APHIS Coral Gables, FL
Building 63 Envelope and HVAC Renovation

Appendix C

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PART 1 - GENERAL

1.1 LIST OF DRAWINGS

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PART 2 - PRODUCTS(NotUsed)
PART 3 - EXECUTION(NotUsed)

END OF DOCUMENT 000115

SECTION 011000 - SUMMARY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Project information.
2. Work covered by Contract Documents.
3. Phased construction.
4. Contractor's use of site and premises.
5. Coordination with occupants.
6. Work restrictions.
7. Specification and Drawing conventions.
8. Miscellaneous provisions.

1.2 PROJECT INFORMATION

A. Project Identification: APHIS Coral Gables, Florida Building 63 Envelope and HVAC Renovations.

1. Project Location: Old Cutler Road, Coral Gables, Florida.

B. Owner: USDA, Old Cutler Road, Coral Gables, Florida.

1. Owner's Representative: USDA APHIS: James Roloff, Contracting Officer, email: james.g.roloff@usda.gov, phone: 612-590-7603.

C. Architect & Engineers: Clark Nexsen, Inc. 3920 Arkwright Road, Suite 385, Macon, GA 31210.

1. Architect's Representative: Wade Williams, Principal; George Simpson, Project Manager.

D. Commissioning Authority: Clark Nexsen, Inc.

1.3 WORK COVERED BY CONTRACT DOCUMENTS

A. The Work of Project is defined by the Contract Documents and includes, but is not limited to, the following:

1. Replace roof and modify building insulation envelope and HVAC as per contract documents to correct moisture issues in Building 63.
2. Replace building controls and commission project to ensure all equipment functions as designed and the desired results are achieved.
3. Replace existing chiller and chiller pumps.

B. Type of Contract:

1. Project will be constructed under a single prime contract.

1.4 PHASED CONSTRUCTION

A. Construct the Work in phases, such that the building remains in service as much as possible with each phase as indicated on Drawing GI003.

1.5 CONTRACTOR'S USE OF SITE AND PREMISES

A. Restricted Use of Site: Each Contractor shall have limited use of Project site for construction operations as indicated on Drawings by the Contract limits and as indicated by requirements of this Section.

B. Limits on Use of Site: Limit use of Project site to Work in areas indicated. Do not disturb portions of Project site beyond areas in which the Work is indicated.

1. Driveways, Walkways and Entrances: Keep driveways and entrances serving premises clear and available to Owner, Owner's employees, and emergency vehicles at all times. Do not use these areas for parking or for storage of materials.

a. Schedule deliveries to minimize use of driveways and entrances by construction operations.
b. Schedule deliveries to minimize space and time requirements for storage of materials and equipment on-site.

C. Condition of Existing Building: Maintain portions of existing building affected by construction operations in a weathertight condition throughout construction period. Repair damage caused by construction operations.

D. Condition of Existing Grounds: Maintain portions of existing grounds, landscaping, and hardscaping affected by construction operations throughout construction period. Repair damage caused by construction operations.

1.6 COORDINATION WITH OCCUPANTS

A. Full Owner Occupancy: Owner will occupy Project site and existing building during entire construction period. Cooperate with Owner during construction operations to minimize conflicts and facilitate Owner usage. Perform the Work so as not to interfere with Owner's day-to-day operations. Maintain existing exits unless otherwise indicated.

1. Maintain access to existing walkways, corridors, and other adjacent occupied or used facilities. Do not close or obstruct walkways, corridors, or other occupied or used facilities without written permission from Owner and approval of authorities having jurisdiction.
2. Notify Owner not less than 72 hours in advance of activities that will affect Owner's operations.

B. Owner Limited Occupancy of Completed Areas of Construction: Owner reserves the right to occupy and to place and install equipment in completed portions of the Work, prior to Substantial Completion of the Work, provided such occupancy does not interfere with completion of the Work. Such placement of equipment and limited occupancy shall not constitute acceptance of the total Work.

1.7 WORK RESTRICTIONS

A. Comply with restrictions on construction operations.

1. Comply with limitations on use of public streets, work on public streets, rights of way, and other requirements of authorities having jurisdiction.

B. On-Site Work Hours: Limit work to between 8:00 a.m. to 5:00 p.m., Monday through Friday, unless otherwise indicated. Work hours may be modified to meet Project requirements if approved by Owner and authorities having jurisdiction.

C. Noise, Vibration, Dust, and Odors: Coordinate operations that may result in high levels of noise and vibration, dust, odors, or other disruption to Owner occupancy with Owner.

1. Notify Owner not less than two days in advance of proposed disruptive operations.

D. Nonsmoking Building: Smoking is not permitted within the building or within 25 feet of entrances, operable windows, or outdoor-air intakes.

E. Smoking and Controlled Substance Restrictions: Use of tobacco products , alcoholic beverages, and other controlled substances within the existing building is not permitted.

1.8 SPECIFICATION AND DRAWING CONVENTIONS

A. Specification Content: The Specifications use certain conventions for the style of language and the intended meaning of certain terms, words, and phrases when used in particular situations. These conventions are as follows:

1. Imperative mood and streamlined language are generally used in the Specifications. The words "shall," "shall be," or "shall comply with," depending on the context, are implied where a colon (:) is used within a sentence or phrase.
2. Text Color: Text used in the Specifications, including units of measure, manufacturer and product names, and other text may appear in multiple colors or underlined as part of a hyperlink; no emphasis is implied by text with these characteristics.
3. Hypertext: Text used in the Specifications may contain hyperlinks. Hyperlinks may allow for access to linked information that is not residing in the Specifications. Unless otherwise indicated, linked information is not part of the Contract Documents.
4. Specification requirements are to be performed by Contractor unless specifically stated otherwise.

B. Division 00 Contracting Requirements: General provisions of the Contract, including General and Supplementary Conditions, apply to all Sections of the Specifications.

C. Division 01 General Requirements: Requirements of Sections in Division 01 apply to the Work of all Sections in the Specifications.

D. Drawing Coordination: Requirements for materials and products identified on Drawings are described in detail in the Specifications. One or more of the following are used on Drawings to identify materials and products:

1. Terminology: Materials and products are identified by the typical generic terms used in the individual Specifications Sections.
2. Abbreviations: Materials and products are identified by abbreviations scheduled on Drawings and published as part of the U.S. National CAD Standard.
3. Keynoting: Materials and products are identified by reference keynotes referencing Specification Section numbers found in this Project Manual.

PART 2 - PRODUCTS (Not Used)
PART 3 - EXECUTION (Not Used)

END OF SECTION 011000

SECTION 012500 - SUBSTITUTION PROCEDURES

PART 1 - GENERAL

1.1 SUMMARY

A. The Work of This Section Includes: Administrative and procedural requirements for substitutions.

1.2 DEFINITIONS

A. Substitutions: Changes in products, materials, equipment, and methods of construction from those required by the Contract Documents.

1. Substitutions for Cause: Changes proposed by Contractor that are required due to changed Project conditions, such as unavailability of product, regulatory changes, or unavailability of required warranty terms.
2. Substitutions for Convenience: Changes proposed by Contractor or Owner that are not required to meet other Project requirements but may offer advantage to Contractor or Owner.

1.3 ACTION SUBMITTALS

A. Substitution Requests: Submit documentation identifying product or fabrication or installation method to be replaced. Include Specification Section number and title and Drawing numbers and titles.

1. Substitution Request Form: Use form acceptable to Government.
2. Documentation: Show compliance with requirements for substitutions and the following, as applicable:

a. Statement indicating why specified product or fabrication or installation method cannot be provided, if applicable.
b. Coordination of information, including a list of changes or revisions needed to other parts of the Work and to construction performed by Owner and separate contractors that will be necessary to accommodate proposed substitution.
c. Detailed comparison of significant qualities of proposed substitutions with those of the Work specified. Include annotated copy of applicable Specification Section. Significant qualities may include attributes, such as performance, weight, size, durability, visual effect, sustainable design characteristics, warranties, and specific features and requirements indicated. Indicate deviations, if any, from the Work specified.
d. Product Data, including drawings and descriptions of products and fabrication and installation procedures.
e. Samples, where applicable or requested.

f. Certificates and qualification data, where applicable or requested.
g. List of similar installations for completed projects, with project names and addresses as well as names and addresses of architects and owners.
h. Material test reports from a qualified testing agency, indicating and interpreting test results for compliance with requirements indicated.
i. Research reports evidencing compliance with building code in effect for Project.
j. Detailed comparison of Contractor's construction schedule using proposed substitutions with products specified for the Work, including effect on the overall Contract Time. If specified product or method of construction cannot be provided within the Contract Time, include letter from manufacturer, on manufacturer's letterhead, stating date of receipt of purchase order, lack of availability, or delays in delivery.
k. Cost information, including a proposal of change, if any, in the Contract Sum.
l. Contractor's certification that proposed substitution complies with requirements in the Contract Documents, except as indicated in substitution request, is compatible with related materials and is appropriate for applications indicated.
m. Contractor's waiver of rights to additional payment or time that may subsequently become necessary because of failure of proposed substitution to produce indicated results.

3. Government's Action: If necessary, Government will request additional information or documentation for evaluation within seven days of receipt of a request for substitution. Government will notify Contractor of acceptance or rejection of proposed substitution within 15 days of receipt of request, or seven days of receipt of additional information or documentation, whichever is later.

a. Forms of Acceptance: Change Order, Construction Change Directive, or Government's Supplemental Instructions for minor changes in the Work.
b. Use product specified if Government does not issue a decision on use of a proposed substitution within time allocated.

1.4 QUALITY ASSURANCE

A. Compatibility of Substitutions: Investigate and document compatibility of proposed substitution with related products and materials. Engage a qualified testing agency to perform compatibility tests recommended by manufacturers.

1.5 PROCEDURES

A. Coordination: Revise or adjust affected work as necessary to integrate work of the approved substitutions.

1.6 SUBSTITUTIONS

A. Substitutions for Cause: Submit requests for substitution immediately on discovery of

need for change, but not later than 15 days prior to time required for preparation and review of related submittals.

1. Conditions: Government will consider Contractor's request for substitution when the following conditions are satisfied. If the following conditions are not satisfied, Government will return requests without action, except to record noncompliance with these requirements:

    a. Requested substitution is consistent with the Contract Documents and will produce indicated results.
    b. Substitution request is fully documented and properly submitted.
    c. Requested substitution will not adversely affect Contractor's construction schedule.
    d. Requested substitution has received necessary approvals from authorities having jurisdiction.
    e. Requested substitution is compatible with other portions of the Work.
    f. Requested substitution has been coordinated with other portions of the Work.
    g. Requested substitution provides specified warranty.
    h. If requested substitution involves more than one contractor, requested substitution has been coordinated with other portions of the Work, is uniform and consistent, is compatible with other products, and is acceptable to all contractors involved.

B. Substitutions for Convenience:

1. Government will consider requests for substitution if received within 60 days after the Notice of Award. Requests received after that time may be considered or rejected at discretion of Government.

    a. Conditions: Government will consider Contractor's request for substitution when the following conditions are satisfied. If the following conditions are not satisfied, Government will return requests without action, except to record noncompliance with these requirements:

        1) Requested substitution offers Owner a substantial advantage in cost, time, energy conservation, or other considerations, after deducting additional responsibilities Owner must assume. Owner's additional responsibilities may include compensation to Architect for redesign and evaluation services, increased cost of other construction by Owner, and similar considerations.
        2) Requested substitution does not require extensive revisions to the Contract Documents.
        3) Requested substitution is consistent with the Contract Documents and will produce indicated results.

PART 2 - PRODUCTS (Not Used)
PART 3 - EXECUTION (Not Used)

END OF SECTION 012500

SECTION 012600 - CONTRACT MODIFICATION PROCEDURES

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes administrative and procedural requirements for handling and processing Contract modifications.

B. Related Requirements:

1. Section 012500 "Substitution Procedures" for administrative procedures for handling requests for substitutions made after the Contract award.

1.2 MINOR CHANGES IN THE WORK

A. Architect will issue supplemental instructions authorizing minor changes in the Work, not involving adjustment to the Contract Sum or the Contract Time .

1.3 PROPOSAL REQUESTS

A. Owner-Initiated Proposal Requests: Government will issue a detailed description of proposed changes in the Work that may require adjustment to the Contract Sum or the Contract Time. If necessary, the description will include supplemental or revised Drawings and Specifications.

1. Work Change Proposal Requests issued by Government are not instructions either to stop work in progress or to execute the proposed change.
2. Within time specified in Proposal Request after receipt of Proposal Request, submit a quotation estimating cost adjustments to the Contract Sum and the Contract Time necessary to execute the change.

a. Include a list of quantities of products required or eliminated and unit costs, with total amount of purchases and credits to be made. If requested, furnish survey data to substantiate quantities.
b. Indicate applicable taxes, delivery charges, equipment rental, and amounts of trade discounts.
c. Include costs of labor and supervision directly attributable to the change.
d. Include an updated Contractor's construction schedule that indicates the effect of the change, including, but not limited to, changes in activity duration, start and finish times, and activity relationship. Use available total float before requesting an extension of the Contract Time.
e. Quotation Form: Use forms acceptable to Government.

B. Contractor-Initiated Proposals: If latent or changed conditions require modifications to the Contract, Contractor may initiate a claim by submitting a request for a change to Government.

1. Include a statement outlining reasons for the change and the effect of the change on the Work. Provide a complete description of the proposed change. Indicate the effect of the proposed change on the Contract Sum and the Contract Time.
2. Include a list of quantities of products required or eliminated and unit costs, with total amount of purchases and credits to be made. If requested, furnish survey data to substantiate quantities.
3. Indicate applicable taxes, delivery charges, equipment rental, and amounts of trade discounts.
4. Include costs of labor and supervision directly attributable to the change.
5. Include an updated Contractor's construction schedule that indicates the effect of the change, including, but not limited to, changes in activity duration, start and finish times, and activity relationship. Use available total float before requesting an extension of the Contract Time.
6. Comply with requirements in Section 012500 "Substitution Procedures" if the proposed change requires substitution of one product or system for product or system specified.
7. Proposal Request Form: Use form acceptable to Government.

1.4 ADMINISTRATIVE CHANGE ORDERS

A. Allowance Adjustment: See Section 012100 "Allowances" for administrative procedures for preparation of Change Order Proposal for adjusting the Contract Sum to reflect actual costs of allowances.

B. Unit-Price Adjustment: See Section 012200 "Unit Prices" for administrative procedures for preparation of Change Order Proposal for adjusting the Contract Sum to reflect measured scope of unit-price work.

1.5 CHANGE ORDER PROCEDURES

A. On Owner's approval of a Work Change Proposal Request, Government will issue a Change Order for signatures of Owner and Contractor.

PART 2 - PRODUCTS (Not Used)
PART 3 - EXECUTION (Not Used)

END OF SECTION 012600

SECTION 013300 - SUBMITTAL PROCEDURES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Submittal schedule requirements.
2. Administrative and procedural requirements for submittals.

B. Related Requirements:

1. Section 014000 "Quality Requirements" for submitting test and inspection reports, and schedule of tests and inspections.
2. Section 017700 "Closeout Procedures" for submitting closeout submittals and maintenance material submittals.
3. Section 017823 "Operation and Maintenance Data" for submitting operation and maintenance manuals.
4. Section 017839 "Project Record Documents" for submitting record Drawings, record Specifications, and record Product Data.

1.2 DEFINITIONS

A. Action Submittals: Written and graphic information and physical samples that require Government's responsive action. Action submittals are those submittals indicated in individual Specification Sections as "action submittals."

B. Informational Submittals: Written and graphic information and physical samples that do not require Government's responsive action. Submittals may be rejected for not complying with requirements. Informational submittals are those submittals indicated in individual Specification Sections as "informational submittals."

1.3 SUBMITTAL FORMATS

A. Submittal Information: Include the following information in each submittal:

1. Project name.
2. Date.
3. Name of Architect.
4. Name of Contractor.
5. Name of firm or entity that prepared submittal.
6. Names of subcontractor, manufacturer, and supplier.
7. Unique submittal number, including revision identifier. Include Specification Section number with sequential alphanumeric identifier and alphanumeric suffix for resubmittals.
8. Category and type of submittal.

9. Submittal purpose and description.
10. Number and title of Specification Section, with paragraph number and generic name for each of multiple items.
11. Drawing number and detail references, as appropriate.
12. Indication of full or partial submittal.
13. Location(s) where product is to be installed, as appropriate.
14. Other necessary identification.
15. Remarks.
16. Signature of transmitter.

B. Options: Identify options requiring selection by Government.

C. Deviations and Additional Information: On each submittal, clearly indicate deviations from requirements in the Contract Documents, including minor variations and limitations; include relevant additional information and revisions, other than those requested by Government on previous submittals. Indicate by highlighting on each submittal or noting on attached separate sheet.

D. Electronic Submittals: Prepare submittals as PDF package, incorporating complete information into each PDF file. Name PDF file with submittal number.

E. Submittals Utilizing Web-Based Project Software: Prepare submittals as PDF files or other format indicated by Project management software.

1.4 SUBMITTAL PROCEDURES

A. Prepare and submit submittals required by individual Specification Sections. Types of submittals are indicated in individual Specification Sections.

1. Email: Prepare submittals as PDF package and transmit to Government by sending via email. Include PDF transmittal form. Include information in email subject line as requested by Government.

   a. Government will return annotated file. Annotate and retain one copy of file as a digital Project Record Document file.

2. Web-Based Project Management Software: Prepare submittals in PDF form, and upload to web-based Project management software website. Enter required data in web-based software site to fully identify submittal.

B. Coordination: Coordinate preparation and processing of submittals with performance of construction activities.

1. Coordinate each submittal with fabrication, purchasing, testing, delivery, other submittals, and related activities that require sequential activity.
2. Submit all submittal items required for each Specification Section concurrently unless partial submittals for portions of the Work are indicated on approved submittal schedule.
3. Submit action submittals and informational submittals required by the same Specification Section as separate packages under separate transmittals.

4. Coordinate transmittal of submittals for related parts of the Work specified in different Sections, so processing will not be delayed because of need to review submittals concurrently for coordination.

    a. Government reserves the right to withhold action on a submittal requiring coordination with other submittals until related submittals are received.

C. Processing Time: Allow time for submittal review, including time for resubmittals, as follows. Time for review shall commence on Government's receipt of submittal. No extension of the Contract Time will be authorized because of failure to transmit submittals enough in advance of the Work to permit processing, including resubmittals.

1. Initial Review: Allow 15 days for initial review of each submittal. Allow additional time if coordination with subsequent submittals is required. Government will advise Contractor when a submittal being processed must be delayed for coordination.
2. Intermediate Review: If intermediate submittal is necessary, process it in same manner as initial submittal.
3. Resubmittal Review: Allow 15 days for review of each resubmittal.

D. Resubmittals: Make resubmittals in same form and number of copies as initial submittal.

1. Note date and content of previous submittal.
2. Note date and content of revision in label or title block, and clearly indicate extent of revision.
3. Resubmit submittals until they are marked with approval notation from Government's action stamp.
4. Every effort should be made to limit the number of resubmittals. All submittals should be reviewed for compliance with design documents and completeness before submitting.

E. Distribution: Furnish copies of final submittals to manufacturers, subcontractors, suppliers, fabricators, installers, authorities having jurisdiction, and others as necessary for performance of construction activities. Show distribution on transmittal forms.

F. Use for Construction: Retain complete copies of submittals on Project site. Use only final action submittals that are marked with approval notation from Government's action stamp.

1.5 SUBMITTAL REQUIREMENTS

A. Product Data: Collect information into a single submittal for each element of construction and type of product or equipment.

1. If information must be specially prepared for submittal because standard published data are unsuitable for use, submit as Shop Drawings, not as Product Data.
2. Mark each copy of each submittal to show which products and options are applicable.

3. Include the following information, as applicable:

    a. Manufacturer's catalog cuts.
    b. Manufacturer's product specifications.
    c. Standard color charts.
    d. Statement of compliance with specified referenced standards.
    e. Testing by recognized testing agency.
    f. Application of testing agency labels and seals.
    g. Notation of coordination requirements.
    h. Availability and delivery time information.

4. For equipment, include the following in addition to the above, as applicable:

    a. Wiring diagrams that show factory-installed wiring.
    b. Printed performance curves.
    c. Operational range diagrams.
    d. Clearances required to other construction, if not indicated on accompanying Shop Drawings.

5. Submit Product Data before Shop Drawings, and before or concurrently with Samples.

B. Shop Drawings: Prepare Project-specific information, drawn accurately to scale. Do not base Shop Drawings on reproductions of the Contract Documents or standard printed data.

1. Preparation: Fully illustrate requirements in the Contract Documents. Include the following information, as applicable:

    a. Identification of products.
    b. Schedules.
    c. Compliance with specified standards.
    d. Notation of coordination requirements.
    e. Notation of dimensions established by field measurement.
    f. Relationship and attachment to adjoining construction clearly indicated.
    g. Seal and signature of professional engineer if specified.

C. Samples: Submit Samples for review of type, color, pattern, and texture for a check of these characteristics with other materials.

1. Transmit Samples that contain multiple, related components, such as accessories together in one submittal package.
2. Identification: Permanently attach label on unexposed side of Samples that includes the following:

    a. Project name and submittal number.
    b. Generic description of Sample.
    c. Product name and name of manufacturer.
    d. Sample source.
    e. Number and title of applicable Specification Section.
    f. Specification paragraph number and generic name of each item.

3. Email Transmittal: Provide PDF transmittal. Include digital image file illustrating Sample characteristics and identification information for record.
4. Web-Based Project Management Software: Prepare submittals in PDF form, and upload to web-based Project software website. Enter required data in web-based software site to fully identify submittal.
5. Paper Transmittal: Include paper transmittal, including complete submittal information indicated.
6. Disposition: Maintain sets of approved Samples at Project site, available for quality-control comparisons throughout the course of construction activity. Sample sets may be used to determine final acceptance of construction associated with each set.

    a. Samples that may be incorporated into the Work are indicated in individual Specification Sections. Such Samples must be in an undamaged condition at time of use.
    b. Samples not incorporated into the Work, or otherwise designated as Owner's property, are the property of Contractor.

7. Samples for Initial Selection: Submit manufacturer's color charts consisting of units or sections of units, showing the full range of colors, textures, and patterns available.

    a. Number of Samples: Submit one full set(s) of available choices where color, pattern, texture, or similar characteristics are required to be selected from manufacturer's product line. Government will return submittal with options selected.

8. Samples for Verification: Submit full-size units or Samples of size indicated, prepared from same material to be used for the Work, cured and finished in manner specified, and physically identical with material or product proposed for use, and that show full range of color and texture variations expected. Samples include, but are not limited to, the following: partial sections of manufactured or fabricated components; small cuts or containers of materials; complete units of repetitively used materials; swatches showing color, texture, and pattern; color range sets; and components used for independent testing and inspection.

    a. Number of Samples: Submit three sets of Samples. Government will retain two Sample sets; remainder will be returned.

        1) Submit a single Sample where assembly details, workmanship, fabrication techniques, connections, operation, and other similar characteristics are to be demonstrated.
        2) If variation in color, pattern, texture, or other characteristic is inherent in material or product represented by a Sample, submit at least three sets of paired units that show approximate limits of variations.

D. Design Data: Prepare and submit written and graphic information indicating compliance with indicated performance and design criteria in individual Specification Sections. Include list of assumptions and summary of loads. Include load diagrams if applicable. Provide name and version of software, if any, used for calculations. Number each page of submittal.

E. Certificates:

1. Certificates and Certifications Submittals: Submit a statement that includes signature of entity responsible for preparing certification. Certificates and certifications shall be signed by an officer or other individual authorized to sign documents on behalf of that entity. Provide a notarized signature where indicated.
2. Installer Certificates: Submit written statements on manufacturer's letterhead, certifying that Installer complies with requirements in the Contract Documents and, where required, is authorized by manufacturer for this specific Project.
3. Manufacturer Certificates: Submit written statements on manufacturer's letterhead, certifying that manufacturer complies with requirements in the Contract Documents. Include evidence of manufacturing experience where required.
4. Material Certificates: Submit written statements on manufacturer's letterhead, certifying that material complies with requirements in the Contract Documents.
5. Product Certificates: Submit written statements on manufacturer's letterhead, certifying that product complies with requirements in the Contract Documents.

F. Test and Research Reports:

1. Compatibility Test Reports: Submit reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting results of compatibility tests performed before installation of product. Include written recommendations for substrate preparation and primers required.
2. Field Test Reports: Submit written reports indicating and interpreting results of field tests performed either during installation of product or after product is installed in its final location, for compliance with requirements in the Contract Documents.
3. Material Test Reports: Submit reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting test results of material for compliance with requirements in the Contract Documents.
4. Preconstruction Test Reports: Submit reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting results of tests performed before installation of product, for compliance with performance requirements in the Contract Documents.
5. Product Test Reports: Submit written reports indicating that current product produced by manufacturer complies with requirements in the Contract Documents. Base reports on evaluation of tests performed by manufacturer and witnessed by a qualified testing agency, or on comprehensive tests performed by a qualified testing agency.
6. Research Reports: Submit written evidence, from a model code organization acceptable to authorities having jurisdiction, that product complies with building code in effect for Project. Include the following information:

    a. Name of evaluation organization.
    b. Date of evaluation.
    c. Time period when report is in effect.
    d. Product and manufacturers' names.
    e. Description of product.
    f. Test procedures and results.

g. Limitations of use.

1.6 CONTRACTOR'S REVIEW

A. Action Submittals and Informational Submittals: Review each submittal and check for coordination with other Work of the Contract and for compliance with the Contract Documents. Note corrections and field dimensions. Mark with approval stamp before submitting to Government.

B. Contractor's Approval: Indicate Contractor's approval for each submittal with indication in web-based Project management software. Include name of reviewer, date of Contractor's approval, and statement certifying that submittal has been reviewed, checked, and approved for compliance with the Contract Documents.

1. Government will not review submittals received from Contractor that do not have Contractor's review and approval.

1.7 GOVERNMENT'S REVIEW

A. Action Submittals: Government will review each submittal, indicate corrections or revisions required, and return.

1. PDF Submittals: Government will indicate, via markup on each submittal, the appropriate action.
2. Submittals by Web-Based Project Management Software: Government will indicate, on Project management software website, the appropriate action.

B. Informational Submittals: Government will review each submittal and will not return it, or will return it if it does not comply with requirements. Government will forward each submittal to appropriate party.

C. Partial submittals prepared for a portion of the Work will be reviewed when use of partial submittals has received prior approval from Government.

D. Incomplete submittals are unacceptable, will be considered nonresponsive, and will be returned for resubmittal without review.

E. Government will discard submittals received from sources other than Contractor.

F. Submittals not required by the Contract Documents will be returned by Government.

PART 2 - PRODUCTS (Not Used)
PART 3 - EXECUTION (Not Used)

END OF SECTION 013300

SECTION 013516 - ALTERATION PROJECT PROCEDURES

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes special procedures for alteration work.

1.2 DEFINITIONS

A. Alteration Work: This term includes remodeling, renovation, repair, and maintenance work performed within existing spaces or on existing surfaces as part of the Project.

B. Consolidate: To strengthen loose or deteriorated materials in place.

C. Design Reference Sample: A sample that represents the Architect's prebid selection of work to be matched; it may be existing work or work specially produced for the Project.

D. Dismantle: To remove by disassembling or detaching an item from a surface, using gentle methods and equipment to prevent damage to the item and surfaces; disposing of items unless indicated to be salvaged or reinstalled.

E. Match: To blend with adjacent construction and manifest no apparent difference in material type, species, cut, form, detail, color, grain, texture, or finish; as approved by Architect.

F. Refinish: To remove existing finishes to base material and apply new finish to match original, or as otherwise indicated.

G. Repair: To correct damage and defects, retaining existing materials, features, and finishes. This includes patching, piecing-in, splicing, consolidating, or otherwise reinforcing or upgrading materials.

H. Replace: To remove, duplicate, and reinstall entire item with new material. The original item is the pattern for creating duplicates unless otherwise indicated.

I. Replicate: To reproduce in exact detail, materials, and finish unless otherwise indicated.

J. Reproduce: To fabricate a new item, accurate in detail to the original, and from either the same or a similar material as the original, unless otherwise indicated.

K. Retain: To keep an element or detail secure and intact.

L. Strip: To remove existing finish down to base material unless otherwise indicated.

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1.3 COORDINATION

A. Alteration Work Subschedule: A construction schedule coordinating the sequencing and scheduling of alteration work for entire Project, including each activity to be performed, and based on Contractor's Construction Schedule. Secure time commitments for performing critical construction activities from separate entities responsible for alteration work.

1. Schedule construction operations in sequence required to obtain best Work results.
2. Coordinate sequence of alteration work activities to accommodate the following:

    a. Owner's continuing occupancy of portions of existing building.
    b. Owner's partial occupancy of completed Work.
    c. Other known work in progress.
    d. Tests and inspections.

3. Detail sequence of alteration work, with start and end dates.
4. Utility Services: Indicate how long utility services will be interrupted. Coordinate shutoff, capping, and continuation of utility services.

1.4 PROJECT MEETINGS FOR ALTERATION WORK

A. Preliminary Conference for Alteration Work: Before starting alteration work, [**conduct** conference at [**Project site**or through teleconference .

1. Attendees: Representatives of Owner, Architect, and Contractor, shall be represented at the meeting.
2. Agenda: Discuss items of significance that could affect progress of alteration work, including review of the following:

    a. Alteration Work Subschedule: Discuss and finalize; verify availability of materials, specialists' personnel, equipment, and facilities needed to make progress and avoid delays.
    b. Fire-prevention plan.
    c. Governing regulations.
    d. Hauling routes.
    e. Sequence of alteration work operations.
    f. Storage, protection, and accounting for salvaged and specially fabricated items.
    g. Existing conditions, staging, and structural loading limitations of areas where materials are stored.
    h. Qualifications of personnel assigned to alteration work and assigned duties.
    i. Requirements for extent and quality of work, tolerances, and required clearances.
    j. Embedded work such as flashings and lintels, special details, collection of waste, protection of occupants and the public, and condition of other construction that affects the Work or will affect the work.

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3. Reporting: Architect will record conference results and distribute copies to everyone in attendance and to others affected by decisions or actions resulting from conference.

B. Coordination Meetings: Conduct coordination meetings specifically for alteration work at weekly intervals. Coordination meetings are in addition to specific meetings held for other purposes, such as progress meetings and preinstallation conferences.

1. Attendees: Representatives of Owner, Architect, and Contractor .
2. Agenda: Review and correct or approve minutes of previous coordination meeting. Review other items of significance that could affect progress of alteration work. Include topics for discussion as appropriate to status of Project.

a. Alteration Work Subschedule: Review progress since last coordination meeting. Determine whether each schedule item is on time, ahead of schedule, or behind schedule. Determine how construction behind schedule will be expedited with retention of quality; secure commitments from parties involved to do so. Discuss whether schedule revisions are required to ensure that current and subsequent activities are completed within the Contract Time.
b. Schedule Updating: Revise Contractor's Alteration Work Subschedule after each coordination meeting where revisions to schedule have been made or recognized. Issue revised schedule concurrently with report of each meeting.
c. Review present and future needs of each entity present, including review items listed in the "Preliminary Conference for Alteration Work" Paragraph in this article and the following:

1) Status of submittals for alteration work.
2) Access to alteration work locations.
3) Effectiveness of fire-prevention plan.
4) Quality and work standards of alteration work.
5) Change Orders for alteration work.

3. Reporting: Record meeting results and distribute copies to everyone in attendance and to others affected by decisions or actions resulting from each meeting.

1.5 INFORMATIONAL SUBMITTALS

A. Alteration Work Subschedule:

1. Submit alteration work subschedule within seven days of date established for commencement of alteration work.

B. Preconstruction Documentation: Show preexisting conditions of adjoining construction and site improvements that are to remain, including finish surfaces, that might be misconstrued as damage caused by Contractor's alteration work operations.

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1.6 QUALITY ASSURANCE

A. Specialist Qualifications: An experienced firm regularly engaged in specialty work similar in nature, materials, design, and extent to alteration work as specified in each Section and that has completed a minimum of five recent projects with a record of successful in-service performance that demonstrates the firm's qualifications to perform this work.

1. Field Supervisor Qualifications: Full-time supervisors experienced in specialty work similar in nature, material, design, and extent to that indicated for this Project. Supervisors shall be on-site when specialty work begins and during its progress. Supervisors shall not be changed during Project except for causes beyond the control of the specialist firm.

1.7 STORAGE AND HANDLING OF SALVAGED MATERIALS

A. Salvaged Materials for Reinstallation:

1. Repair and clean items for reuse as indicated.
2. Pack or crate items after cleaning and repairing; cushion against damage during handling. Label contents of containers.
3. Protect items from damage during transport and storage.
4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment unless otherwise indicated. Provide connections, supports, and miscellaneous materials to make items functional for use indicated.

B. Existing Materials to Remain: Protect construction indicated to remain against damage and soiling from construction work. Where permitted by Government, items may be dismantled and taken to a suitable, protected storage location during construction work and reinstalled in their original locations after alteration and other construction work in the vicinity is complete.

1.

PART 2 - PRODUCTS - (Not Used)
PART 3 - EXECUTION

3.1 PROTECTION

A. Protect persons, motor vehicles, surrounding surfaces of building, building site, plants, and surrounding buildings from harm resulting from alteration work.

1. Use only proven protection methods, appropriate to each area and surface being protected.
2. Provide temporary barricades, barriers, and directional signage to exclude the public from areas where alteration work is being performed.
3. Erect temporary barriers to form and maintain fire-egress routes.
4. Erect temporary protective covers over walkways and at points of pedestrian and

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vehicular entrance and exit that must remain in service during alteration work.
5. Contain dust and debris generated by alteration work, and prevent it from reaching the public or adjacent surfaces.
6. Provide shoring, bracing, and supports as necessary. Do not overload structural elements.
7. Protect floors and other surfaces along hauling routes from damage, wear, and staining.

B. Temporary Protection of Materials to Remain:

1. Protect existing materials with temporary protections and construction. Do not remove existing materials unless otherwise indicated.
2. Do not attach temporary protection to existing surfaces except as indicated as part of the alteration work program.

C. Comply with each product manufacturer's written instructions for protections and precautions. Protect against adverse effects of products and procedures on people and adjacent materials, components, and vegetation.

3.2 PROTECTION FROM FIRE

A. General: Follow fire-prevention plan and the following:

1. Comply with NFPA 241 requirements unless otherwise indicated.
2. Remove and keep area free of combustibles, including rubbish, paper, waste, and chemicals, unless necessary for the immediate work.

   a. If combustible material cannot be removed, provide fire blankets to cover such materials.

B. Heat-Generating Equipment and Combustible Materials: Comply with the following procedures while performing work with heat-generating equipment or combustible materials, including welding, torch-cutting, soldering, brazing, removing paint with heat, or other operations where open flames or implements using high heat or combustible solvents and chemicals are anticipated:

1. Obtain Owner's approval for operations involving use of open-flame or welding or other high-heat equipment.
2. As far as practicable, restrict heat-generating equipment to shop areas or outside the building.
3. Do not perform work with heat-generating equipment in or near rooms or in areas where flammable liquids or explosive vapors are present or thought to be present. Use a combustible gas indicator test to ensure that the area is safe.
4. Use fireproof baffles to prevent flames, sparks, hot gases, or other high-temperature material from reaching surrounding combustible material.
5. Prevent the spread of sparks and particles of hot metal through open windows, doors, holes, and cracks in floors, walls, ceilings, roofs, and other openings.
6. Fire Watch: Before working with heat-generating equipment or combustible materials, station personnel to serve as a fire watch at each location where such work is performed. Fire-watch personnel shall have the authority to enforce fire

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safety. Station fire watch according to NFPA 51B, NFPA 241, and as follows:

a. Train each fire watch in the proper operation of fire-control equipment and alarms.
b. Prohibit fire-watch personnel from other work that would be a distraction from fire-watch duties.
c. Cease work with heat-generating equipment whenever fire-watch personnel are not present.
d. Have fire-watch personnel perform final fire-safety inspection each day beginning no sooner than 30 minutes after conclusion of work to detect hidden or smoldering fires and to ensure that proper fire prevention is maintained.
e. Maintain fire-watch personnel at Project site until 60 minutes after conclusion of daily work.

C. Fire-Control Devices: Provide and maintain fire extinguishers, fire blankets, and rag buckets for disposal of rags with combustible liquids. Maintain each as suitable for the type of fire risk in each work area. Ensure that nearby personnel and the fire-watch personnel are trained in fire-extinguisher and blanket use.

D. Sprinklers: Where sprinkler protection exists and is functional, maintain it without interruption while operations are being performed. If operations are performed close to sprinklers, shield them temporarily with guards.

1. Remove temporary guards at the end of work shifts, whenever operations are paused, and when nearby work is complete.

3.3 PROTECTION DURING APPLICATION OF CHEMICALS

A. Protect motor vehicles, surrounding surfaces of building, building site, plants, and surrounding buildings from harm or spillage resulting from applications of chemicals and adhesives.

B. Cover adjacent surfaces with protective materials that are proven to resist chemicals selected for Project unless chemicals being used will not damage adjacent surfaces as indicated in alteration work program. Use covering materials and masking agents that are waterproof and UV resistant and that will not stain or leave residue on surfaces to which they are applied. Apply protective materials according to manufacturer's written instructions. Do not apply liquid masking agents or adhesives to painted or porous surfaces. When no longer needed, promptly remove protective materials.

C. Do not apply chemicals during winds of sufficient force to spread them to unprotected surfaces.

D. Neutralize alkaline and acid wastes and legally dispose of off Owner's property.

E. Collect and dispose of runoff from chemical operations by legal means and in a manner that prevents soil contamination, soil erosion, undermining of paving and foundations, damage to landscaping, or water penetration into building interior.

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3.4 GENERAL ALTERATION WORK

A. Have specialty work performed only by qualified specialists.

B. Ensure that supervisory personnel are present when work begins and during its progress.

C. Perform surveys of Project site as the Work progresses to detect hazards resulting from alterations.

END OF SECTION 013516

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SECTION 01 35 26 - GOVERNMENTAL SAFETY REQUIREMENTS

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ANSI/ASSP A10.34	(2021) Protection of the Public on or Adjacent to Construction Sites
ANSI/ASSP A10.44	(2020) Control of Energy Sources (Lockout/Tagout) for Construction and Demolition Operations

ASTM INTERNATIONAL (ASTM)

ASTM D6245	(2012) Using Indoor Carbon Dioxide Concentrations to Evaluate Indoor Air Quality and Ventilation
ASTM D6345	(2010) Standard Guide for Selection of Methods for Active, Integrative Sampling of Volatile Organic Compounds in Air
ASTM F855	(2020) Standard Specifications for Temporary Protective Grounds to Be Used on De-energized Electric Power Lines and Equipment

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 1048	(2016) Guide for Protective Grounding of Power Lines
IEEE C2	(2023) National Electrical Safety Code

INTERNATIONAL SAFETY EQUIPMENT ASSOCIATION (ISEA)

ANSI/ISEA Z89.1	(2014; R 2019) American National Standard for Industrial Head Protection

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 51B	(2024) Standard for Fire Prevention During Welding, Cutting, and Other Hot Work
NFPA 70	(2026; TIA 26-1; ERTA 26-1; TIA 26-2; TIA 26-3; TIA 26-4; TIA 26-5; TIA 26-6; TIA 26-7; ERTA 26-2; ERTA 26-3) National Electrical Code

NFPA 70E	(2024) Standard for Electrical Safety in the Workplace
NFPA 241	(2022; ERTA 22-1) Standard for Safeguarding Construction, Alteration, and Demolition Operations

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

ANSI/SMACNA 008	(2007) IAQ Guidelines for Occupied Buildings Under Construction, 2nd Edition

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2024) Safety -- Safety and Occupational Health (SOH) Requirements

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

10 CFR 20	Standards for Protection Against Radiation
29 CFR 1910	Occupational Safety and Health Standards
29 CFR 1915	Confined and Enclosed Spaces and Other Dangerous Atmospheres in Shipyard Employment
29 CFR 1926	Safety and Health Regulations for Construction
49 CFR 173	Shippers - General Requirements for Shipments and Packagings
CPL 2.100	(1995) Application of the Permit-Required Confined Spaces (PRCS) Standards, 29 CFR 1910.146

1.2 DEFINITIONS

The following definitions are for the convenience of the reader. If there is a referenced document in the text of this specification section, that is the document that should define terms for that paragraph. If further clarification is needed, contact the Contracting Officer.

1.2.1 Site Safety and Health Officer (SSHO)

A Contractor Employee that is responsible for overseeing and ensuring implementation of the prime Contractor's Safety and Occupational Health (SOH) program according to the Contract, EM 385-1-1, applicable federal, state, and local requirements.

1.2.1.1 Level One SSHO

A designated employee with full-time SOH responsibility that meets and follows the requirements of EM 385-1-1.

1.2.1.2 Level Two SSHO

A designated employee with Level Two SSHO responsibility that meets and follows the requirements of EM 385-1-1. Level Two SSHOs cannot be assigned to projects that have a residual Risk Assessment Code (RAC) of high or extremely high.

1.2.1.3 Level Three SSHO

A designated Qualified Person or Competent Person with SOH responsibility that meets and follows the requirements of EM 385-1-1. Level 3 SSHOs cannot be assigned to projects that have a residual RAC of high or extremely high.

1.2.1.4 Alternate SSHO

An employee that meets the definition of the contract-required level SSHO, but is not the primary SSHO.

1.2.2 Competent Person (CP)

The CP is a person designated in writing, who, through training, knowledge and experience, is capable of identifying, evaluating, and addressing existing and predictable hazards in the working environment or working conditions that are unsanitary, hazardous, or dangerous to personnel, and who has authorization to take prompt corrective measures to eliminate them.

1.2.3 Qualified Person (QP)

The QP is a person designated in writing, who, by possession of a recognized degree, certificate, or professional standing, or extensive knowledge, training, and experience, has successfully demonstrated their ability to solve or resolve problems related to the subject matter, the work, or the project.

1.3 SUBMITTALS

Government Acceptance or Approval does not remove responsibility from the Contractors for their actions or liability.

Government approval is required for submittals with a "G" or "S" classification. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Accident Prevention Plan (APP); G

Indoor Air Quality (IAQ) Management Plan; G

SD-06 Test Reports

Accident Reports; G

LHE Inspection Reports

SD-07 Certificates

Activity Hazard Analysis (AHA); G

Certificate of Compliance

Hot Work Permit

License Certificates

Standard Lift Plan; G

1.4 PUBLIC HEALTH EMERGENCIES

In the event of a declared public health emergency, follow safety precautions as required by the Occupational Safety and Health Administration (OSHA) www.osha.gov, the Centers for Disease Control and Prevention (CDC) www.cdc.gov, and as required by federal, state and local requirements.

1.5 MONTHLY EXPOSURE REPORTS

Provide a Monthly Exposure Report by the fifth day of each month for the previous month. This report is a compilation of employee-hours worked each month for all site workers, both Prime and subcontractor. Failure to submit the report may result in retention of up to 10 percent of the progress payment.

1.6 REGULATORY REQUIREMENTS

In addition to the detailed requirements included in the provisions of this Contract, comply with the most recent edition of USACE EM 385-1-1, and the following federal, state, and local laws, ordinances, criteria, rules and regulations at the date of the Solicitation for this Contract. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern.

1.7 SITE QUALIFICATIONS, DUTIES, AND MEETINGS

1.7.1 Site Safety and Health Officer (SSHO)

1.7.1.1 Qualifications of SSHO

All SSHOs will have met the training, experience requirements identified in the EM 385-1-1 and this Contract.

1.7.1.2 Duties of SSHO

All SSHOs will carry out the roles and responsibilities as identified in this Contract and the EM 385-1-1. All SSHOs will be designated on an ENG Form 6282, provided by the Contracting Officer. Superintendent, QC Manager, and SSHO are subject to dismissal if their required duties are not being effectively carried out. If either the Superintendent, QC Manager, or SSHO are dismissed, project work will be stopped and will not be allowed to

resume until a suitable replacement is approved and the above duties are again being effectively carried out.

1.7.1.3 Safety Meetings

Conduct safety meetings to review past activities, plan for new or changed operations, review pertinent aspects of appropriate AHA (by trade), establish safe working procedures for anticipated hazards, and provide pertinent Safety and Occupational Health (SOH) training and motivation. Conduct meetings at least once a month for all supervisors at the project location. The SSHO, supervisors, or foremen must conduct meetings at least once a week for the trade workers. Document meeting minutes to include the date, persons in attendance, subjects discussed, and names of individual(s) who conducted the meeting. Maintain documentation on-site and furnish copies to the Contracting Officer on request. Notify the Contracting Officer of all scheduled meetings 7 calendar days in advance.

1.7.2 Roles and Responsibilities of Prime Contractor and SSHO

The Prime Contractor and SSHO must ensure that the requirements of all applicable OSHA and EM 385-1-1 are met for the project. The Prime Contractor must ensure an SSHO or an equally qualified Alternate SSHO(s) is at the worksite at all times to implement and administer the Contractor's safety program and Government accepted Accident Prevention Plan. If the required SSHO has to temporarily (that is, up to 24 hours / 1 day) leave the site of work due to unforeseen or emergency situations, a Level One, Two, or Three SSHO may be used in the interim and must be on the site of work at all times when work is being performed.

If the SSHO must be off-site for a period longer than 24 hours / 1 day, a qualified alternate that meets the contract requirements must be onsite.

a. Prime contractor must ensure all SSHOs will:

(1) Are designated on an ENG Form 6282.

(2) Meet minimum training and experience requirements identified in EM 385-1-1.

(3) Execute roles and responsibilities identified in EM 385-1-1.

1.7.3 Contract Site Safety And Health Officer(s)(SSHOs) Minimum Requirements

Provide a minimum of one Level One SSHO that meets the requirements of EM 385-1-1 for this project.

1.7.4 Competent Person for Confined Space Entry

Provide a CP for Confined Space Entry who meets the requirements of EM 385-1-1 and herein. The CP for Confined Space Entry must supervise the entry into each confined space in accordance with EM 385-1-1.

Since this work involves operations that handle combustible or hazardous materials, this person must have the ability to understand and follow through on the air sampling, Personal

Protective Equipment (PPE), and instructions of a Certified Industrial Hygienist. Confined space and enclosed space work must comply with 29 CFR 1926 for construction.

1.7.5 Preconstruction Conference

a. Contractor representatives who have a responsibility or significant role in accident prevention on the project must attend the preconstruction conference. This includes the project superintendent, Site Safety and Occupational Health Officer, quality control manager, or any other assigned safety and health professionals who participated in the development of the APP (including the Activity Hazard Analyses (AHAs) and special plans, program and procedures associated with it).

b. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the Contract. This list of proposed AHAs will be reviewed and an agreement will be reached between the Contractor and the Contracting Officer as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, and Government review of AHAs to preclude project delays. The creation of the APP and Schedule will be created after being given Notice to Proceed.

c. Deficiencies in the submitted APP, identified during the Contracting Officer's review, must be corrected, and the APP re-submitted for review prior to the start of construction. Work is not permitted to begin until an APP is established that is acceptable to the Contracting Officer.

1.8 ACCIDENT PREVENTION PLAN (APP)

1.8.1 Accident Prevention Plan (APP)

A competent person must prepare the written site-specific APP. Prepare the APP in accordance with the format and requirements of EM 385-1-1, ENG Form 6293, and herein. The APP must be job-specific and address any unusual or unique aspects of the project or activity for which it is written. The APP must interface with the Contractor's overall safety and occupational health program referenced in the APP in the applicable APP element, and made site-specific. Describe the methods to evaluate past safety performance of potential subcontractors in the selection process. Also, describe innovative methods used to ensure and monitor safe work practices of subcontractors. The Government considers the Prime Contractor to be the "controlling employer" for all worksite safety and health of the subcontractors. Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the Contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out. The APP must be signed in accordance with the APP and ENG Form 6293 Accident Prevention Plan Worksheet. The SSHO must provide and maintain the APP and a log of signatures by each subcontractor foreman, attesting that they have read and understand the APP, and make the APP and log available on-site to the Contracting Officer. If English is not the foreman's primary language, the Prime Contractor must provide an interpreter.

Submit the APP to the Contracting Officer within 30 calendar days of Contract award and not less than 10 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP. Once reviewed and accepted by the Contracting Officer, the APP and attachments will be enforced as part of the Contract. Disregarding the provisions of this Contract or the accepted APP is cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified. Continuously review and amend the APP, as necessary, throughout the life of the Contract. Changes to the accepted APP must be made with the knowledge and concurrence of the Contracting Officer, project superintendent, SSHO and Quality Control Manager. Incorporate unusual or high-hazard activities not identified in the original APP as they are discovered. Should any severe hazard exposure (i.e., imminent danger) become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate and remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ANSI/ASSP A10.34), and the environment.

1.8.2 Names and Qualifications

Provide plans in accordance with the requirements outlined in EM 385-1-1, including the following:

a. Names and qualifications (resumes including education, training, experience and certifications) of site safety and health personnel designated to perform work on this project to include the designated Site Safety and Health Officer and other competent and qualified personnel to be used. Specify the duties of each position.

b. As a minimum, designate and submit qualifications of Competent Persons (CP) for each of the following major areas: excavation; scaffolding; fall protection; hazardous energy; confined space; health hazard recognition, evaluation and control of chemical, physical and biological agents; and personal protective equipment and clothing to include selection, use and maintenance. Designate and submit qualifications for additional CPs as applicable to the work performed under this Contract.

1.8.3 Plans

Provide plans in the APP in accordance with the requirements outlined in EM 385-1-1, including the following:

1.8.3.1 Site Demolition Plan

Identify the safety and health aspects, and prepare in accordance with Section 02 41 19 Selective DEMOLITION and referenced sources.

1.9 ACTIVITY HAZARD ANALYSIS (AHA)

Before beginning each activity, task or Definable Feature of Work (DFOW) involving a type of work presenting hazards not experienced in previous project operations, or where a new work crew or subcontractor is to perform the work, the Contractor(s) performing that work

activity must prepare an AHA. AHAs must be developed by the Prime Contractor, subcontractor, or supplier performing the work, and provided for Prime Contractor review and approval before submitting to the Contracting
Officer. AHAs must be signed by the SSHO, Superintendent, QC Manager and the subcontractor Foreman performing the work. Format the AHA in accordance with EM 385-1-1 or as directed by the Contracting Officer. Submit the AHA for review at least 15 working days prior to the start of each activity task, or DFOW. The Government reserves the right to require the Contractor to revise and resubmit the AHA if it fails to effectively identify the work sequences, specific anticipated hazards, site conditions, equipment, materials, personnel and the control measures to be implemented.

AHAs must identify competent persons required for phases involving high risk activities, including confined entry, crane and rigging, excavations, trenching, electrical work, fall protection, and scaffolding.

1.9.1 AHA Management

Review the AHA list periodically (at least monthly) at the Contractor supervisory safety meeting, and update as necessary when procedures, scheduling, or hazards change. Use the AHA during daily inspections by the SSHO to ensure the implementation and effectiveness of the required safety and health controls for that work activity.

1.9.2 AHA Signature Log

Each employee performing work as part of an activity, task or DFOW must review the AHA for that work and sign a signature log specifically maintained for that AHA prior to starting work on that activity. The SSHO must maintain a signature log on site for every AHA. Provide employees whose primary language is other than English, with an interpreter to ensure a clear understanding of the AHA and its contents.

1.10 SITE SAFETY REFERENCE MATERIALS

Maintain safety-related references applicable to the project, including those listed in paragraph REFERENCES. Maintain applicable equipment manufacturer's manuals.

1.11 EMERGENCY MEDICAL TREATMENT

Contractors must arrange for their own emergency medical treatment in accordance with EM 385-1-1. The Government has no responsibility to provide emergency medical treatment.

1.12 NOTIFICATIONS AND REPORTS

1.12.1 Accident Notification

Notify the Contracting Officer in accordance with the EM 385-1-1 Accident Reporting Timeline.

Table **Accident Reporting Required Timeline**

Accident Type	Notify KO or COR	Complete Final Accident Report on ENG 3394 and provide to KO or COR
Table Accident Reporting Required Timeline		
Fatality, in-patient hospitalization, amputation, eye loss, or property damage over $600,000.	Immediately, no later than (NLT) 8 Hours	Within 7 Days
All other accidents and near misses	Immediately, no later than (NLT) 24 Hours	Within 7 Days

Within notification include Contractor name; Contract title; type of Contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (for example, type of construction equipment used and PPE used). Preserve the conditions and evidence on the accident site until the Government investigation team arrives on-site and Government investigation is conducted. Assist and cooperate fully with the Government's investigation(s) of any accident or near miss.

1.12.2 Accident Reports

a. Near Misses: Near miss reports are considered positive and proactive Contractor safety management actions.

1.12.3 LHE Inspection Reports

Submit LHE inspection reports required in accordance with EM 385-1-1 and as specified herein with Daily Reports of Inspections.

1.12.4 Certificate of Compliance and Pre-lift Plan/Checklist for LHE and Rigging

1.12.4.1 Certificate of Compliance

Provide a Certificate of Compliance for LHE utilized to perform work under this Contract in accordance with Section 16-7 of the EM 385-1-1. Post completed certificate on the crane.

1.12.4.2 Pre-Lift Plans

Develop either a Standard Lift Plan (SLP) or Critical Lift Plan (CLP) as required in accordance with EM 385-1-1. Utilize the Standard Lift Plan ENG Form 6203 for routine crane lifts and use the Critical Lift Plan ENR Form 6213 for non-routine crane lifts requiring more detailed planning and additional safety precautions, as defined by Section 16-2j of

the EM 385-1-1. Submit lift plans to the Contracting Officer for approval within 15 calendar days in advance of planned lift.

1.13 HOT WORK PERMIT

1.13.1 Permit and Personnel Requirements

Submit and obtain a written permit prior to performing "Hot Work" (i.e., welding or cutting) or operating other flame-producing/spark producing devices, from the Fire Division. A permit is required from the Explosives Safety Office for work in and around where explosives are processed, stored, or handled. Contractors are required to meet all criteria before a permit is issued. Provide at least two 20 pound 4A:20 BC rated extinguishers for normal "Hot Work". The extinguishers must be current inspection tagged, and contain an approved safety pin and tamper resistant seal. It is also mandatory to have a designated FIRE WATCH for any "Hot Work" done at this activity. The Fire Watch must be trained in accordance with NFPA 51B and remain on-site for a minimum of 1 hour after completion of the task or as specified on the hot work permit.

When starting work in the facility, require personnel to familiarize themselves with the location of the nearest fire alarm boxes and place in memory the emergency Fire Division phone number. Report any fire, no matter how small, to the responsible Fire Division immediately.

1.13.2 Work Around Flammable Materials

Obtain permit approval from a NFPA Certified Marine Chemist, or Certified Industrial Hygienist for "Hot Work" within or around flammable materials (such as fuel systems or welding/cutting on fuel pipes) or confined spaces (such as sewer wet wells, manholes, or vaults) that have the potential for flammable or explosive atmospheres.

Whenever these materials, except beryllium and chromium (VI), are encountered in indoor operations, local mechanical exhaust ventilation systems that are sufficient to reduce and maintain personal exposures to within acceptable limits must be used and maintained in accordance with manufacturer's instruction and supplemented by exceptions noted in EM 385-1-1.

1.14 CONFINED SPACE ENTRY REQUIREMENTS

Confined space entry must comply with EM 385-1-1, 29 CFR 1926, 29 CFR 1910, and Directive CPL 2.100. Any potential for a hazard in the confined space requires a permit system to be used.

1.14.1 Rescue Procedures and Coordination with Local Emergency Responders

Develop and implement an on-site rescue and recovery plan and procedures. The rescue plan must not rely on local emergency responders for rescue from a confined space.

1.15 CONSTRUCTION INDOOR AIR QUALITY (IAQ) MANAGEMENT PLAN

Submit an IAQ Management Plan not less than 10 calendar days before the preconstruction conference. Revise and resubmit Plan as required by the Contracting Officer. Make copies of the final plan available to all workers on site. Include provisions in the Plan to meet the requirements specified below and to ensure safe, healthy air for construction workers and building occupants.

1.15.1 Requirements During Construction

Provide for evaluation of indoor Carbon Dioxide concentrations in accordance with ASTM D6245. Provide for evaluation of volatile organic compounds (VOCs) in indoor air in accordance with ASTM D6345. Use filters with a Minimum Efficiency Reporting Value (MERV) of 8 in permanently installed air handlers during construction.

1.15.1.1 Control Measures

Meet or exceed the requirements of ANSI/SMACNA 008 to help minimize contamination of the building from construction activities. The five requirements of this manual which must be adhered to are described below:

a. HVAC protection: Isolate return side of HVAC system from surrounding environment to prevent construction dust and debris from entering the duct work and spaces.

b. Source control: Use low emitting paints and other finishes, sealants, adhesives, and other materials as specified. When available, cleaning products must have a low VOC content and be non-toxic to minimize building contamination. Utilize cleaning techniques that minimize dust generation. Cycle equipment off when not needed. Prohibit idling motor vehicles where emissions could be drawn into building. Designate receiving/storage areas for incoming material that minimize IAQ impacts.

c. Pathway interruption: When pollutants are generated use strategies

such as 100 percent outside air ventilation or erection of physical barriers between work and non-work areas to prevent contamination.

d. Housekeeping: Clean frequently to remove construction dust and debris. Promptly clean up spills. Remove accumulated water and keep work areas dry to discourage the growth of mold and bacteria. Take extra measures when hazardous materials are involved.

e. Scheduling: Control the sequence of construction to minimize the absorption of VOCs by other building materials.

1.15.1.2 Moisture Contamination

a. Remove accumulated water and keep work dry.

b. Use dehumidification to remove moist, humid air from a work area.

c. Do not use combustion heaters or generators inside the building.

d. Protect porous materials from exposure to moisture.

e. Remove and replace items which remain damp for more than a few hours.

1.16 SEVERE STORM PLAN

In the event of a severe storm warning, the Contractor must comply with the applicable Storm Plan and:

a. Secure outside equipment and materials and place materials that could be damaged in protected areas.

b. Check surrounding area, including roof, for loose material, equipment, debris, and other objects that could be blown away or against existing facilities.

c. Ensure that temporary erosion controls are adequate.

PART 2 PRODUCTS

PART 3 EXECUTION

3.1 CONSTRUCTION AND OTHER WORK

Comply with EM 385-1-1, NFPA 70, NFPA 70E, NFPA 241, the APP, the AHA, Federal and State OSHA regulations, and other related submittals and activity fire and safety regulations. The most stringent standard prevails.

PPE is governed in all areas by the nature of the work the employee is performing. Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks. Safety glasses must be worn or carried/available on each person. Mandatory PPE includes:

a. Head Protection that meets ANSI/ISEA Z89.1

b. Long Pants

c. Appropriate Safety Footwear

d. Appropriate Class Reflective Vests

3.1.1 Worksite Communication

Employees working alone in a remote location or away from other workers must be provided an effective means of emergency communications (i.e., cellular phone, two-way radios, land-line telephones or other acceptable means). The selected communication must be readily available (easily within the immediate reach) of the employee and must be tested prior to the start of work to verify that it effectively operates in the area/environment. Develop an employee check-in/check-out communication procedure to ensure employee safety.

3.1.2 Hazardous Material Exclusions

Notwithstanding any other hazardous material used in this Contract, radioactive materials or instruments capable of producing ionizing/non-ionizing radiation (with the exception of radioactive material and devices used in accordance with EM 385-1-1 such as nuclear density meters for compaction testing and laboratory equipment with radioactive sources) as well as materials which contain asbestos, mercury or polychlorinated biphenyls, di-isocyanates, lead-based paint, and hexavalent chromium, are prohibited. The Contracting Officer, upon written request by the Contractor, may consider exceptions to the use of any of the above excluded materials. Low mercury lamps used within fluorescent lighting fixtures are allowed as an exception without further Contracting Officer approval. Notify the Radiation Safety Officer (RSO) prior to excepted items of radioactive material and devices being brought on base.

3.1.3 Unforeseen Hazardous Material

Contract documents identify materials such as PCB, lead paint, and friable and non-friable asbestos and other OSHA regulated chemicals (i.e., 29 CFR Part 1910.1000). If material(s) that can be hazardous to human health upon disturbance are encountered during demolition, repair, renovation, or construction operations, stop portions of work that would disturb the material and notify the Contracting Officer immediately. Within 14 calendar days the Government will determine if the material is hazardous. If material is not hazardous or poses no danger, the Government will direct the Contractor to proceed without change. If material is hazardous and handling of the material is necessary to accomplish the work, the Government will issue a modification.

3.2 UTILITY OUTAGE REQUIREMENTS

Apply for utility outages at least 14 days in advance schedule. At a minimum, the written request must include the location of the outage, utilities being affected, duration of outage, any necessary sketches, and a description of the means to fulfill energy isolation requirements in accordance with EM 385-1-1. In accordance with EM 385-1-1, where outages involve Government or Utility personnel, coordinate with the Government on all activities involving the control of hazardous energy.

These activities include, but are not limited to, a review of Hazardous Energy Control Program (HECP) and HEC procedures, as well as applicable Activity Hazard Analyses (AHAs). In accordance with EM 385-1-1 and NFPA 70E, work on energized electrical circuits must not be performed without prior Government authorization. Government permission is considered through the permit process and submission of a detailed AHA. Energized work permits are considered only when de-energizing introduces additional or increased hazard or when de-energizing is infeasible.

3.3 OUTAGE COORDINATION MEETING

After the utility outage request is approved and prior to beginning work on the utility system requiring shut-down, conduct a pre-outage coordination meeting in accordance with EM 385-1-1. This meeting must include the Prime Contractor, the Prime and subcontractors performing the work, the Contracting Officer, and the Installation representative Public Utilities representative. All parties must fully coordinate HEC activities with one another.

During the coordination meeting, all parties must discuss and coordinate on the scope of work, HEC procedures (specifically, the lock-out/tag-out procedures for worker and utility protection), the AHA, assurance of trade personnel qualifications, identification of competent persons, and compliance with HECP training in accordance with EM 385-1-1. Clarify when personal protective equipment is required during switching operations, inspection, and verification.

3.4 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

Provide and operate a Hazardous Energy Control Program (HECP) in accordance with EM 385-1-1, 29 CFR 1910, 29 CFR 1915, ANSI/ASSP A10.44, NFPA 70E.

3.4.1 Safety Preparatory Inspection Coordination Meeting with the Government or Utility

For electrical distribution equipment that is to be operated by Government or Utility personnel, the Prime Contractor and the subcontractor performing the work must attend the safety preparatory inspection coordination meeting, which will also be attended by the Contracting Officer's Representative, and required by EM 385-1-1. The meeting will occur immediately preceding the start of work and following the completion of the outage coordination meeting. Both the safety preparatory inspection coordination meeting and the outage coordination meeting must occur prior to conducting the outage and commencing with lockout/tagout procedures.

3.4.2 Lockout/Tagout Isolation

Where the Government or Utility performs equipment isolation and lockout/tagout, the Contractor must place their own locks and tags on each energy-isolating device and proceed in accordance with the HECP. Before any work begins, both the Contractor and the Government or Utility must perform energy isolation verification testing while wearing required PPE detailed in the Contractor's AHA and required by EM 385-1-1. Install personal protective grounds, with tags, to eliminate the potential for induced voltage in accordance with EM 385-1-1.

3.4.3 Lockout/Tagout Removal

Upon completion of work, conduct lockout/tagout removal procedure in accordance with the HECP. In accordance with EM 385-1-1, each lock and tag must be removed from each energy isolating device by the authorized individual or systems operator who applied the device. Provide formal notification to the Government (by completing the Government form if provided by Contracting Officer's Representative), confirming that steps of de-energization and lockout/tagout removal procedure have been conducted and certified through inspection and verification. Government or Utility locks and tags used to support the Contractor's work will not be removed until the authorized Government employee receives the formal notification.

3.5 FALL PROTECTION PROGRAM

Establish a fall protection program, for the protection of all employees exposed to fall hazards. Within the program include company policy, identify roles and responsibilities,

education and training requirements, fall hazard identification, prevention and control measures, inspection, storage, care and maintenance of fall protection equipment and rescue and evacuation procedures in accordance with EM 385-1-1.

3.5.1 Fall Protection Equipment and Systems

Enforce use of personal fall protection equipment and systems designated (to include fall arrest, restraint, and positioning) for each specific work activity in the Site Specific Fall Protection and Prevention Plan and AHA at all times when an employee is exposed to a fall hazard. Protect employees from fall hazards as specified in EM 385-1-1.

Provide personal fall protection equipment, systems, subsystems, and components that comply with EM 385-1-1 and 29 CFR 1926.

3.5.1.1 Additional Personal Fall Protection Measures

In addition to the required fall protection systems, other protective measures such as safety skiffs, personal floatation devices, and life rings, are required when working above or next to water in accordance with EM 385-1-1. Personal fall protection systems and equipment are required when working from an articulating or extendible boom, swing stages, or suspended platform. In addition, personal fall protection systems are required when operating other equipment such as scissor lifts. The need for tying-off in such equipment is to prevent ejection of the employee from the equipment during raising, lowering, travel, or while performing work.

3.5.1.2 Personal Fall Protection Equipment

Only a full-body harness with a shock-absorbing lanyard or self-retracting lanyard is an acceptable personal fall arrest body support device. The use of body belts is not acceptable. Harnesses must have a fall arrest attachment affixed to the body support (usually a Dorsal D-ring) and specifically designated for attachment to the rest of the system. Snap hooks and carabineers must be self-closing and self-locking, capable of being opened only by at least two consecutive deliberate actions and have a minimum gate strength of 3,600 lbs in all directions. Use webbing, straps, and ropes made of synthetic fiber. The maximum free fall distance when using fall arrest equipment must not exceed 6 feet, unless the proper energy absorbing lanyard is used. Always take into consideration the total fall distance and any swinging of the worker (pendulum-like motion), that can occur during a fall, when attaching a person to a fall arrest system. Equip all full body harnesses with Suspension Trauma Preventers such as stirrups, relief steps, or similar in order to provide short-term relief from the effects of orthostatic intolerance in accordance with EM 385-1-1.

3.6 USE OF EXPLOSIVES

Explosives must not be used or brought to the project site without prior written approval from the Contracting Officer. Such approval does not relieve the Contractor of responsibility for injury to persons or for damage to property due to blasting operations.

Storage of explosives, when permitted on Government property, must be only where directed and in approved storage facilities. These facilities must be kept locked at all times except for inspection, delivery, and withdrawal of explosives.

3.7 ELECTRICAL

Perform electrical work in accordance with EM 385-1-1.

3.7.1 Electrical Work

As described in EM 385-1-1, electrical work is to be conducted in a de-energized state unless there is no alternative method for accomplishing the work. In those cases obtain an energized work permit from the Contracting Officer. The energized work permit application must be accompanied by the AHA and a summary of why the equipment/circuit needs to be worked energized. Underground electrical spaces must be certified safe for entry before entering to conduct work. Cables that will be cut must be positively identified and de-energized prior to performing each cut. Attach temporary grounds in accordance with ASTM F855 and IEEE 1048. Perform all high voltage cable cutting remotely using hydraulic cutting tool. When racking in or live switching of circuit breakers, no additional person other than the switch operator is allowed in the space during the actual operation. Plan so that work near energized parts is minimized to the fullest extent possible. Use of electrical outages clear of any energized electrical sources is the preferred method.

When working in energized substations, only qualified electrical workers are permitted to enter. When work requires work near energized circuits as defined by NFPA 70, high voltage personnel must use personal protective equipment that includes, as a minimum, electrical hard hat, safety footwear, insulating gloves and electrical arc flash protection for personnel as required by NFPA 70E. Insulating blankets, hearing protection, and switching suits may also be required, depending on the specific job and as delineated in the Contractor's AHA. Ensure that each employee is familiar with and complies with these procedures and 29 CFR 1910.

3.7.2 Qualifications

Electrical work must be performed by QP with verifiable credentials who are familiar with applicable code requirements. Verifiable credentials consist of State, National and Local Certifications or Licenses that a Master or Journeyman Electrician may hold, depending on work being performed, and must be identified in the appropriate AHA. Journeyman/Apprentice ratio must be in accordance with State, Local and Host Nation requirements applicable to where work is being performed.

3.7.3 Arc Flash

Conduct a hazard analysis/arc flash hazard analysis whenever work on or near energized parts greater than 50 volts is necessary, in accordance with NFPA 70E.

All personnel entering the identified arc flash protection boundary must be QPs and properly trained in NFPA 70E requirements and procedures. Unless permitted by NFPA 70E, no Unqualified Person is permitted to approach nearer than the Limited Approach Boundary of

energized conductors and circuit parts. Training must be administered by an electrically qualified source and documented.

3.7.4 Grounding

Ground electrical circuits, equipment and enclosures in accordance with NFPA 70 and IEEE C2 to provide a permanent, continuous and effective path to ground unless otherwise noted by EM 385-1-1.

3.7.5 Testing

Temporary electrical distribution systems and devices must be inspected, tested and found acceptable for Ground-Fault Circuit Interrupter (GFCI) protection, polarity, ground continuity, and ground resistance before initial use, before use after modification and at least monthly. Monthly inspections and tests must be maintained for each temporary electrical distribution system, and signed by the electrical CP or QP.

-- End of Section --

SECTION 014000 - QUALITY REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes administrative and procedural requirements for quality assurance and quality control.

B. Testing and inspection services are required to verify compliance with requirements specified or indicated. These services do not relieve Contractor of responsibility for compliance with the Contract Document requirements.

1. Specific quality-assurance and quality-control requirements for individual work results are specified in their respective Specification Sections. Requirements in individual Sections may also cover production of standard products.
2. Specified tests, inspections, and related actions do not limit Contractor's other quality-assurance and quality-control procedures that facilitate compliance with the Contract Document requirements.
3. Requirements for Contractor to provide quality-assurance and quality-control services required by Owner, or authorities having jurisdiction are not limited by provisions of this Section.

C. Related Requirements:

1.2 DEFINITIONS

A. Experienced: When used with an entity or individual, "experienced," unless otherwise further described, means having successfully completed a minimum of **five** previous projects similar in nature, size, and extent to this Project; being familiar with special requirements indicated; and having complied with requirements of authorities having jurisdiction.

B. Field Quality-Control Tests and Inspections: Tests and inspections that are performed on-site for installation of the Work and for completed Work.

C. Installer/Applicator/Erector: Contractor or another entity engaged by Contractor as an employee, subcontractor, or sub-subcontractor, to perform a particular construction operation, including installation, erection, application, assembly, and similar operations.

1. Use of trade-specific terminology in referring to a Work result does not require that certain construction activities specified apply exclusively to specific trade(s).

D. Preconstruction Testing: Tests and inspections performed specifically for Project before products and materials are incorporated into the Work, to verify performance or compliance with specified criteria. Unless otherwise indicated, copies of reports of tests or inspections performed for other than the Project do not meet this definition.

E. Product Tests: Tests and inspections that are performed by a nationally recognized testing laboratory (NRTL) in accordance with 29 CFR 1910.7, by a testing agency accredited in accordance with NIST's National Voluntary Laboratory Accreditation Program (NVLAP), or by a testing agency qualified to conduct product testing and acceptable to authorities having jurisdiction, to establish product performance and compliance with specified requirements.

F. Source Quality-Control Tests and Inspections: Tests and inspections that are performed at the source (e.g., plant, mill, factory, or shop).

G. Testing Agency: An entity engaged to perform specific tests, inspections, or both. The term "testing laboratory" has the same meaning as the term "testing agency."

H. Quality-Assurance Services: Activities, actions, and procedures performed before and during execution of the Work, to guard against defects and deficiencies and substantiate that proposed construction will comply with requirements.

I. Quality-Control Services: Tests, inspections, procedures, and related actions during and after execution of the Work, to evaluate that actual products incorporated into the Work and completed construction comply with requirements. .

1.3 CONFLICTING REQUIREMENTS

A. Conflicting Standards and Other Requirements: If compliance with two or more standards or requirements is specified and the standards or requirements establish different or conflicting requirements for minimum quantities or quality levels, inform the Government regarding the conflict and obtain clarification prior to proceeding with the Work. Refer conflicting requirements that are different, but apparently equal, to Government for clarification before proceeding.

B. Minimum Quantity or Quality Levels: The quantity or quality level shown or specified is the minimum provided or performed. The actual installation may comply exactly with the minimum quantity or quality specified, or it may exceed the minimum within reasonable limits. To comply with these requirements, indicated numeric values are minimum or maximum, as appropriate, for the context of requirements. Refer uncertainties to Government for a decision before proceeding.

1.4 INFORMATIONAL SUBMITTALS

A. Contractor's Quality-Control Plan: For quality-assurance and quality-control activities and responsibilities.

B. Qualification Data: For Contractor's quality-control personnel.

C. Testing Agency Qualifications: For testing agencies specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include proof of qualifications in the form of a recent report on the inspection of the testing agency by a recognized authority.

1.5 CONTRACTOR'S QUALITY-CONTROL PLAN

A. Quality-Control Plan, General: Submit quality-control plan within 10 days of Notice of Award. Submit in format acceptable to Government. Identify personnel, procedures, controls, instructions, tests, records, and forms to be used to carry out Contractor's quality-assurance and quality-control responsibilities and to coordinate Owner's quality-assurance and quality-control activities. Coordinate with Contractor's Construction Schedule.

B. Quality-Control Personnel Qualifications: Engage qualified personnel trained and experienced in managing and executing quality-assurance and quality-control procedures similar in nature and extent to those required for Project.

1. Project quality-control manager may also serve as Project superintendent.

C. Testing and Inspection: In quality-control plan, include a comprehensive schedule of Work requiring testing or inspection, including the following:

D. Continuous Inspection of Workmanship: Describe process for continuous inspection during construction to identify and correct deficiencies in workmanship in addition to testing and inspection specified. Indicate types of corrective actions to be required to bring the Work into compliance with standards of workmanship established by Contract requirements and approved mockups.

1.6 REPORTS AND DOCUMENTS

A. Test and Inspection Reports: Prepare and submit certified written reports specified in other Sections. Include the following:

1. Date of issue.
2. Project title and number.
3. Name, address, telephone number, and email address of testing agency.
4. Dates and locations of samples and tests or inspections.
5. Names of individuals making tests and inspections.
6. Description of the Work and test and inspection method.
7. Identification of product and Specification Section.
8. Complete test or inspection data.
9. Test and inspection results and an interpretation of test results.
10. Record of temperature and weather conditions at time of sample-taking and testing and inspection.
11. Comments or professional opinion on whether tested or inspected Work complies with the Contract Document requirements.
12. Name and signature of laboratory inspector.
13. Recommendations on retesting and reinspecting.

B. Manufacturer's Technical Representative's Field Reports: Prepare written information documenting manufacturer's technical representative's tests and inspections specified in other Sections. Include the following:

1. Name, address, telephone number, and email address of technical

representative making report.
2. Statement on condition of substrates and their acceptability for installation of product.
3. Statement that products at Project site comply with requirements.
4. Summary of installation procedures being followed, whether they comply with requirements and, if not, what corrective action was taken.
5. Results of operational and other tests and a statement of whether observed performance complies with requirements.
6. Statement of whether conditions, products, and installation will affect warranty.
7. Other required items indicated in individual Specification Sections.

C. Factory-Authorized Service Representative's Reports: Prepare written information documenting manufacturer's factory-authorized service representative's tests and inspections specified in other Sections. Include the following:

1. Name, address, telephone number, and email address of factory-authorized service representative making report.
2. Statement that equipment complies with requirements.
3. Results of operational and other tests and a statement of whether observed performance complies with requirements.
4. Statement of whether conditions, products, and installation will affect warranty.
5. Other required items indicated in individual Specification Sections.

1.7 QUALITY ASSURANCE

A. Qualifications paragraphs in this article establish the minimum qualification levels required; individual Specification Sections specify additional requirements.

B. Manufacturer Qualifications: A firm experienced in manufacturing products or systems similar to those indicated for this Project and with a record of successful in-service performance, as well as sufficient production capacity to produce required units. As applicable, procure products from manufacturers able to meet qualification requirements, warranty requirements, and technical or factory-authorized service representative requirements.

C. Fabricator Qualifications: A firm experienced in producing products similar to those indicated for this Project and with a record of successful in-service performance, as well as sufficient production capacity to produce required units.

D. Installer Qualifications: A firm or individual experienced in installing, erecting, applying, or assembling work similar in material, design, and extent to that indicated for this Project, whose work has resulted in construction with a record of successful in-service performance.

E. Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of the kind indicated. Engineering services are defined as those performed for installations of the system, assembly, or product that is similar in material, design, and extent to those indicated for this Project.

F. Specialists: Certain Specification Sections require that specific construction activities be performed by entities who are recognized experts in those operations. Specialists will satisfy qualification requirements indicated and engage in the activities indicated.

1. Requirements of authorities having jurisdiction supersede requirements for specialists.

G. Testing and Inspecting Agency Qualifications: An NRTL, an NVLAP, or an independent agency with the experience and capability to conduct testing and inspection indicated, as documented in accordance with ASTM E329, and with additional qualifications specified in individual Sections; and, where required by authorities having jurisdiction, that is acceptable to authorities.

H. Manufacturer's Technical Representative Qualifications: An authorized representative of manufacturer who is trained and approved by manufacturer to observe and inspect installation of manufacturer's products that are similar in material, design, and extent to those indicated for this Project.

I. Factory-Authorized Service Representative Qualifications: An authorized representative of manufacturer who is trained and approved by manufacturer to inspect, demonstrate, repair, and perform service on installations of manufacturer's products that are similar in material, design, and extent to those indicated for this Project.

1.8 QUALITY CONTROL

A. Testing Agency Responsibilities: Cooperate with Government and Contractor in performance of duties. Provide qualified personnel to perform required tests and inspections.

1. Notify Government and Contractor promptly of irregularities or deficiencies observed in the Work during performance of its services.
2. Determine the locations from which test samples will be taken and in which in-situ tests are conducted.
3. Conduct and interpret tests and inspections, and state in each report whether tested and inspected Work complies with or deviates from requirements.
4. Submit a certified written report, in duplicate, of each test, inspection, and similar quality-control service through Contractor.
5. Do not release, revoke, alter, or increase the Contract Document requirements or approve or accept any portion of the Work.
6. Do not perform duties of Contractor.

B. Manufacturer's Field Services: Where indicated, engage a factory-authorized service representative to inspect field-assembled components and equipment installation, including service connections. Report results in writing as specified in Section 013300 "Submittal Procedures."

C. Manufacturer's Technical Services: Where indicated, engage a manufacturer's technical representative to observe and inspect the Work. Manufacturer's technical representative's services include participation in preinstallation conferences,

examination of substrates and conditions, verification of materials, observation of Installer activities, inspection of completed portions of the Work, and submittal of written reports.

D. Contractor's Associated Requirements and Services: Cooperate with agencies and representatives performing required tests, inspections, and similar quality-control services, and provide reasonable auxiliary services as requested. Notify agency sufficiently in advance of operations to permit assignment of personnel. Provide the following:

1. Access to the Work.
2. Incidental labor and facilities necessary to facilitate tests and inspections.

E. Coordination: Coordinate sequence of activities to accommodate required quality-assurance and quality-control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspection.

1. Schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 REPAIR AND PROTECTION

A. General: On completion of testing, inspection, sample-taking, and similar services, repair damaged construction and restore substrates and finishes.

1. Provide materials and comply with installation requirements specified in other Specification Sections or matching existing substrates and finishes. Restore patched areas and extend restoration into adjoining areas with durable seams that are as invisible as possible.

B. Protect construction exposed by or for quality-control service activities.

C. Repair and protection are Contractor's responsibility, regardless of the assignment of responsibility for quality-control services.

END OF SECTION 014000

SECTION 014200 - REFERENCES

PART 1 - GENERAL

1.1 DEFINITIONS

A. General: Basic Contract definitions are included in the Conditions of the Contract.

B. "Approved": When used to convey Architect's action on Contractor's submittals, applications, and requests, "approved" is limited to Architect's duties and responsibilities as stated in the Conditions of the Contract.

C. "Directed": A command or instruction by Architect. Other terms, including "requested," "authorized," "selected," "required," and "permitted," have the same meaning as "directed."

D. "Indicated": Requirements expressed by graphic representations or in written form on Drawings, in Specifications, and in other Contract Documents. Other terms, including "shown," "noted," "scheduled," and "specified," have the same meaning as "indicated."

E. "Regulations": Laws, ordinances, statutes, and lawful orders issued by authorities having jurisdiction, and rules, conventions, and agreements within the construction industry that control performance of the Work.

F. "Furnish": Supply and deliver to Project site, ready for unloading, unpacking, assembly, installation, and similar operations.

G. "Install": Unload, temporarily store, unpack, assemble, erect, place, anchor, apply, work to dimension, finish, cure, protect, clean, and similar operations at Project site.

H. "Provide": Furnish and install, complete and ready for the intended use.

I. "Project Site": Space available for performing construction activities. The extent of Project site is shown on Drawings and may or may not be identical with the description of the land on which Project is to be built.

1.2 INDUSTRY STANDARDS

A. Applicability of Standards: Unless the Contract Documents include more stringent requirements, applicable construction industry standards have the same force and effect as if bound or copied directly into the Contract Documents to the extent referenced. Such standards are made a part of the Contract Documents by reference.

B. Publication Dates: Comply with standards in effect as of date of the Contract Documents unless otherwise indicated.

1. For standards referenced by applicable building codes, comply with dates of standards as listed in building codes.

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C. Copies of Standards: Each entity engaged in construction on Project should be familiar with industry standards applicable to its construction activity. Copies of applicable standards are not bound with the Contract Documents.

1. Where copies of standards are needed to perform a required construction activity, obtain copies directly from publication source.

1.3 ABBREVIATIONS AND ACRONYMS

A. Industry Organizations: Where abbreviations and acronyms are used in Specifications or other Contract Documents, they are to mean the recognized name of the entities indicated in Gale's "Encyclopedia of Associations: National Organizations of the U.S." or in Columbia Books' "National Trade & Professional Associations of the United States."

1. AABC - Associated Air Balance Council; www.aabc.com.
2. AAMA - American Architectural Manufacturers Association; (see FGIA).
3. AAPFCO - Association of American Plant Food Control Officials; www.aapfco.org.
4. AASHTO - American Association of State Highway and Transportation Officials; www.transportation.org.
5. AATCC - American Association of Textile Chemists and Colorists; www.aatcc.org.
6. ABMA - American Bearing Manufacturers Association; www.americanbearings.org.
7. ABMA - American Boiler Manufacturers Association; www.abma.com.
8. ACI - American Concrete Institute; www.concrete.org.
9. ACP - American Clean Power; (Formerly: American Wind Energy Association); www.cleanpower.org.
10. ACPA - American Concrete Pipe Association; www.concretepipe.org.
11. AEIC - Association of Edison Illuminating Companies, Inc. (The); www.aeic.org.
12. AF&PA - American Forest & Paper Association; www.afandpa.org.
13. AGA - American Gas Association; www.aga.org.
14. AHAM - Association of Home Appliance Manufacturers; www.aham.org.
15. AHRI - Air-Conditioning, Heating, and Refrigeration Institute (The); www.ahrinet.org.
16. AI - Asphalt Institute; www.asphaltinstitute.org.
17. AIA - American Institute of Architects (The); www.aia.org.
18. AISC - American Institute of Steel Construction; www.aisc.org.
19. AISI - American Iron and Steel Institute; www.steel.org.
20. AITC - American Institute of Timber Construction; (see PLIB).
21. AMCA - Air Movement and Control Association International, Inc.; www.amca.org.
22. AMPP - Association for Materials Protection and Performance; www.ampp.org.
23. ANSI - American National Standards Institute; www.ansi.org.
24. AOSA/SCST - Association of Official Seed Analysts (The)/Society of Commercial Seed Technologists (The); www.analyzeseeds.com.
25. APA - APA - The Engineered Wood Association; www.apawood.org.
26. APA - Architectural Precast Association; www.archprecast.org.
27. API - American Petroleum Institute; www.api.org.

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28. ARMA - Asphalt Roofing Manufacturers Association; www.asphaltroofing.org.
29. ASA - Acoustical Society of America; www.acousticalsociety.org.
30. ASCE - American Society of Civil Engineers; www.asce.org.
31. ASCE/SEI - American Society of Civil Engineers/Structural Engineering Institute; (see ASCE).
32. ASHRAE - American Society of Heating, Refrigerating and Air-Conditioning Engineers; www.ashrae.org.
33. ASME - ASME International; **American Society of Mechanical Engineers (The)**; www.asme.org.
34. ASSE - ASSE International; (American Society of Sanitary Engineering); www.asse-plumbing.org.
35. ASSP - American Society of Safety Professionals; www.assp.org.
36. ASTM - ASTM International; www.astm.org.
37. ATIS - Alliance for Telecommunications Industry Solutions; www.atis.org.
38. AVIXA - Audiovisual and Integrated Experience Association; www.avixa.org.
39. AWI - Architectural Woodwork Institute; www.awinet.org.
40. AWMAC - Architectural Woodwork Manufacturers Association of Canada; www.awmac.com.
41. AWPA - American Wood Protection Association; www.awpa.com.
42. AWS - American Welding Society; www.aws.org.
43. AWWA - American Water Works Association; www.awwa.org.
44. BHMA - Builders Hardware Manufacturers Association; www.buildershardware.com.
45. BIA - Brick Industry Association (The); www.gobrick.com.
46. BICSI - BICSI, Inc.; www.bicsi.org.
47. BIFMA - Business and Institutional Furniture Manufacturer's Association; www.bifma.org.
48. BISSC - Baking Industry Sanitation Standards Committee; www.bissc.org.
49. BSI - British Standards Institution; www.bsigroup.com.
50. BWF - Badminton World Federation; www.bwfbadminton.com.
51. CARB - California Air Resources Board; www.arb.ca.gov.
52. CDA - Copper Development Association Inc.; www.copper.org.
53. CE - Conformite Europeenne (European Commission); www.ec.europa.eu/growth/single-market/ce-marking.
54. CEA - Canadian Electricity Association; www.electricity.ca.
55. CFFA - Chemical Fabrics and Film Association, Inc.; www.chemicalfabricsandfilm.com.
56. CFSEI - Cold-Formed Steel Engineers Institute; www.cfsei.org.
57. CGA - Compressed Gas Association; www.cganet.com.
58. CIMA - Cellulose Insulation Manufacturers Association; www.cellulose.org.
59. CISCA - Ceilings & Interior Systems Construction Association; www.cisca.org.
60. CISPI - Cast Iron Soil Pipe Institute; www.cispi.org.
61. CLFMI - Chain Link Fence Manufacturers Institute; www.chainlinkinfo.org.
62. CMHA - Concrete Masonry & Hardscape Association; (Formerly: National Concrete Masonry Association); www.masonryandhardscapes.org.
63. CPA - Composite Panel Association; www.compositepanel.org.
64. CRI - Carpet and Rug Institute (The); www.carpet-rug.org.
65. CRRC - Cool Roof Rating Council; www.coolroofs.org.
66. CRSI - Concrete Reinforcing Steel Institute; www.crsi.org.
67. CSA - CSA Group; www.csagroup.org.
68. CSI - Cast Stone Institute; www.caststone.org.

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69. CSI - Construction Specifications Institute (The); www.csiresources.org.
70. CSSB - Cedar Shake & Shingle Bureau; www.cedarbureau.org.
71. CTA - Consumer Technology Association; www.cta.tech.
72. CTI - Cooling Technology Institute; www.coolingtechnology.org.
73. DASMA - Door and Access Systems Manufacturers Association; www.dasma.com.
74. DHA - Decorative Hardwoods Association; www.decorativehardwoods.org.
75. DHI - Door and Hardware Institute; www.dhi.org.
76. ECIA - Electronic Components Industry Association; www.ecianow.org.
77. EIMA - EIFS Industry Members Association; www.eima.com.
78. EJMA - Expansion Joint Manufacturers Association, Inc.; www.ejma.org.
79. EOS/ESD - EOS/ESD Association, Inc.; Electrostatic Discharge Association; www.esda.org.
80. ESTA - Entertainment Services and Technology Association; www.esta.org.
81. EVO - Efficiency Valuation Organization; www.evo-world.org.
82. FCI - Fluid Controls Institute; www.fluidcontrolsinstitute.org.
83. FGIA - Fenestration and Glazing Industry Alliance; https://fgiaonline.org.
84. FIBA - Federation Internationale de Basketball; (The International Basketball Federation); www.fiba.com.
85. FIVB - Federation Internationale de Volleyball; (The International Volleyball Federation); www.fivb.org.
86. FM Approvals - FM Approvals LLC; www.fmapprovals.com.
87. FM Global - FM Global; www.fmglobal.com.
88. FRSA - Florida Roofing and Sheet Metal Contractors Association, Inc.; www.floridaroof.com.
89. FSA - Fluid Sealing Association; www.fluidsealing.com.
90. FSC - Forest Stewardship Council U.S.; www.fscus.org.
91. GA - Gypsum Association; www.gypsum.org.
92. GS - Green Seal; www.greenseal.org.
93. HI - Hydraulic Institute; www.pumps.org.
94. HMMA - Hollow Metal Manufacturers Association; (see NAAMM).
95. IAPSC - International Association of Professional Security Consultants; www.iapsc.org.
96. IAS - International Accreditation Service; www.iasonline.org.
97. ICC - International Code Council; www.iccsafe.org.
98. ICEA - Insulated Cable Engineers Association, Inc.; www.icea.net.
99. ICPA - International Cast Polymer Association (The); www.theicpa.com.
100. ICRI - International Concrete Repair Institute, Inc.; www.icri.org.
101. IEC - International Electrotechnical Commission; www.iec.ch.
102. IEEE SA - IEEE Standards Association; https://standards.ieee.org.
103. IES - Illuminating Engineering Society; www.ies.org.
104. IEST - Institute of Environmental Sciences and Technology; www.iest.org.
105. IGMA - Insulating Glass Manufacturers Alliance; (see FGIA).
106. IGSHPA - International Ground Source Heat Pump Association; www.igshpa.org.
107. ILI - Indiana Limestone Institute of America, Inc.; www.iliai.com.
108. Intertek - Intertek Group; www.intertek.com.
109. ISA - International Society of Automation (The); www.isa.org.
110. ISFA - International Surface Fabricators Association; www.isfanow.org.
111. ISO - International Organization for Standardization; www.iso.org.
112. ITU - International Telecommunication Union; www.itu.int.
113. KCMA - Kitchen Cabinet Manufacturers Association; www.kcma.org.

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114. LPI - Lightning Protection Institute; www.lightning.org.
115. MBMA - Metal Building Manufacturers Association; www.mbma.com.
116. MCA - Metal Construction Association; www.metalconstruction.org.
117. MFMA - Maple Flooring Manufacturers Association, Inc.; www.maplefloor.org.
118. MFMA - Metal Framing Manufacturers Association, Inc.; www.metalframingmfg.org.
119. MHI - Material Handling Industry; www.mhi.org.
120. MMPA - Moulding & Millwork Producers Association; www.wmmpa.com.
121. MPI - Master Painters Institute; www.paintinfo.com.
122. MSS - Manufacturers Standardization Society of The Valve and Fittings Industry, Inc.; www.msshq.org.
123. NAAMM - National Association of Architectural Metal Manufacturers; www.naamm.org.
124. NACE - NACE International; (National Association of Corrosion Engineers International); (see AMPP).
125. NADCA - National Air Duct Cleaners Association; www.nadca.com.
126. NAIMA - North American Insulation Manufacturers Association; www.insulationinstitute.org.
127. NALP - National Association of Landscape Professionals; www.landscapeprofessionals.org.
128. NBGQA - National Building Granite Quarries Association, Inc.; www.nbgqa.com.
129. NBI - New Buildings Institute; www.newbuildings.org.
130. NCAA - National Collegiate Athletic Association (The); www.ncaa.org.
131. NCMA - National Concrete Masonry Association; (see CMHA).
132. NEBB - National Environmental Balancing Bureau; www.nebb.org.
133. NECA - National Electrical Contractors Association; www.necanet.org.
134. NeLMA - Northeastern Lumber Manufacturers Association; www.nelma.org.
135. NEMA - National Electrical Manufacturers Association; www.nema.org.
136. NETA - InterNational Electrical Testing Association; www.netaworld.org.
137. NFHS - National Federation of State High School Associations; www.nfhs.org.
138. NFPA - National Fire Protection Association; www.nfpa.org.
139. NFPA - NFPA International; (see NFPA).
140. NFRC - National Fenestration Rating Council; www.nfrc.org.
141. NGA - National Glass Association; www.glass.org.
142. NHLA - National Hardwood Lumber Association; www.nhla.com.
143. NLGA - National Lumber Grades Authority; www.nlga.org.
144. NOFMA - National Oak Flooring Manufacturers Association; (see NWFA).
145. NOMMA - National Ornamental & Miscellaneous Metals Association; www.nomma.org.
146. NRCA - National Roofing Contractors Association; www.nrca.net.
147. NRMCA - National Ready Mixed Concrete Association; www.nrmca.org.
148. NSF - NSF International; www.nsf.org.
149. NSI - Natural Stone Institute; www.naturalstoneinstitute.org.
150. NSPE - National Society of Professional Engineers; www.nspe.org.
151. NSSGA - National Stone, Sand & Gravel Association; www.nssga.org.
152. NTMA - National Terrazzo & Mosaic Association, Inc. (The); www.ntma.com.
153. NWFA - National Wood Flooring Association; www.nwfa.org.
154. NWRA - National Waste & Recycling Association; www.wasterecycling.org.
155. PCI - Precast/Prestressed Concrete Institute; www.pci.org.
156. PDI - Plumbing & Drainage Institute; www.pdionline.org.
157. PLASA - PLASA; www.plasa.org.

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158. PLIB - Pacific Lumber Inspection Bureau; www.plib.org.
159. PVCPA - Uni-Bell PVC Pipe Association; www.uni-bell.org.
160. RCSC - Research Council on Structural Connections; www.boltcouncil.org.
161. RFCI - Resilient Floor Covering Institute; www.rfci.com.
162. RIS - Redwood Inspection Service; (see WWPA).
163. SAE - SAE International; www.sae.org.
164. SCTE - Society of Cable Telecommunications Engineers; www.scte.org.
165. SDI - Steel Deck Institute; www.sdi.org.
166. SDI - Steel Door Institute; www.steeldoor.org.
167. SEFA - Scientific Equipment and Furniture Association (The); www.sefalabs.com.
168. SEI/ASCE - Structural Engineering Institute/American Society of Civil Engineers; (see ASCE).
169. SIA - Security Industry Association; www.securityindustry.org.
170. SJI - Steel Joist Institute; www.steeljoist.org.
171. SMA - Screen Manufacturers Association; www.smainfo.org.
172. SMACNA - Sheet Metal and Air Conditioning Contractors' National Association; www.smacna.org.
173. SMPTE - Society of Motion Picture and Television Engineers; www.smpte.org.
174. SPFA - Spray Polyurethane Foam Alliance; www.sprayfoam.org.
175. SPIB - Southern Pine Inspection Bureau; www.spib.org.
176. SPRI - Single Ply Roofing Industry; www.spri.org.
177. SRCC - Solar Rating & Certification Corporation; www.solar-rating.org.
178. SSINA - Specialty Steel Industry of North America; www.ssina.com.
179. SSPC - SSPC: The Society for Protective Coatings; (see AMPP).
180. STI/SPFA - Steel Tank Institute/Steel Plate Fabricators Association; www.steeltank.com.
181. SWI - Steel Window Institute; www.steelwindows.com.
182. SWPA - Submersible Wastewater Pump Association; www.swpa.org.
183. TCA - Tilt-Up Concrete Association; www.tilt-up.org.
184. TCNA - Tile Council of North America, Inc.; www.tcnatile.com.
185. TEMA - Tubular Exchanger Manufacturers Association, Inc.; www.kbcdco.tema.org.
186. TIA - Telecommunications Industry Association; www.tiaonline.org.
187. TMS - The Masonry Society; www.masonrysociety.org.
188. TPI - Truss Plate Institute; www.tpinst.org.
189. TPI - Turfgrass Producers International; www.turfgrasssod.org.
190. TRI - Tile Roofing Industry Alliance; www.tileroofing.org.
191. ULSE - UL Standards & Engagement Inc.; www.ulse.org.
192. UL - UL Solutions Inc.; www.ul.com.
193. USAV - USA Volleyball; www.usavolleyball.org.
194. USGBC - U.S. Green Building Council; www.usgbc.org.
195. USITT - United States Institute for Theatre Technology, Inc.; www.usitt.org.
196. WA - Wallcoverings Association; www.wallcoverings.org.
197. WCLIB - West Coast Lumber Inspection Bureau; (see PLIB).
198. WCMA - Window Covering Manufacturers Association; www.wcmanet.org.
199. WDMA - Window & Door Manufacturers Association; www.wdma.com.
200. WI - Woodwork Institute; www.woodworkinstitute.com.
201. WSRCA - Western States Roofing Contractors Association; www.wsrca.com.
202. WWPA - Western Wood Products Association; www.wwpa.org.

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B. Code Agencies: Where abbreviations and acronyms are used in Specifications or other Contract Documents, they are to mean the recognized name of the entities in the following list. This information is believed to be accurate as of the date of the Contract Documents.

1. DIN - Deutsches Institut fur Normung e.V.; www.din.de.
2. IAPMO - International Association of Plumbing and Mechanical Officials; www.iapmo.org.
3. ICC - International Code Council; www.iccsafe.org.
4. ICC-ES - ICC Evaluation Service, LLC; www.icc-es.org.

C. Federal Government Agencies: Where abbreviations and acronyms are used in Specifications or other Contract Documents, they are to mean the recognized name of the entities in the following list. Information is subject to change and is up to date as of the date of the Contract Documents.

1. CPSC - U.S. Consumer Product Safety Commission; www.cpsc.gov.
2. DOC - U.S. Department of Commerce; www.commerce.gov.
3. DOD - U.S. Department of Defense; www.defense.gov.
4. DOE - U.S. Department of Energy; www.energy.gov.
5. DOJ - U.S. Department of Justice; www.ojp.usdoj.gov
6. DOS - U.S. Department of State; www.state.gov.
7. EPA - United States Environmental Protection Agency; www.epa.gov.
8. FAA - Federal Aviation Administration; www.faa.gov.
9. GPO - U.S. Government Publishing Office; www.gpo.gov.
10. GSA - U.S. General Services Administration; www.gsa.gov.
11. HUD - U.S. Department of Housing and Urban Development; www.hud.gov.
12. LBNL - Lawrence Berkeley National Laboratory; Energy Technologies Area; www.lbl.gov/.
13. NIST - National Institute of Standards and Technology; www.nist.gov.
14. OSHA - Occupational Safety & Health Administration; www.osha.gov.
15. TRB - Transportation Research Board; National Cooperative Highway Research Program; The National Academies; www.trb.org.
16. USACE - U.S. Army Corps of Engineers; www.usace.army.mil.
17. USDA - U.S. Department of Agriculture; Agriculture Research Service; U.S. Salinity Laboratory; www.ars.usda.gov.
18. USDA - U.S. Department of Agriculture; Rural Utilities Service; www.usda.gov.
19. USP - U.S. Pharmacopeial Convention; www.usp.org.
20. USPS - United States Postal Service; www.usps.com.

D. Standards and Regulations: Where abbreviations and acronyms are used in Specifications or other Contract Documents, they are to mean the recognized name of the standards and regulations in the following list. This information is subject to change and is believed to be accurate as of the date of the Contract Documents.

1. CFR - Code of Federal Regulations; Available from U.S. Government Publishing Office; www.govinfo.gov.
2. DOD - U.S. Department of Defense; Military Specifications and Standards; Available from DLA Document Services; www.dsp.dla.mil/Specs-Standards/.
3. DSCC - Defense Supply Center Columbus; (see FS).
4. FED-STD - Federal Standard; (see FS).

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5. FS - Federal Specification; Available from DLA Document Services; www.dsp.dla.mil/Specs-Standards/.

    a. Available from Defense Standardization Program; www.dsp.dla.mil.
    b. Available from U.S. General Services Administration; www.gsa.gov.
    c. Available from National Institute of Building Sciences/Whole Building Design Guide; www.wbdg.org.

6. MILSPEC - Military Specifications and Standards; (see DOD).
7. USAB - United States Access Board; www.access-board.gov.
8. USATBCB - U.S. Architectural & Transportation Barriers Compliance Board; (see USAB).

E. State Government Agencies: Where abbreviations and acronyms are used in Specifications or other Contract Documents, they are to mean the recognized name of the entities in the following list. This information is subject to change and is believed to be accurate as of the date of the Contract Documents.

PART 2 - PRODUCTS (Not Used)
PART 3 - EXECUTION (Not Used)

END OF SECTION 014200

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SECTION 015639 - TEMPORARY TREE AND PLANT PROTECTION

PART 1 - GENERAL

1.1 SUMMARY

A. The Work of this Section Includes: General protection and pruning of existing trees and plants that are affected by execution of the Work, whether temporary or permanent construction.

