07 92 00 JOINT SEALANTS.

B. Application of Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES

C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.

D. Painting: Section 09 91 00, PAINTING.

1.3 GENERAL

A. All hardware shall comply with ABAAS, (Architectural Barriers Act Accessibility Standard) unless specified otherwise.

B. Hardware for application on metal doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.

C. The following items shall be of the same manufacturer, except as otherwise specified:

1. Mortise locksets.
2. Hinges for hollow metal doors.
3. Surface applied overhead door closers.
4. Exit devices.

1.4 WARRANTY

A. Door hardware shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period for all items except as noted below:

1. Locks, and latchsets: 5 years.
2. Door closers: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

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B. Hardware Schedule: AHC certified hardware consultant to prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

E. Record of opening force measurement for all doors equipped with closers.

1.7 DELIVERY AND MARKING

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to COR for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR's office until all other similar items have been installed in project, at which time the COR will deliver items on file to Contractor for installation in predetermined locations on the project.

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1.8 PREINSTALLATION MEETING

A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

B. Keying: All cylinders shall be keyed into existing Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the COR.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in specifications and standards, except as otherwise specified.

B. ASTM International(ASTM):
F883-13.....Padlocks

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E2180-18.....Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):

A156.1-06.....Butts and Hinges
A156.2-03.....Bored and Pre-assembled Locks and Latches
A156.3-08.....Exit Devices, Coordinators, and Auto Flush Bolts
A156.4-08.....Door Controls (Closers)
A156.5-14.....Cylinders and Input Devices for Locks.
A156.6-05.....Architectural Door Trim
A156.8-05.....Door Controls-Overhead Stops and Holders
A156.12-05 .....Interconnected Locks and Latches
A156.13-05.....Mortise Locks and Latches Series 1000
A156.16-08.....Auxiliary Hardware
A156.17-04 .....Self-Closing Hinges and Pivots
A156.18-06.....Materials and Finishes
A156.20-06 .....Strap and Tee Hinges, and Hasps
A156.21-09.....Thresholds
A156.22-05.....Door Gasketing and Edge Seal Systems
A156.26-06.....Continuous Hinges
A156.28-07 .....Master Keying Systems
A156.30-03 .....High Security Cylinders
A156.36-10.....Auxiliary Locks
A250.8-03.....Standard Steel Doors and Frames

D. Architectural Barriers Act Accessibility Standards (ABAAS)

PART 2 - PRODUCTS

2.1 BUTT HINGES

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:

1. Interior Doors: Type A8112/A5112 for doors 3 feet wide or less and Type A8111/A5111 for doors over 3 feet wide.

B. Provide quantity and size of hinges per door leaf as follows:

1. Doors 4 feet to 7 feet 5 inches high: 3 hinges minimum.

2. Doors up to 3 feet wide, standard weight: 4-1/2 inches x 4-1/2 inches hinges.

2.2 DOOR CLOSING DEVICES

A. Closing devices shall be products of one manufacturer for each type specified.

2.3 OVERHEAD CLOSERS

A. Conform to ANSI A156.4, Grade 1.

B. Closers shall conform to the following:

1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
2. Closer shall have hold-open feature.
3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.

12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" minimum piston diameter.

2.4 DOOR STOPS

A. Conform to ANSI A156.16.

B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, or masonry construction, use expansion shields for mounting door stops.

C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.

D. Provide floor stops Type L02121 x 3 screws into floor. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.

E. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.5 OVERHEAD DOOR STOPS AND HOLDERS

A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.6 LOCKS AND LATCHES

A. Conform to ANSI A156.2. Locks and latches for doors 1-3/4 inch thick or over shall have beveled fronts. Lock cylinders shall have not less than seven pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great

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Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. Provide temporary keying device or construction core to allow opening and closing during construction and prior to the installation of final cores.

B. In addition to above requirements, locks and latches shall comply with following requirements:

1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, shall have lever handles fabricated from cast stainless steel. Provide sectional (15D) lever design or matching existing. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 4-7/8-inch curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 7/8-inch lip-to-center dimension. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations provide non-ferrous mortise lock case.
2. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with 4-7/8-inch curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 7/8-inch lip-to-center dimension. Provide lever design to match existing lever design.
3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.36.

2.7 KEYS

A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	**Quantity**
Cylinder locks	3 keys each
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	6 keys
Control key	2 keys

2.8 ARMOR PLATES AND KICK PLATES

A. Conform to ANSI Standard A156.6.

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B. Provide protective plates as specified below:

1. Kick plates, and armor plates of metal, Type J100 series.
2. Provide kick plates and mop plates where specified. Kick plates shall 12 inches high. Kick plates shall be a minimum 0.050 inches thick. Provide kick plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 1-1/2 inches less than width of door. Extend all other kick plates to within 1/4 inch of each edge of doors. For jamb stop requirements, see specification sections pertaining to door frames.
3. Kick plates plates are not required on following door sides:
   a. Armor plate side of doors;
4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 35 inches high. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 1 inch less than width of each door.

2.9 FLUSH BOLTS (AUTOMATIC)

A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 1-1/2 by 3-1/2 inches.

B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified.

2.10 COORDINATORS

A. Conform to ANSI A156.16. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.11 WEATHERSTRIPS

A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774$m^3/s/m$).

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2.12 FINISHES

A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, closers, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.

C. Miscellaneous Finishes:

1. Hinges --interior doors: 652 or 630.
2. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
3. Other primed steel hardware: 600.

D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces except where otherwise specified.

E. Anti-microbial Coating: All hand-operated hardware (levers) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

2.13 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	**Base Metal**
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA COR for approval.

B. Hardware Heights from Finished Floor:

1. Locksets and latch sets centerline of strike 40-5/16 inches.
2. Locate other hardware at standard commercial heights.

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3.2 INSTALLATION

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. Where closers are mounted on doors they shall be mounted with hex nuts and bolts; foot shall be fastened to frame with machine screws. Door opening force shall not exceed 22.2 N (5 pounds) maximum in accordance with ABAAS. Measure and adjust opening force for all doors equipped with closers.

B. Hinge Size Requirements:

Door Thickness	**Door Width**	**Hinge Height**
1-3/4 inch	3 feet) and less	4-1/2 inches

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Hinges Required Per Door:

Door Description	**Number butts**
Doors over 5 ft high and not over 7 ft 6 in high	3 butts

E. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

F. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:

1. Re-adjust hardware.

2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
3. Identify items that have deteriorated or failed.
4. Submit written report identifying problems.

3.4 DEMONSTRATION

A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.

B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

C. INTERIOR SINGLE DOORS

HW-1C

Each Door to Have:	NON RATED
Hinges	QUANTITY & TYPE AS REQUIRED
1 Latchset	F01
1 Closer	C02011/C02021 x INSTALL OUTSIDE ROOM
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTENERS
1 Set Seals	R0Y164

D. **INTERIOR PAIRS OF DOORS**

HW-9

Each Pair to Have:	NON-RATED
Hinges	QUANTITY & TYPE AS REQUIRED
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Latchset	F01
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Closers	C02011/C02021
1 Coordinator	TYPE 21A
2 Heavy-Duty Armor Plates	J101 x 3.175 MM (0.125 INCH) THICKNESS
2 Sets Self-Adhesive Seals	R0Y154

HW-11

Each Pair to Have:	NON-RATED
Hinges	QUANTITY & TYPE AS REQUIRED
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Storeroom Lock	F07
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Closers	C02011/C02021
1 Coordinator	TYPE 21A
2 Heavy-Duty Armor Plates	J101 x 3.175 MM (0.125 INCH) THICKNESS
1 Set Self-Adhesive Seals	R0Y154

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SECTION 09 05 16
SUBSURFACE PREPARATION FOR FLOOR FINISHES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies subsurface preparation requirements for areas to
B. receive the installation of applied and resinous flooring. This section includes removal of existing floor coverings, testing concrete for moisture and pH, remedial floor coating for concrete floor slabs having unsatisfactory moisture or pH conditions, floor leveling and repair as required.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS.
B. Section 09 67 23 60, RESINOUS (Urethane and Epoxy Mortar) FLOORING

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.
B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer
C. Product Data:
   1. Moisture remediation system
   2. Underlayment Primer
   3. Cementitious Self-Leveling Underlayment
D. Test Data:
   1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer’s technical representative.

1.4 DELIVERY AND STORAGE

A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
B. ASTM International(ASTM):
   D4259-18(2019).....Standard Practice for Preparation of Concrete by Abrasion Prior to Coating Application.

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C109/C109M-20b(2020)....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens

7234-19(2020).....Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers

E96/E96M-16(2016).....Standard Test Methods for Water Vapor Transmission of Materials

F1869-16a.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride

F2170-19a(2020).....Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

C348-20(2020).....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars

C191-19(2020).....Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle

PART 2 - PRODUCTS

2.1 MOISTURE REMEDIATION COATING

A. System Descriptions:

1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers and installation method. Verify compatibility with substrate. Use manufacturer’s standard components, compatible with each other and as follows:

1. Liquid applied coating:

a. Resin: epoxy.

b. Formulation Description: Multiple component high solids.

c. Application: Per manufacturer’s written installation requirements.

d. Thickness: minimum 10 mils

D. Material Vapor Permeance: Application shall achieve a permeance rating of less than 0.1 perm in accordance with ASTM E96/E96M.

E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	SCAMD Rule 1113 (Ammended 02/05/2016)	25 grams per liter
Permeance	ASTM E96	0.1 perms
Tensile Modulus	ASTM D638	$1.9X10^5$psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufacture's Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

2.2 CEMENTITIOUS SELF-LEVELING UNDERLAYMENT

A. System Descriptions:

1. High performance self-leveling underlayment resurfacer. Single component, self-leveling, cementitious material designed for easy application as an underlayment for all types of flooring materials. It is used for substrate repair and leveling.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up. Gypsum-based products are unacceptable.

C. System Characteristics:

1. Wearing Surface: smooth
2. Thickness: Per architectural drawings, ranging from feathered edge to 1", per application. Applications greater than 1" require additional 3/8" aggregate to mix or as recommended by manufacturer.

D. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.

E. Compressive Strength: Minimum 4100 psi in 28 days in accordance with ASTM C109/C109M.

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F. Flexural Strength: Minimum 1000 psi in 28 days in accordance with ASTM C348

G. Dry Time: Underlayment shall receive the application of moisture insensitive tile in 6 hours, and resinous flooring in 3-7 days.

H. Primer: compatible and as recommended by manufacturer for use over intended substrate

I. System Components: Manufacturer's standard components that are compatible with each other and as follows:

1. Primer:
   a. Resin: copolymer
   b. Formulation Description: single component ready to use.
   c. Application Method: Squeegee and medium nap roller.
   d. All puddles shall be removed, and material shall be allowed to dry, 1-2 hours at 70F/21C.
   e. Number of Coats: (1) one.
2. Grout Resurfacing Base:
   a. Formulation Description: Single component, cementitious self-leveling high-early and high-ultimate strength grout.
   b. Application Method: colloidal mix pump, cam rake, spike roll.
      1) Thickness of Coats: Per architectural scope, 1” lifts.
      2) Number of Coats: More than one if needed.
   c. Aggregates: for applications greater than 1inch, require additional 3/8” aggregate to mix.

Property	Test	Value
Compressive Strength	ASTM C109/C109M	2,200 psi @ 24 hrs 3,000 psi @ 7 days
Initial set time Final Set time	ASTM C191	30-45 min. 1 to 1.5 hours
Bond Strength	ASTM D7234	100% bond to concrete failure

2.3 CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT(NOT SUITABLE FOR RESINOUS FLOOR FINISHES)

A. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.

B. Compressive Strength: Minimum 4000 psi in 28 days

C. Trowel-applied underlayment shall not contain silica quartz (sand).

D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.

B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.

C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

3.2 SURFACE PREPARATION

A. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents shall be used.

B. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.

C. Prepare concrete substrates per ASTM D4259 as follows:

1. Dry abrasive blasting.
2. Wet abrasive blasting.
3. Vacuum-assisted abrasive blasting.
4. Centrifugal-shot abrasive blasting.
5. Comply with manufacturer's written instructions.

D. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.

E. Verify that concrete substrates are dry.

F. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufactures formal and project specific written recommendation.

G. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufacture’s formal and project specific written recommendation.

H. Provide a written report showing test placement and results.

I. Prepare joints in accordance with Section 07 92 00, JOINT SEALANTS and material manufacturer’s instructions.

J. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer’s technical representative.

K. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4” deviation in 10’. As required, install underlayment to achieve required tolerance.

3.3 MOISTURE REMEDIATION COATING

A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.

B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM D4259.

C. Mix and apply moisture remediation coating in accordance with manufacturer’s instructions.

3.4 CEMENTITOUS UNDERLAYMENT

A. Install cementitious self-leveling underlayment as required to correct surface defects, floor flatness or levelness corrections to meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering, or meet elevation requirements detailed on drawings.

B. Mix and apply in accordance with manufacturer's instructions.

3.5 PROTECTION

A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, tempered hardwood, or other suitable protection course

3.6 FIELD QUALITY CONTROL

A. Where specified, field sampling of products shall be conducted by a qualified, independent testing facility.

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SECTION 09 51 00
ACOUSTICAL CEILINGS (AC-1)

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Acoustical units.
   2. Metal ceiling suspension system for acoustical ceilings.

1.2 RELATED REQUIREMENTS

A. Color, pattern, and location of each type of acoustical unit: See drawing A-601, FINISHES SCHEDULE.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.
B. ASTM International (ASTM):
   1. A641/A641M-09a(2014) - Zinc-coated (Galvanized) Carbon Steel Wire.
   2. A653/A653M-15e1 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process.
   3. C423-09a - Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
   4. C634-13 - Terminology Relating to Environmental Acoustics.
   5. C635/C635M-13a - Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings.
   6. C636/C636M-13 - Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels.
   7. D1779-98(2011) - Adhesive for Acoustical Materials.
   8. E84-15b - Surface Burning Characteristics of Building Materials.
   9. E119-16 - Fire Tests of Building Construction and Materials.
   10. E413-16 - Classification for Rating Sound Insulation.
   11. E580/E580M-14 - Installation of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Subject to Earthquake Ground Motions.
   12. E1264-14 - Classification for Acoustical Ceiling Products.
C. International Organization for Standardization (ISO):
   1. ISO 14644-1 - Classification of Air Cleanliness.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting at project site a minimum 30 days before beginning Work of this section.
   1. Required Participants:

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a. Contracting Officer's Representative.
b. Inspection and Testing Agency.
c. Contractor.
d. Installer.
e. Other installers responsible for adjacent and intersecting work, including sprinkler, HVAC and lighting installers.

2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
a. Installation schedule.
b. Installation sequence.
c. Preparatory work.
d. Protection before, during, and after installation.
e. Installation.
f. Terminations.
g. Transitions and connections to other work.
h. Inspecting and testing.
i. Other items affecting successful completion.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:
1. Show size, configuration, and fabrication and installation details.

C. Manufacturer's Literature and Data:
1. Description of each product.
2. Ceiling suspension system indicating manufacturer recommendation for each application.
3. Installation instructions.
4. Warranty.

D. Samples:
1. Acoustical units, 6 inches in size, each type.
a. Submit quantity required to show full color and texture range.
2. Suspension system, trim and molding, 12 inches long.
3. Colored markers for access service.
4. Approved samples may be incorporated into work.

E. Certificates: Certify each product complies with with specifications.
1. Acoustical units, each type.

F. Qualifications: Substantiate qualifications comply with specifications.
   1. Manufacturer.
G. Operation and Maintenance Data:
   1. Care instructions for each exposed finish product.

1.6 QUALITY ASSURANCE

A. Manufacturer Qualifications:
   1. Regularly manufactures specified products.
   2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
      a. Project Experience List: Provide contact names and addresses for completed projects.

1.7 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.
B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight conditioned facility.
B. Protect products from damage during handling and construction operations.

1.9 FIELD CONDITIONS

A. Environment:
   1. Product Temperature: Minimum 70 degrees F for minimum 48 hours before installation.
   2. Work Area Ambient Conditions: HVAC systems are complete, operational, and maintaining facility design operating conditions continuously, beginning 48 hours before installation until Government occupancy.
   3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

1.10 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

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PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Ceiling System: Acoustical ceilings units on exposed grid suspension systems.

2.2 SYSTEM PERFORMANCE

A. Design product complying with specified performance:
   1. Maximum Deflection: 1/360of span, maximum.
B. Surface Burning Characteristics: When tested according to ASTM E84.
   1. Flame Spread Rating: 25 maximum.
   2. Smoke Developed Rating: 450 maximum.

2.3 PRODUCTS - GENERAL

A. Basis of Design: See drawing A-601, FINISHES SCHEDULE.
B. Provide acoustical units from one manufacturer.
   1. Provide each product exposed to view from one production run.
C. Provide suspension system from same manufacturer.

2.4 ACOUSTICAL UNITS

A. General:
   1. Ceiling Panel and Tile: ASTM E1264, bio-based content according to USDA Bio-Preferred Product requirements.
      a. Mineral Fiber: 3/4 psf weight, minimum.
   2. Classification: Provide type and form as follows:
      a. Type III Units - Mineral base with water-based painted finish maximum 10 g/l VOC; Form 2 - Water felted, minimum 16 mm (5/8 inch) thick.
      b. NRC (Noise Reduction Coefficient): ASTM C423, minimum 0.55 unless specified otherwise.
      c. CAC (Ceiling Attenuation Class): ASTM E413, 40-44 range unless specified otherwise.
      d. LR (Light Reflectance): Minimum 0.75.
   3. Lay-in panels: Sizes 24 by 24 inch, with square edges.

2.5 METAL SUSPENSION SYSTEM

A. General: ASTM C635, heavy-duty system, except as otherwise specified.
   1. Suspension System: Provide the following:
      a. Galvanized cold-rolled steel, bonderized.
   2. Main and Cross Runner: Use same construction Do not use lighter-duty sections for cross runners.

B. Exposed Grid Suspension System: Support of lay-in panels.
   1. Grid Width: 7/8 inch minimum with 5/16 inch minimum panel bearing surface.
   2. Molding: Fabricate from the same material with same exposed width and finish.
   3. Finish: Baked-on enamel flat texture finish.
      a. Color: To match adjacent acoustical units.

C. Anchors and Inserts: Provide anchors or inserts to support twice the loads imposed by hangers.
   1. Hanger Inserts: Steel, zinc-coated (galvanized after fabrication).
      a. Nailing type option for wood forms:
         1) Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately one inch.
         2) Lower portion provided with minimum 5/16 inch hole to permit attachment of hangers.
      b. Flush ceiling insert type:
         1) Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
         2) Insert opening inside shell approximately 5/8 inch wide by 3/8 inch high over top of wire.
         3) Wire 3/16 inch diameter with length to provide positive hooked anchorage in concrete.

D. Clips: Galvanized steel, designed to secure framing member in place.

E. Tile Splines: ASTM C635.

F. Wire: ASTM A641.
   1. Size:
      a. Wire Hangers: Minimum diameter 0.1055 inch.
      b. Bracing Wires: Minimum diameter 0.1350 inch.

2.6 ACCESSORIES

A. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.

B. Access Identification Markers: Colored markers with pressure sensitive adhesive on one side, paper or plastic, 1/4 to 3/8 inch diameter.
   1. Color Code: Provide the following color markers for service identification:

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Color	Service
Red	Sprinkler System: Valves and Controls
Green	Domestic Water: Valves and Controls
Yellow	Chilled Water and Heating Water
Orange	Ductwork: Fire Dampers
Blue	Ductwork: Dampers and Controls
Black	Gas: Laboratory, Medical, Air and Vacuum

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Remove existing acoustical panels suspension system to permit new installation.

1. Dispose of removed materials.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 ACOUSTICAL UNIT INSTALLATION

A. Applications:

1. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.

B. Layout acoustical unit symmetrically, with minimum number of joints.

C. Installation:

1. Install acoustic tiles after wet finishes have been installed and solvents have cured.

2. Install lay-in acoustic panels in exposed grid with minimum 1/4 inch bearing at edges on supports.

a. Install tile to lay level and in full contact with exposed grid.

b. Replace cracked, broken, stained, dirty, or tile.

3. Markers:

a. Install color coded markers to identify the various concealed piping, mechanical, and plumbing systems.

b. Attach colored markers to exposed grid on opposite sides of the units providing access.

c. Attach marker on exposed ceiling surface of upward access acoustical unit.

D. Touch up damaged factory finishes.

1. Repair painted surfaces with touch up primer.

3.4 CEILING SUSPENSION SYSTEM INSTALLATION

A. General: Install according to ASTM C636.

1. Use direct or indirect hung suspension system or combination of both.
2. Support a maximum area of 16 sq. ft. of ceiling per hanger.
3. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
4. Provide additional hangers located at each corner of support components.
5. Provide minimum 4 inch clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown.
6. Provide main runners minimum 48 inches in length.
7. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Direct Hung Suspension System: ASTM C635.

1. Support main runners by hanger wires attached directly to the structure overhead.
2. Maximum spacing of hangers, 4 feet on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.

C. Anchorage to Structure:

1. Concrete:

a. Install hanger inserts and wire loops required for support of hanger and bracing wire. Install hanger wires with looped ends through steel deck when steel deck does not have attachment device.

b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.

2. Steel:
    a. Install carrying channels for attachment of hanger wires.
        1) Size and space carrying channels to support load within performance limit.
        2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
    b. Attach carrying channels to the bottom flange of steel beams spaced not 4 feet on center before fireproofing is installed. Weld or use steel clips for beam attachment.
    c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.

D. Indirect Hung Suspension System: ASTM C635.
    1. Space carrying channels for indirect hung suspension system maximum 4 feet on center. Space hangers for carrying channels maximum 8 feet on center or for carrying channels less than 4 feet or center so as to insure that specified requirements are not exceeded.
    2. Support main runners by specially designed clips attached to carrying channels.

E. Seismic Ceiling Bracing System:
    1. Install according to ASTM E580.
    2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner or carrying channels of suspended ceiling at bottom.

3.5 CEILING TREATMENT

A. Moldings:
    1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
    2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.

B. Perimeter Seal:
    1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
    2. Install perimeter seal to finish flush with exposed faces of

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3.6 CLEANING

A. Remove excess adhesive before adhesive sets.

B. Clean exposed surfaces. Remove contaminants and stains.

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SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Resilient base adhered to interior prefabricated metal partitions.

1.2 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

F1861-16.....Resilient Wall Base.

1.3 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Adhesives and primers indicating manufacturer's recommendation for each application.
3. Installation instructions.

C. Samples:

1. Resilient Base: 6 inches long, each type and color.

D. Operation and Maintenance Data:

1. Care instructions for each exposed finish product.

1.4 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.5 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage when handling and during construction operations.

1.6 FIELD CONDITIONS

A. Environment:

1. Product Temperature: Minimum 70 degrees F for minimum 48 hours before installation.
2. Work Area Ambient Temperature Range: 70 to 80 degrees F continuously, beginning 48 hours before installation.

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3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

1.7 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PRODUCTS

A. Basis of Design: See drawing A-601, Finish Schedule.

B. Provide each product from one manufacturer and from one production run.

2.2 RESILIENT BASE

A. Resilient Base: 1/8 inch thick, 4 inches high.

1. Type: Rubber or vinyl; use one type throughout.
2. ASTM F1861, Type TP thermoplastic rubber or Type TV thermoplastic vinyl, Group 2 - layered.

B. Applications:

1. All Locations: Style - Cove.

2.3 ADHESIVES

A. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Remove existing base to permit new installation.

1. Dispose of removed materials.

D. Correct substrate deficiencies.

1. Fill cracks, pits, seams and depressions with leveling compound.
2. Remove protrusions; grind high spots.
3. Apply leveling compound to achieve 1/8 inch in 10 feet maximum surface variation.

E. Clean substrates. Remove adhesive residue and contaminants capable of affecting subsequently installed product's performance.

F. Allow substrate to dry and cure.

3.2 INSTALLATION GENERAL

A. Install products according to manufacturer's instructions.

1. When instructions deviate from specifications, submit proposed resolution for Contracting Officer consideration.

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3.3 RESILIENT BASE INSTALLATION

A. Applications:
   1. Install resilient base in rooms identified on Drawings.
   2. Install resilient base on prefabricated metal partitions. Do not install on concrete or masonry walls, columns or housekeeping pads identified to receive epoxy coating.
   3. Extend resilient base around columns adjacent to prefabricated metal partitions.

B. Lay out resilient base with minimum number of joints.
   1. Length: 24 inches minimum, each piece.
   2. Locate joints 6 inches minimum from corners and intersection of adjacent materials.

C. Installation:
   1. Apply adhesive uniformly for full contact between resilient base and substrate.
   2. Set resilient base with hairline butted joints aligned along top edge.

D. Factory formed corners and end stops.

E. Roll resilient base ensuring complete adhesion.

3.4 CLEANING

A. Remove excess adhesive before adhesive sets.

B. Clean exposed resilient base surfaces. Remove contaminants and stains.
   1. Clean with mild detergent. Leave surfaces free of detergent residue.

C. Polish exposed resilient base to meet manufacturer's instructions for polishing resilient base.

3.5 PROTECTION

A. Protect products from construction traffic and operations.
   1. Maintain protection until directed by Contracting Officer's Representative.

B. Replace damaged products and re-clean.
   1. Damaged Products include cut, gouged, scraped, torn, and unbonded products.

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SECTION 09 67 23.60
RESINOUS URETHANE AND EPOXY MORTAR FLOORING (RES-6B)

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies Resinous (Resinous urethane and epoxy mortars) flooring with integral cove base:
   1. High Abuse Non-Climatic Troweled and Sealed Epoxy Mortar Flooring System.

1.2 RELATED WORK

A. Concrete and Moisture Vapor Barrier: Section 03 30 00, CAST-IN-PLACE CONCRETE.
B. Substrate Preparation for Floor Finishes: Section 09 05 16.
C. location as indicated on plans and in finish schedule.
D. Samples for verification: For (color and texture) for the resinous flooring system.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Data:
   1. Description of each product to be provided.
   2. Application and installation instructions.
   3. Maintenance Instructions: Submit manufacturer’s written instructions for recommended maintenance practices.
C. Qualification Data: For Installer.
D. Sustainable Submittal:
   1. Product data for products having recycled content, submit documentation indicating percentages by weight of postconsumer and pre consumer recycled content.
      a. Include statements indicating costs for each product having recycled content, and low emitting materials.
   2. Product data for Environmental Quality Credit EQ 4.2 low emitting materials, include printed statement of VOC content indicating compliance with environmental requirements.
   3. Product data for Material Resource Credit MR 4.1, 12%-35% post-consumer recycled glass content.
   4. Product data for Material Resource Credit MR 6, renewable resin.

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5. Product data for field applied, interior, paints, coatings, and primers, include printed statement of VOC content indicating compliance with environmental requirements.

E. Samples:
1. Manufacturers standard color range chart for initial color selection and physical samples of slip resistance textures.
2. Samples for final verification: For (color and texture) of colors selected from the initial color selection, for the resinous flooring system. Contractor shall furnish one physical color chip for each color and texture selected during the initial selection. Samples of physical color chips shall be 6 inches square, applied to a rigid backing by installer. One color will be selected for the floors and coved wall bases for the entire project. Coved bases at housekeeping pads shall be contrasting “Safety” color.
3. Sample showing construction from substrate to finish surface in thickness specified and color and texture of finished surfaces. Finished flooring must match the approved samples in color and texture.

F. Shop Drawings: Include plans, sections, component details, and attachment to other trades. Indicate layout of the following:
1. Edge configuration.

G. Certifications and Approvals:
1. Manufacturer's certification of material and substrate compliance with specification.
2. Manufacturer's approval of installer.
3. Contractor's certificate of compliance with Quality Assurance requirements.

H. Warranty: As specified in this section.

1.4 QUALITY ASSURANCE

A. Manufacture Certificate: Manufacture shall certify that a particular resinous flooring system has been manufactured and in use for a minimum of (5) five years.

B. Installer Qualifications: Engage an experienced installer (applicator) who is experienced in applying resinous flooring systems similar in material, design, and extent to those indicated for this project for a minimum period of five (5) years, whose work has resulted in applications with a record of successful in-service performance, and who is acceptable to resinous flooring manufacturer.

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1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
2. Contractor shall have completed at least five (5) projects of similar size and complexity. Include list of at least five (5) projects. List must include owner (purchaser); address of installation, contact information at installation project site; and date of installation.
3. Installer's Personnel: Employ persons trained for application of specified product.

C. Source Limitations:
1. Obtain primary resinous flooring materials including primers, resins, hardening agents, grouting coats and finish or sealing coats from a single manufacturer.
2. Provide secondary materials, including patching and fill material, joint sealant, and repair material of type and from source recommended by manufacturer of primary materials.

D. Mockups: Apply mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and establish quality standards for materials and execution.
1. Apply full-thickness mockups on 48 inch square floor area selected by VA Resident Engineer.
   a. If applicable include 48 inch length of integral cove base.
2. Approved mockups not damaged during the testing may become part of the completed work if undisturbed at time of Substantial Completion.
3. Sign off from VA Resident Engineer on texture for slip resistance and clean ability must be complete before installation of flooring system.

E. Pre-Installation Conference:
1. Convene a meeting not less than thirty days prior to starting work.
2. Attendance:
   a. Contractor
   b. VA Resident Engineer
   c. Manufacturer and Installer's Representative
3. Review the following:
   a. Environmental requirements
      1) Air and surface temperature
      2) Relative humidity

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3) Ventilation
4) Dust and contaminates

b. Protection of surfaces not scheduled to be coated
c. Inspect and discus condition of substrate and other preparatory work performed
d. Review and verify availability of material; installer’s personnel, equipment needed
e. Design and edge conditions.
f. Performance of the coating with chemicals anticipated in the area receiving the resinous (urethane and epoxy mortar/cement) flooring system
g. Application and repair
h. Field quality control
i. Cleaning
j. Protection of coating systems
k. One-year inspection and maintenance
l. Coordination with other work

F. Manufacturer’s Field Services: Manufacturer’s representative shall provide technical assistance and guidance for surface preparation and application of resinous flooring systems.
G. Contractor Job Site Log: Contractor shall document daily; the work accomplished environmental conditions and any other condition event significant to the long term performance of the urethane and epoxy mortar/cement flooring materials installation. The Contractor shall maintain these records for one year after Substantial Completion.
H. Volatile Organic Compound content to remain under 100g/liter.

1.5 MATERIAL PACKAGING DELIVERY AND STORAGE

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
B. Protect materials from damage and contamination in storage or delivery, including moisture, heat, cold, direct sunlight, etc.
C. Maintain temperature of storage area between 60 and 80 degrees F.
D. Keep containers sealed until ready for use.
E. Do not use materials beyond manufacturer’s shelf life limits.
F. Package materials in factory pre-weighed and in single, easy to manage batches sized for ease of handling and mixing proportions from entire

package or packages. No On site weighing or volumetric measurements are allowed.

1.6 PROJECT CONDITIONS

A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring applications.

1. Maintain material and substrate temperature between 65 and 85 degrees F during resinous flooring application and for not less than 24 hours after application.
2. Concrete substrate shall be properly cured per referenced section 03 30 00, CAST-IN-PLACE CONCRETE. Standard cure time a minimum of 30 days. A vapor barrier must be present for concrete subfloors on or below grade.
   a. Resinous flooring applications where moisture testing resulting in readings exceeding limits as defined in this specification under part 3, section 3.4, paragraph B, shall employ an multiple component 15 mil thick system designed to suppress excess moisture in concrete.
   b. Application at a minimum thickness of 15 mils, over properly prepared concrete substrate as defined in section 3.4.
   c. Moisture suppression system must meet the design standards as follows:

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	EPA & LEED	25 grams per liter
Permeance	ASTM E96 @ 16mils/ 0.4mm on concrete	0.1 perms
Tensile Modulus	ASTM D638	$1.9X10^5$psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufactures Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

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B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.

C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application, unless manufacturer recommends a longer period.

1.7 WARRANTY

A. Work subject to the terms of the Article “Warranty of Construction” FAR clause 52.246-21.

B. Warranty: Manufacture shall furnish a single, written warranty covering the full assembly (including substrata) for both material and workmanship for a extended period of three (3) full years from date of installation, or provide a joint and several warranty signed on a single document by manufacturer and applicator jointly and severally warranting the materials and workmanship for a period of three (3) full years from date of installation. A sample warranty letter must be included with bid package or bid may be disqualified.

1.8 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM Standard C722-04 (2012), "Standard Specification for Chemical-Resistant Monolithic Floor Surfacings," ASTM International, West Conshohocken, PA, 2006, DOI: 10.1520/C0722-04R12, www.astm.org.

1. Specification covers the requirements for aggregate-filled, resin-based, monolithic surfacings for use over concrete.

C. ASTM International(ASTM):

C307-18.....Tensile Strength of Chemical-Resistant Mortar, Grouts, and Monolithic Surfacings

C413-18.....Absorption of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings, and Polymer Concretes

C531-18.....Linear Shrinkage and Coefficient of Thermal Expansion of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings, and Polymer Concretes

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C579-18.....Compressive Strength of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings, and Polymer Concretes

C580-18.....Flexural Strength and Modulus of Elasticity of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings, and Polymer Concretes

D638-14.....Tensile Properties of Plastics

D1308-02(2013).....Effect of Household Chemicals on Clear and Pigmented Organic Finishes

D2240-15e1.....Rubber Property—Durometer Hardness

D2794-93(2019).....Resistance of Organic Coatings to the Effects of Rapid Deformation Impact

D4060-19.....Abrasion Resistance of Organic Coatings by the Taber Abraser

D4259-18.....Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance

D7234-19.....Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers

E96/E96M-16.....Water Vapor Transmission of Materials

F1869-16a.....Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride

F2170-19a.....Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION FOR RES-6B (HEAVY DUTY – NON CLIMATIC)

A. System Description:

1. Epoxy resinous Troweled mortar includes: concrete epoxy primers, three component, 100% solids resin, amine and quartz aggregate mortar, and associated 100% solids general service epoxy sealer. Optional: aliphatic polyurethane sealer finish coat for higher UV stability, and chemical resistance. Texture dependent on use of areas.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

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C. System Components: Verify specific requirements as systems vary by manufacturer. Verify mortar base product, build up layers of broadcast systems will not be accepted. Verify compatibility with substrate. Use manufacturer’s standard components, compatible with each other and as follows:
   1. Primer (Bond Coat): Verify inclusion of primer in manufacturer’s system.
      a. Resin: Epoxy.
      b. Formulation Description: 100 percent solids.
      c. Application Method: Apply by Squeegee and back roller.
         1) Coats: Single (one).
   2. Mortar:
      a. Resin: Epoxy with rapidly renewable resin components.
      b. Formulation Description: 100 percent solids.
      c. Application Method: Verify specific requirements as systems vary by manufacturer.
         1) Trowel application only:
            a) Thickness of coats: Nominal 3/16 to 1/4 inch (4.76 to 6.35 mm).
            b) Number of coats: One.
         2) Slurry application: Not accepted for non-climatic finish.
      d. Aggregates: Quartz/silica blend with 25% Recycled Glass
   3. Topcoat:
      a. Resin: Epoxy.
      b. Formulation Description: 100 percent solids.
      c. Application Method: Squeegee and finish roll.
         1) Thickness of coats: 3 mils.
         2) Number of Coats: one (aggressive texture profiles may require more than one coat)
      d. Aggregates: For added slip resistance dependent on area.
         1) Dry silica sand (30 Mesh or larger).
         2) Aluminum oxide.

D. System Characteristics:
   1. Color and Pattern: As selected by Resident Engineer from manufacturer's standard colors.
   2. Integral cove base: 1 inch (25.4 mm) radius epoxy mortar cove keyed into concrete substrate and or resinous flooring mortar system. No

fillers integral cove base must be troweled in place with specified resinous mortar base.

3. Overall System Thickness: Nominal 3/16 to 1/4 inches (4.76 to 6.35 mm).
4. Finish: anti-slip resistant.
5. Temperature Range: Systems vary by manufacturer; approximate range from a minimum of 45 to 150 degrees F.

E. Physical Properties:

1.Physical Properties of flooring system when tested as follows:

Property	Test	Value
Compressive Strength	ASTM C579	10,000 psi after 7 days
Tensile Strength	ASTM C307	1,750 psi
Flexural Strength	ASTM C580	4,000 psi
Water Absorption	ASTM C413	0.2%
Slip Resistance Index	ASTM F1679	0.83 dry 0.66 wet
Impact Resistance	ASTM D2794	> 160 in. lbs
Abrasion Resistance	ASTM D4060 CS-17 1000g 1000 cycles	0.1 gm maximum weight loss
Thermal Coefficient of Linear Expansion	ASTM C531	1.5×10^{-5} mm/ °C mm
Hardness Shore D	ASTM D2240	85-90
Bond Strength	ASTM D7234	100% bond to concrete failure

F. Chemical Resistance in accordance ASTM D1308 - 02(2007) "Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes". ASTM International, West Conshohocken, PA, 2006, DOI: 10.1520/D1308-02R07, www.astm.org. No effect to the following exposures:

1. Acetic acid (5%)
2. Ammonium hydroxide (10%)
3. Citric Acid (50%)
4. Fatty Acid
5. Motor Oil, 20W
6. Hydrochloric acid (20%)
7. Sodium Chloride

8. Sodium Hypochlorite (10%)
9. Sodium Hydroxide (30%)
10. Sulfuric acid (25%)
11. Urine, Feces
12. Hydrogen peroxide (10%)

2.3 SUPPLEMENTAL MATERIALS

A. Textured Top Coat: Type recommended or produced by manufacturer of seamless resinous flooring system, slip resistance type for desired final finish.

B. Joint Sealant: Type recommended or produced by resinous flooring manufacturer for type of service or joint conditioned indicated.

C. Crack Isolation Membrane: Type recommended or produced by manufacturer of resinous flooring for conditions as specified.

D. Patching and Fill Material: Resinous product of or approved by resinous coating manufacturer for application indicated. Resinous based materials only. Cementitous or single component product are not expectable.

2.4 BASE CAP STRIP

A. Zinc cove strip.

B. Shape for 2mm depth of base material, "J" or “L” configuration.

C. Finish:

1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.

PART 3 - EXECUTION

3.1 INSPECTION

A. Examine the areas and conditions where monolithic resinous (urethane and epoxy mortar) flooring system with integral base is to be installed with the VA Resident Engineer.

B. Moisture Vapor Emission Testing: Perform moisture vapor transmission testing in accordance with ASTM F1869 to determine the MVER of the substrate prior to commencement of the work. See section 3.4, 3.

3.2 PROJECT CONDITIONS

A. Maintain temperature of rooms (air and surface) where work occurs, between 70 and 90 degrees F for at least 48 hours, before, during, and 24 hours after installation. Maintain temperature at least 70 degrees F during cure period.

B. Maintain relative humidity less than 75 percent.

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C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

D. Maintain proper ventilation of the area during application and curing time period.

1. Comply with infection control measures of the VA Medical Center.

3.3 INSTALLATION REQUIREMENTS

A. The manufacturer's instructions for application and installation shall be reviewed with the VA Resident Engineer for the seamless resinous (epoxy mortar) flooring system with integral cove base.

B. Substrate shall be approved by manufacture technical representative.

3.4 PREPARATION

A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry, and neutral Ph substrate for resinous flooring application.

B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.

1. Prepare concrete substrates as follows:
   a. Shot-blast surfaces with an apparatus that abrades the concrete surface, contains the dispensed shot within the apparatus, and re circulates the shot by vacuum pickup.
2. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written recommendations.
3. Verify that concrete substrates are dry.
   a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of [5 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m)] in 24 hours.
   b. MVT threshold for monolithic resinous flooring shall not exceed 3 lbs/1000 square feet (0.0001437 kPa) in a 24 hour period.
   c. When MVT emission exceeds this limit, apply manufacturer’s recommended vapor control primer or other corrective measures as recommended by manufacturer prior to application of flooring or membrane systems.
   d. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity of 75-80 percent.

e. Provide a written report showing test placement and results.

4. Verify that concrete substrates have neutral Ph and that resinous flooring will adhere to them. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.

C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.

D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.

E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written recommendations. Allowances should be included for flooring manufacturer recommended joint fill material, and concrete crack treatment.

F. Prepare wall to receive integral cove base:

1. Verify wall material is acceptable for resinous flooring application, if not, install material (e.g. cement board) to receive base.
2. Fill voids in wall surface to receive base, install undercoats (e.g. water proofing membrane, and/or crack isolation membrane) as recommended by resinous flooring manufacturer.
3. Install base prior to flooring if required by resinous flooring manufacturer.
4. Grind, cut or sand protrusions to receive base application.

3.5 APPLICATION

A. General: Apply components of resinous flooring system according to manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness indicated.

1. Coordinate application of components to provide optimum adhesion of resinous flooring system to substrate, and optimum intercoat adhesion.
2. Cure resinous flooring components according to manufacturer's written instructions. Prevent contamination during application and curing processes.
3. At substrate expansion and isolation joints, provide joint in resinous flooring to comply with resinous flooring manufacturer's written recommendations.

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a. Apply joint sealant to comply with manufacturer's written recommendations.

B. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate.

C. Apply cove base: Trowel to wall surfaces at a 1 inch radius, before applying flooring. Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, and troweling, sanding, and top coating of cove base. Round internal and external corners.

D. Trowel mortar base: Mix mortar material according to manufacturer's recommended procedures. Non-climatic resinous flooring systems may vary slightly on mode of application. Application should be based upon the following: Uniformly spread mortar over substrate using a specially designed screed box adjusted to manufacturer's recommended height. Metal trowel (hand or power) single mortar coat in thickness indicated for flooring system, grout to fill substrate voids. When cured, sand to remove trowel marks and roughness

E. Topcoat: Mix and roller apply the topcoat(s) with strict adherence to manufacturer's installation procedures and coverage rates.

3.6 TOLERANCE

A. From line of plane: Maximum 1/8 inch (3.18 mm) in total distance of flooring and base.

B. From radius of cove: Maximum of 1/8 inch (3.18 mm) plus or 1/16-inch (1.59 mm) minus.

3.7 ENGINEERING DETAILS

A. Chase edges to “lock” the flooring system into the concrete substrate along lines of termination.

B. Penetration Treatment: Lap and seal resinous system onto the perimeter of the penetrating item by bridging over compatible elastomer at the interface to compensate for possible movement.

C. Trenches: Continue flooring system into trenches to maintain monolithic protection. Treat cold joints to assure bridging of potential cracks.

D. Treat floor drains by chasing the flooring system to lock in place at point of termination.

E. Treat control joints to bridge potential cracks and to maintain monolithic protection. Treat cold joints and construction joints to bridge potential cracks and to maintain monolithic protection on

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horizontal and vertical surfaces as well as horizontal and vertical interfaces.

F. Discontinue Resinous floor system at vertical and horizontal contraction and expansion joints by installing backer rod and compatible sealant after coating installation is completed. Provide sealant type recommended by manufacturer for traffic conditions and chemical exposures to be encountered.

3.8 CURING, PROTECTION AND CLEANING

A. Cure resinous flooring materials in compliance with manufacturer's directions, taking care to prevent contamination during stages of application and prior to completion of curing process.

B. Close area of application for a minimum of 24 hours.

C. Protect resinous flooring materials from damage and wear during construction operation.

1. Cover flooring with kraft type paper.
2. Optional 6 mm (1/4 inch) thick hardboard, plywood, or particle board where area is in foot or vehicle traffic pattern, rolling or fixed scaffolding and overhead work occurs.

D. Remove temporary covering and clean resinous flooring just prior to final inspection. Use cleaning materials and procedures recommended by resinous flooring manufacturer.

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SECTION 09 91 00
PAINTING

PART 1 - GENERAL

1.1 **DESCRIPTION**

A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:

1. Prime coats which may be applied in shop under other sections.
2. Prime painting unprimed surfaces to be painted under this Section.
3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
4. Painting ferrous metal (except stainless steel) exposed to view.
5. Painting galvanized ferrous metals exposed to view.
6. Painting interior concrete block exposed to view.
7. Painting of wood exposed to view, except items which are specified to be painted or finished under other Sections of these specifications. Back painting of all wood in contact with concrete, masonry or other moisture areas.
8. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
9. Painting surfaces above, behind or below grilles, gratings, diffusers, louvers lighting fixtures, and the like, which are exposed to view through these items.
10. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
11. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 **RELATED WORK**

A. Section 01 35 26, SAFETY REQUIREMENTS: Activity Hazard Analysis.

B. Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL: Lead Paint Removal.

C. Division 05 METALS: Shop prime painting of steel and ferrous metals.

D. Division 08 OPENINGS: Shop prime painting of steel and ferrous metals.

E. FINISH SCHEDULE: Refer to drawing A-601, Type of Finish. Color, and Gloss Level of Finish Coat shall be selected from manufacturers standard color chips.

F. Division 10 SPECIALTIES: Shop prime painting of steel and ferrous metals.

G. Division 11 EQUIPMENT: Shop prime painting of steel and ferrous metals. Shop finish painting with manufacturers standard finish. Color, and Gloss Level of Finish Coat shall be selected from manufacturers standard color chips.

H. Division 12 FURNISHINGS: Shop prime painting of steel and ferrous metals.

I. Division 13 SPECIAL CONSTRUCTION: Shop prime painting of steel and ferrous metals.

J. Division 21 FIRE SUPPRESSION: Shop prime painting of steel and ferrous metals.

K. Division 22 PLUMBING: Shop prime painting of steel and ferrous metals.

L. Division 23 HEATING; VENTILATION AND AIR-CONDITIONING: Shop prime painting of steel and ferrous metals.

M. Division 26 ELECTRICAL: Shop prime painting of steel and ferrous metals.

N. Division 27 COMMUNICATIONS: Shop prime painting of steel and ferrous metals.

O. Division 28 ELECTRONIC SAFETY AND SECURITY: Shop prime painting of steel and ferrous metals.

1.3 **SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Painter qualifications.

C. Manufacturer's Literature and Data:

1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single

manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

D. Sample Panels:
   1. After painters' materials have been approved and before work is started, submit sample panels showing each type of finish and color specified.
   2. Panels to Show Color: Composition board, 4 x 10 inch.
   3. Attach labels to panel stating the following:
      a. Federal Specification Number or manufacturers name and product number of paints used.
      b. Finish Id. indicated on drawing A-601, FINISH SCHEDULE.
      c. Product type and color.
      d. Name of project.
   4. Strips showing not less than 2 inch wide strips of undercoats and 4 inch wide strip of finish coat.

E. Sample of identity markers if used.

F. Manufacturers' Certificates indicating compliance with specified requirements:
   1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
   2. High temperature aluminum paint.
   3. Epoxy coating.

1.4 **DELIVERY AND STORAGE**

A. Deliver materials to site in manufacturer's sealed container marked to show following:
   1. Name of manufacturer.
   2. Product type.
   3. Batch number.
   4. Instructions for use.
   5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:
   1. Federal Specification Number, where applicable, and name of material.
   2. Surface upon which material is to be applied.
   3. Specify Coat Types: Prime; body; finish; etc.

C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 45 and 85 degrees F.

1.5 **QUALITY ASSURANCE**

A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.

B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 **MOCK-UP PANEL**

A. In addition to the samples specified herein to be submitted for approval, apply in the field, at their final location, each type and color of approved paint materials, applied 10 feet wide, floor to ceiling of wall surfaces, before proceeding with the remainder of the work, for approval by the COR. Paint mock-ups to include one (1) door and frame assembly.

B. Finish and texture approved by COR will be used as a standard of quality and workmanship for remainder of work.

C. Repaint individual areas which are not approved, as determined by the COR, until approval is received.

1.7 **REGULATORY REQUIREMENTS**

A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.

1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.

2. Lead-Base Paint:

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a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.
d. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

3. Asbestos: Provide materials that do not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints.

1.8 **SAFETY AND HEALTH**

A. Apply paint materials using safety methods and equipment in accordance with the following:
1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.

C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
1. The applicable manufacturer’s Material Safety Data Sheets (MSDS) or local regulation.
2. 29 CFR 1910.1000.
3. ACHIH-BKLT and ACGHI-DOC, threshold limit values.

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1.9 **APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):

ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)

ACGIH TLV-DOC-2012......Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. ASME International (ASME):

A13.1-07(R2013).........Scheme for the Identification of Piping Systems

D. Code of Federal Regulation (CFR):

40 CFR 59...............Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

E. Commercial Item Description (CID):

A-A-1272A...............Plaster Gypsum (Spackling Compound)

F. Federal Specifications (Fed Spec):

TT-P-1411A..............Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):

1.......................Aluminum Paint

3.......................Primer, Alkali Resistant, Water Based

4.......................Interior/ Exterior Latex Block Filler

17......................Primer, Bonding, Waterbased

18......................Organic Zinc Rich Primer

22......................Aluminum Paint, High Heat (up to 590% - 1100F)

23......................Primer, Metal, Surface Tolerant

27......................Exterior / Interior Alkyd Floor Enamel, Gloss

39......................Primer, Latex, for Interior Wood

43......................Interior Satin Latex, MPI Gloss Level 4

44......................Interior Low Sheen Latex, MPI Gloss Level 2

45......................Interior Primer Sealer

46......................Interior Enamel Undercoat

47......................Interior Alkyd, Semi-Gloss, MPI Gloss Level 5

48......................Interior Alkyd, Gloss, MPI Gloss Level 6

50......................Interior Latex Primer Sealer

51.....Interior Alkyd, Eggshell, MPI Gloss Level 3

52.....Interior Latex, MPI Gloss Level 3

53.....Interior Latex, Flat, MPI Gloss Level 1

54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5

59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss

66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved)

67.....Interior Latex Fire Retardant, Top-Coat (ULC Approved)

71.....Polyurethane, Moisture Cured, Clear, Flat

77.....Epoxy Cold Cured, Gloss

79.....Marine Alkyd Metal Primer

81.....Alkyd Urethane Enamel, Semi-Gloss

82.....Polyamide Epoxy Coating, Semi-Gloss

91.....Wood Filler Paste

95.....Fast Drying Metal Primer

98.....High Build Epoxy Coating

99.....Sealer, Water-based, for Concrete Floors

101.....Epoxy Anti-Corrosive Metal Primer

107.....Primer, Rust-Inhibitive, Water-based

108.....High Build Epoxy Coating, Low Gloss

114.....Interior Latex, Gloss

115.....Epoxy-Modified Latex, Interior Gloss (MPI gloss level 6)

118.....Dry Fall, Latex Flat

119.....Exterior Latex, High Gloss (acrylic)

134.....Galvanized Water Based Primer

135.....Non-Cementitious Galvanized Primer

138.....Interior High Performance Latex, MPI Gloss Level 2

139.....Interior High Performance Latex, MPI Gloss Level 3

140.....Interior High Performance Latex, MPI Gloss Level 4

141.....Interior High Performance Latex (SG) MPI Gloss Level 5

144.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 2)

145.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 3)

146.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 4)

151.....Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 3)

153.....Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 4)

163.....Exterior Water Based Semi-Gloss Light Industrial Coating, MPI Gloss Level 5

164.....Exterior, Water Based, Gloss, Light Industrial Coating, MPI Gloss Level 6

H. Society for Protective Coatings (SSPC):

SSPC SP 1-82(R2004).....Solvent Cleaning

SSPC SP 2-82(R2004).....Hand Tool Cleaning

SSPC SP 3-28(R2004).....Power Tool Cleaning

SSPC SP 10/NACE No.2....Near-White Blast Cleaning

SSPC PA Guide 10.....Guide to Safety and Health Requirements

I. U.S. National Archives and Records Administration (NARA):

29 CFR 1910.1000.....Air Contaminants

J. Underwriter’s Laboratory (UL)

PART 2 - PRODUCTS

2.1 **MATERIALS:**

A. Conform to the coating specifications and standards referenced in PART 3.

1. Submit manufacturer’s technical data sheets for specified coatings and solvents.

2.2 **PAINT PROPERTIES:**

A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.

B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer and use only to recommended limits.

D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:

1. Flat Paints and Coatings: 50 gram/liter.

2. Non-flat Paints and Coatings: 150 gram/liter.
3. Dry-Fog Coatings: 400 gram/liter.
4. Primers, Sealers, and Undercoaters: 200 gram/liter.
5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 gram/liter.
6. Zinc-Rich Industrial Maintenance Primers: 340 gram/liter.
7. Pretreatment Wash Primers: 420 gram/liter.

E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 **BIOBASED CONTENT**

A. Paint products shall comply with following bio-based standards for biobased materials:

Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Interior Paint- Oil Based and Solvent Alkyd	67 percent biobased material
Polyurethane Coatings	25 percent biobased content
Wood & Concrete Sealer- Membrane Concrete Sealers	11 percent biobased content
Water Tank Coatings	59 percent biobased content
Wood & Concrete Sealer- Penetrating Liquid	79 percent biobased content

B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 **JOB CONDITIONS:**

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
   a. Less than 5 degrees F above dew point.
   b. Below 50 degrees F or over 95 degrees F, unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.
   c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer’s printed instructions.
2. Maintain interior temperatures until paint dries hard.
3. Apply only on clean, dry and frost-free surfaces except as follows:
   a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
   b. Concrete and masonry when permitted by manufacturer’s recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.

3.2 **INSPECTION:**

A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 **GENERAL WORKMANSHIP REQUIREMENTS:**

A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.

B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.

C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.

D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in

place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.

E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.

F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.

G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.

H. All coats are to be dry to manufacturer’s recommendations before applying succeeding coats.

3.4 **SURFACE PREPARATION:**

A. General:

1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
2. See other sections of specifications for specified surface conditions and prime coat.
3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer’s instructions and as herein specified, for each particular substrate condition.
4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:

a. Concrete: 12 percent.
b. Fiber-Cement Board: 12 percent.
c. Masonry (Clay and CMU's): 12 percent.
d. Wood: 15 percent.
e. Gypsum Board: 12 percent.
f. Plaster: 12 percent.

B. Wood:
1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
5. After application of prime (MPI-39), fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
a. Thin filler in accordance with manufacturer's instructions for application.
b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

C. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning).
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.

a. Fill flat head countersunk screws used for permanent anchors.
b. Do not fill screws of item intended for removal such as glazing beads.

4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

D. Zinc-Coated (Galvanized) Metal Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

E. Masonry, and Concrete:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.
5. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in Division 03, CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

3.5 **PAINT PREPARATION:**

A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.

C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.

D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.

E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.6 **APPLICATION:**

A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.

B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.

C. Apply each coat evenly and cover substrate completely.

D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.

E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.

F. Do not paint in closed position operable items such as access doors and panels, and similar items except overhead roll-up doors and shutters.

3.7 **PRIME PAINTING:**

A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.

B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.

C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.

D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.

E. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77 (Epoxy Cold Cured, Gloss) finish is specified.
2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
3. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
4. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel).

5. Metal over 201 degrees F, Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating).

F. Concrete Masonry Units except glazed or integrally colored and decorative units:
1. MPI 4 (Block Filler) on interior surfaces.

G. Concrete Floors: MPI 99 (Water-based Acrylic Curing and Sealing Compound) on new concrete that will not receive other finishes.

3.8 **INTERIOR FINISHES:**

A. Apply following finish coats over prime coats in spaces or on surfaces specified in FINISH SCHEDULE on drawing a-601.

B. Metal Work:
1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) unless specified otherwise.
b. Two (2) coats of MPI 48 (Interior Alkyd Gloss).
c. One (1) coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
d. Machinery: One (1) coat MPI 9 (Exterior Alkyd Enamel).
e. Ferrous Metal over 94 degrees K (290 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One (1) coat MPI 22 (High Heat Resistant Coating.

C. Masonry and Concrete Walls:
1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two (2) coats of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5).
3. Two (2) coats of MPI 141 (Interior High Performance Latex MPI Gloss Level 5).

3.9 **REFINISHING EXISTING PAINTED SURFACES:**

A. Clean, patch and repair existing surfaces as specified under “Surface Preparation”. No “telegraphing” of lines, ridges, flakes, etc., through new surfacing is permitted. Where this occurs, sand smooth and re-finish until surface meets with COR’s approval.

B. Remove and reinstall items as specified under "General Workmanship Requirements".

C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.

D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.

E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.

F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.

G. Sand or dull glossy surfaces prior to painting.

H. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.10 **PAINT COLOR:**

A. Color and gloss of finish coats is specified in FINISH SCHEDULE on drawing A-601.

B. For additional requirements regarding color see Articles, "REFINISHING EXISTING PAINTED SURFACE" and "MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE".

C. Coat Colors:

1. Color of priming coat: Lighter than body coat.
2. Color of body coat: Lighter than finish coat.
3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:

1. Paint to match color of casework where casework has a paint finish.
2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.11 **MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE:**

A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.

B. In spaces not scheduled to be finish painted in FINISH SCHEDULE on drawing A-601, paint as specified below.

C. Paint various systems specified in Division 02 – EXISTING CONDITIONS, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 –

HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY.

D. Paint after tests have been completed.

E. Omit prime coat from factory prime-coated items.

F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.

G. Omit field painting of items specified in “BUILDING AND STRUCTURAL WORK FIELD PAINTING”; “Building and Structural Work not Painted”.

H. Color:

1. Paint items having no color specified in FINISH SCHEDULE on drawing A-601 to match surrounding surfaces.
2. Paint colors as specified in FINISH SCHEDULE on drawing A-601 except for following:
   a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
   b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
   c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
   d. Federal Safety Red: Exposed fire protection piping, hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
   e. Federal Safety Orange: Entire lengths of electrical conduits containing feeders 600 volts or more.
   f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

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I. Apply paint systems on properly prepared and primed surface as follows:

1. Interior Locations:

a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) to following items:

Metal under 201 degrees F of items such as bare piping, fittings, hangers and supports.

Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.

Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.

b. Apply two (2) coats of MPI 22 (High Heat Resistant Coating) to ferrous metal surface over 290 degrees F of following items:

Garbage and trash incinerator.

Medical waste incinerator.

Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.

Steam line flanges, bare pipe, fittings, valves, hangers and supports over 290 degrees F.

Engine generator exhaust piping and muffler.

c. Paint electrical conduits containing cables rated 600 volts or more using two (2) coats of MPI 9 (Exterior Alkyd Enamel) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

2. Other exposed locations:

a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two (2) coats of MPI 1 (Aluminum Paint).

b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 11 (Exterior Latex Semi-Gloss).

3.12 **BUILDING AND STRUCTURAL WORK FIELD PAINTING:**

A. Painting and finishing of interior work except as specified here-in-after.

1. Painting and finishing of new and existing work is identified on drawings and in FINISH SCHEDULE on drawing A-601.

2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
3. Painting of ferrous metal and galvanized metal.
4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space (except shingles).
5. Identity painting and safety painting.

B. Building and Structural Work not Painted:

1. Prefinished items:
   a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
   b. Factory finished equipment and pre-engineered metal building components such as wall panels.
2. Finished surfaces:
   a. Hardware except ferrous metal.
   b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
   c. Signs, fixtures, and other similar items integrally finished.
3. Concealed surfaces:
   a. Inside duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
   b. Inside walls or other spaces behind access doors or panels.
   c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
   a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
   b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
   a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
   b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
   a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
   b. Gas Storage Racks.

c. Except where specifically specified to be painted.

7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.

3.13 **IDENTITY PAINTING SCHEDULE:**

A. Identify designated service in new buildings or projects with extensive remodeling in accordance with ASME A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. For existing spaces where work is minor match existing.

1. Legend may be identified using snap-on coil plastic markers or by paint stencil applications.
2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 40 feet apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow using black stencil paint.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on construction documents where asterisk appears for High, Medium, and Low Pressure designations as follows:
   a. High Pressure - 60 psig and above.
   b. Medium Pressure - 15 to 59 psig.
   c. Low Pressure - 14 psig and below.
   d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Green	White	Blow-off
Boiler Feedwater		Green	White	Blr Feed
A/C Condenser Water				

Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Blue	White	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Green	White	H.P. _____*
High Pressure Condensate Return		Green	White	H.P. Ret ____*
Medium Pressure Steam		Green	White	M. P. Stm ____*
Medium Pressure Condensate Return		Green	White	M.P. Ret _____*
Low Pressure Steam		Green	White	L.P. Stm _____*
Low Pressure Condensate Return		Green	White	L.P. Ret _____*
High Temperature Water Supply		Green	White	H. Temp Wtr Sup
High Temperature Water Return		Green	White	H. Temp Wtr Ret
Hot Water Heating Supply		Green	White	H. W. Htg Sup
Hot Water Heating Return		Green	White	H. W. Htg Ret
Gravity Condensate Return		Green	White	Gravity Cond Ret
Pumped Condensate Return		Green	White	Pumped Cond Ret
Vacuum Condensate Return		Green	White	Vac Cond Ret
(Diesel Fuel included under Fuel Oil)				
Boiler Water Sampling		Green	White	Sample
Chemical Feed		Green	White	Chem Feed
Continuous Blow-Down		Green	White	Cont. B D
Pumped Condensate		Green	White	Pump Cond
Pump Recirculating		Green	White	Pump-Recirc.
Vent Line		Green	White	Vent
Alkali		Orange	Black	Alk
Bleach		Orange	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr

Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Orange	Black	Acid Waste
Vent		Orange	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler	Red	Red	White	Auto Spr
Standpipe	Red	Red	White	Stand
Sprinkler	Red	Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6096 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000 or 15000 or 25000.
8. See Sections for methods of identification, legends, and abbreviations of the following:
   a. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
   b. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 28.33, CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY.

B. Fire and Smoke Partitions:
1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 2 1/2 inches high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.

3. Locate not more than 20 feet on center on corridor sides of partitions, and with a least one (1) message per room on room side of partition.
4. Use semi-gloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:
1. Apply stenciled number and letters to correspond with grid numbering and lettering indicated on construction documents.
2. Paint numbers and letters 4 inches high, locate 18 inches below overhead structural slab.
3. Apply on four (4) sides of interior columns and on inside face only of exterior wall columns.
4. Color:
a. Use black on concrete columns.
b. Use white or contrasting color on steel columns.

3.14 **PROTECTION CLEAN UP, AND TOUCH-UP:**

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 13 05 41
SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

PART 1 - GENERAL

1.1 DESCRIPTION:

A. Provide seismic restraint in accordance with the requirements of the drawings, VA Handbook H18-8: Seismic Design Requirements and this specification in order to maintain the integrity of non-structural components and equipment of the building so that they remain safe and functional in case of seismic event.

B. The design of seismic restraints of non-structural components to resist seismic load shall be based on Seismic Design parameters indicated below in accordance with VA H-18-8 in conjunction with ASCE 7 and ASCE 41, as specified in H-18-8 Section 4.0, for existing building retrofit projects. Specific requirements for Critical and Essential facilities are covered in Section 4.0 of H-18-8, including applying Ip = 1.5 for all nonstructural components in Critical facilities.

1. International Building Code 2018 Edition
2. American Society of Civil Engineers Seismic Evaluation and Retrofit of Existing Buildings ASCE 41-17.
3. American Society of Civil Engineers Minimum Design Loads and Associated Criteria for Buildings and Other Structures (ASCE 7)7-16
4. Facility Occupancy Category per VA H-18-8: Essential Facility
5. Site Class: D
6. Building Risk Category: IV
7. Mapped MCE_R 0.2 s period Spectral Response Acceleration Parameter (Ss): .22
8. Mapped MCE_R 1.0 s period Spectral Response Acceleration Parameter (S1): .065
9. Short period Spectral Response Acceleration Parameter (Sds): .18
10. Short period Spectral Response Acceleration Parameter (Sd1): .065
11. Building Seismic Design Category: C

C. Definitions: Non-structural building components are components or systems that are not part of the building’s structural system whether inside or outside, above or below grade. Non-structural components of buildings include but are not limited to (Refer to VA H-18-8, ASCE 7 and ASCE 41 for additional examples):

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1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks, etc.
2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems, etc.
3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler/chiller/utility plant/other equipment and components, etc.
4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

1.2 RELATED WORK:

Related specifications include but are not limited to those shown below. Coordinate all work with the applicable specification for that work.

A. Cast-In-Place Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE
B. Structural Steel Framing: Section 05 12 00, STRUCTURAL STEEL FRAMING
C. Metal Fabrication: Section 05 50 00, METAL FABRICATIONS
D. Acoustical Ceilings: Section 09 51 00 ACOUSTICAL CEILINGS
E. Linear Metal Ceilings: Section 09 54 23, LINEAR METAL CEILINGS
F. Interior Lighting: Section 26 51 00, INTERIOR LIGHTING

1.3 QUALITY CONTROL:

A. Shop-Drawing Preparation:
1. Non-structural seismic restraint systems shop drawings and delegated design calculations shall be prepared by a professional structural engineer with a minimum of 5 years' experience in the design and detailing of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located and submit qualifications with list of projects illustrating compliance with the experience requirement of this section.

2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the Contracting Officers Representative (COR).
2. Coordinate trapezes or other multi-pipe hanger systems prior to submission of shop drawings for review.

C. Seismic Certification:

In structures assigned to Seismic Design Category C, D, E, or F, permanent equipment and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7, including those required in existing buildings within Section 13.7.1.3.3, 13.7.7.3.3 and 13.7.8.3.3 of ASCE 41, except for equipment and components that are considered inherently rugged as listed in Section 4.2.2 of VA H18-8, and shall comply with section 13.2.6 of ASCE 7.

1.4 SUBMITTALS:

A. Submit a complete and coordinated set of bracing and signed and sealed anchorage drawings and calculations for all non-structural elements requiring seismic restraint by the delegated professional structural engineer mentioned in Section 1.3.A.1 for review prior to installation including:

1. Description, layout, and location of all items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of all anchorage and bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified. Details shall be coordinated with all project conditions and trades prior to shop drawing submission for review.
3. Complete calculations including but not limited to seismic design criteria, computer model input and output, seismic design forces and capacities, design tables and information used for all proprietary design elements such as post installed anchors, stamped and signed by a professional structural engineer specified in section 1.3 A.1.
4. For all post installed anchorages submit the appropriate International Code Council Engineering Service (ICC-ES) evaluation reports, California’s Office of Statewide Health Planning and

Development(OSHPD) pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

5. Delegated professional structural engineer qualifications.

B. Submit for review prior to installation, the following for seismic protection of piping in addition to items noted in Section 1.4.A:

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
3. Pipe contents.
4. Structural framing for the seismic and gravity support and the main superstructure for which the bracing and or anchorage is attached.
5. Location of all gravity load pipe supports and spacing requirements.
6. Numerical value of gravity load reactions.
7. Location of all seismic bracing.
8. Numerical value of applied seismic brace loads.
9. Type of connection (Vertical support, vertical support with seismic brace etc.).
10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.

C. Submit for review prior to installation, the following items for seismic protection of suspended ductwork and suspended electrical and communication cables, in addition to items noted in Section 1.4.A:

1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
3. Maximum spacing of hangers and bracing.

1.5 APPLICABLE PUBLICATIONS:

A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):

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355.2-19.....Qualification for Post-Installed Mechanical Anchors in Concrete and Commentary

C. American Institute of Steel Construction (AISC):
Load and Resistance Factor Design, Volume 1, Second Edition

D. ASTM International (ASTM):

A36/A36M-19.....Standard Specification for Carbon Structural Steel

A53/A53M-18.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A307-14e1.....Standard Specifications for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength

A325-14.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A325M-14.....Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric]

A490-14a.....Standard Specification for Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength

A490M-14a.....Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric]

A500/A500M-18.....Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes

A501/A501M-14.....Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing

A615/A615M-20.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A992/A992M-11(2015).....Standard Specification for Steel for Structural Shapes for Use in Building Framing

A996/A996M-16.....Standard Specification for Rail Steel and Axle Steel Deformed Bars for Concrete Reinforcement

E488/E488M-18.....Standard Test Methods for Strength of Anchors in Concrete Elements

E. American Society of Civil Engineers

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1. Minimum Design Loads and Associated Criteria for Buildings and Other Structures (ASCE 7) Edition as indicated in section 1.1 B of this specification. Associated Criteria for Buildings and Other Structures (ASCE 7): //7-16//

F. International Building Code (IBC) Edition as indicated in Section 1.1 B of this specification.

G. VA Handbook H18-8 Seismic Design Requirements, VA H-18-8, November 2019(REVISED MAY 1,2020)

H. National Uniform Seismic Installation Guidelines (NUSIG)

I. Sheet Metal and Air Conditioning Contractors National Association

J. (SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems, 3RD EDITION 2008 and Addendum

1.6 REGULATORY REQUIREMENT:

A. IBC as shown in Section 1.1 B of this specification.

B. Exceptions: The omission of seismic restraints shall be allowed only in accordance with VA H18-8, ASCE 7 and //ASCE 41//.

PART 2 - PRODUCTS

2.1 STEEL:

A. Structural Steel: A992.

B. Structural Tubing: ASTM A500, Grade B.

C. Structural Tubing: ASTM A501.

D. Steel Pipe: ASTM A53/A53M, Grade B.

E. Bolts & Nuts: ASTM A325.

2.2 CAST-IN-PLACE CONCRETE:

A. Concrete: 28 day strength, f'c = 27.5 MPa (4,000 psi).

B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

PART 3 - EXECUTION

3.1 CONSTRUCTION, GENERAL:

A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.

B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.

C. Construct seismic restraints and anchorage to allow for thermal expansion.

D. Testing Before Final Inspection:

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1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.
3. Construct seismic restraints and anchorages to not interfere with other trades or damage existing or in-situ elements of the constructed building.

3.2 EQUIPMENT RESTRAINT AND BRACING:

A. See drawings for equipment to be restrained or braced.

3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS

A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
B. Brace duct and breeching branches with a minimum of 1 brace per branch.
C. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
D. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

3.4 PARTITIONS

A. In buildings with flexible structural frames, anchor partitions to only structural element, such as a floor slab, and separate such partition by a physical gap from all other structural elements.
B. Properly anchor masonry walls to the structure for restraint, so as to carry lateral loads imposed due to earthquake along with their own weight and other lateral forces.

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3.5 CEILINGS AND LIGHTING FIXTURES

A. At intervals required to meet the seismic demand forces, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.

B. Independently support and laterally brace all lighting fixtures. Refer to applicable portion of lighting specification, Section 26 51 00, INTERIOR LIGHTING.

3.6 STORAGE RACKS, CABINETS, AND BOOKCASES

A. Install storage racks to withstand earthquake forces and anchored to the floor or laterally braced from the top to the structural elements.

B. Anchor medical supply cabinets to the floor or walls and equip them with properly engaged, lockable latches.

C. Anchor filing cabinets that are more than 2 drawers high to the floor or walls, and equip all drawers with properly engaged, lockable latches.

D. Anchor bookcases that are more than 30 inches high to the floor or walls, and equip any doors with properly engaged, lockable latches.

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SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Design, installation and testing shall be in accordance with NFPA 13 & NFPA 14.

B. The design and installation of a hydraulically calculated automatic wet-pipe system complete and ready for operation, for Building #200 sub-basement chiller plant, chiller pump room, medical air/vac room.

C. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Section 33 10 00, WATER UTILITIES.

C. Section 07 84 00, FIRESTOPPING.

D. Section 09 91 00, PAINTING.

E. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.

F. Section 28 31 00, FIRE DETECTION AND ALARM.

G. Not used.

H. Not used.

1.3 DESIGN CRITERIA

A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.

1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.

2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To determining spacing and sizing, apply the following coverage classifications:

a. Light Hazard Occupancies: not used.
b. Ordinary Hazard Group 1 Occupancies: Chiller plant, chiller pump room, medical vac/air pump room.
c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).

3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.

4. Water Supply: Base water supply on a flow test of:
   a. Location _____
   b. Elevation Static Test Gauge _____ m (_____ ft)
   c. Elevation Residual Test Gauge _____ m (_____ ft)
   d. Static pressure: _____ kPa (_____ psi)
   e. Residual pressure: _____ kPa (_____ psi)
   f. Flow: _____ L/s (_____ gpm)
   g. Date: _____ Time _____
5. Zoning:
   a. For each sprinkler zone provide a control valve, flow switch, and a test and drain assembly with pressure gauge. For buildings greater than two stories, provide a check valve at each control valve.

   b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.

6. Provide seismic protection in accordance with NFPA 13. Contractor shall submit load calculations for sizing of sway bracing for systems that are required to be protected against damage from earthquakes.

1.4 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in Paragraphs 1.4(A)1 through 1.4(A)5 electronically in pdf format on a compact disc or as directed by the COR. Submittals shall include, but not be limited to, the following:

1. Qualifications:
   a. Provide a copy of the installing contractors fire sprinkler and state contractor’s license.
   b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
   c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.
3. Manufacturer’s Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.
4. Calculation Sheets:

a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter

5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with COR. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID No., Valve Size, Service (control valve, main drain, aux. drain, inspectors test valve, etc.), and Location.
6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In addition, submittals shall include, but not be limited to, the following:
   a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.
      1) One full size (or size as directed by the COR) printed copy.
      2) One complete set in electronic pdf format.
      3) One complete set in AutoCAD format or a format as directed by the COR.
   b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.
   c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.

d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.
e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser or as directed by the COR.

1.5 QUALITY ASSURANCE

A. Installer Reliability: The installer shall possess a valid State of New York fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
13-13.....Installation of Sprinkler Systems
25-14.....Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems
101-15.....Life Safety Code
170-15.....Fire Safety Symbols
C. Underwriters Laboratories, Inc. (UL):
Fire Protection Equipment Directory (2011)
D. Factory Mutual Engineering Corporation (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 PIPING & FITTINGS

A. Piping and fittings for private underground water mains shall be in accordance with NFPA 13.
   1. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.

B. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.
   1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
   2. Piping sizes 50 mm (2 inches) and smaller shall be black steel Schedule 40 with threaded end connections.
   3. Piping sizes 65 mm (2 ½ inches) and larger shall be black steel Schedule 10 with grooved connections. Grooves in Schedule 10 piping shall be rolled grooved only.
   4. Use nonferrous piping in MRI Scanning Rooms.
   5. Plastic piping shall not be permitted except for drain piping.
   6. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter or 1-inch and a maximum length of 6-feet.

2.2 VALVES

A. General:
   1. Valves shall be in accordance with NFPA 13.
   2. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.

B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.

C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.

D. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

E. Alarm Check Valve: Alarm check valve shall be UL Listed and Factory Mutual Approved. The alarm check valve shall be listed for

installation in the vertical or horizontal position. The alarm check valve shall be equipped with a removable cover assembly, gauge connections on the system side and supply side of the valve clapper, variable pressure trim, and an external bypass to eliminate false water flow alarms. The alarm check valve trim piping shall be galvanized. Maximum water working pressure to 250 PSI.

F. Not used.

2.3 FIRE DEPARTMENT SIAMESE CONNECTION

A. Brass, exterior fire department connection with brass escutcheon plate, and a minimum of two 65 mm (2-1/2 inch) connections threaded to match those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters "Standpipe and Automatic Sprinkler". Install an automatic ball drip between fire department connection and check valve with drain piping routed to the exterior of the building or a floor drain.

2.4 SPRINKLERS

A. All sprinklers shall be FM approved quick response except “institutional” type sprinklers shall be permitted to be UL Listed quick response. Provide FM approved quick response sprinklers in all areas, except that standard response sprinklers shall be provided in freezers, refrigerators, elevator hoistways, elevator machine rooms, and generator rooms.

B. Temperature Ratings: In accordance with NFPA 13 except that sprinklers in elevator shafts and elevator machine rooms shall be no less than intermediate temperature rated and sprinklers in generator rooms shall be no less than high temperature rated.

C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

2.5 SPRINKLER CABINET

A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each type of sprinkler in accordance with NFPA 13. Locate adjacent to the riser.

B. Provide a list of sprinklers installed in the property in the cabinet. The list shall include the following:
   1. Manufacturer, model, orifice, deflector type, thermal sensitivity, and pressure for each type of sprinkler in the cabinet.
   2. General description of where each sprinkler is used.
   3. Quantity of each type present in the cabinet.
   4. Issue or revision date of list.

2.6 SPRINKLER SYSTEM SIGNAGE

Rigid plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Sprinkler system signage shall be attached to the valve or piping with chain.

2.7 SWITCHES:

A. OS&Y Valve Supervisory Switches shall be in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.

B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.

C. Alarm Pressure Switches: Activation by any flow of water equal to or in excess of the discharge from one sprinkler. The alarm pressure switch shall be UL Listed or Factory Mutual Approved for the application in which it is used. Activation of the alarm pressure switch shall cause an alarm on the fire alarm system control unit.

D. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.8 GAUGES

Provide gauges as required by NFPA 13. Provide gauges where the normal pressure of the system is at the midrange of the gauge.

2.9 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING

Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

2.10 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates.

2.11 ANTIFREEZE SOLUTION

Antifreeze solution shall be in accordance with NFPA 13 and shall be compatible with use in a potable water supply.

2.12 VALVE TAGS

Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping, shall be installed accordance with NFPA 13.

C. Welding: Conform to the requirements and recommendations of NFPA 13.

D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.

E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.

F. Waterflow Alarm Switches: Install waterflow alarm switches and valves in stairwells or other easily accessible locations.

G. Inspector's Test Connection: Install and supply in accordance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.

H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.

I. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.

J. Clearances: For systems requiring seismic protection, piping that passes through floors or walls shall have penetrations sized 50 mm (2 inches) nominally larger than the penetrating pipe for pipe sizes 25 mm (1 inch) to 90 mm (3 ½ inches) and 100 mm (4 inches) nominally larger for penetrating pipe sizes 100 mm (4 inches) and larger.

K. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.

L. Where dry pendent sprinklers are used for freezers or similar spaces and they are connected to the wet pipe system, provide an EPDM boot around the dry pendent sprinkler on the heated side and securely seal to the pipe and freezer to prevent condensation from entering the freezer.

M. Provide pressure gauges at each water flow alarm switch location and at each main drain connection.

N. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).

O. Firestopping shall be provided for all penetrations of fire resistance rated construction. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.

P. MRI Suite: Provide no more than one penetration of the MRI shield enclosure.

Q. Painting of Pipe: In finished areas where walls and ceilings have been painted, paint primed surfaces with two coats of paint to match adjacent surfaces, except paint valves and operating accessories with two coats of gloss red enamel. Exercise care to avoid painting sprinklers. Painting of sprinkler systems above suspended ceilings and in crawl spaces is not required. Painting shall comply with Section 09 91 00, PAINTING. Any painted sprinkler shall be replaced with a new sprinkler.

R. Sprinkler System Signage: Provide rigid sprinkler system signage in accordance with NFPA 13 and NFPA 25. Sprinkler system signage shall include, but not limited to, the following:

1. Identification Signs:
   a. Provide signage for each control valve, drain valve, sprinkler cabinet, and inspector’s test.
   b. Provide valve tags for each operable valve. Coordinate nomenclature and identification of operable valves with COR. Where existing nomenclature does not exist, the Tag Identification shall include no less than the following: (FP-B-F/SZ-#) Fire Protection, Building Number, Floor Number/Smoke Zone (if applicable), and Valve Number. (E.g., FP-500-1E-001) Fire Protection, Building 500, First Floor East, Number 001.)
2. Instruction/Information Signs:
   a. Provide signage for each control valve to indicate valve function and to indicate what system is being controlled.
   b. Provide signage indicating the number and location of low point drains.
3. Hydraulic Placards:
   a. Provide signage indicating hydraulic design information. The placard shall include location of the design area, discharge densities, required flow and residual pressure at the base of riser, occupancy classification, hose stream allowance, flow test information, and installing contractor. Locate hydraulic placard information signs at each alarm check valve.

S. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

T. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.

B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section will apply to all sections of Division 22.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Exterior: Piping and equipment exposed to weather be it temperature, humidity, precipitation, wind or solar radiation.

C. Abbreviations/Acronyms:

1. ABS: Acrylonitrile Butadiene Styrene
2. AC: Alternating Current
3. ACR: Air Conditioning and Refrigeration
4. A/E: Architect/Engineer
5. AFF: Above Finish Floor
6. AFG: Above Finish Grade
7. AI: Analog Input
8. AISI: American Iron and Steel Institute
9. AO: Analog Output
10. ASHRAE: American Society of Heating Refrigeration, Air Conditioning Engineers
11. ASJ: All Service Jacket
12. ASME: American Society of Mechanical Engineers
13. ASPE: American Society of Plumbing Engineers
14. AWG: American Wire Gauge
15. BACnet: Building Automation and Control Network
16. BAg: Silver-Copper-Zinc Brazing Alloy
17. BAS: Building Automation System
18. BCuP: Silver-Copper-Phosphorus Brazing Alloy
19. bhp: Brake Horsepower
20. Btu: British Thermal Unit
21. Btu/h: British Thermal Unit per Hour
22. BSG: Borosilicate Glass Pipe
23. C: Celsius
24. CA: Compressed Air

25. CD: Compact Disk
26. CDA: Copper Development Association
27. CGA: Compressed Gas Association
28. CFM: Cubic Feet per Minute
29. CI: Cast Iron
30. CLR: Color
31. CO: Contracting Officer
32. COR: Contracting Officer’s Representative
33. CPVC: Chlorinated Polyvinyl Chloride
34. CR: Chloroprene
35. CRS: Corrosion Resistant Steel
36. CWP: Cold Working Pressure
37. CxA: Commissioning Agent
38. dB: Decibels
39. db(A): Decibels (A weighted)
40. DCW: Domestic Cold Water
41. DDC: Direct Digital Control
42. DFU: Drainage Fixture Units
43. DHW: Domestic Hot Water
44. DHWR: Domestic Hot Water Return
45. DHWS: Domestic How Water Supply
46. DI: Digital Input
47. DI: Deionized Water
48. DISS: Diameter Index Safety System
49. DN: Diameter Nominal
50. DO: Digital Output
51. DOE: Department of Energy
52. DVD: Digital Video Disc
53. DWG: Drawing
54. DWH: Domestic Water Heater
55. DWS: Domestic Water Supply
56. DWV: Drainage, Waste and Vent
57. ECC: Engineering Control Center
58. EL: Elevation
59. EMCS: Energy Monitoring and Control System
60. EPA: Environmental Protection Agency
61. EPACT: Energy Policy Act
62. EPDM: Ethylene Propylene Diene Monomer

63. EPT: Ethylene Propylene Terpolymer
64. ETO: Ethylene Oxide
65. F: Fahrenheit
66. FAR: Federal Acquisition Regulations
67. FD: Floor Drain
68. FDC: Fire Department (Hose) Connection
69. FED: Federal
70. FG: Fiberglass
71. FNPT: Female National Pipe Thread
72. FOR: Fuel Oil Return
73. FOS: Fuel Oil Supply
74. FOV: Fuel Oil Vent
75. FPM: Fluoroelastomer Polymer
76. FSK: Foil-Scrim-Kraft Facing
77. FSS: VA Construction & Facilities Management, Facility Standards Service
78. FU: Fixture Units
79. GAL: Gallon
80. GCO: Grade Cleanouts
81. GPD: Gallons per Day
82. GPH: Gallons per Hour
83. GPM: Gallons per Minute
84. HDPE: High Density Polyethylene
85. HEFP: Healthcare Environment and Facilities Program (replacement for OCAMES)
86. HEX: Heat Exchanger
87. Hg: Mercury
88. HOA: Hands-Off-Automatic
89. HP: Horsepower
90. HVE: High Volume Evacuation
91. Hz: Hertz
92. ID: Inside Diameter
93. IE: Invert Elevation
94. INV: Invert
95. IPC: International Plumbing Code
96. IPS: Iron Pipe Size
97. IW: Indirect Waste
98. IWH: Instantaneous Water Heater

99. Kg: Kilogram
100. kPa: Kilopascal
101. KW: Kilowatt
102. KWH: Kilowatt Hour
103. lb: Pound
104. lbs/hr: Pounds per Hour
105. LNG: Liquid Natural Gas
106. L/min: Liters per Minute
107. LOX: Liquid Oxygen
108. L/s: Liters per Second
109. m: Meter
110. MA: Medical Air
111. MAWP: Maximum Allowable Working Pressure
112. MAX: Maximum
113. MBH: 1000 Btu per Hour
114. MED: Medical
115. MER: Mechanical Equipment Room
116. MFG: Manufacturer
117. mg: Milligram
118. mg/L: Milligrams per Liter
119. ml: Milliliter
120. mm: Millimeter
121. MIN: Minimum
122. MV: Medical Vacuum
123. N2: Nitrogen
124. N20: Nitrogen Oxide
125. NC: Normally Closed
126. NF: Oil Free Dry (Nitrogen)
127. NG: Natural Gas
128. NIC: Not in Contract
129. NO: Normally Open
130. NOM: Nominal
131. NPTF: National Pipe Thread Female
132. NPS: Nominal Pipe Size
133. NPT: Nominal Pipe Thread
134. NTS: Not to Scale
135. O2: Oxygen
136. OC: On Center

137. OD: Outside Diameter
138. OSD: Open Sight Drain
139. OS&Y: Outside Stem and Yoke
140. PA: Pascal
141. PBPU: Prefabricated Bedside Patient Units
142. PD: Pressure Drop or Difference
143. PDI: Plumbing and Drainage Institute
144. PH: Power of Hydrogen
145. PID: Proportional-Integral-Differential
146. PLC: Programmable Logic Controllers
147. PP: Polypropylene
148. ppb: Parts per Billion
149. ppm: Parts per Million
150. PSI: Pounds per Square Inch
151. PSIA: Pounds per Square Inch Atmosphere
152. PSIG: Pounds per Square Inch Gauge
153. PTFE: Polytetrafluoroethylene
154. PVC: Polyvinyl Chloride
155. PVDF: Polyvinylidene Fluoride
156. RAD: Radians
157. RO: Reverse Osmosis
158. RPM: Revolutions Per Minute
159. RTD: Resistance Temperature Detectors
160. RTRP: Reinforced Thermosetting Resin Pipe
161. SAN: Sanitary Sewer
162. SCFM: Standard Cubic Feet per Minute
163. SDI: Silt Density Index
164. SMACNA: Sheet Metal and Air Conditioning Contractors National Association
165. SPEC: Specification
166. SPS: Sterile Processing Services
167. SQFT/SF: Square Feet
168. SS: Stainless Steel
169. STD: Standard
170. SUS: Saybolt Universal Second
171. SWP: Steam Working Pressure
172. TD: Temperature Difference
173. TDH: Total Dynamic Head

174. TEFC: Totally Enclosed Fan-Cooled
175. TEMP: Temperature
176. TFE: Tetrafluoroethylene
177. THERM: 100,000 Btu
178. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
179. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
180. TIL: Technical Information Library
     http//www.cfm.va.gov/til/indes.asp
181. T/P: Temperature and Pressure
182. TYP: Typical
183. USDA: U.S. Department of Agriculture
184. V: Vent
185. V: Volt
186. VA: Veterans Administration
187. VA CFM: VA Construction & Facilities Management
188. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
189. VAC: Vacuum
190. VAC: Voltage in Alternating Current
191. VAMC: Veterans Administration Medical Center
192. VHA OCAMES: This has been replaced by HEFP.
193. VSD: Variable Speed Drive
194. VTR: Vent through Roof
195. W: Waste
196. WAGD: Waste Anesthesia Gas Disposal
197. WC: Water Closet
198. WG: Water Gauge
199. WOG: Water, Oil, Gas
200. WPD: Water Pressure Drop
201. WSFU: Water Supply Fixture Units

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
D. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
E. NOT USED.
F. NOT USED.

G. NOT USED.

H. NOT USED.

I. NOT USED.

J. Section 05 50 00, METAL FABRICATIONS.

K. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.

L. Section 07 84 00, FIRESTOPPING.

M. Section 07 92 00, JOINT SEALANTS.

N. Section 09 91 00, PAINTING.

O. NOT USED.

P. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

Q. Section 22 07 11, PLUMBING INSULATION.

R. NOT USED.

S. NOT USED.

T. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

U. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

V. Section 26 29 11, MOTOR CONTROLLERS.

W. NOT USED.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below will form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B31.1-2013.....Power Piping

ASME Boiler and Pressure Vessel Code -

BPVC Section IX-2019.... Welding, Brazing, and Fusing Qualifications

C. American Society for Testing and Materials (ASTM):

A36/A36M-2019.....Standard Specification for Carbon Structural Steel

A575-96(2013)e1.....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

E84-2013a.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-2012a.....Standard Test Methods for Fire Tests of Building Construction and Materials

D. International Code Council, (ICC):

IBC-2018.....International Building Code

IPC-2018.....International Plumbing Code

E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation

F. Military Specifications (MIL):

P-21035B.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Electrical Manufacturers Association (NEMA):

MG 1-2016.....Motors and Generators

H. National Fire Protection Association (NFPA):

51B-2019.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

54-2018.....National Fuel Gas Code

70-2020.....National Electrical Code (NEC)

99-2018.....Healthcare Facilities Code

I. NSF International (NSF):

5-2019.....Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment

14-2019.....Plastic Piping System Components and Related Materials

61-2019.....Drinking Water System Components – Health Effects

372-2016.....Drinking Water System Components – Lead Content

J. Department of Veterans Affairs (VA):

PG-18-102014(R18).....Plumbing Design Manual

PG-18-13-2017(R18).....Barrier Free Design Guide

1.4 SUBMITTALS

A. Submittals, including number of required copies, will be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section will be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

C. NOT USED.

D. Contractor will make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessable from the floor or permanent work platform. It is the Contractor’s responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor will correct at no additional cost or time to the Government even if a submittal was approved.

E. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical will be the Contractor’s responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

F. Prior to submitting shop drawings for approval, Contractor will certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

G. Submittals and shop drawings for interdependent items, containing applicable descriptive information, will be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.

H. Manufacturer's Literature and Data including: Manufacturer’s literature will be submitted under the pertinent section rather than under this section.

   1. Electric motor data and variable speed drive data will be submitted with the driven equipment.

2. Equipment and materials identification.
3. Firestopping materials.
4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
5. Wall, floor, and ceiling plates.

I. Coordination/Shop Drawings:

1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
2. The coordination/shop drawings will include plan views, elevations and sections of all systems and will be on a scale of not less than 1:32 (3/8-inch equal to 1 foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings will clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
4. In addition, for plumbing systems, provide details of the following:
   a. Mechanical equipment rooms.
   b. NOT USED.
   c. Hangers, inserts, supports, and bracing.
   d. Pipe sleeves.
   e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

J. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan will include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.

K. Plumbing Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.

2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   a. Include complete list indicating all components of the systems.
   b. Include complete diagrams of the internal wiring for each item of equipment.
   c. Diagrams will have their terminals identified to facilitate installation, operation and maintenance.
3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

L. Provide copies of approved plumbing equipment submittals to the TAB Subcontractor.

M. NOT USED.

N. NOT USED.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical, and associated systems will be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems will be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel will be experienced and qualified specialists in industrial and institutional plumbing.

B. Products Criteria:
1. Standard Products: Material and equipment will be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, will be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. Equipment Service: There will be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations will come to the site and provide acceptable service to restore operations within 4 hours of receipt of notification by

phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming will be submitted for project record and inserted into the operations and maintenance manual.

3. All items furnished will be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 will conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official will be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code will apply. Any conflicts will be brought to the attention of the Contracting Officers Representative (COR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units will be of the same manufacturer and model number, or if different models are required they will be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit will be the responsibility of the manufacturer of the completed assembly.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark will be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos is prohibited.
9. Bio-Based Materials: For products designated by the USDA’s bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more

information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

C. Welding: Before any welding is performed, Contractor will submit a certificate certifying that welders comply with the following requirements:
   1. Qualify welding processes and operators for piping according to ASME BPVC, Section IX, "Welding and Brazing Qualifications". Provide proof of current certification to CO.
   2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
   3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
   4. All welds will be stamped according to the provisions of the AWS or ASME as required herein and by the association code.

D. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations will be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

E. Execution (Installation, Construction) Quality:
   1. All items will be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents will be referred to the COR for resolution. Printed copies or electronic files of manufacturer’s installation instructions will be provided to the COR at least 10 working days prior to commencing installation of any item.
   2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, will be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution. Failure of

the Contractor to resolve or call attention to any discrepancies or deficiencies to the COR will result in the Contractor correcting at no additional cost or time to the Government.

3. Complete layout drawings will be required by Paragraph, SUBMITTALS. Construction work will not start on any system until the layout drawings have been approved by VA.
4. Installer Qualifications: Installer will be licensed and will provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
5. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work will be removed and done again at no additional cost or time to the Government.

F. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.
G. Guaranty: Warranty of Construction, FAR clause 52.246-21.
H. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions will be considered mandatory, the word “should” will be interpreted as “will”. Reference to the “code official” or “owner” will be interpreted to mean the COR.
I. Cleanliness of Piping and Equipment Systems:
   1. Care will be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping will be removed.
   2. Piping systems will be flushed, blown or pigged as necessary to deliver clean systems.
   3. The interior of all tanks will be cleaned prior to delivery and beneficial use by the Government. All piping will be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets will be flushed of debris prior to final acceptance.
   4. Contractor will be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site will remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Damaged equipment will be replaced with an identical unit as determined and directed by the COR. Such replacement will be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems will be protected against entry of foreign matter. Both inside and outside will be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor will be under the custody and responsibility of the Contractor and will be protected as required for new work.
5. Protect plastic piping and tanks from ultraviolet light (sunlight) while in pre-construction. Plastic piping and tanks will not be installed exposed to sunlight without metal jacketing to block ultraviolet rays.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions will be in electronic version on CD or DVD. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation will be included in the operation and maintenance manual. The operations and maintenance manual will include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices will be included. A List of recommended spare parts (manufacturer, model number, and quantity) will be furnished. Information explaining any special knowledge or tools the owner will be required to employ will be inserted into the As-Built documentation.

C. The installing Contractor will maintain as-built drawings of each completed phase for verification; and, will provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it will not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided electronically.
   2. As-built drawings are to be provided, with a copy of them on AutoCAD version 2025 provided on CD or DVD. The CAD drawings will use multiple line layers with a separate individual layer for each system.
   3. Not used.

D. The as-built drawings will indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation will be provided to COR 21 working days prior to submitting the request for final inspection. The documentation will include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results will contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results will include all readings, including but not limited to data on device (make, model and performance characteristics_), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.

C. not used.

D. Not used.

E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.

F. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

G. Not used.

PART 2 - PRODUCTS

2.1 MATERIALS FOR VARIOUS SERVICES

A. Steel pipe will contain a minimum of 25 percent recycled content.

B. Plastic pipe, fittings and solvent cement will meet NSF 14 and will bear the NSF seal “NSF-PW”. Polypropylene pipe and fittings will comply with NSF 14 and NSF 61. Solder or flux containing lead will not be used with copper pipe.

C. Material or equipment containing a weighted average of greater than 0.25 percent lead will not be used in any potable water system intended for human consumption and will be certified in accordance with NSF 61 or NSF 372.

D. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers will comply with NSF 61 and NSF 372.

E. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves

used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

2.2 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components will be maximized to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others will assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike will be products of a single manufacturer.
3. Components will be compatible with each other and with the total assembly for intended service.
4. Contractor will guarantee performance of assemblies of components and will repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.

C. Components of equipment will bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, will be the same make and model.

2.3 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed will be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.4 SAFETY GUARDS

A. Pump shafts and couplings will be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material will be minimum 16-gauge sheet steel; ends will be braked and drilled and attached to pump base with minimum of four 8 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

B. B. All Equipment will have moving parts protected from personal injury.

2.5 LIFTING ATTACHMENTS

A. Equipment will be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments will withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

A. All material and equipment furnished and installation methods used will conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems will be provided. Premium efficient motors will be provided. Unless otherwise specified for a particular application, electric motors will have the following requirements.

B. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 at no additional cost or time to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices will be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications will be modified as follows:
   a. Wiring material located where temperatures can exceed 71° C (160° F) will be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers and water heaters.
   b. Other wiring at boilers and water heaters, and to control panels, will be NFPA 70 designation THWN.
   c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems will be provided where recommended by manufacturer of equipment.
4. Motor sizes will be selected so that the motors do not operate into the service factor at maximum required loads on the driven

equipment. Motors on pumps will be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives will be rated "inverter-ready" per NEMA Standard, MG1.

C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, will conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act (EPACT), revised 2005. Motors not specified as "high efficiency or premium efficient" will comply with EPACT.

D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).

E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor will have two separate windings. A time delay (20 seconds minimum) relay will be provided for switching from high to low speed.

F. Rating: Rating will be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation will not exceed nameplate rating without service factor.

G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame will be measured at the time of final inspection.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.

B. The combination of controller and motor will be provided by the respective pump manufacturer and will be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, will be product of a single manufacturer.

C. Motors will be premium efficient type, "invertor duty", and be approved by the motor controller manufacturer. The controller-motor combination will be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor sheaves will be fixed pitch.

D. Controller will not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor will be affected from other devices on the AC power system.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown in the drawings, or shown in the maintenance manuals. Coordinate equipment and valve identification with local VAMC shops. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 7 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING will be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, etc. will be identified.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 7 mm (3/16 inch) high riveted or bolted to the equipment.

