Replace Chillers for AHU 1 & 2

Durham, NC VAMC

Final Bid Specifications
Contract No. 36C24622C0080 | Project No. 558-22-172
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DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS

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SECTION 01 00 00
GENERAL REQUIREMENTS

PART 1 - GENERAL

1.1 SAFETY REQUIREMENTS

A. Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for Replace Chillers for AHU 1 & 2 - VAMC Durham as required by drawings and specifications.

B. Site Visits are scheduled and specified in the solicitation on SAM.gov.

C. Offices of Above Group, Inc., as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.

D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three workdays unless otherwise designated by the COR.

E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

1.3 STATEMENT OF BID ITEM(S)

ITEM I, GENERAL CONSTRUCTION: BASE BID: Work includes general construction, alterations, roads, walks, grading, drainage, necessary removal of existing structures and construction and certain other items.

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:
   1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
   2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:
   1. General Contractor’s employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
   2. Before starting work the General Contractor shall give one week’s notice to the Contracting Officer so that security escort arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
   3. No photography of VA premises is allowed without written permission of the Contracting Officer. Patients and staff are not to be photographed at any time.
   4. VA reserves the right to close down or shut down the project site and order General Contractor’s employees off the premises in the event of a national emergency. The

General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:
   1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
   2. The General Contractor shall install all permanent cores at completion of the work turn over all permanent lock cylinders to the VA locksmith for permanent installation . See Section 08 71 00, DOOR HARDWARE and coordinate.

D. Document Control:
   1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of “sensitive information”.
   2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
   3. Certain documents, sketches, videos or photographs and drawings may be marked “Law Enforcement Sensitive” or “Sensitive Unclassified”. Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
   4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
   5. All paper waste or electronic media such as CD’s and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
   6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of “sensitive information”.
   7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
      a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
      b. “Sensitive information” including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions
   1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
   2. An unlimitedA limited number of (2 to 5) permits shall be issued for General Contractor and its employees for parking in designated areas only. Contractor to coordinate with VA Medical Center Facility Manager.

1.6 OPERATIONS AND STORAGE AREAS

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as

authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

D. Working space and space available for storing materials shall be as shown on the drawings. as determined by the COR.

E. Workers are subject to rules of Medical Center applicable to their conduct.

F. Execute work in such a manner as to interfere as little as possible with work being done by others. Keep roads clear of construction materials, debris, standing construction equipment and vehicles at all times.

G. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.
   1. Do not store materials and equipment in other than assigned areas.
   2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
   3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

H. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the COR or Utility Company involved:
   1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

I. Phasing:
   1. The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:
   2. To ensure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to ensure accomplishment of this work in successive phases mutually agreeable to Medical Center , COR and Contractor, as follows:

J. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts

and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.

K. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:
   1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
   2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.

L. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.
   1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director’s prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY for additional requirements.
   2. Contractor shall submit a request to interrupt any such services to COR, in writing, 20 days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
   3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center . Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
   4. Major interruptions of any system must be requested, in writing, at least 20 calendar days prior to the desired time and shall be performed as directed by the COR.
   5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
   6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

M. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, shall be removed back to their source. Those which are indicated to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

N. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
   1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and

vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times with approval.

2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

O. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service, of buildings areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, all three, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building. buildings.
2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
3. Shall note any discrepancies between drawings and existing conditions at site.
4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR and/or Supply Representative , to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" and "CHANGES"

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workers in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations

in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.

2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.
4. PCB Transformers and Capacitors : The Contractor shall be responsible for disposal of the Polychlorinated Biphenyl (PCB) transformers and capacitors . The transformers and capacitors shall be taken out of service and handled in accordance with the procedures of the Environmental Protection Agency (EPA) and the Department of Transportation (DOT) as outlined in Code of Federal Regulation (CFR), Titled 40 and 49 respectively. The EPA's Toxic Substance Control Act (TSCA) Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7 also apply. Upon removal of PCB transformers and capacitors for disposal, the "originator" copy of the Uniform Hazardous Waste Manifest (EPA Form 8700-22), along with the Uniform Hazardous Waste Manifest Continuation Sheet (EPA Form 8700-22A) shall be returned to the Contracting Officer who will annotate the contract file and transmit the Manifest to the Medical Center's Chief.
   a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:

40 CFR 261	Identification and Listing of Hazardous Waste
40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 263	Standards Applicable to Transporters of Hazardous Waste
40 CFR 761	PCB Manufacturing, Processing, Distribution in Commerce, and use Prohibitions
40 CFR 172	Hazardous Material tables and Hazardous Material Communications Regulations
49 CFR 173	Shippers - General Requirements for Shipments and Packaging
49 CFR 173	Subpart A General
49 CFR 173	Subpart B Preparation of Hazardous Material for Transportation
49 CFR 173	Subpart J Other Regulated Material; Definitions and Preparation
TSCA	Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7

1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workers, the Contractor shall trim

those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

D. Refer to "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:
   1. Designating areas for equipment maintenance and repair;
   2. Providing waste receptacles at convenient locations and provide regular collection of wastes;
   3. Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
   4. Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
   5. Providing adequately maintained sanitary facilities.

1.10 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workers to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.

D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" and "DIFFERING SITE CONDITIONS"

1.11 PHYSICAL DATA – SOIL CONDITIONS

A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

B. Subsurface conditions have been developed by core borings and test pits. Logs of subsurface exploration are shown diagrammatically on drawings.

C. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

1.12 PROFESSIONAL SURVEYING SERVICES

A. A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.13 LAYOUT OF WORK

A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

B. Establish and plainly mark center lines for each building and corner of column lines and/or addition to each existing building, lines for each gravesite control monument, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure and/or addition, roads, parking lots, gravesite control monuments, are in accordance with lines and elevations shown on contract drawings.

C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:

1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.

D. During progress of work, and particularly as work progresses from floor to floor, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings. Furnish such certification to the COR before any major items of concrete work are placed. In addition, Contractor shall also furnish to the COR certificates from a registered land surveyor

or registered civil engineer that the following work is complete in every respect as required by contract drawings.

1. Lines of each building and/or addition.
2. Elevations of bottoms of footings and tops of floors of each building and/or addition.
3. Lines and elevations of sewers and of all outside distribution systems.
4. Lines of grave plot documentation.
5. Lines of elevations of all swales and interment areas.
6. Lines and elevations of roads, streets and parking lots.

E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to COR.

F. Upon completion of the work, the Contractor shall furnish the COR one electronic copy and reproducible drawings at the scale of the contract drawings, showing the finished grade on the grid developed for constructing the work, including burial monuments and fifty foot stationing along new road centerlines. These drawings shall bear the seal of the registered land surveyor or registered civil engineer.

G. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.14 AS-BUILT DRAWINGS

A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.

B. All variations shall be shown in the same general detail as used in the contract drawings. To ensure compliance, as-built drawings shall be made available for the COR review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.15 WARRANTY MANAGEMENT

A. Warranty Management Plan: Develop a warranty management plan which contains information relevant to Warranty of Construction in at least 30 days before the planned pre-warranty conference, submit one set four sets of the warranty management plan. Include within the warranty management plan all required actions and documents to assure that the Government receives all warranties to which it is entitled. The plan must be in narrative form and contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesman, or of engineering background, not necessarily familiar with this contract. The term “status” as indicated below must include due date and whether item has been submitted or was approved. Warranty information made available during the construction phase must be submitted to the Contracting Officer for approval prior to each monthly invoice for payment. Assemble approved information in a binder and turn over to the Government upon acceptance of the work. The construction warranty period will begin on the date of the project acceptance and continue for the product warranty period. A joint 4 month and 9 month warranty inspection will be conducted, measured from time of acceptance, by the Contactor and the Contracting Officer. Include in the warranty management plan, but not limited to, the following:

1. Roles and responsibilities of all personnel associated with the warranty process, including points of contact and telephone numbers within the company of the Contractor, subcontractors, manufacturers or suppliers involved.
2. Furnish with each warranty the name, address and telephone number of each of the guarantor’s representatives nearest project location.

3. Listing and status of delivery of all Certificates of Warranty for extended warranty items, to include roofs, HVAC balancing, pumps, motors, transformers and for all commissioned systems such as fire protection and alarm systems, sprinkler systems and lightning protection systems, etc.
4. A list for each warranted equipment item, feature of construction or system indicating:
   a. Name of item.
   b. Model and serial numbers.
   c. Location where installed.
   d. Name and phone numbers of manufacturers and suppliers.
   e. Name and phone numbers of manufacturers or suppliers.
   f. Names, addresses and phone numbers of sources of spare parts.
   g. Warranties and terms of warranty. Include one-year overall warranty of construction, including the starting date of warranty of construction. Items which have extended warranties must be indicated with separate warranty expiration dates.
   h. Starting point and duration of warranty period.
   i. Summary of maintenance procedures required to continue the warranty in force.
   j. Cross-reference to specific pertinent Operation and Maintenance manuals.
   k. Organizations, names and phone numbers of persons to call for warranty service.
   l. Typical response time and repair time expected for various warranted equipment.
5. The plans for attendance at the 4 and 9-month post construction warranty inspections conducted by the government.
6. Procedure and status of tagging of all equipment covered by extended warranties.
7. Copies of instructions to be posted near selected pieces of equipment where operation is critical for warranty and/or safety reasons.

B. Performance & Payment Bonds: The Performance & Payment Bonds must remain effective throughout the construction period
   1. In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer will have the work performed by others, and after completion of the work, will charge the remaining construction warranty funds of expenses incurred by the Government while performing the work, including, but not limited to administrative expenses.
   2. In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the contractor's expenses, the Contracting Officer will have the right to recoup expenses from the bonding company.
   3. Following oral or written notification of required construction warranty repair work, the Contractor shall respond in a timely manner. Written verification will follow oral instructions. Failure to respond will be cause for the Contracting Officer to proceed against the Contractor.

C. Pre-Warranty Conference: Prior to contract completion, and at a time designated by the Contracting Officer, the Contractor shall meet with the Contracting Officer to develop a mutual understanding with respect to the requirements of this section. Communication procedures for Contractor notification of construction warranty defects, priorities with respect to the type of defect, reasonable time required for Contractor response, and other details deemed necessary by the Contracting Officer for the execution of the construction warranty will be established/ reviewed at this meeting. In connection with these requirements and at the time of the Contractor's quality control completion inspection, furnish the name, telephone number and address of a licensed and bonded company which is authorized to initiate and pursue construction warranty work action on behalf of the Contractor. This point of contract will be located within the local service area of the warranted construction, be continuously available and be responsive to Government inquiry on warranty work action and status. This requirement does not relieve the Contractor of any of its responsibilities in conjunction with other portions of this provision.

D. Contractor's Response to Construction Warranty Service Requirements:

E. Following oral or written notification by the Contracting Officer, the Contractor shall respond to construction warranty service requirements in accordance with the “Construction Warranty Service Priority List” and the three categories of priorities listed below. Submit a report on any warranty item that has been repaired during the warranty period. Include within the report the cause of the problem, date reported, corrective action taken, and when the repair was completed. If the Contractor does not perform the construction warranty within the timeframe specified, the Government will perform the work and back charge the construction warranty payment item established.
   1. First Priority Code 1. Perform onsite inspection to evaluate situation, and determine course of action within 4 hours, initiate work within 6 hours and work continuously to completion or relief.
   2. Second Priority Code 2. Perform onsite inspection to evaluate situation, and determine course of action within 8 hours, initiate work within 24 hours and work continuously to completion or relief.
   3. Third Priority Code 3. All other work to be initiated within 3 work days and work continuously to completion or relief.
   4. The “Construction Warranty Service Priority List” is as follows:
      a. Code 1-Life Safety Systems
         1) Fire suppression systems.
         2) Fire alarm system(s).
      b. Code 1-Air Conditioning Systems
         1) Air conditioning leak in part of the building, if causing damage.
         2) Air conditioning system not cooling properly.
      c. Code 1 Doors
         1) Overhead doors not operational, causing a security, fire or safety problem.
         2) Interior, exterior personnel doors or hardware, not functioning properly, causing security, fire or safety problem.
      d. Code 3-Doors
         1) Overhead doors not operational.
         2) Interior/exterior personnel doors or hardware not functioning properly.
      e. Code 1-Electrical
         1) Power failure (entire area or any building operational after 1600 hours).
         2) Security lights.
         3) Smoke detectors.
      f. Code 2-Electrical
         1) Power failure (no power to a room or part of building). Receptacle and lights not operational (in a room or part of building).
      g. Code 3-Electrical
         1) Exterior lights not operational.
      h. Code 1-Gas
         1) Leaks and pipeline breaks.
      i. Code 1-Heat
         1) Power failure affecting heat.
      j. Code 1-Plumbing
         1) Hot water heater failure.
         2) Leaking water supply pipes
      k. Code 2-Plumbing
         1) Flush valves not operating properly
         2) Fixture drain, supply line or any water pipe leaking.
         3) Toilet leaking at base.
      l. Code 3- Plumbing
         1) Leaky faucets.
      m. Code 3-Interior

1) Floors damaged.
2) Paint chipping or peeling.
3) Casework damaged.

n. Code 1-Roof Leaks
1) Damage to property is occurring.

o. Code 2-Water (Exterior)
1) No water to facility.

p. Code 2-Water (Hot)
1) No hot water in portion of building listed.

q. Code 3
1) All work not listed above.

F. Warranty Tags: At the time of installation, tag each warranted item with a durable, oil and water-resistant tag approved by the Contracting Officer. Attach each tag with a copper wire and spray with a silicone waterproof coating. Also submit two record copies of the warranty tags showing the layout and design. The date of acceptance and the QC signature must remain blank until the project is accepted for beneficial occupancy. Show the following information on the tag.

Warranty Tags
Type of product/material
Model number
Serial number
Contract number
Warranty period from/to
Inspector’s signature
Construction Contractor
Address
Telephone number
Warranty Contact
Address
Telephone number
Warranty response time priority code

1.16 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.

C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.17 COR’S FIELD OFFICE

A. The Contractor shall, within fifteen (15) days after receipt of Notice to Proceed, provide where shown on the drawings a temporary field office, furniture, and two inch deep gravel surfaced area for use of the COR. Office and furniture shall be new.

B. The field office shall provide not less than 67 square meters (720 gross square feet) 134 square meters (1440 gross square feet) of floor area in one unit. Installation of the office shall meet all local codes.

C. Provide office with two, 900 mm (three foot) wide exterior doors, including hardware and OSHA approved platform and stairs leading to grade.

D. Enclose the entire perimeter of the office from the floor to the ground and finish to match exterior. Provide R7 insulation and seal tight to ground with a painted 19 mm (3/4 inch) exterior grade plywood skirt.

E. Exterior finishes shall be manufacturer's standards.

F. Provide floor, wall, and roof with not less than R5 insulation.

G. Interior finishes shall consist of resilient flooring, plywood paneling or painted wallboard on walls, and acoustical tile ceilings. Interior doors may be either painted or stained.

H. Interior shall be subdivided with full height partitions to provide one office, two offices, one sample room, one toilet two separate toilets . Provide each space with 900 mm (three foot) wide door with master keyed locks. Section off an area with a low partition and counter for the secretary's desk s .

I. Provide 750 mm (2-1/2 feet) wide by 900 mm (3 feet) high operable windows; two in each room (none required in sample room), except provide only one 600 mm (2 foot) high window in toilet room(s). Window openings shall be fitted with security bars to prevent any forced entry. The doors of field office shall have a hasp and padlock and also deadbolts keyed from both sides.

J. Provide sufficient fluorescent lighting in each room to deliver 750 lux (70 foot-candles) of light at desk top height without the aid of daylight. Provide one light switch in each room.

K. Provide one duplex receptacle in each wall of each room. If a wall is 3.0 m (10 feet) long or more, provide two receptacles for each 3.0 m (10 feet), or portion thereof, of wall. Provide two duplex receptacles in low partition at secretary's desk.

L. The Contractor shall provide the following:
   1. Electricity, hot and cold water, and necessary utility services (except telephone).
   2. All necessary piping, power circuits network cabling, cat 5e or better cabling for phones and computers, electrical fixtures, lighting, and other items necessary to provide a habitable structure for the purpose intended. The number of network and electrical receptacles will be as per attached drawing of the field office.
   3. Thermostatically controlled, centralized heating and air conditioning system designed to maintain the temperature between 21 and 27 degrees C (70 and 80 degrees F) with 50 percent relative humidity maintained during the air conditioning season.
   4. One water closet, lavatory, mirror, toilet paper dispenser, paper towel dispenser, soap dispenser, towel bar, and two-prong coat hooks for each toilet room.
   5. The contractor to install a suitable alarm system for the field office .

M. Contractor shall, for the duration of the COR occupancy, provide the following:
   1. Satisfactory conditions in and around the field office and parking area.
   2. Maintenance of gravel surfaced area, including the area for parking, in an acceptable condition for vehicle and foot traffic at all times.
   3. Maintenance of utility services.
   4. Daily janitorial services and supplies (toilet paper, soap, etc.).
   5. Potable water, fuel and electric power for normal office uses, including lights, heating and air conditioning.

N. The Contractor shall provide the following new items:

QUANTITY REQUIRED
1 workstation with adjustable keying desk or drawer 738 mm H x 1.5 m W x 760 mm D (size 29-1/2" H x 60" W x 30" D)
1 Printer stand 663 mm H x 1.5 m W x 750 mm D (size 26-1/2" H x 60" W x 30" D)

3 Office desks, double pedestal
1 Conference table 900 mm x 1.8 m (size 3' x 6')
1 Plan table 1.2 m x 2.1 m (4' x 7')
3 Work tables 750 mm x 1.8 m (folding 30" x 72")
1 Office chair
4 Swivel chairs with arms
6 Conference chairs (armless & folding)
2 Arm Chairs
4 Lockable 5 drawer file cabinets, letter size
1 Drawing rack, with 12-750 mm (12-30 inch) "Plan Hold" drawing holders, freestanding
1 Shelves for sample room, 7 adjustable Shelves, 305 mm W x 900 mm L (12" W x 3' L)
3 Bookcases
1 Electric water cooler
1 Metal storage cabinet, 900 mm x 450 mm x 1.8 m (36" x 18" x 72") with six shelves
2 workstations with adjustable keying desk or drawer 738 mm H x 1.5 m W 750 mm D (size 29-1/2" H x 60" W x 30" D)
2 Printer stands 738 mm H x 1500 mm W x 750 mm D (size 29-1/2" H x 60" H x 30" D)
7 Office desks, double pedestal
2 Conference tables 900 mm x 1800 mm (size 3' x 6')
1 Plan table 1200 mm x 6 meters (4' x 20')
7 Work tables 750 mm x 1800 mm (folding 30" x 72")
2 Office chairs
7 Swivel chairs with arms
12 Conference chairs (armless and folding)
7 Arm chairs
8 Lockable 5 drawer file cabinets, letter-size
2 Drawing racks, each with 12-750 mm (12-30 inch) "Plan Hold" drawing holders, freestanding
7 Bookcases
1 Electric water cooler
4 Shelves for sample 900 mm x 450 mm x 1.8 m (36" x 18" x 72") high, 7 adjustable shelves

O. COR field office and facilities shall be relocated once after its initial installation at the Contractor's expense. Relocation consists of moving the field office and facilities to a location within the VA site designated by the COR together with providing and maintaining utilities, parking area, sanitary facilities and janitorial service in new location until completion and final acceptance of project.

P. At the completion of all work, including the punch list, the COR field office and facilities shall become the property of the Contractor and Contractor shall remove same, including utility connections, from the Medical Center The site shall be restored to original condition and finished in accordance with contract requirements. Government and be left intact, including utility connections, for future use by Department of Veterans Affairs. All 5 drawer file cabinets provided shall become the property of the Government.

Q. The Contractor shall furnish floor plans for approval by the COR prior to furnishing the field office.

1.18 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:

1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the COR will withdraw permission for use of the equipment.
2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, Temporary Installations. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor’s expense.

1.19 TEMPORARY USE OF EXISTING ELEVATORS

A. Contractor will not be allowed the use of existing elevators. Outside type hoist shall be used by Contractor for transporting materials and equipment.

B. Use of existing elevator elevators for handling building materials and Contractor's personnel will be permitted subject to following provisions:
1. Contractor makes all arrangements with the COR for use of elevators. The COR will ascertain that elevators are in proper condition. Contractor may use elevators Nos. _____ in Building Nos. _____ for exclusive use for daily use between the hours of _____. and for special nonrecurring time intervals when permission is granted. Personnel for operating elevators will not be provided by the Department of Veterans Affairs.
2. Contractor covers and provides maximum protection of following elevator components:
   a. Entrance jambs, heads soffits and threshold plates.
   b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
   c. Finish flooring.
3. Government will accept hoisting ropes of elevator and rope of each speed governor if they are worn under normal operation. However, if these ropes are damaged by action of foreign matter such as sand, lime, grit, stones, etc., during temporary use, they shall be removed and replaced by new hoisting ropes at the contractors expense.
4. If brake lining of elevators are excessively worn or damaged during temporary use, they shall be removed and replaced by new brake lining at the contractors expense.

5. All parts of main controller, starter, relay panel, selector, etc., worn or damaged during temporary use shall be removed and replaced with new parts at the contractors expense, if recommended by elevator inspector after elevator is released by Contractor.
6. Place elevator in condition equal, less normal wear, to that existing at time it was placed in service of Contractor as approved by Contracting Officer.

1.20 TEMPORARY USE OF NEW ELEVATORS

A. The Contractor and his personnel shall be permitted use of new elevator(s) subject to the following provisions:
   1. Contractor shall make arrangements with the COR for use of elevator(s). Contractor may obtain elevator(s) for exclusive use.
   2. Prior to the use of elevator(s), the Contractor shall have the elevator(s) inspected and accepted by an ASME accredited, certified elevator safety inspector. The acceptance report shall be submitted to the COR.
   3. Submit to the COR the schedule and procedures for maintaining equipment. Indicate the day or days of the week and total hours required for maintenance. A report shall be submitted to the COR monthly indicating the type of maintenance conducted, hours used, and any repairs made to the elevator(s).
   4. The Contractor shall be responsible for enforcing the maintenance procedures as per VA and manufacturers recommendations and requirements.
   5. During temporary use of elevator(s) all repairs, equipment replacement and cost of maintenance shall be the responsibility of the Contractor.
   6. Personnel for operating elevator(s) shall not be provided by the Department of Veterans Affairs.
   7. Contractor shall cover and provide maximum protection of the entire elevator(s) installation.
   8. The Contractor shall arrange for the elevator company to perform operation of the elevator(s) so that an ASME accredited, certified elevator safety inspector can evaluate the equipment. The Contractor shall be responsible for any costs of the elevator company.
   9. All elevator(s) parts worn or damaged during temporary use shall be removed and replaced with new parts at the contractor’s expense. This shall be determined by an ASME accredited certified elevator safety inspector after temporary use and before acceptance by the Government. Submit report to the COR for approval.
   10. Elevator shall be tested as required by the testing section of the elevator(s) specifications before acceptance by the Department of Veterans Affairs. The Contractor shall be responsible for all cost associated with testing and inspection.

1.21 TEMPORARY TOILETS

A. Provide where directed, (for use of all Contractor's workers) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.
   1. *Contractor may have for use of Contractor's workers, such toilet accommodations as may be assigned to Contractor by Medical Center Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workers. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

1.22 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.

B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.

C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
   1. Obtain heat by connecting to Medical Center heating distribution system.
      a. Steam is available at no cost to Contractor.

E. Electricity (for Construction and Testing): Furnish all temporary electric services.
   1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

F. Water (for Construction and Testing): Furnish temporary water service.
   1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
   2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR discretion) of use of water from Medical Center's system.

G. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished and paid by the Contractor at Contractor's expense.

1.23 NEW TELEPHONE EQUIPMENT

A. The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

1.24 TESTS

A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.

B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.

C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building.

Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.

F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.25 INSTRUCTIONS

A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.26 GOVERNMENT-FURNISHED PROPERTY

A. The Government shall deliver to the Contractor, the Government-furnished property shown on the Schedule drawings .

B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center

C. Contractor shall be prepared to receive this equipment from Government and store or place such equipment not less than 90 days before Completion Date of project.

1. *Storage space for equipment will be provided by the Government and the Contractor shall be prepared to unload and store such equipment therein upon its receipt at the Medical Center

D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
   1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
   2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.

E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.

F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.

G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.27 RELOCATED EQUIPMENT ITEMS

A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated by symbol "R" or otherwise shown to be relocated by the Contractor.

B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.

C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, at the main whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".

D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.

E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of existing remote dictating machine, X-ray, dental and laundry equipment, required to be relocated.

F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.28 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT

A. Contractor shall coordinate with COR for storage of certain materials and equipment by Department of Veterans Affairs.
   1. Provide such space with adequate light, ventilation and heat in season and lock for adequate security. Contractor shall also install and connect portion of nearest specified fire protection system including all apparatus for instant use to provide water for adequate fire protection of storage space.

2. Storage space shall be turned over to Contracting Officer ninety days prior to Completion Date of the buildings involved.
3. Forward two sets of drawings to Contracting Officer through the COR 120 days prior to Completion Date of building; drawings shall indicate those areas which will be made available to Department of Veterans Affairs for temporary storage.
4. All cost for utility services for such storage space shall be borne by Contractor until entire building is turned over for occupancy.

B. "Completion Date" shall mean that date as established by Contracting Officer upon which Contractor will turn over entire project or portions thereof to the Government.

1.29 CONSTRUCTION SIGN

A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.

B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.

C. Maintain sign and remove it when directed by the COR.

D. Detail Drawing of construction sign showing required legend and other characteristics of sign is attached hereto and made a part of this specification. shown on the drawings.

1.30 SAFETY SIGN

A. Provide a Safety Sign where directed by COR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.

B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.

C. Maintain sign and remove it when directed by COR.

D. Drawing details in VA Signage Design Manual, Section 11 Specialty Signs (found on VA TIL) show required legend and other characteristics of sign and are attached hereto and is made a part of this specification. shown on the drawings.

E. Post the number of accident free days on a daily basis.

1.31 PHOTOGRAPHIC DOCUMENTATION

A. During the construction period through completion, provide photographic documentation of construction progress and at selected milestones including electronic indexing, navigation, storage and remote access to the documentation, as per these specifications. The commercial photographer or the subcontractor used for this work shall meet the following qualifications:
   1. Demonstrable minimum experience of three (3) years in operation providing documentation and advanced indexing/navigation systems including a representative portfolio of construction projects of similar type, size, duration and complexity as the Project.
   2. Demonstrable ability to service projects throughout North America, which shall be demonstrated by a representative portfolio of active projects of similar type, size, duration and complexity as the Project.

B. Photographic documentation elements:
   1. Each digital image shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) capable of producing 200x250mm (8 x 10 inch) prints with a minimum of 2272 x 1704 pixels and 400x500mm (16 x 20 inch) prints with a minimum 2592 x 1944 pixels.

2. Indexing and navigation system shall utilize actual AUTOCAD construction drawings, making such drawings interactive on an on-line interface. For all documentation referenced herein, indexing and navigation must be organized by both time (date-stamped) and location throughout the project.
3. Documentation shall combine indexing and navigation system with inspection-grade digital photography designed to capture actual conditions throughout construction and at critical milestones. Documentation shall be accessible on-line through use of an internet connection. Documentation shall allow for secure multiple-user access, simultaneously, on-line.
4. Before construction, the building pad, adjacent streets, roadways, parkways, driveways, curbs, sidewalks, landscaping, adjacent utilities and adjacent structures surrounding the building pad and site shall be documented. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings. If site work or pad preparation is extensive, this documentation may be required immediately before construction and at several pre-determined intervals before building work commences.
5. Construction progress for all trades shall be tracked at pre-determined intervals, but not less than once every thirty (30) calendar days ("Progressions"). Progression documentation shall track both the exterior and interior construction of the building. Exterior Progressions shall track 360 degrees around the site and each building. Interior Progressions shall track interior improvements beginning when stud work commences and continuing until Project completion.
6. As-built condition of pre-foundation utilities and site utilities shall be documented prior to pouring footers, placing concrete and/or backfilling. This process shall include all underground and in-slab utilities within the building(s) envelope(s) and utility runs in the immediate vicinity of the building(s) envelope(s). This may also include utilities enclosed in slab-on-deck in multi-story buildings. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive site utility plans.
7. As-built conditions of mechanical, electrical, plumbing and all other systems shall be documented post-inspection and pre-insulation, sheet rock or dry wall installation. This process shall include all finished systems located in the walls and ceilings of all buildings at the Project. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
8. As-built conditions of exterior skin and elevations shall be documented with an increased concentration of digital photographs as directed by the COR in order to capture pre-determined focal points, such as waterproofing, window flashing, radiused steel work, architectural or Exterior Insulation and Finish Systems (EIFS) detailing. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive elevations or elevation details.
9. As-built finished conditions of the interior of each building including floors, ceilings and walls shall be documented at certificate of occupancy or equivalent, or just prior to occupancy, or both, as directed by the COR. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
10. Miscellaneous events that occur during any Contractor site visit, or events captured by the Department of Veterans Affairs independently, shall be dated, labeled and inserted into a Section in the navigation structure entitled "Slideshows," allowing this information to be stored in the same "place" as the formal scope.
11. Customizable project-specific digital photographic documentation of other details or milestones. Indexing and navigation accomplished through interactive architectural plans.
12. Monthly (29 max) exterior progressions (360 degrees around the project) and slideshows (all elevations and building envelope). The slideshows allow for the inclusion of

Department of Veterans Affairs pictures, aerial photographs, and timely images which do not fit into any regular monthly photopath.

13. Weekly (21 Max) Site Progressions - Photographic documentation capturing the project at different stages of construction. These progressions shall capture underground utilities, excavation, grading, backfill, landscaping and road construction throughout the duration of the project.
14. Regular (8 max) interior progressions of all walls of the entire project to begin at time of substantial framed or as directed by the COR through to completion.
15. Detailed Exact-Built of all Slabs for all project slab pours just prior to placing concrete or as directed by the COR.
16. Detailed Interior exact built overlapping photos of the entire building to include documentation of all mechanical, electrical and plumbing systems in every wall and ceiling, to be conducted after rough-ins are complete, just prior to insulation and or drywall, or as directed by COR.
17. Finished detailed Interior exact built overlapping photos of all walls, ceilings, and floors to be scheduled by COR prior to occupancy.
18. In event a greater or lesser number of images than specified above are required by the COR, adjustment in contract price will be made in accordance with clause entitled "CHANGES"

C. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.

D. Coordination of photo shoots is accomplished through COR. Contractor shall also attend construction team meetings as necessary. Contractor's operations team shall provide regular updates regarding the status of the documentation, including photo shoots concluded, the availability of new Progressions or Exact-Builts viewable on-line and anticipated future shoot dates.

E. Contractor shall provide all on-line domain/web hosting, security measures, and redundant server back-up of the documentation.

F. Contractor shall provide technical support related to using the system or service.

G. Upon completion of the project, final copies of the documentation (the "Permanent Record") with the indexing and navigation system embedded (and active) shall be provided in an electronic media format, typically a DVD or external hard-drive. Permanent Record shall have Building Information Modeling (BIM) interface capabilities. On-line access terminates upon delivery of the Permanent Record.

1.32 FINAL ELEVATION DIGITAL IMAGES

A. A minimum of four (4) images of each elevation shall be taken with a minimum 6 MP camera, by a professional photographer with different settings to allow the COR to select the image to be printed. All images are provided to the COR on a CD.

B. Photographs shall be taken upon completion, including landscaping. They shall be taken on a clear sunny day to obtain sufficient detail to show depth and to provide clear, sharp pictures. Pictures shall be 400 mm x 500 mm (16 by 20 inches), printed on regular weight paper, matte finish archival grade photographic paper and produced by a RA4 process from the digital image with a minimum 300 PPI. Identifying data shall be carried on label affixed to back of photograph without damage to photograph and shall be similar to that provided for final construction photographs.

C. Furnish six (6) 400 mm x 500 mm (16 by 20 inch) color prints of the following buildings constructed under this project (elevations as selected by the COR from the images taken above). Photographs shall be artistically composed showing full front elevations. All images shall become property of the Government. Each of the selected six prints shall be place in a frame with a minimum of 2 inches of appropriate matting as a border. Provide a selection of a minimum of 3 different frames from which the CORwill select one style to frame all six prints. Photographs with frames shall be delivered to the COR in boxes suitable for shipping.

1. Hospital Building No. ____.
2. Clinical Building No. ____.
3. Nursing Home Care Building No. _____.
4. Chapel Building No. _____.
5. Boiler Plant Building No. _____.

1.33 HISTORIC PRESERVATION

A. Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

END OF SECTION

SECTION 01 32 16.15
PROJECT SCHEDULES (SMALL PROJECTS - DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).

B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.

C. The Contractor’s representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

A. The Contractor shall submit a qualification proposal to the COTR, within 10 days of bid acceptance. The qualification proposal shall include:
   1. The name and address of the proposed consultant.
   2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
   3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.

B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor’s monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.

B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.

C. The VA will report errors in computer-produced reports to the Contractor’s representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-

produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

B. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
   1. Notify the Contractor concerning his actions, opinions, and objections.
   2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.

C. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

D. The Complete Project Schedule shall contain the number of work activities/events as approved by the COR.

1.6 WORK ACTIVITY/EVENT COST DATA

A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.

B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.232 –Article 71 Including NAS-CPMfor (PAYMENTS UNDER FIXED PRICE CONSTRUCTION).

C. In accordance with – 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 – 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.

D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
   1. Show activities/events as:
      a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
      b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
      c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
      d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
      e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
   2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
   3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
   4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
   5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.

B. The Contractor shall submit the following supporting data in addition to the project schedule:
   1. The appropriate project calendar including working days and holidays.
   2. The planned number of shifts per day.
   3. The number of hours per shift.
      Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the

Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR's approval of the Project Schedule.

D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

A. Monthly, the contractor shall submit an application and certificate for payment using documentation required by COR reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and Article 71 Including NAS-CPM for (PAYMENTS UNDER FIXED PRICE CONSTRUCTION). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
   1. Actual start and/or finish dates for updated/completed activities/events.
   2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
   3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
   4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
   5. Completion percentage for all completed and partially completed activities/events.
   6. Logic and duration revisions required by this section of the specifications.
   7. Activity/event duration and percent complete shall be updated independently.

B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.

C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and COR for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the COR. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the COR within fourteen (14) calendar days of completing the regular schedule update. Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In

addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.

D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
   1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
   2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
   3. Reschedule the work in conformance with the specification requirements.

B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
   1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
   2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
   3. The schedule does not represent the actual prosecution and progress of the project.
   4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.

B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.

C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.

D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in Changes, and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.

E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

B. Actual delays in activities/events which, according to the computer- produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under (Changes). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

D. All delays due to non-work activities/events such as RFI’s, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

END OF SECTION

SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

PART 1 – GENERAL

1.1 DESCRIPTION

A. This specification defines the general requirements and procedures for submittals. A submittal is information submitted for VA review to establish compliance with the contract documents.

B. Detailed submittal requirements are found in the technical sections of the contract specifications. The Contracting Officer may request submittals in addition to those specified when deemed necessary to adequately describe the work covered in the respective technical specifications at no additional cost to the government.

C. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor's expense.

1.2 DEFINITIONS

A. Preconstruction Submittals: Submittals which are required prior to issuing contract notice to proceed or starting construction. For example, Certificates of insurance; Surety bonds; Site-specific safety plan; Construction progress schedule; Schedule of values; Submittal register; List of proposed subcontractors.

B. Shop Drawings: Drawings, diagrams, and schedules specifically prepared to illustrate some portion of the work. Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be integrated and coordinated.

C. Product Data: Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions, and brochures, which describe and illustrate size, physical appearance, and other characteristics of materials, systems, or equipment for some portion of the work. Samples of warranty language when the contract requires extended product warranties.

D. Samples: Physical examples of materials, equipment, or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged. Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project. Field samples and mock-ups constructed to establish standards by which the ensuing work can be judged.

E. Design Data: Calculations, mix designs, analyses, or other data pertaining to a part of work.

F. Test Reports: Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work. Report which includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

G. Certificates: Document required of Contractor, or of a manufacturer, supplier, installer, or subcontractor through Contractor. The purpose is to document procedures, acceptability of methods, or personnel qualifications for a portion of the work.

H. Manufacturer's Instructions: Pre-printed material describing installation of a product, system, or material, including special notices and MSDS concerning impedances, hazards, and safety precautions.

I. Manufacturer's Field Reports: Documentation of the testing and verification actions taken by manufacturer's representative at the job site on a portion of the work, during or after installation, to confirm compliance with manufacturer's standards or instructions. The documentation must indicate whether the material, product, or system has passed or failed the test.

J. Operation and Maintenance Data: Manufacturer data that is required to operate, maintain, troubleshoot, and repair equipment, including manufacturer's help, parts list, and product line documentation. This data shall be incorporated in an operations and maintenance manual.

K. Closeout Submittals: Documentation necessary to properly close out a construction contract. For example, Record Drawings and as-built drawings. Also, submittal requirements necessary to properly close out a phase of construction on a multi-phase contract.

1.3 SUBMITTAL REGISTER

A. The submittal register will list items of equipment and materials for which submittals are required by the specifications. This list may not be all inclusive and additional submittals may be required by the specifications. The Contractor is not relieved from supplying submittals required by the contract documents but which have been omitted from the submittal register.

B. The submittal register will serve as a scheduling document for submittals and will be used to control submittal actions throughout the contract period.

C. The VA will provide the initial submittal register in electronic format. Thereafter, the Contractor shall track all submittals by maintaining a complete list, including completion of all data columns, including dates on which submittals are received and returned by the VA.

D. The Contractor shall update the submittal register as submittal actions occur and maintain the submittal register at the project site until final acceptance of all work by Contracting Officer.

E. The Contractor shall submit formal monthly updates to the submittal register in electronic format. Each monthly update shall document actual submission and approval dates for each submittal.

1.4 SUBMITTAL SCHEDULING

A. Submittals are to be scheduled, submitted, reviewed, and approved prior to the acquisition of the material or equipment.

B. Coordinate scheduling, sequencing, preparing, and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow time for potential resubmittal.

C. No delay costs or time extensions will be allowed for time lost in late submittals or resubmittals.

D. All submittals are required to be approved prior to the start of the specified work activity.

1.5 SUBMITTAL PREPARATION

A. Each submittal is to be complete and in sufficient detail to allow ready determination of compliance with contract requirements.

B. Collect required data for each specific material, product, unit of work, or system into a single submittal. Prominently mark choices, options, and portions applicable to the submittal. Partial submittals will not be accepted for expedition of construction effort. Submittal will be returned without review if incomplete.

C. If available product data is incomplete, provide Contractor-prepared documentation to supplement product data and satisfy submittal requirements.

D. All irrelevant or unnecessary data shall be removed from the submittal to facilitate accuracy and timely processing. Submittals that contain the excessive amount of irrelevant or unnecessary data will be returned without review.

E. Provide a transmittal form for each submittal with the following information:
   1. Project title, location and number.
   2. Construction contract number.
   3. Date of the drawings and revisions.
   4. Name, address, and telephone number of subcontractor, supplier, manufacturer, and any other subcontractor associated with the submittal.
   5. List paragraph number of the specification section and sheet number of the contract drawings by which the submittal is required.
   6. When a resubmission, add alphabetic suffix on submittal description. For example, submittal 18 would become 18A, to indicate resubmission.
   7. Product identification and location in project.

F. The Contractor is responsible for reviewing and certifying that all submittals are in compliance with contract requirements before submitting for VA review. Proposed deviations from the contract requirements are to be clearly identified. All deviations submitted must include a side by side comparison of item being proposed against item specified. Failure to point out deviations will result in the VA requiring removal and replacement of such work at the Contractor's expense.

G. Stamp, sign, and date each submittal transmittal form indicating action taken.

H. Stamp used by the Contractor on the submittal transmittal form to certify that the submittal meets contract requirements is to be similar to the following:

1.6 SUBMITTAL FORMAT AND TRANSMISSION

A. Provide submittals in electronic format, with the exception of material samples. Use PDF as the electronic format, unless otherwise specified or directed by the Contracting Officer.

B. Compile the electronic submittal file as a single, complete document. Name the electronic submittal file specifically according to its contents.

C. Electronic files must be of sufficient quality that all information is legible. Generate PDF files from original documents so that the text included in the PDF file is both searchable and can be copied. If documents are scanned, Optical Character Resolution (OCR) routines are required.

D. E-mail electronic submittal documents smaller than 5MB in size to e-mail addresses as directed by the Contracting Officer.

E. Provide electronic documents over 5MB through an electronic FTP file sharing system. Confirm that the electronic FTP file sharing system can be accessed from the VA computer network. The Contractor is responsible for setting up, providing, and maintaining the electronic FTP file sharing system for the construction contract period of performance.

F. Provide hard copies of submittals when requested by the Contracting Officer. Up to 3 additional hard copies of any submittal may be requested at the discretion of the Contracting Officer, at no additional cost to the VA.

1.7 SAMPLES

A. Submit two sets of physical samples showing range of variation, for each required item.

B. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified.

C. When color, texture, or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

D. Before submitting samples, the Contractor is to ensure that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

E. The VA reserves the right to disapprove any material or equipment which previously has proven unsatisfactory in service.

F. Physical samples supplied maybe requested back for use in the project after reviewed and approved.

1.8 OPERATION AND MAINTENANCE DATA

A. Submit data specified for a given item within 30 calendar days after the item is delivered to the contract site.

B. In the event the Contractor fails to deliver O&M Data within the time limits specified, the Contracting Officer may withhold from progress payments 50 percent of the price of the item with which such O&M Data are applicable.

1.9 TEST REPORTS

A. COR may require specific test after work has been installed or completed which could require contractor to repair test area at no additional cost to contract.

1.10 VA REVIEW OF SUBMITTALS AND RFIS

A. The VA will review all submittals for compliance with the technical requirements of the contract documents. The Architect-Engineer for this project will assist the VA in reviewing all submittals and determining contractual compliance. Review will be only for conformance with the applicable codes, standards and contract requirements.

B. Period of review for submittals begins when the VA COR receives submittal from the Contractor.

C. Period of review for each resubmittal is the same as for initial submittal.

D. VA review period is 15 business days for submittals.

E. VA review period is 10 business days for RFIs.

F. The VA will return submittals to the Contractor with the following notations:
   1. "Approved": authorizes the Contractor to proceed with the work covered.
   2. "Approved as noted": authorizes the Contractor to proceed with the work covered provided the Contractor incorporates the noted comments and makes the noted corrections.
   3. "Disapproved, revise and resubmit": indicates noncompliance with the contract requirements or that submittal is incomplete. Resubmit with appropriate changes and corrections. No work shall proceed for this item until resubmittal is approved.
   4. "Not reviewed": indicates submittal does not have evidence of being reviewed and approved by Contractor or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals after taking appropriate action.

1.11 APPROVED SUBMITTALS

A. The VA approval of submittals is not to be construed as a complete check, and indicates only that the general method of construction, materials, detailing, and other information are satisfactory.

B. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor’s expense.

C. After submittals have been approved, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

D. Retain a copy of all approved submittals at project site, including approved samples.

1.12 WITHHOLDING OF PAYMENT

A. Payment for materials incorporated in the work will not be made if required approvals have not been obtained.

END OF SECTION

SECTION 01 35 26
SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011	Pre-Project & Pre-Task Safety and Health Planning
A10.34-2012	Protection of the Public on or Adjacent to Construction Sites
A10.38-2013	Basic Elements of an Employer's Program to Provide a Safe and Healthful Work Environment American National Standard Construction and Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013	Surface Burning Characteristics of Building Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities	

E. National Fire Protection Association (NFPA):

10-2018	Standard for Portable Fire Extinguishers
30-2018	Flammable and Combustible Liquids Code
51B-2019	Standard for Fire Prevention During Welding, Cutting and Other Hot Work
70-2020	National Electrical Code
70B-2019	Recommended Practice for Electrical Equipment Maintenance
70E-2018	Standard for Electrical Safety in the Workplace
99-2018	Health Care Facilities Code
241-2019	Standard for Safeguarding Construction, Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC Manual	Comprehensive Accreditation and Certification Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20	Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1910	Safety and Health Regulations for General Industry
29 CFR 1926	Safety and Health Regulations for Construction Industry

1.2 DEFINITIONS:

A. Critical Lift. A lift with the hoisted load exceeding 75% of the crane's maximum capacity; lifts made out of the view of the operator (blind picks); lifts involving two or more cranes; personnel being hoisted; and special hazards such as lifts over occupied facilities, loads lifted close to

power-lines, and lifts in high winds or where other adverse environmental conditions exist; and any lift which the crane operator believes is critical.

B. OSHA “Competent Person” (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

C. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

D. High Visibility Accident. Any mishap which may generate publicity or high visibility.

E. Accident/Incident Criticality Categories:
   1. No impact – near miss incidents that should be investigated but are not required to be reported to the VA;
   2. Minor incident/impact – incidents that require first aid or result in minor equipment damage (less than $5000). These incidents must be investigated but are not required to be reported to the VA;
   3. Moderate incident/impact – Any work-related injury or illness that results in:
      a. Days away from work (any time lost after day of injury/illness onset);
      b. Restricted work;
      c. Transfer to another job;
      d. Medical treatment beyond first aid;
      e. Loss of consciousness;
   4. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (5) above or,
   5. Any incident that leads to major equipment damage (greater than $5000).

F. These incidents must be investigated and are required to be reported to the VA;
   1. Major incident/impact – Any mishap that leads to fatalities, hospitalizations, amputations, and losses of an eye as a result of contractors’ activities. Or any incident which leads to major property damage (greater than $20,000) and/or may generate publicity or high visibility. These incidents must be investigated and are required to be reported to the VA as soon as practical, but not later than 2 hours after the incident.

G. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

1.3 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Contracting Officer Representative .

1.4 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating

hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:
   1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
   2. Address both the Prime Contractors and the subcontractors work operations.
   3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
   4. Address all the elements/sub-elements and in order as follows:
      a. SIGNATURE SHEET. Title, signature, and phone number of the following:
         1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
         2) Plan approver (company/corporate officers authorized to obligate the company);
         3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).
      b. BACKGROUND INFORMATION. List the following:
         1) Contractor;
         2) Contract number;
         3) Project name;
         4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).
      c. STATEMENT OF SAFETY AND HEALTH POLICY. Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.
      d. RESPONSIBILITIES AND LINES OF AUTHORITIES. Provide the following:
         1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
         2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
         3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;
         4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
         5) Requirements for pre-task Activity Hazard Analysis (AHAs);
         6) Lines of authority;
         7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;
      e. SUBCONTRACTORS AND SUPPLIERS. If applicable, provide procedures for coordinating SOH activities with other employers on the job site:
         1) Identification of subcontractors and suppliers (if known);
         2) Safety responsibilities of subcontractors and suppliers.
      f. TRAINING.
         1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.

2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc…) and any requirements for periodic retraining/recertification are required.
3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)

g. SAFETY AND HEALTH INSPECTIONS.
1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., “Site Safety and Health CP”), proof of inspector’s training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

h. ACCIDENT/INCIDENT INVESTIGATION & REPORTING. The Contractor shall conduct mishap investigations of all Moderate and Major as well as all High Visibility Incidents. The APP shall include accident/incident investigation procedure and identify person(s) responsible to provide the following to the Contracting Officer Representative :
1) Exposure data (man-hours worked);
2) Accident investigationreports;
3) 3) Project site injury and illness logs.

i. PLANS (PROGRAMS, PROCEDURES) REQUIRED. Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational, patient, and public safety risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:
1) Emergency response;
2) Contingency for severe weather;
3) Fire Prevention;
4) Medical Support;
5) Posting of emergency telephone numbers;
6) Prevention of alcohol and drug abuse;
7) Site sanitation(housekeeping, drinking water, toilets);
8) Night operations and lighting;
9) Hazard communication program;
10) Welding/Cutting “Hot” work;
11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
12) General Electrical Safety;
13) Hazardous energy control (Machine LOTO);
14) Site-Specific Fall Protection & Prevention;
15) Excavation/trenching;
16) Asbestos abatement;
17) Lead abatement;
18) Crane Critical lift;
19) Respiratory protection;
20) Health hazard control program;
21) Radiation Safety Program;
22) Abrasive blasting;
23) Heat/Cold Stress Monitoring;

24) Crystalline Silica Monitoring (Assessment);
25) Demolition plan (to include engineering survey);
26) Formwork and shoring erection and removal;
27) PreCast Concrete;
28) 28) Public (Mandatory compliance with ANSI/ASSE A10.34-2012).

C. Submit the APP to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

D. Once accepted by the Contracting Officer Representative , the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer in accordance with Accident Prevention, until the matter has been rectified.

E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the project overall designated OSHA Competent Person, and facility Contracting Officer Representative . Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS):

A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.

C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
   a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
   b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
3. Submit AHAs to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of

each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative or Government Designated Authority.

1.6 PRECONSTRUCTION CONFERENCE:

A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.

B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.

C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 “SITE SAFETY AND HEALTH OFFICER” (SSHO) AND “COMPETENT PERSON” (CP):

A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.

B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

C. These Competent Persons can have collateral duties as the subcontractor’s superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations). However, the SSHO has be a separate qualified individual from the Prime Contractor’s Superintendent and/or Quality Control Manager with duties only as the SSHO

D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with Superintendence by the Contractor. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

E. The repeated presence of uncontrolled hazards during a contractor’s work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with Material and Workmanship, Paragraph (c).

1.8 TRAINING:

A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.

B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.

C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented “repeat” deficiencies in the execution of safety requirements will require retaking the requisite formal course.

D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.

E. Submit training records associated with the above training requirements to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.

F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Contracting Officer Representative that individuals have undergone contractor’s safety briefing.

G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 9 INSPECTIONS:

A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors’ “Trade Safety and Health CPs” present in their work areas. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative

B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT can be a corporate safety professional or independently contracted. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.

1. Results of the inspection will be documented with tracking of the identified hazards to abatement.
2. The Contracting Officer Representative will be notified immediately prior to start of the inspection and invited to accompany the inspection.
3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.
4. A report of the inspection findings with status of abatement will be provided to the Contracting Officer Representative within one week of the onsite inspection.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

A. The prime contractor shall establish and maintain an accident reporting, recordkeeping, and analysis system to track and analyze all injuries and illnesses, high visibility incidents, and accidental property damage (both government and contractor) that occur on site. Notify the Contracting Officer Representative as soon as practical, but no more than four hours after any accident meeting the definition of a Moderate or Major incidents, High Visibility Incidents, , or any weight handling and hoisting equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the or Contracting Officer Representative or Government Designated Authority determine whether a government investigation will be conducted.

B. Conduct an accident investigation for all Minor, Moderate and Major incidents as defined in paragraph DEFINITIONS, and property damage accidents resulting in at least $20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162 (or equivalent) , and provide the report to the Contracting Officer Representative within 5 calendar days of the accident. The Contracting Officer Representative will provide copies of any required or special forms.

C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative monthly.

D. A summation of all Minor, Moderate, and Major incidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):

A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

B. Mandatory PPE includes:

1. Hard Hats – unless written authorization is given by the Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
2. Safety glasses - unless written authorization is given by the Contracting Officer Representative in circumstances of no eye hazards, appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
3. Appropriate Safety Shoes – based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative in circumstances of no foot hazards.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 INFECTION CONTROL

A. Infection Control is critical in all medical center facilities. The following paragraphs are applicable to infection control and are provided for reference. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.

1. The primary project scope area for this project is located outside of the medical facility on the roof.
2. Infection Prevention and Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. A detailed analysis of potential risks for infectious disease transmission affecting the care, treatment or services of patients or residents has been conducted. VHA Infection Control Risk Assessments (ICRAs) are included with this contract solicitation with required mitigation actions/activities. VHA-ICRAs will be re-validated and updated as needed based on changes in original designs, affected individuals, area(s) or location(s), scope, contractor means and methods, infection prevention and control requirements, differing site conditions, phasing, contractor competencies and capabilities, and infectious disease outbreaks.
3. For work occurring at a VA medical facility, coordinate with the facility Safety Manager/Officer, as several aspects of this section directly relate to infection control risk assessments required in or adjacent to construction affecting occupied buildings accredited by The Joint Commission.
4.

B. Products and Materials:
1. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.
2. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose
3. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches
4. Disinfectant: Hospital-approved disinfectant or equivalent product
5. Portable Ceiling Access Module

C. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

D. A dust control program will be established and maintained as part of the contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to COR and Facility CSC for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

E. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.

F. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.
1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.
2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.
3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.

4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.
5. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

G. Final Cleanup:
1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

H. Exterior Construction
1. Contractor shall verify that dust will not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust may be introduced.
2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary
3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.13 TUBERCULOSIS SCREENING

A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.
1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.14 FIRE SAFETY

A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23,

SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.

B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

D. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

E. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer Representative .

F. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Contracting Officer Representative .

G. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

H. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

I. Standpipes: Install and extend standpipes up with each floor in accordance with 29 CFR 1926 and NFPA 241. Do not charge wet standpipes subject to freezing until weather protected.

J. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.

K. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Contracting Officer Representative . All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.

L. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Contracting Officer Representative .

M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from COR . Designate contractor's responsible project-site fire prevention program manager to permit hot work.

N. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative .

O. Smoking: Smoking is prohibited on VA Campuses.

P. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

Q. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J – General Environmental Controls, 29 CFR Part 1910 Subpart S – Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.

B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be

deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.

C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination. Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Chief Engineer Chief of Facilities Management Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA and permit specific to energized work activities will be developed, reviewed, and accepted by the VA prior to the start of that activity.
   1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
   2. Verification of the absence of voltage after de-energization and lockout/tagout is considered “energized electrical work” (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
   3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the The Contracting Officer Representative .

D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alterative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity and permit for energized work has been reviewed and accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

E. Ground-fault circuit interrupters. GFCI protection shall be provided where an employee is operating or using cord- and plug-connected tools related to construction activity supplied by 125-volt, 15-, 20-, or 30- ampere circuits. Where employees operate or use equipment supplied by greater than 125-volt, 15-, 20-, or 30- ampere circuits, GFCI protection or an assured equipment grounding conductor program shall be implemented in accordance with NFPA 70E - 2015, Chapter 1, Article 110.4(C)(2)..

1.16 FALL PROTECTION

A. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.
   1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
   2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
   3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
   4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.

B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.

C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
   1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
   2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
   3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
   4. Emergency descent devices shall not be used as working platforms.

D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:
   1. The Competent Person's name and signature;
   2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.18 EXCAVATION AND TRENCHES

A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P. Excavations less than 5 feet in depth require evaluation by the contractor's "Competent Person" (CP) for determination of the necessity of an excavation protective system where kneeing, laying in, or stooping within the excavation is required.