B. Related Requirements:

1. Section 015000 "Temporary Facilities and Controls" for temporary controls, utilities, support facilities, temporary site fencing, and, if applicable, temporary erosion and sedimentation controls.

1.2 DEFINITIONS

A. Caliper: Diameter of a trunk measured by a diameter tape or the average of the smallest and largest diameters at a height 6 inches above the ground for trees up to and including 4-inch size at this height and as measured at a height of 12 inches above the ground for trees larger than 4-inch size.

B. Plant-Protection Zone: Area surrounding individual trees, groups of trees, shrubs, or other vegetation to be protected during construction and indicated on Drawings.

C. Tree-Protection Zone: Area surrounding individual trees or groups of trees to be protected during construction and defined by a circle concentric with each tree with a radius 1.5 times the diameter of the drip line unless otherwise indicated.

D. Vegetation: Trees, shrubs, groundcovers, grass, and other plants.

1.3 ACTION SUBMITTALS

A. Product Data:

1. General protection and pruning of existing trees and plants that are affected by execution of the Work, whether temporary or permanent construction

B. Shop Drawings:

1. Include plans, elevations, and sections showing trees and plants to be protected, locations of protection-zone fencing and signage, and the relationship between equipment-movement routes and material storage locations with protection zones.
2. Detail fabrication and assembly of protection-zone fencing and signage.
3. Indicate extent of utility boring and trenching by hand or with air spade within

protection zones.

C. Tree-Pruning Schedule: Written schedule detailing scope and extent of pruning of trees to remain that interfere with or are affected by construction.

1. Species and size of tree.
2. Location on site plan. Include unique identifier for each.
3. Reason for pruning.
4. Description of pruning to be performed.
5. Description of maintenance following pruning.

1.4 INFORMATIONAL SUBMITTALS

A. Existing Conditions: Documentation of existing trees and plantings indicated to remain, which establishes preconstruction conditions that might be misconstrued as damage caused by construction activities.

1. Use sufficiently detailed photographs or video recordings.
2. Include plans and notations to indicate specific wounds and damage conditions of each tree or other plants designated to remain.

B. Quality-control program.

1.5 FIELD CONDITIONS

A. The following practices are prohibited within protection zones:

1. Storage of construction materials, debris, or excavated material.
2. Moving or parking vehicles or equipment.
3. Foot traffic.
4. Erection of sheds or structures.
5. Impoundment of water.
6. Excavation or other digging unless otherwise indicated.
7. Attachment of signs to or wrapping materials around trees or plants unless otherwise indicated.

B. Do not direct vehicle or equipment exhaust toward protection zones.

C. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones and organic mulch.

D. Take precautions to protect plants from airborne contaminants, such as paint or fireproofing overspray.

PART 2 - PRODUCTS

PART 3 - EXECUTION

3.1 EXAMINATION

A. Erosion and Sedimentation Control: Examine the site to verify that temporary erosion- and sedimentation-control measures are in place. Verify that flows of water redirected from construction areas or generated by construction activity do not enter or cross protection zones.

3.2 PREPARATION

A. Locate and clearly identify trees, shrubs, and other vegetation to remain.

B. Protect tree root systems from damage caused by runoff or spillage of noxious materials while mixing, placing, or storing construction materials. Protect root systems from ponding, eroding, or excessive wetting caused by dewatering operations.

3.3 PROTECTION ZONES

A. Protection-Zone Fencing: Install protection-zone fencing along edges of protection zones before materials or equipment are brought on the site and construction operations begin in a manner that will prevent people from easily entering protected areas except by entrance gates. Construct fencing so as not to obstruct safe passage or visibility at vehicle intersections where fencing is located adjacent to pedestrian walkways or in close proximity to street intersections, drives, or other vehicular circulation.

1. Plastic Fencing: Stretch fabric taut and secure to posts without bows or sags.

B. Maintain protection zones free of weeds and trash.

C. Maintain hydration of plants to assure plant survival.

D. Maintain protection-zone fencing and signage in good condition and remove when construction operations are complete and equipment has been removed from the site.

1. Do not remove protection-zone fencing, even temporarily, to allow deliveries or equipment access through the protection zone.

3.4 REPAIR AND REPLACEMENT

A. General: Repair or replace trees, shrubs, and other vegetation indicated to remain or to be relocated that are damaged by construction operations.

1. Submit details of proposed pruning and repairs.
2. Perform repairs of damaged trunks, branches, and roots within 24 hours.

3. Replace trees and other plants that cannot be repaired and restored to full-growth status, as determined by Architect.

END OF SECTION 015639

SECTION 017300 - EXECUTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes general administrative and procedural requirements governing execution of the Work, including, but not limited to, the following:

1. Installation.
2. Cutting and patching.
3. Progress cleaning.
4. Starting and adjusting.
5. Protection of installed construction.
6. Correction of the Work.

B. Related Requirements:

1. Section 011000 "Summary" for limits on use of Project site.
2. Section 017700 "Closeout Procedures" for replacing defective work and final cleaning.
3. Section 024119 "Selective Demolition" for demolition and removal of selected portions of the building.

1.2 DEFINITIONS

A. Cutting: Removal of in-place construction necessary to permit installation or performance of subsequent work.

B. Patching: Fitting and repair work required to restore construction to original conditions after installation of subsequent work.

1.3 QUALITY ASSURANCE

A. Professional Engineer Qualifications: Refer to Section 014000 "Quality Requirements."

B. Cutting and Patching: Comply with requirements for and limitations on cutting and patching of construction elements.

1. Structural Elements: When cutting and patching structural elements, or when encountering the need for cutting and patching of elements whose structural function is not known, notify Architect of locations and details of cutting and await directions from Architect before proceeding. Shore, brace, and support structural elements during cutting and patching. Do not cut and patch structural elements in a manner that could change their load-carrying capacity or increase deflection.
2. Operational Elements: Do not cut and patch operating elements and related components in a manner that results in reducing their capacity to perform as

intended or that results in increased maintenance or decreased operational life or safety. Operational elements include the following:

a. Primary operational systems and equipment.
b. Fire separation assemblies.
c. Air or smoke barriers.
d. Fire-suppression systems.
e. Plumbing piping systems.
f. Mechanical systems piping and ducts.
g. Control systems.
h. Communication systems.
i. Fire-detection and -alarm systems.
j. Conveying systems.
k. Electrical wiring systems.
l. Operating systems of special construction.

3. Other Construction Elements: Do not cut and patch other construction elements or components in a manner that could change their load-carrying capacity, that results in reducing their capacity to perform as intended, or that results in increased maintenance or decreased operational life or safety. Other construction elements include but are not limited to the following:

a. Water, moisture, or vapor barriers.
b. Membranes and flashings.
c. Exterior curtain-wall construction.
d. Sprayed fire-resistive material.
e. Equipment supports.
f. Piping, ductwork, vessels, and equipment.
g. Noise- and vibration-control elements and systems.

4. Visual Elements: Do not cut and patch construction in a manner that results in visual evidence of cutting and patching. Do not cut and patch exposed construction in a manner that would, in Architect's opinion, reduce the building's aesthetic qualities. Remove and replace construction that has been cut and patched in a visually unsatisfactory manner.

C. Manufacturer's Installation Instructions: Obtain and maintain on-site manufacturer's written recommendations and instructions for installation of specified products and equipment.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Comply with requirements specified in other Sections.

B. In-Place Materials: Use materials for patching identical to in-place materials. For exposed surfaces, use materials that visually match in-place adjacent surfaces to the fullest extent possible.

1. If identical materials are unavailable or cannot be used, use materials that, when installed, will provide a match acceptable to Architect for the visual and functional performance of in-place materials. Use materials that are not considered hazardous.

C. Cleaning Agents: Use cleaning materials and agents recommended by manufacturer or fabricator of the surface to be cleaned. Do not use cleaning agents that are potentially hazardous to health or property or that might damage finished surfaces.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Existing Conditions: The existence and location of underground and other utilities and construction indicated as existing are not guaranteed. Before beginning sitework, investigate and verify the existence and location of underground utilities, mechanical and electrical systems, and other construction affecting the Work.

B. Examination and Acceptance of Conditions: Before proceeding with each component of the Work, examine substrates, areas, and conditions, with Installer or Applicator present where indicated, for compliance with requirements for installation tolerances and other conditions affecting performance. Record observations.

1. Examine roughing-in for mechanical and electrical systems to verify actual locations of connections before equipment and fixture installation.
2. Examine walls, floors, and roofs for suitable conditions where products and systems are to be installed.
3. Verify compatibility with and suitability of substrates, including compatibility with existing finishes or primers.

C. Written Report: Where a written report listing conditions detrimental to performance of the Work is required by other Sections, include the following:

1. Description of the Work, including Specification Section number and paragraph, and Drawing sheet number and detail, where applicable.
2. List of detrimental conditions, including substrates.
3. List of unacceptable installation tolerances.
4. Recommended corrections.

D. Proceed with installation only after unsatisfactory conditions have been corrected. Proceeding with the Work indicates acceptance of surfaces and conditions.

3.2 INSTALLATION

A. Locate the Work and components of the Work accurately, in correct alignment and elevation, as indicated.

1. Make vertical work plumb, and make horizontal work level.

2. Where space is limited, install components to maximize space available for maintenance and ease of removal for replacement.

B. Comply with manufacturer's written instructions and recommendations for installing products in applications indicated.

C. Install products at the time and under conditions that will ensure satisfactory results . Maintain conditions required for product performance until Substantial Completion.

D. Conduct construction operations, so no part of the Work is subjected to damaging operations or loading in excess of that expected during normal conditions of occupancy of type expected for Project.

E. Sequence the Work and allow adequate clearances to accommodate movement of construction items on-site and placement in permanent locations.

F. Tools and Equipment: Select tools or equipment that minimize production of excessive noise levels.

G. Templates: Obtain and distribute to the parties involved templates for Work specified to be factory prepared and field installed. Check Shop Drawings of other portions of the Work to confirm that adequate provisions are made for locating and installing products to comply with indicated requirements.

3.3 CUTTING AND PATCHING

A. Cutting: Cut in-place construction by sawing, drilling, breaking, chipping, grinding, and similar operations, including excavation, using methods least likely to damage elements retained or adjoining construction. If possible, review proposed procedures with original Installer; comply with original Installer's written recommendations.

1. Mechanical and Electrical Services: Cut off pipe or conduit in walls or partitions to be removed. Cap, valve, or plug and seal remaining portion of pipe or conduit to prevent entrance of moisture or other foreign matter after cutting.
2. Proceed with patching after construction operations requiring cutting are complete.

B. Patching: Patch construction by filling, repairing, refinishing, closing up, and similar operations following performance of other Work. Patch with durable seams that are as invisible as practicable, as judged by Architect. Provide materials and comply with installation requirements specified in other Sections, where applicable.

1. Floors and Walls: Where walls or partitions that are removed extend one finished area into another, patch and repair floor and wall surfaces in the new space. Provide an even surface of uniform finish, color, texture, and appearance. Remove in-place floor and wall coverings and replace with new materials, if necessary, to achieve uniform color and appearance.

a. Where patching occurs in a painted surface, prepare substrate and apply primer and intermediate paint coats appropriate for substrate over the

patch, and apply final paint coat over entire unbroken surface containing the patch, corner to corner of wall and edge to edge of ceiling. Provide additional coats until patch blends with adjacent surfaces.

2. Exterior Building Enclosure: Patch components in a manner that restores enclosure to a weathertight condition and ensures thermal and moisture integrity of building enclosure.

3.4 PROGRESS CLEANING

A. Clean Project site and work areas daily, including common areas. Enforce requirements strictly. Dispose of materials lawfully.

1. Comply with requirements in NFPA 241 for removal of combustible waste materials and debris.
2. Do not hold waste materials more than seven days during normal weather or three days if the temperature is expected to rise above 80 deg F.
3. Containerize hazardous and unsanitary waste materials separately from other waste. Mark containers appropriately and dispose of legally, in accordance with regulations.

   a. Use containers intended for holding waste materials of type to be stored.

4. Coordinate progress cleaning for joint-use areas where Contractor and other contractors are working concurrently.

B. Site: Maintain Project site free of waste materials and debris.

C. Work Areas: Clean areas where Work is in progress to the level of cleanliness necessary for proper execution of the Work.

1. Remove liquid spills promptly.
2. Where dust would impair proper execution of the Work, broom-clean or vacuum the entire work area, as appropriate.

D. Installed Work: Keep installed work clean. Clean installed surfaces in accordance with written instructions of manufacturer or fabricator of product installed, using only cleaning materials specifically recommended. If specific cleaning materials are not recommended, use cleaning materials that are not hazardous to health or property and that will not damage exposed surfaces.

E. Concealed Spaces: Remove debris from concealed spaces before enclosing the space.

F. Exposed Surfaces: Clean exposed surfaces and protect as necessary to ensure freedom from damage and deterioration at time of Substantial Completion.

G. Waste Disposal: Do not bury or burn waste materials on-site. Do not wash waste materials down sewers or into waterways. Comply with waste disposal requirements in Section 017419 "Construction Waste Management and Disposal."

H. During handling and installation, clean and protect construction in progress and adjoining materials already in place. Apply protective covering where required to ensure protection from damage or deterioration at Substantial Completion.

I. Clean and provide maintenance on completed construction as frequently as necessary through the remainder of the construction period. Adjust and lubricate operable components to ensure operability without damaging effects.

J. Limiting Exposures: Supervise construction operations to ensure that no part of the construction, completed or in progress, is subject to harmful, dangerous, damaging, or otherwise deleterious exposure during the construction period.

3.5 STARTING AND ADJUSTING

A. Coordinate startup and adjusting of equipment and operating components with requirements in Section 019113 "General Commissioning Requirements."

B. Start equipment and operating components to confirm proper operation. Remove malfunctioning units, replace with new units, and retest.

C. Adjust equipment for proper operation. Adjust operating components for proper operation without binding.

D. Test each piece of equipment to verify proper operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

E. Manufacturer's Field Service: Comply with qualification requirements in Section 014000 "Quality Requirements."

3.6 PROTECTION OF INSTALLED CONSTRUCTION

A. Provide final protection and maintain conditions that ensure installed Work is without damage or deterioration at time of Substantial Completion.

B. Protection of Existing Items: Provide protection and ensure that existing items to remain undisturbed by construction are maintained in condition that existed at commencement of the Work.

C. Comply with manufacturer's written instructions for temperature and relative humidity.

3.7 CORRECTION OF THE WORK

A. Repair or remove and replace damaged, defective, or nonconforming Work. Restore damaged substrates and finishes.

1. Repairing includes replacing defective parts, refinishing damaged surfaces, touching up with matching materials, and properly adjusting operating equipment.

B. Repair Work previously completed and subsequently damaged during construction

period. Repair to like-new condition.

C. Restore permanent facilities used during construction to their specified condition.

D. Remove and replace damaged surfaces that are exposed to view if surfaces cannot be repaired without visible evidence of repair.

E. Repair components that do not operate properly. Remove and replace operating components that cannot be repaired.

F. Remove and replace chipped, scratched, and broken glass or reflective surfaces.

END OF SECTION 017300

SECTION 017419 - CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL

PART 1 - GENERAL

1.1 SUMMARY

A. The Work of this Section includes administrative and procedural requirements for the following:

1. Salvaging nonhazardous demolition and construction waste.
2. Recycling nonhazardous demolition and construction waste.
3. Disposing of nonhazardous demolition and construction waste.

1.2 DEFINITIONS

A. CMU: Concrete masonry units.

B. Construction Waste: Building, structure, and site improvement materials and other solid waste resulting from construction, remodeling, renovation, or repair operations. Construction waste includes packaging.

C. Demolition Waste: Building, structure, and site improvement materials resulting from demolition operations.

D. Disposal: Removal of demolition or construction waste and subsequent salvage, sale, recycling, or deposit in landfill, incinerator acceptable to authorities having jurisdiction, or designated spoil areas on Owner's property.

E. Recycle: Recovery of demolition or construction waste for subsequent processing in preparation for reuse.

F. Salvage: Recovery of demolition or construction waste and subsequent sale or reuse in another facility.

G. Salvage and Reuse: Recovery of demolition or construction waste and subsequent incorporation into the Work.

1.3 MATERIALS OWNERSHIP

A. Unless otherwise indicated, demolition and construction waste becomes property of Contractor.

B. Historic items, relics, antiques, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, and other items of interest or value to Owner that may be uncovered during demolition remain the

property of Owner.

1. Carefully salvage in a manner to prevent damage and promptly return to Owner.

1.4 ACTION SUBMITTALS

A. Waste Management Plan: Submit plan within 30 days of date established for the Notice of Award. Plan must include the following:

1. Strategies to reduce the generation of waste during Project design and construction.
2. Waste diversion goals for Project, identifying the materials (both structural and nonstructural) targeted for recycling, reuse, or salvage and identifying the target diversion percentage (at least 50 percent).
3. Where materials will be taken, including expected diversion rates for each material.

1.5 INFORMATIONAL SUBMITTALS

A. Waste Reduction Progress Reports: Concurrent with each Application for Payment, submit report. Use Form CWM-7 for construction waste and Form CWM-8 for demolition waste. Include the following information:

1. Material category.
2. Generation point of waste.
3. Total quantity of waste in tons.
4. Quantity of waste salvaged, both estimated and actual in tons.
5. Quantity of waste recycled, both estimated and actual in tons.
6. Total quantity of waste recovered (salvaged plus recycled) in tons.
7. Total quantity of waste recovered (salvaged plus recycled) as a percentage of total waste.

B. Waste Reduction Calculations: Before request for Substantial Completion, submit calculated end-of-Project rates for salvage, recycling, and disposal as a percentage of total waste generated by the Work.

C. Records of Donations: Indicate receipt and acceptance of salvageable waste donated to individuals and organizations. Indicate whether organization is tax exempt.

D. Records of Sales: Indicate receipt and acceptance of salvageable waste sold to individuals and organizations. Indicate whether organization is tax exempt.

E. Recycling and Processing Facility Records: Indicate receipt and acceptance of recyclable waste by recycling and processing facilities licensed to accept them. Include manifests, weight tickets, receipts, and invoices.

F. Landfill and Incinerator Disposal Records: Indicate receipt and acceptance of waste by landfills and incinerator facilities licensed to accept them. Include manifests, weight

tickets, receipts, and invoices.

1.6 QUALITY ASSURANCE

A. Waste Management Coordinator Qualifications: Experienced firm, or individual employed and assigned by General Contractor, with a record of successful waste management coordination of projects with similar requirements. Superintendent may serve as Waste Management Coordinator.

B. Regulatory Requirements: Comply with transportation and disposal regulations of authorities having jurisdiction.

1.7 WASTE MANAGEMENT PLAN

A. General: Develop a waste management plan in accordance with requirements in this Section. Plan must include provisions for waste identification, waste reduction work plan, and cost/revenue analysis. Indicate quantities by weight or volume, but use same units of measure throughout waste management plan.

B. Waste Identification: Indicate anticipated types and quantities of demolition and construction] waste generated by the Work. Use Form CWM-1 for construction waste and Form CWM-2 for demolition waste. Include estimated quantities and assumptions for estimates.

C. Waste Reduction Work Plan: List each type of waste and whether it will be salvaged, recycled, or disposed of in landfill or incinerator. Use Form CWM-3 for construction waste and Form CWM-4 for demolition waste. Include points of waste generation, total quantity of each type of waste, quantity for each means of recovery, and handling and transportation procedures.

1. Salvaged Materials for Reuse: For materials that will be salvaged and reused in this Project, describe methods for preparing salvaged materials before incorporation into the Work in compliance with Section 024119 "Selective Demolition."
2. Salvaged Materials for Sale: For materials that will be sold to individuals and organizations, include list of their names, addresses, and telephone numbers.
3. Salvaged Materials for Donation: For materials that will be donated to individuals and organizations, include list of their names, addresses, and telephone numbers.
4. Recycled Materials: Include list of local receivers and processors and type of recycled materials each will accept. Include names, addresses, and telephone numbers.
5. Disposed Materials: Indicate how and where materials will be disposed of. Include name, address, and telephone number of each landfill and incinerator facility.
6. Handling and Transportation Procedures: Include method that will be used for separating recyclable waste including sizes of containers, container labeling, and designated location where materials separation will be performed.

D. Cost/Revenue Analysis: Indicate total cost of waste disposal as if there were no waste management plan and net additional cost or net savings resulting from implementing waste management plan. Use Form CWM-5 for construction waste reduction work plan and Form CWM-6 for demolition waste reduction work plan. Include the following:

1. Total quantity of waste.
2. Estimated cost of disposal (cost per unit). Include transportation and tipping fees and cost of collection containers and handling for each type of waste.
3. Total cost of disposal (with no waste management).
4. Revenue from salvaged materials.
5. Revenue from recycled materials.
6. Savings in transportation and tipping fees by donating materials.
7. Savings in transportation and tipping fees that are avoided.
8. Handling and transportation costs. Include cost of collection containers for each type of waste.
9. Net additional cost or net savings from waste management plan.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. General: Achieve end-of-Project rates for salvage/recycling of 50 percent by weight of total nonhazardous solid waste generated by the Work. Practice efficient waste management in use of materials in the course of the Work. Use all reasonable means to divert construction and demolition waste from landfills and incinerators. Facilitate recycling and salvage of materials, including the following:

1. Demolition Waste:

a. Concrete.
b. Concrete reinforcing steel.
c. Brick.
d. CMU.
e. Wood studs.
f. Wood joists.
g. Plywood and oriented strand board.
h. Structural and miscellaneous steel.
i. Rough hardware.
j. Glazing.
k. Metal studs.
l. Gypsum board.
m. Carpet.
n. Equipment.
o. Piping.
p. Supports and hangers.
q. Valves.
r. Mechanical equipment.
s. Electrical conduit.

t. Copper wiring.
u. Lighting fixtures.
v. Lamps.
w. Ballasts.
x. Electrical devices.
y. Shade Cloth.

2. Construction Waste:

a. Masonry and CMU.
b. Lumber.
c. Wood sheet materials.
d. Wood trim.
e. Metals.
f. Roofing.
g. Insulation.
h. Carpet and pad.
i. Gypsum board.
j. Piping.
k. Electrical conduit.
l. Packaging: Regardless of salvage/recycle goal indicated in "General" Paragraph above, salvage or recycle 100 percent of the following uncontaminated packaging materials:

1) Paper.
2) Cardboard.
3) Boxes.
4) Plastic sheet and film.
5) Polystyrene packaging.
6) Wood crates.
7) Wood pallets.
8) Plastic pails.

m. Construction Office Waste: Regardless of salvage/recycle goal indicated in "General" Paragraph above, salvage or recycle 100 percent of the following construction office waste materials:

1) Paper.
2) Aluminum cans.
3) Glass containers.

PART 3 - EXECUTION

3.1 PLAN IMPLEMENTATION

A. General: Implement approved waste management plan. Provide handling, containers, storage, signage, transportation, and other items as required to implement waste management plan during entire duration of the Contract.

B. Training: Train workers, subcontractors, and suppliers on proper waste management procedures, as appropriate for the Work.

1. Distribute waste management plan to everyone concerned within three days of submittal return.
2. Distribute waste management plan to entities when they first begin work on-site. Review plan procedures and locations established for salvage, recycling, and disposal.

C. Site Access and Temporary Controls: Conduct waste management operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.

1. Designate and label specific areas on Project site necessary for separating materials that are to be salvaged and recycled.

3.2 SALVAGING DEMOLITION WASTE

A. Comply with requirements in Section 024119 "Selective Demolition" for salvaging demolition waste.

B. Salvaged Items for Sale or Donation: Not permitted on Project site.

3.3 RECYCLING DEMOLITION AND CONSTRUCTION WASTE, GENERAL

A. General: Recycle demolished greenhouse glass at a facility capable of handling laminated glass. Recycle paper and beverage containers used by on-site workers.

B. Recycling Incentives: Revenues, savings, rebates, tax credits, and other incentives received for recycling waste materials to accrue to Contractor.

C. Preparation of Waste: Prepare and maintain recyclable waste materials in accordance with recycling or reuse facility requirements. Maintain materials free of dirt, adhesives, solvents, petroleum contamination, and other substances deleterious to the recycling process.

D. Procedures: Separate recyclable waste from other waste materials, trash, and debris. Separate recyclable waste by type at Project site to maximum extent practical in accordance with approved construction waste management plan.

1. Provide appropriately marked containers or bins for controlling recyclable waste until removed from Project site. Include list of acceptable and unacceptable materials at each container and bin.

a. Inspect containers and bins for contamination, and remove contaminated materials if found.

2. Stockpile processed materials on-site without intermixing with other materials.

Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.

3. Stockpile materials away from construction area. Do not store within drip line of remaining trees.
4. Store components off the ground and protect from the weather.
5. Remove recyclable waste from Owner's property and transport to recycling receiver or processor as often as required to prevent overfilling bins.

3.4 RECYCLING CONSTRUCTION WASTE

A. Packaging:

1. Cardboard and Boxes: Break down packaging into flat sheets. Bundle and store in a dry location.
2. Polystyrene Packaging: Separate and bag materials.
3. Pallets: As much as possible, require deliveries using pallets to remove pallets from Project site. For pallets that remain on-site, break down pallets into component wood pieces and comply with requirements for recycling wood.
4. Crates: Break down crates into component wood pieces and comply with requirements for recycling wood.

B. Paint: Seal containers and store by type.

3.5 DISPOSAL OF WASTE

A. Except for items or materials to be salvaged or recycled, remove waste materials from Project site and legally dispose of them in a landfill or incinerator acceptable to authorities having jurisdiction.

1. Unless otherwise specified, do not allow waste materials that are to be disposed of accumulate on-site.
2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.

B. Burning:

1. Do not burn waste materials.

3.6 ATTACHMENTS

A. Form CWM-1 for construction waste identification.

B. Form CWM-2 for demolition waste identification.

C. Form CWM-3 for construction waste reduction work plan.

D. Form CWM-4 for demolition waste reduction work plan.

E. Form CWM-5 for cost/revenue analysis of construction waste reduction work plan.

F. Form CWM-6 for cost/revenue analysis of demolition waste reduction work plan.

G. Form CWM-7 for construction waste reduction progress report.

H. Form CWM-8 for demolition waste reduction progress report.

END OF SECTION 017419

SECTION 017700 - CLOSEOUT PROCEDURES

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes administrative and procedural requirements for Contract closeout, including, but not limited to, the following:

1. Final Completion procedures.
2. List of incomplete items.
3. Submittal of Project warranties.
4. Final cleaning.

B. Related Requirements:

1. Section 017823 "Operation and Maintenance Data" for additional operation and maintenance manual requirements.
2. Section 017839 "Project Record Documents" for submitting Record Drawings, Record Specifications, and Record Product Data.

1.2 DEFINITIONS

A. List of Incomplete Items: Contractor-prepared list of items to be completed or corrected, prepared for the Architect's use prior to Architect's inspection, to determine if the Work is substantially complete.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of cleaning agent.

B. Certified List of Incomplete Items: Final submittal at Final Completion.

1.4 MAINTENANCE MATERIAL SUBMITTALS

A. Schedule of Maintenance Material Items: For maintenance material submittal items required by other Sections.

1.5 FINAL COMPLETION PROCEDURES

A. Inspection: Submit a written request for final inspection to determine acceptance a minimum of 10 days prior to date the Work will be completed and ready for final inspection and tests. On receipt of request, Architect will either proceed with inspection or notify Contractor of unfulfilled requirements.

1. Request reinspection when the Work identified in previous inspections as incomplete is completed or corrected.

1.6 LIST OF INCOMPLETE ITEMS

A. Organization of List: Include name and identification of each space and area affected by construction operations for incomplete items and items needing correction including, if necessary, areas disturbed by Contractor that are outside the limits of construction.

1. Organize list of spaces in sequential order, listed by room or space number.
2. Organize items applying to each space by major element, including categories for ceilings, individual walls, floors, equipment, and building systems.
3. Include the following information at the top of each page:

    a. Project name.
    b. Date.
    c. Name of Architect.
    d. Name of Contractor.
    e. Page number.

4. Submit list of incomplete items in the following format:

    a. PDF Electronic File: Architect will return annotated file.

1.7 SUBMITTAL OF PROJECT WARRANTIES

A. Time of Submittal: Submit written warranties on request of Architect for designated portions of the Work where warranties are indicated to commence on dates other than date of Substantial Completion, or when delay in submittal of warranties might limit Owner's rights under warranty.

B. Organize warranty documents into an orderly sequence based on the table of contents of Project Manual.

C. Warranty Electronic File: Provide warranties and bonds in PDF format. Assemble complete warranty and bond submittal package into a single electronic PDF file with bookmarks enabling navigation to each item. Provide bookmarked table of contents at beginning of document.

D. Provide additional copies of each warranty to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Cleaning Agents: Use cleaning materials and agents recommended by manufacturer or fabricator of the surface to be cleaned. Do not use cleaning agents that are potentially

hazardous to health or property or that might damage finished surfaces.

PART 3 - EXECUTION

3.1 FINAL CLEANING

A. General: Perform final cleaning. Conduct cleaning and waste-removal operations to comply with local laws and ordinances and Federal and local environmental and antipollution regulations.

B. Cleaning: Employ experienced workers or professional cleaners for final cleaning. Clean each surface or unit to condition expected in an average commercial building cleaning and maintenance program. Comply with manufacturer's written instructions.

1. Complete the following cleaning operations before requesting inspection:

a. Clean Project site of rubbish, waste material, litter, and other foreign substances.
b. Sweep paved areas broom clean. Remove petrochemical spills, stains, and other foreign deposits.
c. Rake grounds that are not planted, mulched, or paved to a smooth, even-textured surface.
d. Remove tools, construction equipment, machinery, and surplus material from Project site.
e. Clean exposed exterior and interior hard-surfaced finishes to a dirt-free condition, free of stains, films, and similar foreign substances. Avoid disturbing natural weathering of exterior surfaces. Restore reflective surfaces to their original condition.
f. Remove debris and surface dust from limited-access spaces, including roofs, plenums, shafts, trenches, equipment vaults, manholes, attics, and similar spaces.
g. Clean flooring, removing debris, dirt, and staining; clean in accordance with manufacturer's instructions.
h. Vacuum and mop concrete.
i. Clean transparent materials, including mirrors and glass in doors and windows. Remove glazing compounds and other noticeable, vision-obscuring materials. Polish mirrors and glass, taking care not to scratch surfaces.
j. Remove labels that are not permanent.
k. Wipe surfaces of mechanical and electrical equipment and similar equipment. Remove excess lubrication, paint and mortar droppings, and other foreign substances.
l. Replace disposable air filters and clean permanent air filters. Clean exposed surfaces of diffusers, registers, and grills.

1) Clean HVAC system in compliance with **Section 230130.52 "Existing HVAC Air-Distribution System Cleaning."** Provide written report on completion of cleaning.

m. Clean luminaires, lamps, globes, and reflectors to function with full efficiency.
n. Clean strainers.
o. Leave Project clean and ready for occupancy.

END OF SECTION 017700

SECTION 017823 - OPERATION AND MAINTENANCE DATA

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Administrative and procedural requirements for preparing operation and maintenance manuals, including the following:

1. Operation and maintenance documentation directory manuals.
2. Emergency manuals.
3. Systems and equipment operation manuals.
4. Systems and equipment maintenance manuals.
5. Product maintenance manuals.

B. Related Requirements:

1. Section 013300 "Submittal Procedures" for submitting copies of submittals for operation and maintenance manuals.

1.2 DEFINITIONS

A. System: An organized collection of parts, equipment, or subsystems united by regular interaction.

B. Subsystem: A portion of a system with characteristics similar to a system.

1.3 CLOSEOUT SUBMITTALS

A. Submit operation and maintenance manuals indicated. Provide content for each manual as specified in individual Specification Sections, and as reviewed and approved at the time of Section submittals. Submit reviewed manual content formatted and organized as required by this Section.

1. Government will comment on whether content of operation and maintenance submittals is acceptable.
2. Where applicable, clarify and update reviewed manual content to correspond to revisions and field conditions.

B. Format: Submit operation and maintenance manuals in the following format:

1. Submit by email or by uploading to web-based project software site to Government. Enable reviewer comments on draft submittals.

1.4 FORMAT OF OPERATION AND MAINTENANCE MANUALS

A. Manuals, Electronic Files: Submit manuals in the form of a multiple file composite electronic PDF file for each manual type required.

1. Electronic Files: Use electronic files prepared by manufacturer where available. Where scanning of paper documents is required, configure scanned file for minimum readable file size.
2. File Names and Bookmarks: Bookmark individual documents based on file names. Name document files to correspond to system, subsystem, and equipment names used in manual directory and table of contents. Group documents for each system and subsystem into individual composite bookmarked files, then create composite manual, so that resulting bookmarks reflect the system, subsystem, and equipment names in a readily navigated file tree. Configure electronic manual to display bookmark panel on opening file.

1.5 REQUIREMENTS FOR EMERGENCY, OPERATION, AND MAINTENANCE MANUALS

A. Organization of Manuals: Unless otherwise indicated, organize each manual into a separate section for each system and subsystem, and a separate section for each piece of equipment not part of a system. Each manual to contain the following materials, in the order listed:

1. Title page.
2. Table of contents.
3. Manual contents.

B. Title Page: Include the following information:

1. Subject matter included in manual.
2. Name and address of Project.
3. Name and address of Owner.
4. Date of submittal.
5. Name and contact information for Contractor.
6. Name and contact information for Construction Manager.
7. Name and contact information for Commissioning Authority.
8. Cross-reference to related systems in other operation and maintenance manuals.

C. Table of Contents: List each product included in manual, identified by product name, indexed to the content of the volume, and cross-referenced to Specification Section number in Project Manual.

1.6 SYSTEMS AND EQUIPMENT OPERATION MANUALS

A. Systems and Equipment Operation Manual: Assemble a complete set of data indicating operation of each system, subsystem, and piece of equipment not part of a system. Include information required for daily operation and management, operating standards, and routine and special operating procedures.

B. Content: In addition to requirements in this Section, include operation data required in individual Specification Sections and the following information:

1. System, subsystem, and equipment descriptions. Use designations for systems and equipment indicated on Contract Documents.
2. Performance and design criteria if Contractor has delegated design responsibility.
3. Operating standards.
4. Operating procedures.
5. Operating logs.
6. Wiring diagrams.
7. Control diagrams.
8. Piped system diagrams.
9. Precautions against improper use.
10. License requirements including inspection and renewal dates.

C. Descriptions: Include the following:

1. Product name and model number. Use designations for products indicated on Contract Documents.
2. Manufacturer's name.
3. Equipment identification with serial number of each component.
4. Equipment function.
5. Operating characteristics.
6. Limiting conditions.
7. Performance curves.
8. Engineering data and tests.
9. Complete nomenclature and number of replacement parts.

D. Operating Procedures: Include the following, as applicable:

1. Startup procedures.
2. Equipment or system break-in procedures.
3. Routine and normal operating instructions.
4. Regulation and control procedures.
5. Instructions on stopping.
6. Normal shutdown instructions.
7. Seasonal and weekend operating instructions.
8. Required sequences for electric or electronic systems.
9. Special operating instructions and procedures.

E. Systems and Equipment Controls: Describe the sequence of operation, and diagram controls as installed.

F. Piped Systems: Diagram piping as installed, and identify color coding where required for identification.

1.7 SYSTEMS AND EQUIPMENT MAINTENANCE MANUALS

A. Systems and Equipment Maintenance Manuals: Assemble a complete set of data

indicating maintenance of each system, subsystem, and piece of equipment not part of a system. Include manufacturers' maintenance documentation, preventive maintenance procedures and frequency, repair procedures, wiring and systems diagrams, lists of spare parts, and warranty information.

B. Content: For each system, subsystem, and piece of equipment not part of a system, include source information, manufacturers' maintenance documentation, maintenance procedures, maintenance and service schedules, spare parts list and source information, maintenance service contracts, and warranties and bonds as described below.

C. Source Information: List each system, subsystem, and piece of equipment included in manual, identified by product name and arranged to match manual's table of contents. For each product, list name, address, and telephone number of Installer or supplier and maintenance service agent, and cross-reference Specification Section number and title in Project Manual and drawing or schedule designation or identifier where applicable.

D. Manufacturers' Maintenance Documentation: Include the following information for each component part or piece of equipment:

1. Standard maintenance instructions and bulletins; include only sheets pertinent to product or component installed. Mark each sheet to identify each product or component incorporated into the Work. If data include more than one item in a tabular format, identify each item using appropriate references from the Contract Documents. Identify data applicable to the Work and delete references to information not applicable.

    a. Prepare supplementary text if manufacturers' standard printed data are not available and where the information is necessary for proper operation and maintenance of equipment or systems.

2. Drawings, diagrams, and instructions required for maintenance, including disassembly and component removal, replacement, and assembly.
3. Identification and nomenclature of parts and components.
4. List of items recommended to be stocked as spare parts.

E. Maintenance Procedures: Include the following information and items that detail essential maintenance procedures:

1. Test and inspection instructions.
2. Troubleshooting guide.
3. Precautions against improper maintenance.
4. Disassembly; component removal, repair, and replacement; and reassembly instructions.
5. Aligning, adjusting, and checking instructions.
6. Demonstration and training video recording, if available.

F. Maintenance and Service Schedules: Include service and lubrication requirements, list of required lubricants for equipment, and separate schedules for preventive and routine maintenance and service with standard time allotment.

1. Scheduled Maintenance and Service: Tabulate actions for daily, weekly, monthly, quarterly, semiannual, and annual frequencies.
2. Maintenance and Service Record: Include manufacturers' forms for recording maintenance.

G. Spare Parts List and Source Information: Include lists of replacement and repair parts, with parts identified and cross-referenced to manufacturers' maintenance documentation and local sources of maintenance materials and related services.

H. Warranties and Bonds: Include copies of warranties and bonds and lists of circumstances and conditions that would affect validity of warranties or bonds.

1. Include procedures to follow and required notifications for warranty claims.

I. Drawings: Prepare drawings supplementing manufacturers' printed data to illustrate the relationship of component parts of equipment and systems and to illustrate control sequence and flow diagrams. Coordinate these drawings with information contained in record Drawings to ensure correct illustration of completed installation.

1. Do not use original project record documents as part of maintenance manuals.

1.8 PRODUCT MAINTENANCE MANUALS

A. Product Maintenance Manual: Assemble a complete set of maintenance data indicating care and maintenance of each product, material, and finish incorporated into the Work.

B. Content: Organize manual into a separate section for each product, material, and finish. Include source information, product information, maintenance procedures, repair materials and sources, and warranties and bonds, as described below.

C. Source Information: List each product included in manual, identified by product name and arranged to match manual's table of contents. For each product, list name, address, and telephone number of Installer or supplier and maintenance service agent, and cross-reference Specification Section number and title in Project Manual and drawing or schedule designation or identifier where applicable.

D. Product Information: Include the following, as applicable:

1. Product name and model number.
2. Manufacturer's name.
3. Color, pattern, and texture.
4. Material and chemical composition.
5. Reordering information for specially manufactured products.

E. Maintenance Procedures: Include manufacturer's written recommendations and the following:

1. Inspection procedures.
2. Types of cleaning agents to be used and methods of cleaning.
3. List of cleaning agents and methods of cleaning detrimental to product.

4. Schedule for routine cleaning and maintenance.
5. Repair instructions.

F. Repair Materials and Sources: Include lists of materials and local sources of materials and related services.

G. Warranties and Bonds: Include copies of warranties and bonds and lists of circumstances and conditions that would affect validity of warranties or bonds.

1. Include procedures to follow and required notifications for warranty claims.

PART 2 - PRODUCTS (Not Used)
PART 3 - EXECUTION (Not Used)

END OF SECTION 017823

SECTION 017839 - PROJECT RECORD DOCUMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes administrative and procedural requirements for Project Record Documents, including the following:

1. Record Drawings.
2. Record Product Data.
3. Miscellaneous record submittals.

B. Related Requirements:

1. Section 017700 "Closeout Procedures" for general closeout procedures.
2. Section 017823 "Operation and Maintenance Data" for operation and maintenance manual requirements.

1.2 CLOSEOUT SUBMITTALS

A. Record Drawings: Comply with the following:

1. Number of Copies: Submit one set(s) of marked-up record prints.

1) Submit PDF electronic files of scanned record prints.
2) Government will indicate whether general scope of changes, additional information recorded, and quality of drafting are acceptable.

b. Final Submittal:

1) Submit PDF electronic files of scanned Record Prints and three set(s) of file prints.

B. Miscellaneous Record Submittals: See other Specification Sections for miscellaneous record-keeping requirements and submittals in connection with various construction activities. Submit annotated PDF electronic files and directories of each submittal.

1.3 RECORD DRAWINGS

A. Record Prints: Maintain one set of marked-up paper copies of the Contract Drawings and Shop Drawings, incorporating new and revised drawings as modifications are issued.

1. Preparation: Mark record prints to show the actual installation, where installation varies from that shown originally. Require individual or entity who obtained record

data, whether individual or entity is Installer, subcontractor, or similar entity, to provide information for preparation of corresponding marked-up record prints.

a. Give particular attention to information on concealed elements that would be difficult to identify or measure and record later.
b. Accurately record information in an acceptable drawing technique.
c. Record data as soon as possible after obtaining it.
d. Record and check the markup before enclosing concealed installations.
e. Cross-reference record prints to corresponding photographic documentation.

2. Content: Types of items requiring marking include, but are not limited to, the following:

a. Dimensional changes to Drawings.
b. Revisions to details shown on Drawings.
c. Depths of foundations.
d. Locations and depths of underground utilities.
e. Revisions to routing of piping and conduits.
f. Revisions to electrical circuitry.
g. Actual equipment locations.
h. Duct size and routing.
i. Locations of concealed internal utilities.
j. Changes made by Change Order or Change Directive.
k. Changes made following Architect's written orders.
l. Details not on the original Contract Drawings.
m. Field records for variable and concealed conditions.
n. Record information on the Work that is shown only schematically.

3. Mark the Contract Drawings and Shop Drawings completely and accurately. Use personnel proficient at recording graphic information in production of marked-up record prints.
4. Mark record prints with erasable, red-colored pencil. Use other colors to distinguish between changes for different categories of the Work at same location.
5. Mark important additional information that was either shown schematically or omitted from original Drawings.
6. Note Construction Change Directive numbers, alternate numbers, Change Order numbers, and similar identification, where applicable.

B. Format: Identify and date each Record Drawing; include the designation "PROJECT RECORD DRAWING" in a prominent location.

1. Format: Annotated PDF electronic file.
2. Identification: As follows:

a. Project name.
b. Date.
c. Designation "PROJECT RECORD DRAWINGS."
d. Name of Contractor.

1.4 RECORD PRODUCT DATA

A. Recording: Maintain one copy of each submittal during the construction period for Project Record Document purposes. Post changes and revisions to Project Record Documents as they occur; do not wait until end of Project.

B. Preparation: Mark Product Data to indicate the actual product installation where installation varies substantially from that indicated in Product Data submittal.

1. Give particular attention to information on concealed products and installations that cannot be readily identified and recorded later.
2. Include significant changes in the product delivered to Project site and changes in manufacturer's written instructions for installation.
3. Note related Change Orders and Record Drawings where applicable.

C. Format: Submit Record Product Data as annotated PDF electronic file.

1. Include Record Product Data directory organized by Specification Section number and title, electronically linked to each item of Record Product Data.

1.5 MISCELLANEOUS RECORD SUBMITTALS

A. Assemble miscellaneous records required by other Specification Sections for miscellaneous record keeping and submittal in connection with actual performance of the Work. Bind or file miscellaneous records and identify each, ready for continued use and reference.

B. Format: Submit miscellaneous record submittals as PDF electronic file.

1. Include miscellaneous record submittals directory organized by Specification Section number and title, electronically linked to each item of miscellaneous record submittals.

1.6 MAINTENANCE OF RECORD DOCUMENTS

A. Maintenance of Record Documents: Store Record Documents in the field office apart from the Contract Documents used for construction. Do not use Project Record Documents for construction purposes. Maintain Record Documents in good order and in a clean, dry, legible condition, protected from deterioration and loss. Provide access to Project Record Documents for Government's reference during normal working hours.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION (Not Used)

END OF SECTION 017839

SECTION 019113 - GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. General requirements for coordinating and scheduling commissioning activities.
2. Commissioning meetings.
3. Commissioning reports.
4. Use of commissioning process test equipment, instrumentation, and tools.
5. Construction checklists, including, but not limited to, installation checks, startup, performance tests, and performance test demonstration.
6. Commissioning tests and commissioning test demonstration.
7. Adjusting, verifying, and documenting identified systems and assemblies.

B. Related Requirements:

1. Section 011000 "Summary" for Commissioning Authority responsibilities.
2. Section 013300 "Submittal Procedures" for submittal procedure requirements for commissioning process.
3. Section 017700 "Closeout Procedures" for Certificate of Construction-Phase Commissioning Process Completion submittal requirements.
4. Section 017823 "Operation and Maintenance Data" for preliminary operation and maintenance data submittal requirements.
5. Section 230800 "Commissioning of HVAC" for technical commissioning requirements for HVAC.

1.2 DEFINITIONS

A. Acceptance Criteria: Threshold of acceptable work quality or performance specified for a commissioning activity, including, but not limited to, construction checklists, performance tests, performance test demonstrations, commissioning tests, and commissioning test demonstrations.

B. Basis-of-Design Document: A document prepared by Architect that records concepts, calculations, decisions, and product selections used to comply with Owner's Project Requirements and to suit applicable regulatory requirements, standards, and guidelines.

C. Commissioning Authority: An entity engaged by Owner, and identified in Section 011000 "Summary," to evaluate Commissioning-Process Work.

D. Commissioning Plan: A document, prepared by Commissioning Authority, that outlines the organization, schedule, allocation of resources, and documentation of commissioning requirements.

E. Commissioning: A quality-focused process for verifying and documenting that the facility and all of its systems and assemblies are planned, designed, installed, and tested to comply with Owner's Project Requirements. The requirements specified here are limited to the construction phase commissioning activities. The scope of the commissioning process is defined in **Section 011000 "Summary."**

F. Construction-Phase Commissioning-Process Completion: The stage of completion and acceptance of commissioning process when resolution of deficient conditions and issues discovered during commissioning process and retesting until acceptable results are obtained has been accomplished. Owner will establish in writing the date construction-phase commissioning-process completion is achieved.

1. Commissioning process is complete when the Work specified of this Section and related Sections has been completed and accepted, including, but not limited to, the following:

a. Completion of tests and acceptance of test results.
b. Resolution of issues, as verified by retests performed and documented with acceptance of retest results.
c. Completion and acceptance of submittals and reports.

G. Owner's Project Requirements: A document that details the functional requirements of a project and the expectations of how it will be used and operated, including Project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information. This document is prepared either by the Owner or for the Owner by the Architect or Commissioning Authority.

H. Owner's Witness: Commissioning Authority, Owner's Project Manager, or Architect-designated witness authorized to authenticate test demonstration data and to sign completed test data forms.

I. "Systems," "Assemblies," "Subsystems," "Equipment," and "Components": Where these terms are used together or separately, they shall mean "as-built" systems, assemblies, subsystems, equipment, and components.

J. Test: Performance tests, performance test demonstrations, commissioning tests, and commissioning test demonstrations.

K. Sampling Procedures and Tables for Inspection by Attributes: As defined in ASQ Z1.4.

1.3 COMPENSATION

A. If Architect, Commissioning Authority, other Owner's witness, or Owner's staff perform additional services or incur additional expenses due to actions of Contractor listed below, compensate Owner for such additional services and expenses.

1. Failure to provide timely notice of commissioning activities schedule changes.
2. Failure to meet acceptance criteria for test demonstrations.

B. Contractor shall compensate Owner for such additional services and expenses at the

rate of $222.00 per labor hour, plus $600.00 per round trip for personnel travelling more than **200** miles, plus per diem allowances for meals and lodging according to current U.S. General Services Administration (GSA) Per Diem Rates.

1.4 COMMISSIONING TEAM

A. Members Appointed by Contractor(s):

1. Commissioning Coordinator: A person or entity employed by Contractor to manage, schedule, and coordinate commissioning process.
2. Project superintendent and other employees that Contractor may deem appropriate for a particular portion of the commissioning process.
3. Subcontractors, installers, suppliers, and specialists that Contractor may deem appropriate for a particular portion of the commissioning process.
4. Appointed team members shall have the authority to act on behalf of the entity they represent.

B. Members Appointed by Owner:

1. Commissioning Authority, plus consultants that Commissioning Authority may deem appropriate for a particular portion of the commissioning process.
2. Owner representative(s), facility operations and maintenance personnel, plus other employees, separate contractors, and consultants that Owner may deem appropriate for a particular portion of the commissioning process.
3. Architect, plus employees and consultants that Architect may deem appropriate for a particular portion of the commissioning process.

1.5 INFORMATIONAL SUBMITTALS

A. Comply with requirements in Section 013300 "Submittal Procedures" for submittal procedure general requirements for commissioning process.

B. Commissioning Plan Information:

1. List of Contractor-appointed commissioning team members to include specific personnel and subcontractors performing the various commissioning requirements.
2. Schedule of commissioning activities, integrated with the Construction Schedule.
3. Contractor personnel and subcontractors participating in each test.
4. List of instrumentation required for each test to include identification of parties that will provide instrumentation for each test.

C. Commissioning schedule.

D. Two-week look-ahead schedules.

E. Commissioning Coordinator Letter of Authority:

1. Within 10 days after approval of Commissioning Coordinator qualifications,

submit a letter of authority for Commissioning Coordinator, signed by a principal of Contractor's firm. Letter shall authorize Commissioning Coordinator to do the following:

a. Make inspections required for commissioning process.
b. Coordinate, schedule, and manage commissioning process of Contractor, subcontractors, and suppliers.
c. Obtain documentation required for commissioning process from Contractor, subcontractors, and suppliers.
d. Report issues, delayed resolution of issues, schedule conflicts, and lack of cooperation or expertise on the part of members of the commissioning team.

F. Commissioning Coordinator Qualification Data: For entity coordinating Contractor's commissioning activities to demonstrate their capabilities and experience.

1. Experienced: When used with an entity or individual, "experienced" means having successfully completed a minimum of 3 previous projects similar in nature, size, and extent to this Project; being familiar with special requirements indicated; and having complied with requirements of authorities having jurisdiction.

G. List test instrumentation, equipment, and monitoring devices. Include the following information:

1. Make, model, serial number, and application for each instrument, equipment, and monitoring device.
2. Brief description of intended use.
3. Calibration record showing the following:

a. Calibration agency, including name and contact information.
b. Last date of calibration.
c. Range of values for which calibration is valid.
d. Certification of accuracy.
e. Certification for calibration equipment traceable to NIST.
f. Due date of the next calibration.

H. Test Reports:

1. Pre-Startup Report: Prior to startup of equipment or a system, submit signed, completed construction checklists.
2. Test Data Reports: At the end of each day in which tests are conducted, submit test data for tests performed.
3. Commissioning Issue Reports: Daily, at the end of each day in which tests are conducted, submit commissioning issue reports for tests for which acceptable results were not achieved.
4. Weekly Progress Report: Weekly, at the end of each week in which tests are conducted, submit a progress report.
5. Data Trend Logs: Submit data trend logs at the end of the trend log period.
6. System Alarm Logs: Daily, at the start of days following a day in which tests were performed, submit printout of log of alarms that occurred since the last log was

printed.

I. Construction Checklists:

1. Material checks.
2. Installation checks.
3. Startup procedures, where required.

1.6 CLOSEOUT SUBMITTALS

A. Commissioning Report:

1. At Construction-Phase Commissioning Completion, include the following:

a. Pre-startup reports.
b. Approved test procedures.
c. Test data forms, completed and signed.
d. Progress reports.
e. Commissioning issue report log.
f. Commissioning issue reports showing resolution of issues.
g. Correspondence or other documents related to resolution of issues.
h. Other reports required by commissioning process.
i. List unresolved issues and reasons they remain unresolved and should be exempted from the requirements for Construction-Phase Commissioning Completion.
j. Report shall include commissioning work of Contractor.

B. Request for Certificate of Construction-Phase Commissioning Process Completion.

C. Operation and Maintenance Data: For proprietary test equipment, instrumentation, and tools to include in operation and maintenance manuals.

1.7 QUALITY ASSURANCE

A. Commissioning Coordinator Qualifications:

1. Documented experience commissioning systems of similar complexity to those contained in these documents on at least **three** projects of similar scope and complexity.
2. Certification of commissioning-process expertise. The following certifications are acceptable. Owner reserves the right to accept or reject certifications as evidence of qualification.

a. Certified Commissioning Authority, by AABC Commissioning Group (ACG).
b. Commissioning-Process Management Professional, by American Society of Heating, Refrigerating and Air-Conditioning Engineers.
c. Certified Commissioning Professional, by Building Commissioning Association.
d. Accredited Commissioning-Process Authority Professional, by University of

Wisconsin.
e. Accredited Commissioning-Process Manager, by University of Wisconsin.
f. Accredited Green Commissioning-Process Provider, by University of Wisconsin.

B. Calibration Agency Qualifications: Certified by The American Association for Laboratory Accreditation that the calibration agency complies with minimum requirements of ISO/IEC 17025.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT, INSTRUMENTATION, AND TOOLS

A. Test equipment and instrumentation required to perform the commissioning process shall remain the property of Contractor unless otherwise indicated.

B. Test equipment and instrumentation required to perform commissioning process shall comply with the following criteria:

1. Be manufactured for the purpose of testing and measuring tests for which they are being used and have an accuracy to test and measure system performance within the tolerances required to determine acceptable performance.
2. Calibrated and certified.

   a. Calibration performed and documented by a qualified calibration agency according to national standards applicable to the tools and instrumentation being calibrated. Calibration shall be current according to national standards or within test equipment and instrumentation manufacturer's recommended intervals, whichever is more frequent, but not less than within six months of initial use on Project. Calibration tags shall be permanently affixed.
   b. Repair and recalibrate test equipment and instrumentation if dismantled, dropped, or damaged since last calibrated.

3. Maintain test equipment and instrumentation.
4. Use test equipment and instrumentation only for testing or monitoring Work for which they are designed.

2.2 PROPRIETARY TEST EQUIPMENT, INSTRUMENTATION, AND TOOLS

A. Proprietary test equipment, instrumentation, and tools are those manufactured or prescribed by tested equipment manufacturer and required for work on its equipment as a condition of equipment warranty, or as otherwise required to service, repair, adjust, calibrate, or perform work on its equipment.

1. Identify proprietary test equipment, instrumentation, and tools required in the test equipment identification list submittal.
2. Proprietary test equipment, instrumentation, and tools shall become the property

of Owner at Substantial Completion.

2.3 REPORT FORMAT AND ORGANIZATION

A. General Format and Organization:

1. Bind report in three-ring binders.
2. Label the front cover and spine of each binder with the report title, volume number, project name, Contractor's name, and date of report.
3. Record report on compact disk.
4. Electronic Data: Portable document format (PDF); a single file with outline-organized bookmarks for major and minor tabs and tab contents itemized for specific reports.

B. Commissioning Report:

1. Include a table of contents and an index to each test.
2. Include major tabs for each Specification Section.
3. Include minor tabs for each test.
4. Within each minor tab, include the following:

   a. Test specification.
   b. Pre-startup reports.
   c. Approved test procedures.
   d. Test data forms, completed and signed.
   e. Commissioning issue reports, showing resolution of issues, and documentation related to resolution of issues pertaining to a single test. Group data forms, commissioning issue reports showing resolution of issues, and documentation related to resolution of issues for each test repetition together within the minor tab, in reverse chronological order (most recent on top).

PART 3 - EXECUTION

3.1 PREPARATION

A. Review preliminary construction checklists and preliminary test procedures and data forms.

3.2 CONSTRUCTION CHECKLISTS

A. Construction checklists cannot modify or conflict with the Contract Documents.

B. Create construction checklists based on actual systems and equipment to be included in Project.

C. Material Checks: Compare specified characteristics and approved submittals with materials as received. Include factory tests and other evaluations, adjustments, and

tests performed prior to shipment if applicable.

1. Service connection requirements, including configuration, size, location, and other pertinent characteristics.
2. Included optional features.
3. Delivery Receipt Check: Inspect and record physical condition of materials and equipment on delivery to Project site, including agreement with approved submittals, cleanliness, and lack of damage.
4. Installation Checks:

    a. Location according to Drawings and approved Shop Drawings.
    b. Configuration.
    c. Compliance with manufacturers' written installation instructions.
    d. Attachment to structure.
    e. Access clearance to allow for maintenance, service, repair, removal, and replacement without the need to disassemble or remove other equipment or building elements. Access coordinated with other building elements and equipment, including, but not limited to, ceiling and wall access panels, in a manner consistent with OSHA fall-protection regulations and safe work practices.
    f. Utility connections are of the correct characteristics, as applicable.
    g. Correct labeling and identification.
    h. Startup Checks: Verify readiness of equipment to be energized. Include manufacturer's standard startup procedures and forms.

D. Startup: Perform and document initial operation of equipment to prove that it is installed properly and operates as intended according to manufacturer's standard startup procedures, at minimum.

E. Performance Tests:

1. Static Tests: As specified elsewhere, including, but not limited to, duct and pipe leakage tests, insulation-resistance tests, and water-penetration tests.
2. Component Performance Tests: Tests evaluate the performance of an input or output of components under a full range of operating conditions.
3. Equipment and Assembly Performance Tests: Test and evaluate performance of equipment and assemblies under a full range of operating conditions and loads.
4. System Performance Tests: Test and evaluate performance of systems under a full range of operating conditions and loads.
5. Intersystem Performance Tests: Test and evaluate the interface of different systems under a full range of operating conditions and loads.

F. Deferred Construction Checklists: Obtain Owner approval of proposed deferral of construction checklists, including proposed schedule of completion of each deferred construction checklist, before submitting request for Certificate of Construction-Phase Commissioning Process Completion. When approved, deferred construction checklists may be completed after date of Construction-Phase Commissioning Completion. Include the following in a request for Certificate of Construction-Phase Commissioning Process Completion:

1. Identify deferred construction checklists by number and title.

2. Provide a target schedule for completion of deferred construction checklists.
3. Written approval of proposed deferred construction checklists, including approved schedule of completion of each deferred construction checklist.

G. Delayed Construction Checklists: Obtain Owner approval of proposed delayed construction checklists, including proposed schedule of completion of each delayed construction checklist, before submitting request for Certificate of Construction-Phase Commissioning Process Completion. When approved, delayed construction checklists may be completed after date of Construction-Phase Commissioning Completion. Include the following in a request for Certificate of Construction-Phase Commissioning Process Completion:

1. Identify delayed construction checklist by construction checklist number and title.
2. Provide a target schedule for completion of delayed construction checklists.
3. Written approval of proposed delayed construction checklists, including approved schedule of completion of each delayed construction checklist.

3.3 GENERAL EXECUTION REQUIREMENTS

A. Schedule and coordinate commissioning process with the Construction Schedule.

B. Perform activities identified in construction checklists, including tests, and document results of actions as construction proceeds.

C. Perform test demonstrations for Owner's witness. Unless otherwise indicated, demonstrate tests for 100 percent of work to which the test applies

D. Report test data and commissioning issue resolutions.

E. Schedule personnel to participate in and perform Commissioning-Process Work.

F. Installing contractors' commissioning responsibilities include, but are not limited to, the following:

1. Operating the equipment and systems they install during tests.
2. In addition, installing contractors may be required to assist in tests of equipment and systems with which their work interfaces.

3.4 COMMISSIONING COORDINATOR RESPONSIBILITIES

A. Management and Coordination: Manage, schedule, and coordinate commissioning process, including, but not limited to, the following:

1. Coordinate with subcontractors on their commissioning responsibilities and activities.
2. Obtain, assemble, and submit commissioning documentation.
3. **Conduct** periodic on-site commissioning meetings.
4. Develop and maintain the commissioning schedule. Integrate commissioning schedule into the Construction Schedule. Update Construction Schedule at

specified intervals.
5. Review and comment on preliminary test procedures and data forms.
6. Report inconsistencies and issues in system operations.
7. Verify that tests have been completed and results comply with acceptance criteria, and that equipment and systems are ready before scheduling test demonstrations.
8. Direct and coordinate test demonstrations.
9. Coordinate witnessing of test demonstrations by Owner's witness.
10. Track commissioning issues until resolution and retesting is successfully completed.
11. Retain original records of Commissioning-Process Work, organized as required for the commissioning report. Provide Owner's representative access to these records on request.
12. Assemble and submit commissioning report.

3.5 COMMISSIONING TESTING

A. Quality Control: Construction checklists, including tests, are quality-control tools designed to improve the functional quality of Project. Test demonstrations evaluate the effectiveness of Contractor's quality-control process.

B. Owner's witness will be present to witness commissioning work requiring the signature of an owner's witness, including, but not limited to, test demonstrations. Owner's project manager will coordinate attendance by Owner's witness with Contractor's published Commissioning Schedule. Owner's witness will provide no labor or materials in the commissioning work. The only function of Owner's witness will be to observe and comment on the progress and results of commissioning process.

C. Construction Checklists:

1. Complete construction checklists as Work is completed.
2. Distribute construction checklists to installing contractors before they start work.
3. Installers:

   a. Verify installation using approved construction checklists as Work proceeds.
   b. Complete and sign construction checklists **weekly** for work performed during the preceding **week**.

4. Provide Commissioning Authority access to construction checklists.

D. Installation Compliance Issues: Record as an installation compliance issue Work found to be incomplete, inaccessible, at variance with the Contract Documents, nonfunctional, or that does not comply with construction checklists. Record installation compliance issues on the construction checklist at the time they are identified. Record corrective action and how future Work should be modified before signing off the construction checklist.

E. Pre-Startup Audit: Prior to executing startup procedures, review completed installation checks to determine readiness for startup and operation. Report conditions, which, if

left uncorrected, adversely impact the ability of systems or equipment to operate satisfactorily or to comply with acceptance criteria. Prepare pre-startup report for each system.

F. Test Procedures and Test Data Forms:

1. Test procedures shall define the step-by-step procedures to be used to execute tests and test demonstrations.
2. Test procedures shall be specific to the make, model, and application of the equipment and systems being tested.
3. Completed test data forms are the official records of the test results.
4. Commissioning Authority will provide to Contractor preliminary test procedures and test data forms for performance tests and commissioning tests after approval of Product Data, Shop Drawings, and preliminary operation and maintenance manual.
5. Review preliminary test procedures and test data forms, and provide comments within 14 days of receipt from Commissioning Authority. Review shall address the following:

    a. Equipment protection and warranty issues, including, but not limited to, manufacturers' installation and startup recommendations, and operation and maintenance instructions.
    b. Applicability of the procedure to the specific software, equipment, and systems approved for installation.

6. After Contractor has reviewed and commented on the preliminary test procedures and test data forms, Commissioning Authority will revise and reissue the approved revised test procedures and test data forms marked "Approved for Testing."
7. Use only approved test procedures and test data forms marked "Approved for Testing" to perform and document tests and test demonstrations.

G. Performance of Tests:

1. The sampling rate for tests is 100 percent. The sampling rate for test demonstrations is 100 percent unless otherwise indicated.
2. Perform and complete each step of the approved test procedures in the order listed.
3. Record data observed during performance of tests on approved data forms at the time of test performance and when the results are observed.
4. Record test results that are not within the range of acceptable results on commissioning issue report forms in addition to recording the results on approved test procedures and data forms according to the "Commissioning Compliance Issues" Paragraph in this Article.
5. On completion of a test, sign the completed test procedure and data form. Tests for which test procedures and data forms are incomplete, not signed, or which indicate performance that does not comply with acceptance criteria will be rejected. Tests for which test procedures and data forms are rejected shall be repeated and results resubmitted.

H. Performance of Test Demonstration:

1. Perform test demonstrations on a sample of tests after test data submittals are approved. The sampling rate for test demonstrations shall be **100** percent unless otherwise indicated in the individual test specification.
2. Notify Owner's witness at least **three days** in advance of each test demonstration.
3. Perform and complete each step of the approved test procedures in the order listed.
4. Record data observed during performance of test demonstrations on approved data forms at the time of demonstration and when the results are observed.
5. Provide full access to Owner's witness to directly observe the performance of all aspects of system response during the test demonstration. On completion of a test demonstration, sign the completed data form and obtain signature of Owner's witness at the time of the test to authenticate the reported results.
6. Test demonstration data forms not signed by Contractor and Owner's witness at the time of the completion of the procedure will be rejected. Test demonstrations for which data forms are rejected shall be repeated and results shall be resubmitted.

    a. Exception for Failure of Owner's Witness to Attend: Failure of Owner's witness to be present for agreed-on schedule of test demonstration shall not delay Contractor. If Owner's witness fails to attend a scheduled test, Contractor shall proceed with the scheduled test. On completion, Contractor shall sign the data form for Contractor and for Owner's witness, and shall note the absence of Owner's witness at the scheduled time and place.

7. False load test requirements are specified in related sections.

    a. Where false load testing is specified, provide temporary equipment, power, controls, wiring, piping, valves, and other necessary equipment and connections required to apply the specified load to the system. False load system shall be capable of steady-state operation and modulation at the level of load specified. Equipment and systems permanently installed in this work shall not be used to create the false load without Architect's written approval.

I. Deferred Tests:

1. Deferred Test List: Identify, in the request for Certificate of Construction-Phase Commissioning Process Completion, proposed deferred tests or other tests approved for deferral until specified seasonal or other conditions are available. When approved, deferred tests may be completed after the date of Construction-Phase Commissioning Completion. Identify proposed deferred tests in the request for Certificate of Construction-Phase Commissioning Process Completion as follows:

    a. Identify deferred tests by number and title.
    b. Provide a target schedule for completion of deferred tests.

2. Schedule and coordinate deferred tests. Schedule deferred tests when specified conditions are available. Notify Architect and Commissioning Authority at least

three working days (minimum) in advance of tests.

3. Where deferred tests are specified, coordinate participation of necessary personnel and of Architect, Commissioning Authority, and Owner's witness. Schedule deferred tests to minimize occupant and facility impact. Obtain Architect's approval of the proposed schedule.

J. Delayed Tests:

1. Delayed Test List: Identify, in the request for Certificate of Construction-Phase Commissioning Process Completion, proposed delayed tests. Obtain Owner approval of proposed delayed tests, including proposed schedule of completion of each delayed test, before submitting request for Certificate of Construction-Phase Commissioning Process Completion. Include the following in the request for Certificate of Construction-Phase Commissioning Process Completion:

   a. Identify delayed tests by test number and title.
   b. Written approval of proposed delayed tests, including approved schedule of completion of delayed tests.

2. Schedule and coordinate delayed tests. Schedule delayed tests when conditions that caused the delay have been rectified. Notify Architect and Commissioning Authority at least **three working days** (minimum) in advance of tests.
3. Where delayed tests are approved, coordinate participation of necessary personnel and of Architect, Commissioning Authority, and Owner's witness. Schedule delayed tests to minimize occupant and facility impact. Obtain Architect's approval of the proposed schedule.

K. Commissioning Compliance Issues:

1. Test results that are not within the range of acceptable results are commissioning compliance issues.
2. Track and report commissioning compliance issues until resolution and retesting are successfully completed.
3. If a test demonstration fails, determine the cause of failure. Direct timely resolution of issue and then repeat the demonstration. If a test demonstration must be repeated due to failure caused by Contractor work or materials, reimburse Owner for billed costs for the participation in the repeated demonstration.
4. Test Results: If a test demonstration fails to meet the acceptance criteria, perform the following:

   a. Complete a commissioning compliance issue report form promptly on discovery of test results that do not comply with acceptance criteria.
   b. Submit commissioning compliance issue report form within **24 hours** of the test.
   c. Determine the cause of the failure.
   d. Establish responsibility for corrective action if the failure is due to conditions found to be Contractor's responsibility.

5. Commissioning Compliance Issue Report: Provide a commissioning compliance issue report for each issue. Do not report multiple issues on the same

commissioning compliance issue report.

a. Exception: If an entire class of devices is determined to exhibit the identical issue, they may be reported on a single commissioning compliance issue report. (For example, if all return-air damper actuators that are specified to fail to the open position are found to fail to the closed position, they may be reported on a single commissioning issue report. If a single commissioning issue report is used for multiple commissioning compliance issues, each device shall be identified in the report, and the total number of devices at issue shall be identified.
b. Complete and submit Part 1 of the commissioning compliance issue report immediately when the condition is observed.
c. Record the commissioning compliance issue report number and describe the deficient condition on the data form.
d. Resolve commissioning compliance issues promptly. Complete and submit Part 2 of the commissioning compliance issue report when issues are resolved.

6. Diagnose and correct failed test demonstrations as follows:

a. Perform diagnostic tests and activities required to determine the fundamental cause of issues observed.
b. Record each step of the diagnostic procedure prior to performing the procedure. Update written procedure as changes become necessary.
c. Record the results of each step of the diagnostic procedure.
d. Record the conclusion of the diagnostic procedure on the fundamental cause of the issue.
e. Determine and record corrective measures.
f. Include diagnosis of fundamental cause of issues in commissioning compliance issue report.

7. Retest:

a. Schedule and repeat the complete test procedure for each test demonstration for which acceptable results are not achieved. Obtain signature of Owner's witness on retest data forms. Repeat test demonstration until acceptable results are achieved. Except for issues that are determined to result from design errors or omissions, or other conditions beyond Contractor's responsibility, compensate Owner for direct costs incurred as the result of repeated test demonstrations to achieve acceptable results.
b. For each repeated test demonstration, submit a new test data form, marked "Retest."

8. Do not correct commissioning compliance issues during test demonstrations.

a. Exceptions will be allowed if the cause of the issue is obvious and resolution can be completed in less than **five** minutes. If corrections are made under this exception, note the deficient conditions on the test data form and issue a commissioning compliance issue report. A new test data form, marked "Retest," shall be initiated after the resolution has been

completed.

3.6 COMMISSIONING MEETINGS

A. **Commissioning Authority will schedule and conduct** commissioning meetings.

3.7 SEQUENCING

A. Sequencing of Commissioning Verification Activities: For a particular material, item of equipment, assembly, or system, perform the following in the order listed unless otherwise indicated:

1. Construction Checklists:

a. Material checks.
b. Installation checks.
c. Startup, as appropriate. Some startup may depend on component performance. Such startup may follow component performance tests on which the startup depends.
d. Performance Tests:

1) Static tests, as appropriate.
2) Component performance tests. Some component performance tests may depend on completion of startup. Such component performance tests may follow startup.
3) Equipment and assembly performance tests.
4) System performance tests.
5) Intersystem performance tests.

2. Commissioning tests.

B. Before performing commissioning tests, verify that materials, equipment, assemblies, and systems are delivered, installed, started, and adjusted to perform according to construction checklists.

C. Verify readiness of materials, equipment, assemblies, and systems by performing tests prior to performing test demonstrations. Notify Architect if acceptable results cannot be achieved due to conditions beyond Contractor's control or responsibility.

D. Commence tests as soon as installation checks for materials, equipment, assemblies, or systems are satisfactorily completed. Tests of a particular system may proceed prior to completion of other systems, provided the incomplete work does not interfere with successful execution of test.

3.8 SCHEDULING

A. Commence commissioning process as early in the construction period as possible.

B. Commissioning Schedule: Integrate commissioning activities into Construction

Schedule.

1. Include detailed commissioning activities in monthly updated Construction Schedule and short-interval schedule submittals.
2. Schedule the start date and duration for the following commissioning activities:

    a. Submittals.
    b. Preliminary operation and maintenance manual submittals.
    c. Installation checks.
    d. Startup, where required.
    e. Performance tests.
    f. Performance test demonstrations.
    g. Commissioning tests.
    h. Commissioning test demonstrations.

3. Schedule shall include a line item for each installation check, startup, and test activity specific to the equipment or systems involved.
4. Determine milestones and prerequisites for commissioning process. Show commissioning milestones, prerequisites, and dependencies in monthly updated critical-path-method construction schedule and short-interval schedule submittals.

C. Two-Week Look-Ahead Commissioning Schedule:

1. Two weeks prior to the beginning of tests, submit a detailed two-week look-ahead schedule. Thereafter, submit updated two-week look-ahead schedules weekly for the duration of commissioning process.
2. Two-week look-ahead schedules shall identify the date, time, beginning location, Contractor personnel required, and anticipated duration for each startup or test activity.
3. Use two-week look-ahead schedules to notify and coordinate participation of Owner's witnesses.

D. Owner's Witness Coordination:

1. Coordinate Owner's witness participation via Architect.
2. Notify Architect of commissioning schedule changes at least **two** work days in advance for activities requiring the participation of Owner's witness.

3.9 COMMISSIONING REPORTS

A. Test Reports:

1. Pre-startup reports include observations of the conditions of installation, organized into the following sections:

    a. Equipment Model Verification: Compare contract requirements, approved submittals, and provided equipment. Note inconsistencies.
    b. Preinstallation Physical Condition Checks: Observe physical condition of equipment prior to installation. Note conditions including, but not limited to,

physical damage, corrosion, water damage, or other contamination or dirt.

c. Preinstallation Component Verification Checks: Verify components supplied with the equipment, preinstalled or field installed, are correctly installed and functional. Verify external components required for proper operation of equipment correctly installed and functional. Note missing, improperly configured, improperly installed, or nonfunctional components.
d. Summary of Installation Compliance Issues and Corrective Actions: Identify installation compliance issues and the corrective actions for each. Verify that issues noted have been corrected.
e. Evaluation of System Readiness for Startup: For each item of equipment for each system for which startup is anticipated, document in summary form acceptable to Owner completion of equipment model verification, preinstallation physical condition checks, preinstallation component verification checks, and completion of corrective actions for installation compliance issues.

2. Test data reports include the following:

a. "As-tested" system configuration. Complete record of conditions under which the test was performed, including, but not limited to, the status of equipment, systems, and assemblies; temporary adjustments and settings; and ambient conditions.
b. Data and observations, including, but not limited to, data trend logs, recorded during the tests.
c. Signatures of individuals performing and witnessing tests.
d. Data trend logs accumulated overnight from the previous day of testing.

3. Commissioning Compliance Issue Reports: Report as commissioning compliance issues results of tests and test demonstrations that do not comply with acceptance criteria. Report only one issue per commissioning compliance issue report. Use sequentially numbered facsimiles of commissioning compliance issue report form included in this Section, or other form approved by Owner. Distribute commissioning compliance issue reports to parties responsible for taking corrective action. Identify the following:

a. Commissioning compliance issue report number. Assign unique, sequential numbers to individual commissioning compliance issue reports when they are created, to be used for tracking.
b. Action distribution list.
c. Report date.
d. Test number and description.
e. Equipment identification and location.
f. Briefly describe observations about the performance associated with failure to achieve acceptable results. Identify the cause of failure if apparent.
g. Diagnostic procedure or plan to determine the cause (include in initial submittal)
h. Diagnosis of fundamental cause of issues as specified below (include in resubmittal).
i. Fundamental cause of unacceptable performance as determined by diagnostic tests and activities.
j. When issues have been resolved, update and resubmit the commissioning

issue report forms by completing Part 2. Identify resolution taken and the dates and initials of the persons making the entries.

k. Schedule for retesting.

4. Weekly progress reports include information for tests conducted since the preceding report and the following:

   a. Completed data forms.
   b. Equipment or system tested, including test number, system or equipment tag number and location, and notation about the apparent acceptability of results.
   c. Activities scheduled but not conducted per schedule.
   d. Commissioning compliance issue report log.
   e. Schedule changes for remaining Commissioning-Process Work, if any.

5. Data trend logs shall be initiated and running prior to the time scheduled for the test demonstration.

   a. Trend log data format shall be multiple data series graphs. Where multiple data series are trend logged concurrently, present the data on a common horizontal time axis. Individual data series may be presented on a segmented vertical axis to avoid interference of one data series with another, and to accommodate different axis scale values. Graphs shall be sufficiently clear to interpret data within the accuracy required by the acceptance criteria.
   b. Attach to the data form printed trend log data collected during the test or test demonstration.
   c. Record, print out, and attach to the data form operator activity during the time the trend log is running. During the time the trend log is running, operator intervention not directed by the test procedure invalidates the test results.

6. System Alarm Logs: Record and print out a log of alarms that occurred since the last log was printed. Evaluate alarms to determine if the previous day's work resulted in any conditions that are not considered "normal operation."

   a. Conditions that are not considered "normal operation" shall be reported on a commissioning issue report attached to the alarm log. Resolve as necessary. The intent of this requirement is to discover control system points or sequences left in manual or disabled conditions, equipment left disconnected, set points left with abnormal values, or similar conditions that may have resulted from failure to fully restore systems to normal, automatic control after test completion.

3.10 CERTIFICATE OF CONSTRUCTION-PHASE COMMISSIONING PROCESS COMPLETION

A. When Contractor considers that construction-phase commissioning process, or a portion thereof which Owner agrees to accept separately, is complete, Contractor shall prepare and submit to Owner and Commissioning Authority through Architect a

comprehensive list of items to be completed or corrected. Failure to include an item on such list does not alter Contractor's responsibility to compete commissioning process.

B. On receipt of Contractor's list, Commissioning Authority will make an inspection to determine whether the construction-phase commissioning process or designated portion thereof is complete. If Commissioning Authority's inspection discloses items, whether included on Contractor's list, which is not sufficiently complete as defined in "Construction-Phase Commissioning Process Completion" Paragraph in the "Definitions" Article, Contractor shall, before issuance of the Certificate of Construction-Phase Commissioning Process Completion, complete or correct such items on notification by Commissioning Authority. In such case, Contractor shall then submit a request for another inspection by Commissioning Authority to determine construction-phase commissioning process completion.

C. Contractor shall promptly correct deficient conditions and issues discovered during commissioning process. Costs of correcting such deficient conditions and issues, including additional testing and inspections, the cost of uncovering and replacement, and compensation for Architect's and Commissioning Authority's services and expenses made necessary thereby, shall be at Contractor's expense.

D. When construction-phase commissioning process or designated portion is complete, Commissioning Authority will prepare a Certificate of Construction-Phase Commissioning Process Completion that shall establish the date of completion of construction-phase commissioning process. Certificate of Construction-Phase Commissioning Process Completion shall be submitted prior to requesting inspection for determining date of Substantial Completion.

END OF SECTION 019113

SECTION 024119 - SELECTIVE DEMOLITION

PART 1 - GENERAL

1.1 SUMMARY

A. The Work of this Section Includes:

1. Demolition and removal of selected portions of exterior or interior of building or structure and site elements.
2. Removal and salvage of existing items for delivery to Owner and removal of existing items for reinstallation.

B. Related Requirements:

1. Section 011000 "Summary" for restrictions on use of the premises, Owner-occupancy requirements, and phasing requirements.
2. Section 015639 "Temporary Tree and Plant Protection" for temporary protection of existing trees and plants that are affected by selective demolition.
3. Section 017300 "Execution" for cutting and patching procedures.
4. Section 013516 "Alteration Project Procedures" for general protection and work procedures for alteration projects.

1.2 DEFINITIONS

A. Remove: Detach items from existing construction and legally dispose of off-site unless indicated to be removed and salvaged or removed and reinstalled.

B. Remove and Salvage: Detach items from existing construction, in a manner to prevent damage, and deliver to Owner as indicated.

C. Remove and Reinstall: Detach items from existing construction, in a manner to prevent damage; prepare for reuse; and reinstall where indicated.

D. Existing to Remain: Existing items of construction that are not to be removed.

1.3 MATERIALS OWNERSHIP

A. Unless otherwise indicated, demolition waste becomes property of Contractor.

B. Historic items, relics, antiques, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, and other items of interest or value to Owner that may be uncovered during demolition remain the property of Owner.

1. Carefully salvage in a manner to prevent damage and promptly return to Owner.

1.4 COORDINATION

A. Arrange selective demolition schedule so as not to interfere with Owner's operations.

1.5 PREINSTALLATION MEETINGS

A. Predemolition Conference: Conduct conference at Project site.

1. Inspect and discuss condition of construction to be selectively demolished.
2. Review and finalize selective demolition schedule and verify availability of demolition personnel, equipment, and facilities needed to make progress and avoid delays.
3. Review requirements of work performed by other trades that rely on substrates exposed by selective demolition operations.
4. Review areas where existing construction is to remain and requires protection.
5. Review and finalize protection requirements.
6. Review procedures for noise control and dust control.
7. Review storage, protection, and accounting for items to be removed for salvage or reinstallation.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Statements: For refrigerant recovery technician.

B. Proposed Protection Measures: Submit report, including Drawings, that indicates the measures proposed for protecting individuals and property , for dust control and, for noise control. Indicate proposed locations and construction of barriers.

C. Schedule of Selective Demolition Activities: Indicate the following:

1. Detailed sequence of selective demolition and removal work, with starting and ending dates for each activity. Ensure Owner's on-site operations are uninterrupted.
2. Temporary interruption of utility services. Indicate how long utility services will be interrupted.
3. Coordination for shutoff, capping, and continuation of utility services.
4. Use of elevator and stairs.
5. Coordination of Owner's continuing occupancy of portions of existing building and of Owner's partial occupancy of completed Work.

D. Statement of Refrigerant Recovery: Signed by refrigerant recovery technician responsible for recovering refrigerant, stating that all refrigerant that was present was recovered and that recovery was performed in accordance with EPA regulations. Include name and address of technician and date refrigerant was recovered.

E. Warranties: Documentation indicating that existing warranties are still in effect after completion of selective demolition.

1.7 CLOSEOUT SUBMITTALS

A. Inventory: Submit a list of items that have been removed and salvaged.

1.8 QUALITY ASSURANCE

A. Refrigerant Recovery Technician Qualifications: [**Type I**][**Type II**][**Type III**][**Universal**] certified by an EPA-approved certification program.

1.9 FIELD CONDITIONS

A. Owner will occupy portions of building immediately adjacent to selective demolition area. Conduct selective demolition so Owner's operations will not be disrupted.

1. Coordinate interior work sequence with owner to disrupt not more than 25% of the work area at any one time.

B. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.

1. Before selective demolition, Owner will remove the following items:

a. Furniture.
b. Laboratory equipment.

C. Notify Government of discrepancies between existing conditions and Drawings before proceeding with selective demolition.

D. Hazardous Materials:

1. It is not expected that hazardous materials will be encountered in the Work.

a. If materials suspected of containing hazardous materials are encountered, do not disturb; immediately notify Architect and Owner. Hazardous materials will be removed by Owner under a separate contract.

E. On-site sale of removed items or materials is not permitted.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.

B. Standards: Comply with ANSI/ASSP A10.6 and NFPA 241.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify that utilities have been disconnected and capped before starting selective demolition operations.

B. Review Project Record Documents of existing construction or other existing condition and hazardous material information provided by Owner. Owner does not guarantee that existing conditions are same as those indicated in Project Record Documents.

3.2 PREPARATION

A. Temporary Shoring: Design, provide, and maintain shoring, bracing, and structural supports as required to preserve stability and prevent movement, settlement, or collapse of construction and finishes to remain, and to prevent unexpected or uncontrolled movement or collapse of construction being demolished.

1. Strengthen or add new supports when required during progress of selective demolition.

B. Temporary Protection: Provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain.

1. Provide protection to ensure safe passage of people around selective demolition area and to and from occupied portions of building.
2. Provide temporary weather protection, during interval between selective demolition of existing construction on exterior surfaces and new construction, to prevent water leakage and damage to structure and interior areas.
3. Protect walls, ceilings, floors, and other existing finish work that are to remain or that are exposed during selective demolition operations.
4. Cover and protect furniture, furnishings, and equipment that have not been removed.
5. Comply with requirements for temporary enclosures, dust control, heating, and cooling specified in Section 015000 "Temporary Facilities and Controls."

C. Refrigerant: Before starting demolition, remove refrigerant from mechanical equipment in accordance with 40 CFR 82 and regulations of authorities having jurisdiction.

3.3 UTILITY SERVICES AND BUILDING SYSTEMS

A. Existing Services/Systems to Remain: Maintain utilities and building systems and equipment to remain and protect against damage during selective demolition operations.

1. Maintain fire-protection facilities in service during selective demolition operations.

B. Existing Services/Systems to Be Removed, Relocated, or Abandoned: Locate, identify, disconnect, and seal or cap off utilities and building systems serving areas to be selectively demolished.

1. Owner will arrange to shut off indicated utilities when requested by Contractor.
2. If disconnection of utilities and building systems will affect adjacent occupied parts of the building, provide temporary services/systems that bypass area of selective demolition and that maintain continuity of services/systems to those parts of the building.
3. Demolish and remove existing building systems, equipment, and components indicated on Drawings to be removed.

    a. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
    b. Ducts to Be Removed: Remove portion of ducts indicated to be removed and plug remaining ducts with same or compatible ductwork material.
    c. Equipment to Be Removed: Disconnect and cap services and remove equipment and components.

4. Abandon existing building systems, equipment, and components indicated on Drawings to be abandoned in place.

    a. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material and leave in place.
    b. Ducts to Be Abandoned in Place: Cap or plug ducts with same or compatible ductwork material and leave in place.

5. Remove and reinstall/salvage existing building systems, equipment, and components indicated on drawings to be removed and reinstalled or removed and salvaged:

    a. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment and components; when appropriate, reinstall, reconnect, and make equipment operational.
    b. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and components and deliver to Owner.

3.4 SALVAGE/REINSTALL

A. Removed and Salvaged Items:

1. Clean salvaged items.
2. Pack or crate items after cleaning. Identify contents of containers with label indicating elements, date of removal, quantity, and location where removed.
3. Store items in a secure area until delivery to Owner.
4. Transport items to Owner's storage area designated by Owner.
5. Protect items from damage during transport and storage.

B. Removed and Reinstalled Items:

1. Clean and repair items to functional condition adequate for intended reuse.
2. Pack or crate items after cleaning and repairing. Identify contents of containers.
3. Protect items from damage during transport and storage.
4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make item functional for use indicated.

3.5 SELECTIVE DEMOLITION, GENERAL

A. General: Demolish and remove existing construction only to extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:

1. Proceed with selective demolition systematically, from higher to lower level. Complete selective demolition operations above each floor or tier before disturbing supporting members on the next lower level.
2. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping. Temporarily cover openings to remain.
3. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
4. Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.
5. Maintain fire watch during and for at least 1 hours after flame-cutting operations.
6. Maintain adequate ventilation when using cutting torches.
7. Remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site.
8. Remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.
9. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.

B. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.

1. Do not close or obstruct streets, walks, walkways, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed trafficways if required by authorities having jurisdiction.
2. Use water mist and other suitable methods to limit spread of dust and dirt. Comply with governing environmental-protection regulations. Do not use water when it may damage adjacent construction or create hazardous or objectionable conditions, such as ice, flooding, and pollution.

3.6 SELECTIVE DEMOLITION PROCEDURES FOR SPECIFIC MATERIALS

A. Roofing: Remove no more existing roofing than what can be covered in one day by new roofing and so that building interior remains watertight and weathertight. See Section 074113.16 " STANDING SEAM METAL ROOF PANELS" for new roofing requirements.

1. Remove existing roof membrane, flashings, copings, and roof accessories.
2. Remove existing roofing system down to substrate.

3.7 DISPOSAL OF DEMOLISHED MATERIALS

A. Remove demolition waste materials from Project site and dispose of them in an EPA-approved construction and demolition waste landfill acceptable to authorities having jurisdiction.

1. Do not allow demolished materials to accumulate on-site.
2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
3. Comply with requirements specified in Section 017419 "Construction Waste Management and Disposal."

B. Burning: Do not burn demolished materials.

3.8 CLEANING

A. Clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

END OF SECTION 024119

SECTION 054000 - COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Exterior non-load-bearing soffit framing.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

B. Shop Drawings:

1. Include layout, spacings, sizes, thicknesses, and types of cold-formed steel framing; fabrication; and fastening and anchorage details, including mechanical fasteners.
2. Indicate reinforcing channels, opening framing, supplemental framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.

1.3 INFORMATIONAL SUBMITTALS

A. Product Test Reports: For each listed product, for tests performed by manufacturer and witnessed by a qualified testing agency.

1. Steel sheet.
2. Expansion anchors.
3. Power-actuated anchors.
4. Mechanical fasteners.
5. Vertical deflection clips.
6. Horizontal drift deflection clips
7. Miscellaneous structural clips and accessories.

B. Research Reports:

1. For nonstandard cold-formed steel framing, from ICC-ES or other qualified testing agency acceptable to authorities having jurisdiction.

C. Delegated Design Engineer Qualifications: For cold-formed steel framing.

1.4 QUALITY ASSURANCE

A. Product Tests: Mill certificates or data from a qualified independent testing agency , or in-house testing with calibrated test equipment, indicating steel sheet complies with requirements, including base-steel thickness, yield strength, tensile strength, total elongation, chemical requirements, and metallic-coating thickness.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Protect and store cold-formed steel framing from corrosion, moisture staining, deformation, and other damage during delivery, storage, and handling as required in AISI S202.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Provide cold-formed steel framing capable of withstanding design loads within limits and under conditions indicated.

1. Design Loads: As indicated on Drawings.

   a. Exterior Ceiling Joist Framing: Vertical deflection of **1/240** of the span for live loads and 1/240 for total loads of the span.

2. Design framing systems to provide for movement of framing members located outside the insulated building envelope without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change of 120 deg F.

B. Cold-Formed Steel Framing Standards: Unless more stringent requirements are indicated, framing complies with AISI S100 and AISI S213 .

2.2 COLD-FORMED STEEL FRAMING

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AllSteel & Gypsum Products, Inc.
2. CEMCO; California Expanded Metal Products Co.
3. ClarkDietrich]
4. Consolidated Fabricators Corp.; Building Products Division
5. CRACO Mfg., Inc.
6. Design Shapes in Steel
7. Formetal Co. Inc. (The)
8. Jaimes Industries, Inc.
9. Marino\WARE

10. MBA Metal Framing
11. Mill Steel Framing; Mill Steel Company
12. MRI Steel Framing, LLC
13. Olmar Supply, Inc
14. Quail Run Building Materials, Inc.
15. SCAFCO Steel Stud Company; Stone Group of Companies
16. State Building Products, Inc
17. Steel Construction Systems; Stone Group of Companies
18. Steel Network, Inc. (The)
19. Steeler, Inc
20. Super Stud Building Products Inc.
21. TELLING Industries
22. The Mill Steel Co
23. US Frame Factory

B. Framing Members, General: Comply with AISI S240 for conditions indicated.

C. Steel Sheet: ASTM A1003/A1003M, Structural Grade, Type H, metallic coated, of grade and coating designation as follows:

1. Grade: As required by structural performance.
2. Coating: G90 or equivalent.

2.3 SOFFIT FRAMING

A. Exterior Soffit Framing: Manufacturer's standard C-shaped steel sections, of web depths indicated, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0329 inch.
2. Flange Width: 1-5/8 inches, minimum.

2.4 FRAMING ACCESSORIES

A. Fabricate steel-framing accessories from ASTM A1003/A1003M, Structural Grade, Type H, metallic-coated steel sheet, of same grade and coating designation used for framing members.

B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:

1. Supplementary framing.
2. Bracing, bridging, and solid blocking.
3. Web stiffeners.
4. Anchor clips.
5. End clips.
6. Gusset plates.
7. Stud kickers and knee braces.
8. Joist hangers and end closures.
9. Hole-reinforcing plates.

10. Backer plates.

2.5 ANCHORS, CLIPS, AND FASTENERS

A. Steel Shapes and Clips: ASTM A36/A36M, zinc coated by hot-dip process in accordance with ASTM A123/A123M.

B. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B633 or ASTM F1941/ASTM F-1941M, Class Fe/Zn 5, unless otherwise indicated.

C. Mechanical Fasteners: ASTM C1513, corrosion-resistant-coated, self-drilling, self-tapping, steel drill screws.

1. Head Type: Low-profile head beneath sheathing; manufacturer's standard elsewhere.

2.6 MISCELLANEOUS MATERIALS

A. Galvanizing Repair Paint: ASTM A780/A780M.

2.7 FABRICATION

A. Fabricate cold-formed steel framing and accessories plumb, square, and true to line, and with connections securely fastened, in accordance with AISI S240 and standards, manufacturer's written instructions, and requirements in this Section.

1. Fabricate framing assemblies using jigs or templates.
2. Cut framing members by sawing or shearing; do not torch cut.
3. Fasten cold-formed steel framing members by welding, screw fastening, clinch fastening, pneumatic pin fastening, or riveting as standard with fabricator. Wire tying of framing members is not permitted.

   a. Comply with AWS D1.3/D1.3M requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
   b. Locate mechanical fasteners and install in accordance with Shop Drawings, with screws penetrating joined members by no fewer than three exposed screw threads.

4. Fasten other materials to cold-formed steel framing by welding, bolting, pneumatic pin fastening, or screw fastening, in accordance with Shop Drawings.

B. Reinforce, stiffen, and brace framing assemblies to withstand handling, delivery, and erection stresses. Lift fabricated assemblies by means that prevent damage or permanent distortion.

C. Tolerances: Fabricate assemblies level, plumb, and true to line to a maximum allowable variation of 1/8 inch in 10 ft. and as follows:

1. Spacing: Space individual framing members no more than plus or minus 1/8 inch from plan location. Cumulative errors are not to exceed minimum fastening requirements of sheathing or other finishing materials.
2. Squareness: Fabricate each cold-formed steel framing assembly to a maximum out-of-square tolerance of 1/8 inch.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, conditions, and abutting structural framing for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF COLD-FORMED STEEL FRAMING

A. Cold-formed steel framing may be shop or field fabricated for installation, or it may be field assembled.

B. Install cold-formed steel framing in accordance with ASTM C1007, AISI S202, and manufacturer's written instructions unless more stringent requirements are indicated.

C. Install shop- or field-fabricated, cold-formed framing and securely anchor to supporting structure.

1. Screw, bolt, or weld wall panels at horizontal and vertical junctures to produce flush, even, true-to-line joints with maximum variation in plane and true position between fabricated panels not exceeding 1/16 inch.

D. Install cold-formed steel framing and accessories plumb, square, and true to line, and with connections securely fastened.

1. Cut framing members by sawing or shearing; do not torch cut.
2. Fasten cold-formed steel framing members by welding, screw fastening, clinch fastening, or riveting. Wire tying of framing members is not permitted.

   a. Comply with AWS D1.3/D1.3M requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
   b. Locate mechanical fasteners, install in accordance with Shop Drawings, and comply with requirements for spacing, edge distances, and screw penetration.

E. Install framing members in one-piece lengths unless splice connections are indicated for track or tension members.

F. Install temporary bracing and supports to secure framing and support loads equal to

those for which structure was designed. Maintain braces and supports in place, undisturbed, until entire integrated supporting structure has been completed and permanent connections to framing are secured.

G. Do not bridge building expansion joints with cold-formed steel framing. Independently frame both sides of joints.

H. Fasten hole-reinforcing plate over web penetrations that exceed size of manufacturer's approved or standard punched openings.

3.3 INSTALLATION TOLERANCES

A. Install cold-formed steel framing level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 ft. and as follows:

1. Space individual framing members no more than plus or minus 1/8 inch from plan location. Cumulative error are not to exceed minimum fastening requirements of sheathing or other finishing materials.

3.4 REPAIR

A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and installed cold-formed steel framing with galvanized repair paint in accordance with ASTM A780/A780M and manufacturer's written instructions.

3.5 PROTECTION

A. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that cold-formed steel framing is without damage or deterioration at time of Substantial Completion.

END OF SECTION 054000

SECTION 061000 - ROUGH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

Section Includes:

Rooftop equipment bases and support curbs.

1. Wood blocking, cants, and nailers.
2. Plywood backing panels.

1.2 DEFINITIONS

A. Boards or Strips: Lumber of less than 2 inches nominal (38 mm actual) size in least dimension.

B. Dimension Lumber: Lumber of 2 inches nominal (38 mm actual) size or greater but less than 5 inches nominal (114 mm actual) size in least dimension.

C. Exposed Framing: Framing not concealed by other construction.

D. OSB: Oriented strand board.

E. Timber: Lumber of 5 inches nominal (114 mm actual) size or greater in least dimension.

1.3 ACTION SUBMITTALS

Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.

Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.

1. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
2. For fire-retardant treatments, include physical properties of treated lumber both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency according to ASTM D 5664.
3. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Stack wood products flat with spacers beneath and between each bundle to provide air circulation. Protect wood products from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS, GENERAL

Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, comply with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Grade lumber by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.

Factory mark each piece of lumber with grade stamp of grading agency.

1. Dress lumber, S4S, unless otherwise indicated.

Maximum Moisture Content of Lumber: 15 percent for 2-inch nominal (38-mm actual) thickness or less; 19 percent for more than 2-inch nominal (38-mm actual) thickness unless otherwise indicated.

2.2 WOOD-PRESERVATIVE-TREATED LUMBER

Preservative Treatment by Pressure Process: AWPA U1; Use Category UC2 for interior construction not in contact with ground, Use Category UC3b for exterior construction not in contact with ground, and Use Category UC4a for items in contact with ground.

Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium.

Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or that does not comply with requirements for untreated material.

A. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.

Application: Treat items indicated on Drawings, and the following:

Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.

1. Wood sills, sleepers, blocking, and similar concealed members in contact with masonry or concrete.
2. Wood framing and furring attached directly to the interior of below-grade exterior masonry or concrete walls.

2.3 FIRE-RETARDANT-TREATED MATERIALS, <u>ALL PLYWOOD BACKING PANELS AND</u>

RAISED PLATFORM DECKING SHALL BE FIRE RETARDANT TREATED.

General: Where fire-retardant-treated materials are indicated, materials shall comply with requirements in this article, that are acceptable to authorities having jurisdiction, and with fire-test-response characteristics specified as determined by testing identical products per test method indicated by a qualified testing agency.

A. Fire-Retardant-Treated Lumber and Plywood by Pressure Process: Products with a flame-spread index of 25 or less when tested according to ASTM E 84, and with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet (3.2 m) beyond the centerline of the burners at any time during the test.

Treatment shall not promote corrosion of metal fasteners.

1. Exterior Type: Treated materials shall comply with requirements specified above for fire-retardant-treated lumber and plywood by pressure process after being subjected to accelerated weathering according to ASTM D 2898. Use for exterior locations and where indicated.
2. Interior Type A: Treated materials shall have a moisture content of 28 percent or less when tested according to ASTM D 3201 at 92 percent relative humidity. Use where exterior type is not indicated.

Kiln-dry lumber after treatment to maximum moisture content of 19 percent. Kiln-dry plywood after treatment to maximum moisture content of 15 percent.

B. Identify fire-retardant-treated wood with appropriate classification marking of qualified testing agency.

C. Application: Treat items indicated on Drawings, and the following:

Plywood backing panels.

1. Concealed plywood sheathing.

2.4 MISCELLANEOUS LUMBER

General: Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:

Blocking.

1. Nailers.
2. Rooftop equipment bases and support curbs.
3. Cants.

Dimension Lumber Items: No. 2 grade lumber of any of the following species:

Hem-fir (north); NLGA.

4. Mixed southern pine or southern pine; SPIB.
5. Spruce-pine-fir; NLGA.
6. Hem-fir; WCLIB or WWPA.
7. Spruce-pine-fir (south); NeLMA, WCLIB, or WWPA.

8. Western woods; WCLIB or WWPA.
9. Northern species; NLGA.
10. Eastern softwoods; NeLMA.

For blocking not used for attachment of other construction, Utility, Stud, or No. 3 grade lumber of any species may be used provided that it is cut and selected to eliminate defects that will interfere with its attachment and purpose. Minimum size shall be 2x6.

B. For blocking and nailers used for attachment of other construction, select and cut lumber to eliminate knots and other defects that will interfere with attachment of other work. Minimum size shall be 2x6.

2.5 PLYWOOD BACKING PANELS

Equipment Backing Panels: Plywood, DOC PS 1, Exterior, A-C, fire-retardant treated, in thickness indicated or, if not indicated, not less than 3/4-inch (19-mm) nominal thickness.

2.6 FASTENERS

General: Fasteners shall be of size and type indicated and shall comply with requirements specified in this article for material and manufacture.

Where rough carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A 153/A 153M.

Nails, Brads, and Staples: ASTM F 1667.

A. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

Framing Standard: Comply with AF&PA's WCD 1, "Details for Conventional Wood Frame Construction," unless otherwise indicated.

A. Set rough carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry accurately to other construction. Locate nailers, blocking, and similar supports to comply with requirements for attaching other construction.

B. Install plywood backing panels by fastening to studs; coordinate locations with utilities requiring backing panels. Install fire-retardant-treated plywood backing panels with classification marking of testing agency exposed to view.

C. Do not splice structural members between supports unless otherwise indicated.

D. Provide blocking and framing as indicated and as required to support facing materials, fixtures, specialty items, and trim.

1. Provide metal clips for fastening gypsum board or lath at corners and intersections where framing or blocking does not provide a surface for fastening edges of panels. Space clips not more than 16 inches (406 mm) o.c.

Sort and select lumber so that natural characteristics do not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.