D. Control Items: All temperature, pressure, and controllers will be labeled and the component’s function identified. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. Plumbing: All valves will be provided with valve tags and listed on a valve list (Fixture stops not included).
2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gauge, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Valve lists will be created using a word processing program and printed on plastic coated cards. The plastic-coated valve list card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) will show valve tag number, valve function and area of control for each service or system. The valve list will be in a punched 3-ring binder notebook. An additional copy of the valve list will be mounted in picture frames for mounting to a wall. COR will instruct Contractor where frames will be mounted.

4. A detailed plan for each floor of the building indicating the location and valve number for each valve will be provided in the 3-ring binder notebook. Each valve location will be identified with a color-coded sticker or thumb tack in ceiling or access door.

2.9 FIRESTOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

2.10 GALVANIZED REPAIR COMPOUND

A. Mil. Spec. DOD-P-21035B, paint.

2.11 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC). Submittals based on the International Building Code (IBC) requirements, or the following paragraphs of this Section will be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) will be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.

B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

C. For Attachment to Concrete Construction:
   1. Concrete insert: Type 18, MSS SP-58.
   2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
   3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

D. For Attachment to Steel Construction: MSS SP-58.
   1. Welded attachment: Type 22.
   2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.

E. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING.

F. For Attachment to Wood Construction: Wood screws or lag bolts.

G. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles will provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gauge), designed to accept special spring held, hardened steel nuts.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15.
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing will be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.

2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.

i. Not used.
j. Spring hangers are required on all plumbing system pumps one horsepower and greater.

2. Plumbing Piping (Other Than General Types):
a. Horizontal piping: Type 1, 5, 7, 9, and 10.
b. Chrome plated piping: Chrome plated supports.
c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gauge) minimum.

J. Pre-insulated Calcium Silicate Shields:
1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness will match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
a. Shields for supporting cold water will have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
b. The insulated calcium silicate shield will support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields will have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.12 PIPE PENETRATIONS

A. Pipe penetration sleeves will be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.

B. Pipe penetration sleeve materials will comply with all firestopping requirements for each penetration.

C. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

D. Penetrations are prohibited through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.

E. Sheet metal, plastic, or moisture resistant fiber sleeves will be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

F. Cast iron or zinc coated pipe sleeves will be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe will be made watertight with a modular or link rubber seal. The link seal will be applied at both ends of the sleeve.

G. Not used.

H. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves will be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve will be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves will be connected with a floor plate.

I. Brass Pipe Sleeves will be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve will be connected with a floor plate.

J. Sleeve clearance through floors, walls, partitions, and beam flanges will be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation will be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings will be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.

K. Sealant and Adhesives: Will be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials will be utilized when possible.

L. Pipe passing through roof will be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange will extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane will be provided with a clamping flange. The annular space between the sleeve and pipe will be sealed watertight.

2.13 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.

D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials will be utilized when possible.

2.14 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates will be used

where insulation ends on exposed water supply pipe drop from overhead. A watertight joint will be provided in spaces where brass or steel pipe sleeves are specified.

2.15 ASBESTOS

A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions will be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment will be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings will be prepared to coordinate proper location and personnel access of all facilities. The drawings will be submitted for review.

B. Manufacturer's published recommendations will be followed for installation methods not otherwise specified.

C. Operating Personnel Access and Observation Provisions: All equipment and systems will be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gauges and indicators will be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown in the drawings will not be changed nor reduced.

D. Structural systems necessary for pipe and equipment support will be coordinated to permit proper installation.

E. Location of pipe sleeves, trenches and chases will be accurately coordinated with equipment and piping locations.

F. Cutting Holes:

1. Holes will be located to avoid interference with structural members such as beams or grade beams. Holes will be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter will be referred to COR for approval.
2. Waterproof membrane will not be penetrated. Pipe floor penetration block outs will be provided outside the extents of the waterproof membrane.

3. Holes through concrete and masonry will be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other services are not shown but must be provided.

H. Protection and Cleaning:

1. Equipment and materials will be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, will be replaced at no additional cost or time to the Government.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures will be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, will be used for all pad or floor mounted equipment.

J. Gauges, thermometers, valves and other devices will be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gauges will be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing will not require dismantling adjacent equipment or pipe work.

K. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but will be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.

L. Domestic cold and hot water systems interface with the HVAC control system for the temperature, pressure and flow monitoring requirements to mitigate legionella. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.

M. Work in Existing Building:
   1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
   2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.

N. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.

O. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons will be sealed with plumbers’ putty.

P. Switchgear Drip Protection: Every effort will be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve will be provided in low point of casement pipe.

Q. Inaccessible Equipment:
   1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment will be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.
   2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation will be provided to maintain continuity of operation of existing facilities.

B. The Contractor will provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment will be properly supported, sloped to drain, operate without excessive stress, and will be insulated where injury

can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 will apply.

C. Temporary facilities and piping will be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are prohibited in potable water systems. Necessary blind flanges and caps will be provided to seal open piping remaining in service.

3.3 RIGGING

A. Openings in building structures will be planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.

C. All openings in the building will be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor will provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures will be Contractor's full responsibility.

E. Contractor will check all clearances, weight limitations and will provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, will be at Contractor's cost, time and responsibility.

F. Rigging plan and methods will be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes will be drilled or burned in structural steel ONLY with the prior written approval of the COR.

B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above will not be permitted. Rusty products will be replaced.

C. Hanger rods will be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents

use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work will be provided.

D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.

E. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems will be supported in channel troughs.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems will be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports will not be located and installed until equipment mounted thereon has been approved. Bases will be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings will be reviewed for additional requirements. Bases will be neatly finished and smoothed, will have chamfered edges at the top, and will be suitable for painting.
3. All equipment will be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts will be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

A. All equipment and devices requiring lubrication will be lubricated prior to initial operation. All devices and equipment will be field checked for proper lubrication.

B. All devices and equipment will be equipped with required lubrication fittings. A minimum of 1 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application will be provided. All materials will be delivered

to COR in unopened containers that are properly identified as to application.

C. A separate grease gun with attachments for applicable fittings will be provided for each type of grease applied.

D. All lubrication points will be accessible without disassembling equipment, except to remove access plates.

E. All lubrication points will be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

A. Rigging access, other than indicated in the drawings, will be provided after approval for structural integrity by the COR. Such access will be provided at no additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris will be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating plant, cleanliness and safety will be maintained. The plant will be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work will be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris will not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting will be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities will be available at all times. All work will be performed in accordance with recognized fire protection standards including NFPA 51B. Inspections will be made by personnel of the VAMC, and the Contractor will follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work will be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings will be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system will be maintained.

Reference will also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

D. All valves including gate, globe, ball, butterfly and check, all pressure gauges and thermometers with wells will remain Government property and will be removed and delivered to COR and stored as directed. The Contractor will remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material will be removed from Government property expeditiously and will not be allowed to accumulate. Coordinate with the COR and Infection Control.

E. Not used.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems will be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning will be thorough. Solvents, cleaning materials and methods recommended by the manufacturers will be used for the specific tasks. All rust will be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions will be repaired prior to applying prime and finish coats.
2. The following Material and Equipment will NOT be painted:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gauges and thermometers.
   j. Glass.
   k. Name plates.
3. Control and instrument panels will be cleaned and damaged surfaces repaired. Touch-up painting will be made with matching paint type and color obtained from manufacturer or computer matched.

4. Pumps, motors, steel and cast-iron bases, and coupling guards will be cleaned, and will be touched-up with the same paint type and color as utilized by the pump manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.
6. The final result will be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment will be repainted, if necessary, to achieve this. Lead based paints will not be used.

3.8 IDENTIFICATION SIGNS

A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, will be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols will correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data will be placed on factory-built equipment.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

A. Startup of equipment will be performed as described in the equipment specifications. Vibration within specified tolerance will be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

B. Not used.

3.10 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, all required tests will be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make

performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests will be requested in writing to COR for approval.

D. Not used.

3.11 OPERATION AND MAINTENANCE MANUALS

A. All new and temporary equipment and all elements of each assembly will be included.

B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information will be included.

C. Manufacturer’s installation, maintenance, repair, and operation instructions for each device will be included. Assembly drawings and parts lists will also be included. A summary of operating precautions and reasons for precautions will be included in the Operations and Maintenance Manual.

D. Lubrication instructions, type and quantity of lubricant will be included.

E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications will be included.

F. Set points of all interlock devices will be listed.

G. Trouble-shooting guide for the control system troubleshooting will be inserted into the Operations and Maintenance Manual.

H. The control system sequence of operation corrected with submittal review comments will be inserted into the Operations and Maintenance Manual.

I. Emergency procedures for shutdown and startup of equipment and systems.

3.12 COMMISSIONING

A. Not used.

3.13 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Not used.

- - - E N D - - -

SECTION 22 05 19
METERS AND GAUGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for water meters and gauges primarily used for troubleshooting the system and to indicate system performance.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

C. Not used.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Not used.

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

F. Not used.

G. Not used.

H. Section 25 10 10, ADVANCED UTILITY METERING SYSTEM.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B40.100-2013.....Pressure Gauges and Gauge Attachments

B40.200-2008.....Thermometers, Direct Reading and Remote Reading

C. American Water Works Association (AWWA):

C700-2015.....Cold Water Meters, Displacement Type, Bronze Main Case

C701-2015.....Cold Water Meters-Turbine Type, for Customer Service

C702-20115.....Cold Water Meters – Compound Type

C707-2010 (R2016).....Encoder-Type Remote-Registration Systems for Cold-Water Meters

D. Institute of Electrical and Electronics Engineers (IEEE):
C2-2017.....National Electrical Safety Code (NESC)

E. International Code Council (ICC):
IPC-2018.....International Plumbing Code

F. National Fire Protection Association (NFPA):
70-2020.....National Electrical Code (NEC)

G. NSF International (NSF):
61-2019.....Drinking Water System Components – Health Effects
372-2016.....Drinking Water System Components – Lead Content

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 19, METERS AND GAUGES FOR PLUMBING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Water Meter.
2. Pressure Gauges.
3. Thermometers.
4. Product certificates for each type of meter and gauge.
5. BACnet communication protocol.

D. Complete operating and maintenance manual shall including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
1. Include complete list indicating all components of the system.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

E. Not used.

F. Not used.

1.5 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 DISPLACEMENT WATER METER

A. For pipe sizes 50 mm (2 inches) and smaller, the water meter shall be displacement type, full size nutating disc, magnetic drive, sealed register, and fully conform to AWWA C700. Peak domestic flow shall be 2.2 L/s (34 gpm). The meter register shall indicate flow in liters (U.S. gallons).

B. The water meter shall be rated for use at temperatures ranging from -40 degrees C (-40 degrees F) and 70 degrees C (158 degrees F) and operate at a working pressure of 1035 kPa (150 psig).

C. The meter case, bottom caps, and register box lids shall be constructed from cast bronze.

D. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA 700.

E. The water meter shall conform to NSF 61 and NSF 372.

2.2 TURBINE WATER METER

A. The water meter shall be Turbine type, Class II, in-line, horizontal axis, and fully conform to AWWA C701. Peak domestic flow shall be ____L/s (____ gpm). The meter Register shall indicate flow in liters (U.S. gallons).

B. The water meter shall be rated for use at temperatures ranging from -40 degrees C (-40 degrees F) and 70 degrees C (158 degrees F) and operate at a working pressure of 1035 kPa (150 psig).

C. The turbine case shall be constructed of cast bronze.

D. The register box rings and lid shall be made of cast copper alloy containing not less than 75 percent copper. Forged or die cast copper alloy containing not less than 75 percent copper or a suitable synthetic polymer.

E. The flow measuring turbine shall be made of a suitable synthetic polymer with specific gravity approximately equal to that of water. The measuring turbine shall have sufficient dimensional stability to retain operating clearances at the full range of working temperatures.

F. All external case closures, such as rings, clamps, screws, bolts, cap bolts, nuts and washers shall be designed for easy removal following lengthy service.

G. The turbine meter shall have flanged ends and supplied with companion flanges, gaskets, and with bolts and nuts. The companion flanges shall be made of cast iron.
H. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA 701.
I. The water meter shall conform to NSF 61 and NSF 372.

2.3 COMPOUND WATER METER

A. The compound water meter shall be a combination of a main line meter of the turbine type and a meter of appropriate size for measuring low rates of flow. The compound meter shall have an automatic valve mechanism for diverting low rates of flow through the bypass meter. Both metering devices shall be provided with registers contained in the same case. The operating characteristics shall fully conform to AWWA C702. Peak domestic flow rate shall be ____L/s (____ gpm). The bypass meter flow rate shall be ____L/s (____ gpm). Each Register shall indicate in liters (U.S. gallons).
B. The water meter shall be rated for use at temperatures ranging from -40 degrees C (-40 degrees F) and 70 degrees C (158 degrees F) and operate at a working pressure of 1035 kPa (150 psig).
C. The main case shall be made of copper alloy containing no less than 75 percent copper.
D. The register box rings and lids shall be made of a cast copper alloy.
E. The measuring chambers shall be made of a copper alloy containing not less than 84 percent copper.
F. The measuring turbines shall be made of a suitable synthetic polymer with specific gravity approximately equal to that of water or stainless steel. The measuring turbines shall have sufficient dimensional stability to retain operating clearances at working temperatures.
G. The turbine meter shall have flanged ends and supplied with companion flanges, gaskets, and with bolts and nuts. The companion flanges shall be made of cast iron.
H. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA C702 except in the registration of flows within the changeover period from bypass meter to main meter.
I. The water meter shall conform to NSF 61 and NSF 372.

2.4 WATER METER STRAINER

A. All meters shall be fitted with a factory installed integral strainer or bronze inlet strainer with top access. The strainer shall conform to AWWA C702.

B. The water meter strainer shall conform to NSF 61 and NSF 372.

2.5 WATER METER PROGRAMMING

A. All meters 50 mm or DN 50 (2 inches) and greater shall be programmable with software supplied by the meter manufacturer.

B. The software shall have a Microsoft based interface and operate on the latest Windows operating system. The software shall allow the user to configure the meter, troubleshoot the meter, query and display meter parameters, and configure data and stored values.

C. The meter firmware shall be upgradeable through one of the communication ports without removing the unit from service.

D. The meter shall include output for analog 4-20 milliamp signals and binary output.

E. The meter shall have two dry contact relays outputs for alarm or control functions.

2.6 WATER METER COMMUNICATION PROTOCOL

A. The meter shall use a native BACnet Ethernet communication protocol supporting Modbus. The communications shall be protected against surges induced on its communications channels.

2.7 REMOTE READOUT REGISTER

A. All meters shall be equipped with a remote readout register in accordance with AWWA C707.

2.8 PRESSURE GAUGES FOR WATER AND SEWAGE USAGE

A. ASME B40.100 all metal case 115 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1380 kPa (0 to 200 psig) gauge.

B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.

C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psig.

D. The pointer shall be dark colored metal.

E. The window shall be glass.

F. The ring shall be brass or stainless steel.

G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.

H. The pressure gauge for water domestic use shall conform to NSF 61 and NSF 372.

2.9 THERMOMETERS

A. Thermometers shall be straight stem, metal case, red liquid-filled thermometer, approximately 175 mm (7 inches) high, 4 degrees C to 100 degrees C (40 degrees F to 212 degrees F). Thermometers shall comply with ASME B40.200.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Direct mounted pressure gauges shall be installed in piping tees with pressure gauge located on pipe at the most readable position.

B. Valves and snubbers shall be installed in piping for each pressure gauge.

C. Test plugs shall be installed on the inlet and outlet pipes of all heat exchangers or water heaters serving more than one plumbing fixture.

D. Pressure gauges shall be installed where indicated in the drawings and at the following locations:

1. Building water service entrance into building.
2. Inlet and outlet of each pressure reducing valve.
3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.

E. Water meter installation shall conform to AWWA C700, AWWA C701, and AWWA C702. Electrical installations shall conform to IEEE C2, NFPA 70, and to the requirements specified herein. New materials shall be provided.

F. Remote readout register shall be mounted at the location indicated in the drawings or as directed by the COR.

G. Thermometers shall be installed on the water heater inlet and outlet piping, thermostatic mixing valve outlet piping, and the hot water circulation pump inlet piping.

H. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

I. Not used.

3.2 FIELD QUALITY CONTROL

A. The meter assembly shall be visually inspected and operationally tested. The correct multiplier placement on the face of the meter shall be verified.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. Not used.

3.4 COMMISSIONING

Not used.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Not used.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Not used.

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

F. Not used.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

A112.14.1-2003.....Backwater Valves

C. American Society of Sanitary Engineering (ASSE):

1001-2017.....Performance Requirements for Atmospheric Type Vacuum Breakers

1003-2009.....Performance Requirements for Water Pressure Reducing Valves for Domestic Water Distribution Systems

1011-2017.....Performance Requirements for Hose Connection Vacuum Breakers

1013-2011.....Performance Requirements for Reduced Pressure Principle Backflow Preventers and Reduced Pressure Principle Fire Protection Backflow Preventers

1015-2011.....Performance Requirements for Double Check Backflow Prevention Assemblies and Double Check Fire Protection Backflow Prevention Assemblies
1017-2009.....Performance Requirements for Temperature Actuated Mixing Valves for Hot Water Distribution Systems
1020-2004.....Performance Requirements for Pressure Vacuum Breaker Assembly
1035-2008.....Performance Requirements for Laboratory Faucet Backflow Preventers
1069-2005.....Performance Requirements for Automatic Temperature Control Mixing Valves
1070-2015.....Performance Requirements for Water Temperature Limiting Devices
1071-2012.....Performance Requirements for Temperature Actuated Mixing Valves for Plumbed Emergency Equipment

D. American Society for Testing and Materials (ASTM):
A126-2004(R2019).....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A276/A276M-2017.....Standard Specification for Stainless Steel Bars and Shapes
A536-1984(R2019e).....Standard Specification for Ductile Iron Castings
B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings
B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications

E. International Code Council (ICC):
IPC-2018.....International Plumbing Code

F. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
SP-25-2018.....Standard Marking Systems for Valves, Fittings, Flanges and Unions
SP-67-2017.....Butterfly Valves
SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded Ends

SP-71-2018.....Gray Iron Swing Check Valves, Flanged and Threaded Ends
SP-80-2019.....Bronze Gate, Globe, Angle, and Check Valves
SP-85-2011.....Gray Iron Globe & Angle Valves, Flanged and Threaded Ends
SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

G. National Environmental Balancing Bureau (NEBB):
8th Edition 2015 Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

H. NSF International (NSF):
61-2019.....Drinking Water System Components – Health Effects
372-2016.....Drinking Water System Components – Lead Content

I. University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USC FCCCHR):
10th Edition.....Manual of Cross-Connection Control

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Ball Valves.
2. Gate Valves.
3. Butterfly Valves.
4. Balancing Valves.
5. Check Valves.
6. Globe Valves.
7. Water Pressure Reducing Valves and Connections.
8. Backwater Valves.
9. Backflow Preventers.
10. Chainwheels.

11. Thermostatic Mixing Valves.

D. Test and Balance reports for balancing valves.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
   4. Piping diagrams of thermostatic mixing valves to be installed.

F. Not used.

G. Not used.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Valves shall be prepared for shipping as follows:
   1. Protect internal parts against rust and corrosion.
   2. Protect threads, flange faces, grooves, and weld ends.
   3. Set angle, gate, and globe valves closed to prevent rattling.
   4. Set ball and plug valves open to minimize exposure of functional surfaces.
   5. Set butterfly valves closed or slightly open.
   6. Block check valves in either closed or open position.

B. Valves shall be prepared for storage as follows:
   1. Maintain valve end protection.
   2. Store valves indoors and maintain at higher than ambient dew point temperature.

C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

1.6 AS BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 VALVES, GENERAL

A. Asbestos packing and gaskets are prohibited.

B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing greater than 15 percent zinc shall not be permitted.

C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.

E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.

F. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

G. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

2.2 SHUT-OFF VALVES

A. Cold, Hot and Re-circulating Hot Water:

1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584. The ends shall be non-lead solder.
2. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A536, ductile iron.
3. 100 mm DN100 (4 inches) and greater:
   a. Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS SP-70 type I standard. The gate valve shall have a CWP rating

of 1380 kPa (200 psig). The valve materials shall meet ASTM A126, grey iron with bolted bonnet, flanged ends, bronze trim, and positive-seal resilient solid wedge disc. The gate valve shall be gear operated for sizes under 200 mm or DN200 (8 inches) and crank operated for sizes 200 mm or DN200 (8 inches) and greater.

b. Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.

c. Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be epoxy coated ductile iron conforming to ASTM A536 with two-piece stainless-steel stem, Buna-N encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated.

B. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.

2.3 MANUAL BALANCING VALVES

A. Hot Water Re-circulating, 75 mm or DN75 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitted with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (1/4 inch NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

B. Greater than 75 mm or DN75 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 861 kPa (125 psig) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or

fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1200 kPa (175 psig) at 121 degrees C (250 degrees F).

2.4 THERMOSTATIC BALANCING VALVES

A. Thermostatic recirculation balancing valves for domestic hot water and domestic cold water application. Thermostatically controlled, spring actuated automatic balancing valve to very recirculation flow to maintain constant return temperatures. Stainless steel body, spring and brass or stainless steel thermal actuator and actuator carrier. Provide with threaded inlet, integral outlet union and stainless steel check valve.

2.5 CHECK VALVES

A. 75 mm or DN75 (3 inches) and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.

B. 100 mm or DN100 (4 inches) and greater:

1. Check valves shall be Class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A126, bolted bonnet, flanged ends, bronze trim.
2. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

2.6 GLOBE VALVES

A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.

B. Greater than 75 mm or DN75 (3 inches): Similar to above, except with cast iron body and bronze trim, Class 125, iron globe valve. The globe

valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A126 with flanged ends, bronze trim, and malleable iron handwheel.

2.7 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

A. 75 mm or DN75 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The pressure reducing valve shall meet ASSE 1003. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.

B. 100 mm or DN100 (4 inches) and greater: The pressure reducing valve shall consist of a flanged cast iron body and rated to 1380 kPa (200 psig). The valve shall have a large elastomer diaphragm for sensitive response. The pressure reducing valve shall meet ASSE 1003.

C. The regulator shall have a tap for pressure gauge.

D. The regulator shall have a temperature rating of 100 degrees C (212 degrees F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9 kPa (+/- 1 psig).

E. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.

F. Connections Valves and Strainers: Shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gauge shall be installed on the inlet and outlet of the valve.

2.8 BACKWATER VALVE

A. The backwater valve shall have a cast iron body, automatic thermoplastic type valve seat and flapper suited for water service. The flapper shall be slightly open during periods of non-operation. The pressure reducing valve shall meet ASME A112.14.1. The cleanout shall be extended to the finish floor and fit with a threaded countersunk

plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.

B. When the backwater valve is installed greater than 600 mm (24 inches) below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.

2.9 BACKFLOW PREVENTERS

A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).

B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276/A276M. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.

1. Deionizers.
2. Sterilizers.
3. Dialysis, Deionized or Reverse Osmosis Water Systems.
4. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
5. Water service entrance from loop system.
6. Dental equipment.
7. Power washer.
8. Medical equipment.
9. Process equipment.
10. Autopsy, on each hot and cold water outlet at each table or sink.
11. Reclaimed water systems.

C. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.
   1. Hose bibs and sinks with threaded outlets.
   2. Disposers.
   3. Showers (telephone/handheld type).
   4. Hydrotherapy units.
   5. All kitchen equipment, if not protected by air gap.
   6. Ventilating hoods with wash down system.
   7. Film processor.
   8. Detergent system.
   9. Fume hoods.
   10. Glassware washers.
   11. Service sinks (integral with faucet only).
   12. Laundry tubs (integral with faucet only).
   13. Sitz baths.

D. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be installed in the following locations requiring non-continuous pressure:
   1. Hose bibbs and wall hydrants.

E. The pressure vacuum breaker shall be ASSE listed 1020. The main body shall be brass. The disc and O-ring seal shall be the elastomer type. The valve seat and disc float shall be the thermoplastic type. Tee handle or lever handle shut-off ball valves. Test cocks for testing and draining where freezing conditions occur. All materials shall be suitable for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Pressure vacuum breakers shall be installed in

the following locations requiring continuous pressure and no backpressure including equipment with submerged inlet connections:

1. 1. Lawn Irrigation.

F. The laboratory faucet vacuum breaker shall be ASSE listed 1035. The main body shall be cast brass. Dual check valves with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to laboratory faucets for non-continuous pressure applications.

G. The double check backflow prevention assembly shall be ASSE listed 1015 and supply with full port, OS&Y, positive-seal, resilient gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276/A276M. The seat disc shall be the elastomer type suited for water service. The first and second check valve shall be accessible for maintenance without removing the device from the line. Double check valves shall be installed in the following location requiring continuous pressure subject to backpressure and backsiphonage conditions.

1. Lawn Irrigation.
2. Food Processing Equipment.
3. Laundry equipment.

2.10 CHAINWHEELS

A. Valve chain wheel assembly with sprocket rim brackets and chain shall be constructed according to the following:

1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
2. Attachment: For connection to butterfly valve stem.
3. Sprocket rim with chain guides: Bronze of type and size required for valve with zinc coating.
4. Chain: Hot dipped galvanized steel of size required to fit sprocket rim.

2.11 THERMOSTATIC MIXING VALVES

A. Thermostatic Mixing Valves shall comply with the following general performance requirements:

1. Shall meet ASSE requirements for water temperature control.

2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
5. Valve finish shall be chrome plated in exposed areas.
6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures up to 82°C (180°F) for 30 minutes or 50 mg/L (50 ppm) chlorine residual concentration for 24 hours.
7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.
8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet temperature shall be visible to ensure outlet temperature does not exceed specified limits, particularly after thermal eradication procedures.
9. Provide mixing valves with integral check valves with screens and stop valves.

B. Master Thermostatic Water Mixing Valves:
1. Application: Tempered water distribution from hot water source.
2. Standard: ASSE 1017.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Exposed-mounting or Cabinet-type, as indicated, thermostatically controlled water mixing valve.
5. Connections: Flanged or threaded union inlets and outlet.
6. Not used.
7. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.
8. Thermometers shall be provided to indicate mixed water temperature.
9. Not used.

C. Hi-Lo Water-Mixing-Valve Assemblies:
1. Application: Tempered water distribution from hot water source covering a wide range of flow.

2. Description: Factory-fabricated, cabinet-type or exposed-mounting, thermostatically controlled, water-mixing-valve assembly in two-valve parallel arrangement including pressure regulators, pressure gauges and thermometer.
3. Large-Flow Parallel: Master thermostatic water mixing valve and downstream pressure regulator with pressure gauges on inlet and outlet.
4. Small-Flow Parallel: Master thermostatic water mixing valve.
5. Master Thermostatic Mixing Valves: Comply with ASSE 1017.
6. Water Regulator(s): Comply with ASSE 1003. Include pressure gauge on inlet and outlet.
7. Component Pressure Ratings: 861 kPa (125 psig) minimum, unless otherwise indicated.
8. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.
9. Connections: Soldered or threaded union inlets and outlet.
10. Thermometers shall be provided to indicate mixed water temperature.
11. Not used.

D. Automatic Water Temperature Control Mixing Valves:
1. Application: Gang plumbing fixtures point-of-use when no other mixing at fixtures occurs.
2. Standard: ASSE 1069.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).
5. Connections: Threaded union or soldered inlets and outlet.
6. Thermometers shall be provided to indicate mixed water temperature.
7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.
8. Not used.

E. Water Temperature Limiting Devices:
1. Application: Single plumbing fixture point-of-use such as sinks or lavatories.
2. Standard: ASSE 1070.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).

5. Connections: Threaded union, compression or soldered inlets and outlet.
6. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.2 gpm maximum.

F. Temperature Activated Mixing Valves:
1. Application: Emergency eye/face/drench shower equipment.
2. Standard: ASSE 1071.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 24-30 degrees C (75-85 degrees F).
5. Connections: Soldered or threaded union inlets and outlet.
6. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.d
7. Thermometers shall be provided to indicate mixed water temperature.
8. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.

C. Threads on valve and mating pipe shall be examined for form and cleanliness.

D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
D. Valves shall be installed in a position to allow full stem movement.
E. Install chain wheels on operators for butterfly/gate and globe valves NPS 100 mm or DN100 (4 inches) and greater and installed greater than 3.0 m (10 feet) above floor. Chains shall be extended to 1524 mm (60 inches) above finished floor.
F. Check valves shall be installed for proper direction of flow and as follows:
    1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
G. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that shall be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
    1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are prohibited for this application.
H. Install pressure gauges on outlet of backflow preventers.
I. Do not install bypass piping around backflow preventers.
J. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
    1. Install thermometers if specified.
    2. Install cabinet-type units recessed in or surface mounted on wall as specified.
K. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
L. Install thermostatic balancing valves with inlet strainer and inlet and outlet isolation valves.

3.3 LABELING AND IDENTIFYING

A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
   1. Calibrated balancing valves.
   2. Master, thermostatic, water mixing valves.
   3. Manifold, thermostatic, water-mixing-valve assemblies.

B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

3.4 ADJUSTING

A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.

B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.

C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer’s Representative (COR).

3.5 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. Not used.

3.6 COMMISSIONING

Not used.

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Not used.

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SECTION 22 05 33
HEAT TRACING FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirement for supplying, installing, and testing of the electric heat tracing system of the plumbing piping. Freeze protection shall be utilized for domestic water piping in areas subject to freezing temperatures. Ice and snow melting shall be utilized for gutters, downspouts, roof drain bodies and roof drain leaders exposed to snow and ice accumulation.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Not used.

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

F. Section 22 07 11, PLUMBING INSULATION.

G. Not used.

H. Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. The Institute of Electrical and Electronic Engineers (IEEE):
515.1-2012.....Testing, Design, Installation, and Maintenance of Electrical Resistance Trace Heating for Commercial Applications

C. International Code Council, (ICC):
IPC-2018.....International Plumbing Code

D. National Fire Protection Association (NFPA):
70-2020.....National Electrical Code (NEC)

E. Underwriters' Laboratories, Inc. (UL):
508-2018.....Industrial Control Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 33, HEAT TRACING FOR PLUMBING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Rated capacity.
2. Length of cable.
3. Cable spacing.
4. Electrical power requirements.
5. Controls.
6. Enclosures.
7. Accessories.

D. The shop drawings shall include plans, sections, details, wiring diagrams, and attachments to other work. The wiring diagrams shall include power, signal, and control wiring.

E. Field quality control test reports shall be submitted.

F. Complete operating and maintenance manuals including wiring diagram, technical data sheets, information for ordering replaceable parts, and troubleshoot guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Not used.

H. Not used.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications: Ten years' experience in design, engineering, manufacture and support of specified system and components.

B. Product Requirements:
   1. Pipe or tank tracing cable assembly shall be factory assembled, immersed in water for a minimum of 12 hours, and then tested for insulation resistance, high potential breakdown and continuity before leaving the factory.
   2. Factory Mutual approved heating cable that has the same wattage per lineal foot (power output), throughout its entire length.
   3. UL Listed, thermostat and contactor panel.
   4. UL Listed Control/Monitor Panel.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

E. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 PLASTIC INSULATED SERIES RESISTANCE HEATING CABLES

A. The plastic insulated series resistance heating cables shall comply with IEEE 515.1.

B. The heating element shall be a single or dual strained resistor wire. Terminations shall be made with waterproof, factory assembled non heating leads with connectors at both ends.

C. The electrical insulated jacket shall be a minimum 0.10 mm (4.0 mil) polymeric with silicone jacket, ETFE or polyolefin. The cable cover shall be aluminum braid.

D. The maximum operating temperature shall be 150 degrees C (302 degrees F).

E. Maximum exposure temperature shall be 85 degrees C (185 degrees F).

F. The capacities and characteristics shall be:
   1. Maximum heat output 19.7 W/m (6 W/foot).
   2. Pipe Diameter: TBD
   3. Number of parallel cables: TBD
   4. Spiral wrap pitch: TBD.
   5. See electrical drawings for electrical characteristics.

2.2 SELF-REGULATING PARALLEL RESISTANCE HEATING CABLES

A. Self-regulating parallel resistance heating cables shall comply with IEEE 515.1.

B. The heating element shall be a pair of parallel No. 16 AWG nickel coated stranded copper bus wires embedded in cross linked conductive polymer core, which varies heat output in response to temperature along its length. Cables shall be terminated with waterproof, factory assembled non heating leads with connects at one and seal the opposite end watertight. The cable shall be capable of crossing over itself without overheating.

C. The electrical insulating jacket shall be flame-retardant polyolefin.

D. The cable cover shall be tinned copper and polyolefin outer jacket with UV inhibitor.

E. The maximum power on operating temperature shall be 65 degrees C (150 degrees F).

F. The maximum power off exposure temperature shall be 85 degrees C (185 degrees F).

G. The capacities and characteristics shall be:
   1. Maximum heat output 9.8 W/m (3.0 W/foot.
   2. Pipe Diameter: TBD.
   3. Number of parallel cables: TBD.
   4. Spiral wrap pitch: TBD.
   5. See electrical drawings for electrical characteristics.

2.3 CONSTANT WATTAGE RESISTANCE HEATING CABLES

A. Constant Wattage Resistance Heating Cables shall comply with IEEE 515.1.

B. The heating element shall be a pair of parallel No. 12 AWG, tinned stranded copper bus wires with single stranded resistor wire connected between bus wires. The heating element shall be terminated with waterproof, factory assembled non-heating leads with connectors at one end and seal the opposite end watertight.

C. The electrical insulating jacket shall be flame retardant fluoropolymer.

D. The cable cover shall be tinned copper braid and polyolefin outer jacket with UV inhibitor.

E. The maximum operating temperature shall be 200 degrees C (392 degrees F).

F. The maximum exposure temperature shall be 200 degrees C (392 degrees F).

G. The capacities and characteristics shall be:

1. Maximum heat output 13.1 W/m (4.0 W/foot.
2. Pipe Diameter: TBD.
3. Number of parallel cables: TBD.
4. Spiral wrap pitch: TBD.
5. See electrical drawings for electrical characteristics.

2.4 CONTROLS

A. Pipe mounting thermostats for Freeze protection shall have be a remote bulb unit with adjustable temperature range from minus 1 to 10 degrees C (34 to 50 degrees F). The thermostat shall be snap action, open-on-rise, single pole switch with minimum current rating adequate for the connected cable. The thermostat shall be remote bulb on capillary, resistance temperature device, or thermistor for direct sensing of pipe wall temperature. The control enclosure shall be corrosion resistant and waterproof.

B. The precipitation and temperature sensor for snow melting on roofs and in gutters shall be automatic based control with manual on, automatic, and standby/reset switches. The precipitation and temperature sensors shall sense the surface conditions of roof and/or gutters and shall be programmed to energize the cable as follows:

1. Temperature span between 1 to 7 degrees C (34 to 44 degrees F).
2. Adjustable delay off span between 30 and 90 minutes.
3. Following a two minute delay, the cables shall be energized if ambient temperature is below set-point and precipitation is detected.
4. The cables shall be de-energized upon detection of a dry surface plus a time delay of 15 minutes.

C. The enclosure shall be the NEMA 4X type.

D. A minimum 30 amp contactor shall be provided to energize cable or close other contactors. Provide relay with contacts to indicate operational

status, on/off, and for interface with central energy management and control system.

2.5 ACCESSORIES

A. Cable Installation Accessories: Fiberglass tape, heat-conductive putty, cable ties, silicone end seals and splice kits, and installation clips all furnished by manufacturer, or as recommended in writing by manufacturer.

B. Warning Labels: Shall comply with NFPA 70.

C. Warning Tape: Continuously printed "Electrical Tracing"; vinyl, at least 0.08 mm (3 mils) thick, and with pressure-sensitive, permanent, waterproof, self-adhesive back.

1. Width for Warning Tape on Pipes with Outside Dimension, Including Insulation, Less Than 150 mm (6 inches): 19 mm (3/4 inch) minimum.
2. Width for Warning Tape on Pipes with Outside Dimension, Including Insulation, 150 mm (6 inches) or Greater: 38 mm (1-1/2 inches) minimum.

PART 3 - EXECUTION

3.1 GENERAL

A. Inspect surfaces and substrates of electric heating cables for compliance with requirements of this specification. Ensure surfaces and pipes in contact with electric heating cables are free of burrs and sharp protrusions.

B. Notify COR if the existing substrate conditions are unsuitable for application of heating cables in accordance with manufacturer’s recommendations.

C. If the installation of the heat tracing is unsatisfactory, then the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 INSTALLATION

A. Electric heating cable shall be installed for the following applications:

1. Snow and ice melting on roofs, in gutters and downspouts, roof drain bodies, and roof drain leaders: heating cable.
2. Freeze protection of plumbing piping: heating cable.

B. Electric heating cable shall be installed across expansion, construction, and control joints according to the manufacturer’s

recommendations using cable protection conduit and slack cable to allow for movement without damage to cable.

C. The installation of electric heating cable for snow and ice melting on roofs, gutters and downspouts, and roof drain leaders shall be provided with clips furnished by the manufacturer that are compatible with roof, gutters and downspouts and roof drain leaders.

D. Electric heating cable for pipe freeze protection shall be installed according to the following:

1. Electric heating cables shall be installed after piping has been tested and before insulation is installed.
2. Electric heat cables shall be installed according to IEEE 515.1
3. Insulation shall be installed or applied over piping with electric cables. Refer to Section 22 07 11, PLUMBING INSULATION.
4. Warning tape shall be installed on pipe insulation where piping is equipped with electric heating cables.
5. Provide current transducer to monitor power in heating tape and monitor and alarm from BAS.

E. Field adjustable switches and circuit breaker trip ranges shall be set.

F. Heating cables including leads shall be protected from damage.

G. Equipment shall be grounded according to Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

H. Wiring shall be connected according to Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

3.3 TESTS

A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

B. Perform the following tests and inspections

1. Perform tests after cable installation but before application of coverings such as insulation, wall or ceiling construction, or concrete.
2. Test cables for electrical continuity and insulation integrity before energizing.
3. Test cables to verify rating and power input. Energize and measure voltage and current simultaneously.

C. Repeat tests for continuity, insulation resistance, and input power after applying thermal insulation on pipe-mounted cables.

D. If deficiency is found, Contractor shall correct all deficiencies at no addition cost or time to the Government.

E. Prepare test and inspection reports.

3.4 COMMISSIONING

A. NOT USED.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. NOT USED.

- - - E N D - - -

SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for the following:
   1. Plumbing piping and equipment.
   2. NOT USED.

B. Definitions:
   1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
   4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
   5. Concealed: Piping above ceilings and in chases, interstitial space, and pipe spaces.
   6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, interstitial spaces, unfinished pipe basement, crawl spaces and pipe basements are not considered finished areas.
   7. FSK: Foil-scrim-Kraft facing.
   8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
   9. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watts per square meter (BTU per hour per square foot).

b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.

11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
13. HWR: Hot water recirculating.
14. CW: Cold water.
15. SW: Soft water.
16. HW: Hot water.
17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS: Insulation material and insulation production method.

D. not used.

E. not used.

F. not used.

G. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

H. not used.

I. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.

J. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Hot and cold water piping.

K. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

L. Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING: Insulation over heating cables.

M. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

N. Section 23 21 13, HYDRONIC PIPING: electrical heat tracing systems.

O. Section 26 32 13, ENGINE GENERATORS: Exhaust stacks and muffler.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

B209-2014.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-2011.....Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-2007 (R2013).....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C450-2008 (R2014).....Standard Practice for Fabrication of Thermal Insulating Fitting Covers for NPS Piping, and Vessel Lagging

Adjunct to C450.....Compilation of Tables that Provide Recommended Dimensions for Prefab and Field Thermal Insulating Covers, etc.

C533-2013.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534/C534M-2014.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-2015.....Standard Specification for Mineral Fiber Pipe Insulation

C552-2014.....Standard Specification for Cellular Glass Thermal Insulation

C553-2013.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C591-2013.....Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation

C680-2014.....Standard Practice for Estimate of the Heat Gain or Loss and the Surface Temperatures of

Insulated Flat, Cylindrical, and Spherical Systems by Use of Computer Programs

C612-2014.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126-2014.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-2012.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

C1710-2011.....Standard Guide for Installation of Flexible Closed Cell Preformed Insulation in Tube and Sheet Form

D1668/D1668M-1997a (2014)e1 Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-2015a.....Standard Test Method for Surface Burning Characteristics of Building Materials

E2231-2015.....Standard Practice for Specimen Preparation and Mounting of Pipe and Duct Insulation to Assess Surface Burning Characteristics

C. Federal Specifications (Fed. Spec.):

L-P-535E-1979.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

D. International Code Council, (ICC):

IMC-2012.....International Mechanical Code

E. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-1990....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (2)-1987...Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-PRF-19565C (1)-1988.Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-1987.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

F. National Fire Protection Association (NFPA):

90A-2015.....Standard for the Installation of Air-Conditioning and Ventilating Systems

G. Underwriters Laboratories, Inc (UL):

723-2008 (R2013).....Standard for Test for Surface Burning Characteristics of Building Materials

1887-2004 (R2013).....Standard for Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics

H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available from NAIMA with free download; https://insulationinstitute.org/tools-resources/

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used and state surface burning characteristics.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
   e. Make reference to applicable specification paragraph numbers for coordination.
   f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.

E. Samples:

not used.

F. not used.

1.5 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.11.2.6, parts of which are quoted as follows:

> **4.3.3.1** Pipe and duct insulation and coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.
>
> 4.3.3.3 Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).
>
> 4.3.11.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.
>
> 4.3.11.2.6.8 Smoke detectors shall not be required to meet the provisions of Section 4.3.

2. Test methods: ASTM E84, UL 723, and ASTM E2231.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer, description of the material, and the production date or code.

D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2025 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test

results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

1.7 STORAGE AND HANDLING OF MATERIAL

A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m^3 (nominal 3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).

B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m^3 (nominal 1 pcf), k = 0.045 (0.31) , Class B-5, Density 32 kg/m^3 (nominal 2 pcf), k = 0.04 (0.27), at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F).

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (446 degrees F) with an all service vapor retarder jacket (ASJ) and with polyvinyl chloride (PVC) premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (842 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

A. Preformed (molded) pipe insulation, ASTM C1126, Type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket (ASJ) and with PVC premolded fitting covering.

B. Equipment Insulation, ASTM C1126, Type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees

C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket (ASJ).

2.4 CELLULAR GLASS CLOSED-CELL

A. Comply with Standard ASTM C552, density 120 kg/m^3 (7.5 pcf) nominal, k = 0.033 (0.29) at 24 degrees C (75 degrees F).

B. Pipe insulation for use at process temperatures below ambient air to 482 degrees C (900 degrees F) with or without all service vapor retarder jacket (ASJ).

C. Pipe insulation for use at process temperatures for pipe and tube below ambient air temperatures or where condensation control is necessary are to be installed with a vapor retarder/barrier system of with or without all service vapor retarder sealed jacket (ASJ) system. Without ASJ shall require all longitudinal and circumferential joints to be vapor sealed with vapor barrier mastic.

D. Cellular glass thermal insulation intended for use on surfaces operating at temperatures between –268 and 482 degrees C (–450 and 900 degrees F). It is possible that special fabrication or techniques for pipe insulation, or both, shall be required for application in the temperature range from 121 to 427 degrees C (250 to 800 degrees F).

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

A. Preformed (fabricated) pipe insulation, ASTM C591, Type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with PVC premolded fitting covers.

B. Equipment and duct insulation, ASTM C591, Type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

A. ASTM C534/C534M, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (199 degrees F). Under high humidity exposures for condensation control an external vapor retarder/barrier jacket is required. Consult ASTM C1710.

2.7 CALCIUM SILICATE

A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

C. Equipment Insulation: ASTM C533, Type I and Type II.

D. Characteristics:

Insulation Characteristics		
ITEMS	**TYPE I**	**TYPE II**
Surface Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m^3 (lb/ ft3)	240 (15)	352 (22)
Thermal conductivity: Min W/ m K (Btu in/h ft^2 degrees F)@ mean temperature of 93 degrees C (199 degrees F)	0.065 (0.45)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.8 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.

B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.

D. Except for flexible elastomeric cellular thermal insulation (not for high humidity exposures), field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air

(i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.)in high humidity locations. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Except for cellular glass thermal insulation, when all longitudinal and circumferential joints are vapor sealed with a vapor barrier mastic or caulking, vapor barrier jackets may not be provided. For aesthetic and physical abuse applications, exterior jacketing is recommended. Otherwise field applied vapor barrier jackets shall be provided, in addition to the applicable specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

F. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2070 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.

H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated or with cut aluminum gores to match shape of fitting and of 0.6 mm (0.024 inch) minimum thickness aluminum. Aluminum fittings shall be of same construction with an

internal moisture barrier as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands with wing seals shall be installed on all circumferential joints. Bands shall be 15 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.9 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	**Insert Blocks mm (inches)**
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C (300 degrees F)), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

2.10 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
D. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.
E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.
F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.
C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.
D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.
E. Tacks, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

2.12 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt or white resin treated).
B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.
C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
F. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F)

and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

2.13 FIRESTOPPING MATERIAL

A. Other than pipe insulation, refer to Section 07 84 00, FIRESTOPPING.

2.14 FLAME AND SMOKE

A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer’s Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.

C. not used.

D. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A).

E. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

F. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1 inch) in length at every vapor stop shall be sealed with appropriate

vapor barrier sealant. Bio-based materials shall be utilized when possible.

G. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.

H. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer coating (caution about coating’s maximum temperature limit) or jacket material.

I. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

J. Plumbing work not to be insulated unless otherwise noted:
   1. Piping and valves of fire protection system.
   2. Chromium plated brass piping.
   3. Water piping in contact with earth.
   4. Distilled water piping.

K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.

L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

M. Firestop Pipe insulation:
   1. Provide firestopping insulation at fire and smoke barriers through penetrations. Firestopping insulation shall be UL listed as defined in Section 07 84 00, FIRESTOPPING.
   2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
      a. Pipe risers through floors
      b. Pipe chase walls and floors

c. Smoke partitions

d. Fire partitions

e. Hourly rated walls

N. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (3/4 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipe insulations. Provide freeze protection for cold water make-up piping and equipment where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

O. Provide vapor barrier systems as follows:

1. All piping exposed to outdoor weather.

2. All interior piping conveying fluids exposed to outdoor air (i.e. in pipe basement, ventilated (not air conditioned) spaces, etc.)/ below ambient air temperature / in high humidity locations.

P. Provide metal jackets over insulation as follows:

1. All plumbing piping exposed to outdoor weather.
2. Piping exposed in building, within 1829 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets except for cold pipe or tubing applications. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
3. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

Q. Provide PVC jackets over insulation as follows:

1. Piping exposed in building, within 1829 mm (6 feet) of the floor, on piping that is not precluded in previous sections.
2. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Vapor retarder faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. (Bio-based materials shall be utilized when possible.) Butt insulation edges tightly and seal all joints with laps and butt

strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.

2. Plain unfaced board:
   a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
   b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowelled to a smooth finish.
   c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with vapor retarder ASJ or FSK. Seal all facings, laps, and termination points and do not use staples or other attachments that may puncture ASJ or FSK.
   a. Water filter, chemical feeder pot or tank.
   b. Pneumatic, cold storage water and surge tanks.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with unsealed ASJ or FSK.
   a. Domestic water heaters and hot water storage tanks (not factory insulated).
   b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.

B. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe, aligning all longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation except for cold piping. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide cellar glass inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.

2. Contractor's options for fitting, flange and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 15 degrees C (60 degrees F) or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts surface temperature of above 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Provide mitered preformed insulation of the same type as the installed straight pipe insulation for pipe temperatures below 4 degrees C (40 degrees F). Secure first layer of mineral fiber insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
   c. Factory preformed, ASTM C547 or fabricated mitered sections, joined with adhesive or (hot only) wired in place. (Bio-based materials shall be utilized when possible.) For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 15 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
   d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

C. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided, exterior only, for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the ASTM E84 or UL 723 surface burning characteristics requirements of maximum 25/50 indexes in paragraph "Quality Assurance".
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together.
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.

8. Condensation control insulation: Minimum 25 mm (1 inch) thick for all pipe sizes depending on high humidity exposures.
   a. Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
   b. Waste piping from electric water coolers and icemakers to drainage system.
   c. Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment (including trap) to main vertical waste pipe.
   d. not used.
   e. not used.
   f. Reagent grade water piping.
   g. Cold water piping, exterior only.

D. Cellular Glass Insulation:
   1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
   2. Underground piping other than or in lieu of that specified in Section 22 11 00, FACILITY WATER DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impreganted glass fabric, bituminous mastic and outside protective plastic film.
      a. 75 mm (3 inches) thick for hot water piping.
      b. As scheduled at the end of this section for chilled water piping.
      c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
      d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
      e. Underground insulation shall be inspected and approved by the COR as follows:
         1) Insulation in place before coating.
         2) After coating.
      f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.

g. All piping up to 482 degrees C (900 degrees F) requiring protection from physical heavy contact/abuse including in mechanical rooms and exposures to the public.

3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ.

E. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping and equipment for temperature up to 149 degree C (300 degree F).
2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.
3. Install insulation with all joints tightly butted (except expansion) joints in hot applications). Provide insulation contractions joints for very cold process temperatures.
4. If insulation thickness exceeds 65 mm (2-1/2 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Stainless steel banding shall be used for cold applications to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane or polyisocyanurate spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape. Bio-based materials shall be utilized when possible.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either

adhesive or caulking (except for periodic slip joints). Bio-based materials shall be utilized when possible.

9. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph "Quality Assurance". Refer to paragraph “General Requirements” for items not to be insulated.
10. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

F. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer. External vapor barrier jacketing may be required for expected or anticipated high humidity exposures. See ASTM C1710.
2. Pipe and tubing insulation:
   a. Use proper size material. Do not stretch or strain insulation.
   b. To avoid undue compression of insulation, use supports as recommended by the elastomeric insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
   c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Bio-based materials shall be utilized when possible.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

G. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant.

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1-1/4 to 3)	100-200 (4 to 8)	Greater than 200 (8)

93-260 degrees C (199-500 degrees F)(HPS, HPR)	100(4)	125(5)	150(6)	Greater than 150(6)

2. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

3.3 COMMISSIONING

A. Not used.

3.4 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	**Insulation Material**	**Less than 25 (1)**	**25 – 32 (1 – 1¼)**	**38 – 75 (1½ - 3)**	**100 (4) and Greater**
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only) (exterior locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Cellular Glass Thermal	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-15 degrees C (40-60 degrees F) (//Ice water piping//	Rigid Cellular Phenolic Foam (Above ground piping only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)

	(exterior locations only)				
4-15 degrees C (40-60 degrees F) (//Ice water piping//	Polyiso-cyanurate Closed-Cell Rigid(Exterior Locations only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
(4-15 degrees C (40-60 degrees F) (//Ice water piping//)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
4-15 degrees C (40-60 degrees F) (//Ice water piping//	Cellular Glass Thermal	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

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SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. not used.

E. Section 07 84 00, FIRESTOPPING.

F. Section 07 92 00, JOINT SEALANTS.

G. Section 09 91 00, PAINTING.

H. not used.

I. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

J. Section 22 07 11, PLUMBING INSULATION.

K. not used.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

A13.1-2007 (R2013).....Scheme for Identification of Piping Systems

B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300

B16.9-2012.....Factory-Made Wrought Buttwelding Fittings

B16.11-2011.....Forged Fittings, Socket-Welding and Threaded

B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings

B16.15-2013 .....Cast Copper Alloy Threaded Fittings: Classes 125 and 250

B16.18-2012.....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500

ASME Boiler and Pressure Vessel Code -

BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications

C. American Society of Sanitary Engineers (ASSE):

1010-2004.....Performance Requirements for Water Hammer Arresters

D. American Society for Testing and Materials (ASTM):

A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable Iron Castings

A53/A53M-2012.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A183-2014.....Standard Specification for Carbon Steel Track Bolts and Nuts

A269/A269M-2014e1.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A312/A312M-2015.....Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

A403/A403M-2014.....Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings

A536-1984 (R2014).....Standard Specification for Ductile Iron Castings

A733-2013.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

B32-2008 (R2014).....Standard Specification for Solder Metal

B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B61-2008 (R2013).....Standard Specification for Steam or Valve Bronze Castings

B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings

B75/B75M-2011.....Standard Specification for Seamless Copper Tube

B88-2014.....Standard Specification for Seamless Copper Water Tube
B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications
B687-1999 (R2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
C919-2012.....Standard Practice for Use of Sealants in Acoustical Applications
D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
D2000-2012.....Standard Classification System for Rubber Products in Automotive Applications
D2564-2012.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems
D2657-2007.....Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings
D2855-1996 (R2010).....Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings
D4101-2014.....Standard Specification for Polypropylene Injection and Extrusion Materials
E1120-2008.....Standard Specification for Liquid Chlorine
E1229-2008.....Standard Specification for Calcium Hypochlorite
F2389-2010.....Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems
F2620-2013.....Standard Practice for Heat Fusion Joining of Polyethylene Pipe and Fittings
F2769-2014.....Standard Specification for Polyethylene of Raised Temperature (PE-RT) Plastic Hot and Cold-Water Tubing and Distribution Systems

E. American Water Works Association (AWWA):

C110-2012.....Ductile-Iron and Gray-Iron Fittings
C151-2009.....Ductile Iron Pipe, Centrifugally Cast
C153-2011.....Ductile-Iron Compact Fittings

C203-2008.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied

C213-2007.....Fusion-Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines

C651-2014.....Disinfecting Water Mains

F. American Welding Society (AWS):

A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and Braze Welding

G. International Code Council (ICC):

IPC-2012.....International Plumbing Code

H. Manufacturers Specification Society (MSS):

SP-58-2009.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation

SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends for General Service

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

I. NSF International (NSF):

14-2015.....Plastics Piping System Components and Related Materials

61-2014a.....Drinking Water System Components – Health Effects

372-2011.....Drinking Water System Components – Lead Content

J. Plumbing and Drainage Institute (PDI):

PDI-WH 201-2010.....Water Hammer Arrestors

K. Department of Veterans Affairs:

H-18-8-2013.....Seismic Design Handbook

H-18-10.....Plumbing Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. All items listed in Part 2 - Products.

D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

E. Not used.

F. Not used.

1.5 QUALITY ASSURANCE

A. A certificate shall be submitted prior to welding of steel piping showing the Welder’s certification. The certificate shall be current and no more than one year old. Welder’s qualifications shall be in accordance with ASME BPVC Section IX.

B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.

C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.

D. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 SPARE PARTS

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2025 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier's letterhead.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.

B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS

A. From inside face of exterior wall to approximately 1500 mm (5 feet) outside of building and underground inside building, material to be the same for the size specified inside the building.

B. 75 mm (3 inch) Diameter and Greater: Ductile iron, AWWA C151, 2413 kPa (350 psig) pressure class, exterior bituminous coating, and cement lined. Bio-based materials shall be utilized when possible. Provide flanged and anchored connection to interior piping.

C. Under 75 mm (3 inch) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings are as specified in paragraph "Above Ground (Interior) Water Piping". Use brazing alloys, AWS A5.8M/A5.8, Classification BCuP.

D. Flexible Expansion Joint: Ductile iron with ball joints rated for 1725 kPa (250 psig) working pressure conforming to AWWA C153, capable of deflecting a minimum of 20 degrees in each direction. Flexible expansion joint size shall match the pipe size it is connected to and shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of AWWA C213 and shall be factory tested with a 1500-volt spark test. Flexible expansion joint shall have flanged connections conforming to AWWA C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene. The flexible expansion fitting shall not expand or exert an axial thrust under internal water pressure. Provide piping joint restraints at each mechanical joint end connection and piping restraints at the penetration of the building wall. The restraints shall be provided to address the developed thrust at the change of piping direction.

2.3 ABOVE GROUND (INTERIOR) WATER PIPING

A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless steel, ASTM A312, schedule 40 shall be used.

B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.

2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kPa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press-connect fittings for copper pipe and tube **are prohibited**. See Plumbing Design Manual for additional information.
4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.

C. Fittings for Stainless Steel:
1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ASME B16.9.
2. Grooved fittings, stainless steel, Type 316, Schedule 40, conforming to ASTM A403/A403M. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, 4138 kPa (600 psig), ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.

E. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.

F. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BAg series for copper to steel joints.

G. Re-agent Grade Water Piping and Dialysis Water Piping:
1. Polypropylene, ASTM F2389, Schedule 80 pressure pipe without additions of modifiers, plasticizers, colorants, stabilizers or

lubricants. Bio-based materials shall be utilized when possible. This virgin un-plasticized pipe and fittings shall transport 10 megohm water with no loss of purity. Provide socket or butt end fittings with ASTM D2657 heat fusion joints.

2. Polyethylene, ASTM F2769, Schedule 80, food and medical grade, capable of transporting 10 megohm water with no loss of purity. Processed by continuous compression molding without the addition of fillers, polymer modifiers or processing aids. Uniform color with no cracks, flaws, blisters or other imperfections in appearance. Provide ASTM D2657 or ASTM F2620 heat fusion butt welded joints. In accordance with manufacturer's recommendations, provide continuous channel support under all horizontal piping.
3. Reverse Osmosis (RO) Water Piping:
   a. Low Pressure Feed, Reject and Recycle Piping: Less than or equal to 520 kPa (75 psig): ASTM D1785, Schedule 80 PVC, ASTM D2855 socket welded and flanged.
   b. RO Product Tubing from each Membrane Housing: ASTM D1785, Schedule 80 PVC, ASTM D2855 socket welded and flanged.
   c. Low Pressure Control and Pressure Gage Tubing: Polyethylene.
   d. High Pressure Reject and Recycle Piping: Greater than 520 kPa (75 psig): ASTM A269/A269M, Type 304 schedule 10 stainless steel with butt welded joints.
   e. High Pressure Control and Pressure Gage Tubing: 6895 kPa (1000 psig) burst nylon.

2.4 EXPOSED WATER PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment, and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. Pipe: ASTM B43, standard weight.
   2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.
   3. Nipples: ASTM B687, Chromium-plated.
   4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.5 ETHYLENE OXIDE (ETO) STERILIZER WATER SUPPLY PIPING

A. Stainless steel, ASTM A312, Schedule 10 with stainless-steel butt-welded fittings. Provide on sterilizer water supply.

2.6 TRAP PRIMER WATER PIPING

A. Pipe: Copper tube, ASTM B88, type K, hard drawn.

B. Fittings: Bronze castings conforming to ASME B16.18 Solder joints.

C. Solder: ASTM B32 alloy type Sb5. Provide non-corrosive flux.

2.7 STRAINERS

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Less than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and greater, cast iron or semi-steel.

2.8 DIELECTRIC FITTINGS

A. Provide dielectric couplings or unions between pipe of dissimilar metals.

2.9 STERILIZATION CHEMICALS

A. Hypochlorite: ASTM E1229.

B. Liquid Chlorine: ASTM E1120.

2.10 WATER HAMMER ARRESTER

A. Closed copper tube chamber with permanently sealed 413 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N 0-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010. Access shall be provided where devices are concealed within partitions or above ceilings. Size and install in accordance with PDI-WH 201 requirements. Provide water hammer arrestors at:

1. All solenoid valves.
2. All groups of two or more flush valves.
3. All quick opening or closing valves.
4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
3. All pipe runs shall be laid out to avoid interference with other work/trades.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
   a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
   b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
   c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      1) Solid or split un-plated cast iron.
      2) All plates shall be provided with set screws.
      3) Pipe Hangers: Height adjustable clevis type.
      4) Adjustable Floor Rests and Base Flanges: Steel.
      5) Concrete Inserts: "Universal" or continuous slotted type.
      6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
      7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
      8) Rollers: Cast iron.
      9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.

10) Hangers and supports utilized with insulated pipe and tubing shall have 180-degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.
11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.

6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
   a. Firestopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the firestopping materials.
   b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

c. Acoustical sealant: Where pipes pass through sound rated walls, seal around the pipe penetration with an acoustical sealant that is compliant with ASTM C919.

B. Domestic Water piping shall conform to the following:

1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot and cold water circulating lines with no traps.
2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.

B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gauge shall have 1 psig increments.

C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 1380 kPa (200 psig) gage during inspection and prove tight.

D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

E. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

3.3 STERILIZATION

A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.

B. Use liquid chlorine or hypochlorite for sterilization.

3.4 COMMISSIONING

A. not used.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

B. not used.

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SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Not used.

E. Not used.

F. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.

G. Section 07 92 00, JOINT SEALANTS: Sealant products.

H. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.

I. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

J. Section 22 07 11, PLUMBING INSULATION.

K. Not used.

L. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

M. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

A13.1-2007.....Identification of Piping Systems
A112.36.2M-1991.....Cleanouts
A112.6.3-2019.....Floor and Trench Drains
B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
B16.1-2015.....Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250
B16.4-2016.....Grey Iron Threaded Fittings Classes 125 and 250
B16.15-2018.....Cast Copper Alloy Threaded Fittings, Classes 125 and 250
B16.18-2018.....Cast Copper Alloy Solder Joint Pressure Fittings
B16.21-2016.....Nonmetallic Flat Gaskets for Pipe Flanges
B16.22-2018.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
B16.23-2016.....Cast Copper Alloy Solder Joint Drainage Fittings: DWV
B16.24-2016.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500
B16.29-2017.....Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings: DWV
B16.39-2014.....Malleable Iron Threaded Pipe Unions Classes 150, 250, and 300
B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)

C. American Society of Sanitary Engineers (ASSE):

1001-2017.....Performance Requirements for Atmospheric Type Vacuum Breakers
1018-2001.....Performance Requirements for Trap Seal Primer Valves – Potable Water Supplied

1044-2015.....Performance Requirements for Trap Seal Primer Devices – Drainage Types and Electronic Design Types

1079-2012.....Performance Requirements for Dielectric Pipe Unions

D. American Society for Testing and Materials (ASTM):

A53/A53M-2018.....Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated, Welded and Seamless

A74-2017.....Standard Specification for Cast Iron Soil Pipe and Fittings

A888-2018a.....Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

B32-2008(R2014).....Standard Specification for Solder Metal

B43-2015.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B88-2016.....Standard Specification for Seamless Copper Water Tube

B306-2013.....Standard Specification for Copper Drainage Tube (DWV)

B687-1999(R2016).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples

B813-2016.....Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube

B828-2016.....Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings

C564-2014.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2321-2018.....Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications

D2564-2012(R3018).....Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems

D2665-2014.....Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

D2855-2015.....Standard Practice for Two-Step (Primer and Solvent Cement) Method of Joining Poly(Vinyl Chloride) (PVC) or Chlorinated Poly (Vinyl Chloride) CPVCP Pipe and Piping Components with Tapered Sockets

D5926-2015.....Standard Specification for Poly(Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems

F402-2018.....Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings

F477-2014.....Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F1545-2015e1.....Standard Specification for Plastic-Lined Ferrous Metal Pipe, Fittings, and Flanges

E. Cast Iron Soil Pipe Institute (CISPI):

2006.....Cast Iron Soil Pipe and Fittings Handbook

301-2012.....Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

310-2012.....Specification for Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

F. Copper Development Association, Inc. (CDA):

A4015-14/19.....Copper Tube Handbook

G. International Code Council (ICC):

IPC-2018.....International Plumbing Code

H. Manufacturers Standardization Society (MSS):

SP-123-2018.....Non-Ferrous Threaded and Solder-Joint Unions for Use with Copper Water Tube

I. National Fire Protection Association (NFPA):

70-2020.....National Electrical Code (NEC)

J. Underwriters' Laboratories, Inc. (UL):

508-99 (R2013).....Standard For Industrial Control Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Piping.
2. Floor Drains.
3. Grease Removal Unit.
4. Cleanouts.
5. Trap Seal Protection.
6. Penetration Sleeves.
7. Pipe Fittings.
8. Traps.
9. Exposed Piping and Fittings.

D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

F. Not used.

G. Not used.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more

information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

B. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings.

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
   a. Pipe buried in or in contact with earth.
   b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
   c. Interior waste and vent piping above grade.
2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. Polyvinyl Chloride (PVC)

not used.

2.2 PUMP DISCHARGE PIPING

A. Galvanized steel pump discharge pipe and fittings:

1. Galvanized steel pipe shall be Schedule 40 weight class conforming to ASTM A53/A53M, with square cut grooved or threaded ends to match joining method.
2. Fittings shall be Class 125, gray-iron threaded fittings conforming to ASME B16.4.
3. Unions shall be Class 150 hexagonal-stock body with ball and socket, metal to metal, bronze seating surface, malleable iron conforming to ASME B16.39 with female threaded ends.
4. Flanges shall be Class 125 cast iron conforming to ASME B16.1.
   a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
   b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.

B. Copper pump discharge pipe and fittings:

1. Copper tube shall be hard drawn Type L conforming to ASTM B88.
2. Fittings shall be cast copper alloy conforming to ASME B16.18 or wrought copper conforming to ASME B16.22 with solder joint ends.
3. Unions shall be copper alloy, hexagonal stock body with ball and socket, metal to metal seating surface conforming to MSS SP-123 with female solder-joint or threaded ends.
4. Flanges shall be Class 150, cast copper conforming to ASME B16.24 with solder-joint end.
   a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
   b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.
5. Solder shall be lead free, water flushable flux conforming to ASTM B32 and ASTM B813.

2.3 EXPOSED WASTE PIPING

A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. The Pipe shall meet ASTM B43, regular weight.
2. The Fittings shall conform to ASME B16.15 or ASTM D2665.
3. Nipples shall conform to ASTM B687, Chromium-plated.
4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.4 SPECIALTY PIPE FITTINGS

A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
   1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
   2. Not used.
   3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.

B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.

C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.5 CLEANOUTS

A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.

B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated in the contract document and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule.

Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.6 FLOOR DRAINS

A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening shall not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a flashing membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.

B. Type B (FD-B) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom for large debris. The grate shall be 175 mm (7 inches) minimum.

C. Type C (FD-C) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty nickel bronze adjustable strainer with round or square grate of 150 mm (6 inches) width or diameter minimum for toilet rooms, showers and kitchens.

D. Type D (FD-D) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type D floor drain shall have a cast iron body with flange for membrane type flooring, integral reversible clamping device, seepage openings and 175 mm (7 inch) diameter or square satin nickel bronze or satin bronze strainer with 100 mm (4 inch) flange for toilet rooms, showers and kitchens.

E. Type E (FD-E) floor drain shall comply with ASME A112.6.3. The type E floor drain shall have a heavy, cast iron body, double drainage pattern, heavy non-tilting ductile iron grate not less than 300 mm (12 inches) square, removable sediment bucket. Clearance between body and

bucket shall be ample for free flow of waste water. For traffic use, an extra heavy duty load classification ductile iron grate shall be provided.

F. Type F (FD-F) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type F floor drain shall be have a cast iron body with flange, integral reversible clamping device, seepage openings and a 228 mm (9 inch) two-piece satin nickel-bronze or satin bronze strainer for use with seamless vinyl floors in toilet rooms and showers.

G. Type G (FD-G) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type G floor drain shall have a cast iron body, shallow type with double drainage flange and removable, perforated aluminum sediment bucket. The type G drain shall have all interior and exposed exterior surfaces coated with acid resistant porcelain enamel finish. The floor drain shall have a clamping device. The frame and grate shall be nickel bronze. The grate shall be approximately 200 mm (8 inches) in diameter. The space between body of drain and basket shall be sufficient for free flow of waste water.

H. Type H (FD-H) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type H drain shall have a cast iron body, double drainage pattern, without sediment bucket but with loose set nickel bronze grate, secondary strainer, and integral clamping collar. The grate shall be 300 mm (12 inches) in diameter or 300 mm (12 inches) square. The drain body shall be 150 mm (6 inches) deep.

I. Type I (FD-I) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type I floor drain shall have a cast iron body, wide flange for seamless floor, double drainage pattern, with all interior surfaces and exposed exterior surfaces provided with acid resistant enamel finish for sanitary areas. The type I floor drain shall have a clamping device, secured nickel bronze rim, aluminum enameled finish sediment basket with, perforations with not less than 19,300 square mm (30 square inches) of free area. The sediment basket shall be approximately 100 mm (4 inches) deep, and be provided with grips for easy handling. The floor drain shall be provided with a loose-set, nickel bronze grate approximately 300 mm (12 inches) square and of sufficient strength to support pedestrian traffic. Ample space between

body of drain and sediment basket shall be provided for free flow of waste liquids.

J. Type J (FD-J) floor drain shall comply with ASME A112.6.3. The type J floor drain shall be a flushing rim drain with heavy duty cast iron body, double drainage pattern with flushing rim and clamping device. The nickel bronze grate shall be approximately 280 mm (11 inches) in diameter and flush with floor. A deep-seal P-trap shall be attached to drain. The body and trap shall have pipe taps for water supply connections.
   1. Drain Flange: Flange for synthetic flooring.
   2. Flush Valve: Large diaphragm flushometer, exposed, side oscillating handle. For the flush valve mounting and installation detail, see the detail indicated in the contract documents.

K. Type K (FD-K) floor drain shall comply with ASME A112.6.3. The type K floor drain shall be a flushing Rim Drain with heavy duty cast iron body, double drainage pattern with flushing rim and clamping device. Solid bronze gasketed grate shall be approximately 280 mm (11 inches) in diameter, flush with floor. A deep-seal P-trap shall be attached to drain. Body and trap shall have pipe taps for water supply connections.
   1. 1. Drain Flange: Flange for synthetic flooring.
   2. 2. Flush Valve: Large diaphragm flushometer, exposed, side oscillating handle.

L. Type L (FD-L) floor drain shall comply with ASME A112.6.3. The type L floor drain shall be a flushing rim drain with heavy cast iron body, double drainage pattern with flushing rim and clamping device. Solid bronze gasketed grate shall be approximately 280 mm (11 inches) in diameter, with 50 mm (2 inch) length of 20 mm (3/4 inch) brass pipe brazed or threaded into the center of the solid grate. Pipe shall be threaded and provided with a brass cap with inter gasket (neoprene) to provide a gas tight installation. A deep-seal P-trap shall be attached to drain. Body and trap shall have pipe taps for water supply connections. Used in dialysis rooms.
   1. Drain Flange: Flange for synthetic flooring.

   2. Cystoscopy Rooms:
      a. Flush Valve: The flush valves shall be large diaphragm type flushometer, solenoid operated with a single-circuit timer. Mount in valve cabinet.

b. Operation: Valve solenoid shall be cycled by a single-circuit timer set to operate flush valve at five minute intervals. Timer shall be electrically connected to an "on-off" toggle switch and be provided with pilot light. Timer and flush valve shall operate only when timer/valve switch is in the "on" position.

c. Valve Cabinets:

1) General: Sheet metal not lighter than 1.6 mm thick (16 gauge), size as required, rigidly assembled with joints welded, and punched or drilled for passage of required pipes and services. Provide anchors for fastening cabinet in place. Front shall be flush with wall finish and shall have flush fitting, hinged doors, with latch. Door shall be arranged to not offer any obstruction when open.

2) Doors and Trim: Flush with front of cabinet, constructed of not lighter than number 2.7 mm thick (12 gauge) steel. Doors shall open through 180 degrees and be provided with two butt hinges or continuous hinge. Latch shall be provided by manufacture of cabinet.

3) Painting: Prime and finish painting is specified under Section 09 91 00, PAINTING.

M. Type M (FD-M) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type M floor drain shall have a cast iron body, nickel bronze adjustable funnel strainer and clamping device. Funnel strainer shall consist of a perforated floor-level square or round grate and funnel extension for indirect waste. Cut-out grate below funnel. Minimum dimensions as follows:

1. Area of strainer and collar – 23,000 square mm (36 square inches).
2. Height of funnel – 95 mm (3-3/4 inches).
3. Diameter of lower portion of funnel – 50 mm (2 inches).
4. Diameter of top portion of funnel – 100 mm (4 inches).
5. Provide paper collars for construction purposes.

N. Type N (FD-N) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type N floor drain shall have a cast iron body, wide flange for seamless floors, double drainage pattern, with all interior and exposed exterior surfaces provided with acid resistant enamel finish for sanitary areas. The type N floor drain shall have a clamping device, secured nickel bronze rim, aluminum enameled finish sediment basket, perforated with not less than 9,000 square mm (14 square

inches) of free area and approximately 50 mm (2 inches) deep. The sediment bucket shall be provided with grips for easy handling. The loose-set, nickel bronze grate approximately 200 mm (8 inches) shall be round and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.

O. Type O (FD-O) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type O floor drain shall have a cast iron body, double drainage pattern, clamping device, less grate and sediment basket but with dome type secondary strainer. The drain shall be 300 mm (12 inches) in diameter or 300 mm (12 inches) square and approximately 150 mm (6 inches) deep. The interior and exposed exterior surfaces shall have an acid resisting, enamel finish for sanitary areas.

P. Type P (FD-P) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type P floor drain shall have a cast iron body, double drainage pattern, with all interior and exposed exterior surfaces provided with acid resistant enamel finish for sanitary areas. The type P floor drain shall have a clamping device, secured nickel bronze rim, an aluminum enameled finish sediment basket perforated with not less than 27,000 square mm (42 square inches) of free area and approximately 100 mm (4 inches) deep. The sediment bucket shall be provided with grips for easy handling. The loose-set, nickel bronze grate shall be approximately 7,700 square mm (12 square inches) and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.

Q. Type R (FD-R) floor drain shall comply with ASME A112.6.3. The type R floor drain shall have a cast iron body, double drainage pattern and clamping device, less grate and sediment basket but with dome type secondary strainer. The drain shall be 200 mm (8 inches) in diameter or 200 mm (8 inches) square and approximately 150 mm (6 inches) deep. The interior and exposed exterior surfaces and rim shall have an acid resisting finish for indirect waste in sanitary areas.

R. Type S (FD-S) floor sink shall comply with ASME A112.6.3. The type S floor sink shall be constructed from type 304 stainless steel and shall be 300 mm (12 inches) square, and 200 mm (8 inches deep). The interior surface shall be polished. The double drainage flange shall be provided

with weep holes, internal dome strainer, and heavy duty non-tilting loose set grate. A clamping device shall be provided.

S. Type T (FD-T) floor drain shall comply with ASME A112.6.3. The type T drain shall be Funnel Type, chemical resistant floor drain with integral p-trap. Double drainage pattern floor drain shall have an integral seepage pan for embedding in floor and weep holes to provide adequate drainage from pan to drain pipe. Floor drain shall be polypropylene, flame retardant, Schedule 40 or 80. An outlet of floor drain shall be suitable for properly jointing perforated or slotted floor-level grate and funnel extension. Cut-out grate below funnel. Minimum dimensions as follows:
   1. Height of funnel – 95 mm (3-3/4 inches).
   2. Diameter of lower portion of funnel – 50 mm (2 inches).
   3. Diameter of top portion of funnel – 100 mm (4 inches).

T. Type V (FD-V) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3 The type V floor drain shall have an oval funnel and cast iron body. Funnel strainer shall consist of a slotted cast iron floor-level grate funnel extension. Cut-out grate below funnel. Minimum dimensions as follows:
   1. Area of strainer and collar – 23,000 square mm (36 square inches).
   2. Height of funnel – 95 mm (3-3/4 inches).
   3. Funnel size - 90 by 228 mm (3-1/2 by 9 inches).

U. Type W (FD-W) Open Sight Drains (OSDs) for clear water wastes only:
   1. OSD’s shall be the cast iron open hub type.
   2. A cast iron drain standpipe shall be utilized for equipment with a high rate of discharge.

V. Type X (FD-X) floor drain shall comply with ASME A112.6.3. The type X floor drain shall be a chemical resistant floor drain and integral p-trap. Double drainage pattern floor drain shall have integral seepage pan for embedding in floor and weep holes to provide adequate drainage from pan to drain pipe. Floor drain shall be polypropylene, flame retardant, Schedule 40 or 80. An outlet of floor drain shall be suitable for properly joining a perforated or slotted floor level grate.

W. Type Y (FD-Y) floor drain shall comply with ASME A112.6.3. The type Y floor drain shall be suitable for parking decks and constructed of extra heavy duty, galvanized cast iron body with double drainage

pattern. The extra heavy duty polished bronze grate shall be not less than 228 mm (9 inches) in diameter with seepage pan and combination membrane flashing clamp, heavy duty support flange, under deck clamp and vandal proof grate.

X. Type Z (FD-Z) trench drain shall comply with ASME A112.6.3. The type Z trench drain shall be suitable for shower thresholds and constructed of Type 304 stainless steel. The stainless steel slotted grate shall be not less than 100 mm (4 inches) wide with anchor supports, tile edge, bottom outlet and combination membrane flashing collar.

2.7 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are prohibited on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.8 PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.
   1. The controller shall have a 24 hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.
   2. The cabinet shall be recessed mounting with a stainless steel cover.
   3. The solenoid valve shall have a brass body, suitable for potable water service, normally closed, 861 kPa (125 psig) rated, 24VAC.
   4. The control wiring shall be copper in accordance with the National Electric Code (NFPA 70), Article 725 and not less than 18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.
   5. The vacuum breaker shall conform to ASSE 1001.

B. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 861 kPa (125 psig) and conforming to standard ASSE 1018.

1. The inlet and outlet connections shall be 15 mm or DN15 (NPS 1/2 inch)
2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
5. The manifold shall be omitted when serving only one trap.

2.9 PENETRATION SLEEVES

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that shall extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that shall extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.

B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.

D. All pipe runs shall be laid out to avoid interference with other work.

E. The piping shall be installed above accessible ceilings where possible.

F. The piping shall be installed to permit valve servicing or operation.

G. The piping shall be installed free of sags and bends.

H. Seismic restraint shall be installed where required by code.

I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical

stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow greater than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.

K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"

L. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".

M. Not used.

N. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 JOINT CONSTRUCTION

A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead-free alloy solder conforming to ASTM B32 shall be used.

F. Not used.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.

B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:

1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 23 mm (7/8 inch) rod.

E. Not used.

F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).

G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:

1. Solid or split unplated cast iron.
2. All plates shall be provided with set screws.
3. Height adjustable clevis type pipe hangers.
4. Adjustable floor rests and base flanges shall be steel.
5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
6. Riser clamps shall be malleable iron or steel.
7. Rollers shall be cast iron.
8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.

H. Miscellaneous materials shall be provided as specified, required, directed or as noted in the contract documents for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

J. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

K. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.

B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 34 kPa (5 psig) gauge shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gauge shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
4. Final Tests: Either one of the following tests may be used.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
   b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

3.6 COMMISSIONING

not used.

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. not used.

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SECTION 22 13 33

PACKAGED, SUBMERSIBLE SEWERAGE PUMP UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Packaged submersible grinder type sewage pump units including pump, motor, controls and sump in one complete system. See schedule on Drawings for pumps capacity and head.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Not used.

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

F. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

G. Not used.

H. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. International Code Council (ICC):

IPC-2018.....International Plumbing Code

C. National Electrical Manufacturers Association (NEMA):

ICS 6-1993(R2016).....Industrial Control Systems: Enclosures

250-2018.....Enclosures for Electrical Equipment (1000 Volts Maximum)

D. National Fire Protection Association (NFPA):

70-2020.....National Electrical Code (NEC)

E. Underwriters' Laboratories, Inc. (UL):

508-2018.....Standard for Industrial Control Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 33, PACKAGED, SUBMERSIBLE SEWERAGE PUMP UNITS", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pump:

a. Manufacturer and model.

b. Operating speed.

c. Capacity.

d. Characteristic performance curves.

2. Motor:

a. Manufacturer, frame and type.

b. Speed.

c. Current Characteristics and W (HP).

d. Efficiency.

3. Controls and Disconnect Apparatus:

a. Starting switch.

b. Automatic control and level alarm.

c. Alternating relay.

d. Circuiting of control panel.

e. Sensors.

4. Sump.

5. Removal/Disconnect system.

D. Certified copies of all the factory and construction site test data sheets and reports.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the system.

2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

F. Not used.

G. Not used.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit https://www.biopreferred.gov.

B. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph AS-BUILT DOCUMENTATION of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 SUBMERSIBLE SEWERAGE PUMP UNITS

A. Duplex or multiplex grinder type, submersible pumps, designed for 60 degrees C (140 degrees F) maximum water service. Driver shall be electric motor with rigid type support. Systems to include two pumps as required by Contract Documents. Where hazardous environment condition exists, explosion proof pumps shall be installed.

1. Pump housings shall be epoxy coated cast-iron.

B. Impeller: Brass, non-clog, to accommodate 50 mm (2 inch) solids.

C. Shaft: Stainless-steel.

D. Bearings: As per manufacturer's recommendations to hold shaft alignment, anti-friction type for thrust, permanently lubricated.

E. Motor: Maximum 40 degrees C (72 degrees F) ambient temperature rise, completely enclosed, voltage and phase as shown in schedule on electrical drawings conforming to NEMA 250, Type 6P. Size the motor

capacity to operate pump without overloading the motor at any point on the pump curve. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

F. Starting Switch: Manually-operated, tumbler type, as specified in Section 26 29 11, MOTOR CONTROLLERS.

G. Automatic Control and Level Alarm: Provide a control panel in a NEMA 4X enclosure for outdoors. The controls shall be suitable for operation with the electrical characteristics listed on the electrical drawings. The control panel shall have a level control system with switches to start and stop pumps automatically, and to activate a high water alarm. The level control system will include sensors in the sump that detect the level of the liquid. The sensors may be float type switches, ultrasonic level sensors, transducers, or other appropriate equipment. The high water alarm shall have a red beacon light at the control panel and a buzzer, horn, or bell. The alarm shall have a silencing switch.

H. The circuitry of the control panel shall include:

1. Power switch to turn on/off the automatic control mechanism.

2. HOA switches to manually override automatic control mechanism.

3. Run lights to indicate when pumps are powered up.

4. Level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels.

5. Magnetic motor contactors.

6. Disconnect/breaker for each pump.

7. Automatic motor overload protection.

8. Provide auxiliary contacts for remote alarming to the Engineering Control Center and BACnet compatible open-protocol type interface to DDC Controls System.

I. Provide an alternating relay to automatically alternate leadoff and standby duties of each pump at the end of each pumping cycle. Standby pump shall start when water level in sump rises to a predetermined level that indicates excessive inflow or failure of the lead pump.

J. Sensors that detect the level of water in the sump shall be arranged as to allow the accumulation of enough volume of liquid so that the pump will run for a minimum cycle time of two minutes. Sensors shall be located to activate the alarm adequately before the water level rises to the inlet pipe.

K. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker so that if a pump overload trips a breaker, the alarm system will still function. Each

power supply is to be wired in its own conduit. Wiring from the sump to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits are to be sealed at the basin and at the control panel to prevent the intrusion of moisture and of flammable and/or corrosive gases.

L. Sump: Provide fiberglass or polyethylene basin with gas tight covers. Covers shall have a manhole with a bolted cover of minimum size to inspect and service the pumps, vent connection, and openings for pumps and controls.

M. Provide a union, check and shut-off valve in the discharge from each pump. Locate outside the sump basin.

N. Removal/Disconnect System: System to be compatible with and furnished by the pump manufacturer. Where indicated on drawings, a removal/disconnect system shall be provided where sump depth, pump size or other conditions make removal of the pump difficult or unsafe. The removal/disconnect system will consist of a discharge fitting mounted on vertical guide rails attached to the sump. The pump shall be fitted with an adapter fitting that easily connects/disconnects from the discharge fitting. The discharge piping will connect to the discharge fitting so that it is not necessary to disconnect any piping in order to remove the pump.

1. The removal/disconnect system shall include a rail guided quick disconnect apparatus to allow the pump to be pulled up out of the sump without workers entering the sump and without disconnecting the piping.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

3.2 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. The tests shall include system capacity, control function, and alarm functions.

C. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

D. Not used.

3.3 COMMISSIONING

Not used.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA Personnel responsible in operation and maintenance of the system.

B. Not used.

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SECTION 22 40 00
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Not used.

E. Section 07 92 00, JOINT SEALANTS: Sealing between fixtures and other finish surfaces.

F. Section 08 31 13, ACCESS DOORS AND FRAMES: Flush panel access doors.

G. Section 10 21 13, TOILET COMPARTMENTS: Through bolts.

H. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

I. Not used.

J. Section 22 13 00, FACILITY SANITARY AND VENT PIPING.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The American Society of Mechanical Engineers (ASME):

A112.6.1M-1997 (R2012)..Supports for Off-the-Floor Plumbing Fixtures for Public Use

A112.19.1-2013.....Enameled Cast Iron and Enameled Steel Plumbing Fixtures

A112.19.2-2013.....Ceramic Plumbing Fixtures

A112.19.3-2008.....Stainless Steel Plumbing Fixtures

C. American Society for Testing and Materials (ASTM):

A276-2013a.....Standard Specification for Stainless Steel Bars and Shapes

B584-2008.....Standard Specification for Copper Alloy Sand Castings for General Applications

D. CSA Group:
B45.4-2008 (R2013).....Stainless Steel Plumbing Fixtures

E. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-2006.....Metal Finishes Manual

F. American Society of Sanitary Engineering (ASSE):
1016-2011.....Automatic Compensating Valves for Individual Showers and Tub/Shower Combinations

G. NSF International (NSF):
14-2013.....Plastics Piping System Components and Related Materials
61-2013.....Drinking Water System Components – Health Effects
372-2011.....Drinking Water System Components – Lead Content

H. American with Disabilities Act (A.D.A)

I. International Code Council (ICC):
IPC-2015.....International Plumbing Code

1.4 SUBMITTALS

A. Submittals, including number of required copies, will be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section will be marked "SUBMITTED UNDER SECTION 22 40 00, PLUMBING FIXTURES", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, connections, and capacity.

D. Operating Instructions: Comply with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

E. Not used.

F. Not used.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions will be in electronic version on compact disc or DVD. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation will be included in the operation and maintenance manual. The operations and maintenance manual will include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks will be included. A List of recommended spare parts (manufacturer, model number, and quantity) will be furnished. Information explaining any special knowledge or tools the owner will be required to employ will be inserted into the As-Built documentation.

C. The installing contractor will maintain as-built drawings of each completed phase for verification; and will provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in AutoCAD version 2025 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it will not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation will be provided to COR 10 working days prior to submitting the request for final inspection. The documentation will include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead is prohibited in any potable water system intended for human consumption and will be certified in accordance with NSF 61

or NSF 372. Endpoint devices used to dispense water for drinking will meet the requirements of NSF 61.

B. Plastic pipe, fittings, and solvent cement will meet NSF 14 and will be NSF listed for the service intended.

2.2 STAINLESS STEEL

A. Corrosion-resistant Steel (CRS):

1. Plate, Sheet and Strip: CRS flat products will conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
2. Finish: Exposed surfaces will have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

2.3 STOPS

A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in solid-surface, wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.

B. Furnish keys for lock shield stops to the COR.

C. Supply from stops not integral with faucet will be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.

D. Supply pipe from wall to valve stop will be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

E. Mental Health Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.4 ESCUTCHEONS

A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.5 LAMINAR FLOW CONTROL DEVICE

A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device will provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device will also have a flow control restrictor and have vandal resistant housing. **Aerators are prohibited.**

B. Flow Control Restrictor:

1. Capable of restricting flow from 32 ml/s to 95 ml/s (0.5 gpm to 1.5 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 174 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psig and 80 psig).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.6 CARRIERS

Not used.

2.7 WATER CLOSETS

Not used.

2.8 URINALS

Not used.

2.9 BATHTUBS

Not used.

2.10 LAVATORIES

Not used.

2.11 SINKS AND LAUNDRY TUBS

Not used.

2.12 DISPENSER, DRINKING WATER

Not used.

2.13 SHOWER BATH FIXTURE

Not used

2.14 EMERGENCY FIXTURES

A. Not used.

B. (P-707) Emergency Shower and Eye and Face Wash (Free Standing):

1. Shower Head: Polished chrome plated, 203 mm (8 inches) in diameter, install head 2134 mm (84 inches) above floor. Equip with stay-open ball valve, chrome plated. Operate valve with 610 mm (24 inches) stainless steel pull-rod with triangle handle. Pull-down opens valve; push-up closes valve. Flow rate will be 75.7 L/m (20 gpm).

2. Emergency Eye and Face Wash: CRS receptor. Equipment with a 13 mm (1/2 inch) stay open ball valve operated by push flag handle. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Flow rate will be 11.4 L/m (3 gpm).
3. Provide with thermostatic mixing valve to provide tepid water from 30 to 35 degrees C (85 to 95 degrees F).
4. Shower head and emergency eye and face wash will be mounted to stanchion with floor flange through floor waste connection and P-trap. Paint stanchion same color as room interior. Provide with signage to easily locate fixture.

C. (P-708) Emergency Eye and Face Wash (Wall Mounted): CRS, wall mounted, foot pedal control. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Pedal will be wall mounted, entirely clear of floor, and be hinged to permit turning up. Receptor will be complete with drain plug with perforated strainer, P-trap and waste connection to wall with escutcheon. Provide with thermostatic mixing valve to provide tepid water from 30 to 35 degrees C (85 to 95 degrees F). Flow rate will be 11.4 L/m (3 gpm).

2.15 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

A. Not used.

B. Not used

C. (P-804) Hose Bibb (Single Faucet, Wall Mounted) to Exposed Supply Pipe: Cast or wrought copper alloy, single faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipe. Provide faucet with 19 mm (3/4 inch) hose coupling thread on spout and vacuum breaker. Four-arm handle on faucet will be cast, formed or drop forged copper alloy. Escutcheons will be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, will have a bright finish.

D. Not used.

E. Not used.

F. Not used.

G. Not used.

H. (P-xxx) Water Supply Box Units: Fabricate of 16-gage steel with highly corrosion resistant epoxy finish. Unit to have 13 mm (1/2 inch) combination MPT brass sweat connection, ball type shut-off valve. Size 229 mm by 298 mm (9 inches by 11 3/4 inches) rough wall opening 203 mm

by 254 mm by 92 mm (8 inches by 10 inches by 3 5/8 inches). Bottom of box will be 457 mm (18 inches) above finished floor.

I. Not used.

J. Not used.

2.16 MENTAL HEALTH PLUMBING FIXTURES

Not used.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Fixture Setting: Opening between fixture and floor and wall finish will be sealed as specified under Section 07 92 00, JOINT SEALANTS. Bio-based materials will be utilized when possible.

B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms will be hexagonal, polished chrome plated brass with rounded tops.

C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.

D. Toggle Bolts: For hollow masonry units, finished or unfinished.

E. Expansion Bolts: For brick or concrete or other solid masonry. Will be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.

F. Power Set Fasteners: May be used for concrete walls, will be 6 mm (1/4 inch) threaded studs, and will extend at least 32 mm (1 1/4 inches) into wall.

G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.

H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.

I. Aerators are prohibited on lavatories and sinks.

J. If an installation is unsatisfactory to the COR, the Contractor will correct the installation at no cost or additional time to the Government.

3.2 CLEANING

A. At completion of all work, fixtures, exposed materials and equipment will be thoroughly cleaned.

3.3 WATERLESS URINAL

A. Manufacturer will provide an operating manual and onsite training for the proper care and maintenance of the urinals.

3.4 COMMISSIONING

Not used.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

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SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems and medical vacuum and waste anesthesia gas disposal systems (WAGD). Medical vacuum and WAGD systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, vacuum pumps, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment for a complete and operational system. Match existing station inlet terminal connections.

B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99, Gas and Vacuum Systems.

C. All necessary connections to owner furnished equipment shall be made as indicated on the contract documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.

D. Electrical power and control wiring for vacuum pump(s), WAGD Producer(s), ceiling columns, alarms wiring from equipment to alarm panels, and modular accessories associated with the system(s) shall be included.

E. Pressure testing, cross connection testing and final testing per NFPA 99 shall be performed.

F. The contractor shall retain a qualified third-party medical vacuum verifier acceptable to the engineer of record and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third-party verifier, including additional testing if necessary to attain full and unqualified certification at no additional time or cost to the Government.

G. Coordinate with owner retained verifier for final verification of the systems. Make corrections as required, including additional testing if necessary to attain full certification.

H. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.

F. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.

G. Section 10 25 13, PATIENT BED SERVICE WALLS: Prefabricated bedside patient units (PBPU).

H. Not used.

I. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.

J. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT: Electric motors.

K. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

L. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and healthcare gases and vacuum alarms.

M. SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and healthcare gas piping and equipment.

N. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with BAS.

O. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Control wiring.

P. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

Q. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.

R. Section 26 29 11, MOTOR CONTROLLERS: Motor starters.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

A13.1-2007 (R2013).....Scheme for the Identification of Piping Systems

B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes 125 and 250

B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.50-2013.....Wrought Copper and Copper Alloy Braze-Joint Pressure Fittings

B40.100-2013..... Pressure Gauges and Gauge Attachments

ASME Boiler and Pressure Code -

BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications

C. American Society of Sanitary Engineers (ASSE):

6000 Series-2012.....Professional Qualifications Standard for Medical Gas Systems Personnel

D. American Society for Testing and Materials (ASTM):

B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B687-1999 (2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples

B819-2000 (R2011).....Standard Specification for Seamless Copper Tube for Medical Gas Systems

D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120

E. American Welding Society (AWS):

A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and Braze Welding

B2.2/B2.2M-2010.....Specification for Brazing Procedure and Performance Qualification

F. Compressed Gas Association (CGA):

P-9-2008.....The Inert Gases: Argon, Nitrogen, and Helium

G. Manufacturing Standardization Society (MSS):

SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends For General Service

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

H. National Electrical Manufacturers Association (NEMA):

ICS 6-1993 (R2001, R2006) Industrial Control and Systems Enclosures

I. National Fire Protection Association (NFPA):

70-2014.....National Electrical Code

99-2015.....Health Care Facilities Code

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.
2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
3. Piping.
4. Valves.
5. Inlet and outlet cocks
6. Valve cabinets.
7. Gages.
8. Station inlets, and rough in assemblies.
9. Ceiling services.
10. Alarm controls and panels.
11. Vacuum switches.
12. Vacuum bottle brackets.
13. Vacuum pump systems (Provide certified pump test data at startup):
    a. Pumps: Manufacturer and model.
    b. Pump performance curves.
    c. Pump operating speed (RPM).
    d. Capacity: Free air exhaust from 65 and 80 kPa (19- and 24-inches Hg) gage vacuum (L/s) (SCFM).

e. Capacity: Expanded air capacity at 65 and 80 kPa (19- and 24-inches Hg) gage vacuum (L/s) (SCFM).
f. Type of bearing in pump.
g. Type of lubrication.
h. Type and adjustment of drive.
i. Electric motors: Manufacturer, frame and type.
j. Speed of motors (RPM).
k. Current characteristics and horsepower of motors.
l. Receiver capacity and rating.
m. Silencers: Manufacturer, type and model.

D. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation.

E. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification. Certification shall be submitted to COR.

F. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which shall be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third-party verifier and that the third-party verifier has no fiduciary interest in the contractor.

G. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

H. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99

5.1.10.11.10 “Qualification of Installers” and hold medical gas endorsements as under ASSE Standard Series 6000. The Contractor shall, on company letterhead, furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.

B. Equipment Installer: The equipment installer shall provide documentation proving that the personnel installing the equipment meet the standards set by ASSE Standard Series 6000. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names, phone numbers, and addresses of referenced projects. The equipment installer shall perform the following coordination functions:
   1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.
   2. Coordinate and field verify with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
   3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
   4. The contractor shall coordinate with the Medical Vacuum System. Verifier to deliver a complete, operational, and tested medical gas installation ready for owner’s use.
C. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names, phone numbers, and addresses where the product is installed shall be submitted for verification.
D. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meets the standards set by ASSE Standard Series 6000. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a

third-party testing company independent of the installing and general contractor.

E. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.

F. The testing agency's detailed procedure shall be followed in the testing of this project and submitted to COR 10 working days prior to testing. In the testing agency’s procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.

G. Installation and Startup: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the COR and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative at no additional cost or time to the Government.

H. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits allowed by this specification.

I. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 MAINTENANCE SUPPORT

A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The

medical vacuum equipment manufacturer shall provide factory direct preventative maintenance contract. The medical vacuum equipment manufacturer shall provide formal maintenance training courses. See paragraph "Demonstration and Training" for additional requirements for training. Servicer shall be no more than 100 miles away, be capable of responding within 4 hours, and provide certified personnel to perform all work.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD & inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner shall be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2025 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures

followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 GENERAL PRODUCT REQUIREMENTS

A. A single Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system(s) and equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, instrument air, vacuum and WAGD sources.

2.2 PIPING

A. Copper Tubing: Copper tubing shall be type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with ASME B16.50. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".

