OVERHAUL DESCRIPTION

ITEM NAME SAFETY SHUT-OFF

STOCK NUMBER 2895-01-598-2901 **SHELF LIFE CD** 0

PART NUMBER 7L109

USED ON 270 EDG

Items as received by the contractor must be complete and of the proper cited part number. Discrepancies shall be reported to the Coast Guard Contracting Officer.

OVERHAUL REQUIREMENTS:

Each SAFETY SHUT-OFF shall be inspected in order to determine the extent of required repairs. A Condition Report and Cost Proposal shall be provided to the Coast Guard Contracting Officer 30 days from receipt of each overspeed trip, which shall include: the required repairs needed for each overspeed trip, new replacement parts required individually priced, labor rate, labor hours required, and a total estimate for all required services which shall also include any charges for labor in the repair or building of a new shipping container. The part number, NSN and serial number for each SAFETY SHUT-OFF TRIP shall be documented on the Condition Report. If not assigned, the Contractor shall assign a serial number. The serial number shall be stamped into each Safety Shut-Off.

OVERHAUL REQUIREMENTS:

Each OVERSPEED TRIP shall be overhauled to a condition which shall restore the operating and performance characteristics to the OEM's like new current design and technical specifications. Overhaul shall be performed in accordance with CATERPILLER specifications and standards, which are proprietary to CATERPILLER. All repair parts shall be genuine CATERPILLER manufactured parts. The overspeed trip carrier will be set-up for the 2134 +/- 25 RPM engine speed trip.
After completion of all repairs a final inspection/assembly report shall be submitted to the Contracting Officer for approval. This report shall have all OEM minimum and maximum design dimensions and clearances of all attributes along with the actual dimensions documented ensure Collar (P/N: 7L7750) and Pin (P/N: 2K3455) are installed on the Cable end. All out of tolerance dimensions shall be circled or highlighted. A waiver request shall be submitted with all out of tolerance conditions stating why the out of tolerance condition is acceptable along with a statement that the function and performance of the SAFETY SHUT-OFFVERSPEED TRIP will not be diminished or compromised.

WARRANTY:

____ A. Standard Manufacturer's Warranty

_X_ B. Item being repaired as an "onboard repair" or a "system stock" item and will be put into inventory. NOT FOR IMMEDIATE INSTALLATION. Contractor must guarantee item against defects that lead to failure for **90** days after installation for a period of up to two (2) years after delivery to Coast Guard.

GOVERNMENT ACCEPTANCE:

Acceptance will be made at destination by a Government representative. Acceptance will be contingent upon the representative's verification of no damage in transit, correctness and completeness of order and contractor's conformance to preservation/packaging, packing and marking requirements.

OVERHAUL DESCRIPTION

PRESERVATION / PACKAGING:

X A. Each unit shall be individually preserved and wrapped for protection against deterioration for a period of two (2) years minimum.

___ B. See Attachments

PACKAGING AND MARKING FOR SHIPMENT:

X A. Each unit shall be packed individually in it's own wooden box which shall be capable of providing adequate protection to the item during multiple shipments. Mark each box in legible black print lettering with the following information:

NATIONAL STOCK NUMBER	2895-01-598-2901
ITEM NAME	SAFETY SHUT-OFF
PART NUMBER	7L109
GOVERNMENT ORDER NUMBER	

And the words: "Coast Guard SFLC Material, Condition "A"

___ B. See Attachments

RECOMMENDED SOURCES:

CP BRODEUR, INC.
24 NORTH FRONT STREET
NEW BEDFORD, MA 02740
POC: DONNA SANTOS
EMAIL: DONNA@CPBRODEUR.COM
508-993-0334

CATERPILLAR DEFENSE
5205 N O'CONNER BLVD
IRVING, TEXAS 75039
JEREMIAH ASHFORD
JEREMIAH.ASHFORD@CAT.COM

ALBAN CAT LLC DBA CARTER MACHINERY
6387 OLD WASHINGTON ROAD
ELKRIDGE, MD 21075-5308
SALES: BRAD_BLIZZARD@CARTERMACHINERY.COM

Cost Estimate for Overhaul **NOT TO EXCEED: $4,500**

WRITTEN BY: MARK LOVINGOOD
DATE : 10 MAR 26