B. All excavations and trenches 24 inches in depth or greater shall require a written trenching and excavation permit (NOTE – some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall have two sections, one section will be completed prior to digging or drilling and the other will be completed prior to personnel entering the excavations greater than 5 feet in depth. Each section of the permit shall be provided to the COR prior to proceeding with digging or drilling and prior to proceeding with entering the excavation. After completion of the work and prior to opening a new section of an excavation, the permit shall be closed out and provided to the COR . The permit shall be maintained onsite and the first section of the permit shall include the following:
   1. Estimated start time & stop time2. Specific location and nature of the work.
   2. Indication of the contractor's "Competent Person" (CP) in excavation safety with qualifications and signature. Formal course in excavation safety is required by the contractor's CP.
   3. Indication of whether soil or concrete removal to an offsite location is necessary.
   4. Indication of whether soil samples are required to determined soil contamination.
   5. Indication of coordination with local authority (i.e. "One Call") or contractor's effort to determine utility location with search and survey equipment.
   6. Indication of review of site drawings for proximity of utilities to digging/drilling.

C. The second section of the permit for excavations greater than five feet in depth shall include the following:
   1. Determination of OSHA classification of soil. Soil samples will be from freshly dug soil with samples taken from different soil type layers as necessary and placed at a safe distance from the excavation by the excavating equipment. A pocket penetronmeter will be utilized in determination of the unconfined compression strength of the soil for comparison against OSHA table (Less than 0.5 Tons/FT2 – Type C, 0.5 Tons/FT2 to 1.5

Tons/FT2 – Type B, greater than 1.5 Tons/FT2 – Type A without condition to reduce to Type B).

2. Indication of selected protective system (sloping/benching, shoring, shielding). When soil classification is identified as “Type A” or “Solid Rock”, only shoring or shielding or Professional Engineer designed systems can be used for protection. A Sloping/Benching system may only be used when classifying the soil as Type B or Type C. Refer to Appendix B of 29 CFR 1926, Subpart P for further information on protective systems designs.
3. Indication of the spoil pile being stored at least 2 feet from the edge of the excavation and safe access being provided within 25 feet of the workers.
4. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere where oxygen deficiency (atmospheres containing less than 19.5 percent oxygen) or a hazardous atmosphere exists or could reasonably be expected to exist. Internal combustion engine equipment is not allowed in an excavation without providing force air ventilation to lower the concentration to below OSHA PELs, providing sufficient oxygen levels, and atmospheric testing as necessary to ensure safe levels are maintained.

D. As required by OSHA 29 CFR 1926.651(b)(1), the estimated location of utility installations, such as sewer, telephone, fuel, electric, water lines, or any other underground installations that reasonably may be expected to be encountered during excavation work, shall be determined prior to opening an excavation.
   1. The planned dig site will be outlined/marked in white prior to locating the utilities.
   2. Used of the American Public Works Association Uniform Color Code is required for the marking of the proposed excavation and located utilities.
   3. 811 will be called two business days before digging on all local or State lands and public Right-of Ways.
   4. Digging will not commence until all known utilities are marked.
   5. Utility markings will be maintained

E. Excavations will be hand dug or excavated by other similar safe and acceptable means as excavation operations approach within 3 to 5 __ feet of identified underground utilities. Exploratory bar or other detection equipment will be utilized as necessary to further identify the location of underground utilities.

F. Excavations greater than 20 feet in depth require a Professional Engineer designed excavation protective system.

1.19 CRANES

A. All crane work shall comply with 29 CFR 1926 Subpart CC.

B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no “Phase In” date.

C. A detailed lift plan for all lifts shall be submitted to the COR 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing and all other elements of a critical lift plan where the lift meets the definition of a critical lift. Critical lifts require a more comprehensive lift plan to minimize the potential of crane failure and/or catastrophic loss. The plan must be reviewed and accepted by the General Contractor before being submitted to the VA for review. The lift will not be allowed to proceed without prior acceptance of this document.

D. Crane operators shall not carry loads
   1. over the general public or VAMC personnel
   2. over any occupied building unless
      a. the top two floors are vacated
      b. or overhead protection with a design live load of 300 psf is provided

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.21 CONFINED SPACE ENTRY

A. All confined space entry shall comply with 29 CFR 1926, Subpart AA except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].

B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the COR .

1.22 WELDING AND CUTTING

A. As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR . Obtain permits from COR . Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.23 LADDERS

A. All Ladder use shall comply with 29 CFR 1926 Subpart X.

B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.

C. Manufacturer safety labels shall be in place on ladders

D. Step Ladders shall not be used in the closed position

E. Top steps or cap of step ladders shall not be used as a step

F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
   1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
   2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.24 FLOOR & WALL OPENINGS

A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.

B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. Skylights located in floors or roofs are considered floor or roof hole/openings.

C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.
   1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
   2. Covers shall be secured when installed, clearly marked with the word “HOLE”, “COVER” or “Danger, Roof Opening-Do Not Remove” or color-coded or equivalent methods (e.g.,

red or orange “X”). Workers must be made aware of the meaning for color coding and equivalent methods.

3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
5. Workers are prohibited from standing/walking on skylights.

END OF SECTION

SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29

A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to – GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.

B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS

A. The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W., (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM – 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS

A. The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http:www.aluminum.org
AABC	Associated Air Balance Council https:www.aabc.com
AAMA	American Architectural Manufacturer's Association http:www.aamanet.org
AASHTO	American Association of State Highway and Transportation Officials http:www.aashto.org

AATCC	American Association of Textile Chemists and Colorists http:www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http:www.acgih.org
ACI	American Concrete Institute http:www.aci-int.net
ACPA	American Concrete Pipe Association http:www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http:www.acppa.org
ADC	Air Diffusion Council http:flexibleduct.org
AGA	American Gas Association http:www.aga.org
AGC	Associated General Contractors of America http:www.agc.org
AGMA	American Gear Manufacturers Association, Inc. http:www.agma.org
AH	American Hort https:www.americanhort.org
AHAM	Association of Home Appliance Manufacturers http:www.aham.org
AIA	American Institute of Architects http:www.aia.org
AISC	American Institute of Steel Construction http:www.aisc.org
AISI	American Iron and Steel Institute http:www.steel.org
AITC	American Institute of Timber Construction https:aitc-glulam.org

AMCA	Air Movement and Control Association, Inc. http:www.amca.org
ANSI	American National Standards Institute, Inc. http:www.ansi.org
APA	The Engineered Wood Association http:www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http:www.ari.org
ARPM	Association for Rubber Product Manufacturers https:arpm.com
ASABE	American Society of Agricultural and Biological Engineers https:www.asabe.org
ASCE	American Society of Civil Engineers http:www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http:www.ashrae.org
ASME	American Society of Mechanical Engineers http:www.asme.org
ASSE	American Society of Sanitary Engineering International http:www.asse-plumbing.org
ASTM	American Society for Testing and Materials International http:www.astm.org
AWI	Architectural Woodwork Institute https:www.awinet.org
AWS	American Welding Society https:www.aws.org
AWWA	American Water Works Association https:www.awwa.org
BHMA	Builders Hardware Manufacturers Association

	https:www.buildershardware.com
BIA	The Brick Industry Association http:www.gobrick.com
CAGI	Compressed Air and Gas Institute https:www.cagi.org
CGA	Compressed Gas Association, Inc. https:www.cganet.com
CI	The Chlorine Institute, Inc. https:www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association https:www.cisca.org
CISPI	Cast Iron Soil Pipe Institute https:www.cispi.org
CLFMI	Chain Link Fence Manufacturers Institute https:www.chainlinkinfo.org
CPA	Composite Panel Association https:www.compositepanel.org
CPMB	Concrete Plant Manufacturers Bureau https:www.cpmb.org
CRA	California Redwood Association http:www.calredwood.org
CRSI	Concrete Reinforcing Steel Institute https:www.crsi.org
CTI	Cooling Technology Institute https:www.cti.org
DHA	Decorative Hardwoods Association https:www.decorativehardwoods.org
DHI	Door and Hardware Institute https:www.dhi.org
EGSA	Electrical Generating Systems Association http:www.egsa.org
EEI	Edison Electric Institute https:www.eei.org
EPA	United States Environmental Protection Agency

	https:www.epa.gov
ETL	ETL Testing Services http:www.intertek.com
FAA	Federal Aviation Administration https:www.faa.gov
FCC	Federal Communications Commission https:www.fcc.gov
FPS	Forest Products Society http:www.forestprod.org
GANA	Glass Association of North America http:www.glasswebsite.com
FM	Factory Mutual Global Insurance https:www.fmglobal.com
GA	Gypsum Association https:gypsum.org
GSA	General Services Administration https:www.gsa.gov
HI	Hydraulic Institute http:www.pumps.org
ICC	International Code Council https:shop.iccsafe.org
ICEA	Insulated Cable Engineers Association https:www.icea.net
ICAC	Institute of Clean Air Companies http:www.icac.com
IEEE	Institute of Electrical and Electronics Engineers https:www.ieee.org
IGMA	Insulating Glass Manufacturers Alliance http:www.igmaonline.org
IMSA	International Municipal Signal Association http:www.imsasafety.org
MBMA	Metal Building Manufacturers Association https:www.mbma.com

MSS	Manufacturers Standardization Society of the Valve and Fittings Industry http:msshq.org
NAAMM	National Association of Architectural Metal Manufacturers https:www.naamm.org
PHCC	Plumbing-Heating-Cooling Contractors Association https:www.phccweb.org
NBS	National Bureau of Standards See - NIST
NBBI	The National Board of Boiler and Pressure Vessel Inspectors https:www.nationalboard.org
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association https:www.nema.org
NFPA	National Fire Protection Association https:www.nfpa.org
NHLA	National Hardwood Lumber Association https:www.nhla.com
NIH	National Institute of Health https:www.nih.gov
NIST	National Institute of Standards and Technology https:www.nist.gov
NELMA	Northeastern Lumber Manufacturers Association, Inc. http:www.nelma.org
NPA	National Particleboard Association (See CPA, Composite Panel Association)
NSF	National Sanitation Foundation http:www.nsf.org

OSHA	Occupational Safety and Health Administration Department of Labor https:www.osha.gov
PCA	Portland Cement Association https:www.cement.org
PCI	Precast Prestressed Concrete Institute https:www.pci.org
PPI	Plastics Pipe Institute https:www.plasticpipe.org
PEI	Porcelain Enamel Institute http:www.porcelainenamel.com
PTI	Post-Tensioning Institute http:www.post-tensioning.org
RFCI	Resilient Floor Covering Institute https:www.rfci.com
RIS	Redwood Inspection Service (See Western Wood Products Association) https:www.wwpa.org
SCMA	Southern Cypress Manufacturers Association http:www.cypressinfo.org
SDI	Steel Door Institute http:www.steeldoor.org
SJI	Steel Joist Institute https:www.steeljoist.org
SMACNA	Sheet Metal & Air-Conditioning Contractors' National Association https:www.smacna.org
SSPC	The Society for Protective Coatings https:www.sspc.org
STI	Steel Tank Institute https:www.steeltank.com
SWI	Steel Window Institute

	https:www.steelwindows.com
TCNA	Tile Council of North America https:www.tcnatile.com
TEMA	Tubular Exchanger Manufacturers Association http:www.tema.org
TPI	Truss Plate Institute https:www.tpinst.org
UBC	The Uniform Building Code (See ICC)
UL	Underwriters' Laboratories Incorporated https:www.ul.com
ULC	Underwriters' Laboratories of Canada https:www.ulc.ca
WCLB	West Coast Lumber Inspection Bureau http:www.wclib.org
WDMA	Window and Door Manufacturers Association https:www.wdma.com
WRCLA	Western Red Cedar Lumber Association https:www.realcedar.com
WWPA	Western Wood Products Association http:www.wwpa.org

END OF SECTION

SECTION 01 45 00
QUALITY CONTROL

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies requirements for Contractor Quality Control (CQC) for Design-Bid-Build (DBB) or Design-Build (DB) construction projects. This section can be used for both project types.

1.2 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

B. ASTM International (ASTM)
   1. D3740 - (2012a) Minimum Requirements for Agencies Engaged in the Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction
   2. E329 - (2014a) Standard Specification for Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction

1.3 SUBMITTALS

A. Government approval is required for all submittals. CQC inspection reports shall be submitted under this Specification section and follow the [Applicable CQC Control Phase (Preparatory, Initial, or Follow-Up)]: [Applicable Specification section] naming convention.
   1. Preconstruction Submittals
      a. Interim CQC Plan
      b. CQC Plan
      c. Additional Requirements for Design Quality Control (DQC) Plan
   2. Design Data
      a. Discipline-Specific Checklists
      b. Design Quality Control
   3. Test Reports
      a. Verification Statement

PART 2 PRODUCTS – NOT USED

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Establish and maintain an effective quality control (QC) system. that complies with “Inspection of Construction”. QC consists of plans, procedures, and organization necessary to produce an end product which complies with the Contract requirements. The QC system covers all design and construction operations, both onsite and offsite, and be keyed to the proposed design and construction sequence. The project superintendent will be held responsible for the quality of work and is subject to removal by the Contracting Office or Authorized designee for non-compliance with the quality requirements specified in the Contract. In this context the highest level manager responsible for the overall construction activities at the site, including quality and production is the project superintendent. The project superintendent maintains a physical presence at the site at all times and is responsible for all construction and related activities at the site, except as otherwise acceptable to the Contracting Officer.

3.2 CQC PLAN:

A. Submit the CQC Plan no later than60 days after receipt of Notice to Proceed (NTP) proposed to implement the requirements of “Inspection of Construction”. The Government will consider an Interim CQC Plan for the first days of operation, which must be accepted within 20 business days of NTP. Design and/or construction will be permitted to begin only after acceptance of the CQC Plan or acceptance of an Interim plan applicable to the particular feature of work to be started. Work outside of the accepted Interim CQC Plan will not be

permitted to begin until acceptance of a CQC Plan or another Interim CQC Plan containing the additional work scope is accepted.

B. Content of the CQC Plan: Include, as a minimum, the following to cover all design and construction operations, both onsite and offsite, including work by subcontractors, designers of record consultants, architects/engineers (A/E), fabricators, suppliers, and purchasing agents:
   1. A description of the QC organization, including a chart showing lines of authority and acknowledgement that the CQC staff will implement the three phase control system for all aspects of the work specified. Include a CQC System Manager that reports to the project superintendent.
   2. The name, qualifications (in resume format) duties, responsibilities, and authorities of each person assigned a CQC function.
   3. A copy of the letter to the CQC System Manager signed by an authorized official of the firm which describes the responsibilities and delegates sufficient authorities to adequately perform the functions of the CQC System Manager, including authority to stop work which is not in compliance with the Contract. Letters of direction to all other various quality control representatives outlining duties, authorities, and responsibilities will be issued by the CQC System Manager. Furnish copies of these letters to the Contracting Officer or Authorized designee.
   4. Procedures for scheduling, reviewing, certifying, and managing submittals including those of subcontractors, designers of record, consultants, A/E's offsite fabricators, suppliers and purchasing agents. These procedures must be in accordance with Section 01 33 23 Shop Drawings, Product Data, and Samples.
   5. Control, verification, and acceptance of testing procedures for each specific test to include the test name, specification paragraph requiring test, feature of work to be tested, test frequency, and person responsible for each test. (Laboratory facilities approved by the Contracting Officer or Authorized designee are required to be used)
   6. Procedures for tracking Preparatory, Initial, and Follow-Up control phases and control, verification, and acceptance tests including documentation.
   7. Procedures for tracking design and construction deficiencies from identification through acceptable corrective action. Establish verification procedures that identified deficiencies have been corrected.
   8. Reporting procedures, including proposed reporting formats.
   9. A list of the definable features of work. A definable feature of work is a task which is separate and distinct from other tasks has separate control requirements, and is identified by different trades or disciplines, or it is work by the same trade in a different environment. Although each section of specifications can generally be considered as a definable feature of work, there are frequently more than one definable feature under a particular section. This list will be agreed upon during the Coordination meeting.
   10. Coordinate schedule work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections and Schedule of Special Inspections. Where the applicable Code issue by the International Code Council (ICC) calls for inspections by the Building Official, the Contractor must include the inspections in the CQC Plan and must perform the inspections required by the applicable ICC. The Contractor must perform these inspections using independent qualified inspectors. Include the Special Inspection Plan requirements in the CQC Plan.

C. Additional Requirements for Design Quality Control (DQC) Plan: The following additional requirements apply to the DQC Plan for DB projects only and not DBB projects:
   1. Submit and maintain a DQC Plan as an effective QC program which assures that all services required by this contract are performed and provided in a manner that meets professional architectural and engineering quality standards. As a minimum, all documents must be technically reviewed by competent, independent reviewers identified in the DQC Plan. The same element that produced the product may not perform the independent technical review (ITR). Correct errors and deficiencies in the design documents prior to submitting them to the Government.

2. Include the design schedule in the master project schedule, showing the sequence of events involved in carrying out the project design tasks within the specific Contract period. This should be at a detailed level of scheduling sufficient to identify all major design tasks, including those that control the flow of work. Include review and correction periods associated with each item. This should be a forward planning as well as a project monitoring tool. The schedule reflects calendar days and not dates for each activity. If the schedule is changed, submit a revised schedule reflecting the change within 7 calendar days. Include in the DQC Plan the discipline-specific checklists to be used during the design and quality control of each submittal. Submit at each design phase as part of the project documentation these completed discipline-specific checklists.
3. Implement the DQC Plan by a DQC Manager who has the responsibility of being cognizant of and assuring that all documents on the project have been coordinated. This individual must be a person who has verifiable engineering or architectural design experience and is a Professional Engineer or Registered Architect within the state of Construction location. Notify the Contracting Officer or Authorized designee, in writing, of the name of the individual, and the name of an alternate person assigned to the position.

D. Acceptance of Plan: Acceptance of the Contractor's plan is required prior to the start of design and construction. Acceptance is conditional and will be predicated on satisfactory performance during the design and construction. The Government reserves the right to require the Contractor to make changes in the CQC Plan and operations including removal of personnel as necessary, to obtain the quality specified.

E. Notification of Changes: After acceptance of the CQC Plan, notify the Contracting Officer or Authorized designee in writing of any proposed change. Proposed changes are subject to acceptance by the Government prior to implementation by the Contractor.

3.3 COORDINATION MEETING:

A. After the Preconstruction Conference Post-award Conference before start of design or construction, and prior to acceptance by the Government of the CQC Plan, meet with the Contracting Officer or Authorized designee to discuss the Contractor's quality control system. Submit the CQC Plan a minimum of 5 business days prior to the Coordination Meeting. During the meeting, a mutual understanding of the system details must be developed, including the forms for recording the CC operations, design activities (if applicable), control activities, testing, administration of the system for both onsite and offsite work, and the interrelationship of Contractor's Management and control with the Government's Quality Assurance. Minutes of the meeting will be prepared by the Government, signed by both the Contractor and Contracting Officer or Authorized designee and will become a part of the contract file. There can be occasions when subsequent conferences will be called by either party to reconfirm mutual understandings or address deficiencies in the CQC system or procedures which can require corrective action by the Contractor.

3.4 QUALITY CONTROL ORGANIZATION:

A. Personnel Requirements: The requirements for the CQC organization are a Safety and Health Manager, CQC System Manager, a Design Quality Manager (if applicable), and sufficient number of additional qualified personnel to ensure safety and Contract compliance. The Safety and Health Manager shall satisfy the requirements of Specification 01 35 26 Safety Requirements and reports directly to a senior project (or corporate) official independent from the CQC System Manager. The Safety and Health Manager will also serve as a member of the CQC Staff. Personnel identified in the technical provisions as requiring specialized skills to assure the required work is being performed properly will also be included as part of the CQC organization. The Contractor's CQC staff maintains a presence at the site at all times during progress of the work and have complete authority and responsibility to take any action necessary to ensure Contract compliance. The CQC staff will be subject to acceptance by the Contracting Officer or Authorized designee. Provide adequate office space, filing systems, and other resources as necessary to maintain an effective and fully functional CQC organization. Promptly complete and furnish all letters, material submittals, shop drawings submittals,

schedules and all other project documentation to the CQC organization. The CQC organization is responsible to maintain these documents and records at the site at all times, except as otherwise acceptable to the Government.

B. CQC System Manager: Identify as CQC System Manager an individual within the onsite work organization that is responsible for overall management of CQC and has the authority to act in all CQC matters for the Contractor. The CQC system Manager is required to be a graduate engineer, graduate architect, or a graduate of construction management, with a minimum of years construction experience on construction similar to the scope of this Contract. construction person with a minimum of PM or SRE to determine qualifications based on project complexity at construction review years in related work. This CQC System manager is on the site at all times during construction and is employed by the General Contractor. The CQC System Manger is assigned as CQC System Manager but has duties as project superintendent in addition to quality control. Identify in the plan an alternate to serve in the event of the CDQC System Manager's absence. The requirements for the alternate are the same as the CQC System Manager.

C. CQC Personnel: In addition to CQC personnel specified elsewhere in the contract, provide as part of the CQC organization specialized personnel to assist in the CQC System Manager for the following areas, as applicable: electrical, mechanical, civil, structural, environmental, architectural, materials technician submittals clerk, Commissioning Agent/LEED specialist, and low voltage systems. These individuals or specified technical companies are directly employed by the General Contractor and cannot be employed by a supplier or subcontractor on this project are employees of the prime or subcontractor ; be responsible to the CQC System Manager; be physically present at the construction site during work on the specialized personnel's areas of responsibility; have the necessary education or experience in accordance with the Experience Matrix listed herein. These individuals have no other duties other than quality control. can perform other duties but need to be allowed sufficient time to perform the specialized personnel's assigned quality controls duties as described in the CQC Plan. A single person can cover more than one area provided that the single person is qualified to perform QC activities in each designated and that workload allows.

EXPERIENCE MATRIX

Area	Qualifications
Civil	Graduate Civil Engineer or Construction Manager with 2 years experience in the type of work being performed on this project or technician with 5 years related experience.
Mechanical	Graduate Mechanical Engineer with 2 years experience or construction professional with 5 years of experience supervising mechanical features of work in the field with a construction company.
Electrical	Graduate Electrical Engineer with 2 years related experience or construction professional with 5 years of experience supervising electrical features of work in the field with a construction company.
Structural	Graduate Civil Engineer (with Structural Track or Focus), Structural Engineer, or Construction Manager with 2 years experience or construction professional with 5 years

	experience supervising structural features of work in the field with a construction company.
Architectural	Graduate Architect with 2 years experience or construction professional with 5 years of related experience.
Environmental	Graduate Environmental Engineer with 3 years experience.
Submittals	Submittal Clerk with 1 year experience.
Concrete, Pavement, and Soils	Materials Technician with 2 years experience for the appropriate area.
Testing, Adjusting, and Balancing (TAB)	Specialist must be a member of AABC or an experienced technicaion of the firm certified by the NEBB.
Design Quality Control Manager	Registered Architect or Professional Engineer

D. Additional Requirements: In addition to the above experience and education requirements, the CQC System Manager and Alternate CQC System Manager are required to have completed the Construction Quality Management (CQM) for Construction course. If the CQC System Manager does not have a current specification, obtain the CQM for Contractors course identification within 90 days of award. This course is periodically offered by the Naval Facilities Engineering Command and the Army Corps of Engineers. Contact the Contracting Officer or Authorized designee for information on the next scheduled class.

E. Organizational Changes: Maintain the CQC staff at full strength at all times. When it is necessary to make changes to the CQC staff, revise the CQC Plan to reflect the changes and submit the changes to the Contracting Officer or Authorized designee for acceptance.

3.5 SUBMITTALS AND DELIVERABLES:

A. Submittals have to comply with the requirements in Section 01 33 23 Shop Drawings, Product Data, and Samples. The CQC organization is responsible for certifying that all submittals and deliverables are in compliance with the contract requirements. When Section 01 91 00 General Commissioning Requirements is included in the contract, the submittals required by the section have to be coordinated with the Section 01 33 23 Shop Drawings, Product Data, and Samples to ensure adequate time is allowed for each type of submittal required.

3.6 CONTROL:

A. CQC is the means by which the Contractor ensures that the construction, to include that of subcontractors and suppliers, complies with the requirements of the contract. At least three phases of control are required to be conducted by the CQC System Manager for each definable feature of the construction work as follows:

1. Preparatory Phase: This phase is performed prior to beginning work on each definable feature of work after all required plans/documents/materials are approved/accepted, and after copies are at the work site. This phase includes:
   a. A review of each paragraph of applicable specifications, references codes, and standards. Make available during the preparatory inspection a copy of those sections of referenced codes and standards applicable to that portion of the work to be accomplished in the field. Maintain and make available in the field for use by Government personnel until final acceptance of the work.
   b. Review of the Contract drawings.
   c. Check to assure that all materials and equipment have been tested, submitted, and approved.
   d. Review of provisions that have been made to provide required control inspection and testing.

e. Review Special Inspections required by Section 01 45 35 Special Inspections, that Statement of Special Inspections and the Schedule of Specials Inspections.
f. Examination of the work area to assure that all required preliminary work has been completed and is in compliance with the Contract.
g. Examination of required materials, equipment, and sample work to assure that they are on hand conform to approved shop drawings or submitted data, and are properly stored.
h. Review of the appropriate Activity Hazard Analysis (AHA) to assure safety requirements are met.
i. Discussion of procedures for controlling quality of the work including repetitive deficiencies. Document construction tolerances and workmanship standards – contract defined or industry standard if not contract defined - for that feature of work.
j. Check to ensure that the portion of the plan for the work to be performed has been accepted by the Contracting Officer.
k. Discussion of the initial control phase.
l. The Government needs to be notified at least 48 hours or 2 business days in advance of beginning the Preparatory control phase. Include a meeting conducted by the CQC System Manager and attended by the superintendent, other CQC personnel (as applicable), and the foreman responsible for the definable feature. Document the results of the Preparatory phase actions by separate minutes prepared by the CQC System Manager and attach to the daily CQC report. Instruct applicable workers as to the acceptable level of workmanship required in order to meet contract specifications.

B. Initial Phase: This phase is accomplished at the beginning of a definable feature of work. Accomplish the following:
1. Check work to ensure that it is in full compliance with contract requirements. Review minutes of the Preparatory meeting.
2. Verify adequacy of controls to ensure full contract compliance. Verify the required control inspection and testing is in compliance with the contract.
3. Establish level of workmanship and verify that it meets minimum acceptable workmanship standards. Compare with required sample panels as appropriate.
4. Resolve all differences.
5. Check safety to include compliance with an upgrading of the safety plan and activity hazard analysis. Review the activity analysis with each worker.
6. The Government needs to be notified at least 48 hours or 2 business days in advance of beginning the initial phase for definable features of work. Prepare separate minutes of this phase by the CQC System Manager and attach to the daily CQC report. Indicate the exact location of initial phase for definable feature of work for future reference and comparison with Follow-Up phases.
7. The initial phase for each definable feature of work is repeated for each new crew to work onsite, or any time acceptable specified quality standards are not being met.
8. Coordinate scheduled work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections, and the Schedule of Special Inspections.

C. Follow-Up Phase: Perform daily checks to assure control activities, including control testing, are providing continued compliance with contract requirements until the completion of the particular feature of work. Record the checks in the CQC documentation. Conduct final Follow-Up checks and correct all deficiencies prior to the start of additional features of work which may be affected by the deficient work. Do not build upon nor conceal non-conforming work. Coordinate scheduled work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections, and the Schedule of Special Inspections

D. Additional Preparatory and Initial Phases on the same definable features of work if: the quality ongoing work is unacceptable; if there are changes in the applicable CQC staff, onsite

production supervision or work crew; if work on a definable feature is resumed after a substantial period of inactivity, or if other problems develop.

3.7 TESTS

A. Testing Procedure: Perform specified or required tests to verify that control measures are adequate to provide a product which conforms to contract requirements. Upon request, furnish to the Government duplicate samples of test specimens for possible testing by the Government. Testing includes operation and acceptance test when specified. Procure the services of a Department of Veteran Affairs approved testing laboratory or establish an approved testing laboratory at the project site. Perform the following activities and record and provide the following data:
   1. Verify that testing procedures comply with contract requirements.
   2. Verify that facilities and testing equipment are available and comply with testing standards.
   3. Check test instrument calibration data against certified standards.
   4. Verify that recording forms and test identification control number system, including all of the test documentation requirements, have been prepared.
   5. Record results of all tests taken, both passing and failing on the CQC report for the date taken. Specification paragraph reference, location where tests were taken, and the unique sequential control number identifying the test. If approved by the Contracting Officer or Authorized designee, actual test reports are submitted later with a reference to the test number and date taken. Provide an information copy of tests performed by an offsite or commercial test facility directly to the Contracting Officer or Authorized designee. Failure to submit timely test reports as stated results in nonpayment for related work performed and disapproval of the test facility for this Contract.

B. Testing Laboratories: All testing laboratories must be validated through the procedures contained in Specification section 01 45 29 Testing Laboratory Services.
   1. Capability Check: The Government reserves the right to check laboratory equipment in the proposed laboratory for compliance with the standards set forth in the contract specifications and to check the laboratory technician's testing procedures and techniques. Laboratories utilized for testing soils, concrete, asphalt and steel is required to meet criteria detailed in ASTM D3740 and ASTM E329.
   2. Capability Recheck: If the selected laboratory fails the capability check, the Contractor will be assessed a charge equal to value of recheck to reimburse the Government for each succeeding recheck of the laboratory or the checking of a subsequently selected laboratory. Such costs will be deducted from the Contract amount due the Contractor.

C. Onsite Laboratory: The Government reserves the right to utilize the Contractor's control testing laboratory and equipment to make assurance tests, and to check the Contractor's testing procedures, techniques, and test results at no additional cost to the Government.

3.8 COMPLETION INSPECTION

A. Punch-Out Inspection: Conduct an inspection of the work by the CQC system Manager near the end of the work, or any increment of the work established by the specifications. Prepare and include in the CQC documentation a punch list of items which do not conform to the approved drawings and specifications. Include within the list of deficiencies the estimated date by which the deficiencies will be corrected. Make a second inspection the CQC System Manager or staff to ascertain that all deficiencies have been corrected. Once this is accomplished, notify the Government that the facility is ready for the Government Pre-Final Inspection.

B. Pre-Final Inspection: The Government will perform the Pre-Final Inspection to verify that the facility is complete and ready to be occupied. A Government Pre-Final Punch List may be developed as a result of this inspection. Ensure that all items on this list have been corrected before notifying the Government, so that a Final Acceptance Inspection with the customer can be scheduled. Correct any items noted on the Pre-Final Inspection in a timely manner. These

inspections and any deficiency corrections required by this paragraph need to be accomplished within the time slated for completion of the entire work or any particular increment of the work if the project is divided into increments by separate construction completion dates.

C. Final Acceptance Inspection: The Contractor's QC Inspection personnel, plus the superintendent or other primary management person, and the Contracting Officer's Authorized designee is required to be in attendance at the Final Acceptance Inspection. Additional Government personnel can also be in attendance. The Final Acceptance Inspection will be formally scheduled by the Contracting Officer's or Authorized designee based upon results of the Pre-Final Inspection. Notify the Contracting Officer through the COR's office at least 14 days prior to the Final Acceptance Inspection and include the Contractor's assurance that all specific items previously identified to the Contractor as being unacceptable, along with all remaining work performed under the contract, will be complete and acceptable by the date schedule for the Final Acceptance Inspection. Failure of the Contractor to have all contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with "Inspection of Construction".

3.9 DOCUMENTATION

A. Quality Control Activities: Maintain current records providing factual evidence that required QC activities and tests have been performed. Include in these records the work of subcontractors and suppliers on an acceptable form that includes, as a minimum, the following information:
   1. The name and area of responsibility of the Contractor/Subcontractor
   2. Operating plant/equipment with hours worked, idle, or down for repair.
   3. Work performed each day, giving location, description, and by whom. When Network Analysis (NAS) is used, identify each phase of work performed each day by NAS activity number.
   4. Test and control activities performed with results and references to specification/drawing requirements. Identify the Control Phase (Preparatory, Initial, and/or Follow-Up). List deficiencies noted, along with corrective action.
   5. Quantity of materials received at the site with statement as to acceptability, storage, and reference to specification/drawing requirements.
   6. Submittals and deliverables reviewed, with Contract reference, by whom, and action taken.
   7. Offsite surveillance activities, including actions taken.
   8. Job safety evaluations stating what was checked, results, and instructions or corrective actions.
   9. Instructions given/received and conflicts in plans and specifications.
   10. Provide documentation of design quality control activities. For independent design reviews, provide, as a minimum, identification of the Independent Technical Reviewer (ITR) team, the ITR review comments, responses, and the record of resolution of the comments.

B. Verification Statement: Indicate a description of trades working on the project; the number of personnel working; weather conditions encountered; and any delays encountered. Cover both conforming and deficient features and include a statement that equipment and materials incorporated in the work and workmanship comply with the Contract. Furnish the original and one copy of these records in report form to the Government daily with 1 week after the date covered by the report, except that reports need not be submitted for days on which no work is performed. As a minimum, prepare and submit on report for every 7 days of no work and on the last day of a no work period. All calendar days need to be accounted for throughout the life of the contract. The first report following a day of no work will be for that day only. Reports need to be signed and dated by the CQC System Manager. Include copies of test reports and copies of reports prepared by all subordinate QC personnel within the CQC System Manager Report.

3.10 SAMPLE FORMS

A. Templates of various quality control reports can be found on the Whole Building Design Guide website at https:www.wbdg.org/FFC/NAVGRAPH/01%2045%2000.00%2020_quality_control_reports.pdf

3.11 NOTIFICATION OF NONCOMPLIANCE:

A. The Contracting Officer or Authorized designee will notify the Contractor of any detected noncompliance with the foregoing requirements. The Contractor should take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site will be deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer can issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders will be made the subject of claim for extension of time or for excess costs or damages by the Contractor.

END OF SECTION

SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the General Contractor

1.2 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

B. American Association of State Highway and Transportation Officials (AASHTO):

T27-11	Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates
T96-02 (R2006)	Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
T99-10	Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
T104-99 (R2007)	Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
T180-10	Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
T191-02 (R2006)	Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method
T310-13	Standard Method of Test for In-place Density and Moisture Content of Soil and Soil-aggregate by Nuclear Methods (Shallow Depth)

C. American Concrete Institute (ACI):

506.4R-94 (R2004)	Guide for the Evaluation of Shotcrete

D. American Society for Testing and Materials (ASTM):

A370-12	Standard Test Methods and Definitions for Mechanical Testing of Steel Products
A416/A416M-10	Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
C31/C31M-10	Standard Practice for Making and Curing Concrete Test Specimens in the Field
C33/C33M-11a	Standard Specification for Concrete Aggregates
C39/C39M-12	Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C109/C109M-11b	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars
C136-06	Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates
C138/C138M-10b	Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete
C140-12	Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units
C143/C143M-10a	Standard Test Method for Slump of Hydraulic Cement Concrete
C172/C172M-10	Standard Practice for Sampling Freshly Mixed Concrete
C173/C173M-10b	Standard Test Method for Air Content of freshly Mixed Concrete by the Volumetric Method
C330/C330M-09	Standard Specification for Lightweight Aggregates for Structural Concrete
C567/C567M-11	Standard Test Method for Density Structural Lightweight Concrete
C780-11	Standard Test Method for Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C1019-11	Standard Test Method for Sampling and Testing Grout
C1064/C1064M-11	Standard Test Method for Temperature of Freshly Mixed Portland Cement Concrete
C1077-11c	Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation
C1314-11a	Standard Test Method for Compressive Strength of Masonry Prisms
D422-63(2007)	Standard Test Method for Particle-Size Analysis of Soils
D698-07e1	Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort
D1140-00(2006)	Standard Test Methods for Amount of Material in Soils Finer than No. 200 Sieve
D1143/D1143M-07e1	Standard Test Methods for Deep Foundations Under Static Axial Compressive Load
D1188-07e1	Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples

D1556-07	Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method
D1557-09	Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft3 (2,700 KNm/m3))
D2166-06	Standard Test Method for Unconfined Compressive Strength of Cohesive Soil
D2167-08	Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
D2216-10	Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
D2974-07a	Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils
D3666-11	Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials
D3740-11	Standard Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as used in Engineering Design and Construction
D6938-10	Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)
E94-04(2010)	Standard Guide for Radiographic Examination
E164-08	Standard Practice for Contact Ultrasonic Testing of Weldments
E329-11c	Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection
E543-09	Standard Specification for Agencies Performing Non-Destructive Testing
E605-93(R2011)	Standard Test Methods for Thickness and Density of Sprayed Fire Resistive Material (SFRM) Applied to Structural Members
E709-08	Standard Guide for Magnetic Particle Examination
E1155-96(R2008)	Determining FF Floor Flatness and FL Floor Levelness Numbers

F3125/F3125M-15	Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi (830 MPa) and 150 ksi (1040 MPa) Minimum Tensile Strength, Inch and Metric Dimensions

E. American Welding Society (AWS):

D1.D1.1M-10	Structural Welding Code-Steel

1.3 REQUIREMENTS:

A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."

B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.

C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.

D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 STRUCTURAL STEEL:

A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:
   1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
   2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
   3. Approve welder qualifications by certification or retesting.
   4. Approve procedure for control of distortion and shrinkage stresses.
   5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:
   1. Weld Inspection:
      a. Inspect welding equipment for capacity, maintenance and working condition.
      b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
      c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
      d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
      e. Measure 25 percent of fillet welds.
      f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
         1) 20 percent of all shear plate fillet welds at random, final pass only.

2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.

g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
h. Welding Radiographic Testing: Test in accordance with ASTM E94, and AWS D1.1 for 5 percent of all full penetration welds at random.
i. Verify that correction of rejected welds are made in accordance with AWS D1.1.
j. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.

2. Bolt Inspection:
a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM F3125 Bolts.
b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM F3125 Bolts. Inspect all bolts in connection when one or more are rejected.
c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM F3125 Bolts. Inspect all bolts in connection when one or more are rejected.
d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.

D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to COR.

3.2 STEEL DECKING:

A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.

B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."

C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.3 SHEAR CONNECTOR STUDS:

A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.

B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.

C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.4 SPRAYED-ON FIREPROOFING:

A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.

B. Obtain a copy of approved submittals from COR.

C. Use approved installation in test areas as criteria for inspection of work.

D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.
   1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.

E. Location of test areas for field tests as follows:
   1. Thickness: Select one bay per floor, or one bay for each 930 m2 (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
   2. Density: Take density determinations from each floor, or one test from each 930 m2 (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.

F. Submit inspection reports, certification, and instances of noncompliance to COR.

3.5 TYPE OF TEST:

Approximate Number of Tests Required

A. Earthwork:

Laboratory Compaction Test, Soils:	
(AASHTO T180)(AASHTO T99)(ASTM D1557)(ASTM D698)	
Field Density, Soils (AASHTO T191, T205, or T310)	
Penetration Test, Soils	

B. Landscaping:

Topsoil Test	

C. Aggregate Base:

Laboratory Compaction, (AASHTO T180) (ASTM D1557)	
Field Density,(AASHTO T191) (ASTM D1556)	
Aggregate, Base Course Gradation (AASHTO T27)	
Wear (AASHTO T96)	
Soundness (AASHTO T104)	

D. Asphalt Concrete:

Field Density, (AASHTO T230)ASTM D1188	
Aggregate, Asphalt Concrete Gradation (AASHTO T27)	
Wear (AASHTO T96)	
Soundness (AASHTO T104)	

E. Concrete:

Making and Curing Concrete Test Cylinders (ASTM C31)	
Compressive Strength, Test Cylinders (ASTM C39)	
Concrete Slump Test (ASTM C143)	
Concrete Air Content Test (ASTM C173)	
Unit Weight, Lightweight Concrete (ASTM C567)	
Aggregate, Normal Weight: Gradation (ASTM C33)	
Deleterious Substances (ASTM C33)	

Soundness (ASTM C33)	
Abrasion (ASTM C33)	
Aggregate, Lightweight Gradation (ASTM C330)	
Deleterious Substances (ASTM C330)	
Unit Weight (ASTM C330)	
Flatness and Levelness Readings (ASTM E1155) (number of days)	

F. Reinforcing Steel:

Tensile Test (ASTM A370)	
Bend Test (ASTM A370)	
Mechanical Splice (ASTM A370)	
Welded Splice Test (ASTM A370)	

G. Shotcrete:

Taking and Curing Test Cores (ACI 506)	
Compressive Strength, Test Cores (ACI 506)	

H. Prestressed Concrete:

Testing Strands (ASTM A416)	

I. Masonry:

Making and Curing Test Cubes (ASTM C109)	
Compressive Strength, Test Cubes (ASTM C109)	
Sampling and Testing Mortar, Comp. Strength (ASTM C780)	
Sampling and Testing Grout, Comp. Strength (ASTM C1019)	
Masonry Unit, Compressive Strength (ASTM C140)	
Prism Tests (ASTM C1314)	

J. Structural Steel:

Ultrasonic Testing of Welds (ASTM E164)	
Magnetic Particle Testing of Welds (ASTM E709)	
Radiographic Testing of Welds (ASTM E94)	

K. Sprayed-On Fireproofing:

Thickness and Density Tests (ASTM E605)	

L. Inspection:

Technical Personnel (Man-days)	

M. Technical Personnel: (Minimum _____ months)

1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

END OF SECTION

SECTION 01 45 35
SPECIAL INSPECTIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This guide specification will be applicable to both new buildings and existing building rehabilitations/renovations. In addition to the Special Inspection and testing specified requirements, a registered design professional must perform structural observations during construction. All observed deficiencies will be immediately reported to the Contracting Officer. The registered design professional performing these observations will be a representative of the Designer of Record (DOR) for the building being constructed.

B. Structural observations are required for the following project conditions per IBC Chapter 17:
   1. Seismic Design Category D, E or F; and assigned to Risk Cat III, IV or V.
   2. Seismic Design Category D, E or F; and with a height greater than 22860 mm 75 ft.
   3. Seismic Design Category E, assigned to Risk Category I or II and the building is greater than two stories above grade plane.
   4. Nominal design wind speed in excess of 49 m/sec 110 mph; and assigned to Risk Cat III, IV or V.
   5. Nominal design wind speed in excess of 49 m/sec 110 mph; and with a height greater than 23 m 75 ft.

1.2 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

B. American Society of Civil Engineers (ASCE)
   1. ASCE 7 - (2010; Errata 2011; Supp 2 2013) Minimum Design Loads for Buildings and Other Structures

C. International Code Council (ICC)
   1. ICC IBC - (2015) International Building Code

1.3 GENERAL REQUIREMENTS

A. Perform Special Inspections in accordance with the Statement of Special Inspections, Schedule of Special Inspections and Chapter 17 of ICC IBC. The Statement of Special Inspections and Schedule of Special Inspections are included as an attachment to this specification. Special Inspections are to be performed by an independent third party and are intended to ensure that the work of the prime contractor is in accordance with the Contract Documents and applicable building codes. Special inspections do not take the place of the three phases of control inspections performed by the Contractor's QC Manager or any testing and inspections required by other sections of the specifications.

B. Structural observations will be performed by the Government. The contractor must provide notification to the Contracting Officer 14 days prior to the following points of construction that structural observations need to occur:

1.4 DEFINITIONS

A. Continuous Special Inspections – The constant monitoring of specific tasks by a special inspector. These inspections must be carried out continuously over the duration of the particular tasks.

B. Periodic Special Inspections – Special Inspections by the special inspector who is intermittently present where the work to be inspected has been or is being performed. Specific time interval on a specific Special Inspection should be indicated on the Schedule of Special Inspections.

C. Perform – Perform these Special Inspections tasks for each welded joint or member.

D. Observe – Observe these Special Inspections items on a random daily basis. Operations need not be delayed pending these inspections.

E. Special Inspector (SI) – A qualified person retained by the contractor and approved by the Contracting Officer as having the competence necessary to inspect a particular type of construction requiring Special Inspections. The SI must be an independent third party hired directly by the Prime Contractor.

F. Associate Special Inspector (ASI) – A qualified person who assists the SI in performing Special Inspections but must perform inspection under the direct supervision of the SI and cannot perform inspections without the SI on site.

G. Third Party – A third party inspector must not be company employee of the Contractor or any Sub-Contractor performing the work to be inspected.

H. Special Inspector of Record (SIOR) – SIOR must be an independent third party hired directly by the Prime Contractor and is required for the following project conditions:
   1. Seismic Design Category D, E, or F; and assigned to Risk Category III, IV, or V.
   2. Seismic Design Category D, E, or F; and with a height greater than 22860mm 75 ft.
   3. Seismic Design Category E, assigned to Risk Category I or II and the building is greater than two (2) stories above grade plane.
   4. Nominal design wind speed in excess o f49 m/sec 100 mph; and assigned to Risk Category III, IV, or V.
   5. Nominal design wind speed in excess of 49 mm/sec 100mph; and with a height greater than 23m 75ft.
   6. In addition to these conditions, the DOR is encouraged to consider using an SIOR on large magnitude or critical projects where this additional level of quality control is affordable.

I. Contracting Officer – The Government official having overall authority for administrative contracting actions. Certain contracting actions may be delegated to the Contracting Officer's Representative (COR).

J. Contractor’s Quality Control (QC) Manager – An individual retained by the prime contractor and qualified in accordance with the Section 01 45 00.00 10 QUALITY CONTROL having the overall responsibility for the contractor's QC organization.

K. Designer of Record (DOR) – A registered design professional is contracted by the Government as an A/E responsible for the overall design and review of submittal documents prepared by others. The DOR is registered or licensed to practice their respective design profession as defined by the statutory requirements of the professional registration laws in state in which the design professional works. The DOR is also referred to as the Engineer of Record (EOR) in design code documents.

L. Statement of Special Inspections (SSI) – A document developed by the DOR identifying the material, systems, components and work required to have Special Inspections and covering the following:
   1. List of the Architectural Designated Seismic Systems – these components are in or attached to a Risk Category IV or V structure and are needed for continued operation of the facility or their failure could impair the continued operation of the facility.
   2. List of the Mechanical Designated Seismic Systems
      a. For Seismic Design Category C or Risk V, list the following:
         1) Heating, ventilation, and air-conditioning (HVAC) ductwork containing hazardous materials and anchorage of such ductwork
         2) Piping systems and mechanical units containing flammable, combustible, or highly toxic materials.
      b. For Seismic Design Category D, E, or F or Risk Category V list mechanical system that meet one of the following:
         1) Life safety component required to function after an earthquake
         2) Component that contains hazardous content,
         3) All components in an essential facility needed for continued operation after an earthquake.

3. List of the Electrical Designated Systems
   a. For Seismic Design Category C or Risk V, list the anchorage of electrical equipment used for emergency or standby power systems.
   b. For Seismic Design Category D, E or F list electrical system that meet one of the following:
      1) Life safety component required to function after an earthquake
      2) Component that contains hazardous content,
      3) All components in an essential facility needed for continued operation after an earthquake.
4. List of elements that are part of the progressive collapse resistance system.
   a. Provide a description of the following as they apply:
      1) Elements of the tie force system consisting of internal longitudinal and transverse, vertical, and peripheral tie.
      2) Elements of the alternate path system.
      3) Elements having enhanced local resistance. The Statement of Special Inspections and the Schedule of Special Inspections will be included as an attachment to this specification
         (a) Schedule of Special Inspections – A schedule which lists each of the required Special Inspections, the extent to which each Special Inspections is to be performed, and the required frequency for each in accordance with ICC IBC Chapter 17. Template found here:

SECTION 01 45 35 Schedule of SI Temp

SECTION 01 45 35 Statement of SI Tem

         (b) Designated Seismic System – Those nonstructural components that require design in accordance with ASCE 7 Chapter 13 and for which the component importance factor, Ip, is greater than 1.0. This designation applies to systems that are required to be operational following the Design Earthquake for RC I - IV structures and following the MCER for RC V structures. All systems in RC V facilities designated as MC-1 in accordance with UFC 3-310-04 are considered part of the Designated Seismic Systems. Designated Seismic Systems will be identified by Owner and will have an Importance Factor Ip = 1.5

M. Submittals: Government approval is required for all submittals. CQC Special Inspection reports shall be submitted under this Specification section and follow the [Special Inspection]: [Applicable Specification section or description] naming convention. Submit the following:
   1. SD-01 Preconstruction Submittals;
   2. SIOR Letter of Acceptance;
   3. Special Inspections Project Manual;
   4. Special Inspections Agency's Written Practices
   5. NDT Procedures and Equipment' Calibration Records;
   6. SD-06 Test Reports;
   7. Special Inspections
   8. Daily Reports;
   9. Special Inspections; Biweekly Reports;
   10. SD-07 Certificates;
   11. Fabrication Plant
   12. Steel Truss Plant;
   13. Wood Truss Plant;
   14. AC472 Accreditation;

15. Steel Joist Institute Membership;
16. Precast Concrete Institute (PCI) Certified Plant;
17. Certificate of Compliance;
18. Special Inspector of Record Qualifications;
19. Special Inspector Qualifications;
20. Qualification Records for NDT technicians;
21. SD-11 Closeout Submittals;
22. Interim Final Report of Special Inspections;
23. Comprehensive Final Report of Special Inspections;

N. Special Inspector Qualifications: Submit qualifications for each SI, ASI, and the SIOR from the following certifying associations: Associated Air Balance Council (AABC); American Concrete Institute (ACI); Association of the Wall and Ceiling Industry (AWCI); American Welding Society (AWS); Factory Mutual (FM); International Code Council (ICC); Nondestructive Testing (NDT); National Institute for Certification in Engineering Technologies (NICET); Precast/Prestressed Concrete Institute (PCI); Post-Tensioning Institute (PTI); Underwriters Laboratories (UL). Qualifications should be in accordance with the following minimums ; PM or SRE can restrict qualifications to the higher standards shown if multiple options are shown for a role based on complexity of project .

QUALIFICATIONS			
Area	**Special Inspector**	**Associated Special Inspector**	**SIOR**
Steel Construction and High Strength Bolting	ICC Structural Steel and Bolting Special Inspector certificate with on year of related experience, or Registered Professional Engineer with related experience.	Engineer-In-Training with one year of related experience.	
Welding Structural Steel (For highly complex steel use only AWS Certified Welding Inspectors)	ICC Welding Special Inspector certificate with one year of related experience or AWS Certified Welding Inspector	AWS Certified Associate Welding Inspector	
Nondestructive Testing of Welds	NDT Level II Certificate	NDT Level II Certificate plus one year of related experience	
Cold Formed Steel Framing	ICC Structural Steel and Bolting Special Inspector certificate with on year of related experience, or ICC Commercial Building Inspector with one year of experience; or Registered Professional Engineer with related experience.	Engineer-In-Training with one year of related experience.	

Concrete Construction	ICC Reinforced Concrete Special Inspector Certificate with one year of related experience, or ACI Concrete Construction Special Inspector, or NICET Concrete Technician Level III Certificate in Construction Materials Testing, or, Registered Professional Engineer with related experience	ACI Concrete Construction Special Inspector in Training, or Engineer-In-Training with one year of related experience	
Prestressed Concrete Construction	ICC Pre-stressed Special Inspector Certificate with one year of related experience, or PCI Quality Control Technician/ Inspector Level II Certificate with one year of related experience, or Registered Professional Engineer with related experience.	PCI Quality Control Technician/ Inspector Level I Certificate with one year of related experience, or Engineer-In-Training with one year of related experience	
Post-Tensioned Concrete Construction	PTI Level 2 Unbonded PT Inspector Certificate, or Registered Professional Engineer with related experience	PTI Level 1 Unbonded PT Inspector Certificate with one year of related experience, or Engineer-In-Training with one year of related experience	
Masonry Construction	ICC Structural Masonry Special Inspector Certificate with one year of related experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience	
Wood	ICC Commercial Building Inspector Certificate with one year of related experience, or ICC Residential Building Inspector with on year of experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience	
Verification of Site Soil Condition, Fill Placement, and Load-Bearing Requirements	ICC Soils Special Inspector Certificate with one year of related experience, or NICET	NICET Soils Technician Level I Certificate in	

	Soils Technician Level II Certificate in Construction Material Testing, or NICET Geotechnical Engineering Technician Level II Construction or Generalist Certificate, or Geologist-In-Training with one year of related experience, or Registered Professional Engineer with related experience	Construction Material Testing with one year of related experience, or NICET Geotechnical Engineering Technician Level I Construction, or Generalist Certificate with one year of related experience, or Engineer-In-Training with one year of related experience	
Deep Foundations	NICET Soils Technician Level II Certificate in Construction Material Testing, or NICET Geotechnical Engineering Technician Level II Construction or Generalist Certificate, or Geologist-In-Training with one year of related experience, or Registered Professional Engineer with related experience	NICET Soils Technician Level I Certificate in Construction Material Testing with one year of related experience, or NICET Geotechnical Engineering Technician Level I Construction or Generalist Certificate with one year of related experience, or Engineer-In-Training with one year of related experience	
Sprayed Fire Resistant Manual	ICC Spray-applied Fireproofing Special Inspector Certificate, or ICC Fire Inspector I Certificate with one year of related experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience	
Mastic and Intumescent Fire Resistant Coatings	ICC Spray-applied Fireproofing Special Inspector Certificate, or ICC Fire Inspector I Certificate with one year of related	Engineer-In-Training with one year of related experience.	

	experience, or Registered Professional Engineer with related experience		
Exterior Insulation and Finish Systems (EIFS)	AWCI EIFS Inspector Certificate, or Exterior Design Institute Certificate, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience	
Fire-Resistant Penetrations and Joints	Passed the UL Firestop Exam with one year of related experience, or Passed the FM Firestop Exam with one year of related experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience.	
Smoke Control	AABC Technician Certification with one year of related experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience.	
SIOR			Registered Professional Engineer

PART 2 - PRODUCTS

2.1 FABRICATORS SPECIAL INSPECTION

A. Special Inspections of fabricator's work performed in the fabricator's shop is required to be inspected in accordance with the Statement of Special Inspections and the Schedule of Special Inspections unless the fabricator is certified by the approved agency to perform such work without Special Inspections. Submit the applicable certification(s) from the following list to the Contracting Officer for information to allow work performed in the fabricator's shop to not be subjected to Special Inspections.

B. The following certifications meet the requirements for fabricator approval in accordance with paragraph 1704.2.5.2 of IBC:
   1. American Institute of Steel Construction (AISC) Certified Fabrication Plant, Category STD.
   2. Truss Plate Institute (TPI) steel truss plate quality assurance program certification.
   3. Truss Plate Institute (TPI) wood truss plate quality assurance program certification.
   4. International Accreditation Service, AC472 Accreditation Steel Joist Institute Membership
   5. Precast Concrete Institute (PCI) Certified Plant, Group C

C. At the completion of fabrication, submit a certificate of compliance, to be included with the comprehensive final report of Special Inspections, stating that the materials supplied and work performed by the fabricator are in accordance the construction documents.