E. Comply with AWPA M4 for applying field treatment to cut surfaces of preservative-treated lumber.

1. Use inorganic boron for items that are continuously protected from liquid water.
2. Use copper naphthenate for items not continuously protected from liquid water.

Where wood-preservative-treated lumber is installed adjacent to metal decking, install continuous flexible flashing separator between wood and metal decking.

F. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:

1. Table 2304.9.1, "Fastening Schedule," in ICC's International Building Code (IBC).
2. Table R602.3(1), "Fastener Schedule for Structural Members," and Table R602.3(2), "Alternate Attachments," in ICC's International Residential Code for One- and Two-Family Dwellings.
3. ICC-ES evaluation report for fastener.

Use steel common nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood. Drive nails snug but do not countersink nail heads unless otherwise indicated.

G. For exposed work, arrange fasteners in straight rows parallel with edges of members, with fasteners evenly spaced, and with adjacent rows staggered.

Comply with indicated fastener patterns where applicable.
1. Use finishing nails unless otherwise indicated. Countersink nail heads and fill holes with wood filler.

3.2 WOOD BLOCKING, AND NAILER INSTALLATION

A. Install where indicated and where required for attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.

B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces unless otherwise indicated.

Steel bridging installed to comply with bridging manufacturer's written instructions.

3.3 PROTECTION

A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

B. Protect rough carpentry from weather. If, despite protection, rough carpentry becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

END OF SECTION 061000

SECTION 061600 - SHEATHING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Roof sheathing.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product. Indicate component materials and dimensions and include construction and application details.

1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated plywood complies with requirements. Indicate type of preservative used and net amount of preservative retained.
2. For products receiving waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.

1.3 INFORMATIONAL SUBMITTALS

A. Evaluation Reports: For the following, from ICC-ES:

1. Preservative-treated plywood.
2. Power-driven fasteners.

B. Field Quality Control Reports: For specified tests and inspections.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Stack panels flat with spacers beneath and between each bundle to provide air circulation. Protect sheathing from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WOOD STRUCTURAL PANEL PRODUCTS

A. General: Wood structural panels must be plywood.

B. Thickness: As needed to comply with requirements specified, but not less than

thickness indicated on Drawings.

C. Factory mark panels to indicate compliance with applicable standard.

2.2 PRESERVATIVE-TREATED PLYWOOD

A. Preservative-Treated Plywood by Pressure Process: AWPA U1, use categories as follows:

1. UC2, Interior/Damp: For interior construction not in contact with ground but may be subject to moisture.
2. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium.

B. Mark plywood with appropriate classification marking of an inspection agency acceptable to authorities having jurisdiction.

C. Application: Treat items indicated on Drawings and plywood in contact with masonry or concrete or used with roofing, flashing, vapor barriers, and waterproofing.

2.3 ROOF SHEATHING

A. Plywood Sheathing, Roofs:

1. Classification: Exterior, Structural I sheathing.
2. Span Rating: Not less than 32/16 .
3. Nominal Thickness: Not less than 1/2 inch .

2.4 MISCELLANEOUS MATERIALS

A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacturer.

1. For roof sheathing, provide fasteners with hot-dip zinc coating complying with ASTM A153/A153M .

B. Nails, Brads, and Staples: ASTM F1667.

C. Rink Shank Nails: ASTM F1667 Classification RSRS-01, with the following minimum properties:

1. 0.113-inch nominal shank diameter.
2. Ring diameter a minimum of 0.010-inch over shank diameter.
3. 16 to 20 rings per inch.
4. Minimum 0.280-inch full round head diameter.
5. Ring shank must extend a minimum of 1.5 inches from tip of nail.
6. Minimum 2.375-inch nail length.

D. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.

E. Screws for Fastening Sheathing to Wood Framing: ASTM C1002.

F. Adhesives for Field Gluing Panels to Wood Framing: Formulation complying with APA AFG-01 that is approved for use with type of construction panel indicated by manufacturers of both adhesives and panels.

1. Verify adhesive has a VOC content of 50 70<Insert number> g/L or less.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Do not use materials with defects that impair quality of sheathing or pieces that are too small to use with minimum number of joints or optimum joint arrangement. Arrange joints so that pieces do not span between fewer than three support members.

B. Cut panels at penetrations, edges, and other obstructions of work; fit tightly against abutting construction unless otherwise indicated.

C. Securely attach to substrate by fastening as indicated, complying with the following:

1. New sheathing: Section 2322.2.5, Florida Building Code.
2. Existing sheathing: Table 406.7.1.2 “Supplemental Fasteners at Panel Edges and Intermediate Framing”, in the Florida Building Code, Existing Building.

D. Use ring shank nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections. Install fasteners without splitting wood.

E. Coordinate roof sheathing installation with flashing and joint-sealant installation so these materials are installed in sequence and manner that prevent exterior moisture from passing through completed assembly.

F. Do not bridge building expansion joints; cut and space edges of panels to match spacing of structural support elements.

G. Coordinate sheathing installation with installation of materials installed over sheathing so sheathing is not exposed to precipitation or left exposed at end of the workday when rain is forecast.

3.2 INSTALLATION OF WOOD STRUCTURAL PANELS

A. General: Comply with applicable recommendations in APA Form No. E30, "Engineered Wood Construction Guide," for types of structural-use panels and applications indicated.

B. Fastening Methods: Fasten panels as indicated below:

1. Roof Sheathing:

a. Nail to wood framing. Apply a continuous bead of glue to framing members at edges of wall sheathing panels.
b. Space panels 1/8 inch apart at edges and ends.

3.3 FIELD QUALITY CONTROL

A. Testing and Inspecting Agency: Engage a qualified testing agency to perform tests and inspections.

B. Prepare test and inspection reports.

END OF SECTION 061600

SECTION 072119 - FOAMED-IN-PLACE INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Open-cell spray polyurethane foam insulation.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

1. Manufacturer Inventory: For each product, provide manufacturer's manifest of ingredients.
2. Manufacturer Inventory: Provide manufacturer's ingredient inventory.
3. Health Product Declaration (HPD): Provide documentation confirming product compliance with one of the following:

    a. Inventory or HPD to at least 0.01 percent by weight, with at least 95 percent assessed using GreenScreen Benchmark assessment.
    b. Cradle to Cradle v3 certification with minimum Silver level of Material Health.
    c. Living Product Challenge certification indicating achievement of Imperative 09, "Transparent Material Health."

4. Product Data: For insulation, indicating that R-values comply with tables in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air Conditioning.

1.3 "INFORMATIONAL SUBMITTALS

A. Field quality control reports.

B. Qualification Statements: For Installer.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.

PART 2 - PRODUCTS

2.1 OPEN-CELL SPRAY POLYURETHANE FOAM INSULATION

A. Open-Cell Spray Polyurethane Foam: Spray-applied polyurethane foam using water as a blowing agent.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Johns Manville; No-Mix Open Cell (NMOC) Spray Poylurethane Foam (SPF) or comparable product by one of the following:

   a. AMBIT Polyurethane
   b. Carlisle Spray Foam Insulation
   c. Enverge, Amrize Building Envelope LLC
   d. Gaco; Amrize Building Envelope LLC
   e. General Coatings Manufacturing Corp.
   f. Henry, a Carlisle Company (formerly Henry Company and Carlisle Coatings & Waterproofing Inc. brands)
   g. Huntsman Building Solutions
   h. Johns Manville; a Berkshire Hathaway company
   i. NCFI Polyurethanes; a division of Barnhardt Manufacturing Company]
   j. Quadrant Performance Materials
   k. SWD Urethane Company
   l. Thermoseal USA
   m. UPC; a General Coatings Manufacturing Corp. brand

2. Type and Minimum Compressive Strength:

   a. Minimum density of [0.5 lb/cu. ft. (80 kb/cu.m.) and minimum aged R-value at 1-inch thickness of 3.8 deg F x h x sq. ft./Btu at 75 deg F.

3. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

   a. Flame-Spread Index: 20; SDI <200 or less.
   b. Smoke-Developed Index: 20; SDI <200 or less.

4. Fire-Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.

PART 3 - EXECUTION

3.1 PREPARATION

A. Verify that substrates are clean, dry, and free of substances that are harmful to insulation.

B. Priming: Prime substrates where recommended by insulation manufacturer. Apply

primer to comply with insulation manufacturer's written instructions. Confine primers to areas to be insulated; do not allow spillage or migration onto adjoining surfaces.

3.2 INSTALLATION OF FOAMED-IN-PLACE INSULATION

A. Comply with insulation manufacturer's written instructions applicable to products and applications.

B. Spray insulation to envelop entire area to be insulated and fill voids.

C. Apply in multiple passes to not exceed maximum thicknesses recommended by manufacturer. Do not spray into rising foam.

D. Framed Construction: Install into cavities formed by framing members to achieve thickness indicated on Drawings.

E. Cavity Walls: Install into cavities to thickness indicated on Drawing, fully fill void .

F. Miscellaneous Voids: Apply according to manufacturer's written instructions.

3.3 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect spray foam insulation installation, including accessories. Report results in writing.

3.4 PROTECTION

A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes.

END OF SECTION 072119

SECTION 072413 - POLYMER-BASED EXTERIOR INSULATION AND FINISH SYSTEM (EIFS)

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Polymer-based exterior insulation and finish system (EIFS).

1. EIFS-clad barrier-wall assemblies that are field applied over substrate.

1.2 DEFINITIONS

A. Definitions in ASTM E2110 apply to Work of this Section.

B. EIFS: Exterior insulation and finish system(s).

C. IBC: International Building Code.

D. Polymer-Based Exterior Insulation and Finish System: Class PB EIFS, as defined in ASTM E2568.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site .

1.4 ACTION SUBMITTALS

A. Product Data: For each EIFS component, trim, and accessory.

B. Sustainable Design Submittals:

1. Manufacturer Inventory: For each product, provide manufacturer's manifest of ingredients.
2. Manufacturer Inventory: Provide manufacturer's ingredient inventory.
3. Health Product Declaration (HPD): Provide documentation confirming product compliance with one of the following:

    a. Inventory or HPD to at least 0.01 percent by weight, with at least 95 percent assessed using GreenScreen Benchmark assessment.
    b. Cradle to Cradle v3 certification with minimum Silver level of Material Health.
    c. Living Product Challenge certification indicating achievement of Imperative 09, "Transparent Material Health."

4. Product Data: For insulation, indicating that R-values comply with tables in

ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air Conditioning."

C. Samples: For each exposed product and for each color and texture specified, 8 inches square in size.

D. Samples for Initial Selection: For each type of finish-coat color and texture indicated.

1. Include similar Samples of exposed accessories involving color selection.

E. Samples for Verification: 24-inch-square panels for each type of finish-coat color and texture indicated, prepared using same tools and techniques intended for actual work, including soffit control joints .

1. Include a typical control joint filled with sealant of color selected, as specified in Section 079200 "Joint Sealants."

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For [**Installer**][**fabricator/erector**].

B. Manufacturer Certificates: Signed by EIFS manufacturer, certifying the following:

1. EIFS substrate is acceptable to EIFS manufacturer.
2. Accessory products installed with EIFS, including [**joint sealants,**][**flashing,**][**water-resistant barriers,**][**trim,**]<**Insert accessory**> whether or not furnished by EIFS manufacturer and whether or not specified in this Section, are acceptable to EIFS manufacturer.

C. Field quality-control reports.

D. Sample Warranty: For manufacturer's special warranty.

1.6 CLOSEOUT SUBMITTALS

A. Maintenance Data: For EIFS to include in maintenance manuals.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials in original, unopened packages with manufacturers' labels intact and clearly identifying products.

B. Store materials inside and under cover; keep them dry and protected from weather, direct sunlight, surface contamination, aging, corrosion, damaging temperatures, construction traffic, and other causes.

1. Stack insulation board flat and off the ground.
2. Protect plastic insulation against ignition at all times. Do not deliver plastic insulating materials to Project site before installation time.
3. Complete installation and concealment of plastic materials as rapidly as possible

in each area of construction.

1.8 FIELD CONDITIONS

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions and ambient outdoor air, humidity, and substrate temperatures permit EIFS to be applied, dried, and cured according to manufacturers' written instructions and warranty requirements.

1. Proceed with installation of adhesives or coatings only when ambient temperatures have remained, or are forecast to remain, above 40 deg F for a minimum of 24 hours before, during, and after application. Do not apply EIFS adhesives or coatings during rainfall.

1.9 WARRANTY

A. Manufacturer's Special Warranty: Manufacturer agrees to repair or replace components of EIFS that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Bond integrity and weathertightness.
b. Deterioration of EIFS finishes and other EIFS materials beyond normal weathering.

2. Warranty coverage includes the following EIFS components:

a. EIFS finish, including base coats, finish coats, and reinforcing mesh.
b. Insulation installed as part of EIFS, including buildouts .
c. Insulation adhesive and mechanical fasteners.
d. EIFS accessories, including trim components and flashing.

3. Warranty Period: **[Five][10]<Insert number>** years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 POLYMER-BASED EXTERIOR INSULATION AND FINISH SYSTEM (EIFS)

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Corev America, Inc
2. Dryvit Systems, Inc.
3. [Dryvit, part of Tremco CPG
4. Finestone, a Sika brand
5. Master Wall Inc.

6. Omega Products International
7. Parex, a Sika brand
8. Senergy; a SIKA brand
9. Sto Corp.
10. Stuc-O-Flex International, Inc.
11. Total Wall, Inc.

B. Source Limitations: Obtain EIFS from single source from single EIFS manufacturer and from sources approved by EIFS manufacturer as tested and compatible with EIFS components.

2.2 PERFORMANCE REQUIREMENTS

A. EIFS Performance: Comply with ASTM E2568 and with the following:

1. Weathertightness: Resistant to water penetration from exterior.
2. Structural Performance of Assembly and Components:
3. Impact Performance: ASTM E2568, High impact resistance unless otherwise indicated .
4. Abrasion Resistance of Finish Coat: Sample consisting of 1-inch-thick EIFS mounted on 1/2-inch-thick gypsum board; cured for a minimum of 28 days and shows no cracking, checking, or loss of film integrity after exposure to 528 quarts of sand when tested in accordance with ASTM D968, Method A.
5. Mildew Resistance of Finish Coat: Sample applied to 2-by-2-inch clean glass substrate; cured for 28 days and shows no growth when tested in accordance with ASTM D3273 and evaluated in accordance with ASTM D3274.

2.3 Accessories and Components

A. Basis-of-Design Product: Subject to compliance with requirements, provide FRYE REGLET DRMZ-625-V-50 or comparable product by one of the following:

2.4 EIFS MATERIALS

A. Flexible-Membrane Flashing: Cold-applied, self-adhering, self-healing, rubberized-asphalt and polyethylene-film composite sheet or tape and primer; EIFS manufacturer's standard or product recommended in writing by EIFS manufacturer.

B. Reinforcing Mesh: Balanced, alkali-resistant, open-weave, glass-fiber mesh treated for compatibility with other EIFS materials, made from continuous multi-end strands with retained mesh tensile strength of not less than 120 lbf/in. in accordance with ASTM E2098/E2098M and the following:

1. Reinforcing Mesh for EIFS, General: Not less than weight required to comply with impact-performance level specified in "Performance Requirements" Article.
2. Strip-Reinforcing Mesh: Not less than 3.75 oz./sq. yd. .
3. Detail-Reinforcing Mesh: Not less than 4.0 oz./sq. yd. .
4. Corner-Reinforcing Mesh: Not less than 7.2 oz./sq. yd. .

C. Water-Resistant Base Coat: EIFS manufacturer's standard waterproof formulation complying with one of the following:

1. Job-mixed formulation of portland cement complying with ASTM C150/C150M, Type I, white or natural color; and manufacturer's standard polymer-emulsion adhesive designed for use with portland cement.

D. Primer: EIFS manufacturer's standard factory-mixed, elastomeric-polymer primer for preparing base-coat surface for application of finish coat.

E. Finish Coat: EIFS manufacturer's [**standard acrylic-based coating**][**standard acrylic-based coating with enhanced mildew resistance**][**siliconized acrylic-based coating**][**elastomeric coating**]<**Insert coating**> complying with the following:

1. Factory-mixed formulation of polymer-emulsion binder, colorfast mineral pigments, sound stone particles, and fillers.
2. Colors: As indicated by manufacturer's designations Match Architect's sample .
3. Textures: As indicated by manufacturer's designations Match Architect's sample.

F. Sealer: Manufacturer's waterproof, clear acrylic-based sealer for protecting finish coat.

G. Water: Potable.

H. Trim Accessories: Type as designated or required to suit conditions indicated and to comply with EIFS manufacturer's written instructions; manufactured from UV-stabilized PVC; and complying with ASTM D1784 and ASTM C1063.

1. Casing Bead: Prefabricated, one-piece type for attachment behind insulation, of depth required to suit thickness of coating and insulation, with face leg perforated for bonding to coating and back leg.
2. Drip Screed/Track: Prefabricated, one-piece type for attachment behind insulation, with face leg extended to form a drip, of depth required to suit thickness of coating and insulation, with face leg perforated for bonding to coating and back leg.
3. Expansion Joint: Closed-cell polyethylene backer rod and elastomeric sealant, 3/4-inch minimum.
4. Windowsill Flashing: Prefabricated type for both flashing and sloping sill over framing beneath windows; with end and back dams; designed to direct water to exterior.
5. Parapet Cap Flashing: Type for both flashing and covering parapet top, with design complying with ASTM C1397 and ANSI/SPRI/FM 4435/ES-1.

2.5 MIXING

A. Comply with EIFS manufacturer's requirements for combining and mixing materials. Do not introduce admixtures, water, or other materials, except as recommended by EIFS manufacturer. Mix materials in clean containers. Use materials within time period specified by EIFS manufacturer or discard.

2.6 Finish Coat

A. Basis-of-Design Product: Subject to compliance with requirements, provide **<Insert manufacturer's name; product name or designation>** or comparable product by one of the following:

1. **<Insert manufacturer's name>**

2.7 SOURCE QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform shop tests and inspections indicated below and to prepare test reports:

1. Shop welds are subject to testing and inspection.
2. Testing and inspecting agency will interpret tests and report whether tested Work complies with or deviates from requirements.
3. Correct deficiencies in or replace EIFS prefabricated panels that test reports and inspections indicate do not comply with requirements.
4. Additional testing and inspection, at Contractor's expense, will be performed to determine compliance of corrected Work with requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roof edges, wall framing, flashings, openings, substrates, and junctures at other construction for suitable conditions where EIFS will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

1. Begin coating application only after surfaces are dry.
2. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

A. Protect contiguous work from moisture deterioration and soiling caused by application of EIFS. Provide temporary covering and other protection needed to prevent spattering of exterior finish coats on other work.

B. Protect EIFS, substrates, and wall construction behind them from inclement weather during installation. Prevent penetration of moisture behind EIFS and deterioration of substrates.

C. Prepare and clean substrates to comply with EIFS manufacturer's written instructions

to obtain optimum bond between substrate and adhesive for insulation.

1. Concrete Substrates: Provide clean, dry, neutral-pH substrate for insulation installation. Verify suitability of substrate by performing bond and moisture tests recommended by EIFS manufacturer.

3.3 INSTALLATION OF EIFS, GENERAL

A. Comply with ASTM C1397, ASTM E2511, and EIFS manufacturer's written instructions for installation of EIFS as applicable to each type of substrate.

3.4 APPLICATION OF SUBSTRATE PROTECTION

A. Flexible-Membrane Flashing: Apply and lap to shed water; seal at openings, penetrations, and terminations. Prime substrates with flashing primer if required and install flashing.

3.5 INSTALLATION OF TRIM

A. Trim: Apply trim accessories at perimeter of EIFS, at expansion joints, and elsewhere as indicated. Coordinate with installation of insulation.

1. Expansion Joint: Use where indicated on Drawings.

3.6 INSTALLATION OF INSULATION

A. Expansion Joints: Install at locations indicated, where required by EIFS manufacturer, and as follows:

1. At expansion joints in substrates behind EIFS.
2. Where EIFS adjoin dissimilar substrates, materials, and construction, including other EIFS.
3. At floor lines in multilevel wood-framed construction.
4. Where wall height or building shape changes.
5. Where EIFS manufacturer requires joints in long continuous elevations.
6. Where panels abut one another.

3.7 APPLICATION OF BASE COAT

A. Water-Resistant Base Coat: Apply full-thickness coverage to exposed surfaces of to surfaces indicated on Drawings.

B. Reinforcing Mesh: Embed reinforcing mesh in wet base coat to produce wrinkle-free installation with mesh continuous at corners, overlapped not less than 2-1/2 inches or otherwise treated at joints to comply with ASTM C1397. Do not lap reinforcing mesh within 8 inches of corners. Completely embed mesh, applying additional base-coat material if necessary, so reinforcing-mesh color and pattern are invisible.

C. Double-Layer Reinforcing-Mesh Application: Where indicated or required, apply second base coat and second layer of reinforcing mesh, overlapped not less than 2-1/2 inches or otherwise treated at joints to comply with ASTM C1397 in same manner as first application. Do not apply until first base coat has cured.

D. Additional Reinforcing Mesh: Apply strip-reinforcing mesh around openings, extending 4 inches beyond perimeter. Apply additional 9-by-12-inch strip-reinforcing mesh diagonally at corners of openings (re-entrant corners). Apply 8-inch-wide, strip-reinforcing mesh at both inside and outside corners unless base layer of mesh is lapped not less than 4 inches on each side of corners.

1. At aesthetic reveals, apply strip-reinforcing mesh not less than 8 inches wide.
2. Embed strip-reinforcing mesh in base coat before applying first layer of reinforcing mesh.

3.8 APPLICATION OF FINISH COAT

A. Primer: Apply over dry base coat.

B. Finish Coat: Apply full-thickness coverage over dry primed base coat, maintaining a wet edge at all times for uniform appearance, to produce a uniform finish of color and texture matching approved sample and free of cold joints, shadow lines, and texture variations.

1. Embed aggregate in finish coat to produce a uniform applied-aggregate finish of color and texture matching approved sample.

C. Sealer Coat: Apply over dry finish coat, in number of coats and thickness required by EIFS manufacturer.

3.9 CLEANING AND PROTECTION

A. Remove temporary covering and protection of other work. Promptly remove coating materials from window and door frames and other surfaces outside areas indicated to receive EIFS coatings.

END OF SECTION 072413

SECTION 074113.16 - STANDING-SEAM METAL ROOF PANELS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vertical-rib, seamed-joint, standing-seam metal roof panels.
2. Roof insulation.
3. Cover board.
4. Underlayment.

1.2 COORDINATION

A. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

B. Coordinate metal roof panel installation with rain drainage work, flashing, trim, construction of soffits, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.3 ACTION SUBMITTALS

A. Product Data:

1. For standing-seam metal roof panels. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of panel and accessory.

B. Shop Drawings:

1. Include fabrication and installation layouts of metal roof panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details.
2. Accessories: Include details of the flashing, trim, and anchorage systems, at a scale of not less than 1-1/2 inches per 12 inches.

C. Samples for Initial Selection: Manufacturer's standard color charts, showing full range of available colors for each type of exposed finish.

1. Include similar Samples of trim and accessories involving color selection.

D. Samples for Verification: Actual sample of finished products for each type of exposed finish for metal roof panels and metal panel accessories.

1. Size: Manufacturers' standard size.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For metal roof panels.

1.5 QUALITY ASSURANCE

A. The roofing system installer must be factory-trained, approved by the steel roofing system manufactured to install the system, and must have a minimum of three years experience as an approved applicator with that manufacturer. The applicator must have applied five installations of similar size and scope as this project within the previous 3 years.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver components, metal roof panels, and other manufactured items so as not to be damaged or deformed. Package metal roof panels for protection during transportation and handling.

B. Unload, store, and erect metal roof panels in a manner to prevent bending, warping, twisting, and surface damage.

C. Stack metal roof panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal roof panels to ensure dryness, with positive slope for drainage of water. Do not store metal roof panels in contact with other materials that might cause staining, denting, or other surface damage.

D. Retain strippable protective covering on metal roof panels during installation.

E. Copper Roof Panels: Wear gloves when handling to prevent fingerprints and soiling of surface.

1.7 FIELD CONDITIONS

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal roof panels to be performed in accordance with manufacturers' written installation instructions and warranty requirements.

1.8 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of metal roof panel systems that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Structural failures including rupturing, cracking, or puncturing.
b. Deterioration of metal and other materials beyond normal weathering.

2. Warranty Period: Two years from date of Substantial Completion.

B. Special Coastal Warranty on Panel Finishes: Manufacturer agrees to repair finish or replace metal roof panels that show evidence of deterioration of factory-applied finishes within specified warranty period.

1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:

a. Color fading more than 5 Delta E units when tested in accordance with ASTM D2244.
b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D4214.
c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.

2. Coastal Exterior Finish Warranty Period: 35 years from date of Substantial Completion.

C. Special Weathertightness Warranty: Manufacturer agrees to repair or replace standing-seam metal roof panel systems that fail to remain weathertight, including leaks, within specified warranty period.

1. Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Provide metal roof panel systems capable of withstanding the effects of the following loads when tested in accordance with ASTM E1592:

1. Wind Loads: As indicated on Drawings.
2. Other Design Loads: As indicated on Drawings.
3. Deflection Limits: For wind loads, no greater than 1/180 of the span.
4. All roof system at all surfaces and associated attachments must resist the necessary wind loading as required to meet Miami-Dade County high-velocity hurricane zone standards. Requirements include but are not limited to the following:

a. FM Test Standard 4471 compliance.
b. TAS 100, TAS 114, and TAS 301certification (metal roofing assemblies).

B. Water Penetration under Static Pressure: No water penetration when tested in accordance with ASTM E1646 at the following test-pressure difference:

1. Test-Pressure Difference: 2.86 lbf/sq. ft..

C. Watertightness: No water penetration when tested in accordance with ASTM E2140 for

hydrostatic-head resistance.

D. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.

1. Uplift Rating: UL 90 .

E. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.

1. Temperature Change: 100 deg F, ambient; 150 deg F, material surfaces .

2.2 STANDING-SEAM METAL ROOF PANELS, GENERAL

A. Provide factory-formed metal roof panels designed to be installed by lapping and interconnecting raised side edges of adjacent panels with seamed joint type indicated and mechanically attaching panels to supports using concealed fasteners in side laps. Include all accessories required for weathertight installation.

B. Solar Reflectance Index (SRI): Three-year-aged SRI not less than 25 when calculated in accordance with ASTM E1980, based on testing identical products by a qualified testing agency.

2.3 VERTICAL-RIB, SEAMED-JOINT, STANDING-SEAM METAL ROOF PANELS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following :

1. Advanced Building Products Inc.
2. AEP Span a brand of ASC Profiles LLC, a part of BlueScope
3. ATAS International, Inc.
4. B&B Sheet Metal
5. Berridge Manufacturing Company
6. Bryer Co.
7. Central States Company
8. CENTRIA, a Nucor Brand
9. Dimensional Metals, Inc.
10. Drexel Metals Corp.; a Carlisle Company
11. Elevate; Amrize Building Envelope LLC
12. Englert, Inc.
13. Everlast Metals
14. Fabral; a brand of Flack Global Metals
15. Flexospan Steel Buildings, Inc
16. Garland Company, Inc. (The)
17. Innovative Metals Company, Inc
18. MBCI; Cornerstone Building Brands
19. McElroy Metal, Inc
20. Merchant & Evans Inc.

21. Metal Sales Manufacturing Corporation
22. Morin - A Kingspan Group Company
23. Pac-Clad, Petersen; a Carlisle Company
24. Sentrigard; NB Handy Company
25. Sheffield Metals International
26. Taylor Metal Products
27. Ultra Seam Incorporated
28. Union Corrugating Company; Cornerstone Building Brands

B. Metal Roof Panels: Formed with vertical ribs at panel edges; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels, engaging opposite edge of adjacent panels, and mechanically seaming panels together.

1. Clips: Two piece, floating, designed to accommodate thermal movement.

a. Steel Clips: 0.064-inch- nominal thickness, zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet.
b. Clip Spacing: As required for system to meet wind uplift requirements. Indicate spacing on shop drawings.

2.4 METAL ROOF PANEL MATERIAL

A. Aluminum Sheet: Coil-coated sheet, ASTM B209/B209M, alloy as standard with manufacturer, with temper as required to suit forming operations and structural performance required.

1. Thickness: 0.032 inch.
2. Surface: Embossed texture.
3. Exterior Finish: Three-coat fluoropolymer.
4. Color: As selected by Architect from manufacturer's full range.

2.5 ROOF INSULATION

A. Insulation over Solid Deck:

1. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 2 coated glass-fiber facer on both major surfaces.

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following :

1) Atlas Polyiso Roof and Wall Insulation
2) Carlisle SynTec Systems; a Carlisle Company
3) CertainTeed; SAINT-GOBAIN
4) Elevate; Amrize Building Envelope LLC
5) GAF
6) Hunter Panels; a Carlisle Company

7) IKO Industries Inc.
8) Insulfoam; a Carlisle Company
9) Johns Manville; a Berkshire Hathaway company
10) Kingspan Insulation LLC
11) Polyglass U.S.A., Inc.
12) Rmax, A Business Unit of Sika Corporation

b. Compressive Strength: Grade 3, 25 psi .
c. Size: 48 by 96 inches .
d. Thickness:

1) Base Layer: 2.
2) Upper Layer: 2.

2.6 COVER BOARD

A. High-Density Polyisocyanurate Cover Board: ASTM C1289 Type II, Class 4, Grade 1, 1/2 inch thick, with a minimum compressive strength of.

2.7 UNDERLAYMENT

A. Self-Adhering, High-Temperature Underlayment: Provide self-adhering, cold-applied, sheet underlayment, a minimum of 40 mils thick, consisting of slip-resistant, polyethylene-film top surface laminated to a layer of butyl or SBS-modified asphalt adhesive, with release-paper backing. Provide primer when recommended by underlayment manufacturer.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ATAS International, Inc.
b. Carlisle WIP Products; a brand of Carlisle Construction Materials
c. GCP Applied Technologies Inc.
d. Henry; a Carlisle Company
e. Owens Corning
f. Polyglass U.S.A., Inc.
g. Protecto Wrap Company
h. SDP Advanced Polymer Products Inc.

2. Basis-of-Design Product: Subject to compliance with requirements, provide Grace Ice & Water Shield HT or comparable product by one of the following:

a. ATAS International, Inc.
b. Carlisle WIP Products; a brand of Carlisle Construction Materials
c. GCP Applied Technologies Inc.
d. Henry; a Carlisle Company
e. Owens Corning
f. Polyglass U.S.A., Inc.
g. Protecto Wrap Company

h. SDP Advanced Polymer Products Inc.

3. Thermal Stability: Stable after testing at 220 deg F; ASTM D1970/D1970M.
4. Low-Temperature Flexibility: Passes after testing at minus 20 deg F; ASTM D1970/D1970M.

2.8 MISCELLANEOUS MATERIALS

A. Miscellaneous Metal Subframing and Furring: ASTM C645; cold-formed, metallic-coated steel sheet, minimum ASTM A653/A653M, G90 hot-dip galvanized coating designation or ASTM A792/A792M, Class AZ50 coating designation. Provide manufacturer's standard sections as required for support and alignment of metal panel system.

B. Roof Panel Accessories: Provide components required for a complete, weathertight metal roof panel system including trim, copings, fasciae, mullions, sills, corner units, fasteners, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.

1. Closures: Provide closures at eaves and ridges, fabricated of same metal as metal roof panels.
2. Backing Plates: Provide metal backing plates at roof panel end splices, fabricated from material recommended by manufacturer.
3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible closure strips; cut or premolded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.

C. Flashing and Trim: Provide flashing and trim formed from same material as metal roof panels as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers. Finish flashing and trim with same finish system as adjacent metal roof panels.

D. Downspouts Extensions: Formed from same material as existing downspouts. Fabricate in 1 ft. long sections, complete with formed elbows and offsets, of size and metal thickness in accordance with manufacturer's recommendations. Finish downspouts to match gutters.

E. Roof Panel Fasteners: Self-tapping screws designed to withstand design loads.

F. Roof Panel Sealants: Provide sealant type recommended by manufacturer that are compatible with metal roof panel materials, are nonstaining, and do not damage panel finish.

1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.
2. Joint Sealant: ASTM C920; elastomeric polyurethane or silicone sealant; of type, grade, class, and use classifications required to seal joints in metal roof panels

and remain weathertight; and as recommended in writing by metal roof panel manufacturer.

3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C1311.

2.9 FABRICATION

A. Fabricate and finish metal roof panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.

B. On-site Fabrication: Subject to compliance with requirements of this Section, metal roof panels may be fabricated on-site using UL-certified, portable roll-forming equipment if panels are of same profile and warranted by manufacturer to be equal to factory-formed panels. Fabricate in accordance with equipment manufacturer's written instructions and to comply with details shown.

C. Provide roof panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.

D. Fabricate metal roof panel joints with factory-installed captive gaskets or separator strips that provide a weathertight seal and prevent metal-to-metal contact, and that minimize noise from movements.

E. Sheet Metal Flashing and Trim: Fabricate flashing and trim to comply with manufacturer's recommendations that apply to design, dimensions, metal, and other characteristics of item indicated.

1. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
2. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.
3. Seams for other than Aluminum: Fabricate nonmoving seams in accessories with flat-lock seams. Tin edges to be seamed, form seams, and solder.
4. Sealed Joints: Form nonexpansion, but movable, joints in metal to accommodate sealant and to comply with manufacturer's recommendations.
5. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not permitted on faces of accessories exposed to view.
6. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal recommended in writing by metal roof panel manufacturer.

    a. Size: As recommended by metal roof panel manufacturer for application, but not less than thickness of metal being secured.

2.10 FINISHES

A. Protect finishes on exposed surfaces from damage by applying a strippable, temporary

protective covering before shipping.

B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in same piece are unacceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

C. Aluminum Roof Panels and Accessories:

1. Three-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions for seacoast and severe environments .

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal roof panel supports, and other conditions affecting performance of the Work.

1. Examine solid roof sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal roof panel manufacturer.

B. Examine roughing-in for components and systems penetrating metal roof panels to verify actual locations of penetrations relative to seam locations of metal roof panels before installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Miscellaneous Supports: Install subframing, furring, and other miscellaneous panel support members and anchorages in accordance with ASTM C754 and metal roof panel manufacturer's written installation instructions.

3.3 INSTALLATION OF ROOF INSULATION

A. General: Install insulation concurrently with metal roof panel installation, in thickness indicated to cover entire surface, in accordance with manufacturer's written installation instructions.

3.4 INSTALLATION OF UNDERLAYMENT

A. Self-Adhering Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply at locations indicated below, wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Extend underlayment into gutter trough. Roll laps with roller. Cover underlayment within 14 days.

   1. Apply over the entire roof surface.

B. Slip Sheet: Apply slip sheet over underlayment before installing metal roof panels.

C. Flashings: Install flashings to cover underlayment to comply with requirements specified in Section 076200 "Sheet Metal Flashing and Trim."

3.5 INSTALLATION OF STANDING-SEAM METAL ROOF PANELS

A. Install metal roof panels in accordance with manufacturer's written installation instructions and approved Shop Drawings in orientation, sizes, and locations indicated. Anchor metal roof panels and other components of the Work securely in place, with provisions for thermal and structural movement.

   1. Shim or otherwise plumb substrates receiving metal roof panels.
   2. Flash and seal metal roof panels at perimeter of all openings. Fasten with self-tapping screws. Do not begin installation until air- or water-resistive barriers and flashings that will be concealed by metal roof panels are installed.
   3. Install screw fasteners in predrilled holes.
   4. Locate and space fastenings in uniform vertical and horizontal alignment.
   5. Install flashing and trim as metal roof panel work proceeds.
   6. Locate panel splices over, but not attached to, structural supports. Stagger panel splices and end laps to avoid a four-panel lap splice condition.
   7. Align bottoms of metal roof panels and fasten with blind rivets, bolts, or self-tapping screws. Fasten flashings and trim around openings and similar elements with self-tapping screws.
   8. Provide weathertight escutcheons for pipe- and conduit-penetrating panels.

B. Fasteners:

   1. Steel Roof Panels: Use stainless steel fasteners for surfaces exposed to the exterior; use galvanized-steel fasteners for surfaces exposed to the interior.
   2. Aluminum Roof Panels: Use aluminum or stainless steel fasteners for surfaces exposed to the exterior; use aluminum or galvanized-steel fasteners for surfaces exposed to the interior.
   3. Stainless Steel Roof Panels: Use stainless steel fasteners.
   4. Copper Roof Panels: Use copper, stainless steel, or hardware-bronze fasteners.

C. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action as recommended in writing by metal roof panel manufacturer.

D. Concealed Clip, Standing-Seam Metal Roof Panel Installation: Fasten metal roof panels to supports with concealed clips at each standing-seam joint at location, spacing, and with fasteners recommended in writing by manufacturer.

1. Install clips to supports with self-tapping fasteners.
2. Install pressure plates at locations indicated in manufacturer's written installation instructions.

E. Roof Panel Joints: Fasten panel joints to substrate in accordance with manufacturer's instructions.

F. Accessory Installation: Install accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other components.

1. Install components required for a complete metal roof panel system including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items. Provide types indicated by metal roof panel manufacturers; or, if not indicated, types recommended by metal roof panel manufacturer.

G. Flashing and Trim: Comply with performance requirements and manufacturer's written installation instructions. Provide concealed fasteners where possible and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

1. Install exposed flashing and trim that is without buckling and tool marks, and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and achieve waterproof and weather-resistant performance.
2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 ft. with no joints allowed within 24 inches of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).

H. Downspouts: Join sections with telescoping joints. Provide fasteners designed to hold downspouts securely 1 inch away from walls; locate fasteners at top and bottom and at approximately 60 inches o.c. in between.

1. Connect downspout extensions to top of existing downspouts.

3.6 ERECTION TOLERANCES

A. Installation Tolerances: Shim and align metal roof panels within installed tolerance of 1/4 inch in 20 ft. on slope and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

3.7 FIELD QUALITY CONTROL

A. Remove and replace applications of metal roof panels where tests and inspections indicate that they do not comply with specified requirements.

B. Additional tests and inspections, at Contractor's expense, are performed to determine compliance of replaced or additional work with specified requirements.

C. Prepare test and inspection reports.

3.8 CLEANING AND PROTECTION

A. Remove temporary protective coverings and strippable films, if any, as metal roof panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of metal roof panel installation, clean finished surfaces as recommended by metal roof panel manufacturer. Maintain in a clean condition during construction.

B. Replace metal roof panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 074113.16

SECTION 092900 - GYPSUM BOARD

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Interior gypsum board.
2. For exterior applications, refer to Section 072413 POLYMER-BASED EXTERIOR INSULATION AND FINISH SYSTEM (EIFS).

B. Related Requirements:

1. Section 061600 "Sheathing" for gypsum sheathing for exterior applications.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 DELIVERY, STORAGE, AND HANDLING

A. Store materials inside under cover and keep them dry and protected against weather, condensation, direct sunlight, construction traffic, and other potential causes of damage. Stack panels flat and supported on risers on a flat platform to prevent sagging.

1.4 FIELD CONDITIONS

A. Environmental Limitations: Comply with ASTM C840 requirements or manufacturer's written instructions, whichever are more stringent.

B. Do not install paper-faced gypsum panels until installation areas are enclosed and conditioned.

C. Do not install panels that are wet, moisture damaged, or mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

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PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain each type of gypsum board and joint finishing material from single source with resources to provide products of consistent quality in appearance and physical properties.

2.2 PERFORMANCE REQUIREMENTS

A. Fire-Resistance-Rated Assemblies: For fire-resistance-rated assemblies, provide materials and construction identical to those tested in assembly indicated on Drawings in accordance with ASTM E119; tested by a qualified testing agency.

B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated on Drawings in accordance with ASTM E90 and classified in accordance with ASTM E413; tested by a qualified testing agency.

2.3 GYPSUM BOARD, GENERAL

A. Size: Provide panel products in maximum lengths and widths available that will minimize joints in each area and that correspond with support system specified or indicated on Drawings.

2.4 INTERIOR GYPSUM BOARD

A. Gypsum Wallboard: ASTM C1396/C1396M.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following] :

    a. American Gypsum
    b. CertainTeed; SAINT-GOBAIN
    c. Georgia-Pacific Gypsum LLC
    d. Gold Bond Building Products, LLC provided by National Gypsum Company
    e. PABCO Gypsum
    f. USG Corporation

B. Gypsum Ceiling Board: ASTM C1396/C1396M.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :

    a. American Gypsum
    b. CertainTeed; SAINT-GOBAIN
    c. Georgia-Pacific Gypsum LLC

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d. Gold Bond Building Products, LLC provided by National Gypsum Company
e. PABCO Gypsum
f. Panel Rey
g. USG Corporation

2. Thickness: 1/2 inch .
3. Long Edges: Tapered .

C. Trim for Interior Gypsum Board: ASTM C1047.

1. Material: Galvanized-steel sheet or aluminum-coated steel sheet or rolled zinc.
2. Shapes:

a. Cornerbead.
b. Expansion (Control) Joint: One-piece, rolled zinc with V-shaped slot and removable strip covering slot opening.

D. Joint Treatment Materials for Interior Gypsum Board: Comply with ASTM C475/C475M requirements.

1. Joint Tape: Paper.
2. Joint Compound: For each coat, use formulation that is compatible with other compounds applied on previous or for successive coats.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and substrates including welded hollow-metal frames and support framing, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.

B. Examine panels before installation. Reject panels that are wet, moisture damaged, or mold damaged.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION AND FINISHING OF GYPSUM BOARD, GENERAL

A. Comply with ASTM C840 requirements.

B. Install ceiling panels across framing to minimize the number of abutting end joints and to avoid abutting end joints in central area of each ceiling. Stagger abutting end joints of adjacent panels not less than one framing member.

C. Install panels with face side out. Butt panels together for a light contact at edges and ends with not more than 1/16 inch of open space between panels. Do not force into place.

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D. Locate edge and end joints over supports, except in ceiling applications where intermediate supports or gypsum board back-blocking is provided behind end joints. Do not place tapered edges against cut edges or ends. Stagger vertical joints on opposite sides of partitions. Do not make joints other than control joints at corners of framed openings.

E. Form expansion (control) joints with space between edges of adjoining gypsum panels.

F. Cover both faces of support framing with gypsum panels in concealed spaces (above ceilings, etc.), except in chases braced internally.

1. Unless concealed application is indicated or required for sound, fire, air, or smoke ratings, coverage may be accomplished with scraps of not less than 8 sq. ft. in area.
2. Fit gypsum panels around ducts, pipes, and conduits.
3. Where partitions intersect structural members projecting below underside of floor/roof slabs and decks, cut gypsum panels to fit profile formed by structural members; allow 1/4- to 3/8-inch-wide joints to install sealant.

G. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments. Provide 1/4- to 1/2-inch-wide spaces at these locations and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.

H. Attachment to Steel Framing: Attach panels so leading edge or end of each panel is attached to open (unsupported) edges of stud flanges first.

I. Wood Framing: Install gypsum panels over wood framing, with floating internal corner construction. Do not attach gypsum panels across the flat grain of wide-dimension lumber, including floor joists and headers. Float gypsum panels over these members or provide control joints to counteract wood shrinkage.

J. STC-Rated Assemblies: Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C919 requirements and with manufacturer's written instructions for locating edge trim and closing off sound-flanking paths around or through assemblies, including sealing partitions above acoustical ceilings.

K. Install sound-attenuation blankets before installing gypsum panels unless blankets are readily installed after panels have been installed on one side.

3.3 INSTALLATION OF INTERIOR GYPSUM BOARD

A. Single-Layer Application:

1. On ceilings, apply gypsum panels before wall/partition board application to greatest extent possible and at right angles to framing unless otherwise indicated on Drawings.
2. On partitions/walls, apply gypsum panels horizontally (perpendicular to framing)

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unless otherwise specified or indicated on Drawings or required by fire-resistance-rated assembly, and minimize end joints.

a. Stagger abutting end joints not less than one framing member in alternate courses of panels.
b. At stairwells and other high walls, install panels horizontally unless otherwise indicated on Drawings or required by fire-resistance-rated assembly.

3. On Z-shaped furring members, apply gypsum panels vertically (parallel to framing) with no end joints. Locate edge joints over furring members.
4. Fastening Methods: Apply gypsum panels to supports with steel drill screws.

B. Application of Laminating Adhesive to Substrate: Where gypsum panels are indicated as directly adhered to a substrate (other than studs, joists, furring members, or base layer of gypsum board), comply with gypsum board manufacturer's written instructions and temporarily brace or fasten gypsum panels until fastening adhesive has set.

C. Joint Treatment Materials for Interior Gypsum Board: Treat joints, interior angles, edge trim, control joints, penetrations, fastener heads, surface defects, and elsewhere as required to prepare panel surfaces for decoration. Promptly remove residual joint compound from adjacent surfaces.

1. Prefill open joints beveled edges, and damaged surface areas.
2. Apply joint tape over panel joints, except for trim products specifically indicated as not intended to receive tape.

D. Finish interior gypsum board panels to comply with levels indicated below and in accordance with ASTM C840:

1. Level 1: Ceiling plenum areas, concealed areas, and where indicated on Drawings.
2. Level 4: At panel surfaces that will be exposed to view unless otherwise indicated.

a. Primer and its application to surfaces are specified in Section 099124 "Interior Painting (MPI Standards)."

3.4 INSTALLATION OF EXTERIOR GYPSUM BOARD

A. Apply panels perpendicular to supports, with end joints staggered and located over supports.

1. Install with 1/4-inch open space where panels abut other construction or structural penetrations.
2. Fasten with corrosion-resistant screws.

B. Trim for Exterior Gypsum Board: Install in the following locations:

1. Cornerbead: Use at outside corners.

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2. LC-Bead: Use at exposed panel edges.
3. Expansion (Control) Joint: Install control joints in accordance with ASTM C840 and at locations indicated on drawings.

C. Finish exterior gypsum board in accordance with manufacturer's written instructions.

3.5 PROTECTION

A. Protect adjacent surfaces from joint compound and promptly remove from floors and other non-gypsum board surfaces. Repair surfaces stained, marred, or otherwise damaged during gypsum board installation and finishing.

B. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.

C. Remove and replace panels that have gotten wet, moisture damaged, or mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 092900

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SECTION 099114 - EXTERIOR PAINTING (MPI STANDARDS)

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Surface preparation of substrates and application of the following:

1. Exterior paint systems.

B. Related Requirements:

1. Section 099124 "Interior Painting (MPI Standards)."

1.2 DEFINITIONS

A. MPI Gloss Level G1: Not more than five units at 60 degrees and 10 units at 85 degrees, in accordance with ASTM D523.

B. MPI Gloss Level G2: Not more than 10 units at 60 degrees and between 10 to 35 units at 85 degrees, in accordance with ASTM D523.

C. MPI Gloss Level G3: Between 10 to 25 units at 60 degrees and 10 to 35 units at 85 degrees, in accordance with ASTM D523.

D. MPI Gloss Level G4: Between 20 to 35 units at 60 degrees and not less than 35 units at 85 degrees, in accordance with ASTM D523.

E. MPI Gloss Level G5: Between 35 to 70 units at 60 degrees, in accordance with ASTM D523.

F. MPI Gloss Level G6: Between 70 to 85 units at 60 degrees, in accordance with ASTM D523.

G. MPI Gloss Level G7: More than 85 units at 60 degrees, in accordance with ASTM D523.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include printout of current "MPI Approved Products List" for each product category specified, with the proposed product highlighted.
2. Include preparation requirements and application instructions.
3. Indicate VOC content.

B. Samples: For each type of topcoat product.

C. Samples for Initial Selection: For each type of topcoat product.

D. Samples for Verification: For each type of paint system and each color and gloss of topcoat. Submit paint manufacturer's standard printed cards for verification Samples.

1. Submit Samples on rigid backing, 8 inches square.
2. Apply coats on Samples in steps to show each coat required for system.
3. Label each coat of each Sample.
4. Label each Sample for location and application area.

E. Product List: Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in applicable exterior painting schedule articles to cross-reference paint systems specified in this Section. Include color designations.

1.4 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match paint products applied and that are packaged with protective covering for storage and identified with labels describing contents.

1. Paint Products: 5 percent, but not less than 1 gal. of each material and color applied.

1.5 MOCKUPS

A. Apply mockups of each paint system indicated and each color and finish selected to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.

1. Government will select one surface to represent surfaces and conditions for application of each paint system.

a. Vertical and Horizontal Surfaces: Provide samples of at least 25 sq. ft..

2. Final approval of color selections will be based on mockups.

a. If preliminary color selections are not approved, apply additional mockups of additional colors selected by Government at no added cost to Owner.

3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Owner specifically approves such deviations by Change Order.
4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.

1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

1.7 FIELD CONDITIONS

A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.

B. Do not apply paints in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain each paint product from single source from single manufacturer.

2.2 EXTERIOR PAINTS, GENERAL

A. Exterior Paint Systems: Subject to compliance with requirements, provide one of the products listed in applicable exterior painting schedule articles for the paint category indicated.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Behr Paint Company (Behr Process LLC)
    b. Benjamin Moore & Co.
    c. Coronado Paint; Benjamin Moore & Co.
    d. Dunn-Edwards Corporation (a Nippon Paint Holdings Co. Ltd. company)
    e. Hempel (USA), Inc.
    f. Rodda Paint Co.
    g. Rust-Oleum Corporation
    h. Sherwin-Williams Company (The)
    i. Vista Paint Corporation
    j. Zinsser; Rust-Oleum Corporation

B. MPI Standards: Provide products complying with MPI standards indicated in applicable exterior painting schedule articles and listed in the "MPI Approved Products List."

C. Material Compatibility:

1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
2. For each coat in a paint system, provide products recommended in writing by topcoat manufacturers for use in paint system and on substrate indicated.

D. Colors: As selected by Government from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.

B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:

1. Concrete: 12 percent.
2. Cementitious Composition Board: 12 percent.
3. Masonry (Clay and CMU): 12 percent.
4. Wood: 15 percent.
5. Portland Cement Plaster (Stucco): 12 percent. Verify that plaster is fully cured.

C. Verify suitability of substrates, including surface conditions and compatibility, with existing finishes and primers. Proceed with coating application only after unsatisfactory conditions have been corrected.

1. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and paint systems indicated.

B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.

1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection.

C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants. Use only products and methods that are compatible with existing synthetic stucco surfaces:

1. Specialized EIFS cleaner.
2. Light detergent like dish soap.
3. Water and vinegar.
4. Diluted bleach.
5. Borax.
6. Pressure washer on low setting.

7. Soft-bristled brush.

D. Wood Substrates:

1. Scrape and clean knots. Before applying primer, apply coat of knot sealer recommended in writing by topcoat manufacturer for exterior use in paint system indicated.
2. Sand surfaces that will be exposed to view and remove sanding dust.
3. Prime edges, ends, faces, undersides, and backsides of wood.
4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.

E. Canvas and Cotton Insulation Covering Substrates: Remove dust, dirt, and other foreign material that might impair bond of paints to substrates.

F. Plastic Trim Fabrication Substrates: Remove dust, dirt, and other foreign material that might impair bond of paints to substrates.

3.3 APPLICATION OF EXTERIOR PAINT PRODUCTS

A. Apply paints in accordance with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual."

1. Use applicators and techniques suited for paint and substrate indicated.
2. Paint surfaces behind movable items same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed items with prime coat only.
3. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
4. Primers specified in applicable exterior painting schedule articles may be omitted on items that are factory primed or factory finished if compatible with intermediate and topcoat coatings and acceptable to intermediate and topcoat paint manufacturers.

B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat but provide sufficient difference in shade of undercoats to distinguish each separate coat.

C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.

D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

E. Do not paint fire suppression heads, light fixtures, electrical devices, communication devices, or security devices.

3.4 FIELD QUALITY CONTROL

A. Dry Film Thickness Testing: Owner may engage the services of a qualified testing and inspecting agency to inspect and test paint for dry film thickness.

1. Touch up and restore painted surfaces damaged by testing.
2. If test results show that dry film thickness of applied paint does not comply with paint manufacturer's written instructions, apply additional coats as needed to provide dry film thickness that complies with paint manufacturer's written instructions.
3. Cost of retesting is Contractor's responsibility.

3.5 CLEANING AND PROTECTION

A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.

1. Do not clean equipment with free-draining water and prevent solvents, thinners, cleaners, and other contaminants from entering into waterways, sanitary and storm drain systems, and ground.
2. Dispose of contaminants in accordance with requirements of authorities having jurisdiction.
3. Allow empty paint cans to dry before disposal.

B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.

D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.6 EXTERIOR PAINTING SCHEDULE, CEMENTITIOUS SUBSTRATES

A. Synthetic Stucco (EIFS) Substrates:

1. High-Build Elastomeric System: MPI EXT 9.1H, dry film thickness of not less than 10 mils.

a. Prime Coat: As recommended in writing by topcoat manufacturer.
b. Intermediate Coat: As recommended in writing by topcoat manufacturer.
c. Topcoat: Elastomeric, exterior, high build, MPI #40.

1) Basis of Design Product: Benjamin Moore; Coronado; Elastite 100% Acrylic 20 Mil Elastomeric Waterproof Coating.

END OF SECTION 099114

SECTION 099124 - INTERIOR PAINTING (MPI STANDARDS)

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Surface preparation of substrates and application of the following:

1. Interior paint systems.

B. Related Requirements:

1. Section 099114 "Exterior Painting (MPI Standards)."

1.2 DEFINITIONS

A. MPI Gloss Level G1: Not more than 5 units at 60 degrees and 10 units at 85 degrees, in accordance with ASTM D523.

B. MPI Gloss Level G2: Not more than 10 units at 60 degrees and between 10 to 35 units at 85 degrees, in accordance with ASTM D523.

C. MPI Gloss Level G3: Between 10 to 25 units at 60 degrees and 10 to 35 units at 85 degrees, in accordance with ASTM D523.

D. MPI Gloss Level G4: Between 20 to 35 units at 60 degrees and not less than 35 units at 85 degrees, in accordance with ASTM D523.

E. MPI Gloss Level G5: Between 35 to 70 units at 60 degrees, in accordance with ASTM D523.

F. MPI Gloss Level G6: Between 70 to 85 units at 60 degrees, in accordance with ASTM D523.

G. MPI Gloss Level G7: More than 85 units at 60 degrees, in accordance with ASTM D523.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include printout of current "MPI Approved Products List" for each product category specified, with the proposed product highlighted.
2. Include preparation requirements and application instructions.
3. Indicate VOC content.

B. Samples: For each type of topcoat product.

C. Samples for Initial Selection: For each type of topcoat product.

D. Samples for Verification: For each type of paint system and in each color and gloss of topcoat. Submit paint manufacturer's standard printed cards for verification Samples.

1. Submit Samples on rigid backing, 8 inches square.
2. Apply coats on Samples in steps to show each coat required for system.
3. Label each coat of each Sample.
4. Label each Sample for location and application area.

E. Product List: Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in the Interior Painting Schedule to cross-reference paint systems specified in this Section. Include color designations.

1.4 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match paint products applied and that are packaged with protective covering for storage and identified with labels describing contents.

1. Paint Products: 5 percent, but not less than 1 gal. of each material and color applied.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.

1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

1.6 FIELD CONDITIONS

A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.

B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures of less than 5 deg F above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain each paint product from single source from single manufacturer.

2.2 INTERIOR PAINTS, GENERAL

A. Interior Paint Systems: Subject to compliance with requirements, provide one of the products listed in the applicable interior painting schedule articles for the paint category indicated.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Behr Paint Company (Behr Process LLC)
b. Benjamin Moore & Co.
c. California Paints; ICP Building Solutions Group
d. Conco Paints
e. Coronado Paint; Benjamin Moore & Co.
f. Diamond Vogel Paint Company
g. Dulux Canada; a licensed product of PPG Architectural Coatings
h. Dunn-Edwards Corporation (a Nippon Paint Holdings Co. Ltd. company)
i. Hempel (USA), Inc.
j. Insl-X Products; Benjamin Moore & Co.
k. McCormick Paints
l. Pratt & Lambert; a subsidiary of The Sherwin-Williams Company
m. Rodda Paint Co.
n. Rust-Oleum Corporation
o. Sherwin-Williams Company (The)
p. The Pittsburgh Paints Company
q. United Gilsonite Laboratories (UGL)
r. Valspar; a brand of The Sherwin-Williams Company
s. Vista Paint Corporation

B. MPI Standards: Provide products complying with MPI standards indicated in applicable interior painting schedule articles and listed in the "MPI Approved Products List."

C. Material Compatibility:

1. Materials for use within each paint system shall be compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
2. For each coat in a paint system, products must be recommended in writing by topcoat manufacturers for use in paint system and on substrate indicated.

D. Colors: As selected by Government from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.

B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:

1. Gypsum Board: 12 percent. Verify that finishing compound is dry and sanded smooth.

C. Verify suitability of substrates, including surface conditions and compatibility, with finishes and primers. Proceed with coating application only after unsatisfactory conditions have been corrected.

1. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and paint systems indicated.

B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.

1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.

C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.

1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems indicated.

3.3 APPLICATION OF INTERIOR PAINT PRODUCTS

A. Apply paints in accordance with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual."

1. Use applicators and techniques suited for paint and substrate indicated.
2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
4. Paint entire exposed surface of window frames and sashes.
5. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
6. Primers specified in applicable interior painting schedule articles may be omitted on items that are factory primed or factory finished if compatible with intermediate and topcoat coatings and acceptable to intermediate and topcoat paint

manufacturers.

B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat but provide sufficient difference in shade of undercoats to distinguish each separate coat.

C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.

D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

E. Do not paint fire suppression heads, light fixtures, electrical devices, communication devices, or security devices.

3.4 FIELD QUALITY CONTROL

A. Dry Film Thickness Testing: Owner may engage the services of a qualified testing and inspecting agency to inspect and test paint for dry film thickness.

1. Touch up and restore painted surfaces damaged by testing.
2. If test results show that dry film thickness of applied paint does not comply with paint manufacturer's written recommendations, apply additional coats as needed to provide dry film thickness that complies with paint manufacturer's written recommendations.
3. Cost of retesting is Contractor's responsibility.

3.5 CLEANING AND PROTECTION

A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.

1. Do not clean equipment with free-draining water and prevent solvents, thinners, cleaners, and other contaminants from entering into waterways, sanitary and storm drain systems, and ground.
2. Dispose of contaminants in accordance with requirements of authorities having jurisdiction.
3. Allow empty paint cans to dry before disposal.

B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.

D. At completion of construction activities of other trades, touch up and restore damaged

or defaced painted surfaces.

3.6 INTERIOR PAINTING SCHEDULE, GYPSUM-BASED SUBSTRATES

A. Gypsum Board and Plaster Substrates:

1. High-Performance Architectural Latex System: MPI INT 9.2B.

a. Prime Coat: Primer sealer, latex, interior, MPI #50.
b. Intermediate Coat: Latex, interior, high-performance architectural, matching topcoat.
c. Topcoat: Latex, interior, high-performance architectural, (MPI Gloss Level G4), MPI #140.

END OF SECTION 099124

SECTION 230130.52 - EXISTING HVAC AIR DISTRIBUTION SYSTEM CLEANING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes cleaning existing HVAC air-distribution equipment, ducts, plenums, and system components.

B. Related Requirements:

1. Section 233113.00 "Metal Ducts" for cleaning newly installed metal ducts.
2. Section 230593.00 "Testing, Adjusting, Balancing for HVAC" for system flow documentation before cleaning and balancing and following cleaning and restoration.
3. Section 233300.00 "Air Duct Accessories" for restoration of opened ducts and plenums with access doors.

1.3 DEFINITIONS

A. ACAC: American Council for Accredited Certification.

B. AIHA-LAP: American Industrial Hygiene Association Lab Accreditation Program

C. ASCS: Air systems cleaning specialist.

D. CESB: Council of Engineering and Scientific Specialty Boards.

E. CMI: Certified Microbial Investigator.

F. CMC: Certified Microbial Consultant.

G. CMR: Certified Microbial Remediator.

H. CMRS: Certified Microbial Remediation Supervisor.

I. EMLAP: Environmental Microbiology Laboratory Accreditation Program.

J. IEP: Indoor Environmental Professional.

K. IICRC: Institute of Inspection, Cleaning, and Restoration Certification.

L. NADCA: National Air Duct Cleaners Association.

1.4 ACTION SUBMITTALS

A. Product Data:

1. Cleaning agents
2. Antimicrobial surface treatments.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data:

1. For an ASCS.
2. For an IEP.
3. For a CMR and a CMRS.

B. Field Quality-Control Reports:

1. Project's existing conditions.
2. Evaluations and recommendations, including cleanliness verification.
3. Strategies and procedures plan.

1.6 CLOSEOUT SUBMITTALS

A. Post-Project report.

1.7 QUALITY ASSURANCE

A. ASCS Qualifications: A certified member of NADCA.

1. Certification: Employ an ASCS certified by NADCA on a full-time basis.
2. Supervisor Qualifications: Certified as an ASCS by NADCA.

B. IEP Qualifications: CMI who is certified by ACAC and accredited by CESB.

C. CMR Qualifications: Certified by ACAC and accredited by CESB.

D. CMRS Qualifications: Certified by ACAC and accredited by CESB.

E. UL Compliance: Comply with UL 181 and UL 181A for fibrous-glass ducts.

PART 2 - PRODUCTS

2.1 HVAC CLEANING AGENTS

A. Description:

1. Formulated for each specific soiled coil condition that needs remedy.

2. Will not corrode or tarnish aluminum, copper, or other metals.

2.2 ANTIMICROBIAL SURFACE TREATMENT

A. Description: Specific product selected shall be as recommended by the IEP based on the specific antimicrobial needs of the specific Project conditions.

1. Formulated to kill and inhibit growth of microorganisms.
2. EPA-registered for use in HVAC systems and for the specific application in which it will be used.
3. Have no residual action after drying, with zero VOC off-gassing.
4. OSHA compliant.
5. Treatment shall dry clear to allow continued visual observation of the treated surface.

PART 3 - EXECUTION

3.1 PREPARATION

A. Inspect HVAC air-distribution equipment, ducts, plenums, and system components to determine appropriate methods, tools, and equipment required for performance of the Work.

B. Perform "Project Evaluation and Recommendation" according to NADCA ACR.

C. Cleaning Plan: Prepare a written plan for air-distribution system cleaning that includes strategies and step-by-step procedures. At a minimum, include the following:

1. Supervisor contact information.
2. Work schedule, including location, times, and impact on occupied areas.
3. Methods and materials planned for each HVAC component type.
4. Required support from other trades.
5. Equipment and material storage requirements.
6. Exhaust equipment setup locations.

D. Existing Conditions Report: Prepare a written report that documents existing conditions of the systems and equipment. Include documentation of existing conditions, including inspection results, photo images, laboratory results, and interpretations of the laboratory results by an IEP.

1. Prepare written report listing conditions detrimental to performance of the Work.

E. Proceed with work only after conditions detrimental to performance of the Work have been corrected.

F. Use the existing service openings, as required for proper cleaning, at various points of the HVAC system for physical and mechanical entry and for inspection.

G. Comply with NADCA ACR, "Guidelines for Constructing Service Openings in HVAC Systems" Section.

H. Mark the position of manual volume dampers and air-directional mechanical devices inside the system prior to cleaning.

3.2 CLEANING

A. Comply with NADCA ACR, including items identified as "recommended," "advised," and "suggested."

B. Perform electrical lockout and tagout according to Owner's standards or authorities having jurisdiction.

C. Remove non-adhered substances and deposits from within the HVAC system.

D. Complete cleaning in accordance with Owner-Contractor agreed-upon scope of work.

E. Systems and Components to Be Cleaned: All air-moving and -distribution equipment.

F. Collect debris removed during cleaning. Ensure that debris is not dispersed outside the HVAC system during the cleaning process.

G. Particulate Collection:

1. For particulate collection equipment, include adequate filtration to contain debris removed. Locate equipment downwind and away from all air intakes and other points of entry into the building.
2. HEPA filtration with 99.97 percent collection efficiency for particles sized 0.3 micrometer or larger shall be used where the particulate collection equipment is exhausting inside the building,

H. Control odors and mist vapors during the cleaning and restoration process.

I. Mark the position of manual volume dampers and air-directional mechanical devices inside the system prior to cleaning. Restore them to their marked position on completion of cleaning.

J. System components shall be cleaned so that all HVAC system components are visibly clean. On completion, all components must be returned to those settings recorded just prior to cleaning operations.

K. Clean all air-distribution devices, registers, grilles, and diffusers.

L. Clean non-adhered substance deposits according to NADCA ACR and the following:

1. Clean air-handling units, airstream surfaces, components, condensate collectors, and drains.
2. Ensure that a suitable operative drainage system is in place prior to beginning wash-down procedures.
3. Clean evaporator coils, reheat coils, and other airstream components.

M. Air-Distribution Systems:

1. Create service openings in the HVAC system as necessary to accommodate cleaning.

2. Mechanically clean air-distribution systems specified to remove all visible contaminants, so that the systems are capable of passing the HVAC System Cleanliness Tests (see NADCA ACR).

N. Debris removed from the HVAC system shall be disposed of according to applicable Federal, state, and local requirements.

O. Mechanical Cleaning Methodology:

1. Source-Removal Cleaning Methods: The HVAC system shall be cleaned using source-removal mechanical cleaning methods designed to extract contaminants from within the HVAC system and to safely remove these contaminants from the facility. No cleaning method, or combination of methods, shall be used that could potentially damage components of the HVAC system or negatively alter the integrity of the system.

   a. Use continuously operating vacuum-collection devices to keep each section being cleaned under negative pressure.
   b. Cleaning methods that require mechanical agitation devices to dislodge debris that is adhered to interior surfaces of HVAC system components shall be equipped to safely remove these devices. Cleaning methods shall not damage the integrity of HVAC system components or damage porous surface materials, such as duct and plenum liners.

2. Cleaning Mineral-Fiber Insulation Components:

   a. Fibrous-glass thermal or acoustical insulation elements present in equipment or ductwork shall be thoroughly cleaned with HEPA vacuuming equipment while the HVAC system is under constant negative pressure and shall not be permitted to get wet according to NADCA ACR.
   b. Cleaning methods used shall not cause damage to fibrous-glass components and will render the system capable of passing the HVAC System Cleanliness Tests (see NADCA ACR).
   c. Fibrous materials that become wet shall be discarded and replaced.

P. Coil Cleaning:

1. See NADCA ACR, "Coil Surface Cleaning" Section. Type 1, or Type 1 and Type 2, cleaning methods shall be used to render the coil visibly clean and capable of passing coil cleaning verification.
2. Coil drain pans shall be subject to NADCA ACR, "Non-Porous Surfaces Cleaning Verification." Ensure that condensate drain pans are operational.
3. Electric-resistance coils shall be de-energized, locked out, and tagged before cleaning.
4. Cleaning methods shall not cause any appreciable damage to, cause displacement of, inhibit heat transfer, or cause erosion of the coil surface or fins, and shall comply with coil manufacturer's written recommendations.
5. Rinse thoroughly with clean water to remove any latent residues.

Q. Application of Antimicrobial Treatment:

1. Apply antimicrobial agents and coatings if active fungal growth is determined by the IEP to be at Condition 2 or Condition 3 status according to IICRC S520, as analyzed by a

laboratory accredited by AIHA-LAP with an EMLAP certificate, and with results interpreted by an IEP. Apply antimicrobial agents and coatings according to manufacturer's written recommendations and EPA registration listing after the removal of surface deposits and debris.

2. Apply antimicrobial treatments and coatings after the system is rendered clean.
3. Apply antimicrobial agents and coatings directly onto surfaces of interior ductwork.
4. Microbial remediation shall be performed by a qualified CMR and CMRS.

3.3 CLEANLINESS VERIFICATION

A. Verify cleanliness according to NADCA ACR, "Verification of HVAC System Cleanliness" Section.

B. Verify HVAC system cleanliness after mechanical cleaning and before applying any treatment or introducing any treatment-related substance to the HVAC system, including biocidal agents and coatings.

C. Surface-Cleaning Verification: Perform visual inspection for cleanliness. If no contaminants are evident through visual inspection, the HVAC system shall be considered clean. If visible contaminants are evident through visual inspection, those portions of the system where contaminants are visible shall be re-cleaned and subjected to re-inspection for cleanliness.

D. Verification of Coil Cleaning: Coil will be considered clean if the coil is free of foreign matter and chemical residue, based on a thorough visual inspection.

E. Photographic Documentation: Comply with requirements in Section 013233 "Photographic Documentation."

3.4 RESTORATION

A. Restore and repair HVAC air-distribution equipment, ducts, plenums, and components according to NADCA ACR, "Restoration and Repair of Mechanical Systems" Section.

B. Restore service openings capable of future reopening. Comply with requirements in Section 233113 "Metal Ducts.

C. Replace fibrous-glass materials that cannot be restored by cleaning or resurfacing. Comply with requirements in Section 233113 "Metal Ducts" and Section 233116 "Nonmetal Ducts."

D. Replace damaged insulation according to Section 230713 "Duct Insulation."

E. Ensure that closures do not hinder or alter airflow.

F. New closure materials, including insulation, shall match opened materials and shall have removable closure panels fitted with gaskets and fasteners.

G. Restore manual volume dampers and air-directional mechanical devices inside the system to their marked position on completion of cleaning.

H. Measure air flows through air-distribution system.

I. Measure static-pressure differential across each coil.

3.5 PROJECT CLOSEOUT

A. Post-Project Report:

1. Post-cleaning laboratory results if any.
2. Post-cleaning photo images.
3. Post-cleaning verification summary.

B. Drawings:

1. Deviations of existing system from Owner's record drawings.
2. Location of service openings.

END OF SECTION 230130.52

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Motors.

1.2 DEFINITIONS

A. Existing Piping To Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.5 COORDINATION

A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:

1. Motor controllers.
2. Torque, speed, and horsepower requirements of the load.
3. Ratings and characteristics of supply circuit and required control sequence.
4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 MOTORS

A. Motor Requirements, General:

1. Content includes motors for use on alternating-current power systems of up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.
2. Comply with requirements in this Section except when stricter requirements are specified in equipment schedules or Sections.
3. Comply with NEMA MG 1 unless otherwise indicated.
4. Comply with IEEE 841 for severe-duty motors.

B. Motor Characteristics:

1. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 ft. (1000 m) above sea level.
2. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

C. Polyphase Motors:

1. Description: NEMA MG 1, Design B, medium induction motor.
2. Efficiency: Premium Efficient, as defined in NEMA MG 1.
3. Service Factor: 1.15.
4. Multispeed Motors: Variable torque.

    a. For motors with 2:1 speed ratio, consequent pole, single winding.
    b. For motors with other than 2:1 speed ratio, separate winding for each speed.

5. Multispeed Motors, Two Winding: Separate winding for each speed.
6. Rotor: Random-wound, squirrel cage.
7. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
8. Temperature Rise: Match insulation rating.
9. Insulation: Class F.
10. Code Letter Designation:

    a. Motors 15 Hp and Larger: NEMA starting Code F or Code G.
    b. Motors Smaller Than 15 Hp: Manufacturer's standard starting characteristic.

11. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

D. Additional Requirements for Polyphase Motors:

1. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
2. Motors Used with Variable-Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.

    a. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time-rise pulses produced by pulse-width-modulated inverters.

b. Premium-Efficient Motors: Class B temperature rise; Class F insulation.
c. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
d. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
e. Shaft Grounding: Motors driven by Variable Frequency Drives shall be equipped with a factory-installed shaft grounding ring (AEGIS or approved equal) to protect motor bearings from high-frequency induced shaft voltages.

3. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

E. Single-Phase Motors:

1. Motors larger than 1/20 hp must be one of the following, to suit starting torque and requirements of specific motor application:

a. Permanent-split capacitor.
b. Split phase.
c. Capacitor start, inductor run.
d. Capacitor start, capacitor run.

2. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
3. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
4. Motors 1/20 hp and Smaller: Shaded-pole type.
5. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device will automatically reset when motor temperature returns to normal range.

F. Electronically Commutated Motors:

1. Microprocessor-Based Electronic Control Module: Converts 120 V or 240 V single-phase AC power to three-phase DC power to operate the brushless DC motor.
2. Three-phase power motor module with permanent magnet rotor.
3. Circuit board or digital speed controller/LED display.
4. Building Automation System Interface: Via DC voltage signal.

PART 3 - EXECUTION

3.1 3INSTALLATION, GENERAL

A. Install motors and equipment strictly in accordance with manufacturer's written instructions.

B. Install motors to be accessible for maintenance, repairs, and visual inspection. Maintain minimum clearances as required by the manufacturer and the National Electrical Code (NEC).

C. Ensure proper alignment of motors with driven equipment to prevent premature bearing failure and excessive vibration.

D. Properly ground all motors in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

3.2 FIELD QUALITY CONTROL

A. Check operating motors for unusual noise, excessive vibration, and over-temperature.

B. For three-phase motors, verify proper phase sequence and rotation direction prior to coupling to the driven load.

C. Measure and record motor voltage and running amperage on all phases. If current exceeds motor nameplate Full Load Amps (FLA), identify and correct the cause prior to placing the system into continuous operation.

END OF SECTION 230500

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipe hangers and supports - carbon steel.
2. Pipe/tube hangers and supports - copper.
3. Thermal hanger shield inserts.
4. Fastener system - mechanical expansion anchors.
5. Equipment stands - outdoor type.

B. Related Requirements:

1. Section 230500 "Common Work Results for HVAC" for pipe guides and anchors.
2. Section 233113 "Metal Ducts" for duct hangers and supports.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.4 QUALITY ASSURANCE

A. Structural-Steel Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators in accordance with 2021 ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Hangers and supports for HVAC piping and equipment are to withstand the effects of gravity loads and stresses within limits and under conditions indicated in accordance with ASCE/SEI 7.

1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

2.2 PIPE HANGERS AND SUPPORTS - METAL

A. Pipe Hangers and Supports - Carbon Steel:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated, or epoxy powder coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washers made of carbon steel

B. Pipe/Tube Hangers and Supports - Copper:

1. Description: MSS SP-58, Types 1 through 58, copper-plated steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-plated steel or stainless steel

C. Pipe Hangers and Supports - Stainless Steel:
1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Material: Type 304 or 316 stainless steel to match supported pipe/duct.
3. Application: For use on all exterior rooftop piping/ductwork and continuously welded laboratory exhaust ductwork.

2.3 PIPE HANGERS - METAL, TRAPEZE TYPE

A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 THERMAL HANGER SHIELD INSERTS

A. Thermal Hanger Shield Inserts:

1. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100 psi or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125 psi minimum compressive strength and vapor barrier.
2. For Trapeze or Clamped Systems: Insert and shield are to cover entire circumference of pipe.
3. For Clevis or Band Hangers: Insert and shield are to cover bottom 180 degrees of pipe.
4. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 MATERIALS

A. Aluminum: ASTM B221.

B. Carbon Steel: ASTM A1011/A1011M.

C. Structural Steel: ASTM A36/A36M, carbon-steel plates, shapes, and bars; galvanized.

D. Stainless Steel: ASTM A240/A240M.

E. Threaded Rods: Continuously threaded. Zinc-plated or galvanized steel for indoor applications and stainless steel for outdoor applications. Mating nuts and washers of similar materials as rods.

F. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000 psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.

B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry static loads within specified loading limits. Minimum static design load used for strength determination is to include weight of supported components plus 200 lb.

3.2 INSTALLATION OF HANGERS AND SUPPORTS

A. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

B. Install lateral bracing with pipe hangers and supports to prevent swaying.

C. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Coordinate location of concrete inserts before concrete is placed.

D. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

E. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

F. Insulated Piping:

1. Attach clamps and spacers to piping.

   a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
   b. Piping Operating below Ambient Air Temperature: Use thermal hanger shield insert with clamp sized to match OD of insert.

2. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
3. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation. Thermal hanger shield inserts may be used as an option. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields are to span an arc of 180 degrees. Thermal hanger shield inserts may be used as an option. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
5. Shield Dimensions for Pipe: Not less than the following:

   a. NPS 1/4 to NPS 3-1/2 (DN 8 to DN 90): 12 inches long and 0.048 inch thick.
   b. NPS 4 (DN 100): 12 inches long and 0.06 inch thick.
   c. NPS 5 and NPS 6 (DN 125 and DN 150): 18 inches long and 0.06 inch thick.

G. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

H. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
2. Field fabricate in accordance with ASTM A36/A36M, carbon-steel shapes selected for loads being supported. Weld steel in accordance with AWS D1.1/D1.1M.

I. FRP Pipe-Hanger Installation: Comply with applicable portions of MSS SP-58. Install hangers and attachments as required to properly support piping from building structure.

J. Thermal Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.

K. Fastener System Installation:
1. Install fasteners in accordance with manufacturer's written instructions.
2. Install lag screw wood fasteners in accordance with manufacturer's written instructions.

3.3 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

A. Touchup:

1. Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

   a. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
2. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports and attachments for general service applications.

F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.

G. Use padded hangers for piping that is subject to scratching.

H. Use thermal hanger shield inserts for insulated piping and tubing.

I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

Hanger / Support Type	MSS Type	Typical Application	Pipe Size Range
Adjustable, Steel Clevis Hangers	Type 1	Suspension of noninsulated or insulated, stationary pipes	NPS 1/2 to NPS 30
Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps	Type 3	Requiring clamp flexibility and up to 4 inches of insulation	NPS 3/4 to NPS 36
Steel Pipe Clamps	Type 4	Suspension of cold and hot pipes if little or no insulation is required	NPS 1/2 to NPS 24
Pipe Hangers	Type 5	Allow off-center closure for hanger installation before pipe erection	NPS 1/2 to NPS 4
Adjustable, Swivel Split- or Solid-Ring Hangers	Type 6	Suspension of noninsulated, stationary pipes	NPS 3/4 to NPS 8
Adjustable, Steel Band Hangers	Type 7	Suspension of noninsulated, stationary pipes	NPS 1/2 to NPS 8
Adjustable Band Hangers	Type 9	Suspension of noninsulated, stationary pipes	NPS 1/2 to NPS 8
Adjustable, Swivel-Ring Band Hangers	Type 10	Suspension of noninsulated, stationary pipes	NPS 1/2 to NPS 8
Split Pipe Ring with or without Turnbuckle Hangers	Type 11	Suspension of noninsulated, stationary pipes	NPS 3/8 to NPS 8

Hanger / Support Type	MSS Type	Typical Application	Pipe Size Range
Extension Hinged or Two-Bolt Split Pipe Clamps	Type 12	Suspension of noninsulated, stationary pipes	NPS 3/8 to NPS 3
U-Bolts	Type 24	Support of heavy pipes	NPS 1/2 to NPS 30
Clips	Type 26	Support of insulated pipes not subject to expansion or contraction	All Applicable
Pipe Saddle Supports	Type 36	Stanchion support with cast-iron floor flange or carbon-steel plate	NPS 4 to NPS 36
Pipe Stanchion Saddles	Type 37	Stanchion support with U-bolt to retain pipe	NPS 4 to NPS 36
Adjustable Pipe Saddle Supports	Type 38	Stanchion-type support if vertical adjustment is required	NPS 2-1/2 to NPS 36
Single-Pipe Rolls	Type 41	Suspension from two rods if longitudinal movement might occur	NPS 1 to NPS 30
Adjustable Roller Hangers	Type 43	Suspension from single rod if horizontal movement might occur	NPS 2-1/2 to NPS 24
Complete Pipe Rolls	Type 44	Support if longitudinal movement might occur but vertical adjustment is unnecessary	NPS 2 to NPS 42
Pipe Roll and Plate Units	Type 45	Support if small horizontal movement might occur and vertical adjustment is unnecessary	NPS 2 to NPS 24
Adjustable Pipe Roll and Base Units	Type 46	Support if vertical and lateral adjustment might be required	NPS 2 to NPS 30

J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.

K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.

L. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal Hanger Shield Inserts: For supporting insulated pipe.

M. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

END OF SECTION 230529

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. The Work of this Section Includes:

1. TAB of Air Systems:

   a. Constant-volume air systems.
   b. Variable-air-volume systems.

2. TAB of Hydronic Piping Systems:

   a. Constant-flow hydronic systems.

3. TAB of equipment.
4. TAB of existing HVAC systems and equipment.
5. Procedures for exhaust hoods.
6. Duct-leakage tests verification.
7. HVAC-control system verification.

1.2 DEFINITIONS

A. AABC: Associated Air Balance Council.

B. FFT: Fast Fourier transform.

C. INCE: Institute of Noise Control Engineering

D. NC: Noise criteria.

E. NEBB: National Environmental Balancing Bureau.

F. RC: Room criteria.

G. TAB: Testing, adjusting, and balancing.

H. TABB: Testing, Adjusting, and Balancing Bureau.

I. TAB Specialist: An independent entity meeting qualifications to perform TAB work.

J. TDH: Total dynamic head.

K. UFAD: Underfloor air distribution.

1.3 PREINSTALLATION MEETINGS

A. TAB Conference: Conduct a virtual TAB conference after approval of the TAB strategies and procedures plan, to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.

1. Minimum Agenda Items:

a. The Contract Documents examination report.
b. The TAB plan.
c. Requirements for coordination and cooperation of trades and subcontractors.
d. Proposed procedures for documentation and communication flow.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.

B. Contract Documents Examination Report: Within 60 days of Contractor's Notice to Proceed, provide a summary report of the examination review required in "Examination" Article, if issues are discovered that may preclude the proper testing and balancing of the systems. Submit a summary report of the examination review required in "Examination" Article.

C. Strategies and Procedures Plan: Within 90 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures, as specified in "Preparation" Article.

D. System Readiness Checklists: Within 90 days of Contractor's Notice to Proceed, submit system readiness checklists, as specified in "Preparation" Article, to be used and filled out by systems installers verifying that systems are ready for TAB.

E. Certified TAB Reports: Within 14 days of completion of testing and balancing work.

1. Submit one copy of the final TAB report to the design professional of record's firm.

F. Sample report forms.

G. Instrument calibration reports, to include the following:

1. Instrument type and make.
2. Serial number.
3. Application.
4. Dates of use.
5. Dates of calibration and calibration interval.

1.5 QUALITY ASSURANCE

A. TAB Specialist Firm's Qualifications, Certified by AABC:

1. TAB Field Supervisor: Employee of the TAB specialist firm and certified by AABC.
2. TAB Technician: Employee of the TAB specialist firm and certified by AABC.

B. TAB Specialist Firm's Qualifications: Certified by NEBB or TABB.

1. TAB Certified Professional: Employee of the TAB specialist firm and certified by NEBB or TABB.
2. TAB Technician: Employee of the TAB specialist firm and certified by NEBB or TABB.
3. TAB specialist firm is to be independent, third-party, and unaffiliated with Contractor.

C. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."

D. ASHRAE 111 compliance for testing and balancing of HVAC systems.

E. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.3.3 - "System Balancing."

F. Code and Authorities Having Jurisdiction Compliance: Furnish TAB services that comply with governing codes and requirements of authorities having jurisdiction.

1.6 FIELD CONDITIONS

A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in system designs that may preclude proper TAB of systems and equipment. Submit Contract Documents Examination Report summary of findings.

B. Examine installed systems for balancing devices, such as test ports, gauge cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Note the locations of devices that are not accessible for TAB.

C. Examine the approved submittals for HVAC systems and equipment.

D. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.

E. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, clean and permanent filters are installed, and equipment with functioning controls is ready for operation.

F. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning as indicated on Drawings or in the Specifications.

G. Verify, with installation Contractor, that startup strainer screens have been replaced with permanent screens and that all strainers have been cleaned.

H. Examine control valves for proper installation for their intended function of isolating, throttling, diverting, or mixing fluid flows.

I. Examine heat-transfer coils for correct piping connections and for clean and straight fins.

J. Examine air vents to verify that air has been removed from all hydronic systems.

K. Observe demonstration of operating safety interlocks and controls on HVAC equipment.

L. Examine control dampers for proper installation for their intended function of isolating, throttling, diverting, or mixing air flows.

3.2 PREPARATION

A. Prepare a TAB plan that includes the following:

1. Equipment and systems to be tested.
2. Strategies and step-by-step procedures for balancing the systems.
3. Instrumentation to be used.
4. Sample forms with specific identification for all equipment.

B. Prepare system-readiness checklists of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:

1. Airside:

   a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
   b. Duct systems are complete with terminals installed.
   c. Volume, smoke, and fire dampers are open and functional.
   d. Clean filters are installed.
   e. Fans are operating, free of vibration, and rotating in correct direction.
   f. Variable-frequency controllers' startup is complete and safeties are verified.
   g. Automatic temperature-control systems are operational.
   h. Ceilings are installed.
   i. Windows and doors are installed and are in normal operating positions.
   j. Note location of balancing devices that are inaccessible.

2. Hydronics:

a. Verify leakage and pressure tests on water distribution systems have been completed in accordance with applicable code and authorities having jurisdiction.
b. Piping is complete with terminals installed.
c. Water treatment is complete.
d. Systems are flushed, filled, and air purged.
e. Verify that pressure at highest point in the system is a minimum of 5 psig (34.5 kPa).
f. Strainers are pulled and cleaned.
g. Control valves are functioning in accordance with the controls sequence of operation.
h. Shutoff and balance valves have been verified to be 100 percent open.
i. Pumps are started and proper rotation is verified.
j. Pump gauge connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
k. Variable-frequency controllers' startup is complete, and safeties are verified.
l. Note location of balancing devices that are inaccessible.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

A. Perform testing and balancing procedures on each system in accordance with the procedures contained in NEBB's "Procedural Standard for Testing, Adjusting and Balancing of Environmental Systems" and in this Section.

B. Cut insulation, ducts, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.

1. Installing Contractor to Perform the Following:

a. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
b. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
c. Where holes for probes are required in piping or hydronic equipment, install pressure and temperature test plugs to seal systems.
d. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."

C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.

D. Take and report testing and balancing measurements in inch-pound (IP) units.

E. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.4 TESTING, ADJUSTING, AND BALANCING OF HVAC EQUIPMENT

A. Test, adjust, and balance HVAC equipment indicated on Drawings, including, but not limited to, the following:

1. Motors.
2. Pumps.
3. Fans and ventilators.
4. Terminal units.
5. Water chillers.
6. Air-handling units.
7. Coils.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

A. Prepare test reports for both fans and outlets. Obtain approved submittals and recommended testing procedures. Cross-check the summation of required outlet volumes with required fan volumes.

B. Prepare single-line schematic diagram of systems or color-coded HVAC drawings for the purpose of identifying HVAC components, including each air terminal unit and each air diffuser, register, and grille.

C. For variable-air-volume systems, develop a plan to simulate diversity and include in TAB plan.

D. Determine suitable locations in main and branch ducts for accurate duct-airflow measurements.

E. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.

F. Verify that motor controllers are equipped with properly sized thermal protection.

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.

1. Measure total airflow.

    a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
    b. Where duct conditions allow, measure airflow by main Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses close to the fan and prior to any outlets, to obtain total airflow.

2. Measure fan static pressures as follows:

    a. Measure static pressure directly at the fan outlet.

b. Measure static pressure directly at the fan inlet.
c. Measure static pressure differential across each component that makes up the air-handling system.
d. Apply artificial loading of filters to simulate a dirty filter pressure drop condition at the time static pressures are measured.

3. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
4. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.

B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.

1. Measure airflow of submain and branch ducts.
2. Adjust submain and branch duct volume dampers for specified airflow.
3. Re-measure each submain and branch duct after all volume dampers have been adjusted.

C. Adjust air inlets and outlets for each space to indicated airflows.

1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
2. Measure inlets' and outlets' airflow. Apply correction factors as applicable for each size and style of air device.
3. Adjust each inlet and outlet for specified airflow.
4. Re-measure each inlet and outlet after they have been adjusted.

D. Verify final system conditions.

1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design range. Readjust to within design tolerance if necessary.
2. Re-measure and confirm that total airflow is within design.
3. Re-measure all final fan operating data, speed, volts, amps, and static profile.
4. Traverse the supply airflow in full airside economizer mode. Observe the mixed air plenum pressure as compared to normal operation: return air dampers open and minimum outside air varying to 100 percent outside air dampers fully open and return air dampers fully closed. Mixed air pressure is to remain constant plus/minus 20 percent or, otherwise, damper/fan adjustments will be required.
5. Mark all final settings.
6. Measure and record all operating data.
7. Record final fan-performance data.

3.7 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

A. Adjust the variable-air-volume systems as follows:

1. Verify that the system static pressure sensor is located two-thirds of the distance down the duct from the fan discharge.

2. Verify that the system is under static pressure control.
3. Select the terminal unit that is most critical to the supply-fan airflow. Measure inlet static pressure, and adjust system static pressure control set point so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
4. Calibrate and balance each terminal unit for maximum and minimum design airflow as follows:

    a. Adjust controls so that terminal is calling for maximum airflow. Some controllers require starting with minimum airflow. Verify calibration procedure for specific project.
    b. Measure airflow and adjust calibration factor as required for design maximum airflow. Record calibration factor.
    c. When maximum airflow is correct, balance the air outlets downstream from terminal units.
    d. Adjust controls so that terminal is calling for minimum airflow.
    e. Measure airflow and adjust calibration factor as required for design minimum airflow. Record calibration factor. If no minimum calibration is available, note any deviation from design airflow.
    f. On constant volume terminals, in critical areas where room pressure is to be maintained, verify that the airflow remains constant over the full range of full cooling to full heating. Note any deviation from design airflow or room pressure.

5. Set the air terminal units to maximum airflow. Record the following for each air terminal unit:

    a. Design maximum airflow.
    b. Tested and balanced maximum airflow.
    c. BAS system maximum airflow.
    d. BAS damper position.
    e. Adjust the air-handling unit fan airflow until one air terminal unit damper position is 85 percent open.
    f. Record the duct static pressure sensor and set the fan static pressure controller to the recorded static pressure sensor.
    g. Record the fan operating Hz.
    h. If the system has filters that will exceed 0.5 inch wg (125 Pa) pressure differential when dirty, simulate the dirty filter pressure drop and repeat all the above recorded readings ("a" through "g"), noting dirty filter condition.
    i. With N+1, isolate one fan and repeat all the above recorded readings ("a" through "g"), noting N+1 condition.
    j. Each condition must have all air-handling- unit data recorded, including static pressure profiles at outdoor air, return air, relief air, total supply air, supply air fan suction and discharge, return air fan suction and discharge, and relief air fan suction and discharge.

6. Measure fan static pressures as follows:

    a. Measure static pressure directly at the fan outlet.
    b. Measure static pressure directly at the fan inlet.

c. Measure static pressure across each component that makes up the air-handling system.
d. Report artificial loading of filters at the time static pressures are measured.

7. Set final return and outside airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.

a. Balance the return-air ducts and inlets.
b. Verify that terminal units are meeting design airflow under system maximum flow.

8. Re-measure the inlet static pressure at the most critical terminal unit, and adjust the system static pressure set point to the most energy-efficient set point, to maintain the optimum system static pressure. Record set point and give to controls Contractor.
9. Verify final system conditions as follows:

a. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to match design if necessary.
b. Re-measure and confirm that total airflow is within design.
c. Re-measure final fan operating data, speed, volts, amps, and static profile.
d. Mark final settings.
e. Test system in economizer mode. Verify proper operation and adjust if necessary. Measure and record all operating data.
f. Verify tracking between supply and return fans.

3.8 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

A. Prepare test reports for pumps, coils, and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Cross-check the summation of required coil and equipment flow rates with pump design flow rate.

B. Prepare single-line schematic diagram of systems for the purpose of identifying HVAC components.

C. Prepare schematic diagrams of systems' record Drawings piping layouts.

D. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:

1. Check expansion tank for proper setting.
2. Check highest vent for adequate pressure.
3. Check flow-control valves for proper position.
4. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.
5. Verify that motor controllers are equipped with properly sized thermal protection.
6. Check that air has been purged from the system.

E. Measure and record upstream and downstream pressure of each piece of equipment.

F. Measure and record upstream and downstream pressure of pressure-reducing valves.

G. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.

1. Check settings and operation of each safety valve. Record settings.

3.9 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

A. Adjust pumps to deliver total design flow.

1. Measure total water flow.

a. Position valves for full flow through coils.
b. Measure flow by main flow meter, if installed.
c. If main flow meter is not installed, determine flow by pump TDH or known equipment pressure drop.

2. Measure pump TDH as follows:

a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
c. Convert pressure to head and correct for differences in gauge heights.
d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved. If excessive throttling is required to achieve desired flow, recommend pump impellers be trimmed to reduce excess throttling. Before pump impellers are trimmed, verify if any future load requirements and close throttling valve, noting the position.

3. Monitor motor performance during procedures, and do not operate motor in an overloaded condition. While operating pump(s) at maximum flow conditions, verify pump(s) are operating below nameplate and are non-overloading through full range of operation.

B. Adjust flow-measuring devices installed in mains and branches to design water flows.

1. Measure flow in main and branch pipes.
2. Adjust main and branch balance valves for design flow.
3. Re-measure each main and branch after all have been adjusted.

C. Adjust flow-measuring devices installed at terminals for each space to design water flows.

1. Measure flow at terminals.
2. Adjust each terminal to design flow.
3. Re-measure each terminal after it is adjusted.
4. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
5. Perform temperature tests after flows have been balanced.

6. Use coil pressure drop to determine flow if no flow meter measurement exists.
7. Use temperatures and flows to calculate actual capacity on each coil and heat exchanger.

D. For systems with pressure-independent valves at terminals:

1. Measure differential pressure and verify that it is within manufacturer's specified range.
2. Perform temperature tests after flows have been verified.

E. For systems without pressure-independent valves or flow-measuring devices at terminals:

1. Measure and balance coils by either coil pressure drop or by capacity method calculation.
2. Use coil pressure drop to determine flow.
3. Perform temperature tests after flows have been verified.

F. Verify final system conditions as follows:

1. Re-measure and confirm that total water flow is within design.
2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
3. Mark final settings.

G. Verify that memory stops have been set. Add and mark all balanced valve positions for valves that do not have memory stops.

3.10 PROCEDURES FOR MOTORS

A. Motors: 1/2 hp and larger; test at final balanced conditions and record the following data:

1. Manufacturer's name, model number, and serial number.
2. Motor horsepower rating.
3. Motor rpm.
4. Phase and hertz.
5. Nameplate and measured voltage, each phase.
6. Nameplate and measured amperage, each phase.
7. Service factor and frame size.

B. Motors Driven by Variable-Frequency Controllers: Test manual bypass of controller to prove proper operation. Verify and report Hz at maximum and minimum flows.

3.11 PROCEDURES FOR WATER CHILLERS

A. Air-Cooled Chillers: Balance water flow through each evaporator to within specified tolerances of indicated flow, with all pumps operating. With only one chiller operating in a multiple-chiller installation, do not exceed the flow for the maximum tube velocity recommended by the chiller manufacturer. Measure and record the following data with each chiller operating at design conditions:

1. Evaporator-water entering and leaving temperatures, pressure drop, and water flow.
2. Evaporator and condenser refrigerant temperatures and pressures, using instruments furnished by chiller manufacturer or via chiller control panel readout.

3. Power factor if factory-installed instrumentation is furnished for measuring kilowatts or via chiller control panel readout.
4. Kilowatt input if factory-installed instrumentation is furnished for measuring kilowatts or via chiller control panel readout.
5. Capacity: Calculate in tons (kilowatts) of cooling via chiller control panel readout.
6. Verify condenser-fan rotation and record fan and motor data, including number of fans and entering- and leaving-air temperatures.

3.12 PROCEDURES FOR HEAT-TRANSFER COILS

A. Measure, adjust, and record the following data for each hydronic coil:

1. Entering- and leaving-water temperature.
2. Water flow rate.
3. Water pressure drop.
4. Dry-bulb temperature of entering and leaving air.
5. Wet-bulb temperature of entering and leaving air for cooling coils.
6. Airflow.
7. Air pressure drop.
8. Use coil pressure drop to determine flow if no flow meter measurement exists.
9. Use temperatures and flows to calculate actual capacity on each coil and heat-transfer coils.

B. Measure, adjust, and record the following data for each electric heating coil:

1. Nameplate data.
2. Airflow.
3. Entering- and leaving-air temperature at full load.
4. Air pressure drop.
5. Voltage and amperage input of each phase at full load.
6. Record full load kW.
7. Record fuse or circuit-breaker rating for overload protection.

3.13 PROCEDURES FOR EXHAUST HOODS

A. Room Pressure: Measure and record room pressure with respect to atmosphere and adjacent space with hoods in room initially not operating and then with hoods operating.

B. Makeup Air: Systems supplying source of makeup air to hoods are to be in operation during testing and balancing of exhaust hoods.

1. Measure and record temperature of makeup air entering hood. If hood makeup air is from multiple sources having different temperatures, measure and record the airflow and temperatures of each source and calculate the weighted average temperature.
2. Use simulated smoke to observe supply air-distribution air patterns in vicinity of hoods. Consult with hood manufacturer and report conditions that have a detrimental effect on intended capture, containment, and other attributes effecting proper operation.

C. Laboratory Fume Hoods:
1. Measure and record the following:

a. Pressure drop across hood.
b. Airflow by duct traverse where duct distribution will allow accurate measurement, and calculate hood average face velocity. If hood is connected to exhaust duct distribution through an exhaust device with integral airflow measurement, that reading may be used in lieu of a duct traverse.
c. Face velocity across open hood face and calculate hood airflow.

1) Clearly indicate the direction of flow at each point of measurement.
2) Measure face velocity across opening, using imaginary grid pattern and calibrated fixed anemometer readings per grid in accordance with ASHRAE 110 airflow face velocity measurement procedure. (Target face velocity shall be 100 fpm with the sash at the design operating height, unless otherwise scheduled).

d. ASHRAE 110 Capture and Containment Testing:

1) With room and laboratory fume hood operating at design conditions, perform an "as-installed" performance test of the laboratory fume hood in accordance with the following ASHRAE 110 tests:

a) Flow visualization procedure.
b) Tracer gas test procedure.

3.14 DUCT-LEAKAGE TESTS

A. Witness the duct-leakage testing performed by Installer.

B. Duct-leakage testing is to be performed by a technician certified by AABC, NEBB, or TABB in accordance with SMACNA's "HVAC Air Duct Leakage Test Manual" and IAPMO's Uniform Mechanical Code, "Duct Leakage Tests" Article.

C. Verify that proper test methods are used and that leakage rates are within specified limits.

D. Report deficiencies observed.

3.15 HVAC CONTROLS VERIFICATION

A. In conjunction with system balancing, perform the following:

1. Work to ensure the system is operating within the design limitations and gain a mutual understanding of intended controls performance.
2. Confirm that the sequences of operation are in compliance with Contract Documents.
3. Verify that controllers are calibrated and function as intended.
4. Verify that controller set points are as indicated.
5. Verify the operation of lockout or interlock systems.
6. Verify the operation of valve and damper actuators.
7. Verify that controlled devices are properly installed and connected to correct controller.
8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.

9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.

B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.16 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.

1. Measure and record the operating speed, airflow, and static pressure of each fan and equipment with fan(s).
2. Measure and record flows, temperatures, and pressures of each piece of equipment in each hydronic system. Compare the values to design or nameplate information, where information is available.
3. Measure motor voltage and amperage. Compare the values to motor nameplate information.
4. Check the condition of filters.
5. Check the condition of coils.
6. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.

B. TAB after Construction: Before performing testing and balancing of renovated existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished in accordance with renovation scope indicated by Contract Documents. Verify the following:

1. New filters are installed.
2. Coils are clean and fins combed.
3. Drain pans are clean.
4. Fans are clean.
5. Deficiencies noted in the preconstruction report are corrected.

C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.

1. Compare the indicated airflow of the renovated work to the measured fan airflows and determine the new fan speed and the face velocity of filters and coils.
2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
3. Balance each air outlet.

3.17 TOLERANCES

A. Set HVAC system's airflow rates and water-flow rates within the following tolerances:

1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus 10 percent or minus 5 percent. If design value is less than 100 cfm (47 L/s), flow rate is within 10 cfm (4.7 L/s).

2. Air Outlets and Inlets: Plus 10 percent or minus 5 percent. If design value is less than 100 cfm (47 L/s), flow rate is within 10 cfm (4.7 L/s).
3. Air Outlets and Inlets (Laboratory Spaces): Maintain strict negative pressurization. Supply air tolerances shall be plus 0 percent to minus 10 percent. Exhaust air tolerances shall be plus 10 percent to minus 0 percent. Overall room pressure relationships must be maintained at all times.
4. Chilled-Water Flow Rate: Plus or minus 5 percent. If design value is less than 10 gpm (0.63 L/s), flow rate is within 10 percent.

B. Maintaining pressure relationships as designed is to have priority over the tolerances specified above. If the above tolerances change the relative positive or negative airflow from/into the space, tolerances are to be adjusted so as to keep the relative positive cfm or negative cfm from/into the space a constant cfm differential.

3.18 PROGRESS REPORTING

A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for system-balancing devices. Recommend changes and additions to system-balancing devices, to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance-measuring and -balancing devices.