B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8M/A5.8, Classification BCuP, greater than 538 degrees C (1000 degrees F) melting temperature. Flux shall be strictly prohibited for copper-to-copper connections.

C. Screw Joints: Screw joints shall use polytetrafluoroethylene (Teflon) tape.

D. Use only copper or stainless-steel pipes for discharge from vacuum product (exhaust pipes).

E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.

F. Piping identification labels shall be applied at time of installation in accordance with NFPA 99. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.

G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:

1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.

4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

A. Finished Room: Use iron pipe size (IPS) chrome plated brass or stainless-steel piping for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. Pipe: ASTM B43, standard weight.
   2. Fittings: Fittings shall comply with ASME B16.15 cast bronze threaded fittings with chrome finish (125 and 250 psig Classes).
   3. Nipples: Nipples shall comply with ASTM B687, chromium-plated.
   4. Unions: Unions shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and greater shall be flange type with approved gaskets.
   5. Valves: Valves shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish.

2.4 VALVES

A. Ball: Ball valves shall be in line, other than zone valves in cabinets.
   1. 65 mm or DN65 (2-1/2 inches) and less: Ball valves shall be bronze/ brass body, MSS SP-72 and MSS SP-110, Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, Teflon seat seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle.
   2. 75 mm or DN75 to 100 mm or DN100 (3 to 4 inches): Ball valves shall be bronze/ brass body, MSS SP-72 and MSS SP-110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three-piece, double seal, Teflon seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle.

B. Check:
   1. 75 mm or DN75 (3 inches) and less: Check valves shall be brass and bronze body, straight through design for minimum pressure drop, spring loaded, self-aligning with Teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow

direction arrow permanently cast into body, 2758 kPa (400 psig) WOG minimum working pressure.

2. 100 mm or DN100 (4 inches) and greater: Check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1035 kPa (150 psig) WSP with flow direction arrow permanently cast into body.

C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable Teflon seat seals, Teflon stem seal, 4138 kPa (600 psig) WOG, cold, non-shock gas working pressure or vacuum service to 100 kPa (29.5 inches Hg), blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 3.2 mm (1/8 inch) NPT gauge port shall be provided for a 50 mm (2 inch) diameter monitoring gauge downstream of the shut-off valve. Zone valves shall be securely attached to the cabinet and provided with type "K" copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color-coded stick-on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE
Evacuation (Waste Gas)	White letters on violet background	VIOLET

2.5 VALVE CABINETS

A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 1.3 mm (18 gage) steel or extruded aluminum not lighter than 1.9 mm (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be

dust tight. Bottom of cabinet shall be located 1375 mm (4 foot 6 inches) above finished floor.

B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording shall be approved by the COR or VA facility.

C. Cover plate: The cover plate shall be fabricated from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or 0.85 mm (22 gage) stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gage shall be inside valve box.

D. Cabinets and isolation valves shall be located and piped as shown on the contract documents, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

2.6 GAGES

A. Vacuum Gages:

1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ASME B40.100, vacuum gage type, size 115 mm (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0 to 100 kPa (0 to 29.5 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Dual scale gages shall be installed for vacuum system.
2. For vacuum service upstream of main shut-off valve: A 40 mm (1-1/2 inches) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0 to 100 kPa (0 to 29.5 inches Hg). Dual scale gages shall be provided for vacuum system.

2.7 STATION INLETS

Not used.

2.8 STATION INLETS

Not used.

2.9 STATION INLET ROUGH-IN

A. Station inlet rough in shall be flush mounted and protected against corrosion. Rough in shall be anchored securely to unit or wall construction.

B. The modular cover plate shall be constructed from die cast plate, two-piece 0.85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, secured to rough in with stainless steel or chromium plated countersunk screws. The latch mechanism shall be designed for one handed, single thrust mounting and one-handed fingertip release of secondary equipment.

C. Cover Plate for PBPU shall be one piece with construction and material as indicated for modular cover plate.

D. Permanent, metal or plastic, identification plates shall be provided securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
MEDICAL VACUUM	Black letters on white background
EVACUATION (Waste Gas)	White letters on violet background

2.10 CEILING SERVICES

Not used.

2.11 VACUUM SWITCHES

A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

2.12 VACUUM BOTTLE BRACKET

Not used.

2.13 LABORATORY VACUUM SYSTEMS

Not used.

2.14 MEDICAL VACUUM SYSTEMS

A. Provide a complete medical vacuum package, complying with NFPA 99 in all respects, as specified and scheduled in the contract documents. All components shall be factory packaged (pre-wired and pre-piped), on a steel base, or tank mounted. All package piping shall be type "K" rigid copper. Provide discharge separator/silencer.

B. All components shall be quadruplex and valved (or check valved as permitted NFPA 99) to allow service to any component without interrupting vacuum service to the facility during any maintenance operation or any condition of single fault failure. The design load shall be met with the largest single unit out of service. Each pump exhaust shall be isolated by a union fitting permitting capping for service removal.

C. A complete and operational plant (source equipment) shall be furnished consisting of pumps, receiver and controls capable of providing the scheduled capacity with one pump out of service. All capacities shall be indicated in SCFM at 483 mm (19 inches Hg) and 600 mm (24 inches Hg). The new source equipment capacity shall be equal to existing system.

D. System shall be completely factory assembled, requiring only interconnection between modules on site. Systems requiring on site assembly other than interconnection are prohibited (replacement of components removed for shipping is permitted).

E. Motor and Starter: Maximum 40 degrees C (104 degrees °F) ambient temperature rise, close coupled to a NEMA rated, High Efficiency, TEFC motor with a service factor of 1.15, ball bearings, for operation with current, voltage, phase and cycle specified in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT. Motor shall be of such capacity that brake horsepower required by driver equipment at normal rated capacity will not exceed nameplate rating of the motor. Provide each motor with automatic, fully enclosed, magnetic starter of type specified in Section 26 29 11, MOTOR CONTROLLERS.

F. Each pump shall include inlet and outlet flex connectors supplied by the medical vacuum equipment manufacturer.

G. Programmable Logic Controllers (PLC) or Direct Digital Controls (DDC) can be used to implement operating logic. Controls shall have integral memory and EPROM backup. Controls shall control the automatic alternation lead-lag of the vacuum pumps with provisions for simultaneous operation if required, and automatic activation of reserve or lag unit if required. A lag alarm on control cabinet and contacts for the master alarm shall be provided.

H. The complete control system and all electrical components shall be NEMA ICS 6, Type 12 and UL labeled. The control system shall provide:

1. Automatic lead/lag sequencing including self-adjusting minimum run timers which adaptively optimize the number of pump starts based on demand.
2. Circuit breaker disconnects for each vacuum pump with external operators. Units with fuses instead of circuit breakers in motor circuit are prohibited. The control system shall include an automatic minimum run time adjustment to automatically adjust run time based on demand.
3. Full voltage motor starters with overload protection.
4. Redundant 120-volt control circuit transformers.
5. Visual and audible reserve unit alarm with isolated contacts for remote alarms and audio cancel.
6. Control cabinet shall have lighted HOA selector switches
7. Panel mounted vacuum gauge, external visual lights indicating on/off status, audible and visual signals for thermal overload, oil discharge filter differential pressure or back pressure alarm, and alarm silence button.
8. Contacts for external oil discharge filter differential pressure or back pressure alarm
9. If silence has been pressed, audible and visual signal would be reactivated upon second alarm condition. Alarm shall be reset upon correction of original signal.
10. Runtime hour-meter for each pump.

I. Not used.

J. Not used.

K. Not used.

L. Not used.

M. The medical vacuum pumps shall be non-contacting claw style rotary design. The internal construction shall be friction free and require no sealants. Each medical vacuum pump shall be air-cooled, and continuous duty rated. Each medical vacuum pump shall be provided with a single lubricated gearbox requiring an oil change not more often than 5,000 operating hours. Each medical vacuum pump shall be equipped with an exhaust silencer. Each medical vacuum pump shall be equipped with a high vacuum shutdown, a high temperature shutdown, a remote alarm at the BAS and local alarms. The lubricant supplied shall be inert with oxygen and the medical vacuum pump shall be factory cleaned for oxygen service. System shall be WAGD compliant.

N. The complete medical vacuum system and all electrical components shall be factory tested prior to shipment by the medical vacuum equipment manufacturer.

O. Waste Anesthetic Gas Disposal Pumps.

1. Provide a complete WAGD source, complying with NFPA 99 5.1.3.7 in all respects, as specified and scheduled.
2. All components shall be at least quadruplex and valved to permit service to any component without interrupting WAGD supply to the facility during any maintenance operation or any condition of single fault failure.
3. Furnish complete and operational plant consisting of producer and controls capable of providing the scheduled capacity with one producer out of service.
4. System shall be completely factory assembled. Systems requiring site assembly are prohibited (removal of components for shipping is permitted).
5. Each producer shall include inlet and outlet flex connectors supplied by the medical vacuum equipment manufacturer.
6. A Programmable Logic Controller (PLC) or Direct Digital Controls (DDC) can be used to implement the operating sequence of operation. The controls shall have integral memory and EPROM memory backup. Alternating between the lead and lag WAGD pumps shall be made automatically by the programmable logic controller. The reserve unit shall be automatically activated as required to maintain uninterrupted service. A provision for simultaneous operation of two or more WAGD pumps shall be made when one operating WAGD pump is not

meeting the demand. An alarm shall be activated whenever a reserve WAGD producer or lag WAGD producer is activated.

7. The complete control system and all electrical components shall be NEMA 12 and UL labeled. The control system shall provide:
   a. Automatic lead/lag sequencing.
   b. Circuit breaker disconnects for each producer with external operators. Units with fuses instead of circuit breakers in motor circuit are prohibited.
   c. Full voltage motor starters with overload protection.
   d. Redundant 120-volt control circuit transformers.
   e. Visual and audible reserve unit alarm with isolated contacts for remote alarms and audio cancel.
   f. Control cabinet shall have lighted HOA selector switches
   g. Runtime hour-meter for each producer.

8. Not used

9. Claw: A non-contacting claw style rotary pumps shall be provided. Internal construction is friction free and rotors are non-contacting. Air end is oil free and requires no sealants. Each pump is air cooled and continuous duty rated. Pump is provided with a single lubricated gearbox requiring lubricant change not more often than 5,000 operating hours. Pump is provided with exhaust silencer. Pumps shall be equipped with high vacuum shutdown, high temperature shutdown, and visual and audible alarms per NFPA 99. Lubricant supplied shall be inert with oxygen. Pump shall be provided with vacuum modulated variable speed drive to control vacuum level at 175 mm (7 inches Hg). Coordinate with Northport VAMC for pressure requirements.

10. The complete WAGD system and all electrical components shall be factory pretested prior to shipment.

P. Controls:

1. Automatic: Adjustable, vacuum operated, automatic, electric switch to start and stop motor at receiver vacuum indicated. Provide heavy duty alternator, automatic, operating on a timed basis, to alternate the pumps by time forced alternation.
2. Control panel: Housed in a NEMA ICS 6, Type 12, listed, dust proof enclosure; prewired to include all specified electrical, electronic

and electro pneumatic devices. Include wiring diagrams and operating descriptions in the cabinet. Include the following:

a. Circuit breakers for each control and motor circuit.
b. Hand off automatic selector switch for each pump.
c. Hour meter for each pump.
d. Control circuit transformers.
e. One magnetic motor starter for each pump.
f. Provide panel with external visual (lights, red for running, green for off) and audible (horn/buzzer) signals. The signals provided include:
   1) Pump in operation (visual only).
   2) Thermal overload shutdown (visual and audible).
   3) Oil discharge filter differential pressure or back pressure alarm (visual), with contacts for external signal. Wire to master alarm panel.
   4) Cancel button, which shall silence an audible alarm, reactivate should a second alarm occur while the horn is silenced, and reset automatically upon correction of the original signal.

Q. Receiver Tank: The receiver tank shall be welded galvanized steel, in compliance with ASME Section VIII, 850 kPa (125 psig) working pressure stamped and certified. The receiver tank shall be equipped with vacuum gage and gage glass. The receiver tank shall be of sufficient capacity to ensure practical on/off operation of pumps.

R. Bio-Hazard Safety Statement: "BIOHAZARD CAUTION: Fluid and waste material inside vacuum pipelines and vacuum equipment may be contaminated with blood and other potentially infectious material. Construction and service personnel shall use proper PERSONAL PROTECTIVE EQUIPMENT and practice UNIVERSAL PRECAUTIONS when opening or servicing vacuum systems."

PART 3 - EXECUTION

3.1 INSTALLATION

A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.4. Brazing shall be performed only by Brazers qualified under NFPA 99 5.1.10.11.10. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.11.5.

B. Contractor shall furnish 100 mm (4 inches) high concrete housekeeping pads. The contractor shall furnish inertia bases in lieu of housekeeping pads where the equipment installed is not factory isolated by the manufacturer. Anchor bolts shall be cast into bases

C. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

D. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly to prevent infiltration of any foreign matter.

E. Piping shall be cut square and accurately with a tube cutter (**sawing is prohibited**) to measurements determined at place of installation. The tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used.

F. Piping shall be supported with pipe trays or hangers at intervals as shown on the contract drawings or as defined in NFPA 99. **Piping shall not be supported by other piping.** Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. **Duct tape is prohibited as an isolation material.**

G. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.

H. Piping exposed to physical damage shall be protected.

I. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.4.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper-to-copper pipes and fittings.

J. Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with

polytetrafluoroethylene (such as Teflon) tape. Liquid sealants are prohibited.

K. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.

L. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF per NFPA 99.

M. Ceiling column assembly shall be supported from heavy sub-mounting castings and furnished with the unit as part of rough in. Ceiling columns shall be anchored with 15 mm (1/2 inch) diameter bolts attached to angle iron frame supported from structural ceiling.

N. Two 25 mm (1 inch) minimum conduits shall be provided from ceiling column assembly to the adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, and for connection to signal cabling network.

O. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipeline and switches/sensors.

P. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ASME A13.1.

Q. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.

R. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances between raceways and openings with the fire stopping material shall be completely filled and sealed.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

S. A vacuum gage 40 mm (1-1/2 inch) diameter shall be installed in line downstream of each valve located in a zone valve cabinet.

T. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.

U. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 6.1 m (20 feet) of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self-adhesive vinyl type or other water-resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC.

V. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow.

3.2 INSTALLER TESTING

A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following:

1. That all brazing was conducted by Brazer qualified to ASSE Standard Series 6000 and holding current medical gas endorsements.
2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.4.5).
3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
5. That after installation of all devices, the pipeline was proven leak free for 24 hours at a pressure 20 percent above the standard

pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2. 6)

6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.

B. Four originals of the affidavit shall be distributed: (2) to the COR, (1) to the general contractor, and (1) to the verifier (www.mgpho.org).

3.3 VERIFIER TESTING

A. Prior to handing over the systems to VAMC, the contractor shall retain a verifier acceptable to the engineer of record and VA who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company on company letterhead which contains at least the following:

1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of $1 Million per occurrence, and general aggregate liability in the minimum amount of $1 Million, valid and in force when the project is to be verified. General liability insurance alone is not acceptable.
2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report.
3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.
5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of

Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of onsite equipment, those laboratories shall be named, and their original reports enclosed.

6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.
7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
8. The flow from each outlet when tested to a procedure per NFPA 99 5.1.12.3.10.
9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).
11. Statement that all local signals function as required under NFPA 99 5.1.3.5.8 and as per the relevant NFPA 99 sections relating to the sources.
12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.
13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
16. The concentration of each component of NFPA 99 Table 5.1.12.3.11 in the medical air after 24 hours of operation of the medical air source.
17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
18. A statement that all valves and alarms are accurately labeled as to zone of control.

B. Perform and document all cross-connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with NFPA 99 and the procedures set forth in pre-qualification documentation.

C. Verify that the systems, as installed, meet or exceed the requirements of NFPA 99, this specification, and that the systems operate as required.

D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 1000 liters (35 cubic feet) of gas through a clean white 0.45-micron filter at a minimum velocity of 100 mps (3.5 fpm). Filter shall show no discoloration and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9. Retest until all tests pass at no additional time or cost to the Government.

E. Inlet flow test:
   1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
   2. Needle valve vacuum inlets shall draw no less than 1.0 SCFM with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 10 kPa (3 inches Hg).
   3. Vacuum inlets shall draw no less than 85 Lpm (3.0 SCFM) with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 50 kPa (15 inches Hg).
   4. Anesthesia evacuation inlets shall draw no less than 1 L/mm (1.0 SCFM) at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 50 kPa (15 inches Hg).

3.4 CONNECTION TO EXISTING LABORATORY VACUUM SYSTEM

A. Contactor shall test the existing system for hydrocarbons, dew point, etc. per NFPA 99. If problems are present, the COR would notify the facility of the results. The facility would then make the necessary repairs and/or maintenance.

B. Double shut-off valves shall be installed at the connection of new line to existing line.

C. Time for shutdown of the existing vacuum system shall be coordinated at least 10 workdays prior to shutdown with the COR and VA Medical Center.

D. Prior to any work being done, new pipeline shall be checked for particulate or other forms of contamination per NFPA 99.

E. Ensure that the correct type of pipe tubing and fittings are being used.

F. A spot check of the existing pipelines shall be made in the facility to determine the level of cleanness present.

G. The tie-in shall be made as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.

H. After the tie-in is made and allowed to cool, slowly bleed the source vacuum back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.

I. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the inlet. After the inlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required NFPA 99 tests after connection.

3.5 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.6 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for eight hours to instruct VA Personnel in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 63 00
GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Central Laboratory and Healthcare Gas Systems: Consisting of oxygen, nitrous oxide, nitrogen, and compressed air services; complete, ready for operation, including all necessary piping, fittings, valves, cabinets, station outlets, rough-ins, ceiling services, gages, alarms including low voltage wiring, nitrogen control panels, cylinder manifolds, air compressors, electric motors and starters, air dryers, filters, pressure regulators, dew point monitor, carbon monoxide monitor and all necessary parts, accessories, connections and equipment. Match existing source equipment connections.

B. Not used.

C. Not used.

D. Not used.

E. Not used.

F. Laboratory and healthcare gas system alarm wiring from equipment to alarm panels.

G. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.

F. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.

G. Section 10 25 13, PATIENT BED SERVICE WALLS: Prefabricated bedside patient units (PBPU).

H. Not used.

I. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.

J. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT: Electric motors.

K. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

L. SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Vacuum Piping and Equipment.

M. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with BAS.

N. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Control wiring.

O. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

P. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.

Q. Section 26 29 11, MOTOR CONTROLLERS: Motor starters.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

A13.1-2007 (R2013).....Scheme for the Identification of Piping Systems

B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes 125 and 250

B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.50-2013.....Wrought Copper and Copper Alloy Braze-Joint Pressure Fittings

B40.100-2013.....Pressure Gauges and Gauge Attachments

ASME Boiler and Pressure Vessel Code -

BPVC Section VIII-2015..Rules for Construction of Pressure Vessels, Division I

BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications

C. American Society of Sanitary Engineers (ASSE):

6000 Series-2012.....Professional Qualifications Standard for Medical Gas Systems Personnel

D. American Society for Testing and Materials (ASTM):

B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B687-1999 (2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples

B819-2000 (R2011).....Standard Specification for Seamless Copper Tube for Medical Gas Systems

D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120

E. American Welding Society (AWS):

A5.8M/A5.8-2011.....Specification for Filler Metals for Brazing and Braze Welding

B2.2/B2.2M-2010.....Specification for Brazing Procedure and Performance Qualification

F. Compressed Gas Association (CGA):

C-9-2013.....Standard Color Marking of Compressed Gas Containers for Medical Use

G-4.1-2009.....Cleaning Equipment for Oxygen Service

G-10.1-2008.....Commodity Specification for Nitrogen

P-9-2008.....The Inert Gases: Argon, Nitrogen, and Helium

V-1-2013.....Standard for Compressed Gas Cylinder Valve Outlet and Inlet Connections

G. Manufacturing Standardization Society (MSS):

SP-72-2010a.....Ball Valves With Flanged or Butt-Welding Ends For General Service

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

H. National Electrical Manufacturers Association (NEMA):

ICS 6-1993 (R2001, R2006) Industrial Control and Systems Enclosures

I. National Fire Protection Association (NFPA):

99-2015.....Health Care Facilities Code

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Medical Gas Partnering and Quality Control Plan

1. Identifies all stakeholders early in the project to partner together and develop a communication strategy that is productive and effective.
2. Requires the 3 Phases of Quality Control
    a. Preparatory Phase – review contract requirements and necessary communication before execution of each portion of work.
    b. Initial Phase – Ensure the employees completing the work are qualified and executing as expected

c. Follow Up Phase – Check in on the work repeatedly to ensure continued compliance

3. Provides installer certifications for approval,
4. Provides Verifiers Credentials for approval
5. Provides Certifiers Credentials for approval
6. Includes all Quality control processes, procedures and daily documentation to be used during installation.
7. Outlines a process that clearly documents and demonstrates a nitrogen atmosphere is obtained and maintained within the piping throughout the installation process until final certification and activation.
8. Outlines post installation/precertification blowdown procedures to ensure a sufficient volume and velocity of gas is expelled to carry any particulate through the entire system during the blowdown/white rag test. This test shall be witnessed by the COR and appropriate stakeholders.

C. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES", with applicable paragraph identification.

D. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Piping.
2. Valves.
3. Inlet and outlet cocks
4. Valve cabinets.
5. Gages.
6. Station outlets and rough-in assemblies.
7. Ceiling services.
8. Alarm controls and panels.
9. Pressure Switches.
10. Nitrogen control panels.
11. Manifolds.
12. Air compressor systems (Provide certified compressor test data at startup.):
    a. Compressors: Manufacturer and model.
    b. Characteristic performance curves.

c. Compressor operating speed (RPM).
d. Capacity: Free air delivered at indicated pressure (L/s) (SCFM).
e. Type of bearing in compressor.
f. Type of lubrication.
g. Type and adjustment of drive.
h. Electric motors: Manufacturer, frame and type.
i. Speed of motors (RPM).
j. Current characteristics and horsepower of motors.
k. Receiver capacity and rating.
l. Air silencer: Manufacturer, type and model.
m. Air filters: Manufacturer, type, model and capacity.
n. Pressure regulators: Manufacturer and capacity.
o. Dew point monitor: Manufacturer, type and model.
p. Air dryers: Manufacturer, type, model and capacity (L/s) (SCFM).
q. Carbon monoxide monitor manufacturer, type and model.
r. Aftercoolers.

E. Station Outlets: Submit letter from manufacturer stating that outlets are designed and manufactured to comply with NFPA 99. Outlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation.

F. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification. Certification shall be submitted to COR.

G. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

H. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

I. Submit one physical sample of a typical brazed joint for each approved installer to be compared against their installed work as a Quality assurance measure.

J. Documentation of conditions while work is performed
1. Daily reports, photos, uncapped piping, nitrogen pressures, Oxygen concentrations and all preapproved Pipefitter's names and all locations brazed by that individual each workday etc.

2. All copies of verification reports documenting compliance with NFPA99 during construction.
3. Delivery tickets for nitrogen gas deliveries.
4. Installation equipment calibration certificates.

1.5 QUALITY ASSURANCE

A. Materials and Installation: In accordance with NFPA 99 and as specified.

B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names, phone numbers, and addresses of referenced projects. Installers shall meet the qualifications of ASSE Standard Series 6000.

C. Equipment Supplier: Provide evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names, phone numbers, and addresses where the product is installed.

D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ASSE Standard Series 6000. Such testing shall be performed by a party other than the installing contractor.

E. Provide the names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.

F. Submit the testing agency's detailed procedure which shall be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.

G. Certification: Provide COR documentation 10 working days prior to submitting request for final inspection to include all test results,

the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits allowed by this specification.

H. "Hot taps" are prohibited for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are prohibited.

I. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD & inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2025 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof,

it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with ASME B16.50. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".

B. Brazing Alloy: AWS A5.8M/A5.8, Classification BCuP, greater than 538 degrees C (1000 degrees F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.

C. Threaded Joints: Polytetrafluoroethylene (Teflon) tape.

D. Underground Protective Pipe: Polyvinyl Chloride (PVC), ASTM D1785, Schedule 80.

E. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint in accordance with NFPA 99, paragraph 5.1.10.6.1.

F. Apply piping identification labels at the time of installation in accordance with NFPA 99. Apply supplementary color identification in accordance with CGA Pamphlet C-9.

G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:

1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.

4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 EXPOSED LABORATORY AND HEALTHCARE GASES PIPING

A. Finished Room: Use iron pipe size (IPS) chrome plated brass or stainless steel piping for exposed laboratory and healthcare gas piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. Pipe: ASTM B43, standard weight.
   2. Fittings: Fittings shall comply with ASME B16.15 cast bronze threaded fittings with chrome finish (125 and 250 psig Classes).
   3. Nipples: Nipples shall comply with ASTM B687, chromium-plated.
   4. Unions: Unions shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and greater shall be flange type with approved gaskets.
   5. Valves: Valves shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish.

2.3 VALVES

A. Ball: In-line, other than zone valves in cabinets:
   1. 75 mm (3 inches) and smaller: Bronze/ brass body, MSS SP-72, MSS SP-110, Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, Teflon seat seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.
   2. 75 to 100 mm (3 to 4 inches): Bronze/ brass body, MSS SP-72 MSS SP-110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full port, three piece, double seal, Teflon seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.

B. Check:
   1. 75 mm (3 inches) and smaller: Bronze/brass body, straight through design for minimum pressure drop, spring loaded, self-aligning with Teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently

cast into, cleaned for oxygen use and labeled for intended service, 2758 kPa (400 psig) WOG minimum working pressure.

2. 100 mm (4 inches) and larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 1035 kPa (150 psig) WSP.

C. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable Teflon seat seals, Teflon stem seal, 4138 kPa (600 psig) WOG, cold, non-shock gas working pressure service to 100 kPa (29 inches Hg), cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide 3.2 mm (1/8 inch) NPT gauge port for a 50 mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type "K" copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN
NITROUS OXIDE	White letters on blue background	BLUE
NITROGEN	White letters on black background	BLACK
MEDICAL AIR	Black letters on yellow background	YELLOW
CARBON DIOXIDE	Black or white letters on gray background	GRAY

2.4 VALVE CABINETS

A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 1.3 mm (18 gage) steel or 1.9 mm (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive tubing. Provide anchors to secure cabinet to wall construction. Seal

openings in cabinet to be dust tight. Locate bottom of cabinet 1375 mm (4 feet 6 inches) above finished floor.

B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."

C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or 0.85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.

D. Cabinets and isolation valves shall be located and piped as shown on drawings, and at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

2.5 GAGES

A. Pressure Gages: Includes gages temporarily supplied for testing purposes.

1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, nitrogen and oxygen, accurate to within 2 percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.

2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1 to 690 kPa (1 to 100 psig) for air service.

2.6 STATION OUTLETS

Not used.

2.7 STATION OUTLETS

Not used.

2.8 STATION OUTLET ROUGH-IN

Not used.

2.9 CEILING SERVICES

Not used.

2.10 ALARMS

A. Provide all low voltage control wiring, including wiring from alarm relay interface control cabinet to BAS, required for complete, proper functioning system, in conformance with Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

B. Local Alarm Functions: Provide individual local air compressor malfunction alarms at each compressor system main control panel.

1. Compressor Malfunction Alarm: Each compressor system receiving any of the following individual signals and sends a single combined "compressor malfunction alarm" signal to master alarm panel.
   a. Thermal Malfunction Alarm: Functions when discharge air temperature exceeds 177 degrees C (350 degrees F), shutting down affected compressor.
   b. Lead Compressor Fails to Start: Functions when lead compressor fails to start when actuated, causing lag pump to start.
   c. Lag Compressor In Use: Functions when the primary or lead compressor is incapable of satisfying the demand. When three or more compressors are part of the system, the lag compressor in use alarm shall energize when the last compressor has been signaled to start.
   d. High Water Level in Receiver (liquid ring or water-cooled units).
   e. High Water Level in Separator (if so required) (liquid ring unit).
2. Desiccant Air Dryer Malfunction Alarm: Dryer receives the following individual signals and sends a single consolidated dryer malfunction alarm signal to master alarm panel.
   a. Dew Point Alarm: Functions when line pressure dew point rises above 4 degrees C (40 degrees F) at 380 kPa (55 psig).

3. Vacuum Pump Malfunction Alarm: Pump system receives the following individual signals and sends a single consolidated pump malfunction alarm signal to master alarm panel.
   a. High Temperature Shut down Alarm: Functions when exhaust air temperature exceeds 104 degrees C (220 degrees F), shutting down affected pump.
   b. Lead Pump Fails to Start Alarm: Functions when lead pump fails to start when actuated causing lag pump to start.
   c. Lag Pump In Use Alarm: Functions when the primary or lead vacuum pump in incapable of satisfying the demand. When three or more vacuum pumps are part of the system, the lag pump in use alarm shall energize when the last vacuum pump has been signaled to start.
4. Waste Anesthetic Gas Disposal (WAGD) Lag In Use Alarm: Provide when a central WAGD system is used. The signal shall be manually reset.
5. Instrument Air Dew Point High: Functions when the line pressure dew point is greater than -30 degrees C (-22 degrees F).

C. Master Alarm Functions: Provide the following individual alarms at the master alarm panel.
1. Not used.
2. Not used.
3. Not used.
4. Not used.
5. Compressed Air Alarms:
   a. Medical air dew point high alarm: Functions when the line pressure dew point rises above 2 degrees C (35 degrees F) at 380 kPa (55 psig).
   b. Not used.
   c. Main Bank Filter Set Alarm: Functions when the pressure drop across filter set increases more than 14 kPa (2 psig) over that when filters are clean and new; operates by differential pressure switch or transmitters.
   d. Desiccant Prefilter Alarm: Functions when pressure across the filter increases more than 21 kPa (3 psig) over that when filters are clean and new; operates by pressure differential switch.
   e. Desiccant Post Filter Alarm: Functions when pressure drop across filter increases more than 21 kPa (3 psig) over that when filters are clean and new; operates by pressure differential switch.

f. Desiccant Dryer Malfunction Alarm: Functions on any combination of failure of tower cycling and/or pressure dew point rise above 60 degrees C at 690 kPa (140 degrees F at 100 psig).
g. Aftercooler High temperature Alarm: Functions when aftercooler discharge air temperature exceeds 38 degrees C (100 degrees F).
h. Pressure Abnormal Alarm: Functions when system pressure downstream of main shutoff valve drops below 550 kPa (80 psig) (± gage or increases above 830 kPa (120 psig) (±14 kPa (±2 psig) set points; operated by pressure switch.
i. Compressor Malfunction Alarm: Functions when compressor system control panel signals compressor thermal malfunction alarm, lead compressor fails to start alarm or high water level in receiver or separator (if so required) receives signal from system control panel.
j. Low Lubricant Shutdown: For rotary screw compressors. Functions when lubricant level drops to a low point. Receives signal from compressor control panel.
k. Instrument air dew point high alarm: Functions when the line pressure dew point rises above -30 degrees C (-22 degrees F) at 380 kPa (55 psig).

D. Alarm Functions:
1. Oxygen, nitrous oxide, carbon dioxide and compressed air alarms: Pressure alarms: Functions when pressure in branch drops below 275 kPa (40 psig), ±14 kPa (±2 psig) or increases above 414 kPa (60 psig), ±14 kPa (±2 psig) set points; operated by pressure switches or transmitters.
2. Nitrogen alarms: Pressure alarms: Functions when pressure in branch drops below 1310 kPa (190 psig), ±14 kPa (±2 psig) or increases above 1517 kPa (220 psig), ±14 kPa (±2 psig) set points; operated by pressure switches or transmitters.
3. Vacuum alarms: Low vacuum alarm: Functions when vacuum in branch drops below 40 kPa (12 inches Hg); operated by vacuum switch.
4. Not used.
5. Vacuum alarms:
a. Low vacuum alarm: Function when system vacuum upstream of main shutoff valve drops below 40 kPa (12 inches Hg); operated by vacuum switch.

b. Filter differential pressure/back pressure alarm: Functions when discharge oil filter differential rises to set level, or when back pressure is sensed; receives signal from pump control panel.
c. Laboratory vacuum pump malfunction.

6. Waste Anesthetic Gas Disposal (WAGD) low alarm: Functions when WAGD vacuum level or flow is below effective operating limits.

E. Alarm Panels:

1. General: Modular design, easily serviced and maintained; alarms operate on alternating current (AC) low voltage control circuit; provide required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting compressed air and vacuum services, as required.
2. Box: Flush mounted, sectional or one piece, corrosion resistant. Size box to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely. Provide spare capacity to accommodate 50 percent of the number of provided alarm points.
3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.
4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.
5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.
6. Controls:
   a. Visual signal: When the condition occurs which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be canceled until such condition is corrected.
   b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel

and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.

c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.

F. Alarm Relay Interface Control Cabinet: Design cabinet to transfer the closed circuit alarm signals through relays to a set of terminals for monitoring signals at the BAS without interrupting the closed circuit system. Constructed of 1.9 mm (14 gage) steel, conforming with NEMA ICS 6, Type 1, enclosures. Provide both normally open and normally closed contacts for output signals, with number of circuits required for full alarm capability at the BAS. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for compatibility.

G. Alarm Network Communication: Network communications board shall be installed in local alarm and connected to the contractor supplied network. Local alarm modules shall send information to the master alarm and the data can be downloaded thru the computer connected to the contractor supplied network. Master alarm displays the message, sounds its alarm and saves the information in an event log. This event log shall be downloaded to a computer file for tracking data and troubleshooting.

2.11 PRESSURE SWITCHES

A. General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

2.12 NITROGEN CONTROL PANEL (NCP)

Not used.

2.13 CYLINDER GAS SUPPLY MANIFOLDS

Not used.

2.14 AIR COMPRESSOR SYSTEMS

A. System Design: The medical air system (source equipment) shall be of a modular base mounted design consisting of quadruplex compressors, dryer/control, and an air receiver. Each unit shall be fully compliant with the latest edition of NFPA 99.

B. Compressors: Continuous duty rated "oil-less" type with permanently lubricated, sealed bearings. Single stage design, air cooled, reciprocating type with corrosion resistant reed type valves with stainless steel reeds. Both the compression rings and rider rings shall be made from a long life, fluororesin material designed for continuous duty operation. The crankshaft shall be constructed of a durable nodular graphite cast iron and designed to be fully supported on both ends by heavy duty ball bearings permanently lubricated and sealed. The crankcase shall be constructed of gray cast iron. Maximum heat dissipation shall be achieved through cast aluminum alloy cylinders treated for optimum corrosion and wear resistance. Cylinder sleeves shall not be required. Additionally, heat transmission from the piston wall to the piston pin needle bearing shall be minimized by an insulated "heat cut" piston pin. The connecting rod shall be of a one piece design for maximum reliability. Bio-based materials shall be utilized when possible.

C. Compressor Drive and Motor: V-belt driven through a combination flywheel/sheave and steel motor sheave with tapered bushing and protected by an OSHA approved, totally enclosed belt guard. Belt tensioning shall be achieved by a pivoting motor mounting base that is fully adjustable through twin adjusting screws. The motor shall be a NEMA rated, open-drip-proof, 1800 RPM, with 1.15 service factor suitable for 208/230/460V electrical service, a specified in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT and Section 26 29 11, MOTOR CONTROLLERS.

D. Intake Piping: Provide a pre-piped intake manifold with one inlet air filter with threaded opening for remote intake connection. Isolate filter housing from the intake manifold with a braided 304 stainless steel flex connector.

E. Discharge Piping: Provide an integral air cooled aftercooler designed for a maximum approach temperature of -11 degrees C (12 degrees F) complete with moisture separator and timed automatic solenoid drain valve with a manual drain value by-pass. Provide each cylinder head

with a pre-wired high discharge air temperature shutdown switch. Include a flex connector, safety relief valve, and check valve. The compressor discharge line the piping shall be of ASTM B819 copper tubing, brass, and/or stainless steel. The discharge flex connector shall be braided 304 stainless steel, brass or bronze.

F. Isolation System: Isolate the compressor and monitor from the main compressor module base by means of a four point, heavy duty, spring isolation system for a minimum of 95 percent isolation efficiency.

G. Dryer/Control: The dryer/control shall include a NEMA 12, U.L. labeled control system, duplexed desiccant drying system, duplexed final line filters, duplexed final line regulators, and combination dew point/CO monitor. All of the above shall be pre-wired and pre-piped in accordance with NFPA 99 and include valving to allow complete air receiver by-pass, as well as air sampling port.

H. Dryer: Size each desiccant dryer for the peak calculated demand and capable of producing -12 degrees C (10 degrees F) pressure dew point. Dryer purge flow shall be minimized through an on-demand purge saving control system. Include a mounted prefilter rated for 0.01 micron with automatic drain and element change indicator on the inlet of each dryer.

I. Control System: Mounted and pre-wired control system shall be NEMA 12 and U.L. labeled. This control system shall provide automatic lead/lag sequencing with circuit breaker disconnects for each compressor with external operators, one non-fused main disconnect with external operators, full voltage motor magnetic starters with overload protection, redundant 120V control circuit transformers, visual and audible reserve unit alarm with isolated contacts for remote alarm, hand-off-auto (HOA) lighted selector switches, automatic alternation of both compressors with provisions for simultaneous operation if required, automatic activation of reserve unit if required, visual alarm indication for high discharge air temperature shutdown with isolated contacts for remote alarm, and duplexed run time hour meters.

J. Final Line Filters and Regulators: Fully duplexed final line filters rated for 0.01 micron with element change indicators shall be factory mounted and pre-piped, along with duplexed factory mounted and pre-piped final line regulators and duplex safety relief valves.

K. Dew Point Hygrometer/CO Monitor: Mounted, pre-piped and wired, combination dew point hygrometer/CO monitor shall be of the ceramic

type with integral chemical type CO sensor. System accuracy shall be ± 1 degree C (2 degrees F) for dew point and 2 mg/L (2 PPM) (at 10 PPM) for carbon monoxide. Dew point alarm shall be factory set at 4 degrees C (40 degrees F) per NFPA 99, and the CO alarm shall be factory set at 10 mg/L (10 PPM). Both set points shall be field adjustable.

L. Air Receiver: Vertical air receiver, galvanized, ASME Coded, National Board Certified, rated for minimum 1035 kPa (150 psig) design pressure and includes a sight gauge glass as well as a timed automatic solenoid drain valve. Provide three valve bypass on supply.

M. Example of an acceptable product and manufacturer: Beacon Medical Products "Lifeline Medical Air Systems".

2.15 PRESSURE REGULATORS

A. For 690 kPa (100 psig) regulator, provide duplex in parallel, valve for maintenance shut-down without service interruption. For additional pressures, locate regulators remote from compressor near point of use, and provide with isolation valves and valve bypass.

1. For systems 5 L/s (10 SCFM) and below: Brass or bronze body and trim, reduced pressure range 170 to 850 kPa (25 to 123 psig) adjustable, spring type, diaphragm operated, relieving. Delivered pressure shall vary not more than 1.0 kPa (0.15 psig) for each 10 kPa (1.5 psig) variation in inlet pressure.

2.16 EMERGENCY LOW PRESSURE OXYGEN INLET

Not used.

PART 3 - EXECUTION

3.1 INSTALLATION

A. In accordance with NFPA 99. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.

B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

C. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly to prevent infiltration of any foreign matter.

D. Cut piping square and accurately with a tube cutter (sawing is prohibited) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or

forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.

E. Spacing of hangers: NFPA 99.

F. Rigidly support valves and other equipment to prevent strain on tube or joints.

G. While being brazed, joints shall be continuously purged with oil free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.

H. Do not bend tubing. Use fittings.

I. Support ceiling column assembly from heavy sub-mounting castings furnished with the unit as part of roughing-in. Anchor with 15 mm (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling, unless otherwise indicated.

J. Provide two 25 mm (1 inch) minimum conduits from ceiling column assembly to adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, for connection to signal cabling network.

K. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.

L. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ASME A13.1.

M. Pipe compressor intake to a source of clean ambient air as indicated in NFPA 99.

N. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.

O. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.

2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

P. Provide 40 mm (1-1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.

Q. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

3.2 STARTUP AND TESTING

A. Initial Tests: Blow down and high and low pressure leakage tests as required by NFPA 99 with documentation.

B. healthcare testing agency shall perform the following:

1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with NFPA 99 and the procedures set forth in pre-qualification documentation.
2. Verify that the systems, as installed, meet or exceed the requirements of NFPA 99, this specification, and that the systems operate as required.
3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 1000 liters (35 cubic feet) of gas through a clean white 0.45 micron filter at a minimum velocity of 100 liters per minute (3.5 SCFM). Filter shall show no discoloration, and shall accrue no more than 0.1 mg (0.0000035 ounces) of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests shall in no case exceed variation as specified in paragraph, “Maximum Allowable Variation”. Perform test with the use of an inert gas as described in CGA P-9.

5. Outlet and inlet flow test:
   a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
   b. Oxygen, nitrous oxide and air outlets shall deliver 100 Lpm (3.5 SCFM) with a pressure drop of no more than 34 kPa (5 psig), and static pressure of 345 kPa (50 psig).
   c. Nitrogen outlets shall deliver 565 Lpm (20 SCFM) with a pressure drop of no more than 34 kPa (5 psig), and static pressure of 1448 kPa (210 psig).
   d. Needle valve air outlets shall deliver 1.5 SCFM with a pressure drop of no more than five psig, and static pressure of 345 kPa (50 psig).
6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests shall in no case exceed variation as specified in paragraph “Maximum Allowable Variation”. Allowable concentrations are below the following:

Dew point, air	4 degrees C (40 degrees F) pressure dew point at 690 kPa (100 psig)
Carbon monoxide, air	10 mg/L (ppm)
Carbon dioxide, air	500 mg/L (ppm)
Gaseous hydrocarbons as methane, air	25 mg/L (ppm)
Halogenated hydrocarbons, air	2 mg/L (ppm)

7. Analysis Test:
   a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
   b. Make analysis with instruments designed to measure the specific gas dispensed.
   c. Allowable concentrations are within the following:
      1) Laboratory air 19.5 percent to 23.5 percent oxygen.

Oxygen	>=97% plus oxygen
Nitrous oxide	>=99% plus nitrous oxide
Nitrogen	>=99% plus nitrogen

Medical air	19.5% to 23.5% oxygen
Carbon Dioxide	99% plus carbon dioxide

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	2 degrees C (35 degrees F)
Carbon monoxide	2 mg/L (ppm)
Total hydrocarbons as methane	1 mg/L (ppm)
Halogenated hydrocarbons	2 mg/L (ppm)

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Contractor shall provide a minimum of 10 working days prior to startup and testing.

3.3 CONNECTION TO EXISTING MEDICAL GAS SYSTEM:

A. Contactor shall test the existing system for hydrocarbons, dew point, etc. per NFPA 99. If problems are present, the COR would notify the facility of the results. The facility would then make the necessary repairs and/or maintenance prior to connecting to new system.

B. Install shut-off valve at the connection of new line to existing line.

C. Time for shutdown of the existing healthcare system shall be coordinated at least 10 work days prior to shutdown with the COR and VA Medical Center.

D. Shut off all oxygen zone valves and gas riser valves if the section to be connected cannot be totally isolated from the remainder of the system.

E. Prior to any work being done, check the new pipeline for particulate or other forms of contamination per NFPA 99.

F. Ensure that the correct type of pipe tubing and fittings are being used.

G. Make a spot check of the existing pipelines in the facility to determine the level of cleanness present.

H. Reduce the pressure to zero and make the tie-in as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.

I. After the tie-in is made and allowed to cool, slowly bleed the source gas back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.

J. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the outlet. After the outlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required NFPA 99 tests after connection.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for eight hours to instruct VA Personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23, HEATING, VENTILATING, AND AIR CONDITIONING (HVAC).

Notwithstanding anything to the contrary in these specifications:

a. All bolts shall be high strength steel ASTM A193/A193M, CLASS 2, GRADE B7.

b. All nuts shall be ASTM A194/A194M

B.

C. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Exterior: Piping, ductwork, and equipment exposed to weather be it temperature, humidity, precipitation, wind, or solar radiation.

D. Abbreviations/Acronyms:

1. ac: Alternating Current
2. AC: Air Conditioning
3. ACU: Air Conditioning Unit
4. ACR: Air Conditioning and Refrigeration
5. AI: Analog Input
6. AISI: American Iron and Steel Institute
7. AO: Analog Output
8. ASJ: All Service Jacket
9. AWG: American Wire Gauge
10. BACnet: Building Automation and Control Networking Protocol
11. BAg: Silver-Copper-Zinc Brazing Alloy
12. BAS: Building Automation System
13. BCuP: Silver-Copper-Phosphorus Brazing Alloy
14. bhp: Brake Horsepower
15. Btu: British Thermal Unit
16. Btu/h: British Thermal Unit Per Hour
17. CDA: Copper Development Association
18. C: Celsius
19. CD: Compact Disk
20. CFM: Cubic Foot Per Minute

21. CH: Chilled Water Supply
22. CHR: Chilled Water Return
23. CLR: Color
24. CO: Carbon Monoxide
25. COR: Contracting Officer’s Representative
26. CPD: Condensate Pump Discharge
27. CPM: Cycles Per Minute
28. CPVC: Chlorinated Polyvinyl Chloride
29. CRS: Corrosion Resistant Steel
30. CTPD: Condensate Transfer Pump Discharge
31. CTPS: Condensate Transfer Pump Suction
32. CW: Cold Water
33. CWP: Cold Working Pressure
34. CxA: Commissioning Agent
35. dB: Decibels
36. dB(A): Decibels (A weighted)
37. DDC: Direct Digital Control
38. DI: Digital Input
39. DO: Digital Output
40. DVD: Digital Video Disc
41. DN: Diameter Nominal
42. DWV: Drainage, Waste and Vent
43. EPDM: Ethylene Propylene Diene Monomer
44. EPT: Ethylene Propylene Terpolymer
45. ETO: Ethylene Oxide
46. F: Fahrenheit
47. FAR: Federal Acquisition Regulations
48. FD: Floor Drain
49. FED: Federal
50. FG: Fiberglass
51. FGR: Flue Gas Recirculation
52. FOS: Fuel Oil Supply
53. FOR: Fuel Oil Return
54. FSK: Foil-Scrim-Kraft facing
55. FWPD: Feedwater Pump Discharge
56. FWPS: Feedwater Pump Suction
57. GC: Chilled Glycol Water Supply
58. GCR: Chilled Glycol Water Return

59. GH: Hot Glycol Water Heating Supply
60. GHR: Hot Glycol Water Heating Return
61. gpm: Gallons Per Minute
62. HDPE: High Density Polyethylene
63. Hg: Mercury
64. HOA: Hands-Off-Automatic
65. hp: Horsepower
66. HPS: High Pressure Steam (414 kPa (60 psig) and above)
67. HPR: High Pressure Steam Condensate Return
68. HW: Hot Water
69. HWH: Hot Water Heating Supply
70. HWHR: Hot Water Heating Return
71. Hz: Hertz
72. ID: Inside Diameter
73. IPS: Iron Pipe Size
74. kg: Kilogram
75. klb: 1000 lb
76. kPa: Kilopascal
77. lb: Pound
78. lb/hr: Pounds Per Hour
79. L/s: Liters Per Second
80. L/min: Liters Per Minute
81. LPS: Low Pressure Steam (103 kPa (15 psig) and below)
82. LPR: Low Pressure Steam Condensate Gravity Return
83. MAWP: Maximum Allowable Working Pressure
84. MAX: Maximum
85. MBtu/h: 1000 Btu/h
86. MBtu: 1000 Btu
87. MED: Medical
88. m: Meter
89. MFG: Manufacturer
90. mg: Milligram
91. mg/L: Milligrams Per Liter
92. MIN: Minimum
93. MJ: Megajoules
94. ml: Milliliter
95. mm: Millimeter

96. MPS: Medium Pressure Steam (110 kPa (16 psig) through 414 kPa (60 psig))
97. MPR: Medium Pressure Steam Condensate Return
98. MW: Megawatt
99. NC: Normally Closed
100. NF: Oil Free Dry (Nitrogen)
101. Nm: Newton Meter
102. NO: Normally Open
103. NOx: Nitrous Oxide
104. NPT: National Pipe Thread
105. NPS: Nominal Pipe Size
106. OD: Outside Diameter
107. OSD: Open Sight Drain
108. OS&Y: Outside Stem and Yoke
109. PC: Pumped Condensate
110. PID: Proportional-Integral-Differential
111. PLC: Programmable Logic Controllers
112. PP: Polypropylene
113. PPE: Personal Protection Equipment
114. ppb: Parts Per Billion
115. ppm: Parts Per Million
116. PRV: Pressure Reducing Valve \
117. PSIA: Pounds Per Square Inch Absolute
118. psig: Pounds Per Square Inch Gauge
119. PTFE: Polytetrafluoroethylene
120. PVC: Polyvinyl Chloride
121. PVDC: Polyvinylidene Chloride Vapor Retarder Jacketing, White
122. PVDF: Polyvinylidene Fluoride
123. rad: Radians
124. RH: Relative Humidity
125. RO: Reverse Osmosis
126. rms: Root Mean Square
127. RPM: Revolutions Per Minute
128. RS: Refrigerant Suction
129. RTD: Resistance Temperature Detectors
130. RTRF: Reinforced Thermosetting Resin Fittings
131. RTRP: Reinforced Thermosetting Resin Pipe
132. SCFM: Standard Cubic Feet Per Minute

133. SPEC: Specification
134. SPS: Sterile Processing Services
135. STD: Standard
136. SDR: Standard Dimension Ratio
137. SUS: Saybolt Universal Second
138. SW: Soft water
139. SWP: Steam Working Pressure
140. TAB: Testing, Adjusting, and Balancing
141. TDH: Total Dynamic Head
142. TEFC: Totally Enclosed Fan-Cooled
143. TFE: Tetrafluoroethylene
144. THERM: 100,000 Btu
145. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
146. THWN: Thermoplastic Heat & Water-Resistant Nylon Coated Wire
147. T/P: Temperature and Pressure
148. USDA: U.S. Department of Agriculture
149. V: Volt
150. VAC: Vacuum
151. VA: Veterans Administration
152. VAC: Voltage in Alternating Current
153. VA CFM: VA Construction & Facilities Management
154. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
155. VAMC: Veterans Administration Medical Center
156. VHA OCAMES: Veterans Health Administration – Office of Capital Asset Management Engineering and Support
157. VR: Vacuum condensate return
158. WCB: Wrought Carbon Steel, Grade B
159. WG: Water Gauge or Water Column
160. WOG: Water, Oil, Gas

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
D. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
E. Section 03 30 00, CAST-IN-PLACE CONCRETE.
F. Section 05 50 00, METAL FABRICATIONS
G. Section 09 91 00, PAINTING.

H. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

I. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

J. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

K. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

L. Section 23 07 11, HVAC INSULATION.

M. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

N. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

O. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

P. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

Q. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
430-2020.....Performance Rating of Central Station Air-Handling Unit Supply Fans

C. Air Movement and Control Association (AMCA):
410-1996.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

D. American Society of Mechanical Engineers (ASME):
B31.1-2020.....Power Piping
B31.9-2020.....Building Services Piping
ASME Boiler and Pressure Vessel Code:
BPVC Section IX-2021 Welding, Brazing, and Fusing Qualifications

E. American Society for Testing and Materials (ASTM):
A36/A36M-2019.....Standard Specification for Carbon Structural Steel
A575-1996(2020).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

F. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc.(MSS):

SP-58-2018.....Pipe Hangers and Supports-Materials, Design, Manufacture, Selection, Application, and Installation

SP-127-2014a.....Bracing for Piping Systems: Seismic–Wind–Dynamic Design, Selection, and Application

G. Military Specifications (MIL):

MIL-P-21035B-2021.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)

H. National Fire Protection Association (NFPA):

70-2020.....National Electrical Code (NEC)

101-2021.....Life Safety Code

I. Department of Veterans Affairs (VA):

PG-18-10-2020(R2021)....Physical Security and Resiliency Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC", with applicable paragraph identification.

C. If the project is phased submit complete phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

D. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessable from the floor or permanent work platform. It is the Contractor's responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.

E. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

F. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed contract documents, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

G. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together. Coordinate and properly integrate materials and equipment to provide a completely compatible and efficient installation.

1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
   a. Hangers, inserts, supports, and bracing.
   b. Pipe sleeves.

H. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity. Submit under the pertinent section rather than under this section.
   1. Submit electric motor data and variable speed drive data with the driven equipment.
   2. Equipment and materials identification.
   3. Fire-stopping materials.
   4. Hangers, inserts, supports and bracing. Provide complete stress analysis for variable spring and constant support hangers.
   5. Wall plates.

I. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.

J. HVAC Maintenance Data and Operating Instructions:
   1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, paragraph INSTRUCTIONS for systems and equipment.
   2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
      a. Include complete list indicating all components of the systems.
      b. Include complete diagrams of the internal wiring for each item of equipment.
      c. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.
   3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply for equipment. Include in the listing for belts: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

K. Provide copies of approved HVAC equipment submittals to the TAB and Commissioning Subcontractor.

L. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

M. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC.

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced onsite, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, etc. shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. Refer to all other sections for quality assurance requirements for systems and equipment specified therein.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.

4. The products and execution of work specified in Division 23 sections shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Use of asbestos products or equipment or materials containing asbestos is prohibited.

E. HVAC Equipment Service Providers: Service providers shall be authorized and trained by the manufacturers of the equipment supplied. These providers shall be capable of responding onsite and provide acceptable service to restore equipment operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shutdown of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service personnel and companies providing service under these conditions for (as applicable to the project): fans, air handling units, chillers, cooling towers, control systems, pumps, critical instrumentation, computer workstation and programming.

F. HVAC Mechanical Systems Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:
1. HVAC mechanical systems welding shall meet ASME BPVC Section IX. Provide proof of current certification.

2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the associated code.

G. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR with submittals. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material and removal by the Contractor and no additional cost or time to the Government.

H. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract documents to the COR for resolution. Provide written hard copies and computer files on CD or DVD of manufacturer’s installation instructions to the COR with submittals prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received and approved by the VA. Failure to furnish these recommendations is a cause for rejection of the material.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to, all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to the COR for resolution. Failure of the Contractor to resolve, or point out any issues will result in the Contractor correcting at no additional cost or time to the Government.
3. Complete coordination/shop drawings shall be required in accordance with paragraph SUBMITTALS. Construction work shall not start on any

system until the coordination/shop drawings have been approved by VA.

4. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.

I. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.

J. Guaranty: Warranty of Construction, FAR Clause 52.246-21.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Large equipment such as chillers if shipped on open trailer trucks shall be covered with shrink on plastics or water proof tarpaulins that provide protection from exposure to rain, road salts and other transit hazards. Protection shall be kept in place until equipment is moved into a building or installed as designed.
3. Repair damaged equipment in first class, new operating condition and appearance; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost or time to the Government.
4. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
5. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.

3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. As-built drawings, from Red-lined, hand-marked drawings modified in the field during construction, are to be provided, with a copy of them on AutoCAD version provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as may be required for relocating existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the VAMC. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least 10 working days advance notice to the COR. The request shall include a detailed plan on the proposed shutdown and the intended work to be done along with manpower levels. All equipment and materials shall be onsite and verified with plan 5 days prior to the shutdown or it will need to be rescheduled.

D. Phasing of Work: Comply with all requirements shown on contract documents. Contractor shall submit a complete detailed phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F)

minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.

F. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Equipment and components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a nameplate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model. Exceptions must be approved by the VA, but may be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 DRIVE GUARDS

A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; all edges shall be hemmed and ends shall be bent into flanges and the flanges shall be drilled and attached to pump base with minimum of four 6 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

B. Materials: Sheet steel, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

2.4 LIFTING ATTACHMENTS

A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 ELECTRIC MOTORS

A. All material and equipment furnished, and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.

B. Coordinate variable speed motor controller communication protocol with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

C. Provide variable speed motor controllers with a bypass contactor as indicated in the contract documents.

D. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e., pumps, etc. shall be product of a single manufacturer.

E. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

F. Controller shall not add any current or voltage transients to the input ac power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the ac power system.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 5 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

B. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 5 mm (3/16 inch) high riveted or bolted to the equipment.

C. Control Items: Label all instrumentation, temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

D. Valve Tags and Lists:

1. Valve Tags: Engraved black filled numbers and letters not less than 13 mm (1/2 inch) high for number designation, and not less than 6 mm (1/4 inch) for service designation on 19-gauge 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
2. Valve Lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 279 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan indicating the location and valve number for each valve.

2.8 FIRESTOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC INSULATION, for firestop pipe and duct insulation.

2.9 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

C. Attachment to Concrete Building Construction:
   1. Concrete Insert: MSS SP-58, Type 18.
   2. Self-Drilling Expansion Shields and Machine Bolt Expansion Anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
   3. Power-Driven Fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

D. Attachment to Steel Building Construction:
   1. Welded Attachment: MSS SP-58, Type 22.
   2. Beam Clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp shall be used for individual copper tubing up to 22 mm (7/8 inch) outside diameter.

E. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

F. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 by 41 mm (1-5/8 by 1-5/8 inches), 2.7 mm (12 gauge), designed to accept special spring held, hardened steel nuts. Trapeze hangers are prohibited for use for steam supply and condensate piping.
   1. Allowable Hanger Load: Manufacturers rating less 91 kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U-bolt fabricated from steel

rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2 inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

G. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems Except High and Medium Pressure Steam (MSS SP-58):
   a. Standard Clevis Hanger: Type 1; provide locknut.
   b. Riser Clamps: Type 8.
   c. Wall Brackets: Types 31, 32 or 33.
   d. Roller Supports: Type 41, 43, 44 and 46.
   e. Saddle Support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15. Preinsulate.
   g. U-bolt Clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted or plastic-coated riser clamps.
      3) For Supporting Tube to Strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields.
3. High and Medium Pressure Steam (MSS SP-58): As may be required for relocating existing lines.
   a. Provide eye rod or Type 17 eye nut near the upper attachment.
   b. Piping 50 mm (2 inches) and Greater: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.

c. Piping with Vertical Expansion and Contraction:
1) Movement Up To 19 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
2) Movement More Than 19 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

H. Pre-Insulated Calcium Silicate Shields:
1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

I. Seismic Restraint and Bracing of Piping and Ductwork: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Comply with MSS SP-127. Refer to Seismic Design Requirements VA Handbook 18-8.

2.10 PIPE PENETRATIONS

A. Install sleeves during construction.
B. To prevent accidental liquid spills from passing to a lower level, provide the following:
1. For Drilled Penetrations: Provide 38 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations through beams or ribs are prohibited. Any deviation from these requirements shall receive prior approval of COR.

D. Cast-Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through walls. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

E. Brass Pipe Sleeves: Provide for pipe passing through terrazzo.

F. Sleeve Clearance: Sleeve through walls and partitions shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

G. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.11 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

E. Lubricants: A minimum of 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.12 ASBESTOS

A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. The coordination/shop drawings shall be submitted for review. Locate

piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Equipment coordination/shop drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to, all equipment items, valves, strainers, transmitters, sensors, control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown in the contract documents.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill is prohibited, except as permitted by COR where working area space is limited.
2. Locate holes to avoid interference with structural members such as slabs, columns, ribs, beams or reinforcing. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

E. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service may not shown but shall be provided.

F. Electrical Interconnection of Instrumentation or Controls: All control wiring shall be in rigid conduit. This generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Devices shall be located so they are easily accessible for testing, maintenance, calibration, etc. The

COR has the final determination on what is accessible and what is not. Comply with NFPA 70.

G. Protection and Cleaning:
   1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
   2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

H. Concrete and Grout: Use concrete and non-shrink grout 20 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

I. Install gauges, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gauges to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

J. Work in Existing Building:
   1. Make alterations to existing piping at times that will least interfere with normal operation of the facility.

K. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and data/telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall not be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 feet) above the equipment or to ceiling structure, whichever is lower (NFPA 70). All work around switchgear/electrical equipment shall be in strict accordance with NFPA 70.

L. Inaccessible Equipment:
   1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance

or inspections, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or time to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to motors, fans, pumps, belt guards, transformers, high voltage lines, conduit and raceways, piping, hot surfaces, and ductwork. The COR has final determination on whether an installation meets this requirement or not.

3.3 RIGGING

A. The intent is that the four new chillers, will be broken down into sections at the riggers yard by manufacturer’s technicians, transported to site, rigged into chiller plant in sections and then the sections reassembled in the chiller plant by manufacturer’s technicians.

B. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

C. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service requirements as well as structural integrity of the building.

D. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

E. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

F. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

G. Contractor shall submit a rigging plan for approval.

H. Contractor shall notify the COR a minimum two weeks in advance of any rigging.

I. Follow approved rigging plan.

J. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels designed by a structural engineer, secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.

B. Use of chain pipe supports; wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above are prohibited. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 13 mm (1/2 inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-58. Provide additional supports at valves, strainers, and other heavy components. Provide a support within one foot of each elbow.

E. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

F. Floor Supports:

1. Install equipment on concrete bases provided under General Construction; coordinate with GC.

3.5 MECHANICAL DEMOLITION

A. Rigging access, other than indicated in the contract documents, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Debris accumulated in the area to the detriment of plant operation is prohibited. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VAMC, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with contract documents where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the contract documents of the other disciplines in the project for additional facilities to be demolished or handled.

3.6 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING, 1.9 Applicable Publications, G. Master Painters Institute (MPI) for the VAMC approved MPI number for paint finishes listed for the substrate to be finished. The link to the MPI website for the Approved Product List (APL): https://www.mpi.net/APL/index.asp .

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific

tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.

2. The following material and equipment shall not be painted:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Control valves and thermostatic elements.
   e. Lubrication devices and grease fittings.
   f. Copper, brass, aluminum, stainless-steel and bronze surfaces.
   g. Valve stems and rotating shafts.
   h. Pressure gauges and thermometers.
   i. Glass.
   j. Nameplates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, fans, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump and fan manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats. This may include painting exposed metals where hangers were removed or where equipment was moved or removed.
6. Paint shall withstand the following temperatures without peeling or discoloration:
   a. Condensate and Feedwater: 38 degrees C (100 degrees F) on insulation jacket surface and 121 degrees C (250 degrees F) on metal pipe surface.
   b. Steam: 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (374 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.
8. Lead based paints are prohibited.

3.7 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16 inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including

automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

D. Attach ceiling grid label on ceiling grid location directly underneath above ceiling air terminal, control system component, valve, filter unit, fan etc.

3.8 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. Field-check all devices for proper lubrication.

B. All devices and equipment shall be equipped with required lubrication fittings or devices. A minimum of 0.95 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.

C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

D. All lubrication points shall be extended to one side of the equipment.

3.9 STARTUP, TEMPORARY OPERATION AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and Contractor testing of selected equipment. Coordinate the startup and Contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

D. Startup of equipment shall be performed as described in equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in

Section 01 00 00, GENERAL REQUIREMENTS, paragraph TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS paragraph TESTS, and in individual Division 23 sections and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost or time to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings for cooling systems during first actual seasonal use of respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

D. No adjustments shall be made during the acceptance inspection. All adjustments shall have been made by this point.

E. Perform tests as required for commissioning provisions in accordance with Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

3.11 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.12 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 16 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation and connection of motors for HVAC equipment.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

G. Section 26 24 19, MOTOR CONTROL CENTERS.

H. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Bearing Manufacturers Association (ABMA):

9-2015.....Load Ratings and Fatigue Life for Ball Bearings

11-2014.....Load Ratings and Fatigue Life for Roller Bearings

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

90.1-2019.....Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings

D. Institute of Electrical and Electronics Engineers (IEEE):

112-2017.....Standard Test Procedure for Polyphase Induction Motors and Generators

841-2009.....IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel Cage Induction Motors--Up to and Including 370 kW (500 hp)

E. National Electrical Manufacturers Association (NEMA):

MG 1-2016 (R2019).....Motors and Generators

MG 2-2014.....Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

250-2020.....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. National Fire Protection Association (NFPA):

70-2020.....National Electrical Code (NEC)

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT", with applicable paragraph identification.

C. Submit motor submittals with driven equipment.

D. Shop Drawings:

1. Provide documentation to demonstrate compliance with contract documents.
2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Certification: Two weeks prior to final inspection, unless otherwise noted, certification shall be submitted to the COR stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

H. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 MOTORS

A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.

B. For severe duty TEFC motors, IEEE 841 shall apply.

C. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLLERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.

D. Single-phase Motors:

1. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.

a. In order to meet ASHRAE 90.1 requirements, motors for small packaged HVAC equipment may be Electrically Commutated motor (EC type). Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic communication. The motor shall be speed controllable down to 20 percent of full speed and 85 percent efficient at all speeds.

E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
   1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

F. Voltage ratings shall be as follows:
   1. Single phase:
      a. Motors connected to 120-volt systems: 115 volts.
      b. Motors connected to 208-volt systems: 200 volts.
      c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
   2. Three phase:
      a. Motors connected to 208-volt systems: 200 volts.
      b. Motors, less than 74.6 kW (100 hp), connected to 240-volt or 480-volt systems: 208-230/460 volts, dual connection.
      c. Motors, 74.6 kW (100 hp) or greater, connected to 480-volt systems: 460 volts.
      d. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA MG 1 for connection to the nominal system voltage shown in the contract documents.

G. Number of phases shall be as follows:
   1. Motors, less than 373 W (1/2 hp): Single phase.
   2. Motors, 373 W (1/2 hp) and greater: 3 phase.
   3. Exceptions:
      a. Hermetically sealed motors.
      b. Motors for equipment assemblies, less than 746 W (1 hp), shall be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

H. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

I. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration, and running torque without exceeding nameplate ratings or considering service factor.

J. Motor Enclosures:
   1. Shall be the NEMA types as specified and/or shown in the contract documents.

2. Where the types of motor enclosures are not shown in the contract documents, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
   a. Motors located indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

K. Electrical Design Requirements:
1. Motors shall be continuous duty.
2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (176 degrees F).
4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General-Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency Controls or Both, or NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors.

L. Mechanical Design Requirements:
1. Bearings shall be rated in accordance with ABMA 9 or ABMA 11 for a minimum fatigue life of 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hours rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.

5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and greater shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

M. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
   b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
   c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated “inverter-duty” per NEMA MG 1, Part 31, Definite-Purpose Inverter-

Fed Polyphase Motors. Provide motor shaft grounding apparatus that shall protect bearings from damage from stray currents.

N. Additional requirements for specific motors, as indicated in the other sections listed in Article, RELATED SECTIONS shall also apply.

O. NEMA Premium Efficiency Electric Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 W (1 hp) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 W (1 hp) or more with open, drip-proof, or TEFC enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Premium Efficiencies Open Drip-Proof				**Minimum Premium Efficiencies Totally Enclosed Fan-Cooled (TEFC)**			
Rating kW (hp)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (hp)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

P. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM, and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.90 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

Q. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

Polyphase Open Motors Average full load efficiency				**Capacitor-start capacitor-run and capacitor-start induction run open motors Average full load efficiency**			
Rating kW (hp)	**6 poles**	**4 poles**	**2 poles**	**Rating kW (hp)**	**6 poles**	**4 poles**	**2 poles**
0.18 (0.25)	67.5	69.5	65.6	0.18 (0.25)	62.2	68.5	66.6
0.25 (0.33)	71.4	73.4	69.5	0.25 (0.33)	66.6	72.4	70.5
0.37 (0.5)	75.3	78.2	73.4	0.37 (0.5)	76.2	76.2	72.4
0.55 (0.75)	81.7	81.1	76.8	0.55 (0.75)	80.2	81.8	76.2

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motors in accordance with manufacturer’s recommendations, the NEC, NEMA, as shown in the contract documents and/or as required by other sections of these specifications.

B. If in the substantiated evaluation of the COR, the installation fails to meet the requirements of the construction documents with respect to function and maintainability, an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 FIELD TESTS

A. All tests shall be witnessed by the CxA or by the COR.

B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.

C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

D. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

E. All test data shall be complied into a report form for each motor and provided to the contracting officer or their representative.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification shall be tested as part of a greater system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 1 hour to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the application of noise control measures, seismic restraints for equipment, tolerance and vibration isolation for HVAC work, and vibration control techniques to equipment and parts including chillers, pumps, fans, compressors, motors, etc.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.

C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

F. Section 23 31 00, HVAC DUCTS and CASINGS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Civil Engineers (ASCE):

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

Handbook-2019.....ASHRAE Handbook – HVAC Applications

Handbook-2021.....ASHRAE Handbook - Fundamentals, Chapter 8, Sound and Vibration

D. American Society for Testing and Materials (ASTM):

A123/A123M-2017.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A307-2021.....Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength

B117-2019.....Standard Practice for Operating Salt Spray (Fog) Apparatus

D2240-//2015(R2021).....Standard Test Method for Rubber Property - Durometer Hardness

E. International Code Council (ICC):

IBC-2021.....International Building Code

F. Manufacturers Standardization Society (MSS):

SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation

G. Occupational Safety and Health Administration (OSHA):

29 CFR 1910.95.....Occupational Noise Exposure

H. Sheet Metal and Air Conditioning Contractor’s National Association (SMACNA):

001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition

I. Department of Veterans Affairs (VA):

H-18-8-2019(R2020).....Seismic Design Requirements

PG-18-10-2017(R2021)....HVAC Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT”, with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Vibration isolators:
   a. Floor mountings
   b. Hangers
   c. Snubbers
   d. Thrust restraints
2. Bases.
3. Seismic restraint provisions and bolting.
4. Acoustical enclosures.

D. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

E. Seismic Requirements: Submittals are required for all equipment anchors, supports and seismic restraints. Submittals shall include weights, dimensions, standard connections, and manufacturer's certification that all specified equipment will withstand seismic Lateral Force requirements as shown in the contract documents.

1.5 QUALITY ASSURANCE

A. Noise Criteria:

1. Perform an acoustic analysis to demonstrate that the specified room noise levels are achieved in all octave bands for all chillers. Refer to VA HVAC Design Manual Chapter 6 Room Data Sheets for the required Noise Criteria (NC) levels. If the necessary room type is not listed in Chapter 6 of VA HVAC Design Manual then consult the ASHRAE Handbook - HVAC Applications. The analysis shall consider both air duct borne noise and noise transmission through walls, floors and roofs and shall be completed for all duct systems and all HVAC equipment.
2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA 29 CFR 1910.95 requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Handbook - Fundamentals, Chapter 8, Sound and Vibration.
3. An allowance, not to exceed 5 db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

C. Seismic Restraint Requirements:

1. Equipment:

a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such mechanical equipment shall be properly supported to resist a horizontal force of 50 percent of the weight of the equipment furnished.
b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a horizontal force of 100 percent of the weight of the equipment furnished.

2. Piping: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
3. Ductwork: Refer to Section 23 31 00, HVAC DUCTS AND CASINGS.

D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal, and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENT

A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.
B. Provide floor mounted equipment with Type SS vibration Isolators. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment. Size and material required for the base shall be as recommended by the isolator manufacturer.
C. On all sides of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:
1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Captive Spring Mount for Seismic Restraint (Type SS):

a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4 inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.

b. All mountings shall have leveling bolts that are rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.

3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting. Isolators shall have a minimum seismic rating of one G.

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.

2. Hanger supports for piping 50 mm (2 inches) and greater shall have a pointer and scale deflection indicator.

C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3.2 mm (1/8 inch) nor greater than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.

D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

C. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Attach thrust limits at centerline of thrust and adjust to a maximum of 6 mm (1/4 inch) movement during start and stop.

D. Adjust active height of spring isolators.

E. Adjust snubbers according to manufacturer's recommendations.

F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.

G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

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SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection Report.
4. Duct Air Leakage Test Report.
5. Systems Readiness Report.
6. Balancing water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.
9. Document critical paths of flow on reports.

C. Definitions:

1. Basic TAB used in this Section: Chapter 39, "Testing, Adjusting and Balancing" of ASHRAE Handbook "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. TABB: Testing Adjusting and Balancing Bureau.
6. SMACNA: Sheet Metal and Air Conditioning Contractors' National Association.
7. Hydronic Systems: Includes primary, secondary and tertiary chilled water systems and condenser water system.
8. Flow Rate Tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

E.Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

G. Section 23 07 11, HVAC INSULATION.

H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

J. Section 23 31 00, HVAC DUCTS AND CASINGS.

K. Section 23 64 00, PACKAGED WATER CHILLERS.

1.3 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

2019.....ASHRAE Handbook – HVAC Applications, Chapter 39, Testing, Adjusting, and Balancing and Chapter 49, Noise and Vibration Control

C. Associated Air Balance Council (AABC):

2016.....National Standards for Total System Balance, 7th Edition

D. National Environmental Balancing Bureau (NEBB):

2019.....Procedural Standard for Testing, Adjusting, and Balancing of Environmental Systems, 9th Edition

2015.....Procedural Standard for the Measurement of Sound and Vibration, 2nd Edition

S110-2019.....Whole Building Technical Commissioning of New Construction, 2nd Edition

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC", with applicable paragraph identification.

C. Submit names and qualifications of TAB agency and TAB Specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.

D. For use by the COR staff, submit one complete set of applicable AABC, NEBB or TABB publications that will be the basis of TAB work.

E. Submit the following for review and approval:

1. Design Review Report within 90 days for conventional design projects after the system layout water side is completed by the Contractor.
2. Systems inspection report on equipment and installation for conformance with design.
3. Duct Air Leakage Test Report.
4. Systems Readiness Report.
5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
7. Include in each report the critical path for each balanced HYDRONIC branch.

F. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area with noted critical paths.

1.5 QUALITY ASSURANCE

A. Refer to paragraphs QUALITY ASSURANCE and SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
2. The TAB agency shall be either a certified member of AABC, NEBB, or TABB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another qualified TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC, TABB or

NEBB within the five (5) years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.

3. TAB Specialist: The TAB Specialist shall be either a member of AABC or TABB or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five (5) years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB Specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and shall be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within sixty (60) days after the Notice to Proceed. The TAB Specialist will be coordinating, scheduling, and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities shall specifically include:
   a. Directly supervising all TAB work.
   b. Sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC, TABB or NEBB.
   c. Following all TAB work through its satisfactory completion.
   d. Providing final markings of settings of all HVAC adjustment devices.
   e. Documenting critical paths from the pump. These critical paths are ones in which are 100 percent open from the fan or pump to the terminal device. This will show the least amount of restriction is being imposed on the system by the TAB firm.

5. All TAB technicians performing actual TAB work shall be experienced and shall have done satisfactory work on a minimum of three (3) projects comparable in size and complexity to this project. Qualifications shall be certified by the TAB agency in writing. The lead technician shall be certified by AABC, TABB or NEBB.

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards, TABB/SMACNA International Standards, or by NEBB Procedural Standard for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose. All equipment shall remain in calibration, or be re-calibrated if certification expires, during the TAB procedures.

D. TAB Criteria:

1. One or more of the applicable AABC, NEBB or TABB publications, supplemented by Chapter 39, "Testing, Adjusting and Balancing" of ASHRAE Handbook "HVAC Applications" and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow Rate Tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow Chapter 39, "Testing, Adjusting and Balancing" of ASHRAE Handbook "HVAC Applications" as a guideline.
   a. Chilled Water and Condenser Water Pumps: Minus 5 percent to plus 5 percent.
   b. Chillers: Minus 5 percent to plus 5 percent.
   c. Exhaust air inlets: Minus 5 percent to plus l0 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and critical path results shall be demonstrated to the COR for 1 hydronic system (pumps and chiller) as follows:
   a. When field TAB work begins.
   b. During each partial final inspection and the final inspection for the project if requested by VA.

PART 2 - PRODUCTS

2.1 PLUGS

A. Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

A. See Section 23 07 11, HVAC INSULATION. Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Paragraph QUALITY ASSURANCE.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

A. The TAB Specialist shall review the contract documents and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report shall be done after air distribution and hydronic equipment is onsite and duct and piping installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

C. Reports: Follow checklist format developed by AABC, NEBB or SMACNA (TABB), supplemented by narrative comments. Check for conformance with submittals.

3.4 SYSTEM READINESS REPORT

A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated in the contract documents. Submit report of findings to COR.

B. Inspect each system to ensure that it is complete including installation and operation of controls. Submit report to COR in standard format and forms prepared and/or approved by the CxA.

C. Verify that all items such as ductwork piping, valves, ports, terminals, connectors, etc., that are required for TAB are installed. Provide a report to the COR.

3.5 TAB REPORTS

A. The TAB Contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.

B. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated after engineering and construction have been evaluated and re-submitted for approval at no additional cost to the owner.

D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.6 TAB PROCEDURES

A. TAB shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC, TABB or NEBB. Balancing shall be done proportionally to all applicable systems.

1. At least one hydronic balancing valve shall be 100 percent open per hydronic system.

B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre-construction air and water flow rate prior to final inspections of the project.

D. Allow 10 days’ time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

E. Air Balance and Equipment Test: Include existing exhaust fan.

1. Adjust fan speed as necessary to provide design air flow. Provide new drive set as required to adjust fan speeds.

3. Record final measurements for air handling equipment performance data sheets.

F. Water Balance and Equipment Test: Include circulating pumps, chillers cooling towers:

1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.

2. Adjust flow rates for equipment. Balance water flow at cooling towers for equal distribution among the nozzles.
3. Adjust Primary chilled water to design flow rates.
4. Adjust Secondary and Tertiary (variable volume) Systems to respective design flow rates: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
6. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for chillers evaporators and condensers.
7. Record final valve setting for all balancing valves.

3.7 MARKING OF SETTINGS

A. Following approval of TAB Final Report, the setting of all HVAC adjustment devices including valves shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.8 IDENTIFICATION OF TEST PORTS

A. The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.9 PHASING

A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.10 CRITICAL FLOW PATH

A. Provide a documented critical path for all fluid flows. There shall be at least one (1) terminal device that can be traced back to the fan or pump where there is no damper or valves that are less than 100 percent open.

3.11 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

- - E N D - -

SECTION 23 07 11
HVAC INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. HVAC piping and equipment.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space and pipe spaces.
   5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical equipment rooms or exposed.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F);HVAC equipment or piping handling media above 41 degrees C (105 degrees F
   8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watt per square meter (BTU per hour per square foot).
      b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
   11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
   12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published

permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.

13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig].
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. HWH: Hot water heating supply.
20. HWHR: Hot water heating return.
21. CPD: Condensate pump discharge.
22. CW: Cold water.
23. HW: Hot water.
24. CHWS: Chilled water supply.
25. CHWR: Chilled water return.
26. CWS: Condenser Water Supply supply.
27. CWR: Condenser Water Supply supply.
28. RS: Refrigerant suction.
29. RL: Refrigerant liquid.

1.2 RELATED WORK

A Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 07 84 00, FIRESTOPPING.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

E. Section 23 21 13, HYDRONIC PIPING.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

> **4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke

developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

a. Insulation materials: Specify each type used and state surface burning characteristics.
b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
c. Insulation accessory materials: Each type used.
d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 1999.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C -1987 Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-2016 Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)- 2016 Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-1987 .....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99 2014.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-2014.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C449-2019.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-2017.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-2017.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-2017.....Standard Specification for Mineral Fiber pipe Insulation

C552-07 .....Standard Specification for Cellular Glass Thermal Insulation

C553-2015.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-2016.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-2014.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126- 2019.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136- 2017.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

E84-2014.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-2007.....Standard Test Method for Fire Tests of Building Construction and Materials

E. National Fire Protection Association (NFPA):

90A-2018.....Standard for the Installation of Air Conditioning and Ventilating Systems

101-2018.....Life Safety Code

251-2014 .....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-2006.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723-2018.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2018.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 CELLULAR GLASS CLOSED-CELL

A. Comply with Standard ASTM C177, C518, density 120 kg/m^3 (7.5 pcf) nominal, k = 0.033 (0.29) at 24~~0~~ degrees C (75 degrees F).

B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.4 POLYISOCYANURATE CLOSED-CELL RIGID

A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.

B. Equipment insulation, ASTM C 591,type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.6 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

   1) Refer to drawings for specific colour coding of jacketing for chilled water and condenser water pipe insulation

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed equipment.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints.

Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.7 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

2.10 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

A. Staples: Outward clinching monel or galvanized steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.11 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.12 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.13 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), systems. Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

F. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

G. HVAC work not to be insulated:

1. Relief air ducts (exhaust air).
2. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
3. Equipment: Expansion tanks,

H. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

I. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

J. Firestop Pipe insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
   a. Pipe risers through floors
   b. Pipe chase walls and floors
   c. Smoke partitions
   d. Fire partitions

K. Provide vapor barrier jackets over insulation as follows:
1. All piping exposed to outdoor weather.
2. All interior piping conveying fluids exposed to outdoor air (i.e. in non-air conditioned) spaces, etc. below ambient air temperature in high humidity areas//.

L. Provide metal jackets over insulation as follows:
1. All piping exposed to outdoor weather.
2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

M. Provide color-coding PVC jacket over chilled water insulation, P.I.C. as base of design. Color to be Light Blue.
1. Submit color chart for approval.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:
1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
   a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9

inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.

b. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.

c. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.

3. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.

a. Chilled water pumps, chemical feeder pot and air separator.

B. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.

2. Contractor's options for fitting, flange and valve insulation:

a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.

b. Factory premolded, one piece color-coded PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.

c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass

fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, chemical feeder pots and air separator.

3. COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.8 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Wall Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Above
	Insulation Wall Thickness Millimeters (Inches)				
4-16 degrees C (40-60 degrees F) (CHWS/CHWR, CWS/CWR)	Cellular Glass Closed-Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CHWS/CHWR, CWS/CWR Pumps)	Polyiso-cyanurate Closed-Cell Rigid	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

Provide color-coding PVC jacket and fitting inserts over chilled water and Condenser Water insulation, P.I.C. as base of design.

Chilled Water color to be Light Blue

Condenser Water color to be Forest Green

Submit color chart for approval.

- - - E N D - - -

SECTION 23 08 00
COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 41 NOISE AND VIBRATION CONTROL for HVAC PIPING AND EQUIPMENT.

E. Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC.

F. Section 23 09 23 DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 SUMMARY

A. This Section includes requirements for commissioning the HVAC systems of the related subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00

GENERAL COMMISSIONING REQUIREMENTS and of Division 23, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility HVAC systems commissioning will include the systems listed in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.7 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. Department of Veterans Affairs (VA):

PG 18-10 2007.....Mission Critical Facilities - DRAFT
PG 18-10 2007.....Life-Safety Protected Facilities - DRAFT

C. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

HANDBOOK 2019.....HVAC Applications ASHRAE Handbook, Chapter 39, Testing, Adjusting, and Balancing, Chapter 44, HVAC Commissioning and Chapter 49, Sound and Vibration Control
HANDBOOK 2017.....HVAC Fundamentals ASHRAE Handbook, Chapter 8, Sound and Vibration

D. Associated Air Balance Council (AABC):

7th Edition 2016.....AABC National Standards for Total System Balance

E. National Environmental Balancing Bureau (NEBB):

9th Edition 2019.....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
3rd Edition 2015 .....Procedural Standards for the Measurement of Sound and Vibration

2nd Edition 2019 ... Standard for Whole Building Technical Commissioning of New Construction

F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

0062006.....HVAC Duct Construction Standard – Metal and Flexible Duct

3rd Edition 2005 ... HVAC Systems Testing, Adjusting and Balancing

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. Refer to Sections 23 05 41 NOISE AND VIBRATION CONTROL for HVAC PIPING AND EQUIPMENT, Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC and Section 23 09 23 DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC requirements. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL

COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional requirements.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING

REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. General Contractor shall provide direct-digital control system(s) as indicated on the project documents, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, configuration/setup hardware and software, controls and installation materials, installation labor, commissioning and startup, training, final project documentation and warranty. A System Integrator and Direct Digital Controls Contractor shall be two separate direct subcontractors of General Contractor.

1. **Notwithstanding anything to the contrary within these specifications, the automatic controls shall be an extension of the Johnson FX System.**
2. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, all configuration and setup software and hardware devices, tied to the facilities Engineering Control Center. Provide a remote user using a standard HTML 5 web browser to access the control system graphics and change adjustable setpoints with the proper password.
3. All new building controllers shall be native BACnet. All new BACnet workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new BACnet workstations, controllers, devices and components shall be accessible using a HTML5 Web browser interface. Browsers shall not require the use of an extension or add on software in order to access aforementioned workstations, controllers, devices, and components.
   a. If used, gateways shall be BTL listed.
   b. If used, gateways shall provide all object properties and read/write services.
4. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping,

handling, administration, supervision, management, insurance, Warranty, specified services and any other items required for a complete and fully functional Controls System.

5. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contract documents designate what each “mechanical systems” is composed of. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
6. The control system shall accommodate the existing Engineering Control Center(Climate Control) and the control system shall accommodate all existing web-based Users simultaneously, and the access to the system should be limited only by operator password.

B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include but are not limited to the following:

1. Control valves.
2. Flow switches.
3. Flow meters.
4. Sensor wells and sockets in piping.
5. Terminal unit controllers.

C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include but are not limited to the following:

1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.
2. Water meters

D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the

technical specifications. These products include but are not limited to the following:

1. Chiller controls. These controls, if not native BACnet, will require a BACnet Gateway.
2. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
3. The following systems have limited control (as individually noted below) from the ECC:

E. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller controls	23 09 23	23 09 23	23 09 23	26
Chiller controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Chiller/starter interlock wiring	28 31 00	28 31 00	28 31 00	28 31 00

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Chiller Flow Switches	23	23	28 31 00	28 31 00
Water treatment system	23	23	28 31 00	28 31 00
VFDs	23	23	N/A	N/A
Refrigerant monitors	N/A	N/A	26	26
Starters, HOA switches	23	23	23	N/A

F. This facility’s existing direct-digital control (DDC) system is manufactured by by Johnson Controls (FX System), and its ECC is located at the basement Climate Control Center. The existing system’s top-end communications is via BACnet/IP protocol with support for star, daisy chain and ring network topologies. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication

network, services, spare capacity of the existing control system and its ECC prior to beginning work.

1. Upgrade the existing direct-digital control system's ECC to include all properties and services required by an ASHRAE Standard 135 BACnet B-AWS Profile. The upgraded ECC shall continue to communicate with the existing direct-digital control system's devices. The upgraded ECC shall communicate directly with the new native-BACnet devices over the existing control system's communications network without the use of a gateway. Provide programming converting the existing non-BACnet devices, objects and services to ASHRAE Standard 135 BACnet-complaint BIBBs. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.
   a. The performance requirement for the combined system: the combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.

G. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/ verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract procuring the controls contractor administered by this Section of the technical specifications.

2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's B-AWS through an Ethernet connection provided by either the Control System Integrator or VA.
3. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system at least shall include one portable operator terminal - laptop, one digital display unit, microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.
4. Responsibility Table:

Item/Task	Section 23 09 23 contactor	Control system integrator	VA
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/ binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications			X
Electrical wiring	X		
Operator system training		X	
LAN connections to devices			X
LAN connections to ECC			X
IP addresses			X
Overall system verification (Cx)		X	
Controller and system verification	X		

H. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted in writing by the VA.

1.2 RELATED WORK

A. Section 23 21 13, Hydronic Piping.

B. Section 23 31 00, HVAC Ducts and Casings.

C. Section 23 64 00, Packaged Water Chillers.

D. Section 26 05 11, Requirements for Electrical Installations.

E. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).

F. Section 26 05 26, Grounding and Bonding for Electrical Systems.

G. Section 26 05 33, Raceway and Boxes for Electrical Systems.

H. Section 26 09 23, Lighting Controls.

I. Section 26 22 21, Specialty Transformers.

J. Section 26 27 26, Wiring Devices.

K. Section 26 29 11, Motor Starters.

L. Section 26 32 13, Engine Generators.

M. Section 27 15 00, Communications Horizontal Cabling

1.3 DEFINITION

A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.

B. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.

C. BACnet: A Data Communication Protocol for Building Automation and Control Networks -as defined by ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data and services over a network.

D. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.

E. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.

F. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.

G. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.

H. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.

I. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.

J. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.

K. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).

L. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.

M. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.

N. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.

O. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls

P. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).

Q. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.

R. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every

Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.

S. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.

T. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.

U. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

V. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

W. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.

X. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.

Y. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.

Z. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control

functions, such as operating a relay or providing an output signal to position an actuator.

AA. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

BB. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

CC. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.

DD. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

EE. GIF: Abbreviation of Graphic interchange format.

FF. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

GG. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.

HH. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc., whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

II. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to “sockets” without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

JJ. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

KK. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.

LL. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

MM. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

NN. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.

OO. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

PP. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

QQ. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

RR. Operating system (OS): Software, which controls the execution of computer application programs.

SS. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.

TT. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

UU. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.

VV. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.

WW. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.

XX. Repeater: A network component that connects two or more physical segments at the physical layer.

YY. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

ZZ. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

AAA. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: Either the DDC Contractor or the System Integrator shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The Integration subcontractor shall be responsible for the complete design, installation, integration, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer’s latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative could observe the control systems in full operation.
4. The controls subcontractor shall have an in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years of experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application

engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.

6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.

6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Water temperature	±0.5 degrees C (±1 degrees F)
Water flow	±0.5 degrees C [±1 degrees F]
Water pressure	±1.0 degrees C [±2 degrees F]
Electrical Power	±1.5 degrees C [±3 degrees F]

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Fluid Pressure	±50 Pa (±0.2 inch wg)	0-1.5 kPa (0-6 inch wg)

Controlled Variable	Control Accuracy	Range of Medium
Fluid Pressure	±3 Pa (±0.01 inch wg)	-25 to 25 Pa (-0.1 to 0.1 inch wg)

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet to monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

D. Controls subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, etc. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
4. Sequence of operations for each system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
5. Color prints of proposed graphics with a list of points for display.
6. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
7. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
8. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
9. Riser diagrams of wiring between central control unit (CCU) and all control panels.

10. Plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
11. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
12. Quantities of submitted items may be reviewed but it is the responsibility of the contractor administered by this Section of the technical specifications to provide sufficient quantities for a complete and working system.

D. Product Certificates: Compliance with Article, QUALITY ASSURANCE.

E. Validation Test Plan: Along with manufacturer's literature, product certificates, wiring and functional diagrams, and sequence of operations, submit for review and approval a Validation Test Plan which is specific to the work of this project and which references the specific controls component nomenclatures found in the control contractor's wiring and functional diagrams and the specific sequences of controls for this project and which describes how the contractor will implement the controls system validation and demonstration as specified in paragraph 3.2 SYSTEM VALIDATION AND DEMONSTRATION found in this section.

F. Licenses: Provide licenses for all software residing on and used by the Controls Systems, ECC, and portable OWS and transfer these licenses to the Owner prior to completion.

G. As Built Control Drawings:

1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
2. Furnish one (1) set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

H. Operation and Maintenance (O/M) Manuals):

1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
   a. General description and specifications for all components, including logging on/off, alarm handling, producing trend

reports, overriding computer control, and changing set points and other variables.

b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
d. Complete troubleshooting procedures and guidelines for all systems.
e. Complete operating instructions for all systems.
f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
h. Licenses, guaranty, and other pertaining documents for all equipment and systems.

I. Submit Performance Report to COR prior to final inspection.

1.8 INSTRUCTIONS

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.

1. First Phase: Formal instructions to the VA facilities personnel for a minimum of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during startup, checkout period, and performance test period. VA facilities personnel will work with the Contractor’s installation and test personnel on a daily basis during startup and

checkout period. During the performance test period, controls subcontractor will provide minimum 16 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.

3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of THE CONTROLS system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35 degrees C (65 to 90 degrees F) at a relative humidity of 20 to 80 percent non-condensing.

B. The Controllers used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65 degrees C (-40 to 150 degrees F).

C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.

D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

135-2020.....BACnet A Data Communication Protocol for Building Automation and Control Networks

147-2019.....Reducing the Release of Halogenated Refrigerants from Refrigerating and Air-Conditioning Equipment and Systems

C. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2014 Part 15: Radio Frequency Devices

D. Institute of Electrical and Electronic Engineers (IEEE):

802.3-2018.....Standard for Ethernet

E. National Fire Protection Association (NFPA):

70-2020.....National Electric Code

PART 2 - PRODUCTS

2.1 MATERIALS

A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels – not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
   a. A fixed ECC and a portable operator’s terminal.
   b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
   c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
   d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
   e. Addressable elements, sensors, transducers and end devices.
   f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
   g. Other components required for a complete and working Control Systems as specified.

B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards, and to meet all requirements of the Contract Documents.

C. Network Architecture

1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and startup at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar.

5. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135, BACnet.

1. The Data link / physical layer protocol between the ECC and all B-BC’s (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
2. The MS/TP data link / physical layer protocol is prohibited to the VA in any new BACnet network or sub-network in its healthcare facilities.

B. Each controller shall have a communication port for connection to an operator interface.

C. Internetwork operator interface and value passing shall be transparent to internetwork architecture.

1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internet controller.
2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.

D. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.

E. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

A. The ECC shall reside on a high-speed network with controllers as shown on system drawings. The ECC and each standard browser connected to server shall be able to access all system information.

B. ECC and controllers shall communicate using BACnet protocol. ECC and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135, BACnet Annex J.

C. Hardware: ECC shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.

1. ECC shall be based on commercially available server grade hardware. Computers based on desktop architectures shall not be permitted. ECC shall have remote management capabilities.
2. Processor(s):
   a. Processors shall be either Intel Xeon or AMD EPYC chips sets designed specifically for server use. Desktop processors will not be allowed.
   b. Minimum core count shall be 16 cores. Each Core shall be capable of executing 2 threads simultaneously.
   c. Minimum base clock speed shall be 3.0 GHz
3. Memory:
   a. Engineering Control Center shall be equipped with a minimum of 32G of DDR4 Error Correcting Code (ECC) memory. After installation of required 32G of RAM, the motherboard must still have a minimum of 2 DIMM slots open for expansion. Motherboard shall be capable of minimum of 64GB of ECC memory.
   b. Minimum speed shall be 2133MHz for memory
4. Storage:
   a. ECC shall be equipped with a RAID capable drive controller capable of handling at least 8 internal, hot swappable drives.
   b. All installed drives shall be “Enterprise Class” drives designed specifically for server use.
   c. Minimum configuration shall consist of 6 drives in 2 separate RAID arrays:
      1) The operating system shall be stored on a RAID 1 array compromising of 2 drives with each drive having a minimum capacity of 1TB each.

2) The B-AWS software and all its related databases shall be stored in RAID 5 array consisting of 4 drives with each drive have a minimum of 4TB capacity for a minimum storage capacity of 12TB's.
3) An alternative configuration for the 2 RAID arrays described above is 8 drives arrayed in a RAID 10 configuration. In this case the OS RAID array would consist of 4 drives of 1TB minimum each, and the B-AWS RAID array consisting of 4 drives of 16TB minimum each. This configuration would provide faster write times and much quicker rebuild times in the event of a drive failure.

d. ECC will include an 16X DVD R/W drive

5. Case:
   a. Case shall have space for a minimum of 8 hot swap 3.5 inch hard drives and one internal optical drive
   b. Real-time clock:
      1) Accuracy: Plus or minus 1 minute per month.
      2) Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; automatic reset by software.
      3) Clock shall function for one year without power.
      4) Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.
   c. Serial ports: Four USB ports and two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.
   d. Parallel port: Enhanced.
   e. Sound card: For playback and recording of digital WAV sound files associated with audible warning and alarm functions.
   f. Color monitor: PC compatible, not less than 22 inches, LCD type, with a minimum resolution of 1280 by 1024 pixels, non-interlaced, and a maximum dot pitch of 0.28 mm.
   g. Keyboard: Minimum of 64 characters, standard ASCII character set based on ANSI INCITS 154.
   h. Mouse: Standard, compatible with installed software.
   i. Removable disk storage: Include the following, each with appropriate controller:

1) Minimum 1 TB removable hard disk, maximum average access time of 10 ms.

j. Network interface card (NIC): integrated 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector.

