SPECIAL PACKAGING INSTRUCTION

FORM APPROVED
OMB No. 0704-0188

-SW

WEATHERIS

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE	2. CAGE	3. SPI NO.
6-372-002270 (12361) CYLINDER ASSY	19207	AK12079240
4. NATIONAL STOCK NO.	**5. DATE**	**6. REVISION**
3040-01-2079240	5/5/2026	F

7. QUP	8. ICQ	9. UNIT PACK WT. (LB)	10. UNIT PACK CU. (CU. FT.)	11. UNIT PACK SIZE (IN)
1 EACH	NONE	80.0	1.200	033.4 X 009.7 X 006.6

12. MILITARY PRESERVATION	18. STEPS	19. REQ'D	20. DESCRIPTION
MIL-STD-2073-1E, METHOD 20			
13. CLEANING	1C	A/R	PRESERVATIVE: SEE NOTES
MIL-STD-2073-1E AND NOTE B	2D	A/R	CAPS/PLUGS: NAS847
14. DRYING	3E	A/R	PRESERVATIVE: MIL-PRF-16173, GR 4
MIL-STD-2073-1E AND NOTE B	4F	A/R	WRAP: MIL-PRF-121, TY I, SIZE A/R.
15. PACKING	5G	5	BLOCKING AND BRACING: ASTM-D6199
	6H	1	CONTAINER: ASTM-D6880, CL 2, ST 1,
a. LEVEL A			SIZE 30-1/2 X 8-1/4 X 5-1/8
MIL-STD-2073-1E AND NOTE I			
b. LEVEL B			
NOT APPLICABLE			
16. MARKING			
MIL-STD-129			

17. NOTES / DRAWING

A. INSPECT PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1E AND THE APPLICABLE CONTAINER SPECIFICATION.

B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. WITH CYLINDER RODS FULLY RETRACTED, FILL WITH MANUFACTURER'S RECOMMENDED LUBRICANT AND THOUROUGHLY DRAIN EXCESS.

D. SEAL ALL OPENINGS WITH CAPS/PLUGS OF APPROPRIATE SIZE.

E. APPLY PRESERVATIVE TO ALL UNPAINTED/UNPLATED EXTERIOR SURFACES.

F. APPLY MATERIAL BETWEEN POINTS OF CONTACT OF ITEM WITH BLOCKING OR CONTAINER.

G. SEE PAGE 2 FOR CONSTRUCTION AND PLACEMENT OF BLOCKING/BRACING.

H. BOX SHALL BE CONSTRUCTED OF 1" NOMINAL LUMBER WITH 2" NOMINAL LUMBER ENDS AND NO END CLEATS REQUIRED.

I. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

SPECIAL PACKAGING INSTRUCTION *(Continuation Sheet)*	FORM APPROVED OMB No. 0704-0188 -SW WEATHERIS

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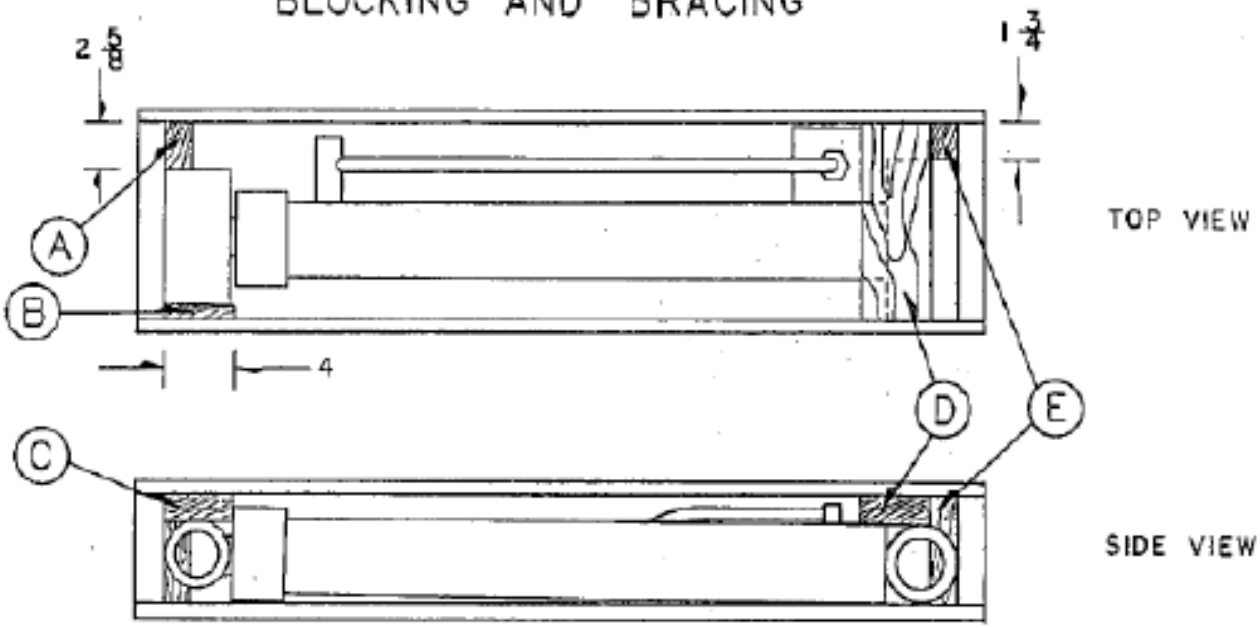
BLOCKING AND BRACING



A. (1 ea.)	2" X 2-5/8" X 3-1/2"	ASTM-D6199		
B. (1 ea.)	1" X 4" X 4"	"	"	"
C. (1 ea.)	2" X 4" X 8-1/4"	"	"	"
D. (1 ea.)	2" X 4" X 8-1/4"	"	"	"
E. (1 ea.)	2" X 1-3/4" X 5-1/8"	"	"	"

NOTE: ITEM "C" IS OMITTED FROM THE TOP VIEW FOR CLARITY.
ITEM "B" IS OMITTED FROM THE SIDE VIEW FOR CLARITY.
ITEMS "B" AND "C" ARE A FULL 4" IN WIDTH.

NOTE: ALL SIZES ARE NOMINAL UNLESS OTHERWISE SPECIFIED.
ALL BLOCKING AND BRACING SHALL BE SECURED TO THE CONTAINERS INTERIOR WITH NAILS/ STAPLES CONFORMING TO FF-N-105.