B. Status Reports: Prepare weekly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.19 FINAL TESTING AND BALANCING REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.
3. Certify validity and accuracy of field data.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Fan curves.
3. Manufacturers' test data.
4. Field test reports prepared by system and equipment installers.
5. Other information relative to equipment performance; do not include Shop Drawings and product data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.

2. Name and address of the TAB specialist firm and technician.
3. Project name.
4. Project location.
5. Project Architect's name, firm, and address.
6. Project engineer's name, firm, and address.
7. Project Contractor's name, firm, and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents, including the following:

    a. Indicated versus final performance.
    b. Notable characteristics of systems.
    c. Description of system operation sequence if it varies from the Contract Documents.

12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fan performance forms, including the following:

    a. Settings for outdoor-, return-, and exhaust-air dampers.
    b. Conditions of filters.
    c. Cooling coil, wet- and dry-bulb conditions.
    d. Heating coil, dry-bulb conditions.
    e. Face and bypass damper settings at coils.
    f. Fan drive settings, including settings and percentage of maximum pitch diameter.
    g. Variable-frequency controller settings for variable-air-volume systems.
    h. Settings for pressure controller(s).
    i. Other system operating conditions that affect performance.

16. Test conditions for pump performance forms, including the following:

    a. Variable-frequency controller settings for variable-flow hydronic systems.
    b. Settings for pressure controller(s).
    c. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:

1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Water flow rates.
3. Duct, outlet, and inlet sizes.
4. Pipe and valve sizes and locations.
5. Terminal units.
6. Balancing stations.
7. Position of balancing devices.

E. Air-Handling-Unit Test Reports: For air-handling units, include the following:

1. Unit Data:

a. Unit identification.
b. Location.
c. Make and type.
d. Model number and unit size.
e. Manufacturer's serial number.
f. Unit arrangement and class.
g. Discharge arrangement.
h. Sheave make, size in inches (mm), and bore.
i. Center-to-center dimensions of sheave and amount of adjustments in inches (mm).
j. Number, make, and size of belts.
k. Number, type, and size of filters.

2. Motor Data:

a. Motor make and frame type and size.
b. Horsepower and speed.
c. Volts, phase, and hertz.
d. Full-load amperage and service factor.
e. Sheave make, size in inches (mm), and bore.
f. Center-to-center dimensions of sheave and amount of adjustments in inches (mm).

3. Test Data (Indicated and Actual Values):

a. Total airflow rate in cfm (L/s).
b. Total system static pressure in inches wg (Pa).
c. Fan speed.
d. Inlet and discharge static pressure in inches wg (Pa).
e. For each filter bank, filter static-pressure differential in inches wg (Pa).
f. Cooling-coil static-pressure differential in inches wg (Pa).
g. List for each internal component with pressure-drop, static-pressure differential in inches wg (Pa).
h. Outdoor airflow in cfm (L/s).
i. Return airflow in cfm (L/s).
j. Outdoor-air damper position.
k. Return-air damper position.

F. Apparatus-Coil Test Reports:

1. Coil Data:

a. System identification.
b. Location.
c. Coil type.
d. Number of rows.
e. Fin spacing in fins per inch (mm) o.c.
f. Make and model number.
g. Face area in sq. ft. (sq. m).
h. Tube size in NPS (DN).
i. Tube and fin materials.
j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

    a. Airflow rate in cfm (L/s).
    b. Average face velocity in fpm (m/s).
    c. Air pressure drop in inches wg (Pa).
    d. Outdoor-air, wet- and dry-bulb temperatures in deg F (deg C).
    e. Return-air, wet- and dry-bulb temperatures in deg F (deg C).
    f. Entering-air, wet- and dry-bulb temperatures in deg F (deg C).
    g. Leaving-air, wet- and dry-bulb temperatures in deg F (deg C).
    h. Water-flow rate in gpm (L/s).
    i. Water pressure differential in feet of head or psig (kPa).
    j. Entering-water temperature in deg F (deg C).
    k. Leaving-water temperature in deg F (deg C).

G. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:

1. Unit Data:

    a. System identification.
    b. Location.
    c. Coil identification.
    d. Capacity in Btu/h (kW).
    e. Number of stages.
    f. Connected volts, phase, and hertz.
    g. Rated amperage.
    h. Airflow rate in cfm (L/s).
    i. Face area in sq. ft. (sq. m).
    j. Minimum face velocity in fpm (m/s).

2. Test Data (Indicated and Actual Values):

    a. Heat output in Btu/h (kW).
    b. Airflow rate in cfm (L/s).
    c. Air velocity in fpm (m/s).
    d. Entering-air temperature in deg F (deg C).
    e. Leaving-air temperature in deg F (deg C).
    f. Voltage at each connection.
    g. Amperage for each phase.

H. Fan Test Reports: For supply, return, and exhaust fans, include the following:

1. Fan Data:

    a. System identification.
    b. Location.
    c. Make and type.
    d. Model number and size.
    e. Manufacturer's serial number.
    f. Arrangement and class.
    g. Sheave make, size in inches (mm), and bore.

h. Center-to-center dimensions of sheave and amount of adjustments in inches (mm).

2. Motor Data:

a. Motor make and frame type and size.
b. Horsepower and speed.
c. Volts, phase, and hertz.
d. Full-load amperage and service factor.
e. Sheave make, size in inches (mm), and bore.
f. Center-to-center dimensions of sheave and amount of adjustments in inches (mm).
g. Number, make, and size of belts.

3. Test Data (Indicated and Actual Values):

a. Total airflow rate in cfm (L/s).
b. Total system static pressure in inches wg (Pa).
c. Fan speed.
d. Discharge static pressure in inches wg (Pa).
e. Suction static pressure in inches wg (Pa).

I. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:

1. Report Data:

a. System fan and air-handling-unit number.
b. Location and zone.
c. Traverse air temperature in deg F (deg C).
d. Duct static pressure in inches wg (Pa).
e. Duct size in inches (mm).
f. Duct area in sq. ft. (sq. m).
g. Indicated airflow rate in cfm (L/s).
h. Indicated velocity in fpm (m/s).
i. Actual airflow rate in cfm (L/s).
j. Actual average velocity in fpm (m/s).
k. Barometric pressure in psig (Pa).

J. Air-Terminal-Device Reports:

1. Unit Data:

a. System and air-handling unit identification.
b. Location and zone.
c. Apparatus used for test.
d. Area served.
e. Make.
f. Number from system diagram.
g. Type and model number.
h. Size.
i. Effective area in sq. ft. (sq. m).

2. Test Data (Indicated and Actual Values):

   a. Airflow rate in cfm (L/s).
   b. Air velocity in fpm (m/s).
   c. Preliminary airflow rate as needed in cfm (L/s).
   d. Preliminary velocity as needed in fpm (m/s).
   e. Final airflow rate in cfm (L/s).
   f. Final velocity in fpm (m/s).
   g. Space temperature in deg F (deg C).

K. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:

1. Unit Data:

   a. System and air-handling-unit identification.
   b. Location and zone.
   c. Room or riser served.
   d. Coil make and size.
   e. Flowmeter type.

2. Test Data (Indicated and Actual Values):

   a. Airflow rate in cfm (L/s).
   b. Entering-water temperature in deg F (deg C).
   c. Leaving-water temperature in deg F (deg C).
   d. Water pressure drop in feet of head or psig (kPa).
   e. Entering-air temperature in deg F (deg C).
   f. Leaving-air temperature in deg F (deg C).

L. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves, and include the following:

1. Unit Data:

   a. Unit identification.
   b. Location.
   c. Service.
   d. Make and size.
   e. Model number and serial number.
   f. Water flow rate in gpm (L/s).
   g. Water pressure differential in feet of head or psig (kPa).
   h. Required net positive suction head in feet of head or psig (kPa).
   i. Pump speed.
   j. Impeller diameter in inches (mm).
   k. Motor make and frame size.
   l. Motor horsepower and rpm.
   m. Voltage at each connection.
   n. Amperage for each phase.
   o. Full-load amperage and service factor.
   p. Seal type.

2. Test Data (Indicated and Actual Values):

    a. Static head in feet of head or psig (kPa).
    b. Pump shutoff pressure in feet of head or psig (kPa).
    c. Actual impeller size in inches (mm).
    d. Full-open flow rate in gpm (L/s).
    e. Full-open pressure in feet of head or psig (kPa).
    f. Final discharge pressure in feet of head or psig (kPa).
    g. Final suction pressure in feet of head or psig (kPa).
    h. Final total pressure in feet of head or psig (kPa).
    i. Final water flow rate in gpm (L/s).
    j. Voltage at each connection.
    k. Amperage for each phase.

M. Instrument Calibration Reports:

1. Report Data:

    a. Instrument type and make.
    b. Serial number.
    c. Application.
    d. Dates of use.
    e. Dates of calibration and interval.

3.20 VERIFICATION OF TAB REPORT

A. The TAB specialist firm's test and balance technician is to conduct the final verification in the presence of Commissioning Authority.

B. Commissioning Authority are to randomly select measurements, documented in the final report, to be rechecked. Rechecking is to be limited to the lesser of either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in three normal 8-hour business day.

C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements are to be noted as "FAILED."

D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the TAB are to be considered incomplete and are to be rejected.

E. If recheck measurements find the number of failed measurements noncompliant with requirements indicated, proceed as follows:

1. TAB specialists are to recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection. All changes are to be tracked to show changes made to previous report.
2. If the second final inspection also fails, Owner may pursue others Contract options to complete TAB work.

F. Prepare test and inspection reports.

3.21 REVERIFICATION

A. TAB specialist firm technicians are to recheck all measurements and make adjustments as required to complete the balancing. Revise the final report and balancing device settings to include all changes; resubmit final report and request a second verification.

B. If the second verification also fails, Architect may contact AABC headquarters regarding the AABC National Performance Guaranty, NEBB Quality Assurance Program, or TABB Quality Assurance Program, Customer Complaint Procedures.

3.22 ADDITIONAL TESTS

A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulating the following duct services:

1. Indoor, concealed supply and outdoor air.
2. Indoor, concealed return located in unconditioned space.
3. Indoor, concealed exhaust.
4. Indoor, exposed supply, return, outdoor, and exhaust air.

B. Related Requirements:
1. Section 230719 "HVAC Piping Insulation."
2. Section 233113 "Metal Ducts" for duct liners.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
3. Detail application of field-applied jackets.
4. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

C. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build mockups in the location

indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.

1. Ductwork Mockups:

    a. One 10-foot (3-m) section each of rectangular and round straight duct.
    b. One each of a 90-degree mitered round and rectangular elbow, and one each of a 90-degree radius round and rectangular elbow.
    c. One rectangular branch takeoff and one round branch takeoff from a rectangular duct. One round tee fitting.
    d. One rectangular and round transition fitting.
    e. Four support hangers for round and rectangular ductwork.
    f. Each type of damper and specialty.

2. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
3. Notify Architect seven days in advance of dates and times when mockups will be constructed.
4. Obtain Architect's approval of mockups before starting insulation application.
5. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
6. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
7. Demolish and remove mockups when directed.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers are to be marked with the manufacturer's name, appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.

1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. All Insulation Installed Indoors; Outdoors-Installed Insulation in Contact with Airstream: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials are to be applied.

B. Products do not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.

D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.

E. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.

F. Flexible Elastomeric: Closed-cell or expanded-rubber materials; suitable for maximum use temperature between minus 70 deg F (minus 57 deg C) and 220 deg F (104 deg C). Comply with ASTM C534, Type II for sheet materials.

G. Glass-Fiber Blanket: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature up to 450 deg F (232 deg C) in accordance with ASTM C411. Comply with ASTM C553, Type II, and ASTM C1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

H. Glass-Fiber Board Insulation: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature between 35 deg F (1.7 deg C) and 250 deg F (121 deg C) for jacketed and between 35 deg F (1.7 deg C) and 450 deg F (232 deg C) for unfaced in accordance with ASTM C411. Comply with ASTM C612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

I. Glass-Fiber, Pipe and Tank: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature between 35 deg F (1.7 deg C) and 850 deg F (454 deg C), in accordance with ASTM C411. Comply with ASTM C1393.

1. Semirigid board material with factory-applied ASJ jacket.
2. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

J. Polyolefin: Polyethylene thermal plastic insulation. Comply with ASTM C1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.

2.3 ADHESIVES

A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.

C. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

2.4 MASTICS AND COATINGS

A. Materials are compatible with insulation materials, jackets, and substrates.

B. Vapor-Retarder Mastic, Water Based, Interior Use: Suitable for indoor use on below ambient services.
1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
2. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
3. Comply with MIL-PRF-19565C, Type II, for permeance requirements, with supplier listing on DOD QPD - Qualified Products Database.
4. Color: White.

2.5 LAGGING ADHESIVES

A. Description: Comply with MIL-A-3316C, Class I, Grade A and are compatible with insulation materials, jackets, and substrates.
1. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
2. Service Temperature Range: 0 to plus 180 deg F (Minus 18 to plus 82 deg C).
3. Color: White.

2.6 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:
1. Materials are compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
4. Color: Aluminum.

B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:
   1. Materials are compatible with insulation materials, jackets, and substrates.
   2. Fire- and water-resistant, flexible, elastomeric sealant.
   3. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
   4. Color: White.

2.7 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

   1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
   2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
   3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
   4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.
   5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms (0.86 metric perm) when tested in accordance with ASTM E96/E96M, Procedure A, and complying with NFPA 90A and NFPA 90B.
   6. ASJ+: All-service jacket composed of aluminum foil reinforced with glass scrim bonded to a kraft paper interleaving with an outer film leaving no paper exposed; complying with ASTM C1136, Types I, II, III, IV, and VII.
   7. PSK Jacket: Aluminum foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.

2.8 FIELD-APPLIED JACKETS

A. Field-applied jackets comply with ASTM C921, Type I, unless otherwise indicated.

B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

C. Metal Jacket:

   1. Aluminum Jacket: Comply with ASTM B209 (ASTM B209M), Alloy 3003, 3005, 3105, or 5005, Temper H-14.

      a. Sheet and roll stock ready for shop or field sizing.
      b. Finish and thickness are indicated in field-applied jacket schedules.
      c. Moisture Barrier for Indoor Applications: 3-mil- (0.075-mm-) thick, heat-bonded polyethylene and kraft paper.

D. Self-Adhesive Indoor/Outdoor Jacket (Non-Asphaltic): Vapor barrier and waterproofing jacket for installation over insulation located aboveground outdoors or indoors. Specialized jacket has five layers of laminated aluminum and polyester film with low-temperature acrylic pressure-sensitive adhesive. Outer aluminum surface is coated with UV-resistant coating for protection from environmental contaminants.

1. Permeance: 0.00 perm as tested in accordance with ASTM F1249.
2. Flamespread/Smoke Developed: 25/50 as tested in accordance with ASTM E84.
3. Aluminum Finish: Embossed.

2.9 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
1. Width: 3 inches (75 mm).
2. Thickness: 11.5 mils (0.29 mm).
3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
1. Width: 3 inches (75 mm).
2. Thickness: 6.5 mils (0.16 mm).
3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Width: 2 inches (50 mm).
2. Thickness: 3.7 mils (0.093 mm).
3. Adhesion: 100 ounces force/inch (1.1 N/mm) in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch (6.2 N/mm) in width.

2.10 SECUREMENTS

A. Bands:
1. Aluminum: ASTM B209 (ASTM B209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 3/4 inch (19 mm) wide with wing seal or closed seal.

B. Insulation Pins and Hangers:

1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- (3.5-mm-) diameter shank, length to suit depth of insulation indicated.

2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- (3.5-mm-) diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch (38-mm) galvanized carbon-steel washer.

3. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
   a. Baseplate: Perforated, nylon sheet, 0.030 inch (0.76 mm) thick by 1-1/2 inches (38 mm) in diameter.
   b. Spindle: Nylon, 0.106-inch- (2.6-mm-) diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches (63 mm).
   c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick, aluminum sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.
   a. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.

5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.

C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- (19-mm-) wide, stainless steel or Monel.

D. Wire: 0.062-inch (1.6-mm) soft-annealed, stainless steel.

2.11 CORNER ANGLES

A. Aluminum Corner Angles: 0.040 inch (1.0 mm) thick, minimum 1 by 1 inch (25 by 25 mm), aluminum in accordance with ASTM B209 (ASTM B209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

   1. Verify that systems to be insulated have been tested and are free of defects.
   2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.

B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during application and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

   1. Install insulation continuously through hangers and around anchor attachments.
   2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
   3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

   1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
   2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.

3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches (50 mm) o.c.

    a. For below ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.

L. Cut insulation in a manner to avoid compressing insulation.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches (50 mm) below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches (50 mm).
4. Seal jacket to wall flashing with flashing sealant.

C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches (50 mm).

1. Comply with requirements in Section 078413 "Penetration Firestopping."

E. Insulation Installation at Floor Penetrations:

1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches (50 mm).
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC AND POLYOLEFIN INSULATION

A. Comply with manufacturer's written installation instructions and ASTM C1710.

B. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Square and Rectangular Ducts and Plenums:

1. Provide 1/4 inch (6.4 mm) more per side for a tight, compression fit.
2. Cut sheet insulation with the following dimensions:

   a. Width of duct plus 1/4 inch (6.4 mm), one piece.
   b. Height of duct plus 1/4 inch (6.4 mm), plus thickness of insulation, two pieces.
   c. Width of duct plus 1/4 inch (6.4 mm), plus two times the thickness of insulation, one piece.

3. Insulate the bottom of the duct with the sheet from (a) above, then the sides with the two sheets from (b) above, and finally the top of the duct with the sheet from (c) above.
4. Insulation without self-adhering backing:

   a. Apply 100 percent coverage of manufacturer adhesive on the metal surface, then the insulation, except for the last 1/4 inch (6.4 mm) where sheets will butt together.
   b. Roll sheet down into position.
   c. Press two sheets together under compression and apply adhesive at the butt joint to seal the two sheets together.

5. Insulation with self-adhering backing:

   a. Peel back release paper in 6- to 8-inch (150- to 203-mm) increments and line up sheet.
   b. Press firmly to activate adhesive.
   c. Align material and continue to line up correctly, pressing firmly while slowly removing release paper.
   d. Allow 1/4-inch (6.4-mm) overlap for compression at butt joints.
   e. Apply adhesive at the butt joint to seal the two sheets together.

6. Insulate duct brackets following manufacturer's written installation instructions.

D. Circular Ducts:

1. Determine the circumference of the duct, using a strip of insulation the same thickness as to be used.
2. Cut the sheet to the required size.
3. Apply 100 percent coverage of manufacturer adhesive on the metal surface then the insulation.
4. Apply manufacturer adhesive to the cut surfaces along 100 percent of the longitudinal seam. Press together the seam at the ends and then the middle. Close the entire seam starting from the middle.

3.6 INSTALLATION OF GLASS-FIBER INSULATION

A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

B. Comply with manufacturer's written installation instructions.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:

    a. On duct sides with dimensions 18 inches (450 mm) and smaller, place pins along longitudinal centerline of duct. Space 3 inches (75 mm) maximum from insulation end joints, and 16 inches (400 mm) o.c.
    b. On duct sides with dimensions larger than 18 inches (450 mm), place pins 16 inches (400 mm) o.c. each way, and 3 inches (75 mm) maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
    c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
    d. Do not overcompress insulation during installation.
    e. Impale insulation over pins and attach speed washers.
    f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches (50 mm) from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch (13-mm) outward-clinching staples, 1 inch (25 mm) o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

    a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.

b. Install vapor stops for ductwork and plenums operating below 50 deg F (10 deg C) at 18-foot (5.5-m) intervals. Vapor stops consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches (75 mm).

5. Overlap unfaced blankets a minimum of 2 inches (50 mm) on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches (450 mm) o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- (150-mm-) wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches (150 mm) o.c.

C. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:

a. On duct sides with dimensions 18 inches (450 mm) and smaller, place pins along longitudinal centerline of duct. Space 3 inches (75 mm) maximum from insulation end joints, and 16 inches (400 mm) o.c.
b. On duct sides with dimensions larger than 18 inches (450 mm), space pins 16 inches (400 mm) o.c. each way, and 3 inches (75 mm) maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
d. Do not overcompress insulation during installation.
e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches (50 mm) from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch (13-mm) outward-clinching staples, 1 inch (25 mm) o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
b. Install vapor stops for ductwork and plenums operating below 50 deg F (10 deg C) at 18-foot (5.5-m) intervals. Vapor stops consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the

surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches (75 mm).

5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- (150-mm-) wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches (150 mm) o.c.

3.7 FIELD-APPLIED JACKET INSTALLATION

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch (50-mm) overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch- (1.6-mm-) thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch (38-mm) laps at longitudinal seams and 3-inch- (75-mm-) wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

C. Where metal jackets are indicated, install with 2-inch (50-mm) overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches (300 mm) o.c. and at end joints.

3.8 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.

C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:

1. Indoor, concealed and exposed supply and outdoor air.
2. Indoor, concealed and exposed return.
3. Indoor, concealed and exposed exhaust.

B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

3.10 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Concealed, round, flat-oval, and rectangular supply-air, return-air, outdoor-air, and exhaust-air duct insulation is one of the following:
1. Flexible Elastomeric: 1 inch (25 mm) thick.
2. Glass-Fiber Blanket: 2 inches (50 mm) thick and 1.5 lb/cu. ft. (24 kg/cu. m) nominal density.

B. Concealed supply-air, return-air, outdoor-air, and exhaust-air plenum insulation is the following:
1. Glass-Fiber Board: 2 inches (50 mm) thick and 2 lb/cu. ft. (32 kg/cu. m) nominal densit

C. Exposed, round and flat-oval supply-air, return-air, outdoor-air, and exhaust-air duct insulation is the following:
1. 1. Glass-Fiber Blanket: 2 inches (50 mm) thick and 1.5 lb/cu. ft. (24 kg/cu. m) nominal density.

D. Exposed, rectangular supply-air, return-air, outdoor-air, and exhaust-air duct insulation is the following:
1. 1. Glass-Fiber Board: 2 inches (50 mm) thick and 2 lb/cu. ft. (32 kg/cu. m) nominal density.

E. Exposed supply-air, return-air, outdoor-air, and exhaust-air plenum insulation is the following:
1. 1. Glass-Fiber Board: 2 inches (50 mm) thick and 2 lb/cu. ft. (32 kg/cu. m) nominal density.

3.11 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Ducts and Plenums, Concealed:

1. None.

D. Ducts and Plenums, Exposed:
   1. Aluminum, Stucco Embossed: 0.024 inch (0.61 mm) thick.

END OF SECTION 230713

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulation for HVAC piping systems.

B. Related Requirements:

1. Section 230713 "Duct Insulation" for duct insulation.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied, if any).

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail attachment and covering of heat tracing inside insulation.
3. Detail insulation application at pipe expansion joints for each type of insulation.
4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
5. Detail removable insulation at piping specialties.
6. Detail application of field-applied jackets.
7. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

C. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build mockups in the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.

1. Piping Mockups:

    a. One 10-foot (3-m) section of NPS 2 (DN 50) straight pipe.
    b. One each of a 90-degree threaded, welded, and flanged elbow.
    c. One each of a threaded, welded, and flanged tee fitting.
    d. One NPS 2 (DN 50) or smaller valve and one NPS 2-1/2 (DN 65) or larger valve.
    e. Four support hangers, including hanger shield and insert.
    f. One threaded strainer and one flanged strainer with removable portion of insulation.
    g. One threaded reducer and one welded reducer.
    h. One pressure temperature tap.
    i. One mechanical coupling.
    j. One union.

2. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
3. Notify Architect seven days in advance of dates and times when mockups will be constructed.
4. Obtain Architect's approval of mockups before starting insulation application.
5. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
6. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
7. Demolish and remove mockups when directed.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation system materials are to be delivered to the Project site in unopened containers. The packaging is to include name of manufacturer, fabricator, type, description, and size, as well as ASTM standard designation, and maximum use temperature.

1.6 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.7 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84 by a testing agency acceptable to authority having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.

1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. All Insulation Installed Indoors; Outdoors-Installed Insulation in Contact with Airstream: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials are applied.

B. Products do not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come into contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.

D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.

E. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.

F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Comply with ASTM C552.
1. Preformed Pipe Insulation without Jacket: Type II, Class 1, unfaced.
2. Preformed Pipe Insulation with Jacket: Type II, Class 2, with factory-applied ASJ jacket.
3. Fabricated shapes in accordance with ASTM C450, ASTM C585, and ASTM C1639.
4. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

G. Flexible Elastomeric: Closed-cell, or expanded-rubber materials; suitable for maximum use temperature between minus 70 deg F (minus 57 deg C) and 220 deg F (104 deg C). Comply with ASTM C534/C534M, Type I, for tubular materials, Type II for sheet materials.

H. Polyisocyanurate: Prefabricated, rigid cellular polyisocyanurate material intended for use as thermal insulation. Comply with ASTM C591.
1. Prefabricated insulation with factory-applied ASJ.
2. Type IV, except thermal conductivity (k-value) do not exceed 0.19 Btu x in./h x sq. ft. x deg F (0.027 W/m x K) at 75 deg F (24 deg C) after 180 days of aging.
3. Flame-spread index is 25 or less, and smoke-developed index is 50 or less for thicknesses of up to 1.5 inch (38 mm) as tested in accordance with ASTM E84.
4. Fabricated shapes in accordance with ASTM C450 and ASTM C585.

5. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.3 ADHESIVES

A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F (minus73 to plus 93 deg C).

C. Phenolic and Polyisocyanurate Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F (minus 59 to plus 149 deg C).

D. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.
   1. Flame-spread index is 25 or less and smoke-developed index is 50 or less as tested in accordance with ASTM E84.
   2. Wet Flash Point: Below 0 deg F (minus 18 deg C).
   3. Service Temperature Range: 40 to 200 deg F (4 to plus 93 deg C).
   4. Color: Black.

E. ASJ Adhesive and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.

F. PVC Jacket Adhesive: Compatible with PVC jacket.

2.4 MASTICS AND COATINGS

A. Materials are compatible with insulation materials, jackets, and substrates.

B. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.
   1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
   2. Service Temperature Range: 0 to plus 180 deg F (Minus 18 to plus 82 deg C).
   3. Comply with MIL-PRF-19565C, Type II, for permeance requirements, with supplier listing on DOD QPD - Qualified Products Database.
   4. Color: White.

C. Vapor-Retarder Mastic, Solvent Based, Indoor Use: Suitable for indoor use on below-ambient services.
   1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
   2. Service Temperature Range: 0 to 180 deg F (Minus 18 to plus 82 deg C).
   3. Color: White.

2.5 LAGGING ADHESIVES

A. Adhesives comply with MIL-A-3316C, Class I, Grade A, and are compatible with insulation materials, jackets, and substrates.
   1. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.

2. Service Temperature Range: 20 to plus 180 deg F (Minus 6 to plus 82 deg C).
3. Color: White.

2.6 SEALANTS

A. Materials are as recommended by the insulation manufacturer and are compatible with insulation materials, jackets, and substrates.

B. Joint Sealants:
1. Permanently flexible, elastomeric sealant.

a. Service Temperature Range: Minus 150 to plus 250 deg F (Minus 101 to plus 121 deg C.
b. Color: White or gray.

C. FSK and Metal Jacket Flashing Sealants:
1. Fire- and water-resistant, flexible, elastomeric sealant.
2. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
3. Color: Aluminum.

D. ASJ Flashing Sealants and PVDC and PVC Jacket Flashing Sealants:
1. Fire- and water-resistant, flexible, elastomeric sealant.
2. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
3. Color: White.

2.7 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
4. ASJ+: Aluminum foil reinforced with glass scrim bonded to a kraft paper interleaving with an outer film leaving no paper exposed; complying with ASTM C1136, Types I, II, III, IV, and VII.
5. PSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.

2.8 FIELD-APPLIED JACKETS

A. Field-applied jackets comply with ASTM C1136, Type I, unless otherwise indicated.

B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
   1. Adhesive: As recommended by jacket material manufacturer.
   2. Color: White.
   3. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.

      a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

D. Metal Jacket:
   1. Aluminum Jacket: Comply with ASTM B209 (ASTM B209M), Alloy 3003, 3005, 3105, or 5005, Temper H-14.

      a. Sheet and roll stock ready for shop or field sizing.
      b. Finish and thickness are indicated in field-applied jacket schedules.
      c. Moisture Barrier for Indoor Applications: 1-mil- (0.025-mm-) thick, heat-bonded polyethylene and kraft paper.
      d. Moisture Barrier for Outdoor Applications: 1-mil- (0.075-mm-) thick polysurlyn.
      e. Factory-Fabricated Fitting Covers:

         1) Same material, finish, and thickness as jacket.
         2) Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
         3) Tee covers.
         4) Flange and union covers.
         5) End caps.
         6) Beveled collars.
         7) Valve covers.
         8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.9 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
   1. Width: 3 inches (75 mm).
   2. Thickness: 11.5 mils (0.29 mm).
   3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
   4. Elongation: 2 percent.
   5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
   6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
   1. Width: 3 inches (75 mm).
   2. Thickness: 6.5 mils (0.16 mm).
   3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
   4. Elongation: 2 percent.

5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Width: 2 inches (50 mm).
2. Thickness: 6 mils (0.15 mm).
3. Adhesion: 64 ounces force/inch (0.7 N/mm) in width.
4. Elongation: 500 percent.
5. Tensile Strength: 18 lbf/inch (3.3 N/mm) in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Width: 2 inches (50 mm).
2. Thickness: 3.7 mils (0.093 mm).
3. Adhesion: 100 ounces force/inch (1.1 N/mm) in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch (6.2 N/mm) in width.

2.10 SECUREMENTS

A. Bands:
1. Aluminum: ASTM B209 (ASTM B209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 3/4 inch (19 mm)] wide with wing seal or closed seal.
2. Springs: Twin spring set constructed of stainless steel, with ends flat and slotted to accept metal bands. Spring size is determined by manufacturer for application.

B. Staples: Outward-clinching insulation staples, nominal 3/4 inch (19 mm) wide, stainless steel or Monel.

C. Wire: 0.062-inch (1.6-mm) soft-annealed, stainless steel.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

1. Verify that systems to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:

1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils (0.127 mm) thick and an epoxy finish 5 mils (0.127 mm) thick if operating in a temperature range between 140 and 300 deg F (60 and 149 deg C). Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
2. Carbon Steel: Coat carbon steel operating at a service temperature of between 32 and 300 deg F (0 and 149 deg C) with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.

C. Coordinate insulation installation with the tradesman installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.

D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with the Contract Documents.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

I. Install insulation with least number of joints practical.

J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.

3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

L. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches (100 mm) o.c.
4. For below-ambient services, apply vapor-barrier mastic over staples.
5. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
6. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

M. Cut insulation in a manner to avoid compressing insulation.

N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.

P. For above-ambient services, do not install insulation to the following:

1. Vibration-control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.

3.4 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.

3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches (50 mm) below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.

C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches (50 mm).
4. Seal jacket to wall flashing with flashing sealant.

D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

F. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using prefabricated fitting insulation or mitered or routed fittings made from same material and density as that of adjacent pipe insulation. Each piece is butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.

3. Insulate tee fittings with prefabricated fitting insulation or mitered or routed fittings of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using prefabricated fitting insulation or sectional pipe insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using prefabricated fitting insulation or sectional pipe insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges, mechanical couplings, and unions using a section of oversized preformed pipe insulation to fit. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket, except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing, using PVC tape.

C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

D. Install removable insulation covers at locations indicated. Installation conforms to the following:

1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as that of adjoining pipe insulation.
2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union at least 2 times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless steel or aluminum bands. Select band material compatible with insulation and jacket.
3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches (50 mm) over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe

insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches (150 mm) o.c.
4. For insulation with jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as that of pipe insulation. Where voids are difficult to fill with block insulation, fill the voids with a fibrous insulation material suitable for the specific operating temperature.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch (25 mm), and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered or routed sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.7 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install sections of pipe insulation and miter if required in accordance with manufacturer's written instructions.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated valve covers manufactured of same material as that of pipe insulation when available.
2. When prefabricated valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.8 INSTALLATION OF POLYISOCYANURATE INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with tape or bands and tighten without deforming insulation materials. Orient longitudinal joints between half sections in 3- and 9-o'clock positions on the pipe.
2. For insulation with jackets with vapor barriers, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive or tape, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic.
3. All insulation is tightly butted and free of voids and gaps at all joints. Vapor barrier must be continuous. Before installing jacket material, install vapor-barrier system.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, and same thickness as that of adjacent pipe insulation, not to exceed 1-1/2-inch (38-mm) thickness.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyisocyanurate block insulation of same thickness as that of pipe insulation. Where voids are difficult to fill with block insulation, fill the voids with a fibrous insulation material suitable for the specific operating temperature.

C. Insulation Installation on Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation. Secure according to manufacturer's written instructions.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of polyisocyanurate insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.9 INSTALLATION OF FIELD-APPLIED JACKETS

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch (50-mm) overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch- (1.6-mm-) thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch (38-mm) laps at longitudinal seams and 3-inch- (75-mm-) wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

C. Where PVC jackets are indicated and for horizontal applications, install with 1-inch (25-mm) overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

D. Where metal jackets are indicated, install with 2-inch (50-mm) overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches (300 mm) o.c. and at end joints.

3.10 FIELD QUALITY CONTROL

A. Perform tests and inspections with the assistance of a factory-authorized service representative.

B. Tests and Inspections: Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and threelocations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

C. All insulation applications will be considered defective if they do not pass tests and inspections.

D. Prepare test and inspection reports.

3.11 PIPING INSULATION SCHEDULE, GENERAL

A. Insulation conductivity and thickness per pipe size comply with schedules in this Section or with requirements of authorities having jurisdiction, whichever is more stringent.

B. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

C. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
   1. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.12 INDOOR PIPING INSULATION SCHEDULE

A. Condensate and Equipment Drain Water below 60 Deg F (16 Deg C):

   1. All Pipe Sizes: Insulation is one of the following:

      a. Cellular Glass: 1-1/2 inches (38 mm) thick.
      b. Flexible Elastomeric: 3/4 inch (19 mm) thick.

B. Chilled Water and Brine, 40 Deg F (5 Deg C) and above:

   1. NPS 3 (DN 80) and Smaller: Insulation is one of the following:

      a. Cellular Glass: 2 inches (50 mm) thick.
      b. Flexible Elastomeric: 1-1/2 inches (38 mm) thick.
      c. Polyisocyanurate: 1 inch (25 mm) thick.

   2. NPS 4 (DN 100) to NPS 12 (DN 300): Insulation is one of the following:

      a. Cellular Glass: 2 inches (50 mm) thick.
      b. Flexible Elastomeric: 1-1/2 inches (38 mm) thick.
      c. Polyisocyanurate: 1 inch (25 mm) thick.

3.13 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

A. Chilled Water:

1. All Pipe Sizes: Insulation is one of the following:

a. Cellular Glass: 3 inches (75 mm) thick.
b. Flexible Elastomeric: 3 inches (75 mm) thick.
c. Polyisocyanurate: 2 inches (50 mm) thick.

3.14 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Concealed:

1. None.

D. Piping, Exposed:
1. PVC: 20 mils (0.5 mm) thick.

3.15 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Exposed:
1. Aluminum, Stucco Embossed: 0.024 inch (0.61 mm) thick.

END OF SECTION 230719

SECTION 230800 - COMMISSIONING OF HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes Cx process requirements for the following HVAC systems, assemblies, and equipment:

1. Energy supply systems.
2. Heat generation systems.
3. Cooling generation systems.
4. Central-station air-handling systems.
5. Air and hydronic distribution systems.
6. Heating and cooling terminal and unitary equipment.
7. HVAC controls.
8. TAB verification.

B. Related Requirements:

1. Section 019113 "General Commissioning Requirements" for general Cx process requirements and CxA responsibilities.
2. For construction checklists, comply with requirements in various Division 23 Sections specifying HVAC systems, system components, equipment, and products.

1.3 DEFINITIONS

A. BAS: Building automation system.

B. Cx: Commissioning, as defined in Section 019113 "General Commissioning Requirements."

C. CxA: Commissioning Authority, as defined in Section 019113 "General Commissioning Requirements." The CxA is an independent entity contracted and paid directly by the Owner to manage the commissioning process.

D. IgCC: International Green Construction Code.

E. "Systems," "Assemblies," "Subsystems," "Equipment," and "Components": Where these terms are used together or separately, they mean "as-built" systems, assemblies, subsystems, equipment, and components.

F. TAB: Testing, adjusting, and balancing.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 Cx PROCESS:

A. Support the Cx process in accordance with Section 019113 "General Commissioning Requirements" for BAS and HVAC. The Contractor shall provide coordination, testing equipment, and personnel to execute tests as directed by the Owner's CxA.

3.2 CONSTRUCTION CHECKLISTS

A. Preliminary detailed construction checklists are to be prepared **by the CxA** under Section 019113 "General Commissioning Requirements" for each **BAS and HVAC** system, assembly, subsystem, equipment, and component required to be commissioned. Contractor performs the following:

1. Review **BAS and HVAC** preliminary construction checklists and provide written comments on checklist items where appropriate.
2. Return preliminary Construction Checklist with review comments within 14 days of receipt.
3. When review comments have been resolved, the CxA will provide final construction checklists marked "Approved for Use, (date)."
4. Use only construction checklists marked "Approved for Use, (date)" when performing tests. Mark construction checklists in the appropriate place as indicated when Project events are completed, and provide pertinent details and other information.

B. Systems required to be commissioned include, but are not limited to, the following:

1. Heating, ventilating, air-conditioning, and refrigeration systems (mechanical and/or passive) and associated controls.
2. Energy and building management and demand-control systems.

C. Additional systems required to be commissioned:

1. Heat generation systems, including the following:
   a. Electric Duct Heaters.

2. Cooling generation systems, including the following:

   a. Water chillers.

3. Air-handling systems, including the following:

   a. Supply, return, and exhaust air fans, motors, and drives.
   b. Automatic and gravity dampers.
   c. Heating and cooling devices.
   d. Air filters.
   e. Hangers and supports.

f. Interlock between air-handling system and fire/smoke alarm system.

4. Air duct systems, including the following:

   a. Duct systems.
   b. Air-duct accessories, including volume dampers, fire and smoke dampers, turning vanes, sound attenuators, and flexible connectors.
   c. Duct-mounted access doors and panels.
   d. Hangers and supports.

5. Hydronic distribution systems, including the following:
   a. Hydronic piping systems and all accessories.
   b. Pumps and all accessories.
   c. Sleeves and sleeve seals.
   d. Meters and gauges.
   e. General-duty and specialty valves.
   f. Hangers and supports

6. Heating and cooling terminal and unitary equipment, including the following:
   a. Electric heating.

7. Controls and instrumentation, including the following:

   a. Energy monitoring and recording system.
   b. Controllers and sensors.
   c. Automatic control valves, dampers, and actuators.
   d. Control interface with fans, pumps, dampers, and other equipment and systems.

8. TAB Verification:

   a. Airflow.
   b. Water flow.
   c. Space pressurization.

9. Documentation:

   a. Mechanical systems manuals.
   b. Documentation of required commissioning.

10. Mechanical insulation, including the following:

    a. Duct and plenum insulation.
    b. HVAC piping insulation.

3.3 Cx TESTING PREPARATION

A. Certify that HVAC systems, subsystems, and equipment have been installed, calibrated, and started and that they are operating in accordance with the Contract Documents and approved submittals.

B. Certify that HVAC instrumentation and control systems have been completed and calibrated, point-to-point checkout has been successfully completed, and systems are operating in accordance with their design sequence of operation, Contract Documents, and approved submittals. Certify that all sensors are operating within specified accuracy and all systems are set to and maintaining set points as required by the design documents.

C. Certify that TAB procedures have been completed and that TAB reports have been submitted, discrepancies corrected, and corrective work approved.

D. Set systems, subsystems, and equipment into operating mode to be tested in accordance with approved test procedures (e.g., normal shutdown, normal auto position, normal manual position, unoccupied cycle, emergency power, and alarm conditions).

3.4 Cx TEST CONDITIONS

A. Support Cx testing using design conditions, whenever possible.

1. Simulated conditions may be imposed using an artificial load when it is impractical to test under design conditions. Before simulating conditions, calibrate testing instruments. Provide equipment to simulate loads. Set simulated conditions as directed by CxA, and document simulated conditions and methods of simulation. After tests, return configurations and settings to normal operating conditions.
2. Cx test procedures may direct that set points be altered when simulating conditions is impractical.
3. Cx test procedures may direct that sensor values be altered with a signal generator when design or simulating conditions and altering set points are impractical.

B. If tests cannot be completed because of a deficiency outside the scope of the HVAC system, document the deficiency and report it to Architect. After deficiencies are resolved, reschedule tests.

3.5 Cx TESTS

A. Refer to section 01 91 13 for Cx Tests.

END OF SECTION 230800

SECTION 230923.11 - CONTROL VALVES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ball-style control valves.
2. Electric and electronic control valve actuators.

B. Related Requirements:

1. Section 230923 "Direct Digital Control (DDC) System for HVAC" control equipment and software, relays, electrical power devices, uninterruptible power supply units, wire, and cable.
2. Section 230993.11 "Sequence of Operations for HVAC DDC" for requirements that relate to this Section.

1.2 DEFINITIONS

A. Cv: Valve coefficient.

B. DDC: Direct digital control.

C. EPT: Ethylene-propylene terpolymer rubber.

D. HNBR: Hydrogenated nitrile butadiene rubber.

E. NBR: Nitrile butadiene rubber.

F. PEEK: Polyether Ether Ketone rubber.

G. PTFE: Polytetrafluoroethylene.

H. RMS: Root-mean-square value of alternating voltage, which is the square root of the mean value of the square of the voltage values during a complete cycle.

I. RTFE: Glass-fiber-reinforced PTFE.

J. TFM: A chemically modified PTFE.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Ball-style control valves.

2. Electric and electronic control valve actuators.

B. Product Data Submittals: For each product.

1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.
3. Product description with complete technical data, performance curves, and product specification sheets.
4. Installation, operation, and maintenance instructions, including factors affecting performance.

C. Shop Drawings:

1. Include plans, elevations, sections, and details.
2. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plan drawings and corresponding product installation details, drawn to scale, on which the following items are indicated and coordinated with each other, using input from installers of the items involved:

1. Control valve installation location indicated in relationship to room, duct, pipe, and equipment.
2. Size and location of wall access panels for control valves installed behind walls.
3. Size and location of ceiling access panels for control valves installed above inaccessible ceilings.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For control valves.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

C. ASME Compliance: Fabricate and label products to comply with ASME Boiler and Pressure Vessel Code where required by authorities having jurisdiction.

D. Code Compliance: Comply with governing energy code.

E. Ground Fault: Properly ground products to prevent failing due to ground fault conditions.

F. Backup Power Source: Serve control valve actuators from a backup power source where associated with systems and equipment served by a backup power source.

G. Environmental Conditions: For actuators not available with integral enclosures complying with requirements indicated, house in protective secondary enclosures complying with requirements.

1. Control Valve Leakage: FCI 70-2, Class IV or less leakage, unless otherwise indicated.
2. Control Valve Pattern: Three-way, as indicated on Drawings.
3. Control Valve Flow Characteristics, Unless Otherwise Indicated:

a. Modulating, Two-Way Pattern: Equal percentage.
b. Modulating Three-Way Pattern: Linear flow. Total flow through the valve to be constant regardless of the valve's position.
c. Modulating Butterfly Valves: Equal percentage.

4. Fail-Safe Positions, Unless Otherwise Indicated:

a. Chilled Water: Close to coil / Open to bypass

5. Stable Operation: Select control valves and actuators for stable operation throughout full range of operation, from design Cv at design flow to minimum Cv.
6. Control Valve Styles:

a. Hydronic Systems:

1) Pipe Sizes NPS 2 (DN 50) and Smaller: Ball-style control valves.

H. Sizing Criteria: Unless otherwise indicated, select control valve size using the following:

1. ISA Standards:

a. Control Valve Sizes and Flow Coefficients: ISA 75.01.01.
b. Control Valve Characteristics and Rangeability: ISA 75.11.01.

2. Correction Factors: Consider viscosity, flashing, and cavitation corrections when selecting control valves.
3. Ball-Style Control Valves: Select valve size with design Cv at design flow between 65 and 75 degrees of valve full open position and minimum Cv between 15 and 25percent of open position.
4. Modulating Control Valves in Hydronic Systems:

a. Select modulating control valve sizes at terminal equipment for a design Cv based on a pressure drop of 5 psig (34 kPa) at design flow.
b. Calculate control valve minimum Cv at 10 percent of control valve design flow, with a coincident pressure differential equal to the system design pump head

2.2 BALL-STYLE CONTROL VALVES

A. Ball Valves with Threaded Ends, Three Way:
1. Source Limitations: Obtain threaded end three-way ball valves from single manufacturer.
2. Performance:

a. Stem Action: Rotary, 0 to 90 degrees.
b. Controllable Flow Range:75 percent open.
c. Flow Characteristic: Modified linear flow.
d. Leakage: FCI 70-2, Class VI or less.
e. Hydronic Pressure:

1) Rating for Sizes NPS 1-1/4 (DN 32) and Smaller: Nominal 600 psig (4137 kPa).
2) Rating for Sizes NPS 1-1/2 through NPS 2 (DN 38 through DN 50): Nominal 400 psig (2758 kPa).
3) Close-off Pressure: 200 psig (1379 kPa)
4) Pressure Differential (Maximum): 50 psig (345 kPa

f. Hydronic Process Temperature Range:0 to 250 deg F (Minus 18 to plus 120 deg C

3. Construction:

a. Size Range: NPS 1/2 to NPS 2 (DN 13 to DN 50).
b. Body: Cast bronze
c. End Connections: Female threaded (NPT) ends.
d. Ball: Stainless steel.
e. Ball Seats: Reinforced PTFE.
f. Stem and Stem Extension:

1) Material to match ball.
2) Blowout-proof design.
3) For valves installed in insulated piping systems, provide stem extension extending beyond OD of insulation.
4) Provide sleeve or other approved means to allow valve to be opened and closed without damaging the insulation and the insulation vapor barrier seal.

g. Stem Seal: Reinforced PTFE packing ring with a threaded packing ring follower to retain the packing ring under design pressure with the linkage removed. Alternative means, such as EPDM O-rings, are acceptable if an equivalent cycle endurance can be demonstrated by testing.

B. Ball Valves with Characterized Disk and Threaded Ends, Three Way:
1. Source Limitations: Obtain three-way ball valves, with characterized disk and threaded ends, from single manufacturer.

2. Performance:

   a. Stem Action: Rotary, 0 to 90 degrees.
   b. Controllable Flow Range: **75** percent open.
   c. Flow Characteristics:

      1) A-Port: Equal percentage.
      2) B-Port: Modified for constant common port flow.

   d. Leakage: FCI 70-2, Class VI or less for A-port; two percent for B-port.
   e. Hydronic Pressure:

      1) Rating for Sizes NPS 1 (DN 25) and Smaller: Nominal 600 psig (4137 kPa).
      2) Rating for Sizes NPS 1-1/4 through NPS 2 (DN 32 through DN 50): Nominal 400 psig (2758 kPa).
      3) Close-off Pressure: 200 psig (1379 kPa)]
      4) Pressure Differential (Maximum): 50 psig (345 kPa)

   f. Hydronic Process Temperature Range: 0 to 250 deg F (Minus 18 to plus 120 deg C)
   g. Rangeability: 300 to 1.

3. Construction:

   a. Size Range: NPS 1/2 to NPS 2 (DN 13 to DN 50).
   b. Body: Cast bronze or forged brass
   c. End Connections: Female threaded (NPT) ends.
   d. Ball: Chrome-plated brass or bronze.
   e. Ball Seats: Reinforced PTFE.
   f. Characterizing Disk: Glass-filled PTFE, Noryl, polyphthalamide resin**,** Tefzel or stainless steel.
   g. Stem and Stem Extension:

      1) Material to match ball.
      2) Blowout-proof design.
      3) For valves installed in insulated piping systems, provide stem extension extending beyond OD of insulation.
      4) Provide sleeve or other approved means to allow valve to be opened and closed without damaging the insulation and the insulation vapor barrier seal.

   h. Stem Seal: Reinforced PTFE packing ring with a threaded packing ring follower to retain the packing ring under design pressure with the linkage removed. Alternative means, such as EPDM O-rings, are acceptable if an equivalent cycle endurance can be demonstrated by testing.

2.3 ELECTRIC AND ELECTRONIC CONTROL VALVE ACTUATORS

A. Furnish control valves with factory-installed actuators from control valve manufacturer. Actuators manufactured by listed control valve manufacturers are acceptable subject to compliance with requirements.

B. Actuators for Control Valves in Hydronic Systems: Select actuators to close off against system pump shutoff head.

C. Type: Motor operated, with or without gears, electric and electronic.

D. Voltage:

1. 24 V
2. Actuator to deliver torque required for continuous uniform movement of controlled device from limit to limit when operated at rated voltage.
3. Actuator to function properly within a range of 85 to 120 percent of nameplate voltage.

E. Construction:

1. Less Than 100 W: Fiber or reinforced nylon gears with steel shaft, copper alloy or nylon bearings, and pressed steel enclosures.
2. 100 up to 400 W: Ground steel gears, oil immersed; shaft-hardened steel running in bronze, copper alloy, or ball bearings. Operator and gear trains are to be totally enclosed in dustproof cast-iron, cast-steel, or cast-aluminum housing.
3. Greater Than 400 W: Totally enclosed reversible induction motors with auxiliary hand crank and permanently lubricated bearings.

F. Local Field Adjustment: Make spring-return actuators easily switchable from fail-safe open to fail-safe closed in the field without replacement.

G. Local Manual Override: Provide gear-type actuators with an external manual adjustment mechanism to allow manual positioning of the damper when the actuator is not powered.

H. Two-Position Actuators: Single direction, spring-return or reversing type.

I. Modulating Actuators:

1. Capable of stopping at all points across full range, and starting in either direction from any point in range.
2. Control Input Signal:

a. Three Point, Tristate, or Floating Point: Clockwise and counter-clockwise inputs. One input drives actuator to open position, and other input drives actuator to close position. No signal of either input remains in last position.
b. Proportional: Actuator drives proportionally to input signal, modulates throughout its angle of rotation, and is suitable for zero to 10 or 2 to 10 V dc and 4 to 20 mA signals.
c. Pulse Width Modulation (PWM): Actuator drives to a specified position according to a pulse duration (length) of signal from a dry-contact closure, triac sink, or source controller.
d. Programmable Multifunction:

1) Control input, position feedback, and running time are to be factory or field programmable.
2) Diagnostic feedback of hunting or oscillation, mechanical overload, mechanical travel, and mechanical load limit.

3) Service data, including at a minimum, number of hours powered and number of hours in motion.

J. Position Feedback:
1. Equip modulating actuators with a position feedback through current or voltage signal for remote monitoring.
2. Provide a position indicator and graduated scale on each actuator indicating open and closed travel limits.

K. Fail-Safe:

1. Where indicated, provide actuator to fail to an end position.
2. Internal spring-return mechanism to drive controlled device to an end position (open or close) on loss of power.
3. Batteries, capacitors, and other nonmechanical forms of fail-safe operation are acceptable only where uniquely indicated.

L. Integral Overload Protection:

1. Provide against overload throughout the entire operating range in both directions.
2. Electronic overload, digital rotation sensing circuitry, mechanical end switches, or magnetic clutches are acceptable methods of protection.

M. Valve Attachment:

1. Unless otherwise required for valve interface, provide an actuator designed to be directly coupled to valve stem without the need for connecting linkages.
2. Attach actuator to valve drive shaft in a way that ensures maximum transfer of power and torque without slippage.
3. Bolt and set screw method of attachment is acceptable only if provided with at least two points of attachment.

N. Temperature and Humidity:

1. Temperature: Suitable for operating temperature range encountered by application with minimum operating temperature range of minus 20 to plus 120 deg F (minus 29 to plus 49 deg C).
2. Humidity: Suitable for humidity range encountered by application; minimum operating range is to be from 5 to 95 percent relative humidity, noncondensing.

O. Enclosure:

1. Suitable for ambient conditions encountered by application.
2. NEMA 250, Type 2 for indoor and protected applications.
3. Provide actuator enclosure with a heater and controller where required by application.

P. Stroke Time:

1. Select operating stroke time to be compatible with equipment and system operation, and as follows:

a. Operate valve from fully closed to fully open position within 90 seconds.
b. Operate valve from fully open to fully closed position within 90 seconds.
c. Move valve to fail-safe position within 30seconds.

Q. Sound: Where actuators are located in tenant-occupied rooms with a room sound level criteria of NC-35or lower, comply with the following sound levels:

1. Spring Return: 45dBA.
2. Nonspring Return: 45dBA.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for valves installed in piping to verify actual locations of piping connections before installation.

C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONTROL VALVE APPLICATION

A. Select and install control valves in accordance with the Drawings.

3.3 INSTALLATION, GENERAL

A. Furnish and install products required to satisfy most stringent requirements indicated.

B. Install products level, plumb, parallel, and perpendicular with building construction.

C. Properly support control valves and actuators, tubing, piping, wiring, and conduits to comply with requirements indicated. Brace all products to prevent lateral movement and sway or a break in attachment when subjected to a seismic event, wind, or other forces common to the application.

D. Seal penetrations made in fire-rated and acoustically rated assemblies.

E. Fastening Hardware:

1. Wrenches, pliers, and other tools that will cause injury to or mar surfaces of rods, nuts, and other parts are prohibited for assembling and tightening nuts.
2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.

F. Install products in locations that are accessible and that will permit calibration and maintenance from floor, equipment platforms, or catwalks. Where ladders are required for Owner's access, confirm unrestricted ladder placement is possible under occupied condition.

3.4 CONTROL VALVES

A. Install pipe reducers for control valves smaller than line size. Position reducers as close to control valve as possible but at distance to avoid interference and impact to performance. Install with manufacturer-recommended clearance.

B. Install flanges or unions to allow drop-in and -out valve installation.

C. Drain Valves:

1. Install drain valves in piping upstream and downstream of each control valve larger than NPS 2 (DN 50).
2. Install drain valves in piping upstream and downstream of each control valve installed in a three-valve manifold.

D. Test Plugs: Install pressure temperature test plugs in piping upstream and downstream of each control valve>.

E. Valve Orientation:

1. Where possible, install ball valves that are installed in horizontal piping, with stems upright and not more than 15 degrees off of vertical, not inverted.
2. Install valves in a position to allow full stem movement.

F. Clearance:

1. Locate valves for easy access, and provide separate support of valves that cannot be handled by service personnel without hoisting mechanism.
2. Install valves with at least 12 inches of clear space around valve and between valves and adjacent surfaces.

G. Threaded Valves:

1. Note internal length of threads in valve ends, and proximity of valve internal seat or wall, to determine how far pipe should be threaded into valve.
2. Align threads at point of assembly.
3. Apply thread compound to external pipe threads, except where dry seal threading is specified.
4. Assemble joint, wrench tight. Apply wrench on valve end as pipe is being threaded.

H. Flanged Valves:

1. Align flange surfaces parallel.
2. Assemble joints by sequencing bolt-tightening to make initial contact of flanges and gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly with a torque wrench.

3.5 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Use same designation at each end for each piece of wire, cable, and tubing for operators to determine continuity at points of connection. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

B. Install engraved phenolic nameplate with valve identification on valve and on face of ceiling.

3.6 ELECTRICAL CONNECTIONS

A. Install electrical power to field-mounted control devices requiring electrical power.

B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables" and Section 260523 "Control-Voltage Electrical Power Cables."

C. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

D. Furnish and install raceways. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems."

E. Furnish and install circuit breakers. Comply with requirements in Section 262816 "Enclosed Switches and Circuit Breakers."

F. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.

G. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.

1. Nameplate to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.7 CONTROL CONNECTIONS

A. Install control signal wiring to field-mounted control devices.

B. Connect control signal wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

C. Furnish and install raceways. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems."

3.8 CLEANING

A. Remove grease, mastic, adhesives, dust, dirt, stains, fingerprints, labels, and other foreign materials from exposed surfaces.

3.9 STARTUP

A. Control Valve Checkout:

1. Check installed products before continuity tests, leak tests, and calibration.
2. Check valves for proper location and accessibility.
3. Check valves for proper installation for direction of flow, elevation, orientation, insertion depth, or other applicable considerations that will impact performance.
4. Verify that control valves are installed correctly for flow direction.
5. Verify that valve body attachment is properly secured and sealed.
6. Verify that valve actuator and linkage attachment are secure.
7. Verify that actuator wiring is complete, enclosed, and connected to correct power source.
8. Verify that valve ball, disc, and plug travel are unobstructed.
9. After piping systems have been tested and put into service, but before insulating and balancing, inspect each valve for leaks. Adjust or replace packing to stop leaks. Replace the valve if leaks persist.

3.10 ADJUSTMENT, CALIBRATION, AND TESTING

A. Stroke and adjust control valves following manufacturer's recommended procedure, from 100 percent open to 100 percent closed back to 100 percent open.

B. Check and document open and close cycle times for applications with a cycle time of less than 15 seconds.

C. For control valves equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.

END OF SECTION 230923.11

SECTION 230923.12 - CONTROL DAMPERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Rectangular control dampers with airfoil blades.
2. Electric and electronic control-damper actuators.

B. Related Requirements:

1. Section 230923 "Direct Digital Control (DDC) System for HVAC" for control equipment and software, relays, electrical power devices, uninterruptible power supply units, wire, and cable.

1.2 DEFINITIONS

A. DDC: Direct digital control.

B. RMS: Root-mean-square value of alternating voltage, which is the square root of the mean value of the square of the voltage values during a complete cycle.

C. Thermal Efficiency Ratio (E): Comparison of a tested damper's thermal performance against a v-groove blade reference damper. A damper with the same thermal efficiency as the reference damper would have an E value of 0 percent, while a damper that is 4 times as efficient would have an E value of 200 percent.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Rectangular control dampers with airfoil blades.
2. Electric and electronic control-damper actuators.

B. Product Data Submittals: For each damper and actuator.

1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.
3. Product description with complete technical data, performance curves, and product specification sheets.

4. Installation instructions, including factors affecting performance.

C. Shop Drawings:

1. Include plans, elevations, sections, and details.
2. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plan drawings and corresponding product installation details, drawn to scale, on which the following items are indicated and coordinated with each other, using input from installers of the items involved:

1. Product installation location indicated in relationship to room, duct, and equipment.
2. Size and location of wall access panels for control dampers and actuators installed behind walls.
3. Size and location of ceiling access panels for control dampers and actuators installed above inaccessible ceilings.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For control dampers.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. ASHRAE 62.1 Compliance: Applicable outdoor ventilation requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

D. Code Compliance: Comply with governing energy code.

E. Ground Fault: Properly ground products to prevent failing due to ground fault conditions.

F. Backup Power Source: Serve control-damper actuators from a backup power source where associated with systems and equipment served by a backup power source.

G. Environmental Conditions: For actuators not available with integral enclosures complying with requirements indicated, house in protective secondary enclosures complying with requirements.

H. Selection Criteria:

1. Multi-Blade Damper Configuration: As follows unless otherwise indicated on Drawings:

   a. Two-Position Control: Opposed or parallel
   b. Equipment Isolation Applications: Opposed or parallel.
   c. Outdoor/Return Air-Mixing Applications: Opposed.
   d. All Other Applications: Opposed.
   e.

2. Pressure and Temperature: Control dampers suitable for operating conditions encountered by the application:

   a. Supply Air: 4” @ 150 F.
   b. Return Air: -2” @ 150 F.
   c. Outdoor Air:2” @ 150 F.
   d. Mixed Air: 2” @ 150 F.
   e. Exhaust Air: -2” @ 150 F.

3. Fail-Safe Positions: See Drawings:

4. Select dampers with smooth and stable operation throughout full range of operation over varying pressures and temperatures encountered.
5. Sizing: As follows unless otherwise indicated on Drawings

   a. Two-Position Dampers: Full size of duct or equipment connection unless otherwise indicated.

2.2 RECTANGULAR CONTROL DAMPERS WITH AIRFOIL BLADES

A. General Requirements:

1. Factory assemble multiple damper sections to provide a single damper assembly of size required by the application.

   a. Include multisection damper assemblies with intermediate reinforcing where required between individual sections being joined together. Construct reinforcing of same material (aluminum, galvanized steel, stainless steel) as damper frame.

2. Factory install actuator(s) as integral part of damper assembly. Coordinate, with damper manufacturer, field requirements for actuators, such as type, fail-safe position, power supply, location, and mounting requirements.

B. Rectangular Control Dampers with Aluminum Airfoil Blades and Frames:

1. Source Limitations: Obtain rectangular control dampers, with aluminum airfoil blades and frames, from single manufacturer.
2. Performance:

   a. Leakage:

1) AMCA 511, Class 1A, at 1 in. wg Differential Static Pressure: Leakage not to exceed 3 cfm/sq. ft. against 1 in. wg differential static pressure when tested in accordance with AMCA 500D.

b. Pressure Drop: 0.05 in. wg at 1500 fpm across a 24-by-24-inch damper when tested in accordance with AMCA 500D, figure 5.3.
c. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/180 of blade length.
d. Temperature: Minus 40 to plus 250 deg F.
e. Velocity: Up to 4000 fpm.

3. Construction:

a. Frame:

1) Material: ASTM B211/B211M, Alloy 6063 T5 extruded-aluminum profiles, minimum 0.125 inch thick.

a) Type 316L stainless steel for all laboratory and fume hood exhaust applications.

2) Arrangement: Hat-shaped channel with integral extended face flange(s) having mating face of minimum 2 inch for attachment to duct flanges, plenum walls, and equipment.
3) Width: Not less than 5 inches.

b. Blades:

1) Configuration: Parallel or opposed blade configuration as required by application.
2) Material: ASTM B211/B211M, Alloy 6063 T5 extruded-aluminum profiles, 0.07 inch thick.

a) Type 316L stainless steel for all laboratory and fume hood exhaust applications.

3) Shape: Hollow, airfoil.
4) Length: As required by close-off pressure rating, not to exceed 48 inches .
5) Width: Not to exceed 6 inches.

c. Seals:

1) Blades: Replaceable; extruded Santoprene, silicone, or damper manufacturer-offered equivalent, as required by performance requirements. Seals are mechanically attached in extruded blade slots.
2) Jambs: Replaceable; stainless steel, compression type or mechanically attached extruded silicone.

d. Axles:

1) Diameter: Minimum 0.5 inch.

2) Material: Aluminum or stainless steel.
3) Mechanically attached to blades.

e. Bearings:

1) Material: Molded nylon, synthetic or stainless steel sleeve, as required by operating conditions, mounted in frame.
2) Where blade axles are installed in vertical position, provide thrust bearings.

f. Linkage:

1) Hardware: stainless steel.
2) Material: Aluminum or stainless steel.
3) Mounting: Concealed in frame.

g. Transitions with Sleeve:

1) For round and flat oval duct applications, provide damper assembly with integral transitions to mate to adjoining field connections.
2) Factory mount damper in a sleeve with a close transition to mate to field connection.

a) Sleeve length not less than 12 inches for dampers without jackshafts and not less than 16 inches for dampers with jackshafts.
b) Oversize damper and sleeve for duct connection size plus minimum 4 inches.

3) Fabricate sleeve and transitions of materials (aluminum or stainless steel) to match damper frame.
4) Match end connections (flange or sleeve) to field connections.

2.3 GENERAL CONTROL-DAMPER ACTUATORS REQUIREMENTS

A. Select actuators to operate related damper(s) with sufficient reserve power to provide smooth modulating action or two-position action and proper speed of response at velocity and pressure conditions to which the damper is subjected.

B. Select actuators with sufficient power and torque to close off against the maximum system pressures encountered. Actuators are to be sized to close off against the fan shutoff pressure as a minimum requirement.

C. The total damper area operated by an actuator is not to exceed 80 percent of manufacturer's maximum area rating.

D. Provide one actuator for each damper assembly where possible. Operate multiple actuators required to drive a single damper assembly in unison.

E. Avoid the use of excessively oversized actuators, which could overdrive and cause linkage failure when the damper blade has reached either its full open or closed position.

F. Use jackshafts and shaft couplings in lieu of blade-to-blade linkages when driving axially aligned damper sections.

G. Provide mounting hardware and linkages for connecting actuator to damper.

H. Select actuators to fail-safe in desired position in the event of a power failure.

I. Actuator Fail-Safe Positions: See Drawings:

2.4 ELECTRIC AND ELECTRONIC CONTROL-DAMPER ACTUATORS

A. Source Limitations: Obtain electric and electronic control-damper actuators from single manufacturer.

B. Type: Motor operated, with or without gears, electric and electronic.

C. Voltage:

1. 24 V
2. Actuator to deliver torque required for continuous uniform movement of controlled device from limit to limit when operated at rated voltage.
3. Actuator to function properly within a range of 85 to 120 percent of nameplate voltage.

D. Construction:

1. Less Than 100 W: Fiber or reinforced nylon gears with steel shaft, copper alloy or nylon bearings, and pressed-steel enclosures.
2. 100 up to 400 W: Gears ground steel, oil immersed, shaft-hardened steel running in bronze, copper alloy, or ball bearings. Operator and gear trains are to be totally enclosed in dustproof cast-iron, cast-steel, or cast-aluminum housing.
3. Greater Than 400 W: Totally enclosed reversible induction motors with auxiliary hand crank and permanently lubricated bearings.

E. Local Field Adjustment: Make spring-return actuators easily switchable from fail-safe open to fail-safe closed in the field without replacement.

F. Local Manual Override: Provide gear-type actuators with an external manual adjustment mechanism to allow manual positioning of the damper when the actuator is not powered.

G. Two-Position Actuators: Single direction, spring return or reversing type.

H. Modulating Actuators:

1. Capable of stopping at all points across full range, and starting in either direction from any point in range.
2. Control Input Signal:

   a. Three Point, Tristate, or Floating Point: Clockwise and counter-clockwise inputs. One input drives actuator to open position, and other input drives actuator to close position. No signal of either input remains in last position.

b. Proportional: Actuator drives proportional to input signal and modulates throughout its angle of rotation. Suitable for 0 to 10 or 2 to 10 V dc and 4 to 20 mA signals.
c. Pulse Width Modulation (PWM): Actuator drives to a specified position according to a pulse duration (length) of signal from a dry-contact closure, triac sink, or source controller.
d. Programmable Multifunction:

1) Control input, position feedback, and running time are to be factory or field programmable.
2) Diagnostic feedback of hunting or oscillation, mechanical overload, mechanical travel, and mechanical load limit.
3) Service data, including at a minimum, number of hours powered and number of hours in motion.

I. Position Feedback:

1. Where indicated, equip two-position actuators with limit switches or other positive means of a position indication signal for remote monitoring of open and close position.
2. Where indicated, equip modulating actuators with a position feedback through current or voltage signal for remote monitoring.
3. Provide a position indicator and graduated scale on each actuator indicating open and closed travel limits.

J. Fail-Safe:

1. Where indicated, provide actuator to fail-safe to an end position.
2. Internal spring-return mechanism to drive controlled device to an end position (open or close) on loss of power.
3. Batteries, capacitors, and other nonmechanical forms of fail-safe operation are acceptable only where uniquely indicated.

K. Integral Overload Protection:

1. Provide against overload throughout the entire operating range in both directions.
2. Electronic overload, digital rotation sensing circuitry, mechanical end switches, or magnetic clutches are acceptable methods of protection.

L. Damper Attachment:

1. Unless otherwise required for damper interface, provide actuator designed to be directly coupled to damper shaft without need for connecting linkages.
2. Attach actuator to damper drive shaft in a way that ensures maximum transfer of power and torque without slippage.
3. Bolt and setscrew method of attachment is acceptable only if provided with at least two points of attachment.

M. Temperature and Humidity:

1. Temperature: Suitable for operating temperature range encountered by application with minimum operating temperature range of minus 20 to plus 120 deg F.

2. Humidity: Suitable for humidity range encountered by application; minimum operating range is to be from 5 to 95 percent relative humidity, noncondensing.

N. Enclosure:

1. Suitable for ambient conditions encountered by application.
2. NEMA 250, Type 2 for indoor and protected applications.
3. Provide actuator enclosure with a heater and controller where required by application.

O. Stroke Time:

1. Select operating stroke time to be compatible with equipment and system operation, and as follows.

a. Operate damper from fully closed to fully open position within 90 seconds.
b. Operate damper from fully open to fully closed position within 90 seconds.
c. Move damper to fail-safe position within 15 seconds.

2. For actuators operating in smoke-control and other life-safety systems, comply with governing code and NFPA requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for dampers and instruments installed in duct systems to verify actual locations of connections before installation.

C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONTROL-DAMPER APPLICATIONS

A. Select from damper types indicated to achieve performance requirements and characteristics indicated while subjected to full range of system operation encountered.

B. Rectangular Control-Damper Applications:

1. Exhaust Air: Rectangular dampers with aluminum airfoil blades.
2. Outdoor Air: Rectangular dampers with stainless steel flat blades.
3. Return Air: Rectangular dampers with aluminum airfoil blades.
4. Supply Air: Rectangular dampers with aluminum airfoil blades.

3.3 INSTALLATION, GENERAL

A. Furnish and install products required to satisfy most stringent requirements indicated.

B. Properly support dampers and actuators, tubing, wiring, and conduit to comply with requirements indicated. Brace all products to prevent lateral movement and sway or a break in attachment when subjected to a seismic, wind, or other forces common to the application.

C. Provide ceiling, floor, roof, and wall openings, and sleeves required by installation. Before proceeding with drilling, punching, or cutting, check location first for concealed products that could potentially be damaged. Patch, flash, grout, seal, and refinish openings to match adjacent condition.

D. Seal penetrations made in fire-rated and acoustically rated assemblies.

E. Fastening Hardware:

1. Wrenches, pliers, or other tools that will cause injury to or mar surfaces of rods, nuts, and other parts are prohibited for assembling and tightening nuts.
2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.

F. Install products in locations that are accessible and that will permit calibration and maintenance from floor, equipment platforms, or catwalks. Where ladders are required for Owner's access, confirm unrestricted ladder placement is possible under occupied condition.

G. Corrosive Environments:

1. Use products that are suitable for environment to which they will be subjected.
2. If possible, avoid or limit use of materials in corrosive environments, including, but not limited to, the following:

   a. Laboratory exhaust airstreams.
   b. Process exhaust airstreams.

3. Use Type 316 stainless steel tubing and fittings when in contact with a corrosive environment.
4. When conduit is in contact with a corrosive environment, use Type 316 stainless steel conduit and fittings or conduit and fittings that are coated with a corrosive-resistant coating that is suitable for environment.
5. Where actuators are located in a corrosive environment and are not corrosive resistant from manufacturer, field install products in NEMA 250, Type 4X enclosure constructed of Type 316L stainless steel.

3.4 CONTROL DAMPERS

A. Install smooth transitions, not exceeding 15 degrees, to dampers larger or smaller than adjacent duct. Install transitions as close to damper as possible but at distance to avoid interference and impact to performance. Consult manufacturer for recommended clearance.

B. Clearance:

1. Locate dampers for easy access and provide separate support of dampers that cannot be handled by service personnel without hoisting mechanism.
2. Install dampers with at least 24 inches of clear space on sides of dampers requiring service access unless more space is recommended by manufacturer. Provide code required clearances as applicable.

C. Service Access:

1. Install dampers and actuators to be accessible for visual inspection and service.
2. Install access door(s) in duct or equipment located upstream of damper to allow service personnel to hand clean any portion of damper, linkage, and actuator. Comply with requirements in Section 233300 "Air Duct Accessories."

D. Install dampers straight and true, level in all planes, and square in all dimensions.

E. Install supplementary structural reinforcement for large multiple-section dampers if factory-furnished support alone cannot handle loading.

F. Attach field-installed actuator(s) to damper drive shaft.

G. For duct-mounted and equipment-mounted dampers installed outside of equipment, install a visible and accessible indication of damper position from outside.

3.5 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Each piece of wire, cable, and tubing is to have the same designation at each end for operators to determine continuity at points of connection. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

B. Install engraved phenolic nameplate with damper identification on damper and on face of ceiling where damper is concealed above ceiling.

3.6 ELECTRICAL CONNECTIONS

A. Install electrical power to field-mounted control devices requiring electrical power.

B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables" and Section 260523 "Control-Voltage Electrical Power Cables."

C. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

D. Furnish and install raceways. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems."

E. Furnish and install circuit breakers. Comply with requirements in Section 262816 "Enclosed Switches and Circuit Breakers."

F. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.

G. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.

1. Nameplate to be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
2. Nameplate to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.7 CONTROL CONNECTIONS

A. Install control signal wiring to field-mounted control devices.

B. Connect control signal wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

C. Furnish and install raceways. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems."

3.8 CLEANING

A. Remove grease, mastic, adhesives, dust, dirt, stains, fingerprints, labels, and other foreign materials from exposed surfaces.

3.9 STARTUP

A. Control-Damper Checkout:

1. Check installed products before continuity tests, leak tests, and calibration.
2. Check dampers for proper location and accessibility.
3. Verify that control dampers are installed correctly for flow direction.
4. Verify that proper blade alignment, either parallel or opposed, has been provided.
5. Verify that damper frame attachment is properly secured and sealed.
6. Verify that damper actuator and damper linkage attachment are secure.
7. Verify that actuator wiring is complete, enclosed, and connected to correct power source.
8. Verify that damper blade travel is smooth and unobstructed throughout operating range.

3.10 ADJUSTMENT, CALIBRATION, AND TESTING

A. Stroke and adjust control dampers following manufacturer's recommended procedure, from 100 percent open to 100 percent closed back to 100 percent open.

B. Check and document open and close cycle times for applications with a cycle time of less than 30 seconds.

C. For control dampers equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.

END OF SECTION 230923.12

SECTION 230923.14 - FLOW INSTRUMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Airflow-measurement stations and sensors.

1.2 DEFINITIONS

A. BTL: BACnet testing laboratories.

B. Ethernet: Local area network based on IEEE 802.3.1.

C. FEP: Fluorinated ethylene propylene.

D. HART: Highway addressable remote transducer protocol is the global standard for sending and receiving digital information across analog wires between smart devices and control or monitoring systems through bidirectional communication that provides data access between intelligent field instruments and host systems. A host can be any software application from a technician's hand-held device or laptop to a plant's process control, asset management, safety, or other system using any control platform.

E. PEEK: Polyetheretherketone.

F. PTFE: Polytetrafluoroethylene.

G. PPS: Polyphenylene sulfide.

H. RS-485: A TIA standard for multipoint communications using two twisted pairs.

I. RTD: Resistance temperature detector.

J. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Airflow-measurement stations and sensors.

B. Product Data Submittals: For each product.

1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.

2. Operating characteristics; electrical characteristics; and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.
3. Product description with complete technical data, performance curves, and product specification sheets.
4. Installation instructions, including factors affecting performance.
5. Product certificates.

C. Shop Drawings:

1. Include plans, elevations, sections, and **mounting** details.
2. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.
4. Include diagrams for air and process signal tubing.
5. Number-coded identification system for unique identification of wiring, cable, and tubing ends.

D. Delegated Design Submittals:

1. Schedule and design calculations for flow instruments, including the following:

a. Flow at Project design and minimum flow conditions.
b. Pressure drop at Project design and minimum flow conditions.
c. Show a side-by-side direct comparison to performance characteristics indicated for each instrument.

1.4 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each product requiring a certificate.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For instruments to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Extra Stock Material: Furnish extra materialsto Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

B. Provide parts, as indicated by manufacturer's recommended parts list, for product operation during **one** -year period following warranty period.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Design: **Product manufacturer's qualified staff** to select and size products to achieve specified performance requirements.

B. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 GENERAL REQUIREMENTS FOR FLOW INSTRUMENTS

A. Air sensors and transmitters are to have an extended range of **10** percent above Project design flow and **10** percent below minimum Project flow to signal abnormal flow conditions and to provide flexibility for changes in operation.

2.3 AIRFLOW-MEASUREMENT STATIONS AND SENSORS

A. Performance Requirements:

1. Adjustable for changes in system operational parameters.
2. Airflow Sensor and Transmitter Range: Extended range of **10** percent above Project design flow and **10** percent below minimum Project flow to signal abnormal flow conditions.
3. Manufacturer is to certify that each flow instrument indicated complies with specified performance requirements and characteristics.

a. Product certificates are required.

B. Thermal Airflow-Measurement Stations:

1. Certification:

a. Listed and labeled in accordance with UL 873 or UL 60730.
b. BTL Certified in accordance with ASHRAE 135 where BACnet communication is required.
c. Class A device in accordance with 47 CFR, Chapter I - "Federal Communications Commission," Part 15 - "Radio Frequency Devices," Subpart A - "General"; Subpart B - "FAA Notification Criteria."

2. Common Performance Requirements:

a. Airflow Accuracy: Comply with following requirements unless otherwise indicated.

1) Individual Airflow Accuracy: Within **2** percent of reading over the entire operating airflow velocity range from **0 to 4000 fpm (0 to 20.3 m/s)**
2) Thermal Airflow Station Assembly Airflow Accuracy: Within **2** percent of reading over the entire operating airflow range from **0 to 4000 fpm (0 to 20.3 m/s)**.

a) Devices whose accuracy is combined accuracy of transmitter and sensor probes must demonstrate that total accuracy meets the performance requirements throughout the measurement range.

b. Ambient Operating Temperature Range:

1) Sensor: **Minus 20 to plus 160 deg F (Minus 29 to plus 71 deg C)**.
2) Transmitter: **Minus 20 to plus 120 deg F (Minus 29 to plus 49 deg C)**.

c. Ambient Operating Humidity Range:

1) Sensor: Zero to **100** percent.
2) Transmitter: Zero to **95** percent, non-condensing.

d. Instruments to compensate for changes in air temperature and density throughout calibrated velocity range for seasonal extremes at Project location.
e. Reference Pressure Loss: **0.05 inch wg (12.5 Pa) at 2000 fpm (10 m/s)**.
f. Electrical Power: 24 V ac (between 22.8 and 26.4 V ac under load), using a switching power supply that is overcurrent and overvoltage protected.

3. Common Instrument Requirements:

a. Manufacturer to certify that each flow instrument indicated complies with specified performance requirements and characteristics.
b. Provide thermal airflow stations with one or more sensor nodes mounted in a probe, and a remotely mounted microprocessor-based transmitter at each measurement location.
c. Provide stations that can be adjusted in the field to accommodate changes in system operational parameters.
d. Sensor-Node and Probe Assemblies Features and Functions:

1) Number of sensors for each airflow station to be determined by manufacturer for each specific application to comply with accuracy indicated while complying with requirements indicated.
2) Each sensor to contain two individually wired, hermetically sealed thermistors.
3) Sensor Nodes: One self-heated and one zero-power thermistor, using the principle of thermal dispersion.
4) Airflow Rate and Temperature of Each Sensor: Equally weighted and averaged by the transmitter before sending output signal.
5) Mount thermistors in sensor using a marine-grade, waterproof material.
6) Protect thermistor leads and internal probe cable and wire from exposure to the ambient environment. Seal and protect so that direct exposure to water will not affect instrument operation.
7) Each sensor assembly to independently determine airflow rate and temperature at each sensor measurement point.
8) Enclosure:

a) Indoor Applications: NEMA 250, Type 1, 4, 4X, or 12.
b) Outdoor Applications: NEMA 250, Type 4 or 4X.

9) Sensor-Probe Mounting Bracket Construction:

a) Aluminum Probes: Type 316 stainless steel mounting brackets.
b) Stainless Steel Probes: 316 stainless steel; type of stainless steel to match probe material.

10) Sensor-Node Construction: Two, bead-in-glass, hermetically sealed thermistors potted in a marine-grade waterproof epoxy with sensor housings constructed of glass-filled polypropylene. Construct with only the thermistor located within the sensing node and all other electronic components outside the airstream.
11) Store sensor-node airflow and temperature calibration data in a serial memory chip, in the cable-connecting plug. Stored data does not require matching or adjustments to the transmitter in the field.
12) Performance rate and test with a 100 percent survival rate in a 30-day saltwater and acid vapor test with written independent laboratory results.

e. Transmitter Features and Functions:

1) Microprocessor based.
2) Integral digital display capable of simultaneously displaying total airflow and average temperature, individual airflow, and temperature readings of each independent sensor assembly.
3) Capable of field configuration and diagnostics using an onboard push-button interface and digital display.
4) Password-protected programmable settings.
5) Field selectable between IP and SI units for airflow, temperature, and velocity.
6) Include an integral power switch to operate on 24 V ac (isolation optional) and include the following:

a) Integral protection from transients and power surges.
b) Circuitry to ensure reset after power disruption, transients, and brownouts.
c) Integral transformer to convert field power source to operating voltage required by instrument.

7) Enclosure:

a) Indoor Applications: NEMA 250, Type 1, 4, 4X, or 12.
b) Outdoor Applications: NEMA 250, Type 4 or 4X.

8) Remote Signal Interface Options: Specific interface options are listed for each application.
a) BACnet-MS/TP,
b) Ethernet: BACnet Ethernet, BACnet-IP

9) If quantity of sensors required by a single airflow station assembly exceeds capability of a single transmitter, provide multiple transmitters and associated software programming needed to support them operating as a single airflow station assembly through one transmitter that is remotely mounted and easily accessible from the floor.

10) High- and/or low-airflow alarm with user-defined set point and percentage of set-point tolerance.
11) Manual or automatic alarm reset, and low-limit cutoff value may be selected to disable the alarm.
12) Alarm delay function, field defined.
13) Sensor-node malfunction via the system status alarm. Ignore the sensor node that is in a fault condition.
14) Field configuration, diagnostics, and field output adjustment wizard that allow for a one- or two-point field adjustment to factory calibration for installations that require adjustment.
15) Automatic reset after power disruption, transients, and brownouts.
16) Integration Buffers: Separate integration buffers for display of airflow output, airflow signal output (analog and network), and individual sensor output (IR-interface).

4. Electrical Power and Control Signal Cable and Raceways:

a. Indoor Applications: Only where exposed cable is allowed by installation requirements, interconnect components using exposed NRTL-listed plenum-rated cable complying with manufacturer's requirements; otherwise install cable in continuous conduit.
b. Outdoor Applications: Fit instruments and devices with conduit connections for mating to field-installed conduit. Do not exposed wire and cable at any point.

5. Duct/Plenum Thermal Airflow-Measurement Station:
a. Source Limitations: Obtain all duct/plenum airflow-measurement stations from a single manufacturer.
b. Application: Duct/plenum sizes greater than 2 sq. ft. (0.18 sq. m).
c. Airflow Station Performance:

1) Independent processing of up to **16**separately wired sensor-node assemblies.
2) Accuracy within **3**percent of reading for ducted applications, and within **5**percent of reading for non-ducted applications, when installed in accordance with manufacturer's recommended placement guidelines.

a) Include the combined uncertainty of the sensor nodes and transmitter.
b) For devices whose overall accuracy is based on individual accuracy specifications of the sensor probes and transmitter, demonstrate compliance with accuracy requirement over entire operating range.

d. Airflow Station Casing:

1) Application: Factory install probes and sensor assemblies into an airflow station casing in lieu of field installing individual probes and sensors in ducts and plenums.
2) Casing Configuration and Size: Match shape (rectangular, round, flat oval) and same size as adjacent duct unless otherwise indicated.
3) Casing Depth: Minimum 8 inches (200 mm).
4) Casing Flanges: Outward flange, minimum flange face 1.5 inches (38 mm).
5) Joints and Seams: Continuously weld joints and seams. Clean galvanized areas damaged by welding and coat with galvanize paint.

6) Materials:

a) Aluminum, minimum 0.063 inch (1.6 mm) thick, when connected to aluminum duct.
b) Galvanized steel, minimum 0.079 inch (2.0 mm) thick with coating complying with ASTM A653/A653M, G90 (Z275), when connected to galvanized steel duct.
c) Stainless steel, minimum 0.0781 inch (2.0 mm) thick, when connected to stainless duct. Stainless steel, Type 304 or 316, to match adjoining duct.

7) Flow Straightener: Include each airflow station casing with an open parallel cell air straightener or air equalizer honeycomb mechanically fastened to casing.

a) Individual Cell Size: 0.5 inches (13 mm) wide across entering face, 3 inches (75 mm) deep in direction of airflow, 0.002 inch (0.051 mm) thick
b) Construct from Type 3003 aluminum for aluminum and galvanized steel casings.
c) Construct from Type 316 stainless steel for units for stainless steel casings.

e. Sensor-Node and Probe Assemblies:

1) Sensor-Node Calibration:

a) Individually calibrated at 16 measurement points to airflow standards directly calibrated at NIST to the NIST Laser Doppler Anemometer (LDA) primary velocity standard.
b) Individually calibrated **at a minimum of 16 calibration points** to NIST-traceable volumetric standards.
c) Accuracy within **2** percent of reading over the entire calibrated airflow range of **0 to 5000 fpm (0 to 25.4 m/s)**.
d) Individually calibrate thermistors **at a minimum of three temperatures**to NIST-traceable temperature standards.

2) Minimum number of independent sensor nodes for duct/plenum areas as follows:

a) Provide **six** for area greater than 2.0 through 4.0 sq. ft. (0.186 through 0.372 sq. m).
b) Provide **eight** for area greater than 4.0 through 8.0 sq. ft. (0.372 through 0.743 sq. m).
c) Provide **12** for area greater than 8.0 through 12.0 sq. ft. (0.743 through 1.11 sq. m).
d) Provide **14** for area greater than 12.0 through 14.0 sq. ft. (1.11 through 1.30 sq. m).
e) Provide **16** for area greater than 14.0 sq. ft. (1.30 sq. m).

3) For an aspect ratio of 1.5 or less, and an area of 25 sq. ft. (2.32 sq. m) or greater, provide at least four probes.
4) Sensor-Probe Construction: **Anodized, 6063 aluminum alloy tube**, with each sensor probe containing one or more independently wired sensing nodes.

f. Transmitter:

1) Transmitter determines average airflow rate and temperature of connected sensor nodes in an array for a single location.
2) Operator Interface: Backlit, alphanumeric **(16-character)** LCD display with following remote interface capability:

a) Transmitter with Analog Outputs: Two field-selectable **4 to 20 mA,** scalable, isolated, and overcurrent-protected analog output signals. First output provides total airflow rate. Second output field is configurable for temperature, low- and/or high-airflow set-point (user-defined) alarm, or system status alarm.
b) Transmitter with RS-485 Network Communications: The RS-485 (BACnet MS/TP) network connection provides average airflow rate, temperature, high- and/or low-airflow set-point alarm, system status alarm, individual sensor-node airflow rates, and individual sensor-node temperatures.
c) Transmitter with Analog Outputs: Two field-selectable **4 to 20 mA,** scalable, isolated, overcurrent-protected analog output signals and network output capability. First output provides total airflow rate. Second output is field configurable for temperature, low- and/or high-airflow set-point (user-defined) alarm, or system status alarm. (BACnet MS/TP) network connection provides average airflow rate, temperature, high- and/or low-airflow set-point alarm, system status alarm, individual sensor-node airflow rates, and individual sensor-node temperatures..

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for instruments installed in piping to verify actual locations of connections before installation.

C. Examine roughing-in for instruments installed in duct systems to verify actual locations of connections before installation.

D. Provide the services of an independent inspection agency to confirm that proposed mounting locations comply with requirements indicated and approved submittals.

1. Indicate dimensioned locations with mounting height for all surface-mounted products to walls and ceilings on Shop Drawings.
2. Do not begin installation without submittal approval of mounting location.

E. Complete installation rough-in only after confirmation by independent inspection is complete and approval of location is documented for review by Owner and Architect on request.

F. Prepare written report, endorsed by Installer, listing conditions detrimental to performance.

G. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTRUMENT APPLICATIONS

A. Select from instrument types to achieve performance requirements and characteristics indicated while subjected to full range of system operation encountered.

B. Thermal Airflow-Measurement Stations:

1. For Ducts/Plenums: **All applications**.

3.3 INSTALLATION, GENERAL

A. Furnish and install products required to satisfy more stringent of all requirements indicated.

B. Install products level, plumb, parallel, and perpendicular with building construction.

C. Properly support instruments, tubing, piping wiring, and conduit to comply with requirements indicated. Brace all products to prevent lateral movement and sway or a break in attachment when subjected to a 50 **lbf (kgf)**>.

D. Install ceiling, floor, roof, and wall openings and sleeves required by installation. Before proceeding with drilling, punching, or cutting, check location for concealed products that could potentially be damaged. Patch, flash, grout, seal, and refinish openings to match adjacent condition.

E. Install products in locations that are accessible and that will permit calibration and maintenance from floor, equipment platforms, or catwalks. Where ladders are required for Owner's access, confirm unrestricted ladder placement is possible under occupied condition.

F. Corrosive Environments:

1. Use products that are suitable for environment to which they will be subjected.
2. If possible, avoid or limit use of materials in corrosive environments, including, but not limited to, the following:

    a. Laboratory exhaust airstreams.
    b. Process exhaust airstreams.

3. When conduit is in contact with a corrosive environment, use Type 316 stainless steel conduit and fittings or conduit and fittings with a corrosive-resistant coating that is suitable for environment.
4. Where instruments are located in a corrosive environment and are not corrosive resistant from the manufacturer, field install products in a NEMA 250, Type 4X enclosure constructed of Type 316L stainless steel.

3.4 INSTRUMENTS, GENERAL INSTALLATION REQUIREMENTS

A. Mounting Location:

1. Rough-in: Outline instrument-mounting locations before setting instruments and routing cable, wiring, tubing, and conduit to final location.
2. Install switches and transmitters for air and liquid flow associated with individual air-handling units and connected ductwork and piping near air-handlings units co-located in air-handling unit system control panel, to provide service personnel a single and convenient location for inspection and service.
3. Install liquid and steam flow switches and transmitters for indoor applications in mechanical equipment rooms. Do not locate in user-occupied space unless indicated specifically on Drawings.
4. Install airflow switches and transmitters for indoor applications in mechanical equipment rooms. Do not locate in user-occupied space unless indicated specifically on Drawings.
5. Mount switches and transmitters not required to be mounted within system control panels on walls, floor-supported freestanding pipe stands, or floor-supported structural support frames. Use manufacturer mounting brackets to accommodate field mounting. Securely support and brace products to prevent vibration and movement.

B. Mounting Height:

1. Mount remote displays, switches and transmitters, located in mechanical equipment rooms and other similar space not subject to code, state, and federal accessibility requirements, within a range of 42 to 72 inches (1050 to 1800 mm) above the adjacent floor, grade, or service catwalk or platform.

    a. Make every effort to mount at 60 inches (1500 mm).

C. Seal penetrations to ductwork, plenums, and air-moving equipment to comply with duct static-pressure class and leakage and seal classes indicated using neoprene gaskets or grommets.

3.5 INSTALLATION OF FLOW INSTRUMENTS

A. Airflow Sensors and Stations:

1. Install sensors in straight sections of duct with manufacturer-recommended straight duct upstream and downstream of sensor.
2. Install sensors so they are accessible for visual inspection and service. Install access door(s) in duct or equipment located upstream of sensor, to allow service personnel to handle clean sensors.

3.6 INSTALLATION OF ELECTRICAL POWER CONNECTIONS

A. Furnish and install electrical power to products requiring electrical connections.

B. Furnish and install power wiring. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

C. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

D. Furnish and install raceways. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems."

E. Furnish and install circuit breakers. Comply with requirements in Section 262816 "Enclosed Switches and Circuit Breakers."

F. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.

G. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
   1. Nameplate to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch (13 mm) high.

3.7 INSTALLATION OF CONTROL CONNECTIONS

A. Install control signal wiring to field-mounted control devices.

B. Connect control signal wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

C. Furnish and install raceways. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems."

3.8 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Each piece of wire, cable, and tubing is to have the same designation at each end for operators to determine continuity at points of connection. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

B. Install engraved phenolic nameplate with instrument identification.

3.9 CLEANING

A. Remove grease, mastic, adhesives, dust, dirt, stains, fingerprints, labels, and other foreign materials from exposed interior and exterior surfaces.

3.10 CHECKOUT PROCEDURES

A. Description:

1. Check out installed products before continuity tests, leak tests, and calibration.
2. Check instruments for proper location and accessibility.
3. Check instruments for proper installation with respect to direction of flow, elevation, orientation, insertion depth, or other applicable considerations that will impact performance.
4. Check instrument tubing for proper isolation, fittings, slope, dirt legs, drains, material, and support.

B. Flow Instrument Checkout:

1. Verify that sensors are installed correctly with respect to flow direction.
2. Verify that sensor attachment is properly secured and sealed.
3. Verify that processing tubing attachment is secure and isolation valves have been provided.
4. Inspect instrument tag against approved submittal.
5. Verify that recommended upstream and downstream distances have been maintained.

3.11 ADJUSTMENT, CALIBRATION, AND TESTING

A. Description:

1. Calibrate each instrument installed that is not factory calibrated and provided with calibration documentation.
2. Provide a written description of proposed field procedures and equipment for calibrating each type of instrument. Submit procedures before calibration and adjustment.
3. For each analog instrument, make a three-point test of calibration for both linearity and accuracy.
4. Equipment and procedures used for calibration are to meet instrument manufacturer's instructions.
5. Provide diagnostic and test equipment for calibration and adjustment.
6. Field instruments and equipment used to test and calibrate installed instruments are to have accuracy at least twice the instrument accuracy being calibrated. For example, an installed instrument with an accuracy of 1 percent needs to be checked by an instrument with an accuracy of 0.5 percent.
7. Calibrate each instrument according to instrument instruction manual supplied by manufacturer.
8. If after-calibration-indicated performance cannot be achieved, replace out-of-tolerance instruments.
9. Comply with field-testing requirements and procedures indicated by ASHRAE Guideline 11 in the absence of specific requirements, and to supplement requirements indicated.

B. Analog Signals:

1. Check analog voltage signals using a precision voltage meter at zero, 50, and 100 percent.
2. Check analog current signals using a precision current meter at zero, 50, and 100 percent.

3. Check resistance signals for temperature sensors at zero, 50, and 100 percent of operating span using a precision-resistant source.

C. Digital Signals:

1. Check digital signals using a jumper wire.
2. Check digital signals using an ohmmeter to test for contact.

D. Sensors: Check sensors at zero, 50, and 100 percent of Project design values.

E. Switches: Calibrate switches to make or break contact at set points indicated.

F. Transmitters:

1. Check and calibrate transmitters at zero, 50, and 100 percent of Project design values.
2. Calibrate resistance temperature transmitters at zero, 50, and 100 percent of span using a precision-resistance source.

3.12 DEMONSTRATION

A. **Train** Owner's maintenance personnel to adjust, operate, and maintain instrumentation and control devices.

B. Coordinate training video with operation and maintenance manuals and classroom instruction for use by Owner in operating, maintaining, and troubleshooting.

C. Record Owner training and submit digital files with closeout documents for Owner's future use.

END OF SECTION 230923.14

SECTION 230923 - DIRECT DIGITAL CONTROL (DDC) SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Direct digital control (DDC) system for HVAC.

1.2 DEFINITIONS

A. Algorithm: A logical procedure for solving a recurrent mathematical problem. A prescribed set of well-defined rules or processes for solving a problem in a finite number of steps.

B. Analog: A continuously varying signal value, such as current, flow, pressure, or temperature.

C. BACnet Specific Definitions:

1. BACnet: Building Automation Control Network Protocol, ASHRAE 135. A communications protocol allowing devices to communicate data and services over a network.
2. BACnet Interoperability Building Blocks (BIBBs): BIBB defines a small portion of BACnet functionality that is needed to perform a particular task. BIBBs are combined to build the BACnet functional requirements for a device.
3. BACnet/IP: Defines and allows using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP subnetworks that share the same BACnet network number.
4. BACnet Testing Laboratories (BTL): Organization responsible for testing products for compliance with ASHRAE 135, operated under direction of BACnet International.

D. Binary: Two-state signal where a high signal level represents "ON" or "OPEN" condition and a low signal level represents "OFF" or "CLOSED" condition. "Digital" is sometimes used interchangeably with "Binary" to indicate a two-state signal.

E. Controller: Generic term for any standalone, microprocessor-based, digital controller residing on a network, used for local or global control. Three types of controllers are indicated: network controllers, programmable application controllers, and application-specific controllers.

F. Control System Integrator: An entity that assists in expansion of existing enterprise system and support of additional operator interfaces to I/O being added to existing enterprise system.

G. COV: Changes of value.

H. DDC System Provider: Authorized representative of, and trained by, DDC system manufacturer and responsible for execution of DDC system Work indicated.

I. Distributed Control: Processing of system data is decentralized and control decisions are made at subsystem level. System operational programs and information are provided to remote subsystems and status is reported back. On loss of communication, subsystems to be capable of operating in a standalone mode using the last best available data.

J. E/P: Voltage to pneumatic.

K. Gateway: Bidirectional protocol translator that connects control systems that use different communication protocols.

L. HLC: Heavy load conditions.

M. I/O: System through which information is received and transmitted. I/O refers to analog input (AI), binary input (BI), analog output (AO) and binary output (BO). Analog signals are continuous and represent control influences such as flow, level, moisture, pressure, and temperature. Binary signals convert electronic signals to digital pulses (values) and generally represent two-position operating and alarm status. "Digital," (DI) and (DO), is sometimes used interchangeably with "Binary," (BI) and (BO), respectively.

N. I/P: Current to pneumatic.

O. LAN: Local area network.

P. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.

Q. Mobile Device: A data-enabled phone or tablet computer capable of connecting to a cellular data network and running a native control application or accessing a web interface.

R. MS/TP: Master-slave/token-passing, ISO/IEC/IEEE 8802-3. Datalink protocol LAN option that uses twisted-pair wire for low-speed communication.

S. MTBF: Mean time between failures.

T. Network Controller: Digital controller, which supports a family of programmable application controllers and application-specific controllers, that communicates on peer-to-peer network for transmission of global data.

U. Network Repeater: Device that receives data packet from one network and rebroadcasts it to another network. No routing information is added to protocol.

V. Peer to Peer: Networking architecture that treats all network stations as equal partners.

W. RAM: Random access memory.

X. RF: Radio frequency.

Y. Router: Device connecting two or more networks at network layer.

Z. Server: Computer used to maintain system configuration, historical and programming database.

AA. TCP/IP: Transport control protocol/Internet protocol.

BB. UPS: Uninterruptible power supply.

CC. USB: Universal Serial Bus.

DD. User Datagram Protocol (UDP): This protocol assumes that the IP is used as the underlying protocol.

EE. VAV: Variable air volume.

FF. WLED: White light emitting diode.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

A. Multiple Submissions:

1. If multiple submissions are required to execute work within schedule, first submit a coordinated schedule clearly defining intent of multiple submissions. Include a proposed date of each submission with a detailed description of submittal content to be included in each submission.
2. Clearly identify each submittal requirement indicated and in which submission the information will be provided.
3. Include an updated schedule in each subsequent submission with changes highlighted to easily track the changes made to previous submitted schedule.

B. Product Data: For each type of product.

1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.
3. Product description with complete technical data, performance curves, and product specification sheets.
4. Installation, operation, and maintenance instructions including factors effecting performance.
5. Bill of materials of indicating quantity, manufacturer, and extended model number for each unique product.
    a. Servers.
    b. Gateways.
    c. Routers.
    d. DDC controllers.
    e. Enclosures.
    f. Electrical power devices.

g. UPS units.
h. Accessories.
i. Instruments.
j. Control dampers and actuators.
k. Control valves and actuators.

6. When manufacturer's product datasheets apply to a product series rather than a specific product model, clearly indicate and highlight only applicable information.
7. Each submitted piece of product literature to clearly cross reference specification and drawings that submittal is to cover.

C. Software Submittal:

1. Cross-referenced listing of software to be loaded on each server, gateway, and DDC controller.
2. Description and technical data of all software provided and cross-referenced to products in which software will be installed.
3. Operating system software, operator interface and programming software, color graphic software, DDC controller software, maintenance management software, and third-party software.
4. Include a flow diagram and an outline of each subroutine that indicates each program variable name and units of measure.
5. Listing and description of each engineering equation used with reference source.
6. Listing and description of each constant used in engineering equations and a reference source to prove origin of each constant.
7. Description of operator interface to alphanumeric and graphic programming.
8. Description of each network communication protocol.
9. Description of system database, including all data included in database, database capacity, and limitations to expand database.
10. Description of each application program and device drivers to be generated, including specific information on data acquisition and control strategies showing their relationship to system timing, speed, processing burden, and system throughout.
11. Controlled Systems: Instrumentation list with element name, type of device, manufacturer, model number, and product data. Include written description of sequence of operation including schematic diagram.

D. Shop Drawings:

1. General Requirements:

a. Include cover drawing with Project name, location, Owner, Architect, Contractor, and issue date with each Shop Drawings submission.
b. Include a drawing index sheet listing each drawing number and title that matches information in each title block.
c. Drawings Size: 11x17

2. Include plans, elevations, sections, and mounting details where applicable.
3. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
4. Detail means of vibration isolation and show attachments to rotating equipment.