6. Cable modem: 42.88 MBit/s, DOCSIS 2.0 Certified, also backwards compatible with DOCSIS 1.1/1.0 standards. Provide Ethernet or USB connectivity.
7. Optical modem: full duplex link, for use on 10 GBase-R single-mode and multi-mode fiber with a XENPAK module.
8. Auto-dial modem: 56,600 bps, full duplex for asynchronous communications. With error detection, auto answer/autodial, and call-in-progress detection. Modem shall comply with requirements in ITU-T v.34, ITU-T v.42, ITU-T v.42 Appendix VI for error correction, and ITU-T v.42 BIS for data compression standards; and shall be suitable for operating on unconditioned voice-grade telephone lines complying with 47 CFR 68.
9. Audible Alarm: Manufacturer's standard.
10. Printers:
    a. Provide a dedicated, minimum resolution 600 dpi, color laser printer, connected to the ECC through a USB interface.
        1) If a network printer is used instead of this dedicated printer, it shall have a 100Base-T interface with an RJ45 connection and shall have a firmware print spooler compatible with the Operating System print spooler.
        2) RAM: 512 MB, minimum.
        3) Printing Speed: Minimum twenty-six pages per minute (color); minimum 30 pages per minute (black/white).
        4) Paper Handling: Automatic sheet feeder with 250-sheet x 8.5 inch x 11 inch paper cassette and with automatic feed.
    b. Provide a dedicated black/white tractor-feed dot matrix printer for status/alarm message printing, minimum 10 characters per inch, minimum 160 characters per second, connected to the ECC through a USB interface.
        1) Paper: One box of 2000 sheets of 8-1/2 x 11 inch multi-fold type printer paper
11. RS-232 ASCII Interface

a. ASCII interface shall allow RS-232 connections to be made between a meter or circuit monitor operating as the host PC and any equipment that will accept RS-232 ASCII command strings, such as local display panels, dial-up modems, and alarm transmitters.
   1) Pager System Interface: Alarms shall be able to activate a pager system with customized message for each input alarm.

b. Alarm System Interface: RS-232 output shall be capable of transmitting alarms from other monitoring and alarm systems to workstation software.

c. RS-232 output shall be capable of connection to a pager interface that can be used to call a paging system or service and send a signal to a portable pager. System shall allow an individual alphanumeric message per alarm input to be sent to paging system. This interface shall support both numeric and alphanumeric pagers.

d. Cables: provide Plenum-Type, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
   1) NFPA 70, Type CMP.
   2) Flame Resistance: NFPA 262, Flame Test.

12. Self-contained uninterruptible power supply (UPS):

a. Size: Provide a minimum of six hours of operation of ECC equipment, including two hours of alarm printer operation.

b. Batteries: Sealed, valve regulated, recombinant, lead calcium.

c. Accessories:
   1) Transient voltage suppression.
   2) Input-harmonics reduction.
   3) Rectifier/charger.
   4) Battery disconnect device.
   5) Static bypass transfer switch.
   6) Internal maintenance bypass/isolation switch.
   7) External maintenance bypass/isolation switch.
   8) Output isolation transformer.
   9) Remote UPS monitoring.
   10) Battery monitoring.

11) Remote battery monitoring.

D. ECC Software:

1. Provide for automatic system database save and restore on the ECC's hard disk a copy of the current database of each Controller. This database shall be updated whenever a change is made in any system panel. In the event of a database loss in a building management panel, the ECC shall automatically restore the database for that panel. This capability may be disabled by the operator.
2. Provide for manual database save and restore. An operator with proper clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and manually initiate a download of a specified database to any panel in the system.
3. Provide a method of configuring the system. This shall allow for future system changes or additions by users with proper clearance.
4. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications.
5. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10 graphic screens at once for comparison and monitoring of system status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. The system graphics shall be able to be modified while on-line. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a graphic. Dynamic objects shall include analog and binary values, dynamic text, static text, and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.
6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.

7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.
8. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC. The operating system shall be Windows 10 latest version, or better, and shall support the third party software.
9. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
10. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and other Windows based software programs, while concurrently on-line system alarms and monitoring information.
11. On-Line Help. Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.
12. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall be multi-level and partition able to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.

13. The system shall be completely field-programmable from the common operator’s keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
    a. Point database editing, storage and downloading of controller databases.
    b. Scheduling and override of building environmental control systems.
    c. Collection and analysis of historical data.
    d. Alarm reporting, routing, messaging, and acknowledgement.
    e. Definition and construction of dynamic color graphic displays.
    f. Real-time graphical viewing and control of environment.
    g. Scheduling trend reports.
    h. Program editing.
    i. Operating activity log and system security.
    j. Transfer data to third party software.
14. Provide functionality such that using the least number of steps to initiate the desired event may perform any of the following simultaneously:
    a. Dynamic color graphics and graphic control.
    b. Alarm management.
    c. Event scheduling.
    d. Dynamic trend definition and presentation.
    e. Program and database editing.
    f. Each operator shall be required to log on to the system with a username and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator’s access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.
15. Graphic Displays:
    a. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text-based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the

industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.

b. System Graphics shall be project specific and schematically correct for each system. (i.e.: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are prohibited. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.

c. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.

d. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.

e. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.

f. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.

g. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with graphical representation and the other half with sequence of operation of the same HVAC system.

16. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:

a. A general list of all selected points in the network.

b. List of all points in the alarm.

c. List of all points in the override status.
d. List of all disabled points.
e. List of all points currently locked out.
f. List of user accounts and password access levels.
g. List of weekly schedules.
h. List of holiday programming.
i. List of limits and dead bands.
j. Custom reports.
k. System diagnostic reports, including, list of digital controllers on the network.
l. List of programs.

17. ASHRAE Standard 147 Report: Provide a daily report that shows the operating condition of each chiller as recommended by ASHRAE Standard 147. At a minimum, this report shall include:
    a. Chilled water inlet and outlet temperature
    b. Chilled water flow
    c. Chilled water inlet and outlet pressures
    d. Evaporator refrigerant pressure and temperature
    e. Condenser refrigerant pressure and liquid temperature
    f. Condenser water inlet and outlet temperatures
    g. Condenser water flow
    h. Refrigerant levels
    i. Oil pressure and temperature
    j. Oil level
    k. Compressor refrigerant discharge temperature
    l. Compressor refrigerant suction temperature
    m. Addition of refrigerant
    n. Addition of oil
    o. Vibration levels or observation that vibration is not excessive
    p. Motor amperes per phase
    q. Motor volts per phase
    r. PPM refrigerant monitor level
    s. Purge exhaust time or discharge count
    t. Ambient temperature (dry-bulb and wet-bulb)
    u. Date and time logged
18. Electrical, Gas, and Weather Reports

a. Electrical Meter Report: Provide a monthly report showing the daily electrical consumption and peak electrical demand with time and date stamp for each building meter.
b. Provide an annual (12-month) summary report showing the monthly electrical consumption and peak demand with time and date stamp for each meter.
c. Weather Data Report: Provide a monthly report showing the daily minimum, maximum, and average outdoor air temperature, as well as the number of heating and cooling degree-days for each day. Provide an annual (12-month) report showing the minimum, maximum, and average outdoor air temperature for the month, as well as the number of heating and cooling degree-days for the month.

19. Scheduling and Override:
    a. Provide override access through menu selection from the graphical interface and through a function key.
20. Collection and Analysis of Historical Data:
    a. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period. Points may be trended automatically on time-based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.
    b. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.
    c. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.
    d. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been

predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact point values may be viewed, and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.

21. Alarm Management:
    a. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.
    b. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.
    c. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.
    d. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.
    e. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.
22. Remote Communications: The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.
23. System Configuration:
    a. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

2.5 BACnet PROTOCOL ANALYZER

A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol analyzer shall be able to, at a minimum: capture and store to a file all data traffic on all network levels; measure bandwidth usage; filter out (ignore) selected traffic.

2.6 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
   a. FFF = Facility code (see below)
   b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
   a. FFF and N are as above and
   b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes greater than 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #200 prefix the number with a "B" followed by the building number, example for a chilled water pump "P-1A" in MER-1, a valid name would be "B200.MER-1.CHWP.P1A. In the case of unitary controllers, for example UNT-1 controller, a name might be "B200.MER1.UNT1". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.7 BACnet DEVICES

A. All BACnet Devices – controllers, gateways, routers, actuators, Operator Displays, and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available for the Devices through links in the BTL website.

1. BACnet Building Controllers, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.8 CONTROLLERS

A. General. Provide an adequate number of BTL listed B-BC building controllers, BTL listed B-AAC, BTL listed B-ASC, BTL listed B-SA, and BTL listed B-SS's to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.

1. Communication.
   a. Each B-BC controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications.
   b. Each B-BC controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal. If this port is not available built into the controller, contractor is to install a 4 port unmanaged switch inside the B-BC control cabinet.
2. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password to prevent unauthorized use of the keypad and display.
3. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
4. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
5. The controller shall be able to operate at 90 percent to 110 percent of nominal voltage rating and shall perform an orderly shutdown less than 80 percent nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 watt at 1 meter (3 feet).
6. Transformer. Power supply for the ASC must be rated at a minimum of 125 percent of B-ASC power consumption and shall be of the fused or current limiting type.

B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.

1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
2. Each B-ASC will contain sufficient I/O capacity to control the target system.
3. Communication.
   a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
   b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator’s tool. This connection shall be extended to a space temperature sensor port where shown.
4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
6. Immunity to power and noise. Controllers shall be able to operate at 90 percent to 110 percent of nominal voltage rating and shall perform an orderly shutdown below 80 percent. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 watts at 1 meter (3 feet).

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS, Linux or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units. All new controllers installed will also include all software and/or hardware required to program, commission, or alter the

sequence of operation of said controller(s). Controllers requiring software or hardware that is not commercially available will not be allowed. Installation of software and/or hardware for controller configuration will be the responsibility of the DDC contractor. COR will direct to install said hardware and/or software on either the B-AWS or portable operator terminal. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters without requiring the services of a DDC contractor.

4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
   a. Two position (on-off, slow-fast) control.
   b. Proportional control.
   c. Proportional plus integral (PI) control.
   d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time-initiated program.
   e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator’s name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of three (3)or a maximum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital

controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.

a. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.

b. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:

   1) Time, day.
   2) Commands such as on, off, auto.
   3) Time delays between successive commands.
   4) Manual overriding of each schedule.
   5) Allow operator intervention.

c. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
d. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
e. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.
f. Chilled water Plant Operation: This program shall have the ability to sequence the multiple chillers to minimize energy consumption. The program shall provide sequence of operation as described on the drawings and include the following as a minimum:
    1) Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers. Manual start/stop of chillers and auxiliaries as backup.
    2) Primary, Secondary and Tertiary chilled water pumps and controls.
    3) Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.

4) Cooling Tower Operation Program: The objective of cooling tower control is to optimize chiller/tower energy use within the equipment restraints and minimum condenser water temperature limit recommended by the equipment manufacturer. Maintain chilled water plant performance records and print reports at intervals selected by the operator. It shall be possible for the operator to change the set points and the operating schedule.
5) The chilled water plant program shall display the following as a minimum:
   a) Primary, Secondary and Tertiary chilled flow rates.
   b) Primary, Secondary and Tertiary chilled water supply and return temperatures.
   c) Condenser water Flow rate.
   d) Condenser water supply and return temperature.
   e) On-off status for each pump.
   f) Outdoor air dry bulb temperature.
   g) Outdoor air wet bulb temperature.
   h) Ton-hours of chilled water per day/month/year.
   i) On-off status for each chiller.
   j) Operating set points-temperature and pressure.
   k) Kilowatts and power factor.
   l) Current limit set point.
   m) Date and time.
   n) Operating or alarm status.
   o) Operating hours.

2.9 SPECIAL CONTROLLERS

2.10 SENSORS (AIR AND WATER)

A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.

B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.

1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral 4-20 mA or 0-10 VDC transmitter type for all other sensors.
   a. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of

well is to be consistent with the system pressure in which it is to be installed. Temperature well shall be filled with a thermal compound compatible with installed sensor.

b. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.

c. Wire: Twisted, shielded-pair cable.

d. Output Signal: 4-20 mA or 0-10 VDC.

2. Humidity Sensors: Bulk polymer sensing element type.

a. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.

b. Continuous Output Signal: 4-20 mA or 0-10 VDC.

C. Static Pressure Sensors: Non-directional, temperature compensated.

1. 4-20 mA or 0-10 VDC output signal.

2. 0 to 5 inches wg for duct static pressure range.

3. 0 to 0.25 inch wg for Building static pressure range.

D. Inline Electromagnetic Flow Meter:

1. Provide an inline electromagnetic flowmeter complete with NIST traceable, wet calibrated flow-measuring element, transmitter, visual display, ANSI Class 150 or 300 mounting flanges, and calibration certificate.

2. Application Range:

a. Flowmeter shall be constructed, calibrated and scaled for the intended application in terms of pipe size, pipe material, installation requirements, expected flow rate, ambient conditions and fluid characteristics which include but are not limited to pressure, temperature, conductivity and viscosity.

3. Sensing Technology:

a. Electromagnetic velocity-measuring element Response time: Adjustable

4. Design

a. Electromagnetic sensing element shall utilize a minimum of two 316L stainless steel electrodes to measure the average flow rate velocity

5. Construction

a. Flowmeter shall consist of epoxy painted carbon steel outer body, 304 stainless steel flow tube and integral liner to be selected based on operating temperature and fluid. Individual calibration tag shall be attached indicating calibration and programming information
b. Maximum Temperature Rating: 266 deg F.
c. Maximum Temperature Rating: 266 deg F.
d. End Connections for NPS 1.0" and Larger: ANSI Class 150 Flange typical.
e. Flow Range: Flow-measuring element and transmitter shall cover operating range of equipment or system served.

6. Accuracy
   a. Flowmeter shall provide calibrated outputs directly from the transmitter, throughout the operating range with the accuracy stated as follows:
      1) Plus or minus 0.2% of rate from 1.6 to 33.0 ft/sec velocity.
      2) Plus or minus 0.0033 ft/s at flow rates < 1.6 ft/s.
7. Calibration
   a. Each flowmeter shall receive a wet calibration, within the expected operating range, against a primary volumetric standard directly traceable to international standards in accordance with ISO 9104:1991 and ISO 17025:2005
8. Transmitter Enclosure
   a. Transmitter enclosure shall be cast aluminum, IP67 rated.
9. Display
   a. Menu driven via three (3) button programming keys and shall include 16 character, 8 line graphic LCD backlit display. Display shall provide instantaneous flow rate information, totalized flow information, flow velocity, flow direction, short term trend data and shall be factory configured for a specific flowmeter application.
10. Warranty

a. Each flowmeter shall be covered by the manufacturer's three-year warranty.

E. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.11 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid or stranded, with thermoplastic insulated conductors as specified in Section 26 05 21.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.

D. All MS/TP communications cables for devices utilizing the EIA-485 standard must be listed for use on EIA-485 networks by the manufacturer of the cable. This requirement overrides any cable recommendation by the controller manufacturer. The use of EIA-485 communication cables shall not affect the warranty from the installing DDC contractor. Cables shall have the following characteristic:

1. Nominal Impedance: 100-130 Ohms
2. Twisted/shielded construction of 1, 1.5, or 2 pairs depending on controller requirements.
3. Be plenum rated when required
4. Cables designated for use by the cable manufacturer for use in PA or Speaker systems shall not be allowed, regardless of recommendations by the controller manufacturer.

E. Optical digital communication fiber, if used, shall be Multimode or Single mode fiber, 62.5/125 micron for multimode or 10/125 micron for single mode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.12 FINAL CONTROL ELEMENTS AND OPERATORS

A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.

C. Power Operated Control Dampers: Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.

1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/square feet) at 50 mm (2 inches) differential pressure for other dampers.
2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
4. Bearing shall be nylon, bronze sleeve or ball type.
5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.

D. Control Valves:

1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
3. Valves 60 mm (2 1/2 inches) and greater shall be bronze or iron body with flanged connections.
4. Brass or bronze seats except for valves controlling media greater than 100 degrees C (210 degrees F), which shall have stainless steel seats.
5. Flow characteristics:
   a. Two-way 2-position valves shall be ball or butterfly type.
6. Two position water valves shall be line size.

E. Damper and Valve Operators and Relays:

1. Electric operator shall provide 2-position control of dampers and valves. For dampers a linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in chiller plantor shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motor(s) shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.

2. See and coordinate drawings for required control operation.

2.13 SAFETY

A. Provide hard-wired interlocked connections for such all safety devices, such as refrigerant leak detection devices. All safety devises shall be provided with additional dry contacts and shall be connected to the DDC system for monitoring and sequencing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plumb.

B. Electrical Wiring Installation:

1. All wiring and cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.

2. Install analog signal and communication cables in conduit and in accordance with Specification Division 27 – COMMINICATIONS. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, COMMINICATIONS STRUCTURED CABLING.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
   a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
   b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
   c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
   d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
8. Grounding: ground electrical systems per manufacturer’s written requirements for proper and safe operation.

C. Install Sensors and Controls:

1. Temperature Sensors:
   a. Install all sensors and instrumentation according to manufacturer’s written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
   b. Calibrate sensors to accuracy specified, if not factory calibrated.
   c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
   d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor unless otherwise noted on the plans or drawings.
   e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.
   f. All pipe mounted temperature sensors shall be installed in wells.
   g. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
   h. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
   a. Install high-pressure side of the differential switch between the pump discharge and the check valve.
   b. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
   a. Mount and link damper and valve actuators according to manufacturer’s written instructions.
   b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
   c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

4. Flow Switches:
   a. Install flow switch according to manufacturer's written instructions.
   b. Mount flow switch a minimum of pipe diameters up stream and pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
   c. Assure correct flow direction and alignment.
   d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network:
1. Ethernet:
   a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
   b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:
1. Provide a separate digital control panel for each major piece of equipment, such as chillers, pumping units etc. Points used for control loop reset such as outdoor air, outdoor humidity could be located on any of the remote control units.
2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be human readable, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided./
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, pumping units etc. These graphics shall show all points dynamically as listed in the Contractor's point list included in the controls submittal.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system. When formal commissioning is included in the project the system validation/test shall be part of the commissioning and shall be witnessed by the CxA.

B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall be submitted for review with the control system submittal as indicated in paragraph 1.7 Submittals. Test Plan address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to ensure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Engineer, CxA or COR on random samples of equipment as dictated by the COR. Should random sampling indicate improper work, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.

3. The following witnessed demonstrations of field control equipment shall be included:
   a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
   b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
   c. Demonstrate the software ability to edit the control program off-line.
   d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
   e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
   f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
   g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
   h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
   i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (5) minute(s). Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
4. Witnessed demonstration of ECC functions shall consist of:
   a. Running each specified report.
   b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
   c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
   d. Execute digital and analog commands in graphic mode.
   e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).

f. Demonstrate Energy Management System (EMS) performance via trend logs and command trace.
g. Demonstrate scan, update, and alarm responsiveness.
h. Demonstrate spreadsheet/curve plot software, and its integration with database.
i. Demonstrate on-line user guide, and help function and mail facility.
j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for two 4-hour sessions to instruct each VA personnel responsible in the operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

3.6 CONSTRUCTION WASTE MANAGEMENT

A. General: Comply with Contractor's Waste Management Plan and Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

B. To the greatest extent possible, separate reusable and recyclable products from contaminated waste and debris in accordance with the Contractor's Waste Management Plan. Place recyclable and reusable products in designated containers and protect from moisture and contamination.

----- END -----

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Water piping to connect HVAC equipment, including the following:

1. Chilled water, condenser water, drain piping and refrigerant vent piping.
2. **All steel piping shall be "Seamless"; use of ERW piping is NOT acceptable.**
3. **Mechanical fittings such as "Victaulic", etc., are NOT acceptable for this project.**
4. **Mechanical fittings such "Propress", "Press-fit", etc. are NOT acceptable for this project.**
5. All bolts shall be high strength steel ASTM A193/A193M, CLASS 2, GRADE B7.
6. All nuts shall be ASTM A194/A194M.
7. Refer to Part 2-Products for further information.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
E. Section 23 07 11, HVAC INSULATION.
F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
H. Section 23 21 23, HYDRONIC PUMPS.
I. Section 23 25 00, HVAC WATER TREATMENT.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):
B1.20.1-2013.....Pipe Threads, General Purpose, Inch

B16.3-2016.....Malleable Iron Threaded Fittings: Classes 150 and 300

B16.4-2016.....Gray Iron Threaded Fittings: (Classes 125 and 250)

B16.5-2020.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard

B16.9-2018.....Factory Made Wrought Buttwelding Fittings

B16.11-2016.....Forged Fittings, Socket-Welding and Threaded

B16.18-2018.....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-2018.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.24-2016.....Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500

B16.39-2019.....Malleable Iron Threaded Pipe Unions: Classes 150, 250, and 300

B16.42-2016.....Ductile Iron Pipe Flanges and Flanged Fittings: Classes 150 and 300

B31.9-2020.....Building Services Piping

B40.100-2013.....Pressure Gauges and Gauge Attachments

C. American Society for Testing and Materials (ASTM):

A47/A47M-1999(R2018)e1..Standard Specification for Ferritic Malleable Iron Castings

A53/A53M-2020.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded* and Seamless

***WELDED SEAM PIPING IS NOT PERMITTED FOR THIS PROJECT, USE SEAMLESS PIPE ONLY.**

A106/A106M-2019a.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A126-2004(R2019).....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A183-2014(R2020).....Standard Specification for Carbon Steel Track Bolts and Nuts

A216/A216M-2021.....Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High-Temperature Service

A307-2021.....Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength

A536-1984(R2019e1).....Standard Specification for Ductile Iron Castings

B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings

B88-2020.....American Welding Society (AWS):

B2.1/B2.1M-2014.....Specification for Welding Procedure and Performance Qualification

D. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-2017.....Butterfly Valves

SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded Ends

SP-71-2018.....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-80-2019.....Bronze Gate, Globe, Angle, and Check Valves

SP-85-2011.....Gray Iron Globe and Angle Valves, Flanged and Threaded Ends

SP-110-//2010//.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

SP-125-//2018//.....Check Valves: Gray Iron and Ductile Iron, In-line, Spring-Loaded, Center-Guided

E. National Fire Protection Association (NFPA):

70-2020.....National Electrical Code (NEC)

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 21 13, HYDRONIC PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Couplings and fittings.
6. Valves of all types.
7. Strainers.
8. Flexible connectors for water service.
9. All specified hydronic system components.
10. Water flow measuring devices.
11. Pressure Gauges.
12. Thermometers and test wells.
13. Electric heat tracing systems.
14. Seismic bracing details for piping.

D. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
   1. Air separators.
   2. Expansion tanks.

E. Submit the welder’s qualifications in the form of a current (less than 1-year old) and formal certificate.

F. Coordination Drawings: Refer to paragraph, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. As-Built Piping Diagrams: Provide drawings as follows for chilled water and condenser water system and other piping systems and equipment.
   1. One complete set of drawings in electronic AutoCAD and pdf format.

H. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

I. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician, and dated on the

date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

J. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.

B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than 1-year old.

C. All couplings, fittings, valves, and specialties shall be the products of a single manufacturer.

1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 PIPE AND TUBING

A. Chilled Water, Condenser Water and Vent Piping:

1. Steel: ASTM A53/A53M Grade B, seamless, Schedule 40.

a. **The use of ERW piping is not acceptable.**

2. Copper Water Tube Option: ASTM B88, Type K or L, hard drawn.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.

C. Chemical Feed Piping for Condenser Water Treatment: CPVC, Schedule 80, ASTM F441/F441M.

D. Pipe supports, including insulation shields, for aboveground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 FITTINGS FOR STEEL PIPE

A. **Notwithstanding anything to the contrary within these contract documents, the use of mechanical couplings such as "Victaulic", etc. are not permitted. All piping up to 2: threaded, above 2" welded.**

B. 50 mm (2 inches) and Smaller: Screwed or welded joints.

1. Butt Welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged Steel, Socket Welding or Threaded: ASME B16.11.
3. Screwed: 150-pound malleable iron, ASME B16.3. 125-pound cast-iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is prohibited.
4. Unions: ASME B16.39.
5. Water Hose Connection Adapter: Brass, pipe thread to 19 mm (3/4 inch) garden hose thread, with hose cap nut.

C. Notwithstanding anything to the contrary within these contract documents, the use of mechanical couplings such as victaulic etc. are not permitted. all piping up to 2: threaded, above 2" welded

1.

D. 63 mm (2-1/2 inches) and Larger: Welded or flanged joints.

1. Butt Welding Fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding Flanges and Bolting: ASME B16.5:
   a. Water Service: Weld neck or slip-on, plain face, with 3.2 mm (1/8 inch) thick full-face neoprene gasket suitable for 104 degrees C (220 degrees F).
   b. Flange Bolting:
      1) Bolts shall be high strength steel ASTM A193/A193M, Class 2, Grade B7.
      2) Nuts shall be ASTM A194/A194M.

E. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets shall be used for branch connections up to 1 pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 shall be used for drain, vent, and gauge connections.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:

1. **Compression fittings such as ProPress, Pressfit, Etc. are prohibited. Refer to VA HVAC Design Manual**

2. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
3. Mechanically Formed Tee Connection In Water and Drain Piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than 3 times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ASME B16.18 cast copper or ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

A. Schedule 40, socket type for solvent welding.

B. Schedule 40 PVC Drain Piping: Drainage pattern.

C. Chemical Feed Piping for Condenser Water Treatment: CPVC, Schedule 80, ASTM F439.

2.6 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 63 mm (2-1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42. Dielectric gasket material shall be compatible with hydronic medium.

D. Temperature Rating: 99 degrees C (210 degrees F).

E. Contractor’s Option: On pipe sizes 50 mm (2 inch) and smaller, screwed end brass ball valves //or dielectric nipples// may be used in lieu of dielectric unions.

2.7 SCREWED JOINTS

A. Pipe Thread: ASME B1.20.1.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

A. Asbestos packing is prohibited.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 152 mm (2 inches) and larger when the centerline is located 2.4 m (8 feet) or more above the floor or operating platform.

D. **Notwithstanding anything to the contrary within these contract documents, the use of triple duty valves is not permitted.**

E. Shut-Off Valves:

1. Ball Valves (Pipe Sizes 50 mm (2 inch) and Smaller): MSS SP-110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at //2758 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
2. Butterfly Valves (Pipe Sizes 63 mm (2-1/2 inch) and Larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS SP-67, flange lug type rated 1200 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure.
   a. Body: Cast-iron, ASTM A126, Class B. Malleable iron, ASTM A47/A47M electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
   b. Trim: Bronze, aluminum bronze, or 300 series stainless-steel disc, bronze bearings, 316 stainless-steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
3. Gate Valves:
   a. 50 mm (2 inches) and Smaller: MSS SP-80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
   b. 63 mm (2-1/2 inches) and Larger: Flanged, outside screw and yoke. MSS SP-70, iron body, bronze mounted, 860 kPa (125 psig) wedge disc.
4. Field Interchangeable Actuators: Valves for balancing service shall have adjustable memory stop to limit open position.
   a. Valves 152 mm (6 inches) and Smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.

b. Valves 203 mm (8 inches) and Larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.

F. Globe and Angle Valves:

1. Globe Valves:

a. 50 mm (2 inches) and Smaller: MSS SP-80, bronze, 1034 kPa (150 psig) Globe valves shall be union bonnet with metal plug type disc.

b. 63 mm (2-1/2 inches) and Larger: 860 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-85 for globe valves.

2. Angle Valves:

a. 50 mm (2 inches) and Smaller: MSS SP-80, bronze, 1034 kPa (150 psig) Angle valves shall be union bonnet with metal plug type disc.

b. 63 mm (2-1/2 inches) and Larger: 860 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-85 for angle.

G. Check Valves:

1. Swing Check Valves:

a. 50 mm (2 inches) and Smaller: MSS SP-80, bronze, 1034 kPa (150 psig), 45-degree swing disc.

b. 63 mm (2-1/2 inches) and Larger: 860 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-71 for check valves.

2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

a. Body: MSS SP-125 cast-iron, ASTM A126, Class B, or steel, ASTM A216/A216M, Class WCB, or ductile iron, ASTM 536, flanged or wafer type.

b. Seat, Disc and Spring: 18-8 stainless-steel, or bronze, ASTM B62. Seats may be elastomer material.

H. Balancing valves shall not be used as isolation valves. Provide separate isolation and balancing valves.

I. Water Flow Balancing Valves: For flow regulation. Provide separate isolation valve.. Valves shall be sized to provide the needed pressure drop in the middle of their throttling range.

1. Globe style valve.

2. A dual-purpose flow balancing valve and adjustable flow meter, with bronze or cast-iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

2.9 WATER FLOW MEASURING DEVICES

A. Minimum overall accuracy plus or minus 3 percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.

B. Basis of Design: **ONICON Model FT-3200** Series Inline Electromagnetic Flow Meter.

C. Description: Provide an inline electromagnetic flowmeter complete with NIST traceable, wet calibrated flow-measuring element, transmitter, visual display, ANSI Class 150 or 300 mounting flanges, and calibration certificate.

D. Application Range: This contractor shall be responsible for selecting the flowmeter options submitted based on the application. Flowmeter shall be constructed, calibrated and scaled for the intended application in terms of pipe size, pipe material, installation requirements, expected flow rate, ambient conditions and fluid characteristics which include but are not limited to pressure, temperature, conductivity and viscosity.

E. Sensing Technology: Electromagnetic velocity-measuring element.

F. Design: Electromagnetic sensing element shall utilize a minimum of two 316L stainless steel electrodes to measure the average flow rate velocity.

G. Construction: Flowmeter shall consist of epoxy painted carbon steel outer body, 304 stainless steel flow tube and integral liner to be selected based on operating temperature and fluid. Individual calibration tag shall be attached indicating calibration and programming information.

H. Maximum Pressure Rating: 580 psig.

I. Maximum Temperature Rating: 266 deg F.

J. End Connections for NPS 1.0” and Larger: ANSI Class 150 Flange typical.

K. Flow Range: Flow-measuring element and transmitter shall cover operating range of equipment or system served.

L. Accuracy: Flowmeter shall provide calibrated outputs directly from the transmitter, throughout the operating range with the accuracy stated as follows:
   a. Plus or minus 0.2% of rate from 1.6 to 33.0 ft/sec velocity.
   b. Plus or minus 0.0033 ft/s at flow rates < 1.6 ft/s

M. Calibration: Each flowmeter shall receive a wet calibration, within the expected operating range, against a primary volumetric standard directly traceable to international standards in accordance with ISO 9104:1991 and ISO 17025:2005.

N. Transmitter Enclosure: Transmitter enclosure shall be cast aluminum, IP67 rated

O. Display: Menu driven via three (3) button programming keys and shall include 16 character, 8 line graphic LCD backlit display. Display shall provide instantaneous flow rate information, totalized flow information, flow velocity, flow direction, short term trend data and shall be factory configured for a specific flowmeter application.

P. Warranty: Each flowmeter shall be covered by the manufacturer's three-year warranty.

2.10 STRAINERS

A. Y Type.
   1. Screens: Bronze, Monel metal or 18-8 stainless-steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (1/8 inch) diameter perforations.

B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

A. Braided Hose: Corrugated-metal inner hose and braided outer shell.
   1. Piping Up To 50 mm (2 inches): Bronze hoses and single-braid bronze sheaths with 3102 kPa at 21 degrees C (450 psig at 70 degrees F) and 2344 kPa at 232 degrees C (340 psig at 450 degrees F) ratings.
   2. Piping From 65 mm (2-1/2 inches) To 100 mm (4 inches): Stainless-steel hoses and single-braid, stainless-steel sheaths with 2070 kPa at 21 degrees C (300 psig at 70 degrees F) and 1550 kPa at 232 degrees C (225 psig at 450 degrees F) ratings.
   3. Piping From 150 mm (6 inches) and Above: Stainless-steel hoses and single-braid, stainless-steel sheaths with 1380 kPa at 21 degrees C (200 psig at 70 degrees F) and 1000 kPa at 315 degrees C (145 psig at 600 degrees F) ratings.

2.12 HYDRONIC SYSTEM COMPONENTS

A. Plate and Frame Heat Exchanger:
   1. Fixed frame with bolted removable corrugated channel plate assembly, ASME code stamped for 1034 kPa (150 psig) working pressure.
   2. Corrugated channel plates shall be type 316 or 304 stainless-steel.
   3. Channel plate ports to be double gasketed to prevent mixing or cross-contamination of hot side and cold side fluids. Gaskets to be EPPM.
   4. Channel plate carrying bars to be carbon steel with zinc yellow chromate finish.
   5. Fixed frame plates and moveable pressure plates to be corrosion resistant epoxy painted carbon steel.
   6. Piping connections 63.5 mm (2-1/2 inch) and larger to be studded port design to accept ANSI flange connections. Connection ports to be integral to the frame or pressure plate.
   7. Finished units to be provided with OSHA required, formed aluminum splash guards to enclose exterior channel plate and gasket surfaces.
   8. Provide 2 sets of replacement gaskets and provide 1 set of wrenches for disassembly of plate type heat exchangers.
   9. Performance: As scheduled in the contract documents.

B. Tangential Air Separator: ASME BPVC Section VIII construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless-steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled in the contract documents, provide a removable stainless-steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.

C. Bladder Type Pre-Pressurized Expansion Tank: ASME BPVC Section VIII construction for 861 kPa (125 psig) working pressure, welded steel shell, rustproof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 115 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).

D. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass body and bronze, brass or stainless-

steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).

E. Pressure Relief Valve: Bronze body and bronze or stainless-steel trim, with testing lever. Comply with ASME BPVC Section VIII and bear ASME stamp.

F. Automatic Air Vent Valves: Locate at all high points, cast-iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless-steel float, valve, valve seat and mechanism, minimum 13 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.13 GAUGES, PRESSURE AND COMPOUND

A. ASME B40.100, Accuracy Grade 1A, pressure or compound at pump suction, initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 114 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gauges in water service.

C. Range of Gauges: Provide range equal to at least 130 percent of normal operating range.

1. For Chilled and Condenser Water Systems: (0 psig) to (100 psig).
2. For Pump Suction, Chilled and Condenser Water (Compound): (29.5 inches Hg) to (100 psig).

2.14 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, Nordel self-closing valve cores, permanently installed in piping.

B. Provide one each of the following test items to the COR:

1. (1/4 inch) FPT by (1/8 inch) diameter stainless-steel pressure gauge adapter probe for extra-long test plug.
2. (3-1/2 inch) diameter, one percent accuracy, compound gauge, (29.5 inches Hg) to (100 psig) range.
3. 0 to 104 degrees C (32 to 220 degrees F) pocket thermometer 1/2-degree accuracy, 25 mm (1 inch) dial, 127 mm (5 inch) long stainless-steel stem, plastic case.

2.15 THERMOMETERS

A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 152 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.

B. Case: Chrome plated brass or aluminum with enamel finish.

C. Scale: Not less than 228 mm (9 inches), range as described below, 2-degree graduations.

D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

E. Scale Ranges:

1. Chilled Water 32 to 100 degrees F.
2. Condenser Water: 0 to 160 degrees F).

2.16 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. The contract documents show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost or time to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location in the contract documents shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

C. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

D. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Install piping generally parallel to walls and column center lines, unless shown otherwise in the contract documents. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope

drain piping down in the direction of flow not less than 25 mm (1 inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

F. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally, locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require eccentric reducers to connect to pipe sizes shown in the contract documents. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

G. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints.

H. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

I. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.

J. Connect piping to equipment as shown in the contract documents. Install components furnished by others such as:
   1. Water treatment pot feeders and condenser water treatment systems.
   2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

K. Thermometer Wells: In pipes 63 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.

L. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material.

M. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.9 and AWS B2.1/B2.1M. See Welder’s qualification requirements in paragraph QUALITY ASSURANCE of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Screwed: Threads shall conform to ASME B1.20.1; joint compound shall be applied to male threads only and joints made up so no more than 3

threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound steel Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the flange.

3.3 SEISMIC BRACING ABOVEGROUND PIPING

A. Provide in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.4 LEAK TESTING ABOVEGROUND PIPING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests shall be either of those below, or a combination, as approved by the COR.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems, the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

B. Initial Flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/s (5.9 f/s), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping

and Contractor's booster pumps. Flush until clean as approved by the COR.

C. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/s (5.9 f/s). Circulate each section for not less than 4 hours. Blow-down all strainers or remove and clean as frequently as necessary. Drain and prepare for final flushing.

D. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.6 WATER TREATMENT

A. Install water treatment equipment and provide water treatment system piping.

B. Close and fill system as soon as possible after final flushing to minimize corrosion.

C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

D. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

3.7 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. Adjust red set hand on pressure gauges to normal working pressure.

3.8 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4-hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications.

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SECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hydronic pumps for air conditioning.

B. Definitions:

1. Capacity: Liters per second (L/s) (Gallons per minute (gpm)) of the fluid pumped.
2. Head: Total dynamic head in kPa (feet) of the fluid pumped.
3. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

C. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.//

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

G. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

H. Section 23 21 13, HYDRONIC PIPING.

I. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur, these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B16.1-2020.....Gray Iron Pipe Flanges and Flanged Fittings: Classes 25, 125, and 250

C. American Society for Testing and Materials (ASTM):

A48/48M-2003(R2021).....Standard Specification for Gray Iron Castings

B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION XX XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pumps and accessories.
2. Motors and drives.
3. Variable speed motor controllers (VFDs are furnished and installed under electrical construction).

D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

F. Submit training plans and instructor qualifications.

1.5 QUALITY ASSURANCE

A. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Head-capacity curves shall slope up to maximum head at shut-off.. Select pumps near the midrange of the curve, so the design capacity

falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA). Provide pumps with non-overloading motors.

4. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
5. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in gpm and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency. Name plates shall be visible when pumps are insulated.
6. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
7. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

B. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

C. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to the COR.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated.

Design pump casings for the indicated working pressure and factory test at 1-1/2 times the designed pressure.

3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements:
   a. Balance: Rotating parts, statically and dynamically.
   b. Construction: To permit servicing without breaking piping or motor connections.
   c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT. Motors shall be open drip-proof and operate at 1750 RPM unless noted otherwise.
   d. Provide coupling guards that meet OSHA requirements.
   e. Pump Connections: Flanged.
   f. Pump shall be factory tested.
   g. Performance: As scheduled in the contract documents.
5. Variable Speed Pumps:
   a. The pumps shall be the type shown in the contract documents and specified herein flex coupled to an open drip proof motor.
   b. Pump operation and speed control shall be as shown in the contract documents.
   c. Direct drive pumps with variable frequency drive (VFD. Pump to comply with paragraphs in this section. VFD and motor to comply with Section 26 29 11, MOTOR CONTROLLERS and Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT. Variable frequency drives are furnished and installed under Electrical Construction.
6. Base Mounted Pumps:
   a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
   b. Impeller Wear Rings: Bronze.
   c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, bolted to the baseplate.
   d. Bearings: Regreaseable ball or roller type.
   e. Provide lip seal and slinger outboard of each bearing.

f. Base: Cast-iron or fabricated steel for common mounting to a concrete base.

7. Provide line sized shut-off valve(s), circuit balancing valve, silent check valve, and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blowdown valve). Contractor option: Provide suction diffuser as follows:
   a. Body: Cast-iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16 inch) diameter openings for pump protection. Provide taps for strainer blowdown and gauge connections.
   b. Provide adjustable foot support for suction piping.
   c. Strainer free area: Not less than 5 times the suction piping.
   d. Provide disposable startup strainer.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Follow manufacturer's written instructions for pump mounting and startup. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

C. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.

D. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. Verify that the piping system has been flushed, cleaned and filled.

D. Lubricate pumps before startup.

E. Prior to start-up, check pump alignment with dial indicators or laser alignment tool.

F. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
G. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
H. Field modifications to the bearings and or impeller (including trimming) are prohibited. If the pump does not meet the specified vibration tolerance, send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
I. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
J. After several days of operation, replace the disposable startup strainer with a regular strainer in the strainer of suction diffuser.

3.3 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 8-hours to instruct VA personnel responsible in operation and maintenance of the system.
B. Submit training plans and instructor qualifications.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam, condensate, and vent piping inside buildings.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 09 91 00, PAINTING.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

H. Section 23 07 11, HVAC INSULATION.

I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards shall govern.

B. American Society of Mechanical Engineers (ASME):

B1.20.1-2013.....Pipe Threads, General Purpose (Inch)

B16.5-2020.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard

B16.9-2018.....Factory Made Wrought Buttwelding Fittings

B16.11-2016.....Forged Fittings, Socket-Welding and Threaded

B31.1-2020.....Power Piping

B31.9-2020.....Building Services Piping

BPVC Section IX-2021 Welding, Brazing, and Fusing Qualifications

C. American Society for Testing and Materials (ASTM):

A53/A53M-2020.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106/A106M-2019a.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A216/A216M-2018.....Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High-Temperature Service

A285/A285M-2017.....Standard Specification for Pressure Vessel Plates, Carbon Steel, Low-and Intermediate-Tensile Strength

A307-2014e1.....Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength

A516/A516M-2017.....Standard Specification for Pressure Vessel Plates, Carbon Steel, for Moderate- and Lower-Temperature Service

B62-//2017//.....Standard Specification for Composition Bronze or Ounce Metal Castings

D. American Welding Society (AWS):

B2.1/B2.1M-2014.....Specification for Welding Procedure and Performance Qualifications

Z49.1-2012.....Safety in Welding and Cutting and Allied Processes

E. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-80-2019.....Bronze Gate, Globe, Angle, and Check Valves

F. Military Specifications (Mil. Spec.):

MIL-DTL-901E-//2017//...Shock Tests, H.I. (High Impact) Shipboard Machinery, Equipment, and Systems

G. National Board of Boiler and Pressure Vessel Inspectors (NB):

Relieving Capacities of Safety Valves and Relief Valves

H. Tubular Exchanger Manufacturers Association (TEMA):

TEMA Standards-2019.....10th Edition

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 22 13, STEAM AND CONDENSATE HEATING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights,

materials, applications, standard compliance, model numbers, size, and capacity.

1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Valves of all types.
6. Steam traps.
7. Pipe alignment guides.
8. All specified steam system components.
9. Seismic bracing details for piping.

D. Coordination Drawings: Refer to paragraph, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping.

1. One set of reproducible drawings.

F. Complete operating and maintenance manuals including technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.

G. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

H. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.//

1.5 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.

B. The products and execution of work specified in this section shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.

C. Welding Qualifications: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
   1. Qualify welding processes and operators for piping according to ASME BPVC Section IX, AWS Z49.1 and AWS B2.1/B2.1M.
   2. Comply with provisions in ASME B31.9 and ASME B31.1.
   3. Certify that each welder and welding operator has passed AWS qualification tests for welding processes involved and that certification is current and recent. Submit documentation to the COR.
   4. All welds shall be stamped according to the provisions of the American Welding Society.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

2. As-built drawings are to be provided, with a copy of them on AutoCAD version 2025 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.

D. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53/A53M, Grade B, seamless; ASTM A106/A106M Grade B, seamless; **Schedule 40**.

1. **THE USE OF ERW PIPE IS NOT ACCEPTABLE.**

B. Steam Condensate Piping: Steel, ASTM A53/A53M, Grade B, seamless; or ASTM A106/A106M Grade B, seamless, **Schedule 80**.

1. **THE USE OF ERW PIPE IS NOT ACCEPTABLE.**

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded.

1. **CAST IRON FITTINGS OR PIPING IS PROHIBITED FOR STEAM AND STEAM CONDENSATE PIPING. BUSHING REDUCTION OR USE OF CLOSE NIPPLES IS PROHIBITED.**

2. Forged steel, socket welding or threaded: ASME B16.11, 13,790 kPa (2000 psig) class with ASME B1.20.1 threads. Use Schedule 80 pipe and fittings for threaded joints. Lubricant or sealant shall be oil and graphite, or other compound approved for the intended service.

3. Unions: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class on piping 50 mm (2 inches) and less.
4. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
1. **CAST IRON FITTINGS OR PIPING IS PROHIBITED FOR STEAM AND STEAM CONDENSATE PIPING.**
2. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
3. Welding flanges and bolting: ASME B16.5:
a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 400 degrees C (750 degrees F) and 10,342 kPa (1500 psig).
b. **Flange bolting: Bolts shall be high strength steel ASTM A193/A193M, Class 2, Grade B7. Nuts shall be ASTM A194/A194M.**

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gauge connections.

2.4 DIELECTRIC FITTINGS

A. Provide where dissimilar metal pipe are joined.
B. 50 mm (2 inches) and Smaller: Threaded dielectric union.
C. 65 mm (2-1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.
E. Contractor’s option: On pipe sizes 50 mm (2 inches) and smaller, screwed end steel gate valves or dielectric nipples may be used in lieu of dielectric unions.

2.5 VALVES

A. Asbestos packing is prohibited.
B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (2 inches) and larger when the centerline is located 2.1 meter (8 feet) or greater above the floor or operating platform.

D. Shut-Off Valves:

1. Ball Valves:

a. 50 mm (2 inches) and smaller: Forged steel body, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, bronze wedges and Monel or stainless-steel seats, threaded ends, rising stem, and union bonnet.

2. Gate Valves

a. 65 mm (2-1/2 inches) and larger: Flanged, outside screw and yoke.

1) High and medium pressure steam 110 kPa (16 psig) and above system: Cast steel body, ASTM A216/A216M grade WCB, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.

2) All other services: Forged steel body, Class B, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze face wedge and seats, 850 kPa (123 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, and renewable seat rings.

E. Globe and Angle Valves:

1. Globe Valves:

a. 50 mm (2 inches) and smaller: Forged steel body, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, hardened stainless steel disc and seat, threaded ends, rising stem, union bonnet, and renewable seat rings.

b. 65 mm (2-1/2 inches) and larger:

1) Globe valves for high pressure steam 110 kPa (16 psig): Cast steel body, ASTM A216/A216M grade WCB, flanged, OS&Y, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: Steel body, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze-faced disc (Teflon or composition facing permitted) and seat, 850 kPa (123 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, and renewable seat rings.

F. Swing Check Valves:
   1. 50 mm (2 inches) and smaller: Cast steel, 1035 kPa (150 psig), 45-degree swing disc.
   2. 65 mm (2-1/2 inches) and Larger:
      a. Check valves for high pressure steam 110 kPa (16 psig) and above system: Cast steel body, ASTM A216/A216M grade WCB, flanged, OS&Y, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
      b. All other services: 861 kPa (125 psig), flanged, cast steel body, and bronze trim.

2.6 STRAINERS

A. Y Type.

B. High Pressure Steam: Rated 1035 kPa (150 psig) saturated steam.
   1. 50 mm (2 inches) and smaller: Cast steel, rated for saturated steam at 1034 kPa (150 psig) threaded ends.
   2. 65 mm (2-1/2 inches) and larger: Cast steel rated for 1034 kPa (150 psig) saturated steam with 1034 kPa (150 psig) ASME flanged ends or forged steel with 1724 kPa (250 psig) ASME flanged ends.

C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
   1. 50 mm (2 inches) and smaller: Cast steel body.
   2. 65 mm (2-1/2 inches) and larger: Flanged, cast steel body.

D. Screens: Bronze, Monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
   1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
   2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (1/8 inch) diameter perforations for liquids.

2.7 PIPE ALIGNMENT

A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides shall be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed in the contract documents.

2.8 STEAM SYSTEM COMPONENTS

A. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 meter (200 feet) intervals on the horizontal main lines.

1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated in the contract documents, traps shall be sized for capacities indicated at minimum pressure drop as follows:
   a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
   b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
2. Trap bodies: Steel and stainless-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. The use of raised face flange is required on pipe sizes 1-1/2 inch and greater. The use of unions is acceptable for pipe sizes less than 1—1/2 inches. For systems without relief valve traps shall be rated for the pressure upstream of the steam supplying the system.
3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or Monel metal.
4. Valves and seats: Suitable hardened corrosion resistant alloy.
5. Mechanism: Brass, stainless steel or corrosion resistant alloy.
6. Floats: Stainless steel.
7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.

2.9 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 GENERAL

A. If in the substantiated evaluation of the COR, the installation fails to meet the requirements of the construction documents with respect to function and maintainability, an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. The contract documents show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost or time to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location in the contract documents shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

C. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

D. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

E. Install piping generally parallel to walls and column center lines, unless shown otherwise in the contract documents. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping and another surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (1 inch) in 12 meter (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

F. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally, locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown in the contract documents.

G. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted in the contract documents.

H. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

I. Connect piping to equipment as shown in the contract documents. Install components furnished by others such as flow elements (orifice unions),

control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

J. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC INSULATION.

K. Contract documents do not identify all locations where steam trap sets are required. Contractor shall provide at no additional cost as many trap-sets as are necessary for the proper, reliable operation of the system. Provide trap-sets at all low points and at 61 meter (200 feet) intervals on all horizontal main lines.

3.2 WELDING

A. The contractor is entirely responsible for the quality of the welding and shall:

1. Conduct tests of the welding procedures used on the project, verify the suitability of the procedures used, verify that the welds made will meet the required tests, and also verify that the welding operators have the ability to make sound welds under standard conditions.
2. Perform all welding operations required for construction and installation of the piping systems.

B. Qualification of Welders: Rules of procedure for qualification of all welders and general requirements for fusion welding shall conform with the applicable portions of ASME B31.1, AWS B2.1/B2.1M, AWS Z49.1, and also as outlined below.

C. Examining Welder: Examine each welder at job site, in the presence of the COR, to determine the ability of the welder to meet the qualifications required. Test welders for piping for all positions, including welds with the axis horizontal (not rolled) and with the axis vertical. Each welder shall be allowed to weld only in the position in which he has qualified and shall be required to identify his welds with his specific code marking signifying his name and number assigned.

D. Examination Results: Provide the COR with a list of names and corresponding code markings. Retest welders who fail to meet the prescribed welding qualifications. Disqualify welders, who fail the second test, for work on the project.

E. Beveling: Field bevels and shop bevels shall be done by mechanical means or by flame cutting. Where beveling is done by flame cutting,

surfaces shall be thoroughly cleaned of scale and oxidation just prior to welding. Conform to specified standards.

F. Alignment: Provide approved welding method for joints on all pipes greater than 50 mm (2 inches) to assure proper alignment, complete weld penetration, and prevention of weld spatter reaching the interior of the pipe.

G. Erection: Piping shall not be split, bent, flattened, or otherwise damaged before, during, or after installation. If the pipe temperature falls to 0 degrees C (32 degrees F) or lower, the pipe shall be heated to approximately 38 degrees C (100 degrees F) for a distance of 300 mm (1 foot) on each side of the weld before welding, and the weld shall be finished before the pipe cools to 0 degrees C (32 degrees F).

H. Non-Destructive Examination of Piping Welds:

1. The COR reserves the right to visually inspect all welds.

I. Defective Welds: Replace and reinspect defective welds. Repairing defective welds by adding weld material over the defect or by peening are prohibited. Welders responsible for defective welds shall be requalified prior to resuming work on the project.

J. Electrodes: Electrodes shall be stored in a dry heated area and be kept free of moisture and dampness during the fabrication operations. Discard electrodes that have lost part of their coating.

3.3 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1/B2.1M. See Welder’s qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Screwed: Threads shall conform to ASME B1.20.1; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound Cast Steel Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast steel flange.

3.4 STEAM TRAP PIPING

A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are

used. Support traps weighing over 11 kg (24 pounds) independently of connecting piping.

1. On pipe size 1-1/2 inch and greater a raised face flange is required to allow for removal of the steam trap without disturbing surrounding piping.
2. On pipe size less than 1-1/2inch raised face flanges or unions may be used to allow for removal of the traps.

3.5 SEISMIC BRACING

A. Provide in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.//

3.6 LEAK TESTING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary to the satisfaction of the COR in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems, the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

D. Prepare and submit test and inspection reports to the COR within 5 working days of test completion and prior to covering the pipe.

E. All tests shall be witnessed by the COR, their representative, or the CxA and be documented by each section tested, date tested, and list or personnel present.

3.7 FLUSHING AND CLEANING PIPING SYSTEMS

A. Steam, Condensate and Vent Piping: The piping system shall be flushed clean prior to equipment connection. Cleaning includes pulling all strainer screens and cleaning all scale/dirt legs during startup operation. Contractor shall be responsible for damage caused by inadequately cleaned/flushed systems.

3.8 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification shall be tested as part of a larger system.

- - - E N D - - -

SECTION 23 23 00
REFRIGERANT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field refrigerant piping for direct expansion HVAC systems, including pipe insulation on both suction and liquid lines.

B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as, stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.

1. Submit refrigerant piping design including sizes, lengths, etc. for review and approval by engineer.

C. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Definitions:

1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
   a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
   b. High side means the parts of a refrigerating system subjected to condenser pressure.
2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 07 11, HVAC INSULATION.

F. Section 23 81 43, AIR-SOURCE UNITARY HEAT PUMPS

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):

495-2005.....Standard for Refrigerant Liquid Receivers

730-2013.....Flow Capacity Rating of Suction-Line Filters and Suction-Line Filter-Driers

750-2016.....Thermostatic Refrigerant Expansion Valves

760-2014.....Performance Rating of Solenoid Valves for Use with Volatile Refrigerants

C. American Society of Heating Refrigerating and Air Conditioning Engineers (ASHRAE):

15-2019.....Safety Standard for Refrigeration Systems (ANSI)

17-2015.....Method of Testing Capacity of Thermostatic Refrigerant Expansion Valves (ANSI)

34-2022.....Designation and Classification of Refrigerants (ANSI)

63.2-2017.....Method of Testing Liquid Line Filter Drier Filtration Capability (ANSI)

D. American National Standards Institute (ANSI):

A13.1-2020.....Scheme for Identification of Piping Systems

Z535.1-2017.....Safety Color Code

E. American Society of Mechanical Engineers (ASME):

B16.22-2018.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)

B16.24-20016.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500 (ANSI)

B31.5-2019 .....Refrigeration Piping and Heat Transfer Components (ANSI)

F. American Society for Testing and Materials (ASTM)

B32-2020.....Standard Specification for Solder Metal

B88-2020.....Standard Specification for Seamless Copper Water Tube

B88M-2020.....Standard Specification for Seamless Copper Water Tube (Drain)

B280-2020.....Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service

G. American Welding Society, Inc. (AWS): Brazing Handbook

A5.8/A5.8M-2019.....Standard Specification for Filler Metals for Brazing and Braze Welding

H. Underwriters Laboratories (UL):

207-2009.....Standard for Refrigerant-Containing Components and Accessories, Nonelectrical

429-2013.....Standard for Electrically Operated Valves

I. Department of Veterans Affairs (VA):

PG-18-10-2017(R2023)....HVAC Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 23 00, REFRIGERAN PIPING", with applicable paragraph identification.

C. Shop Drawings:

1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with in the contract documents for components noted below:
   a. Tubing and fittings
   b. Valves
   c. Strainers
   d. Filter-driers
   e. Flexible metal hose
   f. Liquid-suction interchanges
   g. Pipe and equipment supports
   h. Refrigerant and oil
   i. Soldering and brazing materials
2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.

D. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.

E. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

1.5 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.

C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.

D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

E. Categorize selected refrigerant with ASHRAE 34-2022. Submit selected refrigerant for information.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

A. Refrigerant Piping: For piping use Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer.

B. Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L).

C. Fittings, Valves and Accessories:

1. Copper fittings: Wrought copper fittings, ASME B16.22.
   a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
   b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).
2. Refrigeration Valves:
   a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.

b. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with suitable NEMA 250 enclosure of type required by location and normally closed holding coil.

c. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive nonferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.

d. Electronic Thermostatic Expansion Valves: Electronic thermal expansion valves shall be stepper motor high resolution drive assembly type for precision control. Valve shall not exceed 6 watts max consumption. Compatibility tested with most HC, CFC, HCFC, and HFC refrigerants and oils. Valve pistons and ports to be characterized to provide improved flow resolution and performance. Valves to be interfaced with microprocessor-based controllers by devise manufacturer with temperature feedback loop. Electric expansion valves to be sized with nominal steps of stroke for tonnage application as recommended by valve manufacture.

e. Check Valves: Brass or bronze alloy with swing or lift type, with tight closing resilient seals for silent operation; designed for low pressure drop, and with solder-end connections. Direction of flow shall be legibly and permanently indicated on the valve body.

3. Strainers: Designed to permit removing screen without removing strainer from piping system, and provided with screens 80 to 100 mesh in liquid lines DN 25 (NPS 1) and smaller, 60 mesh in liquid lines greater than DN 25 (NPS 1), and 40 mesh in suction lines. Provide strainers in liquid line serving each thermostatic expansion valve, and in suction line serving each refrigerant compressor not equipped with integral strainer.

4. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.
5. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown in the contract documents. Conform to ARI Standard 730. Heavy gauge steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.
6. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide in suction and discharge piping of each compressor.

2.2 PIPE SUPPORTS

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 REFRIGERANTS AND OIL

A. Provide EPA approved refrigerant and oil for proper system operation.

2.4 PIPE INSULATION FOR DX HVAC SYSTEMS

A. Refer to specification Section 230711_HVAC Insulation.

B. For heat pump systems, insulate suction and liquid lines.Cover all refrigerant pipe insulation with aluminium jacket.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5

1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.
2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, sized to permit installation of pipes with full thickness insulation.
3. Locate and orient valves to permit proper operation and access for maintenance.

4. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.

B. Joint Construction:

1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
   a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
   b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
   c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.
   d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.

C. Protect refrigerant system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.

D. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 230711_HVAC Insulation.

E. Seismic Bracing: Refer to specification Section 13 05 41, SEISMIC RESTRAINTS REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS, for bracing of piping in seismic areas.

F. If in the substantiated evaluation of the COR, the installation fails to meet the requirements of the construction documents with respect to function and maintainability, an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 PIPE AND TUBING INSULATION

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Refer to specification Section 230711_HVAC Insulation.

C. For heat pump systems, insulate suction and liquid lines.Cover all refrigerant pipe insulation with aluminium jacket.

3.3 FIELD QUALITY CONTROL

A. Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct

equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

B. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of COR. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.

1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gauges, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding DN 18 (NPS 5/8). This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 20 degrees C (68 degrees F) minimum.

C. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gauge on the outlet side. The pressure relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

3.4 SYSTEM TEST AND CHARGING

A. Ensure qualified workers are competent in the application of chosen refrigerant per ASHRAE 15 and ASHRAE 34. System Test and Charging: As recommended by the equipment manufacturer or as follows:

1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 70 kPa (10 psig) gauge. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method

suitable for the test gas used. Repair all leaking joints and retest.

2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gauge reading in mPa (microns). Pull the system down to 665 mPa (500 microns) 665 mPa (2245.6 inches of mercury at 60 degrees F) and hold for 8 hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigeration to be charged and charge with the proper volume of refrigerant.

3.5 STARTUP AND TESTING

A. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum of 7 days prior notice.
B. Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of computer room air conditioning equipment.

3.6 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the CxA.
B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.//

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4-hours to instruct VA personnel in operation and maintenance of units.
B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 25 00
HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.

1. Cleaning compounds.
2. Chemical treatment for closed loop heat transfer systems.
3. Chemical treatment for open loop systems.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Mechanical Engineers (ASME):
ASME Boiler and Pressure Vessel Code (BPVC):
BPVC Section VIII-2021..Rules for Construction of Pressure Vessels, Division 1

C. American Society for Testing and Materials (ASTM):
A666-2015.....Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
F441/F441M-2020.....Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

D. National Fire Protection Association (NFPA):

70-2020.....National Electric Code (NEC)

E. Department of Veterans Affairs (VA):

ES-2019-01.....Cooling Tower Water Systems Policy

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION XX XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Cleaning compounds and recommended procedures for their use.
2. Chemical treatment for closed systems, including installation and operating instructions.
3. Chemical treatment for open loop systems, including installation and operating instructions.
4. Glycol-water system materials, equipment, and installation.

D. Water analysis verification.

E. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

G. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

H. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING of HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Refer to paragraph QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. During this period perform monthly tests of the cooling tower for Legionella pneumophila and Heterotrophic Plate Count (HPC). Submit reports stating Legionella bacteria count per millimeter. These tests shall be conducted in a certified laboratory and not by a technician in the field. Minimum service during construction/startup shall be 6 hours.

C. Field Quality Control and Certified Laboratory Reports: During the 1-year warranty period, the water treatment laboratory shall provide not less than 12 reports based on onsite periodic visits, as stated in above paragraph Technical Services, sample taking and testing, and review with VA personnel, of water treatment control for the previous period. In addition to field tests, the water treatment laboratory shall provide certified laboratory test reports. These monitoring reports shall assess chemical treatment accuracy, scale formation, fouling and corrosion control, and shall contain instructions for the correction of any out-of-control condition.

D. Log Forms: Provide 1-year supply of preprinted water treatment test log forms.

E. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

F. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

G. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.

B. All chemicals to be acceptable for discharge to sanitary sewer.

C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS

A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.

B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.

C. Performance: Protect various wetted, coupled, materials of construction including ferrous, red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250-degrees F) and 52-degrees C (125-degrees F) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.

D. Pot Feeder: Bypass type, complete with necessary shutoff valves, drain and air release valves, and system connections, for introducing chemicals into system, cast-iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be 18.9 L (5

gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.

E. Side Stream Water Filter for Closed Loop Systems: Stainless-steel housing, and polypropylene filter media with stainless-steel core. Filter media shall be compatible with antifreeze and water treatment chemicals used in the system. Replaceable filter cartridges for sediment removal service with minimum 20 micrometer particulate at 98 percent efficiency for approximately 5 percent of system design flow rate. Filter cartridge shall have a maximum pressure drop of 13.8 kPa (2 psig) at design flow rate when clean, and maximum pressure drop of 172 kPa (25 psig) when dirty. A constant flow rate valve shall be provided in the piping to the filter. Inlet and outlet pressure gauges shall be provided to monitor filter condition.

2.3 CHEMICAL TREATMENT FOR OPEN LOOP SYSTEM(S)

A. General:

1. A factory-fabricated and tested packaged, self-contained, chemical feed/blowdown monitoring, controlling, recording and alarming system, containing all except specified or indicated remote components, and requiring only terminal sample stream and chemical piping/tubing connections, remote component electrical connection and power supply.
2. System shall be suitable for a broad spectrum make-up water supply and chemical treatment program. Components, except those specified or indicated otherwise, shall be housed in one or more joined or divided steel enclosures.
3. System shall be integrated into the campus Direct-Digital Control System for HVAC for trending and alarms. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

B. System Functions:

1. Automatically maintain a predetermined, selectable, total dissolved solids concentration through a continuously monitoring conductivity controller, maintain a predetermined, selectable, scale/corrosion inhibitor and dispersant residual, through a continuously make-up monitoring meter/counter/timer and inhibitor/dispersant ratio controller; achieve a predetermined, selectable, peak concentration of 1 or 2 microbiocides as needed on an alternating basis, through a programmable timer controller. De-energize controller or stagger

feed chemicals that would degrade or could be incompatible if fed simultaneously.

2. Automatically maintain a predetermined, selectable, pH level through a continuously monitoring pH controller. For systems with make-up water alkalinity in excess of 125 PPM or hardness above 300 PPM, provide acid feed limit timer and audible/visual alarm actuated on low pH.
3. Monitoring and Data Collection:
   a. The water treatment system shall monitor the following conditions and report to the building control system:
      1) Biocide levels.
      2) Water chemistry including pH and conductivity.
      3) Corrosion inhibitor levels.
   b. All conditions shall be trended on an hourly basis.

C. Main Control Panel and Accessories:
1. Housed in a NEMA Type 4X enclosure:
   a. Hinged key lock door with viewing window.
   b. Hard wire connected to power source.
   c. Provide minimum of 3 115V, 1 Ph, 60 Hz receptacles located on enclosure for electrical connection and control of chemical pumps.
   d. Prewired for ease of installation.
2. Provide an external combination mounted flow switch with transparent sight tube.
   a. Disable control outputs upon loss of water flow to prevent chemical feeding.
   b. Provide complete with 3/4 inch connections and combination conductivity and temperature electrode.
3. Keypad or Remote Control: Access all measurements and set points through chemical resistant keypad or remote.
   a. Security code to prevent unauthorized access.
4. Utilize microprocessor technology.
5. Menu driver programs.
6. Liquid crystal display (LCD).
7. Provide temperature corrected measurements by reading water temperature and adjusting conductivity values according to known temperature curve.

a. Range: 0 - 100 degrees C (32 - 212 degrees F) with an adjustable high alarm.

8. Provide real-time clock.

9. Conductivity Monitor:

a. Provide linear measurements of full range.

b. Provide 2 scales for selection of high and low in field to assure accurate measurements.

c. Provide increments of 1 micro ohm/cm with adjustable hysteresis.

d. Provide bleed-off control in following manner:

1) Standard operation-controller actuates a bleed-off solenoid valve when dissolved solids level is exceeded by trip point.

2) Provide an adjustable bleed limit timer to prevent excessive bleed-off.

3) An alarm contact shall close when timer has timed out.

10. Biocide Operation:

a. Provide a programmable 28-day biocide timer for accurate addition of algaecide.

b. Provide a secondary bleed-off timer to lower conductivity in system prior to biocide feed.

c. Lockout cooling water bleed-off during biocide feed period.

11. Chemical Feed Control: Provide 3 timers that are capable of operating in one of following field programmable modes.

a. Counter-timer-chemical feed proportioned to make-up water rate.

1) Controller shall send low voltage signal to a contacting head water meter.

2) Low voltage signal will ensure long contact life.

3) Water meter shall read in gallons.

D. Impulse Water Meter:

1. General:

a. Measure in gallons.

b. Sized to meter peak make-up rates.

c. Equipped with an electrical contacting register.

d. Totalize flow at main control panel.

2. Provide at following locations:

a. Cooling tower make-up line.

b. Cooling tower bleed-off-line.

E. Provide CPVC injection nozzles, ASTM F441/F441M with corporation stop to inject chemical into main circulating water line.

1. Pressure Rating: 689 kPa (100 psig).
2. Size: DN19 (3/4 inch) NPT.
3. Quantity: 3.

F. Provide chemical feed pumps operated by a 115V, 60 cycle, single PH motor.
1. Provide separate stroke and stroke frequency setting capabilities.
2. Positive Displacement Type Pump:
a. Provide with anti-siphon/pressure relief valve installed on pump head which provides anti-siphon protection and aids in priming under pressure.
b. Capacity: As determined by Water Treatment Vendor.
c. Complete with discharge check valves, foot valves, polyethylene suction and discharge tubing.
3. Quantity: Provide 1 pump for each chemical provided.

G. Bleed-off Piping Assembly:
1. Inlet shutoff valve.
2. Wye strainer.
3. Strainer blowdown valve.
4. Throttling valve.
5. Brass solenoid valve compatible with main control panel.
6. Assembly shall be sized by water treatment vendor.

H. Secondary Containment Spill Pallets for Chemical Drums:
1. Material: Polyethylene.
2. Capacity: 250 L (66 gallons) each.
3. Dimensions Each: DN135 (53 inches) length X DN74 (29 inches) wide X DN43 (17 inches) high.
4. Provide each pallet with grating and drain plug.
5. Provide 1 portable loading ramp.
6. Quantity: 2.

I. Provide liquid level switch assemblies with a CPVC bung hole adapter, ASTM F441/F441M, to mount directly into 200 L (53 gallons) chemical drum bung hole.
1. Interface with main control panel.
2. Quantity: 3.

J. Corrosion Monitor Rack:
1. Materials: Corrosion resistant.
2. Construction: ASME standards.
3. Number of coupons: 4.

4. Coupon Holders: quick disconnect type.

K. Provide test kits for monitoring inhibitor levels, total dissolved solids, chlorides, alkalinity and closed system inhibitors.

M. Provide 1 year's supply of chemical treatment including quantity of chemicals necessary to chemically treat system to control scale, and corrosion and biological fouling. Provide water treatment products that perform the following:

1. Inhibitor to protect against corrosion and scale formation.
2. 2 liquid biocides for prevention of slime, bacteria, and algae.
3. Chromate based chemicals are prohibited.
4. Water treatment chemicals to remain stable throughout operating temperature range.
5. Compatible with pump seals and other elements in the systems.
6. Maintain required pH balance to prevent precipitation and/or breakdown of circulating fluid.
7. Where analysis justifies addition of pH control, provide alteration of chemical formulation.

N. Chemicals: Except for acid, provide sufficient chemicals for startup and testing and 12 months operation from date of project acceptance.

1. Scale/corrosion Inhibitor: Provide a concentrated liquid organic corrosion/scale/fouling inhibiting formation without phosphates, chromates, zinc and other materials in excess of allowable, local, effluent limits. Feed automatically. Maintain residual as determined by water treatment laboratory.
2. Dispersant: Provide a concentrated liquid organic/polyelectrolyte formulation. Feed automatically. Maintain residual as determined by water treatment laboratory.
3. pH Control: Depending upon local water conditions, provide 60 or 66 degree Baume technical grade, concentrated sulfuric acid for acidic treatment or sodium hydroxide (NaOH) for basic treatment to maintain pH in the range of 7.0 to 8.0 automatically. Provide 1 initial 47 L (12.5 gallon) carboy of acid or base and one spare carboy of acid or base, if required.
4. Microbiocides: Provide 2 different, 1 oxidizing and 1 non-oxidizing, concentrated algaecide-biocide formations containing no heavy metals and which are effective at maximum encountered pH. Alternate solutions as needed to effectuate selective kill without buildup of immunity. Period treatment with a chlorine releasing agent is

permissible within allowable, local, effluent limits. Feed automatically. Develop peak concentration and maintain for minimum period as determined by water treatment laboratory.

5. All chemicals to be acceptable for discharge to sanitary sewer.

O. Water Analysis: Confirm raw water analysis or provide analysis if none is furnished.

1. Description Year (Avg.) _____
2. Silica (SiO2) _____
3. Iron & Aluminum _____
4. Calcium (Ca) _____
5. Magnesium (Mg) _____
6. Sodium (Na) & Potassium (K) _____
7. Carbonate (C03) _____
8. Bicarbonate (HC03) _____
9. Sulfate (S04) _____
10. Chloride (C1) _____
11. Nitrate (N03) _____
12. Turbidity _____
13. pH _____
14. Residual Chlorine _____
15. Total Alkalinity _____
16. Non Carbonate Hardness _____
17. Total Hardness _____
18. Dissolved Solids _____

P. Conduct performance test to prove capacity and performance of treatment system.

1. Raw water total hardness, PPM
2. Concentration cycles
3. Raw water, pH
4. System water, pH
5. Chemical solution used
6. Acid solution used
7. Quantity or chemical solution injected into system per cycle
8. Quantity of acid injected into system per cycle
9. Make-up water required
10. Waste to drain requirement

Q. Centrifugal Solid Separator:

1. Material: The separator shall be fabricated of carbon steel with shell material and head material of 3.4 mm (0.135 inch) wall or heavier. Maximum operating pressure shall be 10.3 bar (150 psi), unless specified otherwise.
2. Finish: Paint coating shall be acrylic urethane, sprayon, and royal blue.
3. Performance: The removal of solids from a pumped/pressurized liquid system shall be accomplished with a centrifugal-action vortex separator. Solids removal efficiency is principally predicated on the difference in specific gravity between the solids and the liquid. Single pass test performance shall be less than 95 percent removal of solids 74 microns and larger. Pressure loss shall be between 0.3 - 0.8 Bar (5 - 12 psi).
4. Purging: Evacuation of separated solids shall be accomplished automatically, employing a timer-activated motorized ball valve. Straight-through valve design, with bronze valve body and stainless-steel ball in a Teflon seat. NEMA 4 housing for indoor and outdoor installation. Valve size: 50 mm (2 inch).
5. Provide a differential pressure sensor interface with DDC system.

R. Chemical Treatment System Piping and Valves:
1. Schedule 80 CPVC and fittings. Pipe size shall be 25 mm (1 inch) unless otherwise shown.
2. Ball Valves: CPVC type.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.

C. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.

D. Refer to Section 23 21 13, HYDRONIC PIPING for chemical treatment piping, installed as follows:

1. Provide a bypass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.
2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.
3. Provide piping for the flow assembly piping to the main control panel and accessories.
   a. The inlet piping shall connect to the discharge side of the circulating water pump.
   b. The outlet piping shall connect to the water piping serving the cooling tower downstream of the heat source.
   c. Provide inlet Y-strainer and ball valves to isolate and service main control panel and accessories.
4. Install injection nozzles with corporation stops in the water piping serving the cooling tower downstream of the heat source.
5. Provide piping for corrosion monitor rack per manufacturer’s installation instructions. Provide ball valves to isolate and service rack.
6. Provide installation supervision, startup and operating instruction by manufacturer's technical representative.

E. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units shall be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.

F. Do not valve in or operate system pumps until after system has been cleaned.

G. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the bypass valves. Also, clean all strainers.

H. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

I. After cleaning is complete, and water pH is acceptable to manufacturer of water treatment chemical, add manufacturer recommended amount of chemicals to systems.

3.2 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4-hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Ductwork and accessories for HVAC including the following:

1. Exhaust air systems.

C. Definitions:

1. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
2. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
3. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 07 84 00, FIRESTOPPING.

E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

H. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

I. Section 23 07 11, HVAC INSULATION.

J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

K. Section 23 34 00, HVAC FANS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Civil Engineers (ASCE):

7-/016.....Minimum Design Loads for Associated Criteria for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A653/A653M-2020.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

A1011/A1011-2018a.....Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

D. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air-Conditioning and Ventilating Systems

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

006-2020.....HVAC Duct Construction Standards, Metal and Flexible, 4th Edition

016-2012.....HVAC Air Duct Leakage Test Manual, 2nd Edition

F. Underwriters Laboratories, Inc. (UL):

G. Department of Veterans Affairs (VA):

PG-18-10-2015.....Physical Security Design Manual for VA Mission Critical Facilities

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Rectangular Ducts:

a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gauge and reinforcement.

b. **Duct liner: The use of duct liner is not permitted on this project.**

c. Sealants and gaskets.

d. Access doors.

2. 3. Volume dampers, back draft dampers.

3. Upper hanger attachments.

4. Fire dampers.

6. **Flexible ducts are not permitted on this project.**

5. Flexible connections.

6. Instrument test fittings.

7. Details and design analysis of alternate or optional duct systems.

D. Coordination Drawings: Refer to paragraph SUBMITTALS in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

B. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

C. Fire Safety Code: Comply with NFPA 90A.

D. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.

E. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown in the contract documents.

F. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as he duct or provide at least the same level of corrosion resistance.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653/A653M, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, Metal and Flexible.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread, and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally, provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are prohibited because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

C. Approved factory-made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

1. 1 inch to 2 inch

C. Seal Class: All ductwork shall receive Class A Seal.

2.3 DUCT LINER IS NOT PERMITTED FOR THIS PROJECT

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:

1. Each fire damper (for link service), smoke damper and automatic control damper.

B. Openings shall be as large as feasible in small ducts, 305 mm by 305 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.

1. For Rectangular Ducts: Refer to SMACNA HVAC Duct Construction Standards, Metal and Flexible.

2.5 FIRE DAMPERS

A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2-hour rating, 70 degrees C (158 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

B.Minimum Requirements for Fire Dampers:

1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gauge), required to provide installation equivalent to the damper manufacturer's UL test installation.
2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 FLEXIBLE AIR DUCT IS NOT PERMITTED FOR THIS PROJECT

2.7 FLEXIBLE DUCT CONNECTIONS

A. Where duct connections are made to fans, install a non-combustible flexible connection of 822 g (29 ounces) neoprene coated fiberglass fabric approximately 152 mm (6 inches) wide. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless-steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to ensure that no vibration is transmitted.

2.8 FIRESTOPPING MATERIAL

A. Refer to Section 07 84 00, FIRESTOPPING.

2.9 SEISMIC RESTRAINT FOR DUCTWORK

A. Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.

C. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
   1. Contract documents show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes in the contract documents are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
   2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
   3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
   4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.

D. Install duct hangers and supports in accordance with SMACNA Standards.

E. Install fire dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers and smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the COR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate resetting of fire dampers and operation of smoke dampers to the COR.

F. Seal openings around duct penetrations of fire rated partitions with fire stop material as required by NFPA 90A.

G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.

H. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 TESTING, ADJUSTING, AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Fans for ventilating.

C. Product Definitions: AMCA 99.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

I. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

J. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

L. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Movement and Control Association International, Inc. (AMCA):
99-2016.....Standards Handbook

C. American Society for Testing and Materials (ASTM):

D. Underwriters Laboratories, Inc. (UL):
181-2013.....Standard for Factory-Made Air Ducts and Air Connectors

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturers Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Plenum fan, motors, and drives.
2. Centrifugal fans, motors, drives, accessories, and coatings.
   a. Inline centrifugal fans.
   b. Industrial fans.
3. Propeller fans.
4. Belt guards.

D. Certified sound power levels for each fan.

E. Motor ratings, types, electrical characteristics, and accessories.

F. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

H. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Fans and power ventilators shall bear the AMCA performance seal.

B. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).

C. Fans and power ventilators shall comply with the following standards:

1. Testing and Rating: AMCA 210.
2. Sound Rating: AMCA 300.

D. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

E. Performance Criteria:

1. The fan schedule shall show the design air volume and static pressure. Select the fan motor hp by increasing the fan bhp by 10 percent to account for the drive losses and field conditions.
2. Select the fan operating point as follows:
   a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
   b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency.

F. **Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.**

G. Corrosion Protection:

1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturer’s paint and paint system shall meet the minimum requirements of ASTM B117 salt spray.
2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.

H. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.7 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL FANS

A. Record factory vibration test results on the fan or furnish to the Contractor.

C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.

1. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
2. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.

3. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
4. Belts: Oil resistant, non-sparking and non-static.
5. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
6. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15 hp, fixed pitch for use with motors greater than 15 hp. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
7. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Provide protective sheet metal enclosure for fans located outdoors. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for specifications.
8. Furnish variable speed fan motor controllers where shown in the contract documents. Refer to Section 26 29 11, MOTOR CONTROLLERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for controller/motor combination requirements.

D. Inline Centrifugal Fans: Provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.

2.2 PROPELLER FANS

A. Belt-driven or direct-driven fans as indicated in the contract documents.
B. Square steel panel, deep drawn venturi, arc welded to support arms and fan/motor support brackets, baked enamel finish. Provide wall collar for thru-wall installations.
C. Motor, Motor Base and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Motor shall be totally enclosed type.
D. Wall Shutter: Fan manufacturer's standard, steel frame, aluminum blades, heavy duty stall type electric damper motor, spring closed.
E. Wire Safety Guards: Provide on exposed inlet and outlet.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Install fan, motor and drive in accordance with manufacturer's instructions.

3.2 PRE-OPERATION MAINTENANCE

A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.

B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.

C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 STARTUP AND TESTING

A. Verify operation of motor, drive system and fan wheel according to the contract documents.

B. Check vibration and correct as necessary for air balance work.

C. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

E. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

F. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system./

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4-hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Air Outlets: Diffusers

C. Wire Mesh Grille

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

H. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

I. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Duct Council:

Flexible Duct Performance & Installation Standards (Manual), 5th Edition Green Book

C. American Society for Testing and Materials (ASTM):

B209/B209M-2021.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

D. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air-Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-2013(R2017).....Standard for Factory-Made Air Ducts and Air Connectors

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1.Diffusers, registers, grilles, and accessories.

D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.

1.5 QUALITY ASSURANCE

A. Fire Safety Code: Comply with NFPA 90A.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum except use aluminum air outlets located in potentially high-humidity areas, such as the new Medical Gas Room.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless-steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as required to comply with the contract drawings.
   a. Square, Louver, Fully Adjustable Pattern: Round neck, surface mounting unless shown otherwise on the contract drawings. Provide equalizing or control grid and volume control damper.
   b. Louver Face Type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.

2.3 WIRE MESH GRILLE

A. Fabricate grille with 2 by 2 inch mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 38 mm (1-1/2 inch) margin.

B. Use grilles where shown in unfinished areas such as mechanical rooms.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.

C. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition or return to source of supply for repair or replacement, as determined by COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING, AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

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SECTION 23 64 00
PACKAGED WATER CHILLERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. This section covers Centrifugal, water-cooled chillers, complete with accessories.

1.2 DEFINITIONS

A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

B. BACNET: Building Automation Control Network Protocol, ASHRAE 135.

C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

1.3 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

H. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

J. Section 23 21 13, HYDRONIC PIPING.

K. Section 23 21 23, HYDRONIC PUMPS.

L. Section 23 23 00, REFRIGERANT PIPING.

M. Section 23 31 00, HVAC DUCTS and CASINGS

N. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT.

O. Section 26 29 11, MOTOR CONTROLLERS.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Conditioning, Heating, and Refrigeration Institute (AHRI):

495-2005(R2009).....Performance Rating of Refrigerant Liquid Receivers

550/590-2020.....Performance Rating of Water-Chilling and Heat Pump Water-Heating Packages Using the Vapor Compression Cycle

575-2017.....Method of Measuring Machinery Sound Within an Equipment Space

C. American Bearing Manufacturers Association (ABMA):

9-2015(R2020).....Load Ratings and Fatigue Life for Ball Bearings

11-2014(R2020).....Load Ratings and Fatigue Life for Roller Bearings

D. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

15-2019.....Safety Standard for Refrigeration Systems

34-2022.....Designation and Classification of Refrigerants (ANSI)

135-2020.....BACnet - A Data Communication Protocol for Building Automation and Control Networks

E. American Society of Mechanical Engineers (ASME):

ASME Boiler and Pressure Vessel Code -
BPVC Section VIII-2021 .Rules for Construction of Pressure Vessels, Division 1

F. American Society of Testing Materials (ASTM):

B117-2019.....Standard Practice for Operating Salt Spray (Fog) Apparatus

C534/C534M-2020a.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C612-/014(R2019).....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

D4587-2011(R2019)e1.....Standard Practice for Fluorescent UV-Condensation Exposures of Paint and Related Coatings

G. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure

H. Department of Veterans Affairs (VA):
H-18-8-2023.....Seismic Design Requirements
PG-18-10-2017(R2023)HVAC Design Manual

1.5 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Centrifugal water chillers, including motor starters, control panels, and vibration isolators, evaporator barrel and condenser barrel data shall include the following:
   a. Rated capacity.
   b. Pressure drop.
   c. Efficiency at full load and part load WITHOUT applying any tolerance indicated in the AHRI 550/590.
   d. Refrigerant
   e. Purge performance
   f. Accessories.
   g. Installation instructions.
   h. Startup procedures.
   i. Wiring diagrams, including factory-installed and field-installed wiring.
   j. Sound/Noise data report. Manufacturer shall provide sound ratings. Noise warning labels shall be posted on equipment.
   k. Refrigerant vapor detectors and monitors.

D. Run test report for all chillers.

E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.

F. Provide seismic restraints for refrigeration equipment to withstand seismic forces.

G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

H. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.6 QUALITY ASSURANCE

A. Comply with AHRI requirements for testing and certification of the chillers.

B. Refer to paragraph, WARRANTY, Section 01 00 00, GENERAL REQUIREMENTS, except as noted below:

1. Provide a 5-year motor and compressor warranty to include materials, parts and labor.

C. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard.

D. Refer to ASHRAE 15 for refrigerant vapor detectors and monitor.

1.7 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL WATER-COOLED WATER CHILLERS

A. General: Chiller shall be factory assembled and factory tested, complete with evaporator, condenser, marine water boxes for condenser and evaporator, compressor, motor, starter, oil heater and cooler,

economizer or intercooler, purge system, refrigerant piping, instrumentation and control piping, operating and safety controls mounted on the chiller, and other auxiliaries necessary for safe and proper operation of the unit. Chiller operation shall be fully automatic. Make provision for space and design piping layout to suit the marine water boxes and to allow for quick disassembly for maintenance such as punching tubes, etc..

B. Performance: Provide the capacity as shown on the contract drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the contract drawings. If chillers are required to operate at less than 25 percent of full unit rated capacity, specify provision for hot gas by-pass, to operate the unit stable at any stage of capacity reduction.

C. Capacity of a single water-cooled chiller shall not exceed 1,250 Tons (standard AHRI conditions).

D. Applicable Standard: Chillers shall be rated and certified in accordance with AHRI 550/590. Chillers shall be AHRI stamped. Chiller efficiency shall comply with FEMP (Federal Energy Management Progress) requirements.

E. Acoustics: Sound pressure levels shall not exceed the following specified levels. The manufacturer shall provide sound treatment if required to comply with the specified maximum levels. Testing shall be in accordance with AHRI 575.

OCTAVE BAND								Overall
63	125	250	500	1000	2000	4000	8000	dB(A)

F. Hermetic or Open: Chillers shall be open or hermetically sealed, using EPA approved refrigerants. EPA approved refrigerants are listed at https://www.epa.gov/snap/. Submit proposed refrigerant for government approval.

G. Compressor (Centrifugal Type): Single or multistage, having statically and dynamically balanced impeller, either direct or gear driven. Impeller shaft shall be heat-treated carbon steel of sufficient rigidity to prevent whip or vibration at operating speed. Shaft main bearings shall be of journal type with bronze or babbitt line steel cartridge, aluminum alloy one-piece insert type, or rolling element type with an ABMA L10 life of a minimum of 200,000 hours. Rolling element bearings shall be rated in accordance with ABMA 9 or ABMA 11 as

applicable. Casing shall be cast-iron or steel plate with split sections gasketed and bolted together. Lubrication System shall be forced-feed type and shall provide oil at proper temperature to all parts requiring lubrication. Make provisions to ensure lubrication of bearings prior to starting and of shaft seal both on stopping and starting, or bearings and shaft seal shall be submerged in oil. On units providing for forced-feed lubrication prior to starting, a differential oil pressure cutout interlocked with compressor starting equipment shall allow compressor to operate only when required oil pressure is provided to bearings. Capacity control shall be by means of variable inlet guide vanes in the compressor suction to modulate the chiller capacity from 100 to 10 percent of full unit rated capacity without unstable compressor operation. The inlet guide vanes shall be electrically operated upon the actuation of temperature or pressure sensor.

H. Evaporator: Shell-and-tube type, constructed and tested and stamped in accordance with ASME BPVC Section VIII where applicable for working pressure produced by refrigerant used and water system installed, but not less than 1034 kPa (150 psig) waterside working pressure. Shell shall be fabricated of carbon steel and shall have carbon steel tube sheets; drilled and reamed to accommodate the tubes. Tubes shall be externally and internally enhanced individually replaceable and shall be expanded full diameter into tube sheets, providing a leak proof seal. Intermediate tube supports sheets shall be provided as recommended by the manufacturer to minimize tube vibration, stress, and wear. Performance shall be based on a water velocity not less than 1 m/s (3 fps) nor greater than 4 m/s (12 fps), and fouling factor of 0.0000176 m2 degrees C (0.0001 hr. sq. ft. degrees F/Btu). Removable marine water box shall be constructed of steel. Design working pressure shall be 1034 kPa (150 psig; pressure tested at 130 percent of working pressure. Water nozzle connections shall be flanged.

I. Condenser: Shell-and-tube type, constructed, tested, and stamped in accordance with applicable portions of ASME BPVC Section VIII, where applicable for working pressure produced by the refrigerant used and water system installed, but not less than 1034 kPa (150 psig). Shell shall be fabricated of carbon steel and shall have carbon steel tube sheets; drilled and reamed to accommodate the tubes. Tubes shall be nonferrous metal, externally enhanced, and internally enhanced,

individually replaceable, and shall be expanded full diameter into tube sheets, providing a leak proof seal. Intermediate tube support sheets shall be provided as recommended by the manufacturer to minimize tube vibration, stress and wear. Tubes shall fit tightly in the supports to prevent chafing due to vibration or pulsation. Performance of condenser shall be based on a water velocity not less than 1 m/s (3 fps) nor greater than 4 m/s (12 fps), and a fouling factor of 0.000044 m2 degrees C (0.00025 hr. sq. ft.) degrees F/Btu. Removable marine water box shall be constructed of steel. Design working pressure shall be 1034 kPa (150 psig); pressure tested at 130 percent of working pressure. Water nozzle connections shall be flanged.

J. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 38 mm (1.5 inch) minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534/C534M.

K. Motor Load Limiter: Provide a sensing and control system, which will limit maximum load current of compressor motor to a manually selectable percentage of 40 percent to 100 percent of full load current. System shall sense compressor motor current and limit it by modulating inlet guide vanes at the compressor, overriding other controls in their ability to increase loading, but not overriding their ability to reduce loading.

L. Purge System: Purge unit shall be factory mounted, complete with necessary, piping, operating and safety controls and refrigerant service valves to isolate the unit from the chilling unit. Purge unit shall be air, water, or refrigerant cooled. When in operation, purge system shall function automatically to remove, water vapor, and condensable gases from refrigeration system and to condense, separate, and return to system any refrigerant present therein. Purge system shall be manually or automatically started and stopped, and shall be assembled as a compact unit. As an option, a fully automatic purge system that operates continuously while main unit is operating may be furnished. Such purge system shall provide a means to signal operator of occurrence of excessive purging indicating abnormal air leakage into unit. The purge system shall be of high efficiency in recapturing the refrigerant at all load and head conditions and with capability to operate when the chiller is off. The purge unit shall be UL listed.

M. Isolation Pads: Manufacturer’s standard.

N. Refrigerant and Oil:
   1. Provide sufficient volume of dehydrated refrigerant and lubricating oil to permit maximum unit capacity operation before and during tests. Refrigerant charge lost during the warranty period due to equipment failure shall be replaced without cost to the Government.
   2. The manufacturer shall certify that chiller components, such as seals, O-ring, motor windings, etc, are fully compatible with the specified refrigerants.

O. Chillers shall be supplied with frangible carbon rupture disc all metal, non-fragmented with reverse buckling design rupture disc and a safety relief valve downstream of the rupture disc.

P. Service valves shall be provided to facilitate refrigerant reclaim/removal required during maintenance.

Q. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 1 enclosure, hinged and lockable, factory wired with a single point power connection and separate control circuit. The control panel provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.
   1. The following functions shall display as a minimum:
      a. Date and Time.
      b. Outdoor air temperature.
      c. Operating set point temperature and pressure.
      d. Operating hours.
      e. Operating or alarm status.
      f. Chilled water temperature-entering and leaving.
      g. Condenser water temperature-entering and leaving.
      h. Refrigerant pressure-condenser and evaporator.
      i. Low oil pump pressure.
      j. High oil supply pressure.
      k. Chiller diagnostic codes.
      l. Current limit set point.
      m. Number of compressor starts.
      n. Purge suction temperature.
      o. Purge elapsed time.
   2. Control Functions:
      a. Manual or automatic startup and shutdown time schedule.
      b. Control set points for entering and leaving chilled temperatures.

c. Condenser water temperature.
d. Current/demand limit.
e. Motor load limit.

3. Safety Controls: Following conditions shall shut down the chiller and require manual reset to start:
   a. High condenser pressure.
   b. High oil temperature.
   c. High or low oil pressure.
   d. Loss of flow-condenser or chilled water.
   e. Low chilled water temperature.
   f. Low evaporator refrigerant temperature.
   g. Sensor malfunctions.
   h. Power fault.
   i. Extended compressor surge.
   j. Communication loss between the chiller and its control panel. A signal shall be transmitted to Energy Control Center, if provided, for this communication loss and for any abnormal.
4. The chiller control panel shall provide a relay output to initiate system changeover to free cooling. This relay shall be energized upon initiation of free cooling at the chiller control panel.
5. Chillers shall be pre-wired to terminal strips for interlocked to other equipment.
6. Provide contacts for remote start/stop, alarm for abnormal operation or shut down, and for Engineering Control Center (ECC) interface.
7. Chiller control panel shall reside on the "BACnet network", provide data using open protocol network variable types and configuration properties, and BACnet interworking using ARCNET or MS/TP physical data link layer protocol for communication with building automation control system.
8. Auxiliary hydronic system and the chiller(s) shall be electronically interlocked to provide time delay and starting sequence as indicated on control drawings.
9. The chiller control panel shall utilize the following components to automatically take action to prevent unit shutdown due to abnormal operating conditions which will perform as follows.
   a. High pressure switch that is set to 20 psig (adjustable setting) lower than factory pressure switch that will automatically unload the compressor to help prevent a high pressure condenser control

trip. One switch is required for each compressor and indicating light shall also be provided.

b. Motor surge pressure that is set at 95 percent of compressor RLA that will automatically unload the compressor to prevent an over current trip. One protector is required for each compressor and indicating light shall also be provided.

c. Low pressure switch that is set at 5 psig above the factory low pressure switch that will automatically unload the compressor to help prevent a low evaporator temperature trip. One switch is required for each compressor and indicating light shall also be provided.

d. In all the above cases, the chiller will continue to run, in an unloaded state and will continue to produce some chilled water in an attempt to meet the cooling load. However, if the chiller reaches the trip-out limits, the chiller controls will take the chiller off line for protection, and a manual reset is required. Once the "near trip" condition is corrected, the chiller will return to normal operation and can then produce full load cooling.

10. With variation of +/-10 percent of design flow per minute, chiller shall be able to maintain +/-0.5 degrees F leaving water temperature control. The chiller shall be able to withstand a +/- 30 percent change in flow rate per minute without unit trip. Variations in the primary flow allow for optimal system efficiency, but the chiller shall be able to maintain temperature control to help ensure occupant comfort.

11. The chiller control panel shall provide +/-0.5 degrees F leaving water temperature control during normal operation. The chiller shall provide multiple steps leaving chilled water temperature controller to minimize part load energy use and optimize leaving chilled water temperature control. If manufacturer is unable to provide at least several steps of unloading, hot gas bypass shall be required to minimize loss of leaving water temperature control.

12. The chiller control panel shall provide a 2-minute stop-to-start and 5 minute start-to-start solid state timer. If the anti-recycle timers are longer than 5 minutes, then hot-gas bypass shall be provided to limit loss of leaving chilled water temperature control in low-load conditions.

R. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer and Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Starting torque of the motor shall be suitable for the driven chiller machine.

S. Motor Starter: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide a starter for each centrifugal chiller in NEMA 1 enclosure, designed for floor or unit mounting. Starter shall be a wye-delta closed transition type. Provide starter with the following features in addition to the ones specified in Section 26 29 11, MOTOR CONTROLLERS.

1. Starter shall include incoming line provision for the number and size cables shown on the contract drawings. Incoming line lugs shall be copper mechanical type.
2. Terminals connection pads shall be provided to which customers supply lugs can be attached.
3. Starters shall be coordinated with chiller packages(s) making certain all terminals are properly marked according to the chiller manufacturer’s wiring diagram.
4. Contactors shall be sized per NEMA requirements to the chillers for full load currents.
5. Ammeter(s) shall be provided, capable of displaying current to all three phases. Ammeter shall be calibrated so that inrush current can be indicated.
6. Chiller starter shall include an advanced motor protection system incorporating electronic three phase overloads and current transformers. This electronic motor protection system shall monitor and protect against the following conditions:
   a. Three phase loss with under and over voltage protection.
   b. Phase imbalance.
   c. Phase reversal.
   d. Motor overload.
   e. Motor overload protection incorrectly set.
   f. Momentary power loss protection with auto restart consisting of three phase current sensing device that monitor the status of the current.
   g. Starter contactor fault protection.
   h. Starter transition failure.
   i. Distribution fault protection.

7. When a motor driven oil pump is furnished, provide a 120-volt control circuit, mounted within starter enclosure. When an oil pump starter is provided at the refrigeration machine, provide fused disconnect in star delta starter for oil pump.
8. The starter shall be equipped with pilot relays to initiate the start sequence of compressor. These relays shall be a self-monitoring safety circuit, which shall indicate improper operation (slow operation, welding of contacts, etc) and shall cause the chiller unit to be shut down and a fault trip indicator be displayed. The "starter circuit fault" indicator shall be located in the door of the enclosure and shall require manual reset.
9. A lockout transition safety circuit shall be provided to prevent damage from prolonged energization due to malfunction of the transistor contactor. Malfunction shall cause the chiller unit to shut down and the "starter circuit fault" indicator be displayed.
10. A permanent nameplate shall be provided and mounted on the starter panel. It shall identify the manufacturer, serial or model number identifying the date of manufacturing and component replacement parts, and all current and voltage rating, and as built wiring schematic showing all items provided.
11. Provide non-fused main power disconnect switch.

2.2 REFRIGERANT MONITORING AND SAFETY EQUIPMENT

A. General: Provide refrigerant monitoring sensor/alarm system and safety equipment as specified here. Refrigerant sensor and alarm system shall comply with ASHRAE 15. Refer to schedule on contract drawings for the refrigerant monitoring system manufacturer
   a. Interface refrigerant monitor with the DDC control system.

B. Refrigerant monitor shall continuously display the specific gas (refrigerant used) concentration; shall be capable of indicating, alarming and shutting down equipment; and automatically activating ventilation system. On leak detection by refrigerant sensor(s), the following shall occur:
   1. Activate machinery (chiller) room ventilation.
   2. Activate visual and audio alarm inside and outside of machinery room, with beacon light(s) and horn sounds equipment room and outside equipment room door(s)as shown on contract drawings.
   3. Notify Engineering Control Center (ECC) of the alarm condition.

C. Refrigerant monitor shall be capable of detecting concentration of 1 part per million (ppm) for low-level detection and for ensuring the safety of operators. It shall be supplied factory-calibrated for the apparent refrigerant.

D. Monitor design and construction shall be compatible with temperature, humidity, barometric pressure, and voltage fluctuations of the machinery room operating environment.

PART 3 – EXECUTION

3.1 EXAMINATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on the contract drawings are approximate. Determine exact locations before proceeding with installation.