PART 3 - EXECUTION

3.1 RESPONSIBILIES MATRIX

Inspector	Responsibility	Condition

SIOR	a. Supervise all Special Inspectors required by the contract documents and the IBC. b. Submit a SIOR Letter of Acceptance to the Contracting Officer attesting to acceptance of the duties of SIOR, signed and sealed by the SIOR. c. Verify the qualifications of all of the Special Inspectors. d. Verify the qualifications of fabricators.	Applicable when SIOR is required
SIOR	e. Submit Special Inspections agency's written practices for the monitoring and control of the agency's operations to include the following: 1. The agency's procedures for the selection and administration of inspection personnel, describing the training, experience and examination requirements for qualifications and certification of inspection personnel. 2. The agency's inspection procedures, including general inspection, material controls, and visual welding inspection. f. Submit qualification records for nondestructive testing (NDT) technicians designated for the project. Submit NDT procedures and equipment calibration records for NDT to be performed and equipment to be used for the project.	Applicable when SIOR is required and when the structural design is required to follow AISC341 for seismic design of steel structures
SIOR	g. Prepare a Special Inspections Project Manual, which will cover the following: 1. Roles and responsibilities of the following individuals during Special Inspections: SIOR, SI, General Contractor, Subcontractors, QC Manager, and DOR. 2. Organizational chart and/or communication plan, indicating lines of communication 3. Contractor's internal plan for scheduling inspections. Address items such as timeliness of inspection requests, who to contact for inspection requests, and availability of	Applicable when SIOR is required

alternate inspectors. Contractor's internal plan for scheduling inspections. Address items such as timeliness of inspection requests, who to contact for inspection requests, and availability of alternate inspectors.

4. Indicate the government reporting procedures.

5. Propose forms or templates to be used by SI and SIOR to document inspections.

6. Indicate procedures for tracking nonconforming work and verification that corrective work is complete.

7. Indicate how the SIOR and/or SI will participate in weekly QC meetings.

8. Indicate how Special Inspections of shop fabricated items will be handled when the fabricator's shop is not certified per paragraph FABRICATOR SPECIAL INSPECTIONS.

9. Include a section in the manual that covers each specific item requiring Special Inspections that is indicated on the Schedule of Special Inspections. Provide names and qualifications of each special inspector who will be performing the Special Inspections for each specific item. Provide detail on how the Special Inspections are to be carried out for each item so that the expectations are clear for the General Contractor and the Subcontractor performing the work. Make a copy of the Special Inspections Project Manual available on the job site during construction. Submit a copy of the Special Inspections Project Manual for approval.

h. Attend coordination and mutual understanding meeting where the information in the Special Inspections Project Manual will be reviewed to verify that all parties have a clear understanding of the Special Inspections provisions and the individual duties and responsibilities of each party.

i. Maintain a 3- ring binder for the Special Inspector's daily and biweekly reports and the

Special Inspections Project Manual. This file must be located in a conspicuous place in the project trailer/office to allow review by the Contracting Officer and the DOR.

j. Submit a copy of the Special Inspector's daily reports to the QC Manager.

k. Discrepancies that are observed during Special Inspections must be reported to the QC Manager for correction. If discrepancies are not corrected before the special inspector leaves the site the observed discrepancies must be documented in the daily report.

l. Submit a biweekly Special Inspections report until all work requiring Special Inspections is complete. A report is required for each biweekly period in which Special Inspections activity occurs, and must include the following:

1. A brief summary of the work performed during the reporting time frame.

2. Changes and/or discrepancies with the drawings, specifications, and mechanical or electrical component certification if they require seismic systems, that were observed during the reporting period.

3. Discrepancies which were resolved or corrected.

4. A list of nonconforming items requiring resolution.

5. All applicable test results including nondestructive testing reports.

m. For large, complex projects, at the completion of each Definable Feature of Work (DFOW) requiring Special Inspections, submit an interim final report of Special Inspections that documents the Special Inspections completed for that DFOW and corrections of all discrepancies noted in the daily reports. The interim final report of Special Inspections must be signed, dated and bear the seal of the SIOR.].

QC Manager	a. If there is no SIOR, QC Manager must Supervise all Special Inspectors required by the contract documents and the IBC; Verify the qualifications of all of the Special Inspectors; Verify the qualifications of fabricators; Maintain a 3- ring binder for the Special Inspector's daily and biweekly reports. This file must be located in a conspicuous place in the project trailer/office to allow review by the Contracting Officer and the DOR.	Applicable when SIOR is not required
QC Manager	b. Maintain a rework items list that includes discrepancies noted on the Special Inspectors daily report.	n/a
Special Inspectors	a. Inspect all elements of the project for which the special inspector is qualified to inspect and are identified in the Schedule of Special Inspections. b. Attend preparatory phase meetings related to the Definable Feature of Work (DFOW) for which the special inspector is qualified to inspect.	n/a
Special Inspectors	c. Submit Special Inspections agency's written practices for the monitoring and control of the agency's operations to include the following: 1. The agency's procedures for the selection and administration of inspection personnel, describing the training, experience and examination requirements for qualifications and certification of inspection personnel. 2. The agency's inspection procedures, including general inspection, material controls, and visual welding inspection. d. Submit qualification records for nondestructive testing (NDT) technicians designated for the project. e. Submit NDT procedures and equipment calibration records for NDT to be performed and equipment to be used for the project.]	Applicable when SIOR is NOT required and when the structural design is required to follow AISC 341 for seismic design of steel structures
Special Inspectors	f. Submit a copy of the daily reports to the QC Manager.	Applicable when SIOR is not required

g. Discrepancies that are observed during Special Inspections must be reported to the QC Manager for correction. If discrepancies are not corrected before the special inspector leaves the site the observed discrepancies must be documented in the daily report.

h. Submit a biweekly Special Inspection Report until all inspections are complete. A report is required for each biweekly period in which Special Inspections activity occurs, and must include the following:

1. A brief summary of the work performed during the reporting time frame

2. Changes and/or discrepancies with the drawings, specifications, and mechanical or electrical component certification if they require seismic systems that were observed during the reporting period.

3. Discrepancies which were resolved or corrected.

4. A list of nonconforming items requiring resolution.

5. All applicable test result including nondestructive testing reports.

i. For large, complex projects, at the completion of each Definable Feature of Work (DFOW) requiring Special Inspections, submit an interim final report of Special Inspections that documents the Special Inspections completed for that DFOW and corrections of all discrepancies noted in the daily reports. The interim final report of Special Inspections must be signed, dated and bear the seal of the SIOR.].

j. At the completion of the project submit a comprehensive final report of Special Inspections that documents the Special Inspections completed for the project and corrections of all discrepancies noted in the daily reports. The comprehensive final report of Special Inspections must be signed, dated and indicate the certification of the special

	inspector qualifying them to conduct the inspection.	
Special Inspectors	k. Submit daily reports to the SIOR	Applicable when SIOR is required

3.2 DEFECTIVE WORK

A. Check work as it progresses, but failure to detect any defective work or materials must in no way prevent later rejection if defective work or materials are discovered, nor obligate the Government to accept such work.

END OF SECTION

SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 GENERAL

1.1 DESCRIPTION

A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.

B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
   1. Adversely effect human health or welfare,
   2. Unfavorably alter ecological balances of importance to human life,
   3. Effect other species of importance to humankind, or;
   4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.

C. Definitions of Pollutants:
   1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
   2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
   3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
   4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
   5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
   6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
   7. Sanitary Wastes:
      a. Sewage: Domestic sanitary sewage and human and animal waste.
      b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

A. Establish and maintain quality control for the environmental protection of all items set forth herein.

B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

B. S. National Archives and Records Administration (NARA):

33 CFR 328	Definitions

1.4 SUBMITTALS

A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
   1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Contracting Officer’s Representative (COR) to discuss the proposed Environmental Protection Plan and to

develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:

a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
d. Description of the Contractor's environmental protection personnel training program.
e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
h. Permits, licenses, and the location of the solid waste disposal area.
i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, stream crossings, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
l. Inclusion of “best management practices” and methodologies.

B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.

B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, topsoil, and landforms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted. Provide erosion control plans, in phases where required.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.

2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
   a. Box and protect from damage existing trees and shrubs to remain on the construction site.
   b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
   c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
   a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local _____ (design year) storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
   b. Reuse or conserve the collected topsoil sediment as directed by the COR. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
   c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown. on the Environmental Protection Plan. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
6. Manage borrow areas on and off Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
7. Manage and control spoil areas on and off Government property to limit spoil to areas shown on the Environmental Protection Plan and prevent erosion of soil or sediment from entering nearby water courses or lakes.
8. Protect adjacent areas from despoilment by temporary excavations and embankments.
9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
11. Handle discarded materials other than those included in the solid waste category as directed by the COR.

C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
   1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.

2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
3. Monitor water areas affected by construction.

D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.

E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of insert Name of State and title of State Air Pollution Statue, Rule, or Regulation and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.

1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 ___a.m. and 6:00____p.m unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
   a. Maintain maximum permissible construction equipment noise levels at 15 meter (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95

GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	__
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

b. Use shields or other physical barriers to restrict noise transmission.
c. Provide soundproof housings or enclosures for noise-producing machinery.
d. Use efficient silencers on equipment air intakes.
e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
f. Line hoppers and storage bins with sound deadening material.
g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.

3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 ____ dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.

G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

END OF SECTION

SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.

B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.

C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:

D. Waste Management Plan development and implementation.

E. Techniques to minimize waste generation.

F. Sorting and separating of waste materials.

G. Salvage of existing materials and items for reuse or resale.

H. Recycling of materials that cannot be reused or sold.

I. At a minimum the following waste categories shall be diverted from landfills:
   1. Soil.
   2. Inerts (eg, concrete, masonry and asphalt).
   3. Clean dimensional wood and palette wood.
   4. Green waste (biodegradable landscaping materials).
   5. Engineered wood products (plywood, particle board and I-joists, etc).
   6. Metal products (eg, steel, wire, beverage containers, copper, etc).
   7. Sheathings
   8. Cardboard, paper and packaging.
   9. Bitumen roofing materials.
   10. Plastics (eg, ABS, PVC).
   11. Carpet and/or pad.
   12. Gypsum board.
   13. Insulation.
   14. Paint.
   15. Fluorescent lamps.

1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION.

B. Section 01 00 00, GENERAL REQUIREMENTS.

C. Lead Paint: Section 02 83 33.13, LEAD BASED PAINT REMOVAL AND DISPOSAL.

D. Division 1 Sustainability specifications

1.3 QUALITY ASSURANCE

A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
   1. Excess or unusable construction materials.
   2. Packaging used for construction products.
   3. Poor planning and/or layout.
   4. Construction error.
   5. Over ordering.
   6. Weather damage.

7. Contamination.
8. Mishandling.
9. Breakage.

B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.

C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.

D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.

E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations.

F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.

H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.

B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.

C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.

D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.

E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).

F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.

G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.

H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
   1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
   2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.

M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.

N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.

O. Return: To give back reusable items or unused products to vendors for credit.

P. Salvage: To remove waste materials from the site for resale or re-use by a third party.

Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.

R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.

S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
   1. Procedures to be used for debris management.
   2. Techniques to be used to minimize waste generation.
   3. Analysis of the estimated job site waste to be generated:
      a. List of each material and quantity to be salvaged, reused, recycled.
      b. List of each material and quantity proposed to be taken to a landfill.
   4. Detailed description of the Means/Methods to be used for material handling.
      a. On site: Material separation, storage, protection where applicable.
      b. Off site: Transportation means and destination. Include list of materials.
         1) Description of materials to be site-separated and self-hauled to designated facilities.
         2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
            (a) The names and locations of mixed debris reuse and recycling facilities or sites.
            (b) The names and locations of trash disposal landfill facilities or sites.
            (c) Documentation that the facilities or sites are approved to receive the materials.

C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.

D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

E. Target waste diversion rate by material and an overall diversion rate.

F. Final report documenting the results of implementation of the preconstruction waste management plan.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

B. U.S. Green Building Council (USGBC): LEED Green Building Rating System for New Construction
   1. Green Building Initiative (GBI): Green Globes for New Construction 2019

1.7 RECORDS

A. Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration.

PART 2 - PRODUCTS

2.1 MATERIALS

A. List of each material and quantity to be salvaged, recycled, reused.

B. List of each material and quantity proposed to be taken to a landfill.

C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.

B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.

B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.

C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

END OF SECTION

SECTION 01 81 13
SUSTAINABLE CONSTRUCTION REQUIREMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section describes general requirements and procedures to comply with federal mandates and U.S. Department of Veterans Affairs (VA) policies for sustainable construction.

B. The Design Professional has selected materials and utilized integrated design processes that achieve the Government's objectives. Contractor is responsible to maintain and support these objectives in developing means and methods for performing work and in proposing product substitutions or changes to specified processes. Obtain approval from Contracting Officer for all changes and substitutions to materials or processes. Proposed changes must meet, or exceed, materials or processes specified.

1.2 RELATED WORK

A. Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS.

B. Section 01 74 19 CONSTRUCTION WASTE MANANGEMENT.

C. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.3 DEFINITIONS

A. Recycled Content: Recycled content of materials is defined according to Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260). Recycled content value of a material assembly is determined by weight. Recycled fraction of assembly is multiplied by cost of assembly to determine recycled content value.

1. "Post-Consumer" material is defined as waste material generated by households or by commercial, industrial, and institutional facilities in their role as end users of the product, which can no longer be used for its intended purpose.
2. "Pre-Consumer" material is defined as material diverted from waste stream during the manufacturing process. Excluded is reutilization of materials such as rework, regrind, or scrap generated in a process and capable of being reclaimed within the same process that generated it.

B. Biobased Products: Biobased products are derived from plants and other renewable agricultural, marine, and forestry materials and provide an alternative to conventional petroleum derived products. Biobased products include diverse categories such as lubricants, cleaning products, inks, fertilizers, and bioplastics.

C. Low Pollutant-Emitting Materials: Materials and products which are minimally odorous, irritating, or harmful to comfort and well-being of installers and occupants.

D. Volatile Organic Compounds (VOC): Chemicals that are emitted as gases from certain solids or liquids. VOCs include a variety of chemicals, some of which may have short- and long-term adverse health effects.

1.4 REFERENCE STANDARDS

A. Carpet and Rug Institute Green Label Plus program.

B. S. Department of Agriculture BioPreferred program (USDA BioPreferred).

C. S. Environmental Protection Agency Comprehensive Procurement Guidelines (CPG).

D. S. Environmental Protection Agency WaterSense Program (WaterSense).

E. S. Environmental Protection Agency ENERGY STAR Program (ENERGY STAR).

F. S. Department of Energy Federal Energy Management Program (FEMP).

G. Green Electronic Council EPEAT Program (EPEAT).

1.5 SUBMITTALS

A. All submittals to be provided by contractor to COR.

B. Sustainability Action Plan:
   1. Submit documentation as required by this section; provide additional copies of typical submittals required under technical sections when sustainable construction requires copies of record submittals.
   2. Within 30 days after Preconstruction Meeting provide a narrative plan for complying with requirements stipulated within this section.
   3. Sustainability Action Plan must:
      a. Make reference to sustainable construction submittals defined by this section.
      b. Address all items listed under PERFORMANCE CRITERIA.
      c. Indicate individual(s) responsible for implementing the plan.

C. Low Pollutant-Emitting Materials Tracking Spreadsheet: Within 30 days after Preconstruction Meeting provide a preliminary Low Pollutant-Emitting Materials Tracking Spreadsheet. The Low Pollutant-Emitting Materials Tracking Spreadsheet must be an electronic file and include all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13.

D. Construction Indoor Air Quality (IAQ) Management Plan:
   1. Not more than 30 days after Preconstruction Meeting provide a Construction IAQ Management Plan as an electronic file including descriptions of the following:
      a. Instruction procedures for meeting or exceeding minimum requirements of ANSI/SMACNA 008-2008, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling.
      b. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage.
      c. Schedule of submission of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials.
      d. Instruction procedures if air handlers must be used during construction, including a description of filtration media to be used at each return air grille.
      e. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media to be used at each air handling or air supply unit.
      f. Instruction procedures and schedule for implementing building flush-out.

E. Product Submittals:
   1. Recycled Content: Submit product data from manufacturer indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content (excluding MEP systems equipment and components).
   2. Biobased Content: Submit product data for products to be installed or used which are included in any of the USDA BioPreferred program's product categories. Data to include percentage of biobased content and source of biobased material.
   3. Low Pollutant-Emitting Materials: Submit product data confirming compliance with relevant requirements for all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13.
   4. For applicable products and equipment, submit product documentation confirming ENERGY STAR label, FEMP certification, WaterSense, and/or EPEAT certification.

F. Sustainable Construction Progress Reports: Concurrent with each Application for Payment, submit a Sustainable Construction Progress Report to confirm adherence with Sustainability Action Plan.
   1. Include narratives of revised strategies for bringing work progress into compliance with plan and product submittal data.
   2. Include updated and current Low Pollutant-Emitting Materials Tracking Spreadsheet.

3. Include construction waste tracking, in tons or cubic yards, including waste description, whether diverted or landfilled, hauler, and percent diverted for comingled quantities; and excluding land-clearing debris and soil. Provide haul receipts and documentation of diverted percentages for comingled wastes.

G. Closeout Submittals: Within 14 days after Substantial Completion provide the following:
1. Final version of Low Pollutant-Emitting Materials Tracking Spreadsheet.
2. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for filtration media installed at return air grilles during construction if permanently installed air handling units are used during construction.
3. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for final filtration media in air handling units.
4. Minimum 18 construction photographs including six photographs taken on three different occasions during construction of ANSI/SMACNA 008-2008, Chapter 3 approaches employed, along with a brief description of each approach, documenting implementation of IAQ management measures, such as protection of ducts and on-site stored or installed absorptive materials.
5. Flush-out Documentation:
   a. Product data for filtration media used during flush-out.
   b. Product data for filtration media installed immediately prior to occupancy.
   c. Signed statement describing building air flush-out procedures including dates when flush-out was begun and completed and statement that filtration media was replaced after flush-out.

1.6 QUALITY ASSURANCE

A. Preconstruction Meeting: After award of Contract and prior to commencement of Work, schedule and conduct meeting with COR and Architect to discuss the Project Sustainable Action Plan content as it applies to submittals, project delivery, required Construction Indoor Air Quality (IAQ) Management Plan, and other Sustainable Construction Requirements. The purpose of this meeting is to develop a mutual understanding of the Sustainable Construction Requirements and coordination of contractor's management of these requirements with the Contracting Officer and the Construction Quality Manager.

B. Construction Job Conferences: Status of compliance with Sustainable Construction Requirements of these specifications will be an agenda item at regular job meetings conducted during the course of work at the site.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. Green Seal Standard GS-11, Paints, 1st Edition, May 20, 1993.

C. Green Seal Standard GC-03, Anti-Corrosive Paints, 2nd Edition, January 7, 1997.

D. Green Seal Standard GC-36, Commercial Adhesives, October 19, 2000.

E. South Coast Air Quality Management District (SCAQMD) Rule 1113, Architectural Coatings, rules in effect on January 1, 2004.

F. South Coast Air Quality Management District (SCAQMD) Rule 1168, July 1, 2005 and rule amendment date of January 7, 2005.

G. Sheet Metal and Air Conditioning National Contractors' Association (SMACNA) IAQ Guidelines for Occupied Buildings under Construction, 2nd Edition (ANSI/SMACNA 008-2008), Chapter 3.

H. California Department of Public Health Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers, Version 1.1, Emission Testing method for California Specification 01350 (CDPH Standard Method V1.1-2010).

I. Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260).

J. ASHRAE Standard 52.2-2007.

PART 2 – PRODUCTS

2.1 PERFORMANCE CRITERIA

A. Construction waste diversion from landfill disposal must comprise at least 50 percent of total construction waste, excluding land clearing debris and soil. Alternative daily cover (ADC) does not qualify as material diverted from disposal.

B. Low Pollutant-Emitting Materials:

1. Adhesives, sealants and sealant primers applied on site within the weatherproofing membrane must comply with VOC limits of SCAQMD Rule 1168:

a. Flooring Adhesives and Sealants:

1) Indoor carpet adhesives: 50 g/L.
2) Wood Flooring Adhesive: 100 g/L.
3) Rubber Floor Adhesives: 60 g/L.
4) Subfloor Adhesives: 50 g/L.
5) Ceramic Tile Adhesives and Grout: 65 g/L.
6) Cove Base Adhesives: 50 g/L.
7) Multipurpose Construction Adhesives: 70 g/L.
8) Porous Material (Except Wood) Substrate: 50 g/L.
9) Wood Substrate: 30 g/L.
10) Architectural Non-Porous Sealant Primer: 250 g/L.
11) Architectural Porous Sealant Primer: 775 g/L.
12) Other Sealant Primer: 750 g/L.
13) Structural Wood Member Adhesive: 140 g/L.
14) Sheet-Applied Rubber Lining Operations: 850 g/L.
15) Top and Trim Adhesive: 250 g/L.
16) Architectural Sealant: 250 g/L.
17) Other Sealant: 420 g/L.

b. Non-Flooring Adhesives and Sealants:

1) Drywall and Panel Adhesives: 50 g/L.
2) Multipurpose Construction Adhesives: 70 g/L.
3) Structural Glazing Adhesives: 100 g/L.
4) Metal-to-Metal Substrate Adhesives: 30 g/L.
5) Plastic Foam Substrate Adhesive: 50 g/L.
6) Porous Material (Except Wood) Substrate Adhesive: 50 g/L.
7) Wood Substrate Adhesive: 30 g/L.
8) Fiberglass Substrate Adhesive: 80 g/L.
9) Architectural Non-Porous Sealant Primer: 250 g/L.
10) Architectural Porous Sealant Primer: 775 g/L.
11) Other Sealant Primer: 750 g/L.
12) PVC Welding Adhesives: 510 g/L.
13) CPVC Welding Adhesives: 490 g/L.
14) ABS Welding Adhesives: 325 g/L.
15) Plastic Cement Welding Adhesives: 250 g/L.
16) Adhesive Primer for Plastic: 550 g/L.
17) Contact Adhesive: 80 g/L.
18) Special Purpose Contact Adhesive: 250 g/L.
19) Structural Wood Member Adhesive: 140 g/L.
20) Sheet Applied Rubber Lining Operations: 850 g/L.
21) Top and Trim Adhesive: 250 g/L.

22) Architectural Sealants: 250 g/L.
23) Other Sealants: 420 g/L.

2. Aerosol adhesives applied on site within the weatherproofing membrane must comply with the following Green Seal GS-36.
   a. Aerosol Adhesive, General-Purpose Mist Spray: 65 percent VOCs by weight.
   b. Aerosol Adhesive, General-Purpose Web Spray: 55 percent VOCs by weight.
   c. Special-Purpose Aerosol Adhesive (All Types): 70 percent VOCs by weight.
3. Paints and coatings applied on site within the weatherproofing membrane must comply with the following criteria:
   a. VOC content limits for paints and coatings established in Green Seal Standard GS-11.
   b. VOC content limit for anti-corrosive and anti-rust paints applied to interior ferrous metal substrates of 250 g/L established in Green Seal GC-03.
   c. Clear wood finishes, floor coatings, stains, primers, sealers, and shellacs applied to interior elements must not exceed VOC content limits established in SCAQMD Rule 1113.
   d. Comply with the following VOC content limits:
      1) Anti-Corrosive/Antirust Paints: 250 g/L.
      2) Clear Wood Finish, Lacquer: 550 g/L.
      3) Clear Wood Finish, Sanding Sealer: 350 g/L.
      4) Clear Wood Finish, Varnish: 350 g/L.
      5) Floor Coating: 100 g/L.
      6) Interior Flat Paint, Coating or Primer: 50 g/L.
      7) Interior Non-Flat Paint, Coating or Primer: 150 g/L.
      8) Sealers and Undercoaters: 200 g/L.
      9) Shellac, Clear: 730 g/L.
      10) Shellac, Pigmented: 550 g/L.
      11) Stain: 250 g/L.
      12) Clear Brushing Lacquer: 680 g/L.
      13) Concrete Curing Compounds: 350 g/L.
      14) Japans/Faux Finishing Coatings: 350 g/L.
      15) Magnesite Cement Coatings: 450 g/L.
      16) Pigmented Lacquer: 550 g/L.
      17) Waterproofing Sealers: 250 g/L.
      18) Wood Preservatives: 350 g/L.
      19) Low-Solids Coatings: 120 g/L.
4. Carpet installed in building interior must comply with one of the following:
   a. Meet testing and product requirements of the Carpet and Rug Institute Green Label Plus program.
   b. Maximum VOC concentrations specified in CDPH Standard Method V1.1-2010, using office scenario at the 14 day time point.
5. Each non-carpet flooring element installed in building interior which is not inherently non-emitting (stone, ceramic, powder-coated metals, plated or anodized metal, glass, concrete, clay brick, and unfinished or untreated solid wood flooring) must comply with one of the following:
   a. Meet requirements of the FloorScore standard as shown with testing by an independent third-party.
   b. Maximum VOC concentrations specified in CDPH Standard Method V1.1-2010, using office scenario at 14 day time point.
6. Composite wood and agrifiber products used within the weatherproofing membrane must contain no added urea-formaldehyde resins.
7. Laminating adhesives used to fabricate on-site and shop-applied composite wood and agrifiber assemblies must not contain added urea-formaldehyde.

C. Recycled Content:
   1. Any products being installed or used that are listed on EPA Comprehensive Procurement Guidelines designated product list must meet or exceed the EPA's recycled content recommendations. The EPA Comprehensive Procurement Guidelines categories include:
      a. Building insulation.
      b. Cement and concrete.
      c. Consolidated and reprocessed latex paint.
      d. Floor tiles.
      e. Flowable fill.
      f. Laminated paperboard.
      g. Modular threshold ramps.
      h. Nonpressure pipe.
      i. Patio blocks.
      j. Railroad grade crossing surfaces.
      k. Roofing materials.
      l. Shower and restroom dividers/partitions.
      m. Structural fiberboard.
      n. Nylon carpet and nylon carpet backing.
      o. Compost and fertilizer made from recovered organic materials.
      p. Hydraulic mulch.
      q. Lawn and garden edging.
      r. Plastic lumber landscaping timbers and posts.
      s. Park benches and picnic tables.
      t. Plastic fencing.
      u. Playground equipment.
      v. Playground surfaces.
      w. Bike racks.

D. Biobased Content:
   1. Materials and equipment being installed or used that are listed on the USDA BioPreferred program product category list must meet or exceed USDA's minimum biobased content threshold. Refer to individual specification sections for detailed requirements applicable to that section.
      a. USDA BioPreferred program categories include:
         1) Adhesive and Mastic Removers.
         2) Carpets.
         3) Cleaners.
         4) Composite Panels.
         5) Corrosion Preventatives.
         6) Erosion Control Materials.
         7) Dust Suppressants.
         8) Fertilizers.
         9) Floor Cleaners and Protectors.
         10) Floor Coverings (Non-Carpet).
         11) Glass Cleaners.
         12) Hydraulic Fluids.
         13) Industrial Cleaners.
         14) Interior Paints and Coatings.
         15) Mulch and Compost Materials.
         16) Multipurpose Cleaners.
         17) Multipurpose Lubricants.
         18) Packaging Films.
         19) Paint Removers.

20) Plastic Insulating Foam.
21) Pneumatic Equipment Lubricants.
22) Roof Coatings.
23) Wastewater Systems Coatings.
24) Water Tank Coatings.
25) Wood and Concrete Sealers.
26) Wood and Concrete Stains.

E. Materials, products, and equipment being installed which fall into any of the following product categories must be Energy Star-labeled.
1. Applicable Energy Star product categories as of 09/14/2017 include:
a. Heating and Cooling Equipment:
1) Light Commercial Heating and Cooling Equipment.
b. Other:
1) Light Bulbs.
2) Light Fixtures.
3) Roof Products.

F. Materials, products, and equipment being installed which fall into any of the following categories must be FEMP-designated. FEMP-designated product categories as of 09/14/2017 include:
1. Electric Chillers, Air-Cooled (Commercial).
2. Electric Chillers, Water-Cooled (Commercial).
3. Exterior Lighting.
4. Fluorescent Ballasts.
5. Fluorescent Lamps, General Service.
6. Industrial Lighting (High/Low Bay).
7. Light Emitting Diode (LED) Luminaires.

G. Electronic products and equipment being installed which fall into any of the following categories shall be EPEAT registered. Electronic products and equipment covered by EPEAT program as of 09/14/2017 include:
1. Computers.
2. Displays.
3. Imaging Equipment.
4. Televisions.

PART 3 - EXECUTION

3.1 FIELD QUALITY CONTROL

A. Construction Indoor Air Quality Management:
1. During construction, meet or exceed recommended control measures of ANSI/SMACNA 008-2008, Chapter 3.
2. Protect stored on-site and installed absorptive materials from moisture damage.
3. If permanently installed air handlers are used during construction, filtration media with a minimum efficiency reporting value (MERV) of 8 must be used at each return air grille, as determined by ASHRAE Standard 52.2-1999 (with errata but without addenda). Replace all filtration media immediately prior to occupancy.
4. Perform building flush-out as follows:
a. After construction ends, prior to occupancy and with interior finishes installed, perform a building flush-out by supplying a total volume of 14000 cu. ft. of outdoor air per sq. ft. of floor area while maintaining an internal temperature of at least 60 degrees Fahrenheit and a relative humidity no higher than 60 percent. OR
b. If occupancy is desired prior to flush-out completion, the space may be occupied following delivery of a minimum of 3500 cu. ft. of outdoor air per sq. ft. of floor area to the space. Once a space is occupied, it must be ventilated at a minimum rate of 0.30 cfm per sq. ft. of outside air or design minimum outside air rate determined until a

total of 14000 cu. ft./sq. ft. of outside air has been delivered to the space. During each day of flush-out period, ventilation must begin a minimum of three hours prior to occupancy and continue during occupancy.

5. Provide construction dust control to comply with SCAQMD Rule 403.

END OF SECTION

SECTION 03 30 53

(Short Form) CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Suspended slab infill on metal deck.
   2. Preparation of existing surfaces to receive concrete.

1.2 RELATED WORK

A. Section 01 45 29, TESTING LABORATORY SERVICES: Materials Testing and Inspection During Construction.

B. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this Section.

B. American Concrete Institute (ACI):

117-10(R2015)	Specification for Tolerances for Concrete Construction and Materials and Commentary
211.1-91(R2009)	Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
301/301M-16	Specifications for Structural Concrete
318/318M-19	Building Code Requirements for Structural Concrete and Commentary
SP-66-04-	ACI Detailing Manual

C. ASTM International(ASTM):

A1064/A1064M-18a	Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
C33/C33M-18	Standard Specification for Concrete Aggregates
C39/C39M-20	Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
C94/C94M-20	Standard Specification for Ready-Mixed Concrete
C143/C143M-20	Standard Test Method for Slump of Hydraulic Cement Concrete
C150/C150M-20	Standard Specification for Portland Cement
C171-16	Standard Specification for Sheet Materials for Curing Concrete
C192/C192M-19	Standard practice for Making and Curing Concrete Test Specimens in the Laboratory
C219-20a	Standard Terminology Relating to Hydraulic and Other Inorganic Cements

C260/C260M-10a(2016) ..... Standard Specification for Air-Entraining Admixtures for Concrete
C494/C494M-19 ..... Standard Specification for Chemical Admixtures for Concrete
C618-19 ..... Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
C881/C881M-20 ..... Standard Specification for Epoxy-Resin-Base Bonding Systems for Concrete
C989/C989M-18a ..... Standard Specification for Slag Cement for Use in Concrete and Mortars
C1240-20 ..... Standard Specification for Silica Fume Used in Cementitious Mixtures
E1155-20 ..... Determining FF Floor Flatness and FL Floor Levelness Numbers

D. International Concrete Repair Institute:
310.2R-2013 - ..... Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair.

1.4 SUBMITTALS

A. Submittal Procedures: Refer to Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. All items indicated below are required submittals requiring Contracting Officer's Representative (COR) review and approval.

B. Submittal Drawings:
1. Submit large scale drawings of reinforcing steel, including all reinforcing bend diagrams and reinforcing details, to the COR for review and approval.

C. Manufacturer's Literature and Data:
1. Concrete Mix Design.
2. Air-entraining admixture, chemical admixtures, and curing compounds.
3. Indicate manufacturer's recommendation for each application.

D. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

E. Certificates: Certify products comply with specifications.
1. Each ready mix concrete batch delivered to site.

1.5 DELIVERY

A. Deliver each ready-mixed concrete batch with mix certification in duplicate according to ASTM International(ASTM) C94/C94M.

1.6 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Portland Cement: ASTM C150/C150M, Type I or II.

B. Pozzolans:
1. Fly Ash: ASTM International(ASTM) C618, Class C or F including supplementary optional physical requirements. Pozzolans shall not exceed 25 percent of total cementitious materials by weight.

2. Slag: ASTM International(ASTM) C989/C989M; Grade 120.
3. Silica Fume: ASTM International(ASTM) C1240.

C. Coarse Aggregate: ASTM International(ASTM) C33/C33M.
1. Size 67.

D. Fine Aggregate: ASTM International(ASTM) C33/C33M.

E. Mixing Water: Fresh, clean, and potable.

F. Air-Entraining Admixture: ASTM International(ASTM) C260/C260M.

G. Chemical Admixtures: ASTM International(ASTM) C494/C494M.

H. Welded Wire Fabric: ASTM International(ASTM) A1064/A1064M, deformed; Grade 65; sized as indicated.

I. Sheet Materials for Curing Concrete: ASTM International(ASTM) C171.

J. Liquid Densifier/Sealer: 100 percent active colorless aqueous siliconate solution.

K. Grout, Non-Shrinking: Premixed ferrous or non-ferrous. Grout to show no settlement or vertical drying shrinkage at 3 days. Compressive strength for grout, at least 18 MPa (2500 psi) at 3 days and 35 MPa (5000 psi) at 28 days.

2.2 ACCESSORIES

A. Bonding Agent: ASTM International (ASTM) C 1059/C 1059M, Type II.

B. Structural Adhesive: ASTM International (ASTM) C881, 2-component material suitable for use on dry or damp surfaces. Provide material Type, Grade, and Class to suit Project requirements.

2.3 CONCRETE MIXES

A. Design concrete mixes according to ASTM International (ASTM) C94/C94M, Option C.

B. Compressive strength at 28 days: minimum 25 MPa (3,000 psi).

C. Submit mix design and results of compression tests to the Contracting Officer for his evaluation. Identify all materials, including admixtures, making-up the concrete.

D. Maximum Slump for Vibrated Concrete: 100 mm (4 inches) tested according to ASTM International (ASTM) C143.

E. Cement and Water Factor (See Table I):

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE				
Concrete: Strength	Non-Air-Entrained		Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio	Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio
35 (5000)1,3	375 (630)	0.45	385 (650)	0.40
30 (4000)1,3	325 (550)	0.55	340 (570)	0.50
25 (3000)1,3	280 (470)	0.65	290 (490)	0.55
25 (3000)1,2	300 (500)	See 4 Below	310 (520)	See 4 Below
Notes: 1. If trial mixes are used, achieve a compressive strength 8.3 MPa (1 200 psi) in excess of f'c. For concrete strengths greater than 35 MPa (5,000 psi), achieve a compressive strength 9.7 MPa (1,400 psi) in excess of f'c. is 0.44. 3. Laboratory Determined according to ACI 211.1 for normal weight concrete.				

F. Air-entrainment as specified, and conform with the following for air content table:

TABLE II - TOTAL AIR CONTENT FOR VARIOUS SIZES OF COARSE AGGREGATES	
Nominal Maximum Size of Coarse Aggregate	Total Air Content, percent
10 mm (3/8 inches)	6 Moderate exposure; 7.5 severe exposure
13 mm (1/2 inches)	5.5 Moderate exposure; 7 severe exposure
19 mm (3/4 inches)	5 Moderate exposure; 6 severe exposure
25 mm (1 inches)	4.5 Moderate exposure; 6 severe exposure
40 mm (1 1/2 inches)	4.5 Moderate exposure; 5.5 severe exposure

2.4 BATCHING AND MIXING

A. Store, batch, and mix materials according to ASTM C94/C94M.
   1. Job-Mixed: Batch mix concrete in stationary mixers as specified in ASTM International(ASTM) C94/C94M.
   2. Ready-Mixed Concrete: Comply with ASTM International(ASTM) C94/C94M, except use of non-agitating equipment for transporting concrete to Site is not acceptable.

3. When aggregate producer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

PART 3 - EXECUTION

3.1 REINFORCEMENT

A. Install concrete reinforcement according to ACI 318 and ACI SP-66.

B. Support and securely tie reinforcing steel to prevent displacement during placing of concrete.

3.2 PLACING CONCRETE

A. Remove water from excavations before concrete is placed. Remove hardened concrete, debris and other foreign materials from interior of forms, and from inside of mixing and conveying equipment. Obtain approval from Contracting Officer's Representative before placing concrete.

B. Install screeds at required elevations for concrete slabs.

C. Roughen and clean free from laitance, foreign matter, and loose particles before placing new concrete on existing concrete.
   1. Blow-out areas with compressed air and immediately coat contact areas with adhesive in compliance with manufacturer's instructions.

D. Place structural concrete according to ACI 301 and ACI 318.

E. Convey concrete from mixer to final place of deposit by method that will prevent segregation or loss of ingredients. Do not deposit, in Work, concrete that has attained its initial set or has contained its water or cement more than 1 1/2 hours. Do not allow concrete to drop freely more than 1500 mm (5 feet) in unexposed work nor more than 900 mm (3 feet) in exposed work.

F. Place and consolidate concrete in horizontal layers not exceeding 300 mm (12 inches) in thickness. Consolidate concrete by spading, rodding, and mechanical vibrator. Do not secure vibrator to forms or reinforcement. Continuously vibrate during placement of concrete.

G. Hot Weather Concrete Placement: As recommended by ACI 305.1 to prevent adversely affecting properties and serviceability of hardened concrete.

H. Cold Weather Concrete Placement: As recommended by ACI 306.1, to prevent freezing of thin sections less than 300 mm (12 inches) and to permit concrete to gain strength properly.
   1. Do not use calcium chloride without written approval from Contracting Officer's Representative.

3.3 TOLERANCES

A. Slab on Grade Finish Tolerance: Comply with ACI 117, FF-number and FL-number method.
   1. Paragraph 4.8.3, Class A 3 mm (1/8 inches) for offset in form-work.
   2. Table R4.8.4, "Flat" 6 mm (1/4 inch) in 3 m (10 feet) for slabs.

3.4 PROTECTION AND CURING

A. Protect exposed surfaces of concrete from premature drying, wash by rain or running water, wind, mechanical damage, and excessive hot or cold temperatures.

B. Curing Methods: Cure concrete with curing compound using wet method with sheets.

C. Formed Concrete Curing: Wet the tops and exposed portions of formed concrete and keep moist until forms are removed.
   1. If forms are removed before 14 days after concrete is cast, install sheet curing materials as specified above.

D. Concrete Flatwork Curing:
   1. Install sheet materials according to the manufacturer's instructions.
      a. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.5 FINISHES

A. Slab Finishes:
   1. Allow bleed water to evaporate before surface is finished. Do not sprinkle dry cement on surface to absorb water.

   2. Float Finish: Platforms.
      a. Screen and float to smooth dense finish.
      b. After first floating, while surface is still soft, check surfaces for alignment using straightedge or template. Correct high spots by cutting down with trowel or similar tool. Correct low spots by filling in with material same composition as floor finish. Remove any surface projections on floated finish by rubbing or dry grinding. Refloat slab to uniform sandy texture.

   3. Finished Slab Flatness (FF) and Levelness (FL):
      a. Slab on Grade: Specified overall value FF 25/FL 20. Minimum local value FF 17/FL 15.
      b. Test flatness and levelness according to ASTM E1155.

3.6 SURFACE TREATMENTS

A. Mix and apply the following surface treatments according to manufacturer's instructions.
   1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Liquid Densifier/Sealer: Use for exposed concrete.

- - E N D - -

SECTION 05 12 00

STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
1. Structural steel shapes, plates, and bars.
2. Bolts, nuts, and washers.

1.2 RELATED REQUIREMENTS

A. Materials Testing And Inspection During Construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Steel Decking: Section 05 31 00, STEEL DECKING.

C. Steel Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Institute of Steel Construction (AISC):
1. AISC Manual - Steel Construction Manual, 14th Ed.
2. 303-10 - Code of Structural Steel Buildings and Bridges.
3. 360-10: Specification for Structural Steel Buildings.

C. The American Society of Mechanical Engineers (ASME):
1. B18.22.1-09 - Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers.

D. American Welding Society (AWS):
1. D1.1/D1.1M-15 - Structural Welding Code - Steel.

E. ASTM International (ASTM):
1. A36/A36M-14 - Carbon Structural Steel.
2. A992/A992M-15 - Structural Shapes.
3. F3125/F3125M-15 - Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi (830 MPa) and 150 ksi (1040 MPa) Minimum Tensile Strength, Inch and Metric Dimensions

F. Occupational Safety and Health Administration (OSHA):
1. 29 CFR 1926.752(e) - Guidelines For Establishing The Components Of A Site-Specific Erection Plan.
2. 29 CFR 1926-2001 - Safety Standards for Steel Erection.

G. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
   1. Specification for Structural Joints Using ASTM F3125 Bolts.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:
   1. Show size, configuration, and fabrication and installation details.

C. Sustainable Construction Submittals:
   1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

D. Test Reports: Certify products comply with specifications.
   1. Welders' qualifying tests.

E. Certificates: Certify each product complies with specifications.
   1. Structural steel.
   2. Steel connections.
   3. Welding materials.
   4. Shop coat primer paint.

F. Qualifications: Substantiate qualifications comply with specifications.
   1. Fabricator.
   2. Installer.
   3. Welders and welding procedures.

G. Record Surveys: Signed and sealed by responsible surveyor or engineer.

1.5 QUALITY ASSURANCE

A. Fabricator Qualifications: AISC Quality Certification participant designated as AISC Certified Plant, Category STD.
   1. Regularly fabricates specified products.
   2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.

B. Installer Qualifications: AISC Quality Certification Program participant designated as AISC-Certified Erector, Category ACSE.
   1. Regularly installs specified products.
   2. Installed specified products with satisfactory service on five similar installations for minimum five years.

C. Before commencement of Work, ensure steel erector provides written notification required by OSHA 29 CFR 1926.752(e). Submit a copy of the notification to Contracting Officer's Representative.

D. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

1.6 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. W-Shapes:
1. ASTM A992/A992M.

B. Channel and Angles:
1. ASTM A36/A36M.

C. Plates and Bars:
1. ASTM A36/A36M.

D. Bolts, Nuts and Washers:
1. High-strength bolts, including nuts and washers: ASTM F3125.
2. Plain washers, other than those in contact with high-strength bolt heads and nuts: ASME B18.22.1.

E. Welding Materials: AWS D1.1, type to suit application.

2.2 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Sustainable Construction Requirements:
1. Steel Recycled Content: 30 percent total recycled content, minimum.
2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
a. Paints and coatings.

2.3 FABRICATION

A. Fabricate structural steel according to Chapter M, AISC 360.

B. Shop and Field Connections:
1. Weld connections according to AWS D1.1/D1.1M. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
2. High-Strength Bolts: High-strength bolts tightened to a bolt tension minimum 70 percent of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

2.4 FINISHES

A. Shop Priming:
   1. Prime paint structural steel according to AISC 303, Section 6.

B. Shop Finish Painting: Apply primer and finish paint as specified in Section 09 91 00, PAINTING.

C. Do not paint:
   1. Surfaces within 50 mm (2 inches) of field welded joints.
   2. Surfaces indicated to be encased in concrete.

2.5 ACCESSORIES

A. General: Shop paint steel according to AISC 303, Section 6.

B. Finish Paint System: Primer and finish as specified in Section 09 91 00, PAINTING.

PART 3 - EXECUTION

3.1 ERECTION

A. Erect structural steel according to AISC 303 and AISC 360.

B. Set structural steel accurately at locations and elevations indicated on drawings.

C. Maintain erection tolerances of structural steel within AISC 303 requirements.
   1. Pour Stop Elevation Tolerance: 6 mm (1/4 inch), maximum, before concrete placement.

D. Weld and bolt connections as specified for shop connections.

3.2 FIELD PAINTING

A. After welding, clean and prime weld areas to match adjacent finish.

B. Touch-up primer damaged by construction operations.

C. Finish Painting: As specified in Section 09 91 00, PAINTING.

3.3 FIELD QUALITY CONTROL

A. Record Survey:
   1. Engage registered land surveyor or registered civil engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS to perform survey.
   2. Measure and record structural steel framing plumbness, level, and alignment after completing bolting and welding and before installation of work supported by structural steel.
   3. Identify deviations from allowable tolerances specified in AISC Manual.

- - E N D - -

SECTION 05 31 00
STEEL DECKING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
1. Single pan fluted metal roof deck as roof substrate.

1.2 RELATED work

A. Section 01 81 13. SUSTAINABLE CONSTRUCTION REQUIREMENTS.

B. Section 05 21 00, STRUCTURAL STEEL FRAMING: Structural Steel Shapes.

C. Section 09 06 00, SCHEDULE FOR FINISHES: Color.

D. Section 09 91 00, PAINTING: Finish Painting.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. AISI - American Iron and Steel Institute.
S100-16.....Specification for the Design of Cold-formed Steel Structural Members.

C. American Welding Society (AWS):
D1.1/D1.1M-20.....Structural Welding Code - Steel.
1.3/D1.3M-18 ..... Structural Welding Code - Sheet Steel.

D. ASTM International (ASTM):
A36/A36M-19 .....Standard Specification for Carbon Structural Steel.
A653/A653M-20 .....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
A1008/A1008M-20 .....Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.
E119-20.....Standard Test Methods for Fire Tests of Building Construction and Materials.

E. FM Global (FM):
1-28-15.....Wind Design.

Factory Mutual Research Approval Guide.

F. Master Painters Institute (MPI):
No. 18.....Primer, Zinc Rich, Organic.

G. Military Specifications (Mil. Spec.):
MIL-P-21035B ..... Paint, High Zinc Dust Content, Galvanizing Repair.

H. Steel Deck Institute (SDI):
No. 31-07 .....Design Manual for Composite Deck, Form Decks, and Roof Decks.

I. UL LLC (UL):
Listed Online Certifications Directory.
580 .....Tests for Uplift Resistance of Roof Assemblies.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. All items indicated below are required submittals requiring Contracting Officer's Representative (COR) review and approval.

B. Submittal Drawings:
1. Show layout, connections to supporting members, anchorage, sump pans, accessories, deck openings and reinforcements.
2. Show similar information necessary for completing installation as shown and specified, including supplementary framing, ridge and valley plates, cant strips, cut openings, special jointing or other accessories.
3. Show welding, side lap, closure, deck reinforcing and closure reinforcing details.
4. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.

C. Manufacturer's Literature and Data:
1. Description of each product.
2. Show steel decking section properties and structural characteristics.

D. Sustainable Construction Submittals:
1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

E. Certificates: Certify each product complies with specifications.
1. Fire Resistance Product Listing: For each metal deck type and thickness supporting concrete slab or fill.

2. Show steel decking is UL Listed for specified application.

F. Qualifications: Substantiate qualifications comply with specifications.
1. Welders and welding procedures.

G. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

1.5 QUALITY ASSURANCE

A. FM Listing: Provide metal roof deck units which have been evaluated by Factory Mutual Global and are listed in “Factory Mutual Research Approval Guide” for “Class 1” fire rated construction.

B. Welders and Welding Procedures Qualifications: AWS D1.3/D1.3M.

1.6 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Design steel decking and accessories according to AISI S100.

1. Wind Uplift Resistance and Corner Conditions:
   a. Eave Overhang: 3.8 kPa (80 per square foot), minimum.
   b. Other Roof Areas: 2.8 kPa (60 per square foot), minimum.

2. Design side and end closures and attachment to supporting steel to safely support wet weight of concrete and construction loads.
3. Cantilever Closure Deflection: 3 mm (1/8 inch), maximum.

2.2 MATERIALS

A. Galvanized Steel Sheet: ASTM A653/A653M; G60G90 coating.

B. Painted Steel Sheet: ASTM A1008/A1008M, Grade C or D, shop primed.

C. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.

D. Steel Shapes: ASTM A36/A36M.

2.3 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Sustainable Construction Requirements:

1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 METAL ROOF DECK

A. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces as permanent support for superimposed loads.

1. Deck Style:
   a. Wide Rib (Type B) deck.
2. Depth and Thickness: As indicated on drawings.

3. Material: Galvanized sheet steel.

B. Do not use steel deck for hanging supports of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.

2.5 FABRICATION

A. Fabricate steel decking in sufficient lengths to extend over 3 or more supports.
   1. Cut metal deck units to proper length in shop.

B. Fabricate accessories required to complete installation of steel decking.
   1. Exposed to View: Fabricate from sheet steel matching metal decking.
   2. Concealed from View: Fabricate from galvanized sheet steel.

C. Sheet Metal Accessories:
   1. Metal Cover Plates: For end-abutting decking, to close gaps at changes in deck direction, columns, walls and openings.
      a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
   2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges.
      a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
   3. Metal Closure Strips: For openings between decking and other construction. Form to configurations required to provide tight-fitting closures at open ends of flutes and sides of decking.
      a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
   4. Ridge and Valley Plates: Minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 1/24 (1/2 inch per foot).
      a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
   5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the drawings. Fabricate cant strips with minimum 125 mm (5 inch) face width.
      a. Sheet Steel: Minimum 0.8 mm (0.03 inch) thick.
   6. Seat Angles for Deck: Provide where beam does not frame into column.
   7. Sump Pans for Roof Drains: Fabricated from single piece galvanized sheet steel with level bottoms and sloping sides to direct water flow to drain. Provide sump pans of adequate size to receive roof drains and with bearing flanges minimum 75 mm (3 inches) wide. Recess pans minimum 38 mm (1-1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Drain holes will be field cut.
      a. Sheet Steel: Minimum 1.7 mm (0.06 inch) thick.

2.6 FINISHES

A. Shop prime painted sheet steel with two coats of primer.

2.7 ACCESSORIES

A. Primer: Manufacturer's standard primer compatible with finish painting specified in Section 09 91 00, PAINTING.

B. Welding Materials: AWS D1.1, type to suit application.

C. Galvanizing Repair Paint: MPI No. 18.

D. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Remove contaminates from structural steel surfaces where steel decking will be welded.

D. Verify structural steel framing installation is completed, plumbed, and aligned with temporary bracing installed where required.

E. Coordinate with structural steel erector to prevent overloading of structural members when placing steel decking for installation.

3.2 ERECTION

A. Do not use deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace deck units that become damaged after erection and before casting concrete at no cost additional to the Government.

B. Place steel decking at right angles to supporting members with ends located over supports.

C. Lap end joints 50 mm (2 inches), minimum.

D. Roof Deck Fastening:
   1. Fasten split or partial decking panels to structure in every valley.
   2. Fasten decking to each supporting member.
      a. Fasteners: Self-tapping No. 8 or larger machine screws as indicated on drawings.
      b. Fastener Spacing: Maximum 300 mm (12 inches) on center at every support. Use closer spacing where required for lateral force resistance by diaphragm action as indicated on drawings.
      c. Submit test data verifying design strength.
   3. Mechanically fasten decking side laps with self-tapping No. 8 or larger machine screws.
      a. Fastener Locations: Mid-span and maximum 900 mm (3 feet) on center.

E. Cutting and Fitting:
   1. Field cut steel decking to accommodate columns and other penetrating items.
   2. Cut openings located and dimensioned on Structural Drawings.
   3. Coordinate openings for other penetrations shown on approved submittal drawings but not shown on Structural Drawings.
      a. Cut and reinforce required opening.
   4. Make cuts neat and trim using metal saw, drill or punch-out device. Cutting with torches is prohibited.
   5. Do not make cuts in the metal deck that are not shown on the approved metal decking submittal drawings.
      a. When additional openings are required, submit scaled drawing, locating required opening and other openings and supports in immediate area.
      b. Do not cut the opening until drawing is approved by Contracting Officer's Representative.
      c. Provide additional reinforcing and framing required for opening.
      d. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected steel decking.
   6. Opening Reinforcement: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work.

F. Touch up damaged factory finishes.
   1. Apply galvanizing repair paint to damaged galvanized surfaces.
   2. Apply touch up paint to damaged shop painted surfaces.

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SECTION 07 71 00
ROOF SPECIALTIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies copings, gravel stops, fascias, and expansion joints.

1.2 RELATED WORK

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A. Section 07 92 00, JOINT SEALANTS: Sealant Material and Installation.

B. Section 09 06 00, SCHEDULE FOR FINISHES: Color and Texture of Finish

1.3 QUALITY CONTROL

A. Provide roof accessories that products of manufacturers regularly engaged in producing the kinds of products specified.

B. For each accessory type provide products made by the same manufacturer.

C. Assemble each accessory to the greatest extent possible before delivery to the site.

D. Provide each accessory with FM approval listing for class specified.

1.4 PERFORMANCE REQUIREMENTS

A. Provide roof accessories that withstand exposure to weather and resist thermal movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, or installation.

B. Provide roof accessories listed in FM Approvals “RoofNav” and approved for windstorm classification Class as identified by the VA for this facility. Identify materials with FM Approval markings.

C. Manufacture and install roof accessories to allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects.

1. Provide clips that resist rotation and avoid shear stress as a result of thermal movements.
2. For design purposes, base provisions for thermal movement on assumed ambient temperature (range) from minus 18 degrees C (0 degrees F), ambient to 82 degrees C (180 degrees F).

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Representative sample panel of color-anodized aluminum not less than 101 x 101 mm (4 x 4 inches), except extrusions are to be of a width not less than section to be used. Submit

sample that shows coating with integral color and texture. Include manufacturer's identifying label.

C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.

D. Manufacturer's Literature and Data: Each item specified.

E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

A240/A240M-20 ..... Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A653/A653M-20 ..... Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A666-15..... Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar

B209-14..... Aluminum and Aluminum Alloy-Sheet and Plate

B209M-14..... Aluminum and Aluminum Alloy-Sheet and Plate (Metric)

B221-14..... Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13..... Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

B32-08(2014) ..... Solder Metal

B370-12(2019) ..... Copper Sheet and Strip for Building Construction

B882-10(2018) ..... Pre-Patinated Copper for Architectural Applications

C612-14(2019) ..... Mineral Fiber Block and Board Thermal Insulation

D1187/D1187M-97(2018) ..... Asphalt-Base Emulsions for Use as Protective Coatings for Metal

D1970/D1970M-20..... Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection

D226/D226M-17..... Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing

D4869/D4969M-16a..... Asphalt-Saturated Organic Felt Underlayment Used In Steep Slope Roofing

C. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06 ..... Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):

2605-11 ..... High Performance Organic Coatings on Architectural Extrusions and Panels.