5. Plan Drawings indicating the following:

    a. Screened backgrounds of walls, structural grid lines, HVAC equipment, ductwork, and piping.
    b. Room names and numbers with coordinated placement to avoid interference with control products indicated.
    c. Each server, gateway, router, DDC controller, control panel instrument connecting to DDC controller, and damper and valve connecting to DDC controller, if included in Project.
    d. Exact placement of products in rooms, ducts, and piping to reflect proposed installed condition.
    e. Network communication cable and raceway routing.
    f. Information, drawn to scale, of 1/8" equals 1'0".
    g. Proposed routing of wiring, cabling, conduit, and tubing; coordinated with building services for review before installation.

6. Schematic drawings for each controlled HVAC system indicating the following:

    a. I/O points labeled with point names shown. Indicate instrument range, normal operating set points, and alarm set points. Indicate fail position of each damper and valve, if included in Project.
    b. I/O listed in table format showing point name, type of device, manufacturer, model number, and cross-reference to product data sheet number.
    c. A graphic showing location of control I/O in proper relationship to HVAC system.
    d. Wiring diagram with each I/O point having a unique identification and indicating labels for all wiring terminals.
    e. Unique identification of each I/O that to be consistently used between different drawings showing same point.
    f. Elementary wiring diagrams of controls for HVAC equipment motor circuits including interlocks, switches, relays, and interface to DDC controllers.
    g. Narrative sequence of operation.
    h. Graphic sequence of operation, showing all inputs and output logical blocks.

7. Control panel drawings indicating the following:

    a. Panel dimensions, materials, size, and location of field cable, raceways, and tubing connections.
    b. Interior subpanel layout, drawn to scale and showing all internal components, cabling and wiring raceways, nameplates, and allocated spare space.
    c. Front, rear, and side elevations and nameplate legend.
    d. Unique drawing for each panel.

8. DDC system network riser diagram indicating the following:

    a. Each device connected to network with unique identification for each.
    b. Interconnection of each different network in DDC system.
    c. For each network, indicate communication protocol, speed, and physical means of interconnecting network devices, such as copper cable type, or optical fiber cable type. Indicate raceway type and size for each.
    d. Each network port for connection of an operator workstation or other type of operator interface with unique identification for each.

9. DDC system electrical power riser diagram indicating the following:

    a. Each point of connection to field power with requirements (volts/phase//hertz/amperes/connection type) listed for each.
    b. Each control power supply including, as applicable, transformers, power-line conditioners, transient voltage suppression and high filter noise units, DC power supplies, and UPS units with unique identification for each.
    c. Each product requiring power with requirements (volts/phase//hertz/amperes/connection type) listed for each.
    d. Power wiring type and size, race type, and size for each.

10. Monitoring and control signal diagrams indicating the following:

    a. Control signal cable and wiring between controllers and I/O.
    b. Point-to-point schematic wiring diagrams for each product.
    c. Control signal tubing to sensors, switches, and transmitters.
    d. Process signal tubing to sensors, switches, and transmitters.

11. Color graphics indicating the following:

    a. Itemized list of color graphic displays to be provided.
    b. For each display screen to be provided, a true color copy showing layout of pictures, graphics, and data displayed.
    c. Intended operator access between related hierarchical display screens.

E. System Description:

1. Full description of DDC system architecture, network configuration, operator interfaces and peripherals, servers, controller types and applications, gateways, routers and other network devices, and power supplies.
2. Complete listing and description of each report, log and trend for format and timing, and events that initiate generation.
3. System and product operation under each potential failure condition including, but not limited to, the following:

    a. Loss of power.
    b. Loss of network communication signal.
    c. Loss of controller signals to inputs and outpoints.
    d. Operator workstation failure.
    e. Server failure.
    f. Gateway failure.
    g. Network failure.
    h. Controller failure.
    i. Instrument failure.
    j. Control damper and valve actuator failure.

4. Complete bibliography of documentation and media to be delivered to Owner.
5. Description of testing plans and procedures.
6. Description of Owner training.

F. Delegated Design Submittals: For DDC system products and installation indicated as being delegated.

1. Supporting documentation showing DDC system design complies with performance requirements indicated, including calculations and other documentation necessary to prove compliance.
2. Schedule and design calculations for control dampers and actuators.

    a. Flow at Project design and minimum flow conditions.
    b. Face velocity at Project design and minimum airflow conditions.
    c. Pressure drop across damper at Project design and minimum airflow conditions.
    d. AMCA 500-D damper installation arrangement used to calculate and schedule pressure drop, as applicable to installation.
    e. Maximum close-off pressure.
    f. Leakage airflow at maximum system pressure differential (fan close-off pressure).
    g. Torque required at worst case condition for sizing actuator.
    h. Actuator selection indicating torque provided.
    i. Actuator signal to control damper (on, close, or modulate).
    j. Actuator position on loss of power.
    k. Actuator position on loss of control signal.

3. Schedule and design calculations for control valves and actuators.

    a. Flow at Project design and minimum flow conditions.
    b. Pressure-differential drop across valve at Project design flow condition.
    c. Maximum system pressure-differential drop (pump close-off pressure) across valve at Project minimum flow condition.
    d. Design and minimum control valve coefficient with corresponding valve position.
    e. Maximum close-off pressure.
    f. Leakage flow at maximum system pressure differential.
    g. Torque required at worst case condition for sizing actuator.
    h. Actuator selection indicating torque provided.
    i. Actuator signal to control damper (on, close or modulate).
    j. Actuator position on loss of power.
    k. Actuator position on loss of control signal.

4. Schedule and design calculations for selecting flow instruments.

    a. Instrument flow range.
    b. Project design and minimum flow conditions with corresponding accuracy, control signal to transmitter, and output signal for remote control.
    c. Extreme points of extended flow range with corresponding accuracy, control signal to transmitter, and output signal for remote control.
    d. Pressure-differential loss across instrument at Project design flow conditions.
    e. Where flow sensors are mated with pressure transmitters, provide information for each instrument separately and as an operating pair.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings:

1. Plan drawings, reflected ceiling plans, or Building Information Model (BIM), and corresponding product installation details, drawn to scale, showing the items described in this Section and coordinated with all building trades.

B. Qualification Statements:

1. Systems Provider's Qualification Data:

a. Resume of project manager assigned to Project.
b. Resumes of application engineering staff assigned to Project.
c. Resumes of installation and programming technicians assigned to Project.
d. Resumes of service technicians assigned to Project.
e. Brief description of past project including physical address, floor area, number of floors, building system cooling and heating capacity, and building's primary function.
f. Description of past project DDC system, noting similarities to Project scope and complexity indicated.
g. Names of staff assigned to past project that will also be assigned to execute work of this Project.
h. Owner contact information for past project including name, phone number, and email address.
i. Contractor contact information for past project including name, phone number, and email address.
j. Architect contact information for past project including name, phone number, and email address.

2. Manufacturer's qualification data.
3. Testing agency's qualification data.

C. Product Certificates:

1. Data Communications Protocol Certificates:

a. Certifying that each proposed DDC system component complies with ASHRAE 135.

D. Test and Evaluation Reports:

1. Product Test Reports: For DDC system equipment and components, for tests performed by manufacturer and witnessed by a qualified testing agency.
2. Preconstruction Test Reports: For each separate test performed.

E. Source Quality-Control Reports: For DDC system equipment and components.

F. Field Quality-Control Reports: For DDC system equipment and components.

G. Sample warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For DDC system.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

   a. Project Record Drawings of as-built versions of submittal Shop Drawings provided in electronic PDF format.
   b. Testing and commissioning reports and checklists of completed final versions of reports, checklists, and trend logs.
   c. As-built versions of submittal Product Data.
   d. Names, addresses, email addresses, and 24-hour telephone numbers of Installer and service representatives for DDC system and products.
   e. Operator's manual with procedures for operating control systems including logging on and off, handling alarms, producing point reports, trending data, overriding computer control, and changing set points and variables.
   f. Programming manuals with description of programming language and syntax, of statements for algorithms and calculations used, of point database creation and modification, of program creation and modification, and of editor use.
   g. Engineering, installation, and maintenance manuals that explain how to do the following:

      1) Design and install new points, panels, and other hardware.
      2) Perform preventive maintenance and calibration.
      3) Debug hardware problems.
      4) Repair or replace hardware.

   h. Documentation of all programs created using custom programming language including set points, tuning parameters, and object database.
   i. Backup copy of graphic files, programs, and databases on electronic media.
   j. List of recommended spare parts with part numbers and suppliers.
   k. Complete original-issue documentation, installation, and maintenance information for furnished third-party hardware including computer equipment and sensors.
   l. Complete original-issue copies of furnished software, including operating systems, custom programming language, operator workstation software, and graphics software.
   m. Licenses, guarantees, and warranty documents.
   n. Recommended preventive maintenance procedures for system components, including schedule of tasks such as inspection, cleaning, and calibration; time between tasks; and task descriptions.
   o. Owner training materials.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Extra Stock Material: Furnish extra materials and parts to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

B. Include product manufacturers' recommended parts lists for proper product operation over four - year period following warranty period. Parts list to be indicated for each year.

C. Furnish parts, as indicated by manufacturer's recommended parts list, for product operation during two-year period following warranty period.

1.8 QUALITY ASSURANCE

A. DDC System Manufacturer Qualifications:

1. Nationally recognized manufacturer of DDC systems and products.
2. DDC systems with similar requirements to those indicated for a continuous period of five years within time of bid.
3. DDC systems and products that have been successfully tested and in use on at least three past projects.
4. Having complete published catalog literature, installation, operation, and maintenance manuals for all products intended for use.
5. Having full-time in-house employees for the following:

    a. Product research and development.
    b. Product and application engineering.
    c. Product manufacturing, testing, and quality control.
    d. Technical support for DDC system installation training, commissioning, and troubleshooting of installations.
    e. Owner operator training.

B. DDC System Provider Qualifications:

1. Authorized representative of, and trained by, DDC system manufacturer.
2. In-place facility located within 50 miles of Project.
3. Demonstrate past experience with installation of DDC system products being installed for period within five consecutive years before time of bid.
4. Demonstrate past experience on five projects of similar complexity, scope, and val.
5. Demonstrate past experience of each person assigned to Project.
6. Staffing resources of competent and experienced full-time employees that are assigned to execute work according to schedule.
7. Service and maintenance staff assigned to support Project during warranty period.
8. Product parts inventory to support ongoing DDC system operation for a period of not less than five years after Substantial Completion.
9. DDC system manufacturer's backing to take over execution of the Work if necessary to comply with requirements indicated. Include Project-specific written letter, signed by manufacturer's corporate officer, if requested.

1.9 WARRANTY

A. Special Warranty: Manufacturer and Installer agree to repair or replace products that fail in materials or workmanship within specified warranty period.

1. Adjust, repair, or replace failures at no additional cost or reduction in service to Owner.

2. Include updates or upgrades to software and firmware if necessary to resolve deficiencies.

    a. Install updates only after receiving Owner's written authorization.

3. Perform warranty service during normal business hours and commence within 8 hours of Owner's warranty service request.
4. Warranty Period: Two year(s) from date of Substantial Completion.

    a. For Gateway: Three year parts and labor warranty for each.

PART 2 - PRODUCTS

2.1 DIRECT DIGITAL CONTROL (DDC) SYSTEM FOR HVAC

2.2 DDC SYSTEM DESCRIPTION

A. Microprocessor-based monitoring and control including analog/digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices to achieve a set of predefined conditions.

    1. DDC system consisting of high-speed, peer-to-peer network of distributed DDC controllers, other network devices, operator interfaces, and software.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.3 WEB ACCESS

A. DDC system to be web compatible.

    1. Web-Based Access to DDC System:

        a. DDC system software based on server thin-client architecture, designed around open standards of web technology. DDC system server accessed using a web browser over DDC system network, using Owner's LAN, and remotely over Internet.
        b. Intent of thin-client architecture is to provide operators complete access to DDC system via a web browser. No special software other than a web browser is required to access graphics, point displays, and trends; to configure trends, points, and controllers; and to edit programming.
        c. Password-protected web access.

    2. Web-Compatible Access to DDC System:

        a. Server to perform overall system supervision and configuration, graphical user interface, management report generation, and alarm annunciation.

b. DDC system to support web browser access to building data. Operator using a standard web browser is able to access control graphics and change adjustable set points.
c. Password-protected web access.

2.4 PERFORMANCE REQUIREMENTS

A. Delivery of Selected Control Devices: Deliver to equipment and systems manufacturers for factory installation and to HVAC systems installers for field installation.

B. Delegated Design, Qualified Professional Engineer: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design DDC system to satisfy requirements indicated.

C. Delegated Design, Qualified Professional: Engage a qualified professional to design DDC system to satisfy requirements indicated.

1. System Performance Objectives:

a. DDC system manages HVAC systems.
b. DDC system operates HVAC systems to achieve optimum operating costs while using least possible energy and maintaining specified performance.
c. DDC system responds to power failures, HVAC equipment failures, and adverse and emergency conditions encountered through connected I/O points.
d. DDC system operates while unattended by an operator and through operator interaction.
e. DDC system records trends and transactions of events and produces report information such as performance, energy, occupancies, and equipment operation.

D. Surface-Burning Characteristics: Products installed in ducts, equipment, and return-air paths complying with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Flame-Spread Index: 25 or less.
2. Smoke-Developed Index: 50 or less.

E. DDC System Speed:

1. Response Time of Connected I/O:

a. Update AI point values connected to DDC system at least every five seconds for use by DDC controllers. Points used globally to also comply with this requirement.
b. Update BI point values connected to DDC system at least every two seconds for use by DDC controllers. Points used globally to also comply with this requirement.
c. AO points connected to DDC system to begin to respond to controller output commands within two second(s). Global commands to also comply with this requirement.
d. BO point values connected to DDC system to respond to controller output commands within two second(s). Global commands to also comply with this requirement.

2. Display of Connected I/O:

    a. Update and display analog point COV connected to DDC system at least every 10 seconds for use by operator.
    b. Update and display binary point COV connected to DDC system at least every 10 seconds for use by operator.
    c. Update and display alarms of analog and digital points connected to DDC system within 45 seconds of activation or change of state.
    d. Update graphic display refresh within eight seconds.
    e. Point change of values and alarms displayed from workstation to workstation when multiple operators are viewing from multiple workstations to not exceed graphic refresh rate indicated.

F. Network Bandwidth: Design each network of DDC system to include spare bandwidth with DDC system operating under normal and heavy load conditions indicated. Calculate bandwidth usage, and apply a safety factor to ensure that requirement is satisfied when subjected to testing under worst case conditions. Minimum spare bandwidth as follows:

1. Level 1 Networks: 20.
2. Level 2 Networks: 20
3. Level 3 Networks: 10

G. DDC System Data Storage:

1. Include capability to archive not less than 24 consecutive months of historical data for all I/O points connected to system, including alarms, event histories, transaction logs, trends, and other information indicated.
2. Local Storage:

    a. Provide server with data storage indicated. Server(s) to use IT industry standard database platforms and be capable of functions described in "DDC Data Access" Paragraph.

H. DDC Data Access:

1. When logged into the system, operator able to also interact with any DDC controllers connected to DDC system as required for functional operation of DDC system.
2. Use for application configuration; for archiving, reporting, and trending of data; for operator transaction archiving and reporting; for network information management; for alarm annunciation; and for operator interface tasks and controls application management.

I. Future Expandability:

1. DDC system size is expandable to an ultimate capacity of at least 1.5 times total I/O points indicated.
2. Design and install system networks to achieve ultimate capacity with only addition of DDC controllers, I/O, and associated wiring and cable. Design and install initial network infrastructure to support ultimate capacity without having to remove and replace portions of network installation.

3. Operator interfaces installed initially do not require hardware and software additions and revisions for system when operating at ultimate capacity.

J. Input Point Values Displayed Accuracy: Meet following end-to-end overall system accuracy, including errors associated with meter, sensor, transmitter, lead wire or cable, and analog to digital conversion.

1. Flow:

   a. Air: Within 5 percent of design flow rate.
   b. Air (Terminal Units): Within 10 percent of design flow rate.

2. Moisture (Relative Humidity):

   a. Air: Within 5 percent RH.
   b. Space: Within 5 percent RH.
   c. Outdoor: Within 5 percent RH.

3. Pressure:

   a. Air, Ducts and Equipment: 0.5percent of instrument span.
   b. Space: Within 0.5percent of instrument span.
   c. Water: Within 1 percent of instrument span.

4. Temperature, Dry Bulb:

   a. Air: Within 1 deg F
   b. Space: Within 1 deg F
   c. Outdoor: Within 2 deg F
   d. Chilled Water: Within 1 deg F

K. Precision of I/O Reported Values: Values reported in database and displayed to have following precision:

1. Current:

   a. Milliamperes: Nearest 1/100th of a milliampere.
   b. Amperes: Nearest 1/10th of an ampere up to 100 A; nearest ampere for 100 A and more.

2. Flow:

   a. Air: Nearest 1/10th of a cubic feet per minute through 100 cfm; nearest cubic feet per minute between 100 and 1000 cfm; nearest 10 cfm between 1000 and 10,000 cfm; nearest 100 cfm above 10,000 cfm.

3. Moisture (Relative Humidity):

   a. Relative Humidity (Percentage): Nearest 1 percent.

4. Speed:

   a. Rotation (rpm): Nearest 1 rpm.

b. Velocity: Nearest 1/10th of feet per minute through 100 fpm; nearest feet per minute between 100 and 1000 fpm; nearest 10 fpm above 1000 fpm.

5. Position, Dampers and Valves (Percentage Open): Nearest 1 percent.
6. Pressure:

a. Air, Ducts and Equipment: Nearest 1/10th of an inch water closet.
b. Space: Nearest 1/100th of an inch water closet.
c. Water: Nearest 1/10 of a pound per square inch gauge through 100 psig; nearest pound per square inch gauge above 100 psig.

7. Temperature:

a. Air, Ducts and Equipment: Nearest 1/10th of a degree.
b. Outdoor: Nearest degree.
c. Space: Nearest 1/10th of a degree.
d. Chilled Water: Nearest 1/10th of a degree.

8. Vibration: Nearest 1/10th of an inch per second.
9. Voltage: Nearest 1/10 V up to 100 V; nearest volt above 100 V.

L. Control Stability: Control variables indicated within the following limits:

1. Flow:

a. Air, Ducts and Equipment, except Terminal Units: Within 2 percent of design flow rate.
b. Air, Terminal Units: Within 10 percent of design flow rate.

2. Moisture (Relative Humidity):

a. Air: Within 5 percent RH.
b. Space: Within 5 percent RH.
c. Outdoor: Within 5 percent RH.

3. Pressure:

a. Air, Ducts and Equipment: 0.5 percent of instrument span.
b. Space: Within 0.5 percent of instrument span.
c. Water: Within 1 percent of instrument span.

4. Temperature, Dry Bulb:

a. Air: Within 1 deg F.
b. Space: Within 1 deg F.
c. Chilled Water: Within 1 deg F.

M. Environmental Conditions for Controllers, Gateways, and Routers:

1. Products to operate without performance degradation under ambient environmental temperature, pressure, and humidity conditions encountered for installed location.

a. If product alone cannot comply with requirement, install product in a protective enclosure that is isolated and protected from conditions impacting performance. Enclosure to be internally insulated, electrically heated, cooled, and ventilated as required by product and application.

2. Protect products with enclosures satisfying the following minimum requirements unless more stringent requirements are indicated. House products not available with integral enclosures complying with requirements indicated in protective secondary enclosures. Installed location dictates the following NEMA 250 enclosure requirements:

a. Outdoors, Protected: Type 12.
b. Outdoors, Unprotected: Type 4X.
c. Indoors, Heated with Filtered Ventilation: Type 2.
d. Indoors, Heated with Non-Filtered Ventilation: Type 12.
e. Indoors, Heated and Air-Conditioned: Type 1.
f. Mechanical Equipment Rooms:
1) Air-Moving Equipment Rooms: Type 2.

N. Environmental Conditions for Instruments and Actuators:

1. Instruments and actuators to operate without performance degradation under the ambient environmental temperature, pressure, humidity, and vibration conditions specified and encountered for installed location.

a. If instruments and actuators alone cannot comply with requirement, install instruments and actuators in protective enclosures that are isolated and protected from conditions impacting performance. Enclosure is internally insulated, electrically heated, cooled, and ventilated as required by instrument and application.

2. Protect instruments, actuators, and accessories with enclosures satisfying the following minimum requirements unless more stringent requirements are indicated. House instruments and actuators not available with integral enclosures complying with requirements indicated in protective secondary enclosures. Installed location is to dictate the following NEMA 250 enclosure requirements:

a. Outdoors, Protected: Type 12.
b. Outdoors, Unprotected: Type 4X.
c. Indoors, Heated with Filtered Ventilation: Type 2.
d. Indoors, Heated with Non-Filtered Ventilation: Type 12.
e. Indoors, Heated and Air-Conditioned: Type 1.
f. Mechanical Equipment Rooms:
1) Air-Moving Equipment Rooms: Type 2.

O. DDC System Reliability:

1. Design, install, and configure DDC controllers, gateways, and routers to yield a MTBF of at least 40,000 hours, based on a confidence level of at least 90 percent. MTBF value includes any failure for any reason to any part of products indicated.
2. If required to comply with MTBF indicated, include DDC system and product redundancy to maintain DCC system, and associated systems and equipment being controlled, operational, and under automatic control.

3. See Drawings for critical systems and equipment that require a higher degree of DDC system redundancy than MTBF indicated.

P. Electric Power Quality:

1. Power-Line Surges:

a. Protect susceptible DDC system products connected to ac power circuits from power-line surges to comply with requirements of IEEE C62.41.1 and IEEE C62.41.2.
b. Do not use fuses for surge protection.
c. Test protection in the normal mode and in the common mode, using the following two waveforms:

1) 10-by-1000-microsecond waveform with a peak voltage of 1500 V and a peak current of 60 A.
2) 8-by-20-microssecond waveform with a peak voltage of 1000 V and a peak current of 500 A.

2. Power Conditioning:

a. Protect susceptible DDC system products connected to ac power circuits from irregularities and noise rejection. Characteristics of power-line conditioner are as follows:

1) At 85 percent load, output voltage to not deviate by more than plus or minus 1 percent of nominal when input voltage fluctuates between minus 20 percent to plus 10 percent of nominal.
2) During load changes from zero to full load, output voltage to not deviate by more than 2 percent of nominal.
3) Accomplish full correction of load switching disturbances within five cycles, and 95 percent correction within two cycles of onset of disturbance.
4) Total harmonic distortion to not exceed 2 percent at full load.

3. Ground Fault: Protect products from ground fault by providing suitable grounding. Products to not fail due to ground fault condition.

Q. Backup Power Source:

1. Serve DDC system products that control HVAC systems and equipment served by a backup power source also from a backup power source.

R. UPS:

1. DDC system products powered by UPS units are to include the following:

a. Servers.
b. Gateways.
c. DDC controllers, except application-specific controllers.

S. Continuity of Operation after Electric Power Interruption:

1. Equipment and associated factory-installed controls, field-installed controls, electrical equipment, and power supply connected to building normal and backup power systems are to automatically return equipment and associated controls to operating state occurring immediately before loss of normal power, without need for manual intervention by operator when power is restored either through backup power source or through normal power if restored before backup power is brought online.

2.5 SYSTEM ARCHITECTURE

A. System architecture consisting of no more than two or three levels of LANs.

1. Level 2 LAN: Connect network controllers and operator workstations.
2. Level 1 or Level 2 LAN: Connect Level 1 or Level 2 programmable application controllers to other programmable application controllers and to network controllers.
3. Level 2 or Level 3 LAN: Connect Level 2 or Level 3 application-specific controllers to application-specific controllers.

B. Minimum Data Transfer and Communication Speed:

1. LAN Connecting Operator Workstations and Network Controllers: 10 Mbps.
2. LAN Connecting Programmable Application Controllers: 100 kbps.
3. LAN Connecting Application-Specific Controllers: 38,400 bps.

C. Provide dedicated and separated DDC system LANs that are not shared with other building systems and tenant data and communication networks.

D. Provide modular system architecture with inherent ability to expand to not less than 1.5times system size indicated with no impact to performance indicated.

E. Configure architecture to minimize need to remove and replace existing network equipment for system expansion.

F. Make number of LANs and associated communication transparent to operator. Configure all I/O points residing on any LAN to be capable of global sharing between all system LANs.

G. Design system to eliminate dependence on any single device for system alarm reporting and control execution. Design each controller to operate independently by performing own control, alarm management, and historical data collection.

H. Special Network Architecture Requirements:

1. Air-Handling Systems: For control applications of an air-handling system that consists of air-handling unit(s) and VAV terminal units, include a dedicated LAN of application-specific controllers serving VAV terminal units connected directly to controller that is controlling air-handling-system air-handling unit(s). Basically, create DDC system LAN that aligns with air-handling system being controlled.

2.6 DDC SYSTEM OPERATOR INTERFACES

A. Operator Means of System Access: Operator able to access entire DDC system through any of multiple means including, but not limited to, the following:
   1. Portable operator terminal with hardwired connection through LAN port.
   2. Portable operator workstation with wireless connection through LAN router.
   3. Mobile device and application with secured wireless connection through LAN router or cellular data service.
   4. Remote connection through web access.

B. Make access to system, regardless of operator means used, transparent to operator.

C. Network Ports: For hardwired connection of desktop or portable workstation. Network port easily accessible, properly protected, clearly labeled, and installed at the following locations:

   1. Each mechanical equipment room.

D. Mobile Device (Tablet and Smart Phone):

   1. Connect Owner-furnished mobile devices to system through a wireless router connected to LAN.
   2. Able to communicate with any DDC controller connected to DDC system using dedicated application and secure web access.

E. Critical Alarm Reporting:

   1. Send operator-selected critical alarms to notify operator of critical alarms that require immediate attention.
   2. Send alarm notification to multiple recipients that are assigned for each alarm.
   3. Notify recipients by any or all means, including email, text message, and prerecorded phone message to mobile and landline phone numbers.

F. Simultaneous Operator Use: Capable of accommodating up to five simultaneous operators that are accessing DDC system through any of operator interfaces indicated.

2.7 NETWORKS

A. Acceptable networks for connecting workstations, mobile devices, and network controllers include the following:
   1. IP.
   2. ISO/IEC/IEEE 8802-3, Ethernet.

B. Acceptable networks for connecting programmable application controllers include the following:
   1. IP.
   2. ISO/IEC/IEEE 8802-3, Ethernet.

C. Acceptable networks for connecting application-specific controllers include the following:
   1. IP.
   2. ISO/IEC/IEEE 8802-3, Ethernet.

2.8 NETWORK COMMUNICATION PROTOCOL

A. Use network communication protocol(s) that are open to Owner and available to other companies for use in making future modifications to DDC system.

B. ASHRAE 135 Protocol:

1. Use ASHRAE 135 communication protocol as sole and native protocol used throughout entire DDC system.
2. DDC system to not require use of gateways except to integrate HVAC equipment and other building systems and equipment; not required to use ASHRAE 135 communication protocol.
3. If used, gateways to connect to DDC system using ASHRAE 135 communication protocol and Project object properties and read/write services indicated by interoperability schedule.
4. Use operator workstations, controllers, and other network devices that are tested and listed by BTL.

C. Industry Standard Protocols:

1. Use any one or a combination of the following industry standard protocols for network communication while complying with other DDC system requirements indicated:

   a. ASHRAE 135.

2. Network controllers are to communicate through ASHRAE 135 protocol.
3. Provide portions of DDC system networks using ASHRAE 135 communication protocol as an open implementation of network devices complying with ASHRAE 135. Use network devices that are tested and listed by BTL.
4. Use gateways to connect networks and network devices with different protocols.

2.9 SERVERS

A. Description: x86-based permanently installed computer used for client-server computing.

B. Mounting: Rack.

C. Power: Dual power supply, minimum 500 W.

D. Performance Requirements:

1. Performance requirements may dictate equipment exceeding minimum requirements indicated.
2. ENERGY STAR compliant.
3. Minimum Processor Speed: 3.0 GHz, Quad-Core.
4. RAM:

   a. Capacity: 16 GB.
   b. Speed and Type: 2666 MHz, DDR4 ECC.
   c. Expandable Capacity: 64 GB.

5. Redundant Array of Independent Discs: RAID 1 (Mirroring) configuration.

6. Drive Bays: 4 at 2.5 inches.
7. Hard-Drive Storage: Two drives each with 1TB storage, Enterprise-Class Solid State Drives (SSD).
8. Network Interface: Dual-port gigabit Ethernet (10/100/1000 Base-T)
9. Universal Serial Bus: Minimum of four USB 3.0 ports (Optical drives omitted)..
10. Color, flat-screen LED display with 24-inch diagonal viewable area..
11. Keyboard and mouse.
12. Next-day on-site warranty for three-year period following Substantial Completion.

E. Servers are to include the following:

1. Automated system backup configuration and software.
2. Software licenses (Server Operating System and DDC Application).
3. Cable installation between server(s) and network

F. Web Server:
1. Web server capabilities shall be integral to the primary DDC application software. (A separate physical hardware server is not required)
2. Firewalls between server web and networks.
3. Password protection for access to server from web server.
4. Cable installation between the server(s) and building Ethernet network.

G. Power each server through a dedicated UPS unit.

2.10 SYSTEM SOFTWARE

A. System Software Minimum Requirements:

1. Real-time multitasking and multiuser 32- or 64-bit operating system that allows concurrent multiple operator workstations operating and concurrent execution of multiple real-time programs and custom program development.
2. Operating system capable of operating DOS and Microsoft Windows applications.
3. Database management software to manage all data on an integrated and non-redundant basis. Additions and deletions to database are to be without detriment to existing data. Include cross linkages so no data required by a program can be deleted by an operator until that data have been deleted from respective programs.
4. Network communications software to manage and control multiple network communications to provide exchange of global information and execution of global programs.
5. Operator interface software to include day-to-day operator transaction processing, alarm and report handling, operator privilege level and data segregation control, custom programming, and online data modification capability.
6. Scheduling software to schedule centrally based time and event, temporary, and exception day programs.

B. Operator Interface Software:

1. Minimize operator training through use of English language prorating and English language point identification.

2. Minimize use of a typewriter-style keyboard through use of a pointing device similar to a mouse.
3. Make operator sign-off a manual operation or, if no keyboard or mouse activity takes place, an automatic sign-off.
4. Make automatic sign-off period programmable from one to 60 minutes in one-minute increments on a per operator basis.
5. Record operator sign-on and sign-off activity and send to printer.
6. Security Access:

    a. Use password control for operator access to DDC system.
    b. Assign an alphanumeric password (field assignable) to each operator.
    c. Grant operators access to DDC system by entry of proper password.
    d. Use same operator password regardless of which computer or other operator interface means are used.
    e. Automatically update additions or changes made to passwords.
    f. Assign each operator an access level to restrict access to data and functions the operator is cable of performing.
    g. Provide software with at least five access levels.
    h. Assign each menu item an access level so that a one-for-one correspondence between operator assigned access level(s) and menu item access level(s) is required to gain access to menu item.
    i. Display menu items to operator with those capable of access highlighted. Make menu and operator access level assignments online programmable and under password control.

7. Data Segregation:

    a. Include data segregation for control of specific data routed to a workstation, to an operator or to a specific output device, such as a printer.
    b. Include at least 32 segregation groups.
    c. Make segregation groups selectable such as "fire points," "fire points on second floor," "space temperature points," "HVAC points," and so on.
    d. Make points assignable to multiple segregation groups. Display and output of data to printer or monitor is to occur where there is a match of operator or peripheral segregation group assignment and point segregations.
    e. Make alarms displayed and printed at each peripheral to which segregation allows, but only those operators assigned to peripheral and having proper authorization level will be allowed to acknowledge alarms.
    f. Assign operators and peripherals to multiple segregation groups and make all assignments online programmable and under password control.

8. Operators able to perform commands including, but not limited to, the following:

    a. Start or stop selected equipment.
    b. Adjust set points.
    c. Add, modify, and delete time programming.
    d. Enable and disable process execution.
    e. Lock and unlock alarm reporting for each point.
    f. Enable and disable totalization for each point.
    g. Enable and disable trending for each point.
    h. Override control loop set points.

i. Enter temporary override schedules.
j. Define holiday schedules.
k. Change time and date.
l. Enter and modify analog alarm limits.
m. Enter and modify analog warning limits.
n. View limits.
o. Enable and disable demand limiting.
p. Enable and disable duty cycle.
q. Display logic programming for each control sequence.

9. Reporting:

a. Generated automatically and manually.
b. Sent to displays, printers and disc files.
c. Types of Reporting:

1) General listing of points.
2) List points currently in alarm.
3) List of off-line points.
4) List points currently in override status.
5) List of disabled points.
6) List points currently locked out.
7) List of items defined in a "Follow-Up" file.
8) List weekly schedules.
9) List holiday programming.
10) List of limits and deadbands.

10. Summaries: For specific points, for a logical point group, for an operator selected group(s), or for entire system without restriction due to hardware configuration.

C. Graphic Interface Software:

1. Include a full interactive graphical selection means of accessing and displaying system data to operator. Include at least five levels with the penetration path operator assignable (for example, site, building, floor, air-handling unit, and supply temperature loop). Native language descriptors assigned to menu items are to be operator defined and modifiable under password control.
2. Include a hierarchical-linked dynamic graphic operator interface for accessing and displaying system data and commanding and modifying equipment operation. Interface is to use a pointing device with pull-down or penetrating menus, color, and animation to facilitate operator understanding of system.
3. Include at least 10 levels of graphic penetration with the hierarchy operator assignable.
4. Make descriptors for graphics, points, alarms, and such modifiable through operator's workstation under password control.
5. Make graphic displays online user definable and modifiable using the hardware and software provided.
6. Make data displayed within a graphic assignable regardless of physical hardware address, communication, or point type.
7. Make graphics online programmable and under password control.
8. Make points assignable to multiple graphics where necessary to facilitate operator understanding of system operation.

9. Graphics to also contain software points.
10. Penetration within a graphic hierarchy is to display each graphic name as graphics are selected to facilitate operator understanding.
11. Provide a back-trace feature to permit operator to move upward in the hierarchy using a pointing device. Back trace to show all previous penetration levels. Include operator with option of showing each graphic full-screen size with back trace as horizontal header or by showing a "stack" of graphics, each with a back trace.
12. Display operator accessed data on the monitor.
13. Provide operator with ability to select further penetration using pointing device to click on a site, building, floor, area, equipment, and so on. Display defined and linked graphic below that selection.
14. Include operator with means to directly access graphics without going through penetration path.
15. Make dynamic data assignable to graphics.
16. Display points (physical and software) with dynamic data provided by DDC system with appropriate text descriptors, status or value, and engineering unit.
17. Use color, rotation, or other highly visible means, to denote status and alarm states. Make colors variable for each class of points, as chosen by operator.
18. Provide dynamic points with operator adjustable update rates on a per point basis from one second to over a minute.
19. For operators with appropriate privilege, command points directly from display using pointing device.

    a. For an analog command point such as set point, display current conditions and limits so operator can position new set point using pointing device.
    b. For a digital command point such as valve position, show valve in current state such as open or closed so operator could select alternative position using pointing device.
    c. Include a keyboard equivalent for those operators with that preference.

20. Give operator ability to split or resize viewing screen into quadrants to show one graphic on one quadrant of screen and other graphics or spreadsheet, bar chart, word processing, curve plot, and other information on other quadrants on screen. This feature allows real-time monitoring of one part of system while displaying other parts of system or data to better facilitate overall system operation.
21. Help Features:

    a. Online context-sensitive help utility to facilitate operator training and understanding.
    b. Bridge to further explanation of selected keywords and contain text and graphics to clarify system operation.

        1) If help feature does not have ability to bridge on keywords for more information, provide a complete set of user manuals in an indexed word-processing program, which runs concurrently with operating system software.

    c. Available for Every Menu Item:

        1) Index items for each system menu item.

22. Provide graphic generation software to allow operator ability to add, modify, or delete system graphic displays.

a. Include libraries of symbols depicting HVAC symbols such as fans, coils, filters, dampers, valves pumps, and electrical symbols similar to those indicated.
b. Use a pointing device in conjunction with a drawing program to allow operator to perform the following:

1) Define background screens.
2) Define connecting lines and curves.
3) Locate, orient, and size descriptive text.
4) Define and display colors for all elements.
5) Establish correlation between symbols or text and associated system points or other displays.

D. Project-Specific Graphics: Graphics documentation including, but not limited to, the following:

1. Site plan showing each building, and additional site elements, which are being controlled or monitored by DDC system.
2. Plan for each building floor, including interstitial floors, and each roof level of each building, showing the following:

a. Room layouts with room identification and name.
b. Locations and identification of all monitored and controlled HVAC equipment and other equipment being monitored and controlled by DDC system.
c. Location and identification of each hardware point being controlled or monitored by DDC system.

3. Control schematic for each of following, including a graphic system schematic representation, similar to that indicated on Drawings, with point identification, set point and dynamic value indication, sequence of operation and control logic diagram.
4. Graphic display for each piece of equipment connected to DDC system through a data communications link. Include dynamic indication of all points associated with equipment.
5. DDC system network riser diagram that shows schematic layout for entire system including all networks and all controllers, gateways and other network devices.

E. Customizing Software:

1. Software to modify and tailor DDC system to specific and unique requirements of equipment installed, to programs implemented and to staffing and operational practices planned.
2. Online modification of DDC system configuration, program parameters, and database using menu selection and keyboard entry of data into preformatted display templates.
3. At a minimum, include the following modification capability:

a. Operator Assignment: Designation of operator passwords, access levels, point segregation, and auto sign-off.
b. Peripheral Assignment: Assignment of segregation groups and operators to consoles and printers, designation of backup workstations and printers, designation of workstation header points, and enabling and disabling of printout of operator changes.
c. System Configuration and Diagnostics: Communications and peripheral port assignments, DDC controller assignments to network, DDC controller enable and

disable, assignment of command trace to points, and application programs and initiation of diagnostics.

d. System Text Addition and Change: English or native language descriptors for points, segregation groups and access levels and action messages for alarms, run time, and trouble condition.

e. Time and Schedule Change: Time and date set, time and occupancy schedules, exception and holiday schedules, and daylight-savings time schedules.

f. Point related change capability is to include the following:

1) System and point enable and disable.
2) Run-time enable and disable.
3) Assignment of points to segregation groups, calibration tables, lockout, and run time and to a fixed I/O value.
4) Assignment of alarm and warning limits.

g. Application program change capability is to include the following:

1) Enable and disable of software programs.
2) Programming changes.
3) Assignment of comfort limits, global points, time and event initiators, time and event schedules and enable and disable time and event programs.

4. Provide software to allow operator ability to add points, or groups of points, to DDC system and to link them to energy optimization and management programs. Make additions and modifications online programmable using operator workstations, downloaded to other network devices and entered into their databases. After verification of point additions and associated program operation, upload and record database on hard drive and disc for archived record.

5. Include high-level language programming software capability for implementation of custom DDC programs. Include a compiler, linker, and up- and down-load capability.

6. Include a library of DDC algorithms, intrinsic control operators, arithmetic, logic, and relational operators for implementation of control sequences. Also include, at a minimum, the following:

a. Proportional control (P).
b. Proportional plus integral (PI).
c. Proportional plus integral plus derivative (PID).
d. Adaptive and intelligent self-learning control.

1) Algorithm monitors loop response to output corrections and adjust loop response characteristics in accordance with time constant changes imposed.
2) Algorithm operates in a continuous self-learning manner and retains in memory a stored record of system dynamics so that on system shut down and restart, learning process starts from where it left off.

7. Fully implemented intrinsic control operators including sequence, reversing, ratio, time delay, time of day, highest select AO, lowest select AO, analog controlled digital output, analog control AO, and digitally controlled AO.

8. Logic operators such as "And," "Or," "Not," and others that are part of a standard set available with a high-level language.

9. Arithmetic operators such as "Add," "Subtract," "Multiply," "Divide," and others that are part of a standard set available with a high-level language.
10. Relational operators such as "Equal to," "Not Equal to," "Less Than," "Greater Than," and others that are part of a standard set available with a high-level language.

F. Alarm Handling Software:

1. Include alarm handling software to report all alarm conditions monitored and transmitted through DDC controllers, gateways and other network devices.
2. Include first in, first out handling of alarms in accordance with alarm priority ranking, with most critical alarms first, and with buffer storage in case of simultaneous and multiple alarms.
3. Make alarm handling active at all times to ensure that alarms are processed even if an operator is not currently signed on to DDC system.
4. Alarms display is to include the following:

    a. Indication of alarm condition such as "Abnormal Off," "Hi Alarm," and "Low Alarm."
    b. "Analog Value" or "Status" group and point identification with native language point descriptor such as "Space Temperature, Building 110, 2nd Floor, Room 212."
    c. Discrete per point alarm action message, such as "Call Maintenance Dept. Ext-5561."
    d. Include extended message capability to allow assignment and printing of extended action messages. Capability is to be operator programmable and assignable on a per point basis.

5. Direct alarms to appropriate operator workstations, printers, and individual operators by privilege level and segregation assignments.
6. Send email alarm messages to designated operators.
7. Send email, page, text, and voice messages to designated operators for critical alarms.
8. Categorize and process alarms by class.

    a. Class 1:

        1) Associated with fire, security, and other extremely critical equipment monitoring functions; have alarm, trouble, return to normal, and acknowledge conditions printed and displayed.
        2) Unacknowledged alarms to be placed in unacknowledged alarm buffer.
        3) All conditions make an audible alarm sound and require individual acknowledgment to silence audible sound.

    b. Class 2:

        1) Critical, but not life-safety related, and processed same as Class 1 alarms, except do not require individual acknowledgment.
        2) Acknowledgement may be through a multiple alarm acknowledgment.

    c. Class 3:

        1) General alarms; printed, displayed, and placed in unacknowledged alarm buffer queues.

2) Configure so each new alarm received makes an audible alarm sound that are silenced by "acknowledging" alarm or by pressing a "silence" key.
3) Make acknowledgement of queued alarms either on an individual basis or through a multiple alarm acknowledgement.
4) Print alarms returning to normal condition without an audible alarm sound or require acknowledgment.

d. Class 4:

1) Routine maintenance or other types of warning alarms.
2) Alarms to be printed only, with no display, no audible sound and no acknowledgment required.

9. Include an unacknowledged alarm indicator on display to alert operator that there are unacknowledged alarms in system. Operator able to acknowledge alarms on an individual basis or through a multiple alarm acknowledge key, depending on alarm class.
10. To ensure that no alarm records are lost, make it possible to assign a backup printer to accept alarms in case of failure of primary printer.

G. Reports and Logs:

1. Include reporting software package that allows operator to select, modify, or create reports using DDC system I/O point data available.
2. Setup each report so data content, format, interval, and date are operator definable.
3. Sample and store report data on DDC controller, within storage limits of DDC controller, and then uploaded to archive on server for historical reporting.
4. Make it possible for operators to obtain real-time logs of all I/O points by type or status, such as alarm, point lockout, or normal.
5. Store reports and logs on servers hard drives in a format that is readily accessible by other standard software applications, including spreadsheets and word processing.
6. Make reports and logs readily printable and set to be print either on operator command or at a specific time each day.

H. Standard Reports: Provide standard DDC system reports with operator ability to customize reports later.

1. All I/O: With current status and values.
2. Alarm: All current alarms, except those in alarm lockout.
3. Disabled I/O: All I/O points that are disabled.
4. Alarm Lockout I/O: All I/O points in alarm lockout, whether manual or automatic.
5. Alarm Lockout I/O in Alarm: All I/O in alarm lockout that are currently in alarm.
6. Logs:

a. Alarm history.
b. System messages.
c. System events.
d. Trends.

I. Custom Reports: Operator able to easily define and prepare any system data into a daily, weekly, monthly, annual, or other historical report. Reports to include a title with time and date stamp.

J. Tenant Override Reports: Prepare Project-specific reports.

1. Daily report showing total time in hours that each tenant has requested after-hours HVAC.
2. Weekly report showing daily total time in hours that each tenant has requested after-hours HVAC.
3. Monthly report showing daily total time in hours that each tenant has requested after-hours HVAC.
4. Annual summary report that shows after-hours HVAC usage on a monthly basis.

K. HVAC Equipment Reports: Prepare Project-specific reports.

1. Chiller Report: Daily report showing operating conditions of each chiller in accordance with ASHRAE 147 including, but not limited to, the following:

    a. Chilled-water entering temperature.
    b. Chilled-water leaving temperature.
    c. Chilled-water flow rate.
    d. Chilled-water inlet and outlet pressures.
    e. Ambient temperature (dry bulb and wet bulb).
    f. Date and time logged.

L. Custom Trends: Operator-definable custom trend log for any I/O point in DDC system.

1. Include each trend with interval, start time, and stop time.
2. Sample and store data on DDC controller, within reaching 75 percent storage limits of DDC controller, and then uploaded to archive on server hard drives.
3. Make data retrievable for use in spreadsheets and standard database programs.

M. Programming Software:

1. Include programming software to execute sequences of operation indicated.
2. Include programming routines in simple and easy to follow logic with detailed text comments describing what the logic does and how it corresponds to sequence of operation.
3. Programming Software: One of the following:

    a. Graphic Based: Use a library of function blocks made from preprogrammed code designed for DDC control systems.

        1) Assemble function blocks with interconnection lines that represent to control sequence in a flowchart.
        2) Make programming tools viewable in real time to show present values and logical results of each function block.

    b. Menu Based: Done by entering parameters, definitions, conditions, requirements, and constraints.
    c. Line by Line and Text Based: Programming is to declare variable types such as local, global, real, integer, and so on, at the beginning of the program. Use descriptive comments frequently to describe programming code.

4. Include means for detecting programming errors and testing software control strategies with a simulation tool before implementing in actual control. Simulation tool may be inherent with programming software or as a separate product.

N. Database Management Software:

1. Where a separate SQL database is used for information storage, include database management software that separates database monitoring and managing functions by supporting multiple separate windows.
2. Secure database access using standard SQL authentication including ability to access data for use outside of DDC system applications.
3. Include database management function summarizing information on trend, alarm, event, and audit for the following database management actions:

    a. Backup.
    b. Purge.
    c. Restore.

4. Database management software supporting the following:

    a. Statistics: Display database server information and trend, alarm, event, and audit information on database.
    b. Maintenance: Include method of purging records from trend, alarm, event, and audit databases by supporting separate screens for creating a backup before purging, selecting database, and allowing for retention of a selected number of day's data.
    c. Backup: Include means to create a database backup file and select a storage location.
    d. Restore: Include a restricted means of restoring a database by requiring operator to have proper security level.

5. Information of current database activity, including the following:

    a. Ready.
    b. Purging record from a database.
    c. Action failed.
    d. Refreshing statistics.
    e. Restoring database.
    f. Shrinking a database.
    g. Backing up a database.
    h. Resetting Internet information services.
    i. Starting network device manager.
    j. Shutting down the network device manager.
    k. Action successful.

6. Database management software monitoring functions is to continuously read database information once operator has logged on.
7. Include operator notification through on-screen pop-up display and email message when database value has exceeded a warning or alarm limit.
8. Monitoring settings window with the following Sections:

    a. Allow operator to set and review scan intervals and start times.

b. Email: Allow operator to create and review email and phone text messages to be delivered when a warning or an alarm is generated.
c. Warning: Allow operator to define warning limit parameters, set reminder frequency, and link email message.
d. Alarm: Allow operator to define alarm limit parameters, set reminder frequency, and link email message.
e. Database Login: Protect system from unauthorized database manipulation by creating a read access and a write access for each of trend, alarm, event, and audit databases as well as operator proper security access to restore a database.

9. Monitoring settings taskbar with following informational icons:

a. Normal: Indicates by color and size, or other easily identifiable means, that all databases are within their limits.
b. Warning: Indicates by color and size, or other easily identifiable means, that one or more databases have exceeded their warning limit.
c. Alarm: Indicates by color and size, or other easily identifiable means, that one or more databases have exceeded their alarm limit.

2.11 ASHRAE 135 GATEWAYS

A. Include BACnet communication ports, whenever available as an equipment OEM standard option, for integration via a single communication cable. BACnet-controlled plant equipment includes, but is not limited to, chillers, and variable-speed drives.

B. Include gateways to connect BACnet to legacy systems where indicated, existing non-BACnet devices, and existing non-BACnet DDC-controlled equipment.

C. Include with each gateway an interoperability schedule showing each point or event on legacy side that BACnet "client" will read, and each parameter that BACnet network will write to. Describe this interoperability of BACnet services, or BIBBs, defined in ASHRAE 135, Annex K.

D. Gateway Minimum Requirements:

1. Read and view all readable object properties on non-BACnet network to BACnet network, and vice versa, where applicable.
2. Write to all writable object properties on non-BACnet network from BACnet network, and vice versa, where applicable.
3. Include single-pass (only one protocol to BACnet without intermediary protocols) translation from non-BACnet protocol to BACnet, and vice versa.
4. Comply with requirements of Data Sharing Read Property, Data Sharing Write Property, Device Management Dynamic Device Binding-B, and Device Management Communication Control BIBBs in accordance with ASHRAE 135.
5. Hardware, software, software licenses, and configuration tools for operator-to-gateway communications.
6. Backup programming and parameters on CD media with ability to modify, download, backup, and restore gateway configuration.

2.12 DDC CONTROLLERS

A. DDC system consisting of a combination of network controllers, programmable application controllers, and application-specific controllers to satisfy performance requirements indicated.

B. DDC controllers to perform monitoring, control, energy optimization, and other requirements indicated.

C. DDC controllers are to use a multitasking, multiuser, real-time digital control microprocessor with a distributed network database and intelligence.

D. Each DDC controller is capable of full and complete operation as a completely independent unit and as a part of DDC system wide distributed network.

E. Environment Requirements:

1. Controller hardware suitable for anticipated ambient conditions.
2. Controllers located in conditioned space rated for operation at 32 to 120 deg F.
3. Controllers located outdoors rated for operation at 40 to 150 deg F.

F. Power and Noise Immunity:

1. Operate controller at 90 to 110 percent of nominal voltage rating and perform an orderly shutdown below 80 percent of nominal voltage.
2. Protect against electrical noise of 5 to 120 Hz and from keyed radios with up to 5 W of power located within 36 inches of enclosure.

G. DDC Controller Spare Processing Capacity:

1. Include spare processing memory for each controller. RAM, PROM, or EEPROM will implement requirements indicated with the following spare memory:

   a. Network Controllers: 50 percent.
   b. Programmable Application Controllers: Not less than 60 percent.
   c. Application-Specific Controllers: Not less than 70 percent.

2. Memory for DDC controller's operating system and database are to include the following:

   a. Monitoring and control.
   b. Energy management, operation, and optimization applications.
   c. Alarm management.
   d. Historical trend data of all connected I/O points.
   e. Maintenance applications.
   f. Operator interfaces.
   g. Monitoring of manual overrides.

H. DDC Controller Spare I/O Point Capacity: Include spare I/O point capacity for each controller as follows:

1. Network Controllers:

   a. 10 percent of each AI, AO, BI, and BO point connected to controller.

b. Minimum Spare I/O Points per Controller:

1) AIs: Three
2) AOs: Three
3) BIs: Five
4) BOs: Five
5) Option to provide universal I/O to meet spare requirements.

2. Programmable Application Controllers:

a. 10 percent of each AI, AO, BI, and BO point connected to controller.
b. Minimum Spare I/O Points per Controller:

1) AIs: Three
2) AOs: Three.
3) BIs: Five
4) BOs: Five
5) Option to provide universal I/O to meet spare requirements.

3. Application-Specific Controllers:

a. 10 percent of each AI, AO, BI, and BO point connected to controller.
b. Minimum Spare I/O Points per Controller:

1) AIs: Two
2) AOs: Two
3) BIs: Two
4) BOs: Two
5) Option to provide universal I/O to meet spare requirements.

I. Maintenance and Support: Include the following features to facilitate maintenance and support:

1. Mount microprocessor components on circuit cards for ease of removal and replacement.
2. Means to quickly and easily disconnect controller from network.
3. Means to quickly and easily access connect to field test equipment.
4. Visual indication that controller electric power is on, of communication fault or trouble, and that controller is receiving and sending signals to network.

J. I/O Point Interface:

1. Connect hardwired I/O points to network, programmable application, and application-specific controllers.
2. Protect I/O points so shorting of point to itself, to another point, or to ground will not damage controller.
3. Protect I/O points from voltage up to 24 V of any duration so that contact will not damage controller.
4. AIs:

a. Include monitoring of low-voltage (0 to 10 V dc), current (4 to 20 mA) and resistance signals from thermistor and RTD sensors.
b. Compatible with, and field configurable to, sensor and transmitters installed.

c. Perform analog-to-digital (A-to-D) conversion with a minimum resolution of 8 bits or better to comply with accuracy requirements indicated.
d. Signal conditioning including transient rejection for each AI.
e. Capable of being individually calibrated for zero and span.
f. Incorporate common-mode noise rejection of at least 50 dB from 0 to 100 Hz for differential inputs, and normal-mode noise rejection of at least 20 dB at 60 Hz from a source impedance of 10000 ohms.
g. External conversion resistors are not permitted.

5. AOs:

a. Perform analog-to-digital (A-to-D) conversion with a minimum resolution of 8 bits or better to comply with accuracy requirements indicated.
b. Output signals range of 4 to 20 mA dc or 0 to 10 V dc as required to include proper control of output device.
c. Capable of being individually calibrated for zero and span.
d. Drift is to be not greater than 0.4 percent of range per year.
e. External conversion resistors are not permitted.

6. BIs:

a. Accept contact closures and ignore transients of less than 5 ms duration.
b. Isolate and protect against an applied steady-state voltage of up to 180 V ac peak.
c. Include a wetting current of at least 12 mA to be compatible with commonly available control devices and protected against effects of contact bounce and noise.
d. Sense "dry contact" closure without external power (other than that provided by controller) being applied.
e. Pulse accumulation input points complying with all requirements of BIs and accept up to 10 pulses per second for pulse accumulation. Include buffer to totalize pulses. Pulse accumulator is to accept rates of at least 20 pulses per second. Reset the totalized value to zero on operator's command.

7. BOs:

a. Include relay contact closures or triac outputs for momentary and maintained operation of output devices.

1) Relay contact closures to have a minimum duration of 0.1 second and at least 180 V of isolation.
2) Include electromagnetic interference suppression on all output lines to limit transients to non-damaging levels.
3) Minimum contact rating to be 1 A at 24 V ac.
4) Triac outputs to have at least 180 V of isolation and minimum contact rating of 1 A at 24 V ac.

b. Include BOs with two-state operation or a pulsed low-voltage signal for pulse-width modulation control.
c. BOs to be selectable for either normally open or normally closed operation.
d. Include tristate outputs (two coordinated BOs) for control of three-point, floating-type electronic actuators without feedback.

e. Limit use of three-point floating devices to VAV terminal unit control applications. Control algorithms to operate actuator to one end of its stroke once every 24 hours for verification of operator tracking.

2.13 NETWORK CONTROLLERS

A. General:

1. Include adequate number of controllers to achieve performance indicated.
2. Provide one or more independent, standalone, microprocessor-based network controllers to manage global strategies indicated.
3. Include enough memory to support its operating system, database, and programming requirements with spare memory indicated.
4. Share data between networked controllers and other network devices.
5. Operating system of controller to manage I/O communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
6. Include network controllers with a real-time clock.
7. Controller to continually check status of its processor and memory circuits. If an abnormal operation is detected, controller is to assume a predetermined failure mode and generate an alarm notification.
8. Make controllers fully programmable.

B. Communication:

1. Network controllers communicate with other devices on DDC system Level 1 network.
2. Network controller to also perform routing if connected to network of programmable application controllers and application-specific controllers.

C. Operator Interface:

1. Equip controllers with a service communications port for connection to mobile device.
2. Local Keypad and Display:

   a. Equip controller with local keypad and digital display for interrogating and editing data.
   b. Use of keypad and display requires a security password.

D. Serviceability:

1. Equip controller with diagnostic LEDs or other form of local visual indication of power, communication, and processor.
2. Connect wiring and cable connections to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
3. Maintain Basic Input Output System (BIOS) and programming information in event of power loss for at least 72 hours.

2.14 PROGRAMMABLE APPLICATION CONTROLLERS

A. General:

1. Include adequate number of controllers to achieve performance indicated.
2. Provide enough memory to support its operating system, database, and programming requirements with spare memory indicated.
3. Share data between networked controllers and other network devices.
4. Include controller with operating system to manage I/O communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
5. Include controllers that perform scheduling with a real-time clock.
6. Controller is to continually check status of its processor and memory circuits. If an abnormal operation is detected, controller assumes a predetermined failure mode and generates an alarm notification.
7. Fully programmable.

B. Communication:

1. Programmable application controllers are to communicate with other devices on network.

C. Operator Interface:

1. Equip controllers with a service communications port for connection to mobile device.
2. Local Keypad and Display:

   a. Equip controller with local keypad and digital display for interrogating and editing data.
   b. Protect use of keypad and display by security password.

D. Serviceability:

1. Equip controller with diagnostic LEDs or other form of local visual indication of power, communication, and processor.
2. Connect wiring and cable connections to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
3. Maintain BIOS and programming information in event of power loss for at least 72 hours.

2.15 APPLICATION-SPECIFIC CONTROLLERS

A. Description: Microprocessor-based controllers, which through hardware or firmware design are dedicated to control a specific piece of equipment or system. Controllers are not fully user-programmable but are configurable and customizable for operation of equipment they are designed to control.

1. Capable of standalone operation and continued control functions without being connected to network.
2. Share data between networked controllers and other network devices.

B. Communication: Application-specific controllers are to communicate with other application-specific controllers and devices on network, and to programmable application controllers and network controllers.

C. Operator Interface: Equip controllers with a service communications port for connection to mobile device. Connection is to extend to port on space temperature sensor that is connected to controller.

D. Serviceability:

1. Equip controller with diagnostic LEDs or other form of local visual indication of power, communication, and processor.
2. Connect wiring and cable connections to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
3. Use nonvolatile memory and maintain all BIOS and programming information in event of power loss.

2.16 CONTROLLER SOFTWARE

A. General:

1. Software applications are to reside and operate in controllers. Edit applications through operator workstations or mobile devices.
2. Identify I/O points by up to 30character point name and up to 16 character point descriptor. Use same names throughout, including at operator workstations.
3. Execute control functions within controllers using DDC algorithms.
4. Configure controllers to use stored default values to ensure fail-safe operation. Use default values when there is a failure of a connected input instrument or loss of communication of a global point value.

B. Security:

1. Secure operator access using individual security passwords and user names.
2. Passwords restrict operator to points, applications, and system functions as assigned by system manager.
3. Record operator log-on and log-off attempts.
4. Protect from unauthorized use by automatically logging off after last keystroke. Make the delay time operator-definable.

C. Scheduling: Include capability to schedule each point or group of points in system. Each schedule is to consist of the following:

1. Weekly Schedules:

a. Include separate schedules for each day of week.
b. Each schedule should include capability for start, stop, optimal start, optimal stop, and night economizer.
c. Each schedule may consist of up to 10 events.
d. When a group of objects are scheduled together, include capability to adjust start and stop times for each member.

2. Exception Schedules:

    a. Include ability for operator to designate any day of the year as an exception schedule.
    b. Exception schedules may be defined up to a year in advance. Once an exception schedule is executed, it will be discarded and replaced by regular schedule for that day of week.

3. Holiday Schedules:

    a. Include capability for operator to define up to 99 special or holiday schedules.
    b. Place schedules on scheduling calendar with ability to repeated each year.
    c. Operator able to define length of each holiday period.

D. System Coordination:

1. Include standard application for proper coordination of equipment.
2. Include operator with a method of grouping together equipment based on function and location.
3. Include groups that may be for use in scheduling and other applications.

E. Binary Alarms:

1. Set each binary point to alarm based on operator-specified state.
2. Include capability to automatically and manually disable alarming.

F. Analog Alarms:

1. Provide each analog object with both high and low alarm limits.
2. Include capability to automatically and manually disable alarming.

G. Alarm Reporting:

1. Include ability for operators to determine action to be taken in event of an alarm.
2. Route alarms to appropriate operator workstations based on time and other conditions.
3. Include ability for alarms to start programs, print, be logged in event logs, generate custom messages, and display graphics.

H. Remote Communication:

1. Include ability for system to notify operators by phone message, text message, and email in event of an alarm.

I. Electric Power Demand Limiting:

1. Monitor building or other operator-defined electric power consumption from signals connected to electric power meter or from a watt transducer or current transformer.
2. Predict probable power demand such that action can be taken to prevent exceeding demand limit. When demand prediction exceeds demand limit, action will be taken to reduce loads in a predetermined manner. When demand prediction indicates demand limit will not be exceeded, action will be taken to restore loads in a predetermined manner.
3. Accomplish demand reduction by the following means:

a. Reset air-handling-unit supply temperature set points.
b. Reset space temperature set points.
c. De-energize equipment based on priority.

4. Base demand-limiting parameters, frequency of calculations, time intervals, and other relevant variables on the means by which electric power service provider computes demand charges.
5. Include demand-limiting prediction and control for any individual meter monitored by system or for total of any combination of meters.
6. Include means operator to make the following changes online:

a. Addition and deletion of loads controlled.
b. Changes in demand intervals.
c. Changes in demand limit for meter(s).
d. Maximum shutoff time for equipment.
e. Minimum shutoff time for equipment.
f. Select rotational or sequential shedding and restoring.
g. Shed and restore priority.

7. Include the following information and reports, to be available on an hourly, daily, weekly, monthly, and annual basis:

a. Total electric consumption.
b. Peak demand.
c. Date and time of peak demand.
d. Daily peak demand.

J. Maintenance Management: Monitor equipment status and generate maintenance messages based on operator-designated run-time, starts, and calendar date limits.

K. Sequencing: Include application software based on sequences of operation indicated to properly sequence chillers, boilers, and other applicable HVAC equipment.

L. Control Loops:

1. Support any of the following control loops, as applicable to control required:

a. Two-position (on/off, open/close, slow/fast) control.
b. Proportional control.
c. Proportional plus integral (PI) control.
d. Proportional plus integral plus derivative (PID) control.

1) Include PID algorithms with direct or reverse action and anti-windup.
2) Algorithm to calculate a time-varying analog value used to position an output or stage a series of outputs.
3) Make controlled variable, set point, and PID gains operator-selectable.

e. Adaptive (automatic tuning).

M. Staggered Start: Prevent all controlled equipment from simultaneously restarting after a power outage. Make the order which equipment (or groups of equipment) is started, along with the time delay between starts, operator-selectable.

N. Anti-Short Cycling:

1. Protect BO points from short cycling.
2. Feature to allow minimum on-time and off-time to be selected.

O. On and Off Control with Differential:

1. Include algorithm that allows BO to be cycled based on a controlled variable and set point.
2. Use direct- or reverse-acting algorithm and incorporate an adjustable differential.

P. Run-Time Totalization:

1. Include software to totalize run-times for all BI and BO points.
2. Assign a high run-time alarm, if required, by operator.

2.17 ENCLOSURES

A. General:

1. House each controller and associated control accessories in single enclosure. Enclosure is to serve as central tie-in point for control devices such as switches, transmitters, transducers, power supplies, and transformers.
2. Do not house more than one controller in single enclosure.
3. Include enclosure door with key locking mechanism. Key locks alike for all enclosures and include one pair of keys per enclosure.
4. Equip doors of enclosures housing controllers and components with analog or digital displays with windows to allow visual observation of displays without opening enclosure door.
5. Individual, wall-mounted, single-door enclosures maximum of 36 inches wide and 60 inches high.
6. Individual, wall-mounted, double-door enclosures maximum of 60 inches wide and 36 inches high.
7. Freestanding enclosures maximum of 48 inches wide and 72 inches high.
8. Include wall-mounted enclosures with brackets suitable for mounting enclosures to wall or freestanding support stand as indicated.
9. Supply each enclosure with complete set of as-built schematics, tubing, and wiring diagrams and product literature located in pocket on inside of door. For enclosures with windows, include pocket on bottom of enclosure.

B. Internal Arrangement:

1. Arrange internal layout of enclosure to group and protect electric, and electronic components associated with controller, but not an integral part of controller.
2. Arrange layout to group similar products together.
3. Include a barrier between line-voltage and low-voltage electrical and electronic products.

4. Factory or shop install products, tubing, cabling, and wiring complying with requirements and standards indicated.
5. Terminate field cable and wire using heavy-duty terminal blocks.
6. Include spare terminals, equal to not less than 10 percent of used terminals.
7. Include spade lugs for stranded cable and wire.
8. Install maximum of two wires on each side of terminal.
9. Include enclosure field electric power supply with toggle-type switch located at entrance inside enclosure to disconnect power.
10. Include enclosure with line-voltage nominal 20 A GFCI duplex receptacle for service and testing tools. Wire receptacle on hot side of enclosure disconnect switch and include with 5 A circuit breaker.
11. Mount products within enclosure on removable internal panel(s).
12. Include products mounted in enclosures with engraved, laminated phenolic nameplates (black letters on a white background). Nameplates are to have at least 1/4-inch-high lettering.
13. Route tubing cable and wire located inside enclosure within a raceway with continuous removable cover.
14. Label each end of cable, wire, and tubing in enclosure following an approved identification system that extends from field I/O connection and all intermediate connections throughout length to controller connection.
15. Size enclosure internal panel to include at least 15 percent spare area on face of panel.

C. Environmental Requirements:

1. Evaluate temperature and humidity requirements of each product to be installed within each enclosure.
2. Calculate enclosure internal operating temperature considering heat dissipation of all products installed within enclosure and ambient effects (solar, conduction, and wind) on enclosure.
3. Where required by application, include temperature-controlled electrical heat to maintain inside of enclosure above minimum operating temperature of product with most stringent requirement.
4. Where required by application, include temperature-controlled ventilation fans with filtered louver(s) to maintain inside of enclosure below maximum operating temperature of product with most stringent requirement.
5. Include temperature-controlled cooling within the enclosure for applications where ventilation fans cannot maintain inside temperature of enclosure below maximum operating temperature of product with most stringent requirement.
6. Where required by application, include humidity-controlled electric dehumidifier or cooling to maintain inside of enclosure below maximum relative humidity of product with most stringent requirement and to prevent surface condensation within enclosure.

D. Wall-Mounted, NEMA 250, Type 1:
1. NRTL listed in accordance with UL 50 or UL 50E.
2. Construct enclosure of steel, not less than the following:

   a. Enclosure Size Less Than 24 Inches (600 mm): 0.053 inch or 0.067 inch thick.
   b. Enclosure Size 24 Inches (600 mm) and Larger: 0.067 inch or 0.093 inch thick.

3. Finish enclosure inside and out with polyester powder coating that is electrostatically applied and then baked to bond to substrate.

a. Exterior Color: Manufacturer's standard.
b. Interior Color: Manufacturer's standard.

4. Hinged door full size of front face of enclosure and supported using the following:

a. Enclosures Sizes Less Than 36 Inches (900 mm) Tall: Multiple butt hinges.
b. Enclosures Sizes 36 Inches (900 mm) Tall and Larger: Continuous piano hinges.

5. Removable internal panel with white or gray polyester powder coating that is electrostatically applied and then baked to bond to substrate.

a. Size Less Than 24 Inches (600 mm): Solid or perforated steel, 0.053 inch thick.
b. Size 24 Inches (600 mm) and Larger: Solid aluminum, 0.10 inch or steel, 0.093 inch thick.

6. Internal panel mounting hardware, grounding hardware, and sealing washers.
7. Grounding stud on enclosure body.
8. Thermoplastic pocket on inside of door for record Drawings and Product Data.

E. Wall-Mounted, NEMA 250, Types 4 and 12:
1. NRTL listed in accordance with UL 508A.
2. Seam and joints are continuously welded and ground smooth.
3. Where recessed enclosures are indicated, include enclosures with face flange for flush mounting.
4. Externally formed body flange around perimeter of enclosure face for continuous perimeter seamless gasket door seal.
5. Single-door enclosure sizes up to 60 inches tall by 36 inches wide.
6. Double-door enclosure sizes up to 36 inches tall by 60 inches wide.
7. Construct enclosure of steel, not less than the following:

a. Size Less Than 24 Inches (600 mm): 0.053 inch or 0.067 inch thick.
b. Size 24 Inches (600 mm) and Larger: 0.067 inch thick.

8. Finish enclosure with polyester powder coating that is electrostatically applied and then baked to bond to substrate.

a. Exterior Color: Manufacturer's standard.
b. Interior Color: Manufacturer's standard.

9. Corner-formed door, full size of enclosure face, supported using multiple concealed hinges with easily removable hinge pins.

a. Sizes through 24 Inches (600 mm) Tall: Two hinges.
b. Sizes between 24 Inches (600 mm) through 48 Inches (1200 mm) Tall: Three hinges.
c. Sizes Larger Than 48 Inches (1200 mm) Tall: Four hinges.

10. Double-door enclosures with overlapping door design to include unobstructed full-width access.

a. Single-door enclosures 48 inches and taller, and all double-door enclosures, with three-point (top, middle and bottom) latch system.

11. Removable internal panel with white or gray polyester powder coating that is electrostatically applied and then baked to bond to substrate.

    a. Size Less Than 24 Inches (600 mm): Solid or perforated steel, 0.053 inch thick.
    b. Size 24 Inches (600 mm) and Larger: Solid aluminum, 0.10 inch or steel, 0.093 inch] thick.

12. Internal panel mounting studs with hardware, grounding hardware, and sealing washers.
13. Grounding stud on enclosure body.
14. Thermoplastic pocket on inside of door for record Drawings and Product Data.

F. Wall-Mounted, NEMA 250, Type 4X-SS:
1. NRTL listed in accordance with UL 508A.
2. Seams and joints are continuously welded and ground smooth.
3. Externally formed body flange around perimeter of enclosure face for continuous perimeter seamless gasket door seal.
4. Construct enclosure of Type 316L stainless steel, not less than the following:

    a. Size Less Than 24 Inches (600 mm): 0.053 inch thick.
    b. Size 24 Inches (600 mm) and Larger: 0.067 inch thick.

5. Outside body and door of enclosure with brushed No. 4 finish.
6. Corner-formed door, full size of enclosure face, supported using multiple concealed hinges with easily removable hinge pins.

    a. Sizes through 24 Inches (600 mm) Tall: Two hinges.
    b. Sizes between 24 Inches (600 mm) through 48 Inches (1200 mm) Tall: Three hinges.
    c. Sizes Larger Than 48 Inches (1200 mm) Tall: Four hinges.

7. Corner-formed door, full size of enclosure face, supported using continuous piano hinge full length of door.
8. Doors fitted with three-point (top, middle, and bottom) latch system with single, heavy-duty, liquidtight, Type 316L stainless steel handle with integral locking mechanism.
9. Removable internal panel of 0.093-inch stainless steel.
10. Internal panel mounting studs and hardware, grounding hardware, and sealing washers.
11. Install corrosion-resistant polyester vent drain in a stainless steel sleeve at bottom of enclosure.
12. Include enclosure with stainless steel mounting brackets.

2.18 RELAYS

A. General-Purpose Relays:
1. NRTL listed.
2. Heavy-duty, electromechanical type; rated for at least 10 A at 250 V ac and 60 Hz.
3. SPDT, DPDT, or three-pole double-throw, as required by control application.
4. Plug-in-style relay with 8-pin octal or multiblade plug for DPDT relays and 11-pin octal or multiblade plug for three-pole double-throw relays.
5. Construct contacts of silver, silver alloy, or gold.
6. Enclose relay in a clear transparent polycarbonate dust-tight cover.

7. Include LED indication and push-to-test button to test manual operation of relay without power on coil.
8. Performance:

    a. Mechanical Life: At least 10 million cycles.
    b. Electrical Life: At least 100,000 cycles at rated load.
    c. Pickup Time: 20 ms or less.
    d. Dropout Time: 20 ms or less.
    e. Pull-in Voltage: 85 percent of rated voltage.
    f. Dropout Voltage: 50 percent of nominal rated voltage.
    g. Power Consumption: 5 VA or less.
    h. Ambient Operating Temperatures: Minus 40 to 115 deg F.

9. Equip relays with coil transient suppression to limit transients to non-damaging levels.
10. Plug each relay into industry-standard, 35 mm DIN rail socket. Plug all relays located in control panels into sockets that are mounted on a DIN rail.
11. Include relay socket with screw terminals. Mold into socket the coincident screw terminal numbers.

B. Latching Relays:
1. NRTL listed.
2. Continuous-duty type, rated for at least 10 A at 250 V ac and 60 Hz.
3. SPDT, DPDT, or three-pole double-throw, as required by control application.
4. Plug-in-style relay with either multi-pin or blade plug.
5. Construct contacts of silver, silver alloy, or gold.
6. Enclose relay in a clear transparent polycarbonate dust-tight cover.
7. Performance:

    a. Mechanical Life: At least 10 million cycles.
    b. Electrical Life: At least 100,000 cycles at rated load.
    c. Pickup Time: 15 ms or less.
    d. Dropout Time: 20 ms or less.
    e. Pull-in Voltage: 85 percent of rated voltage.
    f. Dropout Voltage: 50 percent of nominal rated voltage.
    g. Power Consumption: 5 VA or less.
    h. Ambient Operating Temperatures: Minus 40 to 115 deg F.

8. Equip relays with coil transient suppression to limit transients to non-damaging levels.
9. Plug each relay into industry-standard, 35 mm DIN rail socket. Plug all relays located in control panels into sockets that are mounted on a DIN rail.
10. Relay socket with screw terminals. Mold into socket the coincident screw terminal numbers.

C. Current Sensing Relays:
1. NRTL listed.
2. Monitors ac current.
3. Independent adjustable controls for pickup and dropout current.
4. Energized when supply voltage is present and current is above pickup setting.
5. De-energizes when monitored current is below dropout current.
6. Dropout current is adjustable from 50 percent of pickup current.
7. Visual indication of contact status.

8. Include current transformer, if required for application.
9. House current sensing relay and current transformer if required in its own enclosure. Use NEMA 250, Type 1 enclosure for indoors applications and NEMA 250, Type 4X for outdoor applications.

D. Combination On-Off Status Sensor and On-Off Control Relays:
1. Description:

a. On-off control and on-off status indication in a single device.
b. LED status indication of activated relay and current trigger.
c. Closed-Open-Auto override switch located on the load side of relay.

2. Performance:

a. Ambient Temperature: Minus 30 to 140 deg F.
b. Voltage Rating: Single-phase loads rated for 300 V ac. Three-phase loads rated for 600 V ac.

3. Status Indication:

a. Current Sensor: Integral sensing for single-phase loads up to 20 A and external solid or split sensing ring for three-phase loads up to 150 A.
b. Current Sensor Range: As required by application.
c. Current Set Point: Fixed or adjustable, as required by application.
d. Current Sensor Output:

1) Solid-state, SPDT contact rated for 30 V ac and dc and for 0.4 A.
2) Solid-state, SPDT contact rated for 120 V ac and 1.0 A.
3) Analog, 0 to 5 or 10 V dc.
4) Analog, 4 to 20 mA, loop powered.

4. Relay: SPDT, continuous-duty coil; rated for 10-million mechanical cycles.
5. Enclosure: NEMA 250, Type 1 enclosure for indoor applications; NEMA 250, Type 4X enclosure for outdoor applications.

2.19 ELECTRICAL POWER DEVICES

A. Control Transformers:

1. Sizing Criteria: Size control transformers for total connected load, plus additional 25 percent of connected load for future spare capacity.
2. Transformer Minimum Capacity: 40 VA.
3. Protection: Provide transformers with both primary and secondary fuses. Integral circuit breaker is acceptable in lieu of fuses.
4. Enclosure: House control transformers in NEMA 250 enclosures, type as indicated in "Performance Requirements" Article for application.

B. Power-Line Conditioners:
1. General Power-Line Conditioner Requirements:

a. Design to ensure maximum reliability, serviceability, and performance.
b. Overall function of power-line conditioner is to receive raw, polluted electrical power and purify it for use by electronic equipment. Power-line conditioner is to provide isolated, regulated, transient, and noise-free sinusoidal power to loads served.

2. Standards: NRTL listed per UL 1012.
3. Performance:

a. Single phase, continuous, 100 percent duty rated kVA/kW capacity. Design to supply power for linear or nonlinear, high crest factor, resistive and reactive loads.
b. Automatically regulate output voltage to within 2 percent or better with input voltage fluctuations of plus 10 to minus 20 percent of nominal when system is loaded 100 percent. Use Variable Range Regulation to obtain improved line voltage regulation when operating under less than full load conditions.

1) At 75 Percent Load: Output voltage automatically regulated to within 3 percent with input voltage fluctuations of plus 10 to minus 35 percent of nominal.
2) At 50 Percent Load: Output voltage automatically regulated to within 3 percent with input voltage fluctuations of plus 10 to minus 40 percent of nominal.
3) At 25 Percent Load: Output voltage automatically regulated to within 3 percent with input voltage fluctuations of plus 10 to minus 45 percent of nominal.

c. With input voltage distortion of up to 40 percent, limit the output voltage sine wave to maximum harmonic content of 5 percent.
d. Automatically regulate output voltage to within 2.5 percent when load (resistive) changes from zero to 100 to zero percent.
e. Output voltage returns to 95 percent of nominal level within two cycles and to 100 percent within three cycles when output is taken from no load to full-resistive load, or vice versa. Recovery from partial resistive load changes is corrected in a shorter period.
f. K Factor: 30, designed to operate with nonlinear, non-sinusoidal, high crest factor loads without overheating.
g. Input power factor within 0.95 approaching unity with load power factor as poor as 0.6.
h. Attenuate load-generated odd current harmonics 23 dB at the input.
i. Electrically isolate the primary from the secondary. Meet isolation criteria as defined in NFPA 70, Article 250-5D.
j. Lighting and Surge Protection: Compares to UL 1449 rating of 330 V when subjected to Category B3 (6000 V/3000 A) combination waveform as established by IEEE C62.41.1 and IEEE C62.41.2.
k. Common-mode noise attenuation of 140 dB.
l. Transverse-mode noise attenuation of 120 dB.
m. With loss of input power for up to 16.6 ms, output sine wave remains at usable ac voltage levels.
n. Reliability of 200,000 hours' MTBF.
o. At full load, when measured at 1 m distance, audible noise is not to exceed 54 dB.
p. Approximately 92 percent efficient at full load.

4. Transformer Construction:

    a. Ferroresonant, dry type, convection cooled, 600 V class. Transformer windings of Class H (220 deg C) insulated copper.
    b. Use Class H installation system throughout with operating temperatures not to exceed 150 deg C over a 40 deg C ambient temperature.
    c. Configure transformer primary for multi-input voltage. Include input terminals for source conductors and ground.
    d. Manufacture transformer core using M-6 grade, grain-oriented, stress-relieved transformer steel.
    e. Configure transformer secondary in 240/120 V split with 208 V tap or straight 120 V, depending on power output size.
    f. Electrically isolate the transformer secondary windings from primary windings. Bond neutral conductor to cabinet enclosure and output neutral terminal.
    g. Include interface terminals for output power hot, neutral, and ground conductors.
    h. Label leads, wires, and terminals to correspond with circuit wiring diagram.
    i. Vacuum impregnate transformer with epoxy resin.

5. Cabinet Construction:

    a. Design for panel or floor mounting.
    b. NEMA 250, Type 1 enclosure for indoor applications. NEMA 250, Type 3R for outdoor applications.
    c. Manufacture the cabinet from heavy gauge steel complying with UL 50 or UL 508A.
    d. Include textured baked-on paint finish.

C. DC Power Supplies:

1. Description: Linear or switched, regulated power supplies with ac input to one dc output(s).

    a. Include both line and load regulation to ensure stable output.
    b. To protect both power supply and load, include power supply with an automatic current limiting circuit.

2. Features:

    a. Connection: Plug-in style suitable for mating with standard 8-pin octal socket. Include power supply with mating mounting socket.
    b. Housing: Enclose circuitry in a housing.
    c. Local Adjustment: Include screw adjustment on exterior of housing for dc voltage output.
    d. Mounting: DIN rail.
    e. Visual status indicator.

3. Performance:

    a. Input Voltage: Nominally 120 V ac, 60 Hz.
    b. Output Voltage: Nominally 24 V dc with plus or minus 1 V dc adjustment.
    c. Output Current: Minimum 100 mA.
    d. Load Regulation: Within 0.1 percent.
    e. Line Regulation: Within 0.05 percent.
    f. Stability: Within 0.1 percent of rated volts after warmup period.

g. Ripple: 1 mV rms.

2.20 UNINTERRUPTABLE POWER SUPPLY (UPS) UNITS

A. Furnish local UPS units, of type indicated, installed with DDC system.

B. DIN Rail Mounted UPS:
1. Provide continuous, regulated output power without using batteries during brown-out, surge, and spike conditions.
2. Performance:

a. Capacity: Load not to exceed 75 percent of rated capacity.
b. Efficiency: Minimum 94 percent.
c. Input Voltage: Single phase, 120 V ac, compatible with field power source.
d. Load Power Factor Range (Crest Factor): 0.65 to 1.0.
e. Output Voltage: 101 to 132 V ac, while input voltage varies between 89 and 152 V ac.
f. On Battery Output Voltage: Sine wave.
g. Inverter Overload Capacity: Minimum 150 percent for 30 seconds.
h. Battery Backup: 15 minutes of operation at full load with battery power.
i. Battery Recharge Time: Maximum of six hours to 90 percent capacity after full discharge.
j. Transfer Time: 6 ms.
k. Surge Voltage Withstand Capacity: IEEE C62.41.1 and IEEE C62.41.2, Categories A and B.

3. Automatic bypass operation during fault or overload conditions.
4. Integral line-interactive, power condition topology to eliminate all power contaminants.
5. Include power switch and visual indication of power, battery, fault, and temperature.
6. Include audible alarm of faults with silence feature.
7. Include dry contacts (digital output points) for low battery condition and battery-on (primary utility power failure) and connect points to DDC system.
8. Batteries: Sealed; maintenance free; replacement without dropping load.

C. Tower UPS Models through 1000 VA:
1. Provide continuous, regulated output power without using batteries during brown-out, surge, and spike conditions.
2. Performance:

a. Capacity: Load not to exceed 75 percent of rated capacity.
b. Efficiency: Complying with ENERGY STAR requirements; minimum 91percent.
c. Input Voltage: Single phase, 120 V ac, compatible with field power source.
d. Load Power Factor Range (Crest Factor): 0.65 to 1.0.
e. Output Voltage: 101 to 132 V ac, while input voltage varies between 89 and 152 V ac.
f. On Battery Output Voltage: Sine wave.
g. Inverter Overload Capacity: Minimum 150 percent for 30 seconds.
h. Battery Backup: 15 minutes of operation at full load with battery power.
i. Battery Recharge Time: Maximum of six hours to 90 percent capacity after full discharge to cutoff.

j. Transfer Time: 0 ms.
k. Surge Voltage Withstand Capacity: IEEE C62.41.1 and IEEE C62.41.2, Categories A and B; 6 kV/200 and 500 A; 100 kHz ring wave.

3. Automatic bypass operation during fault or overload conditions.
4. Integral line-interactive, power condition topology to eliminate all power contaminants.
5. Include power switch and visual indication of power, battery, fault, and temperature.
6. Include audible alarm of faults and front panel silence feature.
7. Receptacles: Minimum four, NEMA WD 1, NEMA WD 6 Configuration 5-15R receptacles.
8. Remote Alarms: Include dry contacts (digital output points) or serial communication interface for low battery condition and battery-on (primary utility power failure) and connect points to DDC system.
9. Batteries: Sealed type; maintenance free. Battery replacement is to be front accessible by user without dropping load.
10. Install tower models in enclosures rated for location.

D. UPS Models through 3000 VA: Tower.
1. NRTL Listing: UL 1778.
2. Provide continuous, regulated output power without using batteries during brown-out, surge, and spike conditions.
3. Performance:

a. Capacity: Load not to exceed 75 percent of UPS rated capacity.
b. Efficiency: Complying with ENERGY STAR requirements; minimum 91 percent.
c. Input Voltage: Single phase, 120 V ac, plus 20 to minus 30 percent.
d. Power Factor: Minimum 0.95 at full load.
e. Output Voltage: Single phase, 120 V ac, within 2 percent.
f. Inverter overload capacity to be minimum 150 percent for 30 seconds.
g. Battery Backup: 15 minutes of operation at full load with battery power.
h. Battery Recharge Time: Maximum of 8 hours to 90 percent capacity.
i. Transfer Time: 0 ms.

4. LCD display with operator interface.
5. Receptacles: Minimum 6, NEMA WD 1, NEMA WD 6 Configuration 5-15R or 5-20R receptacles.
6. Automatic bypass operation during fault or overload conditions.
7. Remote Alarms: Include dry contacts (digital output points) or serial communication interface for low battery condition and battery-on (primary utility power failure) and connect points to DDC system.
8. Batteries: Sealed; maintenance free.
9. Enclosures: Install tower models in enclosures rated for location.

2.21 CONTROL WIRE AND CABLE

A. Wire: Single conductor control wiring above 24 V.

1. Wire Size: Minimum 18 AWG.
2. Conductors: 7/24 soft annealed copper strand with 2- to 2.5-inch lay.

3. Conductor Insulation: 600 V, Type THWN or Type THHN, and 90 deg C in accordance with UL 83.
4. Conductor Insulation Colors: Black (hot), white (neutral), and green (ground).
5. Furnish on spools.

B. Single, Twisted-Shielded, Instrumentation Cable above 24 V:

1. Wire Size: Minimum 18 AWG.
2. Conductors: Twisted, 7/24 soft annealed copper strand with a 2- to 2.5-inch lay.
3. Conductor Insulation: Type THHN/THWN or Type TFN rating.
4. Conductor Insulation Colors:

   a. Twisted Pair: Black and white.
   b. Twisted Triad: Black, red, and white.

5. Shielding: 100 percent type, 0.35/0.5-mil aluminum/Mylar tape, helically applied with 25 percent overlap, and aluminum side in with tinned copper drain wire.
6. Outer Jacket Insulation: 600 V, 90 deg C rating, and Type TC cable.
7. Furnish on spools.

C. Single, Twisted-Shielded, Instrumentation Cable 24 V and Less:

1. Wire Size: Minimum 18 AWG.
2. Conductors: Twisted, 7/24 soft annealed copper stranding with a 2- to 2.5-inch lay.
3. Conductor Insulation: Nominal 15-mil thickness, constructed from flame-retardant PVC.
4. Conductor Insulation Colors:

   a. Twisted Pair: Black and white.
   b. Twisted Triad: Black, red, and white.

5. Shielding: 100 percent type, 1.35-mil aluminum/polymer tape, helically applied with 25 percent overlap, and aluminum side in with tinned copper drain wire.
6. Outer Jacket Insulation: 300 V, 105 deg C rating, and Type PLTC cable.
7. Furnish on spools.

D. LAN and Communication Cable: Comply with DDC system manufacturer requirements for network being installed.

1. Comply with following requirements for balanced twisted pair cable described in Section 260523 "Control-Voltage Electrical Power Cables”.

   a. Plenum rated.
   b. Unique color that is different from other cables used on Project.

2.22 RACEWAYS

A. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems" and Section 260533.16 "Boxes and Covers for Electrical Systems" for electrical power raceways and boxes.

B. Comply with requirements in Section 270528 "Pathways for Communications Systems" for raceways for balanced twisted pair cables and optical fiber cables.

2.23 OPTICAL FIBER CABLE AND CONNECTORS

A. Comply with requirements in Section 271323 "Communications Optical Fiber Backbone Cabling" for optical fiber backbone cabling and connectors.

B. Comply with requirements in Section 271523 "Communications Optical Fiber Horizontal Cabling" for optical fiber horizontal cabling and connectors.

2.24 ACCESSORIES

A. Pressure Electric Switches:

1. Description: Diaphragm-operated, snap-acting switch.
2. Performance:
   a. Rating: Resistance loads at 120 V ac.
   b. Set Point: Adjustable from 3 to 20 psig.
   c. Differential: Adjustable from 2 to 6 psig.

3. Body and Switch Housing: Metal.

B. Control Damper Blade Limit Switches:

1. Application: Sense positive open and/or closed position of damper blades.
2. NEMA 250, Type 13, oiltight construction. Install in instrument enclosure where required for additional environmental protection.
3. Arrange for mounting application, and to prevent "over-center" operation.

C. I/P and E/P Transducers:

1. Commercial Grade:
   a. Description: Description: Transducer converting an electronic current (I) or voltage (E) AO signal to a proportional or stepped pneumatic signal. Unless otherwise required by operating sequence, use 3 to 15 psig pneumatic signal for pneumatic actuation.
   b. Features:

      1) Auto/manual output switch, manual output control, and output pressure gauge.
      2) Separate zero and span calibration adjustments.

   c. Performance:

      1) Accuracy: Within 1.0 percent of output span.
      2) Linearity: Within 1.0percent of output span.
      3) Output Capacity: Not less than 550 scim at 15 psig.
      4) Maximum Pressure: 30 psig of supply pressure without damage.

5) Vibration: Construct entire assembly so that shock and vibration will not harm transducer or affect accuracy.

d. Applications:

1) Terminal Units: Fan-coil units, VAV units and unit heaters

D. Instrument Enclosures:
1. Application: Include instrument enclosure for secondary protection to comply with requirements indicated in "Performance Requirements" Article.
2. Certification: NRTL listed and labeled to UL 50 or UL 508A as applicable.
3. Subpanel:

a. Size enclosure with least 25 percent spare area on subpanel.
b. Mount instrument(s) within enclosure on internal subpanel(s).

4. Identification: Include on face of enclosure an engraved, laminated phenolic nameplate for each instrument installed within enclosure.
5. Raceways: For enclosures housing multiple instruments, route tubing, cable, and wiring within enclosure in a raceway having continuous removable cover.
6. Access: Provide enclosures larger than 12 inches with hinged full-size face cover.
7. Security: Equip enclosures with lock and common key.

2.25 IDENTIFICATION

A. Control Equipment, Instruments, and Control Devices:

1. Laminated acrylic or melamine plastic sign bearing unique identification.

a. Include instruments with unique identification identified by equipment being controlled or monitored, followed by point identification.

2. Letter size as follows:

a. Servers: Minimum of 0.5 inch high.
b. DDC Controllers: Minimum of 0.5 inch high.
c. Gateways: Minimum of 0.5 inch high.
d. Repeaters: Minimum of 0.5 inch high.
e. Enclosures: Minimum of 0.5 inch high.
f. Electrical Power Devices: Minimum of 0.25 inch high.
g. UPS units: Minimum of 0.5 inch high.
h. Accessories: Minimum of 0.25 inch high.
i. Instruments: Minimum of 0.25 inch high.
j. Control Damper and Valve Actuators: Minimum of 0.25 inch high.

3. Engraved phenolic consisting of three layers of rigid laminate. Top and bottom layers color-coded black with contrasting white center exposed by engraving through outer layer.
4. Fastened with drive pins.

5. Instruments, control devices, and actuators with Project-specific identification tags having unique identification numbers following requirements indicated and provided by original manufacturer do not require additional identification.

B. Valve Tags:

1. Brass tags and brass chains attached to valve.
2. Tag Size: Minimum 1.5 inches in diameter.
3. Include tag with unique valve identification indicating control influence such as flow, level, pressure, or temperature; followed by location of valve, and followed by three-digit sequential number. For example: TV-1.001.
4. Valves with Project-specific identification tags having unique identification numbers following requirements indicated and provided by original manufacturer do not require an additional tag.

C. Raceway and Boxes:

1. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
2. Paint cover plates on junction boxes and conduit same color as tape banding for conduits. After painting, label cover plate "HVAC Controls" using engraved phenolic tag.
3. For raceways housing air signal tubing, add phenolic tag labeled "HVAC Air Signal Tubing."

D. Equipment Warning Labels:

1. Self-adhesive label with pressure-sensitive adhesive back and peel-off protective jacket.
2. Lettering size at least 14-point type with white lettering on red background.
3. Warning label to read "CAUTION-Equipment operated under remote automatic control and may start or stop at any time without warning. Switch electric power disconnecting means to OFF position before servicing."
4. Lettering to be enclosed in a white line border. Edge of label is to extend at least 0.25 inch beyond white border.

2.26 SOURCE QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to evaluate the following in accordance with industry standards for each product, and to verify DDC system reliability specified in performance requirements:

1. DDC controllers.
2. Gateways.
3. Routers.

B. Product(s) and material(s) will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

1. Verify compatibility with and suitability of substrates.

B. Examine roughing-in for instruments installed in piping to verify actual locations of connections before installation.

C. Examine roughing-in for instruments installed in duct systems to verify actual locations of connections before installation.

D. Examine walls, floors, roofs, and ceilings for suitable conditions where product will be installed.

E. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 DDC SYSTEM INTERFACE WITH OTHER SYSTEMS AND EQUIPMENT

A. Communication Interface to Equipment with Integral Controls:

1. DDC system has communication interface with equipment having integral controls and having communication interface for remote monitoring or control.
2. Equipment to Be Connected:
   a. Air-Cooled Chiller.
   b. Variable Frequency Drives (VFDs).

3.3 PREINSTALLATION INTEGRATION TESTING

A. Perform the following pretesting of other systems and equipment integration with DDC system before field installation:

1. Test all communications in a controlled environment to ensure connectivity.
2. Load software and demonstrate functional compliance with each control sequence of operation indicated.
3. Using simulation, demonstrate compliance with sequences of operation and other requirements indicated including, but not limited to, the following:

   a. HVAC equipment controlled through DDC system, such as chillers, pumps, and air-handling units.
   b. Equipment faults and system recovery with fault annunciation.
   c. Analog and Boolean value alarming and annunciation.

4. Develop a method for testing interfaces before deployment.

5. Submit documentation supporting compliance upon request.

3.4 CONTROL DEVICES FOR INSTALLATION BY INSTALLERS

A. Deliver selected control devices, specified in indicated HVAC instrumentation and control device Sections, to identified equipment and systems manufacturers for factory installation and to identified installers for field installation.

B. Deliver the following to duct fabricator and Installer for installation in ductwork. Include installation instructions to Installer and supervise installation for compliance with requirements.

1. Control dampers, which are specified in Section 230923.12 "Control Dampers."
2. Airflow sensors and switches, which are specified in Section 230923.14 "Flow Instruments."

C. Deliver the following to plumbing and HVAC piping installers for installation in piping. Include installation instructions to Installer and supervise installation for compliance with requirements.

1. Control valves, which are specified in Section 230923.11 "Control Valves."
2. Pipe-mounted flow meters, which are specified in Section 230923.14 "Flow Instruments."
3. Pipe-mounted sensors, switches, and transmitters. Flow meters are specified in Section 230923.14 "Flow Instruments."
4. Tank-mounted sensors, switches, and transmitters. Pressure sensors, switches, and transmitters are specified in Section 230923.23 "Pressure Instruments."
5. Liquid temperature sensors, switches, and transmitters are specified in Section 230923.27 "Temperature Instruments."
6. Pipe- and tank-mounted thermowells. Liquid thermowells are specified in Section 230923.27 "Temperature Instruments."

3.5 CONTROL DEVICES FOR EQUIPMENT MANUFACTURER FACTORY INSTALLATION

A. Deliver the following to air-handling unit manufacturer for factory installation. Include installation instructions to air-handling unit manufacturer and supervise installation for compliance with requirements.

1. Programmable application or application-specific controller.
2. Unit-mounted DDC control dampers and actuators, which are specified in Section 230923.12 "Control Dampers."
3. Unit-mounted airflow sensors, switches, and transmitters, which are specified in Section 230923.14 "Flow Instruments."
4. Unit-mounted temperature sensors, switches, and transmitters. Air-temperature sensors, switches, and transmitters are specified in Section 230923.27 "Temperature Instruments."
5. Relays.

B. Deliver the following to terminal unit manufacturer for factory installation. Include installation instructions to terminal unit manufacturer.

1. Programmable application or application-specific controller.

2. Electric damper actuator. Damper actuators are specified in Section 230923.12 "Control Dampers."
3. Unit-mounted flow and pressure sensors, transmitters, and transducers. Flow sensors, transmitters, and transducers are specified in Section 230923.14 "Flow Instruments." Pressure sensors, switches, and transmitters are specified in Section 230923.23 "Pressure Instruments."
4. Unit-mounted temperature sensors. Air-temperature sensors, switches, and transmitters are specified in Section 230923.27 "Temperature Instruments."
5. Relays.

C. Deliver the following to fan-coil unit manufacturer for factory installation. Include installation instructions to fan-coil unit manufacturer.

1. Programmable application or application-specific controller.
2. Unit-mounted temperature sensors. Air-temperature sensors, switches, and transmitters are specified in Section 230923.27 "Temperature Instruments."
3. Flow and pressure switches. Air and liquid flow sensors, transmitters, and transducers are specified in Section 230923.14 "Flow Instruments."
4. Relays.

3.6 GENERAL INSTALLATION REQUIREMENTS

A. Install products to satisfy more stringent of all requirements indicated.

B. Install products level, plumb, parallel, and perpendicular with building construction.

C. Support products, tubing, piping wiring, and raceways. Brace products to prevent lateral movement and sway or a break in attachment when subjected to 50 lbs of force.

D. If codes and referenced standards are more stringent than requirements indicated, comply with requirements in codes and referenced standards.

E. Fabricate openings and install sleeves in ceilings, floors, roof, and walls required by installation of products. Before proceeding with drilling, punching, and cutting, check for concealed work to avoid damage. Patch, flash, grout, seal, and refinish openings to match adjacent condition.

F. Firestop Penetrations Made in Fire-Rated Assemblies: Comply with requirements in Section 078413 "Penetration Firestopping."

G. Seal penetrations made in acoustically rated assemblies. Comply with requirements in Section 079200 "Joint Sealants."

H. Fastening Hardware:

1. Wrenches, pliers, and other tools that damage surfaces of rods, nuts, and other parts are prohibited for work of assembling and tightening fasteners.
2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.

I. If product locations are not indicated, install products in locations that are accessible and that will permit service and maintenance from floor, equipment platforms, or catwalks without removal of permanently installed furniture and equipment.

3.7 INSTALLATION OF SERVERS

A. Install server(s) at location(s) indicated on Drawings.

B. Install number of servers required to suit requirements indicated. Review Project requirements and indicate layout of proposed server location in Shop Drawings.

C. Install software indicated on server(s) and verify that software functions properly.

D. Develop Project-specific graphics, trends, reports, logs, and historical database.

E. Power servers through dedicated UPS unit. Locate UPS adjacent to server. Install rack-mounted UPS units for powering rack-mounted servers and tower UPS units for tower servers.

3.8 INSTALLATION OF GATEWAYS

A. Install gateways if required for DDC system communication interface requirements indicated.

1. Install gateway(s) required to suit indicated requirements.

B. Test gateways to verify that communication interface functions properly.

3.9 INSTALLATION OF ROUTERS

A. Install routers if required for DDC system communication interface requirements indicated.

1. Install router(s) required to suit indicated requirements.

B. Test routers to verify that communication interface functions properly.

3.10 INSTALLATION OF CONTROLLERS

A. Install controllers in enclosures to comply with indicated requirements.

B. Connect controllers to field power supply and to UPS units where indicated.

C. Install controllers with latest version of applicable software and configure to execute requirements indicated.

D. Test and adjust controllers to verify operation of connected I/O to achieve performance indicated requirements while executing sequences of operation.

E. Installation of Network Controllers:

1. DDC system provider and DDC system manufacturer to determine quantity and location of network controllers to satisfy requirements indicated. Provide minimum quantity indicated.
2. Install controllers in a protected location that is easily accessible by operators.
3. Locate top of controller within 72 inches of finished floor.

F. Installation of Programmable Application Controllers:

1. DDC system provider and DDC system manufacturer to determine quantity and location of programmable application controllers to satisfy requirements indicated. Provide minimum quantity indicated.
2. Install controllers in a protected location that is easily accessible by operators.
3. Locate top of controller within 72 inches of finished floor, except where dedicated controllers are installed at terminal units.

G. Application-Specific Controllers:

1. DDC system provider and DDC system manufacturer to determine quantity and location of application-specific controllers to satisfy requirements indicated. Provide minimum quantity indicated.
2. For controllers not mounted directly on equipment being controlled, install controllers in a protected location that is easily accessible by operators.

3.11 INSTALLATION OF ENCLOSURES

A. Install the following items in enclosures, to comply with indicated requirements:

1. Gateways.
2. Routers.
3. Controllers.
4. Electrical power devices.
5. UPS units.
6. Relays.
7. Accessories.
8. Instruments.
9. Actuators.
10.

B. Attach wall-mounted enclosures to wall using the following types of steel struts:

1. For NEMA 250 Enclosures: Type 1; use galvanized-steel strut and hardware.
2. For NEMA 250 Enclosures and Enclosures Located Outdoors: Type 4; use stainless steel strut and hardware.
3. Install plastic caps on exposed cut edges of strut.