3.2 EQUIPMENT INSTALLATION

A. Install chiller on concrete base with isolation pads.

1. Concrete base is specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
2. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
3. Anchor chiller to concrete base according to manufacturer’s written instructions and for seismic restraint.
4. Charge the chiller with refrigerant, if not factory charged.
5. Install accessories and any other equipment furnished loose by the manufacturer, including remote starter, remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
6. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors etc.

B. Install refrigerant monitoring and safety equipment in accordance with ASHRAE 15.

C. Install refrigerant piping as specified in Section 23 23 00, REFRIGERANT PIPING and ASHRAE 15.

D. Install thermometers and gauges as recommended by the manufacturer and/or as shown on the contract drawings.

E. Piping Connections:

1. Make piping connections to the chiller for chilled water, condenser water and other connections as necessary for proper operation and maintenance of the equipment.
2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.
3. Extend vent piping from the rupture disc and purge system to the outside.

3.3 STARTUP AND TESTING

A. Engage manufacturer's factory-trained representative to perform startup and testing service.

B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.

C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the COR that the equipment operate and perform as intended.

1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
2. Check bearing lubrication and oil levels.
3. Verify proper motor rotation.
4. Verify pumps associated with chillers are installed and operational.
5. Verify thermometers and gauges are installed.
6. Verify purge system, if installed, is functional and relief piping is routed outdoor.
7. Operate chiller for run-in-period in accordance with the manufacturer’s instruction and observe its performance.
8. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
9. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
10. Prepare a written report outlining the results of tests and inspections, and submit it to the COR.

D. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the

various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

E. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

F. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4-hours to instruct each VA personnel responsible in operation and maintenance of the system. Coordinate this training with that of the cooling tower, if furnished together.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 81 43
AIR-SOURCE UNITARY HEAT PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies electrically operated air-source unitary heat pumps.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Definitions:

1. Coefficient of Performance (COP) - Cooling: The ratio of the rate of heat removed to the rate of energy input in consistent units, for a complete refrigerating system or some specific portion of that system under designated operating conditions.
2. Coefficient of Performance (COP) - Heating: The ratio of the rate of heat delivered to the rate of energy input is consistent units for a complete heat pump system, including the compressor and, if applicable, auxiliary heat under designated operating conditions.
3. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions.
4. Heating Seasonal Performance Factor (HSPF) - Total heating output of heat pump during its normal annual usage period for heating in Btu/h divided by total electric energy input in watts during the same period.
5. Seasonal Energy Efficiency Ratio (SEER) - Total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period.
6. Air-Source Unitary Heat Pump: One or more factory made assemblies that normally include an indoor conditioning coil, compressor(s) and an outdoor refrigerant-to-air coil. These units provide both heating and cooling functions.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00 – GENERAL COMMISSIONING REQUIREMENTS.

E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON—STRUCTURAL COMPONENTS.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

H. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

J. Section 23 23 00, REFRIGERANT PIPING.

1.3 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC

B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

C. Comply with ASHRAE Standard 90.1, Energy Standard for Buildings except Low-Rise Residential Buildings for cooling and heating performance requirements when tested in accordance with AHRI 210/240, AHRI 340/360 ass applicable and UL 1995.

D. Heating Performance shall conform to ASHRAE requirements when tested in accordance with AHRI 210/240,AHRI 340/360 as applicable and UL 1995.

E. Comply with requirements in Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer’s Literature and Data Including:

1. Air-Source Unitary Heat pump:

a. Split system

C. Certification: Submit, simultaneously with shop drawings, a proof of certification that this product has been certified by AHRI.

D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required cooling and heating capacities EER and COP values as applicable.

E. Completed System Readiness Checklists provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the

basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Federal Specification (Fed. Spec.):

A-A-505021990.....Air-conditioner (UNITARY HEAT PUMP), AIR TO AIR (3000 TO 300,000 BTUH)

C. Air-Conditioning Heating and Refrigeration Institute (AHRI) Standards:

DCPP(Web-based).....Directory of Certified Product Performance - Applied Directory of Certified Products

210/240-2023.....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment

270/2015.....Sound Rating of Outdoor Unitary Equipment

340/360 I-P 2019.....Commercial and Industrial Unitary Air-Conditioning and Heat Pump Equipment

D. American National Standards Institute (ANSI):

S12.51-2012(R2020).....Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Pressure - Precision Method for Reverberation Rooms (same as ISO 3741:1999)

E. American Society of Heating, Refrigerating and Air-Conditioning Engineers Inc. (ASHRAE):

15-2019.....Safety Standard for Refrigeration Systems (ANSI)

90.1-2019 (I-P).....Energy Standard for Buildings except Low-Rise Residential Buildings

2020.....HVAC Systems and Equipment Handbook

F. American Society of Testing and Materials (ASTM):

B117-2019.....Standard Practice for Operating Salt Spray (Fog) Apparatus

G. National Electrical Manufacturer’s Association (NEMA):

ICS 1-2005.....Industrial Controls and Systems: General Requirements

MG 1-2016 (R2019).....Motors and Generators (ANSI)

H. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air-Conditioning and Ventilating Systems

I. Underwriters Laboratory (UL):

1995-2015.....Heating and Cooling Equipment

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 UNITARY HEAT PUMPS, AIR TO AIR

A. Units shall comply with Fed Spec A-A-50502 Type II, (Split System) having remote outdoor section separate from indoor Section, Class 1, "Department of Energy" (DOE) covered products (units with cooling capacity up to 65000 Btu/hr Class 2.

1. Unitary heat pumps shall bear the United States Environmental Protection Agency, Energy Star label and shall have a minimum Heating Season Performance Factor (HSPF) of 8.2 (Type II – Split System), and a minimum Seasonal Energy Efficiency Ratio (SEER) of 14.5 (Type II – Split System).

B. Applicable AHRI Standards: Units shall be listed in the corresponding ARI Directory of Certified products shown in paragraph, APPLICABLE PUBLICATIONS:

1. Air Source Unitary heat pumps with capacity less than 19 KW (65,000 Btu/hr), Comply with AHRI 210/240.
2. Air Source heat pump with capacity above 19KW (above 65,000 Btu/hr, Comply with AHRI 340/360.

C. Casing: Unit shall be constructed of zinc coated, heavy-gage 14-gage minimum galvanized steel. Exterior surfaces shall be cleaned, phosphatized, and finished with a weather-resistant baked enamel finish. Unit surfaces shall be tested 500 hours in a salt spray test in compliance with ASTM B117. The base of the unit shall have provisions for forklift and crane lifting.

D. Filters: One inch, MERV 7, throwaway filter shall be standard on all units below 19kW (6 Tons). Filter rack can be converted to two-inch capability.

E. Compressors: Compressors shall be direct-drive, hermetic scroll type with centrifugal type oil pumps. Motor shall be suction gas-cooled. Internal overloads and crankcase heaters shall be utilized with all compressors.

F. Refrigerant Circuit: Each refrigerant circuit shall have independent fixed orifice or thermostatic expansion devices, service pressure ports, and refrigerant line filter driers factory installed as

standard. An area shall be provided for replacement suction line driers.

G. Evaporator and Condenser Coils: Internally finned, DN 10 (NPS 3/8) copper tubes mechanically bonded to a configured aluminum plate fin shall be standard. The evaporated coil and condenser coil shall be leak tested at the factory to 1378 kPa (200 psig) and pressure tested to 2756 kPa (400 psig). Sloped condensate drain pans shall be provided.

H. Outdoor fans: Direct driven, statically and dynamically balanced, draw-through in the vertical discharge position. The fan motors shall be permanently lubricated and shall have built-in thermal overload protection.

I. Indoor Fan:

1. Forward-Curved, Centrifugal Fan: Motors shall be thermally protected. Provide oversized motors for high static application. Motors shall meet the U.S. Energy Policy Act of 2005 (EPACT).//

J. Defrost Controls: A time initiated, temperature terminated defrost system shall ship with a setting of 70-minute cycle, with a choice of 50- or 90-minute cycle. Timed override limits defrost cycle to 10 minutes shall be available on units from 35- to 70-kW (10 to 20 tons). Adaptive demand defrost shall be provided on units below 35 kW (10 Tons).

K. Unit Electrical

1. Provide single point unit power connection.
2. Unit control box shall be located within the unit and shall contain controls for compressor, reversing valve and fan motor operation and shall have a 50 VA 24-volt control circuit transformer and a terminal block for low voltage field wiring connections.
3. Safety Controls - High pressure, low temperature, and low-pressure safety switches shall be wired through a latching lockout circuit to hold the conditioner off until it is reset electrically be interrupting the power supply to the conditioner. All safety switches shall be normally closed, opening upon fault detection.

L. Operating Controls

1. Provide unit with low voltage electric controls factory supplied DDC control system.
2. Low voltage, adjustable room thermostat to control heating and cooling in sequence with delay between stages, compressor and

supply fan to maintain temperature setting. Include system selector switch and fan control switch.

3. Unit DDC Controller:
   a. Unit controller shall include input, output and self-contained programming as needed for complete control of unit.
   b. Unit controller shall be BAC net compliant and utilize BAC net operating protocol.
   c. Control system shall seamlessly interface with temperature control system as specified in Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC without requiring gateways or any other interface devices.
   d. All program sequences shall be stored on board in EEPROM. No batteries shall be needed to retain logic program. All program sequences shall be executed by controller 10 times per second and shall be capable of multiple PID loops for control of multiple devices. Programming of logic controller shall be completely modifiable in the field over installed BACnet LANs.
   e. Temperature Control System Interface: Points shall be available from the unit controller for service access and display and/or control.
   f. Space Temperature Sensor: The wall mounted sensor shall include occupied and unoccupied setpoint control, pushbutton unoccupied override, space temperature offset and space temperature indication. Refer to Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC for additional requirements.

M. Accessories:

1. Electric Heater: Constructed of heavy-duty nickel chromium elements. Staging shall be achieved through the unit control processor. Each heater shall have automatically reset high limit control. Heaters shall be individually fused from the factory and shall comply with NEC and CEC requirements. Power assemblies shall provide single point connection. Electric heat modules shall be listed and labeled by a national recognized testing laboratory acceptable to authorities having jurisdiction. Electric heater controls shall confirm the supply fan is operating before electric elements are energized. Operate electric heater in //2//3// stages when outdoor ambient is too low to maintain space thermostat setting with compressor operation.

2.2 CORROSION PROTECTION

A. Exposed Heat Pump Cabinet:

1. Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance ASTM D4587-11(2019)e.//

PART 3 - EXECUTION

3.1 INSTALLATION

A. If in the substantiated evaluation of the COR, the installation fails to meet the requirements of the construction documents with respect to function and maintainability, an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Install heat pumps according to manufacturers printed instructions.

C. Install electrical and control devices furnished by the manufacturer but not specified to be factory mounted. All electrical work shall comply with Division 26 Sections.

D. Ductwork: Comply with requirements in Section 23 31 00, HVAC DUCTS AND CASINGS.

E. Piping: Comply with requirements in Section 23 23 00, REFRIGERANT PIPING.

3.2 STARTUP AND TESTING

A. Perform startup checks according to manufacturer's written instructions.

B. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 7 working days prior to startup and testing.

C. Test controls and demonstrate its compliance with project requirements. Replace damaged or malfunctioning controls and equipment and retest the equipment to the satisfaction of the COR.

D. Furnish test reports to the COR in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS for all inspection,

start up, and contractor testing required above and required by the System Readiness Checklist provided by the CxA.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4-hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.

C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company’s system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company’s system, and obtain electric utility company approval for sizes and settings of these devices.

D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

A. The latest International Building Code (IBC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.

B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered

if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
   a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
   b. Are periodically inspected by a NRTL.
   c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturer’s Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

B. Product Qualification:

1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new, and shall have superior quality and freshness.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer, and witnessed by the contractor. In addition, the following requirements shall be complied with:

1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of thirty (30) days prior to the manufacturer's performing of the factory tests.
2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the COR fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer, and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold, freeze and rain.
   1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
   2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
   3. Damaged equipment shall be repaired or replaced, as determined by the COR.
   4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
   5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

A. All electrical work shall comply with requirements of the latest NFPA 70 (NEC), NFPA 70B, NFPA 70E, NFPA 99, NFPA 110, NFPA 780, OSHA Part 1910 subpart J – General Environmental Controls, OSHA Part 1910 subpart K – Medical and First Aid, and OSHA Part 1910 subpart S – Electrical, in addition to other references required by contract.

B. Job site safety and worker safety is the responsibility of the Contractor.

C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:

1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
2. At least two weeks before initiating any energized electrical work, the Contractor and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify and confirm that the work area and electrical equipment can safely accommodate the work involved.
3. At least four weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan, and energized electrical work request to the COR, and Medical Center’s Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule, area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized

electrical work request from the COR, and Medical Center's Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.

5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the COR, and Medical Center's Chief Engineer or his/her designee to witness the work.

D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Working spaces or working clearances shall comply with NEC's requirements, at a minimum.

C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

C. Install adhesive arc flash warning labels on all equipment as required by the latest NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:

1. Nominal system voltage.
2. Equipment/bus name, date prepared, and manufacturer name and address.
3. Arc flash boundary.
4. Available arc flash incident energy and the corresponding working distance.
5. Minimum arc rating of clothing.
6. Site-specific level of PPE.

1.12 SUBMITTALS

A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.

C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion, etc.) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and attached to the equipment.
3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.

2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation instructions.
   e. Safety precautions for operation and maintenance.
   f. Diagrams and illustrations.
   g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
   j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
H. After approval and prior to installation, furnish the COR with one sample of each of the following:
   1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.

2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

A. The Contractor shall furnish the instruments, materials, and labor for tests.

B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer’s representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.

B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all

aspects of the installation, and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.

C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 05 13
MEDIUM-VOLTAGE CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of medium-voltage cables, indicated as cable or cables in this section, and medium-voltage cable splices and terminations.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for medium-voltage cables.

D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes and ducts for medium-voltage cables.

E. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: Medium-voltage cable terminations for use in pad-mounted, liquid-filled, medium-voltage transformers.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Factory Tests shall be required.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirement:

1. A representative sample of Medium-voltage cables from each lot shall be factory tested per NEMA WC 74 to ensure that there are no electrical defects in that specific lot of cable.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit sufficient information to demonstrate compliance with drawings and specifications.
b. Submit the following data for approval:
1) Complete electrical ratings.
2) Installation instructions.

2. Samples:
a. After approval of submittal and prior to installation, Contractor shall furnish sample in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

3. Certifications:
a. Factory Test Reports: Submit certified factory production test reports for approval.
b. Field Test Reports: Submit field test reports for approval.
c. Compatibility: Submit a certificate from the cable manufacturer that the splices and terminations are approved for use with the cable.
d. Two weeks prior to final inspection, submit the following.
1) Certification by the manufacturer that the cables, splices, and terminations conform to the requirements of the drawings and specifications.
2) Certification by the Contractor that the cables, splices, and terminations have been properly installed and tested.
3) Certification by the Contractor that each splice and each termination were completely installed in a single continuous work period by a single qualified worker without any overnight interruption.

4. Qualified Worker Approval:
a. Qualified workers who install cables, splices, and terminations shall have a minimum of five years of experience splicing and terminating cables, including experience with the materials in the approved splices and terminations. Qualified workers who perform cable testing shall have a minimum of five year of experience performing electrical testing of medium-voltage cables, including the ability to understand, interpret test results and develop test report.
b. Furnish satisfactory proof of such experience for each qualified worker who splices or terminates the cables.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B3-13(2018).....Standard Specification for Soft or Annealed Copper Wire

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

48-20.....Test Procedures and Requirements for Alternating-Current Cable Terminations Used on Shielded Cables Having Laminated Insulation Rated 2.5 kV through 765 kV or Extruded Insulation Rated 2.5 kV through 500 kV

386-16.....Separable Insulated Connector Systems for Power Distribution Systems above 600 V

400-12.....Guide for Field Testing and Evaluation of the Insulation of Shielded Power Cable Systems

400.2-13.....Guide for Field Testing of Shielded Power Cable Systems Using Very Low Frequency (VLF)

404-12.....Extruded and Laminated Dielectric Shielded Cable Joints Rated 2500 V to 500,000 V

D. National Electrical Manufacturers Association (NEMA):

WC 71-14.....Non-Shielded Cables Rated 2001-5000 Volts for Use in the Distribution of Electric Energy

WC 74-17.....5-46 KV Shielded Power Cable for Use in the Transmission and Distribution of Electric Energy

E. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

F. Underwriters Laboratories (UL):

1072-06 .....Medium-Voltage Power Cables

1.7 SHIPMENT AND STORAGE

A. Cable shall be shipped on reels such that it is protected against physical, mechanical and environmental damage. Each end of each length of cable shall be hermetically sealed with manufacturer’s end caps and securely attached to the reel.

B. Cable stored and/or cut on site shall have the ends turned down, and sealed with cable manufacturer’s standard cable end seals, or field-installed heat-shrink cable end seals.

PART 2 - PRODUCTS

2.1 CABLE

A. Cable shall be in accordance with ASTM, IEEE, NEC, NEMA and UL, and as shown on the drawings.

B. Single conductor stranded copper conforming to ASTM B3.

C. Voltage Rating:

1. 5,000 V cable shall be used on 4,160 V distribution systems.
2. 15,000 V cable shall be used on all distribution systems with voltages ranging from 4,800 V to 15,000 V.

D. Insulation:

1. Insulation level shall be 133%.
2. Types of insulation:
   a. Cable type abbreviation, EPR: Ethylene propylene rubber insulation shall be thermosetting, light and heat stabilized.
   b. Cable type abbreviation, XLP, XLPE, or TR-XLPE: cross-linked polyethylene insulation shall be thermosetting, light and heat stabilized, and chemically cross-linked.

E. Insulation shield shall be semi-conducting. Conductor shield shall be semi-conducting.

F. Insulation shall be wrapped with copper shielding tape, helically-applied over semi-conducting insulation shield.

G. Heavy duty, overall protective polyvinyl chloride jacket shall enclose every cable. The manufacturer's name, cable type and size, and other pertinent information shall be marked or molded clearly on the overall protective jacket.

H. Cable temperature ratings for continuous operation, emergency overload operation, and short circuit operation shall be not less than the NEC, NEMA WC 71, or NEMA WC 74 standard for the respective cable.

2.2 SPLICES AND TERMINATIONS

A. Materials shall be compatible with the cables being spliced and terminated, and shall be suitable for the prevailing environmental conditions.

B. In locations where moisture might be present, the splices shall be watertight. In manholes and pullboxes, the splices shall be submersible.

C. Splices:

1. Shall comply with IEEE 404. Include all components required for complete splice, with detailed instructions.

D. Terminations:

1. Shall comply with IEEE 48. Include shield ground strap for shielded cable terminations.
2. Class 1 terminations for indoor use: Kit with stress-relief tube, molded-silicone rubber insulator modules, and compression-type connector.
3. Class 1 terminations for indoor use: Kit with stress-relief tube, nontracking insulator tube, shield ground strap, compression-type connector, and end seal.
4. Class 3 terminations for outdoor use: Kit with stress cone and compression-type connector.
5. Load-break terminations for indoor and outdoor use: 200 A loadbreak premolded rubber elbow connectors with bushing inserts, suitable for submersible applications. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
6. Dead-break terminations for indoor and outdoor use: 600 A deadbreak premolded rubber elbow connectors with bushing inserts, suitable for submersible applications. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
7. Ground metallic cable shields with a device designed for that purpose, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly.
8. Provide insulated cable supports to relieve any strain imposed by cable weight or movement. Ground cable supports to the grounding system.

2.3 FIREPROOFING TAPE

A. Fireproofing tape shall be flexible, non-corrosive, self-extinguishing, arcproof, and fireproof intumescent elastomer. Securing tape shall be glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (0.75 inch) wide.

PART 3 - EXECUTION

3.1 GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Cable shall be installed in conduit above grade and duct bank below grade.

C. All cables of a feeder shall be pulled simultaneously.

D. Conductors of different systems (e.g., 5kV and 15kV) shall not be installed in the same raceway.

E. Splice the cables only in manholes and pullboxes.

F. Ground shields in accordance with Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

G. Cable maximum pull length, maximum pulling tension, and minimum bend radius shall conform with the recommendations of the manufacturer.

H. Use suitable lubricating compounds on the cables to prevent pulling damage. Provide compounds that are not injurious to the cable jacket and do not harden or become adhesive.

I. Seal the cable ends prior to pulling, to prevent the entry of moisture or lubricant.

3.2 PROTECTION DURING SPLICING OPERATIONS

A. Blowers shall be provided to force fresh air into manholes where free movement or circulation of air is obstructed. Waterproof protective coverings shall be available on the work site to provide protection against moisture while a splice is being made. Pumps shall be used to keep manholes dry during splicing operations. Under no conditions shall a splice or termination be made that exposes the interior of a cable to moisture. A manhole ring at least 150 mm (6 inches) above ground shall be used around the manhole entrance to keep surface water from entering the manhole. Unused ducts shall be plugged and water seepage through ducts in use shall be stopped before splicing.

3.3 PULLING CABLES IN DUCTS AND MANHOLES

A. Cables shall be pulled into ducts with equipment designed for this purpose, including power-driven winches, cable-feeding flexible tube

guides, cable grips, pulling eyes, and lubricants. A sufficient number of qualified workers and equipment shall be employed to ensure the careful and proper installation of the cable.

B. Cable reels shall be set up at the side of the manhole opening and above the duct or hatch level, allowing cables to enter through the opening without reverse bending. Flexible tube guides shall be installed through the opening in a manner that will prevent cables from rubbing on the edges of any structural member.

C. Cable shall be unreeled from the top of the reel. Pay-out shall be carefully controlled. Cables to be pulled shall be attached through a swivel to the main pulling wire by means of a suitable cable grip and pulling eye.

D. Woven-wire cable grips shall be used to grip the cable end when pulling small cables and short straight lengths of heavier cables.

E. Pulling eyes shall be attached to the cable conductors to prevent damage to the cable structure.

F. Cables shall be liberally coated with a suitable lubricant as they enter the tube guide or duct. Rollers, sheaves, or tube guides around which the cable is pulled shall conform to the minimum bending radius of the cable.

G. Cables shall be pulled into ducts at a reasonable speed. Cable pulling using a vehicle shall not be permitted. Pulling operations shall be stopped immediately at any indication of binding or obstruction, and shall not be resumed until the potential for damage to the cable is corrected. Sufficient slack shall be provided for free movement of cable due to expansion or contraction.

H. Splices in manholes shall be firmly supported on cable racks. Cable ends shall overlap at the ends of a section to provide sufficient undamaged cable for splicing.

I. Cables cut in the field shall have the cut ends immediately sealed to prevent entrance of moisture.

3.4 SPLICES AND TERMINATIONS

A. Install the materials as recommended by the manufacturer, including precautions pertaining to air temperature and humidity during installation.

B. Installation shall be executed by qualified person trained to perform medium-voltage equipment installations. Tools shall be as recommended

or provided by the manufacturer. Installation shall comply with manufacturer's instructions.

C. Splices in manholes shall be located midway between cable racks on walls of manholes, and supported with cable arms at approximately the same elevation as the enclosing duct.

D. Where the Government determines that unsatisfactory splices and terminations have been installed, the Contractor shall replace the unsatisfactory splices and terminations with approved material at no additional cost to the Government.

3.5 FIREPROOFING

A. Cover all cable segments exposed in manholes and pullboxes with fireproofing tape.

B. Apply the tape in a single layer, wrapped in a half-lap manner, or as recommended by the manufacturer. Extend the tape not less than 25 mm (1 inch) into each duct.

C. At each end of a taped cable section, secure the fireproof tape in place with glass cloth tape.

3.6 CIRCUIT IDENTIFICATION OF FEEDERS

A. In each manhole and pullbox, install permanent identification tags on each circuit's cables to clearly designate the circuit identification and voltage. The tags shall be the embossed brass type, 40 mm (1.5 inches) in diameter and 40 mils thick. Attach tags with plastic ties. Position the tags so they will be easy and clear to read after the fireproofing tape is installed.

3.7 ACCEPTANCE CHECKS AND TESTS

A. General:

1. Perform tests in accordance with the latest IEEE 400 and 400.2, manufacturer's recommendations, and as specified in this specification.
2. Contractor shall make arrangements to have tests witnessed by the COR. Contractor shall proceed with tests only after obtaining approval from the COR.

B. Visual Inspection: Perform visual inspection prior to electrical tests.

1. Inspect exposed sections of cables for physical damage.
2. Inspect shield grounding, cable supports, splices, and terminations.
3. Verify that visible cable bends meet manufacturer's minimum bending radius requirement.

4. Verify installation of fireproofing tape and identification tags.
5. At the time of final acceptance, Contractor shall provide the COR visual field inspection notes, findings, and photographs detailing accessible inspection locations.

C. Electrical Tests - New Cables: Perform preparation and tests in order shown below:
1. Preparation Prior to Testing: Splices and terminations applied to new cables shall be completed prior to testing. For renovation installation, ends of new cables intended to be spliced to existing service-aged cables shall be prepared (cut back) to allow testing without flashover or tracking. Cables shall not be connected to other equipment while under test.
2. Perform Insulation-Resistance Test. Test all cables with respect to ground and adjacent cables. All adjacent cables shall be grounded during testing.
   a. Apply test voltage for a period sufficient to stabilize output voltage and insulation resistance measurement.
   b. Test data shall include megohm, applied test voltage, and leakage current readings.
   c. Further testing shall not continue unless the insulation resistance test results meet or exceed the values listed below. Test voltages and minimum acceptable resistance values shall be:

Voltage Class	Test Voltage	Min. Insulation Resistance
5kV	2,500 VDC	1,000 megohms
15kV	2,500 VDC	5,000 megohms
25kV	5,000 VDC	20,000 megohms
35kV	15,000 VDC	100,000 megohms

3. Perform Tan Delta test. Review test readings with the COR prior to proceeding with the Very Low Frequency (VLF) Withstand test
4. Perform Very Low Frequency (VLF) Withstand test. Utilize test voltages in accordance with IEEE 400.2.

D. Electrical Tests - Service-Aged Cables: Tests shall be performed for serviced-age cables before inter-connecting to new cables. Perform tests in order shown below:
1. Preparation Prior to Testing: Splices and terminations applied to cables shall be completed prior to testing. Ends of cables intended to be spliced to existing service-aged cables shall be prepared (cut

back) to allow testing without flashover or tracking. Cables shall not be connected to other equipment while under test.

2. Perform Insulation-Resistance Test. Test all cables with respect to ground and adjacent cables. All adjacent cables shall be grounded during testing.
   a. Apply test voltage for a period sufficient to stabilize output voltage and insulation resistance measurement.
   b. Test data shall include megohm, applied test voltage, and leakage current readings.
   c. Further testing shall not continue unless the insulation resistance test results meet or exceed the values listed below. Test voltages and minimum acceptable resistance values shall be:

Voltage Class	Test Voltage	Min. Insulation Resistance
5kV	2,500 VDC	1,000 megohms
15kV	2,500 VDC	5,000 megohms
25kV	5,000 VDC	20,000 megohms
35kV	15,000 VDC	100,000 megohms

3. Perform Tan Delta test. Review test readings with the COR prior to proceeding with the VLF Withstand test.
4. Perform VLF Withstand test. Utilize test voltages in accordance with IEEE 400.2.

E. Electrical Tests – Inter-connected New Cables and Service-Aged Cables: After successful Tan Delta and VLF Withstand testing of new cables and service-aged cables, perform final splicing inter-connecting between new and service-aged cables. Once new and service-aged cables are completely inter-connected, conduct Tan Delta and VLF Withstand tests for the entire inter-connected cable. Utilize maintenance test voltage for VLF Withstand testing.

F. Field Test Report: Submit a field test report to the COR that includes the following information:
   1. Project Name, Location, Test Date.
   2. Name of Technician and Company performing the test.
   3. Ambient temperature and humidity at time of test.
   4. Name, Model Number and Description of Test Equipment used.
   5. Circuit identification, cable length, cable type and size, insulation type, cable manufacturer, service age (if any), voltage rating, description of splices or terminations.
   6. Visual field inspection notes, findings, and photographs.

7. Insulation Resistance Test results:
   a. Test voltage.
   b. Measurement in Megohms.
   c. Leakage current.
8. Tan Delta results:
   a. Test voltage.
   b. Waveform (sinusoidal or cosine-rectangular).
   c. Mean Tan Delta at V_0.
   d. Stability measured by Standard Deviation at V_0.
   e. Differential Tan Delta.
   f. IEEE Condition Assessment Rating.
9. VLF Withstand results:
   a. Test voltage.
   b. Waveform (sinusoidal or cosine-rectangular).
   c. Pass/Fail Rating.
10. Conclusions. If any deficiency is discovered based on test results, provide recommendations for corrective action.

G. Final Acceptance: Final acceptance shall depend upon the satisfactory performance of the cables under test. No cable shall be put into service until all tests are successfully passed, and field test reports have been approved by the COR.

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit the following data for approval:
      1) Electrical ratings and insulation type for each conductor and cable.
      2) Splicing materials and pulling lubricant.
2. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.

B. American Society of Testing Material (ASTM):

D2301-10.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

D2304-18.....Test Method for Thermal Endurance of Rigid Electrical Insulating Materials

D3005-17.....Low-Temperature Resistant Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

C. National Electrical Manufacturers Association (NEMA):

WC 70-21.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-18.....Thermoset-Insulated Wires and Cables

83-17.....Thermoplastic-Insulated Wires and Cables

467-13.....Grounding and Bonding Equipment

486A-486B-18.....Wire Connectors

486C-18.....Splicing Wire Connectors

486D-15.....Sealed Wire Connector Systems

486E-15.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-18.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cables

514B-12.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Conductors and cables shall be in accordance with ASTM, NEMA, NFPA, UL, as specified herein, and as shown on the drawings.

B. Conductors shall be copper.

C. Single Conductor:

1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
2. No. 8 AWG and larger: Stranded.
3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

D. Conductor Color Code:

1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
   a. Solid color insulation or solid color coating.
   b. Stripes, bands, or hash marks of color specified.
   c. Color using 19 mm (0.75 inches) wide tape.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit “switch legs”, and 3-way and 4-way switch “traveling wires,” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.
7. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

A. Splices shall be in accordance with NEC and UL.

B. Above Ground Splices for No. 10 AWG and Smaller:

1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
2. The integral insulator shall have a skirt to completely cover the stripped conductors.
3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.
4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.

D. Above Ground Splices for 250 kcmil and Larger:
1. Long barrel “butt-splice” or “sleeve” type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.

E. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.

B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.

C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG, or as required by the control wiring equipment manufacturer.

B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Install conductors in raceway systems.

C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.

D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.

E. For conductors installed in vertical raceways, provide conductor support (also known as cable support), to counter gravity pull on conductor weight. Conductor support shall be split-wedge conductor support type. Prior to installing the conductor support plug, remove all pulling compound from conductors where they pass through the conductor support body. After installing the conductor support plug, tap the conductor support plug firmly in the conductor support body.

F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic “zip” ties.

G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.

H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.

I. Conductor Pulling:

1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
2. Use nonmetallic pull ropes.
3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
4. All conductors in a single conduit shall be pulled simultaneously.
5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

J. Number of conductors for branch circuits shall not exceed more than three branch circuits in any one conduit.

K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.1 SPLICE AND TERMINATION INSTALLATION

A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.

B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.2 CONDUCTOR IDENTIFICATION

A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where markings are covered by tape, apply tags to conductors, stating size and insulation type.

3.3 FEEDER CONDUCTOR IDENTIFICATION

A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.4 EXISTING CONDUCTORS

A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.5 CONTROL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.

B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.6 CONTROL WIRING IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.7 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests: Inspect physical condition.
2. Electrical tests:
   a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
   b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
   c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.

B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

D. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: pad-mounted, liquid-filled, medium-voltage transformers.

E. Section 26 13 13, MEDIUM-VOLTAGE CIRCUIT BREAKER SWITCHGEAR: Medium-voltage circuit breaker switchgear.

F. Section 26 23 13, GENERATOR PARALLELING CONTROLS: Generator paralleling controls.

G. Section 26 13 16, MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES: Medium-voltage fusible interrupter switches.

H. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.

I. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Low-voltage switchgear.

J. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.

K. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

L. Section 26 24 19, MOTOR CONTROL CENTERS: Motor control centers.

M. Section 26 32 13, ENGINE GENERATORS: Engine generators.

N. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

O. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Lightning protection.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
2. Test Reports:
   a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.
3. Certifications:
   a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-13.....Standard Specification for Hard-Drawn Copper Wire

B3-13(R2018).....Standard Specification for Soft or Annealed Copper Wire

B8-11(R2017).....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-12.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

70E-21.....National Electrical Safety Code

99-21.....Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-18 .....Thermoset-Insulated Wires and Cables

83-17 .....Thermoplastic-Insulated Wires and Cables

467-13 .....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.

C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND RODS

A. Copper clad steel, 19 mm (0.75 inch) diameter by 3 M (10 feet) long.

B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 CONCRETE ENCASED ELECTRODE

A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 GROUND CONNECTIONS

A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts,

nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2. Connection to Building Steel: Exothermic-welded type connectors.
3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.6 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS

A. Switchgear: Provide a bare grounding electrode conductor from the switchgear ground bus to the grounding electrode system.

B. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium-voltage conductors, sized per NEC except that minimum size shall be No. 2 AWG. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole grounding provisions and hardware, to the cable shield grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.

C. Pad-Mounted Transformers:

1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
2. Ground the secondary neutral.

D. Lightning Arresters: Connect lightning arresters to the equipment ground bus or ground rods as applicable.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.

C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:

1. Connect the equipment grounding conductors to the ground bus.

2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

D. Transformers:

1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system.

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and all branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG

bonding jumper at all intermediate metallic enclosures and across all section junctions.

2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.

I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.6 OUTDOOR METALLIC FENCES AROUND ELECTRICAL EQUIPMENT

A. Fences shall be grounded with a ground rod at each fixed gate post and at each corner post.

B. Drive ground rods until the top is 300 mm (12 inches) below grade. Attach a No. 4 AWG copper conductor by exothermic weld to the ground rods, and extend underground to the immediate vicinity of fence post. Lace the conductor vertically into 300 mm (12 inches) of fence mesh and fasten by two approved bronze compression fittings, one to bond the wire to post and the other to bond the wire to fence. Each gate section shall be bonded to its gatepost by a 3 mm x 25 mm (0.375 inch x 1 inch)

flexible, braided copper strap and ground post clamps. Clamps shall be of the anti-electrolysis type.

3.7 CORROSION INHIBITORS

A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.8 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.9 LIGHTNING PROTECTION SYSTEM

A. Bond the lightning protection system to the electrical grounding electrode system.

3.10 MAIN ELECTRICAL ROOM GROUNDING

A. Provide ground bus bar and mounting hardware at each main electrical room where incoming feeders are terminated, as shown on the drawings. Connect to pigtail extensions of the building grounding ring, as shown on the drawings.

3.11 EXTERIOR LIGHT POLES

A. Provide 6.1 M (20 feet) of No. 4 AWG bare copper coiled at bottom of pole base excavation prior to pour, plus additional un-spliced length in and above foundation as required to reach pole ground stud.

3.12 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.13 GROUND ROD INSTALLATION

A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 610 mm (24 inches) below final grade.

B. For indoor installations, leave 100 mm (4 inches) of each rod exposed.

C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal

joints. Make accessible ground connections with mechanical pressure-type ground connectors.

D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.14 ACCEPTANCE CHECKS AND TESTS

A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.

B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Below-grade connections shall be visually inspected by the COR prior to backfilling. The Contractor shall notify the COR 24 hours before the connections are ready for inspection.

---END---

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.

B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.

C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.

D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.

F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Conduits bracing.

G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

H. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

I. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.

J. Section 31 20 00, EARTHWORK: Bedding of conduits.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Size and location of main feeders.
   b. Size and location of panels and pull-boxes.
   c. Layout of required conduit penetrations through structural elements.
   d. Submit the following data for approval:
      1) Raceway types and sizes.
      2) Conduit bodies, connectors and fittings.
      3) Junction and pull boxes, types and sizes.
2. Certifications: Two weeks prior to final inspection, submit the following:
   a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Iron and Steel Institute (AISI):

S100-16.....North American Specification for the Design of Cold-Formed Steel Structural Members

C. National Electrical Manufacturers Association (NEMA):

C80.1-20.....Electrical Rigid Steel Conduit

C80.3-20.....Steel Electrical Metal Tubing

C80.6-18.....Electrical Intermediate Metal Conduit

FB1-14.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

FB2.10-21.....Selection and Installation Guidelines for Fittings for use with Non-Flexible Conduit or Tubing (Rigid Metal Conduit, Intermediate Metallic Conduit, and Electrical Metallic Tubing)

FB2.20-21.....Selection and Installation Guidelines for Fittings for use with Flexible Electrical Conduit and Cable

TC-2-20.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit

TC-3-21.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit

5-16.....Surface Metal Raceway and Fittings

6-07.....Electrical Rigid Metal Conduit - Steel

50-15.....Enclosures for Electrical Equipment

360-13.....Liquid-Tight Flexible Steel Conduit

467-13.....Grounding and Bonding Equipment

514A-13.....Metallic Outlet Boxes

514B-12.....Conduit, Tubing, and Cable Fittings

514C-14.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers

651-11.....Schedule 40 and 80 Rigid PVC Conduit and Fittings

651A-11.....Type EB and A Rigid PVC Conduit and HDPE Conduit

797-07.....Electrical Metallic Tubing

1242-06.....Electrical Intermediate Metal Conduit - Steel

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 19 mm (0.75-inch) unless otherwise shown. Where permitted by the NEC, 19 mm (0.75-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Size: In accordance with the NEC, but not less than 19 mm (0.75-inch).
2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and NEMA C80.1.
3. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and NEMA C80.6.
4. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and NEMA C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
5. Flexible Metal Conduit: Shall conform to UL 1.
6. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
7. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface Metal Raceway: Shall conform to UL 5.

C. Conduit Fittings:
1. Rigid Steel and Intermediate Metallic Conduit Fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical Metallic Tubing Fittings:

a. Fittings and conduit bodies shall meet the requirements of UL 514B, NEMA C80.3, and NEMA FB1.
b. Only steel or malleable iron materials are acceptable.
c. Compression Couplings and Connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
d. Indent-type connectors or couplings are prohibited.
e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

3. Flexible Metal Conduit Fittings:
a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
b. Clamp-type, with insulated throat.

4. Liquid-tight Flexible Metal Conduit Fittings:
a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
b. Only steel or malleable iron materials are acceptable.
c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

5. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.

6. Surface Metal Raceway Fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.

7. Expansion and Deflection Couplings:
a. Conform to UL 467 and UL 514B.
b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:
1. Comply with UL-50 and UL-514A.
2. Rustproof cast metal where required by the NEC or shown on drawings.
3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.

F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:
1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR where working space is limited.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with NEC, NEMA, UL, as shown on drawings, and as specified herein.

B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.

C. Install conduit as follows:

1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut conduits square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
10. Conduit installations under fume and vent hoods are prohibited.
11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:

1. Make bends with standard conduit bending machines.

2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:
1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
a. Where shown on the structural drawings.
b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (0.75-inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:
1. Conduit for Conductors Above 600 V: Rigid steel. Mixing different types of conduits in the same system is prohibited.
2. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the same system is prohibited.

3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 1.8 M (6 feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.
6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least 457 mm (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for Conductors Above 600 V: Rigid steel or rigid aluminum. Mixing different types of conduits in the system is prohibited.
C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the system is prohibited.
D. Align and run conduit parallel or perpendicular to the building lines.
E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
F. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
G. Surface Metal Raceways: Use only where shown on drawings.
H. Painting:
   1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
   2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 HAZARDOUS LOCATIONS

A. Use rigid steel conduit only.
B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.7 WET OR DAMP LOCATIONS

A. Use rigid steel or IMC conduits unless as shown on drawings.

B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.

C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

3.8 MOTORS AND VIBRATING EQUIPMENT

A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.

B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.

C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.9 EXPANSION JOINTS

A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.

C. Install expansion and deflection couplings where shown.

D. Seismic Areas: In seismic areas, provide conduits rigidly secured to the building structure on opposite sides of a building expansion joint with junction boxes on both sides of the joint. Connect conduits to junction boxes with 375 mm (15 inches) of slack flexible conduit. Flexible conduit shall have a copper bonding jumper installed.

3.10 CONDUIT SUPPORTS

A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
   b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
   c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.11 BOX INSTALLATION

A. Boxes for Concealed Conduits:

1. Flush-mounted.
2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.

C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.

D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.

F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.

H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "ELECTRICAL PB No. 1."

I. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 05 73
OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the overcurrent protective device coordination study, related calculations and analysis, indicated as the study in this section.

B. A short-circuit and selective coordination study, and arc flash calculations and analysis shall be prepared for the electrical overcurrent devices to be installed under this project.

C. The study shall present a well-coordinated time-current analysis of each overcurrent protective device from the individual device up to the utility source and the on-site generator sources.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 13 13, MEDIUM-VOLTAGE CIRCUIT BREAKER SWITCHGEAR: Medium-voltage circuit breaker switchgear.

C. Section 26 13 16, MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES: Medium-voltage fusible interrupter switches.

D. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Low-voltage switchgear.

E. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.

F. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

G. Section 26 24 19, MOTOR CONTROL CENTERS: Motor control centers.

H. Section 26 32 13, ENGINE GENERATORS: Engine generators.

I. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. The study shall be prepared by the equipment manufacturer, and performed by the equipment manufacturer’s licensed electrical engineer.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
2. Complete study as described in paragraph 1.6. Submittal of the study shall be well-coordinated with submittals of the shop drawings for equipment in related specification sections.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the Contractor that the overcurrent protective devices have been set in accordance with the approved study.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Institute of Electrical and Electronics Engineers (IEEE):

241-90.....Recommended Practice Electrical Systems in Commercial Buildings

242-01.....Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems

399-97.....Recommended Practice for Industrial and Commercial Power Systems Analysis

1584-18.....Performing Arc-Flash Hazards Calculations

C. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

70E-21.....Standard for Electrical Safety in the Workplace

99-21.....Health Care Facilities Code

1.6 STUDY REQUIREMENTS

A. The study shall be in accordance with IEEE and NFPA standards.

B. The study shall include one line diagram, short-circuit and ground fault analysis, protective coordination plots for all overcurrent protective devices, and arc flash calculations and analysis.

C. One Line Diagram:
   1. Show all electrical equipment and wiring to be protected by the overcurrent devices.
   2. Show the following specific information:
      a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
      b. Relay, circuit breaker, and fuse ratings.
      c. Generator kW/kVA and transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
      d. Voltage at each bus.
      e. Identification of each bus, matching the identification on the drawings.
      f. Conduit, conductor, and busway material, size, length, and X/R ratios.

D. Short-Circuit Study:
   1. The study shall be performed using computer software designed for this purpose. Pertinent data and the rationale employed in developing the calculations shall be described in the introductory remarks of the study.
   2. Calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate applicable motor and/or generator contribution in determining the momentary and interrupting ratings of the overcurrent protective devices.
   3. Present the results of the short-circuit study in a table. Include the following:
      a. Device identification.
      b. Operating voltage.
      c. Overcurrent protective device type and rating.
      d. Calculated short-circuit current.

E. Coordination Study:
   1. Prepare the coordination curves to determine the required settings of overcurrent protective devices to demonstrate selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between devices, including the utility company upstream device if applicable. Plot the specific time-current characteristics of each overcurrent protective device in such a manner that all devices are clearly depicted.

2. The following specific information shall also be shown on the coordination curves:
   a. Device identification.
   b. Potential transformer and current transformer ratios.
   c. Three-phase and single-phase ANSI damage points or curves for each cable, transformer, or generator.
   d. Applicable circuit breaker or protective relay characteristic curves.
   e. No-damage, melting, and clearing curves for fuses.
   f. Transformer in-rush points.
3. Develop a table to summarize the settings selected for the overcurrent protective devices. Include the following in the table:
   a. Device identification.
   b. Protective relay or circuit breaker potential and current transformer ratios, sensor rating, and available and suggested pickup and delay settings for each available trip characteristic.
   c. Fuse rating and type.

F. Arc Flash Calculations and Analysis:
1. Arc flash warning labels shall comply with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
2. Arc flash calculations shall be based on actual over-current protective device clearing time. Maximum clearing time shall be in accordance with IEEE 1584.
3. Arc flash analysis shall be based on the lowest clearing time setting of the over-current protective device to minimize the incident energy level without compromising selective coordination.
4. Arc flash boundary and available arc flash incident energy at the corresponding working distance shall be calculated for all electrical power distribution equipment specified in the project, and as shown on the drawings.
5. Required arc-rated clothing and other PPE shall be selected and specified in accordance with NFPA 70E.

1.7 ANALYSIS

A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose solutions to effectively protect the underrated equipment.

1.8 ADJUSTMENTS, SETTINGS, AND MODIFICATIONS

A. Final field settings and minor modifications of the overcurrent protective devices shall be made to conform with the study, without additional cost to the Government.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 08 00

COMMISSIONING OF ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 26.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility electrical systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 26 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 26, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility electrical systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of Electrical systems will require inspection of individual elements of the electrical systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule electrical systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 26 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 26 Sections for additional Contractor training requirements.

----- END -----

SECTION 26 09 23
LIGHTING CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

A. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Interface of lighting controls with HVAC control systems.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

E. Section 26 24 16, PANELBOARDS: Panelboard enclosure and interior bussing used for lighting control panels.

F. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

G. Section 26 51 00, INTERIOR LIGHTING: Luminaire ballast and drivers used in control of lighting systems.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit the following information for each type of lighting controls.
   b. Material and construction details.
   c. Physical dimensions and description.
   d. Wiring schematic and connection diagram.
   e. Installation details.
2. Manuals:

a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the Contractor that the lighting control systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturer's Association (NEMA):

C136.10-17.....American National Standard for Roadway and Area Lighting Equipment—Locking-Type Photocontrol Devices and Mating Receptacles—Physical and Electrical Interchangeability and Testing

ICS-1-00(R2015).....Standard for Industrial Control and Systems General Requirements

ICS-2-00(R2020).....Standard for Industrial Control and Systems Controllers, Contractors, and Overload Relays Rated 600 Volts

ICS-6-93(R2016).....Standard for Industrial Controls and Systems Enclosures

C. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

20-18.....Standard for General-Use Snap Switches

98-16.....Enclosed and Dead-Front Switches

773-16.....Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting

773A-16.....Nonindustrial Photoelectric Switches for Lighting Control

916-15.....Standard for Energy Management Equipment

917-06.....Clock Operated Switches

924-16.....Emergency Lighting and Power Equipment

PART 2 - PRODUCTS

2.1 ELECTRONIC TIME SWITCHES

A. Electronic, solid-state programmable units with alphanumeric display; complying with UL 916 and or 917.

1. Contact Configuration: SPST.
2. Contact Rating: 30-A inductive or resistive 120-277 volt.
3. Astronomical Clock: Capable of switching a load on at sunset and off at sunrise, and automatically changing the settings each day in accordance with seasonal changes of sunset and sunrise. Additionally, it shall be programmable to a fixed on/off weekly schedule.
4. Power Backup: Battery or capacitor for schedules and time clock.

2.3 OUTDOOR PHOTOELECTRIC SWITCHES

A. Solid state, with SPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.

1. Light-Level Monitoring Range: 16.14 to 108 lx (1.5 to 10 fc), with adjustable turn-on and turn-off levels.
2. Time Delay: 15-second minimum.
3. Surge Protection: Metal-oxide varistor.
4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

2.4 TIMER SWITCHES

A. Digital switches with backlit LCD display, 120/277 volt rated, fitting as a replacement for standard wall switches.

1. Compatibility: Compatible with all ballasts.
2. Warning: Audible warning to sound during the last minute of “on” operation.
3. Time-out: Adjustable from 5 minutes to 12 hours.
4. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

2.5 CEILING-MOUNTED PHOTOELECTRIC SWITCHES

A. Solid-state, light-level sensor unit, with separate relay unit.

1. Sensor Output: Contacts rated to operate the associated relay. Sensor shall be powered from the relay unit.
2. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.

3. Monitoring Range: 108 to 2152 lx (10 to 200 fc, with an adjustment for turn-on and turn-off levels.
4. Time Delay: Adjustable from 5 to 300 seconds, with deadband adjustment.
5. Indicator: Two LEDs to indicate the beginning of on-off cycles.

~~**2.6 SKYLIGHT PHOTOELECTRIC SENSORS**~~

~~A. Solid-state, light-level sensor; housed in a threaded, plastic fitting for mounting under skylight; with separate relay unit.~~

~~1. Sensor Output: Contacts rated to operate the associated relay, complying with UL 773A. Sensor shall be powered from the relay unit.~~

~~2. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.~~

~~3. Monitoring Range: 10,800 to 108,000 lx (1000 to 10,000 fc), with an adjustment for turn-on and turn-off levels.~~

~~4. Time Delay: Adjustable from 5 to 300 seconds, with deadband adjustment.~~

~~5. Indicator: Two LEDs to indicate the beginning of on-off cycles.~~

2.7 INDOOR OCCUPANCY SENSORS

A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.

1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
3. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.
4. Mounting:
   a. Sensor: Suitable for mounting in any position on a standard outlet box.
   b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
6. Bypass Switch: Override the on function in case of sensor failure.
7. Manual/automatic selector switch.

8. Automatic Light-Level Sensor: Adjustable from 21.5 to 2152 lx (2 to 200 fc); keep lighting off when selected lighting level is present.
9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
1. Sensitivity Adjustment: Separate for each sensing technology.
2. Detector Sensitivity: Detect occurrences of 150 mm (6-inch) minimum movement of any portion of a human body that presents a target of not less than 232 sq. cm (36 sq. in), and detect a person of average size and weight moving not less than 305 mm (12 inches) in either a horizontal or a vertical manner at an approximate speed of 305 mm/s (12 inches/s).

C. Detection Coverage: Shall be sufficient to provide coverage as required by sensor locations shown on drawing.

2.8 INDOOR VACANCY SENSOR SWITCH

A. Wall mounting, solid-state units with integral sensor and switch.
1. Operation: Manually turn lights on with switch and sensor detects vacancy to turn lights off.
2. Switch Rating: 120/277 volt, 1200 watts at 277 volt, 800 watts at 120 volt unit.
3. Mounting:
a. Sensor: Suitable for mounting in a standard switch box.
b. Time-Delay and Sensitivity Adjustments: Integral with switch and accessible for reprogramming without removing switch.
4. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
5. Switch: Manual operation to turn lights on and override lights off.
6. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

2.9 OUTDOOR MOTION SENSOR (PIR)

A. Suitable for operation in ambient temperatures ranging from minus 40 to plus 130 degrees F (minus 40 to plus 54 degrees C).
1. Operation: Turn lights on when sensing infrared energy changes between background and moving body in area of coverage; with a 1 to 15 minute adjustable time delay for turning lights off.
2. Mounting:

a. Sensor: Suitable for mounting in any position on a standard outdoor junction box.
b. Relay: Internally mounted in a standard weatherproof electrical enclosure.
c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.

3. Bypass Switch: Override the on function in case of sensor failure.
4. Automatic Light-Level Sensor: Adjustable from 11 to 215 lx (1 to 20 fc); keep lighting off during daylight hours.

B. Detector Sensitivity: Detect occurrences of 150 mm (6-inch) minimum movement of any portion of a human body that presents a target of not less than 232 sq. cm (36 sq. in).

C. Detection Coverage: Shall be sufficient to provide coverage as required by sensor locations shown on drawing.

D. Individually Mounted Sensor: Contacts rated to operate the connected relay, complying with UL 773A. Sensor shall be powered from the relay unit.

1. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.
2. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions, as shown on the drawings, and as specified.

B. Aim outdoor photoelectric sensor according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle turn-on.

C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer’s recommendations.

D. Set occupancy sensor "on" duration to 10 minutes.

E. Locate photoelectric sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the available light level at the typical work plane for that area.

F. Label time switches and contactors with a unique designation.

G. Program lighting control panels per schedule on drawings.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations.

B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.

C. Test for full range of dimming ballast and dimming controls capability. Observe for visually detectable flicker over full dimming range.

D. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.

E. Upon completion of the installation, the system shall be commissioned by the manufacturer’s factory-authorized technician who will verify all adjustments and sensor placements.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function in the presence of COR.

3.4 INSTRUCTION

A. Furnish the services of a factory-trained technician for one 8-hour training period for instructing personnel in the maintenance and operation of the lighting control system on the dates requested by the COR.

B. Contractor shall submit written instructions on training and maintenance as reviewed in training session.

- - - E N D - - -

SECTION 26 12 19
PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the pad-mounted, liquid-filled, medium-voltage transformers, indicated as transformers in this section.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.

B. Finishes for electrical equipment: Reference Section 09 91 00, Painting, 1.9 Applicable Publications, G. Master Painters Institute (MPI) for the VAMC approved MPI number for paint finishes listed for the substrate to be finished. The link to the MPI website for the Approved Product List (APL): https://www.mpi.net/APL/index.asp.

C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.

D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

E. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.

F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.

G. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes, pull-boxes, and ducts for underground raceway systems.

H. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Factory Tests shall be required.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirement:

1. Transformers shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted as per IEEE Standards. Factory tests shall be certified. The following tests shall be performed:
   a. Perform insulation-resistance tests, winding-to-winding and each winding-to-ground.
   b. Perform turns-ratio tests at all tap positions.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, nameplate data, impedance, outline drawing with dimensions and front, top, and side views, weight, mounting details, decibel rating, termination information, temperature rise, no-load and full-load losses, regulation, overcurrent protection, connection diagrams, and accessories.
   c. Complete nameplate data, including manufacturer’s name and catalog number.
   d. Certification from the manufacturer that representative transformers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
   a. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
      1) Identify terminals on wiring diagrams to facilitate installation, maintenance, and operation.
      2) Indicate on wiring diagrams the internal wiring for each piece of equipment and interconnections between the pieces of equipment.
      3) Approvals will be based on complete submissions of manuals, together with shop drawings.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
   1) Update the manual to include any information necessitated by shop drawing approval.
   2) Show all terminal identification.
   3) Include information for testing, repair, troubleshooting, assembly, disassembly, and recommended maintenance intervals.
   4) Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.

B. Certifications:
   1. Two weeks prior to the final inspection, submit the following certifications.
      a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
      b. Certification by the Contractor that the transformers have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

D3487-16.....Standard Specification for Mineral Insulating Oil Used in Electrical Apparatus

C. Institute of Electrical and Electronic Engineers (IEEE):

48-20.....Test Procedures and Requirements for Alternating-Current Cable Terminations Used on Shielded Cables Having Laminated Insulation Rated 2.5kV Through 765kV or Extruded Insulation Rated 2.5kV Through 500kV

386-16.....Separable Insulated Connector Systems for Power Distribution Systems Above 600 V

592-18.....Insulation Shields on Medium-Voltage (15 kV - 35 kV) Cable Joints and Separable Connectors

C2-17.....National Electrical Safety Code

C37.42-16.....Specifications for High-Voltage (>1000 V) Fuses and Accessories
C57.12.00-21.....Liquid-Immersed Distribution, Power and Regulating Transformers
C57.12.10-17.....Liquid-Immersed Power Transformers
C57.12.25-90.....Pad-Mounted, Compartmental-Type, Self-Cooled, Single-Phase Distribution-Transformers with Separable Insulated High Voltage Connectors; High Voltage, 34500 Grd Y/19920 Volts and Below; Low-Voltage 240/120 Volts; 167 kVA and Smaller Requirements
C57.12.28-14.....Pad-Mounted Equipment - Enclosure Integrity
C57.12.29-14.....Pad-Mounted Equipment – Enclosure Integrity for Coastal Environments
C57.12.34-15.....Pad-Mounted, Compartmental-Type, Self-Cooled, Three-Phase Distribution Transformers, 5 MVA and Smaller; High Voltage, 34.5 kV Nominal System Voltage and Below; Low Voltage, 15kV Nominal System Voltage and Below
C57.12.90-21.....Test Code for Liquid-Immersed Distribution, Power, and Regulating Transformers
C62.11-20.....Metal-Oxide Surge Arresters for AC Power Circuits

D. International Code Council (ICC):
IBC-21.....International Building Code

E. National Electrical Manufacturers Association (NEMA):
TR 1-13(R2019).....Transformers, Regulators, and Reactors

F. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)

G. Underwriters Laboratories Inc. (UL):
467-13.....Grounding and Bonding Equipment

H. United States Department of Energy (DOE):
10 CFR Part 431.....Energy Efficiency Program for Certain Commercial and Industrial Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Transformers shall be in accordance with ASTM, IEEE, NFPA, UL, as shown on the drawings, and as specified herein. Each transformer shall be assembled as an integral unit by a single manufacturer.

B. Transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and with liquid-immersed windings.

C. Ratings shall not be less than shown on the drawings.

D. Completely fabricate transformers at the factory so that only the external cable connections are required at the project site.

E. Thoroughly clean, phosphatize, and finish all the metal surfaces at the factory with a rust-resistant primer and dark green enamel finish coat. All surfaces of the transformer that will be in contact with the concrete pad shall be treated with corrosion-resistant compounds and epoxy resin or a rubberized sealing compound.

2.2 COMPARTMENTS

A. Construction:

1. Enclosures shall be weatherproof and in accordance with IEEE C57.12.28 and IEEE C57.12.29 when installed in coastal environments.
2. The medium- and low-voltage compartments shall be separated with a steel barrier that extends the full height and depth of the compartments.
3. The compartments shall be constructed of sheet steel (gauge to meet ANSI requirements) with bracing and with reinforcing gussets using jig welds to assure rectangular rigidity.
4. All bolts, nuts, and washers shall be zinc-plated steel.
5. Sufficient space shall be provided for equipment, cabling, and terminations within the compartments.
6. Affix transformer nameplate permanently within the low-voltage compartment. Voltage and kVA rating, connection configuration, impedance, date of manufacture, and serial number shall be shown on the nameplate.

B. Doors:

1. Provide a separate door for each compartment with provisions for a single padlock to secure all doors. Provide each compartment door with open-position doorstops and corrosion-resistant tamperproof hinges welded in place. The medium-voltage compartment door shall be

mechanically prevented from opening unless the low-voltage compartment door is open.

2. The secondary compartment door shall have a one-piece steel handle and incorporate three-point locking mechanisms.
3. Provide a 50 mm (2 inches) size padlock for each assembly, as approved by the COR. Padlocks shall be keyed to the COR's established key set. Firmly attach the padlock to the door assembly by a chain.

2.3 BIL RATING

A. 5 kV class equipment shall have a minimum 60 kV BIL rating.
B. 15 kV class equipment shall have a minimum 95 kV BIL rating.

2.4 TRANSFORMER FUSE ASSEMBLY

A. The primary fuse assembly shall be a combination of externally replaceable Bay-O-Net liquid-immersed fuses in series with liquid-immersed current-limiting fuses.
B. The primary fuse assembly shall be load-break combination fuse and dry-well fuse holder rated for system voltage, rated for 10 load makes and 10 load breaks, with rated 200 amp load current at 75% power factor, 10,000 symmetrical A close-in on fault duty, and 95 kV BIL. The entire fuse assembly shall be removable through the use of hot stick.
   1. The fuses shall be concealed, hot stick removable, 50,000 A symmetrical interrupting, non-expulsion, current-limiting primary distribution type, of the size and voltage class as shown on the drawings. The fuses shall operate within the fuse holder as a unit disconnecting means. Fuses shall be in accordance with ANSI C37.47.
   2. Transformers shall not have internal "weak link" fuses that require transformer tank cover removal for replacement.
   3. For units above 500 kVA using fusing above the 50 A 15 kV and 100 A 5 kV application, a clip-mounted arrangement of the current limiting fuses (i.e., live-front configuration) is required.

2.5 PRIMARY CONNECTIONS

A. Primary connections shall be 600 A deadbreak wells and inserts for cable sizes shown on the drawings.
B. Surge Arresters: Distribution class, one for each primary phase, complying with IEEE C62.11, supported from tank wall.

2.6 MEDIUM-VOLTAGE SWITCH

A. The transformer primary disconnect switch shall be an oil-immersed, internal, gang-operated, load-interrupter type, rated at ampacity and system voltage as shown on the drawings, with a minimum momentary withstand rating of not less than the calculated available fault current shown on the drawings.

B. For radial feeds, switch shall be a two-position, on-off, manual switch located in the medium-voltage compartment and hot-stick-operated.

2.7 MEDIUM-VOLTAGE TERMINATIONS

A. Terminate the medium-voltage cables in the primary compartment with 600 A deadbreak premolded rubber elbow connectors, suitable for submersible applications. Elbow connectors shall have a semi-conductive shield material covering the housing. The separable connector system shall include the loadbreak elbow, the bushing insert, and the bushing well. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.

B. Ground metallic cable shield with a cable shield grounding adapter, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly, bleeder wire, and ground braid.

2.8 LOW-VOLTAGE EQUIPMENT

A. Mount the transformer secondary main molded case circuit breaker, low-voltage bushings, and hot stick in the low-voltage compartment.

B. The low-voltage leads shall be brought out of the tank by epoxy pressure tight bushings, and shall be standard arrangement.

C. Tin-plate the low-voltage neutral terminal and isolate from the transformer tank. Provide a removable ground strap sized in accordance with the NEC and connect between the secondary neutral and ground pad.

D. Mount the main breaker off of the transformer tank to allow sufficient ventilation and ensure that the heat from the transformer tank will not be transmitted through conduction. Circuit breakers shall be of the ambient compensating-type, with interrupting ratings for the available fault current.

2.9 TRANSFORMERS

A. Transformer ratings shall be as shown on drawings. kVA ratings shown on the drawings are for continuous duty without the use of cooling fans.

B. Temperature rises shall not exceed the NEMA TR 1 of 65˚ C (149˚ F) by resistance.

C. Transformer insulating material shall be less flammable, edible-seed-oil based, and UL listed as complying with NFPA 70 requirements for fire point of not less than 300˚ C (600˚ F) when tested according to ASTM D 92. Liquid shall be biodegradable and nontoxic.

D. Transformer impedance shall be not less than 4-1/2% for sizes 150 kVA and larger. Impedance shall be as shown on the drawings.

E. Sound levels shall conform to NEMA TR 1 standards.

F. Primary and Secondary Windings for Three-Phase Transformers:

1. Primary windings shall be delta-connected.
2. Secondary windings shall be wye-connected, except where otherwise indicated on the drawings. Provide isolated neutral bushings for secondary wye-connected transformers.
3. Secondary leads shall be brought out through pressure-tight epoxy bushings.

G. Primary windings shall have four 2-1/2% full-capacity voltage taps; two taps above and two taps below rated voltage.

H. Core and Coil Assemblies:

1. Cores shall be grain-oriented, non-aging, silicon steel to minimize losses.
2. Core and coil assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment, and stresses caused by any possible short-circuit currents.
3. Coils shall be continuous-winding type without splices except for taps. Material shall be copper.
4. Coil and core losses shall be optimum for efficient operation.
5. Primary, secondary, and tap connections shall be brazed or pressure type.
6. Provide end fillers or tie-downs for coil windings.

I. The transformer tank, cover, and radiator gauge thickness shall not be less than that required by ANSI.

J. Accessories:

1. Provide standard NEMA features, accessories, and the following:
   a. No-load tap changer. Provide warning sign.
   b. Lifting, pulling, and jacking facilities.
   c. Globe-type valve for oil filtering and draining, including sampling device.

d. Pressure relief valve.
e. Liquid level gauge and filling plug.
f. A grounding pad in the medium- and low-voltage compartments.
g. A diagrammatic nameplate.
h. Dial-type liquid thermometer with a maximum reading pointer and an external reset.
i. Hot stick. Securely fasten hot stick within low-voltage compartment.

2. The accessories shall be made accessible within the compartments without disassembling trims and covers.

K. Transformers shall meet the energy conservation standards for transformers per the United States Department of Energy 10 CFR Part 431.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install transformers outdoors, as shown on the drawings, in accordance with the NEC, and as recommended by the manufacturer.

B. Anchor transformers with rustproof bolts, nuts, and washers not less than 12 mm (1/2 inch) diameter, in accordance with manufacturer’s instructions, and as shown on drawings.

C. In seismic areas, transformers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.

D. Mount transformers on concrete slab. Unless otherwise indicated, the slab shall be at least 200 mm (8 inches) thick, reinforced with a 150 by 150 mm (6 by 6 inches) No. 6 mesh placed uniformly 100 mm (4 inches) from the top of the slab. Slab shall be placed on a 150 mm (6 inches) thick, well-compacted gravel base. The top of the concrete slab shall be approximately 100 mm (4 inches) above the finished grade. Edges above grade shall have 12-1/2 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

E. Grounding:

1. Ground each transformer in accordance with the requirements of the NEC. Install ground rods per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, to maintain a maximum resistance of 5 ohms to ground.
2. Connect the ground rod to the ground pads in the medium- and low-voltage compartments.
3. Install and connect the cable shield grounding adapter per the manufacturer’s instructions. Connect the bleeder wire of the cable shield grounding adapter to the loadbreak or deadbreak elbow grounding point with minimum No. 14 AWG wire, and connect the ground braid to the grounding system with minimum No. 6 AWG bare copper wire. Use soldered or mechanical grounding connectors listed for this purpose.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer’s required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
   1. Visual Inspection and Tests:
      a. Compare equipment nameplate data with specifications and approved shop drawings.
      b. Inspect physical and mechanical condition. Check for damaged or cracked bushings and liquid leaks.
      c. Verify that control and alarm settings on temperature indicators are as specified.
      d. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections, and perform thermographic survey after energization under load.
      e. Vacuum-clean transformer interior. Clean transformer enclosure exterior.
      f. Verify correct liquid level in transformer tank.
      g. Verify correct equipment grounding per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
      h. Verify the presence and connection of transformer surge arresters, if provided.
      i. Verify that the tap-changer is set at rated system voltage.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

3.4 SPARE PARTS

A. Deliver the following spare parts for the project to the COR two weeks prior to final inspection:
   1. Six insulated protective caps.
   2. One spare set of medium-voltage fuses for each size and type of fuse used in the project.

3.5 INSTRUCTION

A. The Contractor shall instruct maintenance personnel, for not less than one 2-hour period, on the maintenance and operation of the equipment on the date requested by the COR.

---END---

SECTION 26 22 00
LOW-VOLTAGE TRANSFORMERS

PART 1 – GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of low-voltage dry-type general-purpose transformers, indicated as transformers in this section.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.

B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of nonstructural components.

C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, accessories, and device nameplate data.
   c. Certification from the manufacturer that representative transformers have been seismically tested to International

Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets and wiring diagrams.
      1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the transformers.
      2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the transformers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
   IBC-21.....International Building Code

C. National Fire Protection Association (NFPA):
   70-23.....National Electrical Code (NEC)

D. National Electrical Manufacturers Association (NEMA):
   TR 1-19.....Transformers, Step Voltage Regulators and Reactors
   ST 20-14.....Dry Type Transformers for General Applications

E. Underwriters Laboratories, Inc. (UL):
   UL 506-17.....Standard for Safety - Specialty Transformers

UL 1561-11.....Standard for Safety - Dry-Type General Purpose and Power Transformers

F. United States Department of Energy:

10 CFR Part 431.....Energy Efficiency Program for Certain Commercial and Industrial Equipment

PART 2 - PRODUCTS

2.1 TRANSFORMERS

A. Unless otherwise specified, transformers shall be in accordance with NEMA, NFPA, UL and as shown on the drawings.

B. Transformers shall have the following features:

1. Self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted, except as specifically allowed for buck-boost applications.
2. Rating and winding connections shall be as shown on the drawings.
3. Ratings shown on the drawings are for continuous duty without the use of cooling fans.
4. Copper windings.
5. Insulation systems:
   a. Transformers 30 kVA and larger: UL rated 220 °C (428 °F) system with an average maximum rise by resistance of 150 °C (302 °F) in a maximum ambient of 40 °C (104 °F).
   b. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 185 °C (365 °F) system with an average maximum rise by resistance of 115 °C (239 °F) in a maximum ambient of 40 °C (104 °F).
6. Core and coil assemblies:
   a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.
   b. Cores shall be grain-oriented, non-aging, and silicon steel.
   c. Coils shall be continuous windings without splices except for taps.
   d. Coil loss and core loss shall be minimized for efficient operation.
   e. Primary and secondary tap connections shall be brazed or pressure type.
   f. Coil windings shall have end filters or tie-downs for maximum strength.
7. Average audible sound levels shall comply with NEMA.

8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
9. Single phase transformers rated 15 kVA through 25 kVA shall have two 5% full capacity taps below normal rated primary voltage. All transformers rated 30 kVA and larger shall have two 2.5% full capacity taps above, and four 2.5% full capacity taps below normal rated primary voltage.
10. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.
11. Enclosures:
    a. Comprised of not less than code gauge steel.
    b. Outdoor enclosures shall be NEMA 3R.
    c. Temperature rise at hottest spot shall conform to NEMA Standards, and shall not bake and peel off the enclosure paint after the transformer has been placed in service.
    d. Ventilation openings shall prevent accidental access to live components.
    e. The enclosure at the factory shall be thoroughly cleaned and painted with manufacturer's prime coat and standard finish.
12. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated.
13. Dimensions and configurations shall conform to the spaces designated for their installations.
14. Transformers shall meet the energy conservation standards for transformers per the United States Department of Energy’s 10 CFR Part 431.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.
B. Anchor transformers with rustproof bolts, nuts, and washers, in accordance with manufacturer’s instructions, and as shown on drawings.
C. In seismic areas, transformers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.

E. Install transformers with manufacturer's recommended clearance from wall and adjacent equipment for air circulation. Minimum clearance shall be 150 mm (6 inches).

F. Install transformers on vibration pads designed to suppress transformer noise and vibrations.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical and mechanical condition.

c. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.

d. Perform specific inspections and mechanical tests as recommended by manufacturer.

e. Verify correct equipment grounding.

f. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition, and properly performing the intended function.

---END---

SECTION 26 24 13
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the low-voltage circuit-breaker distribution switchboards, indicated as switchboard(s) in this section.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.

B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint for nonstructural components.

C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.

F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

G. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

H. Section 26 11 16, SECONDARY UNIT SUBSTATIONS: Switchboards as part of secondary unit substations.

I. Section 26 25 11, BUSWAYS: Feeder busway and fittings.

J. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices for switchboards.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Factory Tests shall be required.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirement:

1. Tests shall be conducted per NEMA PB 2.
2. Verify that circuit breaker sizes and types correspond to drawings, and the Overcurrent Protective Device Coordination Study.
3. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
4. Confirm correct operation and sequencing of key-type mechanical interlock systems for multiple circuit breakers by attempting closure on locked-open devices, and attempting to open locked-closed devices, and making key exchange with devices operated in off-normal positions.
5. Exercise all active components.
6. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
7. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
8. If applicable, verify correct function of control transfer relays located in the switchboard with multiple control power sources.
9. Perform phasing checks on double-ended or dual-source switchboards to insure correct bus phasing from each source.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Switchboard shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.
   b. Submit sufficient information to demonstrate compliance with drawings and specifications.
   c. Prior to fabrication of switchboards, submit the following data for approval:
      1) Complete electrical ratings.
      2) Circuit breaker sizes.
      3) Interrupting ratings.

4) Safety features.
5) Accessories and nameplate data.
6) Switchboard one line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.
7) Elementary and interconnection wiring diagrams.
8) Technical data for each component.
9) Dimensioned exterior views of the switchboard.
10) Dimensioned section views of the switchboard.
11) Floor plan of the switchboard.
12) Foundation plan for the switchboard.
13) Provisions and required locations for external conduit and wiring entrances.
14) Approximate design weights.

d. Certification from the manufacturer that representative switchboards have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:

a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchboard.
2) Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the switchboards conform to the requirements of the drawings and specifications.
b. Certification by the Contractor that the switchboards have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. Institute of Engineering and Electronic Engineers (IEEE):
C37.13-15.....Low Voltage AC Power Circuit Breakers Used in Enclosures
C57.13-16.....Instrument Transformers
C62.41.1-08.....Surge Environment in Low-voltage (1000V and less) AC Power Circuits
C62.45-08.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits

C. International Code Council (ICC):
IBC-21.....International Building Code

D. National Electrical Manufacturer's Association (NEMA):
PB 2-11.....Deadfront Distribution Switchboards
PB 2.1-13.....Proper Handling, Installation, Operation, and Maintenance of Deadfront Distribution Switchboards Rated 600 Volts or Less

E. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)

F. Underwriters Laboratories, Inc. (UL):
67-18.....Panelboards
489-16.....Molded-Case Circuit Breakers, Molded-Case Switches, and Circuit-Breaker Enclosures
891-19.....Switchboards

PART 2 - PRODUCTS

2.1 GENERAL

A. Shall be in accordance with IEEE, NEMA, NFPA, UL, as shown on the drawings, and have the following features:
1. Switchboard shall be a complete, grounded, continuous-duty, integral assembly, dead-front, dead-rear, self-supporting, indoor type

switchboard assembly. Incorporate devices shown on the drawings and all related components required to fulfill operational and functional requirements.

2. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less than the available fault current shown in the Overcurrent Protective Device Coordination Study.
3. Switchboard shall conform to the arrangements and details shown on the drawings.
4. Coordinate all requirements with the electric utility company supplying electrical service to the switchboard. The incoming electric utility feeder and revenue metering installation shall conform to the requirements of the electric utility company.
5. Key-type mechanical interlocks for multiple circuit breakers shall be provided as shown on the drawings.
6. Switchboards shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Packaging shall provide adequate protection against rough handling during shipment.
7. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS for additional requirements.
8. Series rated switchboards are not allowed.

2.2 BASIC ARRANGEMENT

A. Type 1: Switchboard shall be front accessible with the following features:

1. Device mounting:
   a. Main breaker: Individually mounted and compartmented or group mounted with feeder breakers.
   b. Feeder breakers: Group mounted.
2. Section alignment: As shown on the drawings.
3. Accessibility:
   a. Main section line and load terminals: Front and side.
   b. Distribution section line and load terminals: Front.
   c. Through bus connections: Front and end.
4. Bolted line and load connections.
5. Full height wiring gutter covers for access to wiring terminals.

2.3 HOUSING

A. Shall have the following features:

1. Frames and enclosures:
   a. The assembly shall be braced with reinforcing gussets using bolted connections to assure rectangular rigidity.
   b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.
   c. Die-pierce the holes for connecting adjacent structures to insure proper alignment, and to allow for future additions.
   d. All bolts, nuts, and washers shall be zinc-plated steel.

B. Finish:

1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.
2. Provide a light gray finish for indoor switchboard.

2.4 BUSES

A. Bus Bars and Interconnections:

1. Provide copper phase and neutral buses, fully rated for the amperage as shown on the drawings for the entire length of the switchboard. Bus laminations shall have a minimum of 6 mm (1/4 inch) spacing.
2. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.
3. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.
4. Install a copper ground bus the full length of the switchboard assembly.
5. Main Bonding Jumper: An un-insulated copper bus, size as shown on drawings, shall interconnect the neutral and ground buses, when the switchboard is used to establish the system common ground point.
6. All bolts, nuts, and washers shall be zinc-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.
7. Make provisions for future bus extensions by means of bolt holes or other approved method.

2.5 MAIN CIRCUIT BREAKERS

A. Type I or Type II Switchboards: Provide molded case main circuit breakers as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.

1. Trip units shall have field adjustable tripping characteristics as follows:

a. Long time pickup.
b. Long time delay.
c. Short time pickup.
d. Short time delay.
e. Instantaneous.

2. Breakers with same frame size shall be interchangeable with each other.

2.6 FEEDER CIRCUIT BREAKERS

A. Provide molded case circuit breakers as shown on the drawings.

B. Non-adjustable Trip Molded Case Circuit Breakers:

1. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time characteristics, and instantaneous magnetic trip.
2. Breaker features shall be as follows:
a. A rugged, integral housing of molded insulating material.
b. Silver alloy contacts.
c. Arc quenchers and phase barriers for each pole.
d. Quick-make, quick-break, operating mechanisms.
e. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
f. Electrically and mechanically trip free.
g. An operating handle which indicates ON, TRIPPED, and OFF positions.
h. Line and load connections shall be bolted.
i. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.

C. Adjustable Trip Molded Case Circuit Breakers:

1. Provide molded case, solid state adjustable trip type circuit breakers.
2. Trip units shall have field adjustable tripping characteristics as follows:
a. Long time pickup.
b. Long time delay.
c. Short time pickup.
d. Short time delay.
e. Instantaneous.

3. Breakers with same frame size shall be interchangeable with each other.

2.8 SURGE PROTECTIVE DEVICES

A. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

2.10 OTHER EQUIPMENT

A. Furnish tools and accessories required for circuit breaker and switchboard test, inspection, maintenance, and proper operation.

2.11 CONTROL WIRING

A. Switchboard control wires shall not be less than No. 14 AWG copper 600 volt rated. Install wiring complete at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.12 NAMEPLATES AND MIMIC BUS

A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.

B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install switchboards in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.

B. Anchor switchboards with rustproof bolts, nuts, and washers not less than 13 mm (1/2 inch) diameter, in accordance with manufacturer’s instructions, and as shown on drawings.

C. In seismic areas, switchboards shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.

D. Exterior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 200 mm (8 inches) thick, reinforced with a 150 by 150 mm (6 by 6 inches) No. 6 mesh placed uniformly 100 mm (4 inches) from the top of the slab. Slab shall be placed on a 150 mm (6 inches) thick, well-compacted gravel base. The top of the concrete slab shall be approximately 100 mm (4 inches) above the finished grade. Edges above grade shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

E. Interior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. The top of the concrete slab shall be approximately 100 mm (4 inches) above finished floor. Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify appropriate anchorage, required area clearances, and correct alignment.

d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
e. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
f. Confirm correct operation and sequencing of key-type mechanical interlock systems.
g. Vacuum-clean switchboard enclosure interior. Clean switchboard enclosure exterior.
h. Inspect insulators for evidence of physical damage or contaminated surfaces.
i. Verify correct shutter installation and operation.
j. Exercise all active components.
k. Verify the correct operation of all sensing devices, alarms, and indicating devices.
l. Verify that vents are clear.

2. Electrical tests:
a. Perform insulation-resistance tests on each bus section.
b. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
c. Perform phasing check on double-ended switchboards to ensure correct bus phasing from each source.

B. Prior to the final inspection for acceptance, a technical representative from the electric utility company shall witness the testing of the equipment to assure the proper operation of the individual components, and to confirm proper operation/coordination with electric utility company’s equipment.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended function.

3.4 WARNING SIGN

A. Mount on each entrance door of the switchboard room, approximately 1500 mm (5 feet) above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.5 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

A. At final inspection, an as-built one line diagram shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the switchboard room or in the outdoor switchboard enclosure.

B. Furnish a written sequence of operation for the switchboard and connected line side/load side electrical distribution equipment. The sequence of operation shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the switchboard room or in the outdoor switchboard enclosure.

C. Deliver an additional four copies of the as-built one line diagram and sequence of operation to the COR.

3.6 AS-LEFT TRIP UNIT SETTINGS

A. The trip unit settings shall be set in the field by an authorized representative of the switchboard manufacturer per the approved Electrical System Protective Device Study in accordance with Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY.

B. The trip unit settings of the main breaker(s) shall be reviewed by the electric utility company to assure coordination with the electric utility company primary fusing. Prior to switchboard activation, provide written verification of this review to the COR.

C. Post a durable copy of the "as-left" trip unit settings in a convenient location in the switchboard room. Deliver four additional copies of the settings to the COR. Furnish this information prior to the activation of the switchboard.

3.7 INSTRUCTION

A. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the switchboards, on the dates requested by the COR.

---END---

SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

A. Section 09 91 00, PAINTING: Painting of panelboards.

B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.

C. Section 25 10 10, ADVANCED UTILITY METERING: Requirements for electrical metering.

D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

E. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

H. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

I. Section 26 09 23, LIGHTING CONTROLS: Lighting controls integral to panelboards.

J. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices integral to panelboards.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit sufficient information to demonstrate compliance with drawings and specifications.
b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
c. Certification from the manufacturer that a representative panelboard has been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:
   a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
      1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
      2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
IBC-21.....International Building Code

C. National Electrical Manufacturers Association (NEMA):
PB 1-11.....Panelboards

250-20.....Enclosures for Electrical Equipment (1,000V Maximum)

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

70E-21.....Standard for Electrical Safety in the Workplace

E. Underwriters Laboratories, Inc. (UL):

50-15.....Enclosures for Electrical Equipment

67-09.....Panelboards

489-16.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.

B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.

D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.

E. Bus bar connections to the branch circuit breakers shall be the “distributed phase” or “phase sequence” type.

F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.

G. Neutral bus shall be 100% rated, mounted on insulated supports.

H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.

I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 20,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 42,000 A symmetrical for 277/480 V panelboards.

J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type

panelboards, and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.

K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

A. Enclosures:

1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
2. Enclosures shall not have ventilating openings.
3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
4. Provide manufacturer’s standard option for prepunched knockouts on top and bottom endwalls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged “door-in-door” type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.

B. Circuit breakers shall be bolt-on type.

C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:

1. 120/208 V Panelboard: 10,000 A symmetrical.
2. 120/240 V Panelboard: 10,000 A symmetrical.
3. 277/480 V Panelboard: 14,000 A symmetrical.

D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x. Breaker trip setting shall be set in the field, based on the approved protective device study as specified in Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY.

E. Circuit breaker features shall be as follows:

1. A rugged, integral housing of molded insulating material.
2. Silver alloy contacts.
3. Arc quenchers and phase barriers for each pole.
4. Quick-make, quick-break, operating mechanisms.
5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates closed, tripped, and open positions.
8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.4 SURGE PROTECTIVE DEVICES

A. Where shown on the drawings, furnish panelboards with integral surge protective devices. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer’s instructions, the NEC, as shown on the drawings, and as specified.

B. Locate panelboards so that the present and future conduits can be conveniently connected.

C. In seismic areas, panelboards shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
D. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards
E. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
F. Provide blank cover for each unused circuit breaker mounting space.
G. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims with finishes to match surrounding surfaces after the panelboards have been installed. Do not paint nameplates.
H. Rust and scale shall be removed from the inside of existing enclosures where new interior components are to be installed. Paint inside of enclosures with rust-preventive paint before the new interior components are installed. Provide new trim. Trim shall fit tight to the enclosure.
I. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
   1. Visual Inspection and Tests:
      a. Compare equipment nameplate data with specifications and approved shop drawings.
      b. Inspect physical, electrical, and mechanical condition.
      c. Verify appropriate anchorage and required area clearances.
      d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
      e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
      f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

E. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. National Electrical Manufacturers Association (NEMA):
WD 1-99(R2020).....General Color Requirements for Wiring Devices
WD 6-16 .....Wiring Devices – Dimensional Specifications

C. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)
99-21.....Health Care Facilities

D. Underwriter’s Laboratories, Inc. (UL):
5-16.....Surface Metal Raceways and Fittings
20-18.....General-Use Snap Switches
231-16.....Power Outlets
467-13.....Grounding and Bonding Equipment
498-17.....Attachment Plugs and Receptacles
943-16.....Ground-Fault Circuit-Interrupters
1449-21.....Surge Protective Devices
1472-15.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.

1. Mounting straps shall be nickel plated brass, brass, nickel plated steel or galvanize steel with break-off plaster ears, and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.

2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.

B. Duplex Receptacles - single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
   1. Bodies shall be white in color.
   2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
   3. Duplex Receptacles on Emergency Circuit:
      a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
   4. Ground Fault Current Interrupter (GFCI) Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring. GFCI receptacles shall be self-test receptacles in accordance with UL 943.
      a. Ground fault interrupter shall consist of a differential current transformer, self-test, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or – 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
      b. Self-test function shall be automatically initiated within 5 seconds after power is activated to the receptacles. Self-test function shall be periodically and automatically performed every 3 hours or less.
      c. End-of-life indicator light shall be a persistent flashing or blinking light to indicate that the GFCI receptacle is no longer in service.
   5. Tamper-Resistant Duplex Receptacles:
      a. Bodies shall be gray in color.
         1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
         2) Screws exposed while the wall plates are in place shall be the tamperproof type.

C. Receptacles - 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.

E. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

F. Surge Protective Receptacles shall have integral surge suppression in line to ground, line to neutral, and neutral to ground modes.
   1. Surge Protective Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 Volts, and minimum single transient pulse energy dissipation of 210 Joules.
   2. Active Surge Protective Indication: LED, visible in face of device to indicate device is active or no longer in service.

G. Cable Reel Receptacles:
   1. Reel shall have a heavy-duty spring motor, with self-contained rewind power and non-sparking ratchet assembly, a 4-way roller and adjustable cable stop, and a safety chain. Reel shall lock when desired cable has been payed out, and unlock and retract when cable is pulled to release lock.
   2. Reel shall be provided with minimum 40 foot [12m] cable rated for 30 amperes with required phase conductors, neutral, and equipment grounding conductor. Provide device with NEMA configuration as shown.

2.2 TOGGLE SWITCHES

A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be white in color unless otherwise specified or shown on the drawings.
   1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
   2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plasters ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
   3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 MANUAL DIMMING CONTROL

A. Electronic full-wave manual slide dimmer with on/off switch and audible frequency and EMI/RFI suppression filters.

B. Manual dimming controls shall be fully compatible with LED dimming driver and be approved by the driver manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.

C. Provide single-pole, three-way or four-way, as shown on the drawings.

D. Manual dimming control and faceplates shall be white in color unless otherwise specified.

2.4 WALL PLATES

A. Wall plates for switches and receptacles shall be type 302 stainless steel . Oversize plates are not acceptable.

B. Color shall be white unless otherwise specified.

C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.

D. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel, and shall have tamperproof screws and beveled edges.

E. Duplex Receptacles on Emergency Circuit: Wall plates shall be red nylon with the word "EMERGENCY" engraved in 6 mm (1/4 inch) white letters.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES

A. Shall have the following features:

1. Enclosures:
   a. Thickness of steel shall be not less than 1 mm (0.040 inch) for base and cover. Nominal dimensions shall be 40 mm x 70 mm (1-1/2 inches by 2-3/4 inches) with inside cross sectional area not less than 2250 square mm (3-1/2 square inches). The enclosures shall be thoroughly cleaned, phosphatized, and painted at the factory with primer and the manufacturer's standard baked enamel finish.
2. Receptacles shall be duplex, commercial grade. See paragraph 'RECEPTACLES' in this Section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
3. Unless otherwise shown on drawings, receptacle spacing shall be 600 mm (24 inches) on centers.
4. Conductors shall be as specified in Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLE.

5. Installation fittings shall be the manufacturer's standard bends, offsets, device brackets, inside couplings, wire clips, elbows, and other components as required for a complete system.
6. Bond the assemblies to the branch circuit conduit system.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC and as shown as on the drawings.
B. Install wiring devices after wall construction and painting is complete.
C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.
D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.
E. Provide barriers in multi-gang outlet boxes to comply with the NEC.
F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.
H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.
I. Install wall dimmers 1.2 M (48 inches) above floor.
J. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
K. Install horizontally mounted receptacles with the ground pin to the right.
L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.
M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer’s required field checks in accordance with the manufacturer's recommendations, and the latest NFPA 99. In addition, include the following:

1. Visual Inspection and Tests:
   a. Inspect physical and electrical conditions.
   b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
   c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
   d. Test GFCI receptacles.
2. Receptacle testing in the Patient Care Spaces, such as retention force of the grounding blade of each receptacle, shall comply with the latest NFPA 99.

---END---

SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.

B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise (with the exception of elevator motor controllers specified in Division 14 and fire pump controllers specified in Division 21), shall meet this specification and all related specifications.

1.2 RELATED WORK

A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint for nonstructural components.

B. Section 25 10 10, ADVANCED UTILITY METERING: For electricity metering installed in motor controllers.

C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

D. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables and terminations.

E. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

H. Section 26 13 13, MEDIUM-VOLTAGE CIRCUIT BREAKER SWITCHGEAR: Requirements for medium-voltage circuit breaker switchgear used for motor control.

I. Section 26 24 19, MOTOR CONTROL CENTERS: For multiple motor control assemblies which include motor controllers.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.
   c. Certification from the manufacturer that representative motor controllers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
      1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
      2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
      3) Elementary schematic diagrams shall be provided for clarity of operation.
      4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. Institute of Electrical and Electronic Engineers (IEEE):

519-14.....Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems

C37.90.1-12.....Standard Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus

C. International Code Council (ICC):

IBC-21.....International Building Code

D. National Electrical Manufacturers Association (NEMA):

ICS 1-00(R2015).....Industrial Control and Systems: General Requirements

ICS 1.1-84(R2020).....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control

ICS 2-00(R2020).....Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 Volts

ICS 4-15.....Industrial Control and Systems: Terminal Blocks

ICS 6-93(R2016).....Industrial Control and Systems: Enclosures

ICS 7-20.....Industrial Control and Systems: Adjustable-Speed Drives

ICS 7.1-14.....Safety Standards for Construction and Guide for Selection, Installation, and Operation of Adjustable-Speed Drive Systems

E. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

F. Underwriters Laboratories Inc. (UL):

508A-18.....Industrial Control Panels

1449-14.....Surge Protective Devices

61800-5-1-12.....Adjustable Speed Electrical Power Drive Systems

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.

B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above require bolted connections.

C. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with circuit breaker disconnecting means, with external operating handle with lock-open padlocking positions and ON-OFF position indicator.

1. Circuit Breakers:

a. Bolt-on thermal-magnetic type with a minimum interrupting rating as indicated on the drawings.

b. Equipped with automatic, trip free, non-adjustable, inverse-time, and instantaneous magnetic trips for less than 400A. The magnetic trip shall be adjustable from 5x to 10x for breakers 400A and greater.

c. Additional features shall be as follows:

1) A rugged, integral housing of molded insulating material.

2) Silver alloy contacts.

3) Arc quenchers and phase barriers for each pole.

4) Quick-make, quick-break, operating mechanisms.

5) A trip element for each pole, a common trip bar for all poles, and one operator for all poles.

D. Enclosures:

1. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.

2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.

3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.

E. Motor control circuits:

1. Shall operate at not more than 120 Volts.
2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
4. Incorporate primary and secondary overcurrent protection for the control power transformers.

F. Overload relays:
1. Thermal Temperature Probe Thermal Relay Electronic type. Devices shall be NEMA type.
2. One for each pole.
3. External overload relay reset pushbutton on the door of each motor controller enclosure.
4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.
5. Thermal overload relays shall be tamperproof, not affected by vibration, manual reset, sensitive to single-phasing, and shall have selectable trip classes of 10, 20 and 30.
6. Temperature probe relays shall be connected to thermistors or resistance temperature detectors (RTD) embedded in the motor winding.
7. Electronic overload relays shall utilize internal current transformers and electro-mechanical components. The relays shall have ambient temperature compensation, single-phase protection, manual or automatic reset, and trip classes of 10, 15, 20 and 30. The relay shall provide fault cause indication, including jam/stall, ground fault, phase loss, and overload.

G. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.

H. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time-delay relay is not required where H-O-A switch is not required.

I. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.

J. Provide green (RUN) and red (STOP) pilot lights.

K. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.

L. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 MANUAL MOTOR CONTROLLERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Manual motor controllers shall have the following features:

1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
2. Units shall include thermal overload relays, on-off operator, red and green pilot light, normally open and normally closed auxiliary contacts.

C. Fractional horsepower manual motor controllers shall have the following features:

1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.

C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.

D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.

E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced-voltage or variable speed controllers as shown on the drawings. Equip controllers with 120 VAC coils and individual control transformer unless otherwise noted.

2.4 REDUCED VOLTAGE MOTOR CONTROLLERS

A. Shall be in accordance with applicable portions of 2.1 above.

B. Shall have closed circuit transition.

C. Shall limit inrush currents to not more than 70 percent of the locked rotor current.

D. Provide phase loss protection for each motor controller, with contacts to de-energize the motor controller upon loss of any phase.

2.6 LOW-VOLTAGE VARIABLE SPEED MOTOR CONTROLLERS (VSMC)

A. VSMC shall be in accordance with applicable portions of 2.1 above.

B. VSMC shall be electronic, with adjustable frequency and voltage, three phase output, capable of driving standard NEMA B three-phase induction motors at full rated speed. The control technique shall be pulse width modulation (PWM), where the VSMC utilizes a full wave bridge design incorporating diode rectifier circuitry. Silicon controlled rectifiers or other control techniques are not acceptable.

C. VSMC shall be suitable for variable torque loads, and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.

D. VSMC shall be capable of operating within voltage parameters of plus 10 to minus 15 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.

E. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.

F. The displacement power factor of the VSMC shall not be less than 95 percent under any speed or load condition.

G. VSMC current and voltage harmonic distortion shall not exceed the values allowed by IEEE 519.

H. Operating and Design Conditions:

1. Elevation: 500 feet Above Mean Sea Level (AMSL)
2. Temperatures: Maximum +90°F Minimum -10°F
3. Relative Humidity: 95%
4. VSMC Location: Chiller Plant, mechanical spaces.

I. VSMC shall have the following features:

1. Isolated power for control circuits.
2. Manually resettable overload protection for each phase.
3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.

4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 2000 seconds. Set timers to the equipment manufacturer's recommended time in the above range.
5. Control input circuitry that will accept 4 to 20 mA current or 0-10 VDC voltage control signals from an external source.
6. Automatic frequency adjustment from 1 Hz to 300 Hz.
7. Circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The VSMC shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The VSMC shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
   a. Incorrect phase sequence.
   b. Single phasing.
   c. Overvoltage in excess of 10 percent.
   d. Undervoltage in excess of 15 percent.
   e. Running overcurrent above 110 percent (VSMC shall not automatically reset for this condition.)
   f. Instantaneous overcurrent above 150 percent (VSMC shall not automatically reset for this condition).
   g. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)
8. Automatic Reset/Restart: Attempt three restarts after VSMC fault or on return of power after an interruption and before shutting down for manual reset or fault correction, with adjustable delay time between restart attempts.
9. Bidirectional Autospeed Search: Capable of starting VSMC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to VSMC, motor, or load.

J. VSMC shall include an input circuit breaker which will disconnect all input power, interlocked with the door so that the door cannot be opened with the circuit breaker in the closed position.
K. VSMC shall include a 5% line reactor and a RFI/EMI filter.
L. Surge Suppression: Provide three-phase protection against damage from supply voltage surges in accordance with UL 1449.

M. VSMC shall include front-accessible operator station, with sealed keypad and digital display, which allows complete programming, operating, monitoring, and diagnostic capabilities.
   1. Typical control functions shall include but not be limited to:
      a. HAND-OFF-AUTOMATIC-RESET, with manual speed control in HAND mode.
      b. NORMAL-BYPASS.
      c. NORMAL-TEST, which allows testing and adjusting of the VSMC while in bypass mode.
   2. Typical monitoring functions shall include but not be limited to:
      a. Output frequency (Hz).
      b. Motor speed and status (run, stop, fault).
      c. Output voltage and current.
   3. Typical fault and alarm functions shall include but not be limited to:
      a. Loss of input signal, under- and over-voltage, inverter overcurrent, motor overload, critical frequency rejection with selectable and adjustable deadbands, instantaneous line-to-line and line-to-ground overcurrent, loss-of-phase, reverse-phase, and short circuit.
      b. System protection indicators indicating that the system has shutdown and will not automatically restart.

N. VSMC shall include two N.O. and two N.C. dry contacts rated 120 Volts, 10 amperes, 60 Hz.

O. Hardware, software, network interfaces, gateways, and programming to control and monitor the VSMC by control systems specified in other specification sections, including but not limited to Divisions 22 and 23.

P. Network communications ports: As required for connectivity to control systems specified in other specification sections, including but not limited to Divisions 22 and 23.

Q. Communications protocols: As required for communications with control systems specified in other specification sections, including but not limited to Divisions 22 and 23.

R. Bypass controller: Provide contactor-style bypass, arranged to bypass the inverter.
   1. Inverter Output Contactor and Bypass Contactor: Load-break NEMA-rated contactor.
   2. Motor overload relays.

3. HAND-OFF-AUTOMATIC bypass control.

S. Bypass operation: Transfers motor between inverter output and bypass circuit, manually, automatically, or both. VSMC shall be capable of stable operation (starting, stopping, and running), and control by fire alarm and detection systems, with motor completely disconnected from the inverter output. Transfer between inverter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.

T. Inverter Isolating Switch: Provide non-load-break switch arranged to isolate inverter and permit safe troubleshooting and testing of the inverter, both energized and de-energized, while motor is operating in bypass mode. Include padlockable, door-mounted handle mechanism.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.

B. In seismic areas, motor controllers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.

C. Install manual motor controllers in flush enclosures in finished areas.

D. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.

E. Program variable speed motor controllers per the manufacturer’s instructions and in coordination with other trades so that a complete and functional system is delivered.

F. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if required). Where these maximum settings do not allow starting of a motor, notify COR before increasing settings.

