6169ZN01 - LS/TR DISPOSAL BOX

Q&A

N4215826QE067

1. Specs say to ship the pad eyes separately. Would they allow attachment of separate lift eyes for loading to transport? If not, how do they usually receive and offload these boxes?
- Transport of the box is expected to be done using the forklift channel or the use of slings. It is not preferred to have separate lifting attachments.

2. The only coating required is a rust inhibitive primer on the inside. Do they have a requirement or spec for metal preparation prior to priming? Sand blast or anything else?
- Any adhesives, coatings, rust shall be removed from the surface prior to the application of rust inhibitive primer (this can be done with hand tools or by sandblasting). There are no other specific requirements that needs to be met.

3. Item (7) is four rubber pads on the bottom of the box. Do they have a requirement for adhesive of the pad to the box bottom? Same question applies to the pads on the top covers.
- Adhesives shall be used to apply PC 14 to PC 10, PC 7 to PC 6, and PC 18 to PC 11 with sufficient strength to prevent the padding from being detached with a slight pulling force. Loctite 480 or equivalent is recommended for use.

4. Item (9) Top gasket is noted as quantity of (4). It appears that the drawing only needs (1) gasket. Please confirm if it is 1 or 4.
- There are QTY 4 total gaskets required as closure of the box may require multiple gaskets for a sufficient seal.

5. Other than drilling and tapping, we don't see any machined surfaces. Please confirm that no machined surfaces are required for the gasket to cover sealing surfaces.
- There are no machining surface requirements for any portion of the boxes.