C. Align top of adjacent enclosures of like size.

D. Install floor-mounted enclosures located in mechanical equipment rooms on concrete housekeeping pads. Attach enclosure legs using stainless steel anchors.

E. Install continuous and fully accessible wireways to connect conduit, wire, and cable to multiple adjacent enclosures. Wireways used for application are to have protection equal to NEMA 250 rating of connected enclosures.

3.12 ELECTRIC POWER CONNECTIONS

A. Connect electrical power to DDC system products requiring electrical power connections.

B. Design of electrical power to products not indicated with electric power is delegated to DDC system provider and installing trade to provide a fully functioning DDC system. Work is to comply with NFPA 70 and other requirements indicated.

C. Comply with requirements in Section 262816 "Enclosed Switches and Circuit Breakers" for electrical power circuit breakers.

D. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for electrical power conductors and cables.

E. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems," Section 260533.16 "Boxes and Covers for Electrical Systems," and Section 260533.23 "Surface Raceways for Electrical Systems" for electrical power raceways and boxes.

3.13 INSTALLATION OF IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements in Section 260553 "Identification for Electrical Systems" for identification products and installation.

B. Install laminated acrylic or melamine plastic signs with unique identification on face for each of the following:

1. Server.
2. Gateway.
3. Router.
4. Protocol analyzer.
5. DDC controller.
6. Enclosure.
7. Electrical power device.
8. UPS unit.
9. Accessory.

C. Install unique instrument identification for each instrument connected to DDC controller.

D. Install unique identification for each control damper andvalve actuator connected to DDC controller.

E. Where product is installed above accessible tile ceiling, also install matching identification on face of ceiling grid located directly below.

F. Where product is installed above an inaccessible ceiling, also install identification on face of access door directly below.

G. Warning Labels and Signs:

1. Permanently attach to equipment that can be automatically started by DDC control system.
2. Locate where highly visible near power service entry points.

3.14 INSTALLATION OF NETWORKS

A. Install optical fiber cable when connecting between the following network devices and when located in different buildings on campus, or when distance between devices exceeds:
1. Network controllers.

B. Install balanced twisted pair or optical fiber cable when connecting between the following network devices located in same building:
1. Network controllers.

C. Install balanced twisted pair or copper cable (as required by equipment) when connecting between the following:

1. Gateways.
2. Gateways and network controllers or programmable application controllers.
3. Routers.
4. Routers and network controllers or programmable application controllers.
5. Network controllers and programmable application controllers.
6. Programmable application controllers.
7. Programmable application controllers and application-specific controllers.
8. Application-specific controllers.

D. Install cable in continuous raceway.

1. Where indicated on Drawings, cable trays may be used for copper cable in lieu of conduit.

3.15 NETWORK NAMING AND NUMBERING

A. Coordinate with Owner and provide unique naming and addressing for networks and devices.

B. ASHRAE 135 Networks:

1. MAC Address:

a. Assign and document a MAC address unique to its network for every network device.
b. Ethernet Networks: Document MAC address assigned at its creation.
c. MS/TP Networks: Assign from 00 to 64.

2. Network Numbering:

a. Assign unique numbers to each new network.
b. Provide ability for changing network number through device switches or operator interface.

c. DDC system, with all possible connected LANs, can contain up to 65,534 unique networks.

3. Device Object Identifier Property Number:

a. Assign unique device object identifier property numbers or device instances for each device network.
b. Provide for future modification of device instance number by device switches or operator interface.
c. LAN is to support up to 4,194,302 unique devices.

4. Device Object Name Property Text:

a. Device object name property field to support 32 minimum printable characters.
b. Assign unique device "Object Name" property names with plain-English descriptive names for each device.

1) Example 1: Device object name for device controlling heating water boiler plant at Building 1000 would be "Heating Water System Bldg. 1000."
2) Example 2: Device object name for VAV terminal unit controller could be "VAV Unit 102."

5. Object Name Property Text for Other Than Device Objects:

a. Object name property field is to support 32 minimum printable characters.
b. Assign object name properties with plain-English names descriptive of application.

1) Example 1: "Zone 1 Temperature."
2) Example 2 "Fan Start and Stop."

6. Object Identifier Property Number for Other Than Device Objects:

a. Assign object identifier property numbers according to Drawings indicated.
b. If not indicated, object identifier property numbers may be assigned at Installer's discretion but must be approved by Owner in advance, be documented, and be unique for like object types within device.

3.16 INSTALLATION OF CONTROL WIRE, CABLE, AND RACEWAY

A. Comply with NECA 1.

B. Wire and Cable Installation:

1. Comply with installation requirements in Section 260523 "Control-Voltage Electrical Power Cables."
2. Install cables with protective sheathing that is waterproof and capable of withstanding continuous temperatures of 90 deg C with no measurable effect on physical and electrical properties of cable.

a. Provide shielding to prevent interference and distortion from adjacent cables and equipment.

3. Terminate wiring in a junction box.

    a. Clamp cable over jacket in a junction box.
    b. Individual conductors in the stripped section of cable is to be slack between the clamping point and terminal block.

4. Terminate field wiring and cable not directly connected to instruments and control devices having integral wiring terminals using terminal blocks.
5. Install signal transmission components in accordance with IEEE C2, REA Form 511a, NFPA 70, and as indicated.
6. Use shielded cable to transmitters.
7. Use shielded cable to temperature sensors.
8. Perform continuity and meager testing on wire and cable after installation.

C. Conduit Installation:

1. Comply with Section 260533.13 "Conduits for Electrical Systems," Section 260533.16 "Boxes and Covers for Electrical Systems," and Section 260533.23 "Surface Raceways for Electrical Systems" for control-voltage conductors.
2. Comply with Section 270528 "Pathways for Communications Systems" for balanced twisted pair cabling and optical fiber installation.

3.17 INSTALLATION OF OPTICAL FIBER CABLE SYSTEMS

A. Comply with installation requirements in Section 271323 "Communications Optical Fiber Backbone Cabling."

B. Comply with installation requirements in Section 271523 "Communications Optical Fiber Horizontal Cabling."

3.18 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and installations, including connections.

C. Tests and Inspections: Perform the following tests and inspections with the assistance of a factory-authorized service representative:

1. Perform each visual and mechanical inspection and electrical test stated in NETA ATS. Certify compliance with test parameters.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Testing of Air-Signal Tubing:

1. Test for leaks and obstructions.
2. Disconnect each pipe and tubing line before test is performed, and blowout dust, dirt, trash, condensate, and other foreign materials with compressed air. Use commercially pure

compressed air or nitrogen as distributed in gas cylinders. Use of compressed air from oil-free compressor with air dryer is an acceptable alternative for test.

3. After foreign matter is expelled and line is free from obstructions, plug far end of tubing run.
4. Connect pressure source to near end of tubing run with needle valve between air supply and tubing run.
5. Connect pressure gauge accurate to within 0.5 percent of test between shutoff needle valve and tubing run under test.

E. Optical Fiber Cable Testing:

1. Perform preinstallation, in-progress, and final tests, supplemented by additional tests, as necessary.
2. Preinstallation Cable Verification: Verify integrity and serviceability for new cable lengths before installation. This assurance may be provided by using vendor verification documents, testing, or other methods. At a minimum, furnish evidence of verification for cable attenuation and bandwidth parameters.
3. In-Progress Testing: Perform standard tests for correct pair identification and termination during installation to ensure proper installation and cable placement. Perform tests in addition to those specified if there is any reason to question condition of material furnished and installed. Testing accomplished is to be documented by agency conducting tests. Submit test results for Project record.
4. Final Testing: Perform final test of installed system to demonstrate acceptability as installed. Perform testing according to test plan supplied by DDC system manufacturer. Correct defective Work or material and retest. At a minimum, final testing for cable system, including spare cable, to verify compliance of attenuation, length, and bandwidth parameters with performance indicated.
5. Test Equipment: Use optical fiber time-domain reflectometer for testing of length and optical connectivity.
6. Test Results: Record test results and submit copy of test results for Project record.

3.19 DDC SYSTEM I/O CHECKOUT PROCEDURES

A. Check installed products before continuity tests, leak tests, and calibration.

B. Check instruments for proper location and accessibility.

C. Check instruments for proper installation on direction of flow, elevation, orientation, insertion depth, or other applicable considerations that will impact performance.

D. Check instrument tubing for proper isolation, fittings, slope, dirt legs, drains, material, and support.

E. Control Damper Checkout:

1. Verify that control dampers are installed correctly for flow direction.
2. Verify that proper blade alignment, either parallel or opposed, has been provided.
3. Verify that damper frame attachment is properly secured and sealed.
4. Verify that damper actuator and linkage attachment are secure.
5. Verify that actuator wiring is complete, enclosed, and connected to correct power source.
6. Verify that damper blade travel is unobstructed.

F. Control Valve Checkout:
   1. Verify that control valves are installed correctly for flow direction.
   2. Verify that valve body attachment is properly secured and sealed.
   3. Verify that valve actuator and linkage attachment are secure.
   4. Verify that actuator wiring is complete, enclosed, and connected to correct power source.
   5. Verify that valve ball, disc, or plug travel is unobstructed.
   6. After piping systems have been tested and put into service, but before insulating and balancing, inspect each valve for leaks. Adjust or replace packing to stop leaks. Replace valve if leaks persist.

G. Instrument Checkout:

   1. Verify that instrument is correctly installed for location, orientation, direction, and operating clearances.
   2. Verify that attachment is properly secured and sealed.
   3. Verify that conduit connections are properly secured and sealed.
   4. Verify that wiring is properly labeled with unique identification, correct type, and size and is securely attached to proper terminals.
   5. Inspect instrument tag against approved submittal.
   6. For instruments with tubing connections, verify that tubing attachment is secure and isolation valves have been provided.
   7. For flow instruments, verify that recommended upstream and downstream distances have been maintained.
   8. For temperature instruments, verify the following:

      a. Sensing element type and proper material.
      b. Length and insertion.

3.20 DDC SYSTEM I/O ADJUSTMENT, CALIBRATION, AND TESTING

A. Calibrate each instrument installed that is not factory calibrated and provided with calibration documentation.

B. Provide written description of proposed field procedures and equipment for calibrating each type of instrument. Submit procedures before calibration and adjustment.

C. For each analog instrument, make three-point test of calibration for both linearity and accuracy.

D. Equipment and procedures used for calibration to comply with instrument manufacturer's written instructions.

E. Provide diagnostic and test equipment for calibration and adjustment.

   1. Use field testing and diagnostic instruments and equipment with an accuracy at least twice the instrument accuracy of instrument to be calibrated. For example, test and calibrate an installed instrument with accuracy of 1 percent using field testing and diagnostic instrument with accuracy of 0.5 percent or better.

F. Calibrate each instrument in accordance with instruction manual supplied by instrument manufacturer.

G. If after calibration the indicated performance cannot be achieved, replace out-of-tolerance instruments.

H. Comply with field testing requirements and procedures indicated by ASHRAE's Guideline 11, "Field Testing of HVAC Controls Components," in the absence of specific requirements, and to supplement requirements indicated.

I. Analog Signals:

1. Check analog voltage signals using a precision voltage meter at zero, 50, and 100 percent.
2. Check analog current signals using a precision current meter at zero, 50, and 100 percent.
3. Check resistance signals for temperature sensors at zero, 50, and 100 percent of operating span using a precision-resistant source.

J. Digital Signals:

1. Check digital signals using a jumper wire.
2. Check digital signals using an ohmmeter to test for contact making or breaking.

K. Control Dampers:

1. Stroke and adjust control dampers following manufacturer's recommended procedure, from 100 percent open to 100 percent closed and back to 100 percent open.
2. Check and document open and close cycle times for applications with cycle time less than 30 seconds.
3. For control dampers equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.

L. Control Valves:

1. Stroke and adjust control valves following manufacturer's recommended procedure, from 100 percent open to 100 percent closed and back to 100 percent open.
2. Check and document open and close cycle times for applications with cycle time less than 30 seconds.
3. For control valves equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.

M. Meters: Check meters at zero, 50, and 100 percent of Project design values.

N. Sensors: Check sensors at zero, 50, and 100 percent of Project design values.

O. Switches: Calibrate switches to make or break contact at set points indicated.

P. Transmitters:

1. Check and calibrate transmitters at zero, 50, and 100 percent of Project design values.
2. Calibrate resistance temperature transmitters at zero, 50, and 100 percent of span using a precision-resistant source.

3.21 DDC SYSTEM CONTROLLER CHECKOUT

A. Verify power supply.

1. Verify voltage, phase, and hertz.
2. Verify that protection from power surges is installed and functioning.
3. Verify that ground fault protection is installed.
4. If applicable, verify if connected to UPS unit.
5. If applicable, verify if connected to backup power source.
6. If applicable, verify that power conditioning units are installed.

B. Verify that wire and cabling are properly secured to terminals and labeled with unique identification.

C. Verify that spare I/O capacity is provided.

3.22 DDC CONTROLLER I/O CONTROL LOOP TESTS

A. Testing:

1. Test every I/O point connected to DDC controller to verify that safety and operating control set points are as indicated and as required to operate controlled system safely and at optimum performance.
2. Test every I/O point throughout its full operating range.
3. Test every control loop to verify that operation is stable and accurate.
4. Adjust control loop proportional, integral, and derivative settings to achieve optimum performance while complying with performance requirements indicated. Document testing of each control loop's precision and stability via trend logs.
5. Test and adjust every control loop for proper operation according to sequence of operation.
6. Test software and hardware interlocks for proper operation. Correct deficiencies.
7. Operate each analog point at the following:

    a. Upper quarter of range.
    b. Lower quarter of range.
    c. At midpoint of range.

8. Exercise each binary point.
9. For every I/O point in DDC system, read and record each value at operator workstation, at DDC controller, and at field instrument simultaneously. Value displayed at operator workstation, at DDC controller, and at field instrument must match.
10. Prepare and submit report documenting results for each I/O point in DDC system and include in each I/O point a description of corrective measures and adjustments made to achieve desire results.

3.23 DDC SYSTEM VALIDATION TESTS

A. Perform validation tests before requesting final review of system. Before beginning testing, first submit Pretest Checklist and Test Plan.

B. After approval of Pretest Checklist and Test Plan, execute all tests and procedures indicated in plan.

C. After testing is complete, submit completed Pretest Checklist.

D. Pretest Checklist: Submit the following list with items checked off once verified:

1. Detailed explanation for any items that are not completed or verified.
2. Required mechanical installation work is successfully completed and HVAC equipment is working correctly.
3. HVAC equipment motors operate below full-load amperage ratings.
4. Required DDC system components, wiring, and accessories are installed.
5. Installed DDC system architecture matches approved Drawings.
6. Control electric power circuits operate at proper voltage and are free from faults.
7. Required surge protection is installed.
8. DDC system network communications function properly, including uploading and downloading programming changes.
9. Using BACnet protocol analyzer, verify that communications are error free.
10. Each controller's programming is backed up.
11. Equipment, products, tubing, wiring cable, and conduits are properly labeled.
12. All I/O points are programmed into controllers.
13. Testing, adjusting, and balancing work affecting controls is complete.
14. Dampers and actuators zero and span adjustments are set properly.
15. Each control damper and actuator goes to failed position on loss of power and loss of signal.
16. Valves and actuators zero and span adjustments are set properly.
17. Each control valve and actuator goes to failed position on loss of power and loss of signal.
18. Meter, sensor, and transmitter readings are accurate and calibrated.
19. Control loops are tuned for smooth and stable operation.
20. View trend data where applicable.
21. Each controller works properly in standalone mode.
22. Safety controls and devices function properly.
23. Interfaces with fire-alarm system function properly.
24. Electrical interlocks function properly.
25. Operator workstations and other interfaces are delivered, all system and database software is installed, and graphics are created.
26. Record Drawings are completed.

E. Test Plan:

1. Prepare and submit validation Test Plan including test procedures for performance validation tests.
2. Address all specified functions of DDC system and sequences of operation in Test Plan.
3. Explain detailed actions and expected results to demonstrate compliance with requirements indicated.
4. Explain method for simulating necessary conditions of operation used to demonstrate performance.
5. Include Test Checklist to be used to check and initial that each test has been successfully completed.
6. Submit Test Plan documentation 20 business days before start of tests.

F. Validation Test:

1. Verify operating performance of each I/O point in DDC system.

    a. Verify analog I/O points at operating value.
    b. Make adjustments to out-of-tolerance I/O points.

        1) Identify I/O points for future reference.
        2) Simulate abnormal conditions to demonstrate proper function of safety devices.
        3) Replace instruments and controllers that cannot maintain performance indicated after adjustments.

2. Simulate conditions to demonstrate proper sequence of control.
3. Readjust settings to design values and observe ability of DDC system to establish desired conditions.
4. 24 hours after initial validation test, do as follows:

    a. Re-check I/O points that required corrections during initial test.
    b. Identify I/O points that still require additional correction and make corrections necessary to achieve desired results.

5. 24 Hours after second validation test, do as follows:

    a. Re-check I/O points that required corrections during second test.
    b. Continue validation testing until I/O point is normal on two consecutive tests.

6. Completely check out, calibrate, and test all connected hardware and software to ensure that DDC system performs according to requirements indicated.
7. After validation testing is complete, prepare and submit report indicating results of testing. For all I/O points that required correction, indicate how many validation re-tests it took to pass. Identify adjustments made for each test and indicate instruments that were replaced.

G. DDC System Response Time Test:

1. Simulate HLC.

    a. Heavy load to be occurrence of 50 percent of total connected binary COV, one-half of which represents "alarm" condition, and 50 percent of total connected analog COV, one-half of which represents "alarm" condition, that are initiated simultaneously on a one-time basis.

2. Initiate 10 successive occurrences of HLC and measure response time to typical alarms and status changes.
3. Measure with timer having at least 0.1-second resolution and 0.01 percent accuracy.
4. Purpose of test is to demonstrate DDC system, as follows:

    a. Reaction to COV and alarm conditions during HLC.
    b. Ability to update DDC system database during HLC.

5. Passing test is contingent on the following:

a. Alarm reporting at printer beginning no more than two seconds after initiation (time zero) of HLC.
b. All alarms, both binary and analog, are reported and printed; none are lost.
c. Compliance with response times specified.

6. Prepare and submit report documenting HLC tested and results of test including time stamp and print out of all alarms.

H. DDC System Network Bandwidth Test:

1. Test network bandwidth usage on all DDC system networks to demonstrate bandwidth usage under DDC system normal operating conditions and under simulated HLC.
2. To pass, none of DDC system networks are to use more than 70 percent of available bandwidth under normal and HLC operation.

3.24 FINAL REVIEW

A. Submit written request to Architect Commissioning Agent when DDC system is ready for final review. State the following:

1. DDC system has been thoroughly inspected for compliance with Contract Documents and found to be in full compliance.
2. DDC system has been calibrated, adjusted, and tested and found to comply with requirements of operational stability, accuracy, speed, and other performance requirements indicated.
3. DDC system monitoring and control of HVAC systems results in operation according to sequences of operation indicated.
4. DDC system is complete and ready for final review.

B. Upon receipt of written request for final review, Commissioning Agent to start review within reasonable period and upon completion issue field report(s) documenting observations and deficiencies.

C. Take prompt action to remedy deficiencies indicated in reviewer's field report(s) and submit second written request after all deficiencies have been corrected. Repeat process until no deficiencies are reported.

D. Compensation for Subsequent Reviews: Should more than two reviews be required, DDC system manufacturer and Installer to compensate entity/entities performing reviews for total costs (labor and expenses) associated with subsequent reviews. Estimated cost of each subsequent review to be submitted and approved by DDC system manufacturer and Installer before review.

E. Prepare and submit closeout submittals when no deficiencies are reported.

F. Part of DDC system final review to include demonstration to parties participating in final review.

1. Provide staff familiar with DDC system installed to demonstrate operation of DDC system during final review.

2. Provide testing equipment to demonstrate accuracy and other performance requirements of DDC system that is requested by reviewers during final review.
3. Demonstration to include, but not be limited to, the following:

    a. Accuracy and calibration of 20 I/O points randomly selected by reviewers. If review finds that some I/O points are not properly calibrated and not satisfying performance requirements indicated, additional I/O points may be selected by reviewers until total I/O points being reviewed that satisfy requirements equals quantity indicated.
    b. HVAC equipment and system hardwired and software safeties and life-safety functions are operating according to sequence of operation. Up to 20 I/O points to be randomly selected by reviewers. Additional I/O points may be selected by reviewers to discover problems with operation.
    c. Correct sequence of operation after electrical power interruption and resumption after electrical power is restored for randomly selected HVAC systems.
    d. Operation of randomly selected dampers and valves in normal-on, normal-off, and failed positions.
    e. Reporting of alarm conditions for randomly selected alarms, including different classes of alarms, to ensure that alarms are properly received by operators and operator workstations.
    f. Trends, summaries, logs, and reports set up for Project.
    g. For up to three HVAC systems randomly selected by reviewers, use graph trends to show that sequence of operation is executed in correct manner and that HVAC systems operate properly through complete sequence of operation including different modes of operations indicated. Show that control loops are stable and operating at set points and respond to changes in set point of 20 percent or more.
    h. Software's ability to communicate with controllers, operator workstations, and uploading and downloading of control programs.
    i. Software's ability to edit control programs offline.
    j. Data entry to show Project-specific customizing capability including parameter changes.
    k. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
    l. Execution of digital and analog commands in graphic mode.
    m. Spreadsheet and curve plot software and its integration with database.
    n. Online user guide and help functions.
    o. Multitasking by showing different operations occurring simultaneously on four quadrants of split screen.
    p. System speed of response compared to requirements indicated.
    q. For Each Controller: Applies to network and programmable application controllers.

        1) Memory: Programmed data, parameters, trend, and alarm history collected during normal operation are not to be lost during power failure.
        2) Operator Interface: Ability to connect directly to each type of digital controller with portable workstation and mobile device. Show that maintenance personnel interface tools perform as indicated in manufacturer's technical literature.
        3) Standalone Ability: Demonstrate that controllers provide stable and reliable standalone operation using default values or other method for values normally read over network.
        4) Electric Power: Ability to disconnect any controller safely from its power source.

5) Wiring Labels: Match control drawings.
6) Network Communication: Ability to locate controller's location on network and communication architecture matches Shop Drawings.
7) Nameplates and Tags: Accurate and permanently attached to control panel doors, instrument, actuators, and devices.

r. For Each Operator Workstation:

1) I/O points lists agree with naming conventions.
2) Graphics are complete.
3) UPS unit, if applicable, operates.

s. Communications and Interoperability: Demonstrate proper interoperability of data sharing, alarm and event management, trending, scheduling, and device and network management. Requirements must be met even if only one manufacturer's equipment is installed.

1) Data Presentation: On each operator workstation, demonstrate graphic display capabilities.
2) Reading of Any Property: Demonstrate ability to read and display any used readable object property of any device on network.
3) Set-Point and Parameter Modifications: Show ability to modify set points and tuning parameters indicated.
4) Peer-to-Peer Data Exchange: Network devices are installed and configured to perform without need for operator intervention to implement Project sequence of operation and to share global data.
5) Alarm and Event Management: Alarms and events are installed and prioritized according to Owner. Demonstrate that time delays and other logic are set up to avoid nuisance tripping. Show that operators with sufficient privileges are permitted.
6) Schedule Lists: Schedules are configured for start and stop, mode change, occupant overrides, and night setback as defined in sequence of operations.
7) Schedule Display and Modification: Ability to display any schedule with start and stop times for calendar year. Show that all calendar entries and schedules are modifiable from any connected operator workstation by an operator with sufficient privilege.
8) Archival Storage of Data: Data archiving is handled by operator workstation and server and local trend archiving and display is accomplished.
9) Modification of Trend Log Object Parameters: Operator with sufficient privilege can change logged data points, sampling rate, and trend duration.
10) Device and Network Management:

a) Display of network device status.
b) Display of BACnet object information.
c) Silencing devices transmitting erroneous data.
d) Time synchronization.
e) Remote device re-initialization.
f) Backup and restore network device programming and master database(s).
g) Configuration management of routers.

3.25 ADJUSTING

A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.26 MAINTENANCE SERVICE

A. Beginning at Substantial Completion, verify that maintenance service includes 12 months' full maintenance by DDC system manufacturer's authorized service representative. Include monthly preventive maintenance, repair or replacement of worn or defective components, cleaning, calibration, and adjusting as required for proper operation. Use only manufacturer's authorized replacement parts and supplies.

3.27 SOFTWARE SERVICE AGREEMENT

A. Technical Support: Beginning at Substantial Completion, verify that service agreement includes software support for one year(s).

B. Upgrade Service: At Substantial Completion, update software to latest version. Install and program software upgrades that become available within one year(s) from date of Substantial Completion. Verify that upgrading software includes operating system and new or revised licenses for using software.

1. Upgrade Notice: No fewer than 30 days to allow Owner to schedule and access system and to upgrade computer equipment if necessary.

3.28 DEMONSTRATION

A. Engage a factory-authorized service representative with complete knowledge of Project-specific system installed to train Owner's maintenance personnel to adjust, operate, and maintain DDC system.

B. Extent of Training:

1. Base extent of training on scope and complexity of DDC system indicated and training requirements indicated. Provide extent of training required to satisfy requirements indicated even if more than minimum training requirements are indicated.
2. Inform Owner of anticipated training requirements if more than minimum training requirements are indicated.
3. Minimum Training Requirements:

a. Provide not less than 15 days of training total.
b. Stagger training over multiple training classes to accommodate Owner's requirements. All training to occur before end of warranty period.
c. Break down total days of training into not more than four separate training classes.
d. Schedule training so each training class is not less than three consecutive day(s).

C. Training Schedule:

1. Schedule training with Owner 20 business days before expected Substantial Completion.
2. Schedule training to provide Owner with at least 20 business days of notice in advance of training.
3. Training to occur within normal business hours at mutually agreed on time. Unless otherwise agreed to, training to occur Monday through Friday, except on U.S. Federal holidays, with two morning sessions and two afternoon sessions. Each morning session and afternoon session to be split in half with 30-minute break between sessions. Morning and afternoon sessions to be separated by 60 minute lunch period. Training, including breaks and excluding lunch period, are not to exceed eight hours per day.
4. Provide staggered training schedule as requested by Owner.

D. Training Attendee List and Sign-in Sheet:

1. Request from Owner in advance of training a proposed attendee list with name, phone number, and email address.
2. Provide preprinted sign-in sheet for each training session with proposed attendees listed and no fewer than six blank spaces to add additional attendees.
3. Include preprinted sign-in sheet with training session number, date and time, instructor name, phone number, email address, and brief description of content to be covered during session. List attendees with columns for name, phone number, and email address and a column for attendee signature or initials.
4. Circulate sign-in sheet at beginning of each session and solicit attendees to sign or initial in applicable location.
5. At end of each training day, send Owner an email with attachment of scanned copy (PDF) of circulated sign-in sheet for each session.

E. Training Attendee Headcount:

1. Plan in advance of training for three attendees.
2. Make allowance for Owner to add up to two attendee(s) at time of training.
3. Headcount may vary depending on training content covered in session. Attendee access may be restricted to some training content for purposes of maintaining system security.

F. Training Attendee Prior Knowledge: For guidance in planning required training and instruction, assume attendees have the following:

1. High school and technical school education and degree.
2. Intermediate user knowledge of computers and office applications.
3. Intermediate knowledge of HVAC systems.
4. Intermediate knowledge of DDC systems.
5. Intermediate knowledge of DDC system and products installed.

G. Attendee Training Manuals:

1. Provide each attendee with color hard copy of all training materials and visual presentations.
2. Organize hard-copy materials in three-ring binder with table of contents and individual divider tabs marked for each logical grouping of subject matter. Organize material to provide space for attendees to take handwritten notes within training manuals.
3. In addition to hard-copy materials included in training manual, provide each binder with a sleeve or pocket that includes DVD or flash drive with PDF copy of all hard-copy materials.

H. Instructor Requirements:

1. One or multiple qualified instructors, as required, to provide training.
2. Use instructors who have provided not less than five years of instructional training on not less than five past projects with similar DDC system scope and complexity to DDC system installed.

I. Organization of Training Sessions:

1. Organize training sessions into logical groupings of technical content and to reflect different levels of operators having access to system. Plan training sessions to accommodate the following three levels of operators:

   a. Daily operators.
   b. Advanced operators.
   c. System managers and administrators.

2. Plan and organize training sessions to group training content to protect DDC system security. Some attendees may be restricted to some training sessions to ensure DDC system security.

J. Training Outline:

1. Submit training outline for Owner review at least 10 business day before scheduling training.
2. Include in outline a detailed agenda for each training day that is broken down into each of four training sessions that day, training objectives for each training session, and synopses for each lesson planned.

K. On-Site Training:

1. Owner will provide conditioned classroom or workspace with ample desks or tables, chairs, power, and data connectivity for instructor and each attendee.
2. Provide training materials, projector, and other audiovisual equipment used in training.
3. Provide as much of training located on-site as deemed feasible and practical by Owner.
4. Include on-site training with regular walk-through tours, as required, to observe each unique product type installed with hands-on review of operation, calibration, and service requirements.
5. Use operator workstation that is to be used with DDC system in the training. If operator workstations are unavailable, provide temporary workstation to convey training content.

L. Off-Site Training:

1. Provide conditioned training rooms and workspace with ample tables desks or tables, chairs, power, and data connectivity for each attendee.
2. Provide capability to remotely access to Project DDC system for use in training.
3. Provide operator workstation for use by each attendee.

M. Training Content for Daily Operators:

1. Basic operation of system.

2. Understanding DDC system architecture and configuration.
3. Understanding each unique product type installed including performance and service requirements for each.
4. Understanding operation of each system and equipment controlled by DDC system including sequences of operation, each unique control algorithm, and each unique optimization routine.
5. Operating operator workstations, printers, and other peripherals.
6. Logging on and off system.
7. Accessing graphics, reports, and alarms.
8. Adjusting and changing set points and time schedules.
9. Recognizing DDC system malfunctions.
10. Understanding content of operation and maintenance manuals including control drawings.
11. Understanding physical location and placement of DDC controllers and I/O hardware.
12. Accessing data from DDC controllers.
13. Operating portable operator workstations.
14. Review of DDC testing results to establish basic understanding of DDC system operating performance and HVAC system limitations as of Substantial Completion.
15. Running each specified report and log.
16. Displaying and demonstrating each data entry to show Project-specific customizing capability. Demonstrating parameter changes.
17. Stepping through graphics penetration tree, displaying all graphics, demonstrating dynamic updating, and direct access to graphics.
18. Executing digital and analog commands in graphic mode.
19. Demonstrating control loop precision and stability via trend logs of I/O for not less than 10 percent of I/O installed.
20. Demonstrating DDC system performance through trend logs and command tracing.
21. Demonstrating scan, update, and alarm responsiveness.
22. Demonstrating spreadsheet and curve plot software, and its integration with database.
23. Demonstrating on-line user guide, and help function and mail facility.
24. Demonstrating multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
25. Demonstrating the following for HVAC systems and equipment controlled by DDC system:

    a. Operation of HVAC equipment in normal-off, normal-on, and failed conditions while observing individual equipment, dampers, and valves for correct position under each condition.
    b. For HVAC equipment with factory-installed software, show that integration into DDC system is able to communicate with DDC controllers or gateways, as applicable.
    c. Using graphed trends, show that sequence of operation is executed in correct manner, and HVAC systems operate properly through complete sequence of operation including seasonal change, occupied and unoccupied modes, warm-up and cool-down cycles, and other modes of operation indicated.
    d. Hardware interlocks and safeties function properly and DDC system performs correct sequence of operation after electrical power interruption and resumption after power is restored.
    e. Reporting of alarm conditions for each alarm, and confirm that alarms are received at assigned locations, including operator workstations.
    f. Each control loop responds to set-point adjustment and stabilizes within time period indicated.

g. Sharing of previously graphed trends of all control loops to demonstrate that each control loop is stable and set points are being maintained.

N. Training Content for Advanced Operators:

1. Making and changing workstation graphics.
2. Creating, deleting, and modifying alarms including annunciation and routing.
3. Creating, deleting, and modifying point trend logs including graphing and printing on an ad-hoc basis and operator-defined time intervals.
4. Creating, deleting, and modifying reports.
5. Creating, deleting, and modifying points.
6. Creating, deleting, and modifying programming including ability to edit control programs offline.
7. Creating, deleting, and modifying system graphics and other types of displays.
8. Adding DDC controllers and other network communication devices such as gateways and routers.
9. Adding operator workstations.
10. Performing DDC system checkout and diagnostic procedures.
11. Performing DDC controllers operation and maintenance procedures.
12. Performing operator workstation operation and maintenance procedures.
13. Configuring DDC system hardware including controllers, workstations, communication devices, and I/O points.
14. Maintaining, calibrating, troubleshooting, diagnosing, and repairing hardware.
15. Adjusting, calibrating, and replacing DDC system components.

O. Training Content for System Managers and Administrators:

1. DDC system software maintenance and backups.
2. Uploading, downloading, and offline archiving of all DDC system software and databases.
3. Interface with Project-specific, third-party operator software.
4. Understanding password and security procedures.
5. Adding new operators and making modifications to existing operators.
6. Operator password assignments and modification.
7. Operator authority assignment and modification.
8. Workstation data segregation and modification.

P. Video of Training Sessions:

1. Provide digital video and audio recording of each training session. Create separate recording file for each session.
2. Stamp each recording file with training session number, session name, and date.
3. Provide Owner with two copies of digital files on cloud and flash drives for later reference and for use in future training.
4. Owner retains right to make additional copies for intended training purposes without having to pay royalties.

END OF SECTION 230923

SECTION 232113 - HYDRONIC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper tube and fittings.
2. Steel pipe and fittings.
3. Dielectric fittings.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings:

1. Show hydronic piping layouts, sizes and elevations, including connecting equipment, valves, specialty valves, fittings, strainers, air vents, expansion tanks, air/dirt separators/purgers, meters, expansion loops/expansion joints/anchors, and low point drains.
2. Show interface and spatial relationships between piping and equipment.
3. Shop Drawing Scale: 1/4-inch equals 1 foot**.**

C. Delegated Design Submittals:

1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
2. Locations of pipe anchors, alignment guides, and expansion joints and loops.
3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
4. Locations of and details for penetration and firestopping for fire- and smoke-rated wall and floor and ceiling assemblies.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Piping layout, or BIM model, drawn to scale, indicating the items described in this Section, and coordinated with all building trades.

B. Qualification Data: For Installer.

C. Welding certificates.

1.4 QUALITY ASSURANCE

A. Installer Qualifications:

1. Installers of Pressure-Sealed Joints: Installers are to be certified by pressure-seal joint manufacturer as having been trained and qualified to join piping with pressure-seal pipe couplings and fittings.

B. Steel Support Welding: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M.

C. Pipe Welding: Qualify procedures and operators in accordance with ASME Boiler and Pressure Vessel Code: Section IX.

1. Comply with ASME B31.9 for materials, products, and installation.
2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Hydronic piping components and installation are to be capable of withstanding the following minimum working pressures and temperatures unless otherwise indicated:

1. Chilled-Water Piping: 150 psig at 73 deg F
2. Makeup-Water Piping: 80 psig at 73 deg F
3. Condensate-Drain Piping: 150 deg F.
4. Air-Vent Piping: 180 deg F.

2.2 COPPER TUBE AND FITTINGS

A. Drawn-Temper Copper Tube: STM B88, Type K

B. Cast-Copper, Solder-Joint Fittings: ASME B16.18 pressure fittings. Do not use solder joints on pipe sizes greater than NPS 4.

C. Wrought-Copper, Solder-Joint Fittings: ASME B16.22 pressure fittings. Do not use solder joints on pipe sizes greater than NPS 4.

D. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends. Do not use solder joints on pipe sizes greater than NPS 4.

E. Cast-Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces and solder-joint or threaded ends. Do not use solder joints on pipe sizes greater than NPS 4.

F. Wrought-Copper Unions: ASME B16.22. Do not use solder joints on pipe sizes greater than NPS 4.

G. Grooved, Mechanical-Joint, Copper Tube Appurtenances:

1. Source Limitations: Obtain grooved mechanical-joint copper tube appurtenances from single manufacturer.
2. Grooved-End Copper Fittings: ASTM B75 copper tube or ASTM B584 bronze castings.
3. Grooved-End-Tube Couplings: To fit copper-tube dimensions; rigid pattern unless otherwise indicated; gasketed fitting EPDM gasket rated for minimum 230 deg F for use with ferrous housing, and steel bolts and nuts; 300 psig minimum CWP pressure rating.

H. Copper-Tube, Pressure-Seal-Joint Fittings - Copper or Bronze:

1. Source Limitations: Obtain copper-tube pressure-seal-joint fittings from single manufacturer.
2. Housing: Copper or bronze.
3. O-Rings and Pipe Stops: EPDM.
4. Tools: Manufacturer's special tools.
5. Minimum 200 psig working pressure rating at 250 deg F.

2.3 STEEL PIPE AND FITTINGS

A. Steel Pipe: ASTM A53/A53M black steel with plain ends; welded and seamless, Grade B, and schedule number as indicated in Part 3,"Piping Applications" Article.

B. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125 and 250 as indicated in Part 3, "Piping Applications" Article.

C. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300 as indicated in Part 3, "Piping Applications" Article.

D. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in Part 3, "Piping Applications" Article.

E. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes spot faced as indicated in "Piping Applications" Article.

F. Wrought-Steel Fittings: ASTM A234/A234M; wall thickness to match adjoining pipe.

G. Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:

1. Material Group: 1.1.
2. End Connections: Butt welding.
3. Facings: Raised face.

H. Grooved Mechanical-Joint Fittings and Couplings:

1. Source Limitations: Obtain grooved mechanical-joint fittings and couplings from single manufacturer.
2. Joint Fittings: ASTM A536, Grade 65-45-12 ductile iron; ASTM A47/A47M, Grade 32510 malleable iron; ASTM A53/A53M, Type F, E, or S, Grade B fabricated steel;

or ASTM A106/A106M, Grade B steel fittings with grooves or shoulders constructed to accept grooved-end couplings; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.

3. Couplings: Ductile- or malleable-iron housing and EPDM gasket of central cavity pressure-responsive design; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.

I. Plain-End Mechanical-Joint Couplings:

1. Source Limitations: Obtain plain-end mechanical-joint couplings from single manufacturer.
2. Housing: ASTM A536, Grade 65-45-12 segmented ductile iron or Type 304 stainless steel.
3. Gasket: EPDM
4. Sealing Mechanism: Double-lip sealing system or carbon steel case-hardened jaws.
5. Bolts, hex nuts, washers, or lock bars based on manufacturer's design.
6. Minimum Pressure Rating: Equal to that of the joined pipes.

J. Steel Pipe Nipples: ASTM A733, made of same materials and wall thicknesses as pipe in which they are installed.

2.4 PIPING JOINING MATERIALS

A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.

1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness unless otherwise indicated.

a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.

B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.

C. Solder Filler Metals: ASTM B32, lead-free alloys.

D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for joining copper with copper; or BAg-1, silver alloy for joining copper with bronze or steel.

E. Flux: ASTM B813, water flushable.

F. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.5 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Source Limitations: Obtain dielectric unions from single manufacturer.
2. Description:

    a. Standard: ASSE 1079.
    b. Pressure Rating: 125 psig minimum at 180 deg F.
    c. End Connections: Solder-joint copper alloy and threaded ferrous. Solder joints are not to be used on pipe sizes greater than NPS 4.

C. Dielectric Flanges:

1. Source Limitations: Obtain dielectric flanges from single manufacturer.
2. Description:

    a. Standard: ASSE 1079.
    b. Factory-fabricated, bolted, companion-flange assembly.
    c. Pressure Rating:125 psig minimum at 180 deg F.
    d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

1. Source Limitations: Obtain dielectric-flange insulating kits from single manufacturer.
2. Description:

    a. Nonconducting materials for field assembly of companion flanges.
    b. Pressure Rating: 150 psig.
    c. Gasket: Neoprene or phenolic.
    d. Bolt Sleeves: Phenolic or polyethylene.
    e. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples:

1. Source Limitations: Obtain dielectric nipples from single manufacturer.
2. Description:

    a. Standard: IAPMO PS 66.
    b. Electroplated steel nipple, complying with ASTM F1545.
    c. Pressure Rating: Minimum 300 psig at 225 deg F.
    d. End Connections: Male threaded or grooved.
    e. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Chilled-Water Piping, Aboveground, NPS 2 (DN 50) and Smaller, to be Any of the Following:

1. Type K drawn-temper copper tubing, wrought-copper fittings, and soldered, pressure-seal, or grooved mechanical joints.

2. Schedule 40, Grade B steel pipe; Class 125, cast-iron fittings; and threaded or grooved mechanical joints.

B. Chilled-Water Piping, Aboveground, NPS 2-1/2 (DN 65) and Larger, to Be Any of the Following:

1. Type K drawn-temper copper tubing, wrought-copper fittings, and soldered or grooved mechanical joints.
2. Schedule 40 Grade B, steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
3. Schedule 40, Grade B, steel pipe; grooved mechanical joint coupling and fittings; and grooved mechanical joints.

C. Makeup-Water Piping Installed Aboveground to Be Any of the Following:

1. Type K drawn-temper copper tubing, wrought-copper fittings, and soldered joints.

D. Condensate-Drain Piping Installed Aboveground to Be Any of the Following:

1. Type K , drawn-temper copper tubing, wrought-copper fittings, and soldered joints.

E. Air-Vent Piping:

1. Inlet: Same as service where installed.
2. Outlet: Type K, annealed-temper copper tubing with soldered or flared joints.

3.2 INSTALLATION OF PIPING

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping to permit valve servicing.

F. Install piping at indicated slopes.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Install piping to allow application of insulation.

J. Select system components with pressure rating equal to or greater than system operating pressure.

K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.

L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.

M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.

N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.

O. Install branch connections to mains using tee fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.

P. Install valves in accordance with Section 230523 "General-Duty Valves for HVAC Piping."

Q. Install air vents and pressure-relief valves in accordance with Section 232116 "Hydronic Piping Specialties."

R. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.

S. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.

T. Install shutoff valve immediately upstream of each dielectric fitting.

U. Comply with requirements in Section 230500 "Common Work Results for HVAC" for installation of expansion loops, expansion joints, anchors, and pipe alignment guides.

V. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.

W. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230500 "Common Work Results for HVAC."

X. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230500 "Common Work Results for HVAC."

3.3 JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Soldered Joints: Apply ASTM B813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints in accordance with ASTM B828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B32.

D. Brazed Joints: Construct joints in accordance with AWS's "Brazing Handbook," "Pipe and Tube" chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8/A5.8M.

E. Threaded Joints: Thread pipe with tapered pipe threads in accordance with ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

F. Welded Joints: Construct joints in accordance with AWS D10.12M/D10.12, using qualified processes and welding operators in accordance with "Quality Assurance" Article.

G. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

H. Grooved Joints: Assemble joints with coupling and gasket, lubricant, and bolts. Cut or roll grooves in ends of pipe based on pipe and coupling manufacturer's written instructions for pipe wall thickness. Use grooved-end fittings and rigid, grooved-end-pipe couplings.

I. Pressure-Seal Joints: Use manufacturer-recommended tools and procedure. Leave insertion marks on pipe after assembly.

3.4 INSTALLATION OF DIELECTRIC FITTINGS

A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

B. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric unions.

C. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flanges.

D. Dielectric Fittings for NPS 5 (DN 125) and Larger: Use dielectric flange kits.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hangers, supports, and anchor devices.

B. Install hangers for copper tubing and steel piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

C. Support horizontal piping within 12 inches of each fitting and coupling.

D. Support vertical runs of copper tubing and steel piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 TERMINAL EQUIPMENT CONNECTIONS

A. Sizes for supply and return piping connections are to be the same as or larger than equipment connections.

B. Install control valves in accessible locations close to connected equipment.

C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.

D. Install ports for pressure gauges and thermometers at coil inlet and outlet connections. Comply with requirements in Section 230500 "Common Work Results for HVAC."

3.7 IDENTIFICATION

A. Identify system components. Comply with requirements for identification materials and installation in Section 230553 "Identification for HVAC Piping and Equipment."

3.8 SYSTEM STARTUP

A. Perform the following before operating the system:

1. Open manual valves fully.
2. Inspect pumps for proper rotation.
3. Set makeup pressure-reducing valves for required system pressure.
4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
5. Set temperature controls so all coils are calling for full flow.
6. Inspect and set operating temperatures of hydronic equipment, such as chillers, to specified values.
7. Verify lubrication of motors and bearings.

3.9 FIELD QUALITY CONTROL

A. Prepare hydronic piping in accordance with ASME B31.9 and as follows:

1. Leave joints, including welds, uninsulated and exposed for examination during test.
2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure is to be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
5. Install pressure-relief valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.

B. Perform the following tests on hydronic piping:

1. Use ambient-temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
3. Isolate expansion tanks and determine that hydronic system is full of water.
4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure is not to exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9.
5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
6. Prepare written report of testing.

END OF SECTION 232113

SECTION 232116 - HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Hydronic specialty valves.
2. Makeup-water pressure-reducing valves
3. Air vents.
4. Expansion tanks and fittings.
5. Air/dirt separators and purgers.
6. Strainers.
7. Flexible connectors.

B. Related Requirements:

1. Section 230500 "Common Work Results for HVAC" for expansion fittings and loops.
2. Section 230523 "General-Duty Valves for HVAC Piping" for specification and installation requirements for general-duty valves common to most piping systems.
3. Section 230923.11 "Control Valves" for automatic control valve and sensor specifications, installation requirements, and locations.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product:

1. Include construction details and material descriptions for hydronic piping specialties.
2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
3. Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves and automatic flow-control valves.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For hydronic piping specialties to include in emergency, operation, and maintenance manuals.

1.4 MAINTENANCE MATERIAL SUBMITTALS

A. Differential Pressure Meter: For each type of balancing valve and automatic flow control valve, include flowmeter, probes, hoses, flow charts, and carrying case.

1.5 QUALITY ASSURANCE

A. Pipe Welding: Qualify procedures and operators in accordance with ASME BPVC, Section IX.

B. Pressure-relief and safety-relief valves and pressure vessels bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME BPVC, Section VIII, Division 1.

PART 2 - PRODUCTS

2.1 HYDRONIC SPECIALTY VALVES

A. Bronze, Calibrated-Orifice, Balancing Valves:

1. Body: Bronze, ball or plug type with calibrated orifice or venturi.
2. Ball: Brass or stainless steel.
3. Plug: Resin.
4. Seat: PTFE.
5. End Connections: Threaded or socket.
6. Pressure Gauge Connections: Integral seals for portable differential pressure meter.
7. Handle Style: Lever, with memory stop to retain set position.
8. CWP Rating: Minimum 125 psig (860 kPa).
9. Maximum Operating Temperature: 250 deg F (121 deg C).

2.2 MAKEUP-WATER PRESSURE-REDUCING VALVES

A. A. General Requirements:

1. Body: Bronze or brass.
2. Internal Parts: Stainless steel and brass.
3. Seat and Diaphragm: NBR or EPDM.
4. End Connections: Threaded.
5. Factory Setting: 12 psig (83 kPa), adjustable.
6. CWP Rating: 150 psig (1035 kPa).
7. Accessories: Integral check valve and inlet strainer.

2.3 AIR VENTS

A. Manual Air Vents:

1. Body: Bronze.
2. Internal Parts: Nonferrous.
3. Operator: Screwdriver or thumbscrew.
4. Inlet Connection: NPS 1/2 (DN 15).
5. Discharge Connection: NPS 1/8 (DN 6).
6. CWP Rating: 150 psig (1035 kPa).
7. Maximum Operating Temperature: 225 deg F (107 deg C).

B. Automatic Air Vents:

1. Body: Bronze or cast iron.
2. Internal Parts: Nonferrous.
3. Operator: Noncorrosive metal float.
4. Inlet Connection: NPS 1/2 (DN 15).
5. Discharge Connection: NPS 1/4 (DN 8).
6. CWP Rating: 150 psig (1035 kPa).
7. Maximum Operating Temperature: 240 deg F (116 deg C).

2.4 EXPANSION TANKS AND FITTINGS

A. Bladder-Type ASME Expansion Tanks:

1. Tank: Welded steel, rated for 125 psig (860 kPa) working pressure and 240 deg F (116 deg C) maximum operating temperature. Factory test after taps are fabricated and supports installed and are labeled in accordance with ASME BPVC, Section VIII, Division 1.
2. Bladder: Securely sealed into tank to separate air charge from system water to maintain required expansion capacity. Field-replaceable bladder.
3. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.

2.5 AIR/DIRT SEPARATORS AND PURGERS

A. Coalescing-Type Air and Dirt Separators:

1. Tank: Fabricated steel tank; ASME constructed and stamped for 125 psig (862 kPa) working pressure and 270 deg F (130 deg C) maximum operating temperature.
2. Coalescing Medium: Copper
3. Air Vent: Threaded to top of separator.
4. Inline Inlet and Outlet Connections: Threaded for NPS 2 (DN 50) and smaller; Class 150 flanged connections for NPS 2-1/2 (DN 65) and larger.
5. Blowdown Connection: Threaded to bottom of separator.
6. Size: Match system flow capacity.

2.6 STRAINERS

A. Y-Pattern Strainers:

1. Body: ASTM A126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 (DN 50) and smaller; flanged ends for NPS 2-1/2 (DN 65) and larger.
3. Strainer Screen: Stainless steel, 40-mesh strainer, or perforated stainless steel basket.
4. CWP Rating: 125 psig (860 kPa).

2.7 FLEXIBLE CONNECTORS

A. Stainless Steel Bellows, Flexible Connectors:

1. Body: Stainless steel bellows with woven, flexible, bronze, wire-reinforcing protective jacket.
2. End Connections: Threaded or flanged to match equipment connected.
3. Performance: Capable of 3/4-inch (20-mm) misalignment.
4. CWP Rating: 150 psig (1035 kPa).
5. Maximum Operating Temperature: 250 deg F (121 deg C).

B. Spherical, Rubber, Flexible Connectors:

1. Body: Fiber-reinforced rubber body.
2. End Connections: Steel flanges drilled to align with Classes 150 and 300 steel flanges.
3. Performance: Capable of misalignment.
4. CWP Rating: 150 psig (1035 kPa).
5. Maximum Operating Temperature: 250 deg F (121 deg C).

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine all piping specialties for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Examine threads on all devices for form and cleanliness.

C. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

D. Do not attempt to repair defective piping specialties; replace with new devices. Remove defective piping specialties from site.

3.2 INSTALLATION OF VALVES

A. Install calibrated-orifice balancing valve at each branch connection to return main.

B. Install calibrated-orifice, balancing valve in the return pipe of each cooling coil.

C. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.

D. Install pressure-relief and safety-relief valves as required by ASME BPVC. Pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME BPVC, Section VIII, Division 1, for installation requirements.

3.3 HYDRONIC SPECIALTIES INSTALLATION

A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.

B. Install automatic air vents at high points of system piping in mechanical equipment rooms only.

1. Provide air outlet drain line full size of air outlet to floor drain or to other point indicated on Drawings.

C. Install manual vents at heat-transfer coils and elsewhere as required for air venting.

D. Install in-line air separators in pump suction. Install drain valve on air separators NPS 2 (DN 50) and larger.

E. Install diaphragm- or bladder-type expansion tanks on the floor. Support tank from floor with sufficient strength to carry weight of tank, piping connections, and fittings, plus tank full of water.

1. Install piping from air separator or air purger to expansion tank with a 2 percent upward slope toward tank to avoid air entrapment. Install diaphragm- or bladder-type expansion tanks on the floor.

F. Vent and purge air from hydronic system, and ensure that tank is properly charged with air to suit system Project requirements.

END OF SECTION 232116

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Rectangular ducts and fittings - single wall.
2. Round ducts and fittings - single wall.
3. Sheet metal materials.
4. Duct liner.
5. Sealants and gaskets.
6. Hangers and supports.
7. Strut support system for ductwork - metal, cable type.

B. Related Requirements:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 DEFINITIONS

A. OSHPD: Office of Statewide Health Planning and Development (State of California).

1.3 ACTION SUBMITTALS

A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.

B. Delegated Design Submittals:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.

1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Field quality control reports.

1.5 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel in accordance with the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
3. AWS D9.1/D9.1M, "Sheet Metal Welding Code," for duct joint and seam welding.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and with performance requirements and design criteria indicated in "Duct Schedule" Article.

B. Structural Performance: Duct hangers and supports are to withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"

C. Airstream Surfaces: Surfaces in contact with airstream comply with requirements in ASHRAE 62.1.

D. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment," and Section 7 - "Construction and System Startup."

E. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

F. Duct Dimensions: Unless otherwise indicated, all duct dimensions indicated on Drawings are inside clear dimensions and do not include insulation or duct wall thickness.

2.2 RECTANGULAR DUCTS AND FITTINGS

A. Rectangular Ducts and Fittings - Single Wall:

1. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on static-pressure class indicated on the Drawings.

   a. Construct ducts of Galvanized sheet steel
   b. For ducts exposed to weather, construct of Type 316 stainless steel indicated by manufacturer in writing to be suitable for outdoor installation.

2. Transverse Joints: Fabricate joints in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-

support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

a. For ducts with longest side less than 36 inches (914 mm), select joint types in accordance with Figure 2-1.
b. For ducts with longest side 36 inches (914 mm) or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.
c. Exception: Laboratory and fume hood exhaust ducts shall have continuously welded transverse joints.

3. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible." All longitudinal seams are to be Pittsburgh lock seams unless otherwise specified for specific application.

a. Exception: Laboratory and fume hood exhaust ducts shall have continuously welded longitudinal seams.

4. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 ROUND DUCTS AND FITTINGS

A. Round Ducts and Fittings - Single Wall:

1. Source Limitations: Obtain single-wall, round ducts and fittings from single manufacturer.
2. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on static-pressure class indicated on the Drawings.

a. Construct ducts of galvanized sheet steel
b. For ducts exposed to weather, construct of Type 316 stainless steel indicated by manufacturer in writing to be suitable for outdoor installation.

3. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

a. Provide flanged joints for transverse joints in ducts larger than 60 inches (1524 mm) in diameter.

b. Exception: Laboratory and fume hood exhaust ducts shall have continuously welded transverse joints.

4. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

   a. Fabricate round ducts larger than 90 inches (2286 mm) in diameter with butt-welded longitudinal seams.

   b. Exception: Laboratory and fume hood exhaust ducts of all sizes shall have continuously welded longitudinal seams.

5. Tees and Laterals: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.4 SHEET METAL MATERIALS

A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods. Sheet metal materials are to be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

B. Galvanized Sheet Steel: Comply with ASTM A653/A653M.

   1. Galvanized Coating Designation: G90 (Z275).
   2. Finishes for Surfaces Exposed to View: Mill phosphatized.
   3. Lockforming Quality: Sheet steel and galvanized coating is to be able to be formed with back-to-back bends in seams such as the Pittsburgh lock at high speed without cracking or flaking of the coating on the outside of the bend.

C. Carbon-Steel Sheets: Comply with ASTM A1008/A1008M, with oiled, matte finish for exposed ducts.

D. Stainless Steel Sheets: Comply with ASTM A480/A480M, Type 316, as indicated in "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish is to be No. 2B, No. 2D, No. 3, or No. 4 as indicated in "Duct Schedule" Article.

   1. Where stainless steel is to be welded (including all laboratory and fume hood exhaust ductwork), material shall be Type 316L (Low Carbon) to prevent carbide precipitation and corrosion at the welds.

E. Aluminum Sheets: Comply with ASTM B209 (ASTM B209M) Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.

F. Reinforcement Shapes and Plates: ASTM A36/A36M, steel plates, shapes, and bars; black and galvanized.

1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

G. Tie Rods: Galvanized steel, 1/4-inch- (6-mm-) minimum diameter for lengths 36 inches (900 mm) or less; 3/8-inch- (10-mm-) minimum diameter for lengths longer than 36 inches (900 mm).

2.5 SEALANTS AND GASKETS

A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets are to be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.

B. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10-inch wg (2500 Pa), positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

C. Flanged Joint Sealant: Comply with ASTM C920.

1. General: Single component, acid curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.

D. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
1. Exception: Gaskets used on flanged connections for laboratory and fume hood exhaust systems shall be PTFE (Teflon) or an approved chemical-resistant elastomer.

E. Round Duct Joint O-Ring Seals:

1. Seal is to provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg (0.14 L/s per sq. m at 250 Pa) and is to be rated for 10-inch wg (2500 Pa) static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.6 HANGERS AND SUPPORTS

A. Hanger Rods for Noncorrosive Environments: Galvanized-steel rods and nuts.

B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.

C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1 (Table 5-1M), "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."

D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A603.

E. Steel Cables for Stainless Steel Ducts: Stainless steel complying with ASTM A492.

F. Steel Cable End Connections: Galvanized-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

H. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Stainless Steel Ducts: Stainless steel shapes and plates.
3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

I. Strut Support System for Ductwork - Metal, Cable Type:

1. Source Limitations: Obtain metal cable type strut support system for ductwork from single manufacturer.
2. Description: Factory-fabricated ductwork support system consisting of cable clamps, slotted channel brackets, wire-rope suspension components, and associated accessories for a complete ductwork suspension system. No tools required for manual assembly in the field to support ductwork routing.
3. Components:

   a. Brackets: Slotted steel channels furnished in pre-cut lengths to suit specific system application for Project.
   b. Suspension Components: Hanging cables with adjustable fasteners.

      1) Wire Rope: High-tensile-steel wire rope, complying with ASTM A1023 (ASTM 1023M); lengths, diameters, and wire construction to accommodate design loads.

         a) Foot attachment type to suit application.
         b) End Fix Type: Loop, strap hook, or eyelet.

PART 3 - EXECUTION

3.1 INSTALLATION OF DUCTS

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and coordination drawings.

B. Install ducts in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

C. Install ducts in maximum practical lengths with fewest possible joints.

D. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.

E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.

F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.

G. Install ducts with a clearance of 1 inch (25 mm), plus allowance for insulation thickness.

H. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.

I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches (38 mm).

J. Install heating coils, cooling coils, air filters, dampers, and all other duct-mounted accessories in air ducts where indicated on Drawings.

K. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."

L. Elbows: Use long-radius elbows wherever they fit.

   1. Fabricate 90-degree rectangular mitered elbows to include turning vanes.
   2. Fabricate 90-degree round elbows with a minimum of three segments for 12 inches (300 mm) and smaller and a minimum of five segments for 14 inches (350 mm) and larger.

M. Branch Connections: Use lateral or conical branch connections.

N. Installation of Metal, Cable-Type Strut Support System for Ductwork: Install in accordance with manufacturer's written installation instructions.

3.2 INSTALLATION OF EXPOSED DUCTWORK

A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.

B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.

C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.

D. Maintain consistency, symmetry, and uniformity in arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.

E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 ADDITIONAL INSTALLATION REQUIREMENTS FOR LABORATORY EXHAUST AND FUME HOOD EXHAUST DUCTS

A. Install ducts in accordance with NFPA 45, "Fire Protection for Laboratories Using Chemicals."

B. Install exhaust ducts without dips and traps that may hold water. Slope ducts a minimum of 2 percent back to hood or inlet. Where indicated on Drawings, install trapped drain piping.

C. Connect duct to fan, fume hood, and other equipment indicated on Drawings. All connections shall be hard-flanged with chemical-resistant gaskets. Flexible connectors are strictly prohibited.

D. Duct Construction: All laboratory and fume hood exhaust ductwork shall be constructed of Type 316L stainless steel. All longitudinal and transverse seams and joints shall be continuously welded (TIG preferred) to provide a liquid-tight and air-tight seal.

E. Internal Accessories Prohibited: Internal duct liners, acoustic sound attenuators (silencers), and turning vanes are strictly prohibited inside laboratory and fume hood exhaust ductwork.

F. Balancing Dampers: Volume control dampers installed in laboratory exhaust shall be heavy-duty, stainless steel (Type 316L), with Teflon bearings and sealed penetrations through the duct wall to prevent exhaust leakage.

3.4 DUCT SEALING

A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified on the drawings in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

3.5 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."

B. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1 (Table 5-1M), "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches (610 mm) of each elbow and within 48 inches (1220 mm) of each branch intersection.

C. Hangers Exposed to View: Threaded rod and angle or channel supports.

D. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 ft. (5 m).

E. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.6 DUCTWORK CONNECTIONS

A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 PAINTING

A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer.

3.8 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Leakage Tests:

1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
2. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
3. Testing of each duct section is to be performed with access doors, coils, filters, dampers, and other duct-mounted devices in place as designed. No devices are to be removed or blanked off so as to reduce or prevent additional leakage.
4. Test for leaks before applying external insulation.

5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
6. Give seven days' advance notice for testing.

C. Duct System Cleanliness Tests:

1. Visually inspect duct system to ensure that no visible contaminants are present.
2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness in accordance with "Description of Method 3 - NADCA Vacuum Test" in NADCA ACR, "Assessment, Cleaning, and Restoration of HVAC Systems."

   a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media is to not exceed 0.75 mg/100 sq. cm.

D. Duct system will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

3.9 DUCT CLEANING

A. Clean new duct system(s) before testing, adjusting, and balancing.

B. For cleaning of existing ductwork, see Section 230130.52 "Existing HVAC Air Distribution System Cleaning."

C. Use duct cleaning methodology as indicated in NADCA ACR.

D. Use service openings for entry and inspection.

1. Provide openings with access panels appropriate for duct static-pressure and leakage class at dampers, coils, and any other locations where required for inspection and cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
3. Remove and reinstall ceiling to gain access during the cleaning process.

E. Particulate Collection and Odor Control:

1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.

F. Clean the following components by removing surface contaminants and deposits:

1. Air outlets and inlets (registers, grilles, and diffusers).

2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.
7. Dedicated exhaust and ventilation components and makeup air systems.

G. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans in accordance with NADCA ACR. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents in accordance with manufacturer's written instructions after removal of surface deposits and debris.

3.10 STARTUP

A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.11 DUCT SCHEDULE

A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:

1. Fabricate all ducts to achieve SMACNA pressure class, seal class, and leakage class as listed on the drawings.

2. Ducts Connected to Fans Exhausting Fume Hood, Laboratory, and Process (ASHRAE 62.1, Class 3 and Class 4) Air:

a. Type 316L, stainless steel sheet.

1) Exposed to View: No. 4 finish.
2) Concealed: No. 2B finish.

B. Intermediate Reinforcement:

1. Galvanized-Steel Ducts: Galvanized steel.

2. Stainless Steel Ducts:

a. Exposed to Airstream: Match duct material (Type 316L).
b. Not Exposed to Airstream: Match duct material.

3. Aluminum Ducts: Aluminum.

C. Elbow Configuration:

1. Rectangular Duct - Requirements for Different Velocities: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."

a. Velocity 1000 fpm (5 m/s) or Lower:

1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
2) Mitered Type RE 4 without vanes.

b. Velocity 1000 to 1500 fpm (5 to 7.6 m/s):

1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

c. Velocity 1500 fpm (7.6 m/s) or Higher:

1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

2. Rectangular Duct - Requirements for All Velocities: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."

a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."

   a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.

      1) Velocity 1000 fpm (5 m/s) or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
      2) Velocity 1000 to 1500 fpm (5 to 7.6 m/s): 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
      3) Velocity 1500 fpm (7.6 m/s) or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
      4) Radius-to-Diameter Ratio: 1.5.

   b. Round Elbows:

      1) Stamped or pleated for 12 inches (305 mm) and smaller diameters.
      2) Standing seam for 14 inches (356 mm) and larger diameter.

D. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."

   a. Rectangular Main to Rectangular Branch: 45-degree entry.
   b. Rectangular Main to Round Branch: Conical spin in.

2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.

   a. Velocity 1000 fpm (5 m/s) or Lower: 90-degree tap.
   b. Velocity 1000 to 1500 fpm (5 to 7.6 m/s): Conical tap.
   c. Velocity 1500 fpm (7.6 m/s) or Higher: 45-degree lateral.

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Flange connectors.
4. Turning vanes.
5. Duct-mounted access doors.
6. Flexible connectors.
7. Flexible ducts, insulated.
8. Flexible duct connectors.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Construction details, material descriptions, and dimensions of individual components.
2. For dampers, include housings, linkages, and operators.
3. For damper operators, include electrical rating and damper size rating.

B. Shop Drawings: For air duct accessories.

1. Plans showing locations, elevations, sections, and attachment details.
2. Duct accessories' fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:

   a. Special fittings.
   b. Manual volume damper installations.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, or BIM model, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from installers of the items involved.

B. Source quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air duct accessories.

PART 2 - PRODUCTS

2.1 BACKDRAFT AND PRESSURE RELIEF DAMPERS

A. Description: Gravity balanced with adjustable counterweight or with spring.

B. Performance:

1. Maximum Air Velocity: 3000 fpm (15 m/s).
2. Maximum System Pressure: 2 inches wg (0.5 kPa).
3. AMCA Certification: Test and rate in accordance with AMCA 511.
4. Leakage:

a. Class I: Leakage is not to exceed 4 cfm/sq. ft. (20 L/s per sq. m) against 1 inch wg (250 Pa) differential static pressure.

C. Construction:

1. Frame:

a. Hat shaped.
b. 0.125-inch- (3.2-mm-) thick extruded aluminum, with welded or mechanically attached corners.

2. Blades:

a. Multiple single-piece blades.
b. 0.07-inch- (1.8-mm-) thick aluminum sheet with sealed edges.

3. Blade Action: Parallel.

D. Blade Seals: Extruded vinyl, mechanically locked.

E. Tie Bars and Brackets: Aluminum.

F. Counterbalance: Adjustable counterweight.

G. Bearings: synthetic pivot bushings.

H. Accessories:

1. Adjustment device to permit setting for varying differential static pressure.
2. Counterweights and spring-assist kits for vertical airflow installations.
3. Chain pulls.
4. 90-degree stops.
5. Screen:

a. Mounting:

1) Front mounted in sleeve.

a) Sleeve Thickness: 20 gauge (1.0 mm) minimum.
b) Sleeve Length: 6 inches (150 mm) minimum.

b. Material: Aluminum.
c. Type: Insect.

2.2 MANUAL VOLUME DAMPERS

A. Low-Leakage, Aluminum, Manual Volume Dampers:
1. Performance:

a. AMCA Certification: Test and rate in accordance with AMCA 511.
b. Leakage:

1) Class IA: Leakage is not to exceed 3 cfm/sq. ft. (15.2 L/s per sq. m) against 1 inch wg (250 Pa) differential static pressure.

2. Construction:

a. Linkage: Out of airstream.
b. Suitable for horizontal or vertical airflow applications.

3. Frames:

a. Hat, U, or angle shaped.
b. Thickness: 0.125” extruded aluminium
c. Mitered and welded corners.
d. Flanges for attaching to walls and flangeless frames for installing in ducts.

4. Blades:

a. Multiple or single blade.
b. Parallel- or opposed-blade design.
c. Stiffen damper blades for stability.
d. 6 inch wide heavy gauge extruded aluminum, airfoil shape.

5. Blade Edging Seals:

a. Closed-cell neoprene.

6. Blade Jamb Seals: Flexible metal compression type.
7. Blade Axles: 1/2” plated steel hex.
8. Bearings: Molded synthetic.

a. Dampers mounted with vertical blades to have thrust bearing at each end of every blade.

9. Locking device to hold damper blades in a fixed position without vibration.

2.3 FLANGE CONNECTORS

A. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.

B. Material: Galvanized steel.

C. Gauge and Shape: Match connecting ductwork.

2.4 TURNING VANES

A. Manufactured Turning Vanes for Metal Ducts: Fabricate curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

1. Turning Vanes: Fabricate double-wall curved blades of galvanized steel.

B. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

D. Vane Construction:

1. Wall: Double.

2.5 DUCT-MOUNTED ACCESS DOORS

A. General Requirements: Fabricate access doors in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figure 7-2 (7-2M), "Duct Access Doors and Panels," and Figure 7-3, "Access Doors - Round Duct."

B. Access Doors:

1. Door:

a. Double wall, rectangular.
b. Material matching duct material, with insulation fill matching duct insulation type and thickness, and access door wall thickness matching duct pressure class.
c. Vision panel.
d. Hinges and Latches: 1-by-1-inch (25-by-25-mm) butt or piano hinge and cam latches.
e. Fabricate doors airtight and suitable for duct pressure class.

2. Frame: Material matching door material, with bend-over tabs and foam gaskets.
3. Number of Hinges and Locks:

a. Access Doors Less Than 12 Inches (300 mm) Square: No hinges and two sash locks.
b. Access Doors up to 18 Inches (460 mm) Square: Continuous and two sash locks.

c. Access Doors up to 24 by 48 Inches (600 by 1200 mm): Continuous and two compression latches.
d. Access Doors Larger than 24 by 48 Inches (600 by 1200 mm): Continuous and two compression latches with outside and inside handles.

2.6 DUCT FLEXIBLE CONNECTORS

A. Fire-Performance Characteristics: Adhesives, sealants, fabric materials, and accessory materials are to have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested in accordance with ASTM E84.

B. Airstream Surfaces: Surfaces in contact with the airstream are to comply with requirements in ASHRAE 62.1.

C. Materials: Flame-retardant or noncombustible fabrics.

D. Coatings and Adhesives: Comply with UL 181, Class 1.

E. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches (89 mm) wide attached to two strips of 2-3/4-inch- (70-mm-) wide, 0.028-inch- (0.7-mm-) thick, galvanized sheet steel or 0.032-inch- (0.8-mm-) thick aluminum sheets. Provide metal compatible with connected ducts.

F. Indoor System, Duct Flexible Connector Fabric: Glass fabric double coated with neoprene.

1. Minimum Weight: 26 oz./sq. yd. (880 g/sq. m).
2. Tensile Strength: 480 lbf/inch (84 N/mm) in the warp and 360 lbf/inch (63 N/mm) in the filling.
3. Service Temperature: Minus 40 to plus 200 deg F (Minus 40 to plus 93 deg C).

2.7 DUCT ACCESSORY HARDWARE

A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.

B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

2.8 MATERIALS

A. Galvanized Sheet Steel: Comply with ASTM A653/A653M.

1. Galvanized Coating Designation: G90 (Z275).
2. Exposed-Surface Finish: Mill phosphatized.

B. Stainless Steel Sheets: Comply with ASTM A480/A480M, Type 304, and having a No. 2 finish for concealed ducts and No. 4 finish for exposed ducts.

C. Aluminum Sheets: Comply with ASTM B209/B209M, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, one-side bright finish for exposed ducts.

D. Extruded Aluminum: Comply with ASTM B221 (ASTM B221M), Alloy 6063, Temper T6.

E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless steel ducts.

F. Tie Rods: Galvanized steel, 1/4-inch (6-mm) minimum diameter for lengths 36 inches (900 mm) or less; 3/8-inch (10-mm) minimum diameter for lengths longer than 36 inches (900 mm).

2.9 FLEXIBLE DUCTS, INSULATED

A. Standard: Product is to be UL 181 listed and bearing the UL label.

B. Flexible Ducts, Insulated - Class 1, Two-Ply Vinyl Film Supported by Helically Wound, Spring-Steel Wire; Fibrous-Glass Insulation:

1. Pressure Rating: 10 inch wg (2500 Pa) positive and 1.0 inch wg (250 Pa) negative.
2. Maximum Air Velocity: 4000 fpm (20 m/s).
3. Temperature Range: Minus 10 to plus 160 deg F (Minus 23 to plus 71 deg C).
4. Insulation R-Value: R6.
5. Vapor-Barrier Film: Aluminized, ASTM E96/E96M.
6. Vapor-Barrier Film: Polyethylene, ASTM E96/E96M.

2.10 FLEXIBLE DUCT CONNECTORS

A. Clamps: Nylon strap in sizes 3 through 18 inches (75 through 460 mm), to suit duct size.

PART 3 - EXECUTION

3.1 INSTALLATION OF AIR DUCT ACCESSORIES

A. Install duct accessories in accordance with applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116 for fibrous-glass ducts.

B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless steel accessories in stainless steel ducts, and aluminum accessories in aluminum ducts.

C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.

D. Where multiple damper sections are necessary to achieve required dimensions, provide reinforcement to fully support damper assembly when fully closed at full-system-design static pressure.

E. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having a duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.

1. Install steel volume dampers in steel ducts.
2. Install aluminum volume dampers in aluminum ducts.

F. Set dampers to fully open position before testing, adjusting, and balancing.

G. Install test holes at fan inlets and outlets and elsewhere as indicated and as needed for testing and balancing.

H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:

1. On both sides of duct coils.
2. At outdoor-air intakes and mixed-air plenums.
3. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
4. At each change in direction and at maximum 50 ft. (15 m) spacing.
5. Upstream and downstream from turning vanes.
6. Control devices requiring inspection.
7. Elsewhere as indicated.

I. Install access doors with swing against duct static pressure.

J. Access Door Sizes:

1. One-Hand or Inspection Access: 8 by 5 inches (200 by 125 mm).
2. Two-Hand Access: 12 by 6 inches (300 by 150 mm).
3. Head and Hand Access: 18 by 10 inches (460 by 250 mm).
4. Head and Shoulders Access: 21 by 14 inches (530 by 355 mm).
5. Body Access: 25 by 14 inches (635 by 355 mm).
6. Body plus Ladder Access: 25 by 17 inches (635 by 430 mm).

K. Label access doors in accordance with Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of each access door.

L. Install flexible connectors to connect ducts to equipment. Exception: Do not install flexible connectors on hazardous laboratory exhaust systems or fume hood exhaust systems. Use rigid, flanged, and gasketed connections for these applications.

M. For fans developing static pressures of 5 inches wg (1250 Pa) and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.

N. Install duct test holes where required for testing and balancing purposes.

O. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch (6-mm) movement during start and stop of fans.

P. Install flexible ducts in accordance with applicable details in the following publications:

1. ADC's "Flexible Duct Performance & Installation Standards" for flexible ducts.
2. NAIMA AH116.
3. SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts.
4. SMACNA's "Fibrous Glass Duct Construction Standards" for fibrous-glass ducts.

Q. Install in indoor applications only. Do not install flexible duct in locations where it will be exposed to UV rays.

R. Where flexible duct is to be installed in locations where it will be exposed to UV rays, install only duct that is specifically made for this use and is has been so marked by the manufacturer.

S. Connect terminal units to supply ducts directly or with maximum 12-inch (300-mm) lengths of flexible duct. Do not use flexible ducts to change directions. Flexible duct shall not be used on laboratory exhaust systems or fume hood connections.

T. Connect flexible ducts to metal ducts with draw bands and tape.

U. Installation of Flexible Ducts:

1. Install ducts fully extended.
2. Do not bend ducts across sharp corners.
3. Bends of flexible ducting must not exceed a minimum of one-duct diameter.
4. Avoid contact with metal fixtures, water lines, pipes, or conduits.
5. Install flexible ducts in a direct line, without sags, twists, or turns.
6. Install in accordance with ADC instructions.

V. Supporting Flexible Ducts:

1. Support flexible duct at manufacturer's recommended intervals, but at no greater distance than 4 ft. (1.2 m). Provide sufficient support so that maximum centerline sag is 1/2 inch per ft. (42 mm per meter) between supports. A connection to rigid duct or equipment may be considered a support joint.
2. Install extra supports at bends placed approximately one-duct diameter from center line of the bend.
3. Ducts may rest on ceiling joists or truss supports. Spacing between supports must not exceed the maximum spacing in accordance with manufacturer's written installation instructions.
4. Vertically installed ducts must be stabilized by support straps at a maximum of 72 inches (1800 mm) o.c.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors, and verify that size and location of access doors are adequate to perform required operation.

3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation, and verify that vanes do not move or rattle.
5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 233300

SECTION 233400 - HVAC FANS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. High Plume Laboratory Exhaust System

1.2 ACTION SUBMITTALS

A. Data:

1. For each type of product.

a. Construction details, material descriptions, dimensions of individual components and profiles, and finishes for fans.
b. Rated capacities, furnished specialties, and accessories for each fan.
c. Fans:

1) Certified fan performance curves with system operating conditions indicated.
2) Certified fan sound-power ratings.
3) Fan construction and accessories.
4) Motor ratings and electrical characteristics, plus motor and electrical accessories.
5) Fan speed controllers.

d. Material thickness and finishes, including color charts.
e. Dampers, including housings, linkages, and operators.

B. Shop Drawings:

1. Include plans, elevations, sections, and attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.
4. Provide Miami-Dade Notice of Acceptance (NOA) or Florida Product Approval documents demonstrating the entire fan, plenum, and curb assembly meets the specified wind load requirements.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Floor plans showing fan rooms and fan system layouts, reflected ceiling plans, and other drawings required to illustrate relationships between components and adjacent

structural and mechanical elements. Show support locations, type of support, and weight on each support. Indicate and certify field measurements.

B. Startup service reports.

C. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For fans and ventilators, include the following:

1. Operation in normal and emergency modes.
2. Operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.

B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of unit components.

C. ASHRAE 62.1 Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

2.2 LABORATORY EXHAUST SYSTEM

A. <u>GENERAL</u>

1. Base fan performance at standard conditions (density 0.075 Lb. /ft^3).
2. Fans selected shall be capable of accommodating static pressure and flow variations of +/- 15% of scheduled values.
3. Each fan shall be direct drive.
4. Each fan to be equipped with 316 stainless steel lifting lugs for corrosion resistance.
5. Fasteners exposed to corrosive exhaust shall be stainless steel.
6. Fan assembly shall be designed for a minimum of 125 MPH wind loading, without the use of guy wires.
7. Fan assembly shall be Miami/Dade approved.

B. CORROSION RESISTANCE COATING

1. All steel fan and system components (fan, nozzle, windband and plenum) shall be corrosion resistant coated with a two part electrostatically applied and baked, sustainable, corrosion-resistant coating system. Standard finish color to be concrete grey.
2. All parts shall be cleaned and chemically prepared for coating using a multistage wash system which includes acid pickling to remove oxide, improving the coating bond to the substrate.
3. The first powder coat applied over the prepared surface shall be an epoxy primer. After application, the coating shall be heated to a gelatinous consistency (partial cure) at which time the second powder coat of polyester resin shall be electrostatically applied and then be cured simultaneously at a uniform temperature of 400°F (204°C).
4. The coating system shall not be less than a total thickness of 6 mils, shall not be affected by the UV component of sunlight (does not chalk), and have superior corrosion resistance to acid, alkali, and solvents. Coating system shall exceed 4000 hour ASTM B117 Salt Spray Resistance.
5. Note that 10-20 mil thick wet coating systems pollute the environment (air and water), and that these manually applied coatings are not uniform over the impeller surface and can cause fan imbalance and vibration.

C. FAN HOUSING AND OUTLET

1. Fan housing to be aerodynamically designed with high-efficiency inlet, engineered to reduce incoming air turbulence.
2. Fan housing shall be welded steel and meet specification section 2.2.B for corrosion resistant coating. No uncoated metal fan parts shall be acceptable.
3. Load bearing or structural fan components that are fabricated of polypropylene or fiberglass that have lower mechanical properties than steel, have rough interior surfaces in which corrosive, hazardous compounds can collect, and / or which chalk and structurally degrade due to the UV component of the sunlight shall not be acceptable.
4. A high velocity conical discharge nozzle shall be supplied by the fan manufacturer and be designed to efficiently handle an outlet velocity of up to 6000 FPM (30.48 m/s). Discharge nozzles shall be steel with corrosion resistant coating or chemical resistant medium density polyethylene with UV inhibitors to prevent chalking and have smooth interior surfaces. Discharge stack caps or hinged covers, impeding exhaust flow shall not be permitted.
5. Motor compartment shall be sealed from the contaminated airstream and have integral cooling vents to fan exterior housing to prevent heat build-up.
6. Housing shall have a bolted and gasketed access panel allowing for inspection of impeller.
7. Impeller, inlet cone and motor shall be removable in a single cartridge from the exterior of the fan housing without removal of the fan housing from plenum or roof curb.

D. FAN IMPELLER

1. Fan impeller shall be centrifugal, backward curved, with laminar blade geometry and non-stall characteristics. The impeller shall be electronically balanced both statically and dynamically per AMCA Standard 204.
2. Fan impeller shall be manufactured of aluminum (AMCA type B spark resistant) and meet specification section 2.2.B for corrosion resistant coating.
3. Aluminum centrifugal impellers shall be coated with Hi Pro polyester resin.

E. FAN BYPASS AIR PLENUM

1. For variable volume systems, a bypass air plenum shall be provided as shown on drawings. The plenum shall be equipped with a bypass air damper and intake air hood with bird screen for introducing outside air at roof level upstream of the fan.
2. The plenum shall be constructed of fully welded steel, meet specification section 2.2.B for corrosion resistant coating, and mount on roof curb as shown on the project drawings. Plenums that are fabricated of plastics or resins that are combustible and have mechanical properties less than steel shall not be acceptable.
3. The bypass air plenum shall be mounted on factory fabricated roof curb provided by the fan manufacturer.
4. Fan designs that use inlet flexible connectors that can leak causing loss of lab exhaust shall not be accepted.
5. Bypass air dampers shall be opposed-blade design, and coated with up to 4 mils of Hi-Pro polyester resin, electrostatically applied and baked.
6. Fan isolation damper of parallel blade design, either gravity backdraft or two position actuated, fabricated of steel or aluminum and coated with minimum 4 mils of Hi-Pro polyester resin, electrostatically applied and baked, shall be provided as shown on the project documents.
7. Blower / Plenum vibration isolation shall be limited to neoprene / cork vibration pads.

F. BYPASS AIR PLENUM CURB

1. Exhaust system manufacturer shall supply a structural support curb for the plenum, of specified height, as shown on the drawings.
2. Curb shall be fabricated of a minimum of 14 gauge of galvanized corrosion resistant coated steel and structurally reinforced.
3. Curbs shall be insulated.
4. When properly anchored to the roof structure, the standard curb / plenum / blower assembly shall withstand wind loads of up to 125 mph without additional structural support.
5. Fan and curb shall be rated for Miami / Dade installation.

G. FAN MOTORS AND DISCONNECT

1. Motors shall be premium efficiency, standard NEMA frame, 1800 or 3600 RPM, Totally Enclosed Fan Cooled (TEFC) with a 1.15 service factor on line (sinewave) frequency. Motor shall be labeled for use with a VFD with 10:1 VT and 1.0 service factor.
2. Motor bearings shall be sealed for life and require no lubrication maintenance.
3. Motor shall be equipped with an internal shaft grounding ring to protect motor bearings from the shaft voltages.
4. Motor bearings shall be sized for an L-10 life of no less than 100,000 hours in a vertical shaft down application.
5. A factory-mounted NEMA 4X disconnect switch shall be provided for each fan.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Install fans level and plumb.

B. Disassemble and reassemble units, as required for moving to the final location, in accordance with manufacturer's written instructions.

C. Lift and support units with manufacturer's designated lifting or supporting points.

D. Equipment Mounting:
   1. Install roof-mounted fans on roof curbs or support steel. See Drawings for specific requirements.

E. Install units with adequate clearances for service and maintenance.

F. Label fans.
   1. Nameplate is to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch (13 mm) high.
   2.

3.2 DUCTWORK CONNECTIONS

A. Drawings indicate general arrangement of ducts and duct accessories. Because this system handles hazardous laboratory exhaust, inlet flexible connectors are strictly prohibited (see Section 2.2.E.4). Make final duct connections to the fan bypass plenum using hard-flanged connections with heavy-duty, chemical-resistant neoprene or PTFE gaskets to ensure a zero-leakage seal.

B. Where installing ducts adjacent to fans, allow space for service and maintenance.

3.3 ELECTRICAL CONNECTIONS

A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.

D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.

   1. Nameplate is to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.4 CONTROL CONNECTIONS

A. Install control and electrical power wiring to field-mounted control devices.

B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.5 STARTUP SERVICE:

A. Engage a factory-authorized service representative to perform startup service.

1. Complete installation and startup checks in accordance with manufacturer's written instructions.
2. Verify that shipping, blocking, and bracing are removed.
3. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
4. Verify that cleaning and adjusting are complete.
5. For direct-drive fans, verify proper motor rotation direction and verify fan wheel free rotation and smooth bearing operation.
6. Adjust damper linkages for proper damper operation.
7. Verify lubrication for bearings and other moving parts.
8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
9. Disable automatic temperature-control operators, energize motor and confirm proper motor rotation and unit operation, adjust fan to indicated rpm, and measure and record motor voltage and amperage.
10. Shut unit down and reconnect automatic temperature-control operators.
11. Remove and replace malfunctioning units and retest as specified above.

3.6 ADJUSTING

A. Adjust damper linkages for proper damper operation.

B. Lubricate bearings.

C. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.7 CLEANING

A. After completing system installation and testing, adjusting, and balancing and after completing startup service, clean fans internally to remove foreign material and construction dirt and dust.

3.8 FIELD QUALITY CONTROL

A. Perform tests and inspections with the assistance of a factory-authorized service representative.

1. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
2. Test and adjust controls and safeties.
3. Fans and components will be considered defective if they do not pass tests and inspections.
4. Prepare test and inspection reports.

3.9 DEMONSTRATION

A. Engage a factory-authorized service representative to train. Owner's maintenance personnel to adjust, operate, and maintain HVAC fans.

END OF SECTION 233400

SECTION 233713.13 - AIR DIFFUSERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Ceiling diffusers - rectangular and square face.

B. Related Requirements:

   1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers.
   2. Section 233713.23 "Air Registers and Grilles" for adjustable-bar register and grilles, fixed-face registers and grilles, and linear bar grilles.

1.2 ACTION SUBMITTALS

A. Product Data:

   1. For each type of product.

      a. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
      b. Diffuser Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

   1. Ceiling suspension assembly members.
   2. Method of attaching hangers to building structure.
   3. Size and location of initial access modules for acoustical tile.
   4. Ceiling-mounted items, including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
   5. Duct access panels.

B. Source quality-control reports.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS - RECTANGULAR AND SQUARE FACE

A. Ceiling Diffuser - Rectangular and Square :
1. Description: Square ceiling diffuser with round or rectangular duct collar and a solid architectural face panel (plaque) providing a 360-degree radial air pattern parallel to the ceiling surface.
2. Source Limitations: Obtain from single source from single manufacturer.
3. Material: Aluminum.
4. Finish: Baked enamel, white.
5. Face Size: See drawings
6. Face Style: Plaque
7. Mounting: See drawings Pattern: See drawings
8. Dampers: Radial opposed blade
9. Accessories:
   a. Plaster ring.

PART 3 - EXECUTION

3.1 **EXAMINATION**

A. Examine areas where diffusers are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF AIR DIFFUSERS

A. Install diffusers level and plumb.

B. Ceiling-Mounted Outlets and Inlets: For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

C. Install diffusers with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

A. After installation, adjust diffusers to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.13

SECTION 233713.23 - REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Grilles - fixed-blade face.

B. Related Requirements:

   1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to registers and grilles.
   2. Section 233713.13 "Air Diffusers" for various types of air diffusers.

1.2 ACTION SUBMITTALS

A. Product Data:

   1. For each type of product.

      a. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
      b. Register and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

   1. Ceiling suspension assembly members.
   2. Method of attaching hangers to building structure.
   3. Size and location of initial access modules for acoustical tile.
   4. Duct access panels.

B. Source quality-control reports.

PART 2 - PRODUCTS

2.1 GRILLES

A. Grilles - Fixed-Blade Face :
   1. Material: Aluminum.
   2. Finish: Baked enamel, white.

3. Face-Blade Arrangement: Fixed-face blade position, horizontally spaced 3/4 inch (19 mm) apart.
4. Core Construction: Integral.
5. Frame: 1-1/4 inches (32 mm) wide.
6. Mounting: Countersunk screw.
7. Accessory: Opposed blade volume damper.

2.2 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate registers and grilles in accordance with ASHRAE 70.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas where registers and grilles are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF REGISTERS AND GRILLES

A. Install registers and grilles level and plumb.

B. Outlets and Inlets Locations: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

C. Install registers and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

A. After installation, adjust registers and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.23

SECTION 236423.13 - AIR-COOLED, SCROLL WATER CHILLERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Air-cooled, scroll water chillers.

1.2 DEFINITIONS

A. BAS: Building automation system.

B. COP: Coefficient of performance. The ratio of the rate of heat removal to the rate of energy input using consistent units for any given set of rating conditions.

C. DDC: Direct digital control.

D. EER: Energy-efficiency ratio. The ratio of the cooling capacity given in Btu/h to the total power input given in watts at any given set of rating conditions.

E. GFI: Ground fault interrupt.

F. IPLV: Integrated part-load value. A single-number part-load efficiency figure of merit for a single chiller calculated per the method defined by AHRI 550/590 and referenced to AHRI standard rating conditions.

G. I/O: Input/output.

H. kW/Ton: The ratio of total power input of the chiller in kilowatts to the net refrigerating capacity in tons at any given set of rating conditions.

I. NPLV: Nonstandard part-load value. A single number part-load efficiency figure of merit for a single chiller calculated per the method defined by AHRI 550/590 and intended for operating conditions other than the AHRI standard rating conditions.

J. SCCR: Short-circuit current rating.

K. TEAO: Totally enclosed air over.

L. TENV: Totally enclosed nonventilating.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include refrigerant, rated capacities, operating characteristics, and furnished specialties and accessories.
2. Performance at AHRI standard conditions and at conditions indicated.
3. Performance at AHRI standard unloading conditions.
4. Minimum evaporator flow rate.
5. Refrigerant capacity of water chiller.
6. Oil capacity of water chiller.
7. Fluid capacity of evaporator.
8. Characteristics of safety relief valves.
9. Force and moment capacity of each piping connection.

B. Shop Drawings: Complete set of manufacturer's prints of water chiller assemblies, control panels, sections and elevations, and unit isolation. Include the following:

1. Assembled unit dimensions.
2. Weight and load distribution.
3. Required clearances for maintenance and operation.
4. Size and location of piping and wiring connections.
5. Diagrams for power, signal, and control wiring.

C. Delegated Design Submittal: For water chiller supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Include design calculations for selecting vibration isolator sand for designing vibration isolation bases.
2. Detail mounting and securing of the chiller to the cast-in-place concrete equipment pad.
3. Restraint Details: Wind detail fabrication and attachment of wind restraints and snubbers. Show anchorage details and indicate quantity, diameter, and depth of penetration of anchors in accordance with Miami-Dade High Velocity Hurricane Zone (HVHZ) requirements.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Floor plans and other details, or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.

B. Certificates: For certification required in "Quality Assurance" Article.

C. Installation instructions.

D. Source quality-control reports.

E. Startup service reports.

F. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For each water chiller to include in emergency, operation, and maintenance manuals.

B. Spare Parts List: Recommended spare parts list with quantity for each.

C. Touchup Paint Description: Detailed description of paint used in application of finish coat to allow for procurement of a matching paint.

D. Instructional Videos: Including those that are prerecorded and those that are recorded during training.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Tool kit to include the following:

1. A tool kit specially designed by chiller manufacturer for use in servicing chiller(s) furnished.
2. Special tools required to service chiller components not readily available to Owner service personnel in performing routine maintenance.
3. Lockable case with hinged cover, marked with large and permanent text to indicate the special purpose of tool kit, such as "Chiller Tool Kit" with text size at least 1 inch high.
4. A list of each tool furnished. Permanently attach the list to underside of case cover. Text size is to be at least 1/2 inch high.

B. Touchup Paint: 32 oz. container of paint used for finish coat. Label outside of container with detailed description of paint to allow for procurement of a matching paint in the future.

1.7 QUALITY ASSURANCE

A. AHRI Certification: Certify chiller according to AHRI 590 certification program.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Ship water chillers from the factory fully charged with refrigerant and filled with oil.

B. Package water chiller for export shipping.

1.9 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of water chillers that fail in materials or workmanship within specified warranty period.

1. Extended warranties include, but are not limited to, the following:

a. Complete chiller including refrigerant and oil charge.
b. Complete compressor and drive assembly including refrigerant and oil charge.

c. Refrigerant and oil charge.

1) Loss of refrigerant charge for any reason due to manufacturer's product defect and product installation.

d. Parts and labor.

2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design mounting and restraints for chillers, including comprehensive engineering analysis.

B. Wind-Restraint Performance:

1. See structural drawings for “Wind Criteria" for building classification criteria.

C. AHRI Rating: Rate water chiller performance according to requirements in AHRI 550/590.

D. ASHRAE Compliance: ASHRAE 15 for safety code for mechanical refrigeration.

E. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

F. ASME Compliance: Fabricate and stamp water chiller heat exchangers to comply with ASME Boiler and Pressure Vessel Code.

G. Comply with NFPA 70.

H. Comply with requirements of UL 1995, "Heating and Cooling Equipment," and include label by a qualified testing agency showing compliance.

I. Outdoor Installations:

1. Chiller is to be suitable for outdoor installation indicated. Provide adequate weather protection to ensure reliable service life over a 25 year period with minimal degradation due to exposure to outdoor ambient conditions.
2. Chillers equipped to provide safe and stable operation while achieving performance indicated when operating at extreme outdoor temperatures encountered by the installation. Review historical weather database and provide equipment that can operate at extreme outdoor temperatures recorded over past 30 year period.

2.2 AIR-COOLED, SCROLL WATER CHILLERS

A. Description: Factory-assembled and run-tested water chiller complete with compressor(s), compressor motors and motor controllers, evaporator, condenser with fans, electrical power, controls, and indicated accessories.

B. Fabricate water chiller mounting base with reinforcement strong enough to resist water chiller movement during a seismic event when water chiller is anchored to field support structure.

C. Sound-reduction package is to have the following:

1. Acoustic enclosure around compressors.
2. Reduced-speed fans with acoustic treatment.
3. Designed to reduce sound level without affecting performance.

D. Security Package: Security grilles with fasteners for additional protection of compressors, evaporator, and condenser coils. Grilles are to be coated for corrosion resistance and are to be removable for service access.

E. Cabinet:

1. Base: Galvanized-steel base extending the perimeter of water chiller. Secure frame, compressors, and evaporator to base to provide a single-piece unit.
2. Frame: Rigid galvanized-steel frame secured to base and designed to support cabinet, condenser, control panel, and other chiller components not directly supported from base.
3. Casing: Galvanized steel.
4. Finish: Coat base, frame, and casing with a corrosion-resistant coating capable of withstanding a 500 hour salt-spray test according to ASTM B117.

F. Compressor-Drive Assemblies:

1. Compressors:

a. Description: Positive-displacement direct drive with hermetically sealed casing.
b. Each compressor provided with suction and discharge service valves, crankcase oil heater, and suction strainer.

1) For multiple compressor assemblies, it is acceptable to isolate each compressor assembly in lieu of each compressor.

c. Operating Speed: Nominal 3600 rpm for 60-Hz applications.
d. Capacity Control: On-off compressor cycling.

1) Digital compressor unloading is an acceptable alternative to achieve capacity control.

e. Oil Lubrication System: Automatic pump with strainer, sight glass, filling connection, filter with magnetic plug or removable magnet in sump, and initial oil charge.

1) Manufacturer's other standard methods of providing positive lubrication are acceptable in lieu of an automatic pump.

f. Vibration Isolation: Mount individual compressors on vibration isolators.

1) For multiple compressor assemblies, it is acceptable to isolate each compressor assembly in lieu of each compressor.

2. Compressor Motors:

a. Hermetically sealed and cooled by refrigerant suction gas.
b. High-torque, two-pole induction type with inherent thermal-overload protection on each phase.

3. Compressor Motor Controllers:

a. Across the Line: NEMA ICS 2, Class A, full voltage, nonreversing.

G. Refrigeration System:

1. Refrigerant: R-32, ASHRAE 34 Safety Group A2L.
2. Refrigerant Compatibility: Parts exposed to refrigerants are to be fully compatible with refrigerants, and pressure components are to be rated for refrigerant pressures.
3. Refrigerant Circuit: Each circuit is to include an electronic expansion valve, refrigerant charging connections, a hot-gas muffler, compressor suction and discharge shutoff valves, a liquid-line shutoff valve, a replaceable-core filter-dryer, a sight glass with moisture indicator, a liquid-line solenoid valve, and an insulated suction line.
4. Refrigerant Isolation: Factory install positive shutoff isolation valves in the compressor discharge line and the refrigerant liquid-line to allow the isolation and storage of the refrigerant charge in the chiller condenser.

a. For multiple compressor assemblies, it is acceptable to isolate each compressor assembly in each circuit in lieu of each compressor.

5. Pressure Relief Device:

a. Comply with requirements in ASHRAE 15, ASHRAE 147, and applicable portions of ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
b. Select and configure pressure relief devices to protect against corrosion and inadvertent release of refrigerant.
c. ASME-rated, spring-loaded, pressure relief valve; single- or multiple-reseating type. Pressure relief valve(s) is to be provided for each heat exchanger.

H. Evaporator:

1. Brazed Plate:

a. Direct-expansion, single-pass, brazed-plate design.
b. Type 304 or 316 stainless-steel construction.
c. Code Compliance: Tested according to ASME Boiler and Pressure Vessel Code.

d. Fluid Nozzles: Terminate with mechanical-coupling end connections for connection to field piping. Furnish flange adapters to mate to flanged piping.
e. Inlet Strainer: Factory-furnished, 20 mesh strainer for field installation in supply piping to evaporator. Manufacturer has option to factory install strainer.

2. Flow Switch: Factory-furnished and -installed**,** flow switch wired to chiller operating controls.

I. Air-Cooled Condenser:

1. Coil(s) with integral subcooling on each circuit.

2. Aluminum Microchannel Coils:

a. Series of flat tubes containing a series of multiple, parallel-flow microchannels layered between refrigerant header manifolds.
b. Single- or multiple-pass arrangement.
c. Construct fins, tubes, and header manifolds of aluminum alloy treated with a corrosion-resistant coating.

3. Hail Protection: Provide condenser coils with louvers, baffles, or hoods to protect against hail damage.
4. Fans: Direct-drive propeller type with statically and dynamically balanced fan blades, arranged for vertical air discharge.
5. Fan Motors: TENV or TEAO enclosure, with sealed and permanently lubricated bearings, and having built-in overcurrent- and thermal-overload protection.

a. Overcurrent- and thermal-overload protection not integral to motor is acceptable if provided with chiller electrical power package.

6. Fan Guards: Removable steel safety guards with corrosion-resistant PVC coating.

J. Chilled-Water Hydronic Package:

1. Factory-furnished and -installed hydronic package consisting of the following:

a. Storage Tank: Insulated carbon-steel tank with internal baffles**,** drain and vent connections; with capacity indicated.

K. Insulation:

1. Closed-cell, flexible, elastomeric thermal insulation complying with ASTM C534/C534M, Type I for tubular materials and Type II for sheet materials.

a. Thickness: 3/4 inch**.**

2. Adhesive: As recommended by insulation manufacturer.
3. Factory-applied insulation over all cold surfaces of chiller capable of forming condensation. Components are to include, but not be limited to, evaporator, evaporator water boxes including nozzles, refrigerant suction pipe from evaporator to compressor, cold surfaces of compressor, refrigerant-cooled motor, and auxiliary piping.

a. Apply adhesive to 100 percent of insulation contact surface.
b. Before insulating steel surfaces, prepare surfaces for paint, and prime and paint as indicated for other painted components. Do not insulate unpainted steel surfaces.
c. Seal seams and joints to provide a vapor barrier.
d. After adhesive has fully cured, paint exposed surfaces of insulation to match other painted parts.
e. Manufacturer has option to factory or field insulate chiller components to reduce potential for damage during installation.
f. Field-Applied Insulation:

1) Components that are not factory insulated are to be field insulated to comply with requirements indicated.
2) Manufacturer is to be responsible for chiller insulation whether factory or field installed to ensure that manufacturer is the single point of responsibility for chillers.
3) Manufacturer's factory-authorized service representative is to instruct and supervise installation of field-applied insulation.
4) After field-applied insulation is complete, paint insulation to match factory-applied finish.

L. Electrical:

1. Factory installed and wired, and functionally tested at factory before shipment.
2. Factory-installed and -wired switches, motor controllers, transformers, and other electrical devices necessary are to provide a single-point field power connection to water chiller.
3. House in a unit-mounted, NEMA 250, Type 3R enclosure with hinged access door with lock and key or padlock and key.
4. Wiring is to be numbered and color-coded to match wiring diagram.
5. Factory wiring is to be located outside of an enclosure in a raceway. Make terminal connections with not more than a 24-inch length of liquidtight conduit.
6. Field power interface is to be to NEMA KS 1, heavy-duty, nonfused disconnect switch . Minimum SCCR according to UL 508 shall be as required by electrical power distribution system, but not less than 42,000A.
7. Each motor is to have branch power circuit and controls with one of the following disconnecting means having SCCR to match main disconnecting means:

a. NEMA KS 1, heavy-duty, nonfusible switch.