G. Set the taps on reduced-voltage autotransformer controllers at 65 percent of line voltage.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer’s required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify appropriate anchorage, required area clearances, and correct alignment.
   d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
   e. Verify overload relay ratings are correct.
   f. Vacuum-clean enclosure interior. Clean enclosure exterior.
   g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
   h. Test all control and safety features of the motor controllers.
   i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

3.5 INSTRUCTION

A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COR.

---END---

SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

F. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit the following data for approval:
      1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.

c. Certification from the manufacturer that representative enclosed switches and circuit breakers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:

a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.

1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.

2) Include information for testing, repair, troubleshooting, assembly, and disassembly.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.

b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):

IBC-21.....International Building Code

C. National Electrical Manufacturers Association (NEMA):

FU l-12.....Low Voltage Cartridge Fuses

KS l-13.....Heavy Duty Enclosed and Dead-Front Switches (600 Volts Maximum)

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

98-16.....Enclosed and Dead-Front Switches

248 1-11.....Low Voltage Fuses

489-16.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.

B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.

C. Shall be horsepower (HP) rated.

D. Shall have the following features:

1. Switch mechanism shall be the quick-make, quick-break type.
2. Copper blades, visible in the open position.
3. An arc chute for each pole.
4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
6. Fuse holders for the sizes and types of fuses specified.
7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
8. Ground lugs for each ground conductor.
9. Enclosures:
   a. Shall be the NEMA types shown on the drawings.
   b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
   c. Shall be finished with manufacturer’s standard gray baked enamel paint over pretreated steel.
10. Electrically operated switches shall only be installed where shown on the drawings.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

A. Shall be the same as fused switches, but without provisions for fuses.

2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

A. Shall be the same as fused switches, and shall be NEMA classified Heavy Duty (HD).

2.4 MOTOR RATED TOGGLE SWITCHES

A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.

B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 CARTRIDGE FUSES

A. Shall be in accordance with NEMA FU 1.

B. Service Entrance: Class L, time delay.

C. Feeders: Class RK5, fast acting.

D. Motor Branch Circuits: Class RK5, time delay.

E. Other Branch Circuits: Class RK5, time delay.

F. Control Circuits: Class CC, fast acting.

G. Final determination of fuse class, time delay, interrupting rating shall be in accordance with Overcurrent Protective Device Coordination Study 26 05 73.

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.

B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. In seismic areas, enclosed switches and circuit breakers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.

C. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.

d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COR.

---END---

SECTION 26 43 13
SURGE PROTECTIVE DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of Type 2 Surge Protective Devices, as defined in NFPA 70, and indicated as SPD in this section.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: For factory-installed or external SPD.

C. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: For factory-installed or external SPD.

D. Section 26 24 16, PANELBOARDS: For factory-installed or external SPD.

E. Section 26 26 00, POWER DISTRIBUTION UNITS FOR STATIC UNINTERRUPTIBLE POWER SYSTEMS: For factory-installed or external SPD.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings and device nameplate data.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the SPD conforms to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the SPD has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. Institute of Engineering and Electronic Engineers (IEEE):

IEEE C62.41.2-02.....Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

IEEE C62.45-08.....Surge Testing for Equipment Connected to Low-Voltage (1000 V and Less) AC Power Circuits

C. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

UL 1283-17.....Electromagnetic Interference Filters

UL 1449-21.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 SWITCHGEAR/SWITCHBOARD SPD

A. General Requirements:

1. Comply with IEEE and UL.
2. Modular design with field-replaceable modules, or non-modular design.
3. Fuses, rated at 200 kA interrupting capacity.
4. Bolted compression lugs for internal wiring.
5. Integral disconnect switch.
6. Redundant suppression circuits.
7. LED indicator lights for power and protection status.
8. Audible alarm, with silencing switch, to indicate when protection has failed.
9. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.

10. Four-digit transient-event counter.

B. Surge Current per Phase: Minimum 240kA per phase.

2.2 PANELBOARD SPD

A. General Requirements:

1. Comply with UL 1449 and IEEE C62.41.2.
2. Modular design with field-replaceable modules, or non-modular design.
3. Fuses, rated at 200 kA interrupting capacity.
4. Bolted compression lugs for internal wiring.
5. Integral disconnect switch.
6. Redundant suppression circuits.
7. LED indicator lights for power and protection status.
8. Audible alarm, with silencing switch, to indicate when protection has failed.
9. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
10. Four-digit transient-event counter.

B. Surge Current per Phase: Minimum 120kA per phase.

2.3 ENCLOSURES

A. Enclosures: NEMA 1.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Factory-installed SPD: Switchgear, switchboard, or panelboard manufacturer shall install SPD at the factory.

C. Field-installed SPD: Contractor shall install SPD with conductors or buses between SPD and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.

1. Provide a circuit breaker as a dedicated disconnecting means for TVSS as shown on drawings.

D. Do not perform insulation resistance tests on switchgear, switchboards, panelboards, or feeders with the SPD connected. Disconnect SPD before conducting insulation resistance tests, and reconnect SPD immediately after insulation resistance tests are complete.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify that disconnecting means and feeder size and maximum length to SPD corresponds to approved shop drawings.

d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.

e. Vacuum-clean enclosure interior. Clean enclosure exterior.

f. Verify the correct operation of all sensing devices, alarms, and indicating devices.

3.3 FOLLOW-UP VERIFICATION

A. After completion of acceptance checks and tests, the Contractor shall show by demonstration in service that SPD are in good operating condition and properly performing the intended function.

3.4 INSTRUCTION

A. Provide the services of a factory-trained technician for one 2-hour training period for instructing personnel in the maintenance and operation of the SPD, on the date requested by the COR.

`---END---

SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

A. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT: Disposal of lamps.

B. Section 02 41 00, DEMOLITION: Removal and disposal of lamps and ballasts.

D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirement for seismic restraint for nonstructural components.

E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

F. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

H. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.

b. Material and construction details, include information on housing and optics system.

c. Physical dimensions and description.
d. Wiring schematic and connection diagram.
e. Installation details.
f. Energy efficiency data.
g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.
h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
i. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).
j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.

2. Manuals:
a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):
C635/C635M-22.....Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

C. Environmental Protection Agency (EPA):
40 CFR 261-21.....Identification and Listing of Hazardous Waste

D. Federal Communications Commission (FCC):

CFR Title 47, Part 15...Radio Frequency Devices

CFR Title 47, Part 18...Industrial, Scientific, and Medical Equipment

E. Illuminating Engineering Society of North America (IESNA):

LM-79-19.....Electrical and Photometric Measurements of Solid-State Lighting Products

LM-80-21.....Measuring Lumen Maintenance of LED Light Sources

LM-82-19.....Characterization of LED Light Engines and LED Lamps for Electrical and Photometric Properties as a Function of Temperature

F. Institute of Electrical and Electronic Engineers (IEEE):

C62.41-91(R1995).....Surge Voltages in Low Voltage AC Power Circuits

G. International Code Council (ICC):

IBC-21.....International Building Code

H. National Electrical Manufacturer's Association (NEMA):

C78.376-14 (R2021).....Chromaticity of Fluorescent Lamps

C82.1-04(S2021).....Lamp Ballasts – Line Frequency Fluorescent Lamp Ballasts

C82.2-02(S2021).....Method of Measurement of Fluorescent Lamp Ballasts

C82.4-17.....Lamp Ballasts - Ballasts for High-Intensity Discharge and Low-Pressure Sodium (LPS) Lamps (Multiple-Supply Type)

C82.11-17.....Lamp Ballasts - High Frequency Fluorescent Lamp Ballasts

LL 9-11.....Dimming of T8 Fluorescent Lighting Systems

SSL 1-16.....Electronic Drivers for LED Devices, Arrays, or Systems

I. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

101-21.....Life Safety Code

J. Underwriters Laboratories, Inc. (UL):

496-17.....Lampholders

542-05.....Fluorescent Lamp Starters

844-12.....Luminaires for Use in Hazardous (Classified) Locations

924-16.....Emergency Lighting and Power Equipment

935-01.....Fluorescent-Lamp Ballasts
1029-94.....High-Intensity-Discharge Lamp Ballasts
1029A-06.....Outline of Investigation for Ignitors and Related Auxiliaries for HID Lamp Ballasts
1574-04.....Standard for Safety Track Lighting Systems
1598-21.....Standard for Safety Luminaires
2108-15.....Standard for Safety Low-Voltage Lighting Systems
8750-15.....Standard for Safety Light Emitting Diode (LED) Light Sources for Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.
B. Sheet Metal:
   1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
   2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.
   3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
   4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.
C. Ballasts and lamps shall be serviceable while the fixture is in its normally installed position. Ballasts shall not be mounted to removable reflectors or wireway covers unless so specified.
D. Lamp Sockets:
   1. Fluorescent: Single slot entry type, requiring a one-quarter turn of the lamp after insertion. Lampholder contacts shall be the biting edge type.
   2. Compact Fluorescent: 4-pin.
   3. High Intensity Discharge (HID): Porcelain.
E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.

F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.

G. Metal Finishes:

1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
3. Exterior finishes shall be as shown on the drawings.

H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

I. Light Transmitting Components for Fluorescent Fixtures:

1. Shall be 100 percent virgin acrylic.
2. Flat lens panels shall have not less than 3 mm (1/8 inch) of average thickness.
3. Unless otherwise specified, lenses, reflectors, diffusers, and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction without distortion or cracking.

J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Division areas as defined in NFPA 70.

K. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures.

2.2 EMERGENCY LIGHTING UNIT

A. Complete, self-contained unit with batteries, battery charger, one or more local or remote lamp heads with lamps, under-voltage relay, and test switch.

1. Enclosure: Shall be cast aluminum. Enclosure shall be suitable for the environmental conditions in which installed.
2. Lamp Heads: Horizontally and vertically adjustable, mounted on the face of the unit, except where otherwise indicated.
3. Lamps: Shall be sealed-beam MR-16 halogen, rated not less than 12 watts at the specified DC voltage.
4. Battery: Shall be maintenance-free nickel-cadmium. Minimum normal life shall be minimum of 10 years.
5. Battery Charger: Dry-type full-wave rectifier with charging rates to maintain the battery in fully-charged condition during normal operation, and to automatically recharge the battery within 12 hours following a 1-1/2 hour continuous discharge.
6. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.3 LED EXIT LIGHT FIXTURES

A. Exit light fixtures shall meet applicable requirements of NFPA and UL.
B. Housing and door shall be die-cast aluminum.
C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.
D. Finish shall be satin or fine-grain brushed aluminum.
E. There shall be no radioactive material used in the fixtures.
F. Fixtures:
   1. Inscription panels shall be cast or stamped aluminum a minimum of 2.25 mm (0.090 inch) thick, stenciled with 150 mm (6 inch) high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass.
   2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
   3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.
G. Voltage: Multi-voltage (120 – 277V).

2.4 LED LIGHT FIXTURES

A. General:

1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
3. LED drivers shall include the following features unless otherwise indicated:
   a. Minimum efficiency: 85% at full load.
   b. Minimum Operating Ambient Temperature: -20˚ C. (-4˚ F.)
   c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
   d. Integral short circuit, open circuit, and overload protection.
   e. Power Factor: ≥ 0.95.
   f. Total Harmonic Distortion: ≤ 20%.
   g. Comply with FCC 47 CFR Part 15.
4. LED modules shall include the following features unless otherwise indicated:
   a. Comply with IES LM-79 and LM-80 requirements.
   b. Minimum CRI: 80 or higher. Minimum Color Fidelity Index (IES Rf): 80 or higher.
   c. Color temperature between 3500° - 5000°K and as specified in the drawings' LIGHTING FIXTURE SCHEDULE.
   d. Minimum Rated Life: 50,000 hours per IES L70.
   e. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

B. LED Downlights:

1. Housing, LED driver, and LED module shall be products of the same manufacturer.

C. LED Troffers:

1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
2. Housing, LED driver, and LED module shall be products of the same manufacturer.

D. LED Emergency Battery Driver:

1. Input voltage: 120-277 Volt at 60Hz.
2. Illumination time: 90 minutes.
3. Operating temperature: 0˚C to 55˚C (32˚F to 131˚F).

4. Battery: Lithium Ferro Phosphate (LIF)technology, maintenance-free, and high-temperature. Battery shall be integral with the LED Emergency Battery Driver unit.
5. Test switch: IP65 rated to protect against dust and water.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.
B. Align, mount, and level the lighting fixtures uniformly.
C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20 gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.
D. Lighting Fixture Supports:
   1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
   2. Shall maintain the fixture positions after cleaning and relamping.
   3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
   4. Hardware for recessed lighting fixtures:
      a. All fixture mounting devices connecting fixtures to the ceiling system or building structure shall have a capacity for a horizontal force of 100 percent of the fixture weight and a vertical force of 400 percent of the fixture weight.
      b. Mounting devices shall clamp the fixture to the ceiling system structure (main grid runners or fixture framing cross runners) at four points in such a manner as to resist spreading of these supporting members. Each support point device shall utilize a screw or approved hardware to "lock" the fixture housing to the ceiling system, restraining the fixture from movement in any direction relative to the ceiling. The screw (size No. 10 minimum) or approved hardware shall pass through the ceiling member (T-bar, channel or spline), or it may extend over the inside of the flange of the channel (or spline) that faces away from the fixture, in a manner that prevents any fixture movement.

c. In addition to the above, the following is required for fixtures exceeding 9 kg (20 pounds) in weight.
   1) Where fixtures mounted in ASTM Standard C635 "Intermediate Duty" and "Heavy Duty" ceilings and weigh between 9 kg and 25 kg (20 pounds and 56 pounds), provide two 12 gauge safety hangers hung slack between diagonal corners of the fixture and the building structure.
   2) Where fixtures weigh over 25 kg (56 pounds), they shall be independently supported from the building structure by approved hangers. Two-way angular bracing of hangers shall be provided to prevent lateral motion.

d. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.

7. Surface mounted lighting fixtures:
   a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum 6 mm (1/4 inch) bolt, secured to main ceiling runners and/or secured to cross runners. Non-turning studs may be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12 gauge safety hangers. Studs or bolts securing fixtures weighing in excess of 25 kg (56 pounds) shall be supported directly from the building structure.
   b. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
   c. Fixtures less than 6.8 kg (15 pounds) in weight and occupying less than 3715 sq cm (two square feet) of ceiling area may, when designed for the purpose, be supported directly from the outlet box when all the following conditions are met.
      1) Screws attaching the fixture to the outlet box pass through round holes (not key-hole slots) in the fixture body.
      2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.
      3) The outlet box is supported vertically from the building structure.

d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.

8. Single or double pendant-mounted lighting fixtures:
   a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.
9. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.

E. Furnish and install the new lamps as specified for all lighting fixtures installed under this project, and for all existing lighting fixtures reused under this project.

F. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.

G. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

H. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

I. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT, and Section 02 41 00, DEMOLITION.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform the following:
   1. Visual Inspection:
      a. Verify proper operation by operating the lighting controls.
      b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.

2. Electrical tests:
   a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the COR. Observe for visually detectable flicker over full dimming range, and replace defective components at no cost to the Government.
   b. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless specifically recommended otherwise by the lamp manufacturer. Burn-in dimmed fluorescent and compact fluorescent lamps for at least 100 hours at full voltage, unless specifically recommended otherwise by the lamp manufacturer. Replace any lamps and ballasts which fail during burn-in.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

---END---

SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section includes common requirements to communications installations and applies to all sections of Division 27 and Division 28.

B. Provide completely functioning communications systems.

C. Comply with VAAR 852.236.91 and FAR clause 52.236-21 in circumstance of a need for additional detail or conflict between drawings, specifications, reference standards or code.

1.2 REFERENCES

A. Abbreviations and Acronyms

1. Refer to http://www.cfm.va.gov/til/sdetail.asp for Division 00, ARCHITECTURAL ABBREVIATIONS.

2. Additional Abbreviations and Acronyms:

A	Ampere
AC	Alternating Current
AE	Architect and Engineer
AFF	Above Finished Floor
AHJ	Authority Having Jurisdiction
ANSI	American National Standards Institute
AWG	American Wire Gauge (refer to STP and UTP)
AWS	Advanced Wireless Services
BCT	Bonding Conductor for Telecommunications (also Telecommunications Bonding Conductor (TBC))
BDA	Bi-Directional Amplifier
BICSI	Building Industry Consulting Service International
BIM	Building Information Modeling
BOM	Bill of Materials
BTU	British Thermal Units
BUCR	Back-up Computer Room
BTS	Base Transceiver Station
CAD	AutoCAD
CBOPC	Community Based Out Patient Clinic

CBC	Coupled Bonding Conductor
CBOC	Community Based Out Patient Clinic (refer to CBOPC, OPC, VAMC)
CCS	TIP's Cross Connection System (refer to VCCS and HCCS)
CFE	Contractor Furnished Equipment
CFM	US Department of Veterans Affairs Office of Construction and Facilities Management
CFR	Consolidated Federal Regulations
CIO	Communication Information Officer (Facility, VISN or Region)
cm	Centimeters
CO	Central Office
COR	Contracting Officer Representative
CPU	Central Processing Unit
CSU	Customer Service Unit
CUP	Conditional Use Permit(s) – Federal/GSA for VA
dB	Decibel
dBm	Decibel Measured
dBmV	Decibel per milli-Volt
DC	Direct Current
DEA	United States Drug Enforcement Administration
DSU	Data Service Unit
EBC	Equipment Bonding Conductor
ECC	Engineering Control Center (refer to DCR, EMCR)
EDGE	Enhanced Data (Rates) for GSM Evolution
EDM	Electrical Design Manual
EMCR	Emergency Management Control Room (refer to DCR, ECC)
EMI	Electromagnetic Interference (refer to RFI)
EMS	Emergency Medical Service
EMT	Electrical Metallic Tubing or thin wall conduit
ENTR	Utilities Entrance Location (refer to DEMARC, POTS, LEC)

EPBX	Electronic Digital Private Branch Exchange
ESR	Vendor's Engineering Service Report
FA	Fire Alarm
FAR	Federal Acquisition Regulations in Chapter 1 of Title 48 of Code of Federal Regulations
FMS	VA's Headquarters or Medical Center Facility's Management Service
FR	Frequency (refer to RF)
FTS	Federal Telephone Service
GFE	Government Furnished Equipment
GPS	Global Positioning System
GRC	Galvanized Rigid Metal Conduit
GSM	Global System (Station) for Mobile
HCCS	TIP's Horizontal Cross Connection System (refer to CCS & VCCS)
HDPE	High Density Polyethylene Conduit
HDTV	Advanced Television Standards Committee High-Definition Digital Television
HEC	Head End Cabinets(refer to HEIC, PA)
HEIC	Head End Interface Cabinets(refer to HEC, PA)
HF	High Frequency (Radio Band; Re FR, RF, VHF & UHF)
HSPA	High Speed Packet Access
HZ	Hertz
IBT	Intersystem Bonding Termination (NEC 250.94)
IC	Intercom
ICRA	Infectious Control Risk Assessment
IDEN	Integrated Digital Enhanced Network
IDC	Insulation Displacement Contact
IDF	Intermediate Distribution Frame
ILSM	Interim Life Safety Measures
IMC	Rigid Intermediate Steel Conduit
IRM	Department of Veterans Affairs Office of Information Resources Management

ISDN	Integrated Services Digital Network
ISM	Industrial, Scientific, Medical
IWS	Intra-Building Wireless System
LAN	Local Area Network
LBS	Location Based Services, Leased Based Systems
LEC	Local Exchange Carrier (refer to DEMARC, PBX & POTS)
LED	Light Emitting Diode
LMR	Land Mobile Radio
LTE	Long Term Evolution, or 4G Standard for Wireless Data Communications Technology
M	Meter
MAS	Medical Administration Service
MATV	Master Antenna Television
MCR	Main Computer Room
MCOR	Main Computer Operators Room
MDF	Main Distribution Frame
MH	Manholes or Maintenance Holes
MHz	Megaherts (10^6 Hz)
mm	Millimeter
MOU	Memorandum of Understanding
MW	Microwave (RF Band, Equipment or Services)
NID	Network Interface Device (refer to DEMARC)
NEC	National Electric Code
NOR	Network Operations Room
NRTL	OSHA Nationally Recognized Testing Laboratory
NS	Nurse Stations
NTIA	U.S. Department of Commerce National Telecommunications and Information Administration
OEM	Original Equipment Manufacturer
OI&T	Office of Information and Technology
OPC	VA’s Outpatient Clinic (refer to CBOC, VAMC)
OSH	Department of Veterans Affairs Office of Occupational Safety and Health

OSHA	United States Department of Labor Occupational Safety and Health Administration
OTDR	Optical Time-Domain Reflectometer
PA	Public Address System (refer to HE, HEIC, RPEC)
PBX	Private Branch Exchange (refer to DEMARC, LEC, POTS)
PCR	Police Control Room (refer to SPCC, could be designated SCC)
PCS	Personal Communications Service (refer to UPCS)
PE	Professional Engineer
PM	Project Manager
PoE	Power over Ethernet
POTS	Plain Old Telephone Service (refer to DEMARC, LEC, PBX)
PSTN	Public Switched Telephone Network
PSRAS	Public Safety Radio Amplification Systems
PTS	Pay Telephone Station
PVC	Poly-Vinyl Chloride
PWR	Power (in Watts)
RAN	Radio Access Network
RBB	Rack Bonding Busbar
RE	Resident Engineer or Senior Resident Engineer
RF	Radio Frequency (refer to FR)
RFI	Radio Frequency Interference (refer to EMI)
RFID	RF Identification (Equipment, System or Personnel)
RMC	Rigid Metal Conduit
RMU	Rack Mounting Unit
RPEC	Radio Paging Equipment Cabinets(refer to HEC, HEIC, PA)
RTLS	Real Time Location Service or System
RUS	Rural Utilities Service
SCC	Security Control Console (refer to PCR, SPCC)
SMCS	Spectrum Management and Communications Security (COMSEC)

SFO	Solicitation for Offers
SME	Subject Matter Experts (refer to AHJ)
SMR	Specialized Mobile Radio
SMS	Security Management System
SNMP	Simple Network Management Protocol
SPCC	Security Police Control Center (refer to PCR, SMS)
STP	Shielded Balanced Twisted Pair (refer to UTP)
STR	Stacked Telecommunications Room
TAC	VA's Technology Acquisition Center, Austin, Texas
TCO	Telecommunications Outlet
TER	Telephone Equipment Room
TGB	Telecommunications Grounding Busbar (also Secondary Bonding Busbar (SBB))
TIP	Telecommunications Infrastructure Plant
TMGB	Telecommunications Main Grounding Busbar (also Primary Bonding Busbar (PBB))
TMS	Traffic Management System
TOR	Telephone Operators Room
TP	Balanced Twisted Pair (refer to STP and UTP)
TR	Telecommunications Room (refer to STR)
TWP	Twisted Pair
UHF	Ultra High Frequency (Radio)
UMTS	Universal Mobile Telecommunications System
UPCS	Unlicensed Personal Communications Service (refer to PCS)
UPS	Uninterruptible Power Supply
USC	United States Code
UTP	Unshielded Balanced Twisted Pair (refer to TP and STP)
UV	Ultraviolet
V	Volts
VAAR	Veterans Affairs Acquisition Regulation
VACO	Veterans Affairs Central Office

VAMC	VA Medical Center (refer to CBOC, OPC, VACO)
VCCS	TIP's Vertical Cross Connection System (refer to CCS and HCCS)
VHF	Very High Frequency (Radio)
VISN	Veterans Integrated Services Network (refers to geographical region)
VSWR	Voltage Standing Wave Radio
W	Watts
WEB	World Electronic Broadcast
WiMAX	Worldwide Interoperability (for MW Access)
WI-FI	Wireless Fidelity
WMTS	Wireless Medical Telemetry Service
WSP	Wireless Service Providers

B. Definitions:

1. Access Floor: Pathway system of removable floor panels supported on adjustable pedestals to allow cable placement in area below.
2. BNC Connector (BNC): United States Military Standard MIL-C-39012/21 bayonet-type coaxial connector with quick twist mating/unmating, and two lugs preventing accidental disconnection from pulling forces on cable.
3. Bond: Permanent joining of metallic parts to form an electrically conductive path to ensure electrical continuity and capacity to safely conduct any currents likely to be imposed to earth ground.
4. Bundled Microducts: All forms of jacketed microducts.
5. Conduit: Includes all raceway types specified.
6. Conveniently Accessible: Capable of being reached without use of ladders, or without climbing or crawling under or over obstacles such as, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.
7. Distributed (in house) Antenna System (DAS): An Emergency Radio Communications System installed for Emergency Responder (or first responders and Government personnel) use while inside facility to maintain contact with each respective control point; refer to Section 27 53 19, DISTRIBUTED RADIO ANTENNA (WITHIN BUILDING) EQUIPMENT AND SYSTEMS.

8. DEMARC, Extended DMARC or ENTR: Service provider's main point of demarcation owned by LEC or service provider and establishes a physical point where service provider's responsibilities for service and maintenance end. This point is called NID, in data networks.
9. Effectively Grounded: Intentionally bonded to earth through connections of low impedance having current carrying capacity to prevent buildup of currents and voltages resulting in hazard to equipment or persons.
10. Electrical Supervision: Analyzing a system’s function and components (i.e. cable breaks / shorts, inoperative stations, lights, LEDs and states of change, from primary to backup) on a 24/7/365 basis; provide aural and visual emergency notification signals to minimum two remote designated or accepted monitoring stations.
11. Electrostatic Interference (ESI) or Electrostatic Discharge Interference: Refer to EMI and RFI.
12. Emergency Call Systems: Wall units (in parking garages and stairwells) and pedestal mounts (in parking lots) typically provided with a strobe, camera and two-way audio communication functions.
13. Project 25 (2014) (P25 (TIA-102 Series)): Set of standards for local, state and Federal public safety organizations and agencies digital LMR services. P25 is applicable to LMR equipment authorized or licensed under the US Department of Commerce National Telecommunications and Information Administration or FCC rules and regulations, and is a required standard capability for all LMR equipment and systems.
14. Grounding Electrode Conductor: (GEC) Conductor connected to earth grounding electrode.
15. Grounding Electrode System: Electrodes through which an effective connection to earth is established, including supplementary, communications system grounding electrodes and GEC.
16. Grounding Equalizer or Backbone Bonding Conductor (BBC): Conductor that interconnects elements of telecommunications grounding infrastructure.
17. Head End (HE): Equipment, hardware and software, or a master facility at originating point in a communications system designed for centralized communications control, signal processing, and distribution that acts as a common point of connection between equipment and devices connected to a network of interconnected

equipment, possessing greatest authority for allowing information to be exchanged, with whom other equipment is subordinate.

18. Microducts: All forms of air blown fiber pathways.
19. Ohm: A unit of restive measurement.
20. Received Signal Strength Indication (RSSI): A measurement of power present in a received RF signal.
21. Service Provider Demarcation Point (SPDP): Not owned by LEC or service provider, but designated by Government as point within facility considered the DEMARC.
22. Sound (SND): Changing air pressure to audible signals over given time span.
23. System: Specific hardware, firmware, and software, functioning together as a unit, performing task for which it was designed.
24. Telecommunications Bonding Backbone (TBB): Conductors of appropriate size (minimum 53.49 mm2 [1/0 AWG]) stranded copper wire, that connect to Grounding Electrode System and route to telecommunications main grounding busbar (TMGB) and circulate to interconnect various TGBs and other locations shown on drawings.
25. Voice over Internet Protocol (VoIP): A telephone system in which voice signals are converted to packets and transmitted over LAN network using Transmission Control Protocol (TCP)/Internet Protocol (IP). VA'S VoIP is not listed or coded for life and public safety, critical, emergency or other protection functions. When VoIP system or equipment is provided instead of PBX system or equipment, each TR (STR) and DEMARC requires increased AC power provided to compensate for loss of PBX's telephone instrument line power; and, to compensate for absence of PBX's UPS capability.
26. Wide Area Network (WAN): A digital network that transcends localized LANs within a given geographic location. VA'S WAN/LAN is not nationally listed or coded for life and public safety, critical, emergency or other safety functions.

1.3 APPLICABLE PUBLICATIONS

A. Applicability of Standards: Unless documents include more stringent requirements, applicable construction industry standards have same force and effect as if bound or copied directly into the documents to extent referenced. Such standards are made a part of these documents by reference.

1. Each entity engaged in construction must be familiar with industry standards applicable to its construction activity.
2. Obtain standards directly from publication source, where copies of standards are needed to perform a required construction activity.

B. Government Codes, Standards and Executive Orders: Refer to http://www.cfm.va.gov/TIL/cPro.asp:

1. Federal Communications Commission, (FCC) CFR, Title 47:

Part 15	Restrictions of use for Part 15 listed RF Equipment in Safety of Life Emergency Functions and Equipment Locations
Part 47	Chapter A, Paragraphs 6.1-6.23, Access to Telecommunications Service, Telecommunications Equipment and Customer Premises Equipment
Part 58	Television Broadcast Service
Part 73	Radio and Television Broadcast Rules
Part 90	Rules and Regulations, Appendix C
Form 854	Antenna Structure Registration
Chapter XXIII	National Telecommunications and Information Administration (NTIA, P/O Commerce, Chapter XXIII) the 'Red Book'– Chapters 7, 8 & 9 compliments CFR, Title 47, FCC Part 15, RF Restriction of Use and Compliance in "Safety of Life" Functions & Locations

2. US Department of Agriculture, (Title 7, USC, Chapter 55, Sections 2201, 2202 & 2203:RUS 1755 Telecommunications Standards and Specifications for Materials, Equipment and Construction:

RUS Bull 1751F-630	Design of Aerial Cable Plants
RUS Bull 1751F-640	Design of Buried Cable Plant, Physical Considerations
RUS Bull 1751F-643	Underground Plant Design
RUS Bull 1751F-815	Electrical Protection of Outside Plants,
RUS Bull 1753F-201	Acceptance Tests of Telecommunications Plants (PC-4)
RUS Bull 1753F-401	Splicing Copper and Fiber Optic Cables (PC-2)
RUS Bull 345-50	Trunk Carrier Systems (PE-60)
RUS Bull 345-65	Shield Bonding Connectors (PE-65)
RUS Bull 345-72	Filled Splice Closures (PE-74)
RUS Bull 345-83	Gas Tube Surge Arrestors (PE-80)

3. US Department of Commerce/National Institute of Standards Technology,(NIST):

FIPS PUB 1-1	Telecommunications Information Exchange
FIPS PUB 100/1	Interface between Data Terminal Equipment (DTE) Circuit Terminating Equipment for operation with Packet Switched Networks, or Between Two DTEs, by Dedicated Circuit
FIPS PUB 140/2	Telecommunications Information Security Algorithms
FIPS PUB 143	General Purpose 37 Position Interface between DTE and Data Circuit Terminating Equipment
FIPS 160/2	Electronic Data Interchange (EDI),
FIPS 175	Federal Building Standard for Telecommunications Pathway and Spaces
FIPS 191	Guideline for the Analysis of Local Area Network Security
FIPS 197	Advanced Encryption Standard (AES)
FIPS 199	Standards for Security Categorization of Federal Information and Information Systems

4. US Department of Defense, (DoD):

MIL-STD-188-110	Interoperability and Performance Standards for Data Modems
MIL-STD-188-114	Electrical Characteristics of Digital Interface Circuits
MIL-STD-188-115	Communications Timing and Synchronizations Subsystems
MIL-C-28883	Advanced Narrowband Digital Voice Terminals
MIL-C-39012/21	Connectors, Receptacle, Electrical, Coaxial, Radio Frequency, (Series BNC (Uncabled), Socket Contact, Jam Nut Mounted, Class 2)

5. US Department of Health and Human Services:
   The Health Insurance Portability and Accountability Act of 1996 (HIPAA) Privacy, Security and Breach Notification Rules
6. US Department of Justice:
   2010 Americans with Disabilities Act Standards for Accessible Design (ADAAD).

7. US Department of Labor, (DoL) - Public Law 426-62 – CFR, Title 29, Part 1910, Chapter XVII - Occupational Safety and Health Administration (OSHA), Occupational Safety and Health Standards):

Subpart 7	Approved NRTLs; obtain a copy at https://www.osha.gov/dts/otpca/nrtl/nrtllist.html
Subpart 35	Compliance with NFPA 101, Life Safety Code
Subpart 36	Design and Construction Requirements for Exit Routes
Subpart 268	Telecommunications
Subpart 305	Wiring Methods, Components, and Equipment for General Use
Subpart 508	Americans with Disabilities Act Accessibility Guidelines; technical requirement for accessibility to buildings and facilities by individuals with disabilities

8. US Department of Transportation, (DoT):
   a. Public Law 85-625, CFR, Title 49, Part 1, Subpart C – Federal Aviation Administration (FAA):AC 110/460-ID & AC 707 / 460-2E – Advisory Circulars Standards for Construction of Antenna Towers, and 7450 and 7460-2 – Antenna Construction Registration Forms.
9. US Department of Veterans Affairs (VA): Office of Telecommunications (OI&T), MP-6, PART VIII, TELECOMMUNICATIONS, CHAPTER 5, AUDIO, RADIO AND TELEVISION (and COMSEC) COMMUNICATIONS SYSTEMS: Spectrum Management and COMSEC Service (SMCS), AHJ for:
   a. CoG, "Continuance of Government" communications guidelines and compliance.
   b. COMSEC,"VA wide coordination and control of security classified communication assets."
   c. COOP, "Continuance of Operations" emergency communications guidelines and compliance.
   d. FAA, FCC, and US Department of Commerce National Telecommunications and Information Administration, "VA wide RF Co-ordination, Compliance and Licensing."
   e. Handbook 6100 – Telecommunications: Cyber and Information Security Office of Cyber and Information Security, and Handbook 6500 – Information Security Program.

f. Low Voltage Special Communications Systems "Design, Engineering, Construction Contract Specifications and Drawings Conformity, Proof of Performance Testing, VA Compliance and Life Safety Certifications for CFM and VA Facility Low Voltage Special Communications Projects (except Fire Alarm, Telephone and Data Systems)."

g. SATCOM, "Satellite Communications" guidelines and compliance, and Security and Law Enforcement Systems – "Coordinates the Design, Engineering, Construction Contract Specifications and Drawings Conformity, Proof of Performance Testing, VA Compliance, DEA and Public Safety Certification(s) for CFM and VA Facility Security Low Voltage Special Communications and Physical Security Projects.

h. VHA's National Center for Patient Safety – Veterans Health Administration (VHA) Warning System, Failure of Medical Alarm Systems using Paging Technology to Notify Clinical Staff, July 2004.

i. VA's CEOSH, concurrence with warning identified in VA Directive 7700.

j. Wireless and Handheld Devices, "Guidelines and Compliance,"

k. Office of Security and Law Enforcement: VA Directive 0730 and Health Special Presidential Directive (HSPD)-12.

C. NRTL Standards: Refer to https://www.osha.gov/laws-regs/regulations/standardnumber/1926

1. Canadian Standards Association (CSA); same tests as presented by UL
2. Communications Certifications Laboratory (CEL); same tests as presented by UL.
3. Intertek Testing Services NA, Inc., (ITSNA), formerly Edison Testing Laboratory (ETL) same tests as presented by UL).
4. Underwriters Laboratory (UL):

1-2005	Flexible Metal Conduit
5-2011	Surface Metal Raceway and Fittings
6-2007	Rigid Metal Conduit
44-010	Thermoset-Insulated Wires and Cables
50-1995	Enclosures for Electrical Equipment
65-2010	Wired Cabinets
83-2008	Thermoplastic-Insulated Wires and Cables
96-2005	Lightning Protection Components

96A-2007	Installation Requirements for Lightning Protection Systems
360-2013	Liquid-Tight Flexible Steel Conduit
444-2008	Communications Cables
467-2013	Grounding and Bonding Equipment
486A-486B-2013	Wire Connectors
486C-2013	Splicing Wire Connectors
486D-2005	Sealed Wire Connector Systems
486E-2009	Standard for Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
493-2007	Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
497/497A/497B/497C	
497D/497E	Protectors for Paired Conductors/Communications Circuits/Data Communications and Fire Alarm Circuits/coaxial circuits/voltage protections/Antenna Lead In
510-2005	Polyvinyl Chloride, Polyethylene and Rubber Insulating Tape
514A-2013	Metallic Outlet Boxes
514B-2012	Fittings for Cable and Conduit
514C-1996	Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-2011	Schedule 40 and 80 Rigid PVC Conduit
651A-2011	Type EB and A Rigid PVC Conduit and HDPE Conduit
797-2007	Electrical Metallic Tubing
884-2011	Underfloor Raceways and Fittings
1069-2007	Hospital Signaling and Nurse Call Equipment
1242-2006	Intermediate Metal Conduit
1449-2006	Standard for Transient Voltage Surge Suppressors
1479-2003	Fire Tests of Through-Penetration Fire Stops
1480-2003	Speaker Standards for Fire Alarm, Emergency, Commercial and Professional use
1666-2007	Standard for Wire/Cable Vertical (Riser) Tray Flame Tests

1685-2007	Vertical Tray Fire Protection and Smoke Release Test for Electrical and Fiber Optic Cables
1861-2012	Communication Circuit Accessories
1863-2013	Standard for Safety, communications Circuits Accessories
1865-2007	Standard for Safety for Vertical-Tray Fire Protection and Smoke-Release Test for Electrical and Optical-Fiber Cables
2024-2011	Standard for Optical Fiber Raceways
2024-2014	Standard for Cable Routing Assemblies and Communications Raceways
2196-2001	Standard for Test of Fire Resistive Cable
60950-1 ed. 2-2014	Information Technology Equipment Safety

D. Industry Standards:

1. Advanced Television Systems Committee (ATSC):

A/53 Part 1: 2013	ATSC Digital Television Standard, Part 1, Digital Television System
A/53 Part 2: 2011	ATSC Digital Television Standard, Part 2, RF/Transmission System Characteristics
A/53 Part 3: 2013	ATSC Digital Television Standard, Part 3, Service Multiplex and Transport System Characteristics
A/53 Part 4: 2009	ATSC Digital Television Standard, Part 4, MPEG-2 Video System Characteristics
A/53 Part 5: 2014	ATSC Digital Television Standard, Part 5, AC-3 Audio System Characteristics
A/53 Part 6: 2014	ATSC digital Television Standard, Part 6, Enhanced AC-3 Audio System Characteristics

2. American Institute of Architects (AIA): 2006 Guidelines for Design & Construction of Health Care Facilities.

3. American Society of Mechanical Engineers (ASME):

A17.1 (2013)	Safety Code for Elevators and Escalators Includes Requirements for Elevators, Escalators, Dumbwaiters, Moving Walks, Material Lifts, and Dumbwaiters with Automatic Transfer Devices
17.3 (2011)	Safety Code for Existing Elevators and Escalators

17.4 (2009)	Guide for Emergency Personnel
17.5 (2011)	Elevator and Escalator Electrical Equipment

4. American Society for Testing and Materials (ASTM):

B1 (2001)	Standard Specification for Hard-Drawn Copper Wire
B8 (2004)	Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
D1557 (2012)	Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort 56,000 ft-lbf/ft3 (2,700 kN-m/m3)
D2301 (2004)	Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape
B258-02 (2008)	Standard Specification for Standard Nominal Diameters and Cross-Sectional Areas of AWG Sizes of Solid Round Wires Used as Electrical Conductors
D709-01(2007)	Standard Specification for Laminated Thermosetting Materials
D4566 (2008)	Standard Test Methods for Electrical Performance Properties of Insulations and Jackets for Telecommunications Wire and Cable

5. American Telephone and Telegraph Corporation (AT&T) - Obtain following AT&T Publications at https://ebiznet.sbc.com/sbcnebs/

ATT-TP-76200 (2013)	Network Equipment and Power Grounding, Environmental, and Physical Design Requirements
ATT-TP-76300(2012)	Merged AT&T Affiliate Companies Installation Requirements
ATT-TP-76305 (2013)	Common Systems Cable and Wire Installation and Removal Requirements - Cable Racks and Raceways
ATT-TP-76306 (2009)	Electrostatic Discharge Control
ATT-TP-76400 (2012)	Detail Engineering Requirements
ATT-TP-76402 (2013)	AT&T Raised Access Floor Engineering and Installation Requirements
ATT-TP-76405 (2011)	Technical Requirements for Supplemental Cooling Systems in Network Equipment Environments

ATT-TP-76416 (2011) Grounding and Bonding Requirements for Network Facilities
ATT-TP-76440 (2005) Ethernet Specification
ATT-TP-76450 (2013) Common Systems Equipment Interconnection Standards for AT&T Network Equipment Spaces
ATT-TP-76461 (2008) Fiber Optic Cleaning
ATT-TP-76900 (2010) AT&T Installation Testing Requirement
ATT-TP-76911 (1999) AT&T LEC Technical Publication Notice

6. British Standards Institution (BSI):
BS EN 50109-2 Hand Crimping Tools - Tools for The Crimp Termination of Electric Cables and Wires for Low Frequency and Radio Frequency Applications – All Parts & Sections. October 1997

7. Building Industry Consulting Service International(BICSI):
ANSI/BICSI 002-2011 Data Center Design and Implementation Best Practices
ANSI/BICSI 004-2012 Information Technology Systems Design and Implementation Best Practices for Healthcare Institutions and Facilities
ANSI/NECA/BICSI 568-2006 Standard for Installing Commercial Building Telecommunications Cabling
NECA/BICSI 607-2011 Standard for Telecommunications Bonding and Grounding Planning and Installation Methods for Commercial Buildings
ANSI/BICSI 005-2013 Electronic Safety and Security (ESS) System Design and Implementation Best Practices

8. Electronic Components Assemblies and Materials Association,(ECA).
ECA EIA/RS-270 (1973)Tools, Crimping, Solderless Wiring Devices – Recommended Procedures for User Certification
EIA/ECA 310-E (2005) Cabinets, and Associated Equipment

9. Facility Guidelines Institute: 2010 Guidelines for Design and Construction of Health Care Facilities.

10. Insulated Cable Engineers Association (ICEA):
ANSI/ICEA S-80-576-2002 Category 1 & 2 Individually Unshielded Twisted-Pair Indoor Cables for Use in Communications Wiring Systems

ANSI/ICEA S-84-608-2010	Telecommunications Cable, Filled Polyolefin Insulated Copper Conductor, S-87-640(2011) Optical Fiber Outside Plant Communications Cable
ANSI/ICEA S-90-661-2012	Category 3, 5, & 5e Individually Unshielded Twisted-Pair Indoor Cable for Use in General Purpose and LAN Communication Wiring Systems
S-98-688 (2012)	Broadband Twisted Pair Cable Aircore, Polyolefin Insulated, Copper Conductors
S-99-689 (2012)	Broadband Twisted Pair Cable Filled, Polyolefin Insulated, Copper Conductors
ICEA S-102-700 (2004)	Category 6 Individually Unshielded Twisted Pair Indoor Cables (With or Without an Overall Shield) for use in Communications Wiring Systems Technical Requirements

11. Institute of Electrical and Electronics Engineers (IEEE):

ISSN 0739-5175	March-April 2008 Engineering in Medicine and Biology Magazine, IEEE (Volume: 27, Issue:2) Medical Grade-Mission Critical-Wireless Networks
IEEE C2-2012	National Electrical Safety Code (NESC)
C62.41.2-2002/ Cor 1-2012 IEEE	Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits 4)
C62.45-2002	IEEE Recommended Practice on Surge Testing for Equipment Connected to Low-Voltage (1000 V and Less) AC Power Circuits
81-2012 IEEE	Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Grounding System
100-1992	IEEE the New IEEE Standards Dictionary of Electrical and Electronics Terms
602-2007	IEEE Recommended Practice for Electric Systems in Health Care Facilities

1100-2005	IEEE Recommended Practice for Powering and Grounding Electronic Equipment

12. International Code Council:

AC193 (2014)	Mechanical Anchors in Concrete Elements

13. International Organization for Standardization (ISO):

ISO/TR 21730 (2007)	Use of Mobile Wireless Communication and Computing Technology in Healthcare Facilities - Recommendations for Electromagnetic Compatibility (Management of Unintentional Electromagnetic Interference) with Medical Devices

14. National Electrical Manufacturers Association (NEMA):

NEMA 250 (2008)	Enclosures for Electrical Equipment (1,000V Maximum)
ANSI C62.61 (1993)	American National Standard for Gas Tube Surge Arresters on Wire Line Telephone Circuits
ANSI/NEMA FB 1 (2012)	Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing EMT) and Cable
ANSI/NEMA OS 1 (2009)	Sheet-Steel Outlet Boxes, Device Boxes, Covers, and Box Supports
NEMA SB 19 (R2007)	NEMA Installation Guide for Nurse Call Systems
TC 3 (2004)	Polyvinyl Chloride (PVC) Fittings for Use with Rigid PVC Conduit and Tubing
NEMA VE 2 (2006)	Cable Tray Installation Guidelines

15. National Fire Protection Association (NFPA):

70E-2015	Standard for Electrical Safety in the Workplace
70-2014	National Electrical Code (NEC)
72-2013	National Fire Alarm Code
75-2013	Standard for the Fire Protection of Information Technological Equipment
76-2012	Recommended Practice for the Fire Protection of Telecommunications Facilities
77-2014	Recommended Practice on Static Electricity
90A-2015	Standard for the Installation of Air Conditioning and Ventilating Systems
99-2015	Health Care Facilities Code
101-2015	Life Safety Code

241	Safeguarding construction, alternation and Demolition Operations
255-2006	Standard Method of Test of Surface Burning Characteristics of Building Materials
262 - 2011	Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces
780-2014	Standard for the Installation of Lightning Protection Systems
1221-2013	Standard for the Installation, Maintenance, and Use of Emergency Services Communications Systems
5000-2015	Building Construction and Safety Code

16. Society for Protective Coatings (SSPC):
    SSPC SP 6/NACE No.3 (2007) Commercial Blast Cleaning
17. Society of Cable Telecommunications Engineers (SCTE):

ANSI/SCTE 15 2006	Specification for Trunk, Feeder and Distribution Coaxial Cable

18. Telecommunications Industry Association (TIA):

TIA-120 Series	Telecommunications Land Mobile communications (APCO/Project 25) (January 2014)
TIA TSB-140	Additional Guidelines for Field-Testing Length, Loss and Polarity of Optical Fiber Cabling Systems (2004)
TIA-155	Guidelines for the Assessment and Mitigation of Installed Category 6 Cabling to Support 10GBASE-T (2010)
TIA TSB-162-A	Telecommunications Cabling Guidelines for Wireless Access Points (2013)
TIA-222-G	Structural Standard for Antenna Supporting Structures and Antennas (2014)
TIA/EIA-423-B	Electrical Characteristics of Unbalanced Voltage Digital Interface Circuits (2012)
TIA-455-C	General Requirements for Standard Test Procedures for Optical Fibers, Cables, Transducers, Sensors, Connecting and Terminating Devices, and other Fiber Optic Components (August 2014)

TIA-455-53-A	FOTP-53 Attenuation by Substitution Measurements for Multimode Graded-Index Optical Fibers in Fiber Assemblies (Long Length) (September 2001)
TIA-455-61-A	FOTP-61 Measurement of Fiber of Cable Attenuation Using an OTDR (July 2003)
TIA-472D000-B	Fiber Optic Communications Cable for Outside Plant Use (July 2007)
ANSI/TIA-492-B	62.5-µ Core Diameter/125-um Cladding Diameter Class 1a Graded-Index Multimode Optical Fibers (November 2009)
ANSI/TIA-492AAAB-A	50-um Core Diameter/125-um Cladding Diameter Class IA Graded-Index Multimode Optically Optimized American Standard Fibers (November 2009
TIA-492CAAA	Detail Specification for Class IVa Dispersion-Unshifted Single-Mode Optical Fibers (September 2002)
TIA-492E000	Sectional Specification for Class IVd Nonzero-Dispersion Single-Mode Optical Fibers for the 1,550 nm Window (September 2002)
TIA-526-7-B	Measurement of Optical Power Loss of Installed Single-Mode Fiber Cable Plant – OFSTP-7 (December 2008)
TIA-526.14-A	Optical Power Loss Measurements of Installed Multimode Fiber Cable Plant – SFSTP-14 (August 1998)
TIA-568	Revision/Edition: C Commercial Building Telecommunications Cabling Standard Set: (TIA-568-C.0-2 Generic Telecommunications Cabling for Customer Premises (2012), TIA-568-C.1-1 Commercial Building Telecommunications Cabling Standard Part 1: General Requirements (2012), TIA-568-C.2 Commercial Building Telecommunications Cabling Standard—Part 2: Balanced Twisted Pair Cabling Components (2009), TIA-568-C.3-1 Optical Fiber Cabling Components Standard, (2011) AND TIA-568-C.4

	Broadband Coaxial Cabling and Components Standard (2011) with addendums and erratas
TIA-569	Revision/Edition C Telecommunications Pathways and Spaces (March 2013)
TIA-574	Position Non-Synchronous Interface between Data Terminal equipment and Data Circuit Terminating Equipment Employing Serial Binary Interchange (May 2003)
TIA/EIA-590-A	Standard for Physical Location and Protection of Below Ground Fiber Optic Cable Plant (July 2001)
TIA-598-D	Optical Fiber Cable Color Coding (January 2005)
TIA-604-10-B	Fiber Optic Connector Intermateablility Standard (August 2008)
ANSI/TIA-606-B	Administration Standard for Telecommunications Infrastructure (2012)
TIA-607-B	Generic Telecommunications Bonding and Grounding (Earthing) For Customer Premises (January 2013)
TIA-613	High Speed Serial Interface for Data Terminal Equipment and Data Circuit Terminal Equipment (September 2005)
ANSI/TIA-758-B	Customer-owned Outside Plant Telecommunications Infrastructure Standard (April 2012)
ANSI/TIA-854	A Full Duplex Ethernet Specification for 1000 Mb/s (1000BASE-TX) Operating over Category 6 Balanced Twisted-Pair Cabling (2001)
ANSI/TIA-862-A	Building Automation Systems Cabling Standard (April 2011)
TIA-942-A	Telecommunications Infrastructure Standard for Data Centers (March 2014)
TIA-1152	Requirements for Field Testing Instruments and Measurements for Balanced Twisted Pair Cabling (September 2009)
TIA-1179	Healthcare Facility Telecommunications Infrastructure Standard (July 2010)

1.4 SINGULAR NUMBER

A. Where any device or part of equipment is referred in singular number (such as " rack"), reference applies to as many such devices as are required to complete installation.

1.5 RELATED WORK

A. Specification Order of Precedence: FAR Clause 52.236-21, VAAR Clause 852.236-71.

1. Field Cutting and Patching: Section 09 91 00, PAINTING.
2. Additional submittal requirements: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
3. Availability and source of references and standards specified in applicable publications: Section 01 42 19, REFERENCE STANDARDS.
4. Control of environmental pollution and damage for air, water, and land resources: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
5. Requirements for non-hazardous building construction and demolition waste: Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
6. General requirements and procedures to comply with various federal mandates and U.S. Department of Veterans Affairs (VA) policies for sustainable design: Section 01 81 13,SUSTAINABLE DESIGN REQUIREMENTS.
7. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction: Section 07 84 00, FIRESTOPPING.
8. Sealant and caulking materials and their application: Section 07 92 00, JOINT SEALANTS.
9. General electrical requirements that are common to more than one section of Division 26: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
10. Electrical conductors and cables in electrical systems rated 600 V and below: Section 26 05 21, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
11. Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
12. Conduit and boxes: Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS.
13. Wiring devices: Section 26 27 26, WIRING DEVICES.

14. Underground ducts, raceways, precast manholes and pull boxes: Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.
15. Lightning protection: Section 26 41 00, FACILITY LIGHTNING PROTECTION.
16. General requirements common to more than one section in Division 28: Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.
17. Conductors and cables for electronic safety and security systems: Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY.
18. Low impedance path to ground for electronic safety and security system ground fault currents: Section 28 05 26, GROUNDING AND BONDING FOR SECURITY SYSTEMS.
19. Conduits and partitioned telecommunications raceways for Electronic Safety and Security systems: Section 28 05 28.33, CONDUITS AND BACK BOXES FOR ELECTRONIC SAFETY AND SECURITY.
20. Physical Access Control System field-installed controllers connected by data transmission network: Section 28 13 00, PHYSICAL ACCESS DETECTION.
21. Detection and screening systems: Section 28 13 53, SECURITY ACCESS DETECTION.
22. Intrusion sensors and detection devices, and communication links to perform monitoring, alarm, and control functions: Section 28 16 11, INTRUSION DETECTION EQUIPMENT AND SYSTEMS.
23. Video surveillance system cameras, data transmission wiring, and control stations with associated equipment: Section 28 23 00, VIDEO SURVEILLANCE EQUIPMENT AND SYSTEMS.
24. Duress-panic alarms, emergency phones or call boxes, intercom systems, data transmission wiring and associated equipment: Section 28 26 00, ELECTRONIC PERSONAL PROTECTION EQUIPMENT AND SYSTEMS.
25. Alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring: Section 28 31 00, FIRE DETECTION AND ALARM.
26. Emergency Call telephones, intercom systems, with blue strobe light and equipment: Section 28 52 31, SECURITY EMERGENCY CALL/DURESS ALARM/COMMUNICATIONS SYSTEM AND EQUIPMENT.

1.6 ADMINISTRATIVE REQUIREMENTS

A. Assign a single communications project manager to serve as point of contact for Government, contractor, and design professional.

B. Be proactive in scheduling work.

1. Use of premises is restricted at times directed by COR.
2. Movement of materials: Unload materials and equipment delivered to site. Pay costs for rigging, hoisting, lowering and moving equipment on and around site, in building or on roof.
3. Coordinate installation of required supporting devices and sleeves to be set in poured-in-place concrete and other structural components, as they are constructed.
4. Sequence, coordinate, and integrate installations of materials and equipment for efficient flow of Work.
5. Coordinate connection of materials, equipment, and systems with exterior underground and overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies; provide required connection for each service.
6. Initiate and maintain discussion regarding schedule for ceiling construction and install cables to meet that schedule.

C. Contact the Office of Telecommunications, Special Communications Team (005OP2H3) (202)461-5310 to have a Government-accepted Telecommunications COR assigned to project for telecommunications review, equipment and system approval and coordination with other VA personnel.

D. Communications Project Manager Responsibilities:

1. Assume responsibility for overall telecommunications system integration and coordination of work among trades, subcontractors, and authorized system installers.
2. Coordinate with related work indicated on drawings or specified.
3. Manage work related to telecommunications system installation in a manner approved by manufacturer.

1.7 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Provide parts list including quantity of spare parts.

C. Provide manufacturer product information. Government reserves the right to require a list of installations where products have been in operation.

D. Provide Source Quality Control Submittal:

1. Submit written certification from OEM indicating that proposed supervisor of installation and proposed provider of warranty maintenance are authorized representatives of OEM. Include individual's legal name, contact information and OEM credentials in certification.
2. Submit written certification from OEM that wiring and connection diagrams meet Government Life Safety Guidelines, NFPA, NEC, NRTL, these specifications, and Joint Commission requirements and instructions, requirements, recommendations, and guidance set forth by OEM for the proper performance of system.
3. Pre-acceptance Certification: Certification in accordance with procedure outlined in Section 01 00 00, GENERAL REQUIREMENTS and specific Division 27 qualification documentation.

E. Installer Qualifications: Submit three installations of similar size and complexity furnished and installed by installer; include:

1. Installation location and name.
2. Owner’s name and contact information including, address, telephone and email.
3. Date of project start and date of final acceptance.
4. System project number.
5. Three paragraph description of each system related to this project; include function, operation, and installation.

F. Provide delegated design submittals (e.g. seismic support design).

G. Submittals are required for all equipment anchors and supports. Include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or conduit. Anchors and supports to resist seismic load based on seismic design categories per section 4.0 of VA seismic design requirements H-18-8 dated August, 2013.

H. Test Equipment List:

1. Supply test equipment of accuracy better than parameters to be tested.
2. Submit test equipment list including make and model number:

a. ANSI/TIA-1152 Level IV twisted pair cabling test instrument.
b. Fiber optic insertion loss power meter with light source.
c. Optical time domain reflectometer (OTDR).
d. Volt-Ohm meter.
e. Digital camera.

3. Supply only test equipment with a calibration tag from Government-accepted calibration service dated not more than 12 months prior to test.
4. Provide sample test and evaluation reports.

I. Submittal Drawings:

1. Telecommunications Space Plans/Elevations: Provide enlarged floor plans of telecommunication spaces indicating layout of equipment and devices, including receptacles and grounding provisions. Submit detailed plan views and elevations of telecommunication spaces showing racks, termination blocks, and cable paths. Include following rooms:
a. Telecommunications rooms.
b. Building Entrance Facility/Demarcation rooms.
c. Server rooms/Data Center.
d. Equipment rooms.
e. Antenna Head End rooms.
2. Logical Drawings: Provide logical riser or schematic drawings for all systems.
a. Provide riser diagrams systems and interconnection drawings for equipment assemblies; show termination points and identify wiring connections.
3. Access Panel Schedule on Submittal Drawings: Coordinate and prepare a location, size, and function schedule of access panels required to fully service equipment.

J. Provide sustainable design submittals.

K. Furnish electronic certified test reports to COR prior to final inspection and not more than 90 days after completion of tests.

1.8 CLOSEOUT SUBMITTALS

A. Provide following closeout submittals prior to project closeout date:

1. Warranty certificate.
2. Evidence of compliance with requirements such as low voltage certificate of inspection.
3. Project record documents.

4. Instruction manuals and software that are a part of system.

B. Maintenance and Operation Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
   1. Prepare a manual for each system and equipment specified.
   2. Furnish on portable storage drive in PDF format or equivalent accepted by COR.
   3. Furnish complete manual as specified in specification section, fifteen days prior to performance of systems or equipment test.
   4. Furnish remaining manuals prior to final completion.
   5. Identify storage drive "MAINTENANCE AND OPERATION MANUAL" and system name.
   6. Include name, contact information and emergency service numbers of each subcontractor installing system or equipment and local representatives for system or equipment.
   7. Provide a Table of Contents and assemble files to conform to Table of Contents.
   8. Operation and Maintenance Data includes:
      a. Approved shop drawing for each item of equipment.
      b. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of equipment.
      c. A control sequence describing start-up, operation, and shutdown.
      d. Description of function of each principal item of equipment.
      e. Installation and maintenance instructions.
      f. Safety precautions.
      g. Diagrams and illustrations.
      h. Test Results and testing methods.
      i. Performance data.
      j. Pictorial "exploded" parts list with part numbers. Emphasis to be placed on use of special tools and instruments. Indicate sources of supply, recommended spare parts, and name of servicing organization.
      k. Warranty documentation indicating end date and equipment protected under warranty.
      l. Appendix; list qualified permanent servicing organizations for support of equipment, including addresses and certified personnel qualifications.

C. Record Wiring Diagrams:

1. Red Line Drawings: Keep one E size 91.44 cm x 121.92 cm (36 inches x 48 inches) set of floor plans, on site during work hours, showing installation progress marked and backbone cable labels noted. Make these drawings available for examination during construction meetings or field inspections.
2. General Drawing Specifications: Detail and elevation drawings to be D size 61 cm x 91.44 cm (24 inches x 36 inches) with a minimum scale of 0.635 cm = 30.48 cm (1/4 inch = 12 inches). ER, TR and other enlarged detail floor plan drawings to be D size 61 cm x 91.44 cm (24" x 36") with a minimum scale of 0.635 cm = 30.48 cm (1/4 inch = 12 inches). Building composite floor plan drawings to be D size 61 cm x 91.44 cm (24 inches x 36 inches) with a minimum scale of 3.175 mm = 30.48 cm (1/8 inch = 1' 0 inch).
3. Building Composite Floor Plans: Provide building floor plans showing work area outlet locations and configuration, types of jacks, distance for each cable, and cable routing locations.
4. Floor plans to include:
   a. Final room numbers and actual backbone cabling and pathway locations and labeling.
   b. Inputs and outputs of equipment identified according to labels installed on cables and equipment
   c. Device locations with labels.
   d. Conduit.
   e. Head-end equipment.
   f. Wiring diagram.
   g. Labeling and administration documentation.
5. Submit Record Wiring Diagrams within five business days after final cable testing.
6. Deliver Record Wiring Diagrams as CAD files in .dwg and .rvt formats as determined by COR.
7. Deliver four complete sets of electronic record wiring diagrams to COR on portable storage drive.

D. Service Qualifications: Submit name and contact information of service organizations providing service to this installation within four hours of receipt of notification service is needed.

1.9 MAINTENANCE MATERIAL SUBMITTALS

A. After approval and prior to installation, furnish COR with the following:

1. A 300 mm (12 inch) length of each type and size of wire and cable along with tag from coils of reels from which samples were taken.
2. One coupling, bushing and termination fitting for each type of conduit.
3. Samples of each hanger, clamp and supports for conduit and pathways.
4. Duct sealing compound.

1.10 QUALITY ASSURANCE

A. Manufacturer’s Qualifications: Manufacturer must produce, as a principal product, the equipment and material specified for this project, and have manufactured item for at least three years.

B. Product and System Qualification:
   1. OEM must have three installations of equipment submitted presently in operation of similar size and type as this project, that have continuously operated for a minimum of three years.
   2. Government reserves the right to require a list of installations where products have been in operation before approval.
   3. Authorized representative of OEM must be responsible for design, satisfactory operation of installed system, and certification.

C. Trade Contractor Qualifications: Trade contractor must have completed three or more installations of similar systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identify these installations as a part of submittal.

D. System Supplier Qualifications: System supplier must be authorized by OEM to warranty installed equipment.

E. Telecommunications technicians assigned to system must be trained, and certified by OEM on installation and testing of system; provide written evidence of current OEM certifications for installers.

F. Manufactured Products:
   1. Comply with FAR clause 52.236-5 for material and workmanship.
   2. When more than one unit of same class of equipment is required, units must be product of a single manufacturer.
   3. Equipment Assemblies and Components:
      a. Components of an assembled unit need not be products of same manufacturer.
      b. Manufacturers of equipment assemblies, which include components made by others, to assume complete responsibility for final assembled unit.

c. Provide compatible components for assembly and intended service.
d. Constituent parts which are similar must be product of a single manufacturer.

4. Identify factory wiring on equipment being furnished and on wiring diagrams.

G. Testing Agencies: Government reserves the option of witnessing factory tests. Notify COR minimum 15 working days prior to manufacturer performing the factory tests.

1. When equipment fails to meet factory test and re-inspection is required, contractor is liable for additional expenses, including expenses of Government.

1.11 DELIVERY, STORAGE, AND HANDLING

A. Delivery and Acceptance Requirements:

1. Government's approval of submittals must be obtained for equipment and material before delivery to job site.
2. Deliver and store materials to job site in OEM's original unopened containers, clearly labeled with OEM's name and equipment catalog numbers, model and serial identification numbers for COR to inventory cable, patch panels, and related equipment.

B. Storage and Handling Requirements:

1. Equipment and materials must be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
   a. Store and protect equipment in a manner that precludes damage or loss, including theft.
   b. Protect painted surfaces with factory installed removable heavy kraft paper, sheet vinyl or equivalent.
   c. Protect enclosures, equipment, controls, controllers, circuit protective devices, and other like items, against entry of foreign matter during installation; vacuum clean both inside and outside before testing and operating.

C. Coordinate storage.

1.12 FIELD CONDITIONS

A. Where variations from documents are requested in accordance with GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, connecting work and related components must include additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

B. A contract adjustment or additional time will not be granted because of field conditions pursuant to FAR 52.236-2 and FAR 52.236-3; a contract adjustment or additional time will not be granted for additional work required for complete and usable construction and systems pursuant to FAR 52.246-12.

1.13 WARRANTY

A. Comply with FAR clause 52.246-21:

1. Warranty material and equipment to be free from defects, workmanship, and remain so for a period of one year for Emergency Systems from date of final acceptance of system by Government; provide OEM's equipment warranty document to COR.
2. Government maintenance personnel must have ability to contact OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time; contractor and OEM must provide this capability.

PART 2 - PRODUCTS

2.1 PERFORMANCE AND DESIGN CRITERIA

A. Provide communications spaces and pathways conforming to TIA 569, at a minimum.

B. Modification to administrative issues requires written approvals from COR with concurrence from SMCS 005OP2H3, OEM, contractor, and local authorities.

2.2 EQUIPMENT IDENTIFICATION

A. Provide laminated black phenolic resin with a white core nameplates with minimum 6 mm (1/4 inch) high engraved lettering.

B. Nameplates furnished by manufacturer as standard catalog items, unless other method of identification is indicated.

2.3 UNDERGROUND WARNING TAPE

A. Underground Warning: Standard 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type; red with black letters imprinted with "CAUTION BURIED ELECTRIC LINE BELOW", orange with black letters imprinted with "CAUTION BURIED TELEPHONE LINE BELOW" or orange with black letters imprinted with "CAUTION BURIED FIBER OPTIC LINE BELOW", as applicable.

2.4 WIRE LUBRICATING COMPOUND

A. Provide non-hardening or forming adhesive coating cable lubricants suitable for cable jacket material and raceway.

2.5 FIREPROOFING TAPE

A. Provide flexible, conformable fabric tape of organic composition and coated one side with flame-retardant elastomer.

B. Tape must be self-extinguishing and cannot support combustion; arc-proof and fireproof.

C. Tape cannot deteriorate when subjected to water, gases, salt water, sewage, or fungus; and tape must be resistant to sunlight and ultraviolet light.

D. Application must withstand a 200-ampere arc for minimum 30 seconds.

E. Securing Tape: Glass cloth electrical tape minimum 0.18 mm (7 mils) thick and 19 mm (3/4 inch) wide.

2.6 UNDERGROUND CABLES

A. Provide buried closure suitable for enclosing a straight, butt, and branch splice in a container into which can be poured an encapsulating compound.

B. Provide closure of adequate strength to protect splice and maintain cable shield electrical continuity in buried environment.

C. Provide re-enterable encapsulating compound maintaining chemical stability of closure.

D. Provide filled splice cases in accordance with RUS Bull 345-72.

E. Provide gel filled cable meeting requirements of ICEA S-99-689.

F. In Vault or Manhole:

1. Provide underground closure suitable to house a straight, butt, and branch splice in a protective housing into which can be poured an encapsulating compound
2. Closure must be suitable thermoplastic, thermo-set, or stainless steel material supplying structural strength to pass mechanical and electrical requirements in a vault or maintenance hole (manhole) environment.

G. Re-Enterable Encapsulating Compound: Product maintaining chemical stability of closure.

H. Provide gel-filled splice cases in accordance with RUS Bull 345-72.

2.7 ACCESS PANELS

A. Panels: 304 mm x 304 mm (12 inches by 12 inches), or size allowed by location to provide optimum access to equipment for maintenance and service.

B. Provide access panels and doors as required to allow service of materials and equipment that require inspection, replacement, repair or service.

C. Provide access panels where items installed require access and are concealed in floor, wall, furred space or above ceiling; ceilings consisting of lay-in or removable splined tiles do not require access panels.

D. Provide access panels with same fire rating classification as surface penetrated.

PART 3 - EXECUTION

3.1 PREPARATION

A. Penetrations and Sleeves:

1. Lay out penetration and sleeve openings in advance, to permit provision in work.
2. Set sleeves in forms before concrete is poured.
3. Set sleeves prior to installation of structure for passage of pipes, conduit, ducts, etc.
4. Provide sleeves and packing materials at penetrations of foundations, walls, slabs, partitions, and floors.
5. Make sleeves that penetrate outside walls, basement slabs, footings, and beams waterproof.
6. Fill slots, sleeves and other openings in floors or walls if not used.
   a. Fill spaces in openings after installation of conduit or cable.
   b. Provide fill for floor penetrations to prevent passage of water, smoke, fire, and fumes.
   c. Provide fire resistant fill in rated floors and walls, to prevent passage of air, smoke and fumes.
7. Install sleeves through floors watertight and extend minimum 50.8 mm (2 inches) above floor surface.
8. Match and set sleeves flush with adjoining floor, ceiling, and wall finishes where raceways passing through openings are exposed in finished rooms.
9. Annular space between conduit and sleeve must be minimum 6 mm (1/4 inch).
10. Do not provide sleeves for slabs-on-grade, unless specified or indicated otherwise.

11. Comply with requirements for firestopping, for sleeves through rated fire walls and smoke partitions.
12. Do not support piping risers or conduit on sleeves.
13. Identify unused sleeves and slots for future installation.
14. Provide core drilling if walls are poured or otherwise constructed without sleeves and wall penetration is required; do not penetrate structural members.

B. Core Drilling:
1. Avoid core drilling whenever possible.
2. Coordinate openings with other trades and utilities, and prevent damage to structural reinforcement.
3. Investigate existing conditions in vicinity of required opening prior to coring, including an x-ray of floor if determined necessary by competent person or COR.
4. Protect areas from damage.

C. Verification of In-Place Conditions:
1. Verify location, use and status of all material, equipment, and utilities that are specified, indicated, or determined necessary for removal.
   a. Verify materials, equipment, and utilities to be removed are inactive, not required, or in use after completion of project.
   b. Replace with equivalent any material, equipment and utilities that were removed by contractor that are required to be left in place.
2. Existing Utilities: Do not interrupt utilities serving facilities occupied by Government or others unless permitted under following conditions and then only after arranging to provide temporary utility services, according to requirements indicated:
   a. Notify COR in writing at least 14 days in advance of proposed utility interruptions.
   b. Do not proceed with utility interruptions without Government's written permission.

D. Provide suspended platforms, strap hangers, brackets, shelves, stands or legs for floor, wall and ceiling mounting of equipment as required.

E. Provide steel supports and hardware for installation of hangers, anchors, guides, and other support hardware.

F. Obtain and analyze catalog data, weights, and other pertinent data required for coordination of equipment support provisions and installation.

G. Verify site conditions and dimensions of equipment to ensure access for proper installation of equipment without disassembly that would void warranty.

3.2 INSTALLATION - GENERAL

A. Coordinate systems, equipment, and materials installation with other building components.

B. Install systems, materials, and equipment to conform with approved submittal data, including coordination drawings.

C. Conform to VAAR 852.236.91 arrangements indicated, recognizing that work may be shown in diagrammatic form or have been impracticable to detail all items because of variances in manufacturers’ methods of achieving specified results.

D. Install systems, materials, and equipment level and plumb, parallel and perpendicular to other building systems and components, where installed in both exposed and un-exposed spaces.

E. Install equipment according to manufacturers' written instructions.

F. Install wiring and cabling between equipment and related devices.

G. Install cabling, wiring, and equipment to facilitate servicing, maintenance, and repair or replacement of equipment components. Connect equipment for ease of disconnecting, with minimum interference of adjacent other installations.

H. Provide access panel or doors where units are concealed behind finished surfaces.

I. Arrange for chases, slots, and openings in other building components during progress of construction, to allow for wiring, cabling, and equipment installations.

J. Where mounting heights are not detailed or dimensioned, install systems, materials, and equipment to provide maximum headroom and access for service and maintenance as possible.

K. Install systems, materials, and equipment giving priority to systems required to be installed at a specified slope.

L. Avoid interference with structure and with work or other trades, preserving adequate headroom and clearing doors and passageways to satisfaction of COR and code requirements.

M. Install equipment and cabling to distribute equipment loads on building structural members provided for equipment support under other sections; install and support roof-mounted equipment on structural steel or roof curbs as appropriate.

N. Provide supplementary or miscellaneous items, appurtenances, devices and materials for a complete installation.

3.3 EQUIPMENT INSTALLATION

A. Locate equipment as close as practical to locations shown on drawings.

B. Note locations of equipment requiring access on record drawings.

C. Access and Access Panels: Verify access panel locations and construction with COR.

D. Inaccessible Equipment:

1. Where Government determines that contractor has installed equipment not conveniently accessible for operation and maintenance, equipment must be removed and reinstalled as directed and without additional cost to Government.
2. Refer to Section 27 11 00, TELECOMMUNICATIONS ROOM FITTINGS for communication equipment cabinet assembly.
3. Refer to Section 27 11 00, TELECOMMUNICATIONS ROOM FITTINGS for equipment labeling.

3.4 EQUIPMENT IDENTIFICATION

A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.

B. Secure identification signs with screws.

3.5 CUTTING AND PATCHING

A. Perform cutting and patching according to contract general requirements and as follows:

1. Remove samples of installed work as specified for testing.
2. Perform cutting, fitting, and patching of equipment and materials required to uncover existing infrastructure in order to provide access for correction of improperly installed existing or new work.
3. Remove and replace defective work.
4. Remove and replace non-conforming work.

B. Cut, remove, and legally dispose of selected equipment, components, and materials, including removal of material, equipment, devices, and other items indicated to be removed and items made obsolete by new work.

C. Provide and maintain temporary partitions or dust barriers adequate to prevent spread of dust and dirt to adjacent areas.

D. Protect adjacent installations during cutting and patching operations.

E. Protect structure, furnishings, finishes, and adjacent materials not indicated or scheduled to be removed.

F. Patch finished surfaces and building components using new materials specified for original installation and experienced installers.

3.6 FIELD QUALITY CONTROL

A. Provide work according to VAAR 852.236.91 and FAR clause 52.236-5.

B. Provide minimum clearances and work required for compliance with NFPA 70, National Electrical Code (NEC), and manufacturers' instructions; comply with additional requirements indicated for access and clearances.

C. Verify all field conditions and dimensions that affect selection and provision of materials and equipment, and provide any disassembly, reassembly, relocation, demolition, cutting and patching required to provide work specified or indicated, including relocation and reinstallation of existing wiring and equipment.

1. Protect facility, equipment, and wiring from damage.

D. Submit written notice that:

1. Project has been inspected for compliance with documents.
2. Work has been completed in accordance with documents.

E. Non-Conforming Work: Conduct project acceptance inspections, final completion inspections, substantial completion inspections, and acceptance testing and demonstrations after verification of system operation and completeness by Contractor.

F. For project acceptance inspections, final completion inspections, substantial completion inspections, and testing/demonstrations that require more than one site visit by COR or design professional to verify project compliance for same material or equipment, Government reserves right to obtain compensation from contractor to defray cost of additional site visits that result from project construction or testing deficiencies and incompleteness, incorrect information, or non-compliance with project provisions.

1. COR will notify contractor, of hourly rates and travel expenses for additional site visits, and will issue an invoice to Contractor for additional site visits.
2. Contractor is not be eligible for extensions of project schedule or additional charges resulting from additional site visits that result

from project construction or testing deficiencies/incompleteness, incorrect information, or non-compliance with Project provisions.

G. Tests:

1. Interim inspection is required at approximately 50 percent of installation.
2. Request inspection ten working days prior to interim inspection start date by notifying COR in writing; this inspection must verify equipment and system being provided adheres to installation, mechanical and technical requirements of construction documents.
3. Inspection to be conducted by OEM and factory-certified contractor representative, and witnessed by COR, facility and SMCS 0050P2H3 representatives.
4. Check each item of installed equipment to ensure appropriate NRTL listing labels and markings are fixed in place.
5. Verify cabling terminations in DEMARC, MCR, TER, SCC, ECC, TRs and head end rooms, workstation locations and TCO adhere to color code for T568B pin assignments and cabling connections are in compliance with TIA standards.
6. Visually confirm minimum Category 6 cable marking at TCOs, CCSs locations, patch cords and origination locations.
7. Review entire communications circulating ground system, each TGB and grounding connection, grounding electrode and outside lightning protection system.
8. Review cable tray, conduit and path/wire way installation practice.
9. OEM and contractor to perform:
   a. Fiber optical cable field inspection tests via attenuation measurements on factory reels; provide results along with OEM certification for factory reel tests.
   b. Coaxial cable field inspection tests via attenuation measurements on factory reels; provide results along with OEM certification for factory reel tests.
   c. Baseband cable field inspection tests via attenuation measurements on factory reels and provide results along with OEM certification for factory reel tests.
10. Relocate failed cable reels to a secured location for inventory, as directed by COR, and then remove from project site within two working days; provide COR with written confirmation of defective cable reels removal from project site.

11. Provide results of interim inspections to COR.
12. If major or multiple deficiencies are discovered, additional interim inspections could be required until deficiencies are corrected, before permitting further system installation.
    a. Additional inspections are scheduled at direction of COR.
    b. Re-inspection of deficiencies noted during interim inspections, must be part of system's Final Acceptance Proof of Performance Test.
    c. The interim inspection cannot affect the system's completion date unless directed by COR.
13. Facility COR will ensure test documents become a part of system's official documentation package.

H. Pretesting: Re-align, re-balance, sweep, re-adjust and clean entire system and leave system working for a "break-in" period, upon completing installation of system and prior to Final Acceptance Proof of Performance Test. System RF transmitting equipment must not be connected to keying or control lines during "break-in" period.
    1. Pretesting Procedure:
        a. Verify systems are fully operational and meet performance requirements, utilizing accepted test equipment and spectrum analyzer.
        b. Pretest and verify system functions and performance requirements conform to construction documents and, that no unwanted physical, aural and electronic effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise are present.
    2. Measure and record signal, aural and control carrier levels of each DAS RF, voice and data channel, at each of the following minimum points in system:
        a. Utility provider entrance.
        b. Buried conduit duct locations.
        c. Maintenance Holes (Manholes) and hand holes.
        d. ENTR or DEMARC.
        e. PBX interconnections.
        f. TER interconnections.
        g. TOR interconnections.
        h. Control room interconnections.
        i. TR interconnections.
        j. System interfaces in locations listed herein.

k. Communications circulating ground system.
l. UPS areas.
m. Emergency generator interconnections.
n. Others as required by AHJ (SMCS 005OP2H3).

3. Provide recorded system pretest measurements and certification that the system is ready for formal acceptance test to COR.

I. Acceptance Test:

1. Schedule an acceptance test date after system has been pretested, and pretest results and certification submitted to COR.
2. Give COR fifteen working days written notice prior to date test is expected to begin; include expected duration of time for test in notification.
3. Test in the presence of the following:
   a. COR.
   b. OEM representatives.
   c. VACO:
      1) CFM representative.
      2) AHJ–SMCS 005OP2H3, (202)461-5310.
   d. VISN–CIO, Network Officer and VISN representatives.
   e. Facility:
      1) FMS Service Chief, Bio-Medical Engineering and facility representatives.
      2) OI&T Service Chief and OI&T representatives.
      3) Safety Officer, Police Chief and facility safety representatives.
   f. Local Community Safety Personnel:
      1) Fire Marshal representative.
      2) Disaster Coordinator representative.
      3) EMS Representatives: Police, Sherriff, City, County or State representatives.
4. Test system utilizing accepted test equipment to certify proof of performance and Life and Public Safety compliance, FCC, NRTL, NFPA and OSHA compliance.
   a. Rate system as acceptable or unacceptable at conclusion of test; make only minor adjustments and connections required to show proof of performance.
      1) Demonstrate and verify that system complies with performance requirements under operating conditions.

2) Failure of any part of system that precludes completion of system testing, and which cannot be repaired within four hours, terminates acceptance test of that portion of system.
3) Repeated failures that result in a cumulative time of eight hours to affect repairs is cause for entire system to be declared unacceptable.
4) If system is declared unacceptable, retesting must be rescheduled at convenience of Government and costs borne by the contractor.

J. Acceptance Test Procedure:
1. Physical and Mechanical Inspection: The test team representatives must tour major areas to determine system and sub-systems are completely and properly installed and are ready for acceptance testing.
2. A system inventory including available spare parts must be taken at this time.
3. Each item of installed equipment must be re-checked to ensure appropriate NRTL (i.e. UL) certification listing labels are affixed.
4. Confirm that deficiencies reported during Interim Inspections and Pretesting are corrected prior to start of Acceptance Test.
5. Inventory system diagrams, record drawings, equipment manuals, pretest results.
6. Failure of system to meet installation requirements of specifications is grounds for terminating testing and to schedule re-testing.

K. Operational Test:
1. Individual Item Test: VACO AHJ representative (SMCS 005OP2H3) may select individual items of equipment for detailed proof of performance testing until 100 percent of system has been tested and found to meet requirements of the construction documents.
2. Government's Condition of Acceptance of System Language:
a. Without Acceptance: Until system fully meets conditions of construction documents, system's ownership, use, operation and warranty commences at Government's final acceptance date.
b. With Conditional Acceptance: Stating conditions that need to be addressed by contractor or OEM and stating system's use and operation to commence immediately while its warranty commences only at Government's agreed final extended acceptance date.

c. With Full Acceptance: Stating system's ownership, use, operation and warranty to immediately commence at Government's agreed to date of final acceptance.

L. Acceptance Test Conclusion: Reschedule testing on deficiencies and shortages with COR, after COR and SMCS AHJ jointly agree to results of the test, using the generated punch list or discrepancy list. Perform retesting to comply with these specifications at contractor's expense.

M. Proof of Performance Certification:

1. If system is declared acceptable, AHJ (SMCS 005OP2H3) provides COR notice stating system processes to required operating standards and functions and is Government accepted for use by facility.
2. Validate items with COR needing to be provided to complete project contract (i.e. charts & diagrams, manuals, spare parts, system warranty documents executed, etc.). Once items have been provided, COR contacts FMS service chief to turn over system from CFM oversight for beneficial use by facility.
3. If system is declared unacceptable without conditions, rescheduled testing expenses are to be borne by contractor.

3.7 CLEANING

A. Remove debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from project site and clean work area, prior to final inspection and acceptance of work.

B. Put building and premises in neat and clean condition.

C. Remove debris on a daily basis.

D. Remove unused material, during progress of work.

E. Perform cleaning and washing required to provide acceptable appearance and operation of equipment to satisfaction of COR.

F. Clean exterior surface of all equipment, including concrete residue, dirt, and paint residue, after completion of project.

G. Perform final cleaning prior to project acceptance by COR.

H. Remove paint splatters and other spots, dirt, and debris; touch up scratches and mars of finish to match original finish.

I. Clean devices internally using methods and materials recommended by manufacturer.

J. Tighten wiring connectors, terminals, bus joints, and mountings, to include lugs, screws and bolts according to equipment manufacturer's published torque tightening values for equipment connectors. In absence

of published connection or terminal torque values, comply with torque values specified in UL 486A-486B.

3.8 TRAINING

A. Provide training in accordance with subsection, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Provide training for equipment or system as required in each associated specification.

C. Develop and submit training schedule for approval by COR, at least 30 days prior to planned training.

3.9 PROTECTION

A. Protection of Fireproofing:

1. Install clips, hangers, clamps, supports and other attachments to surfaces to be fireproofed, if possible, prior to start of spray fireproofing work.
2. Install conduits and other items that would interfere with proper application of fireproofing after completion of spray fire proofing work.
3. Patch and repair fireproofing damaged due to cutting or course of work must be performed by installer of fireproofing and paid for by trade responsible for damage.

B. Maintain equipment and systems until final acceptance.

C. Ensure adequate protection of equipment and material during installation and shutdown and during delays pending final test of systems and equipment because of seasonal conditions.

- - - E N D - - -

SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section identifies common and general grounding and bonding requirements of communication installations and applies to all sections of Divisions 27 and 28.

1.2 RELATED WORK

A. Low voltage wiring: Section 27 10 00, STRUCTURED CABLING.

1.3 SUBMITTALS

A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Provide plan indicating location of system grounding electrode connections and routing of aboveground and underground grounding electrode conductors.

C. Closeout Submittals: In addition to Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS provide the following:

1. Certified test reports of ground resistance.
2. Certifications: Two weeks prior to final inspection, submit following to COR:
   a. Certification materials and installation is in accordance with construction documents.
   b. Certification complete installation has been installed and tested.

PART 2 - PRODUCTS

2.1 COMPONENTS

A. Grounding and Bonding Conductors:

1. Provide UL 83 insulated stranded copper equipment grounding conductors, with the exception of solid copper conductors for sizes 6 mm² (10 AWG) and smaller. Identify all grounding conductors with continuous green insulation color, except identify wire sizes 25 mm² (4 AWG) and larger per NEC.
2. Provide ASTM B8 bare stranded copper bonding conductors, with the exception of ASTM B1 solid bare copper for wire sizes 6 mm² (10 AWG) and smaller.

B. Ground Rods:

1. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.

2. Provide quantity of rods required to obtain specified ground resistance.

C. Splices and Termination Components: Provide components meeting or exceeding UL 467 and clearly marked with manufacturer's name, catalog number, and permitted conductor sizes.

D. Telecommunication System Ground Busbars:

1. Telecommunications Main Grounding Busbar (TMGB):
   a. 6.4 mm (1/4 inch) thick solid copper bar.
   b. Minimum 100 mm (4 inches) high and length sized in accordance application requirements and future growth of minimum 510 mm (20 inches) long.
   c. Minimum thirty predrilled attachment points (two rows of fifteen each) for attaching standard sized two-hole grounding lugs.
      1) 27 lugs with 15.8 mm (5/8 inch) hole centers.
      2) 3 lugs with 25.4 mm (1 inch) hole centers.
   d. Wall-mount stand-off brackets, assembly screws and insulators for 100 mm (4 inches) standoff from wall.
   e. Listed as grounding and bonding equipment.
2. Telecommunications Grounding Busbar (TGB):
   a. 6.4 mm (1/4 inch) thick solid copper bar.
   b. Minimum 50 mm (2 inches) high and length sized in accordance application requirements and future growth of minimum 300 mm long (12 inches) long.
   c. Minimum nine predrilled attachment points (one row) for attaching standard sized two-hole grounding lugs.
      1) 6 lugs with 15.8 mm (5/8 inch) hole centers.
      2) 3 lugs with 25.4 mm (1 inch) hole centers.
   d. Wall-mount stand-off brackets, assembly screws and insulators for 100 mm (4 inches) standoff from wall.
   e. Listed as grounding and bonding equipment.

E. Equipment Rack and Cabinet Ground Bars:

1. Solid copper ground bars designed for horizontal mounting to framework of open racks or enclosed equipment cabinets:
   a. 4.7 mm (3/16 inch) thick by 19.1 mm (3/4 inch) high hard-drawn electrolytic tough pitch 110 alloy copper bar.
   b. 482 mm (19 inches) or 584 mm (23 inches) EIA/ECA-310-E rack mounting width (as required) for mounting on racks or cabinets.

c. Eight 6-32 tapped ground mounting holes on 25.4 mm (1 inch) intervals.
d. Four 7.1 mm (0.281 inch) holes for attachment of two-hole grounding lugs.
e. Copper splice bar of same material to transition between adjoining racks.
f. Two each 12-24 x 19.1 mm (3/4 inch) copper-plated steel screws and flat washers for attachment to rack or cabinet.
g. Listed as grounding and bonding equipment.

2. Solid copper ground bars designed for vertical mounting to framework of open racks or enclosed equipment cabinets:
a. 1.3 mm (0.05 inch) thick by 17 mm (0.68 inch) wide tinned copper strip.
b. 1997 mm (78 inches) high for mounting vertically on full height racks.
c. Holes punched on 15.875 mm-15.875 mm-12.7 mm (5/8”-5/8”-1/2”) alternating vertical centers to match EIA/ECA-310-E Universal Hole Pattern for a 45 RMU rack.
d. Three #12-24 zinc-plated thread forming hex washer head installation screws, an abrasive pad and antioxidant joint compound.
e. NRTL listed as grounding and bonding equipment.

F. Ground Terminal Blocks: Provide screw lug-type terminal blocks at equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted.
1. Electroplated tin aluminum extrusion.
2. Accept conductors ranging from #14 AWG through 2/0.
3. Hold conductors in place by two stainless steel set screws.
4. Two 6 mm (1/4 inch) holes spaced on 15.8 mm (5/8 inch) centers to allow secure two-bolt attachment.
5. Listed as a wire connector.

G. Splice Case Ground Accessories: Provide splice case grounding and bonding accessories manufactured by splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

H. Irreversible Compression Lugs:
1. Electroplated tinned copper.
2. Two holes spaced on 15.8 mm (5/8 inch) or 25.4 mm (1 inch) centers.

3. Sized to fit the specific size conductor.
4. Listed as wire connectors.

I. Antioxidant Joint Compound: Oxide inhibiting joint compound for copper-to-copper, aluminum-to-aluminum or aluminum-to-copper connections.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Exterior Equipment Grounding: Bond exterior metallic components (including masts and cabinets), antennas, satellite dishes, towers, raceways, primary telecommunications protector/arresters, secondary surge protection, waveguides, cable shields, down conductors and other conductive items to directly to Intersystem Bonding Termination.

B. Install telecommunications bonding backbone conductor throughout building via telecommunications backbone pathways effectively bonding all interior telecommunications grounding busbars in telecommunications rooms to telecommunications main grounding busbar in Demarc room after testing bond to verify bonding conductor for telecommunications from grounding electrode conductor is installed per NEC. Size telecommunications bonding backbone conductor as specified in TIA-607-B.

C. Inaccessible Grounding Connections: Utilize exothermic welding for bonding of buried or otherwise inaccessible connections with the exception of connections requiring periodic testing.

D. Conduit Systems:
1. Bond ferrous metallic conduit to ground.
2. Bond grounding conductors installed in ferrous metallic conduit at both ends of conduit using grounding bushing with #6 AWG conductor.

E. Boxes, Cabinets, and Enclosures:
1. Bond each pull box, splice box, equipment cabinet, and other enclosures through which conductors pass (except for special grounding systems for intensive care units and other critical units shown) to ground.

F. Corrosion Inhibitors: Apply corrosion inhibitor for protecting connection between metals used to contact surfaces, when making ground and ground bonding connections.

G. Telecommunications Grounding System:
1. Bond telecommunications grounding systems and equipment to facility’s electrical grounding electrode at Intersystem Bonding Termination.

2. Provide hardware as required to effectively bond metallic cable shields communications pathways, cable runway, and equipment chassis to ground.
3. Install bonding conductors without splices using shortest length of conductor possible to maintain clearances required by NEC.
4. Provide paths to ground that are permanent and continuous with a resistance of 1 ohm or less from each raceway, cable tray, and equipment connection to telecommunications grounding busbar.
5. Below-Grade Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with manufacturer's recommendations. After welds have been made and cooled, brush slag from weld area and thoroughly clean joint areas. Notify COR prior to backfilling at ground connections.
6. Above-Grade Bolted or Screwed Grounding Connections:
   a. Remove paint to expose entire contact surface by grinding.
   b. Clean all connector, plate and contact surfaces.
   c. Apply corrosion inhibitor to surfaces before joining.
7. Bonding Jumpers:
   a. Assemble bonding jumpers using insulated ground wire of size and type shown on drawings or use a minimum of 16 mm^2 (6 AWG) insulated copper wire terminated with compression connectors of proper size for conductors.
   b. Use connector manufacturer's compression tool.
8. Bonding Jumper Fasteners:
   a. Conduit: Connect bonding jumpers using lugs on grounding bushings or clamp pads on push-type conduit fasteners. Where appropriate, use zinc-plated external tooth lockwashers or Belleville Washers.
   b. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers or Belleville washers and nuts. Install protective cover, e.g., zinc-plated acorn nuts, on bolts extending into wireway or cable tray to prevent cable damage.
   c. Grounding Busbars: Fasten bonding conductors using two-hole compression lugs. Use 300 series stainless steel bolts, Belleville Washers, and nuts.
   d. Slotted Channel Framing and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and Belleville washers or external tooth lock washers.

H. Telecommunications Room Bonding:
   1. Telecommunications Grounding Busbars:
      a. Install busbar hardware no less than 950 mm (18 inches) A.F.F.
      b. Where other grounding busbars are located in same room, e.g. electrical panelboard for telecommunications equipment, bond busbars together as indicated on grounding riser diagrams.
      c. Make conductor connections with two-hole compression lugs sized to fit busbar and conductors.
      d. Attach lugs with stainless steel hardware after preparing bond according to manufacturer recommendations and treating bonding surface on busbar with anti-oxidant to help prevent corrosion.
   2. Telephone-Type Cable Rack Systems:
      a. Aluminum pan installed on telephone-type cable rack serves as primary ground conductor within communications room.
      b. Make ground connections by installing bonding jumpers:
         1) Install minimum 16 mm² (6 AWG) bonding between telecommunications ground busbars and the aluminum pan installed on cable rack.
         2) Install 16 mm² (6 AWG) bonding jumpers across aluminum pan junctions.
I. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:
   1. Install rack-mount horizontal busbar or vertical busbar to provide multiple bonding points,
   2. At each rack or cabinet containing active equipment or shielded cable terminations:
      a. Bond busbar to ground as part of overall telecommunications bonding and grounding system.
      b. Bond copper ground bars together using solid copper splice plates manufactured by same ground bar manufacturer, when ground bars are provided at rear of lineup of bolted together equipment racks.
      c. Bond non-adjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
      d. Provide 16 mm² (6 AWG) bonding jumpers between rack and cabinet ground busbars and overhead cable runway or raised floor stringers, as appropriate.

J. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near top of backboards used for communications cross-connect systems. Connect backboard ground terminals to cable runway using an insulated 16 mm² (6 AWG) bonding jumper.

K. Other Communication Room Ground Systems: Ground metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to cable tray or telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.

L. Communications Cable Grounding:

1. Bond all metallic cable sheaths in multi-pair communications cables together at each splicing or terminating location to provide 100 percent metallic sheath continuity throughout communications distribution system.
2. Install a cable shield bonding connector with a screw stud connection for ground wire, at terminal points. Bond cable shield connector to ground.
3. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or splice case manufacturer's splice case grounding and bonding accessories. When an external ground connection is provided as part of splice closure, connect to an effective ground source and bond all other metallic components and equipment at that location.

M. Communications Cable Tray Systems:

1. Bond metallic structures of cable tray to provide 100 percent electrical continuity throughout cable tray systems.
2. Where metallic cable tray systems are mechanically discontinuous:
   a. Install splice plates provided by cable tray manufacturer between cable tray sections so resistance across a bolted connection is 0.010 ohms or less, as verified by measuring across splice plate connection.
   b. Install 16 mm² (6 AWG) bonding jumpers across each cable tray splice or junction where splice plates cannot be used.
3. Bond cable tray installed in same room as telecommunications grounding busbar to busbar.

N. Communications Raceway Grounding:

1. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to bond metallic conduit at both ends and intermediate metallic enclosures to ground.
2. Cable Tray Systems: Use insulated 16 mm² (6 AWG) grounding jumpers to bond cable tray to column-mounted building ground plates (pads) at both ends and approximately 16 meters (50 feet) on centers.

O. Ground Resistance:

1. Install telecommunications grounding system so resistance to grounding electrode system measures 5 ohms or less.
2. Measure grounding electrode system resistance using an earth test meter, clamp-on ground tester, or computer-based ground meter as defined in IEEE 81. Record ground resistance measurements before electrical distribution system is energized.
3. Backfill only after below-grade connection have been visually inspected by COR. Notify COR twenty-four hours before below-grade connections are ready for inspection.

3.2 FIELD QUALITY CONTROL

A. Perform tests per BICSI's Information Technology Systems Installation Methods Manual (ITSIMM), Recommended Testing Procedures and Criteria.

B. Perform two-point bond test using trained installers qualified to use test equipment.

C. Conduct continuity test to verify that metallic pathways in telecommunications spaces are bonded to TGB or TMGB.

D. Conduct electrical continuity test to verify that TMGB is effectively bonded to grounding electrode conductor.

E. Visually inspect to verify that screened and shielded cables are bonded to TGB or TMGB.

F. Perform a resistance test to ensure patch panel, rack and cabinet bonding connection resistance measures less than 5 Ohms to TGB or TMGB.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for communications cabling unless shown or specified otherwise.

1.2 RELATED WORK

A. Bedding of conduits: Section 31 20 00, EARTH MOVING.

B. Mounting board for Telecommunication Rooms: Section 06 10 00, ROUGH CARPENTRY.

C. Sealing around penetrations to maintain integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.

D. Fabrications for deflection of water away from building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.

E. Sealing around conduit penetrations through building envelope to prevent moisture migration into building: Section 07 92 00, JOINT SEALANTS.

F. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.

G. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

A. In accordance with Section 27 50 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, submit the following:

1. Size and location of cabinets, splice boxes and pull boxes.
2. Layout of required conduit penetrations through structural elements.
3. Catalog cuts marked with specific item proposed and area of application identified.

B. Certification: Provide letter prior to final inspection, certifying material is in accordance with construction documents and properly installed.

PART 2 - PRODUCTS

2.1 MATERIAL

A. Minimum Conduit Size: 19 mm (3/4 inch).

B. Conduit:

1. Rigid Galvanized Steel: Conform to UL 6, ANSI C80.1.

2. Rigid Aluminum: Conform to UL 6A, ANSI C80.5.
3. Rigid Intermediate Steel Conduit (IMC): Conform to UL 1242, ANSI C80.6.
4. Electrical Metallic Tubing (EMT):
   a. Maximum Size: 105 mm (4 inches).
   b. Install only for cable rated 600 volts or less.
   c. Conform to UL 797, ANSI C80.3.
5. Flexible Galvanized Steel Conduit: Conform to UL 1.
6. Liquid-tight Flexible Metal Conduit: Conform to UL 360.
7. Direct Burial Plastic Conduit: Conform to UL 651 and UL 651A, heavy wall PVC, or high density polyethylene (HDPE).
8. Surface Metal Raceway: Conform to UL 5.
9. Wireway, Approved “Basket”: Provide "Telecommunications Service” rated with approved length way partitions and cable straps to prevent wires and cables from changing from one partitioned pathway to another.