611-14 .....Anodized Architectural Aluminum

E. FM Global (FM):

RoofNav .....Approved Roofing Assemblies and Products

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221M (B221).

B. Aluminum Sheet: ASTM B209M (B209).

C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.

D. Stainless-Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304.

E. Copper Sheet: ASTM B370, cold-rolled copper sheet, H00 or H01 temper.

F. Insulation: ASTM C612, Class 1 or 2.

G. Asphalt Coating: ASTM D1187, Type I, quick setting.

2.2 UNDERLAYMENT

A. Self-Adhering Modified Bitumen Underlayment:

1. Provide self-adhering modified bitumen membrane underlayment material in compliance with ASTM D1970/D1970M, suitable for use as underlayment for metal copings and fascias.
2. Provide membrane resistant to cyclical elevated temperatures for extended period of time in high heat service conditions (stable after testing at 116 degrees C (240 degrees F)).
3. Provide membrane with integral non-tacking top surface of polyethylene film or other surface material to serve as separator between bituminous material and metal products to be applied above.
4. Provide primer.

B. Felt Underlayment: Provide No. 30 asphalt saturated organic, non-perforated felt underlayment in compliance with ASTM D226/D226M, Type II, or ASTM D4869/D4869M.

C. Slip Sheet: Provide 0.24 kg per square meter (5 pounds per 100 sf) rosin sized unsaturated building paper for slip sheet.

2.3 SOLDER

A. Copper Solder conforming to ASTM B32, lead-free solder .

2.4 COPINGS

A. Fabricate of aluminum sheet not less than 2 -mm (0.08 inch) 0.5 mm (0.018 inch) thick; stainless steel

B. Turn outer edges down each face of wall as shown on construction documents.

C. Maximum lengths of 3.05 M (10 feet).

D. Shop fabricate external and internal corners as one-piece assemblies with not less than 305 mm (12 inch) leg lengths.

E. Provide 101 mm (4 inch) wide 0.81 mm (0.032 inch) thick watertight joint covers.
F. Provide anchor gutter bar of 0.81 mm (0.032 inch) thick with anchor holes formed for underside of joint.
G. Provide concealed guttered splice plate of 0.81 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
H. Finish: Two-coat fluoropolymer or Three-coat fluoropolymer Coloras specified.

2.5 EXTRUDED ALUMINUM GRAVEL STOPS AND FASCIAS

A. Fabricate of aluminum not less than 2 mm (0.078 inch) thick.
B. Turn fascia down face of wall and up above roof as shown in construction documents.
C. Maximum lengths of 3.05 M (10-feet).
D. Shop fabricate external and internal corners as one (1)-piece assemblies with not less than 305 mm (12 inch) leg lengths.
E. Provide 101 mm (4 inch) wide 2 mm (0.078 inch) thick watertight joint covers with 152 mm (6 inch) wide 0.8 mm (0.030 inch) thick underside joint flashing.
F. Finish: Two-coat fluoropolymer or Three-coat fluoropolymer Color as specified.

2.6 EXTRUDED ALUMINUM FASCIA-CANT SYSTEM

A. The fascia-cant system consists of three (3) pieces, an extruded aluminum fascia, a galvanized steel cant, and an aluminum compression clamp.
B. Furnish in stock lengths of not more than 3.05 M (10 feet) long.
C. Form fascia from not less than 2 mm (0.070 inch) thick aluminum. Provide 101 mm (4 inch) wide 0.81 mm (0.032-inch) thick concealed sheet aluminum joint cover plates in back of fascia.
D. Form cant strip from galvanized steel not less than 0.75 mm (0.0299 inch) thick, to profile shown and design to hold lower edge of the fascia.
E. Form compression clamp of not less than 0.81 mm (0.032 inch) thick aluminum designed to hold the top edge of the fascia and the built-up flashing.
F. Internal and external corners:
   1. Factory fabricate and fully weld mitered joints.
   2. Furnish corner sections in manufacturers standard sizes with not less than 305 mm (12 inch) leg lengths.

G. Factory fabricated fascia sump assemblies.
   1. Fabricate sump assemblies with stainless steel cores and extruded aluminum cover to match fascia-cant.

2. Provide stainless steel outlet, tube sized to suit downspout and solder to core to make watertight.
3. Furnish sump assembly in 508 mm (20 inch) minimum lengths.

SPEC WRITER NOTE: Use scuppers for overflow safety if only one roof drain occurs.

H. Factory fabricated scupper assemblies:
1. Fabricate scupper assembly with extended plates to match fascia-cant in 508 mm (20 inch) minimum lengths.
2. Extend outlet opening not less than 50 mm (2 inches) with drip edge.
3. Fabricate with stainless steel core or sleeve to drain water from toe of cant and flash in to built-up roofing with 101 mm (4 inch) wide flange.

I. Finish on aluminum: Match existing.

2.7 FINISH:

A. In accordance with NAAMM AMP 500-505.
B. Aluminum, Mill Finish: AA-MIX, as fabricated.
C. Aluminum, Clear Anodic Finish AAMA 611: Match Existing. AA-M12C22A41, Class I, 0.017 mm (0.7 mil) thick (min.). AA12C22A31 Class II, Architectural, 0.010 mm (0.4 mil) thick (min.).
D. Aluminum Color Anodic Finish AAMA 611: Match Existing. AA-C22A42 (anodized or AA0C22A44 (electrolytically deposited metallic compound), Class 1, Architectural, 0.017 mm (0.7 mil) thick (min.) . Class II, Architectural, 0.010 mm (0.4 mil) thick (min.). Dyes will not be accepted.
E. Copper Sheet Finishes: Match Existing. Non-Patinated Finish: Mill finish.Pre-Patinated Finish: Chemically treated according to ASTM B882 .
F. Fluoropolymer Finishes: Match Existing. High performance organic coating. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
1. Two-Coat Fluoropolymer: Match Existing. AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.
2. Three-Coat Fluoropolymer: Match Existing. AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and top color coat.
3. 3. Two-Coat Mica Fluoropolymer: Match Existing. AAMA 2605. Fluoropolymer finish with suspended mica flakes containing not less than 70 percent PVDF resin by weight in color coat.
4. Three-Coat Metallic Fluoropolymer: Match Existing. AAMA 2605. Fluoropolymer finish with suspended metallic flakes containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat.

5. Concealed Surface Finish: Match Existing. Apply pretreatment and manufacturer's standard acrylic or polyester backer finish consisting of prime coat and wash coat with a minimum total dry film thickness of 0.013 mm (0.5 mil).

G. Stainless-Steel Finish:Match Existing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Examine substrates, areas, and conditions, to verify actual locations, dimensions, and other conditions affecting performance of the Work.

B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.

C. Underlayment Installation:

1. Self-Adhering Sheet Underlayment:
   a. Apply primer as required by manufacturer.
   b. Comply with temperature restrictions of underlayment manufacturer for installation.
   c. Apply wrinkle free, in shingle fashion to shed water, and with end laps of not less than 152 mm (6 inches) staggered 610 mm (24 inches) between courses.
   d. Overlap side edges not less than 89 mm (3-1/2 inches). Roll laps with roller.
   e. Cover underlayment within 14 days.
   f. Apply continuously under copings and roof-edge fascias and gravel stops.
   g. Coordinate application of self-adhering sheet underlayment under roof specialties with requirements for continuity with adjacent air barrier materials.

D. Install roof accessories where indicated in construction documents.

E. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise. Provide fasteners suitable for application, for metal types being secured and designed to meet performance requirements.

F. Where soldered joints are required, clean surfaces to be soldered, removing oils and foreign matter.

1. Pre-tin edges of sheets to be soldered to a width of 38 mm (1-1/2 inches).
2. Reduce pre-tinning where pre-tinned surface would show in completed work.
3. Tin edges of uncoated copper sheets using solder for copper.
4. Do not use torches for soldering.
5. Heat surfaces to receive solder and flow solder into joint.
6. Fill joint completely.

G. Completely remove flux and spatter from exposed surfacesCoordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
H. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions.
I. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
J. Gravel Stops and Fascias:
   1. Install gravel stops and fascia with butt joints with approximately 6 mm (1/4 inch) space for expansion.
   2. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.
   3. Provide lap cover plates and concealed flashing over the gravel stop and fascia not less than 101 mm (4 inches).
   4. Extend concealed flashing over built-up roofing, embed in roof cement and turn down over face of blocking at roof edge.
K. Aluminum Coping:
   1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
   2. Center joint gutter bar and covers at joints and lock in place.
   3. When snap-on system is installed ensure front and back edges are locked in place.
L. Fascia-Cant System:
   1. Install galvanized steel cant; coordinate with roofing work and after completion of roofing work install extruded aluminum fascia, concealed joint cover plate, and aluminum compression clamp, where shown in construction documents.
   2. Install system to allow for expansion and contraction with 6 mm (1/4 inch) space between extruded aluminum members and galvanized steel cant as required by manufacturer of system.
   3. Offset joints in extruded aluminum members from galvanized steel cant joints.

3.2 PROTECTION OF ALUMINUM

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one (1) side.
B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two (2) coats of asphalt coating.

3.3 ADJUSTING

A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION

A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 72 00
ROOF ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies roof hatches; equipment supports; gravity ventilators; and metal grating roof walkway system.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS: Sealant material and installation.

B. Section 09 06 00, SCHEDULE FOR FINISHES: Color and texture of finish.

1.3 QUALITY ASSURANCE

A. Provide roof accessories that are the products of manufacturers regularly engaged in producing the kinds of products specified.

B. For each accessory type provide the same product made by the same manufacturer.

C. Assemble each accessory to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Submit representative sample panel of color anodized aluminum not less than 101 x 101 mm (4 x 4 inches). For extrusions, submit width not less than section to be installed. Show coating with integral color and texture and include manufacturer's identifying label.

C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.

D. Manufacturer's Literature and Data: Each item specified.

E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

A653/A653M-20 ..... Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process

B209-14 ..... Aluminum and Aluminum-Alloy Sheet and Plate

B209M-14 ..... Aluminum and Aluminum-Alloy Sheet and Plate (Metric)

B221-14 ..... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13 ..... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

C726-17 .....Mineral Wool Roof Insulation Board

C1289-19 .....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board

D1187/D1187M-97(2018)...Asphalt-Base Emulsions for Use as Protective Coatings for Metal

C. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06 Series .....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):

2603-20 .....Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix).

2605-20 .....Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Architectural Extrusions and Panels (with Coil Coating Appendix).

611-14 .....Anodized Architectural Aluminum

621-02 .....High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

E. American Society of Civil Engineers (ASCE):

ASCE/SEI 7-16 .....Minimum Design Loads and Associated Criteria for Buildings and Other Structures

F. U.S. Occupational Safety and Health Standards (OSHA):

29 CFR 1910 Subpart D..... Walking-Working Surfaces (1910.21-1910.30)

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221M (B221).

B. Aluminum Sheet: ASTM B209M (B209).

C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.

D. Asphalt Coating: ASTM D1187/D1187M, Type I, quick setting.

2.2 EQUIPMENT SUPPORTS

A. Supported Load Capacity: Equipment identified on mechanical drawings

B. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized ASTM A653/A653M steel fabricate with welded corners and with seams joined by continuous water and air tight welds.

C. Equipment supports to be internally reinforced with angles 1.22 m (48 inches) on center.

D. Form exterior curb with integral base, and deck closures for curbs installed on steel decking.

E. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
F. Internally insulate with 38 mm (1-1/2 inch) glass-fiber board insulation (ASTM C726).
G. Fabricate curb with a minimum height of 203 mm (8 inches) above roof surface.
H. Attach preservative treated wood nailers to top of curb. Provide 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings and 50 mm (2 inch) thick, width of curb up to 305 mm (12 inches) on equipment support curbs.
I. Make size of supports suit size of equipment furnished, with height as shown on construction documents, but not less than 203 mm (8 inches) above roof surface.
J. Top of Equipment Supports: Level with pitch built into curb when deck slopes. Equip supports with water diverter or cricket on side that obstructs water flow.
K. Finish: As specified.

2.3 METAL GRATING ROOF WALKWAY SYSTEM

A. Provide metal grating roof walkway system consisting of prefabricated pans, of 14 gauge, galvanized (G-90 Coating) steel grating with slip resistant surface.
B. Grating units to be in 610 mm (2 foot) widths and in 3048 to 3658 mm (10 to 12 foot long) sections as required.
C. Provide complete with support framing, brackets, connectors, nosings and other accessories as required for complete roof walkway system.
   1. Include support stands at minimum 1524 mm (5 feet) on center to hold planks a minimum of 228 mm (9 inches) above roof surface.
   2. Provide wind restraint attachment to roof structure of size and spacing required to meet wind uplift requirements.
D. Include step units, nosings framing and connectors to provide changes in elevation as required. Comply with ASCE 7 and 29 CFR 1910.23.
E. Equip walkways with safety railings where required by 29 CFR 1910.23.
F. Provide neoprene rubber pads having a shore A hardness of 80 to 90-Durometer under each support, or bearing surface.
G. Finish: As specified

2.4 FINISH:

A. In accordance with NAAMM AMP 500 Series.
B. Aluminum Colored Finish AAMA 611: AA-C22A42 (anodized or AA-M12C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1, Architectural, 0.018 mm (0.7 mils) thick (min.). AA-M12C22A32/A33 Class II, Architectural, 0.010 mm (0.4 mils) thick (min.). Dyes will not be accepted.

C. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 0.04 mm (1.5 mils). Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install roof specialties where indicated on construction documents.

B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.

C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.

D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions require sealant.

E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

1. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
2. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 610 mm (24 inches) on center.
3. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 101 mm (4 inches).

F. Equipment Supports: Do not anchor to insulating concrete or metal deck. Anchor only to building structure as per manufacturers recommendations.

3.2 PROTECTION OF ALUMINUM

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.

B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

A. Adjust roof hatch hardware to operate freely and so that cover will operate without binding, close tightly at perimeter, and latch securely.

3.4 PROTECTION

A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING):

H. Mechanical Work: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.3 QUALITY ASSURANCE:

A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.

B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.

C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:

1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in ASTM C794 to determine if primer or other specific joint preparation techniques are required.
2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.

1.4 CERTIFICATION:

A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals, as described below:

1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.

C. Installer qualifications.

D. Contractor certification.

E. Manufacturer's installation instructions for each product used.

F. Cured samples of exposed sealants for each color.

G. Manufacturer's Literature and Data:

1. Primers
2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

H. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

A. Environmental Limitations:

1. Do not proceed with installation of joint sealants under following conditions:
   a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).
   b. When joint substrates are wet.

B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

B. Carefully handle and store to prevent inclusion of foreign materials.

C. Do not subject to sustained temperatures exceeding 32 degrees C (90 degrees F) or less than 5 degrees C (40 degrees F).

1.8 DEFINITIONS:

A. Definitions of terms in accordance with ASTM C717 and as specified.

B. Backing Rod: A type of sealant backing.

C. Bond Breakers: A type of sealant backing.

D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".

B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5)years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. ASTM International (ASTM):

C509-06 .....Elastomeric Cellular Preformed Gasket and Sealing Material
C612-14 .....Mineral Fiber Block and Board Thermal Insulation
C717-14a .....Standard Terminology of Building Seals and Sealants
C734-06(R2012) .....Test Method for Low-Temperature Flexibility of Latex Sealants after Artificial Weathering
C794-10 .....Test Method for Adhesion-in-Peel of Elastomeric Joint Sealants
C919-12. .....Use of Sealants in Acoustical Applications.
C920-14a .....Elastomeric Joint Sealants.
C1021-08(R2014) .....Laboratories Engaged in Testing of Building Sealants
C1193-13 .....Standard Guide for Use of Joint Sealants.
C1248-08(R2012) .....Test Method for Staining of Porous Substrate by Joint Sealants
C1330-02(R2013) .....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants
C1521-13 .....Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints
D217-10 .....Test Methods for Cone Penetration of Lubricating Grease
D1056-14 .....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber
E84-09.....Surface Burning Characteristics of Building Materials

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

D. Environmental Protection Agency (EPA):

40 CFR 59(2014) .....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

SPEC WRITER NOTES:

2.1 SEALANTS:

A. Exterior Sealants:

1. S-1 Vertical surfaces, provide non-staining ASTM C920, Type S or M, Grade NS, Class 25, Use NT. 2. S-2 Horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T.

3. Provide location(s) of exterior sealant as follows:

a. Joints formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Provide sealant at exterior surfaces of exterior wall penetrations.

b. Metal to metal.

c. Masonry to masonry or stone.

d. Stone to stone.

e. Cast stone to cast stone.

f. Masonry expansion and control joints.

g. Wood to masonry.

h. Masonry joints where shelf angles occur.

i. Voids where items penetrate exterior walls.

j. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.

B. Floor Joint Sealant:

1. ASTM C920, Type S or M, Grade P, Class 25, Use T. S-2

2. Provide location(s) of floor joint sealant as follows.

a. Seats of metal thresholds exterior doors.

b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.

C. Interior Sealants:

1. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system are to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):

a. Architectural Sealants: 250 g/L.

b. Sealant Primers for Nonporous Substrates: 250 g/L.

c. Sealant Primers for Porous Substrates: 775 g/L.

2. S-3 Vertical and Horizontal Surfaces: ASTM C920, Type S or M, Grade NS, Class 25, Use NT.

4. Provide location(s) of interior sealant as follows:

a. Typical narrow joint 6 mm, (1/4 inch) or less at walls and adjacent components.

b. Perimeter of doors, windows, access panels which adjoin concrete or masonry surfaces.

c. Interior surfaces of exterior wall penetrations.

d. Joints at masonry walls and columns, piers, concrete walls or exterior walls.

e. Perimeter of lead faced control windows and plaster or gypsum wallboard walls.

f. Exposed isolation joints at top of full height walls.

g. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where nonplanar tile surfaces meet.

h. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.

i. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.

D. Acoustical Sealant:

1. Conforming to ASTM C919; flame spread of 25 or less; and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Acoustical sealant have a consistency of 250 to 310 when tested in accordance with ASTM D217; remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734; and be non-staining.

2. Provide location(s) of acoustical sealant as follows:

a. Exposed acoustical joint at sound rated partitions.

b. Concealed acoustic joints at sound rated partitions.

c. Joints where item pass-through sound rated partitions.

2.2 COLOR:

A. Sealants used with exposed masonry are to match color of mortar joints.

B. Sealants used with unpainted concrete are to match color of adjacent concrete.

C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:

1. Type C: Closed-cell material with a surface skin.

C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of

remaining resilient at temperatures down to minus 32 degrees C (minus 26 degrees F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 FILLER:

A. Mineral fiberboard: ASTM C612, Class 1.

B. Thickness same as joint width.

C. Depth to fill void completely behind back-up rod.

2.5 PRIMER:

A. As recommended by manufacturer of caulking or sealant material.

B. Stain free type.

2.6 CLEANERS-NON POROUS SURFACES:

A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.

B. Coordinate for repair and resolution of unsound substrate materials.

C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).

B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.

2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
   a. Concrete.
   b. Masonry.
   c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
   a. Metal.
   b. Glass.
   c. Porcelain enamel.
   d. Glazed surfaces of ceramic tile.

C. Do not cut or damage joint edges.

D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
   1. Do not leave gaps between ends of sealant backings.
   2. Do not stretch, twist, puncture, or tear sealant backings.
   3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.
   1. Apply primer prior to installation of back-up rod or bond breaker tape.
   2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.

B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.

C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.

D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.

E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.

B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).
2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to “skin” over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.
8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
11. Replace sealant which is damaged during construction process.

B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.

C. Interior Sealants: Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.

3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cutouts to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
   1. Extent of Testing: Test completed elastomeric sealant joints as follows:
      a. Perform 10 tests for first 305 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
      b. Perform one test for each 305 m (1000 feet) of joint length thereafter or one test per each floor per elevation.

B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.

C. Inspect tested joints and report on following:
   1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
   2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
   3. Whether sealants filled joint cavities and are free from voids.
   4. Whether sealant dimensions and configurations comply with specified requirements.

D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.

E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.

F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.

B. Leave adjacent surfaces in a clean and unstained condition.

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SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK

A. Section 08 11 13, HOLLOW METAL DOORS AND FRAMES: Louvers in Steel Doors.

B. Section 09 06 00, SCHEDULE FOR FINISHES: Color of finish.

C. Section 13 49 00, RADIATION PROTECTION: Louvers in lead lined wood doors.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each type, showing material, finish, size of members, operating devices, method of assembly, and installation and anchorage details.

C. Manufacturer's Literature and Data:

1. Each type of louver and vent.

D. Color samples.

E. Blast Design Calculations: Louver System and Anchorage

1. Submit calculations for review and approval prepared by qualified blast consultant, with a minimum of 5 years experience in design of blast resistant window systems, verifying louver assembly including anchors comply with specified blast resistance performance. The magnitudes of the design threats W1,W2 and GP1,GP2 are defined in the Physical Security Design Standards Data Definitions which is a document separate from the referenced VA Security Design Manual. The Physical Security Design Standards Data Definitions are provided on a need to know basis by the blast/structural engineer performing the blast design on VA projects. It is the responsibility of the engineer of blast resistant windows to request and obtain the Physical Security Design Data Standard Data Definitions from the VA Office of Construction and Facilities Management (CFM). Any associated delays or increased costs due to failure to obtain this information will be borne by the contractor.

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The Master Painters Institute (MPI):
Approved Product List – Updated Monthly

C. ASTM International (ASTM):

A240/A240M-20 ..... Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A653/A653M-20 ..... Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A1008/A1008M-20 ..... Steel, Sheet, Carbon, Cold Rolled, Structural, and High Strength Low-Alloy with Improved Formability

B209-14..... Aluminum and Aluminum Alloy, Sheet and Plate

B209M-14..... Aluminum and Aluminum Alloy, Sheet and Plate (Metric)

B221-14..... Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13..... Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

D1187/D1187M-97(2018) ..... Asphalt-Base Emulsions for Use as Protective Coatings for Metal

D. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06 ..... Metal Finishes Manual

E. National Fire Protection Association (NFPA):

90A-15..... Installation of Air Conditioning and Ventilating Systems

F. American Architectural Manufacturers Association (AAMA):

2605-13 ..... High Performance Organic Coatings on Architectural Extrusions and Panels

G. Air Movement and Control Association, Inc. (AMCA):

500-L-07 Testing Louvers

H Department of Veterans Affairs:

VA Physical Security Design Manual for Life Safety Protected Facilities January 2015

VA Physical Security Design Manual for Mission Critical Protected Facilities January 2015

I. Protective Design Center

PDC-TR-08 Single Degree of Freedom Structural Response Limits for Antiterrorism Design

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Aluminum, Extruded: ASTM B221M (B221).

B. Stainless Steel: ASTM A240/A240M, Type 302B.

C. Galvanized Steel Sheet: ASTM A653/A653M; G90 min.

D. Aluminum, Plate and Sheet: ASTM B209M (B209); alloy 3003 or 5005 with temper as required for forming.

E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or indicated in construction documents, to be toggle or expansion bolts of size and type as required for each specific type of installation and service condition.
   1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
   2. Fasteners for louvers, louver frames, and wire guards to be of stainless steel or aluminum with same finish as louvers.
   3. Fasteners for louvers, louver frames and wire guards within mental health areas to be non-removable/tamper-proof type.
F. Inorganic Zinc Primer: MPI No. 19.
G. Bituminous Coating: ASTM D1187/D1187M; cold applied asphalt mastic emulsion.

2.2 CLOSURE ANGLES AND CLOSURE PLATES:

A. Fabricate from 2 mm (0.078-inch) thick stainless steel or aluminum.
B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as indicated in construction documents.

2.3 BLANK-OFF PANELS:

A. Uninsulated panels attached with clips or screws as follows: Panel finish is to be same finish applied to louvers
   1. Aluminum sheet for aluminum louvers, 1.27 mm (0.050 inch) minimum thickness.
   2. Galvanized-steel sheet for galvanized-steel louvers, 1.02 mm (0.040 inch) minimum.
   3. Stainless-steel sheet for stainless-steel louvers, not less than 0.95 mm (0.038 inch) minimum.
B. Insulated laminated panels consisting of an insulating core surfaced on back and front with metal sheets and attached to back of louver with clips on screws and gasketed or sealant sealed perimeter. Panel finish is to be same finish applied to louvers
   1. Thickness: 25 mm (1 inch).
   2. Aluminum sheet for aluminum louver 0.81 mm (0.032 inch) minimum.
   3. Galvanized-steel sheet for galvanized-steel louver 0.71 mm (0.028 inch) minimum.
   4. Stainless-steel sheet for stainless-steel louvers 0.79 mm (0.031 inch) minimum.
   5. Insulating Core: Rigid, glass-fiber-board insulation or extruded-polystyrene foam.

2.4 FINISH:

A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
   1. Anodized finish

a. AA-M1X, Mill finish, as fabricated.
b. AA-M10C22A41, Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.17 mm (0.7 mils) thick.
c. AA-M10C22A42, Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.17 mm (0.7 mils) thick.
d. AA-M10C22A44, Chemically etched medium matte, with electronically deposited metallic compound, Class I Architectural, 0.17 mm (0.7 mils) thick color anodic coating. Dyes will not be accepted.

2. Organic Finish: AAMA 2605 (Fluorocarbon coating) with total dry film thickness of not less than 0.03 mm (1.2 mil), color as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.
   A. Aluminum Wall Vents: Sand blasted satin finish.
   B. Stainless Steel: Mechanical finish No. 4 in accordance with NAAMM Metal Finishes Manual.
   C. Galvanized Sheet Steel: Two-coat baked-enamel or powder-coat finish consisting of prime coat and thermosetting topcoat, with a minimum dry film thickness of 0.05 mm (2 mils).
      1. Paint interior surfaces of lightproof louvers with two (2) additional finish shop coats of baked-on flat black enamel.
      2. Finish painting of exposed surfaces of shop primed louvers is specified in Section 09 91 00, PAINTING.
      3. Manufacturer finished louvers and blank-off panels are to have color as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.

D. Steel: Surfaces of steel work, for which no other finish is specified, are to be cleaned free from scale, rust, oil and grease, and then given a light colored prime paint after fabrication, except ferrous metals concealed in finished work. Paint all contact surfaces of assembled work (except welded contact surfaces) with an additional shop coat of similar paint.

2.5 PROTECTION:

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous coating (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.

B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.

C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. Strippable plastic coating on colored anodized or organic finish is not approved.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Set work accurately, in alignment and where indicated in construction documents. Install plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.

C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.

3.2 CLEANING AND ADJUSTING:

A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum are to be cleaned as recommended by the manufacturer and protected from damage until completion of the project.

B. All movable parts, including hardware, are to be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components.

C. Restore louvers and vents damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Contracting Officer Representative (COR) damaged units and replace with new units.

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SECTION 09 06 00
SCHEDULE FOR FINISHES

SECTION 09 06 00-SCHEDULE FOR FINISHES

VAMC: Durham VA Medical Center

Location: Durham, NC

Project no. and Name: Replace Chillers for AHU 1 & 2

Submission: 100% Submission

Date: 1/26/2026

SECTION 09 06 00
SCHEDULE FOR FINISHES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

A. Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES-provide quadruplicate samples for color approval of materials and finishes specified in this section.

DESIGNER NOTE: See instructions.

1. DIGITAL COLOR PHOTOS-INTERIOR VIEWS:

Room Number and Name	Item/View to be Photographed

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)

6/1/2019 .....Architectural Painting Specification Manual

PART 2 - PRODUCTS

2.1 DIGITAL COLOR PHOTOS

A. Not used

2.2 DIVISION 05 – METALS

A. SECTION 05 12 00, STRUCTURAL STEEL FRAMING

Component	Finish	Color
Dunnage	Existing to remain	Existing to remain

B. SECTION 05 40 00, COLD-FORMED METAL FRAMING

Component	Finish	Color
Dunnage	Existing to remain	Existing to remain

C. SECTION 05 50 00, METAL FABRICATIONS

Item	Finish
Steel Ladder Rungs	Paint to match existing
Steel Pipe Railings and Gates (not on Steel Stairs)	Paint to match existing

D.

Item	Material	Finish
Copings	Copper	Match Existing
	Stainless steel	
	Aluminum	
Gravel Stops	Aluminum mill	Match Existing
	Aluminum	
	Copper	
	Stainless steel	

E. SECTION 07 71 00, ROOF SPECIALITIES and 07 72 00, ROOF ACCESSORIES

Item	Material	Finish	Manufacturer	Manufacturer/Color Name/Number.
Roof Hatch	Aluminum	Match Existing	Match Existing	Match Existing
Equipment Support	Galv. Steel	Match Existing	Match Existing	Match Existing
Gravity Ventilators	Aluminum	Match Existing	Match Existing	Match Existing
Grating Walkway	Galv. Steel	Match Existing	Match Existing	Match Existing
Copings	Extruded Aluminum	Match Existing	Match Existing	Match Existing
Gravel Stops and Fascia System	Extruded Aluminum	Match Existing	Match Existing	Match Existing
Fascia Systems	Extruded Aluminum	Match Existing	Match Existing	Match Existing

F. SECTION 09 91 00, PAINTING

1. MPI Gloss and Sheen Standards

Gloss @60 Sheen @85

Gloss Level 1	a traditional matte finish-flat	max 5 units, and max 10 units
Gloss Level 2	a high side sheen flat-“a velvet-like” finish	max 10 units, and 10-35 units
Gloss Level 3	a traditional “egg-shell like” finish	10-25 units, and 10-35 units
Gloss Level 4	a “satin-like” finish	20-35 units, and min. 35 units
Gloss Level 5	a traditional semi-gloss	35-70 units
Gloss Level 6	a traditional gloss	70-85 units
Gloss level 7	a high gloss	more than 85 units

2. Paint code	Gloss	Manufacturer	Mfg. Color Name/No.
P-1	Match Existing	Match Existing	Match Existing

PART 3 - EXECUTION - NOT USED

--- E N D---

SECTION 09 91 00
PAINTING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:

1. Prime coats which may be applied in shop under other sections.
2. Prime painting unprimed surfaces to be painted under this Section.
3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
4. Painting ferrous metal (except stainless steel) exposed to view.
5. Painting galvanized ferrous metals exposed to view.
6. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
7. Painting surfaces above, behind or below grilles, gratings, diffusers, louvers lighting fixtures, and the like, which are exposed to view through these items.
8. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.
9. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
10. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 RELATED WORK

A. Section 01 35 26, SAFETY REQUIREMENTS: Activity Hazard Analysis.
B. Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL: Lead Paint Removal.
C. Division 05 METALS: Shop prime painting of steel and ferrous metals.
D. Division 08 OPENINGS: Shop prime painting of steel and ferrous metals.
E. Section 09 06 00, SCHEDULE FOR FINISHES: Type of Finish, Color, and Gloss Level of Finish Coat.
F. Division 10 SPECIALTIES: Shop prime painting of steel and ferrous metals.
G. Division 11 EQUIPMENT: Shop prime painting of steel and ferrous metals.
H. Division 13 SPECIAL CONSTRUCTION: Shop prime painting of steel and ferrous metals.
I. Division 23 HEATING; VENTILATION AND AIR-CONDITIONING: Shop prime painting of steel and ferrous metals.

J. Division 26 ELECTRICAL: Shop prime painting of steel and ferrous metals.

K. Division 32 EXTERIOR IMPROVEMENTS: Shop prime painting of steel and ferrous metals.

1.3 **SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Painter qualifications.

C. Manufacturer's Literature and Data:

1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

D. Sample Panels:

1. After painters' materials have been approved and before work is started, submit sample panels showing each type of finish and color specified.
2. Panels to Show Color: Composition board, 100 x 250 mm (4 x 10 inch).

E. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.

1.4 **DELIVERY AND STORAGE**

A. Deliver materials to site in manufacturer's sealed container marked to show following:

1. Name of manufacturer.
2. Product type.
3. Batch number.
4. Instructions for use.
5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:

1. Federal Specification Number, where applicable, and name of material.
2. Surface upon which material is to be applied.
3. Specify Coat Types: Prime; body; finish; etc.

C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

1.5 QUALITY ASSURANCE

A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.

B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 REGULATORY REQUIREMENTS

A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.

1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
2. Lead-Base Paint:
   a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
   b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
   c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.
   d. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
3. Asbestos: Provide materials that do not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints.

1.7 SAFETY AND HEALTH

A. Apply paint materials using safety methods and equipment in accordance with the following:
   1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.

C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
   1. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.
   2. 29 CFR 1910.1000.
   3. ACHIH-BKLT and ACGHI-DOC, threshold limit values.

1.8 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):
   ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
   ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. ASME International (ASME):
   A13.1-07(R2013).....Scheme for the Identification of Piping Systems

D. Code of Federal Regulation (CFR):
   40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

E. Commercial Item Description (CID):
   A-A-1272A.....Plaster Gypsum (Spackling Compound)

F. Federal Specifications (Fed Spec):
   TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):
   1 .....Aluminum Paint
   3 .....Primer, Alkali Resistant, Water Based
   4 .....Interior/ Exterior Latex Block Filler
   5 .....Exterior Alkyd Wood Primer

6 .....Exterior, Latex for Exterior Wood Primer
7 .....Exterior Oil Wood Primer
8 .....Exterior Alkyd, Flat MPI Gloss Level 1
9 .....Exterior Alkyd Enamel MPI Gloss Level 6
10 .....Exterior Latex, Flat
11 .....Exterior Latex, Semi-Gloss
15 .....Exterior Latex, Low Sheen (MPI Gloss Level 3-4)
17 .....Primer, Bonding, Waterbased
18 .....Organic Zinc Rich Primer
22 .....Aluminum Paint, High Heat (up to 590% - 1100F)
23 .....Primer, Metal, Surface Tolerant

27 .....Exterior / Interior Alkyd Floor Enamel, Gloss
31 .....Polyurethane, Moisture Cured, Clear Gloss
36 .....Knot Sealer
39 .....Primer, Latex, for Interior Wood
40 .....Exterior, Latex High Build
42 .....Textured Coating, Latex, Flat
43 .....Interior Satin Latex, MPI Gloss Level 4
44 .....Interior Low Sheen Latex, MPI Gloss Level 2
45 .....Interior Primer Sealer
46 .....Interior Enamel Undercoat
47 .....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
48 .....Interior Alkyd, Gloss, MPI Gloss Level 6
50 .....Interior Latex Primer Sealer
51 .....Interior Alkyd, Eggshell, MPI Gloss Level 3
52 .....Interior Latex, MPI Gloss Level 3
53 .....Interior Latex, Flat, MPI Gloss Level 1
54 .....Interior Latex, Semi-Gloss, MPI Gloss Level 5
59 .....Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss
60 .....Interior/Exterior Latex Porch & Floor Paint, Low Gloss
66 .....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved)
67 .....Interior Latex Fire Retardant, Top-Coat (ULC Approved)
68 .....Interior/ Exterior Latex Porch & Floor Paint, Gloss
71 .....Polyurethane, Moisture Cured, Clear, Flat
77 .....Epoxy Cold Cured, Gloss
79 .....Marine Alkyd Metal Primer

90 .....Interior Wood Stain, Semi-Transparent
91 .....Wood Filler Paste
94 .....Exterior Alkyd, Semi-Gloss
95 .....Fast Drying Metal Primer
98 .....High Build Epoxy Coating
99 .....Sealer, Water-based, for Concrete Floors
101 .....Epoxy Anti-Corrosive Metal Primer
107 .....Primer, Rust-Inhibitive, Water-based

108 .....High Build Epoxy Coating, Low Gloss
113 .....Elastomeric, Pigmented, Exterior, Water-based, Flat
114 .....Interior Latex, Gloss
115 .....Epoxy-Modified Latex, Interior Gloss (MPI gloss level 6)
118 .....Dry Fall, Latex Flat
119 .....Exterior Latex, High Gloss (acrylic)
134 .....Galvanized Water Based Primer
135 .....Non-Cementitious Galvanized Primer
138 .....Interior High Performance Latex, MPI Gloss Level 2
139 .....Interior High Performance Latex, MPI Gloss Level 3
140 .....Interior High Performance Latex, MPI Gloss Level 4
141 .....Interior High Performance Latex (SG) MPI Gloss Level 5
144 .....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 2)
145 .....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 3)
146 .....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 4)
151 .....Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 3)
153 .....Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 4)
163 .....Exterior Water Based Semi-Gloss Light Industrial Coating, MPI Gloss Level 5
164 .....Exterior, Water Based, Gloss, Light Industrial Coating, MPI Gloss Level 6

H. Society for Protective Coatings (SSPC):

SSPC SP 1-82(R2004) .....Solvent Cleaning
SSPC SP 2-82(R2004) .....Hand Tool Cleaning
SSPC SP 3-28(R2004) .....Power Tool Cleaning
SSPC SP 10/NACE No.2.....Near-White Blast Cleaning
SSPC PA Guide 10 .....Guide to Safety and Health Requirements

I. Maple Flooring Manufacturer’s Association (MFMA):

J. U.S. National Archives and Records Administration (NARA):
29 CFR 1910.1000.....Air Contaminants

K. Underwriter's Laboratory (UL)

PART 2 - PRODUCTS

2.1 **MATERIALS:**

A. Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents.

2.2 **PAINT PROPERTIES:**

A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.

B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer and use only to recommended limits.

D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:

1. Flat Paints and Coatings: 50 gram/liter.
2. Non-flat Paints and Coatings: 150 gram/liter.
3. Dry-Fog Coatings: 400 gram/liter.
4. Primers, Sealers, and Undercoaters: 200 gram/liter.
5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 gram/liter.
6. Zinc-Rich Industrial Maintenance Primers: 340 gram/liter.
7. Pretreatment Wash Primers: 420 gram/liter.

E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 **PLASTIC TAPE:**

A. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.

B. Pressure sensitive adhesive back.

C. Snap on coil plastic markers.

D. Widths as shown on construction documents.

2.4 **BIOBASED CONTENT**

A. Paint products shall comply with following bio-based standards for biobased materials:

Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Interior Paint- Oil Based and Solvent Alkyd	67 percent biobased material
Exterior Paint	20 percent biobased material
Wood & Concrete Stain	39 percent biobased content
Polyurethane Coatings	25 percent biobased content
Water Tank Coatings	59 percent biobased content

B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 **JOB CONDITIONS:**

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
   1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
   2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.

B. Atmospheric and Surface Conditions:
   1. Do not apply coating when air or substrate conditions are:
      a. Less than 3 degrees C (5 degrees F) above dew point.
      b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.
      c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.
   2. Maintain interior temperatures until paint dries hard.
   3. Do no exterior painting when it is windy and dusty.
   4. Do not paint in direct sunlight or on surfaces that the sun will warm.
   5. Apply only on clean, dry and frost-free surfaces except as follows:
      a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.

b. Concrete and masonry when permitted by manufacturer's recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.

6. Varnishing:
   a. Apply in clean areas and in still air.
   b. Before varnishing vacuum and dust area.
   c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 INSPECTION:

A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 GENERAL WORKMANSHIP REQUIREMENTS:

A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.

B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.

C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.

D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.

E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.

F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.

G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.

H. All coats are to be dry to manufacturer's recommendations before applying succeeding coats.

I. All suction spots or "hot spots" in plaster after the application of the first coat are to be touched up before applying the second coat.

J. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

3.4 **SURFACE PREPARATION:**

A. General:

1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
2. See other sections of specifications for specified surface conditions and prime coat.
3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
   a. Concrete: 12 percent.
   b. Fiber-Cement Board: 12 percent.
   c. Masonry (Clay and CMU's): 12 percent.

B. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
   a. Fill flat head countersunk screws used for permanent anchors.
   b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

C. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

D. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING. Do not fill weep holes. Finish to match adjacent surfaces.
5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three (3) days and brush thoroughly free of crystals.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in Division 03, CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

3.5 **PAINT PREPARATION:**

A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.6 **APPLICATION:**

A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.

B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
C. Apply each coat evenly and cover substrate completely.
D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.

E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.

1. Apply painting materials specifically required by manufacturer to be applied by spraying.
2. In new construction and in existing occupied spaces, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in “Building and Structural Work Field Painting”; “Work not Painted”; motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.

F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.7 **PRIME PAINTING:**

A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.
B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.
E. Metals except boilers, incinerator stacks, and engine exhaust pipes:
1. Steel and iron: MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77 (Epoxy Cold Cured, Gloss inish is specified.
2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) .
3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
4. Terne Metal: MPI 95 (Fast Drying Metal Primer).
5. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
6. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel).
7. Asphalt coated metal: MPI 1 (Aluminum Paint).
8. Metal over 94 degrees C (201 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating).

3.8 **EXTERIOR FINISHES:**

A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Steel and Ferrous Metal Including Tern :

1. Two (2) coats of MPI 94 (Exterior Alkyd, Semi-Gloss) on exposed surfaces, except on surfaces over 94 degrees C (201 degrees F).
2. One (1) coat of MPI 22 (High Heat Resistant Coating) on surfaces over 94 degrees K (290 degrees F) and on surfaces of boiler/, incinerator, stacks engine exhaust pipes.

C. Machinery without factory finish except for primer: One (1) coat MPI 94 (Exterior Alkyd, Semi-Gloss).

D. Concrete Masonry Units Brick Cement Plaster Concrete:

1. General:
   a. Where specified in Section 09 06 00, SCHEDULE FOR FINISHES or shown.
   b. Mix as specified in manufacturer's printed directions.
   c. Do not mix more paint than can be used within four (4) hours after mixing. Discard paint that has started to set.
   d. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.
   e. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.
2. Use two (2) coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious), unless specified otherwise.

3.9 **INTERIOR FINISHES:**

A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
   a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) unless specified otherwise.
   b. Two (2) coats of MPI 48 (Interior Alkyd Gloss) MPI 51 (Interior Alkyd, Eggshell).
   c. One (1) coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
   d. Machinery: One (1) coat MPI 9 (Exterior Alkyd Enamel).
   e. Asphalt Coated Metal: One (1) coat MPI 1 (Aluminum Paint).
   f. Ferrous Metal over 94 degrees K (290 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One (1) coat MPI 22 (High Heat Resistant Coating.

C. Concrete Floors: One (1) coat of MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss).
D. Miscellaneous:
   1. Apply where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
   2.

3.10 **REFINISHING EXISTING PAINTED SURFACES:**

A. Clean, patch and repair existing surfaces as specified under “Surface Preparation”. No “telegraphing” of lines, ridges, flakes, etc., through new surfacing is permitted. Where this occurs, sand smooth and re-finish until surface meets with COR’s approval.
B. Remove and reinstall items as specified under “General Workmanship Requirements”.
C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
G. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
H. Sand or dull glossy surfaces prior to painting.
I. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.11 **PAINT COLOR:**

A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
B. For additional requirements regarding color see Articles, “REFINISHING EXISTING PAINTED SURFACE” and “MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE”.
C. Coat Colors:
   1. Color of priming coat: Lighter than body coat.
   2. Color of body coat: Lighter than finish coat.
   3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
   1. Paint to match color of casework where casework has a paint finish.
   2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.12 **MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE:**

A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.

B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified below.

C. Paint various systems specified in Division 02 – EXISTING CONDITIONS, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY.

D. Paint after tests have been completed.

E. Omit prime coat from factory prime-coated items.

F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.

G. Omit field painting of items specified in “BUILDING AND STRUCTURAL WORK FIELD PAINTING”; “Building and Structural Work not Painted”.

H. Color:

1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:

    a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
    b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
    c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
    d. Federal Safety Red: Exposed fire protection piping, hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
    e. Federal Safety Orange: Entire lengths of electrical conduits containing feeders 600 volts or more.

f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

I. Apply paint systems on properly prepared and primed surface as follows:

1. Exterior Locations:

a. Apply two (2) coats of MPI 94 (Exterior Alkyd, Semi-gloss) to the following ferrous metal items:

Vent and exhaust pipes with temperatures under 94 degrees C(201 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.

b. Apply two (2) coats of MPI 11 (Exterior Latex, Semi-Gloss) to galvanized and zinc-copper alloy metal.

c. Apply one (1) coat of MPI 22 (High Heat Resistant Coating), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.

2. Interior Locations:

a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) to following items:

Metal under 94 degrees C (201 degrees F) of items such as bare piping, fittings, hangers and supports.

Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.

Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.

b. Apply one (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 52 (Interior Latex, MPI Gloss Level 3) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.

3. Other exposed locations:

a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two (2) coats of MPI 1 (Aluminum Paint).

b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 11 (Exterior Latex Semi-Gloss.

3.13 **BUILDING AND STRUCTURAL WORK FIELD PAINTING:**

A. Painting and finishing of interior and exterior work except as specified here-in-after.

1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.

2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.

3. Painting of ferrous metal and galvanized metal.

4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space (except shingles).
5. Identity painting and safety painting.

B. Building and Structural Work not Painted:
1. Prefinished items:
   a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
   b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
2. Finished surfaces:
   a. Hardware except ferrous metal.
   b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
   c. Signs, fixtures, and other similar items integrally finished.
3. Concealed surfaces:
   a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
   b. Inside walls or other spaces behind access doors or panels.
   c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
   a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
   b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
   a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
   b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
   a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
   b. Gas Storage Racks.
   c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.

12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.
15. Wood Shingles.

3.14 **IDENTITY PAINTING SCHEDULE:**

A. Identify designated service in new buildings or projects with extensive remodeling in accordance with ASME A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. For existing spaces where work is minor match existing.

1. Legend may be identified using snap-on coil plastic markers or by paint stencil applications.
2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12.2 M (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow using black stencil paint.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on construction documents where asterisk appears for High, Medium, and Low Pressure designations as follows:
   a. High Pressure - 414 kPa (60 psig) and above.
   b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
   c. Low Pressure - 103 kPa (14 psig) and below.
   d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

SPEC WRITER NOTES:
1. Check with mechanical sections to determine legends required, and pressures.
2. Define Fuel oil grade.

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off	Green	White	Blow-off	
Boiler Feedwater	Green	White	Blr Feed	
A/C Condenser Water Supply	Green	White	A/C Cond Wtr Sup	
A/C Condenser Water Return	Green	White	A/C Cond Wtr Ret	
Chilled Water Supply	Green	White	Ch. Wtr Sup	
Chilled Water Return	Green	White	Ch. Wtr Ret	

Shop Compressed Air		Blue	White		Shop Air
Air-Instrument Controls		Green	White		Air-Inst Cont
Drain Line		Green	White		Drain
Emergency Shower		Green	White		Emg Shower
High Pressure Steam		Green	White		H.P. _____*
High Pressure Condensate Return		Green	White		H.P. Ret ____*
Medium Pressure Steam		Green	White		M. P. Stm ____*
Medium Pressure Condensate Return		Green	White		M.P. Ret _____*
Low Pressure Steam		Green	White		L.P. Stm _____*
Low Pressure Condensate Return		Green	White		L.P. Ret _____*
High Temperature Water Supply		Green	White		H. Temp Wtr Sup
High Temperature Water Return		Green	White		H. Temp Wtr Ret
Hot Water Heating Supply		Green	White		H. W. Htg Sup
Hot Water Heating Return		Green	White		H. W. Htg Ret
Gravity Condensate Return		Green	White		Gravity Cond Ret
Pumped Condensate Return		Green	White		Pumped Cond Ret
Vacuum Condensate Return		Green	White		Vac Cond Ret
Fuel Oil - Grade		Brown	White		Fuel Oil-Grade
(Diesel Fuel included under Fuel Oil)					
Boiler Water Sampling		Green	White		Sample
Chemical Feed		Green	White		Chem Feed
Continuous Blow-Down		Green	White		Cont. B D
Pumped Condensate		Green	White		Pump Cond
Pump Recirculating		Green	White		Pump-Recirc.
Vent Line		Green	White		Vent
Alkali		Orange	Black		Alk
Bleach		Orange	Black		Bleach
Detergent		Yellow	Black		Det
Liquid Supply		Yellow	Black		Liq Sup
Reuse Water		Yellow	Black		Reuse Wtr
Cold Water (Domestic)	White	Green	White		C.W. Dom
Hot Water (Domestic)					
Supply	White	Yellow	Black		H.W. Dom
Return	White	Yellow	Black		H.W. Dom Ret
Tempered Water	White	Yellow	Black		Temp. Wtr
Ice Water					
Supply	White	Green	White		Ice Wtr

Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Orange	Black	Acid Waste
Vent		Orange	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler	Red	Red	White	Auto Spr
Standpipe	Red	Red	White	Stand
Sprinkler	Red	Red	White	Drain

SPEC WRITER NOTE: If solar hot water system is on project, include the following.

Hot Water Supply Dom./ Solar Water	Green	White	H.W. Sup Dom/SW
Hot Water Return Dom./ Solar Water	Green	White	H.W. Ret Dom/SW

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6096 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000.
8. See Sections for methods of identification, legends, and abbreviations of the following:
   a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
   b. Dental compressed air lines: Section 22 61 13.74, DENTAL COMPRESSED-AIR PIPING / Section 22 61 19.74, DENTAL COMPRESSED-AIR EQUIPMENT.
   c. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.

d. Oral evacuation lines: Section 22 62 19.74, DENTAL VACUUM AND EVACUATION EQUIPMENT.
e. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
f. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 28.33, CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY.

B. Identify columns in pipe basements and interstitial space:
1. Apply stenciled number and letters to correspond with grid numbering and lettering indicated on construction documents.
2. Paint numbers and letters 101 mm (4 inches) high, locate 45 mm (18 inches) below overhead structural slab.
3. Apply on four (4) sides of interior columns and on inside face only of exterior wall columns.
4. Color:
a. Use black on concrete columns.
b. Use white or contrasting color on steel columns.

3.15 PROTECTION CLEAN UP, AND TOUCH-UP:

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section will apply to all sections of Division 22.

B. Definitions:
   1. Exposed: Piping and equipment exposed to view in finished rooms.
   2. Exterior: Piping and equipment exposed to weather be it temperature, humidity, precipitation, wind or solar radiation.

C. Abbreviations/Acronyms:
   1. ABS: Acrylonitrile Butadiene Styrene
   2. AC: Alternating Current
   3. ACR: Air Conditioning and Refrigeration
   4. A/E: Architect/Engineer
   5. AFF: Above Finish Floor
   6. AFG: Above Finish Grade
   7. AI: Analog Input
   8. AISI: American Iron and Steel Institute
   9. AO: Analog Output
   10. ASHRAE: American Society of Heating Refrigeration, Air Conditioning Engineers
   11. ASJ: All Service Jacket
   12. ASME: American Society of Mechanical Engineers
   13. ASPE: American Society of Plumbing Engineers
   14. AWG: American Wire Gauge
   15. BACnet: Building Automation and Control Network
   16. BAg: Silver-Copper-Zinc Brazing Alloy
   17. BAS: Building Automation System
   18. BCuP: Silver-Copper-Phosphorus Brazing Alloy
   19. bhp: Brake Horsepower
   20. Btu: British Thermal Unit
   21. Btu/h: British Thermal Unit per Hour
   22. BSG: Borosilicate Glass Pipe
   23. C: Celsius
   24. CA: Compressed Air
   25. CD: Compact Disk
   26. CDA: Copper Development Association
   27. CGA: Compressed Gas Association
   28. CFM: Cubic Feet per Minute
   29. CI: Cast Iron
   30. CLR: Color
   31. CO: Contracting Officer
   32. COR: Contracting Officer’s Representative
   33. CPVC: Chlorinated Polyvinyl Chloride
   34. CR: Chloroprene
   35. CRS: Corrosion Resistant Steel
   36. CWP: Cold Working Pressure
   37. CxA: Commissioning Agent
   38. dB: Decibels
   39. db(A): Decibels (A weighted)
   40. DCW: Domestic Cold Water
   41. DDC: Direct Digital Control

42. DFU: Drainage Fixture Units
43. DHW: Domestic Hot Water
44. DHWR: Domestic Hot Water Return
45. DHWS: Domestic How Water Supply
46. DI: Digital Input
47. DI: Deionized Water
48. DISS: Diameter Index Safety System
49. DN: Diameter Nominal
50. DO: Digital Output
51. DOE: Department of Energy
52. DVD: Digital Video Disc
53. DWG: Drawing
54. DWH: Domestic Water Heater
55. DWS: Domestic Water Supply
56. DWV: Drainage, Waste and Vent
57. ECC: Engineering Control Center
58. EL: Elevation
59. EMCS: Energy Monitoring and Control System
60. EPA: Environmental Protection Agency
61. EPACT: Energy Policy Act
62. EPDM: Ethylene Propylene Diene Monomer
63. EPT: Ethylene Propylene Terpolymer
64. ETO: Ethylene Oxide
65. F: Fahrenheit
66. FAR: Federal Acquisition Regulations
67. FD: Floor Drain
68. FDC: Fire Department (Hose) Connection
69. FED: Federal
70. FG: Fiberglass
71. FNPT: Female National Pipe Thread
72. FOR: Fuel Oil Return
73. FOS: Fuel Oil Supply
74. FOV: Fuel Oil Vent
75. FPM: Fluoroelastomer Polymer
76. FSK: Foil-Scrim-Kraft Facing
77. FSS: VA Construction & Facilities Management, Facility Standards Service
78. FU: Fixture Units
79. GAL: Gallon
80. GCO: Grade Cleanouts
81. GPD: Gallons per Day
82. GPH: Gallons per Hour
83. GPM: Gallons per Minute
84. HDPE: High Density Polyethylene
85. HEFP: Healthcare Environment and Facilities Program (replacement for OCAMES)
86. HEX: Heat Exchanger
87. Hg: Mercury
88. HOA: Hands-Off-Automatic
89. HP: Horsepower
90. HVE: High Volume Evacuation
91. Hz: Hertz
92. ID: Inside Diameter
93. IE: Invert Elevation

94. INV: Invert
95. IPC: International Plumbing Code
96. IPS: Iron Pipe Size
97. IW: Indirect Waste
98. IWH: Instantaneous Water Heater
99. Kg: Kilogram
100. kPa: Kilopascal
101. KW: Kilowatt
102. KWH: Kilowatt Hour
103. lb: Pound
104. lbs/hr: Pounds per Hour
105. LNG: Liquid Natural Gas
106. L/min: Liters per Minute
107. LOX: Liquid Oxygen
108. L/s: Liters per Second
109. m: Meter
110. MA: Medical Air
111. MAWP: Maximum Allowable Working Pressure
112. MAX: Maximum
113. MBH: 1000 Btu per Hour
114. MED: Medical
115. MER: Mechanical Equipment Room
116. MFG: Manufacturer
117. mg: Milligram
118. mg/L: Milligrams per Liter
119. ml: Milliliter
120. mm: Millimeter
121. MIN: Minimum
122. MV: Medical Vacuum
123. N2: Nitrogen
124. N20: Nitrogen Oxide
125. NC: Normally Closed
126. NF: Oil Free Dry (Nitrogen)
127. NG: Natural Gas
128. NIC: Not in Contract
129. NO: Normally Open
130. NOM: Nominal
131. NPTF: National Pipe Thread Female
132. NPS: Nominal Pipe Size
133. NPT: Nominal Pipe Thread
134. NTS: Not to Scale
135. O2: Oxygen
136. OC: On Center
137. OD: Outside Diameter
138. OSD: Open Sight Drain
139. OS&Y: Outside Stem and Yoke
140. PA: Pascal
141. PBPU: Prefabricated Bedside Patient Units
142. PD: Pressure Drop or Difference
143. PDI: Plumbing and Drainage Institute
144. PH: Power of Hydrogen
145. PID: Proportional-Integral-Differential

146. PLC: Programmable Logic Controllers
147. PP: Polypropylene
148. ppb: Parts per Billion
149. ppm: Parts per Million
150. PSI: Pounds per Square Inch
151. PSIA: Pounds per Square Inch Atmosphere
152. PSIG: Pounds per Square Inch Gauge
153. PTFE: Polytetrafluoroethylene
154. PVC: Polyvinyl Chloride
155. PVDF: Polyvinylidene Fluoride
156. RAD: Radians
157. RO: Reverse Osmosis
158. RPM: Revolutions Per Minute
159. RTD: Resistance Temperature Detectors
160. RTRP: Reinforced Thermosetting Resin Pipe
161. SAN: Sanitary Sewer
162. SCFM: Standard Cubic Feet per Minute
163. SDI: Silt Density Index
164. SMACNA: Sheet Metal and Air Conditioning Contractors National Association
165. SPEC: Specification
166. SPS: Sterile Processing Services
167. SQFT/SF: Square Feet
168. SS: Stainless Steel
169. STD: Standard
170. SUS: Saybolt Universal Second
171. SWP: Steam Working Pressure
172. TD: Temperature Difference
173. TDH: Total Dynamic Head
174. TEFC: Totally Enclosed Fan-Cooled
175. TEMP: Temperature
176. TFE: Tetrafluoroethylene
177. THERM: 100,000 Btu
178. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
179. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
180. TIL: Technical Information Library http//www.cfm.va.gov/til/indes.asp
181. T/P: Temperature and Pressure
182. TYP: Typical
183. USDA: U.S. Department of Agriculture
184. V: Vent
185. V: Volt
186. VA: Veterans Administration
187. VA CFM: VA Construction & Facilities Management
188. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
189. VAC: Vacuum
190. VAC: Voltage in Alternating Current
191. VAMC: Veterans Administration Medical Center
192. VHA OCAMES: This has been replaced by HEFP.
193. VSD: Variable Speed Drive
194. VTR: Vent through Roof
195. W: Waste
196. WAGD: Waste Anesthesia Gas Disposal
197. WC: Water Closet

198. WG: Water Gauge
199. WOG: Water, Oil, Gas
200. WPD: Water Pressure Drop
201. WSFU: Water Supply Fixture Units

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
D. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
E. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
F. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
G. Section 07 84 00, FIRESTOPPING.
H. Section 07 92 00, JOINT SEALANTS.
I. Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below will form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B31.1-2020	Power Piping
ASME Boiler and Pressure Vessel Code	
BPVC Section IX-2021	Welding, Brazing, and Fusing Qualifications

C. American Society for Testing and Materials (ASTM):

A36/A36M-2019	Standard Specification for Carbon Structural Steel
A575-2020	Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-2021a	Standard Test Method for Surface Burning Characteristics of Building Materials
E119-2020	Standard Test Methods for Fire Tests of Building Construction and Materials

D. International Code Council, (ICC):

IBC-2021	International Building Code
IPC-2021	International Plumbing Code

E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2018	Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation

F. Military Specifications (MIL):

P-21035B	Paint High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Electrical Manufacturers Association (NEMA):

MG 1-2019	Motors and Generators

H. National Fire Protection Association (NFPA):

51B-2019	Standard for Fire Prevention During Welding, Cutting and Other Hot Work
54-2021	National Fuel Gas Code
70-2020	National Electrical Code (NEC)
99-2021	Healthcare Facilities Code

I. NSF International (NSF):

5-2019	Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment
14-2020	Plastic Piping System Components and Related Materials
61-2020	Drinking Water System Components – Health Effects
372-2020	Drinking Water System Components – Lead Content

J. Department of Veterans Affairs (VA):

PG-18-102023	Plumbing Design Manual
PG-18-13-2022	Barrier Free Design Guide

1.4 SUBMITTALS

A. Submittals, including number of required copies, will be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section will be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

C. Contractor will make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessable from the floor or permanent work platform. It is the Contractor's responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor will correct at no additional cost or time to the Government even if a submittal was approved.

D. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical will be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

E. Prior to submitting shop drawings for approval, Contractor will certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

F. Submittals and shop drawings for interdependent items, containing applicable descriptive information, will be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.

G. Manufacturer's Literature and Data including: Manufacturer's literature will be submitted under the pertinent section rather than under this section.

1. Equipment and materials identification.
2. Firestopping materials.
3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
4. Wall, floor, and ceiling plates.

H. Coordination/Shop Drawings:
1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
2. The coordination/shop drawings will include plan views, elevations and sections of all systems and will be on a scale of not less than 1:32 (3/8-inch equal to 1 foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings will clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
4. In addition, for plumbing systems, provide details of the following:
   a. Mechanical equipment rooms.
   b. Hangers, inserts, supports, and bracing.
   c. Pipe sleeves.
   d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

I. Plumbing Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   a. Include complete list indicating all components of the systems.
   b. Include complete diagrams of the internal wiring for each item of equipment.
   c. Diagrams will have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical, and associated systems will be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems will be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel will be experienced and qualified specialists in industrial and institutional plumbing.

B. Products Criteria:
1. Standard Products: Material and equipment will be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, will be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. Equipment Service: There will be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations will come to the site and provide acceptable service to restore operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-

emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming will be submitted for project record and inserted into the operations and maintenance manual.

3. All items furnished will be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 will conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official will be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code will apply. Any conflicts will be brought to the attention of the Contracting Officers Representative (COR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units will be of the same manufacturer and model number, or if different models are required they will be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit will be the responsibility of the manufacturer of the completed assembly.
7. Asbestos products or equipment or materials containing asbestos is prohibited.
8. Bio-Based Materials: For products designated by the USDA’s bio - based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

C. Welding: Before any welding is performed, Contractor will submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME BPVC, Section IX, "Welding and Brazing Qualifications". Provide proof of current certification to CO.
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
4. All welds will be stamped according to the provisions of the AWS or ASME as required herein and by the association code.

D. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations will be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

E. Execution (Installation, Construction) Quality:
1. All items will be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents will be referred to the COR for resolution. Printed copies or electronic files of manufacturer’s installation instructions will be provided to the COR at least 10 working days prior to commencing installation of any item.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, will be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution. Failure of the Contractor to

resolve or call attention to any discrepancies or deficiencies to the COR will result in the Contractor correcting at no additional cost or time to the Government.

3. Complete layout drawings will be required by Paragraph, SUBMITTALS. Construction work will not start on any system until the layout drawings have been approved by VA.
4. Installer Qualifications: Installer will be licensed and will provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
5. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work will be removed and done again at no additional cost or time to the Government.

F. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.

G. Guaranty: Warranty of Construction, FAR clause 52.246-21.

H. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions will be considered mandatory, the word “should” will be interpreted as “will”. Reference to the “code official” or “owner” will be interpreted to mean the COR.

I. Cleanliness of Piping and Equipment Systems:
1. Care will be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping will be removed.
2. Piping systems will be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks will be cleaned prior to delivery and beneficial use by the Government. All piping will be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets will be flushed of debris prior to final acceptance.
4. Contractor will be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:
1. Equipment and material placed on the job site will remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Damaged equipment will be replaced with an identical unit as determined and directed by the COR. Such replacement will be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems will be protected against entry of foreign matter. Both inside and outside will be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor will be under the custody and responsibility of the Contractor and will be protected as required for new work.
5. Protect plastic piping and tanks from ultraviolet light (sunlight) while in pre-construction. Plastic piping and tanks will not be installed exposed to sunlight without metal jacketing to block ultraviolet rays.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions will be in electronic version on CD or DVD inserted into a three–ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation will be included in the operation and maintenance manual. The operations and maintenance manual will include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices will be included. A List of recommended spare parts (manufacturer, model number, and quantity) will be furnished. Information explaining any special knowledge or tools the owner will be required to employ will be inserted into the As-Built documentation.

C. The installing Contractor will maintain as-built drawings of each completed phase for verification; and, will provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it will not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

D. The as-built drawings will indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation will be provided to COR 21 working days prior to submitting the request for final inspection. The documentation will include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results will contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results will include all readings, including but not limited to data on device (make, model and performance characteristics_), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.

C. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.

D. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 MATERIALS FOR VARIOUS SERVICES

A. Material or equipment containing a weighted average of greater than 0.25 percent lead will not be used in any potable water system intended for human consumption and will be certified in accordance with NSF 61 or NSF 372.

B. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers will comply with NSF 61 and NSF 372.

C. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

2.2 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components will be maximized to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others will assume complete responsibility for final assembled unit.
   1. All components of an assembled unit need not be products of same manufacturer.
   2. Constituent parts that are alike will be products of a single manufacturer.
   3. Components will be compatible with each other and with the total assembly for intended service.
   4. Contractor will guarantee performance of assemblies of components and will repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.

C. Components of equipment will bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, will be the same make and model.

2.3 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed will be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown in the drawings, or shown in the maintenance manuals. Coordinate equipment and valve identification with local VAMC shops. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.

2.5 FIRESTOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

2.6 GALVANIZED REPAIR COMPOUND

A. Mil. Spec. DOD-P-21035B, paint.

2.7 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

B. For Attachment to Concrete Construction:
   1. Concrete insert: Type 18, MSS SP-58.
   2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
   3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

C. For Attachment to Steel Construction: MSS SP-58.

1. Welded attachment: Type 22.
2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.

D. For Attachment to Wood Construction: Wood screws or lag bolts.

E. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles will provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

F. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gauge), designed to accept special spring held, hardened steel nuts.
   1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

G. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
   1. General Types (MSS SP-58):
      a. Standard clevis hanger: Type 1; provide locknut.
      b. Riser clamps: Type 8.
      c. Wall brackets: Types 31, 32 or 33.
      d. Roller supports: Type 41, 43, 44 and 46.
      e. Saddle support: Type 36, 37 or 38.
      f. Turnbuckle: Types 13 or 15.
      g. U-bolt clamp: Type 24.
      h. Copper Tube:
         1) Hangers, clamps and other support material in contact with tubing will be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
         2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
         3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
         4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
      i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending 1 inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
         1) Movement up to 20 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
         2) Movement more than 20 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
      j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
   2. Plumbing Piping (Other Than General Types):
      a. Horizontal piping: Type 1, 5, 7, 9, and 10.
      b. Chrome plated piping: Chrome plated supports.

c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gauge) minimum.

H. Pre-insulated Calcium Silicate Shields:
1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness will match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
a. Shields for supporting cold water will have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
b. The insulated calcium silicate shield will support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields will have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

2.8 PIPE PENETRATIONS

A. Pipe penetration sleeves will be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.

B. Pipe penetration sleeve materials will comply with all firestopping requirements for each penetration.

C. Penetrations are prohibited through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.

D. Sheet metal, plastic, or moisture resistant fiber sleeves will be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast iron or zinc coated pipe sleeves will be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe will be made watertight with a modular or link rubber seal. The link seal will be applied at both ends of the sleeve.

F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves will be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve will be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves will be connected with a floor plate.

G. Brass Pipe Sleeves will be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve will be connected with a floor plate.

H. Sleeve clearance through floors, walls, partitions, and beam flanges will be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation will be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings will be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.

I. Sealant and Adhesives: Will be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials will be utilized when possible.

2.9 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment.

2.10 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates will be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint will be provided in spaces where brass or steel pipe sleeves are specified.

2.11 ASBESTOS

A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions will be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment will be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings will be prepared to coordinate proper location and personnel access of all facilities. The drawings will be submitted for review.

B. Manufacturer's published recommendations will be followed for installation methods not otherwise specified.

C. Operating Personnel Access and Observation Provisions: All equipment and systems will be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gauges and indicators will be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown in the drawings will not be changed nor reduced.

D. Structural systems necessary for pipe and equipment support will be coordinated to permit proper installation.

E. Location of pipe sleeves, trenches and chases will be accurately coordinated with equipment and piping locations.

F. Cutting Holes:
   1. Holes will be located to avoid interference with structural members such as beams or grade beams. Holes will be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter will be referred to COR for approval.
   2. Waterproof membrane will not be penetrated. Pipe floor penetration block outs will be provided outside the extents of the waterproof membrane.
   3. Holes through concrete and masonry will be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other services are not shown but must be provided.

H. Protection and Cleaning:

1. Equipment and materials will be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, will be replaced at no additional cost or time to the Government.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures will be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, will be used for all pad or floor mounted equipment.

J. Gauges, thermometers, valves and other devices will be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gauges will be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing will not require dismantling adjacent equipment or pipe work.

K. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but will be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.

L. Domestic cold and hot water systems interface with the HVAC control system for the temperature, pressure and flow monitoring requirements to mitigate legionella. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.

M. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.

N. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.

O. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons will be sealed with plumbers’ putty.

P. Switchgear Drip Protection: Every effort will be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve will be provided in low point of casement pipe.

Q. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment will be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes will be drilled or burned in structural steel ONLY with the prior written approval of the COR.

B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above will not be permitted. Rusty products will be replaced.

C. Hanger rods will be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work will be provided.

D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.

E. Overhead Supports:
   1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
   2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
   3. Tubing and capillary systems will be supported in channel troughs.

F. Floor Supports:
   1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems will be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
   2. Bases and supports will not be located and installed until equipment mounted thereon has been approved. Bases will be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings will be reviewed for additional requirements. Bases will be neatly finished and smoothed, will have chamfered edges at the top, and will be suitable for painting.
   3. All equipment will be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts will be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
   4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.3 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems will be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:
   1. Cleaning will be thorough. Solvents, cleaning materials and methods recommended by the manufacturers will be used for the specific tasks. All rust will be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions will be repaired prior to applying prime and finish coats.
   2. The following Material and Equipment will NOT be painted:
      a. Control and interlock devices.
      b. Copper, brass, aluminum, stainless steel and bronze surfaces.
      c. Name plates.
   3. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.

4. The final result will be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment will be repainted, if necessary, to achieve this. Lead based paints will not be used.

3.4 OPERATION AND MAINTENANCE MANUALS

A. All new and temporary equipment and all elements of each assembly will be included.

B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information will be included.

C. Manufacturer's installation, maintenance, repair, and operation instructions for each device will be included. Assembly drawings and parts lists will also be included. A summary of operating precautions and reasons for precautions will be included in the Operations and Maintenance Manual.

D. Trouble-shooting guide for the control system troubleshooting will be inserted into the Operations and Maintenance Manual.

3.5 COMMISSIONING

A. Components provided under this section of the specification will be tested as part of a larger system.

3.6 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for fiur hours to instruct each VA personnel responsible in operation and maintenance of the system.

END OF SECTION

SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

F. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

A112.14.1-2003	Backwater Valves

C. American Society of Sanitary Engineering (ASSE):

1001-2017	Performance Requirements for Atmospheric Type Vacuum Breakers
1003-2020	Performance Requirements for Water Pressure Reducing Valves for Domestic Water Distribution Systems
1011-2017	Performance Requirements for Hose Connection Vacuum Breakers
1013-2011	Performance Requirements for Reduced Pressure Principle Backflow Preventers and Reduced Pressure Principle Fire Protection Backflow Preventers
1015-2011	Performance Requirements for Double Check Backflow Prevention Assemblies and Double Check Fire Protection Backflow Prevention Assemblies
1017-2009	Performance Requirements for Temperature Actuated Mixing Valves for Hot Water Distribution Systems
1020-2020	Performance Requirements for Pressure Vacuum Breaker Assembly
1035-2020	Performance Requirements for Laboratory Faucet Backflow Preventers

1069-2020	Performance Requirements for Automatic Temperature Control Mixing Valves
1070-2015	Performance Requirements for Water Temperature Limiting Devices
1071-2012	Performance Requirements for Temperature Actuated Mixing Valves for Plumbed Emergency Equipment

D. American Society for Testing and Materials (ASTM):

A126-2004(R2019)	Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A276/A276M-2017	Standard Specification for Stainless Steel Bars and Shapes
A536-1984(R2019e)	Standard Specification for Ductile Iron Castings
B62-2017	Standard Specification for Composition Bronze or Ounce Metal Castings
B584-2014	Standard Specification for Copper Alloy Sand Castings for General Applications

E. International Code Council (ICC):

IPC-2021	International Plumbing Code

F. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-25-2018	Standard Marking Systems for Valves, Fittings, Flanges and Unions
SP-67-2017	Butterfly Valves
SP-70-2011	Gray Iron Gate Valves, Flanged and Threaded Ends
SP-71-2018	Gray Iron Swing Check Valves, Flanged and Threaded Ends
SP-80-2019	Bronze Gate, Globe, Angle, and Check Valves
SP-85-2011	Gray Iron Globe & Angle Valves, Flanged and Threaded Ends
SP-110-2010	Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

G. National Environmental Balancing Bureau (NEBB):

9th Edition 2019	Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

H. NSF International (NSF):

61-2020	Drinking Water System Components – Health Effects
372-2020	Drinking Water System Components – Lead Content

I. University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USC FCCCHR):

10th Edition	Manual of Cross-Connection Control

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. Ball Valves.

D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
   4. Piping diagrams of thermostatic mixing valves to be installed.

E. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Valves shall be prepared for shipping as follows:
   1. Protect internal parts against rust and corrosion.
   2. Protect threads, flange faces, grooves, and weld ends.
   3. Set ball and plug valves open to minimize exposure of functional surfaces.

B. Valves shall be prepared for storage as follows:
   1. Maintain valve end protection.
   2. Store valves indoors and maintain at higher than ambient dew point temperature.

1.6 AS BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 PRODUCTS

2.1 VALVES, GENERAL

A. Asbestos packing and gaskets are prohibited.

B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing greater than 15 percent zinc shall not be permitted.

C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

D. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.

E. Bio-Based Materials: For products designated by the USDA’s bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more

information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

F. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

2.2 SHUT-OFF VALVES

A. Cold, Hot and Re-circulating Hot Water:
   1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584. The ends shall be non-lead solder.

2.3 BACKFLOW PREVENTERS

A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).

B. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.
   1. Hose bibs and sinks with threaded outlets.

C. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be installed in the following locations requiring non-continuous pressure:
   1. Hose bibbs and wall hydrants.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.

C. Threads on valve and mating pipe shall be examined for form and cleanliness.

D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

A. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.

B. Valves shall be installed in horizontal piping with stem at or above center of pipe.

C. Valves shall be installed in a position to allow full stem movement.

D. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.3 ADJUSTING

A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.

B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.

C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer's Representative (COR).

3.4 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.5 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.6 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

END OF SECTION

SECTION 22 05 33
HEAT TRACING FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirement for supplying, installing, and testing of the electric heat tracing system of the plumbing piping. Freeze protection shall be utilized for domestic water piping in areas subject to freezing temperatures. Ice and snow melting shall be utilized for gutters, downspouts, roof drain bodies and roof drain leaders exposed to snow and ice accumulation.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

F. Section 22 07 11, PLUMBING INSULATION.

G. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

H. Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. The Institute of Electrical and Electronic Engineers (IEEE):

515.1-2012	Testing, Design, Installation, and Maintenance of Electrical Resistance Trace Heating for Commercial Applications

C. International Code Council, (ICC):

IPC-2021	International Plumbing Code

D. National Fire Protection Association (NFPA):

70-2023	National Electrical Code (NEC)

E. Underwriters' Laboratories, Inc. (UL):

508-2018	Industrial Control Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 05 33, HEAT TRACING FOR PLUMBING PIPING”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. Rated capacity.
   2. Length of cable.

3. Cable spacing.
4. Electrical power requirements.
5. Controls.
6. Enclosures.
7. Accessories.

D. The shop drawings shall include plans, sections, details, wiring diagrams, and attachments to other work. The wiring diagrams shall include power, signal, and control wiring.

E. Field quality control test reports shall be submitted.

F. Complete operating and maintenance manuals including wiring diagram, technical data sheets, information for ordering replaceable parts, and troubleshoot guide:
1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

H. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications: Ten years' experience in design, engineering, manufacture and support of specified system and components.

B. Product Requirements:
1. Pipe or tank tracing cable assembly shall be factory assembled, immersed in water for a minimum of 12 hours, and then tested for insulation resistance, high potential breakdown and continuity before leaving the factory.
2. Factory Mutual approved heating cable that has the same wattage per lineal foot (power output), throughout its entire length.
3. UL Listed, thermostat and contactor panel.
4. UL Listed Control/Monitor Panel.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

E. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 SELF-REGULATING PARALLEL RESISTANCE HEATING CABLES

A. Self-regulating parallel resistance heating cables shall comply with IEEE 515.1.

B. The heating element shall be a pair of parallel No. 16 AWG nickel coated stranded copper bus wires embedded in cross linked conductive polymer core, which varies heat output in response to temperature along its length. Cables shall be terminated with waterproof, factory assembled

non heating leads with connects at one and seal the opposite end watertight. The cable shall be capable of crossing over itself without overheating.

C. The electrical insulating jacket shall be flame-retardant polyolefin.

D. The cable cover shall be tinned coppe braid and polyolefin outer jacket with UV inhibitor.

E. The maximum power on operating temperature shall be 65 degrees C (150 degrees F).

F. The maximum power off exposure temperature shall be 85 degrees C (185 degrees F).

G. The capacities and characteristics shall be:
   1. Maximum heat output 16.4 W/m (5.0 W/foot).
   2. Pipe Diameter: As shown on drawings.
   3. Number of parallel cables: 1.
   4. See electrical drawings for electrical characteristics.

2.2 CONTROLS

A. Pipe mounting thermostats for Freeze protection shall have be a remote bulb unit with adjustable temperature range from minus 1 to 10 degrees C (34 to 50 degrees F). The thermostat shall be snap action, open-on-rise, single pole switch with minimum current rating adequate for the connected cable. The thermostat shall be remote bulb on capillary, resistance temperature device, or thermistor for direct sensing of pipe wall temperature. The control enclosure shall be corrosion resistant and waterproof.

B. The enclosure shall be the NEMA 4X type.

C. A minimum 30 amp contactor shall be provided to energize cable or close other contactors. Provide relay with contacts to indicate operational status, on/off, and for interface with central energy management and control system.

2.3 ACCESSORIES

A. Cable Installation Accessories: Fiberglass tape, heat-conductive putty, cable ties, silicone end seals and splice kits, and installation clips all furnished by manufacturer, or as recommended in writing by manufacturer.

B. Warning Labels: Shall comply with NFPA 70.

C. Warning Tape: Continuously printed "Electrical Tracing"; vinyl, at least 0.08 mm (3 mils) thick, and with pressure-sensitive, permanent, waterproof, self-adhesive back.
   1. Width for Warning Tape on Pipes with Outside Dimension, Including Insulation, Less Than 150 mm (6 inches): 19 mm (3/4 inch) minimum.
   2. Width for Warning Tape on Pipes with Outside Dimension, Including Insulation, 150 mm (6 inches) or Greater: 38 mm (1-1/2 inches) minimum.

PART 3 - EXECUTION

3.1 GENERAL

A. Inspect surfaces and substrates of electric heating cables for compliance with requirements of this specification. Ensure surfaces and pipes in contact with electric heating cables are free of burrs and sharp protrusions.

B. Notify COR if the existing substrate conditions are unsuitable for application of heating cables in accordance with manufacturer’s recommendations.

C. If the installation of the heat tracing is unsatisfactory, then the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 INSTALLATION

A. Electric heating cable shall be installed for the following applications:

   1. Freeze protection of plumbing piping: Self-regulating parallel-resistance.

B. Electric heating cable shall be installed across expansion, construction, and control joints according to the manufacturer's recommendations using cable protection conduit and slack cable to allow for movement without damage to cable.

C. Electric heating cable for pipe freeze protection shall be installed according to the following:
   1. Electric heating cables shall be installed after piping has been tested and before insulation is installed.
   2. Electric heat cables shall be installed according to IEEE 515.1
   3. Insulation shall be installed or applied over piping with electric cables. Refer to Section 22 07 11, PLUMBING INSULATION.
   4. Warning tape shall be installed on pipe insulation where piping is equipped with electric heating cables.
   5. Provide current transducer to monitor power in heating tape and monitor and alarm from BAS.

D. Field adjustable switches and circuit breaker trip ranges shall be set.

E. Heating cables including leads shall be protected from damage.

F. Equipment shall be grounded according to Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

G. Wiring shall be connected according to Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

3.3 TESTS

A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
   1. Perform tests after cable installation but before application of coverings such as insulation, wall or ceiling construction, or concrete.
   2. Test cables for electrical continuity and insulation integrity before energizing.
   3. Test cables to verify rating and power input. Energize and measure voltage and current simultaneously.

C. Repeat tests for continuity, insulation resistance, and input power after applying thermal insulation on pipe-mounted cables.

D. If deficiency is found, Contractor shall correct all deficiencies at no addition cost or time to the Government.

E. Prepare test and inspection reports.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

END OF SECTION

SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for the following:
   1. Plumbing piping and equipment.
   2. Re-insulation of plumbing piping and equipment after asbestos abatement and or replacement of any part of existing insulation system (insulation, vapor retarder jacket, protective coverings/jacket) damaged during construction.

B. Definitions:
   1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
   4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
   5. Concealed: Piping above ceilings and in chases and pipe spaces.
   6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   7. FSK: Foil-scrim-Kraft facing.
   8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
   9. Density: kg/m3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watts per square meter (BTU per hour per square foot).
      b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.
   11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
   12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
   13. HWR: Hot water recirculating.
   14. CW: Cold water.
   15. SW: Soft water.
   16. HW: Hot water.
   17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS: Insulation material and insulation production method.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.

G. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

H. Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING: Insulation over heating cables.

I. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

J. Section 23 21 13, HYDRONIC PIPING: electrical heat tracing systems.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

B209-2014	Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
C411-2019	Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation
C449-2019	Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
C450-2018	Standard Practice for Fabrication of Thermal Insulating Fitting Covers for NPS Piping, and Vessel Lagging
Adjunct to C450	Compilation of Tables that Provide Recommended Dimensions for Prefab and Field Thermal Insulating Covers, etc.
C533-2019	Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
C534/C534M-2020	Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
C547-2019	Standard Specification for Mineral Fiber Pipe Insulation
C552-2021	Standard Specification for Cellular Glass Thermal Insulation
C553-2019	Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
C591-2021	Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
C680-2019	Standard Practice for Estimate of the Heat Gain or Loss and the Surface Temperatures of Insulated Flat, Cylindrical, and Spherical Systems by Use of Computer Programs
C612-2014(R2019)	Standard Specification for Mineral Fiber Block and Board Thermal Insulation
C1126-2019	Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
C1136-2021	Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

C1710-2021	Standard Guide for Installation of Flexible Closed Cell Preformed Insulation in Tube and Sheet Form
D1668/D1668M-1997a (2014)e1	Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
E84-2021a	Standard Test Method for Surface Burning Characteristics of Building Materials
E2231-2019	Standard Practice for Specimen Preparation and Mounting of Pipe and Duct Insulation to Assess Surface Burning Characteristics

C. Federal Specifications (Fed. Spec.):

L-P-535E-1979	Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

D. International Code Council, (ICC):

IMC-2021	International Mechanical Code

E. Military Specifications (Mil. Spec.):

MIL-A-3316D - 2020	Adhesives, Fire-Resistant, Thermal Insulation
MIL-A-24179A (2)-1987	Adhesive, Flexible Unicellular-Plastic Thermal Insulation
MIL-PRF-19565C (1)-1988	Coating Compounds, Thermal Insulation, Fire- and Water-Resistant, Vapor-Barrier
MIL-C-20079H-1987	Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

F. National Fire Protection Association (NFPA):

90A-2021	Standard for the Installation of Air-Conditioning and Ventilating Systems

G. Underwriters Laboratories, Inc (UL):

723-2018	Standard for Test for Surface Burning Characteristics of Building Materials
1887-2004 (R2013)	Standard for Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics

H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available from NAIMA with free download; https://insulationinstitute.org/tools-resources/

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Shop Drawings:
   1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.
      a. Insulation materials: Specify each type used and state surface burning characteristics.

b. Insulation facings and jackets: Each type used and state surface burning characteristics.
c. Insulation accessory materials: Each type used.
d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
e. Make reference to applicable specification paragraph numbers for coordination.
f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.

E. Samples:
1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
3. Each accessory material: Minimum 120 ml (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

F. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:
1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.11.2.6, parts of which are quoted as follows:

4.3.3.1 Pipe and duct insulation and coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.

4.3.3.3 Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).

4.3.11.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.11.2.6.8 Smoke detectors shall not be required to meet the provisions of Section 4.3.

2. Test methods: ASTM E84, UL 723, and ASTM E2231.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer, description of the material, and the production date or code.

D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

1.7 STORAGE AND HANDLING OF MATERIAL

A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

PART 2 - PRODUCTS

2.1 RIGID CELLULAR PHENOLIC FOAM

A. Preformed (molded) pipe insulation, ASTM C1126, Type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket (ASJ) and with PVC premolded fitting covering.

B. Equipment Insulation, ASTM C1126, Type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket (ASJ).

2.2 POLYISOCYANURATE CLOSED-CELL RIGID

A. Preformed (fabricated) pipe insulation, ASTM C591, Type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at

temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with PVC premolded fitting covers.

B. Equipment and duct insulation, ASTM C591, Type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.3 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.

B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.

D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2070 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

E. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.

F. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated or with cut aluminum gores to match shape of fitting and of 0.6 mm (0.024 inch) minimum thickness aluminum. Aluminum fittings shall be of same construction with an internal moisture barrier as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands with wing seals shall be installed on all circumferential joints. Bands shall be 15 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

G. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.4 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	**Insert Blocks mm (inches)**
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

2.5 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.6 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.

D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

E. Tacks, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

2.7 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt or white resin treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F) and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

2.8 FIRESTOPPING MATERIAL

A. Other than pipe insulation, refer to Section 07 84 00, FIRESTOPPING.

2.9 FLAME AND SMOKE

A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer's Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A).

D. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

E. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1 inch) in length at every vapor stop shall be sealed with appropriate vapor barrier sealant. Bio-based materials shall be utilized when possible.

F. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.

G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

H. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.

I. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

J. Firestop Pipe insulation:
   1. Provide firestopping insulation at fire and smoke barriers through penetrations. Firestopping insulation shall be UL listed as defined in Section 07 84 00, FIRESTOPPING.
   2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
      a. Pipe risers through floors
      b. Pipe chase walls and floors
      c. Smoke partitions
      d. Fire partitions
      e. Hourly rated walls

K. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (3/4 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipe insulations. Provide freeze

protection for cold water make-up piping and equipment where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

L. Provide vapor barrier systems as follows:
   1. All piping exposed to outdoor weather.

M. Provide metal jackets over insulation as follows:
   1. All plumbing piping exposed to outdoor weather.

3.2 INSULATION INSTALLATION

A. Rigid Cellular Phenolic Foam:
   1. Rigid closed cell phenolic insulation may be provided, exterior only, for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
   2. Note the ASTM E84 or UL 723 surface burning characteristics requirements of maximum 25/50 indexes in paragraph "Quality Assurance".
   3. Provide secure attachment facilities such as welding pins.
   4. Apply insulation with joints tightly drawn together.
   5. Apply adhesives, coverings, neatly finished at fittings, and valves.
   6. Final installation shall be smooth, tight, neatly finished at all edges.
   7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
   8. Condensation control insulation: Minimum 25 mm (1 inch) thick for all pipe sizes depending on high humidity exposures.
      a. Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
      b. Waste piping from electric water coolers and icemakers to drainage system.
      c. Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment (including trap) to main vertical waste pipe.
      d. MRI quench vent piping.
      e. Bedpan sanitizer atmospheric vent
      f. Reagent grade water piping.
      g. Cold water piping, exterior only.

B. Polyisocyanurate Closed-Cell Rigid Insulation:
   1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping and equipment for temperature up to 149 degree C (300 degree F).
   2. Install insulation, vapor retarder and jacketing per manufacturer’s recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.
   3. Install insulation with all joints tightly butted (except expansion) joints in hot applications). Provide insulation contractions joints for very cold process temperatures.
   4. If insulation thickness exceeds 65 mm (2-1/2 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
   5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Stainless steel banding shall be used for cold applications to attach PVC or metal jacketing.
   6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane or polyisocyanurate spray-foam to fill PVC elbow jacket is prohibited on cold applications.

7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape. Bio-based materials shall be utilized when possible.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints). Bio-based materials shall be utilized when possible.
9. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph "Quality Assurance". Refer to paragraph “General Requirements” for items not to be insulated.
10. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	**Insulation Material**	**Less than 25 (1)**	**25 – 32 (1 – 1¼)**	**38 – 75 (1½ - 3)**	**100 (4) and Greater**
4-15 degrees C (40-60 degrees F) (Domestic water piping)	Rigid Cellular Phenolic Foam (Above ground piping only) (exterior locations only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
4-15 degrees C (40-60 degrees F) (Domestic water piping)	Polyiso-cyanurate Closed-Cell Rigid(Exterior Locations only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)

END OF SECTION

SECTION 22 08 00
COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 22.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.

B. The Plumbing systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

END OF SECTION

SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 07 84 00, FIRESTOPPING.

F. Section 07 92 00, JOINT SEALANTS.

G. Section 09 91 00, PAINTING.

H. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

I. Section 22 07 11, PLUMBING INSULATION.

J. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

A13.1-2020	Scheme for Identification of Piping Systems
B16.3-2016	Malleable Iron Threaded Fittings: Classes 150 and 300
B16.9-2018	Factory-Made Wrought Buttwelding Fittings
B16.11-2016	Forged Fittings, Socket-Welding and Threaded
B16.12-2019	Cast Iron Threaded Drainage Fittings
B16.15-2018	Cast Copper Alloy Threaded Fittings: Classes 125 and 250
B16.18-2018	Cast Copper Alloy Solder Joint Pressure Fittings
B16.22-2018	Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
B16.24-2016	Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500
B16.51-2018	Copper and Copper Alloy Press-Connect Fittings
ASME Boiler and Pressure Vessel Code -	
BPVC Section IX-2021	Welding, Brazing, and Fusing Qualifications

C. American Society of Sanitary Engineers (ASSE):

1010-2004	Performance Requirements for Water Hammer Arresters

D. American Society for Testing and Materials (ASTM):

A47/A47M-1999 (R2014)	Standard Specification for Ferritic Malleable Iron Castings
A53/A53M-2020	Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
A183-2014 (R2020)	Standard Specification for Carbon Steel Track Bolts and Nuts
A269/A269M-2015a(R2019)	Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service
A312/A312M-2021	Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
A403/A403M-2020	Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings
A536-1984 (R2019)e1	Standard Specification for Ductile Iron Castings
A733-2016	Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples
B32-2020	Standard Specification for Solder Metal
B43-2020	Standard Specification for Seamless Red Brass Pipe, Standard Sizes
B61-2015	Standard Specification for Steam or Valve Bronze Castings
B62-2017	Standard Specification for Composition Bronze or Ounce Metal Castings
B75/B75M-2020	Standard Specification for Seamless Copper Tube
B88-2020	Standard Specification for Seamless Copper Water Tube
B584-2014	Standard Specification for Copper Alloy Sand Castings for General Applications
B687-1999 (R2016)	Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
C919-2019	Standard Practice for Use of Sealants in Acoustical Applications
D1785-2021	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
D2000-2018	Standard Classification System for Rubber Products in Automotive Applications
D2564-2020	Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems

D2657-2007 (R2015)	Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings
D2855-2020	Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings
D4101-2017e1	Standard Specification for Polypropylene Injection and Extrusion Materials
E1120-2016	Standard Specification for Liquid Chlorine
E1229-2016	Standard Specification for Calcium Hypochlorite
F2389-2021	Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems
F2620-2020	Standard Practice for Heat Fusion Joining of Polyethylene Pipe and Fittings
F2769-2018	Standard Specification for Polyethylene of Raised Temperature (PE-RT) Plastic Hot and Cold-Water Tubing and Distribution Systems

E. American Water Works Association (AWWA):

C110-2012	Ductile-Iron and Gray-Iron Fittings
C151-2017	Ductile Iron Pipe, Centrifugally Cast
C153-2019	Ductile-Iron Compact Fittings
C203-2020	Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied
C213-2015	Fusion-Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines
C651-2014	Disinfecting Water Mains

F. American Welding Society (AWS):

A5.8M/A5.8-2019	Specification for Filler Metals for Brazing and Braze Welding

G. International Code Council (ICC):

IPC-2021	International Plumbing Code

H. Manufacturers Specification Society (MSS):

SP-58-2018	Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation
SP-72-2010a	Ball Valves with Flanged or Butt-Welding Ends for General Service
SP-110-2010	Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

I. NSF International (NSF):

14-2020	Plastics Piping System Components and Related Materials
61-2020	Drinking Water System Components – Health Effects

372-2020	Drinking Water System Components – Lead Content

J. Plumbing and Drainage Institute (PDI):

PDI-WH 201-2017	Water Hammer Arrestors

K. Department of Veterans Affairs:

H-18-10-2023	Plumbing Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. All items listed in Part 2 - Products.

D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

E. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. A certificate shall be submitted prior to welding of steel piping showing the Welder’s certification. The certificate shall be current and no more than one year old. Welder’s qualifications shall be in accordance with ASME BPVC Section IX.

B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.

C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.

D. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 SPARE PARTS

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD

inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier's letterhead.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.

B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 ABOVE GROUND (INTERIOR) WATER PIPING

A. Pipe: Copper tube, ASTM B88, Type K or L, drawn.

B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kPa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press-connect fittings for copper pipe and tube **are prohibited**. See Plumbing Design Manual for additional information.
4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.

C. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.

D. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.

E. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BAg series for copper to steel joints.

2.3 STERILIZATION CHEMICALS

A. Hypochlorite: ASTM E1229.

B. Liquid Chlorine: ASTM E1120.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:
1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
3. All pipe runs shall be laid out to avoid interference with other work/trades.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
   a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
   b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
   c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      1) Solid or split un-plated cast iron.
      2) All plates shall be provided with set screws.
      3) Pipe Hangers: Height adjustable clevis type.
      4) Adjustable Floor Rests and Base Flanges: Steel.
      5) Concrete Inserts: "Universal" or continuous slotted type.
      6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
      7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
      8) Rollers: Cast iron.
      9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
      10) Hangers and supports utilized with insulated pipe and tubing shall have 180-degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.
      11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
      12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of

selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.

6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
   a. Firestopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the firestopping materials.
   b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
   c. Acoustical sealant: Where pipes pass through sound rated walls, seal around the pipe penetration with an acoustical sealant that is compliant with ASTM C919.

B. Domestic Water piping shall conform to the following:
   1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot and cold water circulating lines with no traps.
   2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.

B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gauge shall have 1 psig increments.

C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 1380 kPa (200 psig) gage during inspection and prove tight.

D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

E. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

3.3 STERILIZATION

A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.

B. Use liquid chlorine or hypochlorite for sterilization.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

END OF SECTION

SECTION 22 40 00
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 07 92 00, JOINT SEALANTS: Sealing between fixtures and other finish surfaces.

F. Section 08 31 13, ACCESS DOORS AND FRAMES: Flush panel access doors.

G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The American Society of Mechanical Engineers (ASME):

A112.6.1M-1997 (R2017)	Supports for Off-the-Floor Plumbing Fixtures for Public Use
A112.19.1-2018	Enameled Cast Iron and Enameled Steel Plumbing Fixtures
A112.19.2-2018	Ceramic Plumbing Fixtures
A112.19.3-2017	Stainless Steel Plumbing Fixtures

C. American Society for Testing and Materials (ASTM):

A276-2017	Standard Specification for Stainless Steel Bars and Shapes
B584-2014	Standard Specification for Copper Alloy Sand Castings for General Applications

D. CSA Group:

B45.4-2017	Stainless Steel Plumbing Fixtures

E. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-2006	Metal Finishes Manual

F. American Society of Sanitary Engineering (ASSE):

1016-2017	Automatic Compensating Valves for Individual Showers and Tub/Shower Combinations

G. NSF International (NSF):

14-2020	Plastics Piping System Components and Related Materials

61-2020	Drinking Water System Components – Health Effects
372-2020	Drinking Water System Components – Lead Content

H. American with Disabilities Act (A.D.A)

I. International Code Council (ICC):

IPC-2021	International Plumbing Code

1.4 SUBMITTALS

A. Submittals, including number of required copies, will be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section will be marked “SUBMITTED UNDER SECTION 22 40 00, PLUMBING FIXTURES”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, connections, and capacity.

D. Operating Instructions: Comply with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions will be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation will be included in the operation and maintenance manual. The operations and maintenance manual will include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks will be included. A List of recommended spare parts (manufacturer, model number, and quantity) will be furnished. Information explaining any special knowledge or tools the owner will be required to employ will be inserted into the As-Built documentation.

C. The installing contractor will maintain as-built drawings of each completed phase for verification; and, will provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in AutoCAD version provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it will not be deemed a conflict of interest or breach of the ‘third party testing company’ requirement.

D. Certification documentation will be provided to COR 10 working days prior to submitting the request for final inspection. The documentation will include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead is prohibited in any potable water system intended for human consumption, and will be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking will meet the requirements of NSF 61.

B. Plastic pipe, fittings, and solvent cement will meet NSF 14 and will be NSF listed for the service intended.

2.2 STAINLESS STEEL

A. Corrosion-resistant Steel (CRS):
   1. Plate, Sheet and Strip: CRS flat products will conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
   2. Finish: Exposed surfaces will have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

2.3 ESCUTCHEONS

A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.4 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

A. (P-804) Hose Bibb (Single Faucet, Wall Mounted to Exposed Supply Pipe): Cast or wrought copper alloy, single faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipe. Provide faucet with 19 mm (3/4 inch) hose coupling thread on spout and vacuum breaker. Four-arm handle on faucet will be cast, formed or drop forged copper alloy. Escutcheons will be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, will have a bright finish.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Fixture Setting: Opening between fixture and wall finish will be sealed as specified under Section 07 92 00, JOINT SEALANTS. Bio-based materials will be utilized when possible.

B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces.

C. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.

D. If an installation is unsatisfactory to the COR, the Contractor will correct the installation at no cost or additional time to the Government.

3.2 CLEANING

A. At completion of all work, fixtures, exposed materials and equipment will be thoroughly cleaned.

3.3 COMMISSIONING

A. Components provided under this section of the specification will be tested as part of a larger system.

END OF SECTION

SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23, HEATING, VENTILATING, AND AIR CONDITIONING (HVAC).

B. Definitions:
   1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
   2. Exterior: Piping, ductwork, and equipment exposed to weather be it temperature, humidity, precipitation, wind, or solar radiation.

C. Abbreviations/Acronyms:
   1. ac: Alternating Current
   2. AC: Air Conditioning
   3. ACU: Air Conditioning Unit
   4. ACR: Air Conditioning and Refrigeration
   5. AI: Analog Input
   6. AISI: American Iron and Steel Institute
   7. AO: Analog Output
   8. ASJ: All Service Jacket
   9. AWG: American Wire Gauge
   10. BACnet: Building Automation and Control Networking Protocol
   11. BAg: Silver-Copper-Zinc Brazing Alloy
   12. BAS: Building Automation System
   13. BCuP: Silver-Copper-Phosphorus Brazing Alloy
   14. bhp: Brake Horsepower
   15. Btu: British Thermal Unit
   16. Btu/h: British Thermal Unit Per Hour
   17. CDA: Copper Development Association
   18. C: Celsius
   19. CD: Compact Disk
   20. CFM: Cubic Foot Per Minute
   21. CH: Chilled Water Supply
   22. CHR: Chilled Water Return
   23. CLR: Color
   24. CO: Carbon Monoxide
   25. COR: Contracting Officer’s Representative
   26. CPD: Condensate Pump Discharge
   27. CPM: Cycles Per Minute
   28. CPVC: Chlorinated Polyvinyl Chloride
   29. CRS: Corrosion Resistant Steel
   30. CTPD: Condensate Transfer Pump Discharge
   31. CTPS: Condensate Transfer Pump Suction
   32. CW: Cold Water
   33. CWP: Cold Working Pressure
   34. CxA: Commissioning Agent
   35. dB: Decibels
   36. dB(A): Decibels (A weighted)
   37. DDC: Direct Digital Control
   38. DI: Digital Input
   39. DO: Digital Output
   40. DVD: Digital Video Disc

41. DN: Diameter Nominal
42. DWV: Drainage, Waste and Vent
43. EPDM: Ethylene Propylene Diene Monomer
44. EPT: Ethylene Propylene Terpolymer
45. ETO: Ethylene Oxide
46. F: Fahrenheit
47. FAR: Federal Acquisition Regulations
48. FD: Floor Drain
49. FED: Federal
50. FG: Fiberglass
51. FGR: Flue Gas Recirculation
52. FOS: Fuel Oil Supply
53. FOR: Fuel Oil Return
54. FSK: Foil-Scrim-Kraft facing
55. FWPD: Feedwater Pump Discharge
56. FWPS: Feedwater Pump Suction
57. GC: Chilled Glycol Water Supply
58. GCR: Chilled Glycol Water Return
59. GH: Hot Glycol Water Heating Supply
60. GHR: Hot Glycol Water Heating Return
61. gpm: Gallons Per Minute
62. HDPE: High Density Polyethylene
63. Hg: Mercury
64. HOA: Hands-Off-Automatic
65. hp: Horsepower
66. HPS: High Pressure Steam (414 kPa (60 psig) and above)
67. HPR: High Pressure Steam Condensate Return
68. HW: Hot Water
69. HWH: Hot Water Heating Supply
70. HWHR: Hot Water Heating Return
71. Hz: Hertz
72. ID: Inside Diameter
73. IPS: Iron Pipe Size
74. kg: Kilogram
75. klb: 1000 lb
76. kPa: Kilopascal
77. lb: Pound
78. lb/hr: Pounds Per Hour
79. L/s: Liters Per Second
80. L/min: Liters Per Minute
81. LPS: Low Pressure Steam (103 kPa (15 psig) and below)
82. LPR: Low Pressure Steam Condensate Gravity Return
83. MAWP: Maximum Allowable Working Pressure
84. MAX: Maximum
85. MBtu/h: 1000 Btu/h
86. MBtu: 1000 Btu
87. MED: Medical
88. m: Meter
89. MFG: Manufacturer
90. mg: Milligram
91. mg/L: Milligrams Per Liter
92. MIN: Minimum

93. MJ: Megajoules
94. ml: Milliliter
95. mm: Millimeter
96. MPS: Medium Pressure Steam (110 kPa (16 psig) through 414 kPa (60 psig))
97. MPR: Medium Pressure Steam Condensate Return
98. MW: Megawatt
99. NC: Normally Closed
100. NF: Oil Free Dry (Nitrogen)
101. Nm: Newton Meter
102. NO: Normally Open
103. NOx: Nitrous Oxide
104. NPT: National Pipe Thread
105. NPS: Nominal Pipe Size
106. OD: Outside Diameter
107. OSD: Open Sight Drain
108. OS&Y: Outside Stem and Yoke
109. PC: Pumped Condensate
110. PID: Proportional-Integral-Differential
111. PLC: Programmable Logic Controllers
112. PP: Polypropylene
113. PPE: Personal Protection Equipment
114. ppb: Parts Per Billion
115. ppm: Parts Per Million
116. PRV: Pressure Reducing Valve \
117. PSIA: Pounds Per Square Inch Absolute
118. psig: Pounds Per Square Inch Gauge
119. PTFE: Polytetrafluoroethylene
120. PVC: Polyvinyl Chloride
121. PVDC: Polyvinylidene Chloride Vapor Retarder Jacketing, White
122. PVDF: Polyvinylidene Fluoride
123. rad: Radians
124. RH: Relative Humidity
125. RO: Reverse Osmosis
126. rms: Root Mean Square
127. RPM: Revolutions Per Minute
128. RS: Refrigerant Suction
129. RTD: Resistance Temperature Detectors
130. RTRF: Reinforced Thermosetting Resin Fittings
131. RTRP: Reinforced Thermosetting Resin Pipe
132. SCFM: Standard Cubic Feet Per Minute
133. SPEC: Specification
134. SPS: Sterile Processing Services
135. STD: Standard
136. SDR: Standard Dimension Ratio
137. SUS: Saybolt Universal Second
138. SW: Soft water
139. SWP: Steam Working Pressure
140. TAB: Testing, Adjusting, and Balancing
141. TDH: Total Dynamic Head
142. TEFC: Totally Enclosed Fan-Cooled
143. TFE: Tetrafluoroethylene
144. THERM: 100,000 Btu

145. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
146. THWN: Thermoplastic Heat & Water-Resistant Nylon Coated Wire
147. T/P: Temperature and Pressure
148. USDA: U.S. Department of Agriculture
149. V: Volt
150. VAC: Vacuum
151. VA: Veterans Administration
152. VAC: Voltage in Alternating Current
153. VA CFM: VA Construction & Facilities Management
154. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
155. VAMC: Veterans Administration Medical Center
156. VHA OCAMES: Veterans Health Administration – Office of Capital Asset Management Engineering and Support
157. VR: Vacuum condensate return
158. WCB: Wrought Carbon Steel, Grade B
159. WG: Water Gauge or Water Column
160. WOG: Water, Oil, Gas

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

D. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

E. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

F. Section 03 30 00, CAST-IN-PLACE CONCRETE.

G. Section 05 31 00, STEEL DECKING.

H. Section 05 50 00, METAL FABRICATIONS.

I. Section 07 84 00, FIRESTOPPING.

J. Section 07 92 00, JOINT SEALANTS.

K. Section 09 91 00, PAINTING.

L. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

M. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

N. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

O. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

P. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

Q. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

R. Section 23 36 00, AIR TERMINAL UNITS.

S. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.

T. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

U. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

V. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):

430-2020	Performance Rating of Central Station Air Handling Unit Supply Fans

C. Air Movement and Control Association (AMCA):

410-1996	Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

D. American Society of Mechanical Engineers (ASME):

B31.1-2020	Power Piping
B31.9-2020	Building Services Piping
	ASME Boiler and Pressure Vessel Code:
BPVC Section IX-2021	Welding, Brazing, and Fusing Qualifications

E. American Society for Testing and Materials (ASTM):

A36/A36M-2019	Standard Specification for Carbon Structural Steel
A575-2020	Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

F. Association for Rubber Products Manufacturers (ARPM):

IP-20-2015	Specifications for Drives Using Classical V Belts and Sheaves
IP-21-2016	Specifications for Drives Using Double-V (Hexagonal) Belts
IP-24-2016	Specifications for Drives Using Synchronous Belts
IP-27-2015	Specifications for Drives Using Curvilinear Toothed Synchronous Belts

G. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc.(MSS):

SP-58-2018	Pipe Hangers and Supports-Materials, Design, Manufacture, Selection, Application, and Installation
SP-127-2014a	Bracing for Piping Systems: Seismic–Wind–Dynamic Design, Selection, and Application

H. Military Specifications (MIL):

MIL-P-21035B-2021	Paint High Zinc Dust Content, Galvanizing Repair (Metric)

I. National Fire Protection Association (NFPA):

70-2023	National Electrical Code (NEC)
101-2021	Life Safety Code

J. Department of Veterans Affairs (VA):

PG-18-10-2020(R2021)	Physical Security and Resiliency Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC”, with applicable paragraph identification.

C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessable from the floor or permanent work platform. It is the Contractor’s responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.

D. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor’s responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

E. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed contract documents, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

F. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together. Coordinate and properly integrate materials and equipment to provide a completely compatible and efficient installation.

G. Samples: Samples will not be required, except for insulation or where materials offered differ from specification requirements. Samples shall be accompanied by full description of characteristics different from specification. The Government, at the Government’s expense, will perform evaluation and testing if necessary. The Contractor may submit samples of additional material at the Contractor's option; however, if additional samples of materials are submitted later, pursuant to Government request, adjustment in contract price and time will be made.

H. Coordination/Shop Drawings:
   1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
   2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
   3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
   4. In addition, for HVAC systems, provide details of the following:
      a. Hangers, inserts, supports, and bracing.
      b. Pipe sleeves.
      c. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

I. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity. Submit under the pertinent section rather than under this section.
   1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
   2. Submit electric motor data and variable speed drive data with the driven equipment.
   3. Equipment and materials identification.
   4. Fire-stopping materials.
   5. Hangers, inserts, supports and bracing. Provide complete stress analysis for variable spring and constant support hangers.
   6. Wall, floor, and ceiling plates.

J. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.

K. HVAC Maintenance Data and Operating Instructions:
   1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, paragraph INSTRUCTIONS for systems and equipment.
   2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
      a. Include complete list indicating all components of the systems.
      b. Include complete diagrams of the internal wiring for each item of equipment.
      c. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.
   3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply for equipment. Include in the listing for belts: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

L. Provide copies of approved HVAC equipment submittals to the TAB and Commissioning Subcontractor.

M. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

N. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC.

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:
   1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced onsite, as necessary.
   2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. Refer to all other sections for quality assurance requirements for systems and equipment specified therein.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 23 sections shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Use of asbestos products or equipment or materials containing asbestos is prohibited.

E. HVAC Equipment Service Providers: Service providers shall be authorized and trained by the manufacturers of the equipment supplied. These providers shall be capable of responding onsite and provide acceptable service to restore equipment operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shutdown of equipment; or within twenty-four hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service personnel and companies providing service under these conditions for (as applicable to the project): fans, air handling units, chillers, cooling towers, control systems, pumps, critical instrumentation, computer workstation and programming.

F. HVAC Mechanical Systems Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:
1. HVAC mechanical systems welding shall meet ASME BPVC Section IX. Provide proof of current certification.
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the associated code.

G. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR with submittals. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material and removal by the Contractor and no additional cost or time to the Government.

H. Execution (Installation, Construction) Quality:
   1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract documents to the COR for resolution. Provide written hard copies and computer files on CD or DVD of manufacturer’s installation instructions to the COR with submittals prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received and approved by the VA. Failure to furnish these recommendations is a cause for rejection of the material.
   2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to, all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to the COR for resolution. Failure of the Contractor to resolve, or point out any issues will result in the Contractor correcting at no additional cost or time to the Government.
   3. Complete coordination/shop drawings shall be required in accordance with paragraph SUBMITTALS. Construction work shall not start on any system until the coordination/shop drawings have been approved by VA.
   4. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.

I. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.

J. Guaranty: Warranty of Construction, FAR Clause 52.246-21.

K. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

L. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:
   1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
   2. Large equipment such as boilers, chillers, cooling towers, fans, and air handling units if shipped on open trailer trucks shall be covered with shrink on plastics or water proof tarpaulins that provide protection from exposure to rain, road salts and other transit hazards. Protection shall be kept in place until equipment is moved into a building or installed as designed.
   3. Repair damaged equipment in first class, new operating condition and appearance; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost or time to the Government.
   4. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
   5. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
   6. Protect plastic piping and tanks from ultraviolet light (sunlight).

B. Cleanliness of Piping and Equipment Systems:
   1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
   2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
   3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
   4. Boilers shall be left clean following final internal inspection by Government, insurance representative, or inspector.
   5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.

C. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited.

Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.

D. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
   1. All components of an assembled unit need not be products of same manufacturer.
   2. Constituent parts that are alike shall be products of a single manufacturer.
   3. Components shall be compatible with each other and with the total assembly for intended service.
   4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Equipment and components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a nameplate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model. Exceptions must be approved by the VA, but may be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 V-BELT DRIVES

A. Type: ARPM standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, Rating and Selection Standards: ARPM IP-20 and ARPM IP-21.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.

F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:
   1. Material: Pressed steel, or close-grained cast-iron.
   2. Bore: Fixed or bushing type for securing to shaft with keys.

3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on AHRI 430:
1. Provide adjustable-pitch or fixed-pitch drive as follows:
2. Fan Speeds Up To 1800 RPM: 7.5 kW (10 horsepower) and smaller.
3. Fan Speeds Over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
4. Provide fixed-pitch drives for drives larger than those listed above.
5. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

J. Final Drive Set: If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.4 SYNCHRONOUS BELT DRIVES

A. Type: ARPM synchronous belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, Rating and Selection Standards: ARPM IP-24 and ARPM IP-27.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.

F. Drives may utilize a single belt of manufacturer’s standard width for the application.

G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:
1. Material: Pressed steel, or close-grained cast-iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.

I. Final Drive Set: The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by fan law calculation. If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.5 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory-fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; all edges shall be hemmed and ends shall be bent into flanges and the flanges shall be drilled and attached to pump base with minimum of four 6 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gauge sheet steel and expanded or perforated metal to

permit observation of belts. 25 mm (1 inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (1 inch) diameter hole at each shaft center.

2.6 LIFTING ATTACHMENTS

A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.7 ELECTRIC MOTORS

A. All material and equipment furnished, and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.8 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.

B. Coordinate variable speed motor controller communication protocol with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

C. Provide variable speed motor controllers with or without a bypass contactor as indicated in the contract documents.

D. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e., air handlers, fans, pumps, shall be product of a single manufacturer.

E. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

F. Controller shall not add any current or voltage transients to the input ac power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the ac power system.

2.9 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown in the contract documents, and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Use symbols, nomenclature and equipment numbers specified, shown in the contract documents, and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.

C. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 5 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

D. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 5 mm (3/16 inch) high riveted or bolted to the equipment.

E. Control Items: Label all instrumentation, temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

F. Valve Tags and Lists:
   1. HVAC and Mechanical Rooms: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS and Section 23 36 00, AIR TERMNAL UNITS.
   2. Valve Tags: Engraved black filled numbers and letters not less than 13 mm (1/2 inch) high for number designation, and not less than 6 mm (1/4 inch) for service designation on 19-gauge 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
   3. Valve Lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 279 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
   4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color-coded thumb tack in ceiling.

2.10 FIRESTOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.11 GALVANIZED REPAIR COMPOUND

A. Mil-P-21035B, paint form.

2.12 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. Supports for Roof Mounted Items:
   1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory-installed 50 by 100 mm (2 by 4 inches) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 279 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
   2. Pipe/Duct Pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.

C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

D. Attachment to Concrete Building Construction:
   1. Concrete Insert: MSS SP-58, Type 18.
   2. Self-Drilling Expansion Shields and Machine Bolt Expansion Anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
   3. Power-Driven Fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

E. Attachment to Steel Building Construction:
   1. Welded Attachment: MSS SP-58, Type 22.

2. Beam Clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp shall be used for individual copper tubing up to 22 mm (7/8 inch) outside diameter.

F. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

G. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 by 41 mm (1-5/8 by 1-5/8 inches), 2.7 mm (12 gauge), designed to accept special spring held, hardened steel nuts. Trapeze hangers are prohibited for use for steam supply and condensate piping.
   1. Allowable Hanger Load: Manufacturers rating less 91 kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2 inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

H. Supports for Piping Systems:
   1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
   2. Piping Systems Except High and Medium Pressure Steam (MSS SP-58):
      a. Standard Clevis Hanger: Type 1; provide locknut.
      b. Riser Clamps: Type 8.
      c. Wall Brackets: Types 31, 32 or 33.
      d. Roller Supports: Type 41, 43, 44 and 46.
      e. Saddle Support: Type 36, 37 or 38.
      f. Turnbuckle: Types 13 or 15. Preinsulate.
      g. U-bolt Clamp: Type 24.
      h. Copper Tube:
         1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.
         2) For vertical runs use epoxy painted or plastic-coated riser clamps.
         3) For Supporting Tube to Strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
         4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
      i. Supports for Plastic Piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
   3. High and Medium Pressure Steam (MSS SP-58):
      a. Provide eye rod or Type 17 eye nut near the upper attachment.
      b. Piping 50 mm (2 inches) and Greater: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
      c. Piping with Vertical Expansion and Contraction:
         1) Movement Up To 19 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
         2) Movement More Than 19 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
   4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

I. Pre-Insulated Calcium Silicate Shields:

1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
   a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
   b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.13 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:
   1. For Sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
   2. For Blocked Out Floor Openings: Provide 38 mm (1-1/2 inch) angle set in silicone adhesive around opening.
   3. For Drilled Penetrations: Provide 38 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations through beams or ribs are prohibited but may be installed in concrete beam flanges. Any deviation from these requirements shall receive prior approval of COR.

D. Sheet Metal, Plastic, or Moisture-Resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast-Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an Alternate Black Iron Pipe with Asphalt Coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.14 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

E. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch pipe), 0.89 mm (0.035 inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. The coordination/shop drawings shall be submitted for review. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Equipment coordination/shop drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to, all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown in the contract documents.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill is prohibited, except as permitted by COR where working area space is limited.
2. Locate holes to avoid interference with structural members such as slabs, columns, ribs, beams or reinforcing. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but shall be provided.

G. Electrical Interconnection of Instrumentation or Controls: This generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Devices shall be located so they are easily accessible for testing, maintenance, calibration, etc. The COR has the final determination on what is accessible and what is not. Comply with NFPA 70.

H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Use concrete and non-shrink grout 20 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

J. Install gauges, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gauges to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

K. Install steam piping expansion joints as per manufacturer’s recommendations.

L. Work in Existing Building:
1. Perform as specified in paragraphs OPERATIONS AND STORAGE AREAS, paragraph ALTERATIONS, and paragraph RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, paragraph OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.

M. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and data/telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall not be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 feet) above the equipment or to ceiling structure, whichever is lower (NFPA 70).

N. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance or inspections, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or time to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to motors, fans, pumps, belt guards, transformers, high voltage lines, conduit and raceways, piping, hot surfaces, and ductwork. The COR has final determination on whether an installation meets this requirement or not.

3.3 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment, ducts, and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.4 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service requirements as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Follow approved rigging plan.

G. Restore building to original condition upon completion of rigging work.

3.5 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels designed by a structural engineer, secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.

B. Use of chain pipe supports; wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above are prohibited. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 13 mm (1/2 inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-58. Provide additional supports at valves, strainers, inline pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 152 mm (6 inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.

2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:
1. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
2. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:
1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Chiller foundations shall have horizontal dimensions that exceed chiller base frame dimensions by at least 152 mm (6 inches) on all sides. Structural contract documents shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.6 MECHANICAL DEMOLITION

A. Rigging access, other than indicated in the contract documents, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Debris accumulated in the area to the detriment of plant operation is prohibited. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VAMC, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with contract documents where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the contract documents of the other disciplines in the project for additional facilities to be demolished or handled.

D. All indicated valves including gate, globe, ball, butterfly and check, all pressure gauges and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these contract documents. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:
   1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
   2. The following material and equipment shall not be painted:
      a. Motors, controllers, control switches, and safety switches.
      b. Control and interlock devices.
      c. Regulators.
      d. Pressure reducing valves.
      e. Control valves and thermostatic elements.
      f. Lubrication devices and grease fittings.
      g. Copper, brass, aluminum, stainless-steel and bronze surfaces.
      h. Valve stems and rotating shafts.
      i. Pressure gauges and thermometers.
      j. Glass.
      k. Nameplates.
   3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
   4. Pumps, fans, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump and fan manufacturer.
   5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats. This may include painting exposed metals where hangers were removed or where equipment was moved or removed.
   6. Paint shall withstand the following temperatures without peeling or discoloration:
      a. Condensate and Feedwater: 38 degrees C (100 degrees F) on insulation jacket surface and 121 degrees C (250 degrees F) on metal pipe surface.
      b. Steam: 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (374 degrees F) on metal pipe surface.
   7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.
   8. Lead based paints are prohibited.

3.8 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16 inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

D. Attach ceiling grid label on ceiling grid location directly underneath above ceiling air terminal, control system component, valve, filter unit, fan etc.

3.9 MOTOR AND DRIVES

A. Use synchronous belt drives only on equipment controlled by soft starters or variable frequency drive motor controllers without a bypass contactor. Use V-belt drives on all other applications.

B. Alignment of V-Belt Drives: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

C. Alignment of Synchronous Belt Drives: Set driving and driven shafts parallel and align so that the corresponding pulley flanges are in the same plane.

D. Alignment of Direct-Connect Drives: Securely mount motor in accurate alignment so that shafts are per coupling manufacturer’s tolerances when both motor and driven machine are operating at normal temperatures.

3.10 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. Field-check all devices for proper lubrication.

B. All devices and equipment shall be equipped with required lubrication fittings or devices. A minimum of 0.95 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.

C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

D. All lubrication points shall be extended to one side of the equipment.

3.11 STARTUP, TEMPORARY OPERATION AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and Contractor testing of selected equipment. Coordinate the startup and Contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

D. Startup of equipment shall be performed as described in equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, paragraph TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS paragraph TESTS, and in individual Division 23 sections and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost or time to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

D. No adjustments shall be made during the acceptance inspection. All adjustments shall have been made by this point.

E. Perform tests as required for commissioning provisions in accordance with Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

3.13 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.14 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

END OF SECTION

SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

H. Section 26 24 19, MOTOR CONTROL CENTERS.

I. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Bearing Manufacturers Association (ABMA):

9–2015	Load Ratings and Fatigue Life for Ball Bearings
11-2014	Load Ratings and Fatigue Life for Roller Bearings

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

90.1-2019	Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings

D. Institute of Electrical and Electronics Engineers (IEEE):

112-2017	Standard Test Procedure for Polyphase Induction Motors and Generators
841-2021	IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel Cage Induction Motors--Up to and Including 370 kW (500 hp)

E. National Electrical Manufacturers Association (NEMA):

MG 1-2016 (R2019)	Motors and Generators
MG 2–2014	Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

250-2020	Enclosures for Electrical Equipment (1000 Volts Maximum)

F. National Fire Protection Association (NFPA):

70-2023	National Electrical Code (NEC)

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT”, with applicable paragraph identification.

C. Submit motor submittals with driven equipment.

D. Shop Drawings:
   1. Provide documentation to demonstrate compliance with contract documents.
   2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Certification: Two weeks prior to final inspection, unless otherwise noted, certification shall be submitted to the COR stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

H. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 MOTORS

A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.

B. For severe duty TEFC motors, IEEE 841 shall apply.

C. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLLERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the

systems. Provide premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.

D. Single-phase Motors:
   1. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
      a. In order to meet ASHRAE 90.1 requirements, motors for small packaged HVAC equipment may be Electrically Commutated motor (EC type). Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic communication. The motor shall be speed controllable down to 20 percent of full speed and 85 percent efficient at all speeds.

E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
   1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

F. Voltage ratings shall be as follows:
   1. Single phase:
      a. Motors connected to 120-volt systems: 115 volts.
      b. Motors connected to 208-volt systems: 200 volts.
   2. Three phase:
      a. Motors, 74.6 kW (100 hp) or greater, connected to 480-volt systems: 460 volts.

G. Number of phases shall be as follows:
   1. Motors, less than 373 W (1/2 hp): Single phase.
   2. Motors, 373 W (1/2 hp) and greater: 3 phase.
   3. Exceptions:
      a. Hermetically sealed motors.
      b. Motors for equipment assemblies, less than 746 W (1 hp), shall be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

H. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

I. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration, and running torque without exceeding nameplate ratings or considering service factor.

J. Motor Enclosures:
   1. Shall be the NEMA types as specified and/or shown in the contract documents.
   2. Where the types of motor enclosures are not shown in the contract documents, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
      a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
      b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
      c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
   3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

K. Electrical Design Requirements:
   1. Motors shall be continuous duty.
   2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).

3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (176 degrees F).
4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General-Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency Controls or Both, or NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors.

L. Mechanical Design Requirements:
1. Bearings shall be rated in accordance with ABMA 9 or ABMA 11 for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hours rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and greater shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

M. Special Requirements:
1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
   b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
   c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives shall be rated “inverter-duty” per NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors. Provide motor shaft grounding apparatus that shall protect bearings from damage from stray currents.

N. Additional requirements for specific motors, as indicated in the other sections listed in Article, RELATED SECTIONS shall also apply.

O. NEMA Premium Efficiency Electric Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 W (1 hp) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 W (1 hp) or more with open, drip-proof, or TEFC enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled (TEFC)			
Rating kW (hp)	1200 RPM	1800 RPM	3600 RPM	Rating kW (hp)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

P. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM, and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.90 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

Q. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

Polyphase Open Motors Average full load efficiency	Capacitor-start capacitor-run and capacitor-start induction run open motors

				Average full load efficiency			
Rating kW (hp)	6 poles	4 poles	2 poles	Rating kW (hp)	6 poles	4 poles	2 poles
0.18 (0.25)	67.5	69.5	65.6	0.18 (0.25)	62.2	68.5	66.6
0.25 (0.33)	71.4	73.4	69.5	0.25 (0.33)	66.6	72.4	70.5
0.37 (0.5)	75.3	78.2	73.4	0.37 (0.5)	76.2	76.2	72.4
0.55 (0.75)	81.7	81.1	76.8	0.55 (0.75)	80.2	81.8	76.2

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown in the contract documents and/or as required by other sections of these specifications.

B. If in the substantiated evaluation of the COR, the installation fails to meet the requirements of the construction documents with respect to function and maintainability, an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 FIELD TESTS

A. All tests shall be witnessed by the CxA or by the COR.

B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.

C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

D. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

E. All test data shall be complied into a report form for each motor and provided to the contracting officer or their representative.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification shall be tested as part of a greater system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

END OF SECTION

SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the application of noise control measures, seismic restraints for equipment, tolerance and vibration isolation for HVAC work, and vibration control techniques to boiler plant rotating equipment and parts including chillers, cooling towers, boilers, pumps, fans, compressors, motors, and steam turbines.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 31 00, HVAC DUCTS and CASINGS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Civil Engineers (ASCE):

ASCE 7-2016	Minimum Design Loads for Buildings and Other Structures

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

Handbook-2019	ASHRAE Handbook – HVAC Applications
Handbook-2021	ASHRAE Handbook - Fundamentals, Chapter 8, Sound and Vibration

D. American Society for Testing and Materials (ASTM):

A123/A123M-2017	Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A307-2021	Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength
B117-2019	Standard Practice for Operating Salt Spray (Fog) Apparatus
D2240-2015(R2021)	Standard Test Method for Rubber Property - Durometer Hardness

E. International Code Council (ICC):

IBC-2021	International Building Code

F. Manufacturers Standardization Society (MSS):

SP-58-2018	Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation

G. Occupational Safety and Health Administration (OSHA):

29 CFR 1910.95	Occupational Noise Exposure

H. Sheet Metal and Air Conditioning Contractor's National Association (SMACNA):

001-2008	Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition

I. Department of Veterans Affairs (VA):

H-18-8-2019(R2020)	Seismic Design Requirements
PG-18-10-2017(R2023)	HVAC Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. Vibration isolators:
      a. Floor mountings
      b. Hangers
      c. Snubbers
      d. Thrust restraints
   2. Bases.
   3. Acoustical enclosures.

D. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

B. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

C. Noise Criteria:
   1. Perform an acoustic analysis to demonstrate that the specified room noise levels are achieved in all octave bands for all air-handling units, heating and ventilating units, fans, chillers, boilers, generators, and outdoor noise producing equipment, such as cooling towers and chillers. Refer to VA HVAC Design Manual Chapter 6 Room Data Sheets for the required Noise Criteria (NC) levels. If the necessary room type is not listed in Chapter 6 of VA HVAC Design Manual then consult the ASHRAE Handbook - HVAC Applications. The analysis shall consider both air duct borne noise and noise transmission through walls, floors and roofs and shall be completed for all duct systems and all HVAC equipment.
   2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA 29 CFR 1910.95 requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Handbook - Fundamentals, Chapter 8, Sound and Vibration.
   3. An allowance, not to exceed 5 db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to

occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.

4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal, and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer. Refer to ASHRAE Handbook - HVAC Applications Chapter 49, Noise and Vibration Control, Table 47 for selection guide for Vibration Isolation.

B. Elastomeric isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to Weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition, provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with Section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
3. Captive Spring Mount for Seismic Restraint (Type SS):
   a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4 inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
   b. All mountings shall have leveling bolts that are rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and

also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting. Isolators shall have a minimum seismic rating of one G.

5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Hanger supports for piping 50 mm (2 inches) and greater shall have a pointer and scale deflection indicator.

C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3.2 mm (1/8 inch) nor greater than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.

D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.3 BASES

A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

B. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 152 mm (6 inches). Form shall include 13 mm (1/2 inch) reinforcing bars welded in place on minimum of 203 mm (8 inch) centers running both ways in a layer 38 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 1.6 mm (1/16 inch).

C. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.4 SOUND ATTENUATING UNITS

A. Refer to Section 23 31 00, HVAC DUCTS and CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Vibration Isolation:
   1. No metal-to-metal contact will be permitted between fixed and floating parts.
   2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
   3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
   4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
   5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
   6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

C. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Attach thrust limits at centerline of thrust and adjust to a maximum of 6 mm (1/4 inch) movement during start and stop.

D. Adjust active height of spring isolators.

E. Adjust snubbers according to manufacturer's recommendations.

F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.

G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

END OF SECTION

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
   1. Planning systematic TAB procedures.
   2. Design Review Report.
   3. Systems Inspection Report.
   4. Duct Air Leakage Test Report.
   5. Systems Readiness Report.
   6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
   7. Vibration and sound measurements.
   8. Recording and reporting results.
   9. Document critical paths of flow on reports.

C. Definitions:
   1. Basic TAB used in this Section: Chapter 39, "Testing, Adjusting and Balancing" of ASHRAE Handbook "HVAC Applications".
   2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
   3. AABC: Associated Air Balance Council.
   4. NEBB: National Environmental Balancing Bureau.
   5. TABB: Testing Adjusting and Balancing Bureau.
   6. SMACNA: Sheet Metal and Air Conditioning Contractors' National Association.
   7. Hydronic Systems: Includes glycol-water systems.
   8. Air Systems: Includes all supply air and return air systems.
   9. Flow Rate Tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

I. Section 23 31 00, HVAC DUCTS AND CASINGS.

J. Section 23 36 00, AIR TERMINAL UNITS.

K. Section 23 64 00, PACKAGED WATER CHILLERS.

1.3 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

ASHRAE Handbook – HVAC 2019	Applications, Chapter 39, Testing, Adjusting, and Balancing and Chapter 49, Noise and Vibration Control

C. Associated Air Balance Council (AABC):

2016	National Standards for Total System Balance, 7th Edition

D. National Environmental Balancing Bureau (NEBB):

2019	Procedural Standard for Testing, Adjusting, and Balancing of Environmental Systems, 9th Edition
2015	Procedural Standard for the Measurement of Sound and Vibration, 2nd Edition
S110-2019	Whole Building Technical Commissioning of New Construction, 2nd Edition

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

2002	HVAC Systems Testing, Adjusting and Balancing, 3rd Edition
2003	TAB Procedural Guide 1st Edition

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION XX XX XX, SECTION TITLE”, with applicable paragraph identification.

C. Submit names and qualifications of TAB agency and TAB Specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.

D. For use by the COR staff, submit one complete set of applicable AABC, NEBB or TABB publications that will be the basis of TAB work.

E. Submit the following for review and approval:
   1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
   2. Systems inspection report on equipment and installation for conformance with design.
   3. Duct Air Leakage Test Report.
   4. Systems Readiness Report.
   5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
   6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
   7. Include in each report the critical path for each balanced branch (air and hydronic). Every branch shall have at least one terminal device damper 100 percent open.

F. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area with noted critical paths.

1.5 QUALITY ASSURANCE

A. Refer to paragraphs QUALITY ASSURANCE and SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Qualifications:
   1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
   2. The TAB agency shall be either a certified member of AABC, NEBB, or TABB to perform TAB service for HVAC, water balancing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another qualified TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC, TABB or NEBB within the five (5) years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
   3. TAB Specialist: The TAB Specialist shall be either a member of AABC or TABB or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five (5) years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB Specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and shall be performed by an approved successor.
   4. TAB Specialist shall be identified by the General Contractor within sixty (60) days after the Notice to Proceed. The TAB Specialist will be coordinating, scheduling, and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities shall specifically include:
      a. Directly supervising all TAB work.
      b. Sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC, TABB or NEBB.
      c. Following all TAB work through its satisfactory completion.
      d. Providing final markings of settings of all HVAC adjustment devices.
      e. Permanently mark location of duct test ports.
      f. Documenting critical paths from the fan or pump. These critical paths are ones in which are 100 percent open from the fan or pump to the terminal device. This will show the least amount of restriction is being imposed on the system by the TAB firm.
   5. All TAB technicians performing actual TAB work shall be experienced and shall have done satisfactory work on a minimum of three (3) projects comparable in size and complexity to this project. Qualifications shall be certified by the TAB agency in writing. The lead technician shall be certified by AABC, TABB or NEBB.

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards, TABB/SMACNA International Standards, or by NEBB Procedural Standard for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose. All equipment shall remain in calibration, or be re-calibrated if certification expires, during the TAB procedures.

D. TAB Criteria:
   1. One or more of the applicable AABC, NEBB, TABB or SMACNA publications, supplemented by Chapter 39, "Testing, Adjusting and Balancing" of ASHRAE Handbook "HVAC Applications" and requirements stated herein shall be the basis for planning, procedures, and reports.
   2. Flow Rate Tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow Chapter 39, "Testing, Adjusting and Balancing" of ASHRAE Handbook "HVAC Applications" as a guideline. Air Filter resistance during tests, artificially imposed, if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
      a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 5 percent to plus l0 percent.
      b. Air Terminal Units (maximum values): Minus 5 percent to plus l0 percent
      c. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus l0 percent except if the air to air space is 100 CFM or less the tolerance will be minus 5 to plus 5 percent.
      d. Chilled Water and Condenser Water Pumps: Minus 5 percent to plus 5 percent.
      e. Chilled Water Coils: Minus 5 percent to plus 5 percent.
   3. Systems shall be adjusted for energy efficient operation as described in PART 3.
   4. Typical TAB procedures and critical path results shall be demonstrated to the COR for one air distribution system (including all fans, 3 terminal units, 3 rooms randomly selected by the COR, one of which shall be a critical path) and 1 hydronic system (pumps and 3 coils) as follows:
      a. When field TAB work begins.
      b. During each partial final inspection and the final inspection for the project if requested by VA.

PART 2 - PRODUCTS

2.1 PLUGS

A. Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

A. See Section 23 07 11, HVAC and BOILER PLANT INSULATION. Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Paragraph QUALITY ASSURANCE.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

A. The TAB Specialist shall review the contract documents and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report shall be done after air distribution and hydronic equipment is onsite and duct and piping installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

C. Reports: Follow checklist format developed by AABC, NEBB or SMACNA (TABB), supplemented by narrative comments, with emphasis on air-handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

A. TAB Agency shall perform the leakage test as outlined in "Duct Leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated in the contract documents. Submit report of findings to COR.

B. Inspect each system to ensure that it is complete including installation and operation of controls. Submit report to COR in standard format and forms prepared and/or approved by the CxA.

C. Verify that all items such as ductwork piping, dampers, valves, ports, terminals, connectors, etc., that are required for TAB are installed. Provide a report to the COR.

3.6 TAB REPORTS

A. Submit an intermediate report for 25 percent of systems and equipment tested and balanced to establish satisfactory test results.

B. The TAB Contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.

C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated after engineering and construction have been evaluated and re-submitted for approval at no additional cost to the owner.

D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.7 TAB PROCEDURES

A. TAB shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC, TABB or NEBB. Balancing shall be done proportionally to all applicable systems.
   1. At least 1 trunk damper shall be 100 percent open.
   2. At least 1 branch damper shall be 100 percent open per trunk.
   3. At least 1 terminal device duct be 100 percent open per branch.
   4. At least one hydronic balancing valve shall be 100 percent open per hydronic system.

B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre-construction water flow rate.

D. Allow 10 working days' time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

E. Air Balance and Equipment Test: Include air-handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and biological safety cabinets.
   1. Artificially load air filters by partial blanking to produce static air pressure drop of manufacturer's recommended pressure drop.

2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide new drive sets as required to adjust fan speeds.
3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other HVAC controls function properly.
4. Variable Air Volume (VAV) Systems:
   a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
   b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary to meet design criteria. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
   c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
5. Record final measurements for air handling equipment performance data sheets.
6. Record final damper settings for all manual volume dampers.

F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
   1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.
   2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values in the contract documents.
   3. Primary-Secondary (variable volume) Systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
   4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air-handling units and reheat coils. Make air and water temperature measurements at the same time.
   5. On coils with automatic flow limiting valves (automatic balancing valves) measure and report Delta P across valve and measure Delta P across 100 percent open temperature control valve and using control valve CV calculate and report gpm.
   6. Record final valve setting for all balancing valves.

3.8 VIBRATION TESTING

A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.

B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

3.9 SOUND TESTING

A. Perform and record required sound measurements in accordance with paragraph QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
   1. Take readings in rooms, approximately three (3) percent of all rooms. The COR may designate the specific rooms to be tested.
   2. Provide chiller and cooling tower sound measurements. Refer to Section 23 64 00, PACKAGED WATER CHILLERS.

B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC, TABB or NEBB.

C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook "HVAC Applications", Chapter 49, “Noise and Vibration Control”.

D. Determine compliance with contract documents as follows:
   1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
      a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
      b. Measure octave band sound pressure levels with specified equipment "off."
      c. Measure octave band sound pressure levels with specified equipment "on."
      d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

      e. Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.
      f. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
   2. When sound power levels are specified:
      a. Perform steps 1.a. through 1.d., as specified above.
      b. For Indoor Equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
      c. For Outdoor Equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 9 meters (30 feet) for sound level location.
   3. Where sound pressure levels are specified in terms of dB(A), as in Section 23 65 00, COOLING TOWERS, measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COR and the necessary sound tests shall be repeated.

F. Test readings for sound testing could go higher than 15 percent if determination is made by the COR based on the recorded sound data.

3.10 MARKING OF SETTINGS

A. Following approval of TAB Final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.11 IDENTIFICATION OF TEST PORTS

A. The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.13 CRITICAL FLOW PATH

A. Provide a documented critical path for all fluid flows. There shall be at least one (1) terminal device that can be traced back to the fan or pump where there is no damper or valves that are less than 100 percent open.

3.14 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

END OF SECTION

SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. HVAC piping, ductwork and equipment.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Ductwork and piping above ceilings and in chases and pipe spaces.
   5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F);HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
   8. Density: kg/m3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watt per square meter (BTU per hour per square foot).
      b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
   11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
   12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
   13. HPS: High pressure steam (415 kPa [60 psig] and above).
   14. HPR: High pressure steam condensate return.
   15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig].
   16. MPR: Medium pressure steam condensate return.
   17. LPS: Low pressure steam (103 kPa [15 psig] and below).
   18. LPR: Low pressure steam condensate gravity return.
   19. PC: Pumped condensate.
   20. HWH: Hot water heating supply.
   21. HWHR: Hot water heating return.
   22. GH: Hot glycol-water heating supply.
   23. GHR: Hot glycol-water heating return.
   24. FWPD: Feedwater pump discharge.
   25. FWPS: Feedwater pump suction.
   26. CTPD: Condensate transfer pump discharge.
   27. CTPS: Condensate transfer pump suction.
   28. VR: Vacuum condensate return.
   29. CPD: Condensate pump discharge.
   30. R: Pump recirculation.
   31. FOS: Fuel oil supply.
   32. FOR: Fuel oil return.

33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.
39. GCR: Chilled glycol-water return.
40. RS: Refrigerant suction.
41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 07 84 00, FIRESTOPPING.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

E. Section 23 21 13, HYDRONIC PIPING.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors
2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides
2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, Standard Methods of Tests of Fire Endurance of Building Construction and Materials

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:
1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.

b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
c. Insulation accessory materials: Each type used.
d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
e. Make reference to applicable specification paragraph numbers for coordination.

C. Samples:
1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

A. Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L P 535E (2)- 1999	Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL A 3316C -1987	Adhesives, Fire Resistant, Thermal Insulation
MIL A 24179A (1)-2016	Adhesive, Flexible Unicellular Plastic Thermal Insulation
MIL C 19565C (1)-2016	Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
MIL C 20079H-1987	Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

B209 2014	Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate
C411-2019	Standard test method for Hot Surface Performance of High Temperature Thermal Insulation
C449 2019	Standard Specification for Mineral Fiber Hydraulic Setting Thermal Insulating and Finishing Cement
C533 2017	Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534 2020a	Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
C547-2019	Standard Specification for Mineral Fiber pipe Insulation
C552 2021	Standard Specification for Cellular Glass Thermal Insulation
C553-2019	Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
C585-2010(R2016)	Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)
C612-2014	Standard Specification for Mineral Fiber Block and Board Thermal Insulation
C1126- 2019	Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
C1136- 2021	Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
D1668/D1668M-97a (R2014)e1	Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
E84-2021a	Standard Test Method for Surface Burning Characteristics of Building Materials
E1192020	Standard Test Method for Fire Tests of Building Construction and Materials
E136-2019a	Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

90A-2021	Standard for the Installation of Air Conditioning and Ventilating Systems
96-2021	Standards for Ventilation Control and Fire Protection of Commercial Cooking Operations
101-2021	Life Safety Code
251-2006	Standard methods of Tests of Fire Endurance of Building Construction Materials
255-2006	Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723-2018	UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2018	Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m3 (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m3 (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

A. Comply with Standard ASTM C177, C518, density 120 kg/m3 (7.5 pcf) nominal, k = 0.033 (0.29) at 240 degrees C (75 degrees F).

B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.

B. Equipment and duct insulation, ASTM C 591,type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

A. ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.7 CALCIUM SILICATE

A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

C. Equipment Insulation: ASTM C533, Type I and Type II

D. Characteristics:

Insulation Characteristics		
ITEMS	**TYPE I**	**TYPE II**
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m3 (lb/ ft3)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft2 degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.8 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.)in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.9 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)

Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

2.10 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching monel or galvanized steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.12 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.13 FIRESTOPPING MATERIAL

A. Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

2.14 FLAME AND SMOKE

A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Where removal of insulation of piping, ductwork and equipment is required to comply with contract documents, such areas shall be reinsulated to comply with this specification.

D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

I. HVAC work not to be insulated:
   1. Internally insulated ductwork and air handling units.

J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

L. Firestop Pipe and Duct insulation:
   1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
   2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
      a. Pipe risers through floors
      b. Pipe or duct chase walls and floors
      c. Smoke partitions
      d. Fire partitions

M. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

N. Provide vapor barrier jackets over insulation as follows:
   1. All piping and ductwork exposed to outdoor weather.

O. Provide metal jackets over insulation as follows:
   1. All piping and ducts exposed to outdoor weather.
   2. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:
   1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
   2. Plain board:
      a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
      b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
      c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
      d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
   3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and duct work exposed to outdoor weather:

a. 40 mm (1-1/2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duc.
b. 40 mm (1-1/2 inch) thick insulation faced with ASJ: Return air duct.
c. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.

4. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.
   a. Chilled water pumps, water filter, chemical feeder pot or tank.
   b. Pneumatic, cold storage water and surge tanks.
5. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
   a. Convertors, air separators, steam condensate pump receivers.
   b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.
   c. Domestic water heaters and hot water storage tanks (not factory insulated).
   d. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.

B. Flexible Mineral Fiber Blanket:
1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.

C. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
   c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
   d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
   a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

E. Cellular Glass Insulation:
1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING and Section 33 63 00, STEAM ENERGY DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
   a. 75 mm (3 inches) thick for hot water piping.
   b. As scheduled at the end of this section for chilled water piping.
   c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
   d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
   e. Underground insulation shall be inspected and approved by the COR as follows:
      1) Insulation in place before coating.
      2) After coating.
   f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
4. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.

F. Polyisocyanurate Closed-Cell Rigid Insulation:
1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to 149 degree C (300 degree F).
2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
3. Install insulation with all joints tightly butted (except expansion) joints in hot applications).
4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.

5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.
10. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.
11. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
12. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

G. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
   a. Use proper size material. Do not stretch or strain insulation.
   b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
   c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
   a. Chilled water pumps
   b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
   c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
   d. Piping inside refrigerators and freezers: Provide heat tape under insulation.

7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

H. Calcium Silicate:
1. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section for piping other than in boiler plant. See paragraphs 3.3 through 3.7 for Boiler Plant Applications.
2. Engine Exhaust Insulation for Emergency Generator and Diesel Driven Fire Pump: Type II, Class D, 65 mm (2 1/2 inch) nominal thickness. Cover exhaust completely from engine through roof or wall construction, including muffler. Secure with 16 AWG galvanized annealed wire or 0.38 x 12 mm 0.015 x 1/2 IN wide galvanized bands on 300 mm 12 IN maximum centers. Anchor wire and bands to welded pins, clips or angles. Apply 25 mm 1 IN hex galvanized wire over insulation. Fill voids with 6 mm 1/4 IN insulating cement.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Wall Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Above
	Insulation Wall Thickness Millimeters (Inches)				
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
93-260 degrees C (200-500 degrees F) (HPS, HPR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)

receivers and flash tanks)					
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
39-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	----	----
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

(CH, CHR, GC, GCR and RS for DX refrigeration)					
4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed-Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed-Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC and GCR (where underground)	Polyiso-cyanurate Closed-Cell Rigid	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

END OF SECTION

SECTION 23 08 00
COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 41 NOISE AND VIBRATION CONTROL for HVAC PIPING AND EQUIPMENT.

E. Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC.

F. Section 23 09 23 DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 SUMMARY

A. This Section includes requirements for commissioning the HVAC systems of the related subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and of Division 23, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility HVAC systems commissioning will include the systems listed in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.7 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. Department of Veterans Affairs (VA):

PG 18-10 2015	Mission Critical Facilities
PG 18-10 2015	Life-Safety Protected Facilities

C. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

HANDBOOK 2019	HVAC Applications ASHRAE Handbook, Chapter 39, Testing, Adjusting, and Balancing, Chapter 44, HVAC Commissioning and Chapter 49, Sound and Vibration Control
HANDBOOK 2017	HVAC Fundamentals ASHRAE Handbook, Chapter 8, Sound and Vibration

D. Associated Air Balance Council (AABC):

7th Edition 2016	AABC National Standards for Total System Balance

E. National Environmental Balancing Bureau (NEBB):

9th Edition 2019	Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
3rd Edition 2015	Procedural Standards for the Measurement of Sound and Vibration
2nd Edition 2019	Standard for Whole Building Technical Commissioning of New Construction

F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

006 2006	HVAC Duct Construction Standard – Metal and Flexible Duct
3rd Edition 2005	HVAC Systems Testing, Adjusting and Balancing

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. Refer to Sections 23 05 41 NOISE AND VIBRATION CONTROL for HVAC PIPING AND EQUIPMENT, Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC and Section 23 09 23 DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC requirements. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent

determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional requirements.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

END OF SECTION

SECTION 23 09 23
DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include but are not limited to the following:
   1. Control valves.
   2. Flow switches.
   3. Flow meters.
   4. Sensor wells and sockets in piping.
   5. Terminal unit controllers.

B. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include but are not limited to the following:
   1. Refrigerant leak detection system.
   2. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

C. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. These products include but are not limited to the following:
   1. Chiller controls. These controls, if not native BACnet, will require a BACnet Gateway.
   2. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.

D. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps,	23	23	N/A	N/A

flow and pressure stations.				
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Boiler interlock wiring	23	23	23	26
Boiler Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Laboratory Environmental Controls	23 09 23	23 09 23	23 09 23	26
Fume hood controls	23 09 23	23 09 23	23 09 23	26
Medical gas panels	23	23	26	26

Laboratory Air Valves	23	23	23 09 23	N/A
Computer Room A/C Unit field-mounted controls	23	23	26	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Cooling Tower Vibration Switches	23	23	23 09 23	23 09 23
Cooling Tower Level Control Devices	23	23	23 09 23	23 09 23

Cooling Tower makeup water control devices	23	23	23 09 23	23 09 23
Starters, HOA switches	23	23	N/A	26
Steam Trap Monitoring in Boiler Plant	23 21 11	23 21 11	26	26
Steam Trap Monitoring not in Boiler Plant	23 22 13	23 22 13	26	26

E. This facility's existing direct-digital control (DDC) system is manufactured by Siemens, and its ECC is existing to remain and located at the Boiler Plant. The existing system's top-end communications is via t Siemens Apogee P2 but is in the process of being upgraded to communicate via BACnet. The existing system's ECC and controllers were installed in the year 1998. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.

F. This campus has standardized on an existing Siemens P2 network, in the process of being upgraded to standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract procuring the controls contractor administered by this Section of the technical specifications.
2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's B-AWS through an Ethernet connection provided by either the Control System Integrator or VA.
3. Responsibility Table:

Item/Task	Section 23 09 23 contactor	Control system integrator	VA
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/ binary), and reset schedule point	X		

Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications			X
Electrical wiring	X		
Operator system training		X	
LAN connections to devices			X
LAN connections to ECC			X
IP addresses			X
Overall system verification (Cx)		X	
Controller and system verification	X		

G. Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, thermal comfort ventilation fans, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and startup are not necessary. Examples of such systems include:

H. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted in writing by the VA.

1.2 RELATED WORK

A. Section 23 21 13, Hydronic Piping.

B. Section 23 31 00, HVAC Ducts and Casings.

C. Section 23 64 00, Packaged Water Chillers.

D. Section 23 81 00, Decentralized Unitary HVAC Equipment.

E. Section 26 05 11, Requirements for Electrical Installations.

F. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).

G. Section 26 05 26, Grounding and Bonding for Electrical Systems.

H. Section 26 05 33, Raceway and Boxes for Electrical Systems.

I. Section 26 22 00, Low-Voltage Transformers.

J. Section 26 27 26, Wiring Devices.

K. Section 26 29 11, Motor Starters.

1.3 DEFINITION

A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.

B. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.

C. BACnet: A Data Communication Protocol for Building Automation and Control Networks -as defined by ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data and services over a network.

D. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.

E. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.

F. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.

G. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.

H. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.

I. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.

J. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.

K. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).

L. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.

M. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.

N. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.

O. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls

P. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).

Q. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.

R. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.

S. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application

Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.

T. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.

U. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

V. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

W. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.

X. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.

Y. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.

Z. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.

AA. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

BB. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

CC. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.

DD. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

EE. GIF: Abbreviation of Graphic interchange format.

FF. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

GG. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.

HH. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc., whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

II. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to “sockets” without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

JJ. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

KK. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.

LL. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

MM. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It uses twisted-pair wiring for relatively low speed and low cost communication.

NN. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

OO. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.

PP. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

QQ. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

RR. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

SS. Operating system (OS): Software, which controls the execution of computer application programs.

TT. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.

UU. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

VV. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.

WW. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.

XX. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.

YY. Repeater: A network component that connects two or more physical segments at the physical layer.

ZZ. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

AAA. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

BBB. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: Either the DDC Contractor or the System Integrator shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The Integration subcontractor shall be responsible for the complete design, installation, integration, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative could observe the control systems in full operation.
4. The controls subcontractor shall have an in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years of experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:
1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:
1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.

7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±0.5 degrees C (±1 degrees F)
Ducted air temperature	±0.5 degrees C [±1 degrees F]
Outdoor air temperature	±1.0 degrees C [±2 degrees F]
Dew Point	±1.5 degrees C [±3 degrees F]
Water temperature	±0.5 degrees C [±1 degrees F]
Relative humidity	±2 percent RH
Water flow	±1 percent of reading
Air flow (terminal)	±10 percent of reading
Air flow (measuring stations)	±5 percent of reading
Carbon Monoxide (CO)	±5 percent of reading
Carbon Dioxide (CO2)	±50 ppm
Air pressure (ducts)	±25 Pa [±0.1 inch wg]
Air pressure (space)	±0.3 Pa [±0.001 inch wg]
Water pressure	±2 percent of full scale *Note 1
Electrical Power	±0.5 percent of reading

   1) Note 1: for both absolute and differential pressure
10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 inch wg)	0–1.5 kPa (0–6 inch wg)
Air Pressure	±3 Pa (±0.01 inch wg)	-25 to 25 Pa (-0.1 to 0.1 inch wg)
Airflow	±10 percent of full scale	
Space Temperature	±1.0ºC (±2.0 degrees F)	
Duct Temperature	±1.5ºC (±3 degrees F)	
Humidity	±5 percent RH	MRI, SPS, PHARMACY
Fluid Pressure	±10 kPa (±1.5 psig)	0–1 MPa (1–150 psig)
Fluid Pressure	±250 Pa (±1.0 inch wg)	0–12.5 kPa (0–50 inch wg) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet to monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 8 hours after the problem is reported.

D. Controls subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.
4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
6. Sequence of operations for each system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
7. Color prints of proposed graphics with a list of points for display.
8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.

10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
11. Riser diagrams of wiring between central control unit (CCU) and all control panels.
12. Plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
14. Quantities of submitted items may be reviewed but it is the responsibility of the contractor administered by this Section of the technical specifications to provide sufficient quantities for a complete and working system.

D. Product Certificates: Compliance with Article, QUALITY ASSURANCE.

E. Validation Test Plan: Along with manufacturer's literature, product certificates, wiring and functional diagrams, and sequence of operations, submit for review and approval a Validation Test Plan which is specific to the work of this project and which references the specific controls component nomenclatures found in the control contractor's wiring and functional diagrams and the specific sequences of controls for this project and which describes how the contractor will implement the controls system validation and demonstration as specified in paragraph 3.2 SYSTEM VALIDATION AND DEMONSTRATION found in this section.

F. Licenses: Provide licenses for all software residing on and used by the Controls Systems, ECC, and portable OWS and transfer these licenses to the Owner prior to completion.

G. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
2. Furnish one (1) set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

H. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
   a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
   b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
   c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
   d. Complete troubleshooting procedures and guidelines for all systems.
   e. Complete operating instructions for all systems.
   f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
   g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
   h. Licenses, guaranty, and other pertaining documents for all equipment and systems.

I. Submit Performance Report to COR prior to final inspection.

1.8 INSTRUCTIONS

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.

1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.

2. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
3. Training shall be given by direct employees of THE CONTROLS system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35 degrees C (65 to 90 degrees F) at a relative humidity of 20 to 80 percent non-condensing.

B. The Controllers used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at –40 to 65 degrees C (-40 to 150 degrees F).

C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.

D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

135-2020	BACnet A Data Communication Protocol for Building Automation and Control Networks
147-2019	Reducing the Release of Halogenated Refrigerants from Refrigerating and Air-Conditioning Equipment and Systems

C. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2014 Part 15: Radio Frequency Devices	

D. Institute of Electrical and Electronic Engineers (IEEE):

802.3-2018	Standard for Ethernet

E. National Fire Protection Association (NFPA):

70-2023	National Electric Code

PART 2 - PRODUCTS

2.1 MATERIALS

A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels – not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
   a. A fixed ECC and a portable operator's terminal.
   b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
   c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
   d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
   e. Addressable elements, sensors, transducers and end devices.
   f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
   g. Other components required for a complete and working Control Systems as specified.

B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards, and to meet all requirements of the Contract Documents.

C. Network Architecture
1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:
1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and startup at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:
1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting,

for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar.

5. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135, BACnet.
   1. The Data link / physical layer protocol between the ECC and all B-BC's (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
   2. The MS/TP data link / physical layer protocol is prohibited to the VA in any new BACnet network or sub-network in its healthcare or lab facilities.

B. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers
   1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
   2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
      a. FFF = Facility code (see below)
      b. This allows up to 100 networks per facility or building

B. Device Instances
   1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
      a. FFF and N are as above and
      b. DD = 00-99, this allows up to 100 devices per network.
   2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
   3. Facility code assignments:
   4. Building/facility number
   5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes greater than 400 will be assigned in the range 000-399.

C. Device Names
   1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP. 1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1. STARTSTOP" or

"B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.5 BACNET DEVICES

A. All BACnet Devices – controllers, gateways, routers, actuators, Operator Displays, and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) - Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available for the Devices through links in the BTL website.
   1. BACnet Building Controllers, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
   2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
   3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
   4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
   5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
   6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.6 CONTROLLERS

A. General. Provide an adequate number of BTL listed B-BC building controllers, BTL listed B-AAC, BTL listed B-ASC, BTL listed B-SA, and BTL listed B-SS's to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
   1. Communication.
      a. Each B-BC controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications.
      b. Each B-BC controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal. If this port is not available built into the controller, contractor is to install a 4 port unmanaged switch inside the B-BC control cabinet.
   2. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password to prevent unauthorized use of the keypad and display.
   3. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
   4. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
   5. The controller shall be able to operate at 90 percent to 110 percent of nominal voltage rating and shall perform an orderly shutdown less than 80 percent nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 watt at 1 meter (3 feet).

6. Transformer. Power supply for the ASC must be rated at a minimum of 125 percent of B-ASC power consumption and shall be of the fused or current limiting type.

B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
   1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
   2. Each B-ASC will contain sufficient I/O capacity to control the target system.
   3. Communication.
      a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications.
      b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
   4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
   5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
   6. Immunity to power and noise. Controllers shall be able to operate at 90 percent to 110 percent of nominal voltage rating and shall perform an orderly shutdown below 80 percent. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 watts at 1 meter (3 feet).

C. Direct Digital Controller Software
   1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under Microsoft Windows.
   2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
   3. All control functions shall execute within the stand-alone control units. All new controllers installed will also include all software and/or hardware required to program, commission, or alter the sequence of operation of said controller(s). Controllers requiring software or hardware that is not commercially available will not be allowed. Installation of software and/or hardware for controller configuration will be the responsibility of the DDC contractor. COR will direct to install said hardware and/or software on either the B-AWS or portable operator terminal. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters without requiring the services of a DDC contractor.
   4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
   5. All DDC control loops shall be able to utilize any of the following control modes:
      a. Two position (on-off, slow-fast) control.
      b. Proportional control.
      c. Proportional plus integral (PI) control.
      d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time-initiated program.
      e. Automatic tuning of control loops.

6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of three (3)or a maximum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
    a. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.
    b. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
        1) Time, day.
        2) Commands such as on, off, auto.
        3) Time delays between successive commands.
        4) Manual overriding of each schedule.
        5) Allow operator intervention.
    c. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
    d. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
    e. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

f. Chilled water Plant Operation: This program shall have the ability to sequence the multiple chillers to minimize energy consumption. The program shall provide sequence of operation as described on the drawings and include the following as a minimum:
   1) Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers.
   2) Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.
   3) The chilled water plant program shall display the following as a minimum:
      (a) Outdoor air dry bulb temperature.
      (b) Outdoor air wet bulb temperature.
      (c) Ton-hours of chilled water per day/month/year.
      (d) On-off status for each chiller.
      (e) Chilled water flow rate.
      (f) Chilled water supply and return temperature.
      (g) Operating set points-temperature and pressure.
      (h) Kilowatts and power factor.
      (i) Current limit set point.
      (j) Date and time.
      (k) Operating or alarm status.
      (l) Operating hours.

2.7 SENSORS (AIR, WATER AND STEAM

A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.

B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
   1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral 4-20 mA or 0-10 VDC transmitter type for all other sensors.
      a. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed. Temperature well shall be filled with a thermal compound compatible with installed sensor.
      b. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
      c. Wire: Twisted, shielded-pair cable.
      d. Output Signal: 4-20 mA or 0-10 VDC.

C. Turbine Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus minute 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC or 24 Volt AC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digital display, for wall or panel mounting.
   1. Performance characteristics:
      a. Ambient conditions: -40 degrees C to 60 degrees C (-40 degrees F to 140 degrees F), 5 to 100 percent humidity.
      b. Operating conditions: 850 kPa (125 psig), 0 degree C to 120 degrees C (30 degrees F to 250 degrees F), 0.15 to 12 meters per second (0.5 to 40 feet per second) velocity.
      c. Nominal range (turn down ratio): 10 to 1.

d. Preamplifier mounted on meter shall provide 4-20 mA or 0-10 VDC, a divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier.
e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
f. Ambient temperature effects, less than 0.005 percent calibrated span per degrees C (degrees F) temperature change.
g. RFI effect - flow meter shall not be affected by RFI.
h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.

D. Flow switches:
1. Shall be either paddle or differential pressure type.
a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

E. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.8 CONTROL CABLES

A. General:
1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system’s cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid or stranded, with thermoplastic insulated conductors as specified in Section 26 05 21.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.

D. All MS/TP communications cables for devices utilizing the EIA-485 standard must be listed for use on EIA-485 networks by the manufacturer of the cable. This requirement overrides any cable recommendation by the controller manufacturer. The use of EIA-485 communication cables shall not affect the warranty from the installing DDC contractor. Cables shall have the following characteristic:
   1. Nominal Impedance: 100-130 Ohms
   2. Twisted/shielded construction of 1, 1.5, or 2 pairs depending on controller requirements.
   3. Be plenum rated when required
   4. Cables designated for use by the cable manufacturer for use in PA or Speaker systems shall not be allowed, regardless of recommendations by the controller manufacturer.

2.9 FINAL CONTROL ELEMENTS AND OPERATORS

A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

B. Control Valves:
   1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
   2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
   3. Valves 60 mm (2 1/2 inches) and greater shall be bronze or iron body with flanged connections.
   4. Brass or bronze seats except for valves controlling media greater than 100 degrees C (210 degrees F), which shall have stainless steel seats.
   5. Flow characteristics:
      a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
      b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
      c. Two-way 2-position valves shall be ball, gate or butterfly type.
   6. Maximum pressure drop:
      a. Two position steam control: 20 percent of inlet gauge pressure.
      b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
      c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
   7. Two position water valves shall be line size.

C. Damper and Valve Operators and Relays:
   1. Electric operator shall provide full modulating control of dampers and valves. For dampers a linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct, externally in the duct, externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motor(s) shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
      a. Minimum valve close-off pressure shall be equal to the system pump’s dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
   2. See and coordinate drawings for required control operation.

2.10 SAFETY

A. Provide hard-wired interlocked connections for such all safety devices, such as freeze stats, smoke detectors, smoke dampers, and refrigerant leak detection devices. All safety devises shall be provided with additional dry contacts and shall be connected to the DDC system for monitoring and sequencing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:
   1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
   2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
   3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
   4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
   5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
   6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
   7. Install equipment level and plumb.

B. Electrical Wiring Installation:
   1. All wiring and cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
   2. Install analog signal and communication cables in conduit and in accordance with Specification Division 27 – COMMINICATIONS. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, COMMINICATIONS STRUCTURED CABLING.
   3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
   4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
   5. Install all system components in accordance with local Building Code and National Electric Code.
      a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
      b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
      c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
      d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
   6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.

7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.

C. Install Sensors and Controls:
1. Temperature Sensors:
   a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
   b. Calibrate sensors to accuracy specified, if not factory calibrated.
   c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
   d. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.
   e. All pipe mounted temperature sensors shall be installed in wells.
   f. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
   g. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
   a. Install high-pressure side of the differential switch between the pump discharge and the check valve.
3. Actuators:
   a. Mount and link damper and valve actuators according to manufacturer's written instructions.
   b. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
4. Flow Switches:
   a. Install flow switch according to manufacturer's written instructions.
   b. Assure correct flow direction and alignment.
   c. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network:
1. Ethernet:
   a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
   b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:
1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.

3. System point names shall be human readable, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system. When formal commissioning is included in the project the system validation/test shall be part of the commissioning and shall be witnessed by the CxA.