8. Each motor is to have overcurrent protection.
9. Overload relay sized according to UL 1995, or an integral component of water chiller control microprocessor.
10. Phase-Failure and Undervoltage: Solid-state sensing with adjustable settings.
11. Power Factor Correction: Capacitors to correct power factor to 0.90 at full load.
12. Controls Transformer: Unit-mounted transformer with primary and secondary fuses and sized with enough capacity to operate electrical load plus spare capacity.
13. Control Relays: Auxiliary and adjustable time-delay relays, or an integral to water chiller microprocessor.

14. Indicate the following for water chiller electrical power supply:

a. Current, phase to phase, for all three phases.

b. Voltage, phase to phase and phase to neutral for all three phases.
c. Three-phase real power (kilowatts).
d. Three-phase reactive power (kilovolt amperes reactive).
e. Power factor.
f. Running log of total power versus time (kilowatt hours).
g. Fault log, with time and date of each.

M. Controls:

1. Factory installed and wired, and functionally tested at factory before shipment.
2. Standalone, microprocessor based, with all memory stored in nonvolatile memory so that reprogramming is not required on loss of electrical power.
3. Enclosure: Share enclosure with electrical power devices or provide a separate enclosure of matching construction.
4. Operator Interface: Keypad or pressure-sensitive touch screen. Multiple-character, digital display. Display the following:

   a. Date and time.
   b. Operating or alarm status.
   c. Operating hours.
   d. Outside-air temperature if required for chilled-water reset.
   e. Temperature and pressure of operating set points.
   f. Chilled-water entering and leaving temperatures.
   g. Refrigerant pressures in evaporator and condenser.
   h. Saturation temperature in evaporator and condenser.
   i. No cooling load condition.
   j. Elapsed time meter (compressor run status).
   k. Pump status.
   l. Antirecycling timer status.
   m. Percent of maximum motor amperage.
   n. Current-limit set point.
   o. Number of compressor starts.
   p. Alarm history with retention of operational data before unit shutdown.
   q. Superheat.

5. Control Functions:

   a. Manual or automatic startup and shutdown time schedule.
   b. Capacity control based on evaporator leaving-fluid temperature.
   c. Capacity control compensated by rate of change of evaporator entering-fluid temperature.
   d. Chilled-water entering and leaving temperatures, control set points, and motor load limit.
   e. Current limit and demand limit.
   f. Condenser-water temperature.
   g. External water chiller emergency stop.
   h. Antirecycling timer.

6. Manual-Reset Safety Controls: The following conditions are to shut down water chiller and require manual reset:

a. Low evaporator pressure or high condenser pressure.
b. Low chilled-water temperature.
c. Refrigerant high pressure.
d. High or low oil pressure.
e. High oil temperature.
f. Loss of chilled-water flow.
g. Control device failure.

7. BAS or DDC System Interface: Factory-install hardware and software to enable system to monitor, control, and display chiller status and alarms.

a. Communication Interface: ASHRAE 135 (BACnet) communication interface is to enable control system operator to remotely control and monitor the water chiller from an operator workstation. Control features and monitoring points displayed locally at water chiller control panel is to be available through DDC system for HVAC.

8. Factory-installed wiring outside of enclosures is to be in NFPA 70-compliant raceway

N. Accessories:

1. Factory-furnished neoprene isolators for field installation.

O. Materials:

1. Steel:

a. ASTM A36/A36M for carbon structural steel.
b. ASTM A568/A568M for steel sheet.

2. Stainless Steel:

a. Manufacturer's standard grade for casing.
b. Manufacturer's standard type, ASTM A240/A240M for bare steel exposed to airstream or moisture.

3. Galvanized Steel: ASTM A653/A653M.
4. Aluminum: ASTM B209.
5.
6. Corrosion-Resistant Coating: Coat with a corrosion-resistant coating capable of withstanding a 5000 hour salt-spray test according to ASTM B117.

a. Standards:

1) ASTM B117 for salt spray.
2) ASTM D2794 for minimum impact resistance of 100 in-lb.
3) ASTM B3359 for cross hatch adhesion of 5B.

b. Application: Spray.
c. Thickness: 1 mil

d. Gloss: Minimum gloss of 60 on a 60-degree meter.

P. Source Quality Control:

1. Perform functional test of water chillers before shipping.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Before water chiller installation, examine roughing-in for equipment support, anchor-bolt sizes and locations, piping, controls, and electrical connections to verify actual locations, sizes, and other conditions affecting water chiller performance, maintenance, and operations.

1. Water chiller locations indicated on Drawings are approximate. Determine exact locations before roughing-in for piping, controls, and electrical connections.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF AIR-COOLED, SCROLL WATER CHILLERS

A. Coordinate sizes and locations of bases with actual equipment provided. Cast anchor-bolt inserts into concrete bases.

B. Coordinate sizes, locations, and anchoring attachments of structural-steel support structures with actual equipment provided.

C. Install water chillers on support structure indicated.

D. Equipment Mounting:

1. Install water chillers on cast-in-place concrete equipment bases.

E. Maintain manufacturer's recommended clearances for service and maintenance.

F. Maintain clearances required by governing code.

G. Chiller manufacturer's factory-trained service personnel are to charge water chiller with refrigerant if not factory charged and fill with oil if not factory installed.

H. Install separate devices furnished by manufacturer and not factory installed.

1. Chillers shipped in multiple major assemblies are to be field assembled by chiller manufacturer's factory-trained service personnel.

3.3 PIPING CONNECTIONS

A. Comply with requirements in Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties." Drawings indicate general arrangement of piping, fittings, and specialties.

B. Where installing piping adjacent to chillers, allow space for service and maintenance.

C. Evaporator Fluid Connections:

1. Connect to evaporator inlet with shutoff valve, strainer, flexible connector, thermometer, and plugged tee with pressure gage.
2. Connect to evaporator outlet with shutoff valve, balancing valve, flexible connector, flow switch, thermometer, plugged tee with pressure gage and drain connection with valve.
3. Make connections to water chiller with a mechanical coupling.

D. Connect each drain connection with a drain valve, full size of drain connection

3.4 ELECTRICAL POWER CONNECTIONS

A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

C. Provide nameplate for each electrical connection indicating electrical equipment designation and circuit number feeding connection. Nameplate is to be laminated phenolic layers of black with engraved white letters at least 1/2 inch high. Locate nameplate where easily visible.

3.5 CONTROLS CONNECTIONS

A. Install control and electrical power wiring to field-mounted control devices.

B. Connect control wiring between chillers and other equipment to interlock operation as required to provide a complete and functioning system.

C. Connect control wiring between chiller control interface and DDC system for remote monitoring and control of chillers. Comply with requirements in Section 230923 "Direct Digital Control (DDC) System for HVAC."

D. Provide nameplate on face of chiller control panel indicating control equipment designation serving chiller and the I/O point designation for each control connection. Nameplate is to be laminated phenolic layers of black with engraved white letters at least 1/2 inch high.

3.6 STARTUP SERVICE

A. Engage a factory-authorized service representative to perform startup service.

B. Inspect field-assembled components, equipment installation, and piping and electrical connections for proper assemblies, installations, and connections.

C. Complete installation and startup checks according to manufacturer's written instructions and perform the following:

1. Verify that refrigerant charge is sufficient and water chiller has been leak tested.
2. Verify that pumps are installed and functional.
3. Verify that thermometers and gages are installed.
4. Operate water chiller for run-in period.
5. Check bearing lubrication and oil levels.
6. Verify proper motor rotation.
7. Verify static deflection of vibration isolators, including deflection during water chiller startup and shutdown.
8. Verify and record performance of chilled-water flow and low-temperature interlocks.
9. Verify and record performance of water chiller protection devices.
10. Test and adjust controls and safeties. Replace damaged or malfunctioning controls and equipment.

D. Visually inspect chiller for damage before starting. Repair or replace damaged components, including insulation. Do not start chiller until damage that is detrimental to operation has been corrected.

E. Prepare a written startup report that records results of tests and inspections.

3.7 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain water chillers. Video record the training sessions and provide electronic copy to Owner.

1. Instructor is to be factory trained and certified.
2. Provide not less than eight hours of training.
3. Train personnel in operation and maintenance and to obtain maximum efficiency in plant operation.
4. Provide instructional videos showing general operation and maintenance that are coordinated with operation and maintenance manuals.
5. Obtain Owner sign-off that training is complete.
6. Hold Owner training at Project site.

END OF SECTION 236423.13

SECTION 260010 - SUPPLEMENTAL REQUIREMENTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes requirements generally applicable to all electrical Work on the Project, including but not limited to Work specified in Divisions 26, 27, and 28.

B. Related Requirements:

1. Section 018123 "Facility Seismic and Wind Criteria" specifies basis-of-design seismic and wind criteria for nonstructural components on the Project.

1.2 REFERENCES

A. Abbreviations and Acronyms for Electrical Terms and Units of Measure:

1. 8P8C: An 8-position 8-contact modular jack.
2. A: Ampere, unit of electrical current.
3. AC or ac: Alternating current.
4. AFCI: Arc-fault circuit interrupter.
5. AGC: Automatic gain control.
6. AIC: Ampere interrupting capacity.
7. AL, Al, or ALUM: Aluminum.
8. ASD: Adjustable-speed drive.
9. ATP: Acceptance test procedure.
10. ATS: Automatic transfer switch.
11. A/V: Audio/visual.
12. AWG: American wire gauge; see ASTM B258.
13. BAS: Building automation system.
14. BDA: Bi-directional amplifier.
15. BIL: Basic impulse insulation level.
16. BIM: Building information modeling.
17. BMS: Building management system.
18. BNC: Bayonet Neill-Concelman - type of connector.
19. B/W: Black and white.
20. CAD: Computer-aided design or drafting.
21. CATV: Community antenna television.
22. CB: Circuit breaker.
23. CCD: Charge-coupled device.
24. CCTV: Closed-circuit television.
25. cd: Candela, the SI fundamental unit of luminous intensity.
26. CO/ALR: Copper-aluminum, revised.
27. COPS: Critical operations power system.
28. CU or Cu: Copper.
29. CU-AL or AL-CU: Copper-aluminum.

30. DACR: Digital alarm communicator receiver.
31. DACT: Digital alarm communicator transmitter.
32. DAS: Distributed antenna system.
33. dB: Decibel, a unitless logarithmic ratio of two electrical, acoustical, or optical power values.
34. dB(A-weighted) or dB(A): Decibel acoustical sound pressure level with A-weighting applied in accordance with IEC 61672-1.
35. dB(adjusted) or dBa: Decibel weighted absolute noise power with respect to 3.16 pW (minus 85 dBm).
36. dBm: Decibel absolute power with respect to 1 mW.
37. dBmV: Decibel absolute voltage with respect to 1 mV across identical impedance.
38. DC or dc: Direct current.
39. DCOA: Designated critical operations area.
40. DDC: Direct digital control (HVAC).
41. DGP: Data gathering panel.
42. DHCP: Dynamic host configuration protocol.
43. EGC: Equipment grounding conductor.
44. ELV: Extra-low voltage.
45. EMF: Electromotive force.
46. EMI: Electromagnetic interference.
47. EMP: Electrical maintenance program (operation and maintenance); electromagnetic pulse (transient analysis).
48. EPS: Emergency power supply.
49. EPSS: Emergency power supply system.
50. ERCES: Emergency responder communications enhancement system.
51. ESS: Energy storage system.
52. EV: Electric vehicle.
53. EVPE: Electric vehicle power export equipment.
54. EVSE: Electric vehicle supply equipment.
55. FACU: Fire-alarm control unit.
56. FAS: Fire-alarm system.
57. fc: Footcandle, an internationally recognized unit of illuminance equal to one lumen per square foot or 10.76 lx. The simplified conversion 1 fc = 10 lx in the Specifications is common practice and considered adequate precision for building construction activities. When there are conflicts, lux is the primary unit; footcandle is specified for convenience.
58. FCC: Federal Communications Commission; fire command center.
59. FLC: Full-load current.
60. ft: Foot.
61. ft-cd: Foot-candle, the antiquated U.S. standard unit of illuminance, equal to one international candle measured at a distance of one foot, that was superseded in 1948 by the unit "footcandle" when the SI unit candela (cd) replaced the international candle; see "fc."
62. FTP: File transfer protocol.
63. FXO: Foreign exchange office.
64. GEC: Grounding electrode conductor.
65. GFCI: Ground-fault circuit interrupter.
66. GFPE: Ground-fault protection of equipment.
67. GND: Ground.
68. GROL: General Radiotelephone Operator License (FCC).

69. H.323: Audio and video protocol.
70. HACR: Heating, air conditioning, and refrigeration.
71. HDPE: High-density polyethylene.
72. HID: High-intensity discharge.
73. HP or hp: Horsepower.
74. HVAC: Heating, ventilating, and air conditioning.
75. Hz: Hertz.
76. I&TFAS: Inspection and testing of fire-alarm system.
77. IB-PSC: In-building public safety communications.
78. IBT: Intersystem bonding termination.
79. ICT: Information and communications technology.
80. IDC: Initiating device circuit.
81. inch: Inch. To avoid confusion, the abbreviation "in." is not used.
82. I/O: Input/output.
83. IP: Ingress protection rating (enclosures); Internet protocol (communications).
84. IR: Infrared.
85. IS: Intrinsically safe.
86. IT&R: Inspecting, testing, and repair.
87. ITE: Information technology equipment.
88. kAIC: Kiloampere interrupting capacity.
89. kcmil or MCM: One thousand circular mils.
90. kV: Kilovolt.
91. kVA: Kilovolt-ampere.
92. kvar: Kilovolt-ampere reactive.
93. kW: Kilowatt.
94. kWh: Kilowatt-hour.
95. LAN: Local area network.
96. lb: Pound (weight).
97. lbf: Pound (force).
98. LCD: Liquid-crystal display.
99. LCDI: Leakage-current detector-interrupter.
100. LED: Light-emitting diode.
101. Li-ion: Lithium-ion.
102. lm: Lumen, the SI-derived unit of luminous flux.
103. LNG: Liquefied natural gas.
104. LP-Gas: Liquefied petroleum gas.
105. LRC: Locked-rotor current.
106. LTE: Long-term evolution (mobile device technology standard).
107. LV: Low voltage.
108. lx: Lux, the SI-derived unit of illuminance equal to one lumen per square meter.
109. m: Meter.
110. MATV: Master antenna television.
111. MCC: Motor-control center.
112. MDC: Modular data center.
113. MG set: Motor-generator set.
114. MIDI: Musical instrument digital interface.
115. MLO: Main lugs only.
116. MPEG: Moving Picture Experts Group.
117. MPEG-2: Abbreviation for the ISO/IEC Moving Picture Experts Group's standard for generic coding of moving pictures and associated audio information (ISO/IEC 13818) released in 1995 and used for most over-the-air and satellite broadcast

digital television.

118. MPEG-4: Abbreviation for the ISO/IEC Moving Picture Experts Group's standard framework for coding of audio-visual objects (ISO/IEC 14496) released in 1999, with digital rights management and more advanced compression algorithms than MPEG-2.
119. MOV: Metal-oxide varistor.
120. MV: Medium voltage.
121. MVA: Megavolt-ampere.
122. mW: Milliwatt.
123. MW: Megawatt.
124. MWh: Megawatt-hour.
125. NAC: Notification appliance circuit.
126. N.C.: Normally closed.
127. NFC: Near field communications.
128. Ni-Cd: Nickel-cadmium.
129. NICET: National Institute for Certification in Engineering Technologies, a division of the National Society of Professional Engineers.
130. Ni-MH: Nickel-metal hydride.
131. NIU: Network interface unit.
132. N.O.: Normally open.
133. NPT: National (American) standard pipe taper.
134. NTSC: National Television System Committee.
135. OCPD: Overcurrent protective device.
136. ONT: Optical network terminal.
137. PC: Personal computer.
138. PCS: Power conversion system.
139. PCU: Power-conditioning unit.
140. Percent obs/ft (percent obs/m): Percent obscuration per unit distance; unit of measure for sensitivity of smoke detectors.
141. PF or pf: Power factor.
142. PHEV: Plug-in hybrid electric vehicle.
143. PIR: Passive infrared.
144. PLC: Programmable logic controller.
145. PLFA: Power-limited fire alarm.
146. PoE: Power over Ethernet.
147. POTS: Plain old telephone service. See "public switched telephone network" definition.
148. PSTN: Public switched telephone network.
149. PTZ: Pan-tilt-zoom.
150. PV: Photovoltaic.
151. PVC: Polyvinyl chloride.
152. pW: Picowatt.
153. RAID: Redundant array of inexpensive disks; redundant array of independent disks.
154. RAM: Random-access memory.
155. RAT: Radio alarm transmitter.
156. REX: Request-to-exit.
157. RF: Radio frequency.
158. RFI: (electrical) Radio-frequency interference; (contract) Request for interpretation.
159. RMS or rms: Root-mean-square.

160. RPM or rpm: Revolutions per minute.
161. SCADA: Supervisory control and data acquisition.
162. SCCR: Short-circuit current rating.
163. SCR: Silicon-controlled rectifier.
164. SIP: Session initiation protocol.
165. SLC: Signaling-line circuit.
166. SPD: Surge protective device.
167. SPDT: Single pole, double throw.
168. sq.: Square.
169. SWD: Switching duty.
170. TCP/IP: Transmission Control Protocol/Internet Protocol.
171. TEFC: Totally enclosed fan-cooled.
172. TR: Tamper resistant.
173. TVSS: Transient voltage surge suppressor.
174. UHF: Ultra-high frequency.
175. UL: (standards) UL Standards & Engagement Inc.; (product categories) UL, LLC.
176. UL CCN: UL Category Control Number.
177. UPS: Uninterruptible power supply.
178. USB: Universal serial bus.
179. UTC: Coordinated universal time.
180. UV: Ultraviolet.
181. V: Volt, unit of electromotive force.
182. V(ac): Volt, alternating current.
183. V(dc): Volt, direct current.
184. VA: Volt-ampere, unit of complex electrical power.
185. VAR: Volt-ampere reactive, unit of reactive electrical power.
186. VFC: Variable-frequency controller.
187. VOM: Volt-ohm-multimeter.
188. VoIP: Voice over Internet Protocol.
189. VPN: Virtual private network.
190. VRLA: Valve regulated lead acid; also called "sealed lead acid (SLA)" or "valve regulated sealed lead acid."
191. VU: Volume unit.
192. W: Watt, unit of real electrical power.
193. WAN: Wide area network.
194. Wh: Watt-hour, unit of electrical energy usage.
195. WPT: Wireless power transfer.
196. WPTE: Wireless power transfer equipment.
197. WR: Weather resistant.

B. Abbreviations and Acronyms for Electrical Raceway Types:

1. EMT: Electrical metallic tubing.
2. EMT-A: Aluminum electrical metallic tubing.
3. EMT-S: Steel electrical metallic tubing.
4. EMT-SS: Stainless steel electrical metallic tubing.
5. ENT: Electrical nonmetallic tubing.
6. EPEC: Electrical HDPE underground conduit (thin wall).
7. EPEC-A: Type A electrical HDPE underground conduit.
8. EPEC-B: Type B electrical HDPE underground conduit.
9. ERMC: Electrical rigid metal conduit.

10. ERMC-A: Aluminum electrical rigid metal conduit.
11. ERMC-S: Steel electrical rigid metal conduit.
12. ERMC-S-G: Galvanized-steel electrical rigid metal conduit.
13. ERMC-S-PVC: PVC-coated-steel electrical rigid metal conduit.
14. ERMC-SS: Stainless steel electrical rigid metal conduit.
15. FMC: Flexible metal conduit.
16. FMC-A: Aluminum flexible metal conduit.
17. FMC-S: Steel flexible metal conduit.
18. FMT: Steel flexible metallic tubing.
19. FNMC: Flexible nonmetallic conduit. See "LFNC."
20. HDPE: HDPE underground conduit (thick wall).
21. HDPE-40: Schedule 40 HDPE underground conduit.
22. HDPE-80: Schedule 80 HDPE underground conduit.
23. IMC: Steel electrical intermediate metal conduit.
24. LFMC: Liquidtight flexible metal conduit.
25. LFMC-A: Aluminum liquidtight flexible metal conduit.
26. LFMC-S: Steel liquidtight flexible metal conduit.
27. LFMC-SS: Stainless steel liquidtight flexible metal conduit.
28. LFNC: Liquidtight flexible nonmetallic conduit.
29. LFNC-A: Layered (Type A) liquidtight flexible nonmetallic conduit.
30. LFNC-B: Integral (Type B) liquidtight flexible nonmetallic conduit.
31. LFNC-C: Corrugated (Type C) liquidtight flexible nonmetallic conduit.
32. PVC: Rigid PVC conduit.
33. PVC-40: Schedule 40 rigid PVC conduit.
34. PVC-80: Schedule 80 rigid PVC Conduit.
35. PVC-A: Type A rigid PVC concrete-encased conduit.
36. PVC-EB: Type EB rigid PVC concrete-encased underground conduit.
37. RGS: See ERMC-S-G.
38. RMC: See ERMC.
39. RTRC: Reinforced thermosetting resin conduit.
40. RTRC-AG: Low-halogen, aboveground reinforced thermosetting resin conduit.
41. RTRC-AG-HW: Heavy wall, low-halogen, aboveground reinforced thermosetting resin conduit.
42. RTRC-AG-SW: Standard wall, low-halogen, aboveground reinforced thermosetting resin conduit.
43. RTRC-AG-XW: Extra heavy wall, low-halogen, aboveground reinforced thermosetting resin conduit.
44. RTRC-BG: Low-halogen, belowground reinforced thermosetting resin conduit.

C. Abbreviations and Acronyms for Electrical Single-Conductor and Multiple-Conductor Cable Types:

1. AC: Armored cable.
2. CATV: Coaxial general-purpose cable.
3. CATVP: Coaxial plenum cable.
4. CATVR: Coaxial riser cable.
5. CI: Circuit integrity cable.
6. CL2: Class 2 cable.
7. CL2P: Class 2 plenum cable.
8. CL2R: Class 2 riser cable.
9. CL2X: Class 2 cable, limited use.

10. CL3: Class 3 cable.
11. CL3P: Class 3 plenum cable.
12. CL3R: Class 3 riser cable.
13. CL3X: Class 3 cable, limited use.
14. CM: Communications general-purpose cable.
15. CMG: Communications general-purpose cable.
16. CMP: Communications plenum cable.
17. CMR: Communications riser cable.
18. CMUC: Under-carpet communications wire and cable.
19. CMX: Communications cable, limited use.
20. DG: Distributed generation cable.
21. FC: Flat cable.
22. FCC: Flat conductor cable.
23. FPL: Power-limited fire-alarm cable.
24. FPLP: Power-limited fire-alarm plenum cable.
25. FPLR: Power-limited fire-alarm riser cable.
26. IGS: Integrated gas spacer cable.
27. ITC: Instrumentation tray cable.
28. ITC-ER: Instrumentation tray cable, exposed run.
29. MC: Metal-clad cable.
30. MC-FPL/FPLR/FPLP: Metal-clad cable containing FPL, FPLR, or FPLP.
31. MC-HL: Metal-clad cable, hazardous location.
32. MI: Mineral-insulated, metal-sheathed cable.
33. MTW: (machine tool wiring) Moisture-, heat-, and oil-resistant thermoplastic cable.
34. MV: Medium-voltage cable.
35. NM: Nonmetallic sheathed cable.
36. NMC: Nonmetallic sheathed cable with corrosion-resistant nonmetallic jacket.
37. NMS: Nonmetallic sheathed cable with signaling, data, and communications conductors, plus power or control conductors.
38. NPLF: Non-power-limited fire-alarm circuit cable.
39. NPLFP: Non-power-limited fire-alarm circuit cable for environmental air spaces.
40. NPLFR: Non-power-limited fire-alarm circuit riser cable.
41. NUCC: Nonmetallic underground HDPE conduit with conductors.
42. OFC: Conductive optical fiber general-purpose cable.
43. OFCG: Conductive optical fiber general-purpose cable.
44. OFCP: Conductive optical fiber plenum cable.
45. OFCR: Conductive optical fiber riser cable.
46. OFN: Nonconductive optical fiber general-purpose cable.
47. OFNG: Nonconductive optical fiber general-purpose cable.
48. OFNP: Nonconductive optical fiber plenum cable.
49. OFNR: Nonconductive optical fiber riser cable.
50. P: Marine shipboard cable.
51. PLTC: Power-limited tray cable.
52. PLTC-ER: Power-limited tray cable, exposed run.
53. PV: Photovoltaic cable.
54. RHH: (high heat) Thermoset rubber, heat-resistant cable.
55. RHW: Thermoset rubber, moisture-resistant cable.
56. SA: Silicone rubber cable.
57. SE: Service-entrance cable.
58. SER: Service-entrance cable, round.

59. SEU: Service-entrance cable, flat.
60. SIS: Thermoset cable for switchboard and switchgear wiring.
61. TBS: Thermoplastic cable with outer braid.
62. TC: Tray cable.
63. TC-ER: Tray cable, exposed run.
64. TC-ER-HL: Tray cable, exposed run, hazardous location.
65. THW: Thermoplastic, heat- and moisture-resistant cable.
66. THHN: Thermoplastic, heat-resistant cable with nylon jacket outer sheath.
67. THHW: Thermoplastic, heat- and moisture-resistant cable.
68. THWN: Thermoplastic, moisture- and heat-resistant cable with nylon jacket outer sheath.
69. TW: Thermoplastic, moisture-resistant cable.
70. UF: Underground feeder and branch-circuit cable.
71. USE: Underground service-entrance cable.
72. XHH: Cross-linked polyethylene, heat-resistant cable.
73. XHHW: Cross-linked polyethylene, heat- and moisture-resistant cable.

D. Abbreviations and Acronyms for Electrical Flexible Cord Types:

1. SEO: 600 V extra-hard-usage, hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp locations.
2. SEOW: 600 V extra-hard-usage, hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp or wet locations.
3. SEOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp locations.
4. SEOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp or wet locations.
5. SJEO: 300 V hard-usage, junior hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp locations.
6. SJEOW: 300 V hard-usage, junior hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp or wet locations.
7. SJEOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp locations.
8. SJEOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp or wet locations.
9. SJO: 300 V hard-usage, junior hard-service cord with thermoset insulation and oil-resistant thermoset outer cover for damp locations.
10. SJOW: 300 V hard-usage, junior hard-service cord with thermoset insulation and oil-resistant thermoset outer cover for damp or wet locations.
11. SJOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer cover for damp locations.
12. SJOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer cover for damp or wet locations.

13. SJTO: 300 V hard-usage, junior hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer cover for damp locations.
14. SJTOW: 300 V hard-usage, junior hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer cover for damp or wet locations.
15. SJTOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer cover for damp locations.
16. SJTOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer cover for damp or wet locations.
17. SO: 600 V extra-hard-usage, hard-service cord with thermoset insulation and oil-resistant thermoset outer covering for damp locations.
18. SOW: 600 V extra-hard-usage, hard-service cord with thermoset insulation and oil-resistant thermoset outer covering for damp or wet locations.
19. SOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer covering for damp locations.
20. SOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer covering for damp or wet locations.
21. STO: 600 V extra-hard-usage, hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer covering for damp locations.
22. STOW: 600 V extra-hard-usage, hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer covering for damp or wet locations.
23. STOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer covering for damp locations.
24. STOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer covering for damp or wet locations.

E. Abbreviations for Communications Spaces:

1. EF: Entrance facility; generally serves campus or building. EF may include an ER.
2. ER: Equipment room; generally serves campus or building.
3. TE: Telecommunications enclosure; generally serves a single tenant or floor.
4. TR: Telecommunications room; generally serves a single tenant or floor.

F. Abbreviations for Communications Facilities:

1. HC: Horizontal cross-connect; also called "floor distributor" (FD).
2. IC: Intermediate cross-connect; also called "building distributor" (BD).
3. MC: Main cross-connect; also called "campus distributor" (CD).

G. Abbreviations for Grounding and Bonding:

1. BBC: Backbone bonding conductor, for connecting multiple TBBs serving the same floor.
2. PBB: Primary bonding busbar; located in main distribution frame room, ideally near electrical service entrance.
3. RBB: Rack bonding busbar; located in equipment cabinets and racks.
4. SBB: Secondary bonding busbar; located in intermediate distribution frame rooms.

5. TBB: Telecommunications bonding backbone, for connecting SBBs to PBB.
6. TBC: Telecommunications bonding conductor, for connecting PBB to intersystem bonding termination device or busbar at electrical service entrance.
7. TEBC: Telecommunications equipment bonding conductor, for connecting RBBs to SBBs or PBB.
8. UBC: Unit bonding conductor, for connecting individual communications equipment to RBBs or SBBs.

H. Definitions:

1. 8-Position 8-Contact (8P8C) Modular Jack: An unkeyed jack with up to eight contacts commonly used to terminate twisted pair and multiconductor Ethernet cable. Also called a "TIA-1096 miniature 8-position series jack" (8PSJ), or an "IEC 8877 8-pole jack."

    a. Be careful when suppliers use "RJ45" generically. Obsolete RJ45 jacks used for analog telephone cables have rejection keys. 8P8C jacks used for digital telephone cables and Ethernet cables do not have rejection keys.

2. Agile Receiver: A broadband receiver that can be tuned to any desired channel.
3. Backbone: Primary segment of ERCES between donor antenna and distribution cabling.
4. Basic Impulse Insulation Level (BIL): Reference insulation level expressed in impulse crest voltage with a standard wave not longer than 1.5 times 50 microseconds and 1.5 times 40 microseconds.
5. Broadband: For the purposes of this Section, wide bandwidth equipment or systems that can carry signals occupying in the frequency range of 54 to 1002 MHz. A broadband communication system can simultaneously accommodate television, voice, data, and many other services.
6. Broadcast Media: Loudspeakers, radios, cellular phones, and other media that will carry the selected message to the selected audience.
7. Cable: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "cable" is (1) a conductor with insulation, or a stranded conductor with or without insulation (single-conductor cable); or (2) a combination of conductors insulated from one another (multiple-conductor cable).
8. Carrier: A pure-frequency signal that is modulated to carry information. In the process of modulation, the signal is spread out over a wider band. The carrier frequency is the center frequency on any television channel.
9. Channels: Separate parallel signal paths, from sources to loudspeakers or loudspeaker zones, with separate amplification and switching that permit selection between paths for speaker alternative program signals.
10. Communications Jack: A fixed connecting device designed for insertion of a communications cable plug.
11. Communications Outlet: One or more communications jacks, or cables and plugs, mounted in a box or ring, with a suitable protective cover.
12. Conductive Cable: Cable containing non-current-carrying electrically conductive members such as metallic strength members and metallic vapor barriers.
13. Conductor: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "conductor" is (1) a wire or combination of wires not insulated from one another,

suitable for carrying an electric current; (2) (National Electrical Safety Code) a material, usually in the form of wire, cable, or bar, suitable for carrying an electric current; or (3) (general) a substance or body that allows a current of electricity to pass continuously along it.

14. Conduit: A structure containing one or more duct raceways.
15. Control Unit: A system component that monitors inputs and controls outputs through various types of circuits.

    a. Autonomous Control Unit (ACU): The primary control unit for an in-building mass notification system (MNS).
    b. Emergency Communications Control Unit (ECCU): A system capable of sending mass notification messages to individual buildings, zones of buildings, individual outdoor loudspeaker arrays, or zones of outdoor loudspeaker arrays; or a building, multiple buildings, outside areas, or a combination of these.
    c. Fire-alarm control unit (FACU).
    d. Wireless Control Unit: A component that transmits/receives and processes wireless signals.

16. Designated Seismic System: An architectural, electrical, or mechanical system and its components for which the component importance factor is greater than 1.0 when determined in accordance with Section 018123 "Facility Seismic and Wind Criteria."
17. Direct Buried: Installed underground without encasement in concrete or other protective material.
18. Downlink: The signal from a base station to portable radios.
19. Duct Bank: An arrangement of conduit providing one or more continuous duct raceways between two points.
20. Duct Raceway: A single enclosed raceway for conductors or cable.
21. Electrical Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.
22. Emergency Communications System (ECS): A system for the protection of life by indicating the existence of an emergency situation and communicating information necessary to facilitate an appropriate response and action.

    a. Distributed Recipient Mass Notification System (DRMNS): A system meant to communicate directly to targeted individuals and groups that might not be in a contiguous area.
    b. Emergency Voice/Alarm Communications System (EVACS): Dedicated manual or automatic facilities for originating and distributing voice instructions, as well as evacuation signals pertaining to an emergency, to the occupants of a building.
    c. Mass Notification System (MNS): A system used to provide information and instructions to people in buildings or other spaces using intelligible voice communications and including visual signals, text, graphics, tactile, or other communication methods (in-building MNS); and could have the capability to provide real-time information to outdoor areas and to communicate with other notification systems provided for a campus, region, or global geographic setting (wide-area MNS).

23. Emergency Systems: Those systems legally required and classed as emergency

by municipal, state, federal, or other codes, or by any governmental agency having jurisdiction that is designed to ensure continuity of lighting, electrical power, or both, to designated areas and equipment in the event of failure of the normal supply for safety of human life.

24. Enclosure: The case or housing of an apparatus, or the fence or wall(s) surrounding an installation, to prevent personnel from accidentally contacting energized parts or to protect the equipment from physical damage. Types of enclosures and enclosure covers include the following:

    a. Cabinet: An enclosure that is designed for either surface mounting or flush mounting and is provided with a frame, mat, or trim in which a swinging door or doors are or can be hung.
    b. Concrete Box: A box intended for use in poured concrete.
    c. Conduit Body: A means for providing access to the interior of a conduit or tubing system through one or more removable covers at a junction or terminal point. In the United States, conduit bodies are listed in accordance with outlet box requirements.
    d. Conduit Box: A box having threaded openings or knockouts for conduit, EMT, or fittings.
    e. Cover Plate: A cover designed for protecting wiring devices installed in flush-mounted device boxes while permitting their safe operation; also called a faceplate or wallplate.
    f. Cutout Box: An enclosure designed for surface mounting that has swinging doors or covers secured directly to and telescoping with the walls of the enclosure.
    g. Device Box: A box with provisions for mounting a wiring device directly to the box.
    h. Extension Ring: A ring intended to extend the sides of an outlet box or device box to increase the box depth, volume, or both.
    i. Floor Box: A box mounted in the floor intended for use with a floor box cover and other components to complete the floor box enclosure.
    j. Floor-Mounted Enclosure: A floor box and floor box cover assembly with means to mount in the floor that is sealed against the entrance of scrub water at the floor level.
    k. Floor Nozzle: An enclosure used on a wiring system, intended primarily as a housing for a receptacle, provided with a means, such as a collar, for surface-mounting on a floor, which may or may not include a stem to support it above the floor level, and is sealed against the entrance of scrub water at the floor level.
    l. Junction Box: A box with a blank cover that joins different runs of raceway or cable and provides space for connection and branching of the enclosed conductors.
    m. Outlet Box: A box that provides access to a wiring system having pryout openings, knockouts, threaded entries, or hubs in either the sides or the back, or both, for the entrance of conduit, conduit or cable fittings, or cables, with provisions for mounting an outlet box cover, but without provisions for mounting a wiring device directly to the box.
    n. Pedestal Floor Box Cover: A floor box cover that, when installed as intended, provides a means for typically vertical or near-vertical mounting of receptacle outlets above the floor's finished surface.
    o. Pull Box: A box with a blank cover that joins different runs of raceway and

provides access for pulling or replacing the enclosed cables or conductors.

p. Raised-Floor Box: A floor box intended for use in raised floors.
q. Recessed Access Floor Box: A floor box with provisions for mounting wiring devices below the floor surface.
r. Recessed Access Floor Box Cover: A floor box cover with provisions for passage of cords to recessed wiring devices mounted within a recessed floor box.
s. Ring: A sleeve, which is not necessarily round, used for positioning a recessed wiring device flush with the plaster, concrete, drywall, or other wall surface.
t. Ring Cover: A box cover, with raised center portion to accommodate a specific wall or ceiling thickness, for mounting wiring devices or luminaires flush with the surface.
u. Termination Box: An enclosure designed for installation of termination base assemblies consisting of bus bars, terminal strips, or terminal blocks with provision for wire connectors to accommodate incoming or outgoing conductors, or both.

25. Fault Limited: Providing or being served by a source of electrical power that is limited to not more than 100 W when tested in accordance with UL 62368-1.

    a. The term "fault limited" is intended to encompass most Class 1, 2, and 3 power-limited sources complying with Article 725 of NFPA 70; Class ES1 and ES2 electrical energy sources that are Class PS1 electrical power sources (e.g., USB); and Class ES3 electrical energy sources that are Class PS1 and PS2 electrical power sources (e.g., PoE). See UL 62368-1 for discussion of classes of electrical energy sources and classes of electrical power sources.

26. Headend: The control center of the MATV system, where incoming signals are amplified, converted, processed, and combined into a common cable along with any locally originated television signals, for transmission to user-interface points. It is also called the "central retransmission facility."
27. High-Performance Building: A building that integrates and optimizes on a life-cycle basis all major high-performance attributes, including energy conservation, environment, safety, security, durability, accessibility, cost-benefit, productivity, sustainability, functionality, and operational considerations.
28. High Power Loudspeaker Array (HPLA): A product providing capability for voice and tone communication to large outdoor areas.
29. Jack: Also commonly called an "outlet," it is the fixed, female connector.
30. Jacket: A continuous nonmetallic outer covering for conductors or cables.
31. Local Operator Console (LOC): Equipment used by authorized personnel and emergency responders to activate and operate a mass notification system (MNS).
32. Luminaire: A complete lighting unit consisting of a light source such as a lamp, together with the parts designed to position the light source and connect it to the power supply. It may also include parts to protect the light source or the ballast or to distribute the light.
33. Master Control Unit: System component that accepts inputs from other control units and may also perform control-unit functions. The unit has limited capacity for the number of protected zones and is installed at an unattended location or at

a location where it is not the attendant's primary function to monitor the security system.

34. Mode: The terms "Active Mode," "Off Mode," and "Standby Mode" are used as defined in the Energy Independence and Security Act (EISA) of 2007.
35. Monitoring: Acquisition, processing, communication, and display of system and equipment status data and event and alarm signals.
36. Monitoring Station: Facility that receives signals and has personnel in attendance at all times to respond to signals. A central station is a monitoring station that is listed.
37. Multi-Outlet Assembly: A type of surface, flush, or freestanding raceway designed to hold conductors, receptacles, and switches, assembled in the field or at the factory.
38. Nonsecure: Unlocked or open. (For doors and gates.)
39. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of an electric circuit or system of circuits and the component devices or parts used therein. Also called "single-line diagram."
40. Plenum: A compartment or chamber to which one or more air ducts are connected and that forms part of the air distribution system.
41. Plug: Also commonly called a "connector," it is the removable, male telecommunications connector.
42. Protected Zone: A protected premises or an area within a protected premises that is provided with means to prevent an unwanted event.
43. Protective Device: A device that senses when an abnormal current flow, abnormal voltage potential, or other abnormal electrical waveform exists and then disconnects the affected portion of the circuit from the system. Common protective devices include fuses, circuit breakers, relays, ground-fault circuit interrupters, and arc-fault circuit interrupters.
44. Public Switched Telephone Network (PSTN): Analog telephone technology that uses twisted pair cables from a telephone-provider central office for the transmission medium. "PSTN" refers to the telephone network; "POTS" refers to the individual subscriber line.
45. Receptacle: A fixed connecting device arranged for insertion of a power cord plug. Also called a power jack.
46. Receptacle Outlet: One or more receptacles mounted in a box with a suitable protective cover.
47. Screen: A metallic layer, either a foil or braid, placed around a pair or group of conductors.
48. Secure: Closed and locked and with no unlock or open commands pending. (For doors and gates.)
49. Sheath: A continuous metallic covering for conductors or cables.
50. Shield: A metallic layer, either a foil or braid, placed around a pair or group of conductors.
51. Systems Integration: The bringing together of components of several systems containing interacting components to achieve indicated functional operation of combined systems.
52. UL Category Control Number (CCN): An alphabetic or alphanumeric code used to identify product categories covered by UL's Listing, Classification, and Recognition Services.
53. Uplink: The signal from a portable radio to the base station.
54. Voice over Internet Protocol (VoIP): Digital telephone packet technology that uses the internet for its transmission medium.

55. Voltage Class: For specified circuits and equipment, voltage classes are defined as follows:

    a. Control Voltage: Having electromotive force between any two conductors, or between a single conductor and ground, that is supplied from a battery or other Class 2 or Class 3 power-limited source.
    b. Line Voltage: (1) (controls) Designed to operate using the supplied low-voltage power without transformation. (2) (transmission lines, transformers, SPDs) The line-to-line voltage of the supplying power system.
    c. Extra-Low Voltage (ELV): Not having electromotive force between any two conductors, or between a single conductor and ground, exceeding 30 V(ac rms), 42 V(ac peak), or 60 V(dc).
    d. Low Voltage (LV): Having electromotive force between any two conductors, or between a single conductor and ground, that is rated above 30 V but not exceeding 1000 V.
    e. Medium Voltage (MV): Having electromotive force between any two conductors, or between a single conductor and ground, that is rated about 1 kV but not exceeding 69 kV.
    f. High Voltage: (1) (circuits) Having electromotive force between any two conductors, or between a single conductor and ground, that is rated above 69 kV but not exceeding 230 kV. (2) (safety) Having sufficient electromotive force to inflict bodily harm or injury.

56. Wire: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "wire" is a slender rod or filament of drawn metal. A group of small wires used as a single wire is properly called a "stranded wire." A wire or stranded wire covered with insulation is properly called an "insulated wire" or a "single-conductor cable." Nevertheless, when the context indicates that the wire is insulated, the term "wire" will be understood to include the insulation.
57. Zone. A defined area within a protected premises. It is a space or area for which an intrusion must be detected and uniquely identified. The sensor or group of sensors must then be assigned to perform the detection, and any interface equipment between sensors and communication must link to master control unit.

1.3 COORDINATION

A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions:

    1. Notify Construction Manager no fewer than seven days in advance of proposed interruption of electrical service.
    2. Do not proceed with interruption of electrical service without Construction Manager's written permission.
    3. Coordinate interruption with systems impacted by outage including, but not limited to, the following:

        a. Emergency lighting.
        b. Fire-alarm systems.

4. Arrange to provide temporary emergency and standby electrical serviceorpower so facility may remain occupied during the outage in accordance with requirements specified in Section 015000 "Temporary Facilities and Controls." Coordinate power requirements with Owner.

B. Interruption of Existing Telephone Service: Do not interrupt telephone service to facilities occupied by Owner or others unless permitted under the following conditions:

1. Notify Construction Manager no fewer than seven days in advance of proposed interruption of telephone service.
2. Do not proceed with interruption of telephone service without Construction Manager's written permission.

C. Interruption of Existing Internet Service: Do not interrupt internet service to facilities occupied by Owner or others unless permitted under the following conditions:

1. Notify Construction Manager no fewer than seven days in advance of proposed interruption of internet service.
2. Do not proceed with interruption of internet service without Construction Manager's written permission.

D. Interruption of Existing Security System: Do not interrupt security system to facilities occupied by Owner or others unless permitted under the following conditions:

1. Notify Construction Manager no fewer than seven days in advance of proposed interruption of security system.
2. Do not proceed with interruption of security system without Construction Manager's written permission.

E. Interruption of Existing Fire-Alarm System: Do not interrupt fire-alarm system to facilities occupied by Owner or others unless permitted under the following conditions:

1. Notify Construction Manager no fewer than seven days in advance of proposed interruption of fire-alarm system.
2. Do not proceed with interruption of fire-alarm system without Construction Manager's written permission.

1.4 SCHEDULING

A. Contractors must schedule work with Construction Manager, provide a schedule for outages and estimated construction time period, and receive written approval. During the renovation period the additional area fo the facility must remain in full operational.

1.5 ACTION SUBMITTALS

A. Coordination Drawings for Structural Supports: Show coordination of structural supports for equipment and devices, including restraints and bracing for control of seismic and wind loads, with other systems, equipment, and structural supports in the vicinity.

B. Coordination Drawings for Ceiling Areas: Where indicated on drawings, provide reflected ceiling plan(s), supplemented by sections and other details, drawn to scale, in accordance with Section 013100 "Project Management and Coordination," on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Suspended ceiling components.
2. Structural members to which equipment and suspension systems will be attached.
3. Size and location of access panels on ceilings.
4. Elevation, size, and route of sprinkler piping.
5. Elevation, size, and route of plumbing piping.
6. Elevation, size, and route of ductwork.
7. Elevation, size, and route of cable tray.
8. Elevation, size, and route of conduit.
9. Elevation and size of wall-mounted and ceiling-mounted equipment.
10. Access panels.
11. Sprinklers.
12. Air inlets and outlets.
13. Control modules.
14. Luminaires.
15. Communications devices.
16. Speakers.
17. Security devices.
18. Fire-alarm devices.
19. Indicate clear dimensions for maintenance access in front of equipment.
20. Indicate dimensions of fully open access doors.

C. Coordination Drawings for Conduit Routing: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:

1. Structural members in paths of conduit groups with common supports.
2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.

D. Sustainable Design Submittals:

1. Electrical Waste Management (Wire): Provide documentation for quantity of abandoned electrical wire that has been removed from Project site, in accordance with Rule 645.5(G) of NFPA 70, and provide verification that abandoned wire containing lead stabilizers has been identified and disposed of in accordance with jurisdictional hazardous waste requirements.
2. Electrical Waste Management (Lamps): Provide documentation that an area has been provided to serve entire Project for collection and storage of fluorescent and HID lamps and ballasts for their appropriate disposal or recycling in accordance with jurisdictional hazardous waste requirements.
3. Electrical Waste Management (Electronics and Batteries): Provide documentation that an area has been provided to serve entire Project for collection and storage of electronics, alkaline batteries, and rechargeable batteries for their appropriate disposal or recycling in accordance with

jurisdictional hazardous waste requirements.

1.6 INFORMATIONAL SUBMITTALS

A. Electrical Installation Schedule: At preconstruction meeting, and periodically thereafter as dates change, provide schedule for electrical installation Work to Owner and Architect including, but not limited to, milestone dates for the following activities:

1. Submission of specified coordination drawings.
2. Submission of action submittals specified in Division 26.
3. Utility service outages.
4. Utility service inspection and activation.
5. Mockup reviews.
6. Closing of walls and ceilings containing electrical Work.
7. System startup, testing, and commissioning activities for major electrical equipment.
8. System startup, testing, and commissioning activities for emergency lighting.
9. System startup, testing, and commissioning activities for automation systems (SCADA, BMS, lighting, HVAC, fire alarm, fire pump, etc.).
10. Requests for special inspections.
11. Requests for inspections by authorities having jurisdiction.

B. Installation Schedule for Communications Systems: At preconstruction meeting, and periodically thereafter as dates change, provide schedule for installation of the communications Work to Owner and Architect including, but not limited to, milestone dates for the following activities:

1. Submission of specified coordination drawings.
2. Submission of action submittals specified in Division 27.
3. Telephone and internet service outages.
4. Telephone and internet service inspection and activation.
5. Mockup reviews.
6. Closing of walls and ceilings containing the communications Work.
7. System startup, testing, and commissioning activities for communications equipment.
8. System startup, testing, and commissioning activities for the Work specified in other divisions that depends on the Work specified in Division 27.
9. System startup, testing, and commissioning activities for automation systems (SCADA, BMS, lighting, HVAC, fire alarm, fire pump, etc.).
10. Requests for special inspections.
11. Requests for inspections by authorities having jurisdiction.

C. Installation Schedule for Security, Fire-Alarm, and Other Life-Safety Systems: At preconstruction meeting, and periodically thereafter as dates change, provide schedule for installation of security, fire-alarm, and the other life-safety Work to Owner and Architect including, but not limited to, milestone dates for the following activities:

1. Submission of specified coordination drawings.
2. Submission of action submittals specified in Division 28.
3. Preinstallation meetings specified in Division 28.

4. Security and fire-alarm system outages.
5. Security and fire-alarm system inspection and activation.
6. Mockup reviews.
7. Closing of walls and ceilings containing the security and fire-alarm Work.
8. System startup, testing, and commissioning activities for security and fire-alarm equipment.
9. System startup, testing, and commissioning activities for fire-alarm interfaces with the Work specified in other divisions.
10. System startup, testing, and commissioning activities for automation systems (SCADA, BMS, lighting, HVAC, fire alarm, fire pump, etc.).
11. Requests for special inspections.
12. Requests for inspections by authorities having jurisdiction.

D. Welding certificates.

E. Qualification Statements:

1. For qualified regional manufacturer.
2. For structural professional engineer.
3. For electrical professional engineer.
4. For communications design professional.
5. For communications cable Installer.
6. For communications testing and inspecting agency and its on-site communications testing supervisor.
7. For security design professional.
8. For fire-alarm system design professional.
9. For mass notification design professional.
10. For fire-alarm cable Installer and its on-site fire-alarm cable installation supervisor.
11. For intrusion detection systems installer.
12. For fire-alarm testing agency and its on-site fire-alarm testing supervisor.
13. For detention electronics systems Installer.

1.7 CLOSEOUT SUBMITTALS

A. Facility EMP Binders:

1. Complete Set: On approved online or cloud solution.
2. Volumes 2 and 8: Reproducible hardcopy on archival quality, 28 lb, acid-free, bond paper.

PART 2 - PRODUCTS

2.1 SUBSTITUTION LIMITATIONS FOR ELECTRICAL EQUIPMENT

A. Substitution requests for electrical equipment will be entertained under the following conditions:

1. Substitution requests may be submitted for consideration prior to the Electrical Preconstruction Conference if accompanied by value analysis data indicating that substitution will comply with the Project performance requirements while significantly increasing value for Owner throughout life of facility.
2. Substitution requests may be submitted for consideration concurrently with submission of power system study reports when those reports indicate that substitution is necessary for safety of maintenance personnel and facility occupants.
3. Contractor is responsible for sequencing and scheduling power system studies and electrical equipment procurement. After the Electrical Preconstruction Conference, insufficient lead time for electrical equipment delivery will not be considered a valid reason for substitution.

2.2 SUBSTITUTION LIMITATIONS FOR COMMUNICATIONS EQUIPMENT

A. Substitution requests for communications equipment will be entertained under the following conditions:

1. Substitution requests may be submitted for consideration prior to the Communications Preconstruction Conference if accompanied by value analysis data indicating that substitution will comply with the Project performance requirements while significantly increasing value for Owner throughout life of facility.
2. Contractor is responsible for sequencing and scheduling equipment procurement. After the Communications Preconstruction Conference, insufficient lead time for equipment delivery will not be considered a valid reason for substitution.

2.3 SUBSTITUTION LIMITATIONS FOR ELECTRONIC SAFETY AND SECURITY EQUIPMENT

A. Substitution requests for electronic safety and security equipment will be entertained under the following conditions:

1. Substitution requests may be submitted for consideration prior to the Electronic Safety and Security Preconstruction Conference if accompanied by value analysis data indicating that substitution will comply with the Project performance requirements while significantly increasing value for Owner throughout life of facility.
2. Contractor is responsible for sequencing and scheduling equipment procurement. After the Electronic Safety and Security Preconstruction Conference, insufficient lead time for equipment delivery will not be considered a valid reason for substitution.

2.4 FACILITY ELECTRICAL MAINTENANCE PROGRAM (EMP) BINDERS

A. Description: Set of binders containing operation and maintenance data for facility's electrical equipment that was compiled during analysis of installed electrical Work for

Facility EMP development.

B. Applicable Standards:

1. Regulatory Requirements: Comply with requirements in NFPA 70B.
2. General Characteristics:

a. Volume 1 - Introduction:

1) Summarize how Facility EMP analysis was performed, how data were collected, and how volumes are organized.
2) Describe Facility EMP and provide recommended policies and procedures for implementing the program and keeping it current.
3) Provide place for Owner to identify contact information for employees responsible for implementing and maintaining Facility EMP.

b. Volume 2 - Facility Safety, Hazards Awareness, and Emergency Procedures:

1) Include training requirements for employees and contractors.
2) Include list of known facility hazards impacting IT&R activities.
3) Include approval and permitting procedures for IT&R activities.
4) Include incident emergency response procedures.
5) Include emergency shutdown procedures.
6) Include electrical disaster recovery procedures.
7) Include procedures for investigating the following incidents:

a) Electrical safety incidents.
b) Equipment malfunctions.
c) Unintended operations or alarms.
d) Operation of protective devices.

c. Volume 4 - Facility Diagrams and Schedules:

1) Include essential wiring diagrams.
2) Include system automation diagrams (SCADA, BMS, lighting, HVAC, etc.).
3) Include records of switchgear, switchboard, and panelboard schedules.

d. Volume 5 - Inventory of Facility Equipment Using Electrical Power:

1) Include identifying designations and nameplate data.
2) Include warranty and maintenance contract information.

e. Volume 6 - Inventory of Facility Tools, Supplies, and Personnel Protective Equipment:

1) Include schedules of maintenance material items recommended to be stored at facility.
2) Include list of lamp types and photoelectric relays used in facility with

ANSI and manufacturers' codes.

3) Include calibration and servicing data for each item.

f. Volume 11 - Construction Project Closeout Record Documentation:

1) Include records of electrical system startup and commissioning activities.

2) Include records of baseline inspections and tests.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:

1. Contractor to test existing electrical devices to be reinstalled prior to there removal to ensure functionality is compliant in operating condition. if device fails operating compliance test documentation must be provided to the Architect/COR prior to removal.

B. Preinstallation Testing:

1. Contractor must store devices during renovation process. Clean, test.

C. Evaluation and Assessment:

1. Contractor must reinstall device and test system in which that device is incorporated in to ensure code compliances.

3.2 PREPARATION

A. Protection of In-Place Conditions:

1. Contractor must ...

3.3 DEVELOPMENT OF FACILITY ELECTRICAL MAINTENANCE PROGRAM (EMP)

A. Facility EMP must be developed by qualified EMP specialist.

B. Conduct Facility EMP analysis in accordance with NFPA 70B requirements.

1. Renovation Projects:

a. Facility diagrams must include connected existing equipment for entire facility where known. Areas of uncertainty should be clearly indicated.

b. Obtain copies of existing operation and maintenance data and existing Facility EMP information from COR.

c. Facility EMP analysis should identify existing equipment that does not have

available operation and maintenance data, and should explain COR's risks because this equipment is not included in Facility EMP.

d. Data for existing equipment outside scope of the Project may be inserted in Facility EMP Binders without analysis.

e. Data for existing equipment impacted by scope of the Project should be analyzed and documented similar to the Project's new equipment data as much as possible.

C. Compile operation and maintenance data from Facility EMP analysis and submit Facility EMP Binders.

3.4 INSTALLATION OF ELECTRICAL WORK

A. Unless more stringent requirements are specified in the Contract Documents or manufacturers' written instructions, comply with NFPA 70 and NECA NEIS 1 for installation of electrical Work on the Project. Consult Architect for resolution of conflicting requirements.

3.5 CLEANING

A. Electrical or Electronic Waste Management:

1. Contractor to remove electrical waste as per the conditions set forth by the authorities have jurisdiction over the project COR and code compliances.

END OF SECTION 260010

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Thermoplastic-insulated wire.
2. Thermoset-insulated wire.
3. Metallic sheathed cable.
4. Nonmetallic jacketed cable.
5. Connectors and splices.

B. Related Requirements:

1. Section 018116 "Facility Environmental Requirements" specifies basis-of-design environmental conditions and performance criteria that are applicable to product selection and installation of the Work on the Project.
2. Section 018123 "Facility Seismic and Wind Criteria" specifies basis-of-design seismic and wind criteria for nonstructural components on the Project.
3. Section 260010 "Supplemental Requirements for Electrical" specifies additional requirements applicable to coordinating, scheduling, and sequencing of the Work specified in this Section.
4. Section 260526 "Grounding and Bonding for Electrical Systems" specifies grounding and bonding referenced by this Section.
5. Section 260533.13 "Conduits for Electrical Systems" specifies installation of raceways referenced by this Section.
6. Section 260553 "Identification for Electrical Systems" specifies electrical equipment labels and warning signs referenced by this Section.

1.2 DEFINITIONS

A. NICET: National Institute for Certification in Engineering Technologies; a division of the National Society of Professional Engineers (NSPE).

1.3 ACTION SUBMITTALS

A. Product Schedule: Indicate type, use, location, and termination locations.

B. Product Data: For each type of product.

1.4 QUALIFICATIONS

A. Electrical Power Testing (EPT) Technician III: Possessing active NICET EPT Level III certification. Able to manage switching procedures, to conduct tests of complex

equipment, to analyze test and equipment data, to plan a job, and to lead a team. Has experience performing NFPA 70B, IEEE, and NETA electrical tests.

B. Electrical Power Testing and Inspecting Agency: Entities possessing active credentials from qualified electrical testing laboratory recognized by authorities having jurisdiction.

1. On-site electrical testing supervisors must possess active NICET EPT Technician III certification.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements: Products or components listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2.2 THERMOPLASTIC-INSULATED WIRE

A. Description: Thermoplastic-insulated wire for use in accordance with Article 310 of NFPA 70.

B. UL ZLGR - Type THHN Insulated Wire:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Alan Wire Company
b. Alpha Wire; brand of Belden, Inc.
c. Belden Inc.
d. Cerro Wire LLC
e. Encore Wire Corporation
f. Okonite Company (The)
g. Prysmian Cables and Systems; Prysmian Group North America
h. Southwire Company, LLC
i. <Insert manufacturer's name>

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Alan Wire Company
b. Alpha Wire; brand of Belden, Inc.
c. Belden Inc.
d. Cerro Wire LLC
e. Encore Wire Corporation
f. Okonite Company (The)
g. Prysmian Cables and Systems; Prysmian Group North America
h. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Thermoplastic-Insulated Wire: UL CCN ZLGR, including UL 83.

4. Standard Features:

    a. Referenced Standard: Article 310 of NFPA 70.
    b. Insulation Voltage Rating: 600 V.
    c. Insulation Temperature Rating: 90 deg C.
    d. Conductor Material: Copper.
    e. Conductor Size:

        1) Minimum Conductor Size: 12 AWG.

C. UL ZLGR - Type THHW Insulated Wire :

1. Manufacturers: Subject to compliance with requirementsprovide products by one of the following:

    a. Alpha Wire; brand of Belden, Inc.
    b. Encore Wire Corporation
    c. Prysmian Cables and Systems; Prysmian Group North America
    d. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

    a. Alpha Wire; brand of Belden, Inc.
    b. Encore Wire Corporation
    c. Prysmian Cables and Systems; Prysmian Group North America
    d. Southwire Company, LLC
    e. <Insert manufacturer's name>

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Thermoplastic-Insulated Wire: UL CCN ZLGR, including UL 83.

4. Standard Features:

    a. Referenced Standard: Article 310 of NFPA 70.
    b. Insulation Voltage Rating: 600 V.
    c. Insulation Temperature Rating: 75 deg C.
    d. Conductor Material: Copper.
    e. Conductor Size:

        1) Minimum Conductor Size: 12 AWG.

D. UL ZLGR - Type THW Insulated Wire :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Alpha Wire; brand of Belden, Inc.
   b. Belden Inc.
   c. Cerro Wire LLC
   d. Encore Wire Corporation
   e. Prysmian Cables and Systems; Prysmian Group North America
   f. Service Wire Co.
   g. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

   a. Alpha Wire; brand of Belden, Inc.
   b. Belden Inc.
   c. Cerro Wire LLC
   d. Encore Wire Corporation
   e. Okonite Company (The)
   f. Prysmian Cables and Systems; Prysmian Group North America
   g. Service Wire Co.
   h. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Thermoplastic-Insulated Wire: UL CCN ZLGR, including UL 83.

4. Standard Features:

   a. Referenced Standard: Article 310 of NFPA 70.
   b. Insulation Voltage Rating: 600 V.
   c. Insulation Temperature Rating: 75 deg C.
   d. Conductor Material: Copper.
   e. Conductor Size:

      1) Minimum Conductor Size: 12 AWG.

E. UL ZLGR - Type THW-2 Insulated Wire :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Alpha Wire; brand of Belden, Inc.
   b. Belden Inc.
   c. Encore Wire Corporation
   d. Okonite Company (The)
   e. Prysmian Cables and Systems; Prysmian Group North America

f. Service Wire Co.
g. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Alpha Wire; brand of Belden, Inc.
b. Belden Inc.
c. Encore Wire Corporation
d. Okonite Company (The)
e. Prysmian Cables and Systems; Prysmian Group North America
f. Service Wire Co.
g. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Thermoplastic-Insulated Wire: UL CCN ZLGR, including UL 83.

4. Standard Features:

a. Referenced Standard: Article 310 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Temperature Rating: 90 deg C.
d. Conductor Material: Copper.
e. Conductor Size:

1) Minimum Conductor Size: 12 AWG.

F. UL ZLGR - Type THWN Insulated Wire :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Alpha Wire; brand of Belden, Inc.
b. Belden Inc.
c. Cerro Wire LLC
d. Encore Wire Corporation
e. Okonite Company (The)
f. Prysmian Cables and Systems; Prysmian Group North America
g. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Alpha Wire; brand of Belden, Inc.
b. Belden Inc.
c. Cerro Wire LLC
d. Encore Wire Corporation
e. Okonite Company (The)

f. Prysmian Cables and Systems; Prysmian Group North America
g. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Thermoplastic-Insulated Wire: UL CCN ZLGR, including UL 83.

4. Standard Features:

a. Referenced Standard: Article 310 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Temperature Rating: 75 deg C.
d. Conductor Material: Copper.
e. Conductor Size:

1) Minimum Conductor Size: 12 AWG.

G. UL ZLGR - Type ZW Insulated Wire :

1. Manufacturers: Subject to compliance with requirementsavailable manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

a. Belden Inc.
b. Okonite Company (The)
c. Prysmian Cables and Systems; Prysmian Group North America

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Belden Inc.
b. Okonite Company (The)
c. Prysmian Cables and Systems; Prysmian Group North America

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Thermoplastic-Insulated Wire: UL CCN ZLGR, including UL 83.

1) Thermoplastic Fluoropolymer Wire: Also investigated in accordance with UL 83A.

4. Standard Features:

a. Referenced Standard: Article 310 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Temperature Rating: 75 deg C.
d. Conductor Material: Copper.

e. Conductor Size: As indicated on the Drawings.

1) Minimum Conductor Size: 12 AWG.

5. Other Available Features Required by the Project:

a. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
b. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
c. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
d. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.
e. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
f. Marked "VW-1," indicating compliance with special vertical flame test.
g. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.

H. UL ZLGR - Thermoplastic-Insulated Submersible Pump Multiconductor Cable :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Cerro Wire LLC
b. Encore Wire Corporation
c. Prysmian Cables and Systems; Prysmian Group North America
d. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Cerro Wire LLC
b. Encore Wire Corporation
c. Prysmian Cables and Systems; Prysmian Group North America
d. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Thermoplastic-Insulated Wire: UL CCN ZLGR, including UL 83.

1) Submersible Pump Cable: Also investigated in accordance with UL CCN FDNP, including NSF 61.

4. Standard Features:

a. Referenced Standard: Article 310 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Material: Type THW.
d. Insulation Temperature Rating: 75 deg C.
e. Conductor Material: Copper.

f. Conductor Size: As indicated on the Drawings.

1) Minimum Conductor Size: 12 AWG.

5. Other Available Features Required by the Project:

a. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
b. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
c. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
d. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.
e. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
f. Marked "VW-1," indicating compliance with special vertical flame test.
g. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.

2.3 THERMOSET-INSULATED WIRE

A. Description: Thermoset-insulated wire for use in accordance with Article 310 of NFPA 70.

B. UL ZKST - Type RHH Insulated Wire :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Belden Inc.
b. Cerro Wire LLC
c. Encore Wire Corporation
d. Okonite Company (The)
e. Prysmian Cables and Systems; Prysmian Group North America
f. Service Wire Co.
g. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Belden Inc.
b. Cerro Wire LLC
c. Encore Wire Corporation
d. Okonite Company (The)
e. Prysmian Cables and Systems; Prysmian Group North America
f. Service Wire Co.
g. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Thermoset-Insulated Wire: UL CCN ZKST, including UL 44.

4. Standard Features:

a. Referenced Standard: Article 310 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Temperature Rating: 90 deg C.
d. Conductor Material: Copper.
e. Conductor Size: As indicated on the Drawings.

1) Minimum Conductor Size: 12 AWG.

5. Other Available Features Required by the Project:

a. Marked "Cable Tray Use" or "CT," indicating compliance with vertical-tray cable flame test.
b. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
c. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
d. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
e. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.
f. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
g. Marked "VW-1," indicating compliance with special vertical flame test.
h. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.
i. Marked "ST1-HF," indicating that combustible materials are halogen-free in accordance with UL Subject 2885.

1) Marked "ST1-LSHF," indicating that combustible materials are low smoke when also tested in accordance with IEC 61034-2.

C. UL ZKST - Type RHW Insulated Wire :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Belden Inc.
b. Cerro Wire LLC
c. Encore Wire Corporation
d. Okonite Company (The)
e. Prysmian Cables and Systems; Prysmian Group North America
f. Service Wire Co.
g. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Belden Inc.
b. Cerro Wire LLC
c. Encore Wire Corporation

d. Okonite Company (The)
e. Prysmian Cables and Systems; Prysmian Group North America
f. Service Wire Co.
g. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Thermoset-Insulated Wire: UL CCN ZKST, including UL 44.

4. Standard Features:

a. Referenced Standard: Article 310 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Temperature Rating: 75 deg C.
d. Conductor Material: Copper.
e. Conductor Size: As indicated on the Drawings.

1) Minimum Conductor Size: 12 AWG.

5. Other Available Features Required by the Project:

a. Marked "Cable Tray Use" or "CT," indicating compliance with vertical-tray cable flame test.
b. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
c. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
d. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
e. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.
f. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
g. Marked "VW-1," indicating compliance with special vertical flame test.
h. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.
i. Marked "ST1-HF," indicating that combustible materials are halogen-free in accordance with UL Subject 2885.

1) Marked "ST1-LSHF," indicating that combustible materials are low smoke when also tested in accordance with IEC 61034-2.

D. UL ZKST - Type RHW-2 Insulated Wire :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Belden Inc.
b. Cerro Wire LLC
c. Encore Wire Corporation
d. Okonite Company (The)
e. Prysmian Cables and Systems; Prysmian Group North America

f. Service Wire Co.
g. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Belden Inc.
b. Cerro Wire LLC
c. Encore Wire Corporation
d. Okonite Company (The)
e. Prysmian Cables and Systems; Prysmian Group North America
f. Service Wire Co.
g. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Thermoset-Insulated Wire: UL CCN ZKST, including UL 44.

4. Standard Features:

a. Referenced Standard: Article 310 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Temperature Rating: 90 deg C.
d. Conductor Material: Copper.
e. Conductor Size: As indicated on the Drawings.

1) Minimum Conductor Size: 12 AWG.

5. Other Available Features Required by the Project:

a. Marked "Cable Tray Use" or "CT," indicating compliance with vertical-tray cable flame test.
b. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
c. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
d. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
e. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.
f. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
g. Marked "VW-1," indicating compliance with special vertical flame test.
h. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.
i. Marked "ST1-HF," indicating that combustible materials are halogen-free in accordance with UL Subject 2885.

1) Marked "ST1-LSHF," indicating that combustible materials are low smoke when also tested in accordance with IEC 61034-2.

E. UL ZKST - Type SA Insulated Wire :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Okonite Company (The)
    b. Prysmian Cables and Systems; Prysmian Group North America
    c. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

    a. Okonite Company (The)
    b. Prysmian Cables and Systems; Prysmian Group North America
    c. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Thermoset-Insulated Wire: UL CCN ZKST, including UL 44.

4. Standard Features:

    a. Referenced Standard: Article 310 of NFPA 70.
    b. Insulation Voltage Rating: 600 V.
    c. Insulation Temperature Rating: 90 deg C for dry and damp locations.
    d. Conductor Material: Copper.
    e. Conductor Size: As indicated on the Drawings.

        1) Minimum Conductor Size: 12 AWG.

5. Other Available Features Required by the Project:

    a. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
    b. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
    c. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
    d. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.
    e. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
    f. Marked "VW-1," indicating compliance with special vertical flame test.
    g. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.
    h. Marked "ST1-HF," indicating that combustible materials are halogen-free in accordance with UL Subject 2885.

        1) Marked "ST1-LSHF," indicating that combustible materials are low smoke when also tested in accordance with IEC 61034-2.

F. UL ZKST - Type XHH Insulated Wire :

1. Manufacturers: Subject to compliance with requirements, provide products by

one of the following:

a. Encore Wire Corporation
b. Okonite Company (The)
c. Prysmian Cables and Systems; Prysmian Group North America
d. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Encore Wire Corporation
b. Okonite Company (The)
c. Prysmian Cables and Systems; Prysmian Group North America
d. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Thermoset-Insulated Wire: UL CCN ZKST, including UL 44.

4. Standard Features:

a. Referenced Standard: Article 310 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Temperature Rating: 90 deg C.
d. Conductor Material: Copper.
e. Conductor Size: As indicated on the Drawings.

1) Minimum Conductor Size: 12 AWG.

5. Other Available Features Required by the Project:

a. Marked "Cable Tray Use" or "CT," indicating compliance with vertical-tray cable flame test.
b. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
c. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
d. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
e. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.
f. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
g. Marked "VW-1," indicating compliance with special vertical flame test.
h. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.
i. Marked "ST1-HF," indicating that combustible materials are halogen-free in accordance with UL Subject 2885.

1) Marked "ST1-LSHF," indicating that combustible materials are low smoke when also tested in accordance with IEC 61034-2.

G. UL ZKST - Type XHHW Insulated Wire :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Belden Inc.
   b. Cerro Wire LLC
   c. Encore Wire Corporation
   d. Okonite Company (The)
   e. Prysmian Cables and Systems; Prysmian Group North America
   f. Service Wire Co.
   g. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

   a. Belden Inc.
   b. Cerro Wire LLC
   c. Encore Wire Corporation
   d. Okonite Company (The)
   e. Prysmian Cables and Systems; Prysmian Group North America
   f. Service Wire Co.
   g. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Thermoset-Insulated Wire: UL CCN ZKST, including UL 44.

4. Standard Features:

   a. Referenced Standard: Article 310 of NFPA 70.
   b. Insulation Voltage Rating: 600 V.
   c. Insulation Temperature Rating: 75 deg C for wet locations and 90 deg C for dry and damp locations.
   d. Conductor Material: Copper.
   e. Conductor Size: As indicated on the Drawings.

      1) Minimum Conductor Size: 12 AWG.

5. Other Available Features Required by the Project:

   a. Marked "Cable Tray Use" or "CT," indicating compliance with vertical-tray cable flame test.
   b. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
   c. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
   d. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
   e. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.

f. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
g. Marked "VW-1," indicating compliance with special vertical flame test.
h. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.
i. Marked "ST1-HF," indicating that combustible materials are halogen-free in accordance with UL Subject 2885.

1) Marked "ST1-LSHF," indicating that combustible materials are low smoke when also tested in accordance with IEC 61034-2.

H. UL ZKST - Type XHHW-2 Insulated Wire :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Alan Wire Company
b. Belden Inc.
c. Cerro Wire LLC
d. Encore Wire Corporation
e. Okonite Company (The)
f. Prysmian Cables and Systems; Prysmian Group North America
g. Service Wire Co.
h. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Alan Wire Company
b. Belden Inc.
c. Cerro Wire LLC
d. Encore Wire Corporation
e. Okonite Company (The)
f. Prysmian Cables and Systems; Prysmian Group North America
g. Service Wire Co.
h. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Thermoset-Insulated Wire: UL CCN ZKST, including UL 44.

4. Standard Features:

a. Referenced Standard: Article 310 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Temperature Rating: 90 deg C.
d. Conductor Material: Copper.
e. Conductor Size: As indicated on the Drawings.

1) Minimum Conductor Size: 12 AWG.

5. Other Available Features Required by the Project:

    a. Marked "Cable Tray Use" or "CT," indicating compliance with vertical-tray cable flame test.
    b. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
    c. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
    d. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
    e. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.
    f. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
    g. Marked "VW-1," indicating compliance with special vertical flame test.
    h. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.
    i. Marked "ST1-HF," indicating that combustible materials are halogen-free in accordance with UL Subject 2885.

        1) Marked "ST1-LSHF," indicating that combustible materials are low smoke when also tested in accordance with IEC 61034-2.

I. UL ZKST - Type SIS Insulated Switchboard and Switchgear Wire:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Belden Inc.
    b. Cerro Wire LLC
    c. Encore Wire Corporation
    d. Okonite Company (The)
    e. Prysmian Cables and Systems; Prysmian Group North America
    f. Service Wire Co.
    g. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

    a. Belden Inc.
    b. Cerro Wire LLC
    c. Encore Wire Corporation
    d. Okonite Company (The)
    e. Prysmian Cables and Systems; Prysmian Group North America
    f. Service Wire Co.
    g. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Thermoset-Insulated Wire: UL CCN ZKST, including UL 44.

4. Standard Features:

a. Referenced Standard: Article 310 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Temperature Rating: 90 deg C.
d. Conductor Material: Copper.
e. Conductor Size: As indicated on the Drawings.

1) Minimum Conductor Size: 12 AWG.

5. Other Available Features Required by the Project:

a. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
b. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
c. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
d. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.
e. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
f. Marked "VW-1," indicating compliance with special vertical flame test.
g. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.
h. Marked "ST1-HF," indicating that combustible materials are halogen-free in accordance with UL Subject 2885.

1) Marked "ST1-LSHF," indicating that combustible materials are low smoke when also tested in accordance with IEC 61034-2.

J. UL ZKST - Thermoset-Insulated Submersible Pump Multiconductor Cable :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Belden Inc.
b. Prysmian Cables and Systems; Prysmian Group North America
c. Service Wire Co.
d. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Belden Inc.
b. Prysmian Cables and Systems; Prysmian Group North America
c. Service Wire Co.
d. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Thermoset-Insulated Wire: UL CCN ZKST, including UL 44.

1) Submersible Pump Cable: Also investigated in accordance with UL

CCN FDNP, including NSF 61.

4. Standard Features:

   a. Referenced Standard: Article 310 of NFPA 70.
   b. Insulation Voltage Rating: 600 V.
   c. Insulation Material: Type RHW-2.
   d. Insulation Temperature Rating: 90 deg C.
   e. Conductor Material: Copper.
   f. Conductor Size: As indicated on the Drawings.

      1) Minimum Conductor Size:12 AWG.

5. Other Available Features Required by the Project:

   a. Marked "Sunlight Resistant" or "SR," indicating compliance with artificial weathering test.
   b. Marked "Oil Resistant I" or "PR I," indicating 60 deg C oil resistance.
   c. Marked "Oil Resistant II" or "PR II," indicating 75 deg C oil resistance.
   d. Marked "Gasoline and Oil Resistant I" or "GR I," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 60 deg C.
   e. Marked "Gasoline and Oil Resistant II" or "GR II," indicating suitable for exposure to gasoline at 23 deg C and exposure to mineral oil at 75 deg C.
   f. Marked "VW-1," indicating compliance with special vertical flame test.
   g. Marked "ST1," indicating compliance with UL 1685 flame and smoke test.
   h. Marked "ST1-HF," indicating that combustible materials are halogen-free in accordance with UL Subject 2885.

      1) Marked "ST1-LSHF," indicating that combustible materials are low smoke when also tested in accordance with IEC 61034-2.

2.4 Cable Pulling Lubricant

A. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

2.5 METALLIC SHEATHED CABLE

A. UL PJAZ - Metal-Clad Cable, Type MC :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. AFC Cable Systems; Atkore International
   b. Alpha Wire; brand of Belden, Inc.
   c. Belden Inc.
   d. Cerro Wire LLC
   e. Copperweld
   f. Encore Wire Corporation

g. General Cable; Prysmian Group North America
h. Okonite Company (The)
i. Southwire Company, LLC
j. WESCO

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. AFC Cable Systems; Atkore International
b. Alpha Wire; brand of Belden, Inc.
c. Belden Inc.
d. Cerro Wire LLC
e. Copperweld
f. Encore Wire Corporation
g. General Cable; Prysmian Group North America
h. Okonite Company (The)
i. Southwire Company, LLC
j. WESCO

3. Description: A factory assembly of one or more current-carrying insulated conductors in an overall metallic sheath.
4. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Metal-Clad Cable: UL CCN PJAZ, including UL 1569.

5. Standard Features:

a. Referenced Standard: Article 330 of NFPA 70.
b. Circuits: Single circuit.
c. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.
d. Ground Conductor: Insulated.
e. Conductor Insulation:

1) Type TFN/THHN/THWN-2. Comply with UL 83.
2) Type XHHW-2. Comply with UL 44.

f. Armor: Steel, interlocked.
g. Jacket: PVC applied over armor.

6. Other Available Features Required by the Project:

a. Marked "MC-HL," indicating compliance with UL 2225 for use in hazardous (classified) locations.

B. UL AWEZ - Armored Cable, Type AC:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. AFC Cable Systems; Atkore International
b. Alpha Wire; brand of Belden, Inc.
c. Belden Inc.
d. Encore Wire Corporation
e. General Cable; Prysmian Group North America
f. Okonite Company (The)
g. Southwire Company, LLC
h. WESCO

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. AFC Cable Systems; Atkore International
b. Alpha Wire; brand of Belden, Inc.
c. Belden Inc.
d. Encore Wire Corporation
e. General Cable; Prysmian Group North America
f. Okonite Company (The)
g. Southwire Company, LLC
h. WESCO

3. Description: A factory assembly of insulated current-carrying conductors with or without an equipment grounding conductor in an overall metallic sheath.
4. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Armored Cable: UL CCN AWEZ, including UL 4.

5. Standard Features:

a. Referenced Standard: Article 320 of NFPA 70.
b. Circuits: Single circuit.
c. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.
d. Ground Conductor: Insulated.
e. Armor: Steel, interlocked.

6. Other Available Features Required by the Project:

a. Marked "LS" or "For Use in Cable Trays," indicating compliance with UL 1685 flame and limited smoke test.

2.6 NONMETALLIC JACKETED CABLE

A. UL PWVX - Nonmetallic-Sheathed Cable, Type NM-B and Type NMC-B :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Alan Wire Company
b. Belden Inc.
c. Cerro Wire LLC
d. Copperweld
e. Encore Wire Corporation
f. Prysmian Cables and Systems; Prysmian Group North America
g. Republic Wire Inc.
h. Southwire Company, LLC

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

a. Alan Wire Company
b. Belden Inc.
c. Cerro Wire LLC
d. Copperweld
e. Encore Wire Corporation
f. Prysmian Cables and Systems; Prysmian Group North America
g. Republic Wire Inc.
h. Southwire Company, LLC

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Type NM-B and Type NMC-B Cables: UL CCN PWVX, including UL 719.

4. Standard Features:

a. Referenced Standard: Article 334 of NFPA 70.
b. Insulation Voltage Rating: 600 V.
c. Insulation Temperature Rating: Individual conductors are rated 90 deg C for multiple conductor ampacity calculations; however, final cable ampacity rating must not exceed value for 60 deg C in Table 310.15(C)(1) of NFPA 70.
d. Conductor Material: Copper.
e. Conductor Size: As indicated on the Drawings.

1) Minimum Conductor Size: 12 AWG.

f. Cable Covering:

1) Type NM-B: Flame retardant and moisture resistant.
2) Type NMC-B: Flame retardant, moisture resistant, fungus resistant, and corrosion resistant.

2.7 CONNECTORS AND SPLICES

A. UL PJOX - Armored and Metal-Clad Cable Fittings :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Installation Products
    b. Adalet; division of Scott Fetzer Co.
    c. American Fittings Corp. (AMFICO)
    d. Arlington Industries, Inc.
    e. Bridgeport Fittings Inc.
    f. Crouse-Hinds; brand of Eaton, Electrical Sector
    g. Halex; division of Scott Fetzer Co.
    h. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated
    i. O-Z/Gedney; brand of Appleton Group
    j. Service Wire Co.
    k. SIGMA Engineered Solutions

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

    a. ABB, Installation Products
    b. Adalet; division of Scott Fetzer Co.
    c. American Fittings Corp. (AMFICO)
    d. Arlington Industries, Inc.
    e. Bridgeport Fittings Inc.
    f. Crouse-Hinds; brand of Eaton, Electrical Sector
    g. Halex; division of Scott Fetzer Co.
    h. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated
    i. O-Z/Gedney; brand of Appleton Group
    j. Service Wire Co.
    k. SIGMA Engineered Solutions

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Type AC and Type MC Cable Connectors: UL CCN PJOX, including UL 514B.

4. Standard Features: For steel and aluminum sheathed cables, designed to connect conductors specified in this Section.

B. UL PPYT - Mineral-Insulated Metallic-Sheathed Cable Fittings :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. TEC International

2. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:

    a. TEC International

3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Type MI Cable Fittings: UL CCN PPYT, including UL 514B.

4. Standard Features: For copper sheathed cables, designed to connect conductors specified in this Section.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

A. Feeders:

1. Copper; solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
2. Copper for feeders smaller than No. 4 AWG; copper, aluminum, or copper-clad aluminum for feeders No. 4 AWG and larger. Conductors must be solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

B. Branch Circuits:

1. Material: Copper.

   a. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
   b. Solid for No. 12 AWG and smaller; stranded for No. 10 AWG and larger.

C. ASD Output Circuits Cable: Extra-flexible stranded for all sizes.

D. PV Circuits: Copper; Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

A. Exposed Feeders: Type THHN/THWN-2, single conductors in raceway Type XHHW-2, single conductors in racewayArmored cable, Type AC, Type MC Mineral-insulated, metal-sheathed cable, Type MI Nonmetallic-sheathed cable, Type NM.

B. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspaces: Type THHN/THWN-2, single conductors in raceway Armored cable, Type AC Metal-clad cable, Type MC Mineral-insulated, metal-sheathed cable, Type MI Nonmetallic-sheathed cable, Type NM.

C. Exposed Branch Circuits, Including in Crawlspaces: Type THHN/THWN-2, single conductors in raceway Armored cable, Type AC Metal-clad cable, Type MC Mineral-insulated, metal-sheathed cable, Type MI Nonmetallic-sheathed cable, Type NM.

D. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN/THWN-2,

single conductors in raceway Armored cable, Type ACMetal-clad cable, Type MC Mineral-insulated, metal-sheathed cable, Type MI Nonmetallic-sheathed cable, Type NM.

3.3 INSTALLATION OF LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

A. Comply with manufacturer's published instructions.

B. Reference Standards for Installation: Unless more stringent installation requirements are specified in the Contract Documents or manufacturer's published instructions, comply with the following:

1. Electrical Construction: ICC IBC, ICC IFC, NFPA 1, NFPA 70, and NECA NEIS 1.
2. Electrical Maintenance: NFPA 70B.
3. Electrical Safety: NFPA 70E.
4. Temporary Electric Power Work: NECA NEIS 200.
5. Grounding and Bonding: NECA NEIS 331 and Article 250 of NFPA 70.
6. Work in Confined Spaces: NFPA 350.
7. Work in Basements and Other Developed Subterranean Spaces: NFPA 520.
8. Installation of Type AC and Type MC Cables: NECA NEIS 120.
9. Consult Architect for resolution of conflicting requirements.

C. Special Installation Techniques:

1. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.
2. Complete raceway installation between conductor and cable termination points prior to pulling conductors and cables.
3. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
4. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
5. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
6. Provide support for cables.
7. Complete cable tray systems installation prior to installing conductors and cables.
8. Connections:

   a. Tighten electrical connectors and terminals in accordance with manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
   b. Make splices, terminations, and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.

      1) Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.

9. Wiring at Outlets: Install conductor at each outlet, with at least [6 inch][12 inch] of slack.

D. Interfaces with Other Work:

1. Identification:

a. Identify and color-code conductors and cables.
b. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

2. Sleeves and Sleeve Seals: Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies.
3. Firestopping: Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly.

3.4 FIELD QUALITY CONTROL

A. Administrant for Electrical Power Tests and Inspections:

1. Owner will engage qualified electrical testing and inspecting agency to administer and perform tests and inspections.
2. Engage qualified electrical testing and inspecting agency to administer and perform tests and inspections.
3. Engage factory-authorized service representative to administer and perform tests and inspections on components, assemblies, and equipment installations, including connections.
4. Administer and perform tests and inspections.

B. Acceptance Testing Preparation:

C. Field tests and inspections must be witnessed by authorities having jurisdiction.

D. Tests and Inspections:

1. Perform manufacturer's recommended tests and inspections.
2. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors for compliance with requirements.
3. After installing conductors and cables and before electrical circuitry has been energized, test conductors feeding the following critical equipment and services for compliance with requirements:
4. Perform each of the following visual and electrical tests:

a. Inspect exposed sections of conductor and cable for physical damage and correct connection in accordance with the single-line diagram.
b. Test bolted connections for high resistance using one or more of the following:

1) A low-resistance ohmmeter.

2) Calibrated torque wrench.
3) Thermographic survey.

c. Inspect compression-applied connectors for correct cable match and indentation.
d. Inspect for correct identification.
e. Inspect cable jacket and condition.
f. Insulation-resistance test on each conductor for ground and adjacent conductors. Apply a potential of 500 V(dc) for 300 V rated cable and 1000 V(dc) for 600 V rated cable for a one-minute duration.
g. Continuity test on each conductor and cable.
h. Uniform resistance of parallel conductors.

E. Nonconforming Work:

1. Wire or cable assembly will be considered defective if it does not pass tests and inspections.
2. Remove and replace defective units and retest.

F. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

3.5 MAINTENANCE

A. Infrared Scanning of Splices: Two months after Substantial Completion, perform infrared scan of splices, joints, and connections in conductors 3 AWG and larger. Remove covers so splices, joints, and connections are accessible to portable scanner. Take visible light photographs at same locations and orientations as infrared scans for documentation to ensure follow-on scans match same conditions for valid comparison. Correct deficiencies determined during the scan.

1. Follow-On Infrared Scanning: Perform follow-up infrared scan of splices at 11 months after Substantial Completion.
2. Instrument: Use infrared-scanning device designed to measure temperature or to detect significant deviations from normal values. Provide documentation of device calibration.
3. Field Reports for Infrared Scanning: Prepare certified report that identifies cables splices checked and that describes scanning results. Include notation of deficiencies detected, remedial actions taken, and scanning observations after remedial action.

END OF SECTION 260519

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Grounding and bonding conductors.
2. Grounding and bonding clamps.
3. Grounding and bonding bushings.
4. Grounding and bonding hubs.
5. Grounding and bonding connectors.
6. Intersystem bonding bridge grounding connectors.
7. Grounding and bonding busbars.
8. Signal reference grids.
9. Grounding (earthing) electrodes.
10. Grounding electrode enclosures.

B. Related Requirements:

1. Section 018116 "Facility Environmental Requirements" specifies basis-of-design environmental conditions and performance criteria that are applicable to product selection and installation of the Work on the Project.
2. Section 018123 "Facility Seismic and Wind Criteria" specifies basis-of-design seismic and wind criteria for nonstructural components on the Project.
3. Section 260010 "Supplemental Requirements for Electrical" specifies additional requirements applicable to coordinating, scheduling, and sequencing of the Work specified in this Section.
4. Section 264113 "Lightning Protection for Structures" specifies bonding of lightning protection grounding electrodes to facility grounding electrodes.
5. Section 260553 "Identification for Electrical Systems" specifies electrical equipment labels and warning signs installed by this Section.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Product Listing: Include copy of unexpired approval letter, on letterhead of qualified electrical testing agency, certifying product's compliance with specified listing criteria.

    a. If listed manufacturer differs from selling manufacturer, indicate relationship between entities on submittal. Clearly indicate which entity warrants product performance and fitness for purpose.
    b. Listing criteria identified in approval letter must match specified listing criteria. UL label indicating approval of equipment's enclosure is not

considered approval of equipment for intended application.

c. Product identification in approval letter must match product branding and model numbers in submittal. Approval letters for discontinued or superseded products are unacceptable for submitted product.

B. Shop Drawings: Prepare and submit the following:

1. Plans showing dimensioned locations of grounding features described in "Field Quality Control for Grounding and Bonding" Article, including the following:

a. Grounding electrode access enclosures.
b. Grounding electrodes.
c. Grounding arrangements and connections for separately derived systems.

C. Sustainable Design Submittals:

1. Product data for sustainable design features for each type of product.

D. Field quality-control reports.

1.3 INFORMATIONAL SUBMITTALS

A. Manufacturer's published instructions.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data:

1. In addition to items specified in Section 260010 "Supplemental Requirements for Electrical," include the following:

a. Plans showing locations of grounding features described in "Field Quality Control for Grounding and Bonding" Article, including the following:

1) Grounding electrode access enclosures.
2) Grounding electrodes.
3) Grounding arrangements and connections for separately derived systems.

b. Instructions for periodic testing and inspection of grounding features at grounding connections for separately derived systems.

1) Tests must determine if ground-resistance or impedance values remain within specified maximums, and instructions must recommend corrective action if values do not.
2) Include recommended testing intervals.

1.5 SERVICE CONDITIONS FOR ELECTRICAL EQUIPMENT

A. Soil Resistivity: Grounding (earthing) Work on the Project must account for soil resistivity conditions specified in Section 018116 "Facility Environmental Requirements."

B. Electrical and ICT Equipment Grounding (Earthing): Do not exceed 10 Ω resistance to ground (earth).

1. Contact Architect for resolution if 25 Ω specified resistance to ground (earth) is not attained after complying with prescriptive requirements in Article 250 of NFPA 70.
2. Contact Architect for resolution if 10 Ω specified resistance to ground (earth) is not attained after second attempt to increase effectiveness of grounding (earthing) electrode.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements: Products or components listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2.2 GROUNDING AND BONDING CONDUCTORS

A. Equipment Grounding Conductor:

1. Standard Features: 600 V, THHN/THWN-2copper wire or cable, green color, in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. ASTM - Bare Copper Grounding and Bonding Conductor:

1. Standard Features: Complying with one or more of the following:

a. Soft or Annealed Copper Wire: ASTM B3.
b. Concentric-Lay Stranded Copper Conductor: ASTM B8.
c. Tin-Coated Soft or Annealed Copper Wire: ASTM B33.
d. 19-Wire Combination Unilay-Stranded Copper Conductor: ASTM B787/B787M.

2.3 GROUNDING AND BONDING CLAMPS

A. Description: Clamps suitable for attachment of grounding and bonding conductors to grounding electrodes, pipes, tubing, and rebar. Grounding and bonding clamps specified in this article are also suitable for use with communications applications.

B. UL KDER and KDSH - Hex-Fitting-Type Pipe and Rod Grounding and Bonding Clamp:

1. Manufacturers: Subject to compliance with requirements.
2. Basis-of-Design Product: Subject to compliance with requirements.
3. Source Limitations: Obtain products from single manufacturer.
4. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
    b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

5. Standard Features:

    a. Two pieces with zinc-plated bolts.
    b. Clamp Material: Brass.
    c. Listed for outdoor use.

C. UL KDER and KDSH - U-Bolt-Type Pipe and Rod Grounding and Bonding Clamp:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
    b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

3. Standard Features:

    a. Clamp Material: Brass.
    b. Listed for outdoor use.

D. UL KDER and KDSH - Strap-Type Pipe and Rod Grounding and Bonding Clamp:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
    b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

3. Standard Features:

    a. Clamp Material: Copper.
    b. Listed for outdoor use.

E. UL KDER - Beam Grounding and Bonding Clamp:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
   b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

3. Standard Features: Mechanical-type, terminal, ground wire access from four directions; with dual, tin-plated or silicon bronze bolts.

F. UL KDER - Exothermically Welded Connection:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
   b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

3. Standard Features: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.4 GROUNDING AND BONDING BUSHINGS

A. Description: Bonding bushings connect conduit fittings, tubing fittings, threaded metal conduit, and unthreaded metal conduit to metal boxes and equipment enclosures, and have one or more bonding screws intended to provide electrical continuity between bushing and enclosure. Grounding bushings have provision for connection of bonding or grounding conductor and may or may not also have bonding screws.

B. UL KDER - Bonding Bushing:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

3. Standard Features: Threaded bushing with insulated throat.

C. UL KDER - Grounding Bushing:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing

laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

3. Standard Features: Threaded bushing with insulated throat and mechanical-type wire terminal.

2.5 GROUNDING AND BONDING HUBS

A. UL KDER - Grounding and Bonding Hub:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

3. Standard Features: Insulated, gasketed, watertight hub with mechanical-type wire terminal.

2.6 GROUNDING AND BONDING CONNECTORS

A. UL KDER - Pressure-Type Grounding and Bonding Busbar Cable Connector:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
   b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

B. UL KDER - Lay-In Lug Mechanical-Type Grounding and Bonding Busbar Terminal:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
   b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

3. Standard Features: Mechanical-type, copper rated for direct burial terminal with set screw.

C. UL KDER - Crimped Lug Pressure-Type Grounding and Bonding Busbar Terminal:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
    b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

3. Standard Features: Cast silicon bronze, solderless compression-type wire terminals; with long barrel and two holes spaced on 5/8 or 1 inch centers for two-bolt connection to busbar.

2.7 INTERSYSTEM BONDING BRIDGE GROUNDING CONNECTORS

A. Description: Devices that provide means for connecting communications systems grounding and bonding conductors at service equipment or at disconnecting means for buildings or structures.

B. UL KDSH - One-Piece Intersystem Bonding Bridge Grounding Connector:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

2. Standard Features: Zinc-alloy one-piece construction; six terminating points; gangable.

C. UL KDSH - Two-Piece Intersystem Bonding Bridge Grounding Connector:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

2. Standard Features: Copper body and polycarbonate cover; four terminating points.

2.8 GROUNDING AND BONDING BUSBARS

A. Description: Miscellaneous grounding and bonding devices that serve as common connection for multiple grounding and bonding conductors.

B. UL KDER - Equipment Room Grounding and Bonding Busbar:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

3. Standard Features:

    a. Bus: Rectangular bar of annealed copper.
    b. Mounting Stand-Off Insulators: Lexan or PVC.

        1) Comply with UL 891 for use in 600 V switchboards, impulse tested at 5000 V.

4. Other Available Features Required by the Project:

    a. Dimensions: 1/4 by 4 inch in cross section; length as indicated on the Drawings.
    b. Predrilled Hole Pattern: Complying with BICSI N3 and TIA-607 9/32 inch holes spaced 1-1/8 inch apart.
    c. Mounting Hardware: Stand-off brackets that provide 4 inch clearance to access rear of bus. Brackets and bolts must be stainless steel.

C. UL KDER - Rack and Cabinet Bonding Busbar:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

3. Standard Features:

    a. Bus: Rectangular bar of hard-drawn solid copper.
    b. Horizontal Mounting Dimensions: Designed for mounting in 19 inch wide equipment racks or cabinets.
    c. Vertical Mounting Dimensions: Designed for mounting in 72 inch high equipment racks or cabinets.
    d. Predrilled Hole Pattern: Accepts connectors for grounding and bonding conductor sizes 14 AWG to 2/0 AWG.
    e. Mounting Hardware: Stainless steel or copper-plated, for attachment to rack.

2.9 GROUNDING (EARTHING) ELECTRODES

A. UL KDER - Rod Electrode :

1. Source Limitations: Obtain products from single manufacturer.

2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

3. Standard Features: Copper-clad steel3/4 inch by 10 ft.

2.10 GROUNDING ELECTRODE ENCLOSURES

A. Description: Enclosures designed to protect grounding electrodes from damage while providing access for inspection and testing of the grounding system.

B. Grounding Electrode Access Well Enclosure:

1. Source Limitations: Obtain products from single manufacturer.
2. Standard Features:

   a. Well Material: Concrete.
   b. Cover Material: Cast iron.
   c. Cover Strength: Sidewalk or turf use.

3. Other Available Features Required by the Project:

   a. Round:

      1) Nominal Diameter: 12 inch.
      2) Nominal Height: 18 inch.
      3) Slotted sides for installation after grounding connections made.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine facility's grounding electrode system and equipment grounding for compliance with requirements for maximum ground-resistance level and other conditions affecting performance of grounding and bonding of electrical system.

B. Inspect test results of grounding system measured at point of electrical service equipment connection.

C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

D. Proceed with connection of electrical service equipment only after unsatisfactory conditions have been corrected.

3.2 SELECTION OF GROUNDING AND BONDING PRODUCTS

A. Grounding and Bonding Conductors:

1. Provide solid conductor for 8 AWG and smaller, and stranded conductors for 6 AWG and larger unless otherwise indicated.
2. Custom-Length Insulated Equipment Bonding Jumpers: 6 AWG, 19-strand, Type THHN.
3. Bonding Cable: 28 kcmil, 14 strands of 17 AWG conductor, 1/4 inch in diameter.
4. Bonding Conductor: 4 AWG or 6 AWG, stranded conductor.
5. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inch wide and 1/16 inch thick.
6. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; 1-5/8 inch wide and 1/16 inch thick.
7. Underground Grounding Conductors: Install bare copper conductor, 2/0 AWG minimum.

B. Grounding and Bonding Connectors:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
3. Connections to Ground Rods at Test Wells: Bolted connectors.
4. Connections to Structural Steel: Welded connectors.

C. Grounding and Bonding Busbars: Provide in electrical equipment rooms, in rooms housing service equipment, and elsewhere as indicated on the Drawings.

3.3 SELECTION OF GROUNDING AND BONDING PRODUCTS FOR COMMUNICATIONS

A. Comply with ANSI/TIA-607-E.

3.4 INSTALLATION OF GROUNDING AND BONDING

A. Comply with manufacturer's published instructions.

B. Reference Standards:

1. Electrical Construction: ICC IBC, ICC IFC, NFPA 1, NFPA 70, and NECA NEIS 1.
2. Electrical Maintenance: NFPA 70B.
3. Electrical Safety: NFPA 70E.
4. Grounding and Bonding: NECA NEIS 331 and Article 250 of NFPA 70.
5. Communications Work: BICSI N1 and ANSI/TIA-607-E.
6. Work in ITE Rooms: NFPA 75.
7. Work in Health Care Facilities: NFPA 99 and Article 517 of NFPA 70.
8. Emergency and Standby Power Work: NFPA 110, NFPA 111, and NECA NEIS 416.

9. Work in Confined Spaces: NFPA 350.
10. Work in Basements and Other Developed Subterranean Spaces: NFPA 520.
11. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
12. Consult Architect for resolution of conflicting requirements.

C. Special Techniques:

1. Grounding and Bonding Conductors:

   a. Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
   b. Underground Grounding Conductors:

      1) Bury at least 30 inch below grade.
      2) Duct-Bank Grounding Conductor: Bury 12 inch above duct bank when indicated as part of duct-bank installation.

2. Grounding and Bonding Connectors: Make connections so possibility of galvanic action or electrolysis is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact are galvanically compatible.

   a. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
   b. Make connections with clean, bare metal at points of contact.
   c. Make aluminum-to-steel connections with stainless steel separators and mechanical clamps.
   d. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
   e. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.
   f. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.

      1) Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate adjacent parts.
      2) Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
      3) Use exothermic-welded connectors for outdoor locations; if disconnect-type connection is required, use bolted clamp.

   g. Grounding and Bonding for Piping:

      1) Metal Water Service Pipe: Install insulated copper grounding

conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use bolted clamp connector or bolt lug-type connector to pipe flange by using one of lug bolts of flange. Where dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.

2) Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with bolted connector.

3) Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.

h. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install tinnedbonding jumper to bond across flexible duct connections to achieve continuity.

i. Grounding for Steel Building Structure: Install driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than 60 ft apart.

3. Grounding and Bonding Busbars:

a. Install busbar horizontally, on insulated spacers 2 inch minimum from wall, 6 inch above finished floor unless otherwise indicated.

b. Where busbars are indicated on both sides of doorways, route bonding conductor up to top of door frame, across top of doorway, and down; connect to continuation of horizontal busbar.

4. Electrodes:

a. Ground Rods: Drive rods until tops are 2 inch below finished floor or final grade unless otherwise indicated.

1) Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.

2) Use exothermic welds for below-grade connections.

b. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least same distance from other grounding electrodes, and connect to service grounding electrode conductor.

c. Test Wells: Ground rod driven through drilled hole in bottom of handhole. Handholes are specified in Section 260543 "Underground Ducts and Raceways for Electrical Systems," and must be at least 12 inch deep, with cover.

1) Install at least one test well for each service unless otherwise indicated. Install at ground rod electrically closest to service entrance. Set top of test well flush with finished grade or floor.

d. Concrete-Encased Electrode (Ufer Ground):

1) Fabricate in accordance with NFPA 70; use minimum of 20 ft of bare copper conductor not smaller than 4 AWG.

a) If concrete foundation is less than 20 ft long, coil excess conductor within base of foundation.
b) Bond grounding conductor to reinforcing steel in at least four locations and to anchor bolts. Extend grounding conductor below grade and connect to building's grounding grid or to grounding electrode external to concrete.

2) Fabricate in accordance with NFPA 70; using electrically conductive coated steel reinforcing bars or rods, at least 20 ft long. If reinforcing is in multiple pieces, connect together by usual steel tie wires or exothermic welding to create required length.