C. Conduit Fittings:
1. Rigid Galvanized Steel and Rigid Intermediate Steel Conduit Fittings:
   a. Provide fittings meeting requirements of UL 514B and ANSI/ NEMA FB 1.
   b. Sealing: Provide threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water and vapor. In concealed work, install sealing fittings in flush steel boxes with blank cover plates having same finishes as other electrical plates in room.
   c. Standard Threaded Couplings, Locknuts, Bushings, and Elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   d. Locknuts: Bonding type with sharp edges for digging into metal wall of an enclosure.
   e. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into metallic body of fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   f. Erickson (union-type) and Set Screw Type Couplings:
      1) Couplings listed for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete.

2) Use set screws of case hardened steel with hex head and cup point to seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.

g. Provide OEM approved fittings.

2. Rigid Aluminum Conduit Fittings:
   a. Standard Threaded Couplings, Locknuts, Bushings, and Elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are not permitted.
   b. Locknuts and Bushings: As specified for rigid steel and IMC conduit.
   c. Set Screw Fittings: Not permitted for use with aluminum conduit.
3. Electrical Metallic Tubing Fittings:
   a. Conform to UL 514B and ANSI/ NEMA FB1; only steel or malleable iron materials are acceptable.
   b. Couplings and Connectors: Concrete tight and rain tight, with connectors having insulated throats.
      1) Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller.
      2) Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches).
      3) Use set screws of case-hardened steel with hex head and cup point to seat in wall of conduit for positive grounding.
   c. Indent type connectors or couplings are not permitted.
   d. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are not permitted.
   e. Provide OEM approved fittings.
4. Flexible Steel Conduit Fittings:
   a. Conform to UL 514B; only steel or malleable iron materials are acceptable.
   b. Provide clamp type, with insulated throat.
   c. Provide OEM approved fittings.
5. Liquid-tight Flexible Metal Conduit Fittings:
   a. Conform to UL 514B and ANSI/ NEMA FB1; only steel or malleable iron materials are acceptable.
   b. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening.

c. Provide connectors with insulated throats to prevent damage to cable jacket.
d. Provide OEM approved fittings.

6. Direct Burial Plastic Conduit Fittings: Provide fittings meeting requirements of UL 514C and NEMA TC3, and as recommended by conduit manufacturer.
7. Surface Metal Raceway: Conform to UL 5 and "telecommunications service" rated with approved length-way partitions and cable straps to prevent wires and cables from changing from one partitioned pathway to another.
8. Surface Metal Raceway Fittings: As recommended by raceway manufacturer.
9. Expansion and Deflection Couplings:
   a. Conform to UL 467 and UL 514B.
   b. Accommodate 19 mm (3/4 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   c. Include internal flexible metal braid sized to ensure conduit ground continuity and fault currents in accordance with UL 467, and NEC code tables for ground conductors.
   d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
10. Rigid Aluminum Fittings:
    a. Provide malleable iron, steel or aluminum alloy materials; zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
    b. Locknuts and Bushings: As specified for rigid steel and IMC conduit.
    c. Set Screw Fittings: Not permitted for use with aluminum conduit.
    d. Indent type connectors or couplings are prohibited.
    e. Die-cast or pressure-cast zinc-alloy fit-tings or fittings made of "pot metal" are not permitted.
    f. Provide OEM approved fittings.
11. Wireway Fittings: As recommended by wireway OEM.

D. Conduit Supports:
1. Parts and Hardware: Provide zinc-coat or equivalent corrosion protection.

2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple Conduit (Trapeze) Hangers: Minimum 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 2.78 mm (12 gage) steel, cold formed, lipped channels; with minimum 9 mm (3/8 inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Splice, and Pull Boxes:
1. Conform to UL-50 and UL-514A.
2. Cast metal where required by NEC or shown, and equipped with rustproof boxes.
3. Sheet Metal Boxes: Galvanized steel, except where otherwise shown.
4. Install flush mounted wall or ceiling boxes with raised covers so that front face of raised cover is flush with wall.
5. Install surface mounted wall or ceiling boxes with surface style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown.

G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".

H. Flexible Nonmetallic Communications Raceway (Innerduct) and Fittings:
1. General: Provide UL 910 listed plenum, riser, and general purpose corrugated pliable communications raceway for optical fiber cables and communications cable applications; select in accordance with provisions of NEC Articles 770 and 800.
2. Provide Communications Raceway with a factory installed 567 kg (1250 lb.) tensile pre-lubricated pull tape.
3. Use only metallic straps, hangers and fittings to support raceway from building structure. Cable ties are not permitted for securing raceway to building structure.
4. Provide fittings to be installed in spaces used for environmental air made of materials that do not exceed flammability, smoke generation, ignitibility, and toxicity requirements of environmental air space.
5. Size: Metric Designator 53 (trade size 2) or smaller.

6. Outside Plant: Plenum-rated where each interduct is 75 mm (3 inches) and larger.
7. Inside Plant: Listed and marked for installation in plenum airspaces and minimum 25 mm (1 inch) inside diameter.
8. Plenum: Non-metallic communications raceway.
   a. Constructed of low smoke emission, flame retardant PVC with corrugated construction.
   b. UL 94 V-O rating for flame spreading limitation.
9. Provide innerduct reel lengths as necessary to ensure ducts are continuous; one piece runs from ENTR to MH; MH to MH; DEMARC to MCR/TER; TR to TR. Innerduct connectors are not permitted between rooms.
10. Provide pulling accessories used for innerduct including but not limited to, inner duct lubricants, spreaders, applicators, grips, swivels, harnesses, and line missiles (blown air) compatible with materials being pulled.

I. Outlet Boxes:
   1. Flush wall mounted minimum 11.9 cm (4-11/16 inches) square, 9.2 cm (3-5/8 inches) deep pressed galvanized steel.
   2. 2-Gang Tile Box:
      a. Flush backbox type for installation in block walls.
      b. Minimum 92 mm (3-5/8 inches) deep.

J. Weatherproof Outlet Boxes: Surface mount two gang, 67 mm (2-5/8 inches) deep weatherproof cast aluminum with powder coated finish internal threads on hubs 19 mm (3/4 inch) minimum.

K. Cable Tray:
   1. Provide wire basket type of sizes indicated; with all required splicing and mounting hardware.
   2. Materials and Finishes:
      a. Electro-plated zinc galvanized (post plated) made from carbon steel and plated to ASTM B 633, Type III, SC-1.
      b. Remove soot, manufacturing residue/oils, or metallic particles after fabrication.
      c. Rounded edges and smooth surfaces.
   3. Provide continuous welded top side wire to protect cable insulation and installers.
   4. High strength steel wires formed into a 50 x 100 mm (2 inches by 4 inches) wire mesh pattern with intersecting wires welded together.

5. Wire Basket Sizes:
   a. Wire Diameter: 5 mm (0.195 inch) minimum on all mesh sections.
   b. Usable Loading Depth: 105 mm (4 inch).
   c. Width: 450 mm (18 inches).
6. Fittings: Field-formed, from straight sections, in accordance with manufacturer's instructions.
7. Provide accessories to protect, support and install wire basket tray system.

L. Cable Duct: Equip with hinged covers, except where removable covers are accepted by COR.

M. Cable Duct Fittings: As recommended by cable duct OEM.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Raceways typically required for cabling systems unless otherwise indicated:

System	Specification Section	Installed Method
Grounding	27 05 26	Conduit Not Required
Control, Communication and Signal Wiring	27 10 00	Complete Conduit Allowed in Non-Partitioned Cable Tray or Cable Ladders
Communications Structured Cabling	27 15 00	Conduit to Cable Tray Partitioned Cable Tray
Master Antenna Television Equipment and Systems	27 41 31	Conduit to Cable Tray, Partitioned Cable Tray
Public Address and Mass Notification Systems	27 51 16	Complete conduit
Intercommunications and Program systems	27 51 23	Conduit to Cable Tray, Partitioned Cable Tray
Nurse Call	27 52 23	Complete Conduit
Security Emergency Call, Duress Alarm, and Telecommunications	27 52 31	Conduit to Cable Tray, Partitioned Cable Tray
Miscellaneous Medical Systems	27 52 41	Complete Conduit
Distributed Radio Antenna Equipment and System	27 53 19	Conduit to Cable Tray, Partitioned Cable Tray
Grounding and Bonding for Electronic Safety and Security	28 05 26	Conduit Not Required Unless Required by Code

System	Specification Section	Installed Method
Physical Access Control System	28 13 00	Conduit to Cable Tray Partitioned Cable Tray
Physical Access Control System and Database Management	28 13 16	Conduit to Cable Tray Partitioned Cable Tray
Security Access Detection	28 13 53	Complete Conduit
Intrusion Detection System	28 16 00	Conduit to Cable Tray, Partitioned Cable Tray
Video Surveillance	28 23 00	Complete Conduit
Electronic Personal Protection System	28 26 00	Conduit to Cable Tray, Partitioned Cable Tray
Fire Detection and Alarm	28 31 00	Complete Conduit

B. Penetrations:

1. Cutting or Holes:

a. Locate holes in advance of installation. Where they are proposed in structural sections, obtain approval of structural engineer and COR prior to drilling through structural sections.

b. Make holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not permitted; COR may grant limited permission by request, in condition of limited working space.

c. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

1) Fill and seal clearances between raceways and openings with fire stop material.

2) Install only retrofittable, non-hardening, and reusable firestop material that can be removed and reinstalled to seal around cables inside conduits.

d. Waterproofing at Floor, Exterior Wall, and Roof Conduit Penetrations:

1) Seal clearances around conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS or directed by waterproofing manufacturer.

C. Conduit Installation:

1. Minimum conduit size of 19 mm (3/4 inch), but not less than size required for 40 percent fill.
2. Install insulated bushings on all conduit ends.
3. Install pull boxes after every 180 degrees of bends (two 90 degree bends). Size boxes per TIA 569.
4. Extend vertical conduits/sleeves through floors minimum 75 mm (3 inches) above floor and minimum 75 mm (3 inches) below ceiling of floor below.
5. Terminate conduit runs to and from a backboard in a closet or interstitial space at top or bottom of backboard. Install conduits to enter telecommunication rooms next to wall and flush with backboard.
6. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections.
7. Seal empty conduits located in telecommunications rooms or on backboards with a standard non-hardening putty compound to prevent entrance of moisture and gases and to meet fire resistance requirements.
8. Minimum radius of communication conduit bends:

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

9. Provide 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on wall of communication closets where shown on drawings. Mount plywood with bottom edge 300 mm (12 inches) above finished floor and top edge 2.74 m (9 feet) A.F.F.
10. Provide pull wire in all empty conduits; sleeves through floor are exceptions.

11. Complete each entire conduit run installation before pulling in cables.
12. Flattened, dented, or deformed conduit is not permitted.
13. Ensure conduit installation does not encroach into ceiling height head room, walkways, or doorways.
14. Cut conduit square with a hacksaw, ream, remove burrs, and draw tight.
15. Install conduit mechanically continuous.
16. Independently support conduit at 2.44 m (8 feet) on center; do not use other supports (i.e., suspended ceilings, suspended ceiling supporting members, luminaires, conduits, mechanical piping, or mechanical ducts).
17. Support conduit within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
18. Close ends of empty conduit with plugs or caps to prevent entry of debris, until cables are pulled in.
19. Attach conduits to cabinets, splice cases, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on inside of enclosure, made up wrench tight. Do not make conduit connections to box covers.
20. Do not use aluminum conduits in wet locations.
21. Unless otherwise indicated on drawings or specified herein, conceal conduits within finished walls, floors and ceilings.
22. Conduit Bends:
    a. Make bends with standard conduit bending machines; observe minimum bend radius for cable type and outside diameter.
    b. Conduit hickey is permitted only for slight offsets, and for straightening stubbed conduits.
    c. Bending of conduits with a pipe tee or vise is not permitted.
23. Layout and Homeruns - Deviations: Make only where necessary to avoid interferences and only after drawings showing proposed deviations have been submitted and approved by COR.

D. Concealed Work Installation:
1. In Concrete:
    a. Conduit: Rigid steel or IMC.
    b. Align and run conduit in direct lines.
    c. Install conduit through concrete beams only when the following occurs:

1) Where shown on structural drawings.
2) As accepted by COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.

d. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
1) Conduit outside diameter larger than 1/3 of slab thickness is prohibited.
2) Space between Conduits in Slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
3) Install conduits approximately in center of slab to ensure a minimum of 19 mm (3/4 inch) of concrete around conduits.

e. Make couplings and connections watertight. Use thread compounds that are NRTL listed conductive type to ensure low resistance ground continuity through conduits. Tightening set screws with pliers is not permitted.

E. Furred or Suspended Ceilings and in Walls:
1. Rigid steel, IMC or rigid aluminum. Different type conduits mixed indiscriminately in same system is not permitted.
2. Align and run conduit parallel or perpendicular to building lines.
3. Tightening set screws with pliers is not permitted.

F. Exposed Work Installation:
1. Unless otherwise indicated on drawings, exposed conduit is only permitted in telecommunications rooms.
a. Provide rigid steel, IMC or rigid aluminum.
b. Different type of conduits mixed indiscriminately in system is not permitted.
2. Align and run conduit parallel or perpendicular to building lines.
3. Install horizontal runs close to ceiling or beams and secure with conduit straps.
4. Support horizontal or vertical runs at not over 2400 mm (96 inches) intervals.
5. Surface Metal Raceways: Use only where shown on drawings.
6. Painting:
a. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
b. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color.

c. Provide labels where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

G. Expansion Joints:

1. Conduits 75 mm (3 inches) and larger, that are secured to building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install couplings in accordance with manufacturer's recommendations.
2. Provide conduits smaller than 75 mm (3 inches) with pull boxes on both sides of expansion joint. Connect conduits to expansion and deflection couplings as specified.
3. Install expansion and deflection couplings where shown.

H. Seismic Areas:

1. In seismic areas, follow H-18-8 Seismic Design Requirements.
2. Rigidly secure conduit to building structure on opposite sides of a building expansion joint with pull boxes on both sides of joint.
3. Connect conduits to pull boxes with 375 mm (15 inches) of slack flexible conduit.
4. Install green copper wire minimum #6 AWG in flexible conduit for bonding jumper.

I. Conduit Supports, Installation:

1. Select AC193 code listed mechanical anchors or fastening devices with safe working load not to exceed 1/4 of proof test load.
2. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
3. Support multiple conduit runs with trapeze hangers. Use trapeze hangers designed to support a load equal or greater than sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other accepted fasteners.
4. Support conduit independent of pull boxes, luminaires, suspended ceiling components, angle supports, duct work, and similar items.
5. Fastenings and Supports in Solid Masonry and Concrete:
   a. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing concrete.
   b. Existing Construction:

1) Code AC193 listed wedge type steel expansion anchors minimum 6 mm (1/4 inch) bolt size and minimum 28 mm (1-1/8 inch) embedment.
2) Power set fasteners minimum 6 mm (1/4 inch) diameter with depth of penetration minimum 75 mm (3 inches).
3) Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.

6. Fastening to Hollow Masonry: Toggle bolts are permitted.
7. Fastening to Metal Structures: Use machine screw fasteners or other devices designed and accepted for application.
8. Bolts supported only by plaster or gypsum wallboard are not acceptable.
9. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
10. Do not support conduit from chain, wire, or perforated strap.
11. Spring steel type supports or fasteners are not permitted except horizontal and vertical supports/fasteners within walls.
12. Vertical Supports:
    a. Install riser clamps and supports for vertical conduit runs in accordance with NEC.
    b. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

J. Box Installation:
1. Boxes for Concealed Conduits:
    a. Flush mounted.
    b. Provide raised covers for boxes to suit wall or ceiling, construction and finish.
2. In addition to boxes shown, install additional boxes where needed to prevent damage to cables during pulling.
3. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
4. Stencil or install phenolic nameplates on covers of boxes identified on riser diagrams; for example "SIG-FA JB No. 1".
5. Outlet boxes mounted back-to-back in same wall are not permitted. A minimum 600 mm (24 inches) center-to-center lateral spacing must be maintained between boxes.

K. Flexible Nonmetallic Communications Raceway (Innerduct), Installation:
   1. Install supports from building structure for horizontal runs at intervals not to exceed 900 mm (3 feet) and at each end.
   2. Install supports from building structure for vertical runs at intervals not to exceed 1.2 m (4 feet) and at each side of joints.
   3. Install only in accessible spaces not subject to physical damage or corrosive influences.
   4. Make bends manually to assure internal diameter of tubing is not effectively reduced.
   5. Extend each segment of innerduct minimum 300 mm (12 inches) beyond end of service conduit tie or cable tray. Restrain innerduct ends with wall mount clamps and seal when cable is installed.

3.2 TESTING

A. Examine fittings and locknuts for secureness.

B. Test RMC, IMC and EMT systems for electrical continuity.

C. Perform simple continuity test after cable installation.

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SECTION 27 08 00
COMMISSIONING OF COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section includes requirements for commissioning facility communications systems, related subsystems and related equipment. This Section supplements general requirements specified in Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

B. Complete list of equipment and systems to be commissioned is specified in Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS and Specification 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Commissioned Systems:

1. Commissioning of systems specified in Division 27 and 28 is part of project's construction process including documentation and proof of performance testing of these systems, as well as training of VA's Operation and Maintenance personnel in accordance with requirements of Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS and Division 27, in cooperation with Government and Commissioning Agent.
2. The facility exterior closure systems commissioning includes communications systems listed in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS and 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

1.2 RELATED WORK

A. System tests: Section 01 00 00, GENERAL REQUIREMENTS.

B. Commissioning process requires review of selected submittals that pertain to systems to be commissioned: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Construction phase commissioning process and procedures including roles and responsibilities of commissioning team members and user training: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

1.3 COORDINATION

A. Commissioning Agent will provide a list of submittals that must be reviewed by Commissioning Agent simultaneously with engineering review; do not proceed with work of sections identified without engineering and Commissioning Agent's review completed.

B. Commissioning of communications systems require inspection of individual elements of communications system construction throughout construction period. Coordinate with Commissioning Agent in accordance

with Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS and commissioning plan to schedule communications systems inspections as required to support the commissioning process.

1.4 CLOSEOUT SUBMITTALS

A. Refer to Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for pre-functional checklists, equipment startup reports, and other commissioning documents.

B. Pre-Functional Checklists:

1. Complete pre-functional checklists provided by commissioning agent to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing.
2. Submit completed checklists to COR and to Commissioning Agent. Commissioning Agent can spot check a sample of completed checklists. If Commissioning Agent determines that information provided on the checklist is not accurate, Commissioning Agent then returns the marked-up checklist to Contractor for correction and resubmission.
3. If Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, Commissioning Agent can select a broader sample of checklists for review.
4. If Commissioning Agent determines that a significant number of broader sample of checklists is also inaccurate, all checklists for the type of equipment will be returned to Contractor for correction and resubmission.

C. Submit training agendas and trainer resumes in accordance with requirements of Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION

3.1 FIELD QUALITY CONTROL

A. Contractor's Tests:

1. Scheduled tests required by other sections of Division 27 must be documented in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
2. Incorporate all testing into project schedule. Provide minimum seven calendar days' notice of testing for Commissioning Agent to witness selected Contractor tests at sole discretion of Commissioning Agent.

3. Complete tests prior to scheduling Systems Functional Performance Testing.

B. Systems Functional Performance Testing:

1. Commissioning process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions.
2. Commissioning Agent prepares detailed Systems Functional Performance Test procedures for review and acceptance by COR.
3. Provide required labor, materials, and test equipment identified in test procedure to perform tests.
4. Commissioning Agent must witness and document the testing.
   a. Provide test reports to Commissioning Agent. Commissioning Agent will sign test reports to verify tests were performed.

3.2 TRAINING

A. Training of Government's operation and maintenance personnel is required in cooperation with COR and Commissioning Agent.

B. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning location, operation, and troubleshooting of installed systems.

C. Schedule instruction in coordination with COR after submission and approval of formal training plans.

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SECTION 27 10 00
CONTROL, COMMUNICATION AND SIGNAL WIRING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section includes control, communication and signal wiring for a comprehensive systems infrastructure.

B. This section applies to all sections of Divisions 27 and 28.

1.2 RELATED WORK

A. Excavation and backfill for cables that are installed in conduit: Section 31 20 00, EARTH MOVING.

B. Sealing around penetrations to maintain integrity of time rated construction: Section 07 84 00, FIRESTOPPING.

C. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Submit written certification from OEM:

1. Indicate wiring and connection diagrams meet National and Government Life Safety Guidelines, NFPA, NEC, NRTL, Joint Commission, OEM, this section and Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
2. Include instructions, requirements, recommendations, and guidance for proper performance of system as described herein.
3. Government will not approve any submittal without this certification.

C. Identify environmental specifications on technical submittals; identify requirements for installation.

1. Minimum floor space and ceiling heights.
2. Minimum size of doors for cable reel passage.

D. Power: Provide specific voltage, amperage, phases, generator equipment and quantities of circuits.

E. Provide conduit size requirements.

F. Closeout Submittals:

1. Provide contact information for maintenance personnel to contact contractor for emergency maintenance and logistic assistance, and assistance in resolving technical problems at any time during warranty period.
2. Provide certified OEM sweep test tags from each cable reel to COR.
3. Furnish spare or unused wire and cable with appropriate connectors (female types) for installation in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.
4. Turn over unused and opened installation kit boxes, coaxial, fiber optic, and twisted pair cable reels, conduit, cable tray, cable duct bundles, wire rolls, physical installation hardware to COR.
5. Documentation: Include any item or quantity of items, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide system documentation required herein.

PART 2 - PRODUCTS

2.1 CONTROL WIRING

A. Provide control wiring large enough so voltage drop under in-rush conditions does not adversely affect operation of controls.

B. Provide cable meeting specifications for type of cable.

C. Outside Location (i.e. above ground, underground in conduit, ducts, pathways, etc.): Provide cables filled with a waterproofing compound between outside jacket (not touching any provided armor) and inter conductors to seal punctures in jacket and protect conductors from moisture.

D. Remote Control Cable:

1. Multi-conductor with stranded conductors able to handle power and voltage required to control specified system equipment, from a remote location.
2. NRTL listed and pass VW-1 vertical wire flame test (UL 83) (formerly FR-1).
3. Color-coded Conductors: Combined multi-conductor and coaxial cables are acceptable for this installation, on condition system performance standards are met.
4. Technical Characteristics:

a. Length: As required, in 1K (3,000 ft.) reels minimum.

b. Connectors: As required by system design.

c. Size:

1) 18 AWG, minimum, Outside.

2) 20 AWG, minimum, Inside.

d. Color Coding: Required, EIA industry standard.

e. Bend Radius: 10 times cable outside diameter.

f. Impedance: As required.

g. Shield Coverage: As required by OEM specification.

h. Attenuation:

Frequency in MHz	dB per 305 Meter (1,000 feet), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
50.0	52.0

E. Distribution System Signal Wires and Cables:

1. Provide in same manner, and use construction practices, as Fire Protective and other Emergency Systems identified and defined in NFPA 101, Life Safety Code, Chapters 7, 12, and 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions.
2. Provide system able to withstand adverse environmental conditions without deterioration, in their respective location.
3. Provide entering of each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of cables.
4. Terminate on an item of equipment by direct connection.

2.2 COMMUNICATION AND SIGNAL WIRING

A. Provide communications and signal wiring conforming to recommendations of manufacturers of systems.

B. Wiring shown is for typical systems; provide wiring as required for systems being provided.

C. Provide color-coded conductor insulation for multi-conductor cables.

D. Connectors:

1. Provide connectors for transmission lines, and signal extensions to maintain uninterupted continuity, ensure effective connection, and preserve uniform polarity between all points in system.
   a. Provide AC barrier strips with a protective cover to prevent accidental contact with wires carrying live AC current.
   b. Provide punch blocks for signal connection, not AC power. AC power twist-on wire connectors are not permitted for signal wire terminations.
2. Cables: Provide connectors designed for specific size cable and conductors being installed with OEM's approved installation tool. Typical system cable connectors include:
   a. Audio spade lug.
   b. Punch block.
   c. Wirewrap.

2.3 INSTALLATION KIT

A. Include connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, cable tray, etc., required to accomplish a neat and secure installation.

B. Terminate conductors in a spade lug and barrier strip, wire wrap terminal or punch block, so there are no unfinished or unlabeled wire connections.

C. Minimum required installation sub-kits:
   1. System Grounding:
      a. Provide required cable and installation hardware for effective ground path, including the following:
         1) Control Cable Shields.
         2) Data Cable Shields.
         3) Equipment Racks.
         4) Equipment Cabinets.
         5) Conduits.
         6) Ducts.
         7) Cable Trays.
         8) Power Panels.
         9) Connector Panels.
         10) Grounding Blocks.

b. Bond radio equipment to earth ground via internal building wiring, according to NEC.

2. Wire and Cable: Provide connectors and terminals, punch blocks, tie wraps, hangers, clamps, labels, etc. required to accomplish termination in an orderly installation.
3. Conduit, Cable Duct, and Cable Tray: Provide conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, cable tray installation in accordance with NEC and documents.
4. Equipment Interface: Provide any items or quantity of equipment, cable, mounting hardware and materials to interface systems with identified sub-systems, according to OEM requirements and construction documents.
5. Labels: Provide any item or quantity of labels, tools, stencils, and materials to label each subsystem according to OEM requirements, as-installed drawings, and construction documents.

D. Cross-Connection System (CCS) Equipment Breakout, Termination Connector (or Bulkhead), and Patch Panels:
1. Connector Panels: Flat smooth 3.175 mm (1/8 inch) thick solid aluminum, custom designed, fitted and installed in cabinet. Install bulkhead equipment connectors on panel to enable cabinet equipment's signal, control, and coaxial cables to be connected through panel. Match panel color to cabinet installed.
a. Voice (or Telephone):
1) Provide industry standard Type 110 (minimum) punch blocks for voice or telephone, and control wiring instead of patch panels, each being certified for category 6.
2) IDC punch blocks (with internal RJ45 jacks) are acceptable for use in CCS when designed for Category 6 and the size and type of cable used.
3) Secure punch block strips to OEM designed physical anchoring unit on a wall location in TRS; console, cabinet, rail, panel, etc. mounting is permitted at OEM recommendation and as accepted by COR. Punch blocks are not permitted for Class II or 120 VAC power wiring.
4) Technical Characteristics:
a) Number of Horizontal Rows: Minimum 100.

b) Number of Terminals per Row: Minimum 4.
c) Terminal Protector: Required for each used or unused terminal.
d) Insulation Splicing: Required between each row of terminals.

b. Digital or High Speed Data:
1) Provide 480 mm (19 inches) horizontal EIA/ECA 310 rack mountable patch panel with EIA/ECA 310 standard spaced vertical mounting holes for digital or high-speed data service CSS, with modular female Category 6 (or on a case by case basis Category 6A for specialized powered systems accepted by SMCS 005OP2H3, (202) 461-5310, OI&T and FMS Services, and COR) RJ45 jacks designed for size and type of UTP or F/UTP cable installed in rows.
2) Technical Characteristics:
a) Number of Horizontal Rows: Minimum 2.
b) Number of Jacks Per Row: Minimum 24.
c) Type of Jacks: RJ45.
d) Terminal Protector: Required for each used or unused jack.
e) Insulation: Required between each row of jacks.

2.4 EXISTING WIRING

A. Reuse existing wiring only where indicated on plans and accepted by SMCS 005OP2H3.
B. Only existing wiring that conforms to specifications and applicable codes can be reused; existing wiring that does not meet these requirements cannot be reused and must be removed by contractor.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:
1. Install wiring in cable tray or raceway.
2. Seal cable entering a building from underground, between wire and conduit where cable exits conduit, with non-hardening approved compound.
3. Wire Pulling:
a. Provide installation equipment that prevents cutting or abrasion of insulation during pulling of cables.
b. Use ropes made of nonmetallic material for pulling feeders.

c. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached to conductors, as accepted by COR.
d. Pull multiple cables into a single conduit together.

B. Installation in Maintenance or Man holes:
1. Install and support cables in maintenance holes on steel racks with porcelain or equal insulators.
2. Train cables around maintenance hole walls, but do not bend to a radius less than six times overall cable diameter.
3. Fireproofing:
a. Install fireproofing where low voltage cables are installed in same maintenance holes with high voltage cables; also cover low voltage cables with arc proof and fireproof tape.
b. Use tape of same type used for high voltage cables, and apply tape in a single layer, one-half lapped or as recommended by manufacturer. Install tape with coated side towards the cable and extend minimum 25 mm (1 inch) into each duct.
c. Secure tape in place by a random wrap of glass cloth tape.

C. Control, Communication and Signal Wiring Installation:
1. Unless otherwise specified in other sections, provide wiring and connect to equipment/devices to perform required functions as indicated.
2. Install separate cables for each system so that malfunctions in any system does not affect other systems, except where otherwise required.
3. Group wires and cables according to service (i.e. AC, grounds, signal, DC, control, etc.); DC, control and signal cables can be included with any group.
4. Form wires and cables to not change position in group throughout the conduit run. Bundle wires and cables in accepted signal duct, conduit, cable ducts, or cable trays neatly formed, tied off in 600 mm to 900 mm (24 inch to 36 inch) lengths to not change position in group throughout run.
5. Concealed splices are not allowed.
6. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure.
7. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front), locate AC power,

DC and speaker wires or cables on the left; coaxial, control, microphone and line level audio and data wires or cables, on the right.

8. Provide ties and fasteners that do not damage or distort wires or cables. Limit spacing between tied points to maximum 150 mm (6 inches).
9. Install wires or cables outside of buildings in conduit, secured to solid building structures.
10. Wires or cables must be specifically accepted, on a case by case basis, to be installed outside of conduit. Bundled wires or cables must be tied at minimum 460 mm (18 inches) intervals to a solid building structure; bundled wires or cables must have ultra violet protection and be waterproof (including all connections).
11. Laying wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not permitted.
12. Wires or cables installed outside of conduit, cable trays, wireways, cable duct, etc.:
    a. Only when authorized, can wires or cables be identified and approved to be installed outside of conduit.
    b. Provide wire or cable rated plenum and OEM certified for use in air plenums.
    c. Provide wires and cables hidden, protected, fastened and tied at maximum 600 mm (24 inches) intervals, to building structure.
    d. Provide closer wire or cable fastening intervals to prevent sagging, maintain clearance above suspended ceilings.
    e. Remove unsightly wiring and cabling from view, and discourage tampering and vandalism.
    f. Sleeve and seal wire or cable runs, not installed in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers, with an approved fire retardant sealant.

D. AC Power:

1. Bond to ground contractor-installed equipment and identified Government-furnished equipment, to eliminate shock hazards and to minimize ground loops, common mode returns, noise pickup, crosstalk, etc. for total ground resistance of 0.1 Ohm or less.
2. Use of conduit, signal duct or cable trays as system or electrical ground is not permitted; use these items only for dissipation of internally generated static charges (not to be confused with

externally generated lightning) that can be applied or generated outside mechanical and physical confines of system to earth ground. Discovery of improper system grounding is grounds to declare system unacceptable and termination of all system acceptance testing.

3. Cabinet Bus: Extend a common ground bus of at least #10 AWG solid copper wire throughout each equipment cabinet and bond to system ground. Provide a separate isolated ground connection from each equipment cabinet ground bus to system ground. Do not tie equipment ground busses together.
4. Equipment: Bond equipment to cabinet bus with copper braid equivalent to at least #12 AWG. Self-grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternatives.

3.2 EQUIPMENT IDENTIFICATION

A. Control, Communication and Signal System Identification:
   1. Install a permanent wire marker on each wire at each termination.
   2. Identify cables with numbers and letters on the labels corresponding to those on wiring diagrams used for installing systems.
   3. Install labels retaining their markings after cleaning.
   4. In each maintenance hole (manhole) and handhole, install embossed brass tags to identify system served and function.

B. Labeling:
   1. Industry Standard: ANSI/TIA-606-B.
   2. Print lettering for voice and data circuits using laser printers; handwritten labels are not acceptable.
   3. Cable and Wires (hereinafter referred to as "Cable"): Label cables at both ends in accordance with industry standard. Provide permanent labels in contrasting colors. Identify cables matching system Record Wiring Diagrams.
   4. Equipment: Permanently labeled system equipment with contrasting plastic laminate or bakelite material. Label system equipment on face of unit corresponding to its source.
   5. Conduit, Cable Duct, and Cable Tray: Label conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying system. Label each enclosure according to this standard.

6. Termination Hardware: Label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with industry standard and Record Wiring Diagrams.

3.3 TESTING

A. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on cables in frequency ranges specified.

B. Tests required for data cable must be made to confirm operation of this cable at minimum 10 Mega (M) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10-6 at maximum rate of speed.

C. Provide cable installation and test records at acceptance testing to COR and thereafter maintain in facility's telephone switch room.

D. Record changes (used pair, failed pair, etc.) in these records as change occurs.

E. Test cables after installation and replace any defective cables.

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SECTION 28 05 00
COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section, Common Work Results for Electronic Safety and Security (ESS), applies to all sections of Division 28.

B. Furnish and install fully functional electronic safety and security cabling system(s), equipment and approved accessories in accordance with the specification section(s), drawing(s), and referenced publications. Capacities and ratings of cable and other items and arrangements for the specified items are shown on each system's required Bill of Materials (BOM) and verified on the approved system drawing(s). If there is a conflict between contract's specification(s) and drawings(s), the contract's specification requirements shall prevail.

C. The Contractor shall provide a fully functional and operating ESS, programmed, configured, documented, and tested as required herein and the respective Safety and Security System Specification(s). The Contractor shall provide calculations and analysis to support design and engineering decisions as specified in submittals. The Contractor shall provide and pay all labor, materials, and equipment, sales and gross receipts and other taxes. The Contractor shall secure and pay for plan check fees, permits, other fees, and licenses necessary for the execution of work as applicable for the project. Give required notices; the Contractor will comply with codes, ordinances, regulations, and other legal requirements of public authorities, which bear on the performance of work.

D. The Contractor shall provide an ESS, installed, programmed, configured, documented, and tested. The security system shall include but not limited to: physical access control, intrusion detection, duress alarms, elevator control interface, video assessment and surveillance, video recording and storage, delayed egress, personal protection system, intercommunication system, fire alarm interface, equipment cabinetry, dedicated photo badging system and associated live camera, report printer, photo badge printer, and uninterruptible power supplies (UPS) interface. Operator training shall not be required as part of the Security Contractors scope and shall be provided by the Owner. The

Security Contractor shall still be required to provide necessary maintenance and troubleshooting manuals as well as submittals as identified herein. The work shall include the procurement and installation of electrical wire and cables, the installation and testing of all system components. Inspection, testing, demonstration, and acceptance of equipment, software, materials, installation, documentation, and workmanship, shall be as specified herein. The Contractor shall provide all associated installation support, including the provision of primary electrical input power circuits.

E. Repair Service Replacement Parts On-site service during the warranty period shall be provided as specified under "Emergency Service". The Contractor shall guarantee all parts and labor for a term of one (1) year, unless dictated otherwise in this specification from the acceptance date of the system as described in Part 5 of this Specification. The Contractor shall be responsible for all equipment, software, shipping, transportation charges, and expenses associated with the service of the system for one (1) year. The Contractor shall provide 24-hour telephone support for the software program at no additional charge to the owner. Software support shall include all software updates that occur during the warranty period.

F. Section Includes:
   1. Description of Work for Electronic Security Systems,
   2. Electronic security equipment coordination with relating Divisions,
   3. Submittal Requirements for Electronic Security,
   4. Miscellaneous Supporting equipment and materials for Electronic Security,
   5. Electronic security installation requirements.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.
C. Section 08 11 73 - SLIDING METAL FIRE DOORS. Requirements for door installation.
D. Section 08 35 13.13 - ACCORDIAN FOLDING DOORS. Requirements for door installation.
E. Section 08 34 59 - VAULT DOORS AND DAY GATES. Requirements for door and gate installation.

F. Section 08 51 13 - ALUMINUM WINDOWS. Requirements for window installation.
G. Section 08 71 00 - DOOR HARDWARE. Requirements for door installation.
H. Section 10 14 00 - SIGNAGE. Requirements for labeling and signs.
I. Section 14 21 00 - ELECTRIC TRACTION ELEVATORS. Requirements for elevators.
J. Section 14 24 00 - HYDRAULIC ELEVATORS. Requirements for elevators.
K. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.
L. Section 26 05 21 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Requirements for power cables.
M. Section 26 05 33 – RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Requirements for infrastructure.
N. Section 26 05 41 - UNDERGROUND ELECTRICAL CONSTRUCTION. Requirements for underground installation of wiring.
O. Section 26 56 00 - EXTERIOR LIGHTING. Requirements for perimeter lighting.
P. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
Q. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.
R. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.
S. Section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for Commissioning.
T. Section 28 13 00 - PHYSICAL ACCESS CONTROL SYSTEMS (PACS). For physical access control integration.
U. Section 28 13 16 - PHYSICAL ACCESS CONTROL SYSTEM AND DATABASE MANAGEMENT. Requirements for control and operation of all security systems.
V. Section 28 13 53 - SECURITY ACCESS DETECTION. Requirements for screening of personnel and shipments.
W. Section 28 16 00 - INTRUSION DETECTION SYSTEM (IDS). Requirements for alarm systems.
X. Section 28 23 00 - VIDEO SURVEILLANCE. Requirements for security camera systems.
Y. Section 28 26 00 - ELECTRONIC PERSONAL PROTECTION SYSTEM (EPPS). Requirements for emergency and interior communications.

Z. Section 32 31 13 - CHAIN LINK FENCES AND GATES. Requirements for fences.

1.3 DEFINITIONS

A. AGC: Automatic Gain Control.

B. Basket Cable Tray: A fabricated structure consisting of wire mesh bottom and side rails.

C. BICSI: Building Industry Consulting Service International.

D. CCD: Charge-coupled device.

E. Central Station: A PC with software designated as the main controlling PC of the security access system. Where this term is presented with initial capital letters, this definition applies.

F. Channel Cable Tray: A fabricated structure consisting of a one-piece, ventilated-bottom or solid-bottom channel section.

G. Controller: An intelligent peripheral control unit that uses a computer for controlling its operation. Where this term is presented with an initial capital letter, this definition applies.

H. CPU: Central processing unit.

I. Credential: Data assigned to an entity and used to identify that entity.

J. DGP: Data Gathering Panel – component of the Physical Access Control System capable to communicate, store and process information received from readers, reader modules, input modules, output modules, and Security Management System.

K. DTS: Digital Termination Service: A microwave-based, line-of-sight communications provided directly to the end user.

L. EMI: Electromagnetic interference.

M. EMT: Electric Metallic Tubing.

N. ESS: Electronic Security System.

O. File Server: A PC in a network that stores the programs and data files shared by users.

P. GFI: Ground fault interrupter.

Q. IDC: Insulation displacement connector.

R. Identifier: A credential card, keypad personal identification number or code, biometric characteristic, or other unique identification entered as data into the entry-control database for the purpose of identifying an individual. Where this term is presented with an initial capital letter, this definition applies.

S. I/O: Input/Output.

T. Intrusion Zone: A space or area for which an intrusion must be detected and uniquely identified, the sensor or group of sensors assigned to perform the detection, and any interface equipment between sensors and communication link to central-station control unit.

U. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).

V. LAN: Local area network.

W. LCD: Liquid-crystal display.

X. LED: Light-emitting diode.

Y. Location: A Location on the network having a PC-to-Controller communications link, with additional Controllers at the Location connected to the PC-to-Controller link with RS-485 communications loop. Where this term is presented with an initial capital letter, this definition applies.

Z. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.

AA. M-JPEG: Motion – Joint Photographic Experts Group.

BB. MPEG: Moving picture experts group.

CC. NEC: National Electric Code

DD. NEMA: National Electrical Manufacturers Association

EE. NFPA: National Fire Protection Association

FF. NTSC: National Television System Committee.

GG. NRTL: Nationally Recognized Testing Laboratory.

HH. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).

II. PACS: Physical Access Control System; A system comprised of cards, readers, door controllers, servers and software to control the physical ingress and egress of people within a given space

JJ. PC: Personal computer. This acronym applies to the Central Station, workstations, and file servers.

KK. PCI Bus: Peripheral component interconnect; a peripheral bus providing a high-speed data path between the CPU and peripheral devices (such as monitor, disk drive, or network).

LL. PDF: (Portable Document Format.) The file format used by the Acrobat document exchange system software from Adobe.

MM. RCDD: Registered Communications Distribution Designer.

NN. RFI: Radio-frequency interference.

OO. RIGID: Rigid conduit is galvanized steel tubing, with a tubing wall that is thick enough to allow it to be threaded.

PP. RS-232: An TIA/EIA standard for asynchronous serial data communications between terminal devices. This standard defines a 25-pin connector and certain signal characteristics for interfacing computer equipment.

QQ. RS-485: An TIA/EIA standard for multipoint communications.

RR. Solid-Bottom or Non-ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.

SS. SMS: Security Management System – A SMS is software that incorporates multiple security subsystems (e.g., physical access control, intrusion detection, closed circuit television, intercom) into a single platform and graphical user interface.

TT. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.

UU. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.

VV. UPS: Uninterruptible Power Supply

WW. UTP: Unshielded Twisted Pair

XX. Workstation: A PC with software that is configured for specific limited security system functions.

1.4 QUALITY ASSURANCE

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Contractor Qualification:

1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of five (5) years experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the Security Management System's (PACS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the PACS. The Contractor shall only utilize factory-trained technicians to install, terminate and service controller/field panels and reader modules. The technicians shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within [60] <insert number> miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The Resident Engineer reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.
2. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.
3. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide

consistent oversight of the project cabling throughout design, layout, installation, termination and testing.

D. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 GENERAL ARANGEMENT OF CONTRACT DOCUMENTS

A. The Contract Documents supplement to this specification indicates approximate locations of equipment. The installation and/or locations of the equipment and devices shall be governed by the intent of the design; specification and Contract Documents, with due regard to actual site conditions, recommendations, ambient factors affecting the equipment and operations in the vicinity. The Contract Documents are diagrammatic and do not reveal all offsets, bends, elbows, components, materials, and other specific elements that may be required for proper installation. If any departure from the contract documents is deemed necessary, or in the event of conflicts, the Contractor shall submit details of such departures or conflicts in writing to the owner or owner’s representative for his or her comment and/or approval before initiating work.

B. Anything called for by one of the Contract Documents and not called for by the others shall be of like effect as if required or called by all, except if a provision clearly designed to negate or alter a provision contained in one or more of the other Contract Documents shall have the intended effect. In the event of conflicts among the Contract Documents, the Contract Documents shall take precedence in the following order: the Form of Agreement; the Supplemental General Conditions; the Special Conditions; the Specifications with attachments; and the drawings.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.

C. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
   1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
   2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
   3. Submit each section separately.

D. The submittals shall include the following:
   1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
   2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
   3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

E. Submittals shall be in full compliance of the Contract Documents. All submittals shall be provided in accordance with this section. Submittals lacking the breath or depth these requirements will be considered incomplete and rejected. Submissions are considered multidisciplinary and shall require coordination with applicable divisions to provide a complete and comprehensive submission package. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted. Additional general provisions are as follows:
   1. The Contractor shall schedule submittals in order to maintain the project schedule. For coordination drawings refer to Specification Section 01 33 10 - Design Submittal Procedures, which outline basic

submittal requirements and coordination. Section 01 33 10 shall be used in conjunction with this section.

2. The Contractor shall identify variations from requirements of Contract Documents and state product and system limitations, which may be detrimental to successful performance of the completed work or system.
3. Each package shall be submitted at one (1) time for each review and include components from applicable disciplines (e.g., electrical work, architectural finishes, door hardware, etc.) which are required to produce an accurate and detailed depiction of the project.
4. Manufacturer’s information used for submittal shall have pages with items for approval tagged, items on pages shall be identified, and capacities and performance parameters for review shall be clearly marked through use of an arrow or highlighting. Provide space for Resident Engineer and Contractor review stamps.
5. Technical Data Drawings shall be in the latest version of AutoCAD®, drawn accurately, and in accordance with VA CAD Standards CAD Standard Application Guide, and VA BIM Guide. FREEHAND SKETCHES OR COPIED VERSIONS OF THE CONSTRUCTION DOCUMENTS WILL NOT BE ACCEPTED. The Contractor shall not reproduce Contract Documents or copy standard information as the basis of the Technical Data Drawings. If departures from the technical data drawings are subsequently deemed necessary by the Contractor, details of such departures and the reasons thereof shall be submitted in writing to the Resident Engineer for approval before the initiation of work.
6. Packaging: The Contractor shall organize the submissions according to the following packaging requirements.
   a. Binders: For each manual, provide heavy duty, commercial quality, durable three (3) ring vinyl covered loose leaf binders, sized to receive 8.5 x 11 in paper, and appropriate capacity to accommodate the contents. Provide a clear plastic sleeve on the spine to hold labels describing the contents. Provide pockets in the covers to receive folded sheets.
      1) Where two (2) or more binders are necessary to accommodate data; correlate data in each binder into related groupings according to the Project Manual table of contents. Cross-referencing other binders where necessary to provide essential

information for communication of proper operation and/or maintenance of the component or system.

2) Identify each binder on the front and spine with printed binder title, Project title or name, and subject matter covered. Indicate the volume number if applicable.

b. Dividers: Provide heavy paper dividers with celluloid tabs for each Section. Mark each tab to indicate contents.

c. Protective Plastic Jackets: Provide protective transparent plastic jackets designed to enclose diagnostic software for computerized electronic equipment.

d. Text Material: Where written material is required as part of the manual use the manufacturer's standard printed material, or if not available, specially prepared data, neatly typewritten on 8.5 inches by 11 inches 20 pound white bond paper.

e. Drawings: Where drawings and/or diagrams are required as part of the manual, provide reinforced punched binder tabs on the drawings and bind them with the text.

1) Where oversized drawings are necessary, fold the drawings to the same size as the text pages and use as a foldout.

2) If drawings are too large to be used practically as a foldout, place the drawing, neatly folded, in the front or rear pocket of the binder. Insert a type written page indicating the drawing title, description of contents and drawing location at the appropriate location of the manual.

3) Drawings shall be sized to ensure details and text is of legible size. Text shall be no less than 1/16” tall.

f. Manual Content: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1) Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.

2) Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of

the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.

3) The manuals shall include:
   a) Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b) A control sequence describing start-up, operation, and shutdown.
   c) Description of the function of each principal item of equipment.
   d) Installation and maintenance instructions.
   e) Safety precautions.
   f) Diagrams and illustrations.
   g) Testing methods.
   h) Performance data.
   i) Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
   j) Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.

g. Binder Organization: Organize each manual into separate sections for each piece of related equipment. At a minimum, each manual shall contain a title page, table of contents, copies of Product Data supplemented by drawings and written text, and copies of each warranty, bond, certifications, and service Contract issued. Refer to Group I through V Technical Data Package Submittal requirements for required section content.

h. Title Page: Provide a title page as the first sheet of each manual to include the following information; project name and address, subject matter covered by the manual, name and address of the Project, date of the submittal, name, address, and

telephone number of the Contractor, and cross references to related systems in other operating and/or maintenance manuals.

i. Table of Contents: After the title page, include a type written table of contents for each volume, arranged systematically according to the Project Manual format. Provide a list of each product included, identified by product name or other appropriate identifying symbols and indexed to the content of the volume. Where more than one (1) volume is required to hold data for a particular system, provide a comprehensive table of contents for all volumes in each volume of the set.

j. General Information Section: Provide a general information section immediately following the table of contents, listing each product included in the manual, identified by product name. Under each product, list the name, address, and telephone number of the installer and maintenance Contractor. In addition, list a local source for replacement parts and equipment.

k. Drawings: Provide specially prepared drawings where necessary to supplement the manufacturers printed data to illustrate the relationship between components of equipment or systems, or provide control or flow diagrams. Coordinate these drawings with information contained in Project Record Drawings to assure correct illustration of the completed installation.

l. Manufacturer’s Data: Where manufacturer's standard printed data is included in the manuals, include only those sheets that are pertinent to the part or product installed. Mark each sheet to identify each part or product included in the installation. Where more than one (1) item in tabular format is included, identify each item, using appropriate references from the Contract Documents. Identify data that is applicable to the installation and delete references to information which is not applicable.

m. Where manufacturer's standard printed data is not available and the information is necessary for proper operation and maintenance of equipment or systems, or it is necessary to provide additional information to supplement the data included in the manual, prepare written text to provide the necessary information. Organize the text in a consistent format under a separate heading for different procedures. Where necessary, provide a logical

sequence of instruction for each operating or maintenance procedure. Where similar or more than one product is listed on the submittal the Contractor shall differentiate by highlighting the specific product to be utilized.

n. Calculations: Provide a section for circuit and panel calculations.

o. Loading Sheets: Provide a section for DGP Loading Sheets.

p. Certifications: Provide section for Contractor's manufacturer certifications.

7. Contractor Review: Review submittals prior to transmittal. Determine and verify field measurements and field construction criteria. Verify manufacturer's catalog numbers and conformance of submittal with requirements of contract documents. Return non-conforming or incomplete submittals with requirements of the work and contract documents. Apply Contractor's stamp with signature certifying the review and verification of products occurred, and the field dimensions, adjacent construction, and coordination of information is in accordance with the requirements of the contract documents.

8. Resubmission: Revise and resubmit submittals as required within 15 calendar days of return of submittal. Make resubmissions under procedures specified for initial submittals. Identify all changes made since previous submittal.

9. Product Data: Within 15 calendar days after execution of the contract, the Contractor shall submit for approval a complete list of all of major products proposed for use. The data shall include name of manufacturer, trade name, model number, the associated contract document section number, paragraph number, and the referenced standards for each listed product.

F. Group 1 Technical Data Package: Group I Technical Data Package shall be one submittal consisting of the following content and organization. Refer to VA Special Conditions Document for drawing format and content requirements. The data package shall include the following:

1. Section I - Drawings:

a. General – Drawings shall conform to VA CAD Standards Guide. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings.

b. Cover Sheet – Cover sheet shall consist of Project Title and Address, Project Number, Area and Vicinity Maps.
c. General Information Sheets – General Information Sheets shall consist of General Notes, Abbreviations, Symbols, Wire and Cable Schedule, Project Phasing, and Sheet Index.
d. Floor Plans – Floor plans shall be produced from the Architectural backgrounds issued in the Construction Documents. The contractor shall receive floor plans from the prime A/E to develop these drawing sets. Security devices shall be placed on drawings in scale. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings. Floor plans shall identify the following:
   1) Security devices by symbol,
   2) The associated device point number (derived from the loading sheets),
   3) Wire & cable types and counts
   4) Conduit sizing and routing
   5) Conduit riser systems
   6) Device and area detail call outs
e. Architectural details – Architectural details shall be produced for each device mounting type (door details for EECS and IDS, Intrusion Detection system (motion sensor, vibration, microwave Motion Sensor and Camera mounting,
f. Riser Diagrams – Contractor shall provide a riser diagram indicating riser architecture and distribution of the SMS throughout the facility (or area in scope).
g. Block Diagrams – Contractor shall provide a block diagram for the entire system architecture and interconnections with SMS subsystems. Block diagram shall identify SMS subsystem (e.g., electronic entry control, intrusion detection, closed circuit television, intercom, and other associated subsystems) integration; and data transmission and media conversion methodologies.
h. Interconnection Diagrams – Contractor shall provide interconnection diagram for each sensor, and device component. Interconnection diagram shall identify termination locations, standard wire detail to include termination schedule. Diagram

shall also identify interfaces to other systems such as elevator control, fire alarm systems, and security management systems.

i. Security Details:

1) Panel Assembly Detail – For each panel assembly, a panel assembly details shall be provided identifying individual panel component size and content.
2) Panel Details – Provide security panel details identify general arrangement of the security system components, backboard size, wire through size and location, and power circuit requirements.
3) Device Mounting Details – Provide mounting detailed drawing for each security device (physical access control system, intrusion detection, video surveillance and assessment, and intercom systems) for each type of wall and ceiling configuration in project. Device details shall include device, mounting detail, wiring and conduit routing.
4) Details of connections to power supplies and grounding
5) Details of surge protection device installation
6) Sensor detection patterns – Each system sensor shall have associated detection patterns.
7) Equipment Rack Detail – For each equipment rack, provide a scaled detail of the equipment rack location and rack space utilization. Use of BISCI wire management standards shall be employed to identify wire management methodology. Transitions between equipment racks shall be shown to include use vertical and horizontal latter rack system.
8) Security Control Room – The contractor shall provide a layout plan for the Security Control Room. The layout plan shall identify all equipment and details associated with the installation.
9) Operator Console – The contractor shall provide a layout plan for the Operator Console. The layout plan shall identify all equipment and details associated with the installation. Equipment room - the contractor shall provide a layout plan for the equipment room. The layout plan shall identify all equipment and details associated with the installation.
10) Equipment Room – Equipment room details shall provide architectural, electrical, mechanical, plumbing, IT/Data and

associated equipment and device placements both vertical and horizontally.

j. Electrical Panel Schedule – Electrical Panel Details shall be provided for all SMS systems electrical power circuits. Panel details shall be provided identifying panel type (Standard, Emergency Power, Emergency/Uninterrupted Power Source, and Uninterrupted Power Source Only), panel location, circuit number, and circuit amperage rating.

k. Door Schedule – A door schedule shall be developed for each door equipped with electronic security components. At a minimum, the door schedule shall be coordinated with Division 08 work and include the following information:

1) Item Number
2) Door Number (Derived from A/E Drawings)
3) Floor Plan Sheet Number
4) Standard Detail Number
5) Door Description (Derived from Loading Sheets)
6) Data Gathering Panel Input Number
7) Door Position or Monitoring Device Type & Model Number
8) Lock Type, Model Number & Power Input/Draw (standby/active)
9) Card Reader Type & Model Number
10) Shunting Device Type & Model Number
11) Sounder Type & Model Number
12) Manufacturer
13) Misc. devices as required
    a) Delayed Egress Type & Model Number
    b) Intercom
    c) Camera
    d) Electric Transfer Hinge
    e) Electric Pass-through device
14) Remarks column indicating special notes or door configurations

2. Camera Schedule - A camera schedule shall be developed for each camera. Contractors shall coordinate with the Resident Engineer to determine camera starting numbers and naming conventions. All drawings shall identify wire and cable standardization methodology. Color coding of all wiring conductors and jackets is required and shall be communicated consistently throughout the drawings package

submittal. At a minimum, the camera schedule shall include the following information:

a. Item Number
b. Camera Number
c. Naming Conventions
d. Description of Camera Coverage
e. Camera Location
f. Floor Plan Sheet Number
g. Camera Type
h. Mounting Type
i. Standard Detail Reference
j. Power Input & Draw
k. Power Panel Location
l. Remarks Column for Camera

3. Section II – Data Gathering Panel Documentation Package
   a. Contractor shall provide Data Gathering Panel (DGP) input and output documentation packages for review at the Shop Drawing submittal stage and also with the as-built documentation package. The documentation packages shall be provided in both printed and magnetic form at both review stages.
   b. The Contractor shall provide loading sheet documentation package for the associated DGP, including input and output boards for all field panels associated with the project. Documentation shall be provided in current version Microsoft Excel spreadsheets following the format currently utilized by VA. A separate spreadsheet file shall be generated for each DGP and associated field panels.
   c. The spreadsheet names shall follow a sequence that shall display the spreadsheets in numerical order according to the DGP system number. The spreadsheet shall include the prefix in the file name that uniquely identifies the project site. The spreadsheet shall detail all connected items such as card readers, alarm inputs, and relay output connections. The spreadsheet shall include an individual section (row) for each panel input, output and card reader. The spreadsheet shall automatically calculate the system numbers for card readers, inputs, and outputs based upon data entered in initialization fields.

d. All entries must be verified against the field devices. Copies of the floor plans shall be forwarded under separate cover.
e. The DGP spreadsheet shall include an entry section for the following information:
   1) DGP number
   2) First Reader Number
   3) First Monitor Point Number
   4) First Relay Number
   5) DGP, input or output Location
   6) DGP Chain Number
   7) DGP Cabinet Tamper Input Number
   8) DGP Power Fail Input Number
   9) Number of Monitor Points Reserved For Expansion Boards
   10) Number of Control Points (Relays) Reserved For Expansion Boards
f. The DGP, input module and output module spreadsheets shall automatically calculate the following information based upon the associated entries in the above fields:
   1) System Numbers for Card Readers
   2) System Numbers for Monitor Point Inputs
   3) System Numbers for Control Points (Relays)
   4) Next DGP or input module First Monitor Point Number
   5) Next DGP or output module First Control Point Number
g. The DGP spreadsheet shall provide the following information for each card reader:
   1) DGP Reader Number
   2) System Reader Number
   3) Cable ID Number
   4) Description Field (Room Number)
   5) Description Field (Device Type i.e.: In Reader, Out Reader, etc.)
   6) Description Field
   7) DGP Input Location
   8) Date Test
   9) Date Passed
   10) Cable Type
   11) Camera Numbers (of cameras viewing the reader location)

h. The DGP and input module spreadsheet shall provide the following information for each monitor point (alarm input).
   1) DGP Monitor Point Input Number
   2) System Monitor Point Number
   3) Cable ID Number
   4) Description Field (Room Number)
   5) Description Field (Device Type i.e.: Door Contact, Motion Detector, etc.)
   7) DGP or input module Input Location
   8) Date Test
   9) Date Passed
   10) Cable Type
   11) Camera Numbers (of associated alarm event preset call-ups)

i. The DGP and output module spreadsheet shall provide the following information for each control point (output relay).
   1) DGP Control Point (Relay) Number
   2) System (Control Point) Number
   3) Cable ID Number
   4) Description Field (Room Number)
   5) Description Field (Device: Lock Control, Local Sounder, etc.)
   6) Description Field
   7) DGP or OUTPUT MODULE Output Location
   8) Date Test
   9) Date Passed Cable Type
   10) Camera Number (of associated alarm event preset call-ups)

j. The DGP, input module and output module spreadsheet shall include the following information or directions in the header and footer:
   1) Header
      a) DGP Input and Output Worksheet
      b) Enter Beginning Reader, Input, and Output Starting Numbers and Sheet Will Automatically Calculate the Remaining System Numbers.
   2) Footer
      a) File Name
      b) Date Printed
      c) Page Number

4. Section III - Manufacturers' Data: The data package shall include manufacturers' data for all materials and equipment, including

sensors, local processors and console equipment provided under this specification.

5. Section IV - System Description and Analysis: The data package shall include system descriptions, analysis, and calculations used in sizing equipment required by these specifications. Descriptions and calculations shall show how the equipment will operate as a system to meet the performance requirements of this specification. The data package shall include the following:
   a. Central processor memory size; communication speed and protocol description; rigid disk system size and configuration; flexible disk system size and configuration; back-up media size and configuration; alarm response time calculations; command response time calculations; start-up operations; expansion capability and method of implementation; sample copy of each report specified; and color photographs representative of typical graphics.
   b. Software Data: The data package shall consist of descriptions of the operation and capability of the system, and application software as specified.
   c. Overall System Reliability Calculations: The data package shall include all manufacturers' reliability data and calculations required to show compliance with the specified reliability.
6. Section V – Certifications & References: All specified manufacturer's certifications shall be included with the data package. Contractor shall provide Project references as outlined in Paragraph 1.4 "Quality Assurance".

G. Group II Technical Data Package
1. The Contractor shall prepare a report of "Current Site Conditions" and submit a report to the Resident Engineer documenting changes to the site, particularly those conditions that affect performance of the system to be installed. The Contractor shall provide specification sheets, or written functional requirements to support the findings, and a cost estimate to correct those site changes or conditions which affect the installation of the system or its performance. The Contractor shall not correct any deficiency without written permission from the COTR.
2. System Configuration and Functionality: The contractor shall provide the results of the meeting with VA to develop system requirements and functionality including but not limited to:

a. Baseline configuration
b. Access levels
c. Schedules (intrusion detection, physical access control, holidays, etc.)
d. Badge database
e. System monitoring and reporting (unit level and central control)
f. Naming conventions and descriptors

H. Group III Technical Data Package
1. Development of Test Procedures: The Contractor will prepare performance test procedures for the system testing. The test procedures shall follow the format of the VA Testing procedures and be customized to the contract requirements. The Contractor will deliver the test procedures to the Resident Engineer for approval at least 60 calendar days prior to the requested test date.

I. Group IV Technical Data Package
1. Performance Verification Test
a. Based on the successful completion of the pre-delivery test, the Contractor shall finalize the test procedures and report forms for the performance verification test (PVT) and the endurance test. The PVT shall follow the format, layout and content of the pre-delivery test. The Contractor shall deliver the PVT and endurance test procedures to the Resident Engineer for approval. The Contractor may schedule the PVT after receiving written approval of the test procedures. The Contractor shall deliver the final PVT and endurance test reports within 14 calendar days from completion of the tests. Refer to Part 3 of this section for System Testing and Acceptance requirements.
2. Training Documentation
a. New Facilities and Major Renovations: Familiarization training shall be provided for new equipment or systems. Training can include site familiarization training for VA technicians and administrative personnel. Training shall include general information on new system layout including closet locations, turnover of the completed system including all documentation, including manuals, software, key systems, and full system administration rights. Lesson plans and training manuals training shall be oriented to type of training to be provided.
b. New Unit Control Room:

1) Provide the security personnel with training in the use, operation, and maintenance of the entire control room system (Unit Control and Equipment Rooms). The training documentation must include the operation and maintenance. The first of the training sessions shall take place prior to system turnover and the second immediately after turnover. Coordinate the training sessions with the Owner. Completed classroom sessions will be witnessed and documented by the Architect/Engineer, and approved by the Resident Engineer. Instruction is not to begin until the system is operational as designed.
2) The training documents will cover the operation and the maintenance manuals and the control console operators' manuals and service manuals in detail, stressing all important operational and service diagnostic information necessary for the maintenance and operations personnel to efficiently use and maintain all systems.
3) Provide an illustrated control console operator's manual and service manual. The operator's manual shall be written in laymen's language and printed so as to become a permanent reference document for the operators, describing all control panel switch operations, graphic symbol definitions and all indicating functions and a complete explanation of all software.
4) The service manual shall be written in laymen's language and printed so as to become a permanent reference document for maintenance personnel, describing how to run internal self diagnostic software programs, troubleshoot head end hardware and field devices with a complete scenario simulation of all possible system malfunctions and the appropriate corrective measures.
5) Provide a professional color DVD instructional recording of all the operational procedures described in the operator's manual. All charts used in the training session shall be clearly presented on the video. Any DVD found to be inferior in recording or material content shall be reproduced at no cost until an acceptable DVD is submitted. Provide four copies

of the training DVD, one to the architect/engineer and three to the owner.

3. System Configuration and Data Entry:
   a. The contractor is responsible for providing all system configuration and data entry for the SMS and subsystems (e.g., video matrix switch, intercom, digital video recorders, network video recorders). All data entry shall be performed per VA standards & guidelines. The Contractor is responsible for participating in all meetings with the client to compile the information needed for data entry. These meetings shall be established at the beginning of the project and incorporated in to the project schedule as a milestone task. The contractor shall be responsible for all data collection, data entry, and system configuration. The contractor shall collect, enter, & program and/or configure the following components:
      1) Physical Access control system components,
      2) All intrusion detection system components,
      3) Video surveillance, control and recording systems,
      4) Intercom systems components,
      5) All other security subsystems shown in the contract documents.
   b. The Contractor is responsible for compiling the card access database for the VA employees, including programming reader configurations, access shifts, schedules, exceptions, card classes and card enrollment databases.
   c. Refer to Part 3 for system programming requirements and planning guidelines.
4. Graphics: Based on CAD as-built drawings developed for the construction project, create all map sets showing locations of all alarms and field devices. Graphical maps of all alarm points installed under this contract including perimeter and exterior alarm points shall be delivered with the system. The Contractor shall create and install all graphics needed to make the system operational. The Contractor shall utilize data from the contract documents, Contractor’s field surveys, and all other pertinent information in the Contractor’s possession to complete the graphics. The Contractor shall identify and request from the COTR, any additional data needed to provide a complete graphics package. Graphics shall have sufficient level of detail for the system

operator to assess the alarm. The Contractor shall supply hard copy, color examples at least 203.2 x 254 mm (8 x 10 in) of each type of graphic to be used for the completed Security system. The graphics examples shall be delivered to the Resident Engineer for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires them.

J. Group V Technical Data Package: Final copies of the manuals shall be delivered to the Resident Engineer as part of the acceptance test. The draft copy used during site testing shall be updated with any changes required prior to final delivery of the manuals. Each manual's contents shall be identified on the cover. The manual shall include names, addresses, and telephone numbers of each sub-contractor installing equipment or systems, as well as the nearest service representatives for each item of equipment for each system. The manuals shall include a table of contents and tab sheets. Tab sheets shall be placed at the beginning of each chapter or section and at the beginning of each appendix. The final copies delivered after completion of the endurance test shall include all modifications made during installation, checkout, and acceptance. Six (6) hard-copies and one (1) soft copy on CD of each item listed below shall be delivered as a part of final systems acceptance.

1. Functional Design Manual: The functional design manual shall identify the operational requirements for the entire system and explain the theory of operation, design philosophy, and specific functions. A description of hardware and software functions, interfaces, and requirements shall be included for all system operating modes. Manufacturer developed literature may be used; however, shall be produced to match the project requirements.
2. Equipment Manual: A manual describing all equipment furnished including:
   a. General description and specifications; installation and checkout procedures; equipment electrical schematics and layout drawings; system schematics and layout drawings; alignment and calibration procedures; manufacturer's repair list indicating sources of supply; and interface definition.
3. Software Manual: The software manual shall describe the functions of all software and include all other information necessary to

enable proper loading, testing, and operation. The manual shall include:

a. Definition of terms and functions; use of system and applications software; procedures for system initialization, start-up, and shutdown; alarm reports; reports generation, database format and data entry requirements; directory of all disk files; and description of all communications protocols including data formats, command characters, and a sample of each type of data transfer.

4. Operator’s Manual: The operator’s manual shall fully explain all procedures and instructions for the operation of the system, including:
   a. Computers and peripherals; system start-up and shutdown procedures; use of system, command, and applications software; recovery and restart procedures; graphic alarm presentation; use of report generator and generation of reports; data entry; operator commands’ alarm messages, and printing formats; and system access requirements.
5. Maintenance Manual: The maintenance manual shall include descriptions of maintenance for all equipment including inspection, recommend schedules, periodic preventive maintenance, fault diagnosis, and repair or replacement of defective components.
6. Spare Parts & Components Data: At the conclusion of the Contractor's work, the Contractor shall submit to the Resident Engineer a complete list of the manufacturer's recommended spare parts and components required to satisfactorily maintain and service the systems, as well as unit pricing for those parts and components.
7. Operation, Maintenance & Service Manuals: The Contractor shall provide two (2) complete sets of operating and maintenance manuals in the form of an instructional manual for use by the VA Security Guard Force personnel. The manuals shall be organized into suitable sets of manageable size. Where possible, assemble instructions for similar equipment into a single binder. If multiple volumes are required, each volume shall be fully indexed and coordinated.
8. Equipment and Systems Maintenance Manual: The Contractor shall provide the following descriptive information for each piece of equipment, operating system, and electronic system:
   a. Equipment and/or system function.

b. Operating characteristics.
c. Limiting conditions.
d. Performance curves.
e. Engineering data and test.
f. Complete nomenclature and number of replacement parts.
g. Provide operating and maintenance instructions including assembly drawings and diagrams required for maintenance and a list of items recommended to stock as spare parts.
h. Provide information detailing essential maintenance procedures including the following: routine operations, trouble shooting guide, disassembly, repair and re-assembly, alignment, adjusting, and checking.
i. Provide information on equipment and system operating procedures, including the following; start-up procedures, routine and normal operating instructions, regulation and control procedures, instructions on stopping, shut-down and emergency instructions, required sequences for electric and electronic systems, and special operating instructions.
j. Manufacturer equipment and systems maintenance manuals are permissible.

9. Project Redlines: During construction, the Contractor shall maintain an up-to-date set of construction redlines detailing current location and configuration of the project components. The redline documents shall be marked with the words 'Master Redlines' on the cover sheet and be maintained by the Contractor in the project office. The Contractor will provide access to redline documents anytime during the project for review and inspection by the Resident Engineer or authorized Office of Protection Services representative. Master redlines shall be neatly maintained throughout the project and secured under lock and key in the contractor's onsite project office. Any project component or assembly that is not installed in strict accordance with the drawings shall be so noted on the drawings. Prior to producing Record Construction Documents, the contractor will submit the Master Redline document to the Resident Engineer for review and approval of all changes or modifications to the documents. Each sheet shall have Resident Engineer initials indicating authorization to produce "As Built" documents. Field drawings shall be used for data

gathering & field changes. These changes shall be made to the master redline documents daily. Field drawings shall not be considered “master redlines”.

10. Record Specifications: The Contractor shall maintain one (1) copy of the Project Specifications, including addenda and modifications issued, for Project Record Documents. The Contractor shall mark the Specifications to indicate the actual installation where the installation varies substantially from that indicated in the Contract Specifications and modifications issued. (Note related Project Record Drawing information where applicable). The Contractor shall pay particular attention to substitutions, selection of product options, and information on concealed installations that would be difficult to identify or measure and record later. Upon completion of the mark ups, the Contractor shall submit record Specifications to the COTR. As with master relines, Contractor shall maintain record specifications for Resident Engineer review and inspection at anytime.
11. Record Product Data: The Contractor shall maintain one (1) copy of each Product Data submittal for Project Record Document purposes. The Data shall be marked to indicate the actual product installed where the installation varies substantially from that indicated in the Product Data submitted. Significant changes in the product delivered to the site and changes in manufacturer's instructions and recommendations for installation shall be included. Particular attention will be given to information on concealed products and installations that cannot be readily identified or recorded later. Note related Change Orders and mark up of Record Construction Documents, where applicable. Upon completion of mark up, submit a complete set of Record Product Data to the COTR.
12. Miscellaneous Records: The Contractor shall maintain one (1) copy of miscellaneous records for Project Record Document purposes. Refer to other Specifications for miscellaneous record-keeping requirements and submittals concerning various construction activities. Before substantial completion, complete miscellaneous records and place in good order, properly identified and bound or filed, ready for use and reference. Categories of requirements resulting in miscellaneous records include a minimum of the following:

a. Certificates received instead of labels on bulk products.
b. Testing and qualification of tradesmen. (“Contractor’s Qualifications”)
c. Documented qualification of installation firms.
d. Load and performance testing.
e. Inspections and certifications.
f. Final inspection and correction procedures.
g. Project schedule

13. Record Construction Documents (Record As-Built)
    a. Upon project completion, the contractor shall submit the project master redlines to the Resident Engineer prior to development of Record construction documents. The Resident Engineer shall be given a minimum of a thirty (30) day review period to determine the adequacy of the master redlines. If the master redlines are found suitable by the Resident Engineer, the Resident Engineer will initial and date each sheet and turn redlines over to the contractor for as built development.
    b. The Contractor shall provide the Resident Engineer a complete set of "as-built" drawings and original master redlined marked "as-built" blue-line in the latest version of AutoCAD drawings unlocked on CD or DVD. The as-built drawing shall include security device number, security closet connection location, data gathering panel number, and input or output number as applicable. All corrective notations made by the Contractor shall be legible when submitted to the COTR. If, in the opinion of the COTR, any redlined notation is not legible, it shall be returned to the Contractor for re-submission at no extra cost to the Owner. The Contractor shall organize the Record Drawing sheets into manageable sets bound with durable paper cover sheets with suitable titles, dates, and other identifications printed on the cover. The submitted as built shall be in editable formats and the ownership of the drawings shall be fully relinquished to the owner.
    c. Where feasible, the individual or entity that obtained record data, whether the individual or entity is the installer, sub-contractor, or similar entity, is required to prepare the mark up on Record Drawings. Accurately record the information in a comprehensive drawing technique. Record the data when possible

after it has been obtained. For concealed installations, record and check the mark up before concealment. At the time of substantial completion, submit the Record Construction Documents to the COTR. The Contractor shall organize into bound and labeled sets for the COTR's continued usage. Provide device, conduit, and cable lengths on the conduit drawings. Exact in-field conduit placement/routings shall be shown. All conduits shall be illustrated in their entire length from termination in security closets; no arrowed conduit runs shall be shown. Pull box and junction box sizes are to be shown if larger than 100mm (4 inch).

K. FIPS 201 Compliance Certificates
   1. Provide Certificates for all software components and device types utilizing credential verification. Provide certificates for:
      a. Fingerprint Capture Station
      b. Card Readers
      c. Facial Image Capturing Camera
      d. PIV Middelware
      e. Template Matcher
      f. Electromagnetically Opaque Sleeve
      g. Certificate Management
         1) CAK Authentication System
         2) PIV Authentication System
         3) Certificate Validator
         4) Cryptographic Module
      h. <list devices and software>

L. Approvals will be based on complete submission of manuals together with shop drawings.

M. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
   1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
   2. Each type of conduit and pathway coupling, bushing and termination fitting.
   3. Conduit hangers, clamps and supports.
   4. Duct sealing compound.

N. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

O. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI)/ International Code Council (ICC):

A117.1.....Standard on Accessible and Usable Buildings and Facilities

C. American National Standards Institute (ANSI)/ Security Industry Association (SIA):

AC-03.....Access Control: Access Control Guideline Dye Sublimation Printing Practices for PVC Access Control Cards

CP-01-00.....Control Panel Standard-Features for False Alarm Reduction

PIR-01-00.....Passive Infrared Motion Detector Standard - Features for Enhancing False Alarm Immunity

TVAC-01.....CCTV to Access Control Standard - Message Set for System Integration

D. American National Standards Institute (ANSI)/Electronic Industries Alliance (EIA):

330-09.....Electrical Performance Standards for CCTV Cameras

375A-76.....Electrical Performance Standards for CCTV Monitors

E. American National Standards Institute (ANSI):

ANSI S3.2-99.....Method for measuring the Intelligibility of Speech over Communications Systems

F. American Society for Testing and Materials (ASTM)

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C1238-97 (R03).....Standard Guide for Installation of Walk-Through Metal Detectors

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

G. Architectural Barriers Act (ABA), 1968

H. Department of Justice: American Disability Act (ADA)

28 CFR Part 36-2010 ADA Standards for Accessible Design

I. Department of Veterans Affairs:

VHA National CAD Standard Application Guide, 2006

VA BIM Guide, V1.0 10

J. Federal Communications Commission (FCC):

(47 CFR 15) Part 15 Limitations on the Use of Wireless Equipment/Systems

K. Federal Information Processing Standards (FIPS):

FIPS-201-1.....Personal Identity Verification (PIV) of Federal Employees and Contractors

L. Federal Specifications (Fed. Spec.):

A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)

M. Government Accountability Office (GAO):

GAO-03-8-02.....Security Responsibilities for Federally Owned and Leased Facilities

N. Homeland Security Presidential Directive (HSPD):

HSPD-12.....Policy for a Common Identification Standard for Federal Employees and Contractors

O. Institute of Electrical and Electronics Engineers (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

802.3af-08.....Power over Ethernet Standard

802.3at-09 .....Power over Ethernet (PoE) Plus Standard

C2-07.....National Electrical Safety Code

C62.41-02.....IEEE Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits

C95.1-05.....Standards for Safety Levels with Respect to Human Exposure in Radio Frequency Electromagnetic Fields

P. International Organization for Standardization (ISO):

7810.....Identification cards – Physical characteristics

7811.....Physical Characteristics for Magnetic Stripe Cards

7816-1.....Identification cards - Integrated circuit(s) cards with contacts - Part 1: Physical characteristics

7816-2.....Identification cards - Integrated circuit cards - Part 2: Cards with contacts -Dimensions and location of the contacts

7816-3.....Identification cards - Integrated circuit cards - Part 3: Cards with contacts - Electrical interface and transmission protocols

7816-4.....Identification cards - Integrated circuit cards - Part 11: Personal verification through biometric methods

7816-10.....Identification cards - Integrated circuit cards - Part 4: Organization, security and commands for interchange

14443.....Identification cards - Contactless integrated circuit cards; Contactless Proximity Cards Operating at 13.56 MHz in up to 5 inches distance

15693.....Identification cards -- Contactless integrated circuit cards - Vicinity cards; Contactless Vicinity Cards Operating at 13.56 MHz in up to 50 inches distance

19794.....Information technology - Biometric data interchange formats

Q. National Electrical Contractors Association

303-2005.....Installing Closed Circuit Television (CCTV) Systems

R. National Electrical Manufactures Association (NEMA):

250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

S. National Fire Protection Association (NFPA):

70-11..... National Electrical Code (NEC)

731-08.....Standards for the Installation of Electric Premises Security Systems

99-2005.....Health Care Facilities

T. National Institute of Justice (NIJ)

0601.02-03.....Standards for Walk-Through Metal Detectors for use in Weapons Detection

0602.02-03.....Hand-Held Metal Detectors for Use in Concealed Weapon and Contraband Detection

U. National Institute of Standards and Technology (NIST):

IR 6887 V2.1.....Government Smart Card Interoperability Specification (GSC-IS)

Special Pub 800-37.....Guide for Applying the Risk Management Framework to Federal Information Systems

Special Pub 800-63.....Electronic Authentication Guideline

Special Pub 800-73-3....Interfaces for Personal Identity Verification (4 Parts)

.....Pt. 1- End Point PIV Card Application Namespace, Data Model & Representation

.....Pt. 2- PIV Card Application Card Command Interface

.....Pt. 3- PIV Client Application Programming Interface

.....Pt. 4- The PIV Transitional Interfaces & Data Model Specification
Special Pub 800-76-1....Biometric Data Specification for Personal Identity Verification
Special Pub 800-78-2....Cryptographic Algorithms and Key Sizes for Personal Identity Verification
Special Pub 800-79-1....Guidelines for the Accreditation of Personal Identity Verification Card Issuers
Special Pub 800-85B-1...DRAFTPIV Data Model Test Guidelines
Special Pub 800-85A-2...PIV Card Application and Middleware Interface Test Guidelines (SP 800-73-3 compliance)
Special Pub 800-96......PIV Card Reader Interoperability Guidelines
Special Pub 800-104A....Scheme for PIV Visual Card Topography

V. Occupational and Safety Health Administration (OSHA):
29 CFR 1910.97.....Nonionizing radiation

W. Section 508 of the Rehabilitation Act of 1973

X. Security Industry Association (SIA):
AG-01 .....Security CAD Symbols Standards

Y. Underwriters Laboratories, Inc. (UL):
1-05.....Flexible Metal Conduit
5-04.....Surface Metal Raceway and Fittings
6-07.....Rigid Metal Conduit
44-05.....Thermoset-Insulated Wires and Cables
50-07.....Enclosures for Electrical Equipment
83-08.....Thermoplastic-Insulated Wires and Cables
294-99.....The Standard of Safety for Access Control System Units
305-08.....Standard for Panic Hardware
360-09.....Liquid-Tight Flexible Steel Conduit
444-08.....Safety Communications Cables
464-09.....Audible Signal Appliances
467-07.....Electrical Grounding and Bonding Equipment
486A-03.....Wire Connectors and Soldering Lugs for Use with Copper Conductors
486C-04.....Splicing Wire Connectors
486D-05.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
514A-04.....Metallic Outlet Boxes
514B-04.....Fittings for Cable and Conduit
51-05.....Schedule 40 and 80 Rigid PVC Conduit
609-96.....Local Burglar Alarm Units and Systems
634-07.....Standards for Connectors with Burglar-Alarm Systems
636-01.....Standard for Holdup Alarm Units and Systems
639-97.....Standard for Intrusion-Detection Units
651-05.....Schedule 40 and 80 Rigid PVC Conduit
651A-07.....Type EB and A Rigid PVC Conduit and HDPE Conduit
752-05.....Standard for Bullet-Resisting Equipment
797-07.....Electrical Metallic Tubing
827-08.....Central Station Alarm Services
1037-09.....Standard for Anti-theft Alarms and Devices
1635-10.....Digital Alarm Communicator System Units
1076-95.....Standards for Proprietary Burglar Alarm Units and Systems
1242-06.....Intermediate Metal Conduit
1479-03.....Fire Tests of Through-Penetration Fire Stops
1981-03.....Central Station Automation System
2058-05.....High Security Electronic Locks
60950.....Safety of Information Technology Equipment
60950-1.....Information Technology Equipment - Safety - Part 1: General Requirements

Z. Uniform Federal Accessibility Standards (UFAS) 1984

AA. United States Department of Commerce:

Special Pub 500-101 ....Care and Handling of Computer Magnetic Storage Media

1.8 COORDINATION

A. Coordinate arrangement, mounting, and support of electronic safety and security equipment:

1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.

2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
3. To allow right of way for piping and conduit installed at required slope.
4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.

B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

C. Coordinate location of access panels and doors for electronic safety and security items that are behind finished surfaces or otherwise concealed.

1.9 MAINTENANCE & SERVICE

A. General Requirements

1. The Contractor shall provide all services required and equipment necessary to maintain the entire integrated electronic security system in an operational state as specified for a period of one (1) year after formal written acceptance of the system. The Contractor shall provide all necessary material required for performing scheduled adjustments or other non-scheduled work. Impacts on facility operations shall be minimized when performing scheduled adjustments or other non-scheduled work. See also General Project Requirements.

B. Description of Work

1. The adjustment and repair of the security system includes all software updates, panel firmware, and the following new items computers equipment, communications transmission equipment and data transmission media (DTM), local processors, security system sensors, physical access control equipment, facility interface, signal transmission equipment, and video equipment.

C. Personnel

1. Service personnel shall be certified in the maintenance and repair of the selected type of equipment and qualified to accomplish all work promptly and satisfactorily. The Resident Engineer shall be advised in writing of the name of the designated service representative, and of any change in personnel. The Resident

Engineer shall be provided copies of system manufacturer certification for the designated service representative.

D. Schedule of Work
   1. The work shall be performed during regular working hours, Monday through Friday, excluding federal holidays.

E. System Inspections
   1. These inspections shall include:
      a. The Contractor shall perform two (2) minor inspections at six (6) month intervals or more if required by the manufacturer, and two (2) major inspections offset equally between the minor inspections to effect quarterly inspection of alternating magnitude.
         1) Minor Inspections shall include visual checks and operational tests of all console equipment, peripheral equipment, local processors, sensors, electrical and mechanical controls, and adjustments on printers.
         2) Major Inspections shall include all work described for Minor Inspections and the following: clean all system equipment and local processors including interior and exterior surfaces; perform diagnostics on all equipment; operational tests of the CPU, switcher, peripheral equipment, recording devices, monitors, picture quality from each camera; check, walk test, and calibrate each sensor; run all system software diagnostics and correct all problems; and resolve any previous outstanding problems.

F. Emergency Service
   1. The owner shall initiate service calls whenever the system is not functioning properly. The Contractor shall provide the Owner with an emergency service center telephone number. The emergency service center shall be staffed 24 hours a day 365 days a year. The Owner shall have sole authority for determining catastrophic and non-catastrophic system failures within parameters stated in General Project Requirements.
      a. For catastrophic system failures, the Contractor shall provide same day four (4) hour service response with a defect correction time not to exceed eight (8) hours from [notification] [arrival on site]. Catastrophic system failures are defined as any system

failure that the Owner determines will place the facility(s) at increased risk.

b. For non-catastrophic failures, the Contractor within eight (8) hours with a defect correction time not to exceed 24 hours from notification.

G. Operation

1. Performance of scheduled adjustments and repair shall verify operation of the system as demonstrated by the applicable portions of the performance verification test.

H. Records & Logs

1. The Contractor shall maintain records and logs of each task and organize cumulative records for each component and for the complete system chronologically. A continuous log shall be submitted for all devices. The log shall contain all initial settings, calibration, repair, and programming data. Complete logs shall be maintained and available for inspection on site, demonstrating planned and systematic adjustments and repairs have been accomplished for the system.

I. Work Request

1. The Contractor shall separately record each service call request, as received. The record shall include the serial number identifying the component involved, its location, date and time the call was received, specific nature of trouble, names of service personnel assigned to the task, instructions describing the action taken, the amount and nature of the materials used, and the date and time of commencement and completion. The Contractor shall deliver a record of the work performed within five (5) working days after the work was completed.

J. System Modifications

1. The Contractor shall make any recommendations for system modification in writing to the Resident Engineer. No system modifications, including operating parameters and control settings, shall be made without prior written approval from the Resident Engineer. Any modifications made to the system shall be incorporated into the operation and maintenance manuals and other documentation affected.

K. Software

1. The Contractor shall provide all software updates when approved by the Owner from the manufacturer during the installation and 12-month warranty period and verify operation of the system. These updates shall be accomplished in a timely manner, fully coordinated with the system operators, and incorporated into the operations and maintenance manuals and software documentation. There shall be at least one (1) scheduled update near the end of the first year's warranty period, at which time the Contractor shall install and validate the latest released version of the Manufacturer's software. All software changes shall be recorded in a log maintained in the unit control room. An electronic copy of the software update shall be maintained within the log. At a minimum, the contractor shall provide a description of the modification, when the modification occurred, and name and contact information of the individual performing the modification. The log shall be maintained in a white 3 ring binder and the cover marked "SOFTWARE CHANGE LOG".

1.10 MINIMUM REQUIREMENTS

A. References to industry and trade association standards and codes are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.11 DELIVERY, STORAGE, & HANDLING

A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:

1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
2. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
3. Painted surfaces shall be protected with factory installed removable heavy craft paper, sheet vinyl or equal.
4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

B. Central Station, Workstations, and Controllers:

1. Store in temperature and humidity controlled environment in original manufacturer's sealed containers. Maintain ambient temperature between 10 to 30 deg C (50 to 85 deg F), and not more than 80 percent relative humidity, non-condensing.
2. Open each container; verify contents against packing list, and file copy of packing list, complete with container identification for inclusion in operation and maintenance data.
3. Mark packing list with designations which have been assigned to materials and equipment for recording in the system labeling schedules generated by cable and asset management system.
4. Save original manufacturer's containers and packing materials and deliver as directed under provisions covering extra materials.

1.12 PROJECT CONDITIONS

A. Environmental Conditions: System shall be capable of withstanding the following environmental conditions without mechanical or electrical damage or degradation of operating capability:

1. Interior, Controlled Environment: System components, except central-station control unit, installed in temperature-controlled interior environments shall be rated for continuous operation in ambient conditions of 2 to 50 deg C (36 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, non-condensing. NEMA 250, Type 1 enclosure.
2. Interior, Uncontrolled Environment: System components installed in non-temperature-controlled interior environments shall be rated for continuous operation in ambient conditions of -18 to 50 deg C (0 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, non-condensing. NEMA 250, Type 4X enclosures.
3. Exterior Environment: System components installed in locations exposed to weather shall be rated for continuous operation in ambient conditions of -34 to 50 deg C (-30 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, condensing. Rate for continuous operation where exposed to rain as specified in NEMA 250, winds up to 137 km/h (85 mph) and snow cover up to 610 mm (24 in) thick. NEMA 250, Type 4X enclosures.
4. Hazardous Environment: System components located in areas where fire or explosion hazards may exist because of flammable gases or vapors, flammable liquids, combustible dust, or ignitable fibers shall be rated, listed, and installed according to NFPA 70.

5. Corrosive Environment: For system components subjected to corrosive fumes, vapors, and wind-driven salt spray in coastal zones, provide NEMA 250, Type 4X enclosures.

B. Security Environment: Use vandal resistant enclosures in high-risk areas where equipment may be subject to damage.

C. Console: All console equipment shall, unless noted otherwise, be rated for continuous operation under ambient environmental conditions of 15.6 to 29.4 deg C (60 to 85 deg F) and a relative humidity of 20 to 80 percent.

1.13 EQUIPMENT AND MATERIALS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.

3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.14 ELECTRICAL POWER

A. Electrical power of 120 Volts Alternating Current (VAC) shall be indicated on the Division 26 drawings. Additional locations requiring primary power required by the security system shall be shown as part of these contract documents. Primary power for the security system shall be configured to switch to emergency backup sources automatically if interrupted without degradation of any critical system function. Alarms shall not be generated as a result of power switching, however, an indication of power switching on (on-line source) shall be provided to the alarm monitor. The Security Contractor shall provide an interface (dry contact closure) between the PACS and the Uninterruptible Power Supply (UPS) system so the UPS trouble signals and main power fail appear on the PACS operator terminal as alarms.

B. Failure of any on-line battery shall be detected and reported as a fault condition. Battery backed-up power supplies shall be provided sized for [8] <insert hours> hours of operation at actual connected load. Requirements for additional power or locations shall be included with the contract to support equipment and systems offered. The following minimum requirements shall be provided for power sources and equipment.

1. Emergency Generator
   a. Report Printers: Unit Control Room
   b. Video Monitors: Unit Control Room
   c. Intercom Stations
   d. Radio System
   e. Lights: Unit Control Room, Equipment Rooms, & Security Offices
   f. Outlets: Security Outlets dedicated to security equipment racks or security enclosure assemblies.
   g. Security Device Power Supplies (DGP, VASS, Card Access, Lock Power, etc.) powered from the security closets or remotely: various locations
   h. Telephone/Radio Recording Equipment: Unit Control Room.
   i. VASS Camera Power Supplies: Security Closets
   j. VASS Pan/Tilt Units: Various Locations
   k. VASS Outdoor Housing Heaters and Blowers: Various Sites

l. Intercom Master Control System
m. Fiber Optic Receivers/Transmitters
n. Security office Weapons Storage
o. Outlets that charge handheld radios

2. Uninterruptible Power Supply (UPS) on Emergency Power
   a. The following 120VAC circuits shall be provided by others. The Security Contractor shall coordinate exact locations with the Electrical Contractor:
      1) Security System Monitors and Keyboards: Control Room
      2) CPU: Control Equipment Room
      3) Communications equipment: Control Equipment Room and various sites.
      4) VASS Matrix Switcher: Control Equipment Room
      5) VASS: Control Equipment Room
      6) Digital Video Recorders, encoders & decoders: Control Room
      7) All equipment Room racked equipment.
      8) Network switches

1.15 TRANSIENT VOLTAGE SUPPRESSION, POWER SURGE SUPPLESION, & GROUNDING

A. Transient Voltage Surge Suppression: All cables and conductors extending beyond building façade, except fiber optic cables, which serve as communication, control, or signal lines shall be protected against Transient Voltage surges and have Transient Voltage Surge Suppression (TVSS) protection. The TVSS device shall be UL listed in accordance with Standard TIA 497B installed at each end. Lighting and surge suppression shall be a multi-strike variety and include a fault indicator. Protection shall be furnished at the equipment and additional triple solid state surge protectors rated for the application on each wire line circuit shall be installed within 914.4 mm (3 ft) of the building cable entrance. Fuses shall not be used for surge protection. The inputs and outputs shall be tested in both normal mode and common mode to verify there is no interference.

1. A 10-microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
2. An 8-microsecond rise time by 20-microsecond pulse width waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.
3. Maximum series current: 2 AMPS. Provide units manufactured by Advanced Protection Technologies, model # TE/FA 10B or TE/FA 20B.

4. Operating Temperature and Humidity: -40 to 85 deg C (-40 to 185 deg F), 0 to 95 percent relative humidity.

B. Grounding and Surge Suppression

1. The Security Contractor shall provide grounding and surge suppression to stabilize the voltage under normal operating conditions. To ensure the operation of over current devices, such as fuses, circuit breakers, and relays, under ground-fault conditions.
2. Security Contractor shall engineer and provide proper grounding and surge suppression as required by local jurisdiction and prevailing codes and standards referenced in this document.
3. Principal grounding components and features. Include main grounding buses and grounding and bonding connections to service equipment.
4. Details of interconnection with other grounding systems. The lightning protection system shall be provided by the Security Contractor.
5. Locations and sizes of grounding conductors and grounding buses in electrical, data, and communication equipment rooms and closets.
6. AC power receptacles are not to be used as a ground reference point.
7. Any cable that is shielded shall require a ground in accordance with the best practices of the trade and manufactures installation instructions.
8. Protection should be provided at both ends of cabling.

1.16 COMPONENT ENCLOSURES

A. Construction of Enclosures

1. Consoles, power supply enclosures, detector control and terminal cabinets, control units, wiring gutters, and other component housings, collectively referred to as enclosures, shall be so formed and assembled as to be sturdy and rigid.
2. Thickness of metal in-cast and sheet metal enclosures of all types shall not be less than those in Tables I and II, UL 611. Sheet steel used in fabrication of enclosures shall be not less than 14 gauge. Consoles shall be 16-gauge.
3. Doors and covers shall be flanged. Enclosures shall not have pre-punched knockouts. Where doors are mounted on hinges with exposed pins, the hinges shall be of the tight pin type or the ends of hinge pins shall be tack welded to prevent removal. Doors having a latch edge length of less than 609.6 mm (24 in) shall be provided with a

single construction core. Where the latch edge of a hinged door is more than 609.6 mm (24 in) or more in length, the door shall be provided with a three-point latching device with construction core; or alternatively with two, one located near each end.

4. Any ventilator openings in enclosures and cabinets shall conform to the requirements of UL 611. Unless otherwise indicated, sheet metal enclosures shall be designed for wall mounting with tip holes slotted. Mounting holes shall be in positions that remain accessible when all major operating components are in place and the door is open, but shall be in accessible when the door is closed.
5. Covers of pull and junction boxes provided to facilitate initial installation of the system shall be held in place by tamper proof Torx Center post security screws. Stenciled or painted labels shall be affixed to such boxes indicating they contain no connections. These labels shall not indicate the box is part of the Electronic Security System (ESS).

B. Consoles & Equipment Racks: All consoles and vertical equipment racks shall include a forced air-cooling system to be provided by others.

1. Vertical Equipment Racks:
   a. The forced air blowers shall be installed in the vented top of each cabinet and shall not reduce usable rack space.
   b. The forced air fan shall consist of one fan rated at 105 CFM per rack bay and noise level shall not exceed 55 decibels.
   c. d. Vertical equipment racks are to be provided with full sized clear plastic locking doors and vented top panels as shown on contract drawings.
2. Console racks:
   a. Forced air fans shall be installed in the top rear of each console bay. The forced air fan shall consist of one fan rated at 105 CFM mounted to a 133mm vented blank panel the noise level of each fan shall not exceed 55 decibels. The fans shall be installed so air is pulled from the bottom of the rack or cabinet and exhausted out the top.
   b. Console racks are to be provided with flush mounted hinged rear doors with recessed locking latch on the bottom and middle sections of the consoles. Provide code access to support wiring for devices located on the work surfaces.

C. Tamper Provisions and Tamper Switches:

1. Enclosures, cabinets, housings, boxes and fittings or every product description having hinged doors or removable covers and which contain circuits, or the integrated security system and its power supplies shall be provided with cover operated, corrosion-resistant tamper switches.
2. Tamper switches shall be arranged to initiate an alarm signal that will report to the monitoring station when the door or cover is moved. Tamper switches shall be mechanically mounted to maximize the defeat time when enclosure covers are opened or removed. It shall take longer than 1 second to depress or defeat the tamper switch after opening or removing the cover. The enclosure and tamper switch shall function together in such a manner as to prohibit direct line of sign to any internal component before the switch activates.
3. Tamper switches shall be inaccessible until the switch is activated. Have mounting hardware concealed so the location of the switch cannot be observed from the exterior of the enclosure. Be connected to circuits which are under electrical supervision at all times, irrespective of the protection mode in which the circuit is operating. Be spring-loaded and held in the closed position by the door or cover and be wired so they break the circuit when the door cover is disturbed. Tamper circuits shall be adjustable type screw sets and shall be adjusted by the contractor to eliminate nuisance alarms associated with incorrectly mounted tamper device shall annunciate prior to the enclosure door opening (within 1/4 " tolerance. The tamper device or its components shall not be visible or accessing with common tools to bypass when the enclosure is in the secured mode.
4. The single gang junction boxes for the portrait alarming and pull boxes with less than 102 square mm will not require tamper switches.
5. All enclosures over 305 square mm shall be hinged with an enclosure lock.
6. Control Enclosures: Maintenance/Safety switches on control enclosures, which must be opened to make routing maintenance adjustments to the system and to service the power supplies, shall be push/pull-set automatic reset type.
7. Provide one (1) enclosure tamper switch for each 609 linear mm of enclosure lock side opening evenly spaced.

8. All security screws shall be Torx-Post Security Screws.
9. The contractor shall provide the owner with two (2) torx-post screwdrivers.

