Oak Ridge National Laboratory (ORNL) is inviting you to submit a Firm Fixed Price proposal/quote for the following items and/or services listed below. An award will be made based on the lowest priced, technically acceptable proposal.

Solicitation Number:	PR481537
Offers Due By:	07/17/26 at 5pm eastern standard time
Offer Validity Period:	60 days
NAICS Code:	333517 – Machine Tool Manufacturing – 500
Subcontract Type Anticipated:	Firm Fixed Price
Small Business Set-Aside:	No
Description of Supplies/Services Sought:	CNC 4-Roll Bending Machine
Anticipated Subcontract Period of Performance:	NA - materials

ORNL Procurement Representative:	Haden Wesley - WesleyHM@ORNL.gov

Summary of Work/Description of Items:

CNC 4-Roll Bending Machine HAEUSLER EVO 26031 or domestic equivalent

Please provide the following documents in response to this proposal:

- **Quote:** A firm fixed price quote with your proposed delivery schedule.
  - Any tariffs shall be expressly stated and priced separately on the quote.
  - FOB and Shipping Terms- FOB Destination for domestic shipments. The preferred terms for international shipments are Delivered at Place (DAP) or Delivered Duty Paid (DDP).

- **Required Documents:** Provide a completed and signed copy of the following attached documents:
  - PR481537 - Abbreviated Representations and Certifications (BSD-CS-2260, dated 03/09/2026)

- **Exceptions:** Any exceptions taken to the terms and conditions listed below. You are requested to explain the reason(s) for the non-compliance and identify any alternate solutions to achieve compliance. Any exceptions that are taken to the provisions of this solicitation will be considered in evaluating the Offeror's proposal and may result in your offer being deemed non-responsive. The absence of a proposal section entitled "Exceptions/Non-Compliance" or a statement indicating "no exceptions are taken" implies complete and unequivocal acceptance of all requirements, terms, and conditions.

The following RFP Attachments and Special Provisions shall apply to any subcontract/purchase order as a result of this solicitation:

RFP ATTACHMENTS

Attachment No.	Description	Document Title (Date/Revision)
Attachment A	ORNL Terms and Conditions	Terms & Conditions- Commercial Product and Services under the SAT (BSD-CS-2154, dated 01/13/2026)
Attachment B	Prime Contract Flowdowns	Prime Flowdown Clauses- (BSD-CS-2258, dated 07/06/2026)
Attachment C	Bill of Materials	RFQ481537 - Bill of Materials
Attachment D	Representations and Certifications	PR481537 - Representations & Certifications – Abbreviated (BSD- CS-2260, dated 03/09/2026)

Special Provisions:

FAR 52.211-6 Brand Name or Equal shall apply

Important Dates:

- **Questions:** Questions are due on **07/14/2026 by 5:00 PM EST**. All questions shall be provided in writing via email to the Procurement Officer listed below.
- **Proposal Due Date:** All proposals shall be submitted via email to the Procurement Officer listed below by **1:00 PM EST on 07/17/2026.**

Thank you,

Haden Wesley
Procurement Officer
Commercial Group, Contracts Division
Business Services Directorate

Oak Ridge National Laboratory
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