5. Grounding at Service:

a. Equipment grounding conductors and grounding electrode conductors must be connected to ground busbar. Install main bonding jumper between neutral and ground buses.

6. Grounding Underground Distribution System Components:

a. Duct-Bank Grounding Conductor: Bury 12 inch above duct bank when indicated as part of duct-bank installation.
b. Comply with IEEE C2 grounding requirements.
c. Grounding Manholes and Handholes: Install driven ground rod through manhole or handhole floor, close to wall, and set rod depth so 4 inch will extend above finished floor. If necessary, install ground rod before manhole is placed and provide 1/0 AWG bare, tinned-copper conductor from ground rod into manhole through waterproof sleeve in manhole wall. Protect ground rods passing through concrete floor with double wrapping of pressure-sensitive insulating tape or heat-shrunk insulating sleeve from 2 inch above to 6 inch below concrete. Seal floor opening with waterproof, nonshrink grout.
d. Grounding Connections to Manhole Components: Bond exposed-metal parts such as inserts, cable racks, pulling irons, ladders, and cable shields within each manhole or handhole, to ground rod or grounding conductor. Make connections with 4 AWG minimum, stranded, hard-drawn copper bonding conductor. Train conductors level or plumb around corners and fasten to manhole walls. Connect to cable armor and cable shields in accordance with manufacturer's published instructions with splicing and termination kits.
e. Pad-Mounted Transformers and Switches: Install two ground rods and ring electrode around pad. Ground pad-mounted equipment and noncurrent-carrying metal items associated with substations by connecting them to underground cable and grounding electrodes. Install tinned-copper conductor not less than 2 AWG for ring electrode and for taps to equipment grounding terminals. Bury ring electrode not less than 6 inch from

foundation.

7. Equipment Grounding and Bonding:

   a. Install insulated equipment grounding conductors with feeders and branch circuits.
   b. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:

      1) Feeders and branch circuits.
      2) Lighting circuits.
      3) Receptacle circuits.
      4) Single-phase motor and appliance branch circuits.
      5) Three-phase motor and appliance branch circuits.
      6) Flexible raceway runs.
      7) Armored and metal-clad cable runs.
      8) Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.
      9) X-Ray Equipment Circuits: Install insulated equipment grounding conductor in circuits supplying x-ray equipment.

   c. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
   d. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
   e. Isolated Grounding Receptacle Circuits: Install insulated equipment grounding conductor connected to receptacle grounding terminal. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of applicable derived system or service unless otherwise indicated.
   f. Isolated Equipment Enclosure Circuits: For designated equipment supplied by branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of applicable derived system or service unless otherwise indicated.
   g. Poles Supporting Outdoor Lighting Fixtures: Bond insulated equipment grounding conductor to equipment grounding terminal inside pole base.

3.5 FIELD QUALITY CONTROL FOR GROUNDING AND BONDING

A. Administrant for Electrical Power Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

B. Tests and Inspections:

1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with calibrated torque wrench in accordance with manufacturer's published instructions.
3. Test completed grounding system at each location where maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, at ground test wells, and at individual ground rods. Make tests at ground rods before conductors are connected.

    a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
    b. Perform tests by fall-of-potential method in accordance with IEEE Std 81.
    c. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

4. Prepare dimensioned Drawings locating each test well, ground rod and ground-rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to record of tests and observations. Include number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.

C. Nonconforming Work:

1. Grounding system will be considered defective if it does not pass tests and inspections.
2. Remove and replace defective components and retest.

D. Collect, assemble, and submit test and inspection reports.

1. Report measured ground resistances that exceed the following values:

    a. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: 10 Ω.
    b. Substations and Pad-Mounted Equipment: [5 Ω.
    c. Manhole Grounds: 10 Ω.

3.6 PROTECTION

A. After installation, protect grounding and bonding cables and equipment from construction activities. Remove and replace items that are contaminated, defaced,

damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 260526

SECTION 260533.13 - CONDUITS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Type EMT duct raceways and elbows.
2. Type ERMC duct raceways, elbows, couplings, and nipples.
3. Type IMC duct raceways.
4. Type LFMC duct raceways.
5. Fittings for conduit, tubing, and cable.
6. Joint compounds.

B. Related Requirements:

1. Section 018123 "Facility Seismic and Wind Criteria" specifies seismic hazard, wind hazard, other structural load design conditions applicable to the Work specified in this Section.
2. Section 260010 "Supplemental Requirements for Electrical" specifies additional coordination, scheduling, sequencing, submittal, and installation requirements applicable to the Work for electrical, communications, and electronic safety and security systems on the Project, including wiring methods.
3. Section 078413 "Penetration Firestopping" specifies firestopping referenced by this Section.
4. Section 260519 "Low-Voltage for Electrical Power Conductors and Cables" specifies nonmetallic underground conduit with conductors (Type NUCC).
5. Section 260529 "Hangers and Supports for Electrical Systems" specifies conduit hangers and supports referenced by this Section.
6. Section 260553 "Identification for Electrical Systems" specifies electrical equipment labels.

1.2 REFERENCES

A. Abbreviations and Acronyms for Electrical Raceway Types:

1. EMT: Electrical metallic tubing.
2. EMT-A: Aluminum electrical metallic tubing.
3. EMT-S: Steel electrical metallic tubing.
4. EMT-SS: Stainless steel electrical metallic tubing.
5. ENT: Electrical nonmetallic tubing.
6. EPEC: Electrical HDPE underground conduit (thin wall).
7. EPEC-A: Type A electrical HDPE underground conduit.
8. EPEC-B: Type B electrical HDPE underground conduit.
9. ERMC: Electrical rigid metal conduit.
10. ERMC-A: Aluminum electrical rigid metal conduit.

11. ERMC-S: Steel electrical rigid metal conduit.
12. ERMC-S-G: Galvanized-steel electrical rigid metal conduit.
13. ERMC-S-PVC: PVC-coated-steel electrical rigid metal conduit.
14. ERMC-SS: Stainless steel electrical rigid metal conduit.
15. FMC: Flexible metal conduit.
16. FMC-A: Aluminum flexible metal conduit.
17. FMC-S: Steel flexible metal conduit.
18. FMT: Steel flexible metallic tubing.
19. FNMC: Flexible nonmetallic conduit. See "LFNC."
20. HDPE: HDPE underground conduit (thick wall).
21. HDPE-40: Schedule 40 HDPE underground conduit.
22. HDPE-80: Schedule 80 HDPE underground conduit.
23. IMC: Steel electrical intermediate metal conduit.
24. LFMC: Liquidtight flexible metal conduit.
25. LFMC-A: Aluminum liquidtight flexible metal conduit.
26. LFMC-S: Steel liquidtight flexible metal conduit.
27. LFMC-SS: Stainless steel liquidtight flexible metal conduit.
28. LFNC: Liquidtight flexible nonmetallic conduit.
29. LFNC-A: Layered (Type A) liquidtight flexible nonmetallic conduit.
30. LFNC-B: Integral (Type B) liquidtight flexible nonmetallic conduit.
31. LFNC-C: Corrugated (Type C) liquidtight flexible nonmetallic conduit.
32. PVC: Rigid PVC conduit.
33. PVC-40: Schedule 40 rigid PVC conduit.
34. PVC-80: Schedule 80 rigid PVC Conduit.
35. PVC-A: Type A rigid PVC concrete-encased conduit.
36. PVC-EB: Type EB rigid PVC concrete-encased underground conduit.
37. RGS: See ERMC-S-G.
38. RMC: See ERMC.
39. RTRC: Reinforced thermosetting resin conduit.
40. RTRC-AG: Low-halogen, aboveground reinforced thermosetting resin conduit.
41. RTRC-AG-HW: Heavy wall, low-halogen, aboveground reinforced thermosetting resin conduit.
42. RTRC-AG-SW: Standard wall, low-halogen, aboveground reinforced thermosetting resin conduit.
43. RTRC-AG-XW: Extra heavy wall, low-halogen, aboveground reinforced thermosetting resin conduit.
44. RTRC-BG: Low-halogen, belowground reinforced thermosetting resin conduit.

B. Definitions:

1. Conduit: A structure containing one or more duct raceways.
2. Direct Buried: Installed underground without encasement in concrete or other protective material.
3. Duct Bank: An arrangement of conduit providing one or more continuous duct raceways between two points.
4. Duct Raceway: A single enclosed raceway for conductors or cable.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

A. Manufacturer's published instructions.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements: Products or components listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2.2 TYPE EMT DUCT RACEWAYS AND ELBOWS

A. UL FJMX - Steel Electrical Metal Tubing (EMT-S) and Elbows:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN FJMX; including UL 797.

2. Standard Features:

a. Material: Steel.
b. Exterior Coating: Zinc.

2.3 TYPE HDPE AND TYPE EPEC DUCT RACEWAYS AND FITTINGS

A. UL EAZX - Schedule 40 Electrical HDPE Underground Conduit (HDPE-40):

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN EAZX; including UL 651A.

2. Standard Features:

a. Dimensional Specifications: Schedule 40.

3. Other Available Features Required by the Project:

a. Minimum Trade Size: Metric designator 27 (trade size 1 inch).

2.4 TYPE ERMC DUCT RACEWAYS, ELBOWS, COUPLINGS, AND NIPPLES

A. UL DYIX - Galvanized-Steel Electrical Rigid Metal Conduit (ERMC-S-G), Elbows, Couplings, and Nipples:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN DYIX; including UL 6.

2. Standard Features:

a. Exterior Coating: Zinc.
b. Interior Coating: Zinc with organic top coating.
c. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.5 TYPE FMC DUCT RACEWAYS

A. UL DXUZ - Steel Flexible Metal Conduit (FMC-S):

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN DXUZ; including UL 1.

2. Standard Features:

a. Material: Steel.
b. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.6 TYPE FMT DUCT RACEWAYS

A. UL ILJW - Steel Flexible Metallic Tubing (FMT):

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN ILJW; including UL Subject 1652.

2. Standard Features:

a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.7 TYPE IMC DUCT RACEWAYS

A. UL DYBY - Steel Intermediate Metal Conduit (IMC):

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. UL CCN DYBY; including UL 1242.

2. Standard Features:

    a. Exterior Coating: Zinc.
    b. Interior Coating: Zinc with organic top coating.
    c. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.8 TYPE LFMC DUCT RACEWAYS

A. UL DXHR - Steel Liquidtight Flexible Metal Conduit (LFMC-S):

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. UL CCN DXHR; including UL 360.

2. Standard Features:

    a. Material: Steel.
    b. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.9 TYPE PVC DUCT RACEWAYS AND FITTINGS

A. UL DZYR - Schedule 40 Rigid PVC Conduit (PVC-40) and Fittings:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. UL CCN DZYR; including UL 651.

2. Standard Features:

    a. Dimensional Specifications: Schedule 40.
    b. Minimum Trade Size: Metric designator 21 (trade size 3/4).
    c. Markings: For use with maximum 90 deg C wire.

B. UL DZYR - Schedule 80 Rigid PVC Conduit (PVC-80) and Fittings:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. UL CCN DZYR; including UL 651.

2. Standard Features:

a. Dimensional Specifications: Schedule 80.
b. Minimum Trade Size: Metric designator 21 (trade size 3/4).
c. Markings: For use with maximum 90 deg C wire.

2.10 FITTINGS FOR CONDUIT, TUBING, AND CABLE

A. UL EBMB - Duct Fittings for Hazardous (Classified) Locations:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN EBMB; including UL 1203.

B. UL DWTT - Fittings for Type ERMC, Type IMC, Type PVC, Type HDPE, Type EPEC, and Type RTRC Duct Raceways:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN DWTT; including UL 514B.

2. Standard Features:

a. Material: Steel.
b. Coupling Method: Compression coupling.
c. Expansion and Deflection Fittings: UL 651 with flexible bonding jumper.

C. UL FKAV - Fittings for Type EMT Duct Raceways:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN FKAV; including UL 514B.

2. Standard Features:

a. Material: Steel.
b. Coupling Method: Compression coupling.
c. Expansion and Deflection Fittings: UL 651 with flexible bonding jumper.

D. UL ILNR - Fittings for Type FMC Duct Raceways:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN ILNR; including UL 514B.

E. UL DXAS - Fittings for Type LFMC and Type LFNC Duct Raceways:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN DXAS; including UL 514B.

2.11 JOINT COMPOUNDS

A. UL FOIZ - Electrically Conductive Corrosion-Resistant Compound for Threaded Conduit:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN FOIZ; including UL Subject 2419.

2.12 SOLVENT CEMENTS

A. UL VBEW - Solvent Cements for Nonmetallic Duct Raceways and Fittings:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Solvent Cements: UL CCN VBEW; including UL 340.
b. Solvent Cement Compatibility with PVC Conduit Fittings: UL CCN DWTT; including UL 514B. Follow solvent manufacturer's published instructions.
c. Solvent Cement Compatibility with Rigid PVC Conduit: UL CCN DZYR; including UL 651. Follow solvent manufacturer's published instructions.
d. Solvent Cement Compatibility with Rigid EPEC and HDPE Underground Conduit: UL CCN EAZX; including UL 651A. Follow solvent manufacturer's published instructions.

PART 3 - EXECUTION

3.1 SELECTION OF CONDUITS FOR ELECTRICAL SYSTEMS

A. Unless more stringent requirements are specified in the Contract Documents or manufacturer's published instructions, comply with NFPA 70 for selection of duct raceways. Consult Architect for resolution of conflicting requirements.

B. Outdoors:

1. Exposed and Subject to Severe Physical Damage: ERMC.
2. Exposed and Subject to Physical Damage: ERMC.
3. Exposed and Not Subject to Physical Damage: ERMC.
4. Concealed Aboveground: ERMC.
5. Direct Buried: PVC-40.
6. Concrete Encased Not in Trench: PVC-40.
7. Concrete Encased in Trench: PVC-40.
8. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.

C. Indoors:

1. Hazardous Classified Locations: ERMC.
2. Exposed and Subject to Severe Physical Damage: ERMC.
3. Exposed and Subject to Physical Damage: ERMC.
4. Exposed and Not Subject to Physical Damage: EMT.
5. Concealed in Ceilings and Interior Walls and Partitions: EMT.
6. Damp or Wet Locations: ERMC.
7. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.

D. Duct Fittings: Select fittings in accordance with NEMA FB 2.10 guidelines.

1. ERMC and IMC: Provide threaded-type fittings unless otherwise indicated.

3.2 INSTALLATION OF CONDUITS FOR ELECTRICAL SYSTEMS

A. Comply with manufacturer's published instructions.

B. Reference Standards for Installation: Unless more stringent installation requirements are specified in the Contract Documents or manufacturer's published instructions, comply with the following:

1. Electrical Construction: ICC IBC, ICC IFC, NFPA 1, NFPA 70, and NECA NEIS 1.
2. Electrical Safety: NFPA 70E.
3. Commissioning of Active and Passive Fire Protection Features: NFPA 3 and NFPA 4.
4. Grounding and Bonding: NECA NEIS 331 and Article 250 of NFPA 70.
5. Communications Work: BICSI N1.
6. Life Safety and Means of Egress Work: NFPA 101.
7. Emergency and Standby Power Work: NFPA 110, NFPA 111, and NECA NEIS 416.
8. Work in Confined Spaces: NFPA 350.
9. Work in Basements and Other Developed Subterranean Spaces: NFPA 520.
10. Type EMT-A: Article 358 of NFPA 70 and NECA NEIS 102.
11. Type EMT-SS: Article 358 of NFPA 70 and NECA NEIS 101.
12. Type EMT-S: Article 358 of NFPA 70 and NECA NEIS 101.
13. Type ENT: Article 362 of NFPA 70 and NECA NEIS 102.
14. Type HDPE and Type EPEC: Article 353 of NFPA 70 and NECA NEIS 111.

15. Type ERMC-A: Article 344 of NFPA 70 and NECA NEIS 102.
16. Type ERMC-SS: Article 344 of NFPA 70 and NECA NEIS 101.
17. Type ERMC-S: Article 344 of NFPA 70 and NECA NEIS 101.
18. Type FMC-S: Article 348 of NFPA 70 and NECA NEIS 101.
19. Type FMC-A: Article 348 of NFPA 70 and NECA NEIS 102.
20. Type FMT: Article 360 of NFPA 70 and NECA NEIS 101.
21. Type IMC: Article 342 of NFPA 70 and NECA NEIS 101.
22. Type LFMC: Article 350 of NFPA 70 and NECA NEIS 101.
23. Type LFNC: Article 342 of NFPA 70 and NECA NEIS 111.
24. Type PVC: Article 356 of NFPA 70 and NECA NEIS 111.
25. Type RTRC: Article 355 of NFPA 70 and NECA NEIS 111.
26. Expansion Fittings: NEMA FB 2.40.
27. Consult Architect for resolution of conflicting requirements.

C. Special Installation Techniques:

1. General Requirements for Installation of Duct Raceways:

a. Complete duct raceway installation before starting conductor installation.
b. Provide stub-ups through floors with coupling threaded inside for plugs, set flush with finished floor. Plug coupling until conduit is extended above floor to final destination or a minimum of 2 ft above finished floor.
c. Install no more than equivalent of three 90-degree bends in conduit run except for control wiring conduits, for which no more than equivalent of two 90-degree fewer bends are permitted. Support within 12 inch of changes in direction.
d. Make bends in duct raceway using large-radius preformed ells except for parallel bends. Field bending must be in accordance with NFPA 70 minimum radii requirements. Provide only equipment specifically designed for material and size involved.
e. Conceal conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
f. Support conduit within 12 inch of enclosures to which attached.
g. Install duct sealing fittings at accessible locations in accordance with NFPA 70 and fill them with listed sealing compound. For concealed duct raceways, install fitting in flush steel box with blank cover plate having finish similar to that of adjacent plates or surfaces. Install duct sealing fittings in accordance with NFPA 70.
h. Install devices to seal duct raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal interior of duct raceways at the following points:

1) Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2) Where an underground service duct raceway enters a building or structure.
3) Conduit extending from interior to exterior of building.
4) Conduit extending into pressurized duct raceway and equipment.
5) Conduit extending into pressurized zones that are automatically controlled to maintain different pressure set points.

6) Where otherwise required by NFPA 70.

i. Do not install duct raceways or electrical items on "explosion-relief" walls or rotating equipment.
j. Do not install conduits within 2 inch of the bottom side of a metal deck roof.
k. Keep duct raceways at least 6 inch away from parallel runs of flues and steam or hot-water pipes. Install horizontal duct raceway runs above water and steam piping.
l. Cut conduit perpendicular to the length. For conduits metric designator 53 (trade size 2) and larger, use roll cutter or a guide to make cut straight and perpendicular to the length. Ream inside of conduit to remove burrs.
m. Install pull wires in empty duct raceways. Provide polypropylene or monofilament plastic line with not less than 200 lb tensile strength. Leave at least 12 inch of slack at both ends of pull wire. Cap underground duct raceways designated as spare above grade alongside duct raceways in use.
n. Install duct raceways square to the enclosure and terminate at enclosures without hubs with locknuts on both sides of enclosure wall. Install locknuts hand tight, plus one-quarter turn more.

1) Termination fittings with shoulders do not require two locknuts.

o. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to metric designator 35 (trade size 1-1/4) and insulated throat metal bushings on metric designator 41 (trade size 1-1/2) and larger conduits terminated with locknuts.

2. Types EMT-A, ERMC-A, and FMC-A: Do not install aluminum duct raceways or fittings in contact with concrete or earth.
3. Types ERMC and IMC:

a. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound that maintains electrical conductivity to threads of duct raceway and fittings before making up joints. Follow compound manufacturer's published instructions.

4. Type ERMC-S-PVC:

a. Follow manufacturer's installation instructions for clamping, cutting, threading, bending, and assembly.
b. Provide PVC-coated sealing locknut for exposed male threads transitioning into female NPT threads that do not have sealing sleeves, including transitions from PVC couplings/female adapters to Type ERMC-S-PVC elbows in direct-burial applications. PVC-coated sealing locknuts must not be used in place of conduit hub. PVC-coated sealing locknut must cover exposed threads on Type ERMC-S-PVC duct raceway.
c. Coat field-cut threads on PVC-coated duct raceway with manufacturer-approved corrosion-preventing conductive compound prior to assembly.

5. Types FMC, LFMC, and LFNC:

a. Provide a maximum of 72 inch of flexible conduit for recessed and semirecessed luminaires,equipment subject to vibration, noise transmission, or movement; and for transformers and motors.

6. Types PVC, HDPE, and EPEC:

a. Do not install Type PVC, Type HDPE, or Type EPEC conduit where ambient temperature exceeds 122 deg F. Conductor ratings must be limited to 75 deg C except where installed in a trench outside buildings with concrete encasement, where 90 deg C conductors are permitted.
b. Comply with manufacturer's published instructions for solvent welding and fittings.
c. Join joints with solvent cement in accordance with manufacturer's published instructions and allowed to cure before handling. Joints to be bent, pushed, or pulled must set for minimum 24 h after joining.

7. Type RTRC: Do not install Type RTRC conduit where ambient temperature exceeds 230 deg F.

8. Stub-ups to Above Recessed Ceilings:

a. Provide EMT, IMC, or ERMC for duct raceways.
b. Provide a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

9. Duct Raceway Terminations at Locations Subject to Moisture or Vibration:

a. Provide insulating bushings to protect conductors, including conductors smaller than 4 AWG.

10. Duct Fittings: Install fittings in accordance with NEMA FB 2.10 guidelines.

a. ERMC-S-PVC: Provide only fittings listed for use with this type of conduit. Patch and seal joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Provide sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
b. EMT: Provide compression, steel fittings. Comply with NEMA FB 2.10.
c. Flexible Conduit: Provide only fittings listed for use with flexible conduit type. Comply with NEMA FB 2.20.

11. Expansion-Joint Fittings:

a. Install in runs of aboveground PVC that are located where environmental temperature change may exceed 30 deg F and that have straight-run length that exceeds 25 ft. Install in runs of aboveground ERMC and EMT conduit that are located where environmental temperature change may exceed 100 deg F and that have straight-run length that exceeds 100 ft.
b. Install type and quantity of fittings that accommodate temperature change listed for the following locations:

1) Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
2) Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
3) Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
4) Attics: 135 deg F temperature change.

c. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.
d. Install expansion fittings at locations where conduits cross building or structure expansion joints.
e. Install expansion-joint fitting with position, mounting, and piston setting selected in accordance with manufacturer's published instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

12. Duct Raceways Penetrating Rooms or Walls with Acoustical Requirements: Seal duct raceway openings on both sides of rooms or walls with acoustically rated putty or firestopping.
13. Identification: Provide labels for conduit assemblies, duct raceways, and associated electrical equipment.

a. Provide warning signs.

D. Interfaces with Other Work:

1. Firestop penetrations of fire-rated floor and wall assemblies.
2. Provide conduit hangers and supports.
3. Coordinate installation of new products for <Insert system or product

3.3 FIELD QUALITY CONTROL OF CONDUITS FOR ELECTRICAL SYSTEMS

A. Field tests and inspections must be witnessed by authorities having jurisdiction.

B. Tests and Inspections:

1. Perform manufacturer's recommended tests and inspections.
2. Pull solid aluminum or wood test mandrel through duct to prove joint integrity and adequate bend radii, and test for out-of-round duct. Provide minimum 12 inch long mandrel equal to duct size minus 1/4 inch. If obstructions are indicated, remove obstructions and retest.
3. Conduit Placement:

a. Verify that center-line location and offsets are in accordance with the Drawings.
b. Verify that hangers and supports for conduits are attached to structure as

directed by qualified structural engineer.

c. Verify that nuts on bolts or hanger rods are secure.

d. Verify that space between raceways and cored holes are filled with non-shrinking grout or other approved material indicated on the Drawings and the Specifications.

e. Verify that expansion devices are installed at locations indicated on the Drawings and the Specifications.

f. Verify that ends are cut square to provide flush-butting surfaces when spliced and inside edges are free of burrs that could impede installation of cables.

g. Verify minimum separation of utilities, or that approved mechanical protection has been provided to surrounding conduit(s) where minimum separation cannot be achieved.

4. Document all changes on Record Drawings.

C. Nonconforming Work:

1. Conduit will be considered defective if it does not pass tests and inspections.
2. Remove and replace defective units and retest.

D. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

3.4 CLEANING

A. Verify that bentonite or other drilling fluids are contained and removed, and site is restored to its original or improved condition.

3.5 PROTECTION

A. Protect coatings, finishes, and cabinets from damage and deterioration.

1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533.13

SECTION 260533.16 - BOXES AND COVERS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metallic outlet boxes, device boxes, rings, and covers.
2. Nonmetallic outlet boxes, device boxes, rings, and covers.
3. Junction boxes and pull boxes.
4. Cover plates for device boxes.
5. Hoods for outlet boxes.

B. Related Requirements:

1. Section 018116 "Facility Environmental Requirements" specifies temperature, humidity, acoustical, and other field conditions applicable to the Work specified in this Section.
2. Section 018123 "Facility Seismic and Wind Criteria" specifies seismic hazard, wind hazard, other structural load design conditions applicable to the Work specified in this Section.
3. Section 260010 "Supplemental Requirements for Electrical" specifies additional coordination, scheduling, sequencing, submittal, and installation requirements applicable to the Work for electrical, communications, and electronic safety and security systems on the Project, including wiring methods.
4. Section 078413 "Penetration Firestopping" specifies materials and methods for sealing penetrations of rated walls and partitions referenced by this Section.
5. Section 260526 "Grounding and Bonding for Electrical Systems" specifies grounding and bonding referenced by this Section.
6. Section 260553 "Identification for Electrical Systems" specifies electrical equipment labels and warning signs installed by this Section.

1.2 DEFINITIONS

A. Communications Outlet: One or more communications jacks, or cables and plugs, mounted in a box or ring, with a suitable protective cover.

B. Enclosure: The case or housing of an apparatus, or the fence or wall(s) surrounding an installation, to prevent personnel from accidentally contacting energized parts or to protect the equipment from physical damage. Types of enclosures and enclosure covers include the following:

1. Cabinet: An enclosure that is designed for either surface mounting or flush mounting and is provided with a frame, mat, or trim in which a swinging door or doors are or can be hung.
2. Concrete Box: A box intended for use in poured concrete.

3. Conduit Body: A means for providing access to the interior of a conduit or tubing system through one or more removable covers at a junction or terminal point. In the United States, conduit bodies are listed in accordance with outlet box requirements.
4. Conduit Box: A box having threaded openings or knockouts for conduit, EMT, or fittings.
5. Cover Plate: A cover designed for protecting wiring devices installed in flush-mounted device boxes while permitting their safe operation; also called a faceplate or wallplate.
6. Cutout Box: An enclosure designed for surface mounting that has swinging doors or covers secured directly to and telescoping with the walls of the enclosure.
7. Device Box: A box with provisions for mounting a wiring device directly to the box.
8. Extension Ring: A ring intended to extend the sides of an outlet box or device box to increase the box depth, volume, or both.
9. Floor Box: A box mounted in the floor intended for use with a floor box cover and other components to complete the floor box enclosure.
10. Floor-Mounted Enclosure: A floor box and floor box cover assembly with means to mount in the floor that is sealed against the entrance of scrub water at the floor level.
11. Floor Nozzle: An enclosure used on a wiring system, intended primarily as a housing for a receptacle, provided with a means, such as a collar, for surface-mounting on a floor, which may or may not include a stem to support it above the floor level, and is sealed against the entrance of scrub water at the floor level.
12. Junction Box: A box with a blank cover that joins different runs of raceway or cable and provides space for connection and branching of the enclosed conductors.
13. Outlet Box: A box that provides access to a wiring system having pryout openings, knockouts, threaded entries, or hubs in either the sides or the back, or both, for the entrance of conduit, conduit or cable fittings, or cables, with provisions for mounting an outlet box cover, but without provisions for mounting a wiring device directly to the box.
14. Pedestal Floor Box Cover: A floor box cover that, when installed as intended, provides a means for typically vertical or near-vertical mounting of receptacle outlets above the floor's finished surface.
15. Pull Box: A box with a blank cover that joins different runs of raceway and provides access for pulling or replacing the enclosed cables or conductors.
16. Raised-Floor Box: A floor box intended for use in raised floors.
17. Recessed Access Floor Box: A floor box with provisions for mounting wiring devices below the floor surface.
18. Recessed Access Floor Box Cover: A floor box cover with provisions for passage of cords to recessed wiring devices mounted within a recessed floor box.
19. Ring: A sleeve, which is not necessarily round, used for positioning a recessed wiring device flush with the plaster, concrete, drywall, or other wall surface.
20. Ring Cover: A box cover, with raised center portion to accommodate a specific wall or ceiling thickness, for mounting wiring devices or luminaires flush with the surface.
21. Termination Box: An enclosure designed for installation of termination base assemblies consisting of bus bars, terminal strips, or terminal blocks with provision for wire connectors to accommodate incoming or outgoing conductors, or both.

C. Receptacle: A fixed connecting device arranged for insertion of a power cord plug. Also called a power jack.

D. Receptacle Outlet: One or more receptacles mounted in a box with a suitable protective cover.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Prepare and submit the following:

1. Shop Drawings for Floor Boxes: Show that floor boxes are located to avoid interferences and are structurally allowable. Indicate floor thickness at location where boxes are embedded in concrete floors and underfloor clearances where boxes are installed in raised floors.

1.4 INFORMATIONAL SUBMITTALS

A. Manufacturer's published instructions.

1.5 QUALIFICATIONS

A. Inspection and Testing of Fire-Alarm Systems (I&TFAS) Technician II: Possessing active NICET I&TFAS Level II certification. Able to plan, perform, and coordinate periodic inspections and tests of complex fire-alarm systems (including one or more of suppression interfaces, networked control units, smoke control interfaces, air sampling systems, multi-zone voice evacuation systems, or high-rise applications) and prepare related records and reports.

B. Electrical Power Testing and Inspecting Agency: Entities possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction.

C. Communications Testing and Inspecting Agency: Entity possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction.

1. On-site communications testing supervisor must have BICSI Technician (TECH) certification and documented training, and be experienced with testing communications equipment in accordance with BICSI testing standards.

D. Fire-Alarm Testing Agency: Entity possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction.

1. On-site fire-alarm testing supervisor must possess active NICET I&TFAS Technician II certification.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements: Products or components listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2.2 METALLIC OUTLET BOXES, DEVICE BOXES, RINGS, AND COVERS

A. UL QCIT - Metallic Outlet Boxes and Covers:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN QCIT; including UL 514A.

2. Standard Features:

a. Box having pryout openings, knockouts, threaded entries, or hubs in either the sides or the back, or both, for entrance of conduit, conduit or cable fittings, or cables, with provisions for mounting outlet box cover, but without provisions for mounting wiring device directly to box.
b. Material: Sheet steel.
c. Sheet Metal Depth: Minimum 2 inch.

3. Other Available Features Required by the Project:

a. Luminaire Outlet Boxes and Covers: Nonadjustable, listed and labeled for attachment of luminaire weighing up to 50 lb.
b. Paddle Fan Outlet Boxes and Covers: Nonadjustable, designed for attachment of paddle fan weighing up to 70 lb.

B. UL QCIT - Metallic Conduit Bodies:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN QCIT; including UL 514A.

2. Standard Features: Means for providing access to interior of conduit or tubing system through one or more removable covers at junction or terminal point. In the United States, conduit bodies are listed in accordance with outlet box requirements.

C. UL QCIT - Metallic Device Boxes:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing

laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN QCIT; including UL 514A.

2. Standard Features:

a. Box with provisions for mounting wiring device directly to box.
b. Material: Sheet steel.
c. Sheet Metal Depth: minimum 2 inch.

D. UL QCIT - Metallic Extension Rings:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN QCIT; including UL 514A.

2. Standard Features: Ring intended to extend sides of outlet box or device box to increase box depth, volume, or both.
3. Sustainable Design Features:

2.3 JUNCTION BOXES AND PULL BOXES

A. UL BGUZ - Indoor Sheet Metal Junction and Pull Boxes:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN BGUZ; including UL 50 and UL 50E.

2. Standard Features:

a. Box with a blank cover that serves the purpose of joining different runs of raceway or cable.

B. UL BGUZ - Outdoor Sheet Metal Junction and Pull Boxes:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. UL CCN BGUZ; including UL 50 and UL 50E.

2. Standard Features:

a. Box with a blank cover that serves the purpose of joining different runs of raceway or cable.
b. Degree of Protection: Type 4X.

2.4 COVER PLATES FOR DEVICE BOXES

A. UL QCIT or QCMZ - Metallic Cover Plates for Device Boxes:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. UL CCN QCIT or UL CCN QCMZ; including UL 514D.

2. Standard Features:

   a. Cover plate-Securing Screws: Metal with head color to match cover plate finish.
   b. Damp and Wet Locations: Listed, labeled, and marked for location and use. Provide gaskets and accessories necessary for compliance with listing.
   c. Cover Plate Material: As indicated on architectural Drawings.

B. UL QCIT or QCMZ - Nonmetallic Cover Plates for Device Boxes:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. UL CCN QCIT or UL CCN QCMZ; including UL 514D.

2. Standard Features:

   a. Cover Plate-Securing Screws: Metal with head color to match cover plate finish.
   b. Damp and Wet Locations: Listed, labeled, and marked for location and use. Provide gaskets and accessories necessary for compliance with listing.
   c. Cover Plate Material: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device.
   d. Color: As indicated on architectural Drawings.

2.5 HOODS FOR OUTLET BOXES

A. UL QCIT or QCMZ - Extra-Duty, While-in-Use Hoods for Outlet Boxes:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. UL CCN QCIT or UL CCN QCMZ; including UL 514D.
   b. Receptacle, Hood, Cover Plate, Gaskets, and Seals: UL 498 Supplement SA when mated with box or enclosure complying with UL 514A, UL 514C, or UL 50E.

2. Standard Features:

a. Mounts to box using fasteners different from wiring device.
b. Marked "Extra-Duty" in accordance with UL 514D.
c. Provides gray, weatherproof, "while-in-use" cover.
d. Manufacturer may combine nonmetallic device box with hood as extra-duty rated assembly.

PART 3 - EXECUTION

3.1 SELECTION OF BOXES AND COVERS FOR ELECTRICAL SYSTEMS

A. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NFPA 70 for selection of boxes and enclosures. Consult Architect for resolution of conflicting requirements.

B. Degree of Protection:

1. Outdoors:

a. Type 4 unless otherwise indicated.
b. Locations Exposed to Hosedown: Type 4X.
c. Locations Subject to Potential Flooding: Type 6P.
d. Locations Aboveground Where Mechanism Must Operate When Ice Covered: Type 3S.
e. Locations in-Ground or Exposed to Corrosive Agents: Type 4X.
f. Locations in-Ground or Exposed to Corrosive Agents Where Mechanism Must Operate When Ice Covered: Type 3SX.

2. Indoors:

a. Type 1 unless otherwise indicated.
b. Damp or Dusty Locations: Type 12.
c. Surface Mounted in Kitchens and Other Locations Exposed to Oil or Coolants: Type 12.
d. Flush Mounted in Kitchens and Other Locations Exposed to Oil or Coolants: Type 12.
e. Locations Exposed to Airborne Dust, Lint, Fibers, or Flyings: Type 4.
f. Locations Exposed to Hosedown: Type 4.
g. Locations Exposed to Brief Submersion: Type 6.
h. Locations Exposed to Prolonged Submersion: Type 6P.
i. Locations Exposed to Corrosive Agents: Type 4X.
j. Locations Exposed to Spraying Oil or Coolants: Type 13.

C. Exposed Boxes Installed Less Than 2.5 m (8 ft) Above Floor:

1. Provide exposed cover. Flat covers with angled mounting slots or knockouts are prohibited.

3.2 INSTALLATION OF BOXES AND COVERS FOR ELECTRICAL SYSTEMS

A. Comply with manufacturer's published instructions.

B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:

1. Electrical Construction: ICC IBC, ICC IFC, NFPA 1, NFPA 70, and NECA NEIS 1.
2. Electrical Safety: NFPA 70E.
3. Commissioning of Active and Passive Fire Protection Features: NFPA 3 and NFPA 4.
4. Grounding and Bonding: NECA NEIS 331 and Article 250 of NFPA 70.
5. Communications Work: BICSI N1.
6. Life Safety and Means of Egress Work: NFPA 101.
7. Emergency and Standby Power Work: NFPA 110, NFPA 111, and NECA NEIS 416.
8. Work in Confined Spaces: NFPA 350.
9. Work in Basements and Other Developed Subterranean Spaces: NFPA 520.
10. Outlet, Device, Pull, and Junction Boxes: Article 314 of NFPA 70.
11. Consult Architect for resolution of conflicting requirements.

C. Special Installation Techniques:

1. Provide boxes in wiring and raceway systems wherever required for pulling of wires, making connections, and mounting of devices or fixtures.
2. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to [**center**][**top**][**bottom**] of box unless otherwise indicated.
3. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box, whether installed indoors or outdoors.
4. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
5. Locate boxes so that cover or plate will not span different building finishes.
6. Support boxes in recessed ceilings independent of ceiling tiles and ceiling grid.
7. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for purpose.
8. Fasten junction and pull boxes to, or support from, building structure. Do not support boxes by conduits.
9. Set metal floor boxes level and flush with finished floor surface.
10. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.
11. Do not install aluminum boxes, enclosures, or fittings in contact with concrete or earth.
12. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to ensure a continuous ground path.
13. Boxes and Enclosures in Areas or Walls with Acoustical Requirements:

a. Seal openings and knockouts in back and sides of boxes and enclosures with acoustically rated putty.
b. Provide gaskets for cover plates and covers.

3.3 FIELD QUALITY CONTROL OF BOXES AND COVERS

A. Administrant for Electrical Power Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

B. Administrant for Communications Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

C. Administrant for Security Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

D. Administrant for Fire-Alarm Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

E. Tests and Inspections:

1. Perform manufacturer's recommended tests and inspections.
2. Perform tests and inspections recommended by standards listed in "Reference Standards for Installation" Paragraph.

F. Nonconforming Work:

1. Boxes and covers will be considered defective if they do not pass tests and inspections.
2. Remove and replace defective units and retest.

G. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

3.4 CLEANING

A. Remove construction dust and debris from boxes before installing cover plates, covers, and hoods.

3.5 PROTECTION

A. After installation, protect boxes from construction activities. Remove and replace items

that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 260533.16

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Labels.
2. Extruded insulating tubing.
3. Bands.
4. Tapes and stencils.
5. Tags.
6. Signs.
7. Cable ties.

B. Related Requirements:

1. Section 018116 "Facility Environmental Requirements" specifies basis-of-design environmental conditions and performance criteria that are applicable to product selection and installation of the Work on the Project.
2. Section 018123 "Facility Seismic and Wind Criteria" specifies basis-of-design seismic and wind criteria for nonstructural components on the Project.
3. Section 260010 "Supplemental Requirements for Electrical" specifies additional requirements applicable to coordinating, scheduling, and sequencing of the Work specified in this Section.
4. Section 284600 "Fire Detection and Alarm" specifies fire detection and alarm devices referenced in this Section.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Identification Schedule: For each piece of electrical equipment and electrical system components to be index of nomenclature for electrical equipment and system components used in identification signs and labels. Use same designations indicated on Drawings.

PART 2 - PRODUCTS

2.1 LABELS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction,

and marked for intended location and application.
2. Listing Criteria: UL CCN PGDQ2 for components; including UL 969.

B. UL PGDQ2 - Vinyl Wraparound Labels: Preprinted, flexible labels laminated with clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing label ends.

C. UL PGDQ2 - Self-Adhesive Wraparound Labels: Preprinted, 3 mil thick, vinyl flexible label with acrylic pressure-sensitive adhesive.

1. Self-Lamination: Clear; UV-, weather-, and chemical-resistant; self-laminating, with protective shield over legend. Size labels such that clear shield overlaps entire printed legend.
2. Marker for Labels:

a. Machine-printed, permanent, waterproof, black ink recommended by printer manufacturer.

D. UL PGDQ2 - Self-Adhesive Labels: Vinyl, thermal, transfer-printed, 3 mil thick, multicolor, weather- and UV-resistant, pressure-sensitive adhesive labels, configured for intended use and location.

1. Minimum Nominal Size:

a. 1-1/2 by 6 inch for raceway and conductors.
b. 3-1/2 by 5 inch for equipment.
c. As required by authorities having jurisdiction.

2.2 EXTRUDED INSULATING TUBING

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN YDPU2 for components; including UL 224.

B. UL YDPU2 - Heat-Shrink Preprinted Tubes: Flame-retardant polyolefin tubes with machine-printed identification labels, sized to suit diameter and shrunk to fit firmly. Full shrink recovery occurs at maximum of 200 deg F.

2.3 BANDS

A. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeves, with diameters sized to suit diameters and that stay in place by gripping action.

B. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeves, 2 inch long, with diameters sized to suit diameters and that stay in place by gripping action.

2.4 TAPES AND STENCILS

A. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

B. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; not less than 3 mil thick by 1 to 2 inch wide; compounded for outdoor use.

C. Tape and Stencil: 4 inch wide black stripes on 10 inch centers placed diagonally over orange background and are 12 inch wide. Stop stripes at legends.

D. Floor Marking Tape: 2 inch wide, 5 mil pressure-sensitive vinyl tape, with yellow and black stripes and clear vinyl overlay.

2.5 SIGNS

A. Baked-Enamel Signs:

1. Preprinted aluminum signs, high-intensity reflective, punched or drilled for fasteners, with colors, legend, and size required for application.
2. 1/4 inch grommets in corners for mounting.
3. Nominal Size: 7 by 10 inch.

B. Metal-Backed Butyrate Signs:

1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs, with 0.0396 inch galvanized-steel backing, punched and drilled for fasteners, and with colors, legend, and size required for application.
2. 1/4 inch grommets in corners for mounting.
3. Nominal Size: 10 by 14 inch.

C. Laminated Acrylic or Melamine Plastic Signs:

1. Engraved legend.
2. Thickness:

    a. For signs up to 20 sq. inch, minimum 1/16 inch thick.
    b. For signs larger than 20 sq. inch, 1/8 inch thick.
    c. Engraved legend with black letters on white face.
    d. Punched or drilled for mechanical fasteners with 1/4 inch grommets in corners for mounting.
    e. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.6 CABLE TIES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction,

and marked for intended location and application.
2. Listing Criteria: UL CCN ZODZ; including UL 1565 or UL 62275.

B. UL ZODZ - General-Purpose Cable Ties: Fungus inert, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F in accordance with ASTM D638: 12,000 psi.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black, except where used for color-coding.

C. UL ZODZ - UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F in accordance with ASTM D638: 12,000 psi.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black.

D. UL ZODZ - Plenum-Rated Cable Ties: Self-extinguishing, UV stabilized, one piece, and self-locking.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F in accordance with ASTM D638: 7000 psi.
3. UL 94 Flame Rating: 94V-0.
4. Temperature Range: Minus 50 to plus 284 deg F.
5. Color: Black.

PART 3 - EXECUTION

3.1 PREPARATION

A. Self-Adhesive Identification Products: Before applying electrical identification products, clean substrates of substances that could impair bond, using materials and methods recommended by manufacturer of identification product.

3.2 SELECTION OF COLORS AND IDENTIFICATION MARKINGS

A. Comply with 29 CFR 1910.144 for color identification of hazards, and the following:

1. Fire-protection and fire-alarm equipment, including raceways, must be finished, painted, or suitably marked safety red.
2. Ceiling-mounted hangers, supports, cable trays, and raceways must be finished, painted, or suitably marked safety yellow where less than 7.7 ft above finished floor.

B. Color-Coding for Phase- and Voltage-Level Identification, 1000 V or Less: Use colors listed below for ungrounded service feeder and branch-circuit conductors.

1. Color must be factory applied or field applied for sizes larger than 6 AWG when permitted by authorities having jurisdiction.
2. Colors for 208Y/120 V Circuits:

    a. Phase A: Black.
    b. Phase B: Red.
    c. Phase C: Blue.

3. Colors for 240 V Circuits:

    a. Phase A: Black.
    b. Phase B: Red.

4. Colors for 480Y/277 V Circuits:

    a. Phase A: Brown.
    b. Phase B: Orange.
    c. Phase C: Yellow.

5. Color for Neutral (Grounded Conductor): White.
6. Color for Equipment Ground: Green.
7. Color for Isolated Ground: Green with two or more yellow stripes.

C. Color-Coding Raceways, Cable Trays, Junction Boxes, and Conductors for Intrinsically-Safe Circuits: Light blue. When used to identify intrinsically-safe circuits, Article 504 of NFPA 70 requires that the color light blue not be used for any other purpose.

D. Color-Coding Instructional Signs: Self-adhesive labels, including color code for grounded and ungrounded conductors.

E. Accessible Fittings for Raceways: Identify cover of junction and pull box of the following systems with wiring system legend and system voltage. System legends must be as follows:

1. "EMERGENCY POWER."
2. "POWER."
3. "UPS."

F. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.

G. Cover Plates: Label individual cover plates with self-adhesive labels. Place label at top of cover plate. Label cover plate with the following information, in the order listed:

1. Panelboard designation.
2. Colon or dash.
3. Branch circuit number.

H. Workspace Indication: Apply floor marking tape to finished surfaces. Show working clearances in direction of access to live parts. Workspace must comply with NFPA 70

and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

I. Equipment Identification Labels:

1. Black letters on white field.
2. Indoor Equipment: Laminated acrylic or melamine plastic sign.
3. Outdoor Equipment: Laminated acrylic or melamine sign.
4. Equipment to Be Labeled:

    a. Racks, Frames, and Enclosures: Identify front and rear of each with self-adhesive labels.
    b. Panelboards: Typewritten directory of circuits in location provided by panelboard manufacturer. Panelboard identification must be in form of engraved, laminated acrylic or melamine label.
    c. Enclosures and electrical cabinets.
    d. Access doors and panels for concealed electrical items.
    e. Switchgear.
    f. Switchboards.
    g. Transformers: Label that includes tag designation indicated on Drawings for transformer, feeder, and panelboards or equipment supplied by secondary.
    h. Substations.
    i. Emergency system boxes and enclosures.
    j. Motor-control centers.
    k. Enclosed switches.
    l. Enclosed circuit breakers.
    m. Enclosed controllers.
    n. Variable-speed controllers.
    o. Push-button stations.
    p. Power-transfer equipment.
    q. Contactors.
    r. Remote-controlled switches, dimmer modules, and control devices.
    s. Uninterruptible power supplies.
    t. Battery-inverter units.
    u. Battery racks.
    v. Power-generating units.
    w. Monitoring and control equipment.

J. Cable Ties: General purpose, for attaching tags, except as listed below:

1. Outdoors: UV-stabilized nylon.
2. In Spaces Handling Environmental Air: Plenum rated.

3.3 SELECTION OF SIGNS AND HAZARD MARKINGS

A. Comply with 29 CFR 1910.145 for danger, caution, warning, and safety instruction signs.

B. Signs, labels, and tags required for personnel safety must comply with the following

standards:

1. Safety Colors: NEMA Z535.1.
2. Facility Safety Signs: NEMA Z535.2.
3. Safety Symbols: NEMA Z535.3.
4. Product Safety Signs and Labels: NEMA Z535.4.
5. Safety Tags and Barricade Tapes for Temporary Hazards: NEMA Z535.5.

C. Electrical Hazard Warnings:

1. Arc-Flash Hazard Warning: Self-adhesive labels. Comply with NFPA 70E requirements for arc-flash hazard warning labels.
2. Raceways and Cables Carrying Circuits at More Than 1000 V:

    a. Black letters on orange field.
    b. Legend: "DANGER - CONCEALED HIGH VOLTAGE WIRING."

3. Multiple Power Sources Warning Legend: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
4. OSHA Workspace Clearance Warning Legend: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 3 FEET MINIMUM."

D. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive labels.

1. Apply to exterior of door, cover, or other access.
2. For equipment with multiple power or control sources, apply to door or cover of equipment, including, but not limited to, the following:

    a. Power-transfer switches.
    b. Controls with external control power connections.

E. Operating Instruction Signs: Laminated acrylic or melamine plastic signs.

3.4 INSTALLATION

A. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.

B. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes typical for electrical equipment environments specified in Section 018116 "Facility Environmental Requirements" and Section 260010 "Supplemental Requirements for Electrical."

C. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Retain paint system applicable for surface material and location (exterior or interior).

D. Fasteners for Labels and Signs: Self-tapping, stainless steel screws or stainless steel machine screws with nuts and flat and lock washers.

E. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.

F. Install identifying devices before installing acoustical ceilings and similar concealment.

G. Verify identity of item before installing identification products.

H. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.

I. Apply identification devices to surfaces that require finish after completing finish work.

J. Install signs with approved legend to facilitate proper identification, operation, and maintenance of electrical systems and connected items.

K. Elevated Components: Increase sizes of labels, signs, and letters to those appropriate for viewing from floor.

L. Vinyl Wraparound Labels:

1. Secure tight to surface of raceway or cable at location with high visibility and accessibility.
2. Attach labels that are not self-adhesive type with clear vinyl tape, with adhesive appropriate to location and substrate.

M. Snap-Around Labels: Secure tight to surface at location with high visibility and accessibility.

N. Self-Adhesive Wraparound Labels: Secure tight to surface at location with high visibility and accessibility.

O. Snap-Around Color-Coding Bands: Secure tight to surface at location with high visibility and accessibility.

P. Heat-Shrink, Preprinted Tubes: Secure tight to surface at location with high visibility and accessibility.

Q. Marker Tapes: Secure tight to surface at location with high visibility and accessibility.

R. Self-Adhesive Vinyl Tape: Secure tight to surface at location with high visibility and accessibility.

1. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for minimum distance of 6 inch where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding.

S. Tape and Stencil: Comply with requirements in painting Sections for surface

preparation and paint application.

T. Floor Marking Tape: Apply stripes to finished surfaces following manufacturer's instructions.

U. Baked-Enamel Signs: Attach signs that are not self-adhesive type with mechanical fasteners appropriate to location and substrate.

V. Metal-Backed Butyrate Signs: Attach signs that are not self-adhesive type with mechanical fasteners appropriate to location and substrate.

W. Laminated Acrylic or Melamine Plastic Signs: Attach signs that are not self-adhesive type with mechanical fasteners appropriate to location and substrate.

END OF SECTION 260553

SECTION 260923 - LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Time switches.
2. Outdoor photoelectric switches.
3. Daylight-harvesting controls.
4. Business occupancy and vacancy sensors.
5. Storage occupancy sensors.
6. Outdoor motion sensors.
7. Industrial control switches.
8. Emergency lighting controls.

B. Related Requirements:

1. Section 018116 "Facility Environmental Requirements" specifies temperature, humidity, acoustical, and other field conditions applicable to the Work specified in this Section.
2. Section 018123 "Facility Seismic and Wind Criteria" specifies seismic hazard, wind hazard, other structural design conditions applicable to the Work specified in this Section.
3. Section 260010 "Supplemental Requirements for Electrical" specifies additional coordination, scheduling, sequencing, submittal, and installation requirements applicable to the Work for electrical, communications, and electronic safety and security systems on the Project, including wiring methods.
4. Section 260526 "Grounding and Bonding for Electrical Systems" specifies grounding and bonding of lighting control devices referenced by this Section.
5. Section 260529 "Hangers and Supports for Electrical Systems" specifies hangers and supports referenced by this Section.
6. Section 260553 "Identification for Electrical Systems" specifies electrical equipment labels and warning signs referenced by this Section.
7. Section 262726 "Wiring Devices" for wall-box dimmers and manual light switches.

1.2 DEFINITIONS

A. BCELTS: Branch circuit emergency lighting transfer switch.

B. DPDT: Double pole double throw.

C. DPST: Double pole single throw.

D. N.C.: Normally closed.

E. N.O.: Normally open.

F. PIR: Passive infrared.

G. SPDT: Single pole double throw.

H. SPST: Single pole single throw.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Product Listing: Include copy of unexpired approval letter, on letterhead of qualified electrical testing agency, certifying product's compliance with specified listing criteria.

    a. If listed manufacturer differs from selling manufacturer, indicate relationship between entities on submittal. Clearly indicate which entity warrants product performance and fitness for purpose.
    b. Listing criteria identified in approval letter must match specified listing criteria. UL label indicating approval of equipment's enclosure is not considered approval of equipment for intended application.
    c. Product identification in approval letter must match product branding and model numbers in submittal. Approval letters for discontinued or superseded products are unacceptable for submitted product.

B. Shop Drawings: Prepare and submit the following:

1. Show installation details for the following:

    a. Occupancy sensors.
    b. Vacancy sensors.

2. Interconnection diagrams showing field-installed wiring.
3. Diagrams for power, signal, and control wiring.

C. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

A. Manufacturer's published instructions.

B. Field Reports:

1. Manufacturer's field reports for field quality-control support.
2. Field reports for software and firmware upgrades.

1.5 CLOSEOUT SUBMITTALS

A. Warranty documentation.

B. Software and firmware service agreement.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements:

1. Products or components listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Must comply with CCR Title 24.

2.2 TIME SWITCHES

A. UL WGZR - Electronic Time Switch :

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Clock-Operated Switches: UL CCN WGZR, including UL 917.

3. Standard Features:

a. Contact Configuration: DPDT.
b. Contact Rating: 30 A inductive or resistive, 240 V(ac).
c. Programs:

1) Two on-off set points on a 24-hour schedule, allowing different set points for each day of the week and an annual holiday schedule that overrides the weekly operation on holidays.

d. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program.
e. Astronomic Time: All channels.
f. Automatic daylight savings time changeover.
g. Battery Backup: Not less than seven days' reserve, to maintain schedules and time clock.

2.3 OUTDOOR PHOTOELECTRIC SWITCHES

A. UL WJFX - Solid-State Outdoor Photoelectric Switch, Flexible Mounting:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Plug-in, Locking-Type Photocontrols: UL CCN WJFX, including UL 773.

3. Standard Features:

    a. Solid state, with DPST dry contacts rated for 1000 W incandescent or 1800 VA inductive, to operate connected relay, contactor coils, or microprocessor input; and compatible with drivers and LED lamps.
    b. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
    c. Light-Level Monitoring Range: 1.5 to 10 fc, with an adjustment for turn-on and turn-off levels within that range, and a directional lens in front of the photocell to prevent fixed light sources from causing turn-off.
    d. Time Delay: Fifteen-second minimum, to prevent false operation.
    e. Surge Protection: Metal-oxide varistor.
    f. Mounting: Twist lock complies with ANSI C136.10, with base-and-stem mounting or stem-and-swivel mounting accessories as required to direct sensor to the north sky exposure from same source and manufacturer as switch.
    g. Failure Mode: Luminaire stays ON.

B. UL WJFX - Solid-State Outdoor Photoelectric Switch, Luminaire-Mounted:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Plug-in, Locking-Type Photocontrols: UL CCN WJFX, including UL 773.

3. Standard Features:

    a. Solid state, with DPST dry contacts rated for 1000 W incandescent or 1800 VA inductive, to operate connected load, and compatible with CFL and LED lamps.
    b. Light-Level Monitoring Range: 1.5 to 10 fc, with an adjustment for turn-on and turn-off levels within that range.
    c. Time Delay: Thirty-second minimum, to prevent false operation.
    d. Lightning Arrester: Air-gap type.
    e. Mounting: Twist lock complying with ANSI C136.10, with base from same source and manufacturer as switch.
    f. Failure Mode: Luminaire stays ON.

2.4 BUSINESS OCCUPANCY AND VACANCY SENSORS

A. Dual-Technology, Passive-Infrared (PIR) and Ultrasonic, Occupancy or Vacancy Sensor:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for one of the following UL product categories:

    a. Energy Management Equipment: UL CCN PAZX, including UL 916 or UL 60730-1.
    b. Appliance Controls: UL CCN ATNZ, including UL 60730-1.
    c. Intrusion Detection Units: UL CCN ANSR, including UL 639.

3. Standard Features:

    a. Wall or Ceiling-mounted, solid-state indoor occupancy sensors.
    b. Integrated power pack.
    c. Hardwired connection to switch and BAS.
    d. Sensitivity Adjustment: Separate for each sensing technology.
    e. Detector Sensitivity: Detect occurrences of 6 inch minimum movement of any portion of a human body that presents a target of not less than 36 sq. inch, and detect a person of average size and weight moving not less than 12 inch in either a horizontal or a vertical manner at an approximate speed of 12 inch/s.

        1) Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft when mounted on a 96 inch high ceiling.
        2) Detection Coverage (Room, Wall Mounted): Detect occupancy anywhere within a 180-degree pattern centered on the sensor over an area of 1000 sq. ft when mounted 48 inch above finished floor.

4. Operation:

    a. Occupancy Sensor: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn them off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.

B. Wall-Switch Occupancy Sensor:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for one of the following UL product categories:

    a. Photoelectric Controls: UL CCN WJCT, including UL 773A.
    b. Energy Management Equipment: UL CCN PAZX, including UL 916 or UL 60730-1.

c. Intrusion Detection Units: UL CCN ANSR, including UL 639.

3. Standard Features:

a. Automatic-wall-switch occupancy sensor with manual on-off switch, suitable for mounting in single gang switchbox, with provisions for connection to BAS using hardwired connection using wireless connection.

1) Occupancy Sensor Operation: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn lights off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
2) Operating Ambient Conditions: Dry interior conditions, 32 to 120 deg F.
3) Switch Rating: Not less than 800 VA driver or LED load at 120 V, 1200 VA driver or LED load at 277 V, and 800 W incandescent.

b. Standard Range: 180-degree field of view, field adjustable from 180 to 40 degrees; with a minimum coverage area of 900 sq. ft.
c. Sensing Technology: Dual technology - PIR and ultrasonic.
d. Switch Type: Single pole, field-selectable automatic "on," or manual "on," automatic "off."
e. Capable of controlling load in three-way application.
f. Voltage: Dual voltage - 120 and 277 V.
g. Time Delay:

1) Concealed, field-adjustable, "off" time-delay selector at up to 30 minutes.
2) Concealed, "off" time-delay selector at 30 seconds and 5, 10, and 20 minutes.

h. Adaptive Technology: Self-adjusting circuitry detects and memorizes usage patterns of the space and helps eliminate false "off" switching.
i. Color: White.
j. Faceplate: Color matched to switch.

2.5 EMERGENCY LIGHTING CONTROLS

A. UL WPWR - Branch Circuit Emergency Lighting Transfer Switch (BCELTS) :

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Automatic Transfer Switches: UL CCN WPWR, including UL 1008.

3. Standard Features:

a. Automatically transfers emergency lighting load from normal branch circuit

to emergency branch circuit in accordance with Article 700 of NFPA 70.

b. Rating: 120/277 V, not exceeding 20 A.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine lighting control devices before installation. Reject lighting control devices that are wet, moisture damaged, or mold damaged.

B. Examine walls and ceilings for suitable conditions where lighting control devices will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SELECTION OF CONDUCTORS AND CABLES

A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than 12 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than 18 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than 14 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 INSTALLATION OF LIGHTING CONTROL DEVICES

A. Comply with manufacturer's published instructions.

B. Reference Standards for Installation: Unless more stringent installation requirements are specified in the Contract Documents or manufacturer's published instructions, comply with the following:

1. Electrical Construction: ICC IBC, ICC IFC, NFPA 1, NFPA 70, and NECA NEIS 1.
2. Electrical Maintenance: NFPA 70B.
3. Electrical Safety: NFPA 70E.
4. Grounding and Bonding: NECA NEIS 331 and Article 250 of NFPA 70.
5. Communications Work: BICSI N1.
6. Life Safety and Means of Egress Work: NFPA 101.
7. Work in Basements and Other Developed Subterranean Spaces: NFPA 520.
8. Consult Architect for resolution of conflicting requirements.

C. Special Installation Techniques:

1. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression systems, and partition assemblies.
2. Installation of Wiring:

    a. Conduit: Minimum conduit size is 3/4 inch.
    b. Wiring within Enclosures: Separate power-limited and nonpower-limited conductors in accordance with conductor manufacturer's published instructions.
    c. Size conductors in accordance with lighting control device manufacturer's published instructions unless otherwise indicated.
    d. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, device, and outlet boxes; terminal cabinets; and equipment enclosures.

D. Interfaces with Other Work:

1. Identification: Provide labels for lighting control devices and associated electrical equipment.

    a. Identify field-installed conductors, interconnecting wiring, and components.
    b. Label each enclosure with engraved metal or laminated-plastic nameplate.
    c. Identify controlled circuits in lighting contactors.
    d. Identify circuits or luminaires controlled by photoelectric and occupancy sensors at each sensor.
    e. Label time switches and contactors with a unique designation.

3.4 FIELD QUALITY CONTROL

A. Administrant for Electrical Power Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

B. Administrant for Lighting Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

C. Tests and Inspections:

1. Operational Test: After installing time switches and sensors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Nonconforming Work:

1. Lighting control devices will be considered defective if they do not pass tests and

inspections.

2. Remove and replace defective units and retest.

E. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

F. Manufacturer Services: Engage factory-authorized service representative to support field tests and inspections.

1. Manufacturer's Field Reports for Field Quality-Control Support: Prepare and submit report after each visit by factory-authorized service representative, documenting activities performed at the Project site.

END OF SECTION 260923

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. General-use switches, dimmer switches, and fan-speed controller switches.
2. General-grade single straight-blade receptacles.
3. General-grade duplex straight-blade receptacles.
4. Hospital-grade straight-blade receptacles.
5. Receptacles with arc-fault and ground-fault protective devices.
6. Locking receptacles.
7. Pin-and-sleeve receptacles.
8. Special-purpose power outlet assemblies.
9. Connectors, cords, and plugs.

B. Related Requirements:

1. Section 018116 "Facility Environmental Requirements" specifies temperature, humidity, acoustical, and other field conditions applicable to the Work specified in this Section.
2. Section 018123 "Facility Seismic and Wind Criteria" specifies seismic hazard, wind hazard, and other structural load design conditions applicable to the Work specified in this Section.
3. Section 260010 "Supplemental Requirements for Electrical" specifies additional coordination, scheduling, sequencing, submittal, and installation requirements applicable to the Work for electrical, communications, and electronic safety and security systems on the Project, including wiring methods.
4. Section 260526 "Grounding and Bonding for Electrical Systems" specifies grounding and bonding referenced by this Section.
5. Section 260533.16 "Boxes and Covers for Electrical Systems" specifies covers and cover plates referenced by this Section.
6. Section 260553 "Identification for Electrical Systems" specifies electrical equipment labels and warning signs referenced by this Section.
7. Section 260923 "Lighting Control Devices" for occupancy sensors, timers, control-voltage switches, and control-voltage dimmers.

1.2 DEFINITIONS

A. AFCI: Arc-Fault Circuit Interrupter.

B. Commercial/Industrial-Use Cord Reel: A cord reel subject to severe use in factories, commercial garages, construction sites, and similar locations requiring a harder service-type cord.

C. GFCI: Ground-Fault Circuit Interrupter.

D. UL 1472 Type I Dimmer: Dimmer in which air-gap switch is used to energize preset lighting levels.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Product Listing: Include copy of unexpired approval letter, on letterhead of qualified electrical testing agency, certifying product's compliance with specified listing criteria.

a. If listed manufacturer differs from selling manufacturer, indicate relationship between entities on submittal. Clearly indicate which entity warrants product performance and fitness for purpose.
b. Listing criteria identified in approval letter must match specified listing criteria. UL label indicating approval of equipment's enclosure is not considered approval of equipment for intended application.
c. Product identification in approval letter must match product branding and model numbers in submittal. Approval letters for discontinued or superseded products are not acceptable for submitted product.

B. Shop Drawings:

1. Wiring diagrams for duplex straight-blade receptacles with integral switching means.

1.4 INFORMATIONAL SUBMITTALS

A. Manufacturer's published instructions.

B. Field Reports:

1. Manufacturer's field reports for field quality-control support.

1.5 CLOSEOUT SUBMITTALS

A. Warranty documentation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements: Products or components listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2.2 GENERAL-USE SWITCHES, DIMMER SWITCHES, AND FAN-SPEED CONTROLLER SWITCHES

A. Toggle Switch :

1. Listing Criteria: UL CCN WMUZ and UL 20.
2. Standard Features:

    a. Device Color: As indicated on architectural Drawings.
    b. Configuration:

        1) Extra-heavy-duty, 120-277 V, 20 A, [single pole three way][four way].

3. Accessories:

    a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
    b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

B. Type I Dimmer Switch:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria: UL CCN EOYX and UL 1472.
3. Standard Features:

    a. UL 1472 Type I dimmer.
    b. Device Color: As indicated on architectural Drawings.
    c. Switch Style: Push button.
    d. Dimming Control Style: Slide.

4. Accessories:

    a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
    b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

2.3 GENERAL-GRADE DUPLEX STRAIGHT-BLADE RECEPTACLES

A. Duplex Straight-Blade Receptacle:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Receptacles for Plugs and Attachment Plugs: UL CCN RTRT and UL 498.
   b. Surge Protective Devices: UL 1449, Type 3.

2. Standard Features:

   a. Device Color: As indicated on architectural Drawings.
   b. Configuration:

      1) Heavy-duty, smooth face, NEMA 5-20R.

3. Accessories:

   a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
   b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

B. Tamper-Resistant Duplex Straight-Blade Receptacle:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

   a. Receptacles for Plugs and Attachment Plugs: UL CCN RTRT and UL 498.
   b. Surge Protective Devices: UL 1449, Type 3.

2. Standard Features:

   a. Device Color: As indicated on architectural Drawings.
   b. Configuration:

      1) Heavy-duty, smooth face, NEMA 5-20R.

3. Accessories:

   a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
   b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

C. Wired Half-Controlled Duplex Straight-Blade Receptacle:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Receptacles with Integral Switching Means: UL CCN RTXI and UL Subject 498B.

2. Standard Features:

    a. Device Color: As indicated on architectural Drawings.
    b. Configuration: NEMA 5-20R.

3. Accessories:

    a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
    b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

2.4 RECEPTACLES WITH ARC-FAULT AND GROUND-FAULT PROTECTIVE DEVICES

A. General-Grade, Weather-Resistant, Tamper-Resistant Duplex Straight-Blade Receptacle with GFCI Device:

1. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Receptacle GFCIs: UL CCN KCXS, UL 498, and UL 943.

2. Standard Features:

    a. Device Color: As indicated on architectural Drawings.
    b. Configuration: Heavy-duty, NEMA 5-20R.

3. Accessories:

    a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
    b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Receptacles:

1. Verify that receptacles to be procured and installed for Owner-furnished equipment are compatible with mating attachment plugs on equipment.

3.2 SELECTION OF CONTROLLED AND UNCONTROLLED RECEPTACLES

A. Private and Open Office Spaces:

1. Uncontrolled Receptacles at Workstations: Coordinate final locations of receptacles with furniture plan such that at least one uncontrolled receptacle is selected for installation not greater than 6 ft. (1.8 m) from each workstation.
2. Controlled Receptacles at Workstations: Coordinate final locations of receptacles with furniture plan such that at least one controlled receptacle is selected for installation not greater than 6 ft. (1.8 m) from each workstation.
3. Contact Architect for resolution of discrepancies between these requirements and Drawings.

3.3 INSTALLATION OF SWITCHES

A. Comply with manufacturer's published instructions.

B. Reference Standards for Installation: Unless more stringent installation requirements are specified in the Contract Documents or manufacturer's published instructions, comply with the following:

1. Electrical Construction: ICC IBC, ICC IFC, NFPA 1, NFPA 70, and NECA NEIS 1.
2. Electrical Safety: NFPA 70E.
3. Life Safety and Means of Egress Work: NFPA 101.
4. Work in Basements and Other Developed Subterranean Spaces: NFPA 520.
5. Wiring Devices: NECA NEIS 130.
6. Mounting Heights: NECA NEIS 1.
7. Consult Architect for resolution of conflicting requirements.

C. Interfaces with Other Work:

1. Identification:

a. Identify cover or cover plate for device with panelboard identification and circuit number.
b. Mark cover or cover plate using hot, stamped, or engraved machine printing with black-filled lettering, and provide durable wire markers or tags inside device box or outlet box.

c. Provide warning signs and arc-flash hazard warning labels for electrical equipment.

3.4 INSTALLATION OF STRAIGHT-BLADE RECEPTACLES

A. Comply with manufacturer's published instructions.

B. Reference Standards for Installation: Unless more stringent installation requirements are specified in the Contract Documents or manufacturer's published instructions, comply with the following:

1. Electrical Construction: ICC IBC, ICC IFC, NFPA 1, NFPA 70, and NECA NEIS 1.
2. Electrical Safety: NFPA 70E.
3. Grounding and Bonding: NECA NEIS 331 and Article 250 of NFPA 70.
4. Work in ITE Rooms: NFPA 75.
5. Work in Health Care Facilities: NFPA 99 and Article 517 of NFPA 70.
6. Work in Confined Spaces: NFPA 350.
7. Work in Basements and Other Developed Subterranean Spaces: NFPA 520.
8. Installing and Maintaining Wiring Devices: NECA NEIS 130.
9. Mounting Heights: Unless otherwise indicated in the Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
10. Receptacle Orientation: Unless otherwise indicated in the Contract Documents, orient receptacle to match configuration diagram in NEMA WD 6.

    a. Orient receptacle with ground pin or neutral pin at top.

11. Consult Architect for resolution of conflicting requirements.

C. Interfaces with Other Work:

1. Identification: Provide labels for receptacles and associated electrical equipment.

    a. Identify field-installed conductors, interconnecting wiring, and components.
    b. Label each enclosure with engraved metal or laminated-plastic nameplate.

        1) Identify cover or cover plate for device with panelboard identification and circuit number.
        2) Mark cover or cover plate using hot, stamped, or engraved machine printing with black-filled lettering, and provide durable wire markers or tags inside device box or outlet box.

    c. Provide warning signs and arc-flash hazard warning labels for electrical equipment.

2. Do not install Type 3 SPD, including surge-protected relocatable taps and power strips, on branch circuit downstream of GFCI device.

3.5 FIELD QUALITY CONTROL OF SWITCHES

A. Administrant for Electrical Power Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

B. Tests and Inspections:

1. Perform tests and inspections in accordance with manufacturers' published instructions.

C. Nonconforming Work:

1. Unit will be considered defective if it does not pass tests and inspections.
2. Remove and replace defective units and retest.

D. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

E. Manufacturer Services: Engage factory-authorized service representative to support field tests and inspections.

1. Manufacturer's Field Reports for Field Quality-Control Support: Prepare and submit report after each visit by factory-authorized service representative, documenting activities performed at the Project site.

3.6 FIELD QUALITY CONTROL OF STRAIGHT-BLADE RECEPTACLES

A. Administrant for Electrical Power Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

B. Tests and Inspections:

1. Insert and remove test plug to verify that device is securely mounted.
2. Verify polarity of hot and neutral pins.
3. Measure line voltage.
4. Measure percent voltage drop.
5. Measure grounding circuit continuity; impedance must be not greater than 2 ohms.
6. Healthcare Facilities: Test straight-blade receptacles in patient care spaces with receptacle pin tension test instrument in accordance with NFPA 99. Retention force of ground pin must be not less than 115 g (4 oz).
7. Perform additional installation and maintenance inspections and diagnostic tests in accordance with NECA NEIS 130 and manufacturers' published instructions.

C. Nonconforming Work:

1. Device will be considered defective if it does not pass tests and inspections.
2. Remove and replace defective units and retest.

D. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

E. Manufacturer Services: Engage factory-authorized service representative to support field tests and inspections.

1. Manufacturer's Field Reports for Field Quality-Control Support: Prepare and submit report after each visit by factory-authorized service representative, documenting activities performed at the Project site.

3.7 SYSTEM STARTUP FOR SWITCHES

A. Perform startup service.

1. Complete installation and startup checks in accordance with manufacturer's published instructions.

B. Manufacturer Services: Engage factory-authorized service representative to support system startup.

1. Manufacturer's Field Reports for System Startup Support: Prepare and submit report after each visit by factory-authorized service representative, documenting activities performed at the Project site.

3.8 PROTECTION

A. Devices:

1. Schedule and sequence installation to minimize risk of contamination of wires and cables, devices, device boxes, outlet boxes, covers, and cover plates by plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other materials.
2. After installation, protect wires and cables, devices, device boxes, outlet boxes, covers, and cover plates from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 262726

SECTION 264113 - LIGHTNING PROTECTION FOR STRUCTURES

PART 1 - GENERAL

1.1 SUMMARY

1.2 ACTION SUBMITTALS

A. Product Data: For each product.

B. Shop Drawings:

1. Include layouts of the lightning protection system, with details of the components to be used in the installation.
2. Include raceway locations needed for the installation of conductors.
3. Details of air terminals, ground rods, ground rings, conductor supports, splices, and terminations, including concealment requirements.
4. Include roof attachment details, coordinated with roof installation.
5. Calculations required by NFPA 780 for bonding of metal bodies.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Lightning protection system Shop Drawings, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Lightning protection cabling attachments to roofing systems and accessories.
2. Lightning protection strike termination device attachment to roofing systems, coordinated with the roofing system manufacturer.
3. Lightning protection system components penetrating roofing and moisture protection systems and system components, coordinated with the roofing system manufacturer.

B. Qualification Data: For Installer.

C. Product Certificates: For each type of roof adhesive for attaching the roof-mounted air terminal assemblies, approved by the roofing-material manufacturer.

D. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For lightning protection system to include in maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. Dimensioned site plan showing dimensioned route of the ground loop conductor and the ground rod locations. Comply with requirements of Section 017839 "Project Record Documents."
b. A system testing and inspection record, listing the results of inspections and ground resistance tests, as recommended by NFPA 780, Annex D.

B. Completion Certificate:

1. UL Master Label Certificate

1.5 QUALITY ASSURANCE

A. Installer Qualifications: UL-listed installer, category OWAY or LPI Master Installer .

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. NFPA Lightning Protection Standard: Comply with NFPA 780 requirements for Class I buildings.

B. UL Lightning Protection Standard: Comply with UL 96A requirements for Class I buildings.

C. Lightning Protection Components, Devices, and Accessories: Listed and labeled by a qualified testing agency as complying with UL 96, and marked for intended location and application.

2.2 MATERIALS

A. Air Terminals:

1. Copper unless otherwise indicated.
2. 1/2-inch diameter by 24 inches long.
3. Pointed tip.
4. Threaded base support .

B. Air Terminal Bracing:

1. Stainless steel.
2. 1/4-inchdiameter rod.

C. Class I Main Conductors:

1. Stranded Copper: 57,400 circular mils in diameter
2. Aluminum: 98,600 circular mils in diameter .

D. Class II Main Conductors:

1. Stranded Copper: 115,000 circular mils in diameter
2. Aluminum: 192,000 circular mils in diameter .

E. Secondary Conductors:

1. Stranded Copper: 26,240 circular mils in diameter
2. Aluminum: 41,400 circular mils in diameter.

F. Ground Loop Conductor: Stranded copper.

G. Ground Rods:

1. Material: Copper-clad steelStainless steel .
2. Diameter: 3/4 inch.
3. Rods shall be not less than 120 inches long.
4. .

H. Conductor Splices and Connectors: Compression fittings that are installed with hydraulically operated tools, or exothermic welds, approved for use with the class type.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install lightning protection components and systems according to NFPA 780 .

B. Install conductors with direct paths from air terminals to ground connections. Avoid bends less than 90 degrees and 8 inches in radius and narrow loops.

C. Conceal conductors within normal view from exterior locations at grade within 200 feet of building. Comply with requirements for concealed systems in NFPA 780 .

1. Roof penetrations required for down conductors and connections to structural-steel framework shall be made using listed through-roof fitting and connector assemblies with solid rods and appropriate roof flashings. Use materials approved by the roofing manufacturer for the purpose. Conform to the methods and materials required at roofing penetrations of the lightning protection components to ensure compatibility with the roofing specifications and warranty.
2. Install conduit where necessary to comply with conductor concealment requirements.
3. Air Terminals on Single-Ply Membrane Roofing: Comply with adhesive manufacturer's written instructions.

D. Ground Ring Electrode: The conductor shall be not less than the main-size lightning conductor.

3.2 CONNECTIONS

A. Aboveground concealed connections, and connections in earth or concrete, shall be

done by exothermic welds or by high-compression fittings listed for the purpose.

B. Aboveground exposed connections shall be done using the following types of connectors, listed and labeled for the purpose: bolted connectors.

C. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.

1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.

3.3 CORROSION PROTECTION

A. Do not combine materials that can form an electrolytic couple that will accelerate corrosion in the presence of moisture unless moisture is permanently excluded from junction of such materials.

B. Use conductors with protective coatings where conditions would cause deterioration or corrosion of conductors.

3.4 FIELD QUALITY CONTROL

A. Special Inspections: Engage a qualified special inspector to perform the following special inspections:

1. Perform inspections as required to obtain a UL Master Label for system.
2. Perform inspections to obtain an LPI certification.

B. Prepare test and inspection reports and certificates.

END OF SECTION 264113

SECTION 265000 - LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Luminaires.
2. Luminaire fittings.

B. Related Requirements:

1. Section 018116 "Facility Environmental Requirements" specifies basis-of-design environmental conditions and performance criteria that are applicable to product selection and installation of the Work on the Project.
2. Section 018123 "Facility Seismic and Wind Criteria" specifies basis-of-design seismic and wind criteria for nonstructural components on the Project.
3. Section 260010 "Supplemental Requirements for Electrical" specifies additional requirements applicable to coordinating, scheduling, and sequencing of the Work specified in this Section.
4. Section 260529 "Hangers and Supports for Electrical Systems" specifies channel and angle supports installed by this Section.
5. Section 260553 "Identification for Electrical Systems" specifies electrical equipment labels and warning signs installed by this Section.

1.2 DEFINITIONS

A. BUG Rating: Backlight, uplight, and glare rating for light pollution from exterior luminaires.

B. Correlated Color Temperature (CCT): The absolute temperature (in kelvins) of a blackbody whose chromaticity (color quality) most nearly resembles that of the light source.

C. Color Rendering Index (CRI): The measure of the degree of color shift objects undergo when illuminated by the light source as compared with the color of those same objects when illuminated by a reference light source. The lower the CRI of a light source, the more difficult it is to identify colors and stripes on electronic components and wiring.

D. IDA: International Dark-Sky Association.

E. IES: Illuminating Engineering Society.

F. LPD: Lighting power density.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Luminaires: Include the following additional information:

a. Product Listing: Include copy of unexpired approval letter, on letterhead of qualified electrical testing agency, certifying product's compliance with specified listing criteria.

1) If listed manufacturer differs from selling manufacturer, indicate relationship between entities on submittal. Clearly indicate which entity warrants product performance and fitness for purpose.
2) Listing criteria identified in approval letter must match specified listing criteria. Approval of only equipment's enclosure is not considered approval of equipment for intended application.
3) Product identification in approval letter must match product branding and model numbers in submittal. Approval letters for similar products are not acceptable.

b. Product Certificates: Include product certificates stating compliance with standards listed below, signed by manufacturer or fabricator.

1) Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with current accreditation under National Voluntary Laboratory Accreditation Program (NVLAP) for Energy Efficient Lighting Products.

2. Luminaire Fittings: Include the following additional information:

a. Product Listing: Include copy of unexpired approval letter, on letterhead of qualified electrical testing agency, certifying product's compliance with specified listing criteria.

1) If listed manufacturer differs from selling manufacturer, indicate relationship between entities on submittal. Clearly indicate which entity warrants product performance and fitness for purpose.
2) Listing criteria identified in approval letter must match specified listing criteria. Approval of only equipment's enclosure is not considered approval of equipment for intended application.
3) Product identification in approval letter must match product branding and model numbers in submittal. Approval letters for similar products are not acceptable.

b. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
c. Include operating characteristics, electrical characteristics, and furnished accessories.
d. Include schedule of submitted lighting products. Arrange schedule and accompanying product data in order by luminaire and lamp designations indicated on the Drawings.

B. Shop Drawings: Prepare and submit the following:

1. Drawings, Diagrams, and Supporting Documents for Custom Luminaires:

a. Include plans, elevations, sections, and mounting and attachment details.
b. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
c. Include diagrams for power, signal, and control wiring.

C. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

A. Manufacturers' published instructions.

B. Field Reports:

1. Manufacturer's field reports for field quality-control support.
2. Manufacturer's field reports for system startup support.

1.5 CLOSEOUT SUBMITTALS

A. Warranty documentation.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Spare parts.

B. Extra stock material.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Protect exposed surface finishes on lighting equipment by applying strippable, temporary protective covering before shipping.

1.8 WARRANTY FOR LUMINAIRES

A. Special Manufacturer Extended Warranty: Manufacturer warrants that luminaires perform in accordance with specified requirements and agrees to provide repair or replacement of products that fail to perform as specified within extended-warranty period.

1. Extended-Warranty Period: **Five** years from date of Substantial Completion; **full** coverage for labor, materials, and equipment.

1.9 WARRANTY FOR BATTERIES

A. Special Manufacturer Extended Warranty for Batteries: Manufacturer warrants that batteries perform in accordance with specified requirements and agrees to provide repair or replacement of batteries that fail to perform as specified within extended-warranty period.

1. Initial Extended-Warranty Period for Ni-Cd Batteries: **Five** years from date of Substantial Completion; full coverage for materials only, free on board **origin**, freight prepaid.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements: Products or components listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2.2 LUMINAIRES

A. Surface-Mounted Luminaire :

1. Source Limitations: **Obtain products for this luminaire type from single manufacturer**.
2. Listing Criteria:

a. LED Luminaires: UL CCN IFAM; including UL 1598.

3. Standard Features:

a. Openings: Doors, frames, and access panels must operate smoothly, not leak light under operating conditions, and permit relamping without use of tools or parts falling from enclosure.
b. Nominal Operating Voltage: [**120 V(ac)**][**240 V(ac)**][**277 V(ac)**][**480 V(ac)**][**120/60 V(ac)**][**12 V(dc)**][**24 V(dc)**].
c. CRI: [**80+**][**90+**].
d. Ballast or Driver Location: **Internal** or **Remote**.
e. Materials:

1) Enclosure: housing and heat sink; free of sharp edges and burrs.
2) Enclosure Ingress Protection Rating: [**UL 50E Type 1 or IEC 60529 IP20** or **UL 50E Type 4X or IEC 60529 IP65**][**UL 50E Type 12 or IEC 60529 IP54**].

a) Lens Thickness: Not less than **0.125 inch** unless otherwise indicated.

f. LED Luminaires (UL CCN IFAM):

1) Efficacy: Not less than **75 lm/W**.
2) Rated Life: [**35 000**][**50 000**]<**Insert number**> hours to L70.

4. Sustainable Design Features:

a. Energy Efficiency of LED Luminaires: Luminaire is certified by ENERGY STAR[**and Design Lights Consortium**].
b. Regional Materials (LEED): Provide documentation if product is sourced (extracted, manufactured, or purchased) within **100 miles** of Project site.
c. Regional Materials (IgCC/ASHRAE 189.1): Provide documentation if product is sourced (extracted, harvested, recovered, or manufactured) within **500 miles** of Project site. Identify percentage of product's travel that is by rail or water.
d. Finishes:

1) Enclosure: **powder-coat** finish.
2) Reflector: **Aluminum**.
3) Reflecting surfaces must have minimum reflectance as follows, unless otherwise indicated:

a) White Surfaces: 85 percent.
b) Specular Surfaces: 83 percent.
c) Diffusing Specular Surfaces: 75 percent.

e. Factory-Applied Finish for Steel Luminaires: Comply with NAAMM/NOMMA AMP 500 for recommendations for applying and designating finishes.

1) Surface Preparation: Clean surfaces to comply with SSPC-SP 1 to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1 or SSPC-SP 8.
2) Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.
3) Color: **As selected from manufacturer's standard catalog of colors**.

f. Visible variations in metal finishes **outside range of approved Samples**] are unacceptable in adjoining components.
g. Dimmable from 100 percent to zero percent of maximum light output.
h. Stainless steel latches.
i. Integral pressure equalizer.
j. Photoelectric Switch: Factory-mounted integral to luminaire; listed and labeled in accordance with UL CCN WJFX, including UL 773, or in accordance with UL CCN WJCT, including UL 773A.

1) Contact Relays: Factory mounted, single throw, designed to fail in on position, and factory set to turn light unit on at **1.5 to 3 fc** and off at **4.5 to 10 fc** with 15 s minimum time delay. **Relay must have directional lens in front of photocell to prevent artificial light**

sources from causing false turn-off.

a) Relay with locking-type receptacle must comply with NEMA C136.10.
b) Adjustable window slide for adjusting on-off set points.

5. Installation Markings:

a. Relamping Labels: Include recommended lamp type, diameter, shape, size, wattage, and coating on factory-applied label that is visible when luminaire is open for relamping.
b. All Luminaires (UL CCN HYXT):

1) "DRY LOCATIONS ONLY."
2) "SUITABLE FOR DAMP LOCATIONS."
3) "SUITABLE FOR WET LOCATIONS."
4) "SUITABLE FOR MOUNTING WITHIN 1.2 M (4 FT) OF THE GROUND" or "SUITABLE FOR FLOOR PROXIMITY INSTALLATION."
5) "SUITABLE FOR GROUND-MOUNTED RECESSED."
6) "LIMIT RANGE OF ADJUSTMENT TO <**Insert instruction**>."
7) "COVERED CEILING MOUNT ONLY."
8) "WALL MOUNT ONLY"
9) "FOR CEILING MOUNTING ONLY."
10) Marked with mounting orientation, such as "THIS END UP."
11) "SUITABLE FOR AIR-HANDLING USE."
12) "VENTILATING OR COOLING AIR ONLY."
13) "ONLY FOR USE IN CEILING PLENUM OF NONCOMBUSTIBLE CONSTRUCTION OR WITH AIR-HANDLING PARTS THAT COVER VENT OPENINGS."
14) "INSTALL ONLY IN ENVIRONMENTAL AIR-HANDLING SPACES WHERE A COMPLETE METAL ENCLOSED WIRING SYSTEM IS PROVIDED."
15) "MIN **90℃** SUPPLY CONDUCTORS."
16) "NOT FOR USE IN DWELLING."
17) "SUITABLE FOR USE AS RACEWAY."
18) "60 Hz" or "AC ONLY."
19) Marked to identify voltage supply or type of branch circuit or both.

c. LED Luminaires (UL CCN IFAM):

1) "SUITABLE FOR OPERATION IN AMBIENTS NOT EXCEEDING <**Insert ambient temperature**>℃."
2) "PUSH CONDUCTORS INTO JUNCTION BOX."
3) "WALL MOUNT ONLY."
4) "NONCOMBUSTIBLE SURFACE ONLY."
5) "SUITABLE FOR UNDER-CABINET MOUNT."
6) "SUITABLE FOR CONTINUOUS ROW MOUNTING."
7) "THIS LUMINAIRE MUST BE MOUNTED OR SUPPORTED INDEPENDENTLY OF AN OUTLET BOX."

6. Seismic and Wind Performance: Installed product must perform in accordance with Section 018123 "Facility Seismic and Wind Criteria":

B. Recessed Luminaire :

1. Source Limitations: **Obtain products for this luminaire type from single manufacturer**.
2. Listing Criteria:

   a. LED Luminaires: UL CCN IFAO; including UL 1598**.**
   b. Marked in accordance with UL CCN HYXT, including UL 1598, for compatible power supply, installation location, and environmental conditions.

3. Standard Features:

   a. Ceiling Compatibility: NEMA LE 4.
   b. Openings: Doors, frames, and access panels must operate smoothly, not leak light under operating conditions, and permit relamping without use of tools or parts falling from enclosure.
   c. CRI: [**80+**][**90+**].
   d. Ballast or Driver Location: **Internal** or **Remote**.
   e. Materials:

      1) Enclosure: **ASTM B209/B209M extruded-aluminum** or **ASTM A568/A568M sheet steel** housing and heat sink; free of sharp edges and burrs.
      2) Lenses, Diffusers, and Globes:

         a) **Fixed** lens.
         b) **Wide** light distribution.
         c) Lens Thickness: Not less than **0.125 inch** unless otherwise indicated.

      3) Visible variations in metal finishes are unacceptable in adjoining components.

   f. LED Luminaires (UL CCN IFAO):

      1) Output Intensity: See lighting fixture schedule.
      2) Efficacy: Not less than **75 lm/W**.
      3) Rated Life: **50 000** hours to L70.
      4) CCT: **4000 K**.

4. Other Available Features Required by the Project:

   a. Mounting Hardware: **Ceiling-mounted**; include universal mounting bracket and integral junction box with conduit fittings.
   b. Finishes:

      1) Enclosure: **powder-coat** finish.

2) Reflector: **Aluminum**.
3) Visible variations in metal finishes are unacceptable in adjoining components.

c. Dimmable from 100 percent to zero percent of maximum light output.
d. Stainless steel latches.
e. Integral pressure equalizer.

5. Installation Markings:

a. Relamping Labels: Include recommended lamp type, diameter, shape, size, wattage, and coating on factory-applied label that is visible when luminaire is open for relamping.
b. All Luminaires (UL CCN HYXT):

1) "DRY LOCATIONS ONLY."
2) "SUITABLE FOR DAMP LOCATIONS."
3) "SUITABLE FOR WET LOCATIONS."
4) "SUITABLE FOR MOUNTING WITHIN 1.2 M (4 FT) OF THE GROUND" or "SUITABLE FOR FLOOR PROXIMITY INSTALLATION."
5) "SUITABLE FOR GROUND-MOUNTED RECESSED."
6) "LIMIT RANGE OF ADJUSTMENT TO <**Insert instruction**>."
7) "COVERED CEILING MOUNT ONLY."
8) "WALL MOUNT ONLY"
9) "FOR CEILING MOUNTING ONLY."
10) Marked with mounting orientation, such as "THIS END UP."
11) "SUITABLE FOR AIR-HANDLING USE."
12) "VENTILATING OR COOLING AIR ONLY."
13) "ONLY FOR USE IN CEILING PLENUM OF NONCOMBUSTIBLE CONSTRUCTION OR WITH AIR-HANDLING PARTS THAT COVER VENT OPENINGS."
14) "INSTALL ONLY IN ENVIRONMENTAL AIR-HANDLING SPACES WHERE A COMPLETE METAL ENCLOSED WIRING SYSTEM IS PROVIDED."
15) "MIN **90°C** SUPPLY CONDUCTORS."
16) "NOT FOR USE IN DWELLING."
17) "SUITABLE FOR USE AS RACEWAY."
18) "60 Hz" or "AC ONLY."
19) Marked to identify voltage supply or type of branch circuit, or both.

c. LED Luminaires (UL CCN IFAO):

1) "TYPE IC LUMINAIRE."
2) "TYPE NON-IC LUMINAIRE."
3) "INSTALL IN BUILDINGS OF FIRE-RESISTANT CONSTRUCTION."
4) "SUITABLE FOR USE IN POURED CONCRETE."
5) "SUITABLE FOR SUSPENDED CEILING."
6) "BLINKING LIGHT OF THIS THERMALLY PROTECTED LUMINAIRE MAY INDICATE OVERHEATING."
7) "ACCESS ABOVE CEILING REQUIRED."

8) "ACCESS BEHIND WALL REQUIRED."
9) "FOR USE IN NON-FIRE-RATED INSTALLATIONS."
10) Provide correlating markings identifying matching housing, trim, rough-in section, and finishing section.

C. UL FTBR or FTBV - Emergency Lighting and Power Equipment:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria:

a. Emergency Lighting and Power: UL CCN FTBR or UL CCN FTBV; including UL 924, NFPA 101, and ICC IBC.
b. Marked in accordance with UL CCN HYXT, including UL 1598, for compatible power supply, installation location, and environmental conditions.

3. Standard Features:

a. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
b. Status and Test Indication: Visible and accessible without opening luminaire or entering ceiling space.

1) Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
2) Test Push-Button: Push-to-test button in unit housing simulates loss of normal power and demonstrates unit operability.

c. Mounting: [**Ceiling** or **Wall**] with universal junction box adaptor.
d. Enclosure: UV stable thermoplastic housing rated for [**damp**][**wet**] locations.
e. Flame Rating: UL 94 **V-0**.
f. Light Source: **LED head(s)**].

4. Other Available Features Required by the Project:

a. Internal-Type Emergency Power Unit: Self-contained, modular, battery-inverter unit, factory mounted within luminaire body **and compatible with ballast or driver**.

1) Emergency Connection: Operate all lamp(s) continuously at an output of **1100** lumens each upon loss of normal power. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast or driver.
2) Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.

3) Test Push-Button and Indicator Light: Visible and accessible without opening luminaire or entering ceiling space.

a) Push-Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
b) Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

4) Battery Type: **Ni-Cd** or **Li-ion**.
5) Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
6) Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

5. Installation Markings:

a. Relamping Labels: Include recommended lamp type, diameter, shape, size, wattage, and coating on factory-applied label that is visible when luminaire is open for relamping.
b. All Luminaires (UL CCN HYXT):

1) "SUITABLE FOR DAMP LOCATIONS."
2) "SUITABLE FOR WET LOCATIONS."
3) "SUITABLE FOR MOUNTING WITHIN 1.2 M (4 FT) OF THE GROUND" or "SUITABLE FOR FLOOR PROXIMITY INSTALLATION."
4) Marked to identify voltage supply or type of branch circuit or both.

c. Emergency Lighting and Power Equipment (UL CCN FTBR):

1) "HAS CLASS 2 OUTPUTS."

D. UL FWBO - Exit Fixture:

1. Source Limitations: Obtain products from single manufacturer.
2. Listing Criteria:

a. Exit Fixtures: UL CCN FWBO; including UL 924, NFPA 101, and ICC IBC.
b. Marked in accordance with UL CCN HYXT, including UL 1598, for compatible power supply, installation location, and environmental conditions.

3. Standard Features:

a. Light Source: LED; 50,000 hours minimum rated life.
b. Legend Color: **Green**.
c. Internal emergency power unit.
d. Battery Type: **Ni-Cd** or **Li-ion**.

4. Installation Markings:

   a. All Luminaires (UL CCN HYXT):

      1) "SUITABLE FOR DAMP LOCATIONS."
      2) "SUITABLE FOR WET LOCATIONS."
      3) "SUITABLE FOR MOUNTING WITHIN 1.2 M (4 FT) OF THE GROUND" or "SUITABLE FOR FLOOR PROXIMITY INSTALLATION."
      4) Marked to identify voltage supply or type of branch circuit or both.

   b. Exit Fixtures (UL CCN FWBO):

2.3 LUMINAIRE FITTINGS

A. Luminaire Support Accessories:

1. Standard Features:

   a. Sized and rated for luminaire weight.
   b. Capable of maintaining luminaire position after cleaning and relamping.
   c. Capable of supporting luminaire without causing deflection of ceiling or wall.
   d. Capable of supporting horizontal force equal to 100 percent of luminaire weight and vertical force equal to 400 percent of luminaire weight.

2. Other Available Features Required by the Project:

   a. Hook Hangers: Integrated assembly matched to luminaire, supply voltage, and equipment with threaded attachment, cord, and locking-type plug.
   b. Wires: ASTM A641/A641M, Class 3, soft temper, zinc-coated steel, **12 gage** wire supports **adjustable to 10 ft** in length.
   c. Aircraft Cables: **5/32 inch** diameter aircraft cable supports **adjustable to 10 ft** in length.
   d. Single-Stem Hangers: **1/2 inch** nominal diameter steel tubing with swivel ball fittings and ceiling canopy. Finish same as luminaire.
   e. Rod Hangers: **3/16 inch** nominal diameter, cadmium-plated, threaded steel rod.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before luminaire installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Temporary Lighting: If approved by Architect, specified luminaires for the Project may be installed for temporary lighting. Install and energize minimum quantity of luminaires necessary to meet needs of construction activities. When construction is sufficiently complete, remove, disassemble, clean, and relamp luminaires used for temporary lighting before reinstalling for the Project's delivery.

3.3 INSTALLATION OF LIGHTING

A. Comply with manufacturer's published instructions.

B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:

1. Electrical Construction: ICC IBC, ICC IFC, NFPA 1, NFPA 70, and NECA NEIS 1.
2. Grounding and Bonding: NECA NEIS 331 and Article 250 of NFPA 70.
3. Work in Confined Spaces: NFPA 350.
4. Work in Basements and Other Developed Subterranean Spaces: NFPA 520.
5. Installation of Indoor Lighting Systems: NECA NEIS 500.
6. Installation of Exterior Lighting Systems: NECA NEIS 501.
7. Installation of Industrial Lighting Systems: NECA NEIS 502.
8. Installation of Luminaires, Lampholders, and Lamps: Article 410 of NFPA 70.
9. Installation of Extra-Low-Voltage Lighting: Article 411 of NFPA 70.
10. Installation of Lighting for Sensitive Electronic Equipment: Article 647 of NFPA 70.
11. Installation of Emergency Lighting and Exit Signs: ICC IBC, NFPA 101, and Parts IV and V in Article 700 of NFPA 70.
12. Consult Architect for resolution of conflicting requirements.

C. Special Installation Techniques:

1. Install luminaires level, plumb, and square with finished floor or grade unless otherwise indicated.
2. Install luminaires at height and aiming angle as indicated on the Drawings.
3. Coordinate layout and installation of luminaires with other construction.
4. Exterior Corrosion Prevention:

    a. Do not use aluminum in contact with earth or concrete. When in direct contact with dissimilar metals, protect aluminum with insulating fittings or treatment.
    b. When embedding steel conduits in concrete, wrap conduit with **10 mil** thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

5. Flush-Mounted Luminaire Support:

a. Secured to outlet box.
b. Attached to ceiling structural members at four points equally spaced around circumference of luminaire.
c. Trim ring flush with finished surface.

6. Wall-Mounted Luminaire Support: **Attached to structural members in walls** .

   a. Do not attach luminaires directly to gypsum board.

7. Suspended Luminaire Support:

   a. Ceiling Mount:

      1) Hook hangers.
      2) **Two** wires.
      3) **Four** aircraft cables.

   b. Pendants and Rods: Where longer than **48 inch**, brace to limit swinging.
   c. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
   d. Continuous Rows of Luminaires: Provide tubing or stem for wiring at one point and **tubing or rod** for suspension for each unit length of luminaire chassis, including one at each end.
   e. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.

8. Ceiling-Grid-Mounted Luminaire Support:

   a. Install ceiling support system rods or wires**, independent of the ceiling suspension devices,** for each luminaire. Locate not more than **6 inch** from luminaire corners.
   b. Support Clips: Fasten to luminaires and to ceiling grid members at or near each luminaire corner with clips that are UL listed for application.
   c. Luminaires of Sizes Smaller than Ceiling Grid: Install as indicated on reflected ceiling plans or center in acoustical panel, and support luminaires independently with no fewer than two **3/4 inch** metal channels spanning and secured to ceiling tees.

9. Remote Mounting of Ballasts or Drivers: Do not exceed distance between ballast or driver and luminaire recommended by ballast or driver manufacturer.
10. Emergency Power Units: Secure with approved fasteners in four or more locations, spaced near corners of unit.
11. Install wiring connections for luminaires.
12. Identification: Provide labels for luminaires and associated electrical equipment.

    a. Identify field-installed conductors, interconnecting wiring, and components.
    b. Provide warning signs.
    c. Label each enclosure with engraved metal or laminated-plastic nameplate.

D. Systems Integration: Integrate lighting control devices and equipment with electrical power connections for operation of luminaires as specified.

3.4 FIELD QUALITY CONTROL OF LIGHTING

A. Administrant for Electrical Power Tests and Inspections:

1. Administer and perform tests and inspections **with assistance of factory-authorized service representative**.

B. Administrant for Field Tests and Inspections of Lighting Installations:

1. Administer and perform tests and inspections **with assistance of factory-authorized service representative**.

C. Tests and Inspections:

1. Perform manufacturer's recommended tests and inspections.
2. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
3. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
4. Verify operation of photoelectric controls.

D. Nonconforming Work:

1. Luminaire will be considered defective if it does not pass tests and inspections.
2. Remove and replace defective units and retest.

E. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

F. Manufacturer Services: Engage factory-authorized service representative to [**support** field tests and inspections.

1. Manufacturer's Field Reports for Field Quality-Control Support: Prepare and submit report after each visit by factory-authorized service representative, documenting activities performed at the Project's site.

3.5 SYSTEM STARTUP

A. Perform startup service.

1. Complete installation and startup checks in accordance with manufacturer's published instructions.
2. Burn-in lamps that require specific aging period to operate properly, prior to occupancy by Owner.
3. Charge **emergency power units and batteries** minimum of one hour and depress switch to conduct short-duration test.

4. Charge **emergency power units and batteries** minimum of 24 hours and conduct one-hour discharge test.

B. Manufacturer Services: Engage factory-authorized service representative to **support** system startup.

1. Manufacturer's Field Reports for System Startup Support: Prepare and submit report after each visit by factory-authorized service representative, documenting activities performed at the Project's site.

3.6 CLOSEOUT ACTIVITIES

A. Training:

1. **Train** Owner's maintenance personnel on the following topics:

a. How to adjust, operate, and maintain luminaires **and photoelectric controls**.

2. **Provide video recordings of training sessions to Owner.**

3.7 PROTECTION

A. After installation, protect lighting equipment from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 265000