1.17 ELECTRONIC COMPONENTS

A. All electronic components of the system shall be of the solid-state type, mounted on printed circuit boards conforming to UL 796. Boards shall be plug-in, quick-disconnect type. Circuitry shall not be so densely placed as to impede maintenance. All power-dissipating components shall incorporate safety margins of not less than 25 percent with respect to dissipation ratings, maximum voltages, and current-carrying capacity.

1.18 SUBSTITUTE MATERIALS & EQUIPMENT

A. Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

B. In addition to this Section the Security Contractor shall also reference Section II, Products and associated divisions. The Resident Engineer shall have final authority on the authorization or refusal of substitutions. If there are no proposed substitutions, a statement in writing from the Contractor shall be submitted to the Resident Engineer stating same. In the preparation of a list of substitutions, the following information shall be included, as a minimum:
   1. Identity of the material or devices specified for which there is a proposed substitution.
   2. Description of the segment of the specification where the material or devices are referenced.
   3. Identity of the proposed substitute by manufacturer, brand name, catalog or model number and the manufacturer’s product name.
   4. A technical statement of all operational characteristic expressing equivalence to items to be substituted and comparison, feature-by-feature, between specification requirements and the material or devices called for in the specification; and Price differential.

C. Materials Not Listed: Furnish all necessary hardware, software, programming materials, and supporting equipment required to place the specified major subsystems in full operation. Note that some

supporting equipment, materials, and hardware may not be described herein. Depending on the manufacturers selected by the COTR, some equipment, materials and hardware may not be contained in either the Contract Documents or these written specifications, but are required by the manufacturer for complete operation according to the intent of the design and these specifications. In such cases, the Resident Engineer shall be given the opportunity to approve the additional equipment, hardware and materials that shall be fully identified in the bid and in the equipment list submittal. The Resident Engineer shall be consulted in the event there is any question about which supporting equipment, materials, or hardware is intended to be included.

D. Response to Specification: The Contractor shall submit a point-by-point statement of compliance with each paragraph of the security specification. The statement of compliance shall list each paragraph by number and indicate "COMPLY" opposite the number for each paragraph where the Contractor fully complies with the specification. Where the proposed system cannot meet the requirements of the paragraph, and does not offer an equivalent solution, the offers shall indicate "DOES NOT COMPLY" opposite the paragraph number. Where the proposed system does not comply with the paragraph as written, but the bidder feels it will accomplish the intent of the paragraph in a manner different from that described, the offers shall indicate "COMPARABLE". The offers shall include a statement fully describing the "comparable" method of satisfying the requirement. Where a full and concise description is not provided, the offered system shall be considered as not complying with the specification. Any submission that does not include a point-by-point statement of compliance, as described above, shall be disqualified. Submittals for products shall be in precise order with the product section of the specification. Submittals not in proper sequence will be rejected.

1.19 LIKE ITEMS

A. Where two or more items of equipment performing the same function are required, they shall be exact duplicates produced by one manufacturer. All equipment provided shall be complete, new, and free of any defects.

1.20 WARRANTY

A. The Contractor shall, as a condition precedent to the final payment, execute a written guarantee (warranty) to the COTR certifying all contract requirements have been completed according to the final

specifications. Contract drawings and the warranty of all materials and equipment furnished under this contract are to remain in satisfactory operating condition (ordinary wear and tear, abuse and causes beyond his control for this work accepted) for one (1) year from the date the Contactor received written notification of final acceptance from the COTR. Demonstration and training shall be performed prior to system acceptance. All defects or damages due to faulty materials or workmanship shall be repaired or replaced without delay, to the COTR's satisfaction, and at the Contractor's expense. The Contractor shall provide quarterly inspections during the warranty period. The contractor shall provide written documentation to the COTR on conditions and findings of the system and device(s). In addition, the contractor shall provide written documentation of test results and stating what was done to correct any deficiencies. The first inspection shall occur 90 calendar days after the acceptance date. The last inspection shall occur 30 calendar days prior to the end of the warranty. The warranty period shall be extended until the last inspection and associated corrective actions are complete. When equipment and labor covered by the Contractor's warranty, or by a manufacturer's warranty, have been replaced or restored because of it’s failure during the warranty period, the warranty period for the replaced or repaired equipment or restored work shall be reinstated for a period equal to the original warranty period, and commencing with the date of completion of the replacement or restoration work. In the event any manufacturer customarily provides a warranty period greater than one (1) year, the Contractor's warranty shall be for the same duration for that component.

1.22 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

PART 2 – PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. All equipment associated within the Security Control Room, Security Console and Security Equipment Room shall be UL 827, UL 1981, and UL 60950 compliant and rated for continuous operation. Environmental

conditions (i.e. temperature, humidity, wind, and seismic activity) shall be taken under consideration at each facility and site location prior to installation of the equipment.

B. All equipment shall operate on a 120 or 240 volts alternating current (VAC); 50 Hz or 60 Hz AC power system unless documented otherwise in subsequent sections listed within this specification. All equipment shall have a back-up source of power that will provide a minimum of [8] <insert hours> hours of run time in the event of a loss of primary power to the facility.

C. The system shall be designed, installed, and programmed in a manner that will allow for ease of operation, programming, servicing, maintenance, testing, and upgrading of the system.

D. All equipment and materials for the system will be compatible to ensure correct operation.

2.2 EQUIPMENT ITEMS

A. The Security Management System shall provide full interface with all components of the security subsystem as follows:

1. Shall allow for communication between the Physical Access Control System and Database Management and all subordinate work and monitoring stations, enrollment centers for badging and biometric devices as part of the PACS, local annunciation centers, the electronic Security Management System (SMS), and all other VA redundant or backup command center or other workstations locations.
2. Shall provide automatic continuous communication with all systems that are monitored by the SMS, and shall automatically annunciate any communication failures or system alarms to the SMS operator providing identification of the system, nature of the alarm, and location of the alarm.
3. Controlling devices shall be utilized to interface the SMS with all field devices.
4. The Security control room and security console will be supported by an uninterrupted power supply (UPS) or dedicated backup generator power circuit.
5. The Security Equipment room, Security Control Room, and Security Operator Console shall house the following equipment i.e. refer to individual master specifications for each security subsystem’s specific requirements:

a. Security Console Bays and Equipment Racks

b. Security Network Server and Workstation
c. CCTV Monitoring, Controlling, and Recording Equipment
d. PACS Monitoring and Controlling Equipment
e. IDS Monitoring and Controlling Equipment
f. Security Access Detection Monitoring Equipment
g. EPPS Monitoring and Controlling Equipment
h. Main Panels for all Security Systems
i. Power Supply Units (PSU) for all field devices
j. Life safety and power monitoring equipment
k. All other building systems deemed necessary by the VA to include, but not limited to, heating, ventilation and air conditioning (HVAC), elevator control, portable radio, fire alarm monitoring, and other potential systems.
l. Police two-way radio control consoles/units.

B. Security Console Bays - shall be EIA 310D compliant and:
1. Utilize stand-up, sit-down, and vertical equipment racks in any combination to monitor and control the security subsystems.
2. Shall be wide enough for equipment that requires a minimum 19 inch (47.5 cm) mounting area.
3. Shall be made of metal, furnished with wire ways, a power strip, a thermostatic controlled bottom or top mounted fan units, a hinge mounted rear door, a hinge mounted front door made of Plexiglas, and a louvered top. When possible, pre-fabricated (standard off-the-shelf) security console equipment shall be used in place of customized designed consoles.
4. A wire management system shall be designed and installed so that all cables are mounted in a manner that they do not interfere with day-to-day operations, are labeled for quick identification, and so that high voltage power cables do not cause signal interference with low voltage and data carrying cables.
5. Shall be mounted on lockable casters.
6. Shall be ergonomically designed so that all devices requiring repetitive interaction with by the operator can be easily accessed, observed, and accomplished.
7. Controls and displays shall be located so that they are not obscured during normal operation. Control and display units installed with a work bench shall be a minimum of 3 in. (7.5 cm) from all edges of the work bench area.

8. All security subsystem controls shall be installed within the same operating console bay of their associated equipment.
9. Video monitors shall be mounted above all controls within a console bay and positioned in a manner that minimum strain is placed on the operator viewing them at the console.
10. At least one workbench for every three (3) console bays shall be provided free of control equipment to allow for appropriate operator workspace.
11. All console devices shall be labeled and marked with a minimum of quarter inch bold print.
12. All non-security related equipment that is required to be monitored shall be installed in a console bay separate from the security subsystem equipment and clearing be identified as such.
13. Console bays and related equipment shall be arranged in priority order and sequenced based upon their pre-defined security subsystem operations criticality established by the Contracting Officer.
14. The following minimum console technical characteristics shall be taken into consideration when designing for and installing the security console and equipment racks:

	Stand-Up	Sit-Down	Vertical Equipment Rack
Workstation Height	No Greater than 84 in. (210 cm)	No greater than 72 in. (150 cm)	No greater than 96 in. (240 cm)
Bench board Slope	21 in. (52.5 cm)	25 in. (62.5 cm)	N/A
Bench board Angle	15 degrees	15 degrees	N/A
Depth of Console	24 in. (60 cm)	24 in. (60 cm)	N/A
Leg and Feet Clearance	6 sq. ft. from center of Console Slope front	6 sq. ft. from center of Console Slope front	6 sq. ft. from center of Console Slope front
Distance Between Console Rows	96 in. (240 cm)	96 in. (240 cm)	96 in. (240 cm)
Distance Between Console and Wall	36 in. (90 cm) from the rear and/or side of console or rack	36 in. (90 cm) from the rear and/or side of console or rack	36 in. (90 cm) from the rear and/or side of console or rack

C. Security Console Configuration:

1. The size shall be defined by the number of console bays required to house and operate the security subsystems, as well as any other factors that may influence the overall design of the space. A small Access Control System and Database Management shall contain no more than four (4) security console bays. A large Access Control System and Database Management shall contain no less than five (5) and no more than eight (8) security console bays.
2. Shall meet the following minimum spacing requirements to ensure that a Access Control System and Database Management is provided to house existing and future security subsystems and other equipment listed in paragraph 2.3.C:
   a. 500 square feet for a large Access Control System and Database Management.
   b. 300 square feet for a small Access Control System and Database Management.
   c. If office, training room and conference space, is a processing area as well as holding cell space is to be located adjacent to the Access Control System and Database Management, these space requirements also need to be considered.
3. Shall be located in an area within, at a minimum, the first level/line of security defense defined by the VA. If the Access Control System and Database Management is to be located outside the first level of security, then the area shall be constructed or retrofit to meet or exceed those requirements outlined in associated VA Master Specifications.
4. Shall not be located within or near an area with little to no blast mitigation standoff space protection, adjacent to an outside wall exposed to vehicle parking and traffic, within a basement or potential flood zone area, in close approximately to major utility areas, or near an exposed air intake(s).
5. Access shall meet UFAS and ADA accessibility requirements.
6. Construction shall be slab to slab and free of windows, with the exception of a service window. All penetrations into the room shall be sealed with fire stopping materials. This material shall apply in accordance with Section 07 84 00, FIRESTOPPING.
7. A service window shall be installed in the wall next to the main entrance of the Access Control System and Database Management or

where it best can be monitored and accessed by the security console operator. The window shall meet all requirements set forth in UL 752, to include at a minimum, Class III ballistic level protection. The windows shall be set in a minimum or four (4) inches (100 mm) solid concrete units to ceiling height with either masonry or gypsum wall board to the underside of the slab above. It shall also contain a service tray constructed in a manner that only objects no larger than 3 inches (7.5 cm) in width may pass through it.

8. The walls making up or surrounding the Access Control System and Database Management shall be made of materials that at a minimum offer Class III ballistic level protection for the security console operator(s).
9. There will be a main power cut-off button/switch located inside the Access Control System and Database Management in the event of an electrical fire or related event occurs.
10. Shall have a fire alarm detection unit that is tied into the main building fire alarm system and have at least two fire extinguishers located within it.
11. Shall utilize a fire suppression system similar to that used by the VA’s computer and telecommunications room operating areas.
12. The floor shall be raised a minimum of 4 inches (10 cm) from the concrete floor base. Wire ways shall be utilized under the raised floor for separation of signal and power wires and cables.
13. Access shall be monitored and controlled by the PACS via card reader and fixed camera that utilizes a wide angle lens. A 1 in. (2.5 cm) deadbolt shall be utilized as a mechanical override for the door in the event of electrical failure of the PACS, card reader, or locking mechanism.
14. There shall only be one point of ingress and egress to and from the Security Control Room. The door shall be made of solid core wood or better. If a window is required for the door, then the window shall be ballistic resistant with a Millar covering.
15. A two-way intercom shall be placed at the point of entry into the Security Control Room for access-communication control purposes.
16. A remote push-button door unlocking device shall not be installed for the electronic PACS locking mechanism providing access control into the Security Control Room.

17. All controlling equipment and power supplies that must be wall mounted shall be mounted in a manner that maximizes usability of the Security Control Room wall space. All equipment shall be mounted to three quarter inch fire retardant plywood. The plywood shall be fastened to the wall from slab to slab and fixed to the existing walls supports.

D. Security Control Room Ventilation

1. Shall meet or exceed all requirements laid out in VA Master Specification listed in Division 23, HEATING, VENTILATION, AND AIR CONDITIONING.
2. Controls shall be via a separate air handling system that provides an isolated supply and return system. The Security Control Room shall have a dedicated thermostat control unit and cut-off switch to be able to shut off ventilation to the control room in the event of a chemical, biological, or radiological (CBR) event or other related emergency.
3. There shall be a louver installed in the control room door to assist with ventilation of the room. The louver shall be exactly 12 x 12 inches (30 x 30 cm) and closeable.

E. Security Control Room and Security Console Lighting:

1. The following factors shall be taken into consideration for lighting of the Security Control Room and console area:
   a. Shadows: To reduce eye strain and fatigue, shadows shall be avoided.
   b. Glare: The readability of all display panels, labels, and equipment shall not be interfered with or create visibility problems.
2. The following table shall provide guidance on the amount of footcandles required per work area and type of task performed:

Work Area/Type of Task		Footcandles
Main Operating Panels		50
Secondary Display Panels		50
Seated Workstations		100
Reading	Handwriting	100
	Typed Documents	50
	Visual Display Units	10
Logbook Recording		100
Maintenance Area		50
Emergency/Back-up Lighting		10

F. Remote security console access: For facilities that have a remote, secondary back-up control console or workstation shall apply the following requirements:
   1. The secondary stations shall the requirements outlined in Sections 2.2.A-G.
   2. Installation of an intercom station or telephone line shall be installed and provide direct one touch call-up for communications between the primary Security Control Console and secondary Security Control Console.
   3. Secondary stations shall not have priority over a primary Security Control Console.
   4. The primary Access Control System and Database Management shall have the ability to shut off power and a signal to a secondary control station in the event the area has been compromised.

G. Wires and Cables:
   1. Shall meet or exceed the manufactures recommendation for power and signals.
   2. Shall be carried in an enclosed conduit system, utilizing electromagnetic tubing (EMT) to include the equivalent in flexible metal, rigid galvanized steel (RGS) to include the equivalent of liquid tight, polyvinylchloride (PVC) schedule 40 or 80.
   3. All conduits will be sized and installed per the NEC. All security system signal and power cables that traverse or originate in a high security office space will contained in either EMT or RGS conduit.
   4. All conduit, pull boxes, and junction boxes shall be marked with colored permanent tape or paint that will allow it to be distinguished from all other infrastructure conduit.
   5. Conduit fills shall not exceed 50 percent unless otherwise documented.
   6. A pull string shall be pulled along and provided with signal and power cables to assist in future installations.
   7. At all locations where there is a wall penetration or core drilling is conducted to allow for conduit to be installed, fire stopping materials shall be applied to that area.
   8. High voltage and signal cables shall not share the same conduit and shall be kept separate up to the point of connection. High voltage for the security subsystems shall be any cable or sets of cables carrying 30 VDC/VAC or higher.

9. For all equipment that is carrying digital data between the Security Control Room, Security Equipment Room, Security Console, or at a remote monitoring station, it shall not be less that 20 AWG and stranded copper wire for each conductor. The cable or each individual conductor within the cable shall have a shield that provides 100% coverage. Cables with a single overall shield shall have a tinned copper shield drain wire.

2.3 FIBER OPTIC EQUIPMENT

A. 8 Channel Fiber Optic Transcievers (Video&PTZ Control)

1. The field-located and central-located fiber optic transceivers shall utilize wave division multiplexing to transmit and receive video and data pan-tilt-zoom control signals over two standard 62.5/125 multimode fibers.
2. The units shall be capable of operating over a range of 2 km.
3. The units shall be NTSC color compatible.
4. The units shall support data rates up to 64 Kbps.
5. The units shall be surface or rack mountable.
6. The units shall be UL listed.
7. The units shall meet or exceed the following specifications:
   a. Video
      1) Input/Output: 1 volt pk-pk (75 ohms)
      2) Input/Output Channels: 8
      3) Bandwidth: 10 Hz - 6.5 MHZ per channel
      4) Differential Gain: <2%
      5) Differential Phase: <0.7°
      6) Tilt: <1%
      7) Signal to Noise Ratio: 60 dB
   b. Data (Control)
      1) Data Channels: 2
      2) Data Format: RS-232, RS-422, 2 wire or 4 wire RS-485 with Tri-State Manchester Bi-Phase and Sensornet
      3) Data Rate: DC - 100 kbps (NRZ)
      4) Bit Error Rate: < 1 in 10-9 @ Maximum Optical Loss Budget
      5) Operating Mode: Simplex or Full-Duplex
      6) Wavelength: 1310/1550 nm, Multimode or Singlemode
      7) Optical Emitter: Laser Diode
      8) Number of Fibers: 1
   c. Connectors

1) Optical: ST
2) Power and Data: Terminal Block with Screw Clamps
3) Video: BNC (Gold Plated Center-Pin)

d. Electrical and Mechanical
1) Power: 12 VDC @ 500 mA (stand-alone)
3) Current Protection: Automatic Resettable Solid-State Current Limiters

e. Environmental
1) MTBF: > 100,000 hours
2) Operating Temp: -40 to 74 deg C (-40 to 165 deg F)
3) Storage Temp: -40 to 85 deg C (-40 to 185 deg F)
4) Relative Humidity: 0% to 95% (non-condensing)

B. Fiber Optic Transmitters: The central-located fiber optic transmitters shall utilize wave division multiplexing to transmit video and signals over standard 62.5/125 multimode fibers.
1. The units shall be capable of operating over a range of 4.8 km.
2. The units shall be NTSC color compatible.
3. The units shall support data rates up to 64 Kbps.
4. The units shall be surface or rack mountable.
5. The units shall be UL listed.
6. The units shall meet or exceed the following specifications:
a. Video
1) Input: 1 volt pk-pk (75 ohms)
2) Bandwidth: 5H2 - 10 MHZ
3) Differential Gain: <5%
4) Tilt: <1%
5) Signal-Noise: 60db
6) Wavelength: 850nm
7) Number of Fibers: 1
8) Operating Temp: -20 to 70 deg C (-4 to 158 deg F)
9) Connectors:
a) Power: Female plug with screw clamps
b) Video: BNC
c) Optical: ST
10) Power: 12 VDC

C. Fiber Optic Receivers: The field-located fiber optic receivers shall utilize wave division multiplexing to receive video signals over standard 62.5/125 multimode fiber.

1. The units shall be capable of operating over a range of 4.8 km.
2. The units shall be NTSC color compatible.
3. The units shall support data rates up to 64 Kbps.
4. The units shall be surface or rack mountable.
5. The units shall be UL listed.
6. The units shall meet or exceed the following specifications:
   a. Video
      1) Output: 1 volt pk-pk (75 ohms)
      2) Bandwidth: 5H2 - 10 MHZ
      3) Differential Gain: <5%
      4) Tilt: <1%
      5) Signal-Noise: 60dB
      6) Wavelength: 850nm
      7) Number of Fibers: 1
      8) Surface Mount: 106.7 x 88.9 x 25.4 mm (4.2 x 3.5 x 1 in)
      9) Operating Temp: -20 to 70 deg C (-4 to 158 deg F)
      10) Connectors:
      11) Power: Female plug block with screw clamps
      12) Video: BNC
      13) Optical: ST
      14) Power: 12 VAC8 Channel Fiber Optic Transcievers (Video&PTZ Control)

D. Fiber Optic Sub Rack with Power Supply
   1. The Card Cage Rack shall provide high-density racking for fiber-optic modules. The unit shall be designed to mount in standard 483 mm (19 in) instrument racks and to accommodate the equivalent of 15 1-inch modules.
      a. Specifications
         1) Card Orientation: Vertical
         2) Construction: Aluminum
         3) Current Consumption: 0.99 A
         4) Humidity: 95.0 % RH
         5) Input Power: 100-240 VAC, 60/50 Hz
         6) Mounting: Mounts in standard 483 mm (19 in) rack using four (4) screws (optional wall brackets purchased separately)
         7) Number of Outputs: 1.0
         8) Number of Slots 15.0

9) Operating Temperature: -40 to +75 deg C (-40.0 to 167.0 deg F)
10) Ouput Voltage: 13.5 V
11) Output Current 6.0 A
12) Power Dissipation: 28.0 W
13) Power Factor: 48.0
14) Power Supply: (built-in)
15) Rack Units: 3RU
16) Redundant Capability: Yes
17) Weight: 2.43 kg (5.35 lb)
18) Width: 483 mm (19.0 in)

2.4 TRANSIENT VOLTAGE SURGE SUPPRESSION DEVICES (TVSS) AND SURGE SUPPRESION

A. Transient Voltage Surge Suppression

1. All cables and conductors extending beyond building perimeter, except fiber optic cables, which serve as communication, control, or signal lines shall be protected against Transient Voltage surges and have Transient Voltage surge suppression protection (TVSS) UL listed in accordance with Standard 497B installed at each end. Lighting and surge suppression shall be a multi-strike variety and include a fault indicator. Protection shall be furnished at the equipment and additional triple solid state surge protectors rated for the application on each wire line circuit shall be installed within 915 mm (36 in) of the building cable entrance. Fuses shall not be used for surge protection. The inputs and outputs shall be tested in both normal mode and common mode using the following waveforms:
   a. A 10-microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
   b. An 8-microsecond rise time by 20-microsecond pulse width waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.
   c. Maximum series current: 2 AMPS. Provide units manufactured by Advanced Protection Technologies, model # TE/FA 10B or TE/FA 20B or approved equivalent.
   d. Operating Temperature and Humidity: -40 to + 85 deg C (-40 to 185 deg F), and 0 to 95 percent relative humidity, non-condensing.

B. Physical Access Control Systems

1. Suppressors shall be installed on AC power at the point of service and shall meet the following criteria:
   a. UL1449 2nd Edition, 2007, listed
   b. UL1449 S.V.R. of 400 Volts or lower
   c. Status Indicator Light(s)
   d. Minimum Surge Current Capacity: 40,000 Amps (8 x 20 µsec)
   e. Maximum Continuous Current: 15 Amps
   f. MCOV: 125 VAC
   g. Service Voltage: 110-120 VAC
2. Suppressors shall be installed on the Low Voltage circuit at both the point of entrance and exit of the building. Suppressors shall meet the following criteria:
   a. UL 497B
   b. Minimum Surge Current Capacity: 2,000 Amps per pair
   c. Maximum Continuous Current: 5 Amps
   d. MCOV: 33 Volts
   e. Service Voltage: 24Volts
3. Suppressors shall be installed on the communication circuit between the access controller and card reader at both the entrance and exit of the building. Suppressors shall meet the following criteria:
   a. Conforms with UL497B standards (where applicable)
   b. Clamp level for 12 and 24V power: 18VDC / 38VDC
   c. Clamp level for Data/LED: 6.8VDC
   d. Service Voltage for Power: 12VDC/24VDC
   e. Service Voltage for Data/LED: <5VDC
   f. Clamp level – PoE Access Power: 72V
   g. Clamp level – PoE Access Data: 7.9V
   h. Service Voltage – PoE Access: 48VAC – 54VAC
   i. Service Voltage – PoE Data: <5VDC

C. Intercom Systems
1. Suppressors shall be installed on the AC power at the point of service and shall meet the following criteria:
   a. UL 1449 Listed
   b. UL 1449 S.V.R. of 400 Volts or lower
   c. Diagnostic Indicator Light(s)
   d. Integrated ground terminating post (where case/chassis ground exists)
   e. Minimum Surge Current Capacity of 13,000 Amps (8 x 20 µSec)

2. Suppressors shall be installed on incoming central office lines and shall meet the following criteria:
   a. UL 497A Listed
   b. Multi Stage protection design
   c. Auto-reset current protection not to exceed 2 Amps per pair
   d. Minimum Surge Current of 500 Amps per pair (8 x 20 µSec)
3. Suppressors shall be installed on all telephone/intercom circuits that enter or leave separate buildings and shall meet the following criteria:
   a. UL 497A Listed (where applicable)
   b. UL 497B Listed (horns, strobes, speakers or communication circuits over 300 feet)
   c. Multi Stage protection design
   d. Auto-reset over-current protection not to exceed 5 Amps per pair
   e. Minimum Surge Current of 1000 Amps per pair (8 x 20 µSec)

D. Intrusion Detection Systems
1. Suppressors shall be installed on AC at the point of service and shall meet the following criteria:
   a. UL 1449, 2nd Edition 2007, listed
   b. UL 1449 S.V.R. of 400 Volts or lower
   c. Status Indicator Lights
   d. Center screw for terminating Class II transformers
   e. Minimum Surge Current Capacity of 32,000 Amps (8 x 20 µSec)
2. Suppressors shall be installed on all Telephone Communication Interface circuits and shall meet the following criteria:
   a. UL 497A Listed
   b. Multi Stage protection design
   c. Surge Current Capacity: 9,000 Amps (8x20 µSec)
   d. Clamp Voltage: 130Vrms
   e. Auto reset current protection not to exceed 150 milliAmps
3. Suppressors shall be installed on all burglar alarm initiating and signaling loops and addressable circuits which enter or leave separate buildings. The following criteria shall be met:
   a. UL 497B for data communications or annunciation (powered loops)
   b. Fail-short/fail-safe mode.
   c. Surge Current Capacity: 9,000 Amps (8x20 µSec)
   d. Clamp Voltage: 15 Vrms

e. Joule Rating: 76 Joules per pair (10x1000 µSec)

f. Auto-reset current protection not to exceed 150 milliAmps for UL 497A devices.

E. Video Surveillance System

1. Protectors shall be installed on coaxial cable systems on points of entry and exit from separate buildings. Suppressors shall be installed at each exterior camera location and include protection for 12 and/or 24 volt power, data signal and motor controls (for Pan, Tilt and Zoom systems). SPDs shall protect all modes herein mentioned and contain all modes in a single unit system. Protection for all systems mentioned above shall be incorporated at the head end equipment. Additionally a minimum 450VA battery back up shall be used to protect the DVR or VCR and monitor. Protectors shall meet the following criteria:

a. Head-End Power

1) UL 1778, cUL (Battery Back Up)

2) Minimum Surge Current Capacity: 65,000 Amps (8x20µsec)

3) Minimum of two (2) NEMA 5-15R Receptacles (one (1) AC power only, one (1) with UPS)

4) All modes protected (L-N, L-G, N-G)

5) EMI/RFI Filtering

6) Maximum Continuous Current: 12 Amps

b. Camera Power

1) Minimum Surge Current Capacity: 1,000 Amps (8X20µsec); 240 Amps for IP Video/PoE cameras

2) Screw Terminal Connection

3) All protection modes L-G (all Lines)

4) MCOV <40VAC

c. Video And Data

1) Surge Current Capacity 1,000 Amps per conductor

2) “BNC” Connection (Coax)

3) Protection modes: L-G (Data), Center Pin-G, Shield-G (Coax)

4) Band Pass 0-2GHz

5) Insertion Loss <0.3dB

F. Grounding and Surge Suppression

1. The Security Contractor shall provide grounding and surge suppression to stabilize the voltage under normal operating conditions. This is to ensure the operation of over current

devices, such as fuses, circuit breakers, and relays, underground-fault conditions.

2. The Contractor shall engineer, provide, ad install proper grounding and surge suppression as required by local jurisdiction and prevailing codes and standards, referenced in this document.
3. Principal grounding components and features shall include: main grounding buses, grounding, and bonding connections to service equipment.
4. The Contractor shall provide detail drawings of interconnection with other grounding systems including lightning protection systems.
5. The Contractor shall provide details of locations and sizes of grounding conductors and grounding buses in electrical, data, and communication equipment rooms and closets.
6. AC power receptacles are not to be used as a ground reference point.
7. Any cable that is shielded shall require a ground in accordance with applicable codes, the best practices of the trade, and all manufactures' installation instructions.

G. 120 VAC Surge Suppression

1. Continuous Current: Unlimited (parallel connection)
2. Max Surge Current: 13,500 Amps
3. Protection Modes: L - N, L - G, N - G
4. Warranty: Ten Year Limited Warranty
5. Dimension: 73.7 x 41.1 x 52.1 mm (2.90 x 1.62 x 2.05 in)
6. Weight: 2.88 g (0.18 lbs)
7. Housing: ABS

2.5 INSTALLATION KIT

A. General:

1. The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. All unused and partially opened installation kit boxes, coaxial, fiber-optic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware shall be turned

over to the Contracting Officer. The following sections outline the minimum required installation sub-kits to be used:

2. System Grounding:
   a. The grounding kit shall include all cable and installation hardware required. All head end equipment and power supplies shall be connected to earth ground via internal building wiring, according to the NEC.
   b. This includes, but is not limited to:
      1) Coaxial Cable Shields
      2) Control Cable Shields
      3) Data Cable Shields
      4) Equipment Racks
      5) Equipment Cabinets
      6) Conduits
      7) Cable Duct blocks
      8) Cable Trays
      9) Power Panels
      10) Grounding
      11) Connector Panels
3. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.
4. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
5. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
6. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
7. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to label each

subsystem according to the OEM requirements, as-installed drawings, and this document.

8. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to provide the system documentation as required by this document and explained herein.

PART 3 – EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATION

A. Comply with NECA 1.

B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.

C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.

D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electronic safety and security equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.

E. Right of Way: Give to piping systems installed at a required slope.

F. Equipment location shall be as close as practical to locations shown on the drawings.

G. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

3.2 FIRESTOPPING

A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electronic safety and security installations to restore original fire-resistance rating of assembly. Firestopping materials

and installation requirements are specified in Division 07 Section 07 84 00 "Firestopping."

3.3 COMMISIONING

A. Provide commissioning documentation in accordance with the requirements of Section 28 08 00 – COMMISIONIN OF ELECTRONIC SAFETY AND SECURITY SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 28 08 00 – COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

D. Provide services of manufacturer’s technical representative for <insert hours> hours to instruct VA personnel in operation and maintenance of units.

E. Submit training plans and instructor qualifications in accordance with the requirements of Section 28 08 00 – COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

3.5 WORK PERFORMANCE

A. Job site safety and worker safety is the responsibility of the contractor.

B. For work on existing stations, arrange, phase and perform work to assure electronic safety and security service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

D. Coordinate location of equipment and conduit with other trades to minimize interferences. See the GENERAL CONDITIONS.

3.6 SYSTEM PROGRAMMING

A. General Programming Requirements

1. This following section shall be used by the contractor to identify the anticipated level of effort (LOE) required setup, program, and configure the Electronic Security System (ESS). The contractor shall be responsible for providing all setup, configuration, and programming to include data entry for the Security Management System (SMS) and subsystems [(e.g., video matrix switch, intercoms, digital video recorders, intrusion devices, including integration of subsystems to the SMS (e.g., camera call up, time synchronization, intercoms)]. System programming for existing or new SMS servers shall not be conducted at the project site.

B. Level of Effort for Programming

1. The Contractor shall perform and complete system programming (including all data entry) at an offsite location using the Contractor’s own copy of the SMS software. The Contractor’s copy of the SMS software shall be of the Owners current version. Once system programming has been completed, the Contractor shall deliver the data to the Resident Engineer on data entry forms and an approved electronic medium, utilizing data from the contract documents. The completed forms shall be delivered to the Resident Engineer for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires it. The Contractor shall not upload system programming until the Resident Engineer has provided written approval. The Contractor is responsible for backing up the system prior to uploading new programming data. Additional programming requirements are provided as follows:
   a. Programming for New SMS Server: The contractor shall provide all other system related programming. The contractor will be responsible for uploading personnel information (e.g., ID Cards backgrounds, names, access privileges, personnel photos, access schedules, personnel groupings) along with coordinating with Resident Engineer for device configurations, standards, and groupings. VA shall provide database to support Contractor’s data entry tasks. The contractor shall anticipate a weekly coordination meeting and working with Resident Engineer to ensure

data uploading is performed without incident of loss of function or data loss.

b. Programming for Existing SMS Servers: The contractor shall perform all related system programming except for personnel data as noted. The contractor will not be responsible for uploading personnel information (e.g., ID Cards backgrounds, names, access privileges, access schedules, personnel groupings). The contractor shall anticipate a weekly coordination meeting and working alongside of Resident Engineer to ensure data uploading is performed without incident of loss of function or data loss. System programming for SMS servers shall be performed by using the Contractor's own server and software. These servers shall not be connected to existing devices or systems at any time.

2. The Contractor shall identify and request from the Resident Engineer, any additional data needed to provide a complete and operational system as described in the contract documents.
3. Contractor and Resident Engineer coordination on programming requires a high level of coordination to ensure programming is performed in accordance with VA requirements and programming uploads do not disrupt existing systems functionality. The contractor shall anticipate a minimum a weekly coordination meeting. Contractor shall ensure data uploading is performed without incident of loss of function or data loss. The following Level of Effort Chart is provided to communicate the expected level of effort required by contractors on VA ESS projects. Calculations to determine actual levels of effort shall be confirmed by the contractor before project award.

	Description of Tasks						
Description of Systems	Develop System Loading Sheets	Coordination	Initial Set-up Configuration	Graphic Maps	System Programming	Final Checks	Level of Effort (Typical Tasks)

SMS Setup & Configuration	e.g., program monitoring stations, programming networks, interconnections between CCTV, intercoms, time synchronization	e.g., retrieve IP addresses, naming conventions, standard event descriptions, programming templates, coordinate special system needs	e.g., Load system Operating System and Application software, general system configurations	e.g., develop naming conventions, develop file folders, confirming accuracy of AutoCAD Floor Plans, convert file into jpeg file	e.g., program monitoring stations, programming networks, interconnections between CCTV, intercoms, time synchronization	e.g., check all system diagnostics (e.g., clients, panels)	Load and set-up 4-6 CDs and configure servers (to configure Loading and Configuring software Administrative account, audit log, Keystrokes, mouse clicks, multi-screen configuration

Electronic Entry Control Systems	e.g., setup of device, door groups & schedules, REX, Locks, link graphics	e.g., confirming device configurations, naming conventions, event description and narratives	e.g., enter data from loading sheets; configure components, link events, cameras, and graphics		e.g., setup of device, door groups & schedules, REX, Locks, link graphics	e.g., performing entry testing to confirm correct set-up and configuration	e.g., creating a door, door configuration, adding request to exit, door monitors and relays, door timers, door related events (e.g., access, access denied, forced open, held open), linkages, controlled areas, advanced door monitoring, time zones, sequence of operations

Intrusion Detection Systems	e.g., enter door groups & schedules, link devices - REX, lock, & graphics	e.g., confirming device configurations, naming conventions, event description and narratives	e.g., enter data from loading sheets; configure components, link events, cameras, and graphics		e.g., enter door groups & schedules, link devices - REX, lock, & graphics	e.g., walk test, device position, and masking	e.g., setting up monitoring and control points (e.g., motion sensors, glassbreaks, vibration sensor, strobes, sounders) creating intrusion zones, creating arm/disarm panel, timed sequences, time zones, icon placements on graphic maps, clearance levels, events (e.g., armed, disarmed, zone violation, device alarm activations), LCD reader messages,

CCTV Systems	e.g., programming call-ups recording	e.g., confirming device configurations, naming conventions	e.g., enter data from loading sheets; camera naming convention, sequences, configure components)		e.g., programming call-ups recording	e.g., confirm area of coverage, call-up per event generated and recording rates	e.g., setting up cameras points, recording ratios (e.g., normal, alarm event) timed recording, linkages, maps placements, call-ups
Intercoms Systems	e.g., programming events & call-ups	e.g., confirming device configurations, naming conventions, event description and narratives	e.g., enter data from loading sheets; configure components, link events, cameras, and graphics		e.g., programming events & call-ups	e.g., confirm operation, SMS event generation and camera call-up	e.g., setup linkages, events for activations, device troubles, land devices on graphic maps
Console Monitoring Components	N/A	per monitor	per monitor	per graphic map	N/A	per monitor	N/A
Note: Programming tasks are supported through the contractor's development of the Technical Data Package Submittals.							

Table 1 Contractor Level of Effort

3.7 TESTING AND ACCEPTANCE

A. Performance Requirements

1. General:

a. The Contractor shall perform contract field, performance verification, and endurance testing and make adjustments of the completed security system when permitted. The Contractor shall provide all personnel, equipment, instrumentation, and supplies necessary to perform all testing. Written notification of planned testing shall be given to the Resident Engineer at least 60 calendar days prior to the test and after the Contractor has received written approval of the specific test procedures.

b. The COTR shall witness all testing and system adjustments during testing. Written permission shall be obtained from the Resident Engineer before proceeding with the next phase of testing. Original copies of all data produced during performance verification and endurance testing shall be turned over to the Resident Engineer at the conclusion of each phase of testing and prior to Resident Engineer approval of the test.

2. Test Procedures and Reports: The test procedures, compliant w/ VA standard test procedures, shall explain in detail, step-by-step actions and expected results demonstrating compliance with the requirements of the specification. The test reports shall be used to document results of the tests. The reports shall be delivered to the Resident Engineer within seven (7) calendar days after completion of each test.

B. Pre-Delivery Testing

1. The purpose of the pre-delivery test is to establish that a system is suitable for installation. As such, pre-delivery test shall be a mock-up of the system as planned in the contract documents. The Contractor shall assemble the Security Test System at the Contractors local project within 50-miles of the project site, and perform tests to demonstrate the performance of the system complies with the contract requirements in accordance with the approved pre-delivery test procedures. The tests shall take place during regular daytime working hours on weekdays. Model numbers of equipment tested shall be identical to those to be delivered to the site. Original copies of all data produced during pre-delivery testing, including results of each test procedure, shall be documented and

delivered to the Resident Engineer at the conclusion of pre-delivery testing and prior to Resident Engineer's approval of the test. The test report shall be arranged so all commands, stimuli, and responses are correlated to allow logical interpretation. For Existing System modifications, the contractor shall provide their own server with loaded applicable software to support PDT.

2. Test Setup: The pre-delivery test setup shall include the following:
   a. All console equipment.
      1) At least one of each type of data transmission media (DTM) and associated equipment to provide a fully integrated PACS.
      2) The number of local processors shall equal the amount required by the site design.
      3) Enough sensor simulators to provide alarm signal inputs to the system equal to the number of sensors required by the design. The alarm signals shall be manually or software generated.
      4) Contractor to prove to owner all systems are appropriately sized and configured as sized.
      5) Integration of VASS, intercom systems, other subsystems.
3. During the bidding process the contractor shall submit a request for information to the Owner to determine if a pre-delivery test will be required. If a pre-delivery test is not required, the contractor shall provide a written notification that the Pre-delivery Test is not required in their shop drawings submission.

C. Intermediate Testing
1. After completion of 30-50 percent of the installation of ESS cabinet(s) and equipment, one local and remote control stations and prior to any further work, this portion of the system must be pretested, inspected, and certified. Each item of installed equipment shall be checked to ensure appropriate FCC listing & UL certification labels are affixed, NFPA, Emergency, Safety, and JCAHCO guidelines are followed, and proper installation practices are followed. The intermediate test shall include a full operational test.

D. The inspection and test will be conducted by a factory-certified contractor representative and witnessed by a Government Representative. The results of the inspection will be officially recorded by a designated Government Representative and maintained on file by the

Resident Engineer (RE), until completion of the entire project. The results will be compared to the Acceptance Test results.

E. Contractor's Field Testing (CFT)

1. The Contractor shall calibrate and test all equipment, verify DTM operation, place the integrated system in service, and test the integrated system. Ground rods installed by this Contractor within the base of camera poles shall be tested as specified in IEEE STD 142. The Contractor shall test all security systems and equipment, and provide written proof of a 100% operational system before a date is established for the system acceptance test. Documentation package for CFT shall include completed (fully annotated details of test details) for each device and system tested, and annotated loading sheets documenting complete testing to Resident Engineer approval. CFT test documentation package shall conform to submittal requirements outlined in this Section. The Contractor's field testing procedures shall be identical to the Resident Engineer's acceptance testing procedures. The Contractor shall provide the Resident Engineer with a written listing of all equipment and software indicating all equipment and components have been tested and passed. The Contractor shall deliver a written report to theResident Engineer stating the installed complete system has been calibrated, tested, and is ready to begin performance verification testing; describing the results of the functional tests, diagnostics, and calibrations; and the report shall also include a copy of the approved acceptance test procedure. Performance verification testing shall not take place until written notice by contractor is received certifying that a contractors field test was successful.

F. Performance Verification Test (PVT)

1. Test team:

a. After the system has been pretested and the Contractor has submitted the pretest results and certification to the Resident Engineer, then the Contractor shall schedule an acceptance test to date and give the Resident Engineer written, notice as described herein, prior to the date the acceptance test is expected to begin. The system shall be tested in the presence of a Government Representative, an OEM certified representative, representative of the Contractor and other approved by the

Resident Engineer. The system shall be tested utilizing the approved test equipment to certify proof of performance, FCC, UL and Emergency Service compliance. The test shall verify that the total system meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

2. The Contractor shall demonstrate the completed Physical Access Control System PACS complies with the contract requirements. In addition, the Contractor shall provide written certification that the system is 100% operational prior to establishing a date for starting PVT. Using approved test procedures, all physical and functional requirements of the project shall be demonstrated and shown. The PVT will be stopped and aborted as soon as 10 technical deficiencies are found requiring correction. The Contractor shall be responsible for all travel and lodging expenses incurred for out-of-town personnel required to be present for resumption of the PVT. If the acceptance test is aborted, the re-test will commence from the beginning with a retest of components previously tested and accepted.
3. The PVT, as specified, shall not begin until receipt of written certification that the Contractors Field Testing was successful. This shall include certification of successful completion of testing as specified in paragraph “Contractor’s Field Testing”, and upon successful completion of testing at any time when the system fails to perform as specified. Upon termination of testing by the Resident Engineer or Contractor, the Contractor shall commence an assessment period as described for Endurance Testing Phase II.
4. Upon successful completion of the acceptance test, the Contractor shall deliver test reports and other documentation, as specified, to the Resident Engineer prior to commencing the endurance test.
5. Additional Components of the PVT shall include:
   a. System Inventory
      1) All Device equipment
      2) All Software
      3) All Logon and Passwords
      4) All Cabling System Matrices
      5) All Cable Testing Documents
      6) All System and Cabinet Keys

b. Inspection

1) Contractor shall record an inspection punch list noting all system deficiencies. The contractor shall prepare an inspection punch list format for Resident Engineers approval.

2) As a minimum the punch list shall include a listing of punch list items, punch list item location, description of item problem, date noted, date corrected, and details of how item was corrected.

6. Partial PVT - At the discretion of Resident engineer, the Performance Verification Test may be performed in part should a 100% compliant CFT be performed. In the event that a partial PVT will be performed instead of a complete PVT; the partial PVT shall be performed by testing 10% of the system. The contractor shall perform a test of each procedure on select devices or equipment.

G. Endurance Test

1. The Contractor shall demonstrate the specified probability of detection and false alarm rate requirements of the completed system. The endurance test shall be conducted in phases as specified below. The endurance test shall not be started until the Resident Engineer notifies the Contractor, in writing, that the performance verification test is satisfactorily completed, training as specified has been completed, and correction of all outstanding deficiencies has been satisfactorily completed. VA shall operate the system 24 hours per day, including weekends and holidays, during Phase I and Phase III endurance testing. VA will maintain a log of all system deficiencies. The Resident Engineer may terminate testing at any time the system fails to perform as specified. Upon termination of testing, the Contractor shall commence an assessment period as described for Phase II. During the last day of the test, the Contractor shall verify the appropriate operation of the system. Upon successful completion of the endurance test, the Contractor shall deliver test reports and other documentation as specified to the Resident Engineer prior to acceptance of the system.

2. Phase I (Testing): The test shall be conducted 24 hours per day for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized in writing by the Resident Engineer. If the system experiences no failures, the

Contractor may proceed directly to Phase III testing after receiving written permission from the Resident Engineer.

3. Phase II (Assessment):
   a. After the conclusion of Phase I, the Contractor shall identify all failures, determine causes of all failures, repair all failures, and deliver a written report to the Resident Engineer. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and recommend the point at which testing should be resumed.
   b. After delivering the written report, the Contractor shall convene a test review meeting at the job site to present the results and recommendations to the Resident Engineer. The meeting shall not be scheduled earlier than five (5) business days after the Resident Engineer receives the report. As part of this test review meeting, the Contractor shall demonstrate all failures have been corrected by performing appropriate portions of the performance verification test. Based on the Contractor’s report and the test review meeting, the Resident Engineer will provide a written determine of either the restart date or require Phase I be repeated.
4. Phase III (Testing): The test shall be conducted 24 hours per day for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized in writing by the COTR.
5. Phase IV (Assessment):
   1. After the conclusion of Phase III, the Contractor shall identify all failures, determine causes of all failures, repair all failures, and deliver a written report to the COTR. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and recommend the point at which testing should be resumed.
   2. After delivering the written report, the Contractor shall convene a test review meeting at the job site to present the results and recommendations to the COTR. The meeting shall not be scheduled earlier than five (5) business days after receipt of the report by the COTR. As a part of this test review meeting, the Contractor shall demonstrate that all failures have been

corrected by repeating appropriate portions for the performance verification test. Based on the review meeting the test should not be scheduled earlier than five (5) business days after the Resident Engineer receives the report. As a part of this test review meeting, the Contractor shall demonstrate all failures have been corrected by repeating appropriate portions of the performance verification test. Based on the Contractor's report and the test review meeting, the Resident Engineer will provide a written determine of either the restart date or require Phase III be repeated. After the conclusion of any re-testing which the Resident Engineer may require, the Phase IV assessment shall be repeated as if Phase III had just been completed.

H. Exclusions

1. The Contractor will not be held responsible for failures in system performance resulting from the following:
   a. An outage of the main power in excess of the capability of any backup power source provided the automatic initiation of all backup sources was accomplished and that automatic shutdown and restart of the PACS performed as specified.
   b. Failure of an Owner furnished equipment or communications link, provided the failure was not due to Contractor furnished equipment, installation, or software.
   c. Failure of existing Owner owned equipment, provided the failure was not due to Contractor furnished equipment, installation, or software.

- - - E N D - - -

SECTION 28 05 13
CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing and certification the conductors and cables required for a fully functional for electronic safety and security (ESS) system.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.

C. Section 28 05 00 – COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.

D. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SECURITY AND SAFETY. Requirements for infrastructure.

F. Section 28 08 00 - COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning.

G. Section 31 20 00 - EARTH MOVING. For excavation and backfill for cables that are installed in conduit.

1.3 DEFINITIONS

A. BICSI: Building Industry Consulting Service International.

B. EMI: Electromagnetic interference.

C. IDC: Insulation displacement connector.

D. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).

E. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.

F. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).

G. RCDD: Registered Communications Distribution Designer.

H. Solid-Bottom or Nonventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.

I. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.

J. UTP: Unshielded twisted pair.

1.4 QUALITY ASSURANCE

A. See section 28 05 00, Paragraph 1.4.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certificates: Two weeks prior to final inspection, deliver to the Resident Engineer/COTR four copies of the certification that the material is in accordance with the drawings and specifications and diagrams for cable management system.
3. Shop Drawings: Cable tray layout, showing cable tray route to scale, with relationship between the tray and adjacent structural, electrical, and mechanical elements. Include the following:
   a. Vertical and horizontal offsets and transitions.
   b. Clearances for access above and to side of cable trays.
   c. Vertical elevation of cable trays above the floor or bottom of ceiling structure.
   d. Load calculations to show dead and live loads as not exceeding manufacturer's rating for tray and its support elements.
   e. System labeling schedules, including electronic copy of labeling schedules that are part of the cable and asset identification system of the software specified in Parts 2 and 3.
4. Wiring Diagrams. Show typical wiring schematics including the following:
   a. Workstation outlets, jacks, and jack assemblies.
   b. Patch cords.
   c. Patch panels.
5. Cable Administration Drawings: As specified in Part 3 "Identification" Article.

6. Project planning documents as specified in Part 3.
7. Maintenance Data: For wire and cable to include in maintenance manuals.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.

B. American Society of Testing Material (ASTM):

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

C. Federal Specifications (Fed. Spec.):

A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-05.....Thermoset-Insulated Wires and Cables

83-08.....Thermoplastic-Insulated Wires and Cables

467-07.....Electrical Grounding and Bonding Equipment

486A-03.....Wire Connectors and Soldering Lugs for Use with Copper Conductors

486C-04.....Splicing Wire Connectors

486D-05.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable

514B-04.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

1.7 DELIVERY, STORAGE, AND HANDLING

A. Test cables upon receipt at Project site.

1. Test optical fiber cable to determine the continuity of the strand end to end. Use [optical-fiber flashlight] [or] [optical loss test set] <Insert test>.

2. Test optical fiber cable on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector; include the loss value of each. Retain test data and include the record in maintenance data.
3. Test each pair of UTP cable for open and short circuits.

1.8 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install UTP, optical fiber, and coaxial cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 GENERAL

A. General: All cabling locations shall be in conduit systems as outlined in Division 28 unless a waiver is granted in writing or an exception is noted on the construction drawings.

B. Cable Trays:

1. Cable Tray Materials: Metal, suitable for indoors, and protected against corrosion by [electroplated zinc galvanizing, complying with ASTM B 633, Type 1, not less than 0.000472 inch (0.012 mm) thick] [hot-dip galvanizing, complying with ASTM A 123/A 123M Grade 0.55, not less than 0.002165 inch (0.055 mm) thick].
2. Basket Cable Trays: 6 inches (150 mm) wide and 2 inches (50 mm) deep. Wire mesh spacing shall not exceed 2 by 4 inches (50 by 100 mm).
3. Trough Cable Trays: Nominally 6 inches (150 mm)] <Insert dimension> wide.
4. Ladder Cable Trays: [Nominally 18 inches (455 mm)] <Insert dimension> wide, and a rung spacing of [12 inches (305 mm)] <Insert spacing>.
5. Channel Cable Trays: One-piece construction, [nominally 4 inches (100 mm)] <Insert dimension> wide. Slot spacing shall not exceed 4-1/2 inches (115 mm) o.c.
6. Solid-Bottom Cable Trays: One-piece construction, [nominally 12 inches (305 mm)] <Insert dimension> wide. Provide [with] [without] solid covers.

C. Conduit and Boxes: Comply with requirements in Division 28 Section "Conduits and Backboxes for Electrical Systems."[Flexible metal conduit shall not be used.]
   1. Outlet boxes shall be no smaller than 2 inches (50 mm) wide, 3 inches (75 mm) high, and 2-1/2 inches (64 mm) deep.

2.2 BACKBOARDS

A. Backboards: Plywood, [fire-retardant treated,] 3/4 by 48 by 96 inches (19 by 1220 by 2440 mm). Comply with requirements for plywood backing panels in Division 06 Section "Rough Carpentry".

2.3 UTP CABLE

A. Description: 100-ohm, 4-pair UTP, formed into 25-pair binder groups covered with a blue thermoplastic jacket.
   1. Comply with ICEA S-90-661 for mechanical properties.
   2. Comply with TIA/EIA-568-B.1 for performance specifications.
   3. Comply with TIA/EIA-568-B.2, [Category 5e] [Category 6].
   4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
      a. Communications, General Purpose: Type CM or CMG [; or MPP, CMP, MPR, CMR, MP, or MPG].
      b. Communications, Plenum Rated: Type CMP, complying with NFPA 262.
      c. Communications, Riser Rated: Type CMR or CMP complying with UL 1666.
      d. Communications, Limited Purpose: Type CMP.
      e. Multipurpose: Type MPP or MPR.
      f. Multipurpose, Plenum Rated: Type MPP, complying with NFPA 262.
      g. Multipurpose, Riser Rated: Type MPP, complying with UL 1666.

2.4 UTP CABLE HARDWARE

A. UTP Cable Connecting Hardware: IDC type, using modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of the same category or higher.

B. Connecting Blocks: 110-style for Category 6. Provide blocks for the number of cables terminated on the block, plus [25] <Insert percentage> percent spare. Integral with connector bodies, including plugs and jacks where indicated.

2.5 OPTICAL FIBER CABLE

A. Description: Multimode, [50/125] [62.5/125]-micrometer, [24] <Insert number>-fiber, [nonconductive,] tight buffer, optical fiber cable.

1. Comply with ICEA S-83-596 for mechanical properties.
2. Comply with TIA/EIA-568-B.3 for performance specifications.
3. Comply with [TIA/EIA-492AAAA-B] [TIA/EIA-492AAAA-A] for detailed specifications.
4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:
   a. General Purpose, Nonconductive: Type OFN or OFNG [, or OFNR, OFNP].
   b. Plenum Rated, Nonconductive: Type OFNP, complying with NFPA 262.
   c. Riser Rated, Nonconductive: Type OFNR [or OFNP], complying with UL 1666.
   d. General Purpose, Conductive: Type OFC or OFCG [; or OFNG, OFN, OFCR, OFNR, OFCP, or OFNP].
   e. Plenum Rated, Conductive: Type OFCP [or OFNP], complying with NFPA 262.
   f. Riser Rated, Conductive: Type OFCR [; or OFNR, OFCP, or OFNP], complying with UL 1666.
5. Conductive cable shall be [steel] [aluminum] armored type.
6. Maximum Attenuation: [3.50] <Insert number> dB/km at 850 nm; [1.5] <Insert number> dB/km at 1300 nm.
7. Minimum Modal Bandwidth: 160 MHz-km at 850 nm; 500 MHz-km at 1300 nm.

B. Jacket:
1. Jacket Color: [Aqua for 50/125-micrometer cable] [Orange for 62.5/125-micrometer cable].
2. Cable cordage jacket, fiber, unit, and group color shall be according to TIA/EIA-598-B.
3. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches (1000 mm).

2.6 OPTICAL FIBER CABLE HARDWARE

A. Cable Connecting Hardware: Meet the Optical Fiber Connector Intermateability Standards (FOCIS) specifications of TIA/EIA-604-2, TIA/EIA-604-3-A, and TIA/EIA-604-12. Comply with TIA/EIA-568-B.3.
1. Quick-connect, simplex and duplex, [Type SC] [Type ST] [Type LC] [Type MT-RJ] connectors. Insertion loss shall be not more than 0.75 dB.

2. Type SFF connectors may be used in termination racks, panels, and equipment packages.

2.7 COAXIAL CABLE

A. General Coaxial Cable Requirements: Broadband type, recommended by cable manufacturer specifically for broadband data transmission applications. Coaxial cable and accessories shall have 75-ohm nominal impedance with a return loss of 20 dB maximum from 7 to 806 MHz.

B. RG-11/U: NFPA 70, Type CATV.
   1. No. [14] <Insert size> AWG, solid, copper-covered steel conductor.
   2. Gas-injected, foam-PE insulation.
   3. Double shielded with 100 percent aluminum polyester tape and 60 percent aluminum braid.
   4. Jacketed with sunlight-resistant, black PVC or PE.
   5. Suitable for outdoor installations in ambient temperatures ranging from minus 40 to plus 85 deg C.

C. RG59/U: NFPA 70, Type CATVR.
   1. No. [20] <Insert size> AWG, solid, silver-plated, copper-covered steel conductor.
   2. Gas-injected, foam-PE insulation.
   3. Triple shielded with 100 percent aluminum polyester tape and 95 percent aluminum braid; covered by aluminum foil with grounding strip.
   4. Color-coded PVC jacket.

D. RG-6/U: NFPA 70, Type CATV or CM.
   1. No. [16] <Insert size> AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
   2. Double shielded with 100 percent aluminum-foil shield and 60 percent aluminum braid.
   3. Jacketed with black PVC or PE.
   4. Suitable for indoor installations.

E. RG59/U: NFPA 70, Type CATV.
   1. No. [20] <Insert size> AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
   2. Double shielded with 100 percent aluminum polyester tape and 40 percent aluminum braid.
   3. PVC jacket.

F. RG59/U (Plenum Rated): NFPA 70, Type CMP.

1. No. [20] <Insert size> AWG, solid, copper-covered steel conductor; foam fluorinated ethylene propylene insulation.
2. Double shielded with 100 percent aluminum-foil shield and 65 percent aluminum braid.
3. Copolymer jacket.

G. NFPA and UL compliance, listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1655, and with NFPA 70 "Radio and Television Equipment" and "Community Antenna Television and Radio Distribution" Articles. Types are as follows:
1. CATV Cable: Type CATV[, or CATVP or CATVR].
2. CATV Plenum Rated: Type CATVP, complying with NFPA 262.
3. CATV Riser Rated: Type CATVR[; or CATVP, CATVR, or CATV], complying with UL 1666.
4. CATV Limited Rating: Type CATVX.

2.8 COAXIAL CABLE HARDWARE

A. Coaxial-Cable Connectors: Type BNC, 75 ohms.

2.9 RS-232 CABLE

A. Standard Cable: NFPA 70, Type CM.
1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Polypropylene insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. PVC jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated Cable: NFPA 70, Type CMP.
1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Plastic insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. Plastic jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. Flame Resistance: Comply with NFPA 262.

2.10 RS-485 CABLE

A. Standard Cable: NFPA 70, Type CM[or CMG].
   1. Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors.
   2. PVC insulation.
   3. Unshielded.
   4. PVC jacket.
   5. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated Cable: NFPA 70, Type CMP.
   1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
   2. Fluorinated ethylene propylene insulation.
   3. Unshielded.
   4. Fluorinated ethylene propylene jacket.
   5. Flame Resistance: NFPA 262, Flame Test.

2.11 LOW-VOLTAGE CONTROL CABLE

A. Paired Lock Cable: NFPA 70, Type CMG.
   1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
   2. PVC insulation.
   3. Unshielded.
   4. PVC jacket.
   5. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
   1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
   2. PVC insulation.
   3. Unshielded.
   4. PVC jacket.
   5. Flame Resistance: Comply with NFPA 262.

C. Paired Lock Cable: NFPA 70, Type CMG.
   1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
   2. PVC insulation.
   3. Unshielded.
   4. PVC jacket.
   5. Flame Resistance: Comply with UL 1581.

D. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.

1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.
4. Plastic jacket.
5. Flame Resistance: NFPA 262, Flame Test.

2.12 CONTROL-CIRCUIT CONDUCTORS

A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.

B. Class 2 Control Circuits: Stranded copper, [Type THHN-THWN, in raceway] [power-limited cable, concealed in building finishes] [power-limited tray cable, in cable tray] complying with UL 83.

C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or TF, complying with UL 83.

2.13 FIRE ALARM WIRE AND CABLE

A. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.

B. Signaling Line Circuits: Twisted, shielded pair, [not less than] [No. 18 AWG] [<Insert wire size> AWG] [size as recommended by system manufacturer].

1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a 2-hour rating.

C. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.

1. Low-Voltage Circuits: No. 16 AWG, minimum.
2. Line-Voltage Circuits: No. 12 AWG, minimum.
3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor[with outer jacket] with red identifier stripe, NTRL listed for fire alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.

2.14 IDENTIFICATION PRODUCTS

A. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

2.15 SOURCE QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to evaluate cables.

B. Factory test UTP and optical fiber cables on reels according to TIA/EIA-568-B.1.

C. Factory test UTP cables according to TIA/EIA-568-B.2.

D. Factory test multimode optical fiber cables according to TIA/EIA-526-14-A and TIA/EIA-568-B.3.

E. Factory sweep test coaxial cables at frequencies from 5 MHz to 1 GHz. Sweep test shall test the frequency response, or attenuation over frequency, of a cable by generating a voltage whose frequency is varied through the specified frequency range and graphing the results.

F. Cable will be considered defective if it does not pass tests and inspections.

G. Prepare test and inspection reports.

2.16 WIRE LUBRICATING COMPOUND

A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.

B. Shall not be used on wire for isolated type electrical power systems.

2.17 FIREPROOFING TAPE

A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.

B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.

C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.

D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.

E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION OF CONDUCTORS AND CABLES

A. Comply with NECA 1.

B. General Requirements for Cabling:

1. Comply with TIA/EIA-568-B.1.
2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
3. Install 110-style IDC termination hardware unless otherwise indicated.

4. Terminate all conductors; no cable shall contain un-terminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
5. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches (760 mm) and not more than 6 inches (150 mm) from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
6. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
7. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
8. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
9. Pulling Cable:
   a. Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
   b. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
   c. Use ropes made of nonmetallic material for pulling feeders.
   d. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Resident Engineer/COTR.
   e. Pull in multiple cables together in a single conduit.

C. Splice cables and wires where necessary only in outlet boxes, junction boxes, or pull boxes.
   1. Splices and terminations shall be mechanically and electrically secure.
   2. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

D. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.

E. Unless otherwise specified in other sections install wiring and connect to equipment/devices to perform the required functions as shown and specified.

F. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.

G. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

H. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.

I. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

J. UTP Cable Installation:
   1. Comply with TIA/EIA-568-B.2.
   2. Do not untwist UTP cables more than 1/2 inch (12 mm) from the point of termination to maintain cable geometry.

K. Optical Fiber Cable Installation:
   1. Comply with TIA/EIA-568-B.3.
   2. Cable shall be terminated on connecting hardware that is rack or cabinet mounted.

L. Open-Cable Installation:
   1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
   2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches (200 mm) above ceilings by cable supports not more than [60 inches (1525 mm)] <Insert dimension> apart.
   3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.

M. Installation of Cable Routed Exposed under Raised Floors:
   1. Install plenum-rated cable only.
   2. Install cabling after the flooring system has been installed in raised floor areas.

3. Coil cable [72 inches (1830 mm)] <Insert size> long shall be neatly coiled not less than [12 inches (300 mm)] <Insert size> in diameter below each feed point.

N. Outdoor Coaxial Cable Installation:
1. Install outdoor connections in enclosures complying with NEMA 250, Type 4X. Install corrosion-resistant connectors to keep out moisture.
2. Attach antenna lead-in cable to support structure at intervals not exceeding 36 inches (915 mm).

O. Separation from EMI Sources:
1. Comply with BICSI TDMM and TIA/EIA-569-A recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
   a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches (127 mm).
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches (300 mm).
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches (600 mm).
3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
   a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches (64 mm).
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches (150 mm).
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches (300 mm).
4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
   a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches (75 mm).

c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches (150 mm).

5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches (1200 mm).
6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches (127 mm).

3.2 FIRE ALARM WIRING INSTALLATION

A. Comply with NECA 1 and NFPA 72.

B. Wiring Method: Install wiring in metal raceway according to Division 28 Section CONDUITS AND BACKBOXES FOR ELECTRICAL SYSTEMS."

1. Install plenum cable in environmental air spaces, including plenum ceilings.
2. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.

C. Wiring Method:

1. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable.
2. Fire-Rated Cables: Use of 2-hour, fire-rated fire alarm cables, NFPA 70, Types MI and CI, is[not] permitted.
3. Signaling Line Circuits: Power-limited fire alarm cables [may] [shall not] be installed in the same cable or raceway as signaling line circuits.

D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.

F. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit

wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.

G. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.

H. Wiring to Remote Alarm Transmitting Device: 1-inch (25-mm) conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.3 CONTROL CIRCUIT CONDUCTORS

A. Minimum Conductor Sizes:

1. Class 1 remote-control and signal circuits, No. 14 AWG.
2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.

3.4 CONNECTIONS

A. Comply with requirements in Division 28 Section, PHYSICAL ACCESS CONTROL for connecting, terminating, and identifying wires and cables.

B. Comply with requirements in Division 28 Section "INTRUSION DETECTION" for connecting, terminating, and identifying wires and cables.

C. Comply with requirements in Division 28 Section "VIDEO SURVEILLANCE" for connecting, terminating, and identifying wires and cables.

D. Comply with requirements in Division 28 Section "ELECTRONIC PERSONAL PROTECTION SYSTEMS" for connecting, terminating, and identifying wires and cables.

E. Comply with requirements in Division 28 Section "FIRE DETECTION AND ALARM" for connecting, terminating, and identifying wires and cables.

3.5 FIRESTOPPING

A. Comply with requirements in Division 07 Section "PENETRATION FIRESTOPPING."

B. Comply with TIA/EIA-569-A, "Firestopping" Annex A.

C. Comply with BICSI TDMM, "Firestopping Systems" Article.

3.6 GROUNDING

A. For communications wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.

B. For low-voltage wiring and cabling, comply with requirements in Division 28 Section "GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY."

3.7 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A.

B. Install a permanent wire marker on each wire at each termination.

C. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

D. Wire markers shall retain their markings after cleaning.

E. In each handhole, install embossed brass tags to identify the system served and function.

3.8 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Perform tests and inspections.

C. Tests and Inspections:

1. Visually inspect UTP and optical fiber cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.
2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross connection.
   a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
4. Optical Fiber Cable Tests:
   a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.1. Use only test cords and adapters that are

qualified by test equipment manufacturer for channel or link test configuration.

b. Link End-to-End Attenuation Tests:

1) Multimode Link Measurements: Test at 850 or 1300 nm in 1 direction according to TIA/EIA-526-14-A, Method B, One Reference Jumper.

2) Attenuation test results for links shall be less than 2.0 dB. Attenuation test results shall be less than that calculated according to equation in TIA/EIA-568-B.1.

5. Coaxial Cable Tests: Comply with requirements in Division 27 Section "Master Antenna Television System."

D. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.

E. End-to-end cabling will be considered defective if it does not pass tests and inspections.

F. Prepare test and inspection reports.

3.9 EXISITNG WIRING

A. Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

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SECTION 28 05 26
GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing and certification of the grounding and bonding required for a fully functional Electronic Safety and Security (ESS) system.

B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, grounding electrodes.

C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 26 41 00 - FACILITY LIGHTNING PROTECTION. Requirements for a lightning protection system.

C. Section 28 05 00 - REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS. For general electrical requirements, quality assurance, coordination, and project conditions that are common to more than one section in Division 28.

D. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for low voltage power and lighting wiring.

E. Section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning.

1.3 SUBMITTALS

A. Submit in accordance with Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

B. Shop Drawings:

1. Clearly present enough information to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR:

1. Certification that the materials and installation are in accordance with the drawings and specifications.

2. Certification by the contractor that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C2-07.....National Electrical Safety Code

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-05 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

486A-486B-03 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

2.2 GROUND RODS

A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.

B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

A. Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).2.4 ground connections

B. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.

C. Below Grade: Exothermic-welded type connectors.

D. Above Grade:

1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.
5. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, pressure type with at least two bolts.
   a) Pipe Connectors: Clamp type, sized for pipe.
6. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.4 EQUIPMENT RACK AND CABINET GROUND BARS

A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

2.5 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.6 SPLICE CASE GROUND ACCESSORIES

A. Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

2.7 COMPUTER ROOM GROUND

A. Provide 50mm2 (1/0 AWG) bare copper grounding conductors bolted at mesh intersections to form an equipotential grounding grid. The equipotential grounding grid shall form a 600mm (24 inch) mesh pattern. The grid shall be bonded to each of the access floor pedestals.

2.8 SECURITY CONTROL ROOM GROUND

A. Provide 50mm2 (1/0 AWG) stranded copper grounding conductor(s) color coded with a green jacket, bolted at the Room's Communications System Grounding Electrode Cooper Plate and circulate to each equipment rack ground buss bar through the wire management system. Connect each equipment rack, wire management system's cable tray, ladder, etc. to the circulating ground wire with a minimum 25mm2 (4AWG) stranded Cooper Wire, color coded with a green jacket.

1. Connect each equipment rack ground buss bar to the circulating ground wire a indicated in 2.9.A, and
2. Connect each additional room item to the circulating ground wire as indicated in 2.9.A.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 CORROSION INHIBITORS

A. When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.4 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.5 COMPUTER ROOM/SECURITY EQUIPMENT ROOM GROUNDING

A. Conduit: Ground and bond metallic conduit systems as follows:
   1. Ground metallic service conduit and any pipes entering or being routed within the computer room at each end using 16 mm² (6AWG) bonding jumpers.
   2. Bond at all intermediate metallic enclosures and across all joints using 16 mm² (6 AWG) bonding jumpers.

3.6 WIREWAY GROUNDING

A. Ground and Bond Metallic Wireway Systems as follows:
   1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a 16 mm² (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
   2. Install insulated 16 mm² (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every 16 meters (50 feet).
   3. Use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.
   4. Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 meters.

3.7 LIGHTNING PROTECTION SYSTEM

A. Bond the lightning protection system to earth ground externally to the building. Under no condition shall the electrical system’s third of

fourth ground electrode system, or the telecommunications system circulating ground system be connected to the lightning protection system. The Facility's structural steel may be used to connected the lightning protection system at the direction of the Resident Engineer certified by an independent certified grounding contractor.

3.8 EXTERIOR LIGHT/CAMERA POLES

A. Provide 20 ft [6.1 M] of No. 4 bare copper coiled at bottom of pole base excavation prior to pour, plus additional unspliced length in and above foundation as required to reach pole ground stud.

3.9 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

D. Below-grade connections shall be visually inspected by the COR prior to backfilling. The contractor shall notify the COR 24 hours before the connections are ready for inspection.

3.10 GROUND ROD INSTALLATION

A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.

B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.

C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

3.11 LABELING

A. Comply with requirements in Division 26 Section "ELECTRICAL IDENTIFICATION" Article for instruction signs. The label or its text shall be green.

B. Install labels at the telecommunications bonding conductor and grounding equalizer and at the grounding electrode conductor where exposed.

1. Label Text: "If this connector or cable is loose or if it must be removed for any reason, notify the facility manager."

3.12 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal at individual ground rods. Make tests at ground rods before any conductors are connected.
   a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
   b. Perform tests by fall-of-potential method according to IEEE 81.

C. Grounding system will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

E. Report measured ground resistances that exceed the following values:

1. Power Distribution Units or Panel boards Serving Electronic Equipment: 3 ohm(s).
2. Manhole Grounds: 10 ohms.

F. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

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SECTION 28 05 28.33
CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing certification of the conduit, fittings, and boxes to form a complete, coordinated, raceway system(s). Conduits and when approved separate UL Certified and Listed partitioned telecommunications raceways are required for a fully functional Electronic Safety and Security (ESS) system. Raceways are required for all electronic safety and security cabling unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 06 10 00 - ROUGH CARPENTRY. Requirements for mounting board for communication closets.

C. Section 07 84 00 - FIRESTOPPING. Requirements for sealing around penetrations to maintain the integrity of fire rated construction.

D. Section 07 60 00 - FLASHING AND SHEET METAL. Requirements for fabrications for the deflection of water away from the building envelope at penetrations.

E. Section 07 92 00 - JOINT SEALANTS. Requirements for sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

F. Section 09 91 00 - PAINTING. Requirements for identification and painting of conduit and other devices.

G. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. For general electrical requirements, general arrangement of the contract documents, coordination, quality assurance, project conditions, equipment and materials, and items that is common to more than one section of Division 28.

H. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

I. Section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning - systems readiness checklists, and training.

J. Section 31 20 00 - EARTH MOVING. For bedding of conduits.

1.3 DEFINITIONS

A. EMT: Electrical metallic tubing.

B. ENT: Electrical nonmetallic tubing.

C. EPDM: Ethylene-propylene-diene terpolymer rubber.

D. FMC: Flexible metal conduit.

E. IMC: Intermediate metal conduit.

F. LFMC: Liquidtight flexible metal conduit.

G. LFNC: Liquidtight flexible nonmetallic conduit.

H. NBR: Acrylonitrile-butadiene rubber.

I. RNC: Rigid nonmetallic conduit.

1.4 QUALITY ASSURANCE

A. Refer to Paragraph 1.4 Quality Assurance, in Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

1.5 SUBMITTALS

A. Submit in accordance with Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Furnish the following:

B. Shop Drawings:

1. Size and location of main feeders;
2. Size and location of panels and pull boxes
3. Layout of required conduit penetrations through structural elements.
4. The specific item proposed and its area of application shall be identified on the catalog cuts.

C. Certification: Prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

D. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

E. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

F. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.
   1. Custom enclosures and cabinets.
   2. Handholes and boxes for underground wiring, including the following:
      a. Duct entry provisions, including locations and duct sizes.
      b. Frame and cover design.
      c. Grounding details.
      d. Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.
      e. Joint details.

G. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
   1. Structural members in the paths of conduit groups with common supports.
   2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.

H. Manufacturer Seismic Qualification Certification: Submit certification that enclosures and cabinets and their mounting provisions, including those for internal components, will withstand seismic forces defined in Division 16 Section "Electrical Supports and Seismic Restraints." Include the following:
   1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
      a. The term "withstand" means "the cabinet or enclosure will remain in place without separation of any parts when subjected to the seismic forces specified [and the unit will retain its enclosure characteristics, including its interior accessibility, after the seismic event]."
   2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
   3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

I. Source quality-control test reports.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

referenced. Publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

C. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit

5-04.....Surface Metal Raceway and Fittings

6-07.....Rigid Metal Conduit

50-07.....Enclosures for Electrical Equipment

360-09.....Liquid-Tight Flexible Steel Conduit

467-07.....Grounding and Bonding Equipment

514A-04.....Metallic Outlet Boxes

514B-04.....Fittings for Cable and Conduit

514C-02.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers

651-05.....Schedule 40 and 80 Rigid PVC Conduit

651A-07.....Type EB and A Rigid PVC Conduit and HDPE Conduit

797-07.....Electrical Metallic Tubing

1242-06.....Intermediate Metal Conduit

PART 2 - PRODUCTS

2.1 GENERAL

A. Conduit Size: In accordance with the NEC, but not less than 20 mm (3/4 inch) unless otherwise shown.

2.2.CONDUIT

A. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.

B. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.

C. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.

D. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 volts or less.

E. Flexible galvanized steel conduit: Shall Conform to UL 1.

F. Liquid-tight flexible metal conduit: Shall Conform to UL 360.

G. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).

2.3.WIREWAYS AND RACEWAYS

A. Surface metal raceway: Shall Conform to UL 5.

2.4.CONDUIT FITTINGS

A. Rigid steel and IMC conduit fittings:

1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
2. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
3. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
4. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
5. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
6. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

B. Rigid aluminum conduit fittings:

1. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
2. Locknuts and bushings: As specified for rigid steel and IMC conduit.
3. Set screw fittings: Not permitted for use with aluminum conduit.

C. Electrical metallic tubing fittings:
   1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   2. Only steel or malleable iron materials are acceptable.
   3. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
   4. Indent type connectors or couplings are prohibited.
   5. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

D. Flexible steel conduit fittings:
   1. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
   2. Clamp type, with insulated throat.

E. Liquid-tight flexible metal conduit fittings:
   1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   2. Only steel or malleable iron materials are acceptable.
   3. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

F. Direct burial plastic conduit fittings:
   1. Fittings shall meet the requirements of UL 514C and NEMA TC3.
   2. As recommended by the conduit manufacturer.

G. Surface metal raceway fittings: As recommended by the raceway manufacturer.

H. Expansion and deflection couplings:
   1. Conform to UL 467 and UL 514B.
   2. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   3. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
   4. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

2.5 CONDUIT SUPPORTS

A. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.

B. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.

C. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.

D. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

2.6 OUTLET, JUNCTION, AND PULL BOXES

A. UL-50 and UL-514A.

B. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.

C. Nonmetallic Outlet and Device Boxes: NEMA OS 2.

D. Metal Floor Boxes: Cast or sheet metal, semi-adjustable, rectangular.

E. Sheet metal boxes: Galvanized steel, except where otherwise shown.

F. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

2.7 CABINETS

A. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.

B. Hinged door in front cover with flush latch and concealed hinge.

C. Key latch to match panelboards.

D. Metal barriers to separate wiring of different systems and voltage.

E. Accessory feet where required for freestanding equipment.

2.8 WIREWAYS

A. Equip with hinged covers, except where removable covers are shown.

2.9 WARNING TAPE

A. Standard, 4-Mil polyethylene 76 mm (3 inches) wide tape non-detectable type, red with black letters, and imprinted with “CAUTION BURIED ELECTRONIC SAFETY AND SECURITY CABLE BELOW”.

2.10 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

A. Description: Comply with SCTE 77.

1. Color of Frame and Cover: Gray.
2. Configuration: Units shall be designed for flush burial and have closed bottom, unless otherwise indicated.
3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
5. Cover Legend: Molded lettering, as indicated for each service. <Insert legend.>
6. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
7. Handholes 300 mm wide by 600 mm long (2 inches wide by 24 inches long) <Insert dimensions> and larger shall have inserts for cable racks and pulling-in irons installed before concrete is poured.

B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel or fiberglass or a combination of the two.

C. Fiberglass Handholes and Boxes with Polymer-Concrete Frame and Cover: Sheet-molded, fiberglass-reinforced, polyester-resin enclosure joined to polymer-concrete top ring or frame.

D. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with covers of [polymer concrete] [reinforced concrete] [cast iron] [hot-dip galvanized-steel diamond plate] [fiberglass].

2.11 SLEEVES FOR RACEWAYS

A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.

B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch (1.3- or 3.5-mm) thickness as indicated and of length to suit application.

D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 84 00 "FIRESTOPPING."

2.12 SLEEVE SEALS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.

1. Sealing Elements: [EPDM] [NBR] <Insert sealing element> interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
2. Pressure Plates: [Plastic] [Carbon steel] [Stainless steel]. Include two for each sealing element.
3. Connecting Bolts and Nuts: [Carbon steel with corrosion-resistant coating] [Stainless steel] of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.13 GROUT

A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time. WIRELINE DATA TRANSMISSION MEDIA FOR SECURITY SYSTEMS

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the Resident Engineer/COTR prior to drilling through structural sections.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the Resident Engineer/COTR as required by limited working space.

B. Fire Stop: Where conduits, wireways, and other electronic safety and security raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, “JOINT SEALANTS”.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically continuous.
6. Independently support conduit at 2.4 m (8 foot) on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, “FLASHING AND SHEET METAL”.
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the Resident Engineer/COTR.

D. Fire Alarm:

1. Fire alarm conduit shall be painted red (a red "top-coated" conduit from the conduit manufacturer may be used in lieu of painted conduit) in accordance with the requirements of Section 28 31 00, "FIRE DETECTION AND ALARM".

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
   a. Where shown on the structural drawings.
   b. As approved by the Resident Engineer/COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inch) thick is prohibited.
   a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
   c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 volts:
   a. Rigid steel or rigid aluminum.

b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.

2. Conduit for conductors 600 volts and below:
   a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (6 feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.

B. Conduit for Conductors 600 volts and below:
   1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.

C. Align and run conduit parallel or perpendicular to the building lines.

D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.

E. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.

F. Surface metal raceways: Use only where shown.

G. Painting:
   1. Paint exposed conduit as specified in Section09 91 00, “PAINTING”.
   2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, “PAINTING” for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.5 EXPANSION JOINTS

A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes

with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.

C. Install expansion and deflection couplings where shown.

D. Seismic Areas: In seismic areas, provide conduits rigidly secured to the building structure on opposite sides of a building expansion joint with junction boxes on both sides of the joint. Connect conduits to junction boxes with 375 mm (15 inches) of slack flexible conduit. Flexible conduit shall have a copper green ground bonding jumper installed.

3.6 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
   b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
   c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts are permitted.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

A. Boxes for Concealed Conduits:

1. Flush mounted.
2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum 600 mm (24 inch), center-to-center lateral spacing shall be maintained between boxes).

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 100 mm (4 inches) square by 55 mm (2-1/8 inches) deep, with device covers for the wall material and thickness involved.

F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

G. On all Branch Circuit junction box covers, identify the circuits with black marker.

3.8 ELECTRONIC SAFETY AND SECURITY CONDUIT

A. Install the electronic safety and security raceway system as shown on drawings.

B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.

C. All conduit ends shall be equipped with insulated bushings.

D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
H. All empty conduits located in communications closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
¾	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.
K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

3.9 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 28 08 00 – "COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS" for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 28 08 00, "COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS" and related sections for contractor responsibilities for system commissioning.

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SECTION 28 08 00

COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 28.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility electronic safety and security systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 28 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 28, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of Electronic Safety and Security systems will require inspection of individual elements of the electronic safety and security systems throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule electronic safety and security systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 28 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01

91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 28 Sections for additional Contractor training requirements.

----- END -----

SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security, etc.

B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the COR or his authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.

C. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located in the telephone operator’s office and fire department.

D. The main fire alarm control unit shall automatically transmit alarm signals to a listed central station using a digital alarm communicator transmitter in accordance with NFPA 72.

1.2 SCOPE

A. A fully addressable fire alarm system shall be designed and installed in accordance with the specifications and drawings. Device location and wiring runs shown on the drawings are for reference only unless

specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.

B. All existing fire alarm equipment, wiring, devices and sub-systems that are not shown to be reused shall be removed. All existing fire alarm conduit not reused shall be removed.

C. Existing fire alarm bells, chimes, door holders, 120VAC duct smoke detectors, valve tamper switches and waterflow/pressure switches may be reused only as specifically indicated on the drawings and provided the equipment:
   1. Meets this specification section
   2. Is UL listed or FM approved
   3. Is compatible with new equipment being installed
   4. Is verified as operable through contractor testing and inspection
   5. Is warranted as new by the contractor.

D. Existing 120 VAC duct smoke detectors, waterflow/pressure switches, and valve tamper switches reused by the Contractor shall be equipped with an addressable interface device compatible with the new equipment being installed.

E. Existing reused equipment shall be covered as new equipment under the Warranty specified herein.

F. Basic Performance:
   1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
   2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
   3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
   4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
   5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.

6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.

B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.

C. Section 08 71 00 - DOOR HARDWARE. For combination Closer-Holders.

D. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.

E. Section 28 05 00 – COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.

F. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.

G. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.

H. Section 28 05 28.33 - CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.

I. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.

J. Section 28 08 00, COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning - systems readiness checklists, and training.

1.4 SUBMITTALS

A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Drawings:

1. Prepare drawings using AutoCAD Release 14 software and include all contractors information. Layering shall be by VA criteria as provided by the Contracting Officer’s Technical Representative (COR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.

2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming),

appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.

3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the COR 3 sets of as-built drawings and one set of the as-built drawing computer files (using AutoCAD 2007 or later). As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
   a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.

b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
e. Complete listing of all digitized voice messages.
f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
g. Include information indicating who will provide emergency service and perform post contract maintenance.
h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.

2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COTR.
   a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.

b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

D. Certifications:
1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer’s representative who makes the certification.
2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the

basic designation only and the latest editions of these publications shall be applicable.

B. National Fire Protection Association (NFPA):

NFPA 13 .....Standard for the Installation of Sprinkler Systems, 2010 edition

NFPA 14 ..... Standard for the Installation of Standpipes and Hose Systems, 2010 edition

NFPA 20 ..... Standard for the Installation of Stationary Pumps for Fire Protection, 2010 edition

NFPA 70.....National Electrical Code (NEC), 2010 edition

NFPA 72.....National Fire Alarm Code, 2010 edition

NFPA 90A.....Standard for the Installation of Air Conditioning and Ventilating Systems, 2009 edition

NFPA 101.....Life Safety Code, 2009 edition

C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory

D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011

E. American National Standards Institute (ANSI):

S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008

F. International Code Council, International Building Code (IBC), 2009 edition

PART 2 A- PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers’ requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:

1. All new conduits shall be installed in accordance with NFPA 70.
2. Conduit fill shall not exceed 40 percent of interior cross sectional area.

3. All new conduits shall be 3/4 inch (19 mm) minimum.

B. Wire:

1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
3. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
4. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All boxes shall be sized and installed in accordance with NFPA 70.
3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COTR.

2.3 ALARM NOTIFICATION APPLIANCES

A. Speakers:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2

watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.

2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Four inches (100 mm) or 8 inches (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

B. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

C. Fire Alarm Horns:

1. Shall be electric, utilizing solid state electronic technology operating on a nominal 24 VDC.
2. Shall be a minimum nominal rating of 80 dBA at 10 feet (3,000 mm).
3. Mount on removable adapter plates on conduit boxes.
4. Horns located outdoors shall be of weatherproof type with metal housing and protective grille.
5. Each horn circuit shall have a minimum of 20 percent spare capacity.

2.4 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so

until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.

5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

D. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 12 00, FIRE-SUPPRESSION STANDPIPES and Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall

be 30-45 seconds. Timing shall be recorded and documented during testing.

2.5 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
2. PIV (post indicator valve) or main gate valve shall be equipped with a supervisory switch.
3. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch (19 mm) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.

6. Where dry-pipe sprinkler systems are installed, high and low air pressure switches shall be provided and monitored by way of an address reporting interface devices.

2.6 ADDRESS REPORTING INTERFACE DEVICE

A. Shall have unique addresses that reports directly to the building fire alarm panel.

B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.

C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.

D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.

E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.7 SPARE AND REPLACEMENT PARTS

A. Provide spare and replacement parts as follows:

1. Manual pull stations - 5
2. Fire alarm strobes - 5
3. Fire alarm speakers - 5
4. Smoke detectors - 20
5. Duct smoke detectors with all appurtenances - 1
6. Sprinkler system water flow switch - 1 of each size
7. Sprinkler system water pressure switch - 1 of each type
8. Sprinkler valve tamper switch - 1 of each type
9. 2.5 oz containers aerosol smoke - 12
10. Monitor modules - 3
11. Control modules - 3
12. Fire alarm SLC cable (same as installed) – 500 feet (152 m)

C. Spare and replacement parts shall be in original packaging and submitted to the COTR.

D. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COTR.

E. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system

on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.14 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COTR before being posted.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 26 GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.

B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.

C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.

D. All existing accessible fire alarm conduit not reused shall be removed.

E. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire alarm devices shall be used. Mounting surfaces shall be cut and patched in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Restoration, and be re-painted in accordance with Section 09 91 00, PAINTING as necessary to match existing.

F. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the COTR.

G. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.

H. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions.

I. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.

J. Where possible, locate water flow and pressure switches a minimum of 12 inches (300 mm) from a fitting that changes the direction of the flow and a minimum of 36 inches (900 mm) from a valve.

K. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.

L. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.

M. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

3.2 TYPICAL OPERATION

A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression system, or smoke detector shall cause the following operations to occur:

1. Operate the existing emergency voice communication system in Buildings 200 and 200N. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm. For buildings without sprinkler protection throughout, flash strobes continuously only on the floor of alarm.

2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings 200 and 200N.
3. Release only the magnetic door holders in the smoke zone after the alert signal.
4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
5. Unlock the electrically locked exit doors within the zone of alarm.

B. Heat detectors in elevator machine rooms shall, in addition to the above functions, disconnect all power to all elevators served by that machine room after a time delay. The time delay shall be programmed within the fire alarm system programming and be equal to the time it takes for the car to travel from the highest to the lowest level, plus 10 seconds.

C. Smoke detectors in the primary elevator lobbies of Buildings indicate the buildings where there is Phase I elevator recall shall, in addition to the above functions, return all elevators in the bank to the secondary floor.

D. Smoke detectors in the remaining elevator lobbies, elevator machine room, or top of hoistway shall, in addition to the above functions, return all elevators in the bank to the primary floor.

E. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders in that smoke zone. Operation of a smoke detector at a shutter used for automatic closing shall also release only the shutters in that smoke zone.

F. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.

G. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.

H. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the

adjustments and tests for the system. Make all adjustments and tests in the presence of the COTR.

B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COTR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COTR, the contractor may request a final inspection.
   1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
   2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
   3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
   4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
   5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.

B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:

1. Six 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, 2 sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
2. Four 2-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
3. Three 8-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one 8-hour refresher session 3 months after the completion of installation.

B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.

C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

- - END - -

SECTION 31 20 11
EARTHWORK (SHORT FORM)

PART 1 - GENERAL

1.1:DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from reference borings and design requirements, excavate to acceptable strata subject to Resident Engineer's approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in ASTM D1557 Method A.

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

B. Classified Excavation: Removal and disposal of all material not defined as rock.

C. Rock Excavation:

1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 0.75 m3 (1 cubic yard) capacity, properly used, having adequate power and in good running condition.
3. Boulders or other detached stones each having a volume of 0.4 m3 (1/2 cubic yard) or more.

1.5 MEASUREMENT AND PAYMENT FOR EXCAVATION:

Measurement: The unit of measurement for excavation and borrow will be the cubic yard, computed by the average end area method from cross sections taken before and after the excavation and borrow operations, including the excavation for ditches, gutters, and channel changes, when the material is acceptably utilized or disposed of as herein specified. Quantities should be computed by a Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. The measurement will include authorized excavation for rock, authorized excavation of satisfactory subgrade soil, and the volume of loose, scattered rocks and boulders collected within the limits of the work; allowance will be made on the same basis for selected backfill ordered as replacement. The measurement will not include the volume of subgrade material or other material used for

purposes other than directed. The volume of overburden stripped from borrow pits and the volume of excavation for ditches to drain borrow its, unless used as borrow material, will not be measured for payment. The measurement will not include the volume of any excavation performed prior to taking of elevations and measurements of the undisturbed grade.

1.6 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:

1. 300 mm (12 inches) outside of the perimeter of formed footings.
2. 600 mm (24 inches) outside the face of concrete work for which forms are required, except for footings.
3. 150 mm (6 inches) below the bottom of pipe and not more than the pipe diameter plus 600 mm (24 inches) in width for pipe trenches.
4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).

B. Payment for Differing Site Conditions: When rock excavation, as classified, is encountered, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.7 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Rock Excavation Report:

1. Certification of rock quantities excavated.
2. Excavation method.
3. Labor.
4. Equipment.
5. Land Surveyor's or Civil Engineer's name and official registration stamp.
6. Plot plan showing elevations.

C. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of

excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

D. Furnish to Resident Engineer, soil samples, suitable for laboratory tests, of proposed off site or on site fill material.

E. Qualifications of the commercial testing laboratory or Contractor's Testing facility shall be submitted.

1.8 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Nursery and Landscape Association (ANLA):
2004.....American Standard for Nursery Stock

C. American Association of State Highway and Transportation Officials (AASHTO):
T99-10.....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
T180-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop

D. American Society for Testing and Materials (ASTM):
C33-03.....Concrete Aggregate
D698-e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort
D1140-00.....Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve
D1556-00.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method
D1557-09.....Laboratory Compaction Characteristics of Soil Using Modified Effort
D2167-94 (2001).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
D2487-06.....Standard Classification of Soil for Engineering Purposes (Unified Soil Classification System)
D6938-10.....Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)

E. Standard Specifications of State Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m3 (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.

B. Granular Fill:

1. Under concrete slab, granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C33 with a maximum of 3 percent by weight passing ASTM D1140, 75 micrometers (No. 200) sieve, or 37.5 mm (1-1/2 inches) and no more than 2 percent by weight passing the 4.75 mm (No. 4) size sieve or coarse aggregate Size 57, 67, or 77.
2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No. 4).

C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.

D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.

E. Sod: Comparable species with existing turf. Use State Certified or State Approved sod when available. Deliver sod to site immediately after cutting and in a moist condition. Thickness of cut must be 19 mm to 32 mm (3/4 inch to 1 1/4 inches) excluding top growth. There shall be no broken pads and torn or uneven ends

F. Requirements For Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toleune, Ethyl Benzene, and Xylene (BTEX)and shall not fail the TCLP test. TPH concentrations shall be

determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site. Material shall not be brought on site until tests have been approved by the Resident Engineer.

G. Buried Warning and Identification Tape: Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:

Red:	Electric
Yellow:	Gas, Oil, Dangerous Materials
Orange:	Telephone and Other Communications
Blue:	Water Systems
Green:	Sewer Systems
White:	Steam Systems
Gray:	Compressed Air

H. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.

I. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastictape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9

m(3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.

J. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

A. Clearing: Clearing within the limits of earthwork operations as described or designated by the Resident Engineer. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the Medical Center.

B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.

C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7’-6”) of utility lines if such removal is approved in advance by the Resident Engineer. Remove materials from the Medical Center. Trees and shrubs, shown to be transplanted, shall be dug with a ball of earth and burlapped in accordance with the latest issue of the, "American Standard for Nursery Stock", of the American Association of Nurserymen, Inc. Transplant trees and shrubs to a permanent or temporary position within two hours after digging. Maintain trees and shrubs held in temporary locations by watering as necessary and feeding semi-annually with liquid fertilizer with a minimum analysis of 5 percent nitrogen, 10 percent phosphorus and 5 percent potash. Maintain plants moved to permanent positions as specified for plants in temporary locations until the conclusion of the contract. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs that are to remain, than the farthest extension of their limbs.

D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the Resident Engineer. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 m3 (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.

2. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.

E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

A. Shoring, Sheeting and Bracing: Shore, brace, or slope to it's angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.

1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.

2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support in compliance with Specification Section 31 23 23.33, FLOWABLE FILL, under disturbed foundations, as directed by Resident Engineer, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.

B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from Resident Engineer. Approval by the Resident Engineer is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the Resident Engineer should be contacted to consider the use of flowable fill. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least (1 feet) below the working level. Operate dewatering system continuously until construction work below existing water levels is complete. Submit performance records weekly. Measure and record performance of dewatering system at same time each day by use of observation wells or piezometers installed in conjunction with the dewatering system. Relieve hydrostatic head in pervious zones below subgrade elevation in layered soils to prevent uplift.

D. Building Earthwork:

1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft material to solid bottom.
4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete, poured separately from the footings.
3. Do not tamp earth for backfilling in footing bottoms, except as specified.

E. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
   a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
   b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
   c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
   d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the Resident Engineer.
   e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
   f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over it's entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.

2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D 2487.

2. Sanitary and storm sewer trenches:

a. Trench width below a point 150 mm (6 inches) above top of the pipe shall be 600 mm (24 inches) for up to and including 300 mm (12 inches) diameter and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (l2 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.

b. The bottom quadrant of the pipe shall be bedded on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.

1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.

2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one-sixth of pipe diameter below the pipe of 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.

c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.

d. Use granular fill for bedding where rock or rocky materials are excavated.

e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade

f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

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1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional

significance such as coral, slag, cinders, crushed stone, and crushed shells.

2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.

F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials that are determined by the Resident Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the Resident Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. Testing of the soil shall be performed by the VA Testing Laboratory. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.

G. Finished elevation of subgrade shall be as follows:

1. Pavement Areas - bottom of the pavement or base course as applicable.
2. Planting and Lawn Areas - 100 mm (4 inches) below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by Resident Engineer.

B. Proof-rolling Existing Subgrade: - Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. After stripping, proof roll the existing subgrade with six passes of a dump truck loaded with 6 cubic meters (4 cubic yards) of soil 13.6 meter tons (15 ton), pneumatic-tired roller. Operate the roller truck in a systematic manner to ensure the number of passes over all areas, and at speeds between 4 to 5.5 km/hour (2 1/2 to 3 1/2 mph). When proof rolling, one-half of the passes made with the roller shall be in a direction perpendicular to the other passes. Notify the Resident Engineer a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the Resident Engineer. Rutting or pumping of material shall be undercut as directed by the Resident Engineer.

C. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.

D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the Resident Engineer. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer until there is no evidence of further compaction to not less than 95 percent of the maximum density determined in accordance with the following test method ASTM D1557 Method A. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure.

E. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas within the limits of the project site, selected by the Contractor. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay

royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.

F. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the Resident Engineer sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.4 GRADING:

A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.

B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.

C. Slope backfill outside the building away from the building walls for a minimum distance of 3048 mm (10 feet)at a minimum five percent (5%) slope.

D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.

E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.

F. Finish subgrade in a condition acceptable to the Resident Engineer at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.

G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5 LAWN AREAS:

A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by Resident Engineer before seeding or sodding operation begins.

B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.

C. Fertilizing: Incorporate fertilizer into the soil to a depth of 100 mm (4 inches) at a rate of 12 kg/100 m2 (25 pounds per 1000 square feet).

D. Seeding: Seed at a rate of 2 kg/100 m2 (4 pounds per 1000 square feet) and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 225 kg/m (150 pounds per foot) of roller width.

E. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and

staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 225 kg/m (150 pounds per foot) of the roller width to improve contact of sod with the soil.

F. Watering: The Resident Engineer is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. Resident Engineer will be responsible for sod after installation and acceptance.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.

A. Disposal: Transport surplus satisfactory soil to designated storage areas on Medical Center property. Stockpile or spread soil as directed by Resident Engineer.

1. Remove waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.

B. Place excess excavated materials suitable for fill and/or backfill on site where directed.

C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.

D. Segregate all excavated contaminated soil designated by the Resident Engineer from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center.

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