SPECIAL PACKAGING INSTRUCTION	Form Approved OMB No. 0704-0188 -BM JS

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE	2. CAGE	3. SPI NO.
12581798 (19207) SMART DISPLAY UNIT	19207	AK16704971
4. NATIONAL STOCK NO.	**5. DATE**	**6. REVISION**
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7. QUP	8. ICQ	9. UNIT PACK WT (LB.)	10. UNIT PACK CU (CU. FT.)	11. UNIT PACK SIZE (INCHES)
1 EACH	NONE	21.6	1.761	20.5 X 18.7 X 7.9

12. MILITARY PRESERVATION	18. STEPS	19. REQD	20. DESCRIPTION
MIL-STD-2073-1, METHOD 41			
13. CLEANING	1-B		CAPS/PLUGS: NASM5501/31
MIL-STD-2073-1	2-C	1	WRAP: MIL-PRF-81705, TY III , SIZE: 34 X 20
14. DRYING			
MIL-STD-2073-1	3-D	1	BAG: MIL-DTL-117,TY I, CL F, ST 1, SIZE:15 X 17
15. PACKING			
	3-F		CUSHIONING: SEE NOTES
a. LEVEL A			
MIL-STD-2073-1 & NOTE I	4-G	1	CONTAINER: ASTM D5118, ST RSC, TY CF, CL WR,
b. LEVEL B			VAR SW, GRADE W5c, SIZE: 20 X 18-1/8 X 7-1/8
MIL-STD-2073-1 & NOTE I			
16. MARKING			
MIL-STD-129 AND NOTE H			

17. NOTES/DRAWING

PACKAGE AND HANDLE AT AN APPROVED ESD WORKSTATION IN ACCORDANCE WITH MIL-STD-1686 AND MIL-HDBK-263.

A. QUALITY ASSURANCE PROVISIONS:
   1. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1.
   2. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. SEAL ALL ELECTRICAL CONNECTORS WITH CAPS/PLUGS OF THE APPROPRIATE SIZE.

C. APPLY WRAP TO THE SMART DISPLAY UNIT. **DO NOT SECURE WITH TAPE**.

D. PLACE WRAPPED ITEM IN BAG. CLOSURE SHALL BE BY HEAT SEALING.

E. FABRICATE ITEMS **"A", "B",** AND **"C"** FROM THE CHART ON PAGE 2.

F. ASSEMBLE PACKAGE AS SHOWN ON PAGE 3.

G. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH CLOSURE 2B6, OF ASTM D1974.

H. ADDITIONAL MARKING SHALL INCLUDE ELECTRONIC SENSITIVE DEVICE (ESD) SENSITIVE DEVICE MARKING AS SPECIFIED IN MIL-STD-129.

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17. NOTES/DRAWING

I. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES CONFORMING TO ASTM D6251, TYPE III, CLASS 2; OR NAILED WOOD BOXES CONFORMING TO ASTM D6880, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING EITHER FIBERBOARD BOXES, WEATHER-RESISTANT CLASS, CONFORMING TO ASTM D5118 OR **T**RIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS CGWR, CONFORMING TO ASTM D5168 OR PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666. CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IN ACCORDANCE WITH SPECIFIC, APPLICABLE METHODS OF ASTM D1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.

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BLOCK NUMBER	DESCRIPTION	QTY	COMMENTS
A	MIL-PRF-26514 TYPE III, CLASS 2, GR B SIZE: 20 X 18 X 2	2	
B	MIL-PRF-26514 TYPE III, CLASS 2, GR B SIZE: 18 X 4 X 3	2	
C	MIL-PRF-26514 TYPE III, CLASS 2, GR B SIZE: 12 X 4 X 3	2	

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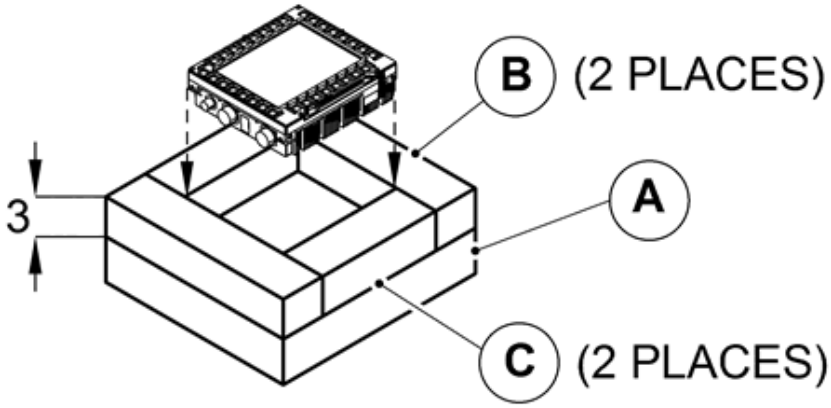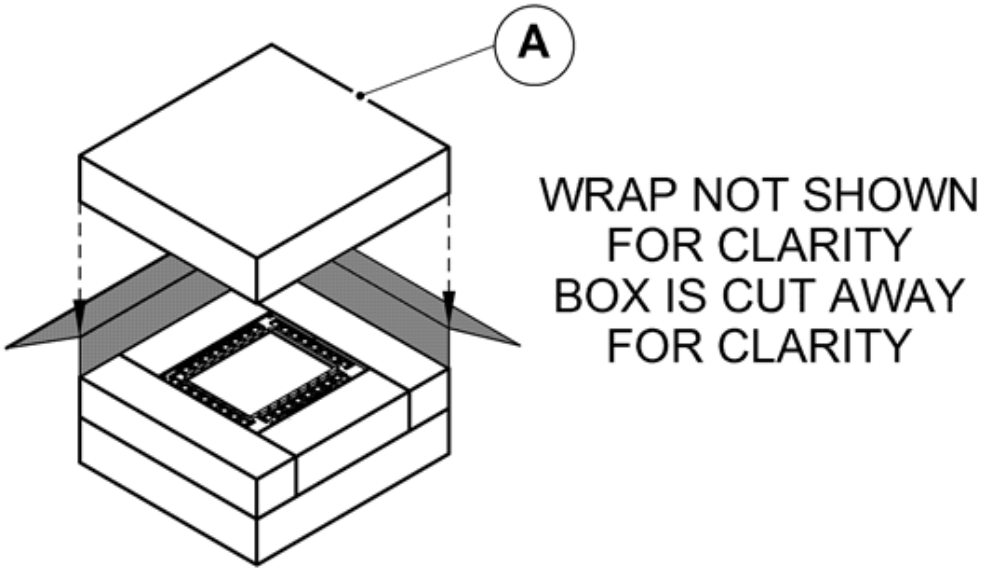
17. NOTES/DRAWING