B. Validation
   1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall be submitted for review with the control system submittal as indicated in paragraph 1.7 Submittals. Test Plan address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
   2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to ensure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration
   1. System operation and calibration to be demonstrated by the installer in the presence of the Architect, CxA or COR on random samples of equipment as dictated by the COR. Should random sampling indicate improper work, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
   2. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
   3. The following witnessed demonstrations of field control equipment shall be included:
      a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
      b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
      c. Demonstrate the software ability to edit the control program off-line.
      d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
      e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
      f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.

g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.

h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.

i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one 1 minute(s). Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 6 hours to instruct each VA personnel responsible in the operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

END OF SECTION

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Water piping to connect HVAC equipment, including the following:
   1. Extension of domestic water make-up piping for HVAC systems.
   2. Glycol-water piping.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

G. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

J. Section 23 21 23, HYDRONIC PUMPS.

K. Section 23 25 00, HVAC WATER TREATMENT.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B1.20.1-2013(R18)	Pipe Threads, General Purpose, Inch
B16.3-2016	Malleable Iron Threaded Fittings: Classes 150 and 300
B16.4-2016	Gray Iron Threaded Fittings: (Classes 125 and 250)
B16.5-2020	Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard
B16.9-2018	Factory Made Wrought Buttwelding Fittings
B16.11-2016	Forged Fittings, Socket-Welding and Threaded
B16.18-2018	Cast Copper Alloy Solder Joint Pressure Fittings
B16.22-2018	Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
B16.24-2016	Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500
B16.39-2019	Malleable Iron Threaded Pipe Unions: Classes 150, 250, and 300
B16.42-2016	Ductile Iron Pipe Flanges and Flanged Fittings: Classes 150 and 300
B31.9-2020	Building Services Piping

B40.100-2013	Pressure Gauges and Gauge Attachments
ASME Boiler and Pressure Vessel Code (BPVC):	
BPVC Section VIII-2021	Rules for Construction of Pressure Vessels, Division 1

C. American Society for Testing and Materials (ASTM):

A47/A47M-1999(R2018)e1	Standard Specification for Ferritic Malleable Iron Castings
A53/A53M-2020	Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
A106/A106M-2019a	Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
A126-2004(R2019)	Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A183-2014(R2020)	Standard Specification for Carbon Steel Track Bolts and Nuts
A216/A216M-2021	Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A193-2021	Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength
A536-1984(R2019e1)	Standard Specification for Ductile Iron Castings
B62-2017	Standard Specification for Composition Bronze or Ounce Metal Castings
B88-2020	Standard Specification for Seamless Copper Water Tube
F439-2019	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
F441/F441M-2020	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

D. American Welding Society (AWS):

B2.1/B2.1M-2014	Specification for Welding Procedure and Performance Qualification

E. Expansion Joint Manufacturer’s Association, Inc. (EJMA):

EJMA 2017	Standards of the Expansion Joint Manufacturers Association, Tenth Edition

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-2017	Butterfly Valves
SP-70-2011	Gray Iron Gate Valves, Flanged and Threaded Ends
SP-71-2018	Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-80-2019	Bronze Gate, Globe, Angle, and Check Valves
SP-85-2011	Gray Iron Globe and Angle Valves, Flanged and Threaded Ends
SP-110-2010	Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
SP-125-2018	Check Valves: Gray Iron and Ductile Iron, In line, Spring Loaded, Center Guided

G. National Fire Protection Association (NFPA):

70-2023	National Electrical Code (NEC)

H. Tubular Exchanger Manufacturers Association (TEMA):

TEMA Standards 2019	10th Edition

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 21 13, HYDRONIC PIPING”, with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. Pipe and equipment supports.
   2. Pipe and tubing, with specification, class or type, and schedule.
   3. Pipe fittings, including miscellaneous adapters and special fittings.
   4. Flanges, gaskets and bolting.
   5. Couplings and fittings.
   6. Valves of all types.
   7. Strainers.
   8. Flexible connectors for water service.
   9. Pipe alignment guides.
   10. Expansion joints.
   11. Expansion compensators.
   12. All specified hydronic system components.
   13. Water flow measuring devices.
   14. Gauges.
   15. Thermometers and test wells.

D. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
   1. Heat exchangers (Water to Water).
   2. Air separators.
   3. Expansion tanks.
   4. Buffer tanks.

E. Submit the welder’s qualifications in the form of a current (less than 1-year old) and formal certificate.

F. Coordination Drawings: Refer to paragraph, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. As-Built Piping Diagrams: Provide drawings as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.

1. 1 complete set of drawings in electronic AutoCAD and pdf format.

H. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

I. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

J. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.

B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than 1-year old.

C. All couplings, fittings, valves, and specialties shall be the products of a single manufacturer.
   1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

E. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.7 SPARE PARTS

A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 PIPE AND TUBING

A. Glycol-Water :
   1. Steel: ASTM A53/A53M Grade B, seamless or ERW, Schedule 40.
   2. Copper Water Tube Option: ASTM B88, Type K or L, hard drawn.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:
   1. From Fan Coil or Other Terminal Units: Copper water tube, ASTM B88, Type M for runouts and Type L for mains.

D. Pipe supports, including insulation shields, for aboveground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
   1. Butt Welding: ASME B16.9 with same wall thickness as connecting piping.
   2. Forged Steel, Socket Welding or Threaded: ASME B16.11.
   3. Screwed: 150-pound malleable iron, ASME B16.3. 125-pound cast-iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is prohibited.
   4. Unions: ASME B16.39.
   5. Water Hose Connection Adapter: Brass, pipe thread to 19 mm (3/4 inch) garden hose thread, with hose cap nut.

B. 63 mm (2-1/2 inches) and Larger: Welded or flanged joints.
   1. Butt Welding Fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
   2. Welding Flanges and Bolting: ASME B16.5:
      a. Water Service: Weld neck or slip-on, plain face, with 3.2 mm (1/8 inch) thick full-face neoprene gasket suitable for 104 degrees C (220 degrees F).
         1) Contractor's Option: Convoluted, cold formed 150-pound steel flanges, with Teflon gaskets, may be used for water service.
      b. Flange Bolting: Carbon steel machine bolts or studs and nuts, ASTM A193, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets shall be used for branch connections up to 1 pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 shall be used for drain, vent, and gauge connections.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:
   1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
   2. Mechanically Formed Tee Connection In Water and Drain Piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than 3 times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ASME B16.18 cast copper or ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

A. Schedule 40, socket type for solvent welding.

B. Schedule 40 PVC Drain Piping: Drainage pattern.

C. Chemical Feed Piping for Condenser Water Treatment: CPVC, Schedule 80, ASTM F439.

2.6 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 63 mm (2-1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42. Dielectric gasket material shall be compatible with hydronic medium.

D. Temperature Rating: 99 degrees C (210 degrees F).

2.7 SCREWED JOINTS

A. Pipe Thread: ASME B1.20.1.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

A. Asbestos packing is prohibited.

B. All valves of the same type shall be products of a single manufacturer.

C. Shut-Off Valves:
   1. Ball Valves (Pipe Sizes 50 mm (2 inch) and Smaller): MSS SP-110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2758 kPa (400 psig working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
   2. Butterfly Valves (Pipe Sizes 63 mm (2-1/2 inch) and Larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS SP-67, flange lug type rated 1200 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Butterfly valves are prohibited for direct buried pipe applications.
      a. Body: Cast-iron, ASTM A126, Class B. Malleable iron, ASTM A47/A47M electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
      b. Trim: Bronze, aluminum bronze, or 300 series stainless-steel disc, bronze bearings, 316 stainless-steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
   3. Field Interchangeable Actuators: Valves for balancing service shall have adjustable memory stop to limit open position.
      a. Valves 152 mm (6 inches) and Smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
      b. Valves 203 mm (8 inches) and Larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.

D. Check Valves:
   1. Swing Check Valves:
      a. 50 mm (2 inches) and Smaller: MSS SP-80, bronze, 1034 kPa (150 psig), 45-degree swing disc.
      b. 63 mm (2-1/2 inches) and Larger: 860 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-71 for check valves.
   2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
      a. Body: MSS SP-125 cast-iron, ASTM A126, Class B, or steel, ASTM A216/A216M, Class WCB, or ductile iron, ASTM 536, flanged or wafer type.
      b. Seat, Disc and Spring: 18-8 stainless-steel, or bronze, ASTM B62. Seats may be elastomer material.

E. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of 28 to 393 kPa (4 to 57 psig). Provide standard pressure taps and 4 sets of capacity charts. Valves shall be line size and be one of the following designs:
   1. Gray iron ASTM A126 or brass body rated 1200 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless-steel piston and spring.

2. Brass or ferrous body designed for 2070 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

2.9 WATER FLOW MEASURING DEVICES

A. Minimum overall accuracy plus or minus 3 percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.

B. Venturi Type: Bronze, steel, or cast-iron with bronze throat, with valved pressure sensing taps upstream and at the throat.

C. Wafer Type Circuit Sensor: Cast-iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.

D. Self-Averaging Annular Sensor Type: Brass or stainless-steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.

E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

F. Flow Measuring Device Identification:
1. Metal tag attached by chain to the device.
2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in gpm.

G. Portable Water Flow Indicating Meters:
1. Minimum 152 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows designed for 1200 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
2. Bleed and equalizing valves.
3. Vent and drain hose and two 3 m (10 feet) lengths of hose with quick disconnect connections.
4. Factory-fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
5. Provide 1 portable meter for each range of differential pressure required for the installed flow devices.

H. Permanently Mounted Water Flow Indicating Meters: Minimum 152 mm (6 inch) diameter, or 457 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in gpm, with 3 valve manifold and 2 shut-off valves.

2.10 STRAINERS

A. Basket or Y Type.
1. Screens: Bronze, Monel metal or 18-8 stainless-steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (1/8 inch) diameter perforations.

B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

A. Flanged Spool Connector:
1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
2. Working pressures and temperatures shall be as follows:

a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165 psig) at 121 degrees C (250 degrees F).
b. Connector sizes 127 mm to 305 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).

3. Provide ductile iron retaining rings and control units.

B. Braided Hose: Corrugated-metal inner hose and braided outer shell.
1. Piping Up To 50 mm (2 inches): Bronze hoses and single-braid bronze sheaths with 3102 kPa at 21 degrees C (450 psig at 70 degrees F) and 2344 kPa at 232 degrees C (340 psig at 450 degrees F) ratings.
2. Piping From 65 mm (2-1/2 inches) To 100 mm (4 inches): Stainless-steel hoses and single-braid, stainless-steel sheaths with 2070 kPa at 21 degrees C (300 psig at 70 degrees F) and 1550 kPa at 232 degrees C (225 psig at 450 degrees F) ratings.
3. Piping From 150 mm (6 inches) and Above: Stainless-steel hoses and single-braid, stainless-steel sheaths with 1380 kPa at 21 degrees C (200 psig at 70 degrees F) and 1000 kPa at 315 degrees C (145 psig at 600 degrees F) ratings.

2.12 EXPANSION JOINTS

A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association (EJMA) Standards.

C. Bellows - Internally Pressurized Type:
1. Multiple corrugations of Type 304 or Type A240-321 stainless-steel.
2. Internal stainless-steel sleeve entire length of bellows.
3. External cast-iron equalizing rings for services exceeding 345 kPa (50 psig).
4. Welded ends.
5. Design shall conform to standards of EJMA and ASME B31.9.
6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
7. Integral external cover.

D. Bellows - Externally Pressurized Type:
1. Multiple corrugations of Type 304 stainless-steel.
2. Internal and external guide integral with joint.
3. Design for external pressurization of bellows to eliminate squirm.
4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.9.
6. Threaded connection at bottom, 25 mm (1 inch) minimum, for drain or drip point.
7. Integral external cover and internal sleeve.

E. Expansion Compensators:
1. Corrugated bellows, externally pressurized, stainless-steel or bronze.
2. Internal guides and anti-torque devices.
3. Threaded ends.
4. External shroud.
5. Conform to standards of EJMA.

F. Expansion Joint (Contractor’s Option): 2413 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with welded or flanged ends, suitable for axial end movement to 75 mm (3 inch).

G. Expansion Joint Identification: Provide stamped brass or stainless-steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design

pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number in the contract documents.

H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides shall be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides shall be used if detailed in the contract documents.

I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.13 HYDRONIC SYSTEM COMPONENTS

A. Tangential Air Separator: ASME BPVC Section VIII construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless-steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled in the contract documents, provide a removable stainless-steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.

B. Diaphragm Type Pre-Pressurized Expansion Tank: ASME BPVC Section VIII construction for 861 kPa (125 psig) working pressure, welded steel shell, rustproof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 115 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).

C. Pressure Relief Valve: Bronze or iron body and bronze or stainless-steel trim, with testing lever. Comply with ASME BPVC Section VIII and bear ASME stamp.

D. Automatic Air Vent Valves: Where shown in the contract documents, cast-iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless-steel float, valve, valve seat and mechanism, minimum 13 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

E. Buffer Tank: Buffer tank shall be constructed with a built-in baffle to allow mixing of the fluid inside the tank. Tank shall be constructed in accordance with ASME BPVC Section VIII requirements and stamped and registered with the National Board of Boiler and Pressure Vessel Inspectors. Tank shall have a working pressure of 861 kPa (125 psig) and shall come equipped with a base ring for installing the buffer tank directly on a level surface. The tank shall be furnished with two flanged connections, tappings for air vent, relief valve and drain. Buffer tank shall have a capacity as indicated in the contract documents.

2.14 WATER FILTERS AND POT CHEMICAL FEEDERS

A. See Section 23 25 00, HVAC WATER TREATMENT, paragraph, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.15 GAUGES, PRESSURE AND COMPOUND

A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 114 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gauges in water service.

C. Range of Gauges: Provide range equal to at least 130 percent of normal operating range.
   1. For Condenser Water Suction (Compound): 101 kPa (29.5 inches Hg) to 689 kPa (100 psig).

2.16 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, Nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gauge test connections shown in the contract documents.

B. Provide one each of the following test items to the COR:
   1. 6 mm (1/4 inch) FPT by 3.2 mm (1/8 inch) diameter stainless-steel pressure gauge adapter probe for extra-long test plug.
   2. 89 mm (3-1/2 inch) diameter, one percent accuracy, compound gauge, 101 kPa (29.5 inches Hg) to 689 kPa (100 psig) range.
   3. 0 to 104 degrees C (32 to 220 degrees F) pocket thermometer 1/2-degree accuracy, 25 mm (1 inch) dial, 127 mm (5 inch) long stainless-steel stem, plastic case.

2.17 THERMOMETERS

A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 152 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.

B. Case: Chrome plated brass or aluminum with enamel finish.

C. Scale: Not less than 228 mm (9 inches), range as described below, 2-degree graduations.

D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

E. Scale Ranges:
   1. Chilled Water and Glycol-Water: 0 to 38 degrees C (32 to 100 degrees F).
   2. Hot Water and Glycol-Water: 38 to 93 degrees C (100 to 200 degrees F).

2.18 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. The contract documents show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost or time to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location in the contract documents shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

C. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

D. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

E. Install piping generally parallel to walls and column center lines, unless shown otherwise in the contract documents. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (1 inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

F. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally, locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to

connect to pipe sizes shown in the contract documents. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

G. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted in the contract documents.

H. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

I. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.

J. Connect piping to equipment as shown in the contract documents. Install components furnished by others such as:
   1. Water treatment pot feeders and condenser water treatment systems.
   2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

K. Thermometer Wells: In pipes 63 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.

L. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

M. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.9 and AWS B2.1/B2.1M. See Welder's qualification requirements in paragraph QUALITY ASSURANCE of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Screwed: Threads shall conform to ASME B1.20.1; joint compound shall be applied to male threads only and joints made up so no more than 3 threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound Cast-Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast-iron flange.

D. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.

B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.

C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.

D. Access: Expansion joints shall be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.4 LEAK TESTING ABOVEGROUND PIPING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests shall be either of those below, or a combination, as approved by the COR.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems, the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

B. Initial Flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/s (5.9 f/s), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.

C. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/s (5.9 f/s). Circulate each section for not less than 4 hours. Blow-down all strainers or remove and clean as frequently as necessary. Drain and prepare for final flushing.

D. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.6 WATER TREATMENT

A. Install water treatment equipment and provide water treatment system piping.

B. Close and fill system as soon as possible after final flushing to minimize corrosion.

C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

D. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

3.7 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

D. Adjust red set hand on pressure gauges to normal working pressure.

3.8 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.9 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

END OF SECTION

SECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hydronic pumps for heating, ventilating and air conditioning.

B. Definitions:
   1. Capacity: Liters per second (L/s) (Gallons per minute (gpm)) of the fluid pumped.
   2. Head: Total dynamic head in kPa (feet) of the fluid pumped.
   3. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

C. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

H. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

J. Section 23 21 13, HYDRONIC PIPING.

K. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur, these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B16.1-2020	Gray Iron Pipe Flanges and Flanged Fittings: Classes 25, 125, and 250

C. American Society for Testing and Materials (ASTM):

A48/48M-2003(R2021)	Standard Specification for Gray Iron Castings
B62-2017	Standard Specification for Composition Bronze or Ounce Metal Castings

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION XX XX XX, SECTION TITLE”, with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. Pumps and accessories.
   2. Motors and drives.
   3. Variable speed motor controllers.

D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

F. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

G. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Design Criteria:
   1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
   2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
   3. Head-capacity curves shall slope up to maximum head at shut-off.. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA). Provide pumps with non-overloading motors.
   4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
   5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
   6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in gpm and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency. Name plates shall be visible when pumps are insulated.
   7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
   8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

B. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

C. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

D. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to the COR.

PART 2 - PRODUCTS

2.1 VERTICAL TURBINE PUMP

A. Pump Bowls: Close-grained cast-iron, flanged and bolted type, reinforced with 4 ribs (minimum), which are at least 1/2 the flange metal thickness. Number of stages as indicated in the contract documents.

B. Impellers: Bronze, enclosed type, secured to the shaft with steel tempered keys.

C. Replaceable Wear Rings: Bronze.

D. Pump Shaft: Type 416, stainless-steel.

E. Suction Bell: Cast-iron, belled to reduce entrance losses.

F. Suction Strainer: Bronze, basket type, with net open area at least twice the calculated area at the suction bell lip.

G. Sleeve Bearings: Bronze provided in each bowl and in the suction bell, to be lubricated by the pumped fluid. Suction bell bearing shall be packed permanently with non-soluble grease and fitted with a bronze sand collar.

H. Discharge Column Pipe: Steel with threaded or flanged connections.

I. Line-shaft: Type 1045, steel connected through steel threaded couplings. Shaft (and column) sections shall not exceed 3 m (10 feet) in length. Provide the necessary length of column and shaft as required to mount pump with the distances shown.

J. Replaceable Shaft Sleeves: Stainless-steel "shrunkfit" on the line-shaft at each bearing location.

K. Column Connection Bearings: Fluted rubber supported by non-threaded "spider" type retainers butted between the machined faces of the discharge column. "Spider" shall be made of nickel-iron with a minimum Brinell hardness number of 170.

L. Surface Discharge Head Assembly: Close-grained cast-iron with integral 861 kPa (125 psig) flat face flange, ASME B16.1. Provide 2 lifting lugs with capacity to support the weight of the entire pump. Provide steel base plate and hardware for securing the discharge head to the base plate.

M. Stuffing Box: Manufacturer’s standard, 2 Teflon seal cages, and split type packing gland.

N. Stuffing Box Bearing Housing: Cast-iron, 1-piece, with bronze sleeve bearings.

O. Motor: Vertical, hollow shaft type, direct connected. WPI (Weather Protected Type I)

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Follow manufacturer's written instructions for pump mounting and startup. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

C. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.

D. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

D. Verify that the piping system has been flushed, cleaned and filled.

E. Lubricate pumps before startup.

F. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.

G. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.

H. Field modifications to the bearings and or impeller (including trimming) are prohibited. If the pump does not meet the specified vibration tolerance, send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

I. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.

J. After several days of operation, replace the disposable startup strainer with a regular strainer in the suction diffuser.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

END OF SECTION

SECTION 23 23 00
REFRIGERANT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field refrigerant piping for direct expansion HVAC systems.

B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as, stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.

C. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Definitions:

1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
   a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
   b. High side means the parts of a refrigerating system subjected to condenser pressure.
2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

E. Section 23 21 13, HYDRONIC PIPING.

F. Section 23 64 00, PACKAGED WATER CHILLERS.

G. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):

495-2005	Standard for Refrigerant Liquid Receivers
730-2013	Flow Capacity Rating of Suction-Line Filters and Suction-Line Filter-Driers
750-2016	Thermostatic Refrigerant Expansion Valves
760-2014	Performance Rating of Solenoid Valves for Use with Volatile Refrigerants

C. American Society of Heating Refrigerating and Air Conditioning Engineers (ASHRAE):

15-2019	Safety Standard for Refrigeration Systems (ANSI)
17-2015	Method of Testing Capacity of Thermostatic Refrigerant Expansion Valves (ANSI)

63.2-2017	Method of Testing Liquid Line Filter Drier Filtration Capability (ANSI)

D. American National Standards Institute (ANSI):

A13.1-2020	Scheme for Identification of Piping Systems
Z535.1-2017	Safety Color Code

E. American Society of Mechanical Engineers (ASME):

B16.22-2018	Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)
B16.24-20016	Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500 (ANSI)
B31.5-2019	Refrigeration Piping and Heat Transfer Components (ANSI)
B40.100-2013	Pressure Gauges and Gauge Attachments
B40.200-2008	Thermometers, Direct Reading and Remote Reading

F. American Society for Testing and Materials (ASTM)

A126-2019	Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
B32-2020	Standard Specification for Solder Metal
B88-2020	Standard Specification for Seamless Copper Water Tube
B88M-2020	Standard Specification for Seamless Copper Water Tube (Metric)
B280-2020	Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service

G. American Welding Society, Inc. (AWS): Brazing Handbook

A5.8/A5.8M-2019	Standard Specification for Filler Metals for Brazing and Braze Welding

H. Underwriters Laboratories (UL):

207-2020	Standard for Refrigerant-Containing Components and Accessories, Nonelectrical
429-2021	Standard for Electrically Operated Valves

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 23 00, REFRIGERAN PIPING”, with applicable paragraph identification.

C. Shop Drawings:
   1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with in the contract documents for components noted below:
      a. Tubing and fittings
      b. Valves

c. Strainers
d. Moisture-liquid indicators
e. Filter-driers
f. Flexible metal hose
g. Liquid-suction interchanges
h. Oil separators (when specified)
i. Gauges
j. Pipe and equipment supports
k. Refrigerant and oil
l. Pipe/conduit roof penetration cover
m. Soldering and brazing materials

2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.

D. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.

E. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

1.5 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.

C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.

D. Products shall comply with UL 207 "Refrigerant–Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

A. Refrigerant Piping: For piping up to 100 mm (4 inch) use Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer. For piping over 100 mm (4 inch) use A53 Black SML steel.

B. Water and Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L). Optional drain piping material: Schedule 80 flame retardant Polypropylene plastic.

C. Fittings, Valves and Accessories:

1. Copper fittings: Wrought copper fittings, ASME B16.22.
   a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
   b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).
2. Steel fittings: ASTM wrought steel fittings.
   a. Refrigerant piping – Welded Joints.
3. Flanges and flanged fittings: ASME B16.24.
4. Refrigeration Valves:
   a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.

b. Pressure Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; UL listed. Forged brass with nonferrous, corrosion resistant internal working parts of high strength, cast iron bodies conforming to ASTM A126, Grade B. Set valves in accordance with ASHRAE Standard 15.

c. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with suitable NEMA 250 enclosure of type required by location and normally open holding coil.

d. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive nonferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.

e. Electronic Thermostatic Expansion Valves: Electronic thermal expansion valves shall be stepper motor high resolution drive assembly type for precision control. Valve shall not exceed 6 watts max consumption. Compatibility tested with most CFC, HCFC, and HFC refrigerants and oils. Valve pistons and ports to be characterized to provide improved flow resolution and performance. Valves to be interfaced with microprocessor-based controllers by devise manufacturer with temperature feedback loop. Electric expansion valves to be sized with nominal steps of stroke for tonnage application as recommended by valve manufacture ranging from 500 steps on small tonnage (under 5 tons per circuit) to 6300 on large tonnage circuits (over 100 tons per circuit)

f. Check Valves: Brass or bronze alloy with swing or lift type, with tight closing resilient seals for silent operation; designed for low pressure drop, and with solder-end connections. Direction of flow shall be legibly and permanently indicated on the valve body.

5. Strainers: Designed to permit removing screen without removing strainer from piping system, and provided with screens 80 to 100 mesh in liquid lines DN 25 (NPS 1) and smaller, 60 mesh in liquid lines greater than DN 25 (NPS 1), and 40 mesh in suction lines. Provide strainers in liquid line serving each thermostatic expansion valve, and in suction line serving each refrigerant compressor not equipped with integral strainer.

6. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.

7. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown in the contract documents. Conform to ARI Standard 730. Heavy gauge steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.

8. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide in suction and discharge piping of each compressor.

9. Water Piping Valves and Accessories: Refer to specification Section 23 21 13, HYDRONIC PIPING and Section 23 64 00, PACKAGED WATER CHILLERS .

2.2 GAUGES

A. Temperature Gauges: Comply with ASME B40.200. Industrial-duty type and in required temperature range for service in which installed. Gauges shall have Celsius scale in 1-degree (Fahrenheit scale in 2-degree) graduations and with black number on a white face. The pointer shall be adjustable. Rigid stem type temperature gauges shall be provided in thermal wells located within 1525 mm (5 feet) of the finished floor. Universal adjustable angle type or remote

element type temperature gauges shall be provided in thermal wells located 1525 to 2135 mm (5 to 7 feet) above the finished floor. Remote element type temperature gauges shall be provided in thermal wells located 2135 mm (7 feet) above the finished floor.

B. Vacuum and Pressure Gauges: Comply with ASME B40.100 and provide with throttling type needle valve or a pulsation dampener and shut-off valve. Gauge shall be a minimum of 90 mm (3-1/2 inches) in diameter with a range from 0 kPa (0 psig) to approximately 1.5 times the maximum system working pressure. Each gauge range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.
   1. Suction: 101 kPa (30 inches Hg) vacuum to 1723 kPa (gauge) (250 psig).
   2. Discharge: 0 to 3445 kPa (gauge) (0 to 500 psig).

2.3 THERMOMETERS AND WELLS

A. Refer to specification Section 23 21 13, HYDRONIC PIPING.

2.4 PIPE SUPPORTS

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.5 REFRIGERANTS AND OIL

A. Provide EPA approved refrigerant and oil for proper system operation.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5
   1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.
   2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
   3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown in the contract documents.
   4. Use copper tubing in protective conduit when installed below ground.
   5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.

B. Joint Construction:
   1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
      a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
      b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
      c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.
      d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.

C. Protect refrigerant system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.

D. Pipe relief valve discharge to outdoors for systems containing greater than 45 kg (100 lbs) of refrigerant.

E. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

F. If in the substantiated evaluation of the COR, the installation fails to meet the requirements of the construction documents with respect to function and maintainability, an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 PIPE AND TUBING INSULATION

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

3.3 SIGNS AND IDENTIFICATION

A. Each refrigerating system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer, the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.

B. Systems containing greater than 50 kg (110 lb) of refrigerant shall be provided with durable signs, in accordance with ANSI A13.1 and ANSI Z535.1, having letters not less than 13 mm (1/2 inch) in height designating:
   1. Valves and switches for controlling refrigerant flow, the ventilation and the refrigerant compressor(s).
   2. Signs on all exposed high pressure and low pressure piping installed outside the machinery room, with name of the refrigerant and the letters "HP" or "LP."

3.4 FIELD QUALITY CONTROL

A. Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

B. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of COR. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.
   1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gauges, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
   2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding DN 18 (NPS 5/8). This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 20 degrees C (68 degrees F) minimum.

C. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gauge on the outlet side. The pressure relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

3.5 SYSTEM TEST AND CHARGING

A. System Test and Charging: As recommended by the equipment manufacturer or as follows:

1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 70 kPa (10 psig) gauge. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.
2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gauge reading in mPa (microns). Pull the system down to 665 mPa (500 microns) 665 mPa (2245.6 inches of mercury at 60 degrees F) and hold for 8 hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigeration to be charged and charge with the proper volume of refrigerant.

3.6 STARTUP AND TESTING

A. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum of 7 days prior notice.

B. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of computer room air conditioning equipment.

3.7 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the CxA.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.8 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

END OF SECTION

SECTION 23 25 00
HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
   1. Glycol-water heat transfer systems.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

H. Section 23 21 13, HYDRONIC PIPING.

I. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

1.3 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Mechanical Engineers (ASME):

ASME Boiler and Pressure Vessel Code (BPVC):	
BPVC Section VIII-2021	Rules for Construction of Pressure Vessels, Division 1

C. American Society for Testing and Materials (ASTM):

A666-2015	Standard Specification for Annealed or Cold Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
F441/F441M-2020	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

D. National Fire Protection Association (NFPA):

70-2023	National Electric Code (NEC)

E. Department of Veterans Affairs (VA):

ES-2019-01	Cooling Tower Water Systems Policy

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION XX XX XX, SECTION TITLE”, with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. Glycol-water system materials, equipment, and installation.

D. Water analysis verification.

E. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

G. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

H. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING of HVAC SYSTEMS./

1.5 QUALITY ASSURANCE

A. Refer to paragraph QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. Minimum service during construction/startup shall be 6 hours.

C. Field Quality Control and Certified Laboratory Reports: During the 1-year guarantee period, the water treatment laboratory shall provide not less than 12 reports based on onsite periodic visits, as stated in above paragraph Technical Services, sample taking and testing, and review with VA personnel, of water treatment control for the previous period. In addition to field tests, the water treatment laboratory shall provide certified laboratory test reports. These monitoring reports shall assess chemical treatment accuracy, scale formation, fouling and corrosion control, and shall contain instructions for the correction of any out-of-control condition.

D. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

E. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

F. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 GLYCOL-WATER SYSTEM

A. Propylene glycol shall be inhibited with 1.75 percent dipotassium phosphate. Do not use automotive antifreeze because the inhibitors used are not needed and can cause sludge precipitate that interferes with heat transfer.

B. Provide required amount of glycol to obtain the percent by volume for glycol-water systems as follows and to provide 1/2 tank reserve supply: 25 percent for chilled water system.

C. Pot Feeder Make-up Unit: Bypass type for chemical treatment, schedule 3.5 mm (10 gauge) heads, 19 mm (3/4 inch) system connections and large neck opening for chemical addition. Feeders shall be 18.9 L (5 gallon) minimum size.

D. Glycol-Water Make-up System:

1. Glycol-Water Storage Tank: Self-supporting polyethylene, minimum 90 mil thickness, with removable cover or black steel with 90 mil polyethylene insert. Capacity shall be 213 L (56 gallons), with approximate diameter of 584 mm (23 inches) and height of 914 mm (36 inches). Reinforced threaded pipe connections shall be provided for all connections. Provide identification for tank showing name of the contents.
2. Glycol-Water Make-up Pump: Bronze fitted, self-priming, high head type suitable for pumping a 33 percent to 50 percent glycol-water solution in intermittent service. The pump shall be provided with a mechanical shaft seal and be flange connected to a 1750 rpm NEMA Type C motor. The pump capacity shall be 5.5 L/m (1.5 gpm) 690 kPa (100 psig with a 2.5 kW (1/3 horsepower) drip-proof motor each with one pump provided for redundancy. The pump shall be a "gear-within-a-gear" positive displacement type with built-in relief valve set for 296 kPa (43 psig), or the pump shall be a regenerative turbine type providing self-priming with built-in or external relief valve set for design head of the pump.
3. Back Pressure Regulating Valve: Spring loaded, diaphragm actuated type with bronze or steel body, stainless-steel trim with capacity to relieve 100 percent of pump flow with an allowable rise in the regulated pressure of 69 kPa (10 psig) above the set point. Set point shall be 103 kPa (15 psig) above system PRV setting.
4. Low Water Level Control: Steel or plastic float housing, stainless-steel or plastic float, positive snap-acting SPST switch mechanism, rated 10 amps-120 volt AC, in General Purpose (NEMA 1) enclosure. The control shall be rated for pressures to 1034 kPa (150 psig) and make alarm circuit on low water level. The alarm circuit shall be wired to an alarm light on the nearest local Temperature Control panel (LTCP). Provide remote output relay to indicate alarm condition at the Building Control System specified under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.2 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.

C. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.

D. Refer to Section 23 21 13, HYDRONIC PIPING for chemical treatment piping, installed as follows:

1. Provide ball valves to allow for bypassing, isolation, and servicing of components.

2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.
3. Provide piping for the flow assembly piping to the main control panel and accessories.
   a. The inlet piping shall connect to the discharge side of the circulating water pump.
   b. The outlet piping shall connect to the water piping serving the cooling tower downstream of the heat source.
   c. Provide inlet Y-strainer and ball valves to isolate and service main control panel and accessories.
4. Install injection nozzles with corporation stops in the water piping serving the cooling tower downstream of the heat source.
5. Provide piping for corrosion monitor rack per manufacturer’s installation instructions. Provide ball valves to isolate and service rack.
6. Provide installation supervision, startup and operating instruction by manufacturer's technical representative.

E. Do not valve in or operate system pumps until after system has been cleaned.

F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the bypass valves. Also, clean all strainers.

G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. After cleaning is complete, and water pH is acceptable to manufacturer of water treatment chemical, add manufacturer recommended amount of chemicals to systems.

3.2 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

END OF SECTION

SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Ductwork and accessories for HVAC including the following:
   1. Supply air and return air.

C. Definitions:
   1. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
   2. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
   3. Exposed Duct: Exposed to view in a finished room, exposed to weather.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 07 84 00, FIRESTOPPING.

E. Section 22 11 00, FACILITY WATER DISTRIBUTION.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

H. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

I. Section 23 07 11, HVAC and BOILER PLANT INSULATION.

J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

K. Section 23 36 00, AIR TERMINAL UNITS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Civil Engineers (ASCE):

7-2016	Minimum Design Loads for Associated Criteria for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A653/A653M-2020	Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
A1011/A1011-2018a	Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-2021	Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate
C1071-2019	Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
E1-2014(R2020)	Standard Specification for ASTM Liquid-in-Glass Thermometers
E77-2014(R2021)	Standard Test Method for Inspection and Verification of Thermometers
E84-2021a	Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-2021	Standard for the Installation of Air Conditioning and Ventilating Systems
96-2021	Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

006–2020	HVAC Duct Construction Standards, Metal and Flexible, 4th Edition
016-2012	HVAC Air Duct Leakage Test Manual, 2nd Edition
2016	Fibrous Glass Duct Construction Standards, 7th Edition

F. Underwriters Laboratories, Inc. (UL):

181-2013(R2017)	Standard for Factory Made Air Ducts and Air Connectors
555-2006(R2020)	Standard for Fire Dampers
555S-2014(R2020)	Standard for Smoke Dampers

G. Department of Veterans Affairs (VA):

PG-18-10-2023	Physical Security Design Manual for VA Mission Critical Facilities

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE”, with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. Rectangular Ducts:
      a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gauge and reinforcement.
      b. Duct liner.
      c. Sealants and gaskets.

D. Coordination Drawings: Refer to paragraph SUBMITTALS in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

B. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

C. Fire Safety Code: Comply with NFPA 90A.

D. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.

E. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown in the contract documents.

F. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as he duct or provide at least the same level of corrosion resistance.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653/A653M, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, Metal and Flexible.
   1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread, and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally, provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are prohibited because they do not retain elasticity and bond.
   2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
   3. Gaskets in Flanged Joints: Soft neoprene.

C. Approved factory-made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:
   1. 0 to 13 mm (0 to 1/2 inch)
   2. 13 mm to 25 mm (1/2 inch to 1 inch)
   3. 25 mm to 50 mm (1 inch to 2 inch)
   4. 50 mm to 75 mm (2 inch to 3 inch)
   5. 75 mm to 100 mm (3 inch to 4 inch)

C. Seal Class: All ductwork shall receive Class A Seal.

D. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards, Metal and Flexible, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 508 mm (20 inches) wide by 1219 to 1372 mm (48 to 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

E. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA for Single Blade and Multi-blade Volume Dampers.

F. Duct Hangers and Supports: Refer to SMACNA Standards. Avoid use of trapeze hangers for round duct.

2.3 FIRESTOPPING MATERIAL

A. Refer to Section 07 84 00, FIRESTOPPING.

2.4 AIR FLOW CONTROL VALVES (AFCV)

A. Refer to Section 23 36 00, AIR TERMINAL UNITS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.

C. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
   1. Contract documents show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes in the contract documents are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
   2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
   3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
   4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.

D. Install duct hangers and supports in accordance with SMACNA Standards.

E. Install fire dampers and smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers and smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the COR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate resetting of fire dampers and operation of smoke dampers to the COR.

F. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

G. Flexible Duct Installation: Refer to SMACNA Standards. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long per NFPA 90A, as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hours. Support ducts SMACNA Standards.

H. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply and return, ductwork), section by section, including fans, coils and filter sections.

C. Test procedure, apparatus and report shall conform to SMACNA HVAC Air Duck Leakage Test Manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the COR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COR and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COR.

G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING, AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

END OF SECTION

SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Air Outlets and Inlets: Diffusers, registers, and grilles.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Duct Council:

Flexible Duct Performance & Installation Standards (Manual), 5th Edition Green Book	

C. American Society of Civil Engineers (ASCE):

7-2016	Minimum Design Loads and Associated Criteria for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):

B209/B209M-2021	Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-2021/	Standard for the Installation of Air Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-2013(R2017)	Standard for Factory Made Air Ducts and Air Connectors

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE”, with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Diffusers, registers, grilles, and accessories.

D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

1.5 QUALITY ASSURANCE

A. Fire Safety Code: Comply with NFPA 90A.

B. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

C. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 AIR OUTLETS AND INLETS

A. Materials:
1. Steel or aluminum . Use aluminum air outlets and inlets for facilities located in high-humidity areas. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless-steel.

B. Performance Test Data: In accordance with Air Duct Council "Flexible Duct Performance & Installation Standards (Manual), Green Book". Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT for NC criteria.

C. Air Supply Outlets:
1. Ceiling Diffusers: exposed , off-white finish, square connection as shown on the contract drawings.
   a. Square, Louver, Fully Adjustable Pattern: Round neck, surface mounting unless shown otherwise on the contract drawings. Provide equalizing or control grid and volume control damper.
   b. Louver Face Type: Square or rectangular, removable core for 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
   c. Perforated Face Type: Manual adjustment for four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

D. Return Grilles: Provide opposed blade damper without removable key operator for registers.
1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting or shall be extruded aluminum with manufacturer's standard aluminum finish.
2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 32 mm (1-1/4 inch) margin.
3. Perforated Face Type: To match supply units.

4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 32 mm (1-1/4 inch) margin.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.

C. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition or return to source of supply for repair or replacement, as determined by COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING, AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

END OF SECTION

SECTION 23 64 00
PACKAGED WATER CHILLERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Rotary-Screw air-cooled chillers complete with accessories.

1.2 DEFINITIONS

A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

B. BACNET: Building Automation Control Network Protocol, ASHRAE 135.

C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

1.3 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 03 30 00, CAST-IN-PLACE CONCRETE.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

H. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

J. Section 23 21 13, HYDRONIC PIPING.

K. Section 23 21 23, HYDRONIC PUMPS.

L. Section 23 23 00, REFRIGERANT PIPING.

M. Section 23 31 00, HVAC DUCTS and CASINGS

N. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT.

O. Section 26 29 11, MOTOR CONTROLLERS.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Conditioning, Heating, and Refrigeration Institute (AHRI):

495-2005(R2009)	Performance Rating of Refrigerant Liquid Receivers
550/590-2020	Performance Rating of Water-Chilling and Heat Pump Water-Heating Packages Using the Vapor Compression Cycle

575-2017	Method of Measuring Machinery Sound Within an Equipment Space

C. American Bearing Manufacturers Association (ABMA):

9–2015(R2020)	Load Ratings and Fatigue Life for Ball Bearings
11-2014(R2020)	Load Ratings and Fatigue Life for Roller Bearings

D. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

15&34-2019	Safety Standard for Refrigeration Systems and Designation and Classification of Refrigerants
135-2020	BACnet - A Data Communication Protocol for Building Automation and Control Networks

E. American Society of Mechanical Engineers (ASME):

ASME Boiler and Pressure Vessel Code	
BPVC Section VIII-2021	Rules for Construction of Pressure Vessels, Division 1

F. American Society of Testing Materials (ASTM):

B117-2019	Standard Practice for Operating Salt Spray (Fog) Apparatus
C534/C534M-2020a	Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
C612-2014(R2019)	Standard Specification for Mineral Fiber Block and Board Thermal Insulation
D4587-2011(R2019)e1	Standard Practice for Fluorescent UV Condensation Exposures of Paint and Related Coatings

G. Occupational Safety and Health Administration (OSHA):

29 CFR 1910.95	Occupational Noise Exposure

H. Department of Veterans Affairs (VA):

H-18-8-2019(R2020)	Seismic Design Requirements
PG-18-10-2017(R2023)	HVAC Design Manual

1.5 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE”, with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Rotary-screw water chillers, including motor starters, control panels, and vibration isolators, and remote condenser data shall include the following:
   a. Rated capacities.
   b. Pressure drop.

c. Efficiency at full load and part load without applying any tolerance indicated in the AHRI 550/590.
d. Performance at varying capacities with constant-design, entering condenser-air temperature. Repeat performance at varying capacities for different entering condenser-air temperatures from design to minimum in 20 Deg F (6 Deg C) increments.
e. Minimum evaporator flow rate.
f. Refrigerant capacity of chiller.
g. Oil capacity of chiller.
h. Fluid capacity of evaporator.
i. Characteristics of safety relief valves.
j. Minimum entering condenser-air temperature.
k. Maximum entering condenser-air temperature.
l. Refrigerant type and capacity.
m. Fan performance.
n. Accessories.
o. Installation instructions.
p. Startup procedures.
q. Wiring diagrams, including factory-installed and field-installed wiring.
r. Sound/Noise data report. Manufacturer shall provide sound ratings. Noise warning labels shall be posted on equipment.
s. Refrigerant vapor detectors and monitors.

D. Run test report for all chillers.

E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.

F. Shop Drawings:
1. Include plans, elevations, sections, and attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.

G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

H. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.6 QUALITY ASSURANCE

A. Comply with AHRI requirements for testing and certification of the chillers.

B. Refer to paragraph, WARRANTY, Section 01 00 00, GENERAL REQUIREMENTS, except as noted below:
1. Provide a 5-year motor and compressor warranty to include materials, parts and labor.

C. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard.

D. Refer to ASHRAE 15 for refrigerant vapor detectors and monitor.

E. Refer to ASHRAE 147 for refrigerant leaks, recovery, and handling and storage requirements.

F. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1.

G. ASME Compliance: Fabricate and label chiller to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, and include an ASME U-stamp and nameplate certifying compliance.

H. Comply with NFPA 70.

I. Comply with requirements of UL and UL Canada and include label by a qualified testing agency showing compliance.

J. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Comply with the Manufacturer's instruction for rigging and handling.

B. Ship each chiller with a full charge of refrigerant. Charge each chiller with nitrogen if refrigerant is shipped in containers separate from chiller.

C. Ship each oil-lubricated chiller with a full charge of oil.
   1. Ship oil factory installed in chiller.

D. Package chiller for export shipping in totally enclosed crate and bagging.

E. If chillers are to be stored, coordinate with the COR for location, insurance, and other requirements. Store chillers in accordance with the Manufacturer's instructions for storage.

1.8 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of chillers that fail in materials or workmanship within specified warranty period.
   1. Extended warranties include, but are not limited to, the following:
      a. Complete chiller including refrigerant and oil charge.
      b. Complete compressor and drive assembly including refrigerant and oil charge.
      c. Refrigerant and oil change.
      d. Parts only.
      e. Loss of refrigerant charge for any reason.
   2. Warranty Period: Four Years from date of Substantial Completion.

B. Warranty support shall be provided by company direct or factory authorized service permanantly located within 100 miles of the jobsite.

1.9 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Site Altitude: Chiller shall be suitable for altitude in which installed without affecting performance indicated. Make adjustments to affected chiller components to account for site altitude.
   1. Elevation at installation location is approximately 525 Feet above sea level.

2.2 ROTARY-SCREW AIR-COOLED WATER CHILLERS

A. General: Factory assembled and factory tested rotary-screw or scroll water chillers, complete with evaporator, compressors, motor, starters, integral condenser, and controls mounted on a welded steel base. The chiller unit shall consist of two compressors minimum, but not more than eight, mounted on a single welded steel base. Where compressors are paralleled, not more than two shall be so connected and not less than two independent refrigerant circuits

shall be provided. Chiller shall be capable of operating one of the following refrigerants: HFO R-513a.

B. Performance: Provide the capacity as shown on the contract drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the contract drawings.

C. Capacity of a single air-cooled chiller shall not exceed 250 Tons (Standard AHRI Conditions).

D. Applicable Standard: Chillers shall be rated and certified according to AHRI 550/590, and shall be stamped in compliance with AHRI certification.

E. Acoustics: Sound pressure levels shall not exceed the following specified levels. The manufacturer shall provide sound treatment if required to comply with the specified maximum levels. Testing shall be in accordance with AHRI requirements.

OCTAVE BAND (at 30 Feet)									OVERALL
% Load	63 Hz	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz	dB(A)
100	76	72	69	65	62	54	48	42	67
90	76	72	68	64	61	53	47	42	66
80	75	71	67	64	60	52	47	41	65
70	75	70	64	63	59	50	45	40	64
60	74	69	62	60	56	47	42	37	62
50	72	67	59	57	52	41	37	31	58
40	68	63	55	53	48	36	32	26	54
30	69	64	56	54	50	38	34	28	55

F. Compressor (Rotary-Screw Type): Field-serviceable, semi-hermetic, single-rotor, positive-displacement oil injected type, direct drive, cast-iron casing, precision-machined for minimum clearance about periphery of rotors. Lubrication system shall provide oil at proper temperature to all moving parts.
   1. The gaterotor contact element shall be constructed of engineered composite material, dimensionally stable up to 1500 Deg F and wear resistant for extended life.
   2. Each compressor shall have a factory-installed, rigid, sound enclosure with removable panels for compressor access.
   3. Compressors shall be vibration isolated from the frame by neoprence compression mounted. If compressor does not have an internal discharge compressor muffler, additional sound attenuation shall be provided.

G. Capacity Control: On-off compressor cycling and modulating slide-valve assembly or port unloaders combined with hot-gas bypass, if necessary, to achieve performance indicated.
   1. Maintain stable operation throughout range of operation. Configure to achieve most energy-efficient operation possible.
   2. Operating Range: From 100 to 20 percent of design capacity.
   3. Condenser-Air Unloading Requirements over Operating Range: Constant-design, entering condenser-air temperature.
   4. For units equipped with a variable-frequency controller, capacity control shall be both "valveless" and "stepless," requiring no slide valve or capacity-control valve(s) to operate at reduced capacity.

H. Compressor Motors:
   1. Semi-hermetically sealed and cooled by refrigerant suction gas.
   2. High-torque, induction type with inherent thermal-overload protection on each phase.
   3. Compressor shall have electrically insulated, ceramic bearings to mitigate bearing or lubricant damamge from stray electric current passage.

I. Compressor Motor Controllers (Each compressor):
   1. Variable-Frequency Controller:
      a. Motor controller shall be factory mounted and wired on the chiller to provide a single-point, field-power termination to the chiller and its auxiliaries.
      b. Description: NEMA ICS 2; listed and labeled as a complete unit and arranged to provide variable speed by adjusting output voltage and frequency.
      c. Enclosure: Unit mounted, NEMA 250, Type 3R, with hinged full-front access door with lock and key.
      d. Integral Disconnecting Means: UL 489, instantaneous-trip circuit breaker with lockable handle. Minimum withstand rating shall be as required by electrical power distribution system, but not less than 65,000 A.
      e. Technology: Pulse-width-modulated output suitable for constant or variable torque loads.
      f. Motor current at start shall not exceed the rated load amperes, providing no electrical inrush.
      g. Phase Loss and High/Low Voltage Protection: Unit shall shutdown on phase loss or phase reversal and high or low voltage condition.

J. Refrigerants Circuit: Each circuit shall contain include an expansion valve, refrigerant charging connections, hot-gas muffler, compressor suction and discharge shutoff valves, replaceable-core filter drier, sight glass with moisture indicator, liquid-line solenoid valve and insulated suction line.
   1. Pressure Relief Device: Comply with requirements in ASHRAE 15 and in applicable portions of ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

K. Refrigerant and Oil: Sufficient volume of dehydrated refrigerant and lubricating oil shall be provided to permit maximum unit capacity operation before and during tests. Replace refrigerant charge lost during the warranty period, due to equipment failure, without cost to the Government.

L. Condenser:
   1. Air-cooled,integral condenser as shown on the contract drawings and specified hereinafter.
   2. Integral Condenser: Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. Refer to paragraph CORROSION PROTECTION. Condenser coils shall be factory air tested at 3102 kPa (450 psig). Condenser fans shall be propeller type, directly connected to motor shaft. Fans shall be statically and dynamically balanced, with wire safety guards. Condenser fan motors with permanently lubricated ball bearings and thermal overload protection. Unit shall start -18 degrees C (0 degrees F) with external damper assemblies. Units shall have grilles factory mounted to prevent damage to coil surfaces.
   3. Hail Protection: Provide condenser coils with louvers, baffles, or hoods to protect against hail damage.
   4. Fan motors shall be DC and variable speed controlled. AC and non- variable fans are not acceptable.
   5. Fans shall be Direct-drive propeller type with statically and dynamically balanced fan blades, arranged for vertical air discharge.

M. Evaporator:
   1. Compact, high-efficiency, dual-circuit, brazed plate and frame type heat exchanger design. Brazed plate evaporator shall be constructed of stainless-steel with copper brazing material. The evaporator shall be designed for a minimum of 1.5 times the working pressure produced by the water system, but not less than 4502 kPa (653 psig). Refrigerant side working pressure shall comply with ASHRAE 15. Design and construct evaporator in accordance with and listed by the Underwriters Laboratories (UL).

N. Evaporator for packaged air-cooled chiller units designed for outdoor installation shall be protected against freeze-up in ambient temperature down to -30 degrees C (-22 degrees F) by

a resistance heater cable under insulation with thermostat set to operate below 3 degrees C (37.4 degrees F) ambient. If electric resistance heater is required and the chiller is connected to emergency power, provide emergency power to the heater cable.

O. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 19 mm (3/4 inch) minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534/C534M.

P. Refrigerant Receiver: Provide a liquid receiver for chiller units when system refrigerant charge exceeds 80 percent of condenser refrigerant volume. Liquid receivers shall be horizontal type, designed, fitted, and rated in conformance with AHRI 495. Receiver shall be constructed and tested in conformance with ASME BPVC Section VIII. Each receiver shall have a storage capacity not less than 20 percent in excess of that required for fully charged system. Each receiver shall be equipped with inlet, outlet drop pipes, drain plug, purging valve, and relief devices as required by ASHRAE 15.

Q. Vibration Control:
1. Vibration Balance: Balance chiller compressors and drive assemblies to provide a precision balance that is free of noticeable vibration over the entire operating range.
   a. Overspeed Test: 25 percent above design operating speed.
2. Isolation: Mount individual compressors on vibration isolators.
3. Coordinate with and comply with .

R. Electrical Panel:
1. A centrally located, UL-approved weatherproof electrical control panel shall contain the unit control system, control interlock terminals and field-power connection points. Box shall be designed in accordance with NEMA 3R rating. Hinged control panel access doors shall be tool- lockable. Barrier panels shall be factory mounted to protect against accidental contact with line voltage when accessing the control system.
2. Power supply shall be single-point power to factory-mounted power block and circuit breakers.
3. Fan motors shall have inherent overload protection and compressor motors shall have three-phase motor overload protection. Factory- supplied power components shall include individual contactors and circuit breakers for fan motors, circuit breakers and factory-mounted transformers for each control circuit.
4. The unit shall be equipped with ground-fault protection.
5. A 10.0 amp, 115-volt convenience outlet shall be mounted inside the control panel.

S. Controls Section:
1. The control logic shall be designed to maximize operating efficiency and equipment life with protections for operation under unusual conditions and to provide a history of operating conditions. The system shall intelligently stage the unit to sustain leaving water temperature precision and stability while minimizing compressor cycling.
2. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 3R enclosure, hinged and lockable, factory wired with a single point power connection and separate control circuit. The control panel shall provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.
3. The following shall display as a minimum on the panel:
   a. Date and time.
   b. Outdoor air temperature.
   c. Operating and alarm status.
   d. Entering and leaving water temperature-chilled water.
   e. Operating set points-temperature and pressure.
   f. Refrigerant temperature and pressure.
   g. Operating hours.
   h. Number of starts.

i. Current limit set point.
j. Maximum motor amperage (percent).

4. Control Functions:
   a. Manual or automatic startup and shutdown time schedule.
   b. External chiller emergency stop.
   c. Current limit and demand limit.
   d. Entering and leaving chilled water temperature and control set points.
   e. Variable evaporator flow.
5. Safety Functions: The following conditions shall shut down the chiller and require manual reset to start.
   a. Loss of chilled water flow.
   b. Low chilled water temperature.
   c. Refrigerant high pressure.
   d. Compressor motor current-overload protection.
   e. Freeze protection (for air-cooled chillers).
   f. Starter fault.
   g. High or low oil pressure.
   h. High oil temperature.
   i. Recycling pumpdown.
   j. Control device failure.
6. For chiller electrical power supply, indicate the following:
   a. Current and phase to phase for all three phases.
   b. Voltage, phase to phase, and phase to neutral for all three phases.
   c. Three-phase real power (kilowatts).
   d. Three-phase reactive power (kilovolt amperes reactive).
   e. Power factor.
   f. Running log of total power versus time (kilowatt-hours).
   g. Fault log, with time and date of each.

T. The chiller control panel shall provide leaving chilled water temperature reset based on 4-20 ma or 0-10 VDC signal from Energy Control Center (ECC).

U. Provide contacts for remote start/stop, common alarm for abnormal operation or shutdown, and for Engineering Control Center (ECC).

V. Chiller control panel shall reside on the BACnet interworking using ARCNET or MS/TP physical data link layer protocol for communication with building automation control system.

W. Auxiliary hydronic system and the chiller(s) shall be interlocked to provide time delay and start sequencing as indicated on control drawings.

X. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer and Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Starting torque of motors shall be suitable for driven machines.

Y. Accessories:
   1. Factory-furnished, chilled-water flow switches for field installation.
   2. Individual compressor suction and discharge pressure gages with shutoff valves for each refrigerant circuit.
   3. Tool Kit: Chiller manufacturer shall assemble a tool kit specially designed for use in serving the chiller(s) furnished. Include special tools required to service chiller components not readily available to Owner service personnel in performing routine maintenance. Place tools in a lockable case with hinged cover. Provide a list of each tool furnished and attach the list to underside of case cover.

2.3 CONDENSING UNITS FOR AIR CONDITIONING SERVICE

A. Refer to Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT.

2.4 REFRIGERANT MONITORING AND SAFETY EQUIPMENT

A. General: Provide refrigerant monitoring sensor/alarm system and safety equipment as specified here. Refrigerant sensor and alarm system shall comply with ASHRAE 15. The refrigerant monitoring system shall be provided by the chiller manufacturer and shall be interfaced with the DDC control system.

B. All refrigerant monitoring systems panels and components shall be design and configured for outdoors installation. The chiller is located on the roof of the Hospital and adjacent to large AHUs that serve general ventialation for all floors.

C. Refrigerant monitor shall continuously display the specific gas (refrigerant used) concentration; shall be capable of indicating, alarming and shutting down equipment. On leak detection by refrigerant sensor(s), the following shall occur:
   1. Notify Engineering Control Center (ECC) of the alarm condition.

D. Refrigerant monitor shall be capable of detecting concentration of 1 part per million (ppm) for low-level detection and for ensuring the safety of operators. It shall be supplied factory-calibrated for the apparent refrigerant.

E. Monitor design and construction shall be compatible with temperature, humidity, barometric pressure, and voltage fluctuations of the machinery room operating environment.

2.5 INSULATION

A. Material: Closed-cell, flexible elastomeric, thermal insulation complying with ASTM C 534, Type I for tubular materials and Type II for sheet materials.

B. Thickness: 1-1/2 inches (38 mm).

C. Factory-applied insulation over cold surfaces of chiller components.
   1. Adhesive: As recommended by insulation manufacturer and applied to 100 percent of insulation contact surface. Seal seams and joints.

D. Apply protective coating to exposed surfaces of insulation to protect insulation from weather.

2.6 CORROSION PROTECTION

A. Condenser Coils (Epoxy Immersion Coating – Electrically Deposited): The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall be such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:
   1. Salt Spray Resistance (Minimum 6,000 Hours)
   2. Humidity Resistance (Minimum 1,000 Hours)
   3. Water Immersion (Minimum 260 Hours)
   4. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
   5. Impact Resistance (Up to 160 Inch/Pound)

B. Exposed Outdoor Cabinet: Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless-steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours in accordance with ASTM B117 and 500 hours UV resistance in accordance with ASTM D4587.

2.7 SOURCE QUALITY CONTROL

A. Perform functional tests of chillers before shipping.

B. Factory run test each air-cooled chiller with water flowing through evaporator.

C. Factory performance test air-cooled chillers, before shipping, according to AHRI 550/590.
   1. Test the following conditions:
      a. Design conditions indicated.
      b. Reduction capacity from design to minimim load in steps of 10 with condenser air at design conditions.
      c. At five points of varying part-load performance for outdoor air conditions of 32 Deg F, 40 Deg F, 55 Deg F, 75 Deg F, and 85 Deg F.
   2. Prepare test report indicating test procedures, instrumentation, test conditions, and results. Submit copy of results within one week of test date.

D. Factory test and inspect evaporator and condenser according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

E. For chillers located outdoors, rate sound power level according to AHRI 370.

PART 3 – EXECUTION

3.1 EXAMINATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on the contract drawings are approximate. Determine exact locations before proceeding with installation.

3.2 EQUIPMENT INSTALLATION

A. Install chiller on concrete base with isolation pads or vibration isolators.
   1. Concrete base is specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
   2. Vibration isolator types and installation requirements are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
   3. Anchor chiller to concrete base according to manufacturer’s written instructions and for seismic restraint on vibration isolators.
   4. Charge the chiller with refrigerant, if not factory charged.
   5. Install accessories and any other equipment furnished loose by the manufacturer, including remote starter, remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
   6. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors etc.

B. Install refrigerant monitoring and safety equipment in accordance with ASHRAE 15.

C. Install refrigerant piping as specified in Section 23 23 00, REFRIGERANT PIPING and ASHRAE 15.

D. Install thermometers and gauges as recommended by the manufacturer and/or as shown on the contract drawings.

E. Piping Connections:
   1. Make piping connections to the chiller for chilled water, condenser water, and other connections as necessary for proper operation and maintenance of the equipment.
   2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.
   3. Extend vent piping from the relief valve and purge system to the outside.

3.3 STARTUP AND TESTING

A. Engage manufacturer's factory-trained representative to perform startup and testing service.

B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.

C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the COR that the equipment operate and perform as intended.
   1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
   2. Check bearing lubrication and oil levels.
   3. Verify proper motor rotation.
   4. Verify pumps associated with chillers are installed and operational.
   5. Verify thermometers and gauges are installed.
   6. Verify purge system, if installed, is functional and relief piping is routed outdoor.
   7. Operate chiller for run-in-period in accordance with the manufacturer’s instruction and observe its performance.
   8. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
   9. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
   10. Prepare a written report outlining the results of tests and inspections, and submit it to the COR.

D. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

E. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

F. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct each VA personnel responsible in operation and maintenance of the system. Coordinate this training with that of the cooling tower, if furnished together.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

END OF SECTION

SECTION 23 81 00
DECENTRALIZED UNITARY HVAC EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies split-systems air conditioners.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Definitions:
   1. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions (Btu hour/Watt).
   2. Seasonal Energy Efficiency Ratio (EER): The ratio of the total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period (Btu hour/Watt).
   3. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well.
   4. Where such equipment is provided in greater than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 03 30 00, CAST-IN-PLACE CONCRETE.

E. Section 07 72 00, ROOF ACCESSORIES.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

H. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

I. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

J. Section 23 07 11, HVAC and BOILER PLANT INSULATION.

K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

L. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

M. Section 23 23 00, REFRIGERANT PIPING.

N. Section 23 31 00, HVAC DUCTS and CASINGS.

1.3 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT”, with applicable paragraph identification.

C. Manufacturer’s literature and data Including:
   1. Sufficient information, including capacities, pressure drops, and piping connections clearly presented, shall be included to determine compliance with contract documents for units noted below:
      a. Unitary air conditioners:

1) Split systems
2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.
4. Mounting and flashing of the roof curb to the roofing structure with coordinating requirements for the roof membrane system.

D. Certification: Submit proof of specified ARI Certification.

E. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, integrated energy efficiency ratio (IEER), and coefficient of performance (COP).

F. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to COR three weeks prior to final inspection.

G. Completed System Readiness Checklists provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):

210/240-2023(2020)	Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment
270-2015	Sound Rating of Outdoor Unitary Equipment
310/380-2017	Standard for Packaged Terminal Air-Conditioners and Heat Pumps (CSA-C744-04)
340/360-(I-P 2019)	Performance Rating of Commercial and Industrial Unitary Air-Conditioning and Heat Pump Equipment
520-2004	Performance Rating of Positive Displacement Condensing Units

C. Air Movement and Control Association (AMCA):

210-2016	Laboratory Methods of Testing Fans for Aerodynamic Performance Rating (ANSI)
410-1996	Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

D. American National Standards Institute (ANSI):

S12.51-2012(R2020)	Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Pressure - Precision Method for

	Reverberation Rooms (same as ISO 3741:1999)

E. American Society of Civil Engineers (ASCE)

ASCE 7-2017	Minimum Design Loads for Buildings and Other Structures

F. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

Handbook 2016	HVAC Systems and Equipment
15-2019	Safety Standard for Refrigeration Systems (ANSI)
62.1-2019	Ventilation for Acceptable Indoor Air Quality (ANSI)

G. American Society of Testing and Materials (ASTM):

B117-2019	Standard Practice for Operating Salt Spray (Fog) Apparatus

H. Military Specifications (Mil. Specs.):

MIL-PRF-26915D-2006	Primer Coating, for Steel Surfaces

I. National Electrical Manufacturer's Association (NEMA):

ICS 1-2005	Industrial Controls and Systems: General Requirements
MG 1-2016 (R2019)	Motors and Generators (ANSI)

J. National Fire Protection Association (NFPA) Publications:

90A-2021	Standard for the Installation of Air-Conditioning and Ventilating Systems

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 UNITARY AIR CONDITIONERS - GENERAL

A. Applicable ARI Standards:
   1. Cooling Capacity 39.6 kW (135,000 Btu/hour) and greater: AHRI 340/ 360.
   2. Cooling Capacity Less Than 39.6 kW (135,000 Btu/hour): AHRI 210/240. Units shall be listed in the ARI Directory of Certified Unitary Air-Conditioners.

B. Performance Rating: Cooling capacity of units shall meet the sensible heat and total heat requirements shown in the contract documents. In selecting unit size, make true allowance for "sensible to total heat ratio" to satisfy required sensible cooling capacity.

C. Machinery Guards: Provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor. Drive guards may be excluded where motors and drives are inside factory fabricated casings.

D. Corrosion Prevention: Unless specified otherwise, equipment fabricated from ferrous metals that do not have a zinc coating or a duplex coating of zinc and paint shall be treated for prevention of rust with a factory coating or paint system that will withstand 125 hours in a salt-spray fog test, except that equipment located outdoors shall be tested for 500 hours. The salt-spray fog test shall be in accordance with ASTM B117 using a 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no signs of blistering, wrinkling or cracking, no loss of adhesion, and the specimen shall show no signs of rust beyond 3 mm (1/8-inch) on both sides from the scratch mark.

2.2 SPLIT-SYSTEM AIR CONDITIONERS

A. Description: Factory assembled and tested, ceiling mounted unit, with an air-cooled remote condensing unit, and field-installed refrigeration piping. Unit shall include a heating coil.

B. Concealed Evaporator Components:
   1. Chassis: Galvanized steel with flanged edges, removable panels for servicing, and insulation on back of panel.
   2. Insulation: Factory-applied duct liner.
   3. Drain Pans: Galvanized steel, with connection for drain; insulated and complying with ASHRAE 62.1.
   4. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
   5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
   6. Electric-Resistance Heating Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection. Provide minimum two-stage SCR control of electric heating coils as indicated.
   7. Fan: Forward-curved, double-width wheel of galvanized steel; directly connected to motor.
   8. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
   9. Disposable Filters: 25 mm (1 inch) thick, in fiberboard frames with MERV rating of 8 or higher according to ASHRAE 52.2.
   10. Wiring Terminations: Connect motor to chassis wiring with plug connection.

C. Ceiling-Mounting, Evaporator-Fan Components:
   1. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.
   2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
   3. Drain Pan and Drain Connection: Comply with ASHRAE 62.1.
   4. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
   5. Electric-Resistance Heating Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection.
   6. Fan: Direct drive, centrifugal fan, and integral condensate pump.
   7. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
   8. Filters: Disposable, with MERV rating of 7 or higher according to ASHRAE 52.2.

D. Air-Cooled, Compressor-Condenser Components:
   1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Service valves, fittings, and gauge ports shall be brass and located outside of the casing.
   2. Compressor: Hermetically sealed scroll with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
   3. Compressor motor with manual-reset, high-pressure switch and automatic-reset, low-pressure switch.
   4. Refrigerant: R-410A unless otherwise indicated.

5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with liquid subcooler.
6. Fan: Aluminum, propeller type, directly connected to motor.
7. Motor: Permanently lubricated, with integral thermal-overload protection.
8. Low Ambient Kit: Permit operation down to minus 18 degrees C (0 degrees F).
9. Mounting Base: Polyethylene.
10. Minimum Energy Efficiency: Comply with ASHRAE/IESNA 90.1 "Energy Standard for Buildings except Low-Rise Residential Buildings."

PART 3 - EXECUTION

3.1 INSTALLATION

A. Rooftop Unit Support: Install unit level on structural pilings. Coordinate wall penetrations and flashing with wall construction. Secure rooftop units to structural support with anchor bolts.

B. Install wind restraints according to manufacturer's written instructions. Wind restrained vibration isolation roof-curb rails are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

C. Install units level and plumb maintaining manufacturer’s recommended clearances and tolerances.

D. Install vibration spring isolators under base of self-contained unit, with minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT

E. Install roof-mounting compressor-condenser components on equipment supports specified in Section 07 72 00, ROOF ACCESSORIES. Anchor units to supports with removable, cadmium-plated fasteners.

F. Install compressor-condenser components on restrained, spring isolators with a minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

G. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

H. Install wall sleeves in finished wall assembly and weatherproof. Install and anchor wall sleeves to withstand, without damage seismic forces as required by code.

3.2 CONNECTIONS

A. Verify condensate drainage requirements.

B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.

C. Install piping adjacent to units to allow service and maintenance.

D. Ground equipment and install power wiring, switches, and controls for self-contained and split systems.

E. Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines at the coil and a union or flange at each connection at the coil and condenser.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.

B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

3.4 STARTUP AND TESTING

A. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum of 7 days prior notice.

B. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

3.5 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the CxA.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

END OF SECTION

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.

C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

A. The latest International Building Code (IBC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.

B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
   a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
   b. Are periodically inspected by a NRTL.
   c. Bear a label, tag, or other record of certification.

4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturer’s Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

B. Product Qualification:
   1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
   2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new, and shall have superior quality and freshness.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:
   1. Components of an assembled unit need not be products of the same manufacturer.
   2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
   3. Components shall be compatible with each other and with the total assembly for the intended service.
   4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer, and witnessed by the contractor. In addition, the following requirements shall be complied with:
   1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the /COR a minimum of thirty (30) days prior to the manufacturer’s performing of the factory tests.
   2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer’s certified test reports to the COR fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
   3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer, and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold, freeze and rain.
   1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
   2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
   3. Damaged equipment shall be repaired or replaced, as determined by the COR.
   4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
   5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

A. All electrical work shall comply with requirements of the latest NFPA 70 (NEC), NFPA 70B, NFPA 70E, NFPA 99, NFPA 110, NFPA 780, OSHA Part 1910 subpart J – General Environmental Controls, OSHA Part 1910 subpart K – Medical and First Aid, and OSHA Part 1910 subpart S – Electrical, in addition to other references required by contract.

B. Job site safety and worker safety is the responsibility of the Contractor.

C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:
   1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
   2. At least two weeks before initiating any energized electrical work, the Contractor and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify and confirm that the work area and electrical equipment can safely accommodate the work involved.
   3. At least two weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan, and energized electrical work request to the COR, and Medical Center's Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule, area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
   4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized electrical work request from the COR, and Medical Center's Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.

5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the COR, and Medical Center's Chief Engineer or his/her designee to witness the work.

D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Working spaces or working clearances shall comply with NEC's requirements, at a minimum.

C. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

C. Install adhesive arc flash warning labels on all equipment as required by the latest NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:
1. Nominal system voltage.
2. Equipment/bus name, date prepared, and manufacturer name and address.
3. Arc flash boundary.
4. Available arc flash incident energy and the corresponding working distance.
5. Minimum arc rating of clothing.
6. Site-specific level of PPE.

1.12 SUBMITTALS

A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.

C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
   1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
   2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
   3. Submit each section separately.

E. The submittals shall include the following:
   1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
   2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion, etc.) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and attached to the equipment.
   3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
   4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:
   1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
   2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
   3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
   4. The manuals shall include:
      a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
      b. A control sequence describing start-up, operation, and shutdown.
      c. Description of the function of each principal item of equipment.
      d. Installation instructions.
      e. Safety precautions for operation and maintenance.
      f. Diagrams and illustrations.

g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
h. Performance data.
i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.

H. After approval and prior to installation, furnish the COR with one sample of each of the following:
1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

A. The Contractor shall furnish the instruments, materials, and labor for tests.

B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer’s representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.

B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.

C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
   1. Shop Drawings:
      a. Submit sufficient information to demonstrate compliance with drawings and specifications.
      b. Submit the following data for approval:
         1) Electrical ratings and insulation type for each conductor and cable.
         2) Splicing materials and pulling lubricant.
   2. Certifications: Two weeks prior to final inspection, submit the following.
      a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
      b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.

B. American Society of Testing Material (ASTM):

D2301-10	Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape
D2304-18	Test Method for Thermal Endurance of Rigid Electrical Insulating Materials
D3005-17	Low-Temperature Resistant Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

C. National Electrical Manufacturers Association (NEMA):

WC 70-21	Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy

D. National Fire Protection Association (NFPA):

70-23	National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-18	Thermoset-Insulated Wires and Cables
83-17	Thermoplastic-Insulated Wires and Cables
467-13	Grounding and Bonding Equipment
486A-486B-18	Wire Connectors
486C-18	Splicing Wire Connectors
486D-15	Sealed Wire Connector Systems
486E-15	Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
493-18	Thermoplastic-Insulated Underground Feeder and Branch Circuit Cables
514B-12	Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Conductors and cables shall be in accordance with ASTM, NEMA, NFPA, UL, as specified herein, and as shown on the drawings.

B. Conductors shall be copper.

C. Single Conductor:
1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
2. No. 8 AWG and larger: Stranded.
3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
4. Insulation: THHN-THWN and XHHW-2.

D. Conductor Color Code:
1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
   a. Solid color insulation or solid color coating.
   b. Stripes, bands, or hash marks of color specified.
   c. Color using 19 mm (0.75 inches) wide tape.
3. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
4. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

5. Lighting circuit “switch legs”, and 3-way and 4-way switch “traveling wires,” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding

indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.

6. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

A. Splices shall be in accordance with NEC and UL.

B. Above Ground Splices for No. 10 AWG and Smaller:
   1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
   2. The integral insulator shall have a skirt to completely cover the stripped conductors.
   3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
   1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
   2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
   3. Splice and insulation shall be product of the same manufacturer.
   4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.

D. Above Ground Splices for 250 kcmil and Larger:
   1. Long barrel “butt-splice” or “sleeve” type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
   2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
   3. Splice and insulation shall be product of the same manufacturer.

E. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.

B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.

C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG, or as required by the control wiring equipment manufacturer.

B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Install conductors in raceway systems.

C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.

D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.

E. For conductors installed in vertical raceways, provide conductor support (also known as cable support), to counter gravity pull on conductor weight. Conductor support shall be split-wedge conductor support type. Prior to installing the conductor support plug, remove all pulling compound from conductors where they pass through the conductor support body. After installing the conductor support plug, tap the conductor support plug firmly in the conductor support body.

F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic “zip” ties.

G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.

H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.

I. Conductor Pulling:
   1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
   2. Use nonmetallic pull ropes.
   3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
   4. All conductors in a single conduit shall be pulled simultaneously.
   5. Do not exceed manufacturer’s recommended maximum pulling tensions and sidewall pressure values.

J. Number of conductors for branch circuits shall not exceed more than three branch circuits in any one conduit.

K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 SPLICE AND TERMINATION INSTALLATION

A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer’s published torque values using a torque screwdriver or wrench.

B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.3 CONDUCTOR IDENTIFICATION

A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where markings are covered by tape, apply tags to conductors, stating size and insulation type.

3.4 FEEDER CONDUCTOR IDENTIFICATION

A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING CONDUCTORS

A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.6 CONTROL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.

B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.7 CONTROL WIRING IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.8 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
   1. Visual Inspection and Tests: Inspect physical condition.
   2. Electrical tests:
      a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
      b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
      c. Perform phase rotation test on all three-phase circuits.

END OF SECTION

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.

B. “Grounding electrode system” refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

C. The terms “connect” and “bond” are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

D. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.

E. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

F. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Lightning protection.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
   1. Shop Drawings:
      a. Submit sufficient information to demonstrate compliance with drawings and specifications.
      b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
   2. Test Reports:
      a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.
   3. Certifications:
      a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-13	Standard Specification for Hard-Drawn Copper Wire
B3-13(R2018)	Standard Specification for Soft or Annealed Copper Wire

B8-11(R2017)	Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-12	IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements

D. National Fire Protection Association (NFPA):

70-23	National Electrical Code (NEC)
70E-21	National Electrical Safety Code
99-21	Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-18	Thermoset-Insulated Wires and Cables
83-17	Thermoplastic-Insulated Wires and Cables
467-13	Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.

C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND CONNECTIONS

A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.

B. Above Grade:
   1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
   2. Connection to Building Steel: Exothermic-welded type connectors.
   3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
   4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.3 EQUIPMENT RACK AND CABINET GROUND BARS

A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch)

thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.4 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 GROUNDING BUS BAR

A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.

B. System Grounding:
   1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
   2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

D. For patient care area electrical power system grounding, conform to the latest NFPA 70 and 99.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS

A. Switchgear: Provide a bare grounding electrode conductor from the switchgear ground bus to the grounding electrode system.

B. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium-voltage conductors, sized per NEC except that minimum size shall be No. 2 AWG. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole grounding provisions and hardware, to the cable shield grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.

C. Pad-Mounted Transformers:
   1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
   2. Ground the secondary neutral.

D. Lightning Arresters: Connect lightning arresters to the equipment ground bus or ground rods as applicable.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):
   1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and

supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.

2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.

C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:

1. Connect the equipment grounding conductors to the ground bus.
2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

D. Transformers:

1. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system .

3.5 RACEWAYS

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and all branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

E. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

F. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

3.6 CORROSION INHIBITORS

A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.8 LIGHTNING PROTECTION SYSTEM

A. Bond the lightning protection system to the electrical grounding electrode system.

3.9 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.10 ACCEPTANCE CHECKS AND TESTS

A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.

B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

END OF SECTION

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.

B. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QAULITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
   1. Shop Drawings:
      a. Size and location of main feeders.
      b. Size and location of panels and pull-boxes.
      c. Layout of required conduit penetrations through structural elements.
      d. Submit the following data for approval:
         1) Raceway types and sizes.
         2) Conduit bodies, connectors and fittings.
         3) Junction and pull boxes, types and sizes.
   2. Certifications: Two weeks prior to final inspection, submit the following:
      a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
      b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Iron and Steel Institute (AISI):

S100-16	North American Specification for the Design of Cold-Formed Steel Structural Members

C. National Electrical Manufacturers Association (NEMA):

C80.1-20	Electrical Rigid Steel Conduit
C80.3-20	Steel Electrical Metal Tubing
C80.6-18	Electrical Intermediate Metal Conduit
FB1-14	Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable
FB2.10-21	Selection and Installation Guidelines for Fittings for use with Non-Flexible Conduit or Tubing (Rigid Metal Conduit, Intermediate Metallic Conduit, and Electrical Metallic Tubing)
FB2.20-21	Selection and Installation Guidelines for Fittings for use with Flexible Electrical Conduit and Cable
TC-2-20	Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
TC-3-21	PVC Fittings for Use with Rigid PVC Conduit and Tubing

D. National Fire Protection Association (NFPA):

70-23	National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

1-05	Flexible Metal Conduit
5-16	Surface Metal Raceway and Fittings
6-07	Electrical Rigid Metal Conduit - Steel
50-15	Enclosures for Electrical Equipment
360-13	Liquid-Tight Flexible Steel Conduit
467-13	Grounding and Bonding Equipment
514A-13	Metallic Outlet Boxes
514B-12	Conduit, Tubing, and Cable Fittings
514C-14	Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-11	Schedule 40 and 80 Rigid PVC Conduit and Fittings
651A-11	Type EB and A Rigid PVC Conduit and HDPE Conduit
797-07	Electrical Metallic Tubing
1242-14	Electrical Intermediate Metal Conduit - Steel

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 13 mm (0.5-inch) unless otherwise shown. Where permitted by the NEC, 13 mm (0.5-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:
   1. Size: In accordance with the NEC, but not less than 13 mm (0.5-inch).
   2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and NEMA C80.1.
   3. Rigid aluminum: Shall conform to UL 6A and NEMA C80.5.

4. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and NEMA C80.6.
5. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and NEMA C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
6. Flexible Metal Conduit: Shall conform to UL 1.
7. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
8. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
9. Surface Metal Raceway: Shall conform to UL 5.

C. Conduit Fittings:
1. Rigid Steel and Intermediate Metallic Conduit Fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Rigid Aluminum Conduit Fittings:
   a. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4% copper are prohibited.
   b. Locknuts and Bushings: As specified for rigid steel and IMC conduit.
   c. Set Screw Fittings: Not permitted for use with aluminum conduit.
3. Electrical Metallic Tubing Fittings:
   a. Fittings and conduit bodies shall meet the requirements of UL 514B, NEMA C80.3, and NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Compression Couplings and Connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
   d. Set Screw Couplings and Connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding. Connector shall have insulated throat.
   e. Indent-type connectors or couplings are prohibited.
   f. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible Metal Conduit Fittings:
   a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
   b. Clamp-type, with insulated throat.
5. Liquid-tight Flexible Metal Conduit Fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.

c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

6. Expansion and Deflection Couplings:
   a. Conform to UL 467 and UL 514B.
   b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
   d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:
   1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
   2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
   3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
   4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:
   1. Comply with UL-50 and UL-514A.
   2. Rustproof cast metal where required by the NEC or shown on drawings.
   3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.

F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:
   1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the Resident EngineerCOR prior to drilling through structural elements.
   2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR where working space is limited.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with NEC, NEMA, UL, as shown on drawings, and as specified herein.

B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.

C. Install conduit as follows:
   1. In complete mechanically and electrically continuous runs before pulling in cables or wires.

2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut conduits square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
10. Conduit installations under fume and vent hoods are prohibited.
11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:
1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

3.3 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.

B. Conduit for Conductors Above 600 V: Rigid steel or rigid aluminum. Mixing different types of conduits in the system is prohibited.

C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, rigid aluminum, or EMT. Mixing different types of conduits in the system is prohibited.

D. Align and run conduit parallel or perpendicular to the building lines.

E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.

F. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.

G. Surface Metal Raceways: Use only where shown on drawings.

H. Painting:
1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

3.4 DIRECT BURIAL INSTALLATION

A. Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.5 HAZARDOUS LOCATIONS

A. Use rigid steel conduit only.

B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.6 WET OR DAMP LOCATIONS

A. Use rigid steel or IMC conduits unless as shown on drawings.

B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.

C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

3.7 MOTORS AND VIBRATING EQUIPMENT

A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.

B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.

C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.8 EXPANSION JOINTS

A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.

C. Install expansion and deflection couplings where shown.

3.9 CONDUIT SUPPORTS

A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:
   1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
   2. Existing Construction:
      a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
      b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
      c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

A. Boxes for Concealed Conduits:
   1. Flush-mounted.
   2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.

C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.

D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.

F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.

H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "ELECTRICAL PB No. 1."

I. On all branch circuit junction box covers, identify the circuits with black marker.

END OF SECTION

SECTION 26 22 00
VOLTAGE TRANSFORMERS

PART 1 – GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of low-voltage dry-type general-purpose transformers, indicated as transformers in this section.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, accessories, and device nameplate data.

2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets and wiring diagrams.
      1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the transformers.
      2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the transformers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):

IBC-21	International Building Code

C. National Fire Protection Association (NFPA):

70-23	National Electrical Code (NEC)

D. National Electrical Manufacturers Association (NEMA):

TR 1-19	Transformers, Step Voltage Regulators and Reactors
ST 20-14	Dry Type Transformers for General Applications

E. Underwriters Laboratories, Inc. (UL):

UL 506-17	Standard for Safety - Specialty Transformers
UL 1561-11	Standard for Safety - Dry-Type General Purpose and Power Transformers

F. United States Department of Energy:

10 CFR Part 431	Energy Efficiency Program for Certain Commercial and Industrial Equipment

PART 2 - PRODUCTS

2.1 TRANSFORMERS

A. Unless otherwise specified, transformers shall be in accordance with NEMA, NFPA, UL and as shown on the drawings.

B. Transformers shall have the following features:
   1. Self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted, except as specifically allowed for buck-boost applications.
   2. Rating and winding connections shall be as shown on the drawings.
   3. Ratings shown on the drawings are for continuous duty without the use of cooling fans.
   4. Copper windings.
   5. Insulation systems:
      a. Transformers 30 kVA and larger: UL rated 220 °C (428 °F) system with an average maximum rise by resistance of 150 °C (302 °F) in a maximum ambient of 40 °C (104 °F).
      b. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 185 °C (365 °F) system with an average maximum rise by resistance of 115 °C (239 °F) in a maximum ambient of 40 °C (104 °F).
   6. Core and coil assemblies:
      a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.
      b. Cores shall be grain-oriented, non-aging, and silicon steel.
      c. Coils shall be continuous windings without splices except for taps.
      d. Coil loss and core loss shall be minimized for efficient operation.
      e. Primary and secondary tap connections shall be brazed or pressure type.
      f. Coil windings shall have end filters or tie-downs for maximum strength.
   7. Average audible sound levels shall comply with NEMA.
   8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
   9. Single phase transformers rated 15 kVA through 25 kVA shall have two 5% full capacity taps below normal rated primary voltage. All transformers rated 30 kVA and larger shall have two 2.5% full capacity taps above, and four 2.5% full capacity taps below normal rated primary voltage.
   10. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.

11. Enclosures:
    a. Comprised of not less than code gauge steel.
    b. Outdoor enclosures shall be NEMA 3R.
    c. Temperature rise at hottest spot shall conform to NEMA Standards, and shall not bake and peel off the enclosure paint after the transformer has been placed in service.
    d. Ventilation openings shall prevent accidental access to live components.
    e. The enclosure at the factory shall be thoroughly cleaned and painted with manufacturer's prime coat and standard finish.
12. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated.
13. Dimensions and configurations shall conform to the spaces designated for their installations.
14. Transformers shall meet the energy conservation standards for transformers per the United States Department of Energy's 10 CFR Part 431

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.

B. Anchor transformers with rustproof bolts, nuts, and washers, in accordance with manufacturer's instructions, and as shown on drawings.

C. Install transformers with manufacturer's recommended clearance from wall and adjacent equipment for air circulation. Minimum clearance shall be 150 mm (6 inches).

D. Install transformers on vibration pads designed to suppress transformer noise and vibrations.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform tests in accordance with the manufacturer's recommendations. In addition, include the following:
    1. Visual Inspection and Tests:
        a. Compare equipment nameplate data with specifications and approved shop drawings.
        b. Inspect physical and mechanical condition.
        c. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.
        d. Perform specific inspections and mechanical tests as recommended by manufacturer.
        e. Verify correct equipment grounding.
        f. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition, and properly performing the intended function.

END OF SECTION

SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

A. Section 09 91 00, PAINTING: Painting of panelboards.

B. Section 25 10 10, ADVANCED UTILITY METERING: Requirements for electrical metering.

C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
      1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
      2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):

IBC-21	International Building Code

C. National Electrical Manufacturers Association (NEMA):

PB 1-11	Panelboards
250-20	Enclosures for Electrical Equipment (1,000V Maximum)

D. National Fire Protection Association (NFPA):

70-23	National Electrical Code (NEC)
70E-21	Standard for Electrical Safety in the Workplace

E. Underwriters Laboratories, Inc. (UL):

50-15	Enclosures for Electrical Equipment
67-09	Panelboards
489-16	Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.

B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.

D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.

E. Bus bar connections to the branch circuit breakers shall be the “distributed phase” or “phase sequence” type.

F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.

G. Neutral bus shall be 100%/rated, mounted on insulated supports.

H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.

I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.

J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.

K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

A. Enclosures:

1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.

2. Enclosures shall not have ventilating openings.
3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:
1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.

B. Circuit breakers shall be bolt-on type.

C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
1. 120/208 V Panelboard: 10,000 A symmetrical.
2. 120/240 V Panelboard: 10,000 A symmetrical.
3. 277/480 V Panelboard: 14,000 A symmetrical.

D. Circuit breaker features shall be as follows:
1. A rugged, integral housing of molded insulating material.
2. Silver alloy contacts.
3. Arc quenchers and phase barriers for each pole.
4. Quick-make, quick-break, operating mechanisms.
5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates closed, tripped, and open positions.
8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.

B. Locate panelboards so that the present and future conduits can be conveniently connected.

C. Install a printed schedule of circuits in each panelboard after approval by the COR/. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards

D. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).

E. Provide blank cover for each unused circuit breaker mounting space.

F. Rust and scale shall be removed from the inside of existing enclosures where new interior components are to be installed. Paint inside of enclosures with rust-preventive paint before the new interior components are installed. Provide new trim. Trim shall fit tight to the enclosure.

G. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify appropriate anchorage and required area clearances.
   d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
   e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
   f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

END OF SECTION

SECTION 26 24 19
MOTOR CONTROL CENTERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the motor control centers.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Prior to fabrication of motor control centers, submit the following data for approval:
      1) Single line diagram showing each bus, instrument and control power transformer, relay, motor starter, circuit breaker, fuse, motor circuit protector, overload, and other components.
      2) Control wiring diagram for each motor starter.
      3) Complete electrical ratings for all components.
      4) Interrupting ratings.
      5) Safety features.
      6) Accessories and nameplate data.
      7) Dimensioned exterior views of the motor control centers.
      8) Dimensioned section views of the motor control centers.
      9) Floor plan of the motor control centers.
      10) Approximate design weights.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
      1) Schematic control diagrams, with all terminals identified, matching terminal identification in the motor control centers.
      2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended periodic maintenance procedures and their frequency.
      3) Provide a replacement and spare parts list. Include a list of tools, and instruments for testing and maintenance purposes.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Test Reports:
   a. Two weeks prior to the final inspection, submit certified field test reports and data sheets to the COTR.
4. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the motor control centers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the motor control centers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):

IBC-21	International Building Code

C. National Electrical Manufacturers Association (NEMA):

ICS 1-15	Industrial Control and Systems: General Requirements
ICS 2-20	Industrial Control and Systems: Controllers, Contactors and Overhead Relays Rated 600 volts
ICS 6-16	Industrial Control and Systems: Enclosures
FU 1-12	Low-Voltage Cartridge Fuses
250-20	Enclosures for Electrical Equipment (1000 Volts Maximum)

D. National Fire Protection Association (NFPA):

70-23	National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

845-21	Motor Control Centers

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Enclosure shall be NEMA-type rated 1, 3R, or 12 as indicated on drawings or as required per the installed environment.

B. Finish:
   1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.
   2. Provide a light gray finish for indoor motor control centers.

2.2 FEEDER UNITS

A. Circuit breaker: shall conform to the applicable portions of Section 26 24 16, PANELBOARDS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motor control centers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
   1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.
b. Inspect physical, electrical, and mechanical condition.
c. Verify appropriate anchorage and required area clearances.
d. Verify that circuit breaker, fuse, motor circuit protector, and motor controller sizes and types correspond to approved shop drawings.
e. Use calibrated torque-wrench method to verify the tightness of accessible bolted electrical connections, or perform a thermographic survey after energization.
f. Vacuum-clean motor control center enclosure interior. Clean motor control center enclosure exterior.
g. Inspect insulators for evidence of physical damage or contaminated surfaces.
h. Exercise all active components.
i. Verify the correct operation of all indicating devices.
j. If applicable, inspect control power transformers.

2. Electrical Tests:
   a. Perform insulation-resistance tests on each bus section.
   b. Perform insulation-resistance test on control wiring. Do not perform this test on wiring connected to electronic components.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the motor control centers are in good operating condition and properly performing the intended function.

3.4 TRAINING

A. Furnish the services of a competent, factory-trained engineer or technician for a 2-hour period to instruct VA personnel in operation and maintenance of the equipment, including review of the operation and maintenance manual, on a date requested by the COTR.

END OF SECTION

SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

E. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
   1. Shop Drawings:
      a. Submit sufficient information to demonstrate compliance with drawings and specifications.
      b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
   2. Manuals:
      a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.
      b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
   3. Certifications: Two weeks prior to final inspection, submit the following.
      a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
      b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. National Electrical Manufacturers Association (NEMA):

WD 1-99(R2020)	General Color Requirements for Wiring Devices
WD 6-16	Wiring Devices – Dimensional Specifications

C. National Fire Protection Association (NFPA):

70-23	National Electrical Code (NEC)
99-21	Health Care Facilities

D. Underwriter's Laboratories, Inc. (UL):

5-16	Surface Metal Raceways and Fittings
20-18	General-Use Snap Switches
231-16	Power Outlets
467-13	Grounding and Bonding Equipment
498-17	Attachment Plugs and Receptacles
943-16	Ground-Fault Circuit-Interrupters
1449-21	Surge Protective Devices
1472-15	Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
   1. Mounting straps shall be nickel plated brass, brass, nickel plated steel or galvanize steel with break-off plaster ears, and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
   2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.

B. Duplex Receptacles - Hospital-grade: shall be listed for hospital grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
   1. Bodies shall be ivory in color.
   2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
   3. Ground Fault Current Interrupter (GFCI) Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring. GFCI receptacles shall be self-test receptacles in accordance with UL 943.
      a. Ground fault interrupter shall consist of a differential current transformer, self-test, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or – 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
      b. Self-test function shall be automatically initiated within 5 seconds after power is activated to the receptacles. Self-test function shall be periodically and automatically performed every 3 hours or less.
      c. End-of-life indicator light shall be a persistent flashing or blinking light to indicate that the GFCI receptacle is no longer in service.
   4. Tamper-Resistant Duplex Receptacles:
      a. Bodies shall be gray in color.
         1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
         2) Screws exposed while the wall plates are in place shall be the tamperproof type.

C. Duplex Receptacles – Non-hospital Grade: shall be the same as duplex receptacles – hospital grade in accordance with sections 2.1A and 2.1B of this specification, except for the hospital grade listing.

D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap

shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be ivory in color unless otherwise specified or shown on the drawings.
   1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
   2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plasters ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
   3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 WALL PLATES

A. Wall plates for switches and receptacles shall be type 302 stainless steel or smooth nylon . Oversize plates are not acceptable.

B. Color shall be ivory unless otherwise specified.

C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.

D. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel, and shall have tamperproof screws and beveled edges.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC and as shown as on the drawings.

B. Install wiring devices after wall construction and painting is complete.

C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.

D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.

E. Provide barriers in multi-gang outlet boxes to comply with the NEC.

F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.

G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.

H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.

I. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.

J. Install horizontally mounted receptacles with the ground pin to the right.

K. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.

L. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations, and the latest NFPA 99. In addition, include the following:
   1. Visual Inspection and Tests:
      a. Inspect physical and electrical conditions.
      b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
      c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
      d. Test GFCI receptacles.
   2. Receptacle testing in the Patient Care Spaces, such as retention force of the grounding blade of each receptacle, shall comply with the latest NFPA 99.

END OF SECTION

SECTION 26 41 00
FACILITY LIGHTNING PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing and installation of a complete UL master labeled lightning protection system.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground faults.

C. Section 26 42 00 CATHODIC PROTECTION: Requirements for protection of buried ferrous equipment from galvanic corrosion.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Show locations of air terminals, connections to required metal surfaces, down conductors, and grounding means.
   c. Show the mounting hardware and materials used to attach air terminals and conductors to the structure.
2. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the lightning protection system conforms to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the lightning protection system has been properly installed and inspected.
   c. Certification that the lightning protection system has been inspected by a UL representative and has been approved by UL without variation.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Fire Protection Association (NFPA):

70-23	National Electrical Code (NEC)
780-23	Standard for the Installation of Lightning Protection Systems

C. Underwriters Laboratories, Inc. (UL):

96-16	Lightning Protection Components
96A-16	Installation Requirements for Lightning Protection Systems

467-22	Standard for Grounding and Bonding Equipment

PART 2 – PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Lightning protection components shall conform to NFPA 780 and UL 96, for use on Class IIstructures. Copper materials are required.
   1. Class IIconductors: Copper.
   2. Class II air terminals: Solid copper, 460 mm (18 inches) long, not less than 12.7 mm (1/2 inch) diameter, with sharp bare copper points.
   3. Bonding plates: Bronze, 50 square cm (8 square inches).
   4. Anchors and fasteners: Bronze bolt and clamp type shall be used for all applications except for membrane roof. Adhesive type are allowed only for attachment to membrane roof materials, using adhesive that is compatible with the membrane material.
   5. Connectors: Bronze clamp-type connectors shall be used for roof conductor splices, and the connection of the roof conductor to air terminals and bonding plates. Crimp-type connectors are not allowed.
   6. Exothermic welds: Exothermic welds shall be used for splicing the roof conductor to the down conductors, splices of the down conductors, and for connection of the down conductors to ground rods, ground plates, and the ground ring.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.

B. Coordinate installation with the roofing manufacturer and roofing installer.

C. Install the conductors as inconspicuously as practical.

D. Make connections of dissimilar metal with bimetallic type fittings to prevent electrolytic action.

E. Bond down conductors to metal main water piping where applicable.

F. Bond down conductors to building structural steel.

G. Connect roof conductors to all metallic projections and equipment above the roof as indicated on the drawings.

H. Connect exterior metal surfaces, located within 900 mm (3 feet) of the conductors, to the conductors to prevent flashovers.

I. Maintain horizontal or downward coursing of main conductor and insure that all bends have at least an 200 mm (8 inches) radius and do not exceed 90 degrees.

J. Conductors shall be rigidly fastened every 900 mm (3 feet) along the roof and down to the building to ground.

K. Air terminals shall be secured against overturning either by attachment to the object to be protected or by means of a substantial tripod or other braces permanently and rigidly attached to the building or structure.

L. Install air terminal bases, cable holders and other roof-system supporting means without piercing membrane or metal roofs.

M. Where the drawings show the new lightning protection system connected to an existing lightning protection system with or without a UL master label, the new portion of the lightning protection system requires UL inspection and a Letter of Findings.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Test the ground resistance to earth by standard methods, and conform to the ground resistance requirements specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

B. A UL representative shall inspect the lightning protection system. Obtain and install a UL numbered master label for each of the lightning protection systems at the location directed by the UL representative and the COR.

END OF SECTION

SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms “lighting fixture,” “fixture,” and “luminaire” are used interchangeably.

1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION: Removal and disposal of lamps and ballasts.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
   b. Material and construction details, include information on housing and optics system.
   c. Physical dimensions and description.
   d. Wiring schematic and connection diagram.
   e. Installation details.
   f. Energy efficiency data.
   g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.
   h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
   i. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).
   j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

C635/C635M-22	Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

C. Environmental Protection Agency (EPA):

40 CFR 261-21	Identification and Listing of Hazardous Waste

D. Federal Communications Commission (FCC):

CFR Title 47, Part 15	Radio Frequency Devices
CFR Title 47, Part 18	Industrial, Scientific, and Medical Equipment

E. Illuminating Engineering Society of North America (IESNA):

LM-79-19	Electrical and Photometric Measurements of Solid-State Lighting Products
LM-80-21	Measuring Lumen Maintenance of LED Light Sources
LM-82-19	Characterization of LED Light Engines and LED Lamps for Electrical and Photometric Properties as a Function of Temperature

F. Institute of Electrical and Electronic Engineers (IEEE):

C62.41-91(R1995)	Surge Voltages in Low Voltage AC Power Circuits

G. International Code Council (ICC):

IBC-21	International Building Code

H. National Electrical Manufacturer's Association (NEMA):

C78.376-14 (R2021)	Chromaticity of Fluorescent Lamps
C82.1-04(S2021)	Lamp Ballasts – Line Frequency Fluorescent Lamp Ballasts
C82.2-02(S2021)	Method of Measurement of Fluorescent Lamp Ballasts
C82.4-17	Lamp Ballasts - Ballasts for High-Intensity Discharge and Low-Pressure Sodium (LPS) Lamps (Multiple-Supply Type)
C82.11-17	Lamp Ballasts - High Frequency Fluorescent Lamp Ballasts
LL 9-11	Dimming of T8 Fluorescent Lighting Systems
SSL 1-16	Electronic Drivers for LED Devices, Arrays, or Systems

I. National Fire Protection Association (NFPA):

70-23	National Electrical Code (NEC)
101-21	Life Safety Code

J. Underwriters Laboratories, Inc. (UL):

496-17	Lampholders
542-05	Fluorescent Lamp Starters
844-12	Luminaires for Use in Hazardous (Classified) Locations
924-16	Emergency Lighting and Power Equipment
935-01	Fluorescent-Lamp Ballasts
1029-94	High-Intensity-Discharge Lamp Ballasts
1029A-06	Outline of Investigation for Ignitors and Related Auxiliaries for HID Lamp Ballasts
1574-04	Standard for Safety Track Lighting Systems
1598-21	Standard for Safety Luminaires
2108-15	Standard for Safety Low-Voltage Lighting Systems
8750-15	Standard for Safety Light Emitting Diode (LED) Light Sources for Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.

B. Sheet Metal:
   1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
   2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.
   3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
   4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.

C. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.

D. Metal Finishes:
   1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
   2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
   3. Exterior finishes shall be as shown on the drawings.

E. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

F. Light Transmitting Components for Fluorescent Fixtures:
   1. Shall be 100 percent virgin acrylic.
   2. Flat lens panels shall have not less than 3 mm (1/8 inch) of average thickness.

3. Unless otherwise specified, lenses, reflectors, diffusers, and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction without distortion or cracking.

G. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Division areas as defined in NFPA 70.

H. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures.

2.2 LED LIGHT FIXTURES

A. General:
1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
3. LED drivers shall include the following features unless otherwise indicated:
   a. Minimum efficiency: 85% at full load.
   b. Minimum Operating Ambient Temperature: -20˚ C. (-4˚ F.)
   c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
   d. Integral short circuit, open circuit, and overload protection.
   e. Power Factor: ≥ 0.95.
   f. Total Harmonic Distortion: ≤ 20%.
   g. Comply with FCC 47 CFR Part 15.
4. LED modules shall include the following features unless otherwise indicated:
   a. Comply with IES LM-79 and LM-80 requirements.
   b. Minimum CRI: 80 or higher. Minimum Color Fidelity Index (IES Rf): 80 or higher.
   c. Color temperature between 3500□ - 5000□K and as specified in the drawings' LIGHTING FIXTURE SCHEDULE.
   d. Minimum Rated Life: 50,000 hours per IES L70.
   e. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

B. LED Downlights:
1. Housing, LED driver, and LED module shall be products of the same manufacturer.

C. LED Troffers:
1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
2. Housing, LED driver, and LED module shall be products of the same manufacturer.

D. LED Emergency Battery Driver:
1. Input voltage: 120-277 Volt at 60Hz.
2. Illumination time: 90 minutes.
3. Operating temperature: 0˚C to 55˚C (32˚F to 131˚F).
4. Battery: Lithium Ferro Phosphate (LIF)technology, maintenance-free, and high-temperature. Battery shall be integral with the LED Emergency Battery Driver unit.
5. Test switch: IP65 rated to protect against dust and water.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.

B. Align, mount, and level the lighting fixtures uniformly.

C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20 gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.

D. Lighting Fixture Supports:
   1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
   2. Shall maintain the fixture positions after cleaning and relamping.
   3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
   4. Hardware for recessed fluorescent fixtures:
      a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
      b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
   5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:
      a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 6 mm (1/4 inch) secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
      b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 6 mm (1/4 inch) studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 6 mm (1/4 inch) toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.
   6. Hardware for recessed lighting fixtures:
      a. All fixture mounting devices connecting fixtures to the ceiling system or building structure shall have a capacity for a horizontal force of 100 percent of the fixture weight and a vertical force of 400 percent of the fixture weight.
      b. Mounting devices shall clamp the fixture to the ceiling system structure (main grid runners or fixture framing cross runners) at four points in such a manner as to resist spreading of these supporting members. Each support point device shall utilize a screw or approved hardware to "lock" the fixture housing to the ceiling system, restraining the fixture from movement in any direction relative to the ceiling. The screw (size No. 10 minimum) or approved hardware shall pass through the ceiling member (T-bar, channel or spline), or it may extend over the inside of the flange of the channel (or spline) that faces away from the fixture, in a manner that prevents any fixture movement.
      c. In addition to the above, the following is required for fixtures exceeding 9 kg (20 pounds) in weight.
         1) Where fixtures mounted in ASTM Standard C635 "Intermediate Duty" and "Heavy Duty" ceilings and weigh between 9 kg and 25 kg (20 pounds and 56 pounds), provide two 12 gauge safety hangers hung slack between diagonal corners of the fixture and the building structure.
         2) Where fixtures weigh over 25 kg (56 pounds), they shall be independently supported from the building structure by approved hangers. Two-way angular bracing of hangers shall be provided to prevent lateral motion.
      d. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
   7. Surface mounted lighting fixtures:

a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum 6 mm (1/4 inch) bolt, secured to main ceiling runners and/or secured to cross runners. Non-turning studs may be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12 gauge safety hangers. Studs or bolts securing fixtures weighing in excess of 25 kg (56 pounds) shall be supported directly from the building structure.

b. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.

c. Fixtures less than 6.8 kg (15 pounds) in weight and occupying less than 3715 sq cm (two square feet) of ceiling area may, when designed for the purpose, be supported directly from the outlet box when all the following conditions are met.

1) Screws attaching the fixture to the outlet box pass through round holes (not key-hole slots) in the fixture body.

2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.

3) The outlet box is supported vertically from the building structure.

d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.

8. Single or double pendant-mounted lighting fixtures:

a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.

9. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.

E. Furnish and install the new lamps as specified for all lighting fixtures installed under this project, and for all existing lighting fixtures reused under this project.

F. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.

G. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

H. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

I. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT, and Section 02 41 00, DEMOLITION.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform the following:

1. Visual Inspection:

a. Verify proper operation by operating the lighting controls.

b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.

2. Electrical tests:

a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the COTR. Observe

for visually detectable flicker over full dimming range, and replace defective components at no cost to the Government.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

END OF SECTION

SECTION 26 56 00
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of exterior fixtures, poles, and supports. The terms “lighting fixtures”, “fixture” and “luminaire” are used interchangeably.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
   b. Material and construction details, include information on housing and optics system.
   c. Physical dimensions and description.
   d. Wiring schematic and connection diagram.
   e. Installation details.
   f. Energy efficiency data.
   g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.
   h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
   i. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).
   j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
   k. Submit site plan showing all exterior lighting fixtures with fixture tags consistent with Lighting Fixture Schedule as shown on drawings. Site plan shall show computer generated point–by-point illumination calculations. Include lamp lumen and light loss factors used in calculations.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the Contractor that the exterior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Association of State Highway and Transportation Officials (AASHTO):

LRFDLTS-17	Structural Supports for Highway Signs, Luminaires and Traffic Signals

C. American Concrete Institute (ACI):

318-19	Building Code Requirements for Structural Concrete

D. American National Standards Institute (ANSI):

H35.1/H35 1M-17	American National Standard Alloy and Temper Designation Systems for Aluminum

E. American Society for Testing and Materials (ASTM):

A123/A123M-17	Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A153/A153M-16	Zinc Coating (Hot-Dip) on Iron and Steel Hardware
B108/B108M-19	Aluminum-Alloy Permanent Mold Castings
C1089-19	Spun Cast Prestressed Concrete Poles

F. Federal Aviation Administration (FAA):

AC 70/7460-IL-20	Obstruction Marking and Lighting
AC 150/5345-43J-19	Specification for Obstruction Lighting Equipment

G. Illuminating Engineering Society of North America (IESNA):

RP-8-21	Roadway Lighting
LM-72-20	Directional Positioning of Photometric Data
LM-79-19	Approved Method for the Electrical and Photometric Measurements of Solid-Sate Lighting Products
LM-80-21	Approved Method for Measuring Luminous Flux and Color Maintenance of LED Packages, Arrays and Modules
TM-15-20	Luminaire Classification System for Outdoor Luminaires

H. National Electrical Manufacturers Association (NEMA):

C78.41-16	Electric Lamps – Guidelines for Low-Pressure Sodium Lamps
C78.42-09(R2016)	Electric Lamps – Guidelines for High-Pressure Sodium Lamps
C78.43-17	Electric Lamps – Single-Ended Metal-Halide Lamps

C78.1381-98	Electric Lamps – 70-Watt M85 Double-Ended Metal-Halide Lamps
C81.61-19	Electrical Lamp Bases – Specifications for Bases (Caps) for Electric Lamps
C82.4-17	Ballasts for High-Intensity-Discharge and Low-Pressure Sodium Lamps (Multiple-Supply Type)
C136.3-20	For Roadway and Area Lighting Equipment – Luminaire Attachments
C136.17-05(S2017)	Roadway and Area Lighting Equipment – Enclosed Side-Mounted Luminaires for Horizontal-Burning High-Intensity-Discharge Lamps – Mechanical Interchangeability of Refractors
ICS 2-00(R2020)	Controllers, Contactors and Overload Relays Rated 600 Volts
ICS 6-93(R2016)	Enclosures

I. National Fire Protection Association (NFPA):

70-23	National Electrical Code (NEC)
101-21	Life Safety Code

J. Underwriters Laboratories, Inc. (UL):

496-17	Lampholders
773-16	Plug-In, Locking Type Photocontrols for Use with Area Lighting
773A-16	Nonindustrial Photoelectric Switches for Lighting Control
1029-94	High-Intensity-Discharge Lamp Ballasts
1598-21	Luminaires
8750-15	Light Emitting Diode (LED) Equipment for Use in Lighting Products

1.6 DELIVERY, STORAGE, AND HANDLING

A. Provide manufacturer's standard provisions for protecting pole finishes during transport, storage, and installation. Do not store poles on ground. Store poles so they are at least 305 mm (12 inches) above ground level and growing vegetation. Do not remove factory-applied pole wrappings until just before installing pole.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Luminaires, materials and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

2.2 LUMINAIRES

A. Luminaires shall be weatherproof, heavy duty, outdoor types designed for effi cient light utilization, adequate dissipation of lamp and ballast heat, and safe cleaning and relamping.

B. Illumination distribution patterns, BUG ratings and cutoff types as defined by the IESNA shall be as shown on the drawings.

C. Incorporate ballasts in the luminaire housing, except where otherwise shown on the drawings.

D. Lenses shall be frame-mounted, heat-resistant, borosilicate glass, with prismatic refractors, unless otherwise shown on the drawings. Attach the frame to the luminaire housing by hinges or chain. Use heat and aging-resistant, resilient gaskets to seal and cushion lenses and refractors in luminaire doors.

E. Lamp sockets for high intensity discharge (H.I.D) fixture shall have locking-type porcelain enclosures in conformance to the applicable requirements of ANSI C81.61-09 and UL 496-08.

F. Pre-wire internal components to terminal strips at the factory.

G. Bracket-mounted luminaires shall have leveling provisions and clamp-type adjustable slip-fitters with locking screws.

H. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.

I. Provide manufacturer's standard finish, as scheduled on the drawings. Where indicated on drawings, match finish process and color of pole or support materials. Where indicated on drawings, provide finishes as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.

J. Luminaires shall carry factory labels, showing complete, specific lamp and ballast information.

2.3 LAMPS

A. Install the proper lamps in every luminaire installed as shown on the drawings.

B. Lamps shall be general-service, outdoor lighting types.

C. LED sources shall meet the following requirements:
   1. Operating temperature rating shall be between -40 degrees C (-40 degrees F) and 50 degrees C (120 degrees F).
   2. The manufacturer shall have performed reliability tests on the LEDs luminaires complying with Illuminating Engineering Society (IES) LM79 for photometric performance and LM80 for lumen maintenance and L70 life.

D. Mercury vapor lamps shall not be used.

2.4 LED DRIVERS

A. LED drivers shall meet the following requirements:
   1. Drivers shall have a minimum efficiency of 85%.
   2. Starting Temperature: -40 degrees C (-40 degrees F).
   3. Input Voltage: 120 to 480 (±10%) volt.
   4. Power Supplies: Class I or II output.
   5. Surge Protection: The system must survive 250 repetitive strikes of “C Low” (C Low: 6kV/1.2 x 50 µs, 10kA/8 x 20 µs) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage. “C Low” waveforms are as defined in IEEE/ASNI C62.41.2-2002, Scenario 1 Location Category C.
   6. Power Factor (PF): ≥ 0.90.
   7. Total Harmonic Distortion (THD): ≤ 20%.
   8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
   9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install lighting in accordance with the NEC, as shown on the drawings, and in accordance with manufacturer’s recommendations.

B. Install lamps in each luminaire.

C. Adjust luminaires that require field adjustment or aiming.

3.2 GROUNDING

A. Ground noncurrent-carrying parts of equipment, including metal poles, luminaires, mounting arms, brackets, and metallic enclosures, as specified in Section 26 05 26, GROUNDING AND

BONDING FOR ELECTRICAL SYSTEMS. Where copper grounding conductor is connected to a metal other than copper, provide specially-treated or lined connectors suitable and listed for this purpose.

3.3 ACCEPTANCE CHECKS AND TESTS

A. Verify operation after installing luminaires and energizing circuits.

3.4 WATER TANKS AND COOLING TOWERS

A. Mount the luminaires at the extreme top of tank and tower as shown on drawings.

END OF SECTION